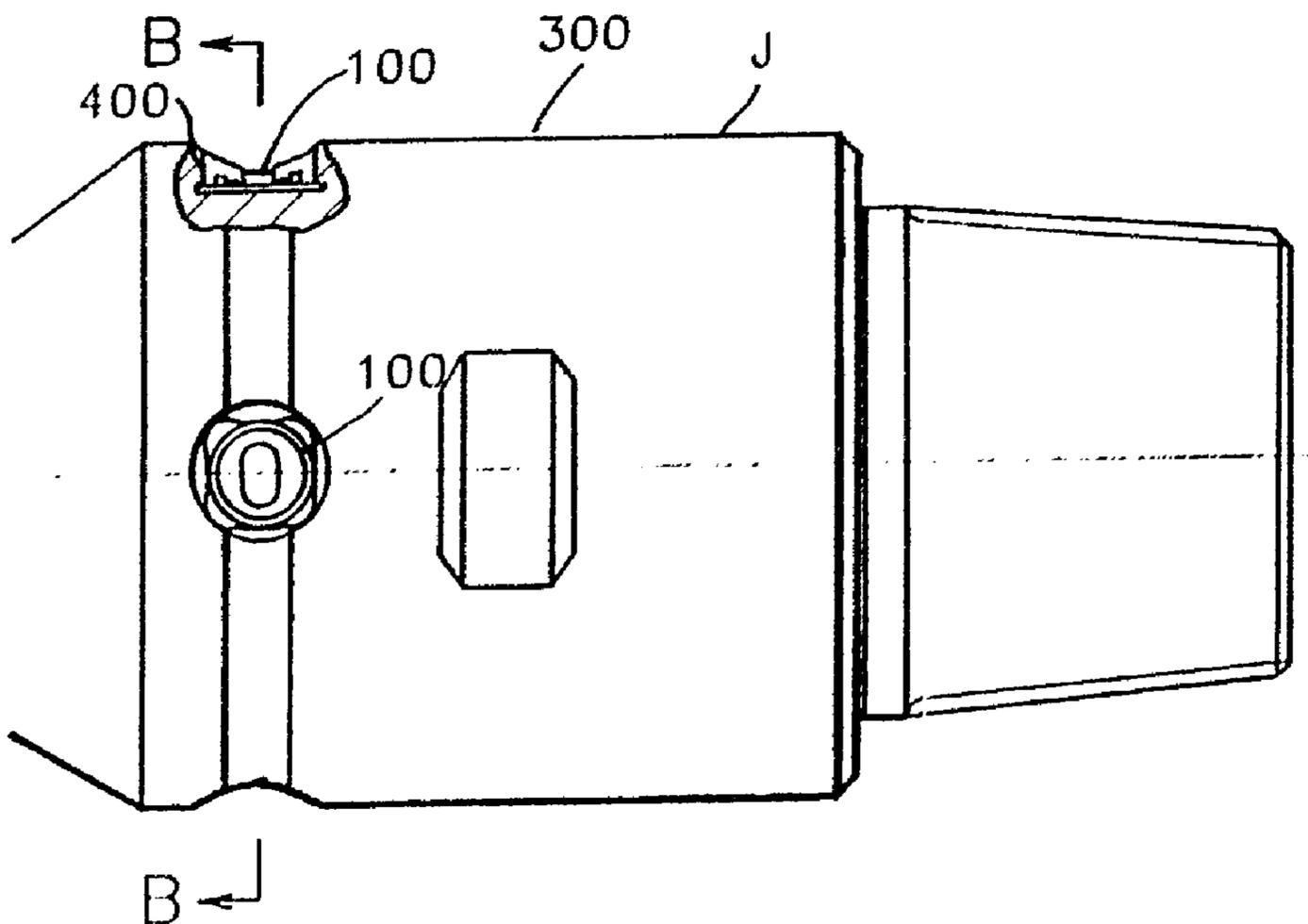




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(54) Titre : APPAREIL DE RECONNAISSANCE DE MATERIEL DE Puits DE PETROLE
 (54) Title: OILFIELD EQUIPMENT IDENTIFICATION APPARATUS



(57) **Abrégé/Abstract:**

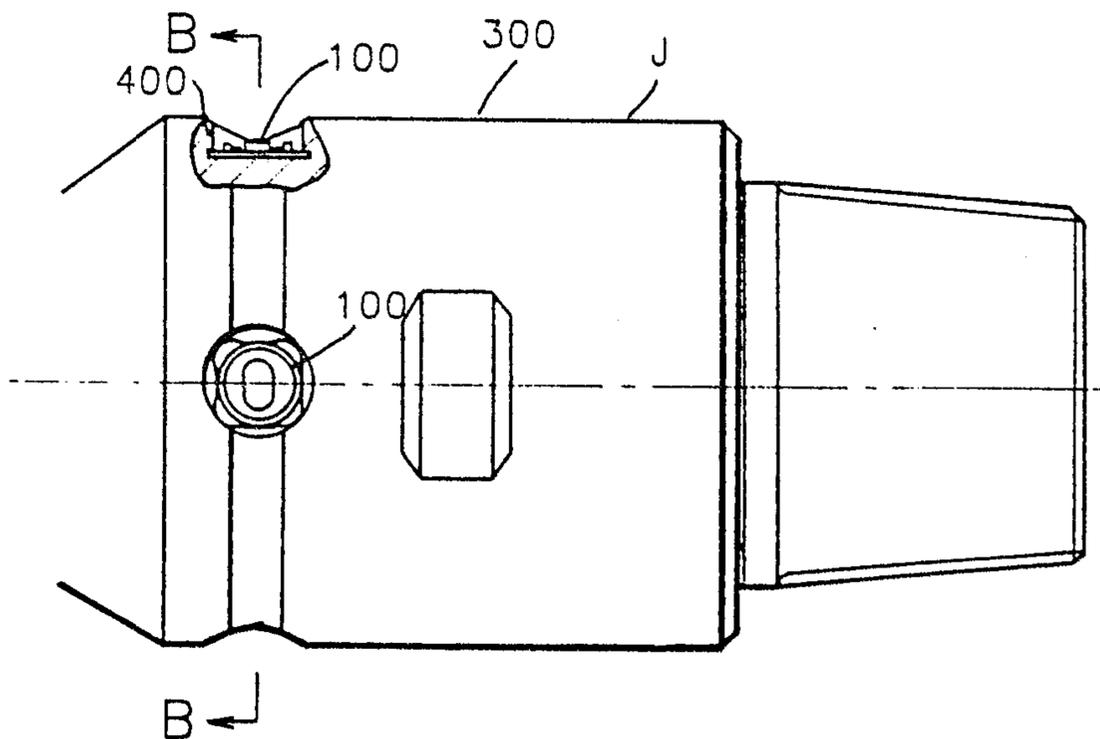
An apparatus for identifying oilfield equipment, including the maintenance of usage histories for the equipment and recommending whether the equipment is to be used in a prospective application based on prospective application and usage history. A portable encapsulated passive circuit (9) capable of transmitting art identification code is affixed to a piece of oilfield equipment (J). The circuit is activated by a portable reader (5) which receives and decodes the identification code and transmits it to a central computer. The central computer verifies the reader (5) and the existence of the equipment (J) in the database and retrieves the usage history for the equipment. Based on the usage history, the prospective application and guidelines for usage of equipment, the computer determines the advisability of using the equipment (J) in the prospective application and transmits the recommendation back to the portable reader (5).



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<p>(21) International Application Number: PCT/US91/03018 (22) International Filing Date: 2 May 1991 (02.05.91) (30) Priority data: 518,973 4 May 1990 (04.05.90) US (71)(72) Applicants and Inventors: PERKIN, Gregg, S. [US/US]; 2218 North Park Drive, Kingwood, TX 77339 (US). DENNY, Lawrence, A. [US/US]; 2200 Jamie Drive, Oklahoma City, OK 73170 (US). (74) Agents: HEWITT, Lester, L. et al.; Pravel, Gambrell, Hewitt, Kimball & Krieger, 1177 West Loop South, Tenth Floor, Houston, TX 77027 (US).</p>		<p>(81) Designated States: AT (European patent), BE (European patent), CA, CH (European patent), DE (European patent), DK (European patent), ES (European patent), FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, LU (European patent), NL (European patent), NO, SE (European patent).</p> <p>Published <i>With international search report.</i></p> <p style="text-align: right; font-size: 1.2em;">2081908</p>

(54) Title: OILFIELD EQUIPMENT IDENTIFICATION APPARATUS



(57) Abstract

An apparatus for identifying oilfield equipment, including the maintenance of usage histories for the equipment and recommending whether the equipment is to be used in a prospective application based on prospective application and usage history. A portable encapsulated passive circuit (9) capable of transmitting an identification code is affixed to a piece of oilfield equipment (J). The circuit is activated by a portable reader (5) which receives and decodes the identification code and transmits it to a central computer. The central computer verifies the reader (5) and the existence of the equipment (J) in the database and retrieves the usage history for the equipment. Based on the usage history, the prospective application and guidelines for usage of equipment, the computer determines the advisability of using the equipment (J) in the prospective application and transmits the recommendation back to the portable reader (5).

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TITLE: OILFIELD EQUIPMENT IDENTIFICATION
APPARATUS

SPECIFICATION

Background of the Invention

The present invention is related to the field of remote identification devices, in particular, the remote identification and maintenance of service records for various pieces of downhole and surface oilfield equipment.

1. Field of the Invention

The present invention relates generally to the field of identifying downhole and surface oilfield equipment for the purposes of maintaining usage records for such equipment.

2. Background of the Invention

The exploration, development and completion of an oil or gas field requires numerous pieces of equipment and materials such as casing, drill pipe, packers and other equipment. The cost of this equipment is relatively high. Accordingly, it is desirable to reuse many pieces of equipment for subsequent drilling and development operations. However, equipment undergoes considerable stress during drilling and completion operations. Components such as drill pipe may suffer from

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material fatigue which may ultimately result in failure of the drill pipe. The failure of a joint of drill pipe when downhole will require a suspension of drilling operations to recover the remainder of the drill string and other related equipment. It will be appreciated that the recovery of a drill string can be an expensive and time-consuming operation. Accordingly, it is desirable to maintain a service record relating to various pieces of equipment, such as drill pipe, for the purposes of determining fatigue and other factors relating to the use of equipment.

