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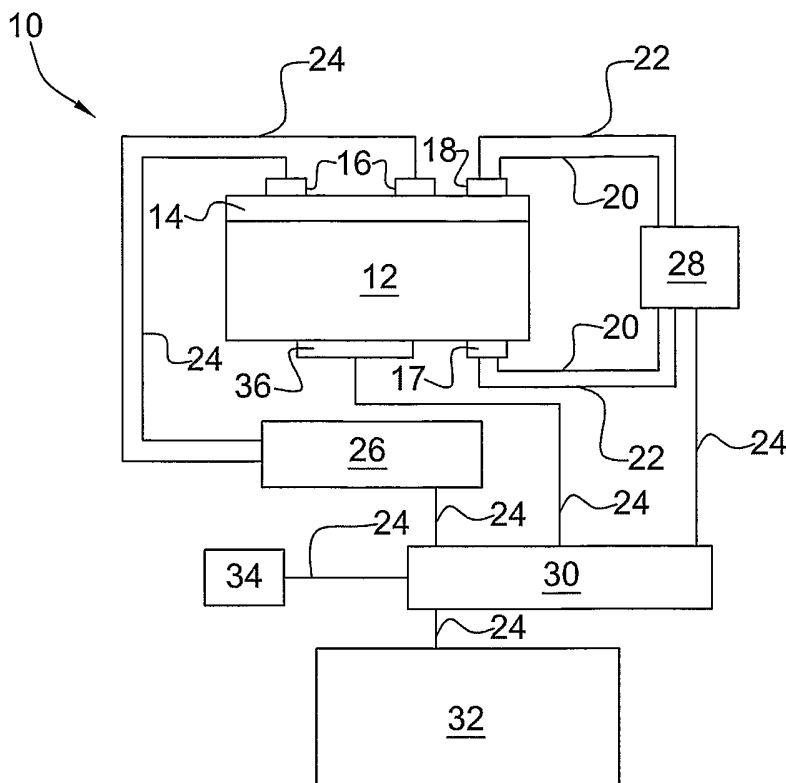
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[Continued on next page]

- (54) Title: CONTROL SYSTEM FOR CATALYTIC PROCESSES



- (57) Abstract:** There is a control system for a catalytic process. The control system has the following: a) an electroconductive support having a layer of a catalyst thereon; b) a means for applying DC current of one polarity to the catalyst layer and the opposite polarity to the electroconductive support; c) a means for controlling and varying the application of DC current; d) a means for measuring the polarization impedance across the catalyst layer and the electroconductive support; e) a means for comparing the measured polarization impedance with a reference value; and f) a means for varying the application of DC current to the catalyst layer and the electroconductive support when the measured polarization impedance differs from the reference value. The control system may further optionally comprise the following: g) a means for heating the electroconductive support; h) a means for controlling and varying the application of heat; and i) a means for varying the application of heat to the catalyst and the electroconductive support when

the measured polarization impedance differs from the reference value. There is also a process wherein the catalyst of the control system is contacted with a throughput stream of light hydrocarbons or combustion exhaust.



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## CONTROL SYSTEM FOR CATALYTIC PROCESSES

### BACKGROUND OF THE INVENTION

5     1.     Field of the invention

          The present invention relates to a control system for catalytic processes. The present invention further relates to a control system for in processes for reforming hydrocarbon streams and for pollution remediation  
10   of exhaust streams.

          2.     Description of the Prior Art

          Catalyst systems are employed extensively to reform light  
15   hydrocarbon streams, i.e. reduce methane and other light hydrocarbons to hydrogen, and to remediate exhaust streams, i.e. reduce/oxidize internal combustion exhaust to innocuous compounds.

          A problem encountered with catalyst systems is poisoning of the  
20   catalyst. One source of such poisoning is adsorption/infiltration of oxygen-containing species such as carbon monoxide. Carbon monoxide interferes with the catalysis mechanism. Another source of poisoning is the deposition of carbon.

