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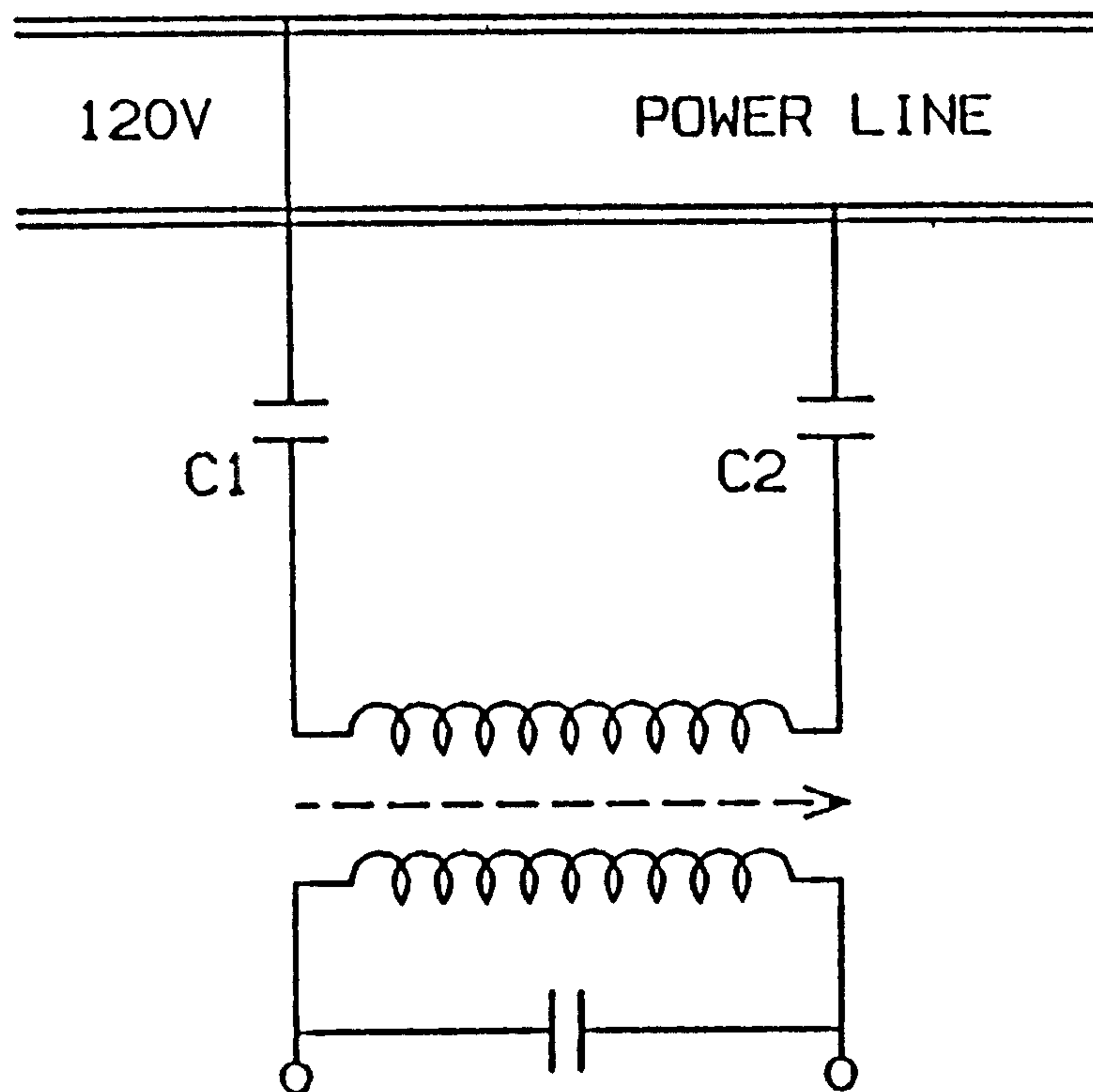
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(54) Titre : COUPLEUR A TRANSFORMATEUR POUR LES COMMUNICATIONS SUR LIGNES MULTIPLES

(54) Title: TRANSFORMER COUPLER FOR COMMUNICATION OVER VARIOUS LINES



(57) Abrégé/Abstract:

Apparatus for electrical line communication that includes a coupler at each of two or more locations along a pair of lines, the coupler having capacitive circuits serially connected with an air-core transformer. The capacitive circuit is designed to resonate with the air-core transformer at a preselected frequency. A transmitter, receiver and modem may also be provided at each location. The apparatus incorporates a novel phase linear coupler which eliminates noise and is matched resistively to the characteristic impedance of the line at a preselected frequency. This apparatus therefore linearizes communication on the line and allows high speed data and voice communication over long distances.

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ABSTRACT OF THE DISCLOSURE

Apparatus for electrical line communication that includes a coupler at each of two or more locations along a pair of lines, the coupler having capacitive circuits serially connected with an air-core transformer. The capacitive circuit is designed to resonate with the air-core transformer at a preselected frequency. A transmitter, receiver and modem may also be provided at each location. The apparatus incorporates a novel phase linear coupler which eliminates noise and is matched resistively to the characteristic impedance of the line at a preselected frequency. This apparatus therefore linearizes communication on the line and allows high speed data and voice communication over long distances.

