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CA 2379605 C 2007/06/26

(11)(21) 2 379 605

(12) BREVET CANADIEN CANADIAN PATENT

(13) **C**

- (86) Date de dépôt PCT/PCT Filing Date: 2000/08/10
- (87) Date publication PCT/PCT Publication Date: 2001/04/05
- (45) Date de délivrance/Issue Date: 2007/06/26
- (85) Entrée phase nationale/National Entry: 2002/02/25
- (86) N° demande PCT/PCT Application No.: US 2000/021961
- (87) N° publication PCT/PCT Publication No.: 2001/022936
- (30) Priorité/Priority: 1999/09/24 (US60/155,942)

- (51) Cl.Int./Int.Cl. *A61K 31/573* (2006.01), *A61K 31/496* (2006.01), *A61K 9/10* (2006.01), *A61P 27/00* (2006.01)
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- (54) Titre: FORMULATIONS TOPIQUES SOUS FORME DE SUSPENSION CONTENANT DE LA CIPROFLOXACINE ET DE LA DEXAMETHASONE
- (54) Title: TOPICAL SUSPENSION FORMULATIONS CONTAINING CIPROFLOXACIN AND DEXAMETHASONE

(57) Abrégé/Abstract:

Suspension formulations containing dexamethasone and ciprofloxacin are disclosed. The formulations contain a nonionic polymer, a nonionic surfactant and an ionic tonicity agent, but are physically stable and easily re-suspended. The formulations are intended for topical application to the eye, ear or nose.





(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

CORRECTED VERSION

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 5 April 2001 (05.04.2001)

PCT

(10) International Publication Number WO 01/22936 A1

- (51) International Patent Classification⁷: A61K 9/10, 31/57 // (A61K 31/57, 31:495)
- (21) International Application Number: PCT/US00/21961
- (22) International Filing Date: 10 August 2000 (10.08.2000)
- English (25) Filing Language:
- (26) Publication Language: English
- (30) Priority Data: US 24 September 1999 (24.09.1999) 60/155,942
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- (81) Designated States (national): AU, BR, CA, CN, JP, KR, MX, PL, TR, US, ZA.
- (84) Designated States (regional): European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Published:

- with international search report
- (48) Date of publication of this corrected version:

24 January 2002

(15) Information about Correction: see PCT Gazette No. 04/2002 of 24 January 2002, Section

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: TOPICAL SUSPENSION FORMULATIONS CONTAINING CIPROFLOXACIN AND DEXAMETHASONE

(57) Abstract: Suspension formulations containing dexamethasone and ciprofloxacin are disclosed. The formulations contain a nonionic polymer, a nonionic surfactant and an ionic tonicity agent, but are physically stable and easily re-suspended. The formulations are intended for topical application to the eye, ear or nose.

TOPICAL SUSPENSION FORMULATIONS CONTAINING CIPROFLOXACIN AND DEXAMETHASONE

BACKGROUND OF THE INVENTION

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This invention relates to topically administrable ophthalmic and otic formulations of ciprofloxacin and dexamethasone. The formulations of the present invention are suspensions that have excellent physical stability and are characterized by their easy and ready resuspendibility. Specifically, the invention relates to stable suspension formulations of ciprofloxacin and dexamethasone that lack a nonionic tonicity agent, such as glycerol or mannitol.

Spanish Patent Application No. 2,065,846 A1 (February 16, 1995) discloses topically administrable ophthalmic and otic antibiotic/steroid combination products. Examples 1 – 3 illustrate ophthalmic suspension formulations containing certain drug combinations with excipients including nonionic polymers and nonionic surfactants. Example 1 is a formulation of clobetasone and lomefloxacin that contains a nonionic tonicity agent (glycerin). Example 2 is a formulation of fluoromethalone and norfloxacin that contains an ionic tonicity agent (sodium chloride). Example 3 is a formulation of ciprofloxacin and dexamethasone that contains a nonionic tonicity agent (mannitol).