25           Methods of addressing catalyst poisoning include applying to the catalyst a direct current (DC) electric field and/or heating it to an elevated temperature, i.e. about 300°C to about 800°C. Most commonly, an electric field and heat are concurrently applied. Application of a DC electric field and heat expels or pumps oxygen-containing molecular species from the  
30   catalyst. Application of DC current and/or heat to catalysts is described in the following: U.S. Patent/Application Nos. 2001/0000889 A1; 2002/0045076 A1; 4,318,708; 5,006,425; 5,232,882; 6,214,195; and 6,267,864. Such application is also described in the following literature

references: *Effect of Oxygen-containing Species on the Impedance of the Pt/YSZ Interface*, Solid State Ionics, 100, 17 to 22 (1997); *Transient and Permanent Effects of Direct Current on Oxygen Transfer across YSZ-Electrode Interfaces*, Journal of the Electrochemical Society, 2479 to 2485, 5 vol. 144, No. 7 (1997); and *Thermodynamic Stability and Interfacial Impedance of Solid-Electrolyte Cells with Noble-Metal Electrodes*, Journal of Electroceramics, 3:3, 279 to 299 (1999). The above U.S. patents/applications and literature references are incorporated herein in their entirety.

10

A problem encountered with application of a DC electric field to catalyst systems is a lack of a means for monitoring and sensing the level of poisoning present in the catalyst in real time or on a continuous basis. This lack of means to monitor and sense the level of poisoning in the catalyst in real time hinders precise and timely application of DC electric fields. Precise and timely application of DC electric field is important because if the field is too weak, the rate of expulsion of oxygen-containing species may be too low and such species may accumulate. If the DC field is too strong, the incidence of catalytically effective sites in the catalyst may be reduced.

20

The application of heat to catalyst systems also has the problem lack of real time control means but also suffers from imprecise effects of temperature on catalyst behavior and physical structure. If the temperature of the catalyst is too low, the catalyst may become fouled (dirty) and the kinetics of the catalyzed reaction may be negatively altered. If the temperature is too high, the kinetics of the catalyzed reaction may be negatively altered and/or the microstructure of the catalyst destroyed.

25

Other methods of addressing catalyst poisoning include chemical treatment and replacement of the catalyst. The chemical treatment is disadvantageous because continuous treatment is not possible and catalyst behavior is difficult to predict or control. Replacement of catalyst is expensive and requires shutdown of the process.

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It would be desirable to have a system for controlling the application of a DC electric field and/or heat in a catalyst system. It would further be desirable to have a system for controlling the application of a DC electric field and/or heat in a catalyst system in a process for reforming hydrocarbon streams and for pollution remediation of combustion exhaust streams.

## SUMMARY OF THE INVENTION

10

According to the present invention, there is a control system for a catalytic process. The control system comprises the following: a) an electroconductive support having a layer of a catalyst thereon; b) a means for applying DC current of one polarity to the catalyst layer and the opposite polarity to the electroconductive support; c) a means for controlling and varying the application of DC current; d) a means for measuring the polarization impedance across the catalyst layer and the electroconductive support; e) a means for comparing the measured polarization impedance with a reference value; and f) a means for varying the application of DC current to the catalyst layer and the electroconductive support when the measured polarization impedance differs from the reference value. The control system may further optionally comprise the following: g) a means for heating the electroconductive support; h) a means for controlling and varying the application of heat; and i) a means for varying the application of heat to the catalyst and the electroconductive support when the measured polarization impedance differs from the reference value.

Further according to the present invention, there is a control system for a catalytic process. The control system has an electroconductive support having a layer of a catalyst thereon. A current control unit communicates with a first electrode and a second electrode opposite in polarity to the first electrode. The current control unit controls and varies the application of DC current to the first and second electrodes. The first electrode is in contact with the electroconductive support. The second

electrode is in contact with the catalyst. The current control unit controls and varies the application of an AC current to the first and second electrodes. An AC sensor is in communication with the catalyst layer or the electroconductive layer. The level of AC current in the first and second  
5 electrodes and the level of AC current detected at the AC sensor at two different frequencies is communicated to an impedance measurement unit where polarization impedance is determined. The impedance measurement unit communicates with a central processing unit wherein the measured polarization impedance is compared to a reference value. The  
10 central processing unit communicates with the current control unit to vary the application of DC current to the first and second electrodes when the determined polarization impedance differs from the reference value.

