

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date
16 September 2004 (16.09.2004)

PCT

(10) International Publication Number
WO 2004/079431 A1

(51) International Patent Classification⁷: G02B 27/01,
23/14, 25/00

AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,
ZW.

(21) International Application Number:
PCT/US2004/005103

(22) International Filing Date: 20 February 2004 (20.02.2004)

(25) Filing Language: English

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),
Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European
(AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR,
GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK,
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
ML, MR, NE, SN, TD, TG).

(26) Publication Language: English

(30) Priority Data:
60/451,963 5 March 2003 (05.03.2003) US

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

(71) Applicant: 3M INNOVATIVE PROPERTIES COMPANY [US/US]; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).

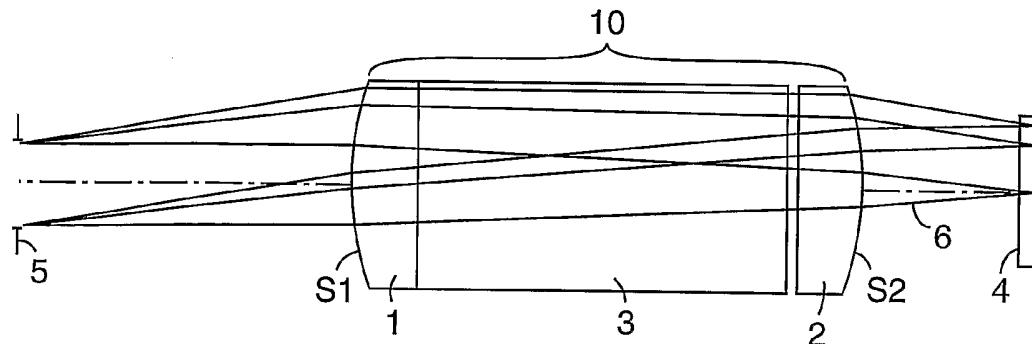
For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(72) Inventor: MOSKOVICH, Jacob; 3M Center, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).

(74) Agents: BLACK, Bruce, E. et al.; Office of Intellectual Property Counsel, Post Office Box 33427, Saint Paul, MN 55133-3427 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

(54) Title: DIFFRACTIVE LENS



WO 2004/079431 A1

(57) Abstract: An optical system for use in a head-mounted display is provided which includes a microdisplay (4) and a magnifier (10) for producing a magnified image of the microdisplay for viewing by a human eye. The magnifier (10) includes a diffractive surface and has in order: a first element (1) having a first surface (S1) which is convex in the direction of the long conjugate, a block (3) of optical material, and a second element (2) having a second surface (S2) which is convex in the direction of the short conjugate. The first surface (S1) is preferably the diffractive surface. The magnifier provides a long eye relief, a large exit pupil, and a large field of view with a minimum of components.

DIFFRACTIVE LENS

FIELD OF THE INVENTION

5 This invention relates to optical designs employing diffractive surfaces and, in particular, to optical designs employing diffractive surfaces for use in head-mounted display systems.

BACKGROUND OF THE INVENTION

10 Optical systems for use in head-mounted display systems preferably have the following features:

- (1) a sufficiently long eye relief to allow for comfortable viewing by a user wearing eyeglasses;
- (2) a sufficiently large exit pupil to minimize restrictions on placement of the observer's eye; and
- (3) a sufficiently large field of view to provide a comfortably magnified image of the system's microdisplay.

In addition, it is also desirable for the optical system to be light in weight and to fit into an overall package which can be comfortably worn by the user.

20 Most frequently the microdisplay used in a head-mounted display system is a LCD light valve device. To assure maximum contrast of the image for this type of device, the optical system used to produce a magnified image of the microdisplay is preferably telecentric on its short conjugate side, i.e., the side where the microdisplay is located.

25 As known in the art, telecentric lenses are lenses which have at least one pupil at infinity. In terms of principal rays, having a pupil at infinity means that the principal rays are parallel to the optical axis (a) in object space, if the entrance pupil is at infinity, or (b) in image space, if the exit pupil is at infinity.

30 In practical applications, a telecentric pupil need not actually be at infinity since a lens having an entrance or exit pupil at a sufficiently large distance from the lens' optical surfaces will in essence operate as a telecentric system. The principal rays for such a lens will be substantially parallel to the optical axis and thus the lens will in general be

functionally equivalent to a lens for which the theoretical (Gaussian) location of the pupil is at infinity.

Accordingly, as used herein, the terms "telecentric" and "telecentric lens" are intended to include lenses which have a pupil at a long distance from the lens' elements, and the term "telecentric pupil" is used to describe such a pupil at a long distance from the lens' elements. For the lens systems of the invention, the telecentric pupil distance will in general be at least about two times the lens' focal length.

SUMMARY OF THE INVENTION

10 In accordance with a first aspect, the invention provides an optical system comprising:

(A) a microdisplay (4); and

15 (B) a magnifier (10) for producing a magnified image of the microdisplay (4) for viewing by a human eye, said magnifier having a focal length f_0 , a long conjugate side in the direction of the human eye, a short conjugate side in the direction of the microdisplay, and an f-number $f\#$ for light passing from the long conjugate to the short conjugate, said magnifier, in order from the long conjugate side to the short conjugate side, comprising:

20 (I) a first element (1) having a first surface (S1) which is convex in the direction of the long conjugate, said first element having a focal length f_1 ;

(II) a block (3) of optical material; and

25 (III) a second element (2) having a second surface (S2) which is convex in the direction of the short conjugate, said second element having a focal length f_2 ;

wherein:

25 (a) $f_1 > 0$;

(b) $f_2 > 0$;

(c) the first surface (S1) is a diffractive surface, or the second surface (S2) is a diffractive surface, or the magnifier (10) comprises a diffractive surface which is separate from the first and second surfaces;

