



(51) International Patent Classification:

C07C 211/61 (2006.01) H01L 51/50 (2006.01)

H01L 51/00 (2006.01)

SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(21) International Application Number:

PCT/EP2018/062212

(22) International Filing Date:

11 May 2018 (11.05.2018)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

17170778.9 12 May 2017 (12.05.2017) EP

18159081.1 28 February 2018 (28.02.2018) EP

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

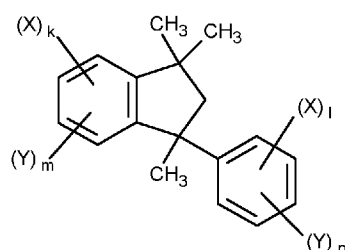
(71) Applicant: DOTTIKON ES HOLDING AG [CH/CH];
Hembrunnstr. 17, 5605 Dottikon (CH).

(72) Inventors: DOROK, Sascha; Stelleacker 10, 79618 Rheinfelden (DE). PAPMEYER, Marcus; Fluegelberg 330, 5734 Reinach (CH). FLECK, Carsten; Eichholzstr. 8, 79761 Waldshut-Tiengen (DE).

(74) Agent: REITSTÖTTER - KINZEBACH; Im Zollhof 1, 67061 Ludwigshafen (DE).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA,

(54) Title: INDANE DERIVATIVES AND THEIR USE IN ORGANIC ELECTRONICS



(I)

(57) Abstract: The present invention relates to indane derivatives of the formula (I) and mixtures thereof, wherein X is selected from groups of the formula -A-(NAr₂), wherein A is a chemical bond or phenylene which is unsubstituted or substituted by 1, 2 or 3 substituents selected from C₁-C₆-alkyl and C₁-C₆-alkoxy; Ar is unsubstituted or substituted aryl, wherein two groups Ar bound to the same nitrogen atom may together with the nitrogen atom also form a fused ring system having 3 or more than 3 unsubstituted or substituted rings; and the variables Y, n, m, k and l are as defined in the claims and the description. The invention further relates to methods for preparing such compounds and their use in organic electronics, in particular as hole transport material or electron blocking material.



Indane derivatives and their use in organic electronics

SUBJECT MATTER OF THE INVENTION

5 The present invention relates to a new class of indane derivatives, methods for their preparation and the use thereof in organic electronics, in particular as hole transport material (HTM) or electron blocking material (EBM).

BACKGROUND OF THE INVENTION

10

 "Organic electronics" is concerned principally with the development, characterization and application of new materials and manufacturing processes for the production of electronic components based on organic small molecules or polymers with desirable electronic properties. These include in particular organic field-effect
15 transistors (OFETs), like organic thin-film transistors (OTFTs), organic electroluminescent devices, like organic light-emitting diodes (OLEDs), organic solar cells (OSCs), e.g. excitonic solar cells, dye sensitized solar cells (DSSCs) or Perovskite solar cells, electrophotography, in particular photoconductive materials in an organic photoconductor (OPC), organic optical detectors, organic photoreceptors,
20 organic field-quench devices (OFQDs), light-emitting electrochemical cells (LECs) and organic laser diodes. In many cases, organic semiconductors have advantages over classical inorganic semiconductors, for example a better substrate compatibility and a better processability of the semiconductor components based on them. They allow inter alia processing on flexible substrates and enable their interface orbital energies to be
25 adjusted to the particular application sector. Great potential for development is ascribed to organic field-effect transistors, for example in memory elements and integrated optoelectronic devices. Organic light-emitting diodes (OLEDs) exploit the property of materials of emitting light when they are excited by electrical current. Even today, OLEDs are particularly of interest as alternatives to liquid-crystal displays for producing
30 flat visual display units. Owing to the very compact design and the intrinsically lower power consumption, devices which comprise OLEDs are suitable especially for mobile applications, for example for applications in cellphones, laptops, etc.

 "Organic photovoltaics" denotes the direct conversion of radiative energy, principally solar energy, to electrical energy using organic components. In contrast to
35 inorganic solar cells, the light does not directly generate free charge carriers in organic solar cells, but rather excitons are formed first, i.e. electrically neutral excited states in the form of electron-hole pairs. These excitons can be separated at suitable photoactive interfaces (organic donor-acceptor interfaces or interfaces to an inorganic semiconductor). For this purpose, it is necessary that excitons which have been

generated in the volume of the organic material can diffuse to this photoactive interface. The diffusion of excitons to the active interface thus plays a critical role in organic solar cells. There is a great demand for the development of materials which have maximum transport widths and high mobilities for light-induced excited states (high exciton diffusion lengths) and which are thus advantageously suitable for use as an active material in so-called excitonic solar cells.

In recent years, also dye-sensitized solar cells (DSSCs) have attracted much attention. DSSCs have several advantages compared to silicon-based solar cells such as lower production and material costs because an inexpensive metal oxide semiconductor such as titanium dioxide can be used without the necessity of a high degree of purity. Other advantages include their flexibility, transparency and light weight. The construction of a DSSC is generally based on a transparent substrate (e.g. glass), which is coated with a transparent conductive layer, the working electrode. An n-conductive metal oxide is generally applied to this electrode or in the vicinity thereof, for example a nanoporous TiO_2 layer. On the surface thereof, in turn, a monolayer of a light-sensitive dye, for example a ruthenium complex or an organic dye, is typically adsorbed, which can be converted to an excited state by light absorption. The function of the DSSC is based on the fact that light is absorbed by the dye, and electrons are transferred from the excited dye to the n-semiconductive metal oxide semiconductor and migrate thereon to the anode. Although dye-sensitized solar cells are one of the most efficient alternative solar cell technologies at present, there is an ongoing need for further improvement. In liquid DSSCs the area between the two electrodes is filled with a redox electrolyte, for example a solution of iodine (I_2) and lithium iodide (LiI), which ensures that a photocurrent can be collected at the front and back contacts of the solar cell. Nevertheless, in many cases liquid DSSCs suffer from durability problems, such as electrode corrosion and electrolyte leakage. Therefore, suitable replacements that can be used for hole conduction in lieu of a liquid electrolyte have been searched for.

Another approach in solar cell technology is the use of organometallic Perovskites as light harvesting compounds. These solar cells are called Perovskite-sensitized solar cells (PSCs). Actual PSCs based on lead iodide allow an energy conversion efficiency exceeding 9%. A variant of the PSCs are hybrid solar cells based on methylammonium lead iodide chloride as crystalline Perovskite absorber material. In those cells mesoporous alumina is used instead of titanium dioxide. The Al_2O_3 does not act as n-type oxide but as a meso-scale "scaffold" upon which the device is structured.

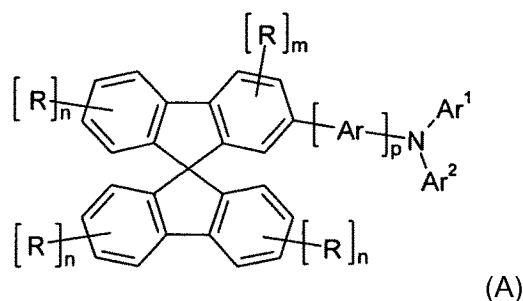
Photoconductivity is an optical and electrical phenomenon in which a material becomes electrically conductive due to the absorption of electromagnetic radiation such as visible light, ultraviolet light, infrared light, or gamma radiation. An organic photoconductor (OPC) is one of the components in an electrophotographic (EP) printer. A latent image, which is a surface charge pattern, is created on the OPC prior to

contact with a development system containing charged marking particles. This is accomplished by uniformly charging the OPC surface, followed by selective illumination that locally generates opposite charges which then move to the surface and locally neutralize deposited charges. The OPC frequently has two layers: an inner layer for generating charges (charge generation layer - CGL) and an outer layer containing molecular moieties for facilitating charge movement (charge transport layer - CTL).

There is an ongoing demand for new compounds with advantageous properties in the afore-mentioned applications. They should be available by effective and economic routes of synthesis.

It is generally known that certain triarylamines are suitable for the use in organic electronic applications.

WO 2012/034627 describes compounds of the formula (A)



wherein

Ar is an aromatic ring system;

Ar^1 , Ar^2 are an aromatic or heteroaromatic ring system having 6 to 60 C atoms;

R are selected from the group consisting of H, D, F, Cl, Br, I, CN, $Si(R^2)_3$, a straight-chain alkyl, alkoxy or thioalkyl group having 1 to 40 C atoms or a branched or cyclic alkyl, alkoxy or thioalkyl group having 3 to 40 C atoms, an aromatic or heteroaromatic ring system having 6 to 60 C atoms or an aralkyl group having 5 to 60 aromatic ring atoms,

m is 0, 1, 2 or 3;

n is on each occurrence, identically or differently, 0, 1, 2, 3 or 4;

p is 0, 1 or 2.

The compounds are used in an electronic device, preferably selected from organic electroluminescent devices, organic integrated circuits, organic field-effect transistors, organic thin-film transistors, organic light-emitting transistors, organic solar cells, organic dye-sensitised solar cells, organic optical detectors, organic photoreceptors, organic field-quench devices, light-emitting electrochemical cells, organic laser diodes and organic plasmon emitting devices, in particular in an organic electroluminescent device.

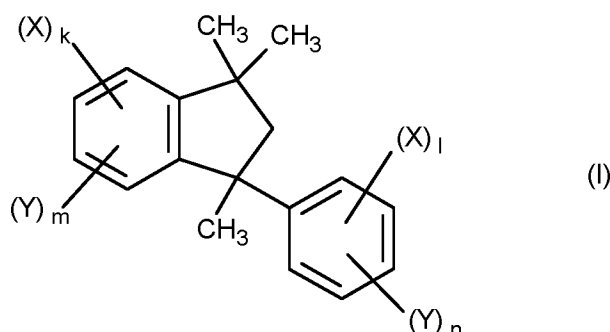
There is an ongoing demand for new organic compounds with good electronic application properties. They should be prepared from readily available educts by effective and economic preparation methods.

It has now been found that, surprisingly, the indane derivatives of the invention
 5 are advantageously suitable as hole conductors (p-semiconductors, electron donors) in organic photovoltaics. They are especially suitable as hole transport material (HTM) or electron blocking material (EBM).

SUMMARY OF INVENTION

10

Therefore, in a first aspect the present invention relates to a compound of the general formula (I)



and mixtures thereof,

15 wherein

X is independently on each occurrence selected from groups of the formula
 -A-(NAr₂), wherein

A is independently on each occurrence a chemical bond or phenylene which
 is unsubstituted or substituted by 1, 2 or 3 substituents independently
 20 selected from the group consisting of C₁-C₆ alkyl and C₁-C₆-alkoxy;

Ar is independently on each occurrence selected from in each case
 unsubstituted or substituted aryl, wherein two groups Ar bound to the same
 nitrogen atom may together with the nitrogen atom also form a fused ring
 system having 3 or more than 3 unsubstituted or substituted rings;

25 Y is independently on each occurrence selected from hydrogen, C₁-C₆-alkyl, C₁-C₆-alkoxy, C₃-C₈-cycloalkyl, C₃-C₈-cycloalkoxy, phenyl and phenyloxy, wherein each of the cyclic rings in the four last-mentioned groups are unsubstituted or substituted by 1, 2 or 3 C₁-C₆-alkyl groups and wherein the phenyl ring bound by a single bond to the phenylindane moiety bears at least one Y group in one of the ortho-positions on the phenyl ring relative to the phenylindane moiety that is
 30 hydrogen;

k is 1 or 2;

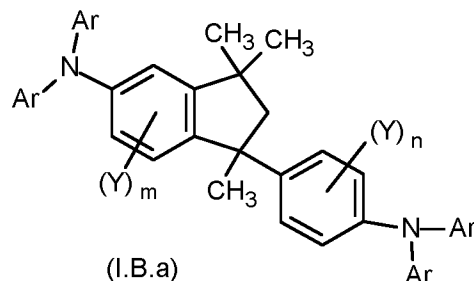
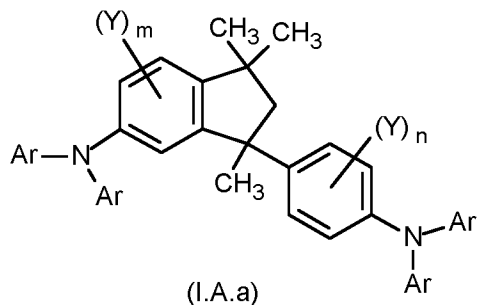
l is 1 or 2;

m is 2 or 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen;

n is 3 or 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;

5 the sum of k and m is 4 and the sum of l and n is 5.

Another aspect relates to a mixture of compounds of formula (I), wherein k and l are each 1, namely to a mixture of compounds of formulae (I.A.a) and (I.B.a)



10

wherein

each Y is independently defined as above in the Summary and below in the Detailed Description;

each Ar is independently defined as above in the Summary and below in the Detailed Description;

15

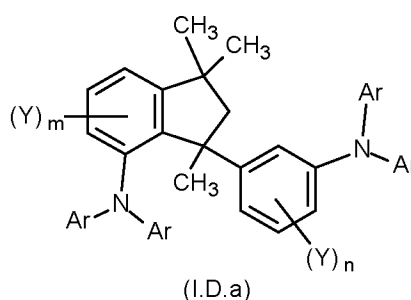
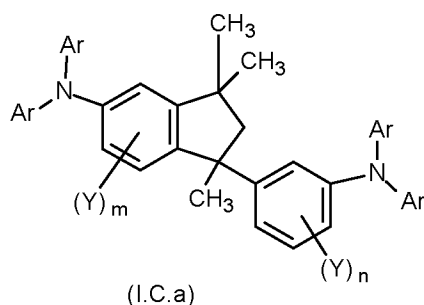
m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and

n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;

and to a process for preparing said mixture.

20

Another aspect relates to a mixture of compounds of formula (I), wherein k and l are each 1, namely to a mixture of compounds of formulae (I.C.a) and (I.D.a)



25

wherein

each Y is independently defined as above in the Summary and below in the Detailed Description;

each Ar is independently defined as above in the Summary and below in the Detailed Description;

m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and

n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen.

5

and to a process for preparing said mixture.

Another aspect relates to processes for preparing compounds of formula (I).

Another aspect of the invention relates to use of the compounds of the invention or a composition (mixture) comprising at least two different compounds of the invention as defined above in the Summary and below in the Detailed Description as a hole transport material (HTM) in organic electronics, as an electron blocking material (EBM) in organic electronics, as a semiconductor material in organic field-effect transistors (OFETs), in particular in thin-film transistors (TFTs), in organic solar cells (OSCs), solid-state dye sensitized solar cells (DSSCs) or Perovskite solar cells, in particular as a hole transport material in organic solar cells, as replacement of the liquid electrolyte in dye sensitized solar cells, as a hole transport material in Perovskite solar cells, in organic light-emitting diodes (OLEDs), in particular for displays on electronic devices and lighting, for electrophotography, in particular as photoconductive material in an organic photoconductor (OPC), for organic optical detectors, organic photoreceptors, organic field-quench devices (O-FQDs), light-emitting electrochemical cells (LECs) and organic laser diodes.

Yet another aspect of the invention relates to an organic field-effect transistor comprising a substrate having at least one gate structure, a source electrode and a drain electrode and at least one compound of the formula (I) as defined above in the Summary and below in the Detailed Description as a semiconductor material.

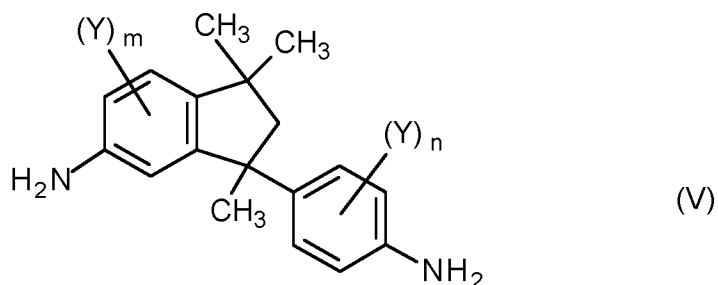
Yet another aspect of the invention relates to a substrate comprising a plurality of organic field-effect transistors, at least some of the field-effect transistors comprising at least one compound of the formula (I) as defined above in the Summary and below in the Detailed Description.

Yet another aspect of the invention relates to a semiconductor unit comprising a substrate as defined above.

Yet another aspect of the invention relates to an electroluminescent arrangement comprising an upper electrode, a lower electrode, wherein at least one of said electrodes is transparent, an electroluminescent layer and optionally an auxiliary layer, wherein the electroluminescent arrangement comprises at least one compound of the formula I as defined as defined above in the Summary and below in the Detailed Description.

Yet another aspect of the invention relates to two processes for preparing compounds of formula (V)

7



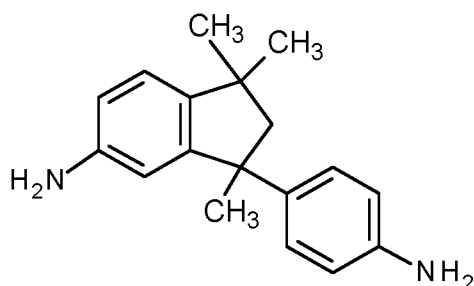
in which

each Y is independently defined as above in the Summary and below in the Detailed Description;

- 5 m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and
 n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen.

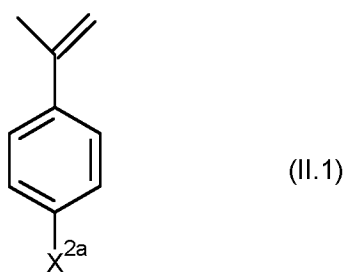
The compounds of the formula (V) are valuable intermediates of the compounds according to the invention and for chemical synthesis in general.

- 10 Yet another aspect of the invention relates to intermediate compound 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane



obtainable by a process, in which

a2.1) an isopropenylbenzene compound (II.1)



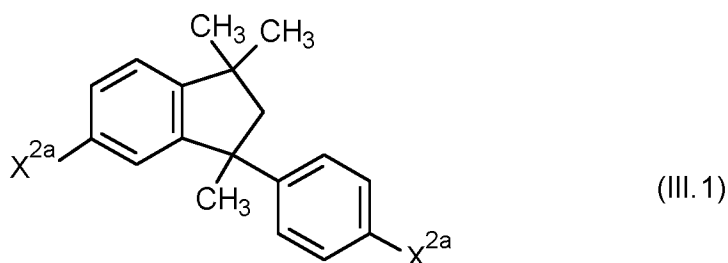
15

is provided, wherein

X^{2a} is selected from F, Cl, Br, I, O-benzyl, CH₃SO₃ and CF₃SO₃;

- 20 b2.1) the isopropenylbenzene compound of the formula (II.1) is subjected to a dimerization in the presence of an acidic catalyst resulting in the compound of the formula (III.1)

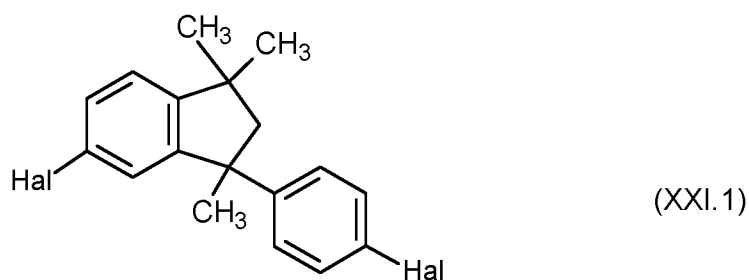
8



c2.1) the compound of formula (III.1) is subjected to an amination reaction with an alkali bis(trialkylsilyl) amide in the presence of a palladium complex catalyst followed by removal of the trialkylmethylsilyl protecting group to give 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane;

or

a7.1) a halogenated 1,3,3-trimethylindane compound of the formula XXI.1 is provided,

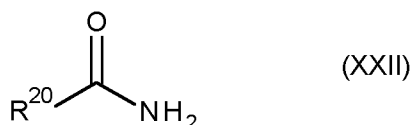


in which

Hal is chlorine, bromine or iodine;

15

b7.1) the compound of formula (XXI.1) is subjected to a copper promoted amidation with an amide of the formula XXII,



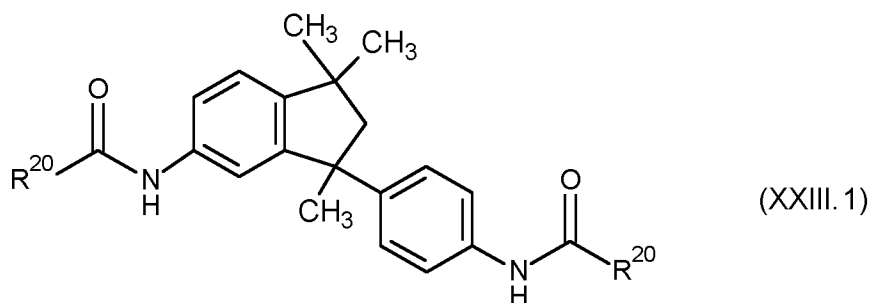
20

in which

R²⁰ is hydrogen, C₁-C₁₀-alkyl, C₃-C₈-cycloalkyl or CH₂-(C₆-C₁₀-aryl);

to give a diamide of the formula (XXIII.1)

9



c7.1) the diamide of the formula (XXIII.1) is subjected to a hydrolysis to give the compound 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane.

5

Yet another aspect of the present invention relates to the intermediate compound 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane containing less than 1% by weight regiosomeric impurities selected from 5-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane, 4-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane or 7-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane.

10

These and other aspects of the invention are described in the following paragraphs.

DETAILED DESCRIPTION OF THE INVENTION

15

The compounds of the general formula (I) and the methods for their preparation have at least one of the following advantages:

20

- The compounds of the formula (I) are characterized by a good thermal stability and environmental stability. Most compounds (I) have a high glass transition temperature. They are usually sublimable, can be purified by fractional sublimation and allow the fabrication of devices by physical vapor deposition.

25

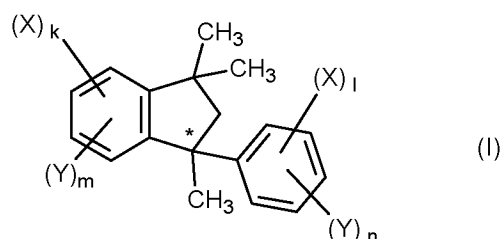
- The compounds of the formula (I) are in particular suitable as organic semiconductors. They function generally as p-semiconductors. Preferred applications of the compounds (I) are as hole transport material (HTM) or electron blocking material (EBM).

30

- OFETs, in particular OTFTs produced from the compounds of the formula (I) are characterized by at least one of the following properties: a high charge transport mobility, a high on/off ratio, low threshold voltages and air stability. The compounds of the invention allow the formation of well-ordered thin films. OTFTs usually show well-defined linear- and saturation-regime output characteristics.

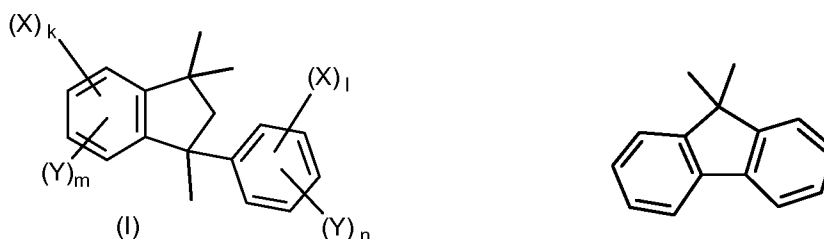
- The compounds of the formula (I) further have good properties in OPV applications. They allow that the excited states (excitons) generated by the absorbed photons can be passed on over very large distances, i.e. they have good exciton diffusion lengths. The invention further allows providing compounds of the formula (I) where the size of the semiconductor band gap is adjusted to very effectively utilize the solar light.
- The processes of the invention allow a very effective and economic synthesis of a great variety of compounds of the formula (I). Thus, it is possible to easily provide a compound (I) with optimized properties for the intended use.

Described herein are compounds of formula (I)



- wherein (X)_k, (X)_l, (Y)_m and (Y)_n are as described in the Summary and below in the Detailed Description of the Invention. The asterisk (*) in formula (I) represents an asymmetric carbon atom. Thus, the invention provides both the pure enantiomer and the mixture of the enantiomers of the compound of formula (I). The invention also provides the use of the pure enantiomer of the compound of formula (I) and the mixture of the enantiomers. Depending on the substitution pattern, the compounds of formula (I) may have further centers of chirality, in which case they are present as mixtures of diastereomers. The compound of formula (I) can be obtained in enantiomerically enriched or pure form by standard methods known in the art, which includes e.g. chiral separation or by preparing the compounds of formula (I) by using an appropriate chiral 1,1,3-trimethyl-3-phenyl-indane compound as starting material. Suitable compounds of the formula (I) also include all possible regioisomers and mixtures thereof.

It is noted that in the formulae depicted herein, a methyl group may be indicated as a solid line. Thus, for example, the solid lines at positions 1 and 3 in formula (I) depicted below signify the methyl groups attached at positions 1 and 3 of the compound of formula (I) and the solid lines at position 9 of 9,9-dimethylfluorene depicted below signify the two methyl groups.



It is noted that in general hydrogen atoms are not depicted in a formula, unless the formula clearly dictates otherwise. In other words, in some specific formulae of this application the hydrogen atoms are explicitly shown but in most cases not, as is the usual practice.

As used in this specification and the claims, the singular form "a", "an", and "the" include plural forms unless the context clearly indicates otherwise.

The definitions of the variables specified in the above formulae use collective terms which are generally representative of the respective substituents. The definition C_n-C_m gives the number of carbon atoms possible in each case in the respective substituent or substituent moiety.

The expression "halogen" denotes in each case fluorine, bromine, chlorine or iodine, particularly chlorine, bromide or iodine. Similarly, the term "halo" denotes in each case fluor, chloro, bromo or iodo.

The term "unbranched" as used herein is also referred to as linear or straight-chain.

The term " C_n-C_m -alkyl" as used herein refers to a branched or unbranched saturated hydrocarbon group having n to m carbon atoms, e.g., 1 to 2 (" C_1-C_2 -alkyl"), 1 to 4 (" C_1-C_4 -alkyl") or 1 to 6 (" C_1-C_6 -alkyl"). C_1-C_2 -Alkyl is methyl or ethyl. Examples for C_1-C_4 -alkyl are, in addition to those mentioned for C_1-C_2 -alkyl, propyl, isopropyl, butyl, 1-methylpropyl (sec-butyl), 2-methylpropyl (isobutyl) or 1,1-dimethylethyl (*tert*-butyl). Examples for C_1-C_6 -alkyl are, in addition to those mentioned for C_1-C_4 -alkyl, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 2,2-dimethylpropyl, 1-ethylpropyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, hexyl, 1-methylpentyl, 2-methylpentyl, 3-methylpentyl, 4-methylpentyl, 1,1-dimethylbutyl, 1,2-dimethylbutyl, 1,3-dimethylbutyl, 2,2-dimethylbutyl, 2,3-dimethylbutyl, 3,3-dimethylbutyl, 1-ethylbutyl, 2-ethylbutyl, 1,1,2-trimethylpropyl, 1,2,2-trimethylpropyl, 1-ethyl-1-methylpropyl, or 1-ethyl-2-methylpropyl.

The term " $CH_2-(C_6-C_{10}$ -aryl)" as used herein denotes benzyl, 1-naphthylmethyl or 2-naphthylmethyl.

Similarly, the term " C_n-C_m -alkoxy" refers to straight-chain or branched alkyl groups having n to m carbon atoms, e.g. 1 to 2 carbon atoms or 1 to 4 carbon atoms or 1 to 6 carbon atoms (as mentioned above) attached via an oxygen atom at any bond in the alkyl group to the remainder of the molecule. C_1-C_2 -Alkoxy is methoxy or ethoxy.

Examples for C₁-C₄-alkoxy are, in addition to those mentioned for C₁-C₂-alkoxy, n-propoxy, 1-methylethoxy (isopropoxy), butoxy, 1-methylpropoxy (sec-butoxy), 2-methylpropoxy (isobutoxy) or 1,1-dimethylethoxy (*tert*-butoxy). Examples for C₁-C₆-alkoxy are, in addition to those mentioned for C₁-C₄-alkoxy, pentoxy, 1-methylbutoxy, 2-methylbutoxy, 3-methylbutoxy, 1,1-dimethylpropoxy, 1,2-dimethylpropoxy, 2,2-dimethylpropoxy, 1-ethylpropoxy, hexoxy, 1-methylpentoxy, 2-methylpentoxy, 3-methylpentoxy, 4-methylpentoxy, 1,1-dimethylbutoxy, 1,2-dimethylbutoxy, 1,3-dimethylbutoxy, 2,2-dimethylbutoxy, 2,3-dimethylbutoxy, 3,3-dimethylbutoxy, 1-ethylbutoxy, 2-ethylbutoxy, 1,1,2-trimethylpropoxy, 1,2,2-trimethylpropoxy, 1-ethyl-1-methylpropoxy or 1-ethyl-2-methylpropoxy.

The term "C_n-C_m-cycloalkyl" as used herein refers to a monocyclic n- to m-membered saturated cycloaliphatic radical having, e.g. 3 to 8 carbon atoms. Examples for C₃-C₈-cycloalkyl are cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl and cyclooctyl.

Similarly, the term "C_n-C_m-cycloalkoxy" refers to a monocyclic n- to m-membered saturated cycloaliphatic radical, e.g. C₃-C₈-cycloalkyl (as mentioned above) bonded through O linkage to the skeleton.

The term "aryl" as used herein refers to monocyclic, bicyclic, tricyclic and tetracyclic aromatic hydrocarbon radicals with 6 to 18 ring carbon atoms, in which the rings are all condensed (fused) or two of the aromatic rings may also be joined to one another by a chemical bond and a divalent radical selected from -CH₂-, -O-, -S- or -N(H)-. Examples include phenyl, naphthyl, anthracenyl, phenanthrenyl, fluorenyl, dibenzofuranyl (dibenzofuryl), dibenzothienyl, carbazoyl, 11H-benzo[b]fluorenyl, naphtho[2,3-b]benzofuryl, naphtho[2,3-b]benzothienyl and 5H-benzo[b]carbazoyl. Aryl may be substituted at one, two, three, four, more than four or all substitutable positions. Suitable substituents are in general C₁-C₆-alkyl, C₁-C₆-alkoxy, carbazol-9-yl (N-bound carbazoyl), which is unsubstituted or substituted by C₁-C₄-alkyl, C₁-C₄-alkoxy and phenyl, wherein phenyl on its part may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy. In addition, suitable substituents attached at aryl are in general also diphenylamino, C₅-C₈-cycloalkyl, phenyl, biphenyl, terphenyl, naphthyl, anthracenyl and phenanthryl, wherein each of the cyclic rings in the 8 last-mentioned groups are unsubstituted or substituted by 1, 2, 3, 4 or 5 different or identical substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and carbazol-9-yl which is unsubstituted or substituted by C₁-C₄-alkyl, C₁-C₄-alkoxy and phenyl, wherein phenyl on its part may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy. In addition, two substituents bonded to the same carbon atom of fluorenyl or 11H-benzo[b]fluorenyl, together may form an alkylene group (CH₂)_r with r being 4, 5, 6 or 7 thus forming a 5- to 8-membered saturated carbocycle, in which 1 or 2 hydrogen atoms in this group may

be replaced by a group C₁-C₄-alkyl or C₁-C₄-alkoxy or two substituents bonded to the same carbon atom of fluorenyl or 11H-benzo[b]fluorenyl together may form an alkylene group (CH₂)_r with r being 4, 5, 6 or 7 thus forming a 5- to 8-membered saturated carbocycle, which may be benz-annulated with one or two benzene groups, where the benzene ring(s) is (are) optionally substituted by 1, 2, 3 or 4 identical or different C₁-C₄-alkyl or C₁-C₄-alkoxy.

If a moiety is described as being "optionally substituted", the moiety may be either unsubstituted or substituted.

If a moiety is described as "substituted", a non-hydrogen radical is in the place of
10 hydrogen radical of any substitutable atom of the moiety. If there are more than one
substitution on a moiety, each non-hydrogen radical may be identical or different
(unless otherwise stated).

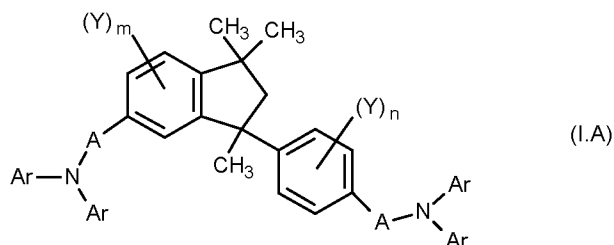
The remarks made above and in the following with respect to preferred aspects of the invention, e.g. to preferred meanings of the variables X and Y and the indices n, m, l and k of compounds of formula (I), to preferred compounds of formula (I) and to the use according to the invention, apply in each case on their own or in particular to combinations thereof:

Preference is given to compounds of formula (I), wherein k is 1 and l is 1.

Likewise, preference is given to compounds of formula (I), wherein k is 2 and l is 2.

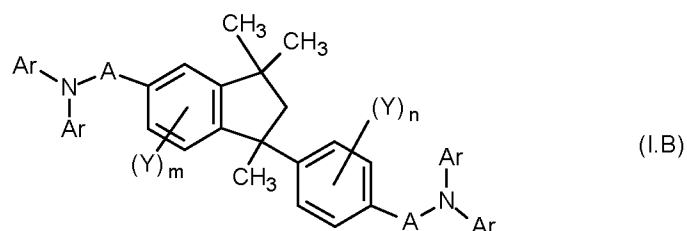
A more preferred embodiment of the present invention relates to compounds of formula (I), wherein k is 1 and l is 1.

Among these, preference is given to the compounds of formula (I.A), wherein m, n, Y, A and Ar are as defined hereinabove and herein below for compounds of formula (I).

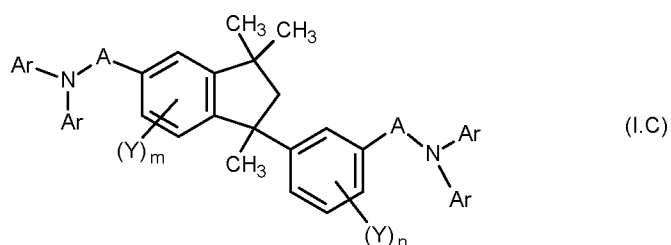


Among the compounds of formula (I), wherein k is 1 and l is 1, likewise preference is given to the compounds of formula (I.B), wherein m, n, Y, A and Ar are as defined hereinabove and hereinbelow for compounds of formula (I).

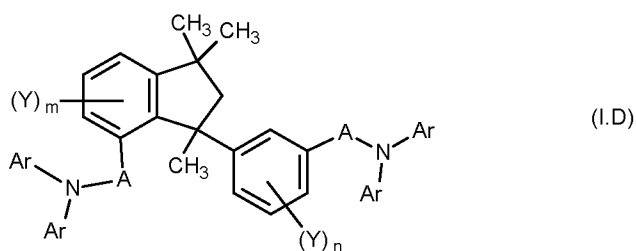
14



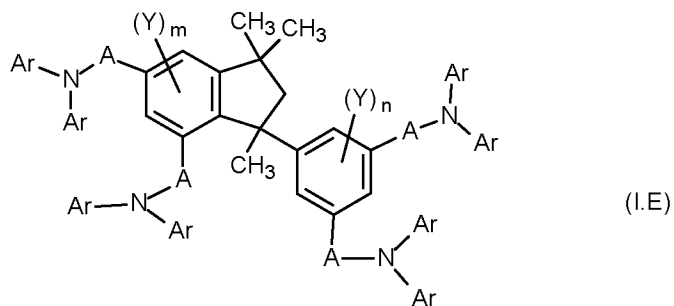
Among the compounds of formula (I), wherein k is 1 and l is 1, likewise preference is given to compound of formula (I.C), wherein m, n, Y, A and Ar are as defined hereinabove and hereinbelow for compounds of formula (I).



Among the compounds of formula (I), wherein k is 1 and l is 1, likewise preference is given to compound of formula (I.D), wherein m, n, Y, A and Ar are as defined hereinabove and hereinbelow for compounds of formula (I).

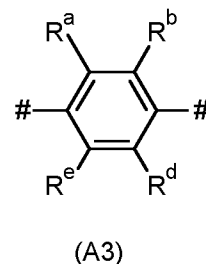
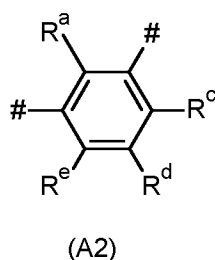
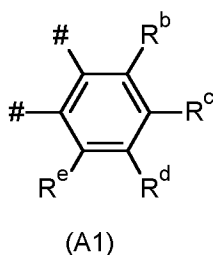


A further more preferred embodiment of the present invention relates to compounds of formula (I), wherein k is 2 and l is 2. Among these, preference is given to compounds of formula (I.E), wherein m, n, Y, A and Ar are as defined hereinabove and hereinbelow for compounds of formula (I).



A skilled person will readily understand that the preferences given for X, i.e. -A-NAr₂, and Y in connection with compounds of formula (I) also apply for compounds of formulae (I.A), (I.B), (I.C), (I.D) and (I.E) as defined hereinafter.

- 5 In one embodiment, X indicates A-N(Ar)₂, wherein the group A is a divalent phenylene group. Irrespectively of its occurrence, A is preferably selected from the group consisting of the groups of the formulae (A1), (A2) and (A3),



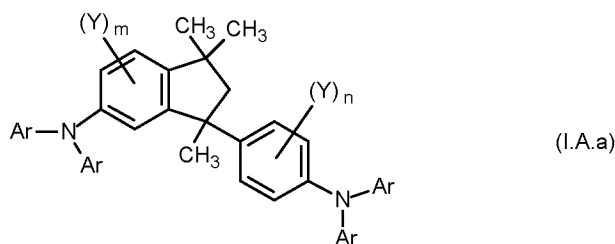
wherein

- # are the bonding sites to the benzene ring and the nitrogen atom, respectively;
 10 and
 R^a, R^b, R^c, R^d and R^e if present, are each independently selected from hydrogen, straight-chain and branched C₁-C₄-alkyl and straight-chain and branched C₁-C₄-alkoxy.

- 15 In a specific embodiment, each group A in formula (I) is a divalent phenylene group as defined above. In a more specific embodiment, each group A in formula (I) is a divalent phenylene group and all groups A have the same meaning. Preferably, R^a, R^b, R^c, R^d and R^e, if present, are each hydrogen. Likewise preferably, at least one of the radicals R^a, R^b, R^c, R^d and R^e, if present, is different from hydrogen and the
 20 remaining radicals R^a, R^b, R^c, R^d and R^e, if present, are each hydrogen. More preferably, one of R^a, R^b, R^c, R^d and R^e, if present, are methoxy or methyl and the remaining R^a, R^b, R^c, R^d and R^e, if present, are each hydrogen.

- In another embodiment of the invention, X is NAr₂, i.e., the group A is a chemical bond. Among the compounds of formula (I) however, more preference is given to those
 25 compounds of formula (I), wherein each group A is a single bond.

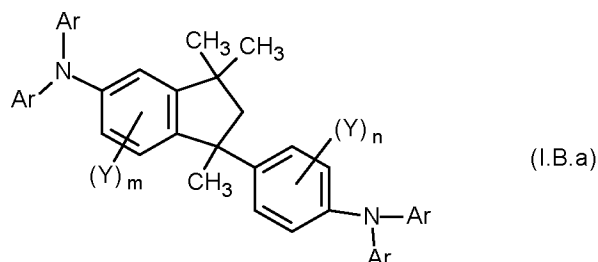
Thus, amongst the compounds of formula (I), wherein each group A is a single bond, preference is given to compounds of formula (I.A.a),



wherein m, n, Y and Ar are as defined hereinabove for compounds of formula (I).

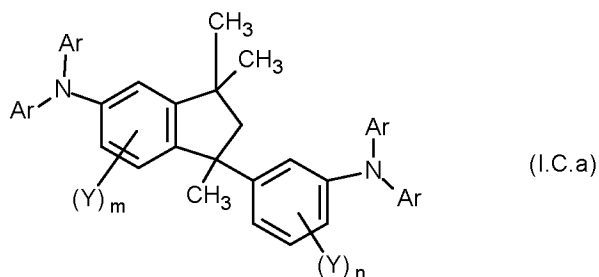
A skilled person will readily understand that the preferences given for $(Y)_m$, $(Y)_n$ and Ar in connection with compounds of formulae (I) and (I.A) also apply for formula (I.A.a) as defined hereinafter.

- 5 Among the compounds of formula (I), wherein each group A is a single bond, likewise preference is given to compounds of formula (I.B.a), wherein m, n, Y and Ar are as defined hereinabove for compounds of formula (I).



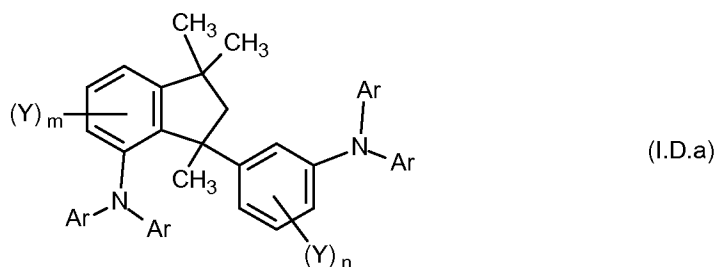
- 10 A skilled person will readily understand that the preferences given for $(Y)_m$, $(Y)_n$ and Ar in connection with compounds of formulae (I) and (I.B) also apply for formula (I.B.a) as defined hereinafter.

Among the compounds of formula (I), wherein each group A is a single bond, likewise preference is given to compounds of formula (I.C.a), wherein m, n, Y and Ar are as defined hereinabove for compounds of formula (I).



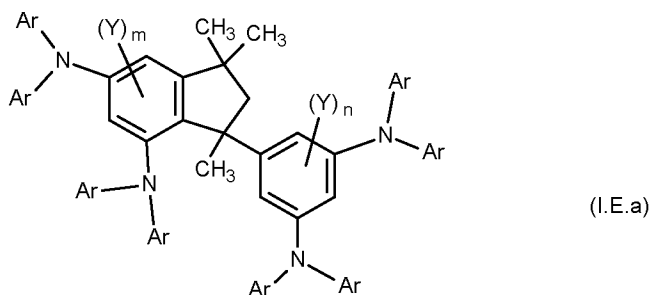
- 15 A skilled person will readily understand that the preferences given for $(Y)_m$, $(Y)_n$ and Ar in connection with compounds of formulae (I) and (I.C) also apply for formula (I.C.a) as defined hereinafter.

- 20 Among the compounds of formula (I), wherein each group A is a single bond, likewise preference is given to compounds of formula (I.D.a), wherein m, n, Y and Ar are as defined hereinabove for compounds of formula (I).



A skilled person will readily understand that the preferences given for (Y)_m, (Y)_n and Ar in connection with compounds of formulae (I) and (I.D) also apply for formulae (I.D.a) as defined hereinafter.

- Among the compounds of formula (I), wherein each group A is a single bond,
 5 likewise preference is given to compounds of formula (I.E.a), wherein m, n, Y and Ar are as defined hereinabove for compounds of formula (I).



- A skilled person will readily understand that the preferences given for (Y)_m, (Y)_n and Ar in connection with compounds of formulae (I) and (I.E) also apply for formulae (I.E.a) as defined hereinafter.

- Preference is given to compounds of the formulae (I), (I.A), (I.B), (I.C), (I.D), (I.E), (I.A.a), (I.B.a), (I.C.a), (I.D.a) and (I.E.a) in which the group Ar, irrespective of its occurrence, is selected from unsubstituted or substituted phenyl, unsubstituted or substituted naphthyl, unsubstituted or substituted phenanthryl, unsubstituted or substituted anthracenyl, unsubstituted or substituted fluorenyl, unsubstituted or substituted C-bound carbazolyl, unsubstituted or substituted dibenzofuranyl, unsubstituted or substituted dibenzothiophenyl, or 2 groups Ar together with the nitrogen atom to which they are attached form an unsubstituted or substituted N-bound carbazolyl.

- More preferably, each Ar, irrespective of its occurrence, is selected from:
- phenyl, biphenyl, terphenyl, quaterphenyl, wherein phenyl, biphenyl, terphenyl and quaterphenyl are unsubstituted or substituted by one or more, e.g. 1, 2, 3, 4 or more than 4, substituents R^{Ar1};
 - naphthyl, anthracenyl, phenanthryl, fluorenyl, spirofluorenyl, C-bound carbazolyl, dibenzofuranyl and dibenzothiophenyl, wherein naphthyl, phenanthryl, fluorenyl, spirofluorenyl, C-bound carbazolyl, dibenzofuranyl and dibenzothiophenyl are unsubstituted or substituted by one or more, e.g. 1, 2, 3, 4 or more than 4, substituents R^{Ar2}; or
 - 2 groups Ar together with the nitrogen atom to which they are attached may form an N-bound carbazolyl, which is unsubstituted or substituted by one or more substituents R^{Ar3};
- wherein
 each R^{Ar1} is independently selected from

C₁-C₆-alkyl, C₁-C₆-alkoxy, carbazol-9-yl, wherein carbazol-9-yl may be substituted by 1, 2, 3 or 4 substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and phenyl, wherein phenyl may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy,

5 diphenylamino, C₅-C₈-cycloalkyl and naphthyl, wherein each of the cyclic rings in the three last-mentioned groups are unsubstituted or substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and carbazol-9-yl, wherein carbazol-9-yl may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and phenyl,

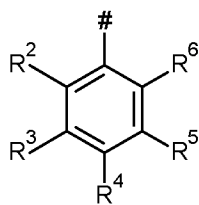
10 wherein phenyl may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy; each R^{Ar2} is independently selected from C₁-C₆-alkyl, C₁-C₆-alkoxy, carbazol-9-yl, wherein carbazol-9-yl may be substituted by 1, 2, 3 or 4 substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and phenyl,

15 wherein phenyl may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy, diphenylamino, C₅-C₈-cycloalkyl and phenyl, wherein each of the cyclic rings in the three last-mentioned groups are unsubstituted or substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and carbazol-9-yl, wherein carbazol-9-yl may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and phenyl,

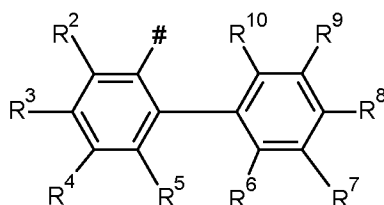
20 wherein phenyl may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy and, in addition, in the case of fluorenyl, two geminal radicals R^{Ar2} may form an alkylene group (CH₂)_r with r being 4, 5, 6 or 7, where 1 or 2 hydrogen atoms in this group may be replaced by a methyl group or a methoxy group; and

25 each R^{Ar3} is independently selected from C₁-C₆-alkyl, C₁-C₆-alkoxy, diphenylamino and phenyl, wherein each of the cyclic rings in the two last-mentioned groups are unsubstituted or substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy.