A number of methods have been utilized in an attempt to track service time information relating to pieces of oilfield equipment. U.S. Patent No. 4,578,991 discloses a means for identifying drill pipe utilizing concentric rings of ferrous and non-ferrous material to create an identification code for the particular piece of drill pipe and a sensing means which detects the bands as the drill pipe passes the sensing means. The method disclosed therein suffers from limitations in the identification system in that only so many concentric rings may be mounted on any one length of drill pipe. Further, the disclosure calls for a stationary detector.

U.S. Patent No. 4,061,967 also disclosed a means of identifying drill pipe utilizing a stationary electromagnetic detector "shoe" which sensed magnetic and non-magnetic inserts placed on the periphery of a tool joint pipe. However, the

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system disclosed therein required that the pipe be identified as it traversed the detector on its way downhole. It will be appreciated that in order to remove a joint of drill pipe which has exceeded its nominal service time, the joint will have to be uncoupled from the remainder of the drill pipe string. U.S. Patent No. 4,202,490 also disclosed a similar identification system also utilizing magnetic and non-magnetic inserts dispersed around the periphery of a pipe joint and a detecting coil. This disclosure suffers from the same problems as U.S. Patent No. 4,061,967.

15

Summary of the Invention

The present invention provides for a new apparatus for identifying various pieces of oilfield equipment, maintaining usage information relating to the equipment and generating recommendations relating to the use of a piece of oilfield equipment with respect to a prospective use. The present invention includes a portable reader which is capable of identifying the equipment away from the immediate job site. This permits the user to identify the equipment and determine the advisability of using the particular piece of equipment in advance of it being transported to the immediate job site. The present invention is capable of supporting multiple portable readers thus

20

25
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expediting the task of identifying various pieces of equipment prior to installation at a job site.

The present invention utilizes the basic technology for a passive circuit and reader as disclosed in U.S. Patent No. 4,818,855 (the "'855 patent") relating to an identification system. The present invention calls for a passive circuit, of the type disclosed in the '855 patent, to be encapsulated in a hostile environment package and affixed to a piece of oilfield equipment. Each of the passive circuits includes a unique identification code stored in a read-only memory. The encapsulation utilized within the present invention is designed to withstand conditions encountered within the oilfield, including downhole well conditions. The encapsulated circuit is energized by a portable reader which transmits an electromagnetic field as disclosed in the '855 patent. The encapsulated circuit is tuned to the reader transmissions and transmits the identification code stored within memory in the encapsulated circuit thereby sending an identifying signal for the particular piece of oilfield equipment. The reader receives the coded transmissions from the encapsulated circuit and decodes the transmission to arrive at a unique identification number. The reader relays the circuit transmission to a central computer. The central computer receives the information from the reader and accesses a computer database which maintains information relating to the service

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history for various pieces of oilfield equipment
oilfield equipment. The computer database may
include information relating to the number of times
a piece of pipe has been utilized in a well, the
5 type of borehole environment and other factors which
may relate to equipment reliability for the
particular environment. It will be appreciated that
the computer database would include information
relating to the particular piece of equipment and
10 various parameters relating to the use of the type
of equipment, such as number of uses, date of last
usage and special conditions encountered in each
use. The particular format for the computer
database is to be set by the user and may vary with
15 each application or type of equipment. Based on a
set of criteria for usage of the particular type of
the equipment, the central computer determines
whether the particular piece of equipment should be
utilized in a particular job and what type of action
20 is to be taken with respect to the equipment, i.e.,
to use it, take it out of service, discard it, etc.
The decision rules and usage criteria with regard to
each type of equipment may be customized for the
particular type of equipment by the user of the
25 present invention. The action to be taken is
transmitted back to the reader which visually
displays this information to the user. The
transmission of information between the reader and
the central computer may be accomplished via
30 electrical interconnection. Alternatively, the
reader and the central computer may transmit and

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receive via an RF signal. Thus, the present invention may be used to identify and track oilfield tool usage away from the immediate job site.

In accordance with one aspect of the present invention there is provided an interactive apparatus for identifying oilfield equipment and maintaining usage histories for the oilfield equipment, the apparatus comprising: (a) a portable passive circuit for storing and transmitting a unique identification code corresponding to a piece of oilfield equipment, said circuit comprising a first coupling means for receiving an electromagnetic signal of a predetermined frequency, a power means electrically connected to said first coupling means for providing power to said circuit, means for generating a unique identification code in response to activation of said power means, said unique identification code corresponding to the piece of oilfield equipment, and a second coupling means for transmitting said identification code by means of an electromagnetic signal; (b) means for encapsulating said passive circuit; (c) means for affixing said encapsulated circuit to the oilfield equipment; (d) a central computer for receiving and processing oilfield equipment identification and usage data comprising: means for transmitting data to and receiving data from a reader means, said data including said unique identification code generated by said encapsulated passive circuit, a reader identification code and current usage information for the piece of oilfield equipment, means for a user to create a new usage record in said computer,

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said new usage record for a specific piece of oilfield equipment and identifying the oilfield equipment type and unique identification code, means for storing and retrieving a plurality of usage records for oilfield equipment, each of said usage records corresponding to an individual piece of oilfield equipment and said unique identification code, means for updating said usage records with said current oilfield equipment usage information; (f) a portable reader means for identifying a piece of oilfield equipment, the reader means comprising means for transmitting an electromagnetic signal of a predetermined frequency, said signal being tuned to said passive circuit first coupling means, means for receiving and decoding said electromagnetic signal generated said passive circuit, said receiving means being tuned to said passive circuit second coupling means, means for the user to enter current usage information for the piece of oilfield equipment into said computer, means for transmitting data to and receiving data from said central computer, said data including a reader identification code, said unique identification code received from said passive circuit and said current usage information said means corresponding to said central computer transmitting and receiving means, and means for displaying information entered by the user or received from said central computer.

Brief Description of the Drawings

A better understanding of the present invention can be obtained when the detailed description of the preferred embodiments considered with the following drawings in which:

Figure 1 is a schematic diagram of a passive

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circuit and reader of the type used within the present invention;

Figure 2 is a sectional view of a capsule for the passive circuit of the present invention;

5 Figure 3A is a top elevation of an alternative embodiment of a capsule for the passive circuit;

Figure 3B is a sectional view of the alternative embodiment of a capsule as set forth in Figure 3A;

10 Figure 3C is a sectional view of the alternative embodiment of a capsule as set forth in Figure 3A;

Figures 4A-4D illustrate the capsule of Figure 1 installed on downhole oilfield equipment;

Figure 5A-5D illustrate the capsule of Figure 2 installed on a downhole of equipment;

15 Figure 6 is a view of the reader device;

Figures 7A and 7B are flow charts illustrating an exemplary set of rules for determining continued usage of a piece of oilfield equipment; and

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Figure 8 is a diagram of the components of the preferred embodiment of the present invention.

Detailed Description of the Preferred Embodiment

5 Figure 1 illustrates a passive circuit 9 and portable reader 5 as utilized within the present invention. The reader 5 is comprised of an oscillator 11 designed to operate at a convenient frequency, such as 400 KHz, which is tuned by means
10 of a variable capacitor 15 to coil antenna 13. The antenna 13 emits an electromagnetic field. The passive circuit 9 includes a coil 17 and capacitor 19 to form a tuned LC circuit which is tuned to the output of antenna 13. A full wave rectifier 21 and
15 a filter capacitor 23 are connected to the tuned LC circuit to provide power to the passive circuit, designated V_{CC} and GND. The full wave rectifier also provides a clock signal of frequency f_0 which is processed by a divider 31 to produce a signal of
20 frequency $f_0/2$ on line 33. The signal from the frequency divider 31 is also used to address a multiplicity of memory select lines, e.g., 35 and 37. While only two memory select lines 35 and 37 are depicted in Figure 1, it is contemplated that
25 there exist a plurality of memory select lines in the present invention. The memory select lines 35 and 37 are used by the passive circuit 9 to drive a read-only memory (ROM) device 39. The ROM 39 is preprogrammed with a unique identification code
30 which will be used to identify a particular piece of equipment. While Figure 1 discloses a ROM device,

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the present invention contemplates the use of electrically erasable and programmable read only memory (EEPROM), optically erasable and programmable memory and other technology. The ROM 39 outputs an address on line 41 which is connected to AND gate 43 along with signal $f_0/2$ on line 33. The output of AND gate 43 is a square wave signal on line 45. Line 45 is connected to an electrostatic antenna 47 which transmits the coded information.

10 The reader 5 also includes a tuned receiving antenna 49. The antenna is tuned by means of an LC circuit utilizing coil 51 and capacitor 53. The antenna 49 is used to receive the coded information output of output of the electrostatic antenna 47.

15 The antenna 49 is connected to an operational amplifier 55. The pulses are detected by means of an RC circuit 57 and decoded by means of detector 59. A reader identification code and the identification code output of detector 59 is then

20 transmitted to a central computer (not shown). The identification code information may be transmitted to the central computer by means of an electrical conductor or may be transmitted by means of an RF carrier. Further, the decoded output from decoder

25 59 may be directly displayed on the reader 5 (Fig. 6) for verification purposes. There exist a number of variations to the reader and passive circuit described in Figure 1 as exemplified in the '855 patent. It is contemplated that any variant in the

30 above circuits are within the scope of the invention.

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It will be appreciated that the passive circuit 9 will require some degree of protection given the intended use. The passive circuit must be protected against conditions encountered in downhole applications as well as surface applications such as rain, mud, snow, etc. Accordingly, the present invention contemplates the encapsulation of the passive circuit 9 which will permit the passive circuit to receive and transmit signals thereby carrying out its designed function while protecting the circuit. Figure 2 is a sectional view of one embodiment of a capsule used to protect the passive circuit 9. The capsule 100 is generally circular in cross section and is comprised of two elements. The first element is a circular chip base 102 having a smaller concentric chip platform 104. The chip platform 104 has an external thread 106 machined on the diameter of the platform 104. The chip platform 104 also has a generally flat circular face 108.