30 (d) axial light passing through the optical system from the long conjugate to the short conjugate and converging at the microdisplay has a beam diameter at the diffractive surface whose maximum value is d ; and

(e) the beam diameter value d , the focal length f_0 , and the f-number satisfy the relationship:

$$(f\# \bullet d)/f_0 > 0.4 \text{ (preferably, } (f\# \bullet d)/f_0 > 0.8).$$

In accordance with a second aspect, the invention provides an optical system
5 comprising:

(A) a microdisplay (4); and

(B) a magnifier (10) for producing a magnified image of the
microdisplay (4) for viewing by a human eye, said magnifier having a focal length f_0 , a
long conjugate side in the direction of the human eye, and a short conjugate side in the
10 direction of the microdisplay, said magnifier, in order from the long conjugate side to the
short conjugate side, comprising:

(I) a first element (1) having a first surface (S1) which is convex in the
direction of the long conjugate, said first element having a focal length f_1 ;

(II) a block (3) of optical material; and

(III) a second element (2) having a second surface (S2) which is convex in the
direction of the short conjugate, said second element having a focal length f_2 ;

wherein:

(a) $f_1 > 0$;

(b) $f_2 > 0$;

20 (c) $f_1/f_2 > 1.0$; and

(d) the first surface (S1) is a diffractive surface, or the second surface
(S2) is a diffractive surface, or the magnifier comprises a diffractive surface which is
separate from the first and second surfaces.

In accordance with a third aspect, the invention provides an optical system
25 comprising:

(A) a microdisplay (4); and

(B) a magnifier (10) for producing a magnified image of the
microdisplay (4) for viewing by a human eye, said magnifier having a focal length f_0 , a
long conjugate side in the direction of the human eye, and a short conjugate side in the
30 direction of the microdisplay, said magnifier, in order from the long conjugate side to the
short conjugate side, comprising:

(I) a first element (1) having a first surface (S1) which is convex in the direction of the long conjugate, said first element having a focal length f_1 ;

(II) a block (3) of optical material; and

(III) a second element (2) having a second surface (S2) which is convex in the direction of the short conjugate, said second element having a focal length f_2 ;

5 wherein:

(a) $f_1 > 0$;

(b) $f_2 > 0$;

(c) $f_1/f_0 > 1.3$; and

10 (d) the first surface (S1) is a diffractive surface, or the second surface (S2) is a diffractive surface, or the magnifier comprises a diffractive surface which is separate from the first and second surfaces.

In accordance with a fourth aspect, the invention provides an optical system comprising:

15 (A) a microdisplay (4); and

(B) a magnifier (10) for producing a magnified image of the microdisplay (4) for viewing by a human eye, said magnifier having a long conjugate side in the direction of the human eye, a short conjugate side in the direction of the microdisplay, and, in order from the long conjugate side to the short conjugate side, comprises:

20 (I) a first element (1) having a first surface (S1) which is convex in the direction of the long conjugate, said first element having a focal length f_1 ;

(II) a block (3) of optical material; and

(III) a second element (2) having a second surface (S2) which is convex in the 25 direction of the short conjugate, said second element having a focal length f_2 ;

wherein:

(a) $f_1 > 0$;

(b) $f_2 > 0$; and

(c) the magnifier comprises a diffractive surface which is closer to the 30 magnifier's long conjugate side than to its short conjugate side.

Preferably, the first surface (S1) is the diffractive surface.

The reference symbols used in the above summaries of the various aspects of the invention are only for the convenience of the reader and are not intended to and should not be interpreted as limiting the scope of the invention. More generally, it is to be understood that both the foregoing general description and the following detailed description are merely exemplary of the invention, and are intended to provide an overview or framework for understanding the nature and character of the invention.

Additional features and advantages of the invention are set forth in the detailed description which follows, and in part will be readily apparent to those skilled in the art from that description or recognized by practicing the invention as described herein. The accompanying drawings are included to provide a further understanding of the invention, and are incorporated in and constitute a part of this specification.

BRIEF DESCRIPTION OF THE DRAWINGS

Figures 1 through 3 are schematic side views of representative optical systems constructed in accordance with the invention. Figure 1 generally shows the structure of Examples 1A-1F, while Figures 2 and 3 show the structure of Examples 2 and 3, respectively.

The reference numbers used in the figures correspond to the following:

1	first element
2	second element
3	block of optical material
4	microdisplay
5	aperture stop (pupil of user's eye)
6	axial beam
10	magnifier

DESCRIPTION OF THE PREFERRED EMBODIMENTS

As discussed above, the present invention provides optical systems for use in, for example, head-mounted display systems. Examples of the types of systems in which the present invention can be used can be found in Spitzer, U.S. Patent No. 6,384,982 entitled "Compact Image Display System for Eyeglasses or Other Head-Borne Frames".

In certain embodiments, the magnifier portion of the optical system of the invention comprises two positive elements separated by a block of optical material. In certain preferred embodiments, the magnifier portion consists of just the two positive elements and the block of optical material.

5 The block of optical material can be cemented to one or both of the positive optical elements. Alternatively, the block of optical material and one or both of the positive optical elements can be formed (e.g., molded) as one solid piece. Forming the entire optical system as a single component can greatly simplify the process of assembling head-mounted display systems during production.

10 The block of optical material between the positive optical elements is used to lengthen the separation between the elements by a factor proportional to the index of refraction of the material making up the block. This is done to produce an optical system suitable for packaging in a head-mounted display system. To fit various packaging requirements, the optical path through the solid block can be folded.

15 To minimize the overall weight of the optics, all the optical components, i.e., the first and second elements and the solid block, are preferably made out of plastic, e.g., acrylic.

