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2-AMINO-4-PHENYL-4-OXO-BUTYRIC ACID DERIVATIVES WITH KYNURENINASE AND/OR KYNURENINE-3-HYDROXYLASE INHIBITING ACTIVITY

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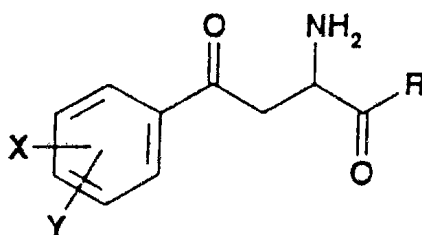
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(57) Claim

1. Use of derivatives of 2-amino-4-phenyl-4-oxo-butyric acid which act as kynureninase enzyme inhibitors and/or kynurenine-3-hydroxylase enzyme inhibitors, having the following formula (I):



(I)

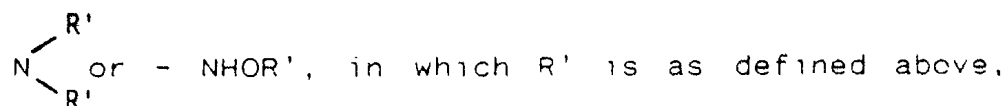
wherein

each of the groups X and Y is, independently, hydrogen, halogen, trifluoromethyl, hydroxy, C₁-C₆ alkyl, benzyl, C₆-C₁₀ aryl, -OR', -SR', -SR' or $\begin{array}{c} \text{O} \\ \parallel \\ \text{S} \\ \parallel \\ \text{O} \end{array}$ P',

in which R' is C₁-C₆ alkyl or benzyl; and

R is hydroxy, amino, hydroxylamine, -OR', -NHR',

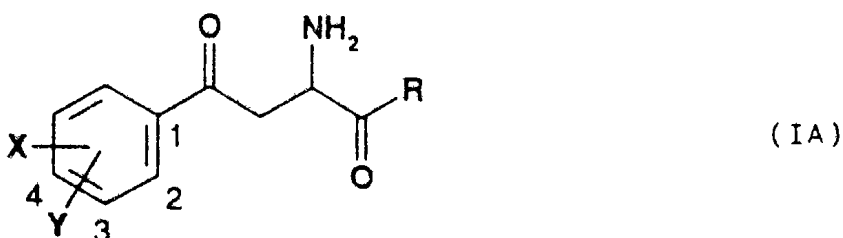
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either as single isomers or a mixture of isomers, and
the pharmaceutically acceptable salts thereof,

in the prevention and/or in the treatment of
neurodegenerative diseases.

2. Use of compounds of formula (I) and pharmaceutically acceptable salts thereof according to claim 1 in the preparation of a medicament useful in the prevention and/or in the treatment of neurodegenerative diseases.
3. A compound of formula (I) according to claim 1, either as a single isomer or a mixture of isomers or as a pharmaceutically acceptable salt thereof, when used in the prevention or treatment of Huntington's chorea, Alzheimer's disease, Parkinson's disease, dementia caused by acquire immunodeficiency syndrome (AIDS), infarctual dementia, cerebral ischemia, cerebral hypoxia or epilepsy.
5. A compound of formula (IA)



wherein

each of the groups X and Y is, independently,
hydrogen, halogen, trifluoromethyl, hydroxy, C₁-C₃,

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alkyl, benzyl, C_6-C_{10} aryl, $-OP'$, $-SR'$, SP' or $\begin{array}{c} O \\ || \\ SR' \\ || \\ O \end{array}$,

in which R' is C_1-C_6 alkyl or benzyl; and

R is hydroxy, $-OR'$, amino, $-NHR'$, $-N \begin{array}{l} \nearrow R' \\ \searrow R' \end{array}$, hydroxyl-
amine or $-NHOR'$, in which R' is as defined above:

provided that R is not hydroxy when:

- (i) X and Y are simultaneously hydrogen; or
- (ii) X and Y are in positions 3 and 4 of the phenyl ring and are simultaneously a hydroxy group or a $-CR'$ group in which R' is methyl; or
- (iii) one of the groups X and Y is hydrogen and the other is in position 4 of the phenyl ring and is hydroxy, chlorine, fluorine, methyl, n-propyl, or methoxy;

and provided that,

- (iv) when R is OR' , in which R' is C_1-C_6 alkyl, X and Y are not both methoxy groups or hydrogen atoms;

either as single isomer or as a mixture of isomers and the pharmaceutically acceptable salts thereof.

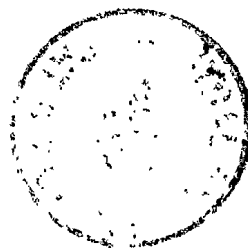


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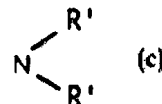
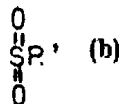
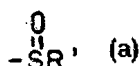
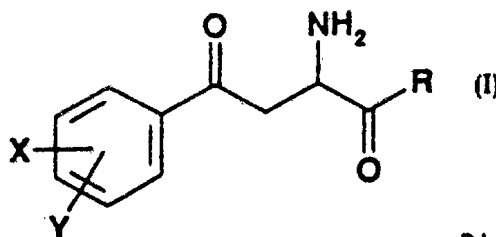
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(54) Title: 2-AMINO-4-PHENYL-4-OXO-BUTYRIC ACID DERIVATIVES WITH KYNURENINASE AND/OR KYNURENINE-3-HYDROXYLASE INHIBITING ACTIVITY

(57) Abstract

Use in the prevention and/or in the treatment of neurodegenerative diseases of 2-amino-4-phenyl-4-oxobutyric acid derivatives (I) which act as kynureninase enzyme inhibitors and/or kynurenine-3-hydroxylase enzyme inhibitors. In formula (I), each of the groups X and Y is, independently, hydrogen, halogen, trifluoromethyl, hydroxy, C₁-C₆ alkyl, benzyl, C₆-C₁₀ aryl, -OR', -SR', (a) or (b), in which R' is C₁-C₆ alkyl or benzyl; and R is hydroxy, amino, hydroxylamine, -OR', -NHR', (c) or -NHOR', in which R' is as defined above. Several of these derivatives are new and, as such, constitute a further object of this invention, together with the process for their preparation and the pharmaceutical compositions containing them.



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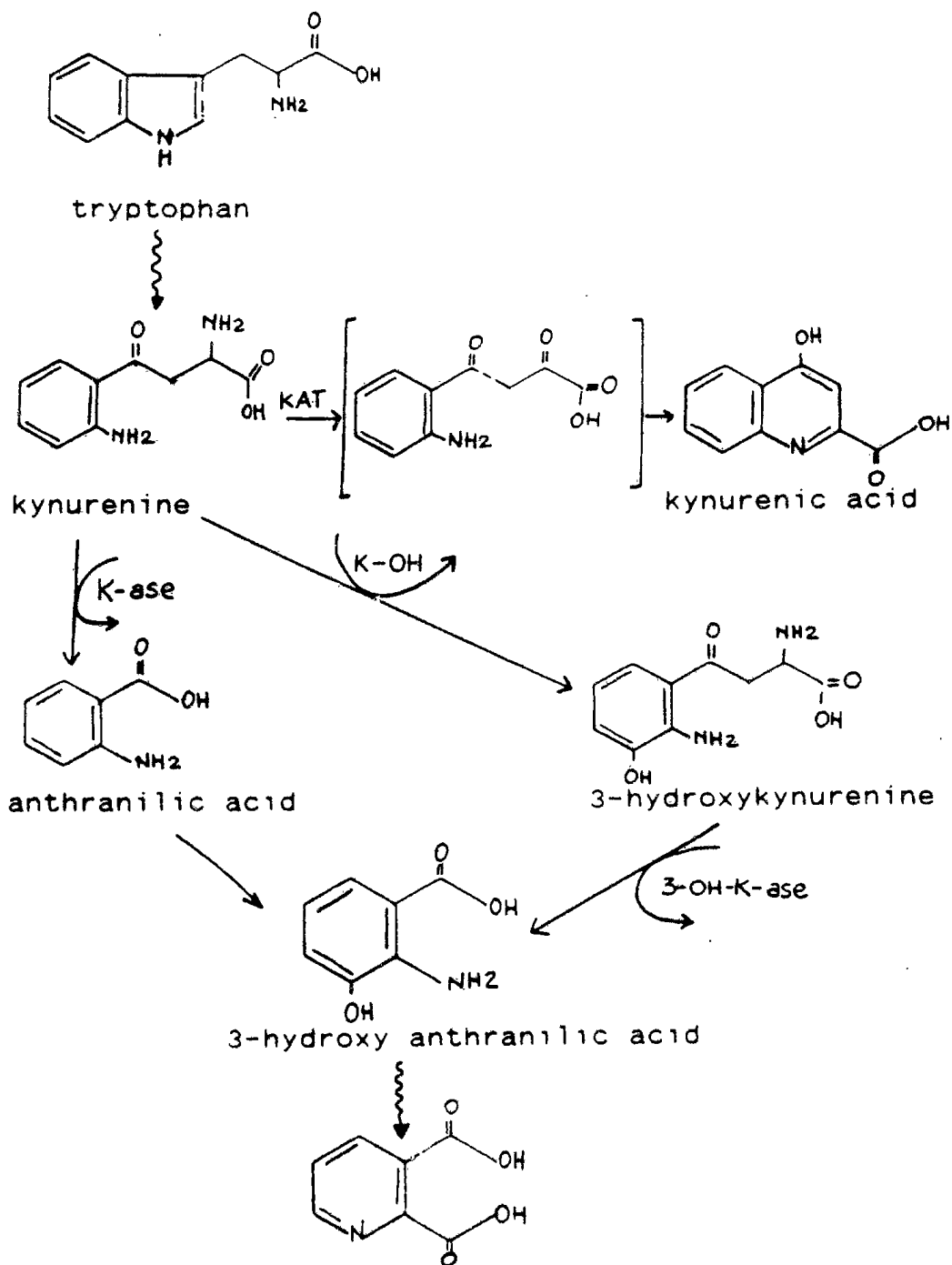
2-Amino-4-phenyl-4-oxo-butyric acid derivatives with kynureninase and/or kynurenine-3-hydroxylase inhibiting activity

The present invention refers to the use in the prevention and/or treatment of neurodegenerative diseases, such as, for example, Huntington's chorea, Alzheimer's disease, Parkinson's disease, dementia caused by acquired immunodeficiency syndrome (AIDS), infarctual dementia, cerebral ischemia, cerebral hypoxia or epilepsy, of 2-amino-4-phenyl-4-oxo-butyric acid derivatives which act as inhibitors of kynureninase and/or kynurenine-3-hydroxylase, the enzymes which form part of the metabolic pathway of kynurenine.

A second object of this invention comprises new compounds, either as single enantiomers or as mixture of enantiomers, derived from 2-amino-4-phenyl-4-oxo-butyric acid, and their pharmaceutically acceptable salts, a process for their preparation, and pharmaceutical compositions containing them.

It is well known in the art that through the kynurenine pathway, tryptophan metabolism gives rise to the formation of quinolinic acid on the one side and kynurenic acid on the other, as shown in the following diagram:

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5

In the above diagram the symbol  means that some steps of the tryptophan metabolism have been omitted.

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k-ase = kynureninase enzyme
K-OH = kynurenine-3-hydroxylase enzyme
3-OH-K-ase = 3-hydroxy kynureninase enzyme
KAT = kynurenine aminotransferase enzyme

5 Cerebral production of quinolinic acid, an endogenous agonist of the N-methyl-D-aspartic acid receptor, has been related to the pathogenesis of various neurodegenerative diseases [Life Science 35, 19-32 (1984)].

10 Direct infusion of quinolinic acid into the brain of laboratory animals produces specific lesions which, from a histopathologic viewpoint, closely resemble the damage observed in human neurodegenerative diseases such as, for example, Huntington's chorea and epilepsy of the temporal

15 lobe [Science 219, 316-318 (1983)].

The metabolism of quinolinic acid has been studied in peripheral organs for many years [J. Biol. Chem. 238, 3369-3377 (1963); J. Biol. Chem. 239, 1208-1214 (1964)]. More recently, quinolinic acid has been identified in the

20 rodent and human brain [Neurosc. Lett. 41, 247-252 (1983); Brain Res. 295, 352-356 (1984)], where the enzymes responsible for the metabolic pathway which leads to its synthesis are also present [J. Neurochem. 47, 23-30 (1986); J. Neurochem. 44, 446-454 (1985)].

25 An increase in the levels of quinolinic acid following

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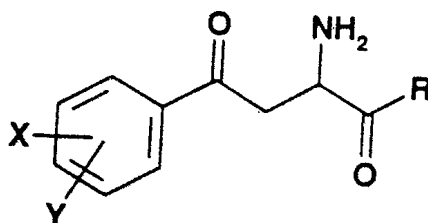
transient ischemia in the gerbil has recently been reported [J. Neurochem. 60, 180-192 (1993)]. This phenomenon was associated with the induction of enzymes of the metabolic pathway of the kynurenines which lead to
5 the formation of quinolinic acid.

An increase in the activity of the enzymes kynureninase and kynurenine-3-hydroxylase involved in its synthesis was simultaneously observed.

Consequently, compounds capable of inhibiting these
10 enzymes, whose action would involve a decreased production of quinolinic acid (which can be considered as the neurotoxic product of tryptophan catabolism), would be useful in the prevention and treatment of all the pathologies involving quinolinic acid, or excessive
15 activation of neurotransmission mediated by N-methyl-D-aspartic acid.

Object of this invention is the use in the prevention and/or treatment of neurodegenerative pathologies, such as, for example, Huntington's chorea, Alzheimer's
20 disease, Parkinson's disease, dementia caused by acquired immunodeficiency syndrome (AIDS), multi-infarctual dementia, cerebral ischemia, cerebral hypoxia or epilepsy, of 2-amino-4-phenyl-4-oxo-butyric acid derivatives which act as kynureninase and/or kynurenine-
25 3-hydroxylase enzyme inhibitors, having the following formula (I)

- 5 -



(I)

wherein

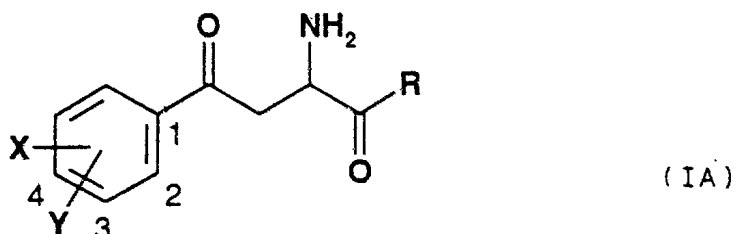
each of the groups X and Y is, independently, hydrogen, halogen, trifluoromethyl, hydroxy, C₁-C₆ alkyl, benzyl, C₆-C₁₀ aryl, -OR', -SR', $\overset{\text{O}}{\parallel}\text{SR}'$ or $\overset{\text{O}}{\parallel}\text{SR}'$ in which R' is C₁-C₆ alkyl or benzyl; and

R is hydroxy, amino, hydroxylamine, -OR', -NHR', $-\text{N} \begin{matrix} \text{R}' \\ \text{R}' \end{matrix}$ or -NHOR', wherein R' is as defined above.

