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Yim

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(54) **METHOD, SYSTEM, AND APPARATUS FOR BONEY STRUCTURE TAP**

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A61B 17/16 (2006.01)
A61B 90/00 (2016.01)

(52) **U.S. Cl.**
CPC **A61B 17/1655** (2013.01); **A61B 2090/062** (2016.02)

(58) **Field of Classification Search**

CPC A61B 17/1655; A61B 2019/462; A61B 17/8625; A61B 19/46; A61F 2/4657; F16B 25/0057
USPC 606/79, 80, 96, 102, 300-321, 92-94; 411/395, 412, 413
See application file for complete search history.

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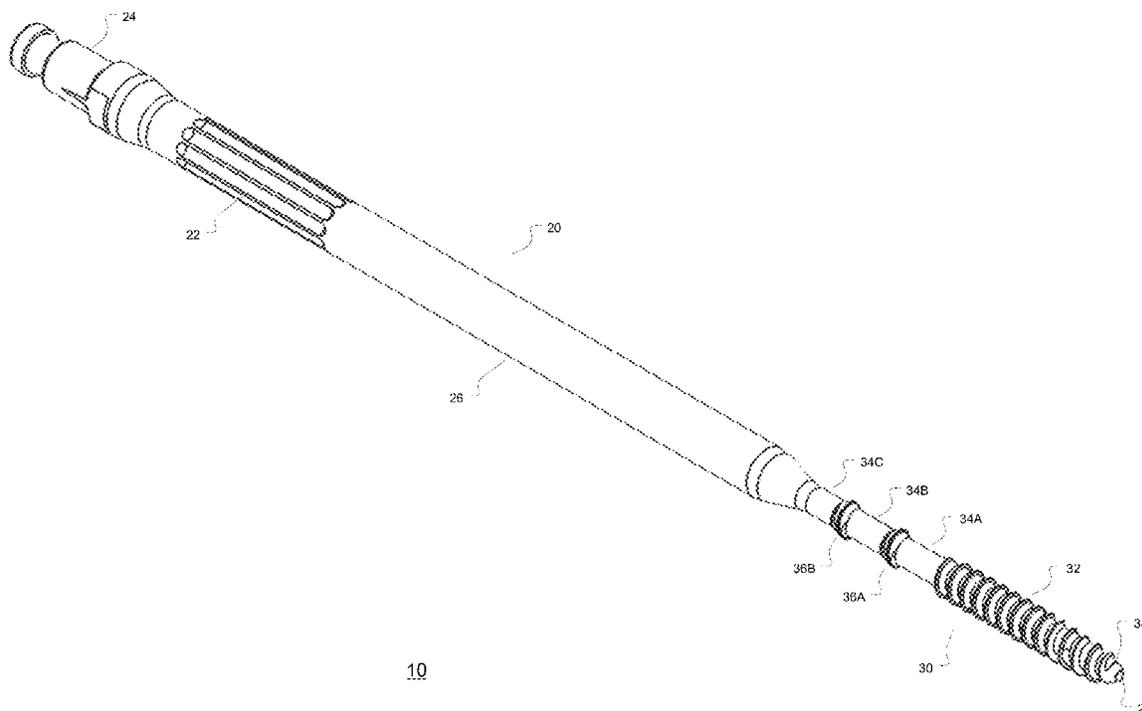
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(57) **ABSTRACT**

Embodiments of a bony structure tap with a plurality of landmarks. Other embodiments may be described and claimed.