20 Aspherical surfaces are used to correct monochromatic aberrations and a diffractive surface is used to provide color correction without the need to include additional elements in the system. For example, each of the positive elements can include an aspheric surface and one of the positive elements can include a diffractive surface. The diffractive surface can also be aspheric if desired.

25 For systems in which the positive elements are separate components, the aspheric and diffractive surfaces can be on either side of the element, i.e., the side facing the long conjugate end or the short conjugate end of the optical system. When a positive element is combined with the solid block of optical material, the free surface of the element (i.e., the surface not combined with the block) will be either aspheric or aspheric and diffractive. The diffractive surface can be formed on an end surface of the solid block of optical material for systems in which the solid block has a free end surface.

30 The diffractive surface can be used on either of the positive elements or on either free end surface of the block of optical material for a block having two free end surfaces. Ghosting associated with secondary images in parasitic diffraction orders is minimized

when the diffractive surface is farther away from the microdisplay. Thus, a preferred location for the diffractive surface is the element or free surface of the block of optical material that will be closest to the observer's eye during use of the head-mounted display system. For systems in which the positive elements and the solid block are a single component, the diffractive surface is preferably at the end of the component farthest from the microdisplay.

The system preferably includes only one diffractive surface since the presence of multiple diffractive surfaces can result in diffractive interactions which will degrade the image provided to the user.

Without intending to limit it in any manner, the present invention will be more fully described by the following examples.

EXAMPLES

The following Examples 1A-1F, 2, and 3 illustrated optical systems suitable for use in head-mounted display systems where the optical system has the following characteristics:

- (1) a field of view of 18°, which corresponds to seeing a 12.5 inch diagonal image at 1 meter away from the viewer;
- (2) an exit pupil diameter of 6.0 millimeters for light traveling from the microdisplay to the user's eye; and
- (3) an eye relief distance of 25.0 millimeters.

The aspheric coefficients set forth in the prescription tables for Examples 1A-1F, 2, and 3 are for use in the following equation:

$$z = \frac{cy^2}{1 + [1 - (1 + k)c^2y^2]^{1/2}} + Dy^4 + Ey^6 + Fy^8 + Gy^{10} + Hy^{12} + Iy^{14}$$

where z is the surface sag at a distance y from the optical axis of the system, c is the curvature of the surface at the optical axis, and k is a conic constant, which is zero except where indicated in the prescriptions of Tables 1A-1F, 2, and 3.

The designation "a" associated with various surfaces in the tables represents a surface for which at least one of D, E, F, G, H, or I in the above equation is not zero; and the designation "c" indicates a surface for which k in the above equation is not zero. As used in the claims, an aspheric surface is a surface for which at least one of k, D, E, F, G,

H, or I is not zero. The designation "p" used with various of the surfaces in the tables represents a diffractive (phase) surface.

The prescription tables are constructed on the assumption that light travels from left to right in the figures. In actual practice, the user's eye will be on the left and the microdisplay will be on the right, and light will travel from right to left. In particular, the references in the prescription tables to objects/images and entrance/exit pupils are reversed from that used in the rest of this application. All dimensions given in the prescriptions and in Table 4 below are in millimeters. Surface 7 in the prescriptions of Examples 1A-1F, surface 6 in the prescription of Example 2, and surface 8 in the prescription of Example 3 is the cover glass of the microdisplay (imager). Surface 6 in Example 3 is a polarizer used with the imager. The index of refraction and dispersion of the block of optical material in Example 3 is given in standard six digit form, i.e., abcxyz, where n = 1.abc and v = xy.z.

The diffractive is formed on surface 5 in Examples 1A-1D, and on surface 2 in Examples 1E-1F, 2, and 3. For Examples 1A-1D, the characteristics of the diffractive surface in ZEMAX terminology are: diff order: 1, scaling (normalized) rad ap: 10, and quadratic phase term: -1907.1553; while for Examples 1E and 3, the characteristics are: diff order: 1, scaling (normalized) rad ap: 10, and P2 & P4 phase terms: -800.0 & 100.0, respectively; and for Examples 1F and 2, the characteristics are: diff order: 1, scaling (normalized) rad ap: 10, and P2 & P4 phase terms: -1200.0 & 100.0, respectively.

The focal lengths and selected other properties of the elements making up the magnifiers of Examples 1A-1F, 2, and 3 are set forth in Table 4, where f_0 is the focal length of the system, f_1 is the focal length of the element closest to the user's eye, f_2 is the focal length of the element closest to the microdisplay, BFL is the paraxial back focal distance at infinity not including the faceplate of the microdisplay, i.e., the distance from the element closest to the microdisplay to the focal plane for light traveling from left to right in the figures, and d is the diameter of the axial beam at the diffractive surface.

As to "T", this parameter is the distance between the first and last optical surfaces of the optical system. To achieve a preferred packaging configuration for a head-mounted display system, it is desirable to separate the components of the optical system by about 30 mm to 35 mm, which is approximately the distance between the optical axis of a user's eye and his or her corresponding temple. Hence, the overall distance between the first and the

last surface of the optical system is preferably larger than 30 mm. On the other hand, so that the optical system is not overly long, T is preferably less than 45 mm.

As can be seen from Table 4, f_0 , f_1 , and f_2 preferably satisfy the following relationships:

5 $f_1/f_2 > 1.0$; and/or
 $f_1/f_0 > 1.3$.

For the diffractive surface to be effective in terms of chromatic aberration correction, the minimum diameter of the axial beam at the diffractive surface preferably satisfies the following relationship:

10 $(f\# \bullet d)/f_0 > 0.4$,

where $f\#$ is the f-number of the optical system, i.e., the focal length f_0 divided by the entrance pupil diameter for light traveling from the long conjugate towards the short conjugate. For each of Examples 1A-1F, 2, and 3, the $f\#$ is 5. Most preferably, the diffractive surface is located at a position so that the $(f\# \bullet d)/f_0$ ratio is greater than 0.8.