This invention also comprises the pharmaceutically acceptable salts of the compounds of formula (I), as well as all the possible isomers (enantiomers) included in formula (I), both separately and in mixture, for use in the prevention and/or in the treatment of the above diseases.

This invention also refers to several derivatives of the aforementioned compounds of formula (I), as new compounds. These new compounds, which form a second object of the invention, are compounds having the following formula (IA)

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wherein

each of the groups X and Y is, independently, hydrogen,
 5 halogen, trifluoromethyl, hydroxy, C_1 - C_5 alkyl, benzyl,
 C_6 - C_{10} aryl, $-OR'$, $-SR'$, $\overset{O}{\parallel}SR'$ or $\overset{O}{\parallel}SR'$ in which R' is C_1 - C_5
 alkyl or benzyl; and

R is hydroxy, $-OR'$, amino, $-NHR'$, $-N \begin{smallmatrix} \nearrow R' \\ \searrow R' \end{smallmatrix}$ hydroxylamine or
 $-NHOR'$, in which R' is as defined above;

10 provided that R is not hydroxy when:

- (i) X and Y are simultaneously hydrogen; or
- (ii) X and Y are in positions 3 and 4 of the phenyl ring
 and are simultaneously a hydroxy group, or a $-OR'$
 group in which R' is methyl; or
- 15 (iii) one of the X and Y groups is hydrogen and the
 other is in position 4 of the phenyl ring and is
 hydroxy, chlorine, fluorine, methyl, n-propyl, or
 methoxy.

In its second object, this invention also comprises the
 20 pharmaceutically acceptable salts of the compounds of
 formula (IA), as well as all the possible isomers

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included in formula (IA), both separately and in mixture.
The compounds of formula (IA) are a selected class of
compounds of formula (I) and are thus also active in the
prevention and/or treatment of all the diseases for which
5 the compounds of formula (I) have been indicated as
therapeutic agents.

With reference to both the previous formulae (I) and
(IA), the meanings of the various substituents are as
follows.

10 The term " C_1-C_6 alkyl" includes, for example, methyl,
ethyl, n-propyl, isopropyl and n-butyl; preferably it
represents methyl, ethyl or n-propyl.

The term "halogen" includes, chlorine, fluorine, iodine
and bromine; preferably it represents chlorine, bromine
15 or fluorine.

The term " C_6-C_{10} aryl" includes, for example, phenyl and
naphthyl; preferably it represents phenyl.

The compounds of formula (I) or (IA) have an asymmetric
carbon atom and, for this reason, they can exist either
20 as a mixture of optical isomers (enantiomeric mixture) or
as a single optical isomer (enantiomer).

The pharmaceutically acceptable salts of the compounds of
formula (I) or (IA) include both the salts of pharma-
ceutically acceptable acids, both inorganic acids, such
25 as, e.g., hydrochloric, hydrobromic, nitric or sulphuric
acid and organic acids such as, e.g., citric, tartaric.

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maleic, fumaric, methanesulfonic or ethanesulfonic acid;
and the salts of pharmaceutically acceptable bases, both
inorganic bases such as, e.g., hydroxides of alkali
metals, for example, sodium or potassium, or alkaline-
5 earth metals such as, e.g., calcium, magnesium, zinc or
aluminium, and organic bases, such as, e.g., aliphatic
amines such as, e.g., methanamine, diethanamine,
trimethanamine, ethanamine or heterocyclic amines such
as, e.g., piperidine.

10 A particular class of compounds of formula (IA) according
to the invention are compounds of formula (IA) wherein R
is hydroxy and wherein

(a) one of the groups X and Y is hydrogen and the other
is C₁-C₃ alkyl or trifluoromethyl in position 2, 3 or
15 4 of the phenyl ring, provided that when the C₁-C₃
alkyl is in position 4 of the phenyl ring; it is,
neither methyl nor n-propyl; or

(b) one of the groups X and Y is hydrogen and the other
is a halogen atom in position 2, 3 or 4 of the phenyl
20 ring, provided that when the halogen is in position
4 of the phenyl ring, it is neither chlorine nor
fluorine; or

(c) one of the groups X and Y is hydrogen and the other
is -OR' in which R' is C₁-C₃ alkyl, in position 2, 3
25 or 4 of the phenyl ring, provided that when -OR' is
in position 4 of the phenyl ring, the C₁-C₃ alkyl is

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not methyl, or

(d) one of the groups X and Y is OR' in which R' is C₁-C₆ alkyl and the other is halogen;

either as single isomers or as mixture of isomers, and
5 their pharmaceutically acceptable salts.

Specific examples of preferred compounds of formula (IA),
either as single isomers or as mixture of isomers, are
listed below:

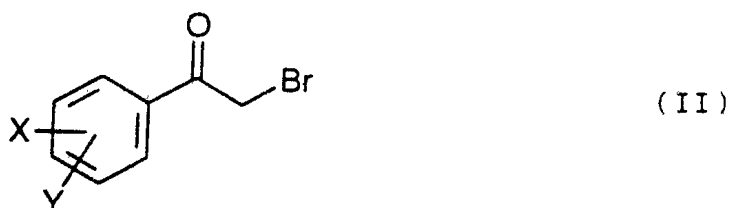
- 2-amino-4-(2'-methoxyphenyl)-4-oxo-butyric acid;
10 2-amino-4-(3'-methoxyphenyl)-4-oxo-butyric acid;
2-amino-4-(2'-fluorophenyl)-4-oxo-butyric acid;
2-amino-4-(3'-fluorophenyl)-4-oxo-butyric acid;
2-amino-4-(2'-chlorophenyl)-4-oxo-butyric acid;
2-amino-4-(3'-chlorophenyl)-4-oxo-butyric acid;
15 2-amino-4-(3',4'-dichlorophenyl)-4-oxo-butyric acid;
2-amino-4-(2'-methylphenyl)-4-oxo-butyric acid;
2-amino-4-(2'-trifluoromethylphenyl)-4-oxo-butyric acid;
2-amino-4-(3'-trifluoromethylphenyl)-4-oxo-butyric acid;
2-amino-4-(4'-trifluoromethylphenyl)-4-oxo-butyric acid;
20 2-amino-4-(2'-methoxy-5'-bromophenyl)-4-oxo-butyric acid;
2-amino-4-(2'-methoxy-5'-chlorophenyl)-4-oxo-butyric
acid;
2-amino-4-(2'-methoxy-5'-fluorophenyl)-4-oxo-butyric
acid;
25 and their pharmaceutically acceptable salts.

The compounds of formula (I) and (IA) of the present

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invention may be prepared according to a process comprising the following steps:

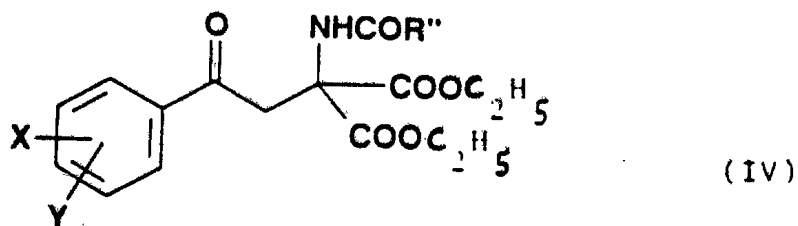
(A) reaction of a compound of formula (II)



5 wherein X and Y are as defined above, with an alkalimetal or alkaline-earth metal salt of a compound of formula (III)



10 wherein R'' is hydrogen or methyl, so obtaining a compound of formula (IV)



wherein X, Y and R'' are as defined above;

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(B) treatment of a compound of formula (IV) with concentrated halogenidric acid, so obtaining a compound of formula (I) or (IA) wherein X and Y are as defined above and R is hydroxy;

5 (C) optional conversion of a compound of formula (I) or (IA) into another compound of formula (I) or (IA) in which R is other than hydroxy;

(D) optional salification of a compound of formula (I) or (IA);

10 (E) optional separation of an isomeric mixture of a compound of formula (I) or (IA) into single isomers.

The compounds of formula (I) or (IA) can also be obtained directly as single optical isomers (enantiomers) by means of enantioselective synthesis.

15 The reaction of the step (A) can be carried out, for example, in the presence of a suitable solvent, such as, e.g., ethanol or dimethylformamide (DMF), at a temperature which may vary, for example, from about 0°C to about 80°C, for a period of time which may vary, for
20 example, from about 4 to about 24 hours.

The reaction of the step (B) which causes hydrolysis and simultaneous decarboxylation of a compound of formula (IV) can be carried out, for example, by treating a compound of formula (IV) with a concentrated halogenidric
25 acid, such as, e.g., 37% hydrochloric acid or 48% hydrobromic acid, for example, at a temperature of about

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100°C for a period of, e.g., approximately 4-8 hours.

The conversion of step (C) can be carried out with well known techniques, starting from compounds of formula (I) or (IA), wherein X and Y are as defined above and R is hydroxy.

Salification of step (D) can be carried out using conventional methods.

Separation at step (E) can be carried out according to techniques and procedures well known in the art; for example, chromatography on chiral stationary phases or resolution via diastereoisomeric salt formation and subsequent separation by selective crystallization. Separation by crystallization of diastereoisomer salts obtained by the salification of compounds of formula (I) or (IA) or appropriate protected derivatives thereof with suitable optically active acids or bases may be carried out using well known procedures normally used in the resolution of aminoacids into their enantiomers (for example: P. Newman, Optical Resolution Procedures for Chemical Compounds, Vol. 2, part 1, optical resolution information centre, Manhattan College, Riverdale, New York, 1981).

Protection at the acid moiety as well as the basic group of a compound of formula (I) or (IA) may be carried out by known methods. Suitable protecting groups for the carboxylic moiety are, e.g., methyl, ethyl, benzyl and

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tert-butyl esters, preferably benzyl and tert-butyl esters. Suitable protecting groups for the amino moiety are amides such as, e.g., acetamide, trifluoroacetyl-
amide or benzoyl amide, preferably acetamide; or
5 carbamates such as, e.g., tert-butoxycarbonylamino or benzyloxycarbonylamino, preferably benzyloxycarbonyl-
amino.

The compounds of formula (II) are either known compounds, commercially available, or compounds that can be prepared
10 through well known methods.

Also the compounds of formula (III) are either known compounds or may be obtained according to known methods from known compounds.

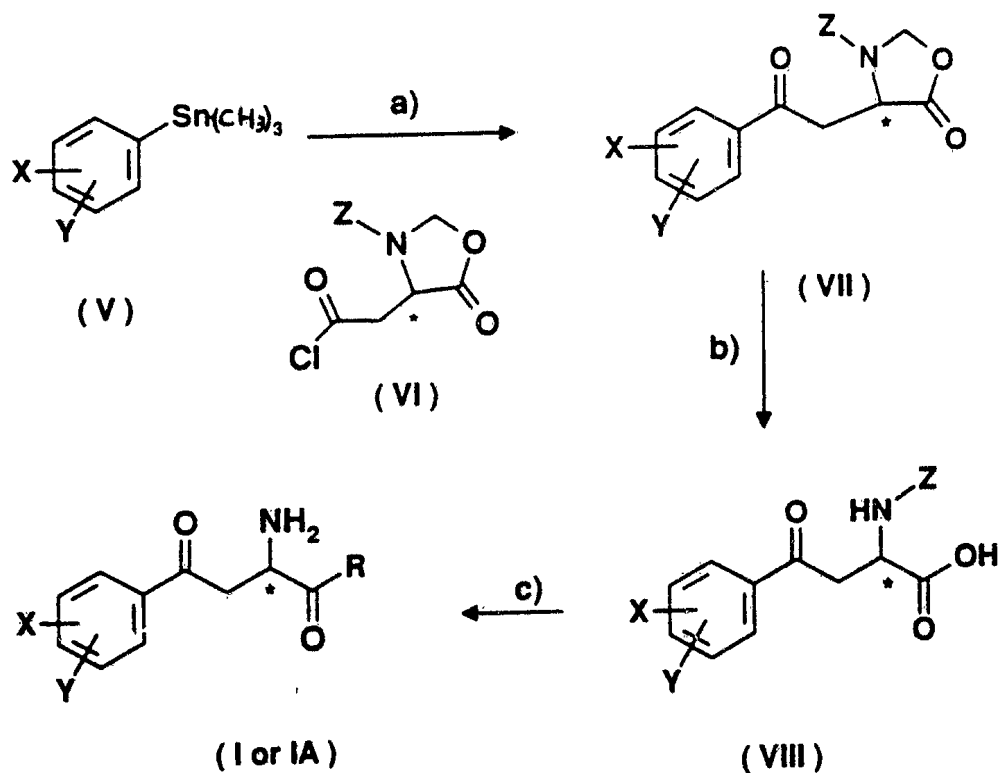
As already stated, compounds of formula (I) or (IA) may
15 be also obtained by means of an enantioselective synthetic procedure using reactions known in the art.

Enantiomers of compounds of formula (I) or (IA) may be prepared according to procedures well known by one of ordinary skill in the art (see, for example, F.G.
20 Salituro, I.A. McDonald, J. Org. Chem, 53, 6138-39, 1988; R. Pellicciari, Tetrahedron Letters 33, 3003-3004, 1992).

A general enantioselective synthetic procedure is summarized in Scheme I below where all substituents, unless otherwise stated, are as defined above and wherein
25 Z is a suitable amino protecting group.