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**TRANSFORMER COUPLER FOR
COMMUNICATION OVER VARIOUS LINES**

15 **FIELD OF THE INVENTION**

The present invention is related generally to power system communications, and more particularly to apparatus capable of
20 simultaneously transmitting and receiving digital data signals both at high rates and over long distances through power-lines and through power line transformers, including AC, DC and coaxial cables (including phone lines).

BACKGROUND OF THE INVENTION

5 "Power-line carriers" are well known in the field of power system communications. The principal elements of such power-line carriers are transmitting and receiving terminals, which include one or more line traps, one or more coupling capacitors, as well as tuning and coupling equipment. Detailed information regarding the description and typical composition
10 of conventional power line carriers may be found in Fundamentals Handbook of Electrical and Computer Engineering, Volume II: Communication, Control, Devices, and Systems, John Wiley & Sons, 1983, pp 617-627.

15 A significant problem associated with prior art power-line carriers is their requirement for one or more line traps, one or more capacitors, one or more coupling transformers or one or more carrier frequency hybrid circuits and frequency connection cables. The new power-line carrier system presents a solution
20 to the fundamental problem of matching the electrical line characteristic impedance with the line coupler. The novel signal coupler design is easily adaptable for operation on distribution and low voltage lines.

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All traditional couplers incorporate a ferrite or iron core transformer which causes signal distortion due to the non-linear phase characteristic of the transfer function between the transmit coupler and the receive coupler. The distortion is created by the presence of magnetic core material which exhibits hysteresis. For distribution power-line carriers, the distortion is particularly severe because the signal must propagate through three such non-linear devices, the distribution transformer and two power-line couplers, that use ferrite core transformers. The distortion leads to envelope delay distortion which limits communication speeds.

A line with characteristic impedance Z_0 is ideally matched by terminations equal to Z_0 at both ends. Since Z_0 is primarily resistive at the frequencies of interest, the input impedance of the couplers should also be primarily resistive and equal to Z_0 at the carrier frequencies. A general configuration to achieve this is shown in Fig. 4. It uses a serially connected equivalent capacitor, C_{eq} , on the primary of a transformer. The design is based on two principles. First, the resonance between the coupling capacitor, C_{eq} and the primary winding inductance, L_i , provides a low resistive impedance at the desired transmit carrier frequency. Second, C_{eq} has a large enough impedance at 60 Hz to block the line frequency. Note that this approach is not new, however, previous efforts at achieving satisfactory impedance matching encountered problems discussed below.

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The major shortcoming of previous designs resulted from the use of ferrite or iron core transformers in the signal couplers. The inductance, L_1 , is altered to some unknown value due to the non-linearity of the core. This results in a mistuning of the desired carrier frequency. Also, the impedance of the primary winding at the desired carrier frequency is no longer purely resistive. This may lead to a mismatch with respect to the line characteristic impedance. In recognition of this fact, other designs (Figs. 1, 2) attempt to merely couple the signal onto the power line with a low transceiver input impedance by using a large coupling capacitor (approx. 0.5 μF). This results in a significant coupling loss of up to 20 dB at carrier frequency.

The present invention, characterized in Fig. 4, has two coaxial solenoids or air-coils of different diameter with primary and secondary inductances L_1 and L_2 respectively. Both L_1 and L_2 are inductively and capacitively coupled creating an air-core transformer (see Fig. 9A). The air-gap is filled with resin which insulates the AC current from the transceiver. The size of the gap is selected to reduce inductive loading effects from coupler secondary to the primary. Since the coupling capacitor, C_{eq} , is significantly larger than the static capacitor, C_s the static capacitor (Figure 20) does not mistune the desired carrier frequency. Inductive loading effects from the secondary to primary

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of the air-core transformer are minimized at the transmit frequency. The effective transceiver input independence, as seen at the primary, is equal to the resistance of the primary winding ($\tilde{R}_t$ or R_r). This value can be chosen to optimally match the line characteristic independence. When Z_o equals the resistance of the primary winding, R_t , of the air-core transformer about 25% of the source power can be coupled into the line through the powerline coupler. Note that Z_o varies between 5 and 150 Ohms on distribution lines and 1 and 20 Ohms on 120/240V network lines depending on loading conditions. Since insertion loss increases rapidly for termination impedances where the primary winding impedance is greater than Z_o (as compared to primary winding impedance less than Z_o), a prudent design choice is to use a value of primary winding resistance approximately equal to the minimum value of the line characteristic impedance, Z_o .

The advantage of an air-core transformer in the novel coupler is exhibited by the frequency response shown in Fig. 5. There is a considerably greater band width around the center frequency when comparing it to the response of a traditional coupler which uses a magnetic-core transformer (Fig. 3).

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A significant reduction of 60Hz harmonics are observed at the secondary side of the novel coupler. This reduction can exceed 20 dB over a wide band. Most noise generated on power lines by AC motors and equipment has a large reactive source impedance. This type of noise experiences significant loss through the novel couplers due to the coupler's low resistive impedance at or around the carrier frequency of the transmission or reception. In contrast, the transfer characteristic of ferrite or iron core couplers typically has a high Q (Fig. 3), which is advantageous in theory for reducing the effects of the harmonics outside the bandwidth, but in actuality constrains the useful transmission bandwidth of the power-line carrier and does not provide noise attenuation inside the bandwidth. The wide bandwidth noise rejection of the novel coupler obviates the need for a $\sin x/x$ type receive filter for harmonic rejection. This implies that no separate receiver is required, other than the coupler, for high speed transmission.