18 Claims, 10 Drawing Sheets



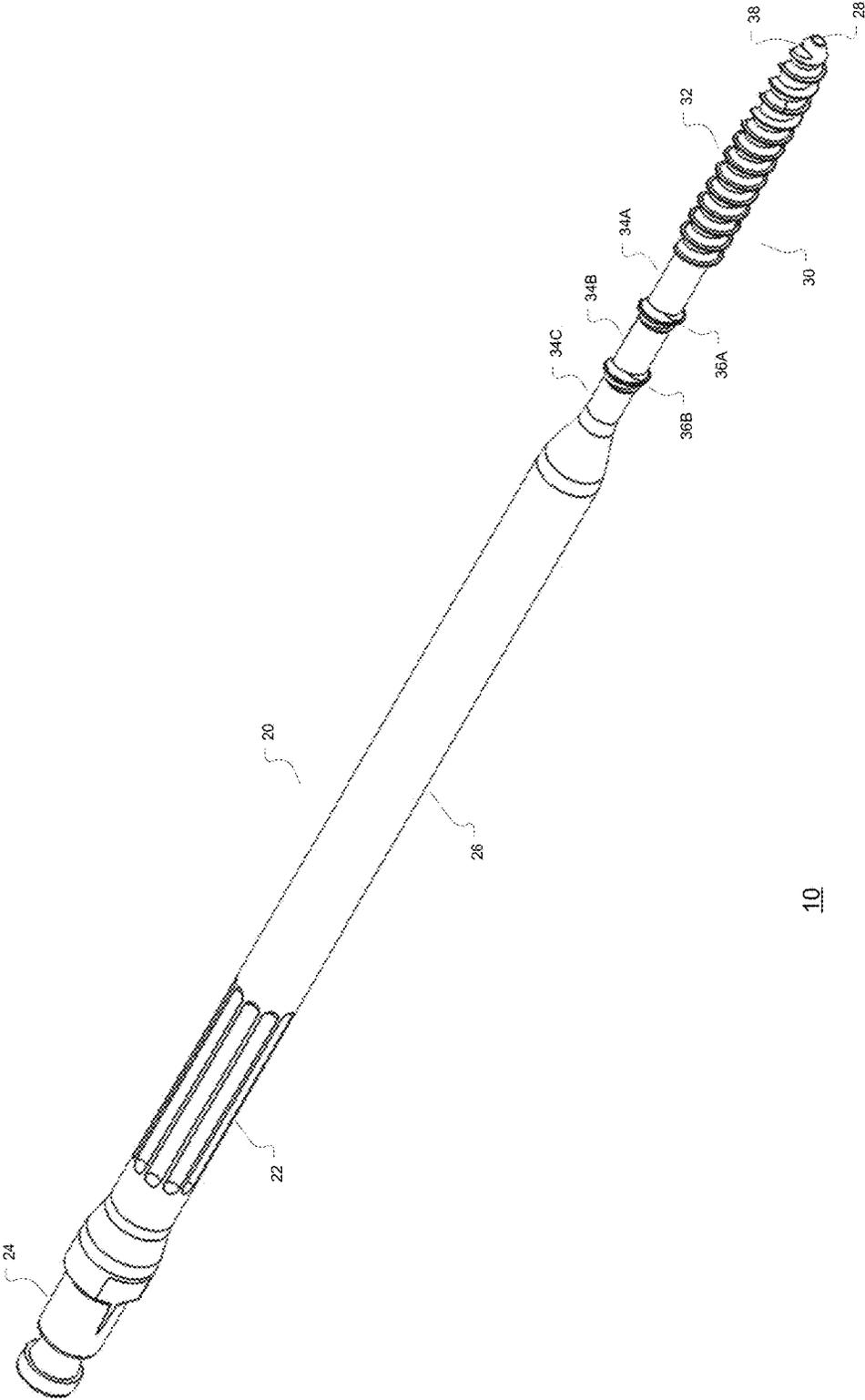


FIGURE 1A

10

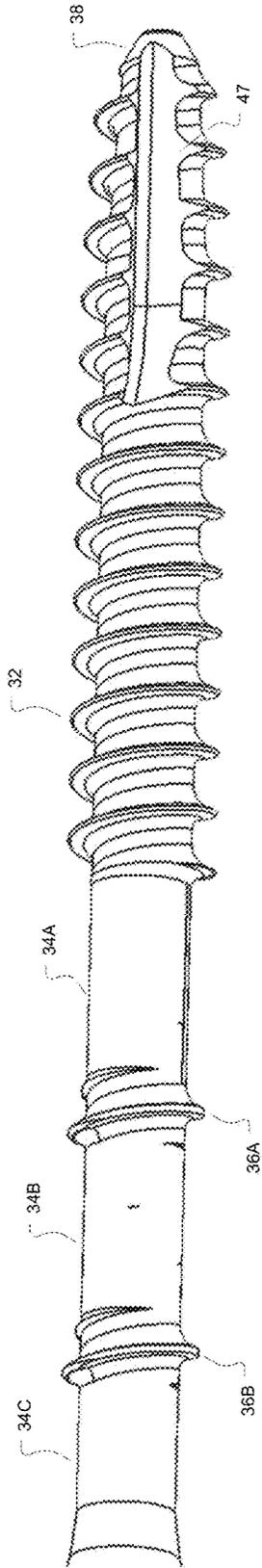


FIGURE 1B

30

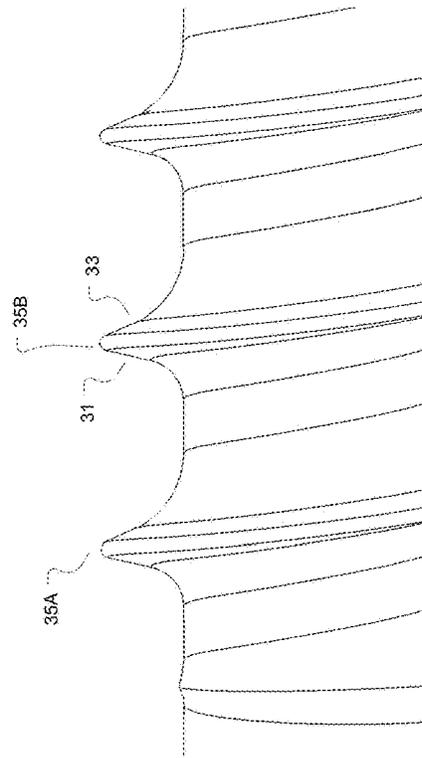