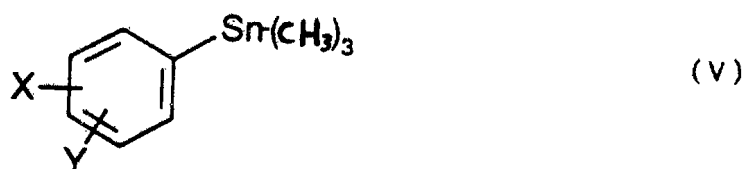
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Scheme I



More in detail, a single (R) or (S) enantiomer of a compound of formula (I) or (IA) may be obtained by the process which comprises:

a) reacting a compound of formula (V)

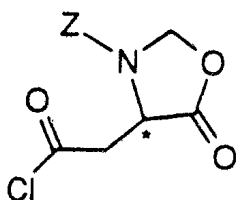


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wherein

X and Y are as defined above, with a single (R) or (S) enantiomer of a compound of formula (VI)

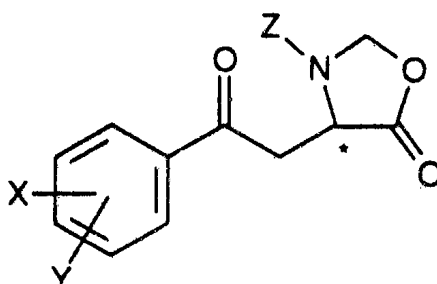
- 15 -



(VI)

wherein

Z is a suitable amino protecting group, so obtaining
 5 a single (R) or (S) enantiomer of a compound of
 formula (VII)

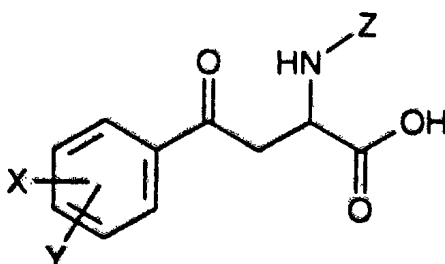


(VII)

wherein

X, Y and Z are as defined above;

- 10 b) deprotecting a compound of formula (VII) so obtaining
 a single (R) or (S) enantiomer of a compound of
 formula (VIII)



(VIII)

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wherein

X, Y and Z are as defined above; and

- 5 c) further deprotecting a compound of formula (VIII) so obtaining a single (R) or (S) enantiomer of a compound of formula (I) or (IA) which, depending on the reaction conditions, is a free aminoacid or its salt; the (R) or (S) configuration of a compound of formula (VI) being retained throughout the whole process leading to the compounds of formula (I) or
10 (IA).

The compounds of formula (I) or (IA) may be also obtained directly from a compound of formula (VII) following known procedures, e.g. acid hydrolysis.

15 Preferably, the suitable amino protecting group Z is a benzyloxycarbonyl group.

The reaction of a compound of formula (V) with a single (R) or (S) enantiomer of a compound of formula (VI), as source of the appropriate chirality, may be carried out, for example, in the presence of catalytic amounts of a
20 soluble Palladium catalyst, such as, e.g., bis(triphenylphosphine), Palladium (II) dichloride. Palladium (II) chloride diacetonitrile complex or bis(dibenzylidene acetone) Palladium, in a suitable organic solvent such as, e.g., toluene, chloroform or tetrahydrofuran, at a
25 temperature ranging from about 25°C to about 60°C, for a

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time ranging from about 1 hour to about 10 hours (see, for example, J. Org. Chem. 48, 4634-4642, 1983 and J. Am. Chem. Soc. 105 (19), 6129-6137, 1983), to obtain a compound of formula (VII) of appropriate (R) or (S) configuration, the same of the starting compound of formula (VI). In fact, as already said the (R) or (S) configuration of a compound of formula (VI) is retained throughout the whole process.

A compound of formula (VII) may be sequentially deprotected to the corresponding (R) or (S) enantiomer of a compound of formula (VIII) according to known methods (Chem. Pharm. Bull. 17(8), 1679-1686, 1969), for example, treating a compound of formula (VII) with a diluted aqueous alkali metal hydroxide such as, e.g., sodium, potassium or lithium hydroxide, preferably sodium hydroxide, in a suitable organic solvent such as, e.g., ethanol or methanol.

A compound of formula (VIII) may be further deprotected to the corresponding (R) or (S) enantiomer of formula (I) or (IA) according to known methods; for example, by reaction with trimethyl silyl iodide in a suitable organic solvent such as chloroform (see J. Chem. Soc. Comm. 495-496, 1979), or by catalytic transfer hydrogenation (see J. Org. Chem. 44, 3442-44, 1979 and J. Org. Chem. 43, 4194-96, 1978), or by acid hydrolysis, typically by warming a compound of formula (VIII) in 6N

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hydrochloric acid at a temperature ranging from about 60°C to about 110°C, for a time ranging from about 2 hours to about 10 hours.

The compounds of formula (I) or (IA) obtained according to the above procedures may be in the form of free aminoacid or of its salts; the conversion of a salt to the corresponding free aminoacid may be carried out, if desired, following known procedures; for example, by treating the appropriate salt of a compound of formula (I) or (IA) dissolved in a suitable solvent, typically isopropanol, with propylene oxide or using ion-exchange chromatography technique, or inducing the precipitation of the free aminoacid from its aqueous solution at isoelectric point.

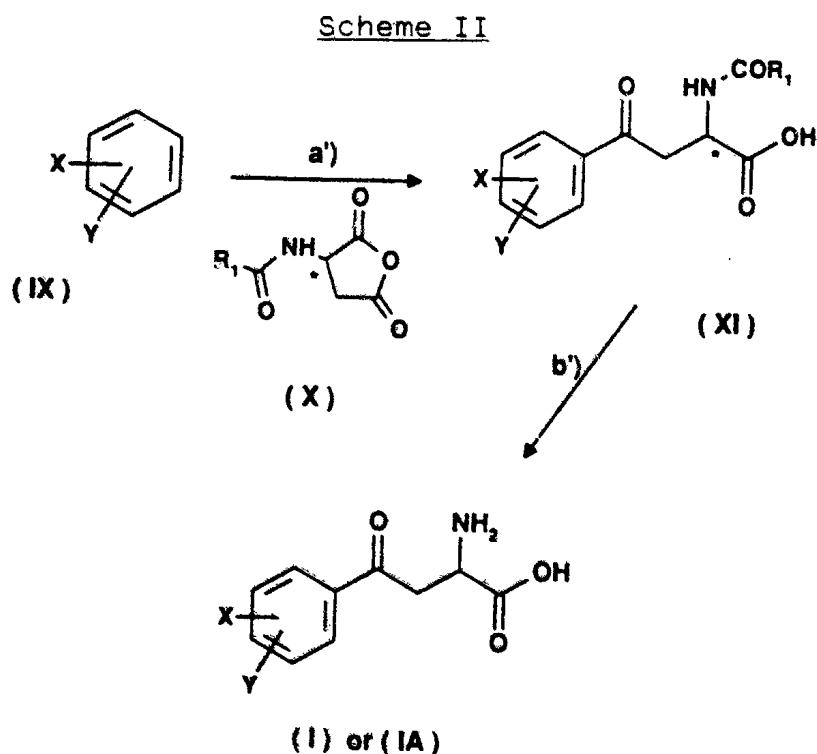
The compounds of formula (V) are known compounds (J. Chem. Soc. B, 1036-40, 1967 and J. Organometallic Chem. 10, 529-30, 1967) or may be prepared according to known methods either by direct organolithium transmetallation of the appropriate aromatics (J. Org. Chem. 41, 3653-3663, 1976; J. Org. Chem. 41, 1487-1493, 1976 and J. Organometallic Chem. 11, 209-16, 1968) or by metal halogen-exchange of a suitably substituted bromo or iodobenzene (R.G. Janes, Org. React. VI, 339-366), followed by reaction with trimethyl tin chloride in a suitable organic solvent such as, e.g., ethylether or tetrahydrofuran. The compounds of formula (V) may be

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also obtained following the procedures described in Bull. Chem. Soc. Japan 56, 3855-56, 1983, by Palladium catalyzed reaction of hexamethylditin with the appropriate aryl iodide.

- 5 The compounds of formula (VI) are known compounds or may be prepared according to known methods (Tetrahedron 42, 6551-54, 1986; Synthetic Communications 20 (22), 3507-3517, 1990).

In alternative, the compounds of formula (I) or (IA) may
10 be prepared, either as single enantiomers or as enantiomeric mixture, by a further procedure as outlined in Scheme II below, where all substituents, unless otherwise indicated, are as defined above:



- 20 -

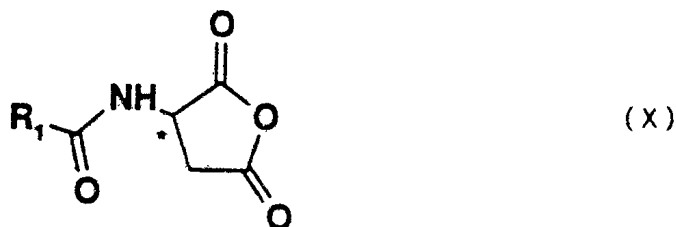
and wherein R_1 is hydrogen, methyl, trifluoromethyl, C_1-C_6 alkoxy or benzyloxy.

More in detail, a compound of formula (I) or (IA) either as a single (R) or (S) enantiomer or as a racemic mixture
 5 may be obtained following a process which comprises:
 a') reacting a compound of formula (IX)



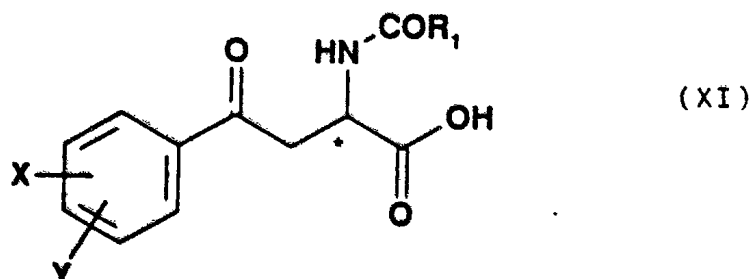
wherein

X and Y are as defined above, with a compound of
 10 formula (X)



wherein

R_1 is hydrogen, methyl, trifluoromethyl, C_1-C_6 alkoxy or benzyloxy, either as a single (R) or (S)
 15 enantiomer or as racemic mixture, so obtaining a compound of formula (XI)



wherein

X, Y and R_1 are as defined above, either as a single

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(R) or (S) enantiomer or as racemic mixture;

b') converting a compound of formula (XI) either as a single (R) or (S) enantiomer or as racemic mixture into a single (R) or (S) enantiomer or racemic mixture of a compound of formula (I) or (IA) wherein X and Y are as defined above and R is hydroxy, and, if desired, converting a compound of formula (I) or (IA) wherein R is hydroxy into compound of formula (I) or (IA) wherein R is other than hydroxy.

10 Preferably R₁ is trifluoromethyl, methoxy or ethoxy.

The reaction of a compound of formula (IX) with a compound of formula (X) as described under step a') may be carried out according to known methods (see, for example, J.E. Nordlander, J. Org. Chem., 50, 3619-22, 15 1985 and D.G. Melillo, J. Org. Chem. 52, 5143-50, 1987); for example, the reaction may be performed in the presence of a suitable Lewis acid catalyst, in an inert solvent such as, e.g., dichloromethane or dichloroethane typically dichloromethane or in a suitable aromatic 20 hydrocarbon such as, e.g., chlorobenzene, benzene, nitrobenzene or a mixture of such solvents, at a temperature ranging from about -5°C to about 60°C; optionally in the presence of a cosolvent such as, for example, nitromethane.

25 A suitable Lewis acid may be, e.g., anhydrous aluminium trichloride, anhydrous tin dichloride, titanium

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tetrachloride or zinc dichloride, typically aluminium trichloride.

The conversion of a compound of formula (XI) into a compound of formula (I) or (IA) as described under step
5 b') may be carried out according to known procedures under either acidic or alkaline conditions.

Alkaline hydrolysis may be performed by an alkali metal hydroxide such as, e.g., lithium, sodium or potassium hydroxide or sodium carbonate, in a suitable solvent such
10 as, e.g., aqueous methanol or ethanol, at a temperature ranging from about 0°C to about 50°C. Acid hydrolysis may be carried out by a halogenidric acid such as, e.g., hydrochloric or hydrobromic acid, at a temperature ranging from about 60° to about 110 C for a time which
15 may vary from 4 hours to 12 hours.

The conversion of a compound of formula (I) or (IA) wherein R is hydroxy into compound of formula (I) or (IA) wherein R is other than hydroxy may be carried out following known procedures.

20 When a compound of formula (XI) is obtained as a mixture of regioisomers, the corresponding isomers may be separated and recovered by techniques known in the art such as chromatography or separation by selective crystallization.

25 The compounds of formula (IX) and (X) are known compounds or may be obtained by known procedures.

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The efficacy of the compounds of the invention in the inhibition of kynureninase has been evaluated in rat liver homogenates as described by Takikawa O. et al. in J. Biol. Chem. 261 (8), 3648-3652 (1986), with slight
5 modifications.

HPLC method was essentially Takikawa's method, using the same Fluorimetric detection (ex. 313 nm, em. 420 nm) but changing the column (Nova-Pak C18 3.9 x 300 mm) and the mobile phase (phosphate buffer 80 mM, 13% CH₃CN pH 2.5).

10 The efficacy of the compounds of the invention in the inhibition of the enzyme kynurenine-3-hydroxylase has been evaluated in rat liver homogenate determining the conversion of L-kynurenine to L-3-hydroxy-kynurenine according to the method described below.

15 Kynurenine-3-hydroxylase assay in the rat liver

Rat liver is homogenized in cold 0.32 M sucrose.

The homogenates are centrifuged at 12000 x rpm for 30 minutes at 4°C. The precipitate, after having been washed three times with 0.32 M sucrose by means of
20 centrifugation (12000 x rpm for 30 min), is resuspended in 20 mM K-buffer + 0.14 M KCl at pH 7 (1 g of liver in 6.5 ml).

The mixture of the reaction (200 µl) contains: 65 µl of resuspended homogenate. 50 mM phosphate buffer at pH 7.5,

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2 mM MgCl_2 , 1.5 mM glucose-6-phosphate, 4 U/ml glucose-6-phosphate dehydrogenase, 0.4 mM NADP and 25 μM kynurenine and the molecules to be tested at the screening dose of 1 mM and 100 μM .

- 5 The reaction at 37°C is terminated by the addition of 200 μl of 1 mM HClO_4 after 10 minutes of incubation.

The concentrations of 3-hydroxy-kynurenine, produced in the absence or presence of the tested molecules are determined by HPLC with coulometric detection (pot. +0.20 V), using for the separation a reversed phase column C18, 10 cm long and a 3 μm particulate. The composition of the mobile phase was: 950 ml of water for HPLC, 20 ml of acetonitrile, 9 ml of triethylamine, 5.9 ml of phosphoric acid, 100 mg of Na EDTA and 1.5 g of heptanesulfonic acid.

- 15 The compounds of the present invention: (R,S) 2-amino-4-phenyl-4-oxo-butyric acid (FCE 27377) and (R,S) 2-amino-4-(2'-methoxyphenyl)-4-oxo-butyric acid (FCE 27384) have been tested according to the methods described above.
- 20 The obtained results, which have been reported in the following Table 1, demonstrate the efficacy of the tested compounds in inhibiting the activity of kynureninase and/or kynurenine-3-hydroxylase in rat liver homogenates at the indicated concentrations.

