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- (54) Benævnelse: **Apparatur til at udføre en operation på slagtet fjerkræ**
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US-A1- 2002 155 803

DESCRIPTION

[0001] The invention generally relates to an apparatus for carrying out an operation on slaughtered poultry, employing suspension devices for suspending the poultry by the legs while the operation is carried out. Such an apparatus is commonly used within the poultry processing industry.

[0002] An example of such an apparatus, which particularly relates to the cleaning of the internal neck skin of slaughtered poultry is known from EP-B-1 247 453. This known apparatus comprises suspension devices for suspending the poultry by the legs, and a first drum which at its periphery is provided with a first curve formed by a first groove. The said first groove is being traced by a first projection that connects to a rotatable bore organ so as to arrange that movement of the bore organ along the periphery of the first drum causes said bore organ to be inserted from the top into the poultry being suspended by the legs for carrying out the cleaning operation.

[0003] The apparatus of EP-B-1 247 453 further has presser means comprising a presser chock, which during the cleaning operation rests against the neck skin of the poultry at the breast side and pushes the neck skin of the poultry towards the bore organ. The presser chock cooperates with a second drum provided with a second groove which is being traced by a second projection connected with the pressure chock so as to arrange that said pressure chock is adjustable in height due to its movement along the periphery of the second drum. By arranging that the presser chock is adjustable in height, the pressure chock can be moved upwards at the beginning of the cleaning operation until it reaches a position wherein the pressure chock rests against the neck skin at the breast side of the poultry.

[0004] US2002/0155803 relates to a poultry processing machine in which two drums supported by a central tubular shaft are movable with respect to each other along said shaft. The two drums are provided with curves and are placed one over the other, the lower drum's curve being operable on a curve driven lifting mechanism to bring the poultry which is suspended in a conveyor line in a secured lifted position, and the upper drum's curve being operable on a curve driven processing tool, for instance a cutter embodied as a knife for making an opening cut in the body cavity of the carcass through the abdominal skin.

[0005] The preamble of the main claim therefore reflects in general terms the systems that are known from EP-B-1 247 453 and from US2002/0155803, notably comprising suspension devices for suspending the poultry by the legs, a first drum which at its periphery is provided with a first curve formed by a first groove which is being traced by a first projection that connects to a first processing organ so as to arrange that movement of the first processing organ along the periphery of the first drum causes said first processing organ to be placed in an operational position with respect to the poultry being suspended by the legs, and second processing means that cooperates with a second drum provided with a second curve formed by a second groove which is being traced by a second projection connected with the second processing means so as to arrange that by its movement along the periphery of the second drum said second processing means is positioned in its operational position with reference to the poultry.

[0006] Although this arrangement allows for a considerable tolerance with regard to any possible differences in size of the poultry to be processed, practice learns that poultry sizes may differ more than can be accommodated with the arrangement known from the apparatus of either EP-B-1 247 453 or US2002/0155803, and that inaccuracies may occur in the processing of the poultry, particularly in cases when the drums can occupy a variable relative position with respect to each other.

[0007] It is an object of the invention to accommodate for notable size differences of poultry.

[0008] It is another object of the invention to increase the accuracy of the apparatus according to the preamble, and to bring it to a level in which the processing accuracy is independent from the size of the poultry being handled.

[0009] It is still another object of the invention to generally provide suitable adjustment means usable in any type of apparatus for carrying out an operation on slaughtered poultry.

[0010] To promote that one or more of the objectives of the invention are met, the apparatus of the invention is embodied with one or more of the appended claims.

[0011] In a first aspect of the invention the first drum and the second drum are rotationally adjustable with respect to each other. In this manner a perfect tuning in time can be accomplished as to when the first processing organ must process the poultry, which may depend on the size of the poultry. Inaccuracies that may otherwise occur or remain due to the fact that the movements of the first processing organ and the second processing means are independently determined by the trajectories of the grooves or curves in the said first and second drums are thus effectively avoided.

