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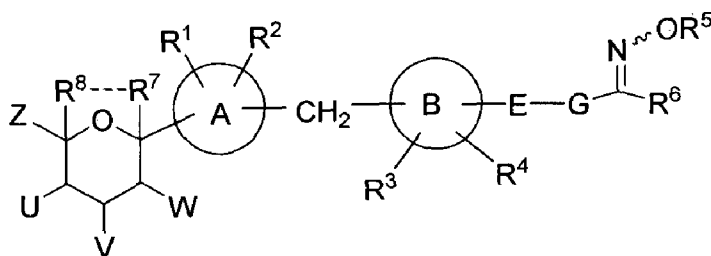
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(54) Title: NOVEL SGLT INHIBITORS



Formula I

(57) Abstract: The present invention relates to novel compounds of Formula (I), their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof. The invention also relates to the processes for the synthesis of novel compounds of Formula (I), their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof. The present invention also provides pharmaceutical compositions comprising novel compounds of Formula (I) and methods of treating or preventing one or more conditions or diseases that may be regulated or normalized via inhibition of Sodium Glucose Cotransporter-2 (SGLT-2).

NOVEL SGLT INHIBITORS

Related applications

The present application claims priority from, Indian Application Number 1677/DEL/2011 and 1709/DEL/2012.

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Field of the invention

The present invention relates to novel compounds of Formula I, their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof. The invention also relates to the processes for the synthesis of novel compounds of Formula I, their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof. The present invention also provides pharmaceutical compositions comprising novel compounds of Formula I and methods of treating or preventing one or more conditions or diseases that may be regulated or normalized via inhibition of Sodium Glucose Cotransporter-2 (SGLT-2).

15

Background of the invention

Diabetes is a metabolic disorder which is rapidly emerging as a global health care problem that threatens to reach pandemic levels. The number of people with diabetes worldwide is expected to rise from 285 million in 2010 to 438 million by 2030. Diabetes results from deficiency in insulin because of impaired pancreatic β -cell function or from resistance to insulin in body, thus leading to abnormally high levels of blood glucose.

Diabetes which results from complete deficiency in insulin secretion is Type 1 diabetes and the diabetes due to resistance to insulin activity together with an inadequate insulin secretion is Type 2 diabetes. Type 2 diabetes (Non insulin dependent diabetes) accounts for 90-95 % of all diabetes. An early defect in Type 2 diabetes mellitus is insulin resistance which is a state of reduced responsiveness to circulating concentrations of insulin and is often present years before clinical diagnosis of diabetes. A key component of the pathophysiology of Type 2 diabetes mellitus involves an impaired pancreatic β -cell function which eventually contributes to decreased insulin secretion in response to elevated plasma glucose. The β -cell compensates for insulin resistance by increasing the insulin secretion, eventually resulting in reduced β -cell mass. Consequently, blood glucose levels stay at abnormally high levels (hyperglycemia).

Hyperglycemia is central to both the vascular consequences of diabetes and the progressive nature of the disease itself. Chronic hyperglycemia leads to decrease in insulin

secretion and further to decrease in insulin sensitivity. As a result, the blood glucose concentration is increased, leading to diabetes, which is self-exacerbated. Chronic hyperglycemia has been shown to result in higher protein glycation, cell apoptosis and increased oxidative stress; leading to complications such as cardiovascular disease, stroke, nephropathy, retinopathy (leading to visual impairment or blindness), neuropathy, hypertension, dyslipidemia, premature atherosclerosis, diabetic foot ulcer and obesity. So, when a person suffers from diabetes, it becomes important to control the blood glucose level. Normalization of plasma glucose in Type 2 diabetes patients improves insulin action and may offset the development of beta cell failure and diabetic complications in the advanced stages of the disease.

Diabetes is basically treated by diet and exercise therapies. However, when sufficient relief is not obtained by these therapies, medicament is prescribed alongwith. Various anti-diabetic agents being currently used include biguanides (decrease glucose production in the liver and increase sensitivity to insulin), sulfonylureas and meglitinides (stimulate insulin production), α -glucosidase inhibitors (slow down starch absorption and glucose production) and thiazolidinediones (increase insulin sensitivity). These therapies have various side effects: biguanides cause lactic acidosis, sulfonylurea compounds cause significant hypoglycemia, α -glucosidase inhibitors cause abdominal bloating and diarrhea, and thiazolidinediones cause edema and weight gain. Recently introduced line of therapy includes inhibitors of dipeptidyl peptidase-IV (DPP-IV) enzyme, which may be useful in the treatment of diabetes, particularly in Type 2 diabetes. DPP-IV inhibitors lead to decrease in inactivation of incretins glucagon like peptide-1 (GLP-1) and gastric inhibitory peptide (GIP), thus leading to increased production of insulin by the pancreas in a glucose dependent manner. All of these therapies discussed, have an insulin dependent mechanism.

Another mechanism which offers insulin independent means of reducing glycemic levels, is the inhibition of sodium glucose co-transporters (SGLTs). In healthy individuals, almost 99% of the plasma glucose filtered in the kidneys is reabsorbed, thus leading to only less than 1% of the total filtered glucose being excreted in urine. Two types of SGLTs, SGLT-1 and SGLT-2, enable the kidneys to recover filtered glucose. SGLT-1 is a low capacity, high-affinity transporter expressed in the gut (small intestine epithelium), heart, and kidney (S3 segment of the renal proximal tubule), whereas SGLT-2 (a 672 amino acid protein containing 14 membrane-spanning segments), is a low affinity, high capacity glucose transporter, located mainly in the S1 segment of the proximal tubule of the kidney. SGLT-2 facilitates approximately 90% of glucose reabsorption and the rate of glucose filtration

increases proportionally as the glycemic level increases. The inhibition of SGLT-2 should be highly selective, because non-selective inhibition leads to complications such as severe, sometimes fatal diarrhea, dehydration, peripheral insulin resistance, hypoglycemia in CNS and an impaired glucose uptake in the intestine.

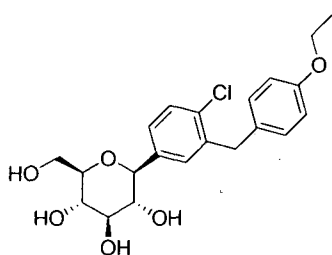
5 Humans lacking a functional SGLT-2 gene appear to live normal lives, other than exhibiting copious glucose excretion with no adverse effects on carbohydrate metabolism. However, humans with SGLT-1 gene mutations are unable to transport glucose or galactose normally across the intestinal wall, resulting in condition known as glucose-galactose malabsorption syndrome.

10 Hence, competitive inhibition of SGLT-2, leading to renal excretion of glucose represents an attractive approach to normalize the high blood glucose associated with diabetes. Lower blood glucose levels would, in turn, lead to reduced rates of protein glycation, improved insulin sensitivity in liver and peripheral tissues, and improved cell function. As a consequence of progressive reduction in hepatic insulin resistance, the elevated
15 hepatic glucose output which is characteristic of Type 2 diabetes would be expected to gradually diminish to normal values. In addition, excretion of glucose may reduce overall caloric load and lead to weight loss. Risk of hypoglycemia associated with SGLT-2 inhibition mechanism is low, because there is no interference with the normal counter regulatory mechanisms for glucose.

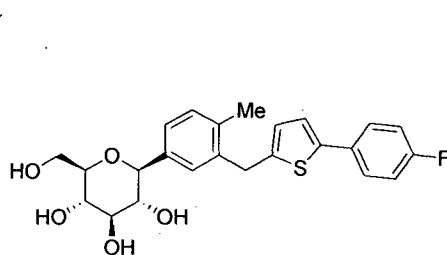
20 The first known non-selective SGLT-2 inhibitor was the natural product phlorizin (glucose, 1-[2- β -D-glucopyranosyloxy)-4,6-dihydroxyphenyl]-3-(4-hydroxyphenyl)-1-propanone). Subsequently, several other synthetic analogues were derived based on the structure of phlorizin. Optimisation of the scaffolds to achieve selective SGLT-2 inhibitors led to the discovery of several considerably different scaffolds.

25 C-glycoside derivatives have been disclosed, for example, in PCT publications WO2004013118, WO2005085265, WO2006008038, WO2006034489, WO2006037537, WO2006010557, WO2006089872, WO2006002912, WO2006054629, WO2006064033, WO2007136116, WO2007000445, WO2007093610, WO2008069327, WO2008020011, WO2008013321, WO2008013277, WO2008042688, WO2008122014, WO2008116195,
30 WO2008042688, WO2009026537, WO2010147430, WO2010095768, WO2010023594, WO2010022313, WO2011051864, WO2011048148 and WO2012019496 US patents US6515117B2, US6936590B2 and US7202350B2 and Japanese patent application JP2004359630.

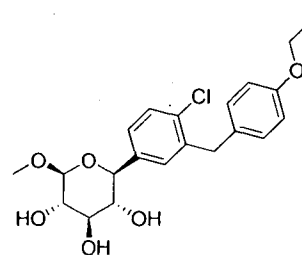
The compounds shown below are the SGLT-2 inhibitors which have reached advanced stages of human clinical trials: Bristol-Myers Squibb's "Dapagliflozin" with Formula A, Mitsubishi Tanabe and Johnson & Johnson's "Canagliflozin" with Formula B, Lexicon's "Lx-4211" with Formula C, Boehringer Ingelheim and Eli Lilly's "Empagliflozin" with Formula D, Roche and Chugai's "Tofogliflozin" with Formula E, Taisho's "Luseogliflozin" with Formula F, Pfizer's "Ertugliflozin" with Formula G and Astellas and Kotobuki's "Ipragliflozin" with Formula H.



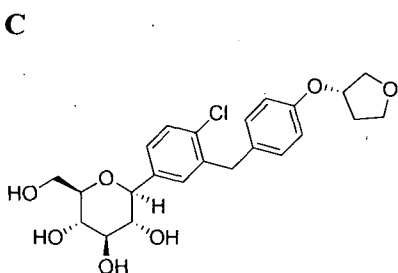
Formula A



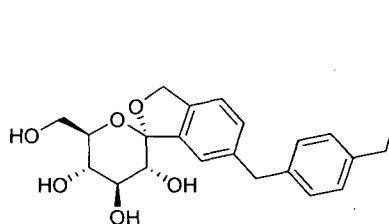
Formula B



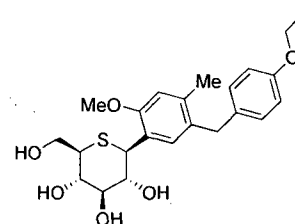
Formula C



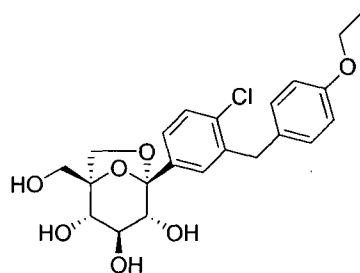
Formula D



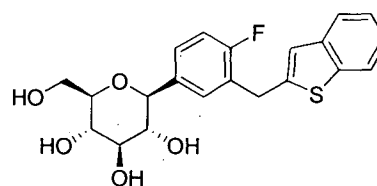
Formula E



Formula F



Formula G

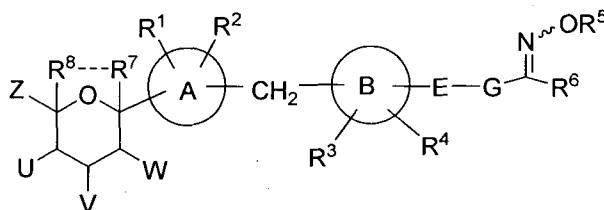


Formula H

In spite of all these molecules in advanced stages of human clinical trials, there is still no drug available in the market as SGLT-2 inhibitor. Out of the potential candidates entering the clinical stages, many have been discontinued, emphasizing the unmet need. Thus there is an ongoing requirement to screen more scaffolds useful as SGLT-2 inhibitors that can have advantageous potency, stability, selectivity, better half-life, and/ or better pharmacodynamic properties. In this regard, a novel class of SGLT-2 inhibitors is provided herein.

Summary of the invention

The present invention is defined in the claims and relates to the novel compounds of Formula I,



Formula I

wherein:

'---' is either a single bond or absent;

ring A represents monocyclic or polycyclic C₃₋₂₀ cycloalkyl, C₆₋₁₀ aryl, 5-10 membered heteroaryl or 3-14 membered heterocyclyl ring;

ring B represents monocyclic or polycyclic C₃₋₂₀ cycloalkyl, C₆₋₁₀ aryl, 5-10 membered heteroaryl or 3-14 membered heterocyclyl ring;

U, V and W are independently selected from -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, -OH, -CN, -N₃, -NO₂, -OCONH₂, -F, -Cl, -Br, -I, -COOH, -CONH₂, -CONHNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCOOH, -SH, -SO₃H, -CH(=NOH), -COR^a, -OR⁹, -COOR^a, -CONR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aCOR^b, -NR^aCOOR^b, -OCOR^a, -OCOOR^a, -OCONR^aR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b, -CR^a (=NOR^b), -NHP(O) R^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl and C₂₋₁₂ alkynyl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹¹;

provided that atleast two out of U, V and W represent -OR⁹;

Z represents -(CH₂)_nOR^a, -OR^a, -OCOR^a, -OCOOR^a, -OCONR^aR^b, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, -CN, -OCONH₂, -CHO, -COOH, -CONH₂, -CONHNH₂, -NH₂, -NHCOOH, -CH₂OH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN), -COR^a, -COOR^a, -CONR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aNR^bR^c, -NR^aCOR^b, -NR^aCOOR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b or -CR^a (=NOR^b); wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl and C₂₋₁₂ alkynyl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹¹;

R¹, R², R³ and R⁴ are independently selected from -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -

COCN, -N₃, -NO₂, -OCONH₂, -F, -Cl, -Br, -I, -CHO, -COOH, -CONH₂, -NH₂, -NHCONH₂, -NHCHO, -NHCOOH, -OH, -OR^a, -SH, -SO₃H; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹¹;

R⁵ represents -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl or 5-10 membered heteroaryl; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹¹;

R⁶ represents -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -NH₂, -NHCONH₂, -NHCHO, -OH, -SH, -NR^aR^b, -NR^aCONR^bR^c, -NR^aCOR^b, -OR^a or -SR^a; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹¹;

E represents O, S, SO, SO₂, NR¹⁰ or a single bond;

G represents C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl or 5-10 membered heteroaryl; each of which may optionally be substituted at any available position by one or more suitable substituents selected from C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHC SOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN), -COR^a, -CSR^a, -COOR^a, -CSOR^a, -COSR^a, -CONR^aR^b, -CSNR^aR^b, -COCOR^a, -CONR^aNR^bR^c, -CSNR^aNR^bR^c, -CSNR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aCSNR^bR^c, -NR^a(C=NR^b)NR^cR^d, -NR^aNR^bR^c, -NR^aCOR^b, -NR^aCSR^b, -NR^aCOOR^b, -NR^aCSOR^b, -OR^a, -OCOR^a, -OCOOR^a, -OCONR^aR^b, -OCSR^a, -OCSOR^a, -ONO₂, -OCSNR^aR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b, -CR^a(=NOR^b), -CR^a(=NCOOR^b), -CR^a(=NSOR^b), -CR^a(=NSO₂R^b), -C(=NR^a)-NR^bR^c, -C(=NOR^a)-NR^bR^c, -CR^a(=NCN), -NCR^a, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b, -P(O)NR^aR^b, -OP(O)R^aR^b, -NHP(O)R^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be

substituted at any available position by one or more suitable substituents selected from C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN);

When E is a single bond or Nitrogen, then E and R⁶ can be joined together to form a saturated or unsaturated C₃₋₁₀ cycloalkyl or 3-10 membered heterocyclyl ring, which may further be fused to one or more C₃₋₁₀ cycloalkyl, 3-10 membered heterocyclyl, C₅₋₁₀ aryl or 5-10 membered heteroaryl ring. The ring thus formed may further be substituted with substituents selected from R¹²;

G and R⁶ can be joined together to form a saturated or unsaturated C₃₋₁₀ cycloalkyl or 3-10 membered heterocyclyl ring, which may further be fused to one or more C₃₋₁₀ cycloalkyl, 3-10 membered heterocyclyl, C₅₋₁₀ aryl or 5-10 membered heteroaryl ring. The ring thus formed may further be substituted with substituents selected from R¹²;

R⁷ represents -H, -OH or -OR⁹;

R⁸ represents -H, -CHO, -COOH, -CONH₂, -OH, -CH(=NOH), -COR^a, -COOR^a, -CONR^aR^b, -CR^a(=NOR^b), -OR^a, or -(CH₂)_nOR^a;

or

R⁷ and R⁸ can be joined together to form a saturated or unsaturated ring, in which one or more methylene groups or methyne groups can be replaced with O, S, NR^a or oxo; the ring thus formed may optionally be substituted at any available position by one or more suitable substituents selected from R¹²;

or

R⁸ and Z can be joined together to form a saturated or unsaturated ring, in which one or more methylene groups or methyne groups can be replaced with O, S, NR^a or oxo; the ring thus formed may optionally be substituted at any available position by one or more suitable substituents selected from R¹²;

R⁹ represents -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CHO, -CONH₂, -COR^a, -CONR^aR^b, -S(O)₂R^a, -SO₂NR^aR^b, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b or -P(O)NR^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be

substituted at any available position by one or more suitable substituents selected from C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CHO, -CONH₂, -COR^a, -CONR^aR^b, -S(O)₂R^a, -SO₂NR^aR^b, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b, -P(O)NR^aR^b; further wherein the

5 said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹³;

R¹⁰ represents -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CR^a(=NOR^b), -S(O)R^a, -S(O)₂R^a, -S(O)₂NR^aR^b, -(CH₂)_nS(O)R^a, -(CH₂)_nS(O)₂R^a, -P(O)R^aR^b, -COR^a, -CSR^a, -COOR^a, -CSOR^a, -COSR^a, -CSSR^a, -CONR^aR^b or -CSNR^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl,

10 C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -NO₂, NH₂; further wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹³;

R¹¹ represents C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN), -COR^a, -CSR^a, -COOR^a, -CSOR^a, -COSR^a, -CONR^aR^b, -CSNR^aR^b, -COCOR^a, -CONR^aNR^bR^c, -CSNR^aNR^bR^c, -CSNR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aCSNR^bR^c, -NR^a(C=NR^b)NR^cR^d, -NR^aNR^bR^c, -NR^aCOR^b, -NR^aCSR^b, -NR^aCOOR^b, -NR^aCSOR^b, -OR^a, -OCOR^a, -OCOOR^a, -OCONR^aR^b, -OCSR^a, -OCSOR^a, -ONO₂, -OCSNR^aR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b, -CR^a(=NOR^b), -CR^a(=NCOOR^b), -CR^a(=NSOR^b), -CR^a(=NSO₂R^b), -C(=NR^a)-NR^bR^c, -C(=NOR^a)-NR^bR^c, -CR^a(=NCN), -NCR^a, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b, -P(O)NR^aR^b, -OP(O)R^aR^b or -NHP(O)R^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹³;

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R¹² represents C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH) or -CH(=NCN); wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹³;

10 R¹³ represents C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH) or -CH(=NCN);

15 R^a, R^b, R^c and R^d are independently selected from -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN); each of which may optionally be substituted at any available position by one or more suitable substituents selected from R¹³;

or

25 R^a and R^b when attached to the same atom, can be joined together to form a monocyclic or polycyclic ring, in which one or more methylene groups or methyne groups can be replaced with O, S, SO, SO₂, NR^a, PR^a, P(=O)R^a or oxo; the ring thus formed may optionally be substituted at any available position by one or more suitable substituents selected from R¹²;

or

30 R^b and R^c when attached to the same atom, can be joined together to form a monocyclic or polycyclic ring, in which one or more methylene groups or methyne groups can be replaced with O, S, SO, SO₂, NR^a, PR^a, P(=O)R^a or oxo; the ring thus formed may optionally be substituted at any available position by one or more suitable substituents selected from R¹²;

or

R^c and R^d when attached to the same atom, can be joined together to form a monocyclic or polycyclic ring, in which one or more methylene groups or methyne groups can be replaced with O, S, SO, SO₂, NR^a, PR^a, P(=O)R^a or oxo; the ring thus formed may optionally be substituted at any available position by one or more suitable substituents selected from R¹²;

5 n represents 1,2,3,4 or 5; their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof.

A further aspect of the present invention provides processes for the preparation of the novel compounds of Formula I, their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof.

10 Another aspect of the present invention provides pharmaceutical compositions, containing compounds of Formula I, their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof in combination with one or more pharmaceutically acceptable carrier(s), adjuvants and vehicles.

Another aspect of the present invention is the use of the compounds of Formula I,
15 their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof, for the prophylaxis, amelioration and/or treatment of one or more condition(s)/disease(s)/ disorder(s), in a subject in need thereof.

Still another aspect of the present invention is the use of the compounds of Formula I, their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs,
20 prodrugs, metabolites, salts or solvates thereof, for the prophylaxis, amelioration and/or treatment of one or more condition(s)/disease(s)/ disorder(s) that may be regulated or normalized via inhibition of SGLT-2.

Yet another aspect of the invention is to provide methods of using the compounds of Formula I of the present invention or compositions comprising the compounds of Formula I
25 for the prophylaxis, amelioration and/or treatment of disease(s)/ disorder(s) involving SGLT-2 inhibition which comprises administering to a subject in need thereof the compounds of Formula I or compositions comprising a pharmaceutically effective amount of the compounds of Formula I.

A further aspect of the present invention is the use of a compound of Formula I for the
30 manufacture of a medicament for the prophylaxis, amelioration and/or treatment of one or more condition(s)/disease(s)/ disorder(s) involving SGLT-2 inhibition in a subject in need thereof.

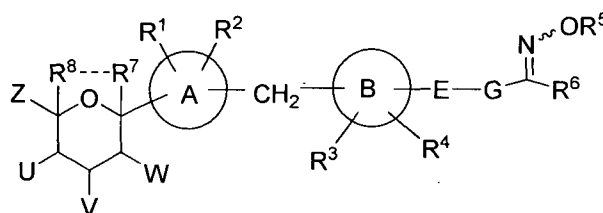
The present invention also encompasses prodrugs and active metabolites of the compounds of the Formula I.

Other aspects of the invention will be set forth in the description which follows, and in part will be apparent from the description, or may be learnt by the practice of the invention.

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Detailed description of the invention

The present invention relates to the novel compounds of Formula I,



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Formula I

wherein:

'---' is either a single bond or absent;

ring A represents monocyclic or polycyclic C₃₋₂₀ cycloalkyl, C₆₋₁₀ aryl, 5-10 membered heteroaryl or 3-14 membered heterocyclyl ring;

15 ring B represents monocyclic or polycyclic C₃₋₂₀ cycloalkyl, C₆₋₁₀ aryl, 5-10 membered heteroaryl or 3-14 membered heterocyclyl ring;

U, V and W are independently selected from -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, -OH, -CN, -N₃, -NO₂, -OCONH₂, -F, -Cl, -Br, -I, -COOH, -CONH₂, -CONHNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCOOH, -SH, -SO₃H, -CH(=NOH), -COR^a, -OR⁹, -COOR^a, -CONR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aCOR^b, -NR^aCOOR^b, -OCOR^a, -OCOOR^a, -OCONR^aR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b, -CR^a(=NOR^b), -NHP(O)R^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl and C₂₋₁₂ alkynyl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹¹;

25 provided that atleast two out of U, V and W represent -OR⁹;

Z represents -(CH₂)_nOR^a, -OR^a, -OCOR^a, -OCOOR^a, -OCONR^aR^b, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, -CN, -OCONH₂, -CHO, -COOH, -CONH₂, -CONHNH₂, -NH₂, -NHCOOH, -CH₂OH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN), -COR^a, -COOR^a, -CONR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aNR^bR^c, -NR^aCOR^b, -NR^aCOOR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b or -CR^a(=NOR^b); wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl and C₂₋

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$_{12}$ alkynyl, may optionally be substituted at any available position by one or more suitable substituents selected from R^{11} ;

R^1 , R^2 , R^3 and R^4 are independently selected from -H, C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCONH₂, -F, -Cl, -Br, -I, -CHO, -COOH, -CONH₂, -NH₂, -NHCONH₂, -NHCHO, -NHCOOH, -OH, -OR^a, -SH, -SO₃H; wherein the said C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R^{11} ;

R^5 represents -H, C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl or 5-10 membered heteroaryl; wherein the said C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R^{11} ;

R^6 represents -H, C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -NH₂, -NHCONH₂, -NHCHO, -OH, -SH, -NR^aR^b, -NR^aCONR^bR^c, -NR^aCOR^b, -OR^a or -SR^a; wherein the said C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R^{11} ;

E represents O, S, SO, SO₂, NR¹⁰ or a single bond;

G represents C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl or 5-10 membered heteroaryl; each of which may optionally be substituted at any available position by one or more suitable substituents selected from C_{1-12}

alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN), -COR^a, -CSR^a, -COOR^a, -CSOR^a, -COSR^a, -CONR^aR^b, -CSNR^aR^b, -COCOR^a, -CONR^aNR^bR^c, -CSNR^aNR^bR^c, -CSNR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aCSNR^bR^c, -NR^a(C=NR^b)NR^cR^d, -NR^aNR^bR^c, -NR^aCOR^b, -NR^aCSR^b, -NR^aCOOR^b, -NR^aCSOR^b, -OR^a, -OCOR^a, -OCOOR^a, -OCONR^aR^b, -OCSR^a, -OCSOR^a, -ONO₂, -OCSNR^aR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b, -CR^a(=NOR^b), -CR^a(=NCOOR^b), -CR^a

(=NSOR^b), -CR^a (=NSO₂R^b), -C(=NR^a)-NR^bR^c, -C(=NOR^a)-NR^bR^c, -CR^a (=NCN), -NCR^a, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b, -P(O)NR^aR^b, -OP(O) R^aR^b, -NHP(O) R^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN);

When E is a single bond or Nitrogen, then E and R⁶ can be joined together to form a saturated or unsaturated C₃₋₁₀ cycloalkyl or 3-10 membered heterocyclyl ring, which may further be fused to one or more C₃₋₁₀ cycloalkyl, 3-10 membered heterocyclyl, C₅₋₁₀ aryl or 5-10 membered heteroaryl ring. The ring thus formed may further be substituted with substituents selected from R¹²;

G and R⁶ can be joined together to form a saturated or unsaturated C₃₋₁₀ cycloalkyl or 3-10 membered heterocyclyl ring, which may further be fused to one or more C₃₋₁₀ cycloalkyl, 3-10 membered heterocyclyl, C₅₋₁₀ aryl or 5-10 membered heteroaryl ring. The ring thus formed may further be substituted with substituents selected from R¹²;

R⁷ represents -H, -OH or -OR⁹;

R⁸ represents -H, -CHO, -COOH, -CONH₂, -OH, -CH(=NOH), -COR^a, -COOR^a, -CONR^aR^b, -CR^a (=NOR^b), -OR^a, or -(CH₂)_nOR^a;

or

R⁷ and R⁸ can be joined together to form a saturated or unsaturated ring, in which one or more methylene groups or methyne groups can be replaced with O, S, NR^a or oxo; the ring thus formed may optionally be substituted at any available position by one or more suitable substituents selected from R¹²;

or

R⁸ and Z can be joined together to form a saturated or unsaturated ring, in which one or more methylene groups or methyne groups can be replaced with O, S, NR^a or oxo; the ring thus formed may optionally be substituted at any available position by one or more suitable substituents selected from R¹²;

R^9 represents -H, C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CHO, -CONH₂, -COR^a, -CONR^aR^b, -S(O)₂R^a, -SO₂NR^aR^b, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b or -P(O)NR^aR^b; wherein the said C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CHO, -CONH₂, -COR^a, -CONR^aR^b, -S(O)₂R^a, -SO₂NR^aR^b, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b, -P(O)NR^aR^b; further wherein the said C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R^{13} ;

R^{10} represents -H, C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CR^a(=NOR^b), -S(O)R^a, -S(O)₂R^a, -S(O)₂NR^aR^b, -(CH₂)_nS(O)R^a, -(CH₂)_nS(O)₂R^a, -P(O)R^aR^b, -COR^a, -CSR^a, -COOR^a, -CSOR^a, -COSR^a, -CSSR^a, -CONR^aR^b or -CSNR^aR^b; wherein the said C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -NO₂, NH₂; further wherein the said C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R^{13} ;

R^{11} represents C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN), -COR^a, -CSR^a, -COOR^a, -CSOR^a, -COSR^a, -CONR^aR^b, -CSNR^aR^b, -COCOR^a, -CONR^aNR^bR^c, -CSNR^aNR^bR^c, -CSNR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aCSNR^bR^c, -NR^a(C=NR^b)NR^cR^d, -NR^aNR^bR^c, -NR^aCOR^b, -NR^aCSR^b, -NR^aCOOR^b, -NR^aCSOR^b, -OR^a, -OCOR^a, -OCOOR^a, -OCONR^aR^b, -OCSR^a, -OCSOR^a, -ONO₂, -OCSNR^aR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b, -CR^a(=NOR^b), -CR^a(=NCOOR^b), -CR^a(=NSOR^b), -CR^a(=NSO₂R^b), -C(=NR^a)-NR^bR^c, -C(=NOR^a)-NR^bR^c, -

CR^a (=NCN), -NCR^a, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b, -P(O)NR^aR^b, -OP(O)R^aR^b or -NHP(O)R^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹³;

R¹² represents C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH) or -CH(=NCN); wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may optionally be substituted at any available position by one or more suitable substituents selected from R¹³;

R¹³ represents C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH) or -CH(=NCN);

R^a, R^b, R^c and R^d are independently selected from -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN); each of which may optionally be substituted at any available position by one or more suitable substituents selected from R¹³;

or

R^a and R^b when attached to the same atom, can be joined together to form a monocyclic or polycyclic ring, in which one or more methylene groups or methyne groups can be replaced with O, S, SO, SO₂, NR^a, PR^a, P(=O)R^a or oxo; the ring thus formed may optionally be substituted at any available position by one or more suitable substituents selected from R¹²;

or

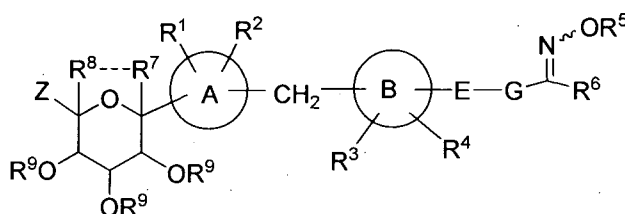
R^b and R^c when attached to the same atom, can be joined together to form a monocyclic or polycyclic ring, in which one or more methylene groups or methyne groups can be replaced with O, S, SO, SO₂, NR^a, PR^a, P(=O)R^a or oxo; the ring thus formed may optionally be substituted at any available position by one or more suitable substituents selected from R¹²;

5 or

R^c and R^d when attached to the same atom, can be joined together to form a monocyclic or polycyclic ring, in which one or more methylene groups or methyne groups can be replaced with O, S, SO, SO₂, NR^a, PR^a, P(=O)R^a or oxo; the ring thus formed may optionally be substituted at any available position by one or more suitable substituents selected from R¹²;

10 n represents 1,2,3,4 or 5; their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof.