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Table 1

% INHIBITION				
Kynureninase			Kynurenine-3-hydroxylase	
	<u>100 μM</u>	<u>1 mM</u>	<u>100 μM</u>	<u>1 mM</u>
FCE 27377	46	86	25	96
FCE 27384	96	97	3	30

27377 = (R,S) 2-amino-4-phenyl-4-oxo-butyric acid

27384 = (R,S) 2-amino-4-(2'-methoxyphenyl)-4-oxo-butyric
acid

The efficacy of the compounds according to the invention as kynureninase and/or kynurenine-3-hydroxylase inhibitors has also been evaluated in rat brain homogenates following the methods described below.

15 Kynureninase assay in the rat brain

Partial purification of rat brain kynureninase was performed according to Lee et al., "Isolation and characterization of kynureninase from rat liver", advances in Tryptophan Research, 431-434, 1992.

20 To perform rat brain kynureninase assay, a reaction mixture (final volume 0.2 ml) containing 100 mM tris-HCl,

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pH 8.0, 50 μ l pyridoxal phosphate, 300 μ M kynurenine, 20 μ l of partially purified enzyme and 100 μ M of inhibitor solution was prepared.

The reaction was carried out at 37°C for 3 hours and then
5 stopped by adding 50 μ l of perchloric acid 2N. After centrifugation at 11000 rpm for 15 min., anthranilic acid in the supernatant was determined fluorimetrically in a HPLC system (as described for the liver method).

Kynurenine-3-hydroxylase assay in the rat brain

10 Kynurenine-3-hydroxylase activity was quantified by the conversion of L-kynurenine to 3-hydroxykynurenine.

Brain was homogenized in ice-cold 0.32 M sucrose and centrifugated at 12000 x g. for 30 min at 4°C. The pellet was washed three times with 0.32 M sucrose by
15 centrifugation and suspended in 0.14 M KCl in 20 mM K-phosphate buffer pH 7 (1 g tissue in 2 ml buffer).

The reaction mixture contained: 75 μ l of suspended homogenate; 100 μ l of substrate solution containing 50 mM K-phosphate buffer pH 7.5, 2 mM $MgCl_2$, 0.4 mM NADPH and
20 50 μ M L-kynurenine (final concentration); 25 μ l of different concentrations of inhibitor solutions.

The reaction was stopped by addition of 200 μ l of 1 M $HClO_4$ after 60 min. incubation.

3-hydroxykynurenine formed was quantified by HPLC with
25 coulometric detection (working voltage was + 0.2 V). The

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column was a 10 cm C18 reversed phase (3 μ m). The mobile phase consisted of 950 ml distilled water, 20 ml acetonitrile, 9 ml triethylamine, 5.9 ml phosphoric acid, 100 mg sodium EDTA and 1.5 g heptanesulfonic acid. The
5 flow-rate was 1 ml/min.

A representative number of compounds of the present invention:

FCE 27377 (R,S)-2-amino-4-phenyl-4-oxo-butyric acid;

FCE 28468 (S)-2-amino-4-phenyl-4-oxo-butyric acid;

10 FCE 28469 (R)-2-amino-4-phenyl-4-oxo-butyric acid;

FCE 27384 (R,S)-2-amino-4-(2'-methoxyphenyl)-4-oxo-butyric acid;

FCE 28631 (R,S)-2-amino-4-(2'-fluorophenyl)-4-oxo-butyric acid;

15 FCE 28628 (R,S)-2-amino-4-(4'-methoxyphenyl)-4-oxo-butyric acid;

FCE 28630 (R,S)-2-amino-4-(2'-methylphenyl)-4-oxo-butyric acid;

FCE 28626 (S)-2-amino-4-(2'-methoxyphenyl)-4-oxo-butyric
20 acid;

FCE 28629 (R,S)-2-amino-4-(3'-methoxyphenyl)-4-oxo-butyric acid;

FCE 28680 (R,S)-2-amino-4-(3'-trifluoromethylphenyl)-4-oxo-butyric acid;

25 FCE 28751 (R,S)-2-amino-4-(4'-chlorophenyl)-4-oxo-butyric acid;

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FCE 28752 (R,S)-2-amino-4-(3'-chlorophenyl)-4-oxo-butyric acid;

FCE 28753 (R,S)-2-amino-4-(2'-chlorophenyl)-4-oxo-butyric acid;

5 FCE 28764 (R,S)-2-amino-4-(3'-fluorophenyl)-4-oxo-butyric acid;

FCE 28766 (R,S)-2-amino-4-(2'-methoxy-5'-fluorophenyl)-4-oxo-butyric acid;

FCE 28833 (R,S)-2-amino-4-(3',4'-dichlorophenyl)-4-oxo-
10 butyric acid; and

FCE 28836 (R,S)-2-amino-4-(2'-methoxy-5'-chlorophenyl)-4-oxo-butyric acid;

have been tested according to the methods in rat brain homogenates described above.

15 The obtained results reported in the following Table 2 show the efficacy of the tested compounds in inhibiting the activity of kynureninase and/or kynurenine-3-hydroxylase enzymes in rat brain homogenates.

The activity of the tested compounds has been expressed
20 as percentage of enzyme inhibition at a concentration of 100 μ M and, where evaluated, as IC_{50} (concentration which inhibits 50% of the enzyme activity).

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Table 2

	Compound	% INHIBITION AT 100 μ M	
		Kyn-Ase	kyn-3-OH-Ase
5	FCE 27377	35.6	71 (IC_{50} = 42 μ M)
	FCE 28468	61	85 (IC_{50} = 16 μ M)
	FCE 28469	19	19
	FCE 27384	86 (IC_{50} = 6 μ M)	4
	FCE 28631	52	47
10	FCE 28628	17	79 (IC_{50} = 30 μ M)
	FCE 28630	40	81 (IC_{50} = 23 μ M)
	FCE 28626	84 (IC_{50} = 5 μ M)	3
	FCE 28629	54	29
	FCE 28680	67	17
15	FCE 28751	0	85 (IC_{50} = 7 μ M)
	FCE 28752	60	93 (IC_{50} = 0.4 μ M)
	FCE 28753	71	22
	FCE 28764	0	93 (IC_{50} = 0.9 μ M)
	FCE 28766	81	2
	FCE 28833	nc	99 (IC_{50} = 0.2 μ M)
	FCE 28936	nc	73 (IC_{50} = 33 μ M)

20 nc = not calculated.

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The compounds of this invention can be administered to a mammalian such as a human, in a variety of dosage forms, e.g. orally, in the form of tablets, capsules, sugar or film-coated tablets, liquid solutions or suspensions; 5 rectally in the form of suppositories; parenterally, e.g., intramuscularly or by intravenous injection or infusion.

The dosage depends on age, weight, conditions of the patient and administration route; for example, dosage 10 adapted to oral administration in adults can range from approximately 25 to 500 mg per dose, 1 to 5 times per day.

This invention includes pharmaceutical compositions comprising a compound of the invention in combination 15 with a pharmaceutically acceptable excipient (which may be a carrier or a diluent).

The pharmaceutical compositions containing the compounds of this invention are generally prepared according to conventional methodologies and are administered in a 20 suitable pharmaceutical form.

For example, oral solid forms may contain the active ingredient together with diluents, such as, e.g., lactose, dextrose, sucrose, cellulose, corn starch or potato starch; lubricants such as, e.g., silica, talc, 25 stearic acid, magnesium or calcium stearate and/or polyethylene glycols; binders such as, e.g., starches,

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gum arabic, gelatine, methylcellulose, carboxymethylcellulose or polyvinylpyrrolidone; desaggregating agents such as, e.g., starches, alginic acid, alginates or sodium starch glycolate; effervescent mixtures; 5 dyestuffs, sweeteners; wetting agents, such as, e.g., lecithin, polysorbate, laurylsulphates; and in general, non toxic and pharmacologically inactive substances used in pharmaceutical formulations.

Said pharmaceutical preparations may be manufactured in 10 the known manner, for example by means of mixing, granulating, tableting, sugar-coating or film-coating processes. The liquid dispersions for oral administration may be, for instance, syrups, emulsions and suspensions. The syrups may contain as carrier, for example, 15 saccharose or saccharose with glycerine and/or mannitol and/or sorbitol; in particular, a syrup which should be administered to diabetic patients may contain as carriers only products which do not metabolize to glucose or which metabolize in very small quantities to glucose, for 20 example sorbitol.

The suspensions and the emulsions may contain as carrier for example, a natural gum, agar, sodium alginate, pectin, methylcellulose, carboxymethylcellulose or polyvinyl alcohol.

25 The suspensions or solutions for intramuscular injections may contain together with the active compound a pharma-

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ceutically acceptable carrier, such as, e.g., sterile water, olive oil, ethyl oleate or glycols, such as, e.g., propylene glycol, and if desired, a suitable amount of lidocaine hydrochloride.

- 5 The solutions for intravenous injection or infusion may contain as carrier, for example, sterile water or preferably they may be in the form of sterile aqueous isotonic saline solutions.

- The suppositories may contain together with the active
10 compound a pharmaceutically acceptable carrier, e.g. cocoa-butter, polyethylene glycol, a polyoxyethylene sorbitan acid ester surfactant or lecithin.

The following examples illustrate but do not limit the invention.

15 Example 1

Preparation of the ethyl 4-(2'-methoxyphenyl)-4-oxo-2-formyl-amide-2-carbethoxybutyrate.

- Add the diethyl α -formamido malonate, 2.85 g (0.014 moles) to a sodium ethylate solution obtained from 0.32
20 g (0.014 moles) of metal sodium and 30 ml of absolute ethanol and leave to stir for 45 minutes at 40-50°C. Bring the solution obtained to room temperature and drop in a solution of α -bromo-2'-methoxyacetophenone, 3 g

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(0.0131 moles) in 10 ml of absolute ethanol. Leave to stir at room temperature for 24 hours. The reaction mixture is evaporated to dryness, diluted with ethyl acetate and washed with water. The organic phase is separated, dried (Na_2SO_4), filtered and evaporated to give 5 g of a dark brown oil which solidifies when left on its own. The solid obtained is triturated with ethyl ether and filtered to give 2.8 g of the desired product as a white solid.

10 m.p. = 110-112°C.

Calculated = C 58.11 H 6.02 N 3.99

Found = C 58.01 H 6.06 N 3.94.

The following compounds can be prepared by proceeding in the same way:

15 ethyl 4-phenyl-4-oxo-2-formylamido-2-carbethoxybutyrate;
m.p. 110'-111°C;

ethyl 4-(3'-methoxyphenyl)-4-oxo-2-formylamido-2-carbethoxybutyrate;

ethyl 4-(4'-methoxyphenyl)-4-oxo-2-formylamido-2-carbethoxybutyrate;

20 ethyl 4-(2'-fluorophenyl)-4-oxo-2-formylamido-2-carbethoxybutyrate;

ethyl 4-(3'-fluorophenyl)-4-oxo-2-formylamido-2-carbethoxybutyrate;

25 ethyl 4-(4'-fluorophenyl)-4-oxo-2-formylamido-2-carbethoxybutyrate;

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- ethyl 4-(2'-chlorophenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
- ethyl 4-(3'-chlorophenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
- 5 ethyl 4-(4'-chlorophenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
- ethyl 4-(2'-bromophenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
- ethyl 4-(3'-bromophenyl)-4-oxo-2-formylamido-2-carbethoxy
- 10 butyrate;
- ethyl 4-(4'-bromophenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
- ethyl 4-(2'-methylphenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
- 15 ethyl 4-(3'-methylphenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
- ethyl 4-(4'-methylphenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
- ethyl 4-(2'-trifluoromethylphenyl)-4-oxo-2-formylamido-2-
- 20 carbethoxy butyrate;
- ethyl 4-(3'-trifluoromethylphenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
- ethyl 4-(4'-trifluoromethylphenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
- 25 ethyl 4-(2',4'-dichlorophenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;

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- ethyl 4-(2',5'-dichlorophenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
ethyl 4-(3',4'-dichlorophenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
5 ethyl 4-(2',4'-dimethoxyphenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
ethyl 4-(2',5'-dimethoxyphenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
ethyl 4-(3',4'-dimethoxyphenyl)-4-oxo-2-formylamido-2-
10 carbethoxy butyrate;
ethyl 4-(3',5'-dimethoxyphenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate;
ethyl 4-(2'-methoxy-4'-chlorophenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate; and
15 ethyl 4-(2'-methoxy-4'-bromophenyl)-4-oxo-2-formylamido-2-carbethoxy butyrate.

Example 2

The below listed compounds may be prepared following the procedure of Example 1 using diethyl acetamido malonate
20 instead of diethylformamido malonate:

Ethyl 4-(3'-methoxyphenyl)-4-oxo-2-acetamido-2-carboethoxy-butyrates

obtained in 43% yield as colourless plates, m.p. 119-120°C

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MS (EI; 70 eV): 365 (M^{+} , 23), 320 (5), 292 (54), 250 (38), 233 (23), 204 (12), 135 (100).

$^1\text{H-NMR}$ (200 MHz; CDCl_3) ppm : 1.12 (6H, t), 1.98 (3H, s),
3.85 (3H, s), 4.28 (4H, q), 7.10-7.60
5 (4H, m).

$\text{C}_{18}\text{H}_{23}\text{NO}_7$ Calculated: C 59.16; H 6.35; N 3.84
Found: C 59.16; H 6.42; N 3.76.

Ethyl 4-(4'-methoxyphenyl)-4-oxo-2-acetamido-2-carbo-
ethoxy-butyrate

10 obtained in 78% yield as colourless needles, m.p. 120-
122°C.

MS (EI; 70 eV): 365 (M^{+} , 12), 320 (2), 292 (54), 261 (8), 250 (30), 204 (9), 135 (100).

$^1\text{H-NMR}$ (80 MHz, CDCl_3) ppm: 1.21 (6H, t), 1.95 (3H, s),
15 3.90 (3H, s), 4.25 (2H, s), 4.28 (4H, q), 6.89 (2H, d), 7.10 (1H, broad s),
7.90 (2H, d).

$\text{C}_{18}\text{H}_{23}\text{NO}_7$ Calculated: C 59.17; H 6.30; N 3.83
Found: C 59.16; H 6.40; N 3.80.

20 Ethyl 4-(2'-fluorophenyl)-4-oxo-2-acetamido-2-carbo-
ethoxy-butyrate

obtained in 72% yield as colourless prisms m.p. 79-81.5°C

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MS (EI, 70 eV): 353 (M^{+0} , 5), 280 (19), 238 (38), 192 (21), 123 (100).

