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(71) Applicant: **THE CHARLES STARK DRAPER
LABORATORY, INC.** [US/US]; 555 Technology Square,
Cambridge, Massachusetts 02139 (US).

(72) Inventors: **COPPETA, Jonathan**; 14 Blossom Road,
Windham, New Hampshire 03087 (US). **ISENBERG,
Brett**; 9 Avon Place, Newton, Massachusetts 02465 (US).
MESCHER, Mark; 23 Princess Road, West Newton,
Massachusetts 02465 (US).

(74) Agents: **GORDON, Edward A.** et al.; Foley & Lardner
LLP, 3000 K Street N.W., Suite 600, Washington, District
of Columbia 20007-5109 (US).

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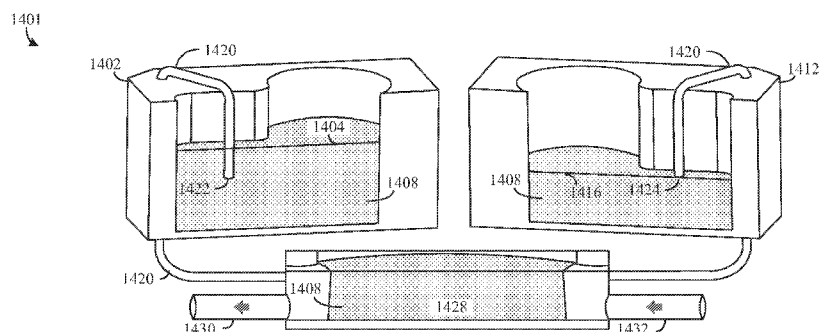


Figure 14B

(57) Abstract: Fluid circulation and leveling systems and methods of using the same are described. A fluid circulation system includes a fluid mixing chamber and open fluid chambers in fluid communication with the fluid mixing chamber. Each open fluid chamber includes a microfluidic fluid leveling conduit with an orifice disposed in the open fluid chamber at a minimum fluid level associated with a corresponding minimum fluid volume. A controller causes a first pump to generate a first direction of fluid flow during a first time period between the open fluid chambers, and causes the first pump to generate a second direction of fluid flow during a second time period between the first and second open fluid chambers. The controller also causes a second pump to generate a flow of fluid during a third time period from one of the first and second open fluid chambers into the fluid mixing chamber.



FLUID CIRCULATION SYSTEMS INCORPORATING FLUID LEVELING DEVICES

CROSS-REFERENCE TO RELATED PATENT APPLICATIONS

[0001] This application claims priority to U.S. Provisional Patent Application 62/033,185, filed August 5, 2014, which is incorporated herein by reference in its entirety.

GOVERNMENT LICENSE RIGHTS

[0002] This invention was made with government support under W911NF-12-2-0039 awarded by DARPA Biomimetics. The government has certain rights in the invention.

BACKGROUND OF THE DISCLOSURE

[0003] *In vitro* models of human tissue are typically cultured as single cultures in isolated environments. The isolation of the tissue cultures removes the interplay between the tissue cultures that is present in *in vivo* systems. The isolated tissue environments make it difficult to study systemic issues, such as drug dosing, in *in vitro* cultures.

SUMMARY OF THE DISCLOSURE

[0004] One embodiment relates to a fluid circulation and leveling system. The system includes a fluid mixing chamber, first and second open fluid chambers, a first pump, a second pump, and a controller. The first and second open fluid chambers are in fluid communication with the fluid mixing chamber, each open fluid chamber having a microfluidic fluid leveling conduit having an orifice disposed in the open fluid chamber at a minimum fluid level associated with a corresponding minimum fluid volume. The first pump is in fluid communication with the microfluidic fluid levelling conduits of the first and second open fluid chambers. The second pump is in fluid communication with at least one of the first and second open fluid chambers and the fluid mixing chamber. The controller is coupled to the first and second pumps. The controller is configured to cause the first pump to generate a first direction of fluid flow during a first time period between the first and second open fluid chambers through the microfluidic levelling conduit of the first open fluid chamber such that a fluid level in the first open fluid chamber drops to about its corresponding minimum fluid level. The controller is further configured to cause the first pump to generate a second direction of fluid flow during a second time period between the first and second open fluid chambers through the microfluidic levelling conduit of the second open fluid chamber such

that a fluid level in a second of the two open fluid chambers drops to about its corresponding minimum fluid level. The controller is configured to cause the second pump to generate a flow of fluid during a third time period from one of the first and second open fluid chambers into the fluid mixing chamber.

[0005] Another embodiment of the invention relates to a method of mixing and circulating fluid. The method includes configuring a fluid circuit. The fluid circuit includes a fluid mixing chamber, and first and second open fluid chambers in fluid communication with the fluid mixing chamber, each open fluid chamber having a microfluidic fluid leveling conduit having an orifice disposed in the open fluid chamber at a minimum fluid level associated with a corresponding minimum fluid volume. The fluid circuit further includes a first pump in fluid communication with the microfluidic fluid levelling conduits of the first and second open fluid chambers, and a second pump in fluid communication with at least one of the first and second open fluid chambers and the fluid mixing chamber. The fluid circuit also includes a controller coupled to the first and second pumps. The method further includes causing, via the controller, the first pump to generate a first direction of fluid flow during a first time period between the first and second open fluid chambers through the microfluidic levelling conduit of the first open fluid chamber such that a fluid level in the first open fluid chamber drops to about its corresponding minimum fluid level. The method includes causing, via the controller, the first pump to generate a second direction of fluid flow during a second time period between the first and second open fluid chambers through the microfluidic levelling conduit of the second open fluid chamber such that a fluid level in a second of the two open fluid chambers drops to about its corresponding minimum fluid level. The method further includes causing, via the controller, the second pump to generate a flow of fluid during a third time period from one of the first and second open fluid chambers into the fluid mixing chamber.

BRIEF DESCRIPTION OF THE DRAWINGS

[0006] The skilled artisan will understand that the figures, described herein, are for illustration purposes only. It is to be understood that in some instances various aspects of the described implementations may be shown exaggerated or enlarged to facilitate an understanding of the described implementations. In the drawings, like reference characters generally refer to like features, functionally similar and/or structurally similar elements throughout the various drawings. The drawings are not necessarily to scale, emphasis instead

being placed upon illustrating the principles of the teachings. The drawings are not intended to limit the scope of the present teachings in any way. The system and method may be better understood from the following illustrative description with reference to the following drawings in which:

[0007] Figure 1 is a schematic of a cell culture system.

[0008] Figure 2 illustrates a schematic of an example cell culture platform that can be used in the cell culture system of Figure 1.

[0009] Figures 3A and 3B illustrate solid models of an example cell culture platform that can be used in the cell culture system of Figure 1.

[0010] Figures 4A–4C illustrate solid models of example control plates that can be used in the cell culture system of Figure 1.

[0011] Figure 4D illustrates an enlarged schematic of an example constant-volume pump from the control plate of Figure 4A.

[0012] Figures 4E and 4F illustrate cross-sectional views of example configurations of a constant-volume pump, such as the constant-volume pump of Figure 4D.

[0013] Figures 5A and 5B illustrate solid models of example fluid flow plates that can be used in the cell culture system of Figure 1.

[0014] Figures 6A–6D illustrate example configurations of cell culture vessels that can be used in the cell culture system of Figure 1.

[0015] Figures 7A and 7B illustrate solid models of an example cell culture vessel.

[0016] Figure 8 illustrates a solid model of an example cell culture vessel.

[0017] Figure 9A illustrates a schematic of an example actuator that can be used in the cell culture system of Figure 1.

[0018] Figure 9B illustrates a schematic of an example implementation of an actuator configured to inject and withdraw fluid samples that can be used in the cell culture system of Figure 1.

[0019] Figure 10 illustrates a flow chart of an example method for culturing cells in the cell culture system of Figure 1.

[0020] Figure 11 illustrates a schematic of an example use case for the cell culture system of Figure 1.

[0021] Figure 12 illustrates a flow chart of an example method for flowing a fluid through the constant-volume pump of Figure 4D.

[0022] Figure 13 illustrates a conceptual diagram of a fluid circulation and mixing system, according to an example embodiment.

[0023] Figures 14A-14F illustrate example arrangements of fluid circulation and mixing systems that include leveling devices.

[0024] Figure 15 illustrates a conceptual diagram of a fluid mixing circuit incorporating a plurality of fluid circulation and mixing subsystems, according to an example embodiment.

[0025] Figure 16 illustrates a flow chart of an example method of circulating and mixing fluid through a fluid circulation and mixing system, according to an example embodiment.

DETAILED DESCRIPTION

[0026] The various concepts introduced above and discussed in greater detail below may be implemented in any of numerous ways, as the described concepts are not limited to any particular manner of implementation. Examples of specific implementations and applications are provided primarily for illustrative purposes.

[0027] The systems and methods disclosed are generally related to a cell culture system. More particularly, the systems and methods enable culturing and interconnecting a plurality of tissue types in a biomimetic environment. By culturing organ specific tissue types within a biomimetic environment and interconnecting each of the organ systems in a physiologically meaningful way, experiments can be conducted on *in vitro* cells that substantially mimic the responses of *in vivo* cell populations. In some implementations, the system is used to monitor how organ systems respond to agents such as toxins or medications. The system enables the precise and controlled delivery of these agents, which, in some implementations, allows the biomimetic dosing of drugs in humans to be mimicked.

[0028] Figure 1 illustrates a cell culture system 100. The cell culture system 100 includes a cell culture platform 102 within an incubator 104. The cell culture system 100 also includes a plurality of sensors 106 and a microscope 108 to monitor the cells within the cell culture platform 102. A control computer 110 uses a controller 112 to control the flow of fluids and gases through the cell culture platform 102. The fluid flow and gas flow is caused by at least one fluid pump 114 and at least one gas pump 116, respectively. Prior to flowing through the cell culture platform 102, fluid is stored in a fluid reservoir 118 and responsive to flowing through the cell culture platform 102 the fluid is stored in a waste reservoir 120.

[0029] As described above, the cell culture system 100 includes a cell culture platform 102. The cell culture platform 102 and its components are described further in relation to Figures 2–9, but briefly, the cell culture platform 102 is a modular platform for culturing cells and/or tissue. As discussed below, the cell culture platform 102 includes a control plate, a fluid flow plate and a plurality of cell culture vessels. In some implementations, the control plate is reusable and includes actuators, valves and sensors used in the culture and monitoring of cells. In some implementations, the fluid flow plate and/or the cell culture vessels are disposable.

[0030] The cell culture platform 102 is housed within an incubator 104. The incubator 104 maintains an environment within the cell culture platform 102 that is conducive for the culturing of the cells and/or tissue. In some implementations, the incubator 104 controls and/or maintains a predetermined temperature, humidity, carbon dioxide level, oxygen level, or any combination thereof. For example, the incubator 104 may be configurable to maintain conditions within the cell culture platform 102 that mimic conditions within the human respiratory system. In another example, the incubator 104 is configured to maintain standard cell culture environments, as outlined by a cell culture protocol. For example, the incubator 104 can maintain a temperature between about 32 °C and about 37 °C with humidity between about 50% and about 100%. In some implementations, the incubator 104 removes off gases generated by the cells within the cell culture platform 102. The incubator 104 also includes a plurality of access ports (not illustrated). The ports allow sensor connections, flow lines, and other lines to pass from the outside environment to the interior of the incubator 104 without affecting the controlled environment within the incubator 104.

[0031] In some of these implementations, the cell culture system 100 does not include a standalone incubator 104. In those implementations, the cell culture vessels of the cell

culture platform 102 are reversibly sealed and include heating and other elements that maintain an appropriate environmental condition within each cell culture vessel.

[0032] The cell culture system 100 also includes a plurality of sensors 106. In some implementations, one or more of the sensors 106 described herein are housed within (or a component of) the cell culture platform 102. A further description of the sensors 106, including their use and placement, is described below. In brief, the sensors 106 can be used to monitor one or more parameters within the cell culture platform 102. For example, the sensors 106 can monitor biomarkers, flow rates, pressures, temperatures, gas compositions (*e.g.*, oxygen and carbon dioxide levels), chemical compositions (*e.g.*, drug, toxin and metabolite concentrations), pH levels, electrical parameters (*e.g.*, trans-epithelial electrical resistance) or any combination thereof. In some implementations, the sensors are used for feedback by the control computer 110 in controlling system parameters (*e.g.*, environmental conditions) within the cell culture platform 102 and/or incubator 104.

[0033] Also as illustrated in Figure 1, the cell culture system 100 includes a microscope 108. In some implementations, at least a portion of the cell culture platform 102 is configured to allow visual inspection of the cells and/or tissue within the cell culture platform 102. For example, the components of the cell culture platform 102 are manufactured from substantially clear materials and/or include view ports. The microscope 108 is used to view cells and/or tissue cultured in the cell culture platform 102. In some implementations, the microscope 108 is configured to record still or moving images of the cells and/or tissue within the cell culture platform 102. In some implementations, the microscope 108 is an optical light microscope, confocal microscope, fluorescent microscope, or, in general, any type of microscope used in the field of cellular imaging and analysis.

[0034] The cell culture system 100 further includes a control computer 110 and a controller 112. In general the control computer 110 controls the components described herein of the cell culture system 100. In some implementations, the control computer 110 is a general purpose computing device. For example, the control computer 110 can be a laptop, tablet computer, or smartphone. In other implementations, the control computer 110 is a special purposed computer device and includes one or more processors and at least one computer readable medium, such as a hard drive, compact discs, or other storage device. Processor executable instructions are stored on the computer readable medium. When executed, the instructions cause the control computer 110 to perform the functions and methods described

herein. For example, the control computer 110 controls the flow of a fluid into and out of the cell culture platform 102 by controlling fluid pumps 114. As described above, in some implementations the control computer 110 receives data from the plurality of sensors 106 and maintains system conditions responsive to the received data. The control computer 110 stores the sensor and other data on the computer readable medium in response to a request from a user. In some implementations, the control computer 110 enables a user to set specific system parameters through a user interface.

[0035] The control computer 110 interfaces with the other components of the cell culture system 100 through a controller 112. In some implementations, the controller 112 is a component of the control computer 110 or the cell culture platform 102, and is implemented as hardware and/or software. In other implementations, the controller 112 is a standalone device that interfaces with the control computer 110 and various components of the cell culture system 100 through USB, Firewire, or a similar connection.

[0036] The controller includes a plurality of inputs and a plurality of outputs through which it interfaces with the various components of the cell culture system 100. The plurality of inputs and outputs of the controller 112 can be digital and/or analog inputs and outputs. In some implementations, the controller 112 includes at least one processor. Using the at least one processor, the controller 112 preprocesses inputs prior to transmitting the input to the control computer 112. For example, the controller 112 may "pre-filter" or compress sensor data before transmitting the sensor data to the control computer 110. In yet other implementations, instructions are loaded onto the controller 112 such that the controller 112 can control the cell culture system 100 without instruction from the control computer 110. In some implementations, the controller 112 and/or computer 110 alert a user when the cell culture system 100 behavior deviates from predetermined ranges. For example, the control computer 110 may send an alert to the user when the control computer 110 detects a temperature drop in the incubator 104.

[0037] Referring again to Figure 1, the cell culture system 100 includes at least one fluid pump 114 and at least one gas pump 116. The fluid pump 114 and the gas pump 116 (collectively referred to simply as pumps) flow liquids and/or gases into and through the cell culture platform 102. Extra fluid is stored within the fluid reservoir 118 and can be deposited into a waste reservoir after flowing through the cell culture platform 102. In other implementations, the fluid is recirculated through the cell culture platform 102. As

illustrated, the pumps are independent from the cell culture platform 102. As described below, in some implementations, the pumps are housed within the cell culture platform 102. The pumps can include peristaltic pumps, syringe pumps, a series of actuators (*i.e.*, pneumatic pumps), or any combination thereof. In some implementations the pumps are configured to produce a smooth flow, pulsatile flow, periodic flow, or any combination thereof through the cell culture platform 102. In yet other implementations, the pumps are directional and can serve as one way valves within the cell culture platform 102. For example, one way pumps can be included within the cell culture platform 102 to force flow in a predetermined manner and not allow backflow during a pulsatile flow.

[0038] The foregoing pumps flow a fluid through the cell culture platform 102 and into the below described cell culture vessels. Example fluids include growth medium (or other fluids for cellular growth and sustenance), test agents, toxins, medicaments (*e.g.*, antibiotics, vaccines, biologics, and medical countermeasures), or any combination thereof. In some implementations, the pumps are configured to induce a predetermined shear force on the cells within the cell culture platform 102. The shear force may be selected to mimic physiological conditions or for experimental purposes. For example, epithelial cells may form more physiologically representative cellular barriers when cultured under an appropriate shear force. In some implementations, the flow rates at which the pumps flow fluid are selected to mimic blood flow rates typically seen in parts of the circulatory system.

[0039] Referring now to Figure 2, Figure 2 is a schematic illustrating components of the cell culture platform 102. The individual components of the cell culture platform 102 are described in detail in relation to Figures 4–9. As a brief introduction, the cell culture platform 102 includes a control plate 202, a fluid flow plate 204, and a plurality of cell culture vessels 206(1)–(n). The fluid flow plate 204 is coupled to the control plate 202, and a plurality of cell culture vessels 206(1)–206(n) are coupled atop the fluid flow plate 204. The cell culture platform 102 further includes a plurality of fluid and/or gas inlet/outlet ports 208. As illustrated, the ports 208 are components of the control plate 202. In other implementations, the control plate 202, fluid flow plate 204, and/or cell culture vessels 206(1)–206(n) each include one or more ports 208.

[0040] Continuing the cell culture platform 102 overview, the cell culture platform 102 is used to culture cells and/or tissues. In some implementations, this includes the culture of multiple types of cells and/or tissue from different organ systems. In some implementations,

as described below, the cell culture vessels 206 are configured to include 3-dimensional cell culture scaffolds to support and culture the cells and/or tissues. The remaining plates of the cell culture platform 102 facilitate interaction (*e.g.*, fluidic communication) between the cells/tissues cultured within the cell culture vessels 206(1)–206(*n*), and enable the cell culture vessels 206 to be interconnected in physiologically meaningful ways.

[0041] In some implementations, the components of the cell culture platform 102 are reversibly coupled to one another. For example, the components of the cell culture platform 102 can be coupled to one another with claps, screws, via vacuum, adhesive or any combination thereof. In some implementations, the coupling element (*e.g.*, a screw) that is used to couple the cell culture vessel 206 to the fluid flow plate 204 passes through the fluid flow plate 204 to also couple the fluid flow plate 204 to the control plate 202.

[0042] In certain implementations, one or more of the components of the cell culture platform 102 are disposable and/or reusable. For example, the control plate 202 may house control connections to the controller 112, sensor connections, actuators, custom components, or any combination thereof is intended to be reused with disposable fluid flow plates 204 and disposable cell culture vessels 206.

[0043] In some implementations, the disposable elements include passive structures that are produced using low-cost processes such as machining, injection molding, or embossing. In some implementations, these passive structures are controlled via actuators within the control plate 202. In some implementations, the control plate 202 provides a foundation to which disposable fluid flow plates 204 and cell culture vessels 206 may be modularly added.

[0044] Figure 3A is solid model illustrating cell culture platform 102 in greater detail. As illustrated, eight cell culture vessels 206 are coupled to a fluid flow plate 204, which is, in turn, coupled to a control plate 202. The control plate 202 includes a first type of cell culture vessel 206(a) and a second type of cell culture vessel 206(b).

[0045] Figure 3B is a side view of the model from Figure 3A illustrating the cell culture platform 102. In some implementations, the cell culture vessels 206 are sealed with reversibly coupled lids 302 and 306. The lid 302 includes a port 304, which in some implementations, is used to flow gases and/or liquids into the cell culture vessel 206(b). The lid 306 is a sealed lid and does not include a port. As illustrated, the cell culture vessels 206 are coupled to the fluid flow plate 204 with screws 308.

[0046] Below, each of the control plate 202, the fluid flow plate 204, and the cell culture vessels 206 of Figures 2, 3A, and 3B are described in turn and in greater detail with reference to Figures 4–9.

[0047] As set forth above in reference to Figures 2, 3A, and 3B, the cell culture platform 102 includes a control plate 202. In general, the control plate 202 contains reusable connectors, actuators, and/or sensors that interface with the fluid flow plate 204 and/or cell culture vessels 206. In some implementations, the placement of the connectors, actuators and/or sensors in the reusable control plate 202, provides a cost savings as portions of the cell culture platform 102 that directly interact with cells can be disposed of after experimentation, while the more expensive components can be reused. As described below, in some implementations, the control plate 202 is manufactured from a plastic or a multi-layer printed circuit board.

[0048] In some implementations, the control plate 202 includes between 5 and 10, between 10 and 30, between 30 and 50, between 50 and 100, or between 100 and 200 actuators. The actuators are used to control fluid flow through the fluid flow plate 204 and/or cell culture vessel 206, and, in some implementations, are used as pumps. The actuators control fluid flow by activating valves within the control plate 202, fluid flow plate 204 and/or cell culture vessel 206. In some implementations where the actuators are configured as pumps, they pump between about 100 nL and about 500 nL, between about 500 nL and 1000 nL, or between about 1000 nL and about 2000 nL / min of fluid through a channel. In other implementations, the pumps can cause flow rates of up to 480,000 nL / min. The flow induced by the actuator pumps can have a continuous, single shot, and/or reciprocating flow profile.

[0049] In some implementations, the pump is configured to inject a predetermined dosage of a toxin, test agent, medicaments (*e.g.*, antibiotics, vaccines, biologics, and medical countermeasures), or any combination thereof into the fluid flow plate 204 and/or the cell culture vessel 206. For example, on a predetermined cycle (*e.g.*, once per day, three times a day, once per hour, etc.) the pump-configured actuator may be configured to deliver an insulin dose to a cell culture vessel containing liver cells. In some implementations, a pump-configured actuator withdraws a predetermined fluid sample volume from the fluid flow plate 204 and/or the cell culture vessel 206. For example, the actuator may withdraw 100 nL from

a cell culture vessel every hour, such that a medication, analyte, or toxin, or other biologically relevant material concentration can be determined in the cell culture vessel.

[0050] In various implementations, the actuators are pneumatic actuators, electromagnetic actuators, valves, or a combination thereof. The mechanism of the actuator activation is described further in relation to Figure 9A, and the mechanism of the actuator when acting as a pump to inject or withdraw fluid samples is described in relation to Figure 9B. Briefly, the actuators include a membrane, which is driven by a piston. When activated, the actuator drives the piston and membrane into a channel placed above the actuator. The membrane shunts the flow of a fluid through the channel. In some implementations, pneumatic actuators are used because in some implementations, the activation of an electromagnetic actuator may induce heat or electromagnetic noise that may interfere with certain sensor applications such as transepithelial electrical resistance.

[0051] The actuators enable customized control of fluids through the cell culture platform 102. The use of a membrane in the actuator enables separation of biological liquids from the reusable components of the control plate 202. In some implementations, the flexible membrane used in the actuator (and/or pump structures) is manufactured from, but is not limited to, polyimide- and polyurethane-based materials. In some implementations, substantially the entire, or at least large portions of, the top surface of the control plate 202 is covered with the membrane.

[0052] In some implementations, the control plate 202 includes a fixed form factor that couples (or mates) with the cell culture vessel 206 and/or the fluid flow plate 204. As described below, fluid flow plate 204 and cell culture vessel 206 can be configured differently responsive to the needs of a given an experiment. In these implementations, the standardized form factor of the control plate 202 enables the mixing and matching of other modular components to the control plate 202.

[0053] As introduced above, the control plate 202 includes one or more sensors 106 and/or sensor connections. For example, the control plate 202 can include flow meters, gas sensors, pH sensors, temperature sensors, transepithelial electrical resistance (TEER) sensors, or any combination thereof. In some implementations, the flow sensor is a thermal flow sensor. In certain implementations, the sensors 206 are mounted to polyimide substrates and separated from fluids by the above described membrane.