15 Although specific embodiments of the invention have been described and illustrated, it is to be understood that a variety of modifications which do not depart from the scope and spirit of the invention will be evident to persons of ordinary skill in the art from the foregoing disclosure.

TABLE 1A

5

Surf.		Clear Aperture			
No.	Type	Radius	Thickness	Glass	Diameter
10	1	Aperture stop	25.00000		6.09
	2	ac	23.2851	5.00000 ACRYLIC	14.29
	3	∞	28.00000	ACRYLIC	14.28
	4	∞	0.50000		14.22
	5	p	∞	5.00000 ACRYLIC	14.22
	6	a	-21.0877	11.70000	14.30
15	7	∞	1.00000	BSC7	10.20
	8	∞	-0.01315		10.00

Symbol Description

a - Polynomial asphere
 c - Conic section
 p - Phase surface

Even Polynomial Aspheres and Conic Constants

Surf.

No.	k	D	E	F
2	-1.0000E+00	1.8457E-05	-1.1805E-06	3.2326E-08
6		1.1792E-04	-1.9097E-06	3.9462E-08

Surf.

No.	G	H	I
2	-2.9215E-10	-1.9562E-12	3.4875E-14
6	-4.0048E-10	4.3344E-13	1.5072E-14

First Order Data

35	f/number	5.00	Overall Length	-923.851
	Magnification	0.0305	Forward Vertex Distance	76.1868
	Object Height	160.00	Barrel Length	76.2000
	Object Distance	1000.04	Entrance Pupil Distance	0.00
40	Effective Focal Length	30.0003	Exit Pupil Distance	59.8232
	Image Distance	-.131546E-01	Stop Diameter	6.093
	Stop Surface Number	1	Distance to Stop	0.00

First Order Properties of Elements

Element Surface

Number	Numbers	Power	f'
1	2 3	0.21206E-01	47.157
3	5 6	0.26471E-01	37.778

50

TABLE 1B

5	Surf.					Clear Aperture Diameter
	No.	Type	Radius	Thickness	Glass	
10	1	Aperture stop	23.3136	25.00000		6.09
	2	ac	∞	5.00000	ACRYLIC	14.29
	3		∞	28.00000	ACRYLIC	14.28
	4		∞	0.50000		14.24
	5	p	∞	5.00000	ACRYLIC	14.24
	6	a	-21.0877	11.73460		14.11
	7		∞	1.00000	BSC7	10.15
	8		∞	0.00420		9.95

15
Symbol Description
 a - Polynomial asphere
 c - Conic section
 p - Phase surface

20
Even Polynomial Aspheres and Conic Constants

	Surf.	No.	k	D	E	F
25		2	-1.0000E+00	1.4796E-05	-9.7462E-07	3.1044E-08
		6		1.1792E-04	-1.9097E-06	3.9462E-08

	Surf.	No.	G	H	I
30		2	-3.3642E-10	-2.0677E-12	4.4089E-14
		6	-4.0048E-10	4.3344E-13	1.5072E-14

	First Order Data			
35	f/number	5.00	Overall Length	-924.045
	Magnification	0.0305	Forward Vertex Distance	76.2388
	Object Height	160.00	Barrel Length	76.2346
	Object Distance	1000.28	Entrance Pupil Distance	0.00
	Effective Focal Length	30.0078	Exit Pupil Distance	59.8511
40	Image Distance	0.419694E-02	Stop Diameter	6.095
	Stop Surface Number	1	Distance to Stop	0.00

First Order Properties of Elements

	Element Surface Number	Surf. Numbers	Power	f'
45	1	2 3	0.21180E-01	47.215
	3	5 6	0.26471E-01	37.778

TABLE 1C

5	Surf.					Clear Aperture Diameter
	No.	Type	Radius	Thickness	Glass	
10	1	Aperture stop	23.2851	25.00000		6.09
	2	ac	∞	3.50000	ACRYLIC	14.29
	3		∞	31.00000	ACRYLIC	14.28
	4		∞	0.65000		14.22
	5	p	∞	3.50000	ACRYLIC	14.22
	6	a	-21.0877	11.70000		14.09
	7		∞	1.00000	BSC7	10.13
	8		∞	-0.00967		10.00

15
Symbol Description
 a - Polynomial asphere
 c - Conic section
 p - Phase surface

20 **Even Polynomial Aspheres and Conic Constants**

	Surf.				
	No.	k	D	E	F
25	2	-1.00000E+00	1.8457E-05	-1.1805E-06	3.2326E-08
	6		1.1792E-04	-1.9097E-06	3.9462E-08

	Surf.			
	No.	G	H	I
30	2	-2.9215E-10	-1.9562E-12	3.4875E-14
	6	-4.0048E-10	4.3344E-13	1.5072E-14

	First Order Data				
35	f/number	5.00	Overall Length		-927.210
	Magnification	0.0305	Forward Vertex Distance		76.3403
	Object Height	160.00	Barrel Length		76.3500
	Object Distance	1003.55	Entrance Pupil Distance		0.00
	Effective Focal Length	30.1001	Exit Pupil Distance		59.3244
40	Image Distance	-.967404E-02	Stop Diameter		6.115
	Stop Surface Number	1	Distance to Stop		0.00

First Order Properties of Elements

	Element Surface				
	Number	Numbers	Power	f'	
45	1	2 3	0.21206E-01	47.157	
	3	5 6	0.26549E-01	37.667	

