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(54) PERCUTANEOUS ACCESS DEVICES AND BONE ANCHOR ASSEMBLIES

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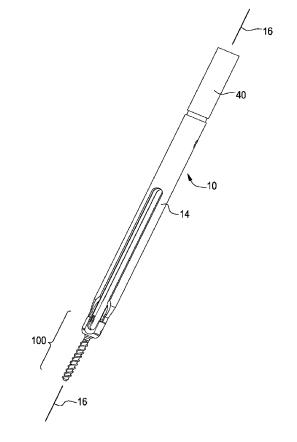
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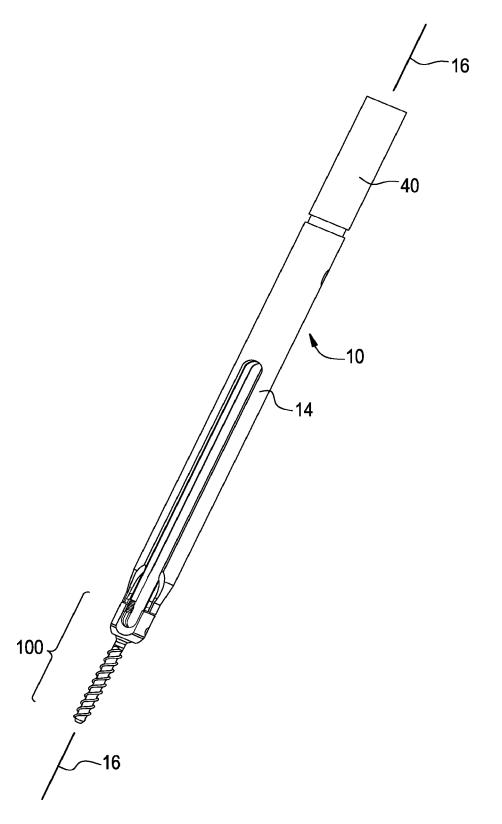
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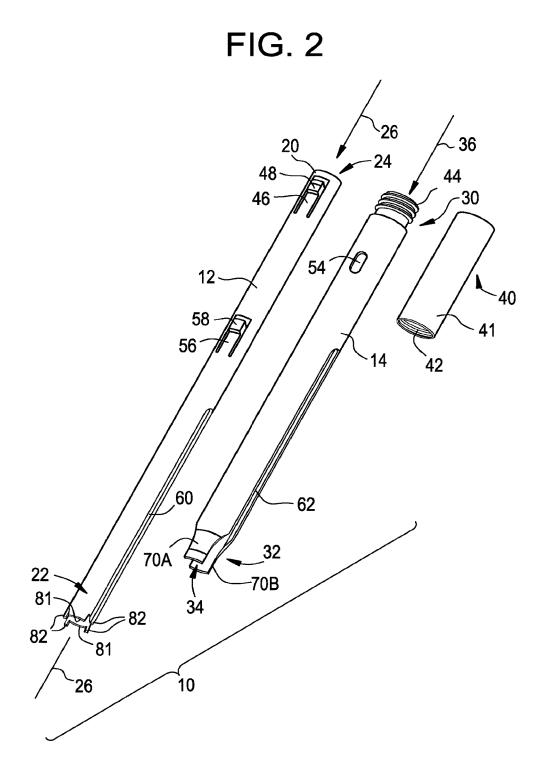
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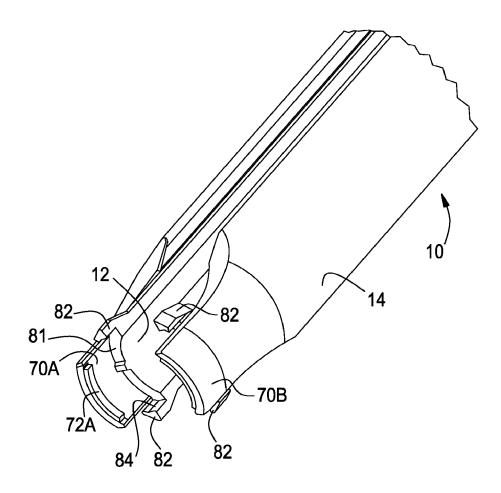
(57)ABSTRACT

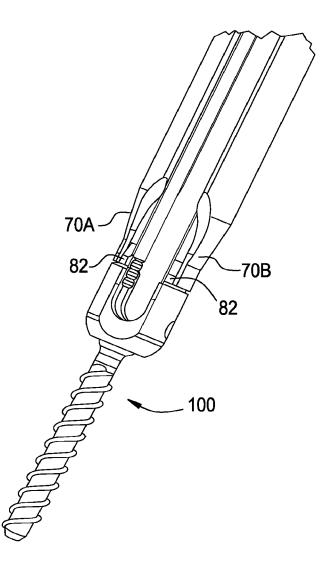
A percutaneous access device includes an inner tube and an outer tube disposed about at least a portion of the inner tube. The outer tube may be sized to span from a skin incision in a patient to a site proximate the spine of the patient. The distal end of the outer tube may be adapted to releasably engage a bone anchor. The inner tube may be adjustable relative to the outer tube between a first position and a second position in which the distal end of the inner tube contacts the bone anchor. A bone anchor assembly includes a bone anchor having a distal bone engaging portion and a receiving member having a recess for receiving a spinal fixation element. The proximal end of the receiving member may have an arcuate groove formed on an exterior surface thereof to facilitate connection of an instrument to the receiving member.