[0054] In implementations including sensor connections (or sensor expansion ports) the sensors 106 described herein are added to the control plate 202 based on the requirements of an experiment. For example, a researcher conducting a flow experiment may choose to only attach flow sensors to the control plate 202 and may forgo other sensors such as a pH sensor. In some implementations, removing sensors 106 by decoupling them from the expansion ports, facilitates the reusability of the control plate 202 by enabling delicate components of the control plate 202 to be removed prior to sterilization of the control plate 202. In some implementations, the sensor expansion ports are input/output ports for the controller 112, and allow for the connection of custom sensors to the control plate 202.

[0055] In some implementations, the control plate 202 includes at least one heating element. The heating element is employed to maintain a configurable temperature within one or more of the cell culture vessels 206. In some implementations, use of a heating element and closed cell culture vessels 206 enable experiments to be conducted without an incubator 104, as a predetermined microcondition can be maintained within each cell culture vessel 206.

[0056] In yet other implementations, the control plate 202 includes an auxiliary agent delivery module. The module connects to the control plate and enables specific agent dosage to one or more of the cell culture vessels 206.

[0057] To further describe the control plate 202 discussed above, Figures 4A–4C illustrate example implementations of the control plate 202. A person of ordinary skill in the art will recognize that features of the various control plates described below may be applied to any of the other control plates described herein.

[0058] Figure 4A is a top view illustrating a pneumatic control plate 400. The control plate 400 includes a plurality of actuators 402 to act on flow channels within the fluid flow plate 204. The control plate 400 also includes a plurality of pneumatic ports 404 to control the plurality of actuators 402. The control plate 400 further includes a plurality of capacitor ports 410 that serve as fluidic capacitors, with a flexible valve or pumping membrane suspended across a port opening, the operation of which is discussed in more detail below. In addition, a vacuum inlet 408 is in fluid receiving communication with a plurality of vacuum ports 406 distributed across the control plate 400. In operation, after disposing the control plate 400 on the fluid flow plate 204, a suction can be applied to the vacuum inlet 108 and distributed

through the vacuum ports 406. The control plate 400 may then suctionally engage the fluid flow plate 204 via the vacuum ports 406. In some implementations, mechanical clamps or fasteners (e.g., screws, clips, etc.) can be used to further strengthen the engagement of the control plate 400 to the fluid flow plate 204.

[0059] As described above, the control plate 400 includes a plurality of pneumatic actuators 402. As illustrated, control plate 400 includes twenty actuators divided into four 4-port, constant-volume pumps 412. Each constant-volume pump 412 corresponds to the intersection of two channels in the fluid flow plate 204. The actuator 402(a) lies at the center of the constant-volume pump 412, and drives fluid (e.g., gas or liquid) through the four branches of the intersection. Each actuator 402(b)–405(e) controls the flow of the fluid into its respective branch of the intersection. The constant-volume pump 412 is discussed further in relation to Figures 4D–4F.

[0060] In some implementations, one or more of the capacitor ports 410 also serve as viewing ports. Viewing ports are pass throughs (or vias) that enable optical access to the dorsal side of the cell culture vessels 206 eventually coupled to the cell culture platform 102. In such implementations, some viewing ports may also serve as fluidic capacitors (e.g., may contain an optically transparent valve or pumping membrane), while other viewing ports are only viewing ports (e.g., do not contain a membrane). In some implementations, the control plate 400, fluid flow plate 204, and/or cell culture vessels 206 are manufactured from optically clear materials such that cell cultures are optically accessible without viewing ports. In some implementations, the components of the cell culture system 100 are substantially optically clear and include a plurality of viewing ports.

[0061] Figure 4B is a cross sectional view illustrating the internal pneumatic flow channels of the control plate 400. As illustrated, the control plate 400 includes the channels 414(1)–414(6). The channel 414(1) corresponds the vacuum inlet 408. The channels 414(2)–414(6) each correspond to one of the pneumatic ports 404 and act as control channels for the above described actuators 402(a)–402(e). Figure 4B illustrates that each constant-volume pump 412 is connected to the same control channels 414(2)–414(6), and thus operate in unison. In some implementations, each actuator 402 within constant-volume pump 412 the control plate 202 is individually controllable.

[0062] The channel 414(1) includes a plurality of stems to route a fluid (e.g., a liquid or gas) to the vacuum ports 406. A first vacuum port 406(b) includes a relatively larger diameter compared to a second vacuum port 406(a). Accordingly, stem 416, which corresponds to the larger first vacuum port 406(b), includes a larger diameter to support the increased flow through vacuum port 406(b). In comparison, stem 418, which corresponds to vacuum port 406(a) includes a relatively smaller diameter. In some implementations, the stems 416 and 418 and the fluid flow channels described herein have a diameter of about 1–5 mm, about 5–10 mm, and about 15–25 mm.

[0063] As described above, in some implementations, the actuator is an electromagnetic actuator. Figure 4C is an isometric view of a control plate 450 with electromagnetic actuators 452. The control plate 450 is manufactured on a printed circuit board 454, and similar to control plate 400, includes a plurality of capacitor ports 410. Additionally, the control plate 450 includes a membrane 456 that protects the electronics of the control plate 450 from the fluids contained in the above layers. The membrane 456 also allows for a seal between the control plate 450 and the fluid flow plate 204 to protect the electronics from environmental moisture (e.g., humidity, for example in an incubator). The control plate 450 also includes a plurality of electrical connectors 458. As illustrated, control plate 450 does not include fluid flow channels.

[0064] In some implementations, the electromagnetic actuators enable a smaller relative footprint compared to the control plate 400. In some implementations, the actuators 452 are implemented for bi-stable operation with fixed mechanical stops for the pistons they incorporate. This enables the actuators to have reproducible stroke volumes and only require power during engaged-unengaged transitions. As suggested above, in some implementations, the control plate 400 with pneumatic actuators is used when it is desired to have no, or a reduced number of, electrical components within the cell culture platform 102. For example, if an experimenter is performing electro-physiological experiments and the electrical components of the control plate 202 interfere with the electrophysiology recordings, then the experimenter may choose to use a pneumatic based system.

[0065] The control plate 450 also includes a plurality of connectors 458. In some implementations, the connectors 458 are used to electrically couple the control plate 450 to the controller 112 for the purpose of activating the actuators 452. In other implementations, the connectors 458 are used to connect sensors 106 to the control plate 450 and ultimately to

the control computer 110. In some implementations, pneumatic implementations also include connectors 458 for the connection of sensors 106.

[0066] Referring back to Figures 2, 3A, and 3B, the cell culture platform 102 includes a fluid flow plate 204. The fluid flow plate 204 includes a plurality of flow channels and pump chambers defined there through. The fluid flow plate 204 acts as an interface between the control plate 202 and the cell culture vessels 206. For example, the fluid flow plate 204 interfaces on its dorsal side with the actuators of the control plate 400. A fluid flow is then routed by the control plate 202 through the fluid flow plate 204 where the fluid can be routed to the cell culture vessels 206.

[0067] In some implementations, the fluid flow plate 204 is constructed from transparent, chemically stable, and mechanically robust thermoplastic materials such as polystyrene, polyetherimide, polyimide, polysulfone, or other similar materials. The material of the fluid flow plate 204 is selected to avoid chemical instabilities and chemical absorption.

[0068] In some implementations, dynamic control over flow through the fluid flow plate 204 is achieved using the above described actuators of the control plate 202. For example, the user can activate specific actuators to close, control the flow rate of, or route fluid away from channels.

[0069] In some implementations, the fluid flow plate 204 is disposable. In other implementations, the fluid flow plate 204 also includes actuators, sensors, and/or "reusable" components as described herein.

[0070] Figure 4D illustrates an enlarged schematic of the example constant-volume pump 412 from the control plate 400. At its center, the constant-volume pump 412 includes a displacement pump 460 operatively engaged to a displacement chamber disposed in the fluid flow plate 204. Four flow channels 464 in the fluid flow plate 204 radiate out from the displacement chamber. A membrane valve 462 in the fluid flow plate 204 and a corresponding actuator disposed on the control plate 400 is in series with each of the flow channels 464.

[0071] The constant-volume pump 412 includes a displacement pump 460. The displacement pump 460 and the membrane valves 462 are described further in relation to Figures 4E and 4F. Briefly, the displacement pump 460 is located near the center of the

constant-volume pump 412. In some implementations, the displacement pump 460 is an actuator that generates flow by driving a membrane into and out of the displacement chamber on the fluid flow plate 204. The deflection of the membrane generates a positive or negative pressure within the displacement chamber, which forces fluid flow through the displacement chamber. In some implementations, the actuator is a pneumatic actuator, electro-magnetic actuator, or piezoelectric actuator. In other implementations, the actuation of the membrane is achieved by pneumatically producing a partial vacuum or high pressure in the head space on the non-fluid side of the membrane. In some implementations, electromagnetic actuators reduce the complexity of a control plate by enabling electrical control of the actuators as compared to pneumatic actuators which are activated by pneumatic fluid lines. In some implementations, the actuators are implemented for bi-stable operation and have fixed mechanical stops for the pistons. This enables the actuators to have reproducible stroke volumes and only require power during engaged-unengaged transitions.

[0072] In some implementations, each stroke of the displacement pump 460 produces between about 0.05 N and about 2 N, between about 0.25 N and about 1.5 N, or between about 0.75 N and about 1.25 N of force. The actuation distance of the membrane during each stroke of the displacement pump 460 is between about 50 μm and about 500 μm , between about 100 μm and about 400 μm , or between about 200 μm and about 300 μm .

[0073] In some implementations, the constant-volume pump 412 displaces between about 0.1 μL and about 2.0 μL , between about 0.5 μL and about 1.5 μL , or between about 0.75 μL and about 1.25 μL of fluid per stroke of the actuator. This fluid displacement generates a flow rate between about 0.1 $\mu\text{L}/\text{sec}$ and about 25 $\mu\text{L}/\text{sec}$, between about 0.1 $\mu\text{L}/\text{sec}$ and about 20 $\mu\text{L}/\text{sec}$, between about 0.1 $\mu\text{L}/\text{sec}$ and about 15 $\mu\text{L}/\text{sec}$, between about 0.1 $\mu\text{L}/\text{sec}$ and about 10 $\mu\text{L}/\text{sec}$, between about 0.1 $\mu\text{L}/\text{sec}$ and about 5 $\mu\text{L}/\text{sec}$, or between about 0.1 $\mu\text{L}/\text{sec}$ and about 1 $\mu\text{L}/\text{sec}$.

[0074] The constant-volume pump 412 also includes a plurality of membrane valves 462. As illustrated, the constant-volume pump 412 includes four membrane valves 462. In some implementations, the constant-volume pump 412 includes between 4 and 12 valves or between a 4 and 8 valves, each coupled to a different flow channel 464. Similar to the displacement pump 460, the membrane valves 462 include an actuator that drives a membrane. In a process described in greater detail in relation to Figures 4E, 4F, and Figure 12, the membrane valve 462 closes the flow channel 464 to which it is attached by driving the

membrane into flow channel 464, sealing the two portions of the flow channel 464 on either side of the membrane valve 462 from one another. In some implementations, the membrane valves 462 are normally open (NO) and in other implementations, the membrane valves 462 are normally closed (NC). A NO membrane valve 462 enables fluid flow through the flow channel 464 to which it is coupled when the NO membrane valve 462 is deactivated. Conversely, a NC valve 462 prevents fluid flow through the flow channel 464 to which it is coupled when the NC valve 462 is activated. In some implementations, a spring or permanent magnet within the membrane valves 462 provides a static force required to maintain a closed position when a NC valve 462 is in its default position. For example, a relatively high pressure fluid stream could force a NC valve open; however, the valve's static force ensures the valve 462 remains in its closed state until the valve 462 is actuated.

[0075] The membrane valves 462 (and displacement pump 460) are controlled by the above described controller 112. Control of the membrane valves 462 enables twelve possible fluid paths through the constant-volume pump 412 (i.e., a fluidic path from each membrane valve 462 to every other membrane valve 462 of the constant-volume pump 412). Multiplexed control of the valves enables a constant flow volume along a plurality of the fluidic paths at one time. Multiplexed control of the valves means that with each stroke cycle of the replacement valve 460, the configuration of open and closed membrane valves 462 are changed (thus selecting different fluidic paths through the constant-volume pump 412). In some implementations, a plurality of fluidic capacitors are coupled to each of the fluid flow channels 464, such that as the constant-volume pump 412 cycles through the multiplexed set of fluidic pathways, the output flow from the constant-volume pump 412 along each of the multiplexed fluidic pathways is converted from a pulsatile flow to a constant-volume flow. For example, on a first stroke of the displacement pump 460, the membrane valves 462 are configured to inject fluid into a cell culture vessel from a fluidic reservoir and then on a second stroke of the displacement pump 460 the membrane valves 462 may be configured such that the constant-volume pump 412 withdraws fluid from the cell culture vessel and disposes of the fluid into a waste reservoir.

[0076] The constant-volume pump 412 further includes a plurality of flow channels 464. In some implementations, the flow channels 464 have a width and height between about 0.1 mm and about 1.5 mm, between about 0.1 mm and about 1 mm, or between about 0.1 mm and about 0.5 mm. In some implementations, one or more fluidic capacitors (e.g., capacitor ports

410) are coupled in-line with each of the flow channels 464. The fluidic capacitors transform the pulsatile nature of the flow generated by the displacement pump 460 into a constant, steady flow. The flow through the constant-volume pump 412 can be modeled as an RC circuit. In some implementations, the capacitance of the fluidic capacitors is selected such that the time constant (τ) of the flow channel 464 is about five times greater than the switching frequency of the displacement pump 460. The time constant (τ), like in an electrical RC circuit, is calculated as the resistance of the flow channel times the capacitance of the fluidic capacitor in series with the flow channel. As described below, in some implementations, the cell culture vessel are open such that cells within the cell culture vessel may be exposed to environmental gases. When the cell culture vessel is open it is important to use a constant-volume pump 412 to ensure that the cell culture vessel does not overflow. In an open cell culture vessel pressure does not build up within the cell culture vessel. Accordingly, in some implementations, a volume of fluid substantially equal to the volume of fluid injected into the cell culture vessel does not passively flow out of cell culture vessel. However, the negative pressure created within the constant-volume pump 412 enables the constant-volume pump 412 to draw a volume of fluid out of the open cell culture vessel equivalent to the volume of fluid that it injects into the open cell culture vessel.

[0077] Figure 4E illustrates a cross-sectional view of an example constant-volume pump 470. The constant-volume pump 470 includes a displacement pump 471 and four valves 472 (two of which are illustrated in the cross-sectional view). The pistons 473 of the valves 472 and displacement pump 471 are configured to deflect a membrane 474. The constant-volume pump 470 also includes a flow channel 475 and a displacement chamber 476 disposed in the fluid flow plate 204. The membrane 474 is sandwiched between a fluid layer 477 (e.g., in the fluid flow plate 204) and an actuation layer 478 (e.g., in the control plate 202).

[0078] As described above, the constant-volume pump 470 includes a displacement pump 471 and valves 472. In some implementations, the displacement pump 471 and valves 472 are actuators. For example, the displacement pump 471 and valves 472 can be electromagnetic, piezoelectric, or pneumatic actuators. The displacement pump 471 and the valves 472 have a diameter between about 2 mm and about 15 mm, between about 5 mm and about 10 mm, or between about 7 mm and about 10 mm. As illustrated, the valve 472(a) is deactivated, and the displacement pump 471 is returning to its deactivated state, creating a

vacuum in the displacement chamber 476. As illustrated, this draws a fluid into the displacement chamber 476.

[0079] The constant-volume pump 470 also includes a membrane 474. In the NO valve configuration illustrated in Figure 4E, the membrane 474 is deflected by the valves 472 to close a channel (as illustrated by valve 472(b). In some implementations, the membrane 474 is a membrane sheet that is laminated across substantially all of the surface of the actuation layer 478. In other implementations, the membrane 474 is a component of each of the displacement pump 471 and valves 472 and is not a unique layer within the control plate. In some implementations, the membrane 474 is a high-temperature polyurethane, a fluoropolymer elastomer, or a synthetic rubber. For example, the membrane 474 can include Viton® (manufactured by DuPont, headquartered in Wilmington, Delaware). The membrane is between about 25 μm and about 300 μm , between about 50 μm and about 250 μm , between about 100 μm and about 200 μm , or between about 100 μm and about 150. The material for the membrane is selected such that (1) substantially no flow occurs through the valve 472 when the valve 472 is in a closed position, (2) the material is inert, (3) the material does not absorb chemicals, (4) the material is fatigue resistant, (5) the material is non-tacky (i.e., the valve membrane opens relatively easily after being closed for a long period of time), (5) maintains desired properties though the sterilization process, or any combination thereof. In some implementations, the membrane is treated to increase the non-tackiness of the material. In some implementations, the membrane is treated with an abrasive (e.g., sandblasting, grinding, or sanding). In some implementations, the surface of the membrane is chemically treated with alumina, titania, zirconia (metal oxides) or a combinations thereof. The surface treatment creates a surface layer between about 50 and about 400 angstroms thick.

[0080] The constant-volume pump 470 also includes an actuation layer 478. In some implementations, the actuation layer 478 is formed from a polyimide, such as Kapton, or an acrylic. In some implementations, the actuation layer 478 is formed from by coupling a plurality of layers together. For example, pneumatic channels may be routed into individual layers of polyimide. The routed polyimide layers are then bound together with adhesive layers, examples of which include phenolic butyral, polyurethane (PU) or acrylics (PMMA) to form a solid actuation layer 478 with pneumatic channels running therethrough. In implementations with electrical actuators (e.g., electromagnetic actuators) the power and signal traces run through the actuation layer.

[0081] The constant-volume pump 470 also includes a fluid layer 477 (e.g., the fluid flow plate 204). The fluid layer 477 contains the fluidic flow channels (e.g., flow channel 475). The fluid layer 477 also includes the displacement chamber 476. In some implementations, the fluid layer 477 is formed from a class VI thermoplastic, such as, but not limited to polyetherimide (PEI), polyimide (PI), polyurethane (PU), viton or a combination thereof.

[0082] Figure 4F illustrates a cross-sectional view of an example constant-volume pump 480. The constant-volume pump 480 illustrates a NO valve configuration. The constant-volume pump 480 includes a segmented flow channel 483. The constant-volume pump 480 also includes a displacement pump 481 and four valves 482 (two of which are illustrated in Figure 4F). The constant-volume pump 480 includes a membrane 474 sandwiched between the fluid layer 477 and the actuation layer 478.

[0083] The constant-volume pump 480 includes the displacement pump 481 and valves 482. In a NO valve configuration, the valves 482 and displacement pump 481 are activated (i.e., opened) by applying a vacuum to the actuation layer 478 side of the membrane. As illustrated in Figure 4F, the displacement chamber 484 of the displacement pump 481 is within the actuation layer 478. In some implementations, the floor of the displacement chamber 484 is concave, such that the membrane 474 conforms to the floor of the displacement chamber 484 when a vacuum is applied to the displacement pump 481.

[0084] Now referring to Figure 5A, which illustrates an isometric view of an example fluid flow plate 500. The top surface of the fluid flow plate 500 includes a plurality recesses (or mortises) 504. As described below, the cell culture vessels 206 include matching projections (or tenons). The mortises 504 and tenons interlock and properly align cell culture vessels 206 with the flow ports 502. As illustrated, the flow ports 502 are included in a subset of the mortises 504. In some implementations, each mortise 504 includes a flow port 502.

[0085] As illustrated, and referring back to Figures 3A and 3B, the fluid flow plate 500 supports six cell culture vessels 206. In some implementations, the fluid flow plate 500 supports between 1 and 10, 10 and 20, 20 and 50, 50 and 100 cell culture vessels 206.

[0086] Figure 5B illustrates a cross-sectional view of the fluid flow plate 500 from Figure 5A. As revealed by the cross-sectional view, the fluid flow plate 500 includes a plurality of fluid flow channels 508. In some implementations, the fluid flow channels 508 connect one or more flow ports 502 to other fluid flow channels 508. Thus, in some implementations, the

fluid flow channels 508 connect one or more cell culture vessels 206 and/or interconnect different portions of a single cell culture vessel 206. In some implementations, the fluid flow plate 500 includes a plurality of layers each of which include additional fluid flow channels 508. For example, the fluid flow plate 500 may include a first layer of fluid flow channels 508 that run along a first axis and a second set of fluid flow channels 508 that run orthogonal to the first axis.

[0087] Referring back to Figures 2, 3A, and 3B, the cell culture platform 102 includes a plurality of cell culture vessels 206(1)–(*n*), where *n* is the number of cell culture vessels. As described above, various cell culture platforms 102 can support between 1 and 10, between 10 and 20, between 20 and 50, or between 50 and 100 cell culture vessels 206. In some implementations, the cell culture vessels 206 are configured to house a specific cell type and/or cells from a particular organ type. In some implementations, the cells from the particular organ type include a plurality of cells types related to the particular organ. For example, when the cell culture vessel 206 is configured to house organ cells, the cell culture vessel can be configured to culture Loop of Henle thin segment cells, tubule cells, collecting duct cells, and glomerulus parietal cells. In some implementations with multiple cells types relating to a particular organ type, a first cell type related to the organ is cultured above a permeable membrane and a second cell type related to the organ is cultured below the permeable membrane.

[0088] In some implementations, the cell culture vessels 206 include a common exterior form factor regardless of the internal configuration of the cell culture vessel 206. For example, each cell culture vessel 206 can include the above described tenons and fluid ports at predetermined locations so the cell culture vessels 206 can be placed in any cell culture vessel slot on the fluid flow plate 202.

[0089] In some implementations, the cell culture vessels 206 are configured to support specific cell and/or organ tissue types. In some implementations, the cell culture vessels 206 may include specific scaffolds or structures to enable 3-dimensional cell growth of a specific cell and/or organ type. In other implementations, the cell culture vessels 206 are configured to support specific cell and/or organ tissue types by providing a predetermined flow rate to the cell culture vessel 206 and/or by providing predetermined fluids (*e.g.*, specific media mixtures) to the cell culture vessel 206. For example, a cell type that requires a high shear force can be cultured in a cell culture vessel 206 with a plurality of input ports and a plurality

of output ports. The plurality of input and output ports enable a relatively larger volume of fluid to flow through the cell culture vessel 206, thus imparting a relatively larger shear force on the cells within the cell culture vessel 206. In some implementations, cells that require little or no shear force may be cultured in cell culture vessels with a single port, such that nutrients diffuse into the cell culture vessel through the single port under no force from a fluid flow.

[0090] In other implementations, based on their physiological requirements, cells are cultured in a scaffold submerged in media or on a membrane at an air-liquid interface. For example, alveolar cells from the lung may be placed in a cell culture vessel 206 that is designed to provide air to the top-side of the cells while supplying the dorsal side of the cells with nutrients. In another example, liver cells may be cultured on a permeable membrane above a reservoir such that diffusion can occur through the liver cell layer and membrane to the reservoir.

[0091] As described in greater detail below, in some implementations, the cell culture vessels 206 include slots for one or more cell culture inserts. The cell culture inserts house the cells cultured in the cell culture vessel 206. The cell culture inserts are removable and enable the individual cultures to be seeded and grown outside of the cell culture system 100. For example, a company may sell pre-seeded cell culture inserts, which a researcher purchases and then inserts into a cell culture system 100.

[0092] In some implementations, the cell culture vessels 206 include multiple compartments that are separated by semi-permeable membranes. In some implementations, the membranes can include specific matrix components representing the surface chemistry, mechanical stiffness, and porosity of *in vivo* tissues. In some implementations, cells are cultured directly on the membranes.

[0093] As with the other components of the cell culture platform 102, in some implementations, the cell culture vessels 206 are disposable. The cell culture vessels 206 are manufactured from optically transparent materials such as polystyrene and/or polyimide. The cell culture vessels 206 materials are stable and compatible with cell culture and biological fluids relative to conventional microfluidic materials. For example, in some implementations, the cell culture vessels 206 are manufactured from PDMS. In some implementations, disposable cell culture vessel components are manufactured from

thermoplastics such as polystyrene, polycarbonate, cyclic olefin copolymer (COC), or any combination thereof. In some implementations, the cell culture vessels 206 are manufactured by direct machining, embossing, injection molding, or any combination thereof may be used. In some implementations, the control plate 202 and/or fluid flow plate 204 are manufactured through similar processes with similar materials to those described above.