Still further according to the present invention, there is a control  
15 system for a catalytic process. The control system has a) first and second system components each having an electroconductive support having a catalyst layer thereon wherein the catalyst layers are spaced-apart from, in proximity to, and oriented toward each other; b) a means for applying a DC field across the two catalyst layers; c) a means for controlling and varying  
20 the application of the DC field; d) a means for measuring the polarization impedance across the two catalyst layers; e) a means for comparing the measured polarization impedance with a reference value; and f) a means for varying the application of the DC field across the two catalyst layers when the measured polarization impedance differs from the reference  
25 value.

Further yet according to the present invention, there is a control system for a catalytic process. The control system has first and second system components each having an electroconductive support having a  
30 catalyst layer thereon wherein the catalyst layers being spaced-apart from, in proximity to, and oriented toward each other. A current control unit communicates with a first electrode and a second electrode opposite in polarity to the first electrode. The current control unit controls and varies the application of DC current to the first and second electrodes. The first

electrode contacts the first system component and the second electrode contacting the second system component. An AC sensor communicates with the second system component. The current control unit communicates with the AC sensor and controls and varies the application of AC current to the first and second electrodes. The level of AC current in the first and second electrodes and the level of AC current detected at the AC sensor at two different frequencies is communicated to an impedance measurement unit where polarization impedance is determined. The impedance measurement unit communicates with a central processing unit wherein the measured polarization impedance is compared to a reference value. The central processing unit communicates with the current control unit to vary the application of DC current to the first and second electrodes when the measured polarization impedance differs from the reference value.

#### BRIEF DESCRIPTION OF THE FIGURES

Figure 1 is a schematic diagram of a control system in accordance with the present invention.

Figure 2 is a schematic diagram of a control system wherein two catalyst layers are oriented toward each other.

Figure 3 is a schematic diagram of a control system wherein the catalyst layer is cylindrical in shape.

#### DETAILED DESCRIPTION OF THE INVENTION

It was surprisingly found that there could be an in situ means for controlling and maintaining the effectiveness of a catalyst system. It was also surprisingly found that there could be such a system for controlling and maintaining the effectiveness of a catalyst system in a process for reforming hydrocarbon streams and for pollution remediation of combustion exhaust streams.

The present invention provides an in situ means for detecting the level of poisoning in a catalyst and means for maintaining precise control of the application of a DC electric field and, optionally, heat (temperature) thereto. Catalyzed reaction conditions can be optimized for maximum conversion of reactant chemical species and/or selection of certain reaction pathways and products. The DC current can be set to maximize the number of catalytically effective sites in the catalyst, if desired. The reaction temperature of the catalyzed reaction can be set to maximize reaction rate and/or select certain reaction pathways and products and prevent poisoning/fouling of the catalyst.

The in situ sensor employs alternating current (AC) at variable frequency and is connected along the same circuit as the direct current. The sensor continuously monitors the state of the catalyst by measuring impedance in a three point arrangement. The higher the concentration of oxygen-containing species or poisoning species like carbon monoxide in the catalyst, the higher the polarization component of the impedance. The sensor communicates with a central processing unit (CPU), which communicates with the control mechanisms regulating the voltage of DC current applied and, optionally, the amount of heat applied.

Polarization impedance is the difference between impedance measured at low and high frequencies of alternating current. Polarization impedance can be calculated according to the following formulas I and II:

$$i_{\text{corr}} = [\beta_a \beta_c / 2.303(\beta_a + \beta_c)][1/R_p] \quad (\text{I})$$

$$R_p = |Z(j\omega)|_{\omega \rightarrow 0} - |Z(j\omega)|_{\omega \rightarrow \infty} \quad (\text{II})$$

wherein  $i_{\text{corr}}$  = steady state corrosion current;  
 $\beta_a$  = Tafel constant for aniodic reaction;  
 $\beta_c$  = Tafel constant for cathodic reaction;  
 $R_p$  = polarization impedance (ohm);



