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(54) Title: A MEDICINAL CREAM MADE USING CLOTRIMAZOLE AND CHITOSAN AND A PROCESS TO MAKE THE SAME

(57) Abstract: The present invention is directed to a composition for treating fungal skin infections, along with skin rejuvenation. More particularly, the present invention relates to a pharmaceutical cream comprising a biopolymer, and an antifungal active ingredient. It discloses a composition for treating fungal skin infections along with skin rejuvenation containing a) a biopolymer in the form of chitosan, b) an active pharmaceutical ingredient (API) composition in the form of clotrimazole used in treating fungal skin infections, c) a cream base containing primary and secondary emulsifiers, waxy materials, co-solvents, acids, preservatives, buffering agents, anti oxidants, chelating agents, and humectants and d) water. The active ingredients, namely chitosan, and an anti fungal agent in the form of clotrimazole, are incorporated in cream base for use in treating fungal skin infections with allergy & itching, & wounds on human skin involving contacting human skin with the above identified composition.



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**A Medicinal Cream Made Using Clotrimazole And Chitosan and A Process To
Make The Same**

Field Of Invention

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The present invention relates to a composition for treating fungal skin infections, along with skin rejuvenation. More particularly, the present invention relates to a pharmaceutical cream comprising a biopolymer, and an antifungal active ingredient in the form of Clotrimazole as the starting Active Pharmaceutical
10 Ingredients (API).

Background Of The Invention:

Skin disorders can be broadly categorized as those arising from bacterial forms or
15 fungi. Antifungal or antibacterial compositions are traditionally applied as lotions, creams or ointments. Furthermore in many instances, especially in vast majority of under-developed countries with sub-standard health care and infrastructure, it is difficult to ascertain whether the skin condition is due to a bacterial agent or a fungus.

20

One approach to treating skin disorders is through elimination by trial and error. Antibacterial or antifungal compositions are applied in turn and response monitored and treatment modified. A major disadvantage of this approach is that treatment needs to be applied many times a day during the treatment period. This

is greatly inconvenient and also not cost effective for a majority of human population, particularly in the under-developed nations.

There are several treatments available to treat skin disorders caused by bacteria or
5 fungii. Typically, such compositions use steroids, antibacterial agents or antifungal agents, (or a fixed dose combination of these) and focus on these pharmaceutically active ingredients. The composition of such formulations is such as to enhance their physical/chemical/bio-release profile.

10 Many skin disorders caused by inflammation and fungal attacks lead to itching and subsequent scratching, which, among other causes, can in turn lead to serious and complicated secondary infections. The conventionally available treatments do not focus on skin healing or rejuvenation; normally these two aspects are left to heal naturally.

15

The word healing as related to compromised skin conditions (cuts, wounds, infections, inflammations, abrasions, etc.) are not only about prevention, control, elimination of the source cause such as bacteria or fungi but also to restore the skin to its pre-infection state.

20

The current approaches of skin treatment can be broadly categorized into two stages, a. healing b. restoration of skin to pre-ailment state. The healing part comprises elimination, to the best possible extent, of the root cause of the

disorder. This may be elimination of bacteria or fungi causing the infection through a suitable treatment of antibacterial or antifungal agents or reducing the inflammation through steroid treatment. While this treatment is under way, the ongoing compromised condition of the skin continues to be susceptible to
5 secondary infections which can be of quite serious nature. In the case of scratched or wounded skin, it is important for blood clotting to occur quickly as it reduces chances of secondary infections. The focus of such treatments, which are administered through creams, lotions, ointments is on the action of active pharmaceutical ingredients. Cream bases or ointment bases are merely viewed as
10 carriers to take APIs to the sites of disorder.

However, the aspect of restoring the skin back to its pre-disorder state is almost completely left to nature. Therefore one key drawback of the existing skin treatment approaches is that they run the risk of secondary infections due to slow
15 blood clotting and wound healing process.

Furthermore, from the study of the prior art several lacking aspects of the existing prescription derma products used for topical treatment of skin disorders. This is manifested by the fact that the cream base matrix or the ointment base has been
20 overlooked for any potential therapeutic benefits. In particular none of the available prior art suggests that:

- Topical skin formulations *can deliver* skin healing or regeneration beyond the activity of the main APIs such that the therapeutic outcome of the main APIs is enhanced.
- The addition of biologically active polymers (the so-called biopolymers) is a complex process in which the stability of the formulations could be compromised if the right biopolymer or naturally interacting formulation excipients or process parameters are not well thought through and optimized to enhance and complement therapy outcomes at the drug design stage itself.
- Incorporation of a functionally bio-active excipient polymer in cream matrix while retaining the functional stability of the API in a *single dose format* of dermatological cream involves resolution of problems specific to the physical stability of cream matrix.

A look at some of the existing patents illustrates the above points.

PCT/GB2007/004373 provides medicaments and methods for the treatment of infections caused or contributed to by multi-drug resistant *Staphylococcus* species using effective amount of Clotrimazole, and its derivatives. PCT/GB2007/004373 claims novelty on the assertion that the pharmaceutical composition according to the invention possesses ability of inhibit methicillin resistant *Staphylococcus* species. The composition described in the invention by the applicant is use for orally administration, it can be used topically at the site of an infection, or

intravenously. The said composition can also be used for sterilizing or cleaning solutions to decontaminate furniture, floors, equipment including for example specialized hospital equipment and/or surgical equipment

5

US 6,899,897 discloses a biological dressing comprising a sticky film of gum resin – benzoin, a pharmacologically active agent – clotrimazole is left on the skin or mucous membrane after the volatile solvent – ethanol has evaporated. The composition further may include penetration enhancer. US 6,899,897 claims
10 novelty over the assertion that the dressing disclosed herewith is a clean and inexpensive vehicle/carrier of topically applied medications increasing the convenience and effectiveness of the treatment and decreasing the necessary time for the treatment. This is apparently associated with less waste and lower cost and improved treatment. The film formed is apparently extends retention on the skin
15 since it is resistant to water and abrasion by clothing.