Another significant aspect of the design is the phase linearity achieved. The matching of the line impedance and the use of air-core transformers are responsible for the amount of phase linearity achieved. In fact, the phase response of the overall transmission system is linear over a very wide range of frequencies. This implies that almost any desired frequency range can be selected for communication. Also, standing waves are virtually suppressed due to the low resistive matching at

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both ends of the line. The peak amplitude of the first reflection is around 40mV, which is small compared to the transmitted signal amplitude of a few volts. Thus, setting the receiver threshold above 40mV can eliminate any remaining source errors. There is also an elimination of standing waves on the line. This implies that there are no anti-nodes, places where the magnitude of the standing wave is zero and no transmission can occur, at points on the line situated at odd multiples of $\lambda/4$ away from the end of the line.

The best frequency range 120/240 V power lines is 70-160KHz (this includes LAN operations). For data transmission through power line transformers the optimal frequency to use is the 25-45 KHz band. For very high speed LAN applications a frequency range of 70-480 KHz is appropriate. Finally, the novel coupler of the present invention is equally applicable to any voltage AC, DC, phone, twisted pair or coaxial line.

In view of the above, it is an object of the present invention to provide a power line communications apparatus which utilizes a novel phase shift linear power, phone, twisted pair, and coaxial line coupler for both transmission and reception.

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It is a further object of the present invention to provide power-line communication apparatus utilizing novel air-core transformers which can be used for phone line, coaxial, LAN, and power line communication through power line transformers.

It is an additional object of the present invention to provide a power-line communication apparatus in which the primary coil of the transformer resonates with an associated coupling capacitor network in order to achieve resistive matching to approximately the lowest known value of the line characteristic impedance and to maximize stable signal transmission onto the line. This resonance effectively creates a band pass filter at carrier frequency.

It is still a further object of the present invention to provide a communications apparatus in which an air-core transformer has primary and secondary windings in which the ratio of the windings is about 1:1.

It is still yet a further object of the present invention to provide a communications apparatus in which the receiver coupling contains a capacitor network which impedes the 60Hz high power signal and its harmonics.

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It is still yet a further object of the present invention to provide a communications apparatus in which the capacitor network for both transmission and reception include resistors which divide down the AC voltage evenly. The resistors also serve to protect the system against spiking and lightning.

It is still yet a further object of the present invention to provide a communications apparatus which can provide a high bandwidth for the transmission of communications signals at speeds greater than 9600 baud, and at speeds of greater than 1200 baud directly through power line transformers.

It is yet a further object of the present invention to provide a communications apparatus containing a phase shift linear air-core transformer effectively comprising two or more solenoids each having different diameters and coaxially within one another such that an air-gap is created, which is usually filed with resin, and which reduces inductive loading effects from the coupler secondary to primary by using the capacitance created in the air-core transformer.

It is still yet a further object of the present invention to provide an apparatus for power system communications over long distances. Because of the low resistive matching of the coupler to the line characteristic impedance, it eliminates standing waves,

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which implies that there are no anti-nodes at points on the line situated at odd multiples of $\lambda/4$, ($3\lambda/4$ etc.) away from the end of the line from which no transmission can occur. The low resistive matching also enables communication over long distances.

It is still yet an additional object of the present apparatus to provide power line communications in which the aircore in the coupling transformer gives negligible pulse dispersion and allows for a low resistive matching at the coupler which significantly reduces the power line noise at the coupler output over a wide bandwidth establishing a stable amplitude transfer function with linear phase characteristic over the transmission line.

It is yet another object of the present invention to provide an apparatus for power line communications in which the coupling capacitor resonates with the primary side of the air-core transformer.

It is still a further object of the present invention to provide a novel air-core transformer coupled with a coupling capacitor which provides resistive matching to both sides of the power line transformer to establish a phase shift linear system over the power line and which reduces coupling losses through the power line transformer.

Summary of the Invention

In accordance with the present invention, apparatus for power-line communications is disclosed. The power-line communication apparatus comprises : modulator and demodulator means for modulating or demodulating a carrier signal having a frequency to be transmitted or received over an electrical line; transmitter and receiver means for transmitting or receiving said modulated carrier signal having said frequency to or from a coupler means; and coupler means comprising capacitator means and air-core transformer means which couples the apparatus to an electrical line.

In accordance with a broad aspect of the present invention, an air-core transformer comprising primary and secondary windings function (with resonating capacitor networks) as a phase shift linear coupler, which resistively matches the characteristic impedance of the line and reduces noise at bandwidth. Because the windings (which function as solenoids) create a small static capacitance across an air gap, the secondary windings along with the static capacitance function as a high pass filter.

In accordance with another broad aspect, the present invention provides a transformer for coupling a transmitter or a receiver to an electrical line having a characteristic impedance, the transformer comprising :

a primary winding matched to the characteristic impedance of the electrical line at a predetermined frequency by selecting the combination of a primary inductance and capacitance of the primary winding to resonate at the predetermined frequency and the value of a resistance of the primary winding to substantially equal the characteristic impedance of the electrical line;

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a secondary winding matched to an impedance of the respective transmitter or receiver at the predetermined frequency by selecting the value of an inductive impedance of the secondary winding to be substantially equal to the impedance of the respective transmitter or receiver at the predetermined frequency; and

a dielectric medium electrically coupling the primary winding and the secondary winding.

