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(54) **SEMICONDUCTOR FABRICATION THAT INCLUDES SURFACE TENSION CONTROL**

Related U.S. Application Data

(75) Inventors: **Kevin Torek**, Meridian, ID (US);
Kevin Shea, Boise, ID (US)

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Correspondence Address:
SCHWEGMAN, LUNDBERG, WOESSNER & KLUTH
1600 TCF TOWER
121 SOUTH EIGHT STREET
MINNEAPOLIS, MN 55402 (US)

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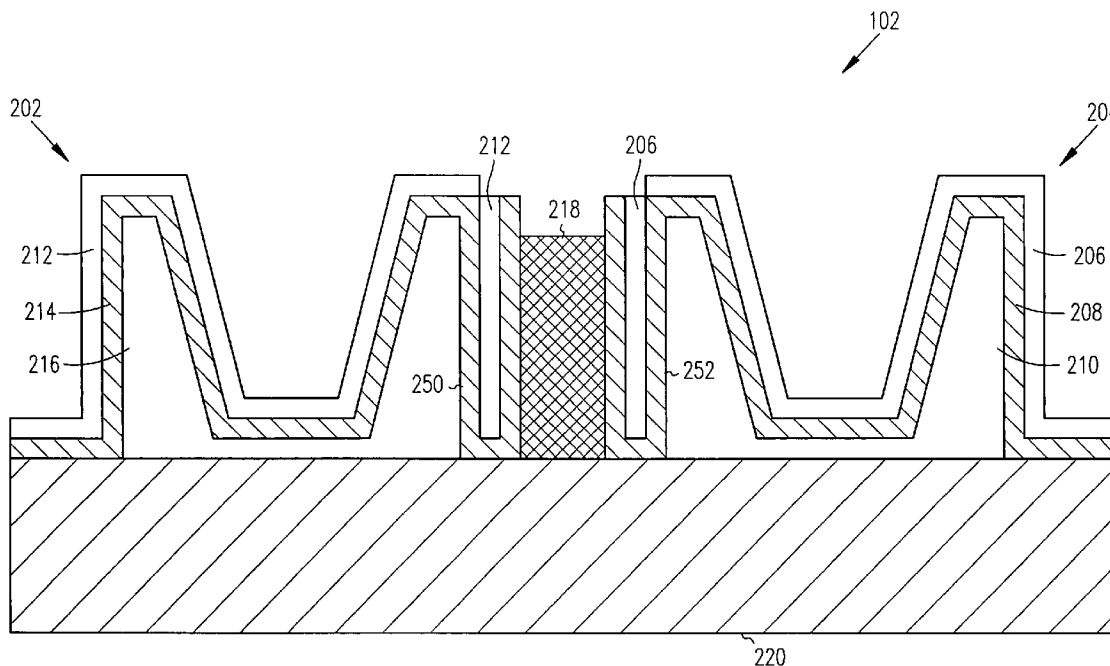
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(57) **ABSTRACT**
In one embodiment, a method includes providing a semiconductor substrate that includes a memory container having a double-sided capacitor. The method also includes vapor phase etching a layer adjacent to the side wall of the memory container with a vapor having a surface tension lowering agent.

(73) Assignee: **Micron Technology, Inc.**

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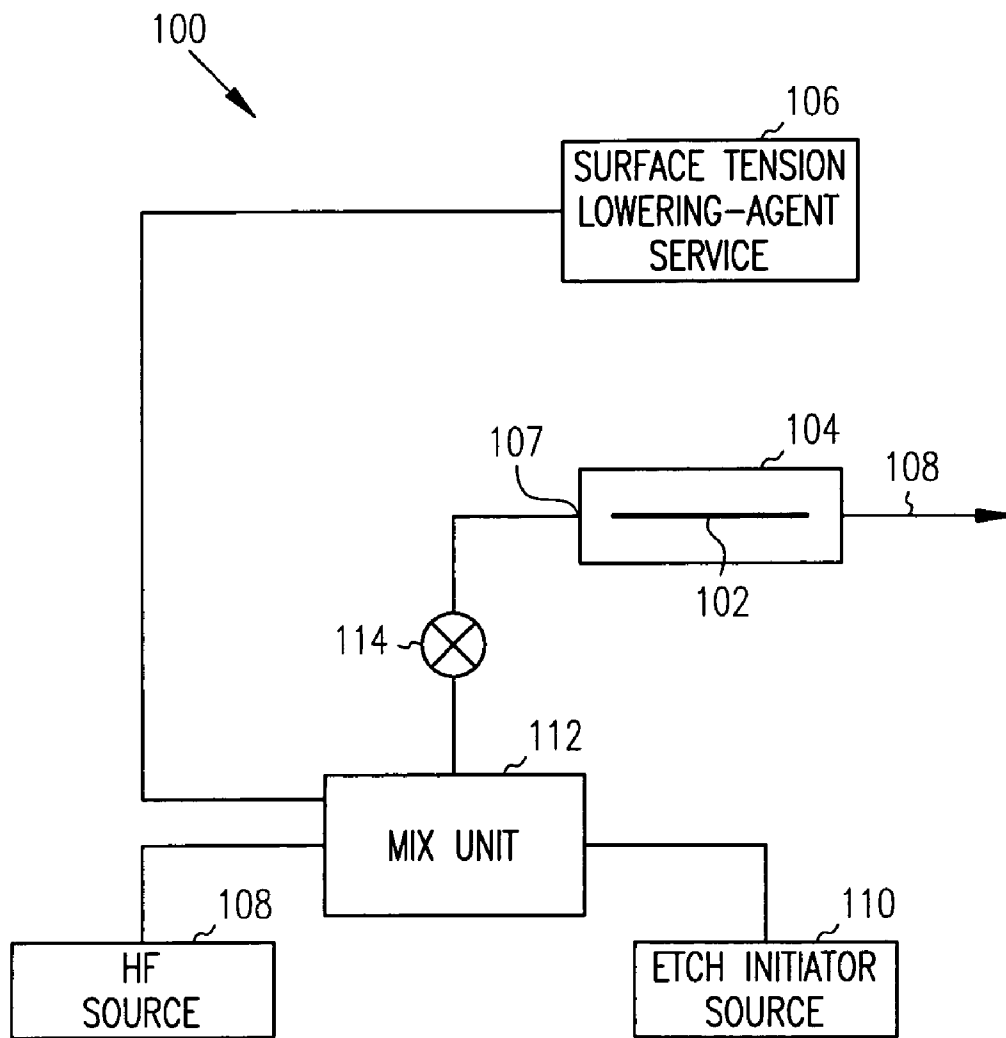