[0094] In some implementations, the cell culture vessels 206 and/or the fluid flow plate 204 include one-way valves. The one-way valves enable the cell culture vessels 206 to be temporally removed from the fluid flow plate 204 during experimentation. For example, a user may remove a cell culture vessel 206 from the cell culture platform 102 to perform a separate experiment or test on the cells within the removed cell culture vessel 206.

[0095] In some implementations, the above described fluid reservoir 118 and/or waste reservoir 120 can have the same form factor as a cell culture vessel 206, enabling the fluid reservoir 118 and/or the waste reservoir 120 to be modularly added to the cell culture platform 102. The fluid flow plate 204 and the control plate 202 can then flow growth media or other fluids (such as a medication or toxin) from the reservoir to the other components of the cell culture platform 102.

[0096] As described below, in some implementations, the cell culture vessels 206 include customized scaffold structures for each physiological system model. In some implementations, the scaffolds (also referred to as cell culture inserts) enable individual models to be developed separately from the cell culture platform 102 and then supplied individually for practical implementation.

[0097] In some implementations, specialized drug storage and delivery may be required for specific cell culture vessels 206 (*e.g.*, delivering insulin to a cell culture vessel 206 culturing liver cells). These implementations can include custom modules fitted to the above described lids of specific culture wells. For example, and referring to Figure 3B, the port 304 on lid 302 may be used to enable delivery of an agent to the interior of cell culture vessel 206(b). In some implementations, the delivery module is controlled by the control plate 202 and/or directly by the controller 112.

[0098] Figures 6A–6D illustrate schematics of various example cell culture vessels. As illustrated, each cell culture vessels 600, 610, 620, and 630 includes an inlet port 602 and an outlet port 604. In some implementations, the cell culture vessels include a plurality of inlet

ports 602 and/or a plurality of outlet ports 604. In certain implementations, each port of a cell culture vessel 206 is configured to be an inlet port 602 or an outlet port 604 by configuring the fluid flow plate 204 with the one or more actuators in the control plate 202.

[0099] Each cell culture vessel 600, 610, 620, and 630 also includes a cell culture insert 606. As described above, the cell culture insert 606 enables the off-platform culturing of cells. The cell culture vessels include slots which secure the cell culture inserts 606 in place. In some implementations, the bottom surface of the cell culture insert includes a semi-permeable membrane on which cells are cultured.

[0100] Figure 6A illustrates a cell culture vessel 600 configured for a basal flow 608. As described above, some cells are responsive to specific flows and/or shear forces. For example, a cell population of liver cells may more closely mimic *in vivo* liver cells if exposed to a shear force. By employing a cell culture insert 606 with a permeable membrane, the configuration of cell culture vessel 600 exposes a cell's basal membrane to a flow and thus the described shear force. In some implementations, a basal flow allows the dorsal surface to be exposed to gases. For example, this type of configuration may be used to mimic alveolar tissue. In this example, alveolar epithelial cells are cultured in the cell culture insert 606. Nutrients are supplied to the cells through the basal flow 608, as the cells are exposed to gas along their top surface.

[0101] Figures 6B and 6C illustrate cell culture vessels 610 and 620, respectively. The cell culture vessels 610 and 620 are configured to provide a top flow. The cell culture vessel 610 includes a raised cell culture insert 606. The raised cell culture insert 606 enables diffusion through the cells and into a reservoir space 611 located beneath the insert 606(b). In some implementations, the cell culture configuration of cell culture vessel 620 is used to culture gut epithelial cells. Figure 6D illustrates the cell culture vessel 630. The cell culture vessel 630 is configured to allow flow above and below the cell culture insert 606.

[0102] Figure 7A illustrates an isometric view of one example implementation of a cell culture vessel 630, similar to the cell culture vessel 206(b) in Figure 3A. Exteriously, each wall of the cell culture vessel 700 includes a recess used to secure the cell culture vessel 700 to a fluid flow plate 204 with thumb-screws. The interior of the cell culture vessel 700 includes a top flow area 704 and cell culture area 706. In some implementations, the floor of the cell culture area 704 is a semi-permeable membrane.

[0103] Figure 7B illustrates an isometric cutaway view of the cell culture vessel 700. As revealed by the cut-a-way, the cell culture vessel 700 includes a lower flow area 708. Fluid flows into and out of the lower flow area 708 through ports 710. The arrow 712 illustrates one possible flow pattern through the cell culture vessel 700. A lid 714 is optionally coupled to the cell culture vessel 700. The lid 714 is manufactured with similar materials as the cell culture vessel 700. In some implementations, the lid 714 is transparent to provide optical access to the cells within the cell culture area 706. The lid 714 also includes a plurality of access ports 716. In some implementations, the access ports 716 are used to introduce a gas and/or a liquid into the top flow area 704. The gas and/or liquid is supplied to the access ports 716 through the control plate 202 and/or the fluid flow plate 204 in some implementations. In other implementations, the gas and/or liquid supply to the access ports 716 is independent of the cell culture platform 102. In some implementations, the cell culture vessel 700 is used to culture lung tissue. For example, lung cells are cultured within the cell culture area 706. Nutrients in the lower flow area diffuse to the cells through the semi-permeable membrane of the cell culture area 706. Gas, emulating gas within a human's lungs, is passed into the top flow area 704 through the access ports 716.

[0104] Figure 8 illustrates another implementation of a cell culture vessel 206. Figure 8 illustrates a top view of cell culture vessel 800, similar to the cell culture vessel 206(a) in Figure 3A. The cell culture vessel 800 includes an inlet port 802. The fluid flow entering the cell culture vessel 800 is directed around a wall 804 and toward an outlet 806. The outlet 806 is recessed within a slot 808, which is similar to above described slots for securing the cell culture inserts. In the cell culture vessel 800, a portion of the fluid flow flows through the cells and membrane of the cell culture insert to reach the outlet 806. Recesses 810 enable excess fluid to bypass the cell culture insert and flow directly to the outlet 806. In some implementations, a cell culture vessel similar to the cell culture vessel 800 is used for culturing cells, such as liver cells, in the presence of a shear force.

[0105] Figure 9A illustrates a cross sectional view of an actuator 900 suitable for inclusion in the control plate 202 for controlling fluid paths in the fluid flow plate 204. The actuator 900 is housed within control plate 902. A fluid flow plate 904, which includes the flow channel 906, is coupled to the control plate 902. To close the flow channel 906, the actuator 900 drives its piston upward. As described above, a membrane 908 separates the actuator

from the fluid of the fluid flow plate 904. Once deployed the piston drives into a recess 910 in the top of the flow channel. This creates a seal, closing the channel 906.

[0106] Figure 9A also illustrates a fluidic capacitor 912. In some implementations, one or more fluidic capacitors 912 are included in the flow channels of the cell culture platform 102. The fluidic capacitor 912 smooths a fluid flow through the channel to which it is attached. The fluidic capacitor 912 includes a membrane 914 above a cavity 916. Responsive to a pulsatile wave (or other non-smooth flow) the membrane 914 deforms into the cavity 916. The expansion of the channel into the cavity 916 slows the pulsatile wave and smooths the flow through the channel.

[0107] Figure 9B illustrates a cross sectional view of example actuators configured to inject and/or withdraw fluid samples for a cell culture system. As illustrated in Figure 9B, a fluid channel 950 runs below a cell culture vessel 952. An injection/withdrawal (I/W) module 954 is coupled to one end of the channel 950. The I/W module 954 includes a first actuator 956, which when activated seals the I/W module 954 off from the fluid channel 950. The mechanism of the first actuator 956 is similar to the above described actuator 908 illustrated in Figure 9A. Briefly, the first actuator 956 drives a membrane 962 into a recess in the top of the fluid channel 950, which creates a seal and closes the I/W module 954 off from the fluid channel 950. The I/W module 954 also includes a second actuator 958, which is coupled to a second membrane 964. The I/W module 954 also includes a reservoir 960 to store fluid for injection and/or after withdrawal. In some implementations, the I/W module 954 also includes an access port (not illustrated) to enable the injection and/or withdrawal of fluid from the reservoir 960.

[0108] To withdraw (also referred to as sipping) a sample from the fluid channel 950, the first actuator 954 lowers. With the first actuator 954 lowered, a fluid can enter the I/W module 954. The second actuator 958 retracts its piston, and drives the second membrane 964 upward. The upward movement of the membrane 964 creates a vacuum in the reservoir 960, which draws a fluid from the fluid channel 950 into the reservoir 960. To inject a fluid into the fluid channel 950, a similar process occurs. During a fluid injection, the second actuator 958 extends its piston, creating a pressure build up in the reservoir 960. Responsive to the first actuator 956 opening access to the fluid channel 950, the pressure build up drives the fluid in the reservoir 960 out of the I/W module 954 and into the fluid channel 950.

[0109] In some implementations, the I/W module 954 does not require the second actuator 958 to withdraw fluid from the fluid channel 950. For example, the flow present in the fluid channel 950 may drive fluid into the reservoir 960. In some implementations, the I/W module 954 is a component of the above described fluid flow plate, cell culture vessels, or control plate. For example, the I/W module 954 may be a component of a cell culture vessel and inject or withdraw fluid directly from the cell culture vessel. In other implementations, the I/W module 954 is a separate module from the cell culture platform, and may be modularly added to any of the cell culture vessels and/or the fluid flow plate.

[0110] Figure 10 illustrates a flow chart of a method 1000 for culturing a plurality of cells. In some implementations, the method 1000 is used to test the interplay of organ systems *in vitro*. The method 1000 includes providing a first and second cell culture vessel (step 1001). The method 1000 also includes providing a cell culture platform (step 1002). Cells of a first type are disposed in the first cell culture vessel and cells of a second type are disposed in the second cell culture vessel (step 1003). Then, the cell culture vessels are coupled to the cell culture platform (step 1004) and a fluid path (also referred to as a fluid circuit) is configured to the first and/or second cell culture vessels (step 1005). The method 1000 also includes flowing a fluid through the cell culture platform to the first and second cell culture vessels (step 1006).

[0111] As set forth above, the method 1000 begins with the provision of a first and second cell culture vessel (step 1001) and cell culture platform (step 1002). The first and second cell culture vessels can be similar to the cell culture vessels described above in relation to Figures 2–3B, and 6A–8. In some implementations, the first and second cell culture vessels are configured differently. For example, the first cell culture vessel can be configured to culture tissue from a first organ (*e.g.*, lung tissue), and the second cell culture vessel can be configured to culture tissue from a second organ (*e.g.*, liver tissue). For example, the first cell culture vessel may be the cell culture vessel 700 illustrated in Figure 7A and the second cell culture vessel may be the cell culture vessel 800 illustrated in Figure 8. In some implementations, the cell culture platform is the cell culture platform 102 discussed above. In some implementations, one or more cell culture vessels are already coupled to the cell culture platform 102 prior to the beginning of the method 1000.

[0112] Next, a first type of cells are disposed in the first cell culture vessel and a second type of cells are disposed in the second cell culture vessel (step 1003). In some

implementations, the cell culture vessel configurations selected in step 1001 is responsive to the type of cells a user intends to use in step 1003. In some implementations, a user is able to mimic an organ system by combining a specific cell type with a specific cell culture vessel configuration. For example, a user may select to combine alveolar cells with a cell culture vessel configuration that provides a liquid-gas interface (*e.g.*, the cell culture vessel 700 illustrated in Figures 7A and 7B).

[0113] In some implementations, the first and second cell types are different cell types. In these implementations, a user may combine different cell types and cell culture vessel configurations to mimic a plurality of organ systems. In some implementations, the organ systems correspond to two or more of a liver, a lung, or a kidney. As described below, in some implementations the modular combination of multiple organ systems enables a user to study the interactions between those organ systems. In other implementations, a user can use a cell culture platform culturing a plurality of interconnected organ systems to study drug dosing and drug uptake.

[0114] Next, the first and second cell culture vessels are coupled to the cell culture platform (step 1004). In some implementations, as described above in relation to Figures 2–3B, the cell culture vessels are coupled to a fluid flow plate, which acts as an interface between a control plate and the cell culture vessels. In some implementations, the cell culture vessels are reversibly coupled to the control plate and/or fluid flow plate.

[0115] The method 1000 further includes configuring a fluid circuit between the first and second cell culture vessels (step 1005). As described above, in some implementations, an actuator is coupled to (or within the control plate). Activation of the actuator controls at least one valve in the fluid flow plate and/or cell culture vessels. By activating the one or more actuators in the cell culture platform, a user configures a fluidic circuit that routes the fluid flow between the first and second cell culture vessels.

[0116] Responsive to coupling the first and second cell culture vessels to the control plate, a fluid is flowed through the cell culture platform to the first and second cell culture vessels (step 1006). In some implementations, the fluid enters the cell culture platform at an interface with the fluid flow plate. In yet other implementations, the fluid enters the cell culture platform through one or more of the cell culture vessels. In some implementations, flowing the fluid through the cell culture platform constitutes recirculating the fluid through

the cell culture platform. In some implementations, the fluid is a growth medium, blood, a gas, or any combination thereof.

[0117] In some implementations, the method 1000 further includes disposing a third cell type into a third cell culture vessel and then coupling the third cell culture vessel to the cell culture platform in addition to or in place of the first and second cell culture vessels. In other implementations, the method 1000 also includes reconfiguring the fluid circuit created in step 1006 by activating one or more actuators. For example, by activating one or more of the actuators, the above-described fluid circuit can be reconfigured to include the third cell culture vessel. In other implementations, the method 1000 includes rearranging and/or removing the first, second, and/or third cell culture vessels within the cell culture platform. In yet other implementations, the method 1000 includes measuring a parameter within the cell culture platform 102. For example, a temperature in one of the cell culture vessels and/or a flow rate through the fluid circuit may be measured. In some implementations, a cell culture vessel is temporally removed from the cell culture platform 102 to perform the measurement. In other implementations, a cell culture vessel is permanently removed and replaced with a cell culture vessel housing similar or different cells or organ tissue type.

[0118] One of ordinary skill in the art will recognize that in some implementations the above method steps of the method 1000 may be performed in a different order or one or more of the method steps may be omitted. For example in one implementation, the fluid circuit may be configured prior to the coupling of the cell culture vessels to the cell culture platform. In a similar example, a user may purchase a fluid flow plate that includes preconfigured fluid flow channels and therefore does not have to be configured once coupled to the cell culture platform.

[0119] Figure 11 illustrates an example schematic of a use case of the above described system. The schematic illustrates a system 1100 that, in some implementations, is used to investigate drug candidates. The system 1100 corresponds to a cell culture platform culturing cells that correspond to four organ systems. In some implementations, one or more cell culture vessels correspond to each organ system. The four organ systems of the system 1100 include tracheobronchial tissue 1102, alveolar tissue 1104, small intestine tissue 1106, and liver tissue 1108. Using the plurality of valves 1110 and constant-volume pumps 1112, which correspond to actuators in a control plate, two circulatory circuits are created within the fluid flow plate used to implement the system 1100. The first circuit 1114 represents a

circulatory (or cardiovascular) system. The first circuit 1114 provides nutrients to each of the organ systems 1102, 1104, 1106, and 1108. In some implementations, the fluid used in the transport of nutrients and other chemicals to each of the organ systems 1102, 1104, 1106, and 1108 is a growth medium, blood, or a blood analyte. The second circuit 1116 (illustrated as a dashed line) is coupled to only the small intestine tissue 1106 and the liver tissue 1108. The second circuit 1116, small intestine tissue 1106, and liver tissue 1108 correspond to a lymphatic system and filter waste and other materials from the first circuit 1114.

[0120] In the system 1100, each of the cell culture vessels used to implement the system 1100, provide a top flow and a bottom flow, similar to the cell culture vessel 630 illustrated in Figure 6D. For example, in the cell culture vessels corresponding to the alveolar tissue 1104 and the tracheobronchial tissue 1102, the cells are provided nutrients through fluid from the first circuit 1114, which flows through the lower chamber of the cell culture vessels. In the top chamber of the cell culture vessels, the alveolar tissue 1104 and the tracheobronchial tissue 1102 are exposed to oxygen. Exposure to oxygen on one side and the fluid of the first circuit 1114 on the other, enables the cells of the alveolar tissue 1104 and the tracheobronchial tissue 1102 to oxygenate the fluid while also removing CO₂.

[0121] The bottom flows in the cell culture vessels, which correspond to the small intestine tissue 1106 and the liver tissue 1108, also originate from the first circuit 1114. As described above, fluid from the first circuit 1114 is used to supply the respective tissue with nutrients. In the cell culture vessels that correspond to the small intestine tissue 1106 and the liver tissue 1108, the top flow is a component of the flow from the second circuit 1116. In addition to receiving nutrients from the fluid of the first circuit 1114, the small intestine tissue 1106 and the liver tissue 1108 filter the fluid of the first circuit 1114 and transfer the filtered waste to the fluid of the second circuit 1116, where it can be removed from the system 1100.

[0122] By culturing organ specific tissue types within a biomimetic environment (*e.g.*, within a cell culture vessel as described above wherein the temperature, humidity, and other parameters mimic *in vivo* conditions) and interconnecting each of the organ systems in a physiologically meaningful way, experiments can be conducted on *in vitro* cells that substantially mimic the responses of *in vivo* cell populations. For example, a predetermined dose of a drug can be introduced to the system 1100 through the drug delivery system 1120. Starting at the drug delivery system 1120, the first circuit 1114 of the system 1100 transports the drug to each of the organ systems 1102, 1104, 1106, and 1108. The arrows 1250

illustrate the path taken by drug through the first circuit 1114. The cells uptake the drug as it flows through the first circuit 1114. Additionally, some of the drug is filtered out of the fluid of the first circuit 1114 as it circulates through the system 1100. For example, the alveolar tissue 1104 may remove some of the drug as an off gas when the alveolar cells remove CO₂ from the fluid of the first circuit 1114. The liver tissue 1108 may also filter the drug out of the fluid of the first circuit 1114 and then transfer the drug to the fluid of the second circuit 1116.

[0123] As the drug flows through the system 1100, a number of measurements can be made. For example, a user may monitor the pH of the fluid in the first circuit 1114 to determine if the drug is causing the fluid to become basic or acidic. A user may sample the waste collected in the fluid of the second circuit 1116 to determine if the drug dosage is too high. For example, a user may perform experiments wherein the drug dosage is lowered to the point where the drug is substantially not present in the fluid of the second circuit 1116. In some implementations, a substantial amount of drug in the fluid of the second circuit 1116 indicates that too much drug is being introduced into the system 1100.

[0124] In some implementations, the user may temporally remove one of the cell culture vessels corresponding to one of the tissue systems and examine the cells in the cell culture vessel with the above described microscope. For example, the user may examine the cells with a microscope to determine if the drug is causing damage to the cells. In some implementations, the user can examine cells within a cell culture vessel without removing the cell culture vessel from the cell culture platform.

[0125] Figure 12 illustrates a flow chart of an example method 1200 for flowing a fluid through a constant-volume pump. First, a cell culture system with a constant-volume pump is provided (step 1201). The method 1200 includes closing a first membrane valve (step 1202). Fluid is then drawn into the displacement chamber (step 1203). A second membrane valve is then closed (step 1204) and the first membrane valve is opened (step 1205). The displacement chamber is evacuated (step 1206). Finally, the fluid is flowed out of the constant-volume pump (step 1206).

[0126] As set forth and also referring to Figure 4D, the method 1200 begins with the provision of a cell culture system (step 1201). The cell culture system includes a control plate, which actuates a constant-volume pump similar to the constant-volume pump 412

illustrated in Figure 4D. The constant-volume pump includes a central displacement pump and a plurality of channels radiating away from the displacement pump. As illustrated in Figure 4D, in some implementations, the constant-volume pump includes four flow channels. A membrane valve is coupled in-line with each of the flow channels. In some implementations, a fluidic capacitor is also coupled in-line with one or more of the flow channels.

[0127] The method 1200 also includes closing a first membrane valve (step 1202). As described above in relation to Figures 4E and 4F, in a NO configuration a fluid channel is closed by activating the membrane valve and in a NC configuration the fluid channel is closed when the membrane valve is in its default state. The first membrane valve is the membrane through which the fluid flows in the final step of the method 1200. For example, and referring to Figure 4D, assume that membrane valve 462(a) is coupled to an input of a cell culture vessel, membrane valve 462(d) is coupled to an output of the cell culture vessel, valve 362(b) is coupled to a fluid reservoir, valve 362(c) is coupled to a waste reservoir, and that each of the valves 362 are NC valves. If fluid is to be flowed into the cell culture vessel, in step 1202, valve 262(a) is closed. Closing the valve of the destination channel ensures that the fluid that fills the displacement chamber in the next step does not come from, in this example, the cell culture vessel.

[0128] Next, the method 1200 includes drawing the fluid into the displacement chamber (step 1203). Fluid is drawn into the displacement chamber by deflecting the membrane of the displacement pump. The drawing of fluid into the displacement chamber is termed the in-stroke of the displacement pump. The deflection of the membrane creates a vacuum within the displacement chamber, causing the displacement chamber to be filled with fluid from any of the fluid flow channels coupled to the displacement chamber which have a membrane valve in the open state. For example, continuing the above example, the membrane valves 362(a), 362(c), and 362(d) may be closed such that the displacement chamber is filled with liquid from the fluid reservoir.

[0129] The method 1200 includes closing a second membrane valve (step 1204). Once the displacement chamber is filled with fluid, the second membrane valve is closed. The second membrane valve is coupled to the fluid channel that provided the fluid to fill the displacement chamber – for example, valve 362(b) in the above example.

[0130] The method 1200 also includes opening the first membrane valve (step 1205). In some implementations, the closing of the second membrane valve (step 1204) and the opening of the first membrane valve (step 1205) occur at substantially the same time.

[0131] Responsive to the opening of the first membrane valve, the displacement chamber is evacuated (step 1206). The fluid is evacuated from the displacement chamber by the out-stroke of the displacement pump. The deflection of the membrane by the displacement pump during the out-stroke pressurizes the displacement chamber, forcing fluid to flow out of the displacement chamber. Next, the method 1200 includes flowing the fluid through the first channel (step 1206). The pressurized displacement chamber causes fluid to flow through the open valve of the first channel and into the first flow channel.

[0132] In some implementations, the above method is repeated using a different combination of valves to flow fluid along a second fluidic path of the 4-port, constant-volume pump. For example, continuing the above example, and referring to Figure 4D, with a second in-stroke of the displacement pump 460, the membrane valve 462(b) is closed and the membrane valve 462(d) is opened, drawing waste from the cell culture into the displacement chamber. With the second out-stroke of the displacement pump 460, the membrane valve 462(d) is closed and the membrane valve 462(c) is opened, flowing the waste fluid into the waste reservoir.

[0133] Various sample culturing or other experimental systems discussed above can include periodic fluid circulation and mixing procedures and mechanisms, for example, to regulate fluid content. In one arrangement, circulation and mixing can be accomplished via a pump (e.g., the 4-port, constant-volume pump) connected to two fluid reservoirs, mixing fluid as it flows between reservoirs. In such a system, fluid accumulation in one reservoir corresponds with fluid depletion in the other reservoir. However, if fluid circulation is performed periodically for an extended period of time, any asymmetry between the forward and reverse pumping speeds or forward and reverse time intervals will result in incremental fluid level changes in the reservoirs. Potential issues arising from such pumping asymmetry include fluid depletion, and in open fluid chambers, potentially fluid overflow.

[0134] Figure 13 illustrates a conceptual diagram of a fluid circulation and mixing system 1300, according to an example embodiment. The fluid mixing system 1300 is configured to circulate fluid through a plurality of chambers (e.g., cell culture vessels 206 via the fluid flow

plate 204 shown in Figure 2) while maintaining a range of fluid volumes within each chamber. The system 1300 includes a first chamber 1302, a second chamber 1312, and a pump 1320. At least one of the first chamber 1302 and the second chamber 1312 are open fluid containers, such that a fluid 1308 disposed therein is exposed to the air. That is, the first chamber 1302 and the second chamber 1312 are not enclosed or otherwise sealed from an external environment. The external environment can include, for example, a larger enclosure housing the chambers, or the atmosphere.

