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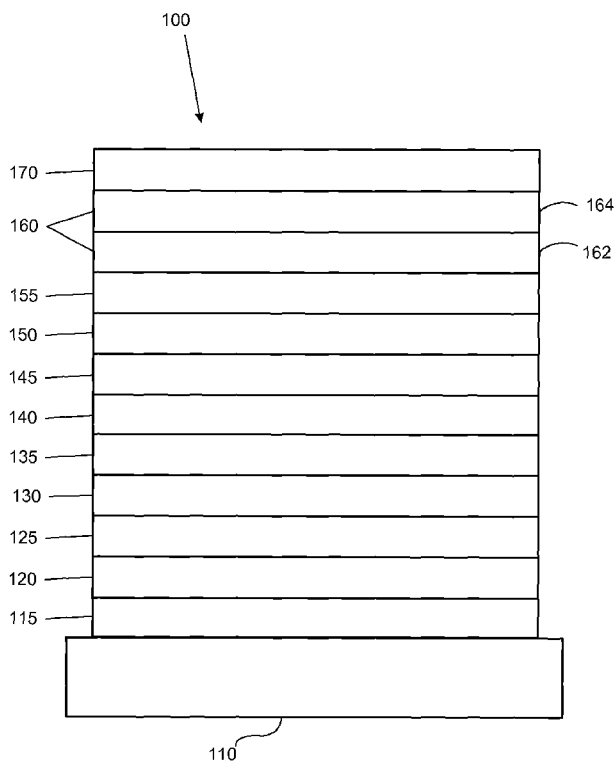
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- (54) Title: HETEROLEPTIC IRIIDIUM CARBENE COMPLEXES AND LIGHT EMITTING DEVICE USING THEM



(57) Abstract: Novel heteroleptic iridium carbene complexes are provided. The complexes have lower-than expected sublimation temperatures, which is beneficial for the processing of these materials in solid state applications. Selective substitution of the ligands provides for phosphorescent compounds that are suitable for use in a variety of OLED devices. The carbene complexes can also be used as materials in a hole blocking layer and/or an electron transport layer to improve device performance.

FIGURE 1



TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, **Published:**

EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU,

LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK,

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— *with international search report (Art. 21(3))*

HETEROLEPTIC IRIIDIUM CARBENE COMPLEXES AND LIGHT EMITTING DEVICE USING THEM

[0001] This application claims priority to U.S. Application Serial No. 61/494,667, filed June 8, 2011, which is herein incorporated by reference in its entirety.

[0002] The claimed invention was made by, on behalf of, and/or in connection with one or more of the following parties to a joint university corporation research agreement: Regents of the University of Michigan, Princeton University, The University of Southern California, and the Universal Display Corporation. The agreement was in effect on and before the date the claimed invention was made, and the claimed invention was made as a result of activities undertaken within the scope of the agreement.

FIELD OF THE INVENTION

[0003] The present invention relates to novel heteroleptic iridium carbene complexes and organic light emitting devices (OLEDs) with novel device architectures. In particular, these iridium complexes are phosphorescent and are useful as emitters in OLED devices.

BACKGROUND

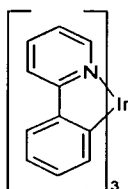
[0004] Opto-electronic devices that make use of organic materials are becoming increasingly desirable for a number of reasons. Many of the materials used to make such devices are relatively inexpensive, so organic opto-electronic devices have the potential for cost advantages over inorganic devices. In addition, the inherent properties of organic materials, such as their flexibility, may make them well suited for particular applications such as fabrication on a flexible substrate. Examples of organic opto-electronic devices include organic light emitting devices (OLEDs), organic phototransistors, organic photovoltaic cells, and organic photodetectors. For OLEDs, the organic materials may have performance advantages over conventional materials. For example, the wavelength at which an organic emissive layer emits light may generally be readily tuned with appropriate dopants.

[0005] OLEDs make use of thin organic films that emit light when voltage is applied across the device. OLEDs are becoming an increasingly interesting technology for use in applications such as flat panel displays, illumination, and backlighting. Several OLED materials and

configurations are described in U.S. Pat. Nos. 5,844,363, 6,303,238, and 5,707,745, which are incorporated herein by reference in their entirety.

[0006] One application for phosphorescent emissive molecules is a full color display. Industry standards for such a display call for pixels adapted to emit particular colors, referred to as "saturated" colors. In particular, these standards call for saturated red, green, and blue pixels. Color may be measured using CIE coordinates, which are well known to the art.

[0007] One example of a green emissive molecule is tris(2-phenylpyridine) iridium, denoted Ir(ppy)₃, which has the following structure:



[0008] In this, and later figures herein, we depict the dative bond from nitrogen to metal (here, Ir) as a straight line.

[0009] As used herein, the term "organic" includes polymeric materials as well as small molecule organic materials that may be used to fabricate organic opto-electronic devices. "Small molecule" refers to any organic material that is not a polymer, and "small molecules" may actually be quite large. Small molecules may include repeat units in some circumstances. For example, using a long chain alkyl group as a substituent does not remove a molecule from the "small molecule" class. Small molecules may also be incorporated into polymers, for example as a pendent group on a polymer backbone or as a part of the backbone. Small molecules may also serve as the core moiety of a dendrimer, which consists of a series of chemical shells built on the core moiety. The core moiety of a dendrimer may be a fluorescent or phosphorescent small molecule emitter. A dendrimer may be a "small molecule," and it is believed that all dendrimers currently used in the field of OLEDs are small molecules.

[0010] As used herein, "top" means furthest away from the substrate, while "bottom" means closest to the substrate. Where a first layer is described as "disposed over" a second layer, the first layer is disposed further away from substrate. There may be other layers between the first and second layer, unless it is specified that the first layer is "in contact with" the second layer.

For example, a cathode may be described as "disposed over" an anode, even though there are various organic layers in between.

[0011] As used herein, "solution processible" means capable of being dissolved, dispersed, or transported in and/or deposited from a liquid medium, either in solution or suspension form.

[0012] A ligand may be referred to as "photoactive" when it is believed that the ligand directly contributes to the photoactive properties of an emissive material. A ligand may be referred to as "ancillary" when it is believed that the ligand does not contribute to the photoactive properties of an emissive material, although an ancillary ligand may alter the properties of a photoactive ligand.

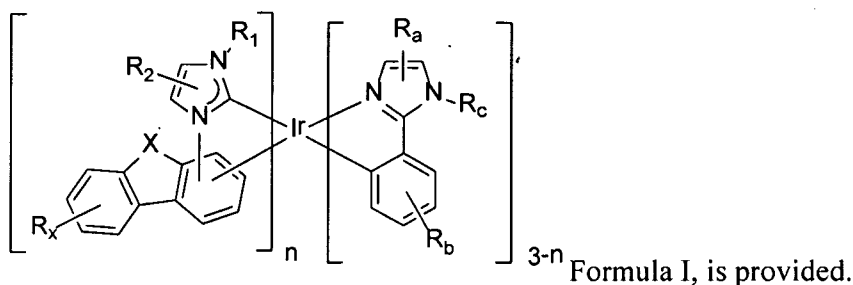
[0013] As used herein, and as would be generally understood by one skilled in the art, a first "Highest Occupied Molecular Orbital" (HOMO) or "Lowest Unoccupied Molecular Orbital" (LUMO) energy level is "greater than" or "higher than" a second HOMO or LUMO energy level if the first energy level is closer to the vacuum energy level. Since ionization potentials (IP) are measured as a negative energy relative to a vacuum level, a higher HOMO energy level corresponds to an IP having a smaller absolute value (an IP that is less negative). Similarly, a higher LUMO energy level corresponds to an electron affinity (EA) having a smaller absolute value (an EA that is less negative). On a conventional energy level diagram, with the vacuum level at the top, the LUMO energy level of a material is higher than the HOMO energy level of the same material. A "higher" HOMO or LUMO energy level appears closer to the top of such a diagram than a "lower" HOMO or LUMO energy level.

[0014] As used herein, and as would be generally understood by one skilled in the art, a first work function is "greater than" or "higher than" a second work function if the first work function has a higher absolute value. Because work functions are generally measured as negative numbers relative to vacuum level, this means that a "higher" work function is more negative. On a conventional energy level diagram, with the vacuum level at the top, a "higher" work function is illustrated as further away from the vacuum level in the downward direction. Thus, the definitions of HOMO and LUMO energy levels follow a different convention than work functions.

[0015] More details on OLEDs, and the definitions described above, can be found in US Pat. No. 7,279,704, which is incorporated herein by reference in its entirety.

SUMMARY OF THE INVENTION

[0016] In one aspect, a compound comprising a heteroleptic iridium complex having the formula:



R_2 , R_x , R_a , and R_b , represent mono, di, tri, tetra substitutions or no substitution, and R_1 is an alkyl or cycloalkyl with a molecular weight higher than 15.5 g/mol. X is selected from the group consisting of CRR' , $SiRR'$, $C=O$, $N-R$, $B-R$, O , S , SO , SO_2 , and Se . R , R' , R_2 , R_x , R_a , R_b , and R_c are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and any two adjacent substituents are optionally joined to form a ring, which may be further substituted. n is 1 or 2.

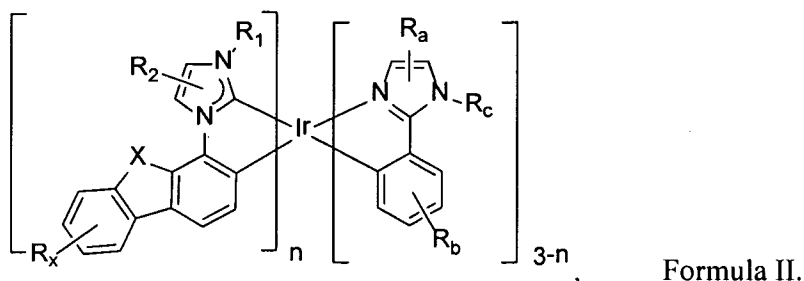
[0017] In one aspect, n is 2. In one aspect, n is 1. In one aspect, X is O . In one aspect, X is S . In one aspect, R_1 contains at least 2 carbons. In one aspect, R_1 contains at least 3 carbons.

[0018] In one aspect, R_1 is independently selected from the group consisting of: ethyl, propyl, 1-methylethyl, butyl, 1-methylpropyl, 2-methylpropyl, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 2,2-dimethylpropyl, cyclopentyl, and cyclohexyl, wherein each group is optionally partially or fully deuterated.

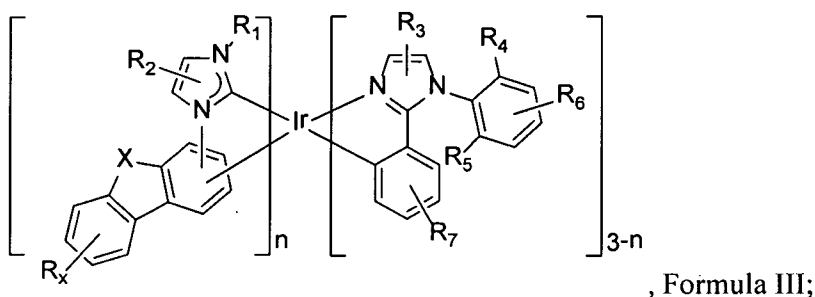
[0019] In one aspect, R_1 contains at least one deuterium.

[0020] In one aspect, R_c comprises at least one chemical group selected from the group consisting of carbazole, dibenzothiophene, dibenzofuran, and fluorine.

[0021] In one aspect, the compound has the formula:

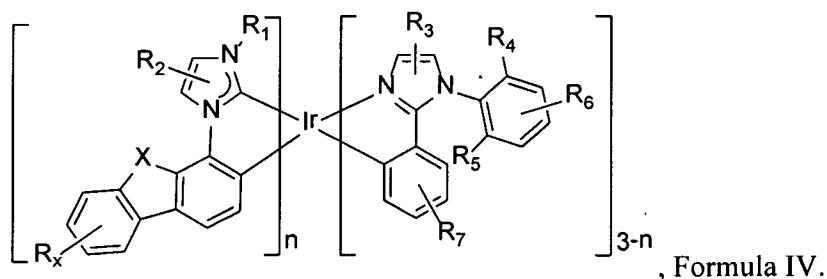


[0022] In one aspect, the compound has the formula:



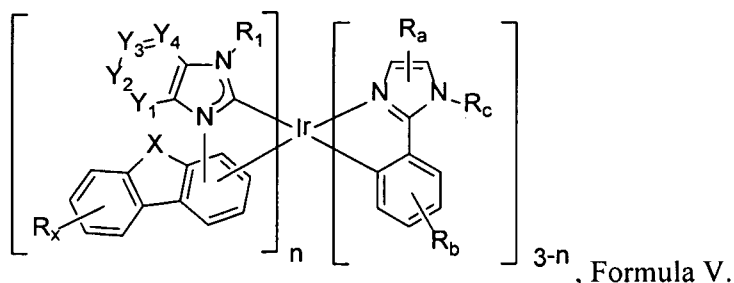
wherein R₃, R₆ and R₇ represent mono, di, tri, tetra substitutions or no substitution, wherein R₃, R₄, R₅, R₆ and R₇ are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and wherein two adjacent substituents of R₃, R₆ and R₇ are optionally joined to form a ring and may be further substituted; and wherein at least one of R₄ and R₅ is not hydrogen or deuterium.

[0023] In one aspect, the compound has the formula:



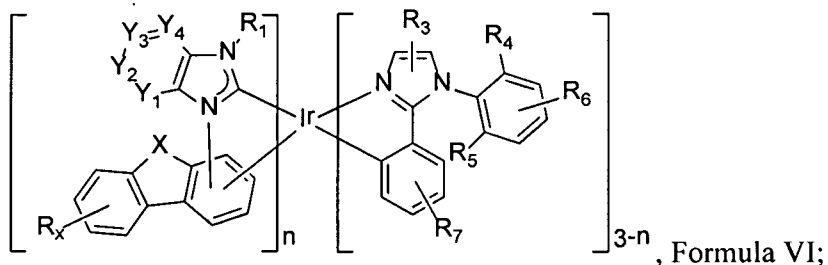
[0024] In one aspect, both R_4 and R_5 are not hydrogen or deuterium. In one aspect, both R_4 and R_5 are alkyl or cycloalkyl. In one aspect, both R_4 and R_5 are aryl or heteroaryl.

[0025] In one aspect, the compound has the formula:



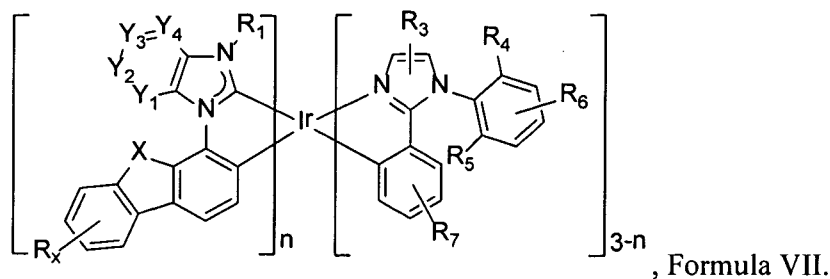
wherein Y_1 to Y_4 is CR_8 or N, and wherein each R_8 is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and wherein any two adjacent substituents of R_8 are optionally joined to form a ring and may be further substituted.

[0026] In one aspect, the compound has the formula:

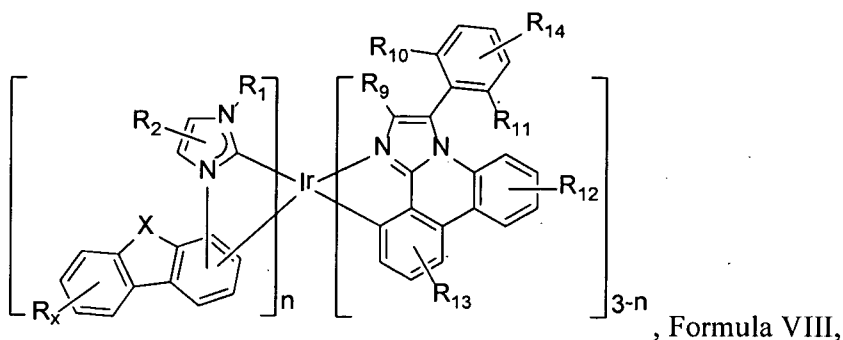


wherein R_3 , R_6 and R_7 represent mono, di, tri, tetra substitutions or no substitution, wherein R_3 , R_4 , R_5 , R_6 and R_7 are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and wherein two adjacent substituents of R_3 , R_6 and R_7 are optionally joined to form a ring and may be further substituted; and wherein at least one of R_4 and R_5 is not hydrogen or deuterium.

[0027] In one aspect, the compound has the formula:

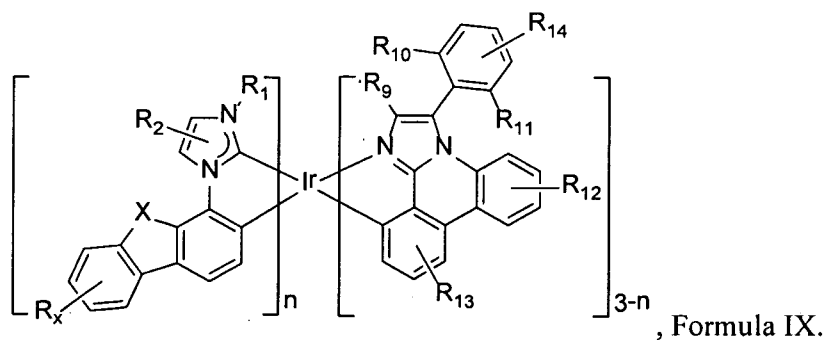


[0028] In one aspect, the compound has the formula:



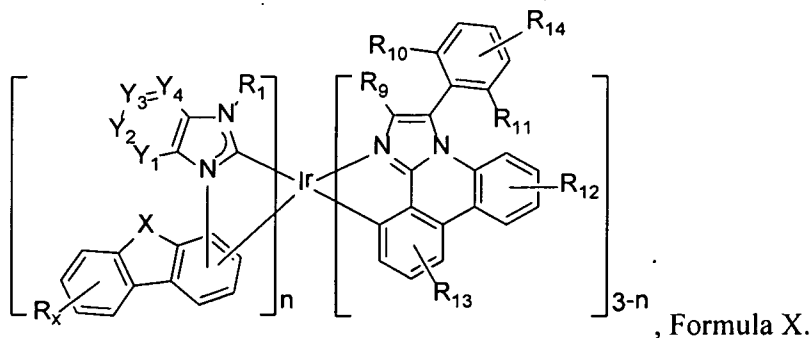
wherein R_{12} , R_{13} and R_{14} represent mono, di, tri, tetra substitutions or no substitution, wherein R_9 , R_{10} , R_{11} , R_{12} , R_{13} and R_{14} are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, wherein two adjacent substituents of R_{12} , R_{13} and R_{14} are optionally joined to form a ring and may be further substituted; and wherein at least one of R_{10} and R_{11} is not hydrogen or deuterium.

[0029] In one aspect, the compound has the formula:



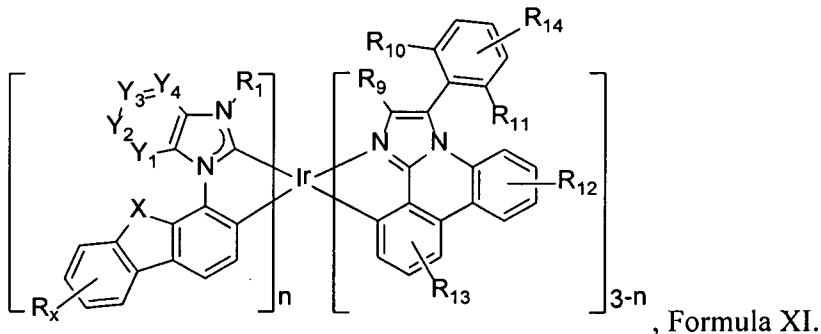
[0030] In one aspect, both R_{10} and R_{11} are not hydrogen or deuterium. In one aspect, both R_{10} and R_{11} are alkyl or cycloalkyl. In one aspect, both R_{10} and R_{11} are aryl or heteroaryl.

[0031] In one aspect, the compound has the formula:

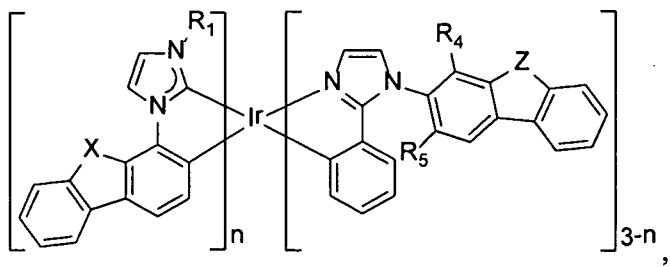
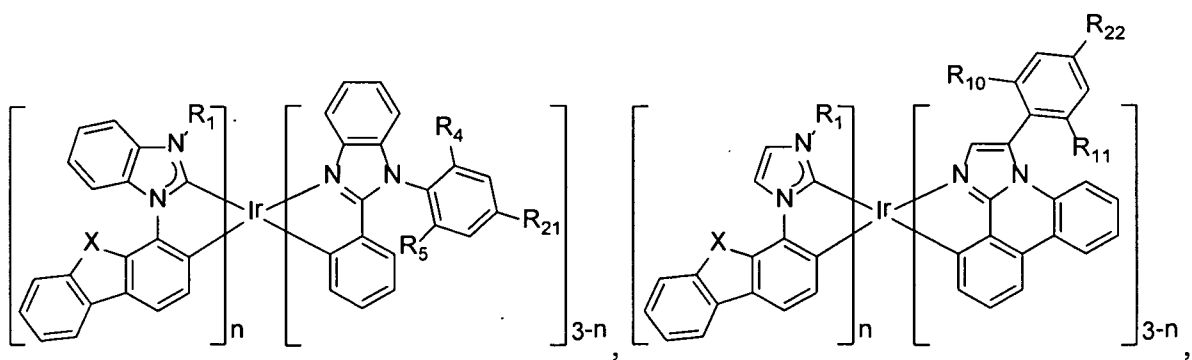
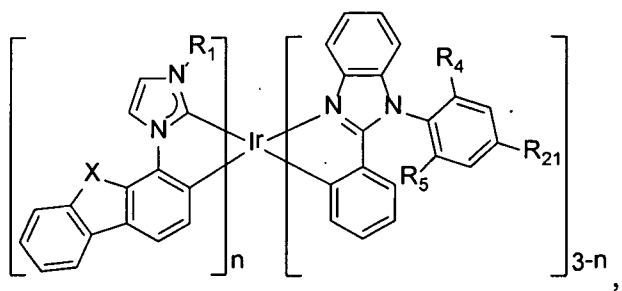
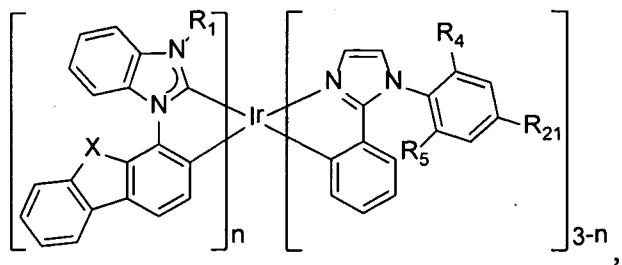
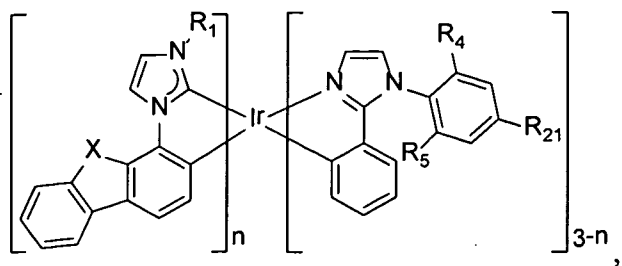


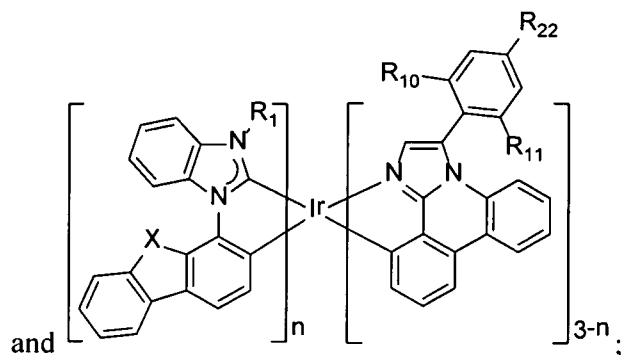
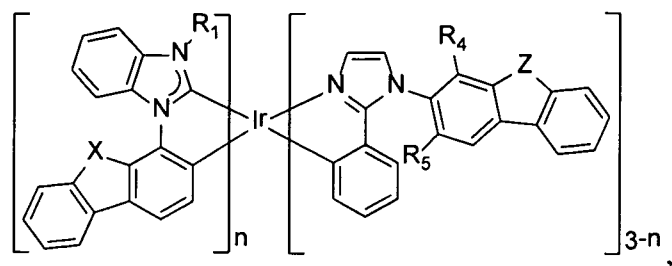
wherein Y_1 to Y_4 is CR_8 or N, and wherein each R_8 is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and wherein any two adjacent substituents of R_8 are optionally joined to form a ring and may be further substituted.

[0032] In one aspect, the compound has the formula:



[0033] In one aspect, the compound is selected from the group consisting of:

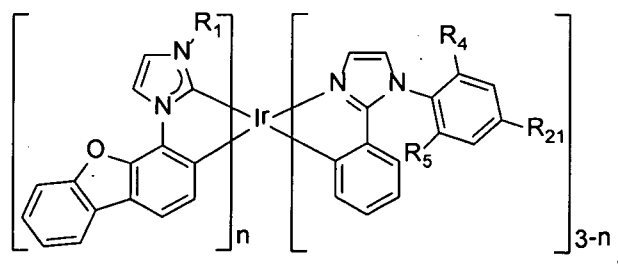




wherein X is O or S and Z is O or S. R₁ is selected from the group consisting of methyl-*d*3, ethyl, propyl, 1-methylethyl, butyl, 1-methylpropyl, 2-methylpropyl, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 2,2-dimethylpropyl, cyclopentyl, and cyclohexyl, wherein each group is optionally partially or fully deuterated.

[0034] R₄, R₅, R₁₀, R₁₁, R₂₁ and R₂₂ are each independently selected from the group consisting of methyl, ethyl, propyl, 1-methylethyl, butyl, 1-methylpropyl, 2-methylpropyl, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 2,2-dimethylpropyl, cyclopentyl, cyclohexyl, phenyl, 2,6-dimethylphenyl, 2,4,6-trimethylphenyl, 2,6-diisopropylphenyl, and combinations thereof, and wherein each group is optionally partially or fully deuterated.

[0035] In one aspect, the compound has the formula:

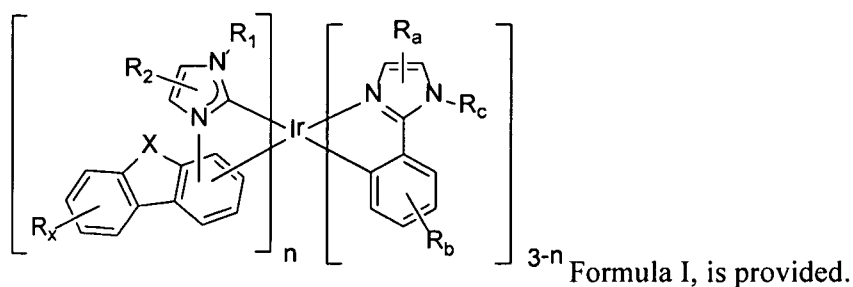


wherein R₁, R₄, and R₅ are alkyl.

[0036] In one aspect, R_1 , R_4 , and R_5 are iso-propyl.

[0037] In one aspect, R_1 is methyl- d_3 .

[0038] In one aspect a first device is provided. The first device comprises an organic light emitting device, further comprising an anode, a cathode, and an organic layer, disposed between the anode and the cathode, comprising a compound having the formula:



R_2 , R_x , R_a , and R_b , represent mono, di, tri, tetra substitutions or no substitution, and R_1 is an alkyl or cycloalkyl with a molecular weight higher than 15.5 g/mol. X is selected from the group consisting of CRR', SiRR', C=O, N-R, B-R, O, S, SO, SO₂, and Se. R, R', R_2 , R_x , R_a , R_b , and R_c are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and any two adjacent substituents are optionally joined to form a ring, which may be further substituted. n is 1 or 2.

[0039] In one aspect, the organic layer is an emissive layer and the compound is an emissive dopant.

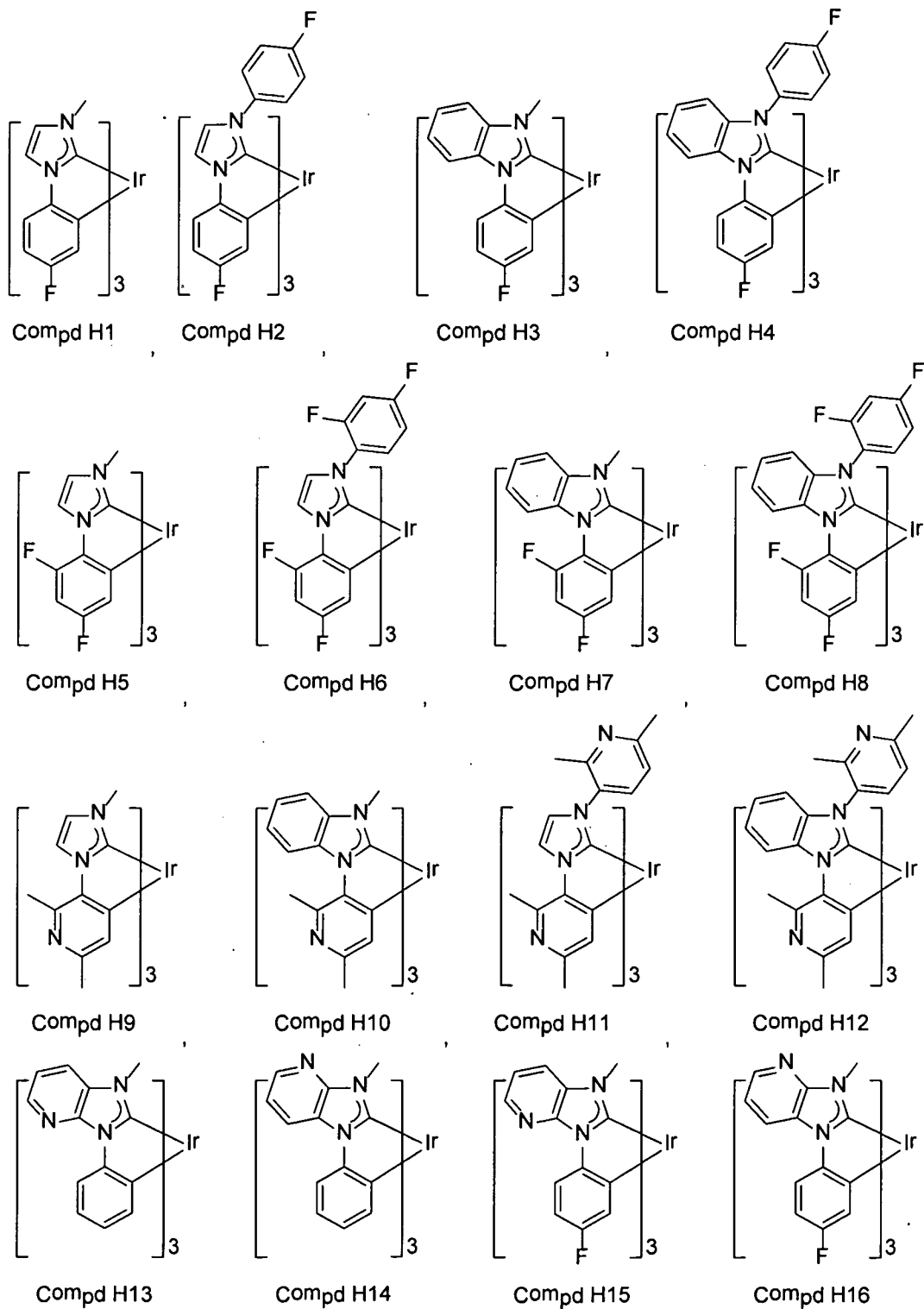
[0040] In one aspect, the organic layer further comprises a host.

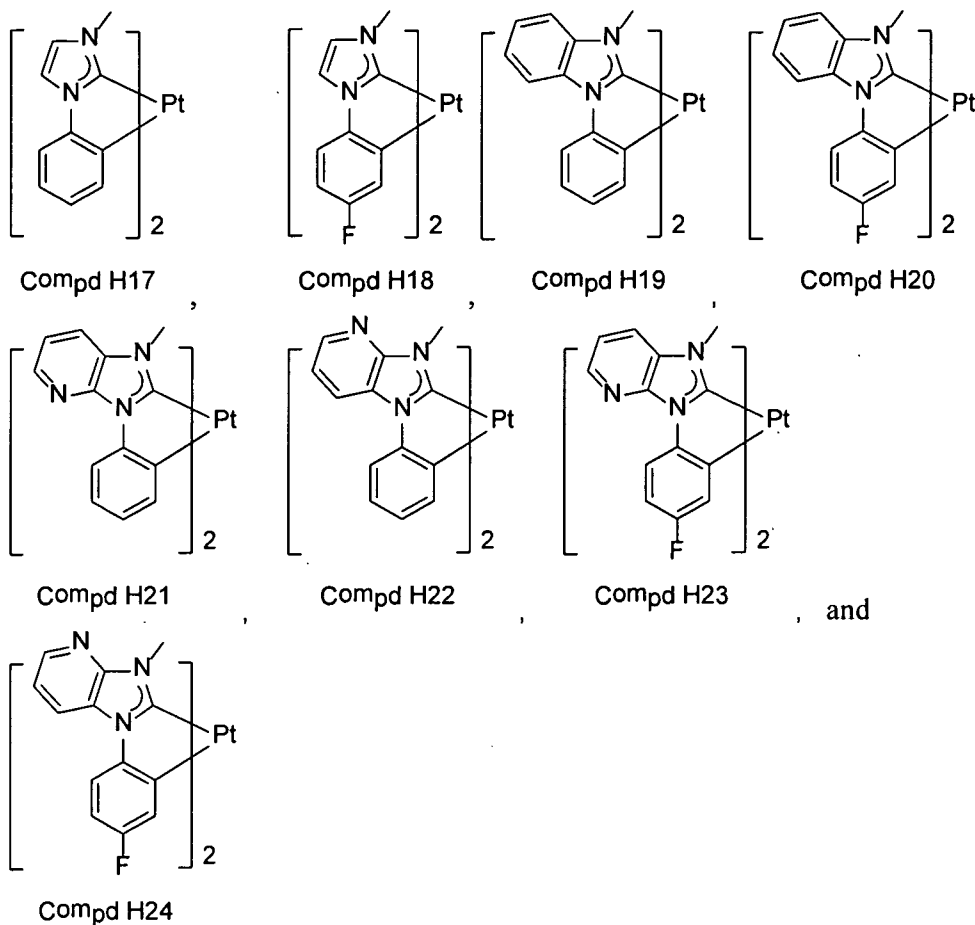
[0041] In one aspect, the host comprises at least one of the chemical groups selected from the group consisting of carbazole, dibenzothiophene, dibenzofuran, dibenzoselenophene, azacarbazole, aza-dibenzothiophene, aza-dibenzofuran, and aza-dibenzoselenophene.

[0042] In one aspect, the host is a metal complex.

[0043] In one aspect, the host is a metal carbene complex.

[0044] In one aspect, the metal carbene complex is selected from the group consisting of:





[0045] In one aspect, the device further comprises a second organic layer that is a non-emissive layer between anode and the emissive layer; and wherein the material in the second organic layer is a metal carbene complex.

[0046] In one aspect, the device further comprises a third organic layer that is a non-emissive layer between cathode and the emissive layer; and wherein the material in the third organic layer is a metal carbene complex.

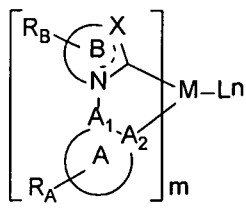
[0047] In one aspect, the device further comprises a second organic layer that is a non-emissive layer and the compound of Formula I is a material in the second organic layer.

[0048] In one aspect, the second organic layer is a hole transporting layer and the compound of Formula I is a transporting material in the second organic layer.

- [0049] In one aspect, the second organic layer is a blocking layer and the compound having Formula I is a blocking material in the second organic layer.
- [0050] In one aspect, the first device is an organic light-emitting device.
- [0051] In one aspect, the first device is a consumer product.
- [0052] In one aspect, the first device comprises a lighting panel.
- [0053] In one aspect, a first device is provided. The first device comprising an organic light emitting device, further comprising an anode, a cathode, a first layer disposed between the anode and the cathode, and a second layer disposed between the first layer and the cathode, wherein the first layer is an emissive layer comprising an emissive dopant and a host and the second layer is a non-emissive layer comprising a first metal carbene complex.
- [0054] In one aspect, the host is a second metal carbene complex.
- [0055] In one aspect, the host is an organic compound.
- [0056] In one aspect, the device further comprises a third layer disposed between anode and the first layer; and wherein the third layer that is a non-emissive layer comprises a third metal carbene complex.
- [0057] In one aspect, the second layer is a hole blocking layer.
- [0058] In one aspect, the second layer is an exciton blocking layer.
- [0059] In one aspect, the second layer is an electron transporting layer.
- [0060] In one aspect, the third layer is an electron blocking layer.
- [0061] In one aspect, the third layer is an exciton blocking layer.
- [0062] In one aspect, the third layer is a hole transporting layer.
- [0063] In one aspect, the first layer further comprises a non-emissive dopant, and wherein the non-emissive dopant is a fourth metal-carbene complex.
- [0064] In one aspect, the emissive dopant is a fifth metal-carbene complex.
- [0065] In one aspect, the second metal carbene complex is the first metal carbene complex.

[0066] In one aspect, the materials deposited between the anode and the cathode comprises essentially metal carbene complexes.

[0067] In one aspect, the first metal carbene complex has the formula:



wherein M is a metal having an atomic number greater than 40. A₁, A₂ are each independently selected from the group consisting of C or N. A and B are each independently a 5 or 6-membered carbocyclic or heterocyclic ring. R_A and R_B represent mono, di, tri, or tetra substitutions or no substitution, and X is selected from the group consisting of NR_C, PR_C, O, and S. Each of R_A, R_B, and R_C are independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and wherein any two adjacent substituents are optionally joined together to form a ring, which may be further substituted. The ligand L is another ligand coordinated to the metal M, wherein m is a value from 1 to the maximum number of ligands that may be attached to the metal, and wherein m+n is the maximum number of ligands that may be attached to metal M.