FIG. 1

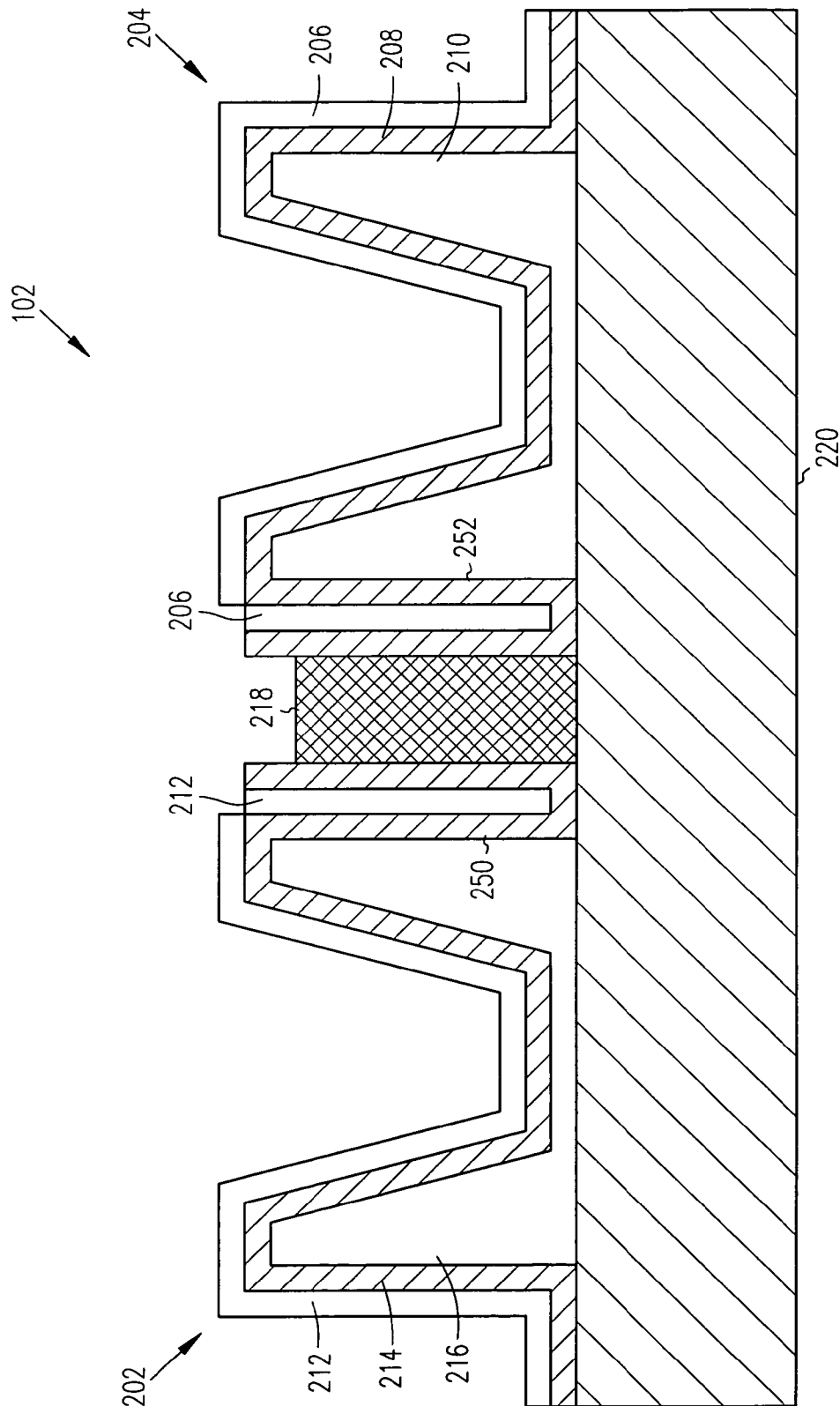


FIG. 2

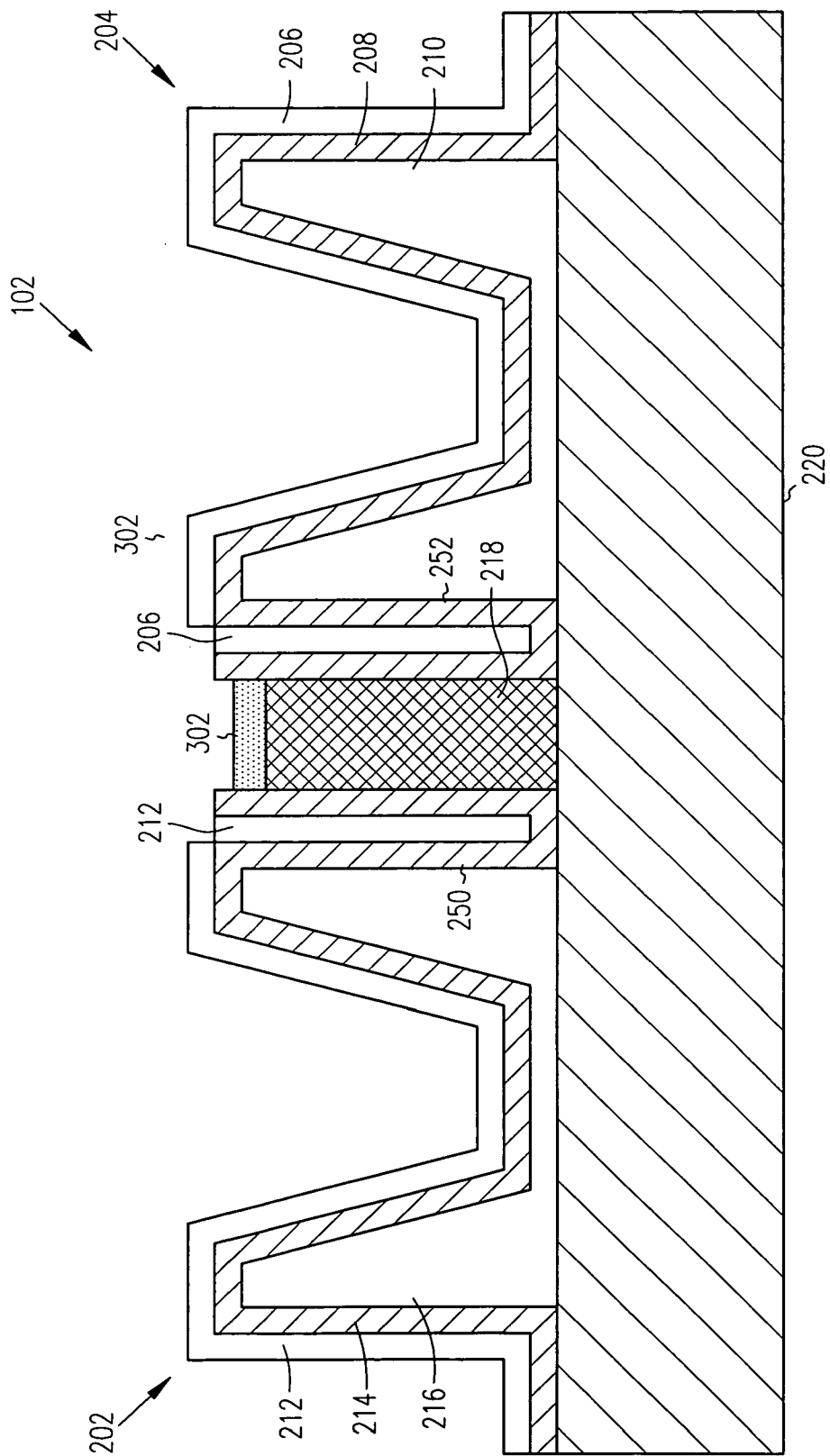


FIG. 3

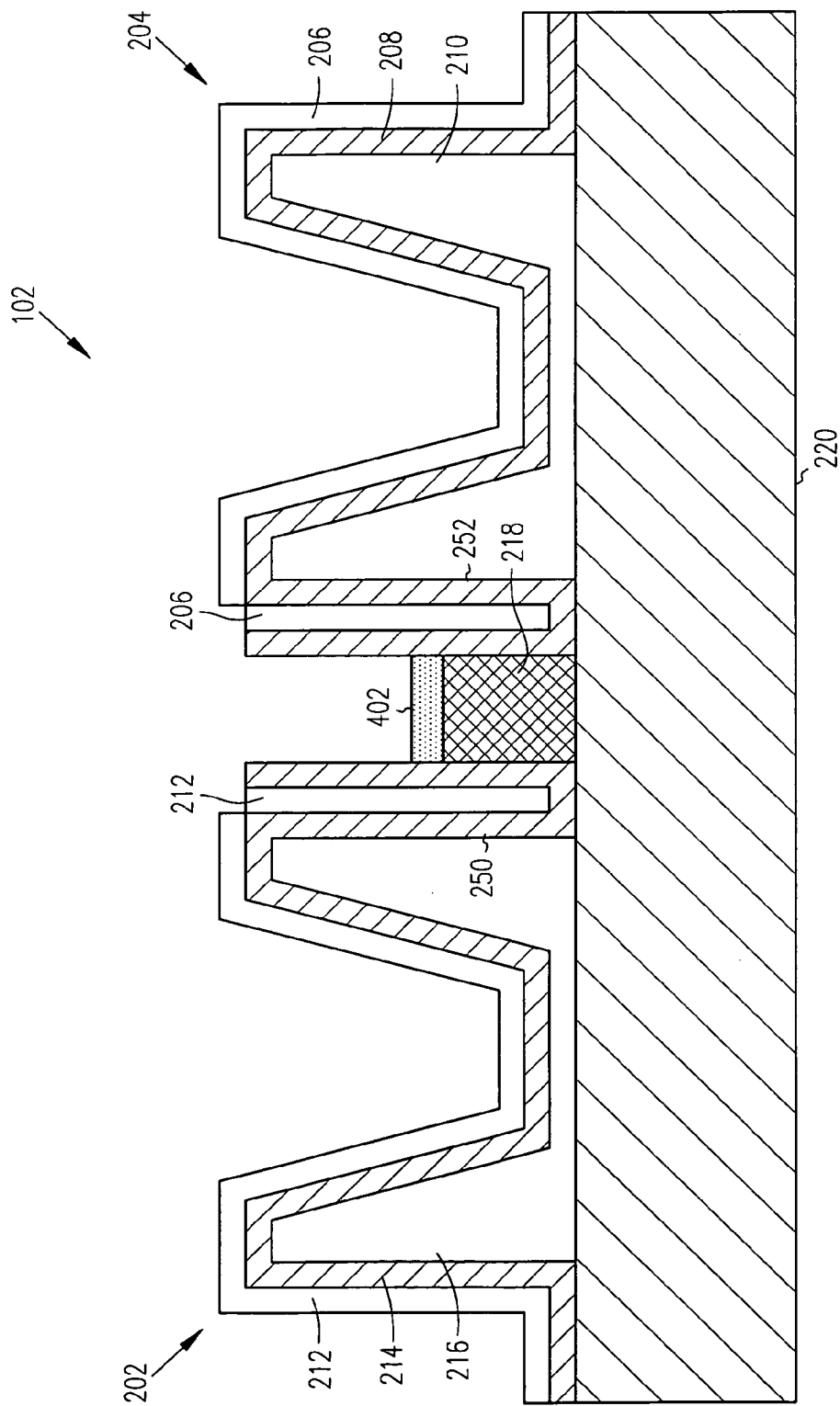


FIG. 4

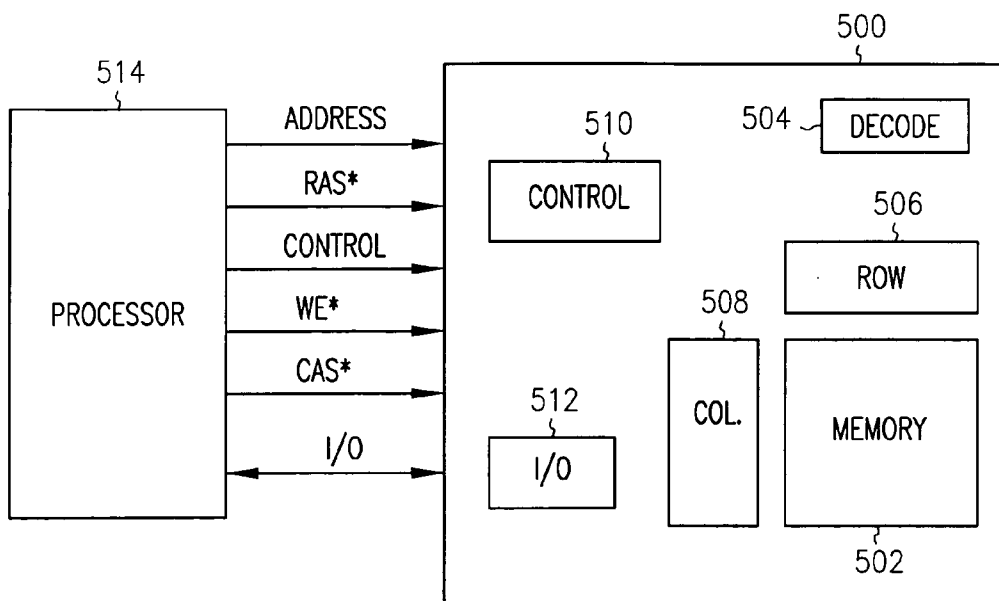


FIG. 5

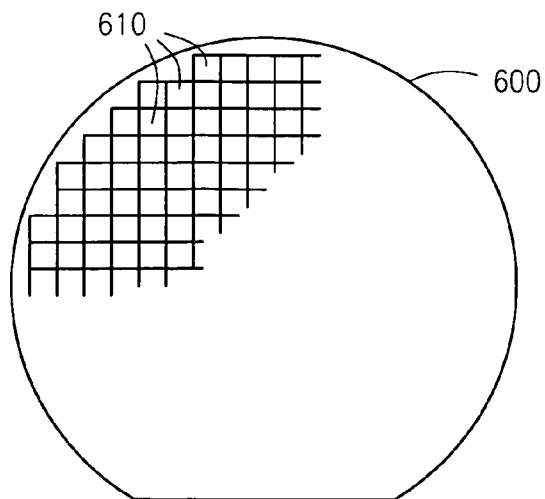


FIG. 6

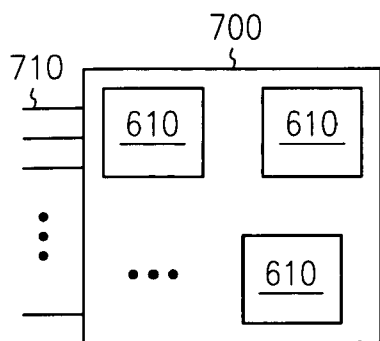


FIG. 7

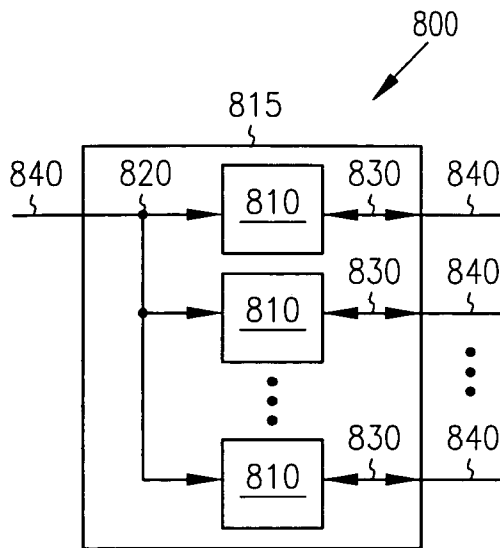


FIG. 8

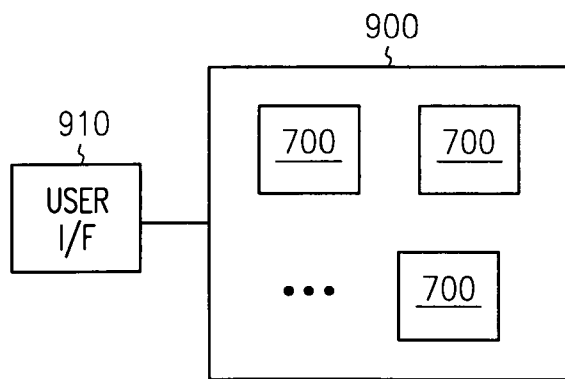


FIG. 9

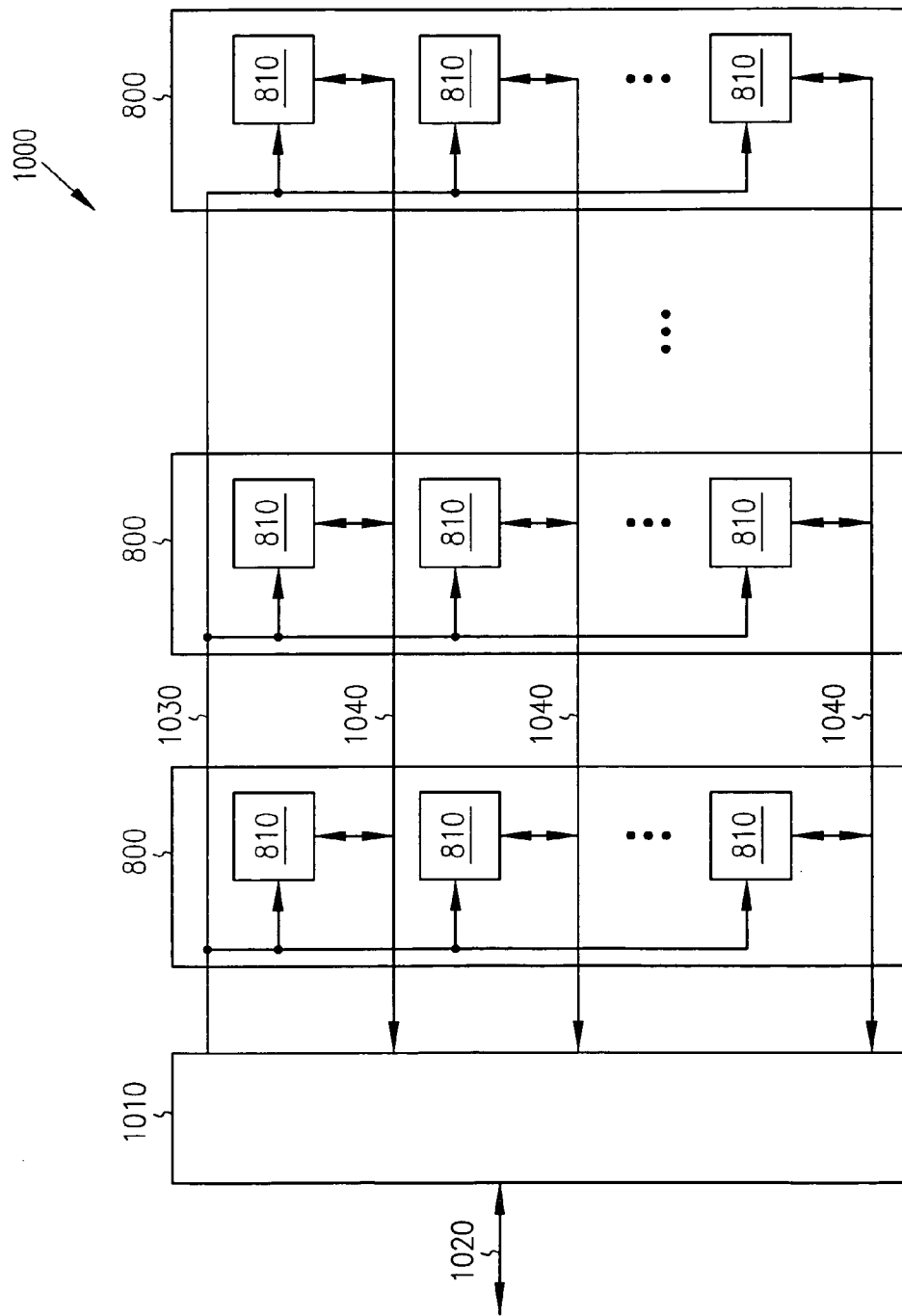


FIG. 10

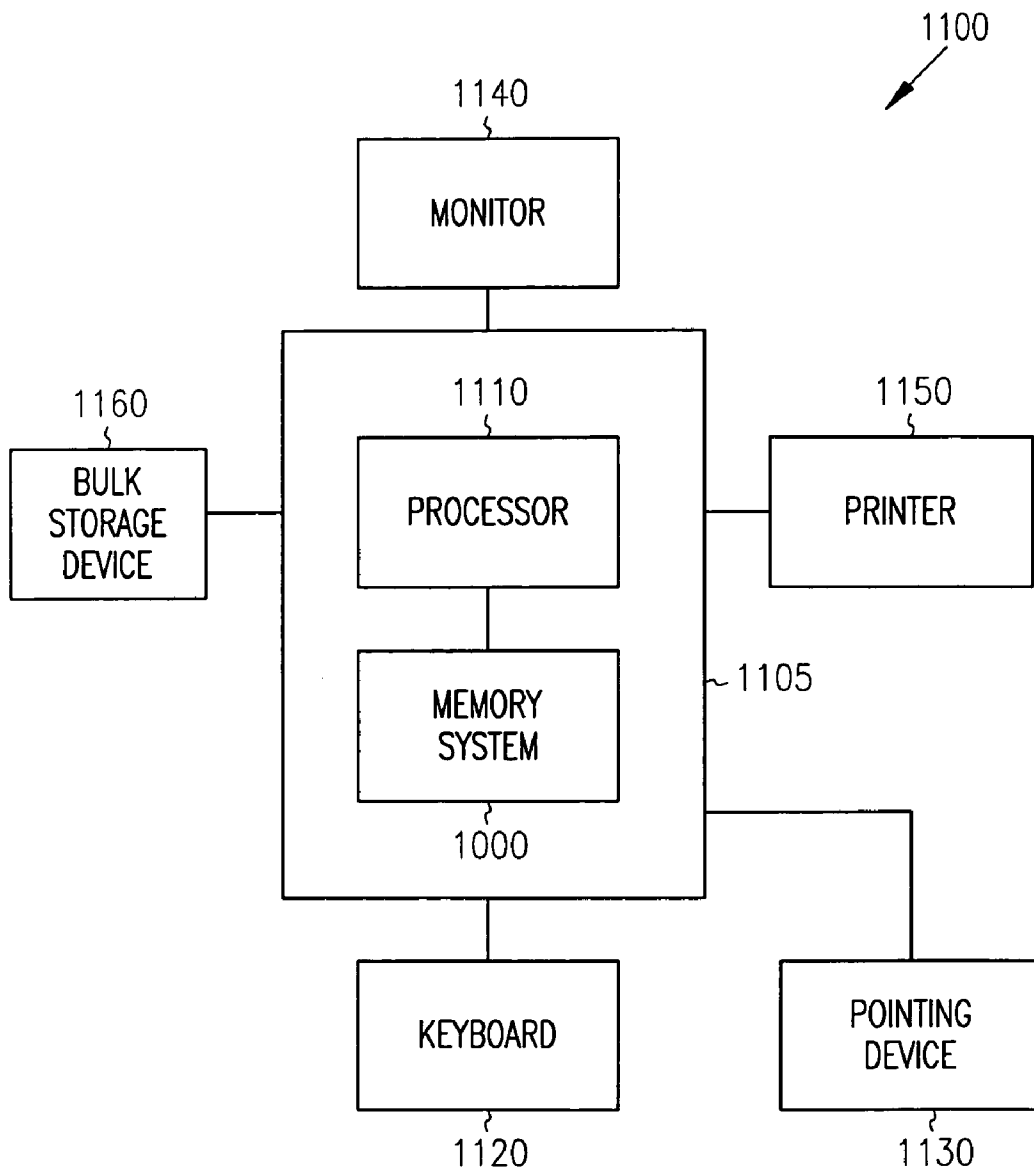


FIG. 11

SEMICONDUCTOR FABRICATION THAT INCLUDES SURFACE TENSION CONTROL

[0001] This application is a Divisional of U.S. application Ser. No. 10/789,800, filed Feb. 27, 2004, which is incorporated herein by reference.

FIELD OF THE INVENTION

[0002] The present invention relates generally to the field of semiconductor fabrication, and more particularly to semiconductor fabrication that includes surface tension control.

BACKGROUND

[0003] Semiconductors are used extensively in today's electronic devices. Their miniature size and low power requirements enable highly complex circuits to be used in places never before thought possible. This has led to the development of systems