US 6,537,970 deals with a composition comprising clindamycin and clotrimazole use for the treatment of vaginal infection. US 6,537,970 claims novelty over the
20 conventional therapy because of the unique combination of various mycotoxins present in the composition and synergistic effect of the same. It is also claimed that the said composition can be used for the treatment of bacterial infection, fungal

infection and mixed infection. The treatment can also be carried out either orally or topically.

5 US 6,080,744 deals with describes a topical composition for medical, veterinarian or dental use containing active antimycotic ingredient like, clotrimazole, ketoconazole, miconazole, nystatin, tolnaftate, propionic acid, sodium propionate, undecylenic acid and zinc undecylenate in a natural base such that the composition is capable of defeating a wide range of fungi and can clear topical
10 fungal infection. US 6,080,744 claims advantage over the existing prior art on the bases that the ingredients used in the composition is blended in natural – cream base, also it is effective over a wide range of mycological illnesses and helps in speedy recovery.

15

These examples are sufficient to give a reasonable picture of the way the active agents such as Clotrimazole have been used in the industry.

None of the above mentioned patent applications teach or suggest together:

- 20
- Use of the cream base matrix as a functional element of the cream rather than a mere carrier for the main APIs
 - Use a known bio-polymer as a functional excipient along with Clotrimazole

- Providing far superior healing effects as micro-film forming, blood clotting, supporting epidermal growth, microbial electrostatic immobilization take effect simultaneously rather than one after the other as would be the case in conventional single-drug therapy
- 5 - Improve overall medicinal properties of the cream, complimenting the API used in the cream matrix

There is therefore a need for a single-dose API topical treatment that will be provided in a cream base, which cream base provides therapeutical value
10 complementary to that provided by the main APIs and serves the purpose over and above that of being a mere carrier or delivery mechanism.

Objects And Advantages Of The Inventions

15 There is therefore a need to provide a single dose Clotrimazole treatment formulation that will provide an effective treatment against fungal infections, and also help skin actively rejuvenate.

Further objects of the present invention are to provide topical skin treatment
20 formulations that:

- Can deliver skin healing or regeneration beyond the activity of the main API - Clotrimazole such that the therapeutic outcome of the main API is enhanced.

- Contain biologically active polymers (the so-called biopolymers) without compromising the stability of the formulations could be compromised if the right biopolymer is not selected.
 - Incorporate a functionally bio-active excipient polymer in cream matrix
- 5 while retaining the functional stability of the APIs in a single dose format

Brief Description Of Figures:

Figure 1 – Non-homogeneous nature of creams containing chitosan with non-compatible excipient such as carbomer

10

Figure 2 – Film formation using chitosan

Summary Of The Invention:

The present invention is directed to a composition for treating fungal skin infections, along with skin rejuvenation containing

15

- a) a biopolymer in the form of Chitosan
 - b) An active pharmaceutical ingredient (API) in the form of Clotrimazole used in treating fungal skin infections,
 - c) A cream base containing primary and secondary emulsifiers, waxy materials, co-solvents, acids, preservatives, buffering agents, anti oxidants, chelating agents, and humectants.
 - d) Water
- 20

The active ingredients, namely chitosan, and an anti fungal agent in the form of Clotrimazole, are incorporated in cream base for use in treating fungal skin infections with allergy & itching, & wounds on human skin involving contacting human skin with the above identified composition.

5

Detailed Description Of The Invention

Other than in the operating examples, or where otherwise indicated, all numbers expressing quantities of ingredients are understood as being modified in all instances by the term “about”.

10

The present invention provides a uni-dose - Clotrimazole formulation for topical skin treatment in the field of prescription medicaments. The prescription medication is distinct in its use as compared with the so-called cosmeceuticals. The cosmeceuticals are aimed towards beautification or betterment of a more-or-
15 less intact skin or of a skin not suffering from a serious disorder. On the other hand, prescription skin formulations are aimed to provide treatment for serious skin disorders resulting from infections and wounds.

From the study of the prior art several lacking aspects of the existing topical
20 treatment formulations in the field of prescription medications are evident. The prior art does not teach or suggest that:

- Topical skin formulations can deliver skin healing or regeneration beyond the activity of the main APIs such that the therapeutic outcome of the main APIs are enhanced.
- The addition of biologically active polymers (the so-called biopolymers) is a complex process in which the stability of the formulations could be compromised if the right biopolymer is not selected.
- Incorporation of a functionally bio-active excipient polymer in cream matrix while retaining the functional stability of the API in a single dose format of dermatological cream involves resolution of problems specific to the physical stability of cream matrix.

The active compound Clotrimazole which may be employed in the present invention is well known in the art of treatment of fungal infections, and a bio polymer for treating wounds and rejuvenating human skin involving contacting human skin with the above identified composition.

Examples of suitable biopolymer, which may be used, include, but are not limited to chitosan and the like.

Examples of suitable topical antifungal agents, which may be used, include, but are not limited to, Miconazole, Oxiconazole, Clotrimazole, Econazole, Ketoconazole, Terbinafine, Naltifine, Ciclopirax, Tolnaftate, Amphotericin B, and Nystatin and the like.

This active compound Clotrimazole require a base component to be used in the pharmaceutical composition that uses the compounds, since the compounds cannot, by themselves, be deposited directly on to human skin due to their
5 harshness.

The base component usually contains primary and secondary emulsifiers, waxy materials, co-solvents, acids, preservatives, buffering agents, anti oxidants, chelating agents, humectants and the like.

10

Chitosan

Chitosan is a linear polysaccharide composed of randomly distributed β -(1-4)-linked D-glucosamine (deacetylated unit) and N-acetyl-D-glucosamine (acetylated
15 unit). It is known to have a number of commercial uses in agriculture and horticulture, water treatment, chemical industry, pharmaceuticals and biomedics.

It's known properties include accelerated blood clotting. However, it is not known to a person skilled in the art that chitosan's behavior with a pharmaceutical active
20 ingredient such as an antibacterial or antifungal agent needs to be treated with caution.

It is known to have film forming, mucoadhesive and viscosity-increasing properties and it has been used as a binder and disintegrating agent in tablet formulations.

- 5 Chitosan generally absorbs moisture from the atmosphere / environment and the amount absorbed depends upon the initial moisture content, temperature and relative humidity of the environment.