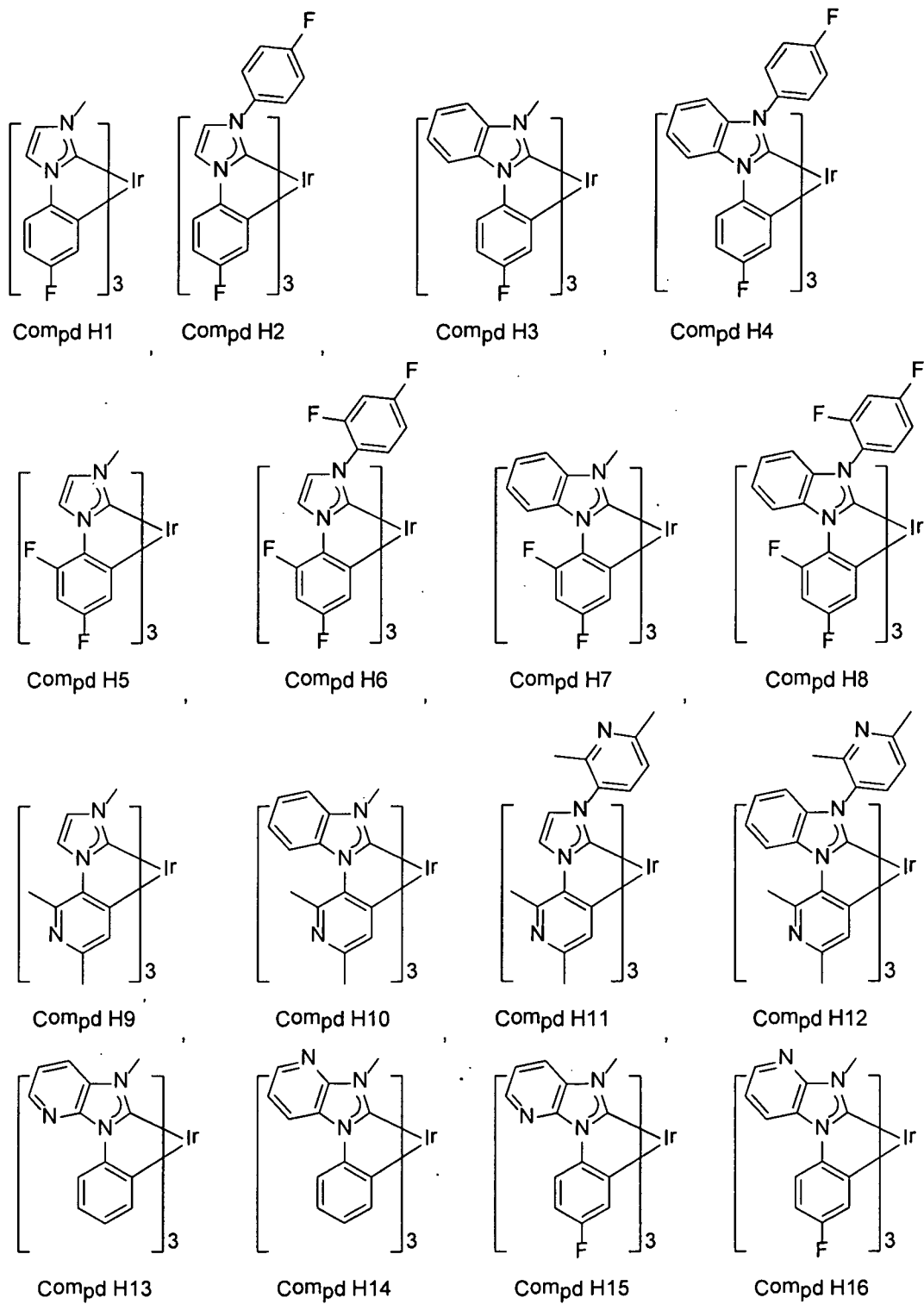
[0068] In one aspect, the metal is Ir or Pt.

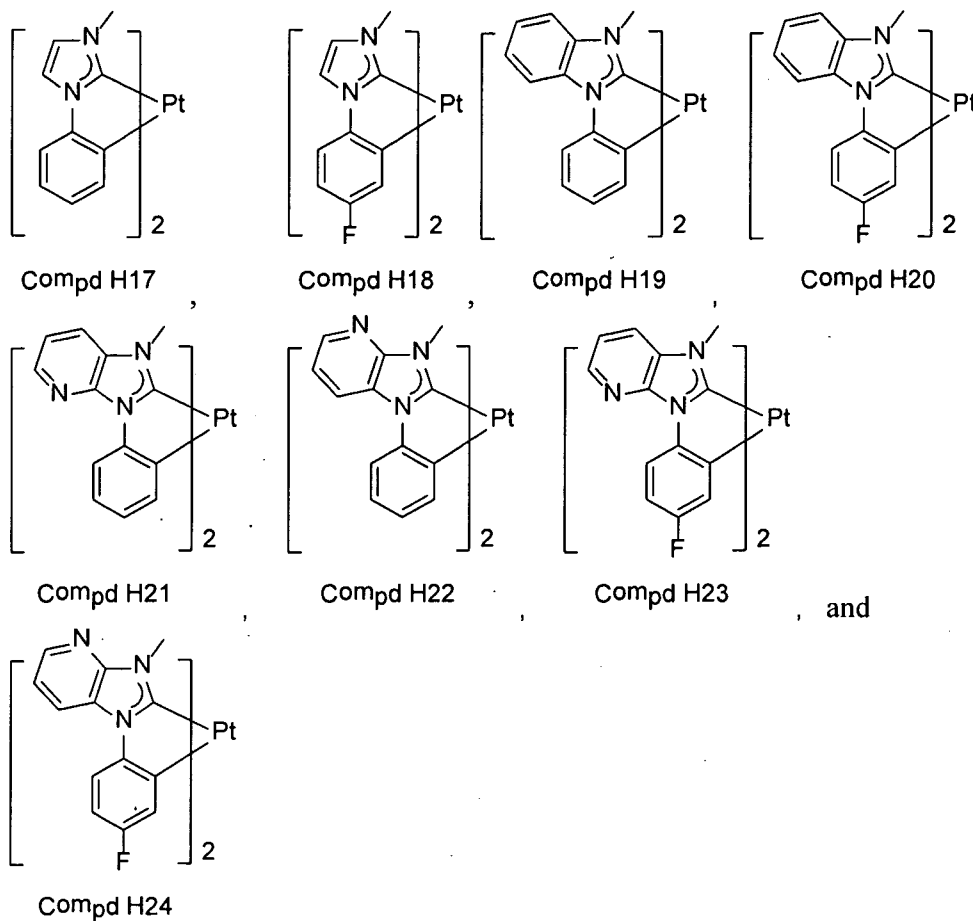
[0069] In one aspect, X is NR_C.

[0070] In one aspect, R_B is a fused heterocyclic ring; wherein the heteroatom in the fused heterocyclic ring is N; and wherein the fused heterocyclic ring is optionally further substituted.

[0071] In one aspect, R_A is an electron withdrawing group with Hammett constant larger than 0.

[0072] In one aspect, the first metal carbene complex is selected from the group consisting of:





[0073] In one aspect, the first device is an organic light-emitting device.

[0074] In one aspect, the first device is a consumer product.

[0075] In one aspect, the first device comprises a lighting panel.

BRIEF DESCRIPTION OF THE DRAWINGS

[0076] FIG. 1 shows an organic light emitting device.

[0077] FIG. 2 shows an inverted organic light emitting device that does not have a separate electron transport layer.

[0078] FIG. 3 shows a compound of Formula I.

DETAILED DESCRIPTION

[0079] Generally, an OLED comprises at least one organic layer disposed between and electrically connected to an anode and a cathode. When a current is applied, the anode injects

holes and the cathode injects electrons into the organic layer(s). The injected holes and electrons each migrate toward the oppositely charged electrode. When an electron and hole localize on the same molecule, an "exciton," which is a localized electron-hole pair having an excited energy state, is formed. Light is emitted when the exciton relaxes via a photoemissive mechanism. In some cases, the exciton may be localized on an excimer or an exciplex. Non-radiative mechanisms, such as thermal relaxation, may also occur, but are generally considered undesirable.

[0080] The initial OLEDs used emissive molecules that emitted light from their singlet states ("fluorescence") as disclosed, for example, in U.S. Pat. No. 4,769,292, which is incorporated by reference in its entirety. Fluorescent emission generally occurs in a time frame of less than 10 nanoseconds.

[0081] More recently, OLEDs having emissive materials that emit light from triplet states ("phosphorescence") have been demonstrated. Baldo et al., "Highly Efficient Phosphorescent Emission from Organic Electroluminescent Devices," *Nature*, vol. 395, 151-154, 1998; ("Baldo-I") and Baldo et al., "Very high-efficiency green organic light-emitting devices based on electrophosphorescence," *Appl. Phys. Lett.*, vol. 75, No. 3, 4-6 (1999) ("Baldo-II"), which are incorporated by reference in their entireties. Phosphorescence is described in more detail in US Pat. No. 7,279,704 at cols. 5-6, which are incorporated by reference.

[0082] FIG. 1 shows an organic light emitting device 100. The figures are not necessarily drawn to scale. Device 100 may include a substrate 110, an anode 115, a hole injection layer 120, a hole transport layer 125, an electron blocking layer 130, an emissive layer 135, a hole blocking layer 140, an electron transport layer 145, an electron injection layer 150, a protective layer 155, a cathode 160, and a barrier layer 170. Cathode 160 is a compound cathode having a first conductive layer 162 and a second conductive layer 164. Device 100 may be fabricated by depositing the layers described, in order. The properties and functions of these various layers, as well as example materials, are described in more detail in US 7,279,704 at cols. 6-10, which are incorporated by reference.

[0083] More examples for each of these layers are available. For example, a flexible and transparent substrate-anode combination is disclosed in U.S. Pat. No. 5,844,363, which is

incorporated by reference in its entirety. An example of a p-doped hole transport layer is m-MTDATA doped with F.sub.4-TCNQ at a molar ratio of 50:1, as disclosed in U.S. Patent Application Publication No. 2003/0230980, which is incorporated by reference in its entirety. Examples of emissive and host materials are disclosed in U.S. Pat. No. 6,303,238 to Thompson et al., which is incorporated by reference in its entirety. An example of an n-doped electron transport layer is BPhen doped with Li at a molar ratio of 1:1, as disclosed in U.S. Patent Application Publication No. 2003/0230980, which is incorporated by reference in its entirety. U.S. Pat. Nos. 5,703,436 and 5,707,745, which are incorporated by reference in their entireties, disclose examples of cathodes including compound cathodes having a thin layer of metal such as Mg:Ag with an overlying transparent, electrically-conductive, sputter-deposited ITO layer. The theory and use of blocking layers is described in more detail in U.S. Pat. No. 6,097,147 and U.S. Patent Application Publication No. 2003/0230980, which are incorporated by reference in their entireties. Examples of injection layers are provided in U.S. Patent Application Publication No. 2004/0174116, which is incorporated by reference in its entirety. A description of protective layers may be found in U.S. Patent Application Publication No. 2004/0174116, which is incorporated by reference in its entirety.

[0084] FIG. 2 shows an inverted OLED 200. The device includes a substrate 210, a cathode 215, an emissive layer 220, a hole transport layer 225, and an anode 230. Device 200 may be fabricated by depositing the layers described, in order. Because the most common OLED configuration has a cathode disposed over the anode, and device 200 has cathode 215 disposed under anode 230, device 200 may be referred to as an "inverted" OLED. Materials similar to those described with respect to device 100 may be used in the corresponding layers of device 200. FIG. 2 provides one example of how some layers may be omitted from the structure of device 100.

[0085] The simple layered structure illustrated in FIGS. 1 and 2 is provided by way of non-limiting example, and it is understood that embodiments of the invention may be used in connection with a wide variety of other structures. The specific materials and structures described are exemplary in nature, and other materials and structures may be used. Functional OLEDs may be achieved by combining the various layers described in different ways, or layers may be omitted entirely, based on design, performance, and cost factors. Other layers not

specifically described may also be included. Materials other than those specifically described may be used. Although many of the examples provided herein describe various layers as comprising a single material, it is understood that combinations of materials, such as a mixture of host and dopant, or more generally a mixture, may be used. Also, the layers may have various sublayers. The names given to the various layers herein are not intended to be strictly limiting. For example, in device 200, hole transport layer 225 transports holes and injects holes into emissive layer 220, and may be described as a hole transport layer or a hole injection layer. In one embodiment, an OLED may be described as having an "organic layer" disposed between a cathode and an anode. This organic layer may comprise a single layer, or may further comprise multiple layers of different organic materials as described, for example, with respect to FIGS. 1 and 2.

[0086] Structures and materials not specifically described may also be used, such as OLEDs comprised of polymeric materials (PLEDs) such as disclosed in U.S. Pat. No. 5,247,190 to Friend et al., which is incorporated by reference in its entirety. By way of further example, OLEDs having a single organic layer may be used. OLEDs may be stacked, for example as described in U.S. Pat. No. 5,707,745 to Forrest et al, which is incorporated by reference in its entirety. The OLED structure may deviate from the simple layered structure illustrated in FIGS. 1 and 2. For example, the substrate may include an angled reflective surface to improve out-coupling, such as a mesa structure as described in U.S. Pat. No. 6,091,195 to Forrest et al., and/or a pit structure as described in U.S. Pat. No. 5,834,893 to Bulovic et al., which are incorporated by reference in their entireties.

[0087] Unless otherwise specified, any of the layers of the various embodiments may be deposited by any suitable method. For the organic layers, preferred methods include thermal evaporation, ink-jet, such as described in U.S. Pat. Nos. 6,013,982 and 6,087,196, which are incorporated by reference in their entireties, organic vapor phase deposition (OVPD), such as described in U.S. Pat. No. 6,337,102 to Forrest et al., which is incorporated by reference in its entirety, and deposition by organic vapor jet printing (OVJP), such as described in U.S. patent application Ser. No. 10/233,470, which is incorporated by reference in its entirety. Other suitable deposition methods include spin coating and other solution based processes. Solution based processes are preferably carried out in nitrogen or an inert atmosphere. For the other layers,

preferred methods include thermal evaporation. Preferred patterning methods include deposition through a mask, cold welding such as described in U.S. Pat. Nos. 6,294,398 and 6,468,819, which are incorporated by reference in their entireties, and patterning associated with some of the deposition methods such as ink-jet and OVJD. Other methods may also be used. The materials to be deposited may be modified to make them compatible with a particular deposition method. For example, substituents such as alkyl and aryl groups, branched or unbranched, and preferably containing at least 3 carbons, may be used in small molecules to enhance their ability to undergo solution processing. Substituents having 20 carbons or more may be used, and 3-20 carbons is a preferred range. Materials with asymmetric structures may have better solution processibility than those having symmetric structures, because asymmetric materials may have a lower tendency to recrystallize. Dendrimer substituents may be used to enhance the ability of small molecules to undergo solution processing.

[0088] Devices fabricated in accordance with embodiments of the present invention may further optionally comprise a barrier layer. One purpose of the barrier layer is to protect the electrodes and organic layers from damaging exposure to harmful species in the environment including moisture, vapor and/or gases, etc. The barrier layer may be deposited over, under or next to a substrate, an electrode, or over any other parts of a device including an edge. The barrier layer may comprise a single layer, or multiple layers. The barrier layer may be formed by various known chemical vapor deposition techniques and may include compositions having a single phase as well as compositions having multiple phases. Any suitable material or combination of materials may be used for the barrier layer. The barrier layer may incorporate an inorganic or an organic compound or both. The preferred barrier layer comprises a mixture of a polymeric material and a non-polymeric material as described in U.S. Pat. No. 7,968,146, PCT Pat. Application Nos. PCT/US2007/023098 and PCT/US2009/042829, which are herein incorporated by reference in their entireties. To be considered a "mixture", the aforesaid polymeric and non-polymeric materials comprising the barrier layer should be deposited under the same reaction conditions and/or at the same time. The weight ratio of polymeric to non-polymeric material may be in the range of 95:5 to 5:95. The polymeric material and the non-polymeric material may be created from the same precursor material. In one example, the

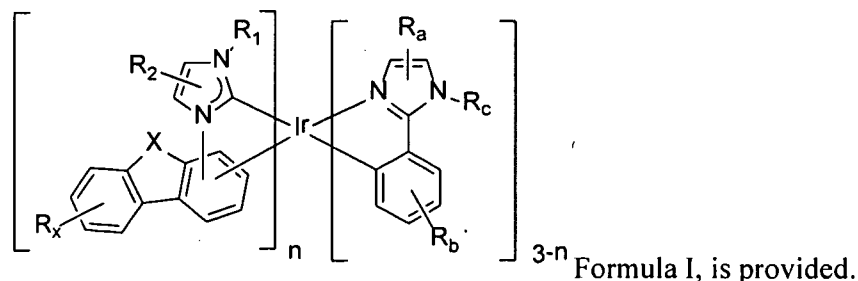
mixture of a polymeric material and a non-polymeric material consists essentially of polymeric silicon and inorganic silicon.

[0089] Devices fabricated in accordance with embodiments of the invention may be incorporated into a wide variety of consumer products, including flat panel displays, computer monitors, medical monitors, televisions, billboards, lights for interior or exterior illumination and/or signaling, heads up displays, fully transparent displays, flexible displays, laser printers, telephones, cell phones, personal digital assistants (PDAs), laptop computers, digital cameras, camcorders, viewfinders, micro-displays, vehicles, a large area wall, theater or stadium screen, or a sign. Various control mechanisms may be used to control devices fabricated in accordance with the present invention, including passive matrix and active matrix. Many of the devices are intended for use in a temperature range comfortable to humans, such as 18 degrees C. to 30 degrees C., and more preferably at room temperature (20-25 degrees C.).

[0090] The materials and structures described herein may have applications in devices other than OLEDs. For example, other optoelectronic devices such as organic solar cells and organic photodetectors may employ the materials and structures. More generally, organic devices, such as organic transistors, may employ the materials and structures.

[0091] The terms halo, halogen, alkyl, cycloalkyl, alkenyl, alkynyl, arylkyl, heterocyclic group, aryl, aromatic group, and heteroaryl are known to the art, and are defined in US 7,279,704 at cols. 31-32, which are incorporated herein by reference.

[0092] In one embodiment, a compound comprising a heteroleptic iridium complex having the formula:



R_2 , R_x , R_a , and R_b , represent mono, di, tri, tetra substitutions or no substitution, and R_1 is an alkyl or cycloalkyl with a molecular weight higher than 15.5 g/mol. X is selected from the group

consisting of CRR', SiRR', C=O, N-R, B-R, O, S, SO, SO₂, and Se. R, R', R₂, R_x, R_a, R_b, and R_c are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and any two adjacent substituents are optionally joined to form a ring, which may be further substituted. n is 1 or 2.

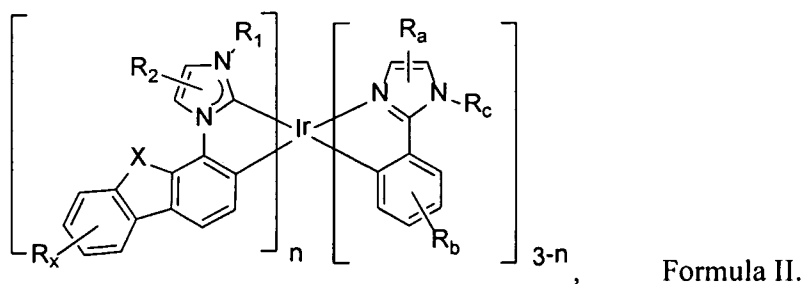
[0093] In one embodiment, n is 2. In one embodiment, n is 1. In one embodiment, X is O. In one, embodiment X is S. In one embodiment, R₁ contains at least 2 carbons. In one embodiment, R₁ contains at least 3 carbons.

[0094] In one embodiment, R₁ is independently selected from the group consisting of: ethyl, propyl, 1-methylethyl, butyl, 1-methylpropyl, 2-methylpropyl, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 2,2-dimethylpropyl, cyclopentyl, and cyclohexyl, wherein each group is optionally partially or fully deuterated.

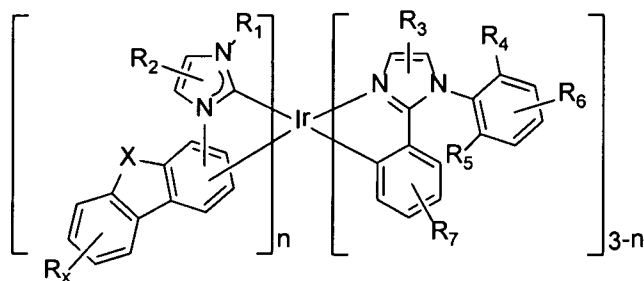
[0095] In one embodiment, R₁ contains at least one deuterium.

[0096] In one embodiment, R_c comprises at least one chemical group selected from the group consisting of carbazole, dibenzothiophene, dibenzofuran, and fluorine.

[0097] In one embodiment, the compound has the formula:



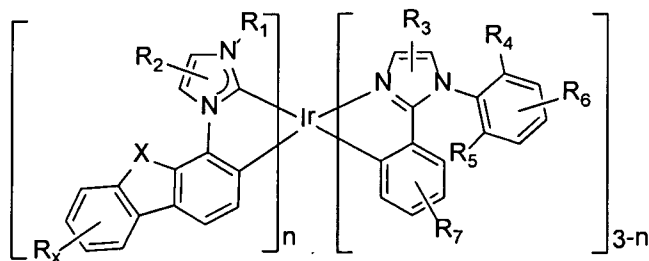
[0098] In one embodiment, the compound has the formula:



, Formula III;

wherein R₃, R₆ and R₇ represent mono, di, tri, tetra substitutions or no substitution, wherein R₃, R₄, R₅, R₆ and R₇ are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and wherein two adjacent substituents of R₃, R₆ and R₇ are optionally joined to form a ring and may be further substituted; and wherein at least one of R₄ and R₅ is not hydrogen or deuterium.

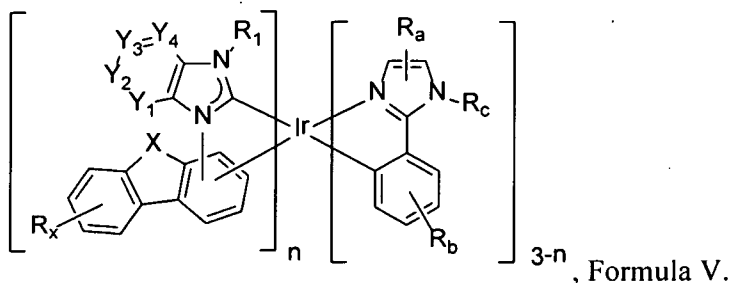
[0099] In one embodiment, the compound has the formula:



, Formula IV.

[0100] In one embodiment, both R₄ and R₅ are not hydrogen or deuterium. In one embodiment, both R₄ and R₅ are alkyl or cycloalkyl. In one embodiment, both R₄ and R₅ are aryl or heteroaryl.

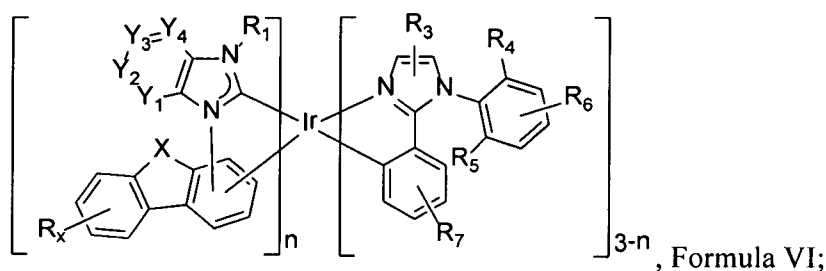
[0101] In one embodiment, the compound has the formula:



, Formula V.

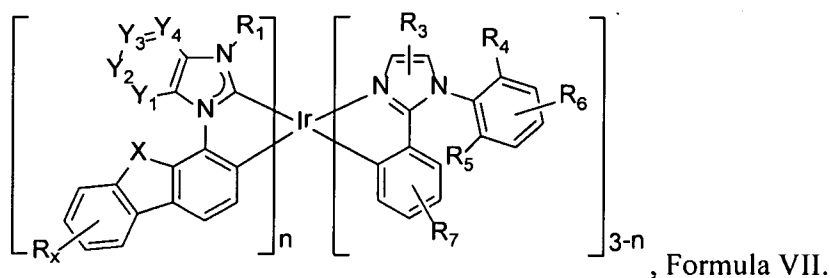
wherein Y_1 to Y_4 is CR_8 or N, and wherein each R_8 is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and wherein any two adjacent substituents of R_8 are optionally joined to form a ring and may be further substituted.

[0102] In one embodiment, the compound has the formula:

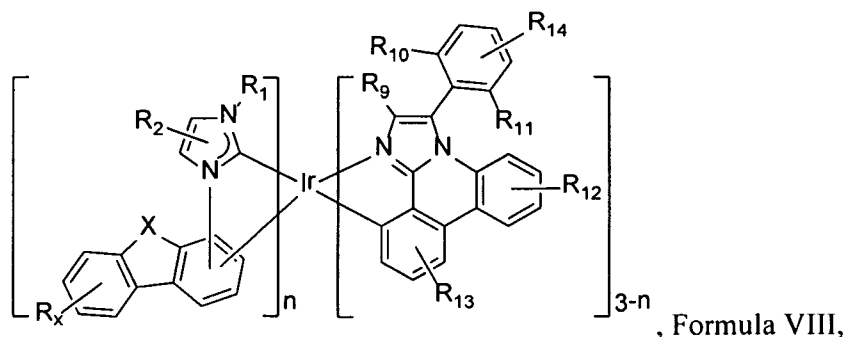


wherein R_3 , R_6 and R_7 represent mono, di, tri, tetra substitutions or no substitution, wherein R_3 , R_4 , R_5 , R_6 and R_7 are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and wherein two adjacent substituents of R_3 , R_6 and R_7 are optionally joined to form a ring and may be further substituted; and wherein at least one of R_4 and R_5 is not hydrogen or deuterium.

[0103] In one embodiment, the compound has the formula:

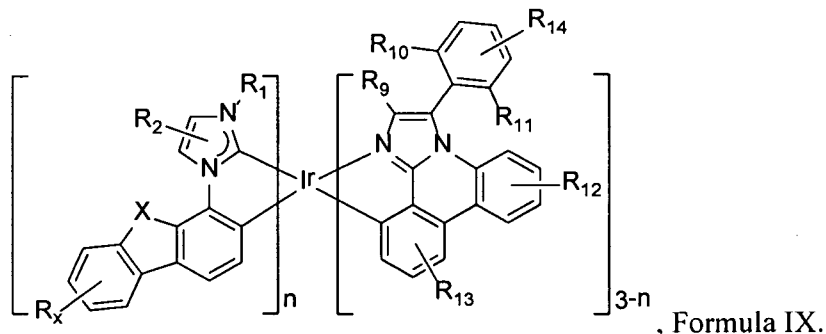


[0104] In one embodiment, the compound has the formula:



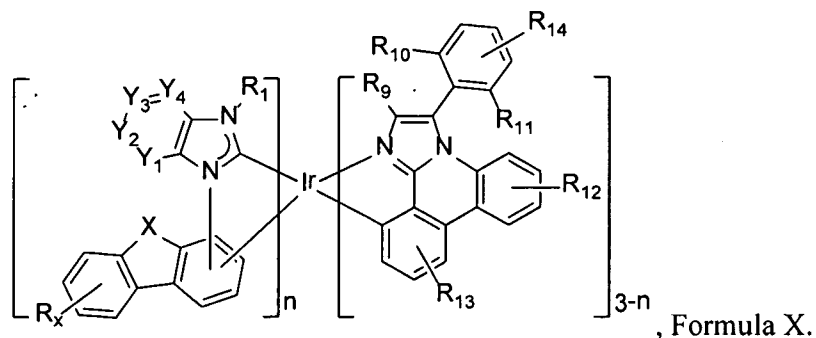
wherein R_{12} , R_{13} and R_{14} represent mono, di, tri, tetra substitutions or no substitution, wherein R_9 , R_{10} , R_{11} , R_{12} , R_{13} and R_{14} are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, wherein two adjacent substituents of R_{12} , R_{13} and R_{14} are optionally joined to form a ring and may be further substituted; and wherein at least one of R_{10} and R_{11} is not hydrogen or deuterium.

[0105] In one embodiment, the compound has the formula:



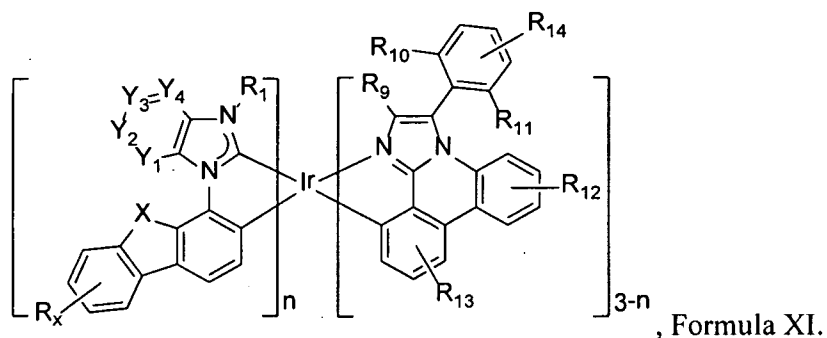
[0106] In one embodiment, both R_{10} and R_{11} are not hydrogen or deuterium. In one embodiment, both R_{10} and R_{11} are alkyl or cycloalkyl. In one embodiment, both R_{10} and R_{11} are aryl or heteroaryl.

[0107] In one embodiment, the compound has the formula:

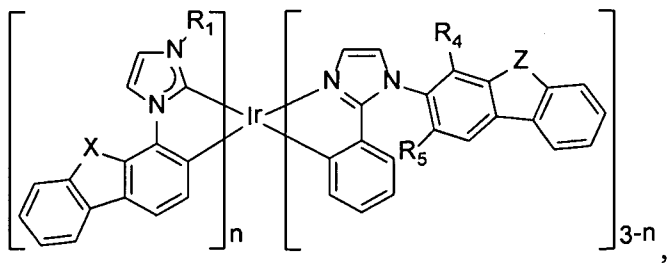
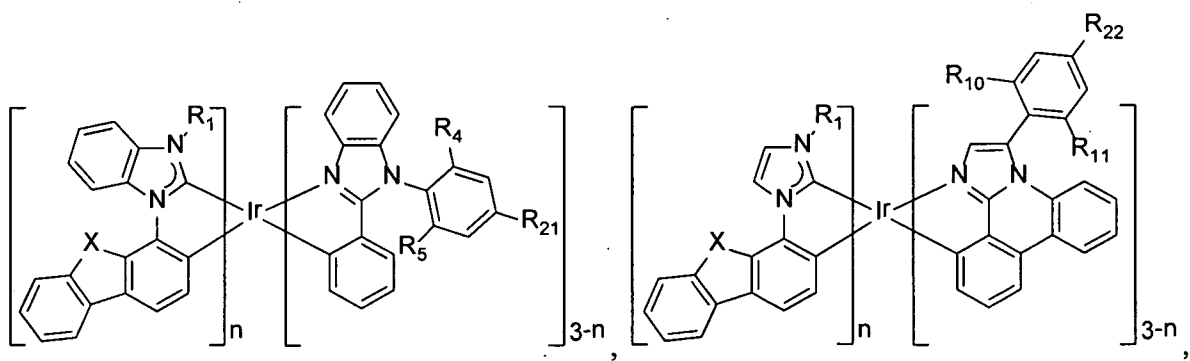
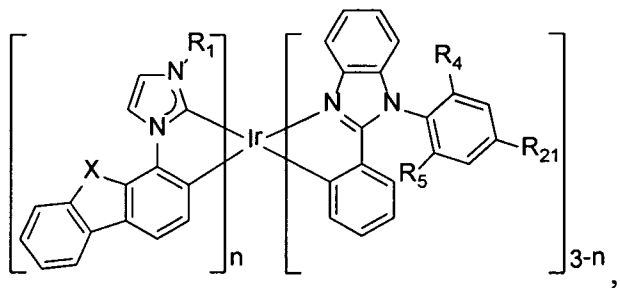
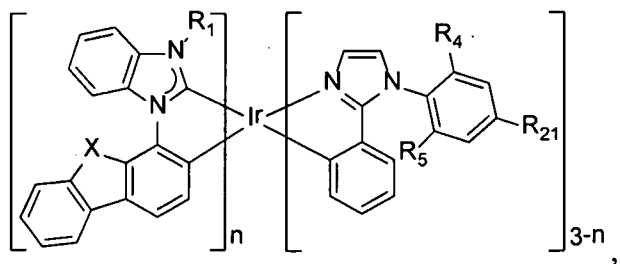
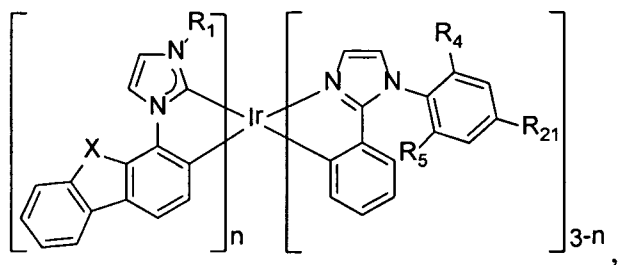


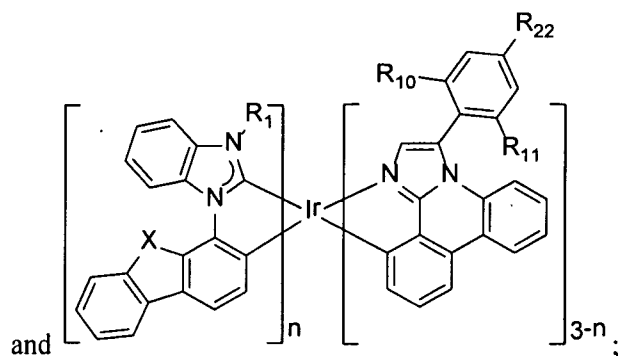
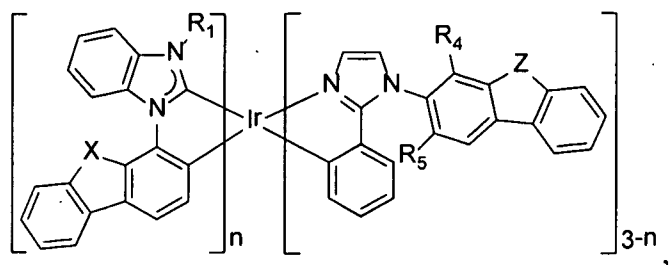
wherein Y_1 to Y_4 is CR_8 or N, and wherein each R_8 is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and wherein any two adjacent substituents of R_8 are optionally joined to form a ring and may be further substituted.

[0108] In one embodiment, the compound has the formula:



[0109] In one embodiment, the compound is selected from the group consisting of:

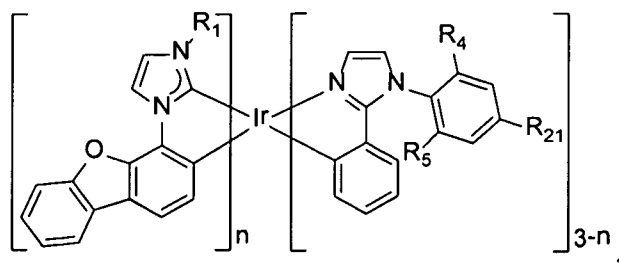




wherein X is O or S and Z is O or S. R₁ is selected from the group consisting of methyl-*d*3, ethyl, propyl, 1-methylethyl, butyl, 1-methylpropyl, 2-methylpropyl, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 2,2-dimethylpropyl, cyclopentyl, and cyclohexyl, wherein each group is optionally partially or fully deuterated.

[0110] R₄, R₅, R₁₀, R₁₁, R₂₁ and R₂₂ are each independently selected from the group consisting of methyl, ethyl, propyl, 1-methylethyl, butyl, 1-methylpropyl, 2-methylpropyl, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 2,2-dimethylpropyl, cyclopentyl, cyclohexyl, phenyl, 2,6-dimethylphenyl, 2,4,6-trimethylphenyl, 2,6-diisopropylphenyl, and combinations thereof, and wherein each group is optionally partially or fully deuterated.

[0111] In one embodiment, the compound has the formula:



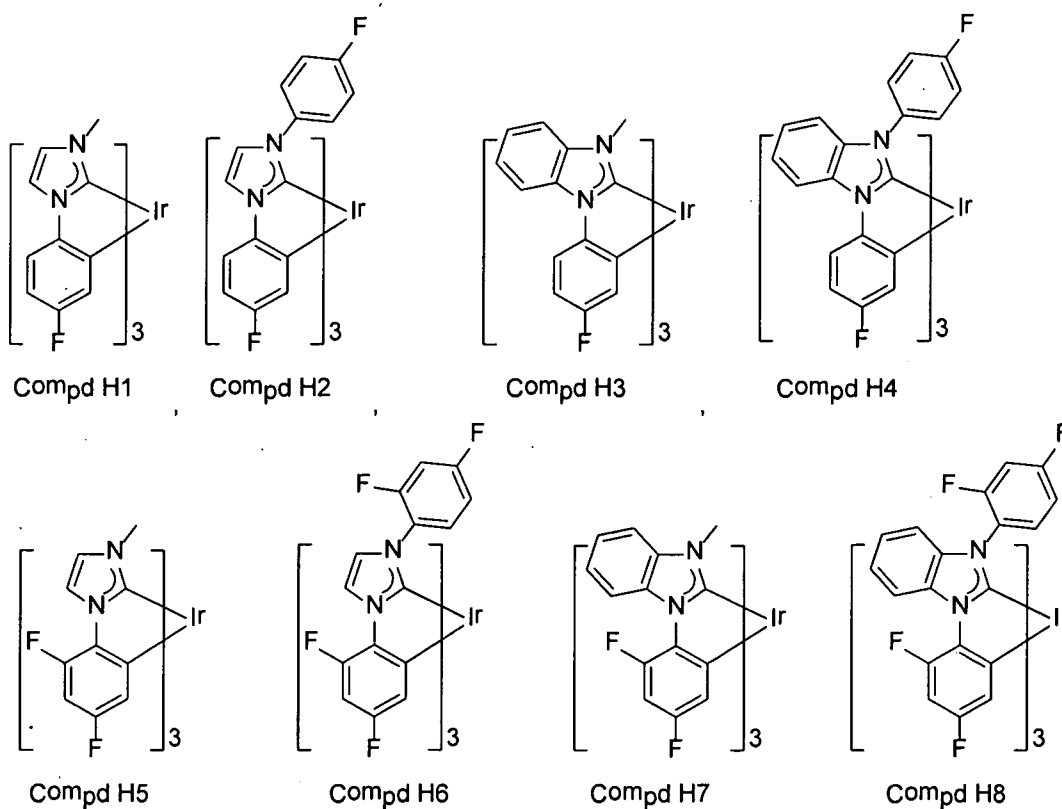
wherein R₁, R₄, and R₅ are alkyl.