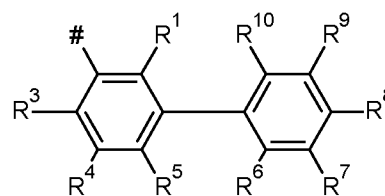
30 Particular examples of the group Ar include the following radicals of the formulae (AR-I) to AR-XLIV)



(AR-I)

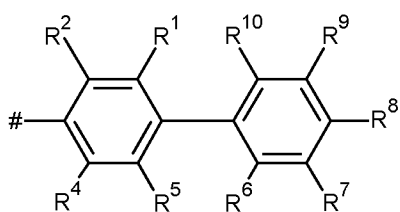


(AR-II)

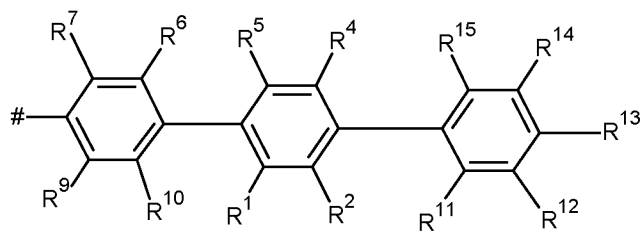


(AR-III)

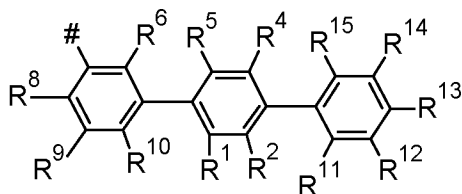
19



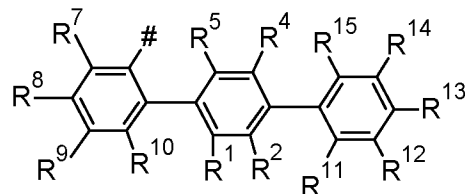
(AR-IV)



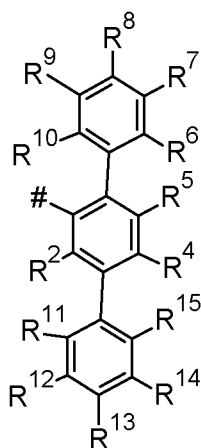
(AR-V)



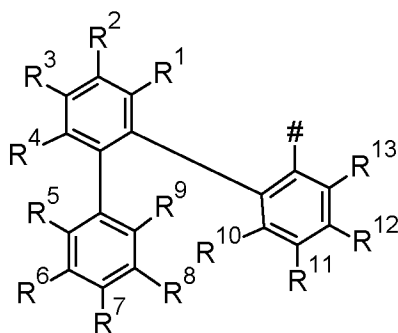
(AR-VI)



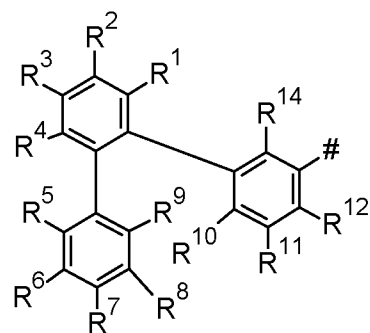
(AR-VII)



(AR-VIII)

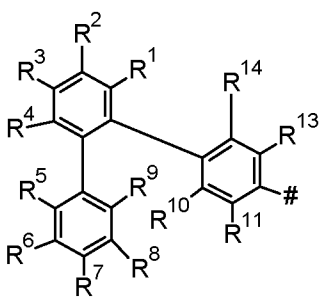


(AR-IX)

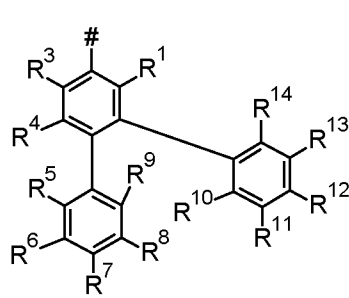


(AR-X)

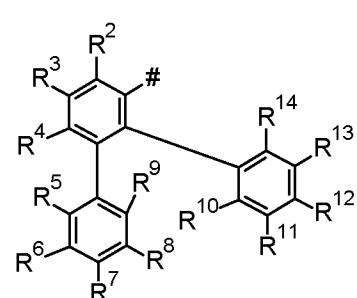
5



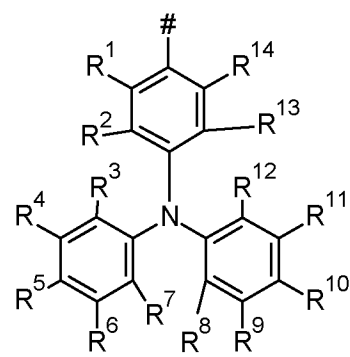
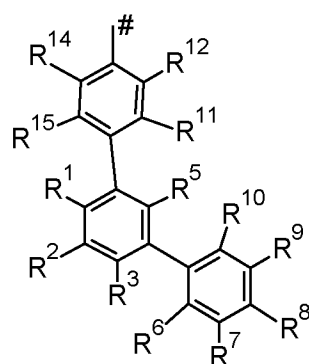
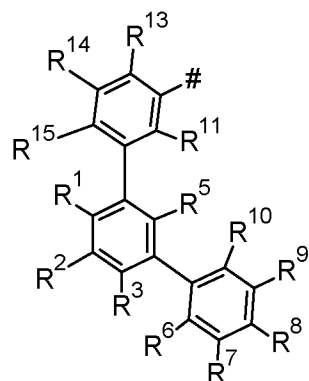
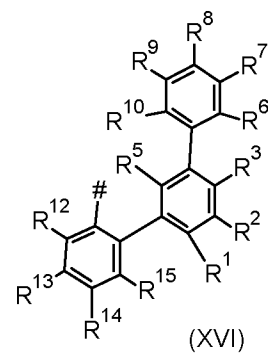
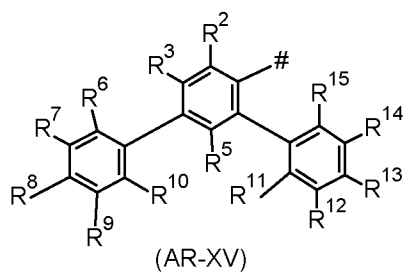
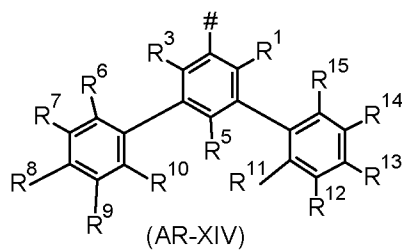
(AR-XI)



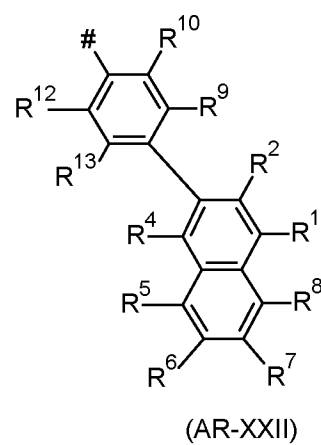
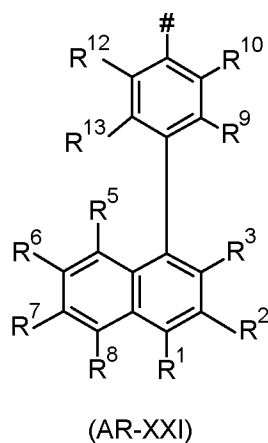
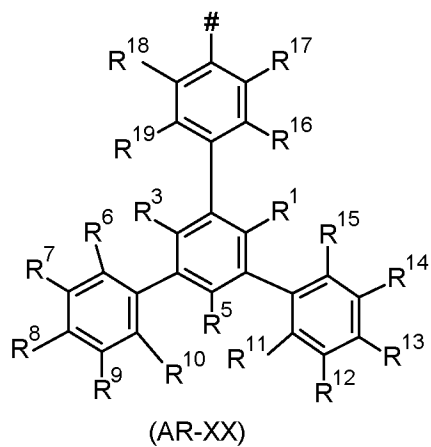
(AR-XII)



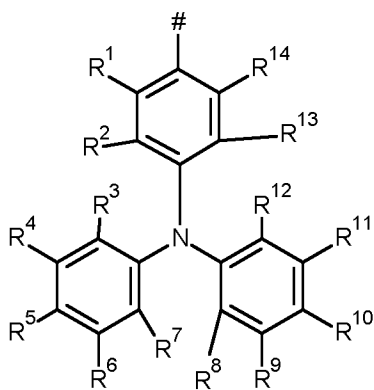
(AR-XIII)



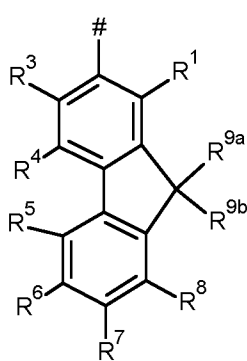
5



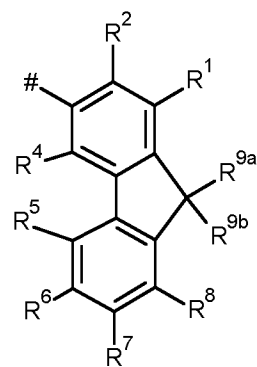
21



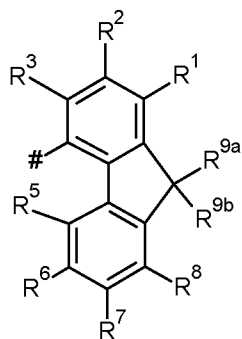
(AR-XXIII)



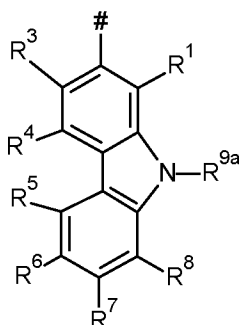
(AR-XXIV)



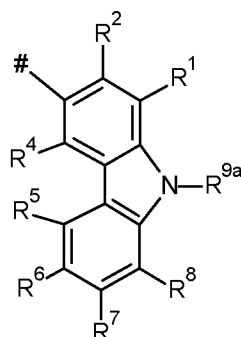
(AR-XXV)



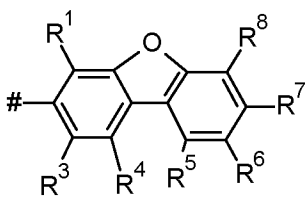
(AR-XXVI)



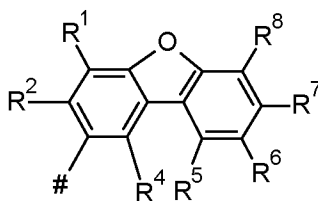
(AR-XXVII)



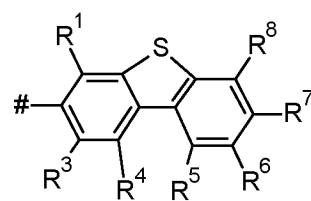
(AR-XXVIII)



(AR-XXIX)

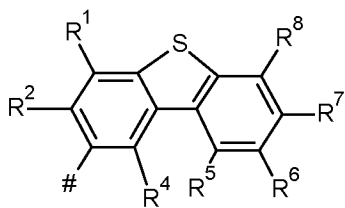


(AR-XXX)

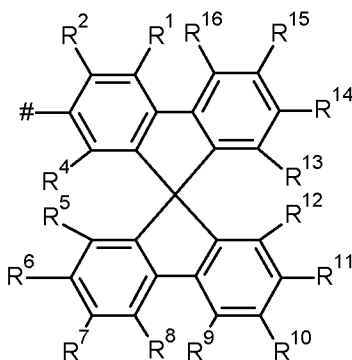


(AR-XXXI)

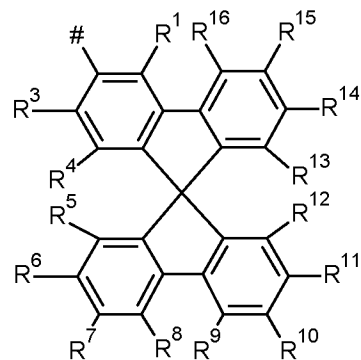
22



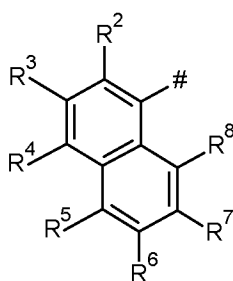
(AR-XXXII)



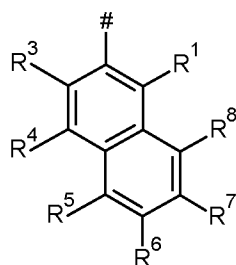
(AR-XXXIII)



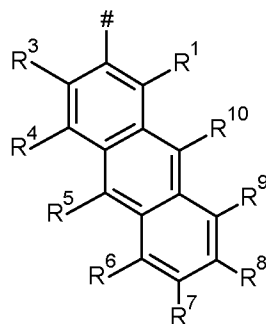
(AR-XXXIV)



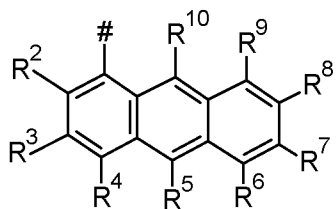
(AR-XXXV)



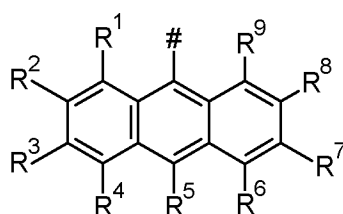
(AR-XXXVI)



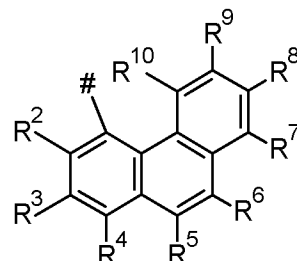
(AR-XXXVII)



(AR-XXXVIII)

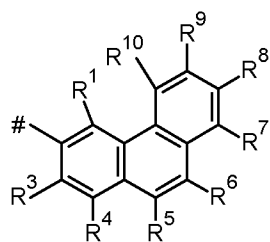


(AR-XXXIX)

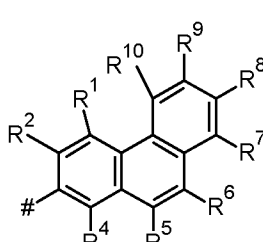


(AR-XL)

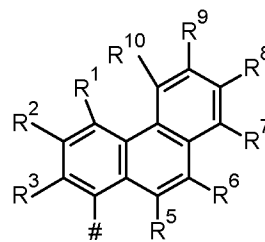
5



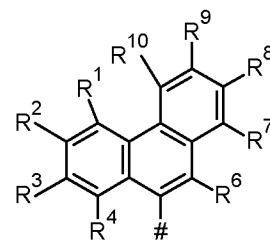
(AR-XLI)



(AR-XLII)



(AR-XLIII)



(AR-XLIV)

wherein

in each case denotes the bonding site to the nitrogen atom;

in formulae AR-I, AR-II, AR-III, AR-IV, AR-V, AR-VI, AR-VII, AR-VIII, AR-IX, AR-X, AR-XI, AR-XII, AR-XIII, AR-XIV, AR-XV, AR-XVI, AR-XVII, AR-XVIII, AR-XIX, AR-XX, AR-XXI, AR-XXII and AR-XXIII:

5 $R^1, R^2, R^3, R^4, R^5, R^6, R^7, R^8, R^9, R^{10}, R^{11}, R^{12}, R^{13}, R^{14}, R^{15}, R^{16}, R^{17}, R^{18}$ and R^{19} , if present, independently of one another, are selected from hydrogen, straight-chain or branched C_1 - C_4 -alkyl, straight-chain or branched C_1 - C_4 -alkoxy and carbazol-9-yl, wherein carbazol-9-yl may be substituted by 1, 2, 3 or 4 different or identical
10 substituents selected from C_1 - C_4 -alkyl, C_1 - C_4 -alkoxy, phenyl, tolyl, xylyl, mesityl and anisyl;

in formulae AR-XXIV, AR-XXV, AR-XXVI, AR-XXVII, AR-XXVIII, AR-XXIX, AR-XXX, AR-XXXI, AR-XXXII, AR-XXXIII, AR-XXXIV, AR-XXXV, AR-XXXVI, AR-XXXVII, AR-XXXVIII, AR-XXXIX, AR-XL, AR-XLI, AR-XLII, AR-XLIII and AR-XLIV: $R^1, R^2, R^3, R^4, R^5, R^6, R^7, R^8, R^9, R^{9a}, R^{9b}, R^{10}, R^{11}, R^{12}, R^{13}, R^{14}, R^{15}$ and R^{16} , if present, independently of one another, are selected from hydrogen, straight-chain or branched C_1 - C_4 -alkyl, straight-chain or branched C_1 - C_4 -alkoxy, carbazol-9-yl and phenyl, wherein carbazol-9-yl and phenyl are unsubstituted or substituted by 1, 2 or 3 different or identical
15 substituents selected from C_1 - C_4 -alkyl, C_1 - C_4 -alkoxy, phenyl, tolyl, xylyl, mesityl and anisyl; and,

in addition, R^{9a} and R^{9b} in formulae AR-XXIV, AR-XXV and AR-XXVI together may form an alkylene group $(CH_2)_r$ with r being 4, 5 or 6 where 1 or 2 hydrogen atoms in this group may be replaced by a methyl or methoxy group.

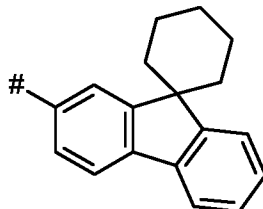
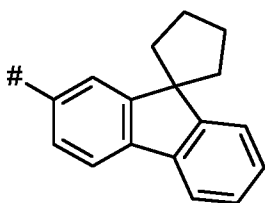
25 In formulae AR-I, AR-II, AR-III, AR-IV, AR-V, AR-VI, AR-VII, AR-VIII, AR-IX, AR-X, AR-XI, AR-XII, AR-XIII, AR-XIV, AR-XV, AR-XVI, AR-XVII, AR-XVIII, AR-XIX, AR-XX, AR-XXI, AR-XXII and AR-XXIII, each radical $R^1, R^2, R^3, R^4, R^5, R^6, R^7, R^8, R^9, R^{10}, R^{11}, R^{12}, R^{13}, R^{14}, R^{15}, R^{16}, R^{17}, R^{18}$ and R^{19} , if present, is preferably selected from hydrogen, C_1 - C_2 -alkyl, C_1 - C_2 -alkoxy and carbazol-9-yl which may be substituted by 1 or
30 2 substituents selected from C_1 - C_2 -alkyl, C_1 - C_2 -alkoxy, phenyl, tolyl, xylyl, mesityl and anisyl. Especially, each radical $R^1, R^2, R^3, R^4, R^5, R^6, R^7, R^8, R^9, R^{10}, R^{11}, R^{12}, R^{13}, R^{14}, R^{15}, R^{16}, R^{17}, R^{18}$ and R^{19} , if present, is selected from hydrogen, methyl, methoxy and carbazol-9-yl which is unsubstituted or substituted by 1 or 2 identical or different substituents selected from methyl, methoxy, phenyl, tolyl, xylyl, mesityl and anisyl.

35 In formulae AR-XXIV, AR-XXV, AR-XXVI, AR-XXVII, AR-XXVIII, AR-XXIX, AR-XXX, AR-XXXI, AR-XXXII, AR-XXXIII, AR-XXXIV, AR-XXXV, AR-XXXVI, AR-XXXVII, AR-XXXVIII, AR-XXXIX, AR-XL, AR-XLI, AR-XLII, AR-XLIII and AR-XLIV, $R^1, R^2, R^3, R^4, R^5, R^6, R^7, R^8, R^9, R^{10}, R^{11}, R^{12}, R^{13}, R^{14}, R^{15}$ and R^{16} , if present, is usually selected from hydrogen, C_1 - C_2 -alkyl, C_1 - C_2 -alkoxy and carbazol-9-yl which may be substituted
40 by 1 or 2 substituents selected from C_1 - C_2 -alkyl, C_1 - C_2 -alkoxy, phenyl, tolyl, xylyl,

mesityl and anisyl; R^{9a} and R^{9b}, if present, are, independently of one another usually hydrogen, C₁-C₂-alkyl, phenyl or form together a group -(CH₂)₄- or -(CH₂)₅-. Especially, each radical R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹, R¹⁰, R¹¹, R¹², R¹³, R¹⁴, R¹⁵ and R¹⁶, if present, is selected from hydrogen, methyl, methoxy and carbazol-9-yl which may be substituted by 1 or 2 substituents selected from methyl, methoxy, phenyl, tolyl, xylyl, mesityl and anisyl. Especially, R^{9a} and R^{9b}, if present, are independently of one another hydrogen, methyl, phenyl or form together a group -(CH₂)₄- or -(CH₂)₅-.

The groups Ar of the above-mentioned formulae (AR-I) to (AR-XLIV) which are bonded to the nitrogen atom can be combined with one another as desired. The groups of the formulae (AR-I), (AR-II), (AR-III), (AR-IV), (AR-V), (AR-VI), (AR-VIII), (AR-IX), (AR-X), (AR-XIV), (AR-XXIII), (AR-XXIV), (AR-XXV), (AR-XXIX), (AR-XXX), (AR-XXXI), (AR-XXXII), (AR-XXXIII), (AR-XXXIV), (AR-XXXV) and (AR-XXXVI) are particularly preferred here.

Particular examples of the group Ar include phenyl, 2-methylphenyl, 3-methylphenyl, 4-methylphenyl, 2,4-dimethylphenyl, 2,6-dimethylphenyl, 3,5-dimethylphenyl, 2,4,6-trimethylphenyl, 2-methoxyphenyl, 3-methoxyphenyl, 4-methoxyphenyl, 2-phenylphenyl, 3-phenylphenyl, 4-phenylphenyl, 4-(o-tolyl)phenyl, 4-(m-tolyl)phenyl, 4-(p-tolyl)phenyl, 4-(2,6-dimethylphenyl)phenyl, 1-methyl-4-phenylphenyl, 2-methyl-4-phenylphenyl, 3-methyl-4-phenylphenyl, 2,6-dimethyl-4-phenylphenyl, 3-methyl-4-(o-tolyl)phenyl, 3-methyl-4-(m-tolyl)phenyl, 3-methyl-4-(p-tolyl)phenyl, 3-methyl-4-(2,4,6-trimethylphenyl)phenyl, 3-methyl-4-(2,4-dimethylphenyl)phenyl, 3-methyl-4-(2,6-dimethylphenyl)phenyl, 4-(4-methoxyphenyl)phenyl, 4-methoxy-3-phenylphenyl, 3-methoxy-4-phenylphenyl, 2-methoxy-5-phenylphenyl, 2-methoxy-4,5-diphenylphenyl, 3,4-diphenylphenyl, 3,5-diphenylphenyl, 3-(4-phenylphenyl)phenyl, 4-(4-phenylphenyl)phenyl, 3-(3,5-diphenylphenyl)phenyl, 4-diphenylaminophenyl, 1-naphthyl, 2-naphthyl, 1-phenanthryl, 2-phenanthryl, 3-phenanthryl, 4-phenanthryl, 9-phenanthryl, 9,9-dimethylfluoren-2-yl, 9-methyl-9-phenyl-fluoren-2-yl, 9,9-diphenylfluoren-2-yl, 9,9-dimethylfluoren-3-yl, 9-methyl-9-phenyl-fluoren-3-yl, 9,9-diphenylfluoren-3-yl, 9,9-dimethylfluoren-4-yl, 9-methyl-9-phenyl-fluoren-4-yl, 9,9-diphenylfluoren-4-yl, dibenzofuran-2-yl, dibenzothiophen-2-yl, dibenzofuran-3-yl, dibenzothiophen-3-yl, 9-methylcarbazol-2-yl, 9-phenylcarbazol-2-yl, 9-methylcarbazol-3-yl, 9-phenylcarbazol-3-yl, 4-(1-naphthyl)phenyl, 4-(2-naphthyl)phenyl, 4-(carbazol-9-yl)-phenyl, 4-(3,6-dimethoxycarbazol-9-yl)phenyl, 4-(3,6-dimethylcarbazol-9-yl)phenyl, 9,9'-spirobi(fluorene)-2-yl

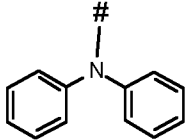
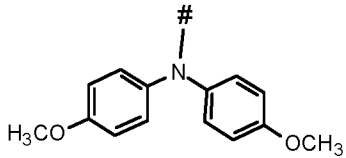
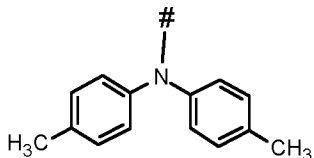
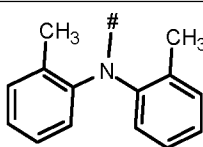
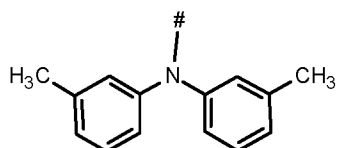


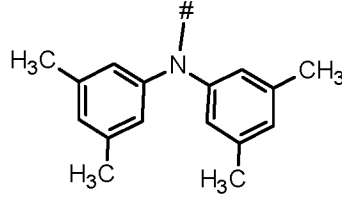
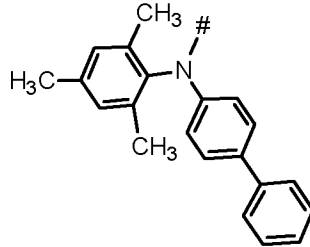
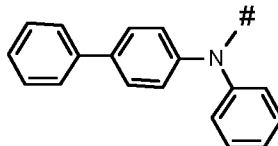
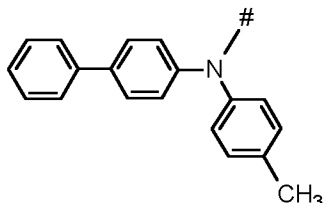
wherein # denotes the bonding site to the nitrogen atom

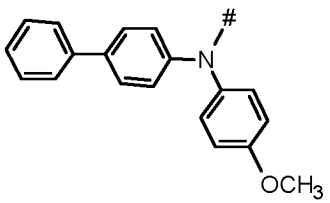
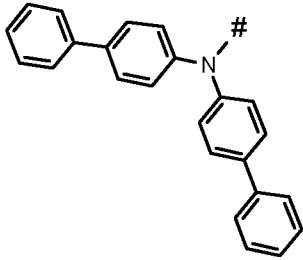
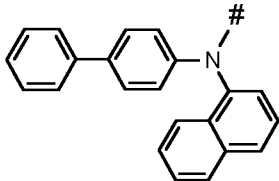
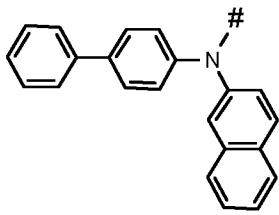
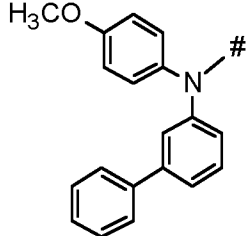
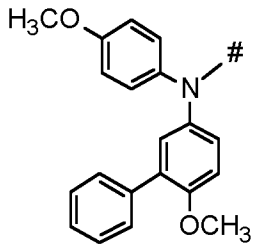
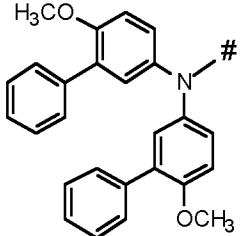
- Likewise preferably, 2 groups Ar together with the nitrogen atom to which they are attached form a N-bound carbazoyl, which is unsubstituted or substituted by one or more, e.g. one, two, three, four or more than four substituents R^{Ar3} , wherein R^{Ar3} is as defined above. In particular, irrespectively of its occurrence, R^{Ar3} is phenyl, 2-methylphenyl, 3-methylphenyl, 4-methylphenyl. Particular examples include carbazol-9-yl, 3-phenylcarbazol-9-yl, 3-(o-tolyl)carbazol-9-yl, 3-(m-tolyl)carbazol-9-yl, 3-(p-tolyl)carbazol-9-yl, 3-(o-anisyl)carbazol-9-yl, 3-(m-anisyl)carbazol-9-yl, 3-(p-anisyl)carbazol-9-yl, 3,6-diphenylcarbazol-9-yl, 3,6-bis(o-tolyl)carbazol-9-yl, 3,6-bis(m-tolyl)carbazol-9-yl, 3,6-bis(p-tolyl)carbazol-9-yl, 3,6-bis(o-anisyl)carbazol-9-yl, 3,6-bis(m-anisyl)carbazol-9-yl, 3,6-bis(p-anisyl)carbazol-9-yl, 3,6-dimethylcarbazol-9-yl and 3,6-dimethoxycarbazol-9-yl.

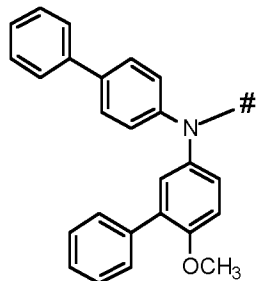
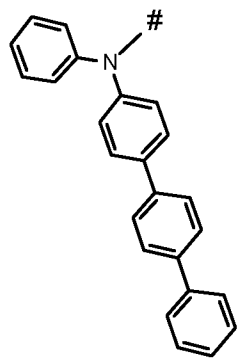
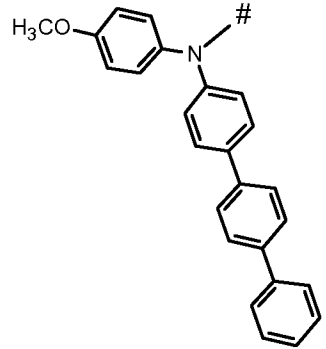
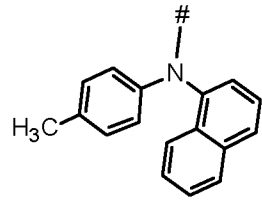
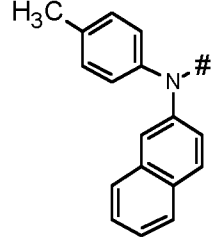
In particular, the group NAr_2 , irrespectively of its occurrence is selected from the formulae (A-1) to (A-83) listed in table A below.

Table A:

formula	NAr_2
A-1	
A-2	
A-3	
A-4	
A-5	

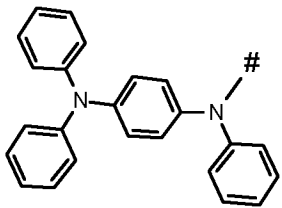
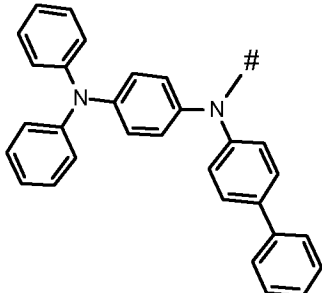
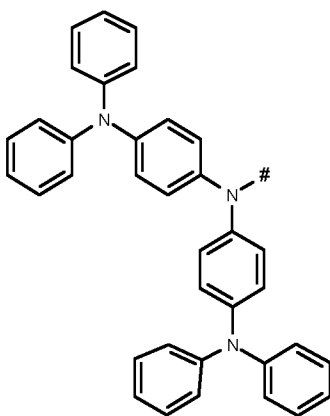
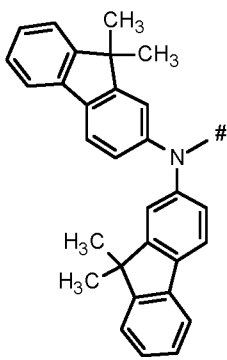
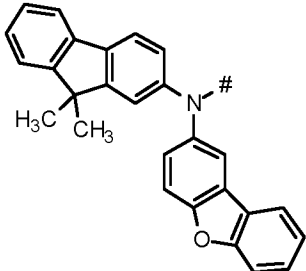
formula	NAr_2
A-6	
A-7	
A-8	
A-9	

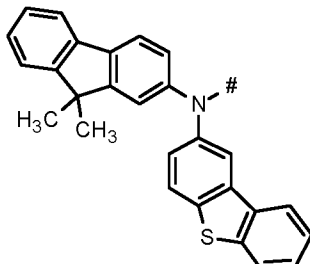
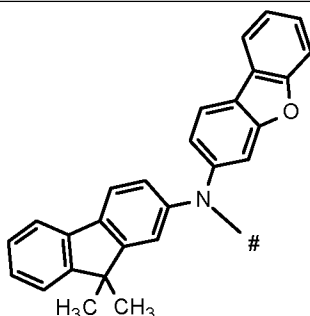
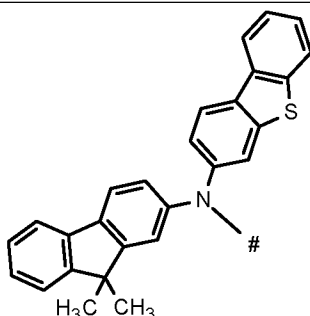
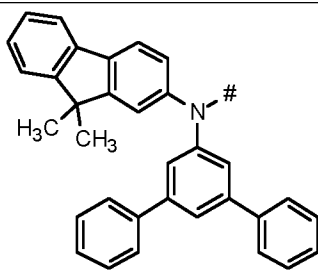
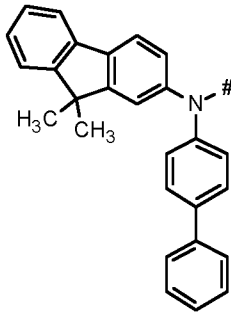
formula	NAr ₂
A-10	
A-11	
A-12	
A-13	
A-14	
A-15	
A-16	

formula	NAr ₂
A-17	
A-18	
A-19	
A-20	
A-21	

formula	NAr ₂
A-22	
A-23	
A-24	
A-25	
A-26	

formula	NAr ₂
A-27	
A-28	
A-29	
A-30	
A-31	
A-32	

formula	NAr ₂
A-33	
A-34	
A-35	
A-36	
A-37	

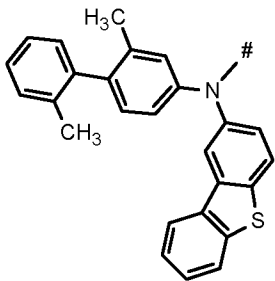
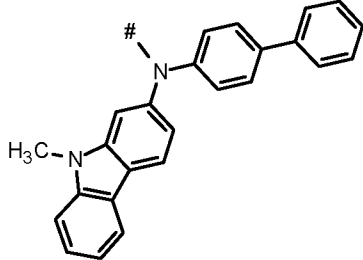
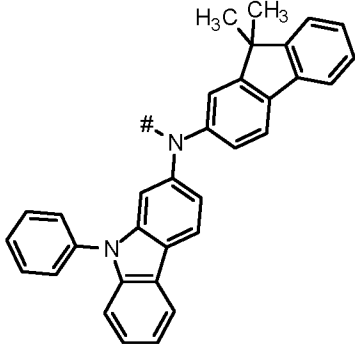
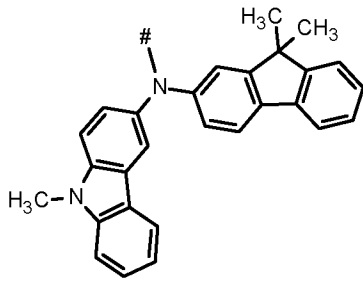
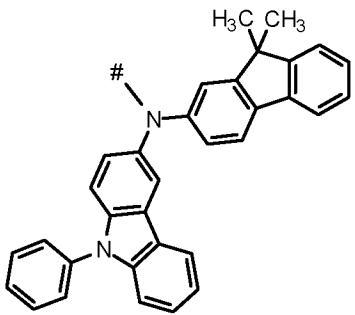
formula	NAr ₂
A-38	
A-39	
A-40	
A-41	
A-42	

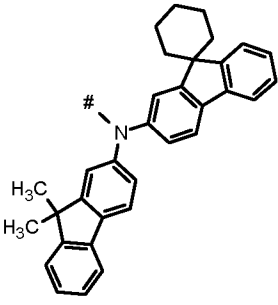
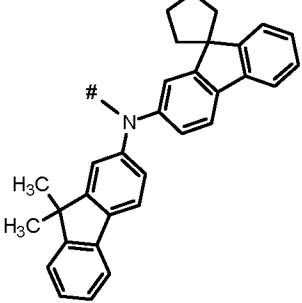
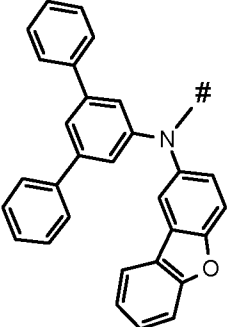
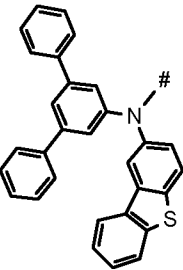
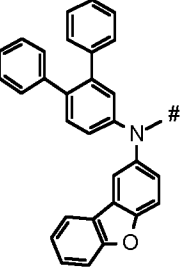
formula	NAr ₂
A-43	
A-44	
A-45	
A-46	
A-47	
A-48	

formula	NAr ₂
A-49	
A-50	
A-51	
A-52	
A-53	

formula	NAr ₂
A-54	
A-55	
A-56	
A-57	
A-58	

formula	NAr ₂
A-59	
A-60	
A-61	
A-62	
A-63	
A-64	

formula	NAr ₂
A-65	
A-66	
A-67	
A-68	
A-69	

formula	NAr ₂
A-70	
A-71	
A-72	
A-73	
A-74	

32

formula	NAr ₂
A-75	
A-76	
A-77	
A-78	
A-79	
A-80	

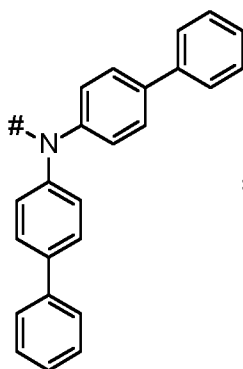
formula	NAr ₂
A-81	
A-82	
A-83	

denotes the bonding site to the remainder of the molecule.

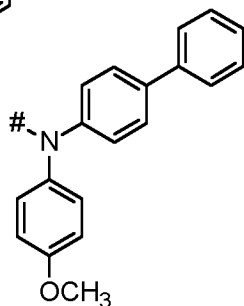
5

Especially, the group NAr₂, irrespectively of its occurrence, is selected from the groups of the formulae (1) to (38)

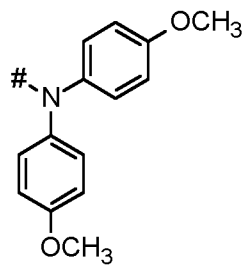
33



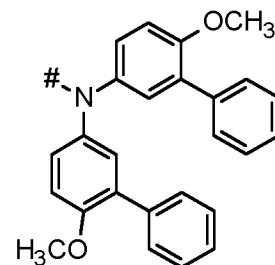
(1)



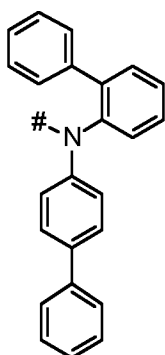
(2)



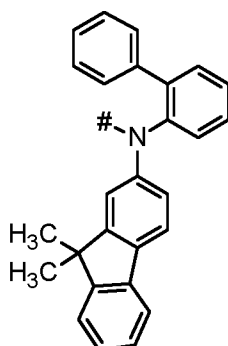
(3)



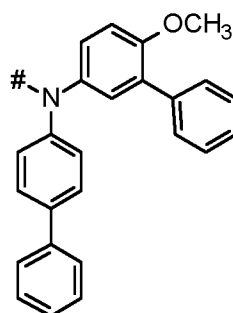
(4)



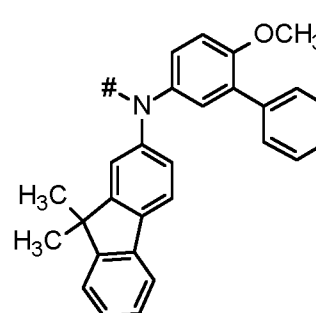
(5)



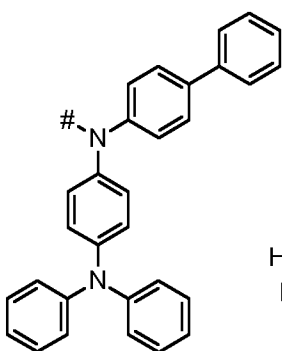
(6)



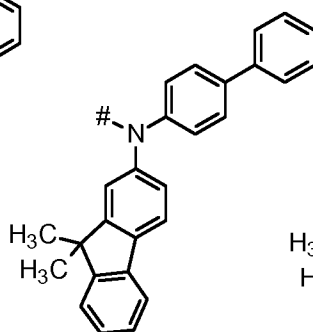
(7)



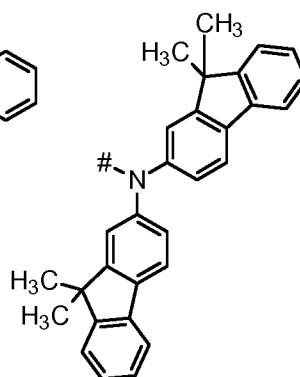
(8)



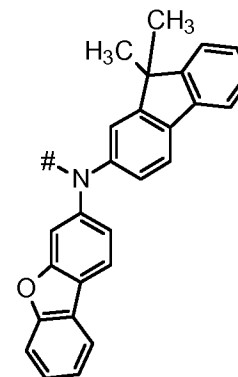
(9)



(10)

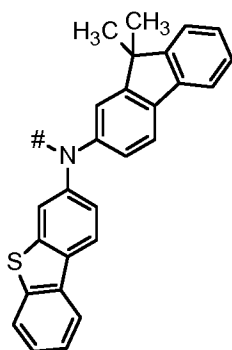


(11)

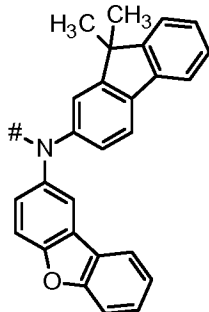


(12)

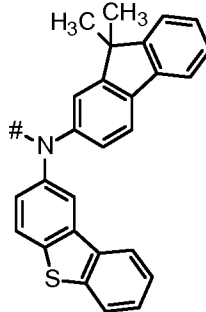
34



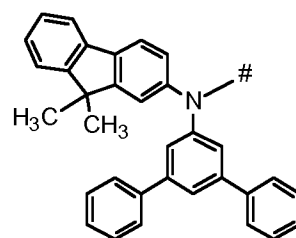
(13)



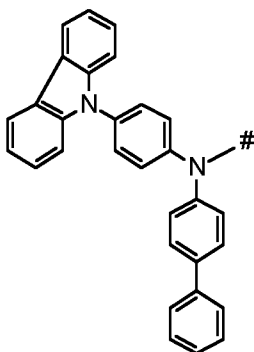
(14)



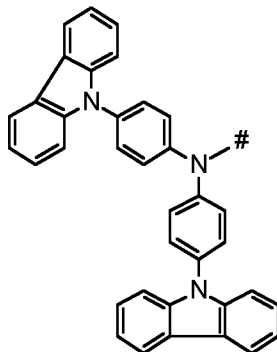
(15)



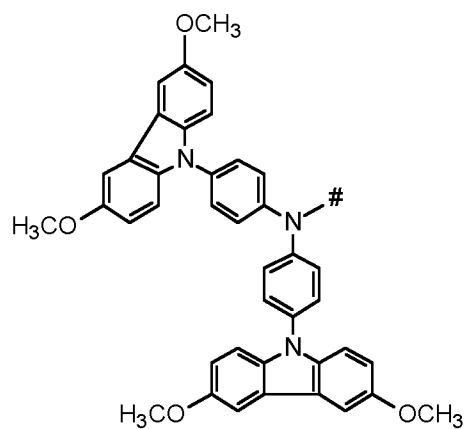
(16)



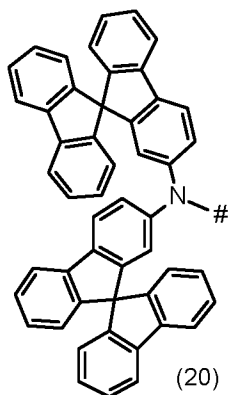
(17)



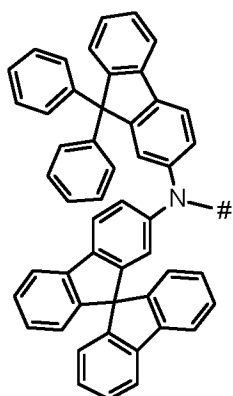
(18)



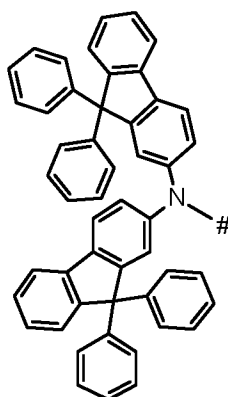
(19)



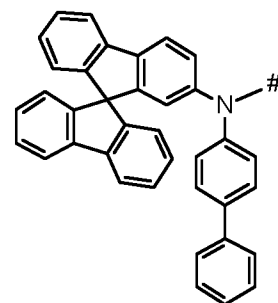
(20)



(21)

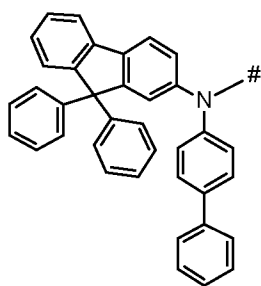


(22)

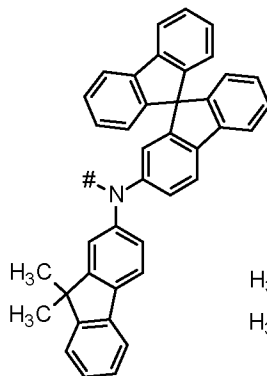


(23)

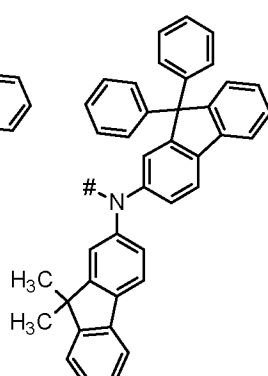
35



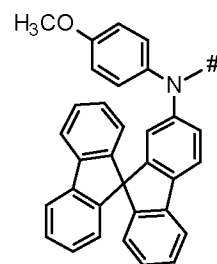
(24)



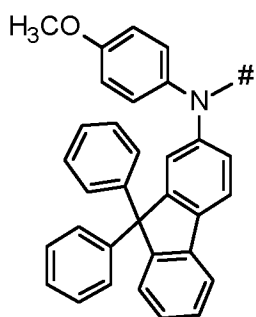
(25)



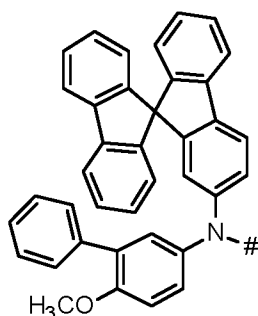
(26)



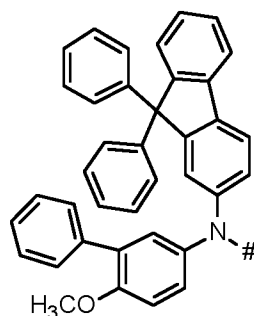
(27)



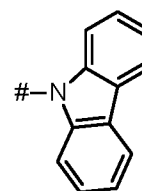
(28)



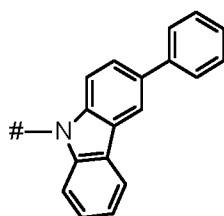
(29)



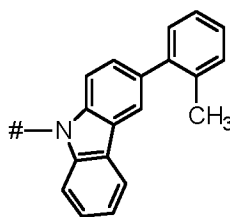
(30)



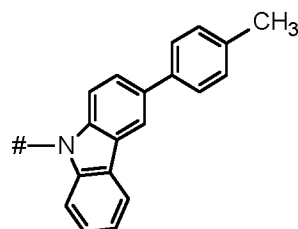
(31)



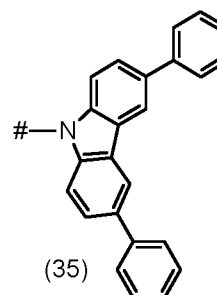
(32)



(33)

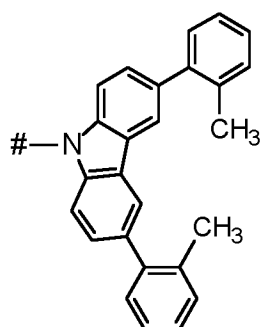


(34)

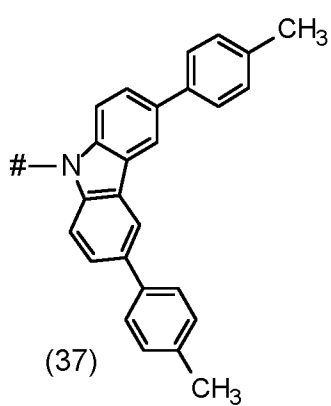


(35)

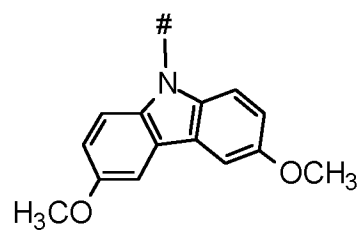
5



(36)



(37)



(38)

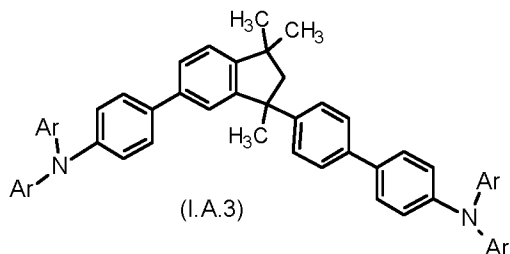
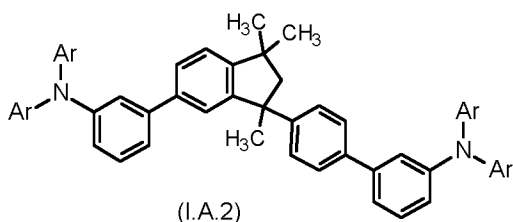
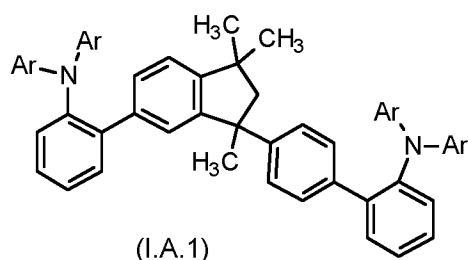
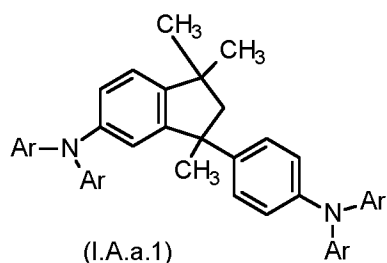
wherein # denotes the bonding side to the remainder of the compound.

