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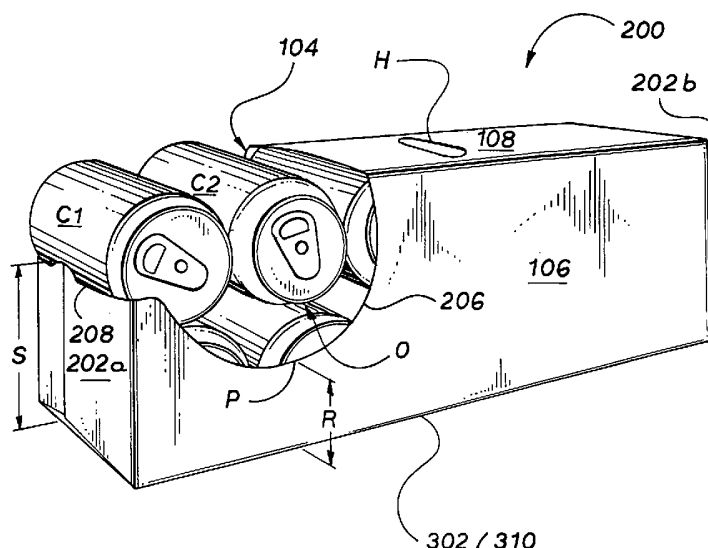
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(54) Title: CARTON WITH DISPENSER



(57) Abstract: A carton (200) for enclosing cylindrical articles (C) includes a dispenser that provides access to at least two endmost articles (C1, C2) in an uppermost row, and to at least one article (C3) in a lowermost row, when fully loaded. The dispenser is defined by a substantially contiguous severance line (140) that extends across the top wall (108), side walls (104, 106), and end wall (202a). The dispenser is opened by tearing the severance line (140) to define a stopper wall (208) and a recess (204, 206) in each side wall (104, 106) that, at its lowest point (P), is spaced at a distance above the bottom wall (102/110) less than half the height of the carton (200), with the dimensions and position of the recess (204, 206) being sufficient to expose at least part of the ends of one or more lowermost articles (C3). Each side wall portion of the severance line (140) meets the end wall portion at a distance above the bottom wall (102/110) no less than half the height of the carton (200).

WO 2006/042185 A1

CARTON WITH DISPENSER

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TECHNICAL FIELD

[0001] This invention relates generally to cartons for packaging multiple articles such as beverage cans or bottles, and more particularly, to a carton with an article dispenser for constrained removal of the articles, the dispenser being adapted to improve access to the articles contained therein.

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BACKGROUND OF THE INVENTION

[0002] Cartons for encasing and dispensing multiple articles such as soft drink cans or bottles are useful for enabling consumers to transport, store, and access the articles for consumption. The consumer commonly removes only one article at a time, but typically prefers the flexibility to easily access two or more articles at a time. To that end, it is desirable to have cartons with dispensers which allow one or more articles to be removed at a time, while continuing to encase the remaining articles. The consumer tears out a portion of the carton to form an opening from which articles may be dispensed.

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[0003] When the articles contained in the carton are cylindrical, and are disposed in the carton upon their sides, it is important that the articles be constrained such that the remaining articles do not roll out of the dispenser when one is removed. It is also important to restrain all of the articles such that when the carton is first opened, the first article does not unexpectedly and undesirably fall out of the carton. Thus, it can be appreciated that it would be desirable to have a carton with a dispenser that constrains articles to prevent the articles from undesirably rolling from or otherwise exiting the carton when one article is removed, or when the carton is first opened.

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[0004] It is known to provide a carton having a dispenser for articles, which is provided when part of the carton is substantially detached or torn away from the upper end portion of the carton to expose an endmost article for removal. A problem associated with such known cartons is that a user can have difficulty in grasping articles to remove the articles from the dispenser. For example, there are typically multiple rows or tiers of horizontally disposed articles, one above the other, carried within the carton. Once the endmost article of an

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- 2 -

upper row of articles is removed from the carton through the dispenser, a user may find it difficult to secure a grip on the endmost article on the lower row of the carton. The present invention and its certain embodiments seek to overcome or at least mitigate the problems of the prior art.

- 5 **[0005]** It can be appreciated, therefore, that it also would be desirable to provide a carton having an improved article dispenser that is convenient to use and facilitates access to the articles.

SUMMARY OF THE INVENTION

- 10 **[0006]** The present invention advantageously reduces the effort required to access articles in a carton by providing a dispenser that defines a user-friendly means for grasping and removing the articles from the carton, and by providing a reliable article stopper. More specifically, according to the various embodiments of the invention, a carton is provided for enclosing at least two rows of horizontally disposed cylindrical articles, the carton having a
15 dispenser that is sufficiently deep to allow a user to secure a handhold on the ends of at least one of the endmost articles on the lower row of the carton. The carton dispenser is also sufficiently large to expose more than one of the endmost articles on the uppermost row of the carton, such that a user can remove at least two articles at once. Furthermore, the carton dispenser defines a means for securely retaining the remaining articles in the carton.
- 20 **[0007]** Generally described, the invention provides a carton comprising a top wall, a pair of opposed side walls connected to opposing side edges of the top wall, an end wall interconnecting the side walls, a bottom wall interconnecting respective lower edges of the side walls and an article-dispenser including a removable portion disposed at an end of the carton. The removable portion is defined by severance lines formed respectively in the top
25 wall, the side walls and an end wall. The severance line in each side wall comprises a recess in the respective side wall upon removal of the removable portion. In certain embodiments, the side wall recess is defined by a side wall severance line that is essentially U-shaped, thereby forming a concave section in each side wall. In other embodiments, the side wall recess is essentially V-shaped, being defined by a side wall severance line that
30 extends from the top wall and partially down the side wall to a point, and curves back up toward the top wall. In the embodiments described, the side wall severance line begins at an edge of the top wall and terminates at an edge of the end wall.