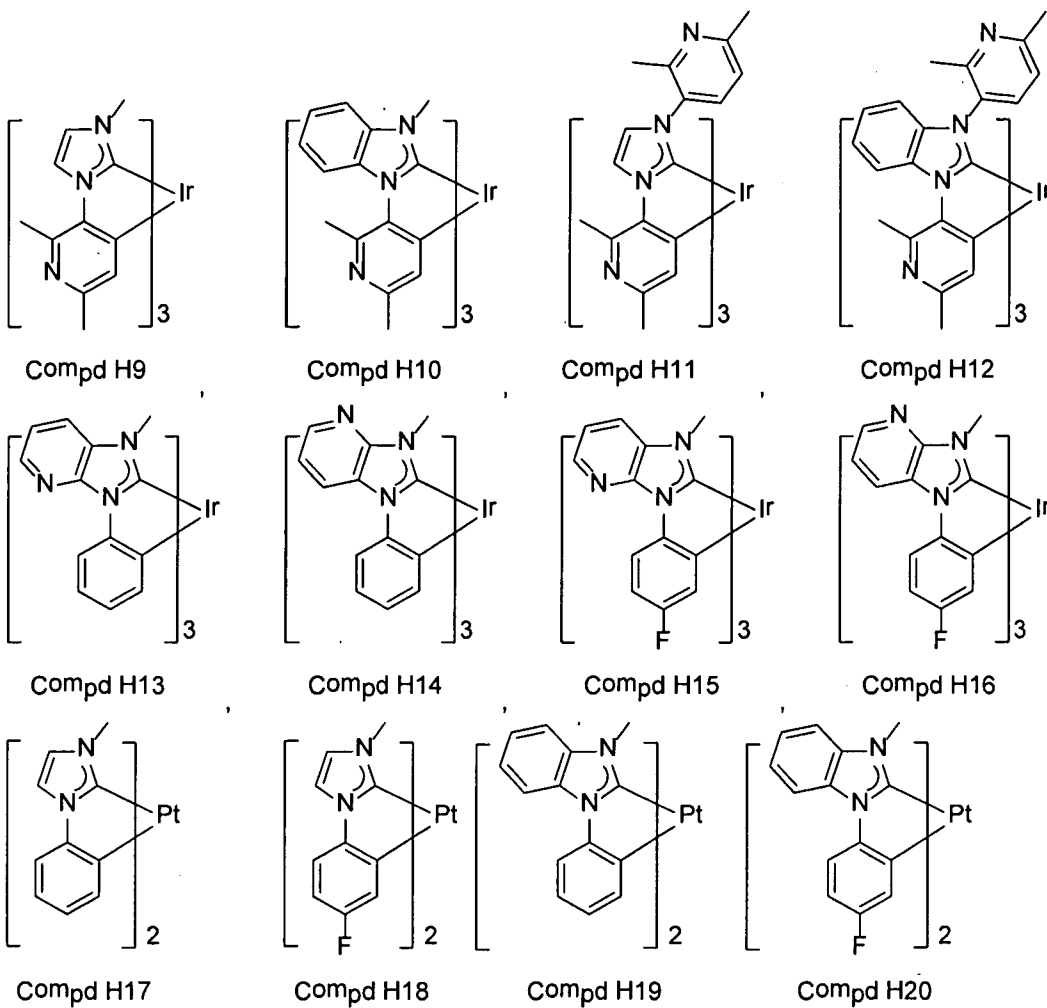
encompasses both dibenzo[*f,h*]quinoxaline and dibenzo[*f,h*]quinoline. One of ordinary skill in the art can readily envision other nitrogen analogs of the aza-derivatives described above, and all such analogs are intended to be encompassed by the terms as set forth herein.

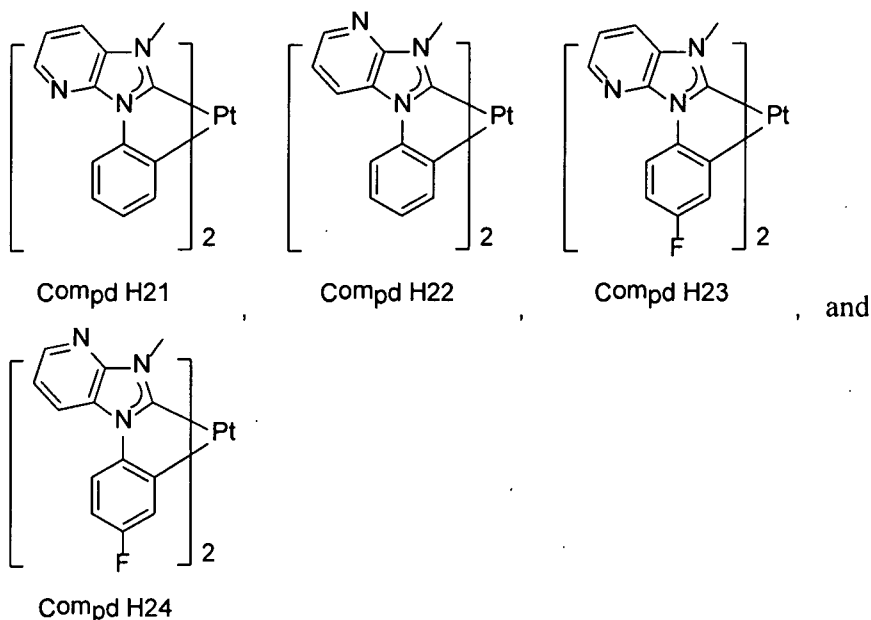
[0119] In one embodiment, the host is a metal complex.

[0120] In one embodiment, the host is a metal carbene complex.

[0121] In one embodiment, the metal carbene complex is selected from the group consisting of:







[0122] The term “metal carbene complex,” as used herein to refer to a metal coordination complex comprising at least one carbene ligand.

[0123] In one embodiment, the device further comprises a second organic layer that is a non-emissive layer between anode and the emissive layer; and wherein the material in the second organic layer is a metal carbene complex.

[0124] In one embodiment, the device further comprises a third organic layer that is a non-emissive layer between cathode and the emissive layer; and wherein the material in the third organic layer is a metal carbene complex.

[0125] In one embodiment, the device further comprises a second organic layer that is a non-emissive layer and the compound of Formula I is a material in the second organic layer.

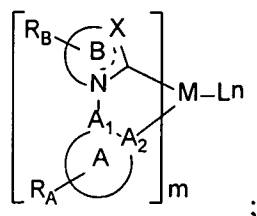
[0126] In one embodiment, the second organic layer is a hole transporting layer and the compound of Formula I is a transporting material in the second organic layer.

[0127] In one embodiment, the second organic layer is a blocking layer and the compound having Formula I is a blocking material in the second organic layer.

[0128] In one embodiment, the first device is an organic light-emitting device.

- [0129] In one embodiment, the first device is a consumer product.
- [0130] In one embodiment, the first device comprises a lighting panel.
- [0131] In one embodiment, a first device is provided. The first device comprising an organic light emitting device, further comprising an anode, a cathode, a first layer disposed between the anode and the cathode, and a second layer disposed between the first layer and the cathode, wherein the first layer is an emissive layer comprising an emissive dopant and a host and the second layer is a non-emissive layer comprising a first metal carbene complex.
- [0132] In one embodiment, the host is a second metal carbene complex.
- [0133] In one embodiment, the host is an organic compound.
- [0134] In one embodiment, the device further comprises a third layer disposed between anode and the first layer; and wherein the third layer that is a non-emissive layer comprises a third metal carbene complex.
- [0135] In one embodiment, the second layer is a hole blocking layer.
- [0136] In one embodiment, the second layer is an exciton blocking layer.
- [0137] In one embodiment, the second layer is an electron transporting layer.
- [0138] In one embodiment, the third layer is an electron blocking layer.
- [0139] In one embodiment, the third layer is an exciton blocking layer.
- [0140] In one embodiment, the third layer is a hole transporting layer.
- [0141] In one embodiment, the first layer further comprises a non-emissive dopant, and wherein the non-emissive dopant is a fourth metal-carbene complex.
- [0142] In one embodiment, the emissive dopant is a fifth metal-carbene complex.
- [0143] In one embodiment, the second metal carbene complex is the first metal carbene complex.
- [0144] In one embodiment, the materials deposited between the anode and the cathode comprises essentially metal carbene complexes.

[0145] In one embodiment, the first metal carbene complex has the formula:



wherein M is a metal having an atomic number greater than 40. A₁, A₂ are each independently selected from the group consisting of C or N. A and B are each independently a 5 or 6-membered carbocyclic or heterocyclic ring. R_A and R_B represent mono, di, tri, or tetra substitutions or no substitution, and X is selected from the group consisting of NR_C, PR_C, O, and S. Each of R_A, R_B, and R_C are independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, and wherein any two adjacent substituents are optionally joined together to form a ring, which may be further substituted. The ligand L is another ligand coordinated to the metal M, wherein m is a value from 1 to the maximum number of ligands that may be attached to the metal, and wherein m+n is the maximum number of ligands that may be attached to metal M.

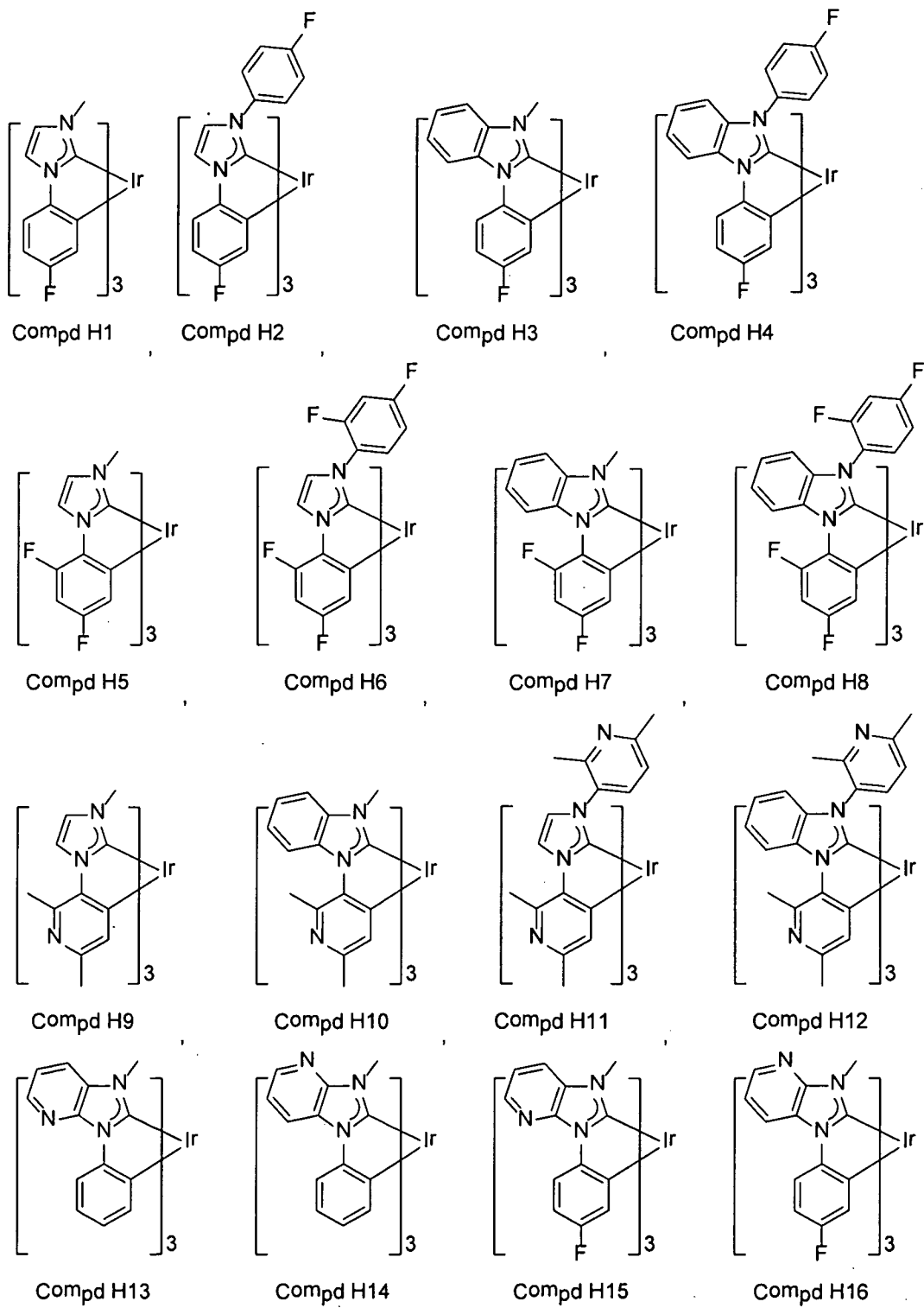
[0146] In one embodiment, the metal is Ir or Pt.

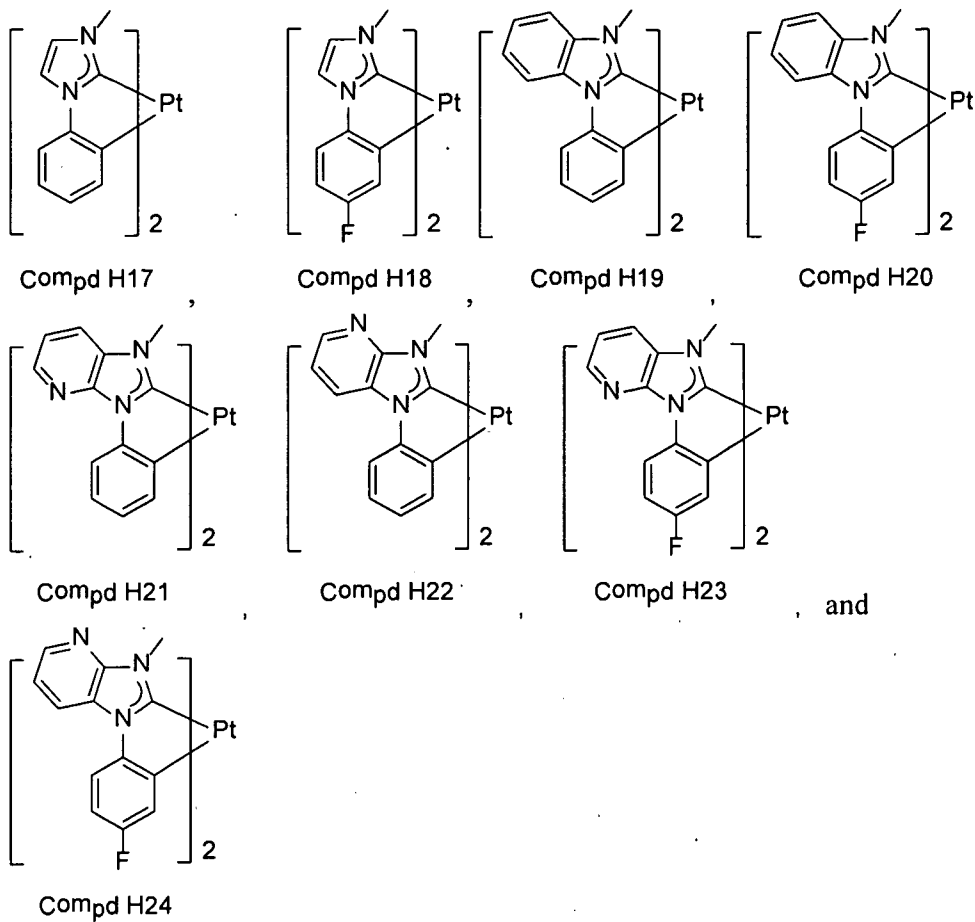
[0147] In one embodiment, X is NR_C.

[0148] In one embodiment, R_B is a fused heterocyclic ring; wherein the heteroatom in the fused heterocyclic ring is N; and wherein the fused heterocyclic ring is optionally further substituted.

[0149] In one embodiment, R_A is an electron withdrawing group with Hammett constant larger than 0. For general definition of Hammett constant, please see C. Hansch, et. al. Chem. Rev. 1991, 91, 165-195.

[0150] In one embodiment, the first metal carbene complex is selected from the group consisting of:



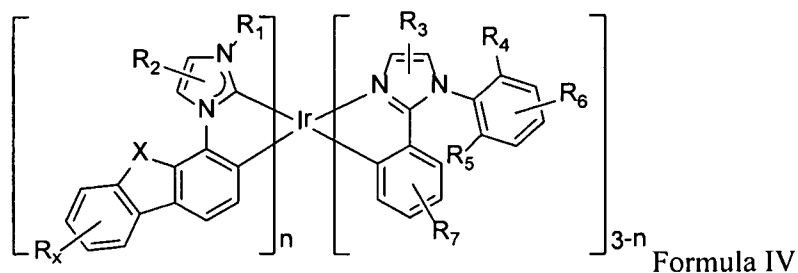


[0151] In one embodiment, the first device is an organic light-emitting device.

[0152] In one embodiment, the first device is a consumer product.

[0153] In one embodiment, the first device comprises a lighting panel.

[0154] In one embodiment, the compounds have the composition in Formula IV below:



Formula IV

Compd.	n	X	R _x	R ₁	R ₂	R ₃	R ₄ = R ₅	R ₆	R ₇
1.	1	O	H	Ethyl	H	H	Methyl	H	H
2.	1	O	H	Ethyl	H	H	Isopropyl	H	H
3.	1	O	H	Ethyl	H	H	Isobutyl	H	H
4.	1	O	H	Ethyl	H	H	Cyclohexyl	H	H
5.	1	O	H	Ethyl	H	H	Ph	H	H
6.	1	O	H	Ethyl	H	H	Methyl	4-isopropyl	H
7.	1	O	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
8.	1	O	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
9.	1	O	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
10.	1	O	H	Ethyl	H	H	Ph	4-isopropyl	H
11.	1	O	H	Ethyl	H	H	Methyl	4-phenyl	H
12.	1	O	H	Ethyl	H	H	Isopropyl	4-phenyl	H
13.	1	O	H	Ethyl	H	H	Isobutyl	4-phenyl	H
14.	1	O	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
15.	1	O	H	Ethyl	H	H	Ph	4-phenyl	H
16.	1	O	H	Isopropyl	H	H	Methyl	H	H
17.	1	O	H	Isopropyl	H	H	Isopropyl	H	H
18.	1	O	H	Isopropyl	H	H	Isobutyl	H	H
19.	1	O	H	Isopropyl	H	H	Cyclohexyl	H	H
20.	1	O	H	Isopropyl	H	H	Ph	H	H
21.	1	O	H	Isopropyl	H	H	Methyl	4-isopropyl	H
22.	1	O	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
23.	1	O	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
24.	1	O	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
25.	1	O	H	Isopropyl	H	H	Ph	4-isopropyl	H
26.	1	O	H	Isopropyl	H	H	Methyl	4-phenyl	H
27.	1	O	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
28.	1	O	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
29.	1	O	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
30.	1	O	H	Isopropyl	H	H	Ph	4-phenyl	H
31.	1	O	H	Isobutyl	H	H	Methyl	H	H
32.	1	O	H	Isobutyl	H	H	Isopropyl	H	H
33.	1	O	H	Isobutyl	H	H	Isobutyl	H	H
34.	1	O	H	Isobutyl	H	H	Cyclohexyl	H	H

35.	1	O	H	Isobutyl	H	H	Ph	H	H
36.	1	O	H	Isobutyl	H	H	Methyl	4-isopropyl	H
37.	1	O	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
38.	1	O	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
39.	1	O	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
40.	1	O	H	Isobutyl	H	H	Ph	4-isopropyl	H
41.	1	O	H	Isobutyl	H	H	Methyl	4-phenyl	H
42.	1	O	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
43.	1	O	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
44.	1	O	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
45.	1	O	H	Isobutyl	H	H	Ph	4-phenyl	H
46.	1	O	H	Cyclohexyl	H	H	Methyl	H	H
47.	1	O	H	Cyclohexyl	H	H	Isopropyl	H	H
48.	1	O	H	Cyclohexyl	H	H	Isobutyl	H	H
49.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	H	H
50.	1	O	H	Cyclohexyl	H	H	Ph	H	H
51.	1	O	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
52.	1	O	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
53.	1	O	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
54.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
55.	1	O	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
56.	1	O	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
57.	1	O	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
58.	1	O	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
59.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
60.	1	O	H	Cyclohexyl	H	H	Ph	4-phenyl	H
61.	1	O	H	CD ₃	H	H	Methyl	H	H
62.	1	O	H	CD ₃	H	H	Isopropyl	H	H
63.	1	O	H	CD ₃	H	H	Isobutyl	H	H
64.	1	O	H	CD ₃	H	H	Cyclohexyl	H	H
65.	1	O	H	CD ₃	H	H	Ph	H	H
66.	1	O	H	CD ₃	H	H	Methyl	4-isopropyl	H
67.	1	O	H	CD ₃	H	H	Isopropyl	4-isopropyl	H

68.	1	O	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
69.	1	O	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
70.	1	O	H	CD ₃	H	H	Ph	4-isopropyl	H
71.	1	O	H	CD ₃	H	H	Methyl	4-phenyl	H
72.	1	O	H	CD ₃	H	H	Isopropyl	4-phenyl	H
73.	1	O	H	CD ₃	H	H	Isobutyl	4-phenyl	H
74.	1	O	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
75.	1	O	H	CD ₃	H	H	Ph	4-phenyl	H
76.	1	S	H	Ethyl	H	H	Methyl	H	H
77.	1	S	H	Ethyl	H	H	Isopropyl	H	H
78.	1	S	H	Ethyl	H	H	Isobutyl	H	H
79.	1	S	H	Ethyl	H	H	Cyclohexyl	H	H
80.	1	S	H	Ethyl	H	H	Ph	H	H
81.	1	S	H	Ethyl	H	H	Methyl	4-isopropyl	H
82.	1	S	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
83.	1	S	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
84.	1	S	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
85.	1	S	H	Ethyl	H	H	Ph	4-isopropyl	H
86.	1	S	H	Ethyl	H	H	Methyl	4-phenyl	H
87.	1	S	H	Ethyl	H	H	Isopropyl	4-phenyl	H
88.	1	S	H	Ethyl	H	H	Isobutyl	4-phenyl	H
89.	1	S	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
90.	1	S	H	Ethyl	H	H	Ph	4-phenyl	H
91.	1	S	H	Isopropyl	H	H	Methyl	H	H
92.	1	S	H	Isopropyl	H	H	Isopropyl	H	H
93.	1	S	H	Isopropyl	H	H	Isobutyl	H	H
94.	1	S	H	Isopropyl	H	H	Cyclohexyl	H	H
95.	1	S	H	Isopropyl	H	H	Ph	H	H
96.	1	S	H	Isopropyl	H	H	Methyl	4-isopropyl	H
97.	1	S	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
98.	1	S	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
99.	1	S	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
100.	1	S	H	Isopropyl	H	H	Ph	4-	H

								isopropyl	
101.	1	S	H	Isopropyl	H	H	Methyl	4-phenyl	H
102.	1	S	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
103.	1	S	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
104.	1	S	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
105.	1	S	H	Isopropyl	H	H	Ph	4-phenyl	H
106.	1	S	H	Isobutyl	H	H	Methyl	H	H
107.	1	S	H	Isobutyl	H	H	Isopropyl	H	H
108.	1	S	H	Isobutyl	H	H	Isobutyl	H	H
109.	1	S	H	Isobutyl	H	H	Cyclohexyl	H	H
110.	1	S	H	Isobutyl	H	H	Ph	H	H
111.	1	S	H	Isobutyl	H	H	Methyl	4-isopropyl	H
112.	1	S	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
113.	1	S	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
114.	1	S	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
115.	1	S	H	Isobutyl	H	H	Ph	4-isopropyl	H
116.	1	S	H	Isobutyl	H	H	Methyl	4-phenyl	H
117.	1	S	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
118.	1	S	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
119.	1	S	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
120.	1	S	H	Isobutyl	H	H	Ph	4-phenyl	H
121.	1	S	H	Cyclohexyl	H	H	Methyl	H	H
122.	1	S	H	Cyclohexyl	H	H	Isopropyl	H	H
123.	1	S	H	Cyclohexyl	H	H	Isobutyl	H	H
124.	1	S	H	Cyclohexyl	H	H	Cyclohexyl	H	H
125.	1	S	H	Cyclohexyl	H	H	Ph	H	H
126.	1	S	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
127.	1	S	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
128.	1	S	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
129.	1	S	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
130.	1	S	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
131.	1	S	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
132.	1	S	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
133.	1	S	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
134.	1	S	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H

135.	1	S	H	Cyclohexyl	H	H	Ph	4-phenyl	H
136.	1	S	H	CD ₃	H	H	Methyl	H	H
137.	1	S	H	CD ₃	H	H	Isopropyl	H	H
138.	1	S	H	CD ₃	H	H	Isobutyl	H	H
139.	1	S	H	CD ₃	H	H	Cyclohexyl	H	H
140.	1	S	H	CD ₃	H	H	Ph	H	H
141.	1	S	H	CD ₃	H	H	Methyl	4-isopropyl	H
142.	1	S	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
143.	1	S	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
144.	1	S	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
145.	1	S	H	CD ₃	H	H	Ph	4-isopropyl	H
146.	1	S	H	CD ₃	H	H	Methyl	4-phenyl	H
147.	1	S	H	CD ₃	H	H	Isopropyl	4-phenyl	H
148.	1	S	H	CD ₃	H	H	Isobutyl	4-phenyl	H
149.	1	S	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
150.	1	S	H	CD ₃	H	H	Ph	4-phenyl	H
151.	2	O	H	Ethyl	H	H	Methyl	H	H
152.	2	O	H	Ethyl	H	H	Isopropyl	H	H
153.	2	O	H	Ethyl	H	H	Isobutyl	H	H
154.	2	O	H	Ethyl	H	H	Cyclohexyl	H	H
155.	2	O	H	Ethyl	H	H	Ph	H	H
156.	2	O	H	Ethyl	H	H	Methyl	4-isopropyl	H
157.	2	O	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
158.	2	O	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
159.	2	O	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
160.	2	O	H	Ethyl	H	H	Ph	4-isopropyl	H
161.	2	O	H	Ethyl	H	H	Methyl	4-phenyl	H
162.	2	O	H	Ethyl	H	H	Isopropyl	4-phenyl	H
163.	2	O	H	Ethyl	H	H	Isobutyl	4-phenyl	H
164.	2	O	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
165.	2	O	H	Ethyl	H	H	Ph	4-phenyl	H
166.	2	O	H	Isopropyl	H	H	Methyl	H	H
167.	2	O	H	Isopropyl	H	H	Isopropyl	H	H
168.	2	O	H	Isopropyl	H	H	Isobutyl	H	H
169.	2	O	H	Isopropyl	H	H	Cyclohexyl	H	H

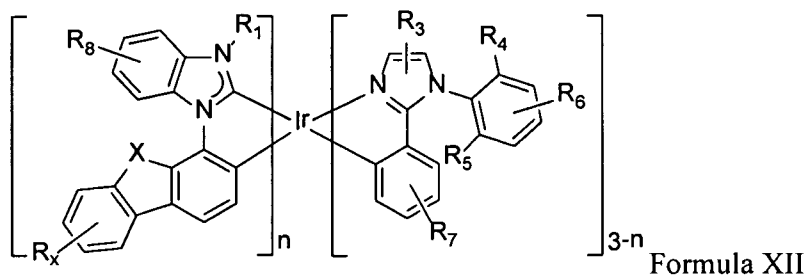
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172.	2	O	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
173.	2	O	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
174.	2	O	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
175.	2	O	H	Isopropyl	H	H	Ph	4-isopropyl	H
176.	2	O	H	Isopropyl	H	H	Methyl	4-phenyl	H
177.	2	O	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
178.	2	O	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
179.	2	O	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
180.	2	O	H	Isopropyl	H	H	Ph	4-phenyl	H
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183.	2	O	H	Isobutyl	H	H	Isobutyl	H	H
184.	2	O	H	Isobutyl	H	H	Cyclohexyl	H	H
185.	2	O	H	Isobutyl	H	H	Ph	H	H
186.	2	O	H	Isobutyl	H	H	Methyl	4-isopropyl	H
187.	2	O	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
188.	2	O	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
189.	2	O	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
190.	2	O	H	Isobutyl	H	H	Ph	4-isopropyl	H
191.	2	O	H	Isobutyl	H	H	Methyl	4-phenyl	H
192.	2	O	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
193.	2	O	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
194.	2	O	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
195.	2	O	H	Isobutyl	H	H	Ph	4-phenyl	H
196.	2	O	H	Cyclohexyl	H	H	Methyl	H	H
197.	2	O	H	Cyclohexyl	H	H	Isopropyl	H	H
198.	2	O	H	Cyclohexyl	H	H	Isobutyl	H	H
199.	2	O	H	Cyclohexyl	H	H	Cyclohexyl	H	H
200.	2	O	H	Cyclohexyl	H	H	Ph	H	H
201.	2	O	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
202.	2	O	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H

203.	2	O	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
204.	2	O	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
205.	2	O	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
206.	2	O	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
207.	2	O	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
208.	2	O	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
209.	2	O	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
210.	2	O	H	Cyclohexyl	H	H	Ph	4-phenyl	H
211.	2	O	H	CD ₃	H	H	Methyl	H	H
212.	2	O	H	CD ₃	H	H	Isopropyl	H	H
213.	2	O	H	CD ₃	H	H	Isobutyl	H	H
214.	2	O	H	CD ₃	H	H	Cyclohexyl	H	H
215.	2	O	H	CD ₃	H	H	Ph	H	H
216.	2	O	H	CD ₃	H	H	Methyl	4-isopropyl	H
217.	2	O	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
218.	2	O	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
219.	2	O	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
220.	2	O	H	CD ₃	H	H	Ph	4-isopropyl	H
221.	2	O	H	CD ₃	H	H	Methyl	4-phenyl	H
222.	2	O	H	CD ₃	H	H	Isopropyl	4-phenyl	H
223.	2	O	H	CD ₃	H	H	Isobutyl	4-phenyl	H
224.	2	O	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
225.	2	O	H	CD ₃	H	H	Ph	4-phenyl	H
226.	2	S	H	Ethyl	H	H	Methyl	H	H
227.	2	S	H	Ethyl	H	H	Isopropyl	H	H
228.	2	S	H	Ethyl	H	H	Isobutyl	H	H
229.	2	S	H	Ethyl	H	H	Cyclohexyl	H	H
230.	2	S	H	Ethyl	H	H	Ph	H	H
231.	2	S	H	Ethyl	H	H	Methyl	4-isopropyl	H
232.	2	S	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
233.	2	S	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
234.	2	S	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
235.	2	S	H	Ethyl	H	H	Ph	4-	H

								isopropyl	
236.	2	S	H	Ethyl	H	H	Methyl	4-phenyl	H
237.	2	S	H	Ethyl	H	H	Isopropyl	4-phenyl	H
238.	2	S	H	Ethyl	H	H	Isobutyl	4-phenyl	H
239.	2	S	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
240.	2	S	H	Ethyl	H	H	Ph	4-phenyl	H
241.	2	S	H	Isopropyl	H	H	Methyl	H	H
242.	2	S	H	Isopropyl	H	H	Isopropyl	H	H
243.	2	S	H	Isopropyl	H	H	Isobutyl	H	H
244.	2	S	H	Isopropyl	H	H	Cyclohexyl	H	H
245.	2	S	H	Isopropyl	H	H	Ph	H	H
246.	2	S	H	Isopropyl	H	H	Methyl	4-isopropyl	H
247.	2	S	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
248.	2	S	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
249.	2	S	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
250.	2	S	H	Isopropyl	H	H	Ph	4-isopropyl	H
251.	2	S	H	Isopropyl	H	H	Methyl	4-phenyl	H
252.	2	S	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
253.	2	S	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
254.	2	S	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
255.	2	S	H	Isopropyl	H	H	Ph	4-phenyl	H
256.	2	S	H	Isobutyl	H	H	Methyl	H	H
257.	2	S	H	Isobutyl	H	H	Isopropyl	H	H
258.	2	S	H	Isobutyl	H	H	Isobutyl	H	H
259.	2	S	H	Isobutyl	H	H	Cyclohexyl	H	H
260.	2	S	H	Isobutyl	H	H	Ph	H	H
261.	2	S	H	Isobutyl	H	H	Methyl	4-isopropyl	H
262.	2	S	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
263.	2	S	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
264.	2	S	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
265.	2	S	H	Isobutyl	H	H	Ph	4-isopropyl	H
266.	2	S	H	Isobutyl	H	H	Methyl	4-phenyl	H
267.	2	S	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
268.	2	S	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
269.	2	S	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H

270.	2	S	H	Isobutyl	H	H	Ph	4-phenyl	H
271.	2	S	H	Cyclohexyl	H	H	Methyl	H	H
272.	2	S	H	Cyclohexyl	H	H	Isopropyl	H	H
273.	2	S	H	Cyclohexyl	H	H	Isobutyl	H	H
274.	2	S	H	Cyclohexyl	H	H	Cyclohexyl	H	H
275.	2	S	H	Cyclohexyl	H	H	Ph	H	H
276.	2	S	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
277.	2	S	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
278.	2	S	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
279.	2	S	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
280.	2	S	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
281.	2	S	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
282.	2	S	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
283.	2	S	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
284.	2	S	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
285.	2	S	H	Cyclohexyl	H	H	Ph	4-phenyl	H
286.	2	S	H	CD ₃	H	H	Methyl	H	H
287.	2	S	H	CD ₃	H	H	Isopropyl	H	H
288.	2	S	H	CD ₃	H	H	Isobutyl	H	H
289.	2	S	H	CD ₃	H	H	Cyclohexyl	H	H
290.	2	S	H	CD ₃	H	H	Ph	H	H
291.	2	S	H	CD ₃	H	H	Methyl	4-isopropyl	H
292.	2	S	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
293.	2	S	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
294.	2	S	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
295.	2	S	H	CD ₃	H	H	Ph	4-isopropyl	H
296.	2	S	H	CD ₃	H	H	Methyl	4-phenyl	H
297.	2	S	H	CD ₃	H	H	Isopropyl	4-phenyl	H
298.	2	S	H	CD ₃	H	H	Isobutyl	4-phenyl	H
299.	2	S	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
300.	2	S	H	CD ₃	H	H	Ph	4-phenyl	H

[0155] In one embodiment, the compounds have the composition in Formula XII below:



Formula XII									
Compd.	n	X	R _x	R ₁	R ₃	R ₈	R ₄ = R ₅	R ₆	R ₇
301.	1	O	H	Ethyl	H	H	Methyl	H	H
302.	1	O	H	Ethyl	H	H	Isopropyl	H	H
303.	1	O	H	Ethyl	H	H	Isobutyl	H	H
304.	1	O	H	Ethyl	H	H	Cyclohexyl	H	H
305.	1	O	H	Ethyl	H	H	Ph	H	H
306.	1	O	H	Ethyl	H	H	Methyl	4-isopropyl	H
307.	1	O	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
308.	1	O	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
309.	1	O	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
310.	1	O	H	Ethyl	H	H	Ph	4-isopropyl	H
311.	1	O	H	Ethyl	H	H	Methyl	4-phenyl	H
312.	1	O	H	Ethyl	H	H	Isopropyl	4-phenyl	H
313.	1	O	H	Ethyl	H	H	Isobutyl	4-phenyl	H
314.	1	O	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
315.	1	O	H	Ethyl	H	H	Ph	4-phenyl	H
316.	1	O	H	Isopropyl	H	H	Methyl	H	H
317.	1	O	H	Isopropyl	H	H	Isopropyl	H	H
318.	1	O	H	Isopropyl	H	H	Isobutyl	H	H
319.	1	O	H	Isopropyl	H	H	Cyclohexyl	H	H
320.	1	O	H	Isopropyl	H	H	Ph	H	H
321.	1	O	H	Isopropyl	H	H	Methyl	4-isopropyl	H
322.	1	O	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
323.	1	O	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
324.	1	O	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
325.	1	O	H	Isopropyl	H	H	Ph	4-	H

								isopropyl	
326.	1	O	H	Isopropyl	H	H	Methyl	4-phenyl	H
327.	1	O	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
328.	1	O	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
329.	1	O	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
330.	1	O	H	Isopropyl	H	H	Ph	4-phenyl	H
331.	1	O	H	Isobutyl	H	H	Methyl	H	H
332.	1	O	H	Isobutyl	H	H	Isopropyl	H	H
333.	1	O	H	Isobutyl	H	H	Isobutyl	H	H
334.	1	O	H	Isobutyl	H	H	Cyclohexyl	H	H
335.	1	O	H	Isobutyl	H	H	Ph	H	H
336.	1	O	H	Isobutyl	H	H	Methyl	4-isopropyl	H
337.	1	O	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
338.	1	O	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
339.	1	O	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
340.	1	O	H	Isobutyl	H	H	Ph	4-isopropyl	H
341.	1	O	H	Isobutyl	H	H	Methyl	4-phenyl	H
342.	1	O	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
343.	1	O	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
344.	1	O	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
345.	1	O	H	Isobutyl	H	H	Ph	4-phenyl	H
346.	1	O	H	Cyclohexyl	H	H	Methyl	H	H
347.	1	O	H	Cyclohexyl	H	H	Isopropyl	H	H
348.	1	O	H	Cyclohexyl	H	H	Isobutyl	H	H
349.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	H	H
350.	1	O	H	Cyclohexyl	H	H	Ph	H	H
351.	1	O	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
352.	1	O	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
353.	1	O	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
354.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
355.	1	O	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
356.	1	O	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
357.	1	O	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
358.	1	O	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
359.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H

360.	1	O	H	Cyclohexyl	H	H	Ph	4-phenyl	H
361.	1	O	H	CD ₃	H	H	Methyl	H	H
362.	1	O	H	CD ₃	H	H	Isopropyl	H	H
363.	1	O	H	CD ₃	H	H	Isobutyl	H	H
364.	1	O	H	CD ₃	H	H	Cyclohexyl	H	H
365.	1	O	H	CD ₃	H	H	Ph	H	H
366.	1	O	H	CD ₃	H	H	Methyl	4-isopropyl	H
367.	1	O	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
368.	1	O	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
369.	1	O	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
370.	1	O	H	CD ₃	H	H	Ph	4-isopropyl	H
371.	1	O	H	CD ₃	H	H	Methyl	4-phenyl	H
372.	1	O	H	CD ₃	H	H	Isopropyl	4-phenyl	H
373.	1	O	H	CD ₃	H	H	Isobutyl	4-phenyl	H
374.	1	O	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
375.	1	O	H	CD ₃	H	H	Ph	4-phenyl	H
376.	1	S	H	Ethyl	H	H	Methyl	H	H
377.	1	S	H	Ethyl	H	H	Isopropyl	H	H
378.	1	S	H	Ethyl	H	H	Isobutyl	H	H
379.	1	S	H	Ethyl	H	H	Cyclohexyl	H	H
380.	1	S	H	Ethyl	H	H	Ph	H	H
381.	1	S	H	Ethyl	H	H	Methyl	4-isopropyl	H
382.	1	S	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
383.	1	S	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
384.	1	S	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
385.	1	S	H	Ethyl	H	H	Ph	4-isopropyl	H
386.	1	S	H	Ethyl	H	H	Methyl	4-phenyl	H
387.	1	S	H	Ethyl	H	H	Isopropyl	4-phenyl	H
388.	1	S	H	Ethyl	H	H	Isobutyl	4-phenyl	H
389.	1	S	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
390.	1	S	H	Ethyl	H	H	Ph	4-phenyl	H
391.	1	S	H	Isopropyl	H	H	Methyl	H	H
392.	1	S	H	Isopropyl	H	H	Isopropyl	H	H
393.	1	S	H	Isopropyl	H	H	Isobutyl	H	H
394.	1	S	H	Isopropyl	H	H	Cyclohexyl	H	H

