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[54]	Title:	INTERNAL COMBUSTION ENGINE AND STRADDLE-TYPE VEHICLE EQUIPPED WITH THE ENGINE	
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[57]	Abstract:	<p>A single-cylinder internal combustion engine having a knock sensor mounted thereto can suppress a temperature rise of the knock sensor and at the same time detect knocking with high accuracy. An engine (10) has a cylinder block (12) having a cylinder (15) formed therein, and a cylinder head (13) connected to the cylinder block (12). On a surface of the cylinder block (12) and the cylinder head (13), one or more fins (33) protruding from the surface are provided. On the surface of the cylinder block (12), a sensor mounting boss (40) protruding from the surface and being continuous to a portion of the one or more fins (33) is provided. A knock sensor for detecting knocking is mounted to the sensor mounting boss (40).</p>	

**INTERNAL COMBUSTION ENGINE AND STRADDLE-TYPE VEHICLE EQUIPPED
WITH THE ENGINE
DESCRIPTION**

TECHNICAL FIELD

5 The present invention relates to an internal combustion engine fitted with a sensor for detecting knocking. The invention also relates to a straddle-type vehicle equipped with the engine.

BACKGROUND ART

10 An internal combustion engine can cause knocking in some cases, depending on its operating conditions. Knocking should be avoided as much as possible because it results in, for example, unusual noise and performance degradation of the internal combustion engine. Conventionally, it is known that a sensor for detecting knocking, that is, a knock sensor, is fitted to an internal combustion engine. It is also
15 known that, upon detecting knocking by the knock sensor, an action such as changing ignition timing is taken.

 In order to detect knocking with high accuracy, it is preferable to dispose the knock sensor at a position near the location at which knocking occurs. JP 2004-301106 A discloses a water-cooled engine in which a knock sensor is fitted to a
20 cylinder block.

 A water-cooled engine needs a flow passage for coolant, i.e., a water jacket, to be formed in, for example, a cylinder block and a cylinder head. It also requires, for example, a pump for conveying the coolant and a radiator for cooling the coolant. For this reason, the structure of the water-cooled engine tends to be complicated.

25 A straddle-type vehicle equipped with a single-cylinder internal combustion engine (hereinafter referred to as a "single-cylinder engine") is known, such as represented by a relatively small-sized motorcycle. The single-cylinder engine has the advantage that it has a simpler structure than the multi-cylinder engine. To fully exploit the advantage, the single-cylinder engine is desired to have a relatively simple
30 cooling structure. For that reason, conventionally, fins are provided on the cylinder block or the cylinder head so that at least a portion of the cylinder block or the cylinder head can be cooled by air.

SUMMARY OF INVENTION

35 **TECHNICAL PROBLEM**

 In the air-cooled engine provided with fins, the cylinder block and so forth are cooled from the surface. On the contrary, in the water-cooled engine, the cylinder

16 MAY -2 PB 53

block and so forth are cooled from a water jacket disposed inside the surface. The knock sensor is disposed on a boss provided on the surface of the engine. This means that, when the boss is provided for the air-cooled engine provided with fins, engine cooling becomes insufficient, and consequently, cooling of the knock sensor
5 may become insufficient. In other words, when the above-described conventional technique, in which it is assumed that cooling is done from the inside of the surface of the engine, is applied to the air-cooled engine, the temperature of the knock sensor may become too high, degrading the reliability of the knock sensor. In contrast, if the knock sensor is disposed at a location far from the location at which
10 knocking occurs in order to dispose the knock sensor at a location at which the temperature is as low as possible, it will be difficult to detect knocking with high accuracy.

It is an object of the present invention to make it possible to detect knocking with high accuracy in a single-cylinder internal combustion engine fitted with a knock
15 sensor while suppressing the temperature rise of the knock sensor.

SOLUTION TO PROBLEM

The internal combustion engine according to the present invention is a single-cylinder internal combustion engine for a vehicle comprising: a cylinder block having
20 a cylinder formed therein; a cylinder head connected to the cylinder block; one or more fins protruding from a surface of at least one of the cylinder block and the cylinder head; a sensor mounting boss protruding from the surface and being continuous to a portion of the one or more fins; and a sensor for detecting knocking, mounted to the sensor mounting boss.

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ADVANTAGEOUS EFFECTS OF INVENTION

The present invention makes it possible to detect knocking with high accuracy in a single-cylinder internal combustion engine fitted with a knock sensor while suppressing the temperature rise of the knock sensor.

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BRIEF DESCRIPTION OF DRAWINGS

Fig. 1 is a left side view of a motorcycle according to a first embodiment;

Fig. 2 is a cross-sectional view taken along line II-II of Fig. 1;

Fig. 3 is a right side view illustrating a portion of an engine according to the first
35 embodiment;

Fig. 4 is a cross-sectional view taken along line IV-IV in Fig. 2, illustrating a fin, a boss, etc.;

Fig. 5 is a view illustrating the boss and a portion of the fin, viewed from an axial direction of the boss;

Fig. 6 is a cross-sectional view schematically illustrating a cross section of the boss, a sensor, and a bolt;

5 Fig. 7 is a cross-sectional view corresponding to Fig. 2, illustrating an engine unit according to a second embodiment;

Fig. 8 is a cross-sectional view corresponding to Fig. 4, illustrating a fin, a boss, etc. according to a third embodiment;

10 Fig. 9 is a cross-sectional view corresponding to Fig. 2, illustrating an engine unit according to a fourth embodiment; and

Fig. 10 is a left side view of a motorcycle according to a fifth embodiment.

DESCRIPTION OF EMBODIMENTS

FIRST EMBODIMENT

15 As illustrated in Fig. 1, the straddle-type vehicle according to first embodiment is a scooter type motorcycle 1. Although the motorcycle 1 is one example of the straddle-type vehicle according to the present invention, the straddle-type vehicle according to the present invention is not limited to the scooter type motorcycle 1. The straddle-type vehicle according to the present invention may be any other type of
20 motorcycle, such as a moped type motorcycle, an off-road type motorcycle, or an on-road type motorcycle. In addition, the straddle-type vehicle according to the present invention is intended to mean any type of vehicle on which a rider straddles to ride, and it is not limited to a two-wheeled vehicle. The straddle-type vehicle according to the present invention may be, for example, a three-wheeled vehicle that changes its
25 traveling direction by leaning the vehicle body. The straddle-type vehicle according to the present invention may be other type of straddle-type vehicle such as an ATV (All Terrain Vehicle).

In the following description, the terms "front," "rear," "left," and "right" respectively refer to front, rear, left, and right as defined based on the perspective of
30 the rider of the motorcycle 1. Reference characters F, Re, L, and R in the drawings indicate front, rear, left, and right, respectively.

The motorcycle 1 has a vehicle body 2, a front wheel 3, a rear wheel 4, and an engine unit 5 for driving the rear wheel 4. The vehicle body 2 has a handlebar 6, which is operated by the rider, and a seat 7, on which the rider is to be seated. The
35 engine unit 5 is what is called a unit swing type engine unit, and it is supported by a body frame, not shown in the drawings, so that it can pivot about a pivot shaft 8. The engine unit is supported so as to be swingable relative to the body frame.

Fig. 2 is a cross-sectional view taken along line II-II of Fig. 1. As illustrated in Fig. 2, the engine unit 5 includes an engine 10, which is one example of the internal combustion engine according to the present invention, and a V-belt type continuously variable transmission (hereinafter referred to as "CVT") 20. The CVT 20 is one example of a transmission. In the present embodiment, the engine 10 and the CVT 20 integrally form the engine unit 5, but it is of course possible that the engine 10 and a transmission may be separated from each other.

The engine 10 is an engine that has a single cylinder, in other words, a single-cylinder engine. The engine 10 is a four-stroke engine, which repeats an intake stroke, a compression stroke, a combustion stroke, and an exhaust stroke, one after another. The engine 10 has a crankcase 11, a cylinder block 12 extending frontward from the crankcase 11, a cylinder head 13 connected to a front portion of the cylinder block 12, and a cylinder head cover 14 connected to a front portion of the cylinder head 13. A cylinder 15 is formed inside the cylinder block 12.

The cylinder 15 may be formed by a cylinder liner inserted in the body of the cylinder block 12 (i.e., in the portion of the cylinder block 12 other than the cylinder 15) or may be integrated with the body of the cylinder block 12. In other words, the cylinder 15 may be formed either separably or inseparably from the body of the cylinder block 12. A piston, not shown in the drawings, is accommodated slidably in the cylinder block 15.

The cylinder head 13 covers a front portion of the cylinder 15. A recessed portion, not shown in the drawings, and an intake port and an exhaust port, also not shown in the drawings, that are connected to the recessed portion are formed in the cylinder head 13. The top face of the piston, the inner circumferential surface of the cylinder 15, and the recessed portion together form a combustion chamber. The piston is coupled to a crankshaft 17 via a connecting rod 16. The crank shaft 17 extends leftward and rightward. The crank shaft 17 is accommodated in the crankcase 11.

In the present embodiment, the crankcase 11, the cylinder block 12, the cylinder head 13, and the cylinder head cover 14 are separate parts, and they are fitted to each other. However, they may not be separate parts but may be integrated with each other as appropriate. For example, the crankcase 11 and the cylinder block 12 may be formed integrally with each other, or the cylinder block 12 and the cylinder head 13 may be formed integrally with each other. Alternatively, the cylinder head 13 and the cylinder head cover 14 may be formed integrally with each other.