- 3 -

[0008] According to one aspect of the invention, the depth of the side wall recess, as defined by the distance from the top wall of the carton to the lowermost point on the concave section, is sufficient to expose at least a portion of the ends of one or more articles on the lowermost row of articles.

5 [0009] According to another aspect of the invention, the side wall recess has sufficient width, as defined by the distance along the top wall edge between the end wall and the beginning of the side wall severance line, to expose at least a portion of the end edges of two or more articles.

[0010] According to another aspect of the invention, each side wall severance line extends
10 downwardly from the top wall to the lowest point along its recessed section and further extends upwardly from the lowest point to the end wall to be continuous with an end wall severance line. Preferably, each side wall severance line extends to the connection of the respective side wall with the end wall at a distance above the bottom wall generally no less than half of the height of the carton. The lowest point of each side wall severance line may
15 be spaced at a distance above the bottom wall less than a half of the height of the carton.

[0011] According to yet another aspect of the invention, the side wall severance lines, the end wall severance line and a top wall severance are segments of a single frangible line that defines at least one detachable portion that can be separately detached from the carton to define the opening for dispensing articles within the carton. The frangible line can include
20 any known or yet to be developed severance means, such as a severance line weakened by perforations or cuts to facilitate tearing or breaking along the frangible line. As an alternative or supplement, a tear tape may be embedded or attached along the frangible line.

[0012] According to one aspect of certain embodiments, the end wall severance line extends continuously between the side walls so that an article stopper wall is formed from
25 the end wall upon removal of the corner portion. Such a stopper wall extends continuously between the side walls. The highest point along the upper edge of the stopper wall is spaced at a first distance above the bottom wall while the lowest point along the recessed section of each side wall severance line is spaced at a second distance above the bottom wall. The first distance is no less than the second distance.

30 [0013] Another aspect of the invention provides a package comprising an article group formed of at least two vertically arranged tiers of similarly dimensioned, cylindrical articles disposed on their sides in a side-by-side parallel fashion, and a carton disposed around the

- 4 -

article group. The carton comprises a plurality of walls including a top wall, a pair of opposed side walls connected to the opposed side edges of the top wall, an end wall interconnecting the side walls, a bottom wall interconnecting the respective lower edges of the side walls and an article dispenser for dispensing the articles from the carton. The dispenser includes a removable portion of the carton formed from the top, side and end walls. The removable portion is detachably connected to the top, side and end walls along a detachable connection to be removed from the carton thereby to define an opening for exposing at least some of the articles for removal. The opening is shaped to define a recess in each side wall to reveal at least a part of the endmost article in the lowermost tier of the article group.

10 **[0014]** The detachable connection comprises severance lines for defining the edge of the opening. The severance lines are formed respectively in the top wall, the side walls and the end wall, and the severance line in each side wall comprises a recessed section for defining the recess in the respective side wall.

[0015] Each side wall severance line extends downwardly from the top wall to the lowest point along its recessed section and further curves upwardly from the lowest point to the end wall to be continuous with the end wall severance line. In certain embodiments, the recessed section of each side wall severance line is essentially U-shaped. Alternatively, the recessed section of each side wall severance line comes to a point such that the recessed section is essentially V-shaped, optionally with one or both sides of the V being curved.

20 Preferably, the side wall severance lines are disposed respectively across the opposite ends of the endmost articles in the lowermost tier.

[0016] In certain embodiments, each side wall severance line extends to the connection of the respective side wall with the end wall at a distance above the bottom wall greater or equal to approximately $((N \times D) - \frac{1}{2}D)$, where N is the number of vertically arranged tiers of articles in the article group, and D is the diameter of each article. For example, in a carton designed to contain two tiers of cans, each side wall severance line extends to the connection of the respective side wall with the end wall at a distance above the bottom wall generally equal to three halves of the diameter of each can.

30 **[0017]** In certain embodiments, the lowest point of each side wall severance line is preferably spaced at a distance above the bottom wall less than the diameter of each article.

[0018] In another class of embodiment, the end wall severance line extends continuously between the side walls so that the article stopper wall is formed from the end wall upon

- 5 -

removal of the corner portion. The highest point along the upper edge of the stopper wall is spaced at a first distance above the bottom wall whereas the lowest point along the concave section of each side wall severance lines is spaced at a second distance above the bottom wall. The first distance is no less than the diameter of each article while the second distance may be less than the diameter of each article.

[0019] According to another aspect of the present invention, the carton is formed from a blank having a detachable connection comprising a preferably but not necessarily continuous frangible line at one end of the blank for defining the tear panel. The continuous frangible line preferably extends across at least a portion of a first side end flap hingedly connected to a first side wall, the frangible line originating on the distal edge and extending across the proximal edge of the first side end flap and onto the adjacent first side wall. The continuous frangible line continues transversely from the first side wall, across the top wall, and at least partially across the second side wall. The continuous frangible line turns and continues toward a second side end flap, terminating at the distal edge of the second end flap.

