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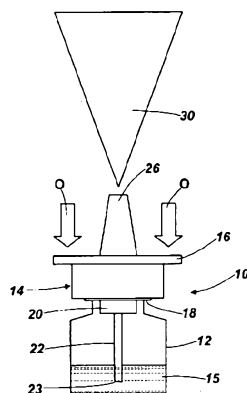


Fig. 1

(57) Abstract: In the field of pain relief and treatment there is a need for a device which is able to administer several predetermined doses of an opioid analgesic in a manner which can be done simply and safely by a patient or carer; in particular in a manner which minimises the risk of administering too great a dose at any one time. A device (10), for administering a predefined number (N) of predefined volume unit doses (Vu) of an opioid analgesic in liquid form, includes a closed container (12) which contains a predetermined fill volume (Vf) of the opioid analgesic, and a dispenser (14) that is connected to the container (12). The dispenser (14) is operable to administer an individual one volume unit dose (Vu) repeatedly said predefined number of times (N). Both the dispenser (14) is adapted, and the concentration of said opioid analgesic is chosen such that said volume unit dose is in the range 0.05 to 0.15ml.

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## A DEVICE FOR ADMINISTERING LIQUID ANALGESICS

The present invention relates to a device for administering, in particular but not exclusively, opioid analgesics for the relief and treatment of pain.

5

The invention is particularly concerned with administration in the form of a spray such as in the intranasal, buccal or sublingual administration of drugs, or more particularly the intranasal administration of opioid analgesics.

10 Opioid analgesics are currently the most pharmacologically effective means of alleviating severe pain. Examples include morphine, diamorphine, codeine, hydromorphone, oxymorphone, oxycodone, meperidine, fentanyl, sufentanil, remifentanil and alfentanil.

15 Intranasal administration of opioid analgesics is especially advantageous since it provides the potential for very rapid treatment of acute pain since the drug molecule will rapidly pass from the nasal passages into the systemic circulation.

20 Although such rapid treatment is advantageous when the analgesic is used properly, it can be extremely hazardous to the health of a patient if the analgesic is accidentally or deliberately misused. For example misuse could lead to life threatening side effects, in particular respiratory depression.

25 As a consequence there are many legal and regulatory controls over the distribution, prescription and use of opioid analgesics.

For many therapeutic applications it is necessary to administer opioid analgesics several times throughout a day.

30 Bearing in mind the consequences of administering the opioid analgesic incorrectly, it will be appreciated that it is highly desirable to provide for the administration of several predetermined doses of an opioid analgesic in a manner which can be done simply and safely by a patient or carer; in particular in a manner which minimises the risk of administering too great a dose at any one time.

35 It is a general object of the present invention to provide a device for administration of an opioid analgesic in accordance with the aims set out above.

According to one aspect of the present invention there is provided a device for administering a predefined number (N) of predefined volume unit doses (Vu) of an opioid analgesic solution, the device including a closed container containing a predetermined fill volume (Vf) of the opioid analgesic solution and a dispenser connected to the container, the dispenser being operable to administer an individual one volume unit dose (Vu) repeatedly said predefined number of times (N), both the dispenser being adapted and the concentration of said opioid analgesic in said solution being chosen such that said volume unit dose is in the range 0.05 to 0.15ml.

Preferably the volume unit dose is 0.1ml.

Typically, the concentration of the opioid analgesic in liquid form is in the range of 0.005 to 1000 mg/ml.

Optionally the opioid analgesic is a solution of fentanyl, the concentration of the fentanyl in the solution being in the range 0.1 to 20 mg/ml.

Preferably the opioid drug solution is a solution of fentanyl citrate, the concentration of fentanyl citrate in the solution being in the range of about 0.16 to 31.4 mg/ml.

The choice of the opioid solution as defined above which is dispensed in a volume unit dose in the range 0.05 to 0.15ml enables the device to be used to administer say one or maybe two volume unit doses at any one time to provide effective treatment. This means that at any one treatment time, the patient will be administered with either one volume unit dose into one nostril, or one volume unit dose into both nostrils. This makes it easy for the patient or carer who is administering the drug from the device to understand and remember the number of volume unit doses administered at one treatment time. This makes it much more unlikely that more than the prescribed number of doses will be administered and so makes it much more likely that the drug will be administered safely at any one treatment time.