[0012] Although as such known from the prior art it may be preferred that the first drum and the second drum have an adjustable distance with respect to each other. The adjustable distance of the first drum that is operably connected with the first processing organ, in relation to the second drum that is operably connected with the second processing means is an effective solution to accommodate the apparatus of the invention to an exceptionally large range of poultry sizes.

[0013] The relative position of the trajectories in the movable drums with respect to each other preferably has to be attuned to the size of the poultry, particularly with notable size differences of the poultry. In this connection it is advantageous for realizing a high level of accuracy that the adjustable distance and/or the rotational position of the first drum and the second drum is/are continuously adjustable within a predefined range.

[0014] A suitable embodiment of the apparatus of the invention has the second drum mounted on a mechanism comprising at least two parts, wherein said two parts of the mechanism are adjustable regarding their mutual distance and regarding their rotational position with respect to each other.

[0015] Advantageously the said two parts of the mechanism are connected with each other through actuators, preferably linear actuators. Preferably the actuators are hydraulic cylinders. Such hydraulic cylinders are simple and cost effective means to arrange for the mutual displacement of the two parts of the mechanism.

[0016] It is further preferred that the second drum is mounted on a first axle of a first part of said mechanism which is rotatably mounted on a second part of said mechanism, which first axle cooperates with a rotationally fixed second axle which is further fixed against longitudinal displacement, and wherein the first axle and the second axle have a joint longitudinal body axis, wherein said first axle and said second axle have cooperating splines and projections to arrange that with variation of the distance of said two parts of the mechanism a longitudinal displacement of the first axle with respect to the second axle occurs causing a simultaneous rotation of the first axle with respect to the second axle.

[0017] In one embodiment of the invention the apparatus is applied for carrying out a cleaning operation on the internal neck skin of slaughtered poultry by removing the windpipe, gullet, glandular tissue or remainders thereof, wherein the first processing organ is a rotatable bore organ so as to arrange that movement of the bore organ along the periphery of the first drum causes said bore organ to be inserted from the top into the poultry being suspended by the legs for carrying out the cleaning operation, and the second processing means comprise a presser chock, which during the cleaning operation rests against the neck skin of the poultry at the breast side and pushes the neck skin of the poultry towards the bore organ, wherein the presser chock cooperates with the second drum so as to arrange that said pressure chock is adjustable in height by its movement along the periphery of the second drum.

[0018] The presser chock effectively assists the scraping action of the bore organ, so that its efficacy is improved. The presser chock pushing the poultry's neck skin on the breast side towards the bore organ assists in particular the effective removal of the windpipe, which, due to the nature of the tissue of which the windpipe consists, is usually difficult to remove by means of the bore organ.

[0019] Although the measure with which the neck skin is pressed against the bore organ is as such quite critical, since on the one hand the scraping action of the bore organ needs to be supported, while on the other hand said scraping action must not result in the neck skin being torn, use of the apparatus of the invention improves the scraping action and ensures that poultry of any size is stripped reliably of windpipe, gullet and other tissue that is to be removed.

[0020] The invention will now be explained in more detail with reference to the drawing of two non-limiting preferred exemplary embodiments.

The Figures 1 to 4 in the drawing show a number of successive settings of a first embodiment of an apparatus according to the invention, which is arranged for carrying out a cleaning operation applied to the internal neck skin of slaughtered poultry.

Figure 5 shows in an isometric side view the two drums of the apparatus of the invention shown in figures 1 - 4.

Figure 6A and 6B show in a detail side view the drum operably connected with the pressure chock at a first and at a second altitude.

Figure 7 shows an isometric view of the mechanism which is preferably used for mounting the drum that is operably connected with the pressure chock.

Figure 8A and 8B shows another embodiment of an apparatus according to the invention which is usable for processing poultry to open poultry carcasses at the vent side.

[0021] Identical reference numbers used in the Figures refer to similar parts.