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The communications apparatus of the present invention has numerous applications. The most apparent applications are in electricity and gas meter readings, the switching of remote control devices, and data communications between computers over power lines. By way of example, the present invention makes it possible to transmit electricity and gas meter readings over power-lines for large numbers of customers. Such readings can be transmitted at low power, at high data rates, over long distances and directly through power line transformers. In a hypothetical system, such readings could be made by a computer with addressable data using two frequencies. The data would travel between the computer at the electric company and any homes connected to the electric company. It would travel on house 120/240/480 Volt lines, the distribution 13,800/22,000/69,000 Volt lines and through all associated distribution transformers. In addition, public phone systems in trains and internal security systems in homes could be set up over high voltage power-lines using addressable data transmitted through the phone system.

The present invention can be further utilized to control large or small machines in factories or mines. The apparatus of the present invention has been used to transmit data between computers and printers at speeds in excess of 9600 baud. Other applications include data transmission through phone lines, coaxial lines and any high voltage DC power lines.

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Other objects, advantages, and novel features of the present invention will become more apparent from the following detailed description thereof, when considered in conjunction with the accompanying drawings wherein;

5 It is to be understood that both the foregoing general description and the following detailed description are exemplary, but are not restrictive, of the invention.

Brief Description of the Drawing

10 Figs. 1 and 2 schematically represent traditional duplexing couplers on both low and high voltage power lines.

 Fig. 3 illustrates the frequency characteristics of traditional serial LC couplers.

15 Fig. 4 schematically represents the general circuit diagram of the phase shift linear coupler of the present invention.

 Fig. 5 illustrates the frequency characteristics of the phase shift linear coupler of the present invention.

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Fig. 6 is a block diagram of a power-line communication apparatus in accordance with the present invention;

5 Fig. 6A is a block diagram of a power-line communication apparatus in accordance with the present invention including power-line transformers;

Fig. 7 is a schematic diagram of first coupling means in accordance with the present invention, which corresponds to the coupling TA-RB shown in Figs. 6 and 6A;

10 Fig. 8 is a schematic diagram of second coupling means in accordance with the present invention, which corresponds to the coupling TB-RA shown in Figs. 6 and 6A;

15 Figs. 9A and 9B illustrate the coaxially extended air-core transformer with coupling capacitor utilized in the present invention.

Fig. 9C illustrates a half duplexing coupler in accordance with the present invention for data communications through distribution transformers.

20 Fig. 10A is a schematic diagram corresponding to the modulator FA/demodulator FB shown in Figure 6.

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Fig. 10B is a schematic diagram of an alternative modulator FA/demodulator FB for the system in Fig. 6.

Fig 10C is an FSK decoder phase lock loop which can function as the modulator/demodulator circuit of Fig. 6;

Fig. 10D is the primary phase lock loop of Fig. 10A;

Fig. 11 is a schematic diagram of a transmitter means used in the present invention;

Fig. 12 is a schematic diagram of receiver means used in conjunction with the transmitter means shown in Fig. 11, in the power-line communication of data signals over long distances.

Fig. 12A is a schematic diagram of a receiver which can be used for high speed communications.

Fig. 13 is a schematic representation of a coupling for the power line from phase to ground.

Fig. 14 is a schematic representation of a three phase coupling to the power line, three phases to ground.

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Fig. 15 illustrates a two phase coupling connection to the power line, phase to phase.

Fig. 16 shows a three phase transformer coupling of the type predominantly used in Europe.

5 Fig. 17 shows a one phase transformer coupling of the type generally used in the United States.

10 Figs. 18 and 18A show a spread spectrum transmitter/receiver in accordance with the present invention which is particularly applicable for communication in between noise.

Fig. 19 phase shift keying modulator/demodulator which can be utilized with the present invention.

15 Fig. 20 is an equivalent circuit model for a power-line carrier communication system with resistive matching to the power line characteristic impedance by the coupler.

Fig. 21 is a graph of power line attenuation versus carrier frequency on the 35 KVAC power line for a 20 KM distance.

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Fig. 22 is an illustration of an electric meter reading system incorporating the communication system of the present invention which may be implemented by a public utility.

5 Fig 22A is a block diagram illustrating the use of the couplers of the present invention within a LAN linked by power lines or conventional phone lines.

Fig. 23 is a block diagram of the system of Figure 22 as applied to a multiplicity of substations.

10 Fig. 24 is a simplified block diagram of the system of Fig. 22.

Fig. 25 is a block diagram of a power line communication system.

15 Fig. 26 is an equivalent circuit model for a power-line carrier communication system with resistive matching to the power line characteristic impedance by the coupler.

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Detailed Description of the Invention

Referring now to the Figures, wherein like numbers designate like or corresponding parts throughout each of the several views, there is shown in Figs. 6 and 6A
5 block diagrams of a power-line communication apparatus 10 according to the present invention for use in low power applications (up to 480 VAC).

The communications apparatus 10 shown is coupled to a pair of power-lines 12, and generally comprises first
10 coupling means 14, first transmitter means 16, first receiver means 18, and first modulator/demodulator means 20 at a first location along the power-lines 12. The combination of transmitter means 16, receiver means 18 and modulator/demodulator means 20 comprise a first modem means
15 21. At a second location along power-line 12 are second coupling means 22, second transmitter means 24, second receiver means 26, and second modulator-demodulator means 28. The combination of transmitter means 24, receiver means 26 and modulator/demodulator means 28 comprise a second
20 modem means 23.