with the speed and power to make our lives easier without encumbering us with bulky boxes and power-hungry electronics. One of the keys to both light weight and energy efficiency is the tiny size of the circuitry. With each new generation of circuit technology, comes smaller and smaller device sizes.

[0004] Many electronic systems include a memory device, such as a Dynamic Random Access Memory (DRAM), to store data. A typical DRAM includes an array of memory cells. Each memory cell includes a capacitor that stores the data in the cell and a transistor that controls access to the data. The capacitor includes two conductive plates. The top plate of each capacitor is typically shared, or common, with each of the other capacitors. This plate is referred to as the "top cell plate." The charge stored across the capacitor is representative of a data bit and can be either a high voltage or a low voltage. Data can be either stored in the memory cells during a write mode, or data may be retrieved from the memory cells during a read mode. The data is transmitted on signal lines, referred to as digit lines, which are coupled to input/output (I/O) lines through transistors used as switching devices. Typically, for each bit of data stored, its true logic state is available on an I/O line and its complementary logic state is available on an I/O complement line. Thus, each such memory cell has two digit lines, digit and digit complement.

[0005] Typically, the memory cells are arranged in an array and each cell has an address identifying its location in the array. The array includes a configuration of intersecting conductive lines, and memory cells are associated with the intersections of the lines. In order to read from or write to a cell, the particular cell in question must be selected, or addressed. The address for the selected cell is represented by input signals to a word line decoder and to a digit line decoder. The word line decoder activates a word line in response to the word line address. The selected word line activates the access transistors for each of the memory cells in communication with the selected word line. The digit line decoder selects a digit line pair in response to the digit line address. For a read operation, the selected word line activates the access transistors for a given word line address, and data is latched to the digit line pairs.