The second element to capsule 100 is a chip cover 110. The chip cover 110 is also generally circular in cross section having approximately the same diameter as that of chip base 102. The chip cover 110 has a blind counter bore 112 therein. The counterbore 112 diameter is internally threaded and adapted to mate with the external thread 106 on chip platform 104. The chip cover 110 also has a second counterbore 116. The second counterbore 116 is of sufficient depth to provide clearance for passive circuit chip 9 when the chip cover 110 is assembled onto the chip base 102. Further, the chip cover 110

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includes two concentric grooves on the internal face of counterbore 112. The first groove is a conventional O-ring groove 118 which is adapted to receive an elastomeric O-ring 120. The O-ring 120 is compressed between the chip cover 110 and the chip platform 104 when the chip cover 110 is assembled with the chip base 102 thereby sealing the passive circuit chip 9 from the external environment. The O-ring 120 operates as a secondary seal to prevent external contaminants from reaching passive circuit chip 9. The chip cover 110 also has an outer circular groove 122. In the present invention, it is contemplated that groove 122 would be filled with an elastomeric sealant which would seal between the chip cover 110 and the chip platform 104. It is contemplated that the sealant used would be capable of withstanding high downhole temperatures and pressures as well as the corrosive borehole environment. While it is contemplated that the chip cover 110 and chip base 102 may be disassembled to replace passive circuit 9, the current invention also contemplates the application of a permanent epoxy to groove 122 to create a permanent seal between chip platform 104 and chip cover 110. The seal formed therebetween acts as a primary seal for the capsule 100.

Figure 3A is an alternate embodiment of a capsule 200. In Figure 3A, capsule 200 is generally rectangular in shape and is comprised of a chip base 202, having a rectangular pocket 204 in its top face 206 (Fig. 3B). Referring to Fig. 3B, the chip base

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202 also has a bottom face 208, in which a relief area 210 has been formed or machined. The alternative embodiment of the capsule 200 includes a chip cover 212 which is adapted to mate with the chip base 202. The chip cover 212 has a flat top surface 213 and at least two cover arms 214 which extend down past the top surface of the cover 212 (Fig. 3C). Referring to Fig. 3C, a detent latch 216 is located at the distal end of the cover arm 214. When the chip cover 212 is assembled to the chip base 202, the cover arms 214 fit over the edge of the chip base 202 and the cover detent latches 216 latch onto the bottom side of the chip base 202 about the chip base 202 relief area 210. The chip cover 212 is retained on the chip base by the detent latches 216. The passive circuit chip 9 is retained between the chip base 202 and the chip cover 212 when fully assembled. The capsule may be further sealed by the use of a commercially available elastomeric sealant applied to the bottom of the chip cover 212 prior to assembly.

Both capsules 100 and 200 may be manufactured from a suitable non-ferrous metal or suitable thermoplastic.

Figures 4A, 4B, 4C and 4D illustrate the mounting of multiple passive circuit chips 9 within capsules 100 on a typical pipe tool joint J. In Fig. 4A, a capsule 100 of the type described in Figure 2 above, is mounted in the relief area of a 5½" full tool joint J having dimensions in compliance with American Petroleum Institute (API)

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standards. A blind hole 400 is drilled or milled into the tool joint pin end 300 to provide for the mounting of capsule 100 therein. Multiple capsules 100 are mounted on the periphery of the pin end 300 as illustrated in sectional view Fig. 4B. The capsules 100 may be retained within hole 400 by a suitable adhesive or other mechanical means. The purpose behind the mounting of multiple capsules 100 is to decrease the degree to which the readers 5 and passive circuits 9 are directionally sensitive. Thus, a person utilizing a reader 5 will not spend time attempting to visually determine where the capsule 100 is located on the tool joint J. In Figure 4C a capsule 100 is shown as mounted in a hole 402 on the pin end 302 of tool joint J. In Fig. 4C, the tool joint is manufactured according to API standard NC26. In Figure 4D, three capsules 100 are shown as being mounted equidistant to each other on the periphery of the pin end 302. Again, multiple capsules 100 are used to decrease directional sensitivity.

Figures 5A, 5B, 5C and 5D illustrate the use of the alternate chip capsule 200 embodiment on the very same tool joints J. In Figure 5A a capsule 200 is shown as being mounted on an API 5 ½" tool joint J. A slot 404 is milled in the relief area of the tool joint J pin end 304 to provide for the mounting of capsule 200 therein. As seen in Fig. 5B, multiple capsules are mounted on the pin end 304 to improve response and decrease directional sensitivity. Similarly, in Fig. 5C a capsule 200 is

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shown as mounted on an API NC26 tool joint J.
A slot 406 is milled on the pin end 306 of tool
joint J. As shown in Fig. 5D, multiple slots 406
are provided for the mounting of multiple
5 capsules 200.

Figures 4A-4D and 5A-5D are both directed to
the mounting of capsules 100 and 200 on tool joints.
However, it is contemplated that similar mounting
techniques may be utilized to mount capsules 100
10 and 200 and various types of surface and downhole
equipment. Thus, application of the present
invention is not limited to downhole oilfield
equipment.

Figure 6 is a schematic of one embodiment of a
15 reader 5. The reader 5 includes a central housing
502 which includes a battery power supply (not
shown) and the circuit generally described in
Fig. 1. The reader also includes a grip 504 for
ease of use by an operator. The electrostatic
20 antenna 13 (Fig. 1) is mounted in an antenna bracket
506 external to the reader housing 502 and is
electrically connected with the remainder of the
circuitry. Also included in the central housing is
a radio frequency link 160 (Fig. 8) and a
25 microprocessor (not shown) to provide for
communications to a central computer (not shown) by
means of a radio frequency transmissions.
Alternatively, the reader 5 may be electrically
connected to the central computer by means of a
30 conductor 162 (Fig. 8). The microprocessor is used to
control communications and to decode and display
instructions issued by the central computer 164 (Fig.

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8) The microprocessor is connected to a function
pad 508, which may be used to communicate with the
central computer. Further, the reader 5
microprocessor is connected to a liquid crystal
5 display unit 510 which may be used to display
information from the central computer. It is
contemplated that other reader 5 embodiments capable
of carrying out the same functions are within the
scope of the invention. Further, it is contemplated
10 that multiple readers 5 may be in communication with
a central computer, thus permitting several persons
to identify various pieces of equipment
simultaneously.

Figure 7 is a flow chart of one embodiment of a
15 oilfield equipment database and the criteria
evaluation carried out by the central computer. It
is understood that many of the functions which
address communications and control are not a part of
the flow chart. Processing begins at step 600
20 wherein a reader record is received by the central
computer system. Control transfers to step 602
wherein the system identifies the readers sending
the message. Control transfers to step 604 wherein
the system queries the equipment data base for valid
25 reader codes. Control transfers to step 606 wherein
the system determines whether the reader code
received is a valid reader code for the database.
If not a valid reader code, control transfers to
step 608 wherein the system sends a message to the
30 reader that it is not validated for the system.
Control transfers to step 610 which stops the

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processing of the particular update. If the reader code is valid, control transfers to step 612 wherein the central computer captures the identification code read from the piece of oilfield equipment.

5 Control transfers to step 614 wherein the system queries the database for valid identification codes for oilfield equipment. Control transfers to step 616 wherein the system determines whether the identification code read is valid. If not valid,

10 control transfers to step 618 wherein the system sends a message to the reader that the equipment identification code is not in the database. Control transfers to step 620 wherein the computer queries whether the operator wishes to add the equipment to

15 the database. If the operator responds via reader yes, control transfers to step 622 wherein the computer sends a message requesting identification of the particular type of equipment to be sent by the operator via the reader. Upon receiving

20 identification type control transfers to step 624 wherein the system queries the database to determine whether the equipment type specified by the user is a valid equipment type for the particular database. If no identification type code is received the

25 system will time out and cease processing the transmission. Control transfers to step 626 wherein the system determines whether the equipment type is valid. If not valid, control transfers to step 628. If in step 620 the operator determines that the

30 equipment identification code is not to be added to the database, control transfers to step 628. In

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step 628 the system sends an invalid identification code or equipment type message to the reader. Control transfers to step 630 wherein the processing of the current read ends. If in step 616 it is

5 determined that the data identification code is valid, control transfers to step 632 wherein the system retrieves the equipment service record for the piece of equipment corresponding to the identification code read. Control transfers to step

10 634 wherein the system retrieves current job parameters. The job parameters are used to describe conditions which will be encountered in the current job. The conditions could include the existence of hydrogen sulfide gas, which requires particular

15 types of stainless steels, pipe diameters or projected well depth and time in hole. Control transfers to step 636 wherein the system retrieves the criteria for the particular equipment type. This criteria will vary with each type of equipment

20 and may be customized for each job. For example, tool joints which have been used in hydrogen sulfide wells may have a lower limit for reuse than tool joints not used under such conditions. Further, it is contemplated that individual types of equipment

25 will have different criteria for evaluation of reuse and each will be stored within the database. Control transfers to step 638 wherein the system creates a temporary usage parameter file and updates the service record of the piece of equipment with

30 projected service in the current job. Control transfers to step 640 wherein the system determines

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whether the projected service violates the
guidelines for the type of equipment. If yes,
control transfers to steps 642 wherein the system
sends a message indicating usage for the particular
5 piece of equipment exceeds the recommend guidelines.
Control transfers to step 614 wherein the computer
queries the operator whether the operator still
wishes to use the particular piece of equipment. If
no, control transfers to step 646 wherein the system
10 sends a message stating that the equipment record
was not updated and recommending that the equipment
be taken out of service. Further, the computer will
flush any temporary files. If it is determined in
step 640 that the rejected services do not violate
15 the guidelines for the particular type of equipment,
control transfers to step 648 wherein the service
record for the particular piece of equipment is
updated and posted to the database. The service
record may be updated to a degree by the computer
20 with regard to common job information. It will be
appreciated that there exists common information for
all pieces of oilfield equipment, such as vendor,
date, site location, customer, etc. Further, the
user may enter additional information from the
25 remote reader 5 which may be added to the record.
Control transfers to step 650 wherein the system
sends a message to the reader indicating that the
equipment record was updated. Control transfers to
step 652 in which the processing of the
30 identification code. If in step 626 it is
determined that the equipment type which the

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operator was attempting to add to the database is
valid control transfers to step 654 wherein the
system retrieves a blank service record for the type
of equipment. Control transfers to step 656 wherein
5 the computer will prompt the user for the necessary
record information to create a record for the
particular type of equipment. Control transfers to
step 658 wherein the system updates the database
with the newly built record. Control then transfers
10 to step 634 wherein the computer will update the
record as if it were already a member of the
database.

