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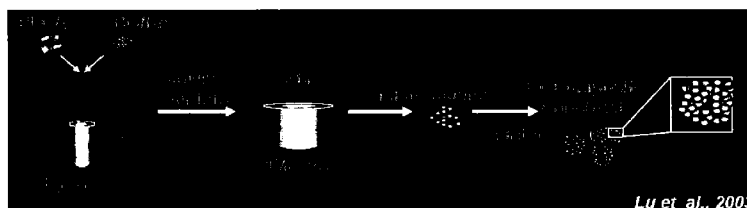
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(54) Title: METHODS FOR PRODUCING TISSUE SCAFFOLD DIRECTING DIFFERENTIATION OF SEEDED CELLS AND TISSUE SCAFFOLDS PRODUCED THEREBY

FIGURE 1



(57) Abstract: Methods for producing a tissue scaffold which direct differentiation of seeded stem cells on the scaffold to a selected cell type and tissue scaffolds produced thereby are provided.



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**Methods for Producing Tissue Scaffold Directing
Differentiation of Seeded Cells and Tissue Scaffolds
Produced Thereby**

This patent application claims the benefit of priority
5 from U.S. Provisional Application Serial No. 61/398,265,
filed June 22, 2010, U.S. Provisional Application Serial No.
61/519,491, filed May 23, 2011, U.S. Provisional Application
Serial No. 61/519,461, filed May 23, 2011, and U.S.
Provisional Application Serial No. 61/519,460, filed May 23,
10 2011, teachings of each of which are herein incorporated by
reference in their entireties.

**Statement Regarding Federally Sponsored Research or
Development**

15 This invention was made with government support under
NSF Graduate Fellowship (GK-12) awarded by the National
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Health - National Institute of Arthritis and Musculoskeletal
20 and Skin Diseases (NIH-NIAMS). The government has certain
rights in the invention.

BACKGROUND

Injuries to connective tissues such as tendons or
25 ligaments are a common clinical problem treated
traditionally by allografts, xenografts and autografts, as
well as prosthetic devices, due to the poor regeneration
ability of tendons. However, these traditional treatments
suffer from disadvantages including donor site morbidity and
30 risk of disease transmission, as well as limited long-term
functionality.

Articular cartilage is an avascular, aneural tissue
which also has limited capacity for self-repair. Current

strategies for cartilage repair such as microfracture, mosaicplasty, lavage and periosteal grafts result in sub-optimal clinical outcomes due to donor site morbidity, fibrous tissue formation and insufficient graft integration.

5 Bone is also one of the most commonly replaced organs of the body with over 275,000 of the 1-2 million fractures being treated each year in the United States requiring bone grafting (Delacure, M.D. *Otolaryngol. Clin. North Am*, 1994 27(5):859-74; Langer, R. and Vacanti, J.P. *Science* 1993 10 260(5110):920-6). Donor site morbidity and risk of disease transmission have also limited the use of allografts and xenografts in bone grafting. Autografts are also limited by supply as well as risk of tissue harvesting leading to donor site morbidity.

15

SUMMARY

This application provides for direction of stem cell differentiation on a tissue scaffold through biomaterial design. By selecting biomaterial/scaffold design parameters 20 including composition, bioactivity, biomimetic architecture, physical or mechanical stimulation and/or chemical stimulation, the inventors show herein directed differentiation of stem cells into osteoblasts, chondrocytes, fibrochondrocytes or fibroblasts.

25 Accordingly, an aspect of this application relates to a method for producing a tissue scaffold which directs differentiation of seeded stem cells on the scaffold to a selected cell type. In this method, a substrate for the tissue scaffold which directs differentiation of stem cells 30 seeded on the tissue scaffold to the selected cell type is selected. An architecture for the tissue scaffold which directs differentiation of stem cells seeded on the tissue scaffold to the selected cell type is also selected. A

tissue scaffold with the selected architecture is then produced from the selected substrate and the tissue scaffold is seeded with stem cells so that they differentiate into the selected cells.

5 In one embodiment of this method, the tissue scaffold produced in accordance with this method is exposed to a physical or mechanical stimulation and/or a chemical stimulation which directs differentiation of the seeded stem cells on the scaffold to the selected cell type.

10 In one embodiment, the substrate, architecture and/or physical or mechanical stimulation and/or chemical stimulation are selected to direct seeded stem cells to differentiate on the tissue scaffold into osteoblasts.

15 In one embodiment, the substrate, architecture and/or physical or mechanical stimulation and/or chemical stimulation are selected to direct seeded stem cells to differentiate on the tissue scaffold into fibrochondrocytes.

20 In one embodiment, the substrate, architecture and/or physical or mechanical stimulation and/or chemical stimulation are selected to direct seeded stem cells to differentiate on the tissue scaffold into chondrocytes.

25 In one embodiment, the substrate, architecture and/or physical or mechanical stimulation and/or chemical stimulation are selected to direct seeded stem cells to differentiate on the tissue scaffold into fibroblasts.

30 Another aspect of this application relates to tissue scaffolds produced in accordance with this method of selecting a substrate, architecture and/or physical or mechanical stimulation and/or chemical stimulation which direct stem cells seeded on the tissue scaffold to differentiate into a selected cell type.

 In one embodiment, the substrate, architecture and/or physical or mechanical stimulation and/or chemical

stimulation of the tissue scaffold are selected so that stem cells seeded on the produced tissue scaffold are directed to differentiate into osteoblasts.

In one embodiment, the substrate, architecture and/or
5 physical or mechanical stimulation and/or chemical stimulation of the tissue scaffold are selected so that stem cells seeded on the produced tissue scaffold are directed to differentiate into fibrochondrocytes.

In one embodiment, the substrate, architecture and/or
10 physical or mechanical stimulation and/or chemical stimulation of the tissue scaffold are selected so that stem cells seeded on the produced tissue scaffold are directed to differentiate into chondrocytes.

In one embodiment, the substrate, architecture and/or
15 physical or mechanical stimulation and/or chemical stimulation of the tissue scaffold are selected so that stem cells seeded on the produced tissue scaffold are directed to differentiate into fibroblasts.

20 **Brief Description of the Figures**

Figure 1 is a diagram depicting preparation of an osteogenic tissue scaffold embodiment produced by selecting biomaterial/scaffold design parameters in accordance with the method described herein.

25 Figure 2 shows photomicrographs of cell distribution and viability of hMSCs seeded on an osteogenic tissue scaffold produced as depicted in Figure 1 (PLGA-BG) compared to tissue scaffolds without the selected biomaterial/scaffold design parameters directing
30 differentiation to osteoblasts (PLGA and PLGA-HA).

Figure 3 is a bargraph comparing proliferation results of hMSCs seeded on an osteogenic tissue scaffold produced as depicted in Figure 1 (PLGA-BG) compared to tissue scaffolds

without the selected biomaterial/scaffold design parameters directing differentiation to osteoblasts (PLGA and HA).

Figure 4 is a bargraph comparing proliferation results of hMSCs seeded on an osteogenic tissue scaffold produced as depicted in Figure 1 (PLGA-BG) compared to tissue scaffolds without the selected biomaterial/scaffold design parameters directing differentiation to osteoblasts in the presence of a standard osteogenic media (PLGA and PLGA-HA).

Figure 5 is a bargraph comparing ALP activity of hMSCs seeded on an osteogenic tissue scaffold produced as depicted in Figure 1 (PLGA-BG) compared to tissue scaffolds without the selected biomaterial/scaffold design parameters directing differentiation to osteoblasts (PLGA and PLGA-HA).

Figure 6 is a bargraph comparing ALP activity of hMSCs seeded on an osteogenic tissue scaffold produced as depicted in Figure 1 (PLGA-BG) compared to tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to osteoblasts in the presence of a standard osteogenic media (PLGA and PLGA-HA).

Figure 7 is a gel comparing expression of osteoblastic markers osteopontin (OPN), osteonectin (ON) and osteocalcin (OCN) 7 days after seeding of hMSCs on an osteogenic tissue scaffold produced as depicted in Figure 1 (PLGA-BG) compared to tissue scaffolds without the selected biomaterial/scaffold design parameters directing differentiation to osteoblasts (PLGA and PLGA-HA).

Figure 8 is a gel comparing expression of osteoblastic markers osteopontin (OPN), osteonectin (ON) and osteocalcin (OCN) 7 days after seeding of hMSCs on an osteogenic tissue scaffold produced as depicted in Figure 1 (PLGA-BG) compared to tissue scaffolds without the selected biomaterial/scaffold design parameters directing

differentiation to osteoblasts in the presence of osteogenic media (PLGA and PLGA-HA).

Figure 9 is a schematic of the experimental design also described in Example 2 of this application wherein
5 osteogenic differentiation potential of media derived from an osteogenic tissue scaffold produced as depicted in Figure 1 (BG) was compared to media derived from tissue scaffolds without the selected biomaterial/scaffold design parameters directing differentiation to osteoblasts (PLGA, HA and TCP).

10 Figure 10A and 10B are bargraphs comparing normalized ALP activity of hMSCs after culturing for 7, 14, 21 and 28 days in media derived from an osteogenic tissue scaffold (BG) as compared to media derived from tissue scaffolds without the selected biomaterial/scaffold design parameters directing differentiation to osteoblasts (PLGA, HA and TCP)
15 as described in Figure 9 in the absence (Figure 10A) and the presence of standard osteogenic media (Figure 10B).

Figure 11 shows photomicrographs comparing cell viability and morphology of hMSCs and human rotator cuff
20 fibroblasts (hRCFs) after culturing for 1 and 14 days on an embodiment of a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 3 (aligned) compared to a tissue scaffold without the selected biomaterial/scaffold design parameters
25 directing differentiation to fibroblasts (unaligned).

Figures 12A and 12B are bargraphs comparing integrin αV expression of hRCFs (Figure 12A) and hMSCs (Figure 12B)
after culturing for 1, 3 and 14 days on an embodiment of a fibrogenic tissue scaffold produced in accordance with the
30 method described in this application in Example 3 (aligned) compared to a tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to fibroblasts (unaligned). "*" represents

significant difference between groups ($p < 0.05$) as assessed by Tukey-HSD post-hoc test.

Figures 13A and 13B are bargraphs comparing integrin $\alpha 5$ expression of hRCFs (Figure 13A) and hMSCs (Figure 13B) after culturing for 1, 3 and 14 days on an embodiment of a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 3 (aligned) compared to a tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to fibroblasts (unaligned). "*" represents significant difference between groups ($p < 0.05$) as assessed by Tukey-HSD post-hoc test.

Figures 14A and 14B are bargraphs comparing integrin $\alpha 2$ expression of hRCFs (Figure 14A) and hMSCs (Figure 14B) after culturing for 1, 3 and 14 days on an embodiment of a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 3 (aligned) compared to a tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to fibroblasts (unaligned). "*" represents significant difference between groups ($p < 0.05$) as assessed by Tukey-HSD post-hoc test.

Figures 15A and 15B are bargraphs comparing integrin $\beta 1$ expression of hRCFs (Figure 15A) and hMSCs (Figure 15B) after culturing for 1, 3 and 14 days on an embodiment of a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 3 (aligned) compared to a tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to fibroblasts (unaligned). "*" represents significant difference between groups ($p < 0.05$) as assessed by Tukey-HSD post-hoc test.

Figure 16 shows a mechanical stimulation device which directs differentiation of hMSCs to fibroblasts as described in this application in Example 4.

Figure 17A is a bargraph quantifying cell proliferation and Figure 17B is photomicrographs depicting cell proliferation of hMSCs after culturing for 1, 7, 14 and 28 days on an embodiment of a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 3 (unloaded) compared to a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 4 (loaded).

Figures 18A through C are photomicrographs (Figure 18A) depicting cell alignment of hMSCs after culturing for 14 days on an embodiment of a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 3 (unloaded) compared to a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 4 (loaded) as well as a graph (Figure 18B) and with tabular results (Figure 18C) showing circular statistical analysis of the images using Fiber 3 software (Costa et al. Tissue Engineering 2003 9(4):567-77).

Figures 19A through C shows results of matrix production by hMSCs after culturing on an embodiment of a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 3 (unloaded) compared to a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 4 (loaded). Total collagen at day 14 and 28 (Figure 19A) and day 1, 7, 14 and 28 (Figure 19B) as well as collagen I and collagen III (Figure 19C) were measured.

Figures 20A through D are bargraphs showing results of fibroblastic differentiation of hMSCs as determined by

measuring collagen I (Figure 20A), collagen III (Figure 20B), fibronectin (Figure 20C) and tenascinC (Figure 20D) after culturing for 1, 7, 14 and 28 days on an embodiment of a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 3 (unloaded) compared to a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 4 (loaded). "*" represents significant difference between groups ($p < 0.05$) as assessed by Tukey-HSD post-hoc test.

Figures 21A through D are bargraphs showing results of expression of integrin $\alpha 2$ (Figure 21A), integrin αV (Figure 21B), integrin $\alpha 5$ (Figure 21C) and integrin $\beta 1$ (Figure 21D) by hMSCs after culturing for 1, 7, 14 and 28 days on an embodiment of a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 3 (unloaded) compared to a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 4 (loaded). "*" represents significant difference between groups ($p < 0.05$) as assessed by Tukey-HSD post-hoc test.

Figures 22A through C are bargraphs showing mechanical properties include elastic modulus (Figure 22A), ultimate stress (Figure 22B) and yield stress (Figure 22C) of hMSCs after culturing for 1, 7, 14 and 28 days on an embodiment of a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 3 (unloaded) compared to a fibrogenic tissue scaffold produced in accordance with the method described in this application in Example 4 (loaded). "*" represents significant difference between groups ($p < 0.05$) as assessed by Tukey-HSD post-hoc test.

Figures 23A and B compare proliferation of hMSCs cultured on an embodiment of a chondrogenic tissue scaffold produced in accordance with the method described in this application in Example 5 (20-1 group) compared to a tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to chondrocytes (20-0 group). Figure 23A shows cells at Day 42 at 10x magnification, scale bar 200 μm (Figure 23A). Cell proliferation data obtained with the PICOGREEN® ds DNA assay is depicted in Figure 23B for days 1, 14, 28 and 42. Significant difference from day 1 is represented by *, from day 14 is represented by ^, and from control is represented by **.

Figures 24A through E are bargraphs showing GAG production (Figure 24A-B) and collagen production (Figure 24C-D) normalized to wet weight and total cell number of hMSCs cultured on an embodiment of a chondrogenic tissue scaffold produced in accordance with the method described in this application in Example 5 (20-1 group) compared to a tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to chondrocytes (20-0 group). Significant difference from day 1 is represented by *, from day 14 is represented by ^, and from control is represented by **. Figure 24E shows results from staining with Alcian Blue for sGAG for hMSCs cultured on an embodiment of a chondrogenic tissue scaffold (20-1 group) produced in accordance with the method described in this application in Example 5 compared to a tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to chondrocytes (20-0 group) at magnification of 10x and a scale bar of 200 μm .