One embodiment of the present invention provides compounds of Formula Ia, wherein

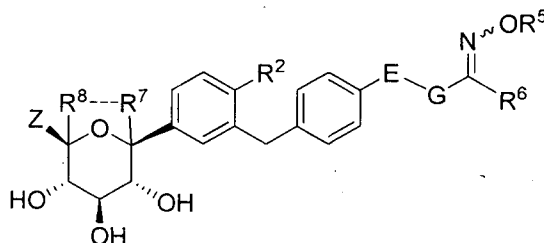


15 **Formula Ia**

Z, R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹, E, G, ring A and ring B are as defined herein; their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof.

20

A further embodiment of the present invention provides compounds of Formula Ib, wherein



25 **Formula Ib**

Z, R², R⁵, R⁶, R⁷, R⁸, E and G are as defined herein; preferably R² is Cl, F, CH₃, H, CN, cyclopropyl or ethynyl; their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof.

In another embodiment of the compounds of the present invention, it is preferred that Z is selected from $-(CH_2)_nOR^a$ or $-OR^a$.

5 A further embodiment of the present invention provides compounds wherein R^5 preferably represents $-H$, OH or C_{1-12} alkyl.

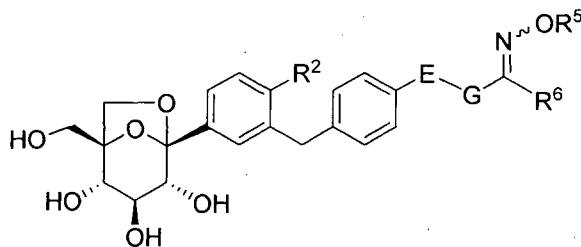
In another embodiment of the compounds of the present invention, it is preferred that R^6 represents $-H$, C_{1-12} alkyl, $-NR^aR^b$ or C_{6-10} aryl.

10

In still another embodiment of the compounds of the present invention, it is preferred that

- i. R^7 and R^8 are joined together to form a saturated ring, in which one or more methylene groups can be replaced with O; wherein the ring thus formed is unsubstituted or substituted at any available position by one or more suitable
- 15 substituents selected from R^{11} ; or
- ii. R^7 is H and R^8 is H; or
- iii. R^7 is $-OCH_3$ and R^8 is H.
- iv.

20 Another embodiment of the present invention provides compounds of Formula Ic, wherein

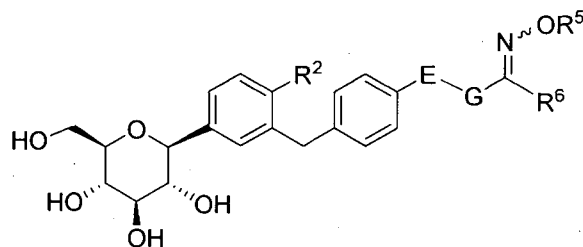


Formula Ic

R^5 , R^6 , E and G are as defined herein; their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof.

25

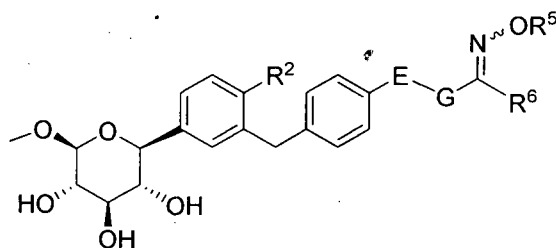
A still another embodiment of the present invention provides compounds of Formula Id, wherein

**Formula Id**

R⁵, R⁶, E and G are as defined herein; their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof.

5

A further embodiment of the present invention provides compounds of Formula Ie, wherein

**Formula Ie**

10 R⁵, R⁶, E and G are as defined herein; their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof.

In another embodiment of the compounds of the present invention, it is preferred that G is alkyl, alkylene, cycloalkyl or aryl.

15 In another embodiment of the compounds of the present invention, it is preferred that E is O or single bond.

In another embodiment of the compounds of the present invention, G and R⁶ can be joined together to form a saturated or unsaturated C₃₋₁₀ cycloalkyl ring.

20 Definitions

Relative to the above description of the compounds of the present invention, the following definitions apply.

The term "alkyl" as used herein alone or as part of another group refers to a straight or branched chain aliphatic hydrocarbon chain, having from 1 to 12 carbon atoms.

25 Examples of alkyl include, but are not limited to methyl, ethyl, *n*-propyl, isopropyl, *n*-butyl,

n-pentyl, *t*-butyl and the like. Alkyl groups may further be substituted with one or more suitable substituents.

The term "alkenyl" as used herein alone or as part of another group refers to a straight or branched chain aliphatic hydrocarbon group containing at least one carbon-carbon double bond, having from 2 to 12 carbon atoms. Examples of alkenyl include, but are not limited to ethenyl, 1-propenyl, 2-propenyl, iso-propenyl, 1-butenyl, 2-butenyl, and the like. Alkenyl groups may further be substituted with one or more suitable substituents.

The term "alkynyl" as used herein alone or as part of another group refers to a straight or branched chain aliphatic hydrocarbon group containing at least one carbon-carbon triple bond, having from 2 to 12 carbon atoms. Examples of alkynyl include, but are not limited to ethynyl, propynyl, and butynyl. Alkynyl groups may further be substituted with one or more suitable substituents.

The term "cycloalkyl" refers to cyclic alkyl groups constituting of 3 to 20 carbon atoms having a single cyclic ring or multiple condensed rings, for example, fused or spiro systems, unless otherwise constrained by the definition. Such cycloalkyl groups include, by way of example, single ring structures, for example, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cyclooctyl, and the like, or multiple ring structures, for example, adamantyl, and bicyclo[2.2.1] heptane, or cyclic alkyl groups to which is fused an aryl group or another cycloalkyl group, for example, indane and the like. Cycloalkyl groups may further be substituted with one or more suitable substituents. The term "cycloalkyl" may optionally contain one or more unsaturated bonds.

The term "aryl" herein refers to six to ten membered monocyclic aromatic group, for example phenyl or naphthyl ring and the like optionally substituted with one or more suitable substituents. The aryl group may optionally be fused with one or two cycloalkyl group(s) or other aryl group(s) resulting in polycyclic ring system. The fused group may be further substituted with one or more suitable substituents.

The term "heteroaryl" unless and otherwise specified refers to a five to ten membered aromatic monocyclic ring structure, containing one to five heteroatoms independently selected from N, O, S or P. "Heteroaryl" also includes, but is not limited to, bicyclic or tricyclic rings, wherein the above defined heteroaryl ring is fused to one or two rings independently selected from the group consisting of an aryl ring, a cycloalkyl ring, a heterocyclyl ring and another monocyclic heteroaryl ring. Examples of heteroaryl groups include, but are not limited to, oxazolyl, imidazolyl, pyrrolyl, 1,2,3-triazolyl, 1,2,4-triazolyl, tetrazolyl, thiazolyl, oxadiazolyl, benzoimidazolyl, thiadiazolyl, pyridinyl, pyridazinyl, pyrimidinyl, thienyl, isoxazolyl, triazinyl,

furanyl, benzofuranyl, indolyl, benzothiazolyl, benzoxazolyl, imidazo[1,2-*a*]pyrimidine, imidazo[1,2-*a*]pyrazine, tetrahydroquinoline and the like. The heteroaryl group may be further substituted at any available position with one or more suitable substituents. Point of attachment of heteroaryl group to another group may be through carbon or heteroatom.

5 The term "heterocyclyl" unless otherwise specified refers to a non-aromatic 3 to 14 membered monocyclic cycloalkyl group, fully or partially unsaturated, with one to five heteroatoms independently selected from N, O, S or P. "Heterocyclyl" also includes, but is not limited to, bicyclic or tricyclic rings, wherein the heterocyclyl ring is fused to one or two rings independently selected from the group consisting of an aryl ring, a cycloalkyl ring, a heteroaryl
10 ring or heterocyclyl ring. The heterocyclyl group may be further substituted at any available position with one or more suitable substituents. Examples of heterocyclyl groups include but are not limited to, morpholinyl, oxazolidinyl, tetrahydrofuranyl, dihydrofuranyl, dihydropyridinyl, dihydroisooxazolyl, dihydrobenzofuryl, azabicyclohexyl, dihydroindonyl, piperidinyl or piperazinyl. Point of attachment of heterocyclyl group to another group may be
15 through carbon or heteroatom.

"Halogen" refers to F, Cl, Br or I.

"Hydroxy" or "hydroxyl" refers to the group -OH.

The term "oxo" refers to carbonyl group represented as $>C=O$.

20 In all the above definitions, nitrogen, sulphur and phosphorus heteroatom can optionally be quaternized or oxidized wherever permissible.

Examples of suitable substituents groups include, but are not limited to, alkyl, alkenyl, alkynyl, aryl, cycloalkyl, heterocyclyl, heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -
25 N(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN) and the like.

30 The term "Protecting Group" or "PG" refers to a group which is in a modified form to preclude undesired side reactions at the protected site. The term protecting group, unless otherwise specified, may be used with groups, for example, hydroxy, amino, carboxy and examples of such groups are found in T.W. Greene. et al. "*Protecting Groups in Organic Synthesis*," 3rd Ed, Wiley, New York, which is incorporated herein by reference. The species of the carboxylic protecting groups, amino protecting groups or hydroxy protecting groups employed are not critical, as long as the derivatised moieties/moiety is/are stable to conditions of subsequent reactions and can be removed without disrupting the remainder of

the molecule. Examples of suitable hydroxy and amino protecting groups include but are not limited to trimethylsilyl, triethylsilyl, *o*-nitrobenzyloxycarbonyl, *p*-nitrobenzyloxycarbonyl, *t*-butyldiphenylsilyl, *t*-butyldimethylsilyl, acetyl, trifluoroacetyl, benzyloxycarbonyl (CBz), *t*-butoxycarbonyl (Boc), 9-fluorenylmethylenoxycarbonyl (Fmoc), 2,2,2-trichloroethyloxycarbonyl, allyloxycarbonyl and the like. Examples of suitable carboxy protecting groups are benzhydryl, *o*-nitrobenzyl, *p*-nitrobenzyl, 2-naphthylmethyl, allyl, 2-chloroallyl, benzyl, 2,2,2-trichloroethyl, trimethylsilyl, *t*-butyldimethylsilyl, *t*-butyldiphenylsilyl, 2-(trimethylsilyl)ethyl, phenacyl, *p*-methoxybenzyl, acetonyl, *p*-methoxyphenyl, 4-pyridylmethyl, *t*-butyl and the like.

“Subject” includes humans, non-human mammals (e.g., dogs, cats, rabbits, cattle, horses, sheep and the like) or non-mammals (e.g., birds and the like).

The term “therapeutically effective amount” means the amount of a compound that, when administered to a subject for treating a disease, is sufficient to effect such treatment for the disease. The “therapeutically effective amount” will vary depending on the compound, the disease and its severity, weight, physical condition and responsiveness of the subject to be treated, among other factors.

A “pharmaceutically acceptable salt” refers to salts prepared from pharmaceutically acceptable non-toxic bases or acids including inorganic or organic bases and inorganic or organic acids. A “pharmaceutically acceptable salt” also encompasses any compound according to the present invention that is utilized in the form of a salt thereof, especially where the salt confers on a compound improved pharmacokinetic properties as compared to the free form of compound or a different salt form of the compound.

Term comprises/comprising and grammatical variations thereof when used in this specification are to be taken to specify the presence of stated features, integers, steps or components or groups thereof, but do not preclude the presence or addition of one or more other features, integers, steps, components or groups thereof.

Asymmetric centres may exist in the compounds of the present invention. The compounds of Formula I may have one or more stereogenic centres and so can exhibit optical isomerism. All such isomers including enantiomers, diastereomers, and epimers are included within the scope of this invention. Furthermore, the invention includes such compounds as single isomers (*R* and /or *S*) and as mixtures, including racemates. If desired, racemic mixtures of the compounds may be separated so that the individual enantiomers are isolated. The separation may be carried out by methods well known in the art, such as the coupling of a racemic mixture of compounds to an enantiomerically pure compound to form a

diastereomeric mixture, followed by separation of the individual diastereomers by standard methods, such as fractional crystallization or chromatography. Starting materials of particular stereochemistry may either be commercially available or may be made by the methods described herein and resolved by techniques well known in the art. The independent
5 syntheses of these diastereomers or their chromatographic separations may be achieved as known in the art by appropriate modifications.

Certain compounds according to Formula I, can also exist as tautomers, which have different points of attachment of hydrogen accompanied by one or more double bond shifts. These tautomers, either separately or as mixtures, are also considered to be within the scope
10 of the invention.

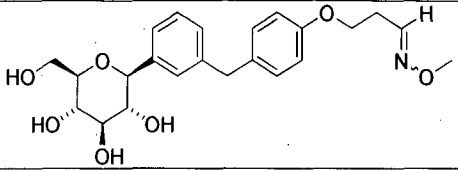
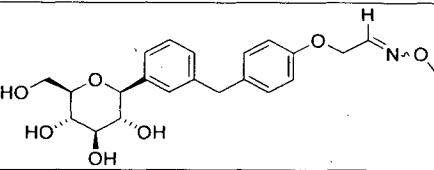
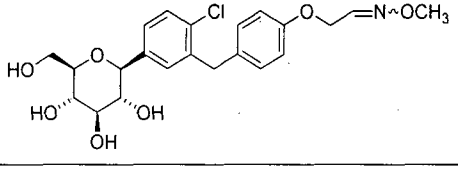
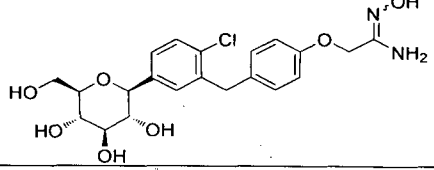
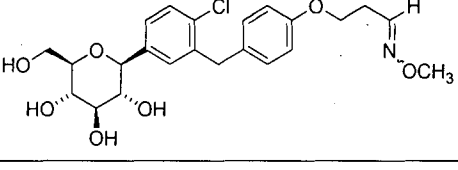
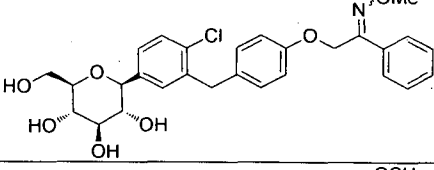
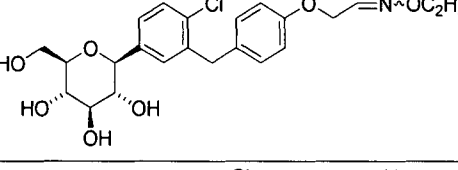
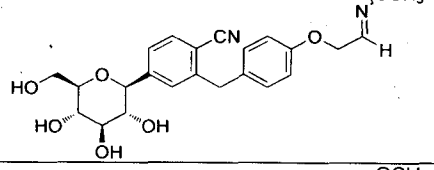
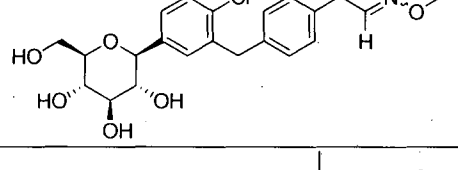
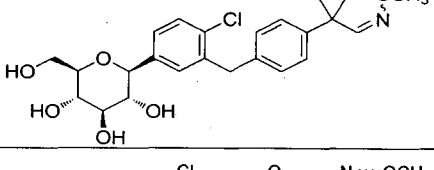
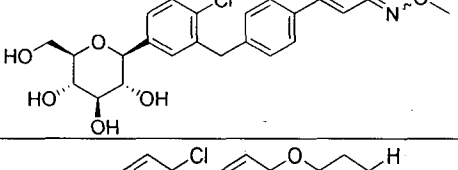
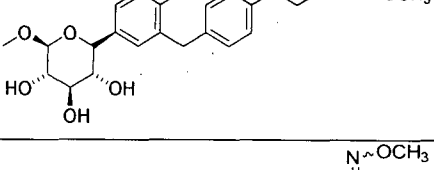
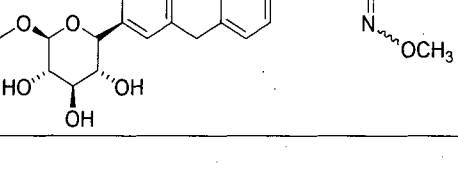
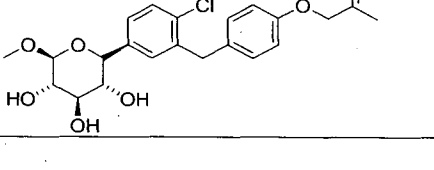
The present invention also encompasses geometrical isomers of compounds of Formula I and the mixtures thereof. The geometrical isomers may exist in *E* or *Z*; *Syn* or *anti* configurations. These geometrical isomers, either separately or as mixtures, are also considered to be within the scope of the invention.

Certain compounds according to Formula I, may also exist as polymorphs. Various “polymorphs” of a compound of general Formula I forming part of this invention may be prepared by crystallization of a compound of Formula I under different conditions. For example, by using different solvents commonly used or their mixtures for recrystallization; crystallizations at different temperatures; various modes of cooling, ranging from very fast
15 to very slow cooling during crystallizations, heating or melting the compound followed by gradual or fast cooling may also obtain polymorphs. The presence of polymorphs may be determined by solid probe NMR spectroscopy, IR spectroscopy, differential scanning calorimetry, powder X-ray diffraction or such other techniques.

Particularly useful examples of the present invention include but are not limited to the
25 compounds selected from **Table 1**, including their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof.

Table 1

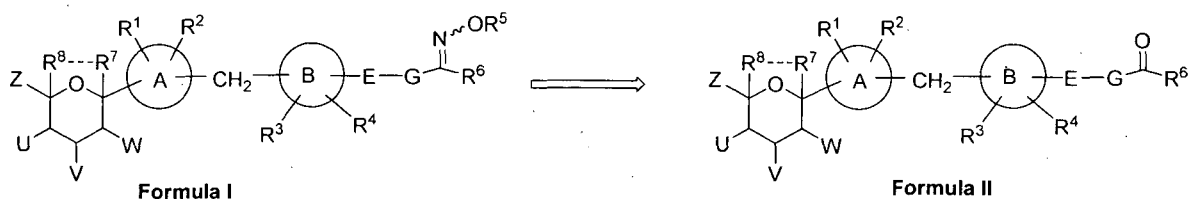
Compound No	Structure	Compound No	Structure
1		2	
3		4	
5		6	
7		8	
9		10	
11		12	
13		14	
15		16	

17		18	
19		20	
21		22	
23		24	
25		26	
27		28	
29		30	

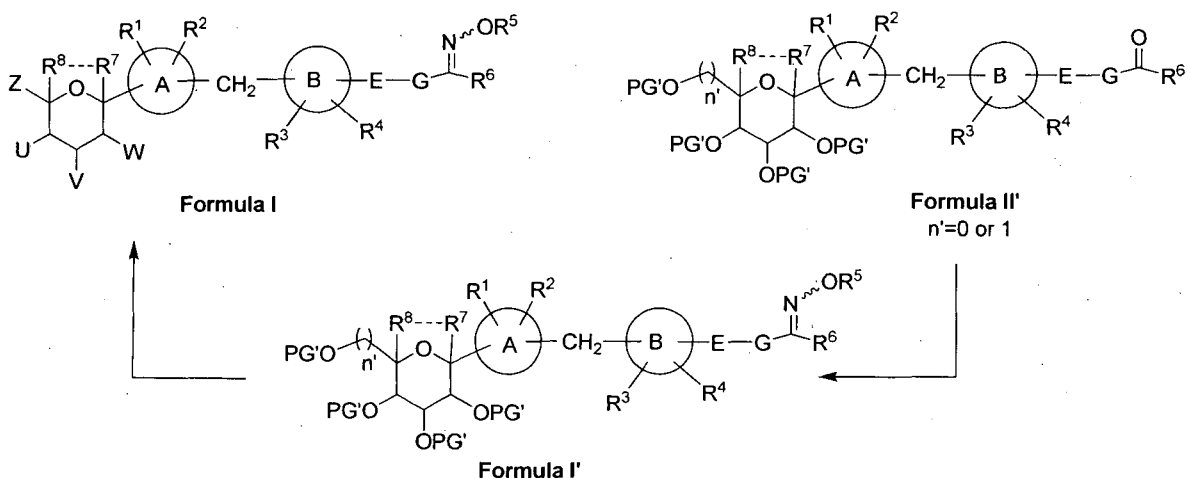
The compounds of the present invention may be prepared by the following reaction sequences as depicted in **Scheme No 1 to 10**. The compounds disclosed may also be prepared by techniques known in the art and familiar to the skilled organic chemist. All of the starting materials are either commercially available or can be prepared by procedures that would be well known to one of ordinary skill in organic chemistry.

“Lg” is used to denote an appropriate leaving group and as such may vary in nature depending on the exact reaction conditions employed. Some typical leaving groups may be fluoro, chloro, bromo, iodo, tosylate, mesylate, triflate and the like, but these should not be

construed as limiting as many other leaving groups are also well known to those skilled in the art.

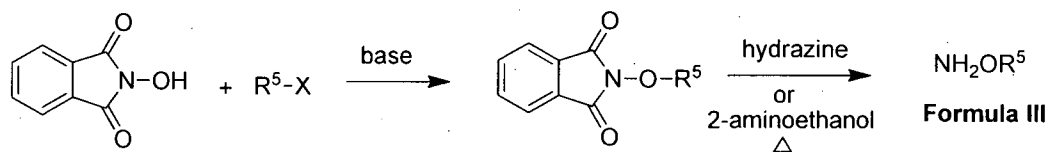


The compounds of the Formula I can be prepared from the compounds of Formula II as shown in the **Scheme 1** by treating with compounds of Formula III (R^5ONH_2) or their salts in the presence of a suitable base such as K_2CO_3 , Na_2CO_3 , $NaHCO_3$, pyridine, DIPEA, NEt_3 and the like in a solvent selected from but not limited to methanol, ethanol, pyridine, toluene, benzene or a combination thereof; optionally in the presence of NaOAc or ZnO.



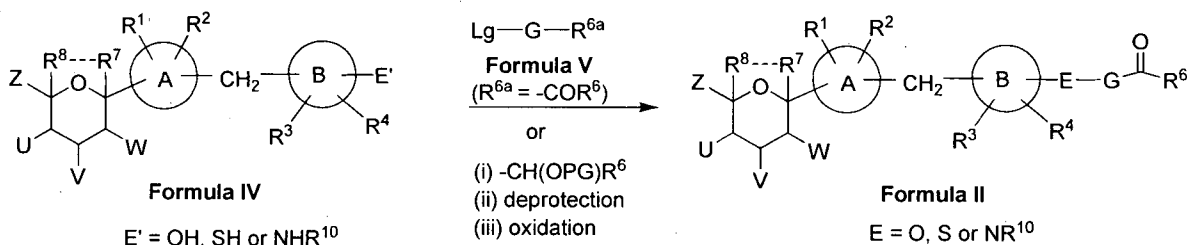
Alternately, compounds of Formula I can be prepared from compounds of Formula II' in a two step procedure as described in **Scheme 1'**. The compounds of Formula II' wherein U, V and/or W represent suitably protected hydroxyl groups, for example but not limited to *O*-acetyl, *O*-benzyl, *O*-allyl, *O*-*p*-methoxybenzyl and *O*-silyl, the oxime formation step described above can be followed by a suitable deprotection step to obtain the compounds of Formula I. Depending upon the nature of the protecting group of the compounds of Formula I' (Novel Intermediates), deprotection method can be chosen by person skilled in the art.

Such deprotection methods include but not limited to, treatment with alkali hydroxide, $H_2/Pd-C$, TMSI, BCl_3 , *p*TSA, TFA, HCl, H_2SO_4 , HBr, HI, TBAF, HF, DDQ, CAN, OsO_4 , $NaIO_4$ and $Pd(PPh_3)_4$.



Scheme 2

The commercially non available hydroxyl amine derivatives of Formula III (NH_2OR^5) can be prepared by following **Scheme 2**. Alkylation of N-hydroxyphthalimide can be done using R^5-X , wherein X can be halogen or a leaving group for example but not limited to mesylate or tosylate in the presence of a base such as sodium hydride, potassium carbonate, LDA, potassium *tert*-butoxide, sodium *tert*-butoxide, LiHMDS and the like in a suitable solvent such as but not limited to THF, DMF, DMSO, acetone or a combination thereof. These types of transformations can be performed by methods as described in US5120849 and *Chem. Pharm. Bull.*, **2003**, *51*, 138-151. The alkylated hydroxy phthalimide intermediate can be converted to compounds of Formula III by treating with reagents such as hydrazine hydrate, 2-aminoethanol and the like in the presence of a suitable solvent for example but not limited to methanol, ethanol or isopropanol.

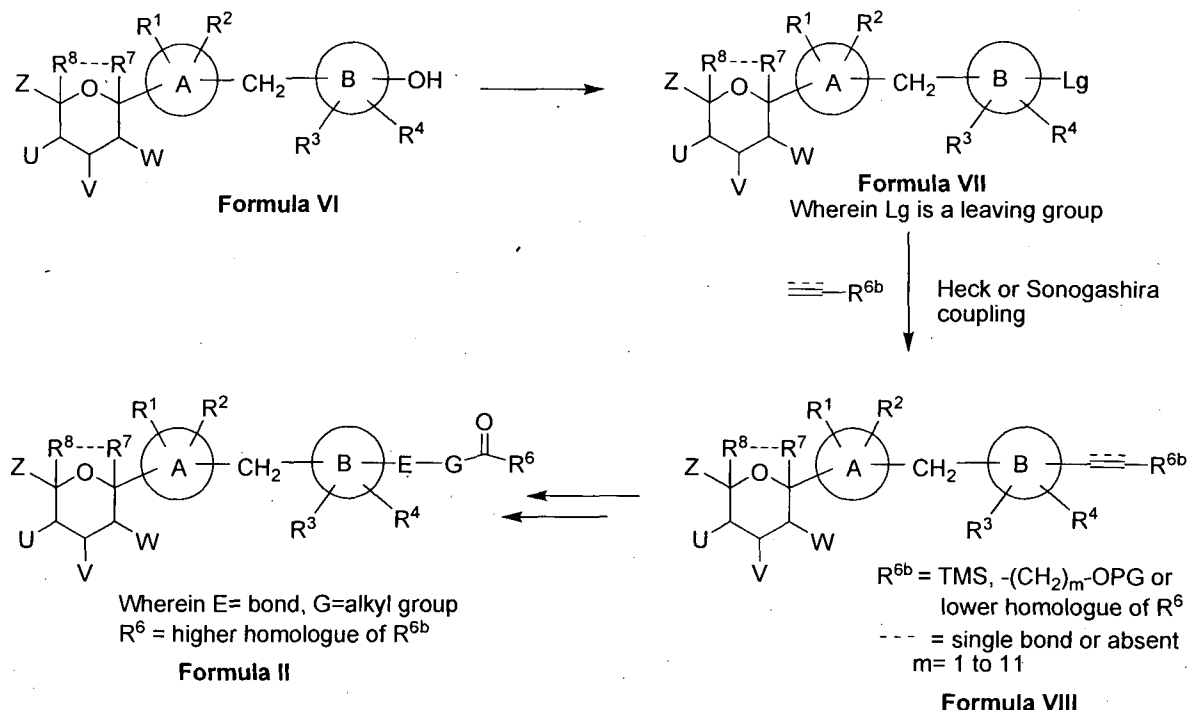


Scheme 3

The compounds of the Formula II (wherein E is O, S or NR^{10}) can be synthesized starting from compounds of Formula IV by following the **Scheme 3**. The compounds of Formula IV, wherein E' is OH, SH or NHR^{10} can be treated with compounds of Formula V under suitable conditions familiar to a person skilled in the art to obtain the compounds of Formula II. Such conditions include but not limited to using a base selected from K_2CO_3 , Cs_2CO_3 , NaOH, KOH optionally in presence of a phase transfer catalyst like tetraalkyl ammonium salts and the like in a suitable solvent such as DMF, acetone, DCM, water or a

combination thereof. Depending on the nature of R^{6a} in compounds of Formula V formation of compounds of Formula II can be a one step or three step procedure. The three step procedure involves the coupling compounds of Formula IV and Formula V followed by removal of the protecting group and oxidation of the resulting hydroxyl moiety. The

5 deprotection and oxidation reaction conditions can be chosen by a person skilled in the art.