^1H -NMR (80 MHz; CDCl_3) ppm: 1.20 (6H, t), 1.98 (3H, s), 4.25 (4H, q), 4.30 (2H, s), 7.0-7.7 (3H, m), 7.88 (1H, dd).

5

$\text{C}_{17}\text{H}_{20}\text{FNO}_6$ Calculated: C 57.84; H 5.71; N 3.96
Found: C 56.36; H 5.99; N 3.98.

Ethyl 4-(3'-fluorophenyl)-4-oxo-2-acetamido-2-carboethoxy-butyrate

10 obtained in 48% yield as colourless plates m.p. 121-123°C.

MS (EI; eV): 354 (M^{+0} , 22), 280 (9), 238 (23), 123 (100).

15 ^1H -NMR (200 MHz, CDCl_3) ppm: 1.20 (6H, t), 1.96 (3H, s), 4.25 (2H, s), 4.28 (4H, q), 7.20 (1H, broad s), 7.28 (1H, m), 7.46 (1H, m), 7.62 (1H, dd), 7.88 (1H, dd).

$\text{C}_{17}\text{H}_{20}\text{FNO}_6$ Calculated: C 57.84; H 5.71; N 3.96
Found: C 57.88; H 5.86; N 3.82.

20 Ethyl 4-(2'-chlorophenyl)-4-oxo-2-acetamido-2-carboethoxy-butyrate

obtained in 37% yield as colourless needles, m.p. 157-158°C.

MS (EI; 70 eV) m/z: 369 (M^{+0} , 1.8), 296 (13), 254 (20),

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208 (5.4), 139 (100).

^1H -NMR (200 MHz, CDCl_3) ppm: 1.27 (6H, t), 2.0 (3H, s),
4.25 (2H, s), 4.32 (4H, q), 7.12 (1H,
broad s), 7.24-7.57 (4H, m).

5 $\text{C}_{17}\text{H}_{20}\text{ClNO}_6$ Calculated: C 55.26; H 5.46; N 3.79; Cl 9.60
Found: C 55.39; H 5.57; N 3.82; Cl 9.40.

Ethyl 4-(3'-chlorophenyl)-4-oxo-2-acetamido-2-carbo-
ethoxy-butyrate

obtained in 58% yield as colourless prisms, m.p. 84-86°C.

10 Ethyl 4-(2'-methylphenyl)-4-oxo-2-acetamido-2-carbo-
ethoxy-butyrate

obtained in 55% yield as slight yellow plates, m.p.
146-147°C.

MS (EI ; 70 eV) m/z: 349 (M^+ , 10.7), 304 (2.3), 276 (19),
15 234 (27), 119 (100).

^1H -NMR (80 MHz, CDCl_3) ppm: 1.25 (6H, t), 2.0 (3H, s),
2.46 (3H, s), 4.22 (2H, s), 4.29 (4H,
q), 7.1-7.6 (m, 4H), 7.8 (1H, dd).

$\text{C}_{18}\text{H}_{23}\text{NO}_6$ Calculated: C 61.94; H 6.64; N 4.01

20 Found: C 61.80; H 6.72; N 4.03.

Ethyl 4-(2'-trifluoromethylphenyl)-4-oxo-2-acetamido-2-
carboethoxy-butyrate

obtained in 37% yield as colourless prisms, m.p. 104°C.

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105°C

MS (EI; 70 eV) m/z: 403 (M^+ ; 3.8), 358 (2.3), 330 (16),
288 (23), 242 (8), 173 (100)

^1H -NMR (80 MHz, CDCl_3) ppm: 1.28 (6H, t), 2.0 (3H, s),
5 4.22 (2H, s), 4.28 (4H, q), 7.15 (1H,
broad s), 7.5-7.9 (4H, m)

$\text{C}_{17}\text{H}_{20}\text{F}_3\text{NO}_6$ Calculated: C 53.59; H 5.00; N 3.47
Found: C 53.72; H 5.19; N 3.38.

Ethyl 4-(3'-trifluoromethylphenyl)-4-oxo-2-acetamido-2-
10 carboethoxy-butyrate
obtained in 42% yield as light yellow needles, m.p. 91-
92°C.

^1H -NMR (80 MHz, CDCl_3) ppm: 1.23 (6H, t), 1.98 (3H, s),
4.30 (2H, s), 4.25 (4H, q), 7.12 (1H,
15 broad s), 7.5-8.3 (4H, m).

$\text{C}_{18}\text{H}_{20}\text{F}_3\text{NO}_6$ Calculated: C 53.59; H 5.00; N 3.47
Found: C 53.62; H 5.09; N 3.38.

Ethyl 4-(4'-trifluoromethylphenyl)-4-oxo-2-acetamido-2-
carboethoxy-butyrate
20 obtained in 24% yield as yellow oil.

^1H -NMR (80 MHz, CDCl_3) ppm: 1.28 (6H, t), 1.98 (3H, s),
4.40 (2H, s), 4.28 (4H, q), 7.20 (1H,
broad s), 8.05 (2H, d), 8.35 (2H, d).

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Ethyl 4-(2'-methoxy-5'-fluorophenyl)-4-oxo-2-acetamido-2-carboethoxy-butyrate
obtained in 64% yield as colourless needles, m.p. 123-124°C.

5 MS (EI; 70 eV) m/z: 383 (M⁺, 2.5), 310 (12.5), 268 (13),
153 (100)

¹H-NMR (200 MHz, CDCl₃) ppm: 1.24 (6H, t), 1.98 (3H, s),
3.93 (3H, s), 4.34 (2H, s), 4.25 (4H,
q), 6.90 (1H, dd), 7.10 (1H, broad s),
10 7.20 (1H, m), 7.40 (1H, dd)

C₁₈H₂₂FNO₇ Calculated: C 56.45; N 5.79; F 3.65
Found: C 56.60; H 5.84; F 3.66.

Ethyl 4-(3',4'-dichlorophenyl)-4-oxo-2-acetamido-2-carboethoxy-butyrate

15 obtained in 42% yield as yellow oil.

¹H-NMR (80 MHz, CDCl₃) ppm: 1.20 (6H, t), 1.98 (3H, s),
4.20 (2H, s), 4.25 (4H, q), 7.10 (1H,
broad s), 7.48 (1H, d), 7.75 (1H, dd),
7.88 (1H, d).

20 Example 3

Preparation of (R,S)-2-amino-4-(2'-methoxyphenyl)-4-oxo-butyric acid.HCl.

To 1 g (0.0028 moles) of ethyl 4-(2'-methoxyphenyl)-4-

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oxo-2-formylamido-2-carbethoxybutyrate add 3 ml of glacial acetic acid and 10 ml of 37% HCl. Keep at reflux for 8 hours. The solution is then evaporated to dryness; the residue is taken up three times with water and the solution re-evaporated. The residue obtained after this treatment is dissolved again in water and the aqueous solution washed with dichloromethane. The aqueous phase is then evaporated to dryness to give 0.67 g of the desired product as a white solid.

10 m.p. 130° dec.

Calculated = C 50.87 H 5.43 N 5.39 Cl 13.65

Found = C 50.74 H 5.68 N 5.43 Cl 13.35

The following compounds can be prepared by proceeding in the same way:

15 (R,S)-2-amino-4-phenyl-4-oxo-butyric acid.HCl

m.p. 170°C dec.

(R,S)-2-amino-4-(3'-methoxyphenyl)-4-oxo-butyric acid.HCl obtained in 73% yield as colourless prisms m.p. 115°C dec.

20 MS (FAB⁺) m/z: 224 (MH⁺)

¹H-NMR (200 MHz, DMSO-d₆) ppm: 3.75 (2H, d), 3.86 (3H, s), 4.33 (1H, m), 7.25 (1H, dd), 7.40-7.60 (3H, m), 8.50 (3H, broad s)

C₁₁H₁₃NO₄.HCl.H₂O Calc.: C 47.56; H 5.81; N 5.04; Cl 12.79

25 Found: C 47.60; H 5.83; N 5.00; Cl 12.81

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(R,S)-2-amino-4-(4'-methoxyphenyl)-4-oxo-butyric acid.HCl
obtained in 69% yield as colourless needles, m.p. 160°C
dec.

MS (FAB⁺) m/z: 224 (MH⁺)

- 5 ¹H-NMR (200 MHz, DMSO-d₆) ppm: 3.63 (2H, d), 3.84 (3H, s),
4.28 (1H, m), 7.03 (2H, d), 7.92 (2H,
d), 8.43 (3H broad s).

C₁₁H₁₃NO₄.HCl Calculated: C 50.87; H 5.43; N 5.39; Cl 13.65
Found: C 51.87; H 5.53; N 5.22; Cl 13.63.

- 10 (R,S)-2-amino-4-(2'-fluorophenyl)-4-oxo-butyric acid.HCl
obtained in 78% yield as colourless prisms, m.p. 213'-
214°C

MS (FAB⁺) m/z: 212 (MH⁺)

- 15 ¹H-NMR (200 MHz, DMSO-d₆) ppm: 3.65 (2H, m), 4.52 (1H, t),
7.38 (2H, m), 7.73 (1H, m), 7.85 (1H,
m), 8.50 (3H, broad s).

C₁₀H₁₁FCINO₃ Calculated: C 48.52; H 4.48; N 5.65; Cl 14.34
Found: C 48.47; H 4.52; N 5.61; Cl 14.40.

- 20 (R,S)-2-amino-4-(3'-fluorophenyl)-4-oxo-butyric acid.HCl
obtained in 75% yield, as colourless prisms, m.p.
194-195°C dec.

MS (FAB⁺) m/z: 246 (55), 210 [(M-H)⁺, 100], 193 (57)

(FAB⁺) m/z: 212 (M+H)⁺

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$^1\text{H-NMR}$ (200 MHz, DMSO-d_6) ppm: 3.77 (2H, m), 4.32 (1H, dd),
7.50-7.70 (2H, m), 7.76 (1H, m), 7.85
(1H, m), 8.59 (3H, broad s), 13.80 (1H,
broad s)

5 $\text{C}_{10}\text{H}_{11}\text{FCINO}_2$ Calc.: C 48.52; H 4.48; N 5.65; Cl 14.34
Found: C 48.50; H 4.55; N 5.55; Cl 14.09

(R,S)-2-amino-4-(2'-chlorophenyl)-4-oxo-butyric acid.
HCl obtained in 83% yield as colourless needles, m.p.
187-188°C dec.

10 MS (FAB $^+$) m/z: 228 ($\text{M}+\text{H}^+$)

$^1\text{H-NMR}$ (200 MHz, DMSO-d_6) ppm: 3.68 (2H, dd), 4.30 (1H, t),
7.44-7.60 (3H, m), 7.78 (1H, dd), 8.74
(3H, broad s).

15 $\text{C}_{10}\text{H}_{11}\text{Cl}_2\text{NO}_2$ Calculated: C 45.49; H 4.20; N 5.30; Cl 26.89
Found: C 45.54; H 4.26; N 5.30; Cl 26.76

(R,S)-2-amino-4-(3'-chlorophenyl)-4-oxo-butyric acid.HCl
obtained in 51% yield as colourless plates, m.p. 198-
200°C dec.

MS (FAB $^+$) m/z: 455 (84), 228 ($\text{M}+\text{H}^+$, 100)

20 $^1\text{H-NMR}$ (200 MHz, DMSO-d_6) ppm: 3.67 (2H, d), 4.23 (1H, t),
7.60 (1H, t), 7.72 (1H, dd), 7.91 (2H,
m), 8.50 (3H, broad s).

$\text{C}_{10}\text{H}_{11}\text{Cl}_2\text{NO}_2$ Calculated: C 45.49; H 4.20; N 5.30; Cl 26.89
Found: C 45.54; H 4.28; N 5.35; Cl 26.70

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(R,S)-2-amino-4-(4'-chlorophenyl)-4-oxo-butyric acid.HCl
obtained in 79% yield as colourless prisms, m.p. 204-
206°C

MS (FAB⁺) m/z: 455 (53.8), 228 (M+H⁺, 100)

5 ¹H-NMR (200 MHz, DMSO-d₆) ppm: 3.75 (2H, d), 4.30 (1H, t),
7.65 (2H, d), 7.98 (2H, d), 8.60 (3H,
broad s).

C₁₀H₁₁Cl₂NO₃ Calculated: C 45.49; H 4.20; N 5.30; Cl 26.89
Found: C 45.64; H 4.24; N 5.23; Cl 26.57

10 (R,S)-2-amino-4-(2'-bromophenyl)-4-oxo-butyric acid.HCl
(R,S)-2-amino-4-(3'-bromophenyl)-4-oxo-butyric acid.HCl
(R,S)-2-amino-4-(4'-bromophenyl)-4-oxo-butyric acid.HCl
(R,S)-2-amino-4-(4'-fluorophenyl)-4-oxo-butyric acid.HCl

(R,S)-2-amino-4-(2'-methylphenyl)-4-oxo-butyric acid.HCl
15 obtained in 96% yield as colourless prisms, m.p. 192-
193°C dec.

MS (FAB⁺) m/z: 415 (4), 316 (2), 208 (M+H⁺, 100)

¹H-NMR (200 MHz, DMSO-d₆) ppm: 2.42 (3H, s), 3.63 (2H, d),
2.28 (1H, t), 7.35 (2H, t), 7.52 (1H,
20 b), 7.81 (1H, d), 8.60 (1H, broad s).

C₁₁H₁₄ClNO₃ Calculated: C 54.26; H 5.79; N 5.75; Cl 14.56
Found: C 54.06; H 5.83; N 5.76; Cl 14.83

(R,S)-2-amino-4-(3'-methylphenyl)-4-oxo-butyric acid.HCl

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(R,S)-2-amino-4-(4'-methylphenyl)-4-oxo-butyric acid.HCl

(R,S)-2-amino-4-(2'-trifluoromethylphenyl)-4-oxo-butyric acid.HCl

obtained in 86% yield as colourless plates, m.p. 170°C
5 dec.

MS (FAB⁺) m/z: 523 (6), 262 (M+H⁺, 100)

(FAB⁻) m/z: 296 (63), 260 ([M-H]⁻, 100), 243 (61)

¹H-NMR (200 MHz, DMSO-d₆) ppm: 3.58 (1H, dd), 3.72 (1H,
dd), 4.52 (1H, t), 7.70-7.90 (4H, m),
10 8.60 (3H, broad s).

C₁₁H₁₁F₃ClNO₃ Calculated: C 44.37; H 3.72; N 4.70; Cl 11.93

Found: C 44.29; H 3.77; N 4.69; Cl 12.08

(R,S)-2-amino-4-(3'-trifluoromethylphenyl)-4-oxo-butyric acid.HCl

15 obtained in 93% yield as colourless plates, m.p. 164-165°C dec.