[0022] The apparatus 1 shown in the figures 1 - 4 is intended for carrying out a cleaning operation applied to the internal neck skin of slaughtered poultry 2 comprises a first drum 4 and a central axis 3 pertaining to said first drum 4. Along the first drum 4 movable bore organs 5 are provided. One such bore organ 5 is shown in the Figures 1 - 4. To facilitate their activation, said bore organs are in their longitudinal direction movably mounted on rods, which are fastened to an upper plate 11 and a lower plate 12, rotatable about the axis 3. The upper plate 11 may, for example, be driven by a chain such that the bore organs 5 are moved along the drum 4. The periphery of the first drum 4 is provided with a curve formed by a first groove 13, which is being traced by a first projection 14 that is part of the bore organ 5. In this way the movement of the bore organ 5 along the first drum 4 also results in the bore organ 5 making a movement in its longitudinal direction determined by the curve of the first groove 13, while at the same time a further mechanism causes the bore organ 5 to rotate during said longitudinal movement.

[0023] As further shown in the Figures 1 - 4, the poultry 2 is suspended by the legs from suspension devices 6, for example, hooks.

[0024] While the poultry 2 is suspended by the legs 7 from the hooks, moving in correspondence with the movement of the bore organs 5 along the first drum 4, the bore organ 5 is activated in the manner explained above as soon as the same moves from the top into the poultry 2 (see Figure 1 and Figure 2, respectively), after which it moves such as to exit the poultry 2 via a neck end 8.

[0025] The apparatus is further provided with presser means 9 in the form of a presser chock, which is placed from below, against the neck skin of the poultry 2 at the breast side. In this position, which is illustrated in Figure 2, the presser chock 9 pushes the neck skin of the poultry towards the bore organ 5 such as to enable the latter to effectively scrape the inside of the neck skin of the poultry 2.

[0026] With the presser chock 9 supporting the neck skin from the outside, the internal neck skin can be effectively cleaned when the neck opening 8 is very large, thereby also allowing difficult tissue to be removed. This relates in particular to the windpipe.

[0027] The Figures 2 and 3 show that a small space remains between the bore organ 5 and the presser chock 9, between which the neck skin of the poultry 2 can be accommodated so that the cleaning operation to be carried out with the bore organ 5 will not damage the neck skin.

[0028] The figures show that the bore organ 5 is disposed at a slight slant. The presser chock 9 has a work surface 10 that corresponds with the slanting disposition of the bore organ 5. In an equally possible completely perpendicular disposition of the bore organ 5, the work surface 10 of the presser chock 9 should be disposed correspondingly perpendicular.

[0029] The Figures 2 and 3 show the situation following the start of the cleaning operation, when the bore organ 5 is moving downwards and the presser chock 9 is moved upwards from the initial position shown in Figure 1, until it assumes a position wherein the presser chock 9 rests against the neck skin at the breast side of the poultry, supporting the same. This is caused by the arrangement that the presser chock 9 cooperates with a second drum 15 provided with a second groove 16 which is being traced by a second projection 17 connected with the pressure chock 9. By this arrangement said pressure chock 9 is automatically adjusted in height when it moves past the periphery of the second drum 15.

[0030] Figure 4 shows that the bore organ 5 has completed the cleaning operation after which it will return to the starting position as shown in Figure 1. In that situation the presser chock 9 is also returned to the initial position of Figure 1, so that the poultry 2 is then again suspended from the hooks 6 by the legs 7 only.

[0031] Figure 5 provides an isometric side view of the apparatus 1 of the invention shown in figures 1 - 4, providing a clearer view at the first drum 4 which at its periphery is provided with a first curve formed by a first groove 13. This groove 13 is traced by a first projection (not visible) that connects to a rotatable bore organ 5 in order to arrange that when the bore organ 5 moves along the periphery of the first drum 4, said bore organ 5 is moved downwards and inserted from the top into the poultry to be processed. Likewise after the poultry is processed, the bore organ 5 moves upwards again.

