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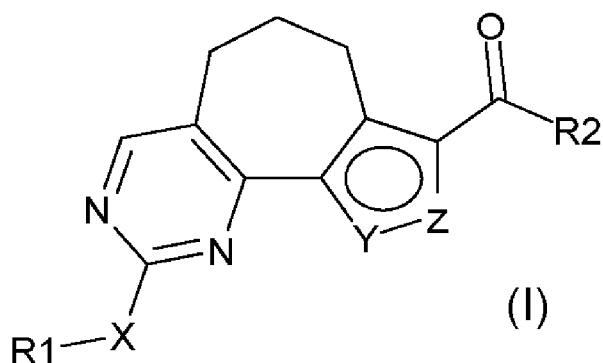
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(54) Title: TRICYCLIC DERIVATIVES, PROCESS FOR THEIR PREPARATION AND THEIR USE AS KINASE INHIBITORS



(57) Abstract: New substituted tricyclic compounds of formula (I) are described, wherein R1, R2, X, Y, Z are herein defined, having protein kinase inhibiting activity. The invention includes methods to prepare the compounds of formula (I), pharmaceutical compositions containing them, and their use in therapy, in particular for the treatment of diseases caused by and/or associated with dysregulated activity of protein kinase.

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Tricyclic Derivatives, Process For Their Preparation And Their Use As Kinase Inhibitors

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DESCRIPTION**TECHNICAL FIELD**

The present invention relates to tricyclic derivatives, to a process for their preparation, to pharmaceutical compositions comprising them, and to their use as therapeutic agents, particularly in the treatment of cancer and cell proliferation disorders.

The compounds of this invention are therefore useful in treating diseases caused by dysregulated protein kinase activity. The present invention also provides methods for preparing these compounds, pharmaceutical compositions comprising these compounds, and methods of treating diseases utilizing pharmaceutical compositions comprising these compounds.

15 **BACKGROUND ART**

The malfunctioning of protein kinases (PKs) is the hallmark of numerous diseases. A large share of the oncogenes and proto-oncogenes involved in human cancers encode for PKs. The enhanced activities of PKs are also implicated in many non-malignant diseases, such as benign prostate hyperplasia, familial adenomatosis, polyposis, neurofibromatosis, psoriasis, vascular smooth cell proliferation associated with atherosclerosis, pulmonary fibrosis, arthritis 20 glomerulonephritis and post-surgical stenosis and restenosis.

PKs are also implicated in inflammatory conditions and in the multiplication of viruses and parasites. PKs may also play a major role in the pathogenesis and development of neurodegenerative disorders.

For a general reference to PKs malfunctioning or deregulation see, for instance, Current Opinion in Chemical Biology 1999, 3, 459 – 465 and Carcinogenesis 2008, 29, 1087-1091.

25 The use of mitotic inhibitors in cancer therapy is a widely accepted clinical strategy for the treatment of a broad range of human cancers. Taxanes (paclitaxel and docetaxel) and vinca alkaloids (e.g. vincristine and vinblastine) work by either stabilizing or destabilizing microtubules with catastrophic consequences in cells progressing through mitosis. They are first line therapeutics for several tumour types and second line in cisplatin-refractory ovarian, breast, lung, bladder and esophagus cancers (taxanes). However, due to the role of microtubules in processes such as cell 30 movement, phagocytosis and axonal transport certain toxicities such as peripheral neuropathy are frequently observed with these agents. Progression through mitosis is a requirement of all proliferating cells and hence cancer therapies that have targets in mitosis are generally applicable to a wide range of tumour types.

Several protein kinases play key roles in the orchestration of the cell cycle and some of them are already subject to targeted therapies in the oncology setting including Cdk-2 and Aurora-A. The fidelity of mitosis is of paramount 35 importance and several "checkpoints" exist in normal cells to maintain chromosome integrity during the cell cycle.

The Spindle Assembly Checkpoint (SAC) is specifically required for proper chromosomal segregation into the two daughter cells upon cellular division. It ensures that sister chromatids aligned at the metaphase plate do not separate

prior to the bipolar attachment of all duplicated chromosomes to the mitotic spindle (Reviewed in Musacchio A. and Salmon D. *Nat Rev Mol Cell Biol*, May; 8(5): 379-93, 2007).

Even a single un-aligned chromosome is sufficient to trigger the SAC signal, it is a tightly regulated pathway that ultimately results into the inhibition of the anaphase promoting complex/cyclosome (APC/C)-mediated 5 polyubiquitylation and degradation of two key mitotic components: cyclin B1 and Securin. Securin specifically is required to get sister chromatids separation and anaphase transition, instead cyclin B1 inactivates the master mitotic kinase CDK1 promoting mitotic exit. (Reviewed in Musacchio A. and Salmon D. *Nat Rev Mol Cell Biol*, May; 8(5): 379-93, 2007).

A large group of proteins has been already identified to play a role in SAC functions: human MPS1 (monopolar 10 spindle 1) kinase, also known as TTK, has certainly a major role. MPS1 is a dual Tyrosine and Serine/Threonine kinase highly conserved from yeast to mammals. The human genome encodes for just one MPS1 gene family member, which does not have high sequence similarities with other protein kinases.

MPS1 is a cell cycle regulating enzyme that is upregulated and activated in mitosis upon phosphorylation (Stucke VM, et al., *Embo J*. 21 (7): 1723, 2002).

15 In *Saccharomyces cerevisiae*, MPS1 controls spindle-pole body duplication (Winey M. et al., *J. Cell Biol* 114:745, 1991), spindle assembly (Jones, M.H. et al., *Curr. Biol.* 15: 160, 2005) and the spindle assembly checkpoint (Weiss and Winey, *J. Cell. Biol* 132:111, 1996). Instead, in higher eukaryotes the MPS1 kinase activity is mainly involved in SAC regulation and functions (Jelluma, N. et al., *Cell* 132: 233, 2008).

RNA interference experiments indicate that in the absence of MPS1 the SAC functions are compromised: mitotic 20 length is reduced and cells divide rapidly without metaphase plate alignment, which ultimately causes aberrant aneuploidization, mitotic catastrophe and is not anymore compatible with cellular survival (Jelluma N. et al., *Cell* 132: 233, 2008; Tighe A. et al., *J Cell Biol* 2008; Jelluma N. et al., *Plos ONE* 3 (6): e2415, 2008). Moreover, to support these results, a small molecule ATP-competitor MPS1 inhibitor was described and despite its not clean selectivity profile, it was shown to be capable to inactivate SAC functions, inactivate nocodazole and taxol mediated mitotic 25 arrest and promote cell death mainly in tumorigenic cell lines (Schmidt et al., *EMBO Rep*, 6(9): 866, 2005).

Despite that most of the tumors are aneuploid, MPS1 was never found to be mutated in cancer, instead, it has been found upregulated in a number of tumors of different origins like bladder, anaplastic thyroid, breast and prostate cancer (Yuan B. et al, *Clin Cancer Res*, 12(4): 1121, 2006). Moreover it was found in the signature of the top 25 genes over-expressed in CIN and aneuploid tumors which predict clinical outcome in breast and lung cancer, 30 medulloblastoma, glioma, mesothelioma and lymphoma (Carter SL et al., *Nat Genet*. 38 (9): 1043, 2006). Finally, it is highly elevated in metastatic tumors and it was found to be over-expressed in p53-mutated breast cancers (Bertheau P. et al., *Plos Med* 4(3):e90, 2007).

Together with the fact that also other SAC components like MAD2, BUBR1 or BUB1 have been found up-regulated in different tumors (deCarcier G. et al., *Curr Med Chem* 14(9): 969, 2007), it seems that SAC functions could be 35 required and essential to keep tumoral highly aneuploid cells capable to segregate and tumoral selectivity of SAC inhibitors is foreseen in particular for highly aneuploid tumors like colon, lung and breast carcinomas (Kops G. J. et al., *Nat. Rev Cancer*, 5:773, 2005).

Finally, massive aneuploidy induction and SAC deregulation have been shown to reduce tumorigenesis in tumour prone mice sustaining the hypothesis that SAC inhibition could confer tumour growth inhibition (Weaver et al., *Cancer Cell* 11(1): 25, 2007). Thus, for these reasons, pharmacological attenuation of MPS1 function may have a therapeutic benefit in the treatment of several diverse cancers.

5 Originally identified as activated genes by proviral mutagenesis in a lymphoma mouse model, PIMs (PIM1, PIM2 and/or PIM3 throughout this application) are protein-serine/threonine kinases. PIM kinases are poorly expressed in normal tissues, and overexpressed or even mutated in a discrete number of human cancers, including lymphoma, leukaemia, prostate, pancreas and gastric cancers [Shah et al. *Eur. J. Cancer*, 44, 2144-51, (2008)].

PIM kinases are constitutively active and their activity supports *in vitro* and *in vivo* tumor cell growth and survival 10 through modification of an increasing number of common as well as isoform-specific substrates including several cell cycle regulators and apoptosis mediators. PIM1 but not PIM2 seems also to mediate homing and migration of normal and malignant hematopoietic cells by regulating chemokine receptor surface expression [Brault et al. *Haematologica* 95 1004-1015 (2010)].

There is increasing evidence that PIM1 and PIM2 kinases may be involved in mediating the oncogenic effects of 15 some acute myelogenous leukemias (AML)-associated oncogenes. In particular, the oncogenic role of FLT3-mutations (ITD and KD mut., present in 30% of AMLs) and/or translocations involving the MLL gene (occurring in 20% of AMLs), [Kumar, et al. *J. Mol. Biol.* 348, 183-193, (2005)]. PIM1 is more expressed in FLT3-ITD-transformed AML cells than in WT bone marrow cells. Data suggest that PIM1 as well as PIM2 inhibition may mediate FLT3-ITD-dependent death of AML cells. Interestingly, cells transformed by FLT3 mutations that confer resistance to small- 20 molecule tyrosine kinase inhibitors were still sensitive to knockdown of PIM2, or PIM1 and PIM2 by RNAi, [Kim et al., *Blood* 105, 1759-67, (2005)].

Moreover, PIM2 has been reported being over-expressed and associated with progression of several malignancies 25 that originate from the B-cell lineage such as chronic lymphocytic leukemia (CLL), diffuse large B-cell lymphoma (DLBCL), mantle cell lymphoma (MCL) or myeloma [Cohen et al. *Leuk. Lymphoma* 94 51 2004, Huttmann et al *Leukemia* 20 1774 (2006)].

Interestingly, PIMs and AKT/PKB seem to play partly redundant roles in mediating growth and survival of hematopoietic cells most probably due to overlapping substrates like BAD, p21^{WAF1/CIP1}, p27^{KIP1}, or Cot/Tpl-2 [Choudhary et al., *Mol Cell.* 36 326-39 (2009)].

PIM kinases have been shown to control mTOR inhibition (rapamycin) resistant, proliferation and survival. Therefore, 30 a combination of small molecule inhibitors targeting several survival kinases might be essential for a powerful cancer therapeutic platform [Amaravadi R., et al. *J. Clin. Invest.* 2005, 115 (10) 2618-24]. Oncogenic protein synthesis through eIF4E binding protein 1 (4E-BP1) seems to be mTOR-independent and controlled by PIM-2. This observations suggest that the oncogenic eIF4F translation-initiating complex could be blocked with small molecules 35 PIM2 inhibitors [Tamburini J. et al. *Blood* 2009, 114 (8), 1718-27 and Brault L. et al. *Haematologica* 2010, 95 (6) 1004-1015].

Tetrahydrobenzocycloheptene derivatives known in the art as immunosuppressive agents and for treating and preventing inflammatory conditions, allergic disorders and immune disorders are disclosed in WO2009/089305.

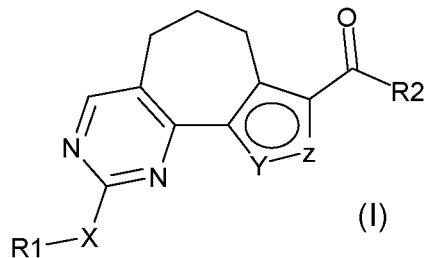
Tetrahydrocycloheptapyrimidine derivatives known in the art as protein kinase inhibitors are disclosed in WO2005/037843.

Despite these developments, there is still need for effective agents for said diseases.

DESCRIPTION OF THE INVENTION

5 The present inventors have now discovered that compounds of formula (I), described below, are kinase inhibitors and are thus useful in therapy as antitumor agents and lack, in terms of both toxicity and side effects, the aforementioned drawbacks associated with currently available antitumor drugs.

Accordingly, a first object of the present invention is to provide a substituted tricyclic compound of formula (I)



10 wherein:

R1 is hydrogen, halogen or an optionally substituted group selected from amino, straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocycl and heterocyclalkyl;

X is a single bond or a divalent radical selected from -NR'-, -CONR'-, -NH-CO-NH-,

-O-, -S-, -SO₂-, and -OSO₂-, wherein R' is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocycl and heterocyclalkyl;

15 one of **Y** and **Z** is nitrogen and the other is N-R3, wherein R3 is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocycl and heterocyclalkyl or is a group -(CH₂)_n-, wherein n is 2 or 3, forming a ring with R2, or

Y is oxygen and **Z** is nitrogen, or

20 **Y** is nitrogen and **Z** is oxygen;

R2 is a group selected from -NR"R'', -N(OR'')R" and OR'', wherein R" and R'' are, each independently, hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocycl and heterocyclalkyl or, together with the nitrogen atom to which they are bonded, R" and R'' may form a 5 to 6 membered heteroaryl or heterocycl group, optionally containing one additional heteroatom selected among N, O and S;

25 or a pharmaceutically acceptable salt thereof.

The present invention also provides methods of synthesizing the substituted tricyclic derivatives, represented by formula (I), prepared through a process consisting of standard synthetic transformations and isomers, tautomers, hydrates, solvates, complexes, metabolites, prodrugs, carriers, N- oxides.

30 The present invention also provides a method for treating diseases caused by and/or associated with dysregulated protein kinase activity, particularly ABL, ACK1, AKT1, ALK, AUR1, AUR2, BRK, BUB1, CDC7/DBF4, CDK2/CYCA, CHK1, CK2, EEF2K, EGFR1, EphA2, EphB4, ERK2, FAK, FGFR1, FLT3, GSK3beta, Haspin, IGFR1, IKK2, IR,

JAK1, JAK2, JAK3, KIT, LCK, LYN, MAPKAPK2, MELK, MET, MNK2, MPS1, MST4, NEK6, NIM1, P38alpha, PAK4, PDGFR, PDK1, PERK, PIM1, PIM2, PIM3, PKAalpha, PKCbeta, PLK1, RET, ROS1, SULU1, Syk, TLK2, TRKA, TYK, VEGFR2, VEGFR3, ZAP70, more particularly MPS1, PIM1, PIM2, PIM3.

A preferred method of the present invention is to treat a disease caused by and/or associated with dysregulated protein kinase activity selected from the group consisting of cancer, cell proliferative disorders, viral infections, autoimmune and neurodegenerative disorders.

Another preferred method of the present invention is to treat specific types of cancer including but not limited to: carcinoma, such as bladder, breast, colon, kidney, liver, lung, including small cell lung cancer, esophagus, gall-bladder, ovary, pancreas, stomach, cervix, thyroid, prostate, and skin, including squamous cell carcinoma;

hematopoietic tumors of lymphoid lineage, including leukaemia, acute lymphocytic leukaemia, acute lymphoblastic leukaemia, B-cell lymphoma, T-cell-lymphoma, Hodgkin's lymphoma, non-Hodgkin's lymphoma, hairy cell lymphoma and Burkett's lymphoma; hematopoietic tumors of myeloid lineage, including acute and chronic myelogenous leukemias, myelodysplastic syndrome and promyelocytic leukaemia; tumors of mesenchymal origin, including fibrosarcoma and rhabdomyosarcoma; tumors of the central and peripheral nervous system, including astrocytoma, neuroblastoma, glioma and schwannomas; other tumors, including melanoma, seminoma, teratocarcinoma, osteosarcoma, xeroderma pigmentosum, keratoanthoma, thyroid follicular cancer, Kaposi's sarcoma and mesothelioma, highly aneuploid tumors and tumors which do overexpress mitotic checkpoint .

Another preferred method of the present invention is to treat specific cellular proliferation disorders such as, for example, benign prostate hyperplasia, familial adenomatous polyposis, neurofibromatosis, psoriasis, vascular smooth cell proliferation associated with atherosclerosis, pulmonary fibrosis, arthritis, glomerulonephritis and post-surgical stenosis and restenosis.

Another preferred method of the present invention is to treat immune cell-associated diseases and disorders, such as inflammatory and autoimmune diseases, for examples multiple sclerosis, systemic lupus erythematosus, inflammatory bowel diseases(IBD), Crohn's disease, irritable bowel syndrome, pancreatitis, ulcerative colitis, diverticulosis, myasthenia gravis, vasculitis, psoriasis, scleroderma, asthma, allergy, systemic sclerosis, vitiligo, arthritis such as osteoarthritis, juvenile rheumatoid arthritis, ankylosing spondylitis.

Another preferred method of the present invention is to treat viral infections, in particular the prevention of AIDS development in HIV-infected individuals.

Another preferred method of the present invention is to treat neurodegenerative disorders, such as Alzheimer's disease, Parkinson's disease and Huntington's disease.

In addition, the method of the present invention also provides tumor angiogenesis and metastasis inhibition as well as the treatment of organ transplant rejection and host versus graft disease.

The present invention also provides a pharmaceutical composition comprising a therapeutically effective amount of a compound of formula (I), as defined above, and one or more pharmaceutically acceptable excipient, carrier and/or diluent.

The present invention further provides a pharmaceutical composition comprising a compound of formula (I) in combination with known anticancer treatments such as radiation therapy or chemotherapy regimen in combination

with cytostatic or cytotoxic agents, antibiotic-type agents, alkylating agents, antimetabolite agents, hormonal agents, immunological agents, interferon-type agents, cyclooxygenase inhibitors (e.g. COX-2 inhibitors), matrixmetalloprotease inhibitors, telomerase inhibitors, tyrosine kinase inhibitors, anti-growth factor receptor agents, anti-HER agents, anti-EGFR agents, anti-angiogenesis agents (e.g. angiogenesis inhibitors), farnesyl transferase inhibitors, ras-raf signal transduction pathway inhibitors, cell cycle inhibitors, other cdks inhibitors, tubulin binding agents, topoisomerase I inhibitors, topoisomerase II inhibitors, and the like.

5 The present invention further provides an in vitro method for inhibiting protein kinase activity which comprises contacting the kinase with an effective amount of a compound of formula (I) as defined above.

10 Additionally, the invention provides a product or kit comprising a compound of formula (I) or a pharmaceutically acceptable salt thereof, as defined above, or pharmaceutical compositions thereof and one or more chemotherapeutic agents, as a combined preparation for simultaneous, separate or sequential use in anticancer therapy.

In another aspect the invention provides a compound of formula (I) or a pharmaceutically acceptable salt thereof, as defined above, for use as a medicament.

15 Moreover the invention provides the use of a compound of formula (I) or a pharmaceutically acceptable salt thereof, as defined above, in the manufacture of a medicament with anticancer activity.

Finally, the invention provides a compound of formula (I) or a pharmaceutically acceptable salt thereof, as defined above, for use in a method of treating cancer.

20 Unless otherwise specified, when referring to the compounds of formula (I) *per se* as well as to any pharmaceutical composition thereof or to any therapeutic treatment comprising them, the present invention includes all of the hydrates, solvates, complexes, metabolites, prodrugs, carriers, N-oxides and pharmaceutically acceptable salts of the compounds of this invention.

25 In other words, if easily obtainable from the compounds of formula (I) as defined above, also their isomers, tautomers, hydrates, solvates, complexes, metabolites, prodrugs, carriers and N-oxides are object of the present invention.

30 A metabolite of a compound of formula (I) is any compound into which this same compound of formula (I) is converted *in vivo*, for instance upon administration to a mammal in need thereof. Typically, without however representing a limiting example, upon administration of a compound of formula (I), this same derivative may be converted into a variety of compounds, for instance including more soluble derivatives like hydroxylated derivatives, which are easily excreted. Hence, depending upon the metabolic pathway thus occurring, any of these hydroxylated derivatives may be regarded as a metabolite of the compounds of formula (I).

35 Prodrugs are any covalently bonded compounds, which release *in vivo* the active parent drug according to formula (I).

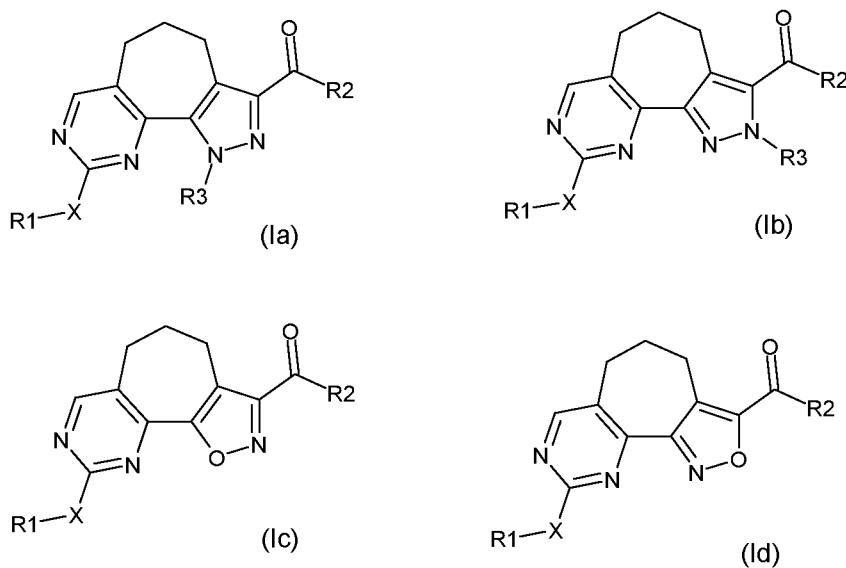
N-oxides are compounds of formula (I) wherein nitrogen and oxygen are tethered through a dative bond.

35 If a stereogenic center or another form of an isomeric center is present in a compound of the present invention, all forms of such isomer or isomers, including enantiomers and diastereomers, are intended to be covered herein. Compounds containing a stereogenic center may be used as a racemic mixture, an enantiomerically enriched

mixture, or the racemic mixture may be separated using well-known techniques and an individual enantiomer may be used alone. In cases in which compounds have unsaturated carbon-carbon double bonds, both the cis (Z) and trans (E) isomers are within the scope of this invention.

In cases wherein compounds may exist in tautomeric forms, such as keto-enol tautomers, each tautomeric form is contemplated as being included within this invention whether existing in equilibrium or predominantly in one form.

In case wherein **Y** is N-R3 and **Z** is N, the compound of the present invention has the general formula (Ia); in case wherein **Y** is N and **Z** is N-R3, the compound of the present invention has the general formula (Ib); in case wherein **Y** is O and **Z** is N, the compound of the present invention has the general formula (Ic); in case wherein **Y** is N and **Z** is O, the compound of the present invention has the general formula (Id), here below:



wherein R1, X, R2 and R3 are as defined above.

Unless otherwise provided, when in compounds of formula (Ia) or (Ib) R3 is hydrogen, only one of the tautomeric forms is indicated, the remaining one has still to be intended as comprised within the scope of the invention:



The term "aryl" includes carbocyclic or heterocyclic hydrocarbons with from 1 to 2 ring moieties, either fused or linked to each other by single bonds, wherein at least one of the rings is aromatic; if present, any aromatic heterocyclic hydrocarbon also referred to as heteroaryl group, comprises a 5 to 6 membered ring with from 1 to 3 heteroatoms selected from N, O and S.

Examples of aryl groups according to the invention are, for instance, phenyl, biphenyl, α - or β -naphthyl, dihydronaphthyl, thienyl, benzothienyl, furyl, benzofuranyl, pyrrolyl, imidazolyl, pyrazolyl, thiazolyl, isothiazolyl, oxazolyl, isoxazolyl, pyridyl, pyrazinyl, pyrimidinyl, pyridazinyl, indolyl, isoindolyl, purinyl, quinolyl, isoquinolyl, dihydroquinolinyl, quinoxalinyl, benzodioxolyl, indanyl, indenyl, triazolyl, and the like.

With the term "heterocyclyl" (also known as "heterocycloalkyl") we intend a 3- to 7-membered, saturated or partially unsaturated carbocyclic ring where one or more carbon atoms are replaced by heteroatoms such as nitrogen, oxygen and sulfur. Non limiting examples of heterocyclyl groups are, for instance, pyrane, pyrrolidine, pyrrolidine, imidazoline, imidazolidine, pyrazolidine, pyrazoline, thiazoline, thiazolidine, dihydrofuran, tetrahydrofuran, 1,3-dioxolane, piperidine, piperazine, morpholine and the like.

With the term "C₃-C₇ cycloalkyl" we intend, unless otherwise provided, 3- to 7-membered all-carbon monocyclic ring, which may contain one or more double bonds but does not have a completely conjugated π -electron system. Examples of cycloalkyl groups, without limitation, are cyclopropane, cyclobutane, cyclopentane, cyclopentene, cyclohexane, cyclohexene, cyclohexadiene, cycloheptane, cycloheptene, cycloheptadiene.

With the term "straight or branched C₁-C₆ alkyl", hence comprehensive of C₁-C₄ alkyl, we intend any of the groups such as, for instance, methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, tert-butyl, sec-butyl, n-pentyl, n-hexyl, and the like.

With the term "straight or branched C₂-C₆ alkenyl" we intend any of the groups such as, for instance, vinyl, allyl, 1-propenyl, isopropenyl, 1-butenyl, 2-butenyl, 3-butenyl, 2-pentenyl, 1-hexenyl, and the like.

With the term "straight or branched C₂-C₆ alkynyl" we intend any of the groups such as, for instance, ethynyl, 2-propynyl, 4-pentynyl, and the like.

According to the present invention and unless otherwise provided, any of the above R1, R2, R3, R', R'' and R''' groups may be optionally substituted, in any of their free positions, by one or more groups, for instance 1 to 6 groups, independently selected from:

halogen, nitro, oxo (=O), cyano, C₁-C₆ alkyl, polyfluorinated alkyl, polyfluorinated alkoxy, alkenyl, alkynyl, hydroxyalkyl, aryl, arylalkyl, heterocyclyl, C₃-C₇ cycloalkyl, hydroxy, alkoxy, aryloxy, heterocyclyloxy, methylenedioxy, alkylcarbonyloxy, arylcarbonyloxy, cycloalkenyloxy, heterocyclylcarbonyloxy, alkylideneaminoxy, carboxy, alkoxycarbonyl, aryloxycarbonyl, cycloalkyloxycarbonyl, heterocyclyloxycarbonyl, amino, ureido, alkylamino, dialkylamino, arylamino, diarylamino, heterocyclylamino, formylamino, alkylcarbonylamino, arylcarbonylamino, heterocyclylcarbonylamino, aminocarbonyl, alkylaminocarbonyl, dialkylaminocarbonyl, arylaminocarbonyl, heterocyclaminocarbonyl, alkoxycarbonylamino, hydroxyaminocarbonyl alkoxyimino, alkylsulfonylamino, arylsulfonylamino, heterocyclsulfonylamino, formyl, alkylcarbonyl, arylcarbonyl, cycloalkylcarbonyl, heterocyclcarbonyl, heterocyclsulfonyl, alkylsulfonyl, arylsulfonyl, aminosulfonyl, alkylaminosulfonyl, dialkylaminosulfonyl, arylaminosulfonyl, heterocyclaminosulfonyl, arylthio, alkylthio, phosphonate and alkylphosphonate.

In their turn, whenever appropriate, each of the above substituent may be further substituted by one or more of the aforementioned groups.

In this respect, with the term "halogen" we intend a fluorine, chlorine, bromine or iodine atom.

With the term "cyano" we intend a -CN residue.

With the term "nitro" we intend a -NO₂ group.

With the term "alkenyl" or "alkynyl" we intend any of the aforementioned straight or branched C₂-C₆ alkyl groups further bearing a double or triple bond. Non limiting examples of alkenyl or alkynyl groups of the invention are, for

instance, vinyl, allyl, 1-propenyl, isopropenyl, 1-but enyl, 2-but enyl, 3-but enyl, 2-pent enyl, 1-hex enyl, ethynyl, 2-propynyl, 4-pentynyl, and the like.

With the term "polyfluorinated alkyl" or "polyfluorinated alkoxy" we intend any of the above straight or branched C₁-C₆ alkyl or alkoxy groups which are substituted by more than one fluorine atom such as, for instance, trifluoromethyl, trifluoroethyl, 1,1,1,3,3,3-hexafluoropropyl, trifluoromethoxy and the like.

With the term "alkoxy", "aryloxy", "heterocyclyoxy" and derivatives thereof we intend any of the above C₁-C₆ alkyl, aryl or heterocyclyl groups linked to the rest of the molecule through an oxygen atom (-O-).

From all of the above, it is clear to the skilled person that any group which name is a composite name such as, for instance, arylamino, has to be intended as conventionally construed by the parts from which it derives, e.g. by an amino group which is further substituted by aryl, wherein aryl is as above defined.

Likewise, any of the terms such as, for instance, alkylthio, alkylamino, dialkylamino, alkoxy carbonyl, alkoxy carbonyl amino, heterocycly carbonyl, heterocycly carbonyl amino, cycloalkyloxy carbonyl and the like, include groups wherein the alkyl, alkoxy, aryl, C₃-C₇ cycloalkyl and heterocyclyl moieties are as above defined.

Pharmaceutically acceptable salts of the compounds of formula (I) include the acid addition salts with inorganic or organic acids, e.g., nitric, hydrochloric, hydrobromic, sulfuric, perchloric, phosphoric, acetic, trifluoroacetic, propionic, glycolic, fumaric, lactic, oxalic, malonic, malic, maleic, tartaric, citric, benzoic, cinnamic, mandelic, methanesulphonic, isethionic and salicylic acid. Preferably, the acid addition salt of the compounds of the invention is selected between the hydrochloride or mesylate salts.

Pharmaceutically acceptable salts of the compounds of formula (I) also include the salts with inorganic or organic bases, e.g., alkali or alkaline-earth metals, especially sodium, potassium, calcium ammonium or magnesium hydroxides, carbonates or bicarbonates, acyclic or cyclic amines, preferably methylamine, ethylamine, diethylamine, triethylamine, piperidine and the like.

Preferred compounds of formula (I) are the compounds wherein:

X is a group -NH- and R₂ is a group selected from -NHR", -N(OR'')R" and -OR", wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl; and R'', Y, Z, R₁ and R₃ are as above defined.

Other preferred compounds are the compounds of formula (I) wherein X is a group -O- and R₂ is a group selected from -NHR", -N(OR'')R" and -OR", wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl; and R'', Y, Z, R₁ and R₃ are as above defined.

Other preferred compounds are the compounds of formula (I) wherein X is a group -S- and R₂ is a group selected from -NHR", -N(OR'')R" and -OR", wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl; and R'', Y, Z, R₁ and R₃ are as above defined.

Other preferred compounds are the compounds of formula (I) wherein X is a bond and R₂ is a group selected from -NHR", -N(OR'')R" and -OR", wherein R" is hydrogen or an optionally substituted group selected from straight or

branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl; and R'', Y, Z, R1 and R3 are as above defined.

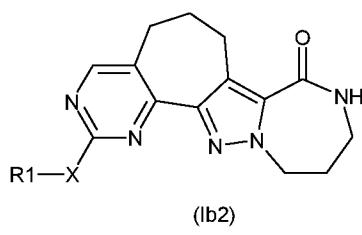
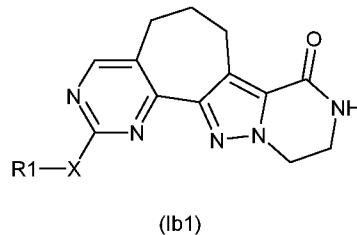
Other preferred compounds are the compounds of formula (I) wherein X is a group -NH- and R2 is a group -NHR" or -N(OR"')R" wherein R" is hydrogen or an optionally substituted group selected from straight or branched C1-C4 alkyl and aryl ; and R"', Y, Z, R1 and R3 are as above defined.

Other preferred compounds are the compounds of formula (I) wherein X is a group -O- and R2 is a group -NHR" or -N(OR"')R" wherein R" is hydrogen or an optionally substituted group selected from straight or branched C1-C4 alkyl and aryl; and R"', Y, Z, R1, R3 are as above defined.

Other preferred compounds are the compounds of formula (I) wherein X is a group -S- and R2 is a group -NHR" or -N(OR")R" wherein R" is hydrogen or an optionally substituted group selected from straight or branched C1-C4 alkyl and aryl; and R", Y, Z, R1, R3 are as above defined.

Other preferred compounds are the compounds of formula (I) wherein X is a bond and R2 is a group -NHR" or -N(OR")R" wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₄ alkyl and aryl; and R"', Y, Z, R1, R3 are as above defined.

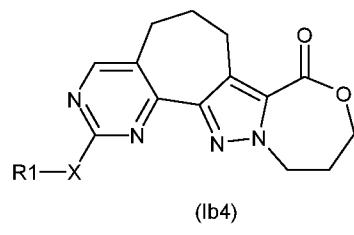
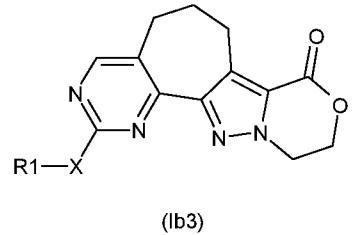
15 Other preferred compounds are the compounds of formula (I) wherein R₂ is NH and R₃ is a group $-(\text{CH}_2)_n-$, wherein n is 2 or 3, that is compounds of formula (Ib1) and (Ib2):



wherein

X and R1 have any of the meanings defined in formula (I).

20 Other preferred compounds are the compounds of formula (I) wherein R2 is O and R3 is a group $-(CH_2)_n-$, wherein n is 2 or 3, that is compounds of formula (Ib3) and (Ib4):



wherein

X and R1 have any of the meanings defined in formula (I).