MS (FAB⁺) m/z: 262 (M+H⁺)

(FAB⁻) m/z: 296 (42), 260 ([M-H]⁻, 100), 243 (65).

¹H-NMR (200 MHz, DMSO-d₆) ppm: 3.82 (2H, d), 4.37 (1H, t),
20 7.80 (1H, t), 8.08 (1H, d), 8.26 (1H, s), 8.28 (1H, d), 8.60 (3H, broad s).

C₁₁H₁₁F₃ClNO₃ Calculated: C 44.37; H 3.72; N 4.70; Cl 11.93

Found: C 44.59; H 3.94; N 4.56; Cl 11.86

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(R,S)-2-amino-4-(4'-trifluoromethylphenyl)-4-oxo-butyric acid.HCl

obtained in 56% yield as colourless plates, m.p. 193-195°C dec.

5 MS (FAB⁺) m/z: 262 (M+H⁺)

¹H-NMR (200 MHz, DMSO-d₆) ppm: 3.80 (2H; m), 4.35 (1H, d),
7.95 (2H, d), 8.19 (2H, d), 8.51 (3H,
broad s), 13.80 (1H, broad s)

C₁₁H₁₁F₃ClNO₃ Calculated: C 44.37; H 3.72; N 4.70; Cl 11.93

10 Found: C 43.42; H 3.75; N 4.57; Cl 11.54

(R,S)-2-amino-4-(2'-4'-dichlorophenyl)-4-oxo-butyric acid.HCl

(R,S)-2-amino-4-(2'-5'-dichlorophenyl)-4-oxo-butyric acid.HCl

15 (R,S)-2-amino-4-(2',4'-dimethoxyphenyl)-4-oxo-butyric acid.HCl

(R,S)-2-amino-4-(2',5'-dimethoxyphenyl)-4-oxo-butyric acid.HCl

20 (R,S)-2-amino-4-(3',4'-dimethoxyphenyl)-4-oxo-butyric acid.HCl

(R,S)-2-amino-4-(3',5'-dimethoxyphenyl)-4-oxo-butyric acid.HCl

(R,S)-2-amino-4-(2'-methoxy-5'-bromophenyl)-4-oxo-butyric acid.HCl

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(R,S)-2-amino-4-(2'-methoxy-5'-fluorophenyl)-4-oxo-butyrlic acid.HCl

obtained in 83% yield as colourless prisms, m.p. 123-124°C dec.

5 MS (FAB⁺) m/z: 483 (7), 242 (M+H⁺, 100)

(FAB⁻) m/z: 276 (100), 240 ([M-H], 82), 223 (38)

¹H-NMR (200 MHz, DMSOd₆) ppm: 3.63 (2H, m), 3.90 (3H, s),
4.62 (2H, dd), 7.26 (1H, dd), 7.35-7.55
(2H, m), 8.50 (3H, broad s), 13.85 (1H,
10 broad s).

C₁₁H₁₃FCINO₄ Calculated: C 47.61; H 4.72; N 5.04; Cl 12.79

Found: C 47.23; H 4.75; N 4.95; Cl 12.62

(R,S)-2-amino-4-(3',4'-dichlorophenyl)-4-oxo-butyrlic acid.HCl

15 obtained in 74% yield as colourless prisms, m.p. 212-213°C dec.

C₁₀H₁₀Cl₂NO₃ Calculated: C 40.23; H 3.37; N 4.69; Cl 35.68

Found: C 40.14; H 3.45; N 4.53; Cl 34.27

¹H-NMR (200 MHz, DMSOd₆) ppm: 3.80 (2H, d), 4.28 (1H, t),
20 7.83 (1H, d), 7.98 (1H, d), 8.20 (1H,
s), 8.50 (3H broad s)

MS (FAB⁺) m/z: 262 (M+H)

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Example 4

Preparation of 4-(S)-[2-(2'-methoxyphenyl)-2-oxo-ethyl]-
5-oxo-3-benzyloxycarbonyl-oxazolidine

Mix (S)-3-(benzyloxycarbonyl)-5-oxo-4-oxazolidine acetyl
5 chloride (10 g, 34 mmol) and dry toluene (150 ml) at room
temperature. Add, under dry nitrogen atmosphere, (2'-
methoxyphenyl)trimethyl tin (10 g, 37 mmol), followed by
Bis(triphenylphosphine) palladium (II) dichloride (50 mg,
0.07 mmol).

10 Heat under stirring 8 hours, cool and wash the organic
phase with saturated sodium hydrogen carbonate solution
(3 x 50 ml), dry (Na_2SO_4) and evaporate the solvent in
vacuo.

Purify by silica gel flash chromatography (8 x 24 cm;
15 Hexane/Ethyl Ether 50%) to give the title compound as a
colourless oil (4.9 g; 38%).

$[\alpha]_D^{25^\circ\text{C}} = +45.5^\circ$ (C = 1.4; methanol)

¹H-NMR (200 MHz, DMSO-d_6) ppm: 3.48 (1H, dd), 3.80 (3H, s),
20 3.91 (1H, dd), 4.58 (1H, t), 5.12 (2H,
m), 5.28 (1H, d), 5.48 (1H, d), 7.02-
7.60 (9H, m).

MS (EI; 70 eV) m/z: 369 (M^{+b} , 13); 278 (46), 234 (23), 135
(100), 91 (81).

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Analogously, starting from (R)-3-(benzyloxycarbonyl)-5-oxo-4-oxazolidine acetyl chloride, the corresponding 4-(R)-[2-(2'-methoxyphenyl)-2-oxo-ethyl]-5-oxo-3-benzyloxy-carbonyl-oxazolidine

- 5 $[\alpha]_D^{25^\circ} = + 47.1^\circ$ (C = 1.4; methanol) may be prepared.

Example 5

Preparation of (S)-2-(N-benzyloxycarbonyl amino)-4-oxo-4-(2'-methoxyphenyl)butyric acid.

- 10 Dissolve 4-(S)-[2-(2'-methoxyphenyl)-2-oxo-ethyl]-5-oxo-3-benzyloxycarbonyl-oxazolidine (4.6 g, 18 mmol) in 95% ethanol (60 ml), cool to 0°C and add under stirring 1N sodium hydroxide (14 ml); stir for one hour at 0°C and five hours at room temperature.

- 15 Pour the resulting suspension into 2N hydrochloric acid (60 ml) at 0°C, then add water (60 ml) and extract with ethyl acetate (3 x 80 ml), dry (Na_2SO_4) and evaporate the solvent in vacuo.

- Purify by silica gel flash chromatography (4 x 12 cm; CH_2Cl_2 /ethanol 2%) to obtain the title compound (2.8 g; 63%) as a colourless oil.

$[\alpha]_D^{25^\circ} = + 15.36$ (C = 1.9; abs. EtOH).

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¹H-NMR (200 MHz; CDCl₃): 3.55 (1H, dd), 3.82 (1H, dd),
3.90 (3H, s), 4.78 (1H, m), 5.10 (2H,
s), 5.90 (1H, d), 6.98-7.51 (8H, m),
7.83 (1H, dd).

5 MS (FAB⁺) m/z: 358 (M+H⁺, 61), 340 (30), 314 (58), 135
(100).

Analogously, starting from 4-(R)-[2-(2'-methoxyphenyl)-2-
oxo-ethyl]-5-oxo-3-benzyloxycarbonyl-oxazolidine, the
corresponding (R)-2-(N-benzyloxycarbonylamino)-4-oxo-4-
10 (2'-methoxyphenyl) butyric acid
[α]_D^{25°C} = - 16.56° (C = 1.1; abs. EtOH) may be prepared.

Example 6

Preparation of (S)-2-amino-4-(2'-methoxyphenyl)-4-oxo-
15 butyric acid.HCl

Add (S)-2-(N-carbobenzyloxy amino)-4-oxo-4-(2'-methoxy-
phenyl)butanoic acid (1.8 g, 5 mmol), dissolved into
glacial acetic acid (10 ml), to 6N hydrochloric acid (60
ml) and warm the resulting solution at 70°C for 12 hours.
20 Cool and wash the obtained solution with ethyl ether (2
x 20 ml), then evaporate the aqueous phase in vacuo to
obtain a colourless solid which is recrystallized from
Ethanol/Ethyl acetate to give the title compound (0.8 g;

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60%) as colourless prisms, m.p. 130°C dec.

$[\alpha]_D^{25} = + 36.8^\circ$ (HCl 6N, C = 0.34)

MS (FAB⁺) m/z: 224 (M+H⁺; 100), 178 (11), 151 (38)

5 ¹H-NMR (200 MHz, DMSO-d₆) ppm: 3.60 (2H, d), 5.90 (3H, s),
4.26 (1H, m), 7.0-7.70 (4H, m), 8.40
(3H, broad s), 13.80 (1H, broad s).

C₁₁H₁₄ClNO₄ Calculated: C 50.87; H 5.43; N 5.39; Cl 13.65

Found: C 50.12; H 5.42; N 5.28; Cl 13.55

10 Analogously, starting from (R)-2-(N-benzylloxycarbonyl-
amino)-4-oxo-4-(2'-methoxyphenyl)butyric acid the
corresponding

(R)-2-amino-4-(2'-methoxyphenyl)-4-oxo-butyric acid.HCl

15 $[\alpha]_D^{25} = - 39.86^\circ$ (HCl 6H, C = 0.34)

C₁₁H₁₄ClNO₄ Calculated: C 50.87; H 5.43; N 5.39; Cl 13.65

Found: C 49.03; H 5.70; N 5.12; Cl 13.75

may be prepared.

Example 7

20 Preparation of (S)-2-(N-methoxycarbonyl amino)-4-oxo-4-
phenyl butyric acid.

To a suspension of anhydrous aluminium chloride (11.5 g,
87 mmol) in dry dichloromethane (70 ml), cooled at 0°C,
add nitromethane (5 ml, 87 mmol) on stirring, and under

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dry nitrogen atmosphere, followed by dry benzene (30 ml), then warm to room temperature and stir for one hour. Add S-(N-methoxycarbonyl)aspartic anhydride (6 g, 35 mmol) portionwise, at room temperature and bubbling dry
5 nitrogen through the solution.

Stir the obtained solution at room temperature for 4 hours, then warm to 40°C for 10 hours. Cool the reaction mixture and pour it into 37% hydrochloric acid/ice (100 ml/100 g), dilute with dichloromethane (100 ml) and wash
10 the organic phase with 2N hydrochloric acid (3 x 50 ml). Evaporate the solvent in vacuo and take up the residue in ethyl ether (80 ml), extract with saturated sodium hydrogen carbonate solution (3 x 30 ml), wash with ethyl ether (2 x 10 ml), then treat with 37% hydrochloric acid
15 at 0°C, on stirring, until pH is 3, extract the resulting suspension with ethyl acetate (3 x 30 ml) and dry (Na_2SO_4).

Evaporate the solvent in vacuo to obtain the title compound (5.5 g, 63%) as a colourless oil.

20 $[\alpha]_D^{25} = + 97.06^\circ$ (C = 1.35, chloroform)

MS (FAB⁺) m/z: 252 (M+H⁺, 100), 234 (45), 206 (50)

¹H-NMR (200 MHz, DMSO-d₆) ppm: 3.56 (1H, dd), 3.68 (3H, s),
3.78 (1H, dd), 4.75 (1H, m), 5.84 (1H,
25 d), 6.10 (1H, broad s), 7.4-7.68 (3H, m), 7.91 (2H, dd).

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Analogously, starting from (R)-N-methoxycarbonyl aspartic anhydride:

R-(2)-(N-methoxycarbonylamino)-4-oxo-4-phenyl-butyric acid

5 $[\alpha]_D^{25^\circ\text{C}} = -92.7^\circ$ (C = 1.38, chloroform) may be prepared.

Example 8

Preparation of (S)-2-amino-4-oxo-4-phenyl-butyric acid.HCl

10 Dissolve (S)-2-(N-methoxycarbonylamino)-4-oxo-4-phenyl-butyric acid (1.5 g, 6 mmol) into glacial acetic acid (10 ml) and add the resulting solution to 6N hydrochloric acid (50 ml).

Warm at 90°C 48 hours, then cool and evaporate in vacuo.

15 Crystallize the obtained solid from absolute ethanol/ethyl acetate to obtain the title compound (0.93 g; 72%) as colourless prisms, m.p. 190°C dec.

$[\alpha]_D^{25^\circ\text{C}} = +41.4^\circ$ (C = 0.3; HCl 6N)

20 MS (FAB⁺) m/z: 194 (M+H⁺, 100).

C₁₀H₁₂ClNO₃ Calculated: C 52.33; H 5.23; N 6.10; Cl 15.47

Found: C 51.10; H 5.29; N 6.18; Cl 15.70

Analogously, starting from (R)-2-(N-methoxycarbonylamino)-4-oxo-4-phenyl-butyric acid:

25 (R)-2-amino-4-oxo-4-phenyl-butyric acid.HCl

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$$[\alpha]_D^{25^\circ\text{C}} = + 42.8^\circ\text{C} \text{ (C = 0.2; 6N HCl)}$$

$\text{C}_{16}\text{H}_{12}\text{ClNO}_2$ Calculated: C 52.33; H 5.23; N 6.10; Cl 15.47

Found C 51.15; H 5.29; N 6.31; Cl 15.70

5 may be prepared.

Example 9

HPLC on chiral phase of (R,S)-2-amino-4-oxo-4-phenyl-butyric acid.HCl and (R,S)-amino-4-(2'-methoxyphenyl)-4-oxo-butyric acid.HCl.

10 Using CROWNPAK CR(+) (15 cm x 4 mm) (Daicel) at a temperature of 30°C ($\pm 1^\circ\text{C}$), and using aqueous HClO_4 (pH=2.0) as eluent at a flow of 0.8 ml/min, the above enantiomers (S)-2-amino-4-oxo-4-phenyl butyric acid.HCl and (R)-2-amino-4-oxo-4-phenyl butyric acid.HCl are
15 separated and detected (UV 210 nm) by injecting their aqueous solution at a concentration of 230 mcg/ml ($\approx 10^{-3}$ M), retention time: 11.82 min (R)-isomer, and 20.24 min (S)-isomer.

Analogously enantiomers of 2-amino-4-(2'-methoxyphenyl)-4-oxo butyric acid.HCl are separate using the same
20 column, operating at a temperature of 25°C ($\pm 1^\circ\text{C}$), eluting with aqueous HClO_4 (pH=2.5) at a flow of 1.0 ml/min, and injecting their solution of 260 mcg/ml in HClO_4 (pH=2.0), with UV detection at 210 nm.

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Retention time:

(R)-2-amino-4-(2'-methoxyphenyl)-4-oxo-butyric acid :
15.49 min and

(S)-2-amino-4-(2'-methoxyphenyl)-4-oxo-butyric acid:22.25
5 min.