U.S. Patent Nos. 5,540,930 and 5,747,061 disclose topically administrable steroid suspension formulations that contain a nonionic polymer, a nonionic surfactant and a nonionic tonicity agent. The patents are directed toward "stable suspensions of water-insoluble steroid drugs of particle sizes $\leq 15~\mu m$, which remain in such a state so as to allow for immediate suspension, when desired, even after extended periods of settling" (see the '061 patent's Abstract). The patents are based on a finding that "[u]nexpectedly, common tonicity agents such as aqueous solutions containing 0.9% NaCl, 0.1% EDTA, or phosphate buffer, even in concentrations as low as 1 mM, can not be employed to provide stable

aqueous suspensions of corticosteroids such as [loteprednol etabonate (LE)]" ('061 patent, Col. 2, lines 52 – 56).

The '061 patent is aimed at formulations that solved a need for "aqueous suspensions of corticosteroids such as LE which can be formulated without agglomeration" (Col. 2, lines 57 – 59). The '061 patent's formulations contain (A) a soft steroid such as LE present as particles preferably having a mean diameter of less than about 15 microns, (B) a nonionic polymer as a suspending agent, (C) a nonionic surfactant and (D) a nonionic tonicity agent. The '061 patent defines a "soft" drug as a biologically active chemical component characterized by predictable in vivo metabolism to non-toxic derivatives after it provides its therapeutic effect. The '061 patent teaches that "[i]t is essential that these components (A) – (D) be nonionic insofar as possible since it has now been discovered that the presence of ions is the major cause of caking" (Col. 3, lines 51 –53). Nonionic diols such as glycerin or mannitol "rather than the commonly used sodium chloride" are identified as the preferred tonicity agents (see Col. 3, lines 53 –56). The nonionic tonicity agent is preferably present in an amount of about 0.5 to 10 % by weight.

SUMMARY OF THE INVENTION

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Unless indicated otherwise, all ingredient amounts presented as a percentage are in units of weight %.

The compositions of the present invention are aqueous suspension formulations of corticosteroids (dexamethasone) that avoid agglomeration. In addition to a corticosteroid, these formulations include an antibiotic (ciprofloxacin) as a second active agent. The formulations of the present invention contain an ionic tonicity agent, but are nevertheless stable so as to be immediately and easily re-suspended when desired.

DETAILED DESCRIPTION OF THE INVENTION

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The formulations of the present invention comprise a corticosteroid and an antibiotic. The corticosteroid is dexamethasone and the antibiotic is ciprofloxacin. Dexamethasone can be present in any ophthalmically or otically acceptable form having poor water solubility such that the resulting formulation is a suspension formulation. Suitable forms of dexamethasone include dexamethasone alcohol and dexamethasone acetate. Dexamethasone alcohol is the preferred form of dexamethasone. Ciprofloxacin can be present in any ophthalmically or otically acceptable form such that the ciprofloxacin ingredient is in solution in the final formulation. A preferred form of ciprofloxacin is ciprofloxacin hydrochloride, monohydrate.

The dexamethasone ingredient will comprise about 0.01 - 0.5 % and the ciprofloxacin ingredient will comprise about 0.1 - 0.4 % of the formulations of the present invention. The preferred amounts of dexamethasone and ciprofloxacin in the formulations of the present invention are 0.1 % and 0.3 %, respectively.

In addition to the active agents, the formulations of the present invention contain sodium chloride as an ionic tonicity agent. The amount of NaCl will depend on the desired tonicity for the final formulation, but will generally range from 0.1-0.9%. For ophthalmic and otic applications, the suspension formulations of the present invention preferably contain an amount of NaCl sufficient to cause the formulations to have an osmolality of about 250-350 mOsm.

The suspension formulations also contain a nonionic polymer. Many ophthalmically and otically acceptable nonionic polymers are known. These polymers include hydroxyethyl cellulose; hydroxypropylmethyl cellulose; methyl cellulose; carboxymethyl cellulose; polyvinyl pyrrolidone and polyvinyl alcohol. The preferred nonionic polymer is hydroxyethyl cellulose. The nonionic polymer will be present in the formulations of the present invention in an amount of about

0.1 – 0.5 %. In the case of hydroxyethyl cellulose, the preferred concentration of nonionic polymer is 0.2 %.