25 Preferred specific compounds of formula (I) are the compounds listed below:

1) 9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

2) 9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-diethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

3) 9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

4) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

5) 5) N-[(1S)-2-amino-1-phenylethyl]-9-{{2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

6) ethyl 9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

7) N-benzyl-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

10) 8) 9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-N-phenyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9) N-(2,6-diethylphenyl)-9-{{4-[(4-hydroxycyclohexyl)amino]-2-methoxyphenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

15) 10) N-(2,6-diethylphenyl)-9-{{(4-{{[3-(dimethylamino)propyl](methyl)amino}-2-methoxyphenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

11) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-[4-(pyrrolidin-1-yl)piperidin-1-yl]phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

12) N-(2,6-diethylphenyl)-9-{{4-[(3R)-3-(dimethylamino)pyrrolidin-1-yl]-2-methoxyphenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

20) 13) N-(2,6-diethylphenyl)-9-{{4-{{[2-(dimethylamino)ethyl](methyl)amino}-2-methoxyphenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

14) N-(2,6-diethylphenyl)-9-{{4-[4-(2-hydroxyethyl)piperazin-1-yl]-2-methoxyphenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

25) 15) N-(2-ethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

16) 9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-N-[(1S)-2-(morpholin-4-yl)-1-phenylethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

17) 9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-dimethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

30) 18) 9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-N-[(1S)-2-(morpholin-4-yl)-1-phenylethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

19) 9-[(4-bromo-2-methoxyphenyl)amino]-N-(2-ethyl-6-methylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

35) 20) N-(2,6-dimethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

21) 9-{{4-(dimethylamino)-2-methoxyphenyl}amino}-N-(2,6-dimethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

22) N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

5 23) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methyl-1,4-diazepan-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

24) N-(2,6-diethylphenyl)-9-[(2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

25) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-[(1-methylpiperidin-4-yl)amino]phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

10 26) 9-{{4-(1-azabicyclo[2.2.2]oct-3-ylamino)-2-methoxyphenyl}amino}-N-(2,6-diethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

27) N-(2-ethyl-6-methylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

15 28) N-cyclohexyl-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

29) N-(2,6-diethylphenyl)-1-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

30) 9-amino-N-(2,6-diethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

20 31) 1-[3-(dimethylamino)propyl]-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

32) 9-[(4-bromo-2-methoxyphenyl)amino]-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

25 33) 4-{{3-[(2,6-diethylphenyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl}amino}-3-methoxybenzoic

34) 4-{{3-[(2,6-diethylphenyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl}amino}-3-(trifluoromethoxy)benzoic acid

35) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

30 36) N-(2,6-diethylphenyl)-9-[(2-methoxy-4-{{4-(pyrrolidin-1-yl)piperidin-1-yl}carbonyl}phenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

37) N-(2,6-diethylphenyl)-9-{{4-{{4-(dimethylamino)piperidin-1-yl}carbonyl}-2-methoxyphenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

35 38) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-[(4-methyl-1,4-diazepan-1-yl)carbonyl]phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

39) 9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

40) N-(2,6-diethylphenyl)-1-methyl-9-{{4-[(1-methylpiperidin-4-yl)carbamoyl]-2-(trifluoromethoxy)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

5 41) N-(2,6-diethylphenyl)-1-methyl-9-{{4-[(4-(pyrrolidin-1-yl)piperidin-1-yl)carbonyl]-2-(trifluoromethoxy)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

42) N-(2,6-diethylphenyl)-9-{{4-[(4-(dimethylamino)piperidin-1-yl)carbonyl]-2-(trifluoromethoxy)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

43) N-(2,6-diethylphenyl)-1-methyl-9-{{4-[(4-methyl-1,4-diazepan-1-yl)carbonyl]-2-(trifluoromethoxy)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

10 44) 9-amino-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

45) 1-methyl-9-{{4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

46) 1-methyl-9-[(4-nitrophenyl)amino]-N-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

15 47) 1-methyl-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

48) N-(2,6-diethylphenyl)-1-(4-methoxybenzyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

49) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-

20 tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

50) 1-methyl-9-{{4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl}amino}-N-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

51) 9-[(4-acetylphenyl)amino]-1-methyl-N-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

25 52) N-(2,6-diethylphenyl)-1-ethyl-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

53) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-(pyridin-4-ylmethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

54) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-(tetrahydro-2H-pyran-2-ylmethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

30 55) N-(2,6-diethylphenyl)-1-(3-hydroxypropyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

56) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-(2,2,2-trifluoroethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

35 57) N-(2,6-diethylphenyl)-1-(3-hydroxybenzyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

58) N-(2,6-diethylphenyl)-1-[3-(dimethylamino)propyl]-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

59) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-[2-(tetrahydro-2H-pyran-2-yloxy)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

60) N-(2,6-diethylphenyl)-1-(2-hydroxyethyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

61) N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1-(4-methoxybenzyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

62) N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

10 63) N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1-ethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

64) N-(2,6-diethylphenyl)-1-[2-(dimethylamino)ethyl]-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

15 65) 9-[(5-bromo-2-methylphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

66) 1-methyl-9-[(5-nitro-1H-benzimidazol-2-yl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

67) 1-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

20 68) 1-methyl-9-{{5-(4-methylpiperazin-1-yl)-2-(trifluoromethoxy)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

69) N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1-[2-(1,3-dioxo-1,3-dihydro-2H-isoindol-2-yl)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

25 70) 1-(2-aminoethyl)-N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

71) N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1-(2-hydroxyethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

72) N-methoxy-N,1-dimethyl-9-{{3-(trifluoromethyl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

30 73) 1-methyl-9-(phenylamino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

74) N-(2-methoxyethyl)-1-methyl-9-(phenylamino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

75) N-(2-methoxyethyl)-1-methyl-9-{{3-(trifluoromethyl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

35 76) 1-methyl-N-[2-(morpholin-4-yl)ethyl]-9-{{3-(trifluoromethyl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

77) 1-methyl-9-{{3-(trifluoromethyl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

78) 3-({[9-(benzylamino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-3-yl]carbonyl}amino)-N,N,N-trimethylpropan-1-aminium

5 79) 9-(benzylamino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

80) N-(2-methoxyethyl)-1-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

81) 1-methyl-N-[2-(morpholin-4-yl)ethyl]-9-(phenylamino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

10 82) 9-(benzylamino)-N-(2-methoxyethyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

83) 1-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl}amino}-N-[2-(morpholin-4-yl)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

84) 1-(2-hydroxyethyl)-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

15 85) N-(2-methoxyethyl)-1-methyl-9-{{3-(4-methylpiperidin-1-yl)propyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

86) 1-methyl-9-{{3-(4-methylpiperidin-1-yl)propyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

20 87) ethyl 1-methyl-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

88) ethyl 1-methyl-9-phenyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

89) ethyl 1-methyl-9-[4-(trifluoromethyl)phenyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

90) ethyl 9-(4-methoxyphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

25 91) ethyl 1-methyl-9-[4-(trifluoromethoxy)phenyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

92) 1-methyl-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid

93) 2-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl}amino}-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

30 94) 9-[(4-bromo-2-methoxyphenyl)amino]-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

95) 9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

35 96) 9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-diethylphenyl)-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

97) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

98) N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl]amino}-5,6-dihydro-4H-isoxazolo[4',5':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

5 99) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-5,6-dihydro-4H-isoxazolo[4',5':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

100) N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl]amino}-5,6-dihydro-4H-isoxazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide and

101) N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-5,6-dihydro-4H-isoxazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide.

Further preferred are the pharmaceutically acceptable salts of each of the above compounds 1-101.

For a reference to any specific compound of formula (I) of the invention, optionally in the form of a pharmaceutically acceptable salt, hydrate, solvate, complex, metabolite, prodrug, carrier, N-oxide thereof, see the experimental section and claims.

15 The present invention also provides a process for the preparation of a compound of formula (I) as defined above, by using the reaction routes and synthetic schemes described below, employing the techniques available in the art and starting materials readily available. The preparation of certain embodiments of the present invention is described in the examples that follow, but those of ordinary skill in the art will recognize that the preparations described may be readily adapted to prepare other embodiments of the present invention. For example, the synthesis of non-exemplified compounds according to the invention may be performed by modifications apparent to those skilled in the art, for instance by appropriately protecting interfering groups, by changing to other suitable reagents known in the art, or by making routine modifications of reaction conditions. Alternatively other reactions referred to herein or known in the art will be recognized as having adaptability for preparing other compounds of the invention.

20 A detailed scheme implementing the above procedure is shown in figures 1, 2 and 3.

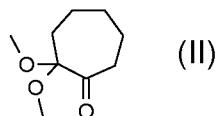
25 Figure 1 illustrates the preparation of compounds of formula (Vab), (Va) and (Vb) that are intermediates for the preparation of a compound of formula (I) wherein one of **Y** and **Z** is nitrogen and the other is N-R3, wherein R3 is as defined in formula (I).

Figure 2 illustrates the preparation of compounds of formula (Vc) and (Vd), that are intermediates for the preparation of a compound of formula (I), wherein **Y** is oxygen and **Z** is nitrogen, or **Y** is nitrogen and **Z** is oxygen.

30 Figure 3 illustrates the preparation of compounds of formula (I), starting from compounds of formula (Vab), (Va), (Vb), (Vc) or (Vd) as defined above.

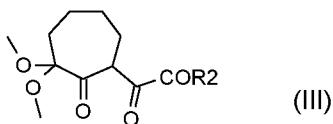
With reference to Figure 1, a process of the present invention comprises:

st. A) reacting a compound of formula (II), prepared as described in J. Org. Chem., 1987, 2050:



35 with diethyl oxalate or dimethyl oxalate, in the presence of LiN(TMS)₂;

st. B) reacting the resultant compound of formula (III):

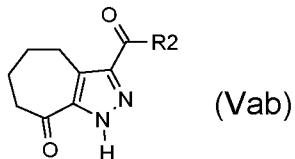


wherein R2 is ethoxy or methoxy, according to any one of the alternative steps B1 and B1b:

st. B1) with hydrazine

5 NH_2NH_2 (IVa)

st. B1a) alkylating the resultant compound of formula (Vab):

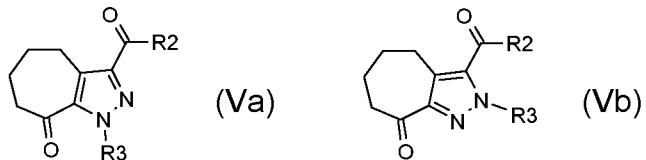


wherein R2 is ethoxy or methoxy, with a compound of formula (VI):

R3-L (VI)

10 wherein L is a suitable leaving group, such as mesyl, tosyl and halogen, and R3 is as defined above but not hydrogen;

so as to obtain a mixture of compounds of formula (Va) and (Vb):



wherein R2 is ethoxy or methoxy, and R3 is as defined above but not hydrogen, and separating their mixture into the single compounds (Va) and (Vb);

alternatively,

st. B1b) compounds (Vb) wherein R2 is ethoxy or methoxy and R3 is as defined above except hydrogen, can be obtained reacting a compound of formula (III) wherein R2 is ethoxy or methoxy with a compound of formula (IVb)

$$\text{R}_3\text{-NHNH}_2 \quad (\text{IVb})$$

20 wherein R3 is defined above but not hydrogen;

st. B2) hydrolyzing in acidic or basic condition the resultant compound of formula (Vab), (Va) or (Vb), wherein R2 is ethoxy or methoxy and R3 is as defined above but not hydrogen, so as to obtain the corresponding compound of formula (Vab), (Va) or (Vb) respectively, wherein R2 is hydroxyl or its corresponding salt and R3 is as defined above but not hydrogen;

25 **st. B3)** reacting the resultant compound of formula (Vab), (Va) or (Vb), wherein R3 is as defined above but not hydrogen and R2 is hydroxyl, or the corresponding salt with an amine of formula (X) or (XI):

$$\text{NHR''R'''} \quad (\text{X}) \quad \text{NH(OR''')} \text{R''} \quad (\text{XI})$$

wherein R" and R"" are as defined above, in presence of the suitable condensing agents, to give a compound of formula (Vab), (Va) or (Vb) wherein R2 is a group NR"R"" or N(OR"")R" and R3 is as defined above but not hydrogen;

if needed or desired,

5 **st. B4)** reacting the resultant compound of formula (Vab) wherein R2 is a group $NR''R'''$ or $N(OR''')R''$ with a compound of formula (VI):



wherein L is a suitable leaving group such as mesyl, tosyl, halogen atom, and R3 is as defined above but not hydrogen atom, so as to obtain a compound of formula (Va) wherein R2 is a group NR''R'' or $\text{N}(\text{OR''})\text{R''}$ and R3 is

10 as above reported but not hydrogen;

if needed or desired,

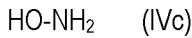
st. C) hydrolyzing a compound of formula (Va) or (Vb) wherein R2 is $\text{N}(\text{OR}''')\text{R}''$ and R3 is as defined above but not hydrogen, so as to obtain a compound of formula (Va) or (Vb) respectively wherein R2 is hydroxyl or its corresponding salt and R3 is as defined above but not hydrogen;

15 if needed or desired,

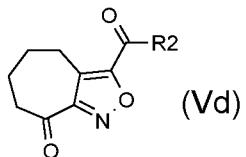
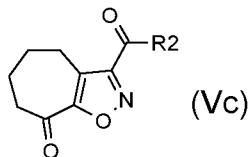
st. D) reacting a compound of formula (Vab), (Va) or (Vb) wherein R2 is ethoxy or methoxy and R3 is as defined above but not hydrogen, so as to obtain compound of formula (Vab), (Va) or (Vb) respectively wherein R2 is a group NR"R'" or N(OR'')R'', R3 is as defined above but not hydrogen and R" and R''' are as defined in formula (I).

With reference to Figure 2, another process of the present invention comprises:

20 **st. E1)** reacting a compound of formula (III) wherein R2 is ethoxy or methoxy with a compound of formula (IVc):



so as to obtain a mixture of compounds of formula (Vc) and (Vd)



wherein R2 is ethoxy or methoxy, and separating their mixture into the single compounds (Vc) and (Vd);

25 **st. E2)** reacting a compound of formula (Vc) or (Vd) wherein R2 is ethoxy or methoxy with an amine of formula (X) or (XI) so to obtain a compound of formula (Vc) or (Vd) wherein R2 is a group NR"R'" or N(OR'"')R";
if needed or desired,

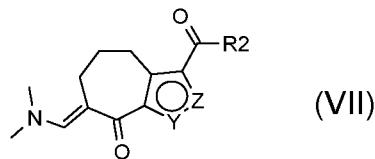
st. G1) hydrolyzing a compound of formula (Vc) or (Vd), wherein R2 is ethoxy or methoxy or $N(OR'')R''$ as defined above so as to obtain a compound of formula (Vc) or (Vd) wherein R2 is hydroxy or its corresponding salt;

30 if needed or desired,

st. G2) reacting the resultant compound of formula (Vc) or (Vd), wherein R2 is hydroxy or the corresponding salt, with an amine of formula (X) or (XI) wherein R" and R'" are as defined above, in the presence of the suitable condensing agents, to give a compound of formula (Vc) or (Vd) wherein R2 is a group NR"R'" or N(OR'')R".

With reference to Figure 3, the process of the present invention further comprises:

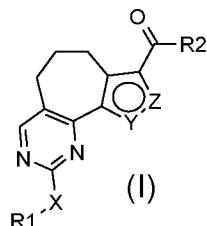
st. H) reacting the compounds of formula (Vab), (Va), (Vb), (Vc) or (Vd), prepared according to any of the steps described above, with an N,N-dimethylformamide derivative so as to obtain a compound of formula (VII):



wherein R2 is ethoxy or methoxy or a group NR"R"" or N(OR"")R", wherein R" and R"" are as defined in formula (I), and Y and Z are as defined in formula (I) reported above;

st. I) the compound of formula (VII) is then reacted according to any one of the alternative steps **I1, I2, I3 or I4**:

st. I1) with guanidine or a salt thereof so as to obtain a compound of formula (I):



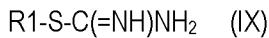
wherein R1 is hydrogen, X is amino, R2 is ethoxy or methoxy or a group NR"R"" or N(OR"")R", wherein R" and R"" are as defined in formula (I), and Z and Y and are as defined above; and optionally converting them into other derivatives of formula (I);

st. I2) with a guanidine derivative or a salt thereof of formula (VIII):



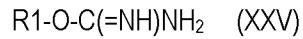
wherein R1 is as reported in formula (I) but not hydrogen, so as to obtain a compound of formula (I), wherein R1 is as reported in formula (I) but not hydrogen, X is NH, R2 is ethoxy or methoxy or a group NR"R"" or N(OR"")R", wherein R" and R"" are as defined in formula (I), and Y and Z are as defined above; and optionally converting them into other derivatives of formula (I);

st. I3) with an isothiourea derivative or a salt thereof of formula (IX)



wherein R1 is as reported in formula (I) but not hydrogen, so as to obtain a compound of formula (I) wherein R1 is as reported in formula (I) but not hydrogen, X is S, R2 is ethoxy or methoxy or a group NR"R"" or N(OR"")R", wherein R" and R"" are as defined in formula (I), and Y and Z are as defined above; and optionally converting them into other derivatives of formula (I);

st. I4) with an isourea derivative or a salt thereof of formula (XXV)



wherein R1 is as reported in formula (I) but not hydrogen, so as to obtain a compound of formula (I) wherein R1 is as reported in formula (I) but not hydrogen, X is O, R2 is ethoxy or methoxy or a group NR"R"" or N(OR"")R", wherein R" and R"" are as defined in formula (I), and Y and Z are as defined above; and optionally converting them into other derivatives of formula (I).

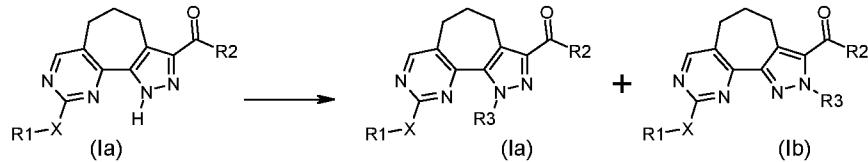
As said above, the compounds of formula (I), which are prepared according to the process object of the present invention, can be conveniently converted into other compounds of formula (I) by operating according to well-known synthetic conditions, the following being examples of possible conversions:

conv. 1) converting a compound of formula (Ia) or (Ib) wherein R3 is a protecting group P such as p-methoxybenzyl,

5 trytil or t-butyl and R1, R2, and X are as defined above into the corresponding compound of formula (I) wherein R3 is hydrogen atom, under acidic conditions:

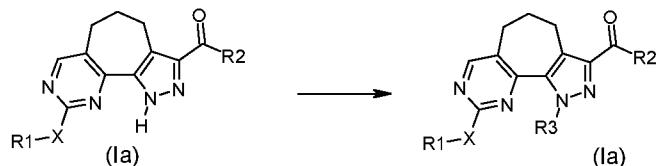
conv. 2) converting a compound of formula (Ia), wherein R3 is hydrogen, R2 is ethoxy or methoxy, R1 and X are as

10 defined above, into the corresponding compounds of formula (Ia) and (Ib) wherein R3 is as defined above but not hydrogen, through reaction with a compound of formula R3-L (VI), wherein R3 is as defined above but not hydrogen and L is as defined above:



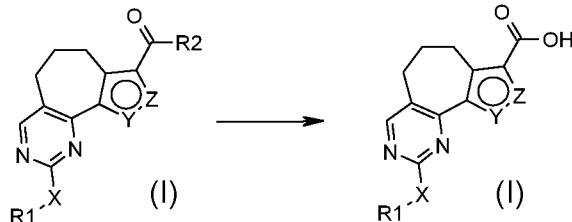
and separating their mixture into the single compounds (Ia) and (Ib);

15 **conv. 3)** converting a compound of formula (Ia) wherein R3 is hydrogen, R2 is -NR"R" or -N(OR'')R", R1 and X are as defined above into the corresponding compound of formula (Ia) wherein R3 is as defined above but not hydrogen atom, through reaction with a compound of formula R3-L (VI) as defined above:



conv. 4) converting a compound of formula (I) wherein R2 is ethoxy or methoxy or N(OR'')R", R1, X, Y and Z are as

20 defined above into the corresponding compound of formula (I) wherein R2 is hydroxy or a salt thereof, through acidic or basic hydrolysis:

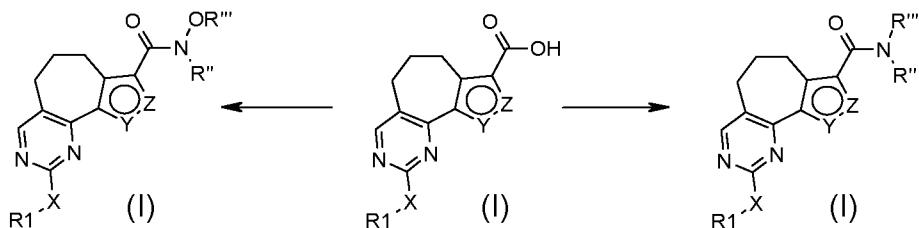


conv. 5) converting a compound of formula (I), wherein R2 is hydroxyl or a salt thereof, R1, X, Y and Z are as

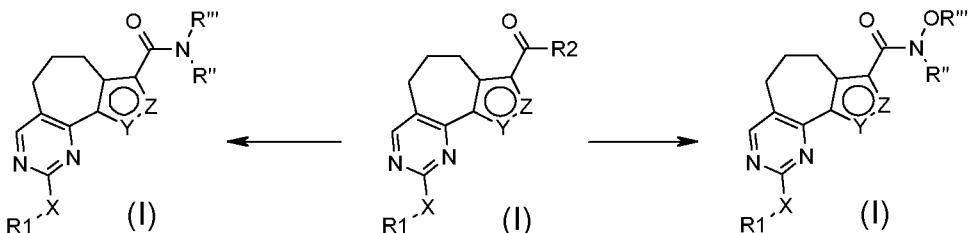
defined above into the corresponding compound of formula (I) wherein R2 is a group -NR"R" or -N(OR'')R", through 25 reaction with a derivative of formula (X) or (XI)



wherein R" and R''' are as defined above, under basic conditions and in the presence of a suitable condensing agent:

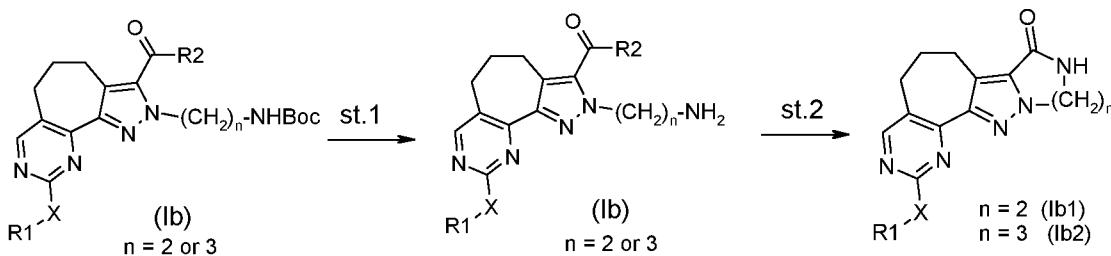


conv. 6) converting a compound of formula (I) wherein R2 is ethoxy or methoxy, Y and Z are as defined above into the corresponding compound of formula (I) wherein R2 is a group -NR"R" or -N(OR''')R", through reaction with a derivative of formula (X) or (XI) as defined above:



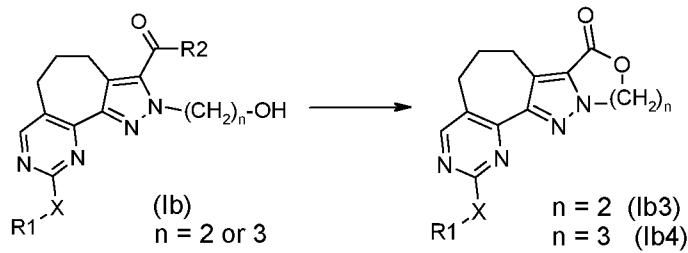
5

conv. 7) converting a compound of formula (Ib) wherein R3 is $-(CH_2)_n-NHBoc$ with $n = 2$ or 3 , R2 is ethoxy or methoxy, R1 and X are as defined above into a compound of formula (Ib1) or (Ib2) wherein R1 and X are as defined above, under acidic conditions, so as to convert the tert-butoxycarbonylamino group into amino (deprotection) and reacting it with Cs_2CO_3 so as to obtain any one of the two compounds of formula (Ib1) or (Ib2):



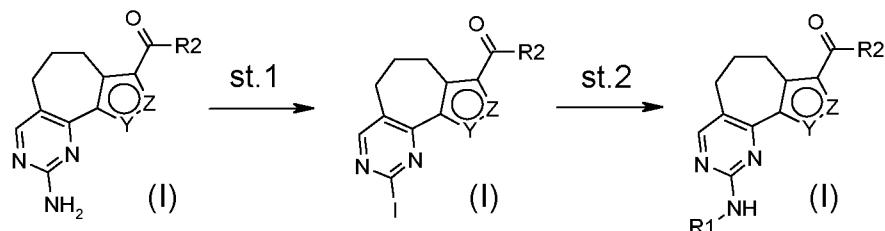
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conv. 7a) converting a compound of formula (Ib) wherein R3 is $-(CH_2)_n-OH$ with $n = 2$ or 3 , R2 is ethoxy or methoxy, R1 and X are as defined in formula (I) into the corresponding compound of formula (Ib3) or (Ib4):



15

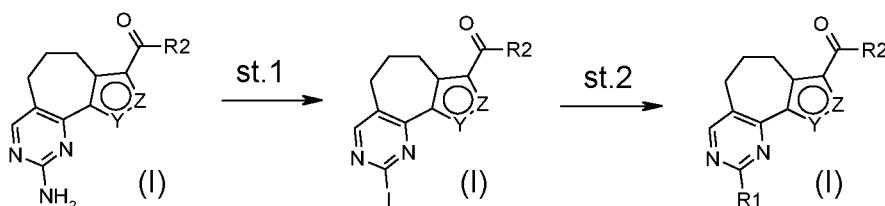
conv. 8) converting a compound of formula (I) wherein R2, Y and Z are as defined in formula (I), R1 is hydrogen and X is $-NH-$ into the corresponding compound of formula (I) wherein R1 is iodine and X is a single bond, by reaction with iso-amyl nitrite and diiodomethane or cesium iodide, in the presence of iodine and CuI , and subsequently by reacting the iododerivative with an arylamine of formula $R1-NH_2$ (XII) wherein R1 is an optionally substituted aryl, in the presence of palladium acetate and BINAP to give the corresponding compound wherein R1 is an optionally substituted aryl and X is $-NH-$:



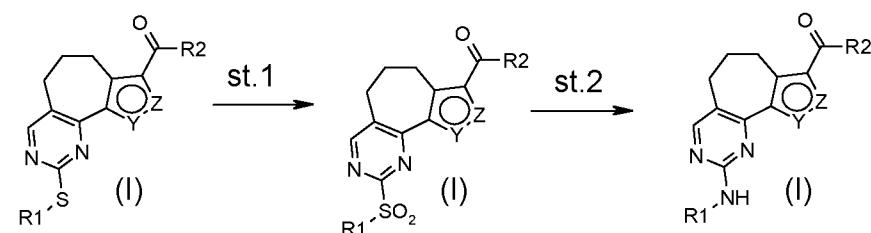
conv. 9) converting a compound of formula (I) wherein R₂, Y and Z are as defined in formula (I), R₁ is hydrogen and X is -NH- into the corresponding compound of formula (I) wherein R₁ is iodine and X is a single bond as described in conv. 8) st. 1, and subsequently by reacting the iodo derivative with a compound of formula (XIII):

5 R1-Q (XIII):

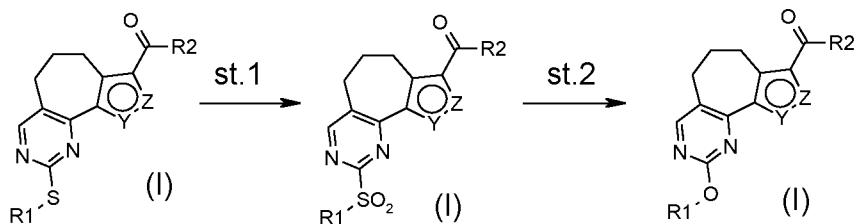
wherein R1 is an optionally substituted alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl, and Q is a suitable group such as $-B(OH)_2$, $-B(OAlk)_2$, $-Sn(Alk)_4$, $ZnHal$, or $MgHal$, which can undergo palladium mediated carbon bond formation, to give a compound of formula (I), wherein R1 is an optionally substituted alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl group, and X is a single bond;



conv. 10) converting a compound of formula (I), wherein R₂, Y and Z are as defined in formula (I), R₁ is an optionally substituted alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl, and X is -S-, first into the corresponding compound of formula (I), wherein X is -SO₂-, under oxidative conditions, and then reacting 15 the sulfonyl derivative with an amine of formula R₁-NH₂ (XII), wherein R₁ is an optionally substituted alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl group, to give the corresponding compound wherein R₁ is as defined above and X is NH:

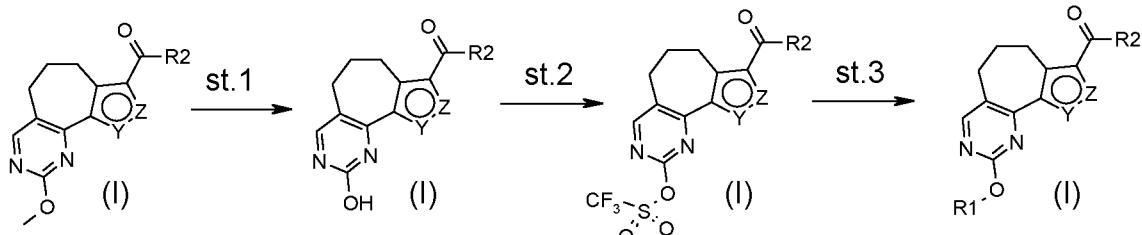


conv. 11) converting a compound of formula (I), wherein R₂, Y and Z are as defined in formula (I), R₁ is an optionally substituted alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl, and X is -S-, first into the corresponding compound of formula (I), wherein X is -SO₂- under oxidative conditions, and then reacting the sulfonyl derivative with a compound of formula R₁-OH (XIV), wherein R₁ is an optionally substituted alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl group, to give the corresponding compound wherein R₁ is as defined above and X is -O-:



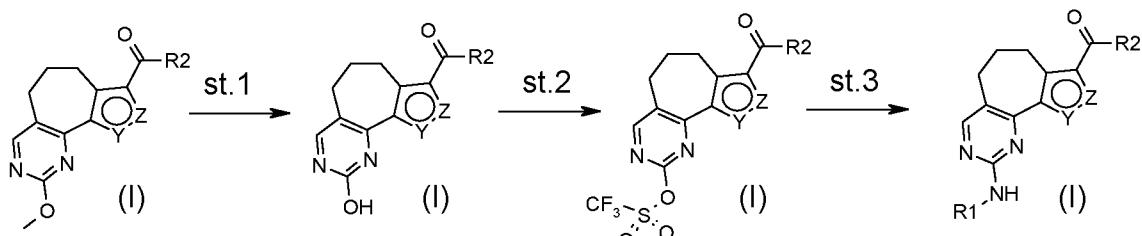
conv. 12) converting a compound of formula (I), wherein R₂, Y and Z are as defined in formula (I), R₁ is methyl, and X is -O-, first into the corresponding compound of formula (I) wherein R₁ is hydrogen, and then reacting the resultant compound with a triflating agent so as to obtain the corresponding trifluoromethanesulfonate and finally by reacting it

5 with a compound of formula R1-OH (XIV) wherein R1 is optionally substituted alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl group, to give the corresponding compound wherein R1 is as defined above and X is -O- :



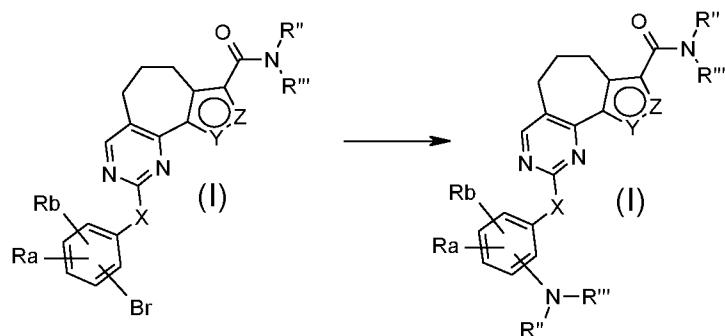
conv.

13) converting a compound of formula (I), wherein R₂, Y and Z are as defined in formula (I), R₁ is methyl, and X is -O-, first into the corresponding compound of formula (I) wherein R₁ is hydrogen, then by reacting the resultant compound with a triflating agent so as to obtain the corresponding trifluoromethanesulfonate and finally by reacting it with an amine of formula R₁-NH₂ (XII) wherein R₁ is an optionally substituted alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl group, to give the corresponding compound wherein R₁ is as defined above and X is -NH- :



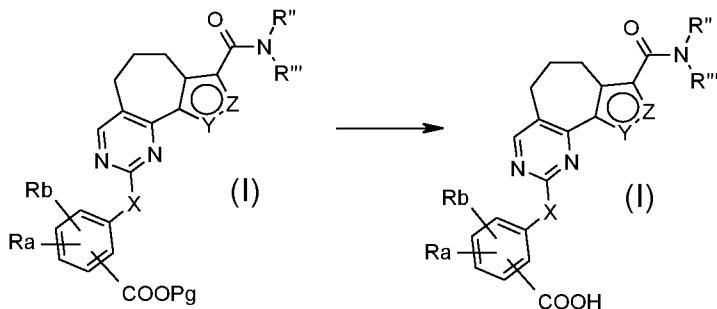
conv.

14) converting a compound of formula (I) wherein R2 is NR"R'", X is as defined above except -SO₂- and -OSO₂-, Y and Z are as defined in formula (I), R1 is an aryl, i.e. phenyl, substituted by bromine, into the corresponding compound of formula (I) wherein R1 is an aryl, i.e. phenyl, substituted by NR"R'", by treatment with an amine of formula R"R'"-NH (X), to give the corresponding compound wherein R1 is an aryl, i.e. phenyl, substituted by NR"R'':



wherein Ra and Rb are independently halogen, except bromine, hydrogen, nitro, cyano, C₁-C₆ alkyl, polyfluorinated alkyl, polyfluorinated alkoxy, alkenyl, alkynyl, hydroxyalkyl, aryl, arylalkyl, heterocyclyl, C₃-C₇ cycloalkyl, hydroxy, alkoxy, aryloxy, heterocyclyloxy, methylenedioxy, alkylcarbonyloxy, arylcarbonyloxy, cycloalkenyloxy, heterocyclylcarbonyloxy, alkylideneaminoxy, carboxy, alkoxycarbonyl, aryloxycarbonyl, cycloalkyloxycarbonyl, heterocyclyloxycarbonyl, amino, ureido, alkylamino, dialkylamino, arylamino, diarylamino, heterocyclyl amino, formylamino, alkylcarbonylamino, arylcarbonylamino, heterocyclylcarbonylamino, aminocarbonyl, alkylaminocarbonyl, dialkylaminocarbonyl, arylaminocarbonyl, heterocyclaminocarbonyl, alkoxycarbonylamino, hydroxyaminocarbonyl, alkoxyimino, alkylsulfonylamino, arylsulfonylamino, heterocyclsulfonylamino, formyl, alkylcarbonyl, arylcarbonyl, cycloalkylcarbonyl, heterocyclylcarbonyl, heterocyclsulfonyl, alkylsulfonyl, arylsulfonyl, aminosulfonyl, alkylaminosulfonyl, dialkylaminosulfonyl, arylaminosulfonyl, heterocyclaminosulfonyl, arylthio, alkylthio, phosphonate or alkylphosphonate;

conv. 15) converting a compound of formula (I) wherein R2 is NR''R''', X, Y and Z are as defined in formula (I), and R1 is an aryl, i.e. phenyl, substituted by -COOPg, wherein Pg is a suitable protecting group, into the corresponding compound of formula (I) wherein R1 is an aryl, i.e. phenyl, substituted by -COOH, through conditions well known in the literature (see Teodora W. Green, Peter G.M. Wuts):

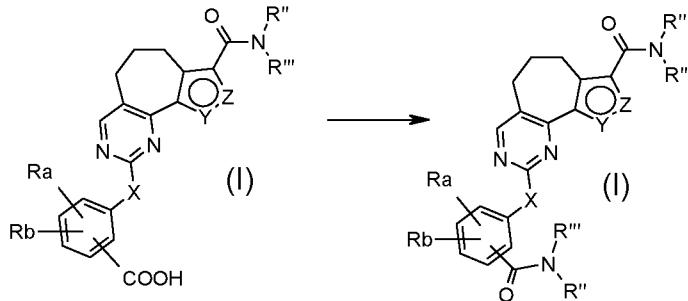


wherein Ra and Rb are independently halogen, hydrogen, nitro, cyano, C₁-C₆ alkyl, polyfluorinated alkyl, polyfluorinated alkoxy, alkenyl, alkynyl, hydroxyalkyl, aryl, arylalkyl, heterocyclyl, C₃-C₇ cycloalkyl, hydroxy, alkoxy, aryloxy, heterocyclyloxy, methylenedioxy, alkylcarbonyloxy, arylcarbonyloxy, cycloalkenyloxy, heterocyclylcarbonyloxy, alkylideneaminoxy, carboxy, alkoxycarbonyl, aryloxycarbonyl, cycloalkyloxycarbonyl, heterocyclyloxycarbonyl, amino, ureido, alkylamino, dialkylamino, arylamino, diarylamino, heterocyclyl amino, formylamino, alkylcarbonylamino, arylcarbonylamino, heterocyclylcarbonylamino, aminocarbonyl, alkylaminocarbonyl, dialkylaminocarbonyl, arylaminocarbonyl, heterocyclaminocarbonyl, alkoxycarbonylamino, hydroxyaminocarbonyl, alkoxyimino, alkylsulfonylamino, arylsulfonylamino, heterocyclsulfonylamino, formyl, alkylcarbonyl, arylcarbonyl, cycloalkylcarbonyl, heterocyclylcarbonyl, heterocyclsulfonyl, alkylsulfonyl, arylsulfonyl, aminosulfonyl, alkylaminosulfonyl, dialkylaminosulfonyl, arylaminosulfonyl, heterocyclaminosulfonyl, arylthio, alkylthio, phosphonate or alkylphosphonate;

alkylcarbonyl, arylcarbonyl, cycloalkylcarbonyl, heterocyclcarbonyl, heterocyclsulfonyl, alkylsulfonyl, arylsulfonyl, aminosulfonyl, alkylaminosulfonyl, dialkylaminosulfonyl, arylaminosulfonyl, heterocyclaminosulfonyl, arylthio, alkylthio, phosphonate or alkylphosphonate;

conv. 16) converting a compound of formula (I) wherein R2 is NR"R", X, Y and Z are as defined in formula (I), and

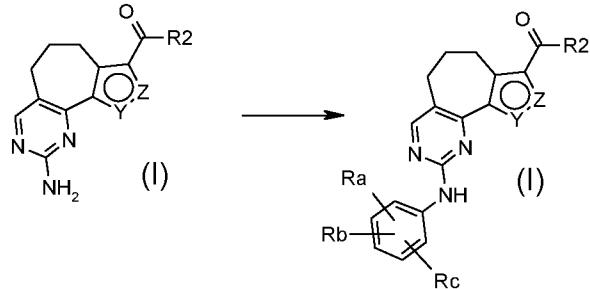
5 R1 is an aryl, i.e. phenyl, substituted by $-COOH$, into the corresponding compound of formula (I) wherein R1 is an aryl, i.e. phenyl, substituted by $-CONR''R'''$, wherein R'' and R''' are as defined above, by treatment with an amine of formula $R''R'''-NH$ (X), in the presence of the suitable condensing agents:



wherein Ra and Rb are independently halogen atom, hydrogen, nitro, cyano, C₁-C₆ alkyl, polyfluorinated alkyl,

10 polyfluorinated alkoxy, alkenyl, alkynyl, hydroxyalkyl, aryl, arylalkyl, heterocyclyl, C₃-C₇ cycloalkyl, hydroxy, alkoxy, aryloxy, heterocyclyoxy, methylenedioxy, alkylcarbonyloxy, arylcarbonyloxy, cycloalkenyloxy, heterocyclycarbonyloxy, alkylideneaminoxy, carboxy, alkoxy carbonyl, aryloxycarbonyl, cycloalkyloxycarbonyl, heterocyclyloxycarbonyl, amino, ureido, alkylamino, dialkylamino, arylamino, diarylamino, heterocyclamino, formylamino, alkylcarbonylamino, arylcarbonylamino, heterocyclcarbonylamino, aminocarbonyl, 15 alkylaminocarbonyl, dialkylaminocarbonyl, arylaminocarbonyl, heterocyclaminocarbonyl, alkoxy carbonylamino, hydroxyaminocarbonyl, alkoxyimino, alkylsulfonylamino, arylsulfonylamino, heterocyclsulfonylamino, formyl, alkylcarbonyl, arylcarbonyl, cycloalkylcarbonyl, heterocyclcarbonyl, heterocyclsulfonyl, alkylsulfonyl, arylsulfonyl, aminosulfonyl, alkylaminosulfonyl, dialkylaminosulfonyl, arylaminosulfonyl, heterocyclaminosulfonyl, arylthio, alkylthio, phosphonate or alkylphosphonate;

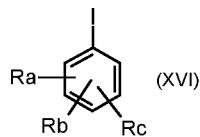
20 **conv. 17)** converting a compound of formula (I) wherein X is -NH-, R1 is hydrogen, R2, Y and Z are as defined in formula (I), into the corresponding compound of formula (I) wherein X is -NH- and R1 is an aryl, i.e. phenyl, substituted by Ra, Rb, Rc:



25 wherein Ra, Rb and Rc are independently hydrogen, nitro, cyano, C₁-C₆ alkyl, polyfluorinated alkyl, polyfluorinated alkoxy, alkenyl, alkynyl, hydroxyalkyl, aryl, arylalkyl, heterocyclyl, C₃-C₇ cycloalkyl, hydroxy, alkoxy, aryloxy, heterocyclyloxy, methylenedioxy, alkylcarbonyloxy, arylcarbonyloxy, cycloalkenyloxy, heterocyclylcarbonyloxy,

alkylideneaminoxy, carboxy, alkoxy carbonyl, aryloxycarbonyl, cycloalkyloxycarbonyl, heterocyclyoxycarbonyl, amino, ureido, alkylamino, dialkylamino, arylamino, diarylamino, heterocyclamino, formylamino, alkylcarbonylamino, arylcarbonylamino, heterocyclcarbonylamino, aminocarbonyl, alkylaminocarbonyl, dialkylaminocarbonyl, arylaminocarbonyl, heterocyclaminocarbonyl, alkoxy carbonylamino, hydroxyaminocarbonyl, alkoxyimino, alkylsulfonylamino, arylsulfonylamino, heterocyclsulfonylamino, formyl, alkylcarbonyl, arylcarbonyl, cycloalkylcarbonyl, heterocyclcarbonyl, heterocyclsulfonyl, alkylsulfonyl, arylsulfonyl, aminosulfonyl, alkylaminosulfonyl, dialkylaminosulfonyl, arylaminosulfonyl, heterocyclaminosulfonyl, arylthio, alkylthio, phosphonate or alkylphosphonate;

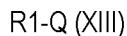
by treatment with an iodo derivative of formula (XVI):



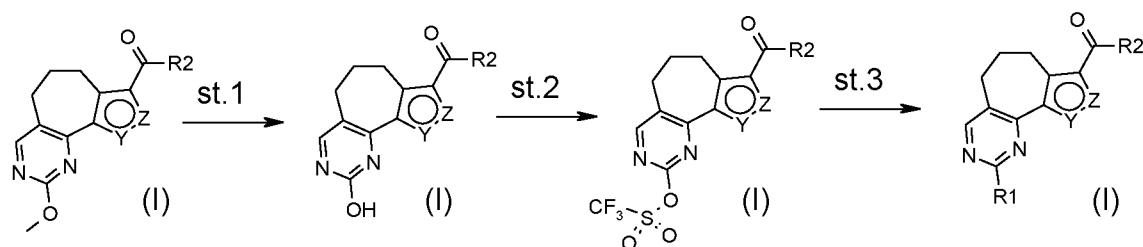
10

wherein Ra, Rb and Rc are as defined above, in presence of palladium.

conv. 18) converting a compound of formula (I) wherein R2, Y and Z are as defined in formula (I), R1 is methyl and X is O, first into the corresponding compounds of formula (I) wherein R1 is hydrogen, then by reacting the resultant compound with a triflating agent so as to obtain the corresponding trifluoromethanesulfonate and finally by reacting it with a compound of formula (XIII):

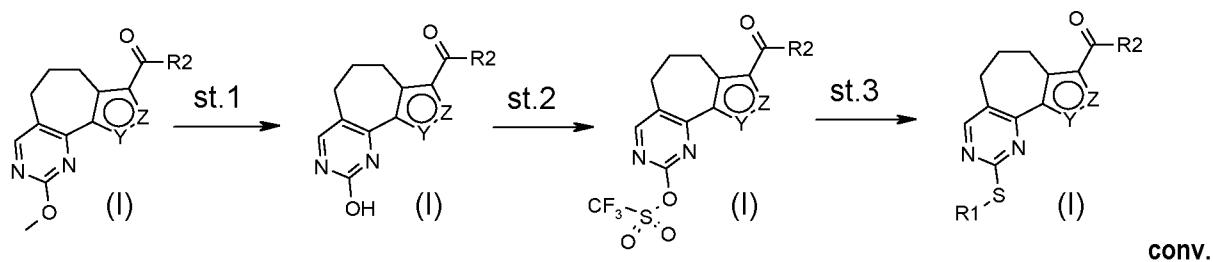


wherein R1 is an optionally substituted alkyl, cycloalkyl, heterocycl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclalkyl, and Q is a suitable group such as $-B(OH)_2$, $-B(OAlk)_2$, $-Sn(Alk)_4$, $ZnHal$, or $MgHal$, which can undergo palladium mediated carbon bond formation, to give a compound of formula (I), wherein R1 is as defined above and X is a single bond:

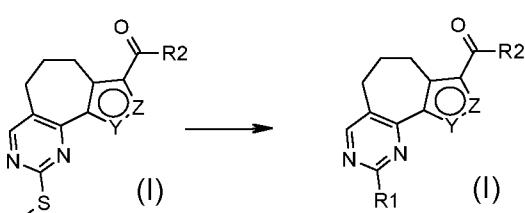


conv.