395.	1	S	H	Isopropyl	H	H	Ph	H	H
396.	1	S	H	Isopropyl	H	H	Methyl	4-isopropyl	H
397.	1	S	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
398.	1	S	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
399.	1	S	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
400.	1	S	H	Isopropyl	H	H	Ph	4-isopropyl	H
401.	1	S	H	Isopropyl	H	H	Methyl	4-phenyl	H
402.	1	S	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
403.	1	S	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
404.	1	S	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
405.	1	S	H	Isopropyl	H	H	Ph	4-phenyl	H
406.	1	S	H	Isobutyl	H	H	Methyl	H	H
407.	1	S	H	Isobutyl	H	H	Isopropyl	H	H
408.	1	S	H	Isobutyl	H	H	Isobutyl	H	H
409.	1	S	H	Isobutyl	H	H	Cyclohexyl	H	H
410.	1	S	H	Isobutyl	H	H	Ph	H	H
411.	1	S	H	Isobutyl	H	H	Methyl	4-isopropyl	H
412.	1	S	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
413.	1	S	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
414.	1	S	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
415.	1	S	H	Isobutyl	H	H	Ph	4-isopropyl	H
416.	1	S	H	Isobutyl	H	H	Methyl	4-phenyl	H
417.	1	S	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
418.	1	S	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
419.	1	S	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
420.	1	S	H	Isobutyl	H	H	Ph	4-phenyl	H
421.	1	S	H	Cyclohexyl	H	H	Methyl	H	H
422.	1	S	H	Cyclohexyl	H	H	Isopropyl	H	H
423.	1	S	H	Cyclohexyl	H	H	Isobutyl	H	H
424.	1	S	H	Cyclohexyl	H	H	Cyclohexyl	H	H
425.	1	S	H	Cyclohexyl	H	H	Ph	H	H
426.	1	S	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
427.	1	S	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H

428.	1	S	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
429.	1	S	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
430.	1	S	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
431.	1	S	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
432.	1	S	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
433.	1	S	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
434.	1	S	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
435.	1	S	H	Cyclohexyl	H	H	Ph	4-phenyl	H
436.	1	S	H	CD ₃	H	H	Methyl	H	H
437.	1	S	H	CD ₃	H	H	Isopropyl	H	H
438.	1	S	H	CD ₃	H	H	Isobutyl	H	H
439.	1	S	H	CD ₃	H	H	Cyclohexyl	H	H
440.	1	S	H	CD ₃	H	H	Ph	H	H
441.	1	S	H	CD ₃	H	H	Methyl	4-isopropyl	H
442.	1	S	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
443.	1	S	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
444.	1	S	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
445.	1	S	H	CD ₃	H	H	Ph	4-isopropyl	H
446.	1	S	H	CD ₃	H	H	Methyl	4-phenyl	H
447.	1	S	H	CD ₃	H	H	Isopropyl	4-phenyl	H
448.	1	S	H	CD ₃	H	H	Isobutyl	4-phenyl	H
449.	1	S	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
450.	1	S	H	CD ₃	H	H	Ph	4-phenyl	H
451.	2	O	H	Ethyl	H	H	Methyl	H	H
452.	2	O	H	Ethyl	H	H	Isopropyl	H	H
453.	2	O	H	Ethyl	H	H	Isobutyl	H	H
454.	2	O	H	Ethyl	H	H	Cyclohexyl	H	H
455.	2	O	H	Ethyl	H	H	Ph	H	H
456.	2	O	H	Ethyl	H	H	Methyl	4-isopropyl	H
457.	2	O	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
458.	2	O	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
459.	2	O	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
460.	2	O	H	Ethyl	H	H	Ph	4-	H

								isopropyl	
461.	2	O	H	Ethyl	H	H	Methyl	4-phenyl	H
462.	2	O	H	Ethyl	H	H	Isopropyl	4-phenyl	H
463.	2	O	H	Ethyl	H	H	Isobutyl	4-phenyl	H
464.	2	O	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
465.	2	O	H	Ethyl	H	H	Ph	4-phenyl	H
466.	2	O	H	Isopropyl	H	H	Methyl	H	H
467.	2	O	H	Isopropyl	H	H	Isopropyl	H	H
468.	2	O	H	Isopropyl	H	H	Isobutyl	H	H
469.	2	O	H	Isopropyl	H	H	Cyclohexyl	H	H
470.	2	O	H	Isopropyl	H	H	Ph	H	H
471.	2	O	H	Isopropyl	H	H	Methyl	4-isopropyl	H
472.	2	O	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
473.	2	O	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
474.	2	O	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
475.	2	O	H	Isopropyl	H	H	Ph	4-isopropyl	H
476.	2	O	H	Isopropyl	H	H	Methyl	4-phenyl	H
477.	2	O	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
478.	2	O	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
479.	2	O	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
480.	2	O	H	Isopropyl	H	H	Ph	4-phenyl	H
481.	2	O	H	Isobutyl	H	H	Methyl	H	H
482.	2	O	H	Isobutyl	H	H	Isopropyl	H	H
483.	2	O	H	Isobutyl	H	H	Isobutyl	H	H
484.	2	O	H	Isobutyl	H	H	Cyclohexyl	H	H
485.	2	O	H	Isobutyl	H	H	Ph	H	H
486.	2	O	H	Isobutyl	H	H	Methyl	4-isopropyl	H
487.	2	O	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
488.	2	O	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
489.	2	O	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
490.	2	O	H	Isobutyl	H	H	Ph	4-isopropyl	H
491.	2	O	H	Isobutyl	H	H	Methyl	4-phenyl	H
492.	2	O	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
493.	2	O	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
494.	2	O	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H

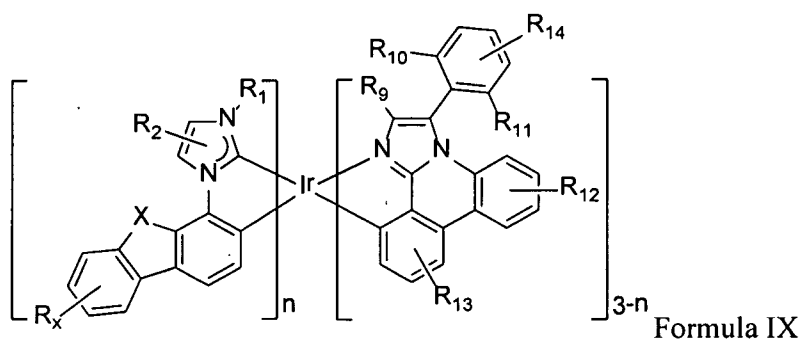
495.	2	O	H	Isobutyl	H	H	Ph	4-phenyl	H
496.	2	O	H	Cyclohexyl	H	H	Methyl	H	H
497.	2	O	H	Cyclohexyl	H	H	Isopropyl	H	H
498.	2	O	H	Cyclohexyl	H	H	Isobutyl	H	H
499.	2	O	H	Cyclohexyl	H	H	Cyclohexyl	H	H
500.	2	O	H	Cyclohexyl	H	H	Ph	H	H
501.	2	O	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
502.	2	O	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
503.	2	O	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
504.	2	O	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
505.	2	O	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
506.	2	O	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
507.	2	O	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
508.	2	O	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
509.	2	O	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
510.	2	O	H	Cyclohexyl	H	H	Ph	4-phenyl	H
511.	2	O	H	CD ₃	H	H	Methyl	H	H
512.	2	O	H	CD ₃	H	H	Isopropyl	H	H
513.	2	O	H	CD ₃	H	H	Isobutyl	H	H
514.	2	O	H	CD ₃	H	H	Cyclohexyl	H	H
515.	2	O	H	CD ₃	H	H	Ph	H	H
516.	2	O	H	CD ₃	H	H	Methyl	4-isopropyl	H
517.	2	O	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
518.	2	O	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
519.	2	O	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
520.	2	O	H	CD ₃	H	H	Ph	4-isopropyl	H
521.	2	O	H	CD ₃	H	H	Methyl	4-phenyl	H
522.	2	O	H	CD ₃	H	H	Isopropyl	4-phenyl	H
523.	2	O	H	CD ₃	H	H	Isobutyl	4-phenyl	H
524.	2	O	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
525.	2	O	H	CD ₃	H	H	Ph	4-phenyl	H
526.	2	S	H	Ethyl	H	H	Methyl	H	H
527.	2	S	H	Ethyl	H	H	Isopropyl	H	H
528.	2	S	H	Ethyl	H	H	Isobutyl	H	H
529.	2	S	H	Ethyl	H	H	Cyclohexyl	H	H

530.	2	S	H	Ethyl	H	H	Ph	H	H
531.	2	S	H	Ethyl	H	H	Methyl	4-isopropyl	H
532.	2	S	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
533.	2	S	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
534.	2	S	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
535.	2	S	H	Ethyl	H	H	Ph	4-isopropyl	H
536.	2	S	H	Ethyl	H	H	Methyl	4-phenyl	H
537.	2	S	H	Ethyl	H	H	Isopropyl	4-phenyl	H
538.	2	S	H	Ethyl	H	H	Isobutyl	4-phenyl	H
539.	2	S	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
540.	2	S	H	Ethyl	H	H	Ph	4-phenyl	H
541.	2	S	H	Isopropyl	H	H	Methyl	H	H
542.	2	S	H	Isopropyl	H	H	Isopropyl	H	H
543.	2	S	H	Isopropyl	H	H	Isobutyl	H	H
544.	2	S	H	Isopropyl	H	H	Cyclohexyl	H	H
545.	2	S	H	Isopropyl	H	H	Ph	H	H
546.	2	S	H	Isopropyl	H	H	Methyl	4-isopropyl	H
547.	2	S	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
548.	2	S	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
549.	2	S	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
550.	2	S	H	Isopropyl	H	H	Ph	4-isopropyl	H
551.	2	S	H	Isopropyl	H	H	Methyl	4-phenyl	H
552.	2	S	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
553.	2	S	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
554.	2	S	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
555.	2	S	H	Isopropyl	H	H	Ph	4-phenyl	H
556.	2	S	H	Isobutyl	H	H	Methyl	H	H
557.	2	S	H	Isobutyl	H	H	Isopropyl	H	H
558.	2	S	H	Isobutyl	H	H	Isobutyl	H	H
559.	2	S	H	Isobutyl	H	H	Cyclohexyl	H	H
560.	2	S	H	Isobutyl	H	H	Ph	H	H
561.	2	S	H	Isobutyl	H	H	Methyl	4-isopropyl	H
562.	2	S	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H

563.	2	S	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
564.	2	S	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
565.	2	S	H	Isobutyl	H	H	Ph	4-isopropyl	H
566.	2	S	H	Isobutyl	H	H	Methyl	4-phenyl	H
567.	2	S	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
568.	2	S	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
569.	2	S	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
570.	2	S	H	Isobutyl	H	H	Ph	4-phenyl	H
571.	2	S	H	Cyclohexyl	H	H	Methyl	H	H
572.	2	S	H	Cyclohexyl	H	H	Isopropyl	H	H
573.	2	S	H	Cyclohexyl	H	H	Isobutyl	H	H
574.	2	S	H	Cyclohexyl	H	H	Cyclohexyl	H	H
575.	2	S	H	Cyclohexyl	H	H	Ph	H	H
576.	2	S	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
577.	2	S	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
578.	2	S	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
579.	2	S	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
580.	2	S	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
581.	2	S	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
582.	2	S	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
583.	2	S	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
584.	2	S	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
585.	2	S	H	Cyclohexyl	H	H	Ph	4-phenyl	H
586.	2	S	H	CD ₃	H	H	Methyl	H	H
587.	2	S	H	CD ₃	H	H	Isopropyl	H	H
588.	2	S	H	CD ₃	H	H	Isobutyl	H	H
589.	2	S	H	CD ₃	H	H	Cyclohexyl	H	H
590.	2	S	H	CD ₃	H	H	Ph	H	H
591.	2	S	H	CD ₃	H	H	Methyl	4-isopropyl	H
592.	2	S	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
593.	2	S	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
594.	2	S	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
595.	2	S	H	CD ₃	H	H	Ph	4-	H

								isopropyl	
596.	2	S	H	CD ₃	H	H	Methyl	4-phenyl	H
597.	2	S	H	CD ₃	H	H	Isopropyl	4-phenyl	H
598.	2	S	H	CD ₃	H	H	Isobutyl	4-phenyl	H
599.	2	S	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
600.	2	S	H	CD ₃	H	H	Ph	4-phenyl	H

[0156] In one embodiment, the compounds have the composition of Formula IX below:



Formula IX									
Compd.	n	X	R _x	R ₁	R ₂	R ₉	R ₁₀ = R ₁₁	R ₁₄	R ₁₂ = R ₁₃
601.	1	O	H	Ethyl	H	H	Methyl	H	H
602.	1	O	H	Ethyl	H	H	Isopropyl	H	H
603.	1	O	H	Ethyl	H	H	Isobutyl	H	H
604.	1	O	H	Ethyl	H	H	Cyclohexyl	H	H
605.	1	O	H	Ethyl	H	H	Ph	H	H
606.	1	O	H	Ethyl	H	H	Methyl	4-isopropyl	H
607.	1	O	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
608.	1	O	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
609.	1	O	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
610.	1	O	H	Ethyl	H	H	Ph	4-isopropyl	H
611.	1	O	H	Ethyl	H	H	Methyl	4-phenyl	H
612.	1	O	H	Ethyl	H	H	Isopropyl	4-phenyl	H
613.	1	O	H	Ethyl	H	H	Isobutyl	4-phenyl	H
614.	1	O	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
615.	1	O	H	Ethyl	H	H	Ph	4-phenyl	H

616.	1	O	H	Isopropyl	H	H	Methyl	H	H
617.	1	O	H	Isopropyl	H	H	Isopropyl	H	H
618.	1	O	H	Isopropyl	H	H	Isobutyl	H	H
619.	1	O	H	Isopropyl	H	H	Cyclohexyl	H	H
620.	1	O	H	Isopropyl	H	H	Ph	H	H
621.	1	O	H	Isopropyl	H	H	Methyl	4-isopropyl	H
622.	1	O	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
623.	1	O	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
624.	1	O	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
625.	1	O	H	Isopropyl	H	H	Ph	4-isopropyl	H
626.	1	O	H	Isopropyl	H	H	Methyl	4-phenyl	H
627.	1	O	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
628.	1	O	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
629.	1	O	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
630.	1	O	H	Isopropyl	H	H	Ph	4-phenyl	H
631.	1	O	H	Isobutyl	H	H	Methyl	H	H
632.	1	O	H	Isobutyl	H	H	Isopropyl	H	H
633.	1	O	H	Isobutyl	H	H	Isobutyl	H	H
634.	1	O	H	Isobutyl	H	H	Cyclohexyl	H	H
635.	1	O	H	Isobutyl	H	H	Ph	H	H
636.	1	O	H	Isobutyl	H	H	Methyl	4-isopropyl	H
637.	1	O	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
638.	1	O	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
639.	1	O	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
640.	1	O	H	Isobutyl	H	H	Ph	4-isopropyl	H
641.	1	O	H	Isobutyl	H	H	Methyl	4-phenyl	H
642.	1	O	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
643.	1	O	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
644.	1	O	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
645.	1	O	H	Isobutyl	H	H	Ph	4-phenyl	H
646.	1	O	H	Cyclohexyl	H	H	Methyl	H	H
647.	1	O	H	Cyclohexyl	H	H	Isopropyl	H	H
648.	1	O	H	Cyclohexyl	H	H	Isobutyl	H	H
649.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	H	H
650.	1	O	H	Cyclohexyl	H	H	Ph	H	H

651.	1	O	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
652.	1	O	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
653.	1	O	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
654.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
655.	1	O	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
656.	1	O	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
657.	1	O	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
658.	1	O	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
659.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
660.	1	O	H	Cyclohexyl	H	H	Ph	4-phenyl	H
661.	1	O	H	Cyclohexyl	H	H	Methyl	H	H
662.	1	O	H	CD ₃	H	H	Isopropyl	H	H
663.	1	O	H	CD ₃	H	H	Isobutyl	H	H
664.	1	O	H	CD ₃	H	H	Cyclohexyl	H	H
665.	1	O	H	CD ₃	H	H	Ph	H	H
666.	1	O	H	CD ₃	H	H	Methyl	4-isopropyl	H
667.	1	O	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
668.	1	O	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
669.	1	O	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
670.	1	O	H	CD ₃	H	H	Ph	4-isopropyl	H
671.	1	O	H	CD ₃	H	H	Methyl	4-phenyl	H
672.	1	O	H	CD ₃	H	H	Isopropyl	4-phenyl	H
673.	1	O	H	CD ₃	H	H	Isobutyl	4-phenyl	H
674.	1	O	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
675.	1	O	H	CD ₃	H	H	Ph	4-phenyl	H
676.	1	S	H	Ethyl	H	H	Methyl	H	H
677.	1	S	H	Ethyl	H	H	Isopropyl	H	H
678.	1	S	H	Ethyl	H	H	Isobutyl	H	H
679.	1	S	H	Ethyl	H	H	Cyclohexyl	H	H
680.	1	S	H	Ethyl	H	H	Ph	H	H
681.	1	S	H	Ethyl	H	H	Methyl	4-isopropyl	H
682.	1	S	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
683.	1	S	H	Ethyl	H	H	Isobutyl	4-	H

								isopropyl	
684.	1	S	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
685.	1	S	H	Ethyl	H	H	Ph	4-isopropyl	H
686.	1	S	H	Ethyl	H	H	Methyl	4-phenyl	H
687.	1	S	H	Ethyl	H	H	Isopropyl	4-phenyl	H
688.	1	S	H	Ethyl	H	H	Isobutyl	4-phenyl	H
689.	1	S	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
690.	1	S	H	Ethyl	H	H	Ph	4-phenyl	H
691.	1	S	H	Isopropyl	H	H	Methyl	H	H
692.	1	S	H	Isopropyl	H	H	Isopropyl	H	H
693.	1	S	H	Isopropyl	H	H	Isobutyl	H	H
694.	1	S	H	Isopropyl	H	H	Cyclohexyl	H	H
695.	1	S	H	Isopropyl	H	H	Ph	H	H
696.	1	S	H	Isopropyl	H	H	Methyl	4-isopropyl	H
697.	1	S	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
698.	1	S	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
699.	1	S	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
700.	1	S	H	Isopropyl	H	H	Ph	4-isopropyl	H
701.	1	S	H	Isopropyl	H	H	Methyl	4-phenyl	H
702.	1	S	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
703.	1	S	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
704.	1	S	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
705.	1	S	H	Isopropyl	H	H	Ph	4-phenyl	H
706.	1	S	H	Isobutyl	H	H	Methyl	H	H
707.	1	S	H	Isobutyl	H	H	Isopropyl	H	H
708.	1	S	H	Isobutyl	H	H	Isobutyl	H	H
709.	1	S	H	Isobutyl	H	H	Cyclohexyl	H	H
710.	1	S	H	Isobutyl	H	H	Ph	H	H
711.	1	S	H	Isobutyl	H	H	Methyl	4-isopropyl	H
712.	1	S	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
713.	1	S	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
714.	1	S	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
715.	1	S	H	Isobutyl	H	H	Ph	4-isopropyl	H

716.	1	S	H	Isobutyl	H	H	Methyl	4-phenyl	H
717.	1	S	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
718.	1	S	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
719.	1	S	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
720.	1	S	H	Isobutyl	H	H	Ph	4-phenyl	H
721.	1	S	H	Cyclohexyl	H	H	Methyl	H	H
722.	1	S	H	Cyclohexyl	H	H	Isopropyl	H	H
723.	1	S	H	Cyclohexyl	H	H	Isobutyl	H	H
724.	1	S	H	Cyclohexyl	H	H	Cyclohexyl	H	H
725.	1	S	H	Cyclohexyl	H	H	Ph	H	H
726.	1	S	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
727.	1	S	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
728.	1	S	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
729.	1	S	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
730.	1	S	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
731.	1	S	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
732.	1	S	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
733.	1	S	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
734.	1	S	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
735.	1	S	H	Cyclohexyl	H	H	Ph	4-phenyl	H
736.	1	S	H	CD ₃	H	H	Methyl	H	H
737.	1	S	H	CD ₃	H	H	Isopropyl	H	H
738.	1	S	H	CD ₃	H	H	Isobutyl	H	H
739.	1	S	H	CD ₃	H	H	Cyclohexyl	H	H
740.	1	S	H	CD ₃	H	H	Ph	H	H
741.	1	S	H	CD ₃	H	H	Methyl	4-isopropyl	H
742.	1	S	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
743.	1	S	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
744.	1	S	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
745.	1	S	H	CD ₃	H	H	Ph	4-isopropyl	H
746.	1	S	H	CD ₃	H	H	Methyl	4-phenyl	H
747.	1	S	H	CD ₃	H	H	Isopropyl	4-phenyl	H
748.	1	S	H	CD ₃	H	H	Isobutyl	4-phenyl	H
749.	1	S	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
750.	1	S	H	CD ₃	H	H	Ph	4-phenyl	H

751.	2	O	H	Ethyl	H	H	Methyl	H	H
752.	2	O	H	Ethyl	H	H	Isopropyl	H	H
753.	2	O	H	Ethyl	H	H	Isobutyl	H	H
754.	2	O	H	Ethyl	H	H	Cyclohexyl	H	H
755.	2	O	H	Ethyl	H	H	Ph	H	H
756.	2	O	H	Ethyl	H	H	Methyl	4-isopropyl	H
757.	2	O	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
758.	2	O	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
759.	2	O	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
760.	2	O	H	Ethyl	H	H	Ph	4-isopropyl	H
761.	2	O	H	Ethyl	H	H	Methyl	4-phenyl	H
762.	2	O	H	Ethyl	H	H	Isopropyl	4-phenyl	H
763.	2	O	H	Ethyl	H	H	Isobutyl	4-phenyl	H
764.	2	O	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
765.	2	O	H	Ethyl	H	H	Ph	4-phenyl	H
766.	2	O	H	Isopropyl	H	H	Methyl	H	H
767.	2	O	H	Isopropyl	H	H	Isopropyl	H	H
768.	2	O	H	Isopropyl	H	H	Isobutyl	H	H
769.	2	O	H	Isopropyl	H	H	Cyclohexyl	H	H
770.	2	O	H	Isopropyl	H	H	Ph	H	H
771.	2	O	H	Isopropyl	H	H	Methyl	4-isopropyl	H
772.	2	O	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
773.	2	O	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
774.	2	O	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
775.	2	O	H	Isopropyl	H	H	Ph	4-isopropyl	H
776.	2	O	H	Isopropyl	H	H	Methyl	4-phenyl	H
777.	2	O	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
778.	2	O	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
779.	2	O	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
780.	2	O	H	Isopropyl	H	H	Ph	4-phenyl	H
781.	2	O	H	Isobutyl	H	H	Methyl	H	H
782.	2	O	H	Isobutyl	H	H	Isopropyl	H	H
783.	2	O	H	Isobutyl	H	H	Isobutyl	H	H
784.	2	O	H	Isobutyl	H	H	Cyclohexyl	H	H
785.	2	O	H	Isobutyl	H	H	Ph	H	H

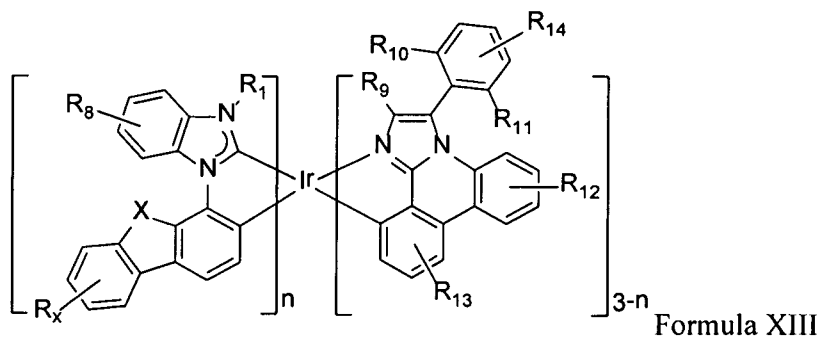
786.	2	O	H	Isobutyl	H	H	Methyl	4-isopropyl	H
787.	2	O	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
788.	2	O	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
789.	2	O	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
790.	2	O	H	Isobutyl	H	H	Ph	4-isopropyl	H
791.	2	O	H	Isobutyl	H	H	Methyl	4-phenyl	H
792.	2	O	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
793.	2	O	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
794.	2	O	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
795.	2	O	H	Isobutyl	H	H	Ph	4-phenyl	H
796.	2	O	H	Cyclohexyl	H	H	Methyl	H	H
797.	2	O	H	Cyclohexyl	H	H	Isopropyl	H	H
798.	2	O	H	Cyclohexyl	H	H	Isobutyl	H	H
799.	2	O	H	Cyclohexyl	H	H	Cyclohexyl	H	H
800.	2	O	H	Cyclohexyl	H	H	Ph	H	H
801.	2	O	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
802.	2	O	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
803.	2	O	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
804.	2	O	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
805.	2	O	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
806.	2	O	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
807.	2	O	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
808.	2	O	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
809.	2	O	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
810.	2	O	H	Cyclohexyl	H	H	Ph	4-phenyl	H
811.	2	O	H	CD ₃	H	H	Methyl	H	H
812.	2	O	H	CD ₃	H	H	Isopropyl	H	H
813.	2	O	H	CD ₃	H	H	Isobutyl	H	H
814.	2	O	H	CD ₃	H	H	Cyclohexyl	H	H
815.	2	O	H	CD ₃	H	H	Ph	H	H
816.	2	O	H	CD ₃	H	H	Methyl	4-isopropyl	H
817.	2	O	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
818.	2	O	H	CD ₃	H	H	Isobutyl	4-	H

								isopropyl	
819.	2	O	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
820.	2	O	H	CD ₃	H	H	Ph	4-isopropyl	H
821.	2	O	H	CD ₃	H	H	Methyl	4-phenyl	H
822.	2	O	H	CD ₃	H	H	Isopropyl	4-phenyl	H
823.	2	O	H	CD ₃	H	H	Isobutyl	4-phenyl	H
824.	2	O	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
825.	2	O	H	CD ₃	H	H	Ph	4-phenyl	H
826.	2	S	H	Ethyl	H	H	Methyl	H	H
827.	2	S	H	Ethyl	H	H	Isopropyl	H	H
828.	2	S	H	Ethyl	H	H	Isobutyl	H	H
829.	2	S	H	Ethyl	H	H	Cyclohexyl	H	H
830.	2	S	H	Ethyl	H	H	Ph	H	H
831.	2	S	H	Ethyl	H	H	Methyl	4-isopropyl	H
832.	2	S	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
833.	2	S	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
834.	2	S	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
835.	2	S	H	Ethyl	H	H	Ph	4-isopropyl	H
836.	2	S	H	Ethyl	H	H	Methyl	4-phenyl	H
837.	2	S	H	Ethyl	H	H	Isopropyl	4-phenyl	H
838.	2	S	H	Ethyl	H	H	Isobutyl	4-phenyl	H
839.	2	S	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
840.	2	S	H	Ethyl	H	H	Ph	4-phenyl	H
841.	2	S	H	Isopropyl	H	H	Methyl	H	H
842.	2	S	H	Isopropyl	H	H	Isopropyl	H	H
843.	2	S	H	Isopropyl	H	H	Isobutyl	H	H
844.	2	S	H	Isopropyl	H	H	Cyclohexyl	H	H
845.	2	S	H	Isopropyl	H	H	Ph	H	H
846.	2	S	H	Isopropyl	H	H	Methyl	4-isopropyl	H
847.	2	S	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
848.	2	S	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
849.	2	S	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
850.	2	S	H	Isopropyl	H	H	Ph	4-isopropyl	H

851.	2	S	H	Isopropyl	H	H	Methyl	4-phenyl	H
852.	2	S	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
853.	2	S	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
854.	2	S	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
855.	2	S	H	Isopropyl	H	H	Ph	4-phenyl	H
856.	2	S	H	Isobutyl	H	H	Methyl	H	H
857.	2	S	H	Isobutyl	H	H	Isopropyl	H	H
858.	2	S	H	Isobutyl	H	H	Isobutyl	H	H
859.	2	S	H	Isobutyl	H	H	Cyclohexyl	H	H
860.	2	S	H	Isobutyl	H	H	Ph	H	H
861.	2	S	H	Isobutyl	H	H	Methyl	4-isopropyl	H
862.	2	S	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
863.	2	S	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
864.	2	S	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
865.	2	S	H	Isobutyl	H	H	Ph	4-isopropyl	H
866.	2	S	H	Isobutyl	H	H	Methyl	4-phenyl	H
867.	2	S	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
868.	2	S	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
869.	2	S	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
870.	2	S	H	Isobutyl	H	H	Ph	4-phenyl	H
871.	2	S	H	Cyclohexyl	H	H	Methyl	H	H
872.	2	S	H	Cyclohexyl	H	H	Isopropyl	H	H
873.	2	S	H	Cyclohexyl	H	H	Isobutyl	H	H
874.	2	S	H	Cyclohexyl	H	H	Cyclohexyl	H	H
875.	2	S	H	Cyclohexyl	H	H	Ph	H	H
876.	2	S	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
877.	2	S	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
878.	2	S	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
879.	2	S	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
880.	2	S	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
881.	2	S	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
882.	2	S	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
883.	2	S	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
884.	2	S	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
885.	2	S	H	Cyclohexyl	H	H	Ph	4-phenyl	H

886.	2	S	H	CD ₃	H	H	Methyl	H	H
887.	2	S	H	CD ₃	H	H	Isopropyl	H	H
888.	2	S	H	CD ₃	H	H	Isobutyl	H	H
889.	2	S	H	CD ₃	H	H	Cyclohexyl	H	H
890.	2	S	H	CD ₃	H	H	Ph	H	H
891.	2	S	H	CD ₃	H	H	Methyl	4-isopropyl	H
892.	2	S	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
893.	2	S	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
894.	2	S	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
895.	2	S	H	CD ₃	H	H	Ph	4-isopropyl	H
896.	2	S	H	CD ₃	H	H	Methyl	4-phenyl	H
897.	2	S	H	CD ₃	H	H	Isopropyl	4-phenyl	H
898.	2	S	H	CD ₃	H	H	Isobutyl	4-phenyl	H
899.	2	S	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
900.	2	S	H	CD ₃	H	H	Ph	4-phenyl	H

[0157] In one embodiment, the compounds have the composition of Formula XIII below:



Formula XIII									
Compd.	n	X	R _x	R ₁	R ₈	R ₉	R ₁₀ = R ₁₁	R ₁₄	R ₁₂ = R ₁₃
901.	1	O	H	Ethyl	H	H	Methyl	H	H
902.	1	O	H	Ethyl	H	H	Isopropyl	H	H
903.	1	O	H	Ethyl	H	H	Isobutyl	H	H
904.	1	O	H	Ethyl	H	H	Cyclohexyl	H	H
905.	1	O	H	Ethyl	H	H	Ph	H	H
906.	1	O	H	Ethyl	H	H	Methyl	4-isopropyl	H

907.	1	O	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
908.	1	O	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
909.	1	O	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
910.	1	O	H	Ethyl	H	H	Ph	4-isopropyl	H
911.	1	O	H	Ethyl	H	H	Methyl	4-phenyl	H
912.	1	O	H	Ethyl	H	H	Isopropyl	4-phenyl	H
913.	1	O	H	Ethyl	H	H	Isobutyl	4-phenyl	H
914.	1	O	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
915.	1	O	H	Ethyl	H	H	Ph	4-phenyl	H
916.	1	O	H	Isopropyl	H	H	Methyl	H	H
917.	1	O	H	Isopropyl	H	H	Isopropyl	H	H
918.	1	O	H	Isopropyl	H	H	Isobutyl	H	H
919.	1	O	H	Isopropyl	H	H	Cyclohexyl	H	H
920.	1	O	H	Isopropyl	H	H	Ph	H	H
921.	1	O	H	Isopropyl	H	H	Methyl	4-isopropyl	H
922.	1	O	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
923.	1	O	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
924.	1	O	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
925.	1	O	H	Isopropyl	H	H	Ph	4-isopropyl	H
926.	1	O	H	Isopropyl	H	H	Methyl	4-phenyl	H
927.	1	O	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
928.	1	O	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
929.	1	O	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
930.	1	O	H	Isopropyl	H	H	Ph	4-phenyl	H
931.	1	O	H	Isobutyl	H	H	Methyl	H	H
932.	1	O	H	Isobutyl	H	H	Isopropyl	H	H
933.	1	O	H	Isobutyl	H	H	Isobutyl	H	H
934.	1	O	H	Isobutyl	H	H	Cyclohexyl	H	H
935.	1	O	H	Isobutyl	H	H	Ph	H	H
936.	1	O	H	Isobutyl	H	H	Methyl	4-isopropyl	H
937.	1	O	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
938.	1	O	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
939.	1	O	H	Isobutyl	H	H	Cyclohexyl	4-	H

								isopropyl	
940.	1	O	H	Isobutyl	H	H	Ph	4-isopropyl	H
941.	1	O	H	Isobutyl	H	H	Methyl	4-phenyl	H
942.	1	O	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
943.	1	O	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
944.	1	O	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
945.	1	O	H	Isobutyl	H	H	Ph	4-phenyl	H
946.	1	O	H	Cyclohexyl	H	H	Methyl	H	H
947.	1	O	H	Cyclohexyl	H	H	Isopropyl	H	H
948.	1	O	H	Cyclohexyl	H	H	Isobutyl	H	H
949.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	H	H
950.	1	O	H	Cyclohexyl	H	H	Ph	H	H
951.	1	O	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
952.	1	O	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
953.	1	O	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
954.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
955.	1	O	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
956.	1	O	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
957.	1	O	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
958.	1	O	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
959.	1	O	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
960.	1	O	H	Cyclohexyl	H	H	Ph	4-phenyl	H
961.	1	O	H	CD ₃	H	H	Methyl	H	H
962.	1	O	H	CD ₃	H	H	Isopropyl	H	H
963.	1	O	H	CD ₃	H	H	Isobutyl	H	H
964.	1	O	H	CD ₃	H	H	Cyclohexyl	H	H
965.	1	O	H	CD ₃	H	H	Ph	H	H
966.	1	O	H	CD ₃	H	H	Methyl	4-isopropyl	H
967.	1	O	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
968.	1	O	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
969.	1	O	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
970.	1	O	H	CD ₃	H	H	Ph	4-isopropyl	H
971.	1	O	H	CD ₃	H	H	Methyl	4-phenyl	H
972.	1	O	H	CD ₃	H	H	Isopropyl	4-phenyl	H

973.	1	O	H	CD ₃	H	H	Isobutyl	4-phenyl	H
974.	1	O	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
975.	1	O	H	CD ₃	H	H	Ph	4-phenyl	H
976.	1	S	H	Ethyl	H	H	Methyl	H	H
977.	1	S	H	Ethyl	H	H	Isopropyl	H	H
978.	1	S	H	Ethyl	H	H	Isobutyl	H	H
979.	1	S	H	Ethyl	H	H	Cyclohexyl	H	H
980.	1	S	H	Ethyl	H	H	Ph	H	H
981.	1	S	H	Ethyl	H	H	Methyl	4-isopropyl	H
982.	1	S	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
983.	1	S	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
984.	1	S	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
985.	1	S	H	Ethyl	H	H	Ph	4-isopropyl	H
986.	1	S	H	Ethyl	H	H	Methyl	4-phenyl	H
987.	1	S	H	Ethyl	H	H	Isopropyl	4-phenyl	H
988.	1	S	H	Ethyl	H	H	Isobutyl	4-phenyl	H
989.	1	S	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
990.	1	S	H	Ethyl	H	H	Ph	4-phenyl	H
991.	1	S	H	Isopropyl	H	H	Methyl	H	H
992.	1	S	H	Isopropyl	H	H	Isopropyl	H	H
993.	1	S	H	Isopropyl	H	H	Isobutyl	H	H
994.	1	S	H	Isopropyl	H	H	Cyclohexyl	H	H
995.	1	S	H	Isopropyl	H	H	Ph	H	H
996.	1	S	H	Isopropyl	H	H	Methyl	4-isopropyl	H
997.	1	S	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
998.	1	S	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
999.	1	S	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
1000	1	S	H	Isopropyl	H	H	Ph	4-isopropyl	H
1001	1	S	H	Isopropyl	H	H	Methyl	4-phenyl	H
1002	1	S	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
1003	1	S	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
1004	1	S	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
1005	1	S	H	Isopropyl	H	H	Ph	4-phenyl	H
1006	1	S	H	Isobutyl	H	H	Methyl	H	H
1007	1	S	H	Isobutyl	H	H	Isopropyl	H	H

1008	1	S	H	Isobutyl	H	H	Isobutyl	H	H
1009	1	S	H	Isobutyl	H	H	Cyclohexyl	H	H
1010	1	S	H	Isobutyl	H	H	Ph	H	H
1011	1	S	H	Isobutyl	H	H	Methyl	4-isopropyl	H
1012	1	S	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
1013	1	S	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
1014	1	S	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
1015	1	S	H	Isobutyl	H	H	Ph	4-isopropyl	H
1016	1	S	H	Isobutyl	H	H	Methyl	4-phenyl	H
1017	1	S	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
1018	1	S	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
1019	1	S	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
1020	1	S	H	Isobutyl	H	H	Ph	4-phenyl	H
1021	1	S	H	Cyclohexyl	H	H	Methyl	H	H
1022	1	S	H	Cyclohexyl	H	H	Isopropyl	H	H
1023	1	S	H	Cyclohexyl	H	H	Isobutyl	H	H
1024	1	S	H	Cyclohexyl	H	H	Cyclohexyl	H	H
1025	1	S	H	Cyclohexyl	H	H	Ph	H	H
1026	1	S	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
1027	1	S	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
1028	1	S	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
1029	1	S	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
1030	1	S	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
1031	1	S	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
1032	1	S	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
1033	1	S	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
1034	1	S	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
1035	1	S	H	Cyclohexyl	H	H	Ph	4-phenyl	H
1036	1	S	H	CD ₃	H	H	Methyl	H	H
1037	1	S	H	CD ₃	H	H	Isopropyl	H	H
1038	1	S	H	CD ₃	H	H	Isobutyl	H	H
1039	1	S	H	CD ₃	H	H	Cyclohexyl	H	H
1040	1	S	H	CD ₃	H	H	Ph	H	H
1041	1	S	H	CD ₃	H	H	Methyl	4-isopropyl	H