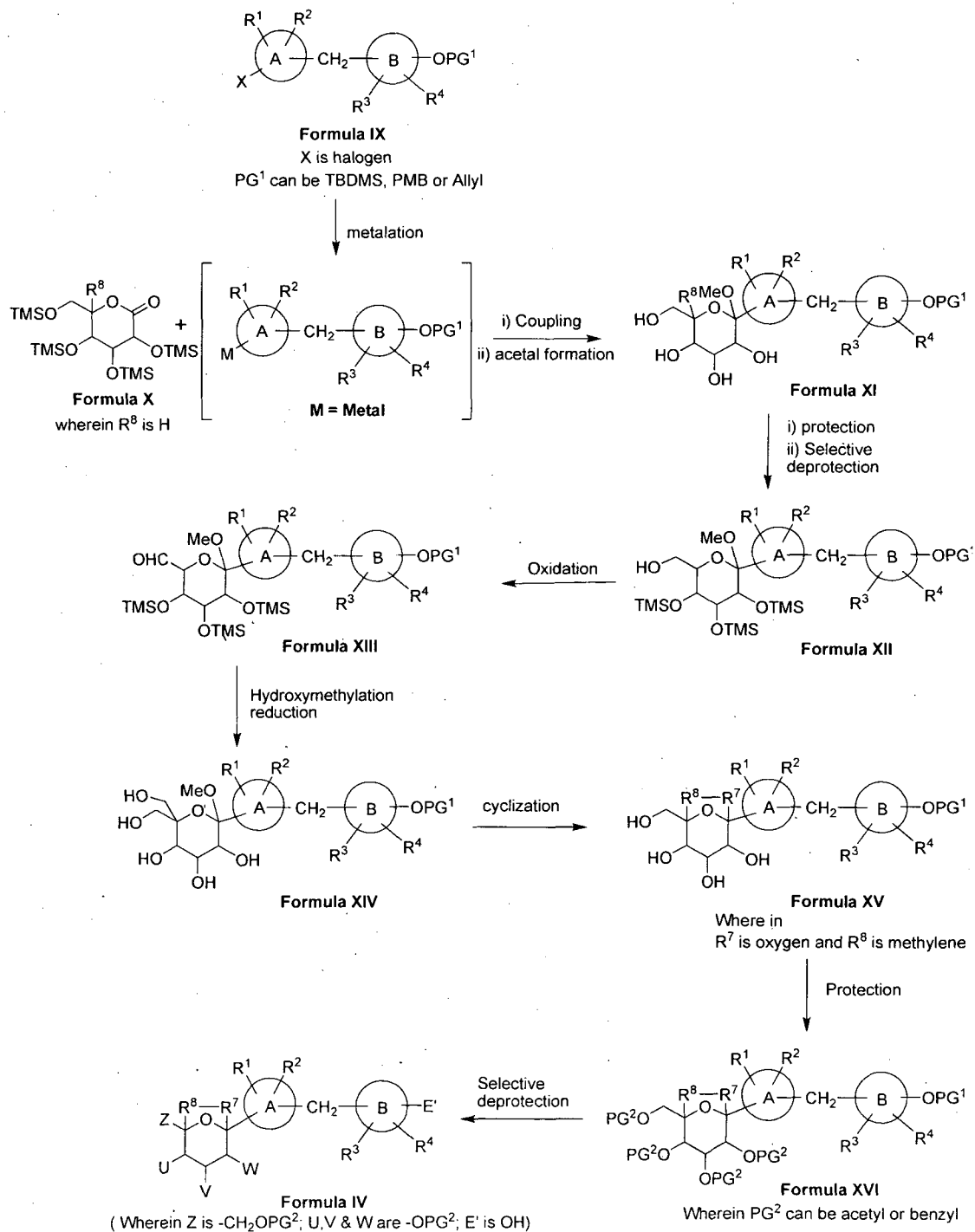


Scheme 4

- 10 The compounds of Formula II wherein E is a single bond can be prepared by following the **Scheme 4**. Hydroxy group of the compounds of Formula VI can be converted to a leaving group such as but not limited to trifluoromethanesulfonate by treating with trifluoromethanesulfonic anhydride in presence of a base for example, but not limited to pyridine, NEt_3 usually in a suitable solvent such as DCM, THF, ACN and the like to obtain
- 15 the compounds of Formula VII. The compounds of Formula VIII can be prepared by coupling compounds of Formula VII with $\equiv R^{6b}$ under Heck or Sonogashira coupling conditions. The compounds of Formula VIII containing alkyne group, where in R^{6b} is TMS or lower homologue of R^6 , can be regioselectively hydrated to form compounds of Formula II. Alternately, the compounds of Formula VIII containing alkyne or alkene group, where in R^{6b}
- 20 is $-(CH_2)_n$ OPG can be converted into compounds of Formula II following a sequence of

reactions comprising reduction, deprotection, oxidation, alkylation and oxidation. The exact reaction conditions can be chosen by a person skilled in the art.

The compounds of the Formula VI, wherein R^8 and R^7 are H and '----' is absent, can be prepared by following the procedure as described in WO2011070592.



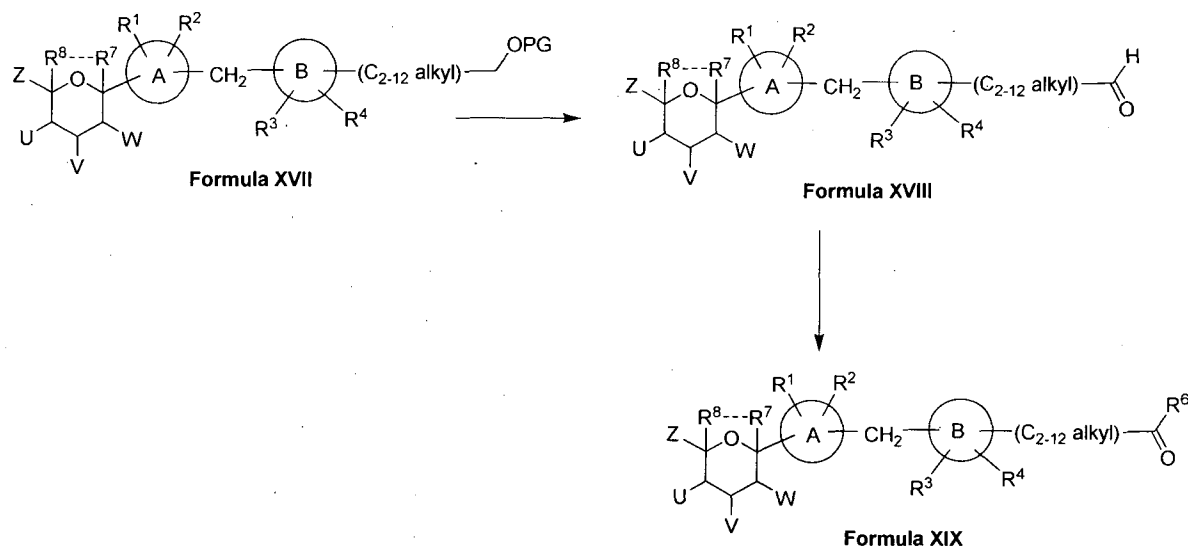
Scheme 5

The compounds of the Formula IV, wherein R⁸ and R⁷ are methylene and oxygen respectively which are linked through a bond, can be prepared by following the steps provided in **Scheme 5**. Compounds of Formula IX and Formula X can be prepared by following the procedure given in US20070049537. The compounds of Formula IX can be metalated with reagents such as but not limited to ⁿBuLi, ^sBuLi, ^tBuLi, Li, ⁱPrMgCl or ⁱPrMgCl/ LiCl in a suitable solvent such as but not limited to toluene, THF, diethyl ether or combination thereof. The resulting metalated species can be treated with compounds of Formula X at temperatures ranging from -100 to 50 °C. This step is followed by an acetal formation reaction, for example but not limited to treatment with methanesulfonic acid in presence of methanol to obtain compounds of Formula XI. Compounds of Formula XI can be converted to compounds of Formula XII by protecting all free hydroxyl groups with TMS by using TMSCl in the presence of a base such as but not limited to NEt₃, DIPEA, NMM, imidazole or pyridine in a suitable solvent for example THF, DCM or ACN and the like. Thus obtained tetra silyl intermediate can be treated with silyl deprotecting agents for example but not limited to K₂CO₃, TBAF, a combination of KF-crownether, NBS, SiF₄, BF₃.Et₂O, CF₃SO₃SiMe₃ or aqueous acids in a suitable solvent such as MeOH, DCM, THF, ACN and the like, under tuned conditions to achieve selective deprotection of primary hydroxyl group. Thus obtained compounds of Formula XII can be oxidized to compounds of Formula XIII by using various reagents in combination with DMSO and a base such as but not limited to NEt₃, DIPEA or collidine. The reagents that can be used for this transformation are for example but not limited to Ac₂O, oxalyl chloride, DCC, SO₃.Py. Alternately, the compounds of Formula XII can be oxidized to compounds of Formula XIII by using TPAP, TPAP and NMO, TEMPO, TEMPO and NaOCl, MnO₂, BaMnO₄, CrO₃.Py, PCC, PDC, Dess-Martin periodinane, *O*-iodoxybenzoic acid, oxone and the like. The compounds of Formula XIII can be converted to compounds of Formula XIV by using formaldehyde or *para*-formaldehyde in the presence of a suitable base such as but not limited to NaOEt, NaOH, KOH, K₂CO₃ or potassium phosphate in a suitable solvent such as dioxane, methanol, ethanol, THF or a combination thereof.

Alternately the primary hydroxyl group of compounds of Formula XI can be converted into a leaving group such as but not limited to tosylate, mesylate or iodo by treatment with *p*-tolenesulfonyl chloride, methane sulfonyl chloride or iodine in combination with a suitable base such as pyridine, lutidine, collidine, Na₂CO₃ or K₂CO₃, optionally in presence of a solvent such as but not limited to DCM, DCE, DMF or DMSO. Thus obtained

intermediate is heated at temperatures ranging from 60 to 180 °C in pyridine, lutidine or collidine under Kornblum oxidation conditions to afford the aldehyde of Formula XIII. This aldehyde can be treated with formaldehyde or *para*formaldehyde in the presence of a suitable base such as but not limited to NaOEt, NaOH, KOH, K₂CO₃ or potassium phosphate in a suitable solvent such as dioxane, methanol, ethanol, THF or a combination thereof to furnish compounds of formula XIV. The compounds of Formula XIV can be treated with a suitable acid such as methanesulfonic acid, trifluoroacetic acid, silica gel impregnated with *p*TSA, HCl, H₂SO₄ and the like in a suitable solvent for example but not limited to DCM, DCE, MeOH or acetic acid to furnish the compounds of Formula XV. Thus obtained bicyclic compounds of Formula XV can be protected with acetyl or benzyl groups by using conditions familiar to the person skilled in the art to obtain compounds of Formula XVI. Such conditions include but not limited to the treatment with acetic anhydride, acetyl chloride, benzyl bromide, benzyl chloride in the presence of a suitable base such as but not limited to NEt₃, DIPEA, pyridine, DMAP, K₂CO₃ or NaOH in a suitable solvent for example DCM, DMF, THF, acetone or a combination thereof.

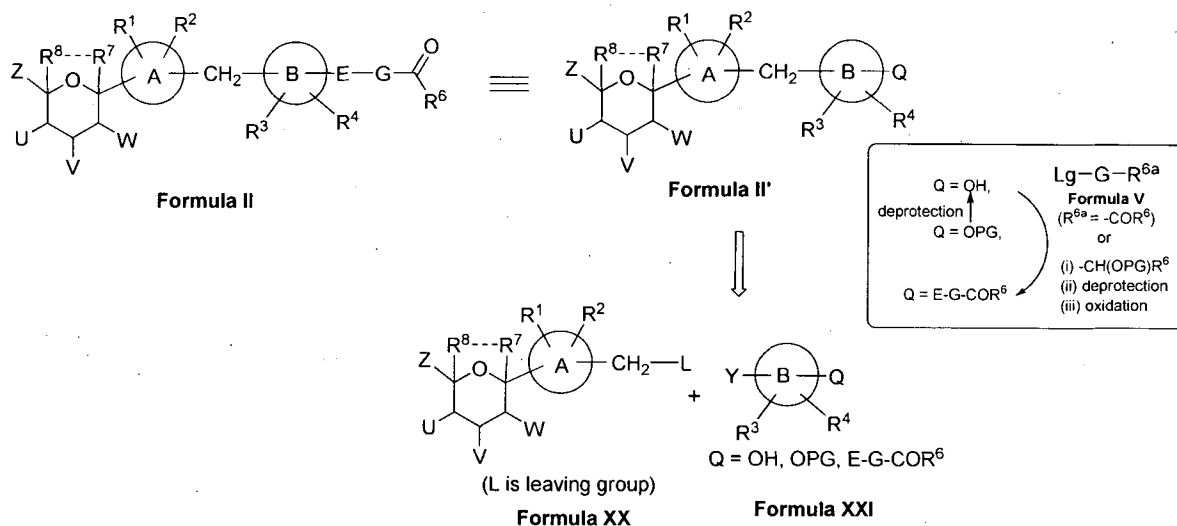
The compounds of Formula XVI can be converted to the compounds of Formula IV by selective deprotection of PG¹ by the methods known to a person skilled in the art. These deprotection methods include but not limited to, treatment with acids such as trifluoroacetic acid, HCl, H₂SO₄, HBr, HI and the like in a suitable solvent like DCM, dichloroethane, diethylether, diisopropylether, THF, dioxane, acetonitrile, methanol and the like or combination thereof. Alternately, compounds of Formula XVI can be converted to compounds of Formula IV by deprotection reactions involving reagents such as but not limited to TBAF or hydrogenfluoride in solvents such as DCM, dichloroethane, THF, dioxane or pyridine and the like. An oxidative method using reagents for example but not limited to DDQ, CAN or a combination of OsO₄, NaIO₄ and NMO in a suitable solvent can also be employed to obtain compounds of Formula IV. Another method for this selective deprotection can be metal catalyzed reactions involving Pd(PPh₃)₄ or Pd/C in presence of alkali base or 1,3-dimethyl barbituric acid in a suitable solvent such as but not limited to THF, methanol or DME.

**Scheme 6**

Also, compounds of Formula II wherein E is bond and G is alkyl group (as depicted in Formula XIX), can be synthesized following the **Scheme 6**. The compounds of the Formula XVII (prepared by following the procedure as described in WO2011070592), can be converted into compounds of Formula XVIII by deprotecting the OPG followed by oxidation of the free hydroxyl group. The deprotection can be carried out by the methods known to a person skilled in the art. Such deprotection methods include but not limited to, treatment with acids such as *p*TSA, trifluoro acetic acid, HCl, H₂SO₄, HBr, HI and the like in a suitable solvent like DCM, dichloroethane, diethylether, diisopropylether, THF, dioxane, acetonitrile, methanol and the like or combination thereof. Alternate reagents include but not limited to TBAF or hydrogenfluoride in solvents such as DCM, dichloroethane, THF, dioxane or pyridine and the like. An oxidative deprotection using reagents for example but not limited to DDQ, CAN or a combination of OsO₄, NaIO₄ and NMO in a suitable solvent can also be employed. Alternately, the deprotection can be achieved by metal catalyzed reactions involving Pd(PPh₃)₄ or Pd/C in presence of alkali base or 1,3-dimethyl barbituric acid in a suitable solvent such as but not limited to THF, methanol or DME. The oxidation of the resulting free hydroxyl group can be done by using various reagents in combination with DMSO and a base such as but not limited to NEt₃, DIPEA or collidine. The reagents that can be used for this transformation are for example but not limited to Ac₂O, oxalyl chloride, DCC, SO₃.Py. Alternately, oxidation can be done by using TPAP, TPAP and NMO, TEMPO, TEMPO and NaOCl, MnO₂, BaMnO₄, CrO₃.Py, PCC, PDC, Dess-Martin periodinane, *O*-iodoxybenzoic acid, oxone and the like. The compounds of Formula XVIII can be directly

converted in to compounds of Formula I by treating with compounds of Formula III as described in Scheme 1'.

Alternatively, the compounds of Formula XIX where $R^6 \neq H$ can be obtained from compounds of Formula XVIII by alkylation reaction using appropriate organometallic reagents, followed by oxidation of the secondary hydroxyl group.



Scheme 7

Another method for the synthesis of compounds of Formula II (wherein Q is E-G-COR⁶) by following the **Scheme 7** involves the coupling of compounds of Formula XXI with compounds of Formula XX wherein L represents groups such as but not limited to halogen, triflate or phosphate and Y represents suitably substituted derivatives of Boron, Tin, Zinc, Magnesium or Silicon. The coupling reaction can be conducted in the presence of a metal or its derivatives for example but not limited to Palladium, Nickel, Rhodium, Copper, Iron or Gold.

In the compounds of Formula XXI or II', Q can be interconverted from OPG to OH by standard deprotections conditions familiar to a person skilled in the art. Further, when Q is OH, it can be converted to E-G-COR⁶ by following the sequence described in **Scheme 3**.

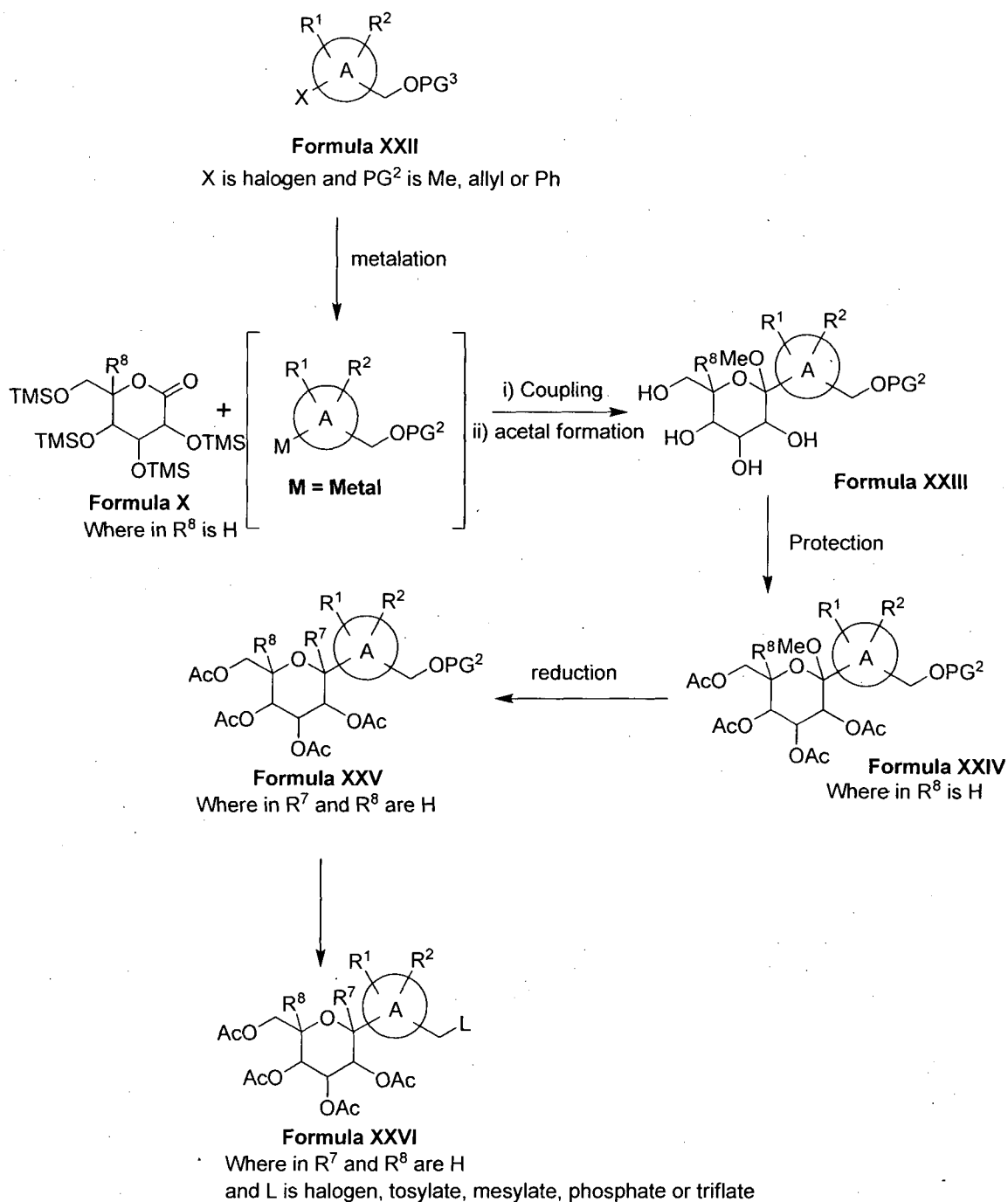
The compounds of the Formula XXIII can be prepared from compounds of Formula X and compounds of Formula XXII by following **Scheme 8**. The compounds of Formula XXII (can be prepared according to the procedure given in PCT application WO2008034859) can be metalated by treating with reagents such as but not limited to ⁿBuLi, ^sBuLi, ^tBuLi, Li, ⁱPrMgCl or ⁱPrMgCl/ LiCl in a suitable solvent such as but not limited to toluene, THF, diethylether or combination thereof. The resulting metalated species can be treated with

compounds of Formula X (can be prepared by following the procedure given in US20070049537) at temperatures ranging from -100 to 50 °C. In situ treatment of the resulting intermediate with methanesulfonic acid in presence of methanol can lead to the compounds of Formula XXIII.

- 5 The free hydroxyl groups of compounds of Formula XXIII can be protected with acetyl groups to obtain compounds of Formula XXIV by treating with acetic anhydride or acetyl chloride in the presence of a suitable base such as but not limited to NEt_3 , DIPEA, pyridine, DMAP, K_2CO_3 or NaOH in a suitable solvent for example but not limited to DCM, DMF, THF, ACN or a combination thereof. Thus obtained compounds of Formula XXIV can be
- 10 converted to compounds of Formula XXV by treating with reagents for example, but not limited to triethylsilane or triisopropylsilane in combination with boron trifluoride etherate, AlCl_3 , trifluoroacetic acid, trifluoromethanesulfonic acid in a suitable solvent such as acetonitrile, DCM, THF and the like.

- The compounds of Formula XXV upon treatment with acids for example but not
- 15 limited to HBr, HI, BBr_3 or AlCl_3 in a suitable solvent such as DCM, DCE, Chloroform, Acetic acid and the like can furnish compounds of Formula XXVI. Alternately, the compounds of Formula XXV can be subjected to deprotection of OPG² and the resulting free hydroxyl group can be converted to a leaving group to furnish compounds of Formula XXVI. Such deprotection conditions include oxidative deprotection using reagents for example but
- 20 not limited to DDQ, CAN or a combination of OsO_4 , NaIO_4 and NMO in a suitable solvent. Alternately, deprotection can also be done by metal catalyzed reactions involving $\text{Pd(PPh}_3)_4$ or Pd/C in presence of alkali base or 1,3-dimethyl barbituric acid in a suitable solvent such as but not limited to THF, methanol or DME. The free hydroxy group of thus obtained intermediate can be converted to a leaving group such as but not limited to triflate, tosylate,
- 25 mesylate, halogen or phosphate by treating with trifluoromethanesulfonic anhydride, *p*-toluenesulfonyl chloride, methanesulfonyl chloride or $(\text{OEt})_2\text{POCl}$, PBr_3 , SOCl_2 or a combination of $\text{CBr}_4/\text{PPh}_3$ optionally in presence of a suitable base for example, but not limited to pyridine, NMM, DIPEA or triethyl amine in a suitable solvent such as DCM, THF, ACN and the like to furnish the compounds of Formula XXVI.

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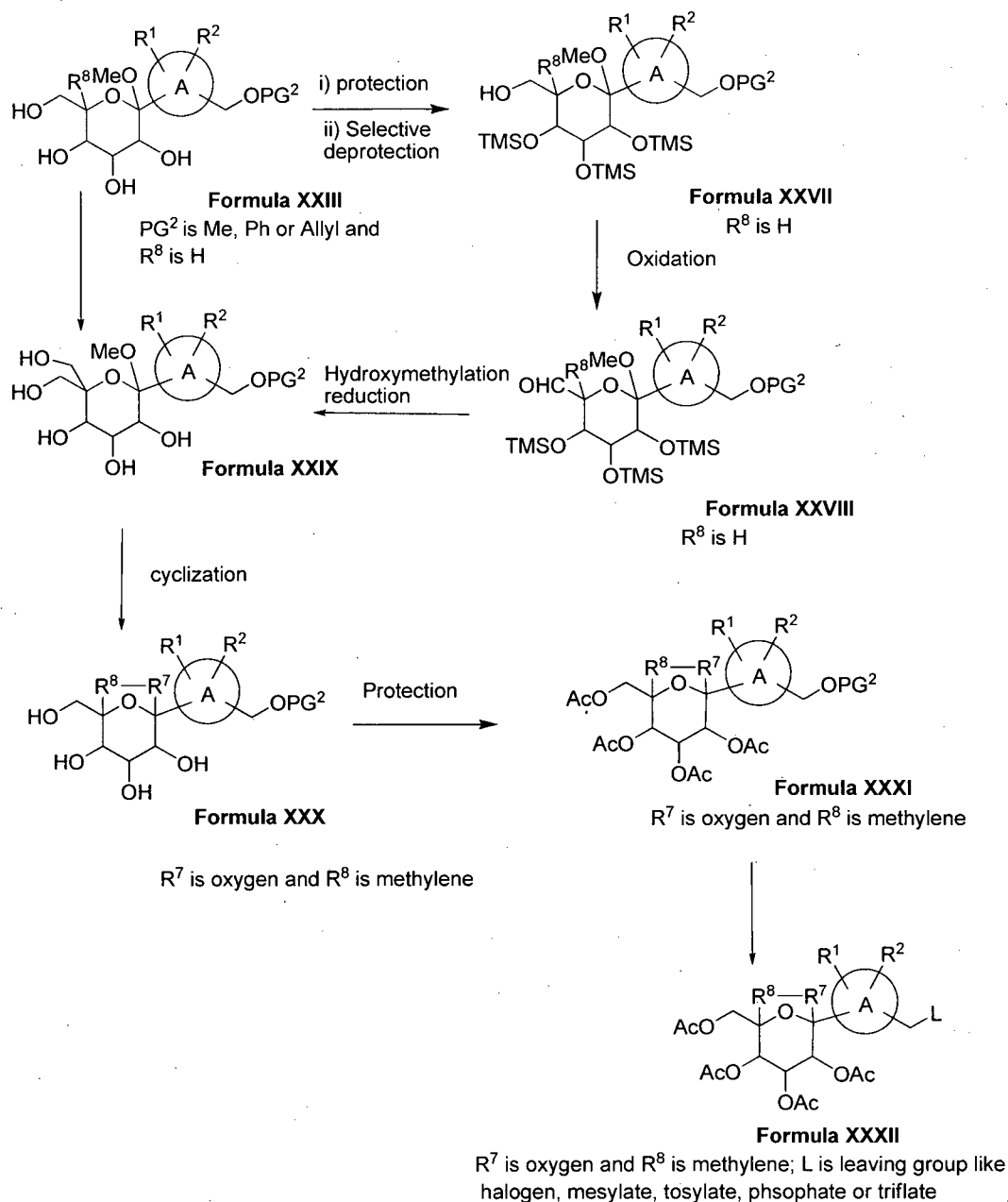


Scheme 8

- 5 The compounds of the Formula XXXII where in R⁸ and R⁷ are methylene and oxygen respectively which are linked through a bond, can be prepared from compounds of Formula XXIII by following **Scheme 9**. Compounds of Formula XXIII can be converted to compounds of Formula XXVII by protecting all free hydroxyl groups with TMS by using

TMSCl in the presence of a base such as but not limited to NMM, NEt₃, DIPEA, imidazole or pyridine in a suitable solvent for example THF, DCM or ACN and the like. Thus obtained tetra silyl intermediate can be treated with silyl deprotecting agents for example but not limited to K₂CO₃, TBAF, a combination of KF-crownether, NBS, SiF₄, BF₃.Et₂O, CF₃SO₃SiMe₃ or aqueous acids in a suitable solvent such as MeOH, DCM, THF, ACN and the like, under tuned conditions to achieve selective deprotection of primary hydroxyl group. Thus obtained compounds of Formula XXVII can be oxidized to compounds of Formula XXVIII by using various reagents in combination with DMSO and a base such as but not limited to NEt₃, DIPEA or collidine. The reagents that can be used for this transformation are for example but not limited to Ac₂O, oxalyl chloride, DCC, SO₃.Py.

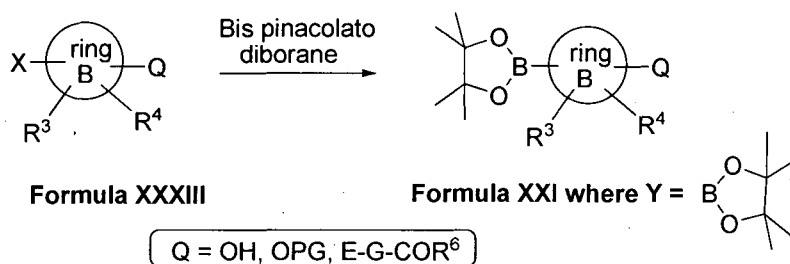
Alternately, the compounds of Formula XXVII can be oxidized to compounds of Formula XXVIII by using TPAP, TPAP and NMO, TEMPO and NaOCl, MnO₂, BaMnO₄, CrO₃.Py, PCC, PDC, Dess-Martin periodinane, *O*-iodoxybenzoic acid, oxone and the like. The compounds of Formula XXVIII can be converted to compounds of Formula XXIX by using formaldehyde or *para*formaldehyde in the presence of a suitable base such as but not limited to NaOH, KOH, K₂CO₃ or Potassium Phosphate in a suitable solvent such as dioxane, methanol, ethanol, THF or a combination thereof. Alternately, the compounds of Formula XXIII can be converted into compounds of Formula XXIX by selective conversion of primary hydroxyl group in to a leaving group such as but not limited to tosylate, mesylate or Iodo by treatment with *p*-tolenesulfonyl chloride, methane sulfonyl chloride or iodine in combination with a suitable base such as pyridine, lutidine, collidine, Na₂CO₃ or K₂CO₃ optionally in presence of a solvent such as but not limited to DCM, DCE, DMF or DMSO. Thus obtained intermediate is heated at temperatures ranging from 60 to 180 °C in pyridine, lutidine or collidine under Kornblum oxidation conditions to afford the aldehyde intermediate. This aldehyde can be treated with formaldehyde or *para*formaldehyde in the presence of a suitable base such as but not limited to NaOEt, NaOH, KOH, K₂CO₃ or Potassium Phosphate in a suitable solvent such as dioxane, methanol, ethanol, THF or a combination thereof to furnish compounds of formula XXIX.



Scheme 9

The compounds of Formula XXIX can be treated with a suitable acid such as methanesulfonic acid, trifluoroacetic acid, HCl, H₂SO₄ and the like in a suitable solvent for example but not limited to DCM, DCE or acetic acid to furnish the compounds of Formula XXX. The compounds of Formula XXX can be protected with acetyl groups by using acetic anhydride or acetyl chloride in the presence of a suitable base such as but not limited to NEt₃, DIPEA, pyridine, DMAP, K₂CO₃ or NaOH in a suitable solvent for example DCM, DMF, THF, acetone or a combination thereof to furnish compounds of Formula XXXI. The

compounds of Formula XXXI upon treatment with acids for example but not limited to HBr, HI, BBr₃ or AlCl₃ in a suitable solvent such as DCM, DCE, chloroform, acetic acid and the like can furnish compounds of Formula XXXII. Alternately, the compounds of Formula XXXI can be subjected to deprotection of OPG² and the resulting free hydroxyl group can be converted to a leaving group to furnish compounds of Formula XXXII. Such deprotection conditions include oxidative deprotection using reagents for example but not limited to DDQ, CAN or a combination of OsO₄, NaIO₄ and NMO in a suitable solvent. Alternately, deprotection can also be done by metal catalyzed reactions involving Pd(PPh₃)₄ or Pd/C in presence of alkali base or 1,3-dimethyl barbituric acid in a suitable solvent such as but not limited to THF, methanol or DME. The free hydroxy group of thus obtained intermediate can be converted to a leaving group such as but not limited to triflate, tosylate, mesylate, halogen or phosphate by treating with trifluoromethane sulfonic anhydride, *p*-toluenesulfonylchloride, methanesulfonyl chloride or (OEt)₂POCl, PBr₃, SOCl₂ or a combination of CBr₄/PPh₃ optionally in presence of a suitable base for example, but not limited to pyridine, NMM, DIPEA or triethyl amine in a suitable solvent such as DCM, THF, ACN and the like to furnish the compounds of Formula XXXII.