$\omega = 2 \times \pi \times f$  wherein  $\pi = 3.141$  and  $f$  is the  
 frequency of the alternative current  
 applied and expressed in hertz (Hz);  
 $j =$  the imaginary unit number  $(-1)^{1/2}$   
 5  $Z(j\omega) =$  the complex impedance of the interface as a function  
 of the frequency (ohm);  
 $j\omega|_{\omega \rightarrow 0} =$  the complex impedance of the interface when the  
 frequency approaches zero (ohm); and  
 $|Z(j\omega)|_{\omega \rightarrow \infty} =$  the complex impedance of the interface when the  
 10 frequency approaches a very high frequency (ohm).

Test frequencies will vary depending on the characteristics and  
 requirements of the system, but suitable low frequencies typically range  
 from about 0.1 Hz to about 100 Hz and suitable high frequencies typically  
 15 range from about 10 kilohertz to about 5 megahertz. Polarization  
 impedance is typically expressed in ohm. The method for calculating  
 polarization impedance is set forth in *Applications of Impedance  
 Spectroscopy*, J. Ross McDonald, p. 262, John Wiley & Sons (1987), which  
 is incorporated herein by reference.

20 In the present control system, impedance generally corresponds to  
 the difference or drop in AC current across a catalyst  
 layer/electroconductive support, which will vary in structure depending  
 upon the structure of the catalyst system. The difference in AC current will  
 25 usually be between the first electrode/second electrode and the AC sensor.  
 The polarization impedance is obtained when the impedance is measure at  
 a low and a high frequency.

An embodiment of the present control system is seen in Figure 1  
 30 and is generally referenced by the numeral 10. Control system 10 has an  
 electroconductive support 12 and a catalyst layer 14 situated thereon. A  
 current control unit 28 communicates with and controls and provides DC  
 current to a first electrode 17 and a second electrode 18 through current

cables 20. First electrode 17 is contiguous to and in electrical contact with electroconductive support 12. Second electrode 18 is contiguous to and in electrical contact with catalyst layer 14. Current control unit 28 also controls and provides AC current to first electrode 7 and second electrode 18 through current cables 22. A polarization impedance measurement unit 26 communicates with AC sensors 16, which are contiguous to and electrical contact with catalyst layer 14 through data transmission cables 24. Control system 10 also has a heater 36 and a heating control unit 34. Heating control unit 34 communicates with heater 36 through an interface 7 and a data transmission cable 24. The current control unit 28, polarization impedance measurement unit 26, and heating control unit 34 communicates with and are controlled by a central processing unit 32 through interface 7. When control system 10 is in operation, the process throughput such as a hydrocarbon stream or combustion exhaust will contact catalyst layer 14 as it impinges or otherwise traverses it. Electrodes may take any electroconductive form, but usually take the form of an electrically conductive wire or conduit contacting catalyst layer 14 or support 12. A Solartron 1260 (Solartron Co.) can carry out all control and measurement functions, including current control, central processing unit, provision of direct and alternating current, and impedance measurement.

Another embodiment of the present control system is seen in Figure 2 and is generally referenced by the numeral 40. Control system 40 is two component assemblies 41 and 43. Component assembly 41 has an electroconductive support 46, a catalyst layer 46, and a heater 54. Component assembly 43 has an electroconductive support 44, a catalyst layer 48, and a heater 56. A current control unit (not shown) communicates with and controls and provides both AC and DC current to a first electrode 58 and a second electrode 60 through current cables 50. First electrode 58 is contiguous to and in electrical contact with electroconductive support 42. Second electrode 60 is contiguous to and in electrical contact with catalyst layer 44. A polarization impedance measurement unit (not shown) communicates with AC sensor 62, which is contiguous to and electrical contact with catalyst layer 46 through data transmission cable 52. Heaters

54 and 56 are controlled by a heating control unit (not shown). When control system 40 is in operation, the process throughput such as a hydrocarbon stream or combustion exhaust will contact catalyst layers 46 and 48 as it passes between them.