1042	1	S	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
1043	1	S	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
1044	1	S	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
1045	1	S	H	CD ₃	H	H	Ph	4-isopropyl	H
1046	1	S	H	CD ₃	H	H	Methyl	4-phenyl	H
1047	1	S	H	CD ₃	H	H	Isopropyl	4-phenyl	H
1048	1	S	H	CD ₃	H	H	Isobutyl	4-phenyl	H
1049	1	S	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
1050	1	S	H	CD ₃	H	H	Ph	4-phenyl	H
1051	2	O	H	Ethyl	H	H	Methyl	H	H
1052	2	O	H	Ethyl	H	H	Isopropyl	H	H
1053	2	O	H	Ethyl	H	H	Isobutyl	H	H
1054	2	O	H	Ethyl	H	H	Cyclohexyl	H	H
1055	2	O	H	Ethyl	H	H	Ph	H	H
1056	2	O	H	Ethyl	H	H	Methyl	4-isopropyl	H
1057	2	O	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
1058	2	O	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
1059	2	O	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
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1070	2	O	H	Isopropyl	H	H	Ph	H	H
1071	2	O	H	Isopropyl	H	H	Methyl	4-isopropyl	H
1072	2	O	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
1073	2	O	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
1074	2	O	H	Isopropyl	H	H	Cyclohexyl	4-	H

								isopropyl	
1075	2	O	H	Isopropyl	H	H	Ph	4-isopropyl	H
1076	2	O	H	Isopropyl	H	H	Methyl	4-phenyl	H
1077	2	O	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
1078	2	O	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
1079	2	O	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
1080	2	O	H	Isopropyl	H	H	Ph	4-phenyl	H
1081	2	O	H	Isobutyl	H	H	Methyl	H	H
1082	2	O	H	Isobutyl	H	H	Isopropyl	H	H
1083	2	O	H	Isobutyl	H	H	Isobutyl	H	H
1084	2	O	H	Isobutyl	H	H	Cyclohexyl	H	H
1085	2	O	H	Isobutyl	H	H	Ph	H	H
1086	2	O	H	Isobutyl	H	H	Methyl	4-isopropyl	H
1087	2	O	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
1088	2	O	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
1089	2	O	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
1090	2	O	H	Isobutyl	H	H	Ph	4-isopropyl	H
1091	2	O	H	Isobutyl	H	H	Methyl	4-phenyl	H
1092	2	O	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
1093	2	O	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
1094	2	O	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
1095	2	O	H	Isobutyl	H	H	Ph	4-phenyl	H
1096	2	O	H	Cyclohexyl	H	H	Methyl	H	H
1097	2	O	H	Cyclohexyl	H	H	Isopropyl	H	H
1098	2	O	H	Cyclohexyl	H	H	Isobutyl	H	H
1099	2	O	H	Cyclohexyl	H	H	Cyclohexyl	H	H
1100	2	O	H	Cyclohexyl	H	H	Ph	H	H
1101	2	O	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H
1102	2	O	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
1103	2	O	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
1104	2	O	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
1105	2	O	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
1106	2	O	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
1107	2	O	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H

1108	2	O	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
1109	2	O	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
1110	2	O	H	Cyclohexyl	H	H	Ph	4-phenyl	H
1111	2	O	H	CD ₃	H	H	Methyl	H	H
1112	2	O	H	CD ₃	H	H	Isopropyl	H	H
1113	2	O	H	CD ₃	H	H	Isobutyl	H	H
1114	2	O	H	CD ₃	H	H	Cyclohexyl	H	H
1115	2	O	H	CD ₃	H	H	Ph	H	H
1116	2	O	H	CD ₃	H	H	Methyl	4-isopropyl	H
1117	2	O	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
1118	2	O	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
1119	2	O	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
1120	2	O	H	CD ₃	H	H	Ph	4-isopropyl	H
1121	2	O	H	CD ₃	H	H	Methyl	4-phenyl	H
1122	2	O	H	CD ₃	H	H	Isopropyl	4-phenyl	H
1123	2	O	H	CD ₃	H	H	Isobutyl	4-phenyl	H
1124	2	O	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
1125	2	O	H	CD ₃	H	H	Ph	4-phenyl	H
1126	2	S	H	Ethyl	H	H	Methyl	H	H
1127	2	S	H	Ethyl	H	H	Isopropyl	H	H
1128	2	S	H	Ethyl	H	H	Isobutyl	H	H
1129	2	S	H	Ethyl	H	H	Cyclohexyl	H	H
1130	2	S	H	Ethyl	H	H	Ph	H	H
1131	2	S	H	Ethyl	H	H	Methyl	4-isopropyl	H
1132	2	S	H	Ethyl	H	H	Isopropyl	4-isopropyl	H
1133	2	S	H	Ethyl	H	H	Isobutyl	4-isopropyl	H
1134	2	S	H	Ethyl	H	H	Cyclohexyl	4-isopropyl	H
1135	2	S	H	Ethyl	H	H	Ph	4-isopropyl	H
1136	2	S	H	Ethyl	H	H	Methyl	4-phenyl	H
1137	2	S	H	Ethyl	H	H	Isopropyl	4-phenyl	H
1138	2	S	H	Ethyl	H	H	Isobutyl	4-phenyl	H
1139	2	S	H	Ethyl	H	H	Cyclohexyl	4-phenyl	H
1140	2	S	H	Ethyl	H	H	Ph	4-phenyl	H
1141	2	S	H	Isopropyl	H	H	Methyl	H	H
1142	2	S	H	Isopropyl	H	H	Isopropyl	H	H

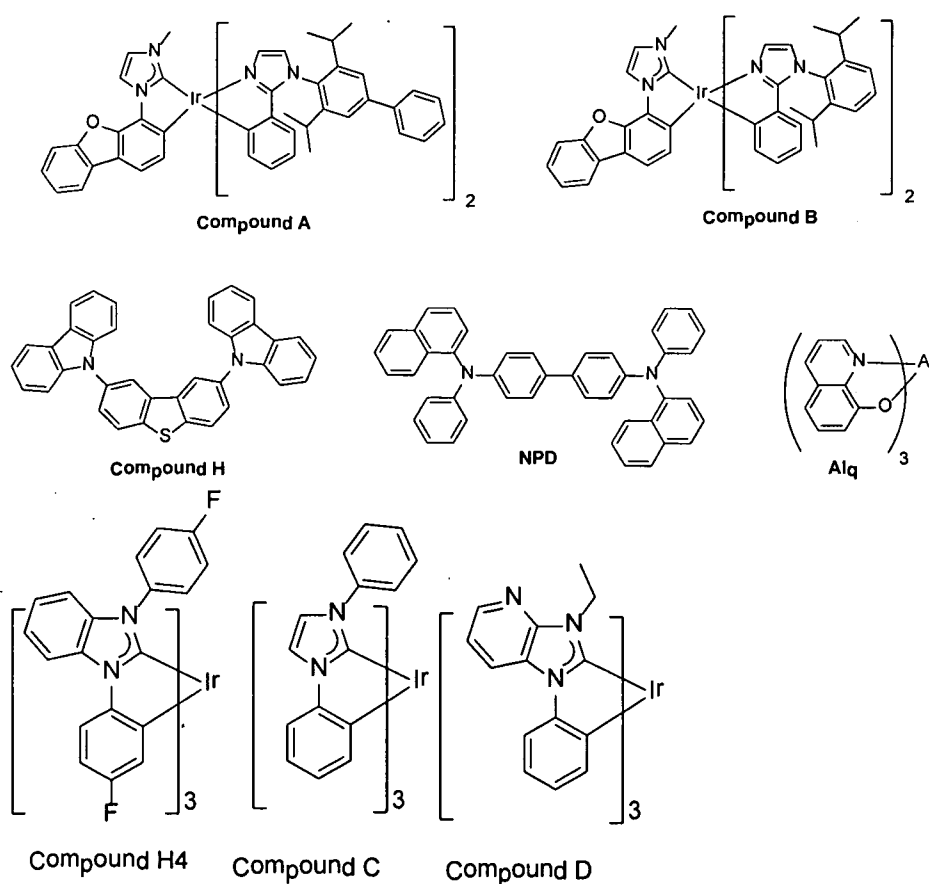
1143	2	S	H	Isopropyl	H	H	Isobutyl	H	H
1144	2	S	H	Isopropyl	H	H	Cyclohexyl	H	H
1145	2	S	H	Isopropyl	H	H	Ph	H	H
1146	2	S	H	Isopropyl	H	H	Methyl	4-isopropyl	H
1147	2	S	H	Isopropyl	H	H	Isopropyl	4-isopropyl	H
1148	2	S	H	Isopropyl	H	H	Isobutyl	4-isopropyl	H
1149	2	S	H	Isopropyl	H	H	Cyclohexyl	4-isopropyl	H
1150	2	S	H	Isopropyl	H	H	Ph	4-isopropyl	H
1151	2	S	H	Isopropyl	H	H	Methyl	4-phenyl	H
1152	2	S	H	Isopropyl	H	H	Isopropyl	4-phenyl	H
1153	2	S	H	Isopropyl	H	H	Isobutyl	4-phenyl	H
1154	2	S	H	Isopropyl	H	H	Cyclohexyl	4-phenyl	H
1155	2	S	H	Isopropyl	H	H	Ph	4-phenyl	H
1156	2	S	H	Isobutyl	H	H	Methyl	H	H
1157	2	S	H	Isobutyl	H	H	Isopropyl	H	H
1158	2	S	H	Isobutyl	H	H	Isobutyl	H	H
1159	2	S	H	Isobutyl	H	H	Cyclohexyl	H	H
1160	2	S	H	Isobutyl	H	H	Ph	H	H
1161	2	S	H	Isobutyl	H	H	Methyl	4-isopropyl	H
1162	2	S	H	Isobutyl	H	H	Isopropyl	4-isopropyl	H
1163	2	S	H	Isobutyl	H	H	Isobutyl	4-isopropyl	H
1164	2	S	H	Isobutyl	H	H	Cyclohexyl	4-isopropyl	H
1165	2	S	H	Isobutyl	H	H	Ph	4-isopropyl	H
1166	2	S	H	Isobutyl	H	H	Methyl	4-phenyl	H
1167	2	S	H	Isobutyl	H	H	Isopropyl	4-phenyl	H
1168	2	S	H	Isobutyl	H	H	Isobutyl	4-phenyl	H
1169	2	S	H	Isobutyl	H	H	Cyclohexyl	4-phenyl	H
1170	2	S	H	Isobutyl	H	H	Ph	4-phenyl	H
1171	2	S	H	Cyclohexyl	H	H	Methyl	H	H
1172	2	S	H	Cyclohexyl	H	H	Isopropyl	H	H
1173	2	S	H	Cyclohexyl	H	H	Isobutyl	H	H
1174	2	S	H	Cyclohexyl	H	H	Cyclohexyl	H	H
1175	2	S	H	Cyclohexyl	H	H	Ph	H	H
1176	2	S	H	Cyclohexyl	H	H	Methyl	4-isopropyl	H

1177	2	S	H	Cyclohexyl	H	H	Isopropyl	4-isopropyl	H
1178	2	S	H	Cyclohexyl	H	H	Isobutyl	4-isopropyl	H
1179	2	S	H	Cyclohexyl	H	H	Cyclohexyl	4-isopropyl	H
1180	2	S	H	Cyclohexyl	H	H	Ph	4-isopropyl	H
1181	2	S	H	Cyclohexyl	H	H	Methyl	4-phenyl	H
1182	2	S	H	Cyclohexyl	H	H	Isopropyl	4-phenyl	H
1183	2	S	H	Cyclohexyl	H	H	Isobutyl	4-phenyl	H
1184	2	S	H	Cyclohexyl	H	H	Cyclohexyl	4-phenyl	H
1185	2	S	H	Cyclohexyl	H	H	Ph	4-phenyl	H
1186	2	S	H	CD ₃	H	H	Methyl	H	H
1187	2	S	H	CD ₃	H	H	Isopropyl	H	H
1188	2	S	H	CD ₃	H	H	Isobutyl	H	H
1189	2	S	H	CD ₃	H	H	Cyclohexyl	H	H
1190	2	S	H	CD ₃	H	H	Ph	H	H
1191	2	S	H	CD ₃	H	H	Methyl	4-isopropyl	H
1192	2	S	H	CD ₃	H	H	Isopropyl	4-isopropyl	H
1193	2	S	H	CD ₃	H	H	Isobutyl	4-isopropyl	H
1194	2	S	H	CD ₃	H	H	Cyclohexyl	4-isopropyl	H
1195	2	S	H	CD ₃	H	H	Ph	4-isopropyl	H
1196	2	S	H	CD ₃	H	H	Methyl	4-phenyl	H
1197	2	S	H	CD ₃	H	H	Isopropyl	4-phenyl	H
1198	2	S	H	CD ₃	H	H	Isobutyl	4-phenyl	H
1199	2	S	H	CD ₃	H	H	Cyclohexyl	4-phenyl	H
1200	2	S	H	CD ₃	H	H	Ph	4-phenyl	H

[0158] Device data:

[0159] All device examples were fabricated by high vacuum ($<10^{-7}$ Torr) thermal evaporation (VTE). The anode electrode is 800 Å of indium tin oxide (ITO). The cathode consisted of 10 Å of LiF followed by 1000 Å of Al. All devices were encapsulated with a glass lid sealed with an epoxy resin in a nitrogen glove box (<1 ppm of H₂O and O₂) immediately after fabrication, and a moisture getter was incorporated inside the package.

[0160] The organic stack of the device examples consisted of sequentially, from the ITO surface, 100 Å of LG101 (purchased from LG Chem) as the hole injection layer (HIL), 300 Å of 4,4'-bis[N-(1-naphthyl)-N-phenylamino]biphenyl (NPD) or 2% Alq (tris-8-hydroxyquinoline aluminum) doped NPD as the hole transporting layer (HTL), 300 Å of 10 - 20 wt% of a compound of Formula I doped in Compound H as the emissive layer (EML), 50 Å blocking layer (BL), 350 Å Alq as the electron transport layer (ETL). The device results and data are summarized in Table 1 and Table 2 from those devices. As used herein, NPD, Alq, Compound A, and Compound H have the following structures:



[0161] TABLE 1:VTE Phosphorescent OLEDs

Example	HIL	HTL	EML (300 Å, doping %)		BL	ETL
Comparative Example 1	LG101 100Å	NPD 300Å	Compound H	Compound A 15%	Compound H 50Å	Alq 350Å

Comparative Example 2	LG101 100Å	NPD:2% Alq 300Å	Compound H	Compound A 15%	Compound H 50Å	Alq 350Å
Comparative Example 3	LG101 100Å	NPD 300Å	Compound H	Compound A 20%	Compound H 50Å	Alq 350Å
Comparative Example 4	LG101 100Å	NPD 300Å	Compound H	Compound B 15%	Compound H 50Å	Alq 350Å
Comparative Example 5	LG101 100Å	NPD:2% Alq 300Å	Compound H	Compound B 15%	Compound H 50Å	Alq 350Å
Comparative Example 6	LG101 100Å	NPD:2% Alq 300Å	Compound H	Compound B 20%	Compound H 50Å	Alq 350Å
Example 1	LG101 100Å	NPD 300Å	Compound H	Compound 17 15%	Compound H 50Å	Alq 350Å
Example 2	LG101 100Å	NPD:2% Alq 300Å	Compound H	Compound 17 15%	Compound H 50Å	Alq 350Å
Example 3	LG101 100Å	NPD 300Å	Compound H	Compound 17 20%	Compound H 50Å	Alq 350Å
Example 4	LG101 100Å	NPD:2% Alq 300Å	Compound H	Compound 17 20%	Compound H 50Å	Alq 350Å
Example 5	LG101 100Å	NPD:2% Alq 300Å	Compound H	Compound 27 10%	Compound H 50Å	Alq 350Å
Example 6	LG101 100Å	NPD 300Å	Compound H	Compound 27 15%	Compound H 50Å	Alq 350Å
Example 7	LG101 100Å	NPD:2% Alq 300Å	Compound H	Compound 27 15%	Compound H 50Å	Alq 350Å
Example 8	LG101 100Å	NPD:2% Alq 300Å	Compound H	Compound 27 20%	Compound H 50Å	Alq 350Å
Example 9	LG101 100Å	NPD 300Å	Compound H	Compound 62 15%	Compound H 50Å	Alq 350Å
Example 10	LG101 100Å	NPD:2% Alq 300Å	Compound H	Compound 62 15%	Compound H 50Å	Alq 350Å
Example 11	LG101 100Å	NPD:2% Alq 300Å	Compound H	Compound 62 20%	Compound H 50Å	Alq 350Å

[0162] TABLE 2. VTE Device Data at 1000 nits

Example	x	y	$\lambda_{\max}$ (nm)	FWHM (nm)	Voltage (V)	LE (Cd/A)	EQE (%)	LT80% (h)
Comparative Example 1	0.158	0.276	464	53	5.7	27.7	15.1	116
Comparative Example 2	0.159	0.281	464	54	5.7	26.8	14.4	184
Comparative Example 3	0.157	0.273	464	53	5.2	27.3	14.9	116
Comparative Example 4	0.156	0.290	466	59	6.0	26.3	13.6	162
Comparative Example 5	0.159	0.276	464	54	6.0	22.9	12.4	194
Comparative Example 6	0.158	0.304	466	60	5.5	27.2	13.9	150
Example 1	0.155	0.257	464	52	5.3	23.3	13.2	152
Example 2	0.156	0.262	464	52	5.4	25.3	14.2	159

Example 3	0.153	0.261	464	52	4.8	26.7	15.1	139
Example 4	0.156	0.261	464	52	4.8	24.7	13.9	145
Example 5	0.161	0.280	464	54	6.2	24.9	13.3	241
Example 6	0.158	0.271	464	53	5.4	28.1	15.4	229
Example 7	0.160	0.275	464	54	5.3	29.6	16.1	251
Example 8	0.158	0.271	464	53	4.9	31.6	17.3	238
Example 9	0.155	0.287	466	57	5.7	26.6	14.2	199
Example 10	0.160	0.297	466	58	5.9	23.9	12.4	254
Example 11	0.156	0.271	464	54	5.3	22.7	12.5	181

[0163] The compounds of Formula I gave surprisingly unexpected properties. For example, comparative compounds Compound A and Compound B both have methyl substitution on the carbene nitrogen. Compounds of Formula I such as Compound 27 and 18 have isopropyl substitution on the carbene nitrogen. The sublimation temperatures for the compounds of Formula I were surprisingly smaller compared to the comparative compounds. Compound 27 sublimed under high vacuum at 300 °C, which is 30 degrees lower than Compound A. Also, Compound 18 sublimed at 270 °C, while Compound B evaporated at 290 °C. It is desirable to lower the sublimation temperature since high temperature may cause decomposition of the compound, resulting in poor device performance. Since the sublimation temperature for a given class of compounds is normally proportional to the molecular weight of the compounds (i.e. the heavier the compound the higher the sublimation temperature), it is unexpected that the compounds of Formula I showed much lower sublimation temperatures although they have higher molecular weight.

[0164]

Compound	Evaporation Temperature (°C)
Compound A	330
Compound 27	300
Compound B	290
Compound 17	270

[0165] The device performance using the compounds of Formula I also showed improvement over the comparative compounds. For example, as shown in Tables 4 and 5, Compound 27 showed better efficiency, lower driving voltage, and longer device lifetime than Compound A. Both compounds showed blue emission with a $\lambda_{\max}$ at 464 nm and full width at half maximum

(FWHM) of 54 nm. At 1000 nits, device with Compound 27 at 15% doping (Example 7) had an EQE of 16.1% at 5.3 V. At the same brightness, device with Compound A (Comparative Example 2) had an EQE of 14.4% at 5.7 V. The voltage was 0.4 V lower. In addition, the LT₈₀ was improved from 184 hours to 251 hours.

[0166] Compound 62 has a methyl-*d*3 substitution at the carbene nitrogen. Compared to Compound B, the devices with Compound 62 showed improved device performance as can be seen from device examples 9-11 and comparative examples 4-6. Devices with Compound 62 and Compound B showed similar CIE, driving voltage, and efficiency. However, devices with Compound 62 showed longer lifetime than Compound B. For example, LT₈₀ of the devices improved from 162 hours to 199 hours for 15% doping with NPD HTL, from 194 hours to 254 hours for 15% doping with NPD:Alq HTL, and from 150 hours to 181 hours for 20% doping with NPD:Alq HTL.

Table 4 VTE device with carbene HBL, host, and EBL

Example	HIL	HTL	EBL	EML (300 Å, doping %)		HBL	ETL
Comparative Example 7	LG101 100Å	NPD 300Å	None	Compound H4	Compound 27 15%	Compound H 50Å	Alq 350Å
Comparative Example 8	LG101 100Å	NPD 270Å	Compound C 30 Å	Compound H4	Compound 27 15%	Compound H 50Å	Alq 350Å
Example 12	LG101 100Å	NPD 270Å	Compound C 30 Å	Compound H4	Compound 27 15%	Compound D 50Å	Alq 350Å
Example 13	LG101 100Å	NPD 300Å	None	Compound H4	Compound 27 15%	Compound D 50Å	Alq 350Å
Example 14	LG101 100Å	NPD 300Å	None	Compound H4 (75%) Compound D (10%)	Compound 27 15%	Compound D 50Å	Alq 350Å

Table 5: VTE device data at 1000 nits

Example	x	y	$\lambda_{\max}$ (nm)	FWHM (nm)	Voltage (V)	LE (Cd/A)	EQE (%)	LT50% (Relative)
Comparative Example 7	0.159	0.282	466	56	6.8	17.5	9.5	100
Comparative Example 8	0.158	0.280	466	56	7.1	17.8	9.6	114
Example 12	0.162	0.291	466	57	7.6	12.9	6.8	159
Example 13	0.160	0.289	466	57	7.4	14.3	7.6	132
Example 14	0.158	0.280	466	55	6.3	20.5	11.1	205

[0167] Carbene metal complexes have been used as electron blocking layer and host in OLEDs. On the other hand, it has been unexpectedly discovered that using carbene metal complexes in the hole blocking layer/electron transporting layer has not been reported. Device results showed the benefit of using such complexes as or in the hole blocking layer (HBL) in OLEDs.

[0168] As shown in Tables 4 and 5, device examples 12-14 had carbene complex Compound D as HBL whereas comparative examples 7 and 8 had Compound H as HBL. Device lifetime improvement was observed for device examples 12-14. With the same device structure, device example 12 showed 40% lifetime improvement over comparative example 8 (159 vs. 114). Device example 13 showed 30% lifetime improvement over comparative example 7 (132 vs. 100). When Compound D was used as a co-dopant in the emissive layer, it showed further benefit to the device. Not only did the device show higher efficiency (11.1% EQE) and lower driving voltage (6.3 V at 1000 nits), it also much longer lifetime (205).

COMBINATION WITH OTHER MATERIALS

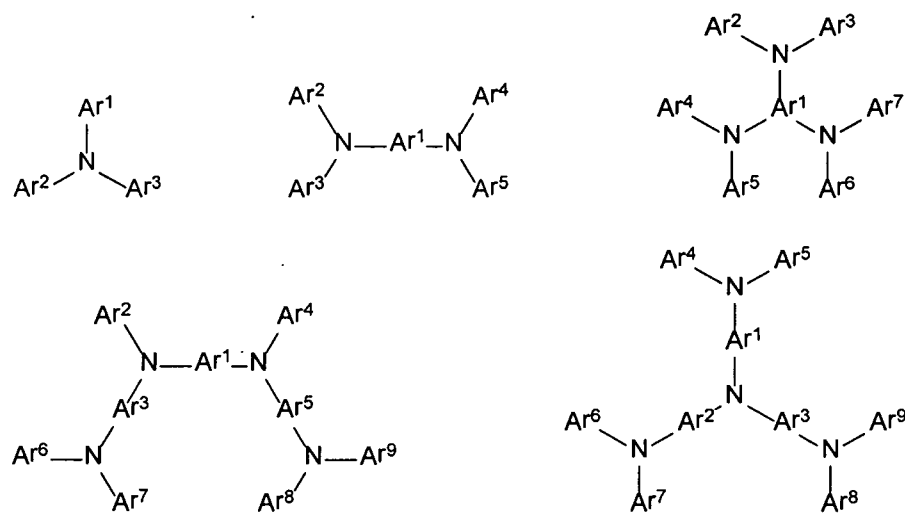
[0169] The materials described herein as useful for a particular layer in an organic light emitting device may be used in combination with a wide variety of other materials present in the device. For example, emissive dopants disclosed herein may be used in conjunction with a wide variety of hosts, transport layers, blocking layers, injection layers, electrodes and other layers that may be present. The materials described or referred to below are non-limiting examples of materials that may be useful in combination with the compounds disclosed herein, and one of skill in the art can readily consult the literature to identify other materials that may be useful in combination.

HIL/HTL:

[0170] A hole injecting/transporting material to be used in the present invention is not particularly limited, and any compound may be used as long as the compound is typically used as a hole injecting/transporting material. Examples of the material include, but not limit to: a phthalocyanine or porphyrin derivative; an aromatic amine derivative; an indolocarbazole derivative; a polymer containing fluorohydrocarbon; a polymer with conductivity dopants; a conducting polymer, such as PEDOT/PSS; a self-assembly monomer derived from compounds

such as phosphonic acid and silane derivatives; a metal oxide derivative, such as MoO_x ; a p-type semiconducting organic compound, such as 1,4,5,8,9,12-Hexaazatriphenylenehexacarbonitrile; a metal complex, and a cross-linkable compounds.

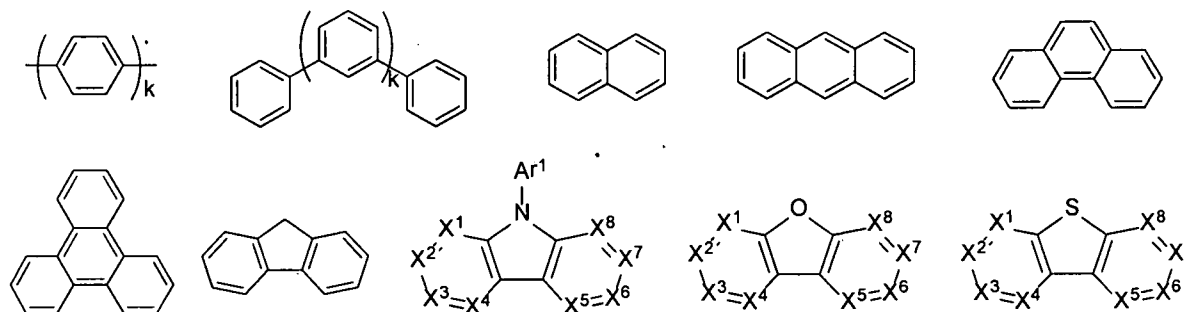
[0171] Examples of aromatic amine derivatives used in HIL or HTL include, but not limit to the following general structures:



[0172] Each of Ar^1 to Ar^9 is selected from the group consisting aromatic hydrocarbon cyclic compounds such as benzene, biphenyl, triphenyl, triphenylene, naphthalene, anthracene, phenalene, phenanthrene, fluorene, pyrene, chrysene, perylene, azulene; group consisting aromatic heterocyclic compounds such as dibenzothiophene, dibenzofuran, dibenzoselenophene, furan, thiophene, benzofuran, benzothiophene, benzoselenophene, carbazole, indolocarbazole, pyridylindole, pyrrolodipyridine, pyrazole, imidazole, triazole, oxazole, thiazole, oxadiazole, oxatriazole, dioxazole, thiadiazole, pyridine, pyridazine, pyrimidine, pyrazine, triazine, oxazine, oxathiazine, oxadiazine, indole, benzimidazole, indazole, indoxazine, benzoxazole, benzisoxazole, benzothiazole, quinoline, isoquinoline, cinnoline, quinazoline, quinoxaline, naphthyridine, phthalazine, pteridine, xanthene, acridine, phenazine, phenothiazine, phenoxazine, benzofuopyridine, furodipyridine, benzothienopyridine, thienodipyridine, benzoselenophenopyridine, and selenophenodipyridine; and group consisting 2 to 10 cyclic structural units which are groups of the same type or different types selected from the aromatic hydrocarbon cyclic group and the aromatic heterocyclic group and are bonded to each other directly or via at least one of oxygen atom, nitrogen atom, sulfur atom, silicon atom, phosphorus

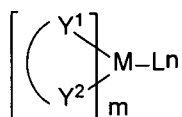
atom, boron atom, chain structural unit and the aliphatic cyclic group. Wherein each Ar is further substituted by a substituent selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof.

[0173] In one aspect, Ar¹ to Ar⁹ is independently selected from the group consisting of:



[0174] k is an integer from 1 to 20; X¹ to X⁸ is C (including CH) or N; Ar¹ has the same group defined above.

[0175] Examples of metal complexes used in HIL or HTL include, but not limit to the following general formula:



[0176] M is a metal, having an atomic weight greater than 40; (Y¹-Y²) is a bidentate ligand, Y¹ and Y² are independently selected from C, N, O, P, and S; L is an ancillary ligand; m is an integer value from 1 to the maximum number of ligands that may be attached to the metal; and m+n is the maximum number of ligands that may be attached to the metal.

[0177] In one aspect, (Y¹-Y²) is a 2-phenylpyridine derivative.

[0178] In another aspect, (Y¹-Y²) is a carbene ligand.

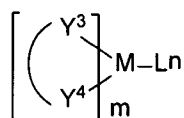
[0179] In another aspect, M is selected from Ir, Pt, Os, and Zn.

[0180] In a further aspect, the metal complex has a smallest oxidation potential in solution vs. Fc^+/Fc couple less than about 0.6 V.

Host:

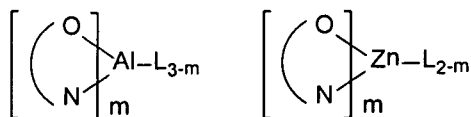
[0181] The light emitting layer of the organic EL device of the present invention preferably contains at least a metal complex as light emitting material, and may contain a host material using the metal complex as a dopant material. Examples of the host material are not particularly limited, and any metal complexes or organic compounds may be used as long as the triplet energy of the host is larger than that of the dopant. While the Table below categorizes host materials as preferred for devices that emit various colors, any host material may be used with any dopant so long as the triplet criteria is satisfied.

[0182] Examples of metal complexes used as host are preferred to have the following general formula:



[0183] M is a metal; ($\text{Y}^3\text{-Y}^4$) is a bidentate ligand, Y^3 and Y^4 are independently selected from C, N, O, P, and S; L is an ancillary ligand; m is an integer value from 1 to the maximum number of ligands that may be attached to the metal; and $m+n$ is the maximum number of ligands that may be attached to the metal.

[0184] In one aspect, the metal complexes are:



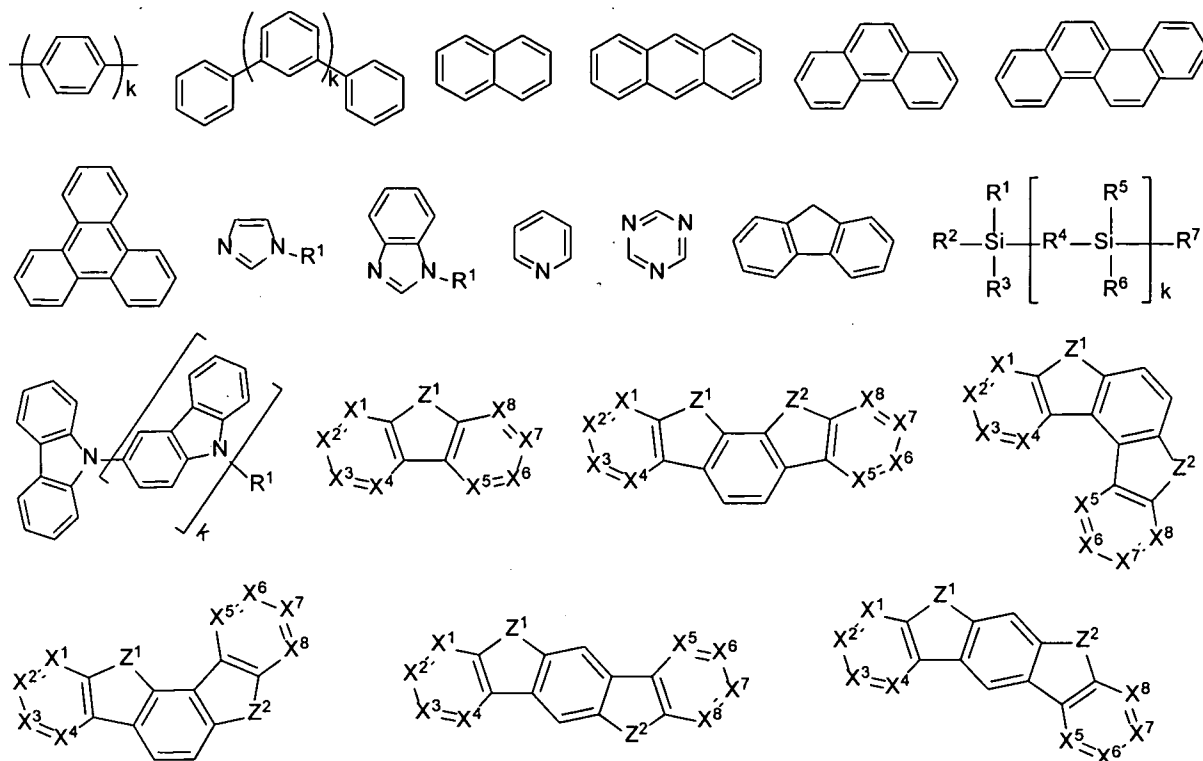
[0185] (O-N) is a bidentate ligand, having metal coordinated to atoms O and N.

[0186] In another aspect, M is selected from Ir and Pt.

[0187] In a further aspect, ($\text{Y}^3\text{-Y}^4$) is a carbene ligand.

[0188] Examples of organic compounds used as host are selected from the group consisting aromatic hydrocarbon cyclic compounds such as benzene, biphenyl, triphenyl, triphenylene, naphthalene, anthracene, phenalene, phenanthrene, fluorene, pyrene, chrysene, perylene, azulene; group consisting aromatic heterocyclic compounds such as dibenzothiophene, dibenzofuran, dibenzoselenophene, furan, thiophene, benzofuran, benzothiophene, benzoselenophene, carbazole, indolocarbazole, pyridylindole, pyrrolodipyridine, pyrazole, imidazole, triazole, oxazole, thiazole, oxadiazole, oxatriazole, dioxazole, thiadiazole, pyridine, pyridazine, pyrimidine, pyrazine, triazine, oxazine, oxathiazine, oxadiazine, indole, benzimidazole, indazole, indoxazine, benzoxazole, benzisoxazole, benzothiazole, quinoline, isoquinoline, cinnoline, quinazoline, quinoxaline, naphthyridine, phthalazine, pteridine, xanthene, acridine, phenazine, phenothiazine, phenoxazine, benzofuopyridine, furodipyridine, benzothienopyridine, thienodipyridine, benzoselenophenopyridine, and selenophenodipyridine; and group consisting 2 to 10 cyclic structural units which are groups of the same type or different types selected from the aromatic hydrocarbon cyclic group and the aromatic heterocyclic group and are bonded to each other directly or via at least one of oxygen atom, nitrogen atom, sulfur atom, silicon atom, phosphorus atom, boron atom, chain structural unit and the aliphatic cyclic group. Wherein each group is further substituted by a substituent selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof.

[0189] In one aspect, host compound contains at least one of the following groups in the molecule:



[0190] R^1 to R^7 is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, when it is aryl or heteroaryl, it has the similar definition as Ar's mentioned above.

[0191] k is an integer from 0 to 20.

[0192] X^1 to X^8 is selected from C (including CH) or N.

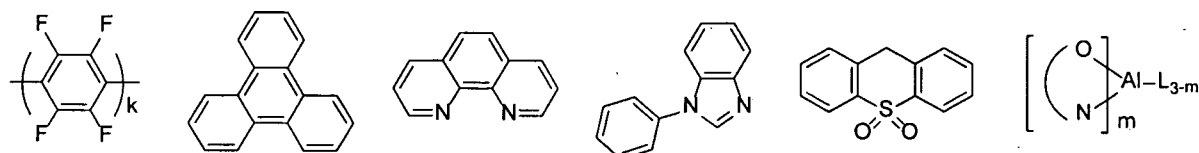
Z^1 and Z^2 is selected from NR^1 , O, or S.

HBL:

[0193] A hole blocking layer (HBL) may be used to reduce the number of holes and/or excitons that leave the emissive layer. The presence of such a blocking layer in a device may result in substantially higher efficiencies as compared to a similar device lacking a blocking layer. Also, a blocking layer may be used to confine emission to a desired region of an OLED.

[0194] In one aspect, compound used in HBL contains the same molecule or the same functional groups used as host described above.

[0195] In another aspect, compound used in HBL contains at least one of the following groups in the molecule:

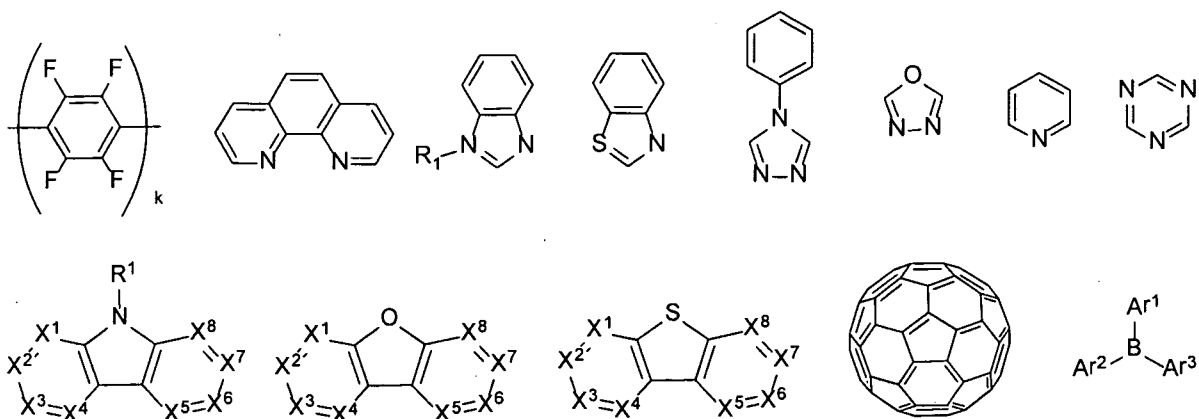


[0196] k is an integer from 0 to 20; L is an ancillary ligand, m is an integer from 1 to 3.