FIGURE 1C

32

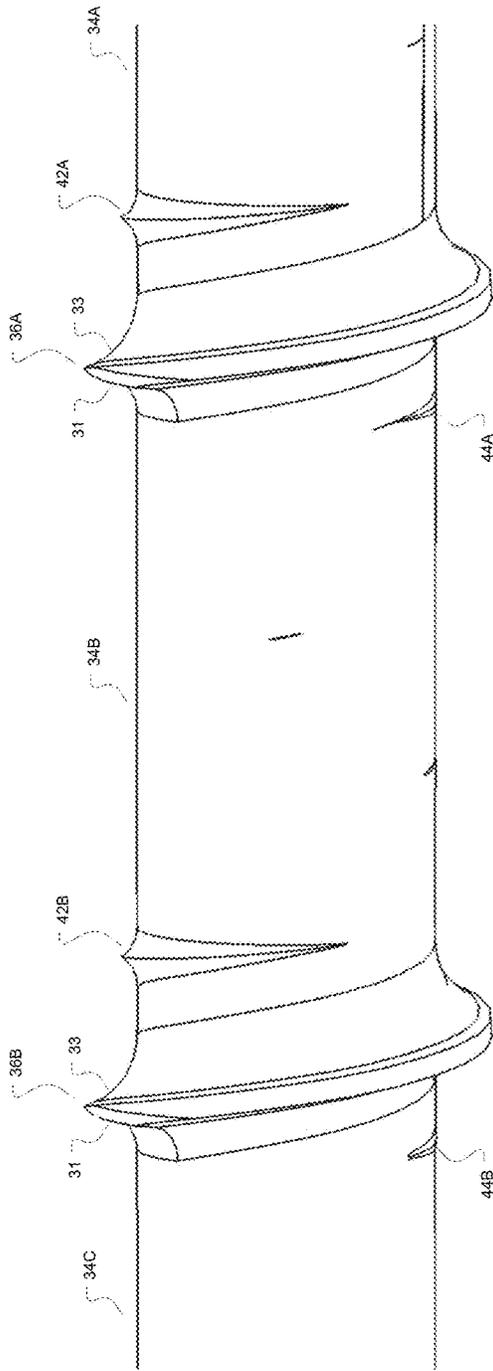


FIGURE 1D

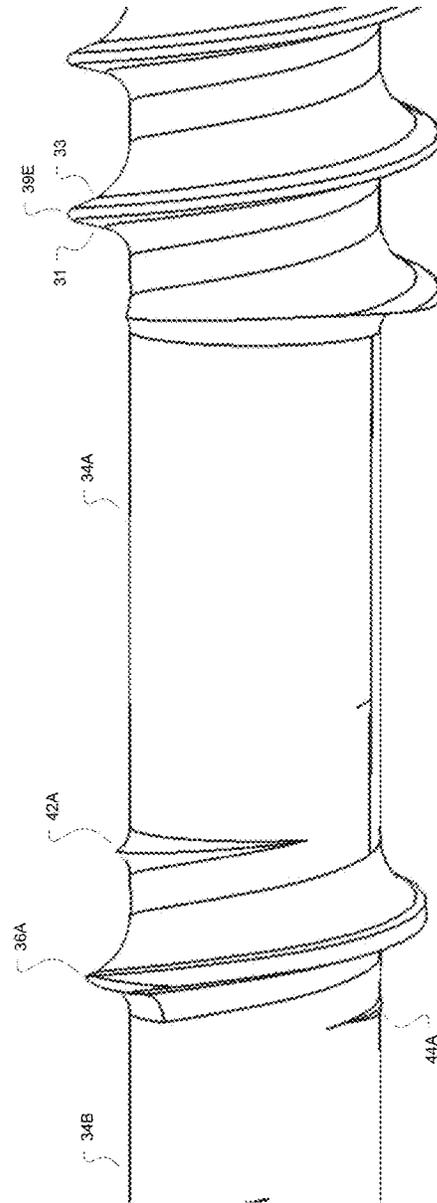
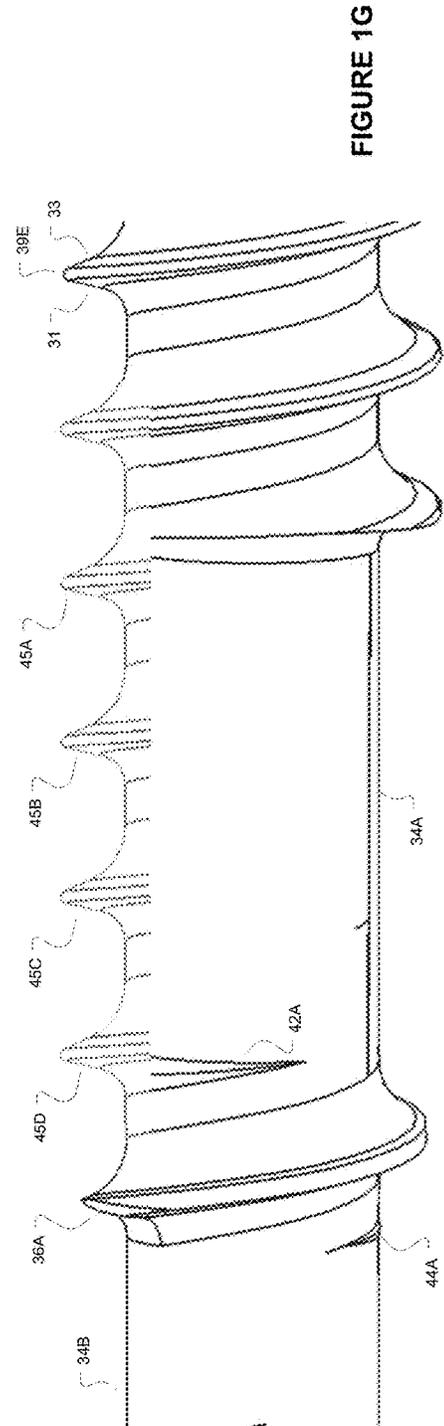
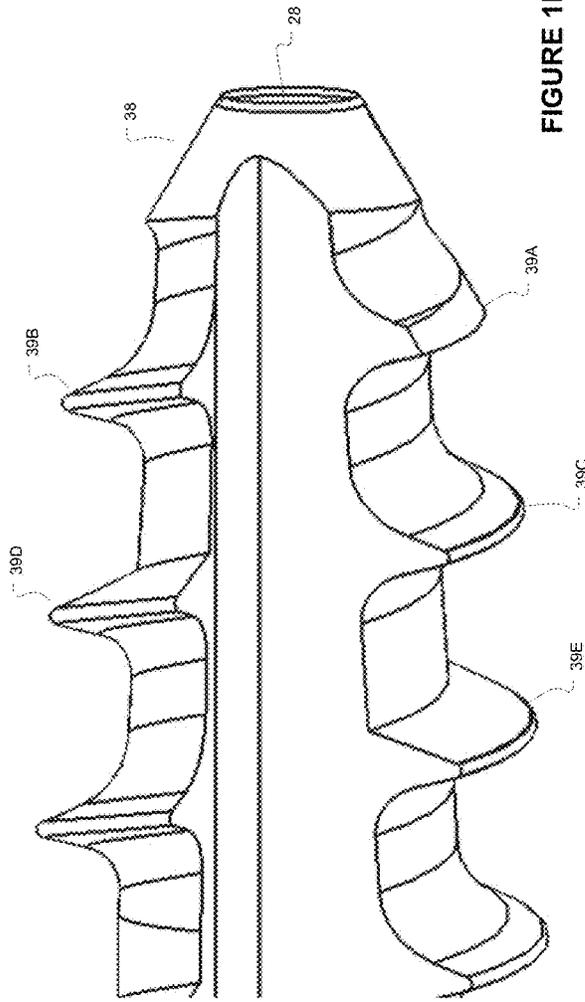


