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**Method and apparatus for dividing a conduit into compartments**

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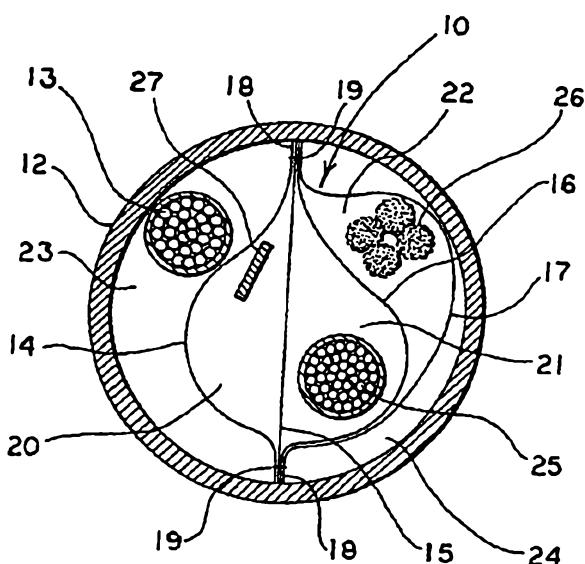
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(71) MARC TALON, INC. [US/US]; 300 Delaware Avenue, Suite 553, Wilmington, DE 19801 (US)

(54) Title: METHOD AND APPARATUS FOR DIVIDING A CONDUIT INTO COMPARTMENTS



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(57) Abstract: A system for dividing a conduit (12) into a plurality of compartments (20-24) includes an insert (10) which is formed by attaching a plurality of layers of a pliant material (14-17) near their lateral edges (18). The insert can be formed with a cable (25), a rope (26) or a tape (27) pre-positioned between the layers (14-17) or the cable (25), rope (26) or tape (27) can be positioned in the respective compartments (20-22) after the insert (10) is installed in the conduit (12).

## METHOD AND APPARATUS FOR DIVIDING A CONDUIT INTO COMPARTMENTS

5 This invention relates to conduits of the type that might be employed to carry cables, such as fiber optic cables, underground. More particularly, this invention relates to a method and apparatus for dividing such conduits into compartments so that multiple cables  
10 can readily be carried in the same conduit.

Modern communication technology utilizes cables, such as fiber optic cables, most often positioned in a  
15 conduit or casing which is buried underground. The installation of such an underground cabling network is a tedious and expensive project. First, usually a trench must be dug and then the conduit, typically of two to four inches in diameter and oftentimes extending for miles in length, is positioned in the trench. The communications cable is then installed in the conduit, either by pulling or pushing the same therethrough. The trench is then filled and the communications network is ready to be utilized, being housed in the conduit safe from the  
25 environment of water, gnawing animals and the like.

One of the problems with these systems is that a conduit, particularly of a small size, usually only carries one cable which is positioned therein in a random, sinuous path thereby essentially prohibiting another cable  
30 from being readily installed in the existing conduit. Thus, if at a later date the communications system needs to be expanded, as by the addition of another cable, the entire installation process needs to be repeated - at a

redundant expense. Bigger conduits, such as those of four inches in diameter or larger, often have smaller conduits placed inside of them. But each of these conduits can only house one cable, and in addition, because of the wall thickness of these internal conduits, much space in the larger conduit is wasted.

One solution to the problem, which has been suggested, is to introduce a strip of material, usually formed of a polyethylene plastic, into the existing conduit which effectively pushes the existing cable to one side in the conduit thereby creating a second chamber in the conduit for the unobstructed installation of a second cable. However, while the polyethylene material is somewhat resilient, such a process is at times difficult in that most underground conduits include many bends and turns which even this resilient material has trouble navigating. As a result, a great deal of force must be utilized to move the strip of material past the existing cable, while at the same time taking care that the strip of material does not damage the existing cable.