Preference is given to compounds of the formulae (I), (I.A), (I.B), (I.C), (I.D), (I.E), (I.A.a), (I.B.a), (I.C.a), (I.D.a) and (I.E.a), wherein all groups NAr_2 have the same meaning and the two groups Ar bound to the same nitrogen atom have different meanings. Further preference is given to compounds of formulae (I), (I.A), (I.B), (I.C), (I.D), (I.E), (I.A.a), (I.B.a), (I.C.a), (I.D.a) and (I.E.a), wherein all groups Ar have the same meaning.

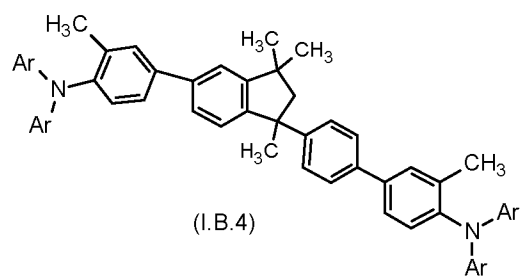
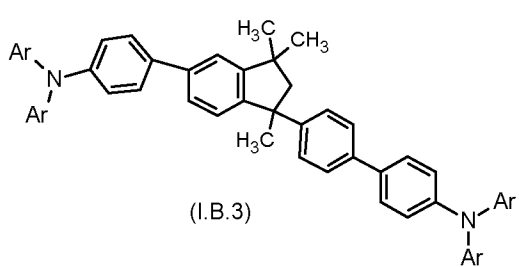
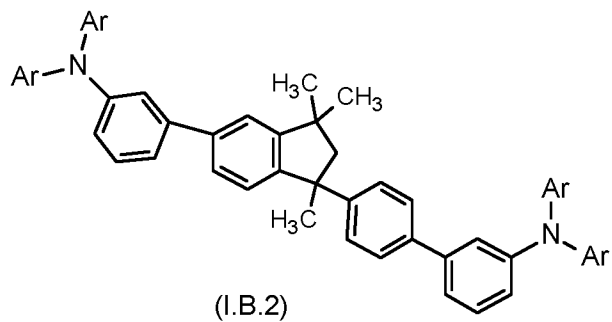
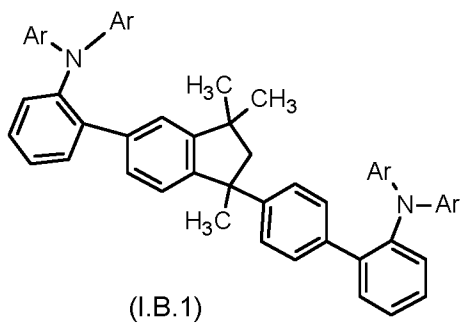
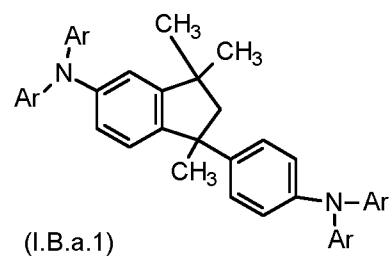
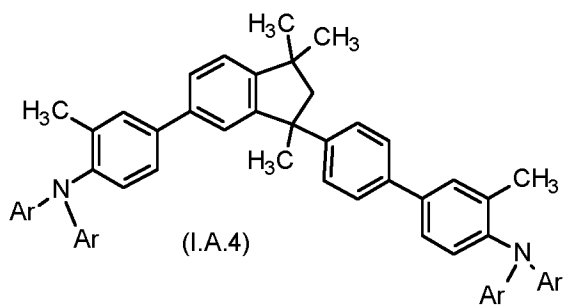
Preference is given to compounds of the formulae (I), (I.A), (I.B), (I.C), (I.D), (I.E), (I.A.a), (I.B.a), (I.C.a), (I.D.a) and (I.E.a), in which Y, irrespectively of its occurrence, is as defined above. Among these, those are preferred in which each $(\text{Y})_m$, irrespectively of its occurrence, is selected from the group consisting of hydrogen, $\text{C}_1\text{-C}_4$ -alkyl, $\text{C}_1\text{-C}_4$ -alkoxy, phenyl, tolyl, xylyl, mesityl, phenoxy, O-tolyl, O-xylyl and O-mesityl, specifically hydrogen, methyl, methoxy and phenyl. Especially, 0 or 1 of the m Y groups is different from hydrogen.

One $(\text{Y})_n$ bound in ortho-position on the phenyl ring relative to the phenylindane moiety mandatorily is hydrogen and the remaining $(\text{Y})_n$ are independently of one another preferably selected from the group consisting of hydrogen, $\text{C}_1\text{-C}_4$ -alkyl, $\text{C}_1\text{-C}_4$ -alkoxy, phenyl, tolyl, xylyl, mesityl, phenoxy, O-tolyl, O-xylyl and O-mesityl, specifically hydrogen, methyl, methoxy and phenyl. Especially, both groups $(\text{Y})_n$ bound in ortho positions on the phenyl ring relative to phenylindane moiety are hydrogen. Especially, the groups $(\text{Y})_n$ bound in non-ortho positions on the phenyl ring relative to phenylindane moiety may be different from hydrogen. Especially, 0 or 1 of the n Y groups is different from hydrogen.

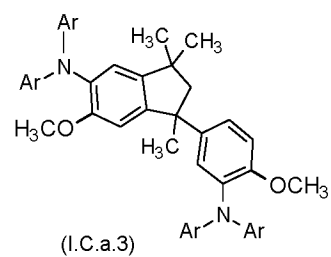
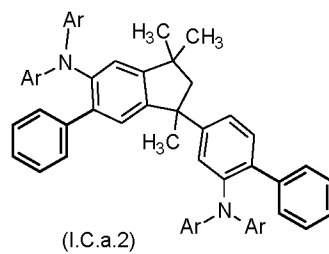
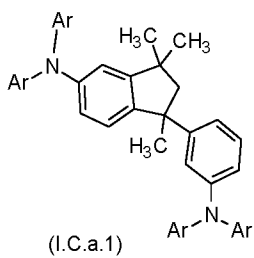
Examples of preferred compounds are the individual compounds of the following formulae (I.A.a.1), (I.A.1), (I.A.2), (I.A.3), (I.A.4), (I.B.a.1), (I.B.1), (I.B.2), (I.B.3), (I.B.4), (I.C.a.1), (I.C.a.2), (I.C.a.3), (I.C.a.4), (I.C.1), (I.C.2), (I.C.3), (I.C.4), (I.D.a.1), (I.D.1), (I.D.2), (I.D.3), (I.D.4) and (I.E.a.1), compiled in the tables 1 to 24 below.



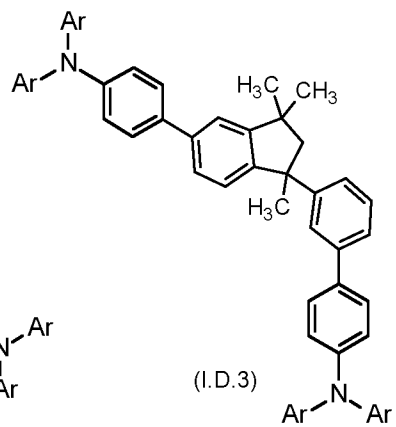
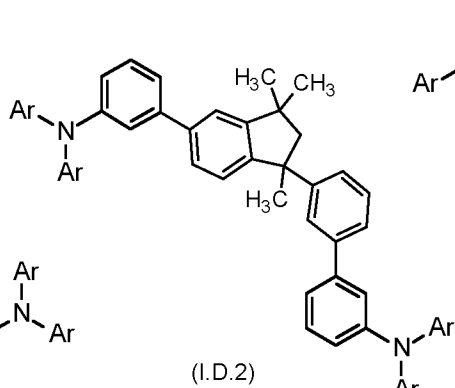
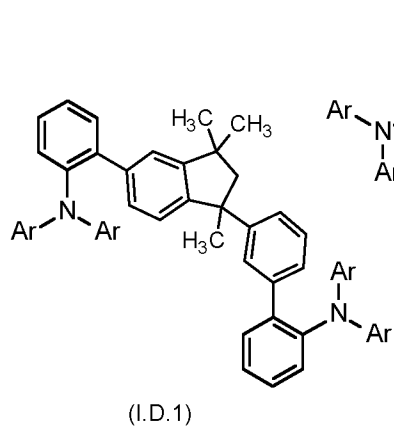
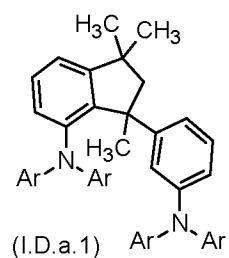
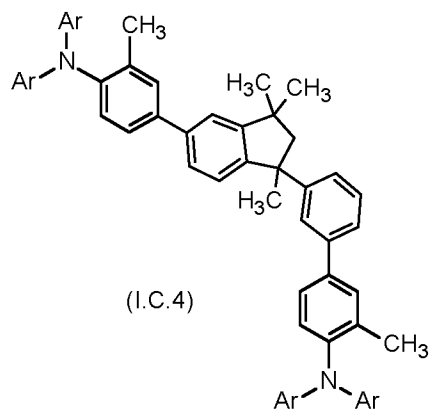
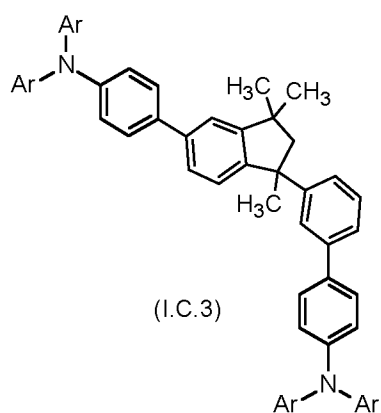
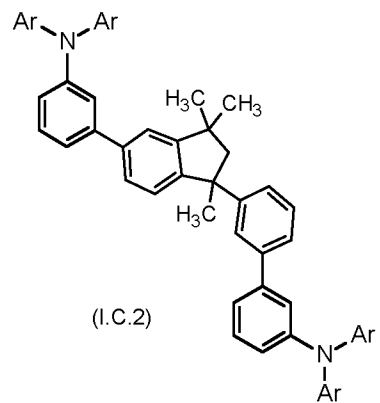
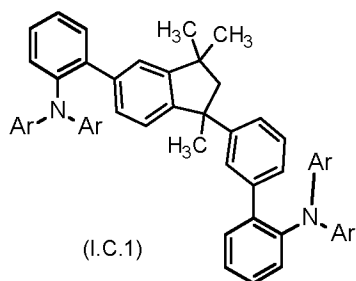
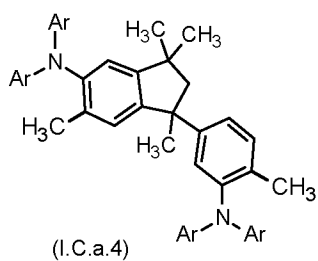
37



5



38



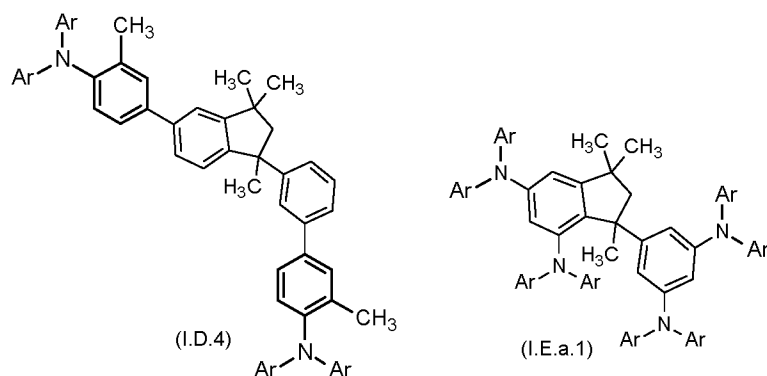


Table 1

Compounds of the formula I.A.a.1 in which the combination of the groups NAr₂ corresponds in each case to one row of Table B.

Table 2

Compounds of the formula I.A.1 in which the combination of the groups NAr₂ corresponds in each case to one row of Table B.

Table 3

Compounds of the formula I.A.2 in which the combination of the groups NAr₂ corresponds in each case to one row of Table B.

Table 4

Compounds of the formula I.A.3 in which the combination of the groups NAr₂ corresponds in each case to one row of Table B

Table 5

Compounds of the formula I.A.4 in which the combination of the groups NAr₂ corresponds in each case to one row of Table B.

Table 6

Compounds of the formula I.B.a.1 in which the combination of the groups NAr₂ corresponds in each case to one row of Table B.

Table 7

Compounds of the formula I.B.1 in which the combination of the groups NAr₂ corresponds in each case to one row of Table B.

Table 8

Compounds of the formula I.B.2 in which the combination of the groups NAr₂ corresponds in each case to one row of Table B.

Table 9

Compounds of the formula I.B.3 in which the combination of the groups NAr₂ corresponds in each case to one row of Table B.

Table 10

Compounds of the formula I.B.4 in which the combination of the groups NAr₂ corresponds in each case to one row of Table B.

Table 11

Compounds of the formula I.C.a.1 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

Table 12

- 5 Compounds of the formula I.C.a.2 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

Table 13

Compounds of the formula I.C.a.3 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

- 10 Table 14

Compounds of the formula I.C.a.4 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

Table 15

- 15 Compounds of the formula I.C.1 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

Table 16

Compounds of the formula I.C.2 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

Table 17

- 20 Compounds of the formula I.C.3 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

Table 18

Compounds of the formula I.C.4 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

- 25 Table 19

Compounds of the formula I.D.a.1 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

Table 20

- 30 Compounds of the formula I.D.1 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

Table 21

Compounds of the formula I.D.2 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

Table 22

- 35 Compounds of the formula I.D.3 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

Table 23

Compounds of the formula I.D.4 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B.

Table 24

Compounds of the formula I.E.a.1 in which the combination of the groups NAr_2 corresponds in each case to one row of Table B and the two groups NAr_2 attached to the phenylindane moiety have the same meaning and the two groups NAr_2 attached to the phenyl ring have the same meaning.

5

Table B

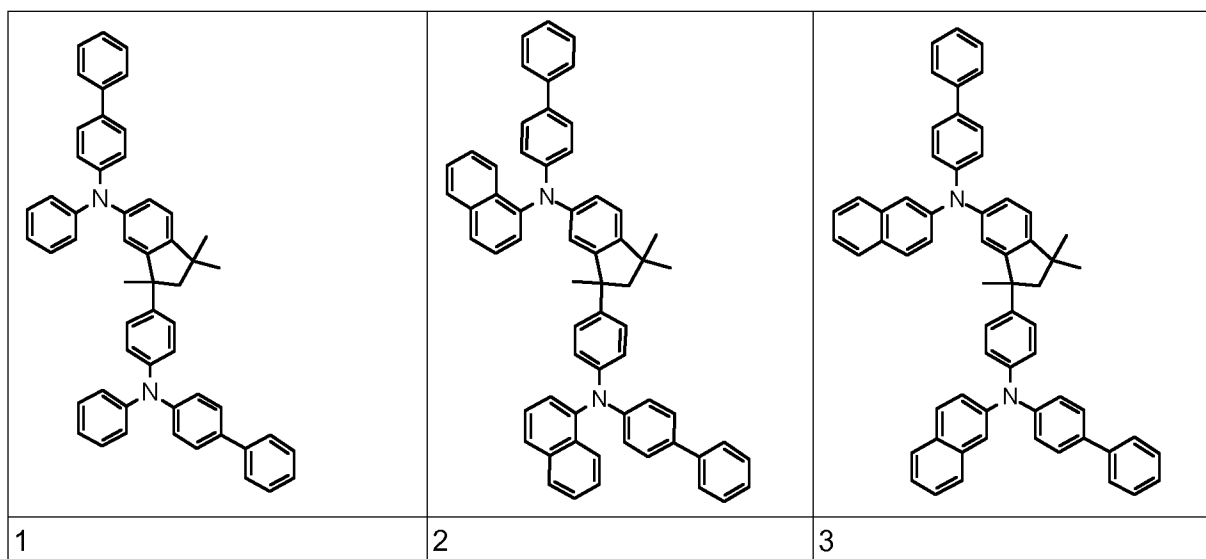
Exam ple No.	(NAr_2) attached to the phenylindane moiety	(NAr_2) attached to the phenyl ring
B-1	formula (A-1)	formula (A-1)
B-2	formula (A-2)	formula (A-2)
B-3	formula (A-3)	formula (A-3)
B-4	formula (A-4)	formula (A-4)
B-5	formula (A-5)	formula (A-5)
B-6	formula (A-6)	formula (A-6)
B-7	formula (A-7)	formula (A-7)
B-8	formula (A-8)	formula (A-8)
B-9	formula (A-9)	formula (A-9)
B-10	formula (A-10)	formula (A-10)
B-11	formula (A-11)	formula (A-11)
B-12	formula (A-12)	formula (A-12)
B-13	formula (A-13)	formula (A-13)
B-14	formula (A-14)	formula (A-14)
B-15	formula (A-15)	formula (A-15)
B-16	formula (A-16)	formula (A-16)
B-17	formula (A-17)	formula (A-17)
B-18	formula (A-18)	formula (A-18)
B-19	formula (A-19)	formula (A-19)
B-20	formula (A-20)	formula (A-20)
B-21	formula (A-21)	formula (A-21)
B-22	formula (A-22)	formula (A-22)
B-23	formula (A-23)	formula (A-23)
B-24	formula (A-24)	formula (A-24)
B-25	formula (A-25)	formula (A-25)
B-26	formula (A-26)	formula (A-26)
B-27	formula (A-27)	formula (A-27)

Exam ple No.	(NAr_2) attached to the phenylindane moiety	(NAr_2) attached to the phenyl ring
B-28	formula (A-28)	formula (A-28)
B-29	formula (A-29)	formula (A-29)
B-30	formula (A-30)	formula (A-30)
B-31	formula (A-31)	formula (A-31)
B-32	formula (A-32)	formula (A-32)
B-33	formula (A-33)	formula (A-33)
B-34	formula (A-34)	formula (A-34)
B-35	formula (A-35)	formula (A-35)
B-36	formula (A-36)	formula (A-36)
B-37	formula (A-37)	formula (A-37)
B-38	formula (A-38)	formula (A-38)
B-39	formula (A-39)	formula (A-39)
B-40	formula (A-40)	formula (A-40)
B-41	formula (A-41)	formula (A-41)
B-42	formula (A-42)	formula (A-42)
B-43	formula (A-43)	formula (A-43)
B-44	formula (A-44)	formula (A-44)
B-45	formula (A-45)	formula (A-45)
B-46	formula (A-46)	formula (A-46)
B-47	formula (A-47)	formula (A-47)
B-48	formula (A-48)	formula (A-48)
B-49	formula (A-49)	formula (A-49)
B-50	formula (A-50)	formula (A-50)
B-51	formula (A-51)	formula (A-51)
B-52	formula (A-52)	formula (A-52)
B-53	formula (A-53)	formula (A-53)
B-54	formula (A-54)	formula (A-54)

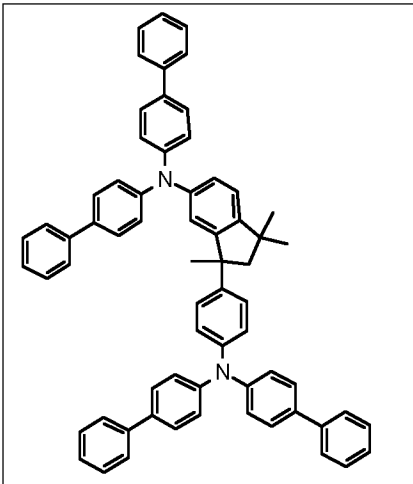
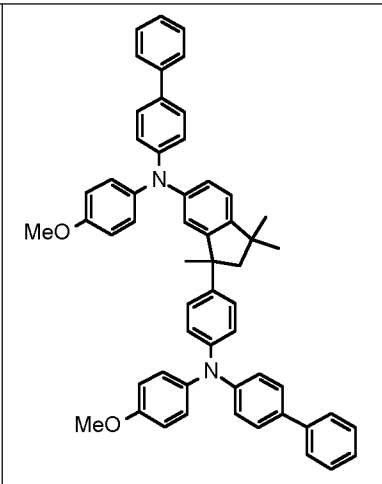
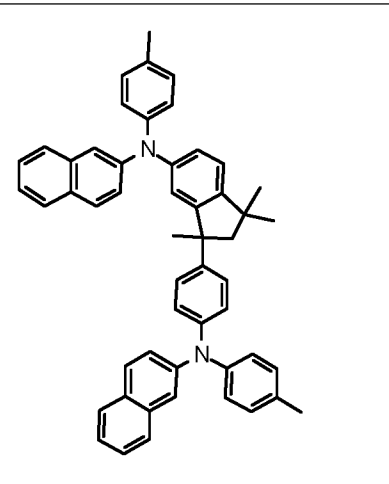
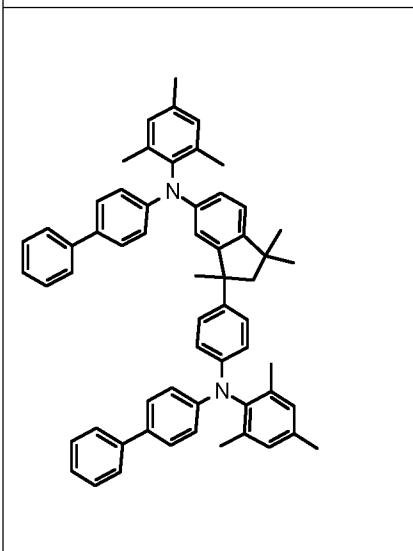
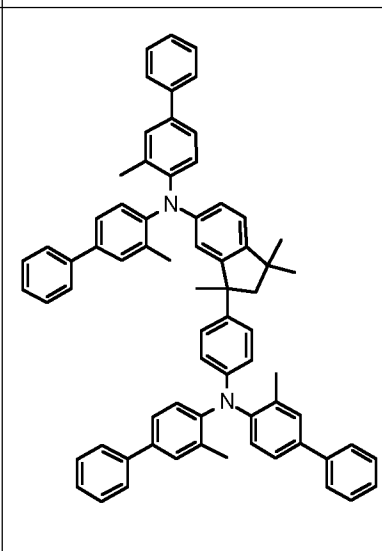
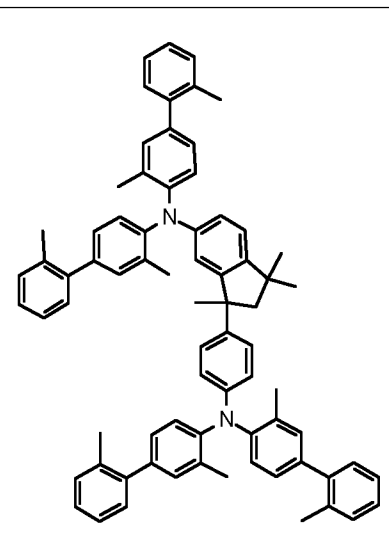
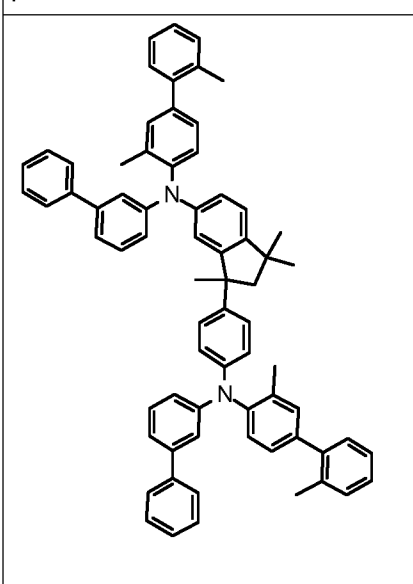
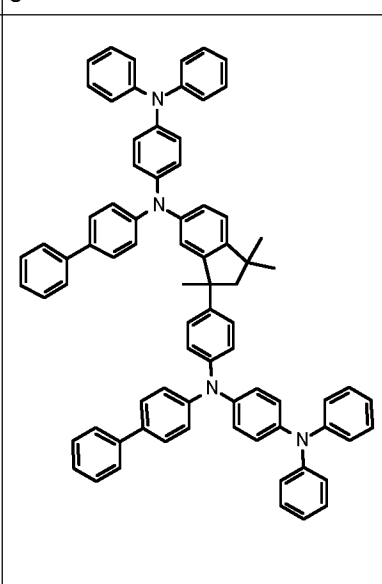
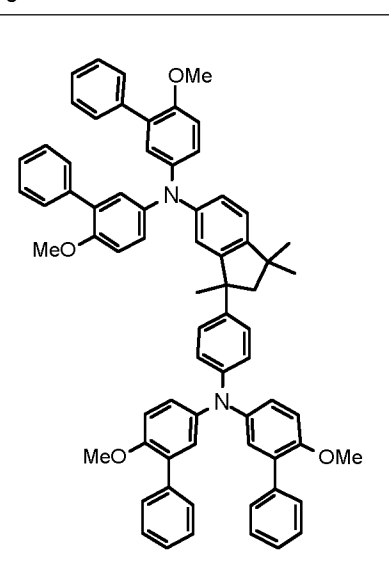
Exam ple No.	(NAr ₂) attached to the phenylindane moiety	(NAr ₂) attached to the phenyl ring
B-55	formula (A-55)	formula (A-55)
B-56	formula (A-56)	formula (A-56)
B-57	formula (A-57)	formula (A-57)
B-58	formula (A-58)	formula (A-58)
B-59	formula (A-59)	formula (A-59)
B-60	formula (A-60)	formula (A-60)
B-61	formula (A-61)	formula (A-61)
B-62	formula (A-62)	formula (A-62)
B-63	formula (A-63)	formula (A-63)
B-64	formula (A-64)	formula (A-64)
B-65	formula (A-65)	formula (A-65)
B-66	formula (A-66)	formula (A-66)
B-67	formula (A-67)	formula (A-67)
B-68	formula (A-68)	formula (A-68)
B-69	formula (A-69)	formula (A-69)

Exam ple No.	(NAr ₂) attached to the phenylindane moiety	(NAr ₂) attached to the phenyl ring
B-70	formula (A-70)	formula (A-70)
B-71	formula (A-71)	formula (A-71)
B-72	formula (A-72)	formula (A-72)
B-73	formula (A-73)	formula (A-73)
B-74	formula (A-74)	formula (A-74)
B-75	formula (A-75)	formula (A-75)
B-76	formula (A-76)	formula (A-76)
B-77	formula (A-77)	formula (A-77)
B-78	formula (A-78)	formula (A-78)
B-79	formula (A-79)	formula (A-79)
B-80	formula (A-80)	formula (A-80)
B-81	formula (A-81)	formula (A-81)
B-82	formula (A-82)	formula (A-82)
B-83	formula (A-83)	formula (A-83)

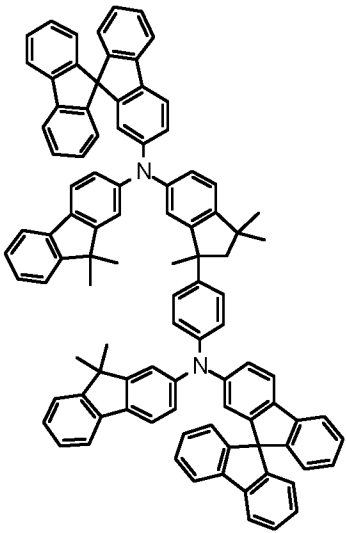
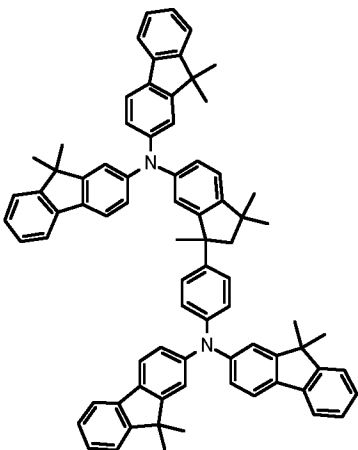
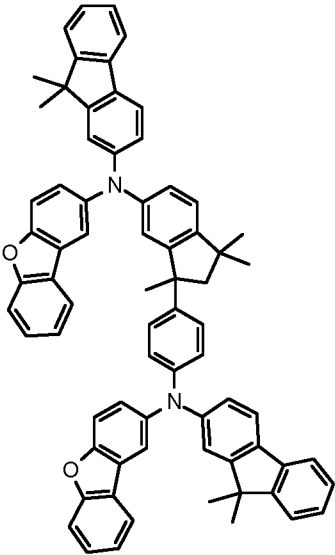
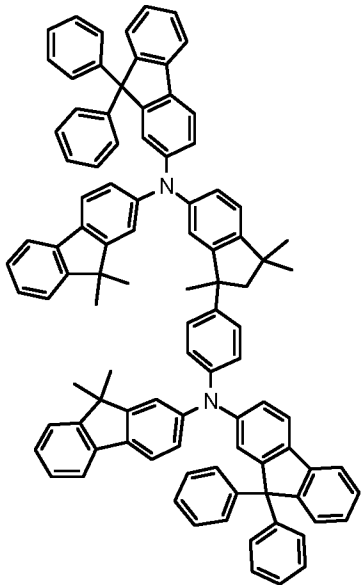
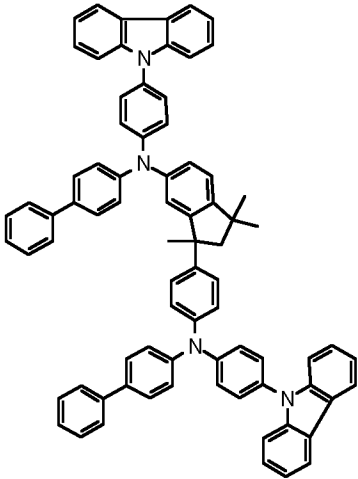
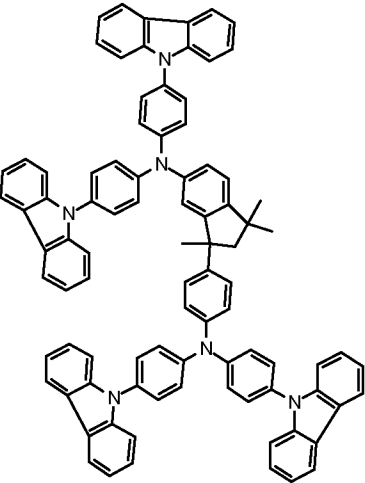
Specially preferred embodiments of the invention relate to the compounds of formula I and their enantiomers depicted below.



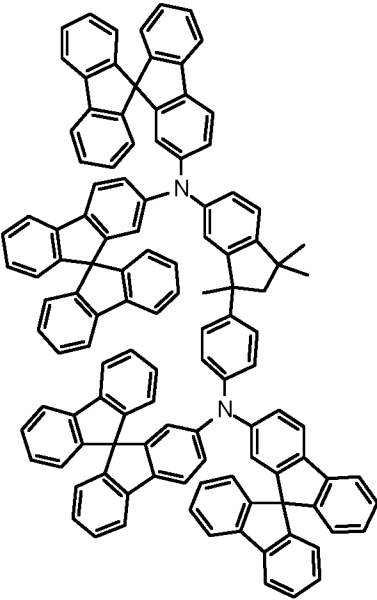
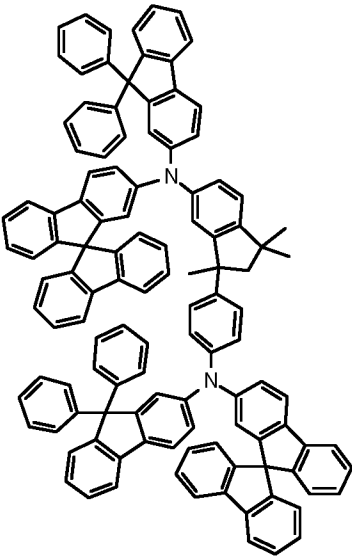
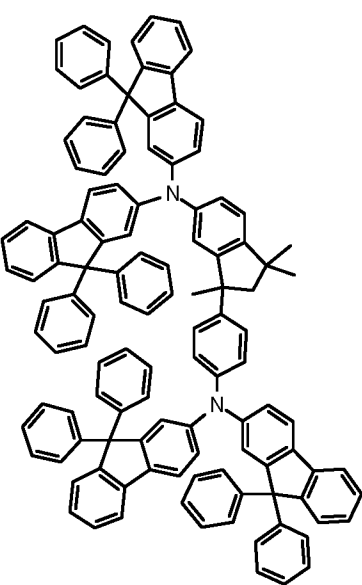
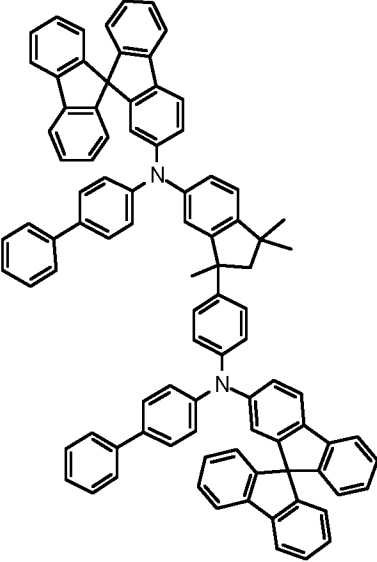
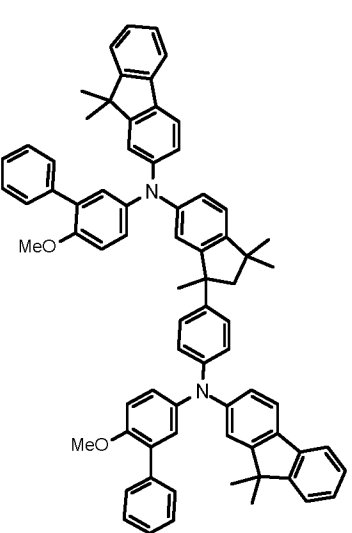
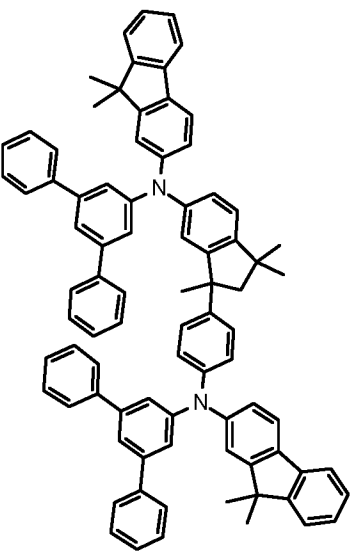
43

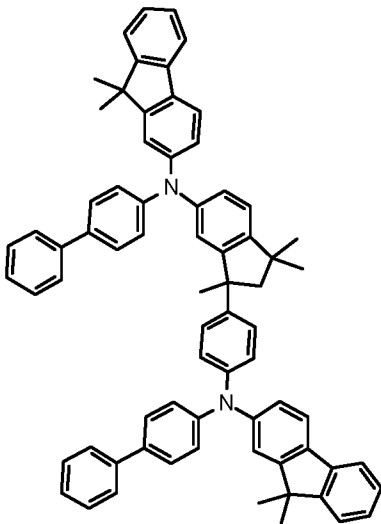
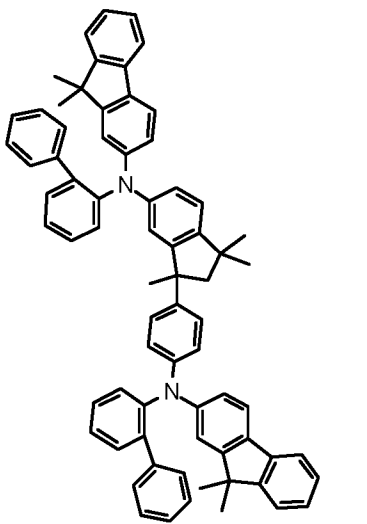
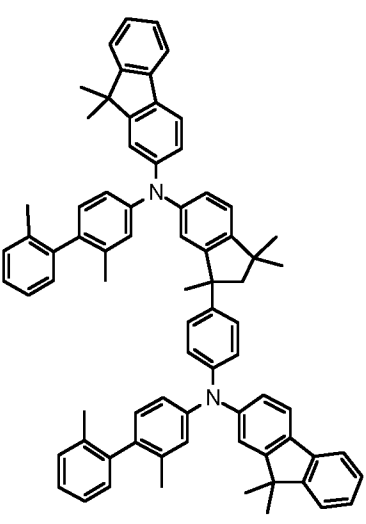
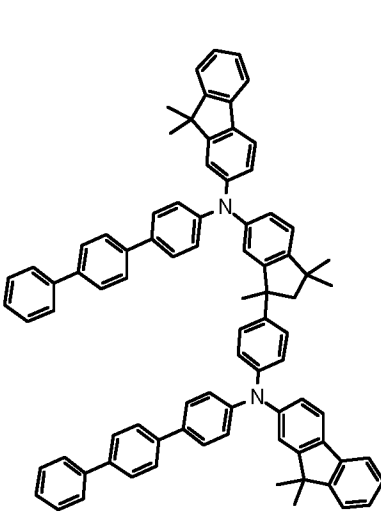
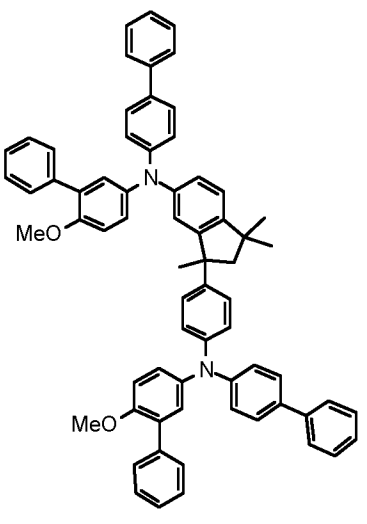
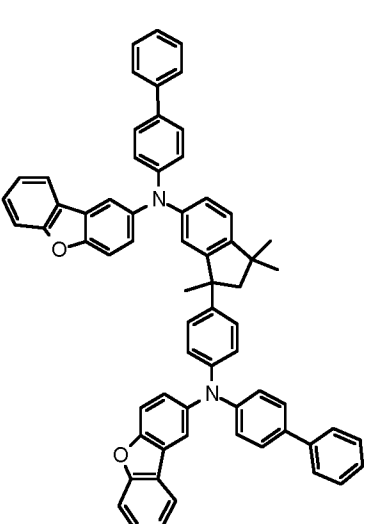
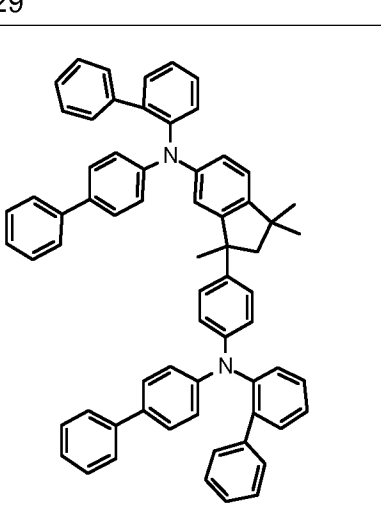
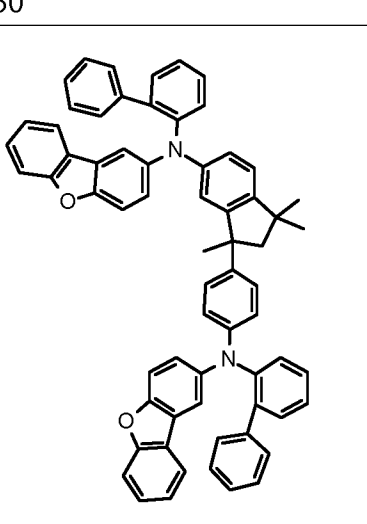
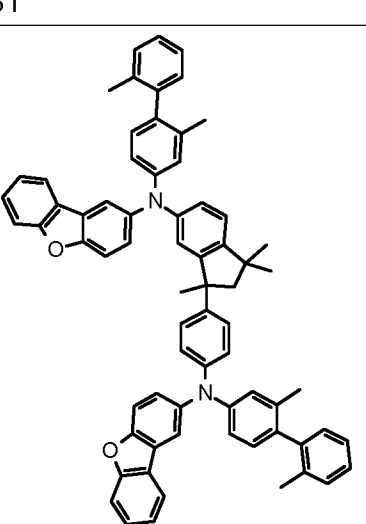
		