FIGURE 1E



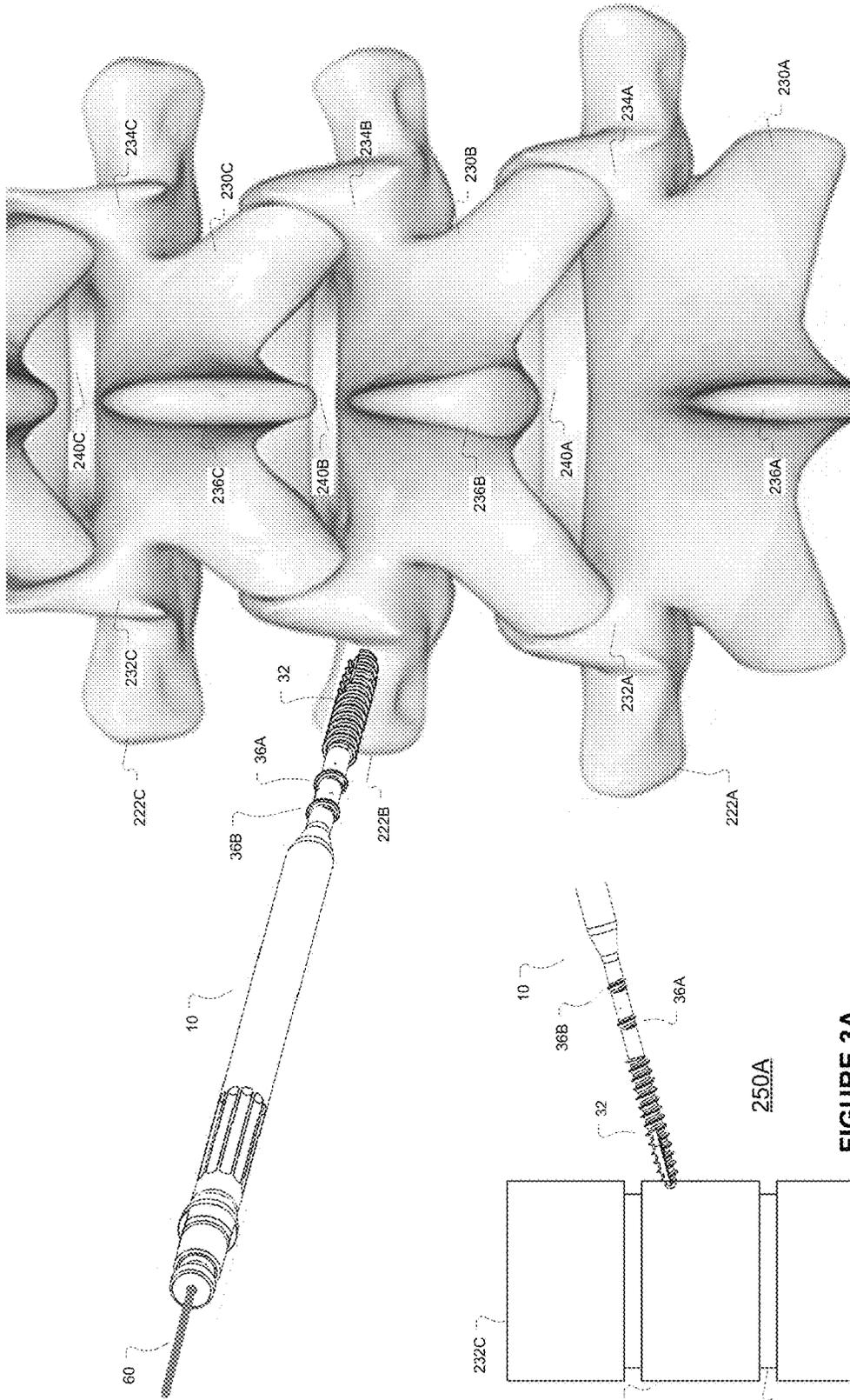


FIGURE 2A

FIGURE 3A

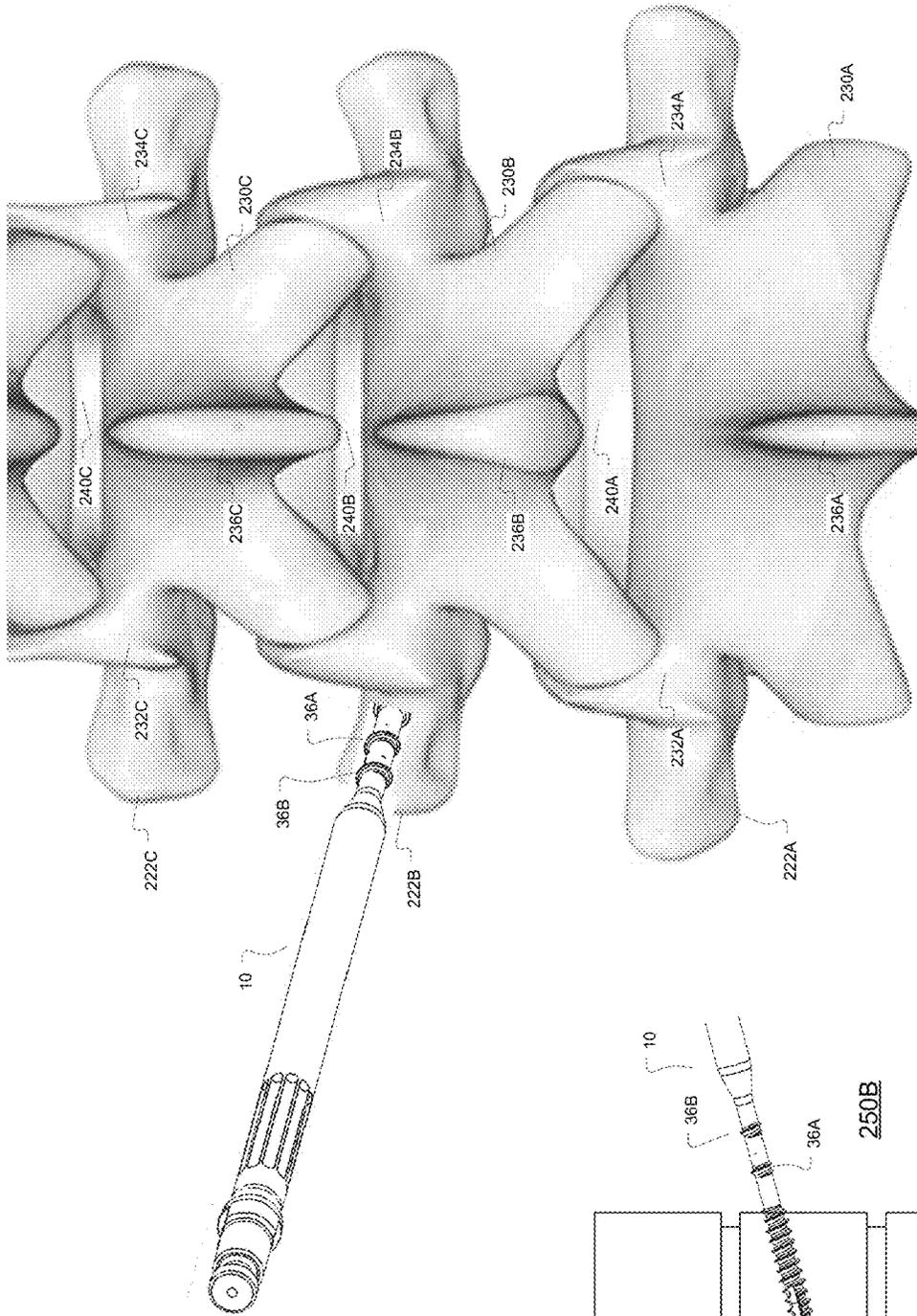


FIGURE 2B

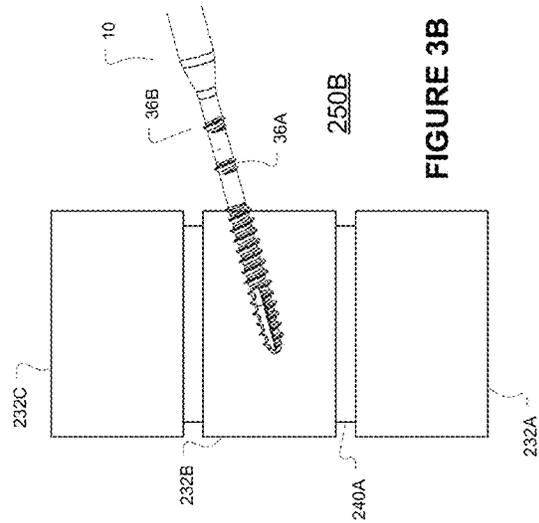


FIGURE 3B