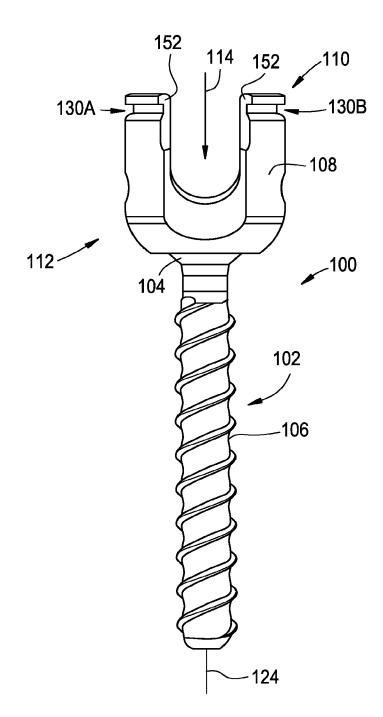




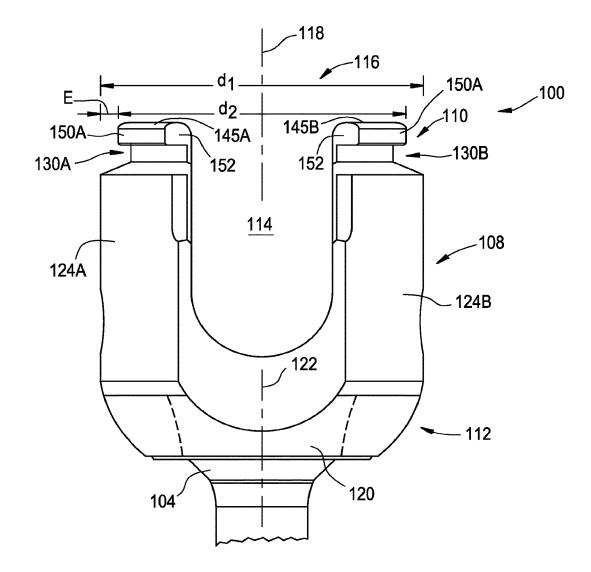


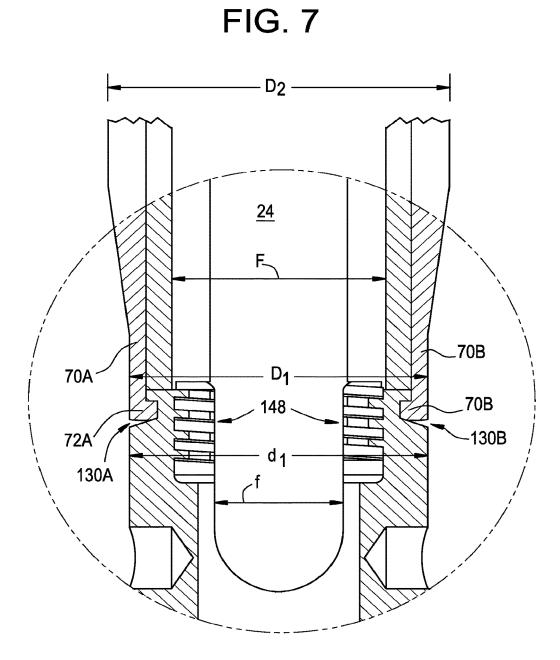




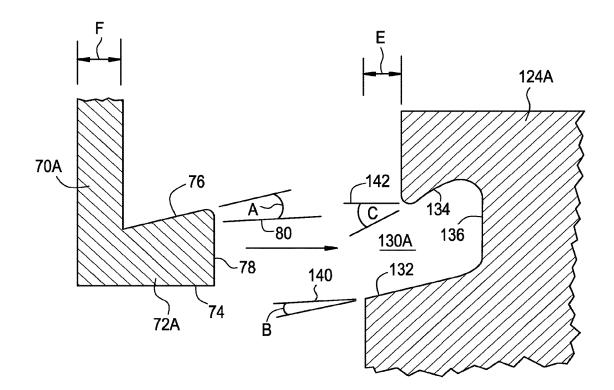


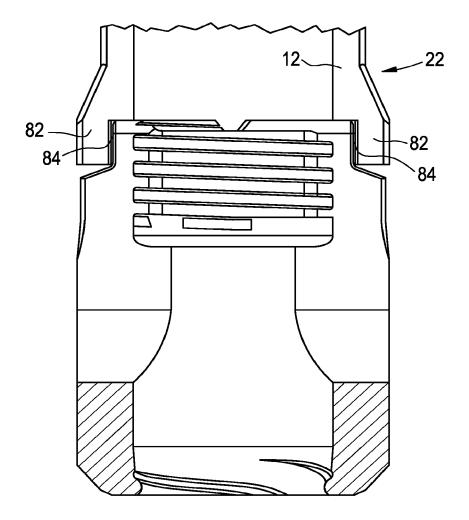


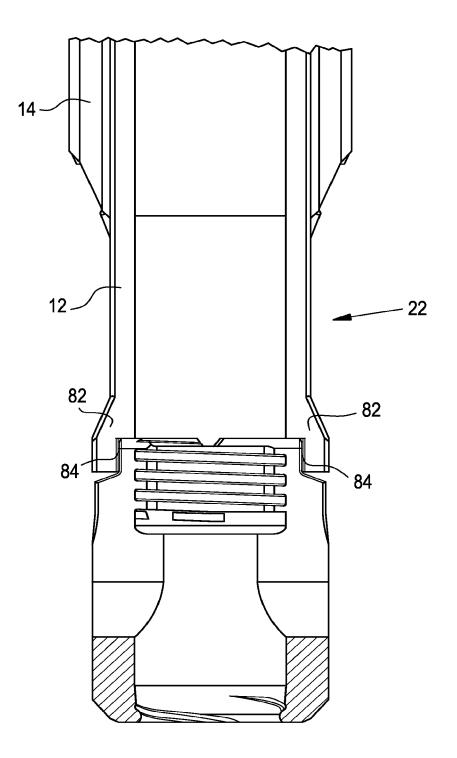




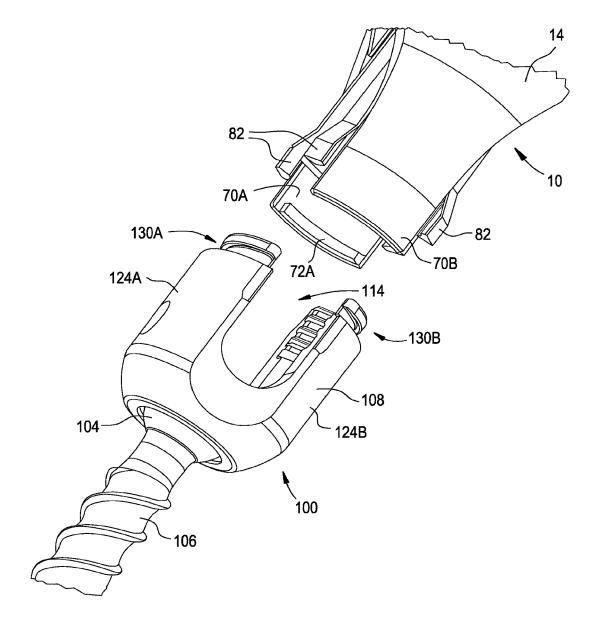












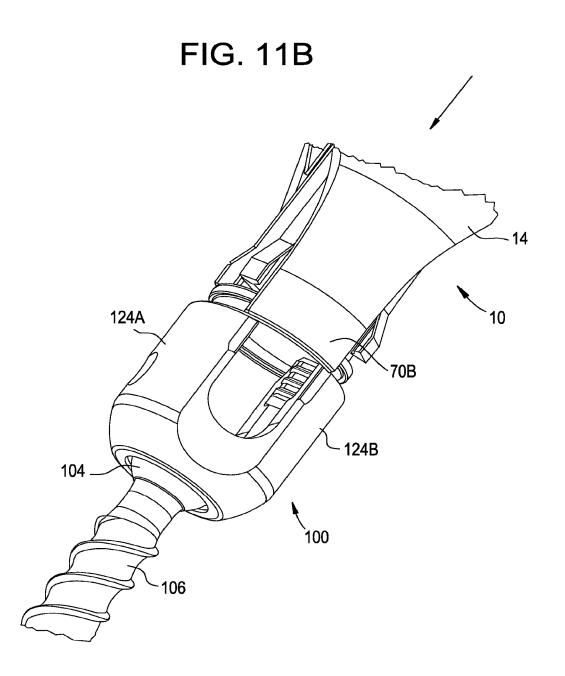


FIG. 11C

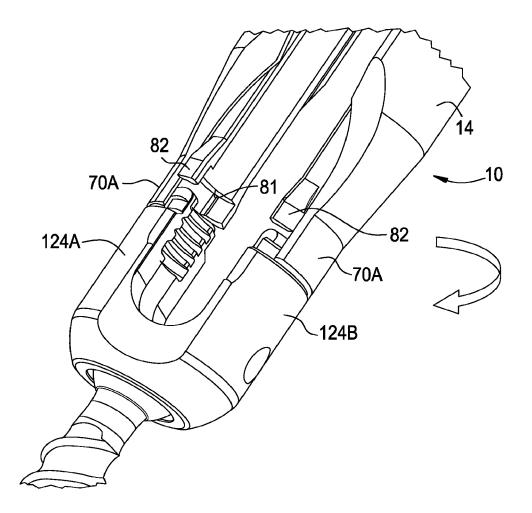
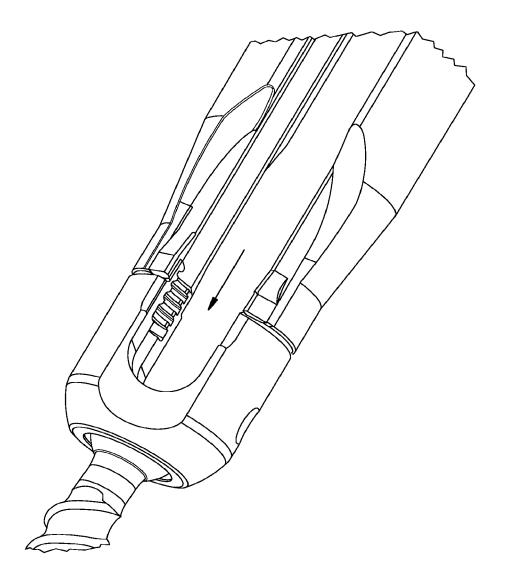
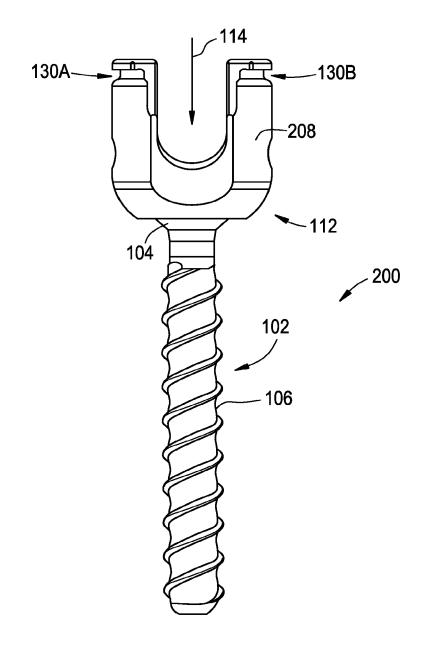
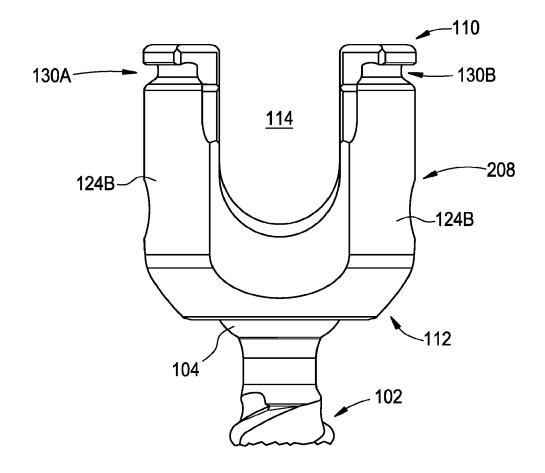
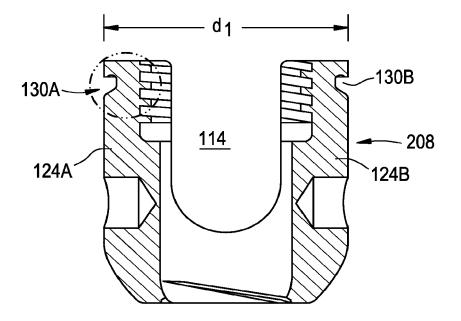