4	5	6
		
7	8	9
		
10	11	12

44

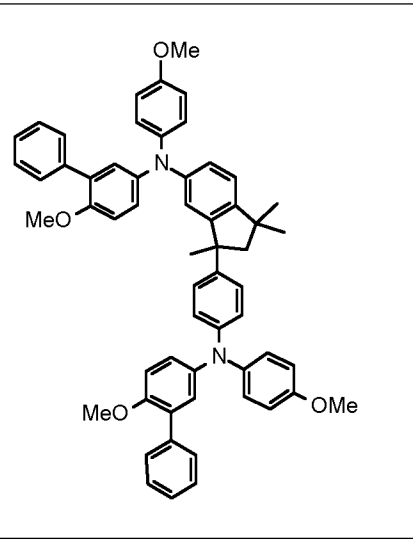
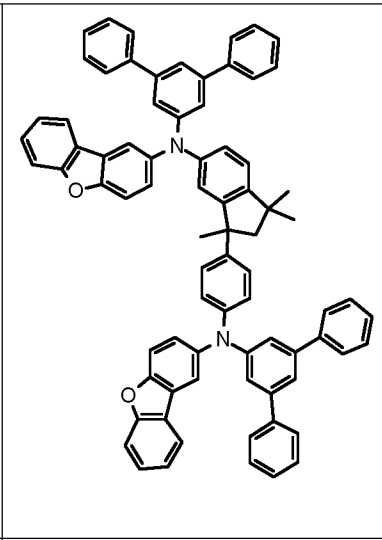
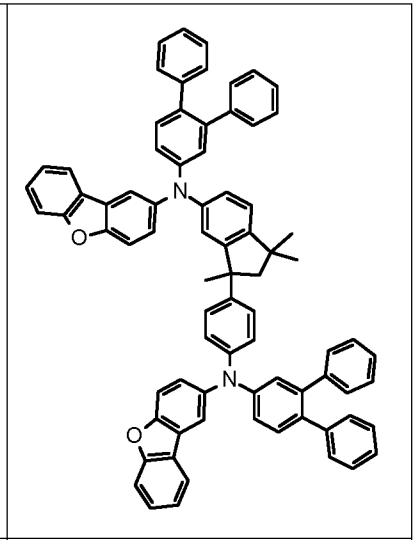
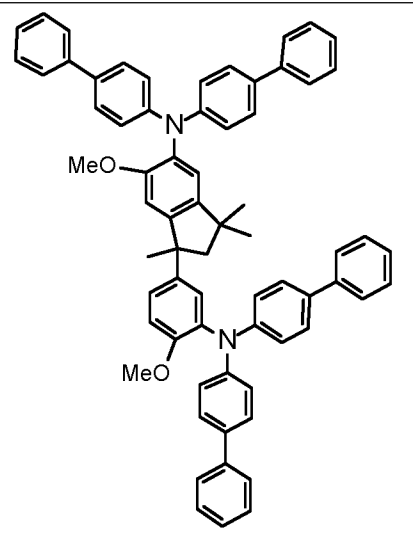
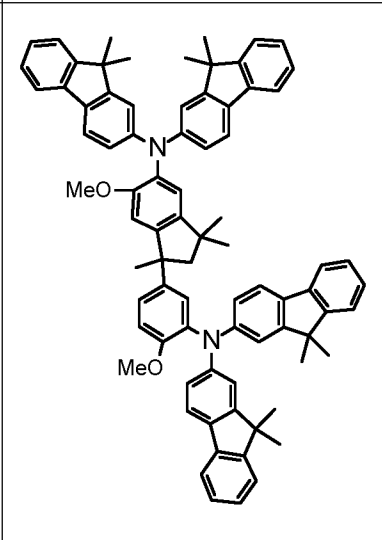
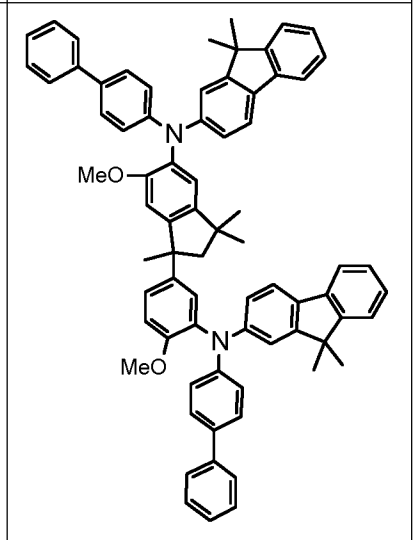
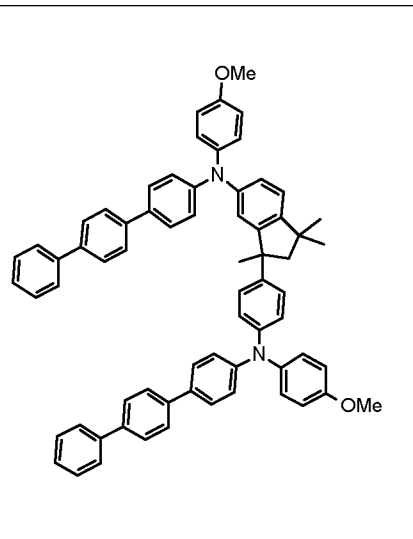
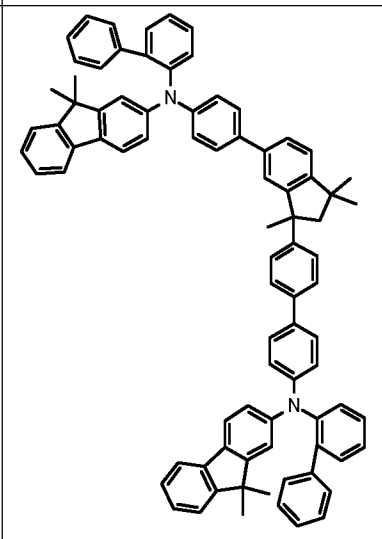
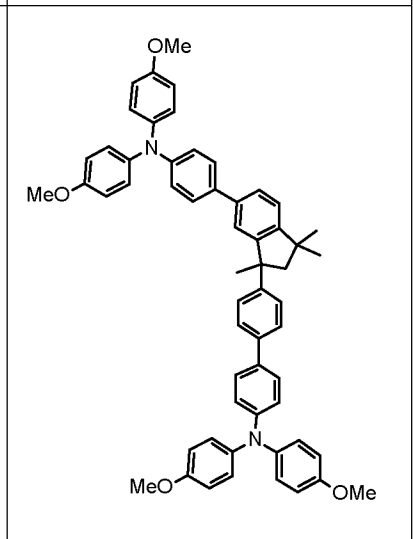
		
13	14	15
		
17	18	19

45

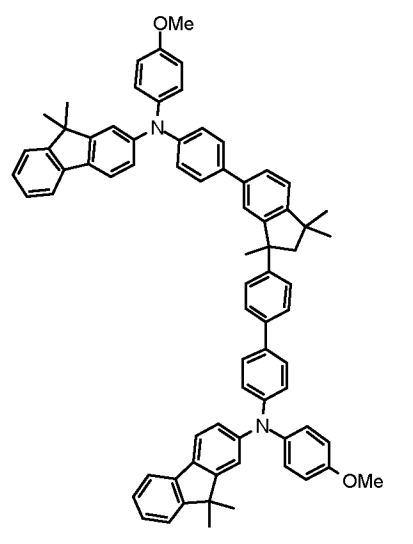
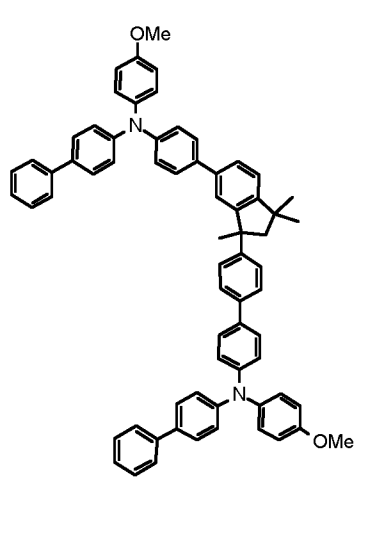
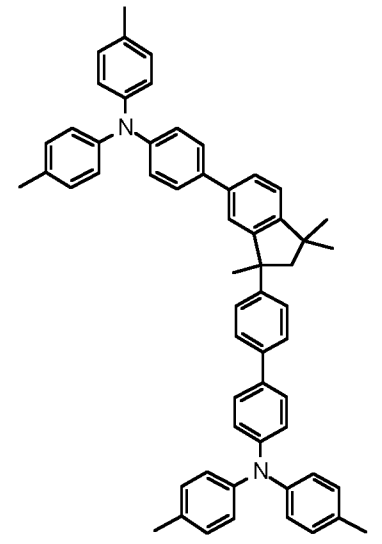
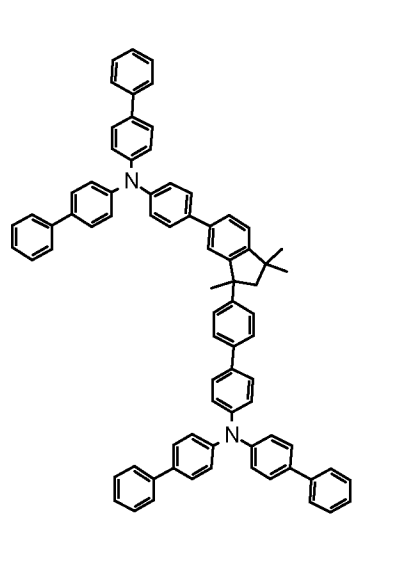
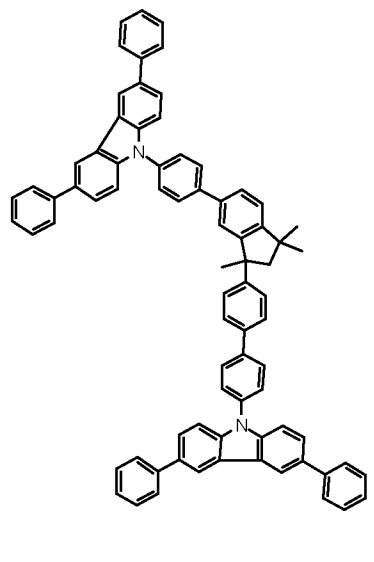
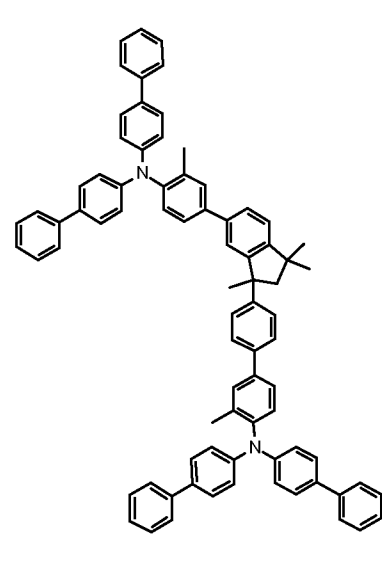
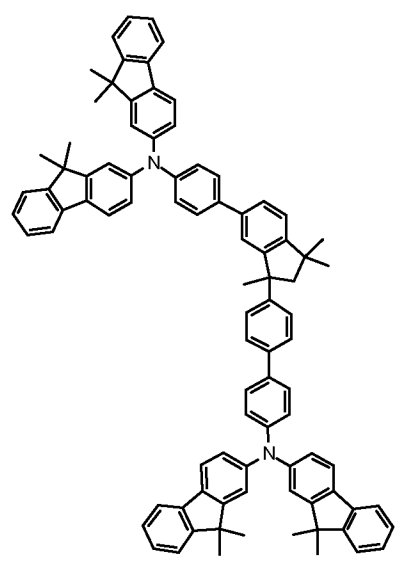
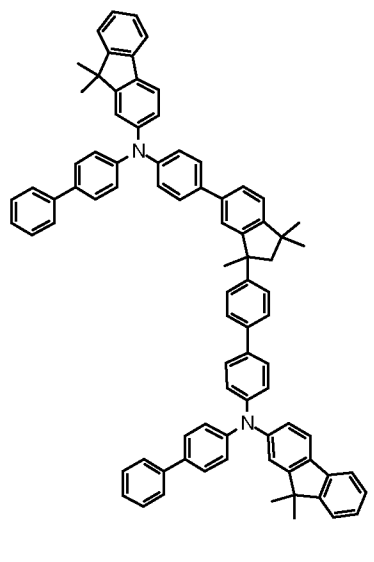
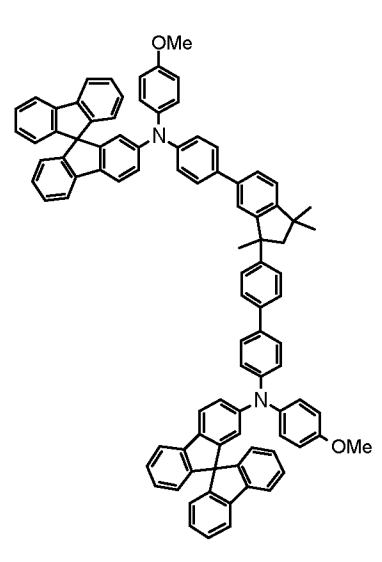
		
20	21	22
		
23	24	25

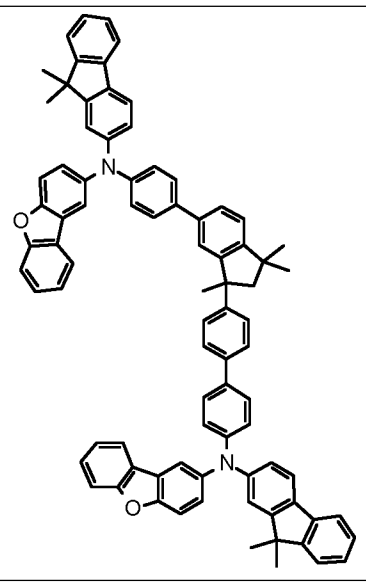
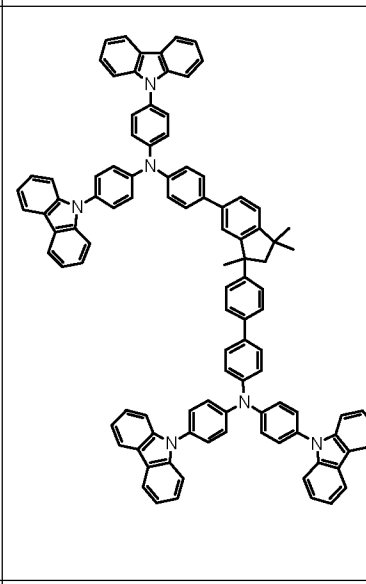
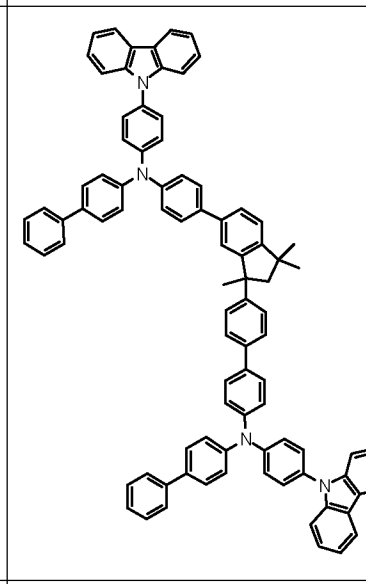
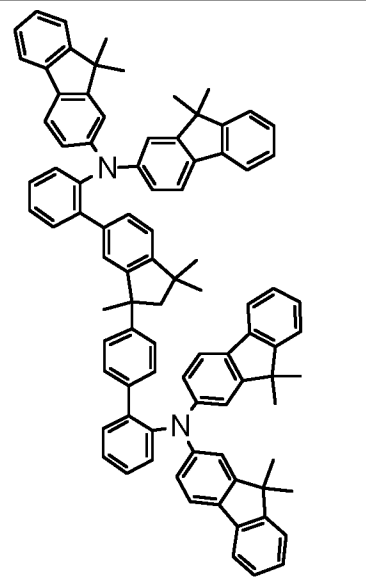
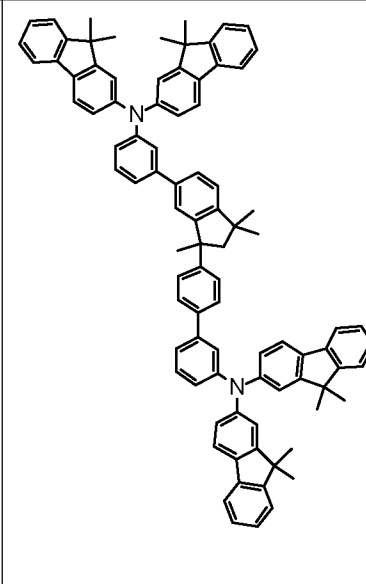
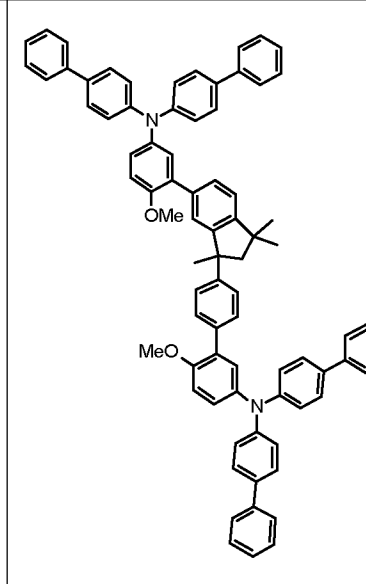
		
26	27	28
		
29	30	31
		
32	33	34

47

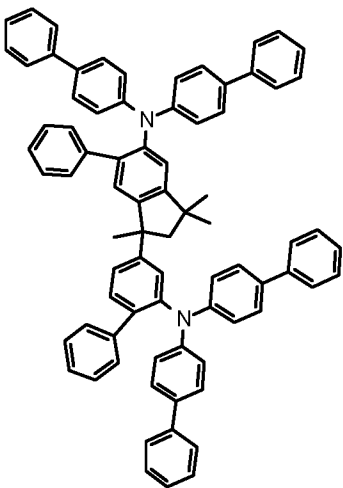
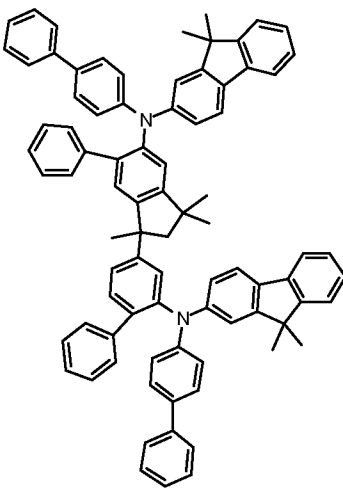
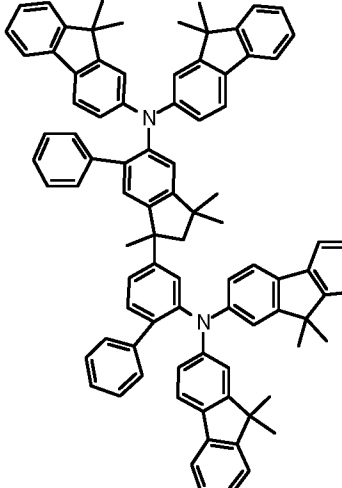
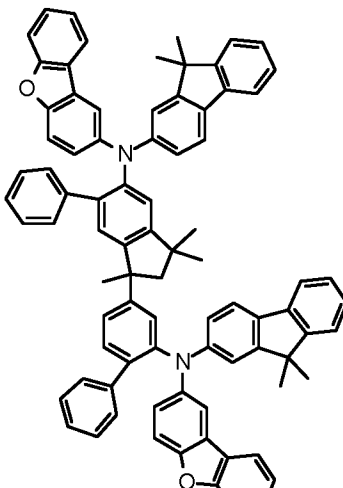
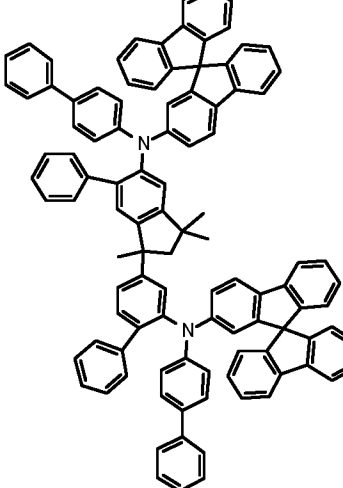
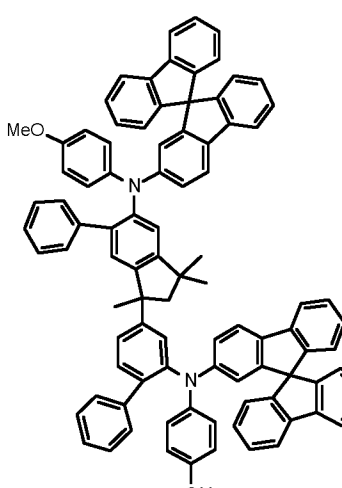
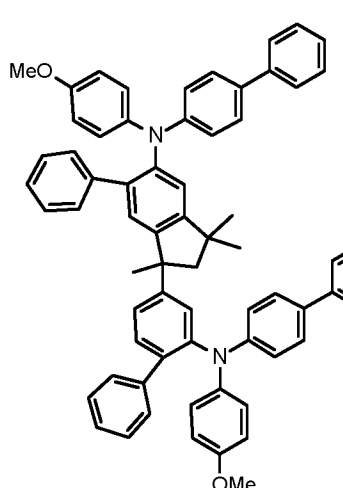
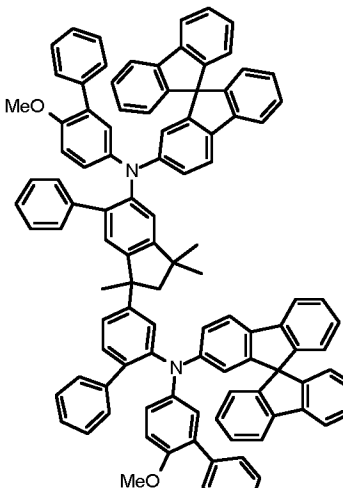
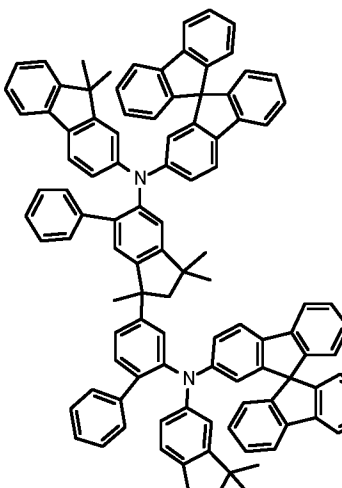
		
35	36	37
		
38	39	40
		
41	42	43

48

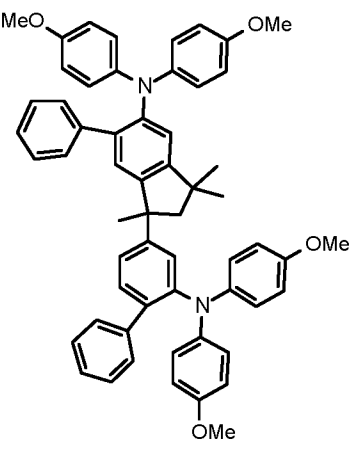
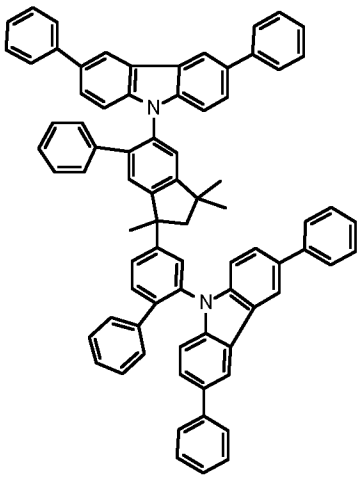
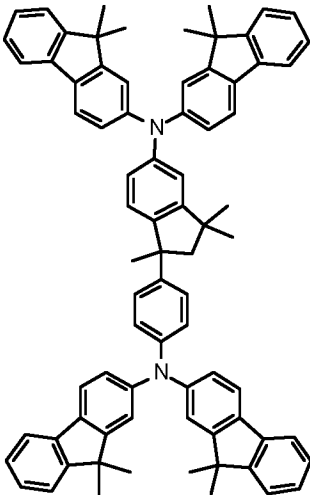
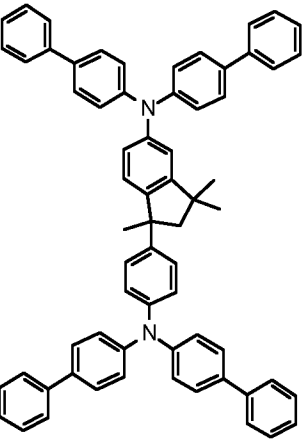
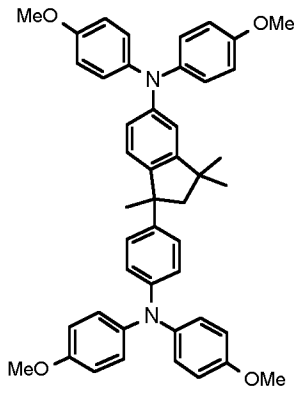
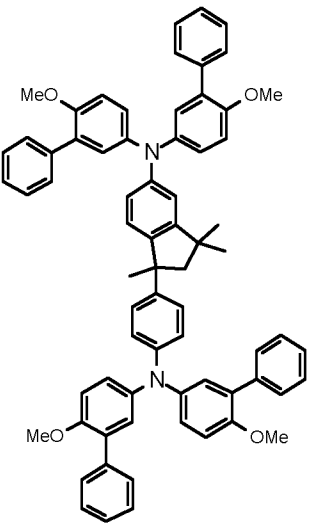
		
44	45	46
		
47	48	49
		

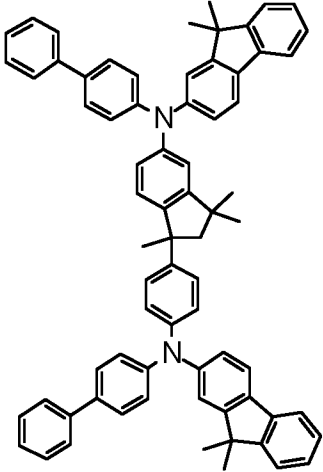
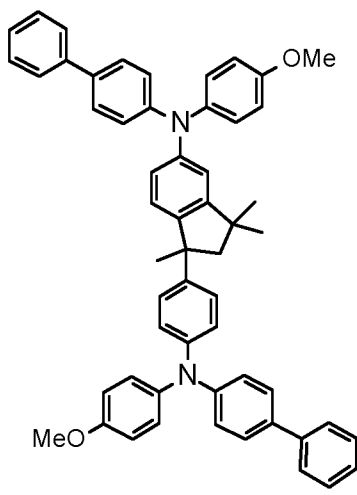
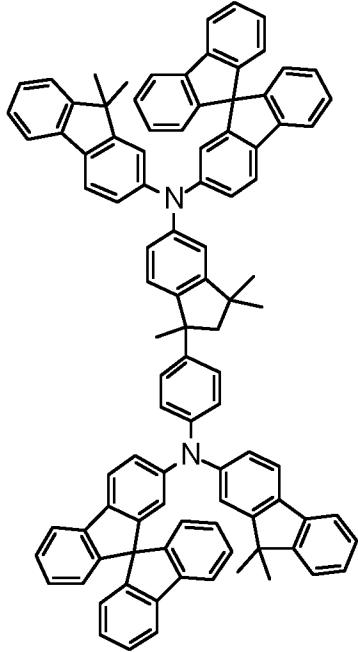
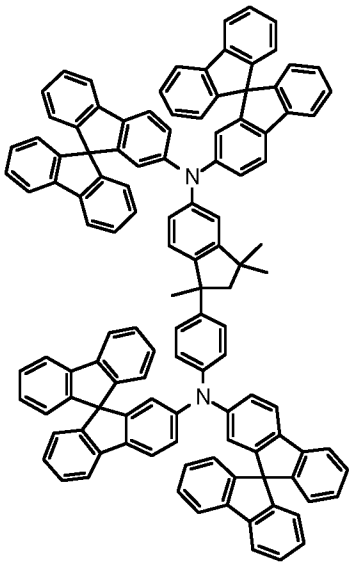
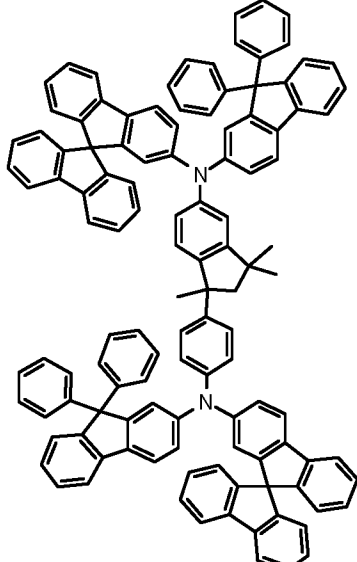
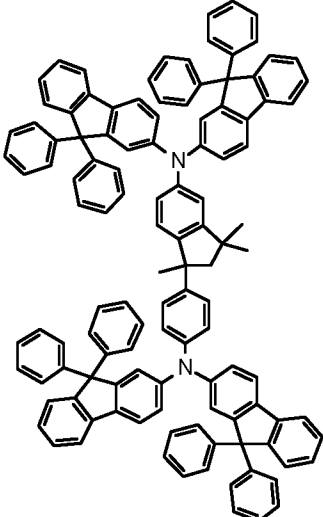
50	51	52
		
53	54	55
		
56	57	58

50

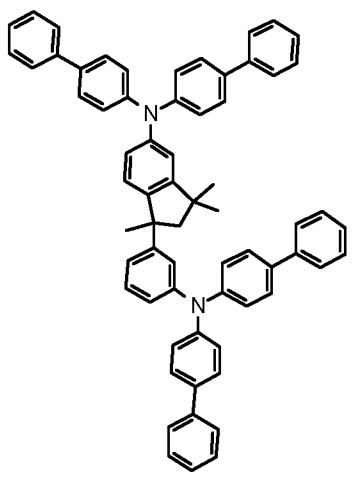
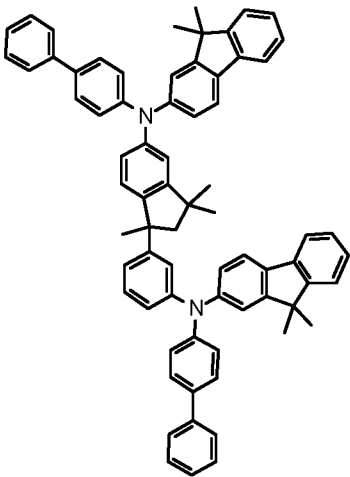
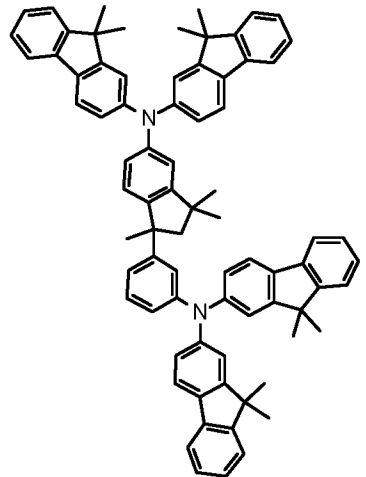
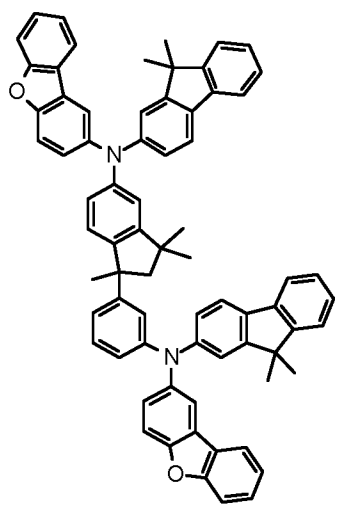
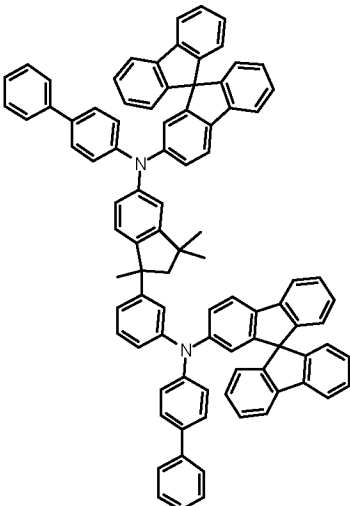
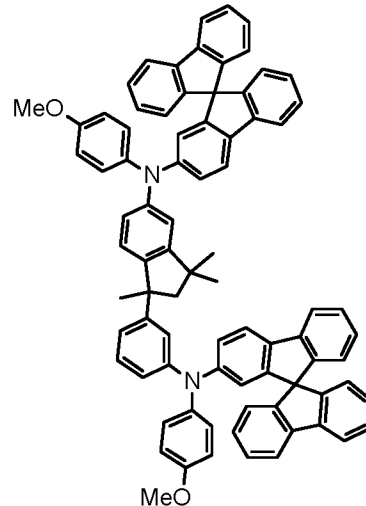
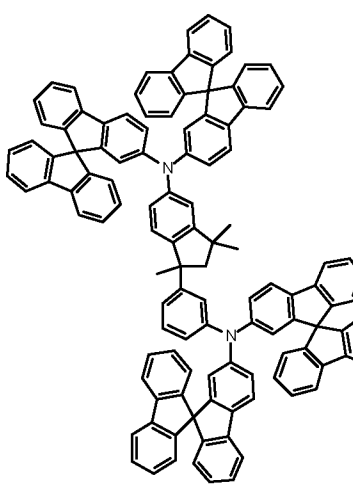
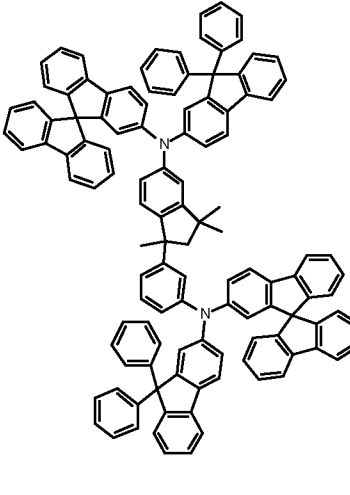
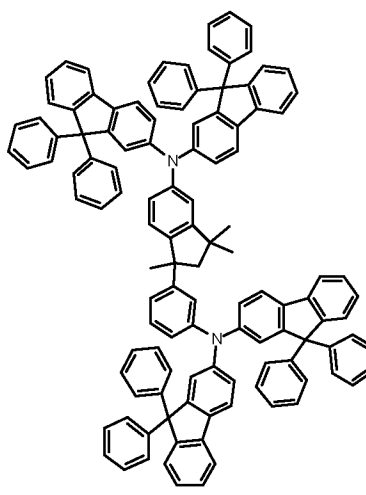
		
59	60	61
		
62	63	64
		
65	66	67

51

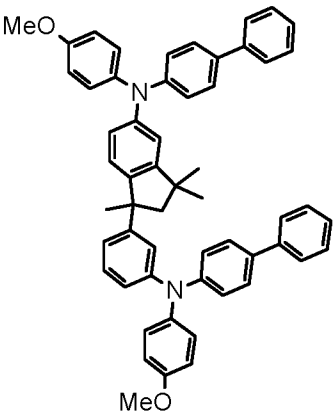
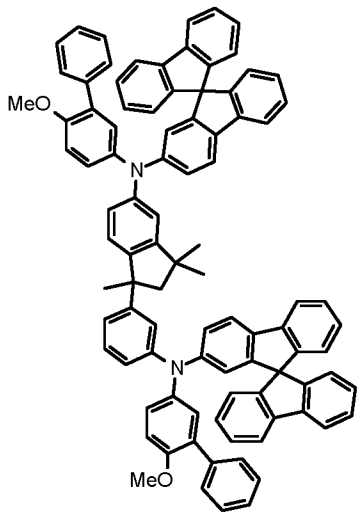
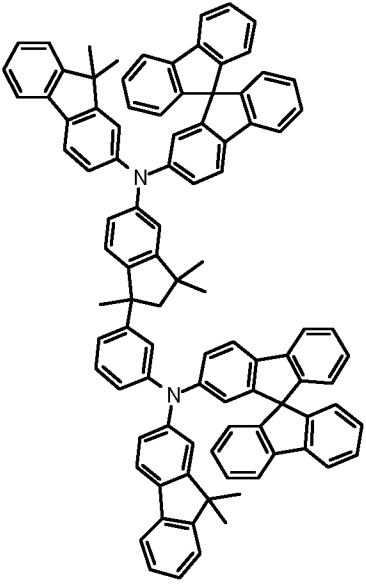
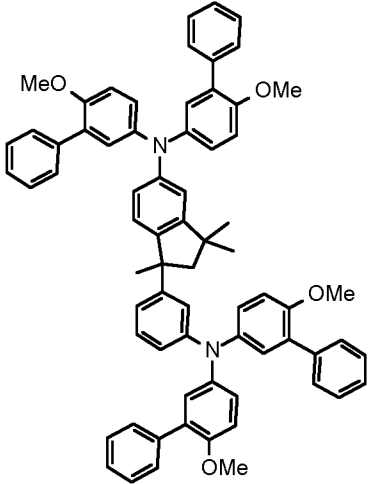
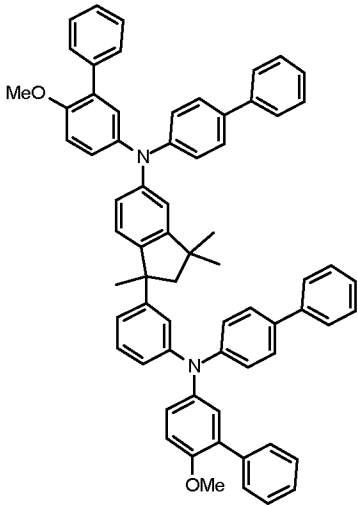
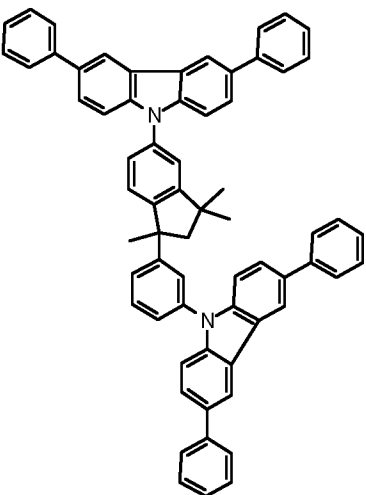
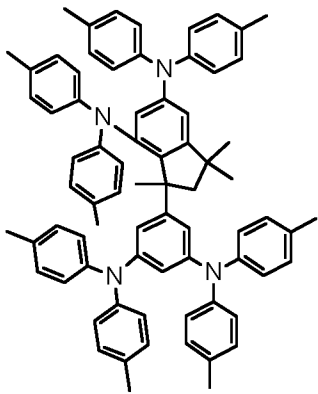
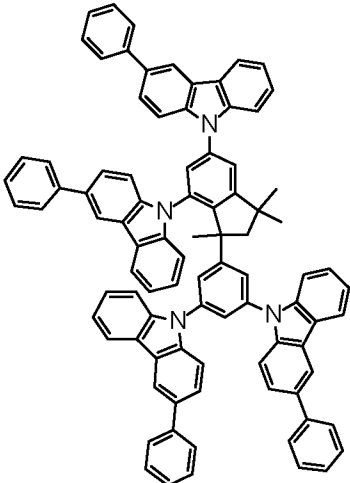
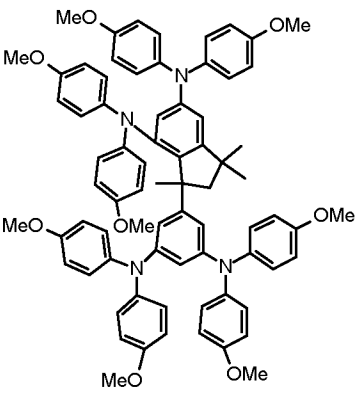
		
68	69	70
		
71	72	73

		
74	75	76
		
77	78	79

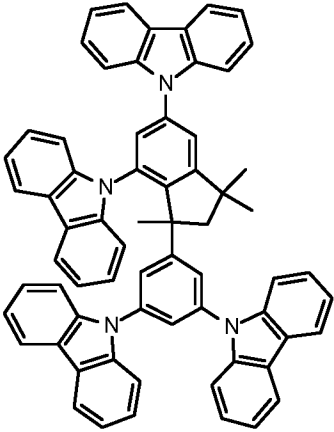
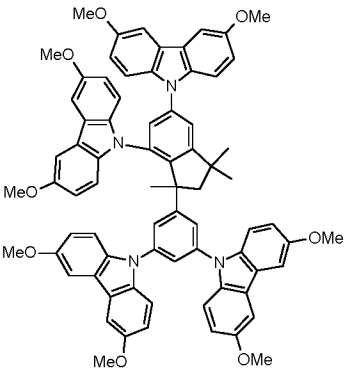
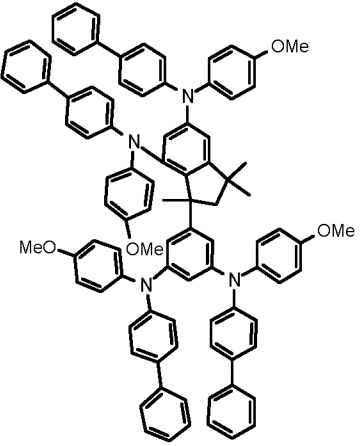
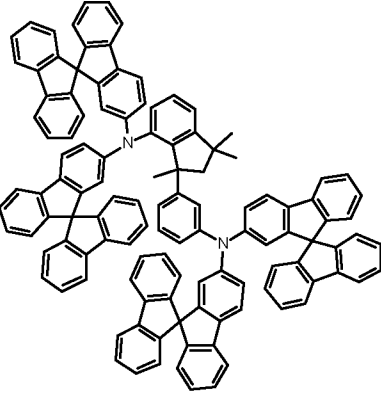
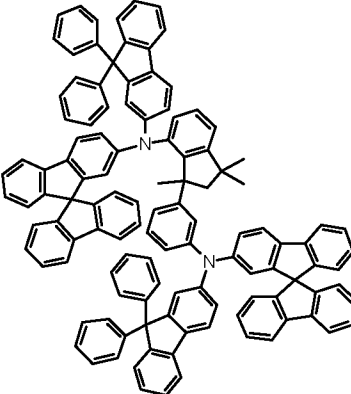
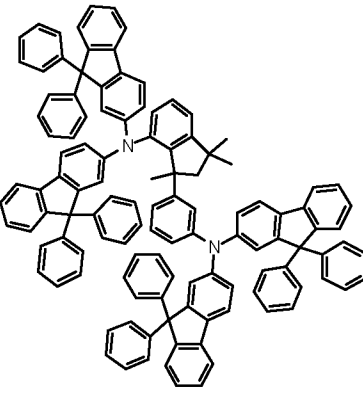
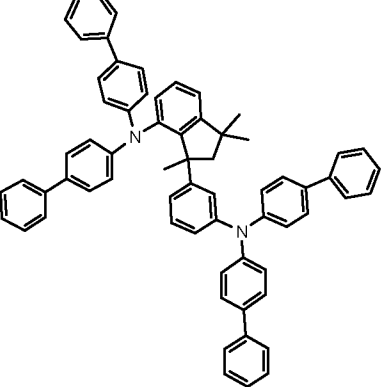
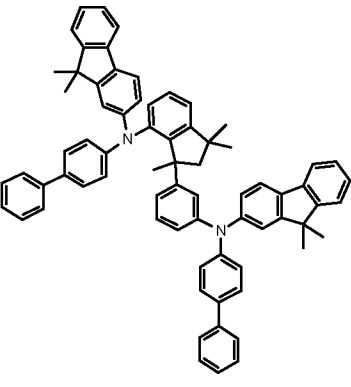
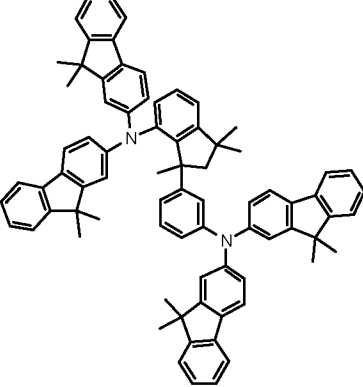
53

		
80	81	82
		
83	84	85
		
86	87	88

54

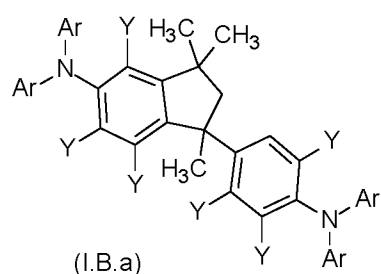
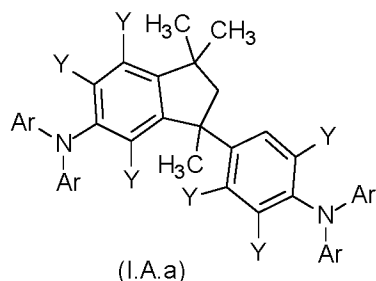
		
90	91	92
		
93	94	95
		
96	97	98

55

		
99	100	101
		
102	103	104
		
105	106	107

OMe means OCH₃.

Likewise, particular preference is given to a mixture (composition) of compounds of the formula (I), comprising the compounds of formulae (I.A.a) and (I.B.a)



wherein

each Y_i is independently defined as above; and

each A_r is independently defined as above:

5 m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and

n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen.

In particular, the group NAr_2 attached to the phenylindane moiety of the compound of formula (I.A.a) has the same meaning as the group NAr_2 attached to the phenylindane moiety of the compound of formula (I.B.a) and the group NAr_2 attached to the phenyl ring in the compound of formula (I.A.a.) has the same meaning as that in the compound of formula (I.B.a).

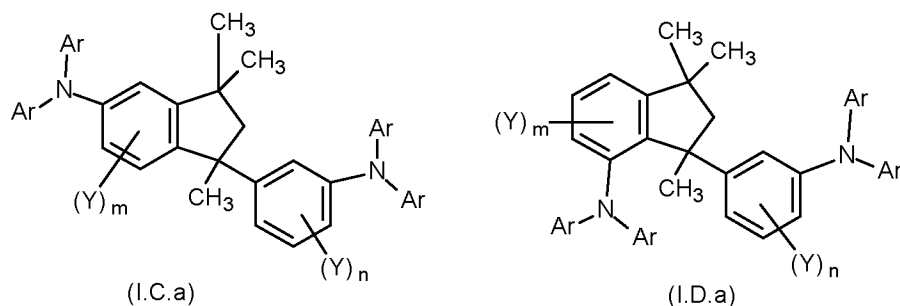
Thus, a further aspect of the present invention relates to a mixture of compounds of the formula (I), comprising the compounds of formulae (I.A.a) and (I.B.a), wherein Y and Ar are as defined herein. Especially, each Y and each Ar has one of the meanings mentioned as preferred. In particular, the composition comprises the compounds of formulae (I.A.a.1) and (I.B.a.1).

Examples of preferred compositions of compounds of formulae (I.A.a.1) and (I.B.a.1) are compiled in table 25 below.

Table 25

20 Mixture of compounds of the formulae (I.A.a.1) and (I.B.a.1), wherein the group NAr_2 attached to the phenylindane moiety of the compound of formula (I.A.a.1) has the same meaning as the group NAr_2 attached to the phenylindane moiety of the compound of formula (I.B.a.1) and the group NAr_2 attached to the phenyl ring of the compound of formula (I.A.a.1) has the same meaning as the group NAr_2 attached to the ring of the
25 compound of formula (I.B.a.1) and the groups NAr_2 in each case corresponds to one line of Table B.

Likewise preference is given to a mixture of compounds of the formula (I), comprising the compounds of formulae (I.C.a) and (I.D.a)



wherein

each Y is independently defined as above; and

each Ar is independently defined as above;

- 5 m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and
 n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen.

In particular, the group NAr_2 attached to the phenylindane moiety of the compound of formula (I.C.a.) has the same meaning as the group NAr_2 attached to the phenylindane moiety of the compound of formula (I.D.a.) and the group NAr_2 attached to the phenyl ring in the compound of formula (I.C.a.) has the same meaning as that in the compound of formula (I.D.a.).

Thus, a further aspect of the present invention relates to a mixture of compounds of the formula (I), comprising the compounds of formulae (I.C.a) and (I.D.a), wherein Y and Ar are as defined herein. Especially, each Y and each Ar has one of the meanings mentioned as preferred. In particular, the mixture comprises the compounds of formulae (I.C.a.1) and (I.D.a.1).

Examples of preferred mixtures of compounds of formulae (I.C.a.1) and (I.C.a.1) are compiled in table 26 below.

20 Table 26

Mixture of compounds of the formulae (I.C.a.1) and (I.D.a.1), wherein the group NAr_2 attached to the phenylindane moiety of the compound of formula (I.C.a.1) has the same meaning as the group NAr_2 attached to the phenylindane moiety of the compound of formula (I.D.a.1) and the group NAr_2 attached to the phenyl ring of the compound of formula (I.C.a.1) has the same meaning as the group NAr_2 attached to the ring of the compound of formula (I.D.a.1) and the groups NAr_2 in each case corresponds to one line of Table B.

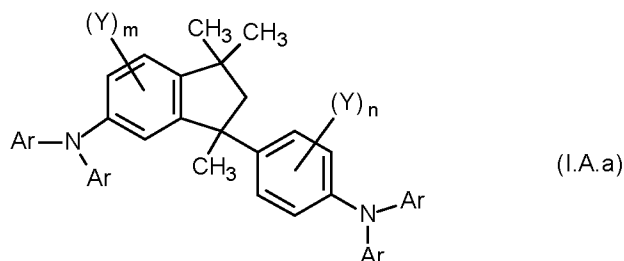
In a specific embodiment, the compounds of the formula (I) are selected from the compounds specified in the examples, either in form of the pure enantiomer or the mixtures of both enantiomers.

The compounds of the invention of the formula (I) and the starting materials used to prepare them can be prepared in analogy to known processes of organic chemistry

as are described in standard works of organic chemistry. The compounds of the formula (I) may be prepared by various routes.