The formulations of the present invention also contain a nonionic surfactant in an amount from about 0.01 - 0.2 %. Many ophthalmically and otically acceptable nonionic surfactants are known. Suitable nonionic surfactants include tyloxapol; polyoxyethylene sorbitan esters, such as polysorbate 20, polysorbate 60, and polysorbate 80; polyethoxylated castor oils, such as Cremaphor EL; polyethoxylated hydrogenated castor oils, such as HCO-40; and poloxamers. The preferred surfactant is tyloxapol.

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If desired, the formulations may contain a quaternary ammonium halide as a preservative. Suitable quaternary ammonium halides include polyquaternium-1 and benzalkonium halides. Preferred benzalkonium halides are benzalkonium chloride ("BAC") and benzalkonium bromide. In general, the amount of the preservative ingredient will range from about 0.005-0.3%. In the preferred case where the preservative is BAC, it is preferably present at a concentration of 0.01%.

If desired, a chelating agent may also be present in the suspension formulations of the present invention. Suitable chelating agents include edetate disodium ("EDTA"); edetate trisodium; edetate tetrasodium; and diethyleneamine pentaacetate. Most preferred is EDTA. The chelating agent, if any, will typically be present in an amount from about 0.001 - 0.1 %. In the case of EDTA, the chelating agent is preferably present at a concentration of 0.01 %.

In the case of preserved or multi-dose formulations, the suspension formulations of the present invention may contain boric acid in an amount from 0.1 – 1.5 %.

The formulations of the present invention have a pH from 3 - 5, preferably 4.5. pH can be adjusted with NaOH/HCl. The preferred buffering system for the formulations is a combination of sodium acetate and acetic acid. The

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concentration of sodium acetate will generally range from 0.015 - 0.06 %, and will preferably be about 0.03 %. The concentration of acetic acid will generally range from 0.02 - 0.08, and will preferably be about 0.04%.

The average particle size (mean volume basis) of the dexamethasone ingredient should be less than 10 μm to avoid irritation or discomfort. The average particle size is preferably less than 6 μm and most preferably less than 3 μm . Dexamethasone particles can be sized using known techniques, such as ball-milling, microfluidization and sonication.

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The suspension formulations of the present invention are intended for topical administration to the eye, ear or nose.

The following examples are intended to illustrate, but not limit, the present invention.

EXAMPLE 1
FORMULATION

Ingredients	A % (w/w)	B % (w/w)	C % (w/w)	D % (w/w)	E % (w/w)
Ciprofloxacin HCl, Monohydrate	0.35	0.35	0.35	0.35	0.35
Dexamethasone Alcohol	0.1	0.1	0.1	0.1	0.1
Hydroxyethyl Cellulose	0.2	0.2	0.2	0.2	0.2
Benzalkonium Chloride	0.01	0.01	0.01	0.01	0.01
Sodium Acetate	0.03	0.03	0.03	0.03	0.03
(Trihydrate)					
Acetic Acid	0.04	0.04	0.04	0.04	0.04
Sodium Chloride	0.25	0.25	0.80	0.53	
Edetate Disodium	0.01	0.01	0.01	0.01	0.01
Tyloxapol	0.05	0.05	0.05	0.05	0.05
Glycerin	1.5				2.35
Boric Acid				0.6	
NaOH/HCI	q.s. pH				
	4.5 ± 0.2				
Purified Water	q.s. 100	q.s. 100	q.s.100	q.s. 100	q.s. 100
Osmolality (mOsm)	272	99	274	286	290

^{*}equivalent to 0.3% ciprofloxacin base

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Formulations A-E were made using the following method:

- (1) For a formulation batch size of 500 ml, form a slurry by combining 75g of 3 mm zirconium beads, 12g of tyloxapol 1.0% stock solution and 0.5g dexamethasone alcohol in a 30 ml polypropylene milling bottle (approx. 48% of the final batch requirement of tyloxapol is used);
- (2) steam sterilize (autoclave) the slurry, including beads;
- (3) aseptically ball mill the sterilized slurry for 18 hrs at 50 to 55 rpm;
- (4) prepare an aqueous solution containing the remaining requirement of tyloxapol and the required amounts of all remaining ingredients (e.g., in the case of Formulation D, the remaining ingredients are ciprofloxacin hydrochloride monohydrate, benzalkonium chloride, sodium acetate, acetic acid, sodium chloride, hydroxyethylcellulose, boric acid, edetate disodium, and purified water;
- (5) steam sterilize (autoclave) the aqueous solution prepared in step (4);
- (6) combine the sterile slurry obtained in step 3 to the sterile solution obtained in step 5 by aseptically pouring the slurry through a sterile sieve (to remove the beads) into the solution obtained in step 5;
 - (7) adjust the formulation weight to 80 90% of batch weight using sterilefiltered purified water;
- $_{20}$ (8) check the final pH and adjust to pH 4.5 \pm 0.2 by sterile-filtered sodium hydroxide or hydrochloric acid, if needed; and
 - (9) bring the formulation to 100% of batch weight using sterile-filtered purified water.
- An alternative method of preparing Formulations A-E, especially when the dexamethasone raw material is supplied or available already meeting the desired particle size specifications, is as follows:
 - (1) dry heat sterilize the dexamethasone raw material (recommended specification: between 7-11 hrs. at 130-140°C (internal powder temperature);
 - (2) prepare a tyloxapol solution containing the batch requirement of tyloxapol in purified water;
 - (3) sterilize the tyloxapol solution by passing it through a 0.2 μ m filter;

(4) aseptically combine the sterilized dexamethasone with the sterilized tyloxapol solution to form a sterile slurry and stir until homogenous;

(5) prepare an aqueous solution containing the required amounts of the remaining ingredients (e.g., in the case of Formulation D, the remaining ingredients are ciprofloxacin hydrochloride, monohydrate benzalkonium chloride, sodium acetate, acetic acid, sodium chloride, hydroxyethylcellulose, boric acid, edetate disodium and purified water;

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- (6) steam sterilize (autoclave) the aqueous solution prepared in step (5);
- (7) aseptically combine the sterile slurry prepared in step (4) with the sterilized solution prepared in step (6);
- (8) adjust the formulation weight to 80-90% of batch weight using sterile-filtered, purified water.
- (9) check the final pH and adjust to pH 4.5 ± 0.2 by sterile-filtered sodium hydroxide or hydrochloric acid, if needed; and
- 15 (10) bring the formulation to 100% of batch weight using sterile-filtered purified water.

Example 2

Formulations A-E were tested for resuspension time in "accelerated" and "real-time" settling studies.

Accelerated settling studies were performed by subjecting 5 g of each formulation in a separate 16 x 125 mm flat-bottom glass tube to centrifugation for 30 minutes at 3100 rpm using an IEC CENTRA-7 centrifuge. The resuspendability of the settled material is tested by measuring the number of seconds of wrist shaking required to fully re-suspend the sediment.

Real time settling studies were performed by allowing 5 g of each Formulation in 16 x 125 mm flat-bottom glass tubes to undergo natural settling (under gravity) for seven days (except Formulation B, which was tested after four days). The resuspendability of the settled material is tested by measuring the number of

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inversions required to fully re-suspend the sediment. Table 2 contains the resuspendability results of the tested formulations.

Table 2

			
	Accelerated Settling	Real-Time Settling	
Formulation	Resuspension Time -	Number of inversions for	
	(seconds)	complete resuspension	
Α	11	17	
	12	16	
	11	19	
B*	6	16	
	7	16	
C	13	12	
	16	13	
	19	11	
D	7	12	
	9	13	
	6	11	
E	>60	18	
	>60 >60	26	
	>60	19	

^{*} Formulation B tested after standing for 4 days; all others tested after 7 days.

Example 3

• Preservative Effectiveness Test:

The antimicrobial preservative effectiveness of the polymeric quaternary ammonium compound/boric acid combination of the present invention was determined using an organism challenge test according to the methods described in the United States Pharmacopeia (USP) and European Pharmacopoeia (Ph.Eur.). Samples were inoculated with known levels of grampositive (Staphylococcus aureus ATCC 6538) and gram-negative (Pseudomonas aeruginosa ATCC 9027 and Escherichia coli ATCC 8739) vegetative bacteria, yeast (Candida albicans ATCC 10231) and mold (Aspergillus niger ATCC 16404) and sampled at specified intervals to determine if the antimicrobial preservative system was capable of killing or inhibiting the propagation of organisms purposely introduced into the formulation. The rate or level of antimicrobial activity determined compliance with the USP and/or Ph.Eur. preservative efficacy standards for ophthalmic preparations.