It is recognised that there is a 'tailing-off' problem associated with administration of solutions from a nasal pump dispensing device viz. as the container empties full priming of the pump becomes less reliable; this in turn means that on actuation of the pump the volume of the drug solution dispensed can be less than the volume unit dose of the solution. Typically this means that there is a tendency for a patient or carer to administer an additional dose on realising that a full dose was not initially administered.

This can be a dangerous practice with analgesics of the potency of opioids.

Preferably, the dispenser includes counting means operable to count the number of one  
5 volume unit doses administered and further includes dispenser deactivating means  
which is operated by the counting means to prevent further administration of the drug by  
the dispenser when the counting means has counted said predefined number of times  
(N). This number (N) is chosen (bearing in mind the fill volume ( $V_f$ ) of the solution  
10 contained in the container before any doses have been administered) in order to ensure  
that (N) full doses are administered, i.e. the deactivation means operates to prevent  
further discharge of solution from the device before the tail off phenomenon is reached.

This contributes to the safe use of the device as it gives to the patient or carer an  
indication as to the number of doses which have been administered and furthermore  
15 prevents administration of any solution remaining in the container after all the predefined  
number (N) of volume unit doses have been dispensed.

Preferably the predefined number (N) of volume unit doses is chosen to be in the range  
of 2 to 30, more preferably in the range 3-20, and most preferably the predefined number  
20 (N) is in the range 4 to 8.

Various aspects of the present invention are hereinafter described with reference to the  
accompanying drawings, in which:

Figure 1 is a schematic side view of a device according to a first embodiment of  
25 the present invention;

Figures 2A and 2B are, respectively, schematic side views of devices according  
to the first and second embodiments shown in a tipped condition;

Figures 3A, 3B, and 3C are, respectively, schematic side views of devices  
according to second, third and forth embodiments of the present invention; and

30 Figure 4 is a schematic side view of a device according to a fifth embodiment of  
the invention.

Referring initially to Figure 1 there is shown a nasal dispensing device 10 which includes  
a closed container 12 and a dispenser 14. An analgesic solution 15 is contained within  
35 the container 12.

The dispenser 14 is preferably a dispenser of the type disclosed in US patent 4565302 (the full disclosure being incorporated herein by reference).

5 The dispenser 14 thereby includes a spray head 16 which is reciprocally mounted on a mounting body 18. The mounting body 18 is fixedly secured to the container 12 to prevent its removal; accordingly access to the solution 15 is not permitted unless it is dispensed via the dispenser 14. The body 18 may be attached to the container 12 by a crimp and snap fitting or a one-way screw fitting in which a ratchet on the body 18 engages with lugs on the container such that the body 18 can only be screwed in one  
10 direction only. An example of such a container can be purchased from Saint Gobain Desjonqueres, France.

The dispenser 14 further includes a pump 20 mounted on the mounting body 18. The pump 20 has an inlet (not shown) communicating with a dip tube 22. The dip tube 22  
15 depends from the pump 20 towards the bottom of the container 12 such that its terminal end 23 is located beneath the surface of the solution 15. Accordingly on operation of the pump 20, solution is drawn along the tube 22 into the inlet of the pump 20.

The pump 20 further includes an outlet (not shown) which communicates with a spray  
20 nozzle 26 formed on the spray head 16. Accordingly on operation of the pump 20 solution is discharged through the spray nozzle 26 to form a spray 30.

The pump 20 is preferably of the two stroke reciprocating type having a priming chamber in which a pump piston reciprocates; the reciprocal motion of the piston in one direction,  
25 i.e. a first stroke of the piston, causing solution contained in the priming chamber to be discharged through the spray nozzle 26 and reciprocal motion of the piston in the opposite direction, i.e. a second stroke of the piston, causing solution to be drawn from the container 12 and into the priming chamber in readiness for the next discharging first stroke.

30 With such a pump the volume of solution discharged through the nozzle 26 is determined by the volume of the priming chamber. This volume is preferably chosen to be in the range 0.05ml to 0.15ml for the reasons previously mentioned and defines the volume unit dose (Vu) to be dispensed by the device 10. In the embodiment shown in Figure 1 the  
35 volume unit dose (Vu) is 0.1ml.

The pump 20 is operably connected to the spray head 16 such that downward depression of the head 16 in the direction of arrows 'O' in Figure 1 causes the pump 20 to discharge the volume unit dose (Vu) of the solution in the form of spray 30.