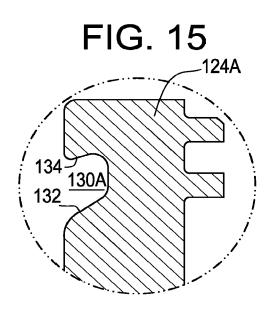
FIG. 11D

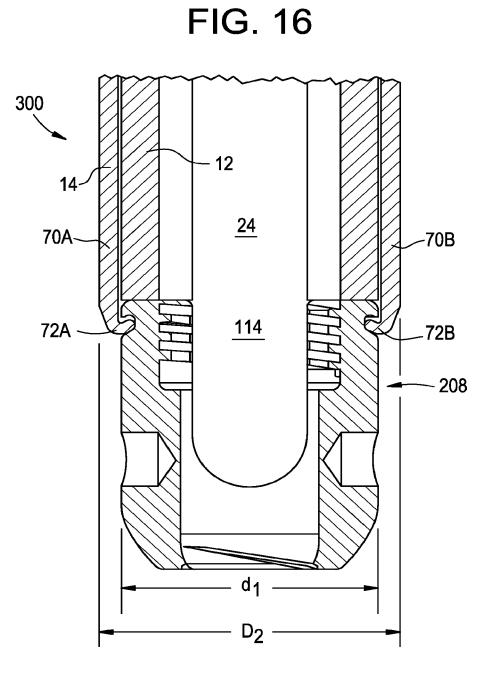












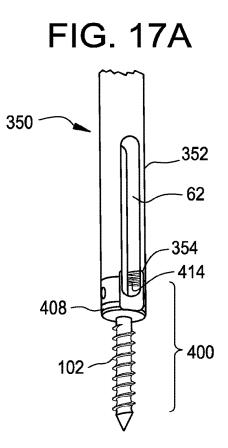


FIG. 17B

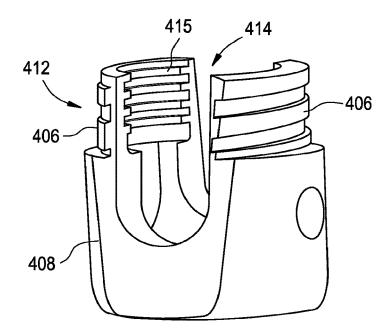
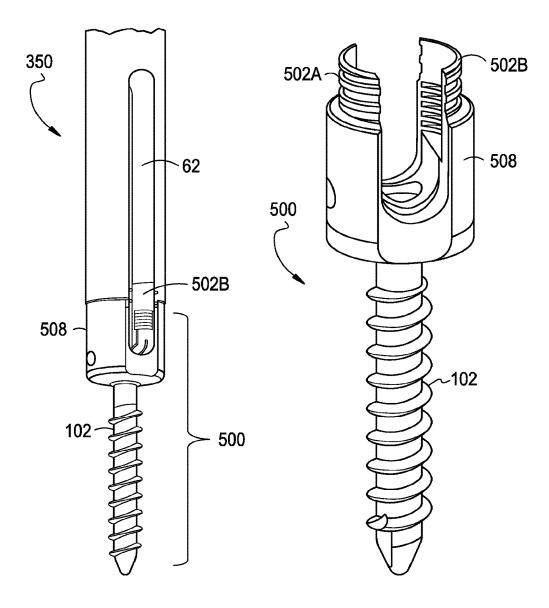
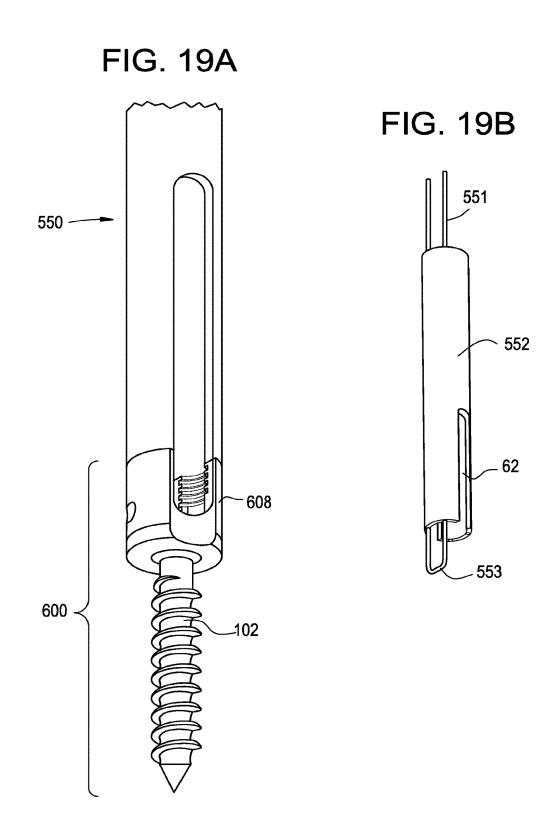
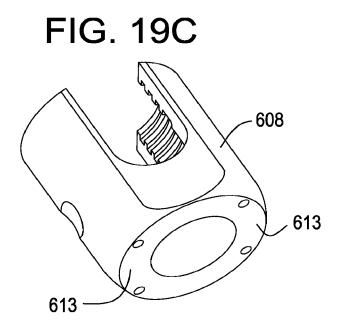
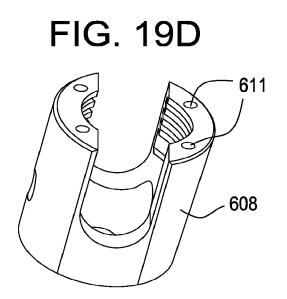


FIG. 18A FIG. 18B









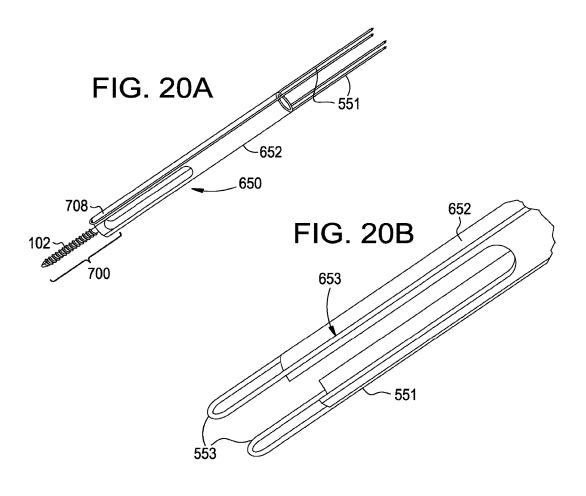
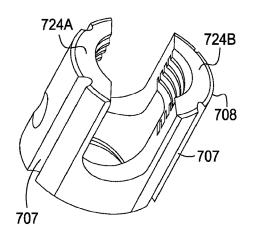
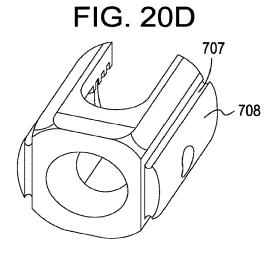
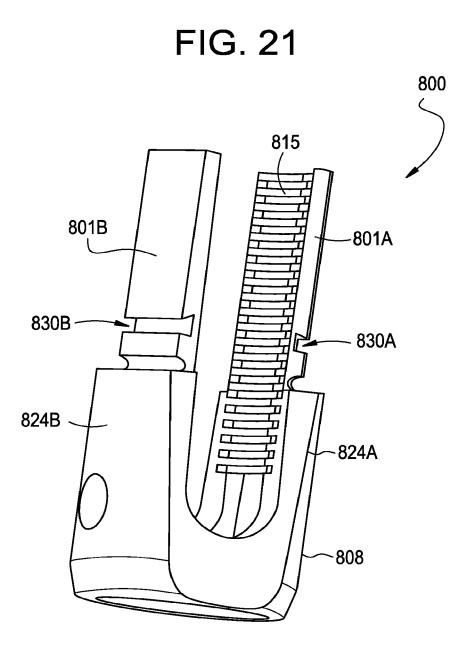
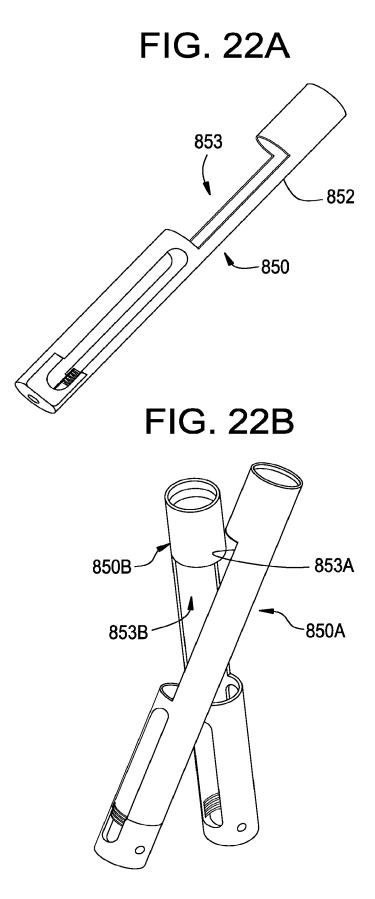


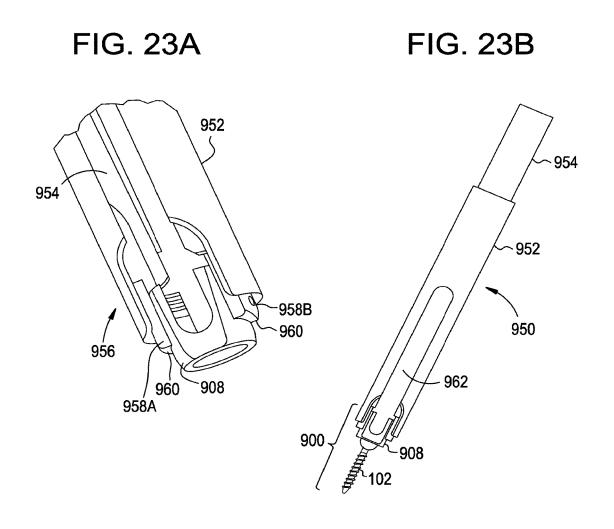
FIG. 20C











PERCUTANEOUS ACCESS DEVICES AND BONE ANCHOR ASSEMBLIES

BACKGROUND

[0001] For a number of known reasons, spinal fixation devices are used in orthopedic surgery to align and/or fix a desired relationship between adjacent vertebral bodies. Such devices typically include a spinal fixation element, such as a relatively rigid fixation rod or plate, that is coupled to adjacent vertebrae by attaching the element to various anchoring devices, such as hooks, bolts, wires, or screws. The fixation elements can have a predetermined contour that has been designed according to the properties of the target implantation site, and once installed, the fixation element holds the vertebrae in a desired spatial relationship, either until desired healing or spinal fusion has taken place, or for some longer period of time.

[0002] Spinal fixation elements can be anchored to specific portions of the vertebrae. Since each vertebra varies in shape and size, a variety of anchoring devices have been developed to facilitate engagement of a particular portion of the bone. Pedicle screw assemblies, for example, have a shape and size that is configured to engage pedicle bone. Such screws typically include a threaded shank that is adapted to be threaded into a vertebra, and a head portion having a rod-receiving element, usually in the form of a U-shaped recess formed in the head. A set-screw, plug, or similar type of closure mechanism is used to lock the fixation element, e.g., a spinal rod, into the rod-receiving head of the pedicle screw. In use, the shank portion of each screw is threaded into a vertebra, and once properly positioned, a rod is seated through the rod-receiving member of each screw and the rod is locked in place by tightening a cap or other closure mechanism to securely interconnect each screw and the fixation rod.

[0003] Recently, the trend in spinal surgery has been moving toward providing minimally invasive devices and methods for implanting bone anchors and spinal fixation devices.

SUMMARY

[0004] Disclosed herein are percutaneous access devices that facilitate the delivery and implanting of bone anchors into bone, in particular, one or more vertebral bodies of the spine. In particular, the disclosed percutaneous access devices permit the delivery and implanting of one or more bone anchors in a minimally invasive manner thereby limiting trauma to surrounding tissue. Moreover, the percutaneous access devices devices disclosed herein can provide a percutaneous pathway between a skin incision and the bone anchor that may be used to deliver components of the bone anchor, such as the fastening mechanism, the fixation element, and/or instruments to the bone anchor. Also, disclosed herein are bone anchors that facilitate the connection of instruments, such as a percutaneous access device, to the bone anchor.

[0005] In accordance with one exemplary embodiment, a percutaneous access device includes an inner tube and an outer tube disposed about at least a portion of the inner tube. The outer tube, in the exemplary embodiment, is sized to span from at least a skin incision in a patient to a predetermined site proximate the spine of the patient. The distal end of the outer tube may be adapted to releasably engage a bone

anchor. The inner tube, in the exemplary embodiment, may be adjustable relative to the outer tube along the longitudinal axis of the outer tube between a first position and a second position in which the distal end of the inner tube contacts the bone anchor.

[0006] In accordance with another exemplary embodiment, a bone anchor assembly includes a bone anchor having a proximal head and a distal bone engaging portion and a receiving member coupled to the bone anchor. The receiving member, in the exemplary embodiment, may have a proximal end, a distal end and a recess for receiving a spinal fixation element, such as a rod or a plate. The proximal end of the receiving member, in the exemplary embodiment, may have at least one arcuate groove formed on an exterior surface thereof to facilitate connection of an instrument, such as a percutaneous access device, to the receiving member.