[0006] Some circuit devices utilize "container" structures, and such container structures are often utilized as a capacitor for a memory cell due to their efficient use of semiconductor die real estate. After formation, these container structures

look like tiny holes within the surrounding material. They will generally have a closed bottom, an open top and side walls extending between the closed bottom and open top. Typically, containers that will be formed into capacitor structures will have dimensions that are taller than they are wide, often referred to as a "high aspect-ratio." This high aspect-ratio of container capacitors can allow the capacitor to store more energy while maintaining the same two-dimensional surface area.

[0007] However, capillary forces may cause the container structures of the memory array to lean and/or stick together. In particular, because of the proximity of these container structures, surface tension (caused by the capillary forces) caused by liquids used for the removal of certain materials (e.g., an oxide) during fabrication may cause the container structures to be pulled together. For example, the liquid used during a wet etch operation to remove an oxide may introduce such capillary forces into the fabrication of the memory array.

[0008] Thicker absorbed layers etch the underlying layer more quickly as a cost of having more surface tension. Therefore, a typical approach to reduce surface tension is to maintain a very thin layer of absorbed material on the surface of the layer being etched. Accordingly, such an approach requires more vapor etching tools to decrease the time to perform vapor etch operations. In other words, more vapor etching tools are added to operate in parallel. This can be prohibitive in terms of cost and the footprint (space) needed to accommodate such tools.

[0009] For the reasons stated above, for other reasons stated below, and for other reasons which will become apparent to those skilled in the art upon reading and understanding the present specification, there is a need in the art an improved methods, apparatuses and systems for semiconductor fabrication.

SUMMARY

[0010] Methods, apparatuses and systems for semiconductor fabrication that includes surface tension control are described. In one embodiment, a method includes providing a semiconductor substrate that includes a memory container having a double-sided capacitor. The method also includes vapor phase etching a layer adjacent to the side wall of the memory container with a vapor having a surface tension lowering agent.

[0011] In one embodiment, there is a method of fabricating a semiconductor substrate. The method includes placing a semiconductor substrate that includes a double-sided capacitor container in a chamber. The method also includes vapor phase etching a layer adjacent to a side wall of the double-sided capacitor container with a vapor that includes hydrogen fluoride, an etch initiator composition and an alcohol.

[0012] In an embodiment, there is a method of fabricating an integrated circuit. The method includes housing the integrated circuit in a vapor etch chamber. The method also includes vapor phase etching an insulator layer formed adjacent to a double-sided capacitor container in the integrated circuit. The vapor phase etching of the oxide layer comprises inserting a vapor comprised of a hydrogen fluoride and isopropyl alcohol into the vapor etch chamber.

[0013] In one embodiment, a method includes placing a substrate that includes an array of memory into a chamber. The array of memory has at least one memory container with a side wall with an embedded capacitor. The method also includes vapor phase etching of a layer of an insulator material formed adjacent to the side wall. The vapor phase etching comprises mixing a hydrogen fluoride and an isopropyl alcohol to form a mixed vapor. The vapor phase etching also includes inserting the mixed vapor into the chamber.

[0014] In an embodiment, there is a method for fabricating a semiconductor substrate. The method includes placing the semiconductor substrate that includes a memory container into a vapor etching chamber. A side wall of the memory container includes a double-sided capacitor. The method also includes vapor phase etching of a layer of an insulator material formed adjacent to the side wall of the memory container. The vapor phase etching includes mixing an etch initiator composition, hydrogen fluoride and alcohol to form a mixed vapor. The vapor phase etching also includes heating the mixed vapor. The vapor phase etching includes inserting the mixed vapor into the vapor etching chamber.

[0015] In one embodiment, a method includes placing a semiconductor substrate into a chamber. The method also includes vapor phase etching of an insulator material formed adjacent to a double-sided capacitor on a semiconductor substrate. The vapor phase etching comprises forming a vapor that includes an etch initiator composition, an HF gas and a surface tension lowering agent. The vapor phase etching also includes inserting the vapor into the chamber.

[0016] In an embodiment, there is a method for fabricating a memory array. The method includes forming at least one memory container in a borophosphosilicate glass (BPSG) material on a substrate. A side wall of the at least one memory container includes a double-sided capacitor. The method also includes removing at least a part of the BPSG material based on a vapor wet etch operation with a vapor comprised of hydrogen fluoride and alcohol.

[0017] In one embodiment, a method includes forming at least one memory container in an oxide, wherein a side wall of the at least one memory container includes a double-sided capacitor. The method also includes vapor wet etching of a layer of the oxide with a vapor comprised of hydrogen fluoride, H₂O and a surface tension lowering agent.

[0018] In an embodiment, a vapor phase etching system includes an etch initiator composition source, a hydrogen fluoride source and a surface tension lowering agent source. The vapor phase etching system also includes a heater to receive an etch initiator composition from the etch initiator composition source, hydrogen fluoride from the hydrogen fluoride source and a surface tension lowering agent from the surface tension lowering agent source. The heater heats the etch initiator composition, the hydrogen fluoride and the surface tension lowering agent to form a mixed vapor. The vapor phase etching system also includes a chamber to house a semiconductor substrate that includes at least one memory container. A side wall of the at least one memory container includes a double-sided capacitor that is adjacent to an insulator layer. The mixed vapor is to be inserted into the chamber.

[0019] In one embodiment, a system includes a processor to execute a number of instructions. The system also

includes a memory to store at least a part of the number of instructions. The memory has a number of memory cells, wherein the number of memory cells includes a double-sided capacitor fabricated in a side wall of a memory container. The number of memory cells are fabricated by forming the memory container in an oxide. The number of memory cells are also fabricated by vapor wet etching of a layer of the oxide with a vapor comprised of a hydrogen fluoride, an etch initiator composition and a surface tension lowering agent.

[0020] In an embodiment, an integrated circuit device comprises a first memory container having a side wall that includes a double-sided capacitor. The integrated circuit device includes a second memory container having a side wall that includes a double-sided capacitor. The first memory container and the second memory container are formed by vapor phase etching, with a vapor, an oxide layer between the side wall of the first memory container and the side wall of the second memory container. The vapor includes a surface tension lowering agent.

[0021] In one embodiment, a memory device comprises an array of memory cells formed within a number of memory containers. A side wall of at least one of the number of memory containers has a double-sided capacitor. The at least one of the number of memory containers is formed by vapor phase etching a layer adjacent to the side wall with a vapor that includes a surface tension lowering agent.

[0022] In an embodiment, an integrated circuit comprises a substrate. The integrated circuit includes a memory container formed on the substrate by forming the memory container in a borophosphosilicate glass (BPSG) material on the substrate, wherein a side wall of the memory container includes a double-sided capacitor. The memory container is also formed on the substrate by removing at least a part of the BPSG material based on a vapor wet etch operation with a vapor comprised of a hydrogen fluoride gas and an alcohol.

[0023] In one embodiment, an array of memory cells comprises a substrate. The array of memory cells also includes a structure having a side wall that includes a double-sided capacitor. The structure is formed on the substrate by vapor phase etching a layer adjacent to the side wall with a vapor that includes methanol.

[0024] In an embodiment, a memory includes a substrate. The memory includes a number of memory containers having side walls that includes a double-sided capacitor. The number of memory containers are formed on the substrate by etching an insulator layer adjacent to the side walls with a vapor that includes a hydrogen fluoride gas, an H₂O vapor and a surface tension lowering agent.

[0025] These and other embodiments, aspects, advantages, and features of the present invention will be set forth in part in the description which follows, and in part will become apparent to those skilled in the art by reference to the following description of the invention and referenced drawings or by practice of the invention. The aspects, advantages, and features of the invention are realized and attained by means of the instrumentalities, procedures, and combinations particularly pointed out in the appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0026] Embodiments of the invention may be best understood by referring to the following description and accom-

panying drawings which illustrate such embodiments. The numbering scheme for the Figures included herein are such that the leading number for a given reference number in a Figure is associated with the number of the Figure. For example, a memory array **100** can be located in **FIG. 1**. However, reference numbers are the same for those elements that are the same across different Figures. In the drawings:

[0027] **FIG. 1** illustrates a system for semiconductor fabrication that includes surface tension control, according to one embodiment of the invention.

