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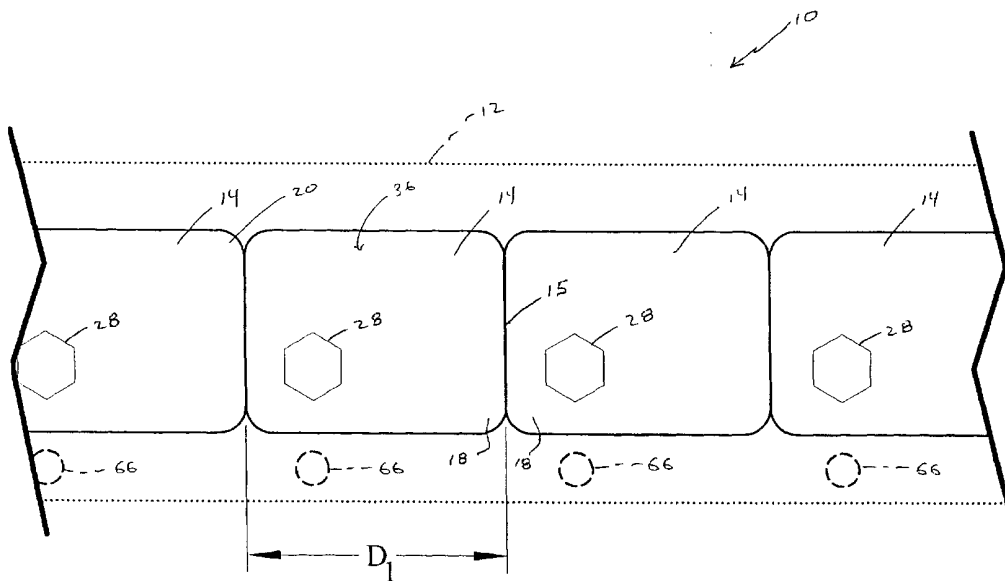
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For two-letter codes and other abbreviations, refer to the "Guid-  
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(54) Title: OVERLAMINATE PATCH HAVING IMPROVED SECURITY AND METHOD FOR ITS MANUFACTURE



(57) Abstract: An overlamine (10) for application to identification card substrates includes a plurality of overlamine patches (14). Each patch has an end (18) and is sized in accordance with the identification card substrates. A linking portion (15) connects the ends of the overlamine patches. A security mark (28) is located in a predetermined position on each patch. Also disclosed are methods of manufacturing the above-identified overlamine.

WO 02/28621 A3

INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER  
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According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B32B B29C B42D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 00 27634 A (FARGO ELECTRONICS INC) 18 May 2000 (2000-05-18) page 1, line 1 -page 7, line 13; figures 1-6 ---	1-18
Y	US 4 269 473 A (FLOTHMANN DETLEV ET AL) 26 May 1981 (1981-05-26) column 3, line 45 -column 4, line 29 column 5, line 23 -column 6, line 42; figures 1-5 ---	1-18
A	US 5 783 024 A (FORKERT MAURICE J) 21 July 1998 (1998-07-21) column 6, line 51 -column 7, line 15; figures 1,3A,3B --- -/--	1-18

Further documents are listed in the continuation of box C.

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 489 356 A (DROWER HERBERT M) 6 February 1996 (1996-02-06) column 1, line 65 -column 2, line 51; figure 1 -----	1-18
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# INTERNATIONAL SEARCH REPORT

information on patent family members

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