Scheme 10

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The compounds of Formula XXI can be prepared by following **Scheme 10**. The compound of Formula XXXIII where in X is halogen can be reacted with *bis*-pinacolatodiborane in the presence of a catalyst such as Pd(dppf)Cl₂, Pd₂(dba)₃, Pd(OAc)₂, Pd(PPh₃)₄ or PdCl₂ in presence of KOAc, NaOAc or a phosphate buffer in a suitable solvent such as but not limited to dioxane, THF, toluene or DCE to obtain compounds of Formula XXI.

It is understood that, as used herein, references to the compounds of structural Formula I are meant to also include the pharmaceutically acceptable salts, and also salts that are not pharmaceutically acceptable when they are used as precursors to the free

compounds or their pharmaceutically acceptable salts or in other synthetic manipulations. The compounds of the present invention may be administered in the form of a pharmaceutically acceptable salt. The term "pharmaceutically acceptable salt" refers to salts prepared from pharmaceutically acceptable non-toxic bases or acids including inorganic or organic bases and inorganic or organic acids. The salts may be prepared during the final isolation and purification of the compounds or separately by making basic or acidic addition salts. Representative salts of basic compounds of the present invention can be prepared by reacting free base form of the compound with a suitable acid, including, but not limited to acetate, trifluoroacetate, adipate, citrate, aspartate, benzoate, benzenesulphonate, bisulfate, besylate, butyrate, camphorsulphonate, difluconate, hemisulfate, heptanoate, formate, fumarate, lactate, maleate, methanesulfonate, naphthylsulfonate, nicotinate, oxalate, picrate, pivalate, succinate, tartrate, trichloroacetate, glutamate, *p*-toluenesulphonate, hydrochloric, hydrobromic, sulphuric, phosphoric and the like. Representative salts of acidic compounds of the present invention can be prepared by reacting free acid form of the compound with a suitable base, including, but not limited to ammonium, calcium, magnesium, potassium, sodium salts, salts of primary, secondary and tertiary amines, substituted amines including naturally occurring ones e.g., arginine, betaine, caffeine, choline, glucamine, glucosamine, histidine, lysine, morpholine, piperazine, piperidine, purine, triethylamine and the like. Compounds of the present invention that contain a carboxylic acid (-COOH) or alcohol group, their pharmaceutically acceptable esters of carboxylic acids such as methyl, ethyl and the like, or acyl derivatives of alcohols such as acetate and the like, can be employed. Compounds of the present invention that comprise basic nitrogen atom may be quaternized with alkyl halides, alkyl sulfates and the like. Such salts permit the preparation of both water soluble and oil soluble compounds of the present invention. It should be recognized that the free base or free acid forms will typically differ from their respective salt forms somewhat in physical properties such as solubility in polar solvents, but otherwise the salts are equivalent to their respective free forms for the purpose of the invention.

The "pharmaceutically acceptable solvates" refer to solvates with water (i.e., hydrates) or pharmaceutically acceptable solvents, for example, ethanol and the like.

The invention also encompasses "prodrugs" of the compounds of the present invention which upon *in-vivo* administration undergo cleavage by metabolic processes before becoming active pharmacological substances. In general such prodrugs are derivatives of functional group of a compound of the invention which are readily

convertible *in vivo* into the compound of the invention. Conventional procedures for the selection and preparation of suitable prodrug derivatives are described, for example, in "Targeted prodrug design to optimize drug delivery", *AAPS PharmaSci* (2000), 2(1), E6. In certain cases, the prodrug itself can also have biological activity in the disease area.

5 Preferably, the invention encompasses Oxygen prodrugs (*O*-prodrugs) of the compounds of the present invention which upon *in-vivo* administration undergo chemical conversion by metabolic processes before becoming active pharmacological substances. In general such *O*-prodrugs can be represented in general by *O*-alkyl ethers (methyl, ethyl, substituted alkyl ethers like methoxymethyl, ethoxyethyl and the like), *O*-allyl ethers, *O*-benzyl ethers, *O*-substituted benzyl ethers, *O*-esters (e.g., formate, benzoyl, acetate, benzoate
10 and the like), or carbonates (e.g., methyl, methoxymethyl and the like) and the like.

The invention also encompasses active "metabolites" of the compound of the present invention. An active metabolite is an active derivative of a SGLT-2 inhibitor produced when the SGLT-2 inhibitor is metabolized.

15 The present invention includes all pharmaceutically acceptable isotopically-labeled compounds of Formula I wherein one or more atoms are replaced by atoms having the same atomic number, but an atomic mass or mass number different from the atomic mass or mass number usually found in nature. Examples of isotopes suitable for inclusion in the compounds of the present invention comprises isotopes of hydrogen, such as ^2H and ^3H , carbon, such as ^{11}C , ^{13}C and ^{14}C , chlorine, such as ^{36}Cl , fluorine, such as ^{18}F , iodine, such
20 as ^{123}I and ^{125}I , nitrogen, such as ^{13}N and ^{15}N , oxygen, such as ^{15}O , ^{17}O and ^{18}O , phosphorus, such as ^{32}P , and sulphur, such as ^{35}S . Substitution with heavier isotopes such as deuterium, *i.e.* ^2H , may afford certain therapeutic advantages resulting from greater metabolic stability, for example, increased *in vivo* half-life or reduced dosage requirements,
25 and hence may be preferred in some circumstances. Isotopically-labeled compounds of Formula I can generally be prepared by conventional techniques known to those skilled in the art or by processes analogous to those described in the accompanying examples and schemes using an appropriate isotopically-labeled reagent in place of the non-labeled reagent previously employed.

30 The present invention also includes all the intermediate complexes of the compounds of Formula I, which are active by themselves or can be readily converted to compounds having inhibitory effect on sodium-dependent glucose cotransporter (SGLT), preferably SGLT-2.

The present invention also provides pharmaceutical compositions, comprising compounds of general Formula I or their pharmaceutically acceptable analogs, derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof together with one or more pharmaceutically acceptable carriers comprising excipients and auxiliaries, which facilitate processing of the active compound into preparations, which can be used pharmaceutically. The pharmaceutical compositions may be in the forms normally employed, such as tablets, capsules, powders, syrups, solutions, suspensions, emulsions, pills, granules, suppositories, pellets, depot formulations and the like, may contain flavourants, sweeteners etc in suitable solid or liquid carriers or diluents, or in suitable sterile media to form injectable solutions or suspensions. Such compositions typically contain from 0.1 to 99.9 % by weight of active compound, the remainder of the composition being pharmaceutically acceptable carriers, diluents or solvents.

The pharmaceutical compositions of the present invention can be manufactured by the processes well known in the art, for example, by means of conventional mixing, dissolving, dry granulation, wet granulation, dragee-making, levigating, emulsifying, encapsulating, entrapping, lyophilizing processes or spray drying. The compounds or the pharmaceutical compositions comprising such compounds of the present invention may be administered in the form of any pharmaceutical formulation. The pharmaceutical formulation will depend upon the nature of the active compound and its route of administration. Any route of administration may be used, for example oral, buccal, pulmonary, topical, parenteral (including subcutaneous, intramuscular and intravenous), transdermal, ocular (ophthalmic), by inhalation, intranasal, transmucosal, implant or rectal administration. Preferably the compounds of the present invention are administered orally, parenterally or topically.

An embodiment of the present invention provides a therapeutically effective amount of a compound of Formula I, or its pharmaceutically acceptable derivatives, tautomeric forms, stereoisomers, polymorphs, prodrugs, metabolites, salts or solvates thereof, for use as a pharmaceutical composition.

In another embodiment, the amount of the novel compounds having the Formula I according to the present invention to be incorporated into the pharmaceutical compositions of the present invention can vary over a wide range depending on known factors such as, for example, the disorder to be treated, the severity of the disorder, the patient's body weight, the dosage form, the chosen route of administration and the number of administration per day. Typically, the amount of the compound of Formula I in the pharmaceutical compositions of the present invention will range from approximately 0.01 mg to about 5000 mg. In an

embodiment, the daily dose of composition comprising the novel compounds having the Formula I is in the range of about 0.01 mg/kg to about 100 mg/kg based on the body weight of the subject in need thereof which may be administered as a single or multiple doses.

5 In an embodiment, the novel compounds having the Formula I according to the present invention are particularly useful for the treatment of disease(s) or disorder(s), which are chronic or acute in nature, which favorably respond to or are alleviated by the novel compounds having the Formula I or compositions comprising them. The compositions comprising the novel compounds having the Formula I are useful prophylactically or therapeutically depending upon the pathological condition intended to be prevented or treated
10 respectively.

In one embodiment compounds of the present invention are useful in the prophylaxis, amelioration and/or treatment of one or more condition(s)/disease(s)/ disorder(s), in a subject in need thereof.

15 In another embodiment compounds of the present invention are useful in the prophylaxis, amelioration and/or treatment of one or more condition(s)/disease(s)/ disorder(s), which may be regulated or normalized via inhibition of Sodium Glucose Cotransporters (SGLT).

The compounds of the present invention possess activity as selective inhibitors of SGLT-2 and are therefore useful for the prophylaxis, amelioration and/or treatment of variety
20 of diseases, disorders and conditions, including, but not limited to, diabetes (including Type I and Type II), Metabolic Syndrome or 'Syndrome X' including impaired glucose tolerance, insulin resistance, metabolic acidosis or ketosis, disorders of food intake, satiety disorders, obesity, hyperinsulinemia, dyslipidemia (including hyperlipidemia, hypertriglyceridemia, hypercholesterolemia, low HDL levels, high LDL levels), hypertension associated with
25 metabolic disorders, congestive heart failure, edema, hyperuricemia, gout, wound healing and tissue ischemia.

The compounds of the present invention can also be used for the prophylaxis, amelioration and/or treatment of the diseases, disorders and conditions collectively referenced to as "diabetic complications" which include both acute complications and chronic
30 complications. Examples of "acute complications" include hyperglycemia (e.g., ketoacidosis), infections (e.g., skin, soft tissue, biliary system, respiratory system and urinary tract infections), etc. Examples of "chronic complications" include microangiopathy (e.g., nephropathy, retinopathy), arteriosclerosis (e.g., atherosclerosis, heart infarction, brain infarction, lower extremity arterial occlusion), neuropathy (e.g., sensory nerves, motor nerves,

autonomic nerves), foot gangrene, etc. Major diabetic complications include diabetic retinopathy, diabetic nephropathy and diabetic neuropathy.

All of the various forms and sub-forms of the disorders mentioned herein are contemplated as part of the present invention.

5 A further embodiment of the present invention is the use of a compound of Formula I for the manufacture of a medicament for the prophylaxis, amelioration and/or treatment of one or more condition(s)/ disease(s)/ disorder(s) involving SGLT-2 inhibition in a subject in need thereof.

10 Another embodiment of the present invention is the compound of Formula I or pharmaceutically acceptable derivatives, tautomeric forms, stereoisomers, polymorphs, prodrugs, metabolites, salts or solvates thereof, for use as a medicament.

15 In still another embodiment of the present invention is the compound of Formula I for use as a medicament for the prophylaxis, amelioration and/or treatment of one or more condition(s)/disease(s)/ disorder(s) involving SGLT-2 inhibition, in a subject in need thereof preferably a mammal including a human.

 Another embodiment of the present invention provides methods for the prophylaxis, amelioration and/or treatment of one or more condition(s)/ disease(s)/ disorder(s) involving SGLT-2 inhibition in a subject in need thereof that comprises administering a therapeutically effective amount of compound of Formula I.

20 In still another embodiment of the present invention is provided use of the dosage form compositions comprising the novel compounds of Formula I for the treatment of one or more condition(s)/ disease(s)/ disorder(s) involving SGLT-2 inhibition which comprises administering to a subject in need thereof a pharmaceutically effective amount of the composition.

25 An embodiment of the present invention relates to methods of using the compounds of Formula I of the present invention or compositions comprising the compounds of Formula I for the prophylaxis, amelioration and/or treatment of any one or more condition(s)/ disease(s)/ disorder(s) involving SGLT-2 inhibition, which comprises administering to a subject in need thereof the compounds of Formula I or compositions comprising a
30 pharmaceutically effective amount of the compounds of Formula I.

 Another embodiment of the present invention provides a therapeutically effective amount of compound of Formula I, or pharmaceutically acceptable derivatives, tautomeric forms, stereoisomers, polymorphs, prodrugs, metabolites, salts or solvates thereof, for use in

prophylaxis, amelioration and/or treatment of one or more condition(s)/disease(s)/ disorder(s) involving SGLT-2 inhibition, in a subject in need thereof.

In yet another embodiment, the compounds or their pharmaceutically acceptable salts according to the present invention are useful in the treatment of the aforementioned diseases, disorders and conditions in combination with at least one other therapeutic agent. The compounds of the present invention may be used in combination with one or more other therapeutic agents in the treatment, prevention, suppression or amelioration of diseases or conditions for which compounds of the present invention or other therapeutic agents may have utility, where the combination of drugs together are safer or more effective than either drug alone.

Other therapeutic agents suitable for combination with the compounds of the present invention include, but are not limited to, known therapeutic agents useful in the treatment of the aforementioned disorders including: anti-diabetic agents; agents for prevention of complications of diabetes; anti-hyperglycemic agents; hypolipidemic/ lipid lowering agents; anti-obesity agents; anti-hypertensive agents, anti-platelet agents, anti-atherosclerotic agents, anti-inflammatory agents, uricosuric agents, anti-TNF agent or c-AMP raising agents and appetite suppressants.

It is believed that the use of the compounds of the present invention in combination with atleast one or more of the aforementioned other therapeutic agents may provide results greater than that possible from each of these medicaments alone or greater than the combined additive effects produced by these medicaments. The present compounds and the other therapeutic agents may be administered in the same dosage form or in a separate dosage form by same or different administration route, in dosages and regimens as generally known in the art. Those agents which potentiate the therapeutic effect of SGLT-2 inhibitors according to the invention may allow the dosage to be reduced.

Examples of suitable anti-diabetic agents for use in combination with the compounds of the present invention include but are not limited to (a) other SGLT inhibitors; (b) insulin sensitizers including (i) PPAR γ agonists such as thiozolidinediones or glitazones (e.g. pioglitazone, rosiglitazone and the like), PPAR δ agonists, PPAR α agonists such as fenofibric acid derivatives (gemfibrozil, clofibrate, fenofibrate and bezafibrate), PPARpan agonists, PPAR γ/δ agonists, PPAR α/γ dual agonists, PPAR α/δ dual agonists, PPAR γ antagonists, PPAR α/γ modulators and PPAR $\alpha/\gamma/\delta$ modulators, (ii) biguanides such as metformin and phenformin, and (iii) protein tyrosine phosphatase-1B (PTP-1B) inhibitors; (c)

insulin or insulin mimetics; (d) sulfonylureas and other insulin secretagogues, such as tolbutamide, chlorpropamide, tolazamide, glyburide (glibenclamide), glipizide, gliclazide, gliquidone, glimepiride, and meglitinides, such as repaglinide, mitiglinide, nateglinide and the like; (e) glucose absorption inhibitors like alpha.-glucosidase inhibitors (such as acarbose, voglibose and miglitol); (f) glucagon receptor antagonists; (g) GLP-1, GLP-1 mimetics such as exendin-4 or amylin and GLP-1 receptor agonists (h) GIP and GIP mimetics (i) PACAP, PACAP mimetics, and PACAP receptor agonists; (j) AMPK activators; (k) 11 β -HSD inhibitors; (l) DPP-IV inhibitors such as Sitagliptin(Merck), Vildagliptin (Novartis); (m) inhibitors of glucose-6-phosphate, fructose-1,6-biphosphate, glycogen phosphorylase, phosphoenol pyruvate carboxykinase, glycogen synthase kinase, aminopeptidase-N or pyruvate dehydrokinase; (n) glucokinase activators (GKAs); (o) RXR modulators; (p) GPR40 agonists/antagonists, GPR119 agonists or GPR120 agonists; (q) alpha2-antagonists; (r) IBAT inhibitors, HM74a/HM74 agonists, glucocorticoid antagonists, amylin receptor agonists, peptide YY hormone, PECK inhibitor, somatotropin release inhibiting factor, CPT-1 inhibitor, insulin receptor kinase stimulants, tripeptidyl peptidase II inhibitors, hepatic gluconeogenesis inhibitors or carboxypeptidase inhibitor.

Examples of suitable agents to be used in combination with the compounds of the present invention, for treatment or prevention of complications of diabetes include but are not limited to GABA-receptor antagonists, Na-channel blockers (e.g. mexiletine hydrochloride, oxacarbazepine or the like), γ -aminobutyric acid receptor antagonists (e.g. topiramate or the like), protein-kinase C inhibitors (e.g. midostaurin or the like), advanced glycation end product inhibitors (e.g. pyridoxamine or the like), transcript factor NF- κ B inhibitors (e.g. dexilipotam or the like), lipid peroxide inhibitors (e.g. tirilazad mesylate or the like), α -linked-acid-dipeptidase inhibitors, carnitine derivatives (e.g. levacecamine, levocarnitine or the like), insulin like growth factor-I, platelet-derived growth factor, platelet-derived growth factor analogues, epidermal growth factor, nerve growth factor, biclomol, sulodexide or aldose reductase inhibitors (e.g. ascorbyl gamolenate, tolrestat, epalrestat or the like).

Examples of suitable hypolipidemic/ lipid lowering agents for use in combination with the compounds of the present invention include but are not limited to (a) cholesterol lowering agents such as (i) HMG-CoA reductase inhibitors (lovastatin, simvastatin, pravastatin, cerivastatin, fluvastatin, atorvastatin, itavastatin, and rosuvastatin, and other statins), (ii) bile acid sequestrants (cholestyramine, colestipol, and dialkylaminoalkyl

derivatives of a cross-linked dextran), (iii) nicotiny alcohol, nicotinic acid or a salt thereof, (iv) PPAR agonists as described herein, (v) inhibitors of cholesterol absorption, such as beta-sitosterol and ezetimibe, (vi) acyl CoA cholesterol acyltransferase inhibitors, such as avasimibe, and (vii) anti-oxidants, such as probucol; (b) ileal bile acid transporter inhibitors; (c) HDL raising compounds such as CETP inhibitors or ABC1 regulators (d) lipoxigenase inhibitors; (e) ACAT inhibitors such as avasimibe; (f) fibric acid derivatives i.e. fibrates (e.g. bezafibrate, fenofibrate, gemfibrozil, clofibrate, ciprofibrate, clinofibrate or the like); (g) MTP inhibitors; (h) squalene synthetase inhibitors and squalene epoxidase inhibitors; (i) upregulators of LDL receptor activity; (j) serum cholesterol lowering agents; (k) thyroid hormone receptor agonists (sodium liothyronine, sodium levothyroxine or the like); (l) carnitine palmitoyltransferase inhibitors (etomoxir or the like); (m) probucol and microsomal triglyceride transfer protein inhibitors.

Examples of suitable anti-obesity compounds for use in combination with the compounds of the present invention include but are not limited to (a) fenfluramine, dexfenfluramine, phentermine, tetrahydrolipostatin, and the like; (b) neuropeptide Y₁ or Y₅ antagonists; (c) CB-1 receptor inverse agonists and antagonists; (d) β_3 adrenergic receptor agonists; (e) melanocortin receptor agonists, in particular melanocortin-4 receptor agonists; (f) ghrelin antagonists; (g) melanin-concentrating hormone (MCH) receptor antagonists; (h) lipase inhibitors like orlistat; (i) serotonin (and dopamine) reuptake inhibitors like sibutramine, topiramate or axokine; (j) thyroid hormone receptor beta drugs; (k) anorectic agents like dexamphetamine, phentermine or mazindol; (l) Leptin analogs.

Examples of suitable appetite suppressants for use in combination with the compounds of the present invention include but are not limited to (a) monoamine reuptake inhibitors; (b) dopamine agonists; (c) leptin analogues; (d) α -melanocyte stimulating hormone; (e) enterostatin agonists; (f) CCK-A agonists; (g) corticotropin releasing hormone; (h) somatostatin; (i) brain-derived neurotrophic factor; (j) orexin receptor agonists.

Examples of suitable anti-hypertensive agents for use in combination with the compounds of the present invention include but are not limited to (a) vasopeptidase inhibitors like Neutral endopeptidase (neprilysin) inhibitors and/or ACE (angiotensin-converting enzyme) inhibitors or dual NEP/ACE inhibitors (enalapril, lisinopril, captopril, quinapril,trandolapril, fosinopril, benazepril, ramipril, enalaprilat, moexipril or perindopril and the like) and/or PKC inhibitors; (b) beta blockers (like metoprolol, propranolol, atenolol, carvedilol or sotalol) and calcium channel blockers (like amlodipine, diltiazem, nifedipine, verapamil or

nicardipine); (c) Angiotensin-II receptor blockers (like losartan, candesartan, irbesartan, valsartan, telmisartan or eprosartan); (d) Renin inhibitors e.g., aliskiren; (e) alpha blockers like terazosin, doxazosin or prazosin; (f) diuretics such as hydrochlorothiazide, torasemide, furosemide, spironolactone or indapamide; (g) thrombocyte aggregation inhibitors; (h) endothelin-converting enzyme inhibitors and endothelin receptor antagonists; (i) vasodilating antihypertensive agents e.g. indapamide, todralazine, hydralazine, budralazine or the like; (j) centrally acting antihypertensive agents e.g. reserpine; (k) α_2 -adrenoreceptor agonists e.g. clonidine, methyldopa, moxonidine or the like.

Examples of suitable anti-inflammatory agents for use in combination with the compounds of the present invention include but are not limited to aspirin, non-steroidal anti-inflammatory drugs, glucocorticoids, azulfidine, and selective cyclooxygenase-2 inhibitors.

Examples of suitable anti-platelet agents for use in combination with the compounds of the present invention include but are not limited to abciximab, ticlopidine, eptifibatide, dipyridamole, aspirin, anagrelide, tirofiban or clopidogrel.

Examples of suitable agents to be used in combination with the compounds of the present invention, for the treatment or prevention of hyperuricemia or gout include but are not limited to (a) uric acid synthesis inhibitors e.g. allopurinol, oxypurinol or the like; (b) uricosuric agents e.g. benzbromarone, probenecid or the like; (c) urinary alkalinizers e.g. sodium hydrogen carbonate, potassium citrate or the like.

EXAMPLES

The invention is explained in detail in the following examples which are given solely for the purpose of illustration only and therefore should not be construed to limit the scope of the invention. Those skilled in the art will readily understand that known variations of the conditions and processes of the following preparative procedures can be used to prepare the compounds of the present invention.

All solvents used in reactions were freshly distilled. Solvents were dried prior to use wherever necessary by standard methods (Perrin, D.D.; Armarego, W.L.F. Purification of Laboratory Chemicals, Pergamon Press: Oxford, 1988). Mass spectra (MS) were obtained by electron spray ionization (ESI) eV using Applied biosystem 4000 Q TRAP. ^1H NMR were recorded on Bruker 400 MHz Avance II NMR spectrometer in CDCl_3 (until and unless specified). Chemical shifts are reported as δ values in parts per million (ppm), relative to TMS as internal standard. All coupling constant (J) values are given in Hz.

Abbreviations

The following abbreviations are employed in the examples and elsewhere herein:

¹ H NMR	proton nuclear magnetic resonance	ACN	Acetonitrile
AcOH	acetic acid	Ac ₂ O	acetic anhydride
C	centigrade	CAN	ceric ammonium nitrate
CDCl ₃	deuterated chloroform	CD ₃ OD	deuterated methanol
d	doublet	dd	doublet of doublet
DCC	<i>N,N'</i> -Dicyclohexylcarbodiimide	DCE	1,2-Dichloroethane
DCM	dichloromethane	DDQ	dichloro dicyano quinine
DIPEA	<i>N,N</i> -Diisopropylethylamine	DMAP	4-Dimethylaminopyridine
DMF	dimethylformamide	DMSO	Dimethylsulfoxide
ESIMS	electron spray ionization mass spectroscopy	g	gram(s)
h	hour(s)	Hz	Hertz
ⁱ PrMgCl	isopropyl magnesium chloride	<i>J</i>	coupling constant
L	litre	LDA	lithium di-isopropyl amide
LiHMDS	lithium hexamethyldisilazide	m	Multiplet
M	molar	MeOH	Methanol
mesylate	methane sulfonate	mg	Milligram
MHz	mega hertz	min	Minutes
mmol	millimoles	mpk	milligram/kilogram
NaOAc	sodium acetate	NBS	<i>N</i> -bromosuccinimide
ⁿ BuLi	<i>n</i> -butyl lithium	nM	nano molar
NMM	<i>N</i> -methylmorpholine	NMO	<i>N</i> -methylmorpholine- <i>N</i> -oxide
NMP	<i>N</i> -methyl-2-pyrrolidone	NMR	nuclear magnetic resonance
OAc	acetoxo	P(OEt) ₂ OCl	diethoxyphosphoryl chloride
PCy ₃	tricyclohexylphosphine	PCC	pyridinium chlorochromate
PDC	pyridinium dichromate	Pd ₂ (dba) ₃	<i>tris</i> (dibenzylideneacetone)dipalladium(0)
Pet. Ether	petroleum ether	Pd(dppf)Cl ₂	[1,1'-Bis (diphenylphosphino) ferrocene] dichloropalladium(II)
pH	potential hydrogen	PG	protecting group
PPh ₃	triphenylphosphine	PMB	<i>p</i> -methoxybenzyl
Py	pyridine	<i>p</i> TSA	<i>p</i> -toluenesulfonic acid

r.t.	room temperature	q	Quartet
t	triplet	s	Singlet
TBDMS	<i>tert</i> -butyldimethylsilyl	TBAF	tetra- <i>n</i> -butylammonium fluoride
TEMPO	(2,2,6,6-Tetramethylpiperidin-1-yl)oxyl	^t BuLi	<i>tert</i> -butyl lithium
THF	tetrahydrofuran	TFA	trifluoro acetic acid
TMS	tetramethylsilane	TLC	thin layer chromatography
tosylate	<i>p</i> -toluenesulfonate	TMSCl	trimethylsilyl chloride
triflate	trifluoromethanesulfonate	TPAP	tetrapropylammonium perruthenate
μg	microgram	UGE	urinary glucose excretion

Intermediate 1: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(3-(bromomethyl)-4-chlorophenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

Step 1: Preparation of (5-bromo-2-chlorophenyl) methanol

5 5-bromo-2-chlorobenzoic acid (20 g, 84.92 mmol) in dry THF (50 mL) was added to a solution of sodium borohydride (8 g, 212.34 mmol) in dry THF (128 mL) in 15 min at r.t. To the resulting reaction mixture a solution of Iodine (26.85 g, 106.15 mmol) in dry THF (170 mL) was added in another 15 min. Stirring was continued till the Iodine color disappeared after which the reaction mixture was heated to reflux temperature for 18 h. After
10 completion of the reaction as confirmed by TLC, volatiles were evaporated *in vacuo*. The residue obtained was dissolved in ethyl acetate (200 mL), washed with a saturated solution of NaHSO₃ (200 mL) and brine (200 mL) successively. The organic layer was dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 3: 7 Ethyl acetate: Pet. Ether) to afford the title compound (18.3
15 g, 97 %).

ESIMS (m/z): 222.8 (M+1)

Step 2: Preparation of 4-bromo-1-chloro-2-(chloromethyl)benzene

(5-Bromo-2-chlorophenyl) methanol (11.37 g, 51.22 mmol) was taken in aqueous HCl (35%) (1.54 L) and stirred at 70-80 °C for 18 h. After completion of the reaction as
20 confirmed by TLC, the reaction mixture was cooled in an ice bath. The precipitate obtained was collected over Buchner filter, washed with water (2 x 500 mL) and dried *in vacuo* to afford the title compound (12.2 g, 99%).

ESIMS (m/z): 240.7 (M+1)

Step 3: Preparation of 4-bromo-1-chloro-2-(phenoxymethyl)benzene

To a solution of 4-bromo-1-chloro-2-(chloromethyl)benzene (12.2 g, 50.85 mmol) and phenol (4.79 g, 50.85 mmol) in DMF (102 mL) under nitrogen atmosphere, K₂CO₃ was added (35.14 g, 254.25 mmol). The resulting mixture was stirred at r.t. for 18 h. After completion of the reaction as confirmed by TLC, the reaction mixture was passed through celite plug and the filtrate was evaporated. The residue obtained was dissolved in ethyl acetate (100 mL) and washed with water (2 x 100 mL) and brine (2 x 100 mL) successively. The organic layer was dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 1: 9 Ethyl acetate: Pet. Ether) to afford the title compound (14.7 g, 97.3%).

ESIMS (m/z): 297.6 (M-1)

Step 4: Preparation of (2S,3R,4S,5S,6R)-2-(4-chloro-3-(phenoxymethyl)phenyl)-6-(hydroxymethyl)-2-methoxytetrahydro-2H-pyran-3,4,5-triol

To a solution of 4-bromo-1-chloro-2-(phenoxymethyl)benzene (10.0 g, 33.61 mmol) in dry Toluene (200 mL) and dry THF (100 mL), ⁿBuLi (33.61 mL, 53.77 mmol, 1.6 M solution in pentane) was added at -78 °C. The reaction mixture was stirred at the same temperature for 15 min. A solution of (3R,4S,5R,6R)-3,4,5-tris(trimethylsilyloxy)-6-(((trimethylsilyloxy)methyl)tetrahydro-2H-pyran-2-one (18.80 g, 40.33 mmol, prepared following the procedure given in US20070049537) in dry toluene (170 mL) was introduced into it at the same temperature and stirred for another 3 h. After completion of the reaction as confirmed by TLC, water (90 mL) was added at the same temperature and allowed to stir while raising the temperature to r.t. The reaction mixture was diluted with ethyl acetate (200 mL) and the separated aqueous layer was discarded. The organic layer was dried over Na₂SO₄ and concentrated *in vacuo*. The residue obtained was dissolved in methanol (90 mL) and methanesulfonic acid (2.15 mL, 33.56 mmol) was added at 0 °C. The temperature was raised to r.t. gradually and stirred for 16 h. The reaction was quenched by the addition of NEt₃ (14 mL, 50.5 mmol) at 0 °C. The volatiles were evaporated *in vacuo* and the residue obtained was dissolved in ethyl acetate (500 mL), washed with water (200 mL) and brine (200 mL) successively. The organic layer was dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 1: 9 MeOH: DCM) to provide title compound (9.5 g, 68.8%).