As will be explained in greater detail herein below, both coupling means 14, 22 include a pair of serial LC circuits (Figs. 7 and 8) which are coupled to the pair of power-lines 12. Referring to Fig. 6A, the apparatus is
25 coupled to power-line transformers 27. Each

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of the serial LC circuits in a respective one of the coupling means 14, 22 resonate at a given frequency. The LC circuits include a plurality of capacitors which are connected in a series and parallel configuration. See
5 Figure 4. The coupling means 14, 22 further incorporates novel air-core transformers for both transmission and reception which serve as the inductive (L) component of the respective LC circuits. It is to be noted that while the present invention is being described in the context of two
10 identical communications apparatus, either circuit may be configured to function as a simple receiver or transmitter.

The first transmitter means 16, coupled to the first coupling means 14, is capable of transmitting digital data signals carried by a first carrier frequency FA across
15 the pair of power-lines 12, and as shown in Fig. 6A, through power line transformers. The first receiver means 18, coupled to the first coupling means 14, is capable of receiving digital data signals carried by a second carrier frequency FB from the pair of powerlines 12. The
20 modulator/demodulator means 20, coupled between the first transmitter means 16 and the first receiver means 18, modulates the digital data signals to be carried by the first carrier frequency FA, and demodulates the digital data signals carried by the second carrier frequency FB.

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In a similar manner, at the second location along the powerlines 12, the second transmitter means 24 is coupled to the second coupling means 22. Second transmitter means 24 is capable of transmitting the digital data signals to be carried by the second carrier frequency FB across the pair of power-lines 12, and as shown in Fig. 6A through power-line transformers. Accordingly, the second receiver means 26 is coupled to said second coupling means 22, and is capable of receiving the digital data signals carried by the first carrier frequency FA from the pair of power-lines 12. The second modulator/demodulator 28, coupled between the second transmitter means 24 and the second receiver means 26, modulates the digital data signals to be carried by the second carrier frequency FB and demodulates the digital data signals carried by the first carrier frequency FA.

The first and second carrier frequencies FA, FB preferably comprise frequencies up to 11 MHz. For most high voltage, long distance communications, the first and second carrier frequencies FA, FB will typically comprise frequencies that are less than about 160 KHz, having bandwidths of less than 20 KHz. When used for communication through power line transformers, FA and FB will typically comprise frequencies below 90 KHz (preferably 25-45 KHz) with bandwidth of about 6 KHz. The serial LC circuits (Figs. 7 and 8) of both coupling means 14, 22 each comprise resistive matching means which will be described in greater detail below.

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With reference next to Figs. 7 and 8, the specific circuitry for representative coupling means 14, 22 is now described in greater detail. The coupling means 14 (Fig. 7), 22 (Fig. 8) each include a pair of serial LC circuits 30, 32 which resonate at the carrier frequencies FA, FB. It will be appreciated by those skilled in the art that for FSK (Frequency Shift Key) applications FA will correspond to F_1 and F_2 and FB will correspond to F_3 and F_4 . The serial LC circuit 30 shown in Fig. 7 resonates at the second carrier frequency FB, while serial LC circuit 32 resonates at the first carrier frequency FA. Similarly, the serial LC circuit 30 of Fig. 8 resonates at the first carrier frequency FA, and serial LC circuit 32 resonates at the first carrier frequency FB.

The LC circuits include respective serially and parallely connected capacitor networks 34, 42. To each capacitor in series is connected a resistor 35 and 45 which evenly divides down the AC voltage. Preferably, the resistor values should be rated at 1 Megaohm per 5 watts and the capacitors should be 200 VAC capacitors. The resistors should preferably be thick film (i.e. carbonless). The Q point of the capacitors should similarly be high. In operation, the couplers (LC) should be placed into a resin for good insulation when used with operating voltages up to 660 V. At operating voltages above 660v, the capacitors should be separately placed in an oil filled insulator and the air coil

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transformer placed into a resin. The use of the resistors 35, 45 serve to minimize the DC current so as to prevent spiking and afford lightning protection.

5 It is to be appreciated that the capacitor networks 34, 42 create equivalent capacitances C_{eq1} and C_{eq2} for transmission and reception, respectively. The capacitor networks are connected to air-core transformers to be discussed below which function as the inductive element (L) of the LC circuit. C_{eq1} and C_{eq2} resonate with
10 the primary windings of the air-core transformers.

The air coil means comprise a first air coil 36 which includes a primary winding 38 and a smaller secondary, winding 40 situated coaxially within the primary winding. The second serial LC circuit 32 includes second
15 air coil 44 including a primary winding 46 and smaller secondary winding 48 situated coaxially within the primary winding.

The first plurality of capacitors 34 are connected together in series between one of the power-lines
20 12 and the primary winding 38 of the first air coil 36. The primary winding 38 of the first air coil 36 is thereafter serially connected to the other power line 12. The secondary winding 40 of the first air coil 36 is connected to its respective transmitter means 16. The
25 second plurality of capacitors 42 are serially connected together between one of power lines 12 and the primary

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winding 46 of the second air coil 44. The primary winding 46 of the second air coil 44 thereafter being serially connected to the other power line 12. As noted above resistors, 35 and 45 function to evenly divide the voltage and serve to minimize spiking and afford lightning protection.