[0032] Figure 5 also provides a clear view at the presser chock 9 that cooperates with a second drum 15 that is provided with a second curve formed by a second groove 16. This second groove 16 is being traced by a second projection 17 connected with the pressure chock 9 so as to arrange that said pressure chock 9 is adjustable in height due to its movement along the periphery of the second drum 15.

[0033] According to the invention the first drum 4 and the second drum 15 have an adjustable distance with respect to each other as is illustrated in figure 6A and figure 6B. Comparing figure 6A with figure 6B reveals that the second drum 15 that is operably connected with the pressure chock 9 assumes a lower position in figure 6A than it does in figure 6B. With the first drum 4 being at a fixed altitude with reference to the fixed world, this brings about that the distance between the first drum 4 that connects to the rotatable bore organ 5, and the second drum 15 that connects to the pressure chock 9 is variable. Preferably at the same time the first drum 4 and the second drum 15 are rotationally adjustable with respect to each other.

[0034] Both figure 6A and 6B show a preferred embodiment in which the second drum 15 is mounted on a mechanism 18 comprising at least two parts 19, 20, wherein said two parts of the mechanism 18 are adjustable regarding their mutual distance and regarding their rotational position with respect to each other. This is shown clearer in figure 7.

[0035] Figure 7 shows that the two parts 19, 20 of the mechanism 18 are connected with each other through (preferably linear) actuators 23, particularly hydraulic cylinders. The mechanism 18 comprises a first axle 19' of a first part 19 of said mechanism 18 on which the second drum 15 is to be mounted. The said first part 19 is rotatably mounted on a second part 20 of said mechanism 18. The first axle 19' of the first part 19 further cooperates with a rotationally fixed second axle 21 which is also fixed against longitudinal displacement. Figure 7 further shows that the first axle 19' and the second axle 21 have a joint longitudinal body axis and cooperating splines 22 and (nonvisible) projections to arrange that with variation of the distance of said two parts 19, 20 of the mechanism 18, a longitudinal displacement of the first axle 19' with respect to the second axle 21 occurs causing a simultaneous rotation of the first axle 19' with respect to the second axle 21. Due to the fact that the second drum 15 is mounted on the first axle 19', varying the distance between the first part 19 and the second part 20 of the mechanism 18 results in a simultaneous variation of the altitude of the second drum 15 and of its rotational position with reference to the fixed axle 21. In this way a very effective and robust apparatus is provided that can be accommodated to processing of poultry in a large range of sizes.

[0036] Figures 8A and 8B show another embodiment of the apparatus according to the invention, which can be used for opening the body cavity of a slaughtered bird. In such an apparatus, which is of the type disclosed in EP-A-0 761 100, the object is to open the body cavity of the poultry starting from the cloaca while preventing that the intestines are cut. The problem is however that not all poultry has the same size. During operation of the apparatus rod 26 cooperates with cutting device 24. The cutting device 24 cuts the abdominal skin once rod 26 has been pushed inside the cloaca to its foremost position. The apparatus of figure 8A/8B is construed to arrange that depending on the size of the poultry the positioning unit 25 is adjusted from its lowest position shown in fig 8A to its highest position shown in fig.8B. This is realized by arranging that the two parts 19, 20 of the mechanism 18 as shown in figure 7 are applied together with the first drum 4 and the second drum 15 shown in figures 8A and 8B. The first groove in the drum 4 and the first projection that cooperates with the cutting device 24 (the first processing organ) is not shown, yet a clear view is provided to the second groove 16 in the second drum 15 and the second projection 17 that cooperates with the second groove 16 and connects to the positioning unit 25 (the second processing means). In this way the timing of the positioning unit 25 reaching its top position is automatically secured, so that an optimal positioning of the poultry is obtained to ensure a precise cut of the skin while cutting the intestines is prevented.