The requirements of compendial preservative standards for ophthalmic preparations are presented below:

For Bacteria:

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(Staphylococcus aureus, Pseudomonas aeruginosa and Escherichia coli)

		Log Reduction of Organism Population			
	Time Pull	USP	Ph.Eur. A (Target)	Ph.Eur. B (Min)	
10	6 hours	-	2	_	
	24 hours	_	3	1	
	7 days	_	_	3	
	14 days	3	= 	_	
	28 days	NI	**NR	NI	
15					
	For Fungi:				
	(Candida albicans	, Aspergillus niger)			
	Time Pull				
	7 days	_	2		
20	14 days	NI	—	1	
	28 days	NI	NI	NI	
	•				

NI = No increase at this or any following time pulls

The results of the preservative challenge study conducted on the formulations of Examples 1-4 are shown in Table 3. These results illustrate that, if desired, the suspension formulation of the present invention can be preserved such that it meets both the United States Pharmacopoeia (USP) and European Pharmacopoeia (Ph. Eur.) minimum preservative requirements for ophthalmic and otic formulations.

^{**}NR = No organism recovered

^{- =} No requirement at this time pull

Table 3

		FORMULATION			
Test Organism	Time	A	В	C	D
S. Aureus	Initial	6.0	6.1	6.1	5.9
	6 hours 24 hours	5.0 5.0	5.1 5.1	5.1 5.1	4.9
	7 days 14 days 28 days	5.0 5.0 5.0	5.1 5.1 5.1	5.1 5.1 5.1	4.9 4.9 4.9
P. Aeruginosa	Initial	6.0	6.0	6.0	6.0
	6 hours 24 hours 7 days 14 days 28 days	5.0 5.0 5.0 5.0 5.0	5.0 5.0 5.0 5.0 5.0	5.0 4.7 5.0 5.0 5.0	5.0 5.0 5.0 5.0 5.0
E. Coli	Initial	6.0	6.0	6.0	5.9
	6 hours 24 hours 7 days 14 days 28 days	4.0 4.0 4.0 4.0 4.0	4.0 4.0 4.0 4.0 4.0	4.0 4.0 4.0 4.0 4.0	3.9 3.9 3.9 3.9
C. Albicans	Initial	6.0	6.1	6.1	6.1
	7 days 14 days 28 days	5.0 5.0 5.0	5.1 5.1 5.1	4.7 5.1 5.1	5.1 5.1 5.1
A. Niger	Initial	6.1	5.9	5.9	6.1
	7 days 14 days 28 days	1.8 2.0 2.5	0.9 0.8 1.5	0.9 1.0 1.5	1.8 1.9 4.3
Meets PET Requirements		USP and Ph. Eur. B	USP only	USP Ph. Eur. B.	USP Ph. Eur. B

Each of the Formulations listed in Table 3 passed Ph. Eur. A preservation criteria against bacteria and *Candida albicans*, but formulations lacking boric acid had difficulty passing Ph. Eur. B preservation criteria against *Aspergillus niger*.

The combination of boric acid and benzalkonium chloride improved the preservative activity against *Aspergillus niger* and formulation easily met Ph. Eur. B preservative effectiveness criteria. Formulation B (without boric acid) met only USP criteria and failed the minimum Ph. Eur. Preservation requirements.

Formulation C (without boric acid) met USP and Ph. Eur. B (minimum) requirements. Formulation A initially met Ph. Eur. B requirements, but showed decreased activity against *Aspergillus niger* when re-tested at 52 weeks. Initial and 52-week results for Formulation A are shown in Table 4.