19) converting a compound of formula (I) wherein R2, Y and Z are as defined in formula (I), R1 is methyl, and X is O first into the corresponding compound of formula (I) wherein R1 is hydrogen, then by reacting the resultant compound with a triflating agent so as to obtain the corresponding trifluoromethanesulfonate and finally by reacting it with a thiol of formula R1-SH (XXVI) wherein R1 is an optionally substituted alkyl, cycloalkyl, heterocycl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclalkyl group, to give the corresponding compound wherein R1 is as defined above and X is S:



20) converting a compound of formula (I) wherein R2, Y and Z are as defined in formula (I), R1 is methyl, and X is -S- into compounds of formula (I) wherein R1 is an optionally substituted aryl and X is a single bond, by reacting it with an arylboronic acid of formula R1-B(OH)₂ (XIIIa), wherein R1 is an optionally substituted aryl, in the presence of a palladium derivative:



The above described process steps are now described in more detail with respect to reagents and reaction conditions:

According to step (st.A) of the process, 2,2-dimethoxycycloheptanone is reacted with diethyl oxalate or dimethyl oxalate in the presence of LiN(TMS)₂ and of a suitable solvent such as, for instance, dioxane, tetrahydrofuran (THF) or Et₂O.

According to step (st.B1), the compound of formula (III) is reacted with hydrazine (IVa), in the presence of AcOH or a lower alcohol such as MeOH, EtOH or admixtures thereof. Preferably, the above reaction is carried out in EtOH at room temperature, so as to obtain a compound of formula (Vab).

15) According to step (st.B1a), the compound of formula (Vab) wherein R2 is ethoxy or methoxy, is reacted with a suitable compound of formula (VI) wherein R3 is not hydrogen, in the presence of a base such as NaH, Na₂CO₃ or Cs₂CO₃ in a suitable solvent, such as for instance THF, dioxane or dimethylformamide (DMF), at a temperature ranging from room temperature to 100°C, so as to obtain a mixture of compounds (Va) and (Vb), and by separating them under conventional methods, for instance through preparative HPLC.

20) According to step (st.B1b), the compound of formula (III) is reacted with a suitable hydrazine derivative of formula (IVb), in the presence of AcOH or a lower alcohol such as MeOH, EtOH or admixtures thereof. Preferably, the above reaction is carried out in EtOH at room temperature, so as to obtain a compound of formula (Vb).

According to step (st.B2) of the process, the compound of formula (Vab), (Va) or (Vb) wherein R2 is ethoxy or methoxy and R3 if present is hydrogen, may be converted into a carboxylic acid derivative, by conditions widely known in the art and may comprise, for instance, the reaction with NaOH or KOH in the presence of a suitable solvent such as a lower alcohol, DMF or mixtures thereof; preferably the reaction is carried out with NaOH in a EtOH/DMF mixture, at a temperature ranging from about 25°C to about 100°C.

According to step (st.B3) of the process, the compound of formula (Vab), (Va) or (Vb) wherein R3 is as defined above and R2 is hydroxy or the corresponding salt, may be converted into derivatives of formula (Vab), (Va) or (Vb)

wherein R2 is a group NR"R"" or N(OR"")R" and R3 is as defined above. The reaction is carried out in the presence of an amine of formula either (X) or (XI) as defined above, under basic conditions, preferably with DIPEA or TEA, in a suitable solvent such as DCM, DMF, THF, or dioxane, and in the presence of a suitable condensing agent such as DCC, EDCI or TBTU; catalytic amounts of PyBOP or HOBt may be also required.

5 According to step (st.B4), a compound of formula (Vab), wherein R2 is NR"R"" or N(OR"")R" and R" and R"" are as defined above, is reacted with a suitable compound of formula (VI) wherein R3 is as defined above but not hydrogen, in the presence of a base such as NaH, Na₂CO₃ or Cs₂CO₃ in a suitable solvent, for instance THF, dioxane or DMF, at a temperature ranging from room temperature to 100°C, so as to obtain a compound (Va).

The reaction step (st.C) is carried out under the operative conditions set in step (st.B2) and lead to the desired 10 compounds of formula (Va) or (Vb), respectively.

According to reaction step (st.D) of the process, a compound of formula (Vab), (Va) or (Vb) wherein R2 is ethoxy or methoxy and R3 is as defined above but not hydrogen, may be converted into another compound of formula (Vab), (Va) or (Vb) wherein R2 is an amino group of formula -NR"R"" or of formula -N(OR"")R" according to methods well-known in the art to convert carboxyester groups (-COOR') into carboxamides (-CONH₂), N-substituted carboxamides 15 (-CONHR"), N,N-disubstituted carboxamides (-CONR"R""") and Weinreb amides (-CON(OR"")R"). When R" and R"" are hydrogen, preferably the reaction is carried out with ammonium hydroxide in a MeOH/DMF mixture, at a temperature ranging from about 50°C to about 100°C.

Analogous operative conditions are applied in the preparation of N-substituted carboxamides or N,N-disubstituted 20 carboxamides or Weinreb amides or wherein a suitable primary or secondary amine or substituted hydroxylamines are used in place of ammonia or ammonium hydroxide.

Alternatively, carboxyester groups may be converted into carboxamide or N-substituted carboxamides or N,N-disubstituted carboxamides or Weinreb amides under basic conditions such as LiN(TMS)₂ 1 N in THF, using ammonium chloride or a suitable primary or secondary amine; preferably the reaction is carried out in THF or Et₂O at a temperature ranging from 20°C to reflux.

25 According to step (st.E1) of the process (Figure 2), a compound of formula (III) is reacted with hydroxylamine or hydroxylamine hydrochloride. Preferably, the above reaction is carried out in EtOH at a temperature ranging from room temperature to reflux, so as to obtain a mixture of both compounds of formula (Vc) and (Vd). Their separation into the single compounds (Vc) and (Vd) is carried out under conventional methods, for instance through preparative HPLC.

30 The reactions of step (st.E2) are carried out under the operative conditions set forth in step (st.D) and lead to the desired compounds of formula (Vc) or (Vd), respectively.

The reactions of step (st.G1) are carried out under the operative conditions set forth in step (st.B2) and lead to the desired compounds of formula (Vc) or (Vd), respectively.

35 The reactions of step (st.G2) are carried out under the operative conditions set forth in step (st.B3) and lead to the desired compounds of formula (Vc) or (Vd), respectively.

According to step (st.H) of the process (Figure 3), a compound of formula (Vab) or (Va) or (Vb) or (Vc) or (Vd) is reacted with N,N-dimethylformamide-di-tert-butylacetale, N,N-dimethylformamide-diisopropylacetale, N,N-

dimethylformamide-dimethylacetale or *N,N*-dimethylformamide-diethylacetale in a suitable solvent such as, for instance, DMF or toluene, so as to get the corresponding compound of formula (VII) as defined above. Preferably, the reaction is carried out at a temperature ranging from room temperature to about 100°C.

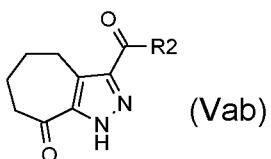
According to step (st.I1) of the process, a compound of formula (VII) as defined above is reacted with guanidine or a salt thereof so as to obtain the corresponding compound of formula (I) as defined above wherein X is -NH- and R1 is hydrogen through pyrimidine ring formation. The reaction, is carried out in DMF or EtOH at a temperature ranging from 80°C to reflux.

According to step (st.I2) of the process, a compound of formula (VII) as defined above is reacted with a guanidine derivative or a salt thereof of formula (VIII) so as to obtain the corresponding compound of formula (I) as defined above wherein X is -NH- and R1 is as defined above through pyrimidine ring formation. The reaction is preferably carried out in DMF or EtOH at a temperature ranging from 80°C to reflux, possibly in the presence of a base e.g. K_2CO_3 .

According to step (st.I3) of the process, a compound of formula (VII) as defined above is reacted with an isothiourea derivative or a salt thereof of formula (IX), wherein R1 is as above reported, so as to obtain the corresponding compound of formula (I), wherein X is -S- and R1 is as defined above, through pyrimidine ring formation. The reaction is preferably carried out in DMF or EtOH at a temperature ranging from 80°C to reflux.

According to step (st.I4) of the process, a compound of formula (VII) as defined above is reacted with an isourea derivative or a salt thereof of formula (XXV) so as to obtain a compound of formula (I), wherein X is -O- and R1 is as defined above, through pyrimidine ring formation. Reaction is preferably carried out operating in a suitable solvent such as dioxane, DMF or CH_3CN in the presence of a base such as Na_2CO_3 or K_2CO_3 at a temperature ranging from 50°C to 100°C.

According to step (st.B1) or (st.B2) or (st.B3) of the process, it is clear to the skilled person that both compounds of formula (Va) or (Vb) wherein R3 is a hydrogen atom are tautomeric forms of a given compound which can be conveniently identified as having formula (Vab)



According to conversion (conv.1) of the process, a compound of formula (Ia) or (Ib) wherein R3 is a group selected from p-methoxybenzyl, trytil or t-butyl may be converted into the corresponding compound of formula (I) wherein R3 is hydrogen atom by reaction in acidic conditions, for instance with TFA or HCl and in the presence of a suitable solvent such as DCM or dioxane, at a temperature ranging from room temperature to 70°C and for a time ranging from about 1 to about 12 hours.

According to conversion (conv.2) of the process, a compound of formula (Ia) wherein R3 is hydrogen atom may be converted into a mixture of compounds of formula (Ia) and (Ib) wherein R3 is as defined above except hydrogen atom, by reaction with a suitable compound of formula (VI) as defined above wherein L is a suitable leaving group such as an halogen atom, preferably chlorine, bromine or iodine, in the presence of a base such as NaH or TEA or

Cs_2CO_3 , in a suitable solvent, for instance DCM, THF, dioxane or DMF, at a temperature ranging from room temperature to 100°C, so and for a time ranging from about 1 to about 12 hours. Compounds of formula (Ia) and (Ib) may then be obtained as single compounds separating their mixture into the single compounds (Ia) and (Ib) by conventional methods for instance through chromatography or preparative HPLC;

5 According to conversion (conv.3) of the process, a compound of formula (Ia) wherein R3 is hydrogen atom may be converted into a compound of formula (Ia) wherein R3 is as defined above except hydrogen atom, by reaction with a suitable compound of formula (VI) as defined above where L is a suitable leaving group, such as an halogen atom, preferably chlorine, bromine or iodine, in the presence of a base such as NaH or TEA or Cs_2CO_3 , in a suitable solvent, for instance DCM, THF, dioxane or DMF, at a temperature ranging from room temperature to reflux, for a
10 time ranging from about 1 to about 12 hours.

According to conversion (conv.4) of the process, the compounds of formula (I) wherein R2 is ethoxy or a group –N(OR'')R'' may be converted into carboxylic acid derivatives of formula (I) as defined above or their corresponding salts through basic or acidic hydrolysis conditions, widely known in the art.

15 According to conversion (conv.5) of the process, the compounds of formula (I) wherein R2 is hydroxyl or a salt thereof may be converted into the corresponding derivatives of formula (I) wherein R2 is a group –NR''R'' or –N(OR'')R'' as defined above. The reaction is carried out in presence of an amine of formula (X) or (XI) as defined above, under basic conditions, preferably with DIPEA or TEA, in a suitable solvent such as DCM, DMF, THF or dioxane, and in the presence of a suitable condensing agent such as DCC, EDCI or TBTU; catalytic amounts of PyBOP or HOBt may also be required.

20 According to conversion (conv.6) of the process, a compound of formula (I) wherein R2 is ethoxy, may be converted into another compound of formula (I) wherein R2 is an amino group of formula –NR''R'' or –N(OR'')R'' according to methods well-known in the art to convert carboxyester groups into carboxamides (-CONH₂), N-substituted carboxamides (-CONHR''), N,N-disubstituted carboxamides (-CONR''R'') and Weinreib amides (-CON(OR'')R''). When R'' and R''' are hydrogens, preferably the reaction is carried out with ammonium hydroxide or hydroxylamine in
25 a MeOH/DMF mixture, at a temperature ranging from about 50°C to about 100°C.

Analogous operative conditions are applied in the preparation of N-substituted carboxamides, N,N-disubstituted carboxamides and Weinreib amides wherein a suitable primary, secondary amine or substituted hydroxylamines are used in place of ammonia or ammonium hydroxide.

30 Alternatively, carboxyester groups may be converted into carboxamide or N-substituted carboxamides, N,N-disubstituted carboxamides or Weinreib amides under basic conditions such as LiN(TMS)₂ 1 N in THF, using ammonium chloride or a suitable primary or secondary amine; preferably the reaction is carried out in THF or Et₂O at a temperature ranging from 20°C to reflux.

According to conversion (conv.7) of the process, a compound of formula (Ib) wherein R2 is ethoxy and R3 is -(CH₂)_n-NH-BOC with n = 2 or 3 may be converted into a compound of formula (Ib1) or (Ib2). The above compound (Ib) is first converted into the free amino derivative by working according to conventional methods, for instance under acidic conditions, preferably with HCl, in a suitable solvent such as dioxane at refluxing temperature, and subsequently

cyclised to the desired tetracyclic derivative in the presence of a base such as Cs_2CO_3 and in a suitable solvent such as a lower alcohol, preferably MeOH, ranging from room temperature to reflux.

According to conversion (conv.7a), a compound of formula (Ib) wherein R3 is $-(\text{CH}_2)_n\text{-OH}$ with $n = 2$ or 3, is converted into to the desired tetracyclic compound of formula (Ib3) or (Ib4) under acidic conditions, preferably with 5 HCl or p-toluenesulfonic acid, in a suitable solvent such as dioxane or a lower alcohol, preferably MeOH, with a temperature ranging from room temperature to reflux.

According to conversion (conv.8) of the process, compounds of formula (I) wherein R1 is an optionally substituted aryl and X is -NH, can be obtained by the corresponding iodo derivatives which, in their turn, may be prepared by the 10 corresponding compounds of formula (I) wherein R1 is hydrogen and X is -NH-. The preparation of the iodo derivatives may be carried out in a suitable solvent such as THF, Et_2O or 1,2-dimethoxyethane (DME), at a temperature ranging from room temperature to about 70°C, and for a time of about 8 hours to about 48 hours.

The subsequent conversion of the iododerivative may be carried out in a suitable solvent such as DMF, DME or 15 CH_3CN , and in the presence of catalytic amounts of $\text{Pd}(\text{OAc})_2$, BINAP or Xantphos and a base such as K_2CO_3 , potassium phosphate or Cs_2CO_3 , at a temperature ranging from room temperature to 110°C and for a time ranging from about 2 to about 24 hours.

According to conversion (conv.9) of the process, compounds of formula (I), wherein R1 is an optionally substituted 20 alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl group and X is a single bond, can be obtained by the corresponding iodo derivatives from the iodo derivative above mentioned, by exploiting any of the cross-coupling reactions suitable for the formation of carbon-carbon bonds. Said reactions, which are well known in 25 the art, imply coupling with a suitable organometal reagent such as for instance organoboron (Suzuki reaction), organotin (Stille reaction), organomagnesium (Kumada reaction), or organozinc (Negishi reaction) and the like. Preferred reaction is the Suzuki reaction where the appropriate aryl or heteroarylboronic derivative is used in the presence of a palladium based catalyst such as $\text{PdCl}_2(\text{dppf})\cdot\text{CH}_2\text{Cl}_2$ or $\text{Pd}_2(\text{dba})_3$ or $\text{Pd}(\text{PPh}_3)_4$, in a suitable solvent such as DMF, DCM, MeOH, CH_3CN , or in a mixture of solvents, such as DME and water, optionally in the presence 30 of a base such as sodium or cesium carbonate or cesium fluoride, at a temperature ranging from room temperature to 100°C.

According to conversion (conv.10), compounds of formula (I), wherein R1 is an optionally substituted alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl group and X is -S-, may be converted into 35 compounds of formula (I), wherein X is -NH-, by first oxidizing the thio group to sulfonyl group and by replacing it with a R-NH- group. The oxidative step may be carried out with oxone in the presence of a suitable solvent, preferably DMF or DMSO at room temperature; the subsequent replacement of the sulfonyl group with a suitable amino derivative is preferably carried out in the presence of DMF, DME, dioxane, CH_3CN , N-methyl-pyrrolidone or diglyme, at a temperature ranging from room temperature to about 100°C.

According to conversion (conv.11) of the process, compounds of formula (I) wherein X is -O- may be easily obtained 40 by reacting the sulfonyl derivative above mentioned with an alcohol or phenol derivative of formula (XIV) wherein R1 is an optionally substituted alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl. The reaction may be carried out in the presence of a base such as K_2CO_3 or Na_2CO_3 , butyl lithium, $\text{LiN}(\text{TMS})_2$, NaH or 45

the like, in a suitable solvent such as DMF or THF, and at a temperature ranging from room temperature to about 100°C.

According to conversion (conv.12) of the process, compounds of formula (I) wherein X is $-\text{OSO}_2^-$ and R1 is a trifluoromethyl group may be obtained by reacting the corresponding compounds of formula (I) wherein X is $-\text{O}-$ and

5 R1 is hydrogen with a triflating agent such as trifluoromethanesulfonic anhydride, trifluoromethanesulfonylchloride or N-phenyl-bis(trifluoromethanesulfonimide), optionally in the presence of a base such as TEA or DIPEA, in a suitable solvent such as DCM, THF or dioxane at a temperature ranging from -78°C to room temperature.

The compounds of formula (I), wherein X is $-\text{O}-$ and R1 an optionally substituted alkyl, cycloalkyl, heterocycl, aryl,

10 cycloalkyl-alkyl, arylalkyl or heterocyclalkyl group, may be obtained by reacting the corresponding compounds of formula (I) wherein X is $-\text{OSO}_2^-$ and R1 is a trifluoromethyl group with an alcohol of formula (XIV) wherein R1 is an optionally substituted alkyl, cycloalkyl, heterocycl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclalkyl group, by operating in a suitable solvent such as dioxane, THF, DME, CH_3CN , DMF or DMSO, at a temperature ranging from room temperature to about 90°C, optionally in the presence of a base such as K_2CO_3 , potassium tertbutoxide or NaH.

15 Alternatively the reaction may be carried out in a suitable solvent such as toluene, DMF, DME or CH_3CN , in the presence of $\text{Pd}(\text{OAc})_2$, $(\pm)\text{-BINAP}$ and a base such as potassium phosphate or K_2CO_3 or Cs_2CO_3 at a temperature ranging from 0°C to 100°C.

According to conversion (conv.13) of the process, compounds of formula (I), wherein R1 is an optionally substituted alkyl, cycloalkyl, heterocycl, cycloalkyl-alkyl or a heterocyclalkyl group and X is $-\text{NH}-$, can be obtained from

20 compounds of formula (I) wherein X is $-\text{OSO}_2^-$ and R1 is a trifluoromethyl group by reaction with an amine of formula (XII), wherein R1 is an optionally substituted alkyl, cycloalkyl, heterocycl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclalkyl group. The reaction is typically obtained by operating in a suitable solvent such as dioxane, THF, DME, CH_3CN , DMF or DMSO, at a temperature ranging from room temperature to 90°C, optionally in the presence of a base such as K_2CO_3 or TEA.

25 According to conversion (conv.14) of the process, replacement of bromine with $-\text{NR}'\text{R}''$ moiety was achieved reacting the starting material with an amine of formula (X) as defined above, in a suitable solvent such as THF or dioxane, and in the presence of catalytic amounts of $\text{Pd}_2(\text{dba})_3$, 2-dicyclohexylphosphino-2'-(N,N-dimethylamino)-biphenyl and a base such as $\text{LiN}(\text{TMS})_2$, at a temperature ranging from room temperature to reflux and for a time ranging from 1 to about 24 hours.

30 According to conversion (conv.15) of the process, deprotection of the carboxylic residue into the corresponding acid can be achieved using procedures well known in the art, involving acidic conditions, for example with HCl or TFA in a suitable solvent, such as, for instance, THF or dioxane, at a temperature ranging from room temperature to 60°C and for a time ranging from about 1 to about 12 hours.

According to conversion (conv.16) of the process, transformation of the acid residue into the corresponding amide

35 derivatives $-\text{CONR}'\text{R}''$, wherein R' and R'' are as defined above, can be obtained by reaction of the acid derivatives with an amine of formula (X) as defined above, under basic conditions, preferably with DIPEA or TEA, in a suitable solvent such as DCM, DMF, THF, or dioxane, and in the presence of a suitable condensing agent such as

DCC, EDCI or TBTU; catalytic amounts of PyBOP or HOBt may be also required, at a temperature ranging from room temperature to 60°C and for a time ranging from about 1 to about 24 hours.

According to conversion (conv.17) of the process, the compound of formula (I) as defined above is reacted with compounds of formula (XVI) as defined above, according to conventional methods. As an example the reaction can 5 be carried out in a suitable solvent such as DMF, DME, dioxane or CH₃CN, catalytic amounts of Pd₂(dba)₃, BINAP or 2-(dicyclohexylphosphino)-2',4',6'-triisopropyl-1,1'-biphenyl (X-phos) and a base such as K₂CO₃, potassium phosphate or Cs₂CO₃, at a temperature ranging from room temperature to 110 °C and for a time ranging from about 2 to about 24 hours.

According to conversion (conv.18) of the process, compounds of formula (I) wherein R1 is an optionally substituted 10 alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl group and X is a single bond, can be obtained by the corresponding compounds of formula (I) wherein X is -OSO₂- and R1 is a trifluoromethyl group, by reaction with derivatives of formula (XIII), as defined above, in a suitable solvent such as DMF, DCM, MeOH, DME or CH₃CN, in the presence of Pd₂(dba)₃, PdCl₂(dppf) or Pd(PPh₃)₄, optionally in the presence of cesium fluoride, at a temperature ranging from room temperature to 100°C.

15 According to conversion (conv.19) of the process, compounds of formula (I) wherein R1 is an optionally substituted alkyl, cycloalkyl, heterocyclyl, aryl, cycloalkyl-alkyl, arylalkyl or heterocyclylalkyl group and X is -S-, can be obtained by the corresponding compounds of formula (I) wherein X is -O- and R1 is the trifluoromethanesulfonyl group above mentioned. The conversion is carried out by reaction with a thiol of formula R1-SH (XXVI) wherein R1 is as defined 20 above in a suitable solvent such as THF, DMF, DCM, MeOH, DME or CH₃CN, at a temperature ranging from room temperature to 100°C.

According to conversion (conv.20) of the process, compounds of formula (I) wherein R1 is an optionally substituted 25 aryl and X is a single bond, can be obtained by the corresponding compounds of formula (I) wherein X is -S- and R1 is methyl. The conversion is carried out by reaction with boronic acids of formula (XIIIa) in a suitable solvent such as DMF, THF, DCM, MeOH, DME or CH₃CN, in the presence of copper(I)-thiophene-2-carboxylate (CuTC) and Pd₂(dba)₃ or Pd(PPh₃)₄, optionally in the presence of cesium fluoride, at a temperature ranging from room temperature to reflux.

According to any variant of the process for preparing the compounds of formula (I), the starting material and any other reactant are known or easily prepared according to known methods.

In addition to the above, the compounds of formula (I) may be advantageously prepared according to combinatorial 30 chemistry techniques widely known in the art, by accomplishing the aforementioned reactions between the intermediates in a serial manner and by working under solid-phase-synthesis (SPS) conditions.

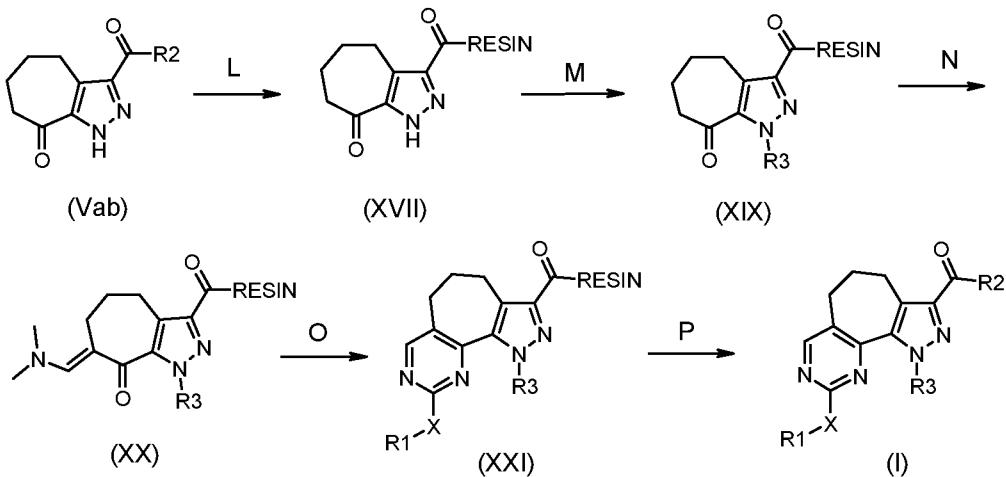
For a general reference to the preparation of the compounds of formula (I) of the invention according to combinatorial chemistry techniques, see the experimental section.

Hence, it is a further object of the present invention a library of two or more compounds of formula (Ia).

35 As an example, the intermediate derivatives of formula (Vab) wherein R2 is hydroxy, being obtained in step B2 of the above processes, can be easily supported onto a polymeric resin, for instance through the formation of a carboxamido group.

The intermediate thus supported may be subsequently reacted according to the remaining steps of the process.

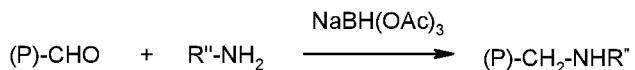
The above synthetic pathway can be summarized as follows:



wherein, the resin is a commercially available polystyrenic resin including, for instance, Wang resin, Trityl resin, Cl-trityl resin, Rink amide resin, Tentagel OH resin and derivatives thereof; R1, X and R3 are as defined above and R2 is NHR", wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl or cycloalkyl-alkyl, aryl, arylalkyl, heterocycl or heterocyclalkyl.

Any of the above reactions is carried out according to known methods, by working as formerly reported, and allows obtaining compounds of formula (I) as set forth above.

10 According to a preferred embodiment of the invention, the polystyrenic resin is a derivatized formyl polystyrenic resin which may be obtained by reacting a commercially available formyl polystyrenic resin, e.g. 4-(4-formyl-3-methoxyphenoxy)butyryl AM resin, with a suitable amino derivative under reductive conditions, for instance in the presence of sodium triacetoxyborohydride and derivatives thereof, substantially as follows:



15 The reaction may be carried out in a suitable solvent such as tetrahydrofuran and in the presence of AcOH. The polymer-supported-amino derivatives thus obtained, particularly those, which are referable to as derivatized formyl polystyrenic resin above, are widely known in the art. In general, amines loaded onto formylpolystyrenic resins also known as Acid Sensitive MethoxyBenzaldehyde polystyrene resins (AMEBA resin) are prepared by standard reductive amination in the presence of an excess of 20 amine in trimethyl orthoformate (TMOF)/DCE and NaBH(OAc)₃ or AcOH/DMF and NaCNBH₃, for instance as reported in Tetrahedron Letters (1997), 38, 7151-7154; J. Am. Chem. Soc. (1998), 120, 5441; and Chem. Eur. J. (1999), 5, 2787.

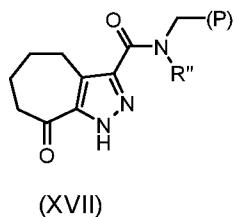
25 Therefore, it is a further object of the present invention a process for preparing the compounds of formula (I), herein exemplified for the case where R2 is NHR" wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₆ cycloalkyl or cycloalkyl-alkyl, aryl, arylalkyl, heterocycl or heterocyclalkyl, and the pharmaceutically acceptable salts thereof, which process comprises:

st.L) reacting the compound of formula (Vab) wherein R2 is hydroxy with a derivatized formyl polystyrenic resin of formula (XXII):

(P)-CH₂-NHR" (XXII)

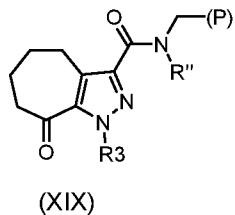
wherein (P) is the resin and R" is as defined above;

st.M) reacting the resultant compound of formula (XVII):



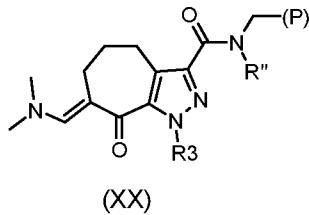
5 wherein (P) and R" are as described above, with a suitable alkylating agent R3-L (VI) as defined above in the presence of a base such as Cs₂CO₃ in an appropriate solvent such as DMF; and

st.N) reacting the resultant compound of formula (XIX):



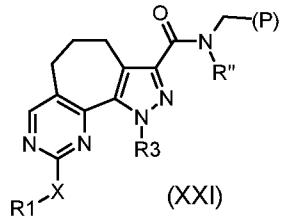
10 wherein R3, (P) and R" are as described above, as described under step st.H;

st.O) reacting the resultant compound of formula (XX):



wherein (P), R" and R3 are as defined above, as described under any one of steps st.I1, st.I2, st.I3 and st.I4;

st.P) cleaving the resin under acidic conditions from the resultant compound of formula (XXI):



15 to give a compound of formula (I), wherein X, R1, R3 are as defined above and R2 is NHR" wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl or cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl or heterocyclylalkyl; optionally separating the resultant compound of formula (I) into the single isomers; converting the resultant compound of formula (I) into a different compound of formula (I) and/or into a pharmaceutically acceptable salt if desired.

According to step (st.L) of the process, the reaction with the polystyrene resin is performed in a suitable solvent, for instance DMF, in the presence of DIPEA and of a suitable condensing agent such as, for instance, PyBOP, TBTU or 2-(1H-Benzotriazole-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate (HBTU).

According to step (st.M) of the process, the supported compound of formula (XXIII) is alkylated to obtain the corresponding alkylpyrazole derivative; the reaction is carried out in the presence of R3-L (VI), Cs₂CO₃ in DMF at room temperature for a time ranging from 4 to 24 hours.

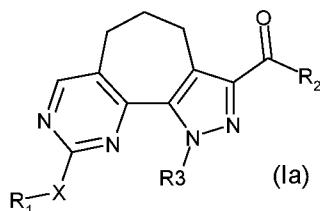
According to step (st.N), the supported compound of formula (XXIV) is further reacted according to step st.H to give 5 the corresponding enaminone, in the presence of dimethylformamide derivatives.

According to step (st.O), the supported compound of formula (XXV) is further reacted to give a variety of compounds of general formula (I), as described in any of the steps st.I1, st.I2, st.I3 and st.I4.

According to step (st.P), the cleavage of the resin is performed under acidic conditions in the presence of suitable acids such as, for instance, HCl, TFA, methanesulfonic or p-toluenesulfonic acid. Preferably the reaction is carried out 10 using TFA in DCM as solvent.

Clearly, by working according to combinatorial chemistry techniques as formerly indicated, a plurality of compounds of formula (I) may be obtained.

Hence, it is a further object of the present invention a library of two or more compounds of formula (Ia)



15 wherein:

R1 is hydrogen, or an optionally substituted group selected from amino, straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocycl and heterocyclalkyl;

X is a single bond or a divalent radical selected from -NR'-, -CONR', -NH-CO-NH-, -O-, -S- and -SO₂-, -OSO₂-, wherein R' is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocycl and heterocyclalkyl;

R2 is -NHR", wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocycl and heterocyclalkyl;

R3 is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocycl and heterocyclalkyl; 25 or a pharmaceutically acceptable salt thereof.

For a general reference to the above libraries of compounds of formula (I) see the experimental section.

From all of the above, it is clear to the skilled person that once a library of compounds of formula (I) is thus prepared, the said library can be very advantageously used for screening towards given kinases, as formerly reported.

30 See, for a general reference to libraries of compounds and uses thereof as tools for screening biological activities, *J. Med. Chem.* 1999, 42, 2373-2382; and *Bioorg. Med. Chem. Lett.* 10 (2000), 223-226.