The compounds of formula (I) can advantageously be prepared by the methods described below or and in the synthesis descriptions of the working examples, or by standard methods of organic chemistry. The substituents, variables and indices are as defined above for formula (I), if not otherwise specified.

Thus, a further aspect of the present invention is a process for the preparation of a compound (I.A.a)



10

wherein

each Ar is independently defined as above;

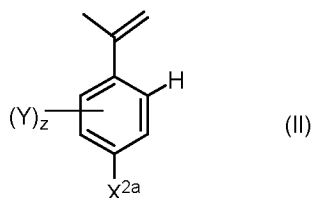
each Y is independently defined as above;

m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and

15 n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;

in which

a1) an isopropenylbenzene compound of formula (II)



20

is provided, wherein

X^{2a} is selected from F, Cl, Br, I, O-benzyl, CH₃SO₃ and CF₃SO₃;

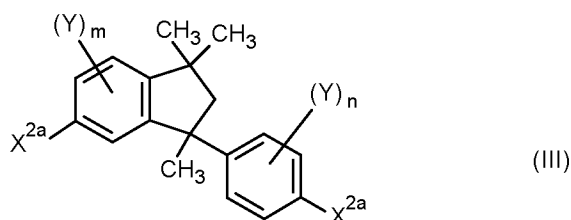
each Y is independently selected from hydrogen and C₁-C₆-alkyl, C₁-C₆-alkoxy, C₃-C₈-cycloalkyl, C₃-C₈-cycloalkoxy, phenyl and phenyloxy, wherein each of the cyclic rings in the four last-mentioned groups are unsubstituted or substituted by 1, 2 or 3 C₁-C₆-alkyl groups; and

25 z is 3, wherein 0, 1, 2 or 3 of the z Y groups are different from hydrogen;

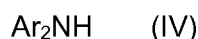
b1) the isopropenylbenzene compound of the formula (II) is subjected to a dimerization in the presence of an acidic catalyst resulting in the compound of the formula (III)

30

59



c1) the compound of the formula (III) is subjected to an amination reaction with at least one aromatic amine of formula (IV)

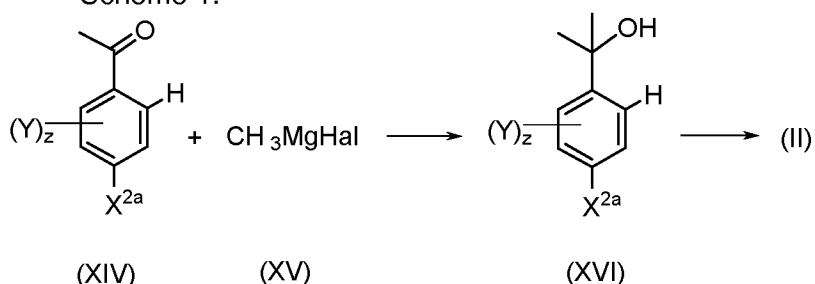


5 in the presence of a palladium complex catalyst and a base to give the compound of the formula (I.A.a).

Step a1)

The compounds of formula (II) are either commercially available or can be prepared, for example by a one-pot process by reacting a corresponding acetophenone compound of formula (XIV) with a methylmagnesium halide of the formula (XV) by a Grignard reaction to give a corresponding 2-phenyl-propan-2-ol of formula (XVI). The acid catalyst dehydration of the alcohol of formula (XVI) gives the compound of formula (II) as outlined in scheme 1.

15 Scheme 1:



In Scheme 1, z, Y and X^{2a} are defined as above and Hal means chlorine or bromine. The Grignard addition reaction is generally carried out at a temperature in the range of 0° to 60°C, preferably 10° to 40° C. The dehydration is generally carried out at the same temperature as the Grignard reaction. The quantity of Grignard reagent (XV) is 1.0 to 1.4 equivalents relative to the acetophenone compound XIV. Suitable acids for the dehydration are polyphosphoric acid, sulfuric acid, hydrochloric acid, trifluoroacetic acid, p-toluenesulfonic acid. Advantageously, the reaction can be performed as one-pot reaction. It is known that aryl Grignards undergo the same reactions as alkyl Grignards. Thus, the compound of formula (II) can also be prepared using acetone and an appropriate aryl Grignard reagent.

Step b1)

The dimerization can be carried out in the presence of an acidic catalyst. Suitable catalysts are for example polyphosphoric acid, sulfuric acid, hydrochloric acid, trifluoroacetic acid, p-toluenesulfonic acid, acidic ion exchangers and acidic montmorillonite-containing earths, preferably trifluoroacetic acid. The acid catalyst is

generally used as solvent so is present in large excess. The reaction is generally carried out at a temperature in the range of 40 to 120°C.

Step c1)

Compounds of the formula I.A.a can be obtained by a coupling reaction between the compound III and the corresponding diarylamine (IV) in the presence of a palladium catalyst in terms of a Buchwald-Hartwig reaction. Suitable palladium catalyst or catalyst precursors are for example palladium(0) bis(dibenzylideneacetone) ($\text{Pd}(\text{dba})_2$), tris-(dibenzylideneacetone)dipalladium(0) ($\text{Pd}_2(\text{dba})_3$), [1,1-bis(diphenylphosphino)-ferrocene]dichloropalladium(II) ($\text{PdCl}_2(\text{dppf})$), palladium chloride (PdCl_2), bis(acetonitrile)palladium chloride ($\text{Pd}(\text{ACN})_2\text{Cl}_2$), [1,3-bis(2,6-diisopropylphenyl)imidazol-2-ylidene](3-chloropyridyl)palladium dichloride (PEPPSI-iPr), dichloro[1,3-bis(2,6-di-3-pentylphenyl)imidazol-2-ylidene](3-chloropyridyl)palladium (PEPPSI-iPent), or palladium acetate ($\text{Pd}(\text{OAc})_2$). Preferably, the catalyst is palladium acetate, $\text{Pd}(\text{dba})_2$ or $\text{Pd}_2(\text{dba})_3$. The reaction is usually carried out in the presence of a ligand. The ligand is any molecule capable of coordinating to the palladium precursor and facilitating the Buchwald-Hartwig reaction, preferably an dialkylbiarylphosphines or tri-*tert*-butyl phosphine. Examples of dialkylbiarylphosphine ligands include 2-dicyclohexylphosphino-2'-(N,N-dimethylamino)biphenyl (DavePhos), 2-dicyclohexylphosphino-2',4',6'-triisopropylbiphenyl (Xphos), 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl (Sphos), 2-di-*tert*-butylphosphino-2',4',6'-triisopropylbiphenyl (tBuXPhos), (2-biphenyl)dicyclohexylphosphine, 2-(dicyclohexylphosphino)biphenyl (CyJohnPhos), (2-biphenyl)di-*tert*-butylphosphine (JohnPhos), 2-dicyclohexylphosphino-2',6'-diisopropoxybiphenyl (RuPhos), 2-di-*tert*-butylphosphino-2'-methylbiphenyl (tBuMePhos), 2-di-*tert*-butylphosphino-3,4,5,6-tetramethyl-2',4',6'-triisopropyl-1,1'-biphenyl 2-di-*tert*-butylphosphino-2'-methylbiphenyl (tBuMePhos), 2-di-*tert*-butylphosphino-3,4,5,6-tetramethyl-2',4',6'-triisopropyl-1,1'-biphenyl (Tetramethyl tBuXPhos), and 2-(dicyclohexylphosphino)3,6-dimethoxy-2',4',6'-triisopropyl-1,1'-biphenyl (BrettPhos). The palladium catalyst and phosphine ligand are preferably used in a molar ratio in the range of from about 0.5 to about 5 moles of ligand per mole of palladium catalyst.

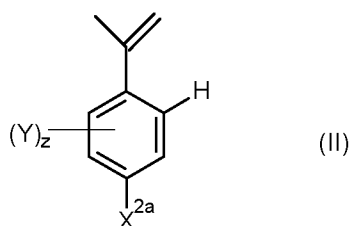
Usually, the reaction is performed in the presence of a base such as an alkaline alkoxide, earth alkaline alkoxide, alkaline carbonate or earth alkaline carbonate, alkali metal amides or trialkyl amines. Preferably, the base is sodium *tert*-butoxide, cesium carbonate, lithium bis(trimethylsilyl)amide, sodium bis(trimethylsilyl)amide, potassium bis(trimethylsilyl)amide, lithium diisopropylamide or lithium dicyclohexylamide. More preferably, the base is sodium *tert*-butoxide.

The reaction is generally carried out in a solvent. Suitable solvents are for example aliphatic hydrocarbons, such as pentane, hexane, cyclohexane and petroleum ether, aromatic hydrocarbons, such as toluene, o-, m- and p-xylene, ethers, such as diisopropyl ether, *tert*-butyl methyl ether, dioxane, anisole and tetrahydrofuran and dimethoxyethane, amide such as dimethylformamide or N-methylpyrrolidone. The

reaction temperature generally ranges between 50° and 130°C. The reactions generally are run under an inert atmosphere (e.g. under dry nitrogen or argon).

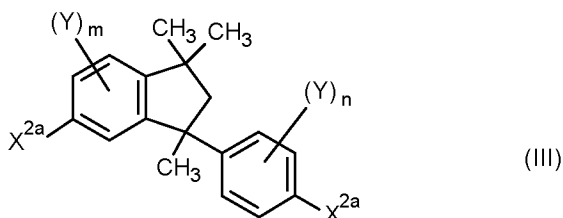
The compound of formula (I.A.a.) can also be prepared by a process in which

- 5 a2) an isopropenylbenzene compound (II)

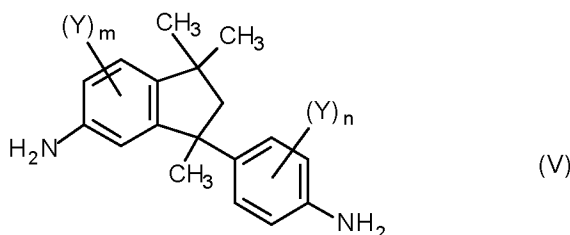


is provided, wherein

- 10 X^{2a} is selected from F, Cl, Br, I, O-benzyl, CH_3SO_3 and CF_3SO_3 ;
 each Y is independently selected from hydrogen, C_1 - C_6 -alkyl, C_1 - C_6 -alkoxy, C_3 - C_8 -cycloalkyl, C_3 - C_8 -cycloalkoxy, phenyl and phenyloxy, wherein each of the cyclic rings in the four last-mentioned groups are unsubstituted or substituted by 1, 2 or 3 C_1 - C_6 -alkyl groups; and
 15 z is 3, wherein 0, 1, 2 or 3 of the z Y groups are different from hydrogen;
 b2) the isopropenylbenzene compound of the formula (II) is subjected to a dimerization in the presence of an acidic catalyst resulting in the compound of the formula (III)



- 20 c2) the compound of formula (III) is subjected to an amination reaction with an alkali bis(trialkylsilyl) amide in the presence of a palladium complex catalyst followed by removal of the trialkylsilyl protecting group to give a compound of the formula (V)



- 25 d2) the compound of the formula (V) is subjected to an arylation reaction with at least one aromatic compound of formula (VI)



wherein X^{2b} is selected from F, Cl, Br, I, O-benzyl, CH_3SO_3 and CF_3SO_3 ,

5

in the presence of a palladium complex catalyst and a base to give the compound of the formula (I.A.a).

Step a2) and step b2)

10

Suitable reaction conditions are described above in step a1) and step b1).

Step c2)

The diamino compound of the formula (V) can be prepared from the corresponding phenylindane compound of formula (III) having labile leaving groups X^{2a} by reacting the compound of formula (III) with an alkali metal salt of a hexaalkyldisilazide of the formula

15 $\text{M-N}(\text{Si}(\text{R}')_3)_2$, where M is an alkali metal and R' may be the same or a different $\text{C}_1\text{-C}_6$ -alkyl, especially lithium bis(trimethylsilyl)amide in the presence of a palladium catalyst and subsequent hydrolysis. An example for a suitable palladium catalyst is tris(dibenzylideneacetone)dipalladium(0) or $\text{PdCl}_2(\text{dppf})$, optionally in the presence of a tri(substituted)phosphine, e.g. a triarylphosphine such as triphenylphosphine or

20 tritolylphosphine, tri(cyclo)alkylphosphine such as tris-n-butylphosphine, tris(*tert*-butyl)phosphine, tris(cyclohexylphosphine) or 2-(dicyclohexylphosphino)biphenyl. The reaction of compound (III) with the alkalimetal hexaalkyldisilazide can be performed by analogy to a Buchwald-Hartig coupling. The alkalimetal hexaalkyldisilazide is commercially available or can be generated in-situ from the corresponding amine by a

25 strong base such an alkalimetal alkoxide, e.g. potassium *tert*-butylat, or an alkalimetal hydride such as lithium hydride, sodium hydride and the like. Removal of the trialkylsilyl group is simply achieved by aqueous work-up, preferably under acidic conditions, such as aqueous hydrochloric acid, sulfuric acid etc, or using fluoride sources such as HF, KF, ammonium fluoride or HF-pyridine.

30

Step d2)

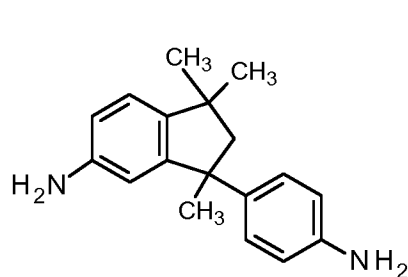
Suitable reaction conditions are described above in step c1). In some embodiments of the amination reaction in step d2), the reaction includes a first aromatic compound of the formula (VI) and a second aromatic compound of the formula (VI), in which the first aromatic compound of formula (VI) is different from the second aromatic compound of

35 formula (VI). In a specific embodiment, only one aromatic compound of the formula (VI) is used in step d2) to give a compound of the formula (I.A.a), wherein all Ar groups have the same meaning.

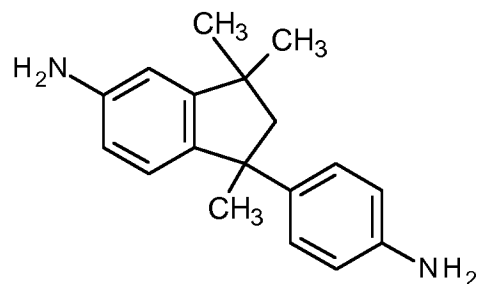
Compounds of formula (V) are especially useful intermediate compounds, for example for preparing compounds of formula (I) according to the invention or for

40 preparing triarylamine compounds different from those of the present invention.

US 3,856,752 describes a process for preparing a mixture of 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane of formula (B) and 5-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane of formula (C)



(B)

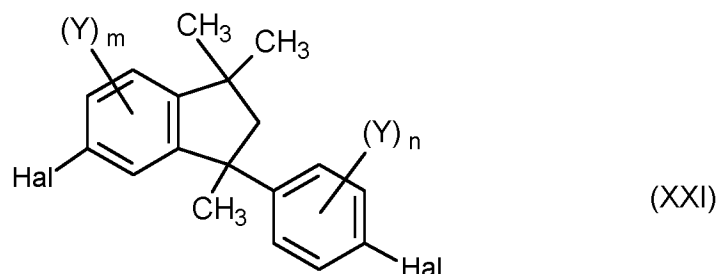


(C)

5 in a yield of 71%. The obtained diamine product was a mixture of 62% 6-amino- and 38% 5-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane (as indicated by NMR analysis). The present inventors found that the reaction mixture may also comprise small amounts of regioisomeric impurities, namely 4-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane and/or 7-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane. The regioisomers different from the compounds of formulae (B) and (C), however, have different reaction properties that can be unwanted for certain uses. In particular, there exists a need for a process for preparing the intermediate compound 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane of formula B which eliminates or reduces the formation of the regioisomers 5-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane, 4-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane and/or 7-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane.

Thus, a further aspect of the present invention provides a process for preparing an intermediate compound of formula (V). In one embodiment of this aspect, the process comprises the steps a2), b2) and c2) as described above. In particular, the process comprising the steps a2), b2) and c2) described above is used for preparing the intermediate compound of formula (V), wherein zero of the m Y groups is different from hydrogen and zero of the n Y groups are different from hydrogen.

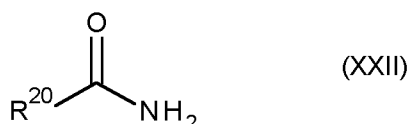
In another embodiment of this aspect, the invention provides a process for preparing an intermediate compounds of formula (V) comprising the steps:
a7) a halogenated 1,3,3-trimethylindane compound of the formula XXI is provided



in which

Hal is chlorine, bromine or iodine;

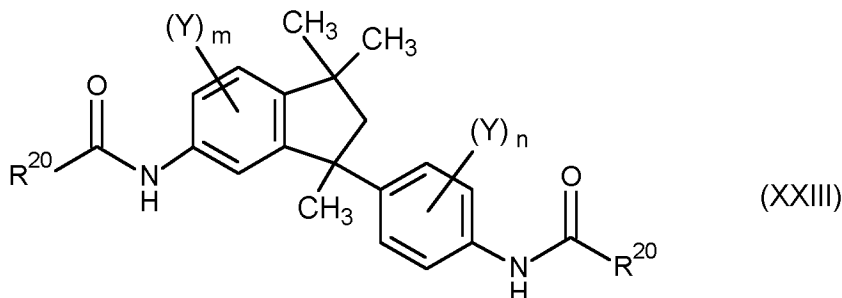
- 5 b7) the compound of formula (XXI) is subjected to a copper promoted amidation with an amide of the formula (XXII)



in which

- 10 R²⁰ is hydrogen, C₁-C₁₀-alkyl, C₃-C₈-cycloalkyl or CH₂-(C₆-C₁₀-aryl);

to give a diamide of the formula (XXXIII)



- 15 c7) the diamide of the formula (XXXIII) is subjected to a hydrolysis to give the compound of formula (V).

Step a7)

Compounds of formula (XXI) can be prepared as outlined in step b2) above.

Step b7)

- 20 In formula XXII, R²⁰ is preferably linear C₁-C₁₀-alkyl or branched C₃-C₁₀-alkyl. In a preferred embodiment, the amide of formula XXII is pivalamide. The amidation process can be carried out in the sense of a Goldberg type reaction using a copper catalyst, such as a copper(I) compound. Suitable copper(I) compounds are copper(I) oxide, copper(I) bromide or copper(I) iodide, in particular copper(I) iodide. The amount of
- 25 copper(I) compound is typically in the range from 5 to 20 mol%, based on the amount

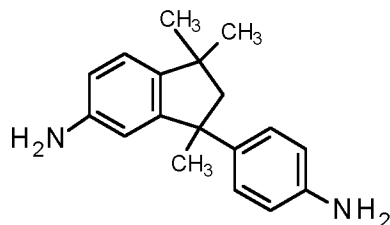
of compound of formula (XXI). The reaction usually is carried out in the presence of a ligand such as dimethylethylenediamine (dmeda) or 1,2-cyclohexanediamine. The ligand is typically present in the range from 0.01 to 300 mol%, based on the amount of the catalyst. In general, the reaction is carried out in an inert, aprotic solvent such as an ether, e.g. dimethoxyethane or dioxane or an amide, e.g. dimethylformamide or N-methylpyrrolidone, or an aromatic solvent, e.g. toluene. In general, the reaction is carried out in the presence of a base. Suitable bases are alkalimetal carbonates, in particular potassium carbonate, or alkalimetal phosphates such as potassium carbonate. Typically, the reaction is carried out under an inert atmosphere in the temperature range of 60-180°C.

Step c7)

The amide can be hydrolyzed under basic or acidic conditions. Suitable basic conditions are for example a treatment of the amide (XXIII) with an alkalimetal hydroxide such as KOH or NaOH in an alcohol followed by addition of water. Suitable alcohols are for example C₁-C₄-alkanols such as n-butanol. Suitable acidic conditions are for example a treatment of the amide (XXIII) with an aqueous acid such as a mineralic acid, e.g. sulfuric acid, hydrochloric acid, nitric acid or phosphoric acid, or with hydrobromic acid or hydroiodic acid.

In particular, the process described above comprising the steps a7), b7) and c7) is used for preparing the intermediate compound of formula (V), wherein zero of the m Y groups is different from hydrogen and zero of the n Y groups is different from hydrogen.

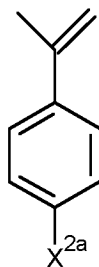
A further aspect of the present invention relates to the intermediate compound 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane which is also referred to as 3-(4-aminophenyl)-1,1,3-trimethyl-indan-5-amine,



obtainable by a process, in which

a2.1) an isopropenylbenzene compound (II.1)

66



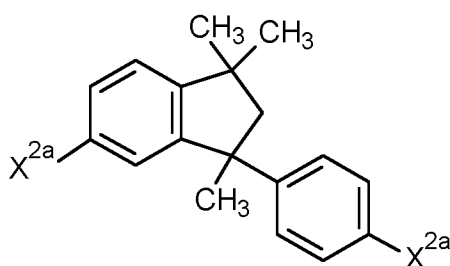
(II.1)

is provided, wherein

X^{2a} is selected from F, Cl, Br, I, O-benzyl, CH_3SO_3 and CF_3SO_3 ;

5

b2.1) the isopropenylbenzene compound of the formula (II.1) is subjected to a dimerization in the presence of an acidic catalyst resulting in the compound of the formula (III.1)



(III.1)

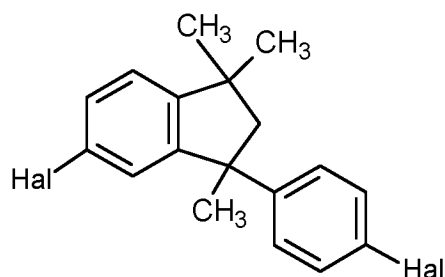
10

c2.1) the compound of formula (III.1) is subjected to an amination reaction with an alkali bis(trialkylsilyl) amide in the presence of a palladium complex catalyst followed by removal of the trialkylmethylsilyl protecting group to give 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane;

15

or

a7.1) a halogenated 1,3,3-trimethylindane compound of the formula XXI.1 is provided



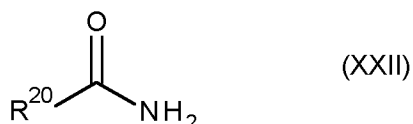
(XXI.1)

20

in which

Hal is chlorine, bromine or iodine;

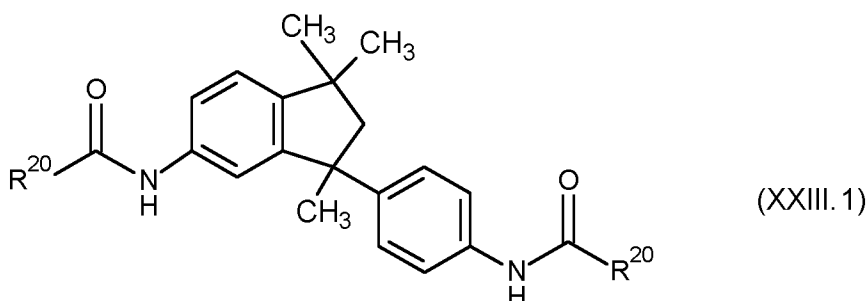
b7.1) the compound of formula (XXI.1) is subjected to a copper promoted amidation with an amide of the formula XXII



5 in which

R^{20} is hydrogen, C_1 - C_{10} -alkyl, C_3 - C_8 -cycloalkyl or CH_2 -(C_6 - C_{10} -aryl);

to give a diamide of the formula (XXIII.1)



10

c7.1) the diamide of the formula (XXIII.1) is subjected to a hydrolysis to give the compound 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane.

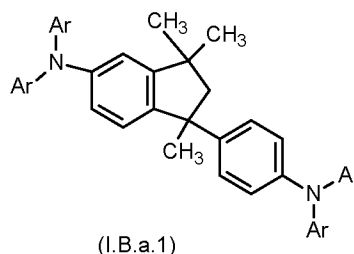
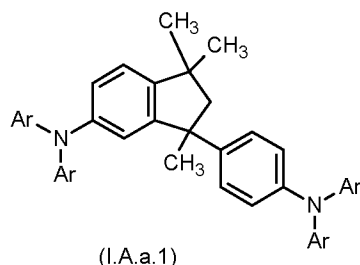
15 Steps a2.1), b2.1), c2.1), a7.1), b7.1) and c7.1)

Suitable reaction conditions are described above in steps a2), b2), c2), a7), b7) and c7), respectively.

A further aspect of the present invention relates to the compound 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane containing less than 1% by weight regioisomeric impurities selected from 5-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane, 4-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane or 7-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane. Preferably, 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane has a LC (liquid chromatography) purity of equal to or more than 99.0%.

25 A further aspect of the present invention relates to a process for the preparation of a mixture of the compounds (I.A.a.1) and (I.B.a.1)

68

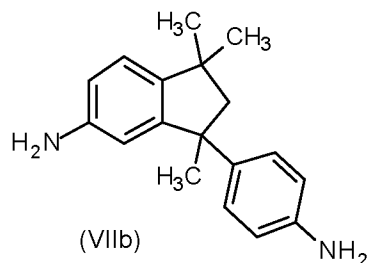
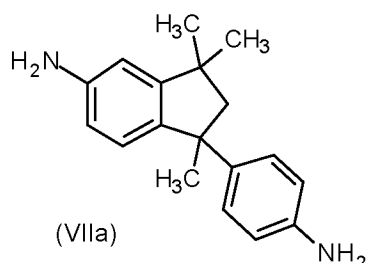


wherein

each Ar is independently defined as in any of claims 1 and 4 to 8;

5 in which

a3) a mixture of 5(6)-amino-1-(4'-amiphenyl)-1,3,3-trimethylindane compounds of formulae (VIIa) and (VIIb)



10 is provided;

b3) the mixture of compounds of formulae (VIIa) and (VIIb) is subjected to an arylation reaction with at least one aromatic compound of formula (VI)

15 Ar-X^{2b} (VI)

wherein X^{2b} is selected from F, Cl, Br, I, O-benzyl, CH_3SO_3 and CF_3SO_3 ; in the presence of a palladium complex catalyst and a base to give a mixture of the compounds of the formulae (I.A.a1) and (I.B.a1).

20

Step a3)

The compounds of formulae (VIIa) and (VIIb) can be prepared, for example, as described in US 3,856,752, US 3,983,092 or US 4,026,876.

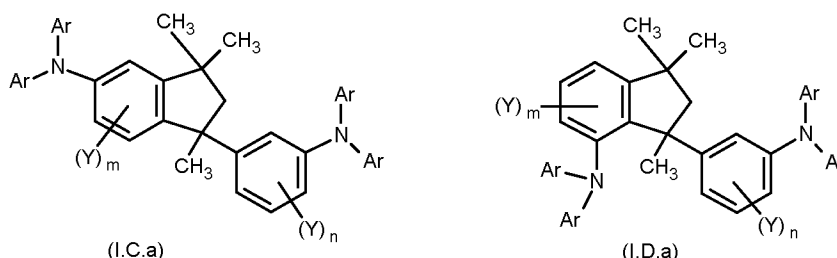
Step b3)

25 Suitable reaction conditions are described above in step c1). In some embodiments of the amination reaction in step b3), the reaction includes a first aromatic compound of the formula (VI) and a second aromatic compound of the formula (VI), in which the first aromatic compound of formula (VI) is different from the second aromatic compound of formula (VI). In a specific embodiment, only one aromatic compound of the formula (VI)

is used in step b3) to give a mixture of compound of the formula (I.A.a.1) and (I.B.a.1), wherein all Ar groups have the same meaning.

Optionally, the obtained mixture of compounds of the formulae (I.A.a.1) and (I.B.a.1) are optionally subjected to at least one separation and/or purification step. The separation and/or purification step can be effected by customary processes known to those skilled in the art, such as recrystallization or separation on suitable stationary phases, and a combination of these measures.

A further aspect of the present invention relates to a process for the preparation of a mixture of the compounds of the formulae (I.C.a) and (I.D.a)



wherein

each Ar is independently defined as above;

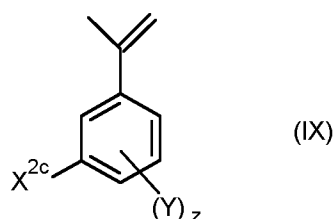
each Y is independently defined as above;

m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and

n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;

in which

a4) an isopropenylbenzene compound of formula (IX)



is provided,

wherein

X^{2c} is selected from F, Cl, Br, I, O-benzyl, CH₃SO₃ and CF₃SO₃;

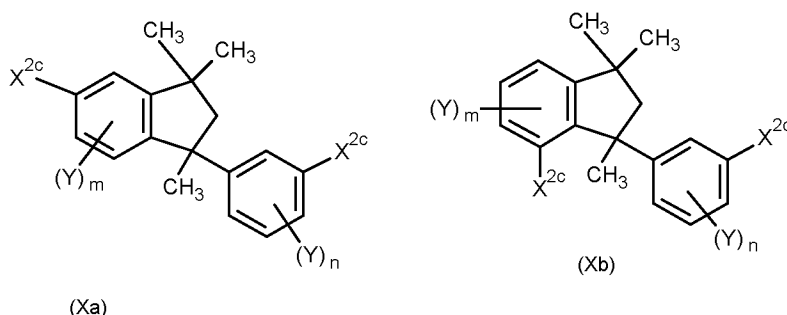
each Y is independently selected from hydrogen, C₁-C₆-alkyl, C₁-C₆-alkoxy, C₃-C₈-cycloalkyl, C₃-C₈-cycloalkoxy, phenyl and phenyloxy, wherein each of the cyclic rings in the four last-mentioned groups are unsubstituted or

substituted by 1, 2 or 3 C₁-C₆-alkyl groups and wherein one of the z Y groups in one of the ortho-positions on the phenyl ring relative to the isopropenyl group is hydrogen; and

z is 4, wherein 0, 1, 2 or 3 of the z Y groups are different from hydrogen;

5

- b4) the isopropenylbenzene compound of formula (IX) is subjected to a dimerization in the presence of an acidic catalyst resulting in the compound of the formulae (Xa) and (Xb)



10

- c4) the mixture of compounds of formulae (Xa) and (Xb) is subjected to an amination reaction with at least one aromatic amine of formula (IV)



15

in the presence of a palladium complex catalyst and a base to give a mixture of compound of the formulae (I.C.a) and (I.D.a).

Step a4)

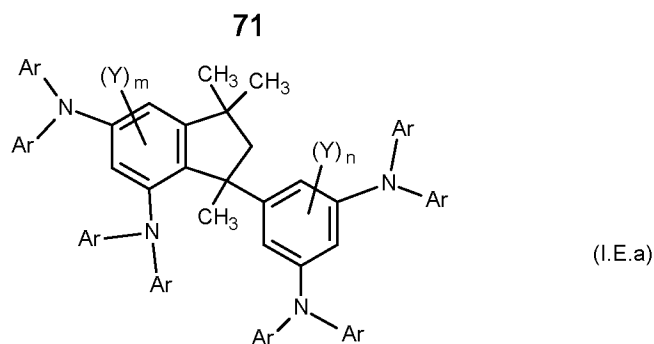
- 20 The compounds of formula (IX) are either commercially available or can be prepared, for example, in analogy to the process outlined in step a1)

Steps b4) and c4)

Suitable reaction conditions are described above in step b1) and c1), respectively.

- 25 Optionally, the obtained mixture of compounds of the formulae (I.C.a) and (I.D.a) are optionally subjected to at least one separation and/or purification step. The separation and/or purification step can be effected by customary processes known to those skilled in the art, such as recrystallization or separation on suitable stationary phases, and a combination of these measures.

- 30 A further aspect of the present invention relates a process for the preparation of a compound of the formula (I.E.a)



wherein

each Ar is independently defined as in any of claims 1 and 4 to 8;

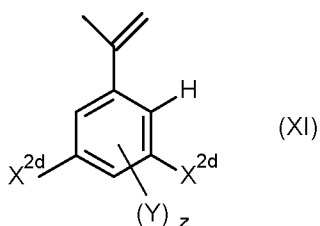
5 each Y is independently defined as in claim 1;

m is 2, wherein 0, 1 or 2 of the m Y groups are different from hydrogen; and

n is 3, wherein 0, 1 or 2 of the n Y groups are different from hydrogen;

in which

10 a5) an isopropenylbenzene compound of formula (XI)



wherein

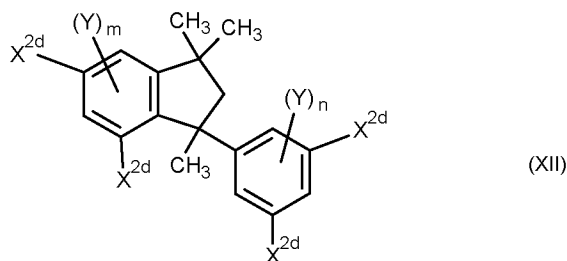
each X^{2d} is independently selected from F, Cl, Br, I, O-benzyl, CH₃SO₃ and CF₃SO₃;

each Y is independently selected from hydrogen, C₁-C₆-alkyl, C₁-C₆-alkoxy, C₃-C₈-cycloalkyl, C₃-C₈-cycloalkoxy, phenyl and phenyloxy, wherein each of the cyclic rings in the four last-mentioned groups are unsubstituted or substituted by 1, 2 or 3 C₁-C₆-alkyl groups; and

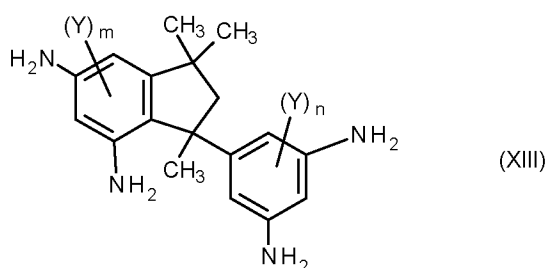
z is 2, wherein 0, 1 or 2 of the z Y groups are different from hydrogen; is provided;

b5) the isopropenylbenzene compound of formula (XI) is subjected to a dimerization in the presence of an acidic catalyst resulting in the compound of the formulae (XII)

72



- 5 c5) the compound (XII) is subjected to an amination reaction with an alkali bis(trialkylsilyl) amide in the presence of a palladium complex catalyst followed by removal of the trialkylsilyl protecting group to give a compound of the formula (XIII)



- 10 d5) the compound (XIII) is subjected to an arylation reaction with at least one aromatic compound of formula VI



- 15 wherein X^{2b} is selected from F, Cl, Br, I, O-benzyl, CH₃SO₃ and CF₃SO₃;

- in the presence of a palladium complex catalyst and a base to give the compound of the formula (I.E.a).

Step a5)

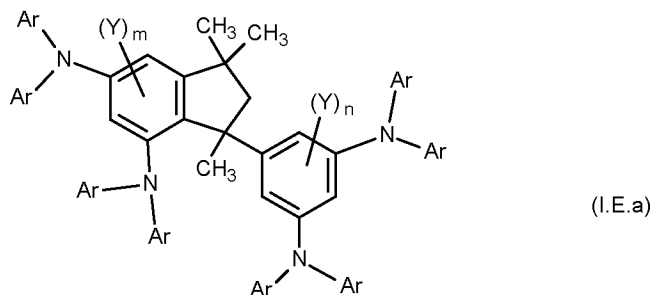
- 20 The compounds of formula (IX) are either commercially available or can be prepared, for example, in analogy to the process outlined in step a1)

Steps b5), c5) and d5)

Suitable reaction conditions are described above in step b2), c2), and d2), respectively.

- 25 A further aspect of the present invention is a process for the preparation of a compound of the formula (I.E.a)

73



wherein

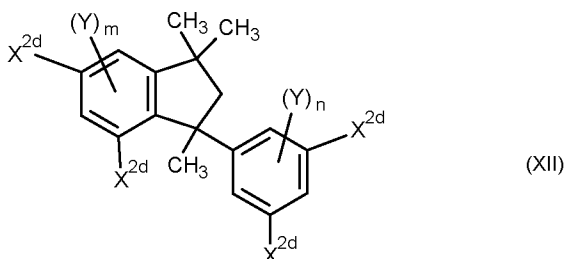
each Ar is independently defined as above;

each Y is independently defined as above;

5

in which

a6) a 1,1,3-trimethyl-3-phenylindane compound of formula (XII) is provided



10

in which

X^{2d} is selected from F, Cl, Br, I, O-benzyl, CH₃SO₃ and CF₃SO₃;

b6) the compound (XII) is subjected to an amination reaction with at least one aromatic amine of formula (IV)

15



in the presence of a palladium complex catalyst and a base to give compound of the formula (I.E.a).

20

Step a6)

The compounds of formula (IX) are either commercially available or can be prepared, for example, in analogy to the process outlined in step a1).

25

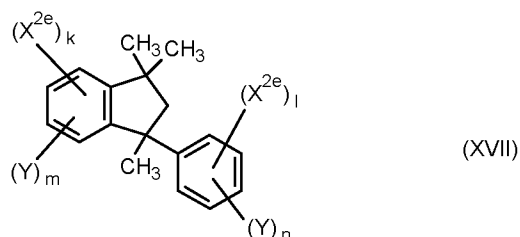
Step b6) and c6)

Suitable reaction conditions are described above in step b1) and c1), respectively.

Compounds of formula (I), in which X is phenylene-NAr₂ can for example be prepared by various C-C coupling reactions of the suitable A-NAr₂ derivative and the

74

1,1,3-trimethyl-3-phenyl-indane derivative. Suitable coupling reactions are for example the Suzuki reaction and the Stille reaction. For example, the compound of formula XVII



in which

- 5 each X^{2e} is a $B(OR^{B1})(OR^{B2})$ radical or an $Sn(R^{Sn})_3$ radical, where R^{B1} and R^{B2} are, independently of each other, hydrogen or C_1 - C_4 -alkyl or R^{B1} and R^{B2} together form a C_2 - C_6 -alkanediyl moiety, e.g. ethan-1,2-diyl, propan-1,3-diyl or 1,1,2,2-tetramethylethan-1,2-diyl, and wherein R^{Sn} is C_1 - C_6 -alkyl, C_3 - C_6 -cycloalkyl or phenyl,
- 10 Y is as defined above;
- k is 1 or 2;
- l is 1 or 2;
- m is 2 or 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen;
- n is 3 or 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;
- 15 the sum of k and m is 4 and the sum of l and n is 5

can be reacted with a suitable compound of formula (XVIII),



20

where

A is as defined herein,

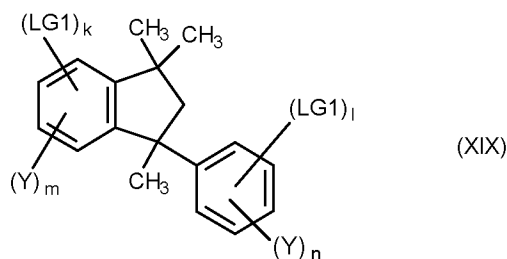
Ar is as defined herein

Hal is bromine or chlorine.

25

The reaction of the compound of formula (XVII) with the compound (XVIII) can be performed by analogy to known coupling reactions in the presence of suitable transition metal catalysts, in particular palladium catalysts. Typical reactions conditions are those of Stille coupling (see e.g. Stille et al. Angew. Chem. Int. Ed. Engl. 1986, 25,508; J. Eluguero et al.; Synthesis 1997, 5, 563-566) or Suzuki coupling (see e.g. A. Suzuki et al, Chem. Rev. 1995, 95, 2457-2483, N. Zhe et al.; J. Med. Chem. 2005, 48 (5), 1569-1609; Young et al.; J. Med. Chem. 2004, 47 (6), 1547-1552; C. Slee et al.; Bioorg. Med. Chem. Lett. 2001, 9, 3243-3253). Borylated compound (XVII) can be prepared via a Miyaura borylation reaction, e.g. by treating the compound of formula

35 (XIX)

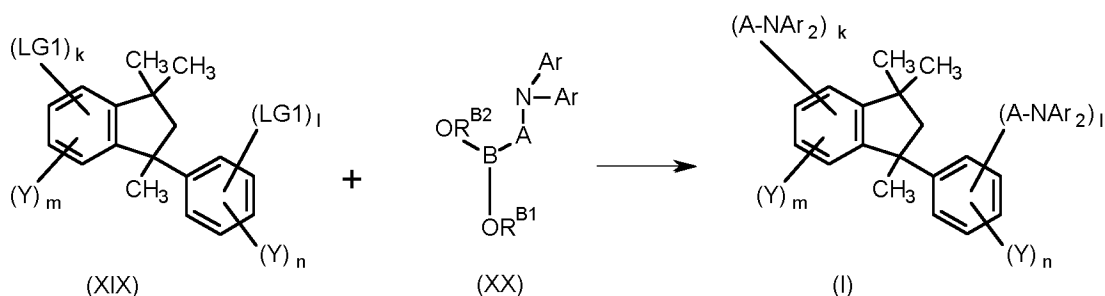


where each LG1 is selected from bromine, chlorine or triflate, Y is as defined above and k, l, m and n are as defined above,

5 with bisboronic acid or a boric ester.

Compounds of formula (I) with X being phenylene-NAr₂ can also be prepared under the reaction conditions of a Suzuki coupling as outlined in scheme 2 below.

Scheme 2



10 In scheme 2, m, n, k, l, LG1, R^{B1}, R^{B2}, Y, A and Ar are as defined above. The borylated compound (XX) can be prepared in analogy to the process described for the compound (XVII).

The compounds according to the invention are in particular suitable for use in an electronic device. An electronic device here is taken to mean a device which comprises
15 at least one layer which comprises at least one organic compound. However, the component here may also comprise inorganic materials or also layers built up entirely from inorganic materials.

The present invention therefore furthermore relates to the use of the compounds of formula (I), (I.A.a.1), (I.A.1), (I.A.2), (I.A.3), (I.A.4), (I.B.a.1), (I.B.1), (I.B.2), (I.B.3),
20 (I.B.4), (I.C.a.1), (I.C.a.2), (I.C.a.3), (I.C.a.4), (I.C.1), (I.C.2), (I.C.3), (I.C.4), (I.D.a.1), (I.D.1), (I.D.2), (I.D.3), (I.D.4) and (I.E.a.1), respectively, or a mixture of compounds of formulae (I.A.a) and (I.B.a) or a mixture of compounds of formulae (I.C.a) and (I.D.a) or a mixture of at least different compounds of the general formula I

- as a hole transport material (HTM) in organic electronics,
- 25 - as an electron blocking material (EBM) in organic electronics,
- as a semiconductor material in organic field-effect transistors (OFETs), in particular in thin-film transistors (TFTs),

- in organic solar cells (OSCs), solid-state dye sensitized solar cells (DSSCs) or Perovskite solar cells, in particular as a hole transport material in organic solar cells, as replacement of the liquid electrolyte in dye sensitized solar cells, as a hole transport material in Perovskite solar cells,
- 5 - in organic light-emitting diodes (OLEDs), in particular for displays on electronic devices and lighting,
- for electrophotography, in particular as photoconductive material in an organic photoconductor (OPC),
- for organic optical detectors, organic photoreceptors, organic field-quench devices (O-FQDs), light-emitting electrochemical cells (LECs) and organic laser diodes.

The compounds according to the invention are especially suitable as a hole transport material (HTM) in organic electronics. HTMs are employed in a wide range of electronic devices and applications, such as in organic electroluminescent (EL) devices and in solar cells.

The compounds according to the invention may be employed as the sole HTM or in combination with at least one further HTM. Suitable further hole transport materials are well-known in the art. Preferred hole transport materials for combination are spiro-OMeTAD, 2, 2',7,7'-tetrakis-(N,N'-di-4-methoxy-3,5-dimethylphenylamine)-9,9'-spirofluorene, tris(p-anisyl)amine, N,N,N',N'-tetrakis(4-methoxyphenyl)-1,1'-biphenyl-4,4'-diamine, 2,7-bis[N,N-bis(4-methoxy-phenyl)amino]-9,9-spirobifluorene, poly(3-hexylthiophene) (P3HT), poly(3,4-ethylenedioxythiophene)-poly(styrenesulfonate) (PEDOT:PSS), poly[bis(4-phenyl)(2,4,6-trimethylphenyl)amine] (PTAA), NiO and V₂O₅.

Furthermore, the compounds according to the invention used as HTMs may be combined with at least one further additive. Suitable additives are pyridine compounds such as *tert*-butylpyridine, imidazoles as disclosed in WO2013/026563, claims 1 to 15 and disclosed on pages 15 to 17 or polymer additives such as poly(4-vinylpyridine) or its copolymer with e.g. vinylstyrene or alkylmethacrylate. A preferred pyridine compound is *tert*-butylpyridine.

The compounds according to the invention used as the HTMs may be combined with lithium salts as described in Phys. Chem., Chem. Phys., 2013, 15, 1572-2579.

The usefulness of a pyridine compound is described in Sol. Energy Mater. & Solar Cells, 2007, 91, 424-426.

Furthermore, the compounds according to the invention used as HTMs may be combined with a p-dopant such as N(C₆H₅Br)₃, SbCl₆, V₂O₅, MoO₃, WO₃, RuO₄, Re₂O₃, F₄-TCNQ (tetrafluoro-tetracyanoquinodimethane), HAT-CN (1,4,5,8,9,11-hexaazatriphenylene-hexacarbonitrile) F6-TCNNQ (1,3,4,5,7,8-hexafluorotetracyanonaphthoquinodimethane, obtainable from Novaled), NDP-9 (a p-dopant obtainable from Novaled) or Co complex salts. Suitable dopants are described in Chem. Mater., 2013,

25, 2986-2990 or J.Am. Chem. Soc, 2011, 133, 18042. Also suitable [3]-radialenes as described in EP 2 180 029 A1 can be applied.

The invention furthermore relates to an electroluminescent arrangement comprising an upper electrode, a lower electrode, wherein at least one of said electrodes is transparent, an electroluminescent layer and optionally an auxiliary layer, wherein the electroluminescent arrangement comprises at least one compound of the formula (I). The preferences stated above likewise apply to the substrate. Especially, the at least one compound of formula I), (I.A.a.1), (I.A.1), (I.A.2), (I.A.3), (I.A.4), (I.B.a.1), (I.B.1), (I.B.2), (I.B.3), (I.B.4), (I.C.a.1), (I.C.a.2), (I.C.a.3), (I.C.a.4), (I.C.1), (I.C.2), (I.C.3), (I.C.4), (I.D.a.1), (I.D.1), (I.D.2), (I.D.3), (I.D.4) and (I.E.a.1), respectively, is employed in a hole-transporting layer or electron blocking layer.

The invention furthermore relates to an electroluminescent arrangement in form of an organic light-emitting diode (OLED). In an organic light emitting device, an electron blocking layer is disposed adjacent to an emissive layer. Blocking layers may be used to reduce the number of charge carriers (electrons or holes) and/or excitons that leave the emissive layer. An electron blocking layer may be disposed between emissive layer and an hole transport layer, to block electrons from leaving emissive layer in the direction of hole transport layer. Similarly, a hole blocking layer may be disposed between emissive layer and electron transport layer, to block holes from leaving emissive layer in the direction of electron transport layer.

The OLEDs can be employed for various applications, for example for monochromatic or polychromatic displays, for lighting applications or for medical and/or cosmetic applications, for example in phototherapy.