[0028] **FIG. 2** illustrates a semiconductor substrate, according to one embodiment of the invention.

[0029] **FIG. 3** illustrates a fabrication of the semiconductor substrate of **FIG. 2** at a first stage, according to one embodiment of the invention.

[0030] **FIG. 4** illustrates a fabrication of the semiconductor substrate of **FIG. 2** at a second stage, according to one embodiment of the invention.

[0031] **FIG. 5** is a simplified block diagram of a memory device, according to one embodiment of the invention.

[0032] **FIG. 6** illustrates a semiconductor die, according to one embodiment of the invention.

[0033] **FIG. 7** illustrates a circuit module, according to one embodiment of the invention.

[0034] **FIG. 8** illustrates a circuit module as a memory module, according to one embodiment of the invention.

[0035] **FIG. 9** illustrates a block diagram of an electronic system, according to one embodiment of the invention.

[0036] **FIG. 10** illustrates a block diagram of an electronic system as a memory system, according to one embodiment of the invention.

[0037] **FIG. 11** illustrates a block diagram of an electronic system as a computer system, according to one embodiment of the invention.

DETAILED DESCRIPTION

[0038] Methods, apparatuses and systems for different embodiments for semiconductor fabrication that includes surface tension control are described. In the following detailed description of the embodiments, reference is made to the accompanying drawings which form a part hereof, and in which is shown by way of illustration specific embodiments in which the inventions may be practiced. These embodiments are described in sufficient detail to enable those skilled in the art to practice the invention, and it is to be understood that other embodiments may be utilized and that process, electrical or mechanical changes may be made without departing from the scope of the present invention.

[0039] While described with reference to memory containers for fabrication of a memory array, embodiments of the invention may be used for fabrication of any other type of integrated circuit. For example, embodiments of the invention may be used to fabricate other circuits, wherein the proximity of the structures are such that capillary forces may cause the structures to lean and/or stick together. The terms wafer and substrate used in the following description include any base semiconductor structure. Both are to be understood as including silicon-on-sapphire (SOS) technol-

ogy, silicon-on-insulator (SOI) technology, thin film transistor (TFT) technology, doped and undoped semiconductors, epitaxial layers of a silicon supported by a base semiconductor structure, as well as other semiconductor structures well known to one skilled in the art. The following detailed description is, therefore, not to be taken in a limiting sense, and the scope of the present invention is defined only by the appended claims and their equivalents. It is noted that for purposes of interpreting this disclosure and the claims that follow, the spacial reference terms "on", "over", "above", "beneath" and the like are utilized to describe relative orientations of various elements to one another. The terms are not utilized in an absolute and global sense relative to any external reference. Accordingly, a first material recited as being "beneath" a second material defines a reference of the two materials to one another, but does not mean that the first material would actually be "under" the second material relative to any reference external of the two materials.

[0040] References in the specification to "one embodiment", "an embodiment", "an example embodiment", etc., indicate that the embodiment described may include a particular feature, structure, or characteristic, but every embodiment may not necessarily include the particular feature, structure, or characteristic. Moreover, such phrases are not necessarily referring to the same embodiment. Further, when a particular feature, structure, or characteristic is described in connection with an embodiment, it is submitted that it is within the knowledge of one skilled in the art to affect such feature, structure, or characteristic in connection with other embodiments whether or not explicitly described.

[0041] **FIG. 1** illustrates a system for semiconductor fabrication that includes surface tension control, according to one embodiment of the invention. In particular, **FIG. 1** illustrates a system **100** that includes a vapor etch chamber **102** that may house a semiconductor substrate **104**. As further described in more detail below, the semiconductor substrate **104** includes a layer/material that is to be vapor phase etched. In one embodiment, the semiconductor substrate **104** includes a memory container having a side wall that includes a double-sided capacitor. In an embodiment, the semiconductor substrate **104** includes an array of memory cells that are formed in a number of memory containers.

[0042] The vapor etch chamber **102** includes an inlet **107** and an outlet **108**. A hydrogen fluoride (HF) source **108** is coupled to input a hydrogen fluoride substance into a mix unit **112**. In one embodiment, the hydrogen fluoride source **108** inputs an HF gas into the mix unit **112**. In some embodiments, the system **100** may include an etch initiator source **110** (as shown) to input an etch initiator composition into the mix unit **112**. The etch initiator composition allows for a more uniform etching across the semiconductor substrate **104** at about the time. In some embodiments, etch initiation is not used. Etch initiator compositions may include different forms of H₂O (e.g., an H₂O vapor), methanol, acetic acid, different types of ethers, acetone, carboxylic acid, etc.

[0043] Alternatively to the system **100**, the etch initiator composition may be applied outside of the mix unit **112**. For example, the etch initiator composition may be applied prior to the semiconductor substrate **104** being housed in the

vapor etch chamber **102**. In addition or alternative to the use of an etch initiator composition, ultraviolet light could be applied to the surface of the semiconductor substrate **104** to allow for the more uniform etching of the surface.

[0044] In an embodiment, the etch initiator source **110** inputs an etch initiator composition into the mix unit **112**. A surface tension lowering agent source **106** is coupled to input a surface tension lowering agent into mix the unit **112**.

[0045] In an embodiment, the surface tension lowering agent includes an alcohol. In one embodiment, the surface tension lowering agent includes an isopropyl alcohol. In an embodiment, the surface tension lowering agent includes a methanol. In one embodiment, the surface tension lowering agent includes carboxylics. In an embodiment, the surface tension lowering agent includes an acetic acid. In one embodiment, the surface tension lowering agent includes trifluoroacetic acid. Moreover, the surface tension lowering agent may comprise a combination of these different embodiments. For example, the surface tension lowering agent may include a combination of isopropyl alcohol and methanol.

[0046] The mix unit **112** may mix the HF gas, the etch initiator composition and the surface tension lowering agent to form a mixed vapor. In one embodiment, the mix unit **112** heats the HF, the etch initiator composition and the surface tension lowering agent to generate a mixed vapor. In one embodiment, the surface tension lowering agent is approximately 10% of the mixed vapor. In an embodiment, the surface tension lowering agent is approximately 30% of the mixed vapor. However, embodiments of the invention are not limited to such percentages as the surface tension lowering agent may be a greater or lesser percentage of the mixed vapor.

[0047] The mix unit **112** is coupled to a valve **114**. The valve **114** is coupled to the inlet **107**. Accordingly, the valve **114** (when opened) releases the mixed vapor into the vapor etch chamber **102**. As described in more detail below, the mixed vapor etches at least one layer of the semiconductor substrate **102**. Moreover, the surface tension lowering agent combines with the product of the vapor etch operation to generate an absorbed layer on the surface of the layer being etched.

[0048] Embodiments of the invention are not limited to the system **100** illustrated in **FIG. 1**. For example, in an embodiment, the mix unit **112** is not used. Accordingly, the HF source **108**, the etch initiator source **110** and the surface tension lowering agent source **106** are coupled directly to the valve **114**. In another embodiment, the surface tension lowering agent source **106** is coupled to directly input the surface tension lowering agent directly into the vapor etch chamber **104**, while the HF source **108** and the etch initiator source **110** are coupled to the mix unit **112** to allow for premixing of the HF with the etch initiator composition. In an embodiment, the system **100** may not include the etch initiator source **110**. Accordingly, the mixed vapor may be a combination of an HF gas and a surface tension lowering agent in a vapor form.

[0049] A more detailed description of the vapor phase etching is now described with reference to **FIGS. 2-4**. **FIG. 2** illustrates a semiconductor substrate, according to one embodiment of the invention. **FIG. 2** illustrates one embodi-

ment of the semiconductor substrate **102**. The semiconductor substrate **102** includes a first memory container **202** and a second memory container **204** formed on a substrate **220**. While the first memory container **202** and the second memory container **204** may have a number of different aspect ratios, in one embodiment, the first memory container **202** or the second memory container **204** has an aspect ratio of 10:1. In an embodiment, the first memory container **202** or the second memory container **204** has an aspect ratio of 13:1.