TABLE 1D

5	Surf.					Clear Aperture Diameter
	No.	Type	Radius	Thickness	Glass	
10	1	Aperture stop	25.00000			6.09
	2	ac	23.3136	3.50000	ACRYLIC	14.29
	3		∞	31.00000	ACRYLIC	14.28
	4		∞	0.65000		14.24
	5	p	∞	3.50000	ACRYLIC	14.24
	6	a	-21.0877	11.73460		14.11
	7		∞	1.00000	BSC7	10.15
	8		∞	0.00784		10.00

15
Symbol Description
 a - Polynomial asphere
 c - Conic section
 p - Phase surface

20
Even Polynomial Aspheres and Conic Constants

Surf.						
No.	k	D	E	F		
25	-1.0000E+00	1.4796E-05	-9.7462E-07	3.1044E-08		
	6	1.1792E-04	-1.9097E-06	3.9462E-08		

Surf.						
No.	G	H	I			
30	-3.3642E-10	-2.0677E-12	4.4089E-14			
	6	-4.0048E-10	4.3344E-13	1.5072E-14		

First Order Data						
f/number	5.00		Overall Length		-927.398	
Magnification	0.0305		Forward Vertex Distance		76.3924	
Object Height	160.00		Barrel Length		76.3846	
Object Distance	1003.79		Entrance Pupil Distance		0.00	
Effective Focal Length	30.1075		Exit Pupil Distance		59.3507	
Image Distance	0.783791E-02		Stop Diameter		6.116	
40	Stop Surface Number	1	Distance to Stop		0.00	

First Order Properties of Elements						
Element Surface						
Number	Numbers	Power	f'			
45	1 2 3	0.21180E-01	47.215			
	3 5 6	0.26549E-01	37.667			

TABLE 1E

5	Surf.					Clear Aperture Diameter
	No.	Type	Radius	Thickness	Glass	
10	1	Aperture stop	23.3136	25.00000		6.09
	2	acp	∞	3.50000	ACRYLIC	14.29
	3		∞	31.00000	ACRYLIC	14.28
	4		∞	0.65000		14.30
	5		∞	3.50000	ACRYLIC	14.24
	6	a	-21.0877	11.10000		14.11
	7		∞	1.00000	BSC7	10.15
	8		∞	0.02818		10.00

15
Symbol Description
 a - Polynomial asphere
 c - Conic section
 p - Phase surface

20
Even Polynomial Aspheres and Conic Constants

	Surf.				
	No.	k	D	E	F
25	2	-1.00000E+00	1.4796E-05	-9.7462E-07	3.1044E-08
	6		1.1792E-04	-1.9097E-06	3.9462E-08

	Surf.			
	No.	G	H	I
30	2	-3.3642E-10	-2.0677E-12	4.4089E-14
	6	-4.0048E-10	4.3344E-13	1.5072E-14

	First Order Data				
35	f/number	5.00	Overall Length		-956.598
	Magnification	0.0305	Forward Vertex Distance		75.7782
	Object Height	160.00	Barrel Length		75.7500
	Object Distance	1032.38	Entrance Pupil Distance		0.00
	Effective Focal Length	31.0579	Exit Pupil Distance		75.7006
40	Image Distance	0.281843E-01	Stop Diameter		6.290
	Stop Surface Number	1	Distance to Stop		0.00

	First Order Properties of Elements				
	Element Surface				
	Number	Numbers	Power	f'	
45	1	2 3	0.22570E-01	44.306	
	3	5 6	0.23415E-01	42.707	

TABLE 1F

5	Surf.					Clear Aperture Diameter
	No.	Type	Radius	Thickness	Glass	
10	1	Aperture stop	23.3136	25.00000		6.09
	2	acp	23.3136	3.50000	ACRYLIC	14.29
	3		∞	31.00000	ACRYLIC	14.28
	4		∞	0.65000		14.30
	5		∞	3.50000	ACRYLIC	14.24
	6	a	-21.0877	10.50000		14.11
	7		∞	1.00000	BSC7	10.15
	8		∞	-0.02904		10.00

15
Symbol Description
 a - Polynomial asphere
 c - Conic section
 p - Phase surface

20 **Even Polynomial Aspheres and Conic Constants**

Surf.					
No.	k	D	E	F	
25	-1.00000E+00	1.4796E-05	-9.7462E-07	3.1044E-08	
	6		1.1792E-04	-1.9097E-06	3.9462E-08

Surf.					
No.	G	H	I		
30	2	-3.3642E-10	-2.0677E-12	4.4089E-14	
	6	-4.0048E-10	4.3344E-13	1.5072E-14	

First Order Data					
35	f/number	5.00	Overall Length		-948.861
	Magnification	0.0305	Forward Vertex Distance		75.1210
	Object Height	160.00	Barrel Length		75.1500
	Object Distance	1023.98	Entrance Pupil Distance		0.00
	Effective Focal Length	30.7991	Exit Pupil Distance		73.8276
40	Image Distance	-.290390E-01	Stop Diameter		6.239
	Stop Surface Number	1	Distance to Stop		0.00

First Order Properties of Elements

Element Surface				
Number	Numbers	Power	f'	
45	1 2 3	0.23266E-01	42.982	
	3 5 6	0.23415E-01	42.707	

TABLE 2

5	Surf.					Clear Aperture Diameter
	No.	Type	Radius	Thickness	Glass	
	1	Aperture stop	23.3136	25.00000		6.09
	2	acp	∞	3.50000	ACRYLIC	14.29
	3		∞	31.00000	ACRYLIC	14.28
10	4		∞	3.50000	ACRYLIC	14.24
	5	a	-21.0877	10.50000		14.11
	6		∞	1.00000	BSC7	10.15
	7		∞	0.31123		10.00

15 **Symbol Description**
 a - Polynomial asphere
 c - Conic section
 p - Phase surface

20 **Even Polynomial Aspheres and Conic Constants**

	Surf.	No.	k	D	E	F
25		2	-1.00000E+00	1.4796E-05	-9.7462E-07	3.1044E-08
		5		1.1792E-04	-1.9097E-06	3.9462E-08