5 Preferably, as with the dispenser disclosed in US patent 4565302, the dispenser 14 includes a counting means which is operated each time the pump 20 is operated to dispense a volume unit dose of solution 15. Preferably as indicated in the fifth embodiment of Figure 4, the counting means operates a visual display 34 which indicates to the operative (i.e. the patient or carer) the number of volume unit doses  
10 which have been administered from the device 10.

Other examples of electronic and dose counters for pharmaceutical dispensing devices which can be used with the device of the present invention are described in US patents 7347200, 7195134, 6769601, 6659307, 6651844 and 6446627 (the disclosures thereof  
15 being incorporated herein by reference).

Preferably as provided by the dispenser of US patent 4565302, the device 10 includes dispenser inactivation means which operates to prevent further discharge of the solution 15 after the predefined number (N) of volume unit doses have been dispensed. As  
20 indicated hereinbefore, the number (N) is preferably chosen to ensure that only full volume unit doses of solution are discharged from the device 10 in order to avoid the tail-off phenomenon. This number (N) needs to be chosen bearing in mind the fill volume (Vf) and also the residual volume (Vr) of the solution.

25 In this respect the minimum fill volume (Vf) of the solution contained in container 12 is given by the equation :

$$V_f = (V_u \times N) + P + V_r$$

Where Vu is the volume unit dose, N is the predefined number of volume unit doses to  
30 be administered by the device, P is the volume of solution required to initially prime the pump and fill the dip tube, and Vr is the residual amount of solution remaining in the container 12 after N full volume unit doses have been dispensed from the container 12.

It is recognised that the tail off phenomenon is caused by air entering the terminal end 23  
35 of the dip tube when the container 12 nears to empty and so in accordance with the present invention Vr is chosen to be sufficiently great to maintain the terminal end 23 of

the dip tube 22 submerged beneath the surface of the solution 15 after dispensing a volume unit dose for the Nth time.

Vr should be kept to a minimum in order to avoid unnecessary waste and preferably the volume (Vr) is less than 1ml, more preferably less than 0.8ml and most preferably less than 0.6ml.

In order to achieve volumes (Vr) of this order, the shape of the container 12 is adapted to reduce the volume (Vr) required to ensure that a full final Nth volume unit dose of solution is administered, particularly when bearing in mind that the container 12 is typically angled at about 30 degrees from the vertical when used.

This is illustrated for comparative purposes in Figure 2 wherein the container of Figure 2A has a much wider internal dimension compared to the container of Figure 2B. It will be appreciated by comparing the containers of Figures 2A and 2B that the container of Figure 2A requires a much larger volume Vr to maintain the tip 23 of dip tube 22 submerged beneath the surface of the solution 15 (particularly when tipped at 30 degrees) than the container of Figure 2B.

Various designs of container 12 according to the present invention are illustrated by way of example in Figures 3A, 3B, and 3C; these containers share the common aim of providing a container having a relatively large external volume to provide stability for the container 12 when placed upon a surface, e.g. table top, whilst providing a reduced internal volume for retaining the solution 15 and thereby reduce volume Vr.

In Figure 3A, the reduced internal volume is achieved by increasing the thickness of the side walls 12a of the container 12.

In Figure 3B, the side walls 12a are also thickened to define an internal volume which is of inverted conical shape. This provides an internal bottom for the container 12a which is only slightly wider than the width of the dip tube 22 and so requires a small volume of solution to submerge the terminal end 23 of the tube 22.

In Figure 3C, the internal volume of the container 12 is defined by a narrow closed tube insert 12b. The internal diameter of the tube insert 12b is slightly greater than the external diameter of the dip tube 22 and so again requires only a small volume Vr to submerge the tip 23 of the dip tube 22.



These preferred shapes of container 12 may be expressed in terms of the 'volume ratio' of the internal volume to the external volume, i.e. if the container has an internal volume of 6ml and external volume of 10ml, then the container would have a volume ratio of 0.6.

The internal volume of the container 12 is most conveniently measured by determining the weight of water required to fill the container to the brim and then, using the known density of water, calculating the volume.

The external volume of the container may be determined by measuring the external dimensions of the container and calculating the volume from the measured dimensions, or by measuring the weight of water displaced when the container is fully immersed in water and then using the known density of water to calculate the volume.