For the purpose of pharmaceutical applications, the compounds of the present invention can be administered either as single agents or, alternatively, in combination with known anticancer treatments such as radiation therapy or

chemotherapy regimen in combination with cytostatic or cytotoxic agents, antibiotic-type agents, alkylating agents, antimetabolite agents, hormonal agents, immunological agents, interferon-type agents, cyclooxygenase inhibitors (e.g. COX-2 inhibitors), matrixmetalloprotease inhibitors, telomerase inhibitors, tyrosine kinase inhibitors, anti-growth factor receptor agents, anti-HER agents, anti-EGFR agents, anti-angiogenesis agents (e.g. angiogenesis inhibitors), 5 farnesyl transferase inhibitors, ras-raf signal transduction pathway inhibitors, cell cycle inhibitors, other cdks inhibitors, tubulin binding agents, topoisomerase I inhibitors, topoisomerase II inhibitors, and the like.

If formulated as a fixed dose, such combination products employ the compounds of this invention within the dosage range described below and the other pharmaceutically active agent within the approved dosage range.

Compounds of formula (I) may be used sequentially with known anticancer agents when a combination formulation is 10 inappropriate.

The compounds of formula (I) of the present invention, suitable for administration to a mammal, e.g., to humans, can be administered by the usual routes and the dosage level depends upon the age, weight, conditions of the patient and administration route.

For example, a suitable dosage adopted for oral administration of a compound of formula (I) may range from about 15 10 to about 500 mg per dose, from 1 to 5 times daily. The compounds of the invention can be administered in a variety of dosage forms, e.g., orally, in the form tablets, capsules, sugar or film coated tablets, liquid solutions or suspensions; rectally in the form suppositories; parenterally, e.g., intramuscularly, or through intravenous and/or intrathecal and/or intraspinal injection or infusion.

The present invention also includes pharmaceutical compositions comprising a compound of formula (I) or a 20 pharmaceutically acceptable salt thereof in association with a pharmaceutically acceptable excipient, which may be a carrier or a diluent.

The pharmaceutical compositions containing the compounds of the invention are usually prepared following conventional methods and are administered in a suitable pharmaceutical form. For example, the solid oral forms may contain, together with the active compound, diluents, e.g., lactose, dextrose saccharose, sucrose, cellulose, corn 25 starch or potato starch; lubricants, e.g., silica, talc, stearic acid, magnesium or calcium stearate, and/or polyethylene glycols; binding agents, e.g., starches, arabic gum, gelatine methylcellulose, carboxymethylcellulose or polyvinyl pyrrolidone; disintegrating agents, e.g., starch, alginic acid, alginates or sodium starch glycolate; effervescent mixtures; dyestuffs; sweeteners; wetting agents such as lecithin, polysorbates, laurylsulphates; and, in general, non-toxic and pharmacologically inactive substances used in pharmaceutical formulations. These pharmaceutical 30 preparations may be manufactured in known manner, for example, by means of mixing, granulating, tabletting, sugar-coating, or film-coating processes.

The liquid dispersions for oral administration may be, e.g., syrups, emulsions and suspensions. As an example, the syrups may contain, as carrier, saccharose or saccharose with glycerine and/or mannitol and sorbitol.

The suspensions and the emulsions may contain, as examples of carriers, natural gum, agar, sodium alginate, 35 pectin, methylcellulose, carboxymethylcellulose, or polyvinyl alcohol. The suspension or solutions for intramuscular injections may contain, together with the active compound, a pharmaceutically acceptable carrier, e.g., sterile water, olive oil, ethyl oleate, glycols, e.g., propylene glycol and, if desired, a suitable amount of lidocaine hydrochloride.

The solutions for intravenous injections or infusions may contain, as a carrier, sterile water or preferably they may be in the form of sterile, aqueous, isotonic, saline solutions or they may contain propylene glycol as a carrier.

The suppositories may contain, together with the active compound, a pharmaceutically acceptable carrier, e.g., cocoa butter, polyethylene glycol, a polyoxyethylene sorbitan fatty acid ester surfactant or lecithin.

5 With the aim at better illustrating the present invention, without posing any limitation to it, the following examples are now given.

EXAMPLES

The synthetic preparation of some compounds of formula (I) of the invention is described in the following examples.

10 The compounds of the present invention, as prepared according to the following examples, were also characterized by ^1H NMR or by HPLC/MS analytical data; HPLC/MS data were collected following any one of methods 1, 2, 3 and 4.

HPLC/MS Analytic Method 1

The HPLC equipment consisted of a Waters AcquityTM UPLC system equipped with a 2996 Waters PDA detector and Micromass mod. ZQ single quadrupole mass spectrometer, equipped with an electrospray (ESI) ion source.

15 Instrument control, data acquisition and data processing were provided by Empower and MassLynx 4.0 software.

HPLC was carried out at 45°C at a flow rate of 0.8 mL/min using a BEH C18 1.7 microm Waters Acquity UPLC (2.1 x 50 mm) column. Mobile phase A was formic acid 0.1% pH=3.3 buffer with CH₃CN (98:2), and mobile phase B was H₂O/CH₃CN (5:95); the gradient was from 5 to 95% B in 2 minutes then hold 95% B 0.1minutes. The injection volume was 2 microL. The mass spectrometer was operated in positive and in negative ion mode, the capillary voltage was set up at 3.5 KV (ES⁺) and 28 V (ES⁻); the source temperature was 120°C; cone was 14 V (ES⁺) and 2.8 KV (ES⁻); full scan, mass range from 100 to 800 amu was set up.

HPLC/MS Analytic Method 2

The HPLC equipment consisted of a Waters 2795 Alliance HT system equipped with a 2996 Waters PDA detector and Micromass mod. ZQ single quadrupole mass spectrometer, equipped with an electrospray (ESI) ion source.

25 Instrument control, data acquisition and data processing were provided by Empower and MassLynx 4.0 software.

HPLC was carried out at 30°C at a flow rate of 1.0 mL/min using a C18, 3 microm Phenomenex (4.6 x 50 mm) column. Mobile phase A was ammonium acetate 5mM pH=5.2 buffer with CH₃CN (95:5), and mobile phase B was H₂O/CH₃CN (5:95); the gradient was from 10 to 90% B in 8 minutes then ramp to 100% B in 1.0 minutes. The injection volume was 10 microL. The mass spectrometer was operated in positive and in negative ion mode, the capillary voltage was set up at 3.5 KV (ES⁺) and 28 V (ES⁻); the source temperature was 120°C; cone was 14 V (ES⁺) and 2.8 KV (ES⁻); full scan, mass range from 100 to 800 amu was set up.

HPLC/MS Analytic Method 3

The HPLC equipment consisted of a Waters AcquityTM UPLC system equipped with a 2996 Waters PDA detector and Micromass mod. ZQ single quadrupole mass spectrometer, equipped with an electrospray (ESI) ion source.

35 Instrument control, data acquisition and data processing were provided by Empower and MassLynx 4.0 software.

HPLC was carried out at 45°C at a flow rate of 0.8 mL/min using a BEH C18 1.7 microm Waters Acquity UPLC (2.1 x 50 mm) column. Mobile phase A was ammonium hydroxide 0.05% pH=10 buffer with CH₃CN (95:5), and mobile

phase B was H₂O/CH₃CN (5:95); the gradient was from 5 to 95% B in 2 minutes then hold 95% B 0.1minutes. The injection volume was 2 microL. The mass spectrometer was operated in positive and in negative ion mode, the capillary voltage was set up at 3.5 KV (ES⁺) and 28 V (ES⁻); the source temperature was 120°C; cone was 14 V (ES⁺) and 2.8 KV (ES⁻); full scan, mass range from 100 to 800 amu was set up.

5 **HPLC/MS Analytical Method 4**

The HPLC equipment consisted of a Waters 2790 HPLC system equipped with a 996 Waters PDA detector and Micromass mod. ZQ single quadrupole mass spectrometer, equipped with an electrospray (ESI) ion source. Instrument control, data acquisition and data processing were provided by Empower and MassLynx 4.0 software.

HPLC was carried out at 25°C at a flow rate of 1 mL/min using a RP18 Waters X Terra (3.0 x 20 mm) column. Mobile 10 phase A was ammonium hydroxide 0.05% pH=10 buffer with CH₃CN (95:5), and Mobile phase B was H₂O/CH₃CN (5:95); the gradient was from 10 to 90% B in 4 minutes then hold 90% B 1 minutes. The injection volume was 10 microL. The mass spectrometer was operated in positive and in negative ion mode, the capillary voltage was set up at 2.5 KV; the source temperature was 120°C; cone was 10 V; full scan, mass range from 100 to 800 amu was set up.

15 Several compounds of the invention of formula (I), as prepared according to the following examples, were purified by preparative HPLC.

The operative conditions are defined below:

HPLC/MS Preparative Method 1

The HPLC equipment consisted of a Waters 2790 HPLC system equipped with a 996 Waters PDA detector and 20 Micromass mod. ZQ single quadrupole mass spectrometer, equipped with an electrospray (ESI) ion source. Instrument control, data acquisition and data processing were provided by Empower and MassLynx 4.0 software.

HPLC was carried out at 25°C at a flow rate of 20 mL/min using a RP18 Waters X Terra 10 microm (19 x 250 mm) column. Mobile phase A was ammonium hydroxide 0.05% pH=10 buffer with CH₃CN (95:5), and Mobile phase B was CH₃CN; the gradient was from 10 to 90% B in 15 minutes then hold 90% B 3 minutes. The injection volume was 10 25 microL.

The mass spectrometer was operated in positive and in negative ion mode, the capillary voltage was set up at 2.5 KV; the source temperature was 120°C; cone was 10 V; full scan, mass range from 100 to 800 amu was set up.

HPLC/MS Preparative Method 2

The HPLC equipment consisted of a Waters 2790 HPLC system equipped with a 996 Waters PDA detector and 30 Micromass mod. ZQ single quadrupole mass spectrometer, equipped with an electrospray (ESI) ion source. Instrument control, data acquisition and data processing were provided by Empower and MassLynx 4.0 software.

HPLC was carried out at 25°C at a flow rate of 20 mL/min using a RP18 Waters X Terra 10 microm (19 x 250 mm) column. Mobile phase A was 0.1% TFA in water/CH₃CN (95:5), and mobile phase B was CH₃CN; the gradient was from 10 to 90% B in 15 minutes then hold 90% B 3 minutes. The injection volume was 10 microL.

35 The mass spectrometer was operated in positive and in negative ion mode, the capillary voltage was set up at 2.5 KV; the source temperature was 120°C; cone was 10 V; full scan, mass range from 100 to 800 amu was set up.

NMR

¹H-NMR spectra were recorded at a constant temperature of 28°C on a Varian INOVA 400 spectrometer operating at 400.50 MHz and equipped with a 5 mm z-axis PFG Indirect Detection Probe (¹H{¹⁵N-³¹P}).

Chemical shifts were referenced with respect to the residual solvent signals (DMSO-d6: 2.50 ppm for ¹H, where not otherwise specified). Data are reported as follows: chemical shift (δ), multiplicity (s = singlet, d = doublet, t = triplet, q

5 = quartet, br. s = broad singlet, td = triplet of doublets, dd = doublet of doublets, ddd = doublet of doublets of doublets, m = multiplet, spt = septet), coupling constants (J, Hz), and number of protons.

MS exact

Exact mass data ESI(+) were obtained on a Waters Q-ToF Ultima mass spectrometer directly connected with a Agilent 1100 micro-HPLC system as previously described (M. Colombo, F. Riccardi-Sirtori, V. Rizzo, *Rapid Commun.*

10 *Mass Spectrom.* **2004**, *18*, 511-517).

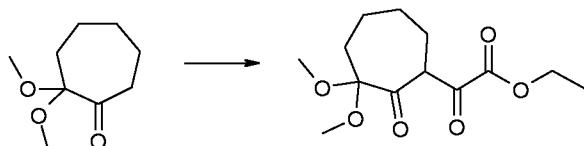
In the examples below, as well as throughout the application, the following abbreviations have the following meanings. If not defined, the terms have their generally accepted meanings.

ABBREVIATIONS	
DCM	Dichloromethane
DIPEA	<i>N,N</i> -diisopropylethylamine
DMF	<i>N,N</i> -dimethylformamide
DCC	<i>N,N'</i> -dicyclohexylcarbodiimide
EDCI	<i>N</i> -ethyl- <i>N,N'</i> -diisopropyl carbodiimide hydrochloride
AcOEt	Ethyl acetate
EtOH	Ethanol
Na ₂ CO ₃	Sodium carbonate
NaH	Sodium hydride
PyBOP	(Benzotriazol-1-yloxy)tritypyrrolidinophosphonium hexafluorophosphate
HOEt	1 <i>H</i> -benzotriazol-1-ol
K ₂ CO ₃	Potassium carbonate
CH ₃ CN	Acetonitrile
Na ₂ SO ₄	Sodium sulfate
MeOH	Methanol
Na ₂ CO ₃	Sodium carbonate
Pd ₂ (dba) ₃	Tris(dibenzylideneacetone)dipalladium(0)
TEA	Triethylamine
THF	Tetrahydrofuran
LiN(TMS) ₂	Lithium bis(trimethylsilyl)amide
Et ₂ O	Diethyl ether
KH ₂ PO ₄	Potassium dihydrogen phosphate
AcOH	Acetic acid
KOH	Potassium hydroxide
NaOH	Sodium hydroxide
HCl	Hydrochloric acid
Cs ₂ CO ₃	Cesium carbonate
DMSO	Dimethyl sulfoxide
NaHCO ₃	Sodium hydrogen carbonate
MeOH	Methanol
TBTU	O-(benzotriazol-1-yl)- <i>N,N,N',N'</i> -tetramethyluronium tetrafluoroborate
Na ₂ S ₂ O ₅	Sodium metabisulphite
Na ₂ S ₂ O ₃	Sodium thiosulfate
TFA	Trifluoro acetic acid

ABBREVIATIONS	
Xantphos	4,5-Bis(diphenylphosphino)-9,9-dimethylxanthene
PdCl ₂ (dppf)	[1,1'-bis(diphenylphosphino)ferrocene]palladium(II) chloride
DME	1,2-Dimethoxyethane
Pd(OAc) ₂	Palladium(II) acetate
Pd(PPh ₃) ₄	Tetrakis (triphenylphosphine) Palladium
BINAP	(2,2'-Bis(diphenylphosphino)-1,1'-binaphthalene
CuTC	Copper(I) thiophene-2-carboxylate

Preparation A (step A)

Ethyl (3,3-dimethoxy-2-oxocycloheptyl)(oxo)acetate

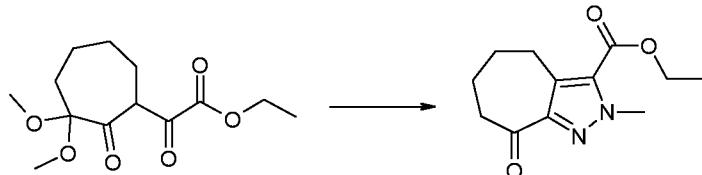


5 1M LiN(TMS)₂ in THF (28.5 mL, 28.5 mmol) were added dropwise at -50°C to a solution of 2,2-dimethoxycycloheptanone (4.10 g, 23.8 mmol) in 25 mL of Et₂O under argon. After 30 minutes at the same temperature, 3.55 mL of diethyloxalate were also added under stirring. The solution was kept at room temperature overnight. 10% solution of KH₂PO₄ (20 mL) were then added and the resulting solution extracted with Et₂O (3x50 mL). The organic layer was dried over Na₂SO₄ and evaporated to dryness. The crude was purified by 10 chromatography on a silica gel column (eluent: AcOEt /cyclohexane 1/9) to afford 3.98 g (65 % yield) as a colorless oil.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.17 - 1.23 (m, 2H) 1.24 (t, J=7.08 Hz, 3 H) 1.38 - 1.49 (m, 2H) 1.72-1.81(m, 2H) 1.91 - 2.00 (m, 2H) 3.10 (s, 3 H) 3.21 (s, 3 H) 4.16 - 4.25 (m, 2 H) 4.71 (dd, J=7.81, 4.88 Hz, 1 H).

Preparation B (step B1)

15 **Ethyl 2-methyl-8-oxo-2,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate**



To a solution of ethyl (3,3-dimethoxy-2-oxocycloheptyl)(oxo)acetate 0.090 g (0.33 mmol) in 2 mL of EtOH and 4 mL of AcOH, 0.020 mL (0.039 mmol) of N-methylhydrazine was added. The mixture was stirred overnight at room temperature. The solvent was removed under reduced pressure and the crude solid was purified by flash chromatography on silica gel (eluent: AcOEt/hexane 8/2) to afford 0.035 g (38% yield) of the title compound as colorless oil.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.34 (t, J=7.08 Hz, 3 H) 1.72 - 1.87 (m, 4 H) 2.63 - 2.71 (m, 2 H) 3.00 - 3.07 (m, 2 H) 4.09 (s, 3 H) 4.34 (q, J=7.08 Hz, 2 H)

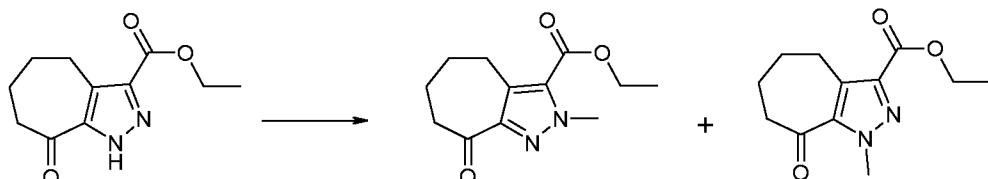
MS calc: 237.1234; MS found: 237.1239

25 According to this same methodology, but employing suitable substituted derivatives, the following compound was prepared:

ethyl 8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.29 (t, J=7.14 Hz, 3 H) 1.73 - 1.93 (m, 4 H) 2.70 - 2.76 (m, 2 H) 3.07 (t, J = 6.47 Hz, 2 H) 4.27 (q, J=7.08 Hz, 2 H) 14.08 (br. s., 1 H)

MS calc: 223.1077; MS found: 223.1078

5 **Preparation C (step B1a)****Ethyl 2-methyl-8-oxo-2,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate** and**ethyl 1-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate**

To a solution of ethyl 8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate (2.0 g, 9.00 mmol) in DMF (20 mL) Cs_2CO_3 (3.52 g, 10.00 mmol) and methyl iodide (0.60 mL, 10.00 mmol) were added. The reaction was stirred at room temperature for 1 h, solvent was removed under vacuo, then DCM (50 mL) was added and the organic phase washed with water (3x50 mL). The aqueous fraction was extracted with DCM (50 mL). The organic fractions were combined, dried over Na_2SO_4 , filtered, and concentrated in vacuo. Purification by flash chromatography on silica gel (eluent: AcOEt/hexane 2/8) provided 0.70 g (33% yield) as colorless oil of

15 **ethyl 2-methyl-8-oxo-2,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate**

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.34 (t, J=7.08 Hz, 3 H) 1.72 - 1.87 (m, 4 H) 2.63 - 2.71 (m, 2 H) 3.00 - 3.07 (m, 2 H) 4.09 (s, 3 H) 4.34 (q, J=7.08 Hz, 2 H)

MS calc: 237.1234; MS found: 237.1239

and 1.40 g (66% yield) as a white solid of

20 **ethyl 1-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate**

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.29 (t, J=7.16 Hz, 3 H) 1.74 - 1.83 (m, 4 H) 2.68 - 2.77 (m, 2 H) 3.11 (t, J=6.16 Hz, 2 H) 4.04 (s, 3 H) 4.28 (q, J=7.16 Hz, 2 H)

MS calc: 237.1234; MS found: 237.1233

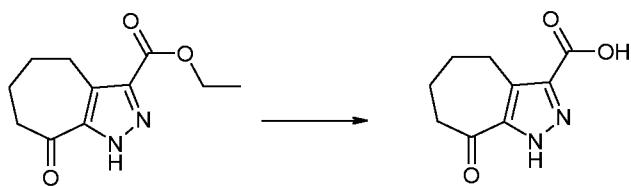
According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

ethyl 1-[3-(dimethylamino)propyl]-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.30 (t, J=7.08 Hz, 3 H) 1.70 - 1.88 (m, 6 H) 2.10 (s, 6 H) 2.20 (t, J=6.84 Hz, 2 H) 2.67 - 2.76 (m, 2 H) 3.05 - 3.16 (m, 2 H) 4.29 (q, J=7.08 Hz, 2 H) 4.43 (t, J=7.45 Hz, 2 H)

MS calc: 308.1969; MS found: 308.1972

30 **ethyl 5-acetyl-4-butyl-1-(2-hydroxyethyl)-1H-pyrazole-3-carboxylate****ethyl 2-(2-hydroxyethyl)-8-oxo-2,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate****Preparation D (step B2)****8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylic acid**

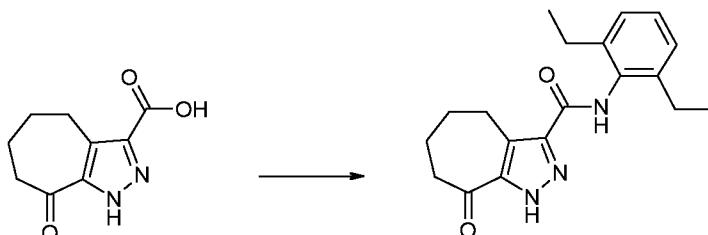


Ethyl 8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate (2.67 g, 12.01 mmol) was suspended in EtOH (80 mL) and treated with a 2 M solution of NaOH (24 mL, 48.0 mmol) at reflux temperature for 1 h. After cooling the mixture is neutralized with 2 N HCl (24 mL) and the resulting precipitate was collected by filtration to give 2.0 g of the title compound (90% yield) as a white solid.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.69 - 1.93 (m, 4 H) 2.71 (t, J=6.35 Hz, 2 H) 3.07 (t, J=5.61 Hz, 2 H) 12.73 (br. s., 1 H) 13.98 (br. s., 1 H)

Preparation E (step B3)

N-(2,6-diethylphenyl)-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide



A suspension of 8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylic acid (0.045 g, 0.232 mmol) in anhydrous DMF (2 mL) was treated with HOBr (0.047 g, 0.347 mmol), EDCI (0.065 g, 0.347 mmol), 2,6-diethylaniline (0.253 mL, 0.925 mmol) and DIPEA (0.188 mL, 1.390 mmol). The reaction was stirred at room temperature overnight. The reaction was diluted with water, extracted with AcOEt (2x20 mL). The organic fractions were combined, dried over Na₂SO₄, filtered, and concentrated in vacuo. Purification by flash chromatography on silica gel (eluent: AcOEt/hexane 2/8) provided 0.027 g (35 % yield) of the title compound.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J=7.57 Hz, 6 H) 1.77 - 1.92 (m, 4 H) 2.53 (q, J = 7.57 Hz, 4 H) 2.70 - 2.79 (m, 2 H) 3.12 (t, J = 5.92 Hz, 2 H) 7.04 - 7.16 (m, 2 H) 7.16 - 7.25 (m, 1 H) 9.55 (s, 1 H) 13.96 (s, 1 H)

MS calc: 326.1863; MS found: 326.1869

According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

1-methyl-8-oxo-N-propyl-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide

¹H NMR (401 MHz, DMSO-d6) δ ppm 0.85 (t, J=7.45 Hz, 3 H) 1.42 - 1.58 (m, 2 H) 1.70 - 1.90 (m, 4 H) 2.68 - 2.75 (m, 2 H) 3.07 - 3.21 (m, 4 H) 8.13 (t, J = 5.86 Hz, 1 H) 13.42 - 14.11 (m, 1 H)

MS calc: 236.1394; MS found: 236.1397

8-oxo-N-(pyridin-4-ylmethyl)-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.71 - 1.93 (m, 4 H) 2.69 - 2.76 (m, 2 H) 3.12 (d, J=5.92 Hz, 2 H) 4.42 (d, J=6.23 Hz, 2 H) 7.24 - 7.31 (m, 2 H) 8.46 - 8.50 (m, 2 H) 8.89 (t, J=6.41 Hz, 1 H) 13.94 (s, 1 H)

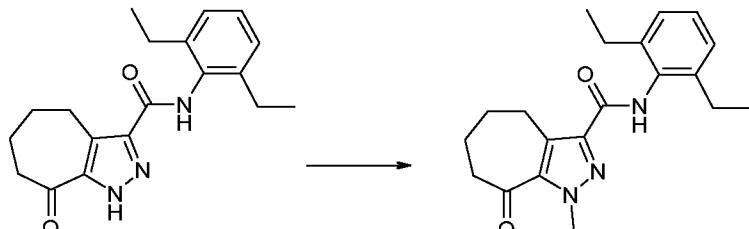
MS calc: 285.1346; MS found: 285.1344

30 8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.75 - 1.90 (m, 4 H) 2.68 - 2.74 (m, 2 H) 3.121 (t, J = 6.04 Hz, 2 H) 7.20 (br.s., 1H), 7.50 (br.s., 1H)

Preparation F (step B4)

N-(2,6-diethylphenyl)-1-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide



5 To a solution of *N*-(2,6-diethylphenyl)-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide (1.04 g, 3.211 mmol) in DMF (12 mL) Cs₂CO₃ (1.255 g, 3.85 mmol) and methyl iodide (0.22 mL, 3.532 mmol) were added. The reaction was stirred at room temperature for 1 h, then AcOEt (60 mL) was added and the organic phase washed with water (3x50 mL). The organic fraction was dried over Na₂SO₄, filtered, and concentrated in vacuo. Purification by 10 flash chromatography on silica gel (eluant: AcOEt/hexane 1/9) provided 0.99 g (91% yield) of the title compound as a white solid.

11 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J=7.57 Hz, 6 H) 1.69 - 1.86 (m, 4 H) 2.53 (q, J = 7.57 Hz, 4 H) 2.71 - 2.77 (m, 2 H) 3.13 - 3.20 (m, 2 H) 4.09 (s, 3 H) 7.03 - 7.15 (m, 2 H) 7.15 - 7.25 (m, 1 H) 9.58 (s, 1 H)

MS calc: 340.2020; MS found: 340.2015

15 According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

N-methoxy-N,1-dimethyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide

16 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.70 - 1.83 (m, 4 H) 2.68 - 2.73 (m, 2 H) 2.82 (t, J = 6.04 Hz, 2 H) 3.27 (br.s., 3H) 3.67 (s, 3 H) 4.01 (s, 3 H)

20 **N-(2,6-diethylphenyl)-1-(4-methoxybenzyl)-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide**

21 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J=7.57 Hz, 6 H) 1.70 -1.83 (m, 4 H) 2.55 (q, J=7.57 Hz, 4 H) 2.64 - 2.73 (m, 2 H) 3.16 (t, J=5.98 Hz, 2 H) 3.72 (s, 3 H) 5.62 (s, 2 H) 6.84 - 6.92 (m, 2 H) 7.10 - 7.16 (m, 2 H) 7.17 - 7.24 (m, 3 H) 9.63 (s, 1 H)

MS calc: 446.2438; MS found: 446.2437

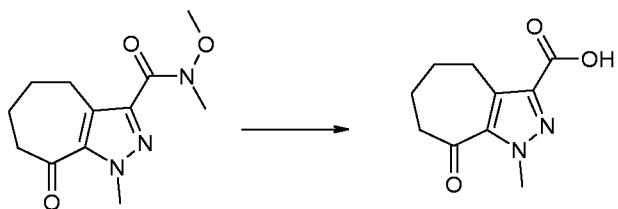
25 **1-methyl-8-oxo-N-propyl-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide**

26 ¹H NMR (401 MHz, DMSO-d6) δ ppm 0.85 (t, J=7.45 Hz, 3 H) 1.50 (sxt, J=7.32 Hz, 2 H) 1.68 - 1.84 (m, 4 H) 2.65 - 2.76 (m, 2 H) 3.11 - 3.20 (m, 4 H) 4.02 (s, 3 H) 8.12 (t, J=5.25 Hz, 1 H)

MS calc: 250.1550; MS found: 250.1547

Preparation G (step C1)

30 **1-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylic acid**



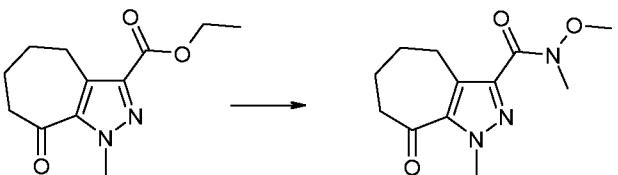
To a solution of *N*-methoxy-*N*,1-dimethyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide (14 mg, 0.055 mmol) in EtOH (1 mL), a solution of NaOH (2M, 55 μ L) was added. The reaction was stirred under reflux for 1 h, the solvent was removed under vacuum, then DCM (5 mL) was added and the organic phase was washed with

5 HCl 25% (3x5 mL). The aqueous phase was back-extracted with DCM (5 mL). The organic fractions were combined, dried over Na_2SO_4 , filtered, and concentrated under vacuum to give 11 mg of a white solid (quantitative yield).

^1H NMR (401 MHz, DMSO-d6) δ ppm 1.70 - 1.83 (m, 4 H) 2.68 - 2.76 (m, 2 H) 3.08 - 3.15 (m, 2 H) 4.02 (s, 3 H) 12.83 (br. s., 1 H)

Preparation H (step D)

10 ***N*-methoxy-*N*,1-dimethyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide**



To a solution of *N,O*-dimethylhydroxylamine hydrochloride (650 mg, 0.67 mmol) in 2 mL of anhydrous THF under argon, 1M solution of LiN(TMS)₂ in THF (1.32 mL, 1.32 mmol) at 0°C were added dropwise. The mixture was stirred at 0°C for 0.5 h then ethyl 1-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate (50 mg, 0.22

15 mmol) in 5 mL of anhydrous THF at 0°C were added dropwise. Ice bath was removed and the mixture was stirred at room temperature overnight. Water (20 mL) was added and the mixture was extracted with AcOEt (2x30 mL). The organic layer was dried over anhydrous Na_2SO_4 and the solvent evaporated to dryness. The crude solid was used without further purification. 52 mg (quantitative yield).

19 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.70 - 1.83 (m, 4 H) 2.68 - 2.73 (m, 2 H) 2.82 (t, J = 6.04 Hz, 2 H) 3.27 (br.s., 3H) 3.67 (s, 3 H) 4.01 (s, 3 H)

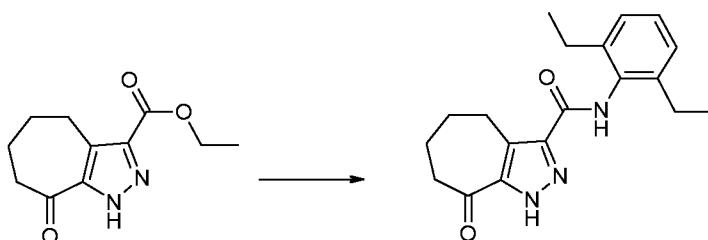
According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

***N*-methoxy-*N*,2-dimethyl-8-oxo-2,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide**

***N*-methoxy-*N*-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide**

25 Preparation I (step D)

***N*-(2,6-diethylphenyl)-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide**



To a solution of 2,6-diethylaniline (0.106 mL, 0.66 mmol) in 5 mL of anhydrous THF under argon, 1M solution of LiN(TMS)₂ in THF (0.660 mL, 0.66 mmol) at 0°C was added dropwise. The mixture was stirred at 0°C for 0.5 h then ethyl 8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate (0.050 g, 0.22 mmol) in 5 mL of anhydrous THF at 0°C were added dropwise. Ice bath was removed and the mixture was stirred at room temperature for 1 h. Water (20 mL) was added and the mixture was extracted with AcOEt (2x30 mL). The organic layer was dried over anhydrous Na₂SO₄ and the solvent evaporated to dryness. The crude solid was purified by flash chromatography on silica gel (eluent: AcOEt/hexane 2/8) to afford 0.055 g (80 % yield) of the title compound.

1H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J=7.57 Hz, 6 H) 1.77 - 1.92 (m, 4 H) 2.53 (q, J = 7.57 Hz, 4 H) 2.70 - 10 2.79 (m, 2 H) 3.12 (t, J = 5.92 Hz, 2 H) 7.04 - 7.16 (m, 2 H) 7.16 - 7.25 (m, 1 H) 9.55 (s, 1 H) 13.96 (s, 1 H)
MS calc: 326.1863; MS found: 326.1869

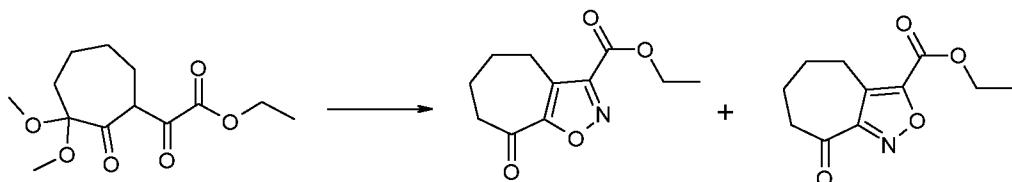
According to this same methodology, but employing suitable substituted derivatives, the following compound was prepared:

N-(2,6-diethylphenyl)-N,1-dimethyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide

15 1H NMR (401 MHz, DMSO-d6) δ ppm 1.14 (t, J=7.51 Hz, 6 H) 1.65 - 1.77 (m, 4 H) 1.75 - 1.87 (m, 2 H) 2.51 - 2.58 (m, 4 H) 2.58 - 2.64 (m, 4 H) 2.83 - 2.94 (m, 2 H) 3.16 (s, 3 H) 3.59 (s, 3 H) 7.00 - 7.09 (m, 2 H) 7.14 - 7.20 (m, 1 H)
MS calc: 354.2176; MS found: 354.2164

Preparation L (step E1)

Ethyl 8-oxo-5,6,7,8-tetrahydro-4H-cyclohepta[d]isoxazole-3-carboxylate and
20 **ethyl 8-oxo-5,6,7,8-tetrahydro-4H-cyclohepta[c]isoxazole-3-carboxylate**



To a solution of ethyl (3,3-dimethoxy-2-oxocycloheptyl)(oxo)acetate (0.850 g, 3.12 mmol) in 15 mL of EtOH, hydroxylamine hydrochloride (0.225 g, 3.24 mmol) was added. The mixture was stirred at room temperature overnight. The solvent was removed under reduced pressure and the crude solid was purified by flash chromatography on silica gel (eluent: AcOEt/hexane: 1/9) to afford 0.245 g (35% yield) of:

ethyl 8-oxo-5,6,7,8-tetrahydro-4H-cyclohepta[d]isoxazole-3-carboxylate

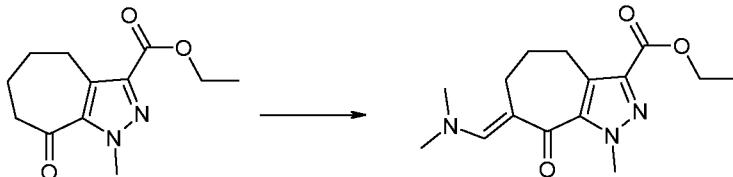
1H NMR (401 MHz, DMSO-d6) δ ppm 1.33 (t, J = 7.08 Hz, 3 H) 1.80 - 1.89 (m, 2 H) 1.89 - 1.99 (m, 2 H) 2.74 - 2.84 (m, 2 H) 2.96 (t, J = 6.10 Hz, 2 H) 4.38 (q, J = 7.08 Hz, 2 H)

30 and 0.120 g (17% yield) of:

ethyl 8-oxo-5,6,7,8-tetrahydro-4H-cyclohepta[c]isoxazole-3-carboxylate

Preparation M (step H)

Ethyl (7E)-7-[(dimethylamino)methylidene]-1-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate



5

To a solution of ethyl 1-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate (210 mg, 0.94 mmol) in DMF (2 mL), *N,N*-dimethylformamide di-tertbutyl acetal (0.68 mL, 2.82 mmol) was added. The mixture was stirred at 80°C for 3 h. Solvent was removed under reduced pressure and the residue used without further purification.