[0135] The first chamber 1302 and the second chamber 1312 are configured to individually contain fluid 1308 within a defined range of volumes. The fluid 1308 is a liquid medium selected or configured to suit a given experimental or other application. For example, the fluid 1308 may primarily serve to provide moisture to one or more samples (e.g., which may or may not be living tissue) contained in the chambers. In another arrangement, the fluid 1308 may serve to provide a source of nutrients to living samples in a given chamber. In yet another arrangement, the fluid 1308 may serve as a delivery vehicle for testing the effectiveness of therapeutic compounds on living samples in a given chamber. As one of skill in the art would recognize, circulating fluids can serve any of several additional purposes.

[0136] The first chamber 1302 includes a first sample 1310 and the second chamber 1312 includes a second sample 1318. The first sample 1310 and the second sample 1318 are each biologically or chemically active articles that rely on or react to the presence of the fluid 1308 or analytes therein, or are subject to testing involving the presence of set volumes of the fluid 1308. For example, either or both of the first sample 1310 and the second sample 1318 may include living cells (e.g., tracheobronchial tissue 1102, alveolar tissue 1104, small intestine tissue 1106, and liver tissue 1108) that actively generate cellular factors (e.g., paracrine and endocrine factors, including cytokines and hormones) in the presence of fluid 1308. In such an example, the generation of cellular factors can change the composition of a static volume of the fluid 1308 in an experimentally undesirable manner (e.g., affecting the overall concentration of cellular factors in the fluid 1308). In another example, one or both of the first sample 1310 and the second sample 1318 may metabolize nutrients or tested compounds provided via the fluid 1308, and as such, may depend on replenishing nutrients or tested compounds in the fluid 1308 after a certain period of time.

[0137] As such, the first chamber 1302 and the second chamber 1312 are each configured to contain a defined range of fluid volumes. The first chamber 1302 is configured to contain a range of volumes of the fluid 1308 corresponding to a defined first level 1304 of fluid 1308 at maximum and a defined second level 1306 of fluid 1308 at minimum. In turn, the second chamber 1312 is configured to contain volumes of fluid 1308 in a range corresponding to a defined third level 1314 of fluid 1308 at maximum and a defined fourth level 1316 of fluid 1308 at minimum. Each range is determined by experimental parameters, or by the needs of the first sample 1310 and the second sample 1318.

[0138] The pump 1320 is a fluid pressure manipulating device (e.g., the fluid pump 114) operatively engaged to one or more fluid conduits that fluidically couple the first chamber 1302 to the second chamber 1312. As such, the pump 1320 may draw fluid 1308 from the first chamber 1302 and provide it to the second chamber 1312, as well as draw fluid 1308 from the second chamber 1312 and provide it to the first chamber 1302. The pump 1320, its control logic (not shown) and associated fluid conduits are configured such that levels of the fluid 1308 in each chamber does not exceed the range defined by the first level 1304 and the second level 1306 or the range defined by the third level 1314 and the fourth level 1316. As discussed above, in some arrangements, the pump 1320 may be disposed in and utilize structures within the fluid flow plate 204 and the control plate 202.

[0139] For example, fluid 1308 in the first chamber 1302 is initially disposed at the first level 1304, and fluid 1308 in the second chamber 1312 is initially disposed at the fourth level 1316. After a first period of time, the pump 1320 suctions fluid 1308 from the first chamber 1302 and provides the suctioned fluid 1308 to the second chamber 1312. The pump 1320 and associated conduits are configured such that the fluid 1308 is suctioned from the first chamber 1302 only until the second level 1306 is reached. As such, the pump 1320 provides fluid 1308 to the second chamber only until the third level 1314 is reached. After a second period of time, the pump 1320 restores the fluid 1308 in the first chamber 1302 back to the first level 1304 and restores fluid 1308 in the second chamber 1312 back to the fourth level 1316. The pump 1320 and associated conduits are configured such that the ranges of volumes of fluid 1308 are maintained despite any variance in rate, frequency, or duration of operation of the pump 1320. Additional features and details regarding the system 1300 is discussed in more detail below.

[0140] Figure 14A illustrates a first arrangement 1400 of a fluid circulation and mixing system that include leveling devices. The first arrangement 1400 includes a fluid sipper 1420 communicatively coupling a first chamber 1402 (e.g., the first chamber 1302) to a second chamber 1412 (e.g., the second chamber 1312). The first chamber 1402 and the second chamber 1412 are composed of materials that are largely unreactive and chemically inert, for example glass, certain plastics, metals, or alloys thereof. The first chamber 1402 and the second chamber 1412 each include a volume of fluid 1408 (e.g., the fluid 1308), as well as a first sample 1410 (e.g., the first sample 1310) and a second sample 1418 (e.g., the second sample 1318), respectively. The fluid 1408 in the first chamber 1402 alternates between a maximum first level 1404 and a minimum second level 1406 defining a first range of desired fluid volumes, while fluid 1408 in the second chamber 1412 alternates between a maximum third level 1414 and a minimum fourth level 1416 defining a second range of desired fluid volumes.

[0141] The fluid sipper 1420 is a hollow fluid conduit formed of a largely unreactive or chemically inert material (e.g., stainless steel) that is operatively engaged to a fluid pump 1426. In some arrangements incorporating the fluid flow plate 204 and/or the control plate 202, the fluid sipper 1420 may be coupled to a respective plate port and fluidically sealed thereto via a deformable O-ring. The fluid sipper 1420 includes an orifice at a first end 1422 disposed in the first chamber 1402 and an orifice at a second end 1424 disposed in the second chamber 1412. A body portion of the fluid sipper 1420 extends from the first end 1422, out a top portion of the first chamber 1402, across to and into a top portion of the second chamber 1412, and terminates at the orifice at the second end 1424. The orifice at the first end 1422 is disposed in the first chamber 1402 at a depth corresponding to the lower boundary of the first range of desired fluid volumes. In the arrangement shown, the orifice at the first end 1422 is disposed at a depth corresponding to the second level 1406. In some such arrangements, the depth of the first end 1422 or the height of the second level 1406 is adjusted to account for characteristics of the fluid 1408 and materials used in the fluid sipper 1420. For example, adhesive and cohesive characteristics of the fluid 1408 can cause volume variability in the first chamber 1402 resulting from the formation of a meniscus at the first end 1422. As such, if the adhesive and cohesive characteristics of the fluid 1408 is known, the height of the second level 1406 or the depth of the first end 1422 may be adjusted accordingly. Further, in some such arrangements, the first end 1422 can include a hydrophobic coating (e.g., manganese oxide polystyrene, zinc oxide polystyrene, carbon nanotube structures, silica

nanocoatings, and the like) or a surfactant to reduce adhesive effects at the first end 1422. Similar strategies may be used at the second end 1424 and the fourth level 1416, correspondingly.

[0142] In operation, the first chamber 1402 initially contains fluid 1408 at the first level 1404, and the second chamber initially contains fluid 1408 at the fourth level 1416. As such, initially, the first end 1422 of the fluid sipper 1420 is submerged in the fluid 1408 in the first chamber 1402. The pump 1426 suctions fluid 1408 from the first chamber 1402 and provides the fluid 1408 to the second chamber 1412. Fluid 1408 continues to flow from the first chamber 1402 to the second chamber 1412 until the level of fluid 1408 in the first chamber 1402 drops to the second level 1406. When fluid 1408 in the first chamber 1402 reaches the second level 1406, the first end 1422 is substantially exposed (i.e., not submerged), and as such, air is suctioned through the orifice at the first end 1422 in lieu of the fluid 1408. As such, the pump 1426 is not able to suction more fluid 1408 out of the first chamber 1402 beyond the second level 1406. In turn, the pump 1426 can subsequently suction from the second chamber 1412, drawing fluid through the orifice at the second end 1424—which is now submerged in fluid 1408 at the third level 1414—and providing the fluid to the first chamber 1412 through the orifice at the first end 1422. The pump 1426 continues suctioning the fluid 1408 from the second chamber 1412 until the fluid 1408 drops from the third level 1414 to the fourth level 1416, at which point air will be suctioned through the second opening 1424 instead of fluid 1408.

[0143] Figure 14B provides an illustrative example 1401 of the first arrangement 1400 of fluid circulation and mixing system that includes leveling devices. The illustrative example 1401 shows a fluid sipper 1420 communicatively coupling the first chamber 1402 to the second chamber 1412. The first chamber 1402 and the second chamber 1412 may be configured to hold similar volumes of fluid (e.g., 300 μ L), or different volumes of fluid (e.g., 300 μ L in the first chamber 1402 and 500 μ L in the second chamber 1412). The first end 1422 is initially submerged in fluid 1408 in the first chamber 1402, and the second end 1424 is disposed at the fourth level 1416 in the second chamber 1412. In the illustrative example 1401, the fluid sipper 1420 is also communicatively engaged to a subsystem reservoir 1428. The subsystem reservoir 1428 enables the illustrative example 1401 to be in fluid communication with other mixing and fluid leveling systems. For example, in addition to being in fluid receiving and providing communication with the fluid sipper 1420, the

subsystem reservoir 1428 is also in fluid receiving communication with a fluid inlet 1432 and in fluid providing communication with an outlet 1430. The fluid inlet 1432 and the fluid outlet 1430 are each communicatively engaged to other fluid reservoirs, and as such, fluid 1408 may be exchanged among the first chamber 1402, the second chamber 1412, and other mixing and leveling systems via the inlet 1432 and the outlet 1430. Fluid exchanges can be caused by an associated fluid pump (e.g., the fluid pump 1426, which in some arrangements includes the 4-port, constant volume pump 412 discussed above) in fluid communication with one or more of the fluid sipper 1420, the outlet 1430, the inlet 1432, or the subsystem reservoir 1428.

[0144] Figure 14C illustrates a second arrangement 1403 of fluid circulation and mixing systems that include leveling devices. The second arrangement 1403 is substantially similar to the first arrangement 1400 of Figure 14A, except that the second arrangement 1403 includes a fluid snorkel 1434 instead of the fluid sipper 1420. The fluid snorkel 1434 is a fluid conduit communicatively coupling the first chamber 1402 to the second chamber 1412. The fluid snorkel 1434 includes a first end 1436 in the first chamber 1402 at the second level 1406, and extends toward and through a bottom floor portion of the first chamber. A body portion of the fluid snorkel 1434 extends from the floor portion of the first chamber 1402 to a bottom floor portion of the second chamber 1412. A second end 1438 of the fluid snorkel 1434 begins at the fourth level 1416 and extends toward and through the floor portion of the second chamber 1412. As such, the fluid snorkel 1434 is a continuous fluid conduit extending from the first end 1436, to the body portion, and to the second end 1438.

[0145] In operation, the portions of the fluid snorkel 1434 disposed in both the first chamber 1402 and the second chamber 1412 are submerged in fluid 1408. In one arrangement, fluid 1408 in the first chamber 1408 is initially disposed at the first level 1404. As such, the level of fluid 1408 in the first chamber 1402 is initially above the first end 1436. Fluid 1408 in the second chamber 1412 is initially at the fourth level 1416, which here is level with the second end 1438. A pump 1440 operatively engaged to the fluid snorkel 1434 suctions fluid 1408 from the first chamber 1402 through an orifice disposed at the first end 1436 and provides the fluid 1408 to the second chamber 1412 through an orifice disposed at the second end 1438. The pump 1440 continues to transfer fluid 1408 from the first chamber 1402 until the fluid 1408 drops from the first level 1404 to the second level 1406. Upon reaching the second level 1406, the orifice at the first end 1436 is no longer submerged, and

thus the pump 1440 begins to draw air through the first end 1436 instead of the fluid 1408. As such, the level of fluid 1408 in the first chamber does not drop below the second level 1406. The process can subsequently be reversed, such that fluid 1408 now at the third level 1414 in the second chamber 1412 can be transferred back to the first chamber 1402 until the fourth level 1416 is reached.

[0146] Figure 14D provides an illustrative example 1405 of the second arrangement 1403 of a fluid circulation and mixing system that includes leveling devices. The first end 1436 of the fluid snorkel 1434 is initially submerged in fluid 1408 in the first chamber 1402, while the second end 1438 is exposed in the second chamber 1412. In addition, similar to the illustrative example 1401 shown in Figure 14B, the fluid snorkel 1434 is in fluid providing and receiving communication with the subsystem reservoir 1428. As such, the fluid 1408 may be exchanged among the first chamber 1402, the second chamber 1412, and other fluid systems via the inlet 1432 and the outlet 1430. Similar to the illustrative example 1401 of Figure 14B, fluid exchanges can be caused by an associated fluid pump (e.g., the fluid pump 1426, which in some arrangements includes the 4-port, constant volume pump 412 discussed above) in fluid communication with one or more of the fluid snorkel 1434, the outlet 1430, the inlet 1432, or the subsystem reservoir 1428.

[0147] Figure 14E illustrates a third arrangement 1407 of a fluid circulation and mixing system that includes leveling devices. The third arrangement 1407 is also substantially similar to the first arrangement 1400 of Figure 14A, except that the third arrangement 1407 includes a spillway 1442 instead of the fluid sipper 1420. The spillway 1442 is a path of fluid travel between the first chamber 1402 and the second chamber 1412. The spillway 1442 includes a first channel 1448 disposed in the first chamber 1402 and a second channel 1454 disposed in the second chamber 1412. The first channel 1448 is defined by a first interior wall 1446, which encloses and separates the first channel 1448 from the rest of the first chamber 1402. The first interior wall 1446 also defines an orifice at a first end 1444 of the spillway 1442. The orifice at the first end 1444 is disposed at the second level 1406 (e.g., the height of the first interior wall 1446 matches the second level 1406). In turn, a second interior wall 1452 defines the second channel 1454 with an orifice at a second end 1450 in the second chamber 1412 correspondingly. A fluid conduit 1456 communicatively couples the first channel 1448 to the second channel 1454. In addition, a pump 1458 is operatively coupled to the fluid conduit 1456.

[0148] In operation, the first chamber 1402 initially contains fluid 1408 at the first level 1404. As the first level 1404 is higher than the first interior wall 1446, the first channel 1448 is initially filled as well. In turn, the second chamber 1412 initially contains fluid 1408 at the fourth level 1416. The pump 1456 draws fluid 1408 from the first channel 1448 and provides the fluid 1408 to the second channel 1454. Once the second channel 1454 is filled (i.e., where the second channel 1454 is initially empty, as may be the case in some arrangements), the fluid 1408 begins to fill the second chamber 1412 as well. While the pump 1458 is in operation, fluid 1408 in the first chamber 1402 decreases from the first level 1404 to the second level 1406. Once the second level 1406 is reached, the first interior wall 1446 prevents additional fluid 1408 from entering the first channel 1448. In addition, at this point, the pump 1458 continues to drain the first channel 1448 until it is empty. In some arrangements, once the second level 1406 is reached and the first channel 1448 is drained, fluid 1408 in the second chamber 1412 reaches the third level 1414. This process can be reversed to reduce fluid 1408 in the second chamber 1412 from the third level 1414 to the fourth level 1416 and drain the second channel 1454, and in turn, fill the first channel 1448 and increase the amount of fluid 1408 in the first chamber 1402 from the second level 1406 to the first level 1404.

[0149] Figure 14F provides an illustrative example 1409 of the third arrangement 1407 of fluid circulation and mixing systems that include leveling devices. Again, similar to the illustrative examples 1401 and 1405, the first chamber 1402 and the second chamber 1412 are in fluid providing and receiving communication with the subsystem reservoir 1428, which is integrated with the spillway 1442. As such, for example, the fluid 1408 can travel from the first channel 1448 into a first fluid conduit 1460 (i.e., a first segment of the fluid conduit 1456, disposed between the first channel 1448 and the subsystem reservoir 1428), and into the subsystem reservoir 1428. The fluid 1408 may then flow into a second fluid conduit 1462 (i.e., a second segment of the fluid conduit 1456, disposed between the subsystem reservoir 1428 and the second channel 1454) and then into the second channel 1454. The fluid 1408 may flow from the second channel 1454 back to the first channel 1448 in a similar manner. In addition, fluid 1408 may flow into the subsystem reservoir 1428 from the inlet 1432, or out of the subsystem reservoir 1428 via the outlet 1430. Fluid exchanges in the illustrative example 1409 can be caused by an associated fluid pump (e.g., the fluid pump 1426, which in some arrangements includes the 4-port, constant volume pump 412 discussed above) in fluid

communication with one or more of the first fluid conduit 1460, the second fluid conduit 1462, the outlet 1430, the inlet 1432, or the subsystem reservoir 1428.

[0150] Figures 14A-14F include example schematics and illustrations of fluid circulation and mixing systems that include two chambers employing similar fluid leveling devices. However one of ordinary skill in the art would recognize that different fluid leveling devices can be employed in different chambers within the same system. For example, one system can include a fluid sipper in one chamber in fluid communication with a fluid snorkel in another chamber. As another example, another system can include a spillway in one chamber in fluid communication with a fluid sipper in another chamber. Other combinations are possible, which may be configured to suit the needs of a given application.

[0151] Figure 15 illustrates a conceptual diagram of a fluid mixing circuit 1500 incorporating a plurality of fluid circulation and mixing subsystems, according to an example embodiment. The fluid mixing circuit 1500 is configured to circulate controlled volumes of fluid (e.g., the fluid 1408) through a plurality of chambers. In the arrangement shown, the circuit 1500 includes a fluid mixing reservoir 1502, a first subsystem 1508, a second subsystem 1512, a third subsystem 1516, a fourth subsystem 1522, and a controller 1526.

[0152] The controller 1526 includes data processing and non-transient data storage media along with associated logic configured to perform functions described herein. In some arrangements, the control computer 110 of Figure 1 serves as the controller 1526. In addition, the controller 1526 is operatively engaged to at least one component of the circuit 1500 that can be actuated (e.g., the control plate 202). As such, the controller 1526 may be configured to regulate the timing, duration, and frequency of operation for a plurality of fluid pumps, such as the pumps disposed in the circuit 1500, as well as fluid flow direction via one or more valves (e.g., the membrane valve 462) as discussed below.

[0153] For example, a first fluid chamber is filled to a first fluid height corresponding to a first fluid volume, such that the first fluid height is greater than a minimum fluid height corresponding to a minimum fluid volume for the first fluid chamber. A second fluid chamber is filled to a second fluid height corresponding to a second fluid volume, such that the second fluid height is equal to a minimum fluid height corresponding to a minimum fluid volume for the second fluid chamber. A fluid leveling conduit (e.g., per any one of the systems shown in Figures 14A-14F) and a fluid pump fluidically engage the first fluid

chamber to the second fluid chamber, such that orifices of the fluid leveling conduit are disposed at respective minimum fluid heights in each chamber.

[0154] In this example, the controller 1526 is communicatively engaged to the fluid pump. The controller 1526 is configured to execute a pumping cycle that causes the pump to provide fluid from the first chamber to the second chamber for a pumping duration, and then provide fluid from the second chamber to the first chamber for a next pumping duration, repeating the pumping cycle over the course of an experimental or culturing process. In this example, the actual amount of fluid pumped from the first chamber to the second chamber in each cycle is unintentionally greater than the actual amount of fluid pumped from the second chamber to the first chamber (e.g., due to pump inconsistency, conduit configuration, resistances, etc.). As a result, over the course of each successive pumping cycle, more fluid is provided from the first chamber to the second chamber than fluid provided from the second chamber to the first chamber. Eventually, the fluid level in the first chamber will match the corresponding minimum fluid height during a first chamber to second chamber pumping duration, at which point a fluid leveling conduit orifice will be exposed to air. At which point, the pump will draw air instead of fluid or stall, and fluid in the first chamber will not drop below the minimum fluid height. Further, only the lesser volume of fluid defined by the second chamber to first chamber pumping duration will subsequently be exchanged, as each subsequent first chamber to second chamber pumping duration will include both an amount of time where fluid is drawn, and an amount of time where air is drawn or the pump is stalled.

[0155] Each of the subsystems include at least one fluid chamber configured to exchange fluid with the mixing reservoir 1502 and other subsystems. In some arrangements, one or more of the subsystems include fluid leveling devices (e.g., similar to the first arrangement 1400, the second arrangement 1403, or the third arrangement 1407). As such, in some such arrangements, each subsystem may be subdivided into fluid mixing and leveling subchambers (e.g., the first chamber 1402 and the second chamber 1412), incorporating fluid conduits (e.g., in some arrangements, including the subsystem chamber 1428) and an associated fluid pump (e.g., the pump 1426, 1440, or 1458). For example, the first subsystem 1508 includes a first subsystem pump 1510 operatively engaged to a first subsystem fluid circuit (i.e., exchanging fluid between or among fluid mixing and leveling subchambers). In turn, the second subsystem 1512 includes a second subsystem pump 1514, the third subsystem 1516

includes a third subsystem pump 1518, and the fourth subsystem 1522 includes a fourth subsystem pump 1524. As such, in such arrangements, each of the subsystems are configured to exchange and mix fluid in at least one chamber within a defined range of fluid volumes.

[0156] In addition, in some arrangements, the circuit 1500 itself operates as a fluid circulating and leveling system with the mixing reservoir 1502 operating as one of the circulation chambers. In such arrangements, fluid in the mixing reservoir 1502 can be withdrawn and replenished within a defined range of volumes via a leveling device disposed in the mixing reservoir 1502 (e.g., a fluid sipper, a fluid snorkel, or a spillway). In turn, fluid in each of the subsystems would fluctuate within defined respective volume ranges based on the defined range of volumes exchanged with the mixing reservoir 1502. [0157] Each of the subsystems may include a sample along with corresponding structures configured to securely house the sample within. For example, one subsystem can include a tracheobronchial tissue sample, another subsystem can include an alveolar tissue sample, another subsystem can include a small intestine tissue sample, and yet another subsystem can include a liver tissue sample (e.g., the samples 1102, 1104, 1106, and 1108 of Figure 11, respectively). In some such arrangements, the subsystems may be fluidically coupled with one another in parallel and/or in series in such a way that simulates a blood circulatory system of a body.

[0158] The mixing reservoir 1502 is a fluid chamber (e.g., the fluid reservoir 118) that does not include a sample, but contains fluid to be circulated throughout each of the subsystems (e.g., the fluid 1408). The mixing reservoir 1502 and each of the subsystems can be directly or indirectly engaged to one another. For example, as shown in the circuit 1500, the mixing reservoir 1502 is disposed in parallel with the first subsystem 1508 and the second subsystem 1512. The third subsystem 1516 and the fourth subsystem 1522 are disposed in series, which together are disposed in parallel with respect to the first subsystem 1508 and the second subsystem 1512. In some arrangements, the subsystems of the circuit 1500 are arranged to simulate the blood circulatory system of a human body based on tissue types housed within each subsystem. A first circuit pump 1506 draws fluid from the mixing reservoir 1502 and provides the fluid to the first subsystem 1508, the second subsystem 1512, and the third subsystem 1516. A second circuit pump 1520 provides fluid from the third subsystem 1516 to the fourth subsystem 1522. Finally, a third circuit pump 1504 provides fluid from the first

subsystem 1508, the second subsystem 1512, and the fourth subsystem 1522 to the mixing reservoir 1502. Further, the mixing reservoir 1502 may include a fluid leveling device (e.g., a fluid sipper, a fluid snorkel, or a spillway), which may be fluidically coupled to one or more pumps (e.g., 1504 and/or 1506).

[0159] Further, the circuit 1500 a plurality of fluid valves 1528 disposed in series with each of the subchambers and in electrical communication with the controller 1526. As such, the controller 1526 can determine the direction of fluid flow throughout the circuit 1500 by selectively opening and closing specific valves 1528. For example, the controller 1526 can cause fluid from the mixing reservoir 1502 to flow straight to the third subsystem 1516 by actuating the first circuit pump 1506, closing valves upstream of both the first subsystem 1508 and the second subsystem 1512, and opening one or more valves upstream of the third subsystem 1516. The controller 1526 can cause fluid to flow between specific subsystems. In one example, a fourth circuit pump 1530 is disposed downstream of the first subsystem 1508. The controller 1526 can close valves 1528 downstream from the fourth subsystem 1522 and upstream from the mixing reservoir 1502, open valves between the first subsystem 1508 and the second subsystem 1512, and actuate the fourth circuit pump 1530, thereby providing fluid from the second subsystem 1512 to the first subsystem 1508.

