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(54) **Title:** SOFT TISSUE PRODUCT COMPRISING COTTON

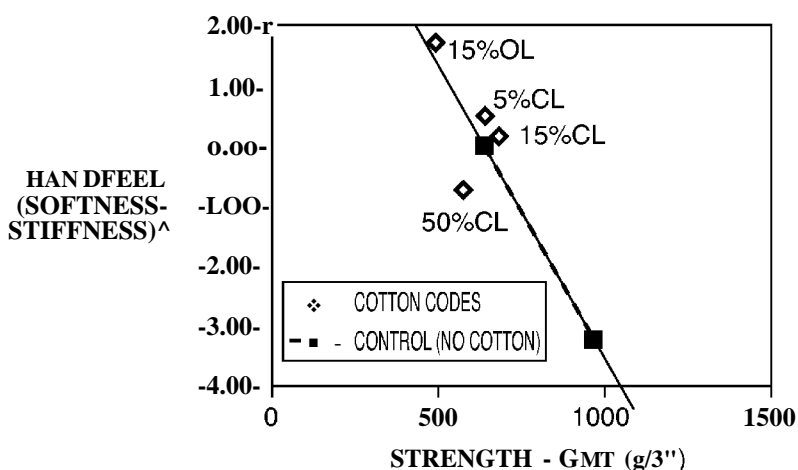


FIG. 1

(57) **Abstract:** The disclosure provides a tissue product comprising at least one multi-layered tissue web that includes a first fibrous layer and a second fibrous layer. The first fibrous layer comprises wood fibers and the second fibrous layer comprises cotton fibers. Cotton fibers are present within the second fibrous layer in an amount from about 1 to about 2 percent by weight of the layer, in some embodiments from about 5 to about 20 percent by weight of the layer, and in some embodiments, from about 10 to about 15 percent by weight of the layer. The selective incorporation of cotton fibers in the tissue web results in a web having improved hand-feel without negatively effecting strength and durability.



INTERNATIONAL SEARCH REPORT

International application No.
PCT/IB2012/054065**A. CLASSIFICATION OF SUBJECT MATTER****D21H 27/00(2006.01)i, A47K 10/16(2006.01)i, D21H 27/30(2006.01)1, D21H 17/02(2006.01)1**

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

D21H 27/00; D03D 15/08; D21H 11/12; D21C 9/00; B32B 5/12; D21H 17/28; D21H 21/56; D21H 17/13; B32B 5/08

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models

Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: multy-layerd tissue web, fibrous layer, cotton fibers, wood fibers, weight, average length, stiffness

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y A	QS 6174412 B1 (PATERSON-BROWN; TIM et al.) 16 January 2001 See column 3, lines 62-67, column 7, lines 41-67, column 12, lines 24-36, and figures 1-6.	1-4, 6-11, 18-20 5, 12, 16, 17 13-15
Y	QS 2005-0051286 A1 (JEFFREY, R. CARELS et al.) 10 March 2005 See paragraph [0083] and figure 2.	5
Y	wd 01-21873 A1 (WEYERHAEUSER COMPANY et al.) 29 March 2001 See page 16, lines 9-19, and figure 2.	12, 16, 17
A	JP 2010-090489 A (DAIO PAPER CORP) 22 April 2010 See abstract, claim 1, and figures 1-3.	1-20
A	US 2003-0098135 A1 (RUSSELL FREDERICK ROSS et al.) 29 May 2003 See abstract, paragraphs [0032]-[0034], claim 1, and figures 1, 2.	1-20

 Further documents are listed in the continuation of Box C. See patent family annex.

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"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

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INTERNATIONAL SEARCH REPORT

Information on patent family members

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