Referring to Figs. 9A-9C, the phase shift linear air-core transformers of the present invention are described in greater detail.

10 The phase shift linear transformer of the present invention involves a dielectric core coupler which uses a dielectric material disposed between the primary and secondary windings. A dielectric is a material which is an electric insulator or in which an electric field can be sustained with a minimum dissipation in power. Examples of other dielectric materials include plastic, paper, wood, resin compounds, glue based compounds, as well as other materials understood by those skilled in the art to be dielectric and suitable for the core of a transformer as described herein. A dielectric is used to insure that the AC voltages are not transferred from the primary winding to the secondary winding. Even the several hundred kilovolts which can be contained in a lightning strike which may hit the primary, would be insulated from the secondary by the use of a dielectric material such as a resin.

In a preferred embodiment, an epoxy core is used. The epoxy core of this embodiment is made up of a resin and an activator. It is desirable to minimize the shrinkage of the resin. For this reason, a medium shrinkage resin such

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as that contained in EP5342 of Eager Plastics Company, Chicago, Illinois can be used. Other suitable resins and activators (epoxies) will be understood by those skilled in the art. Multiple pours of the epoxy as well as fillers (such as slate, flour or sand) can be used to minimize shrinkage and the exothermic heat it generates.

In another embodiment of the phase shift linear transformer of the present invention, an air-core coupler is used. The air-core coupler of this embodiment is constructed by wrapping the secondary and primary windings around plastic tubes having a hollow section. The tube with the secondary winding is fitted within the tube wrapped with the primary winding. Where air-coil couplers or structures are referred to throughout the specification, dielectric core, couplers or structures, such as resin core couplers, can be used interchangeably.

The tube of the phase shift linear transformer over which the primary winding is wound and within which the dielectric material is filled, can be made of a plastic or similar dielectric material as recited above. In addition, the tube/dielectric material combination can be a single piece forming a solid bar of dielectric material such as a medium-shrinkage resin. The secondary winding is then wrapped around this dielectric bar and then the dielectric bar with the secondary winding is enveloped in a casing of a dielectric material such as the low-shrinkage resin over which the secondary is wound or another dielectric material such as a plastic. The primary winding is then wound around the secondary dielectric material encasing the secondary winding.

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frequency. The secondary winding is matched to the transceiver (transmitter and/or receiver) input impedance. Since the values of L_1 and C_{eq} approach zero at the preselected frequency F_1 , where F_1 is given by equation (1).

$$F_1 = \frac{1}{2\pi\sqrt{L_1 C_1}} \quad (1)$$

(where F_1 , L_1 and C_1 are approximately zero), R_1 (and the rest of the R_1 values for any other couplers) will match Z_0 and ωL_2 will match R_{int} if standard copper magnetic wire is used for the primary and secondary windings.

If a resistance wire, such as Deltalloy wire having a specific resistivity of 675 OHM⁰CIR. MIL. FT. with a composition of 15% Chromium and 60% nickel, available from Delta/PWF Corp., R_2 can be increased and a wider bandwidth can be achieved. A preferred resistance wire has a light magnetic attraction of approximately 5-10 ohms per foot for #24-#34 gage wire (for example, 8.25 ohms per foot for #30 gage wire) which is coated/insulated.

The wider bandwidth results from R_2 being greater than ωL_2 as $Q = \omega L/R$. The larger R_2 value from the resistance wire will also provide a more stable band. By matching resistance values a more linear band is also achieved, as compared to matching inductance values to resistance values.

The coupling means 14, 22 shown in Figs. 6, 7, 8, 9A and 9B are suitable for communication in association

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connected to each other for communication purposes.
Finally, Figure 17 illustrates a one phase transformer
coupling which is generally used in the U.S.A. In this
manner, the carrier frequency is detectable on the other
5 power line. Accordingly, two different high voltage power
lines are connected to each other for communication
purposes.

10 It is to be understood, therefore, that within
the scope of the appended claims, the present invention may
be practiced otherwise than as specifically described
herein.