[0020] The foregoing has broadly outlined some of the aspects and features of the present invention, which should be construed to be merely illustrative of various potential applications of the invention. Other beneficial results can be obtained by applying the disclosed information in a different manner or by modifying the disclosed embodiments. Accordingly, other aspects and a more comprehensive understanding of the invention may be obtained by referring to the detailed description of the exemplary embodiments taken in conjunction with the accompanying drawings, in addition to the scope of the invention defined by the claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0021] FIG. 1 is a plan view of one embodiment of a blank for forming a carton of the present invention.

[0022] FIG. 2 is a perspective view of a carton of the present invention formed from the blank of FIG. 1, the carton having been opened by removal of a detachable portion.

- 6 -

[0023] FIG. 3 is a plan view of an alternative embodiment of a blank for forming another carton of the present invention.

[0024] FIG. 4 is a perspective view of a carton of the present invention formed from the blank of FIG. 3, the carton having been opened by removal of a detachable portion.

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DETAILED DESCRIPTION

[0025] As required, detailed embodiments of the present invention are disclosed herein. It will be understood that the disclosed embodiments are merely examples to illustrate aspects of the invention that may be embodied in various and alternative forms. The figures are not necessarily to scale, and some features may be exaggerated or minimized to show details of particular components. In other instances, well-known materials or methods have not been described in detail to avoid obscuring the present invention. Therefore, specific structural and functional details disclosed herein are not to be interpreted as limiting, but as a basis for the claims and for teaching one skilled in the art to variously employ the present invention.

15 [0026] Referring now to the drawings in which like numerals indicate like elements throughout the several views, the drawings show exemplary embodiments of cartons 200 and 400 (shown in FIGs. 2 and 4), which illustrate certain of the various aspects of the present invention. In the embodiments described herein, the cartons are for enclosing, carrying, and dispensing articles such as beverage cans or bottles. Generally described, the
20 cartons are formed from a foldable sheet material such as paperboard, corrugated board, plastic, and the like.

[0027] Referring to a first embodiment as shown as FIG. 1, carton 200 is formed from a paperboard blank 100. The blank 100 includes at least four primary panels for forming the carton 200. The panels of the blank 100 include a first bottom panel 102, a first side panel 25 104, a second side panel 106, a top panel 108, and a second bottom panel 110. The panels 102, 104, 106, 108, and 110 of the blank 100 are hingedly connected to the next. The bottom panel 102 is hingedly connected to the first side panel 104 by fold line 112. The first side panel 104 is hingedly connected to the top panel 108 along fold line 114. The second side panel 106 is hingedly connected to the top panel 108 along fold line 116. The second
30 bottom panel 110 is hingedly connected to the second side panel 106 along fold line 118. In the illustrated embodiments, a unitary blank is used to form a single carton, although it

- 7 -

should be recognized that two or more blanks may be employed, for example, to provide the dispenser structure described in more detail below.

[0028] Each of the panels **102**, **104**, **106**, **108**, and **110** is hingedly connected to opposing end flaps or end wall panels defined in part by transverse fold lines disposed along opposite edges of the respective panel. When the carton **200** is erected, the end flaps and end wall panels cooperate to form an end wall or end closure structure. In the embodiment illustrated, each end closure structure is sufficiently identical that like references have been used, with "a" or "b" affixed to distinguish one end of the carton from the other. First bottom panel **102** is hingedly connected to end flap **120a** along fold line **122a**. First side panel **104** is hingedly connected to end wall panel **124a** along fold line **126a**. Second side panel **106** is hingedly connected to end wall panel **128a** along fold line **130a**. Top panel **108** is hingedly connected to end flap **132a** along fold line **134a**. Second bottom panel **110** is hingedly connected to end flap **136a** along fold line **138a**.

[0029] To erect the illustrated carton **200**, first bottom panel **102** is glued or is otherwise secured to second bottom panel **110**, to form the composite bottom wall **102/110** of open ended tubular carton **200**. Those skilled in the art will recognize that the relative widths of bottom panels **102**, **110** may vary, such that for example, second bottom panel **110** may be an edge flap for searing first bottom panel to second side panel **106**. After the articles are grouped and loaded through either or both of the open ends of the carton **200**, the end flaps and end wall panels are folded and secured together to form opposing end closure structures **202a** and **202b** of carton **200**. End flap **120a** is secured to end flap **136a** whereas end wall panel **124a** is secured to end wall panel **128a**. Additionally, end flaps **120a**, **132a**, and **136a** may optionally support the integrity of the carton by being secured to end wall panel **124a** and to end wall panel **128a**. The end flaps **120b**, **132b** and **136b**, and end wall panels **124b** and **128b**, cooperate similarly to form the opposing end closure structure. As can be seen in **FIG. 2**, which shows the carton **200** in an opened condition, the end closure structures form respective end walls **202a** and **202b**.

[0030] The cartons illustrated in the drawings are adapted to hold a group of similarly dimensioned, preferably cylindrical articles such as cans or bottles. Each tier comprises a horizontally arranged row of articles disposed on sides thereof in a side by side parallel fashion. The tiers are vertically disposed one atop the next. The resultant arrangement approximates a matrix wherein the endmost article in each tier is in an endmost column, the second endmost article in each tier is in a second endmost tier, and so forth. The articles in

- 8 -

each row are disposed on their sides in a side-by-side parallel fashion. As shown in **FIG. 2**, side walls **104** and **106** are disposed alongside the ends of the articles of the group, while each end wall **202a** and **202b** of the carton is disposed adjacent to the side walls of the respective endmost articles in an end most column.