It is regarded as a non-toxic and non-irritant material. It is biocompatible with
10 both healthy and infected skin and has been shown to be biodegradable as it is derived from shrimps, squids and crabs.

Chitosan due to its unique physical property accelerates wound healing and wound repair. It is positively charged and soluble in acidic to neutral solution.
15 Chitosan is bioadhesive and readily binds to negatively charged surfaces such as mucosal membranes. Chitosan enhances the transport of polar drugs across epithelial surfaces. Chitosan's properties allow it to rapidly clot blood, and it has recently gained approval in the USA for use in bandages and other hemostatic agents.

20

Chitosan is nonallergenic, and has natural anti-bacterial properties, further supporting its use. As a micro-film forming biomaterial, Chitosan helps in reducing the width of the wound, controls the oxygen permeability at the site,

absorbs wound discharge and gets degraded by tissue enzymes which are very much required for healing at a faster rate. It also reduces the itching by providing a soothing effect. It also acts like a moisturizer. It is also useful in treatment of routine minor cuts and wounds, burns, keloids, diabetic ulcers and venous ulcers.

- 5 Chitosan used in the present invention comes in various molecular weights ranging from 1kdal to 5000kdal.

Chitosan is discussed in the USP forum with regard to its functional excipient category. Since chitosan is basically a Polymer, it is available in various grades
10 depending upon the Molecular Weight. The various grades of chitosan include chitosan long chain, chitosan medium chain & chitosan short chain. The grades long, medium & short chain directly correspond to the molecular weight of the chitosan.

- 15 Generally the long chain grade has a molecular weight in the range of 500,000-5,000,000 Da, the medium chain grade has a molecular weight in the range of 1,00,000-2,000,000 Da and the short chain grade has a molecular weight in the range of 50,000-1,000,000 Da.

- 20 The molecular weight of the chitosan plays an important role in the formulation.. higher molecular weight chitosan imparts a higher viscosity to the system and lower molecular weight chitosan imparts a lower viscosity to the system.

However the medium chain grade chitosan delivered an optimum level of viscosity to the formulation. Since the dosage form is a cream, appropriate levels of viscosity is required to achieve a good spreadability over the skin.

- 5 The inventors finalized the chitosan medium chain grade for the present invention since it imparted the required rheologic properties to the cream without compromising the therapeutic activity of both the actives and chitosan. The concentration of chitosan medium chain grade was carefully arrived based on several inhouse trials and Preclinical animal studies for efficacy.

10

Topical Anti-fungals

- Topical anti-fungals are intended to target skin for fungal infections caused by fungi such as Tinea pedis, Tinea cruris, and Tinea corporis. Typical antifungal agents include drugs like Clotrimazole, Ketoconazole, Miconazole nitrate, 15 Terbinafine Hydrochloride etc. Fungal infections are generally manifested with itching at the site. Anti-fungals act by altering the permeability of the fungal membrane by inhibiting the synthesis of sterols.

20 Clotrimazole

Clotrimazole is a synthetic antifungal agent having the chemical name

{1-(o-Chloro- α , α -diphenylbenzyl)imidazole}; the molecular formula $C_{22}H_{17}ClN_2$;

a molecular weight of 344.84.

Pharmacology:

Clotrimazole is a broad-spectrum antifungal agent that is used for the treatment of dermal infections caused by various species of pathogenic dermatophytes, yeasts, and *Malassezia furfur*. The primary action of clotrimazole is against dividing and
5 growing organisms.

Mechanism of Action:

The fungicidal concentration of clotrimazole caused leakage of intracellular phosphorus compounds into the ambient medium with concomitant breakdown of
10 cellular nucleic acids and accelerated potassium efflux.

Pharmacokinetics: Clotrimazole appears to be well absorbed in humans following oral administration and is eliminated mainly as inactive metabolites. Following topical and vaginal administration, however, clotrimazole appears to be
15 minimally absorbed. Protein binding of Clotrimazole is about 90%. Clotrimazole is metabolized in liver

Indications: Clotrimazole Cream is indicated for the topical treatment of candidiasis due to *Candida albicans* and tinea versicolor due to *Malassezia furfur*.
20 Clotrimazole is also available as a nonprescription item which is indicated for the topical treatment of the following dermal infections: tinea pedis, tinea cruris, and tinea corporis due to *Trichophyton rubrum*, *Trichophyton mentagrophytes*, *Epidermophyton floccosum*, and *Microsporum canis*.

Most of the topical products are formulated as either creams or ointments. A cream is a topical preparation used for application on the skin. Creams are semi-solid emulsions, which are mixtures of oil and water in which APIs (Active
5 Pharmaceutical Ingredients) are incorporated. They are divided into two types: oil-in-water (O/W) creams which compose of small droplets of oil dispersed in a continuous water phase, and water-in-oil (W/O) creams which compose of small droplets of water dispersed in a continuous oily phase. Oil-in-water creams are user-friendly and hence cosmetically acceptable as they are less greasy and more
10 easily washed with water. An ointment is a viscous semisolid preparation containing APIs, which are used topically on a variety of body surfaces. The vehicle of an ointment is known as ointment base. The choice of a base depends upon the clinical indication of the ointment, and the different types of ointment bases normally used are:

- 15 • Hydrocarbon bases, e.g. hard paraffin, soft paraffin
- Absorption bases, e.g. wool fat, bees wax

Both above bases are oily and greasy in nature and this leads to the undesired effects like difficulty in applying & removal from the skin. In addition this also leads to staining of the clothes. Most of the topical products are available as cream
20 formulation because of its cosmetic appeal.

The acidic scale of pH is from 1 to 7, and the base scale of pH is from 7 to 14. Human skin's pH value is some where between 4.5 and 6. Newborn baby's skin pH is closer to neutral (pH 7), but it quickly turns acidic. Nature has designed this probably to protect young children's skin, since acidity kills bacteria. As people
5 become older, the skin becomes more and more neutral, and won't kill as many bacteria as before. This is why the skin gets weak and starts having problems. The pH value goes beyond 6 when a person actually has a skin problem or skin disease. This shows that it is necessary to choose topicals that have a pH value close to that of skin of a young adult.