BRIEF DESCRIPTION OF THE DRAWINGS

[0007] These and other features and advantages of the percutaneous access devices and bone anchor assemblies disclosed herein will be more fully understood by reference to the following detailed description in conjunction with the attached drawings in which like reference numerals refer to like elements through the different views. The drawings illustrate principles of the percutaneous access devices and bone anchor assemblies disclosed herein and, although not to scale, show relative dimensions.

[0008] FIG. **1** is a perspective view of an exemplary embodiment of a percutaneous access device;

[0009] FIG. **2** is a perspective view of the components of the percutaneous access device of FIG. **1**;

[0010] FIG. **3** is a perspective view of the distal end of the percutaneous access device of FIG. **1**;

[0011] FIG. **4** is a perspective view of the distal end of the percutaneous access device of FIG. **1** coupled to an exemplary embodiment of a bone anchor assembly;

[0012] FIG. **5** is a side elevational view of the bone anchor assembly of FIG. **4**;

[0013] FIG. **6** is a side elevational view of the receiving member of the bone anchor assembly of FIG. **4**;

[0014] FIG. **7** is a side elevational view in cross-section of the distal end of the percutaneous access device of FIG. **1** coupled to the receiving member of the bone anchor assembly of FIG. **4**;

[0015] FIG. **8** is a side elevational view in cross-section of the distal end of the outer tube of the percutaneous access device of FIG. **1** and the receiving member of the bone anchor assembly of FIG. **4**;

[0016] FIGS. 9 and 10 are side elevational views in cross section of the distal end of the inner tube of the percutaneous access device of FIG. 1 and the receiving member of the bone anchor assembly of FIG. 4;

[0017] FIGS. **11A-11**D are perspective views of the distal end of the percutaneous access device of FIG. **1** and the receiving member of the bone anchor assembly of FIG. **4**, illustrating exemplary steps for releasably coupling the distal end of the percutaneous access device to the receiving member of the bone anchor assembly;

[0018] FIG. **12** is a side elevational view an another exemplary embodiment of a bone anchor assembly;

[0019] FIG. **13** is a side elevational view of the receiving member of the bone anchor assembly of FIG. **12**;

[0021] FIG. **15** is a side elevational view in cross section of an arcuate groove of the receiving member of the bone anchor assembly of FIG. **12**;

[0022] FIG. **16** is a side elevational view in cross-section of the distal end of the another exemplary embodiment of a percutaneous access device coupled to the receiving member of the bone anchor assembly of FIG. **12**;

[0023] FIGS. **17**A and **17**B are perspective views of an alternative embodiment of a percutaneous access device and a bone anchor assembly, illustrating a threaded connecting between the percutaneous access device and the bone anchor assembly;

[0024] FIGS. **18**A and **18**B are perspective views of an alternative embodiment of a percutaneous access device and a bone anchor assembly, illustrating a plurality of externally threaded removable tabs for releasable engagement with an instrument such as a percutaneous access device;

[0025] FIGS. **19A-19**D are perspective views of an alternative embodiment of a percutaneous access device and a bone anchor assembly, illustrating the percutaneous access device and the bone anchor assembly interconnected by one or more internal wires;

[0026] FIGS. **20A-20**D are perspective views of an alternative embodiment of a percutaneous access device and a bone anchor assembly, illustrating the percutaneous access device and the bone anchor assembly interconnected by one or more external wires;

[0027] FIG. **21** is a perspective view of an alternative embodiment of a bone anchor assembly having a plurality of removable tabs for releasable engagement with an instrument such as a percutaneous access device;

[0028] FIGS. **22**A-**22**B are perspective views of an exemplary embodiment of a percutaneous access device, illustrating axial cut-outs provided in the outer tube of the percutaneous access device; and

[0029] FIGS. **23A-23**B are perspective views of an alternative embodiment of a percutaneous access device and a bone anchor assembly, illustrating flexible tabs provided on the distal end of the percutaneous access device for releasable engagement with the bone anchor assembly.

DETAILED DESCRIPTION

[0030] Certain exemplary embodiments will now be described to provide an overall understanding of the principles of the structure, function, manufacture, and use of the percutaneous access devices and bone anchor assemblies disclosed herein. One or more examples of these embodiments are illustrated in the accompanying drawings. Those of ordinary skill in the art will understand that the percutaneous access devices and bone anchor assemblies specifically described herein and illustrated in the accompanying drawings are non-limiting exemplary embodiments and that the scope of the present invention is defined solely be the claims. The features illustrated or described in connection with one exemplary embodiment may be combined with the features of other embodiments. Such modifications and variations are intended to be included within the scope of the present invention.

[0031] The articles "a" and "an" are used herein to refer to one or to more than one (i.e. to at least one) of the

grammatical object of the article. By way of example, "an element" means one element or more than one element.

[0032] The term "distal" as used herein with respect to any component or structure will generally refer to a position or orientation that is proximate, relatively, to the bone surface to which a bone anchor is to be applied. Conversely, the term "proximal" as used herein with respect to any component or structure will generally refer to a position or orientation that is distant, relatively, to the bone surface to which a bone anchor is to be applied.

[0033] The terms "comprise," "include," and "have," and the derivatives thereof, are used herein interchangeably as comprehensive, open-ended terms. For example, use of "comprising," "including," or "having" means that whatever element is comprised, had, or included, is not the only element encompassed by the subject of the clause that contains the verb.

[0034] FIGS. 1-5 illustrate an exemplary embodiment of a percutaneous access device 10. The exemplary percutaneous access device 10 can facilitate the delivery and implanting of a bone anchor, such as the exemplary bone anchor assembly 100 illustrated and described below, into bone, in particular, one or more vertebral bodies of the spine. In particular, the exemplary percutaneous access device 10 can facilitate the delivery and implanting of a bone anchor in a minimally invasive manner and can provide a percutaneous pathway between a skin incision in the patent and the bone anchor that may be used to deliver components of the bone anchor, such as the closure mechanism, one or more fixation elements, and/or instruments to the bone anchor. The percutaneous access device 10 is preferably adapted to be introduced through a minimally invasive percutaneous incision, which is a relatively small incision that typically has a length less than the diameter or width of the device being inserted therethrough. Although the exemplary percutaneous access device 10 described below is designed primarily for use in spinal applications, one skilled in the art will appreciate that the exemplary percutaneous access device 10, as well as the other exemplary embodiments described below, may be used to facilitate the implantation of any type of bone anchor to any type of bone.

[0035] The exemplary percutaneous access device 10 includes an inner tube 12 and an outer tube 14 disposed about at least a portion of the inner tube 12. In the illustrated exemplary embodiment, the outer tube 14 is coaxially disposed about the inner tube 12 such that the inner tube 12 and the outer tube 14 share a common longitudinal axis 16. One skilled in the art will appreciate, however, that the outer tube 14 and inner tube 12 need not be coaxially aligned. The inner tube 12 and the outer tube 14, in the exemplary embodiment, are generally cylindrical in shape, having an approximately circular cross-section. One skilled in the art will appreciate, however, the inner tube 12 and the outer tube 14 may have other cross-sectional shapes, including, for example, elliptical or rectilinear. In the exemplary embodiment, the inner tube 12 and outer tube 14 have analogous cross-sections, however, one skilled in the art will appreciate the inner tube 12 and the outer tube 14 can have different cross-sectional shapes. The axial length of the inner tube 12 and outer tube 12 may vary depending on, for example, the patient anatomy, the procedures employed, and/or, that area of the spine in which the device 10 is employed. The inner tube 12 and the outer tube 14 may be linear, as in the exemplary embodiment, or may curved or angled along one or more sections or the entire length thereof. The inner tube **12** and the outer tube **14** may be constructed from any suitable biocompatible material, including, for example, a metal, such as stainless steel, or a polymer, from any conventional method of manufacturing medical devices.

[0036] Although the illustrated exemplary embodiment includes an inner tube and an outer tube, one skilled in the art will appreciate that any number of tubes, e.g., one or more tubes, may be employed depending on, for example, the type of bone anchor employed and the manner by which the device is releasably engaged to the bone anchor. For example, exemplary embodiments of a percutaneous access device having a single outer tube are described below.

[0037] Continuing to refer to FIGS. 1-5, the inner tube or sleeve 12 includes a proximal end 20, a distal end 22, and a lumen 24 extending between the proximal end 20 and the distal end 22. The lumen 24 extends the length of the inner tube 12 and defines a longitudinal axis 26 of the inner tube 12. The outer tube or sleeve 14 includes a proximal end 30, a distal end 32, and a lumen 34 extending between the proximal end 30 and the distal end 32. The lumen 34 may extend the length of the outer tube 14 and defines a longitudinal axis 36 of the outer tube 14. The inner tube 12 in positionable within the lumen 36 of the outer tube 14. In the exemplary percutaneous access device 10, the inner tube 12 is longitudinally adjustable with respect to the outer tube 14. For example, the inner tube 12 may adjustable from a first, proximal position, in which the distal end 22 of the inner tube 12 is positioned proximal to the distal end 32 of the outer tube 14 as illustrated in FIG. 3, and a second, distal position, in which the distal end 22 of the inner tube 12 is positioned proximate to the distal end 32 of the outer tube 14. In the exemplary embodiment, the distal end 22 of the inner tube 12 preferably contacts at least a portion of the bone anchor assembly when the inner tube 12 is in the second position, as illustrated in FIGS. 4 and 7 and as discussed in more detail below.

[0038] The exemplary percutaneous access device 10 may include an adjustment mechanism 40 that allows an operator to adjust the relative longitudinal position of the inner tube 12 and the outer tube 14. In the illustrated embodiment, for example, the adjustment mechanism 40 is a hollow, tubular shaped cap 41 having internal threads 42 that engage external threads 44 provided on the proximal end 30 of the outer tube 14. The threads 42, 44 allow the cap 41 to be longitudinal adjusted relative to the outer tube 14. In the exemplary embodiment, the inner tube 12 is connected to the cap 41 and, thus, can move with cap 41 as the cap 41 is advanced or withdrawn relative to the outer tube 14. For example, the proximal end 30 of the inner tube 12 of the exemplary embodiment may include one or more resilient tabs 46, one or more of which may have a projection 48 that seats within an annular grove provided on the interior surface of the cap 41 to thereby connect the proximal end 30 of the inner tube 12 to the cap 41. In the illustrated embodiment, two resilient tabs 46 are provided on opposite sides of the outer tube 14. The projection 48, in the exemplary embodiment, is sized to rotate with in the groove provided in the cap 41, thus allowing the cap 41 to rotate relative to the inner tube 12. The resilient tabs 46 are radially flexible to facilitate connection to and removal from the cap 41. One skilled in the art will appreciate that other configurations for connecting the inner tube 12 to the cap 41 are possible and are within the scope of the present disclosure.