Figures 25A through E are bargraphs showing results from Real Time RT-PCR gene expression for hMSCs cultured on

an embodiment of a chondrogenic tissue scaffold produced in accordance with the method described in this application in Example 5 (20-1 group) compared to a tissue scaffold without the selected biomaterial/scaffold design parameters
5 directing differentiation to chondrocytes (20-0 group). Expression was measured for the following genes: SOX9 (Figure 25A), aggrecan (Figure 25B), collagen II (Figure 25C), collagen I (Figure 25D) and COMP (Figure 25E) Genes were normalized to GAPDH and intensity was normalized to
10 control (20-0 group) at day 14. Significant difference from day 14 is represented by *, from control is represented by **.

DETAILED DESCRIPTION

15 Definitions

In order to facilitate an understanding of the material which follows, one may refer to Freshney, R. Ian. Culture of Animal Cells - A Manual of Basic Technique (New York: Wiley-Liss, 2000) for certain frequently occurring methodologies
20 and/or terms which are described therein.

Unless defined otherwise, all technical and scientific terms used herein have the meaning commonly understood by a person skilled in the art to which this invention belongs. However, except as otherwise expressly provided herein, each
25 of the following terms, as used in this application, shall have the meaning set forth below.

As used herein, "aligned fibers" shall mean groups of fibers which are oriented along the same directional axis. Examples of aligned fibers include, but are not limited to,
30 groups of parallel fibers.

As used herein, "ALP activity" shall mean alkaline phosphatase activity.

As used herein, a "biocompatible" material is a synthetic or natural material used to replace part of a living system or to function in intimate contact with living tissue. Biocompatible materials are intended to interface
5 with biological systems to evaluate, treat, augment or replace any tissue, organ or function of the body. The biocompatible material has the ability to perform with an appropriate host response in a specific application and does not have toxic or injurious effects on biological systems.
10 Nonlimiting examples of a biocompatible materials include a biocompatible ceramic, a biocompatible polymer or a biocompatible hydrogel.

As used herein, "biodegradable" means that the material, once implanted into a host, will begin to degrade.

15 As used herein, "biomimetic" shall mean a resemblance of a synthesized material to a substance that occurs naturally in a human body and which is not substantially rejected by (e.g., does not cause an unacceptable adverse reaction in) the human body. When used in connection with
20 the tissue scaffolds, biomimetic means that the scaffold is substantially biologically inert (i.e., will not cause an unacceptable immune response/rejection) and is designed to resemble a structure (e.g., soft tissue anatomy) that occurs naturally in a mammalian, e.g., human, body and that
25 promotes healing when implanted into the body.

As used herein, "chondrocyte" shall mean a differentiated cell responsible for secretion of extracellular matrix of cartilage.

As used herein, "chondrogenesis" shall mean the
30 formation of cartilage tissue.

As used herein, "effective amount" shall mean a concentration, combination or ratio of one or more components added to the substrate which directs

differentiation of stem cells to the selected cell type. Such components may include, but are not limited to, bioglass or glass ceramic, one or more extracellular matrix components, physical or mechanical stimulation and chemical stimulation such as media or growth factors which direct
5 differentiation of stem cells to a selected cell type.

As used herein, "fibroblast" shall mean a cell which may be mesodermally derived that secretes proteins and molecular collagen including fibrillar procollagen,
10 fibronectin and collagenase, from which an extracellular fibrillar matrix of connective tissue may be formed. Fibroblasts synthesize and maintain the extracellular matrix of many tissues, including but not limited to connective tissue. A "fibroblast-like cell" means a cell that shares
15 certain characteristics with a fibroblast (such as expression of certain proteins).

As used herein, "fibrochondrocyte" shall mean a cell having features of chondrocytes and fibroblasts. Like chondrocytes, they have a rounded morphology and are
20 protected by a territorial matrix. Like fibroblasts, the cells produce collagen-1, and like chondrocytes, these cells can produce collagen-2.

As used herein, "graft" shall mean the device to be implanted during medical grafting, which is a surgical
25 procedure to transplant tissue without a blood supply, including but not limited to soft tissue graft, synthetic grafts, and the like.

As used herein, "hydrogel" shall mean any colloid in which the particles are in the external or dispersion phase and water is in the internal or dispersed phase.
30

As used herein, "microspheres", mean microbeads, which are suitable, e.g., for cell attachment and adhesion. Microspheres of a tissue scaffold may be made from polymers

such as aliphatic polyesters, poly(amino acids),
copoly(ether-esters), polyalkylenes oxalates, polyamides,
poly(iminocarbonates), polyorthoesters, polyoxaesters,
polyamidoesters, poly(ϵ -caprolactone)s, polyanhydrides,
5 polyarylates, polyphosphazenes, polyhydroxyalkanoates,
polysaccharides, or biopolymers, or a blend of two or more
of the preceding polymers. Preferably, the polymer comprises
at least one of the following materials: poly(lactide-co-
glycolide), poly(lactide) or poly(glycolide). More
10 preferably, the polymer is poly(lactide-co-glycolide)
(PLGA).

As used herein, "microfiber" shall mean a fiber with a
diameter no more than 1000 micrometers.

As used herein, "nanofiber" shall mean a fiber with a
15 diameter no more than 1000 nanometers.

In one embodiment, the microfibers and/or or nanofibers
are comprised of a biodegradable polymer that is electrospun
into a fiber. The microfibers and/or nanofibers of the
scaffold are oriented in such a way (i.e., aligned or
20 unaligned) so as to mimic the natural architecture of the
soft tissue to be repaired. Moreover, the microfibers
and/or nanofibers and the subsequently formed microfiber
and/or nanofiber scaffold are controlled with respect to
their physical properties, such as for example, fiber
25 diameter, pore diameter, and porosity so that the mechanical
properties of the microfibers and/or nanofibers and
microfiber and/or nanofiber scaffold are similar to the
native tissue to be repaired, augmented or replaced.

As used herein, "osteoblast" shall mean a bone-forming
30 cell which may be derived from mesenchymal osteoprogenitor
cells and which forms an osseous matrix in which it becomes
enclosed as an osteocyte. The term may also be used broadly
to encompass osteoblast-like, and related, cells, such as

osteocytes and osteoclasts. An "osteoblast-like cell" means a cell that shares certain characteristics with an osteoblast (such as expression of certain proteins unique to bones), but is not an osteoblast. "Osteoblast-like cells" include preosteoblasts and osteoprogenitor cells.

As used herein, "osteogenesis" shall mean the production of bone tissue.

As used herein, "osteointegrative" means having the ability to chemically bond to bone.

As used herein, "polymer" means a chemical compound or mixture of compounds formed by polymerization and including repeating structural units. Polymers may be constructed in multiple forms and compositions or combinations of compositions.

As used herein, "porosity" means the ratio of the volume of interstices of a material to a volume of a mass of the material. As used herein, "porous" shall mean having an interconnected pore network.

As used herein, "soft tissue graft" shall mean a graft which is not synthetic, and can include autologous grafts, syngeneic grafts, allogeneic grafts, and xenogeneic graft. As used herein, "soft tissue" includes, as the context may dictate, tendon and ligament, as well as the bone to which such structures may be attached. Preferably, "soft tissue" refers to tendon- or ligament-bone insertion sites requiring surgical repair, such as for example tendon-to-bone fixation.

As used herein, "stem cell" means any unspecialized cell that has the potential to develop into many different cell types in the body, such as mesenchymal osteoprogenitor cells, osteoblasts, osteocytes, osteoclasts, chondrocytes, chondrocyte progenitor cells, fibrochondrocytes, fibroblasts and fibroblast progenitor cells. Nonlimiting examples of

"stem cells" include mesenchymal stem cells, embryonic stem cells and induced pluripotent cells.

As used herein, "synthetic" shall mean that the material is not of a human or animal origin.

5 As used herein, all numerical ranges provided are intended to expressly include at least the endpoints and all numbers that fall between the endpoints of ranges.

The following embodiments are provided to further illustrate the methods of tissue scaffold production of this application. These embodiments are illustrative only and are not intended to limit the scope of this application in any way.

Embodiments

15 Cells such as fibroblasts, when seeded on a tissue scaffold have a limited capacity to proliferate (Ge et al. Cell Transplant. 2005 14:573-83). However, inducing mesenchymal stem cells seeded on a tissue scaffold to differentiate into, for example, tendon-forming cells and avoiding ossification *in vivo* has been described as
20 challenging, thus hindering their use (Yin et al. Biomaterials 2010 31:2163-2175; Harris et al. J. Orthop. Res. 2004 22:998-1003).

Provided in this disclosure are methods for producing
25 tissue scaffolds which direct differentiation of seeded stem cells on the scaffold to a selected cell type. Also provided in this disclosure are tissue scaffolds produced by these methods.

The methods involve selecting a substrate from which
30 the tissue scaffold is produced which will direct the stem cells seeded on the scaffold to differentiate to a selected cell type. The methods further involve selecting an architecture for the tissue scaffold which will direct the

stem cells seeded on the scaffold to differentiate to the selected cell type. The tissue scaffold with the selected architecture is then produced from the selected substrate and seeded with stem cells so that they differentiate into the selected cell type. These methods may further comprise exposing the tissue scaffold to a physical or mechanical stimulation and/or a chemical stimulation which further enhances differentiation of stem cells seeded on the scaffold to the selected cell type. Preferred in this disclosure is that the selected cell type to which seeded stem cells are directed to differentiate be osteoblasts, chondrocytes, fibrochondrocytes or fibroblasts. Accordingly, in one embodiment, the tissue scaffolds produced in accordance with the methods disclosed herein are seeded with mesenchymal stem cells, also referred to herein as hMSCs, an unspecialized cell that has the potential to develop into many different cell types in the body, including, but not limited to, mesenchymal osteoprogenitor cells, osteoblasts, osteocytes, osteoclasts, chondrocytes, chondrocyte progenitor cells, fibrochondrocytes, fibroblasts and fibroblast progenitor cells. These adult bone marrow-derived stem cells (MSC) (Pittinger et al. Science 1999 284(5411):143-7; Caterson et al. MedGenMed 2001 3(1):E1; Altman et al. FASEB J 2002 16(2):270-2; Mao et al. Biol. Cell 2005 97(5):289-301) are used because they are physiologically relevant, well characterized, and can differentiate into osteoblasts, chondrocytes, fibrochondrocytes and fibroblasts. As will be understood by the skilled artisan upon reading this disclosure, alternative stem cells which can differentiate into osteoblasts, chondrocytes, fibrochondrocytes and fibroblasts can also be used.

In one embodiment, a method is provided for producing tissue scaffolds which direct differentiation of seeded stem cells on the scaffold to fibroblasts.

In this embodiment, the substrate selected comprises
5 polymeric nanofiber and/or microfibers. Examples of polymers which can be selected for the substrate in this embodiment include, but are not limited to, biodegradable polymers selected from the group consisting of aliphatic polyesters, poly(amino acids), modified proteins,
10 polydepsipeptides, copoly(ether-esters), polyurethanes, polyalkylenes oxalates, polyamides, poly(iminocarbonates), polyorthoesters, polyoxaesters, polyamidoesters, poly(ϵ -caprolactone)s, polyanhydrides, polyarylates, polyphosphazenes, polyhydroxyalkanoates, polysaccharides,
15 modified polysaccharides, polycarbonates, polytyrosinecarbonates, polyorthocarbonates, poly(trimethylene carbonate), poly(phosphoester)s, polyglycolide, polylactides, polyhydroxybutyrates, polyhydroxyvalerates, polydioxanones, polyalkylene oxalates,
20 polyalkylene succinates, poly(malic acid), poly(maleic anhydride), polyvinylalcohol, polyesteramides, polycyanoacrylates, polyfumarates, poly(ethylene glycol), polyoxaesters containing amine groups, poly(lactide-co-glycolides), poly(lactic acid)s, poly(glycolic acid)s,
25 poly(dioxanone)s, poly(alkylene alkylate)s, biopolymers, collagen, silk, chitosan, alginate, and a blend of two or more of the preceding polymers. In one embodiment, the polymer comprises at least one of poly(lactide-co-glycolide), poly(lactide), and poly(glycolide). In one
30 embodiment, the polymer is a copolymer, such as for example a poly(D,L-lactide-co-glycolide (PLGA)). Advantages of a PLGA nanofiber and/or microfiber scaffold include that it is 1) biomimetic and guides tendon regeneration, 2) biodegradable

and replaced by host tissue, 3) exhibit physiologically relevant mechanical properties, and 4) enable biological fixation of tendon-to-bone.

The ratio of polymers in the microfiber/nanofiber scaffold may be varied to achieve certain desired physical properties, including e.g., strength, ease of fabrication, degradability, and biocompatibility. In one embodiment, the ratio of polymers in the biocompatible polymer, e.g., the PLGA copolymer, is between about 25:75 to about 95:5. In one embodiment, the ratio of polymers in the biocompatible polymer, e.g., the PLGA copolymer, is between about 85:15. Generally, a ratio of about 25:75 in the PLGA copolymer will equate to a degradation time of about six months, a ratio of about 50:50 in the PLGA copolymer will equate to a degradation time of about twelve months, and a ratio of about 85:15 in the PLGA copolymer will equate to a degradation time of about eighteen months.

The architecture of the substrate selected for this fibrogenic tissue scaffold is aligned polymer microfibers and/or nanofibers.

In one embodiment of this method for production of a fibrogenic tissue scaffold, the produced tissue scaffold is exposed to physical or mechanical stimulation following seeding with the stem cells. Examples of physical or mechanical stimulation include, but are not limited to, cyclic tensile loading as described, for example, in PCT International Application No. PCT/US2009/06453, filed December 8, 2009 providing configurable displacement and frequency application, and torsional loading as described, for example, by Altman et al. FASEB J 2002 16(2):270-2 and Moreau et al. Tiss Eng. A 2008 14(7):1161-72).

In another embodiment of this method for production of a fibrogenic tissue scaffold, chemical stimulation is

applied to the microfiber and/or nanofiber scaffold. In one embodiment, the chemical stimulation comprises a growth factor. Examples of growth factors include, but are in no way limited to, cytokines such as bFGF and TGF- β .

5 In yet another embodiment of this method for production of a fibrogenic tissue scaffold, mechanical stimulation and chemical stimulation are applied to the microfiber and/or nanofiber scaffold.