The CVT 20 has a first pulley 21, which is a driving pulley, a second pulley 22, which is a driven pulley, and a V-belt 23 wrapped around the first pulley 21 and

the second pulley 22. A left end portion of the crankshaft 17 protrudes to the left from the crankcase 11. The first pulley 21 is fitted to the left end portion of the crankshaft 17. The second pulley 22 is fitted to a main shaft 24. The main shaft 24 is coupled to a rear wheel shaft 25 via a gear mechanism, which is not shown in the drawings. Fig. 2 depicts the state in which the transmission ratio for a front portion of the first pulley 21 and that for a rear portion of the first pulley 21 are different from each other. The second pulley 22 has the same configuration. A transmission case 26 is provided on the left of the crankcase 11. The CVT 20 is accommodated in the transmission case 26.

10 An alternator 27 is provided on a right side portion of the crankshaft 17. A fan 28 is secured to a right end portion of the crankshaft 17. The fan 28 rotates with the crankshaft 17. The fan 28 is formed such as to suck air to the left by rotating. An air shroud 30 is disposed on the right of the crankcase 11. The alternator 27 and the fan 28 are accommodated in the air shroud 30. The air shroud 30 and the fan 28 are one example of an air guide member that guides air mainly to the cylinder block 12 and the cylinder head 13. A suction port 31 is formed in the air shroud 30. The suction port 31 is positioned on the right of the fan 28. As indicated by arrow A in Fig. 2, the air sucked by the fan 28 is introduced through the suction port 31 into the air shroud 30 and is supplied to, for example, the cylinder block 12 and the cylinder head 13.

20 Fig. 3 is a right side view illustrating a portion of the engine 10. As illustrated in Fig. 3, the air shroud 30 extends frontward along the cylinder block 12 and the cylinder head 13. The air shroud 30 covers right side portions of the cylinder block 12 and the cylinder head 13. In addition, the air shroud 30 partially covers upper and lower portions of the cylinder block 12 and the cylinder head 13.

25 As illustrated in Fig. 3, the engine 10 according to the present embodiment is a type of engine in which the cylinder block 12 and the cylinder head 13 extend in a horizontal direction or in a direction inclined slightly upward with respect to a horizontal direction toward the front, that is, what is called a horizontally mounted type engine. Reference character L1 represents the line that passes through the center of the cylinder 15 (see Fig. 2, the line is hereinafter referred to as the "cylinder axis"). The cylinder axis L1 extends in a horizontal direction or in a direction slightly inclined from a horizontal direction. It should be noted, however, that the direction of the cylinder axis L1 is not particularly limited. For example, the inclination angle of the cylinder axis L1 with respect to the horizontal plane may be from 0° to 15°, or may be greater.

The engine 10 according to the present embodiment is an air-cooled engine, the entire body of which is cooled by air. As illustrated in Fig. 2, a plurality of cooling fins 33 are formed on the cylinder block 12 and the cylinder head 13. However, the engine 10 may be an engine that has the cooling fins 33 but a portion of which is cooled by coolant. In other words, the engine 10 may be an engine a portion of which is cooled by air but another portion of which is cooled by coolant.

Although the specific shape of the fins 33 is not particularly limited, the fins 33 of the engine 10 according to the present embodiment are formed in the following shape. The fins 33 according to the present embodiment protrude from the surfaces of the cylinder block 12 and the cylinder head 13 and extend so as to be orthogonal to the cylinder axis L1. In other words, the fins 33 extend in a direction orthogonal to the surfaces of the cylinder block 12 and the cylinder head 13. The fins 33 are arrayed in a direction along the cylinder axis L1. Gaps are provided between adjacent fins 33. The gap between the fins 33 may be uniform or may not be uniform.

In the present embodiment, the fins 33 that are formed on the cylinder block 12 are formed over the top face 12a, the right face 12b, and the bottom face 12c (see Fig. 3) of the cylinder block 12. The fins 33 that are formed on the cylinder head 13 are formed over the top face, the right face, the bottom face, and the left face of the cylinder head 13. The fins 33, however, may be formed on at least a portion of the top face, the right face, the bottom face, and the left face of each of the cylinder block 12 and the cylinder head 13, and the position is not particularly limited. The fins 33 may be formed either only on the cylinder block 12 or only on the cylinder head 13.

The thicknesses of the plurality of fins 33 are equal to each other. However, the fins 33 may have different thicknesses one from another. Each one of the fins 33 may have a uniform thickness irrespective of the location therein or may have different thicknesses from one location therein to another. In other words, the thickness of each of the fins 33 may be locally different.

In the present embodiment, each of the fins 33 may be formed in a flat plate shape so that the surface of the fin 33 is a flat surface. However, the fin 33 may be curved, and the surface of the fin 33 may be a curved surface. In addition, the shape of the fin 33 is not limited to a flat plate shape, and the fin 33 may have various other shapes such as needle shapes and hemispherical shapes. When the fin 33 is formed in a flat plate shape, the fin 33 does not need to extend in a direction orthogonal to the cylinder axis L1 but may extend in a direction parallel to the cylinder axis L1. Alternatively, the fin 33 may extend in a direction inclined with respect to the

cylinder axis L1. The plurality of the fins 33 may extend either in the same direction or in different directions from each other.

As illustrated in Fig. 2, a sensor mounting boss 40 is formed on the top face 12a of the cylinder block 12. The boss 40 is disposed above the cylinder block 12. In other words, the boss 40 is disposed above the engine body (that is, the portion of the engine 10 excluding the boss 40). As viewed in plan, the boss 40 is disposed at a position that overlaps with the engine body. As will be described later, an intake pipe 35 is connected to the top face of the cylinder head 13. The boss 40 is formed on a face of the cylinder block 12 that corresponds to the face of the cylinder head 13 to which the intake pipe 35 is connected. It is also possible to form the boss 40 on the cylinder head 13. The boss 40 may be formed on the top face of the cylinder head 13, or may be formed on the face of the cylinder head 13 to which the intake pipe 35 is connected.

In Fig. 2, reference numeral 19 an intake port. Although not shown in the drawings, the intake port extends obliquely downward and rearward, forming a curve. As illustrated in Fig. 2, the right end of the boss 40 is positioned more to the right than the left end of the intake port 19, and the left end of the boss 40 is positioned more to the left than the right end of the intake port 19. That is, at least a portion of the boss 40 and at least a portion of the intake port 19 are disposed at an aligned position with respect to the left-right direction. In other words, at least a portion of the boss 40 and at least a portion of the intake port 19 are lined up, one in front and the other behind. Here, when viewed from a direction orthogonal to the cylinder axis L1, both the center of the boss 40 and the center of the intake port 19 are positioned on the cylinder axis L1. Thus, at least a portion of the boss 40 and at least a portion of the intake port 19 are at an aligned position with respect to the left-right direction so that a knock sensor 41 to be mounted to the boss 40 can be protected by the intake port 19 from a flying stone or the like from the front. In addition, the knock sensor 41 can be protected by the intake pipe 35 mounted to the intake port 19.

A chain case 99 is provided on a left side portion of the cylinder block 12. A cam chain is disposed inside the chain case 99. A mount portion 96 for mounting a cam chain tensioner 97 is provided on a portion of the chain case 99, that is, on a left side portion of the top face 12a of the cylinder block 12. The cam chain tensioner 97 is inserted into a hole of the mount portion 96 so as to come into contact with the cam chain. The rear end of the boss 40 is positioned more to the rear than the front end of the cam chain tensioner 97, and the front end of the boss 40 is positioned more to the front than the rear end of the cam chain tensioner 97. That is, at least a portion of the boss 40 and at least a portion of the cam chain tensioner 97 are

disposed at an aligned position with respect to the front-rear direction. In other words, at least a portion of the boss 40 and at least a portion of the cam chain tensioner 97 are lined up, one on the right and the other on the left. Thus, by the mount portion 96 and the cam chain tensioner 97, the knock sensor 41 mounted to the boss 40 can be protected.

The boss 40 is formed in a tubular shape with a large wall thickness. The top face of the boss 40 is formed in a flat surface. It should be noted, however, that the shape of the boss 40 is not particularly limited as long as the later-described knock sensor 41 can be mounted thereto. The boss 40 is continuous with some of the fins 33. In other words, the boss 40 is connected to some of the fins 33. More specifically, no gap is formed between the boss 40 and those fins 33. The boss 40 and those fins 33 are integrally formed with each other.

In the present embodiment, the boss 40 is connected to three of the fins 33. It should be noted, however, that the number of the fins 33 that are connected to the boss 40 is not limited to three. The boss 40 may be connected to either a plurality of the fins 33 or with only one of the fins 33. The thickness of each of the fins 33 may be constant, but each of the fins 33 may be formed into such a shape as to be widened toward the boss 40, as illustrated in Fig. 5. For example, a portion 33a of each of the fins 33 that is connected to the boss 40 may be formed so as to have a larger cross-sectional area toward the boss 40. The portion 33a of each of the fins 33 that is connected to the boss 40 may be formed into such a shape whose width increases toward the boss 40.

As illustrated in Fig. 2, the boss 40 is formed at a position overlapping the cylinder axis L1, as viewed in plan. The boss 40 is formed at such a position that an extension line L2 of the center of the boss 40 (see Fig. 3) intersects with the cylinder axis L1. The boss 40, however, may be formed at such a position that the extension line L2 of the center of the boss 40 does not intersect with the cylinder axis L1. For example, the boss 40 may be formed at a position that overlaps with an inner portion of the cylinder 15 but does not overlap with the cylinder axis L1, when viewed from a direction along the center of the boss 40. It is also possible to form the boss 40 at a position that does not overlap with an inner portion of the cylinder 15, when viewed from a direction along the center of the boss 40.