[0039] The inner tube 12 may be inhibited from rotating with respect to the outer tube 14, limiting the relative motion of the inner tube 12 and the outer tube 14 to along the longitudinal axis 16 of the percutaneous access device. For example, one or more resilient tabs 56 may be provided on the inner tube 12 approximately midway between the proximal end 20 and the distal end 22 of the inner tube 12, although other positions are possible. In the illustrated embodiment, two resilient tabs 56 are provided on opposite sides of the outer tube 14. One or more of the resilient tabs 56 may include a projection 58 that is sized and shaped to seat within a longitudinal slot 54 provided in the outer sleeve 14. The resilient tab 56 can be radially flexible to facilitate insertion into and removal from the slot 54. The projection 58 can slide within the slot 54 and, thereby can limit the relative motion between the inner tube 12 and the outer tube 14 to along the longitudinal axis 16 of the percutaneous access device 10. One skilled in the art will appreciate that other configurations for connecting the inner tube 12 to the outer tube 14 are possible and are within the scope of the present disclosure.

[0040] The inner tube 12 may have one or more sidewall openings or slots 60 formed therein. In the illustrated exemplary embodiment, the inner tube 12 includes two opposed slots 60 that extend longitudinally from the distal end 22 of the inner tube 12. Like the inner tube 12, the outer tube 14 may have one or more sidewall openings or slots 62 formed therein. In the illustrated exemplary embodiment, the outer tube 14 includes two opposed slots 62 that extend longitudinally from the distal end 32 of the inner tube 12. The slots 60 and 62 can be used to facilitate positioning of a spinal fixation device, such as a rod or a plate, relative to one or more bone anchors. Methods and devices for spinal fixation element placement are disclosed in commonly owned co-pending U.S. patent application Ser. No. filed concurrently herewith, entitled Method and Devices for Spinal Fixation Element Placement (Attorney Docket No. 101896-210) and commonly owned co-pending U.S. patent application Ser. No. _____, filed concurrently herewith, entitled Method and Devices for Minimally Invasive Spinal Fixation Element Placement (Attorney Docket No. 101896-209), both of which are incorporated herein in by reference. To facilitate positioning of a spinal fixation element, the slots 60 and the slots 62 are preferably aligned with one another along at least a portion of the longitudinal axis of the percutaneous access device 10. The width and length of the slot 60 and slot 62 may be varied depending on the particular methods, instruments, and fixation elements being employed. In one exemplary embodiment, for example, the length of the slots 60 and 62 is selected to span at least from the skin incision to the distal end of the inner tube 12 and the outer tube 14, respectively. In such embodiments, the slots 60 and 62 may be accessible from outside of the patient. In another exemplary embodiment, the length of the slots 60 and 62 is selected to span from the distal end of the inner tube 12 and the outer tube 14, respectively, to a point distal to the skin incision. In such embodiments, the slots 60 and 62 may be accessible only from the lumens of the inner and outer tubes.

[0041] In embodiments in which multiple slots are employed, the slots 60, 62 need not be similarly sized (width and/or length). For example, the one or more slots 60 may be sized differently than the one or more slots 62, the one or more of the slots 60 on the inner tube may be sized

differently than other slots **60**, and/or one or more of the slots **62** on the outer tube may be sized differently than other slots **62**. Although the exemplary embodiment includes two opposing slots on the inner tube **12** and the outer tube **14**, respectively, one skilled in the art will appreciate that any number of slots may be provided, e.g., no slots, one, two, three, etc. slots, may be provided depending on the method, instruments, and/or fixation element employed.

[0042] One skilled in the art will appreciate that the slots 60 and 62 are optional and that in certain embodiments slots may not be provided.

[0043] Referring to FIGS. 1-5 and 7, the percutaneous access device 10 is preferably releasably engageable to a bone anchor. In the exemplary embodiment, the outer tube 14 may be releasably engaged to a bone anchor, such as bone anchor assembly 100. For example, the outer tube 14 may be engaged to a bone anchor in a manner that allows the percutaneous access device 10 to be connected to the bone anchor 100 during use, e.g., during implantation and/or delivery and/or fastening of a spinal fixation element to the bone anchor, and allows the percutaneous access device to be disconnected from the bone anchor 100 at the conclusion of the procedure. Preferably, the percutaneous access device 10 can be disconnected remotely. For example, the exemplary embodiment, the percutaneous access device 10 can be disconnected from the bone anchor by manipulation of the proximal end of the percutaneous access device 10, as discussed in more detail below.

[0044] The distal end 32 of the outer tube 14 includes a pair of opposed longitudinally extending tabs 70A and 70B that may releaseable engage a bone anchor. In the exemplary embodiment, the tabs 70A and 70B are defined by the sidewalls of the outer tube 14 and are separated by slots 62A and 62B. In certain exemplary embodiments, the tabs 70A and 70B may be flexible and resilient in the radial direction to facilitate connection to a bone anchor. For example, the tabs 70A and 70B may be flexed apart in the radial direction from a first, relaxed position to facilitate advancement of the tabs longitudinally over a portion of the bone anchor. Once positioned about a portion of the bone anchor, the tabs 70A and 70B may provide a radially compressive force on the bone anchor as the tabs 70A and 70B attempt to return to the first, relaxed position. In other exemplary embodiments, including the exemplary percutaneous access device 10, the tabs 70A and 70B need not be flexible and resilient.

[0045] In the illustrated exemplary embodiment, each tab 70A and 70B may include one or more radially inward facing projection 72 that is sized and shaped to seat within an opening provided in a portion of the bone anchor. The size, shape and number of projections can be varied depending on, for example, the opening(s) provided on the bone anchor and type of connection desired. In the illustrated exemplary embodiment, for example, each projection 72A, 72B is generally arcuate in shape and has a cross section that is complementary to an arcuate groove 130 provided in the spinal fixation element receiving member 108 of the exemplary bone anchor assembly 100 described below. In particular, the projection 72A has a distal surface 74, a proximal surface 76, and a generally radially facing connecting surface 78 that spans between the distal surface 74 and the proximal surface 76, as shown in FIG. 8. In the illustrated embodiment, the distal surface 74 is generally oriented perpendicular to the longitudinal axis of the outer tube 14 and the connecting surface 78 is generally oriented parallel to the longitudinal axis of the outer tube 14 and perpendicular to the distal surface 74. One or both of the proximal surface 76 and the distal surface 74 may be oriented at an angle other than perpendicular to the longitudinal axis of the outer tube 14. For example, the proximal surface 76 may be oriented at an angle A to an orthogonal line 80, which is oriented perpendicular to the longitudinal axis of the outer tube 14. In the exemplary embodiment, the angle A may be approximately 5° to approximately 30° and is preferably approximately 20°. The distal surface 74 and the proximal surface 76 may be oriented at the same angle or, as in the exemplary embodiment, may be oriented at different angles. [0046] Referring to FIGS. 2, 3, 4, 7, 9 and 10, the distal end 22 of the inner tube 12 may include a contact surface 81 that contacts at least a portion of a bone anchor when the inner tube 12 is in the second position. In the illustrated exemplary embodiment, for example, the distal end 22 of the inner tube 12 may have two opposing generally arcuate contact surfaces 81. The contact surfaces 81, in the exemplary embodiment, are oriented approximately perpendicular to the longitudinal axis of the inner tube 12. In the illustrated exemplary embodiment, the contact surfaces 81 are configured to contact a generally arcuate contact surface provided on the proximal end of the receiving member of the exemplary bone anchor assembly 100. Preferably, the contact surface 81 is complementary in size, shape, and orientation to the contact surface on the bone anchor. One skilled in the art will appreciate that the configuration of the contact surface 81, e.g., number, size, shape, and orientation of the contact surface 81, may be varied to, for example, suit the bone anchor being employed.

[0047] The distal end 22 of the inner tube 12 and/or the distal end 32 of the outer tube 14 may be configured to inhibit rotation of the bone anchor assembly relative to the percutaneous access device 10. For example, the distal end 22 of the inner tube may include one or more finger-like extensions 82 that extend approximately axially from the distal end 22 of the inner tuber 12 and engage a bone anchor to inhibit rotation of the bone relative to the percutaneous access device. For example, one or more of the extensions 82 may seat within a groove, recess, slot, or similar structure provided in the bone anchor. Alternatively, one of more of the extensions 82 may include a contact surface 84 for contacting an axially extending surface of the bone anchor, as in the case of the exemplary embodiment and as discussed in detail below.

[0048] FIGS. 5-6 illustrate an exemplary embodiment of a bone anchor assembly 100 that is particularly suited for use with the exemplary percutaneous access device 10 described. One skilled in the art will appreciate, however, that the percutaneous access devices disclosed herein are not limited to use with the exemplary bone anchor assembly 100 but instead may be configured for use with any type of bone anchor, e.g., bone screw or hook; mono-axial or polyaxial. Exemplary bone anchor assembly 100 includes a bone screw 102, such as a pedicle screw, having a proximal head 104 and a distal bone engaging portion 106, which in the illustrated exemplary embodiment is an externally threaded screw shank. The exemplary bone screw assembly 100 also includes a receiving member 108 that is configured to receive and couple a spinal fixation element, such as a spinal rod or spinal plate, to the bone anchor assembly 100.

[0049] The receiving member 108 may be coupled to the bone anchor 102 in any well-known conventional manner.

For example, the bone anchor assembly may be poly-axial, as in the present exemplary embodiment in which the bone anchor 102 may be adjustable to multiple angles relative to the receiving member 108, or the bone anchor assembly may be mono-axial, e.g., the bone anchor 102 is fixed relative to the receiving member 108. An exemplary poly-axial bone screw is described U.S. Pat. No. 5,672,176, incorporated herein by reference. In mono-axial embodiments, the bone anchor 102 and the receiving member may be coaxial or may be oriented at angle with respect to one another. In polyaxial embodiments, the bone anchor may biased to a particular angle or range of angles to provide a favored angle the bone anchor. Exemplary favored-angle bone screws are described in U.S. Patent Application Publication No. 2003/ 0055426 and U.S. Patent Application Publication No. 2002/ 0058942, both of which are incorporated herein by reference.