10 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.29 (t, *J*=7.08 Hz, 3 H) 1.72 - 1.87 (m, 2 H) 2.32 (t, *J* = 6.47 Hz, 2 H) 2.87 (t, *J*=7.08 Hz, 2 H) 3.12 (s, 6 H) 3.98 (s, 3 H) 4.26 (q, *J*=7.08 Hz, 2 H) 7.55 (s, 1 H)

According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

(7E)-*N*-(2,6-diethylphenyl)-7-[(dimethylamino)methylidene]-1-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide

15 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, *J*=7.57 Hz, 6 H) 1.74-1.82 (m, 2 H) 2.36 (t, *J*=6.40 Hz, 2H) 2.53 (q, *J*=7.57 Hz, 4 H) 2.88 - 2.96 (m, 2 H) 3.13 (s, 6 H) 4.03 (s, 3 H) (m, 2 H) 7.09 - 7.13 (m, 2 H) 7.17 - 7.22 (m, 1 H) 7.55 (s, 1 H) 9.45 (br.s., 1 H)

MS calc: 395.2442; MS found: 395.2437

(7E)-7-[(dimethylamino)methylidene]-*N*-methoxy-*N*,1-dimethyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide

20 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.72 - 1.73 (m, 2 H) 2.33 (t, *J*=6.47 Hz, 2 H) 2.61 (t, *J*=7.20 Hz, 2 H) 3.11 (s, 6 H) 3.28 (s, 3 H) 3.67 (s, 3 H) 3.95 (s, 3 H) 7.52 (s, 1 H)

MS calc: 307.1765; MS found: 307.1761

(7E)-*N*-(2,6-diethylphenyl)-7-[(dimethylamino)methylidene]-1-(4-methoxybenzyl)-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide

25 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, *J*=7.51 Hz, 6 H) 1.77 (quin, *J*=6.60 Hz, 2 H) 2.25 (t, *J*=6.60 Hz, 2 H) 2.54 (q, *J*=7.51 Hz, 4 H) 2.85 - 2.96 (m, 4 H) 3.12 (s, 6 H) 3.72 (s, 3 H) 5.59 (s, 2 H) 6.83 - 6.91 (m, 2 H) 7.07 - 7.13 (m, 2 H) 7.14 - 7.24 (m, 3 H) 7.57 (s, 1 H) 9.47 (s, 1 H)

MS calc: 501.2860; MS found: 501.2856

30 ethyl (7E)-7-[(dimethylamino)methylidene]-8-oxo-5,6,7,8-tetrahydro-4H-cyclohepta[d]isoxazole-3-carboxylate

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.33 (t, *J*=7.14 Hz, 3 H) 1.83 - 1.93 (m, 2 H) 2.53 - 2.59 (m, 2 H) 2.84 (t, *J*=6.65 Hz, 2 H) 3.12 - 3.17 (m, 6 H) 4.37 (q, *J*=7.14 Hz, 2 H) 7.61 (s, 1 H)

MS calc: 279.1340; MS found: 279.1342

ethyl (7E)-7-[(dimethylamino)methylidene]-8-oxo-5,6,7,8-tetrahydro-4H-cyclohepta[c]isoxazole-3-carboxylate

ethyl (7E)-7-[(dimethylamino)methylidene]-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate

ethyl (7E)-7-[(dimethylamino)methylidene]-2-methyl-8-oxo-2,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate

(7E)-7-[(dimethylamino)methylidene]-1-methyl-8-oxo-N-propyl-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide

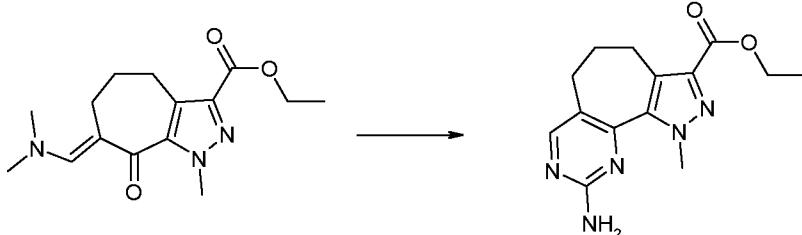
(7E)-7-[(dimethylamino)methylidene]-1-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide

ethyl 5-acetyl-4-[(4Z)-5-(dimethylamino)pent-4-en-1-yl]-1-(2-hydroxyethyl)-1*H*-pyrazole-3-carboxylate

ethyl 3-acetyl-4-[(4Z)-5-(dimethylamino)pent-4-en-1-yl]-1-(2-hydroxyethyl)-1*H*-pyrazole-5-carboxylate

10 Example 1 (step I1)

ethyl 9-amino-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate



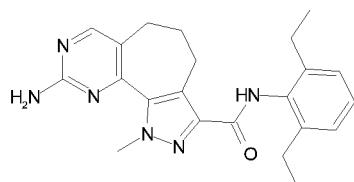
To a solution of ethyl (7E)-7-[(dimethylamino)methylidene]-1-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate (240 mg, 0.86 mmol) in EtOH (7.5 mL), guanidine carbonate (86 mg, 0.47 mmol) was added. The reaction mixture was stirred under reflux for 24 h. The solvent was removed under reduced pressure, the crude was triturated with hexane and EtOH and collected by filtration to give 84 mg of a white solid (79% yield).

1H NMR (401 MHz, DMSO-d6) δ ppm 1.30 (t, J=7.14 Hz, 3 H) 1.86 - 1.97 (m, 2 H) 2.45 - 2.50 (m, 2 H) 2.96 (t, J=7.02 Hz, 2 H) 4.20 (s, 3 H) 4.28 (q, J=7.14 Hz, 2 H) 6.58 (s, 2 H) 8.17 (s, 1 H)

20 MS calc: 288.1455; MS found: 288.1456

According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

9-amino-N-(2,6-diethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (30)

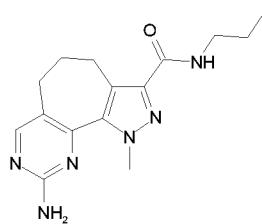


25

1H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J=7.57 Hz, 6 H) 1.84 - 1.97 (m, 2 H) 2.49 - 2.58 (m, 6 H) 2.99 (t, J=6.96 Hz, 2 H) 4.25 (s, 3 H) 6.57 (s, 2 H) 7.07 - 7.15 (m, 2 H) 7.16 - 7.24 (m, 1 H) 8.18 (s, 1 H) 9.47 (s, 1 H)

MS calc: 391.2241; MS found: 391.2234

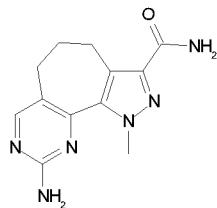
9-amino-1-methyl-N-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



¹H NMR (401 MHz, DMSO-d6) δ ppm 0.86 (t, J = 7.57 Hz, 3 H) 1.44 - 1.59 (m, 2 H) 1.84 - 1.96 (m, 2 H) 2.42 - 2.48 (m, 2 H) 2.98 (t, J=7.08 Hz, 2 H) 3.12 - 3.21 (m, 2 H) 4.17 (s, 3 H) 6.55 (s, 2 H) 8.01 (t, J=5.92 Hz, 1 H) 8.16 (s, 1 H)

5 MS calc: 301.1772; MS found: 301.1771

9-amino-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (44)

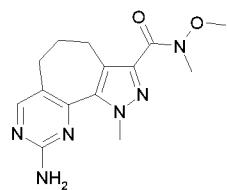


¹H NMR (401 MHz, DMSO-d6) δ ppm 1.84 - 1.96 (m, 2 H) 2.42 - 2.48 (m, 2 H) 2.99 (t, J=7.08 Hz, 3 H) 4.17 (s, 3 H)

10 6.54 (s, 2 H) 7.15 (br. s., 1 H) 7.38 (br. s., 1 H) 8.16 (s, 1 H)

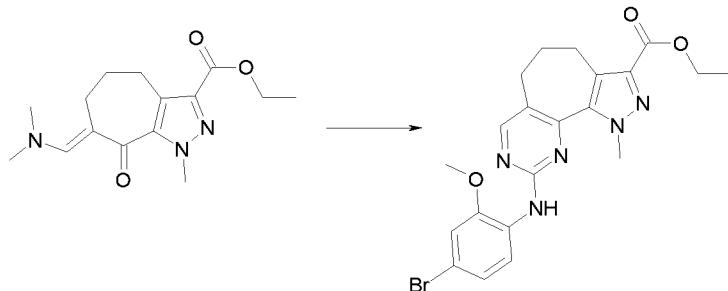
MS calc: 259.1302; MS found: 259.1309

9-amino-N-methoxy-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



15 **Example 2 (step I2)**

Ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate



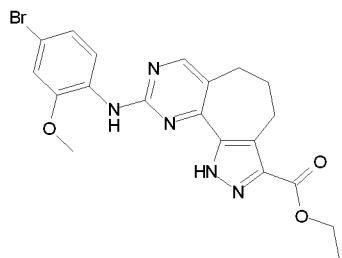
To a suspension of ethyl (7E)-7-[(dimethylamino)methylidene]-1-methyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate 1.72 g (5.92 mmol) in 20 mL of DMF N-(4-Bromo-2-methoxy-phenyl)-guanidine 1.60 g (6.511 mmol) was added. The mixture was stirred at 120 °C for 4 h. The resulting mixture was cooled at room temperature and dried to dryness. The crude solid was purified by flash chromatography on silica gel (eluent: AcOEt/hexane 4/6) to afford 2.30 g (82 % yield) of the title compound as a yellow solid.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.30 (t, J=7.14 Hz, 3 H) 1.89 - 2.08 (m, 2 H) 2.55 - 2.62 (m, 2 H) 2.98 (t, J=7.07 Hz, 2 H) 3.86 (s, 3 H) 4.12 (s, 3 H) 4.28 (q, J=7.14 Hz, 2 H) 7.15 (dd, J=8.50, 2.10 Hz, 1 H) 7.23 (d, J=2.10 Hz, 1 H) 7.95 (d, J=8.50 Hz, 1 H) 8.29 (s, 1 H) 8.40 (s, 1 H)

MS calc: 472.0979; MS found: 472.0972

5 According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

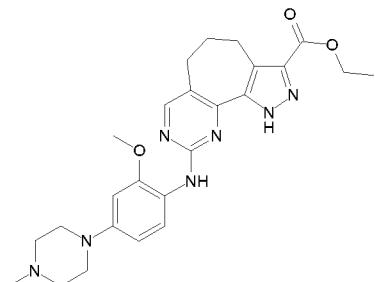


10

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.32 (t, J=7.14 Hz, 3 H) 1.87-1.99 (m, 2 H) 2.76 - 2.85 (m, 2 H) 3.10 (t, J=6.04 Hz, 2 H) 3.93 (s, 3 H) 4.30 (q, J=7.14 Hz, 2 H) 7.15 (dd, J=8.54, 1.95 Hz, 1 H) 7.23 (d, J=1.95 Hz, 1 H) 7.87 (s, 1 H) 8.40 (d, J=8.54 Hz, 1 H) 8.41 (s, 1 H) 13.88 (s, 1 H)

15 MS calc: 458.0823; MS found: 458.0812

ethyl 9-[(2-methoxy-4-(4-methylpiperazin-1-yl)phenyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate (6)

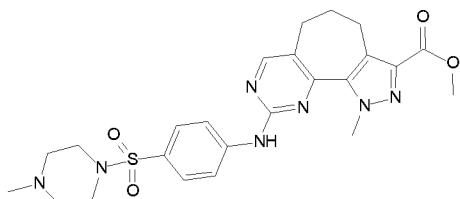


20

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.31 (t, J=7.14 Hz, 3 H) 1.84 - 1.96 (m, 2 H) 2.26 (br.s., 3 H) 2.51-2.56 (m, 4 H) 2.72-2.80 (m, 2 H) 3.04 - 3.19 (m, 6 H) 3.87 (s, 3 H) 4.29 (q, J = 7.14 Hz, 1 H) 6.51 (dd, J=8.79 and 2.44 Hz, 1 H) 6.67 (d, J=2.44 Hz, 1 H) 7.63 (s, 1 H) 8.10 (d, J=8.79 Hz, 1 H) 8.31 (s, 1 H) 13.81 (br. s., 1 H)

25 MS calc: 478.2561; MS found: 478.2539

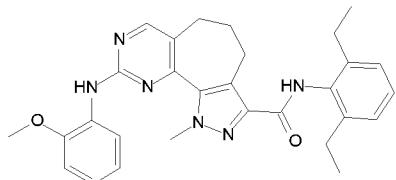
methyl 1-methyl-9-[(4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate



¹H NMR (401 MHz, DMSO-d6) δ ppm 1.96-2.07 (m, 2 H) 2.14 (s, 3 H) 2.31 - 2.40 (m, 4 H) 2.59 - 2.65 (m, 2 H) 2.82-2.92 (m, 4 H) 3.00 (t, J=7.08 Hz, 2 H) 3.82 (s, 3 H) 4.24 (s, 3 H) 7.64 - 7.70 (m, 2 H) 7.91 - 8.08 (m, 2 H) 8.53 (s, 1 H) 10.13 (s, 1 H)

5 MS calc: 512.2075; MS found: 512.2067

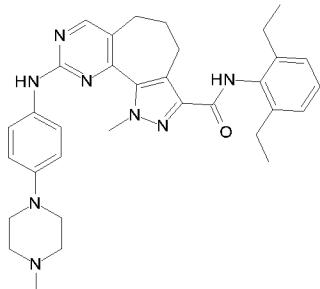
N-(2,6-diethylphenyl)-9-[(2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (24)



10 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J = 7.57 Hz, 6 H) 1.91 - 2.01 (m, 2 H) 2.51 - 2.63 (m, 6 H) 3.02 (t, J=7.08 Hz, 2 H) 3.85 (s, 3 H) 4.15 (s, 3 H) 6.93 - 7.01 (m, 1 H) 7.04 - 7.08 (m, 2 H) 7.10 - 7.14 (m, 2 H) 7.18 - 7.23 (m, 1 H) 8.00 (d, J=7.69 Hz, 1 H) 8.21 (s, 1 H) 8.39 (s, 1 H) 9.50 (s, 1 H)

MS calc: 497.2660; MS found: 497.2648

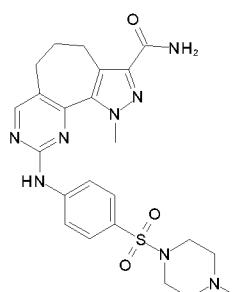
N-(2,6-diethylphenyl)-1-methyl-9-[(4-(4-methylpiperazin-1-yl)phenyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (29)



15 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.12 (t, J=7.57 Hz, 6 H) 1.1 - 2.01 (m, 2 H) 2.22 (s, 3 H) 2.43 - 2.48 (m, 4 H) 2.52 - 2.62 (m, 6 H) 3.01 (t, J=7.02 Hz, 2 H) 3.04 - 3.11 (m, 4 H) 4.21 (s, 3 H) 6.87 - 6.95 (m, 2 H) 7.10 - 7.15 (m, 2 H) 7.17 - 7.23 (m, 1 H) 7.50 - 7.57 (m, 2 H) 8.36 (s, 1 H) 9.28 (s, 1 H) 9.48 (s, 1 H)

20 MS calc: 565.3398; MS found: 565.3387

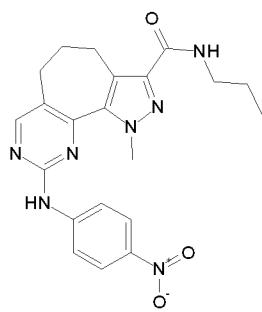
1-methyl-9-[(4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (45)



¹H NMR (401 MHz, DMSO-d6) δ ppm 1.62 (br. s., 3 H) 1.88 - 2.02 (m, 2 H) 2.07 - 2.23 (m, 2 H) 2.25 - 2.43 (m, 4 H) 2.78 - 2.95 (m, 4 H) 3.05 (t, J = 7.14 Hz, 2 H) 4.27 (s, 3 H) 7.06 (br. s., 1 H) 7.14 (br. s., 1 H) 7.64 - 7.74 (m, 2 H) 8.06 - 8.14 (m, 2 H) 8.10 (s, 1 H) 10.50 (s, 1 H)

MS calc: 497.2078; MS found: 497.2080

5 **1-methyl-9-[(4-nitrophenyl)amino]-N-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (46)**

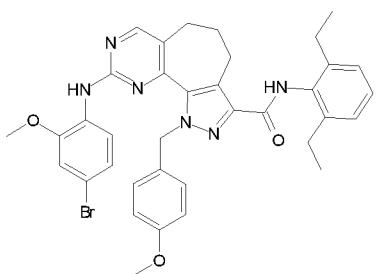


10

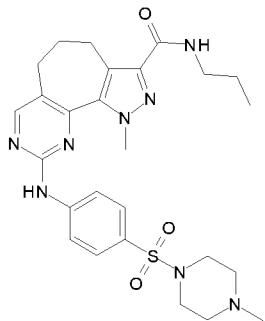
¹H NMR (401 MHz, DMSO-d6) δ ppm 0.87 (t, J=7.38 Hz, 3 H) 1.39 - 1.59 (m, 2 H) 1.96 - 2.05 (m, 2 H) 2.56 - 2.64 (m, 2 H) 3.03 (t, J=7.08 Hz, 2 H) 3.15 - 3.25 (m, 2 H) 4.22 (s, 3 H) 7.97 - 8.05 (m, 2 H) 8.09 (t, J = 6.04 Hz, 1 H) 8.20 - 8.26 (m, 2 H) 8.56 (s, 1 H) 10.39 (s, 1 H)

MS calc: 422.1935; MS found: 422.1933

15 **9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-diethylphenyl)-1-(4-methoxybenzyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide**



20 **1-methyl-9-[(4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl)amino]-N-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (50)**

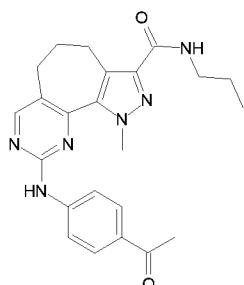


25

¹H NMR (401 MHz, DMSO-d6) δ ppm 0.87 (t, J=7.38 Hz, 3 H) 1.45 - 1.58 (m, 2 H) 1.92 - 2.04 (m, 2 H) 2.14 (s, 3 H) 2.31 - 2.41 (m, 4 H) 2.55 - 2.64 (m, 2 H) 2.82 - 2.92 (m, 4 H) 3.02 (t, J=7.08 Hz, 2 H) 3.15 - 3.23 (m, 2 H) 4.21 (s, 3 H) 7.62 - 7.72 (m, 2 H) 7.97 - 8.03 (m, 2 H) 8.07 (t, J=6.04 Hz, 1 H) 8.52 (s, 1 H) 10.12 (s, 1 H)

MS calc: 539.2548; MS found: 539.2548

9-[(4-acetylphenyl)amino]-1-methyl-N-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (51)

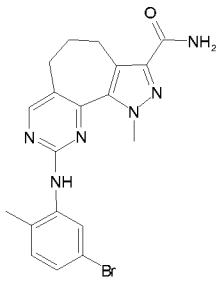


5

¹H NMR (401 MHz, DMSO-d6) δ ppm 0.87 (t, J=7.38 Hz, 3 H) 1.48 - 1.56 (m, 2 H) 1.96 - 2.03 (m, 2 H) 2.55 - 2.62 (m, 2 H) 3.03 (t, J=7.02 Hz, 2 H) 3.15 - 3.23 (m, 2 H) 4.21 (s, 3 H) 7.87 - 7.96 (m, 4 H) 8.07 (t, J=6.10 Hz, 1 H) 8.51 (s, 1 H) 10.03 (s, 1 H)

10 MS calc: 419.2190; MS found: 419.2192

9-[(5-bromo-2-methylphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (65)

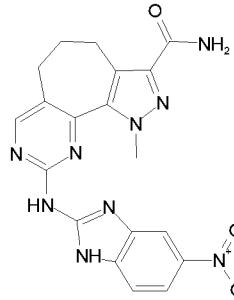


15

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.89 - 1.97 (m, 2 H) 2.24 (s, 3 H) 2.52 - 2.57 (m, 2 H) 3.01 (t, J=7.02 Hz, 2 H) 3.98 (s, 3 H) 7.16 (br. s., 1 H) 7.33 - 7.37 (m, 1 H) 7.38 (br. s., 1 H) 7.44 (d, J=1.71 Hz, 1 H) 7.47 - 7.49 (m, 1 H) 8.32 (s, 1 H) 8.78 (s, 1 H)

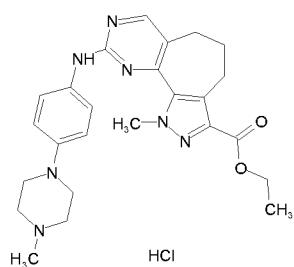
MS calc: 427.0877; MS found: 427.0875

20 **1-methyl-9-[(5-nitro-1H-benzimidazol-2-yl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (66)**



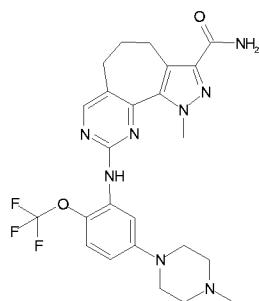
25 MS calc: 420.1527; MS found: 420.1537

ethyl 1-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate hydrochloride



MS calc: 462.2612; MS found: 462.2629

5 **1-methyl-9-{[5-(4-methylpiperazin-1-yl)-2-(trifluoromethoxy)phenyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (68)**



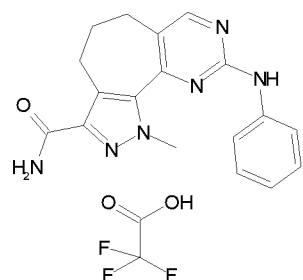
10 MS calc: 517.2282; MS found: 517.2277

N-methoxy-N,1-dimethyl-9-[(3-(trifluoromethyl)phenyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (72)



MS calc: 447.1751; MS found: 447.1738

15 **1-methyl-9-(phenylamino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (73)**

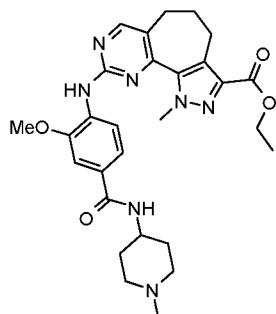


20

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.89 - 2.04 (m, 2 H) 2.53 - 2.60 (m, 2 H) 3.02 (t, J = 7.02 Hz, 2 H) 4.23 (s, 3 H) 6.96 (t, J=7.32 Hz, 1 H) 7.19 (br. s., 1 H) 7.26 - 7.34 (m, 2 H) 7.42 (br. s., 1 H) 7.72 (d, J=7.69 Hz, 2 H) 8.41 (s, 1 H) 9.53 (s, 1 H)

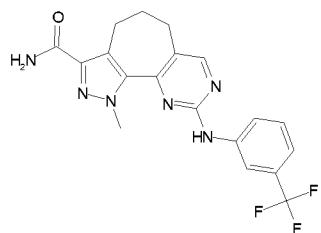
MS calc: 335.1615; MS found: 335.1622

ethyl 9-({2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate



1-methyl-9-{{3-(trifluoromethyl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-

5 d]pyrimidine-3-carboxamide (77)



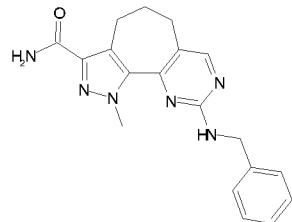
¹H NMR (401 MHz, DMSO-d6) δ ppm 1.93 - 2.03 (m, 2 H) 2.55 - 2.61 (m, 2 H) 3.02 (t, J=7.08 Hz, 2 H) 4.18 (s, 3 H)

7.20 (br. s., 1 H) 7.28 (d, J=8.06 Hz, 1 H) 7.45 (br. s., 1 H) 7.53 (t, J=8.06 Hz, 1 H) 7.96 (d, J=8.06 Hz, 1 H) 8.24 (s, 1

10 H) 8.49 (s, 1 H) 9.92 (s, 1 H)

MS calc: 403.1489; MS found: 403.1480

9-(benzylamino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (79)

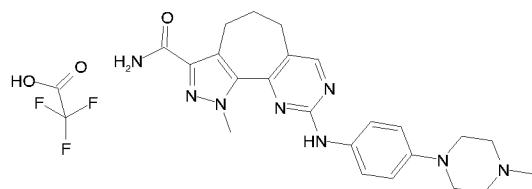


¹⁵ ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.83 - 1.95 (m, 2 H) 2.44 - 2.49 (m, 2 H) 2.98 (t, J = 7.02 Hz, 2 H) 3.96 (br. s., 3 H) 4.52 - 4.57 (m, 2 H) 7.15 (br. s., 1 H) 7.18 - 7.24 (m, 1 H) 7.28 - 7.34 (m, 4 H) 7.37 (br. s., 1 H) 7.76 (br. s., 1 H) 8.22 (s, 1 H)

MS calc: 349.1772; MS found: 349.1761

1-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-

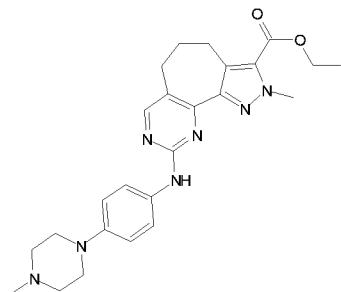
20 d]pyrimidine-3-carboxamide trifluoroacetate (67)



¹H NMR (401 MHz, DMSO-d6) δ ppm 1.82 - 2.05 (m, 2 H) 2.52 - 2.57 (m, 2 H) 2.79 - 2.96 (m, 5 H) 3.01 (t, J=7.02 Hz, 3 H) 3.12 - 3.23 (m, 2 H) 3.48 - 3.61 (m, 2 H) 3.68 - 3.80 (m, 2 H) 4.15 (s, 3 H) 6.82 - 7.07 (m, 2 H) 7.20 (br. s., 1 H) 7.38 (br. s., 1 H) 7.53 - 7.64 (m, 2 H) 8.36 (s, 1 H) 9.35 (s, 1 H) 9.57 (br. s., 1 H)

MS calc: 433.2459; MS found: 433.2470

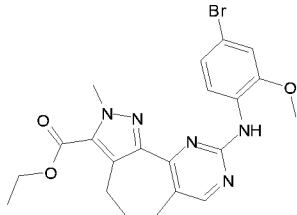
5 **ethyl 2-methyl-9-{{[4-(4-methylpiperazin-1-yl)phenyl]amino}-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate**



10 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.32 (t, J=7.08 Hz, 3 H) 1.85 - 1.98 (m, 2 H) 2.19 (s, 3 H) 2.58 - 2.68 (m, 2 H) 2.91 - 3.10 (m, 6 H) 4.14 (s, 3 H) 4.32 (q, J=7.08 Hz, 2 H) 6.83 (d, J=9.03 Hz, 2 H) 7.68 (d, J=9.03 Hz, 2 H) 8.23 (s, 1 H) 9.27 (s, 1 H)

MS calc: 462.2612; MS found: 462.2619

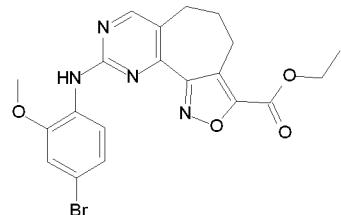
15 **ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate**



20 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.35 (t, J=7.08 Hz, 3 H) 1.89 - 1.98 (m, 2 H) 2.68 - 2.76 (m, 2 H) 3.05 (t, J=6.47 Hz, 2 H) 3.92 (s, 3 H) 4.19 (s, 3 H) 4.35 (q, J=7.08 Hz, 2 H) 7.15 (dd, J=8.67, 2.20 Hz, 1 H) 7.20 (d, J=2.20 Hz, 1 H) 7.90 (s, 1 H) 8.35 (s, 1 H) 8.52 (d, J=8.67 Hz, 1 H)

MS calc: 472.0979; MS found: 472.0979

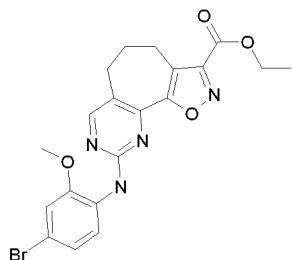
25 **ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-5,6-dihydro-4H-isoxazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate**



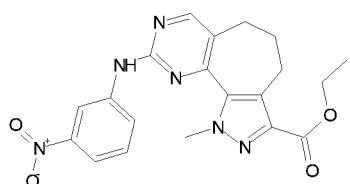
25 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.35 (t, J=7.08 Hz, 3 H) 1.89 - 2.05 (m, 2 H) 2.43 - 2.47 (m, 2 H) 3.01 (t, J=6.20 Hz, 2 H) 3.89 (s, 3 H) 4.36- 4.43 (m, 2 H) 7.14 - 7.20 (m, 1 H) 7.22 - 7.25 (m, 1 H) 8.22 (s, 1 H) 8.31 (s, 1 H) 8.48 (s, 1 H)

MS calc: 459.0663; MS found: 459.0684

ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-5,6-dihydro-4H-isoxazolo[4',5':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate



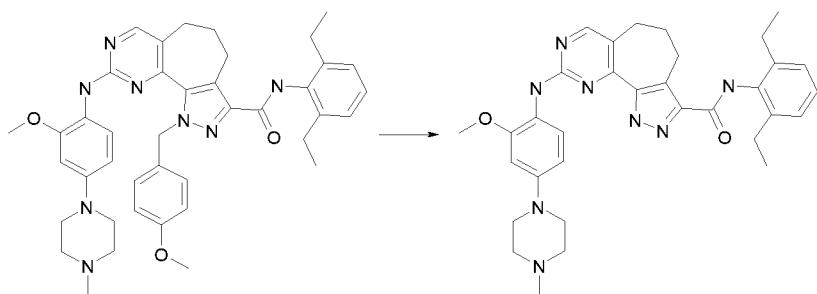
5 **ethyl 1-methyl-9-[(3-nitrophenyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate**



MS calc: 409.1619; MS found: 409.1614

10 **Example 3 (conv 1)**

***N*-(2,6-diethylphenyl)-9-[(2-methoxy-4-(4-methylpiperazin-1-yl)phenyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (49)**



N-(2,6-diethylphenyl)-1-(4-methoxybenzyl)-9-[(2-methoxy-4-(4-methylpiperazin-1-yl)phenyl)amino]-1,4,5,6-

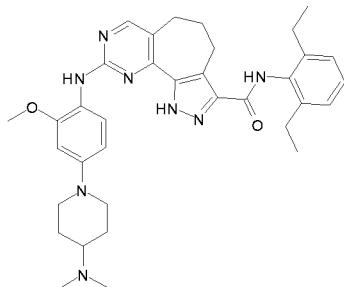
15 tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (0.905, 1.29 mmol) was dissolved in TFA. The mixture was stirred for 2 hours at 70°C. The organic solvent was evaporated to dryness and the residue was dissolved in DCM (50 mL) and washed with NaHCO₃. The organic layer was dried over anhydrous NaSO₄ and the solvent evaporated to dryness. The crude solid was purified by flash chromatography on silica gel eluent: DCM/MeOH: 95/5 to afford 0.628 mg (84 % yield) of the title compound.

20 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.12 (t, J=7.57 Hz, 6 H) 1.85 - 1.95 (m, 2 H) 2.24 (s, 3 H) 2.44 - 2.49 (m, 4 H) 2.57 (q, J = 7.57 Hz, 4H) 2.73 - 2.82 (m, 2 H) 3.06 - 3.17 (m, 6 H) 3.88 (s, 3 H) 6.52 (dd, J=8.79, 2.56 Hz, 1 H) 6.67 (d, J=2.56 Hz, 1 H) 7.10 - 7.15 (m, 2 H) 7.18 - 7.25 (m, 1 H) 7.63 (s, 1 H) 8.13 (d, J=8.79 Hz, 1 H) 8.32 (s, 1 H) 9.50 (s, 1 H) 13.69 (s, 1 H)

MS calc: 581.3347; MS found: 581.3331

According to this same methodology, but employing suitable substituted derivatives, the following compound was prepared:

N-(2,6-diethylphenyl)-9-({4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (62)



5

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.12 (t, J= 7.57 Hz, 6 H) 1.42 - 1.57 (m, 2 H) 1.80 - 1.95 (m, 4 H) 2.20 (s, 6 H) 2.57 (q, J=7.57 Hz, 4 H) 2.60 - 2.70 (m, 2 H) 2.71 - 2.81 (m, 2 H) 3.12 (t, J=6.16 Hz, 2 H) 3.61 - 3.70 (m, 2 H) 3.87 (s, 3 H) 6.52 (dd, J=8.79, 2.50 Hz, 1 H) 6.66 (d, J=2.50 Hz, 1 H) 7.10 - 7.15 (m, 2 H) 7.19 (s, 1 H) 7.64 (s, 1 H) 8.11 (d, J=8.79 Hz, 1 H) 8.29 (s, 1 H) 9.48 (br. s., 1 H)

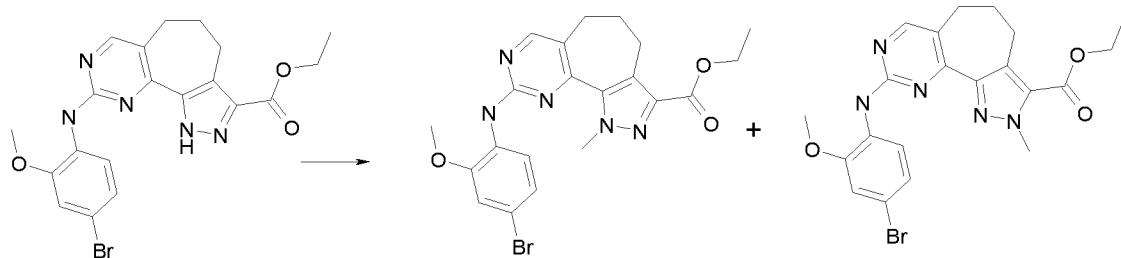
MS calc: 609.3660; MS found: 609.3660

Example 4 (conv 2)

Ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

and

ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate



20 To a solution of ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate (0.155 g, 0.338 mmol) in DMF (4 mL), Cs₂CO₃ (0.165 g, 0.506 mmol) and methyl iodide (0.019 mL, 0.304 mmol) were added. The reaction was stirred at room temperature for 1 h, solvent was removed under vacuo, then AcOEt (20 mL) was added and the organic phase washed with water (20 mL). The aqueous fraction was extracted with AcOEt (20 mL). The organic fractions were combined, dried over Na₂SO₄, filtered, and 25 concentrated in vacuo. Purification by flash chromatography on silica gel (eluent: AcOEt/hexane 3/7) provided 0.040 g (25% yield) of

ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.30 (t, J=7.14 Hz, 3 H) 1.89 - 2.08 (m, 2 H) 2.55 - 2.62 (m, 2 H) 2.98 (t, J=7.07 Hz, 2 H) 3.86 (s, 3 H) 4.12 (s, 3 H) 4.28 (q, J=7.14 Hz, 2 H) 7.15 (dd, J=8.50, 2.10 Hz, 1 H) 7.23 (d, J=2.10 Hz, 1 H) 7.95 (d, J=8.50 Hz, 1 H) 8.29 (s, 1 H) 8.40 (s, 1 H)

MS calc: 472.0979; MS found: 472.0972

5 and 0.045 g (28% yield) of

ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.35 (t, J=7.08 Hz, 3 H) 1.89 - 1.98 (m, 2 H) 2.68 - 2.76 (m, 2 H) 3.05 (t, J=6.47 Hz, 2 H) 3.92 (s, 3 H) 4.19 (s, 3 H) 4.35 (q, J=7.08 Hz, 2 H) 7.15 (dd, J=8.67, 2.20 Hz, 1 H) 7.20 (d, J=2.20 Hz, 1 H) 7.90 (s, 1 H) 8.35 (s, 1 H) 8.52 (d, J=8.67 Hz, 1 H)

MS calc: 472.0979; MS found: 472.0979

According to this same methodology, but employing suitable substituted derivatives, the following compound was prepared:

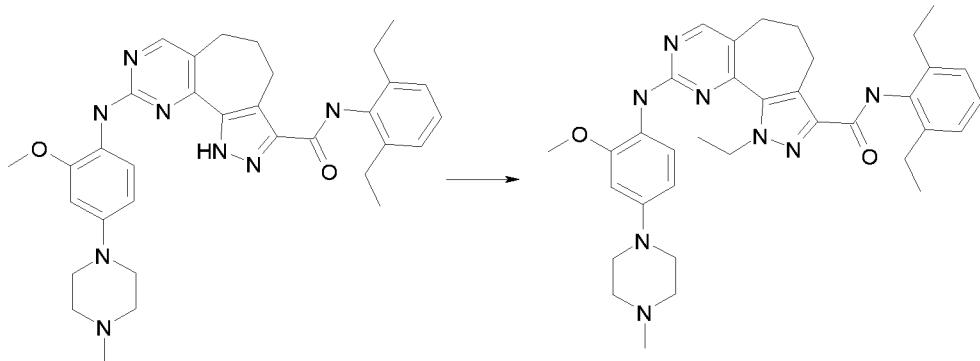
ethyl 1-[3-(dimethylamino)propyl]-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.31 (t, J=7.08 Hz, 3 H) 1.80 - 1.92 (m, 2 H) 1.97 - 2.08 (m, 8 H) 2.19 (t, J=7.08 Hz, 2 H) 2.57 (s, 3 H) 2.58 - 2.63 (m, 2 H) 2.97 (t, J = 7.08 Hz, 2 H) 4.29 (q, J = 7.08 Hz, 2 H) 4.66 (t, J = 7.32 Hz, 2 H) 8.60 (s, 1 H)

MS calc: 390.1958; MS found: 390.1951

20 **Example 5 (conv. 3)**

N-(2,6-diethylphenyl)-1-ethyl-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (52)



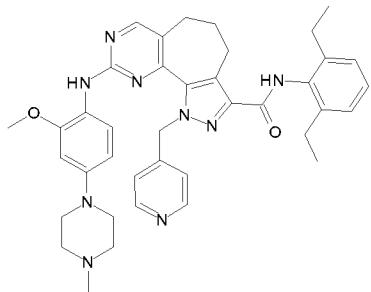
To a solution of *N*-(2,6-diethylphenyl)-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (0.065 g, 0.11 mmol) in DMF (1.1 mL), Cs₂CO₃ (0.073 g, 0.22 mmol) and bromoethane (0.008 mL, 0.11 mmol) were added. The mixture was stirred at room temperature for 12 h, solvent was removed under vacuo, then DCM (10 mL) was added and the organic phase washed with water (2x15 mL). The organic fraction was, dried over Na₂SO₄, filtered, and concentrated in vacuo. Purification by flash chromatography on silica gel (eluant: DCM/MeOH95/5) provided 30 mg (30%) of the title compound as a pale yellow solid.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J=7.51 Hz, 6 H) 1.20 (t, J=7.08 Hz, 3 H) 1.87 - 2.01 (m, 2 H) 2.26 - 2.43 (m, 4 H) 2.52 - 2.58 (m, 7 H) 2.58-2.71 (m, 2 H) 2.96 (t, J=7.02 Hz, 2 H) 3.10 - 3.24 (m, 4 H) 3.78 (s, 3 H) 4.51 (q, J = 7.08 Hz, 2 H) 6.51 (dd, J=8.67, 2.44 Hz, 1 H) 6.65 (d, J=2.44 Hz, 1 H) 7.06 - 7.16 (m, 2 H) 7.16 - 7.25 (m, 1 H) 7.47 (d, J=8.67 Hz, 1 H) 8.11 (s, 1 H) 8.32 (s, 1 H) 9.40 (s, 1 H)