[0050] The first memory container **202** and the second memory container **204** are formed in an insulator material **218** on the substrate **220** using techniques well known in the art, including masking, doping, etching, deposition, etc., or any combination thereof. Moreover, the first memory container **202**, the second memory **204** and the substrate **220** may be formed from a number of different materials known in the art.

[0051] In one embodiment, the insulator material **218** is an oxide. In an embodiment, the insulator material **218** is a doped oxide. In one embodiment, the insulator material **218** includes silicon oxide. In an embodiment, the insulator material **218** includes silicon nitride. In one embodiment, the insulator material **218** includes a silicon oxynitride.

[0052] The first memory container **202** includes a lower capacitor plate **216**, and the second memory container **204** includes a lower capacitor plate **210**. The first memory container **202** includes a dielectric layer **214** formed on the lower capacitor plate **216**. The second memory container **204** includes a dielectric layer **208** formed on the lower capacitor plate **210**. The first memory container **202** includes an upper capacitor plate **212** formed on the dielectric layer **214**. The second memory container **204** includes an upper capacitor plate **206** formed on the dielectric layer **208**.

[0053] As shown, the first memory container **202** includes a side wall **250** having a doubled-sided capacitor. In particular, the double-sided capacitor includes the lower capacitor plate **216** surrounded on two sides by the upper capacitor plate **212**. The second memory container **204** includes a side wall **252** having a double-sided capacitor. In particular, the double-sided capacitor includes the lower capacitor plate **210** surrounded on two sides by the upper capacitor plate **206**.

[0054] **FIG. 3** illustrates a fabrication of the semiconductor substrate of **FIG. 2** at a first stage, according to one embodiment of the invention. As shown, the semiconductor substrate **102** is surrounded by a mixed vapor **310**. A vapor phase etch operation is performed to remove the insulator material **218** using the mixed vapor **310**. The mixed vapor may be comprised of a number of different substances in combination with a surface tension lowering agent (as described above in conjunction with **FIG. 1** above). As shown, an absorbed layer **302** is formed on the top of the insulator material **218**. The absorbed layer **302** includes the surface tension lowering agent in combination of the results of the vapor phase etch.

[0055] **FIG. 4** illustrates a fabrication of the semiconductor substrate of **FIG. 2** at a second stage, according to one embodiment of the invention. As shown, the semiconductor substrate **102** is surrounded by the mixed vapor **310**. The vapor phase etch operation continues to remove the insulator

material **210** using the mixed vapor **310**. The absorbed layer **302** remains on the top of the insulator material **218**.

Memory Devices

[0056] **FIG. 5** is a simplified block diagram of a memory device, according to one embodiment of the invention. **FIG. 5** illustrates a memory device **500** includes an array of memory cells **502**, an address decoder **504**, a row access circuitry **506**, a column access circuitry **508**, a control circuitry **510**, and an Input/Output (I/O) circuit **512**. The memory device **500** is operably coupled to an external processor **514**, or memory controller (not shown) for memory accessing. The memory device **500** receives control signals from the processor **514**, such as WE*, RAS* and CAS* signals. The memory device **500** stores data which is accessed via I/O lines. It will be appreciated by those skilled in the art that additional circuitry and control signals can be provided, and that the memory device of **FIG. 5** has been simplified to help focus on embodiments of the invention. At least one of the memory cells, transistors, or associated circuitry has an integrated circuit structure or element in accordance with embodiments of the invention. For example, the array of memory cells **502** may be fabricated according to embodiments of the invention.

[0057] It will be understood that the above description of a memory device is intended to provide a general understanding of the memory and is not a complete description of all the elements and features of a specific type of memory, such as DRAM (Dynamic Random Access Memory). Further, the embodiments of the invention are equally applicable to any size and type of memory circuit and are not intended to be limited to the DRAM described above. Other alternative types of devices include SRAM (Static Random Access Memory) or Flash memories. Additionally, the DRAM could be a synchronous DRAM commonly referred to as SGRAM (Synchronous Graphics Random Access Memory), SDRAM (Synchronous Dynamic Random Access Memory), SDRAM II, and DDR SDRAM (Double Data Rate SDRAM), as well as Synchlink or Rambus DRAMs and other emerging DRAM technologies.

Semiconductor Dies

[0058] **FIG. 6** illustrates a semiconductor die, according to one embodiment of the invention. As shown, a semiconductor die **610** is produced from a wafer **600**. The semiconductor die **610** is an individual pattern, typically rectangular, on a substrate or wafer **600** that contains circuitry, or integrated circuit devices, to perform a specific function. The semiconductor wafer **600** will typically contain a repeated pattern of such semiconductor dies **610** containing the same functionality. The semiconductor die **610** is typically packaged in a protective casing (not shown) with leads extending therefrom (not shown) providing access to the circuitry of the die for unilateral or bilateral communication and control. The semiconductor die **610** may include an integrated circuit structure or element in accordance with embodiments of the invention.

Circuit Modules

[0059] **FIG. 7** illustrates a circuit module, according to one embodiment of the invention. As shown in **FIG. 7**, two or more semiconductor dies **610** may be combined, with or without protective casing, into a circuit module **700** to enhance or extend the functionality of an individual semi-

conductor die **610**. The circuit module **700** may be a combination of semiconductor dies **610** representing a variety of functions, or a combination of semiconductor dies **610** containing the same functionality. One or more semiconductor dies **610** of circuit module **700** may contain at least one integrated circuit structure or element in accordance with embodiments of the invention.

[0060] Some examples of a circuit module include memory modules, device drivers, power modules, communication modems, processor modules and application-specific modules, and may include multilayer, multichip modules. The circuit module **700** may be a subcomponent of a variety of electronic systems, such as a clock, a television, a cell phone, a personal computer, an automobile, an industrial control system, an aircraft and others. The circuit module **700** may have a variety of leads **710** extending therefrom and coupled to the semiconductor dies **610** providing unilateral or bilateral communication and control.

[0061] **FIG. 8** illustrates a circuit module as a memory module, according to one embodiment of the invention. A memory module **800** contains multiple memory devices **810** contained on a support **815** (the number generally depending upon the desired bus width and the desire for parity). The memory module **800** accepts a command signal from an external controller (not shown) on a command link **820** and provides for data input and data output on data links **830**. The command link **820** and data links **830** are connected to leads **840** extending from the support **815**. The leads **840** are shown for conceptual purposes and are not limited to the positions shown in **FIG. 8**. At least one of the memory devices **810** may contain an integrated circuit structure or element in accordance with embodiments of the invention.

Electronic Systems

[0062] **FIG. 9** illustrates a block diagram of an electronic system, according to one embodiment of the invention. **FIG. 9** shows one embodiment of an electronic system **900** containing one or more circuit modules **700**. The electronic system **900** generally contains a user interface **910**. The user interface **910** provides a user of the electronic system **900** with some form of control or observation of the results of the electronic system **900**. Some examples of the user interface **910** include the keyboard, pointing device, monitor or printer of a personal computer; the tuning dial, display or speakers of a radio; the ignition switch, gauges or gas pedal of an automobile; and the card reader, keypad, display or currency dispenser of an automated teller machine, or other human-machine interfaces. The user interface **910** may further describe access ports provided to electronic system **900**. Access ports are used to connect an electronic system to the more tangible user interface components previously exemplified. One or more of the circuit modules **700** may be a processor providing some form of manipulation, control or direction of inputs from or outputs to user interface **710**, or of other information either preprogrammed into, or otherwise provided to, electronic system **900**. As will be apparent from the lists of examples previously given, the electronic system **900** will often be associated with certain mechanical components (not shown) in addition to the circuit modules **700** and the user interface **910**. It will be appreciated that the one or more circuit modules **700** in the electronic system **900** can be replaced by a single integrated circuit. Furthermore, the electronic system **900** may be a subcomponent of a larger

electronic system. It will also be appreciated that at least one of the memory modules **700** may contain an integrated circuit structure or element in accordance with embodiments of the invention.

[0063] **FIG. 10** illustrates a block diagram of an electronic system as a memory system, according to one embodiment of the invention. A memory system **1000** contains one or more memory modules **800** and a memory controller **1010**. The memory modules **800** each contain one or more memory devices **810**. At least one of memory devices **810** may contain an integrated circuit structure or element in accordance with embodiments of the invention.