The front-rear position of the boss 40 is not particularly limited. In the present embodiment, however, the center of the boss 40 (see reference character L2 in Fig. 2) is positioned closer to the bottom dead center BDC than the midpoint MC between the top dead center TDC and the bottom dead center BDC of the piston. It is also possible to dispose the boss 40 further closer to the bottom dead center BDC.

Conversely, it is also possible to dispose the boss 40 so as to be positioned closer to the top dead center TDC than the midpoint MC between the top dead center TDC and the bottom dead center BDC of the piston.

As illustrated in Fig. 3, the height of the boss 40 may be the same as the height of the fins 33. Alternatively, the height of the boss 40 may be higher than the height of the fins 33. In other words, a portion of the boss 40 may protrude from the fins 33. Alternatively, the height of the boss 40 may be lower than the height of the fins 33. As illustrated in Fig. 4, the boss 40 extends in a direction orthogonal to the top face 12a of the cylinder block 12. Since the fins 33 protrude in a direction orthogonal to the top face 12a of the cylinder block 12, the direction in which the boss 40 protrudes and the direction in which the fins 33 protrude are parallel to each other.

As illustrated in Fig. 3, the knock sensor 41 for detecting knocking is mounted on the boss 40. When knocking occurs, the combustion pressure abruptly changes, so specific vibration occurs in, for example, the cylinder block 12 and the cylinder head 13. As the knock sensor 41, it may be preferable to use, for example, a sensor that detects vibration and converts the vibration into an electric signal to output the signal (for example, a sensor equipped with a piezoelectric element). The type of the knock sensor 41 is, however, not particularly limited.

The shape of the knock sensor 41 is not particularly limited either. In the present embodiment, however, the knock sensor 41 is formed into an annular shape having a flat top face and a flat bottom face. The knock sensor 41 is mounted to the boss 40 by a bolt 42. As illustrated in Fig. 4, the knock sensor 41 can be fitted by placing the knock sensor 41 on the boss 40, inserting the bolt 42 through the knock sensor 41 and the boss 40, and thereafter tightening the bolt 42.

As schematically illustrated in Fig. 6, a hole portion 40A in which the bolt 42 is inserted is formed in the boss 40. The hole portion 40A has an internal thread portion 40a in which a helical groove is formed, and a non-threaded portion 40b in which no helical groove is formed. The inner circumferential surface of the non-threaded portion 40b is made into a flat smooth surface. The internal thread portion 40a is positioned closer to the surface than the non-threaded portion 40b. In other words, the non-threaded portion 40b is positioned more inward than the internal thread portion 40a. When the bolt 42 is inserted in the hole portion 40A and is rotated, the bolt 42 and the internal thread portion 40a are engaged with each other. Thereby, the bolt 42 is secured to the boss 40. As a result, the knock sensor 41 is secured to the boss 40 by the bolt 42.

Since the hole portion 40A has the non-threaded portion 40b, in which no helical groove is formed, a tip portion 42a of the bolt 42 does not reach the innermost

part of the hole portion 40A. A space 98 is formed between the tip portion 42a of the bolt 42 and the surface of the cylinder block 12. This space 98 provides thermal insulation effect. The space 98 inhibits the transfer of heat from the cylinder block 12 to the bolt 42.

5 However, the method of securing the bolt 42 is not limited to the just-described method. Another possible method is as follows. A bolt 42 (which does not have a head but has only a shaft portion) is embedded in the boss 40 in advance, then the knock sensor 41 and a nut are fitted to the bolt 42 successively, and then, the nut is tightened.

10 As illustrated in Fig. 3, the intake pipe 35 is connected to the top face of the cylinder head 13. A throttle body 36 that accommodates a throttle valve, which is not shown in the drawings, is connected to the intake pipe 35. When viewed from side, the knock sensor 41 is disposed below the intake pipe 35 or the throttle body 36. A fuel injection valve 37 is disposed in front of the intake pipe 35. When viewed from
15 side, the knock sensor 41 is disposed on the opposite side of the intake pipe 35 (the left side of Fig. 3) to the side on which the fuel injection valve 37 is disposed (the right side of Fig. 3). Although not shown in the drawings, an exhaust pipe is connected to the bottom face of the cylinder head 13.

 As described previously, the combustion chamber is formed in the cylinder
20 block 12 and the cylinder head 13. When knocking occurs in the combustion chamber, vibration resulting from the knocking propagates from the combustion chamber to the cylinder block 12, the cylinder head 13, and so forth. In the present embodiment, the knock sensor 41 is mounted to the cylinder block 12. The knock sensor 41 is disposed in the vicinity of the combustion chamber, in other words, in
25 the vicinity of the location at which knocking occurs. As a result, it is possible to detect knocking with high accuracy by the knock sensor 41.

 Although the vicinity of the combustion chamber is a location suitable for detection of knocking, it is a location in which the temperature is high. The temperature of the cylinder block 12 tends to be higher than that of the crankcase 11.
30 For this reason, merely providing the knock sensor 41 on the cylinder block 12 can cause the knock sensor 41 to be heated by the cylinder block 12 with a high temperature, so there is a risk that the temperature of the knock sensor 41 may become too high. When the temperature of the knock sensor 41 becomes too high, the lifetime of the knock sensor 41 may be shortened.

35 The heat generated by combustion in the combustion chamber is conducted mainly from the cylinder block 12 via the boss 40 to the knock sensor 41. That is, the knock sensor 41 is heated mainly by heat conduction from the boss 40. However, in

the engine 10 according to the present embodiment, the boss 40 is continuous with some of the fins 33. The heat of the boss 40 does not remain in the boss 40 itself, but it is released vigorously through the fins 33. This means that the coolability of the boss 40 is high, preventing the temperature of the boss 40 from becoming excessively high. According to the present embodiment, it is possible to inhibit the temperature rise of the knock sensor 41 because the knock sensor 41 is not easily heated by the boss 40.

Although the boss 40 may be connected to only one of the fins 33, the boss 40 in the present embodiment is connected to a plurality of the fins 33. For this reason, the boss 40 can be cooled more effectively, and the temperature rise the knock sensor 41 can be suppressed further.

In the engine 10 according to the present embodiment, air is supplied to, for example, the fins 33 of the cylinder block 12 by the fan 28 and the air shroud 30. For this reason, a sufficient amount of air can be supplied to, for example, the fins 33. As a result, the fins 33, for example, can be cooled more effectively, and the temperature rise of the knock sensor 41 can be suppressed sufficiently.

In association with running of the motorcycle 1, air is supplied from the front. It is also possible to cool, for example, the fins 33 by the airflow that occurs in association with running of the motorcycle 1, without using the fan 28 and the air shroud 30. However, such an air flow does not occur when the motorcycle 1 temporarily stops, that is, when idling. According to the present embodiment, as long as the crankshaft 17 is rotating, air can be supplied by the fan 28. Even when idling, air can be supplied to, for example, the fins 33, so the temperature rise of the knock sensor 41 can be suppressed more effectively.

As illustrated in Fig. 4, the boss 40 extends in a direction orthogonal to the top face 12a of the cylinder block 12. The fin 33 positioned on the top face 12a of the cylinder block 12 protrudes in a direction orthogonal to the top face 12a. Therefore, the direction in which the boss 40 protrudes is parallel to the direction in which the fin 33 protrudes. Since the boss 40 exists on the cylinder block 12 and is connected to the fin 33, the surface area of the fin 33 decreases corresponding to the occupied area by the bolt 42. However, according to the present embodiment, since the direction in which the boss 40 protrudes and the direction in which the fin 33 protrudes are parallel to each other, the decrease of the surface area of the fin 33 can be minimized. The boss 40 can be cooled more effectively because the decrease of the cooling capability of the fins 33 is inhibited. As a result, the temperature rise of the knock sensor 41 can be suppressed effectively. In addition, since the direction in which the boss 40 protrudes and the direction in which the fin

33 protrudes are parallel to each other, the boss 40 can be cooled uniformly by the fin 33.

Since the direction in which the boss 40 protrudes and the direction in which the fin 33 protrudes are parallel to each other, it is easier to manufacture the boss 40 that is integrated with the fin 33 than the case where the direction in which the boss 40 protrudes is inclined from the direction in which the fin 33 protrudes. For example, when the boss 40 and the fins 33 are integrally formed by aluminum die casting, the hole-forming process for the boss 40 can be made easier.

As illustrated in Fig. 3, the knock sensor 41 is disposed at a higher position than the fins 33. The protruding amount of the knock sensor 41 from the top face 12a of the cylinder block 12 is greater than the protruding amount of the fins 33 from the top face 12a of the cylinder block 12. As a result, air hits the knock sensor 41 more easily. The knock sensor 41 itself can be cooled effectively by the supplied air. According to the present embodiment, the heat conduction from the boss 40 to the knock sensor 41 can be suppressed, and at the same time, the knock sensor 41 itself can be cooled effectively. Therefore, the temperature rise of the knock sensor 41 can be suppressed further.

As illustrated in Fig. 3, the extension line L2 that passes through the center of the boss 40 and the cylinder axis L1 are orthogonal to each other. Although the extension line L2 and the cylinder axis L1 may not necessarily intersect each other, the direction in which the boss 40 protrudes is parallel to a virtual plane orthogonal to the cylinder axis L1. Therefore, the boss 40 can be manufactured more easily than the case where the boss 40 protrudes in a direction inclined from a virtual plane orthogonal to the cylinder axis L1.