[0050] The receiving member 108 of the illustrated exemplary embodiment includes a proximal end 110, a distal end 112, and a recess or slot 114 for receiving a spinal fixation element such as a spinal rod. The proximal end 110 of the receiving member 108 has a first bore 116 defining a first bore axis 118. The recess 114 communicates with the first bore 116 such that a spinal fixation element may be positioned through the first bore 116 into the recess 114. The distal end 112 has a second bore 120 opposite the second bore 116 and defining a second bore axis 122. The second bore axis 122 is designed to receive the head 104 of the bone anchor 102 to couple the bone anchor 102 to the receiving member 108. In the illustrated exemplary embodiment, the head 104 is seated within the second bore 116. As the exemplary illustrated embodiment of the bone anchor assembly is poly-axial, the bone anchor 102 is free to rotate relative to the receiving member 108 such that the longitudinal axis 124 of the bone anchor 102 is positionable at an angle relative to the second bore axis 120. The second bore 116 may be conically shaped to facilitate adjustment of the bone anchor 102 relative to the receiving member 108. In favored-angled embodiments, the second bore axis 122 may be positioned at an angle (other than 0°) to the first bore axis 118. In the illustrated embodiment, the first bore axis 118 and second bore axis 122 are coaxial. In the exemplary embodiment, the receiving member 108 has a generally U-shaped cross-section defined by two legs 124A and 124B separated by recess 114. Each leg 124A, 124B is free at the proximal end 110 of the receiving member 108.

[0051] The receiving member 108 may be configured to receive a closure mechanism that locks a spinal fixation element within the recess 114. The closure mechanism may be a cap that is advanceable through the first bore 116 of the receiving member 108 and seats against the spinal fixation element. For example, the cap may have external threads that engage internal threads 148 provided in the receiving member 108, e.g., on the legs 124A,B, as in the exemplary embodiment. Any type of conventional closure mechanism may be employed, including, for example, non-threaded caps, multi-component closure mechanisms, and/or external caps.

[0052] The receiving member **108** of the exemplary bone anchor assembly **100** is configured to be releasably connected to an instrument such as the exemplary percutaneous access device **10** described above. For example, the receiving member **108** may include at least one groove **130** that is configured to receive a portion of an instrument to releasably

connect the instrument to the bone anchor assembly. The size, shape, position, and number of grooves can be varied depending on, for example, the instrument employed and the type of connection desired. In certain embodiments, for example, at least one arcuate groove 130 may be provided on an exterior surface of the proximal end 110 of the receiving member 108. In other exemplary embodiments, at least one arcuate groove may be provided on an interior surface of the proximal end 110 of the receiving member 108. In the illustrated exemplary embodiment, each leg 124A and 124B may be provided with an arcuate groove 130A, 130B, respectively, at the free, proximal end of the leg 124A, 124B. The grooves 130A, 130B may extend about a portion or all of the circumference of the proximal end of each leg 124A, 124B. Each groove 130A, 130B may have size and shape that is complementary in size and shape to a projection provided on the instrument. For example, in the illustrated exemplary embodiment, the each groove 130A, 130B may be arcuate and may have a cross-section complementary to the cross-section of a projection 72A,72B provided on the tabs 70A,70B of the outer sleeve 14. In particular, groove 130 may have a distal surface 132, a proximal surface 134 and an interconnecting surface 136 that spans between the distal surface 132 and the proximal surface 134, as illustrated in FIG. 8. The distal surface 132 and/or the proximal surface 134 may be oriented to facilitate insertion of a projection into the grove 130 and/or to inhibit undesirable separation of the projection from the groove 130. In the illustrated exemplary embodiment, for example, the distal surface 132 may be generally oriented at an angle B to an orthogonal line 140, which is oriented perpendicular to the longitudinal axis of the receiving member 108, to facilitate insertion of the projection into the groove. In the exemplary embodiment, the angle B may be approximately 00 to approximately 45° and preferably approximately 30° to 40°. In the illustrated exemplary embodiment, the proximal surface 134 may be oriented at an angle other than perpendicular to longitudinal axis of the receiving member 108 to inhibit separation of the projection from the groove 130, particularly in radial direction. For example, the proximal surface 134 may be oriented at an angle C to an orthogonal line 142, which is perpendicular to the longitudinal axis of the receiving member 108. In the exemplary embodiment, the angle C may be approximately 5° to approximately 30° and is preferably approximately 20°. The distal surface 132 and the proximal surface 76 may be oriented at the same angle or, as in the exemplary embodiment, may be oriented at different angles. The grooves 130A and 130B, as well as any additional grooves, may have similar cross-sectional geometries, as in the case of the illustrated exemplary embodiment, or may have distinct geometries.

[0053] Referring to FIGS. 7 and 8, the proximal surface 76 of each projection 72 may be oriented at an angle A that is approximately equal to the angle C of the proximal surface **134** of the corresponding groove. In one preferred embodiment, for example, angle A and angle C are each approximately 200. One skilled in the art will appreciate that angle A and angle C need not be approximately equal but instead, may be separate, distinct angles.

[0054] The proximal end **110** of the receiving member **108** may include one or more contact surfaces that may be contacted by an instrument such as the percutaneous access device **10**. In the illustrated exemplary embodiment, for

example, the proximal end of each leg **124**A, **124**B may include one or more generally arcuate, proximally facing contact surfaces **145**.

[0055] The outer diameter of the percutaneous access device may be selected to be approximately equal to the outer diameter of the bone anchor to facilitate insertion of the bone anchor into the body through a percutaneous pathway of minimal size. For example, in the illustrated exemplary embodiment, the outer diameter of the outer tube 14, indicated by line D_1 in FIG. 7, at at least the distal end 32 of the outer tube 14, is approximately equal to, or less than, the outer diameter of the receiving member 108, indicated by line d_1 in FIGS. 6 and 7. For example, the diameter of the outer tube 14 may taper from a proximal diameter D_2 to a distal diameter D_1 at the distal end **32** of the outer tube 14. Alternatively, the outer diameter of the outer tube 14 may be approximately equal to, or less than, the outer diameter of the receiving member 108 along the entire length of the outer tube 14. To accommodate the outer tube 14, the proximal end 110 of the receiving member 108 may have a diameter d_2 that is less than the diameter d_1 of a distal section of the receiving member 108, as illustrated in FIG. 6. For example, the diameter d_2 proximal to the grooves **130**A,B may be less than the diameter d_1 of the receiving member 108 to provide a reduced diameter portion 150 at he proximal end 130 of the receiving member. The distance between the exterior surface of reduced diameter portion 150 and the exterior surface of the receiving member 108, indicated by line E in FIGS. 6 and 8, is preferably greater than or approximately equal to the radial thickness of a tab 70A, 70B, as indicated by line F in FIG. 8.

[0056] To facilitate delivery of devices to the bone anchor assembly through the percutaneous access device 10, the inner diameter of the lumen 24 of the inner tube 12, indicated by line F in FIG. 7, at at least the distal end of the inner tube 12, may be greater than or approximately equal to the inner diameter of at least a portion of the receiving member, indicated by line f in FIG. 7.

[0057] Exemplary operation of the percutaneous access device 10 with the exemplary bone anchor assembly will be described with reference to FIGS. 11A-11D. To releasably connect the percutaneous access device 10, the distal end 32 of the outer tube 14 is oriented such that tabs 70A and 70B are aligned with recess 114, as illustrated in FIG. 11A. The percutaneous access device 10 is advanced distally until each tab 70A, 70B is positioned between the legs 124A and 124B, as illustrated in FIG. 11B. The percutaneous access device 10 may be rotated about its longitudinal axis 16 to rotate projections 72A, 72B into grooves 103B, 130A, respectively, as illustrated in FIG. 11C. The inner tube 12 may be advanced distally along the longitudinal axis 16 of the percutaneous access device 10 from the first, proximal position, illustrated in FIGS. 11A-C, to the second, distal position, illustrated in FIG. 11D, in which the contact surfaces 81 of the inner tube 12 contact the contact surfaces 145A, 145B provided on the proximal end of the receiving member of the exemplary bone anchor assembly 100, to thereby releasably connect the percutaneous access device 10 to the bone anchor assembly 100. The contact surface 84 of one or more of the extensions 82 may engage the axial extending contact surfaces 152 (FIGS. 5 and 6) to inhibit rotation between the percutaneous access device and the bone anchor assembly.

[0058] The percutaneous access device **10** may be connected to the exemplary bone anchor assembly **100**, or another bone anchor assembly, before implantation of the bone anchor assembly or after the bone anchor assembly is implanted into the patient's body.

[0059] Once the percutaneous access device 10 is releasably connected to the bone anchor assembly 100 as illustrated in FIGS. 1 and 11D, the percutaneous access device 10 may provide a percutaneous pathway between the skin incision and the bone anchor 100 that facilitates delivery of instruments, spinal fixation elements, and/or components of the bone anchor assembly, such as the closure mechanism, to the bone anchor assembly 100. In the illustrated exemplary embodiment, for example, the lumen 24 provides a pathway to the first bore 116 of the receiving member 108 of the bone anchor assembly 100, that may allow a closure mechanism, such as a threaded cap, to be delivered to the receiving member 108 of the bone anchor assembly and/or may allow a screw driver or the like to be advanced into engagement with the head 104 of the bone anchor 102. Moreover, in the illustrated exemplary embodiment, the slots 60 of the inner tube and the slots 62 of the outer tube 14 may be aligned with the recess 114 provided in the receiving member 108. Alignment of the slots 60 and 62 with the recess 114 facilitates the delivery of a spinal fixation element to the bone anchor assembly. Exemplary methods and devices for delivering a spinal fixation element to a bone anchor assembly are described in commonly owned, copending U.S. patent application Ser. No. _ __, filed concurrently herewith, entitled Methods and Devices for Minimally Invasive Spinal Fixation Element Placement (Attorney Docket No. 101896-209) and commonly owned, co-pending U.S. patent application Ser. No. _____, filed concurrently herewith, entitled Methods and Devices for Spinal Fixation Element Placement (Attorney Docket No. 101896-210), each of which is incorporated herein in by reference.

[0060] The percutaneous access device **10** may be released from the bone anchor by rotating the percutaneous access device **10** about its longitudinal axis **16** and retracting the device **10** distally.

