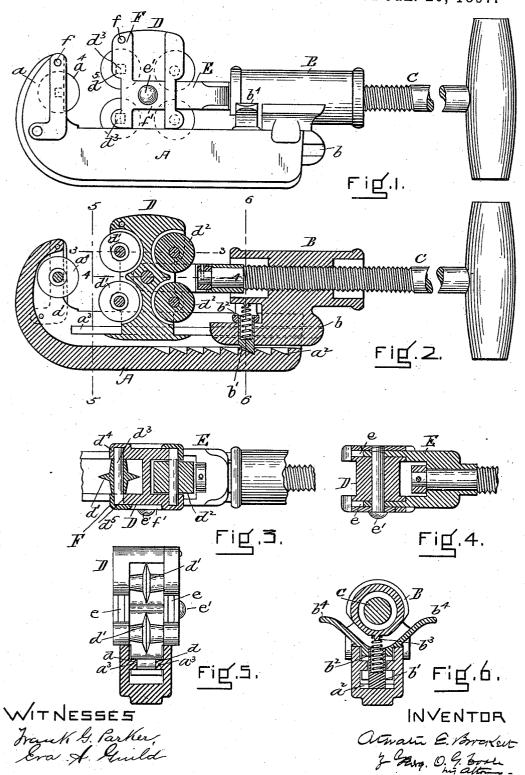
A. E. BROCKETT. PIPE CUTTER.

No. 575,688.

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United States Patent Office.

ATWATER E. BROCKETT, OF EVERETT, MASSACHUSETTS, ASSIGNOR OF ONE-HALF TO WILLIAM G. NIXON, OF BRAINTREE, MASSACHUSETTS.

PIPE-CUTTER.

SPECIFICATION forming part of Letters Patent No. 575,688, dated January 26, 1897.

Application filed April 6, 1896. Serial No. 586,333. (No model.)

To all whom it may concern:

Beitknown that I, ATWATER E. BROCKETT of Everett, in the county of Middlesex and State of Massachusetts, have invented a new 5 and useful Improvement in Pipe-Cutters, of which the following is a specification.

My invention relates to that class of tools in which there is a bed-piece provided with a suitable back-rest carrying a cutter-tool 10 and having a screw-handle or other means of adjusting the cutting-tools or rolls toward and As a rule one cutter from said back-rest. and two rolls are used in pipe-cutters, but it is often necessary to substitute for the two

15 rolls two cutters, and it has been found extremely inconvenient to make this change in all the pipe-cutters of this description in re-

gard to which I have knowledge.

My invention consists, primarily, in a dou-20 ble-faced tool-holder adapted to be used with such a pipe-cutter, one face of said tool-holder carrying suitable rolls and the other suitable cutters, the tool-holder being so constructed as to be easily removed from the bed-piece in 25 which it sits and reversed, as will be clearly understood from the description below.

My invention also consists in certain details of construction embodied also in this tool-cutter, which will be more fully described

30 below.

In the drawings, Figure 1 is a side elevation of a cutter embodying my invention, Fig. 2 being a longitudinal section; Fig. 3, a section on line 33 of Fig. 2; Fig. 4, a section on line 44 of Fig. 2; Fig. 5, a section on line 55 of Fig. 2, and Fig. 6 a section on line 66 of Fig. 2.

A is a bed-piece, at one end of which is a back-rest a. This bed-piece is chambered, as 40 shown at a', and is provided on its floor with a rack a^2 , as shown in Fig. 2. Each side of the chamber is provided with ways a^3 .

B is a sliding post which carries a screwhandle C, at the front end of which is the

45 tool-holder D.

The post B is provided with grooves b, adapted to fit on the ways a^3 , so that it may slide toward and from the back-rest a and serve for purposes of rough adjustment of 50 the tools. The post is locked by means of | so that the central hole registers with the holes 100

the rack a^2 and the chambered pawl b', which has a vertical movement in the post and is held down against the rack by means of a spring b², which sits in its chamber, (see Fig. 2,) the upper end of the spring bearing against the 55 under side of an extension of the post and being held in place by a stud b^3 .

 b^4 are finger-pieces forming part of the pawl, by means of which it may be lifted out of engagement with the rack against the force 60 of the spring b^2 , which tends to keep it locked.

The screw-handle C has at its front end a forked piece E, the ends of which project into suitable grooves e in the sides of the toolholder D, to which it is attached by means of 65 a pin e', which passes through each arm of the fork and through the tool-support D.