While the motorcycle 1 is running, there are cases where stone chips, dirt, and the like are kicked up from the ground. If such kicked-up stone chips and the like collide against the boss 40 or the knock sensor 41, the condition of mounting of the knock sensor 41 may worsen, or the knock sensor 41 may result in a fault. According to the present embodiment, however, a portion of the boss 40 or the knock sensor 41 is surrounded by the fins 33, as illustrated in Fig. 2. As a result, the boss 40 or the knock sensor 41 can be protected by the fins 33 from the kicked-up stone chips and the like. When the height of the fins 33 is set higher than the height of the boss 40, the knock sensor 41 can be protected by the fins 33 more desirably.

According to the present embodiment, the boss 40 is provided on the top face 12a of the cylinder block 12. The top face 12a of the cylinder block 12 is less likely to be hit by the stone chips and the like that are kicked up from the ground than the left,

right, and bottom faces thereof. Therefore, the boss 40 or the knock sensor 41 can be further inhibited from being hit by the stone chips and the like.

In the present embodiment, the intake pipe 35 or the throttle body 36 is disposed above the knock sensor 41, as illustrated in Fig. 3. The intake pipe 35 and the throttle body 36 are components that have greater strength than the knock sensor 41. Even if an object falls from above, the knock sensor 41 can be protected by the intake pipe 35 or the throttle body 36.

According to the present embodiment, as illustrated in Fig. 2, the boss 40 is disposed at such a position that the extension line L2 of the center of the boss 40 passes through the cylinder 15, particularly at such a position that the extension line L2 intersects the cylinder axis L1. This means that the knock sensor 41 is disposed at such a position that knocking can be detected more easily. Therefore, the present embodiment can increase the detection accuracy of the knock sensor 41.

According to the present embodiment, the boss 40 is provided on the cylinder block 12. The cylinder block 12 shows a lower temperature than the cylinder head 13. The temperature of the boss 40 can be kept lower than the case where the boss 40 is provided on the cylinder head 13. As a result, the temperature rise of the knock sensor 41 can be suppressed further.

According to the present embodiment, as illustrated in Fig. 5, the portion 33a of each of the fins 33 that is connected to the boss 40 is formed so as to have a larger cross-sectional area toward the boss 40. This enables the fins 33 to remove heat from the boss 40 more easily. As a result, the cooling efficiency of the boss 40 is improved, and the temperature rise of the knock sensor 41 can be suppressed desirably.

According to the present embodiment, as illustrated in Fig. 6, the hole portion 40A of the boss 40 has the internal thread portion 40a, in which a helical groove is formed, and the non-threaded portion 40b, in which no helical groove is formed. When the sensor 41 is mounted, the space 98 is formed between the tip portion 42a of the bolt 42 and the cylinder block 12, so the heat conduction from the cylinder block 12 to the bolt 42 is suppressed. The sensor 41 can be inhibited from being heated by the cylinder block 12 through the bolt 42, and the temperature rise of the sensor 41 can be suppressed.

In the present embodiment, air is supplied forcibly to the fins 33 and so forth by the fan 28. The fan 28 is, however, not always necessary. As described above, it is also possible to cool the fins 33 and so forth by the airflow from the front that occurs in association with running of the motorcycle 1.

In the present embodiment, the fins 33 and so forth are covered by the air shroud 30. The air shroud 30 is, however, not always necessary. The fins 33 and so forth may be exposed to outside.

5 SECOND EMBODIMENT

As illustrated in Fig. 2, in the engine 10 according to the first embodiment, the boss 40 is formed at such a position that the extension line L2 of the center of the boss 40 intersects the cylinder axis L1. However, the position of the boss 40 is not particularly limited. In the second embodiment, the position of the boss 40 is
10 modified from that in the first embodiment, as illustrated in Fig. 7.

As illustrated in Fig. 7, in the engine 10 according to the present embodiment, the boss 40 is biased rightward from the cylinder axis L1. It is also possible to allow the boss 40 to be biased leftward from the cylinder axis L1.

The rest are the same as the first embodiment other than the position of the
15 boss 40. The rest of the parts are indicated by the same reference numerals as used in the first embodiment and not further elaborated upon.

The present embodiment can obtain substantially the same advantageous effects as can be obtained by the first embodiment. The air sucked from the suction port 31 of the air shroud 30 is supplied to the cylinder block 12 and the cylinder head
20 13. The air flows toward the front, and it also flows from the right to the left. At that time, the air cools the cylinder block 12 and the cylinder head 13, and consequently, the temperature of the air rises. According to the present embodiment, the air with a lower temperature is supplied to the boss 40 and the knock sensor 41 because the boss 40 is biased rightward from the cylinder axis L1. As a result, the temperature
25 rise of the knock sensor 41 can be suppressed even further.

As illustrated in Fig. 3, the intake pipe 35 and the throttle body 36 are disposed above the cylinder head 13. The intake pipe 35 and the throttle body 36 are disposed directly above the cylinder axis L1. For that reason, there may be cases in which the air flow stagnates in the region near the cylinder axis L1 that is
30 above the top face 12a of the cylinder block 12, due to the influence of the intake pipe 35 and the throttle body 36. In such cases, a good flow of air can be supplied to the boss 40 and the knock sensor 41 by allowing the boss 40 to be biased from the cylinder axis L1 as in the present embodiment.

35 THIRD EMBODIMENT

As illustrated in Fig. 4, in the engine 10 according to the first embodiment, the boss 40 protrudes in a direction parallel to the direction in which the fins 33 protrude.

However, the direction in which the boss 40 protrudes is not particularly limited. In the third embodiment, the direction in which the boss 40 protrudes is modified from that in the first embodiment, as illustrated in Fig. 8.

As illustrated in Fig. 8, in the engine 10 according to the present embodiment, the boss 40 protrudes in a direction D1 inclined with respect to a direction D2 in which the fins 33 protrude. The boss 40 extends in a direction inclined from the vertical direction. In the present embodiment, the direction D1 in which the boss 40 protrudes is inclined obliquely rightward and frontward. However, it is possible that the direction D1 in which the boss 40 protrudes be inclined leftward and obliquely upward.

In the present embodiment, the surface area of the fin 33 becomes smaller than that in the first embodiment. Nevertheless, the portion where the boss 40 and the fin 33 are connected (the portion indicated by lines 43 in Fig. 8) becomes greater than that in the first embodiment. Therefore, the amount of the heat conducted from the boss 40 to the fin 33 can be increased. According to the present embodiment, a greater amount of heat can be conducted from the boss 40 to the fins 33. Moreover, heat can be conducted more quickly from the boss 40 to the fins 33.

FOURTH EMBODIMENT

As illustrated in Fig. 2, in the engine 10 according to the first embodiment, the boss 40 is provided on the top face 12a of the cylinder block 12. However, the position of the boss 40 is not particularly limited to the top face 12a of the cylinder block 12. In the fourth embodiment, the boss 40 is formed on the right face 12b of the cylinder block 12, as illustrated in Fig. 9. The chain case 99 is provided to the left of the cylinder axis L1 of the cylinder block 12. The boss 40 is formed on a side of the cylinder block 12 that is opposite the chain case 99. In the following description, the same parts as in the first embodiment are designated by the same reference numerals, and a further description thereof will be omitted.

In the present embodiment as well, the air sucked from the intake port 31 of the air shroud 30 flows toward the front, and it also flows from the right to the left. The air with a relatively low temperature flows along the right face 12b of the cylinder block 12. According to the present embodiment, the air having an even lower temperature can be supplied to the boss 40 and the knock sensor 41. According to the present embodiment, the cooling efficiency of the boss 40 and the knock sensor 41 can be increased, and the temperature rise of the knock sensor 41 can be suppressed even further.

During idling, in which the motorcycle 1 temporarily stops, the heat of the cylinder block 12 ascends because of natural convection, and consequently, the top face 12a of the cylinder block 12 tends to have a higher temperature than the left face and the right face 12b. The temperature rise of the knock sensor 41 during idling can be suppressed by providing the boss 40 on the right face 12b of the cylinder block 12 as in the present embodiment. In the present embodiment, the boss 40 is provided on the right face 12b of the cylinder block 12. However, it is also possible to provide the boss 40 on the left face of the cylinder block 12. The boss 40 may be formed on the same side as the side on which the chain case 99 is provided.

FIFTH EMBODIMENT

The engine 10 in the foregoing embodiments is a horizontally mounted type engine in which the cylinder axis L1 extends in a horizontal direction or in a substantially horizontal direction. However, the direction of the cylinder axis L1 is not limited to the horizontal direction or the substantially horizontal direction. As illustrated in Fig. 10, an engine 50 according to the fifth embodiment is what is called a vertically mounted type engine, in which the cylinder axis L1 extends in a substantially vertical direction. The inclination angle of the cylinder axis L1 from a horizontal plane is 45 degrees or greater.

The straddle-type vehicle according to the present embodiment is what is called an on-road -type motorcycle 1A. The motorcycle 1A is equipped with a front wheel 3, a rear wheel 4, and a vehicle body 2 having a handlebar 6, a seat 7, and so forth. The rear wheel 4 is coupled to an engine 50 via a transmission chain (not shown) and is driven by the engine 50. In the present embodiment, the engine 50 is fixed to the engine unit 9 but is non-swingably fixed to a body frame 9.