[0064] The memory controller **1010** provides and controls a bidirectional interface between the memory system **1000** and an external system bus **1020**. In an embodiment, the memory controller **1010** may contain an integrated circuit structure or element in accordance with embodiments of the invention. The memory system **1400** accepts a command signal from the external system bus **1020** and relays it to the one or more memory modules **800** on a command link **830**. The memory system **1000** provides for data input and data output between the one or more memory modules **800** and the external system bus **1020** on data links **1040**.

[0065] **FIG. 11** illustrates a block diagram of an electronic system as a computer system, according to one embodiment of the invention. A computer system **1100** contains a processor **1110** and a memory system **1000** housed in a computer unit **1105**. The computer system **1100** is but one example of an electronic system containing another electronic system, i.e., memory system **1000**, as a subcomponent. The computer system **1100** optionally contains user interface components. Depicted in **FIG. 11** are a keyboard **1120**, a pointing device **1130**, a monitor **1140**, a printer **1150** and a bulk storage device **1160**. It will be appreciated that other components are often associated with the computer system **1100** such as modems, device driver cards, additional storage devices, etc. It will further be appreciated that the processor **1110** and the memory system **1000** of computer system **1100** can be incorporated on a single integrated circuit. Such single package processing units reduce the communication time between the processor and the memory circuit. It will be appreciated that at least one of the processor **1110** and the memory system **1000** may contain an integrated circuit structure or element in accordance with embodiments of the invention. In an embodiment, the printer **1150** or the bulk storage device **1160** may contain an integrated circuit structure or element in accordance with embodiments of the invention.

CONCLUSION

[0066] Thus, methods, apparatuses and systems for different embodiments for semiconductor fabrication that includes surface tension control have been described. As illustrated, embodiments of the invention allow for a faster etch rate in comparison to conventional vapor phase etch operations. For example, in one embodiment, a vapor phase etch operation is performed on a material adjacent to a memory container having a side wall that includes a double-sided capacitor. As described above, such a container includes fine structures which are relatively close together that need to remain isolated from each other. Accordingly, alterations/damages (such as bending) of this side wall needs

to be reduced in order to preclude the structures therein from bending and/or coming into contact with each other. As described above, embodiments of the invention introduce a surface tension lowering agent into the vapor, thereby lowering the surface tension that is resident on the surface of the layer being etched because of the absorbed layer. Therefore, the absorbed layer on the surface of the layer being etched may be thicker (in comparison to typical approaches) while lowering the amount of surface tension that maybe present.

[0067] Although specific embodiments have been illustrated and described herein, it will be appreciated by those of ordinary skill in the art that any arrangement which is calculated to achieve the same purpose may be substituted for the specific embodiments shown. Adaptations of the invention will be apparent to those of ordinary skill in the art. For example, while described with reference to etching of layers that are adjacent to memory containers (having double-sided containers in the side wall), embodiments of the invention may be applicable to other structures wherein the amount of surface tension is to remain low to preclude damage to surrounding/adjacent structures. Accordingly, this application is intended to cover any adaptations or variations of the invention. It is manifestly intended that this invention be limited only by the following claims and equivalents thereof.

1. A system comprising:
 - a processor to execute a number of instructions; and
 - a memory to store at least a part of the number of instructions, the memory having a number of memory cells, wherein the number of memory cells includes a double-sided capacitor fabricated in a side wall of a memory container, the number of memory cells fabricated by:
 - forming the memory container in an oxide; and
 - vapor wet etching of a layer of the oxide with a vapor comprised of a hydrogen fluoride, an etch initiator composition and a surface tension lowering agent.
2. The system of claim 1, wherein the surface tension lowering agent includes methanol.
3. The system of claim 1, wherein the surface tension lowering agent includes an isopropyl alcohol.
4. The system of claim 1, wherein the surface tension lowering agent includes carboxylic.
5. The system of claim 1, wherein the oxide comprises a silicon oxide.
6. An electronic system comprising:
 - a processor; and
 - a memory device comprising:
 - an array of memory cells having a number of double-sided capacitors formed in side walls of structures on a substrate, wherein the array of memory cells are formed by:
 - vapor phase etching of a layer of an insulator material formed adjacent to the side walls of the structures, wherein the vapor phase etching comprises:
 - mixing a hydrogen fluoride and an isopropyl alcohol to form a mixed vapor; and

inserting the mixed vapor into the chamber; and
 an address decoder to decode access requests from the processor to access data in the array of memory cells.

7. The electronic system of claim 6, wherein the insulator material comprises a borophosphosilicate glass (BPSG) material.

8. The electronic system of claim 6, wherein the insulator material comprises silicon nitride.

9. The electronic system of claim 6, wherein the insulator material comprises a doped oxide.

10. The electronic system of claim 6, wherein the insulator material comprises silicon oxide.

11. An integrated circuit device comprising:
 a first memory container having a side wall that includes a double-sided capacitor; and
 a second memory container having a side wall that includes a double-sided capacitor, wherein the first memory container and the second memory container are formed by vapor phase etching, with a vapor, an oxide layer between the side wall of the first memory container and the side wall of the second memory container, wherein the vapor includes a surface tension lowering agent.

12. The integrated circuit device of claim 11, wherein the surface tension lowering agent includes methanol.

13. The integrated circuit device of claim 11, wherein the surface tension lowering agent includes an isopropyl alcohol.

14. The integrated circuit device of claim 11, wherein the surface tension lowering agent includes carboxylic.

15. The integrated circuit device of claim 11, wherein the oxide layer comprises a silicon dioxide.

16. The integrated circuit device of claim 11, wherein the oxide layer comprises a doped oxide layer.

17. A memory device comprising:
 an array of memory cells formed within a number of memory containers, a side wall of at least one of the number of memory containers having a double-sided capacitor, wherein the at least one of the number of memory containers is formed by vapor phase etching a layer adjacent to the side wall with a vapor that includes a surface tension lowering agent.

18. The memory device of claim 17, wherein the surface tension lowering agent includes methanol.

19. The memory device of claim 17, wherein the surface tension lowering agent includes an isopropyl alcohol.

20. The memory device of claim 17, wherein the surface tension lowering agent includes carboxylic.

21. The memory device of claim 17, wherein the surface tension lowering agent includes an acetic acid.

22. The memory device of claim 17, wherein the layer includes silicon dioxide.

23. The memory device of claim 17, wherein the layer includes a silicon nitride.

24. An integrated circuit comprising:
 a substrate; and
 a memory container formed on the substrate by:
 forming the memory container in a borophosphosilicate glass (BPSG) material on the substrate, wherein a side wall of the memory container includes a double-sided capacitor; and
 removing at least a part of the BPSG material based on a vapor wet etch operation with a vapor comprised of a hydrogen fluoride gas and an alcohol.

25. The integrated circuit of claim 24, wherein the alcohol includes methanol.

26. The integrated circuit of claim 24, wherein the alcohol includes an isopropyl alcohol.

27. An array of memory cells comprising:
 a substrate; and
 a structure having a side wall that includes a double-sided capacitor, wherein the structure is formed on the substrate by vapor phase etching a layer adjacent to the side wall with a vapor that includes methanol.

28. The array of memory cells of claim 27, wherein the layer includes an insulator material.

29. The array of memory cells of claim 27, wherein the layer includes a silicon dioxide.

30. The array of memory cells of claim 27, wherein the layer includes a silicon nitride.

31. A memory comprising:
 a substrate; and
 a number of memory containers having side walls that includes a double-sided capacitor, wherein the number of memory containers are formed on the substrate by etching an insulator layer adjacent to the side walls with a vapor that includes a hydrogen fluoride gas, an H₂O vapor and a surface tension lowering agent.

32. The memory of claim 31, wherein the insulator layer includes an oxide.

33. The memory of claim 31, wherein the insulator layer includes a doped oxide.

34. The memory of claim 31, wherein the surface tension lowering agent

35. The memory of claim 31, wherein the surface tension lowering agent includes an isopropyl alcohol.

36. The memory of claim 31, wherein the surface tension lowering agent includes carboxylic.

37. The memory of claim 31, wherein the surface tension lowering agent includes a trifluoroacetic acid.

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