The tool-support D is adapted to rest upon the upper surface of the bed A and extends below this surface to engage with the ways a^3 70 within the chambered portion of the bed, for which purpose it is provided with grooves d.

In the back-rest a is a rotary cutter a^4 or other tool, and, as shown, the tool-holder D is provided with two pairs of tools, one pair 75 of tools being located in each face of the tool-holder, the tools d' in the drawings being rotary cutters and the tools d^2 being rolls.

To use my tool, the work is placed in position against the tool a^4 , and the post B is 80 pushed forward until the tools in the face of the tool-support D engage with the work, the pawl b' riding over the teeth of the rack a^2 and engaging with one of the teeth. Further adjustment of the tool is caused by 85 turning the screw-handle C until sufficient pressure clamps the work in place, after which the tool is oscillated in the usual manner. When it is desired to withdraw the tool, the pawl b' is raised and the post B, with the 90 tool-support D, is withdrawn.

If it is desired to use the tools d^2 instead of the tools d', the pawl b' is lifted and the post B and tool-support D are withdrawn entirely from the bed A. The pin e' is then removed 95 and the tool-support D slid off from the forked piece E. The tool is then reversed, so that the forked piece E will enter the other ends of the grooves e, and when in position again,

in the forked piece E, the pin e' is replaced and the tool-support D and post B are again

slid into the bed-piece A.

I prefer to hold the tool-spindles in place 5 in the following manner: One end of each spindle d^3 fits into a hole or socket d^4 in one wall of the tool-support D. The front edge of the other wall of the tool-support is provided with an angular opening d^5 , into which to the angular end of the spindle d^3 fits. I prefer to make one end of the spindle angular to fit an angular opening d^5 , in order that the spindle may be prevented from turning. An angle-piece F is pinned at f to the upper part 15 of the tool-support. It is formed with a flange properly shaped to close the open side of the angular opening d^5 , and also cut away to allow the forked piece E to have free access to grooves e. An ear f' projects back from the 20 front of the piece F and is provided with a hole adapted to register with the holes through the tool-support, so that the pin e' will hold the forked piece and tool-support together and at the same time keep the tool-spindles 25 in place. The rotation of the tool-spindle is very apt to take place after the tools have been used for a little while, and as the toolsupport is but made of malleable iron each spindle will soon wear a large hole for itself

spindle will soon wear a large hole for itself
30 and cease to run true unless some means is
provided to prevent this rotation.

I consider the manner above described of
keeping the tool-spindles from rotating of
great importance, as it is simple and saves

35 the expense and trouble of using screws for this purpose. I prefer to hold the cutter a⁴ in place in a similar manner. This construction is exceedingly simple and convenient. Its value will be at once appreciated by all
40 who use pipe-cutters, as it has always taken

40 who use pipe-cutters, as it has always taken considerable time to change the tools in all forms of pipe-cutter of which I have knowledge. It is evident that with one bed-piece

A tools of various sizes and shapes may be utilized by having a number of tool-supports 45 D, each adapted to fit the ways a^3 and yokepiece E and each provided with different sets of tools. It is also evident that other means may be provided for attaching the screw-handle and the tool-support such that a reversible tool-holder may be used, but the construction which I have shown and described now seems to me the simplest.

What I claim as my invention is—

1. In a pipe-cutter provided with a chambered bed-piece having a back-rest and a suitable post carrying a tool-handle, a double-sided reversible tool-carriage carrying two sets of tools, said carriage being detachably attached to said tool-handle and adapted to be 60 moved thereby toward and from said backrest, and to have its position on said handle reversed whereby either set of tools in said carriage may be used at will, all as set forth.

2. In a pipe-cutter having a tool-carrying 65 back-rest and a post, a screw-handle lying in said post and provided at the front end with a forked piece, in combination with a double-faced tool-support carrying two sets of tools and adapted to be detachably held between 70 the prongs of said forked piece, whichever set of tools is in action, all as set forth.

3. A tool-holder carrying a rotary tool and having sockets for the spindle of said tool, one of which is angular, and a tool-spindle, 75 one end of which is angular and adapted to fit said socket, in combination with a flange-piece mounted on said tool-support and adapted to close one side of one of said sockets, all as set forth.

In testimony whereof I have hereunto set my hand this 24th day of February, 1896. ATWATER E. BROCKETT.

Witnesses:

GEORGE O. G. COALE, EVA A. GUILD.