Figure 8 is a diagram of the preferred
embodiment of the present invention. In Fig. 8,
15 capsule 100, having circuit 9 therein, is shown as
being mounted on tool joint 302. Two readers 5A and
5B are shown in close proximity to tool joint 302.
A conventional personal computer system 164 is shown
in Fig. 8, having a hard disk subsystem 166, a
20 floppy disk subsystem 168 and a video monitor. It
will be appreciated that the computer 164 would most
probably include a keyboard (not shown) for local
input to the computer 164. Reader 5A is shown as
being in signal communications with computer 164 by
25 means of a radio frequency carrier signal link 160.
A reader of the type depicted in reader 5A would
include a radio transmitter/receiver for sending
information to and receiving information from the
computer 164. The computer 164 further includes a
30 radio frequency transmitter and receiver link 172
which is interfaced to computer 164 to permit

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computer 164 to receive and transmit data from and
to reader 5A. Reader 5B is interfaced to computer
164 by means of a conventional electrical conductor
162. It will be appreciated that the use of a radio
5 frequency carrier or an electrical conductor to
transmit data to and receive data from a computer
are well known in the art.

It is understood that other methods having the
same or similar functionality are included within
10 the scope of the present invention.

The description given here is intended to
illustrate the preferred embodiment of this
invention. It is possible to make various changes
to the details of the apparatus without departing
15 from this invention. It is intended that all such
variations be included within the following claims.

CLAIMS:

1. An interactive apparatus for identifying oilfield equipment and maintaining usage histories
5 for the oilfield equipment, the apparatus comprising:
- (a) a portable passive circuit for storing and transmitting a unique identification code corresponding to a piece of oilfield equipment,
10 said circuit comprising
- a first coupling means for receiving an electromagnetic signal of a predetermined frequency,
- a power means electrically connected
15 to said first coupling means for providing power to said circuit,
- means for generating a unique identification code in response to activation of said power means, said unique identification code
20 corresponding to the piece of oilfield equipment, and
- a second coupling means for transmitting said identification code by means of an electromagnetic signal;
- 25 (b) means for encapsulating said passive circuit;
- (c) means for affixing said encapsulated circuit to the oilfield equipment;
- (d) a central computer for receiving and
30 processing oilfield equipment identification and usage data comprising:

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means for transmitting data to and receiving data from a reader means, said data including said unique identification code generated by said encapsulated passive circuit, a reader
5 identification code and current usage information for the piece of oilfield equipment,

means for a user to create a new usage record in said computer, said new usage record for a specific piece of oilfield equipment and
10 identifying the oilfield equipment type and unique identification code,

means for storing and retrieving a plurality of usage records for oilfield equipment, each of said usage records corresponding to an
15 individual piece of oilfield equipment and said unique identification code,

means for updating said usage records with said current oilfield equipment usage information;

20 (f) a portable reader means for identifying a piece of oilfield equipment, the reader means comprising

means for transmitting an electromagnetic signal of a predetermined frequency,
25 said signal being tuned to said passive circuit first coupling means,

means for receiving and decoding said electromagnetic signal generated said passive circuit, said receiving means being tuned to said
30 passive circuit second coupling means,

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means for the user to enter current usage information for the piece of oilfield equipment into said computer,

means for transmitting data to and
5 receiving data from said central computer, said data including a reader identification code, said unique identification code received from said passive circuit and said current usage information said means corresponding to said central computer
10 transmitting and receiving means, and

means for displaying information entered by the user or received from said central computer.

15 2. The apparatus of claim 1, wherein said means for transmitting data to and receiving data from said reader means includes an electrical conductor.

20 3. The apparatus of claim 1, wherein said means for transmitting data to and receiving data from said reader means includes a radio frequency signal.

25 4. The apparatus of claim 1, wherein said means for displaying includes a liquid crystalline diode display.

30 5. The apparatus of claim 1, wherein said means for the user to enter information includes a keypad on said reader means.

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6. The apparatus of claim 1, said central computer further including:

means for storing and retrieving predetermined recommended usage criteria for the
5 oilfield equipment;

means for temporarily updating said usage records with said current usage information entered by the user;

means for determining whether said
10 temporarily updated usage record exceeds said predetermined recommended usage criteria for the oilfield equipment; and

means for generating and transmitting a warning to said reader means where said temporarily
15 updated usage record exceeds said recommended usage criteria.