ESIMS (m/z): 410.0 (M-1)

Step 5: Preparation of (2S,3R,4S,5R,6R)-6-(acetoxymethyl)-2-(4-chloro-3-(phenoxymethyl)phenyl)-2-methoxytetrahydro-2H-pyran-3,4,5-triyl triacetate

To a solution of (2*S*,3*R*,4*S*,5*S*,6*R*)-2-(4-chloro-3-(phenoxymethyl)phenyl)-6-(hydroxymethyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triol (9.5 g, 23.12 mmol), DIPEA (28.86 mL, 168.80 mmol) and DMAP (1.02 g, 8.32 mmol) in THF (87 mL) was added acetic anhydride (17.73 mL, 187.59 mmol) at 0 °C. The reaction was stirred at r.t. for 2 h. After the completion of reaction as confirmed by TLC, the reaction mixture was diluted with ethyl acetate (100 mL) and washed with 10 % aqueous HCl (50 mL), saturated NaHCO₃ (50 mL) and water (50 mL) successively. The organic layer was dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 3: 7 Ethyl acetate: Pet. Ether) to afford the title compound (12.18 g, 91%).

ESIMS (m/z): 596.2 (M+18)

Step 6: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(phenoxymethyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*S*,3*R*,4*S*,5*R*,6*R*)-6-(acetoxymethyl)-2-(4-chloro-3-(phenoxymethyl)phenyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate (12.00 g, 20.73 mmol), triethylsilane (10.46 mL, 65.51 mmol) and water (373 mg, 20.73 mmol) in ACN (62.18 mL) was added BF₃·Et₂O (5.21 mL, 41.46 mmol) at 0 °C. The reaction was stirred at r.t. for 18 h. After the completion of reaction as confirmed by TLC, the reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated NaHCO₃ (50 mL). The organic layer was dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 3: 7 Ethyl acetate: Pet. Ether) to afford the title compound (10.58 g, 93%).

ESIMS (m/z): 571.7 (M+23)

Step 7: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(3-(bromomethyl)-4-chlorophenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(phenoxymethyl)phenyl) tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (10.00 g, 18.22 mmol) in acetic acid (31 mL) was added HBr in acetic acid (45.55 mL, 2.5 mL/ mmol) and the reaction mixture was stirred at r.t. for 18 h. After the completion of reaction as confirmed by TLC, the reaction mixture was neutralized by the addition of saturated K₂CO₃ at 0 °C and extracted with ethyl acetate (2 x 50 mL). The combined organic layers were washed with water (50 mL) and brine (50 mL) successively. The organic layer was dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 3: 7 Ethyl acetate: Pet. Ether) to afford the title compound (7.9 g, 81%).

ESIMS (m/z): 554.6 (M+18)

Intermediate 2: Preparation of (1R,2S,3S,4R,5S)-1-(acetoxymethyl)-5-(3-(bromomethyl)-4-chlorophenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

Step 1: Preparation of ((2R,3R,4S,5R,6S)-6-(4-chloro-3-(phenoxyethyl)phenyl)-6-methoxy-3,4,5-tris((trimethylsilyl)oxy)tetrahydro-2H-pyran-2-yl)methanol

To a solution of (2S,3R,4S,5S,6R)-2-(4-chloro-3-(phenoxyethyl)phenyl)-6-(hydroxymethyl)-2-methoxytetrahydro-2H-pyran-3,4,5-triol (25 g, 60.90 mmol), (obtained in step 4 of Intermediate 1) in DCM (180 mL) under nitrogen atmosphere, was added imidazole (41.46 g, 609.01 mmol) and chlorotrimethyl silane (46.37 mL, 365.4 mmol) at 0 °C. The reaction mixture was warmed to room temperature and stirred for 2 h. After the completion of the reaction as confirmed by TLC, water (50 mL) was added. The organic layer was separated, dried over Na₂SO₄ and concentrated to afford crude (((2S,3R,4S,5R,6R)-2-(4-chloro-3-(phenoxyethyl)phenyl)-2-methoxy-6-(((trimethylsilyl)oxy)methyl)tetrahydro-2H-pyran-3,4,5-triyl)tris(oxy))tris(trimethylsilane) (42.35 g, 100%) as a solid which was used for next step without any purification.

To the above suspension in MeOH (150 mL) under nitrogen atmosphere, was added potassium carbonate (168.08 mg, 1.218 mmol) at 0 °C. The reaction mixture was warmed to room temperature and stirred for 2 h. After completion of the reaction as confirmed by TLC, the reaction mixture was cooled to 0 °C and quenched with a solution of acetic acid (0.07 mL, 1.217 mmol) in methanol (2 mL) followed by addition of water (200 mL). The crude compound was extracted with diethyl ether (500 mL). The organic layer was separated, washed with water (200 mL), dried over Na₂SO₄, concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 4: 6 Ethyl acetate: Pet. Ether) to afford the title compound (29 g, 76 %) as a white solid.

ESIMS (m/z): 626.3 (M⁺)

Step 2: Preparation of (2S,3R,4S,5R,6S)-6-(4-chloro-3-(phenoxyethyl)phenyl)-6-methoxy-3,4,5-tris((trimethylsilyl)oxy)tetrahydro-2H-pyran-2-carbaldehyde

To a suspension of ((2R,3R,4S,5R,6S)-6-(4-chloro-3-(phenoxyethyl)phenyl)-6-methoxy-3,4,5-tris((trimethylsilyl)oxy)tetrahydro-2H-pyran-2-yl)methanol (23.0 g, 36.7 mmol) in DMSO (250 mL) was added DCM (20 mL) to make a clear solution. The solution was cooled to 0 °C followed by addition of triethyl amine (122.4 mL, 881.0 mmol) and sulphur trioxide pyridine complex (87.5 g, 550.6 mmol). The reaction mixture was stirred at 0 to 10 °C for 3 h under nitrogen atmosphere. After completion of the reaction as confirmed by TLC, the crude compound was extracted with diethyl ether (1 L). The organic layer was

separated, washed with water (2 × 500 mL), dried over Na₂SO₄, concentrated *in vacuo* to afford crude title compound (22.9 g, 100%) as a viscous oil which was used for next step without any purification.

Step 3: Preparation of (2*S*,3*R*,4*S*,5*S*)-2-(4-chloro-3-(phenoxyethyl)phenyl)-6,6-bis(hydroxymethyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triol

To a solution of (2*S*,3*R*,4*S*,5*R*,6*S*)-6-(4-chloro-3-(phenoxyethyl)phenyl)-6-methoxy-3,4,5-tris((trimethylsilyl)oxy)tetrahydro-2*H*-pyran-2-carbaldehyde (22.9 g, 36.7 mmol) in EtOH (92 mL) under nitrogen atmosphere, was added *para*-formaldehyde (33.0 g, 1.1 mol) at 55 °C followed by addition of 21% NaOEt in ethanol (23.12 g NaOEt/110 mL EtOH). The reaction mixture was heated at 55 °C overnight. After the completion of the reaction as confirmed by TLC, ethanol was evaporated. The crude compound was extracted with ethyl acetate (700 mL) followed by washing with sodium bisulphate solution (68.67g, 660.6 mmol) in water (458.7 mL). The organic layer was separated, dried over Na₂SO₄ and concentrated *in vacuo* to afford crude compound, which was purified by column chromatography (silica gel, 6: 4 MeOH: DCM) to obtain the compound as a white solid (12 g).

Step 4: Preparation of (3*S*,4*S*,5*R*,6*S*)-2,2-bis(acetoxymethyl)-6-(4-chloro-3-(phenoxyethyl)phenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of the compound obtained above (12 g, 27.24 mmol) in THF (55 mL) under nitrogen atmosphere, was added DMAP (1.19 g, 9.80 mmol), DIPEA (34.24 mL, 199.68 mmol) and acetic anhydride (20.6 mL, 217.93 mmol) at 0 °C. The reaction mixture was warmed to r.t. and stirred for 2 h. After the completion of reaction as confirmed by TLC, the crude compound was extracted with ethyl acetate (500 mL). The organic layer was washed with 10% HCl (200 mL), separated, dried over Na₂SO₄ and concentrated *in vacuo* to afford crude compound which was purified by column chromatography (silica gel, 2.5: 7.5 Ethyl acetate: Pet. Ether) to afford (3*S*,4*S*,5*R*,6*S*)-2,2-bis(acetoxymethyl)-6-(4-chloro-3-(phenoxyethyl)phenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate (12.0g, 50 %) as a white solid.

ESIMS (m/z): 673.9 (M+23), 651.7 (M+1)

Step 5: Preparation of (2*S*,3*R*,4*S*,5*S*)-2-(4-chloro-3-(phenoxyethyl)phenyl)-6,6-bis(hydroxymethyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triol

To a solution of (3*S*,4*S*,5*R*,6*S*)-2,2-bis(acetoxymethyl)-6-(4-chloro-3-(phenoxyethyl)phenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate (12.0 g, 18.44 mmol) obtained above, in THF (60.8 mL), methanol (90 mL) and water (30.6 mL), was added lithium hydroxide monohydrate (929 mg, 22.12 mmol) at 0 °C. The reaction mixture

was stirred at r.t. for 1 h. After the completion of the reaction as confirmed by TLC, volatiles were evaporated *in vacuo* and the compound was extracted with ethyl acetate (500 mL). The organic layer was separated, washed with water (100 mL), dried over Na₂SO₄ and concentrated to afford the title compound (8.12 g, 100 %) as a white solid.

5 ESIMS (m/z): 463.8 (M+23)

Step 6: Preparation of (1*S*,2*S*,3*S*,4*R*,5*S*)-5-(4-chloro-3-(phenoxymethyl)phenyl)-1-(hydroxymethyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triol

To a solution of (2*S*,3*R*,4*S*,5*S*)-2-(4-chloro-3-(phenoxymethyl)phenyl)-6,6-*bis*(hydroxymethyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triol (8.0 g, 18.16 mmol) in
10 DCM (45 mL) under nitrogen atmosphere was added TFA (4.17 mL, 54.4 mmol) at 0 °C. The reaction mixture was warmed to r.t. and stirred for 3-4 h. After the completion of the reaction as confirmed by TLC, the reaction mixture was quenched with saturated solution of sodium bicarbonate. The crude compound was extracted with DCM (100 mL). The organic layer was separated, dried over Na₂SO₄ and concentrated *in vacuo* to afford crude title
15 compound (7.45 g, 100 %) as a white solid which was used without further purification for the next step.

ESIMS (m/z): 409.3 (M+1), 431.4 (M+23)

Step 7: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(phenoxymethyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a solution of (1*S*,2*S*,3*S*,4*R*,5*S*)-5-(4-chloro-3-(phenoxymethyl)phenyl)-1-(hydroxymethyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triol (7.0 g, 17.13 mmol) in THF (80 mL) under nitrogen atmosphere, was added DMAP (750.4 mg, 6.13 mmol), DIPEA (22.3 mL, 125.16 mmol) and acetic anhydride (12.88 mL, 136.58 mmol) at 0 °C. The reaction mixture was warmed to r.t. and stirred for 2 h. After the completion of reaction as confirmed
25 by TLC, the crude compound was extracted with ethyl acetate (600 mL). The organic layer was washed with 10% HCl (200 mL), separated, dried over Na₂SO₄ and concentrated *in vacuo* to afford crude compound which was purified by column chromatography (silica gel, 2: 8 Ethyl acetate: Pet. Ether) to afford the title compound (8.2g, 82 %) as a white solid.

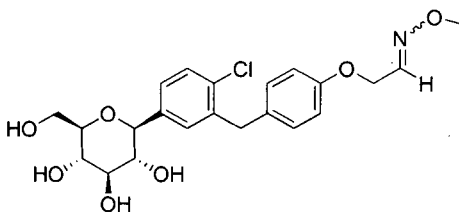
ESIMS (m/z): 601.9 (M+23)

30 **Step 8:** Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(3-(bromomethyl)-4-chlorophenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a solution of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(phenoxymethyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (5.5 g, 9.54 mmol), in acetic acid (23.62 mL) under nitrogen atmosphere, was added 37% HBr/AcOH

(47.7 mL). The reaction mixture was stirred at r.t. for 3 h. After the completion of the reaction as confirmed by TLC, the reaction mixture was cooled to 0 °C and quenched very slowly with saturated solution of potassium carbonate until effervescence ceases. The crude compound was extracted with ethyl acetate (2 × 300 mL). The organic layer was separated, dried over Na₂SO₄ and concentrated *in vacuo* to afford crude compound which was purified by column chromatography (silica gel, 3: 7 Ethyl acetate: Pet ether) to afford the title compound (4.28 g, 79 %) as a white solid.

EXAMPLE 1: Preparation of 2-(4-(2-chloro-5-((2*S*,3*R*,4*R*,5*S*,6*R*)-3,4,5-trihydroxy-6-(hydroxymethyl)tetrahydro-2*H*-pyran-2-yl)benzyl)phenoxy)acetaldehyde *O*-methyl oxime



Step 1: Preparation of (2*S*,3*R*,4*S*,5*S*,6*R*)-2-(3-(4-(((*tert*-butyldimethylsilyl)oxy)benzyl)-4-chlorophenyl)-6-(hydroxymethyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triol

To a solution of (4-(5-bromo-2-chlorobenzyl)phenoxy)(*tert*-butyl)dimethylsilane (67.0 g, 0.163 mol, prepared by following the procedure given in US20070049537) in dry THF (1.0 L), *t*-BuLi (228 mL, 0.342 mol, 1.6 M solution in pentane) was added at -78 °C. The reaction mixture was stirred at the same temperature for 30 min. A solution of (3*R*,4*S*,5*R*,6*R*)-3,4,5-tris((trimethylsilyl)oxy)-6-(((trimethylsilyl)oxy)methyl)tetrahydro-2*H*-pyran-2-one (77.8 g, 0.167 mol, prepared following the procedure given in US20070049537) in dry THF (272 mL) was introduced into it at the same temperature and stirred for another 4 h. A solution of methanesulfonic acid (18.35 mL, 0.283 mol) in methanol (586 mL) was added and the temperature was raised to r.t. gradually and stirred for 16 h. The reaction was quenched by the addition of saturated aqueous solution of NaHCO₃ (500 mL) and volatiles were evaporated *in vacuo*. The residue obtained was dissolved in ethylacetate (1L), washed with water (500 mL) and brine (500 mL) successively. The organic layer was dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 1: 9 MeOH: DCM) to provide title compound (47.37 g, 55.4 %) as off-white solid.

ESIMS (*m/z*): 524.2 (*M*-1)

Step 2: Preparation of (2*S*,3*R*,4*S*,5*R*,6*R*)-6-(acetoxymethyl)-2-(3-(4-((*tert*-butyldimethylsilyl)oxy)benzyl)-4-chlorophenyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*S*,3*R*,4*S*,5*S*,6*R*)-2-(3-(4-((*tert*-butyldimethylsilyl)oxy)benzyl)-4-chlorophenyl)-6-(hydroxymethyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triol (47.0 g, 0.090 mol) in dry THF (286 mL), DIPEA (114.28 mL, 0.660 mol) and DMAP (3.94 g, 0.032 mol) were added. Acetic anhydride (55 mL, 0.582 mol) was added to the resulting solution at 0 °C. The reaction mixture was stirred at r.t. for 2 h. Ethylacetate (1L) was added to the reaction mixture, washed it with 2% HCl solution (2 x 100 mL), water (500 mL) and brine (500 mL) successively. The organic layer was dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 1: 9 MeOH: DCM) to provide title compound (53.9 g, 86.93 %) as off-white solid.

ESIMS (m/z): 715.0 (M+23)

Step 3: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(Acetoxymethyl)-6-(4-chloro-3-(4-hydroxybenzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*S*,3*R*,4*S*,5*R*,6*R*)-6-(acetoxymethyl)-2-(3-(4-((*tert*-butyldimethylsilyl)oxy)benzyl)-4-chlorophenyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate (44.0 g, 0.064 mol) in acetonitrile (200 mL), water (1.15 mL, 0.064 mol), triethylsilane (32.45 mL, 0.203 mol) and borontrifluoroetherate (15.94 mL, 0.127 mol) were added at 10 °C. The resulting mixture was stirred at r.t. for 16 h. Additional amounts of triethylsilane (3.25 mL, 0.020 mol) and borontrifluoroetherate (1.59 mL, 0.013 mol) were added at 10 °C and heated at 30 °C for 6 h. Ethylacetate (1L) was added to the reaction mixture, washed it with saturated NaHCO₃ solution (2 x 500 mL), water (500 mL) and brine (500 mL) successively. The organic layer was dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 4: 6 Ethyl acetate: Pet.Ether) to provide title compound (30 g, 86.27 %) as off-white solid.

ESIMS (m/z): 548.2 (M-1)

Step 4: Preparation of (2-bromoethoxy)(*tert*-butyl)dimethylsilane

To a solution of 2-bromoethanol (3.4 mL, 48.34 mmol) in dry DCM (25 mL) imidazole (9.86 g, 143 mmol) and *tert*-butylchlorodimethylsilane (10.9gm, 72.52 mmol) were added at 0 °C. The reaction mixture was stirred at r.t. for 24 h. After completion of reaction, as confirmed by TLC, the reaction mixture was diluted with ethylacetate (350 mL) and washed with water (4 x 20 mL). The organic layer was dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column

chromatography (silica gel, 0.2: 9.8 Ethyl acetate: Pet. Ether) to afford title compound (204 mg, 77.5 %) as liquid.

ESIMS (m/z): 239.1 (M+1).

Step 5: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(3-(4-(2-((*tert*-butyldimethylsilyl)oxy)ethoxy)benzyl)-4-chlorophenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(Acetoxymethyl)-6-(4-chloro-3-(4-hydroxybenzyl) phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (500 mg, 0.91 mmol) in dry DMF (10 mL), was added (2-bromoethoxy)(*tert*-butyl)dimethylsilane (436 mg, 1.82 mmol) and cesium carbonate (890 mg, 2.73 mmol). The reaction was stirred at r.t. for 36 h. After completion of reaction, as confirmed by TLC, the reaction mixture was diluted with ethyl acetate (150 mL) and washed with water (3 x 10 mL). The organic layer was dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 4: 6 Acetone: Pet. Ether) to afford title compound (392 mg, 60.85%) as white solid.

ESIMS (m/z): 707.9 (M+1)

Step 6: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(2-hydroxyethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(3-(4-(2-((*tert*-butyldimethylsilyl)oxy) ethoxy)benzyl)-4-chlorophenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (2.59 g, 3.66 mmol) in THF:Water (1:1, 36 mL) was added acetic acid (54 mL) at 0 °C. The reaction mixture was stirred at r.t. for 24 h. After completion of reaction, as confirmed by TLC, the reaction mixture was evaporated *in vacuo* and the residue obtained was purified by column chromatography (silica gel, 4: 6 Ethyl acetate: Pet. Ether) to afford title compound (1.8g, 82 %).

ESIMS (m/z): 593.7 (M+1)

Step 7: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(2-oxoethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

Oxalyl chloride (0.042 mL, 0.51 mmol) was added to a solution of DMSO (0.071 mL, 1.01 mmol) in dry DCM (0.5 mL) at -78 °C under nitrogen atmosphere. The reaction mixture was stirred for 5 min. at the same temperature and then a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(2-hydroxyethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (150 mg, 0.25 mmol), in dry DCM (2 mL) was added. The reaction mixture was stirred at the same temperature for 1 h. NEt₃ (0.211 mL, 1.518 mmol) was added and the reaction mixture was allowed to come to r.t. The crude compound was extracted with

DCM (20 mL). The organic layer was separated, washed with water (15 mL). The combined organic layers were dried over Na₂SO₄ and concentrated in *vacuo* to afford the title compound which was used as such in next step.

ESIMS (m/z): 612.9 (M+23)

5 **Step 8:** Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(2-(methoxyimino)ethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(2-oxoethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (145mg, 0.25 mmol), in ethanol (10 mL) under nitrogen atmosphere, were added pyridine (0.099 mL, 1.28 mmol),
10 sodium acetate (201.3mg, 2.45 mmol) and *O*-methylhydroxylamine hydrochloride (102 mg, 1.22 mmol). The reaction mixture was refluxed for 5 h. After completion of the reaction as confirmed by TLC, the solvent was evaporated. The crude compound was extracted with ethyl acetate (50 mL). The organic layer was separated, washed with water (2 x 10 mL), dried over Na₂SO₄ and concentrated in *vacuo* to afford crude product which was purified by
15 column chromatography (silica gel, 1.8: 8.2 Acetone: Pet. Ether) to afford title compound (100 mg, 64.4%).

ESIMS (m/z): 620.6 (M+1)

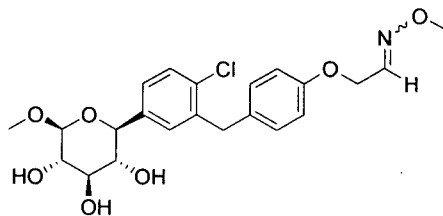
Step 9: Preparation of 2-(4-(2-chloro-5-((2*S*,3*R*,4*R*,5*S*,6*R*)-3,4,5-trihydroxy-6-(hydroxymethyl) tetrahydro-2*H*-pyran-2-yl)benzyl)phenoxy)acetaldehyde *O*-methyl oxime

20 To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(2-(methoxyimino)ethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (100 mg, 0.161 mmol) in THF (0.6 mL), methanol (0.8 mL) and water (0.3 mL) was added lithium hydroxide monohydrate (13.5 mg, 0.322 mmol) at 0 °C. The reaction was stirred at r.t. for 1 h. Volatiles were evaporated in *vacuo* and the residue obtained was purified by column
25 chromatography (silica gel, 1: 9 MeOH: DCM) to provide the title compound (70 mg, 96.2 %) as white solid.

ESIMS (m/z): 452.8 (M+1)

¹H NMR (400 MHz, CD₃OD): δ 3.25-3.46 (m, 4H), 3.67 (dd, *J* = 12 and 5.2 Hz, 1H), 3.82-3.89 (m, 4H), 3.98-4.09 (m, 3H), 4.56 (d, *J* = 5.6 Hz, 1H), 4.77 (d, *J* = 3.6 Hz, 1H), 6.79-
30 6.85 (m, 2H), 6.89 and 7.51 (two t, *J* = 3.6 and 5.6 Hz, 1H, isomers), 7.09-7.12(m, 2H), 7.25-7.34 (m, 3H), 7.30 (d, *J* = 1.9 Hz, 1H)

EXAMPLE 2: Preparation of 2-(4-(2-chloro-5-((2*S*,3*R*,4*R*,5*S*,6*S*)-3,4,5-trihydroxy-6-methoxytetrahydro-2*H*-pyran-2-yl)benzyl)phenoxy)acetaldehyde *O*-methyl oxime



Step 1: Preparation of ((3*aS*,5*S*,6*R*,6*aS*)-6-((*tert*-butyldimethylsilyl)oxy)-2,2-dimethyltetrahydrofuro[2,3-*d*][1,3]dioxol-5-yl)(3-(4-((*tert*-butyldimethylsilyl)oxy)benzyl)-4-chlorophenyl)methanol

A solution of (4-(5-bromo-2-chlorobenzyl)phenoxy)(*tert*-butyl)dimethylsilane (14.2 g, 34.57 mmol, prepared following the procedure given in US20070049537) in dry THF (90 mL) was cooled to -78 °C and ^{*n*}BuLi (30.7 mL, 46.05 mmol, 1.5 M solution in hexane) was added drop wise while stirring and stirring was continued for further 30 min. A solution of (3*aS*,5*R*,6*R*,6*aS*)-6-((*tert*-butyldimethylsilyl)oxy)-2,2-dimethyltetrahydrofuro[2,3-*d*][1,3]dioxole-5-carbaldehyde (7.0g, 23.05 mmol, prepared according to the procedure given in NUCLEOSIDE, NUCLOETIDES & NUCLEIC ACIDS, 20(4-7), 649-652 (2001)) in dry THF (13 mL) was added dropwise to the reaction mixture and stirred at the same temperature for 2 h. Reaction temperature was raised slowly to 0 °C and then stirred at r.t. for 16 h. After completion of reaction, as confirmed by TLC, reaction mixture was quenched by the addition of saturated NH₄Cl solution and extracted with ethyl acetate (3 x 300 mL). The combined organic layers were dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 0.2: 9.8 Acetone: Pet. Ether) to afford the title compound (3.66 g, 25%)

ESIMS (*m/z*): 657.0 (*M*+23)

Step 2: Preparation of (3*S*,4*R*,5*S*,6*S*)-6-(3-(4-acetoxybenzyl)-4-chlorophenyl)tetrahydro-2*H*-pyran-2,3,4,5-tetrayl tetraacetate

A solution of ((3*aS*,5*S*,6*R*,6*aS*)-6-((*tert*-butyldimethylsilyl)oxy)-2,2-dimethyltetrahydrofuro [2,3-*d*][1,3] dioxol-5-yl)(3-(4-((*tert*-butyldimethylsilyl)oxy) benzyl)-4-chlorophenyl) methanol (3.66 g, 5.76 mmol) in 3:2 acetic acid and water (30 mL) was refluxed at 110 °C for 22 h. After completion of reaction, as confirmed by TLC, reaction mixture was concentrated *in vacuo*. Toluene (3 x 10 mL) was added and distilled and the residue obtained was dissolved in pyridine (15 mL). The resulting mixture was treated with acetic anhydride (4.0 mL, 42.62 mmol) at r.t. for 16 h. After completion of reaction, as confirmed by TLC, water was added and stirred for 1 h. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated NaHCO₃ solution (50 mL) and brine

(50 mL). The organic layers were dried over Na₂SO₄ and the volatiles were removed *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 2: 8 Acetone: Pet.Ether) to afford the title compound (2.03 g, 70%)

ESIMS (m/z): 598.3 (M+23)

- 5 **Step 3:** Preparation of (3*S*,4*R*,5*S*,6*S*)-2-bromo-6-(4-chloro-3-(4-hydroxybenzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To (3*S*,4*R*,5*S*,6*S*)-6-(3-(4-acetoxybenzyl)-4-chlorophenyl)tetrahydro-2*H*-pyran-2,3,4,5-tetrayl tetraacetate (2.03 g, 4.03 mmol) a 33% solution of HBr in AcOH (6 mL) was added at r.t. and stirred for 1 h. The reaction mixture was diluted with DCM (20 mL) and
10 stirred for 30 min. Water was added to the resulting mixture and stirred for another 1 h. It was diluted with DCM (50 mL), washed with water (50 mL), saturated NaHCO₃ solution (50 mL) and brine (50 mL). The organic layer was dried over Na₂SO₄ and the volatiles were evaporated *in vacuo* to afford the title compound (2.02 g, 90%)

ESIMS (m/z): 554.9 (M+1)

- 15 **Step 4:** Preparation of (2*S*,3*S*,4*R*,5*S*,6*S*)-2-(4-chloro-3-(4-hydroxybenzyl)phenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (3*S*,4*R*,5*S*,6*S*)-2-bromo-6-(4-chloro-3-(4-hydroxybenzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (2.02g, 3.62 mmol) in methanol (15 mL) was added ZnO (294.5 mg, 3.62 mmol) at 60 °C. The reaction mixture was stirred at 60 °C for
20 1 h. After completion of reaction, as confirmed by TLC, reaction mixture was passed through sintered funnel to remove the solids. The filtrate was evaporated *in vacuo* and the residue obtained was purified by column chromatography (silica gel, 2: 8 Acetone: Pet. Ether) to afford title compound (1.1 g, 65%)

ESIMS (m/z): 506.0 (M-1)

- 25 **Step 5:** Preparation of (2*S*,3*S*,4*R*,5*S*,6*S*)-2-(3-(4-(2-(tert-butyldimethylsilyloxy)ethoxy)benzyl)-4-chlorophenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*S*,3*S*,4*R*,5*S*,6*S*)-2-(4-chloro-3-(4-hydroxybenzyl)phenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate (300 mg, 0.593 mmol) in dry DMF (6 mL), was added (2-bromoethoxy)(*tert*-butyl)dimethylsilane (423 mg, 1.78 mmol) and cesium
30 carbonate (578 mg, 1.78 mmol). The reaction mixture was stirred at r.t. for 36 h. After completion of reaction, as confirmed by TLC, the reaction mixture was diluted with ethylacetate (100 mL) and washed with water (3 x 10 mL). The organic layer was dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified

by column chromatography (silica gel, 2: 8 Ethyl acetate: Pet. Ether) to afford title compound (310 mg, 78.8 %) as white solid.

ESIMS (m/z): 684.8 (M+23)

Step 6: Preparation of (2*S*,3*S*,4*R*,5*S*,6*S*)-2-(4-chloro-3-(4-(2-hydroxyethoxy)benzyl)phenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution (2*S*,3*S*,4*R*,5*S*,6*S*)-2-(3-(4-(2-(tert-butyldimethylsilyloxy)ethoxy)benzyl)-4-chlorophenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate (300 mg, 0.452 mmol) in THF:Water (1:1, 3.2 mL) was added acetic acid (4.8 mL) at 0 °C. The reaction mixture was stirred at r.t. for 24 h. After completion of reaction, as confirmed by TLC, the reaction mixture was evaporated *in vacuo* and the residue obtained was purified by column chromatography (silica gel, 1: 1 Ethyl acetate: Pet. Ether) to afford title compound (176 mg, 80 %).

ESIMS (m/z): 571.5 (M+23)

Step 7: Preparation of (2*S*,3*S*,4*R*,5*S*,6*S*)-2-(4-chloro-3-(4-(2-oxoethoxy)benzyl)phenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate

Oxalyl chloride (0.068 mL, 0.80 mmol) was added to a solution of DMSO (0.113 mL, 1.60 mmol) in dry DCM (1 mL) at -78 °C under nitrogen atmosphere. The reaction mixture was stirred for 5 min. at the same temperature and then a solution of (2*S*,3*S*,4*R*,5*S*,6*S*)-2-(4-chloro-3-(4-(2-hydroxyethoxy)benzyl)phenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate (220 mg, 0.403 mmol), in dry DCM (3 mL) was added. The reaction mixture was stirred at the same temperature for 1 h. NEt₃ (0.334 mL, 2.40 mmol) was added and the reaction mixture was allowed to come to r.t. The crude compound was extracted with DCM (30 mL). The organic layer was separated, washed with water (15 mL). The combined organic layers were dried over Na₂SO₄ and concentrated *in vacuo* to afford the title compound, which was used as such in next step.