The organic electroluminescent device, particularly in form of an OLED, comprises a cathode, an anode and at least one emitting layer. Apart from these layers, it may also comprise further layers, for example in each case one or more hole-injection layers, hole-transport layers, hole-blocking layers, electron-transport layers, electron-injection layers, exciton-blocking layers, electron-blocking layers and/or charge-generation layers. Interlayers, which have, for example, an exciton-blocking function, may likewise be introduced between two emitting layers. However, it should be noted that each of these layers does not necessarily have to be present.

The organic electroluminescent device here may comprise one emitting layer or a plurality of emitting layers. If a plurality of emission layers is present, these preferably have in total a plurality of emission maxima between 380 nm and 750 nm, resulting overall in white emission, i.e. various emitting compounds which are able to fluoresce or phosphoresce are used in the emitting layers. Particular preference is given to systems having three emitting layers, where the three layers exhibit blue, green and orange or red emission (for the basic structure see, for example, WO 2005/011013). It is possible here for all emitting layers to be fluorescent or for all emitting layers to be

phosphorescent or for one or more emitting layers to be fluorescent and one or more other layers to be phosphorescent.

The compound according to the invention in accordance with the embodiments indicated above can be employed here in different layers, depending on the precise
5 structure. Preference is given to an organic electroluminescent device comprising a compound of the formula (I) or the preferred embodiments as hole-transport material in a hole-transport or hole-injection or electron-blocking layer or as matrix material for fluorescent or phosphorescent emitters, in particular for phosphorescent emitters. The preferred embodiments indicated above also apply to the use of the materials in
10 organic electronic devices.

In a preferred embodiment of the invention, the compound of the formula (I) or the preferred embodiments is employed as hole-transport or hole-injection material in a hole-transport or hole-injection layer. The emitting layer here can be fluorescent or phosphorescent.

15 A hole-injection layer generally is a layer which facilitates electron injection from the anode to the organic layer. The hole-injection layer can be situated directly adjacent to the anode.

A hole-transport layer transports the holes from the anode to the emitting layer and is located between a hole-injection layer and an emitting layer.

20 To enhance the hole transport characteristics, doped hole transport layers can be employed. The architecture of actual OLEDs often improves quantum efficiency by using a graded heterojunction. In the graded heterojunction architecture, the composition of hole and electron-transport materials varies continuously within the emissive layer with a dopant emitter. The graded heterojunction architecture combines
25 the benefits of both conventional architectures by improving charge injection while simultaneously balancing charge transport within the emissive region.

In still a further preferred embodiment of the invention, the compounds of the formula (I) or the preferred embodiments thereof are employed in an electron-blocking layer. An electron-blocking layer may be used to reduce the number of charge carriers
30 (electrons) that leave the emissive layer. An electron-blocking layer usually is a layer which is directly adjacent to an emitting layer on the anode side. An electron blocking layer may be disposed between emissive layer and hole transport layer to block electrons from leaving the emissive layer in the direction of hole transport layer.

The compound of the formula (I) or the preferred embodiments thereof are
35 particularly preferably employed in a hole-transport layer or electron blocking layer.

In a further preferred embodiment of the invention, the compound of the formula (I) or the preferred embodiments thereof are employed as matrix material for a fluorescent or phosphorescent compound, in particular for a phosphorescent compound, in an emitting layer. The organic electroluminescent device here may

comprise one emitting layer or a plurality of emitting layers, where at least one emitting layer comprises at least one compound according to the invention as matrix material.

If the compound of the formula (I) or the preferred embodiments thereof are employed as matrix material for an emitting compound in an emitting layer, it is preferably employed in combination with one or more phosphorescent materials (triplet emitters). Phosphorescence in the sense of this invention is taken to mean the luminescence from an excited state having a spin multiplicity >1 , in particular from an excited triplet state. For the purposes of this application, all luminescent complexes containing transition metals or lanthanoids, in particular all luminescent iridium, platinum and copper complexes, are to be regarded as phosphorescent compounds.

The mixture comprising the compound of the formula (I) or the preferred embodiments and the emitting compound comprises between 99.9 and 1% by weight, preferably between 99 and 10% by weight, particularly preferably between 97 and 60% by weight, in particular between 95 and 80% by weight, of the compound of the formula (1) or the preferred embodiments, based on the entire mixture comprising emitter and matrix material. Correspondingly, the mixture comprises between 0.1 and 99% by weight, preferably between 1 and 90% by weight, particularly preferably between 3 and 40% by weight, in particular between 5 and 20% by weight, of the emitter, based on the entire mixture comprising emitter and matrix material. The limits indicated above apply, in particular, if the layer is applied from solution. If the layer is applied by vacuum evaporation, the same numerical values apply, with the percentage in this case being indicated in % by vol. in each case.

The present invention again furthermore relates to an organic field-effect transistor comprising a substrate having at least one gate structure, a source electrode and a drain electrode and at least one compound of the formula I above as a semiconductor material. The preferences stated above likewise apply to the organic field-effect transistor.

The present invention again furthermore relates to a substrate comprising a plurality of organic field-effect transistors, at least some of the field-effect transistors comprising at least one compound of the formula I. The preferences stated above likewise apply to the substrate.

The invention furthermore relates to a semiconductor unit comprising at least one substrate as defined above.

The compounds of the invention, i.e. at least one compound of formula (I), (I.A.a.1), (I.A.1), (I.A.2), (I.A.3), (I.A.4), (I.B.a.1), (I.B.1), (I.B.2), (I.B.3), (I.B.4), (I.C.a.1), (I.C.a.2), (I.C.a.3), (I.C.a.4), (I.C.1), (I.C.2), (I.C.3), (I.C.4), (I.D.a.1), (I.D.1), (I.D.2), (I.D.3), (I.D.4) and (I.E.a.1), respectively can be used advantageously as HTMs in perovskite solar cells. They can also be used to replace the liquid electrolyte of conventional DSSCs to provide solid-state DSSC devices.

The compounds of the invention are then preferably employed in a photosensitized nanoparticle layer comprising a sensitizing dye or a perovskite and at least one compound according to the invention.

In a first embodiment, the compounds of the invention are employed in a DSSC.

5 The construction of a DSSC is generally based on a transparent substrate, which is coated with a transparent conductive layer, the working electrode. An n-conductive metal oxide is generally applied to this electrode or in the vicinity thereof, for example a nanoporous TiO_2 layer of approximately 2 to 20 μm thickness. On the surface thereof, in turn, a monolayer of a light-sensitive dye is typically adsorbed, which can be
10 converted to an excited state by light absorption. This layer which carries the light-sensitive dye is generally referred to as the light absorbing layer of the DSSC. The counter electrode may optionally have a catalytic layer of a metal, for example platinum, with a thickness of a few μm .

Suitable are in principle all sensitizing dyes, as long as the LUMO energy state is
15 marginally above the conduction band edge of the photoelectrode to be sensitized. Examples of dyes are disclosed in Nanoenergy, de Souza, Flavio Leandro, Leite, Edson Roberto (Eds.), Springer, ISBN 978-3-642-31736-1, pages 58 to 74 or black dyes as described in US 8,383,553. Preferred dyes are described in
WO 2015049031 A1 which is incorporated herein by reference.

20

In a second embodiment, the compounds of the invention are employed in a Perovskite solar cell. Suitable Perovskites for Perovskite solar cells (PSCs) are known in the art. In principle, the perovskite material comprised in the devices according to the invention may be part of the charge transport layer but may also be part of another
25 layer or scaffold within the device.

Suitable perovskite materials may comprise two halides corresponding to formula $\text{Xa}_{p-x}\text{Xb}_x$, wherein Xa and Xb are each independently selected from Cl, Br, or I, and x is greater than 0 and less than 3. Suitable perovskite materials are also disclosed in
WO 2013/171517, claims 52 to 71 and claims 72 to 79, which is entirely incorporated
30 herein by reference. Suitable perovskite materials are CsSnI_3 , $\text{CH}_3\text{NH}_3\text{PbI}_2\text{Cl}$, $\text{CH}_3\text{NH}_3\text{PbI}_3$, $\text{CH}_3\text{NH}_3\text{Pb}(\text{I}_{1-x}\text{Br}_x)_3$, $\text{CH}_3\text{NH}_3\text{SnI}_2\text{Cl}$, $\text{CH}_3\text{NH}_3\text{SnI}_3$ or $\text{CH}_3\text{NH}_3\text{Sn}(\text{I}_{1-x}\text{Br}_x)_3$, with $0 < x < 1$.

Preferred perovskite materials are disclosed in WO 2013/171517 on page 18, lines 5 to 17. As described, the perovskite is usually selected from $\text{CH}_3\text{NH}_3\text{PbBrI}_2$,
35 $\text{CH}_3\text{NH}_3\text{PbBrCl}_2$, $\text{CH}_3\text{NH}_3\text{PbIBr}_2$, $\text{CH}_3\text{NH}_3\text{PbICl}_2$, $\text{CH}_3\text{NH}_3\text{SnF}_2\text{Br}$, $\text{CH}_3\text{NH}_3\text{SnF}_2\text{I}$ and $(\text{H}_2\text{N}=\text{CH}-\text{NH}_2)\text{PbI}_{3z}\text{Br}_{3(1-z)}$, wherein z is greater than 0 and less than 1.

The charge transport layer according to the invention as described before or the device according to the invention as described before or below may furthermore

comprise an insulator such as alumina as described in Michael M. Lee et al, Science, 338, 643, 2012.

The charge transport layer according to the invention or the device according to the invention as described before or below may furthermore comprise semiconductor oxide nanoparticles. The charge transport layer according to the invention or the device according to the invention preferably comprises semiconductor oxide nanoparticles.

According to a preferred embodiment of the invention, the semiconductor is based on material selected from the group of Si, TiO₂, SnO₂, Fe₂O₃, WO₃, ZnO, Nb₂O₅, CdS, ZnS, PbS, Bi₂S₃, CdSe, GaP, InP, GaAs, CdTe, CuInS₂, and/or CuInSe₂.

Preferably, the charge transport layer according to the invention as described before is present on a glass support or plastic or metal foil, optionally together with a dense layer of TiO₂. Preferably, the support is conductive.

The present invention furthermore relates to a electronic device or optoelectronic device comprising a charge transport layer as described or preferably described before. Preferably, the invention relates furthermore to a solid-state dye-sensitized solar cell comprising a charge transport layer as described or preferably described before. Suitable device structures according to the invention comprising further a mixed halide perovskite are described in WO 2013/171517, claims 52 to 71 and claims 72 to 79, which is entirely incorporated herein by reference.

Suitable device structures according to the invention comprising further a dielectric scaffold together with perovskite material are described in WO 2013/171518, claims 1 to 90 or WO 2013/171520, claims 1 to 94 which are entirely incorporated herein by reference.

Suitable device structures according to the invention comprising further a semiconductor and a perovskite material are described in WO 2014/020499, claims 1 and 3 to 14, which is entirely incorporated herein by reference. The surface-increasing scaffold structure described therein comprises nanoparticles which are applied and/or fixed on a support layer, e.g. porous TiO₂.

Suitable device structures according to the invention comprising a planar heterojunction are described in WO 2014/045021, claims 1 to 39, which is entirely incorporated herein by reference. Such a device is characterized in having a thin film of a light-absorbing or light-emitting perovskite disposed between n-type (electron conducting) and p-type (hole-conducting) layers. Preferably, the thin film is a compact thin film. Additionally, the invention relates to a method of preparing an electrochemical device and/or optoelectronic device as described or preferably described before, the method comprising the steps of:

- providing a first and a second electrode;

- providing a charge transport layer according to the invention as described before. There are no restrictions per se with respect to the choice of the first and second electrode. The substrate may be rigid or flexible.

- 5 Abbreviations which have been used in the examples that follow were:
a/a for area percentage; Al for aluminium; BPhen for 4,7-diphenyl-1,10-phenanthroline, can be purchased from Luminescence Technology Corp., Taiwan; C60 for fullerene, can be purchased from CreaPhys GmbH Dresden, Germany; EBL for electron blocking layer, EIL for electron injection layer; EML for emission layer; ETL for electron transport layer; F6TCNNQ for 2,2'-(perfluoronaphthalene-2,6-diylidene)dimalononitrile, can be purchased from Novaled AG, Germany; GC for gas chromatography; HAT-CN or HAT(CN)₆ for 1,4,5,8,9,11-hexaazatriphenylene-hexanitrile, can be purchased from Jilin OLED Material Tech Co., LTD, China; HBL for hole blocking layer; HIL for hole injection layer; HPLC for high-performance liquid chromatography; HTL for hole transport layer; iPrOH for isopropanol; Ir(MDQ)₂(acac) for bis(2-methyldibenzo[f,h]quinoxaline)(acetylacetonate)iridium(III), can be purchased from Luminescence Technology Corp., Taiwan; ITO for indium tin oxid; LiQ for 8-hydroxyquinolatolithium, can be purchased from Nichem Fine Technology Co. Ltd, Taiwan; NDP-9, NHT-18, Novaled n-dopant, can be purchased from Novaled AG, Germany; NPB for N,N'-bis(naphthalen-1-yl)-N,N'-bis(phenyl)benzidine, can be purchased from Sensient, Germany; OMe for methoxy; Pd(dba)₂ for palladium(0) bis(dibenzylideneacetone); Pd₂(dba)₃ for tris(dibenzylideneacetone)dipalladium(0); RuPhos for 2-dicyclohexylphosphino-2',6'-diisopropoxybiphenyl; SPhos for 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl; TDSF for 1,3,5-triazine,2,4-diphenyl-6-(9,9'-spiro-*b*[9H-fluoren]-2-yl, can be purchased from Nichem Fine Technology Co. Ltd., Taiwan; THF for tetrahydrofuran; v/v for volume/volume; ZnPc for zinc phthalocyanine, can be purchased from CreaPhys GmbH Dresden, Germany.

Preparation Examples

30

I. Preparation of intermediates

The starting materials used in the examples were either commercially available or could be synthesized by the average skilled person trained in organic chemistry following routine laboratory practice as outlined, for example in the examples below.

35

a) 1,3,3-Trimethylindane compounds

a1) 5-chloro-3-(4-chlorophenyl)-1,1,3-trimethylindane

- 40 To 51.8 g (155.4 mmol) of methylmagnesium chloride (3 M in THF) were added 20 g (129.5 mmol) of 4'-chloroacetophenone over a period of 1 h at room temperature under argon. After 1 h, the reaction mixture was poured on 40 mL of hydrochloric acid

(strength 36% in water, as commercially available). The phases were separated and the organic phase was washed with saturated aqueous NaHCO₃ solution and saturated NaCl solution. The organic phase was separated and 0.5 g (2.6 mmol) of *p*-toluene-sulfonic acid monohydrate were added. The mixture was evaporated to dryness. The crude solid was dissolved in 40 mL of trifluoroacetic acid and heated at 85 °C for 3 h. The trifluoroacetic acid was removed by distillation and the crude product was crystallised from 2-propanol to obtain the title compound as a white powder (12 g, 60%; purity according to GC: 99.0%).

10 a2) 5-fluoro-3-(4-fluorophenyl)-1,1,3-trimethylindane

The title compound was prepared in analogy to the process described for 5-chloro-3-(4-chlorophenyl)-1,1,3-trimethylindane. Yield: 73%; purity according to GC: 99.0%.

a3) 5-bromo-3-(4-bromophenyl)-1,1,3-trimethylindane

15 The title compound was prepared in analogy to the process described for 5-chloro-3-(4-chlorophenyl)-1,1,3-trimethylindane. Yield: 76%; purity according to GC: 98.5%.

a4) 3-[3,5-bis(bromanyl)phenyl]-4,6-bis(bromanyl)-1,1,3-trimethyl-2H-indene

30.0 g (95 mmol) of tribromobenzene were dissolved in 60 mL of anhydrous THF. 105 mL of isopropylmagnesium chloride lithium chloride complex (1.3 M in THF) was added dropwise under an argon atmosphere. The reaction mixture was stirred at room temperature for 2 h, then 15 mL (204 mmol) of acetone were added dropwise. After additional 4 h, 150 mL of saturated aqueous NH₄Cl solution were added. The mixture was subsequently extracted with *tert*-butyl methyl ether and water. The organic phase was separated and washed twice with water, dried with MgSO₄ and evaporated to dryness.

The crude product was dissolved in 220 mL of toluene and 0.3 g (1.6 mmol) of *p*-toluene-sulfonic acid monohydrate were added. The mixture was heated to reflux for 2 h in a dean stark trap. After cooling, the mixture was washed three times with aqueous 5% NaHCO₃ solution, dried with MgSO₄ and evaporated to dryness. The crude product was dissolved in 50 mL of heptane and 5 mL of sulfuric acid were added. The reaction mixture was heated at 85 °C for 18 h. After cooling, the mixture was filtered through celite and evaporated to dryness. The crude product was crystallised from toluene/ methanol. The product was obtained as a white solid (13.21 g, 50%; purity according to GC: 99%).

a5) 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane

50.38 g (164 mmol) of 5-chloro-3-(4-chlorophenyl)-1,1,3-trimethylindane were dissolved in 50 mL of anhydrous THF. 1.50 g (1.6 mmol) of Pd₂(dba)₃ and 1.38 g (4 mmol) of 2-(dicyclohexylphosphino)biphenyl were added, and 400 mL (400 mmol) of lithium bis(trimethylsilyl)amide in THF (1 M in THF) were added to the reaction mixture.

The reaction mixture was heated at 75°C under an argon atmosphere for 18 h. After cooling, aqueous hydrochloric acid (32%) was added until pH 2 was reached and the mixture was stirred at room temperature for additional 2 h. The phases were separated and the aqueous phase was washed twice with *tert*-butyl methyl ether. The aqueous phase was separated and the pH of the aqueous phases was adjusted to pH 9 by addition of NaOH solution (33%) in water. The aqueous phase was extracted three times with *tert*-butyl methyl ether. The combined organic phases were washed with water, dried with MgSO₄ and evaporated to dryness. After column chromatography (dichloromethane/ heptane) the crude product was crystallised from toluene/ heptane. The title compound was obtained as an off-white powder (22.2 g, 50%; purity according to GC: 98% (a/a)).

a6) 5(6)-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane

The mixture was obtainable as described in example 3 of US 3,856,752.

15

a7) [3-(4-boronophenyl)-1,1,3-trimethyl-indan-5-yl]boronic acid

3.88 g (9.84 mmol) of 5-bromo-3-(4-bromophenyl)-1,1,3-trimethyl-indane were dissolved in 39 ml of THF under an argon atmosphere. This solution was cooled to -78°C and 9.1 ml of *n*-Butyllithium solution (2.7 M in heptane, 24.6 mmol) is added.

20 Stirring was continued for 1 h and 6.8 mL (29.5 mmol) of triisopropyl borate are added. The solution was allowed to warm to room temperature and is subsequently cooled to 0°C. 100 mL of 1 M HCl solution was added and the volatiles were evaporated under reduced pressure. The remaining aqueous suspension was basified to pH 10 with 1M NaOH solution and heated to 75°C and filtered under vacuum. The solution was adjusted to pH 1 with 1 M HCl and 150 mL of CH₂Cl₂ were added. The organic phase was separated and the aqueous phase was washed twice with 100 ml CH₂Cl₂ / iPrOH 10:1 v/v. The combined organic phases were evaporated to dryness. The title compound was obtained as a white foam (3.38 g, 99%).

30 a8) 3-(4-aminophenyl)-1,1,3-trimethyl-indan-5-amine

100 g (254 mmol) of 5-bromo-3-(4-bromophenyl)-1,1,3-trimethylindane from example a3, 64.2 g (634 mmol) of pivalamide, and 87.7 g K₂CO₃ (634 mmol) were suspended in 400 mL of dioxane. Under an argon atmosphere, 7.25 g (38.0 mmol) of CuI and 6.71 g (76.1 mmol) of dimethylenediamine were added. The suspension was heated to reflux for 16 h and allowed to cool to room temperature. The suspension was filtered and the filter cake was washed with 100 mL of dioxane and 250 mL of NH₃ in water. In addition, the filter cake was washed with 20 mL of NH₃ in water, and then with water again. The crude product was dried under vacuum. N-[4-[6-(2,2-dimethylpropanoyl-amino)-1,3,3-trimethyl-indan-1-yl]phenyl]-2,2-dimethyl-propanamide was obtained as a colorless solid (110 g, 99% of theory).

40

68.4 g (1.22 mol) of KOH was suspended in 200 mL of n-butanol. Under an argon atmosphere, 100 g (230 mmol) of N-[4-[6-(2,2-dimethylpropanoylamino)-1,3,3-trimethyl-indan-1-yl]phenyl]-2,2-dimethyl-propanamide were added in small portions. The resulting suspension was heated to reflux for 3 h and allowed to cool to 80°C.

5 200 mL of water were added. The lower aqueous phase was separated and the organic phase was washed with 200 mL of water. The aqueous phases were combined, allowed to cool to room temperature and extracted with 100 mL of methyl tert-butyl ether. All organic phases were combined and the volatiles were removed under heating. 200 mL of water were added and the water was removed under heating
10 until all remaining n-butanol was removed. The residue was crystallized by addition of 200 mL of cyclohexane and cooling to room temperature. The suspension was filtered and the filter cake was washed with cyclohexane and water and the crude product was dried under vacuum. The title product was obtained as light-brown solid (55.2 g, 90% of theory).

15

b) Preparation of aromatic amines

b1) N-(4-methoxyphenyl)-4-phenyl-aniline

To a suspension of 11.6 g (50.0 mmol) of 4-bromo-1,1'-biphenyl, 9.20 g (74.7 mmol) of 4-methoxyaniline, and 7.18 g (74.7 mmol) of sodium *tert*-butanolate in 150 mL of toluene were added 0.29 g (1.00 mmol) of tri-*tert*-butylphosphine tetrafluoroborate and 1.04 g (1.00 mmol) of Pd₂(dba)₃ under an argon atmosphere. The mixture was heated at 90°C for 19 h. After cooling, the mixture was added to 100 mL of half saturated aqueous NH₄Cl solution. The mixture was extended with 100 mL of ethyl acetate and
25 the organic phase was separated. The aqueous phase was washed with ethyl acetate and the combined organic phases were washed with saturated NaCl solution. The organic phase was separated, dried with MgSO₄, and evaporated to dryness. The product was purified with column chromatography (cyclohexane/dichloromethane) to give the title compound as an off-white solid (7.1 g, 51%).

30

b2) N'-(4-Biphenyl)-N,N-diphenyl-1,4-benzenediamine

To a suspension of 17.8 g (55.0 mmol) of 4-bromo-N,N-diphenylaniline, 8.46 g (50.0 mmol) of [1,1'-biphenyl]-4-amine, and 7.18 g (74.7 mmol) of sodium *tert*-butanolate in 150 mL of toluene were added 0.29 g (1.00 mmol) of tri-*tert*-butylphosphine tetrafluoroborate and 1.04 g (1.00 mmol) of Pd₂(dba)₃ under an argon atmosphere. The mixture was heated at 90°C for 19 h. After cooling, the mixture was added to 100 mL of half saturated aqueous NH₄Cl solution. The mixture was extended with 100 mL of ethyl acetate and the organic phase was separated. The aqueous phase was washed with ethyl acetate and the combined organic phases were washed
35 with saturated NaCl solution. The organic phase was separated, dried with MgSO₄, and
40

evaporated to dryness. The product was purified with column chromatography (cyclohexane/dichloromethane) to give the title compound as an off-white solid (12.4 g, 60%).

5 b3) N-(9,9-dimethylfluoren-2-yl)-9,9-dimethyl-fluoren-2-amine

To a suspension of 22.6 g (82.7 mmol) of 2-bromo-9,9-dimethyl-9H-fluorene, 17.3 g (82.7 mmol) of 9,9-dimethyl-9H-fluoren-2-amine, and 23.8 g (248.1 mmol) of sodium *tert*-butanolate in 300 mL of toluene were added 0.96 g (3.31 mmol) of tri-*tert*-butylphosphine tetrafluoroborate and 3.03 g (3.31 mmol) of Pd₂(dba)₃ under an argon atmosphere. The mixture was heated at 90°C for 19 h. After cooling, 40 mL of saturated aqueous NH₄Cl solution were added. After 30 minutes, the combined phases were filtered through celite and extended with 500 mL of dichloromethane and 250 mL of water. The organic phase was separated and the aqueous phase was washed with 200 mL of dichloromethane. The combined organic phases were washed with saturated NaCl solution, dried with MgSO₄, and evaporated to dryness. The crude solid was crystallised from toluene to give the title compound as a white solid (20.0 g, 60%).

b4) N-(9,9-dimethylfluoren-2-yl)dibenzofuran-2-amine

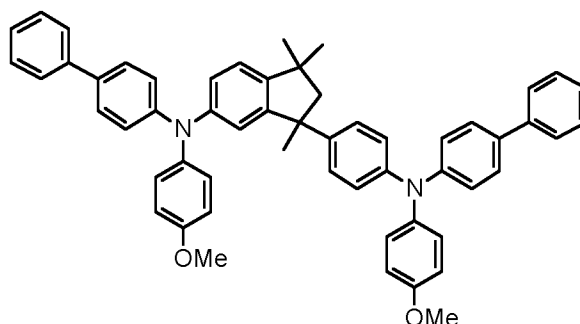
To a suspension of 9.0 g (36.4 mmol) of 2-bromodibenzo[b,d]furan, 11.4 g (54.6 mmol) of 9,9-dimethyl-9H-fluoren-2-amine, and 10.5 g (109.2 mmol) of sodium *tert*-butanolate in 200 mL of toluene were added 0.42 g (1.46 mmol) of tri-*tert*-butylphosphine tetrafluoroborate and 1.33 g (1.46 mmol) of Pd₂(dba)₃ under an argon atmosphere. The mixture was heated at 90°C for 15 h. After cooling, 100 mL of saturated aqueous NH₄Cl solution were added. After 30 minutes, the combined phases were filtered through celite and extended with 100 mL of toluene. The organic phase was separated, and the aqueous phase was washed with 100 mL of toluene. The combined organic phases were dried with MgSO₄ and evaporated to dryness. The crude solid was crystallised from toluene/cyclohexane. The crude solid was purified with column chromatography (heptane/dichloromethane) to give the title compound as a white solid (6.9 g, 51%).

II. Preparation of compounds of formula (I)

Example 1:

35 N-(4-methoxyphenyl)-3-[4-(N-(4-methoxyphenyl)-4-phenyl-anilino)phenyl]-1,1,3-trimethyl-N-(4-phenylphenyl)indan-5-amine

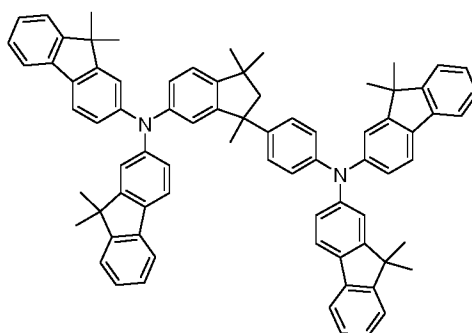
87



6.86 g (22.4 mmol) of N-(4-methoxyphenyl)-4-phenyl-aniline, 2.81 g (10.0 mmol) of 5-chloro-3-(4-chlorophenyl)-1,1,3-trimethylindane, and 2.88 g (30.0 mmol) of sodium *tert*-butanolate were suspended in 140 mL of toluene under an argon atmosphere. To this suspension, 0.23 g (0.50 mmol) of RuPhos, and 0.061 g (0.25 mmol) of palladium(II) acetate were added. The mixture was heated at 110°C for 17 h. After cooling, the reaction mixture was poured on 300 mL of half saturated aqueous NH₄Cl solution. The organic phase was separated and the aqueous phase was extracted with ethyl acetate. The combined organic phases were washed with saturated NaCl solution and dried with MgSO₄ and evaporated to dryness. The solid crude title compound was purified with column chromatography (cyclohexane/dichloromethane) twice to give the title compound as a yellowish solid (7.5 g, 95%).

Example 2:

N-[4-[6-[bis(9,9-dimethylfluoren-2-yl)amino]-1,3,3-trimethyl-indan-1-yl]phenyl]-N-(9,9-dimethylfluoren-2-yl)-9,9-dimethyl-fluoren-2-amine



20

Route a)

20.0 g (49.8 mmol) bis(9,9-dimethyl-9H-fluoren-2-yl)amine, 6.90 g (22.6 mmol) of 5-chloro-3-(4-chlorophenyl)-1,1,3-trimethylindane, and 6.53 g (67.8 mmol) sodium *tert*-butanolate were suspended in 250 mL of toluene under an argon atmosphere. To this suspension, 0.53 g (1.13 mmol) of RuPhos, and 0.26 g (0.29 mmol) of Pd₂(dba)₃ were added. The mixture was heated at 110°C for 17 h. After cooling, 100 mL of saturated aqueous NH₄Cl solution was added. After 30 minutes, 100 mL of ethyl acetate were added, the combined phases were filtered through celite and

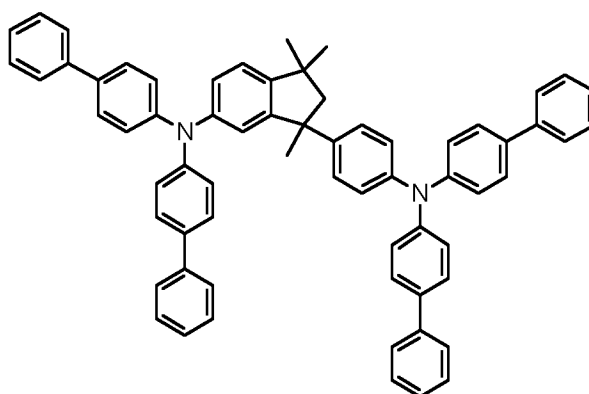
extended with 50 mL of ethyl acetate and 50 mL of water. The organic phases were separated, washed with saturated NaCl solution, dried with MgSO₄ and evaporated to dryness. The solid crude title compound was suspended in 300 mL of a 1:1 v/v mixture of acetone and isopropanol and heated to reflux. After cooling, the solid was filtrated off with suction, purified with column chromatography (pentane/dichloromethane) twice and crystallised from acetone/isopropanol to give the crude title compound as a white solid (15.6 g, 67%). 14.3 g of the crude title compound were purified further by vacuum zone sublimation (10⁻⁶ - 10⁻⁷ mbar, 240-300°C) to give the title compound as a yellowish solid (10.7 g, purity >99.9% according to HPLC).

Route b)

9.32 g (35 mmol) of 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane from example a8) were dissolved in 200 mL of toluene. 57.51 g (210.5 mmol) of 2-bromo-9,9-dimethylfluorene and 20.23 g (210.5 mmol) of sodium *tert*-butoxide were added under an argon atmosphere. 0.8 g (0.9 mmol) of tris(dibenzylideneacetone)dipalladium(0) and 1.63 g (3.5 mmol) of 2-dicyclohexylphosphino-2',6'-diisopropoxybiphenyl were subsequently added. The reaction mixture was heated at 110°C for 24 h. After cooling, 40 mL of saturated aqueous NH₄Cl solution were added. The phases were separated and the aqueous phase was extracted twice with ethyl acetate. The combined organic phases were dried with MgSO₄ and evaporated to dryness. After column chromatography (dichloromethane/heptane) the crude product was crystallised from acetone/2-propanol. The title product was obtained as a white solid (18.9 g, 51% of theory). Of this product, 14.0 g are purified further by vacuum zone sublimation. The product is obtained as a yellowish solid (13.7 g, purity >99.9% according to HPLC).

Example 3:

1,1,3-trimethyl-N,N-bis(4-phenylphenyl)-3-[4-(4-phenyl-N-(4-phenylphenyl)-anilino)phenyl]indan-5-amine

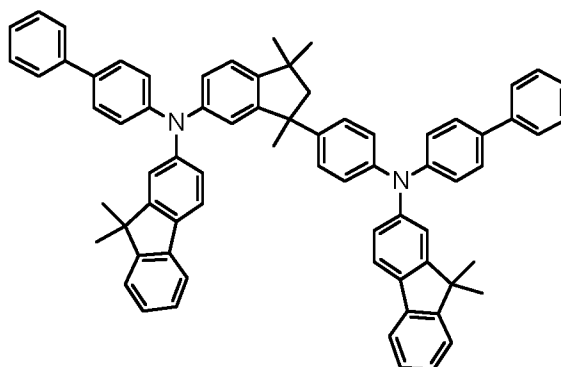


22.0 g (68.4 mmol) of di([1,1'-biphenyl]-4-yl)amine, 9.50 g (31.1 mmol) of 5-chloro-3-(4-chlorophenyl)-1,1,3-trimethylindane, and 9.0 g (93.3 mmol) of sodium *tert*-butanolate were suspended in 190 mL of toluene under an argon atmosphere. To this suspension, 0.73 g (1.56 mmol) of RuPhos, and 0.36 g (0.39 mmol) Pd₂(dba)₃ were added. The

mixture was heated at 110°C for 20 h. After cooling, 20 mL of saturated aqueous NH₄Cl solution was added. After 30 minutes, 200 mL of half saturated aqueous NH₄Cl solution was added and the combined phases were filtered through celite and extended with 200 mL of toluene. The organic phase was separated and the aqueous phase was extracted with 200 mL of toluene. The combined organic phases were dried with Na₂SO₄ and evaporated to dryness. The crude solid was suspended in 280 mL of a 3:1 v/v mixture of acetone and isopropanol and heated under reflux for 1 h. After cooling, the solid was filtrated off with suction and then suspended in 250 mL of acetone. The suspension was heated under reflux for 1 h. After cooling, the solid was filtered off under suction, purified with column chromatography (heptane/dichloromethane) and crystallised from isopropanol/acetone/dichloromethane to give the crude title compound as a yellowish solid (17.2 g, 63%). 11.98 g of the crude title compound were purified further by vacuum zone sublimation (10⁻⁶ - 10⁻⁷ mbar, 240-310°C) to give a yellowish solid (11.5 g, purity >99.9% according to HPLC 329 nm).

Example 4:

N-[4-[6-(N-(9,9-dimethylfluoren-2-yl)-4-phenyl-anilino)-1,3,3-trimethyl-indan-1-yl]-phenyl]-9,9-dimethyl-N-(4-phenylphenyl)fluoren-2-amine

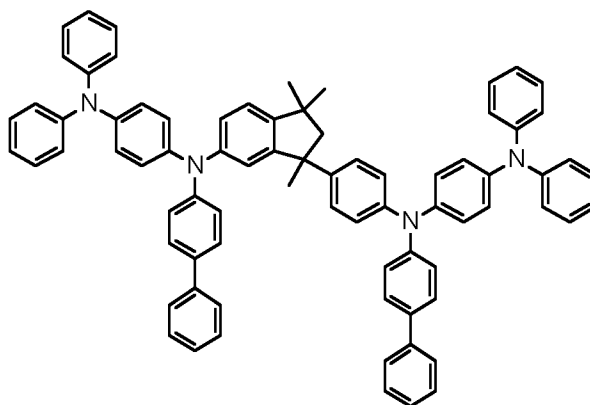


16.8 g (46.3 mmol) N-([1,1'-biphenyl]-4-yl)-9,9-dimethyl-9H-fluoren-2-amine, 6.43 g (21.1 mmol) of 5-chloro-3-(4-chlorophenyl)-1,1,3-trimethylindane, and 6.1 g (63.3 mmol) of sodium *tert*-butanolate were suspended in 200 mL of toluene under an argon atmosphere. To this suspension, 0.49 g (1.06 mmol) of RuPhos, and 0.24 g (0.26 mmol) Pd₂(dba)₃ were added. The mixture was heated at 110°C for 18 h. After cooling, 20 mL of saturated aqueous NH₄Cl solution were added. After 30 minutes, 200 mL of half saturated aqueous NH₄Cl solution was added. The combined phases were filtered through celite and extended with 200 mL of toluene. The organic phase was separated and the aqueous phase was extracted with 200 mL of toluene. The combined organic phases were dried with MgSO₄ and evaporated to dryness. The crude solid was suspended in 200 mL of a 1:1 v/v mixture of acetone and isopropanol and heated to reflux. After cooling, the solid was filtrated off with suction and purified with column chromatography (hexane/dichloromethane) three times. The solid crude title compound was crystallised from isopropanol/acetone to give the title

compound as a white solid (6.5 g, 32%). 3.23 g of the title compound were purified further by vacuum zone sublimation (10^{-6} - 10^{-7} mbar, 240-300°C) to give the title compound as a yellowish solid (2.73 g, purity >99.9% according to HPLC).

5 Example 5

N4,N4-diphenyl-N1-(4-phenylphenyl)-N1-[4-[1,3,3-trimethyl-6-(4-phenyl-N-[4-(N-phenylanilino)phenyl]anilino)indan-1-yl]phenyl]benzene-1,4-diamine

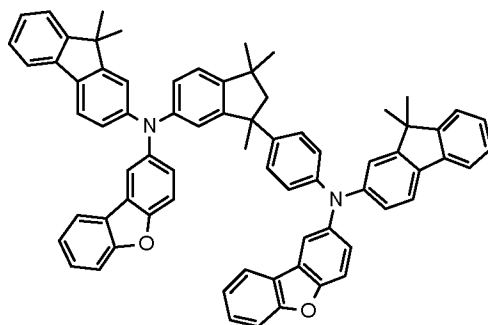


- 10 11.37 g (27.6 mmol) of N'-(4-biphenyl)-N,N-diphenyl-1,4-benzenediamine, 3.82 g (12.5 mmol) of 5-chloro-3-(4-chlorophenyl)-1,1,3-trimethylindane, and 3.62 g (37.6 mmol) of sodium *tert*-butanolate were suspended in 150 mL of toluene under an argon atmosphere. To this suspension, 0.29 g (0.63 mmol) of RuPhos and 0.077 g (0.31 mmol) of palladium(II) acetate were added. The mixture was heated at 110°C for
- 15 16 h. After cooling, the reaction mixture was poured on 300 mL of half saturated aqueous NH₄Cl solution. The organic phase was separated and the aqueous phase was extracted with ethyl acetate. The combined organic phases were washed with saturated NaCl solution, dried with MgSO₄ and evaporated to dryness. The crude solid was purified with column chromatography (cyclohexane/dichloromethane) twice to give
- 20 the title compound as a yellowish solid (10.9 g, 82%). 1.98 g of the title compound were purified further by vacuum zone sublimation (10^{-6} - 10^{-7} mbar, 270-320°C) to give a yellowish solid (1.67 g, purity >99.9% according to HPLC).

Example 6

- 25 N-[4-[6-[dibenzofuran-2-yl-(9,9-dimethylfluoren-2-yl)amino]-1,3,3-trimethyl-indan-1-yl]phenyl]-N-(9,9-dimethylfluoren-2-yl)dibenzofuran-2-amine

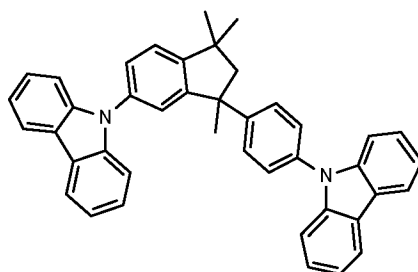
91



6.8 g (18.0 mmol) N-(9,9-dimethyl-9H-fluoren-2-yl)dibenzo[b,d]furan-2-amine, 2.50 g (8.2 mmol) of 5-chloro-3-(4-chlorophenyl)-1,1,3-trimethylindane, and 2.36 g (24.5 mmol) sodium *tert*-butanolate were suspended in 81 mL of toluene under an argon atmosphere. To this suspension, 0.19 g (0.41 mmol) RuPhos, and 0.094 g (0.10 mmol) Pd₂(dba)₃ were added. The mixture was heated at 110°C for 20 h. After cooling, 20 mL of saturated aqueous NH₄Cl solution was added. After 30 minutes, additional 100 mL of saturated aqueous NH₄Cl solution and 50 mL of toluene were added and the combined phases were filtered through celite. The organic phase was separated, dried with MgSO₄ and evaporated to dryness. The product was purified with column chromatography (hexane/dichloromethane) and crystallised from *tert*-butylmethyl ether/ methanol. The solid was purified with column chromatography (pentane/dichloromethane) to give the title compound as a white solid (4.6 g, 57%). Of this product, 1.87 g were purified further by vacuum zone sublimation (10⁻⁶ - 10⁻⁷ mbar, 250-310°C) to give the title compound as a yellowish solid (1.65 g, purity >99.9% according to HPLC).

Example 7

9-[3-(4-carbazol-9-ylphenyl)-1,1,3-trimethyl-indan-5-yl]carbazole



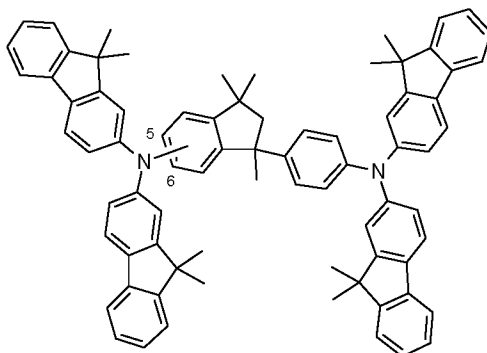
2.4 g (14.4 mmol) carbazole, 2.0 g (6.6 mmol) of 5-chloro-3-(4-chlorophenyl)-1,1,3-trimethylindane and 1.38 g (14.4 mmol) of sodium *tert*-butanolate were suspended in 58 mL of toluene under an argon atmosphere. To this suspension, 0.19 g (0.66 mmol) tri-*tert*-butylphosphine tetrafluoroborate and 0.60 g (0.66 mmol) Pd₂(dba)₃ were added. The mixture was heated at 110°C for 19 h. After cooling, 20 mL of saturated aqueous NH₄Cl solution was added. After 30 minutes, 100 mL of water and 100 mL of toluene

were added. The organic phase was separated and the aqueous phase was washed with 150 mL of toluene. The combined organic phases were dried with MgSO_4 and evaporated to dryness. The product was purified with column chromatography (heptane/dichloromethane) to give the title compound as a white solid (2.5 g, 67%).

5

Example 8:

N-[4-[5(6)-[bis(9,9-dimethylfluoren-2-yl)amino]-1,3,3-trimethyl-indan-1-yl]phenyl]-N-(9,9-dimethylfluoren-2-yl)-9,9-dimethyl-fluoren-2-amine



10

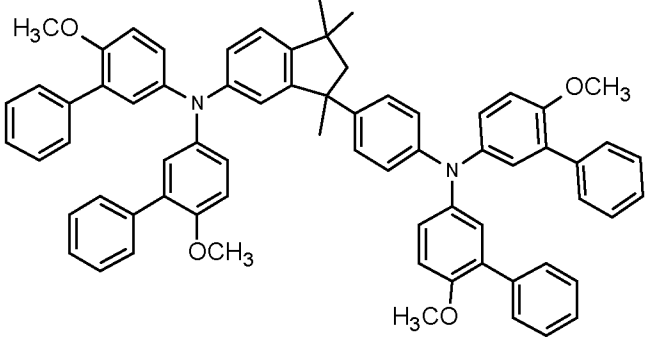
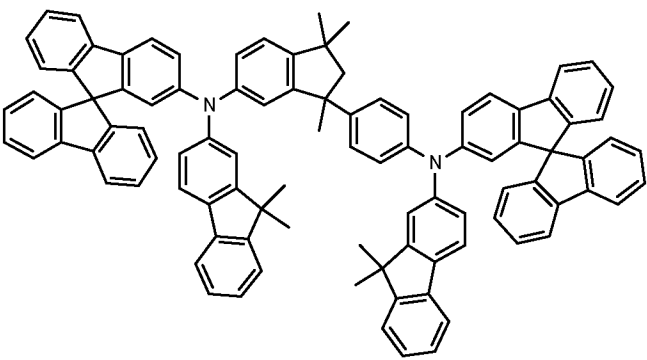
The mixture of N-[4-[5(6)-[bis(9,9-dimethylfluoren-2-yl)amino]-1,3,3-trimethyl-indan-1-yl]phenyl]-N-(9,9-dimethylfluoren-2-yl)-9,9-dimethyl-fluoren-2-amine and N-[4-[6-[bis(9,9-dimethylfluoren-2-yl)amino]-1,3,3-trimethyl-indan-1-yl]phenyl]-N-(9,9-dimethylfluoren-2-yl)-9,9-dimethyl-fluoren-2-amine was prepared in analogy to the process described in example 2, route b) but using 5(6)-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane instead of 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane as starting material. Yield: 82%, purity >99.9% according to HPLC.

15

Examples 9-11 were prepared in analogy to the processes described above.

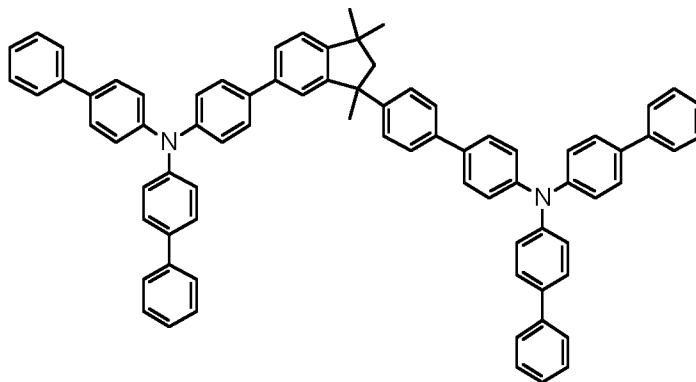
20

Example	Compound
9	

Example	Compound
10	
11	

Example 12

4-phenyl-N-(4-phenylphenyl)-N-[4-[4-[1,3,3-trimethyl-6-[4-(4-phenyl-N-(4-phenylphenyl)anilino)phenyl]indan-1-yl]phenyl]phenyl]aniline



5

2.00 g (6.17 mmol) of the compound from example a7), 5.88 g (12.3 mmol) of N-(4-bromophenyl)-4-phenyl-N-(4-phenylphenyl)aniline, 69.3 mg (0.31 mmol) of Pd(OAc)₂, 126 mg (0.309 mmol) of SPhos and 5.24 g (24.7 mmol) K₃PO₄ were suspended in 20 mL of toluene/ *n*-butanol 1:1 v/v under an argon atmosphere. The resulting suspension was heated at 100°C for 22 h and allowed to cool to room temperature. The suspension was filtered through celite and evaporated to dryness. The product was purified with column chromatography (heptane/dichloromethane). The title product was obtained as a white solid (3.6 g, 57%).

10

III. Use examples

Compounds of formula (I) were tested and characterized by use of different types of stack architectures, in particular injection type devices and p-i-n type (positive-intrinsic-negative) devices.

Use example 1: Production of an OLED 1 using a compound of the invention als hole transport material in an injection type stack architecture

A clean glass substrate was vacuum-deposited with indium tin oxide (ITO) through a mask to form a pattern of transparent electrodes. The ITO surface was treated with a plasma oxygen. Next, the ITO substrate was placed into a vacuum coating machine and when the pressure was 10^{-6} mbar, the materials listed in table I and finally a cathode were in turn evaporated onto the ITO layer. The ITO layer was correspondingly encapsulated by cavity glass after cathode evaporation. Table I also includes the thickness of the layers.