10

A slight shift towards the alkaline pH would provide a better environment for microorganisms to thrive. Most of the topical products are available as creams. Active compounds in cream formulations are available in ionized state, whereas in case of ointments these are present in non-ionized state. Generally, the cream
15 formulations are the first choice of the formulators in design and development of topical dosage forms, as the cream formulations are cosmetically elegant, and also as the active compound is available in ionized state, and the drug can penetrate the skin layer fast which makes the formulation totally patient friendly.

20 The pH of the cream of the present invention with a functional biopolymer such as Chitosan, and anti fungal agent Clotrimazole is from about 3 to 6. On the other hand, ointments that are commercially available are greasy and cosmetically non

elegant. Furthermore, as the active compound in an ointment is in non-ionized form, the penetration of skin is slow.

It is essential that the active drug penetrates the skin for the optimum bio-dermal efficacy. The particle size of the active drug plays an important role here. It is necessary that the active drug is available in colloidal or molecular dispersed state for the product being highly efficacious form. Also this is to be achieved in the safe pH compatible environment of skin (4.0 to 6.0). To achieve all these, it is essential to choose proper vehicles or co-solvents for the dissolution or dispersion of the drug. The product of the present invention is highly efficacious due to the pronounced antifungal & wound healing activity of the active ingredient Clotrimazole , which is available in ultra micro-size, colloidal form, which enhances skin penetration.

15 Rationale For The Use Of Clotrimazole And Chitosan Combination:

Numerous topical treatments are currently employed for the treatment of fungal infections. However there is no effective single-dose therapy for protecting the skin, controlling superficial bleeding, wounds and burns. To meet this need and to bring affordable and safe therapy to the dispersed segment of population across all countries/communities, a therapy with unique combination of Chitosan, a biopolymer with skin rejuvenation properties and Clotrimazole is proposed as a novel cream.

Topical Clotrimazole have profound efficacy in dermatoses of varied etiology due to its antifungal properties. A drawback of the monotherapy with any topical antifungal like Clotrimazole has been the relatively slow onset of the effect.

5 By employing Clotrimazole & chitosan in a formulation, the properties of Clotrimazole and chitosan are optimized. As chitosan is film forming, biocompatible, non-allergenic material it helps in protecting the skin by acting as a barrier. It further controls the superficial bleeding caused by scratching and also arrests the mobility of pathogens due to its cationic charge.

10

The properties of Clotrimazole and Chitosan's skin regenerative aspects are well exploited in the present invention and the maximum therapeutic benefit is passed on to the patient thereby aiding in faster healing. This ensures that the patient would benefit for the treatment of skin wounds, with fungal infections.

15

The inclusion of chitosan in the formulation takes care of many attributes, which are considered to be very much essential in treating skin ailments. The combination of chitosan with Clotrimazole is unique and novel since this is not available commercially across the globe.

20

The concept of the combination is justified by considering the physical, chemical and therapeutic properties of chitosan used in combination with Clotrimazole.

Inventive Aspects Of The Present Invention:

Another inventive aspect of the present invention is that the addition of a functional excipient in the cream base is not a straight forward process of mere addition. The inventor has found that the compatibility of the functional excipient
5 such as chitosan with other agents in the cream is of critical importance. This is because incompatibility would compromise the stability of the final product. As examples, the inventors have found that well known excipients such as Xanthan Gum and carbomer which have been variously used as stabilizing agents, cannot be used in combination with functional biopolymers such as chitosan.

10

Excipients for topical dosage forms include Polymers, Surfactants, Waxy Materials, and Emulsifiers etc. Polymers are used as gelling agents, suspending agents, viscosity builders, release modifiers, diluents, etc. Surfactants are used as wetting agents, emulsifiers, solubilising agents release enhancers, etc.

15

Generally Polymers & Surfactants may or may not possess ionic charge. They may be anionic or cationic or non-ionic in nature. If anionic excipients are included in the formulation they interact with cationic formulation excipients and produce products which are not homogenous, aesthetically not appealing and give
20 rise to unwanted by products, possible allergens, impurities, toxic substances etc due to incompatibility.

Since the dosage is for the treatment of ailing patients, these incompatibilities in the products cannot be accepted and these add more complication to the patients.

The inventors carefully screened the excipients which included the Polymers and
5 Surfactants for developing a formulation. A thorough study was performed after screening the short listed excipients. The possible interactions between the excipients were given much focus and detailed experiments were done.

To quote some examples about the anionic – cationic interaction in the cream
10 dosage form the inventors made some formulations of Clotrimazole (see tables 1 – 5) containing Xanthan Gum & Chitosan, Acrylic acid polymer & Chitosan, Sodium Lauryl Sulphate & Chitosan, Docusate Sodium & Chitosan and Gum Arabic & Chitosan. The results clearly indicated the occurrence of interactions which was very much visible and seen as lumps into the entire system. The final
15 product was also not aesthetically appealing without homogeneity. The attached Figure 1 clearly explains the interaction between chitosan and unsuitable anionic excipients. Based on the observations and thorough knowledge about the excipients, the inventors arrived at a robust formula without any possible interactions.

20

25

Table 1: Formulation of Clotrimazole Cream with Chitosan and Xanthan Gum

S.No	Ingredients	Quantity in %
1.	Clotrimazole Cream	1
2.	Chitosan	0.25
3.	Lactic Acid	0.1
4.	White Soft Paraffin	8.5
5.	Xanthan Gum	1.0
6.	Cetostearyl alcohol	7.5
7.	Cetomacrogol 1000	2.5
8.	Methyl Paraben	0.2
9.	Propyl Paraben	0.02
10.	Light Liquid Paraffin	5
11.	Propylene Glycol	8
12.	Disodium EDTA	0.1
13.	Disodium Hydrogen Orthophosphate	1
14.	Purified water	65.00

5

Table 2: Formulation of Clotrimazole Cream with Chitosan and Acrylic Acid Polymer

S.No	Ingredients	Quantity in %
1.	Clotrimazole Cream	1
2.	Chitosan	0.25
3.	Lactic Acid	0.1
4.	White Soft Paraffin	8.5
5.	Acrylic Acid Polymer	0.75
6.	Cetostearyl alcohol	7.5
7.	Cetomacrogol 1000	2.5
8.	Methyl Paraben	0.2
9.	Propyl Paraben	0.02
10.	Light Liquid Paraffin	5
11.	Propylene Glycol	8
12.	Disodium EDTA	0.1
13.	Disodium Hydrogen Orthophosphate	1
14.	Purified water	65.00