The engine 50 has a crankcase 11, a cylinder block 12 extending frontward and obliquely upward from the crankcase 11, a cylinder head 13 connected to an upper portion of the cylinder block 12, and a cylinder head cover 14 connected to an upper portion of the cylinder head 13. In the present embodiment as well, fins 33 are formed on the cylinder block 12 and the cylinder head 13. A boss 40 is formed on the rear face of the cylinder block 12, and a knock sensor 41 is mounted to the boss 40. The boss 40 protrudes rearward and obliquely upward. The direction in which the boss 40 protrudes is parallel to the protruding direction of the fins 33. The boss 40 is continuous with a plurality of the fins 33.

In the present embodiment, as the motorcycle 1A runs, air flows from the front toward the rear of the engine 50. The cylinder block 12, the cylinder head 13, and so forth are cooled by the air flowing from the front.

In the present embodiment as well, the coolability of the boss 40 can be improved because the boss 40 is continuous with the fins 33. The present embodiment can also obtain substantially the same advantageous effects as can be obtained by the first embodiment, such as suppressing the temperature rise of the knock sensor 41.

OTHER MODIFIED EMBODIMENTS

In the foregoing embodiments, the boss 40 for mounting the knock sensor 41 is formed on the cylinder block 12. However, the boss 40 may be formed on the cylinder head 13 and connected to some of the fins 33 of the cylinder head 13. By forming the boss 40 on the cylinder head 13, the knock sensor 41 can be placed even closer to the location at which knocking occurs, and the knocking detection accuracy can be improved even further.

In the foregoing embodiments, the engines 10 and 50 are air-cooled engines. However, as described previously, it is sufficient that the engine according to the present invention is an engine equipped with a fin, so the engine according to the present invention may be one in which a portion thereof is cooled by coolant. For example, it is possible that a water jacket may be formed in the cylinder head, and the cylinder head may be cooled by coolant. The fin or fins may be formed only on the cylinder block. In such an embodiment as well, the above-described advantageous effects can be obtained by providing the boss for mounting the knock sensor so as to be connected to the fin or fins.

In the foregoing embodiments, the engines 10 and 50 are four-stroke engines. However, the internal combustion engine according to the present invention may be a two-stroke engine.

Although the present invention has been described in detail hereinabove, it should be understood that the foregoing embodiments are merely exemplary of the invention, and various modifications and alterations of the above-described examples are within the scope of the invention disclosed herein.

REFERENCE SIGNS LIST

- 1 -- Motorcycle (straddle-type vehicle)
- 10 -- Engine (internal combustion engine)
- 11 -- Crankcase
- 12 -- Cylinder block
- 13 -- Cylinder head
- 14 -- Cylinder head cover

- 15 -- Cylinder
- 33 -- Fin
- 40 -- Boss (sensor mounting boss)
- 41 -- Knock sensor (sensor)
- 5 L1 -- Cylinder axis

CLAIMS

What is claimed is:

1. A single-cylinder internal combustion air-cooled engine for a vehicle, comprising:
a cylinder block (12) having a cylinder (15) formed therein;
5 a cylinder head (13) connected to the cylinder block (12);
one or more cooling fins (33) protruding from a surface of at least one ~~of~~ ^{of} the cylinder
block (12) and the cylinder head (13);
a sensor mounting boss (40) protruding from the surface and being continuous to a ^{part} ~~a~~
portion of the one or more cooling fins (33); and
10 a sensor (41) for detecting knocking, mounted to the sensor mounting boss (40).
2. A single-cylinder internal combustion air-cooled engine according to claim 1,
wherein the sensor mounting boss (40) protrudes in a direction parallel to a direction
in which the one or more cooling fins (33) protrude.
- 15 3. A single-cylinder internal combustion air-cooled engine according to claim 1,
wherein the sensor mounting boss (40) protrudes in a direction inclined with respect
to a direction in which the one or more cooling fins (33) protrude.
4. A single-cylinder internal combustion air-cooled engine according to claim 1,
20 wherein the sensor mounting boss (40) protrudes in a direction parallel to a virtual
plane orthogonal to the cylinder axis (L1) of the cylinder (15).
5. A single-cylinder internal combustion air-cooled engine according to claim 1,
wherein a protruding amount of the sensor mounting boss (40) from the surface is
25 greater than a protruding amount of the one or more cooling fins (33) from the
surface.
6. A single-cylinder internal combustion air-cooled engine according to claim 1,
wherein the one or more cooling fins (33) are disposed so as to surround at least a
30 portion of the sensor mounting boss (40) or the sensor (41).
7. A single-cylinder internal combustion air-cooled engine according to claim 1,
wherein each of the cylinder block (12) and the cylinder head (13) has a top face
(12a), a bottom face (12c), a left face, and a right face (12b); and
35 the sensor mounting boss (40) is provided on the top face (12a) of the cylinder block
(12) or the top face of the cylinder head (13).

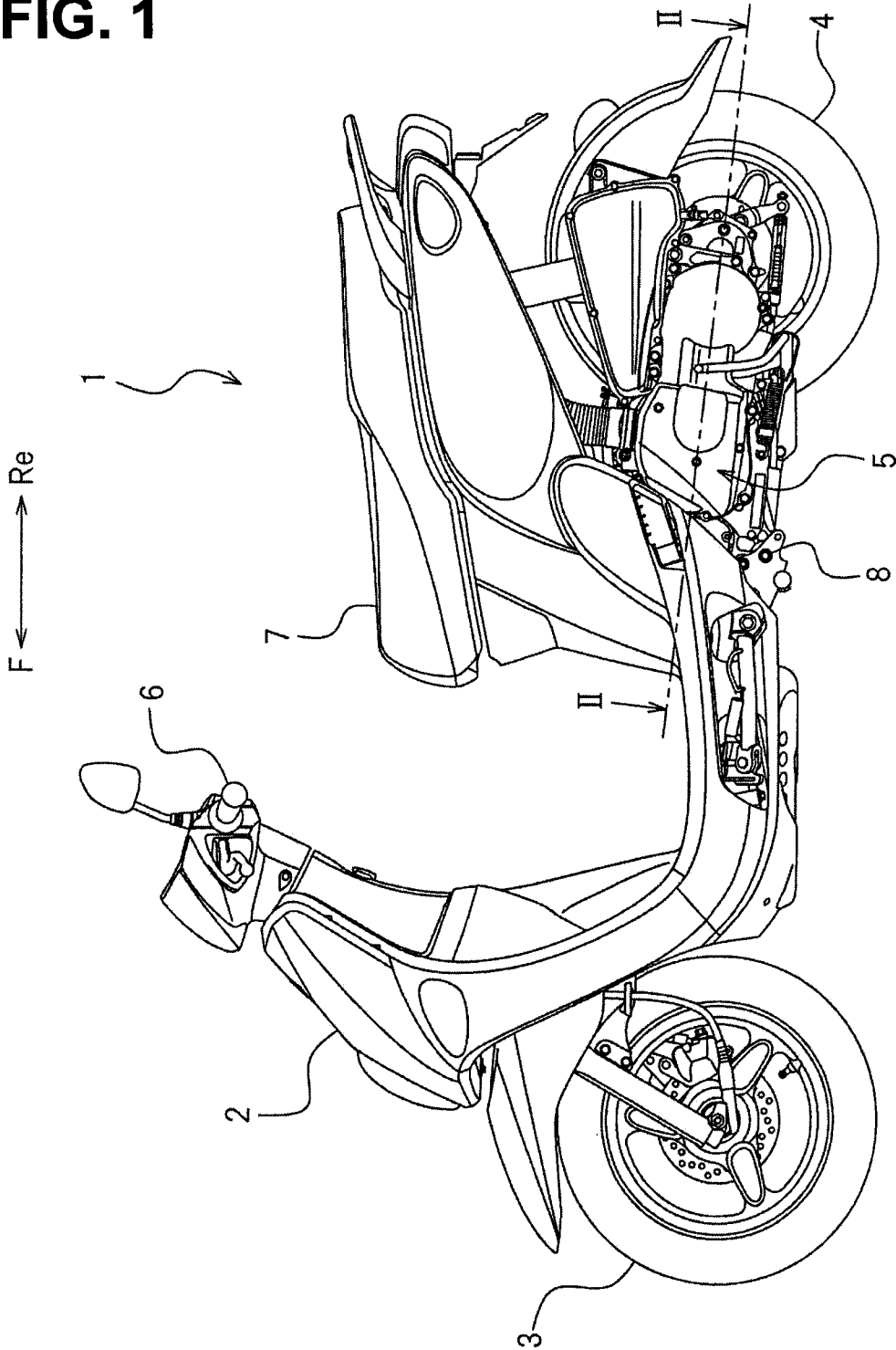
8. A single-cylinder internal combustion air-cooled engine according to claim 1, wherein each of the cylinder block (12) and the cylinder head (13) has a top face (12a), a bottom face (12c), a left face, and a right face (12b); and
5 the sensor mounting boss (40) is provided on the left face of the cylinder block (12), the right face (12b) of the cylinder block (12), the left face of the cylinder head (13), or the right face of the cylinder head (13).
9. A single-cylinder internal combustion air-cooled engine according to claim 1,
10 wherein the sensor mounting boss (40) is disposed at such a position that the extension line (L2) of the center of the sensor mounting boss (40) passes through the cylinder (15).
10. A single-cylinder internal combustion air-cooled engine according to claim 1,
15 wherein the sensor mounting boss (40) is disposed at such a position that the extension line (L2) of the center of the sensor mounting boss (40) intersects a cylinder axis (L1) of the cylinder (15).
11. A single-cylinder internal combustion air-cooled engine according to claim 1,
20 wherein
the one or more cooling fins (33) are provided at least on the a surface of the cylinder block (12); and
the sensor mounting boss (40) is provided at least on the surface of the cylinder block (12).
25
12. A single-cylinder internal combustion air-cooled engine according to claim 1,
wherein
the one or more cooling fins (33) include a plurality of cooling fins (33); and
the sensor mounting boss (40) is connected to the plurality of cooling fins (33).
30
13. A single-cylinder internal combustion air-cooled engine according to claim 1,
wherein a portion (33a) of the one or more cooling fins (33) that is connected to the sensor mounting boss (40) is formed so as to have a larger cross-sectional area toward the sensor mounting boss (40).
35
14. A single-cylinder internal combustion air-cooled engine according to claim 1,
wherein

the sensor mounting boss (40) has a hole portion (40A) in which a bolt (42) for securing the sensor (41) to the sensor mounting boss (40) is inserted; and the hole portion (40A) has an internal thread portion (40a) in which a helical groove is formed, and a non-threaded portion (40b) in which no helical groove is formed, the
5 non-threaded portion (40b) being positioned more inward than the internal thread portion (40a).