[0160] As one of skill in the art would recognize, the circuit 1500 is but one of many possible arrangements incorporating concepts discussed herein. Other arrangements may not incorporate the use of a reservoir. Other arrangements may include subsystems disposed only in parallel, or only in series. Some arrangements do not include subsystem pumps or subsystem fluid leveling devices. Further, some arrangements include a plurality of controllers, which for example may individually control one or more respective pumps, with or without consideration of the operation of other pumps and controllers. The circuit 1500 may be configured to simulate the blood circulatory system of a human body, for example as shown in Figure 11. Consistent among these and other possible arrangements is the mixing and circulation of fluid across multiple fluid chambers such that fluid volumes therein remain within defined volume ranges.

[0161] Figure 16 illustrates a flow chart of an example method 1600 of circulating and mixing fluid through a fluid circulation and mixing system, according to an example embodiment. The example method 1600 includes configuring a fluid circuit (i.e., step 1602). The method 1600 further includes actuating a provisioning pump (i.e., step 1604), actuating a

cycling pump (i.e., 1606), and actuating a return pump (i.e., 1608). In some arrangements, steps 1602, 1604, and 1608 define a cycle that can be repeated after the fluid circuit is configured at 1602. These steps are discussed in more detail below.

[0162] At step 1602, a fluid circuit is configured. The fluid circuit is configured to include a mixing reservoir (e.g., the mixing reservoir 1502) and at least one open fluid chamber (e.g., a cell culture vessel 206, for example one or more chambers similar to the first chamber 1402 and the second chamber 1412). The mixing reservoir is in fluid communication with each open fluid chamber via a network of fluid conduits, which may include one or more fluid pumps (e.g., 4-port, constant volume pump 412) and valves. For example, the fluid conduits and pumps may be disposed within a fluid flow plate (e.g., the fluid flow plate 204). In some such arrangements, open fluid chambers in the form of cell culture vessels are coupled to sections of the fluid flow plate that include one or more fluid ports and associated fluid channels fluidically coupling each open fluid chamber to the mixing reservoir. The open fluid chambers may be configured to form a fluid circuit with open fluid chambers disposed in series, in parallel, or in series and in parallel with respect to the mixing reservoir. Further, the open fluid chambers and/or the mixing reservoir include a fluid leveling conduit (e.g., as described in the example arrangements shown in Figures 14A-14F) with orifices disposed at minimum fluid levels corresponding to respective minimum fluid volumes in each chamber and reservoir.

[0163] The fluid circuit is configured to include one or more fluid pumps (e.g., pumps 1504, 1506, 1510, 1514, 1518, 1524) fluidically engaged to each of the fluid chambers and the mixing reservoir. The fluid pumps are configured to create pressure differentials sufficient to cause fluid flows as determined by an associated controller (e.g., the controller 1526). Some fluid pumps may be configured to alternate between two directions of fluid flow, while others are only configured to provide a single direction of fluid flow (e.g., two unidirectional pumps are needed to exchange fluid between two chambers). In addition, the circuit can include one or more controllers to regulate the operation of various pumps in the circuit. For example, a given circuit can be assembled to include a single controller governing the operation of all fluid pumps in the circuit. Another circuit can be assembled to include multiple controllers operating various individual pumps or groups of pumps. A given controller may be configured to determine the time, frequency, duration, and speed (i.e., fluid flow rates generated) of one or more fluid pumps.

[0164] At 1604, at least one provisioning pump is actuated. A provisioning pump is a pump in fluid receiving communication with the mixing reservoir and in fluid providing communication with at least one open fluid chamber (e.g., the first circuit pump 1506). The at least one provisioning pump is actuated by the controller, and causes fluid to flow from the mixing reservoir to the at least one open fluid chamber. A leveling conduit prevents the fluid level from dropping below a minimum fluid volume in the mixing reservoir. As such, fluid can only be drawn from the mixing reservoir within a defined range (i.e., down to the minimum fluid volume). In addition, in arrangements where open fluid chambers are disposed in series, the at least one provisioning pump may include pumps in fluid receiving communication with an upstream chamber and in fluid providing communication with a downstream chamber (e.g., the second circuit pump 1520). As such, fluid may flow from an upstream chamber to a downstream chamber at 1604.

[0165] At 1606, a cycling pump is actuated. In some arrangements, the at least one open fluid chamber is a plurality of open fluid chambers organized into subsystems (e.g., the first subsystem 1508, the second subsystem 1512, the third subsystem 1518, and the fourth subsystem 1524 shown in Figure 15), where each subsystem includes at least two open fluid chambers fluidically coupled to each other by respective fluid leveling conduits and a subsystem pump (e.g., subsystem pumps 1510, 1514, 1518, and 1524). In such arrangements, each of the subsystem pumps are cycling pumps, causing fluid to flow among each chamber within a given subsystem, as determined by the controller. In addition, the leveling conduits in each chamber of each subsystem prevents fluid from dropping below a minimum fluid volume in each chamber while the cycling pumps are actuated.

[0166] At 1608, at least one return pump is actuated. A return pump is in fluid receiving communication with at least one open fluid chamber and in fluid providing communication with the mixing reservoir (e.g., the third circuit pump 1504). The return pump is actuated by the controller, which causes fluid from the at least one open fluid chamber to flow back into the mixing reservoir. In some arrangements, actuating the provisioning pump 1604, actuating the cycling pump 1606, and actuating the return pump 1608 may be repeated in a cycle to circulate and mix fluid throughout the fluid circuit assembled at 1602.

[0167] As utilized herein, the terms “substantially” and similar terms are intended to have a broad meaning in harmony with the common and accepted usage by those of ordinary skill in the art to which the subject matter of this disclosure pertains. It should be

understood by those of skill in the art who review this disclosure that these terms are intended to allow a description of certain features described without restricting the scope of these features to the precise numerical ranges provided. Accordingly, these terms should be interpreted as indicating that insubstantial or inconsequential modifications or alterations of the subject matter described and are considered to be within the scope of the disclosure.

[0168] Further, as utilized herein, the term “fluid” is intended to have a broad meaning in harmony with the common and accepted usage by those of ordinary skill in the art to which the subject matter of this disclosure pertains. In particular, it should be understood by those of skill in the art who review this disclosure that “fluid” contemplates matter capable exhibiting a flow, and may include matter in a gaseous state, a liquid state, or some combination of components in various states of matter.

[0169] It should be noted that the orientation of various elements may differ according to other exemplary embodiments, and that such variations are intended to be encompassed by the present disclosure. It is recognized that features of the disclosed embodiments can be incorporated into other disclosed embodiments.

[0170] It is important to note that the constructions and arrangements of apparatuses or the components thereof as shown in the various exemplary embodiments are illustrative only. Although only a few embodiments have been described in detail in this disclosure, those skilled in the art who review this disclosure will readily appreciate that many modifications are possible (e.g., variations in sizes, dimensions, structures, shapes and proportions of the various elements, values of parameters, mounting arrangements, use of materials, colors, orientations, etc.) without materially departing from the novel teachings and advantages of the subject matter disclosed. For example, elements shown as integrally formed may be constructed of multiple parts or elements, the position of elements may be reversed or otherwise varied, and the nature or number of discrete elements or positions may be altered or varied. The order or sequence of any process or method steps may be varied or re-sequenced according to alternative embodiments. Other substitutions, modifications, changes and omissions may also be made in the design, operating conditions and arrangement of the various exemplary embodiments without departing from the scope of the present disclosure.

[0171] While various inventive embodiments have been described and illustrated herein, those of ordinary skill in the art will readily envision a variety of other mechanisms and/or structures for performing the function and/or obtaining the results and/or one or more of the advantages described herein, and each of such variations and/or modifications is deemed to be within the scope of the inventive embodiments described herein. More generally, those skilled in the art will readily appreciate that, unless otherwise noted, any parameters, dimensions, materials, and configurations described herein are meant to be exemplary and that the actual parameters, dimensions, materials, and/or configurations will depend upon the specific application or applications for which the inventive teachings is/are used. Those skilled in the art will recognize, or be able to ascertain using no more than routine experimentation, many equivalents to the specific inventive embodiments described herein. It is therefore to be understood that the foregoing embodiments are presented by way of example only and that, within the scope of the appended claims and equivalents thereto, inventive embodiments may be practiced otherwise than as specifically described and claimed. Inventive embodiments of the present disclosure are directed to each individual feature, system, article, material, kit, and/or method described herein. In addition, any combination of two or more such features, systems, articles, materials, kits, and/or methods, if such features, systems, articles, materials, kits, and/or methods are not mutually inconsistent, is included within the inventive scope of the present disclosure.

[0172] The indefinite articles “a” and “an,” as used herein in the specification and in the claims, unless clearly indicated to the contrary, should be understood to mean “at least one.”

[0173] The claims should not be read as limited to the described order or elements unless stated to that effect. It should be understood that various changes in form and detail may be made by one of ordinary skill in the art without departing from the spirit and scope of the appended claims. All embodiments that come within the spirit and scope of the following claims and equivalents thereto are claimed.

CLAIMS

What is claimed:

1. A fluid circulation system comprising:
 - a fluid mixing chamber;
 - first and second open fluid chambers in fluid communication with the fluid mixing chamber, each open fluid chamber comprising a microfluidic fluid leveling conduit having an orifice disposed in the open fluid chamber at a minimum fluid level associated with a corresponding minimum fluid volume;
 - a first pump in fluid communication with the microfluidic fluid levelling conduits of the first and second open fluid chambers;
 - a second pump in fluid communication with at least one of the first and second open fluid chambers and the fluid mixing chamber; and
 - a controller coupled to the first and second pumps, and configured to:
 - cause the first pump to generate a first direction of fluid flow during a first time period between the first and second open fluid chambers through the microfluidic levelling conduit of the first open fluid chamber such that a fluid level in the first open fluid chamber drops to about its corresponding minimum fluid level;
 - cause the first pump to generate a second direction of fluid flow during a second time period between the first and second open fluid chambers through the microfluidic levelling conduit of the second open fluid chamber such that a fluid level in a second of the two open fluid chambers drops to about its corresponding minimum fluid level; and
 - cause the second pump to generate a flow of fluid during a third time period from one of the first and second open fluid chambers into the fluid mixing chamber.
2. The fluid circulation system of claim 1, wherein each of the microfluidic fluid leveling conduits includes a hydrophobic coating around a perimeter of its orifice disposed in its respective open fluid chamber.
3. The fluid circulation system of claim 1, wherein the microfluidic fluid leveling conduits in at least one of the first and second open fluid chambers comprise a bidirectional microfluidic conduit through which the first direction of fluid flow and the second direction of fluid flow occurs.

4. The fluid circulation system of claim 1, wherein the microfluidic fluid leveling conduits in at least one of the first and second open fluid chambers comprises a fluid sipper extending into the fluid chamber from an open top of the open fluid chamber.
5. The fluid circulation system of claim 1, wherein the microfluidic fluid leveling conduits in at least one of the first and second open fluid chambers comprises a fluid snorkel extending upward from a floor of the open fluid chamber.
6. The fluid circulation system of claim 1, wherein the microfluidic fluid leveling conduits in at least one of the first and second open fluid chambers includes a spillway extending through a raised wall of the open fluid chamber.
7. The fluid circulation system of claim 1, comprising a third open fluid chamber fluidically coupled to the fluid mixing chamber in parallel with at least one of the two open fluid chambers.
8. The fluid circulation system of claim 1, comprising a third open fluid chamber fluidically coupled to the fluid mixing chamber in series with at least one of the first and second open fluid chambers.
9. The fluid circulation system of claim 1, comprising:
third and fourth open fluid chambers, wherein:
each of the third and fourth open fluid chambers is in fluid communication with the fluid mixing chamber and comprises a microfluidic fluid leveling conduit having an orifice disposed in the open fluid chamber at a minimum fluid level associated with a corresponding minimum fluid volume,
the third and fourth open fluid chambers correspond to a first biological subsystem and are fluidically coupled to one another via their respective microfluidic levelling conduits and a third pump; and
the first and second open fluid chambers correspond to a second biological subsystem.
10. The fluid circulation system of claim 9, wherein the second pump is further fluidically coupled to at least one of the third and fourth open fluid chambers and the controller is configured to pump fluid from the second biological system into the fluid mixing chamber.

11. The fluid circulation system of claim 9, further comprising a fourth pump fluidically coupled to at least one of the third and fourth open fluid chambers and to the fluid mixing chamber, and the controller is configured to cause the fourth pump to cause fluid to flow from the first biological system into the fluid mixing chamber.
12. The fluid circulation system of claim 9, further comprising a fourth pump fluidically coupled to the fluid mixing chamber and at least one of the first and second open fluid chambers, and the controller is further configured to cause the fourth pump to generate a flow of fluid from the fluid mixing chamber into the second biological system.
13. A method of mixing and circulating fluid, the method comprising:
configuring a fluid circuit comprising:
a fluid mixing chamber;
first and second open fluid chambers in fluid communication with the fluid mixing chamber, each open fluid chamber comprising a microfluidic fluid leveling conduit having an orifice disposed in the open fluid chamber at a minimum fluid level associated with a corresponding minimum fluid volume;
a first pump in fluid communication with the microfluidic fluid levelling conduits of the first and second open fluid chambers;
a second pump in fluid communication with at least one of the first and second open fluid chambers and the fluid mixing chamber; and
a controller coupled to the first and second pumps;
causing, via the controller, the first pump to generate a first direction of fluid flow during a first time period between the first and second open fluid chambers through the microfluidic levelling conduit of the first open fluid chamber such that a fluid level in the first open fluid chamber drops to about its corresponding minimum fluid level;
causing, via the controller, the first pump to generate a second direction of fluid flow during a second time period between the first and second open fluid chambers through the microfluidic levelling conduit of the second open fluid chamber such that a fluid level in a second of the two open fluid chambers drops to about its corresponding minimum fluid level;
and
causing, via the controller, the second pump to generate a flow of fluid during a third time period from one of the first and second open fluid chambers into the fluid mixing chamber.

14. The method of claim 13, wherein:
the fluid circuit is further configured to include third and fourth open fluid chambers,
each of the third and fourth open fluid chambers is in fluid communication with the fluid mixing chamber and comprises a microfluidic fluid leveling conduit having an orifice disposed in the open fluid chamber at a minimum fluid level associated with a corresponding minimum fluid volume;
the third and fourth open fluid chambers correspond to a first biological subsystem and are fluidically coupled to one another via their respective microfluidic levelling conduits and a third pump; and
the first and second open fluid chambers correspond to a second biological subsystem.
15. The method of claim 13, wherein each of the microfluidic fluid leveling conduits includes a hydrophobic coating around a perimeter of its orifice disposed in its respective open fluid chamber.
16. The method of claim 13, wherein the microfluidic fluid leveling conduits in at least one of the first and second open fluid chambers comprise a bidirectional microfluidic conduit through which the first direction of fluid flow and the second direction of fluid flow occurs.
17. The method of claim 13, wherein the microfluidic fluid leveling conduits in at least one of the first and second open fluid chambers comprises a fluid sipper extending into the fluid chamber from an open top of the open fluid chamber.
18. The method of claim 13, wherein the microfluidic fluid leveling conduits in at least one of the first and second open fluid chambers comprises a fluid snorkel extending upward from a floor of the open fluid chamber.
19. The method of claim 13, wherein the microfluidic fluid leveling conduits in at least one of the first and second open fluid chambers includes a spillway extending through a raised wall of the open fluid chamber.
20. The method of claim 13, wherein each of the first direction of fluid flow and the second direction of fluid flow occurs within each of the first leveling conduit and the second leveling conduit.