ESIMS (m/z): 564.9 (M+18)

Step 8: Preparation of (2*S*,3*S*,4*R*,5*S*,6*S*)-2-(4-chloro-3-(4-(2-(methoxyimino)ethoxy)benzyl)phenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*S*,3*S*,4*R*,5*S*,6*S*)-2-(4-chloro-3-(4-(2-oxoethoxy)benzyl)phenyl)-6-methoxytetrahydro-2*H*-pyran-3,4,5-triyl triacetate (200 mg, 0.365 mmol), in ethanol (10 mL) under nitrogen atmosphere, were added pyridine (0.147 mL, 1.82 mmol), sodium acetate (299 mg, 3.65 mmol) and *O*-methylhydroxylamine hydrochloride (152 mg, 1.82 mmol). The reaction mixture was refluxed for 5 h. After completion of the reaction as confirmed by TLC, the solvent was evaporated. The crude compound was extracted with ethyl acetate (3 x 25

mL). The organic layer was separated, washed with water (3 x 10 mL), dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 1.5: 8.5 Acetone: Pet. Ether) to afford the title compound (140 mg, 66.5%).

5 ESIMS (m/z): 578.5 (M+1)

Step 9: Preparation of 2-(4-(2-chloro-5-((2*S*,3*R*,4*R*,5*S*,6*S*)-3,4,5-trihydroxy-6-methoxytetrahydro-2H-pyran-2-yl)benzyl)phenoxy)acetaldehyde *O*-methyl oxime

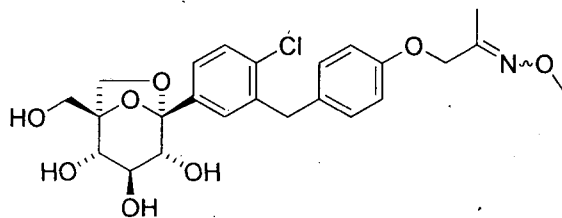
To a solution of (2*S*,3*S*,4*R*,5*S*,6*S*)-2-(4-chloro-3-(4-(2-(methoxyimino)ethoxy)benzyl)phenyl)-6-methoxytetrahydro-2H-pyran-3,4,5-triyl triacetate
 10 (140 mg, 0.242 mmol) in THF (0.8 mL), methanol (1.2 mL) and water (0.4 mL) was added lithium hydroxide monohydrate (20.4 mg, 0.485 mmol) at 0 °C. The reaction was stirred at r.t. for 1 h. Volatiles were evaporated *in vacuo* and the residue obtained was purified by column chromatography (silica gel, 1: 9 MeOH: DCM) to provide the title compound (70 mg, 64.2 %).

15 ESIMS (m/z): 452.9 (M+1)

¹H NMR (400 MHz, CD₃OD): δ 3.27-3.29 (m, 2H), 3.38-3.45 (m, 1H), 3.46 (s, 3H), 3.82 and 3.89 (two s, 3H, isomers), 4.01 (d, *J* = 11.6 Hz, 4H), 4.06 (d, *J* = 11.6 Hz, 4H), 4.12 (d, *J* = 9.6 Hz, 1H), 4.29 (d, *J* = 8.0 Hz, 1H), 4.57 (d, *J* = 5.6 Hz, 1H), 4.77 (d, *J* = 3.6 Hz, 1H),
 20 6.81-6.87 (m, 2H), 6.90 and 7.52 (two t, *J* = 5.7 and 4.0 Hz, 1H, isomers), 7.11-7.13 (m, 2H), 7.23-7.27 (m, 2H), 7.35 (d, *J* = 8.0 Hz, 1H)

EXAMPLE 3: Preparation of 1-(4-(2-chloro-5-((1*S*,2*S*,3*S*,4*R*,5*S*)-2,3,4-trihydroxy-1-(hydroxymethyl)-6,8-dioxabicyclo[3.2.1]octan-5-yl)benzyl)phenoxy)propan-2-one *O*-methyl oxime

25



Step 1: Preparation of 2-(4-(allyloxy)benzyl)-4-bromo-1-chlorobenzene

To a solution of 4-(5-bromo-2-chlorobenzyl)phenol (6 g, 20.16 mmol, prepared as
 30 described in WO2006120208) in dry DMF (25 mL), was added Cs₂CO₃ (18.2 g, 60.6 mmol) and allyl bromide (4.2 mL, 50.6 mmol) at 0 °C and the reaction mixture was stirred at r.t. for

2 h. After the completion of the reaction as monitored by TLC, the reaction mixture was diluted with ethyl acetate (200 mL) and washed with water (3 x 30 mL). The combined organic layers were dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 0.4: 9.6 Ethyl acetate: Pet. Ether) to afford the title compound (6.1 g, 89.6%).

Step 2: Preparation of (2*S*,3*R*,4*S*,5*S*,6*R*)-2-(3-(4-(allyloxy)benzyl)-4-chlorophenyl)-6-(hydroxy methyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triol

To a solution of 2-(4-(allyloxy)benzyl)-4-bromo-1-chlorobenzene (2.0 g, 5.92 mmol, prepared as described in Intermediate 1) in dry THF (50 mL), under nitrogen atmosphere, was added ⁿBuLi (4.8 mL, 7.7 mmol, 1.6 M solution in hexanes) at -78 °C. The reaction mixture was stirred at the same temperature for 30 min. A solution of (3*R*,4*S*,5*R*,6*R*)-3,4,5-tris((trimethylsilyl)oxy)-6-(((trimethylsilyl)oxy)methyl)tetrahydro-2*H*-pyran-2-one (3.6 g, 7.7 mol, prepared following the procedure given in US20070049537) in dry THF (40 mL) was added dropwise at the same temperature and stirred for another 3 h. After the completion of the reaction as confirmed by TLC, a solution of methanesulfonic acid (0.76 mL, 11.8 mmol) in methanol (30 mL) was added and the temperature was gradually raised to r.t. and stirred for 16 h. The reaction was quenched by the addition of triethylamine (3.3 mL) and volatiles were evaporated *in vacuo*. The residue obtained was dissolved in ethylacetate (300 mL) and washed with water (3 x 20 mL). The organic layers were dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 0.4: 9.6 MeOH: DCM) to provide title compound (1.2 g, 45 %). ESIMS (m/z): 451.5 (M+1)

Step 3: Preparation of ((2*R*,3*S*,4*S*,5*R*,6*S*)-6-(3-(4-(allyloxy)benzyl)-4-chlorophenyl)-3,4,5-trihydroxy-6-methoxytetrahydro-2*H*-pyran-2-yl)methyl 4-methylbenzenesulfonate

To a solution of (2*S*,3*R*,4*S*,5*S*,6*R*)-2-(3-(4-(allyloxy)benzyl)-4-chlorophenyl)-6-(hydroxymethyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triol (1.2 g, 2.66 mmol) in leutidine (18.6 mL, 159.8 mmol), was added tosyl chloride (3.0 g, 15.98 mmol) at 0 °C. The reaction mixture was stirred at r.t. for 12 h. After the completion of reaction as monitored by TLC, the reaction mixture was diluted with ethylacetate (50 mL) and washed with 5% HCl (3 x 10 mL). The organic layers were dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 0.7: 9.3 MeOH: DCM) to provide title compound (1.42 g, 89 %).

Step 4: Preparation of (2*S*,3*S*,4*S*,5*R*,6*S*)-6-(3-(4-(allyloxy)benzyl)-4-chlorophenyl)-3,4,5-trihydroxy-6-methoxytetrahydro-2*H*-pyran-2-carbaldehyde

To a solution of ((2*R*,3*S*,4*S*,5*R*,6*S*)-6-(3-(4-(allyloxy)benzyl)-4-chlorophenyl)-3,4,5-trihydroxy-6-methoxytetrahydro-2*H*-pyran-2-yl)methyl 4-methylbenzenesulfonate (4.5 g, 7.49 mmol) in dry DMSO (30 mL), was added collidine (6.95 mL, 52.44 mmol) and the mixture was heated at 150 °C for 45 min. After the completion of the reaction as monitored by TLC, the reaction mixture was used as such for the next step.

Step 5: Preparation of (2*S*,3*R*,4*S*,5*S*)-2-(3-(4-(allyloxy)benzyl)-4-chlorophenyl)-6,6-bis(hydroxymethyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triol

The above reaction mixture was diluted with EtOH (67 mL) and heated to 55 °C. To it was added *para*-formaldehyde (5.62 g, 187.25 mmol), followed by dropwise addition of 21% solution of sodium ethoxide in EtOH (22 mL). The resulting mixture was heated at 55 °C for 20 h. After the completion of the reaction as monitored by TLC, the reaction was quenched with a solution of NaHSO₃ (15.5 g, 149.8 mmol in 110 mL of water) and stirred for 20 min. The solvent was evaporated under reduced pressure and then diluted with ethyl acetate (300 mL) and washed with water (2 x 30 mL). The combined organic layers were dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 0.7: 9.3 MeOH: DCM) to provide title compound (0.6 g, 16.5 % over two steps).

ESIMS (*m/z*): 480.5 (*M*⁺)

Step 6: Preparation of (1*S*,2*S*,3*S*,4*R*,5*S*)-5-(3-(4-(allyloxy)benzyl)-4-chlorophenyl)-1-(hydroxymethyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triol

To a solution of (2*S*,3*R*,4*S*,5*S*)-2-(3-(4-(allyloxy)benzyl)-4-chlorophenyl)-6,6-bis(hydroxymethyl)-2-methoxytetrahydro-2*H*-pyran-3,4,5-triol (0.5 g, 1.04 mmol) in dry DCM (20 mL), was added trifluoroacetic acid (4.6 mL, 62.43 mmol) dropwise at 0 °C and the reaction mixture was stirred at r.t. for 1 h. After the completion of the reaction as monitored by TLC, the reaction mixture was diluted with ethyl acetate (100 mL) and washed sequentially with water (2 x 10 mL) and NaHCO₃ (2 x 10 mL). The combined organic layers were dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The crude compound was used as such in the next reaction (440 mg, 94.3%).

ESIMS (*m/z*): 448.0 (*M*⁺)

Step 7: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(3-(4-(allyloxy)benzyl)-4-chlorophenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a solution of (1*S*,2*S*,3*S*,4*R*,5*S*)-5-(3-(4-(allyloxy)benzyl)-4-chlorophenyl)-1-(hydroxymethyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triol (650 mg, 1.44 mmol) in dry THF (20 mL), was added DIPEA (1.75 mL, 10.08 mmol) followed by DMAP (66 mg, 0.525

mmol). The reaction was cooled to 0 °C and acetic anhydride (0.68 mL, 7.24 mmol) was added dropwise. The reaction was stirred at r.t. for 1 h. After the completion of the reaction as observed by TLC, the reaction was diluted with ethyl acetate (100 mL) and washed with water (3 x 10 mL). The combined organic layers were dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 1.7: 8.3 Acetone: Pet. Ether) to provide title compound (0.6 g, 67.5 %).

ESIMS (m/z): 635.2 (M+18)

Step 8: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-hydroxybenzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a solution of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(3-(4-(allyloxy)benzyl)-4-chlorophenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (0.6 g, 0.973 mmol) in dry THF (10 mL), was added Pd(PPh₃)₄ (337 mg, 0.29 mmol) followed by 1,3-dimethyl barbituric acid (1.57 g, 9.73 mmol). The reaction mixture was then refluxed at 90 °C for 1 h. After the completion of reaction as monitored by TLC, the reaction was quenched with saturated solution of NaHCO₃ (10 mL), diluted with ethyl acetate (100 mL) and then washed with water (3 x 10 mL). The combined organic layers were dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 5: 5 Ethyl acetate: Pet. Ether) to provide title compound (0.53 g, 94 %).

ESIMS (m/z): 594.6 (M+18)

Step 9: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(3-(4-(2-(tert-butyldimethylsilyloxy)propoxy)benzyl)-4-chlorophenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a solution of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-hydroxybenzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (500 mg, 0.86 mmol) in dry DMF (10 mL), was added (1-bromopropan-2-yloxy)(tert-butyl)dimethylsilane (327 mg, 1.3 mmol) and cesium carbonate (847 mg, 2.6 mmol). The reaction mixture was stirred at 60 °C for 14 h. After completion of reaction, as confirmed by TLC, the reaction mixture was diluted with ethylacetate (150 mL) and washed with water (3 x 10 mL). The organic layer was dried over anhydrous Na₂SO₄ and volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 2: 8 Ethyl acetate: Pet. Ether) to afford title compound (350 mg, 53.8 %) as white solid.

ESIMS (m/z): 767.2 (M+18)

Step 10: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(2-hydroxypropoxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

A solution (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(3-(4-(2-(tert-butyl)dimethylsilyloxy)propoxy)benzyl)-4-chlorophenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (350 mg, 0.46 mmol) in Acetic acid: THF:Water (3:1:1, 5.0 mL) was stirred at r.t. for 48 h. After completion of the reaction, as confirmed by TLC, sat. solution of NaHCO₃ (10mL) was added dropwise to the reaction mixture and organic layer was extracted with EtOAc (3x50mL). The combined organic layers were dried over Na₂SO₄ and evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 1: 1 Ethyl acetate: Pet. Ether) to afford title compound (190 mg, 65.7 %).

ESIMS (m/z): 652.7 (M+18)

Step 11: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(2-oxopropoxy) benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

Oxalyl chloride (0.05 mL, 0.59 mmol) was added to a solution of DMSO (0.08 mL, 1.9 mmol) in dry DCM (1 mL) at -78 °C under nitrogen atmosphere. The reaction mixture was stirred for 5 min. at the same temperature and then a solution of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(2-hydroxypropoxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1] octane-2,3,4-triyl triacetate (190 mg, 0.29 mmol), in dry DCM (3 mL) was added. The reaction mixture was stirred at the same temperature for 30 min. Et₃N (0.25 mL, 1.79 mmol) was added and the reaction mixture was allowed to come to r.t. The crude compound was extracted with DCM (30 mL). The organic layer was separated, washed with water (15 mL). The combined organic layers were dried over Na₂SO₄ and concentrated *in vacuo* to afford the title compound, which was used as such in next step.

Step 12: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(2-(methoxyimino)propoxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a solution of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(2-oxopropoxy)benzyl) phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (180 mg, 0.28 mmol), in ethanol (8 mL) under nitrogen atmosphere, were added pyridine (0.114 mL, 1.42 mmol) and *O*-methylhydroxylamine hydrochloride (72 mg, 0.85 mmol). The reaction mixture was refluxed for 2 h. After completion of the reaction as confirmed by TLC, water (10mL) was added to the reaction mixture and the crude compound was extracted with ethyl acetate (3 x 25 mL). The organic layers were dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 1.5: 8.5 Acetone: Pet. Ether) to afford the title compound (120 mg, 63.8%).

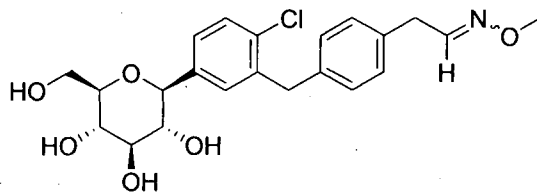
ESIMS (m/z): 662.8 (M+1)

Step 13: Preparation of 1-(4-(2-chloro-5-((1*S*,2*S*,3*S*,4*R*,5*S*)-2,3,4-trihydroxy-1-(hydroxymethyl)-6,8-dioxabicyclo[3.2.1]octan-5-yl)benzyl)phenoxy)propan-2-one-*O*-methyl oxime

5 To a solution of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(2-(methoxy imino)propoxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (120 mg, 0.18 mmol) in THF (0.8 mL), methanol (1.2 mL) and water (0.4 mL) was added lithium hydroxide monohydrate (15.2 mg, 0.36 mmol) at 0 °C. The reaction mixture was stirred at r.t. for 1 h. Volatiles were evaporated *in vacuo* and the residue obtained was purified by column
10 chromatography (silica gel, 1: 9 MeOH: DCM) to provide the title compound (60 mg, 67 %).
ESIMS (m/z): 494.6 (M+1)

¹H NMR (400 MHz, CD₃OD): δ 1.89 (s, 3H), 3.53 (d, *J* = 7.9 Hz, 1H), 3.57-3.68 (m, 3H), 3.75-3.78 (m, 1H), 3.81-3.84 (m, 1H), 3.89 (s, 3H), 4.03 (s, 2H), 4.13 (d, *J* = 7.5 Hz, 1H), 4.56 (s, 2H), 6.78-6.87 (m, 2H), 7.07-7.12 (m, 2H), 7.33-7.36(m, 1H), 7.37-7.39 (m, 1H),
15 7.44-7.45 (m, 1H).

EXAMPLE 4: Preparation of 2-(4-(2-chloro-5-((2*S*,3*R*,4*R*,5*S*,6*R*)-3,4,5-trihydroxy-6-(hydroxymethyl)tetrahydro-2*H*-pyran-2-yl)benzyl)phenyl)acetaldehyde *O*-methyl oxime



20 **Step 1:** Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(2-oxoethyl) benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

Oxalyl chloride (0.086 mL, 1.01 mmol) was added to a solution of DMSO (0.14 mL, 2.0 mmol) in dry DCM (1 mL) at -78 °C under nitrogen atmosphere. The reaction mixture
25 was stirred for 5 min. at the same temperature and then a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(2-hydroxyethyl)benzyl) phenyl) tetrahydro-2*H*-pyran-3,4,5-triyl triacetate(0.35 g, 0.6 mmol, prepared by following the procedure as described in WO2011070592), in dry DCM (3 mL) was added. The reaction mixture was stirred at the
same temperature for 20 min. NEt₃ (0.41 mL, 3.0 mmol) was added and the reaction mixture
30 was allowed to come to r.t. Pet.ether (3 mL) was added to the reaction mixture and the solid

was filtered. The filtrate was concentrated *in vacuo* to afford the title compound, which was used as such in next step.

Step 2: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(2-(methoxyimino) ethyl)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

5 To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(2-oxoethyl)benzyl) phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (0.35 mg, 0.61 mmol), in ethanol (10 mL) under nitrogen atmosphere, were added pyridine (0.24 mL, 3.04 mmol), and *O*-methylhydroxylamine hydrochloride (151 mg, 1.82 mmol). The reaction mixture was refluxed for 2 h. After completion of the reaction as confirmed by TLC, the solvent was
10 evaporated. The crude compound was diluted with ethyl acetate (25 mL). The organic layer was washed with water (3 x 10 mL), dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 1.0: 9.0 Acetone: Pet. Ether) to afford the title compound (80 mg, 22 %).

ESIMS (m/z): 604.8 (M⁺)

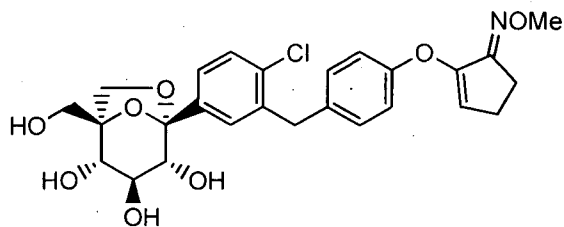
15 **Step 3:** Preparation of 2-(4-(2-chloro-5-((2*S*,3*R*,4*R*,5*S*,6*R*)-3,4,5-trihydroxy-6-(hydroxymethyl) tetrahydro-2*H*-pyran-2-yl)benzyl)phenyl)acetaldehyde *O*-methyl oxime

To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(2-(methoxyimino)ethyl)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (80 mg, 0.132 mmol) in THF (0.5 mL), methanol (0.7 mL) and water (0.3 mL) was added lithium hydroxide
20 monohydrate (11 mg, 0.26 mmol) at 0 °C. The reaction was stirred at r.t. for 1 h. Volatiles were evaporated *in vacuo* and the residue obtained was purified by column chromatography (silica gel, 0.5: 9.5 MeOH: DCM) to provide the title compound (44 mg, 77 %).

ESIMS (m/z): 436.8 (M⁺)

¹H NMR (400 MHz, CD₃OD): δ 3.04-3.07 (m, 2H), 3.16-3.18 (m, 2H), 3.20-3.23 (m, 2H),
25 3.39 (d, *J* = 5.5 Hz, 1H), 3.45-3.49 (m, 1H), 3.57 and 3.66 (two singlets, 3H), 3.64-3.69 (m, 2H), 3.86-3.91 (m, 3H), 6.55 and 7.20 (two triplets, *J* = 5.6 Hz, 1H), 6.88-6.9 (m, 1H), 6.92-6.95 (m, 2H), 7.05-7.08 (m, 1H), 7.12-7.17 (m, 2H).

EXAMPLE 5: Preparation of 2-(4-(2-chloro-5-((1*S*,2*S*,3*S*,4*R*,5*S*)-2,3,4-trihydroxy-1-(hydroxymethyl)-6,8-dioxabicyclo[3.2.1]octan-5-yl)benzyl)phenoxy)cyclopent-2-enone
30 *O*-methyl oxime



Step 1: Preparation of 2,2-dibromocyclopentanone

To a solution of cyclopentanone (2 gm, 23.81 mmol) in AcOH (238.05 mL), 10% Br₂/AcOH (24.3 mL) and catalytic amount of aqueous HBr were added at °C. The reaction mixture was stirred for 1 h at r.t. After completion of the reaction as confirmed by TLC, the reaction mixture was diluted with ethylacetate (200 mL), washed with water (50 mL) and brine (50 mL) successively. The organic layer was dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 1: 9 EtOAc: hexane) to provide title compound (3.85 g, 100%) as pale brown liquid.

ESIMS (m/z): 281.4 (M+18)

Step 2: Preparation of 2-(4-bromophenoxy)cyclopent-2-enone

To a solution of 4-bromophenol (500 mg, 2.9 mmol) in ACN (14.5 mL), 2,2-dibromocyclopentanone (1.4 g, 8.7 mmol) and DIPEA (500 mg, 2.9 mmol) were added. The resulting mixture was stirred at r.t overnight. After completion of the reaction as confirmed by TLC, the reaction mixture was diluted with ethylacetate (150 mL), washed with water (50 mL) and brine (50 mL) successively. The combined organic layers were dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 1: 9 EtOAc: hexane) to provide title compound (461 mg, 63 %) as pale brown liquid.

ESIMS (m/z): 253.2 (M+1)

Step 3: Preparation of 2-(4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenoxy)cyclopent-2-enone

To a solution of 2-(4-bromophenoxy)cyclopent-2-enone (390 mg, 1.53 mmol), KOAc (456 mg, 4.5 mmol) in dioxane (7.5 mL), *bis*-pinacolato diborane (432 mg, 1.70 mmol) and Pd(dppf)Cl₂ (63 mg, 0.075 mmol) were added at r.t. The reaction mixture was heated to 80 °C for 5 h. After completion of the reaction as confirmed by TLC, the reaction mixture was diluted with ethylacetate (150 mL), washed with water (20 mL) and brine (20 mL) successively. The combined organic layers were dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 0.3: 9.7 EtOAc: hexane) to provide title compound (294 mg, 63.6 %) as off-white solid.

ESIMS (m/z): 301.1 (M+1)

Step 4: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-((5-oxocyclopent-1-en-1-yl)oxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

5 To a solution of 2-(4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenoxy)cyclopent-2-enone (295 mg, 0.989 mmol), CsF (296 mg, 1.95 mmol) in dioxane (3.1 mL), (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(3-(bromomethyl)-4-chlorophenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (369.4 mg, 0.65 mmol, Intermediate 2) and Pd(PPh₃) (60 mg, 0.05 mmol) were added under N₂ atmosphere. The reaction mixture was heated to 110 °C for 1 h. After completion of the reaction as confirmed by TLC, the reaction mixture was diluted with ethylacetate (100 mL), washed with water (20 mL) and brine (20 mL) successively. The organic layer was dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 2: 8 Acetone : hexane) to provide title compound (150 mg, 35%) as off-white solid.

15 ESIMS (m/z): 675.7 (M+18)

Step 5: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-((5-(methoxyimino) cyclopent-1-en-1-yl)oxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a solution of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-((5-oxocyclopent-1-en-1-yl)oxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (150 mg, 0.22 mmol) in ethanol (1.14 mL), *O*-methoxylamine.hydrochloride (35 mg, 0.45mmol) and pyridine (0.91 mL, 1.14 mmol) were added. The reaction mixture was heated to 100 °C for 1 h. After completion of the reaction as confirmed by TLC, the reaction mixture was diluted with ethylacetate (100 mL) and the mixture was washed with 2% HCl (2 x 10 mL), water (50 mL) and brine (20 mL) successively. The organic layer was dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 1.5: 8.5 Acetone: hexane) to provide title compound (110 mg, 70.2%) as off-white solid.

ESIMS (m/z): 686.8 (M+1)

30 **Step 6:** Preparation of 2-(4-(2-chloro-5-((1*S*,2*S*,3*S*,4*R*,5*S*)-2,3,4-trihydroxy-1-(hydroxymethyl)-6,8-dioxabicyclo[3.2.1]octan-5-yl)benzyl)phenoxy)cyclopent-2-enone *O*-methyl oxime

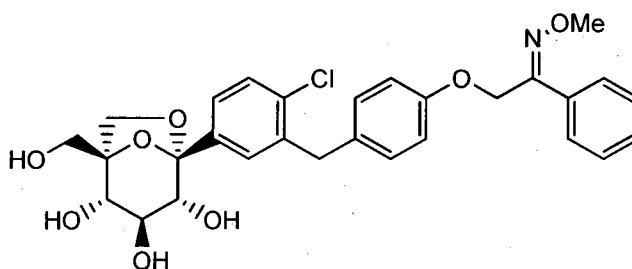
To a solution of compound (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-((5-(methoxyimino)cyclopent-1-en-1-yl)oxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-

2,3,4-triyl triacetate (110 mg, 0.16 mmol) in MeOH:THF:H₂O (0.48 mL, 0.36 mL, 0.12 mL), LiOH.H₂O (10.3 mg, 0.24 mmol) was added at 0 °C. The reaction mixture was stirred for 1 h at r.t. After completion of the reaction as confirmed by TLC, the solvent was evaporated *in vacuo*. The crude compound obtained was purified by column chromatography (silica gel, 0.4: 9.6 MeOH: DCM) to provide title compound (75 mg, 90.5%) as off-white solid.

ESIMS (m/z): 518.7 (M+1)

¹H NMR (400 MHz, CD₃OD): δ 2.39-2.42 (m, 2H), 2.68-2.70 (m, 2H), 3.59 (dd, *J* = 7.5 and 1.3 Hz, 1H), 3.68 (d, *J* = 9.4 Hz, 1H), 3.77 (dd, *J* = 8.3 and 1.1 Hz, 1H), 3.83 (d, *J* = 12.5 Hz, 1H), 4.10 (s, 2H), 4.14 (d, *J* = 7.5 Hz, 1H), 7.02 (d, *J* = 8.4 Hz, 2H), 7.21(d, *J* = 8.6 Hz, 2H), 7.35-7.41 (m, 2H), 7.49 (d, *J* = 1.9 Hz, 1H)

EXAMPLE 6 : Preparation of 2-(4-(2-chloro-5-((1*S*,2*S*,3*S*,4*R*,5*S*)-2,3,4-trihydroxy-1-(hydroxymethyl)-6,8-dioxabicyclo[3.2.1]octan-5-yl)benzyl)phenoxy)-1-phenylethanone *O*-methyl oxime



Step 1: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-hydroxybenzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a solution of 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenol (500 mg, 2.25 mmol), CsF (865.83 mg, 5.70 mmol) in Dioxane (9.5 mL), (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(3-(bromomethyl)-4-chlorophenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (1.07 g, 1.90 mmol, Intermediate 2) and Pd(PPh₃) (173.3 mg, 0.15 mmol) were added under N₂ atmosphere. The reaction mixture was heated to 110 °C for 1 h. After completion of the reaction as confirmed by TLC, the reaction mixture was diluted with ethylacetate (100 mL) and washed with water (20 mL) and brine (20 mL) successively. The organic layer was dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 2: 8 Acetone : hexane) to provide title compound (450 mg, 41.3 %) as off-white solid.

ESIMS (m/z): 575.0 (M+18)

Step 2: Preparation of 2-bromo-1-phenylethanone

To a solution of acetophenone (500 mg, 4.16 mmol) in AcOH (20 mL) and catalytic amount of aq. HBr, 10% Br₂/AcOH (2.12 mL) was added at 0 °C. The reaction mixture was stirred for 2 h at r.t. After completion of the reaction as confirmed by TLC, the reaction mixture was diluted with ethylacetate (100 mL) and washed with water (20 mL) and brine (20 mL) successively. The organic layer was dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 1: 9 EtOAc: hexane) to afford the title compound (825 mg, 4.1 mmol, 100%).

ESIMS (m/z): 199.6 (M+1)

Step 3: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(2-oxo-2-phenylethoxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a solution of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-hydroxybenzyl) phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (260 mg, 0.46 mmol) and DIPEA (0.38 mL, 2.25 mmol) in acetonitrile (2.25 mL), 2-bromo-1-phenylethanone (269 mg, 1.3 mmol) was added at r.t. and stirred overnight. After completion of the reaction as confirmed by TLC, the reaction mixture was diluted with ethylacetate (100 mL) and washed with water (20 mL) and brine (20 mL) successively. The organic layer was dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 2.2: 7.8 acetone: hexane) to afford the title compound (230 mg, 0.33 mmol, 73.6%).

ESIMS (m/z): 712.3 (M+18)

Step 4: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(2-(methoxyimino)-2-phenylethoxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a solution of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(2-oxo-2-phenyl ethoxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (230 mg, 0.33 mmol) in ethanol (1.6 mL), pyridine (1.3 mL, 1.65 mmol) and *O*-methoxylamine (55.2 mg, 0.33 mmol) were added. The reaction mixture was heated to 100 °C. After completion of the reaction as confirmed by TLC, the reaction mixture was diluted with ethylacetate (150 mL), washed with 2% HCl (2 x 20 mL), water (20 mL) and brine (20 mL) successively. The organic layer was dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, 1.5: 8.5 acetone: hexane) to afford the title compound (170 mg, 0.23 mmol, 70.9%).