A polymer nanofiber-based scaffold with aligned fibers
10 was produced in accordance with the method of this disclosure and shown to guide adhesion of hMSCs and induce differentiation of hMSCs into fibroblast-like cells.

Cell viability and morphology of hMSCs and hRCFs seeded on the fibrogenic tissue scaffold produced in accordance
15 with the method of this application is depicted in Figure 11. It was found that both hMSCs and hRCFs were viable and grew over time. In addition, there was no apparent difference between the two cell types. Further, morphology was guided by nanofiber alignment. The hMSCs exhibited an
20 elongated shape similar to fibroblasts on the aligned nanofiber scaffold produced in accordance with the method of this application. In contrast, the hMSCs exhibited an undesirable cuboidal appearance on the unaligned nanofiber tissue scaffold produced without the selected
25 biomaterial/scaffold design parameters directing differentiation to fibroblasts.

Integrin expression is important for cell matrix interactions, tendon and ligament healing and mechanotransduction (Singhvi et al. *Biotechnol. Bioeng.* 1994
30 43(8):764-71; Wang et al. *J. Biomech.* 2003 36(1):97-102; Harwood et al. *Connect Tiss. Res.* 1998 39(4):309-16; Banes et al. *Biochem. Cell Biol.* 1995 73(7-8):349-65; Schreck et al. *J. Orthop. Res.* 1995 13(2):174-83; Bhargava et al. *J. Orthop.*

Res. 1999 17(5):748-54; Hannafin et al. 2006 J. Orthop. Res. 2006 24(2):149-58). Accordingly, the effect of nanofiber alignment on integrins $\alpha 2$, αV , $\alpha 5$, $\beta 1$ was determined and is depicted graphically in Figures 12-15 and summarized in Table 1.

Table 1:

	hRCF	hMSC
Integrins αV	No significant differences observed before day 14. Expression of $\alpha 2$ increased significantly on the unaligned scaffolds by day 14.	No significant difference observed between groups. No significant difference observed over time.
Integrins $\alpha 5$	Expression of $\alpha 5$ comparable between substrates. Higher expression on aligned substrate on day 14.	Significantly higher expression of $\alpha 5$ on unaligned scaffold on day 14 (6-fold increase). Response mimicking that of hRCF on unaligned by day 14.
Integrins $\alpha 2$	Minimal expression of $\alpha 2$ observed on unaligned group. Significantly higher $\alpha 2$ expression in the aligned group.	Minimal expression of $\alpha 2$ observed initially on either substrate. Aligned scaffolds up-regulated $\alpha 2$ expression by day 14 ($p < 0.05$). Response mimicking that of hRCF on aligned by day 14.
Integrins $\beta 1$	Significantly higher $\beta 1$ expression on the aligned scaffold. Difference between groups maintained over time.	No change in expression of $\beta 1$ due to matrix alignment. Significant difference observed between two cell types.

Thus, high $\alpha 2$ expression by both hRCFS and hMSCs was observed on the aligned nanofiber scaffolds produced in accordance with the method of this application. In contrast, the nanofiber tissue scaffold produced without the selected biomaterial/scaffold design parameters directing differentiation to fibroblasts induced higher αV expression in hRCF and elevated $\alpha 5$ in both hRCF and hMSC by day 14. Both αV and $\alpha 5$ have been associated with tendon and ligament healing (Harwood et al. Connect Tiss. Res. 1998 39(4):309-16, Schreck et al. J. Orthop Res. 1995 13(2):174-83). Thus, compared to the aligned nanofiber scaffold, a nanofiber tissue scaffold produced without the selected biomaterial/scaffold design parameters directing differentiation to fibroblasts may induce a scar healing response in hRCFs and hMSCs.

Overall these results confirm that the aligned nanofiber matrix produced in accordance with the method of this application elicits a more biomimetic response in hRCFs and directs the differentiation of hMSCs into hRCF-like cells. The cell-nanofiber interactions appear to be regulated by integrins.

In addition, these fibrogenic tissue scaffolds have mechanical properties comparable to those of the human ACL (Woo et al. J. Orthop. Rev. 1992 21(7):835-42) (Table 2)

Table 2

	ACL	Nanofibers
Fiber Diameter (nm)	45	615 ±152
Elastic Modulus (MPa)	180	341 ± 30
Yield Strength (MPa)	46.7	9.8 ± 1.1
Ultimate Stress (MPa)	75.8	12.0 ± 1.5

The effect of mechanical stimulation on the fibrogenic aligned nanofiber matrix produced in accordance with the method of this application in further enhancing hMSCs to differentiate to fibroblasts was then examined. A modulator
5 bioreactor system designed to apply tensile strain to scaffolds, such as one described in PCT International Application No. PCT/US2009/06453, filed December 8, 2009, which provides configurable displacement and frequency application, was used. See Figure 16.

10 Results of cell proliferation studies following mechanical stimulation are shown in Figure 17. As shown therein, cells remained viable on aligned polymer nanofiber scaffolds exposed (loaded) and unexposed (unloaded) to mechanical stimulation over time with distinct aligned cell
15 orientation. However, cell proliferation on loaded scaffolds exposed to mechanical stimulation increased significantly compared to unloaded controls.

Cell alignment, as shown in Figure 18, remained similar on both loaded and unloaded scaffolds and no significant
20 difference in total collagen production between groups was observed (see Figure 19). However, deeper penetration of collagen into loaded scaffolds was observed and was enhanced over time. Further, collagen type II was produced only on loaded scaffolds. In addition, significant up-regulation of
25 collagen III, fibronectin and tenascinC was observed by day 14 in cells of the loaded scaffolds and was maintained after 28 days of culture (see Figure 20). The up-regulation of fibroblastic markers was coupled with increases in expression of integrin subunits $\alpha 2$, $\alpha 5$ and $\beta 1$ (see Figure
30 21).

Mechanical properties of the tissue scaffold following mechanical stimulation remained within range of native ACL as scaffolds degraded (see Figure 22). A significant

decrease in ultimate tensile strength (UTS) was observed by day 7 in loaded group and a decrease in yield stress was observed by 28 days of culture in both groups.

While cell alignment was guided predominantly by fiber organization and was not enhanced by mechanical stimulation, 5 nanofiber scaffolds coupled with the mechanical stimulation of tensile loading produced in accordance with the method of this application directed hMSC differentiation towards fibroblast-like phenotype. Further, differentiation was 10 coupled with enhanced cell proliferation and fibroblast-like matrix deposition. The collagen type I:III expression ratio of 8.35 ± 2.12 is indicative of a ligament fibroblast-like phenotype (Amiel et al. J. Orthop. Res. 1984 1(3):257-265) as opposed to a significantly lower type I:III ratio 15 indicative of tendon fibroblasts.

Chemical stimulation via addition of the growth factor bFGF resulted in increased collagen production with tensile loading after 14 days of culture as opposed to 28 days of culture without the growth factor.

20 In another embodiment, a method is provided for producing tissue scaffolds which direct differentiation of seeded stem cells on the scaffold to chondrocytes.

In this embodiment, the substrate selected comprises a hydrogel and an effective amount of one or more 25 extracellular matrix components.

Non-limiting representative examples of suitable hydrogels for use in this embodiment are composed of a material selected from agarose, carrageenan, polyethylene oxide, polyethylene glycol, tetraethylene glycol, 30 triethylene glycol, trimethylolpropane ethoxylate, pentaerythritol ethoxylate, hyaluronic acid, thiosulfonate polymer derivatives, polyvinylpyrrolidone-polyethylene glycol-agar, collagen, dextran, heparin, hydroxyalkyl

cellulose, chondroitin sulfate, dermatan sulfate, heparan sulfate, keratan sulfate, dextran sulfate, pentosan polysulfate, chitosan, alginates, pectins, agars, glucomannans, galactomannans, maltodextrin, amylose, polyalditol, alginate-based gels cross-linked with calcium, polymeric chains of methoxypoly(ethylene glycol)monomethacrylate, chitin, poly(hydroxyalkyl methacrylate), poly(electrolyte complexes), poly(vinylacetate) cross-linked with hydrolysable bonds, water-swallowable N-vinyl lactams, carbomer resins, starch graft copolymers, acrylate polymers, polyacrylamides, polyacrylic acid, ester cross-linked polyglucans, and derivatives and combinations thereof.

Nonlimiting examples of suitable extracellular matrix (ECMs) components include proteoglycans such as chondroitin sulfate, aggrecan and/or decorin, collagen type II and collagen type I, as well as combinations thereof. To induce chondrocytes, it may be preferable to select as at least one of the ECM components collagen I.

An ECM-hydrogel scaffold was produced in accordance with the method of this disclosure and shown to induce differentiation of hMSCs into chondrocytes. More specifically, a biomimetic ECM-hydrogel scaffold system for cartilage tissue engineering was designed by incorporating cartilage extracellular matrix (ECM) components, such as chondroitin sulphate (CS) and collagen II in a poly(ethylene glycol) dimethacrylate (PEGDM) hydrogel. This scaffold produced in accordance with the method of this application promoted cell proliferation and chondrogenesis of encapsulated hMSCs while minimizing terminal differentiation into hypertrophic chondrocytes.

Figures 23A and B provide a comparison of cell viability and proliferation with the chondrogenic tissue

scaffold (20-1 group) produced in accordance with the method of this application compared to a tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to chondrocytes (20-0 group).

5 Cells remained mostly viable over the culturing period for both scaffolds (Figure 23A) and hMSC cell numbers decreased over time for both scaffolds (Figure 23B). No significant difference in cell proliferation was observed between the chondrogenic tissue scaffold and the tissue scaffold without

10 the selected biomaterial/scaffold design parameters directing differentiation to chondrocytes. However, deeper staining with Alcian Blue (a dye that bonds to CS), higher initial GAG in the hydrogels containing CS-6-SH that was incorporated into the network using the DMMB assay for

15 sulfated GAG, and increased swelling with incorporated CS-6-SH (particularly at higher concentrations of CS-6-SH) demonstrate that CS-6-SH was incorporated into the PEGDM hydrogel scaffold. In addition, the presence of 1 wt. % CS-6-SH in the chondrogenic tissue scaffold upregulated

20 collagen I gene expression relative to the tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to chondrocytes at Day 14 (before administration of chondrogenic media). At Day 28, significant upregulation of COMP and collagen markers

25 (collagen I and II) was noted for both the chondrogenic tissue scaffold and the tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to chondrocytes. However, a statistically significant increase was observed for collagen I at Day 14

30 for the chondrogenic tissue scaffold produced in accordance with the method of this application (see Figure 25D). While the concentration of CS-6-SH utilized in this study did not result in significant promotion of chondrogenesis

with the incorporation of CS-6-SH, it is expected that further optimization of the PEGDM:CS-6-SH hydrogel scaffold at a range between about 10-20 w/v% (between 100 and 200 mg) PEGDM and about 0.1 to 4 w/v% (1 to 40 mg/ml) of CS-6-SH will
5 serve to promote hMSC chondrogenesis as compared to the tissue scaffold without the selected biomaterial/scaffold design parameters directing differentiation to chondrocytes. It is further expected that other ECM components such as, but not limited to, collagen will be effective in a range
10 between about 0.05 and 1 w/v % (0.5 and 10 mg/ml). It is also expected that a higher seeding density will work synergistically with the ECM component to further enhance chondrogenesis of this tissue scaffold as seeding with 15-20 million cell/ml of bovine marrow stem cells has been very
15 effective in enhancing chondrogenesis.

In another embodiment, a method is provided for producing tissue scaffolds which direct differentiation of seeded stem cells on the scaffold to fibrochondrocytes.

In this embodiment, the substrate selected for the
20 tissue scaffold comprises a hydrogel and an effective amount of one or more extracellular matrix components.

Non-limiting representative examples of suitable hydrogels for use in this embodiment are composed of a material selected from agarose, carrageenan, polyethylene
25 oxide, polyethylene glycol, tetraethylene glycol, triethylene glycol, trimethylolpropane ethoxylate, pentaerythritol ethoxylate, hyaluronic acid, thiosulfonate polymer derivatives, polyvinylpyrrolidone-polyethylene glycol-agar, collagen, dextran, heparin, hydroxyalkyl
30 cellulose, chondroitin sulfate, dermatan sulfate, heparan sulfate, keratan sulfate, dextran sulfate, pentosan polysulfate, chitosan, alginates, pectins, agars, glucomannans, galactomannans, maltodextrin, amylose,

polyalditol, alginate-based gels cross-linked with calcium, polymeric chains of methoxypoly(ethylene glycol)monomethacrylate, chitin, poly(hydroxyalkyl methacrylate), poly(electrolyte complexes),
5 poly(vinylacetate) cross-linked with hydrolysable bonds, water-swellaible N-vinyl lactams, carbomer resins, starch graft copolymers, acrylate polymers, polyacrylamides, polyacrylic acid, ester cross-linked polyglucans, and derivatives and combinations thereof.

10 Nonlimiting examples of suitable extracellular matrix components (ECMs) include proteoglycans such as chondroitin sulfate, aggrecan and/or decorin, collagen type II and collagen type I, as well as combinations thereof. To induce fibrochondrocytes, it may be preferable to select as ECM
15 components collagen I and II.

In this embodiment, the substrate may further comprise polymer nanofibers and/or microfibers which also induce differentiation of the stem cells to fibrochondrocytes.

20 Nonlimiting examples of polymers which can be used in the polymeric nanofibers and/or microfibers include biodegradable polymers selected from the group consisting of aliphatic polyesters, poly(amino acids), modified proteins, polydepsipeptides, copoly(ether-esters), polyurethanes, polyalkylenes oxalates, polyamides, poly(iminocarbonates),
25 polyorthoesters, polyoxaesters, polyamidoesters, poly(ϵ -caprolactone)s, polyanhydrides, polyarylates, polyphosphazenes, polyhydroxyalkanoates, polysaccharides, modified polysaccharides, polycarbonates, polytyrosinecarbonates, polyorthocarbonates,
30 poly(trimethylene carbonate), poly(phosphoester)s, polyglycolide, polylactides, polyhydroxybutyrates, polyhydroxyvalerates, polydioxanones, polyalkylene oxalates, polyalkylene succinates, poly(malic acid), poly(maleic

anhydride), polyvinylalcohol, polyesteramides, polycyanoacrylates, polyfumarates, poly(ethylene glycol), polyoxaesters containing amine groups, poly(lactide-co-glycolides), poly(lactic acid)s, poly(glycolic acid)s, 5 poly(dioxanone)s, poly(alkylene alkylate)s, biopolymers, collagen, silk, chitosan, alginate, and a blend of two or more of the preceding polymers.