10

Table 3: Formulation of Clotrimazole Cream with Chitosan and Sodium Lauryl Sulphate

S.No	Ingredients	Quantity in %
1.	Clotrimazole Cream	1
2.	Chitosan	0.25
3.	Lactic Acid	0.1
4.	White Soft Paraffin	8.5
5.	Sodium Lauryl Sulphate	1.0
6.	Cetostearyl alcohol	7.5
7.	Cetomacrogol 1000	2.5
8.	Methyl Paraben	0.2
9.	Propyl Paraben	0.02
10.	Light Liquid Paraffin	5
11.	Propylene Glycol	8
12.	Disodium EDTA	0.1
13.	Disodium Hydrogen Orthophosphate	1
14.	Purified water	65.00

5

Table 4: Formulation of Clotrimazole Cream with Chitosan and Docusate Sodium

S.No	Ingredients	Quantity in %
1.	Clotrimazole Cream	1
2.	Chitosan	0.25
3.	Lactic Acid	0.1
4.	White Soft Paraffin	8.5
5.	Docusate Sodium	1.0
6.	Cetostearyl alcohol	7.5
7.	Cetomacrogol 1000	2.5
8.	Methyl Paraben	0.2
9.	Propyl Paraben	0.02
10.	Light Liquid Paraffin	5
11.	Propylene Glycol	8
12.	Disodium EDTA	0.1
13.	Disodium Hydrogen Orthophosphate	1
14.	Purified water	65.00

10

Table 5: Formulation of Clotrimazole Cream with Chitosan and Gum Arabic

S.No	Ingredients	Quantity in %
1.	Clotrimazole Cream	1
2.	Chitosan	0.25
3.	Lactic Acid	0.1
4.	White Soft Paraffin	8.5
5.	Gum Arabic	1.0
6.	Cetostearyl alcohol	7.5
7.	Cetomacrogol 1000	2.5
8.	Methyl Paraben	0.2
9.	Propyl Paraben	0.02
10.	Light Liquid Paraffin	5
11.	Propylene Glycol	8
12.	Disodium EDTA	0.1
13.	Disodium Hydrogen Orthophosphate	1
14.	Purified water	65.00

5 The above products (tables 1 to 5) are examples of products that do not form homogeneous creams, and produce non-homogeneous creams of the type illustrated in figure 1. Yet the proportions stated in these examples are some things that a person skilled in the art may use based currently available knowledge. Only after a thorough and extensive trials and errors would it be possible to arrive at right types and proportions of excipients.

As we have also discussed earlier, in a therapy, Clotrimazole provide relief against fungal infections. However, the aspects such as like skin protection, bleeding at the site, mobility of pathogens from one site to another, etc are not addressed so far in a single dose therapy.

This present invention with its single-dose application fills this gap by incorporating chitosan and tapping the required benefits of skin protection (by way of film forming property), stopping the bleeding (by way of blood clotting property) and immobilization of pathogenic microbes (due to its cationic electrostatic property).

Therapeutic value addition by incorporation of a functional excipient in the form of a chitosan which is a biopolymer in the cream matrix. The value addition is an integrated sub-set of the following functional attributes of the biopolymer:

- 10 - formulation of a micro-film on the skin surface
- accelerated blood clotting as compared to creams that do not contain film-forming biopolymers
- electrostatic immobilisation of surface microbes due to cationic charge of the biopolymer
- 15 - significant enhancement of the skin epithelisation or regeneration

The inventive efforts involved in developing the platform technology covered by incorporation of a functional biopolymer in prescription dermatological products is:

- 20 - in identification of the complementary therapeutic value that such incorporation delivers
- in identification of issues related to physio-chemical stability of the product resulting from the incorporation of the biopolymer

- in providing a single dose format where the fungal infection has been identified

The importance of a single dose treatment, particularly in the underdeveloped countries cannot be overemphasized. In absence of access to a general physician in most parts of south Asia or Africa, let alone a skin specialist, a single dose formulation dramatically increases chances of eliminating root cause of the skin disorder while also allowing the skin to regenerate.

- 10 During dermatological conditions, currently available therapies do not address the issues like protecting the skin, arresting the bleeding etc. The unique innovative formulation of the present invention takes care of the skin conditions by treating them along with controlling the superficial bleeding at the site. It is well understood that if the superficial bleeding is left untreated, it will lead to
- 15 secondary microbial infections. The present invention advantageously provides a solution to this unmet need.

Further, with ever increasing pressures on medical support systems and the attendant scarcity/high cost of the same, there is an emergent need all across the globe to address the following issues in such cases –

20

- Patients waiting too long for treatment
- Staying unnecessarily long when they get to hospital
- Having to come back more often than they need to

Reducing the length of stay is a key underlying problem to be tackled in most cases. The present invention with its single-dose therapy reduces the overall treatment time of a serious skin disorder significantly.

5 **Preferred embodiment 1:**

A novel dermatological cream for topical treatment of fungal skin infections, and for related wound healing, wherein said cream comprises Clotrimazole, and a biopolymer provided in a cream base, said cream base comprising at least one of each of a preservative, a primary and a secondary emulsifier, a waxy material, a
10 co-solvent, an acid, and water, preferably purified water.

Embodiment no. 1

A novel dermatological cream as disclosed in the preferred embodiment no. 1, wherein said cream further comprising any of a group comprising a buffering
15 agent, an antioxidant, a chelating agent, a humectant, or any combination thereof.