5 **[0031]** As can be seen in **FIG. 1**, the blank **100** includes a frangible severance line **140**, which when the carton is erected, defines a removable portion **T**. To define removable portion **T**, the severance line **140** extends substantially longitudinally from the distal edge of end wall panel **124a**, crossing fold line **126a** onto side wall **104** where it forms a U or C shape by curving toward the bottom panel **102** and toward the top panel **108**, crossing fold
10 line **114** to transversely traverse top wall **108**, crossing fold line **116** onto side wall **106** where it again forms a U or C shape by curving toward the bottom panel **110** and toward the top panel **108**, and crossing fold line **130a** to terminate at the distal edge of end wall panel **128a**. It is contemplated that the severance line **140** includes, but is not limited to, perforations, a line of perforations, a line of short slits, a line of half cuts, a single half cut, any combination
15 of perforations, slits, score lines, and half cuts, or the equivalent.

[0032] The blank **100** optionally includes one or more tear or severance initiation means, shown in **FIG. 1** as a substantially arcuate fold line **142** having one end at or near the intersection of fold line **114** and severance line **140**, and another end at or near the intersection of fold line **116** and severance line **140**. To open the carton of **FIG. 2**, a user
20 grasps the removable portion **T** by pressing one or more fingers on the area between the arcuate fold line **142** and severance line **140**, thereby separating a section of the removable portion **T** along the top wall segment of severance line **140**. The user then grasps and pulls the now separated section of removable portion **T** at least slightly upward and toward end wall **202a**, thereby separating the remainder of removable portion **T** from carton **200** along
25 the remainder of severance line **140**. Another tear initiation means is best seen in **FIG. 4** as push tab **410**, which for example, can enable the user to open the carton starting from the end wall **402a**. To create push tab **410**, the distal ends of severance line **340** in blank **300**, best shown in **FIG. 3**, may curve and cooperate in the erected carton **400**.

[0033] The positions of arcuate fold line **142** and the top wall segment of severance line **140**
30 are preferably in registry with the space between the second and third endmost articles on the top tier of the carton **200**, with the severance line **140** preferably aligning perfectly above the abutting sides of the second and third articles on the top tier. This positioning facilitates tear initiation, because the second and third articles on the top tier of the carton support the

- 9 -

top wall, encouraging yielding of the top wall only at the fold line **142**, and thereby concentrating the pressure on the severance line **140**.

[0034] The blank **100** may also include a suitable known handle **H** to allow the user to carry the carton.

5 **[0035]** As best shown in **FIG. 2**, the segment of the severance line **140** that traverses side wall **106**, hereinafter referred to as a "side wall severance line," defines a recess **206** that preferably arches convexly toward the composite bottom wall **102/110** of the carton **200**, such that the recess **206** is substantially U or C shaped upon detachment of removable portion **T**. A substantially identical recess **204** is defined in side wall **104** on the opposite
10 side of the carton, but is not shown in the figure. The side wall severance line extends to the connection of the respective side wall **106** with end wall **202a** at a distance above the composite bottom wall **102/110** generally no less than half of the height of the carton **200**. The lowest point **P** of the recess **206** may be spaced at a distance "**R**" above the composite bottom wall **102/110** less than a half of the height of the carton **200**. Preferably, the distance
15 between the lowest point **P** and the composite bottom wall **102/110** is less than the diameter of a single article, and is positioned so as to expose at least two articles on the lowermost tier, thereby facilitating removal of articles from the lowermost tier in the article group.

[0036] The segment of the severance line **140** that extends across the end wall **202a**, hereinafter referred to as the "end wall severance line," extends continuously between the
20 side walls **104** and **106** so that upon removal of the removable portion **T**, an article stopper wall is formed from the end wall **202a**. The height of the stopper wall, as defined as the greatest distance **S** between the end wall severance line and the composite bottom wall **102/110** of the carton **200**, is no less than the distance **R** between the lowest point **P** of recess **206** and the composite bottom wall **102/110**. Preferably, the distance **S** is no less
25 than or equal to

$$(N \times D) - \frac{1}{2} D,$$

where **N** is the number of vertically arranged tiers of articles in the article group, and **D** is the diameter of each article. The distance **R** is preferably less than the diameter **D** of one of the articles.

30 **[0037]** **FIGs. 3** and **4** illustrate an alternative embodiment of a blank **300** for forming the carton **400**, and like references have been used with the prefix "**3**" in **FIG. 3**, and with the prefix "**4**" in **FIG. 4**. The carton **400** differs from carton **200** primarily in that carton **400** has a

- 10 -

removable portion **T2** that is shaped differently than removable portion **T** described above. The blank **300** is similar to blank **100**, described above, except that the side wall severance lines define V shaped recesses **404** (not shown) and **406** as opposed to the U or C shaped recess **206** of **FIG. 2**. Either or both sides of the V shaped recess may be slightly curved.