ETL:

[0197] Electron transport layer (ETL) may include a material capable of transporting electrons. Electron transport layer may be intrinsic (undoped), or doped. Doping may be used to enhance conductivity. Examples of the ETL material are not particularly limited, and any metal complexes or organic compounds may be used as long as they are typically used to transport electrons.

[0198] In one aspect, compound used in ETL contains at least one of the following groups in the molecule:



[0199] R¹ is selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl,

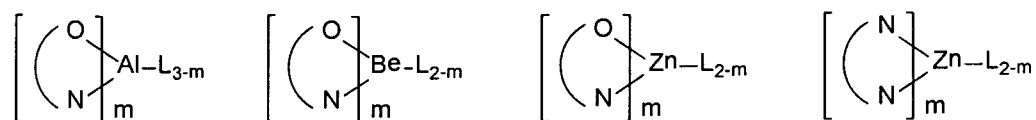
heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof, when it is aryl or heteroaryl, it has the similar definition as Ar's mentioned above.

[0200] Ar¹ to Ar³ has the similar definition as Ar's mentioned above.

[0201] k is an integer from 0 to 20.

[0202] X¹ to X⁸ is selected from C (including CH) or N.

[0203] In another aspect, the metal complexes used in ETL contains, but not limit to the following general formula:

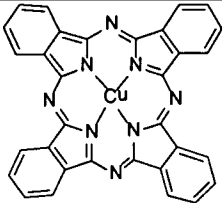
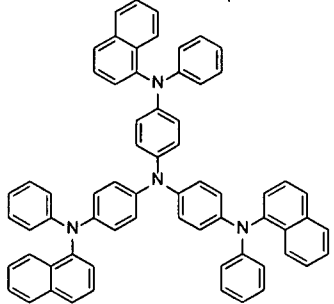
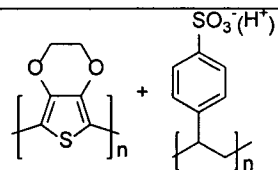
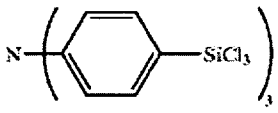
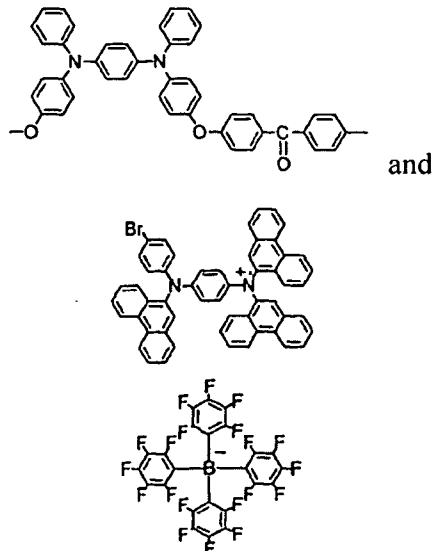


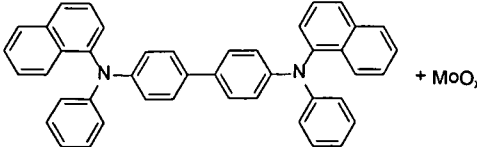
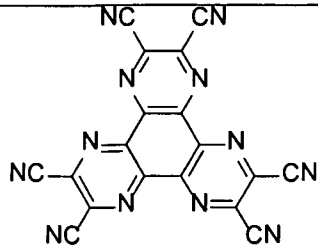
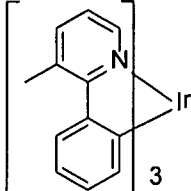
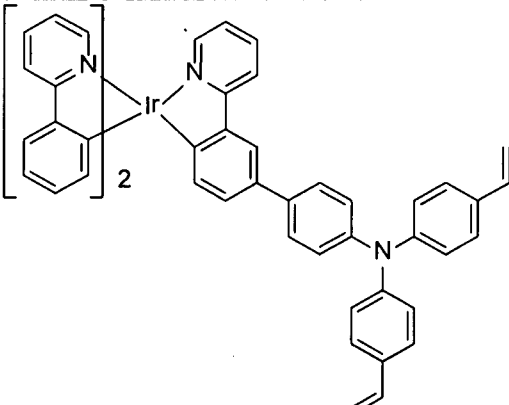
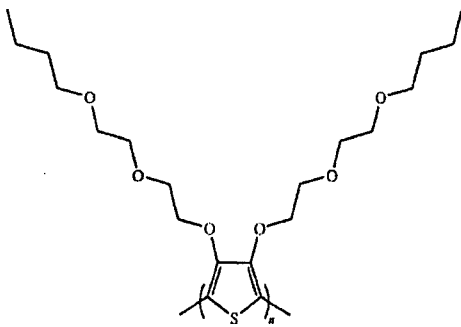
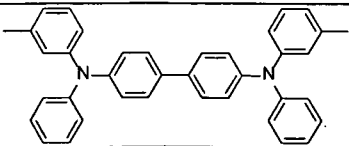
[0204] (O-N) or (N-N) is a bidentate ligand, having metal coordinated to atoms O, N or N, N; L is an ancillary ligand; m is an integer value from 1 to the maximum number of ligands that may be attached to the metal.

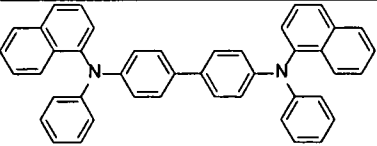
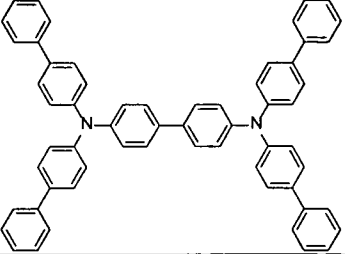
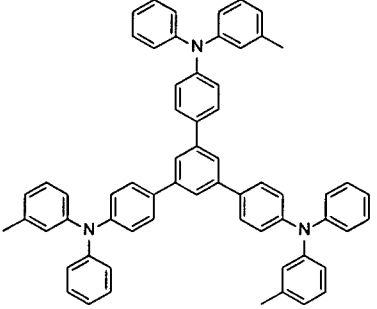
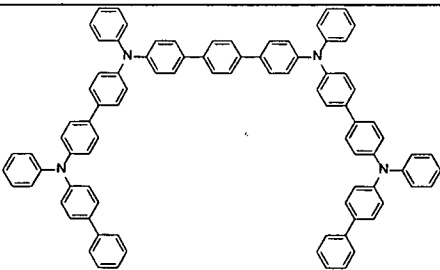
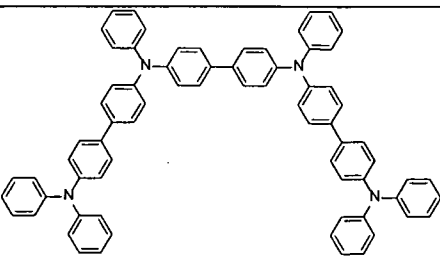
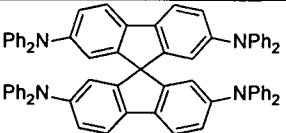
[0205] In any above-mentioned compounds used in each layer of the OLED device, the hydrogen atoms can be partially or fully deuterated. Thus, any specifically listed substituent, such as, without limitation, methyl, phenyl, pyridyl, etc. encompasses undeuterated, partially deuterated, and fully deuterated versions thereof. Similarly, classes of substituents such as, without limitation, alkyl, aryl, cycloalkyl, heteroaryl, etc. also encompass undeuterated, partially deuterated, and fully deuterated versions thereof.

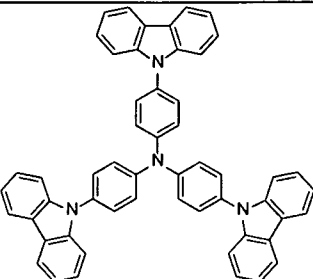
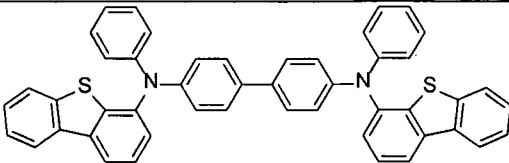
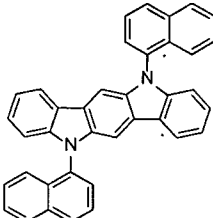
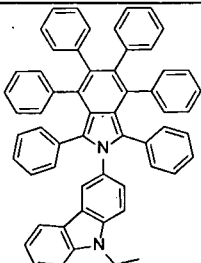
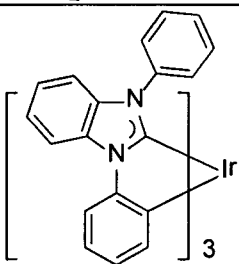
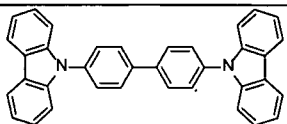
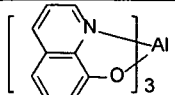
[0206] In addition to and / or in combination with the materials disclosed herein, many hole injection materials, hole transporting materials, host materials, dopant materials, exciton/hole blocking layer materials, electron transporting and electron injecting materials may be used in an OLED. Non-limiting examples of the materials that may be used in an OLED in combination with materials disclosed herein are listed in Table 6 below. Table 6 lists non-limiting classes of materials, non-limiting examples of compounds for each class, and references that disclose the materials.

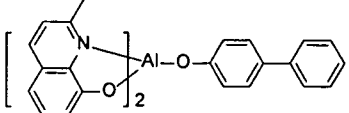
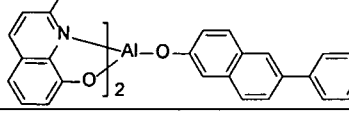
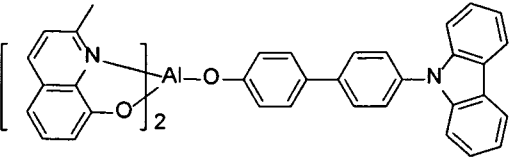
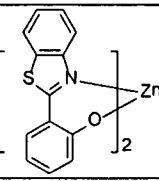
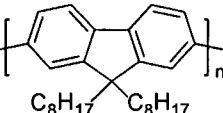
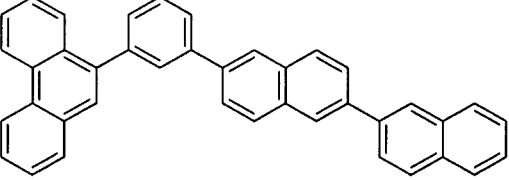
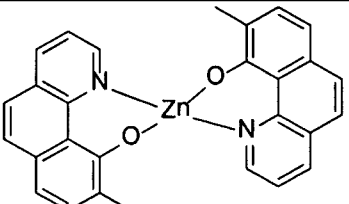
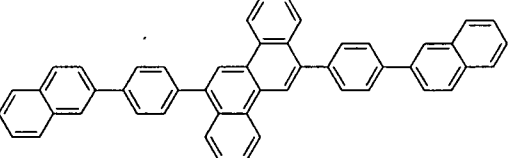
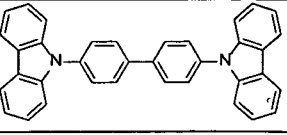
TABLE 6

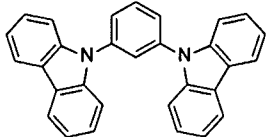
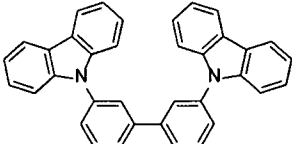
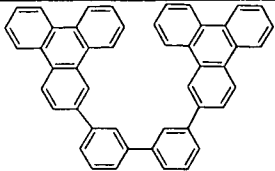
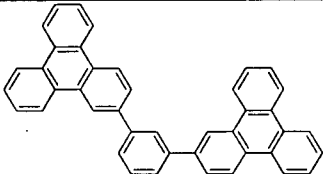
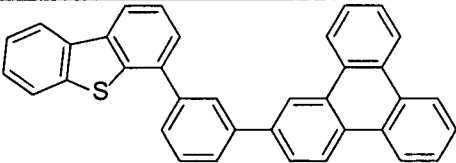
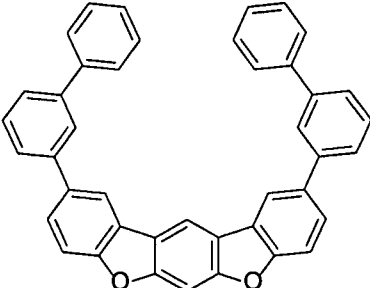
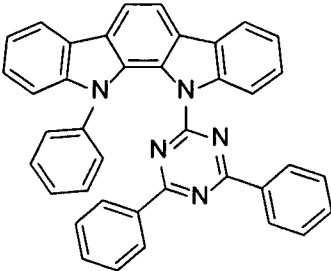
MATERIAL	EXAMPLES OF MATERIAL	PUBLICATIONS
Hole injection materials		
Phthalocyanine and porphyrin compounds		Appl. Phys. Lett. 69, 2160 (1996)
Starburst triaryl amines		J. Lumin. 72-74, 985 (1997)
CF _x Fluorohydrocarbon polymer	$\left[\text{CH}_x\text{F}_y \right]_n$	Appl. Phys. Lett. 78, 673 (2001)
Conducting polymers (e.g., PEDOT:PSS, polyaniline, polythiophene)		Synth. Met. 87, 171 (1997) WO2007002683
Phosphonic acid and silane SAMs		US20030162053
Triarylamine or polythiophene polymers with conductivity dopants		EP1725079A1

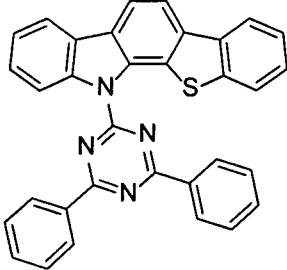
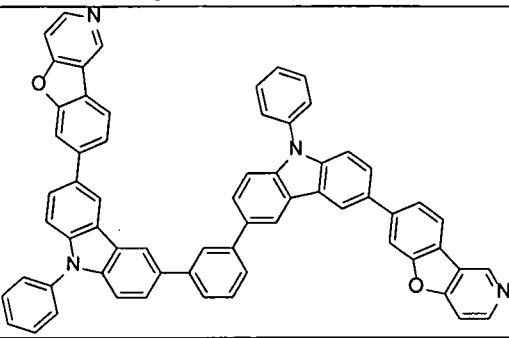
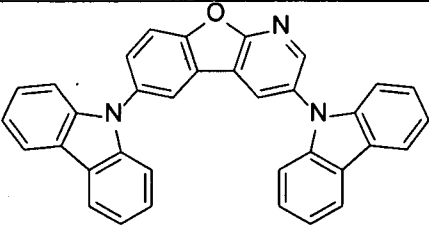
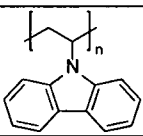
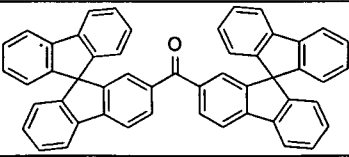
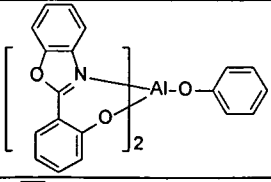
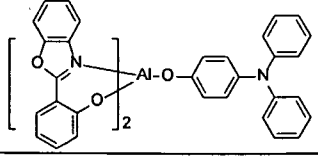
Organic compounds with conductive inorganic compounds, such as molybdenum and tungsten oxides	 + MoO _x	US20050123751 SID Symposium Digest, 37, 923 (2006) WO2009018009
n-type semiconducting organic complexes		US20020158242
Metal organometallic complexes		US20060240279
Cross-linkable compounds		US20080220265
Polythiophene based polymers and copolymers		WO 2011075644 EP2350216
Hole transporting materials		
Triarylamines (e.g., TPD, α-NPD)		Appl. Phys. Lett. 51, 913 (1987)

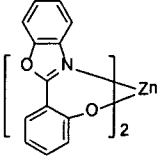
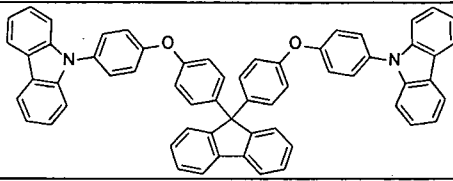
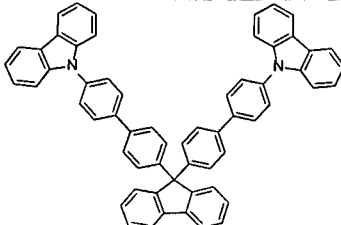
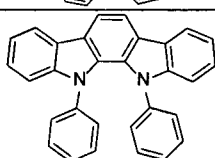
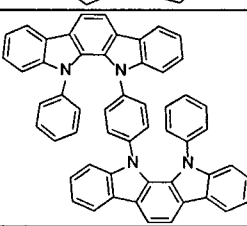
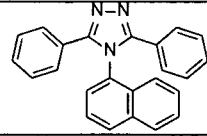
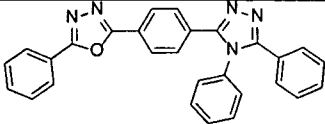
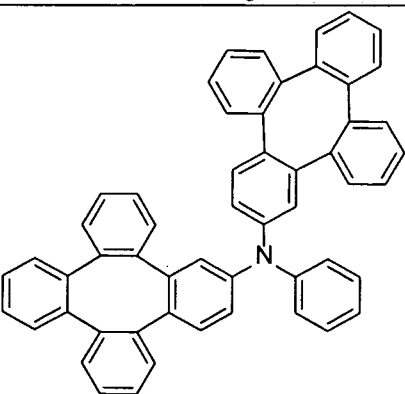
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		J. Mater. Chem. 3, 319 (1993)
		Appl. Phys. Lett. 90, 183503 (2007)
		Appl. Phys. Lett. 90, 183503 (2007)
Triarylamine on spirofluorene core		Synth. Met. 91, 209 (1997)

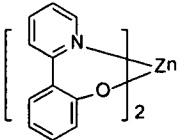
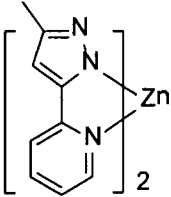
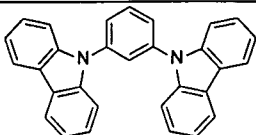
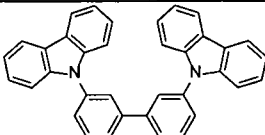
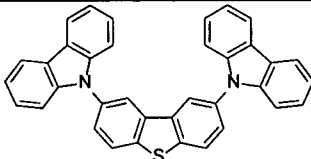
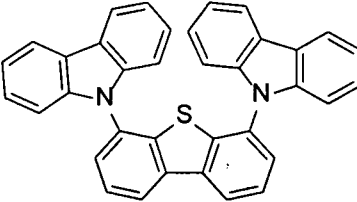
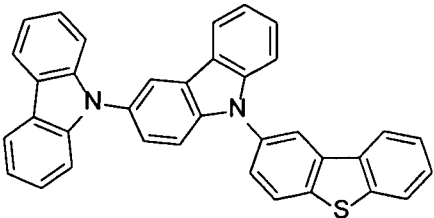
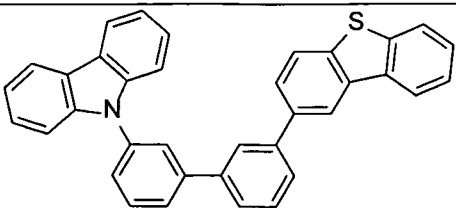
Arylamine carbazole compounds		Adv. Mater. 6, 677 (1994), US20080124572
Triarylamine with (di)benzothiophene/(di)benzofuran		US20070278938, US20080106190 US20110163302
Indolocarbazoles		Synth. Met. 111, 421 (2000)
Isoindole compounds		Chem. Mater. 15, 3148 (2003)
Metal carbene complexes		US20080018221
Phosphorescent OLED host materials		
Red hosts		
Arylcarbazoles		Appl. Phys. Lett. 78, 1622 (2001)
Metal 8-hydroxyquinolates (e.g., Alq ₃ , BAlq)		Nature 395, 151 (1998)

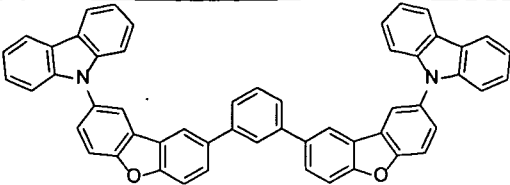
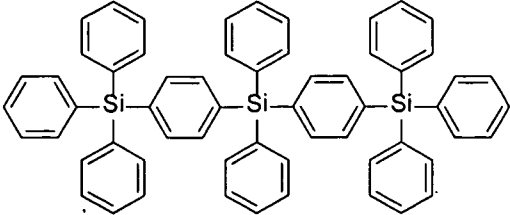
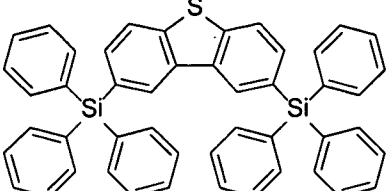
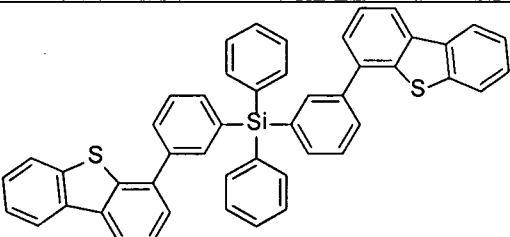
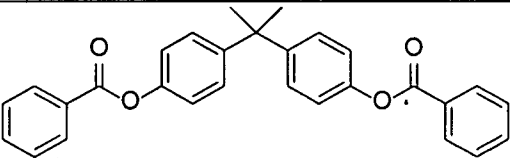
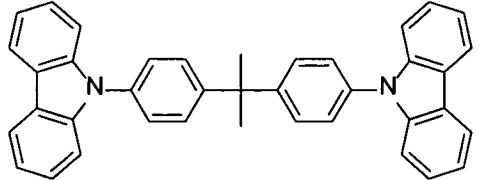
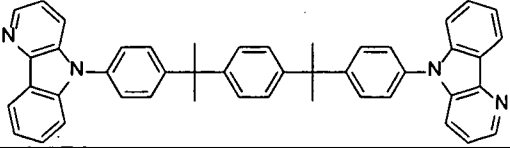
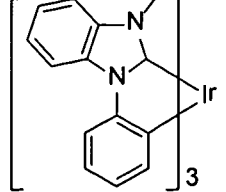
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Metal phenoxybenzothiazole compounds		Appl. Phys. Lett. 90, 123509 (2007)
Conjugated oligomers and polymers (e.g., polyfluorene)		Org. Electron. 1, 15 (2000)
Aromatic fused rings		WO2009066779, WO2009066778, WO2009063833, US20090045731, US20090045730, WO2009008311, US20090008605, US20090009065
Zinc complexes		WO2010056066
Chrysene based compounds		WO2011086863
Green hosts		
Arylcarbazoles		Appl. Phys. Lett. 78, 1622 (2001)

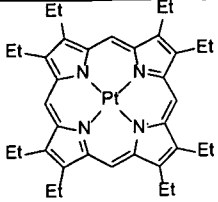
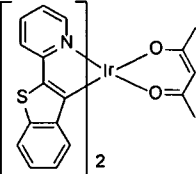
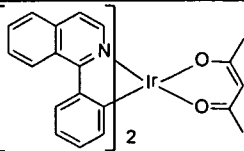
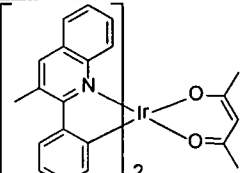
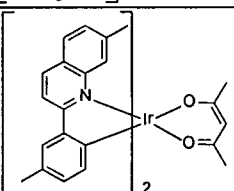
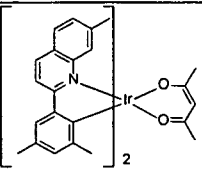
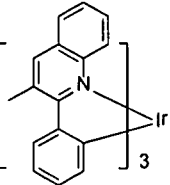
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Aryltriphenylene compounds		US20060280965
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		WO2009021126
Poly-fused heteroaryl compounds		US20090309488 US20090302743 US20100012931
Donor acceptor type molecules		WO2008056746

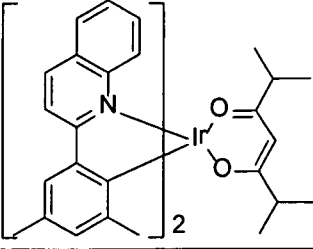
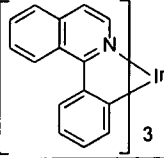
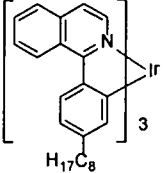
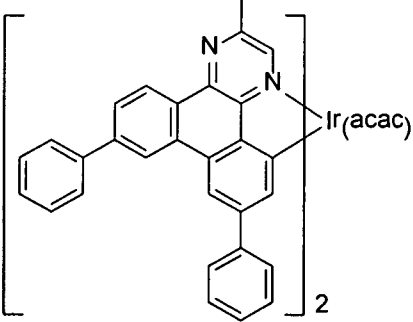
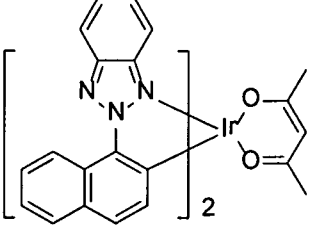
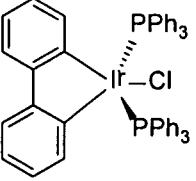
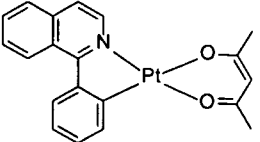
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Aza-carbazole/DBT/DBF		JP2008074939
		US20100187984
Polymers (e.g., PVK)		Appl. Phys. Lett. 77, 2280 (2000)
Spirofluorene compounds		WO2004093207
Metal phenoxybenzoxazole compounds		WO2005089025
		WO2006132173

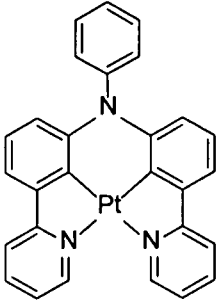
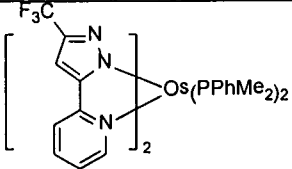
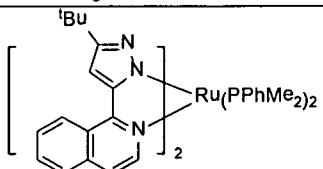
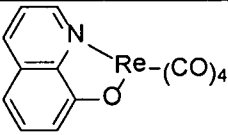
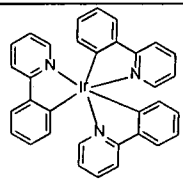
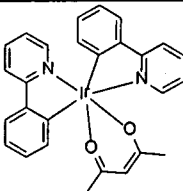
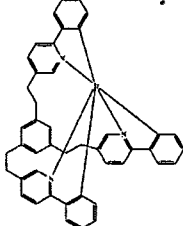
		JP200511610
Spirofluorene-carbazole compounds		JP2007254297
		JP2007254297
Indolocabazoles		WO2007063796
		WO2007063754
5-member ring electron deficient heterocycles (e.g., triazole, oxadiazole)		J. Appl. Phys. 90, 5048 (2001)
		WO2004107822
Tetraphenylene complexes		US20050112407

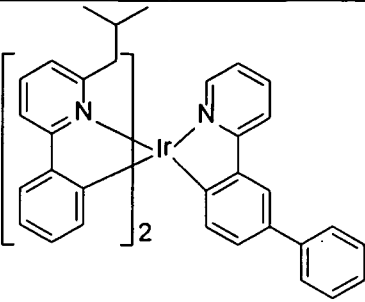
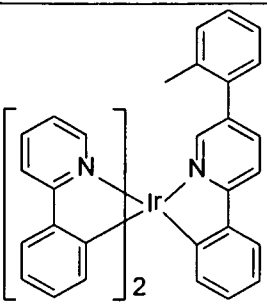
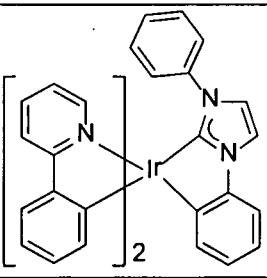
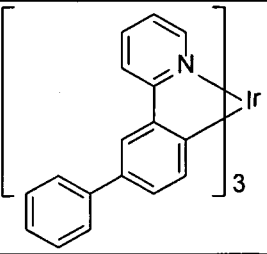
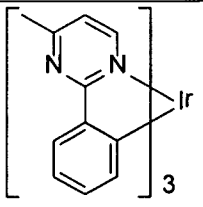
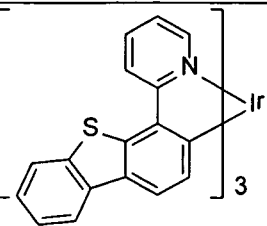
Metal phenoxypyridine compounds		WO2005030900
Metal coordination complexes (e.g., Zn, Al with N^N ligands)		US20040137268, US20040137267
Blue hosts		
Arylcarbazoles		Appl. Phys. Lett, 82, 2422 (2003)
		US20070190359
Dibenzothiophene/Dibenzofuran-carbazole compounds		WO2006114966, US20090167162
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		WO2009086028
		US20090030202, US20090017330

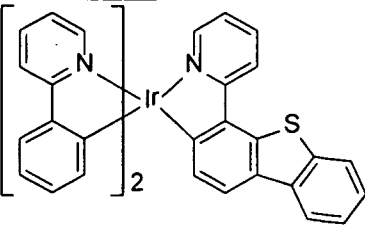
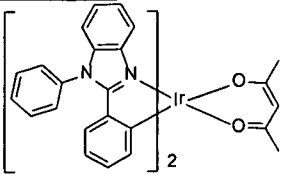
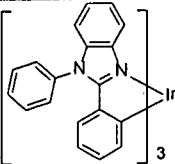
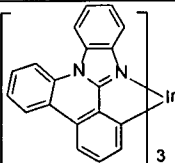
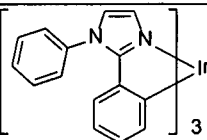
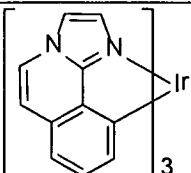
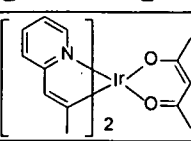
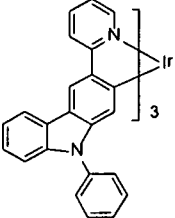
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Silicon aryl compounds		US20050238919
		WO2009003898
Silicon/Germanium aryl compounds		EP2034538A
Aryl benzoyl ester		WO2006100298
Carbazole linked by non-conjugated groups		US20040115476
Aza-carbazoles		US20060121308
High triplet metal organometallic complex		US7154114

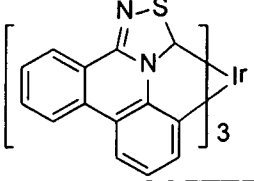
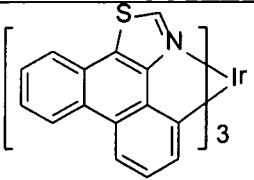
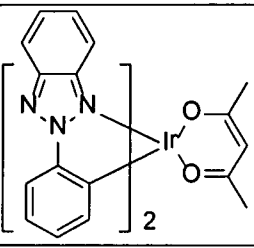
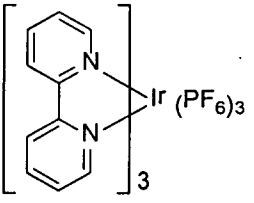
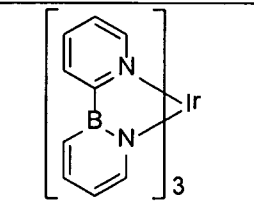
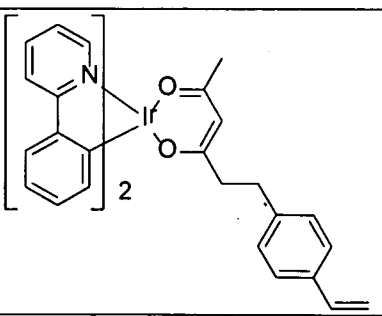
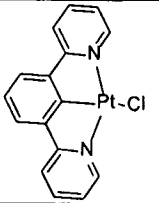
Phosphorescent dopants		
Red dopants		
Heavy metal porphyrins (e.g., PtOEP)		Nature 395, 151 (1998)
Iridium(III) organometallic complexes		Appl. Phys. Lett. 78, 1622 (2001)
		US2006835469
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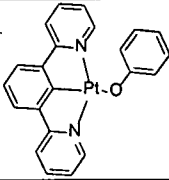
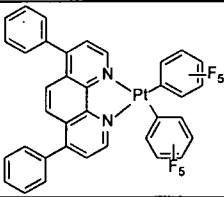
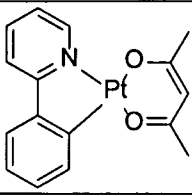
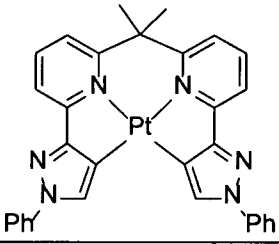
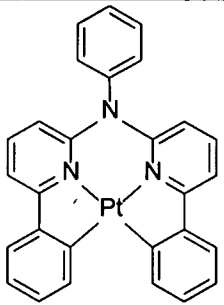
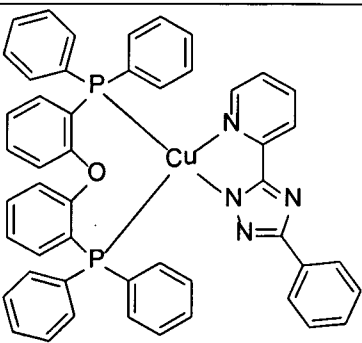
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		Adv. Mater. 19, 739 (2007)
		WO2009100991
		WO2008101842
		US7232618
Platinum(II) organometallic complexes		WO2003040257

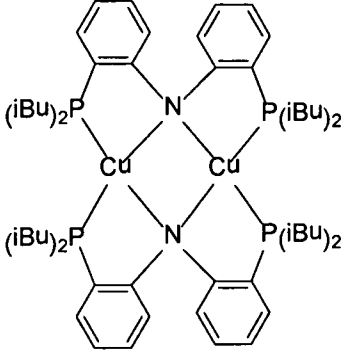
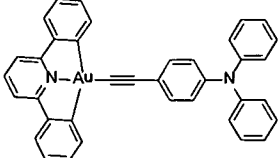
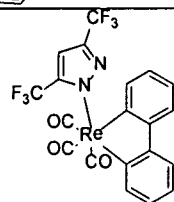
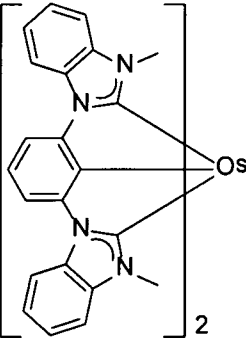
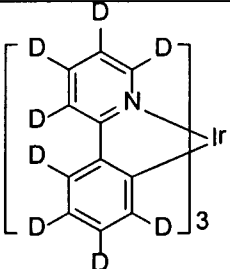
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Osmium(III) complexes		Chem. Mater. 17, 3532 (2005)
Ruthenium(II) complexes		Adv. Mater. 17, 1059 (2005)
Rhenium (I), (II), and (III) complexes		US20050244673
Green dopants		
Iridium(III) organometallic complexes	 and its derivatives	Inorg. Chem. 40, 1704 (2001)
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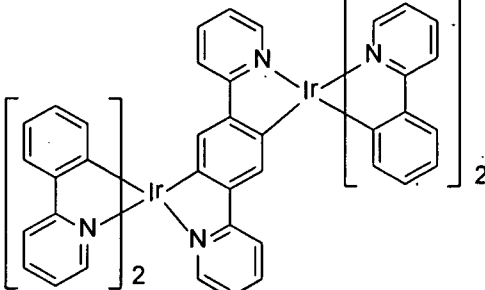
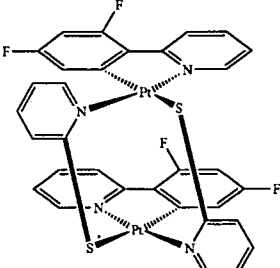
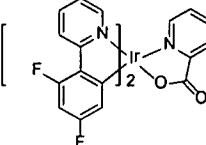
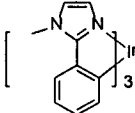
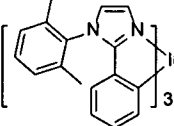
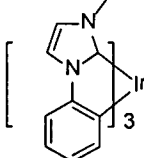
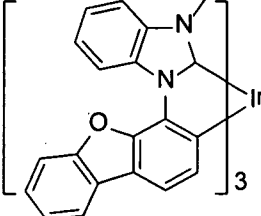
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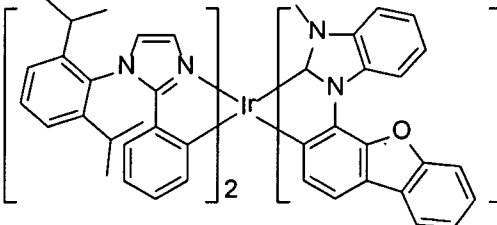
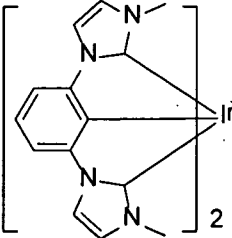
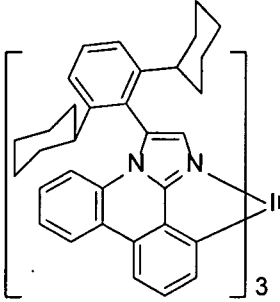
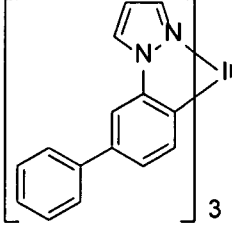
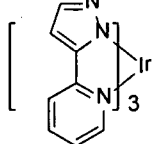
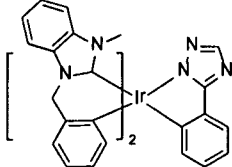
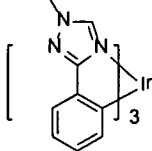
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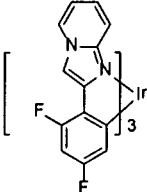
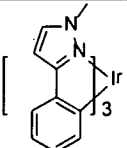
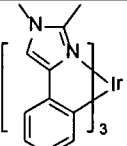
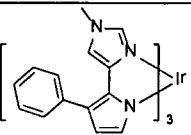
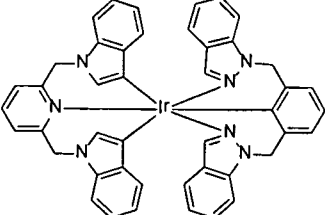
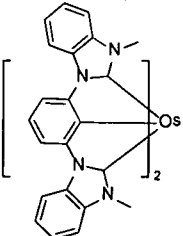
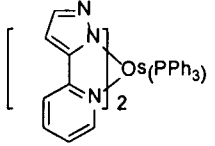
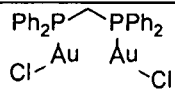
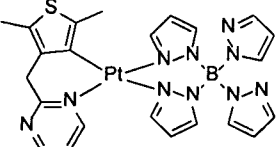
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Monomer for polymeric metal organometallic compounds		US7250226, US7396598
Pt(II) organometallic complexes, including polydentate ligands		Appl. Phys. Lett. 86, 153505 (2005)