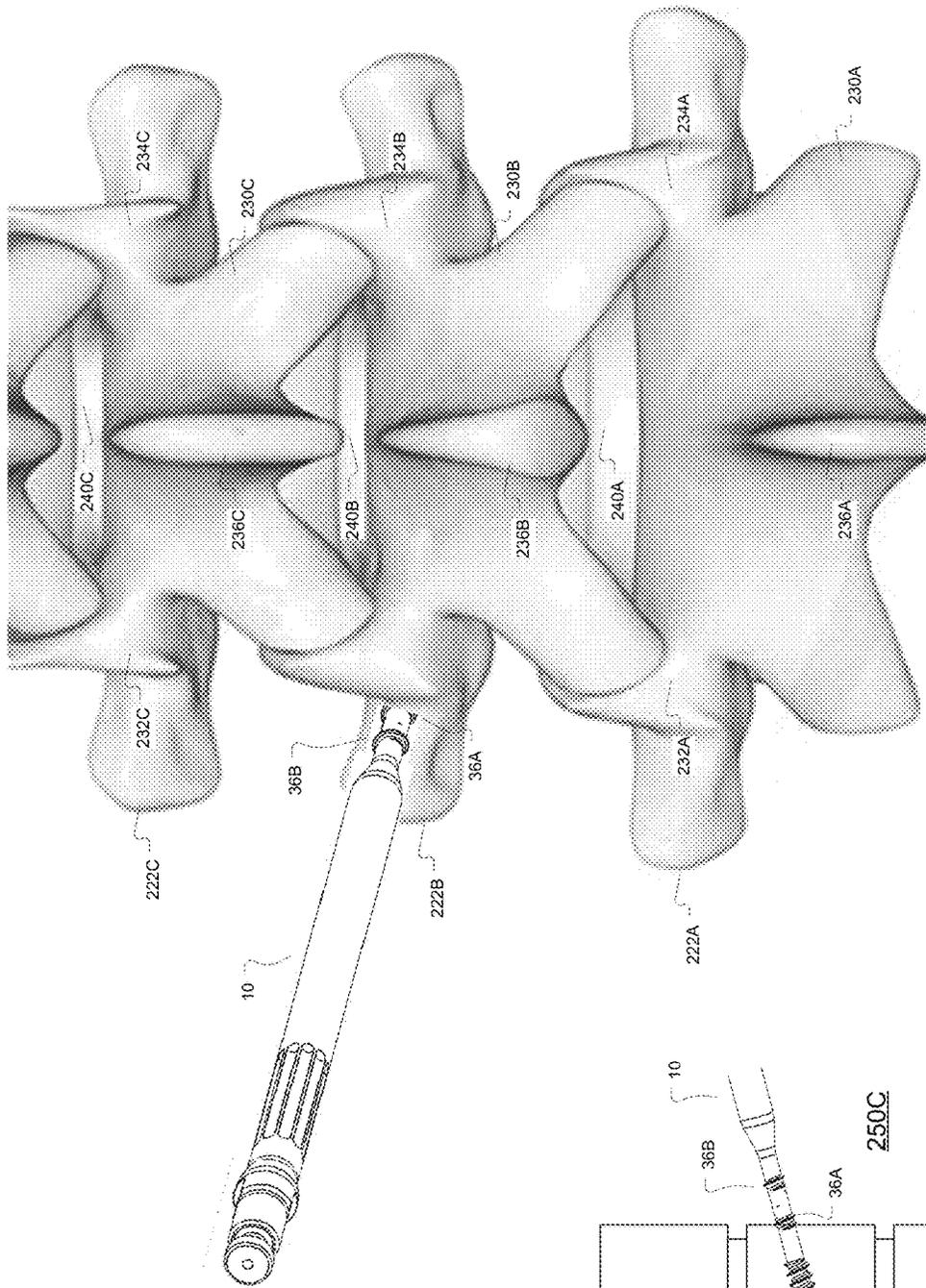


FIGURE 2C

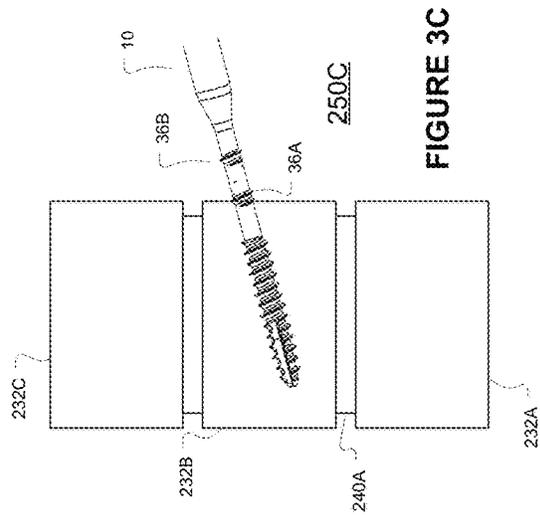
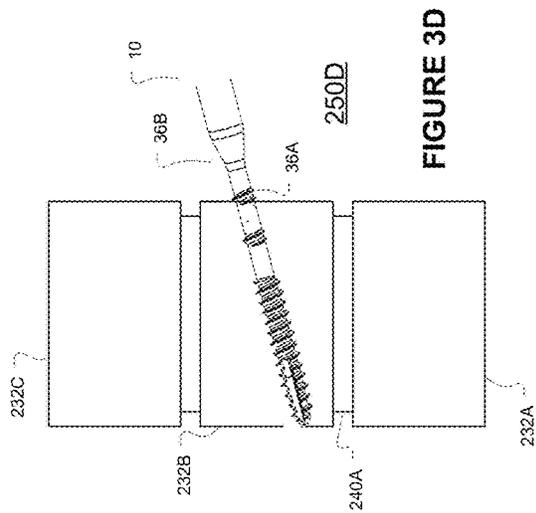
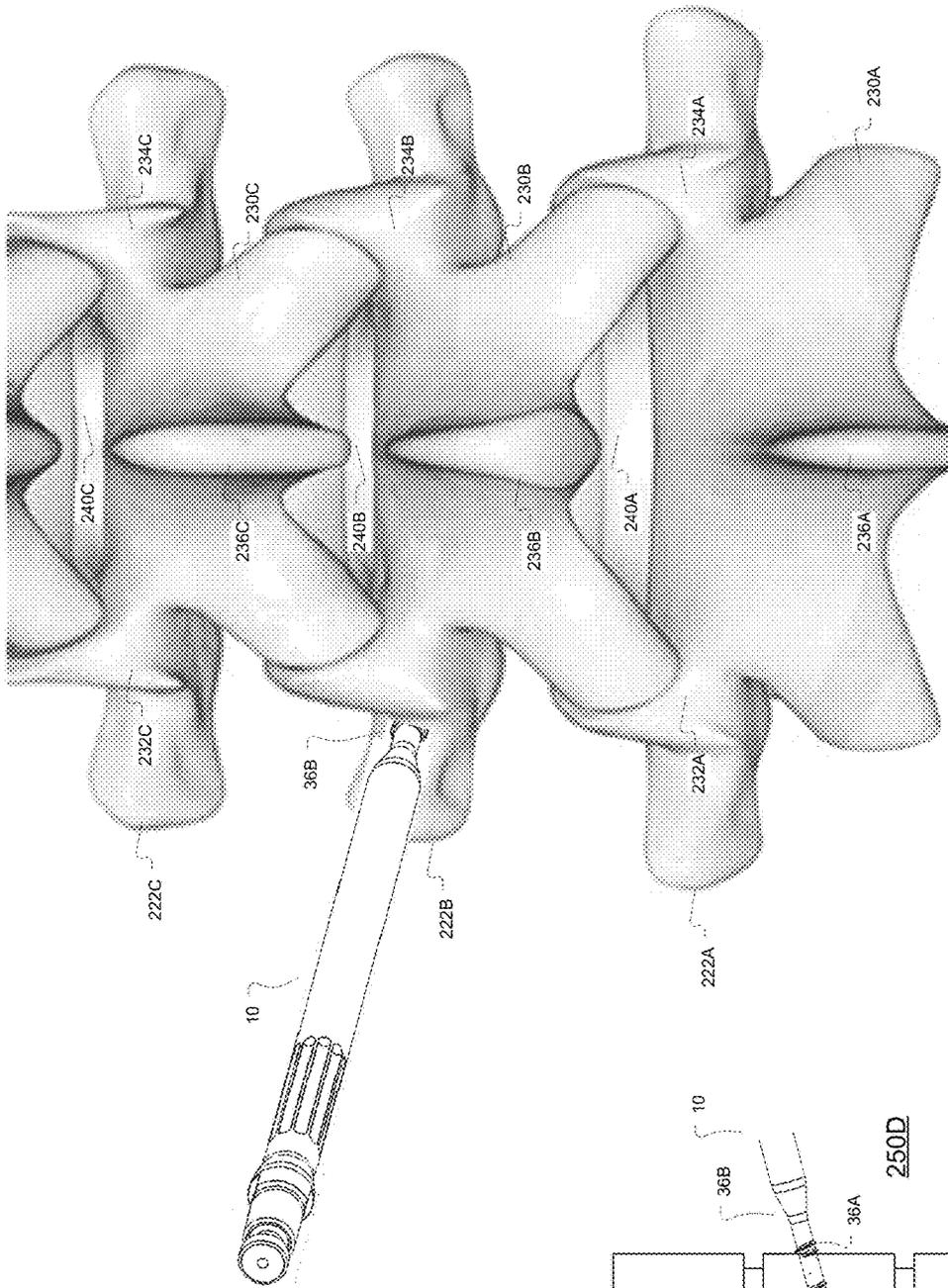