	Surf.	No.	G	H	I
30		2	-3.3642E-10	-2.0677E-12	4.4089E-14
		5	-4.0048E-10	4.3344E-13	1.5072E-14

	First Order Data			
35	f/number	5.00	Overall Length	-937.929
	Magnification	0.0305	Forward Vertex Distance	74.8112
	Object Height	160.00	Barrel Length	74.5000
	Object Distance	1012.74	Entrance Pupil Distance	0.00
40	Effective Focal Length	30.4668	Exit Pupil Distance	74.4743
	Image Distance	0.311233	Stop Diameter	6.171
	Stop Surface Number	1	Distance to Stop	0.00

50 **First Order Properties of Elements**

	45	Element Surface		
	Number	Numbers	Power	f'
	1	2 3	0.23266E-01	42.982
	3	4 5	0.23415E-01	42.707

TABLE 3

5	Surf.					Clear Aperture Diameter
	No.	Type	Radius	Thickness	Glass	
10	1	Aperture stop	23.3136	25.00000		6.55
	2	acp	∞	3.50000	ACRYLIC	14.38
	3		∞	34.00000	533558	14.33
	4		∞	3.50000	ACRYLIC	13.71
	5	a	-21.0877	7.67000		13.66
	6		∞	1.00000	BSC7	11.12
	7		∞	2.60000		10.94
	8		∞	0.70000	BSC7	10.21
15	9		∞	0.00187		10.09

Symbol Description

a - Polynomial asphere
 c - Conic section
 20 p - Phase surface

Even Polynomial Aspheres and Conic Constants**Surf.**

25	No.	k	D	E	F
	2	-1.00000E+00	1.4796E-05	-9.7462E-07	3.1044E-08
	5		1.1792E-04	-1.9097E-06	3.9462E-08

No. G H I

30	2	-3.3642E-10	-2.0677E-12	4.4089E-14
	5	-4.0048E-10	4.3344E-13	1.5072E-14

First Order Data

35	f/number	5.00	Overall Length	-967.869
	Magnification	0.0305	Forward Vertex Distance	77.9719
	Object Height	160.00	Barrel Length	77.9700
	Object Distance	1045.84	Entrance Pupil Distance	0.00
	Effective Focal Length	31.4555	Exit Pupil Distance	75.2397
40	Image Distance	0.187063E-02	Stop Diameter	6.372
	Stop Surface Number	1	Distance to Stop	0.00

First Order Properties of Elements**Element Surface**

45	Number	Numbers	Power	f'
	1	2 3	0.22570E-01	44.306
	3	4 5	0.23415E-01	42.707

TABLE 4

5

	Ex. No.	f0	f1	f2	T	BFL	d
10	1A	30.0	47.16	37.78	38.50	13.26	3.00
	1B	30.0	47.21	37.78	38.50	13.31	2.97
	1C	30.1	47.16	37.67	38.65	13.27	2.82
	1D	30.1	47.21	37.67	38.65	13.32	2.83
	1E	31.1	44.31	42.71	38.65	12.94	6.12
	1F	30.8	42.98	42.71	38.65	12.07	6.24
15	2	30.5	42.98	42.71	38.00	12.40	6.17
	3	31.5	44.31	42.71	41.00	12.35	6.20

20

What is claimed is:

1. An optical system comprising:

(A) a microdisplay; and

(B) a magnifier for producing a magnified image of the microdisplay

5 for viewing by a human eye, said magnifier having a focal length f_0 , a long conjugate side in the direction of the human eye, a short conjugate side in the direction of the microdisplay, and an f-number $f\#$ for light passing from the long conjugate to the short conjugate, said magnifier, in order from the long conjugate side to the short conjugate side, comprising:

10 (I) a first element having a first surface which is convex in the direction of the long conjugate, said first element having a focal length f_1 ;

(II) a block of optical material; and

(III) a second element having a second surface which is convex in the direction of the short conjugate, said second element having a focal length f_2 ;

15 wherein:

(a) $f_1 > 0$;

(b) $f_2 > 0$;

(c) the first surface is a diffractive surface, or the second surface is a diffractive surface, or the magnifier comprises a diffractive surface which is separate from the first and second surfaces;

20 (d) axial light passing through the optical system from the long conjugate to the short conjugate and converging at the microdisplay has a beam diameter at the diffractive surface whose maximum value is d ; and

(e) the beam diameter value d , the focal length f_0 , and the f-number

25 satisfy the relationship:

$$(f\# \bullet d)/f_0 > 0.4.$$

2. The optical system of Claim 1 wherein the beam diameter value d , the focal length f_0 , and the f-number satisfy the relationship:

$$(f\# \bullet d)/f_0 > 0.8.$$

30 3. The optical system of Claim 1 wherein:

$$f_1/f_2 > 1.0.$$

4. The optical system of Claim 1 wherein:

$$f_1/f_0 > 1.3.$$

5. The optical system of Claim 1 wherein:

$$f_1/f_2 > 1.0; \text{ and}$$

$$f_1/f_0 > 1.3.$$

6. The optical system of Claim 1 wherein the diffractive surface is closer to the magnifier's long conjugate side than to its short conjugate side.

7. The optical system of Claim 6 wherein the first surface is the diffractive surface.

8. The optical system of Claim 7 wherein the first surface is both diffractive and aspheric.

9. The optical system of Claim 1 wherein the first and second surfaces are aspheric.

10. The optical system of Claim 1 wherein the magnifier is telecentric on its short conjugate side.

11. The optical system of Claim 1 wherein the first element, the block of optical material, and the second element are molded as one solid piece.