Embodiment no. 2

A novel dermatological cream as disclosed in the preferred embodiment no. 1 wherein
20 - said Clotrimazole is added in an amount between about 0.5% w/w and about 10% w/w, preferably between 0.5 and 5.0% w/w, more preferably about 1.0% w/w; and,

- said biopolymer is in the form of chitosan, added in an amount between about 0.01% and about 1% by weight, preferably added in an amount 0.01% w/w to about 0.5% w/w and most preferably about 0.25% w/w, said chitosan being US pharmacopeia conformant with regard to its functional excipient category
5 and selected from any grades such as long chain, medium chain & short chain, and has a molecular weight in the range between 50kDa to 5000 kDa,
- said primary and secondary emulsifiers are selected from a group comprising Cetostearyl alcohol, Cetomacrogol-1000, Cetyl alcohol, Stearyl alcohol, Polysorbate-80, Span-80 and the like and added in an amount 1% (w/w) to
10 20% (w/w); said waxy materials is selected from a group comprising white soft paraffin, liquid paraffin, hard paraffin and the like, or any combination thereof, and added in an amount from about 5% (w/w) to 50% (w/w); said co-solvent is selected from a group comprising Propylene Glycol, Hexylene Glycol, PolyEthylene Glycol-400 and the like, or any combination thereof,
15 and added in an amount from about 5% (w/w) to 50% (w/w); said acid is selected from a group comprising HCl, H₂SO₄, HNO₃, Lactic acid and the like, or any combination thereof, and added in an amount from about 0.005% (w/w) to 0.5% (w/w); said preservative is selected from a group comprising Methylparaben, Propylparaben, Chlorocresol, Potassium sorbate, Benzoic
20 acid, Phenoxyethanol, Benzyl alcohol and the like, or any combination thereof, and added in an amount from about 0.05% (w/w) to 2.5% (w/w); said water is added in the amount in the range of 20% (w/w) to 75% (w/w),

preferably 35% (w/w) to 70% (w/w), more preferably 50% (w/w) to 70% (w/w), preferably purified water.

Embodiment no. 3:

5 A novel cream as disclosed in the preferred embodiment no. 1 and the embodiment no. 2, further comprising a buffering agent which is selected from a group comprising Di Sodium Hydrogen Ortho Phosphate, Sodium Hydrogen Ortho Phosphate and the like, or any combination thereof, and added in an amount from about 0.05% (w/w) to 1.00% (w/w).

10

Embodiment no. 4:

A novel cream as disclosed in the preferred embodiment no. 1 and the embodiments no. 2 and 3, further comprising an antioxidant which is selected from a group comprising Butylated Hydroxy Anisole, Butylated Hydroxy Toluene
15 and the like, or any combination thereof, and added in an amount from about 0.05% (w/w) to 5% (w/w).

Embodiment no. 5:

A novel cream as disclosed in the preferred embodiment no. 1 and the
20 embodiments no. 2 to 4, further comprising a chelating agent which is selected from a group comprising Disodium EDTA and the like, or any combination thereof, and added in an amount from about 0.05% (w/w) to 1% (w/w).

Embodiment no. 6: A novel cream as disclosed in the preferred embodiment no. 1 and the embodiments no. 2 to 4, further comprising a humectant which is selected from a group comprising Glycerin, Sorbitol, and the like, or any combination thereof, and added in an amount between 5% (w/w) and 50% (w/w).

5

Embodiment no. 7: A process of making a cream is disclosed, said process comprising the steps of providing Clotrimazole, and a biopolymer in a cream base comprising at least one of each of a preservative, a primary and a secondary emulsifier, a waxy material, a co-solvent, an acid, and water, preferably purified water, and mixing all the ingredients together to form a homogeneous cream.

10

Embodiment no. 8: A process of making a cream as disclosed in the embodiment no. 7, wherein the ingredients further comprise any of a group comprising a buffering agent, an antioxidant, a chelating agent, a humectant, or any combination thereof.

15

Embodiment no. 9: A novel cream as disclosed in any of the foregoing embodiments, wherein chitosan has a molecular weight range of 50 kdal to 5000kdal.

20

The present invention will be further elucidated with reference to the accompanying examples containing the composition and stability studies data, which are however not intended to limit the invention in any way whatever.

Example-I: Table 6: Clotrimazole (1%) + Chitosan (0.25%) Cream

S.No	Ingredients	Quantity in %
1.	Clotrimazole Cream	1
2.	Chitosan	0.25
3.	Lactic Acid	0.1
4.	White Soft Paraffin	8.5
5.	Cetostearyl alcohol	7.5
6.	Cetomacrogol 1000	2.5
7.	Methyl Paraben	0.2
8.	Propyl Paraben	0.02
9.	Light Liquid Paraffin	5
10.	Propylene Glycol	8
11.	Disodium EDTA	0.1
12.	Disodium Hydrogen Orthophosphate	1
13.	Purified water	66.00

- 5 A comparison of table 6 with tables 1 to 5 will illustrate the difference in the products that would be based on the conventional drug design and the innovative approach adopted in the present invention.

APIs-stability experiments were carried out (see tables 7-9) using the product of
 10 the present invention. Tests were carried out to observe (or measure as appropriate) the physical appearance of the product, the pH value and assay of the APIs over a period of time.

Each gram of product of the present invention used for the tests contained
 15 appropriate amount of antifungal. The product used for the Stability Studies tests contained approximately 10% extra APIs (overages). It was packaged in an aluminum collapsible tube. Detailed test results for 3 products have been presented. The % of the Clotrimazole used in all examples are measured w/w with respect to the final product.

PRODUCT: CLOTRIMAZOLE CREAM**PACK:** Aluminum Collapsible tube**Composition:** Each gm contains Clotrimazole 1.0 % w/w

5

Table 7: Description Test, Batch No. CMC-17**Measured parameter:** Physical appearance**Best value of measured parameter:** Homogeneous White to off White Viscous cream; **Method of measurement:** Observation by naked eye

Conditions	Initial	1 st Month	2 nd Month	3 rd Month
40°C 75% RH	Homogenous White to off White viscous cream	Homogenous White to off White viscous cream	Homogenous White to off White viscous cream	Homogenous White to off White viscous cream
30°C 65% RH	-	Do	Do	Do
25°C 60% RH	-	Do	Do	Do
Temp cycling	-	Do	-	-
Freezthaw	-	Do	-	-

10

Table 8: pH Test, Batch No. CMC-17**Measured parameter:** pH**Limits of measured parameter:** 3-6**Method of measurement:** Digital pH Meter