Example 10

Preparation of (R,S)-methyl-2-(N-trifluoroacetamido)-4-oxo-4-(2'-methoxy-5'-chlorophenyl)butanoate.

To a suspension of anhydrous aluminium chloride (18 g,
10 135 mmol) in dry dichloromethane (250 ml), cooled at 0°C,
add nitromethane (10 ml) on stirring, followed by 4-
chloroanisole (11 ml, 90 mmol), then warm to room
temperature and stir under dry nitrogen atmosphere for 1
hour.

15 Add (R,S)-N-trifluoroacetyl aspartic anhydride (20 g, 90
mmol) portionwise, at room temperature, under dry
nitrogen atmosphere, and stir the reaction mixture for
two hours, then warm at 40°C for 10 hours.

Cool the reaction mixture at room temperature and pour
20 into 37% hydrochloric acid/ice (200 ml/200 g), dilute
with dichloromethane (200 ml), and wash the organic layer
with 2N hydrochloric acid (3 x 50 ml).

Evaporate the solvent in vacuo and take the residue up

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with Ethyl ether (100 ml), extract with saturated sodium hydrogen carbonate solution (3 x 50 ml), wash the collected aqueous layers with ethyl ether (2 x 20 ml), then treat with 37% hydrochloric acid, under vigorous stirring at 0°C, the aqueous phase until the pH is 5. 5 Extract the resulting suspension with Ethyl acetate (4 x 40 ml) and dry (Na₂SO₄).

Evaporate the solvent in vacuo to obtain a yellow oil (14 g), then dissolve it in acetone (150 ml) and add, on stirring at room temperature, anhydrous potassium carbonate (28 g, 0.2 mol), then treat with methyl iodide (12 ml, 0.2 mol). 10

Stir the reaction mixture for 6 hours at room temperature, then filter the inorganic salts and evaporate the solvent in vacuo. 15

Take the resulting oil up in ethyl acetate (100 ml) and wash it with saturated sodium hydrogen carbonate solution (2 x 20 ml), dry the organic phase with Na₂SO₄ and evaporate the solvent in vacuo to obtain the pure title compound as a light yellow solid (12.8 g; 88%), m.p. 20 76-77°C.

MS (EI; 70 eV) m/z: 367 (M⁺, 10), 335 (7), 308 (2), 254(4), 169 (100).

¹H-NMR (200 MHz; CDCl₃) ppm: 3.56 (1H, dd), 3.85 (1H, dd), 3.76 (3H, s), 3.92 (3H, s), 4.90 (1H, 25

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m), 6.93 (1H, d), 7.48 (1H, dd), 7.50 (1H, d).

Example 11

Preparation of (R,S)-2-amino-4-oxo-4-(2'-methoxy-5'-chlorophenyl)butyric acid

Dissolve (R,S) methyl-2-(N-trifluoroacetamide)-4-oxo-4-(2'-methoxy-5'-chlorophenyl)butyrate (8 g, 23 mmol) in 95% ethanol (180 ml), cool the resulting solution at 0°C, then treat with 1N sodium hydroxide (70 ml).

10 Stir at 0°C for one hour and at room temperature further 3 hours, then cool at 0°C and add 2N hydrochloric acid until pH is 6, the pure title compound precipitate on standing and cooling at 0°C, to give 3 g (51%) of colourless prisms, m.p. 147-148°C

15 ¹H-NMR (200 MHz, DMSO-d₆ + CF₃COOD) ppm: 3.58 (2H, d), 3.94 (3H, s), 4.35 (1H, t), 7.28 (1H, d), 7.62 (1H, dd), 7.71 (1H, d).

C₁₁H₁₂ClNO₄ Calculated: C 51.31; H 4.70; N 5.44; Cl 13.77

Found: C 49.92; H 4.98; N 4.93; Cl 12.85

20 Hydrochloride: m.p. 212-13°C

¹H-NMR (200 MHz, DMSO-d₆) ppm: 3.60 (2H, d), 3.98 (3H, s), 4.27 (1H, t), 7.25 (1H, d), 7.60-7.80 (m, 2H), 8.40 (3H broad s).

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MS (FAB⁺): m/z 258 [M⁺ H⁺]

Example 12

Preparation of (R,S)-2-(trifluoroacetamido)-4-oxo-4-(4'-fluorophenyl)butyric acid.

- 5 To a suspension of anhydrous aluminium chloride (23 g, 0.17 mol) in dry dichloromethane (400 ml), cooled at 0°C, add nitromethane (20 ml), on stirring and under dry nitrogen atmosphere, followed by 4-fluorobenzene (13 ml, 0.14 mol), then warm to room temperature and stir for an
- 10 hour.
- Add (R,S)-N-trifluoroacetyl aspartic anhydride (26.5 g, 0.12 mol) portionwise at room temperature, then stir the resulting solution at room temperature for 2 hours.
- Warm the reaction mixture at 40°C for 20 hours, on
- 15 stirring and under dry nitrogen atmosphere.
- Cool the reaction mixture and pour it into 37% hydrochloric acid/ice (200 ml/200 g), dilute with dichloromethane (200 ml), wash the organic layer with 2N hydrochloric acid (2 x 50 ml).
- 20 Evaporate the solvent in vacuo and take the residue up with ethyl ether (150 ml), extract the organic phase with saturated sodium hydrogen carbonate solution (3 x 50 ml),

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collect and cool at 0 °C the aqueous layers. then treat this aqueous solution. on cooling at 0 °C and stirring, with 37% hydrochloric acid to precipitate at pH 5 the title compound.

- 5 Recrystallization from ethyl ether/hexane provides the pure title compound (19 g, 52%) as colourless prisms, m.p. 153-54 °C.

MS (FAB⁻): 306 ([M-H]⁻, 79), 193 (100)

¹H-NMR (200 MHz, DMSO-d₆) ppm: 3.58 (2H, d), 4.79 (1H, q),
10 7.35 (m, 2H), 8.03 (2H, m), 9.70 (1H, d)

Example 13

Preparation of (R,S)-2-amino-4-oxo-4-(4'-fluorophenyl)-butyric acid.

Dissolve 2-N-trifluoroacetamido-4-oxo-(4'-fluorophenyl)
15 butyric acid (4 g, 13 mmol) in 95% ethanol (100 ml), cool the resulting solution at 0 °C, then treat with 1N sodium hydroxide (29 ml).

Stir at 0 °C for one hour, then at room temperature further 3 hours.

20 Cool the reaction mixture at 0 °C and add 2N hydrochloric acid until pH is 6, the title compound crystallize on standing as cream prisms (2.2 g, 81%), m.p. 200'-201 °C.

¹H-NMR (80 MHz, DMSO-d₆ + CF₃COOD) ppm: 3.65 (2H, d), 4.36

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(1H, t), 7.30 (2H, t), 8.08 (2H, dd)

 $C_{10}H_{11}FNO_2$ Calculated: C 56.92; H 4.78; N 6.64

Found: C 56.27; H 4.86; N 6.52

Hydrochloride: m.p. 181-82 C

5 1H -NMR (200 MHz, $DMSO-d_6$) ppm: 3.78 (2H, d), 4.30 (1H, t),
7.40 (2H, t), 8.10 (2H, dd), 8.50 (3H,
broad s).

MS (FAB⁺): m/z 212 (100), 123 (45) $C_{10}H_{11}FCINO_2$ Calculated: C 48.50; H 4.48; N 5.65; Cl 14.31

10 Found: C 48.07; H 4.47; N 5.53; Cl 14.62.

Example 14

Resolution of (R,S)-2-(N-benzyloxycarbonyl)-4-oxo-4-(2'-methoxyphenyl) butyric acid into its enantiomers by crystallization of its diastereoisomeric salt of
15 ephedrine.

Dissolve (R,S)-2-(N-benzyloxycarbonylamino)-4-oxo-4-(2'-methoxyphenyl)butyric acid (0.61 g, 1.7 mmoles) in dry ethyl ether (10 ml), warm the obtained solution at 30°C and add a solution obtained dissolving (-)-Ephedrine
20 (0.300 g, 1.8 mmoles) in dry ethyl ether (25 ml), warm the resulting suspension for 5 min, then cool to room temperature.

Filter the precipitate salt and wash it twice with dry

- 61 -

ethyl ether to obtain the ephedrine salt as colourless powder (0.87 g, 98%). $[\alpha]_D^{25} = -16.25^\circ \text{C}$ ($C=0.5$, abs. EtOH). Dissolve the obtained salt into ethyl acetate (40 ml), at
5 reflux temperature, by adding isopropanol (2 ml), then cool the obtained solution at room temperature. After standing at room temperature 72 hours, 0.192 g (44%) of colourless crystals ($[\alpha]_D^{25} = -30.56^\circ \text{C}$ ($C=0.5$, abs. EtOH);
10 m.p. $159-161^\circ \text{C}$) are obtained. The mother liquor is evaporated in vacuo to provide a colourless amorphous solid (0.66 g) named solid B.

Dissolve the above crystals in warm ethyl acetate (14 ml) and add absolute ethanol (5.5 ml), warm the suspension to
15 reflux for 5 minutes to complete dissolution, then cool to room temperature.

After standing at room temperature 16 hours, 0.113 g of colourless crystals ($[\alpha]_D^{25} = -32.0^\circ \text{C}$ ($C=0.65$, abs. EtOH);
20 m.p. $163-165^\circ \text{C}$) are separated.

Dissolve the above crystals (0.100 g) in warm ethanol (2 ml) then cool the obtained solution at room temperature. After standing at room temperature 16 hours 0.085 g (20%)
25 of colourless needles ($[\alpha]_D^{25} = -39.9^\circ \text{C}$ ($C=0.1$, abs. EtOH); m.p. $166-167^\circ \text{C}$) are separated.

$^1\text{H-NMR}$ (80 MHz; DMSO-d_6) ppm: 0.8 (3H, d), 2.5 (3H, s),
3.0-3.4 (3H, m), 3.85 (3H, s), 4.25 (1H, q), 5.0 (2H, s), 5.05 (1H, d), 6.9-7.6
30 (14H, m).

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$C_{26}H_{34}N_2O_7$ Calculated: C 66.70; H 6.56; N 5.36

Found: C 66.52; H 6.64; N 5.28

Dissolve the above salt (0.070 g, 0.13 mmol) in 2N hydrochloric acid (12 ml), and extract with ethyl acetate (4 x 10 ml), wash the collected organic extracts with 0.5N hydrochloric acid (2 x 3 ml), and dry (Na_2SO_4), evaporate the solvent to dryness in vacuo to obtain (S)-(+)-2-(N-carbobenzyloxy amino)-4-(2'-methoxyphenyl)-4-oxo-butyric acid (40 mg) as a colourless oil ($[a]_D^{25} = +17.82$ (C=0.4, abs.EtOH)).

1H -NMR (80 MHz; $CDCl_3$) ppm: 3.65 (2H, d), 3.90 (3H, s), 4.45 (1H, m), 5.20 (2H, s), 6.0 (1H, d), 7.0 (2H, m), 7.35 (5H, s), 7.50 (1H, m), 7.85 (1H, dd), 9.50 (1H, broad s).

Dissolve the above solid B (0.600 g, 1.1 mmol) into 2N hydrochloric acid (20 ml) and extract with ethyl acetate (4 x 10 ml), wash the collected organic extracts with 0.5N hydrochloric acid (2 x 5 ml), dry (Na_2SO_4) and evaporate to dryness to obtain 0.350 g (0.98 mmol) of enriched (R)-2-(N-carbobenzyloxy amino)-4-(2'-methoxyphenyl)-4-oxo-butyric acid.

Dissolve the above acid into warm ethyl acetate (25 ml), then add under stirring (+)-ephedrine (165 mg, 1 mmol), warm at 60°C for 10 min, then cool to room temperature. After standing at room temperature 16 hours 0.274 g of

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colourless needles ($[\alpha]_D^{25^\circ\text{C}} = + 33.6^\circ\text{C}$ ($C=0.5$, EtOH)),
m.p. $165-66^\circ\text{C}$, are separated.

Dissolve the above crystals in absolute ethanol (3 ml) on
warming at reflux, then cool at $+5^\circ\text{C}$, on standing 12
hours, 0.103 g of colourless needles are separated
($[\alpha]_D^{25^\circ\text{C}} = + 37.2^\circ\text{C}$ ($C=0.1$, abs. EtOH)), m.p. $165-66^\circ\text{C}$.

Example 15

10 Capsule, each weighing 0.230 g and containing 50 mg of
the active substance can be prepared as follows:

Composition for 500 capsules:

(R,S)-2-amino-4-(2'-methoxyphenyl)-4-

oxo-butyric acid 25 g

15 Lactose 80 g

Corn starch 5 g

Magnesium stearate 5 g

This formulation can be encapsulated in two hard gelatin
capsules of two pieces each with each capsule weighing

20 0.230 g.

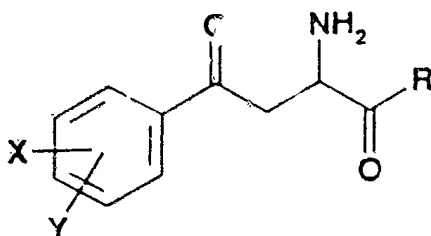
Example 16

Intramuscular injection of 50 mg/ml

A pharmaceutical injectable composition can be
manufactured dissolving 50 g of (R,S)-2-amino-4-(2'-
methoxyphenyl)-4-oxo-butyric acid. HCl in sterile
25 propyleneglycol (1000 ml) and sealed in 1-5 ml ampoules.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. Use of derivatives of 2-amino-4-phenyl-4-oxo-butyric acid which act as kynureninase enzyme inhibitors and/or kynurenine-3-hydroxylase enzyme inhibitors, having the following formula (I):



(I)

wherein

each of the groups X and Y is, independently, hydrogen, halogen, trifluoromethyl, hydroxy, C_1-C_6 alkyl, benzyl, C_6-C_{10} aryl, $-OR'$, $-SR'$, $-\overset{O}{\overset{||}{S}}R'$ or $\overset{O}{\overset{||}{S}}P'$,

in which R' is C_1-C_6 alkyl or benzyl; and

R is hydroxy, amino, hydroxylamine, $-OR'$, $-NHR'$, $\begin{smallmatrix} R' \\ \diagup \\ N \\ \diagdown \\ R' \end{smallmatrix}$ or $-NHOR'$, in which R' is as defined above,

either as single isomers or a mixture of isomers, and the pharmaceutically acceptable salts thereof,

in the prevention and/or in the treatment of neurodegenerative diseases.

2. Use of compounds of formula (I) and pharmaceutically acceptable salts thereof according to claim 1 in the

preparation of a medicament useful in the prevention and/or in the treatment of neurodegenerative diseases.