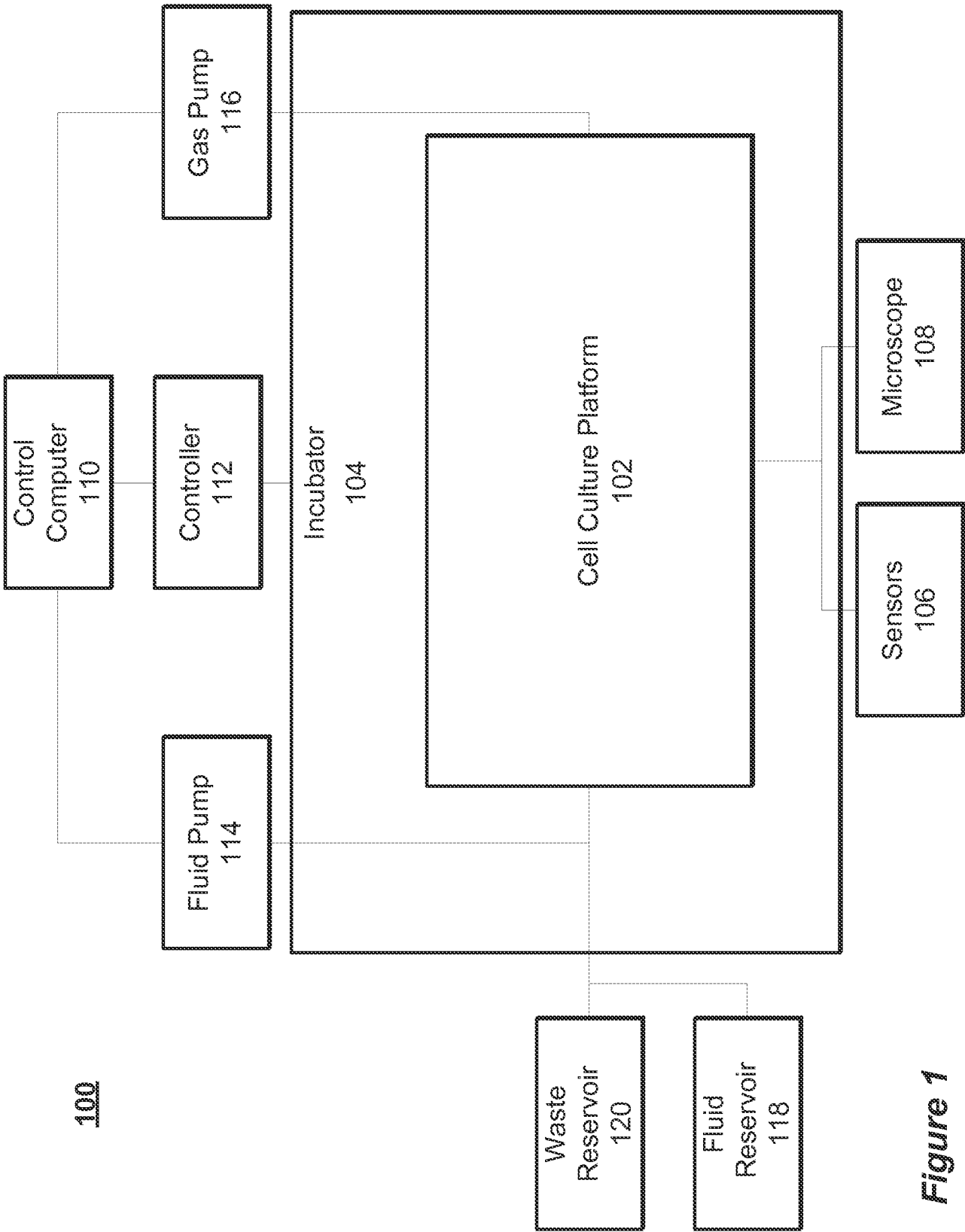


Figure 1

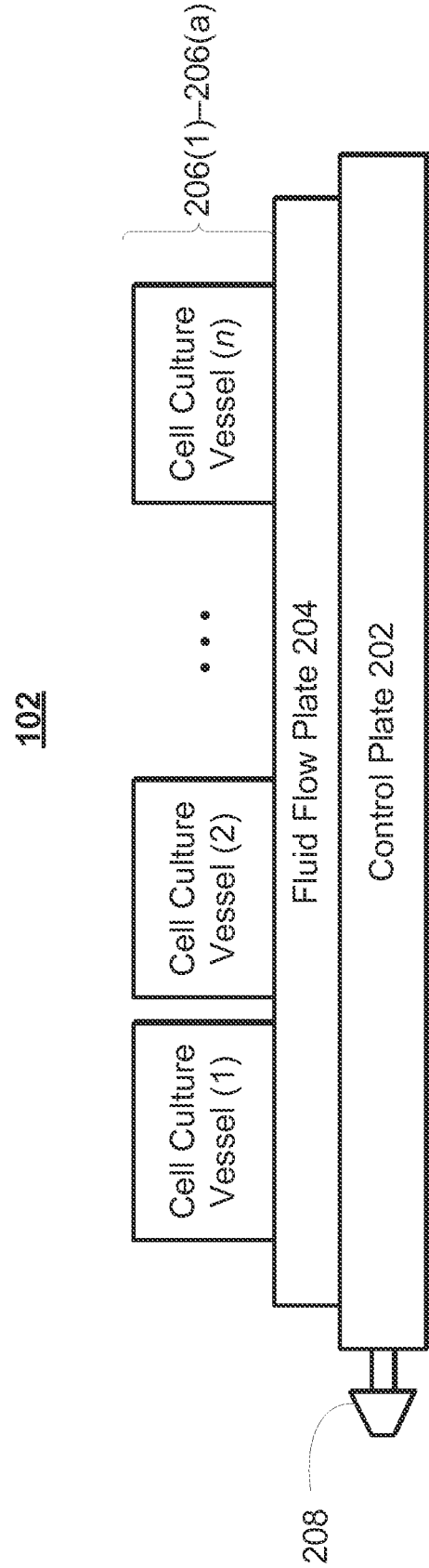


Figure 2

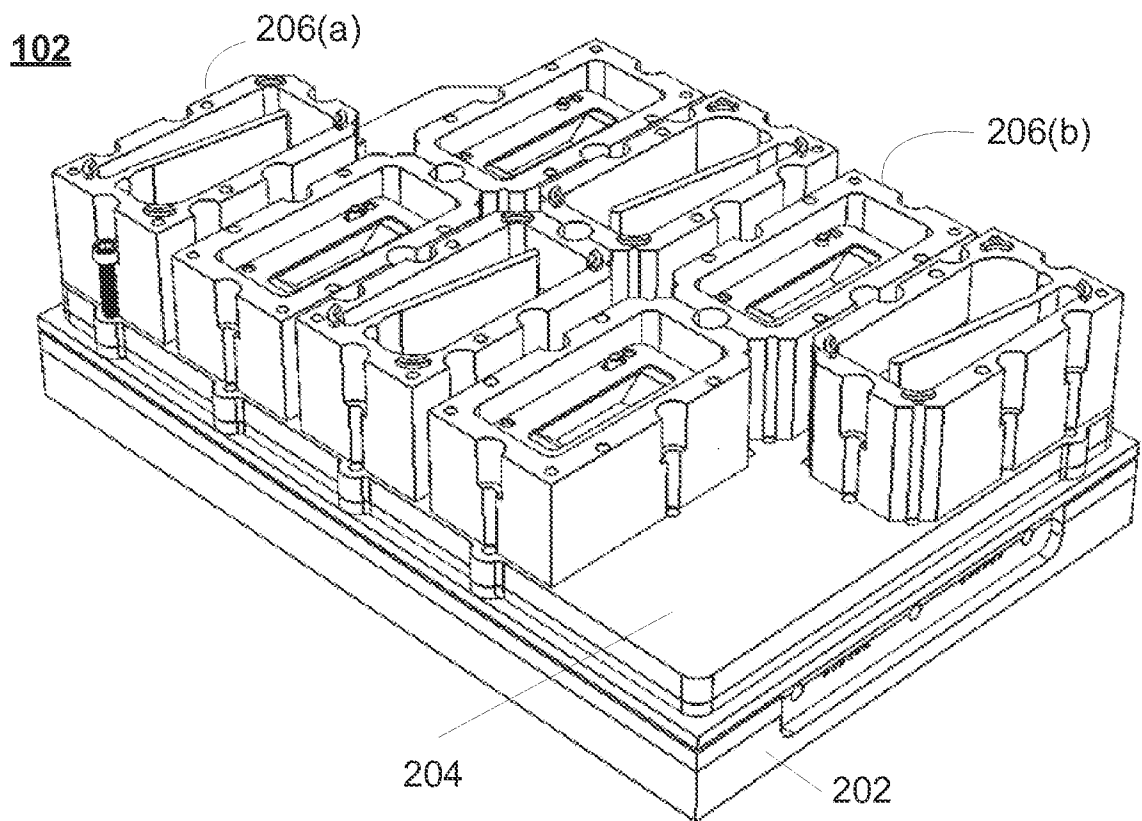


Figure 3A

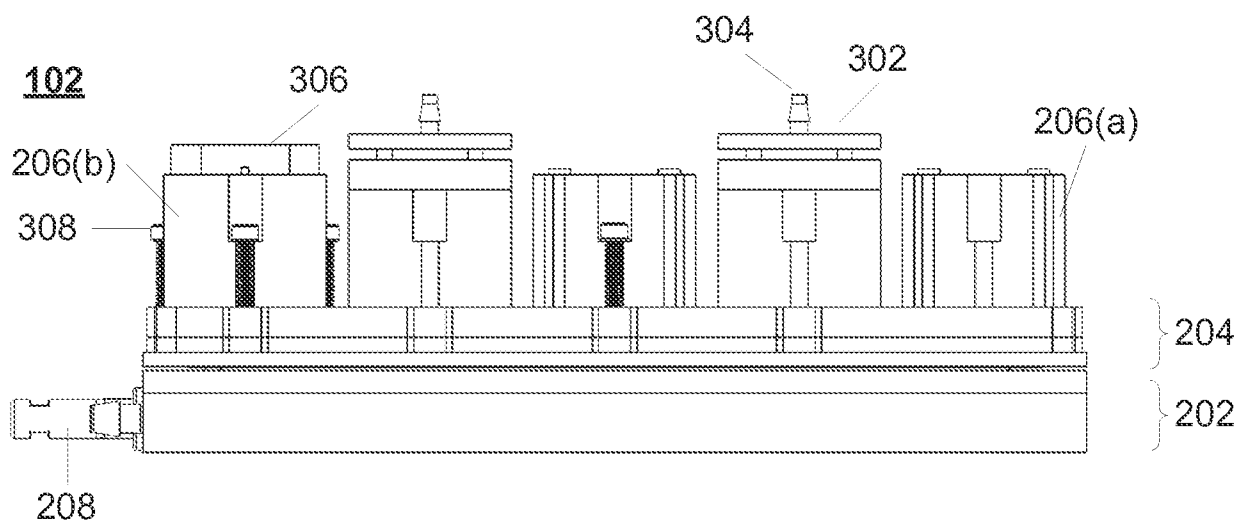
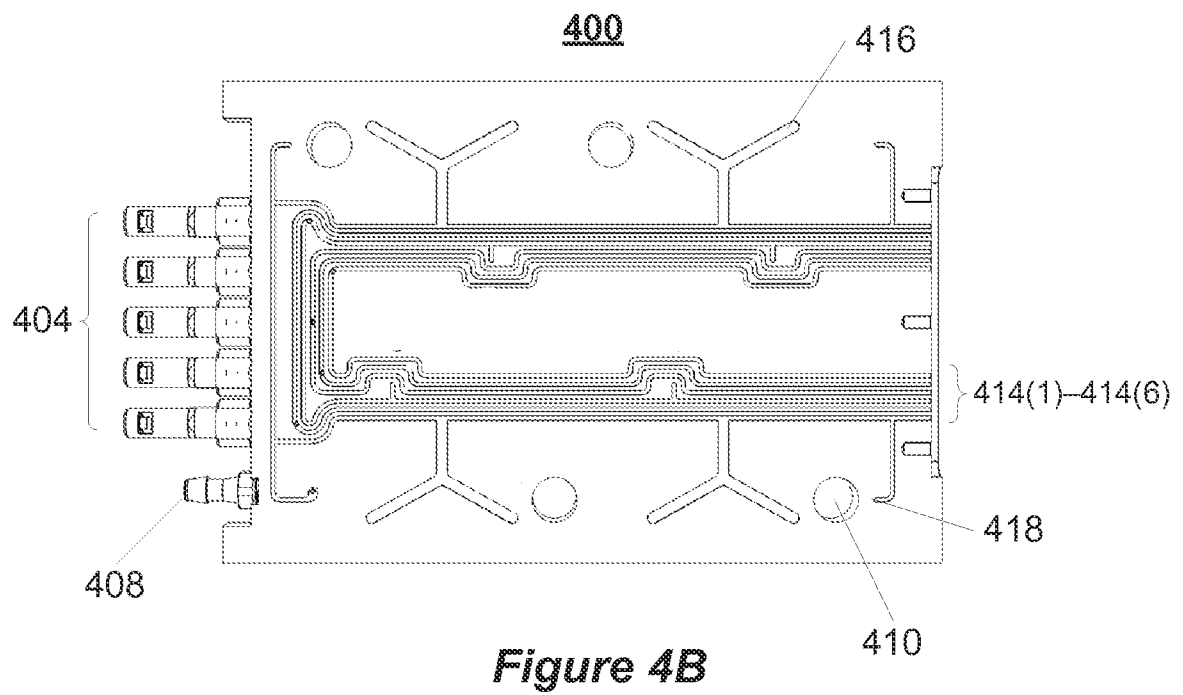
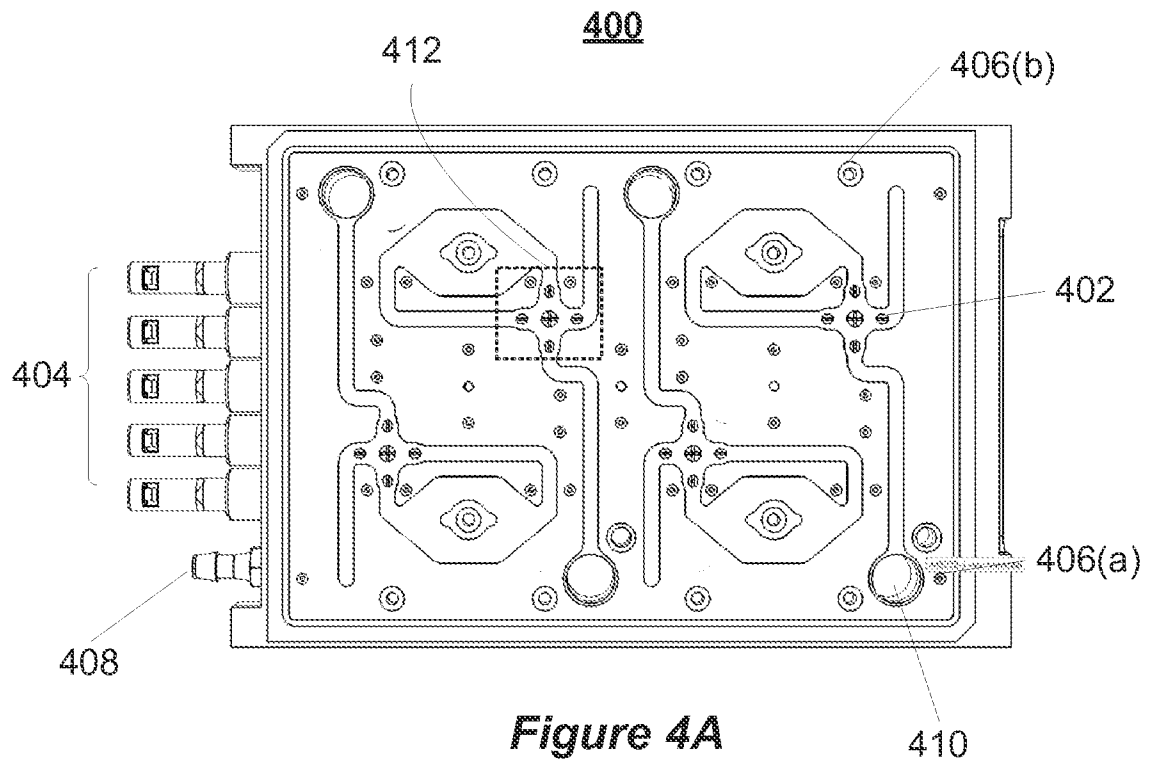


Figure 3B

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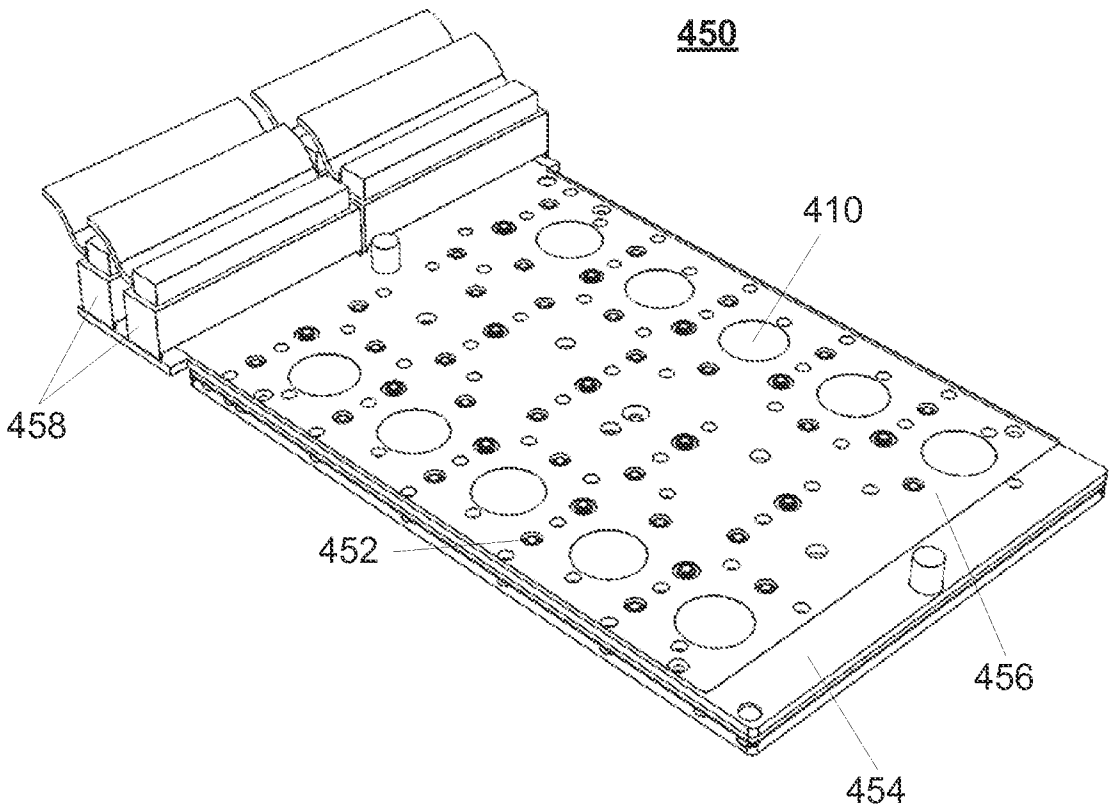
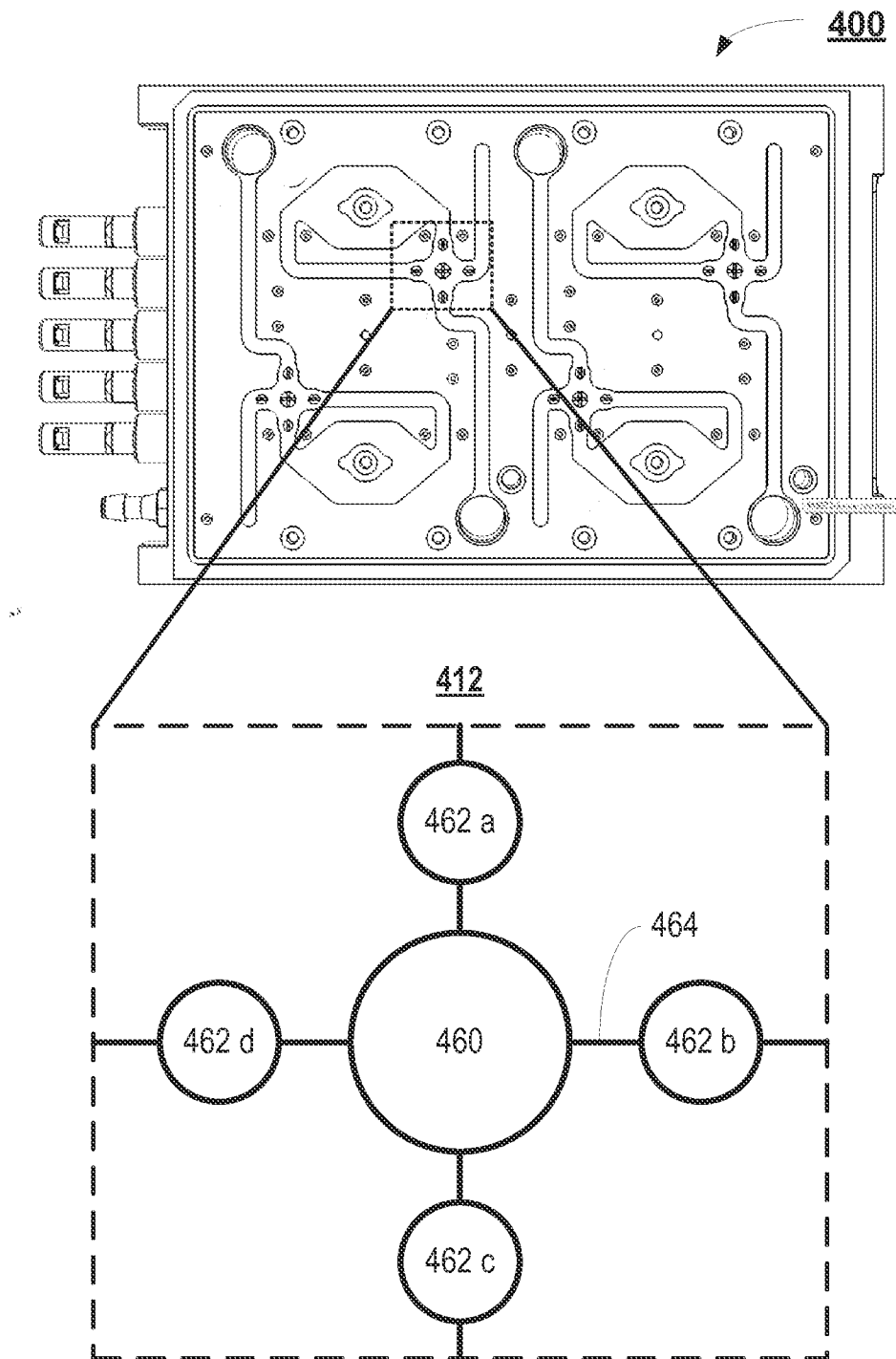
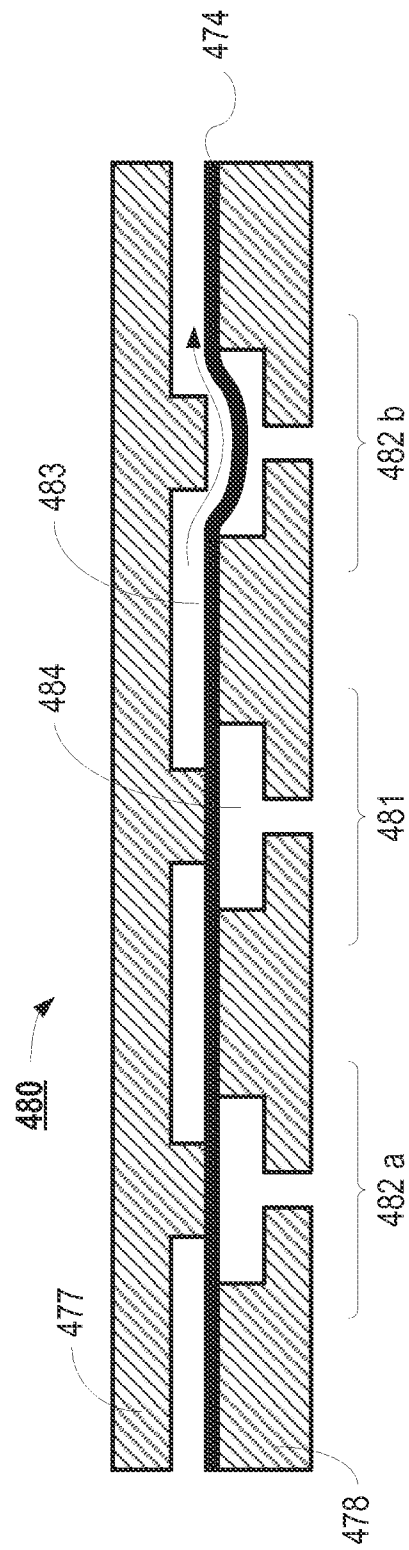
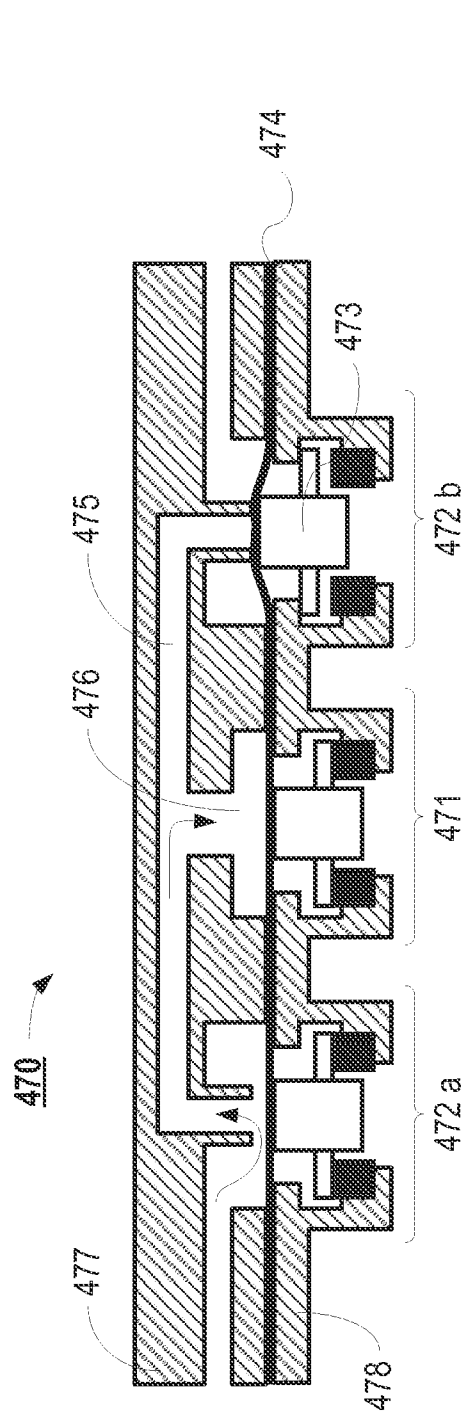


Figure 4C

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*Figure 4D*



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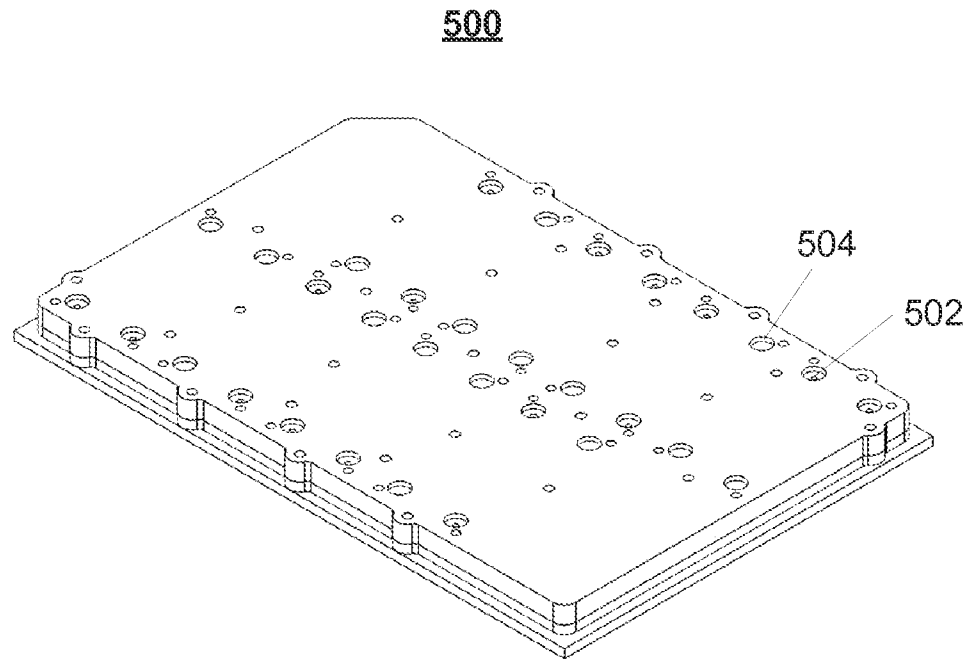


Figure 5A

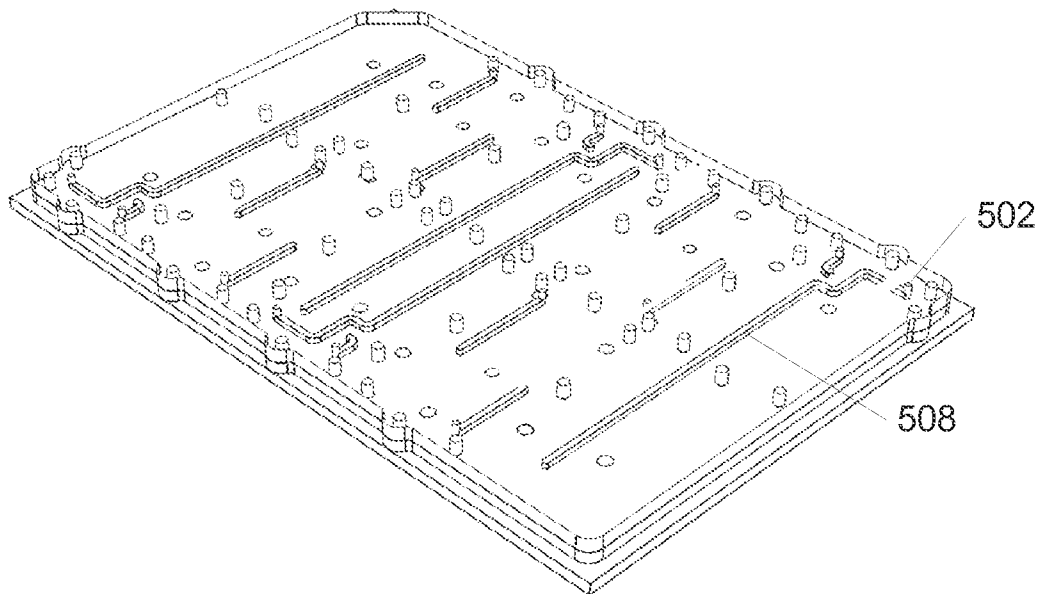


Figure 5B

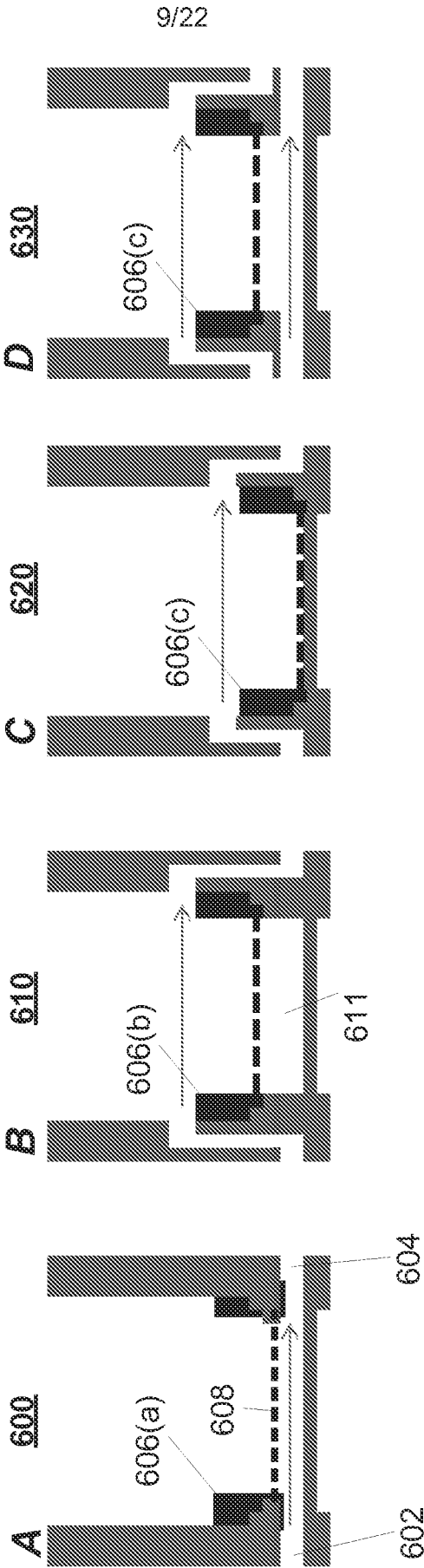


Figure 6

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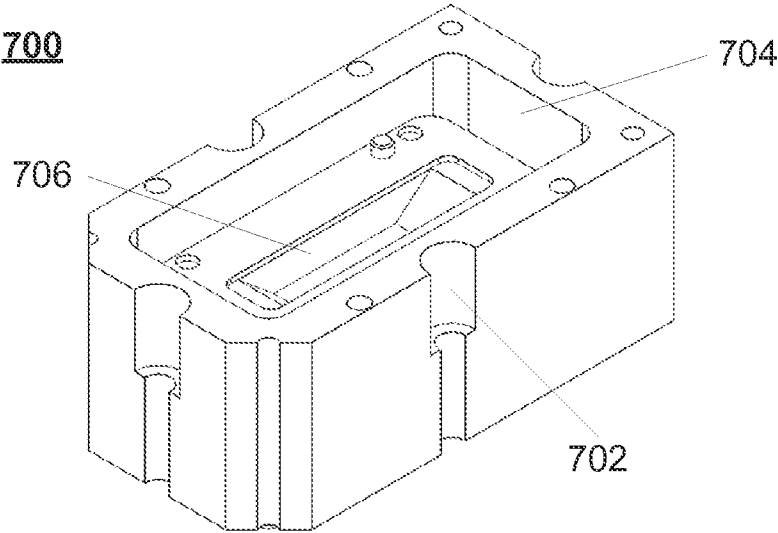