As a possible solution to this problem, it has been suggested to form the strip of material with a plurality of notches to allow it to be more flexible and to twist as it is navigating the turns in the conduit. While the notched strip of material has been found to make installation easier, its manufacture is more costly and the possibility of damage to the existing cable is still prevalent.

Most fundamentally, there are other drawbacks to the conduit divider systems described above. First, a conduit having such dividers is only divided into two compartments thereby limiting the capacity of the conduit to two cables. While it might be feasible to further divide the already divided conduit by introducing other

strips of material, not only would the installation process have to be repeated, but also that process would be more difficult as there would be less operating space to negotiate turns. Second, and importantly, these 5 divider strips themselves take up valuable and potentially useable space in the conduit, space which could, with an effective divider system, be utilized for additional cables.

10

Preferred embodiments of the present invention seek to provide such an effective conduit divider system which does not take up significant space in the conduit thereby permitting a larger number of cables to be carried by the 15 conduit.

Preferred embodiments of the present invention seek to provide a conduit divider system, as above, which utilizes a conduit insert made of a lightweight, thin, pliant, fabric material which can deform to take the shape of the 20 conduit in which it is positioned and the shape of the cable that it may be housing, thereby minimizing unusable space in the conduit.

Preferred embodiments of the present invention seek to provide a conduit divider system, as above, in which the 25 insert can be configured to form a significant number of cable compartments.

Preferred embodiments of the present invention seek to provide a conduit divider system, as above, wherein a cable in a compartment is isolated from a cable 30 in another compartment and is therefore protected when a new cable is being installed into a compartment in the conduit.

Preferred embodiments of the present invention seek to provide a conduit divider system, as above, in which

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the insert is inexpensive to manufacture and easy to install into a conduit.

Preferred embodiments of the present invention seek to provide a conduit divider system, as above, which can readily be 5 stored on rolls which can be used at the installation site.

Preferred embodiments of the present invention seek to provide a conduit divider system, as above, in which cables and/or pulling ropes or tapes may be pre-installed in the compartments.

10 In accordance with one aspect of the present invention, there is provided an apparatus for dividing a longitudinally extending conduit into compartments comprising a longitudinally extending insert, said insert being formed of at least two layers of a pliant material, said layers having lateral edges 15 and being attached to each other near said lateral edges to form at least one compartment between said layers.

In accordance with another aspect of the present invention, there is provided a method of dividing a longitudinally extending conduit into compartments comprising the steps of 20 forming at least two layers of a longitudinally extending pliant material having lateral edges, attaching the layers near their lateral edges so as to form at least one compartment between the layers, and inserting the attached layers into the conduit.

25 In accordance with another aspect of the present invention, there is provided an apparatus for dividing a longitudinally extending underground conduit into compartments comprising a longitudinally extending insert, said insert being formed by at least two layers of a pliant material, at least one compartment being formed between said layers.

30 A preferred embodiment of the invention will now be described, by way of example only, with reference to the accompanying drawings, in which:

5                   Fig. 1 is a fragmented schematic representation of a divider insert, made in accordance with the present invention, being inserted into a conduit;

Fig. 2 is a fragmented top plan view of the divider insert;

10                  Fig. 3 is an end elevational view of the divider insert; and

Fig. 4 is a sectional view taken substantially along line 4-4 of Fig. 1 and showing the insert in the conduit.

15

A conduit divider system made in accordance with the present invention includes an insert, generally indicated by the numeral 10. As will hereinafter be described in more detail, insert 10 is made of a longitudinally extending pliant material, and several thousand feet of insert 10 may be provided on a roll 11 to be inserted in a conduit 12. Conduit 12 is typically used for the underground confinement of a communications cable, such as fiber optic cable 13 shown in Fig. 4, and is usually made of a suitable plastic material having a typical diameter of four inches. However, other sized conduits 12 are also prevalently used in this environment. Conduit 12 typically could extend longitudinally for several miles underground, and insert 10 can be pulled or blown into conduit 12 from roll 11 by conventional means known in the art.