FIG. 1

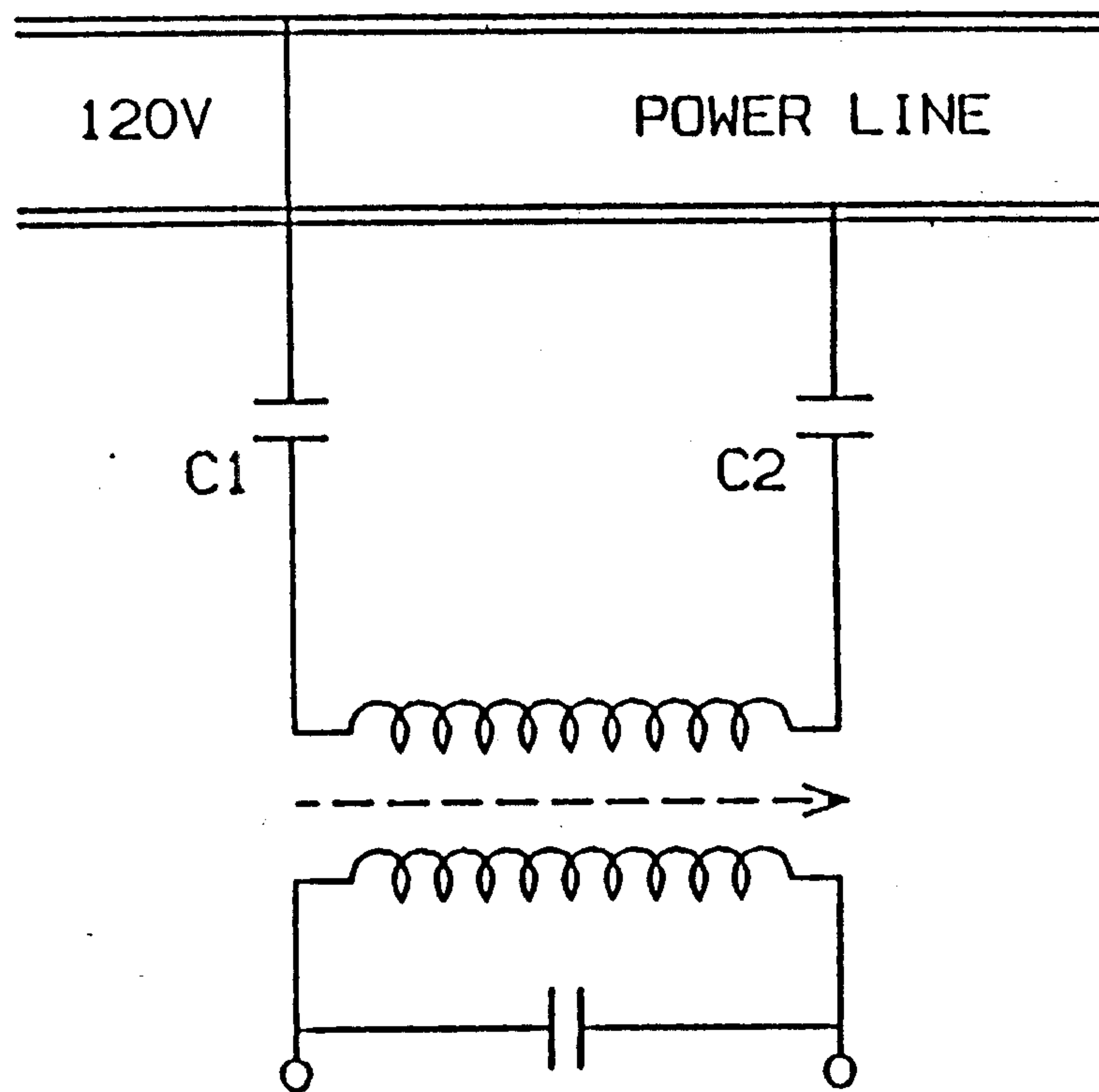
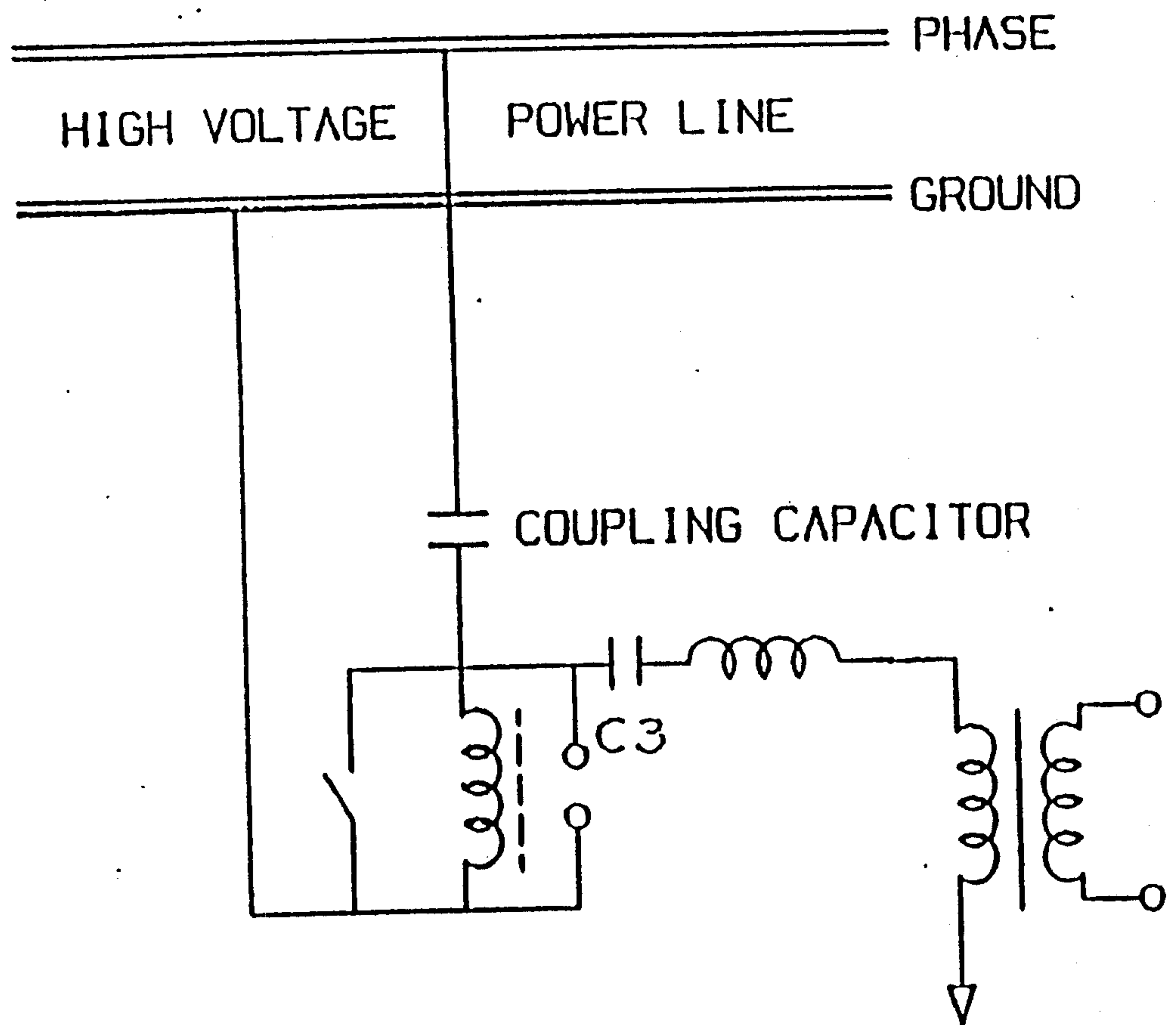