[0037] Although the invention has been discussed in the foregoing with reference to exemplary embodiments of the apparatus of the invention, the invention is not restricted to these particular embodiments which can be varied in many ways without departing from the scope of the invention as defined in the appended claims. It is for instance possible to provide a fixed altitude for the second drum, and make the first drum that is operably connected with the rotatable bore organ variable in height and rotational position with reference to the second drum. The discussed exemplary embodiments shall therefore not be used to construe the appended claims strictly in accordance with these embodiments. On the contrary, the exemplary embodiments are merely intended to explain the wording of the appended claims without intent to limit the claims to their particular features. The scope of protection of the invention shall therefore be construed in accordance with the appended claims only, wherein a possible ambiguity in the wording of the claims shall be resolved using the exemplary embodiments.

REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

- EP1247453B [0002] [0003] [0005] [0006]
- US20020155803A [0004] [0005] [0006]
- EP0761100A [0008]

PATENTKRAV

1. Apparat (1) til at udføre en operation på slagtet fjerkræ, omfattende ophængningsindretninger (6) til at ophænge fjerkræet i benene (7), en første tromle (4), som på sin 5 periferi er forsynet med en første kurve dannet af en første not (13), i hvilken der løber et første fremspring (14), som er forbundet med et første bearbejdningsorgan (15) for at sørge for at bevægelse af det første bearbejdningsorgan (5) langs periferien af den første tromle (4) forårsager at det første bearbejdningsorgan (5) placeres i en driftsposition i forhold til fjerkræet (2), som er ophængt i benene, og et andet bearbejdningsorgan 10 (9), som samvirker med en anden tromle (15), som er forsynet med en anden kurve dannet af en anden not (16), i hvilken der løber et andet fremspring (17), som er forbundet med det andet bearbejdningsorgan (9) for at sørge for at, ved dets bevægelse langs periferien af den anden tromle (15), det andet bearbejdningsorgan (9) positioneres i sin driftsposition i forhold til fjerkræet (2), **kendetegnet ved, at** den første tromle 15 (4) og den anden tromle (15) er rotationsmæssigt justerbare i forhold til hinanden.

2. Apparat (1) ifølge krav 1, **kendetegnet ved, at** den første tromle (4) og den anden tromle (15) har en justerbar indbyrdes afstand.

20 3. Apparat (1) ifølge krav 1 eller 2, **kendetegnet ved, at** den anden tromle (15) er monteret på en mekanisme (18), som omfatter i det mindste to dele (19, 20), hvor de to dele (19, 20) i mekanismen (18) er justerbare med hensyn til deres indbyrdes afstand og med hensyn til deres rotationsmæssige position i forhold til hinanden.

25 4. Apparat (1) ifølge ethvert af kravene 1 til 3, **kendetegnet ved, at** den justerbare afstand og/eller den rotationsmæssige position af den første tromle (4) og den anden tromle (15) er kontinuerligt justerbare indenfor et forudbestemt område.

30 5. Apparat (1) ifølge krav 3 eller 4, **kendetegnet ved, at** de nævnte to dele (19, 20) i mekanismen (18) er indbyrdes forbundet via aktuatorer.

6. Apparat (1) ifølge krav 3, 4 eller 5, **kendetegnet ved, at** de to dele (19, 20) i mekanismen (18) er indbyrdes forbundet via lineære aktuatorer.

35 7. Apparat (1) ifølge krav 5 eller 6, **kendetegnet ved, at** aktuatorerne er hydrauliske cylindre (23).

8. Apparatur (1) ifølge ethvert af kravene 3 til 7, **kendetegnet ved, at** den anden tromle (15) er monteret på en første aksel (19') af en første del (19) af mekanismen (18), som er roterbart monteret på en anden del (20) af mekanismen (18), hvilken første aksel (19') samvirker med en rotationsmæssigt fast anden aksel (21), som yderligere er fastgjort
5 imod langsgående forskydning, hvor den første aksel (19') og den anden aksel (21) har en fælles langsgående kropsakse og hvor den første aksel (19') og den anden aksel (21) har samvirkende noter (22) og fremspring for at sørge for, at med variation af afstanden imellem de to dele (19, 20) i mekanismen (18) sker der en langsgående forskydning af den første aksel (19') i forhold til anden aksel (21), hvilket forårsager en
10 samtidig drejning af den første aksel (19') i forhold til den anden aksel (21).