Insert 10 is formed with a plurality of thin, pliant layers of material, four thin layers 14, 15, 16 and

17 being shown by way of example. Layers 14-17 have lateral edges 18 and are attached, as by stitching 19, near lateral edges 18. While stitching 19 is shown as the preferred manner to attach layers 14-17, it should be 5 evident, particularly in view of the precise material from which insert 10 is fabricated, that other attachment systems, such as fusing or the like, could be employed.

Insert 10 thus forms longitudinally extending compartments 20, 21 and 22, compartment 20 being formed 10 between layers 14 and 15, compartment 21 being formed between layers 15 and 16, and compartment 22 being formed between layers 16 and 17. Insert 10 may be formed with any number of layers, therefore forming any number of compartments, as desired for a particular application.

15 Moreover, when installed in conduit 12, as shown in Fig. 4, two more compartments 23 and 24 are formed between conduit 12 and layers 14 and 17, respectively. Thus, cable 13 is shown as being positioned in compartment 23 and outside of insert 10. Because of the pliable 20 characteristics of insert 10, that is, because it can deform to take any shape necessary as dictated by conduit 12 or the cables housed therein, it has been found that up to four cables could readily be positioned in a two inch diameter conduit, and up to twelve cables could readily be 25 positioned in a four inch diameter conduit, over twice as many as is achievable with previously proposed apparatuses.

In order to easily install insert 10 in conduit 12, and in order to easily install cables and the like into the compartments 20-24 formed in conduit 12, it is 30 preferable that the layers 14-17 of insert 10 be formed of a pliant, lightweight natural or synthetic fabric having a low coefficient of friction, high abrasion resistance, and high tear resistance. The fabric should also not be water absorbent, and it need only have a suitable tensile

strength to be pulled into conduit 12. While any fabric with such characteristics could be used to form insert 10, it has been determined that a fabric purchased from Milliken & Company of Spartanburg, South Carolina, referred to 5 as monofilament fabric style No. 072210, pattern 321, finish 1021, is quite satisfactory to form layers 14-17 of insert 10. By utilizing this or an equivalent fabric, insert 10 is easily positionable in conduit 12 and items, such as cable 13, are readily positionable in the 10 compartments 20-24 formed therein.

Insert 10 may be installed in an empty conduit 12 or may be installed in a conduit 12 having one or more preexisting cables therein. For example, as shown in Fig. 4, insert 10 has been positioned in conduit 12 15 already having a cable 13 therein. As such, when insert 10 is being inserted into conduit 12, it pushes cable 13 aside, that is, into the longitudinally extending compartment 23 being formed as insert 10 moves longitudinally within conduit 12.

20 In addition, insert 10 may be installed into conduit 12 with its compartments 20-22 empty, or it may have a cable or other items positioned in compartments 20-22 when it is fabricated. That is, as shown in Fig. 4, a cable 25 can be positioned between layers 15 and 16 before 25 their lateral edges 18 are stitched together. Then, installing insert 10 will also install a cable, such as cable 25, at the same time. Of course, alternatively, a cable, such as cables 13 or 25, can be readily inserted into any compartment of insert 10 after it has been 30 positioned in conduit 12.

In order to insert cables into a conduit such as conduit 12, it is a standard practice to insert a rope or a tape into the conduit and then when it becomes desirable to install a cable into the conduit, it is attached to the

rope or tape and the rope or tape is then pulled out of the conduit thereby pulling the cable into the conduit. Fig. 4 shows a rope 26 in compartment 22 and a tape 27 in compartment 20. Like cable 25, rope 26 and/or tape 27 can 5 be pre-inserted into insert 10 when it is formed, or they could be inserted into any empty compartment of insert 10 at a later time for subsequent installation of another cable.

Because of the pliability of insert 10, that is, 10 because it can be deformed to almost any shape, and because it has no memory coming off of roll 11, it will easily move through conduit 12 when being installed therein. In certain situations, it may even be desirable to make insert 10 somewhat stiffer, and in that regard, 15 stiffener rods (not shown) might be sewn into insert 10, as at the lateral edges 18 thereof. Moreover, by virtue of its pliability, the lateral width of insert 10 is not critical. While such could even slightly exceed the diameter of conduit 12, preferably the width of insert 10 20 is generally equal to or slightly less than the diameter of conduit 12.