ESIMS (m/z): 724.6 (M+1)

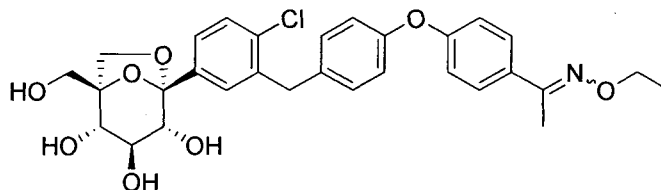
Step 5: Preparation of 2-(4-(2-chloro-5-((1*S*,2*S*,3*S*,4*R*,5*S*)-2,3,4-trihydroxy-1-(hydroxymethyl)-6,8-dioxabicyclo[3.2.1]octan-5-yl)benzyl)phenoxy)-1-phenylethanone *O*-methyl oxime

To a solution of compound (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(2-(methoxyimino)-2-phenylethoxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (170 mg, 0.23 mmol) in MeOH: THF: H₂O (0.7mL, 0.5mL, 0.17mL), LiOH.H₂O (14.7 mg, 0.35 mmol) was added at 0 °C. The reaction mixture was stirred for 1 h at r.t. After completion of the reaction as confirmed by TLC, solvent was evaporated *in vacuo*. The residue obtained was diluted with ethylacetate (100 mL), washed with water (10 mL) and brine (10 mL). The organic layer was dried over Na₂SO₄ and the volatiles were evaporated *in vacuo*. The residue obtained was purified by column chromatography (silica gel, MeOH: DCM) to afford the title compound (80 mg, 0.14 mmol, 61.8%).

ESIMS (*m/z*): 556.4 (*M*+1)

¹H NMR (400 MHz, CD₃OD): δ 3.53 (d, *J* = 7.9 Hz, 1H), 3.58 (dd, *J* = 7.5 and 1.1 Hz, 1H), 3.62-3.69 (m, 2H), 3.77 (d, *J* = 8.3 Hz, 1H), 3.81-3.87 (m, 2H), 4.13 (d, *J* = 7.5 Hz, 1H), 4.86 (s, 2H), 6.78 (d, *J* = 8.7 Hz, 2H), 7.06 (d, *J* = 8.6 Hz, 2H), 7.31-7.39 (m, 5H), 7.43-7.45 (m, 1H), 7.61-7.63 (m, 2H)

Example 7: Preparation of 1-(4-(4-(2-chloro-5-((1*S*,2*S*,3*S*,4*R*,5*S*)-2,3,4-trihydroxy-1-(hydroxymethyl)-6,8-dioxabicyclo[3.2.1]octan-5-yl)benzyl)phenoxy)phenyl)ethanone *O*-ethyl oxime



Step 1: Preparation of 1-(4-(4-nitrophenoxy) phenyl)ethanone

To a mixture of 1-fluoro-4-nitrobenzene (5.0 g, 35.43 mmol) and 4-hydroxyacetophenone (4.82 g, 35.40 mmol) in DMF (40 mL) was added potassium carbonate (9.79 g, 70.86 mmol). The reaction mixture was heated at 90 °C overnight. After the completion of the reaction as confirmed by TLC, the reaction mixture was diluted with EtOAc (200 mL) and washed with water (3 x 30 mL). The organic layer was separated, dried

over Na₂SO₄ and concentrated *in vacuo* to afford the title compound (9.09 g, 99%) as a solid which was used as such in the next step.

ESIMS (m/z): 258.5 (M+1)

Step 2: Preparation of 1-(4-(4-aminophenoxy) phenyl)ethanone

- 5 To a solution of 1-(4-(4-nitrophenoxy) phenyl)ethanone (9.0 g, 35.02 mmol), in methanol (50 mL) under nitrogen atmosphere, was added a solution of 10 % palladium on charcoal (1.80 g, 20% by weight) in methanol (20 mL). The reaction mixture was evacuated and purged with hydrogen balloon and stirred at r.t for 6 h. After the completion of reaction as confirmed by TLC, the reaction mixture was brought under nitrogen atmosphere. The
10 reaction mixture was filtered through celite. The filtrate was concentrated *in vacuo* to afford the title compound (7.90 g, 99%) as a solid.

Step 3: Preparation of 1-(4-(4-iodophenoxy) phenyl)ethanone

- To a solution of 1-(4-(4-aminophenoxy)phenyl)ethanone (6.0 g, 26.43 mmol), in dimethoxyethane (80 mL), was added a solution of sulphuric acid (10.9 mL, 206.19 mmol) in
15 water (54.5 mL) dropwise. The resulting reaction mixture was cooled to 0 °C and a solution of sodium nitrite (2.74 g, 39.64 mmol) in water (18 mL) was added dropwise. The reaction mixture was stirred at 0-5 °C for additional 30 min and a solution of sodium iodide (19.81 g, 132.15 mmol) in water (54 mL) was added dropwise. The reaction mixture was stirred for additional 30 min. After the completion of reaction as confirmed by TLC, the reaction
20 mixture was diluted with ethyl acetate (300 mL). The organic layer was separated, washed with water (100 mL), dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 3:7 EtOAc: Pet Ether) to afford the title compound (6.8 g, 76 %) as a white solid.

ESIMS (m/z): 339.6 (M+2)

- 25 **Step 4: Preparation of 1-(4-(4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenoxy)phenyl)ethanone**

- To a solution of 1-(4-(4-iodophenoxy)phenyl)ethanone (5.0 g, 14.70 mmol) in 1,4-dioxane (40 mL) under nitrogen atmosphere, was added bis(pinacolato)diboron (4.51 g, 17.75 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (483.0 mg, 0.59 mmol) and potassium acetate (4.35 g, 44.37 mmol). The reaction mixture was heated to 120 °C for 12 h. After the completion of the
30 reaction, as confirmed by TLC, the solution was cooled to r.t. and filtered through celite. The solvent was evaporated *in vacuo* and the crude compound was diluted with ethyl acetate (200 mL). The organic layer was washed with water (3 x 30 mL), separated, dried over Na₂SO₄ and concentrated *in vacuo* to afford crude compound which was purified by column

chromatography (silica gel, 3:7 EtOAc: Pet ether) to afford the title compound (3.62 g, 72 %) as a white solid.

ESIMS (m/z): 339.5 (M+1)

Step 5: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(3-(4-(4-acetylphenoxy)

5 benzyl)-4-chlorophenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a mixture of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(3-(bromomethyl)-4-chlorophenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (1.0 g, 1.77 mmol, Intermediate 2), 1-(4-(4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-

10 yl)phenoxy)phenyl)ethanone (899.0 mg, 2.66 mmol), Pd (dppf) Cl₂ (72 mg, 0.09 mmol) and sodium carbonate (563.0 mg, 5.31 mmol) under nitrogen atmosphere, was added DMF and H₂O (9 mL, 1:1). The reaction mixture was heated at 80 °C for 1 h. After the completion of the reaction, as confirmed by TLC, the solution was cooled to r.t. and filtered through celite. The solvent was evaporated *in vacuo* and the crude compound was diluted with ethyl acetate (200 mL). The organic layer was washed with water (3 x 30 mL), separated, dried over

15 Na₂SO₄ and concentrated in *vacuo* to afford crude compound which was purified by column chromatography (silica gel, 1: 4 EtOAc: Pet ether) to afford the title compound (450 mg, 36.6 %) as a white solid.

ESIMS (m/z): 717.5 (M+23), 695.6 (M+1)

Step 6: Preparation of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(4-(1-(ethoxyimino)ethyl)phenoxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate

To a solution of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(3-(4-(4-acetylphenoxy)benzyl)-4-chlorophenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (300.0 mg, 0.43 mmol) in ethanol (5 mL) under nitrogen atmosphere, was added pyridine

25 (0.17 mL, 2.15 mmol) and *O*-ethylhydroxylamine hydrochloride (84.0 mg, 0.86 mmol). The reaction mixture was heated at 80 °C for 4 h. After completion of the reaction as confirmed by TLC, the crude compound was diluted with ethyl acetate (2 x 20 mL). The organic layer was separated, washed with 5 % HCl (10 mL), water (10 mL), dried over Na₂SO₄ and concentrated in *vacuo* to afford crude product which was purified by column

30 chromatography (silica gel, 1:4 EtOAc: Pet Ether) to afford the title compound (230.0 mg, 72 %) as a white solid.

ESIMS (m/z): 760.8 (M+23), 738.5 (M+1)

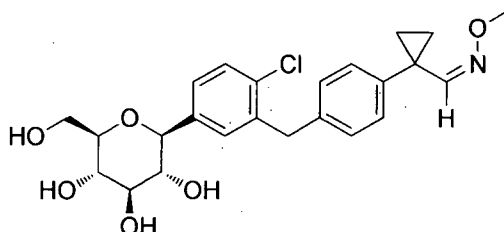
Step 7: Preparation of 1-(4-(4-(2-chloro-5-((1*S*,2*S*,3*S*,4*R*,5*S*)-2,3,4-trihydroxy-1-(hydroxyl methyl)-6,8-dioxabicyclo[3.2.1]octan-5-yl)benzyl)phenoxy)phenyl)ethanone *O*-ethyl oxime

To a solution of (1*R*,2*S*,3*S*,4*R*,5*S*)-1-(acetoxymethyl)-5-(4-chloro-3-(4-(4-(1-(ethoxyimino)ethyl)phenoxy)benzyl)phenyl)-6,8-dioxabicyclo[3.2.1]octane-2,3,4-triyl triacetate (210.0 mg, 0.28 mmol), in THF (1.6 mL), methanol (2.4 mL) and water (0.8 mL) was added lithium hydroxide monohydrate (14.0 mg, 0.34 mmol) at 0 °C. The reaction mixture was stirred at r.t. for 1 h. After the completion of reaction as confirmed by TLC, volatiles were evaporated *in vacuo* and the compound was diluted with ethyl acetate (50 mL). The organic layer was washed with water (2 x 10 mL), dried over Na₂SO₄ and concentrated to afford title compound (160.0 mg, 98 %) as a white solid.

ESIMS (m/z): 569.9 (M⁺)

¹H NMR (400 MHz, MeOD): δ 1.29 (t, *J* = 7.0 Hz, 3H), 2.17 (s, 3H), 3.55 (d, *J* = 8.0 Hz, 1H), 3.59 (dd, *J* = 7.6 Hz and 1.2 Hz, 1H), 3.65 (t, *J* = 3.6 Hz, 1H), 3.67 (d, *J* = 12.4 Hz, 1H), 3.77 (dd, *J* = 8.4 Hz and 1.2 Hz, 1H), 3.83 (d, *J* = 12.4 Hz, 1H), 4.06-4.11 (m, 2H), 4.14 (d, *J* = 7.6 Hz, 1H), 4.18 (q, *J* = 7.2 Hz, 2H), 6.89-6.94 (m, 4H), 7.20 (d, *J* = 8.8 Hz, 2H), 7.36 (d, *J* = 2.1 Hz, 1H), 7.40 (dd, *J* = 8.4 Hz and 2.0 Hz, 1H), 7.49 (d, *J* = 2.0 Hz, 1H), 7.60-7.63 (m, 2H).

Example 8: Preparation of 1-(4-(2-chloro-5-((2*S*,3*R*,4*R*,5*S*,6*R*)-3,4,5-trihydroxy-6-(hydroxyl methyl)tetrahydro-2H-pyran-2-yl)benzyl)phenyl)cyclopropanecarbaldehyde O-methyl oxime



Step 1: Preparation of 1-(4-bromophenyl)cyclopropanecarboxylic acid

To a mixture of 4-bromophenylacetonitrile (5.0 g, 25.44 mmol) and benzyltriethylammonium chloride (144.9 mg, 0.63 mmol) was added 1,2-dibromoethane (7.45 mL, 86.5 mmol). The reaction mixture was heated to 70 °C followed by dropwise addition of 50% aqueous sodium hydroxide solution (25 mL). The reaction mixture was heated at 70 °C for 7 h and then heated at 150 °C for 15 h. After the completion of reaction as confirmed by TLC, the reaction mixture was diluted with diethyl ether (100 mL). The aqueous layer was separated and acidified with 50% aqueous HCl to pH 1. The crude compound was diluted with ethyl acetate (500 mL). The organic layer was separated, washed with water (2 x 10 mL), dried over Na₂SO₄ and concentrated to afford title compound (3.1g, 51 %) as a solid.

ESIMS (m/z): 241.5 (M-1)

Step 2: Preparation of 1-(4-bromophenyl)cyclopropyl)methanol

To a solution of 1-(4-bromophenyl)cyclopropanecarboxylic acid (3.0 g, 12.4 mmol) in dry THF (40 mL) under nitrogen atmosphere, was added borane dimethyl sulphide (8.83 mL, 19.8 mmol, 2 M solution in DCM) at 0 °C. The reaction mixture was stirred at r.t for 4 h. After the completion of reaction as confirmed by TLC, the reaction mixture was quenched by dropwise addition of methanol until effervescence stopped. Volatiles were evaporated *in vacuo* and the compound was diluted with ethyl acetate (80 mL). The organic layer was separated, washed with water (3 x 10 mL), dried over Na₂SO₄ and concentrated. The crude product obtained was purified by column chromatography (silica gel, 1:4 EtOAc: Pet Ether) to afford title compound (2.7 g, 96 %) as a solid.

ESIMS (m/z): 226.5 (M+1)

Step 3: Preparation of 1-(4-bromophenyl) cyclopropanecarbaldehyde

To a solution of DMSO (2.18 mL, 30.7 mmol) in dry DCM (15.0 mL) under nitrogen atmosphere, was added oxalyl chloride (1.21 mL, 14.2 mmol) at -78 °C. The reaction mixture was stirred at this temperature for 30 min followed by addition of solution of 1-(4-bromophenyl)cyclopropyl)methanol (2.7 g, 11.8 mmol), in DCM (15.0 mL). The reaction mixture was stirred at -78 °C for 45 min followed by addition of triethylamine (8.2 mL, 59.2 mmol) and further stirring at same temperature for 15 min and then at r.t. for 15 min. The reaction mixture was diluted with DCM (100 mL) and water (100 mL). The organic layer was separated, dried over Na₂SO₄ and concentrated *in vacuo* to afford title compound (2.6 g, 93 %) as viscous oil which was used as such in the next step.

ESIMS (m/z): 226.5 (M+1)

Step 4: Preparation of 1-(4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl) cyclopropane carbaldehyde

To a solution of 1-(4-bromophenyl) cyclopropanecarbaldehyde (2.38 g, 10.5 mmol) in 1,4-dioxane (40 mL) under nitrogen atmosphere, was added *bis*(pinacolato)diboron (2.93 g, 11.5 mmol), Pd(dppf)Cl₂.CH₂Cl₂ (266.6 mg, 0.31 mmol) and potassium acetate (3.1 g, 31.5 mmol). The reaction mixture was heated to 120 °C for 12 h. After the completion of the reaction, as confirmed by TLC, the solution was cooled to r.t. and filtered through celite. The solvent was evaporated *in vacuo* and the crude compound was diluted with ethyl acetate (200 mL). The organic layer was washed with water (3 x 30 mL), separated, dried over Na₂SO₄ and concentrated *in vacuo* to afford crude compound which was purified by column

chromatography (silica gel, 3:7 EtOAc: Pet ether) to afford the title compound (1.5 g, 53 %) as a white solid.

ESIMS (m/z): 272.8 (M+1)

Step 5: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(1-formylcyclopropyl)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a mixture of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(3-(bromomethyl)-4-chlorophenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (1.0 g, 1.77 mmol, Intermediate 1), 1-(4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)phenyl)cyclopropanecarbaldehyde (762.0 mg, 2.80 mmol), Pd(dppf)Cl₂ (76 mg, 0.09 mmol) and sodium carbonate (591.0 mg, 5.58 mmol) under nitrogen atmosphere, was added DMF and H₂O (9 mL, 1:1). The reaction mixture was heated at 80 °C for 1 h. After the completion of the reaction as confirmed by TLC, the solution was cooled to r.t and filtered through celite. The solvent was concentrated *in vacuo*. The crude compound was diluted with ethyl acetate (100 mL). The organic layer was washed with water (3 x 10 mL), dried over Na₂SO₄ and concentrated *in vacuo*. The crude compound was purified by column chromatography (silica gel, 1:4 EtOAc: Pet ether) to afford the title compound (320 mg, 29 %) as a white solid.

ESIMS (m/z): 601.8 (M+1)

Step 6: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(1-(methoxyimino)methyl)cyclopropyl)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(1-formylcyclopropyl)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (300.0 mg, 0.44 mmol), in ethanol (5 mL) under nitrogen atmosphere, was added pyridine (0.17 mL, 2.20 mmol) and *O*-methylhydroxylamine hydrochloride (73.0 mg, 0.88 mmol). The reaction mixture was heated at 80 °C for 4 h. After completion of the reaction as confirmed by TLC, the solvent was evaporated. The crude compound was diluted with ethyl acetate (40 mL). The organic layer was washed with 5 % HCl (10 mL), water (10 mL), dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 1:4 EtOAc: Pet Ether) to afford the title compound (240 mg, 77 %) as a white solid.

ESIMS (m/z): 630.8 (M+1)

Step 7: Preparation of 1-(4-(2-chloro-5-((2*S*,3*R*,4*R*,5*S*,6*R*)-3,4,5-trihydroxy-6-(hydroxymethyl) tetrahydro-2*H*-pyran-2-yl)benzyl)phenyl)cyclopropanecarbaldehyde *O*-methyl oxime

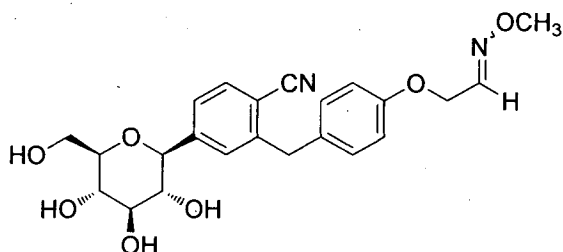
To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-chloro-3-(4-(1-(methoxyimino)methyl)cyclopropyl)benzyl)phenyl)tetrahydro-2H-pyran-3,4,5-triyl triacetate (200.0 mg, 0.28 mmol), in THF (1.6 mL), methanol (2.4 mL) and water (0.8 mL) was added lithium hydroxide monohydrate (14.0 mg, 0.34 mmol) at 0 °C. The reaction was stirred at r.t. for 1 h.

- 5 After the completion of reaction as confirmed by TLC, volatiles were evaporated *in vacuo* and the compound was diluted with ethyl acetate (50 mL). The organic layer was washed with water (2 x 10 mL), dried over Na₂SO₄ and concentrated to afford the title compound (135 mg, 89 %) as a white solid.

ESIMS (*m/z*): 462.6 (*M*+1)

- 10 ¹H NMR (400 MHz, MeOD): δ 1.02-1.11 (m, 2H), 1.22-1.28 (m, 2H), 3.25-3.27 (m, 1H), 3.34-3.46 (m, 3H), 3.65-3.72 (m, 1H), 3.70 (s, 3H), 3.86 (dd, *J* = 12.4 Hz and 2.0 Hz, 1H), 4.02-4.12 (m, 3H), 7.12-7.18 (m, 4H), 7.27 (dd, *J* = 8.4 Hz and 2.4 Hz, 1H), 7.33-7.35 (m, 2H), 7.41 (s, 1H).

- 15 **Example 9: Preparation of 2-(4-(2-(methoxyimino)ethoxy)benzyl)-4-((2*S*,3*R*,4*R*,5*S*,6*R*)-3,4,5-trihydroxy-6-(hydroxymethyl)tetrahydro-2H-pyran-2-yl)benzonitrile**



- Step 1:** Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(3-(4-(2-((*tert*-butyl dimethylsilyl)oxy)ethoxy)benzyl)-4-cyanophenyl)tetrahydro-2H-pyran-3,4,5-triyl triacetate

- To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-cyano-3-(4-hydroxybenzyl)phenyl)tetrahydro-2H-pyran-3,4,5-triyl triacetate (240.0 mg, 0.44 mmol, prepared by methods described in WO 2007128749) in DMF (5 mL) under nitrogen atmosphere, was added cesium carbonate (435.2 mg, 1.33 mmol) at 0 °C, followed by addition of solution of
- 25 2-bromo-*tert*-butyl dimethyl silyl ethanol (159.6 mg, 0.66 mmol) in DMF (2 mL). The reaction mixture was stirred at r.t. overnight and heated at 60 °C for 2 h. After the completion of the reaction as confirmed by TLC, the reaction mixture was diluted with water (20 mL) and the crude compound was extracted with ethyl acetate (2 x 50 mL). The organic layer was washed with water (30 mL), dried over Na₂SO₄ and concentrated to afford the crude

compound which was purified by column chromatography (silica gel, 1:49 EtOAc: Pet Ether) to afford the title compound (180 mg, 58 %) as a solid.

ESIMS (m/z): 716 (M+39).

Step 2: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-cyano-3-(4-(2-hydroxyethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(3-(4-(2-((*tert*-butyl dimethyl silyl)oxy)ethoxy)benzyl)-4-cyanophenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (180.0 mg, 0.25 mmol), was added acetic acid (1.5 mL) and water (0.5 mL) and the reaction mixture was stirred overnight at r.t. After the completion of the reaction as confirmed by TLC, the reaction mixture was diluted with ethyl acetate (50 mL) followed by neutralization with sodium bicarbonate solution till effervescence ceased. The organic layer was separated, washed with water (2 x 20 mL), dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 3:2 EtOAc: Pet Ether) to afford title compound (140.0 mg, 95 %) as a solid.

ESIMS (m/z): 602 (M+39)

Step 3: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-cyano-3-(4-(2-oxoethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of DMSO (0.04 mL, 0.62 mmol) in dry DCM (1.0 mL) under nitrogen atmosphere, was added oxalyl chloride (0.02 mL, 0.28 mmol) at -78 °C. The reaction mixture was stirred at this temperature for 5 min followed by addition of a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-cyano-3-(4-(2-hydroxyethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (140 mg, 0.24 mmol), in DCM (1 mL). The reaction mixture was stirred at -78 °C for 30 min followed by addition of triethylamine (0.16 mL, 1.20 mmol) and further stirring at same temperature for 10 min and then at r.t. for 10 min. The reaction mixture was diluted with hexane (50 mL) and filtered to remove the solids. The filtrate was dried over Na₂SO₄ and concentrated *in vacuo* to afford crude title compound (100 mg, 72 %) as viscous oil which was used without purification for the next step.

Step 4: Preparation of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-cyano-3-(4-(2-(methoxyimino)ethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate

To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-cyano-3-(4-(2-oxoethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (100.0 mg, 0.17 mmol) in ethanol (4 mL) under nitrogen atmosphere, was added pyridine (0.07 mL, 0.86 mmol) and *O*-methylhydroxylamine hydrochloride (28.7 mg, 0.34 mmol). The reaction mixture was heated

at 80 °C for 2 h. After completion of the reaction as confirmed by TLC, the solvent was evaporated. The crude compound was diluted with ethyl acetate (40 mL). The organic layer was separated, washed with 5 % HCl (10 mL), water (10 mL), dried over Na₂SO₄ and concentrated *in vacuo* to afford crude product which was purified by column chromatography (silica gel, 1:49 EtOAc: Pet Ether) to afford title compound (60 mg, 43 %) as solid.

ESIMS (m/z): 611.8 (M+1)

Step 5: Preparation of 2-(4-(2-(methoxyimino)ethoxy)benzyl)-4-((2*S*,3*R*,4*R*,5*S*,6*R*)-3,4,5-trihydroxy-6-(hydroxymethyl)tetrahydro-2*H*-pyran-2-yl)benzonitrile

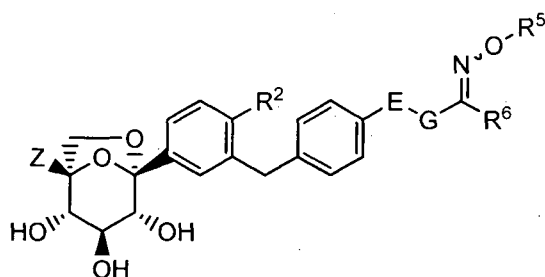
To a solution of (2*R*,3*R*,4*R*,5*S*,6*S*)-2-(acetoxymethyl)-6-(4-cyano-3-(4-(2-(methoxyimino)ethoxy)benzyl)phenyl)tetrahydro-2*H*-pyran-3,4,5-triyl triacetate (60.0 mg, 0.10 mmol), in THF (0.33 mL), methanol (0.5 mL) and water (0.16 mL) was added lithium hydroxide monohydrate (5.37 mg, 0.12 mmol) at 0 °C. The reaction was stirred at r.t. for 1 h. After the completion of reaction as confirmed by TLC, volatiles were evaporated *in vacuo* and the compound was diluted with ethyl acetate (20 mL). The organic layer was washed with water (5 mL), dried over Na₂SO₄ and concentrated to afford title compound (40 mg, 93 %) as a white solid.

¹H NMR (400 MHz, MeOD): δ 3.20-3.29 (m, 1H), 3.90-3.47 (m, 3H), 3.70 (dd, *J* = 11.6 Hz and 5.2 Hz, 1H), 3.82 and 3.89 (two s, 3H), 4.11-4.20 (m, 3H), 4.56-4.57 (m, 2H), 4.77-4.95 (m, 1H), 6.82-6.90 (m, 2H), 7.16 (dd, *J* = 8.8 Hz and 2.8 Hz, 2H), 7.45 (dd, *J* = 7.6 Hz and 4.0 Hz, 1H), 7.49-7.53 (m, 2H), 7.63 and 7.654 (two s, 1H).

ESIMS (m/z): 443.8 (M+1)

The compounds listed in Table 2, 3 and 4 were prepared essentially following the procedures described for Examples I to IX.

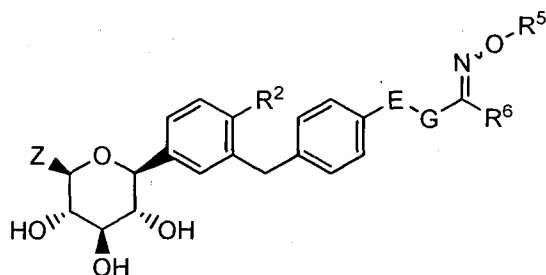
Table 2



5

Example No.	Z	R ²	R ⁵	R ⁶	E	G	ESIMS (m/z)
10	CH ₂ OH	Cl	CH ₃	H	O	CH ₂	478.7 (M-1)
11	CH ₂ OH	Cl	CH ₃	H	O	C ₂ H ₄	494.5 (M+1)
12	CH ₂ OH	Cl	CH ₃	H	O	n-decyl	606.8 (M+1)
13	CH ₂ OH	Cl	CH ₃	H	O	<i>p</i> -C ₆ H ₄	542.8 (M+1)
14	CH ₂ OH	Cl	CH ₃	H	O	<i>o</i> -C ₆ H ₄	442.7 (M+1)
15	CH ₂ OH	Cl	CH ₃	CH ₃	O	<i>p</i> -C ₆ H ₄	556.2 (M+1)
16	CH ₂ OH	Cl	CH ₃	H	Bond	-CH=CH-	476.6 (M+1)
17	CH ₂ OH	Cl	CH ₃	H	Bond	cyclopropylene	490.8 (M+1)
18	CH ₂ OH	Cl	C ₂ H ₅	H	O	CH ₂	491.7 (M-1)
19	CH ₂ OH	Cl	C ₂ H ₅	H	O	C ₂ H ₄	508.8 (M+1)
20	CH ₂ OCOOC ₂ H ₅	Cl	CH ₃	H	O	C ₂ H ₄	588.6(M+23)
21	CH ₂ OCOOC ₂ H ₅	Cl	CH ₃	H	O	CH ₂	552.8 (M+1)

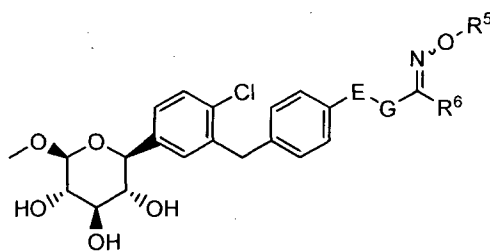
Table 3



Example No.	Z	R ²	-R ⁵	-R ⁶	-E	-G	ESIMS (m/z)
22	CH ₂ OH	H	CH ₃	H	O	CH ₂	418.4 (M+1)
23	CH ₂ OH	H	CH ₃	H	O	C ₂ H ₄	432.8 (M+1)
24	CH ₂ OH	Cl	H	NH ₂	O	CH ₂	453.5 (M+1)
25	CH ₂ OH	Cl	CH ₃	H	O	C ₂ H ₄	483.9 (M+18)
26	CH ₂ OH	Cl	CH ₃	C ₆ H ₅	O	CH ₂	528.7 (M+1)
27	CH ₂ OH	Cl	C ₂ H ₅	H	O	CH ₂	466.7 (M+1)
28	CH ₂ OH	Cl	CH ₃	H	bond	-C(CH ₃)=CH-	462.6 (M+1)

5

Table 4



Example No.	R ⁵	R ⁶	E	G	ESIMS (m/z)
29	CH ₃	CH ₃	O	CH ₂	466.6 (M+1)
30	CH ₃	H	O	C ₂ H ₄	466.6 (M+1)

The SGLT inhibitory effects of the compounds of the present invention were demonstrated by following test procedures.

10

In vitro Studies

Preparation of mouse SGLT-2 expressing cells

Full-length mouse SGLT-2 cDNA was amplified from C57BL/6J mouse kidneys and introduced in the pcDNA3.1(+) expression vector (Invitrogen, Inc.) and propagated in *Escherichia coli* strain DH5 α using Luria–Bertani (LB) medium containing ampicillin. Mouse SGLT-2 recombinant expression plasmid DNA was transfected into CHO-K1 cells (American Type Culture Collection) using Superfect Transfection Reagent according to a manufacturer suggested protocol. Stably transfected cells were selected using G418 antibiotic selection pressure.