12. The optical system of Claim 1 wherein the optical path through the block of optical material is folded.

13. The optical system of Claim 1 wherein the distance T between the first and second surfaces satisfies the relationship:

$$30 \text{ millimeters} \leq T \leq 45 \text{ millimeters}.$$

14. An optical system comprising:

(A) a microdisplay; and

(B) a magnifier for producing a magnified image of the microdisplay

25 for viewing by a human eye, said magnifier having a focal length f_0 , a long conjugate side in the direction of the human eye, and a short conjugate side in the direction of the microdisplay, said magnifier, in order from the long conjugate side to the short conjugate side, comprising:

30 (I) a first element having a first surface which is convex in the direction of the long conjugate, said first element having a focal length f_1 ;

(II) a block of optical material; and

(III) a second element having a second surface which is convex in the direction of the short conjugate, said second element having a focal length f_2 ;

wherein:

- 5 (a) $f_1 > 0$;
- (b) $f_2 > 0$;
- (c) $f_1/f_2 > 1.0$; and

(d) the first surface is a diffractive surface, or the second surface is a diffractive surface, or the magnifier comprises a diffractive surface which is separate from the first and second surfaces.

10 15. The optical system of Claim 14 wherein:

$$f_1/f_0 > 1.3.$$

16. The optical system of Claim 14 wherein the diffractive surface is closer to the magnifier's long conjugate side than to its short conjugate side.

15 17. The optical system of Claim 16 wherein the first surface is the diffractive surface.

18. The optical system of Claim 17 wherein the first surface is both diffractive and aspheric.

19. The optical system of Claim 14 wherein the first and second surfaces are aspheric.

20 20. The optical system of Claim 14 wherein the magnifier is telecentric on its short conjugate side.

21. The optical system of Claim 14 wherein the first element, the block of optical material, and the second element are molded as one solid piece.

25 22. The optical system of Claim 14 wherein the optical path through the block of optical material is folded.

23. The optical system of Claim 14 wherein the distance T between the first and second surfaces satisfies the relationship:

$$30 \text{ millimeters} \leq T \leq 45 \text{ millimeters.}$$

24. An optical system comprising:

- 30 (A) a microdisplay; and
- (B) a magnifier for producing a magnified image of the microdisplay for viewing by a human eye, said magnifier having a focal length f_0 , a long conjugate side

in the direction of the human eye, and a short conjugate side in the direction of the microdisplay, said magnifier, in order from the long conjugate side to the short conjugate side, comprising:

5 (I) a first element having a first surface which is convex in the direction of the long conjugate, said first element having a focal length f_1 ;

(II) a block of optical material; and

1 (III) a second element having a second surface which is convex in the direction of the short conjugate, said second element having a focal length f_2 ;

wherein:

10 (a) $f_1 > 0$;

(b) $f_2 > 0$;

(c) $f_1/f_0 > 1.3$; and

15 (d) the first surface is a diffractive surface, or the second surface is a diffractive surface, or the magnifier comprises a diffractive surface which is separate from the first and second surfaces.

25. The optical system of Claim 24 wherein the diffractive surface is closer to the magnifier's long conjugate side than to its short conjugate side.

26. The optical system of Claim 25 wherein the first surface is the diffractive surface.

20 27. The optical system of Claim 26 wherein the first surface is both diffractive and aspheric.

28. The optical system of Claim 24 wherein the first and second surfaces are aspheric.

29. The optical system of Claim 24 wherein the magnifier is telecentric on its 25 short conjugate side.

30. The optical system of Claim 24 wherein the first element, the block of optical material, and the second element are molded as one solid piece.

31. The optical system of Claim 24 wherein the optical path through the block of optical material is folded.

30 32. The optical system of Claim 24 wherein the distance T between the first and second surfaces satisfies the relationship:

$$30 \text{ millimeters} \leq T \leq 45 \text{ millimeters.}$$

33. An optical system comprising:

- (A) a microdisplay; and
- (B) a magnifier for producing a magnified image of the microdisplay

for viewing by a human eye, said magnifier having a long conjugate side in the direction of the human eye, a short conjugate side in the direction of the microdisplay, and, in order from the long conjugate side to the short conjugate side, comprises:

(I) a first element having a first surface which is convex in the direction of the long conjugate, said first element having a focal length f_1 ;

(II) a block of optical material; and

(III) a second element having a second surface which is convex in the direction of the short conjugate, said second element having a focal length f_2 ;

wherein:

(a) $f_1 > 0$;

(b) $f_2 > 0$; and

15 (c) the magnifier comprises a diffractive surface which is closer to the magnifier's long conjugate side than to its short conjugate side.

34. The optical system of Claim 33 wherein the first surface is the diffractive surface.

35. The optical system of Claim 34 wherein the first surface is both diffractive and aspheric.

20 36. The optical system of Claim 33 wherein:

(a) the block of optical material has a long conjugate surface ;

(b) the first element has a long conjugate surface and a short conjugate surface, the long conjugate surface being the first surface;

25 (c) the short conjugate surface of the first element is spaced from the long conjugate surface of the block of optical material; and

(d) the short conjugate surface of the first element or the long conjugate surface of the block of optical material is the diffractive surface.

37. The optical system of Claim 33 wherein the first and second surfaces are aspheric.

30 38. The optical system of Claim 33 wherein the magnifier is telecentric on its short conjugate side.

39. The optical system of Claim 33 wherein the first element, the block of optical material, and the second element are molded as one solid piece.

40. The optical system of Claim 33 wherein the optical path through the block of optical material is folded.

5 41. The optical system of Claim 33 wherein the distance T between the first and second surfaces satisfies the relationship:

30 millimeters \leq T \leq 45 millimeters.