In this embodiment, the architecture of the polymeric nanofibers and/or microfibers can be aligned or unaligned.

10 In yet another embodiment, a method for producing an osteogenic tissue scaffold is provided.

In one embodiment of this method, the substrate selected comprises a composite of polymer and an effective amount of bioglass (BG) or glass ceramic, the degradation of which produces relevant ions at a concentration and temporal 15 distribution that directs differentiation of stem cells to osteoblasts. The advantages of a polymer-BG composite are that it is bioactive thus forming a Ca-P layer, it neutralizes acidic and basic degradation products, it 20 increases mechanical strength, and it increases structural integrity. Nonlimiting examples of bioglasses useful in this embodiment are described by Hench et al. (Science. 1984 Nov 9;226(4675):630-6). In one embodiment the bioglass used is 45S5 BG. However, other bioglass or glass ceramic 25 combinations with, for example, 50% or higher of SiO₂ can be used.

In another embodiment of this method, the substrate selected comprises a polymer and the scaffold is exposed to an osteogenic media derived from an osteogenic tissue 30 scaffold comprising a composite of polymer and an effective amount of bioglass or glass ceramic seeded with stem cells.

Nonlimiting examples of polymers which can be used in these osteogenic tissue scaffolds include biodegradable

polymers selected from the group consisting of aliphatic polyesters, poly(amino acids), modified proteins, polydepsipeptides, copoly(ether-esters), polyurethanes, polyalkylenes oxalates, polyamides, poly(iminocarbonates), polyorthoesters, polyoxaesters, polyamidoesters, poly(ϵ -caprolactone)s, polyanhydrides, polyarylates, polyphosphazenes, polyhydroxyalkanoates, polysaccharides, modified polysaccharides, polycarbonates, polytyrosinecarbonates, polyorthocarbonates, poly(trimethylene carbonate), poly(phosphoester)s, polyglycolide, polylactides, polyhydroxybutyrates, polyhydroxyvalerates, polydioxanones, polyalkylene oxalates, polyalkylene succinates, poly(malic acid), poly(maleic anhydride), polyvinylalcohol, polyesteramides, polycyanoacrylates, polyfumarates, poly(ethylene glycol), polyoxaesters containing amine groups, poly(lactide-co-glycolides), poly(lactic acid)s, poly(glycolic acid)s, poly(dioxanone)s, poly(alkylene alkylate)s, biopolymers, collagen, silk, chitosan, alginate, and a blend of two or more of the preceding polymers.

In these embodiments, the architecture selected may be microspheres, nanofibers and/or microfibers, sheets, hydrogels and combinations thereof.

In some embodiments, this method may further comprise exposing the osteogenic tissue scaffold seeded with stem cells to chemical stimulation such as an osteogenic media. An example of a standard osteogenic media is a tissue culture media comprising 1-150 $\mu\text{g/mL}$ Ascorbic Acid, 3-15 mM β -glycerophosphate, and 0-10⁻⁶M Dexamethasone (Kadiyala et al. Cell Transplant. 1997 6(2):125-34; Jaiswal et al. J Cell Biochem. 1997 64(2):295-312; D'Ippolito et al. Bone. 2002 31(2):269-75; Bruder et al. Clin Orthop Relat Res. 1998 (355 Suppl):S247-56; Fischer et al. Tissue Eng. 2003 9(6):1179-

88). Alternatively, as demonstrated herein, the chemical stimulation may comprise a media derived from an osteogenic tissue scaffold comprising a composite of polymer and an effective amount of bioglass or glass ceramic seeded with stem cells. In one embodiment, this osteogenic media is obtained by submerging the osteogenic tissue scaffolds in standard culture media, and then removing the media for use for stimulating stem cells. Many components of the biomaterial including, but not limited to, silicon, calcium, and phosphate ions are believe to play a role in the osteogenesis of stem cells. In another embodiment, this osteogenic media can be prepared by adding critical quantities of these various ions to a standard culture media.

15 An osteogenic tissue scaffold was produced in accordance with the method of this application and as outlined in Figure 1. The effect of the selected substrate on cell distribution and viability is shown in Figure 2. The effect of the selected substrate on cell proliferation is shown in Figure 3. The effect of the selected substrate and standard osteogenic media on cell proliferation is shown in Figure 4. The effect of the selected substrate on ALP activity is shown in Figure 5. The effect of the selected substrate and standard osteogenic media on ALP activity is shown in Figure 6. The effect of the selected substrate on gene expression is shown in Figure 7. The effect of the selected substrate and osteogenic media on regulation of bone proteins is shown in Figure 8.

30 As demonstrated by the results of Figures 2-8, PLGA-BG composite was osteoinductive and promoted the highest level of ALP activity and expression of osteoblastic markers in the absence of osteogenic media. In contrast, PLGA-HA

composite supported hMSC differentiation only in presence of standard osteogenic media.

Additional experiments were conducted with hMSCs cultured in media derived from the osteogenic tissue scaffold comprising a composite of polymer and an effective amount of bioglass or glass ceramic seeded with stem cells.

ALP activity graphed against time for hMSCs cultured in this osteogenic media compared to media derived from scaffolds of PLGA, PLGA-HA and TCP are shown in Figure 10. ALP activity was minimal in hMSCs treated with PLGA and TCP media. Higher ALP activity was found in hMSCs treated with composite-conditioned media. hMSCs treated with PLGA-BG media exhibited significantly higher ALP activity which peaked on day 14. When normalized, ALP activity was higher at day 14, and peaked on day 21 for hMSCs treated with PLGA-BG (+) as compared to PLGA-HA and TCP treated cells.

Tissue scaffolds produced in accordance with the methods disclosed in this application can be used to direct differentiation of seeded stem cells on the tissue scaffold to osteoblasts, fibrochondrocytes, chondrocytes or fibroblasts and thus have a variety of uses in bone, tendon and cartilage repair.

Throughout this application, certain publications are referenced. The disclosures of these publications are hereby incorporated by reference into this application in order to more fully describe the state of the art as of the date of the invention described and claimed herein.

The following section provides further illustration of the methods and apparatuses of the present invention. These examples are illustrative only and are not intended to limit the scope of the invention in any way.

EXAMPLES**EXAMPLE 1: Materials and Methods for Tissue Scaffolds
Directing Osteogenic Differentiation**

5 Three-dimensional tissue constructs were prepared in accordance with the schematic of Figure 1 and procedure of Lu et al. (J Biomed Mater Res A. 2003 64(3):465-74) from the following 4 substrates:

10 PLGA Polylactide-co-glycolide 85:15 (Alkermes, Waltham, MA)

PLGA-BG 20% 45S5 bioactive glass, (MO-SCI, Rolla, MO)

PLGA-HA 20% hydroxyapatite (Plasma Biotal, Tideswell, UK); and

TCP (Tissue culture polystyrene)

15 The constructs were seeded with human mesenchymal stem cells (Lonza Walkersville Inc., Walkersville, MD) at 3000 cells/cm².

EXAMPLE 2: Materials and Methods for Osteogenic**20 Differentiation of hMSCs in Bioglass-PLGA Conditioned Media**

A schematic of the experimental design is shown in Figure 12.

25 PLGA, PLGA-HA, PLGA-BG and TCP scaffolds were submerged in Dulbecco's Modified Eagle's Media (DMEM) with 10% fetal bovine serum, 1% penicillin-streptomycin, and 1% non-essential amino acids. (0.1 mg/mL) for at least 2 days and conditioned media from each of the different scaffolds was obtained.

30 hMSCs seeded at 3000 cells/cm² on 48-2311 TCP plates were then treated with conditioned media (-) or conditioned media with 50 µg/mL AA, 10 mM β-GP, 0.1 µM Dexamethasone (+).

End Point Analyses (on days 1, 7, 14, 21 and 28) included cell proliferation (DNA quantification, n=6) and ALP activity (pNp conversion, n=6).

5 **EXAMPLE 3: Materials and Methods for Tissue Scaffolds**
Directing Fibrogenic Differentiation

Aligned and unaligned PLGA (85:15) nanofiber scaffolds were produced by electrospinning in accordance with the procedure of Moffat et al. (Tiss. Eng. A 2009 15(1):115-26).

10 hMSCs were obtained from Lonza Walkersville Inc. Human rotator cuff fibroblasts (hRCFs) were derived from explant cultures of human rotator cuff tendon tissue. Cells (hMSC and hRCF) were seeded on the nanofiber scaffolds at a density of 3.14×10^4 cells/cm² and maintained in fully supplemented
15 Dulbecco's Modification of Eagle's Media (Cellgro, Mediatech Inc., Manassas, VA), with 10% fetal bovine serum (Embryonic Stem Cell Qualified, Atlanta Biologicals, Lawrenceville, GA), 1% Penicillin-Streptomycin (Cellgro), 1% Non-essential Amino Acids (Cellgro), 0.1% Gentamicin Sulfate (Cellgro) and
20 0.1% Amphotericin B (Cellgro) at 37°C and 5% CO₂.

The following endpoint analyses were performed:
Cell viability (Live/Dead, n=2, at day 1, 7, 13)
Actin staining (n=2, at day 1, 3)
Integrin $\alpha 2$, αV , $\alpha 5$, $\beta 1$ Expression (n=5, at day 1, 7, 14)
25

EXAMPLE 4: Mechanical Stimulation of Tissue Scaffolds
Directing Fibrogenic Differentiation

Mechanical stimulation was applied via a modulator bioreactor system designed to apply tensile strain to
30 scaffolds, such as described in PCT International Application No. PCT/US2009/06453, filed December 8, 2009, which provides configurable displacement and frequency application.

hMSCs were commercially obtained (Lonza Walkersville Inc.) and evaluated for stem cell markers CD71, CD90 and CD106 via flow cytometry in accordance with procedures described by Pittinger et al. (Science 1999 284(5411):143-
5 7).

Aligned polymer nanofiber scaffolds of Example 3 were pre-cultured with cells for 5 days. The scaffolds were then subjected to 1% tensile strain for 90 minutes twice daily. Unloaded scaffolds not exposed to mechanical stimulation
10 served as controls.

End-point analysis performed after 1, 7, 14 and 28 days included cell attachment and alignment (n=3), cell proliferation (n=5), quantitative (n=5) and qualitative (n=2) collagen deposition, gene expression of fibroblastic
15 markers (n=3), and determination of tensile mechanical properties (n=5).

**EXAMPLE 5: Materials and Methods for Tissue Scaffolds
Directing Chondrogenic Differentiation**

PEGDM (10kDa) and CS-6-SH were synthesized in accordance with procedures of Lin-Gibson et al. (Biomacromolecules 2004 5:1280), Tae et al. (Biomacromolecules 2007 8:1979); and Cai et al. (Biomaterials 2005 26:6054). For a 20-1 hydrogel containing 20 w/v % PEGDM and 1 w/v % CS-6-SH, 200 mg PEGDM
25 was mixed with 10 mg CS-6-SH and sterilized with 0.2 μ m syringe filter. Hydrogels were formulated under cytocompatible, photoinitiating conditions as described by Bryant et al. (Exp. Cell Res 2001 268:189).

Commercially obtained hMSCs (Lonza) were encapsulated at
30 a density of 7M cells/ml.

PEGDM (20 wt. %) with 1 wt. % CS-6-SH (20-1) group served as the experimental group and PEGDM (20 wt. %) hydrogels (20-0) served as control.

Samples were treated with ITS-supplemented DMEM with 50 µg/ml ascorbic acid from Days 1-14; and with DMEM supplemented with insulin, human transferrin and selenous acid (ITS-supplemented DMEM) containing 50 µg/ml ascorbic acid, 10ng/ml TGF-β3 (Invitrogen) and 100nM Dexamethasone from Days 14-42.

End-point analyses performed after 1, 14, 28 and 42 days of culture included cell viability was evaluated using Live/Dead assay (Invitrogen), cell proliferation (n=6) measured by DNA quantitation (PICOGREEN®, Molecular Probes), collagen synthesis quantified (n=6) with the hydroxyproline assay and visualized (n=2) with Picrosirius Red staining, sGAG synthesis quantified (n=6) with the DMMB assay and visualized (n=2) with Alcian Blue staining, and expression (n=5) of aggrecan, collagen I and II, COMP and SOX9 evaluated by real time RT-PCR (normalized to GAPDH) using SYBR green as fluorescent dye.

ANOVA and Tukey-Kramer post-hoc test were used for all pair-wise comparisons (p<0.05).

20

The following claims should not be construed as limiting the invention in any way. One of skill in the art will appreciate that numerous modifications, combinations, rearrangements, etc. are possible without exceeding the scope of the claimed invention. While this invention has been described with an emphasis upon various embodiments, it will be understood by those of ordinary skill in the art that variations of the disclosed embodiments can be used, and that it is intended that the invention can be practiced otherwise than as specifically described and claimed herein.

30

What is Claimed is:

1. A method for producing a tissue scaffold which directs differentiation of seeded stem cells on the scaffold to a selected cell type, said method comprising
 - 5 (a) selecting a substrate from which the tissue scaffold is produced;
 - (b) selecting an architecture for the tissue scaffold;
 - (c) producing a tissue scaffold with the selected architecture from the selected substrate; and
 - 10 (d) seeding the tissue scaffold with stem cells so that they differentiate into the selected cells.

2. The method of claim 1 further comprising exposing the tissue scaffold to a physical or mechanical and/or
15 chemical stimulation which directs differentiation of the seeded stem cells on the scaffold to the selected cell type.

3. The method of claims 1 or 2 wherein the selected cell type to which seeded stem cells are directed to
20 differentiate is osteoblasts, chondrocytes, fibrochondrocytes or fibroblasts.

4. The method of claim 3 wherein the selected cell type is fibroblasts, the substrate selected for the tissue
25 scaffold comprises polymeric nanofibers and/or microfibers and the architecture is aligned nanofibers and/or microfibers.

5. The method of claim 4 wherein the tissue scaffold
30 is exposed to mechanical stimulation.

6. The method of claim 5 wherein the mechanical stimulation is cyclic tensile loading.

7. The method of any of claims 4, 5 or 6 wherein the tissue scaffold is exposed to chemical stimulation.

5 8. The method of claim 7 wherein the chemical stimulation is a growth factor.

9. The method of claim 3 wherein the selected cell type is chondrocyte and the substrate selected for the tissue scaffold comprises a hydrogel and an effective amount of one or more extracellular matrix components.

10 10. The method of claim 9 wherein the one or more extracellular matrix components is a proteoglycan, collagen type II or collagen type I.

11. The method of claim 10 wherein the proteoglycan is selected from the group consisting of chondroitin sulfate, aggrecan and decorin.