9. Apparatur (1) ifølge ethvert af de foregående krav 1 til 8, **kendetegnet ved, at** det er indrettet til at udføre en renseoperation på den indvendige halshud på slagtet fjerkræ ved at fjerne luftrør, spiserør, kirtelvæv eller rester deraf, hvor det første bearbejdningsorgan er et roterbart boreorgan (5) til at sørge for at bevægelse af boreorganet (5) langs
15 periferien af den første tromle (4) forårsager at boreorganet (5) indsættes fra oven i fjerkræet (2), som er ophængt i benene, for at udføre renseoperationen, og det andet bearbejdningsorgan omfatter en presseblok (9), som under renseoperationen hviler imod halshuden på fjerkræet (2) ved brystsiden og skubber halshuden på fjerkræet (2)
20 imod boreorganet (5), hvor presseblokken (9) samvirker med den anden tromle (15) for at sørge for, at presseblokken (9) er justerbar i højde ved sin bevægelse langs periferien på den anden tromle (15).

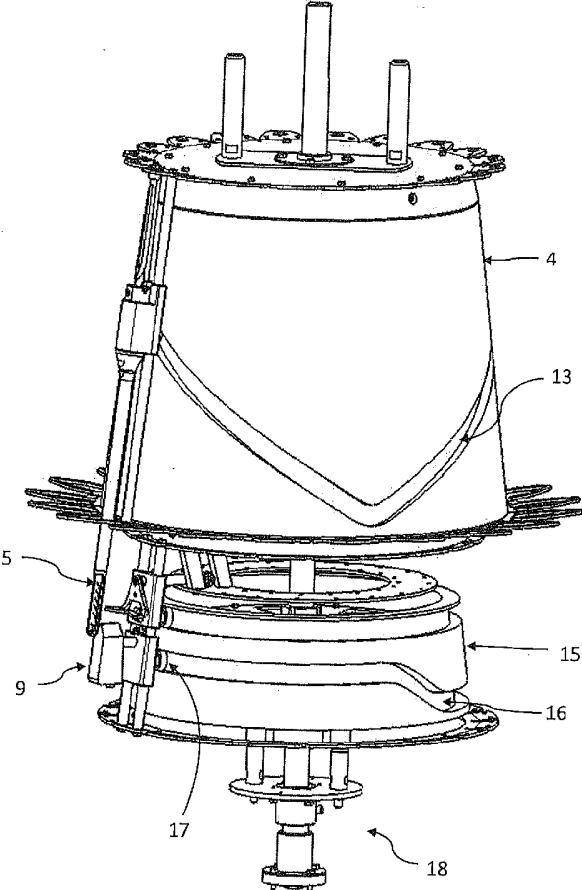


Fig.5

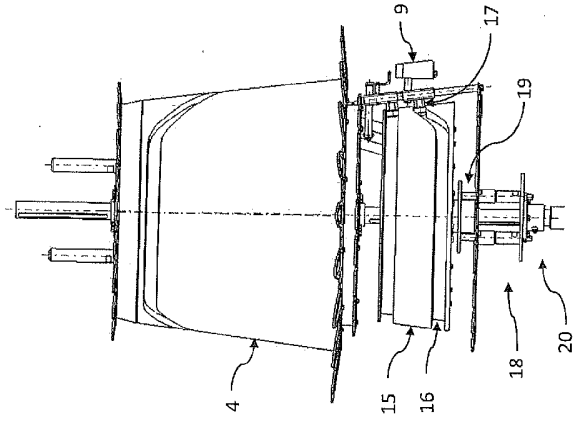


Fig. 6B

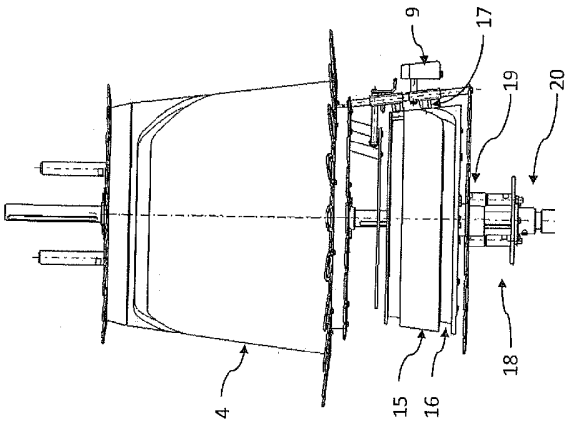


Fig. 6A

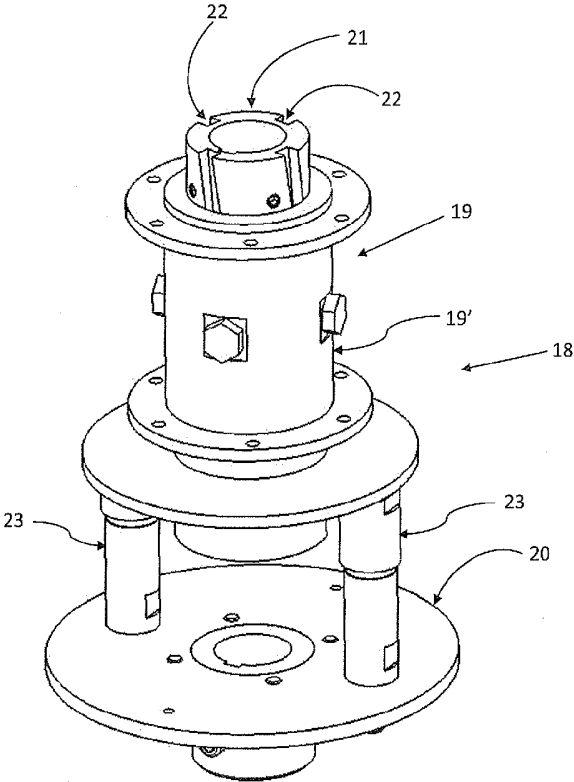


Fig.7

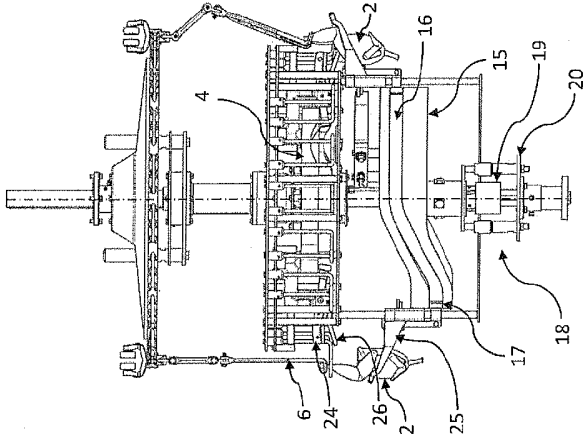


Fig.8B

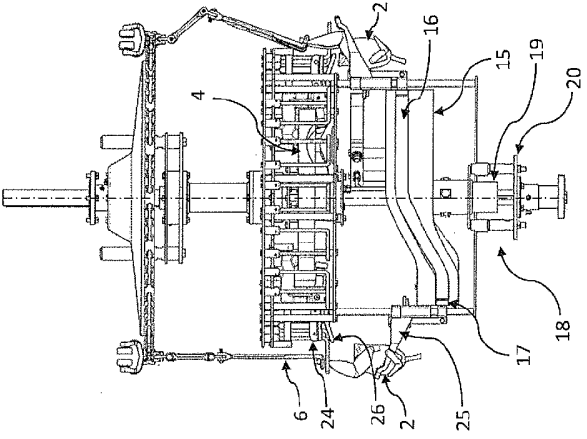


Fig.8A