15. A straddle-type vehicle comprising a single-cylinder internal combustion air-cooled engine according to claim 1.

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FIG. 1



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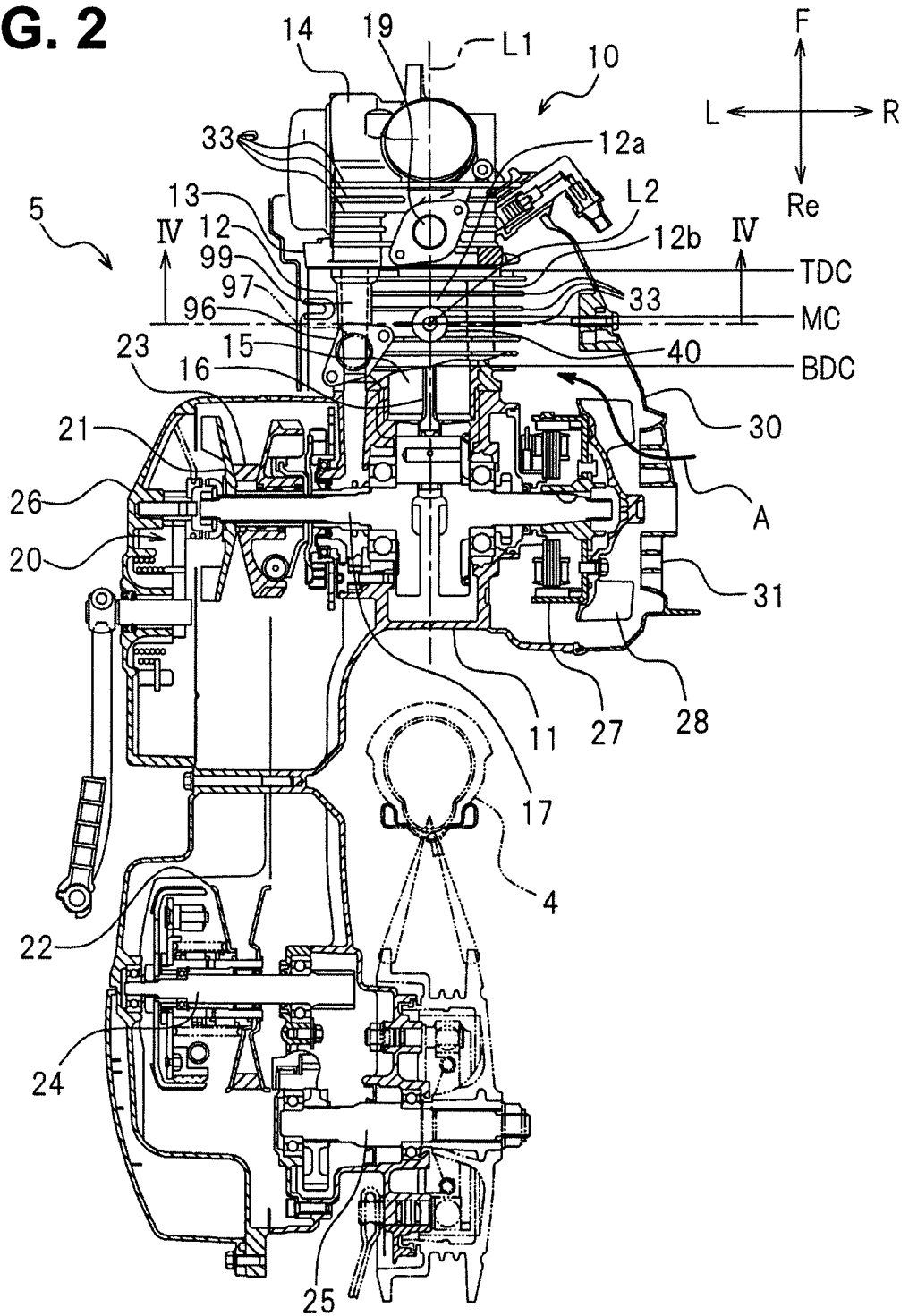
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FIG. 2



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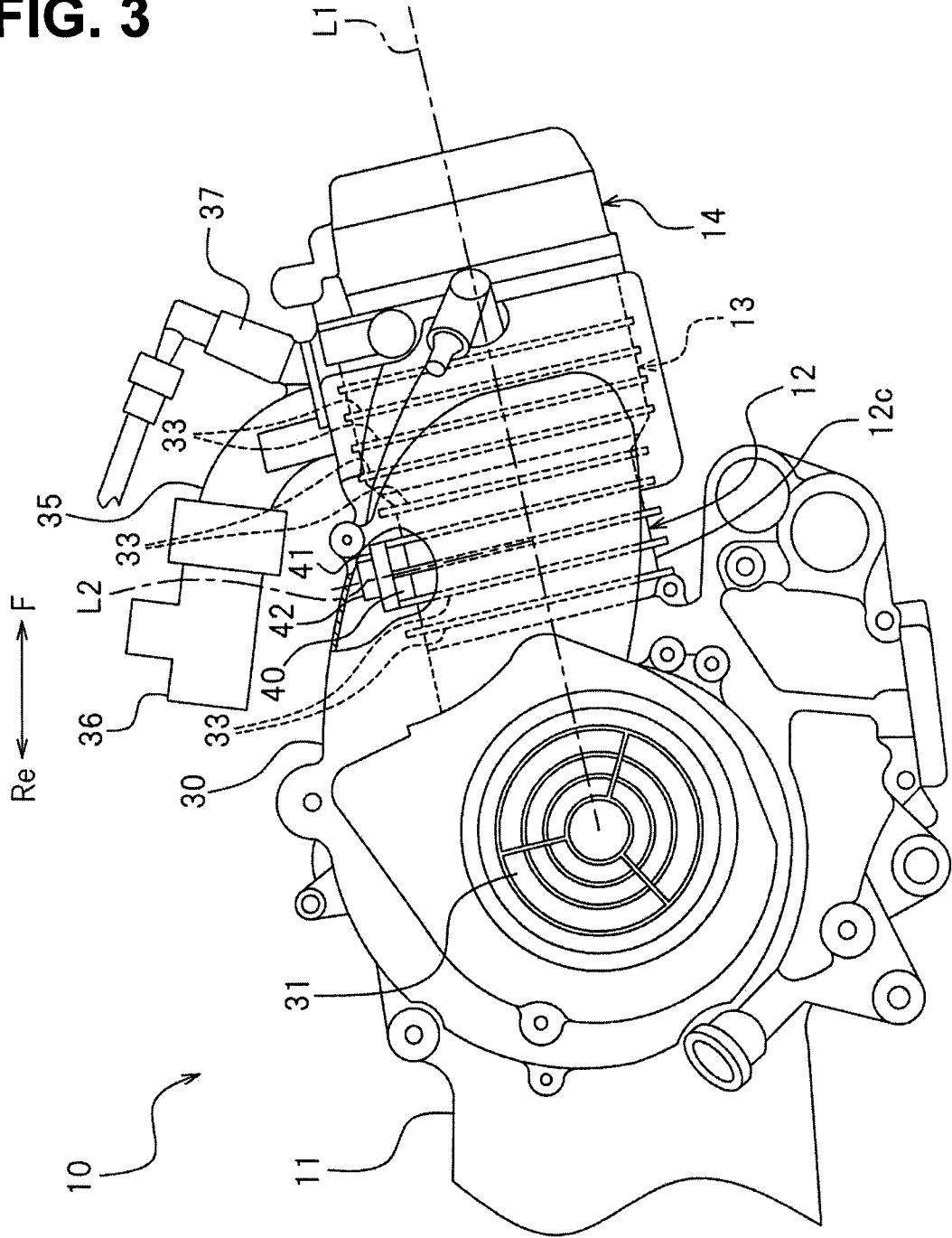
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FIG. 3



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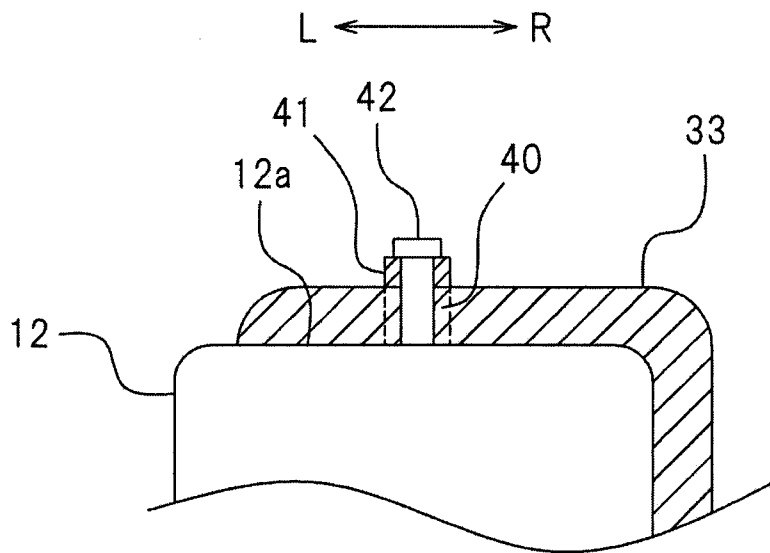