FIG. 2



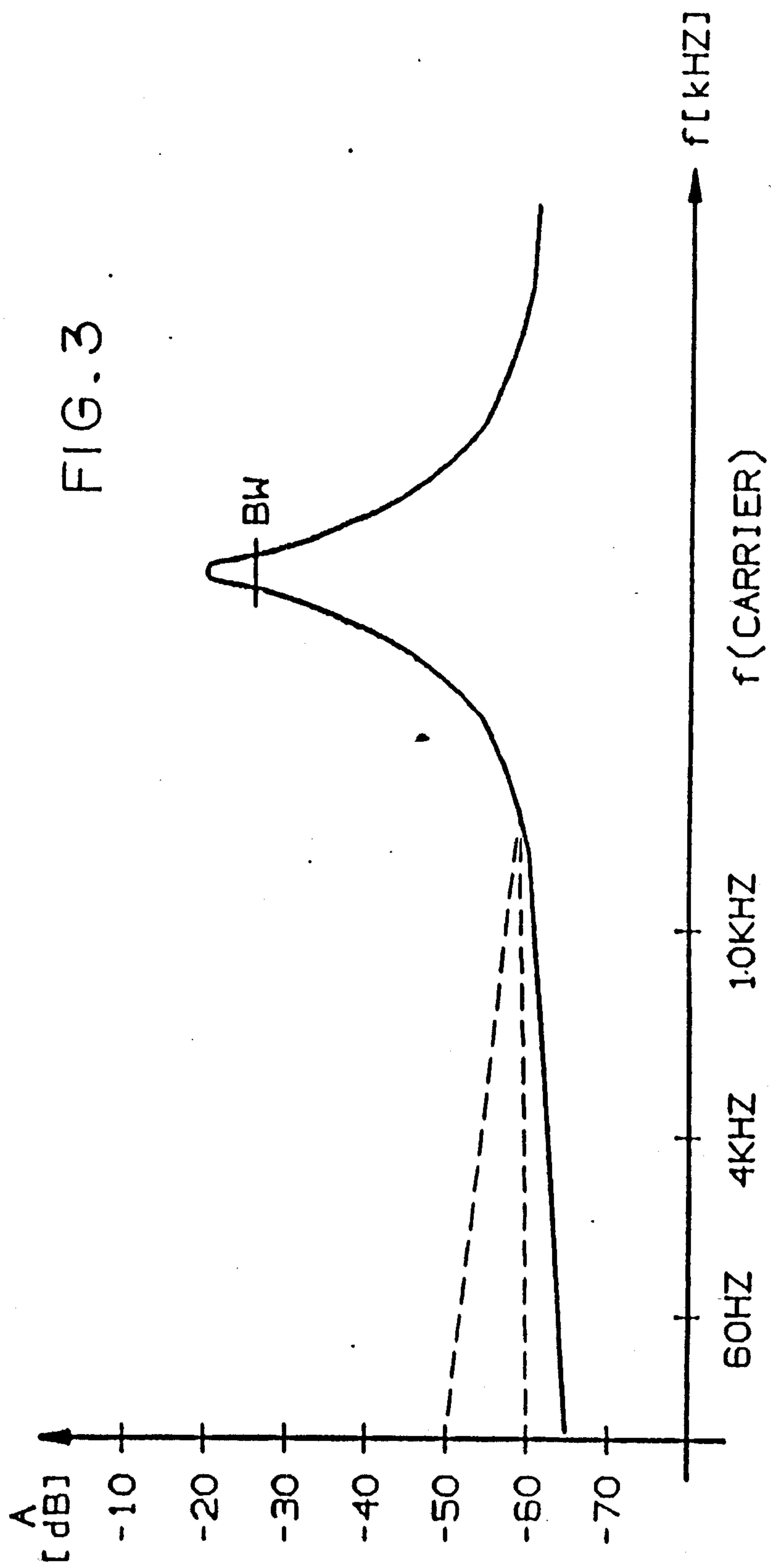


FIG. 4