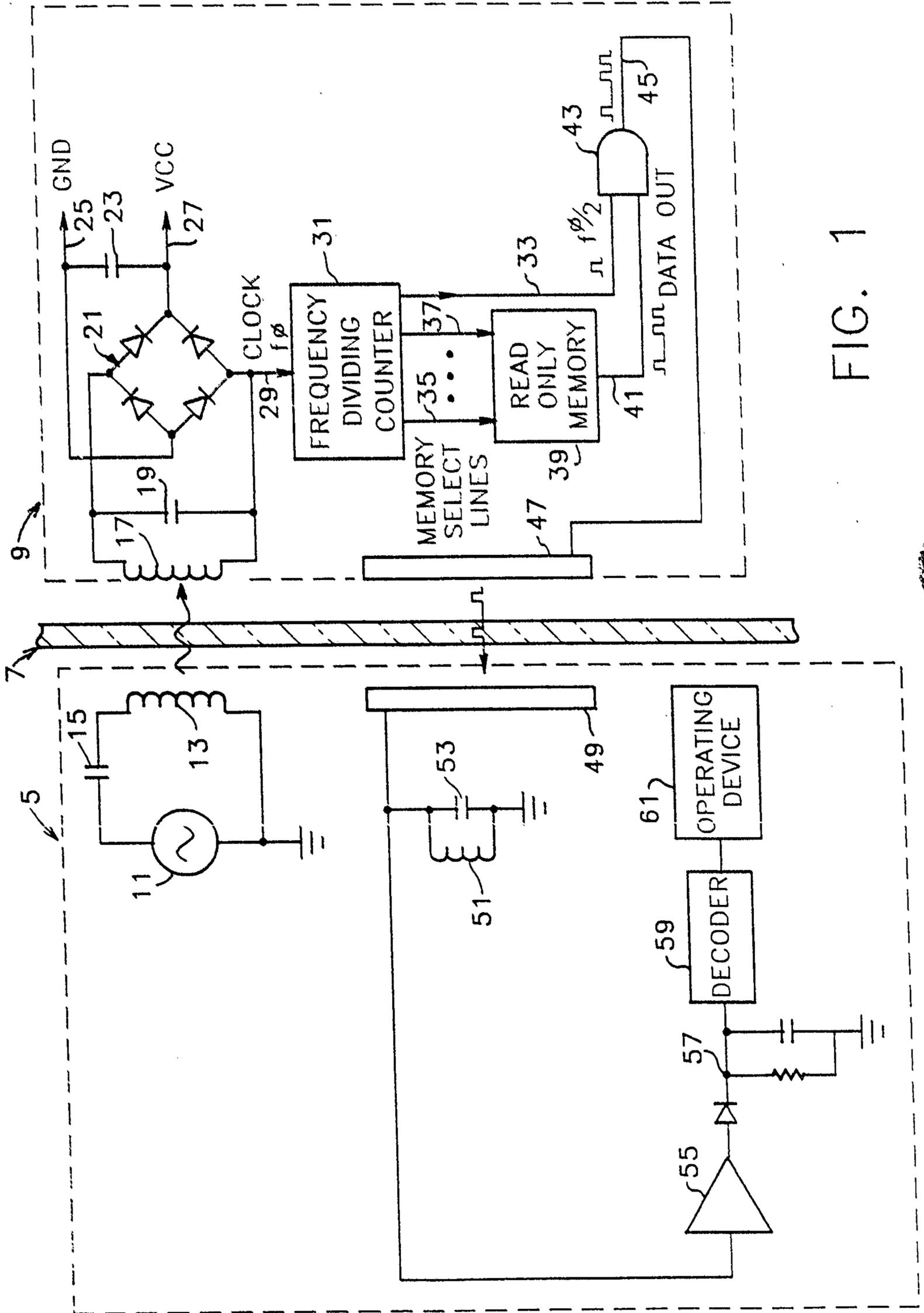


FIG. 1

SUBSTITUTE SHEET

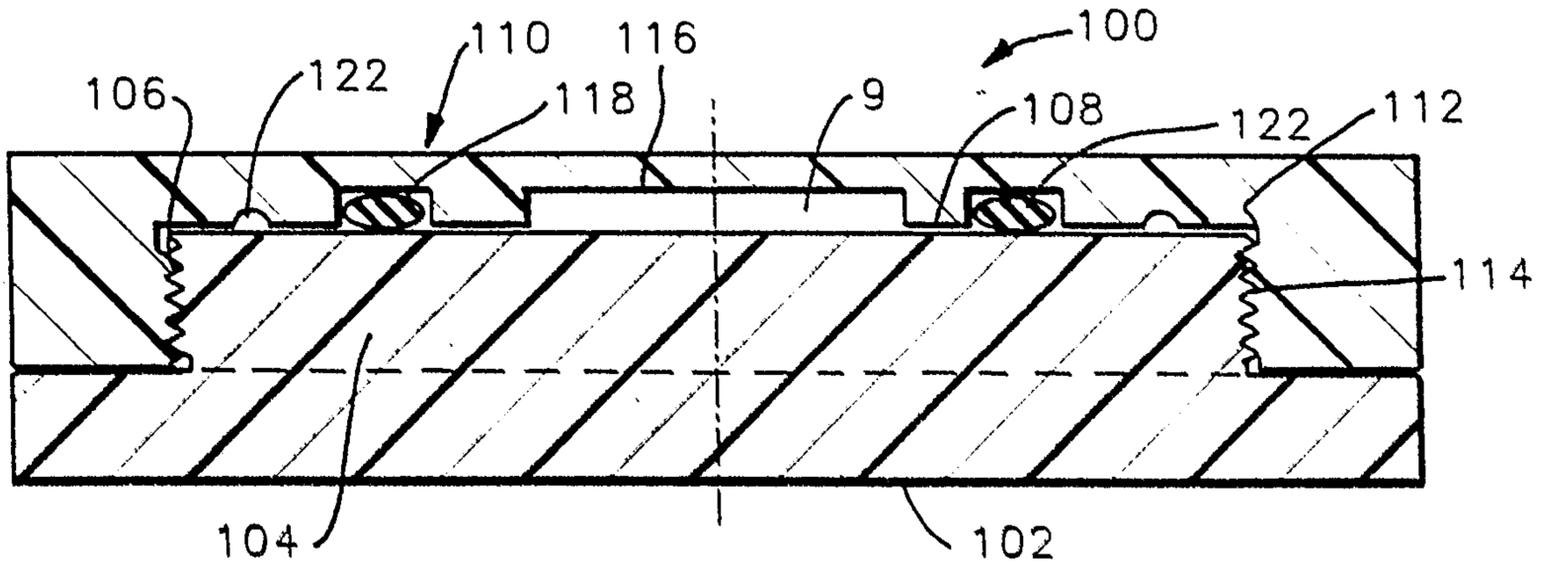


FIG. 2

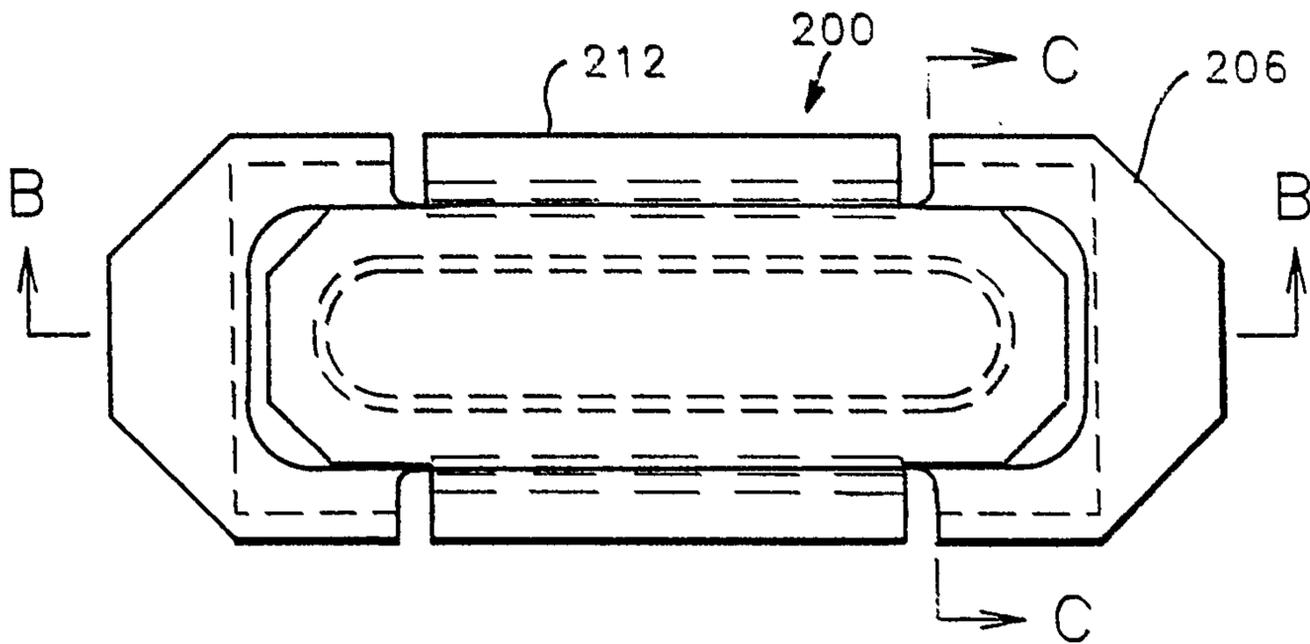


FIG. 3A

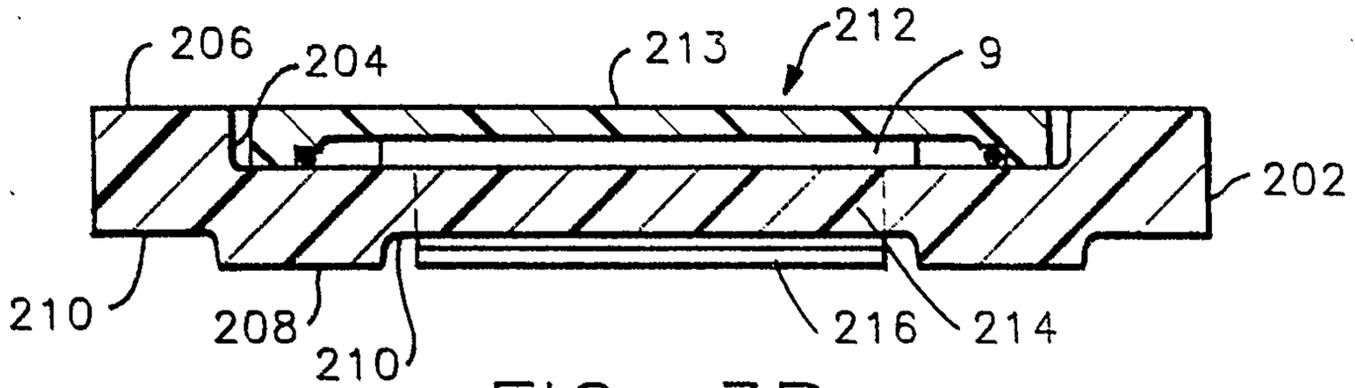


FIG. 3B

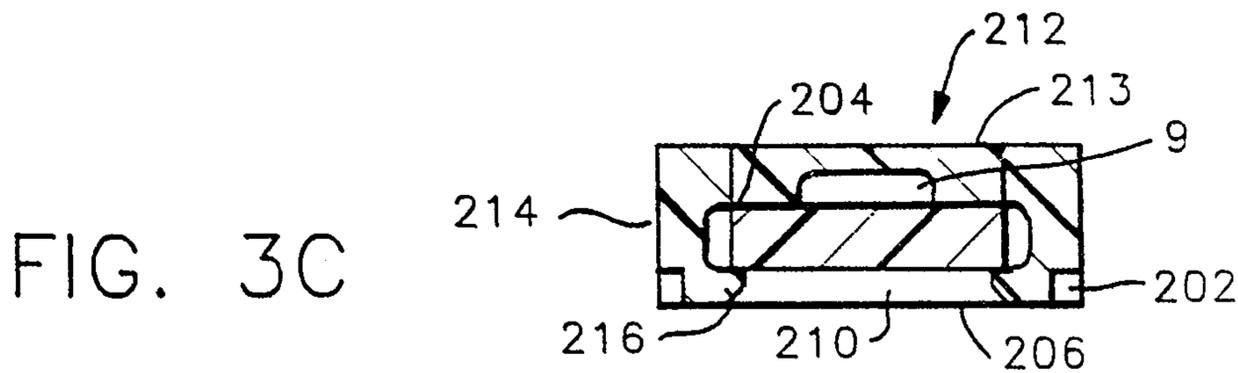


FIG. 3C