Conditions	Initial	1 st Month	2 nd Month	3 rd Month
40°C 75% RH	5.45	5.44	5.43	5.43
30°C 65% RH	-	5.45	5.43	5.42
25°C 60% RH	-	5.44	5.44	5.43
Temperature cycling	-	5.43	-	-
Freezthaw	-	5.41	-	-

15

Table 9: Assay (%) Test, Batch No. CMC-17**Measured parameter:** Assay (%)**Limits of measured parameter:** 90-110**Method of measurement:** HPLC Method

20

Conditions	Initial	1 st Month	2 nd Month	3 rd Month
40°C 75% RH	108.18	108.16	108.14	108.12
30°C 65% RH	-	108.17	108.16	108.15
25°C 60% RH	-	108.15	108.14	108.14
Temperature cycling	-	108.15	-	-
Freezthaw	-	108.05	-	-

Method Of Application Of The Cream:

The cream is applied after thorough cleansing and drying the affected area. Sufficient cream should be applied to cover the affected skin and surrounding area. The cream should be applied two – four times a day depending upon the skin
5 conditions for the full treatment period, even though symptoms may have improved.

Experiments:

Experiments were carried out with the cream in laboratory as well as using
10 suitable animal models inflicted with excision wounds. Four aspects were tested – wound contraction, epithelisation, blood clotting time, and film forming. These aspects together would suggest that the microbes were immobilized thereby leading to effective wound healing.

15 A. Wound Contraction:

Excision wound healing activity of the cream of the present invention was determined through animal testing. An excision wound 2.5 cm in diameter was inflicted by cutting away full thickness of the skin. The amount of contraction of the wound observed over a period indicated that the cream of present invention
20 provides significantly improved wound contraction than that achieved through application of a conventional cream.

B. Period Of Epithelisation:

Epithelisation of the wound occurred within shorter days using the cream of the present invention as compared to the days taken for epithelisation using the conventional cream. Therefore one benefit of the cream of the present invention
5 is that it facilitates faster epithelisation of the skin than through the use of conventional creams.

C. Blood Clotting:

Blood clotting time was observed in both groups of animals, untreated control
10 group and the test group of animals treated with the product of the present invention. Statistically significant decrease in the blood clotting time in treated group animals was observed when compared with that of the control group animals. The mean percent reduction of 30-45% was observed for the blood clotting time using the product of the present invention.

15

Film Forming properties:

It is evident from figure 1 that chitosan does not lose its film forming property in the presence of the excipients used for cream preparations in the present invention.

20

Results And Discussion:

It is evident that the properties of chitosan when used in formulations containing the excipients used in the current invention are not compromised in any way. This

has been achieved through a careful selection of excipients. For example, our experiments show that widely used excipients such as xanthan gum or carbomer precipitate in combination with chitosan due to cationic, anionic interactions.

- 5 The therapeutic impact, as observed from the animal testing, of the addition of chitosan to Clotrimazole is shown in the following table by considering various aspects of therapeutic cure of a compromised skin condition:

Table 10

Therapeutic aspect	Existing creams	Products of the present invention
1. Blood Clotting time	None explicitly claimed	Statistically significant reduction in clotting time as evidenced by pre-clinical animal trials
2. Immobilisation of microbes	None explicitly claimed	Expected to immobilise the surface microbes because of the cationic charge of chitosan
3. Epidermal growth support	None explicitly claimed	It is well known that chitosan possesses properties that have significant complimentary action on epidermal growth. This functional aspect of chitosan is preserved in the product of the present invention
4. Micro-film forming	None explicitly claimed	Yes (see figure 2)
5. Overall wound healing medicinal effect	Standard as per existing products	Provides superior healing properties

It is evident that the film forming ability of the chitosan incorporated in the cream allows better access of the Clotrimazole to the infected area and results in better functioning of this API.

- 5 The therapeutic efficacy of topically applied cream of the present invention is due to the pronounced antifungal activity of the Clotrimazole against the organisms responsible for skin infections, the unique ability of actives to penetrate intact skin and wound healing & soothing properties of chitosan.
- 10 It is evident from the foregoing discussion that the present invention offers the following advantages and unique aspects over the currently available dermatological compositions for fungal infections:
1. The cream of the present invention incorporates a skin-friendly biopolymer in the form of chitosan provides enhanced therapeutic
15 outcomes. This is evident from the reduced blood clotting time, increased epithelial effect, and faster relief from infection.
 2. The cream of the present invention incorporates a biopolymer without compromising the stability of the cream matrix. This has been achieved through a careful selection of functional excipients to
20 bypass undesirable aspects of physio-chemical compatibility/stability and bio-release.

3. The cream of the present invention provides an integrated uni-dose or a single-dose therapy hitherto unavailable in prescription dermatological formulations.
4. The novel cream of the present invention is adequately stable/
5 efficacious at ambient conditions and does not need special temperature control during transportation/storage – hence will go a long way in achieving these social objectives.

According to another embodiment of the present invention, there is also provided
10 a process for treating fungal skin infections, and wound healing involving contacting human skin with the above-disclosed composition.

While the above description contains much specificity, these should not be construed as limitation in the scope of the invention, but rather as an
15 exemplification of the preferred embodiments thereof. It must be realized that modifications and variations are possible based on the disclosure given above without departing from the spirit and scope of the invention. Accordingly, the scope of the invention should be determined not by the embodiments illustrated, but by the appended claims and their legal equivalents.