10 Methyl- α -D-[U- 14 C] Glucopyranoside uptake assay for SGLT-2

Cells expressing mSGLT-2 were seeded on 96-well tissue culture plates (Greiner, Inc.) in RPMI containing 10% FBS and 400 μ g/mL G418 (0.8×10^5 cells per well in 200 μ L medium) and incubated at 37 °C under 5% carbon dioxide for 24 h prior to the assay. Cells were washed twice with 200 μ L of either sodium buffer (140 mM NaCl, 4.7 mM KCl, 2.2 mM CaCl₂, 1.2 mM MgCl₂, 10 mM Tris/Hepes, pH 7.4) or sodium-free buffer (137 mM N-methyl-glucamine, 4.7 mM KCl, 2.2 mM CaCl₂, 1.2 mM MgCl₂, 10 mM Tris/Hepes, pH 7.4). Reaction mixture containing test compounds at different concentrations diluted in assay buffer, 0.1mM unlabeled Methyl- α -D-glucopyranoside and 1 μ Ci/well methyl- α -D-[U- 14 C]glucopyranoside (American Radiochemicals) was added per well of a 96-well plate and incubated at 37 °C for 1 h. Cells were washed thrice with 200 μ L of wash buffer (140 mM NaCl, 4.7 mM KCl, 2.2 mM CaCl₂, 1.2 mM MgCl₂, 10 mM Tris/Hepes, pH 7.4 containing 500 μ M phlorizin) and lysed using 50 μ L of 0.25N NaOH. Methyl- α -D-[U- 14 C]glucopyranoside uptake was quantitated using a Top count scintillation counter (PerkinElmer, Inc.). All the test compounds were assayed in triplicates.

25

Table 5

S. No.	Compound No.	% inhibition of Methyl- α -D-[U- 14 C] Glucopyranoside uptake (CHO-K1 cells) mediated by SGLT-2		
		1 nM	10 nM	100 nM
1.	1	9.28	34.53	53.07
2.	2	8.98	27.72	43.02
3.	11	NE	20.13	50.84
4.	12	NE	17.03	45.03
5.	19	56.86	81.55	91.64
6.	21	54.59	78.69	91.00

7.	23	25.42	73.32	93.84
8.	25	NE	15.99	50.73
9.	26	NE	22.75	52.21
10.	29	40.24	37.91	77.19
11.	30	35.57	37.29	54.00

5

N.E. = Not Effective

Preparation of human SGLT-1 expressing cells

Full-length human SGLT-1 cDNA in the pCMV-XL-Neo expression vector was obtained from Origene Corporation and propagated in *Escherichia coli* strain DH5 α using Luria-Bertani (LB) medium containing ampicillin. Human SGLT-1 expression plasmid DNA was transfected into CHO-K1 cells (American Type Culture Collection) using Superfect Transfection Reagent according to a manufacturer suggested protocol. Stably transfected cells were selected using G418 antibiotic selection pressure.

Methyl- α -D-[U- 14 C] Glucopyranoside uptake assay for SGLT-1

Cells expressing hSGLT-1 were seeded on 96-well tissue culture plates (Greiner, Inc.) in RPMI containing 10% FBS and 800 μ g/ml G418 (0.8×10^5 cells per well in 200 μ L medium) and incubated at 37 °C under 5% carbon dioxide for 24 h prior to the assay. Cells were washed twice with 200 μ L of either sodium buffer (140 mM NaCl, 4.7 mM KCl, 2.2 mM CaCl₂, 1.2 mM MgCl₂, 10 mM Tris/Hepes, pH 7.4) or sodium-free buffer (137 mM N-methyl-glucamine, 4.7 mM KCl, 2.2 mM CaCl₂, 1.2 mM MgCl₂, 10 mM Tris/Hepes, pH 7.4). Reaction mixture containing test compounds diluted in assay buffer, 1mM unlabeled Methyl- α -D-glucopyranoside and 1 μ Ci/well methyl- α -D-[U- 14 C]glucopyranoside (American Radiochemicals) was added per well of a 96-well plate and incubated at 37 °C for 1 h. Cells were washed thrice with 200 μ L of wash buffer (140 mM NaCl, 4.7 mM KCl, 2.2 mM CaCl₂, 1.2 mM MgCl₂, 10 mM Tris/Hepes, pH 7.4 containing 500 μ M phlorizin) and lysed using 50 μ L of 0.25N NaOH. Methyl- α -D-[U- 14 C]glucopyranoside uptake was quantitated using a Top count scintillation counter (PerkinElmer, Inc.). All the test compounds were assayed in triplicates.

Table 6

S. No.	Compound No.	% inhibition of Methyl- α -D-[U- 14 C] Glucopyranoside uptake (CHO-K1 cells) mediated by SGLT-1		
		100 nM	1 μ M	10 μ M
1.	1	10.05	45.14	65.53
2.	2	9.08	53.11	57.80
3.	11	25.73	53.68	68.18
4.	12	22.52	60.71	72.35
5.	19	24.24	51.67	88.66
6.	N.E. = Not Effective	40.19	82.67	94.12
7.	23	23.22	56.00	88.91
8.	25	5.99	40.15	69.31
9.	26	2.98	16.36	59.19
10.	29	N.E.	70.01	92.90
11.	30	24.02	26.35	77.94

In vivo Studies**Estimation of urinary glucose in C57BL/6J mice**

C57BL/6J mice were fasted 4 h before drug treatment. Fasted mice were weighed and randomized into different groups based on their body weight (n=6). At time T₀ test compounds and standard compounds suspended in 0.25% CMC or PEG 400 formulation, were administered to respective groups and kept in metabolic cages (6 mice/ cage) after dosing. Animals were fed after drug administration and urine was collected over a period of 24 h. Urinary volume was measured and urinary glucose was estimated using Merckotest Glucose Reagent (Merck Specialities Pvt. Ltd., India).

Table 7

S. No.	Compound No.	UGE in mice (in mg/g of feed consumed) at 3 mpk
1.	19	64.6
2.	21	77.6
3.	23	70.8
4.	1	56.1
5.	2	43.6
6.	11	56.1
7.	12	76.95
8.	9	88

Estimation of urinary glucose in Rat

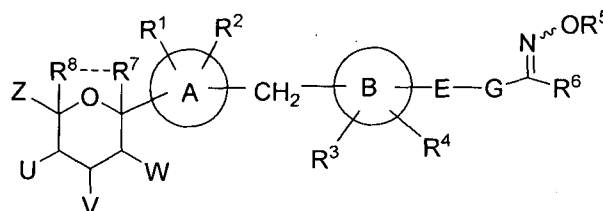
Rats were fasted overnight (14 hrs) before drug treatment. Fasted rats were weighed and randomized into different groups based on their body weight (n=4). At time T₀ test compounds and standard compound suspended in 0.25% C.M.C or PEG 400 formulation were administered to respective groups and kept the animals in metabolic cages (1 rat/cage) after dosing. Animals were fed after drug administration and urine was collected over a period of 24 hrs. Urine volume was measured and urinary glucose was estimated using Merckotest Glucose Reagent (Merck Specialities Pvt. Ltd., India).

Table 8

S. No.	Compound No.	UGE in rat (in mg/g of feed consumed) at 3 mpk
1.	19	75.2
2.	23	69.1

CLAIMS

1. A compound of Formula I,

**Formula I**

5 wherein:

'---' is either a single bond or absent;

ring A represents monocyclic or polycyclic C₃₋₂₀ cycloalkyl, C₆₋₁₀ aryl, 5-10 membered heteroaryl or 3-14 membered heterocyclyl ring;

10 ring B represents monocyclic or polycyclic C₃₋₂₀ cycloalkyl, C₆₋₁₀ aryl, 5-10 membered heteroaryl or 3-14 membered heterocyclyl ring;

U, V and W are independently selected from -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, -OH, -CN, -N₃, -NO₂, -OCONH₂, -F, -Cl, -Br, -I, -COOH, -CONH₂, -CONHNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCOOH, -SH, -SO₃H, -CH(=NOH), -COR^a, -OR⁹, -COOR^a, -CONR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aCOR^b, -NR^aCOOR^b, -OCOR^a, -OCOOR^a, -OCONR^aR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b, -CR^a (=NOR^b), -NHP(O) R^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl and C₂₋₁₂ alkynyl, may be substituted with substituents selected from R¹¹;

provided that atleast two out of U, V and W represent -OR⁹;

20 Z represents -(CH₂)_nOR^a, -OR^a, -OCOR^a, -OCOOR^a, -OCONR^aR^b, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, -CN, -OCONH₂, -CHO, -COOH, -CONH₂, -CONHNH₂, -NH₂, -NHCOOH, -CH₂OH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN), -COR^a, -COOR^a, -CONR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aNR^bR^c, -NR^aCOR^b, -NR^aCOOR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b or -CR^a (=NOR^b); wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl and C₂₋₁₂ alkynyl, may be substituted with substituents selected from R¹¹;

25 R¹, R², R³ and R⁴ are independently selected from -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCONH₂, -F, -Cl, -Br, -I, -CHO, -COOH, -CONH₂, -NH₂, -NHCONH₂, -NHCHO, -NHCOOH, -OH, -OR^a, -SH, -SO₃H; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may be substituted with substituents selected from R¹¹;

R⁵ represents -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl or 5-10 membered heteroaryl; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may be substituted with substituents selected from R¹¹;

5 R⁶ represents -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -NH₂, -NHCONH₂, -NHCHO, -OH, -SH, -NR^aR^b, -NR^aCONR^bR^c, -NR^aCOR^b, -OR^a or -SR^a; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may be substituted with substituents selected from R¹¹;

10 E represents O, S, SO, SO₂, NR¹⁰ or a single bond;

G represents C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl or 5-10 membered heteroaryl; each of which may be substituted with substituents selected from C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN), -COR^a, -CSR^a, -COOR^a, -CSOR^a, -COSR^a, -CONR^aR^b, -CSNR^aR^b, -COCOR^a, -CONR^aNR^bR^c, -CSNR^aNR^bR^c, -CSNR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aCSNR^bR^c, -NR^a(C=NR^b)NR^cR^d, -NR^aNR^bR^c, -NR^aCOR^b, -NR^aCSR^b, -NR^aCOOR^b, -NR^aCSOR^b, -OR^a, -OCOR^a, -OCOOR^a, -OCONR^aR^b, -OCSR^a, -OCSOR^a, -ONO₂, -OCSNR^aR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b, -CR^a(=NOR^b), -CR^a(=NCOOR^b), -CR^a(=NSOR^b), -CR^a(=NSO₂R^b), -C(=NR^a)-NR^bR^c, -C(=NOR^a)-NR^bR^c, -CR^a(=NCN), -NCR^a, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b, -P(O)NR^aR^b, -OP(O)R^aR^b, -NHP(O)R^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may be substituted with substituents selected from C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN);

When E is a single bond or Nitrogen, then E and R⁶ can be joined together to form a saturated or unsaturated C₃₋₁₀ cycloalkyl or 3-10 membered heterocyclyl ring, which may further be

fused to one or more C₃₋₁₀ cycloalkyl, 3-10 membered heterocyclyl, C₅₋₁₀ aryl or 5-10 membered heteroaryl ring. The ring thus formed may further be substituted with substituents selected from R¹²;

G and R⁶ can be joined together to form a saturated or unsaturated C₃₋₁₀ cycloalkyl or 3-10 membered heterocyclyl ring, which may further be fused to one or more C₃₋₁₀ cycloalkyl, 3-10 membered heterocyclyl, C₅₋₁₀ aryl or 5-10 membered heteroaryl ring. The ring thus formed may further be substituted with substituents selected from R¹²;

R⁷ represents -H, -OH or -OR⁹;

R⁸ represents -H, -CHO, -COOH, -CONH₂, -OH, -CH(=NOH), -COR^a, -COOR^a, -CONR^aR^b, -CR^a(=NOR^b), -OR^a, or -(CH₂)_nOR^a;

or

R⁷ and R⁸ can be joined together to form a saturated or unsaturated ring, in which one or more methylene groups or methyne groups can be replaced with O, S, NR^a or oxo; the ring thus formed may be substituted with substituents selected from R¹²;

15 or

R⁸ and Z can be joined together to form a saturated or unsaturated ring, in which one or more methylene groups or methyne groups can be replaced with O, S, NR^a or oxo; the ring thus formed may be substituted with substituents selected from R¹²;

R⁹ represents -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CHO, -CONH₂, -COR^a, -CONR^aR^b, -S(O)₂R^a, -SO₂NR^aR^b, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b or -P(O)NR^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may be substituted with substituents selected from C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CHO, -CONH₂, -COR^a, -CONR^aR^b, -S(O)₂R^a, -SO₂NR^aR^b, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b, -P(O)NR^aR^b; further wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may be substituted with substituents selected from R¹³;

30 R¹⁰ represents -H, C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CR^a(=NOR^b), -S(O)R^a, -S(O)₂R^a, -S(O)₂NR^aR^b, -(CH₂)_nS(O)R^a, -(CH₂)_nS(O)₂R^a, -P(O)R^aR^b, -COR^a, -CSR^a, -COOR^a, -CSOR^a, -COSR^a, -CSSR^a, -CONR^aR^b or -CSNR^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10

- membered heteroaryl, may be substituted with substituents selected from C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -NO₂, NH₂; further wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may be substituted with substituents selected from R¹³;
- 5 R¹¹ represents C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN), -COR^a, -CSR^a, -COOR^a, -CSOR^a, -COSR^a, -CONR^aR^b, -CSNR^aR^b, -COCOR^a, -CONR^aNR^bR^c, -CSNR^aNR^bR^c, -CSNR^aR^b, -NR^aR^b, -NR^aSO₂R^b, -NR^aCONR^bR^c, -NR^aCSNR^bR^c, -NR^a(C=NR^b)NR^cR^d, -NR^aNR^bR^c, -NR^aCOR^b, -NR^aCSR^b, -NR^aCOOR^b, -NR^aCSOR^b, -OR^a, -OCOR^a, -OCOOR^a, -OCONR^aR^b, -OCSR^a, -OCSOR^a, -ONO₂, -OCSNR^aR^b, -SR^a, -S(O)R^a, -S(O)₂R^a, -SO₂NR^aR^b, -CR^a(=NOR^b), -CR^a(=NCOOR^b), -CR^a(=NSOR^b), -CR^a(=NSO₂R^b), -C(=NR^a)-NR^bR^c, -C(=NOR^a)-NR^bR^c, -CR^a(=NCN), -NCR^a, -P(O)R^aR^b, -P(O)OR^aOR^b, -P(O)R^aOR^b, -P(O)NR^aOR^b, -P(O)NR^aR^b, -OP(O)R^aR^b or -NHP(O)R^aR^b; wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may be substituted with substituents selected from R¹³;
- 10 R¹² represents C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH) or -CH(=NCN); wherein the said C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl and 5-10 membered heteroaryl, may be substituted with substituents selected from R¹³;
- 15 R¹³ represents C₁₋₁₂ alkyl, C₂₋₁₂ alkenyl, C₂₋₁₂ alkynyl, C₆₋₁₀ aryl, C₃₋₂₀ cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH) or -CH(=NCN);

R^a , R^b , R^c and R^d are independently selected from -H, C_{1-12} alkyl, C_{2-12} alkenyl, C_{2-12} alkynyl, C_{6-10} aryl, C_{3-20} cycloalkyl, 3-14 membered heterocyclyl, 5-10 membered heteroaryl, -CN, -COCN, -N₃, -NO₂, -OCN, -NCO, -SCN, -NCS, -OCONH₂, -ONO₂, -F, -Cl, -Br, -I, -CO-, -CS-, -CHO, -CHS, -COOH, -COSH, -CONH₂, -CONHNH₂, -CSNHNH₂, -CSNH₂, -NH₂, -NHCONH₂, -NHCSNH₂, -NH(C=NH)NH₂, -NHNH₂, -NHCHO, -NHCHS, -NHCOOH, -NHCSOH, -OH, -SH, -SO₃H, -CH(=NOH), -CH(=NCN); each of which may be substituted with substituents selected from R^{13} ;

or

R^a and R^b when attached to the same atom, can be joined together to form a monocyclic or polycyclic ring, in which one or more methylene groups or methyne groups can be replaced with O, S, SO, SO₂, NR^a, PR^a, P(=O)R^a or oxo; the ring thus formed may be substituted with substituents selected from R^{12} ;

or

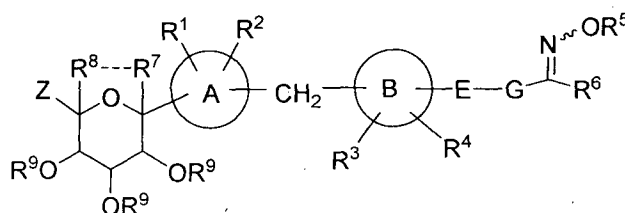
R^b and R^c when attached to the same atom, can be joined together to form a monocyclic or polycyclic ring, in which one or more methylene groups or methyne groups can be replaced with O, S, SO, SO₂, NR^a, PR^a, P(=O)R^a or oxo; the ring thus formed may be substituted with substituents selected from R^{12} ;

or

R^c and R^d when attached to the same atom, can be joined together to form a monocyclic or polycyclic ring, in which one or more methylene groups or methyne groups can be replaced with O, S, SO, SO₂, NR^a, PR^a, P(=O)R^a or oxo; the ring thus formed may be substituted with substituents selected from R^{12} ;

n represents 1,2,3,4 or 5; their pharmaceutically acceptable derivatives, tautomeric forms, isomers, polymorphs, prodrugs, metabolites, salts or solvates thereof.

2. The compound according to claim 1 having the Formula Ia,

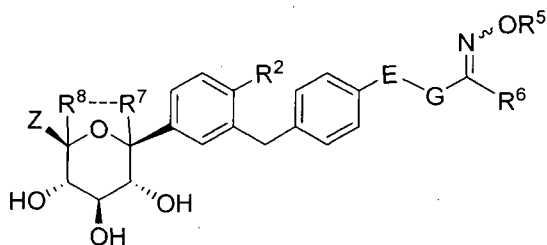


Formula Ia

wherein:

Z, R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R⁹, E, G, ring A and ring B are as defined in claim 1.

3. The compound according to claim 1 having the Formula Ib,



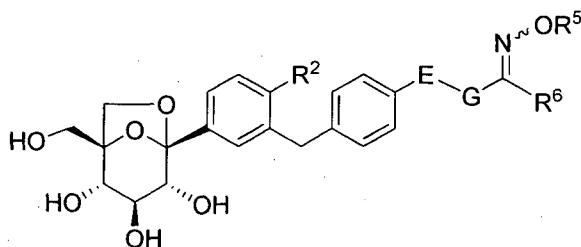
Formula Ib

- 5 wherein:

Z, R², R⁵, R⁶, R⁷, R⁸, E and G are as defined in claim 1; preferably R² is Cl, F, CH₃, H, CN, cyclopropyl or ethynyl.

4. The compound according to claim 1, wherein Z is selected from -(CH₂)_nOR^a or -OR^a.

5. The compound according to claim 1 having the Formula Ic,

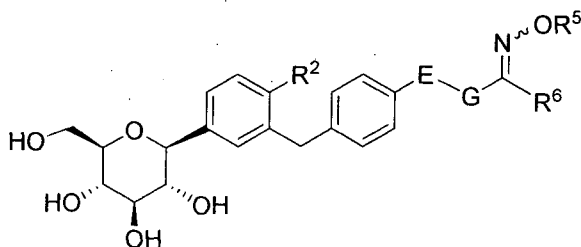


Formula Ic

wherein:

- 15 R², R⁵, R⁶, E and G are as defined in claim 1.

6. The compound according to claim 1 having the Formula Id,

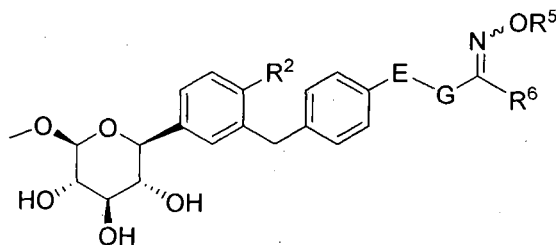


Formula Id

- 20 wherein:

R², R⁵, R⁶, E and G are as defined in claim 1.

7. The compound according to claim 1 having the Formula Ie,



Formula Ie

5 wherein:

R^2 , R^5 , R^6 , E and G are as defined in claim 1.

8. The compound according to claim 1,

wherein:

10 i) E is O or single bond;

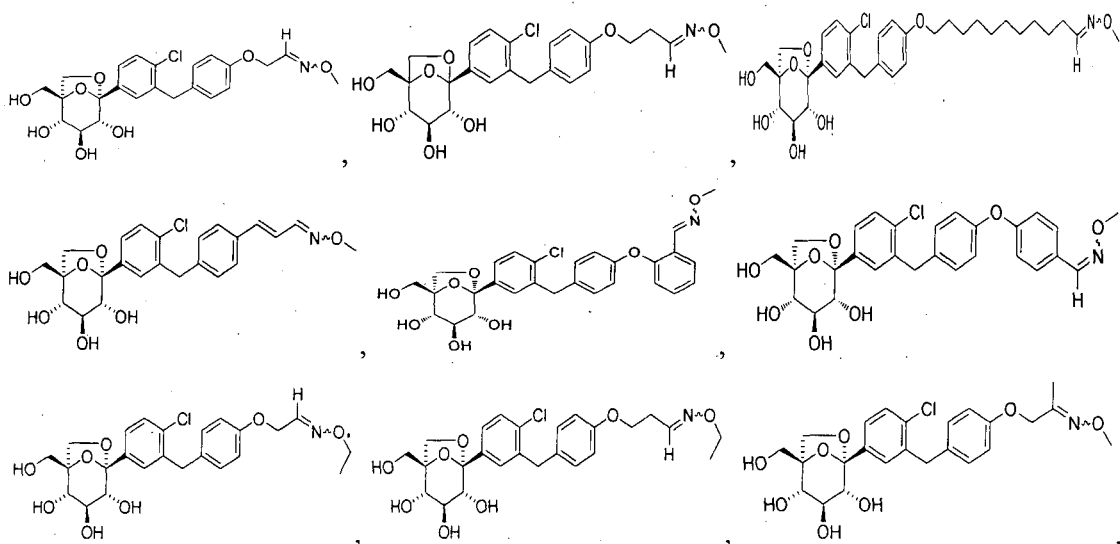
ii) G is alkyl, alkylene, cycloalkyl or aryl;

iii) G and R^6 can be joined together to form a saturated or unsaturated C_{3-10} cycloalkyl ring.

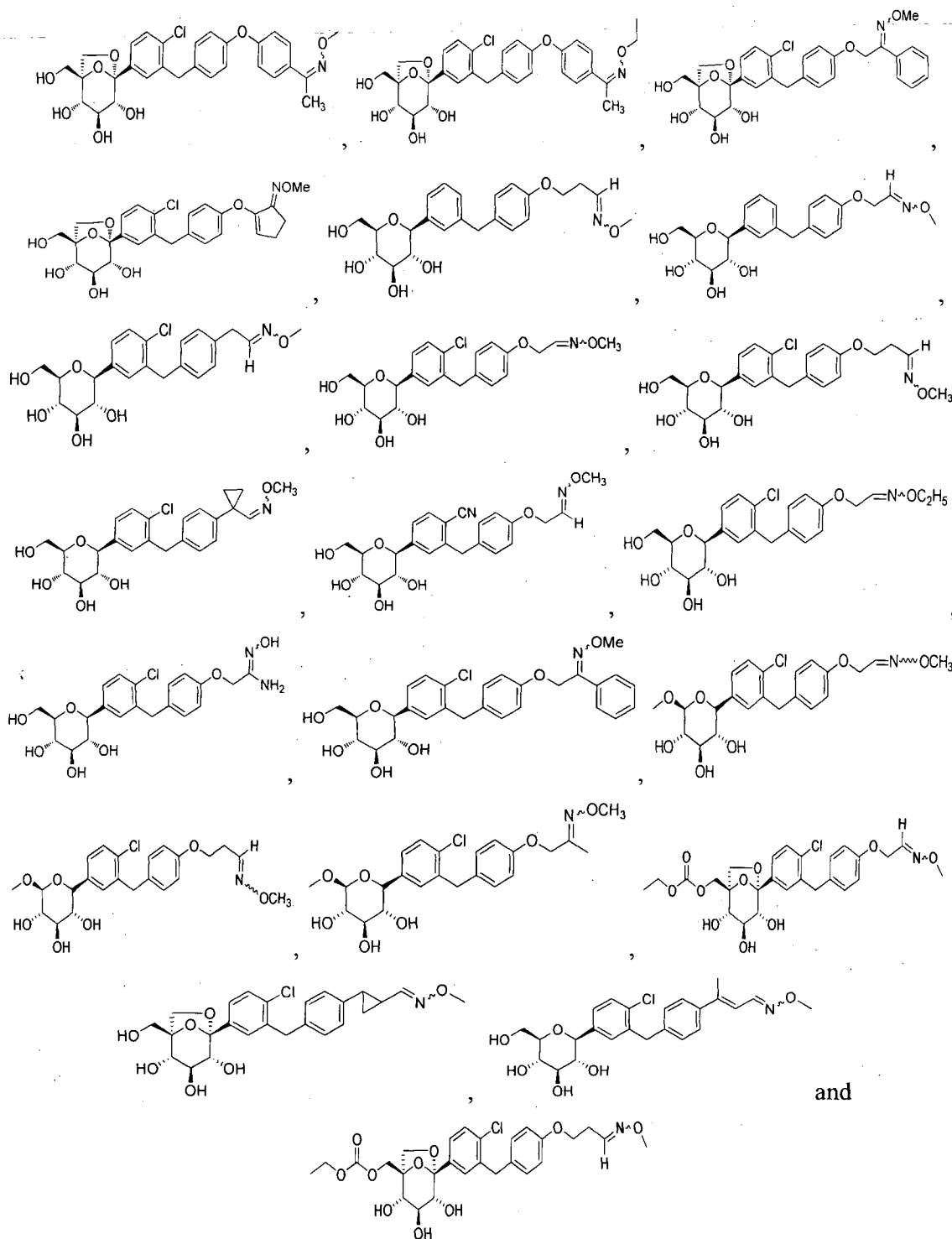
iv) R^5 is -H, OH or C_{1-12} alkyl;

15 v) R^6 is -H, C_{1-12} alkyl, $-NR^aR^b$ or C_{6-10} aryl.

9. A compound which is selected from the group consisting of:



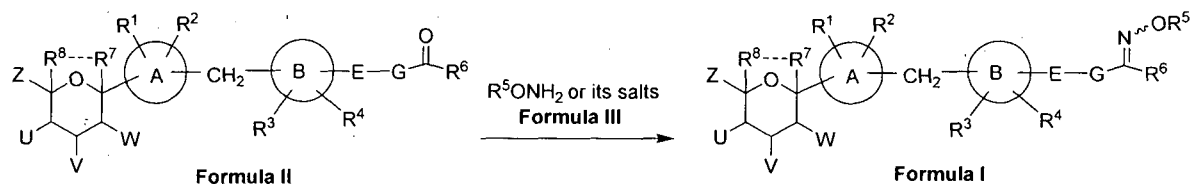
5



10

10. A process for the preparation of a compound of Formula I, according to claim 1, which comprises either of the sequences I or II:

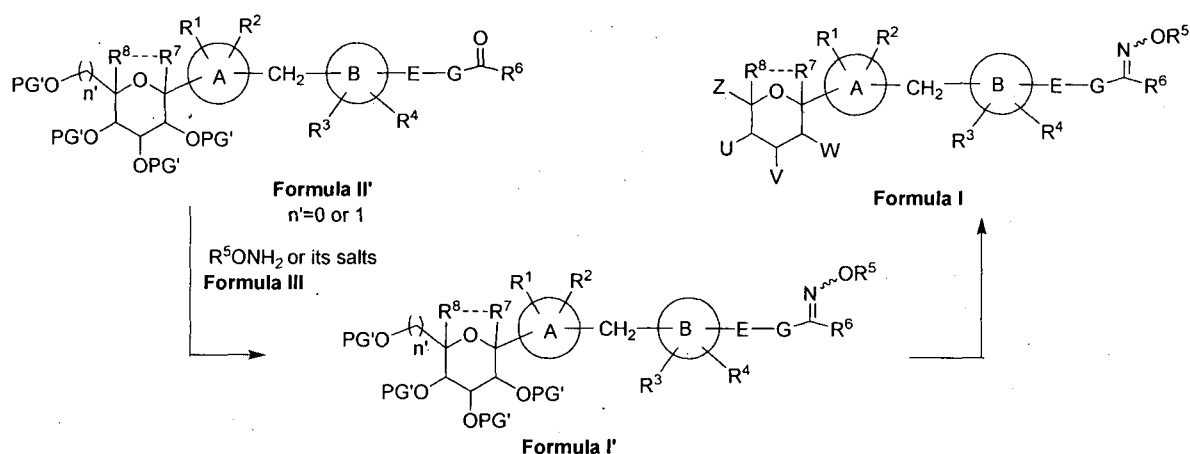
(I) reacting compound of Formula II with compound of Formula III (R^5ONH_2) or its salts resulting in compound of Formula I;



5 Or

(II.1) reacting compound of Formula II, with compound of Formula III (R^5ONH_2) or its salts, to obtain compound of Formula I'

(II.2) deprotecting -OPG' of compound of Formula I', resulting in compound of Formula I;



10

wherein:

E, G, R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , ring A and ring B are as defined in claim 1; U, V and W are OPG' and Z is $-(CH_2)_n-OPG'$; OPG' represents protected hydroxyl groups, preferably O-acetyl, O-benzyl O-allyl, O-p-methoxybenzyl and O-silyl; n' represents 0 or 1.

15

11. A pharmaceutical composition, comprising a compound according to claim 1, in combination with one or more pharmaceutically acceptable carriers.

20 12. A method for prophylaxis, amelioration and/or treatment of one or more condition(s)/disease(s)/ disorder(s) mediated by SGLT-2, in a subject in need thereof, which comprises administering a therapeutically effective amount of compound according to claim 1.

13. A method for the prophylaxis, amelioration and/or treatment of one or more diseases, disorders and conditions selected from the group consisting of diabetes (including Type I and Type II), Metabolic Syndrome or 'Syndrome X' including impaired glucose tolerance, insulin resistance, metabolic acidosis or ketosis, disorders of food intake, satiety disorders, obesity, hyperinsulinemia, dyslipidemia (including hyperlipidemia, hypertriglyceridemia, hypercholesterolemia, low HDL levels, high LDL levels), hypertension associated with metabolic disorders, congestive heart failure, edema, hyperuricemia, gout, wound healing, tissue ischemia, which comprises administering a therapeutically effective amount of compound according to claim 1.

14. A method for the prophylaxis, amelioration and/or treatment of the diseases, disorders and conditions collectively referenced to as "diabetic complications" which include both acute complications and chronic complication, which comprises administering a therapeutically effective amount of compound according to claim 1.

15. Use of a compound according to claim 1, for the manufacture of a medicament for the prophylaxis, amelioration and/or treatment of one or more conditions mediated by SGLT-2, in a subject in need thereof.

16. Use of a compound according to claims 1, in combination with other therapeutic agents.

17. Use according to claim 15, wherein the medicament is administered orally, parenterally or topically.

18. The compounds of Formula I, methods and compositions as described and illustrated herein.

Dated this day of September, 2012