20

12. The method of claim 3 wherein the selected cell type is fibrochondrocyte and the substrate selected for the tissue scaffold comprises a hydrogel and an effective amount of one or more extracellular matrix components.

25

13. The method of claim 12 wherein the one or more extracellular matrix components is a proteoglycan, collagen type II or collagen type I.

30 14. The method of claim 13 wherein the one or more extracellular matrix components are collagen type II and collagen type I.

15. The method of claim 13 wherein the proteoglycan is selected from the group consisting of chondroitin sulfate, aggrecan and decorin.

5

16. The method of claim 12 wherein the substrate further comprises polymeric nanofibers and/or microfibers.

17. The method of claim 16 wherein the architecture of the polymeric nanofibers and/or microfibers is aligned.

10

18. The method of claim 16 wherein the architecture of the polymeric nanofibers and/or microfibers is unaligned.

15

19. The method of claim 3 wherein the selected cell type is osteoblasts, the substrate selected for the tissue scaffold comprises a composite of polymer and an effective amount of bioglass or glass ceramic, and the architecture of the tissue scaffold is selected from the group consisting of microspheres, nanofibers and/or microfibers, sheets, hydrogels and combinations thereof.

20

20. The method of claim 19 wherein the tissue scaffold is exposed to an osteogenic media.

25

21. The method of claim 20 wherein the osteogenic media comprises media derived from an osteogenic tissue scaffold comprising a composite of polymer and an effective amount of bioglass or glass ceramic seeded with stem cells.

30

22. The method of claim 3 wherein the selected cell type is osteoblasts, the substrate selected for the tissue scaffold comprises a polymer and the tissue scaffold is

exposed to an osteogenic media derived from an osteogenic tissue scaffold comprising a composite of polymer and an effective amount of bioglass or glass ceramic seeded with stem cells.

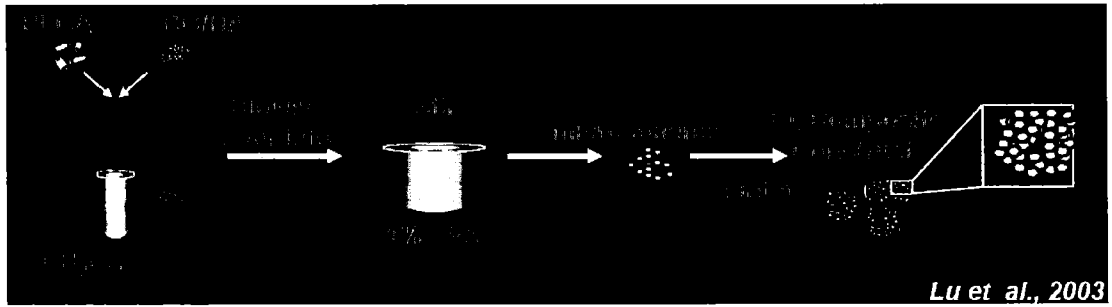
5

23. A tissue scaffold produced in accordance with a method of any of the preceding claims, said tissue scaffold directing differentiation of seeded stem cells on the tissue scaffold to a selected cell type.

10

24. The tissue scaffold of claim 23 wherein the selected cell type to which seeded stem cells are directed to differentiate is osteoblasts, fibrochondrocytes, chondrocytes or fibroblasts.

FIGURE 1



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FIGURE 2

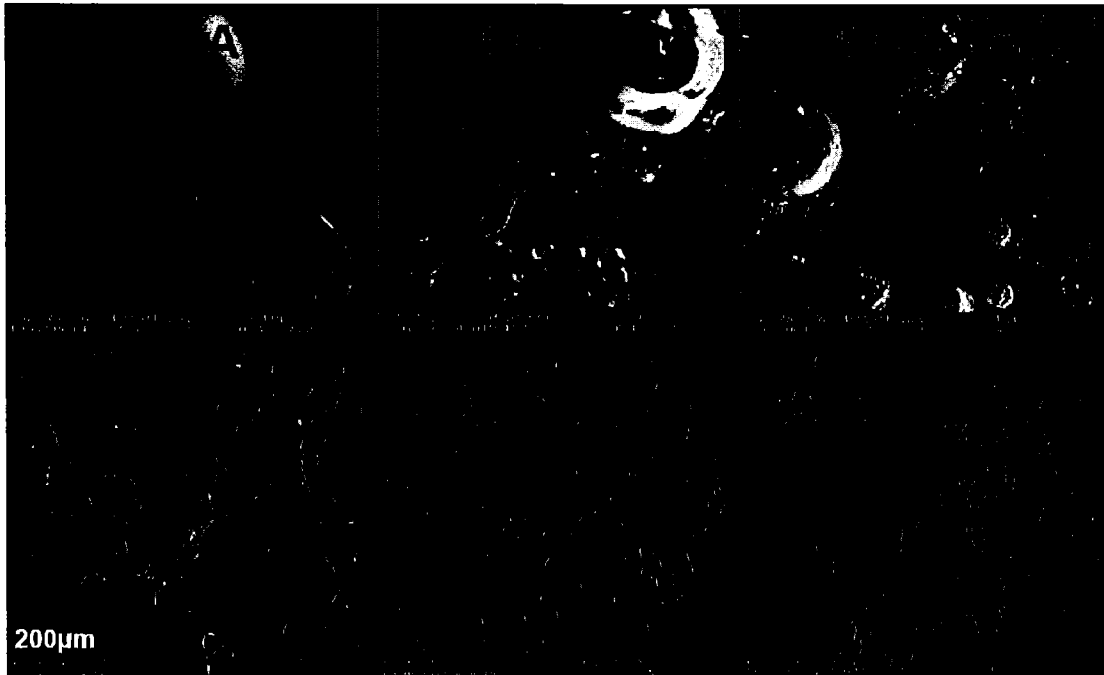


FIGURE 3

**Proliferation found on all substrates
Cell number was significantly lower on
PLGA-BG at day 14, but no difference by day 28**

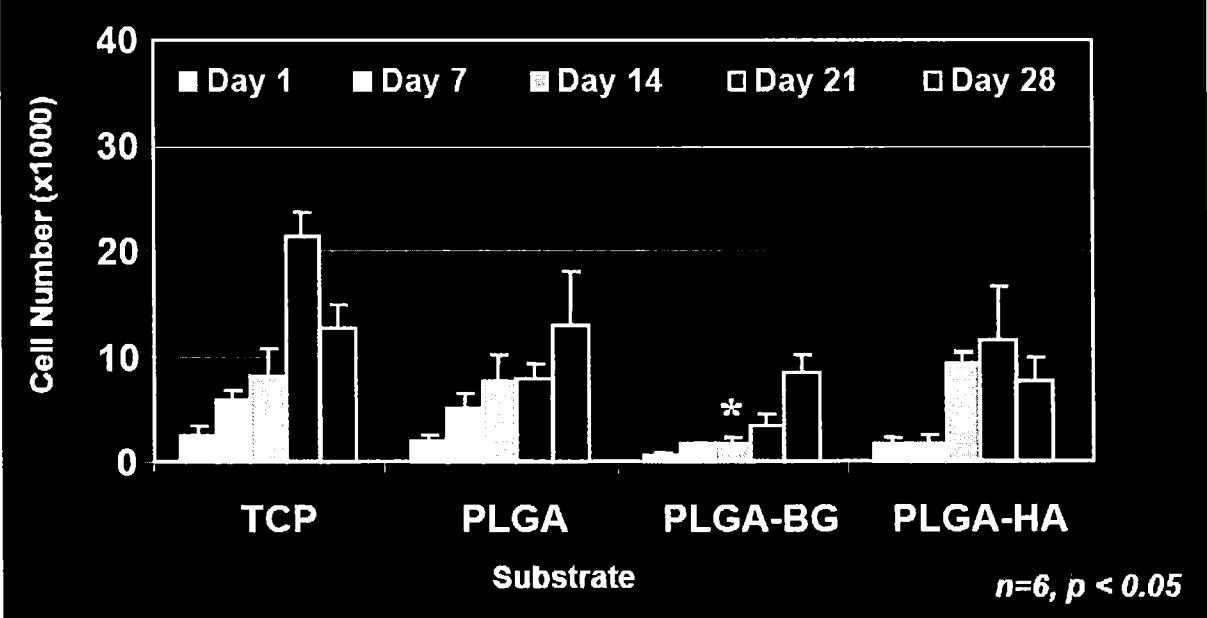
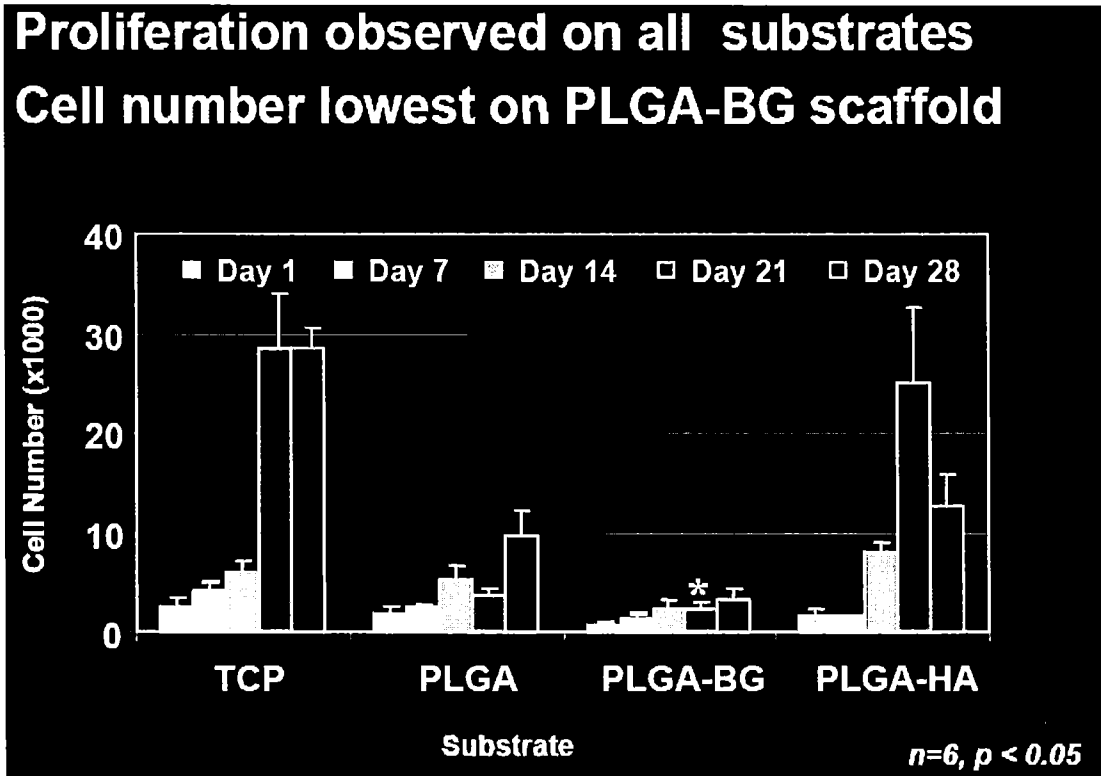
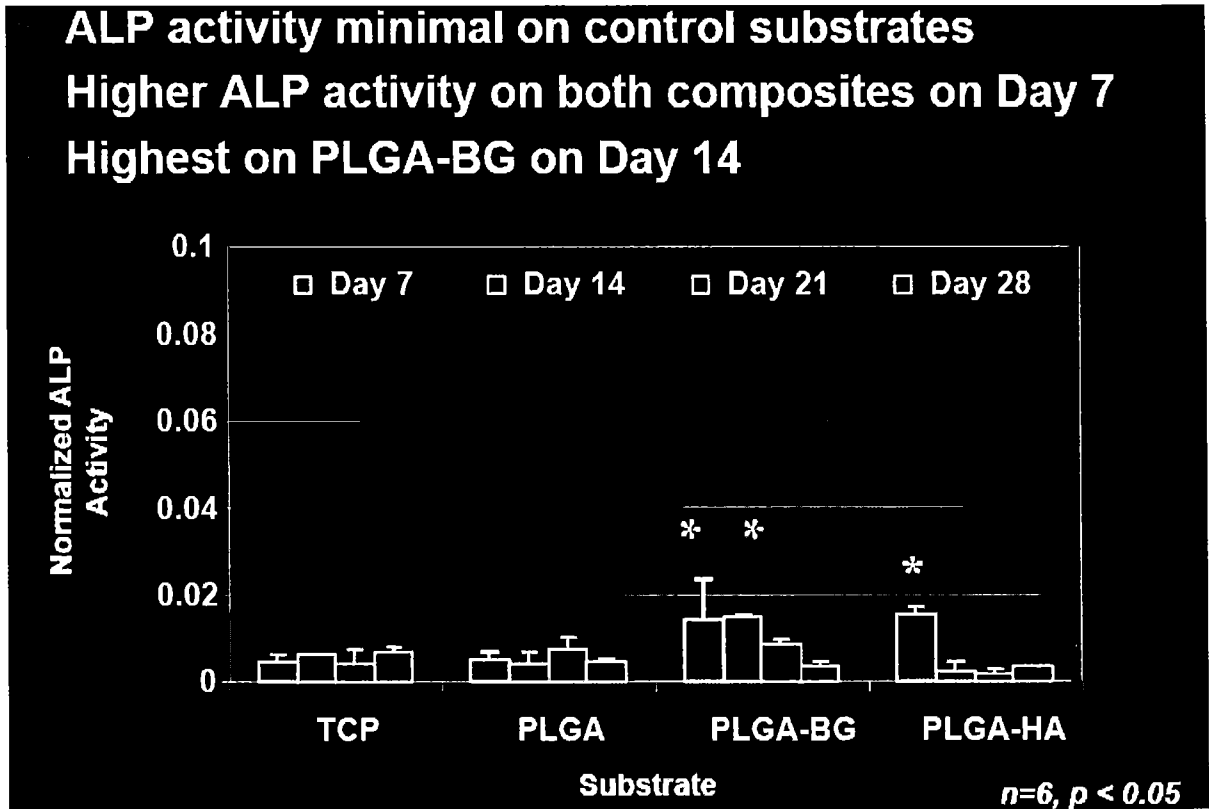