Figure 7A

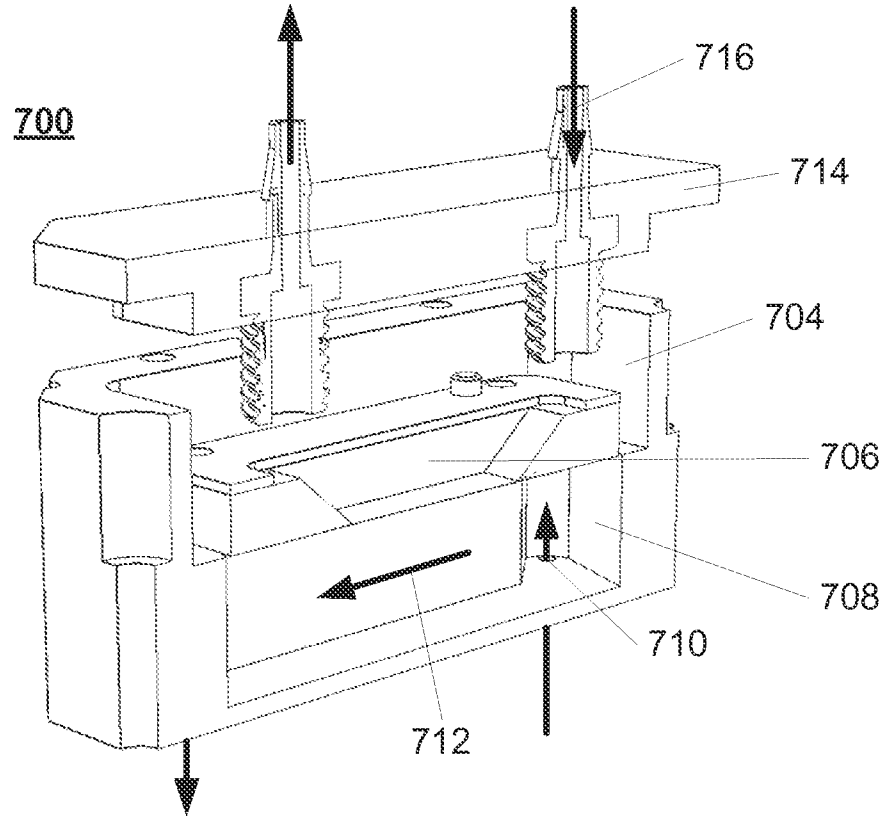


Figure 7B

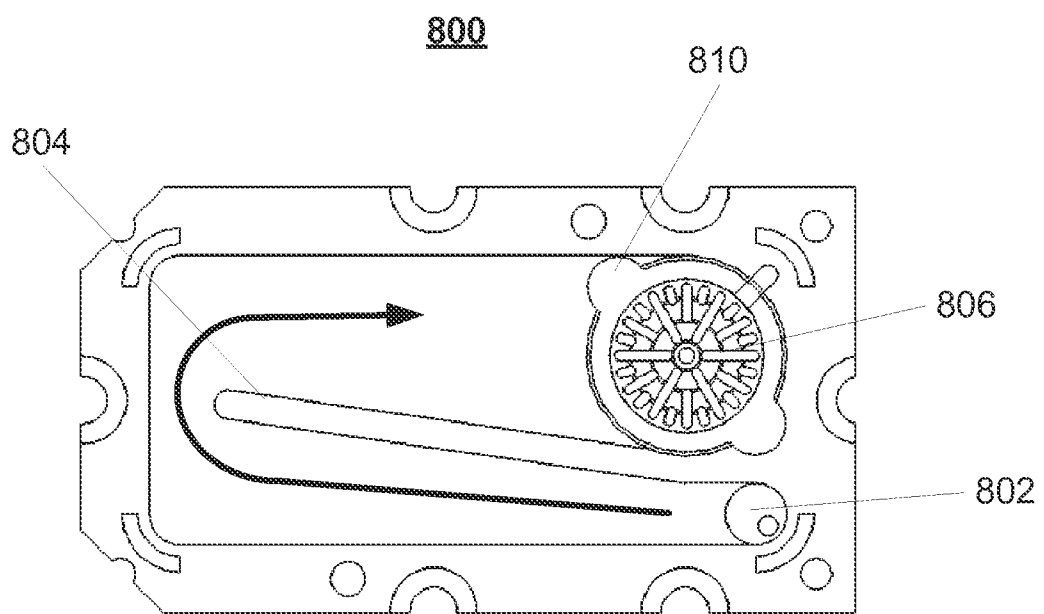


Figure 8

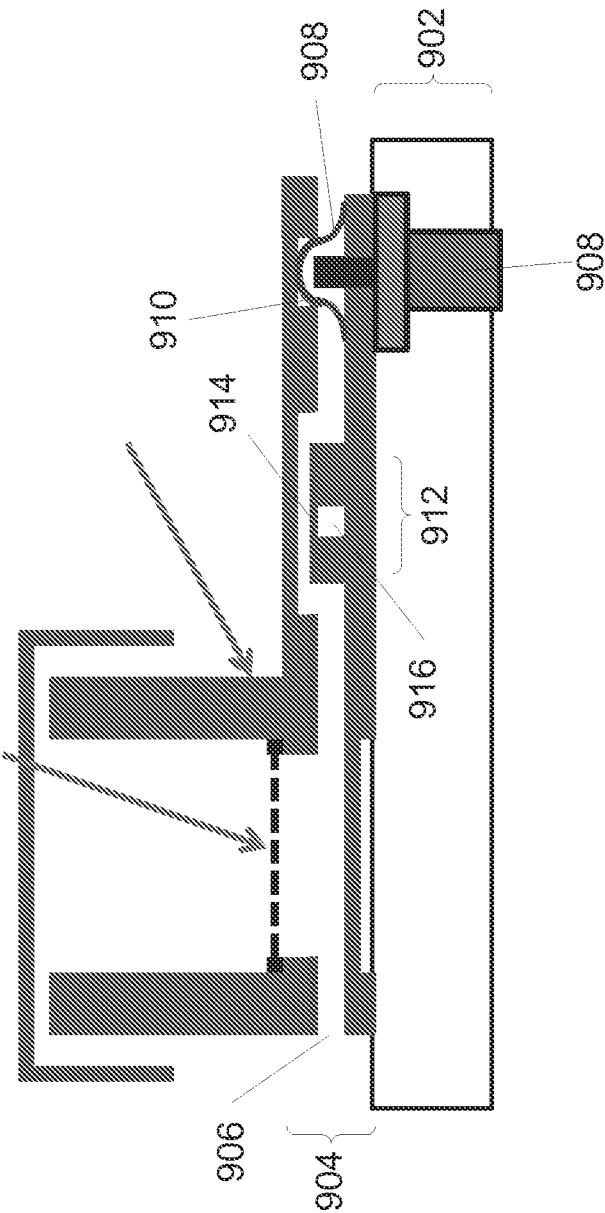


Figure 9A

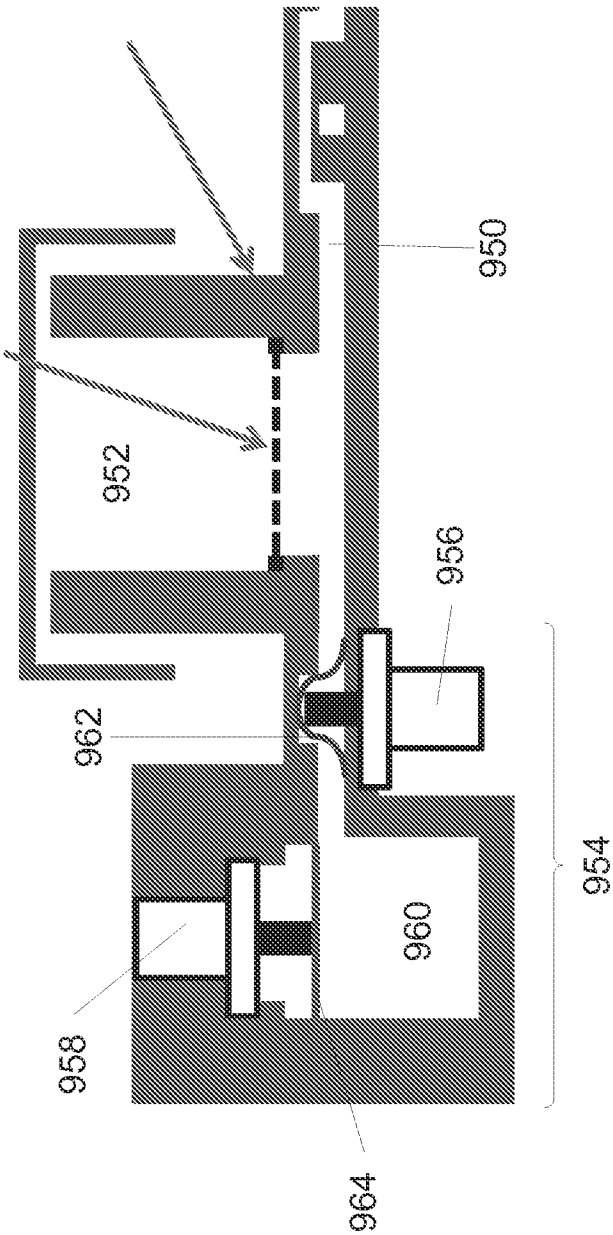
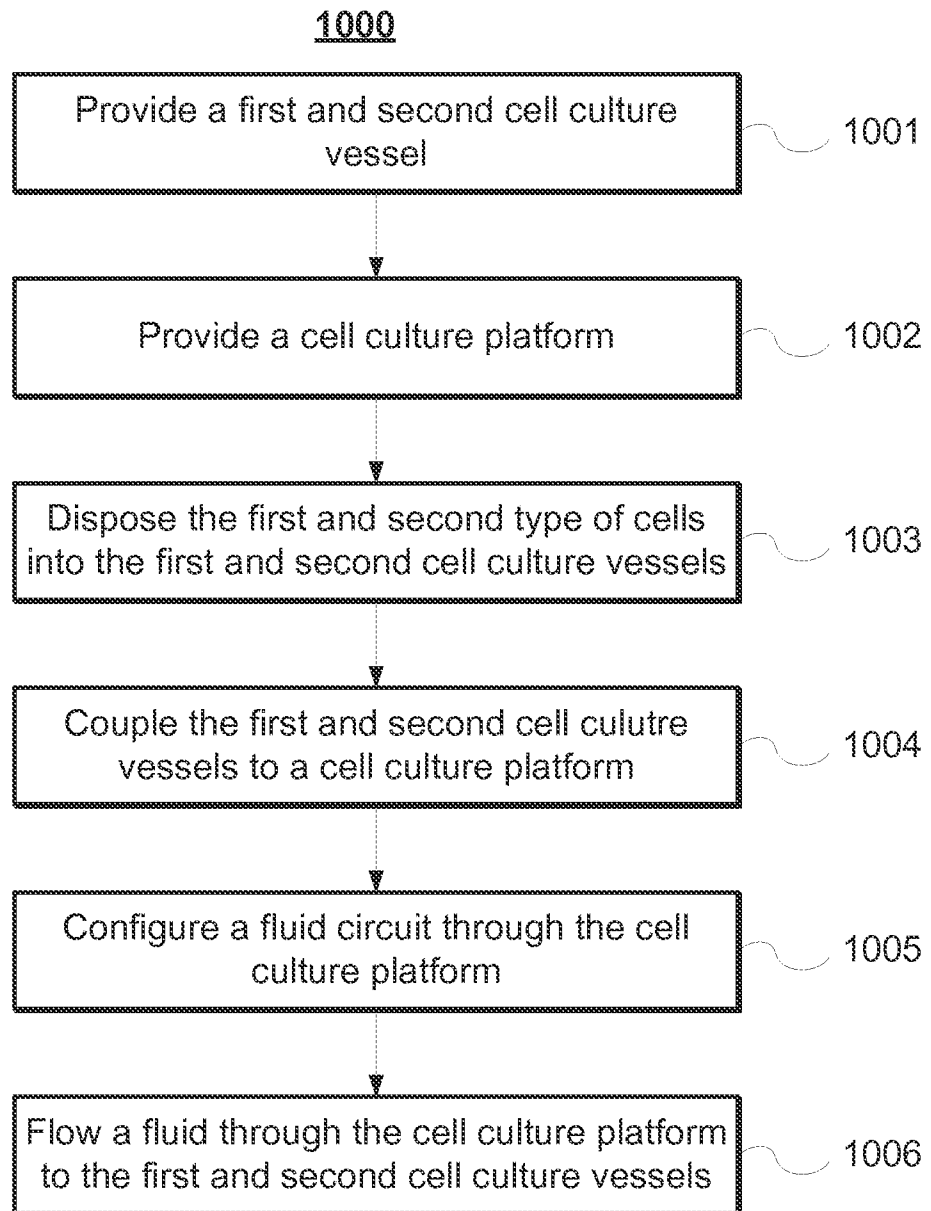


Figure 9B

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**Figure 10**

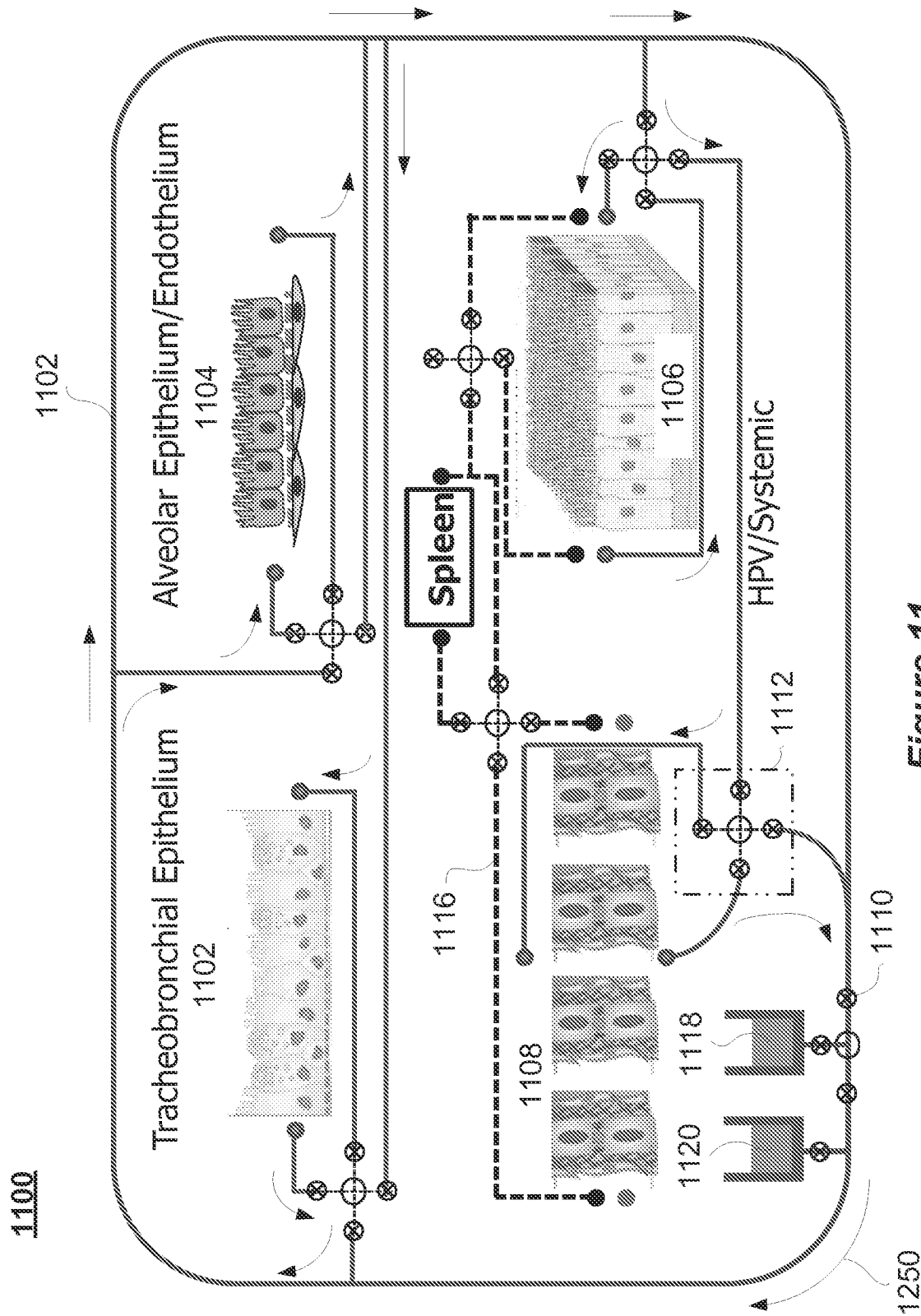
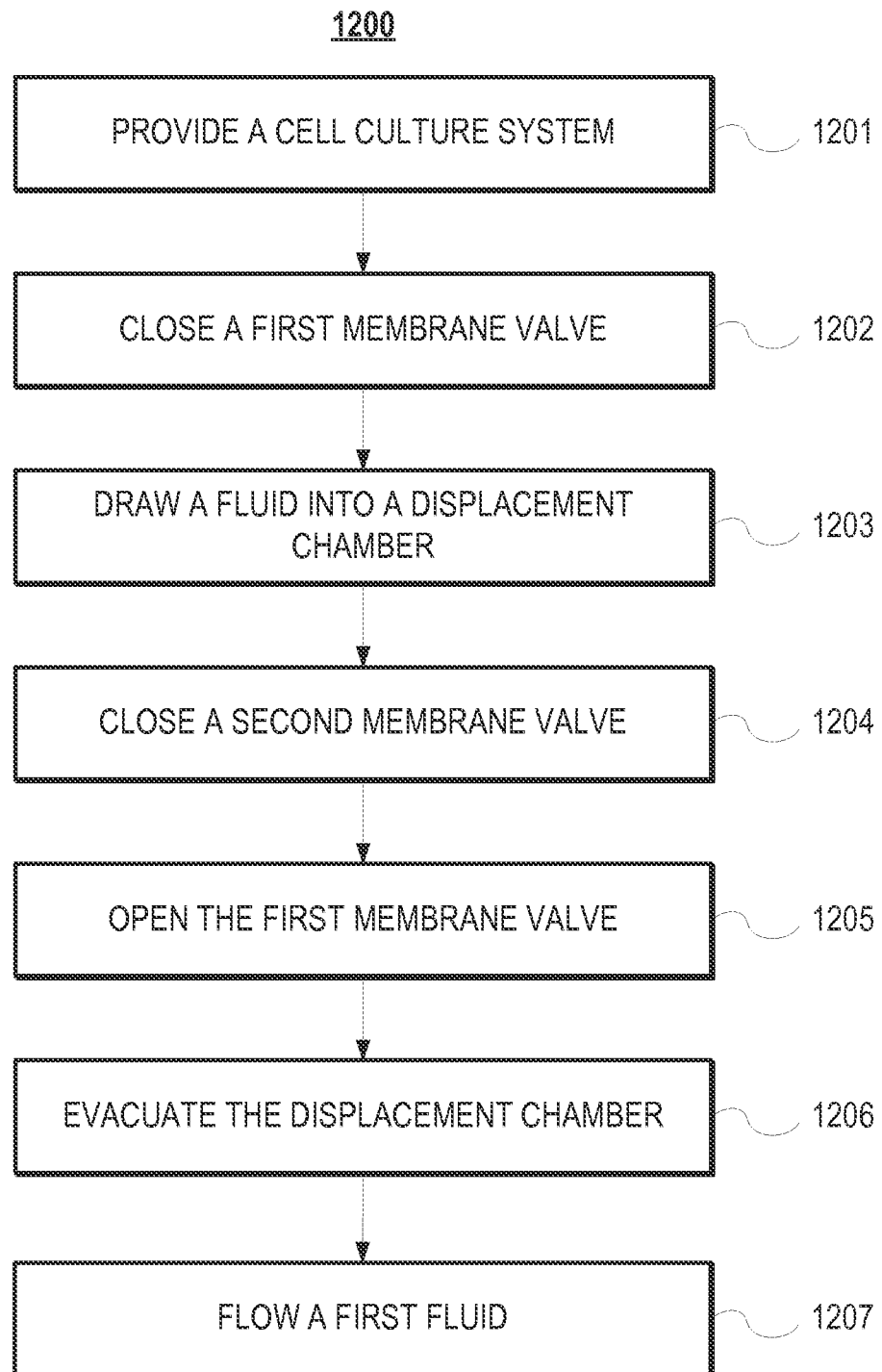