- 5 3. A compound of formula (I) according to claim 1, either as a single isomer or a mixture of isomers or as a pharmaceutically acceptable salt thereof, when used in the prevention or treatment of Huntington's chorea, Alzheimer's disease, Parkinson's disease, dementia caused by acquire immunodeficiency syndrome (AIDS), infarctual dementia, cerebral ischemia, cerebral hypoxia or epilepsy.

10

4. Use of a compound selected from the group consisting of:

2-amino-4-phenyl-4-oxo-butyric acid;

2-amino-4-(2'-methoxyphenyl)-4-oxo-butyric acid;

15 2-amino-4-(2'-fluorophenyl)-4-oxo-butyric acid;

2-amino-4-(4'-methoxyphenyl)-4-oxo-butyric acid;

2-amino-4-(2'-methylphenyl)-4-oxo-butyric acid;

2-amino-4-(3'-methoxyphenyl)-4-oxo-butyric acid;

20 2-amino-4-(2'-trifluoromethylphenyl)-4-oxo-butyric acid;

2-amino-4-(3'-trifluoromethylphenyl)-4-oxo-butyric acid;

2-amino-4-(4'-trifluoromethylphenyl)-4-oxo-butyric acid;

2-amino-4-(4'-chlorophenyl)-4-oxo-butyrlic acid;

2-amino-4-(3'-chlorophenyl)-4-oxo-butyrlic acid;

2-amino-4-(2'-chlorophenyl)-4-oxo-butyrlic acid;

2-amino-4-(3'-fluorophenyl)-4-oxo-butyrlic acid;

5 2-amino-4-(2'-methoxy-5'-fluorophenyl)-4-oxo-butyrlic acid;

2-amino-4-(3',4'-dichlorophenyl)-4-oxo-butyrlic acid;

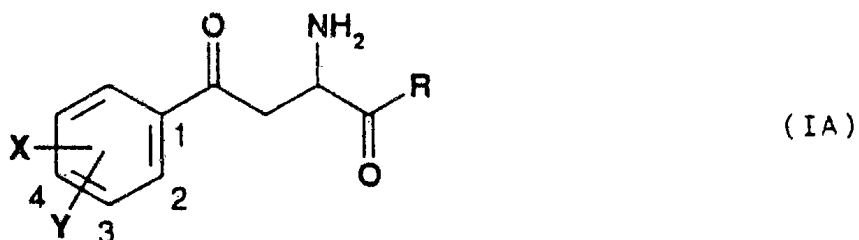
2-amino-4-(2'-methoxy-5'-chlorophenyl)-4-oxo-butyrlic acid; and

10 2-amino-4-(2'-methoxy-5'-bromophenyl)-4-oxo-butyrlic acid;

either as a single isomer or a mixture of isomers, and the pharmaceutically acceptable salts thereof,

15 in the prevention and/or in the treatment of neurodegenerative diseases.

5. A compound of formula (IA)



wherein

20 each of the groups X and Y is, independently, hydrogen, halogen, trifluoromethyl, hydroxy, C₁-C₃,

alkyl, benzyl, C₆-C₁₀ aryl, -OR', -SR', $\begin{array}{c} \text{O} \\ \parallel \\ \text{SR}' \end{array}$ or $\begin{array}{c} \text{O} \\ \parallel \\ \text{SR}' \\ \parallel \\ \text{O} \end{array}$.

in which R' is C₁-C₆ alkyl or benzyl; and

R is hydroxy, -OR', amino, -NHR', $\begin{array}{c} \text{R}' \\ \diagup \\ \text{N} \\ \diagdown \\ \text{R}' \end{array}$, hydroxyl-amine or -NHOR', in which R' is as defined above:

5 provided that R is not hydroxy when:

- (i) X and Y are simultaneously hydrogen; or
- (ii) X and Y are in positions 3 and 4 of the phenyl ring and are simultaneously a hydroxy group or a -CR' group in which R' is methyl; or
- 10 (iii) one of the groups X and Y is hydrogen and the other is in position 4 of the phenyl ring and is hydroxy, chlorine, fluorine, methyl, n-propyl, or methoxy;

and provided that,

- 15 (iv) when R is OR', in which R' is C₁-C₆ alkyl, X and Y are not both methoxy groups or hydrogen atoms;

either as single isomer or as a mixture of isomers and the pharmaceutically acceptable salts thereof.

6. A compound of formula (IA) according to claim 5, wherein

R is hydroxy and wherein

- 20 (a) one of the groups X and Y is hydrogen and the other is C₁-C₆ alkyl or trifluoromethyl in position 2, 3 or 4 of the phenyl ring, provided that when the C₁-C₆ alkyl is in position 4 of the phenyl ring, it is neither

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methyl nor n-propyl; or

5 (b) one of the groups X and Y is hydrogen and the other is a halogen atom in position 2, 3 or 4 of the phenyl ring, provided that when the halogen is in position 4 of the phenyl ring, it is neither chlorine nor fluorine; or

(c) one of the groups X and Y is hydrogen and the other is -OR', in which R' is C₁-C₆ alkyl, in position 2, 3 or 4 of the phenyl ring, provided
10 that when -OR' is in position 4 of the phenyl ring, the C₁-C₆ alkyl is not methyl; or

(d) one of the groups X and Y is OR' in which R' is C₁-C₆ alkyl and the other is halogen;
either as single isomer or as mixture of isomers and
15 the pharmaceutically acceptable salts thereof.

7. A compound, in form of a single isomer or of a mixture of isomers, which is a compound selected from the group consisting of:

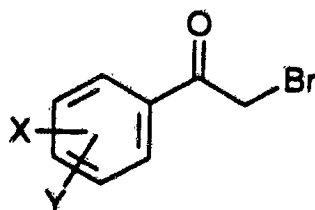
2-amino-4-(2'-methoxyphenyl)-4-oxo-butyric acid,
20 2-amino-4-(3'-methoxyphenyl)-4-oxo-butyric acid;
2-amino-4-(2'-fluorophenyl)-4-oxo-butyric acid;
2-amino-4-(3'-fluorophenyl)-4-oxo-butyric acid;
2-amino-4-(2'-chlorophenyl)-4-oxo-butyric acid;
2-amino-4-(3'-chlorophenyl)-4-oxo-butyric acid;
25 2-amino-4-(3',4'-dichlorophenyl)-4-oxo-butyric acid;

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- 2-amino-4-(2'-methylphenyl)-4-oxo-butyric acid;
2-amino-4-(2'-trifluoromethylphenyl)-4-oxo-butyric
acid;
2-amino-4-(3'-trifluoromethylphenyl)-4-oxo-butyric
5 acid;
2-amino-4-(4'-trifluoromethylphenyl)-4-oxo-butyric
acid;
2-amino-4-(2'-methoxy-5'-bromophenyl)-4-oxo-butyric
acid;
10 2-amino-4-(2'-methoxy-5'-chlorophenyl)-4-oxo-butyric
acid;
2-amino-4-(2'-methoxy-5'-fluorophenyl)-4-oxo-butyric
acid;
and the pharmaceutically acceptable salts thereof.

- 15 8. A process for preparing a compound of formula (I)
according to claim 1 or of a compound of formula (IA)
according to claim 5 which comprises:
(A) reaction of a compound of formula (II)

20



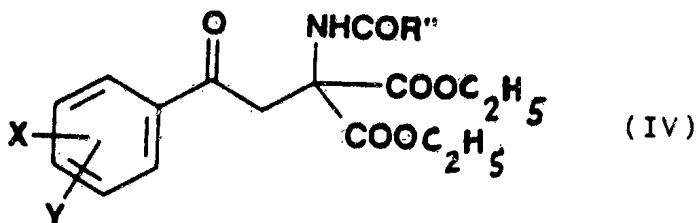
(II)

- 70 -

wherein X and Y are as defined in formula (I) according to claim 1 or in formula (IA) according to claim 5, with an alkali metal or alkaline-earth metal salt of a compound of formula (III)



wherein R'' is hydrogen or methyl, so obtaining a compound of formula (IV)



wherein X, Y and R'' are as defined above;

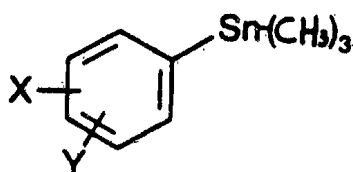
- (B) treatment of a compound of formula (IV) with concentrated halogenidric acid, so obtaining a compound of formula (I) or (IA) wherein X and Y are as defined above and R is hydroxy;
- (C) optional conversion of a compound of formula (I) or (IA) into another compound of formula (I) or (IA) in which R is other than hydroxy;
- (D) optional salification of a compound of formula (I) or (IA);

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(E) optional separation of an isomeric mixture of a compound of formula (I) or (IA) into single isomers.

9. A process for preparing a single (R) or (S) enantiomer of a compound of formula (I) according to claim 1 or of formula (IA) according to claim 5, which comprises:
- a) reacting a compound of formula (V)

10

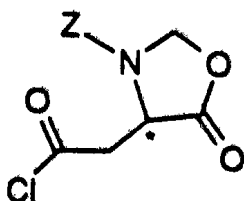


(V)

wherein

- X and Y are as defined in formula (I) according to claim 1 or in formula (IA) according to claim 5, with a single (R) or (S) enantiomer of a compound of formula (VI)

15



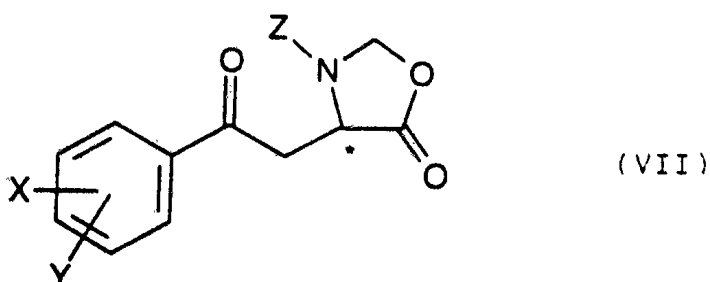
(VI)

- 72 -

wherein

Z is a suitable amino protecting group, so obtaining a single (R) or (S) enantiomer of a compound of formula (VII)

5

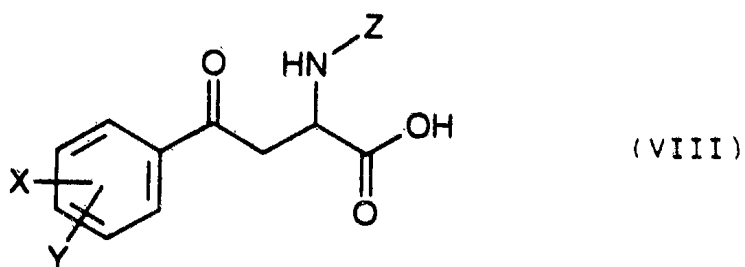


wherein

X, Y and Z are as defined above;

10

b) deprotecting a compound of formula (VII) so obtaining a single (R) or (S) enantiomer of a compound of formula (VIII)



wherein

X, Y and Z are as defined above; and

15

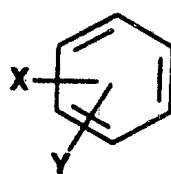
c) further deprotecting a compound of formula (VIII) so obtaining a single (R) or (S) enantiomer of a compound of formula (I) or (IA) which, depending on the reaction conditions, is a free amino acid or its salt; the (R) or (S) configuration of a

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compound of formula (VI) being retained throughout the whole process leading to the compounds of formula (I) or (IA).

10. A process for preparing a compound of formula (I) according to claim 1 or of formula (IA) according to claim 5, as single (R) or (S) enantiomer or as a racemic mixture, which comprises:

a') reacting a compound of formula (IX)

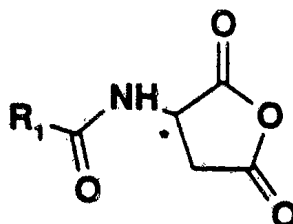


(IX)

10

wherein

X and Y are as defined in formula (I) according to claim 1 or in formula (IA) according to claim 5, with a compound of formula (X)

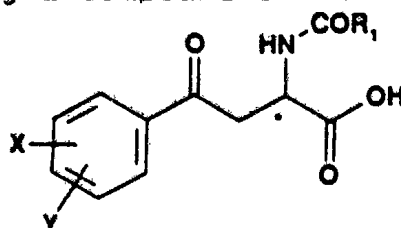


(X)

15

wherein

R₁ is hydrogen, methyl, trifluoromethyl, C₁-C₃ alkoxy or benzyloxy, either as a single (R) or (S) enantiomer or as racemic mixture, so obtaining a compound of formula (XI)



(XI)

20

wherein

X, Y and R₁ are as defined above, either as a single (R) or (S) enantiomer or as racemic mixture;

- 5 b') converting a compound of formula (XI) either as a single (R) or (S) enantiomer or as racemic mixture into a single (R) or (S) enantiomer or racemic mixture of a compound of formula (I) or (IA) wherein X and Y are as defined above and R
- 10 is hydroxy, and, if desired, converting a compound of formula (I) or (IA) wherein R is hydroxy into compound of formula (I) or (IA) wherein R is other than hydroxy.

11. A pharmaceutical composition comprising a carrier
- 15 and/or a pharmaceutically acceptable diluent and, as an active substance, a compound of formula (I) as defined in claim 1, or of formula (IA) according to claim 5, either as a single isomer or as a mixture of isomers or a pharmaceutically acceptable salt thereof.

12. A compound according to claim 5 substantially as herein described with reference to any one of the Examples.

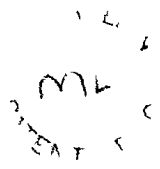
5 13. A process for preparing a compound of formula (I) as defined in claim 1 or a compound of formula (IA) as defined in claim 5 substantially as herein described with reference to any one of the Examples.

10 14. A pharmaceutical composition substantially as herein described with reference to Example 15 or Example 16.

Dated this 28th day of February 1997

PHARMACIA & UPJOHN S.p.A.
By their Patent Attorney
GRIFFITH HACK

15



INTERNATIONAL SEARCH REPORT

Inte onal Application No
PCT/EP 94/02280

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 C07C229/36 A61K31/195

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 C07C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO,A,92 18003 (UNIVERSITY OF GEORGIA RESEARCH FOUNDATION) 29 October 1992 see abstract; claims ---	1-7, 11
A	EP,A,0 501 378 (MERRELL DOW PHARMACEUTICALS) 2 September 1992 see page 16, line 19 - line 49; claims; examples 3-6 --- -/--	1-7, 11

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

5 October 1994

Date of mailing of the international search report

13. 10. 94

Name and mailing address of the ISA

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Authorized officer

Seufert, G

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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