In order to preform insert 10 into cognizable compartments, it is preferable that the lateral width of the individual layers 14-17 be different. Thus, as shown 25 in Figs. 3 and 4, before applying stitching 19, layer 15 has a lesser lateral width than layer 14 and layer 16 which, in turn, has a lesser lateral width than layer 17. Then when stitched at their lateral edges, layers 14, 16 and 17, for example, will buckle to form compartments 20- 30 22. The size of the compartments will obviously vary dependent on the selected length of a layer forming the compartment, and it should be evident that if one wanted to employ, for example, ten layers to make nine compartments, the lateral width of the layers would more

closely approximate each other, than that shown in Fig. 4, to make smaller compartments. All of this can be accomplished without taking up significant useable space in conduit 12.

5 It should also be apparent that the layers 14-17 totally protect any cable, such as cables 13 and 25, positioned within insert 10. Thus, if, for example, one were to attach a new cable to rope 26 or tape 17 and pull that cable into insert 10, it will easily pass

10 therethrough without contacting or being impeded by cables 13 and 25. If desirable, particularly when anticipating packing many cables into a conduit, the layers of insert 10 could be pre-lubricated to assist in the installation of a conduit into a compartment thereof.

15 The reference to any prior art in this specification is not, and should not be taken as, an acknowledgment or any form of suggestion that that prior art forms part of the common general knowledge in Australia.

Throughout this specification and the claims which follow, unless the context requires otherwise, the word "comprise", and variations such as "comprises" and "comprising", will be understood to imply the inclusion of a stated integer or step or group of integers or steps but not the exclusion of any other integer or step or group of integers or steps.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

- 1 1. Apparatus for dividing a longitudinally extending  
2 conduit into compartments comprising a longitudinally  
3 extending insert, said insert being formed of at least  
4 two layers of a pliant material, said layers having  
5 lateral edges and being attached to each other near  
6 said lateral edges to form at least one compartment  
7 between said layers.
  
- 1 2. Apparatus according to claim 1 wherein said lateral  
2 edges are stitched to each other.
  
- 1 3. Apparatus according to claim 1 wherein said layers are  
2 of different lateral widths so that when said layers  
3 are attached, said compartment is formed.
  
- 1 4. Apparatus according to claim 1 wherein said insert is  
2 formed of three layers of said pliant material thereby  
3 forming two compartments within said insert.
  
- 1 5. Apparatus according to claim 1 wherein said insert is  
2 formed of four layers of said pliant material thereby  
3 forming three compartments within said insert.
  
- 1 6. Apparatus according to claim 1 wherein said pliant  
2 material is a fabric.
  
- 1 7. Apparatus according to claim 6 wherein said fabric has  
2 a low coefficient of friction, high abrasion  
3 resistance, and high tear resistance.
  
- 1 8. A method of dividing a longitudinally extending  
2 conduit into compartments comprising the steps of

3 forming at least two layers of a longitudinally  
4 extending pliant material having lateral edges,  
5 attaching the layers near their lateral edges so as to  
6 form at least one compartment between the layers, and  
7 inserting the attached layers into the conduit.

1 9. A method according to claim 8 wherein the step of  
2 attaching is accomplished by stitching the layers  
3 together near their lateral edges.

1 10. A method according to claim 8 further comprising the  
2 step of positioning the attached layers on a roll, the  
3 step of inserting being accomplished by removing the  
4 attached layers from the roll.

1 11. A method according to claim 8 further comprising the  
2 step of lubricating the attached layers.

1 12. A method according to claim 8 wherein the at least two  
2 layers are formed with a different lateral width.

1 13. A method according to claim 12 wherein said step of  
2 attaching causes one of the layers to buckle to form  
3 the compartment.