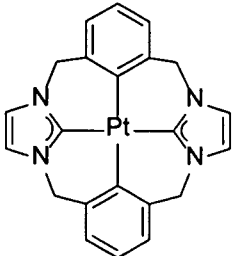
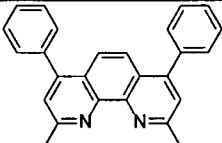
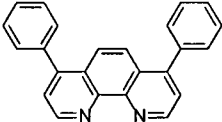
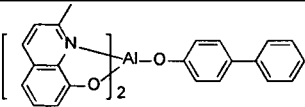
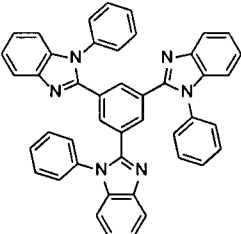
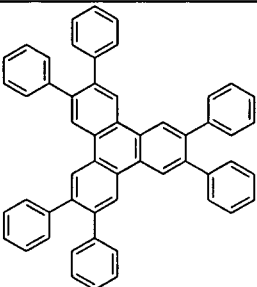
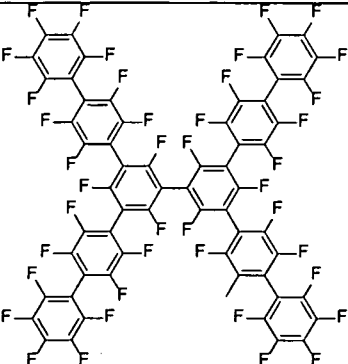
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Cu complexes		WO2009000673

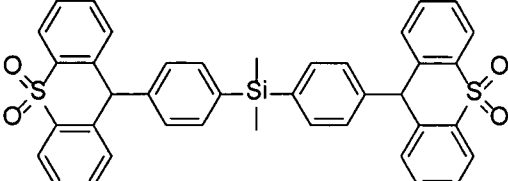
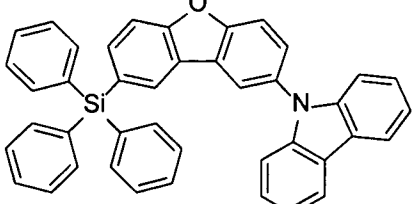
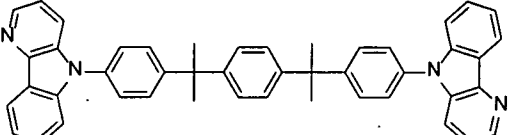
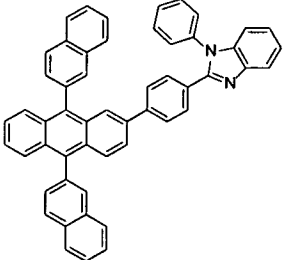
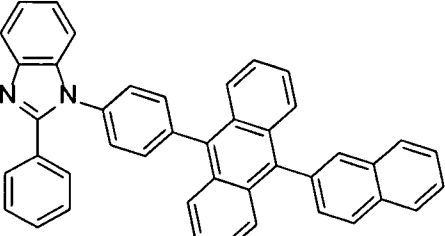
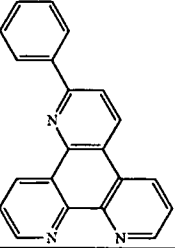
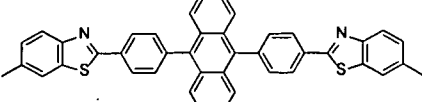
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Gold complexes		Chem. Commun. 2906 (2005)
Rhenium(III) complexes		Inorg. Chem. 42, 1248 (2003)
Osmium(II) complexes		US7279704
Deuterated organometallic complexes		US20030138657

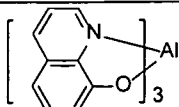
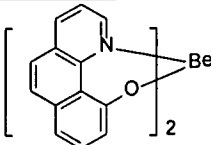
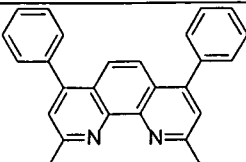
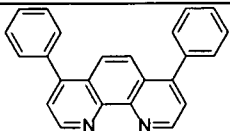
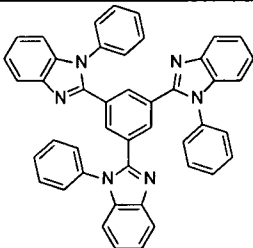
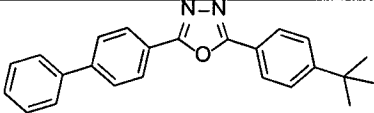
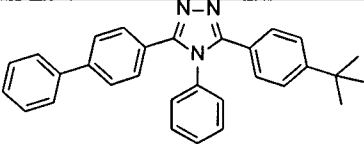
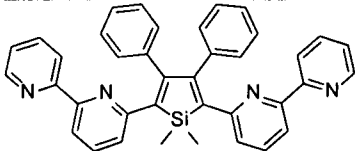
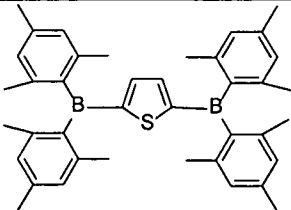
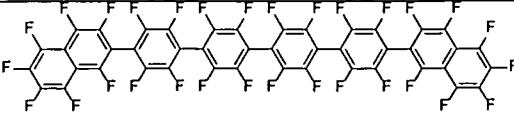
Organometallic complexes with two or more metal centers		US20030152802
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Blue dopants		
Iridium(III) organometallic complexes		WO2002002714
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		US7393599, WO2006056418, US20050260441, WO2005019373
		US7534505

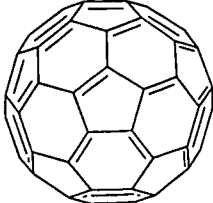
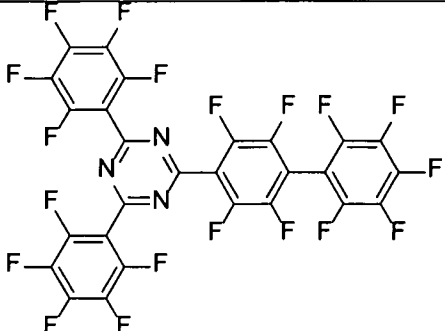
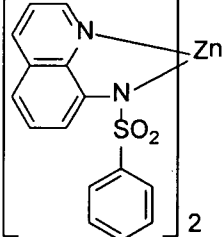
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		Angew. Chem. Int. Ed. 47, 1 (2008)
		Chem. Mater. 18, 5119 (2006)

		Inorg. Chem. 46, 4308 (2007)
		WO2005123873
		WO2005123873
		WO2007004380
		WO2006082742
Osmium(II) complexes		US7279704
		Organometallics 23, 3745 (2004)
Gold complexes		Appl. Phys. Lett. 74, 1361 (1999)
Platinum(II) complexes		WO2006098120, WO2006103874

Pt tetradentate complexes with at least one metal-carbene bond		US7655323
Exciton/hole blocking layer materials		
Bathocuprine compounds (e.g., BCP, BPhen)		Appl. Phys. Lett. 75, 4 (1999)
		Appl. Phys. Lett. 79, 449 (2001)
Metal 8-hydroxyquinolates (e.g., BALq)		Appl. Phys. Lett. 81, 162 (2002)
5-member ring electron deficient heterocycles such as triazole, oxadiazole, imidazole, benzoimidazole		Appl. Phys. Lett. 81, 162 (2002)
Triphenylene compounds		US20050025993
Fluorinated aromatic compounds		Appl. Phys. Lett. 79, 156 (2001)

Phenothiazine-S-oxide		WO2008132085
Silylated five-membered nitrogen, oxygen, sulfur or phosphorus dibenzoheterocycles		WO2010079051
Aza-carbazoles		US20060121308
Electron transporting materials		
Anthracene-benzimidazole compounds		WO2003060956
		US20090179554
Aza triphenylene derivatives		US20090115316
Anthracene-benzothiazole compounds		Appl. Phys. Lett. 89, 063504 (2006)

Metal 8-hydroxyquinolates (e.g., Alq ₃ , Zr _q ₄)		Appl. Phys. Lett. 51, 913 (1987) US7230107
Metal hydroxybenoquinolates		Chem. Lett. 5, 905 (1993)
Bathocuprine compounds such as BCP, BPhen, etc		Appl. Phys. Lett. 91, 263503 (2007)
		Appl. Phys. Lett. 79, 449 (2001)
5-member ring electron deficient heterocycles (e.g., triazole, oxadiazole, imidazole, benzoimidazole)		Appl. Phys. Lett. 74, 865 (1999)
		Appl. Phys. Lett. 55, 1489 (1989)
		Jpn. J. Apply. Phys. 32, L917 (1993)
Silole compounds		Org. Electron. 4, 113 (2003)
Arylborane compounds		J. Am. Chem. Soc. 120, 9714 (1998)
Fluorinated aromatic compounds		J. Am. Chem. Soc. 122, 1832 (2000)

Fullerene (e.g., C ₆₀)		US20090101870
Triazine complexes		US20040036077
Zn (N^N) complexes		US6528187

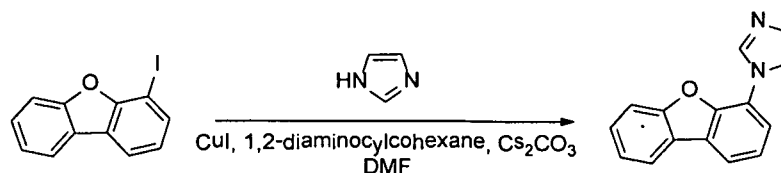
EXPERIMENTAL

[0207] Chemical abbreviations used throughout this document are as follows: dba is dibenzylideneacetone, EtOAc is ethyl acetate, PPh₃ is triphenylphosphine, dppf is 1,1'-bis(diphenylphosphino)ferrocene, DCM is dichloromethane, SPhos is dicyclohexyl(2',6'-dimethoxy-[1,1'-biphenyl]-3-yl)phosphine, THF is tetrahydrofuran.

[0208] Synthesis:

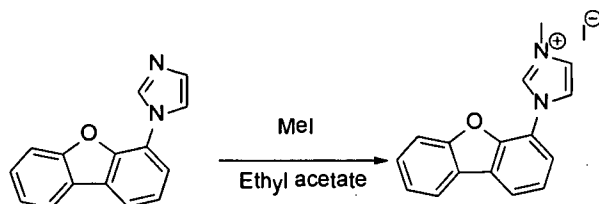
[0209] Synthesis of Compound A

[0210] Step 1



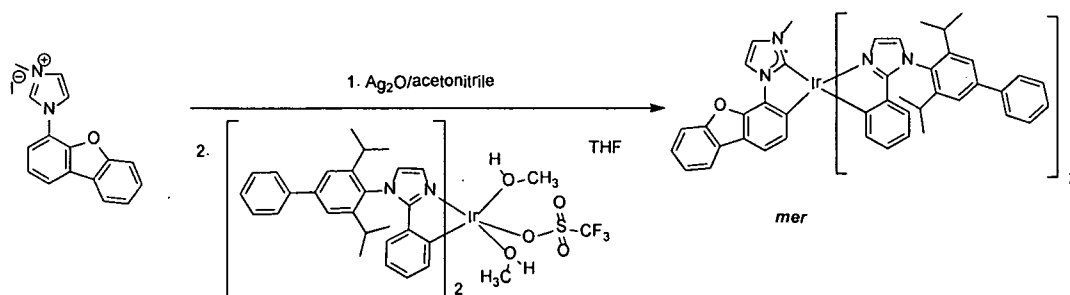
[0211] A mixture of 4-iododibenzo[*b,d*]furan (18.4 g, 62.6 mmol), 1*H*-imidazole (5.11 g, 75 mmol), CuI (0.596 g, 3.13 mmol), Cs₂CO₃ (42.8 g, 131 mmol), cyclohexane-1,2-diamine (1.43 g, 12.51 mmol) in DMF (200 mL) was heated at 150 °C under nitrogen for 20 hours. After cooling to room temperature, it was quenched with water and extracted with ethyl acetate. The combined extracts were washed with brine and filtered through a short plug of silica gel. Upon evaporation off the solvent, the crude product was dissolved in ethyl acetate and precipitated in hexane to yield 1-dibenzo[*b,d*]furan-4-yl)-1*H*-imidazole (12.2 g, 83%) as a white solid.

[0212] Step 2



[0213] A solution of 1-dibenzo[*b,d*]furan-4-yl)-1*H*-imidazole (10 g, 42.7 mmol) and iodomethane (30.3 g, 213 mmol) in ethyl acetate (100 mL) was stirred at room temperature for 24 h. The precipitation was isolated by filtration to yield 1-(dibenzo[*b,d*]furan-4-yl)-3-methyl-1*H*-imidazol-3-ium iodide (15.3 g, 93%) as a white solid.

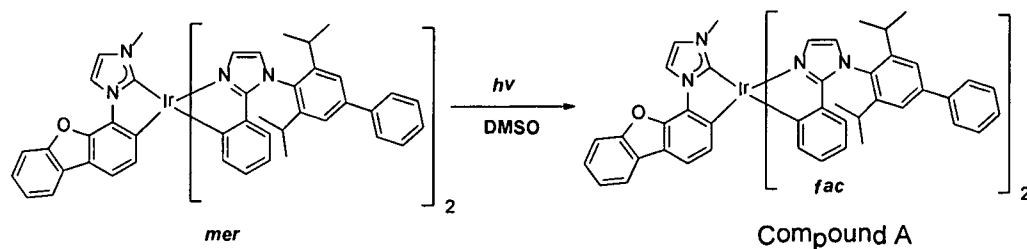
[0214] Step 3



[0215] A mixture of 1-(dibenzo[*b,d*]furan-4-yl)-3-methyl-1*H*-imidazol-3-ium iodide (2.5 g, 6.65 mmol) and Ag₂O (0.770 g, 3.32 mmol) in acetonitrile (150 mL) was stirred under nitrogen overnight. After evaporation off the solvent, the iridium phenylimidazole complex (2.58 g, 2.215 mmol) and THF (150 mL) was added. The resultant reaction mixture was refluxed under nitrogen overnight. After cooling to room temperature, it was filtered through a short plug of Celite[®] and the solid was washed with DCM. The combined filtrates were evaporated and the residue was purified by column chromatography on triethylamine-treated silica gel with

hexane/DCM (9/1 to 3/1, v/v) as eluent to yield the *mer* form of Compound A (1.9 g, 72%) as a green yellow solid.

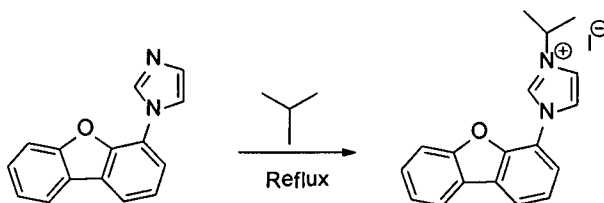
[0216] Step 4



[0217] A solution of *mer* form (1.9 g, 1.584 mmol) in anhydrous DMSO (100 mL) was irradiated with UV light (365 nm) under nitrogen for 3.5 h. Upon evaporation off the solvent, the residue was purified by column chromatography on triethylamine-treated silica gel with hexane/DCM (3/1, v/v) as eluent, followed by boiling in toluene to yield Compound A (1.2 g, 62%) as a green yellow solid.

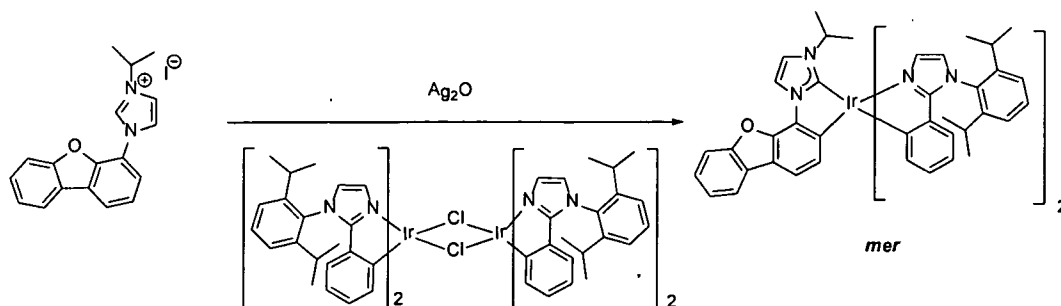
[0218] Synthesis of Compound 17

[0219] Step 1



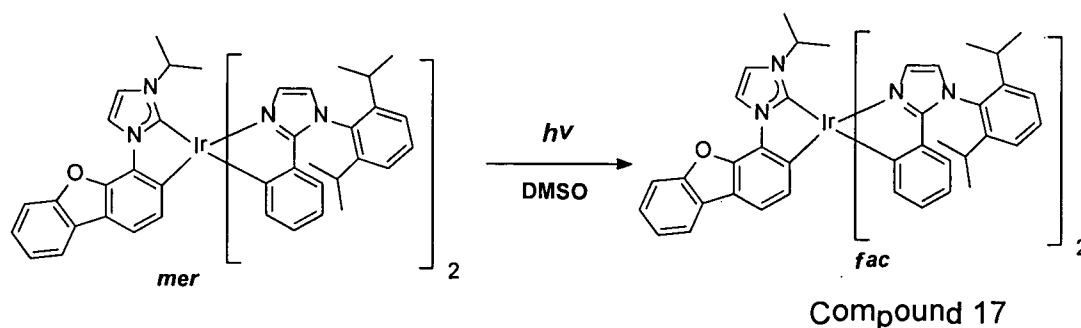
[0220] 1-Dibenzo[*b,d*]furan-4-yl)-1*H*-imidazole (4.5 g, 19.21 mmol) was dissolved in MeCN (100 mL) in a 250 mL flask. To the mixture, 2-iodopropane (16.33 g, 96 mmol) was added. The reaction mixture was refluxed for 72 hours under N_2 . After removal of solvent, the residue was dissolved in a minimum amount ethyl acetate and precipitated in ether to obtain the product (6.7 g, 86%) as a brown solid after decanting solvent and drying under vacuum.

[0221] Step 2



[0222] The iodide salt (2.3 g, 5.12 mmol) from step 1, Ag_2O (0.593 g, 2.56 mmol) and dry acetonitrile (200 mL) were charged in a 250 mL flask. The mixture was stirred overnight at room temperature and the solvent was evaporated. To the residue, iridium dimer (2.85 g, 1.707 mmol) and THF (200 mL) were added. The reaction mixture was refluxed overnight. The mixture was cooled down and run through a Celite® bed with THF. Crude *mer* isomer (2.85 g, 78%) was obtained after evaporation of THF and washing with methanol.

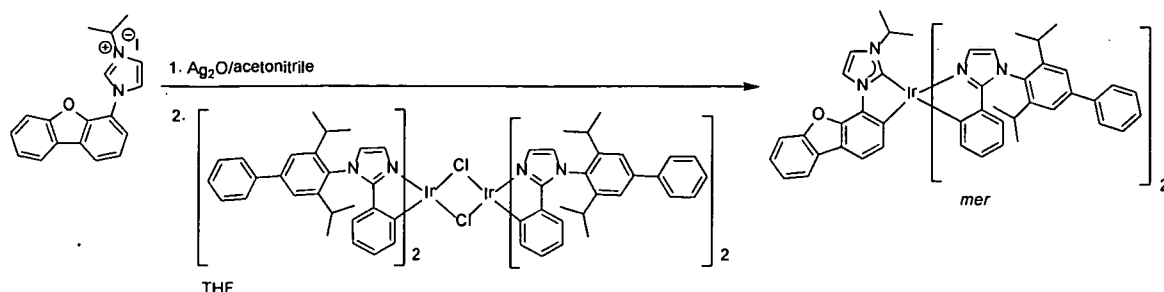
[0223] Step 3



[0224] The *mer* isomer (2.4 g, 2.232 mmol) from Step 2 was dissolved in DMSO (400 mL) with heating in a photoreaction flask. The mixture was cooled down to room temperature. The solution was pumped and purged with N_2 a few times, and then irradiated with a UV lamp (365 nm) under N_2 for 13 hours until HPLC showed the *mer* isomer was converted to *fac* isomer. The product was purified by silica gel column chromatography with DCM in hexane as eluent to obtain pure *fac* complex (1.6 g, 66.7%). Both NMR and LC-MS confirmed the desired product.

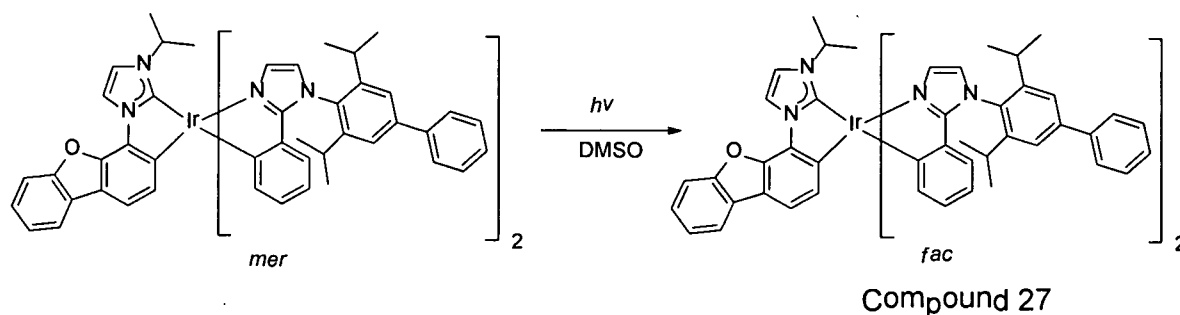
[0225] Synthesis of Compound 27

[0226] Step 1



[0227] A solution of 1-(dibenzo[*b,d*]furan-4-yl)-3-isopropyl-1*H*-imidazol-3-ium iodide (1.536 g, 3.80 mmol) and Ag_2O (0.514 g, 2.217 mmol) in acetonitrile (50 mL) was stirred under nitrogen overnight. The solvent was evaporated and the iridium complex dimer (2.5 g, 1.267 mmol) was added together with THF (50 mL). The resultant mixture was refluxed under nitrogen overnight. After cooling to room temperature, it was filtered through a short plug of Celite[®] and the solid was washed with DCM. The combined filtrates were evaporated and the residue was purified by column chromatography on triethylamine-treated silica gel with hexane/DCM (9/1, v/v) as eluent to yield the *mer* isomer (2.3 g, 74%) as a green yellow solid.

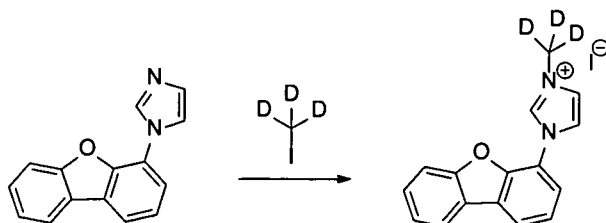
[0228] Step 2



[0229] A solution of *mer* form (2.3 g, 1.874 mmol) in DMSO (100 mL) was irradiated with UV light under nitrogen for 4 hours. Upon evaporation of the solvent, the residue was purified by column chromatography on triethylamine-treated silica gel with hexane/DCM (9/1 to 4/1, v/v) as eluent to yield Compound 27 (1.6 g, 70%) as a green yellow solid.

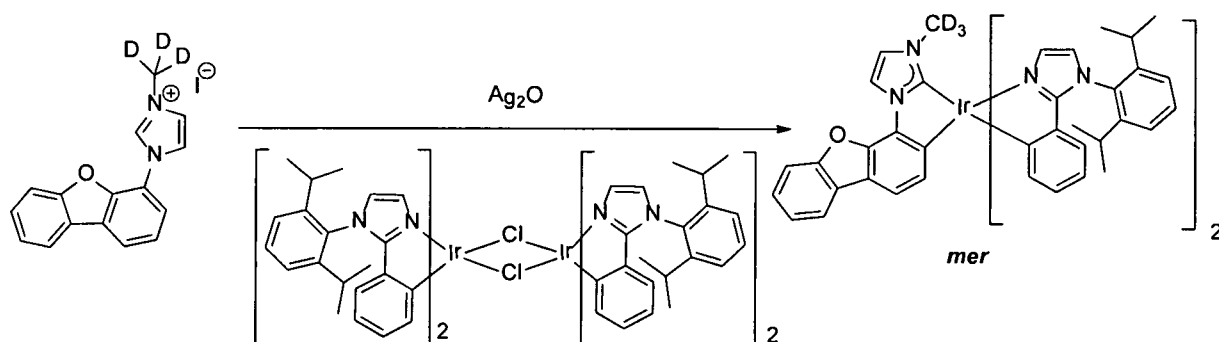
[0230] Synthesis of Compound 62

[0231] Step 1



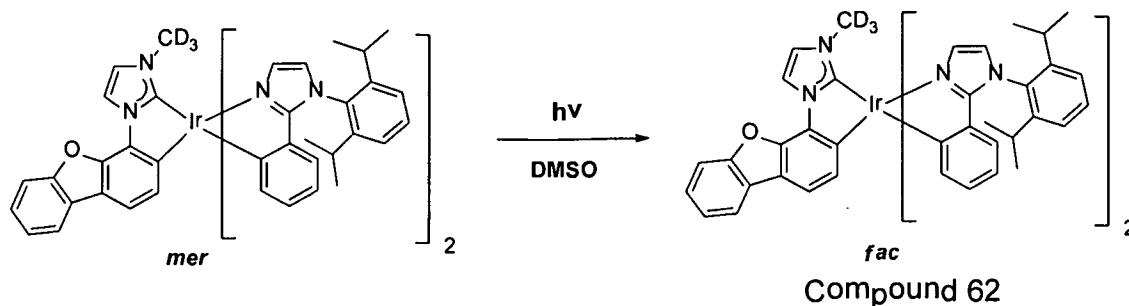
[0232] 1-Dibenzo[*b,d*]furan-4-yl)-1*H*-imidazole (2.0 g, 8.54 mmol) was dissolved in ethyl acetate (100 mL) in a 250 mL flask. To the mixture was added MeI-*d*₃ (6.2 g, 43 mmol). The reaction mixture was stirred at room temperature for 72 hours under N₂. After filtration, the product (3.1 g, 96%) was obtained as a white solid was obtained.

[0233] Step 2



[0234] The salt from step 1 (2.0 g, 5.27 mmol), Ag₂O (0.617 g, 2.64 mmol) and dry acetonitrile (200 mL) were charged in a 250 mL flask. The mixture was stirred at room temperature overnight, and the solvent was evaporated. To the residue were added iridium dimer (2.93 g, 1.758 mmol) and THF (200 mL). The reaction mixture was then refluxed overnight. The mixture was cooled down and run through a Celite® bed with THF to produce 2.8 g (76% yield) of crude *mer* isomer after evaporating the THF and washing with methanol.

[0235] Step 3

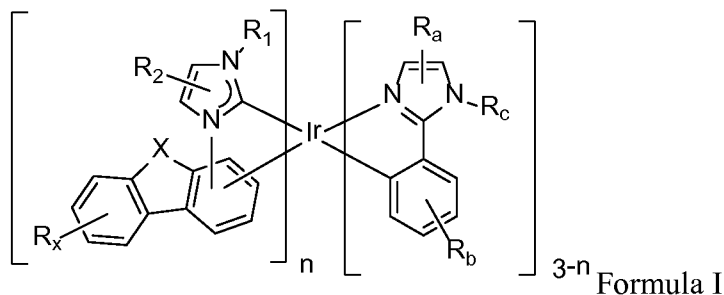


[0236] The *mer* isomer (2.4 g, 2.285 mmol) was dissolved in DMSO (400 mL) with heating in a photoreaction flask. The mixture was cooled down to room temperature. The solution was pumped and purged with N₂ for few times, then irradiated with UV lamp (365 nm) under N₂ for 8 hours until HPLC shown the *mer* isomer was converted to the *fac* isomer. The product was purified by silica gel column with DCM in hexane as eluent. Pure *fac* complex, Compound 62 (1.6 g, 66.7%), was obtained after column chromatography. Both NMR and LC-MS confirmed the desired product.

[0237] It is understood that the various embodiments described herein are by way of example only, and are not intended to limit the scope of the invention. For example, many of the materials and structures described herein may be substituted with other materials and structures without deviating from the spirit of the invention. The present invention as claimed may therefore include variations from the particular examples and preferred embodiments described herein, as will be apparent to one of skill in the art. It is understood that various theories as to why the invention works are not intended to be limiting.

CLAIMS

1. A compound comprising a heteroleptic iridium complex having the formula:



wherein R_2 , R_x , R_a , and R_b , represent mono, di, tri, tetra substitutions or no substitution;

wherein R_1 is an alkyl or cycloalkyl with a molecular weight higher than 15.5 g/mol;

wherein X is selected from the group consisting of CRR', SiRR', C=O, N-R, B-R, O, S, SO, SO₂, and Se;

wherein R, R', R_2 , R_x , R_a , R_b , and R_c are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof;

wherein any two adjacent substituents are optionally joined to form a ring, which may be further substituted;

and wherein n is 1 or 2.

2. The compound of claim 1, wherein n is 2.

3. The compound of claim 1, wherein n is 1.

4. The compound of claim 1, wherein X is O.

5. The compound of claim 1, wherein X is S.

6. The compound of claim 1, wherein R_1 contains at least 2 carbons.

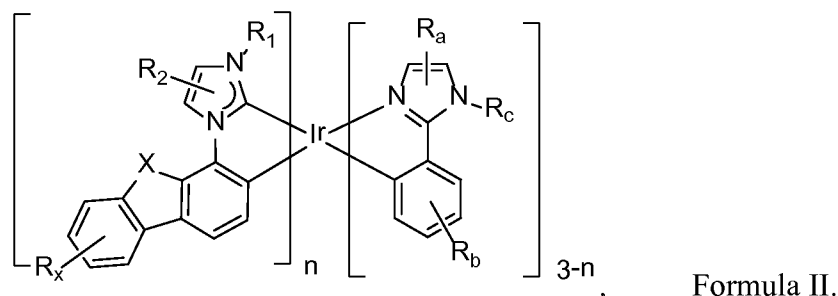
7. The compound of claim 1, wherein R_1 contains at least 3 carbons.

8. The compound of claim 1, wherein R_1 is independently selected from the group consisting of: ethyl, propyl, 1-methylethyl, butyl, 1-methylpropyl, 2-methylpropyl, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 2,2-dimethylpropyl, cyclopentyl, and cyclohexyl, wherein each group is optionally partially or fully deuterated.

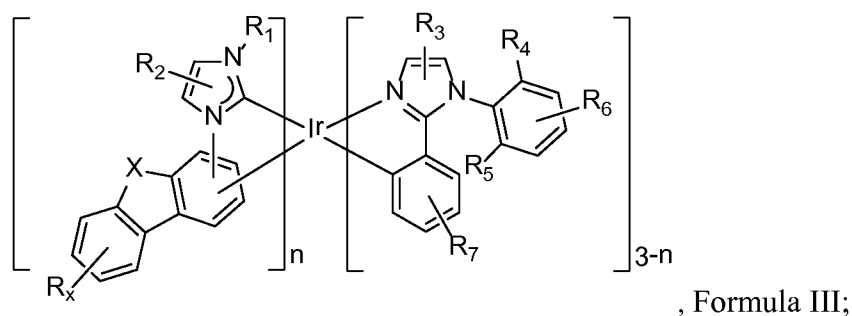
9. The compound of claim 1, wherein R_1 contains at least one deuterium.

10. The compound of claim 1, wherein R_c comprises at least one chemical group selected from the group consisting of carbazole, dibenzothiophene, dibenzofuran, and fluorine.

11. The compound of claim 1, wherein the compound has the formula:



12. The compound of claim 1, wherein the compound has the formula:

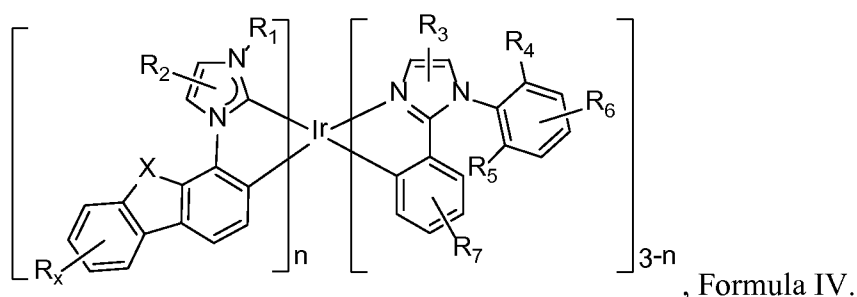


wherein R_3 , R_6 and R_7 represent mono, di, tri, tetra substitutions or no substitution;

wherein R_3 , R_4 , R_5 , R_6 and R_7 are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof;

wherein two adjacent substituents of R_3 , R_6 and R_7 are optionally joined to form a ring and may be further substituted; and wherein at least one of R_4 and R_5 is not hydrogen or deuterium.

13. The compound of claim 12, wherein the compound has the formula:

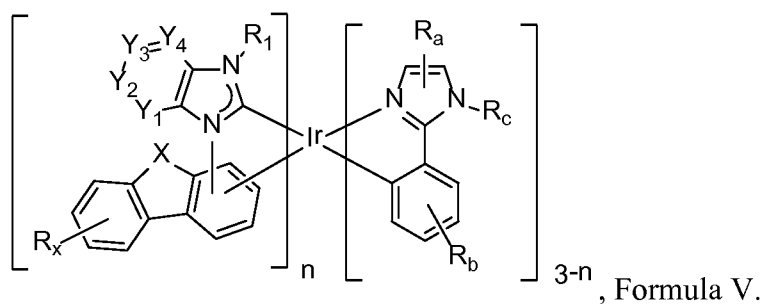


14. The compound of claim 12, wherein both R_4 and R_5 are not hydrogen or deuterium.

15. The compound of claim 12, wherein both R_4 and R_5 are alkyl or cycloalkyl.

16. The compound of claim 12, wherein both R_4 and R_5 are aryl or heteroaryl.

17. The compound of claim 1, wherein the compound has the formula:

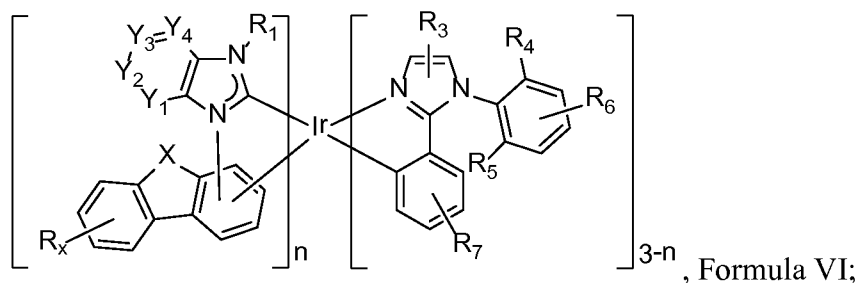


wherein Y_1 to Y_4 is CR_8 or N; and

wherein each R_8 is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof; and

wherein any two adjacent substituents of R_8 are optionally joined to form a ring and may be further substituted.

18. The compound of claim 17, wherein the compound has the formula:

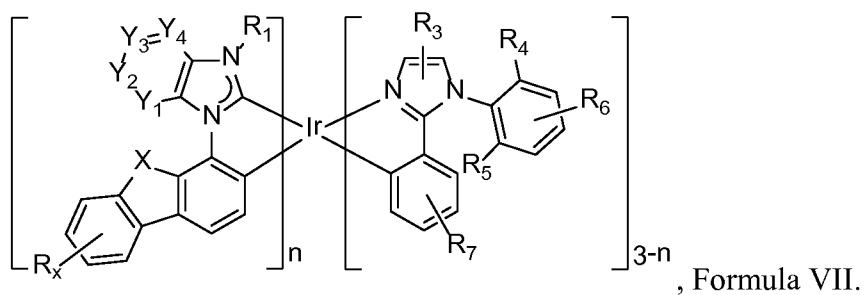


wherein R_3 , R_6 and R_7 represent mono, di, tri, tetra substitutions or no substitution;

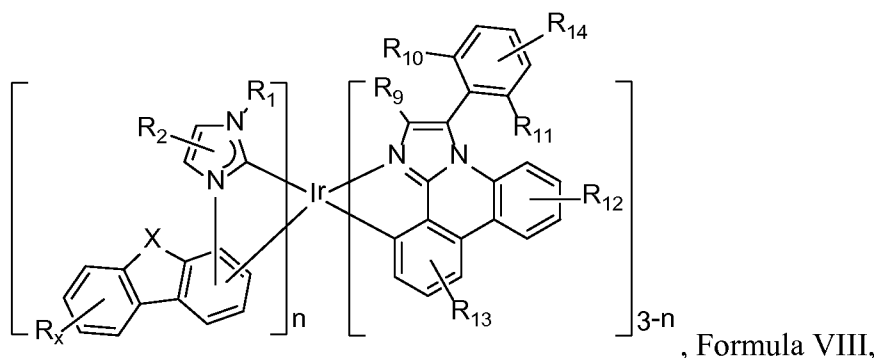
wherein R_3 , R_4 , R_5 , R_6 and R_7 are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof;

wherein two adjacent substituents of R_3 , R_6 and R_7 are optionally joined to form a ring and may be further substituted; and wherein at least one of R_4 and R_5 is not hydrogen or deuterium.

19. The compound of claim 18, wherein the compound has the formula:



20. The compound of claim 1, wherein the compound has the formula:

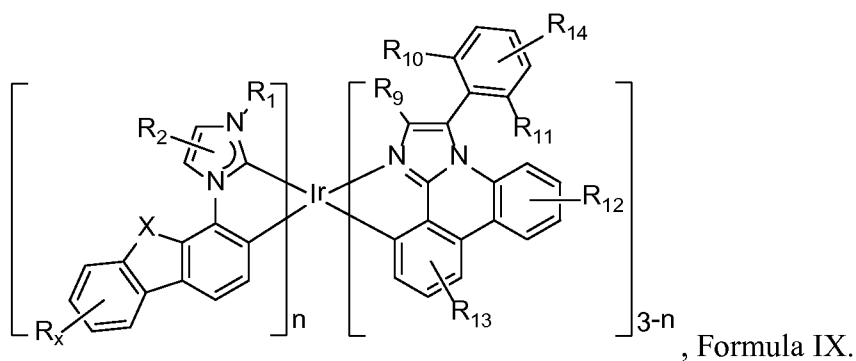


wherein R_{12} , R_{13} and R_{14} represent mono, di, tri, tetra substitutions or no substitution;

wherein R_9 , R_{10} , R_{11} , R_{12} , R_{13} and R_{14} are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof;

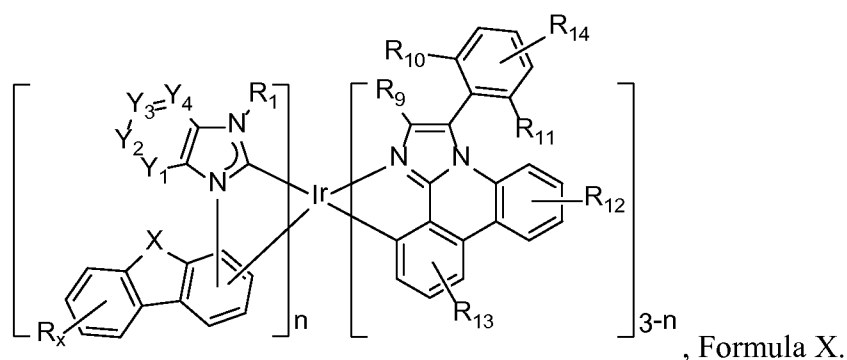
wherein two adjacent substituents of R_{12} , R_{13} and R_{14} are optionally joined to form a ring and may be further substituted; and wherein at least one of R_{10} and R_{11} is not hydrogen or deuterium.