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Another embodiment of the present control system is seen in Figure 3 and is generally referenced by the numeral 70. Control system 70 is essentially tubular or cylindrical in configuration (not shown). Figure 3 is a cross-section view of that control system of essentially tubular or cylindrical configuration. Control system 70 is adapted to function to function to transport, process, and serve as a catalytic reactor for process throughput such as a hydrocarbon stream or combustion exhaust. Control system 70 may be placed within tubing, piping, or other conduit if desired.

15 Further regarding Figure 3, control system 70 is shown to have an electroconductive support 72, a catalyst layer 74, and heaters 86 and 88. A current control unit (not shown) communicates with and controls and provides both AC and DC current to a first electrode 76 and a second electrode 78 through current cables 84. First electrode 76 is contiguous to and in electrical contact with electroconductive support 72. Second electrode 78 is contiguous to, embedded in, and in electrical contact with catalyst layer 74. A polarization impedance measurement unit (not shown) communicates with AC sensor 80, which is contiguous to, embedded in, and electrical contact with catalyst layer 74 through data transmission cable 20 82. Heaters 86 and 88 are controlled by a heating control unit (not shown). When control system 70 is in operation, the process throughput will pass through an essentially continuous passageway 90 (normal to the cross-section view in Figure 3) and contact catalyst layer 74 as it passes between them.

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In process operation, the catalyst layer is typically maintained at a temperature of about 100°C to about 800°C. When the level of polarization impedance needs to be reduced, the temperature of the catalyst layer may

be elevated to higher levels, e.g. up to about 1060°C, for a period of time sufficient for the polarization impedance to fall to the desired level. Typically, the temperature of the catalyst layer will be elevated for about 1 minute or more.

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The present invention is useful in reforming feedstocks containing methane and other light hydrocarbons, e.g. ethane, propane, and butane, to elemental hydrogen (H<sub>2</sub>). This process is particularly useful in fuel cells.

10

The present invention is also useful in remediating pollution, i.e. converting gaseous pollutants to innocuous compounds. For instance, nitrous oxides (NO<sub>x</sub>) can be reduced to elemental nitrogen (N<sub>2</sub>). Carbon monoxide (CO) can be oxidized to carbon dioxide (CO<sub>2</sub>). Hydrocarbons (HC) can be converted to carbon dioxide and water.

15

The electroconductive support may be any material upon which a catalyst can be deposited and that is electrically conductive to a sufficient degree. Suitable materials include solid electrolytes, mixed conductors, and cermets. Examples of solid electrolytes include oxygen ion  
20 conductors, solid solutions, and proton conductors. Examples of oxygen ion conductors include stabilized zirconia, stabilized bismuth oxide, yttria-stabilized bismuth oxide, and Nb<sub>2</sub>O<sub>5</sub>-stabilized bismuth oxide, sodium beta alumina, hydronium beta alumina, and porous metals. Examples of solid solutions include those of CaTiO<sub>3</sub>, SrTiO<sub>3</sub>, and LaAlO<sub>3</sub>. A useful proton  
25 conductor is Nafion (E.I. duPont de Nemours & Co.). An example of a mixed conductor is cerium oxide based solid solutions. An example of a cermet is molybdenum silicide.

The electroconductive support may take any shape or configuration  
30 known in the art such a disk or other planar surface, a hollow cylinder, or a honeycomb.

The catalyst may be selected from any known to be useful in

reforming hydrocarbon feedstocks or remediating pollution. Useful catalysts include metals or electrically conductive ceramics. Useful metals include platinum and palladium. Useful ceramics include SnO-In<sub>2</sub>O<sub>3</sub> mixtures.

5

The catalyst may be deposited on a surface of the electroconductive support by any technique known in the art such as painting, electrophoresis, and gas-vapor deposition. Such techniques will typically be followed by a thermal or electrochemical treatment for attaining the  
10 desired coverage factor, porosity and degree of physical contact with the support. The catalyst may be deposited on any or all surfaces of the support.