1/1

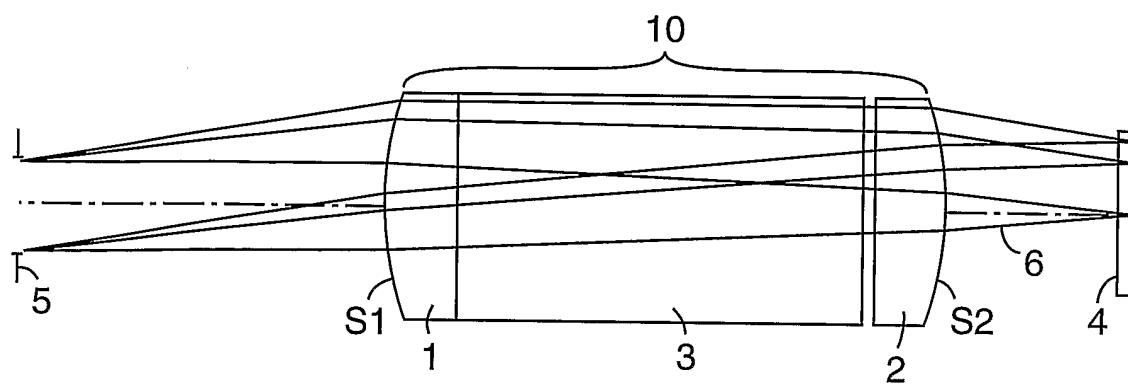


Fig. 1

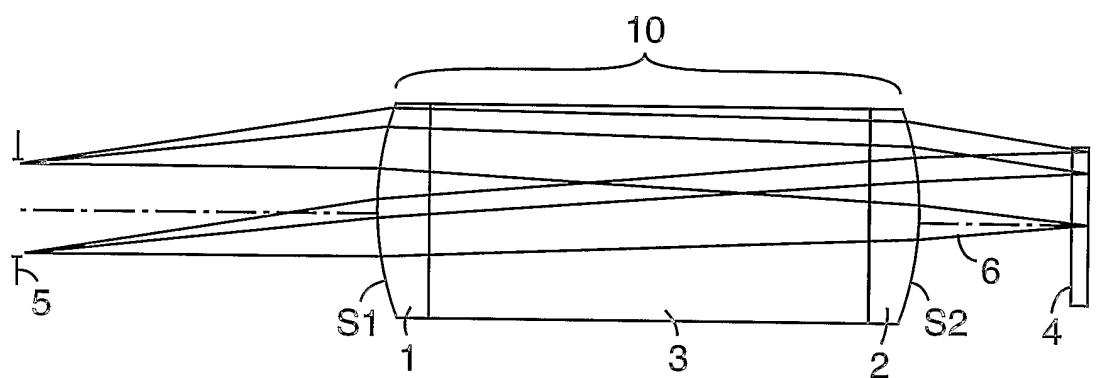


Fig. 2

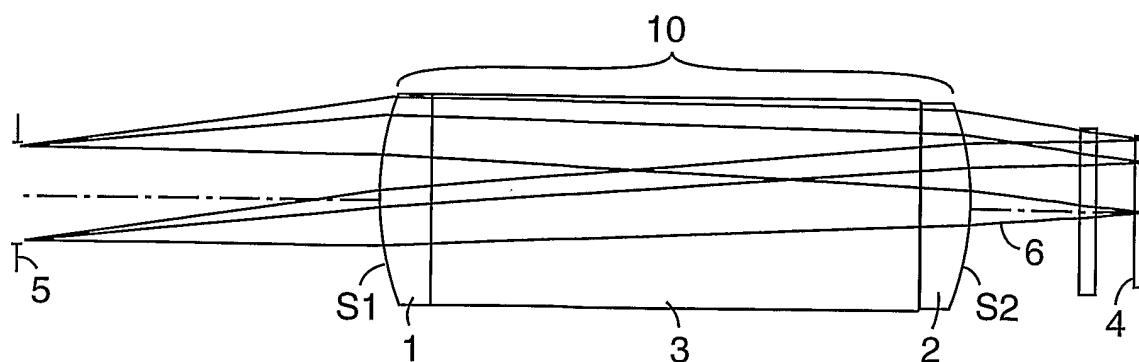


Fig. 3

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US2004/005103

A. CLASSIFICATION OF SUBJECT MATTER
 IPC 7 G02B27/01 G02B23/14 G02B25/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 IPC 7 G02B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	PATENT ABSTRACTS OF JAPAN vol. 2003, no. 06, 3 June 2003 (2003-06-03) -& JP 2003 035869 A (DAINIPPON PRINTING CO LTD; OLYMPUS OPTICAL CO LTD), 7 February 2003 (2003-02-07) the whole document -& US 2003/090753 A1 (OHYAGI YASUYUKI ET AL) 15 May 2003 (2003-05-15)	1-41
P, X	US 2002/039232 A1 (TAKEYAMA TETSUHIDE) 4 April 2002 (2002-04-04) abstract; figures 1-6	1-41
X	US 6 429 954 B1 (KASAI ICHIRO) 6 August 2002 (2002-08-06) figure 8	1-41
	----- -/-	

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

° Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

& document member of the same patent family

Date of the actual completion of the international search

21 July 2004

Date of mailing of the international search report

03/08/2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Daffner, M

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US2004/005103

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2003/030912 A1 (MOSKOVICH JACOB ET AL) 13 February 2003 (2003-02-13) the whole document -----	1-41

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US2004/005103

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
JP 2003035869	A	07-02-2003	US	2003090753 A1		15-05-2003
US 2003090753	A1	15-05-2003	JP	2003035869 A		07-02-2003
US 2002039232	A1	04-04-2002	JP	2002139695 A		17-05-2002
US 6429954	B1	06-08-2002	JP	2000352689 A		19-12-2000
US 2003030912	A1	13-02-2003	WO	02099508 A1		12-12-2002
			US	2002191297 A1		19-12-2002