21. The compound of claim 20, wherein the compound has the formula:



22. The compound of claim 21, wherein both R_{10} and R_{11} are not hydrogen or deuterium.

23. The compound of claim 21, wherein both R_{10} and R_{11} are alkyl or cycloalkyl.
24. The compound of claim 21, wherein both R_{10} and R_{11} are aryl or heteroaryl.
25. The compound of claim 20, wherein the compound has the formula:

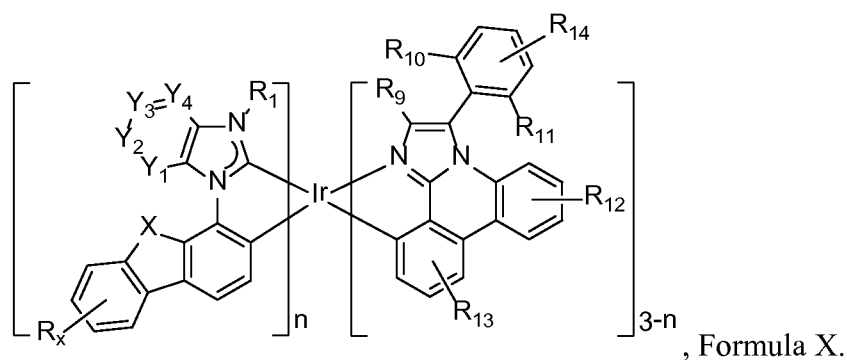


wherein Y_1 to Y_4 is CR_8 or N; and

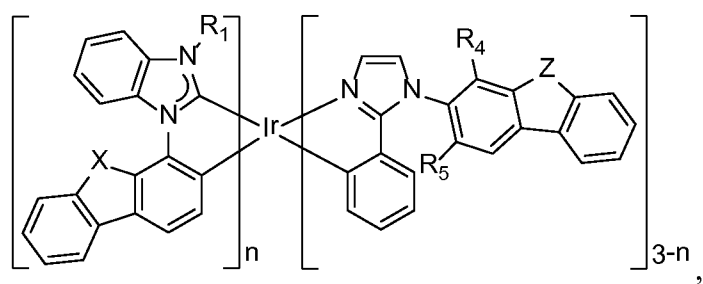
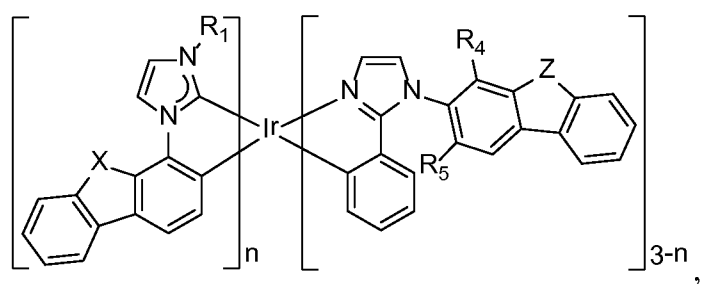
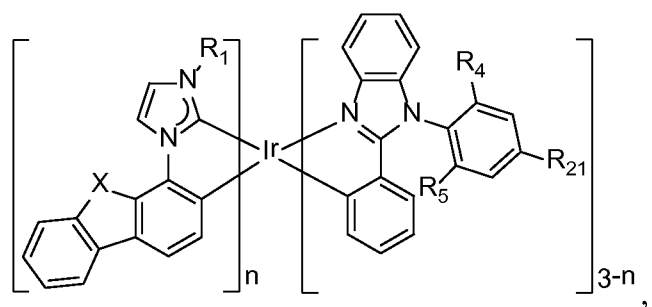
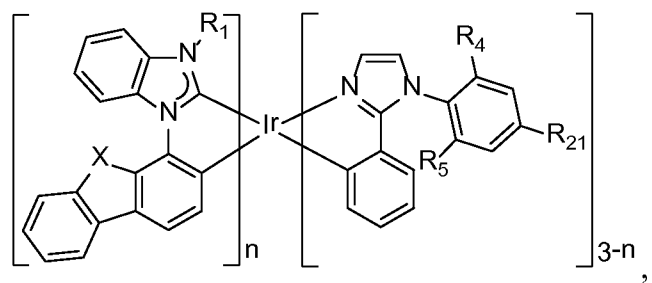
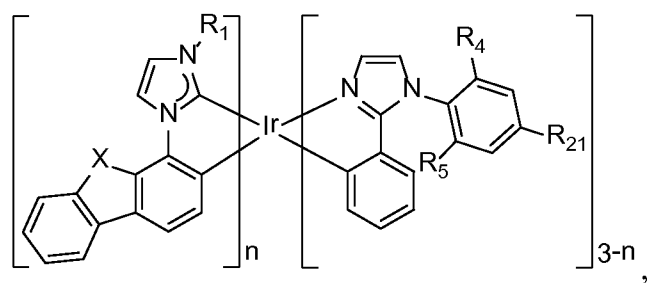
wherein each R_8 is independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof; and

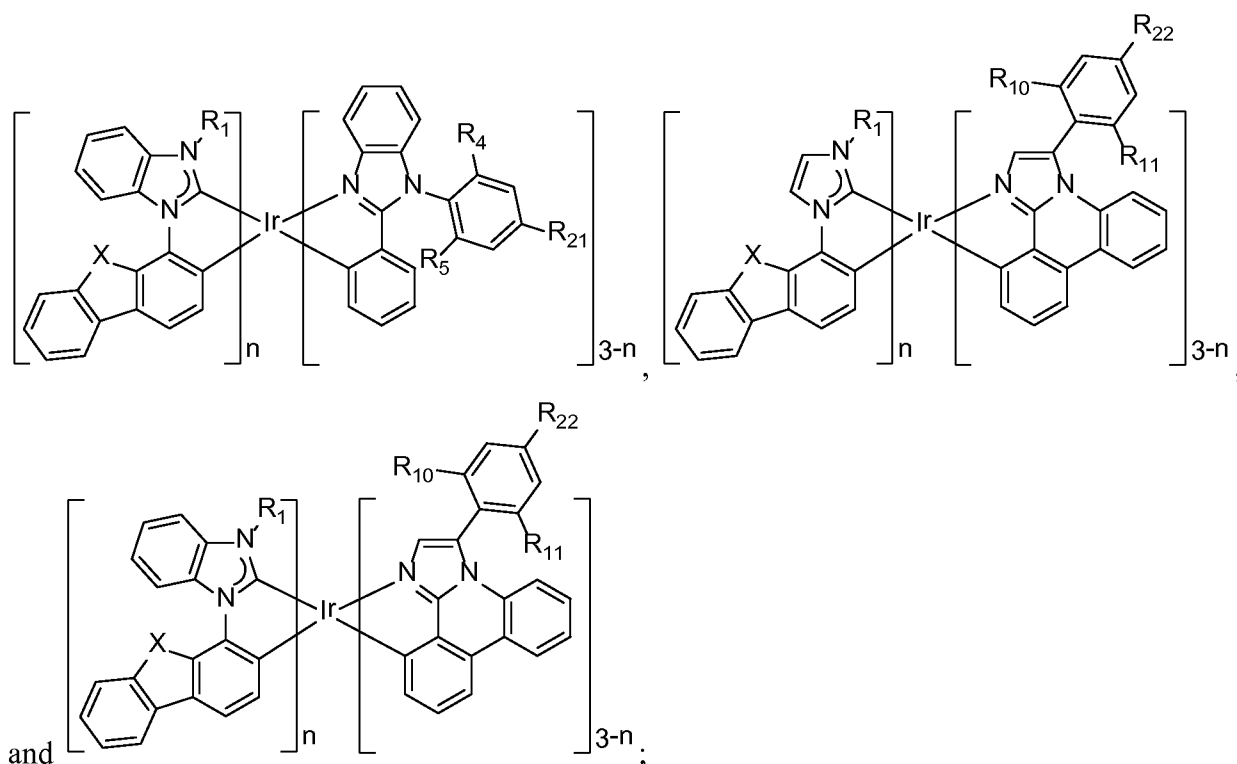
wherein any two adjacent substituents of R_8 are optionally joined to form a ring and may be further substituted.

26. The compound of claim 25, wherein the compound has the formula:



27. The compound of claim 1, wherein the compound is selected from the group consisting of:





wherein X is O or S;

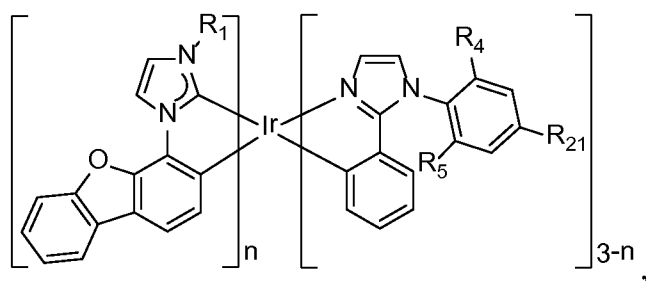
wherein Z is O or S;

wherein R_1 is selected from the group consisting of methyl- d_3 , ethyl, propyl, 1-methylethyl, butyl, 1-methylpropyl, 2-methylpropyl, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 2,2-dimethylpropyl, cyclopentyl, and cyclohexyl;

wherein each group is optionally partially or fully deuterated;

wherein R_4 , R_5 , R_{10} , R_{11} , R_{21} and R_{22} are each independently selected from the group consisting of methyl, ethyl, propyl, 1-methylethyl, butyl, 1-methylpropyl, 2-methylpropyl, pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 2,2-dimethylpropyl, cyclopentyl, cyclohexyl, phenyl, 2,6-dimethylphenyl, 2,4,6-trimethylphenyl, 2,6-diisopropylphenyl, and combinations thereof; and wherein each group is optionally partially or fully deuterated.

28. The compound of claim 27, wherein the compound has the formula:



wherein R_1 , R_4 , and R_5 are alkyl.

29. The compound of claim 28, wherein R_1 , R_4 , and R_5 are iso-propyl.

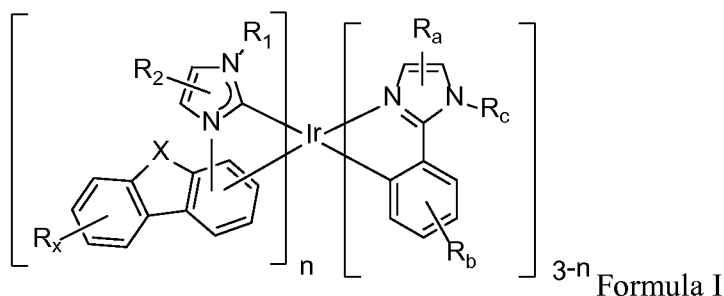
30. The compound of claim 28, wherein R_1 is methyl- d_3 .

31. A first device comprising an organic light emitting device, further comprising:

an anode;

a cathode; and an organic layer, disposed between the anode and the cathode,

comprising a compound having the formula:



wherein R_2 , R_x , R_a , and R_b , represent mono, di, tri, tetra substitutions or no substitution;

wherein R_1 is an alkyl or cycloalkyl with a molecular weight higher than 15.5 g/mol;

wherein X is selected from the group consisting of CRR', SiRR', C=O, N-R, B-R, O, S, SO, SO₂, and Se;

wherein R, R', R_2 , R_x , R_a , R_b , and R_c are each independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl,

carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof;

wherein any two adjacent substituents are optionally joined to form a ring, which may be further substituted;

and wherein n is 1 or 2.

32. The first device of claim 31, wherein the organic layer is an emissive layer and the compound is an emissive dopant.

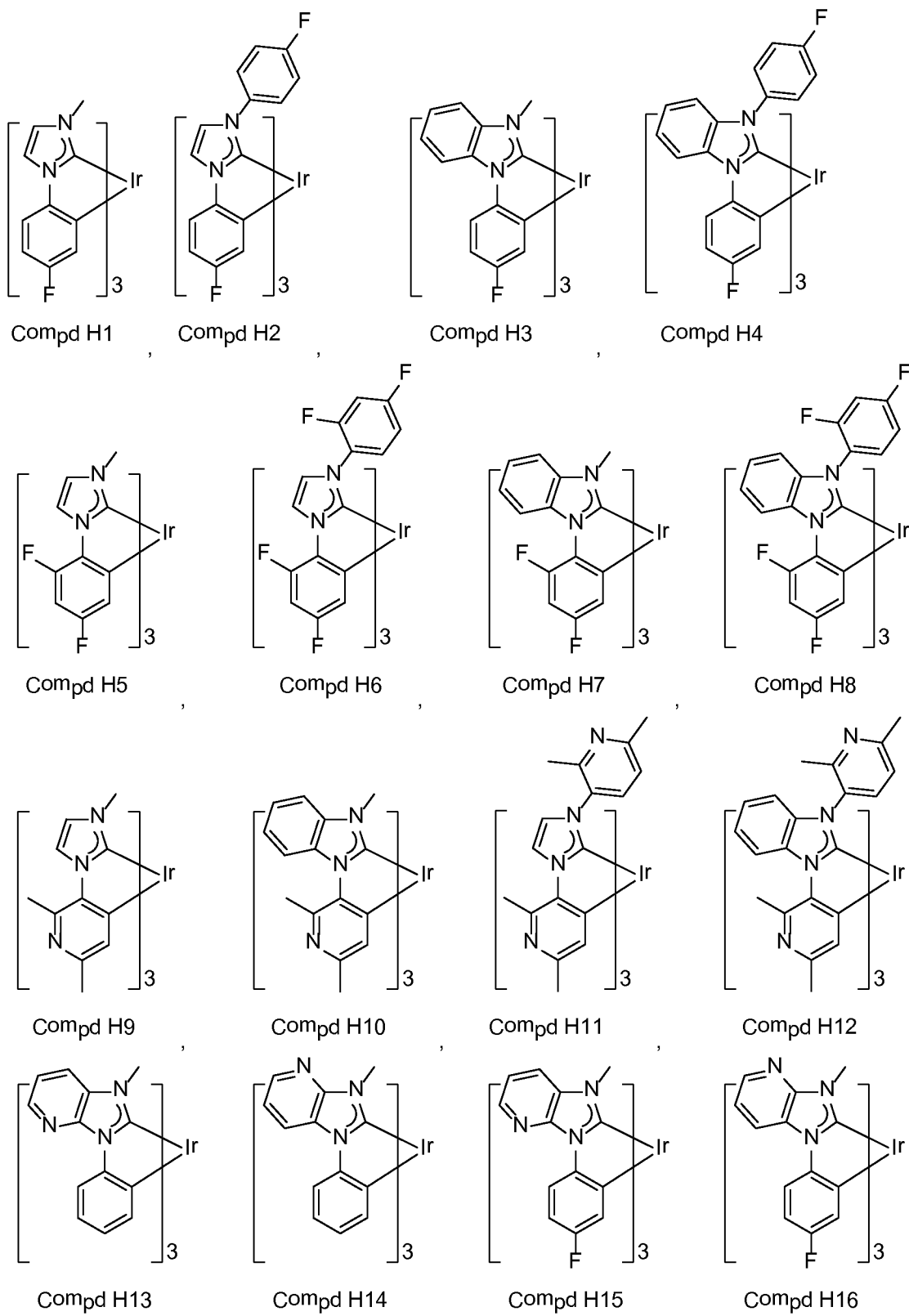
33. The first device of claim 31, wherein the organic layer further comprises a host.

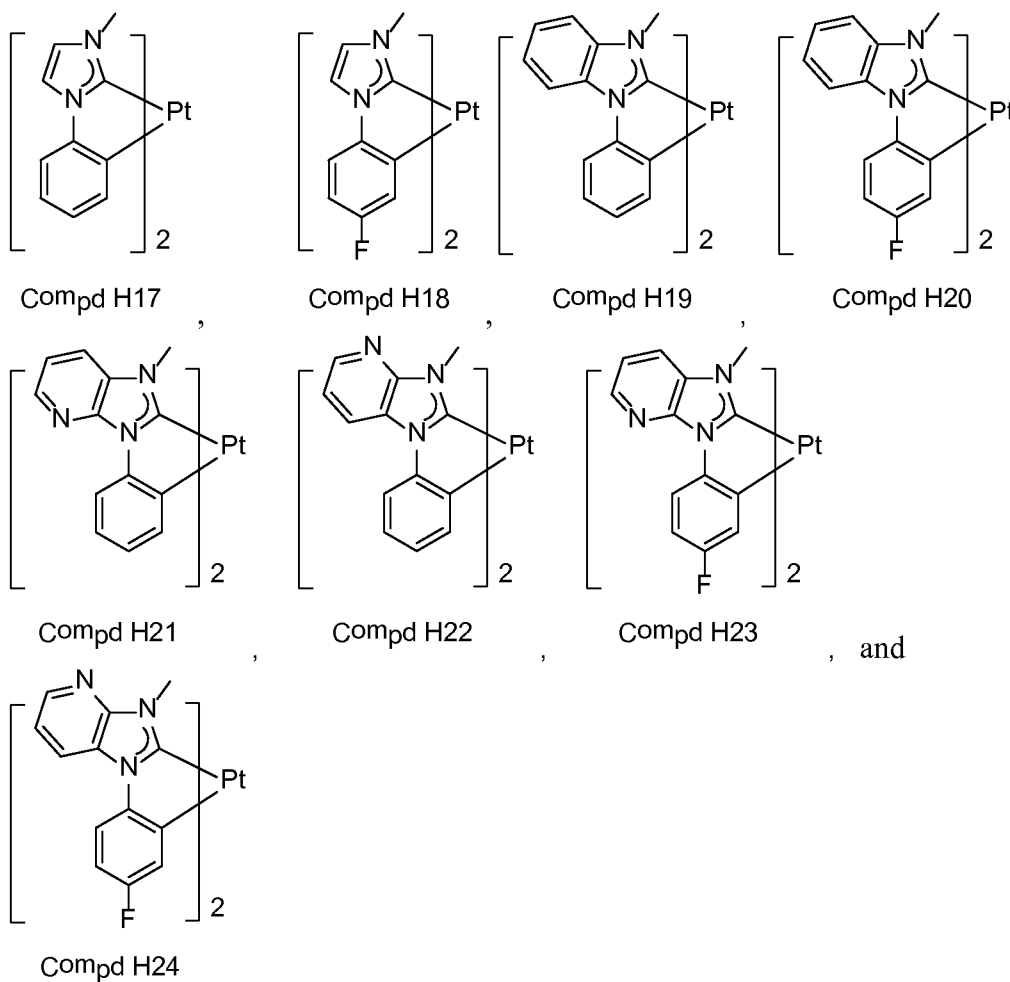
34. The first device of claim 33, wherein the host comprises at least one of the chemical groups selected from the group consisting of carbazole, dibenzothiophene, dibenzofuran, dibenzoselenophene, azacarbazole, aza-dibenzothiophene, aza-dibenzofuran, and aza-dibenzoselenophene.

35. The first device of claim 33, wherein the host is a metal complex.

36. The first device of claim 35, wherein the host is a metal carbene complex.

37. The first device of claim 36, wherein the metal carbene complex is selected from the group consisting of:





38. The first device of claim 36, wherein the device further comprises a second organic layer that is a non-emissive layer between anode and the emissive layer; and wherein the material in the second organic layer is a metal carbene complex.

39. The first device of claim 38, wherein the device further comprises a third organic layer that is a non-emissive layer between cathode and the emissive layer; and wherein the material in the third organic layer is a metal carbene complex.

40. The first device of claim 31, wherein the device further comprises a second organic layer that is a non-emissive layer and the compound of Formula I is a material in the second organic layer.

41. The first device of claim 40, wherein the second organic layer is a hole transporting layer and the compound of Formula I is a transporting material in the second organic layer.

42. The first device of claim 40, wherein the second organic layer is a blocking layer and the compound having Formula I is a blocking material in the second organic layer.

43. The first device of claim 31, wherein the first device is an organic light-emitting device.

44. The first device of claim 31, wherein the first device is a consumer product.

45. The first device of claim 31, wherein the first device comprises a lighting panel.

46. A first device comprising an organic light emitting device, further comprising:

an anode;

a cathode;

a first layer disposed between the anode and the cathode;

a second layer disposed between the first layer and the cathode;

wherein the first layer is an emissive layer comprising an emissive dopant and a host; and

wherein the second layer is a non-emissive layer comprising a first metal carbene complex.

47. The first device of claim 46, wherein the host is a second metal carbene complex.

48. The first device of claim 46, wherein the host is an organic compound.

49. The first device of claim 46 or 47, wherein the device further comprises a third layer disposed between anode and the first layer; and wherein the third layer that is a non-emissive layer comprises a third metal carbene complex.

50. The first device of claim 46, wherein the second layer is a hole blocking layer.

51. The first device of claim 46, wherein the second layer is an exciton blocking layer.

52. The first device of claim 46, wherein the second layer is an electron transporting layer.

53. The first device of claim 49, wherein the third layer is an electron blocking layer.

54. The first device of claim 49, wherein the third layer is an exciton blocking layer.

55. The first device of claim 49, wherein the third layer is a hole transporting layer.

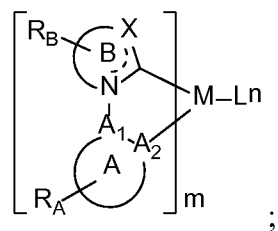
56. The first device of claim 46, wherein the first layer further comprises a non-emissive dopant, and wherein the non-emissive dopant is a fourth metal-carbene complex.

57. The first device of claim 46, wherein the emissive dopant is a fifth metal-carbene complex.

58. The first device of claim 47, wherein the second metal carbene complex is the first metal carbene complex.

59. The first device of claim 46, wherein the materials deposited between the anode and the cathode comprises essentially metal carbene complexes.

60. The first device of claim 46, wherein the first metal carbene complex has the formula:



wherein M is a metal having an atomic number greater than 40;

wherein A_1 , A_2 are each independently selected from the group consisting of C or N;

wherein A and B are each independently a 5 or 6-membered carbocyclic or heterocyclic ring;

wherein R_A and R_B represent mono, di, tri, or tetra substitutions or no substitution;

wherein X is selected from the group consisting of NR_C , PR_C , O, and S;

wherein each of R_A , R_B , and R_C are independently selected from the group consisting of hydrogen, deuterium, halide, alkyl, cycloalkyl, heteroalkyl, arylalkyl, alkoxy, aryloxy, amino, silyl, alkenyl, cycloalkenyl, heteroalkenyl, alkynyl, aryl, heteroaryl, acyl, carbonyl, carboxylic acids, ester, nitrile, isonitrile, sulfanyl, sulfinyl, sulfonyl, phosphino, and combinations thereof;

wherein any two adjacent substituents are optionally joined together to form a ring, which may be further substituted;

wherein the ligand L is another ligand coordinated to the metal M;

wherein m is a value from 1 to the maximum number of ligands that may be attached to the metal; and

wherein $m+n$ is the maximum number of ligands that may be attached to metal M.

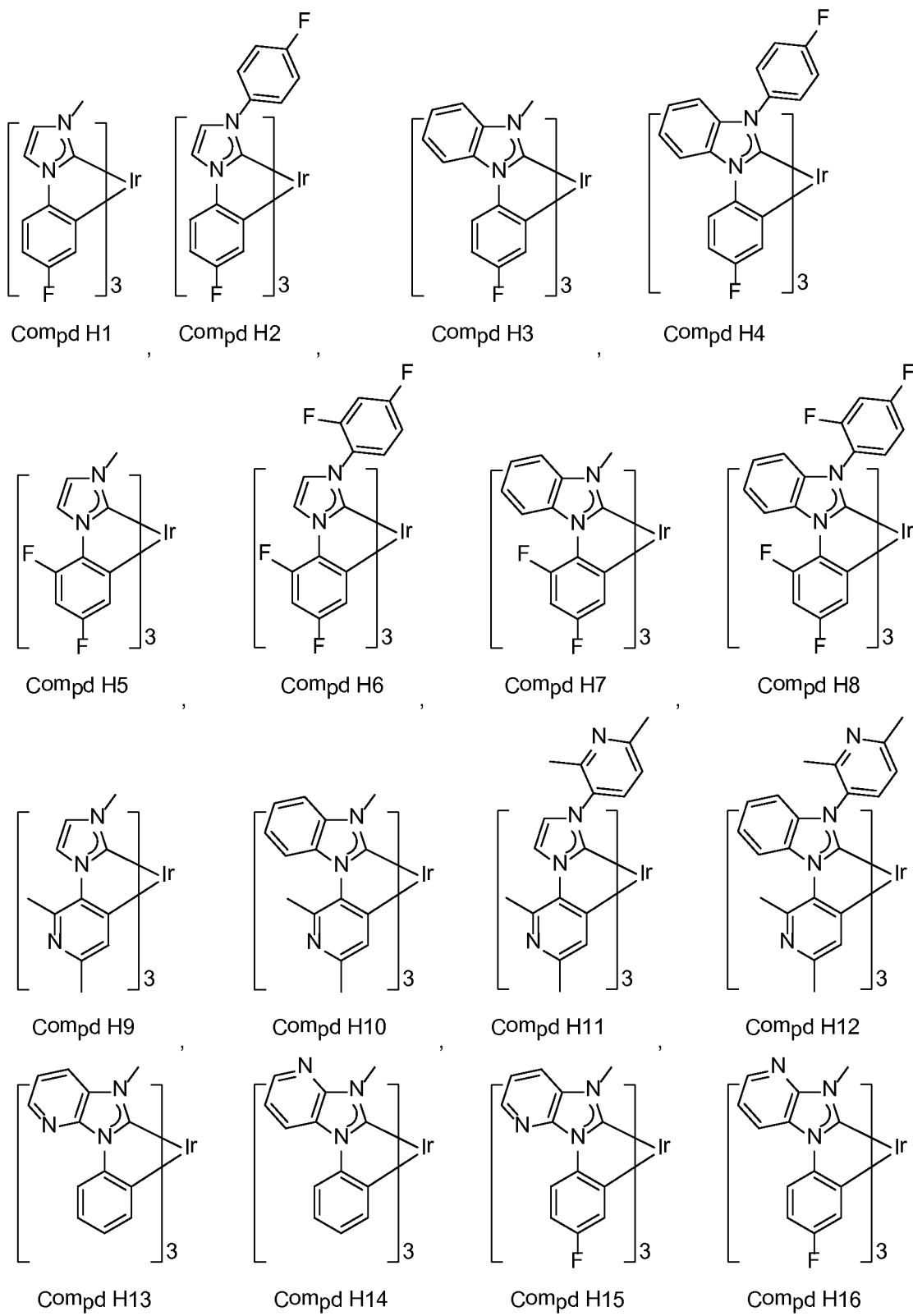
61. The first device of claim 60, wherein the metal is Ir or Pt.

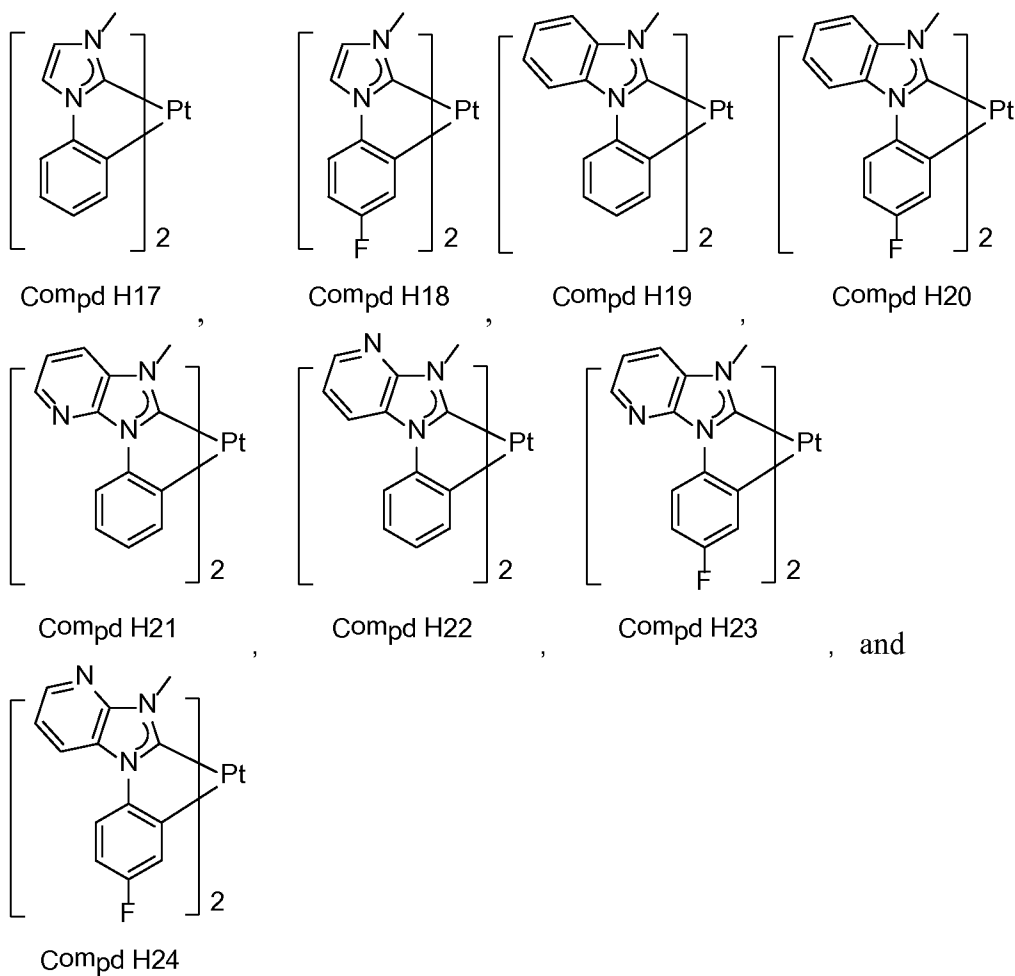
62. The first device of claim 60, wherein X is NR_C .

63. The first device of claim 60, wherein R_B is a fused heterocyclic ring; wherein the heteroatom in the fused heterocyclic ring is N; and wherein the fused heterocyclic ring is optionally further substituted.

64. The first device of claim 60, wherein R_A is an electron withdrawing group with Hammett constant larger than 0.

65. The first device of claim 60, wherein the first metal carbene complex is selected from the group consisting of:





66. The first device of claim 46, wherein the first device is an organic light-emitting device.

67. The first device of claim 46, wherein the first device is a consumer product.

68. The first device of claim 46, wherein the first device comprises a lighting panel.

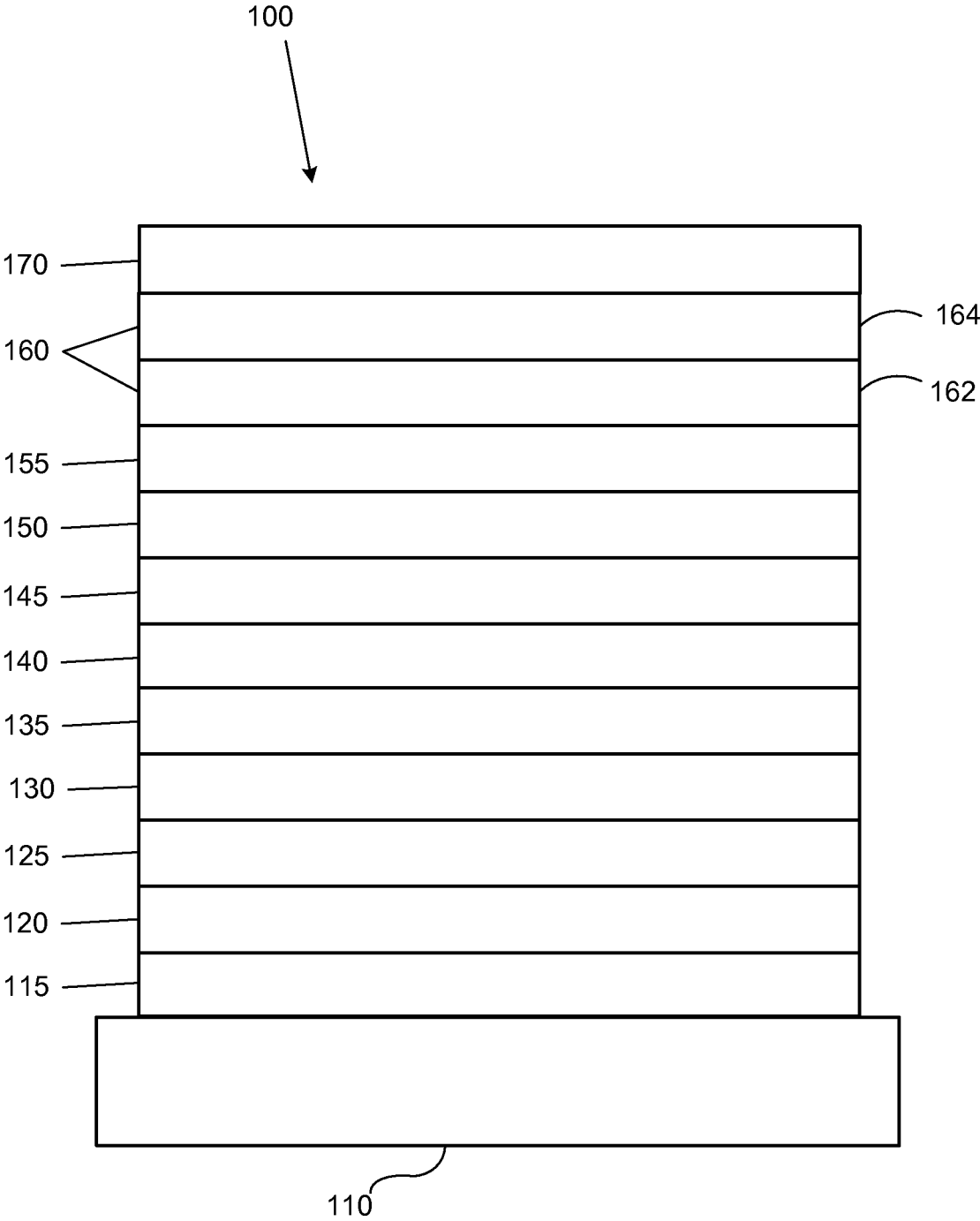


FIGURE 1

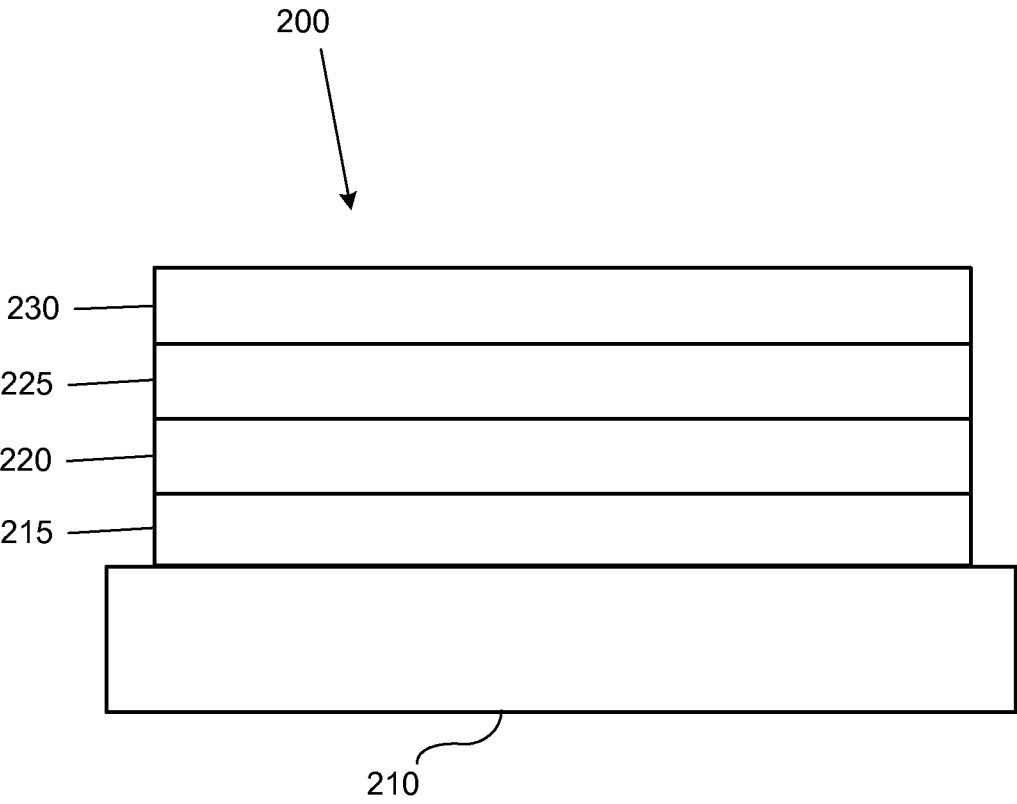
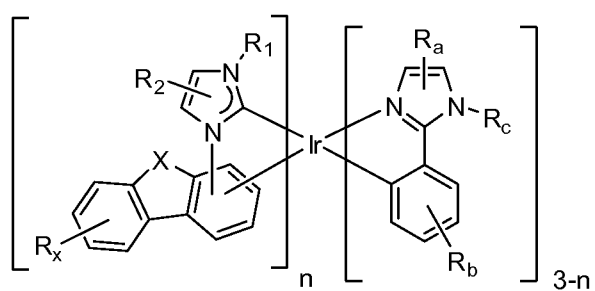


FIGURE 2



Formula I

FIGURE 3

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2012/040993

A. CLASSIFICATION OF SUBJECT MATTER
INV. C07F15/00 H01L51/50
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

C07F H01L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EP0-Internal, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	JP 2010 135467 A (KONICA MINOLTA HOLDINGS INC) 17 June 2010 (2010-06-17) page 53; examples D-37 -----	1-68

☐

Further documents are listed in the continuation of Box C.

☒

See patent family annex.

* Special categories of cited documents :

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"E" earlier application or patent but published on or after the international filing date

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

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"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

22 August 2012

Date of mailing of the international search report

30/08/2012

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Authorized officer

Bourghida, E

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2012/040993

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
JP 2010135467 A	17-06-2010	NONE	