1 14. A method according to claim 8 further comprising the  
2 step of positioning a cable between the layers before  
3 attaching the layers.

1 15. A method according to claim 8 further comprising the  
2 step of positioning a rope between the layers before  
3 attaching the layers.

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16. A method according to claim 8 further comprising the step of positioning a tape between the layers before attaching the layers.

5 17. Apparatus for dividing a longitudinally extending underground conduit into compartments comprising a longitudinally extending insert, said insert being formed by at least two layers of a pliant material, at least one compartment being formed between said layers.

10

18. An apparatus for dividing a longitudinally extending conduit into compartments substantially as hereinbefore described with reference to the accompanying drawings.

15 19. A method of dividing a longitudinally extending conduit into compartments substantially as hereinbefore described with reference to the accompanying drawings.

20. An apparatus for dividing a longitudinally extending underground conduit into compartments substantially as hereinbefore described with reference to the accompanying drawings.

25 DATED this 4<sup>th</sup> day of July, 2003

**MARC TALON, INC.**

By DAVIES COLLISON CAVE

Patent Attorneys for the Applicant

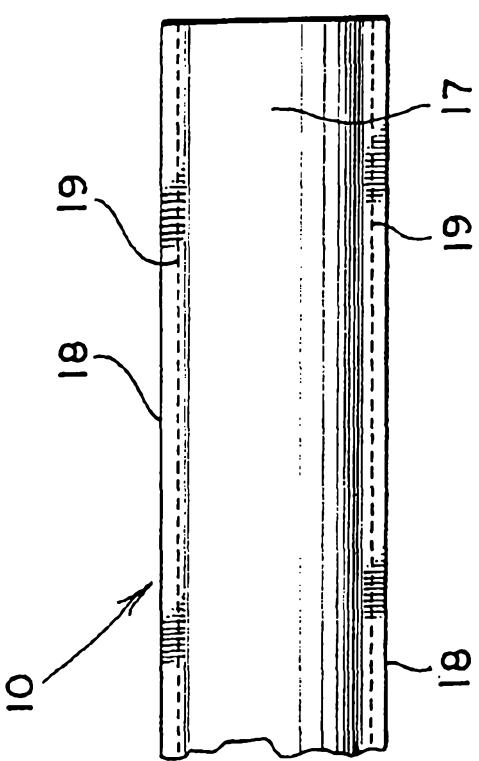
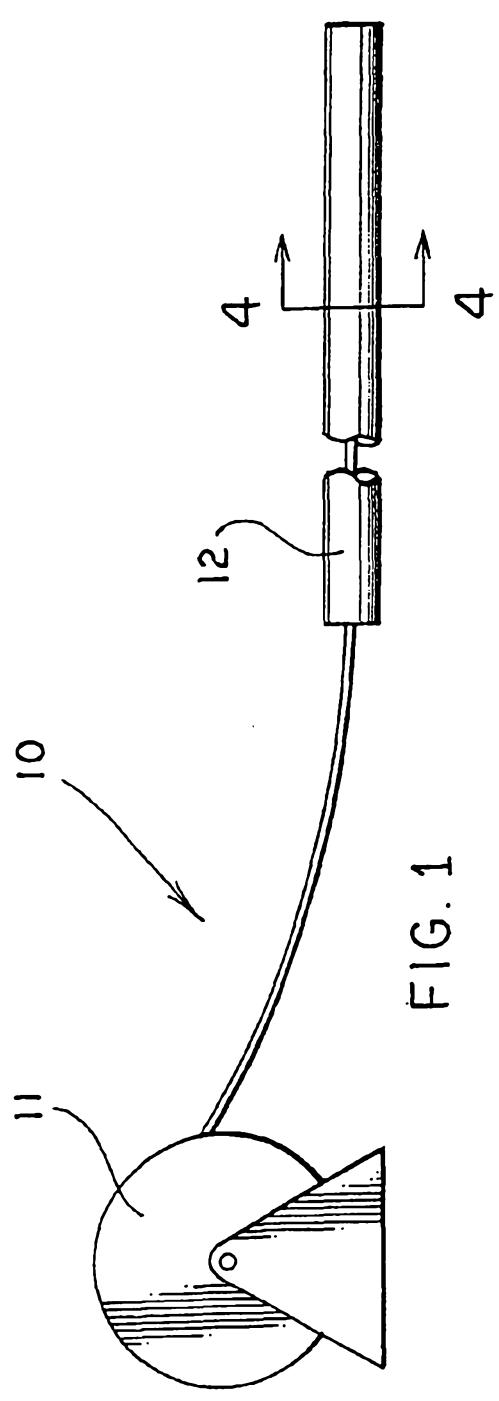