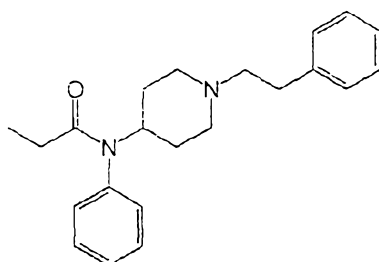
Preferably the volume ratio is in the range 0.15 to 0.9, more preferably 0.2 to 0.9, and most preferably 0.25 to 0.7.

The container 12 may be made from glass, plastics or a combination of both, for example a glass bottle with a plastics insert. The preferred plastic is a cyclic olefin copolymer.

The solution 15 contained within the container 12 is preferably an opioid solution which contains as an active component an opioid analgesic in a sufficient concentration to provide the desired therapeutic relief per volume unit dose (Vu).

Typically for a less potent opioid analgesic such as morphine, the amount by weight present in a volume unit dose (Vu) is in the range of 1 to 50 mg whereas for a more potent analgesic such as sufentanil the amount present by weight in a volume unit dose (Vu) is 1 to 200 micrograms.

An especially preferred opioid analgesic for use in the compositions of this invention is fentanyl. Fentanyl (N-(1-phenethyl-4-piperidyl)propionanilide) is a potent opioid analgesic agent used in the treatment of severe acute and chronic pain. By the term fentanyl we include its salts. Fentanyl is generally used in the form of the citrate salt.

*Fentanyl*

The preferred intranasal dose of fentanyl, expressed as base, for treating a single episode of acute pain is in the range 10 to 2000 micrograms, more preferably 15 to 1500 micrograms, and most preferably 20 to 1000 micrograms. The preferred amount of fentanyl by weight, expressed as base, present in a volume unit dose (Vu) is in the range of 5 to 2000 micrograms.

#### **Example**

A preferred example of an intranasal device utilising fentanyl as the opioid analgesic is detailed below:-

(i) Drug solution: The solution is preferably predominantly aqueous and contains 0.1 to 20 mg/ml fentanyl, preferably in the form of the citrate salt, wherein 0.1 mg/ml and 20 mg/ml fentanyl are equivalent to approximately 0.16 mg/ml and 31.4 mg/ml fentanyl citrate, respectively. The drug solution may optionally contain additives well known to one skilled in the art, such as preservatives, agents to adjust tonicity and acids or bases to adjust pH. Viscosity-modifying or gel-forming polymers, such as pectin, chitosan, celluloses or poloxamers may also be included. Examples of fentanyl intranasal compositions suitable for use in this invention may be found in WO 04/062561 and WO 02/09707.

(ii) Volume unit dose (Vu): The volume of each dose spray delivered by actuation of the spray pump is preferably 0.05 ml or 0.1 ml.

(iii) "Volume Ratio": The container preferably has a volume ratio, as defined earlier, in the range 0.3 to 0.7.

(iv) Fill volume (Vf): The bottle fill volume is preferably in the range 0.7 to 3.5 ml, more preferably in the range 0.8 to 3.0 ml, and most preferably in the range 0.9 to 2.5 ml, for example 1.0 to 1.8 ml.

- 5 (v) Number of volume unit doses (N): The number of dose sprays is preferably in the range 2 to 30, more preferably in the range 3 to 20, and most preferably in the range 3 to 16, for example 4 to 8.

10 The dispensing device 12 described above and illustrated in the accompanying drawings is particularly adapted for intranasal administration of the solution 15. It is however appreciated that the device may be adapted by adopting a suitably shaped nozzle instead of spray nozzle 26 to administer opioid analgesics by other routes, such as the oral cavity for buccal or sublingual absorption.