5 MS calc: 609.3660; MS found: 609.3666

According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

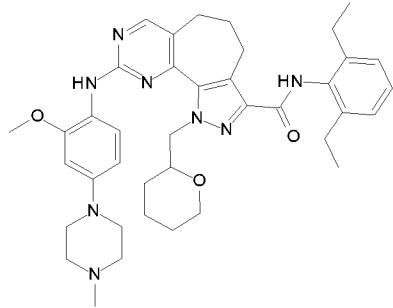
N-(2,6-diethylphenyl)-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-1-(pyridin-4-ylmethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (53)



10 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J = 7.57 Hz, 6 H) 1.85 - 2.00 (m, 2 H) 2.25 (s, 3 H) 2.44-2.50 (m, 4H) 2.52 - 2.60 (m, 6 H) 3.07 (t, J=6.96 Hz, 2 H) 3.09 - 3.17 (m, 4 H) 3.77 (s, 3 H) 5.93 (s, 2 H) 6.40 (dd, J=8.79, 2.56 Hz, 1 H) 6.59 (d, J=2.56 Hz, 1 H) 6.90 -6.97 (m, 2 H) 7.06 - 7.15 (m, 2 H) 7.17 - 7.25 (m, 1 H) 7.47 (d, J = 8.79 Hz, 1 H) 7.92 (s, 1 H) 8.26 (s, 1 H) 8.39 - 8.45 (m, 2 H) 9.53 (s, 1 H)

15 MS calc: 672.3769; MS found: 672.3759

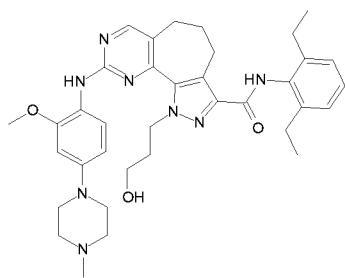
N-(2,6-diethylphenyl)-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-1-(tetrahydro-2H-pyran-2-ylmethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (54)



20 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J=7.57 Hz, 6 H) 1.29 - 1.43 (m, 5 H) 1.64 - 1.74 (m, 1 H) 1.85 - 2.04 (m, 2 H) 2.26 (br. s., 3 H) 2.45 - 2.52 (m, 4H) 2.55 (q, J = 7.57 Hz, 4 H) 2.79 - 3.04 (m, 4 H) 3.09 - 3.19 (m, 4 H) 3.17 - 3.23 (m, 1 H) 3.61 - 3.68 (m, 1 H) 3.69 - 3.75 (m, 1 H) 3.81 (s, 3 H) 4.51 - 4.61 (m, 1 H) 4.61 - 4.72 (m, 1 H) 6.51 (dd, J=8.54, 2.45 Hz, 1 H) 6.65 (d, J=2.454 Hz, 1 H) 7.02 - 7.16 (m, 2 H) 7.16 - 7.26 (m, 1 H) 7.62 (d, J=8.54 Hz, 1 H) 8.01 (s, 1 H) 8.34 (s, 1 H) 9.43 (s, 1 H)

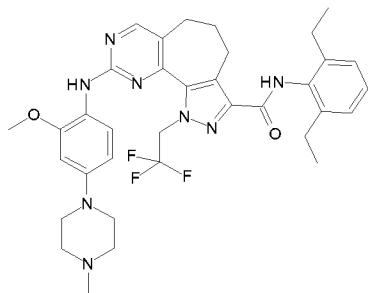
25 MS calc: 679.4079; MS found: 679.4076

N-(2,6-diethylphenyl)-1-(3-hydroxypropyl)-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (55)



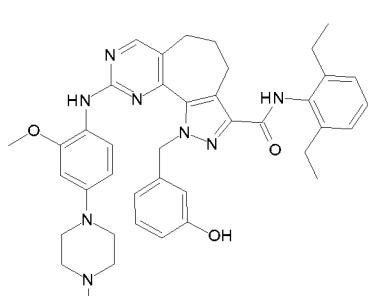
^1H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, $J=7.57$ Hz, 6 H) 1.86 (quin, $J=6.74$ Hz, 2 H) 1.91 - 2.04 (m, 2 H) 2.25 (s, 3 H) 2.47 - 2.52 (m, 4H) 2.56 (q, $J = 7.57$ Hz, 8 H) 2.97 (t, $J=6.74$ Hz, 2 H) 3.08 - 3.17 (m, 4 H) 3.32 - 3.39 (m, 2H) 3.80 (s, 3 H) 4.43 - 4.50 (m, 1 H) 4.57 - 4.66 (m, 2 H) 6.50 (dd, $J=8.67, 2.44$ Hz, 1 H) 6.64 (d, $J=2.44$ Hz, 1 H) 7.07 - 7.15 (m, 2 H) 7.17 - 7.25 (m, 1 H) 7.60 (d, $J=8.67$ Hz, 1 H) 8.08 (s, 1 H) 8.32 (s, 1 H) 9.43 (s, 1 H)
 MS calc: 639.3766; MS found: 639.3769

N-(2,6-diethylphenyl)-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-1-(2,2,2-trifluoroethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (56)



^1H NMR (401 MHz, DMSO-d6) δ ppm 1.110 (t, $J = 7.57$ Hz, 6 H) 1.88 - 2.00 (m, 2 H) 2.26 (br. s., 3 H) 2.52 - 2.61 (m, 10 H) 3.03 (t, $J=7.02$ Hz, 2 H) 3.10 - 3.20 (m., 4 H) 3.77 (s, 3 H) 5.67 (q, $J=8.99$ Hz, 2 H) 6.51 (dd, $J=8.45, 2.44$ Hz, 1 H) 6.65 (d, $J=2.44$ Hz, 1 H) 7.10 - 7.15 (m, 2 H) 7.18 - 7.25 (m, 1 H) 7.40 (d, $J=8.45$ Hz, 1 H) 8.35 (s, 1 H) 8.35 (s, 1 H) 9.52 (s, 1 H)
 MS calc: 663.3378; MS found: 663.3370

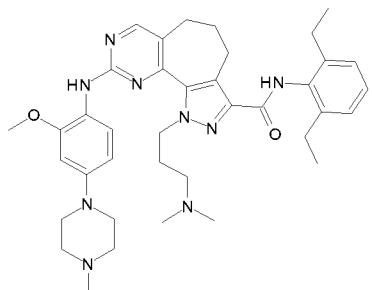
N-(2,6-diethylphenyl)-1-(3-hydroxybenzyl)-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (57)



^1H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, $J = 7.57$ Hz, 6 H) 1.92 - 2.02 (m, 2 H) 2.41 (br.s., 3H) 2.52 - 2.60 (m, 6 H) 2.64 - 2.83 (m, 4H) 3.01 (t, $J=7.02$ Hz, 2 H) 3.10 - 3.27 (m, 4H) 3.78 (s, 3 H) 5.84 (s, 2 H) 6.30 - 6.33 (m, 1 H) 6.38 - 6.44 (m, 1 H) 6.46 (dd, $J=8.54, 2.44$ Hz, 1 H) 6.58 (dd, $J=8.06, 2.07$ Hz, 1 H) 6.64 (d, $J=2.44$ Hz, 1 H) 7.03 (t, $J=8.06$ Hz, 1 H) 7.09 - 7.15 (m, 2 H) 7.17 - 7.23 (m, 1 H) 7.59 (d, $J=8.54$ Hz, 1 H) 8.00 (s, 1 H) 8.28 (s, 1 H) 9.32 (s, 1 H) 9.50 (s, 1 H)

MS calc: 687.3766; MS found: 687.3771

N-(2,6-diethylphenyl)-1-[3-(dimethylamino)propyl]-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (58)



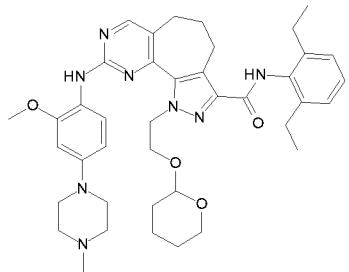
5

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.09 (t, J=7.57 Hz, 6 H) 1.80 - 1.99 (m, 4 H) 2.30 (s, 3 H) 2.35 - 2.48 (m, 4H) 2.49-2.63 (m, 8H) 2.96 (t, J=7.08 Hz, 2 H) 3.08 - 3.19 (m, 4H) 3.77 (s, 3 H) 4.53 (t, J = 6.45 Hz, 2 H) 6.50 (dd, J=8.73, 2.44 Hz, 1 H) 6.63 (d, J=2.44 Hz, 1 H) 7.08 - 7.13 (m, 2 H) 7.16 - 7.22 (m, 1 H) 7.48 (d, J = 8.73 Hz, 1 H)

10 8.10 (s, 1 H) 8.30 (s, 1 H) 9.35 (s, 1 H)

MS calc: 666.4239; MS found: 666.4233

N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-[2-(tetrahydro-2H-pyran-2-yloxy)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (59)

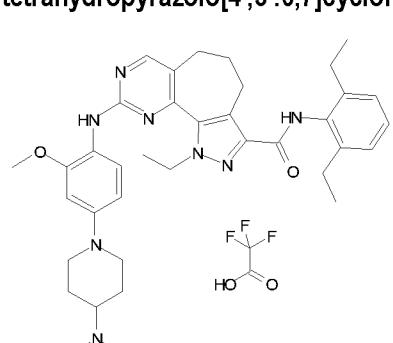


15

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J=7.57 Hz, 6 H) 1.16-1.47 (m, 6H) 1.91 - 2.01 (m, 2 H) 2.28 (br. s., 3 H) 2.48 - 2.59 (m, 10H) 2.97 (t, J=7.20 Hz, 2 H) 3.10 - 3.21 (m, 4 H) 3.35 - 3.47 (m, 1 H) 3.57 - 3.66 (m, 1 H) 3.74 - 3.78 (m, 1 H) 3.80 (s, 3 H) 4.37-4.42 (m, 1 H) 4.82 (t, J=5.07 Hz, 2 H) 6.52 (dd, J=8.67, 2.44 Hz, 1 H) 6.65 (d, J=2.44 Hz, 1 H) 7.07 - 7.16 (m, 2 H) 7.17 - 7.23 (m, 1 H) 7.55 (d, J=8.67 Hz, 1 H) 8.08 (s, 1 H) 8.32 (s, 1 H) 9.44 (s, 1 H)

20 MS calc: 709.4185; MS found: 709.4171

N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl]amino}-1-ethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (63)

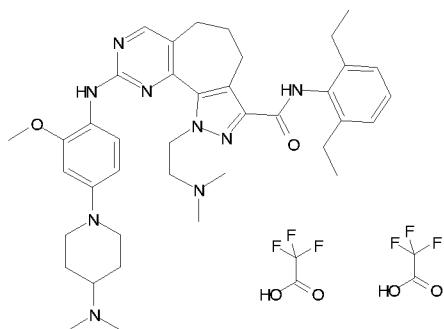


25

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J=7.57 Hz, 6 H) 1.21 (t, J=7.08 Hz, 3 H) 1.63 - 1.79 (m, 2 H) 1.87 - 1.99 (m, 2 H) 2.00 - 2.19 (m, 2 H) 2.55 (q, J = 7.57 Hz, 4 H) 2.66 - 2.75 (m, 2 H) 2.79 (d, J=5.00 Hz, 6 H) 2.96 (t, J=7.08 Hz, 2 H) 3.79 (s, 3 H) 3.81 - 3.87 (m, 2 H) 4.52 (q, J = 7.08 Hz, 2 H) 6.55 (dd, J=8.73, 2.50 Hz, 2 H) 6.68 (d, J=2.50 Hz, 1 H) 7.10 - 7.14 (m, 2 H) 7.17 - 7.21 (m, 1 H) 7.48 (d, J = 8.73 Hz, 1 H) 8.15 (s, 1 H) 8.32 (s, 1 H) 9.39 (s, 1 H) 9.54 (br. s., 1 H)

MS calc: 637.3973; MS found: 637.3961

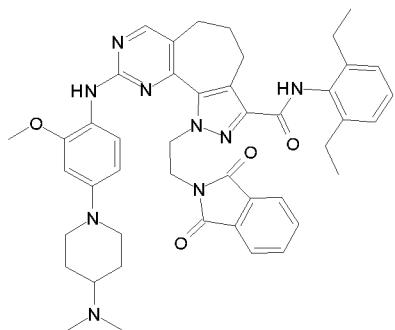
N-(2,6-diethylphenyl)-1-[2-(dimethylamino)ethyl]-9-{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide bis(trifluoroacetate) (64)



¹H NMR (401 MHz, DMSO-d6) δ ppm 1.13 (t, J=7.57 Hz, 6 H) 1.62 - 1.78 (m, 2 H) 1.89 - 2.00 (m, 2 H) 2.03 - 2.16 (m, 2 H) 2.54-2.58 (m, 2H) 2.59 (q, J=7.53 Hz, 4 H) 2.67 - 2.74 (m, 2 H) 2.80 (d, J=4.76 Hz, 6 H) 2.86 (d, J=3.91 Hz, 6 H) 3.04 (t, J = 6.96 Hz, 2 H) 3.80 (s, 3 H) 3.82 - 3.91 (m, 2 H) 4.94 (t, J=5.61 Hz, 1 H) 6.56 (dd, J=8.73, 2.44 Hz, 1 H) 6.69 (d, J=2.44 Hz, 1 H) 7.15 - 7.19 (m, 2 H) 7.23 - 7.28 (m, 1 H) 7.49 (d, J = 8.73 Hz, 1 H) 8.27 (s, 1 H) 8.33 (s, 1 H) 9.10 (br. s., 1 H) 9.50 (s, 1 H) 9.63 (br. s., 1 H)

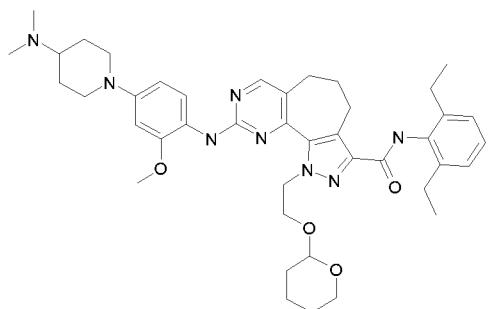
MS calc: 680.4395; MS found: 680.4382

20 *N*-(2,6-diethylphenyl)-9-{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-1-[2-(1,3-dioxo-1,3-dihydro-2H-isoindol-2-yl)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (69)

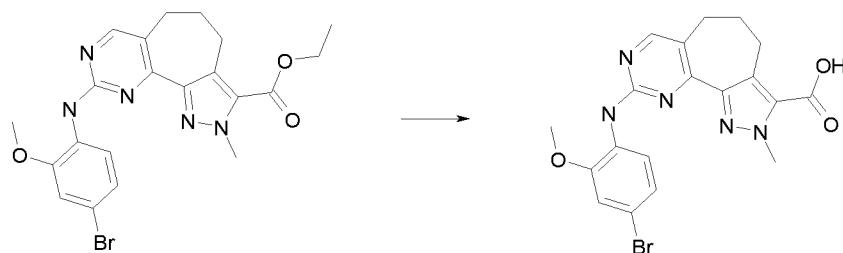


MS calc: 782.4137; MS found: 782.4117

N-(2,6-diethylphenyl)-9-{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-1-[2-(tetrahydro-2H-pyran-2-yloxy)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

**Example 6 (conv. 4)**

9-[(4-bromo-2-methoxyphenyl)amino]-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid



5 Ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate (0.250 g, 0.530 mmol) was suspended in anhydrous EtOH (5 mL) and treated with a 2 M solution of NaOH (0.260 mL, 0.5 eq.) at reflux temperature for 1 hour. Solvent was evaporated to dryness and the residue dissolved in water. After treatment with AcOH, the resulting precipitate was collected by filtration to give the title compound (190 mg, 80% yield) as a white solid.

10 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.86 - 2.02 (m, 2 H) 2.65- 2.75 (m, 2 H) 3.05 (t, J =6.47 Hz, 2 H) 3.92 (s, 3 H) 4.18 (s, 3 H) 7.15 (dd, J =8.67, 2.20 Hz, 1 H) 7.20 (d, J =2.20 Hz, 1 H) 7.89 (s, 1 H) 8.34 (s, 1 H) 8.53 (d, J = 8.67 Hz, 1 H) 13.50 (s, 1 H)

MS calc: 444.0666; MS found: 444.0667

15 According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

sodium 9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

16 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.85-1.97 (m, 2 H) 2.51-2.54 (m, 2 H) 3.00 (t, J =7.14 Hz, 2 H) 3.87 (s, 3 H) 3.98 (s, 3 H) 7.15 (dd, J =8.54, 2.20 Hz, 1 H) 7.21 (d, J =2.20 Hz, 1 H) 8.03 (d, J =8.54 Hz, 1 H) 8.11 (s, 1 H) 8.34 (s, 1 H)

MS calc: 444.0666; MS found: 444.0646

9-[(4-bromo-2-methoxyphenyl)amino]-5,6-dihydro-4H-isoxazolo[4',5':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid

20 MS calc: 430.0509; MS found: 430.0510

9-[(4-bromo-2-methoxyphenyl)amino]-5,6-dihydro-4H-isoxazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid

MS calc: 430.0509; MS found: 430.0514

2-methyl-9-[(4-(4-methylpiperazin-1-yl)phenyl]amino]-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid

9-({2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino)-1-methyl-1,4,5,6-

5 tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid

1-methyl-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid (92)

MS calc: 291.0910; MS found: 291.0922

1-methyl-9-[(4-(4-methylpiperazin-1-yl)phenyl]amino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid

10

MS calc: 434.2299; MS found: 434.2306

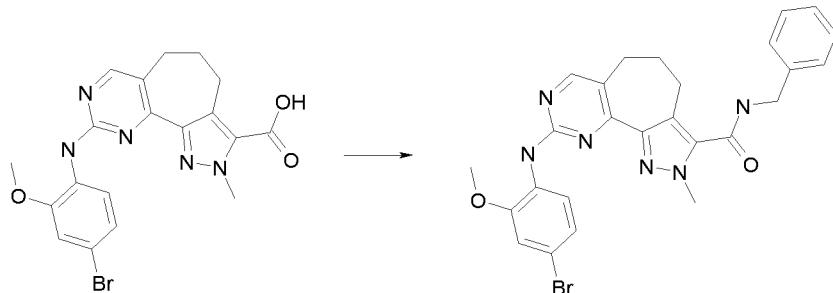
1-methyl-9-[(3-nitrophenyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.94 - 2.05 (m, 2 H) 2.57 - 2.63 (m, 2 H) 2.99 (t, J=7.08 Hz, 2 H) 4.23 (s, 3 H) 7.49 (s, 1 H) 7.59 (t, J=8.15 Hz, 1 H) 7.80 (dd, J=8.15, 2.30 Hz, 1 H) 8.04 - 8.08 (m, 1 H) 8.53 (s, 1 H) 8.86 (t, J=2.30 Hz, 1 H) 10.13 (s, 1 H) 12.70 (br.s, 1 H)

MS calc: 381.1306; MS found: 381.1313

Example 7 (conv. 5)

N-benzyl-9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



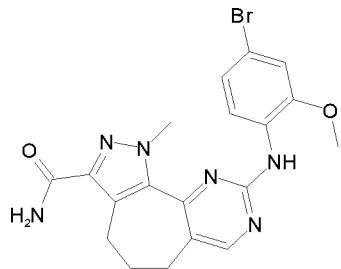
A suspension of potassium **9-[(4-bromo-2-methoxyphenyl)amino]-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid** (0.050 g, 0.110 mmol) in anhydrous DMF (5.0 mL) was treated with DIPEA (0.056 mL, 0.033 mmol) and TBTU (0.065 g, 0.200 mmol). The mixture was then treated with benzylamine (0.015 mL, 0.011 mmol). The reaction was stirred at room temperature for 1 h. The reaction was diluted with water and the resulting precipitate was collected by filtration to afford the title compound (0.045 mg, 77 % yield) as a pale yellow solid.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.91-2.02 (m, 2 H) 2.54 - 2.60 (m, 2 H) 3.01 (t, J=7.14 Hz, 2 H) 3.87 (s, 3 H) 4.11 (s, 3 H) 4.42 (d, J=6.35 Hz, 2 H) 7.15 (dd, J=8.54, 2.20 Hz, 1 H) 7.19 - 7.25 (m, 3 H) 7.27 - 7.36 (m, 3 H) 7.98 (d, J=8.54 Hz, 1 H) 8.25 (s, 1 H) 8.41 (s, 1 H) 8.64 (t, J=6.35 Hz, 1 H)

MS calc: 533.1295; MS found: 533.1292

According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

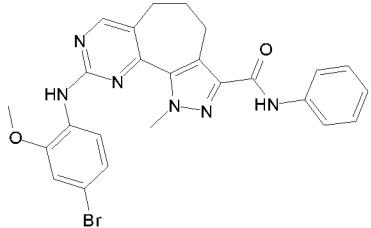
9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (1)



¹H NMR (401 MHz, DMSO-d6) δ ppm 1.99 - 2.02 (m, 2 H) 2.53 - 2.60 (m, 2 H) 3.01 (t, J=7.02 Hz, 2 H) 3.87 (s, 3 H) 4.09 (s, 3 H) 7.15 (dd, J=8.54, 1.83 Hz, 1 H) 7.18 (br. s., 1 H) 7.23 (d, J=1.83 Hz, 1 H) 7.42 (br. s., 1 H) 7.98 (d, J=8.54 Hz, 1 H) 8.25 (s, 1 H) 8.40 (s, 1 H)

10 MS calc: 443.0826; MS found: 443.0829

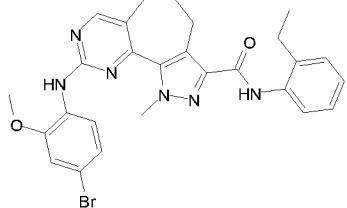
9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-N-phenyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



¹H NMR (401 MHz, DMSO-d6) δ ppm 1.91 - 2.05 (m, 2 H) 2.56 - 2.62 (m, 2 H) 3.06 (t, J=7.08 Hz, 2 H) 3.87 (s, 3 H) 4.17 (s, 3 H) 7.04 - 7.14 (m, 1 H) 7.16 (dd, J=8.48, 2.20 Hz, 1 H) 7.24 (d, J=2.20 Hz, 1 H) 7.28 - 7.35 (m, 2 H) 7.72 - 7.90 (m, 2 H) 7.99 (d, J = 8.48 Hz, 1 H) 8.28 (s, 1 H) 8.43 (s, 1 H) 10.00 (s, 1 H)

MS calc: 519.1139; MS found: 519.1116

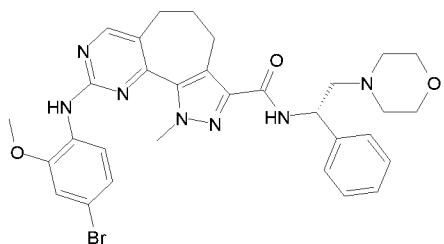
20 **9-[(4-bromo-2-methoxyphenyl)amino]-N-(2-ethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide**



¹H NMR (401 MHz, DMSO-d6) δ ppm 1.17 (t, J=7.57 Hz, 3 H) 1.91 - 2.05 (m, 2 H) 2.55 - 2.69 (m, 4 H) 3.06 (t, J=7.02 Hz, 2 H) 3.87 (s, 3 H) 4.16 (s, 3 H) 7.13 - 7.22 (m, 3 H) 7.24 (d, J=2.20 Hz, 1 H) 7.21-7.35 (m, 1 H) 7.55-7.61 (m, 1 H) 7.98 (d, J=8.54 Hz, 1 H) 8.29 (s, 1 H) 8.42 (s, 1 H) 9.46 (s, 1 H)

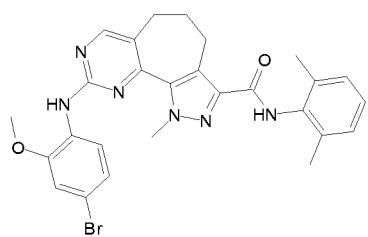
MS calc: 547.1452; MS found: 547.1439

9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-N-[(1*S*)-2-(morpholin-4-yl)-1-phenylethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (16)



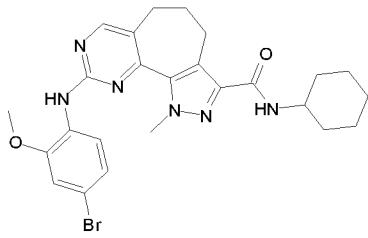
5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.88 - 2.00 (m, 2 H) 2.36-2.45 (m, 1 H) 2.50-2.59 (m, 4 H) 2.87 (dd, J = 12.45, 9.40 Hz, 1 H) 2.96 (t, J = 7.14 Hz, 2 H) 3.49 - 3.62 (m, 4 H) 3.87 (s, 3 H) 4.13 (s, 3 H) 5.09-5.19 (m, 1 H) 7.16 (dd, J =8.54, 2.14 Hz, 1 H) 7.20 -7.27 (m, 2 H) 7.28 -7.36 (m, 2 H) 7.37 - 7.44 (m, 2 H) 7.99 (d, J =8.54 Hz, 1 H) 8.25 (s, 1 H) 8.36 (d, J =7.81 Hz, 1 H) 8.40 (s, 1 H)
MS calc: 632.1979; MS found: 632.1982

10 **9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-dimethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (17)**



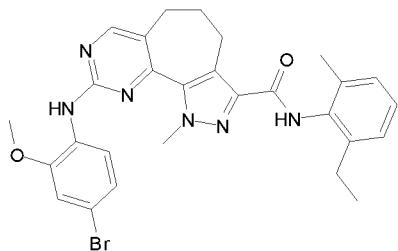
15 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.90 -2.03 (m, 2 H) 2.18 (s, 6 H) 2.55 -2.64 (m, 2 H) 3.03 (t, J =7.08 Hz, 1 H) 3.88 (s, 2 H) 4.16 (s, 3 H) 7.07 - 7.14 (m, 3 H) 7.17 (dd, J =8.54, 2.20 Hz, 1 H) 7.24 (d, J = 2.20 Hz, 1 H) 8.00 (d, J = 8.54 Hz, 1 H) 8.26 (s, 1 H) 8.42 (s, 1 H) 9.51 (s, 1 H)
MS calc: 547.1452; MS found: 547.1447

9-[(4-bromo-2-methoxyphenyl)amino]-N-cyclohexyl-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



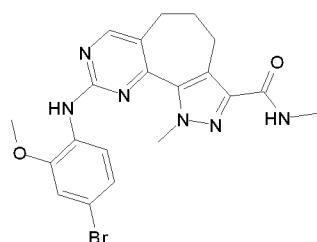
20 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.06 - 1.20 (m, 1 H) 1.21 - 1.43 (m, 4 H) 1.54 - 1.64 (m, 1 H) 1.66 - 1.84 (m, 4 H) 1.90 - 2.02 (m, 2 H) 2.52 - 2.59 (m, 2 H) 3.00 (t, J =7.14 Hz, 2 H) 3.67 - 3.81 (m, 1 H) 3.87 (s, 3 H) 4.10 (s, 3 H) 7.15 (dd, J =8.54, 2.20 Hz, 1 H) 7.22 (d, J =2.20 Hz, 1 H) 7.71 (d, J =8.42 Hz, 1 H) 7.98 (d, J =8.54 Hz, 1 H) 8.25 (s, 1 H) 8.40 (s, 1 H)
MS calc: 525.1608; MS found: 525.1599

9-[(4-bromo-2-methoxyphenyl)amino]-N-(2-ethyl-6-methylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (19)



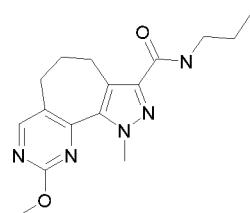
5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, $J=7.57$ Hz, 3 H) 1.91-2.03 (m, 2 H) 2.18 (s, 3 H) 2.56 (q, $J = 7.57$ Hz, 2 H) 2.57 - 2.63 (m, 2 H) 3.02 (t, $J=7.08$ Hz, 2 H) 3.88 (s, 3 H) 4.16 (s, 3 H) 7.08 - 7.19 (m, 3 H) 7.24 (d, $J=2.20$ Hz, 1 H) 8.00 (d, $J=8.54$ Hz, 1 H) 8.26 (s, 1 H) 8.42 (s, 1 H) 9.50 (s, 1 H)
 MS calc: 561.1608; MS found: 561.1600

9-[(4-bromo-2-methoxyphenyl)amino]-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (32)



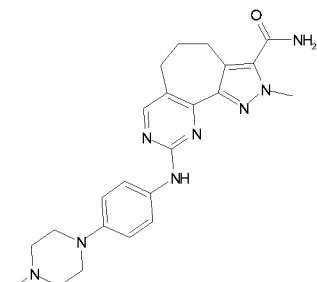
10 15 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.84 - 2.03 (m, 2 H) 2.53 - 2.59 (m, 2 H) 2.73 (d, $J=4.64$ Hz, 3 H) 3.01 (t, $J=7.08$ Hz, 2 H) 3.87 (s, 3 H) 4.09 (s, 3 H) 7.15 (dd, $J=8.54$, 2.20 Hz, 1 H) 7.22 (d, $J=2.20$ Hz, 1 H) 7.98 (d, $J=8.54$ Hz, 1 H) 8.04 (q, $J = 4.64$ Hz, 1 H) 8.24 (s, 1 H) 8.40 (s, 1 H)
 MS calc: 457.0982; MS found: 457.0961

9-methoxy-1-methyl-N-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



20 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.84 - 2.03 (m, 2 H) 2.53 - 2.59 (m, 2 H) 2.73 (d, $J=4.64$ Hz, 3 H) 3.01 (t, $J=7.08$ Hz, 2 H) 3.87 (s, 3 H) 4.09 (s, 3 H) 7.15 (dd, $J=8.54$, 2.20 Hz, 1 H) 7.22 (d, $J=2.20$ Hz, 1 H) 7.98 (d, $J=8.54$ Hz, 1 H) 8.04 (q, $J = 4.64$ Hz, 1 H) 8.24 (s, 1 H) 8.40 (s, 1 H)
 MS calc: 457.0982; MS found: 457.0961

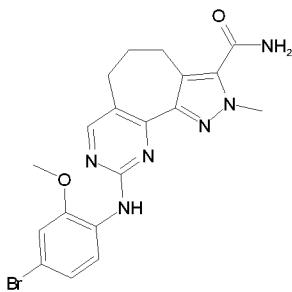
2-methyl-9-[[4-(4-methylpiperazin-1-yl)phenyl]amino]-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (93)



¹H NMR (401 MHz, DMSO-d6) δ ppm 1.86 - 2.01 (m, 2 H) 2.22 (s, 3 H) 2.40 - 2.48 (m, 4 H) 2.60 - 2.70 (m, 2 H) 2.90 (t, J=6.53 Hz, 2 H) 2.97 - 3.13 (m, 4 H) 3.99 (s, 3 H) 6.82 - 6.90 (m, 2 H) 7.67 - 7.73 (m, 2 H) 7.76 (br. s., 1 H) 7.83 (br. s., 1 H) 8.24 (s, 1 H) 9.28 (s, 1 H)

MS calc: 433.2459; MS found: 433.2471

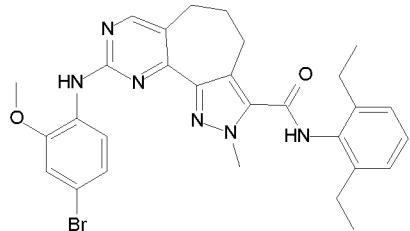
5 **9-[(4-bromo-2-methoxyphenyl)amino]-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (94)**



10 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.88 - 2.00 (m, 2 H) 2.68 - 2.75 (m, 2 H) 2.92 (t, J=6.47 Hz, 2 H) 3.92 (s, 3 H) 4.01 (s, 3 H) 7.14 (dd, J=8.67, 2.20 Hz, 1 H) 7.20 (d, J=2.20 Hz, 1 H) 7.78 (br. s., 1 H) 7.85 (br. s., 1 H) 7.87 (s, 1 H) 8.33 (s, 1 H) 8.52 (d, J=8.67 Hz, 1 H)

MS calc: 443.0826; MS found: 443.0838

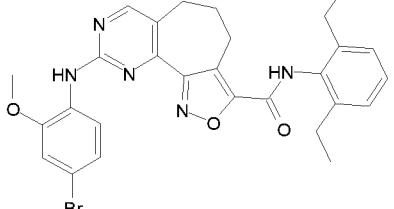
15 **9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-diethylphenyl)-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (96)**



16 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.17 (t, J=7.57 Hz, 6 H) 1.97 - 2.05 (m, 2 H) 2.62 (q, J=7.57 Hz, 4 H) 2.73 - 2.80 (m, 2 H) 3.08 (t, J=6.47 Hz, 2 H) 3.93 (s, 3 H) 4.06 (s, 3 H) 7.15 (dd, J=8.67, 2.20 Hz, 1 H) 7.17 - 7.20 (m, 2 H) 7.21 (d, J=2.20 Hz, 1 H) 7.24 - 7.31 (m, 1 H) 7.91 (s, 1 H) 8.37 (s, 1 H) 8.53 (d, J=8.67 Hz, 1 H) 9.85 (s, 1 H)

MS calc: 575.1765; MS found: 575.1746

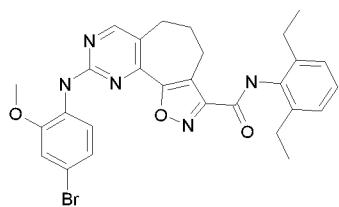
20 **9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-diethylphenyl)-5,6-dihydro-4H-isoxazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide**



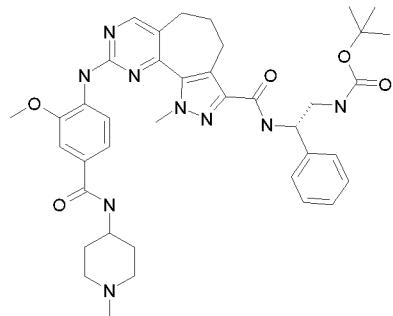
25 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.14 (t, J=7.53 Hz, 6 H) 1.92 - 2.02 (m, 2 H) 2.58 (q, J=7.53 Hz, 4 H) 2.82 - 2.88 (m, 2 H) 3.00 (t, J=6.10 Hz, 2 H) 3.91 (s, 3 H) 7.12 - 7.21 (m, 3 H) 7.22 - 7.30 (m, 2 H) 8.25 (s, 1 H) 8.31 (d, J=8.54 Hz, 1 H) 8.50 (s, 1 H) 10.30 (s, 1 H)

MS calc: 562.1449; MS found: 562.1456

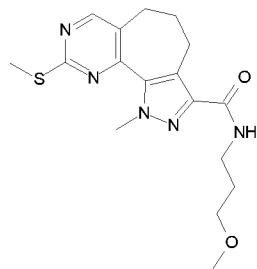
9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-diethylphenyl)-5,6-dihydro-4H-isoxazolo[4',5':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



5 **tert-butyl [(2S)-2-({[9-({2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-3-yl]carbonyl}amino)-2-phenylethyl]carbamate**



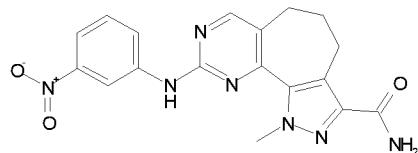
N-(3-methoxypropyl)-1-methyl-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



10 **1H NMR (401 MHz, DMSO-d6) δ ppm 1.68 - 1.81 (m, 2H) 1.91 - 2.01 (m, 2 H) 2.56 (s, 3 H) 2.60 - 2.68 (m, 2 H) 3.05 (t, J=7.02 Hz, 2 H) 3.17 - 3.32 (m, 7 H) 4.18 (s, 3 H) 7.20 (br. s., 1 H) 8.12 (t, J=5.75 Hz, 1 H) 8.56 (s, 1 H)**

15 **MS calc: 362.1645; MS found: 362.1651**

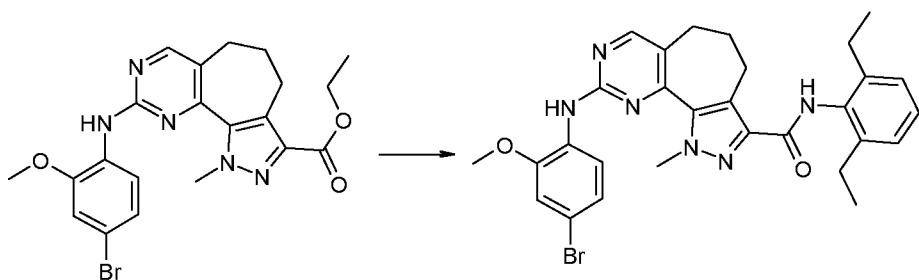
1-methyl-9-[(3-nitrophenyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



MS calc: 380.1466; MS found: 380.1462

20 **Example 8 (conv. 6)**

9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-diethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (2)



To a solution of 2,6-diethylaniline (0.300 g, 2.01 mmol) in 10 mL of anhydrous THF under argon, 1M in THF solution of LiN(TMS)₂ (4.02 mL, 4.02 mmol) at 0°C were added dropwise. The mixture was stirred at 0°C for 10 minutes then ethyl 9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate (0.300 g, 0.67 mmol) in 10 mL of anhydrous THF at 0°C were added dropwise. Ice bath was removed and the mixture was stirred at room temperature for 1 hour. Water (20 mL) was added and the mixture was extracted with AcOEt (2x30mL). The organic layer was dried over anhydrous Na₂SO₄ and the solvent evaporated to dryness. The crude solid was purified by flash chromatography on silica gel (eluent: AcOEt/cyclohexane 1/1) to afford 0.350 g (95 % yield) of the title compound as a white solid.