FIGURE 3C



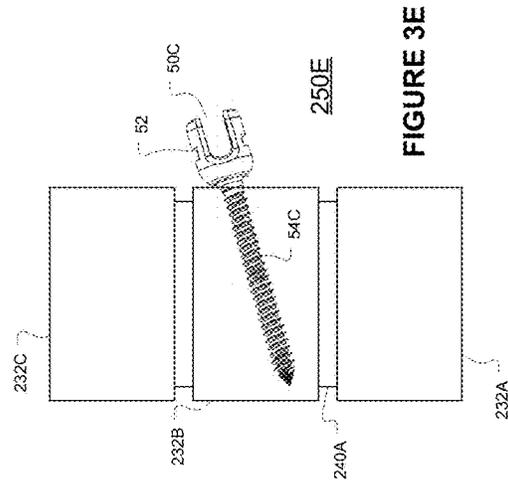
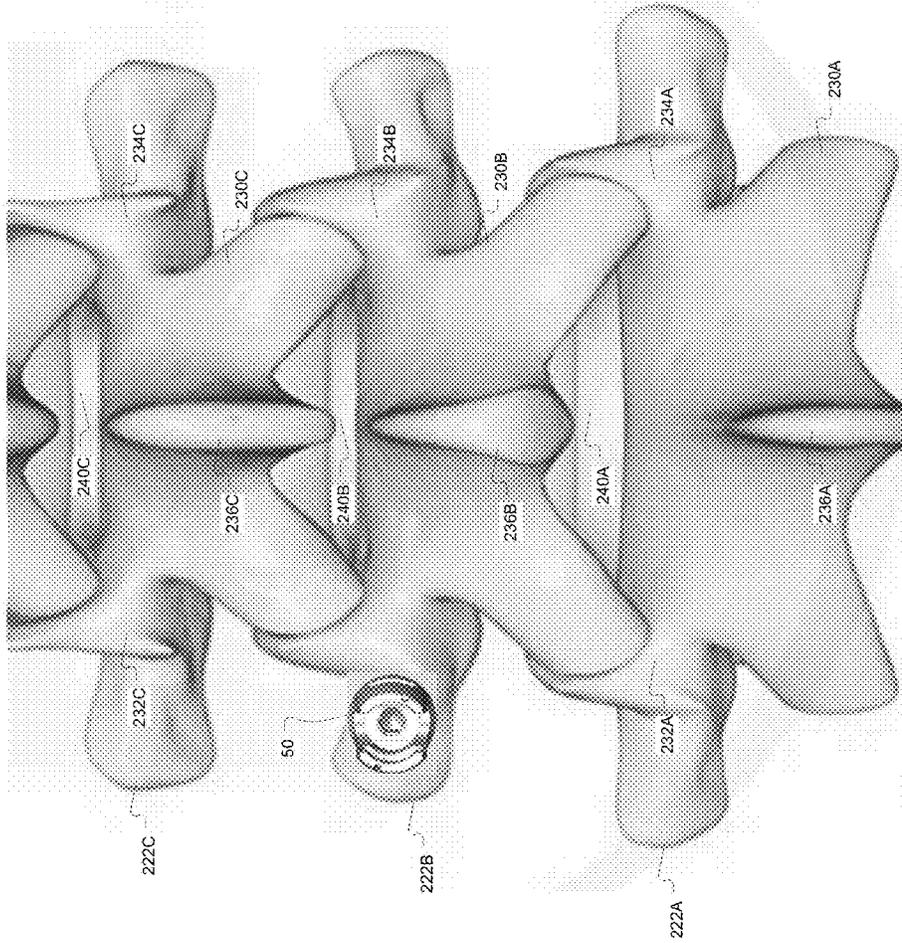
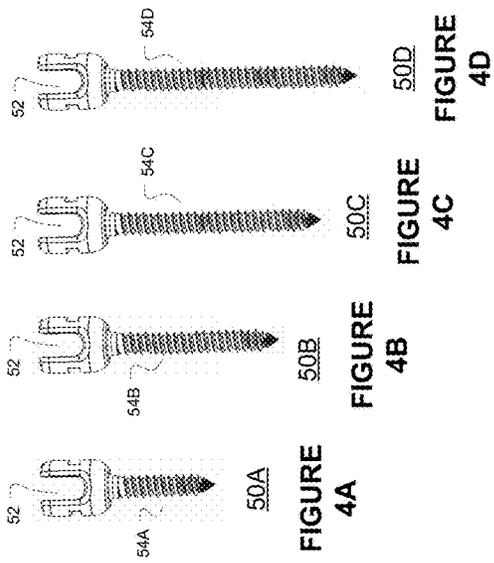
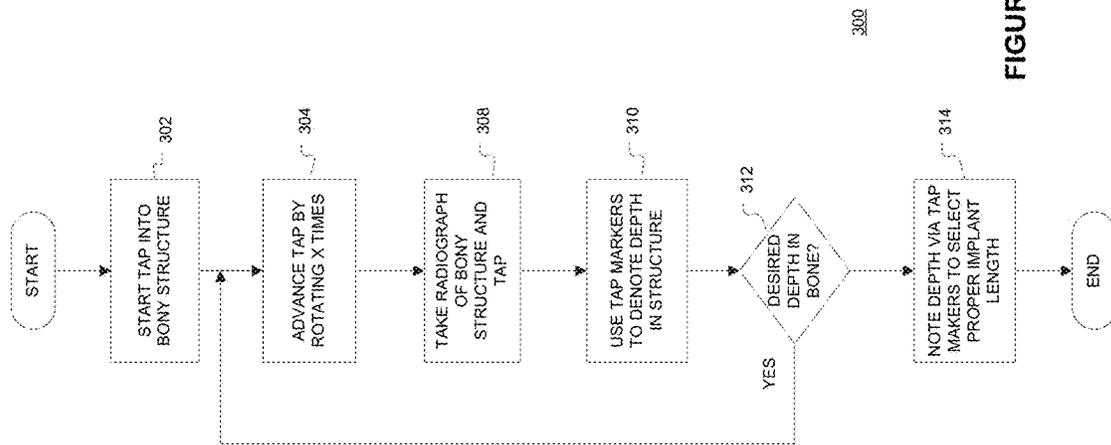


FIGURE 2E

FIGURE 3E

220E



300

FIGURE 4

METHOD, SYSTEM, AND APPARATUS FOR BONEY STRUCTURE TAP

CROSS REFERENCE TO RELATED APPLICATIONS

This application is related to U.S. Provisional Application No. 61/599,931, filed Feb. 16, 2012, entitled "METHOD, SYSTEM, AND APPARATUS FOR BONEY STRUCTURE TAP", and assigned Attorney Docket No. TS002US, which is incorporated by reference herein.

TECHNICAL FIELD

Various embodiments described herein relate generally to tapping or creating an opening for a threaded implant in a bony structure, including systems and methods for creating an opening for a threaded implant in a bony structure.

BACKGROUND INFORMATION

It may be desirable to creating an opening for a threaded implant in a bony structure in a closed, semi-closed, or occluded field and monitor the depth of the opening or tapping.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1A is an isometric diagram of a mammalian bony segment tap system according to various embodiments.

FIG. 1B is a diagram of a mammalian bony segment tap system distal tapping section according to various embodiments.

FIG. 1C is a diagram of a mammalian bony segment tap system distal tapping, thread section according to various embodiments.

FIG. 1D is a diagram of a mammalian bony segment tap system distal depth markers according to various embodiments.

FIG. 1E is a diagram of a mammalian bony segment tap system distal depth marker and thread section according to various embodiments.

FIG. 1F is a diagram of a mammalian bony segment tap system distal tapping, thread section tip according to various embodiments.

FIG. 1G is a diagram of a mammalian bony segment tap system distal depth marker and thread section with representative cut threads or taps linking same according to various embodiments.

FIGS. 2A to 2D are simplified posterior diagrams of a mammalian bony segment tap system processing a mammalian bony segment according to various embodiments.

FIG. 3A to 3D are simplified side, sectional diagrams of a mammalian bony segment tap system processing a mammalian bony segment according to various embodiments.

FIG. 2E is a simplified posterior diagrams of a mammalian bony segment implant coupled to a mammalian bony segment according to various embodiments.

FIG. 3E is a simplified side, sectional diagram of a mammalian bony segment implant coupled to a mammalian bony segment according to various embodiments.

FIG. 4 is a flow diagram illustrating mammalian bony segment stabilization algorithms according to various embodiments.

FIG. 4A to 4D are simplified front diagrams of a mammalian bony segment threaded implants according to various embodiments.

DETAILED DESCRIPTION

FIG. 1A is an isometric diagram of a mammalian bony segment tap system **10** according to various embodiments. The bony segment tap system (BSTS) **10** may include a distal tapping section **30** and handle **20**. The handle **20** may include a proximal tool coupling interface **24**, extension **26**, and grip **22** therebetween. In an embodiment a tool such as a fixed or ratcheting tool may be removably coupled to the tool coupling interface **24**. In another embodiment a fixed or ratcheting tool may be fixably coupled to the tool coupling interface **24** or directly to the handle section **20**.

The distal tapping section **30** may include a distal tap section **32** and one or more depth markers **36A** to **36B**. In an embodiment a depth marker **36A** may be separated from the distal tap section **32** by a smooth, smaller diameter section **34A**. In addition a second smaller diameter may separate the first depth marker section **36A** from the second depth marker **36B**. A further smaller diameter section **34C** may separate the second depth marker **36B** from a larger diameter extension **26** of the handle **20**. In an embodiment the first and the second depth markers or depth marking sections **36A**, **36B** may be small tap sections that are spirally aligned with the tap section **32** (as shown in FIG. 1G if the tap section **32** spiral threads were extended to depth marking section **36A**, the spirals would coincide or link radially about the longitudinal axis of the tap system **10** (the longitudinal axis extending from the tool interface **24** to the distal, slanted end **38**.)