FIG. 4

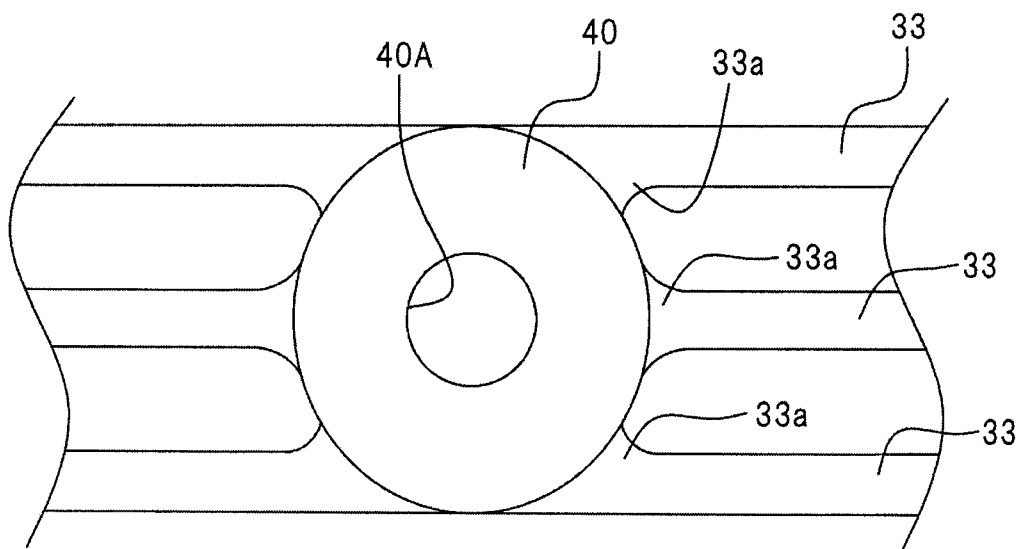


FIG. 5

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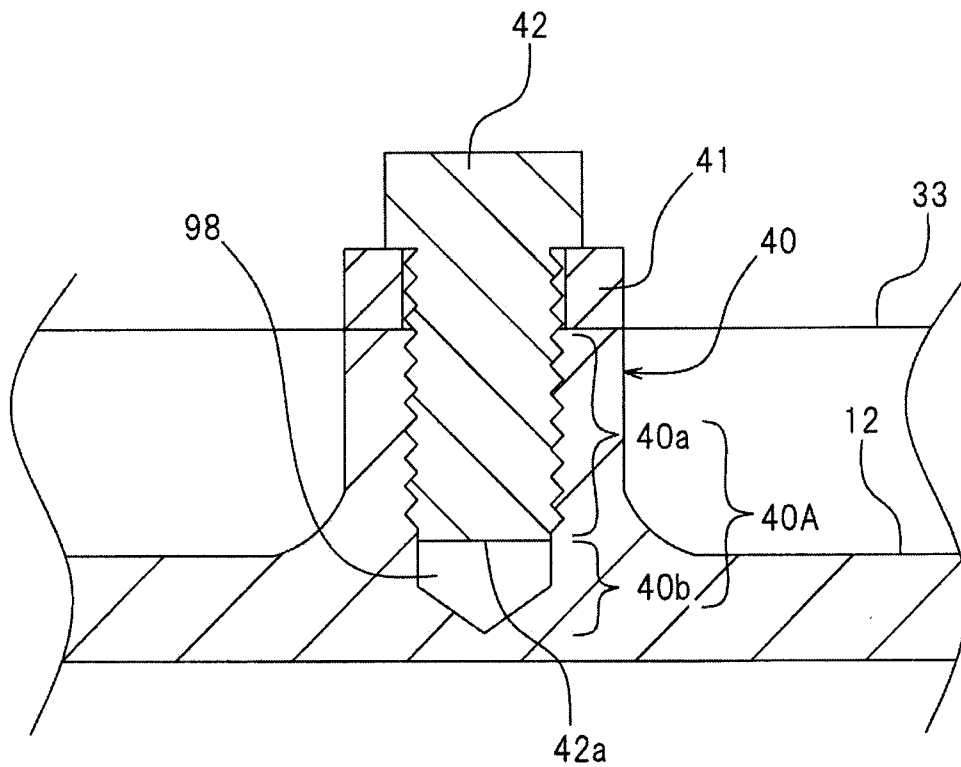


FIG. 6

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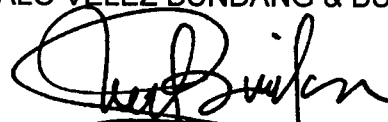
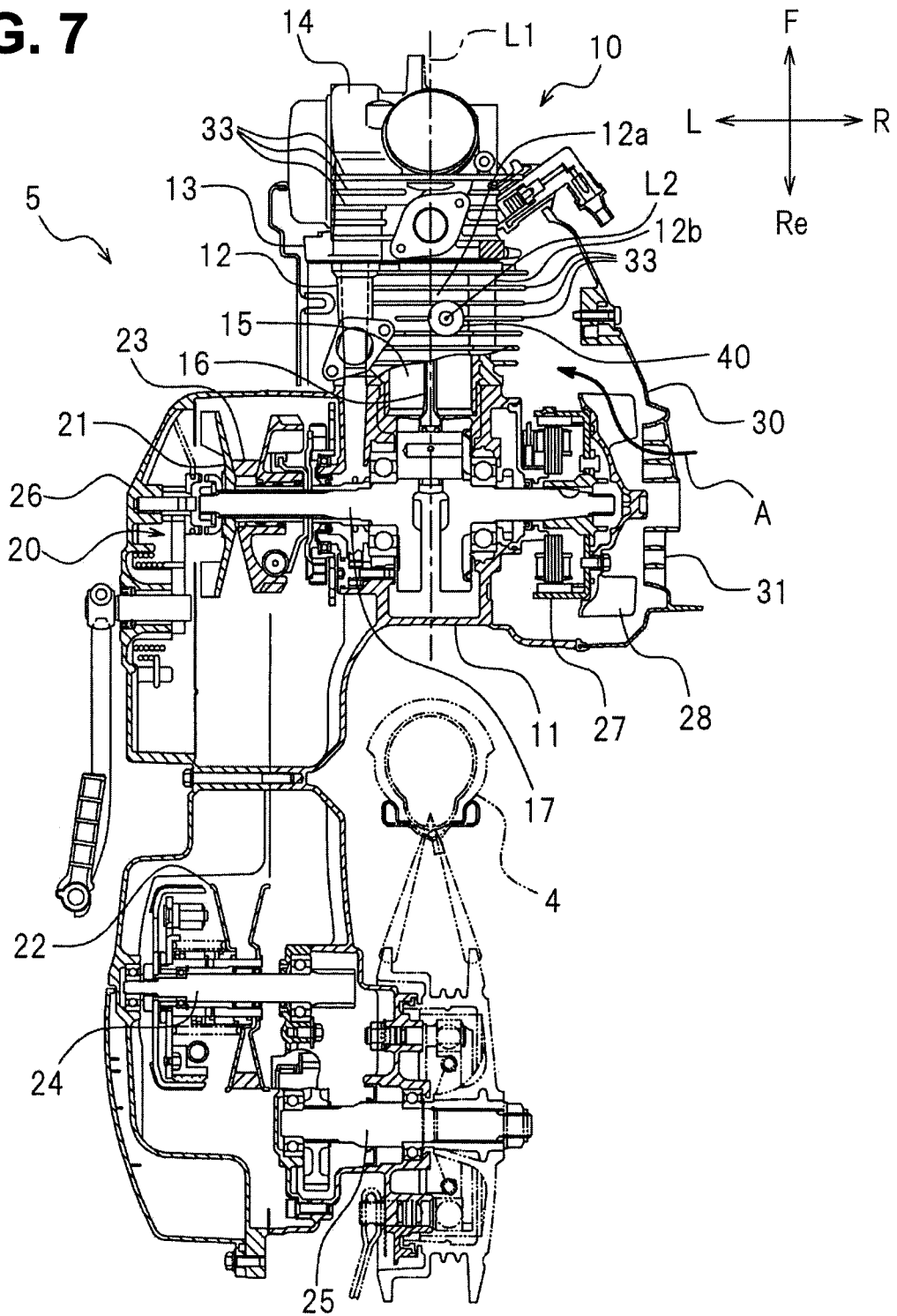