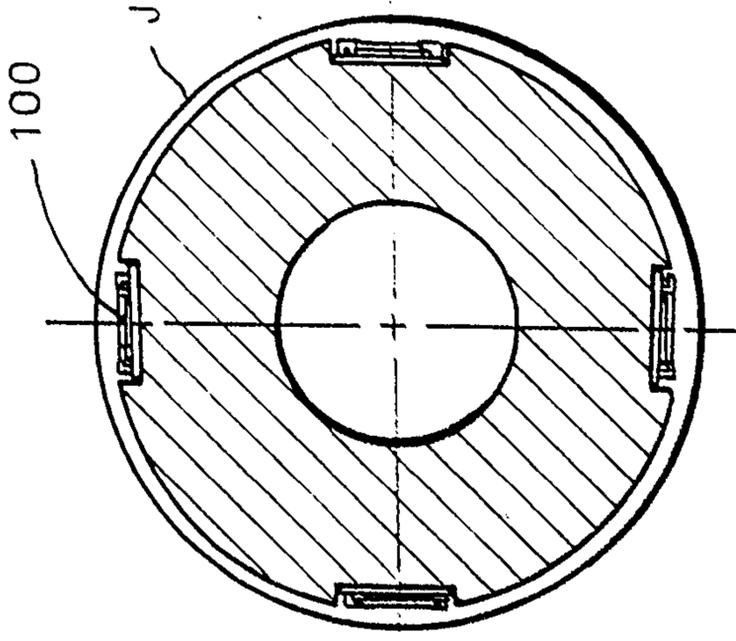


FIG. 4B

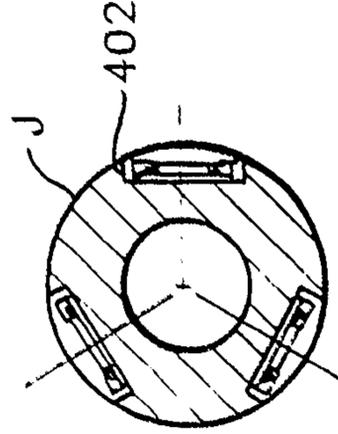


FIG. 4D

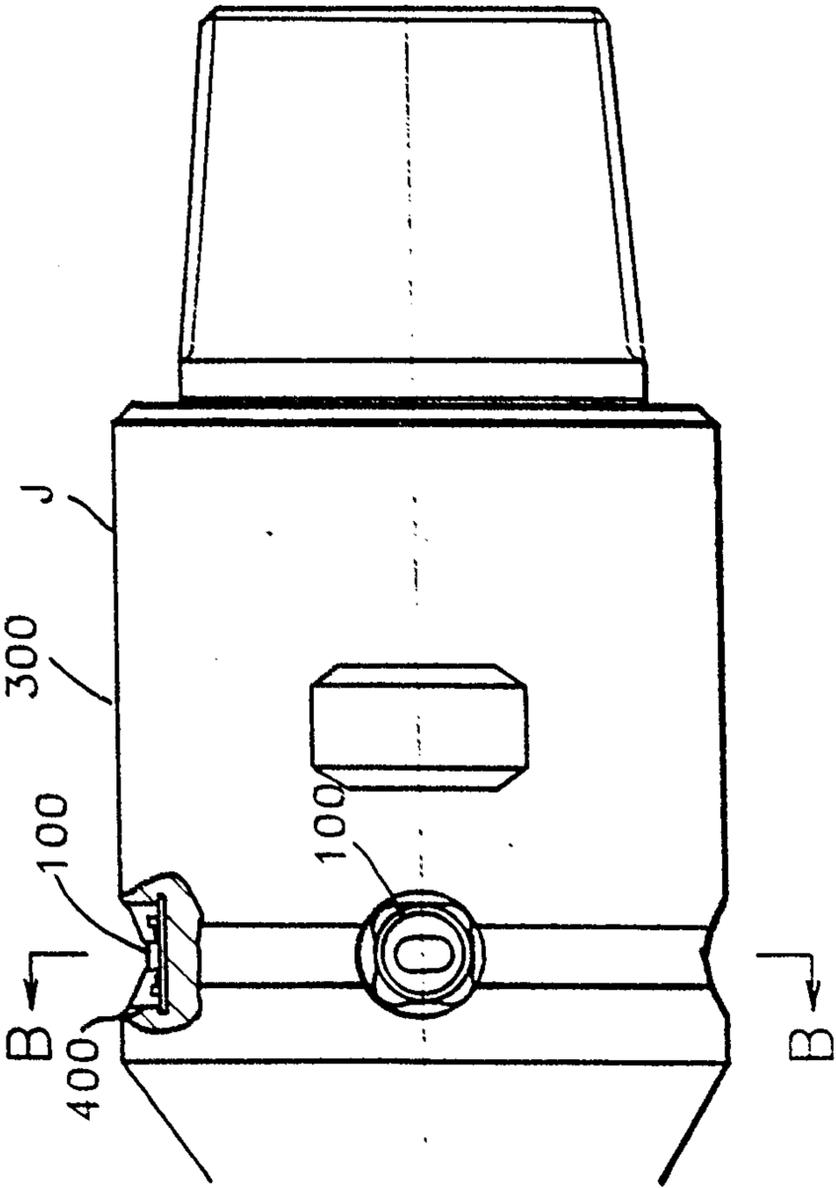


FIG. 4A

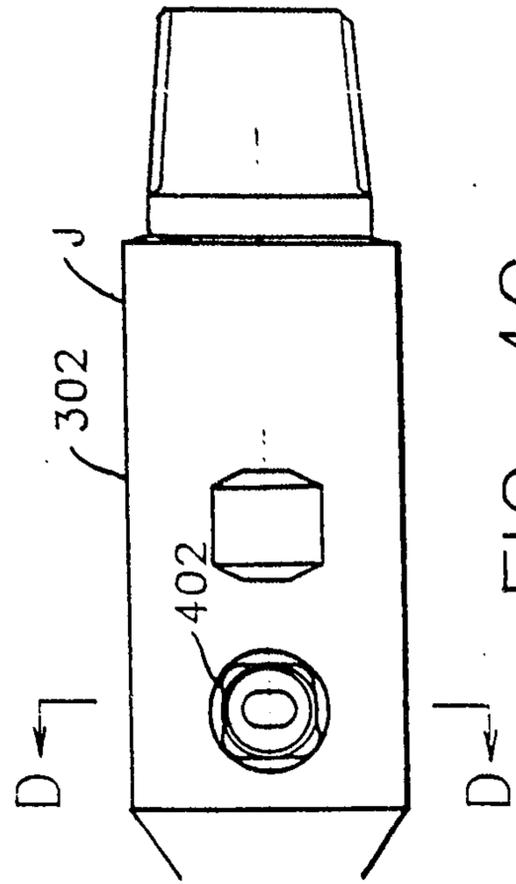


FIG. 4C

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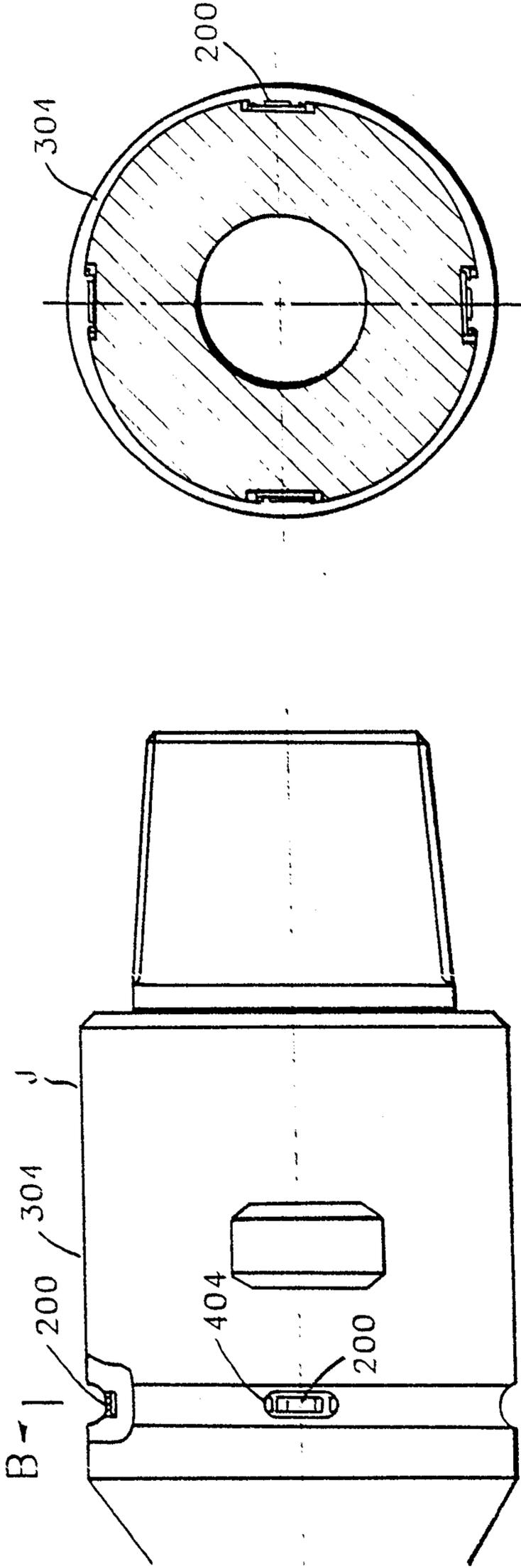