5 **[0038]** Referring to **FIG. 3**, the blank **300** includes a frangible severance line **340**, which when the carton is erected, defines a removable portion **T2**. To define removable portion **T2**, the severance line **340** extends substantially longitudinally from the distal edge of end wall panel **324a**, crossing fold line **326a** onto side panel **304** where it forms a V shape by extending toward the bottom panel **302** to a well-defined point and toward the top panel **308**,
10 crossing fold line **314** to transversely traverse top panel **308**, crossing fold line **316** onto side panel **306** where it again forms a V shape by extending toward the bottom panel **310** to a well-defined point and toward the top panel **308**, finally, crossing fold line **330a** to terminate at the distal edge of end wall panel **328a**. It is contemplated that the severance line **340**
15 includes, but is not limited to, a line of perforations, a score line, a line of short slits, a line of half cuts, a single half cut, any combination of slits, score lines, and half cuts, or the equivalent.

[0039] The blank **300** may further comprise a suitable known handle **H2** to allow the user to carry the carton.

[0040] As best shown in **FIG. 4**, side wall severance line, which traverses side wall **306**
20 defines a recess **406** that preferably arches toward the composite bottom wall **302/310** of the carton **400**, such that the recess **406** is substantially V shaped upon detachment of removable portion **T2**. A substantially identical recess **404** (not shown) is defined in side wall **304** on the opposite side of the carton, but is not shown in the figure. The side wall severance line extends to the connection of the respective side wall **306** with end wall **402a**
25 at a distance above the composite bottom wall **302/310** generally no less than half of the height of the carton **400**. The lowest point **P2** of the recess **406** is spaced at a distance above the composite bottom wall **302/310** less than a half of the height of the carton **400**. Preferably, the distance between the lowest point **P2** and the composite bottom wall **302/310** is less than the diameter of a single article, and is positioned so as to expose at least two
30 articles on the lowermost tier, thereby facilitating removal of articles from the lowermost tier in the article group.

[0041] The V shaped recess **406** of carton **400** is advantageous over the prior art at least in part because it facilitates access to the second article in the lowermost tier of the article

- 11 -

group by increasing the amount of the revealed end portion of the article. Particularly when the carton **400** is stored on an upper shelf of a refrigerator, a user may find it easier to grasp an article **C3** in the second position rather than in the endmost position because a less severe angle of attack may be used, i.e., the user need not bend his or her wrist as much to grasp the desired article **C3**.

[0042] Removal of each of removable portions **T** and **T2** from cartons **200** and **400** defines an opening **O** or **O2** for dispensing articles. For example, as shown in **FIG. 2**, an endmost article **C1** may be removed through the opening **O** defined by removal of removable portion **T** as defined by severance line **140**. Furthermore, article **C2** is also easily accessible through the opening **O**, which preferably completely exposes at least two articles for simultaneous removal from the carton. The articles **C1** and **C2** are prevented from accidentally rolling out of the carton **200** through the opening **O** by the article stopper formed in part by the upper portion of end wall **202a**. The articles in the lowermost tier are also accessible although restrained by the lower portion of the end wall **202a** that remains after the removable portion **202a** has been removed.

[0043] As best shown in **FIGs. 2** and **4**, each carton **200** and **400** includes removable portion **T** or **T2** that extends across top and end walls of the respective cartons and includes recesses **204** (not shown) and **206**, or **404** (not shown) and **406** in respective side walls **104** and **106**, or **304** and **306** of the respective cartons. However, it should be understood that the orientation of the elements can be varied according to the needs of the consumer particularly with respect to configuration of storage and refrigeration units. As an example, depending on the application, the removable portion of a carton may extend across a side and an end wall, and one or more recesses may be formed in a top wall.

[0044] The present invention has been illustrated in relation to a particular embodiment which is intended in all respects to be illustrative rather than restrictive. Those skilled in the art will recognize that the present invention is capable of many modifications and variations without departing from the scope of the invention. For example, as used herein, directional references such as "top", "base", "bottom", "end", "side", "inner", "outer", "upper", "middle", "lower", "front" and "rear" do not limit the respective panels or walls to such orientation, but merely serve to distinguish these panels and walls from one another. Any reference to hinged connection should not be construed as necessarily referring to a single fold line only; indeed, it is envisaged that hinged connection can be formed from one or more of one of the following, a score line, a frangible line or a fold line, without departing from the scope of

CLAIMS

1. A carton with an improved dispenser, comprising:

a top wall;

a pair of opposed side walls, defining upper and lower edges, connected along said upper edges to said top wall;

an end wall cooperatively attached to each of said walls to form a top wall corner; and,

an article dispenser including an at least partially removable portion defined by a plurality of contiguous severance lines, comprising:

a side wall severance line formed on each of said side walls, extending from said top wall to a first point spaced apart from said lower edge to define a severance-free length that is less than half the height of said side wall, and extending to said end wall;

a top wall severance line extending between each of said side wall severance lines and spaced apart from said corner a distance no less than two of said severance-free lengths;

an end wall severance line extending between each of said side wall severance lines.

2. The carton of claim 1, wherein the highest point along said end wall severance line is no less than said severance-free length.

3. The carton of claim 1, wherein each of said side wall severance lines define a recess upon detachment of said at least partially removable portion.

4. The carton of claim 3, where each of said recesses exposes at least a portion of each opposite end of at least three articles held by said carton.