In an embodiment the entire BSTS **10** may be cannulated **28** along the longitudinal axis so the BSTS **10** may be inserted over a K-wire or guide-wire **60** (FIG. 2A) in an embodiment. In an embodiment the cannulation **28** may have a radius of 1 to 2 mm or about 1.5 mm. It is noted the BSTS **10** may have an overall length of about 140 mm to 300 mm or about 220 mm in an embodiment. The maximum radius of the tap section **32** threads **39E** (FIG. 1F) may vary as a function of the radius the respective threaded implant (**50A** to **50D**, FIGS. 4A to 4D). In an embodiment a threaded implant maximum thread radius **39E** of the tap section **32** may be smaller than the respective threaded implant **50A** **50D** outer radius (of its threads **54A** to **54D**) to provide a secure coupling between the tapped bony section **222B** (FIG. 2E) and the threaded implant **50**. In an embodiment the BSTS **10** maximum thread diameter **39E** may be about 4.0 mm, 5.0 mm, 6.0 mm, and 7.0 mm where the corresponding threaded implant **50** thread **54A** to **54D** outer diameter is about 4.5 mm, 5.5 mm, 6.5 mm, and 7.5 mm, respectively.

The BSTS **10** distal tap section **32** length may vary as a function of the tap depth needed in a bony structure. Similarly the one or more partial thread depth markers **36A**, **36B** distance from the BSTS **10** tip **38** may vary of a function of possible tap depths for a bony structure and the possible lengths of the threaded implant **50A** to **50D** threaded sections **54A** to **54D**. In an embodiment a threaded implant **50A** to **50D** threaded sections **54A** to **54D** may have a length from about 30 mm to 70 mm. In an embodiment the threaded sections **54A** to **54D** may have predetermined different lengths to accommodate different bony structure and patient structures such as 35 mm, 40 mm, 45 mm, 50 mm, 55 mm, and 60 mm.

The distance between spirals **39A**, **39B**, **39C**, **39D**, and **39E** may be fixed and may be a function of the corresponding threaded implant **50A** to **50D**, **50** to be implanted into the tap or opening formed by the use or operation of the BSTS **10**. Similarly the height or peak, leading edge angle, and

trailing edge angle of the threads **39A** to **39E**, **36A**, **36B** may be a function of the corresponding threaded implant **50A** to **50D**, **50** to be implanted into the tap or opening formed by the use or operation of the BSTS **10**. In an embodiment the width between adjacent threads, spirals, peaks **39A** to **39E**, **36A**, **36B** may be about 1.5 to 3.0 mm and about 1.9 mm or 2.5 mm in an embodiment. The leading edge angle of threads, spirals, peaks **39A** to **39E**, **36A**, **36B** may be about 20 to 30 degrees or about 24 degrees in an embodiment. The trailing edge angle threads, spirals, peaks **39A** to **39E**, **36A**, **36B** may be about 7 to 20 degrees or about 12 degrees in an embodiment.

FIG. 1B is a diagram of a mammalian bony segment tap system distal tapping section **30** according to various embodiments. As shown in FIG. 1B the distal section **32** may include a plurality of threads or spirals that increase in diameter from the tip **38**. In an embodiment the tip **38** also be beveled and include a cut out **47** to ease introduction and rotation into a bony structure. In an embodiment the bevel may have about a 60 degree relative to the longitudinal axis. As also shown in FIG. 1B, each partial spiral depth marker section **36A**, **36B** may be separated from adjacent spirals and extension **26** by a section **34A**, **34B**, and **34C**. In an embodiment the sections **34A**, **34B**, **34C** may have a uniform length. Further the distance from last spiral in section **32** to peak spiral **36A** from peak spiral **36A** to peak spiral **36B** may also have a uniform or known distance. In an embodiment the spiral **32** length is also known. Accordingly, the distance from the tip **38** to the last spiral of section **32**, the spiral **36A**, and the spiral **36B** may be known.

During a tapping procedure the location of these landmarks relative to the bony structure may enable a user to determine the depth of the tap formed via the BSTS **10** (such as shown in FIGS. 2A to 2D). In particular in a closed procedure or occluded field radiographic images (such as simplified images shown in FIGS. 3A to 3D) may also show these landmarks (each of **32**, **36A**, **36B**) relative to the bony structure and may enable a user to determine the depth of the tap or threads formed via the BSTS **10**. In an embodiment the BSTS **10** or at least the distal section **30** may be formed of a radio-opaque material including a metal, alloy or treated ceramic. In an embodiment the BSTS **10** may be formed of a stainless steel material including SUS631 with a HRC of 45. In an embodiment the landmarks (end of section **32**, position of **36A**, and position of **36B**) may be based on common lengths of threaded implants **50A** to **50D** threaded sections **54A** to **54D** to be inserted into a bony structure **222B**. As noted above threaded sections **54A** to **54D** may have predetermined different lengths of about 35 mm, 40 mm, 45 mm, 50 mm, 55 mm, and 60 mm. In an embodiment the end of section **32** may be about 35 mm (from the tip **38**), location of **36A** may be about 45 mm from the tip **38**, and the location of **36B** may be about 55 mm from the tip **38**.

Based on these know landmark locations a user (such as a physician or physician assistant, or veterinarian may employ the BSTS **10** to tap a bony structure and simultaneously determine the implant size appropriate for the bony structure and formed opening. In an embodiment a practitioner may employ the process shown in FIG. 4 in conjunction with the BSTS **10** to form a tapped opening in a bony structure. As shown in FIG. 2A, **220A** a practitioner may start the BSTS **10** into a bony structure **222B** activity **302**. FIG. 3A shows a side image **250A** of the BSTS **10** starting a tapped or threaded opening in a bony structure where the image or diagram **250A** may be generated by a radiographic device such as a C-arm.

As shown in FIG. 2B, **220B** a practitioner may continue to form the tapped opening into a bony structure **222B** via the BSTS **222B** by rotating the BSTS **10** a predetermined number of complete rotations activity **304**. A practitioner may then take a radiographic image (activity **308**) and use the landmarks **32**, **36A**, **36B** to determine the depth of the tap and location of tap tip **238** relative to bony structure boundaries (activity **310**). FIG. 3B shows a side image **250B** of the BSTS **10** with a tapped or threaded opening in a bony structure up to the end of the tap section **32** where the image or diagram **250B** may be generated by a radiographic device such as a C-arm.

If the desired depth is achieved (activity **312**) then a practitioner may use the landmarks **32**, **36A**, **36B** to select a proper length implant **50A** to **50D** threaded section **54A** to **54D** for implantation into the formed threaded opening (activity **314**). Otherwise a practitioner may repeat activities. For example a practitioner may advance the tap to the landmark **36A** (shown in FIG. 2C, **220C**, FIG. 3C, **250C**) or landmark **36B** (shown in FIG. 2D, **220D**, FIG. 3D, **250D**) if the bony structure boundaries support such depths.