FIGURE 4



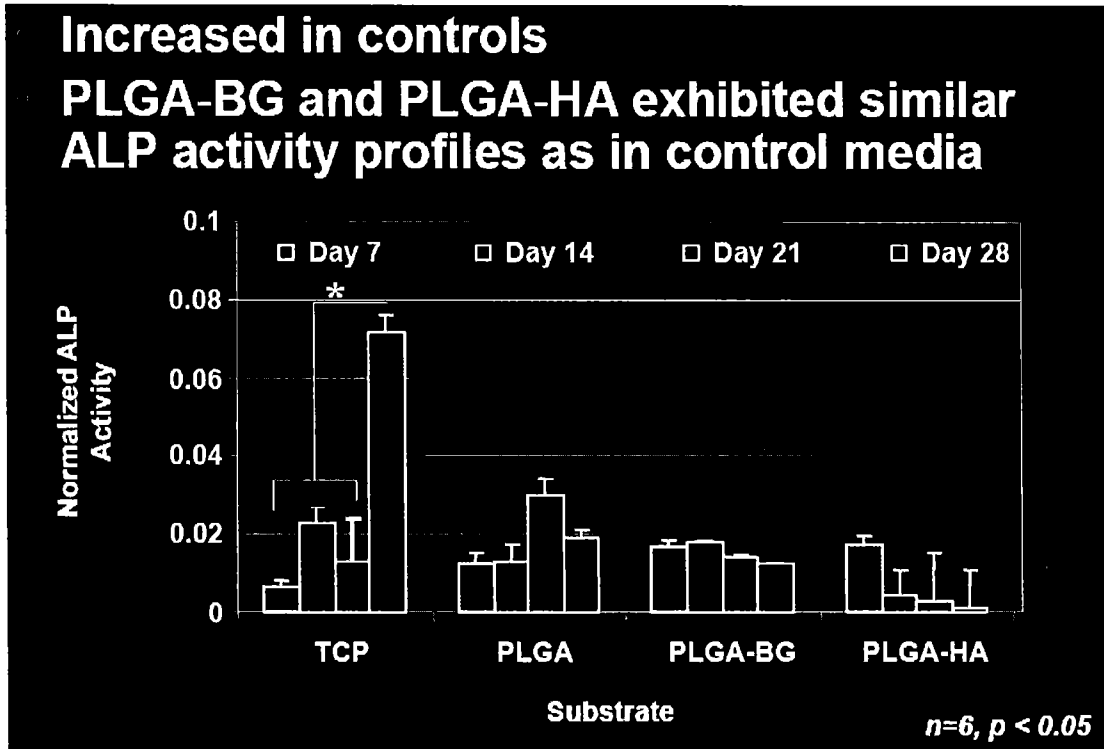
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FIGURE 5



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FIGURE 6



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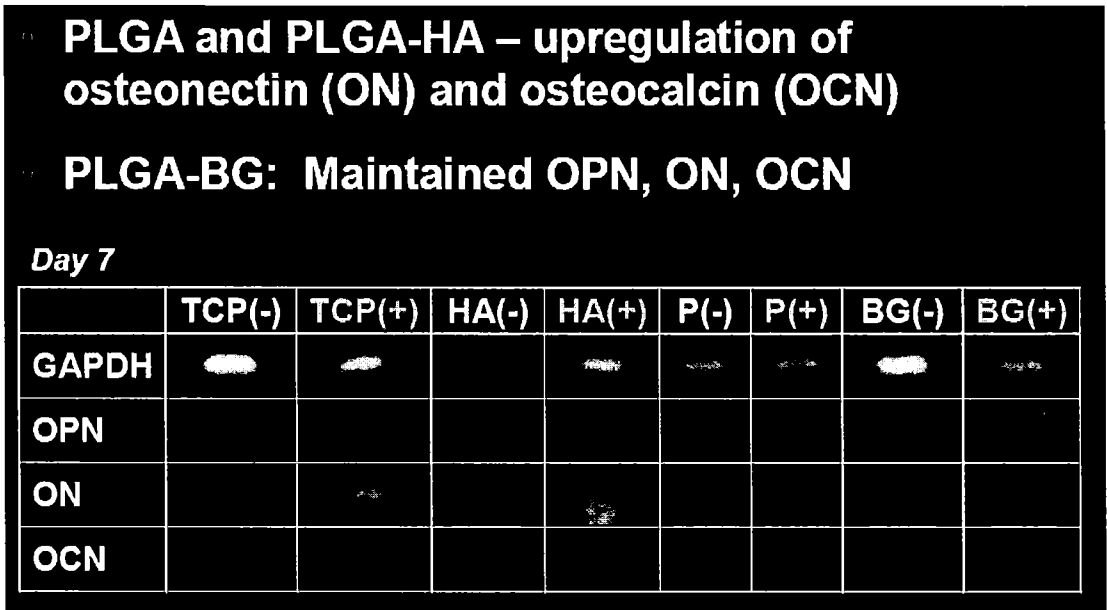
FIGURE 7

**On Day 7, PLGA-BG upregulated the expression of osteoblastic markers
osteopontin (OPN), osteonectin (ON)
osteocalcin (OCN)**

	TCP(-)	HA(-)	P(-)	BG(-)
GAPDH				
OPN				
ON				
OCN				

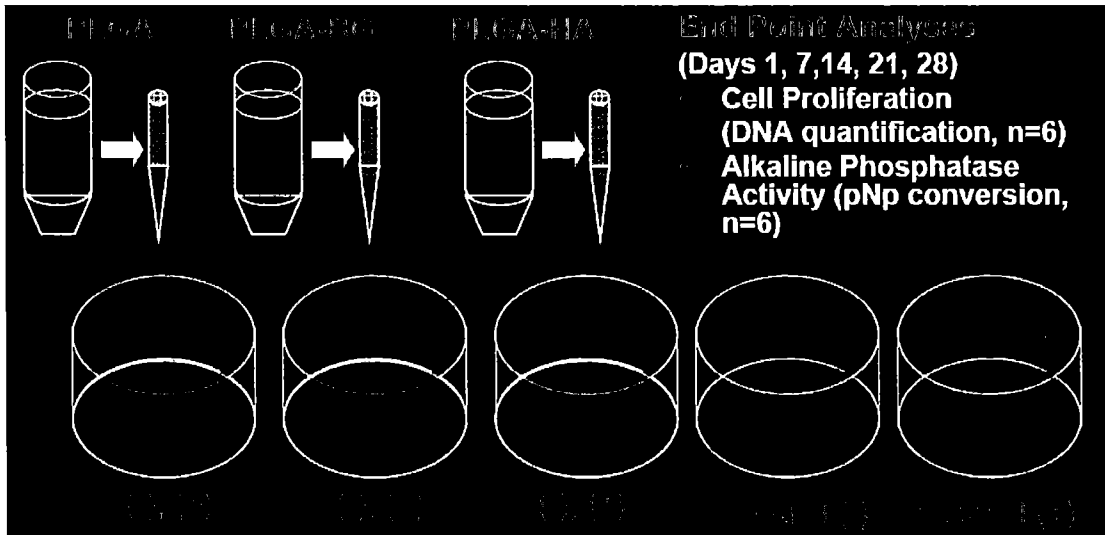
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FIGURE 8



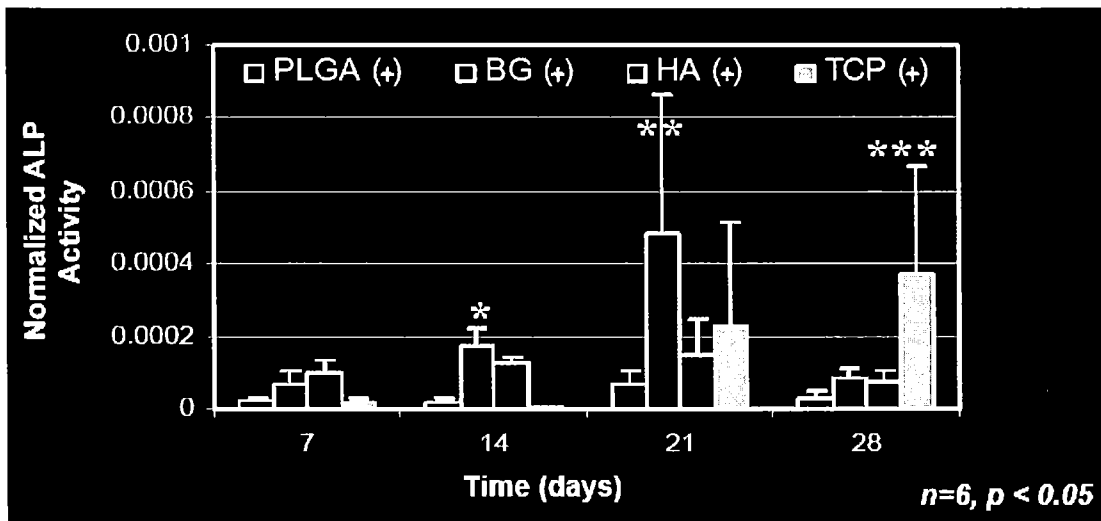
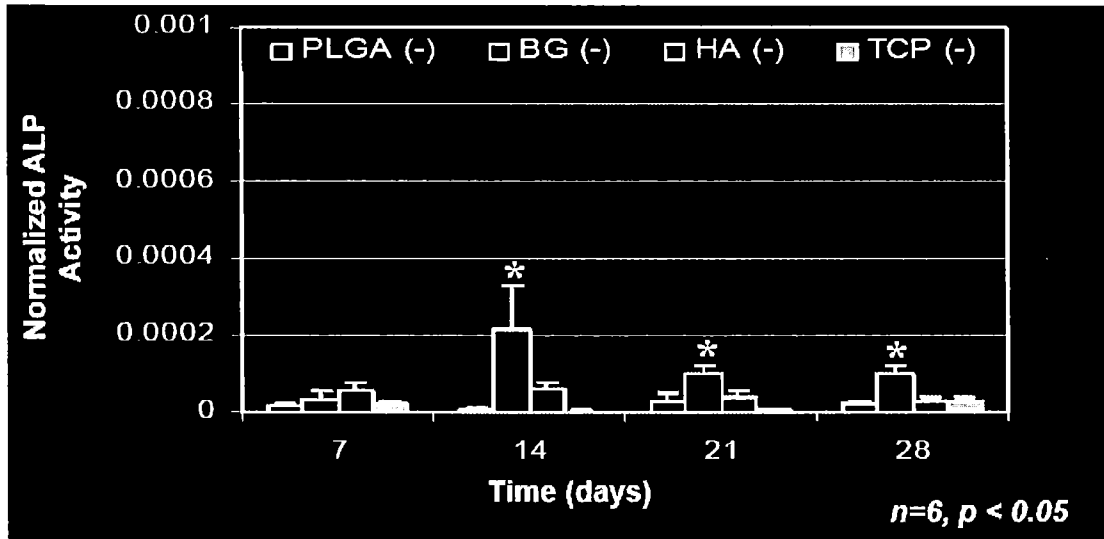
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FIGURE 9



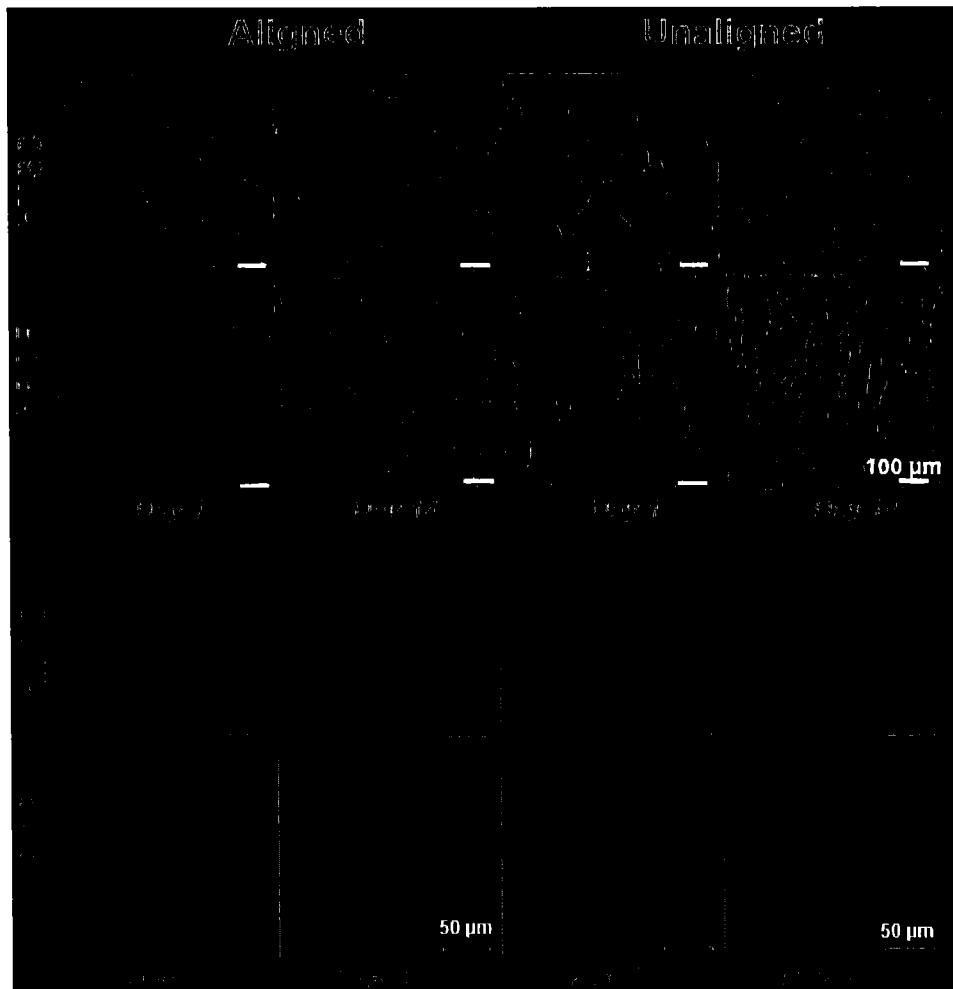
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FIGURE 10