Figure 11

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**FIGURE 12**

1300

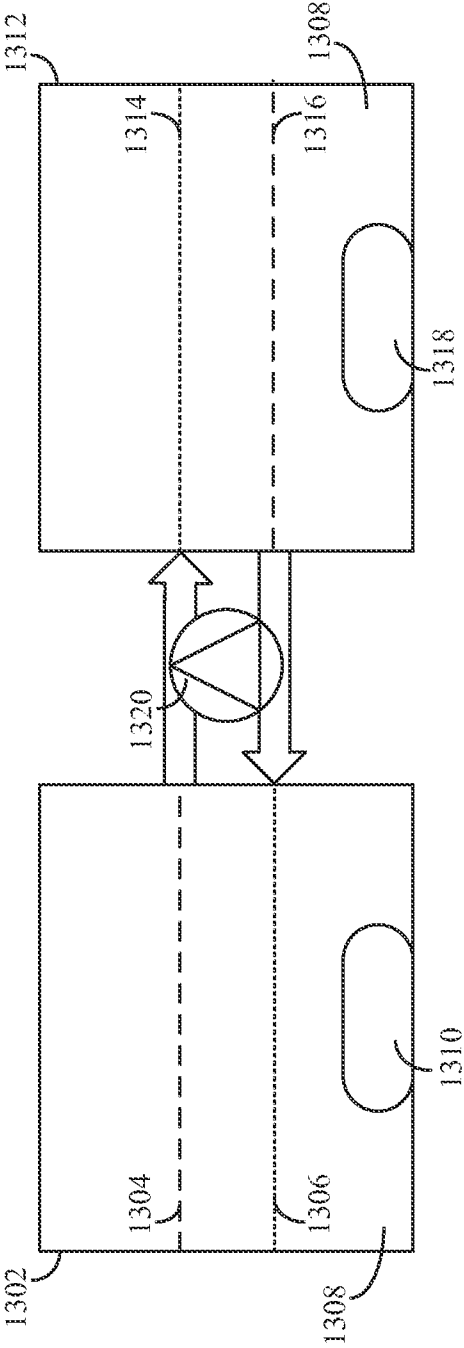


Figure 13

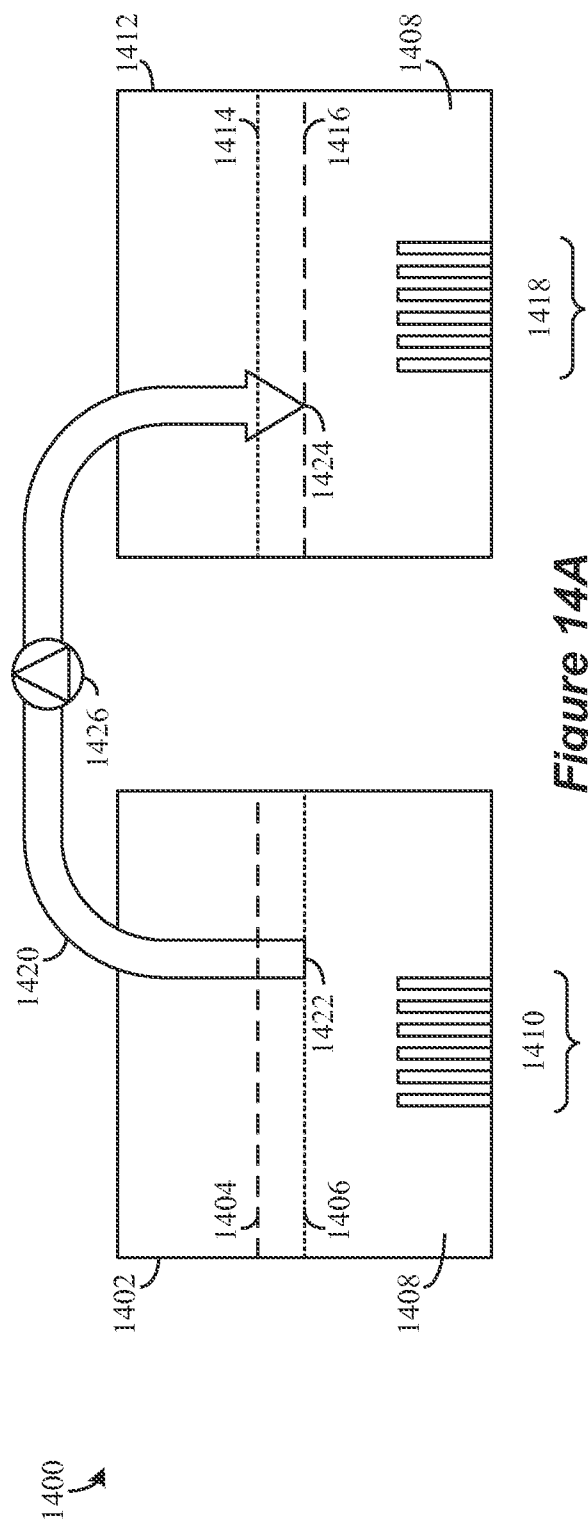


Figure 14A

1401

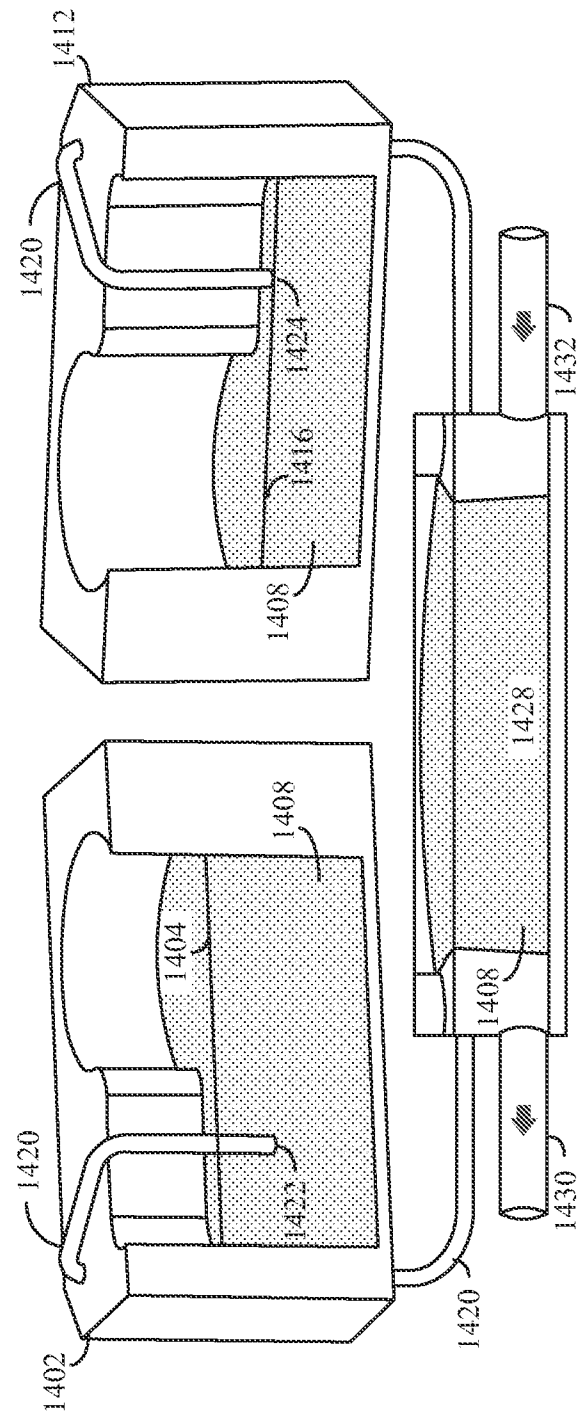


Figure 14B

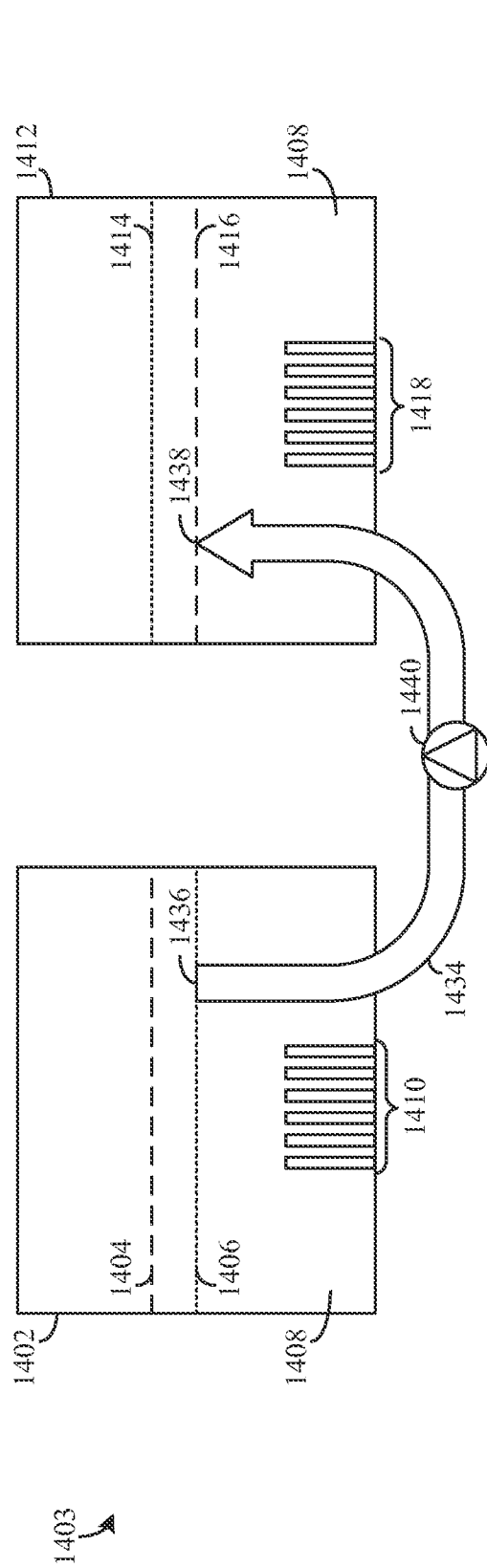


Figure 14C

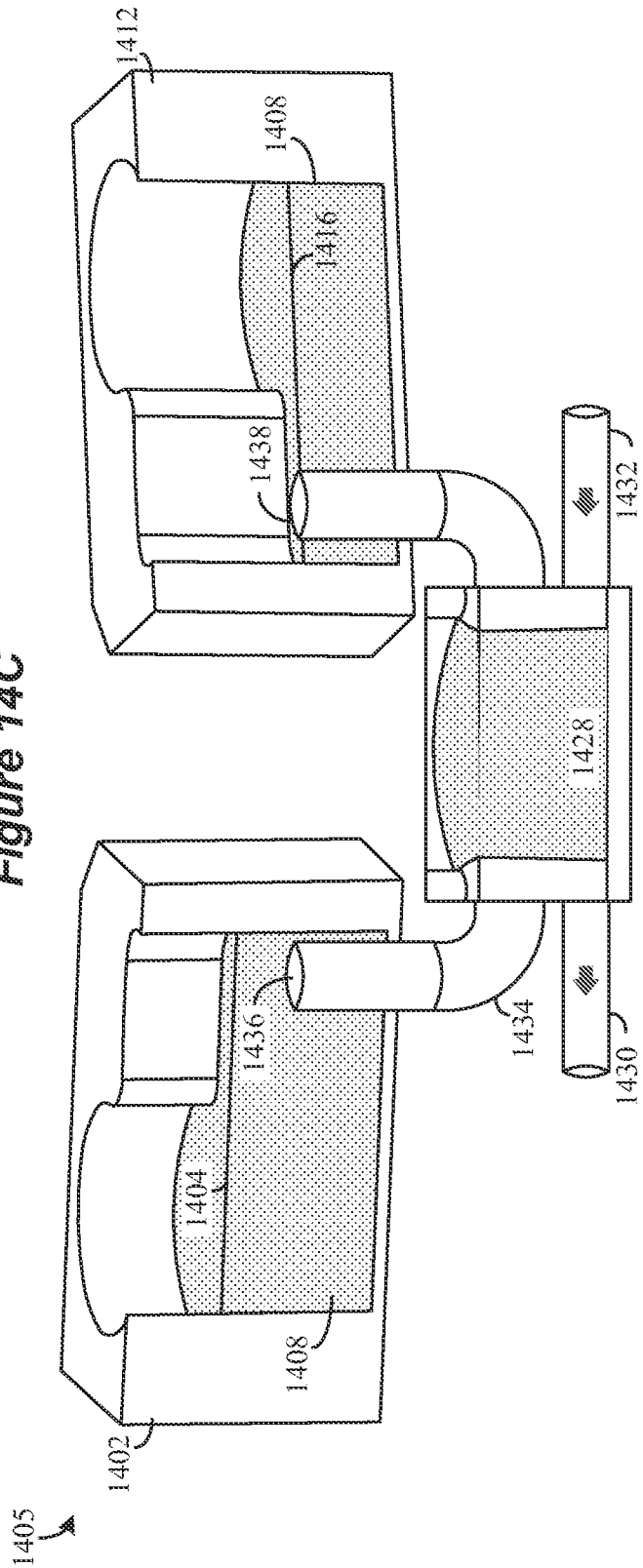


Figure 14D

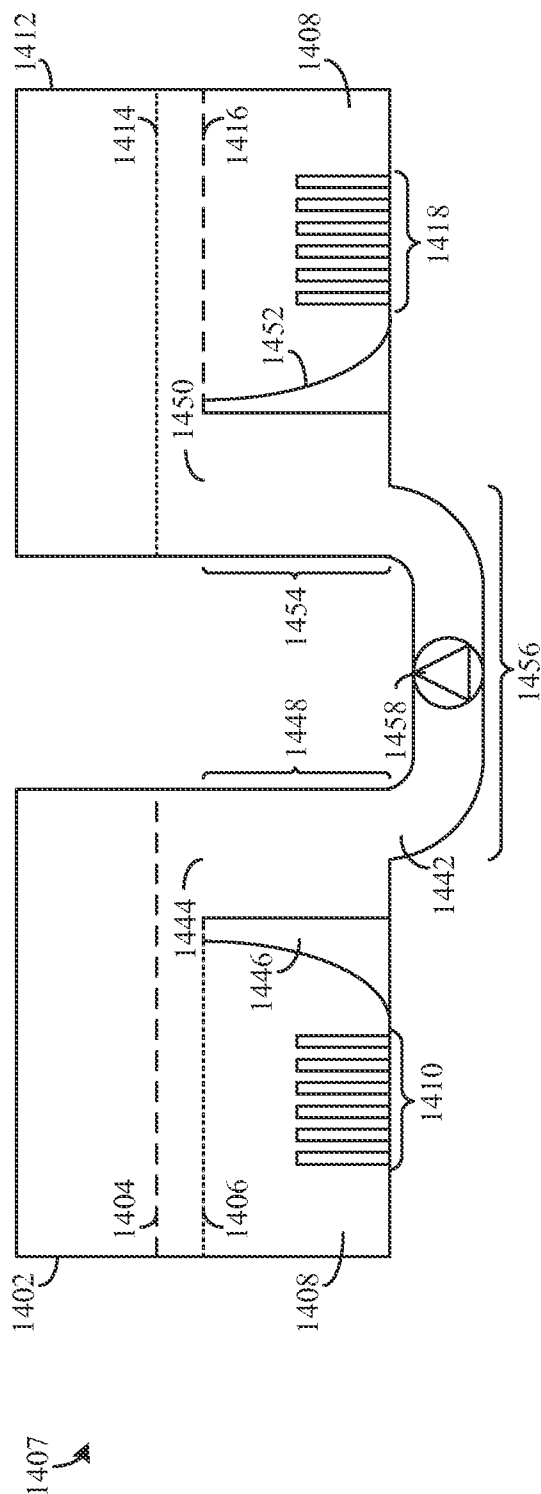


Figure 14E

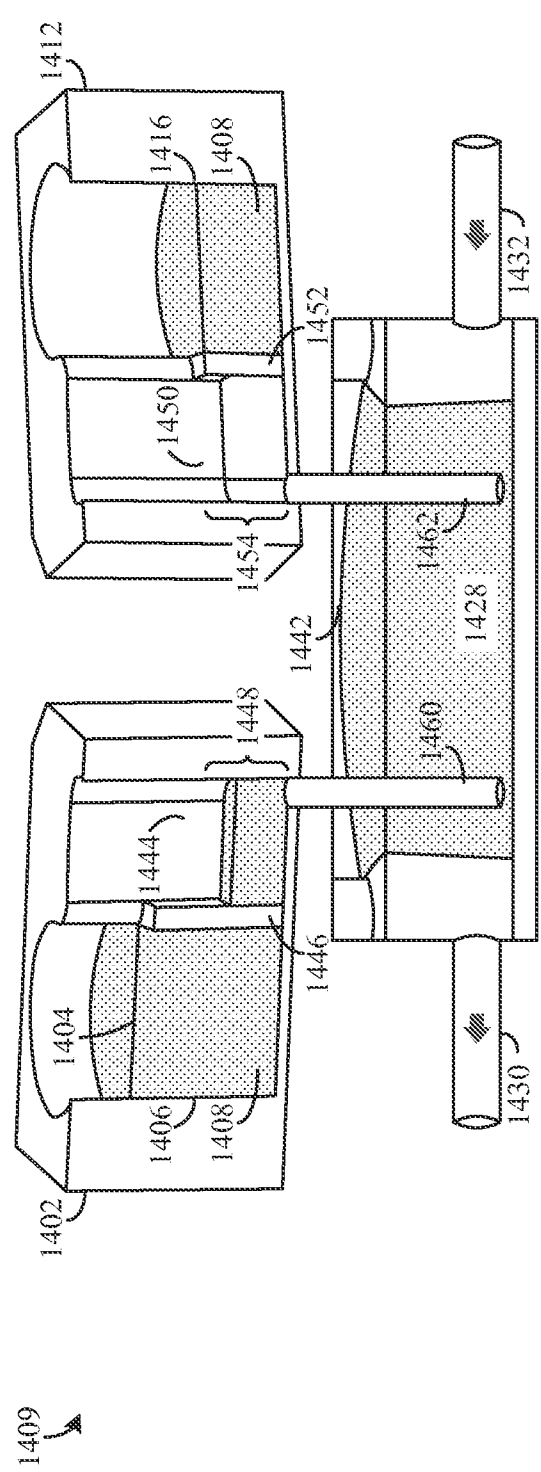
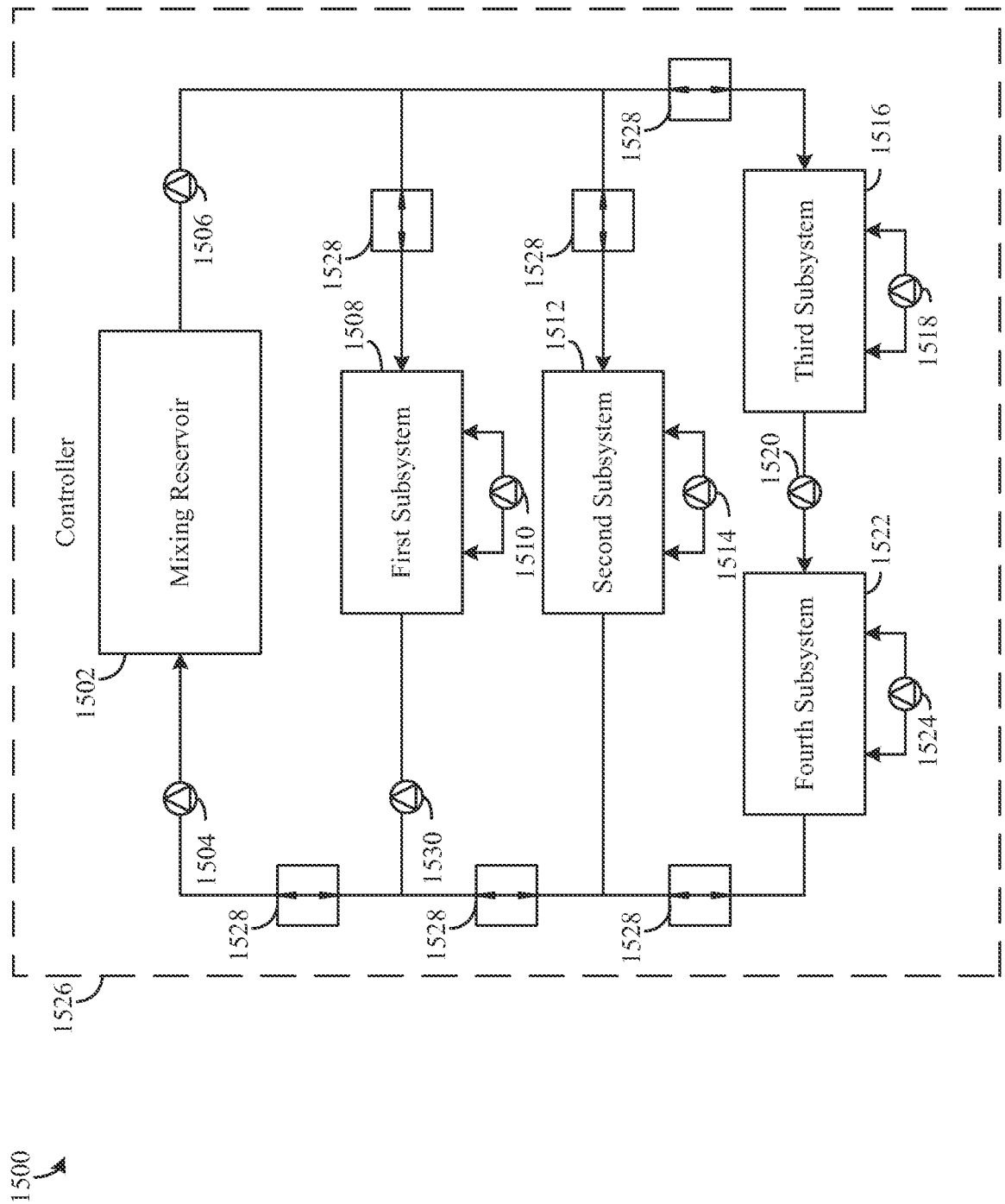
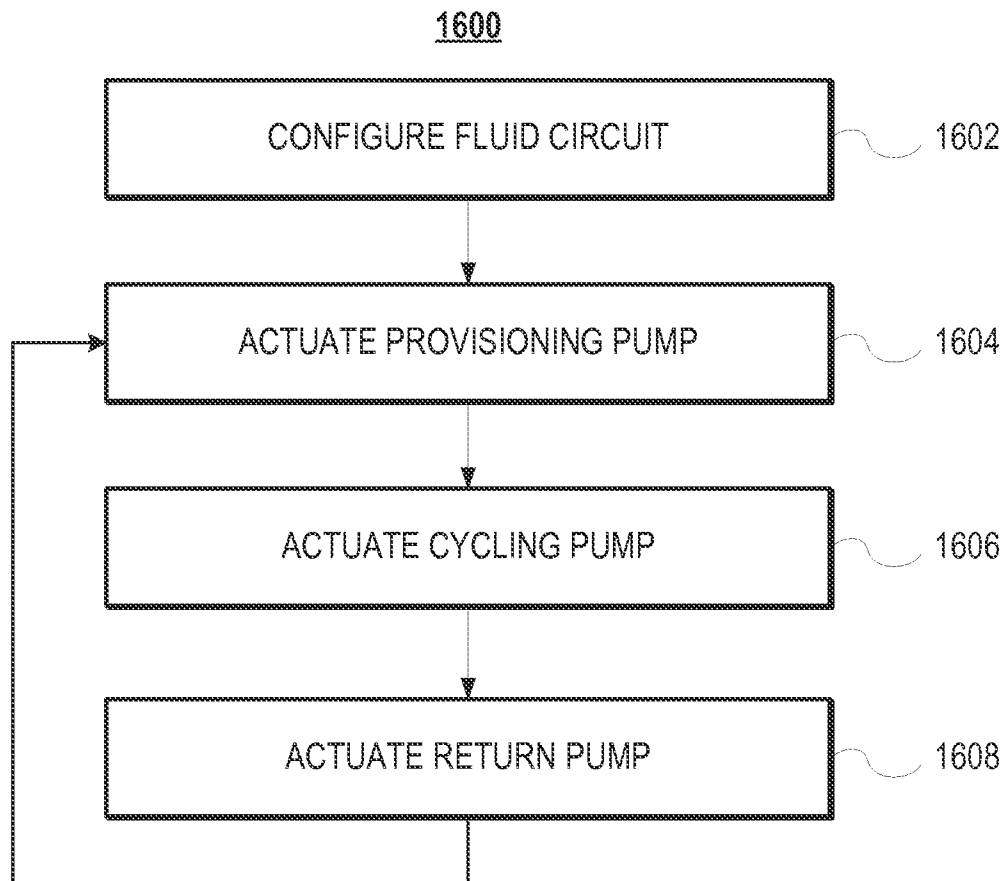


Figure 14F



**FIGURE 16**

INTERNATIONAL SEARCH REPORT

International application No

PCT/US2015/043864

A. CLASSIFICATION OF SUBJECT MATTER

INV. C12M3/00 C12M1/00 C12M1/34 C12M1/32
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

C12M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2011/183312 A1 (HUANG YANYI [CN]) 28 July 2011 (2011-07-28) paragraphs [0038], [0040], [0043] paragraphs [0057], [0058] paragraphs [0071], [0072] paragraph [0086] figures 1,2,6 -----	1-20
A	US 2014/212964 A1 (CUIFFI JOSEPH [US] ET AL) 31 July 2014 (2014-07-31) the whole document -----	1-20
A	US 6 632 651 B1 (NEVO ZVI [IL] ET AL) 14 October 2003 (2003-10-14) column 6, line 8 - line 44; figure 1 -----	1-20



Further documents are listed in the continuation of Box C.



See patent family annex.

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"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

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"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

6 November 2015

Date of mailing of the international search report

13/11/2015

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Cubas Alcaraz, Jose

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

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		WO 0102030 A2	11-01-2001