**CLAIMS:**

1. A device for administering a predefined number (N) of predefined volume unit doses (Vu) of an opioid analgesic in liquid form drawn from a container containing a plurality of volume unit doses of the opioid analgesic, the device including a closed container containing a predetermined fill volume (Vf) of the opioid analgesic and a dispenser connected to the container, the dispenser being operable to administer an individual one volume unit dose (Vu) repeatedly said predefined number of times (N), both the dispenser being adapted and the concentration of said opioid analgesic being chosen such that said volume unit dose is in the range 0.05 to 0.15ml, wherein the dispenser includes counting means operable to count the number of one volume unit doses administered and further includes dispenser deactivating means which is operated by the counting means to prevent further administration of the drug by the dispenser when the counting means has counted said predefined number of times (N).
2. A device according to Claim 1 wherein the volume unit dose is 0.1 ml.
3. A device according to Claim 1 wherein the concentration of the opioid analgesic in liquid form is in the range 0.005 mg/ml to 1000 mg/ml.
4. A device according to Claim 3 wherein the opioid analgesic is a solution of fentanyl, the concentration of fentanyl in the solution being in the range of 0.1 to 20 mg/ml.
5. A device according to Claim 4 wherein the solution of fentanyl is a solution of fentanyl citrate, the concentration of fentanyl citrate in the solution being in the range of about 0.16 to 31.4 mg/ml.
6. A device according to any preceding claim wherein said predefined number (N) is in the range 2 to 30.
7. A device according to Claim 6 wherein the predefined number (N) is in the range 4 to 8.
8. A device according to Claim 6 or Claim 7 wherein the dispenser is a nasal spray dispenser including a two-stroke pump which is operable on a complete first stroke in one direction to discharge said unit volume dose and operable on a complete second stroke in

the opposite direction to replenish the pump, the pump further including a dip tube which extends into the container in order to feed the liquid analgesic in the container to the pump.

9. A device according to any preceding Claim wherein the container has an internal/external volume ratio (as herein defined) in the range of 0.15 to 0.9.

10. A device according to claim 9 wherein the internal/external volume ratio is in the range of 0.25 to 0.7.

11. A device according to any preceding Claim wherein the fill volume ( $V_f$ ) of the opioid analgesic is determined in accordance with the formula

$$V_f = (V_u \times N) + P + V_r$$

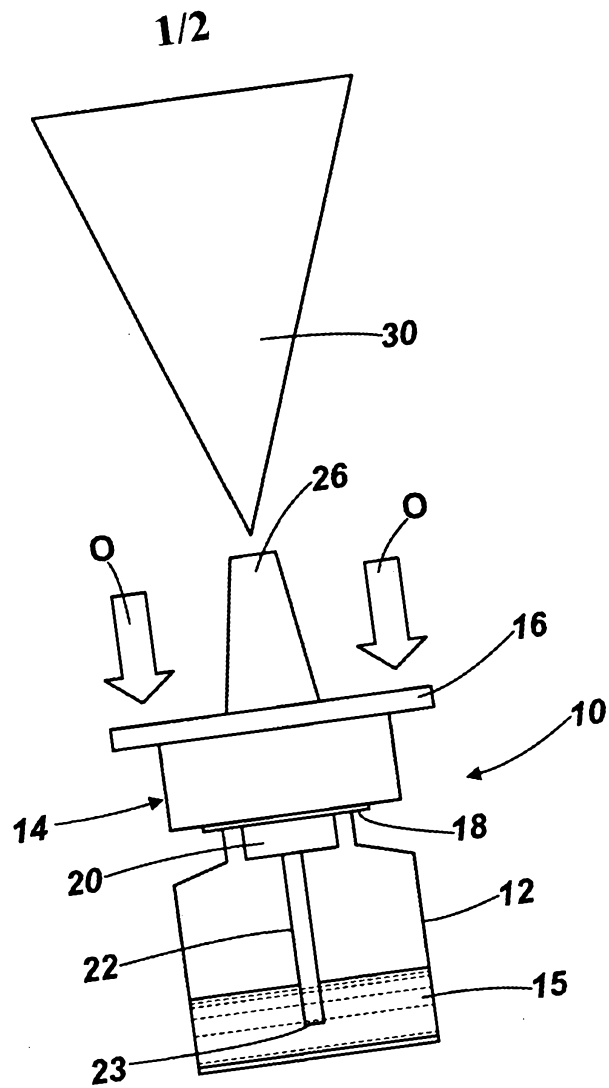
wherein  $P$  is the volume required for priming the pump and  $V_r$  is the residual volume of liquid opioid analgesic remaining in the container at the end of administering volume unit doses  $N$  times and which is sufficient to ensure  $N$  full volume unit doses are administered.

12. A device as claimed in any preceding Claim, wherein the predefined number of times ( $N$ ) is chosen to ensure that ( $N$ ) full doses are administered.