Table I

	Material	Thickness [nm]	Remarks
Cathode	Al	100	
EIL	LiQ	1	
ETL	TDSF:LiQ	60	1:1
HBL	TDSF	10	
EML	NPB:Ir(MDQ) ₂ acac	20	10% Ir(MDQ) ₂ acac
HTL	compound of formula (I)	200	
HIL	HAT(CN) ₆	10	
Anode	ITO	155	

The OLEDs are characterized by standard methods. For this purpose, the electroluminescence spectra, the current density, the current efficiency, the luminous efficiency and the external quantum efficiency are determined from current density–voltage–luminance characteristic lines. The electroluminescence spectra were recorded at a luminous density of 1000 cd/m² and the CIE 1931 x and y coordinates were then calculated from the electroluminescence spectra.

The following values were obtained for the electrical parameters using the compound from example 11. The reproducibility was evaluated on the basis of results obtained with 16 samples. The results were then averaged to produce the median value.

Voltage = 4.5 V

Current Density (CD) = 3.7 mA/cm²

Current efficiency (CE) = 27.1 cd/A

Luminous efficiency = 18.9 lm/W

External quantum efficiency (EQE) = 18.2%

C.I.E.x = 0.620

5 C.I.E.y = 0.377

Driving voltage @ 1 mA/cm² = 3.7 V

Driving voltage @ 10mA/cm² = 5.5 V

Reverse current density j(V_{rev}, max) = 4.5E-05 mA/cm²

- 10 Use example 2: Production of an OLED 2 using one and the same compound of the invention als hole transport material as well as electron blocking material in a p-i-n type stack architecture

The procedure of use example 1 was repeated except that the materials listed in table II below were used.

15

Table II

	Material	Thickness [nm]	Remarks
Cathode	Al	100	
EIL	LiQ	1	
ETL	TDSF:LiQ	60	1:1
HBL	TDSF	10	
EML	NPB:Ir(MDQ) ₂ acac	20	10% Ir(MDQ) ₂ acac
EBL	compound of formula (I)	10	
HTL	compound of formula (I) : NDP-9	200	5% NDP-9
Anode	ITO	155	

- 20 The following values were obtained for the electrical parameters using the compound from example 8. The reproducibility was evaluated on the basis of results obtained with 16 samples. The results were then averaged to produce the median value.

Voltage = 3.4 V

Current Density (CD) = 4.5 mA/cm²

Current efficiency (CE) = 22.1 cd/A

25 Luminous efficiency = 20.4 lm/W

External quantum efficiency (EQE) = 15.6%

C.I.E.x = 0.624

C.I.E.y = 0.373

Driving voltage @ 1 mA/cm² = 2.9 V

30 Driving voltage @ 10mA/cm² = 3.8 V

Reverse current density j(V_{rev}, max) = 2.5E-02 mA/cm²

Use example 3: Production of an OLED 3 using two different compounds of the invention, one as hole transport material and a different one as electron blocking material in a p-i-n type stack architecture

5 The procedure of use example 1 was repeated except that the materials listed in table III below were used.

Table III

	Material	Thickness [nm]	Remarks
Cathode	Al	100	
EIL	LiQ	1	
ETL	TDSF:LiQ	60	1:1
HBL	TDSF	10	
EML	NPB:Ir(MDQ) ₂ acac	20	10% Ir(MDQ) ₂ acac
EBL	compound of formula (I)	10	
HTL	compound of formula (I) : NDP-9	200	5% NDP-9
Anode	ITO	155	

10 The following values were obtained for the electrical parameters using the compound from example 1 (use example 3a) and example 6 (use example 3b) respectively for the electron blocking layer and the compound from example 2 for the hole transport layer. The reproducibility was evaluated on the basis of results obtained with 8 samples. The results were then averaged to produce the median value.

Use example 3a:

15 EBL: compound from example 1

HTL: compound from example 2

Voltage = 3.3 V

Current Density (CD) = 4.1 mA/cm²

Current efficiency (CE) = 24.7 cd/A

20 Luminous efficiency = 23.3 lm/W

External quantum efficiency (EQE) = 17.4%

C.I.E.x = 0.625

C.I.E.y = 0.372

Driving voltage @ 1 mA/cm² = 2.8 V

25 Driving voltage @ 10mA/cm² = 3.8 V

Reverse current density j(V_{rev}, max) = 2.2E-02 mA/cm²

Use example 3b:

EBL: compound from example 6

30 HTL: compound from example 2

Voltage = 3.7 V

Current Density (CD) = 4.7 mA/cm²

Current efficiency (CE) = 21.5 cd/A

Luminous efficiency = 18.4 lm/W

External quantum efficiency (EQE) = 15.7%

C.I.E.x = 0.627

5 C.I.E.y = 0.370

Driving voltage @ 1 mA/cm² = 3.1 V

Driving voltage @ 10mA/cm² = 4.1 V

Reverse current density j(V_{rev}, max) = 1.9E-02 mA/cm²

10 Use example 4: Production of an organic solar cell using a compound of the invention as hole transport material

The solar cell was produced in analogy to the procedure according to Hermenau et al., Solar Energy Materials & Solar Cells 95, 1268 (2011). The layer stack was as listed in table IV below.

15

Table IV

Material	Thickness [nm]	Remarks
Al	100	
BPhen	6	
C60	30	
ZnPc:C60 (1:1)	30	
compound of formula (I): NDP-9	30	5 % NDP-9
ITO	155	

The solar cell was produced with the compound from example 8 and tested by use of an irradiation of AM1.5. The following values were obtained from the current density-voltage curve. The results are compiled in table V.

20

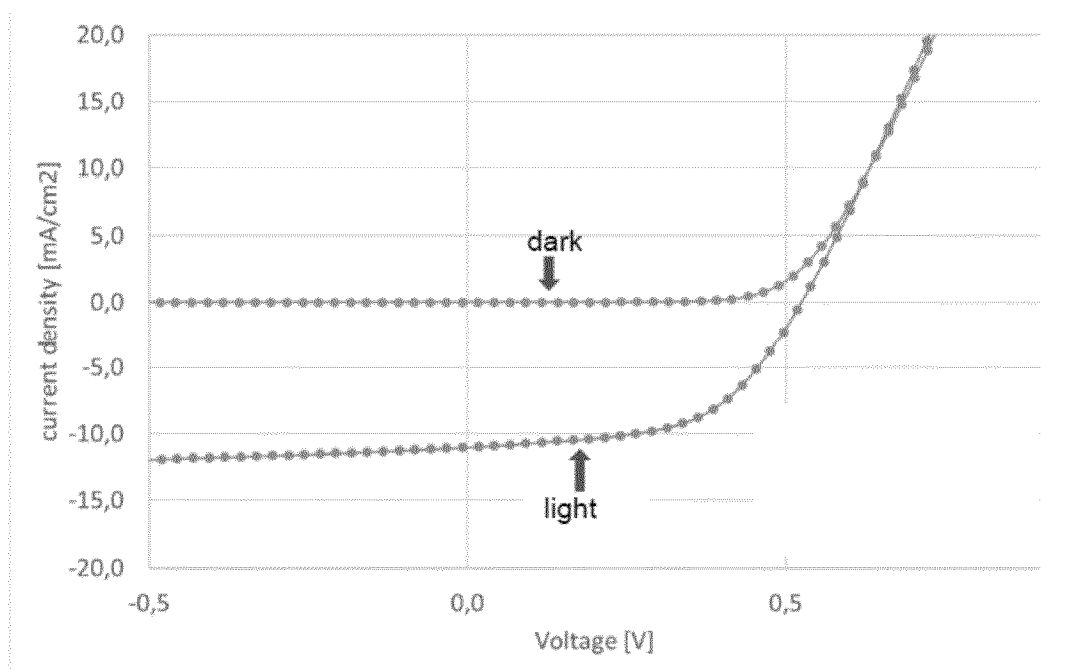
Table V

	Compound from example 8
P _{max}	3.18 mW/cm ²
Short Circuit Current I _{SC}	11.0 mA/cm ²
Open circuit Voltage V _{OC}	0.539 V
Fill factor FF	53.6%
AM1.5	100 mW/cm ²
efficiency eta	3.18%

P_{max} = product of Maximum Power Point Voltage (V_{mpp}) and Maximum Power Point Current (I_{mp})

25

The current density-voltage characteristics of the organic photovoltaic cell (in the dark and under illumination) using the compound from example 8 is shown below.



The above results indicate that the compound of formula (I) has a significant influence on device performance, in particular, the efficiency is remarkably increased in comparison to solar cells from prior art.

5

Use example 5: Production of a tandem cell using a compound of the invention as hole transport layer and as hole transport material in a pn-junction

The tandem solar cell was produced in analogy to the procedure according to Röttinger et al., Solar Energy Materials & Solar Cells 154, 35 (2016). The layer stack was as listed in table VI below.

10

Table VI

Material	Thickness [nm]	Remarks
Ag	50	
NHT-18:NDP-9	40	NDP-9 (10%)
ZnPc:C60	30	(1:1)
C60	10	
C60: Novaled n-dopant	10	Novaled n-dopant (20%)
compound of formula (I):NDP-9	120	NDP-9 (10%)
ZnPc:C60	30	1:1
C60	10	
C60: Novaled n-dopant	10	Novaled n-dopant (20%)
compound of formula (I) :NDP-9	50	NDP-9 (10%)
ITO	155	

The solar cell was produced with the compound from example 2 and tested by use of an irradiation of AM1,5. The following values were obtained from the current density-voltage curve and are compiled in table VII:

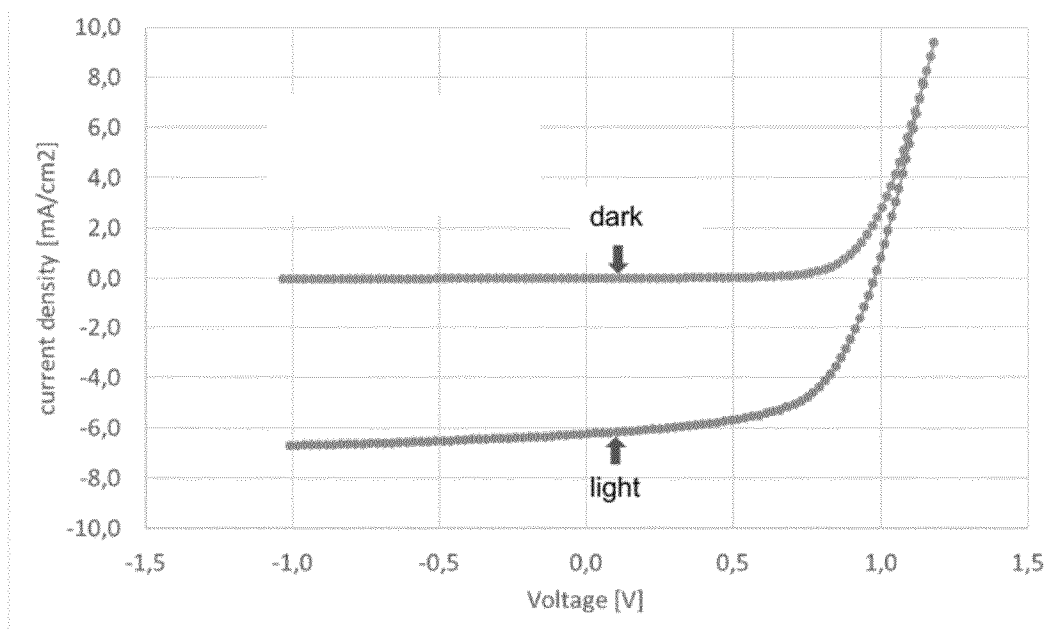
5

Table VII

	Compound from example 2
$P_{\max}$	3.58 mW/cm ²
Short Circuit Current I_{SC}	6.2 mA/cm ²
Open circuit Voltage V_{OC}	0.985 V
Fill factor FF	58.2%
AM1.5	100 mW/cm ²
efficiency η	3.58%

$P_{\max}$ = product of Maximum Power Point Voltage (V_{mpp}) and Maximum Power Point Current (I_{mpp})

- 10 The current density-voltage characteristics of a tandem organic photovoltaic cell (in the dark and under illumination) using the compound from example 2 is shown below.



- 15 The above results indicate that the compound of formula (I) has a significant influence on device performance, in particular, the efficiency is remarkably increased in comparison to solar cells from prior art.

Use example 6: Conductivity measurement using F6TCNNQ as p-dopant

General procedure: Glass substrates (35 mm x 50 mm) were thoroughly cleaned and then coated with a 155-nm-thick layer of indium tin oxide (ITO) having trenches with a width of 20 μm , i.e. a trench separated two ITO sections. The trench was filled with a compound of formula (I) and F₆TCNNQ as p-dopant material by co-evaporation of the compound of formula (I) and the p-dopant material. Each doped layer had a thickness of 50 nm. After applying a voltage from 10 V between two ITO stripes, the conductivity was determined.

For each doping ratio (0% per volume, 1% per volumen, 3% by volume, 5% by volume and 10% by volume), conductivity was determined for two different sample geometries (sample geometry A having a length of trench of 188 mm; sample geometry B having a length of trench of 146 mm), whereby the sample to be tested contained both geometries.

Example 6a: Conductivity of the compound from example 3 doped with 2,2'-(perfluoronaphthalene-2,6-diylidene)dimalononitrile (F6TCNNQ) at various ratios

The results are compiled in table VIII.

Table VIII: Conductivity of the hole transport material from example 3 at variant doping ratios

Sample Geometry	doping ratio [% by volume]	I [μA]	sigma [S/cm]
A	0	-- ¹⁾	--
	1%	0.064	1.4E-07
	3%	0.305	6.5E-07
	5%	0.829	1.8E-06
	10%	2.809	6.0E-06
B	0	-- ¹⁾	--
	1%	0.048	1.3E-07
	3%	0.253	6.9E-07
	5%	0.622	1.7E-06
	10%	2.047	5.6E-06

1) too low to be measured

Example 6b: Conductivity of the compound from example 2 doped with 2,2'-(perfluoronaphthalene-2,6-diylidene)dimalononitrile (F6TCNNQ) at various ratios

The results are compiled in table IX.

Table IX: Conductivity of the hole transport material from example 2 at variant doping ratios

Sample Geometry	doping ratio [% by volume]]	I [μ A]	sigma [S/cm]
A	0	-- ¹⁾	--
	1%	1.294	2.8E-06
	3%	6.11	1.3E-05
	5%	17.3	3.7E-05
	10%	135	2.9E-04
B	0	-- ¹⁾	--
	1%	0.71	1.9E-06
	3%	5.01	1.4E-05
	5%	13.36	3.7E-05
	10%	104	2.8E-04

1) too low to be measured

Use example 7: Conductivity measurement using NDP-9 as p-dopant material

An evaporation pot was filled with 1.00 g of the mixture of regioisomers from example 8 and a first set of samples was prepared by coevaporaton of the mixture of regioisomers from example 8 and NDP-9 (in an amout as indicated in table X) at a rate of 1 Angstrom per second. Evaporation of the mixture of regioisomers from example 8 was continued for 80 min at a rate of 1 Angstrom per second. Then, a second set of samples was prepared by coevaporating the mixture of regioisomers from example 8 and NDP-9 (in an amout as indicated in table X) at a rate of 1 Angstrom per second. After completion of the evaporation, the pot still contained 0.30 g of the mixture of regioisomers from example 8.

Glass substrates (35 mm x 50 mm) were thoroughly cleaned and then coated with a 155-nm-thick layer of indium tin oxide (ITO) having trenches with a width of 20 μ m, i.e. a trench separated two ITO sections. The trench was filled by evaporating the samples obtained above. Each layer had a thickness of 50 nm. After applying a voltage from 10 V between two ITO stripes, the conductivity was determined.

For each doping ratio, conductivity was determined for two different sample geometries (sample geometry A having a length of trench of 188 mm; sample geometry B having a length of trench of 146 mm), whereby the sample to be tested contained both geometries.

Table X: Conductivity of the hole transport material from the mixture of regioisomers from example 8 at variant doping ratios

Sample Geometry	doping ratio [% by volume]	sigma [S/cm] [#]	sigma [S/cm] ^{##}
A	0	--	
	1%	4.8E-05	4.6E-05
	3%	1.1E-04	1.2E-04
	5%	2.6E-04	2.2E-04

Sample Geometry	doping ratio [% by volume]	sigma [S/cm] [#]	sigma [S/cm] ^{##}
B	0	--	--
	1%	4.7E-05	4.8E-05
	3%	1.2E-04	1.3E-04
	5%	2,7E-04	2.2E-04

1) too low to be measured

first set of samples

second set of samples

5 As can be seen from table X, the conductivity of the mixture of regioisomers of the first set of samples is comparable to that of the second set of samples. The performance as shown above indicates a high conductivity of the regioisomeric mixture from example 8 regardless of the regioisomeric ratio, namely the ratio of the 5-isomer to the 6-isomer.

10 Use example 8: Conductivity measurement using NDP-9 as p-dopant material

Glass substrates (35 mm x 50 mm) were thoroughly cleaned and then coated with a 155-nm-thick layer of indium tin oxide (ITO) having trenches with a width of 20 µm, i.e. a trench separated two ITO sections. The trench was filled with the compound of formula I and NDP-9 as p-dopant material by co-evaporation of the

15 compound from example 6 and the p-dopant material. Each doped layer had a thickness of 50 nm. After applying a voltage from 10 V between two ITO stripes, the conductivity was determined.

For each doping ratio (0% per volume, 1% per volumen, 3% by volume, 5% by volume and 10% by volume), conductivity was determined for two different sample geometries (sample geometry A having a length of trench of 188 mm; sample geometry B having a length of trench of 146 mm), whereby the sample to be tested contained both geometries.

25 Example 8a: Conductivity of the compound from example 6 doped with NPD-9 at various ratios.

The results are compiled in table XI.

Table XI: Conductivity of the hole transport material from example 6 at variant doping ratios,

Sample Geometry	doping ratio [% by volume]	sigma [S/cm]
A	0	2.1E-10
	1%	1.5E-05
	3%	4.1E-05
	5%	7.2E-05
	10%	--

Sample Geometry	doping ratio [% by volume]	sigma [S/cm]
B	0	--
	1%	2.7E-10
	3%	1.4E-05
	5%	4.1E-05
	10%	7.2E-05

Example 8b: Conductivity of the compound from example 11 doped with NPD-9 at various ratios.

The results are compiled in table XI.

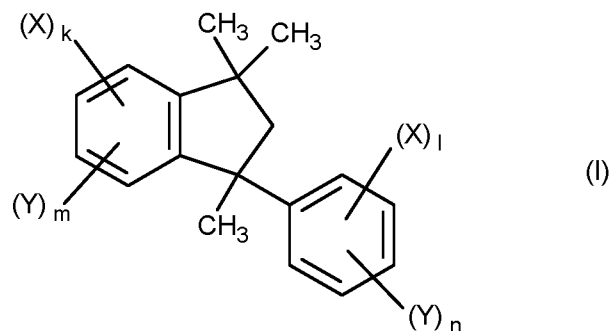
5

Table XI: Conductivity of the hole transport material from example 11 at variant doping ratios

Sample Geometry	doping ratio [% by volume]	sigma [S/cm]
A	0	2.1E-10
	1%	3.4E-05
	3%	7.3E-05
	5%	1.1E-04
	10%	--
B	0	--
	1%	2.7E-10
	3%	3.2E-05
	5%	7.4E-05
	10%	1.2E-04

Claims

1. A compound of the general formula (I)



5

and mixtures thereof, wherein

X is independently on each occurrence selected from groups of the formula
-A-(NAr₂), wherein

A is independently on each occurrence a chemical bond or phenylene
which is unsubstituted or substituted by 1, 2 or 3 substituents
independently selected from the group consisting of C₁-C₆ alkyl and
C₁-C₆-alkoxy;

Ar is independently on each occurrence selected from in each case
unsubstituted or substituted aryl, wherein two groups Ar bound to the
same nitrogen atom may together with the nitrogen atom also form a
fused ring system having 3 or more than 3 unsubstituted or
substituted rings;

Y is independently on each occurrence selected from hydrogen, C₁-C₆-alkyl,
C₁-C₆-alkoxy, C₃-C₈-cycloalkyl, C₃-C₈-cycloalkoxy, phenyl and phenyloxy,
wherein each of the cyclic rings in the four last-mentioned groups are
unsubstituted or substituted by 1, 2 or 3 C₁-C₆-alkyl groups and wherein the
phenyl ring bound by a single bond to the phenylindane moiety bears at
least one Y group in one of the ortho-positions on the phenyl ring relative to
the phenylindane moiety that is hydrogen;

k is 1 or 2;

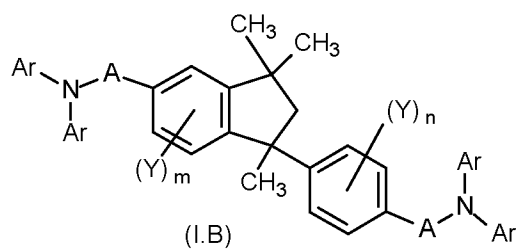
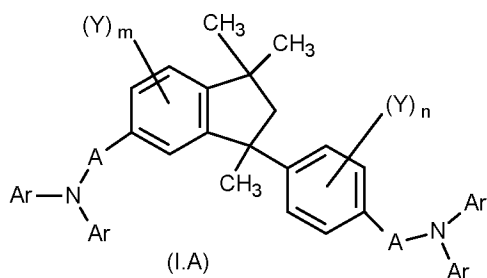
l is 1 or 2;

m is 2 or 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen;

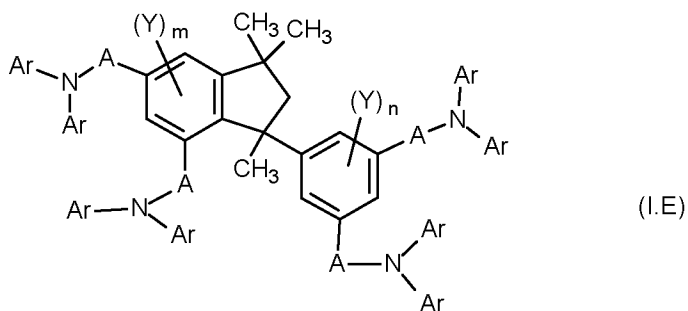
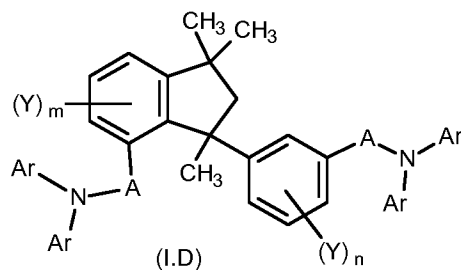
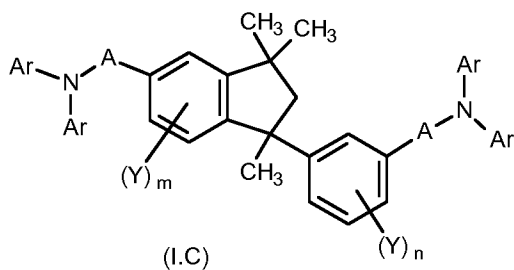
n is 3 or 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;

the sum of k and m is 4 and the sum of l and n is 5.

2. A compound of the formula (I) according to claim 1, which is selected from compounds (I.A), (I.B), (I.C), (I.D) and (I.E)



5



10

wherein Y, A and Ar are defined as in claim 1;

where in formulae (I.A), (I.B), (I.C) and (I.D):

m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and

15

n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;

where in formula (I.E):

m is 2, wherein 0, 1 or 2 of the m Y groups are different from hydrogen; and

n is 3, wherein 0, 1 or 2 of the n Y groups are different from hydrogen.

20

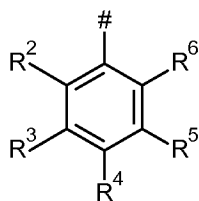
3. A compound of the formula I according to claim 1 or of the formulae (I.A), (I.B), (I.C), (I.D) or (I.E) according to claim 2, wherein each of the groups A is a chemical bond.
- 5 4. A compound according to any of the preceding claims, wherein the groups Ar are independently on each occurrence selected from phenyl, biphenyl, terphenyl, quaterphenyl, wherein phenyl, biphenyl, terphenyl and quaterphenyl are unsubstituted or substituted by one or more substituents R^{Ar1};
- 10 naphthyl, anthracenyl, phenanthryl, fluorenyl, spirofluorenyl, C-bound carbazolyl, dibenzofuranyl and dibenzothiophenyl, wherein naphthyl, phenanthryl, fluorenyl, spirofluorenyl, C-bound carbazolyl, dibenzofuranyl and dibenzothiophenyl are unsubstituted or substituted by one or more substituents R^{Ar2}; or
- 15 2 groups Ar together with the nitrogen atom to which they are attached may form an N-bound carbazolyl, which is unsubstituted or substituted by one or more substituents R^{Ar3};
- wherein
- each R^{Ar1} is independently selected from
- 20 C₁-C₆-alkyl, C₁-C₆-alkoxy, carbazol-9-yl, wherein carbazol-9-yl may be substituted by 1, 2, 3 or 4 substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and phenyl, wherein phenyl may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy,
- 25 diphenylamino, C₅-C₈-cycloalkyl and naphthyl, wherein each of the cyclic rings in the three last-mentioned groups are unsubstituted or substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and carbazol-9-yl, wherein carbazol-9-yl may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and phenyl, wherein phenyl may be substituted by 1, 2, 3 or 4
- 30 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy;
- each R^{Ar2} is independently selected from
- 35 C₁-C₆-alkyl, C₁-C₆-alkoxy, carbazol-9-yl, wherein carbazol-9-yl may be substituted by 1, 2, 3 or 4 substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and phenyl, wherein phenyl may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy,
- diphenylamino, C₅-C₈-cycloalkyl and phenyl, wherein each of the cyclic rings in the three last-mentioned groups are unsubstituted or substituted by

1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and carbazol-9-yl, wherein carbazol-9-yl may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl, C₁-C₄-alkoxy and phenyl, wherein phenyl may be substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy and,

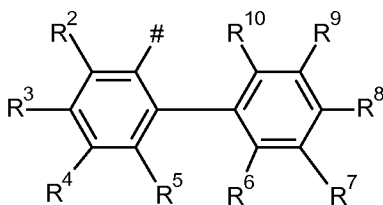
in addition, in the case of fluorenyl, two geminal radicals R^{Ar2} may form an alkylene group (CH₂)_r with r being 4, 5, 6 or 7, where 1 or 2 hydrogen atoms in this group may be replaced by a methyl group or a methoxy group;

each R^{Ar3} is independently selected from C₁-C₆-alkyl, C₁-C₆-alkoxy, diphenylamino and phenyl, wherein each of the cyclic rings in the two last-mentioned groups are unsubstituted or substituted by 1, 2, 3 or 4 different or identical substituents selected from C₁-C₄-alkyl and C₁-C₄-alkoxy.

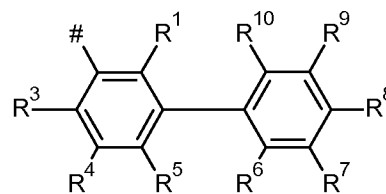
5. A compound according to any of the preceding claims, wherein the groups Ar are independently on each occurrence selected from groups of the formulae (AR-I) to (AR-XLIV)



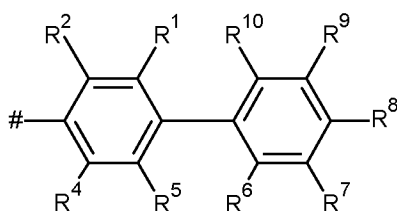
(AR-I)



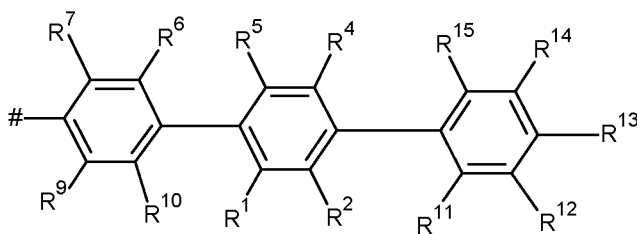
(AR-II)



(AR-III)

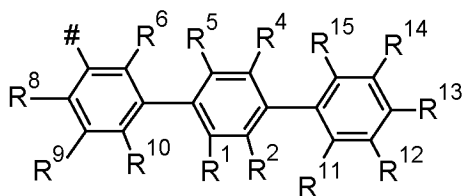


(AR-IV)

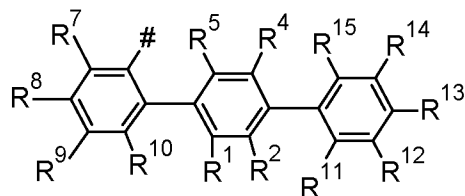


(AR-V)

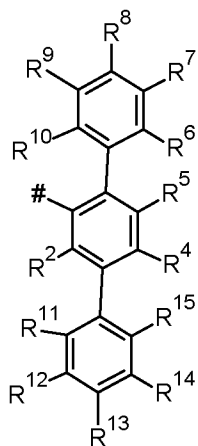
108



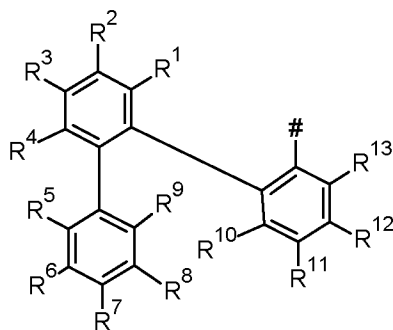
(AR-VI)



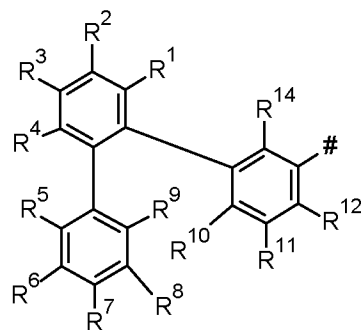
(AR-VII)



(AR-VIII)

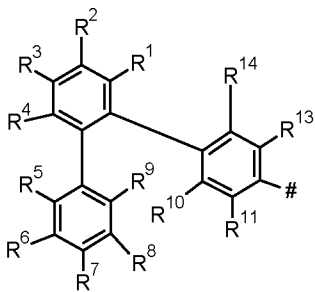


(AR-IX)

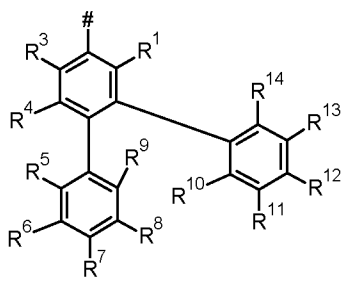


(AR-X)

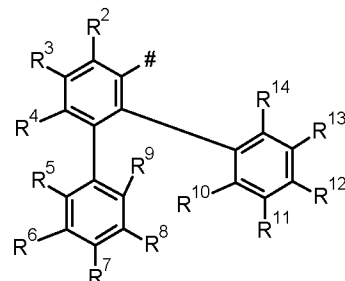
5



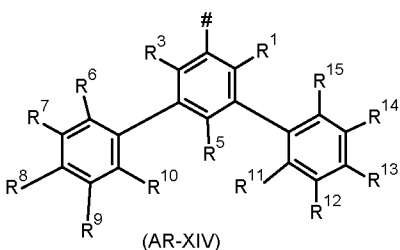
(AR-XI)



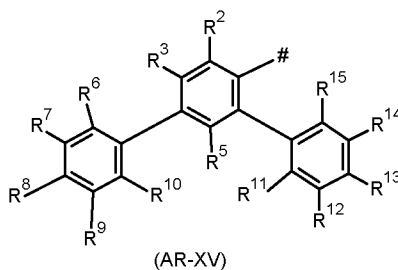
(AR-XII)



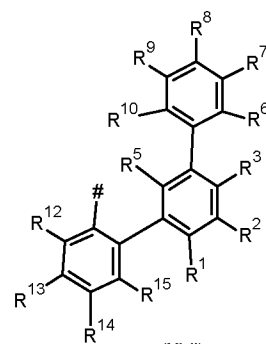
(AR-XIII)



(AR-XIV)

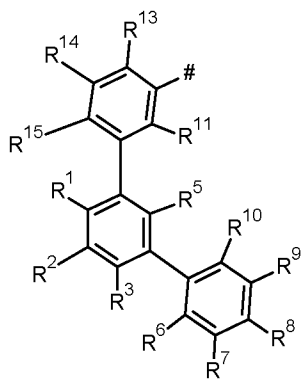


(AR-XV)

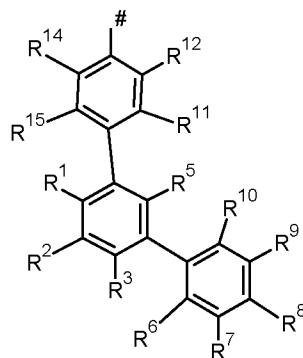


(XVI)

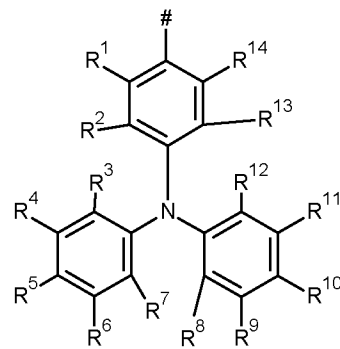
109



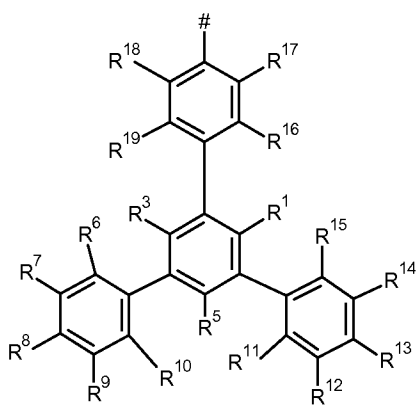
(AR-XVII)



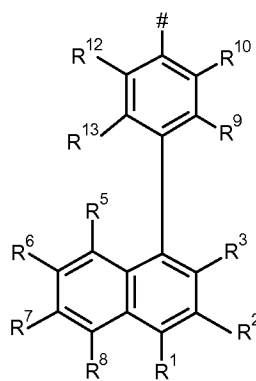
(AR-XVIII)



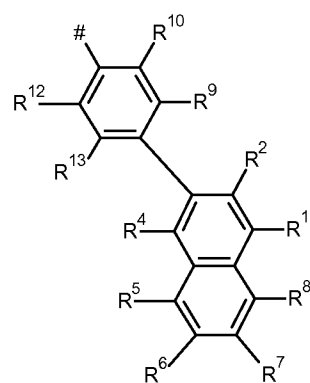
(AR-XIX)



(AR-XX)

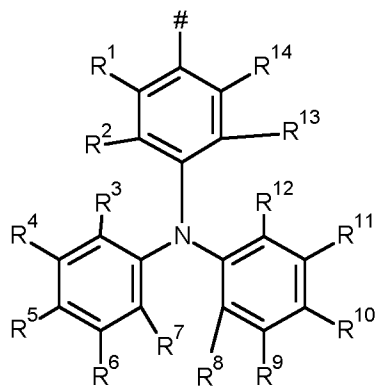


(AR-XXI)

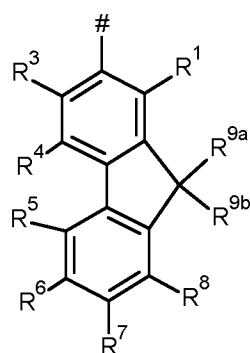


(AR-XXII)

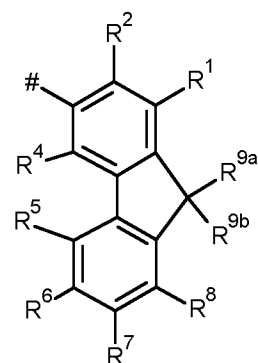
5



(AR-XXIII)

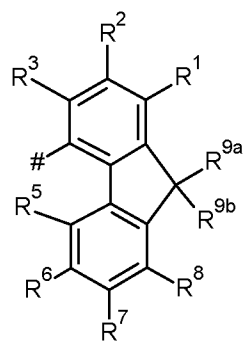


(AR-XXIV)

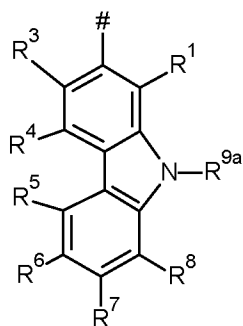


(AR-XXV)

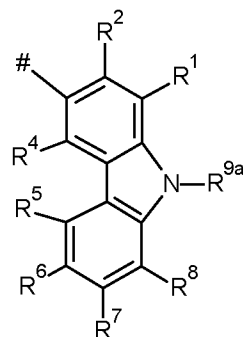
110



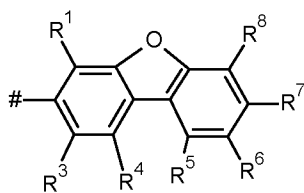
(AR-XXVI)



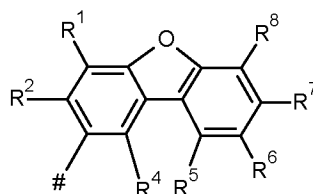
(AR-XXVII)



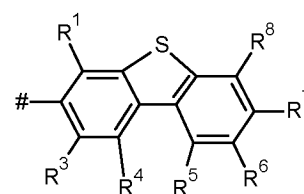
(AR-XXVIII)



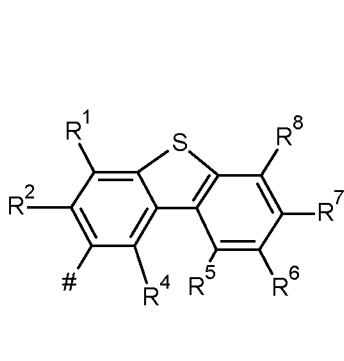
(AR-XXIX)



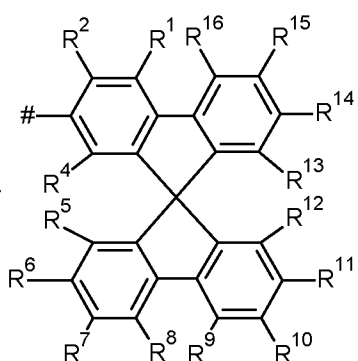
(AR-XXX)



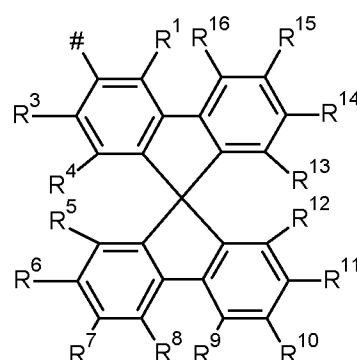
(AR-XXXI)



(AR-XXXII)

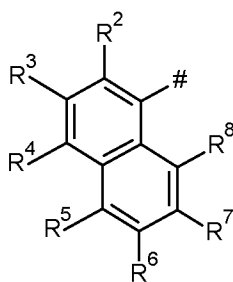


(AR-XXXIII)

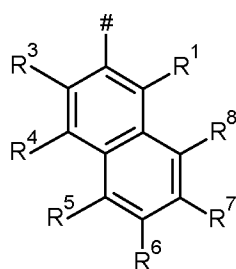


(AR-XXXIV)

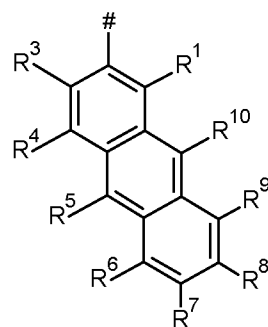
5



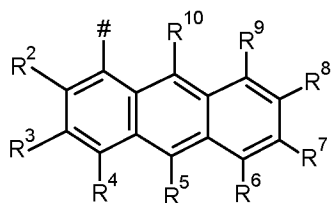
(AR-XXXV)



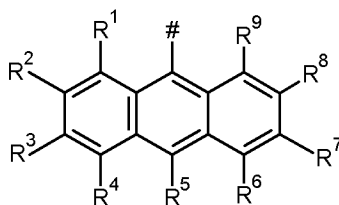
(AR-XXXVI)



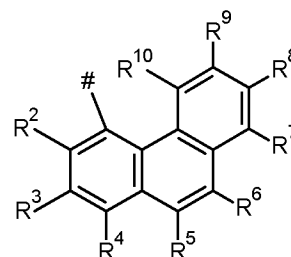
(AR-XXXVII)



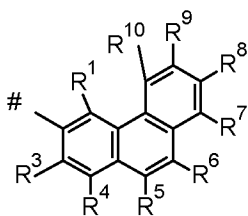
(AR-XXXVIII)



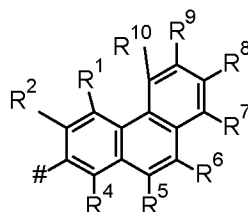
(AR-XXXIX)



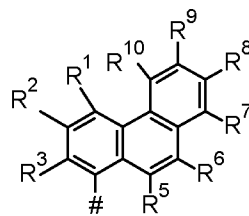
(AR-XL)



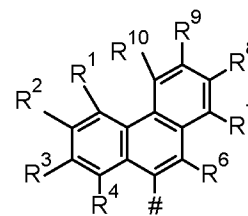
(AR-XLI)



(AR-XLII)



(AR-XLIII)



(AR-XLIV)

5 wherein

in each case denotes the bonding site to the nitrogen atom;

in formulae AR-I, AR-II, AR-III, AR-IV, AR-V, AR-VI, AR-VII, AR-VIII, AR-IX,
AR-X, AR-XI, AR-XII, AR-XIII, AR-XIV, AR-XV, AR-XVI, AR-XVII, AR-XVIII,
AR-XIX, AR-XX, AR-XXI, AR-XXII and AR-XXIII:

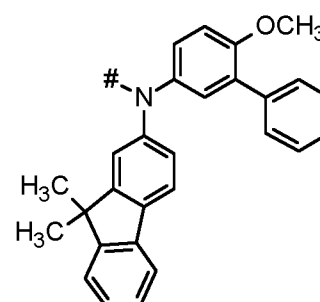
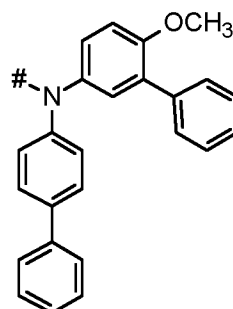
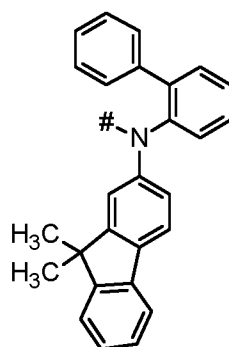
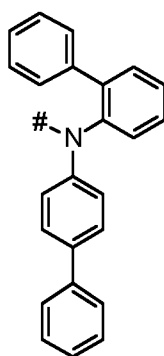
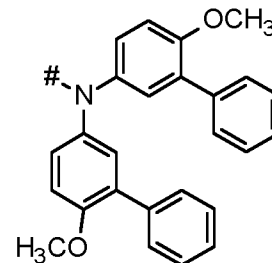
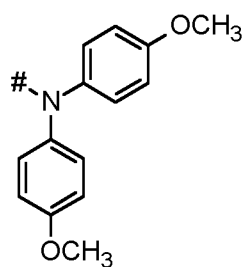
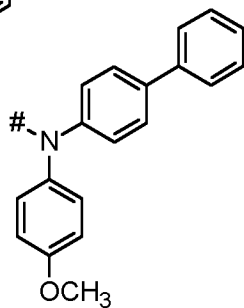
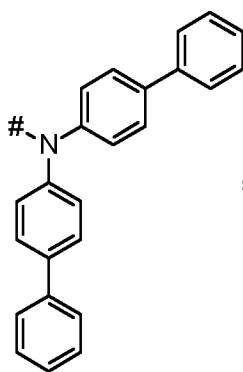
10 R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹, R¹⁰, R¹¹, R¹², R¹³, R¹⁴, R¹⁵, R¹⁶, R¹⁷, R¹⁸
and R¹⁹, if present, independently of one another, are selected from
hydrogen, straight-chain or branched C₁-C₄-alkyl, straight-chain or
branched C₁-C₄-alkoxy and carbazol-9-yl, wherein carbazol-9-yl may be
substituted by 1, 2, 3 or 4 different or identical substituents selected from
15 C₁-C₄-alkyl, C₁-C₄-alkoxy, phenyl, tolyl, xylyl, mesityl and anisyl;

in formulae AR-XXIV, AR-XXV, AR-XXVI, AR-XXVII, AR-XXVIII, AR-XXIX,
AR-XXX, AR-XXXI, AR-XXXII, AR-XXXIII, AR-XXXIV, AR-XXXV,
AR-XXXVI, AR-XXXVII, AR-XXXVIII, AR-XXXIX, AR-XL, AR-XLI, AR-XLII,
AR-XLIII and AR-XLIV:

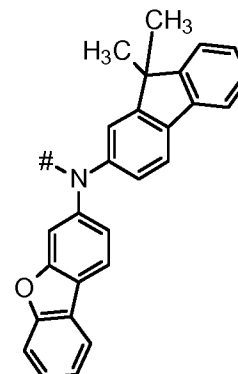
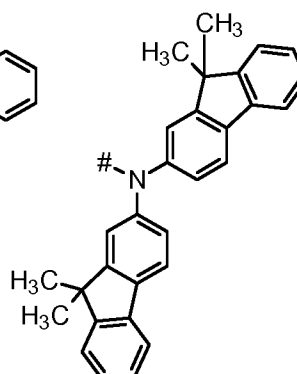
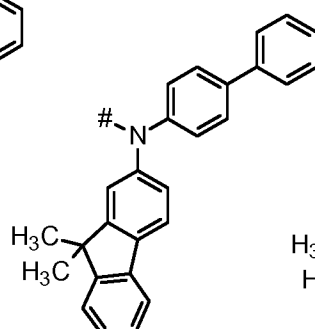
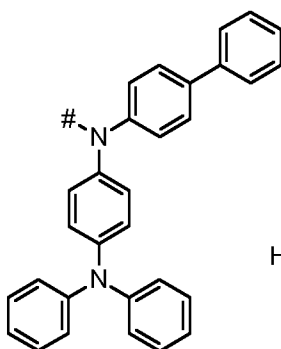
20 R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹, R^{9a}, R^{9b}, R¹⁰, R¹¹, R¹², R¹³, R¹⁴, R¹⁵ and R¹⁶, if
present, independently of one another, are selected from hydrogen,
straight-chain or branched C₁-C₄-alkyl, straight-chain or branched C₁-C₄-
alkoxy, carbazol-9-yl and phenyl, wherein carbazol-9-yl and phenyl are
unsubstituted or substituted by 1, 2 or 3 different or identical substituents
25 selected from C₁-C₄-alkyl, C₁-C₄-alkoxy, phenyl, tolyl, xylyl and mesityl and,
in addition, R^{9a} and R^{9b} in formulae AR-XXIV, AR-XXV and AR-XXVI
together may form an alkylene group (CH₂)_r, with r being 4, 5 or 6 where 1

or 2 hydrogen atoms in this group may be replaced by a methyl or methoxy group.