Table 4

Test Organism	Time	Initial	52 Weeks
S. Aureus Initial		6.0	6.0
	6 hours	5.0	5.0
	24 hours	5.0	5.0
	7 days	5.0	5.0
	14 days	5.0	5.0
	28 days	5.0	5.0
P. Aeruginosa	Initial	6.0	6.1
	6 hours	5.0	5.0
	24 hours	5.0	5.0
	7 days	5.0	5.0
	14 days 28 days	5.0	5.0
	28 days	5.0	5.0
E. Coli	Initial	6.0	6.0
	6 hours	4.0	4.0
	24 hours	4.0	4.0
	7 days	4.0	4.0
	14 days	4.0	4.0
····	28 days	4.0	4.0
C. Albicans	Initial	6.0	6.0
	7 days	5.0	5.0
	7 days 14 days 28 days	5.0	5.0
	28 days	5.0	5.0
A. Niger	Initial	6.1	6.2
	7 days	1.8	1.0
	7 days 14 days 28 days	2.0	1.2
	28 days	2.5	1.7

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The invention has been described by reference to certain preferred embodiments; however, it should be understood that it may be embodied in other specific forms or variations thereof without departing from its spirit or essential

characteristics. The embodiments described above are therefore considered to be illustrative in all respects and not restrictive, the scope of the invention being indicated by the appended claims rather than by the foregoing description.

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Claims:

- 1. A topically administrable suspension composition intended for application to the eye, ear or nose comprising
 - a) 0.01 0.5 % (wt.) dexamethasone;
 - b) 0.1 0.4 % (wt.) ciprofloxacin;
 - c) a tonicity agent consisting essentially of NaCl in an amount sufficient to cause the composition to have an osmolality of about 250 350 mOsm;
 - d) 0.1 0.5 % (wt.) of a nonionic polymer;
 - e) 0.01 0.2 % (wt.) of a nonionic surfactant; and
 - f) a buffer,

wherein the composition has a pH of 4.5 ± 0.2 .

- 2. The composition of Claim 1 wherein the dexamethasone is selected from the group consisting of dexamethasone alcohol and dexamethasone acetate; and the ciprofloxacin is ciprofloxacin hydrochloride, monohydrate.
- 3. The composition of Claim 1 wherein the dexamethasone is present in a concentration of 0.1 % (wt.) and the ciprofloxacin is present in a concentration of 0.3%.
- 4. The composition of Claim 1 wherein the nonionic polymer is selected from the group consisting of hydroxyethyl cellulose; hydroxypropylmethyl cellulose; methyl cellulose; carboxymethyl cellulose; polyvinyl pyrrolidone and polyvinyl alcohol.
- 5. The composition of Claim 1 wherein the nonionic surfactant is selected from the group consisting of tyloxapol; polyoxyethylene sorbitan esters; polyethoxylated castor oils; polyethoxylated hydrogenated castor oils; and poloxamers.

- 6. The composition of Claim 4 wherein the nonionic polymer is hydroxyethyl cellulose, the hydroxyethyl cellulose is present in a concentration of 0.2 % (wt.), the nonionic surfactant is tyloxapol, and the tyloxapol is present in a concentration of 0.05 % (wt.).
- 7. The composition of Claim 1 further comprising 0.005 0.3 % (wt.) of a quaternary ammonium halide; 0.001 0.1 % (wt.) of a chelating agent; and 0.1 -1.5 % (wt.) of boric acid.
- 8. The composition of Claim 7 wherein the quaternary ammonium halide is selected from the group consisting of polyquaternium-1 and benzalkonium halides; and the chelating agent is selected from the group consisting of edetate disodium; edetate trisodium; edetate tetrasodium; and diethyleneamine pentaacetate.
- 9. The composition of Claim 8 wherein the quaternary ammonium halide is benzalkonium chloride and the chelating agent is edetate disodium.
- 10. A topically administrable suspension composition intended for application to the eye, ear or nose consisting essentially of
 - a) 0.1 % (wt.) dexamethasone alcohol;
 - b) 0.35 % (wt.) ciprofloxacin hydrochloride, monohydrate;
 - c) NaCl in an amount sufficient to cause the composition to have an osmolality of about 250 350 mOsm;
 - d) 0.2 % (wt.) hydroxyethyl cellulose;
 - e) 0.05 % (wt.) tyloxapol;
 - f) a buffer comprising sodium acetate and acetic acid;
 - g) 0.01 % (wt.) benzalkonium chloride;
 - h) 0.01 % (wt.) edetate disodium;
 - i) 0.6% (wt.) boric acid; and

wherein the composition has a pH of 4.5 ± 0.2 .