[0061] FIGS. 12-16 illustrate an alternative exemplary embodiment of a bone anchor assembly 200 and an exemplary percutaneous access device 300 that may be configured to releasably engage the bone anchor assembly 200. The exemplary bone anchor assembly 200 is analogous in construction to the exemplary bone anchor assembly 10 described above, except that the receiving member 208 of the bone anchor assembly 200 has a generally constant outer diameter d₁, as illustrated in FIGS. 14 and 16, at the proximal end 110 thereof, and, thus, lacks the reduced diameter portion 150 of bone anchor assembly 100. As a result, the outer diameter of the distal end 32 of the outer tube 14 of the exemplary percutaneous access device 300, indicated by line D_2 in FIG. 16, may be approximately equal to or, as in the illustrated embodiment, may be greater than the diameter d_1 of the proximal end 110 of the receiving member 208. The outer diameter of the outer tube 14 may be constant, as in the illustrated exemplary embodiment, or may vary along the length of the outer tube 14.

[0062] FIGS. **17**A and **17**B illustrate an alternative embodiment of a percutaneous access device **350** and a bone anchor assembly **400**, in which the percutaneous access device and the bone anchor assembly are interconnected by

threads. For example, the percutaneous access device 350 may have an outer tube 352 having a distal end 354 provided within internal threads that releasably engage external threads 406 provided on the proximal end 412 of the receiving member 408 of the bone anchor assembly 400. Preferably, the external threads 406 are clocked to facilitate alignment of the grooves 62, if any, provided on the outer tube 14 with the recess 414 provided in the receiving member 408. In the illustrated exemplary embodiment, the percutaneous access device 350 includes a single tube, outer tube 352; an inner tube may be provided but is not necessary. [0063] FIGS. 18A and 18B illustrate an alternative embodiment a bone anchor assembly 500, in which the receiving member 508 includes one or more removable, externally threaded tabs 502 that provide a threaded connecting between the percutaneous access device 350 and the bone anchor assembly 500. In the illustrated exemplary embodiment, a pair of proximally extending tabs 502A and 502B extend from the legs 524A and 524B, respectively. Each tab 502, in the illustrated exemplary embodiment, is generally arcuate in shape and includes external threads for engagement with internal threads provided on the percutaneous access device. The tabs 502 may include internal threads 415 to facilitate advancement of a closure mechanism to the bone anchor assembly. Tabs 502 may be sheared off the bone anchor assembly 500 by over tightening of the percutaneous access device 350 or, alternatively, may be removed from the bone anchor assembly 500 after withdrawal of the percutaneous access device 350 by a suitable instrument.

[0064] FIGS. 19A-19D illustrate an alternative embodiment of a percutaneous access device 550 and a bone anchor assembly 600, in which the percutaneous access device 500 and the bone anchor assembly 600 are releasably interconnected by one or more internal wires 551. In the illustrated exemplary embodiment, for example, a pair of wires 551, extend axially through opposing side walls of the outer tube 552. Each wire extends through parallel axial holes provided in the side walls of the outer tube 552. Each wire 551 may form a loop 553 that can engage the receiving member 608 of the bone anchor assembly. The wires may be formed of any suitable biocompatible material including, for example a metal, such as a stainless, or a polymer. The receiving member 608, in the exemplary embodiment, includes two pairs of axially extending holes 611 for receiving wires 551. Each pair of holes 611 may terminate in a groove 613 oriented perpendicular to the holes 611. The number of wires and holes provided in the outer tube and the receiving member may be varied depending on the application. Each wire 551 may be tensioned to couple the percutaneous access device 550 to the bone anchor assembly. The wires 551 may be tensioned by, for example, retracting the wires 551 distally. Releasing the tension on the wires 551 by, for example, cutting the wires 551 or advancing the wires 551 proximally, can release the percutaneous access device 550 from the bone anchor assembly 600. In the illustrated exemplary embodiment, the percutaneous access device 550 includes a single tube, outer tube 552; an inner tube may be provided but is not necessary.

[0065] FIGS. **20A-20**D illustrates an alternative embodiment of a percutaneous access device **650** and a bone anchor assembly **700** in which the percutaneous access device **650** and the bone anchor assembly **700** are releasably interconnected by one or more externally positioned wires **551**. The illustrated exemplary embodiment, wires 551 extend axially along the exterior surface of the outer tube 652 of the percutaneous access device 650 and extend axially along the exterior surface of the receiving member 708 of the bone anchor assembly 700. The outer tube 652 may include one or more axially oriented grooves 653 in which the wires 551 may be seated. Likewise, the receiving member 708 may include one or more grooves 707 in which the wires 651 may be seated. The number of wires and/or grooves may be varied depending upon the particular application. In the illustrated embodiment, for example, a pair of parallel grooves 653 are provided in opposing sidewalls of the outer tube 652 and a pair of parallel of grooves 707 are provided in the opposing legs 724A, 724B of the receiving member 708. Each wire 551 may be tensioned to couple the percutaneous access device 650 to the bone anchor assembly 700. The wires 551 may be tensioned by, for example, retracting the wires 551 distally. Releasing the tension on the wires 551 by, for example, cutting the wires 551 or advancing the wires 551 proximally, can release the percutaneous access device 650 from the bone anchor assembly 700. In the illustrated exemplary embodiment, the percutaneous access device 650 includes a single tube, outer tube 652; an inner tube may be provided but is not necessary.

[0066] FIG. 21 illustrates an alternative embodiment of a bone anchor assembly 800 having one or more removable tabs 801 for releasable engagement with an instrument such as an embodiment of a percutaneous access device described above. In the illustrated exemplary embodiment, a pair of opposing tabs 801A, 801B extend proximally from the proximal end of the receiving member 808 of the bone anchor assembly 800. Each tab 801A, 801B, in the illustrated exemplary embodiment, is generally arcuate in shape and are positioned proximal to and extend from a respective leg 824A, 824B of the receiving member 808. The size, shape, and number of tabs 801 may be varied without departing from the scope of the present invention. The tabs 801 may include a mechanism for facilitating releasable engagement by an instrument. For example, the tabs may be provided with external threads, as in the case of the embodiment illustrated in FIGS. 17A, 17B described above, or may include one or more grooves. In the illustrated exemplary embodiment, each tab 801A, 801B includes one or more arcuate grooves 830A, 830B that may be analogous in construction to the grooves 130A, 130B described above. The tabs 801 may include internal threads 815 to facilitate advancement of a closure mechanism to the bone anchor assembly. Tabs 801 may be sheared off the bone anchor assembly 800 by the percutaneous access device or instrument or, alternatively, may be removed from the bone anchor assembly 800 after withdrawal of the percutaneous access device or instrument using a suitable instrument.

[0067] FIGS. 22A-22B illustrates an exemplary embodiment of a percutaneous access device 850 having one or more axially extending cut-outs 853 provided in the outer tube 852 of the percutaneous access device. As illustrated in FIG. 22B, an axially extending cut-out 853 may facilitate the use of multiple percutaneous access devices by minimizing interference between the devices. For example, in certain spinal applications, bone anchors placed on adjacent vertebrae may be closely spaced and/or angled in a manner that may cause interference between instruments, such as a percutaneous access device disclosed herein, used simultaneously with the adjacent bone anchors. By providing axial cut-outs **853**, two or more percutaneous access devices **850A**, **850B** may be employed on adjacent bone anchors, or closely positioned anchors, by aligning the cut-outs **853A**, **853B**. The length and depth of a cut-out **852** may be varied depending on the application. One or more cut-outs may be provided on any of the exemplary embodiments of the percutaneous access device described herein or with other instruments used with bone anchors, e.g., drills, drivers, cannulas, approximators, and the like. In embodiments including an inner tube or additional tubes, the additional tubes may also be provided with cut-outs **853**.

[0068] FIGS. 23A-23B illustrates an alternative embodiment of a percutaneous access device 950 and a bone anchor assembly 900 in which the distal end 956 of the inner tube 954 of the percutaneous access device 950 includes one or more flexible bone anchor engaging tabs 958 for releasable engagement with the receiving member 908 of bone anchor assembly 900. In the exemplary embodiment, a pair of opposing tabs 958A, 958B extend distally from the distal end 956 of the inner tube 954. Each tab 958, in the illustrated exemplary embodiment, is connected at a proximal end to the inner tube 954 and has a free distal end 960. One or both of the tabs 958 can flex from a first position, in which the tab 958 is oriented approximately axially, e.g., parallel to the longitudinal axis of the inner tube 954, to a second position, in which the tab 958 is generally oriented at angle to the longitudinal axis of the inner tube 954. In the exemplary embodiment, for example, each tab 958A, 958B may flexed radially outward, e.g., away from each other, from a first position, in which the tabs 958A, 958B are approximately parallel, to a second, flexed positioned, in which the tabs 958A, 958B are oriented at an angle to one another. The tabs 958 may be biased to the first position. For example, the tabs 958A, 958B may be biased to the first, parallel position, such that the tabs 958A, 958B may provide a radially compressive force on the receiving member 908 to releasably engage the receiving member 908. One or more of the tabs 958 may be provided with a projection or the like for engaging a hole, groove, etc, that may be provided in the exterior surface of the receiving member 908. Although the exemplary embodiment includes two tabs 958A, 958B, any number (one or more) tabs 958 may be provided.

[0069] The percutaneous access device 950 may include an outer tube 952 that may be advanced about the tabs 958 when the tabs 958 releasably engage the receiving member 908. For example, in the illustrated exemplary embodiment, the outer tube 952 may be advanced distally about the tabs 958A, 958B when the tabs are in the second, flexed position, to inhibit separation of the tabs 958A, 958B and/or provide a radially compressive force on the tabs.

[0070] While the percutaneous access systems and bone anchor assemblies of the present invention have been particularly shown and described with reference to the exemplary embodiments thereof, those of ordinary skill in the art will understand that various changes may be made in the form and details herein without departing from the spirit and scope of the present invention. Those of ordinary skill in the art will recognize or be able to ascertain many equivalents to the exemplary embodiments described specifically herein by using no more than routine experimentation. Such equivalents are intended to be encompassed by the scope of the present invention and the appended claims.

1-46. (canceled)

47. A bone anchor to anchor an elongated implant to a patient bone and threadably engage with a closure plug, the bone anchor further to couple with a tool comprising an attachment structure, the bone anchor comprising:

- an anchoring member comprising a distal portion and a proximal portion opposite the distal portion, the distal portion to attach to the patient bone in an anchoring manner; and
- a head coupled to the proximal portion of the anchoring member, the head to couple to the elongated implant, the head comprising:
 - a proximal end and a distal end opposite the proximal end, the proximal portion of the anchoring member extending into the distal end such that the head is coupled to the proximal portion of the anchoring member;
 - a first arm and a second arm spaced apart from the first arm to define a channel to receive the elongated implant to couple the head to the elongated implant, the channel extending distally from the proximal end;
 - a helically wound thread defined in an inner surface of the channel, the inner surface facing radially inward towards a longitudinal center axis of the head, the helically wound thread to threadably engage with the closure plug when the closure plug is received in the channel;
 - an outer surface facing radially outward relative to the longitudinal center axis of the head, the outer surface being on the first arm; and
 - a horizontal radiused slot near the proximal end of the head and extending along at least a portion of the outer surface in a direction perpendicular to the longitudinal center axis of the head, the slot to receive the attachment structure when the bone anchor is coupled to the tool; and
- wherein the horizontal radiused slot comprises a proximal boundary comprising a radially inner extent and a radially outer extent radially outward of the radially inner extent, wherein the radially outer extent is distal the radially inner extent.