FIG. 5A

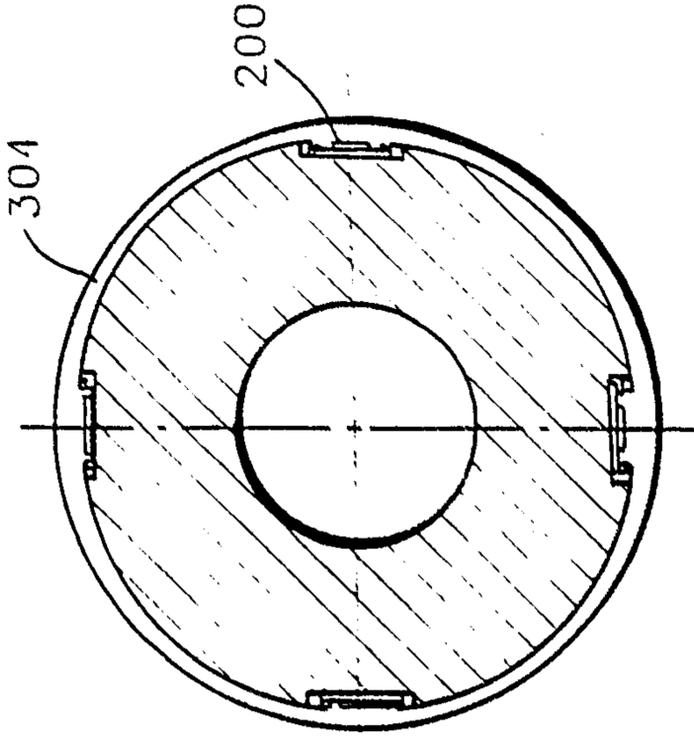


FIG. 5B

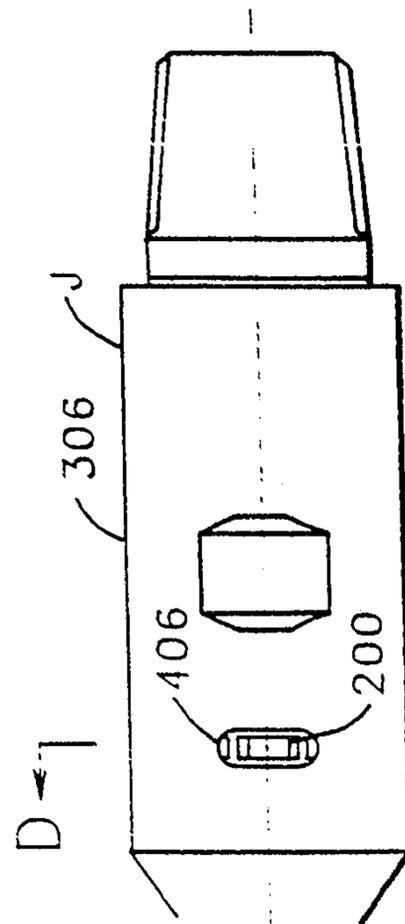


FIG. 5C

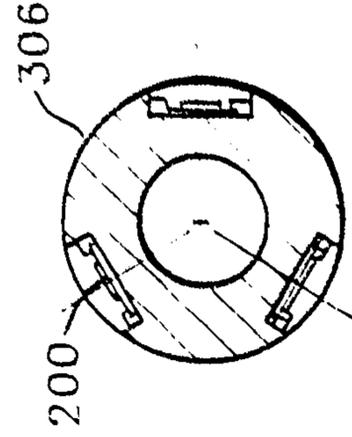


FIG. 5D

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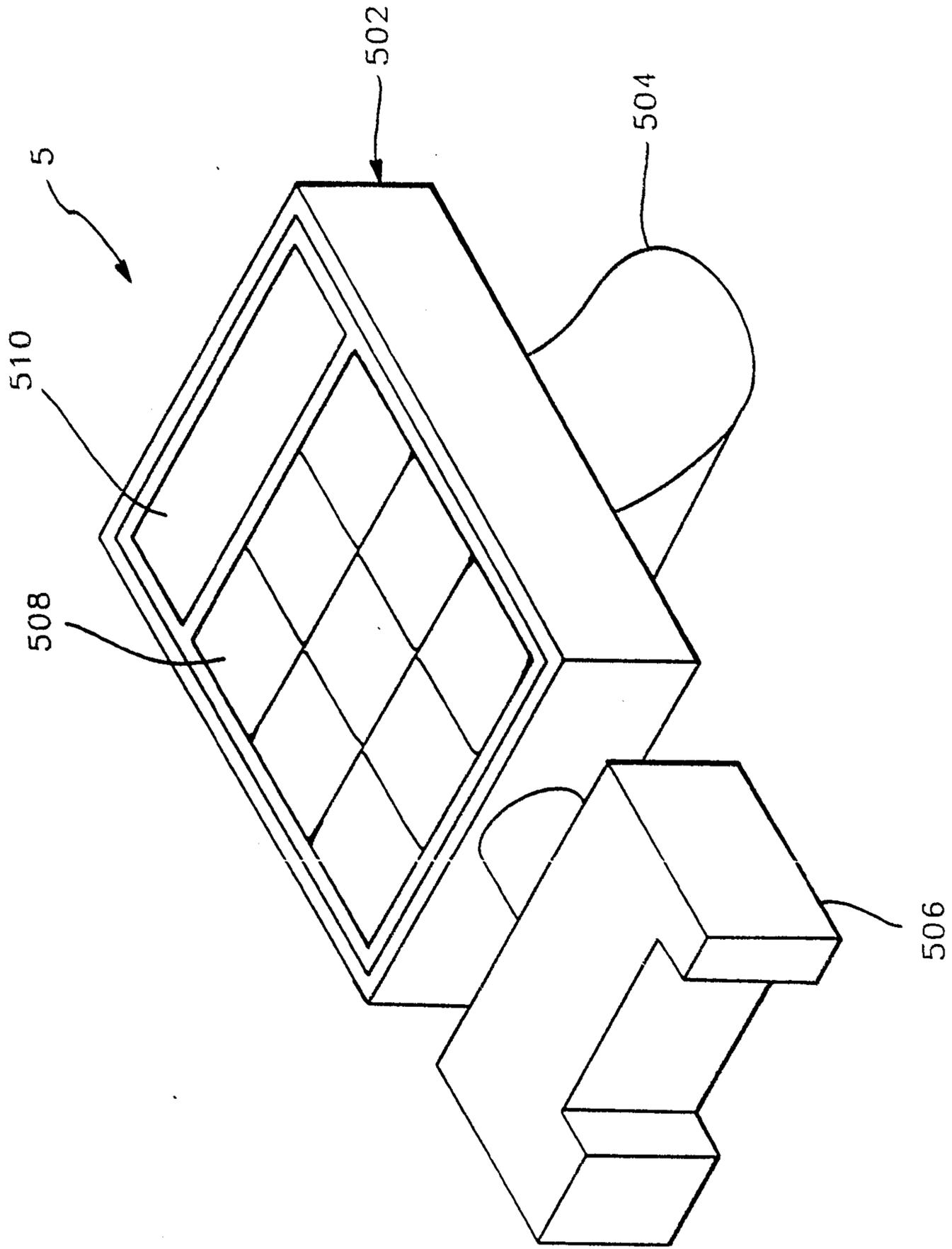


FIG. 6

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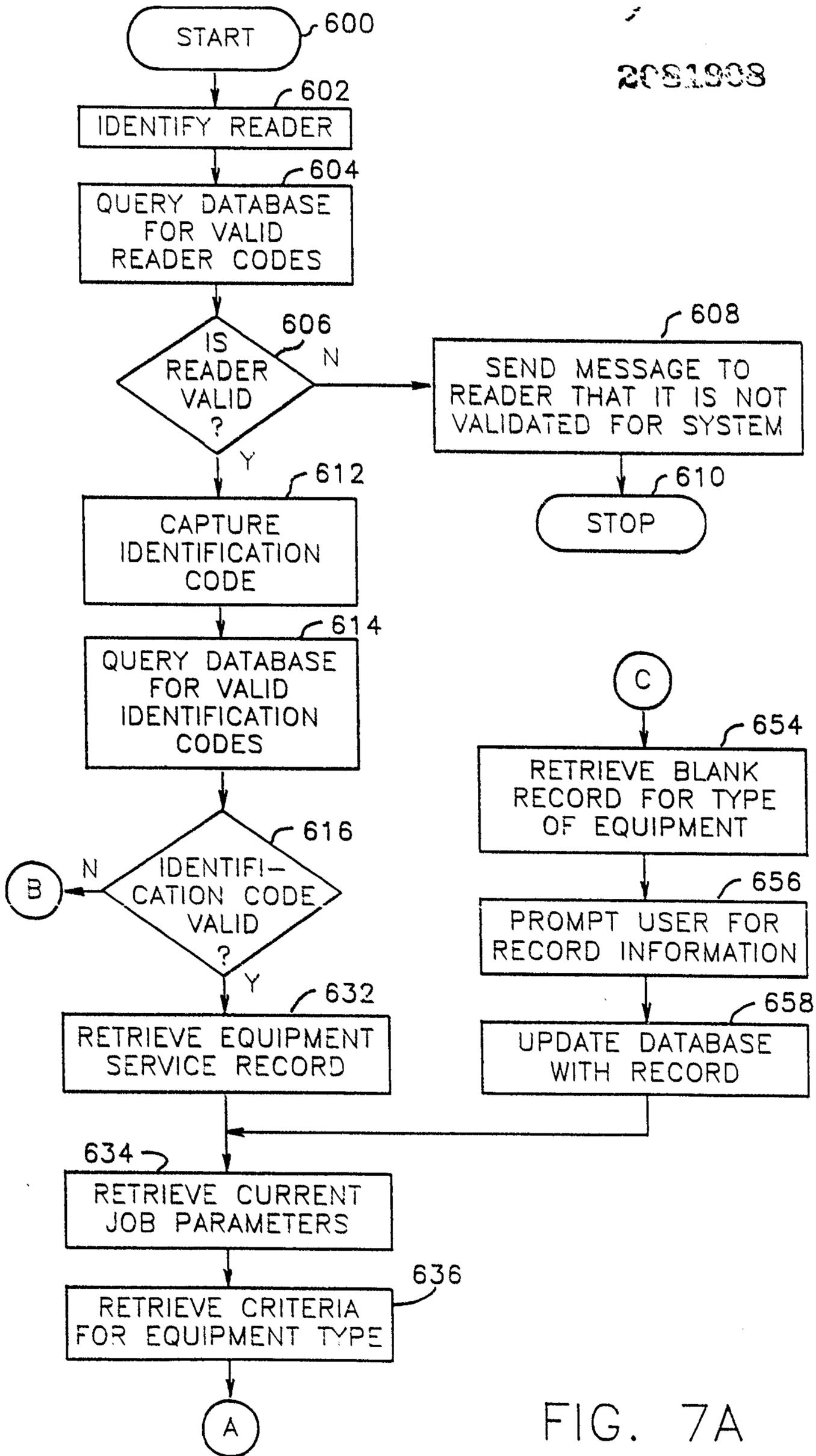