5. A package, comprising:

an article group formed of at least two vertically arranged tiers of similarly dimensioned cylindrical articles disposed on their sides;

a carton disposed around said group, said carton comprising;

a top wall;

- 14 -

a pair of opposed side walls connected to opposed side edges of said top wall;
an end wall interconnecting said side walls; and
a bottom wall interconnecting respective lower edges of said side walls; and
an article dispenser for accessing said articles detachably connected to said top, side, and end walls along a detachable connection to be removed to define an opening, wherein said opening is shaped to reveal a least a portion of an article adjacent to an endmost article in a lowermost tier of said article group.

6. The package of claim 5, wherein the highest point of said opening along said end wall is at least the height of said lowermost tier.

7. The package of claim 5, wherein detachment of said removable portion defines a recess in each of said side walls.

8. The package of claim 7, where each of said recesses exposes at least a portion of each opposite end of at least three articles held by said package.

9. A blank for forming a carton, comprising:

a first side panel, having a first end panel, foldably connected to a top panel along a first edge;
a second side panel, having a second end panel, foldably connected to said top panel along a second edge;
a first end panel frangible line extending across said first end panel and terminating at said first side panel;
a first side panel frangible line extending from said first end panel to a point below half the height of said side panel and then to said top panel;
a top panel frangible line extending from said first side panel to said second side panel;
a second side panel frangible line extending from said top panel to a point below half the height of said side panel and then to said second end panel; and,
a second end panel frangible line extending across said second end panel and terminating at said second side panel.

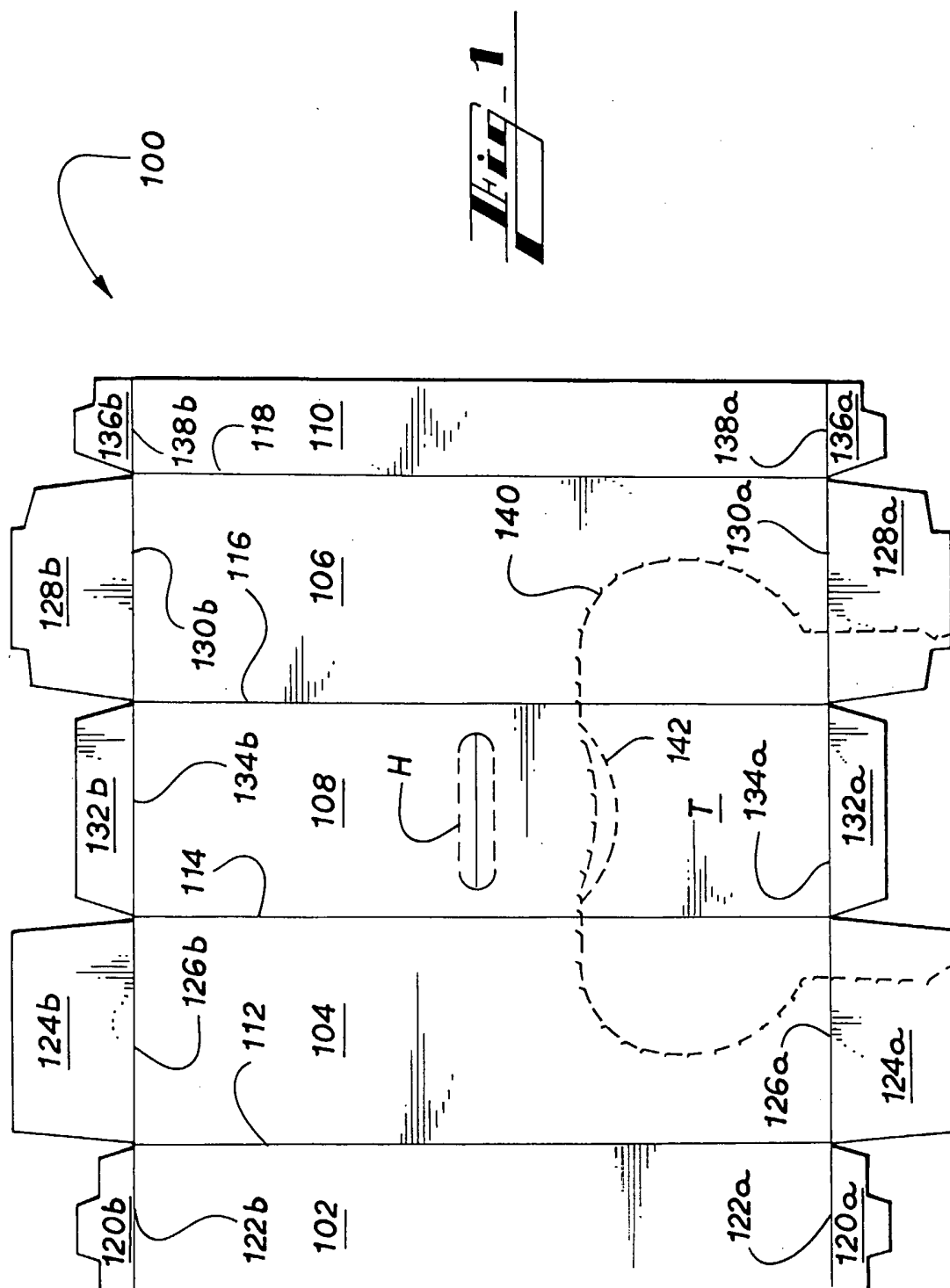
10. The blank of claim 9, wherein said frangible lines cooperatively define a detachable portion that forms an article dispenser opening.