CLAIMS:

1. A medicinal cream for topical treatment of fungal skin infections, and for related wound healing, wherein said cream comprises Clotrimazole, and a biopolymer provided in a cream base, said cream base comprising at least one of
5 each of a preservative, a primary and a secondary emulsifier, a waxy material, a co-solvent, an acid, and water, preferably purified water, said biopolymer being preferably chitosan.
2. A medicinal cream as claimed in claim 1, wherein said cream further
10 comprising any of a group comprising a buffering agent, an antioxidant, a chelating agent, a humectant, or any combination thereof.
3. A medicinal cream as disclosed in claim 1 wherein:
 - said Clotrimazole is added in an amount between about 0.5% w/w and about
15 10% w/w, preferably between 0.5 and 5.0% w/w; more preferably about 1.0% w/w and,
 - said biopolymer is in the form of chitosan, added in an amount between about 0.01% and about 1% by weight, preferably from about 0.01% w/w to about 0.5% w/w and most preferably about 0.25% w/w,
 - 20 - said primary and secondary emulsifiers are selected from a group comprising Cetostearyl alcohol, Cetomacrogol-1000, Cetyl alcohol, Stearyl alcohol, Polysorbate-80, Span-80 and the like and added in an amount from about 1% (w/w) to 20% (w/w); said waxy materials is selected from a group comprising

white soft paraffin, liquid paraffin, hard paraffin and the like, or any combination thereof, and added in an amount from about 5% (w/w) to 50% (w/w); said co-solvent is selected from a group comprising Propylene Glycol, Hexylene Glycol, PolyEthylene Glycol-400 and the like, or any combination thereof, and added in an amount from about 5% (w/w) to 50% (w/w); said acid is selected from a group comprising HCl, H₂SO₄, HNO₃, Lactic acid and the like, or any combination thereof, and added in an amount from about 0.005% (w/w) to 0.5% (w/w); said preservative is selected from a group comprising Methylparaben, Propylparaben, Chlorocresol, Potassium sorbate, Benzoic acid, Phenoxyethanol, Benzyl alcohol and the like, or any combination thereof, and added in an amount from about 0.05% (w/w) to 2.5% (w/w) ; said water is added in the amount in the range of 20% (w/w) to 75% (w/w), preferably 35% (w/w) to 70% (w/w), more preferably 50% (w/w) to 70% (w/w), preferably purified water.

15

4. A medicinal as claimed in claims 1 and 3 further comprising a buffering agent which is selected from a group comprising Di Sodium Hydrogen Ortho Phosphate, Sodium Hydrogen Ortho Phosphate and the like, or any combination thereof, and added in an amount from about 0.05% (w/w) to 1.00% (w/w).

20

5. A medicinal cream as claimed in claims 1, 3, and 4 further comprising an antioxidant which is selected from a group comprising Butylated Hydroxy

Anisole, Butylated Hydroxy Toluene and the like, or any combination thereof, from about 0.05% (w/w) to 5% (w/w).

6. A medicinal cream as claimed in claims 1 and 3 to 5 further comprising a
5 chelating agent which is selected from a group comprising Disodium EDTA and the like, or any combination thereof, and added in an amount from about 0.05% (w/w) to 1% (w/w).

7. A medicinal cream as claimed in claims 1 and 3 to 6 further comprising a
10 humectant which is selected from a group comprising Glycerin, Sorbitol, and the like, or any combination thereof, and added in an amount between about 5% (w/w) and 50% (w/w).

8. A process of making a cream, said process comprising the steps of providing
15 Clotrimazole, and a biopolymer in a cream base comprising at least one of each of a preservative, a primary and a secondary emulsifier, a waxy material, a co-solvent, an acid, and water, preferably purified water, and mixing all the ingredients together to form a homogeneous cream.

20 9. A process of making a cream as claimed in claim 8, wherein the ingredients further comprise any of a group comprising a buffering agent, an antioxidant, a chelating agent, a humectant, or any combination thereof.

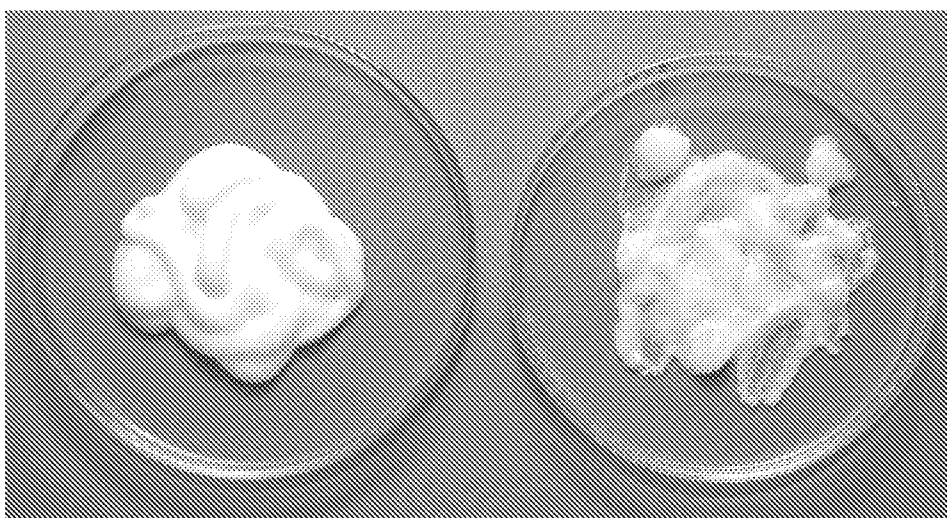


Figure 1

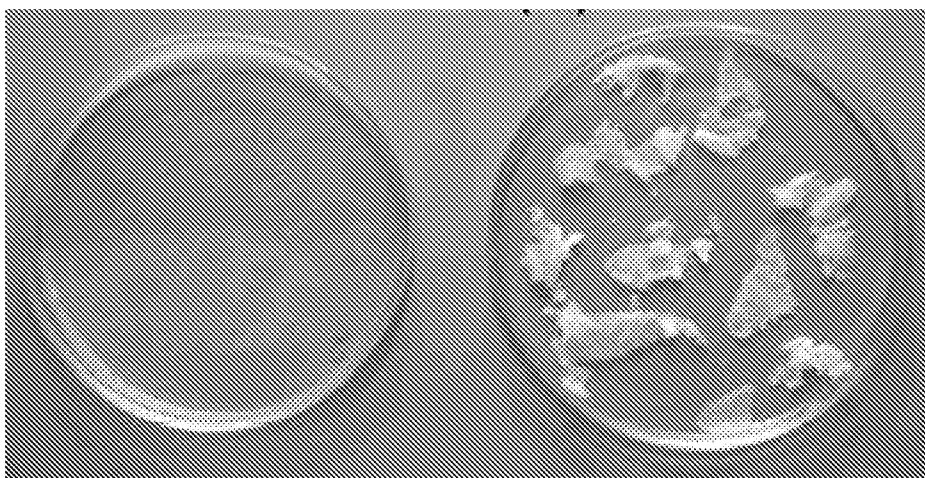


Figure 2