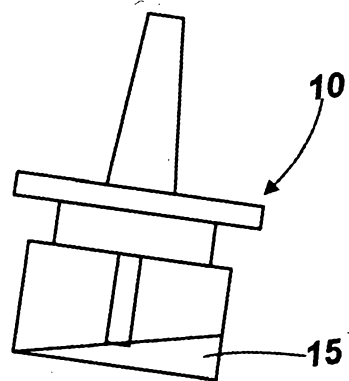
13. A device as claimed in any preceding Claim, wherein the deactivation means operates to prevent a tail off phenomenon being reached.

14. A device as claimed in any preceding Claim, wherein the container is adapted to reduce a volume ( $V_r$ ) required to ensure that a full final  $N$ th volume unit dose is administered.

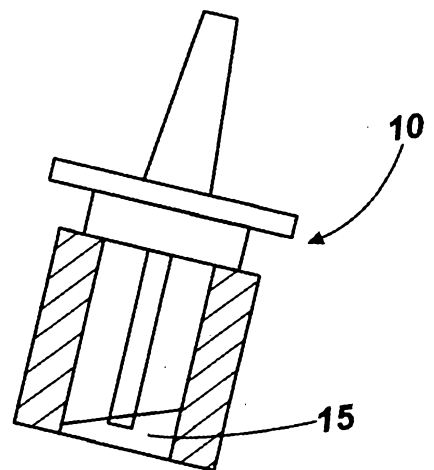
15. A device as claimed in Claim 14, wherein the container has an internal volume which is of inverted conical shape.



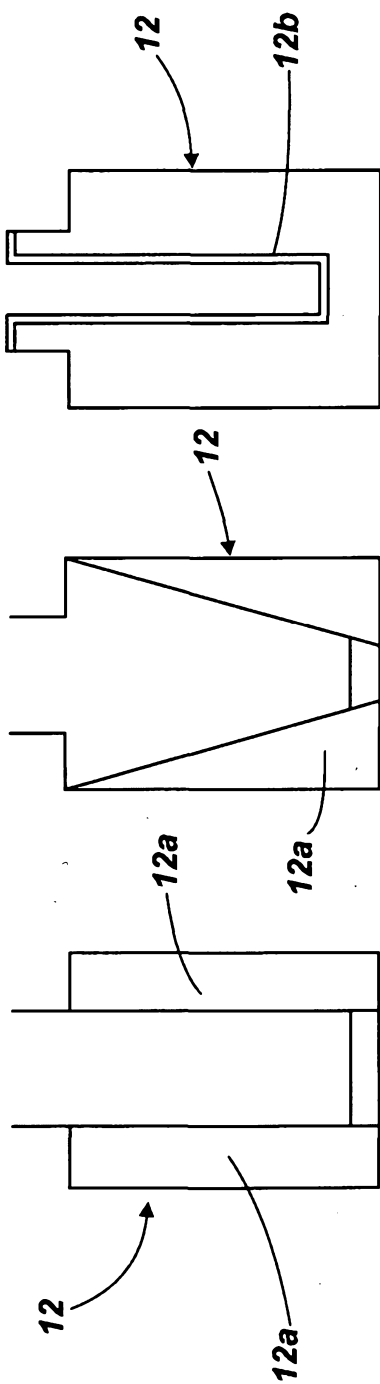
**Fig. 1**



**Fig. 2A**



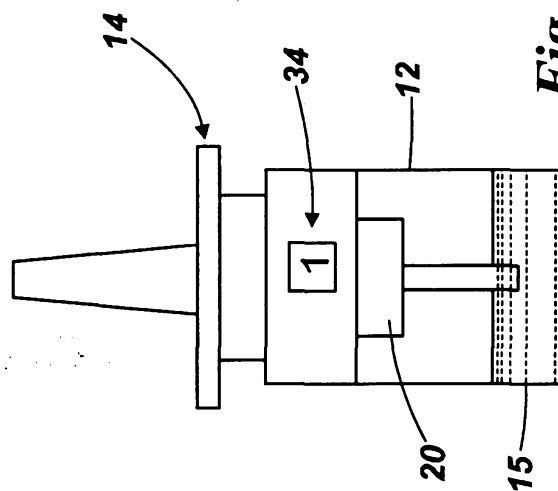
**Fig. 2B**



**Fig. 3C**

**Fig. 3B**

**Fig. 3A**



**Fig. 4**