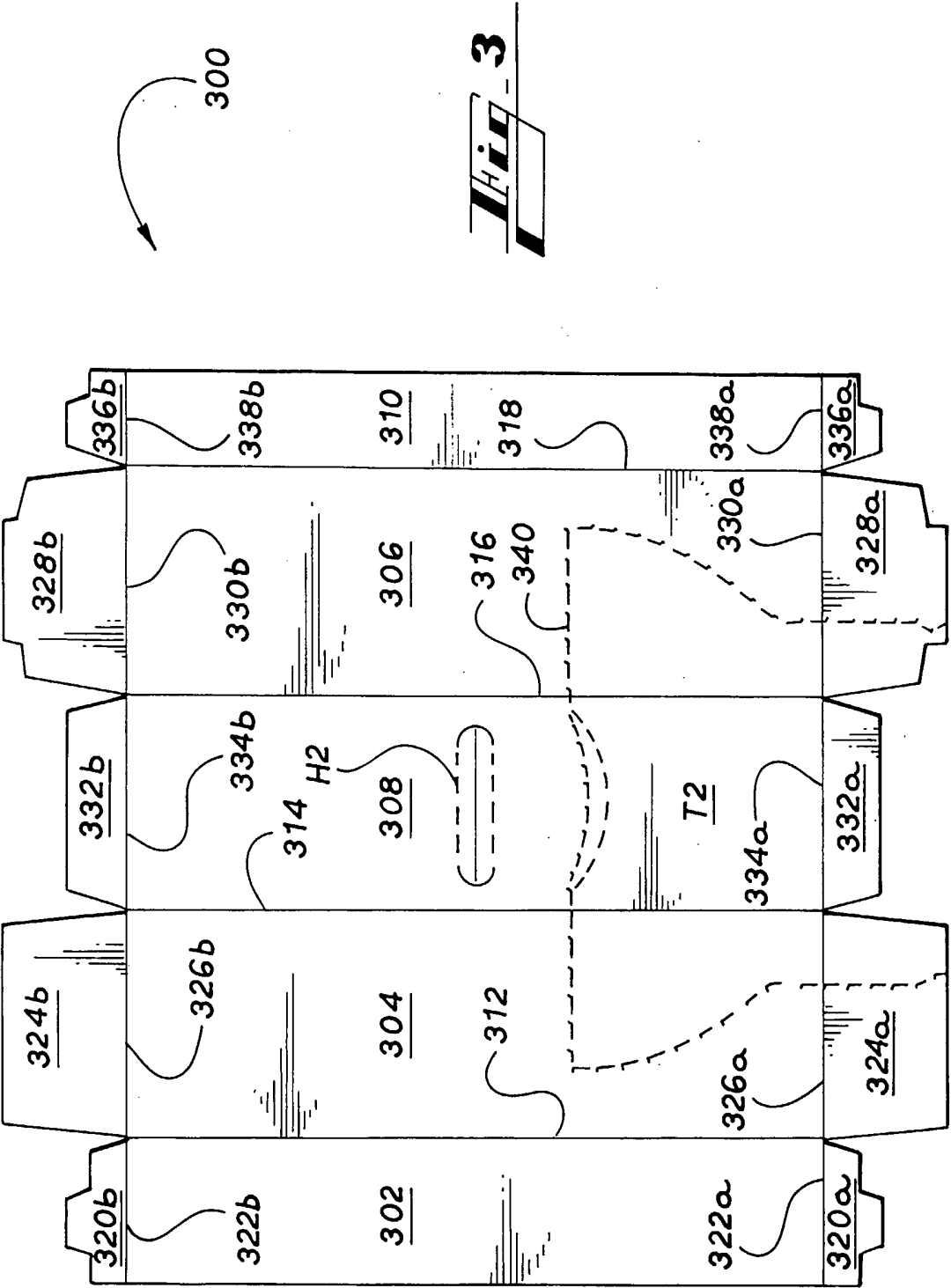
- 15 -

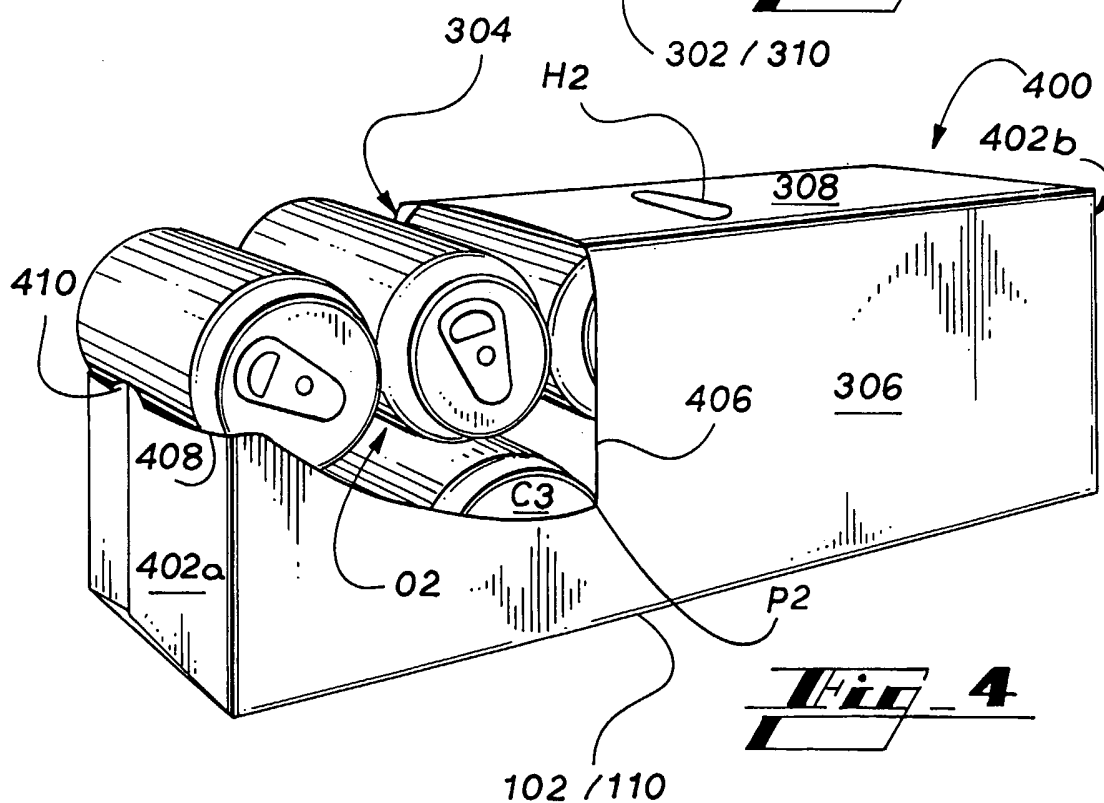
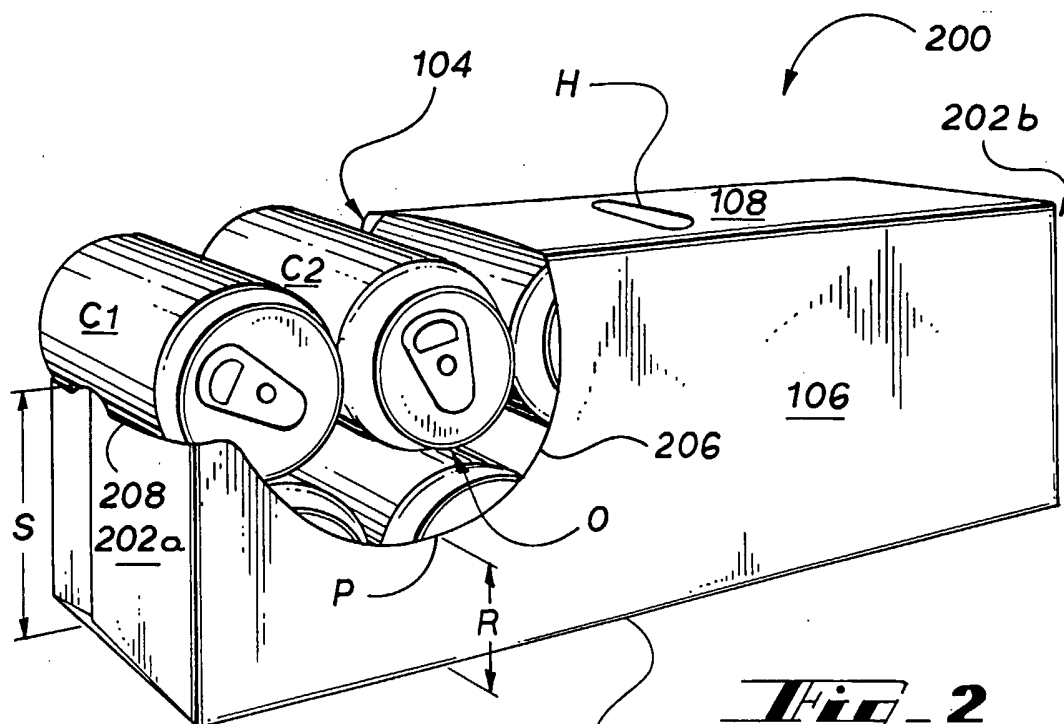
11. The blank of claim 10, further comprising a bottom panel, having a bottom end panel, foldably connected to one of said side panels.

12. The blank of claim 11, wherein said end panels are configured to connectably form an end structure adjacent to said article dispenser.

13. The blank of claim 12, wherein the highest point of said article dispenser end structure is at least as high as the lowest point of said article dispenser side walls.







INTERNATIONAL SEARCH REPORT

US2005/036319

A. CLASSIFICATION OF SUBJECT MATTER

B65D71/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2004/188509 A1 (HOLLEY JOHN) 30 September 2004 (2004-09-30) paragraphs '0052! - '0058!; figures 4-10 -----	1-13
A	US 6 283 293 B1 (LINGAMFELTER C. BROWN) 4 September 2001 (2001-09-04) column 2, lines 15-62; figures 1,2 -----	1-13
A	US 2002/185499 A1 (HARRELSON GLENN R ET AL) 12 December 2002 (2002-12-12) paragraphs '0039! - '0053!; figures 1-7 -----	1-13
A	US 2003/192907 A1 (BATES AARON L) 16 October 2003 (2003-10-16) paragraphs '0030! - '0037!; figures 1-4 -----	1-13



Further documents are listed in the continuation of Box C.



See patent family annex.

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- *Z* document member of the same patent family

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INTERNATIONAL SEARCH REPORT

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