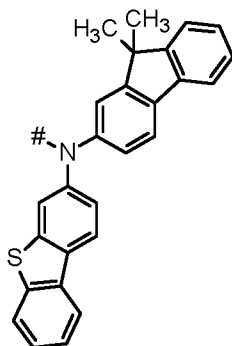
- 5 6. A compound according to any of the preceding claims, wherein the groups (NAr₂) are independently on each occurrence selected from groups of the formulae (1) - (38)



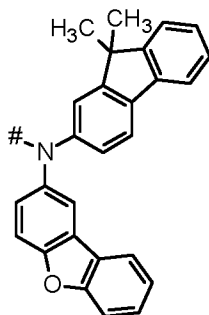
10



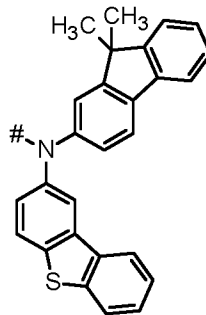
113



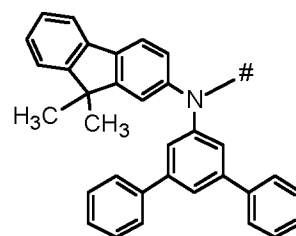
(13)



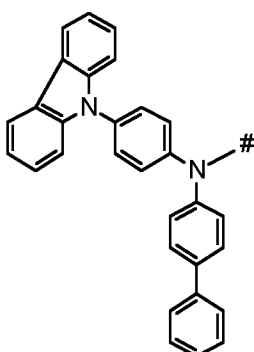
(14)



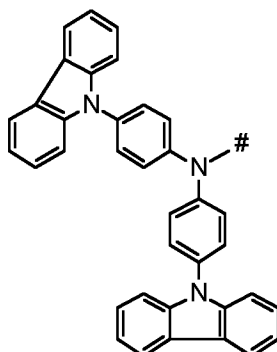
(15)



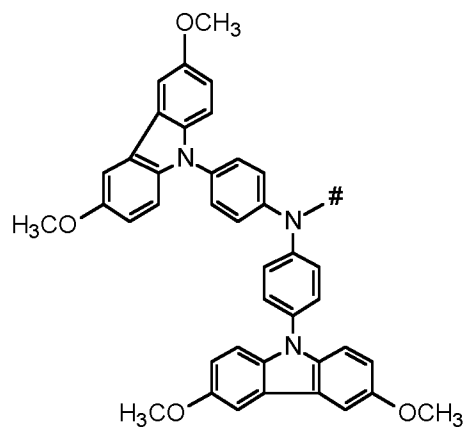
(16)



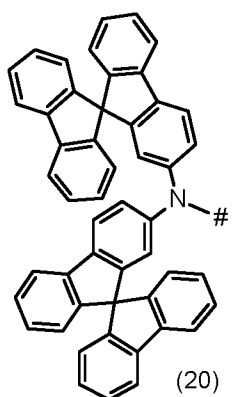
(17)



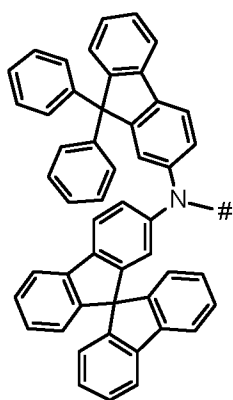
(18)



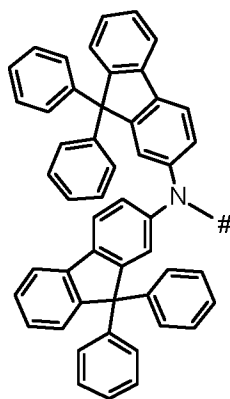
(19)



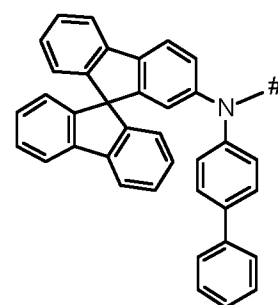
(20)



(21)

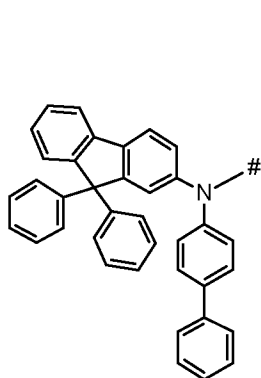


(22)

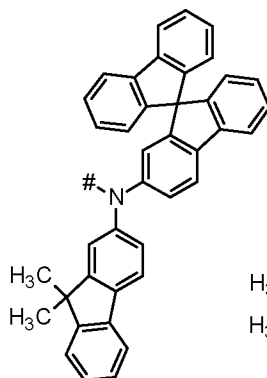


(23)

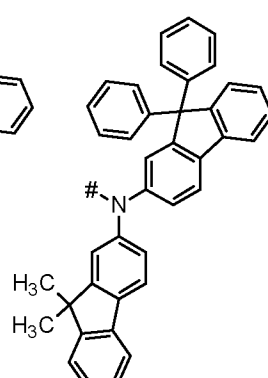
114



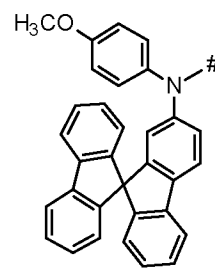
(24)



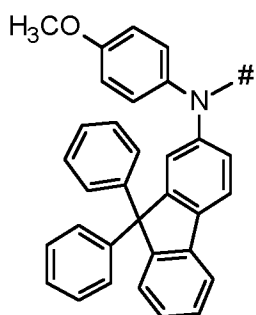
(25)



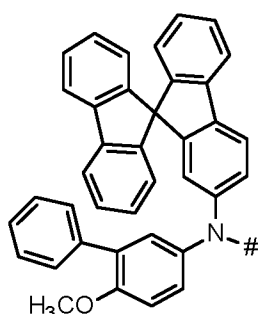
(26)



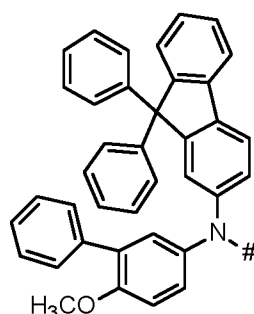
(27)



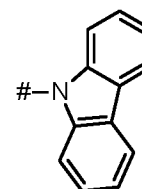
(28)



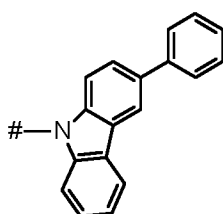
(29)



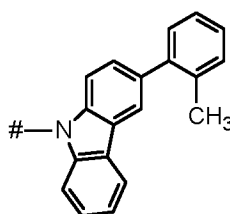
(30)



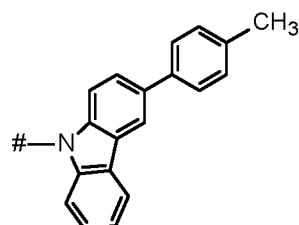
(31)



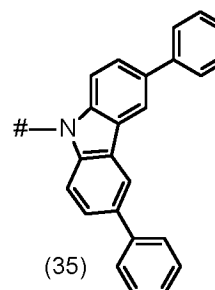
(32)



(33)

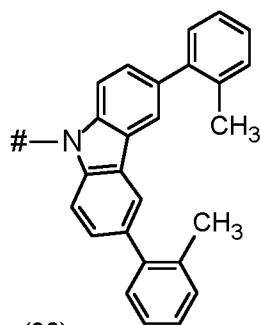


(34)

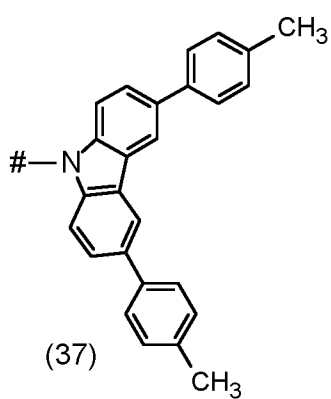


(35)

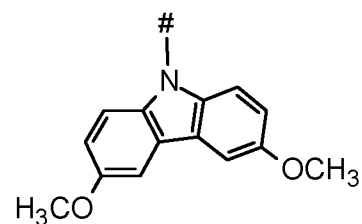
5



(36)



(37)

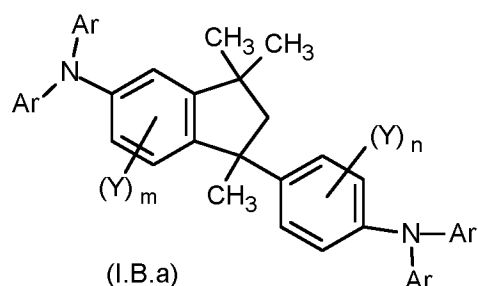
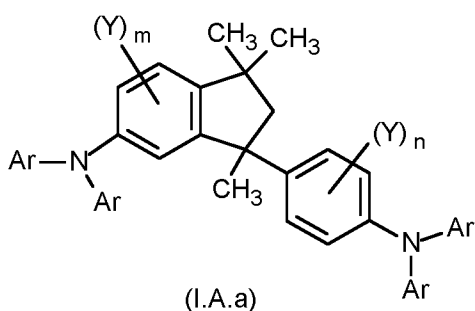


(38)

wherein

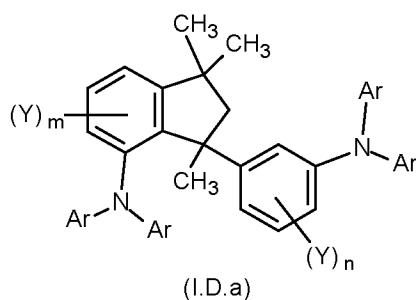
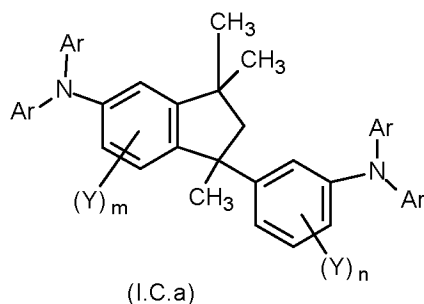
denotes the bonding side to the remainder of the compound.

7. A compound of the formula (I) according to any of the claims 1 to 6, wherein all groups (NAr₂) have the same meaning and the two groups Ar bound to the same nitrogen atom have different meanings.
8. A compound of the formula (I) according to any of the claims 1 to 6, wherein all groups Ar have the same meaning.
9. A mixture of compounds of the formula (I), comprising the compounds of formulae (I.A.a) and (I.B.a)



wherein

- each Y is independently defined as in claim 1; and
- each Ar is independently defined as in any of claims 1 and 4 to 8;
- m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and
- n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen.
10. A mixture of compounds of the formula (I), comprising the compounds of formulae (I.C.a) and (I.D.a)

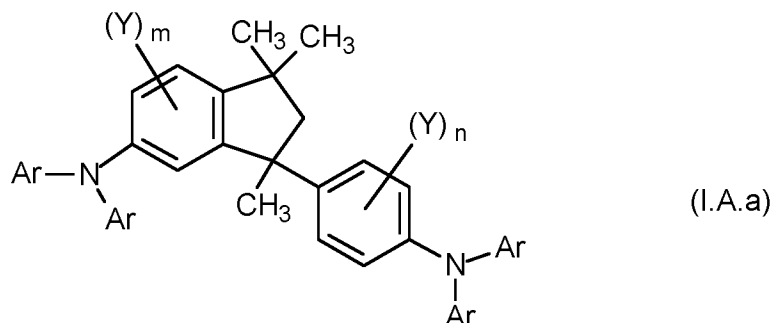


wherein

- each Y is independently defined as in claim 1;
- each Ar is independently defined as in any of claims 1 and 4 to 8;
- m is 3, wherein 0, 1 or 2 of the m Y groups are different from hydrogen; and

n is 4, wherein 0, 1 or 2 of the n Y groups are different from hydrogen.

11. A process for the preparation of a compound of the formula (I.A.a),



wherein

each Ar is independently defined as in any of claims 1 and 4 to 8;

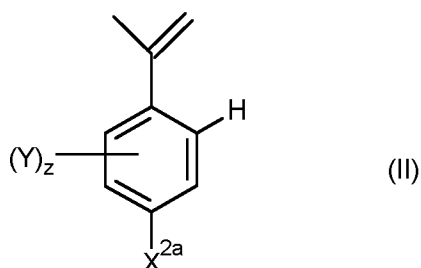
each Y is independently defined as in claim 1;

m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and

n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;

in which

a1) an isopropenylbenzene compound of formula (II)



is provided, wherein

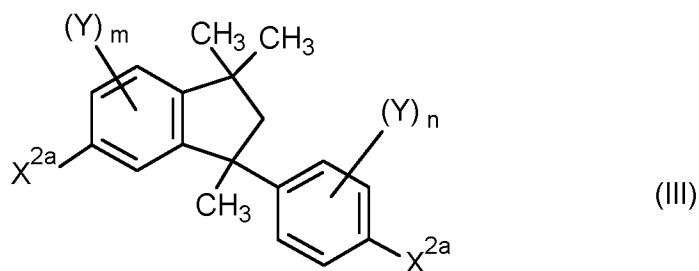
X^{2a} is selected from F, Cl, Br, I, O-benzyl, CH₃SO₃ and CF₃SO₃;

each Y is independently selected from hydrogen and C₁-C₆-alkyl,

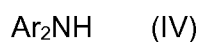
C₁-C₆-alkoxy, C₃-C₈-cycloalkyl, C₃-C₈-cycloalkoxy, phenyl and phenyloxy, wherein each of the cyclic rings in the four last-mentioned groups are unsubstituted or substituted by 1, 2 or 3 C₁-C₆-alkyl groups; and

z is 3, wherein 0, 1, 2 or 3 of the z Y groups are different from hydrogen;

- b1) the isopropenylbenzene compound of the formula (II) is subjected to a dimerization in the presence of an acidic catalyst resulting in the compound of the formula (III)

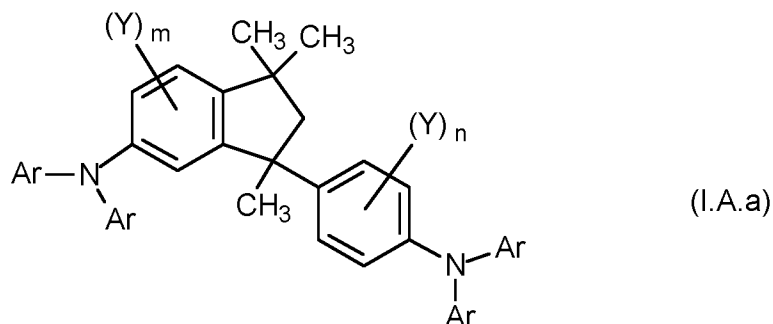


- c1) the compound of the formula (III) is subjected to an amination reaction with at least one aromatic amine of formula (IV)



in the presence of a palladium complex catalyst and a base to give the compound of the formula (I.A.a).

12. A process for the preparation of a compound of the formula (I.A.a),



wherein

each Ar is independently defined as in any of claims 1 and 4 to 8;

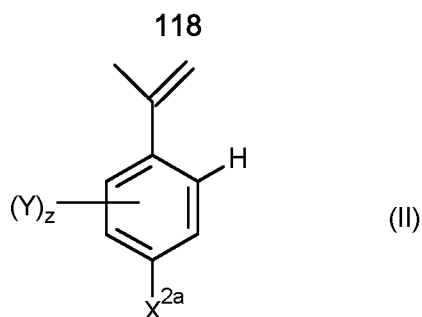
each Y is independently defined as in claim 1;

m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and

n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;

in which

- a2) an isopropenylbenzene compound (II)



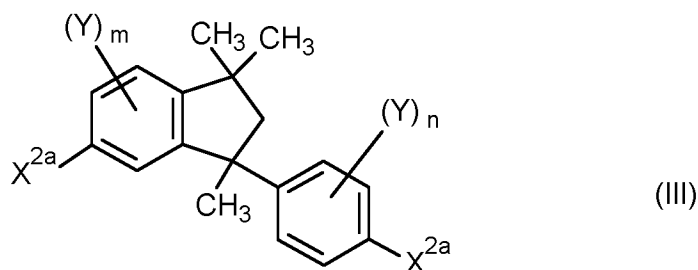
is provided, wherein

X^{2a} is selected from F, Cl, Br, I, O-benzyl, CH_3SO_3 and CF_3SO_3 ;

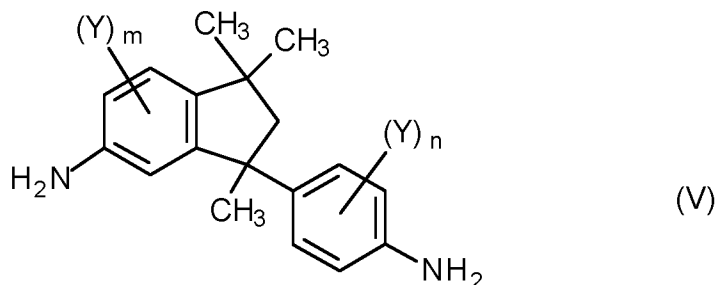
each Y is independently selected from hydrogen, $\text{C}_1\text{-C}_6$ -alkyl, $\text{C}_1\text{-C}_6$ -alkoxy, $\text{C}_3\text{-C}_8$ -cycloalkyl, $\text{C}_3\text{-C}_8$ -cycloalkoxy, phenyl and phenyloxy, wherein each of the cyclic rings in the four last-mentioned groups are unsubstituted or substituted by 1, 2 or 3 $\text{C}_1\text{-C}_6$ -alkyl groups; and

z is 3, wherein 0, 1, 2 or 3 of the z Y groups are different from hydrogen;

b2) the isopropenylbenzene compound of the formula (II) is subjected to a dimerization in the presence of an acidic catalyst resulting in the compound of the formula (III)



c2) the compound of formula (III) is subjected to an amination reaction with an alkali bis(trialkylsilyl) amide in the presence of a palladium complex catalyst followed by removal of the trialkylsilyl protecting group to give a compound of the formula (V)



d2) the compound of the formula (V) is subjected to an arylation reaction with at least one aromatic compound of formula (VI)

5 Ar-X^{2b} (VI)

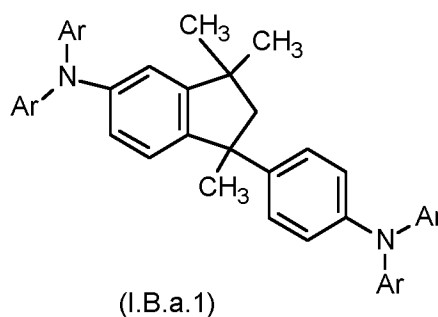
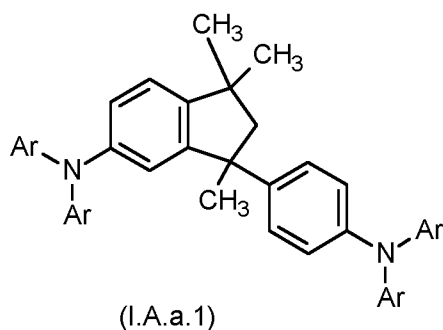
wherein X^{2b} is selected from F, Cl, Br, I, O-benzyl, CH₃SO₃ and CF₃SO₃,

10 in the presence of a palladium complex catalyst and a base to give the compound of the formula (I.A.a).

13. The process according to claim 12, wherein only one aromatic compound of the formula (VI) is used in step d2) to give a compound of the formula (I.A-a), wherein all Ar groups have the same meaning.

15

14. A process for the preparation of a mixture of the compounds (I.A.a.1) and (I.B.a.1)



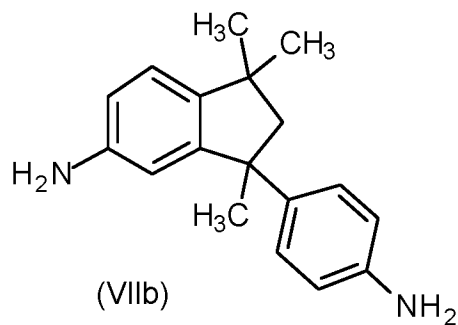
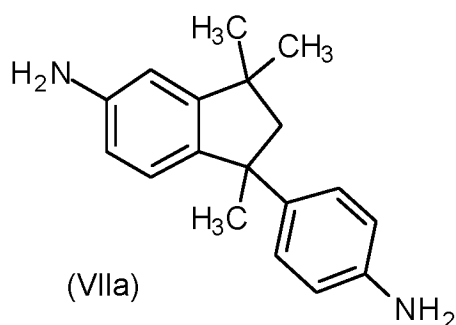
wherein

20 each Ar is independently defined as in any of claims 1 and 4 to 8;

in which

a3) a mixture of 5(6)-amino-1-(4'-amiphenyl)-1,3,3-trimethylindane compounds of formulae (VIIa) and (VIIb)

25



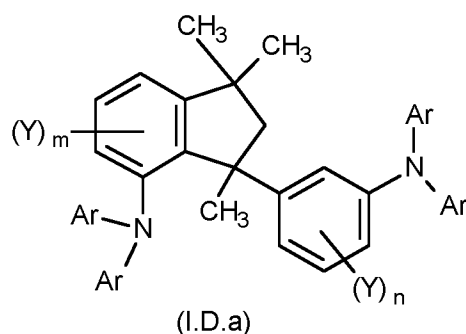
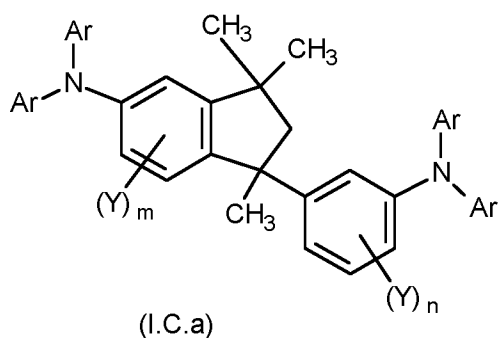
is provided;

- b3) the mixture of compounds of formulae (VIIa) and (VIIb) is subjected to an arylation reaction with at least one aromatic compound of formula (VI)



wherein X^{2b} is selected from F, Cl, Br, I, O-benzyl, CH₃SO₃ and CF₃SO₃;
in the presence of a palladium complex catalyst and a base to give a mixture of the compounds of the formulae (I.A.a1) and (I.B.a1).

15. A process for the preparation of a mixture of compounds of the formulae (I.C.a) and (I.D.a)



wherein

each Ar is independently defined as in any of claims 1 and 4 to 8;

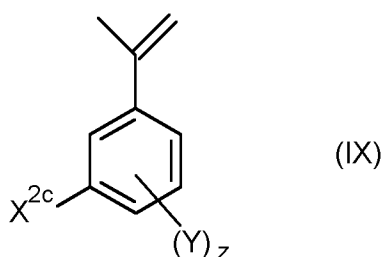
each Y is independently defined as in claim 1;

m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and

n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;

in which

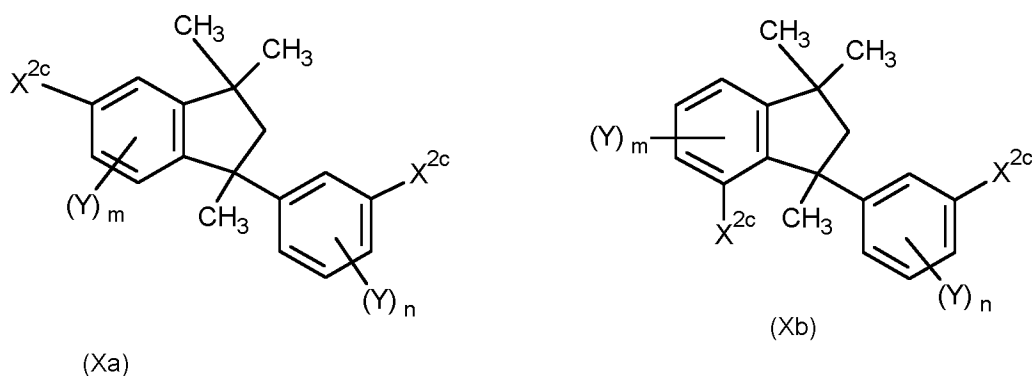
- a4) an isopropenylbenzene compound of formula (IX)



is provided, wherein

X^{2c} is selected from F, Cl, Br, I, O-benzyl, CH_3SO_3 and CF_3SO_3 ;
 each Y is independently selected from hydrogen, C_1 - C_6 -alkyl, C_1 - C_6 -alkoxy, C_3 - C_8 -cycloalkyl, C_3 - C_8 -cycloalkoxy, phenyl and phenyloxy,
 wherein each of the cyclic rings in the four last-mentioned groups are
 unsubstituted or substituted by 1, 2 or 3 C_1 - C_6 -alkyl groups and
 wherein one of the z Y groups in one of the ortho-positions on the
 phenyl ring relative to the isopropenyl group is hydrogen; and
 z is 4, wherein 0, 1, 2 or 3 of the z Y groups are different from
 hydrogen;

b4) the isopropenylbenzene compound of formula (IX) is subjected to a
 dimerization in the presence of an acidic catalyst resulting in the compound
 of the formulae (Xa) and (Xb)

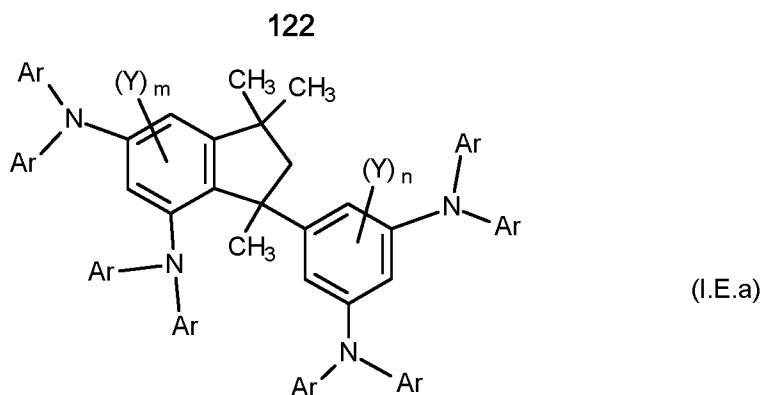


c4) the mixture of compounds of formulae (Xa) and (Xb) is subjected to an
 amination reaction with at least one aromatic amine of formula (IV)



in the presence of a palladium complex catalyst and a base to give a
 mixture of compound of the formulae (I.C.a) and (I.D.a).

16. A process for the preparation of a compound of the formula (I.E.a)

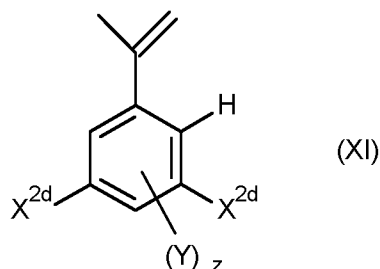


wherein

- 5 each Ar is independently defined as in any of claims 1 and 4 to 8;
 each Y is independently defined as in claim 1;
 m is 2, wherein 0, 1 or 2 of the m Y groups are different from hydrogen; and
 n is 3, wherein 0, 1 or 2 of the n Y groups are different from hydrogen;

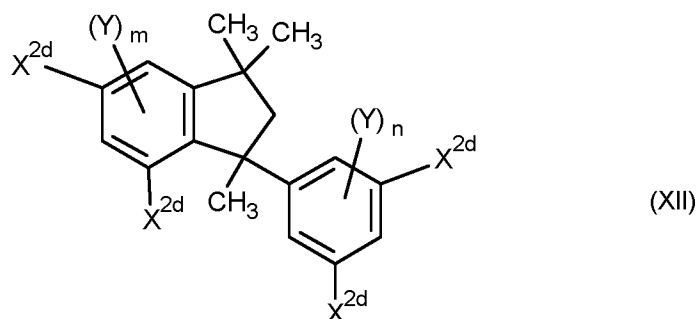
10 in which

a5) an isopropenylbenzene compound of formula (XI)

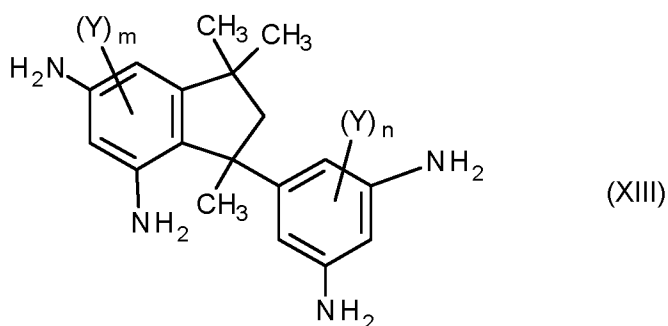


- 15 is provided,
 wherein
 each X^{2d} is independently selected from F, Cl, Br, I, O-benzyl, CH₃SO₃
 and CF₃SO₃;
 each Y is independently selected from hydrogen, C₁-C₆-alkyl, C₁-C₆-
 20 alkoxy, C₃-C₈-cycloalkyl, C₃-C₈-cycloalkoxy, phenyl and phenyloxy,
 wherein each of the cyclic rings in the four last-mentioned groups are
 unsubstituted or substituted by 1, 2 or 3 C₁-C₆-alkyl groups; and
 z is 2, wherein 0, 1 or 2 of the z Y groups are different from hydrogen;
- 25 b5) the isopropenylbenzene compound of formula (XI) is subjected to a
 dimerization in the presence of an acidic catalyst resulting in the compound
 of the formulae (XII)

123



- 5 c5) the compound (XII) is subjected to an amination reaction with an alkali bis(trialkylsilyl) amide in the presence of a palladium complex catalyst followed by removal of the trialkylsilyl protecting group to give a compound of the formula (XIII)



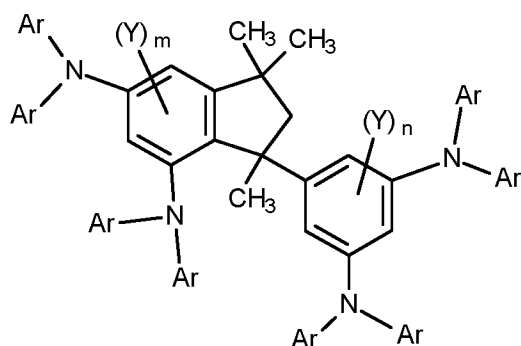
- 10 d5) the compound (XIII) is subjected to an arylation reaction with at least one aromatic compound of formula VI



- 15 wherein X^{2b} is selected from F, Cl, Br, I, O-benzyl, CH₃SO₃ and CF₃SO₃;
in the presence of a palladium complex catalyst and a base to give the compound of the formula (I.E.a).

- 20 17. A process for the preparation of a compound of the formula (I.E.a)

124



(I.E.a)

wherein

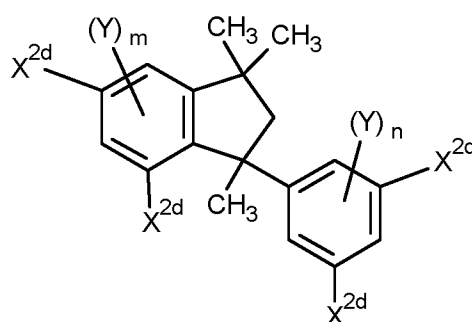
each Ar is independently defined as in any of claims 1 and 4 to 8;

5 each Y is independently defined as in claim 1;

in which

a6) a 1,1,3-trimethyl-3-phenylindane compound of formula (XII) is provided

10



(XII)

in which

X^{2d} is selected from F, Cl, Br, I, O-benzyl, CH₃SO₃ and CF₃SO₃;

15 b6) the compound (XII) is subjected to an amination reaction with at least one aromatic amine of formula (IV)



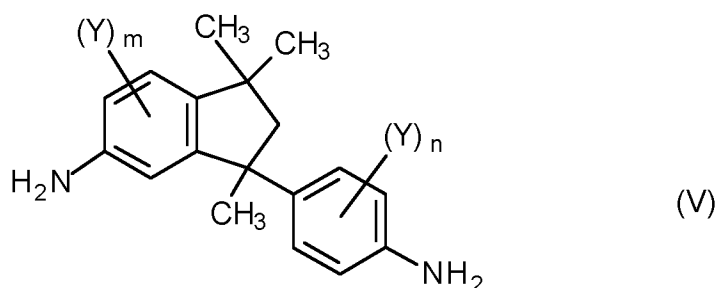
20 in the presence of a palladium complex catalyst and a base to give compound of the formula (I.E.a).

18. Use of a compound of the general formula I as defined in any of claims 1 to 8 or of a mixture of compounds of formula (I) as defined in claim 9 or 10 or of a composition comprising at least two different compounds of the general formula I as defined in claim 1

25

- as a hole transport material (HTM) in organic electronics,
 - as an electron blocking material (EBM) in organic electronics,
 - as a semiconductor material in organic field-effect transistors (OFETs), in particular in thin-film transistors (TFTs),
 - in organic solar cells (OSCs), solid-state dye sensitized solar cells (DSSCs) or Perovskite solar cells, in particular as a hole transport material in organic solar cells, as replacement of the liquid electrolyte in dye sensitized solar cells, as a hole transport material in Perovskite solar cells,
 - in organic light-emitting diodes (OLEDs), in particular for displays on electronic devices and lighting,
 - for electrophotography, in particular as photoconductive material in an organic photoconductor (OPC),
 - for organic optical detectors, organic photoreceptors, organic field-quench devices (O-FQDs), light-emitting electrochemical cells (LECs) and organic laser diodes.
19. An organic field-effect transistor comprising a substrate having at least one gate structure, a source electrode and a drain electrode and at least one compound of the formula I as defined in any of claims 1 to 8 or of a mixture of compounds of formula (I) as defined in claim 9 or 10 or of a composition comprising at least two different compounds of the general formula I as defined in claim 1 as a semiconductor material.
20. A substrate comprising a plurality of organic field-effect transistors, at least some of the field-effect transistors comprising at least one compound of the formula I as defined in any of claims 1 to 8 or of a mixture of compounds of formula (I) as defined in claim 9 or 10 or of a composition comprising at least two different compounds of the general formula I as defined in claim 1.
21. A semiconductor unit comprising at least one substrate as defined in claim 20.

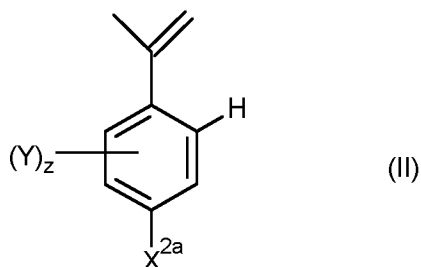
22. An electroluminescent arrangement comprising an upper electrode, a lower electrode, wherein at least one of said electrodes is transparent, an electroluminescent layer and optionally an auxiliary layer, wherein the electroluminescent arrangement comprises at least one compound of the formula I as defined in any of claims 1 to 8 or of a mixture of compounds of formula (I) as defined in claim 9 or 10 or of a composition comprising at least two different compounds of the general formula I as defined in claim 1.
23. An electroluminescent arrangement as claimed in claim 22 comprising at least one compound of the formula I as defined in any of claims 1 to 8 or of a mixture of compounds of formula (I) as defined in claim 9 or 10 or of a composition comprising at least two different compounds of the general formula I as defined in claim 1 in a hole-transporting layer or electron blocking layer.
24. An electroluminescent arrangement as claimed in claim 22 or 23 in form of an organic light-emitting diode (OLED).
25. A process for the preparation of a compound of formula (V)



- in which
 each Y is independently defined as claim 1;
 m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and
 n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;

- in which

- a2) an isopropenylbenzene compound (II)

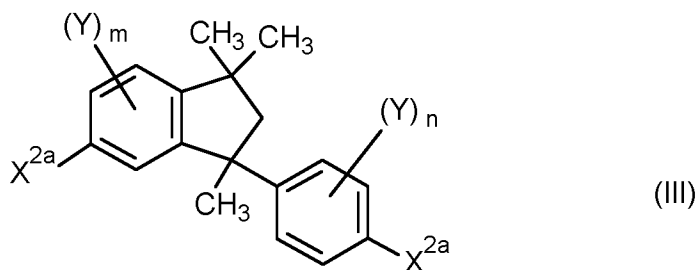


is provided, wherein

X^{2a} is selected from F, Cl, Br, I, O-benzyl, CH_3SO_3 and CF_3SO_3 ;

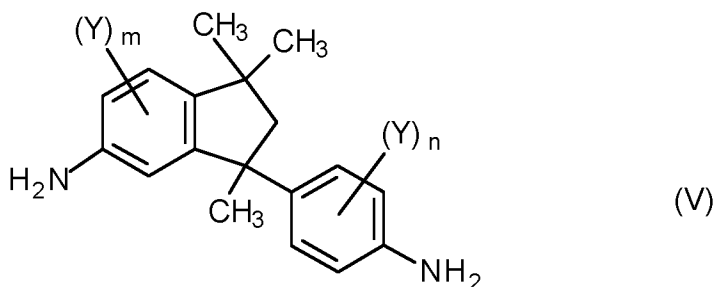
each Y is independently selected from hydrogen, C_1 - C_6 -alkyl, C_1 - C_6 -alkoxy, C_3 - C_8 -cycloalkyl, C_3 - C_8 -cycloalkoxy, phenyl and phenyloxy, wherein each of the cyclic rings in the four last-mentioned groups are unsubstituted or substituted by 1, 2 or 3 C_1 - C_6 -alkyl groups and z is 3, wherein 0, 1, 2 or 3 of the z Y groups are different from hydrogen;

- b2) the isopropenylbenzene compound of the formula (II) is subjected to a dimerization in the presence of an acidic catalyst resulting in the compound of the formula (III)



- c2) the compound of formula (III) is subjected to an amination reaction with an alkali bis(trialkylsilyl) amide in the presence of a palladium complex catalyst followed by removal of the trialkylmethylsilyl protecting group to give a compound of the formula (V).

26. A process for the preparation of a compound of formula (V)



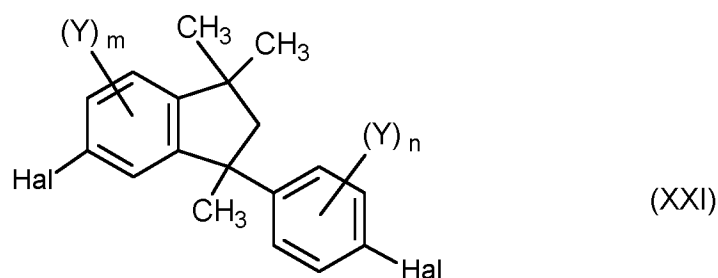
in which

each Y is independently defined as claim 1;

- m is 3, wherein 0, 1, 2 or 3 of the m Y groups are different from hydrogen; and n is 4, wherein 0, 1, 2 or 3 of the n Y groups are different from hydrogen;

in which

- a7) a halogenated 1,3,3-trimethylindane compound of the formula XXI is provided



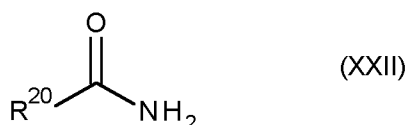
5

in which

Hal is chlorine, bromine or iodine;

- b7) the compound of formula (XXI) is subjected to a copper promoted amidation with an amide of the formula XXII

10

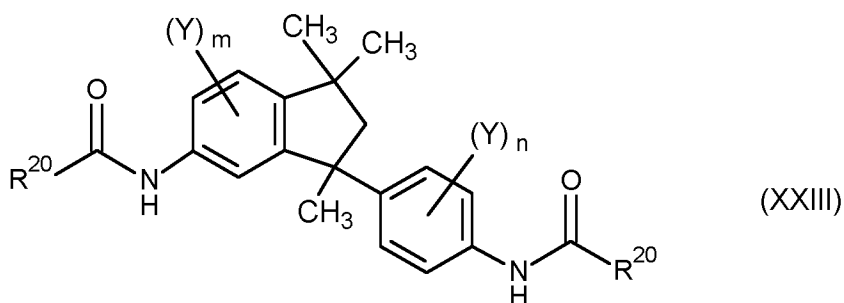


in which

R²⁰ is hydrogen, C₁-C₁₀-alkyl, C₃-C₈-cycloalkyl or CH₂-(C₆-C₁₀-aryl);

15

to give a diamide of the formula (XXIII)



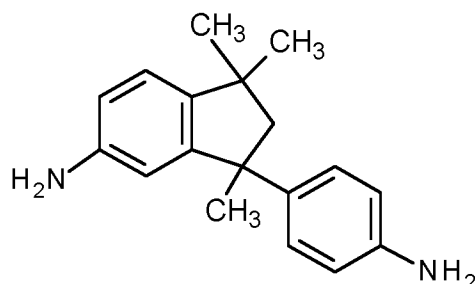
- c7) the diamide of the formula (XXIII) is subjected to a hydrolysis to give the compound of formula (V).

20

27. The process according to claim 25 or 26, wherein zero of the m Y groups is different from hydrogen and zero of the n Y groups in the compound of formula

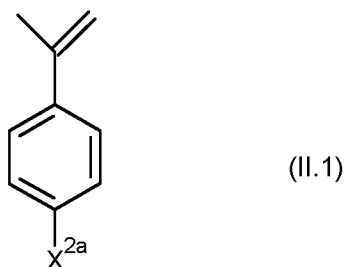
V are different from hydrogen.

28. 6-Amino-1-(4'-aminophenyl)-1,3,3-trimethylindane



5 obtainable by a process in which

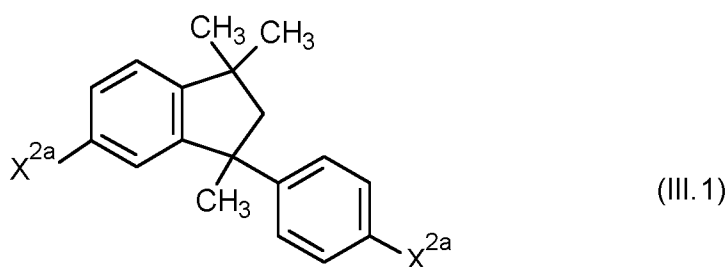
a2.1) an isopropenylbenzene compound (II.1)



10 is provided, wherein

X^{2a} is selected from F, Cl, Br, I, O-benzyl, CH_3SO_3 and CF_3SO_3 ;

b2.1) the isopropenylbenzene compound of the formula (II.1) is subjected to a dimerization in the presence of an acidic catalyst resulting in the compound of the formula (III.1)

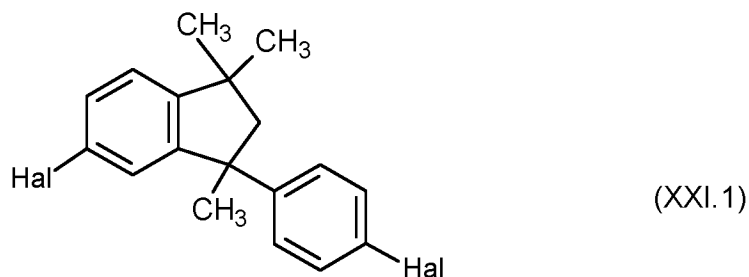


c2.1) the compound of formula (III.1) is subjected to an amination reaction with an alkali bis(trialkylsilyl) amide in the presence of a palladium complex catalyst followed by removal of the trialkylmethylsilyl protecting group to give 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane;

or

130

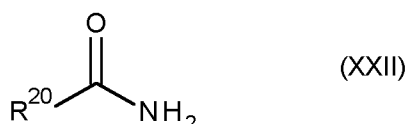
a7.1) a halogenated 1,3,3-trimethylindane compound of the formula XXI.1 is provided



in which

5 Hal is chlorine, bromine or iodine;

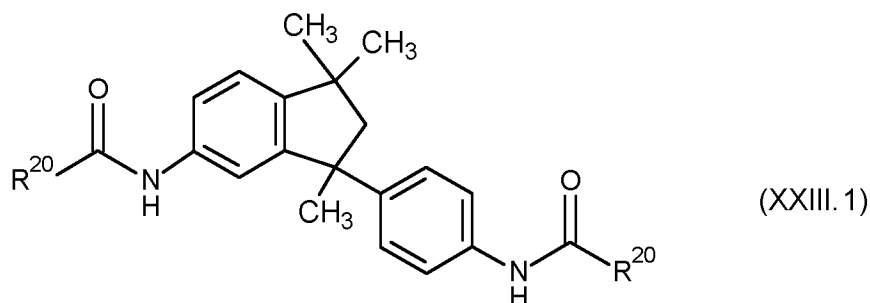
b7.1) the compound of formula (XXI.1) is subjected to a copper promoted amidation with an amide of the formula XXII



in which

10 R^{20} is hydrogen, C_1 - C_{10} -alkyl, C_3 - C_8 -cycloalkyl or CH_2 -(C_6 - C_{10} -aryl);

to give a diamide of the formula (XXIII.1)



15 c7.1) the diamide of the formula (XXIII.1) is subjected to a hydrolysis to give the compound 6-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane.

29. 6-Amino-1-(4'-aminophenyl)-1,3,3-trimethylindane containing less than 1% by weight regioisomeric impurities selected from 5-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane, 4-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane or 7-amino-1-(4'-aminophenyl)-1,3,3-trimethylindane.

30. 6-Amino-1-(4'-aminophenyl)-1,3,3-trimethylindane according to claim 29 with LC purity of equal to or more than 99.0%.

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2018/062212

A. CLASSIFICATION OF SUBJECT MATTER
INV. C07C211/61 H01L51/00 H01L51/50
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
H01L C09K C07C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 3 897 253 A (WILSON JOHN CHARLES) 29 July 1975 (1975-07-29) example 1	28-30
X	----- FITZGERALD J J ET AL: "Synthesis and characterization of a fluorinated poly(imide-siloxane) copolymer: a study of physical properties and morphology", POLYMER, ELSEVIER SCIENCE PUBLISHERS B.V, GB, vol. 34, no. 9, 1 May 1993 (1993-05-01), pages 1823-1832, XP024120696, ISSN: 0032-3861, DOI: 10.1016/0032-3861(93)90423-8 [retrieved on 1993-05-01] figure 1 ----- -/--	28-30



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

21 June 2018

Date of mailing of the international search report

29/06/2018

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Delanghe, Patrick

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2018/062212

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 2017/036573 A1 (MERCK PATENT GMBH [DE]) 9 March 2017 (2017-03-09) table 1; compound HTL1 and HTL2 claim 13 -----	1-30
A	EP 3 085 693 A1 (SOLVAY [BE]) 26 October 2016 (2016-10-26) claims 1-13 -----	1-30

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2018/062212

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 3897253	A	29-07-1975	CA 1074045 A 18-03-1980
			FR 2262066 A1 19-09-1975
			GB 1489466 A 19-10-1977
			US 3897253 A 29-07-1975

WO 2017036573	A1	09-03-2017	CN 107849444 A 27-03-2018
			EP 3341448 A1 04-07-2018
			KR 20180048768 A 10-05-2018
			TW 201726589 A 01-08-2017
			WO 2017036573 A1 09-03-2017

EP 3085693	A1	26-10-2016	NONE