10 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J=7.49 Hz, 6 H) 1.91 - 2.02 (m, 2 H) 2.55 (q, J=7.49 Hz, 4 H) 2.57-2.73 (m, 2 H) 3.02 (t, J=7.02 Hz, 2 H) 3.88 (s, 3 H) 4.16 (s, 3 H) 7.09 - 7.14 (m, 2 H) 7.15 - 7.23 (m, 2 H) 7.24 (d, J=2.20 Hz, 1 H) 8.00 (d, J=8.67 Hz, 1 H) 8.26 (s, 1 H) 8.42 (s, 1 H) 9.51 (s, 1 H)

MS calc: 575.1765; MS found: 575.1761

According to this same methodology, but employing suitable substituted derivatives, the following compound was prepared:

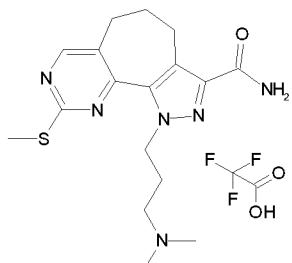
1-(2-hydroxyethyl)-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (84)



10 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.95 - 2.05 (m, 2 H) 2.56 (s, 3 H) 2.56 - 2.61 (m, 2 H) 2.97 (t, J=7.20 Hz, 2 H) 3.71 (q, J=5.94 Hz, 2 H) 4.67 (t, J=5.94 Hz, 2 H) 4.74 (t, J=5.94 Hz, 1 H) 7.22 (br. s., 1 H) 7.48 (br. s., 1 H) 8.58 (s, 1 H)

MS calc: 320.1176; MS found: 320.1174

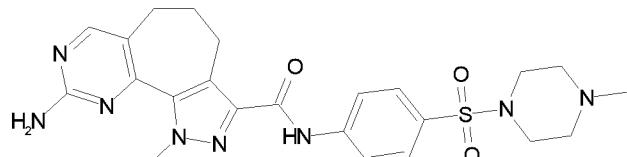
1-[3-(dimethylamino)propyl]-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (31)



¹H NMR (401 MHz, DMSO-d6) δ ppm 2.00 (m, J=5.86 Hz, 2 H) 2.17 - 2.28 (m, 2 H) 2.57 (s, 3 H) 2.60 - 2.65 (m, 2 H) 2.78 (d, J=4.88 Hz, 6 H) 3.02 (t, J=7.14 Hz, 2 H) 3.07 - 3.15 (m, 2 H) 4.61 (t, J=6.65 Hz, 2 H) 7.34 (br. s., 1 H) 7.45 (br. s., 1 H) 8.61 (s, 1 H) 9.30 (br. s., 1 H)

5 MS calc: 361.1805; MS found: 361.1809

9-amino-1-methyl-N-{4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

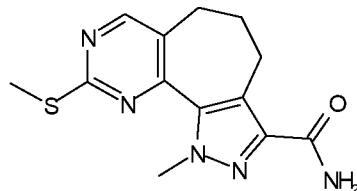


10 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.58 - 1.67 (m, 3 H) 1.94 - 2.04 (m, 2 H) 2.10 - 2.20 (m, 2 H) 2.32 - 2.45 (m, 4 H) 2.78 - 2.95 (m, 4 H) 3.03 (t, J = 7.02 Hz, 2 H) 4.21 (s, 3 H) 7.63 - 7.71 (m, 2 H) 7.94 - 8.05 (m, 2 H) 8.51 (s, 1 H) 10.12 (s, 1 H)

MS calc: 497.2078; MS found: 497.2060

1-methyl-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

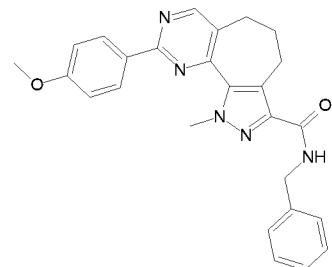
15 (47)



¹H NMR (401 MHz, DMSO-d6) δ ppm 1.89 - 2.01 (m, 2 H) 2.56 (s, 3 H) 2.60 - 2.67 (m, 2 H) 3.05 (t, J=7.02 Hz, 2 H) 4.18 (s, 3 H) 7.20 (br. s., 1 H) 7.46 (br. s., 1 H) 8.55 (s, 1 H)

20 MS calc: 290.1070; MS found: 290.1071

N-benzyl-9-(4-methoxyphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

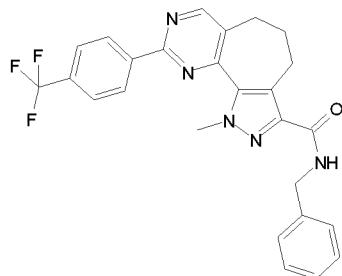


25

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.96 - 2.05 (m, 2 H) 2.68 - 2.79 (m, 2 H) 3.11 (t, J=7.02 Hz, 2 H) 3.84 (s, 3 H) 4.33 (s, 3 H) 4.43 (d, J=6.35 Hz, 2 H) 7.07 - 7.12 (m, 2 H) 7.19 - 7.28 (m, 1 H) 7.30 - 7.35 (m, 4 H) 8.36 - 8.39 (m, 2 H) 8.70 (t, J=6.35 Hz, 1 H) 8.76 (s, 1 H)

MS calc: 440.2081; MS found: 440.2066

***N*-benzyl-1-methyl-9-[4-(trifluoromethyl)phenyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide**

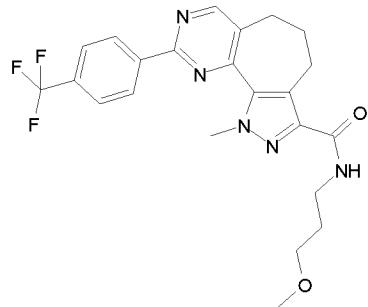


5

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.97 - 2.08 (m, 2 H) 2.75 - 2.85 (m, 2 H) 3.13 (t, J=6.96 Hz, 2 H) 4.34 (s, 3 H) 4.44 (d, J=6.35 Hz, 2 H) 7.20 - 7.26 (m, 1 H) 7.29 - 7.36 (m, 4 H) 7.88 - 7.96 (m, 2 H) 8.59 - 8.66 (m, 2 H) 8.72 (t, J=6.23 Hz, 1 H) 8.89 (s, 1 H)

MS calc: 478.1849; MS found: 478.1838

10 ***N*-(3-methoxypropyl)-1-methyl-9-[4-(trifluoromethyl)phenyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide**

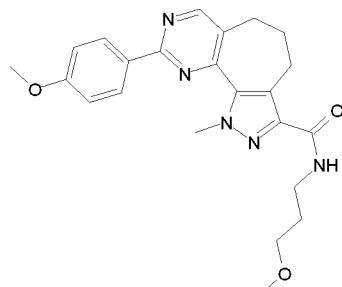


15

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.75 (m, 2 H) 1.97 - 2.10 (m, 2 H) 2.73 - 2.83 (m, 2 H) 3.12 (t, J=6.96 Hz, 2 H) 3.25 (s, 3 H) 3.28 - 3.32 (m, 2 H) 3.38 (t, J=6.29 Hz, 2 H) 4.33 (s, 3 H) 7.88 - 7.95 (m, 2 H) 8.15 (t, J=5.86 Hz, 1 H) 8.59 - 8.66 (m, 2 H) 8.89 (s, 1 H)

MS calc: 460.1955; MS found: 460.1943

20 **9-(4-methoxyphenyl)-*N*-(3-methoxypropyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide**

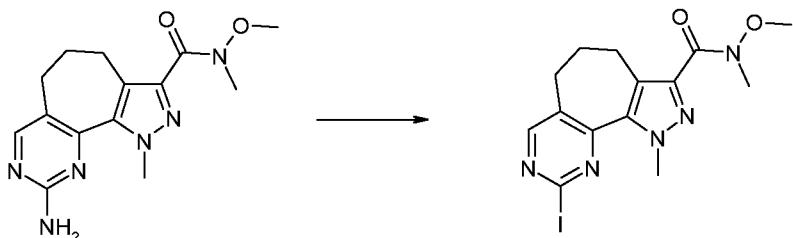


25 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.75 (m, 2 H) 1.95 - 2.05 (m, 2 H) 2.68 - 6.78 (m, 2 H) 3.09 (t, J=6.96 Hz, 2 H) 3.25 (s, 3 H) 3.27 - 3.34 (m, 2 H) 3.38 (t, J=3.23 Hz, 2 H) 3.85 (s, 3 H) 4.32 (s, 3 H) 7.06 - 7.12 (m, 2 H) 8.14 (t, J=5.86 Hz, 1 H) 8.34 - 8.40 (m, 2 H) 8.76 (s, 1 H)

MS calc: 422.2187; MS found: 422.2179

Example 9 (conv. 8 step1)

9-*ido*-*N*-methoxy-*N*,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



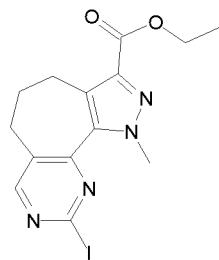
5 A mixture of *N*-methoxy-*N*,1-dimethyl-8-oxo-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (100 mg; 0.33 mmol), cesium iodide (103 mg; 0.39 mmol), iodine (50 mg; 0.2 mmol), copper(I) iodide (23 mg; 0.12 mmol), isoamyl nitrite (75 μ L; 0.56 mmol) in DME (2 mL) was stirred at 70°C for 24 h. An aqueous solution of $\text{Na}_2\text{S}_2\text{O}_5$ (5 mL) and DCM were then added and the layers separated. The organic phase was finally dried over Na_2SO_4 and evaporated. The crude was purified by flash chromatography on silica gel (hexane/AcOEt: 4/6) to afford 24 mg (18 % yield) of the title compound.

10 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.91 - 2.00 (m, 2 H) 2.64 - 2.71 (m, 2 H) 2.84 (t, $J=6.90$ Hz, 2 H) 3.27 (s, 3 H) 3.71 (s, 3 H) 4.13 (s, 3 H) 8.47 (s, 1 H)

MS calc: 414.0422; MS found: 414.0419

According to this same methodology, but employing suitable substituted derivatives, the following compound was prepared:

15 **ethyl 9-*ido*-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate**

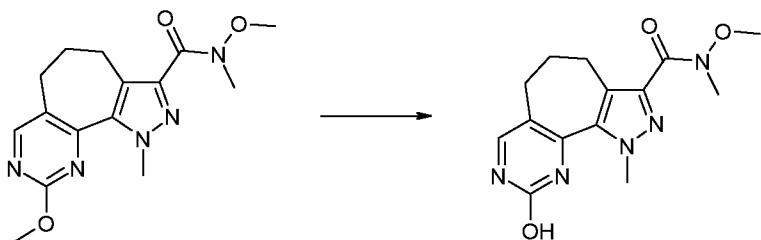


20 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.30 (t, $J=7.08$ Hz, 3 H) 1.90 - 2.02 (m, 2 H) 2.63 - 2.73 (m, 2 H) 3.04 (t, $J=6.90$ Hz, 2 H) 4.16 (s, 3 H) 4.29 (q, $J=7.08$ Hz, 2 H) 8.48 (s, 1 H)

MS calc: 399.0313; MS found: 399.0323

Example 10 (conv. 12 step 1)

25 **9-hydroxy-*N*-methoxy-*N*,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide**



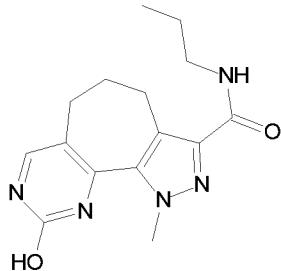
To a solution of *N*,*N*-dimethoxy-*N*,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (583 mg, 1.8 mmol) in CH₃CN (35 mL), sodium iodide (550 mg, 3.67 mmol) and trimethylsilylchloride (0.525 mL, 4.14 mmol) were added in sequence. Mixture was stirred for 24 h under argon atmosphere at room temperature then a second portion of sodium iodide (275 mg, 1.8 mmol) and trimethylsilylchloride (0.276 mL, 2.1 mmol) were added in sequence. After 24 h the solvent was evaporated, the residue dissolved with a mixture of DCM/MeOH (4/1) and washed with a saturated aqueous solution of Na₂S₂O₃. The organic layer was dried over Na₂SO₄. The residue was crystallized from MeOH to give 452 mg (83 % yield) of a white solid.

5 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.85 - 2.01 (m, 2 H) 2.63 - 2.70 (m, 2 H) 2.82 (t, J=7.02 Hz, 2 H) 3.71 (s, 3 H) 3.81 (s, 3 H) 3.97 (s, 3 H) 4.22 (s, 3 H) 7.36 (s, 1 H) 8.52 (s, 1 H)

10 MS calc: 318.1561; MS found: 318.1553

According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

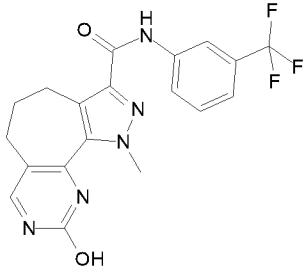
9-hydroxy-1-methyl-*N*-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



¹H NMR (401 MHz, DMSO-d6) δ ppm 0.86 (t, J = 7.45 Hz, 3 H) 1.43 - 1.56 (m, 2 H) 1.83 - 1.96 (m, 2 H) 2.38 - 2.46 (m, 2 H) 3.00 (t, J=7.08 Hz, 2 H) 3.12 - 3.21 (m, 2 H) 4.12 (s, 3 H) 7.90 (br. s., 1 H) 8.08 (br. s, 1 H) 11.81 (s, 1 H)

MS calc: 302.1612; MS found: 302.1611

20 **9-hydroxy-1-methyl-*N*-(3-(trifluoromethyl)phenyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide**

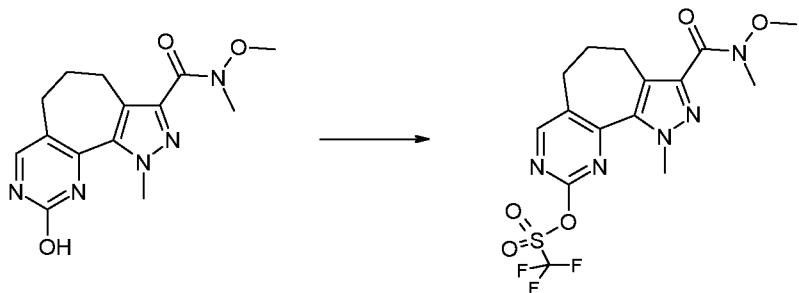


25 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.89 - 2.04 (m, 2 H) 2.54 - 2.62 (m, 2 H) 2.99 (t, J=7.08 Hz, 2 H) 4.19 (s, 3 H) 7.25 - 7.31 (m, 1 H) 7.54 (t, J=8.06 Hz, 1 H) 7.96 (d, J=8.06 Hz, 1 H) 8.23 (s, 1 H) 8.49 (s, 1 H) 9.92 (s, 1 H)

MS calc: 404.1329; MS found: 404.1313

Example 11 (conv. 12 step 2)

30 **3-[methoxy(methyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo [4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl trifluoromethanesulfonate**



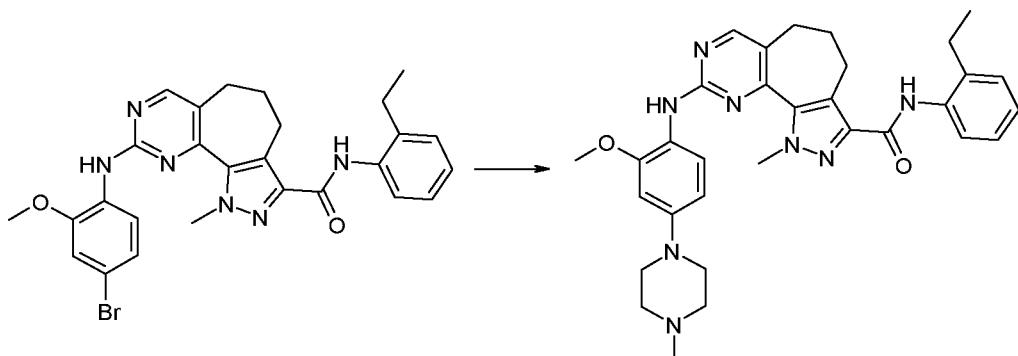
A solution of 9-hydroxy-N-methoxy-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (452 mg, 1.49 mmol) and TEA (0.415 mL, 2.98 mmol) in dry DCM (36 mL) was stirred at -78°C for 5 h. Trifluoromethansulfonic anhydride (0.190 mL, 1.78 mmol) was then added. The reaction was stirred overnight and the temperature was allowed to rise to room temperature; then it was washed with aqueous NaHCO₃, dried over Na₂SO₄ and evaporated. The crude was triturated with Et₂O and collected by filtration to give 440 mg of a white solid (68% yield).

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.94 - 2.04 (m, 2 H) 2.79 - 2.86 (m, 2 H) 2.89 (t, J=6.90 Hz, 2 H) 3.31 (s, 3 H) 3.71 (s, 3 H) 4.16 (s, 3 H) 8.87 (s, 1 H)

MS calc: 436.0897; MS found: 436.0894

Example 12 (conv. 14)

N-(2-ethylphenyl)-9-([2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (15)



Pd₂(dba)₃, (0.002 g, 0.002 mmol), 2-dicyclohexylphosphino-2'-(*N,N*-dimethylamino)-biphenyl (0.002 g, 0.005 mmol), 9-[(4-bromo-2-methoxyphenyl)amino]-N-(2-ethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (0.040 g, 0.07 mmol) in THF (1 mL) were charged in a round-bottomed flask flushed with argon. The flask was evacuated and backfilled with argon. LiN(TMS)₂ solution (1M in THF, 0.9 mL) and *N*-methylpiperazine (0.030 mL, 0.30 mmol) were added and the reaction mixture was heated at 85°C for 0.5 h. The reaction mixture was then allowed to cool to room temperature and concentrated. The crude solid was purified by flash chromatography on silica gel (eluent: DCM/MeOH 95/5) to afford 0.040 g (95 % yield) of the title compound as yellow solid.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.17 (t, J=7.51 Hz, 3 H) 1.88 - 2.03 (m, 2 H) 2.25 (s, 3 H) 2.53 - 2.59 (m, 2 H) 2.64 (q, J = 7.51 Hz, 2 H) 3.05 (t, J=7.08 Hz, 2 H) 3.10 - 3.19 (m, 4 H) 3.79 (s, 3 H) 4.07 (s, 3 H) 6.51 (dd, J=8.67,

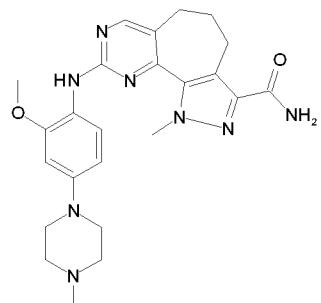
2.56 Hz, 1 H) 6.63 (d, J =2.56 Hz, 1 H) 7.10 - 7.25 (m, 2 H) 7.27 (dd, J =7.38, 1.77 Hz, 1 H) 7.53 (d, J =8.67 Hz, 1 H)
 7.59 (dd, J =7.75, 1.40 Hz, 1 H) 8.12 (s, 1 H) 8.30 (s, 1 H) 9.41 (s, 1 H)

MS calc: 567.3191; MS found: 567.3173

According to this same methodology, but employing suitable substituted derivatives, the following compounds were

5 prepared:

9-{{[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (3)}

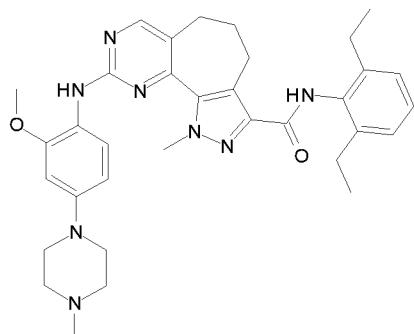


10

1 H NMR (401 MHz, DMSO-d6) δ ppm 1.86 - 1.99 (m, 2 H) 2.25 (s, 3 H) 2.51 - 2.56 (m, 6 H) 3.00 (t, J =7.08 Hz, 2 H)
 3.09 - 3.17 (m, 4 H) 3.78 (s, 3 H) 4.00 (s, 3 H) 6.49 (dd, J =8.79, 2.56 Hz, 1 H) 6.62 (d, J =2.56 Hz, 1 H) 7.16 (br. s., 1 H)
 7.37 (br. s., 1 H) 7.53 (d, J =8.79 Hz, 1 H) 8.07 (s, 1 H) 8.28 (s, 1 H)

15 MS calc: 463.2565; MS found: 463.2553

N-(2,6-diethylphenyl)-9-{{[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (4)}



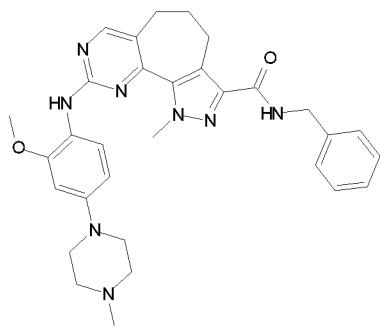
20

1 H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J =7.51 Hz, 6 H) 1.86 - 1.99 (m, 2 H) 2.30 (br. s., 3 H) 2.52 - 2.60 (m, 6 H)
 3.00 (t, J =7.02 Hz, 2 H) 3.10-3.21 (m, 4 H) 3.79 (s, 3 H) 4.07 (s, 3 H) 6.52 (dd, J =8.67, 2.44 Hz, 1 H) 6.64 (d, J =2.44 Hz, 1 H) 7.03 - 7.16 (m, 2 H) 7.16 - 7.27 (m, 1 H) 7.56 (d, J =8.67 Hz, 1 H) 8.10 (s, 1 H) 8.30 (s, 1 H) 9.45 (s, 1 H)

25 H)

MS calc: 595.3504; MS found: 595.3499

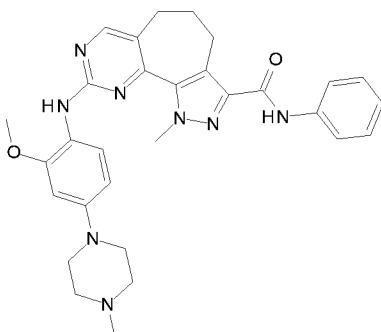
N-benzyl-9-{{[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (7)}



5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.85 - 1.99 (m, 2 H) 2.23 (s, 3 H) 2.43-2.48 (m, 4 H) 2.51 - 2.56 (m, 2 H) 3.00 (t, J =7.08 Hz, 2 H) 3.08-3.17 (m, 4 H) 3.78 (s, 3 H) 4.02 (s, 3 H) 4.41 (d, J =6.23 Hz, 2 H) 6.49 (dd, J =8.67, 2.56 Hz, 1 H) 6.62 (d, J =2.56 Hz, 1 H) 7.18 - 7.26 (m, 1 H) 7.27 - 7.34 (m, 4 H) 7.53 (d, J =8.67 Hz, 1 H) 8.08 (s, 1 H) 8.28 (s, 1 H) 8.59 (t, J =6.23 Hz, 1 H)

MS calc: 553.3034; MS found 553.3019

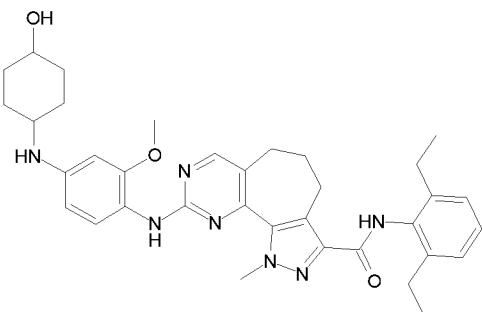
10 **9-{{[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-methyl-N-phenyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (8)}**



15 1 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.82 - 2.04 (m, 2 H) 2.25 (s, 3 H) 2.50-2.53 (m, 4 H) 2.53 - 2.61 (m, 2 H) 3.05 (t, J =7.02 Hz, 2 H) 3.10-3.18 (m, 4 H) 3.78 (s, 3 H) 4.08 (s, 3 H) 6.50 (dd, J =8.67, 2.56 Hz, 1 H) 6.63 (d, J =2.56 Hz, 1 H) 6.87 - 7.16 (m, 1 H) 7.23 - 7.38 (m, 2 H) 7.53 (d, J =8.67 Hz, 1 H) 7.70 - 7.89 (m, 2 H) 8.12 (s, 1 H) 8.30 (s, 1 H) 9.95 (s, 1 H)

20 MS calc: 539.2878; MS found 539.2855

N-(2,6-diethylphenyl)-9-{{[4-[(4-hydroxycyclohexyl)amino]-2-methoxyphenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (9)}



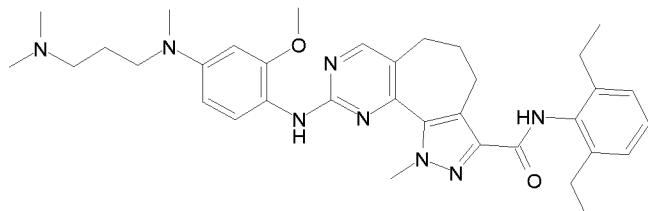
25 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J =7.57 Hz, 6 H) 1.13 - 1.21 (m, 2 H) 1.22-1.35 (m, 2 H) 1.79 -1.88 (m, 2 H) 1.88 -2.01 (m, 4 H) 2.52 - 2.58 (m, 6 H) 3.00 (t, J =7.02 Hz, 2 H) 3.09-3.21 (m, 1 H) 3.39-3.48 (m, 1 H) 3.69 (s, 3

H) 4.02 (s, 3 H) 4.51 (d, J=4.39 Hz, 1 H) 5.22 (d, J=8.18 Hz, 1 H) 6.14 (dd, J=8.61, 2.32 Hz, 1 H) 6.29 (d, J=2.32 Hz, 1 H) 7.06 - 7.13 (m, 2 H) 7.16 - 7.25 (m, 2 H) 8.00 (s, 1 H) 8.24 (s, 1 H) 9.43 (s, 1 H)

MS calc: 610.3500; MS found 610.3483

N-(2,6-diethylphenyl)-9-[(4-[(3-dimethylamino)propyl](methyl)amino]-2-methoxyphenyl]amino]-1-methyl-

5 *1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (10)*



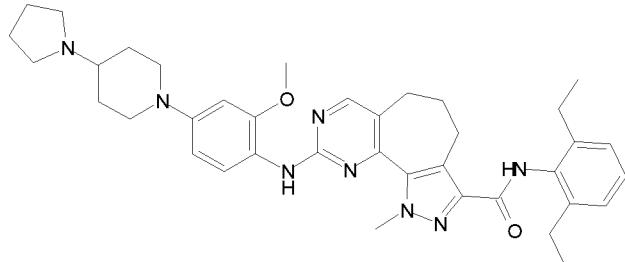
¹H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J=7.57 Hz, 6 H) 1.64 (quin, J=7.02 Hz, 2 H) 1.86 - 1.98 (m, 2 H) 2.13

10 (s, 6 H) 2.23 (t, J=6.90 Hz, 1 H) 2.51 - 2.60 (m, 6 H) 2.89 (s, 3 H) 3.00 (t, J=6.90 Hz, 2 H) 3.28-3.36 (m, 4 H) 3.76 (s, 3 H) 4.04 (s, 3 H) 6.29 (dd, J=8.67, 2.56 Hz, 1 H) 6.39 (d, J=2.56 Hz, 1 H) 7.05 - 7.15 (m, 2 H) 7.15 - 7.23 (m, 1 H) 7.37 (d, J=8.67 Hz, 1 H) 8.05 (s, 1 H) 8.26 (s, 1 H) 9.42 (s, 1 H)

MS calc: 611.3817; MS found 611.3798

N-(2,6-diethylphenyl)-9-[(2-methoxy-4-[4-(pyrrolidin-1-yl)piperidin-1-yl]phenyl]amino]-1-methyl-1,4,5,6-

15 *tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (11)*



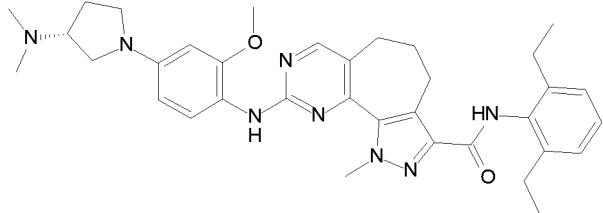
¹H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J=7.57 Hz, 6 H) 1.42 - 1.60 (m, 2 H) 1.64-1.75 (m, 4 H) 1.83 - 2.00 (m,

20 4 H) 2.05 - 2.19 (m, 1 H) 2.52 - 2.59 (m, 8 H) 2.67-2.77 (m, 2 H) 3.00 (t, J=7.02 Hz, 2 H) 3.56 - 3.65 (m 2 H) 3.78 (s, 3 H) 4.07 (s, 3 H) 6.51 (dd, J=8.67, 2.56 Hz, 1 H) 6.63 (d, J=2.56 Hz, 1 H) 7.04 - 7.14 (m, 2 H) 7.16 - 7.24 (m, 1 H) 7.53 (d, J=8.67 Hz, 1 H) 8.09 (s, 1 H) 8.29 (s, 1 H) 9.45 (s, 1 H)

MS calc: 649.3973; MS found: 649.3962

N-(2,6-diethylphenyl)-9-[(4-[(3R)-3-(dimethylamino)pyrrolidin-1-yl]-2-methoxyphenyl]amino]-1-methyl-1,4,5,6-

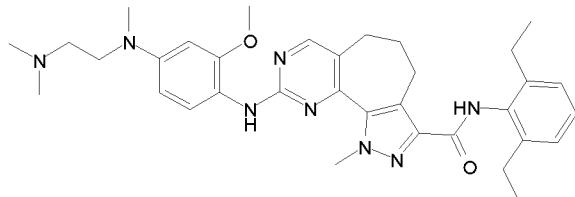
25 *tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (12)*



¹H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J=7.51 Hz, 6 H) 1.76 - 1.86 (m, 1 H) 2.10 - 2.18 (m, 1 H) 2.21 (s, 6 H) 2.52 - 2.60 (m, 6 H) 2.75-2.86 (m, 1 H) 3.00 (t, J=7.02 Hz, 2 H) 3.05 (t, J = 9.03 Hz, 1 H) 3.34 -3.41 (m, 2 H) 3.45 (dd, J=9.03, 7.20 Hz, 1 H) 3.77 (s, 3 H) 4.05 (s, 3 H) 6.12 (dd, J=8.54, 2.45 Hz, 1 H) 6.21 (d, J=2.45 Hz, 1 H) 7.09 - 7.14 (m, 2 H) 7.15 - 7.24 (m, 1 H) 7.37 (d, J=8.54 Hz, 1 H) 8.04 (s, 1 H) 8.25 (s, 1 H) 9.43 (s, 1 H)

5 MS calc: 609.3660; MS found: 609.3638

N-(2,6-diethylphenyl)-9-[(4-{[2-(dimethylamino)ethyl](methyl)amino}-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (13)

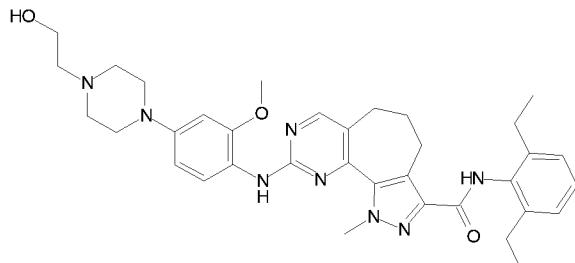


10

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J=7.57 Hz, 6 H) 1.84 - 1.98 (m, 2 H) 2.19 (s, 6 H) 2.39 (t, J=6.96 Hz, 2 H) 2.51 - 2.60 (m, 8 H) 2.92 (s, 3 H) 3.00 (t, J=6.96 Hz, 2 H) 3.42 (t, J = 7.32 Hz, 2 H) 3.76 (s, 3 H) 4.04 (s, 3 H) 6.28 (dd, J = 8.67, 2.44 Hz, 1 H) 6.36 (d, J=2.44 Hz, 1 H) 7.08 - 7.14 (m, 2 H) 7.16 - 7.23 (m, 1 H) 7.37 (d, J=8.67 Hz, 1 H) 8.06 (s, 1 H) 8.26 (s, 1 H) 9.43 (s, 1 H)

15 MS calc: 597.3660; MS found: 597.3634

N-(2,6-diethylphenyl)-9-[(4-[4-(2-hydroxyethyl)piperazin-1-yl]-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (14)



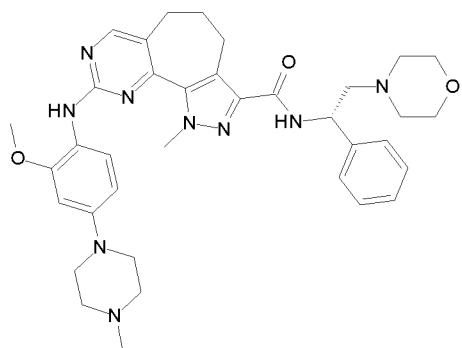
20

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J=7.57 Hz, 6 H) 1.88 - 2.00 (m, 2 H) 2.44 (t, J=6.29 Hz, 2 H) 2.52 - 2.61 (m, 10 H) 3.00 (t, J=7.02 Hz, 2 H) 3.09 - 3.16 (m, 4 H) 3.54 (q, J = 6.29 Hz, 2 H) 3.79 (s, 3 H) 4.07 (s, 2 H) 4.41 (t, J=5.25 Hz, 1 H) 6.50 (dd, J=8.79, 2.50 Hz, 1 H) 6.63 (d, J=2.50 Hz, 1 H) 7.07 - 7.14 (m, 2 H) 7.17 - 7.23 (m, 1 H) 7.54 (d, J=8.79 Hz, 1 H) 8.10 (s, 1 H) 8.30 (s, 1 H) 9.45 (s, 1 H)

25 MS calc: 625.3609; MS found: 625.3602

9-{[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-methyl-N-[(1S)-2-(morpholin-4-yl)-1-phenylethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (18)

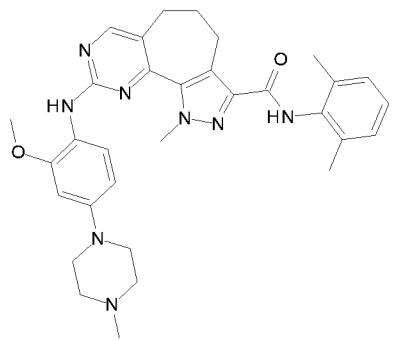
30



5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.85-1.96 (m, 2 H) 2.24 (s, 3 H) 2.36-2.44 (m, 2 H) 2.49-2.56 (m, 8 H) 2.80-2.91 (m, 2 H) 2.95 (t, $J=7.14$ Hz, 2 H) 3.09 - 3.18 (m, 4 H) 3.47-3.66 (m, 4 H) 3.78 (s, 3 H) 4.05 (s, 3 H) 5.08-5.18 (m, 1 H) 6.50 (dd, $J=8.79, 2.56$ Hz, 1 H) 6.63 (d, $J = 2.56$ Hz, 1 H) 7.18 - 7.26 (m, 2 H) 7.37 - 7.43 (m, 2 H) 7.54 (d, $J=8.79$ Hz, 1 H) 8.08 (s, 1 H) 8.28 (s, 1 H) 8.31 (d, $J=7.81$ Hz, 1 H)

MS calc: 652.3718; MS found: 652.3702

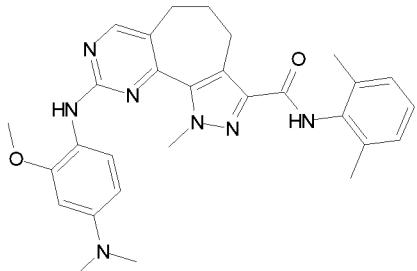
10 **N-(2,6-dimethylphenyl)-9-[(2-methoxy-4-(4-methylpiperazin-1-yl)phenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (20)**



15 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.89 -1.97 (m, 2 H) 2.18 (s, 6 H) 2.24 (s, 3 H) 2.43 - 2.48 (m, 4 H) 2.54 - 2.60 (m, 2 H) 3.02 (t, $J=7.02$ Hz, 2 H) 3.09 - 3.16 (m, 4 H) 3.79 (s, 3 H) 4.07 (s, 3 H) 6.51 (dd, $J=8.54, 2.56$ Hz, 1 H) 6.63 (d, $J=2.56$ Hz, 1 H) 7.07 - 7.10 (m, 3 H) 7.55 (d, $J=8.54$ Hz, 1 H) 8.10 (s, 1 H) 8.30 (s, 1 H) 9.46 (s, 1 H)

MS calc: 567.3191; MS found: 567.3163

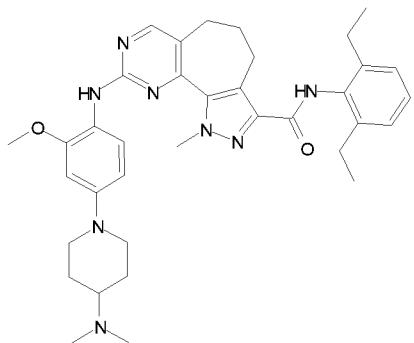
20 **9-[(4-(dimethylamino)-2-methoxyphenyl)amino]-N-(2,6-dimethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (21)**