Then a practitioner may insert an implant **52** with a threaded section **54C** having a desired or selected length based on the BSTS **10** noted landmarks **32**, **36A**, **36B**. As noted and shown in FIG. 1G, the landmarks **36A**, **36B** are partial spirals that would correspond with the spiral pattern formed by the distal section **32** if the distal section **30** spiral **32** was extended (**45A**, **45B**, **45C**, **45D**). This configuration helps guide the BSTS **10** sections **36A**, **36B** into the threads formed in the bony structure by the distal section **30** spirals or threads **32**. As noted above and shown in FIG. 1C the distance between two adjacent threads **35A**, **35B** (of a spiral **32**) and the forward pitch **33** and reverse or back pitch **31** may be selected as a function of the implant thread section **54A** to **54D** to be inserted into the formed, threaded, opening in a bony structure **222B**. FIG. 1D shown that the landmarks **36A**, **36B** spirals have the same forward and reverse pitch **33**, **31** as the spiral **32** and have a section **34B** without spirals **34B** between the landmarks **36A**, **36B** and more proximal section **34C** after the landmark **36B** without spirals. FIG. 1E shows that another section **34A** between the spiral **32** and landmark **36A** may also not include spirals. In an embodiment the sections **34A** and **34B** may be about the same length.

FIG. 1F shows the distal spiral **32** threads **39A**, **39B**, **39C**, **39E** may increase from a minimal diameter to a maximum diameter where the difference between the minimal diameter **39A** and maximum diameter for a thread **39E** may be about 1 mm (or about 0.6 mm in an embodiment). In an embodiment the BSTS **10** may be employed to create a threaded opening in a spinal vertebra **222A**, **222B**, **222C** pedicle process **232C**, **234C**, **232B**, **234B**, **232A**, **234A** where a disc **240A**, **240B**, **240C** may separate adjacent vertebra **222A**, **222B**, **222C** and the vertebra **222A**, **222B**, **222C** may include dorsal processes **236A**, **236B**, **236C**. The implants **50**, **50A** to **50D** with threaded sections **54A** to **54D** may be poly-axial or mono-axial pedicle screws. The screws may also be cannulated so the screws **50**, **50A**, **50D** may be inserted over the guide wire or K-wire **60** after the BSTS **10** has been removed from the bony structure.

Further the bony regions **222A**, **222B**, **222C** may be vertebra separated by spinal discs **240A**, **240B**, **240C** in a cervical, thoracic, or lumbar region of a mammal including a human. In embodiment each bony segment **222A-C** may include a pedicle pair **232A-C**, **234A-C**, and a dorsal spinous process **236A-C**.

The accompanying drawings that form a part hereof show, by way of illustration and not of limitation, specific embodiments in which the subject matter may be practiced. The embodiments illustrated are described in sufficient detail to enable those skilled in the art to practice the teachings disclosed herein. Other embodiments may be utilized and derived therefrom, such that structural and logical substitutions and changes may be made without departing from the scope of this disclosure. This Detailed Description, therefore, is not to be taken in a limiting sense, and the scope of various embodiments is defined only by the appended claims, along with the full range of equivalents to which such claims are entitled.

Such embodiments of the inventive subject matter may be referred to herein individually or collectively by the term "invention" merely for convenience and without intending to voluntarily limit the scope of this application to any single invention or inventive concept, if more than one is in fact disclosed. Thus, although specific embodiments have been illustrated and described herein, any arrangement calculated to achieve the same purpose may be substituted for the specific embodiments shown. This disclosure is intended to cover any and all adaptations or variations of various embodiments. Combinations of the above embodiments, and other embodiments not specifically described herein, will be apparent to those of skill in the art upon reviewing the above description.

The Abstract of the Disclosure is provided to comply with 37 C.F.R. § 1.72(b), requiring an abstract that will allow the reader to quickly ascertain the nature of the technical disclosure. It is submitted with the understanding that it will not be used to interpret or limit the scope or meaning of the claims. In the foregoing Detailed Description, various features are grouped together in a single embodiment for the purpose of streamlining the disclosure. This method of disclosure is not to be interpreted to require more features than are expressly recited in each claim. Rather, inventive subject matter may be found in less than all features of a single disclosed embodiment. Thus the following claims are hereby incorporated into the Detailed Description, with each claim standing on its own as a separate embodiment.

What is claimed is:

1. A dense tissue tap apparatus for creating a threaded tap of a first diameter within a dense tissue to a known depth, comprising:

an elongated shaft including a proximal end, a distal end, and a longitudinal axis between the ends, the shaft including a non-tapping section at the proximal end and a tapping section at the distal end, the tapping section including:

a continuous tapping section extending from a distal most end and having a first length and including a tapping thread having a first maximum outer diameter that may create a threaded tap of the first diameter in dense tissue; and

a first reduced diameter section immediately and proximately adjacent the continuous tapping section, the first reduced diameter section having a second length and a second maximum outer diameter less than the first maximum outer diameter;

a first marker section immediately and proximately adjacent the first reduced diameter section, the first marker section having a third length and a maximum outer diameter about equal to the first maximum outer diameter;

a second reduced diameter section immediately and proximately adjacent the first marker section, the

second reduced diameter section having the second length and the second maximum outer diameter;

a second marker section immediately and proximately adjacent the second reduced diameter section, the second marker section having the third length and a maximum outer diameter about equal to the first maximum outer diameter; and

a third reduced diameter section immediately and proximately adjacent the second marker section, the third reduced diameter section having a fourth length and the second maximum outer diameter, the fourth length less than or equal to the second length,

wherein the third length is less than half the first length, and wherein the first marker section and the second marker section include a tapping thread similar to the continuous tapping section tapping thread.

2. The dense tissue tap apparatus of claim 1, wherein the continuous tapping section, the first marker section, and the second marker section are formed of a substantially radiopaque material.

3. The dense tissue tap apparatus of claim 1, wherein the elongated shaft is cannulated from its proximal end to its distal end along its longitudinal axis.

4. The dense tissue tap apparatus of claim 1, wherein the dense tissue tap apparatus is configured to create a threaded tap for a threaded implant having a maximum outer diameter greater than the first maximum outer diameter.

5. The dense tissue tap apparatus of claim 1, wherein the continuous tapping section, the first marker section, and the second marker section tapping threads include similar spiral threads.

6. The dense tissue tap apparatus of claim 5, wherein the continuous tapping section spiral thread is spirally aligned with the first marker section spiral thread and the second marker section spiral thread along the shaft.

7. The dense tissue tap apparatus of claim 6, wherein the dense tissue tap apparatus is configured to create a spiral threaded tap for a spiral threaded implant having a maximum outer diameter greater than the first maximum outer diameter.

8. The dense tissue tap apparatus of claim 7, wherein the dense tissue is bony tissue and the threaded implant is a bone screw.

9. The dense tissue tap apparatus of claim 6, wherein the first length is a first integer multiple of a first number and the sum of the second length and the third length is a second integer multiple of the first number, the second integer multiple less than the first integer multiple.

10. The dense tissue tap apparatus of claim 9, wherein the first number is 5 mm.

11. The dense tissue tap apparatus of claim 10, wherein the first integer multiple is 7 and the second integer multiple is 2.

12. The dense tissue tap apparatus of claim 1, the elongated shaft proximal end including a tool coupling interface.

13. The dense tissue tap apparatus of claim 1, wherein the third length is less than one tenth of the first length.

14. The dense tissue tap apparatus of claim 1, wherein the first length is a first integer multiple of a first number and the sum of the second length and the third length is a second integer multiple of the first number, the second integer multiple less than the first integer multiple.

15. The dense tissue tap apparatus of claim 14, wherein the first number is 5 mm.

16. The dense tissue tap apparatus of claim 15, wherein the first integer multiple is 7 and the second integer multiple is 2.

17. The dense tissue tap apparatus of claim 15, wherein the dense tissue is bony tissue and the dense tissue tap apparatus is configured to create a threaded tap for a threaded implant having a maximum outer diameter greater than the first maximum outer diameter.

5

18. The dense tissue tap apparatus of claim 15, wherein the third length is less than one tenth of the first length.

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