The heat source may employ any means of generating heat know in  
15 the art such as electricity, gas, oil, or other fuel. The heat source is located in proximity to and preferably contiguous to the electroconductive support and/or catalyst layer. Preferably, the heat source provides heat to the support and, in turn, via conduction to the catalyst layer. Heat may be provided by any or all of the modes of conduction, convection, and/or  
20 radiation. Some portion of heat may be provided to the catalyst layer by process throughput such as the hydrocarbon feedstock or combustion exhaust if such throughput exhibits an elevated temperature. Typically, any heat provided by process throughput would be augmented or supplemented by the heat source.

25

Optionally, hydrocarbon feedstocks or pollution streams may be passed through gas filtration media to remove contaminants prior to contact with the catalyst. Such filtration media can help maintain the integrity of the catalyst and lengthen its service life. Useful filtration media includes woven  
30 and non-woven varieties of paper, fabric, plastic, and other synthetic materials as well as metal grate and open-cell foams.

The present invention may also be employed in conjunction with control systems that employ electromagnetic radiation to maintain

effectiveness of the catalyst system as described above. The same means for measuring polarization impedance could be employed across an electroconductive support having a catalyst surface thereon as described above. When the polarization impedance differs from a reference value,  
5 electromagnetic radiation of certain type, energy and/or frequency could be applied to the catalyst surface.

The present invention is also useful for certain military applications. The catalyst system may be employed to oxidize and/or reduce nerve  
10 gases/liquids, poisons, or other toxins to inert or innocuous compounds. The catalyst system may be employed in gas masks or in breathing, aeration, ventilation systems, and the like. The catalyst system may be useful in aeration/ventilation systems for battlefield vehicles such as tanks and armored personnel carriers.

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It should be understood that the foregoing description is only illustrative of the present invention. Various alternatives and modifications can be devised by those skilled in the art without departing from the invention. Accordingly, the present invention is intended to embrace all  
20 such alternatives, modifications and variances that fall within the scope of the appended claims.

## WHAT IS CLAIMED IS

1. A control system for a catalytic process, comprising:
  - a) an electroconductive support having a layer of a catalyst  
5 thereon;
  - b) a means for applying a DC field across the catalyst layer and the electroconductive support;
  - c) a means for controlling and varying the application of the DC field;
  - 10 d) a means for measuring the polarization impedance across the catalyst layer and the electroconductive layer;
  - e) a means for comparing the measured polarization impedance with a reference value; and
  - f) a means for varying the application of the DC field to the  
15 catalyst layer and the electroconductive support when the measured polarization impedance differs from the reference value.
2. The control system of claim 1, further comprising:
  - g) a means for heating the catalyst layer;
  - 20 h) a means for controlling and varying the application of heat; and
  - i) a means for varying the application of heat to the catalyst layer and the electroconductive support when the measured polarization  
25 impedance differs from the reference value.
3. The control system of claim 1, wherein the electroconductive support is tubular in shape, wherein the catalyst extends at least a portion of the inner diameter of the tubular support.
- 30 4. The control system of claim 1, wherein the first electrode is in contact with the electroconductive support, wherein the second electrode and the AC sensor are in contact with the catalyst layer at a point generally opposite and across the tube from the first electrode.

5. The control system of claim 1, wherein the electroconductive support is selected from the group consisting of solid electrolytes, mixed conductors, and cermets.

5 6. The control system of claim 1, wherein the electroconductive support is selected from the group consisting of stabilized zirconia, stabilized bismuth oxide, yttria-stabilized bismuth oxide, Nb<sub>2</sub>O<sub>5</sub>-stabilized bismuth oxide, sodium beta alumina, hydronium beta alumina, Nafion, a porous metal, cerium oxide-based solid solutions, CaTiO<sub>3</sub> solid solutions,  
10 SrTiO<sub>3</sub>-based solid solutions, LaAlO<sub>3</sub>-based solid solutions, and molybdenum silicide.

7. The control system of claim 1, wherein the catalyst is selected from the group consisting of a metal or an electrically conductive ceramic.  
15

8. The control system of claim 1, wherein the catalyst is selected from the group consisting of platinum, palladium, and SnO-In<sub>2</sub>O<sub>3</sub> mixtures.