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FIGURE 11



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FIGURE 12

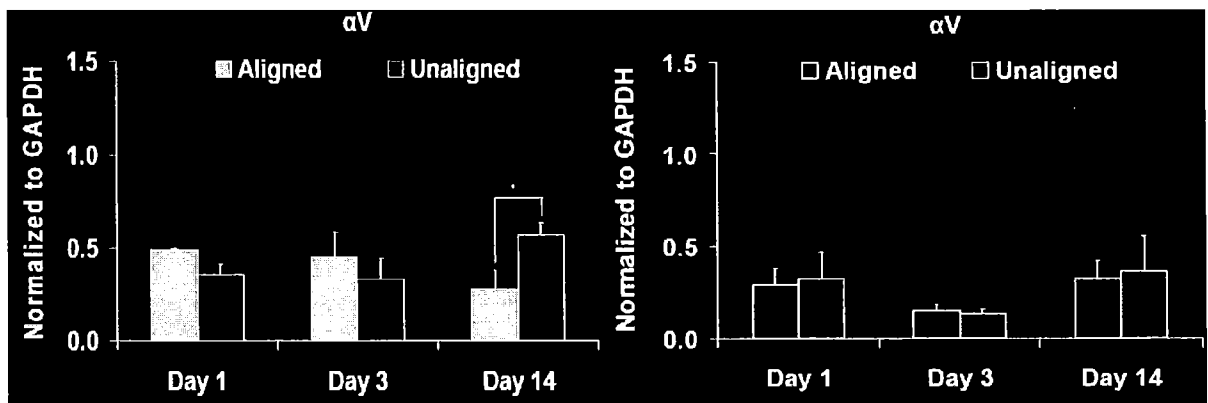


FIGURE 13

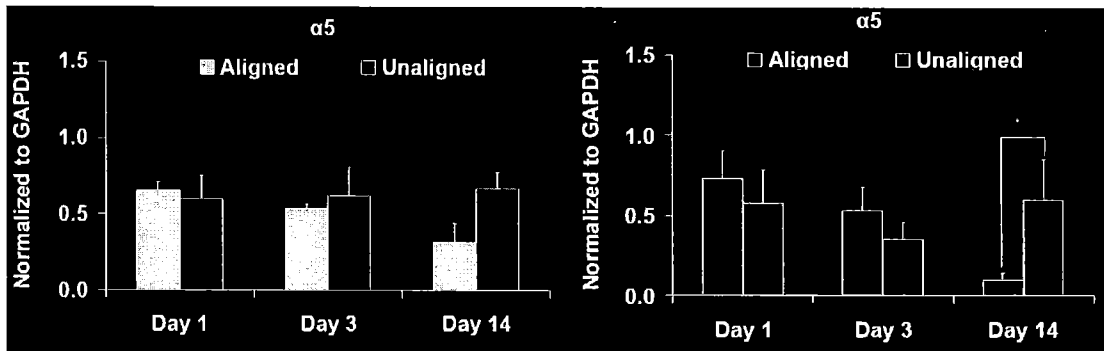


FIGURE 14

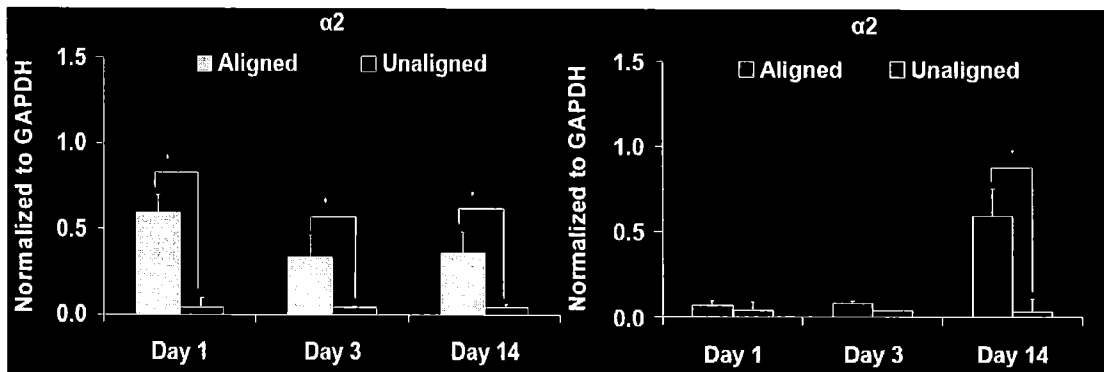


FIGURE 15

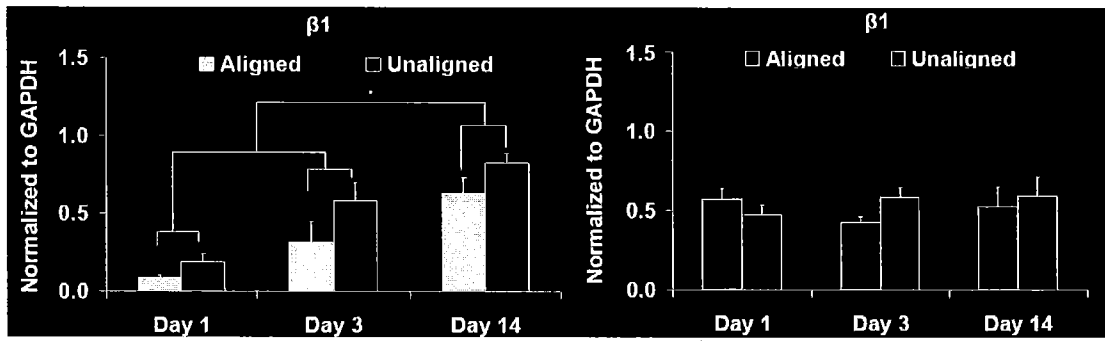
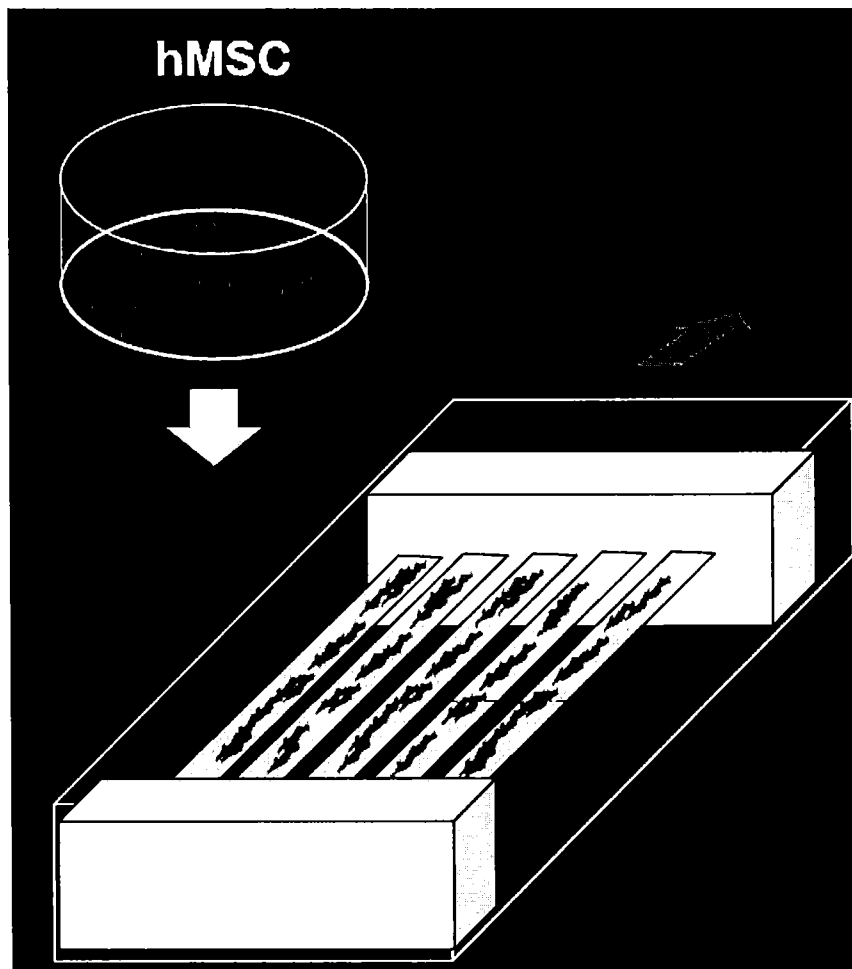


FIGURE 16



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FIGURE 17

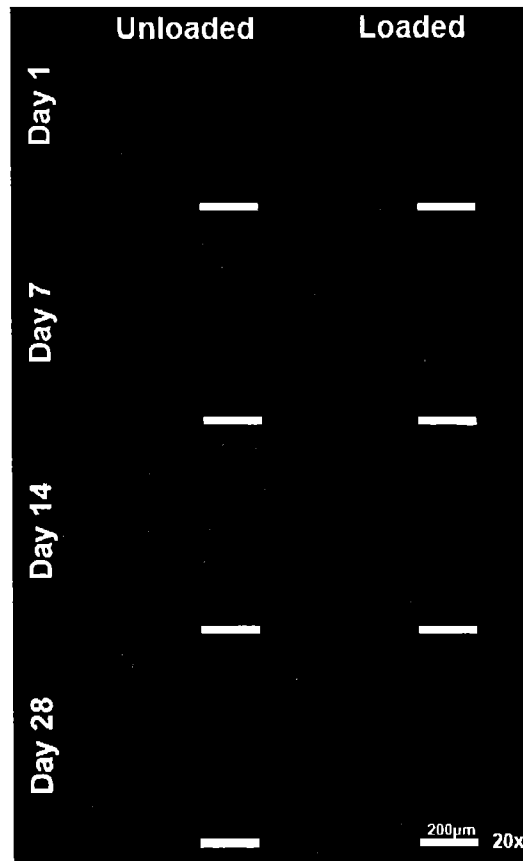
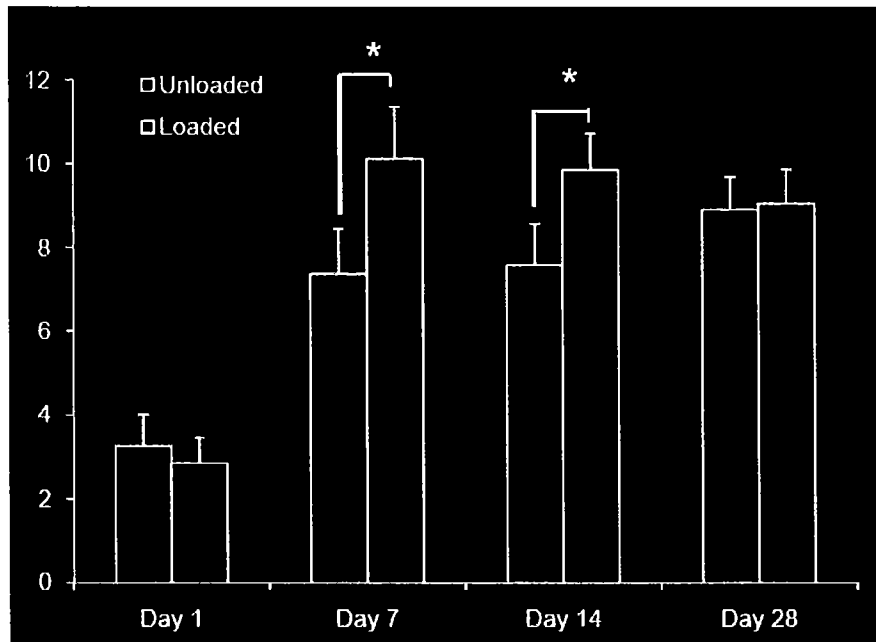


FIGURE 18

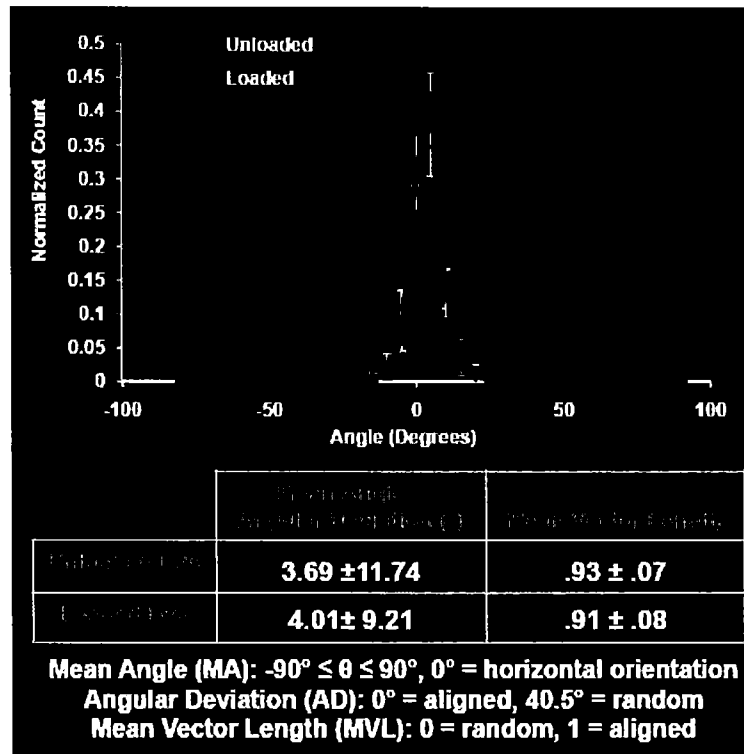
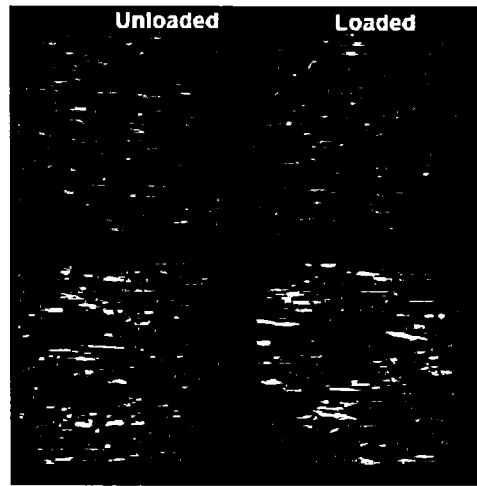
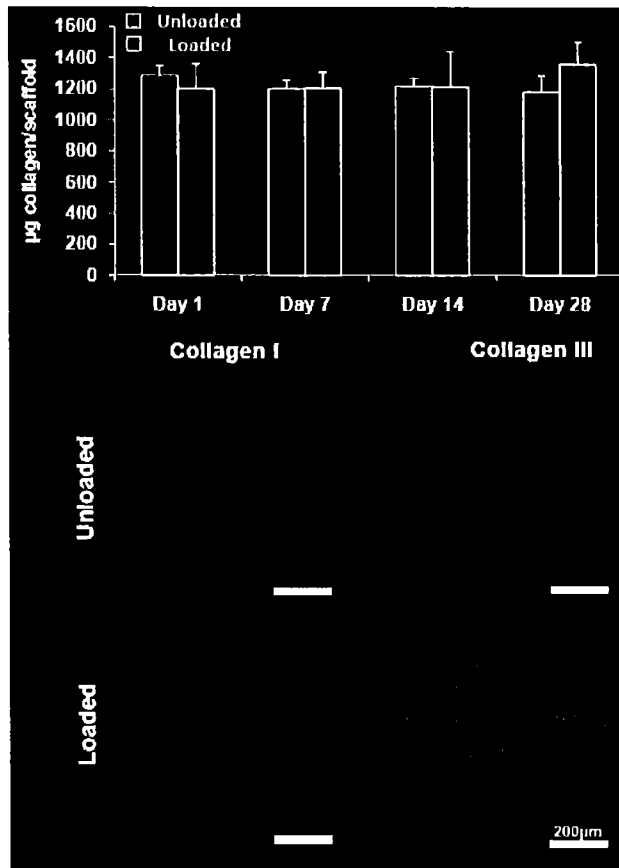
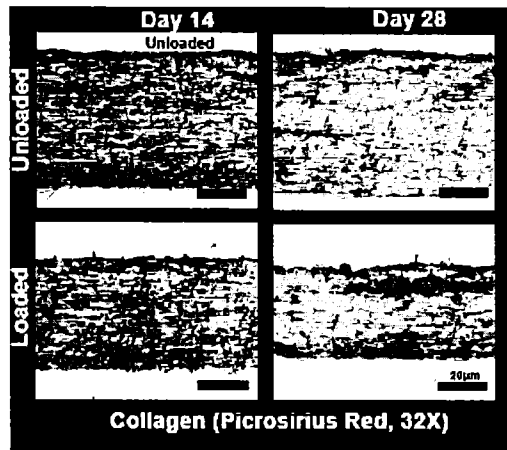