48. The bone anchor of claim **47**, wherein, when the bone anchor is coupled to the tool, a free end of the attachment structure is received in a proximal recess defined by the radially inner extent and the radially outer extent.

49. The bone anchor of claim **48**, wherein the free end and the radially outer extent interact to inhibit the attachment structure from radially outward displacement.

50. A bone anchor to anchor an elongated implant to a patient bone and threadably engage with a closure plug, the bone anchor further to couple with a tool comprising an attachment structure, the bone anchor comprising:

- an anchoring member comprising a distal portion and a proximal portion opposite the distal portion, the distal portion to attach to the patient bone in an anchoring manner; and
- a head coupled to the proximal portion of the anchoring member, the head to couple to the elongated implant, the head comprising:
 - a proximal end and a distal end opposite the proximal end, the proximal portion of the anchoring member

extending into the distal end such that the head is coupled to the proximal portion of the anchoring member;

- a first arm and a second arm spaced apart from the first arm to define a channel to receive the elongated implant to couple the head to the elongated implant, the channel extending distally from the proximal end;
- a helically wound thread defined in an inner surface of the channel, the inner surface facing radially inward towards a longitudinal center axis of the head, the helically wound thread to threadably engage with the closure plug when the closure plug is received in the channel;
- an outer surface facing radially outward relative to the longitudinal center axis of the head, the outer surface being on the first arm; and
- a horizontal radiused slot near the proximal end of the head and extending along at least a portion of the outer surface in a direction perpendicular to the longitudinal center axis of the head, the slot to receive the attachment structure when the bone anchor is coupled to the tool; and
- wherein the horizontal radiused slot comprises a proximal boundary comprising a distal projecting lip structure and, when the bone anchor is coupled to the tool, the attachment structure engages the distal projecting lip.

51. The bone anchor of claim **50**, wherein the attachment structure engaging the distal projecting lip acts to inhibit the attachment structure from radially outward displacement.

52. A bone anchor to anchor an elongated implant to a patient bone and threadably engage with a closure plug, the bone anchor further to couple with a tool comprising an attachment structure, the bone anchor comprising:

- an anchoring member comprising a distal portion and a proximal portion opposite the distal portion, the distal portion to attach to the patient bone in an anchoring manner; and
- a head coupled to the proximal portion of the anchoring member, the head to couple to the elongated implant, the head comprising:
 - a proximal end and a distal end opposite the proximal end, the proximal portion of the anchoring member extending into the distal end such that the head is coupled to the proximal portion of the anchoring member;
 - a first arm and a second arm spaced apart from the first arm to define a channel to receive the elongated implant to couple the head to the elongated implant, the channel extending distally from the proximal end;
 - a helically wound thread defined in an inner surface of the channel, the inner surface facing radially inward towards a longitudinal center axis of the head, the helically wound thread to threadably engage with the closure plug when the closure plug is received in the channel;
 - an outer surface facing radially outward relative to the longitudinal center axis of the head, the outer surface being on the first arm; and
 - a horizontal radiused slot near the proximal end of the head and extending along at least a portion of the outer surface in a direction perpendicular to the longitudinal center axis of the head, the slot to

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receive the attachment structure when the bone anchor is coupled to the tool;

- wherein the slot comprises a boundary that comprises a structural configuration that interacts with the attachment structure to inhibit radially outward displacement of the attachment structure from the slot in which the attachment structure is received; and
- wherein the structural configuration comprises a lip structure.

53. The bone anchor of claim **52**, wherein the boundary is a proximal boundary.

54. A bone anchor to anchor an elongated implant to a patient bone and threadably engage with a closure plug, the bone anchor further to couple with a tool comprising an attachment structure, the bone anchor comprising:

- an anchoring member comprising a distal portion and a proximal portion opposite the distal portion, the distal portion to attach to the patient bone in an anchoring manner; and
- a head coupled to the proximal portion of the anchoring member, the head to couple to the elongated implant, the head comprising:
 - a proximal end and a distal end opposite the proximal end, the proximal portion of the anchoring member extending into the distal end such that the head is coupled to the proximal portion of the anchoring member;
 - a first arm and a second arm spaced apart from the first arm to define a channel to receive the elongated implant to couple the head to the elongated implant, the channel extending distally from the proximal end;
 - a helically wound thread defined in an inner surface of the channel, the inner surface facing radially inward towards a longitudinal center axis of the head, the helically wound thread to threadably engage with the closure plug when the closure plug is received in the channel;
 - an outer surface facing radially outward relative to the longitudinal center axis of the head, the outer surface being on the first arm; and
 - a horizontal radiused slot near the proximal end of the head and extending along at least a portion of the outer surface in a direction perpendicular to the longitudinal center axis of the head, the slot to receive the attachment structure when the bone anchor is coupled to the tool;
- wherein the proximal end comprises a surface perpendicular to the outer surface:
- wherein the horizontal radiused slot is closer in proximity to the proximal end than to the distal end; and
- wherein a proximal boundary of the horizontal radiused slot comprises an undercut defining a proximal projecting recess of the horizontal radiused slot.

55. The bone anchor of claim **54**, wherein the recess of the slot is to interact with the attachment structure to prevent radially outward displacement of the attachment structure from the slot in which the attachment structure is received.

56. A bone anchor to anchor an elongated implant to a patient bone and threadably engage with a closure plug, the bone anchor further to couple with a tool comprising an attachment structure, the bone anchor comprising:

- an anchoring member comprising a distal portion and a proximal portion opposite the distal portion, the distal portion to attach to the patient bone in an anchoring manner; and
- a head coupled to the proximal portion of the anchoring member, the head to couple to the elongated implant, the head comprising:
 - a proximal end and a distal end opposite the proximal end, the proximal portion of the anchoring member extending into the distal end such that the head is coupled to the proximal portion of the anchoring member;
 - a first arm and a second arm spaced apart from the first arm to define a channel to receive the elongated implant to couple the head to the elongated implant, the channel extending distally from the proximal end;
 - a helically wound thread defined in an inner surface of the channel, the inner surface facing radially inward towards a longitudinal center axis of the head, the helically wound thread to threadably engage with the closure plug when the closure plug is received in the channel;
 - an outer surface facing radially outward relative to the longitudinal center axis of the head, the outer surface being on the first arm; and
 - a horizontal radiused slot near the proximal end of the head and extending along at least a portion of the outer surface in a direction perpendicular to the longitudinal center axis of the head, the slot to receive the attachment structure when the bone anchor is coupled to the tool; and
- wherein the horizontal radiused slot comprises a planar boundary perpendicular to the longitudinal center axis of the head and perpendicularly intersecting the outer surface.

57. A bone anchor to anchor an elongated implant to a patient bone and threadably engage with a closure plug, the bone anchor further to couple with a tool comprising an attachment structure near a lower end of the tool, the bone anchor comprising:

- an anchoring member comprising a distal portion and a proximal portion opposite the distal portion, the distal portion to be attached to the patient bone in an anchoring manner; and
- a head to be coupled to and located near the proximal portion of the anchoring member and to couple to the elongated implant, the head comprising:
 - a proximal region with a proximal end, and a distal region opposite the proximal end, the proximal portion of the anchoring member extending distally from the distal region of the head;
 - a first arm and a second arm spaced apart from the first arm to define a channel therebetween to receive the elongated implant to couple the head to the elongated implant, the channel extending distally from the proximal end of the head;
 - a helically wound thread defined in an inner surface on opposite sides of the channel, the inner surface facing radially inward towards a longitudinal center axis of the head, the helically wound thread to threadably engage with the closure plug when the closure plug is received in the channel;

- an outer surface facing radially outward relative to the longitudinal center axis of the head, the outer surface being on at least the first arm; and
- a horizontal radiused slot extending along at least a portion of the outer surface in a direction perpendicular to the longitudinal center axis of the head and radially spaced therefrom, the slot to receive the attachment structure when the bone anchor is coupled to the tool, the slot located near the proximal end of the head, and the proximal end of the head having a top surface thereon
- wherein the horizontal radiused slot comprises a recessed overhanging configuration at a proximal boundary of the horizontal radiused slot.

58. A bone anchor to anchor an elongated implant to a patient bone and threadably engage with a closure plug, the bone anchor further to couple with a tool comprising an attachment structure near a lower end of the tool, the bone anchor comprising:

- an anchoring member comprising a distal portion and a proximal portion opposite the distal portion, the distal portion to be attached to the patient bone in an anchoring manner; and
- a head to be coupled to and located near the proximal portion of the anchoring member and to couple to the elongated implant, the head comprising:
 - a proximal region with a proximal end, and a distal region opposite the proximal end, the proximal portion of the anchoring member extending distally from the distal region of the head;
 - a first arm and a second arm spaced apart from the first arm to define a channel therebetween to receive the elongated implant to couple the head to the elongated implant, the channel extending distally from the proximal end of the head;
 - a helically wound thread defined in an inner surface on opposite sides of the channel, the inner surface facing radially inward towards a longitudinal center axis of the head, the helically wound thread to threadably engage with the closure plug when the closure plug is received in the channel;
 - an outer surface facing radially outward relative to the longitudinal center axis of the head, the outer surface being on at least the first arm; and
 - a horizontal radiused slot extending along at least a portion of the outer surface in a direction perpendicular to the longitudinal center axis of the head and radially spaced therefrom, the slot to receive the attachment structure when the bone anchor is coupled to the tool, the slot located near the proximal end of the head, and the proximal end of the head having a top surface thereon
- wherein the horizontal radiused slot comprises a proximal boundary comprising a radially inner extent and a radially outer extent radially outward of the radially inner extent, wherein the radially outer extent is distal the radially inner extent.

59. The bone anchor of claim **58**, wherein, when the bone anchor is coupled to the tool, a free end of the attachment structure is received in a proximal recess defined by the radially inner extent and the radially outer extent.

is a polyaxial bone screw.

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