9. A control system for a catalytic process, comprising: an  
20 electroconductive support having a layer of a catalyst thereon, a current control unit communicating with a first electrode and a second electrode opposite in polarity to the first electrode, the current control unit controlling and varying the application of DC current to the first and second electrodes, the first electrode contacting the electroconductive support, the second  
25 electrode contacting the catalyst, the current control unit controlling and varying the application of an AC current to the first and second electrodes, an AC sensor being in communication with the catalyst layer or the electroconductive layer, the level of AC current in the first and second electrodes and the level of AC current detected at the AC sensor at two  
30 different frequencies being in communication with an impedance measurement unit where polarization impedance is determined, the impedance measurement unit communicating with a central processing unit wherein the measured polarization impedance is compared to a reference value, the central processing unit communicating with the current control



unit to vary the application of DC current to the first and second electrodes when the determined polarization impedance differs from the reference value.

- 5           10.    The control system of claim 1, further comprising a heat control unit communicating with a heat source, the heat source being adapted to apply heat to the catalyst layer, the heat control unit controlling the rate and temperature of heat applied by the heat source to the catalyst layer, the central processing unit communicating with the heat control unit  
10 to vary the application of heat when the measured polarization impedance differs from the reference value.
- 15           11.    The control system of claim 10, wherein the electroconductive support is selected from the group consisting of solid electrolytes, mixed  
conductors, and cermets.
- 20           12.    The control system of claim 10, wherein the electroconductive support is selected from the group consisting of stabilized zirconia, stabilized bismuth oxide, yttria-stabilized bismuth oxide, Nb<sub>2</sub>O<sub>5</sub>-stabilized  
bismuth oxide, sodium beta alumina, hydronium beta alumina, Nafion, a  
porous metal, cerium oxide-based solid solutions, CaTiO<sub>3</sub> solid solutions, SrTiO<sub>3</sub>-based solid solutions, LaAlO<sub>3</sub>-based solid solutions, and  
molybdenum silicide.
- 25           13.    The control system of claim 10, wherein the catalyst is selected from the group consisting of a metal or an electrically conductive ceramic.
- 30           14.    The control system of claim 1, wherein the catalyst is selected from the group consisting of platinum, palladium, and SnO-In<sub>2</sub>O<sub>3</sub> mixtures.

15. A control system for a catalytic process, comprising:
- a) first and second system components each having an electroconductive support having a catalyst layer thereon, the catalyst layers being spaced-apart from, in proximity to, and oriented toward each other;
  - b) a means for applying a DC field across the two catalyst layers;
  - c) a means for controlling and varying the application of the DC field;
  - d) a means for measuring the polarization impedance across the two catalyst layers;
  - e) a means for comparing the measured polarization impedance with a reference value; and
  - f) a means for varying the application of the DC field across the two catalyst layers when the measured polarization impedance differs from the reference value.

16. A control system for a catalytic process, comprising:
- first and second system components each having an electroconductive support having a catalyst layer thereon, the catalyst layers being spaced-apart from, in proximity to, and oriented toward each other, a current control unit communicating with a first electrode and a second electrode opposite in polarity to the first electrode, the current control unit controlling and varying the application of DC current to the first and second electrodes, the first electrode contacting the first system component and the second electrode contacting the second system component, an AC sensor communicating with the second system component, the current control unit communicating with a the AC sensor, the current control unit controlling and varying the application of AC current to the first and second electrodes, the level of AC current in the first and second electrodes and the level of AC current detected at the AC sensor at two different frequencies communicated with an impedance measurement unit where polarization impedance is determined, the impedance measurement unit communicating with a central processing unit wherein the measured

polarization impedance is compared to a reference value, the central processing unit communicating with the current control unit to vary the application of DC current to the first and second electrodes when the measured polarization impedance differs from the reference value.

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17. A process comprising contacting the catalyst of the control system of claim 1 with a throughput stream of light hydrocarbons or combustion exhaust.