FIGURE 19



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FIGURE 20

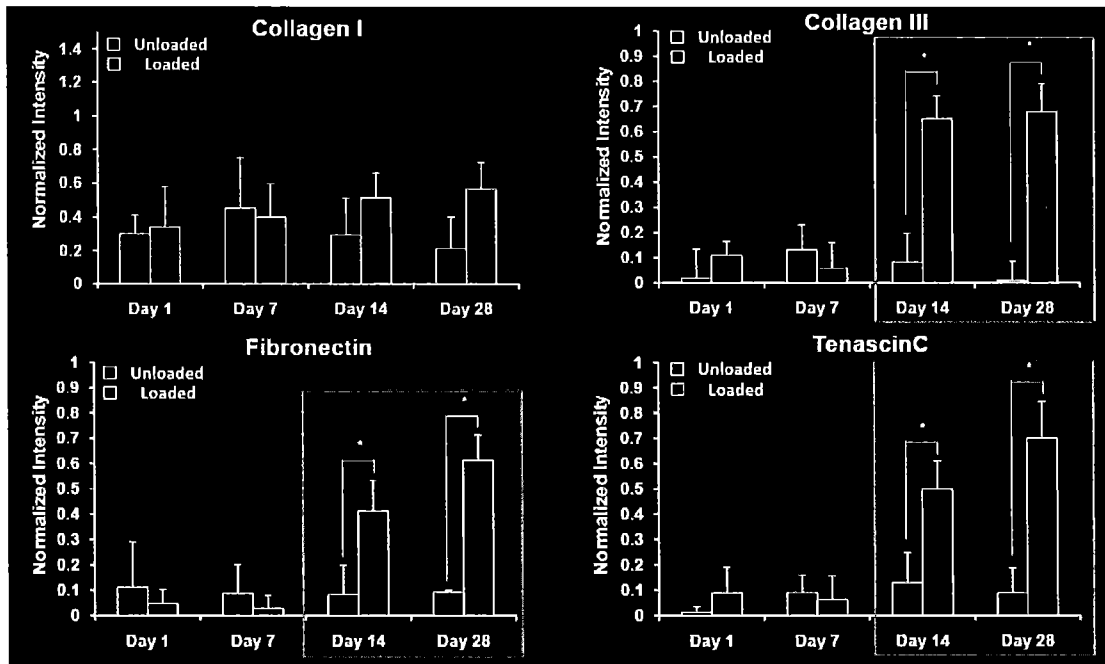
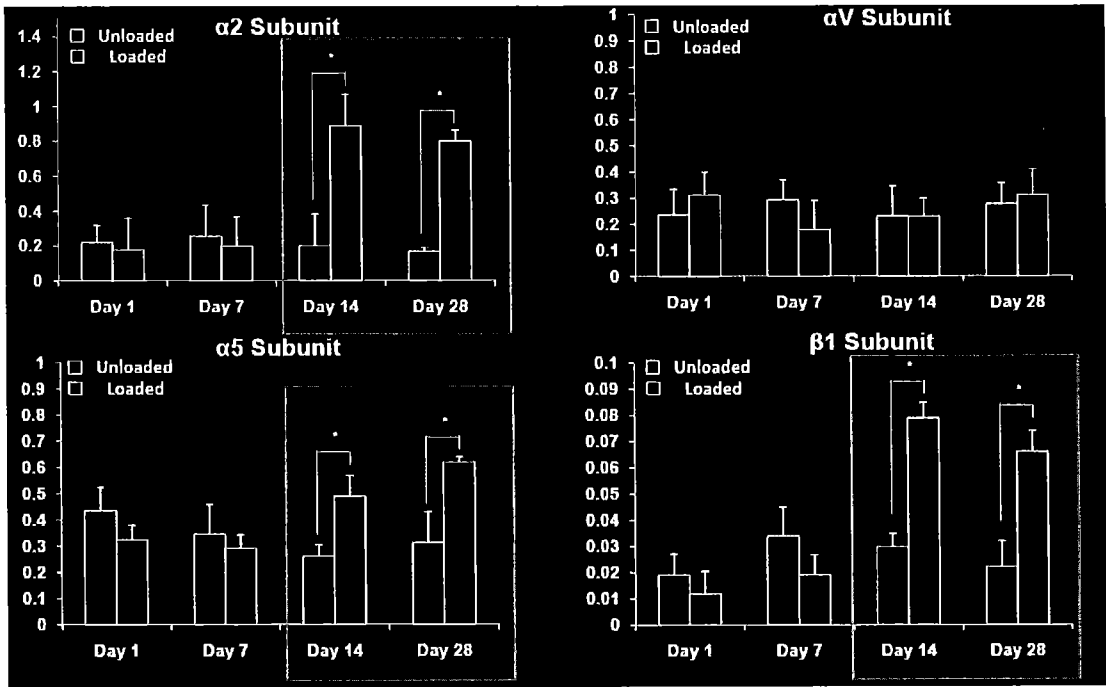


FIGURE 21



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FIGURE 22

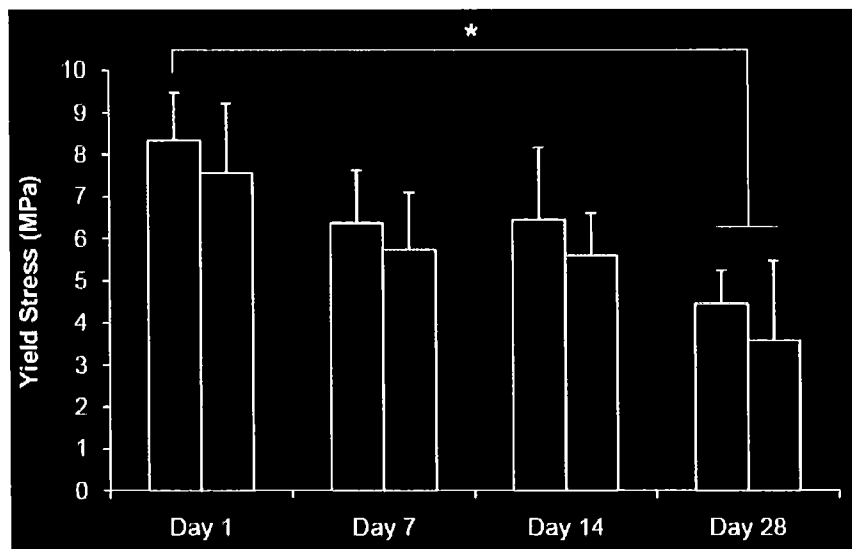
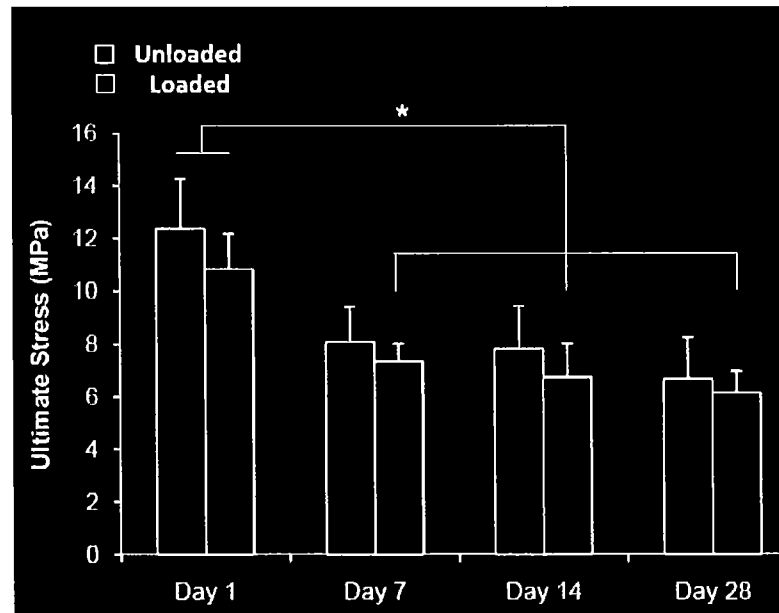
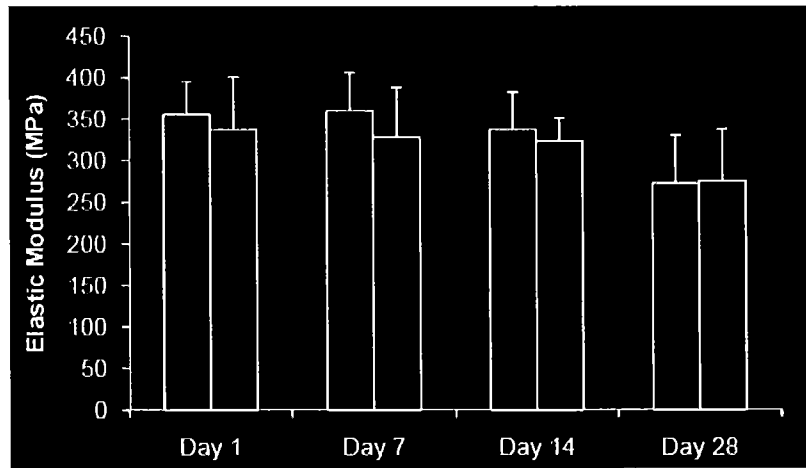


FIGURE 23

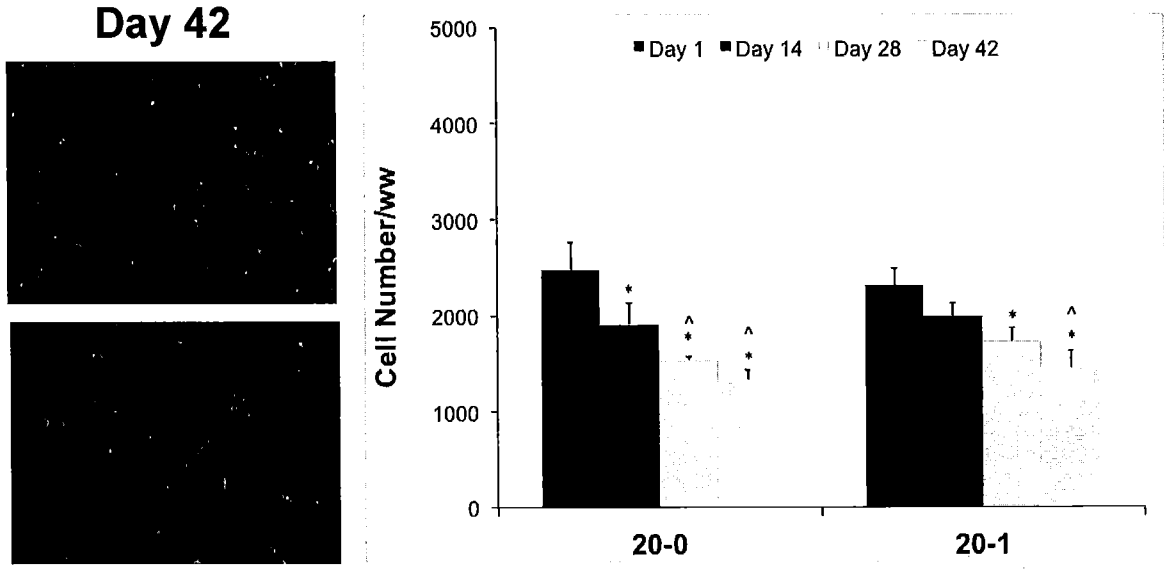
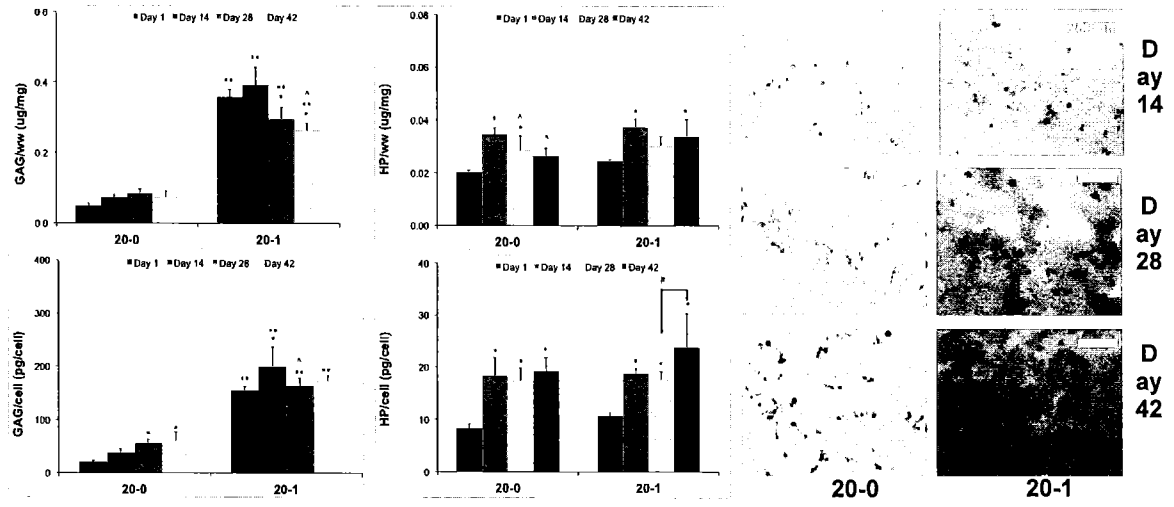


FIGURE 24



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FIGURE 25