FIG. 2

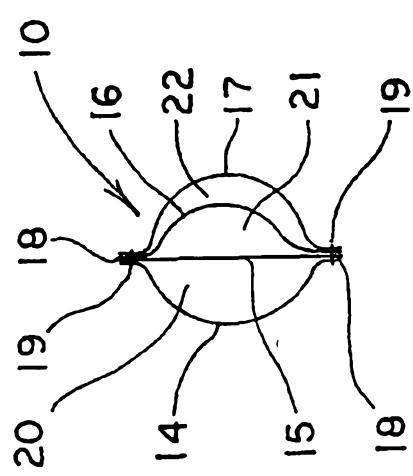


FIG. 3

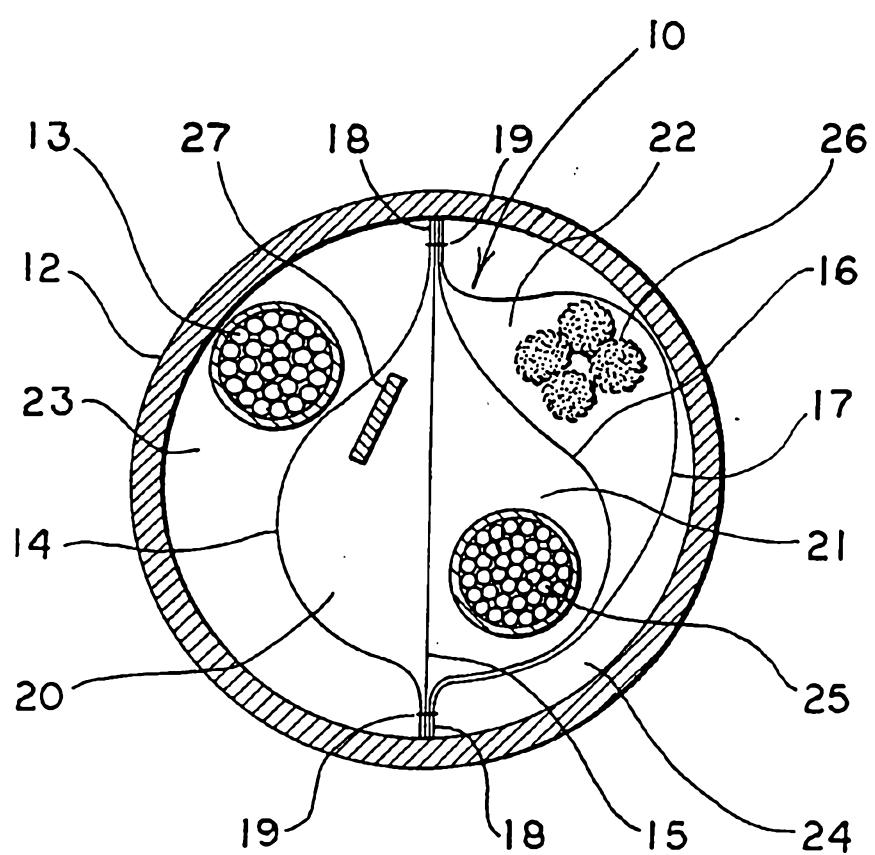


FIG. 4