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18. A process comprising contacting the catalyst of the control system of claim 7 with a throughput stream of light hydrocarbons or combustion exhaust.

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19. A process comprising contacting the catalyst of the control system of claim 12 with a throughput stream of light hydrocarbons or combustion exhaust.

20

20. A process comprising contacting the catalyst of the control system of claim 13 with a throughput stream of light hydrocarbons or combustion exhaust.

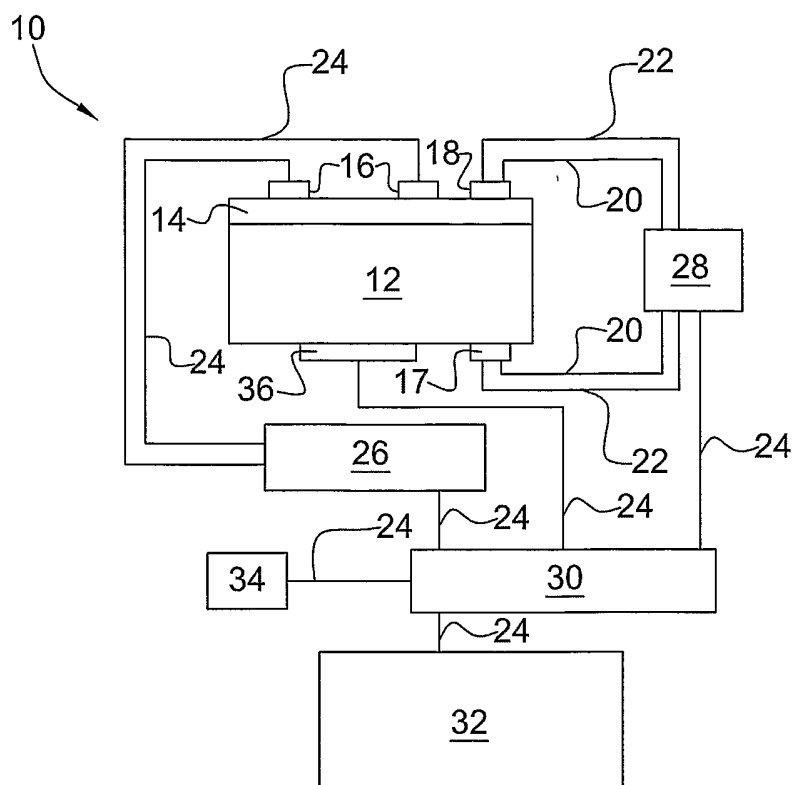


Fig. 1

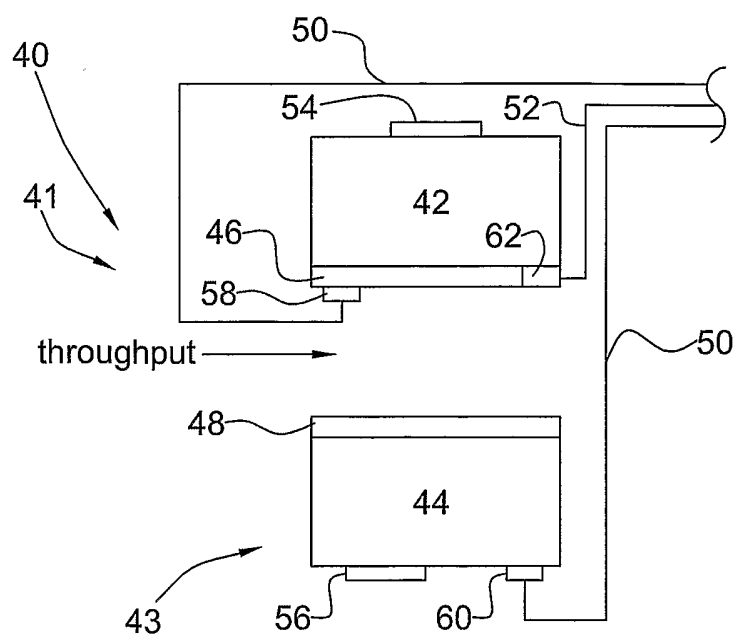


Fig. 2