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FIG. 7



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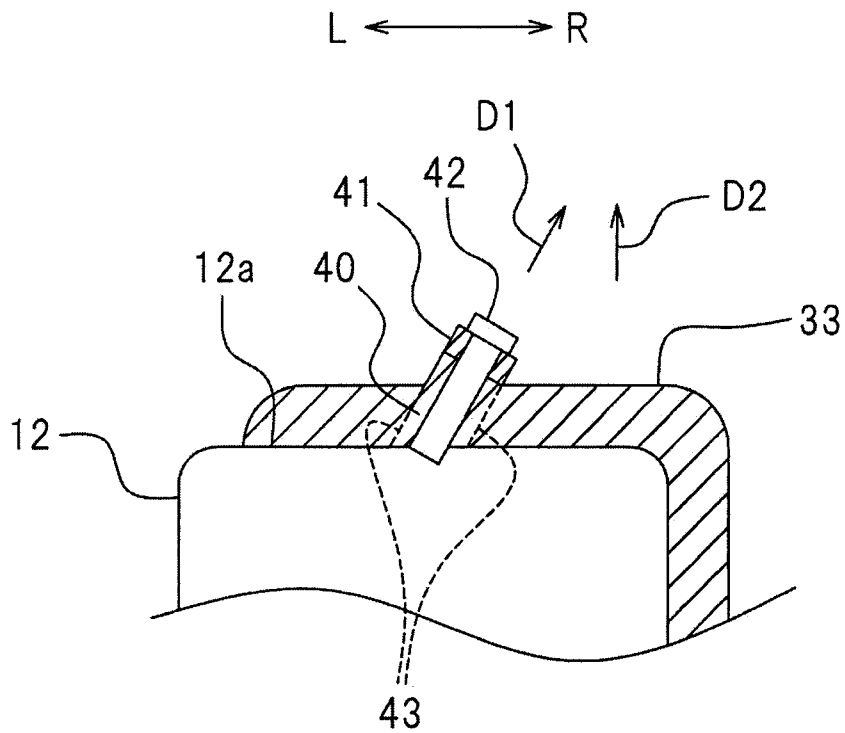


FIG. 8

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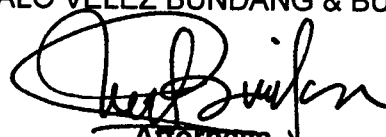
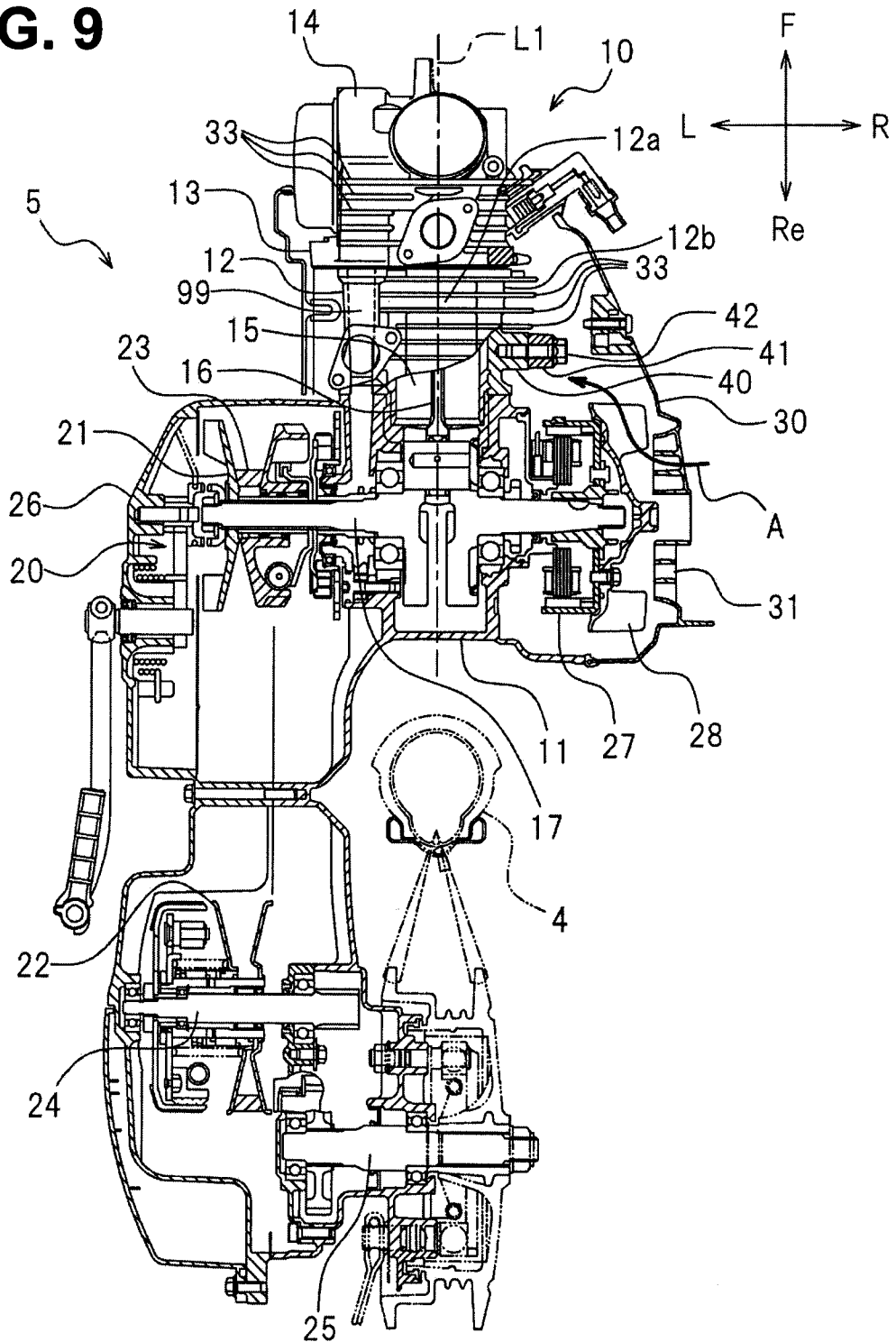

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FIG. 9



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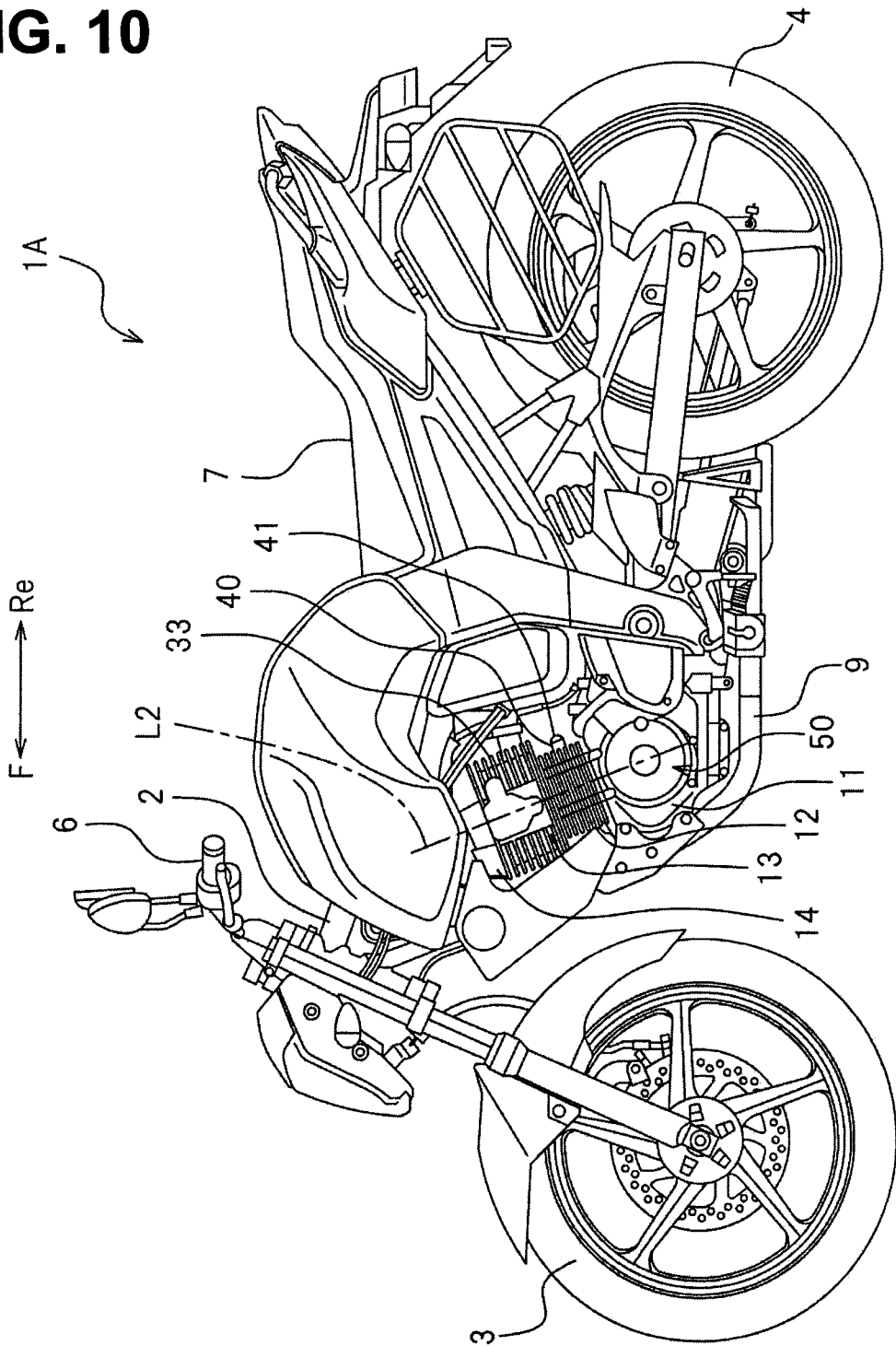
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FIG. 10



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