FIG. 7A

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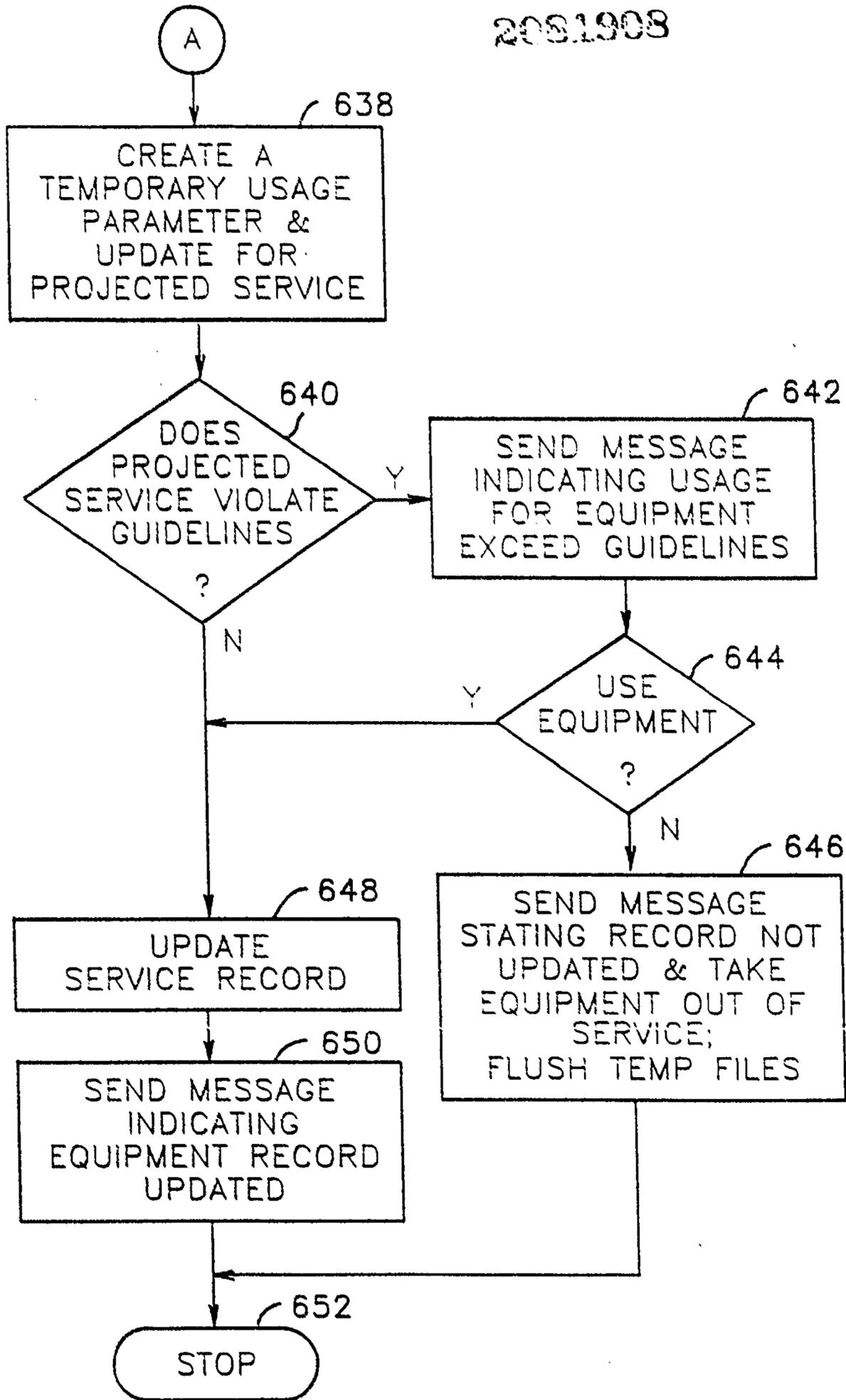


FIG. 7B

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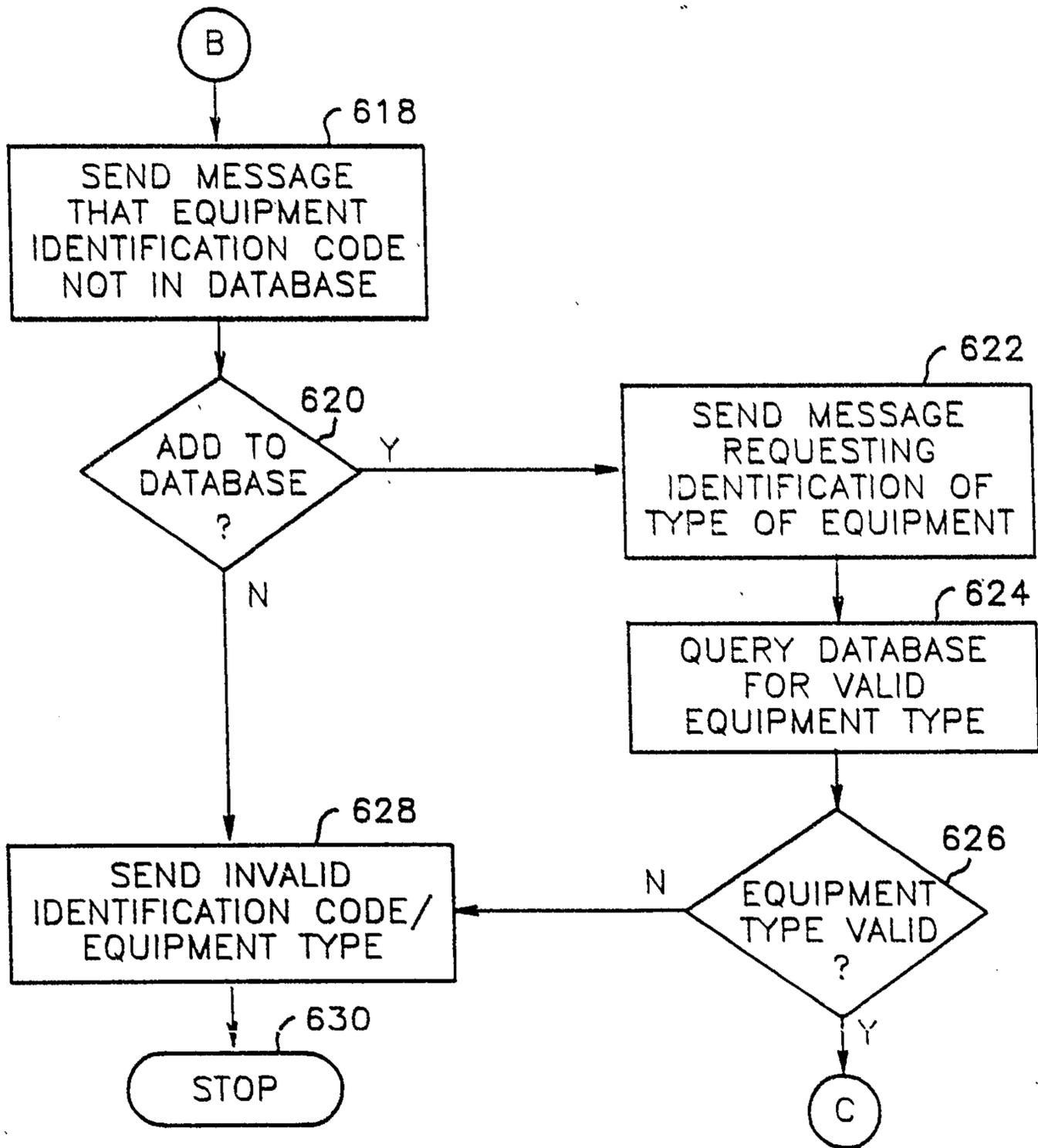


FIG. 7C

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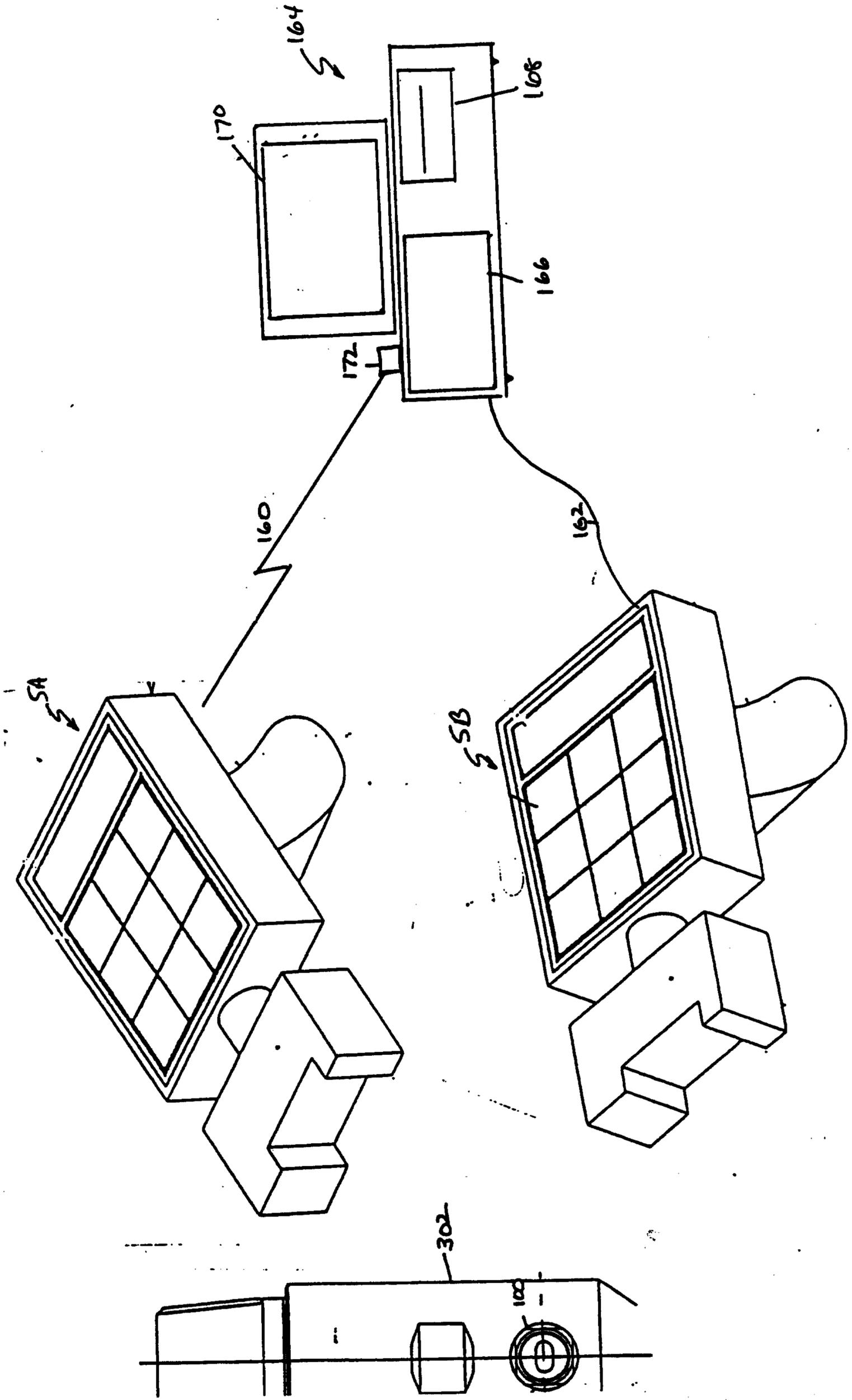


Fig. 8