25 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.88 - 1.99 (m, 2 H) 2.17 (s, 6 H) 2.53 - 2.60 (m, 2 H) 2.90 (s, 6 H) 3.02 (t, $J=7.02$ Hz, 2 H) 3.78 (s, 3 H) 4.06 (s, 3 H) 6.32 (dd, $J=8.54, 2.56$ Hz, 1 H) 6.41 (d, $J=2.56$ Hz, 1 H) 7.07 - 7.11 (m, 3 H) 7.43 (d, $J=8.54$ Hz, 1 H) 8.06 (s, 1 H) 8.27 (s, 1 H) 9.44 (s, 1 H)

MS calc: 512.2769; MS found: 512.2755

***N*-(2,6-diethylphenyl)-9-{[4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (22)**

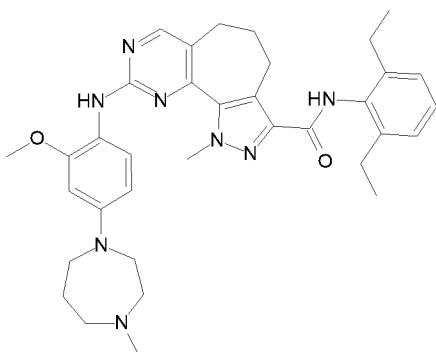


5

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J=7.57 Hz, 6 H) 1.50 (qd, J=11.84, 3.78 Hz, 2 H) 1.79 - 1.88 (m, 2 H) 1.89 - 2.00 (m, 2 H) 2.12 - 2.26 (m, 7 H) 2.51 - 2.59 (m, 6 H) 2.61 - 2.71 (m, 2 H) 3.01 (t, J=7.02 Hz, 2 H) 3.64 - 3.73 (m, 2 H) 3.78 (s, 3 H) 4.07 (s, 3 H) 6.51 (dd, J=8.67, 2.44 Hz, 1 H) 6.63 (d, J=2.44 Hz, 1 H) 7.07 - 7.14 (m, 2 H) 7.16 - 7.24 (m, 1 H) 7.53 (d, J=8.67 Hz, 1 H) 8.09 (s, 1 H) 8.30 (s, 1 H) 9.45 (s, 1 H)

MS calc: 623.3817; MS found: 623.3820

***N*-(2,6-diethylphenyl)-9-{[2-methoxy-4-(4-methyl-1,4-diazepan-1-yl)phenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (23)**

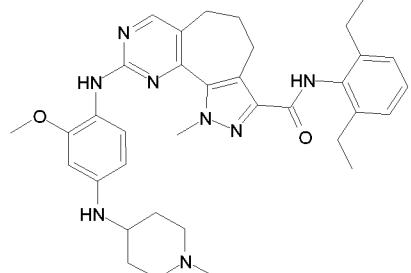


15

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J = 7.57 Hz, 6 H) 1.84 - 1.97 (m, 4 H) 2.27 (s, 3 H) 2.43 - 2.48 (m, 2 H) 2.51 - 2.60 (m, 6 H) 2.61 - 2.66 (m, 2 H) 3.01 (t, J=6.96 Hz, 2 H) 3.46 (t, J=6.23 Hz, 2 H) 3.50 - 3.55 (m, 2 H) 3.75 (s, 3 H) 4.04 (s, 3 H) 6.27 (dd, J=8.67, 2.569 Hz, 1 H) 6.33 (d, J=2.56 Hz, 1 H) 7.09 - 7.13 (m, 2 H) 7.18 - 7.24 (m, 1 H) 7.33 (d, J=8.67 Hz, 1 H) 8.05 (s, 1 H) 8.25 (s, 1 H) 9.43 (s, 1 H)

MS calc: 609.3660; MS found: 609.3633

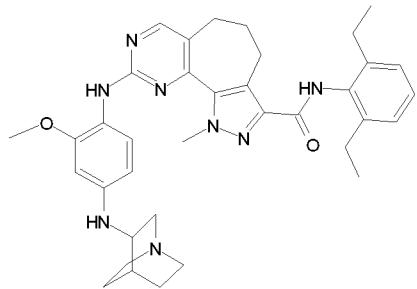
***N*-(2,6-diethylphenyl)-9-{[2-methoxy-4-[(1-methylpiperidin-4-yl)amino]phenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (25)**



5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J = 7.57 Hz, 6 H) 1.33 - 1.48 (m, 2 H) 1.86-1.98 (m, 4 H) 2.00-2.14 (m, 2 H) 2.20 (s, 3 H) 2.51 - 2.59 (m, 6 H) 2.86 - 2.93 (m, 2H) 3.00 (t, J =6.96 Hz, 2 H) 3.13-3.25 (m, 1 H) 3.70 (s, 3 H) 4.03 (s, 3 H) 5.32 (d, J = 8.18 Hz, 1H) 6.16 (dd, J =8.67, 2.32 Hz, 1 H) 6.31 (d, J =2.32 Hz, 1 H) 7.08 - 7.15 (m, 2 H) 7.16 - 7.28 (m, 2 H) 8.00 (s, 1 H) 8.24 (s, 1 H) 9.43 (s, 1 H)

MS calc: 609.3660; MS found: 609.3636

9-{{[4-(1-azabicyclo[2.2.2]oct-3-ylamino)-2-methoxyphenyl]amino}-N-(2,6-diethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (26)}

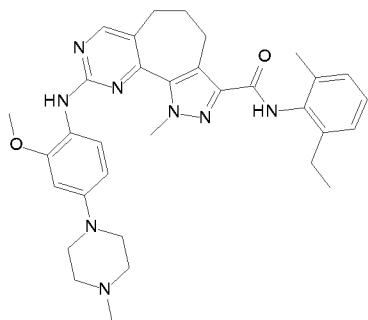


10

15 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J = 7.51 Hz, 6 H) 1.22 - 1.38 (m, 1 H) 1.53 - 1.69 (m, 2 H) 1.75 -1.87 (m, 1 H) 1.88 - 1.98 (m, 3 H) 2.48 - 2.52 (m, 2 H) 2.52 - 2.60 (m, 6 H) 2.63 - 2.67 (m, 3 H) 2.77 - 2.88 (m, 1 H) 3.00 (t, J =7.02 Hz, 2 H) 3.15 - 3.26 (m, 2 H) 3.37 - 3.48 (m, 1 H) 3.71 (s, 3 H) 4.03 (s, 3 H) 5.62 (d, J =6.84 Hz, 1 H) 6.14 (dd, J =8.54, 2.20, 2 Hz, 1 H) 6.32 (d, J =2.20 Hz, 1 H) 7.08 - 7.14 (m, 2 H) 7.16 - 7.22 (m, 1 H) 7.24 (d, J = 8.54 Hz, 1 H) 8.01 (s, 1 H) 8.24 (s, 1 H) 9.44 (s, 1 H)

MS calc: 621.3660; MS found: 621.3649

N-(2-ethyl-6-methylphenyl)-9-{{[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (27)}

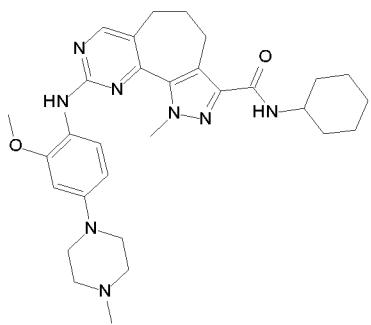


20

25 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, J =7.51 Hz, 3 H) 1.90 - 1.99 (m, 2 H) 2.17 (s, 3 H) 2.25 (s, 2 H) 2.52 - 2.60 (m, 4 H) 3.01 (t, J =7.02 Hz, 2 H) 3.10 - 3.18 (m, 4 H) 3.79 (s, 3 H) 4.07 (s, 3 H) 6.51 (dd, J =8.67, 2.56 Hz, 1 H) 6.64 (d, J =2.56 Hz, 1 H) 7.07 - 7.18 (m, 3 H) 7.55 (d, J =8.67 Hz, 1 H) 8.10 (s, 1 H) 8.30 (s, 1 H) 9.45 (s, 1 H)

MS calc: 581.3347; MS found: 581.3325

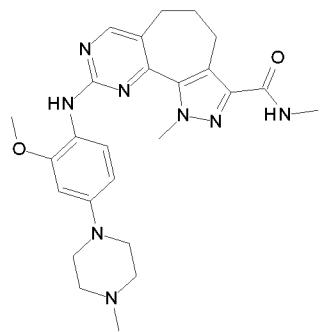
N-cyclohexyl-9-{{[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (28)}



5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.03 - 1.20 (m, 1 H) 1.21 - 1.41 (m, 4 H) 1.53 (m, 1 H) 1.65 - 1.82 (m, 4 H) 1.87 - 1.98 (m, 2 H) 2.25 (s, 3 H) 2.46 - 2.54 (m, 6 H) 2.99 (t, J =7.02 Hz, 2 H) 3.09 - 3.17 (m, 4 H) 3.70 (s, 1 H) 3.77 (s, 3 H) 4.01 (s, 3 H) .49 (dd, J =8.67, 2.44 Hz, 1 H) 6.62 (d, J =2.44 Hz, 1 H) 7.53 (d, J =8.67 Hz, 1 H) 7.65 (d, J =8.42 Hz, 1 H) 8.08 (s, 1 H) 8.28 (s, 1 H)

MS calc: 545.3347; MS found: 545.3325

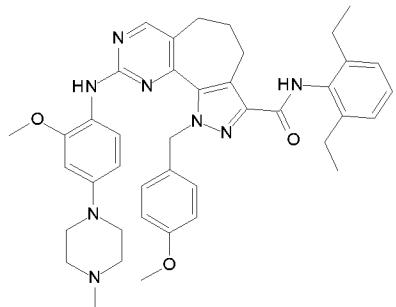
10 **9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (39)**



15 1 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.87 - 1.99 (m, 2 H) 2.29 (br. s., 3 H) 2.73 (d, J =4.76 Hz, 3 H) 2.99 (t, J =7.08 Hz, 2 H) 3.10 - 3.19 (m., 4 H) 3.78 (s, 3 H) 4.01 (s, 3 H) 6.50 (dd, J =8.54, 2.56 Hz, 1 H) 6.63 (d, J =2.56 Hz, 1 H) 7.54 (d, J =8.54 Hz, 1 H) 7.99 (q, J =4.76 Hz, 1 H) 8.08 (s, 1 H) 8.28 (s, 1 H)

MS calc: 477.2721; MS found: 477.2714

20 **N-(2,6-diethylphenyl)-1-(4-methoxybenzyl)-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (48)**



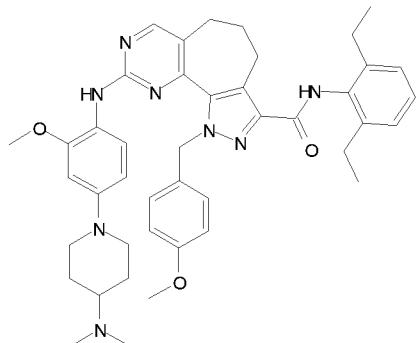
25 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J = 7.57 Hz, 6 H) 1.88-2.00 (m, 2 H) 2.24 (s, 2 H) 2.41-2.52 (m, 6 H) 2.56 (q, J = 7.57 Hz, 4H) 2.99 (t, J =7.02 Hz, 2 H) 3.07-3.18 (m, 4 H) 3.68 (s, 3 H) 3.78 (s, 3 H) 5.81 (s, 2 H) 6.44 (dd,

J=8.79, 2.32 Hz, 1 H) 6.62 (d, J=2.32 Hz, 1 H) 6.75-6.82 (m, 2 H) 6.92-6.99 (m, 2 H) 7.09 - 7.15 (m, 2 H) 7.16 - 7.26 (m, 1 H) 7.53 (d, J=8.79 Hz, 1 H) 8.09 (s, 1 H) 8.27 (s, 1 H) 9.49 (s, 1 H)

MS calc: 701.3922; MS found: 701.3929

N-(2,6-diethylphenyl)-9-({4-[4-(dimethylamino)piperidin-1-yl]2-methoxyphenyl}amino)-1-(4-methoxybenzyl)-

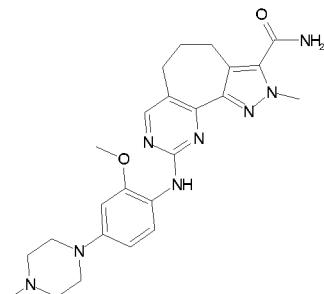
5 **1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (61)**



10 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.12 (t, J=7.57 Hz, 6 H) 1.58 - 1.74 (m, 2 H) 1.88 - 2.04 (m, 4 H) 2.43 - 2.48 (m, 2 H) 2.56 (q, J = 7.57 Hz, 4 H) 2.60 - 2.72 (m, 6 H) 3.00 (t, J=7.08 Hz, 2 H) 3.68 (s, 3 H) 3.73 - 3.78 (m, 2 H) 3.79 (s, 3 H) 5.82 (s, 2 H) 6.48 (dd, J=8.73, 2.38 Hz, 1 H) 6.65 (d, J=2.38 Hz, 1 H) 6.75 - 6.85 (m, 2 H) 6.92 - 6.99 (m, 2 H) 7.05 - 7.16 (m, 2 H) 7.16 - 7.29 (m, 1 H) 7.55 (d, J=8.73 Hz, 1 H) 8.10 (s, 1 H) 8.27 (s, 1 H) 9.49 (s, 1 H)

MS calc: 729.4235; MS found: 729.4211

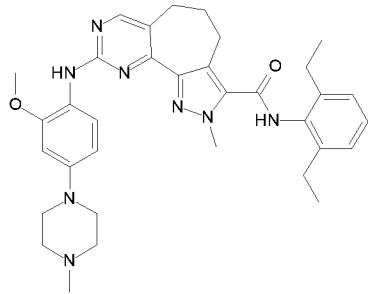
15 **9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (95)**



20 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.87 -2.02 (m, 2 H) 2.25 (s, 3 H) 2.62 - 2.69 (m, 2 H) 2.89 (t, J=6.53 Hz, 2 H) 3.06 - 3.17 (m, 4 H) 3.85 (s, 3 H) 3.99 (s, 3 H) 6.49 (dd, J=8.67, 2.56 Hz, 1 H) 6.64 (d, J = 2.56 Hz, 1 H) 7.68 (s, 1 H) 7.77 (br. s., 1 H) 7.83 (br. s., 1 H) 8.10 (d, J=8.67 Hz, 1 H) 8.22 (s, 1 H)

MS calc: 463.2565; MS found: 463.2565

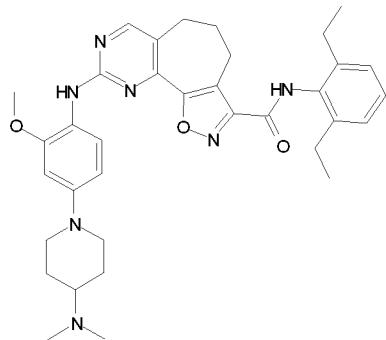
25 **N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (97)**



5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.17 (t, J =7.57 Hz, 6 H) 1.95 - 2.06 (m, 2 H) 2.33 (br.s., 3 H) 2.54 - 2.66 (m, 8 H) 2.69 - 2.75 (m, 2 H) 3.06 (t, J =6.53 Hz, 2 H) 3.10 - 3.20 (m, 4 H) 3.86 (s, 3 H) 4.05 (s, 3 H) 6.51 (dd, J =8.79, 2.56 Hz, 1 H) 6.66 (d, J =2.56 Hz, 1 H) 7.14 - 7.22 (m, 2 H) 7.24 - 7.30 (m, 1 H) 7.73 (s, 1 H) 8.11 (d, J =8.79 Hz, 1 H) 8.26 (s, 1 H) 9.84 (s, 1 H)

MS calc: 595.3504; MS found: 595.3499

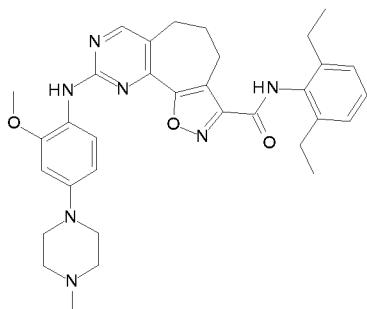
***N*-(2,6-diethylphenyl)-9-({4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-5,6-dihydro-4H-
isoxazolo[4',5':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (98)**



10 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.14 (t, J = 7.57 Hz, 6 H) 1.49 - 1.73 (m, 2 H) 1.88 - 2.01 (m, 2 H) 2.52 - 2.62 (m, 5 H) 2.63 - 2.73 (m, 2 H) 2.76 - 2.86 (m, 2 H) 2.99 (t, J =6.16 Hz, 2 H) 3.72 - 3.82 (m, 2 H) 3.84 (s, 3 H) 6.55 (dd, J = 8.42 and 2.44 Hz, 1 H) 6.67 (d, J =2.44 Hz, 1 H) 7.07 - 7.20 (m, 2 H) 7.20 - 7.34 (m, 1 H) 7.93 (d, J =8.42 Hz, 1 H) 8.08 (s, 1 H) 8.38 (s, 1 H) 10.25 (s, 1 H)

MS calc: 610.3500; MS found: 610.3498

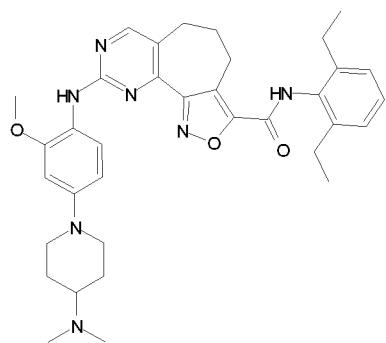
15 ***N*-(2,6-diethylphenyl)-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-5,6-dihydro-4H-
isoxazolo[4',5':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (99)**



20 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.14 (t, J =7.57 Hz, 6 H) 1.90 - 2.02 (m, 2 H) 2.39 (br.s., 3 H) 2.58 (q, J =7.57 Hz, 4 H) 2.63 - 2.75 (m, 2 H) 2.78 - 2.84 (m, 2 H) 2.99 (t, J =6.16 Hz, 2 H) 3.13 - 3.26 (m, 4 H) 3.84 (s, 3 H) 6.54 (dd, J =8.67, 2.50 Hz, 1 H) 6.68 (d, J =2.50 Hz, 1 H) 7.09 - 7.21 (m, 2 H) 7.21 - 7.32 (m, 1 H) 7.94 (d, J =8.67 Hz, 1 H) 8.08 (s, 1 H) 8.38 (s, 1 H) 10.26 (s, 1 H)

MS calc: 582.3187; MS found: 582.3163

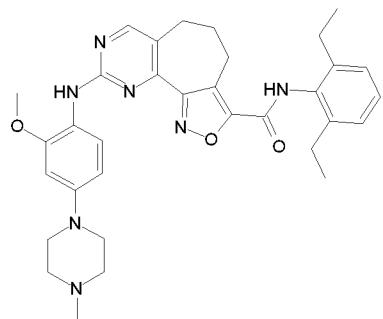
25 ***N*-(2,6-diethylphenyl)-9-({4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-5,6-dihydro-4H-
isoxazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (100)**



5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.13 (t, J = 7.57 Hz, 6 H) 1.60 - 1.80 (m, 2 H) 1.90 - 2.03 (m, 2 H) 2.03 - 2.13 (m, 2 H) 2.58 (q, J = 7.57 Hz, 4 H) 2.65 - 2.76 (m, 2 H) 2.79 (s, 6 H) 3.06 (t, J = 6.71 Hz, 2 H) 3.76 - 3.92 (m, 7 H) 6.48 - 6.61 (m, 1 H) 6.66 - 6.72 (m, 1 H) 7.12 - 7.21 (m, 2 H) 7.23 - 7.31 (m, 1 H) 7.94 - 7.02 (m, 1 H) 8.09 (s, 1 H) 8.43 (s, 1 H) 10.31 (s, 1 H)

MS calc: 610.3500; MS found: 610.3472

10 ***N*-(2,6-diethylphenyl)-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-5,6-dihydro-4H-isoazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (101)**

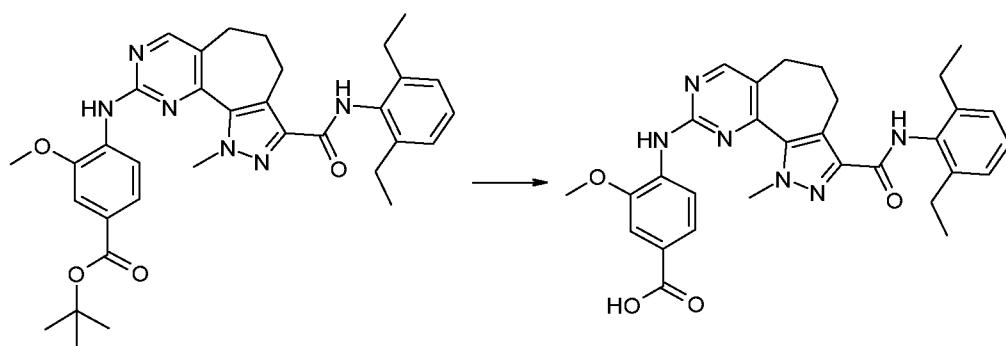


15 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.13 (t, J = 7.57 Hz, 6 H) 1.93 - 2.04 (m, 2 H) 2.50 - 2.54 (m, 5 H) 2.56 (q, J = 7.57 Hz, 4 H) 2.60 - 2.71 (m, 4 H) 2.71 - 2.80 (m, 2 H) 3.06 (t, J = 6.65 Hz, 3 H) 3.19 - 3.24 (m, 2 H) 3.85 (s, 3 H) 6.55 (dd, J = 8.54, 2.32 Hz, 1 H) 6.71 (d, J = 2.32 Hz, 1 H) 7.15 - 7.20 (m, 2 H) 7.22 - 7.32 (m, 1 H) 8.03 (d, J = 8.54 Hz, 1 H) 8.07 (s, 1 H) 8.44 (s, 1 H) 10.31 (s, 1 H)

20 MS calc: 582.3187; MS found: 582.3163

Example 13 (conv. 15)

4-({3-[(2,6-diethylphenyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl}amino)-3-methoxybenzoic acid trifluoroacetate (33)



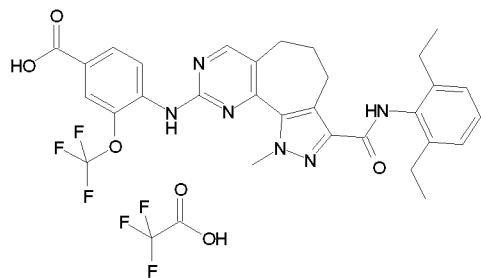
To a solution of tert-butyl 4-({3-[(2,6-diethylphenyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl}amino)-3-methoxybenzoate (0.450 g, 0.75 mmol) in DCM (6 mL), TFA (1 mL) was added. The mixture was stirred at room temperature for 2 hours. The organic solvent was evaporated to dryness to give the title compound in quantitative yield.

5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.12 (t, $J = 7.57$ Hz, 6 H) 1.94 - 2.06 (m, 2 H) 2.56 (q, $J = 7.57$ Hz, 4 H) 2.60 - 2.67 (m, 2 H) 3.03 (t, $J = 7.14$ Hz, 2 H) 3.95 (s, 3 H) 4.23 (s, 3 H) 7.03 - 7.17 (m, 2 H) 7.17 - 7.28 (m, 1 H) 7.54 (d, $J = 1.83$ Hz, 1 H) 7.65 (dd, $J = 8.42$, 1.83 Hz, 1 H) 8.37 (s, 1 H) 8.38 (d, $J = 8.42$ Hz, 1 H) 8.51 (s, 1 H) 9.54 (s, 1 H) 12.54 (s, 1 H)

MS calc: 541.2558; MS found: 541.2545

10 According to this same methodology, but employing suitable substituted derivatives, the following compound was prepared:

4-({3-[(2,6-diethylphenyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl}amino)-3-(trifluoromethoxy)benzoic acid trifluoroacetate (34)



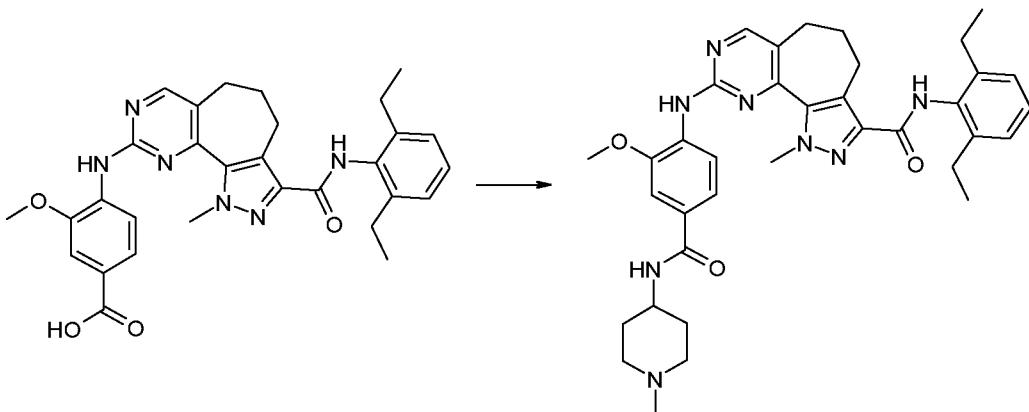
15

^1H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, $J = 7.57$ Hz, 6 H) 1.93 - 2.03 (m, 2 H) 2.55 (q, $J = 7.57$ Hz, 4 H) 2.62 - 2.68 (m, 2 H) 3.04 (t, $J = 7.02$ Hz, 2 H) 4.16 (s, 3 H) 7.08 - 7.16 (m, 2 H) 7.18 - 7.24 (m, 1 H) 7.85 (d, $J = 1.89$ Hz, 1 H) 7.97 (dd, $J = 8.54$, 1.89 Hz, 1 H) 8.26 (d, $J = 8.54$ Hz, 1 H) 8.50 (s, 1 H) 9.41 (s, 1 H) 9.52 (s, 1 H)

20 MS calc: 595.2275; MS found: 595.2263

Example 14 (conv. 16)

***N*-(2,6-diethylphenyl)-9-({2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (35)**



25 A solution of 4-({3-[(2,6-diethylphenyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl}amino)-3-methoxybenzoic acid (50 mg, 0.092 mmol) in anhydrous DMF (0.5 mL) was treated with

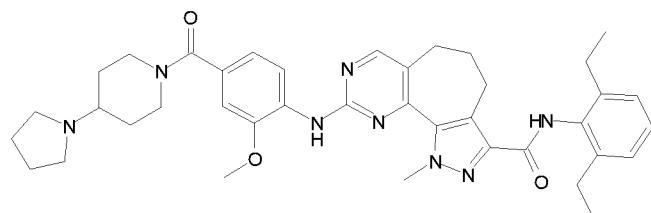
DIPEA (0.150 mL) and TBTU (50 mg, 0.150 mmol). The mixture was then treated with 1-methylpiperidin-4-amine (18 mg, 1.38 mmol) and was stirred at room temperature for 2 hours. The reaction was diluted with water and extracted twice with DCM. The organic layer was dried over Na_2SO_4 and the solvent was evaporated to dryness. The crude solid was purified by flash chromatography on silica gel (DCM/MeOH) to afford 43 mg (72 % yield) of the title compound.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.12 (t, J = 7.57, 6 H) 1.62 - 1.81 (m, 2 H) 1.82 - 1.93 (m, 2 H) 1.93 - 2.04 (m, 2 H) 2.43 (br.s., 3 H) 2.45 - 2.50 (m, 4 H) 2.56 (q, J =7.57 Hz, 4 H) 2.60 - 2.65 (m, 2 H) 3.03 (t, J =7.08 Hz, 3 H) 3.83 - 3.92 (m, 1 H) 3.95 (s, 3 H) 4.22 (s, 3 H) 7.07 - 7.16 (m, 2 H) 7.17 - 7.23 (m, 1 H) 7.51 - 7.61 (m, 2 H) 8.22 (br. s., 1 H) 8.24 (d, J =8.30 Hz, 1 H) 8.31 (s, 1 H) 8.48 (s, 1 H) 9.51 (s, 1 H)

MS calc: 637.3609; MS found: 637.3586

According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

N-(2,6-diethylphenyl)-9-[(2-methoxy-4-[(4-(pyrrolidin-1-yl)piperidin-1-yl]carbonyl)phenyl]amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (36)

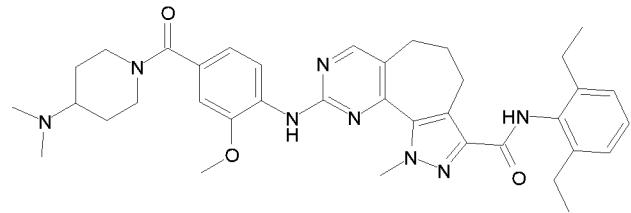


¹H NMR (401 MHz, DMSO-d6) δ ppm 1.12 (t, J =7.57 Hz, 6 H) 1.47 - 1.66 (m, 2 H) 1.77 - 1.92 (m, 2 H) 1.93 - 2.06 (m, 4 H) 2.06 - 2.14 (m, 2 H) 2.55 (q, J = 7.57 Hz, 4 H) 2.59- 2.66 (m, 2 H) 3.03 (t, J =7.08 Hz, 2 H) 3.06 - 3.17 (m, 2

20 H) 3.26 - 3.31 (m, 4 H) 3.38 - 3.47 (m, 1 H) 3.48 - 3.57 (m, 2 H) 3.91 (s, 3 H) 4.21 (s, 3 H) 7.00 - 7.09 (m, 2 H) 7.10 - 7.16 (m, 2 H) 7.17 - 7.26 (m, 1 H) 8.22 (d, J =8.06 Hz, 1 H) 8.33 (s, 1 H) 8.46 (s, 1 H) 9.50 (s, 1 H) 9.65 (br. s., 1 H)

MS calc: 677.3922; MS found: 677.3918

N-(2,6-diethylphenyl)-9-[(4-[(4-(dimethylamino)piperidin-1-yl]carbonyl)-2-methoxyphenyl]amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (37)

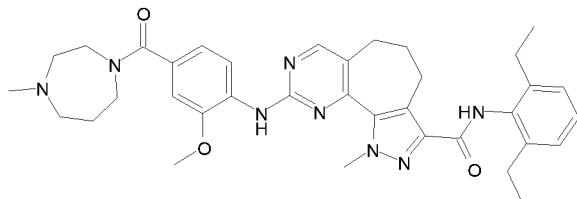


¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J = 7.57 hz, 6 H) 1.29 - 1.42 (m, 2 H) 1.71 - 1.85 (m, 2 H) 1.92 - 2.02 (m, 2 H) 2.19 (s, 6 H) 2.31 - 2.41 (m, 1 H) 2.55 (q, J =7.57 Hz, 4 H) 2.59 - 2.65 (m, 2 H) 2.94 - 2.96 (m, 2 H) 3.02 (t,

30 J =7.08 Hz, 2 H) 3.14 - 3.19 (m, 2 H) 3.90 (s, 3 H) 4.19 (s, 3 H) 7.03 (dd, J =8.18, 1.71 Hz, 1 H) 7.07 (d, J =1.71 Hz, 1 H) 7.10 - 7.16 (m, 2 H) 7.18 - 7.24 (m, 1 H) 8.15 (d, J =8.18 Hz, 1 H) 8.30 (s, 1 H) 8.45 (s, 1 H) 9.52 (s, 1 H)

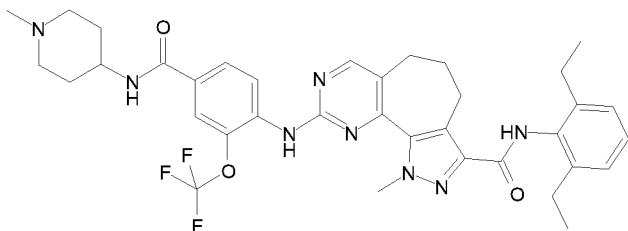
MS calc: 651.3766; MS found: 651.3734

***N*-(2,6-diethylphenyl)-9-{[2-methoxy-4-[(4-methyl-1,4-diazepan-1-yl)carbonyl]phenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (38)**



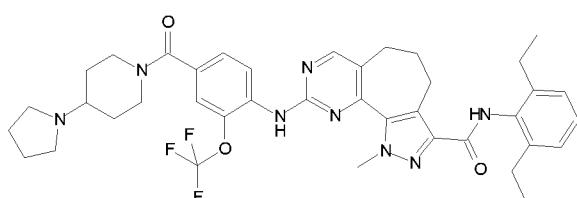
5 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J = 7.57 Hz, 6 H) 1.71 - 1.90 (m, 2 H) 1.92 - 2.03 (m, 2 H) 2.21 - 2.34 (m, 2 H) 2.49 - 2.54 (m, 5 H) 2.55 (q, J = 7.57 Hz, 4 H) 2.59 - 2.66 (m, 2 H) 3.02 (t, J=7.08 Hz, 2 H) 3.40 - 3.54 (m, 2 H) 3.56 - 3.68 (m, 2 H) 3.89 (s, 3 H) 4.18 (s, 3 H) 7.02 (dd, J=8.18, 1.53 Hz, 1 H) 7.06 (d, J=1.53 Hz, 1 H) 7.10 - 7.15 (m, 2 H) 7.18 - 7.24 (m, 1 H) 8.14 (d, J=8.18 Hz, 1 H) 8.29 (s, 1 H) 8.45 (s, 1 H) 9.52 (s, 1 H)
 MS calc: 637.3609; MS found: 637.3597

10 ***N*-(2,6-diethylphenyl)-1-methyl-9-{[4-[(1-methylpiperidin-4-yl)carbamoyl]-2-(trifluoromethoxy)phenyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (40)**



15 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J = 7.57 Hz, 6 H) 1.55 - 1.71 (m, 2 H) 1.76 - 1.88 (m, 2 H) 1.92 - 2.02 (m, 2 H) 2.05 - 2.20 (m, 2 H) 2.28 (br. s., 3 H) 2.55 (q, J = 7.57 Hz, 4 H) 2.61 - 2.66 (m, 2 H) 2.83 - 2.97 (m, 2 H) 3.04 (t, J=7.02 Hz, 2 H) 3.73 - 3.84 (m, 1 H) 4.13 (s, 3 H) 7.07 - 7.16 (m, 2 H) 7.16 - 7.25 (m, 1 H) 7.87 (d, J = 1.95 Hz, 1 H) 7.90 (dd, J=8.54, 1.95 Hz, 1 H) 8.10 (d, J=8.54 Hz, 1 H) 8.33 (d, J=7.69 Hz, 1 H) 8.46 (s, 1 H) 9.31 (s, 1 H) 9.49 (s, 1 H)
 20 MS calc: 691.3327; MS found: 691.3333

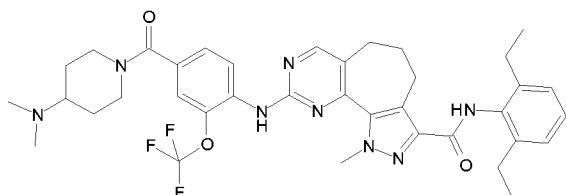
***N*-(2,6-diethylphenyl)-1-methyl-9-{[4-[(4-(pyrrolidin-1-yl)piperidin-1-yl)carbonyl]-2-(trifluoromethoxy)phenyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (41)**



25 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J=7.57 Hz, 6 H) 1.35 - 1.50 (m, 4 H) 1.62 - 1.78 (m, 4 H) 1.82 - 1.92 (m, 1 H) 1.92 - 2.03 (m, 2 H) 2.41 - 2.48 (4 H) 2.55 (q, J = 7.57 Hz, 4 H) 2.59 - 2.66 (m, 2 H) 3.03 (t, J=6.96 Hz, 2 H) 4.11 (s, 3 H) 7.06 - 7.14 (m, 2 H) 7.17 - 7.22 (m, 1 H) 7.37 - 7.47 (m, 2 H) 8.03 (d, J=8.30 Hz, 1 H) 8.44 (s, 1 H) 9.26 (s, 1 H) 9.49 (s, 1 H)

MS calc: 731.3640; MS found: 731.3639

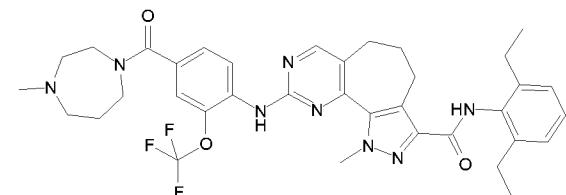
N-(2,6-diethylphenyl)-9-{{4-([4-(dimethylamino)piperidin-1-yl]carbonyl)-2-(trifluoromethoxy)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (42)



¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J=7.57 Hz, 6 H) 1.33 - 1.49 (m, 2 H) 1.71 - 1.90 (m, 2 H) 1.91 - 2.04 (m, 2 H) 2.25 (br. s., 6 H) 2.54 (q, J = 7.57 Hz, 4 H) 2.59 - 2.67 (m, 2 H) 2.79 - 2.99 (m, 2 H) 3.03 (t, J=7.02 Hz, 2 H) 3.55 - 3.87 (m, 2 H) 4.11 (s, 3 H) 4.30 -4.46 (m, 1H) 7.07 - 7.16 (m, 2 H) 7.16 - 7.26 (m, 1 H) 7.39 -7.46 (m, 2 H) 8.03 (d, J=8.18 Hz, 1 H) 8.44 (s, 1 H) 9.27 (s, 1 H) 9.50 (s, 1 H)

10 MS calc: 705.3483; MS found: 705.3480

N-(2,6-diethylphenyl)-1-methyl-9-{{4-[(4-methyl-1,4-diazepan-1-yl)carbonyl]-2-(trifluoromethoxy)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (43)

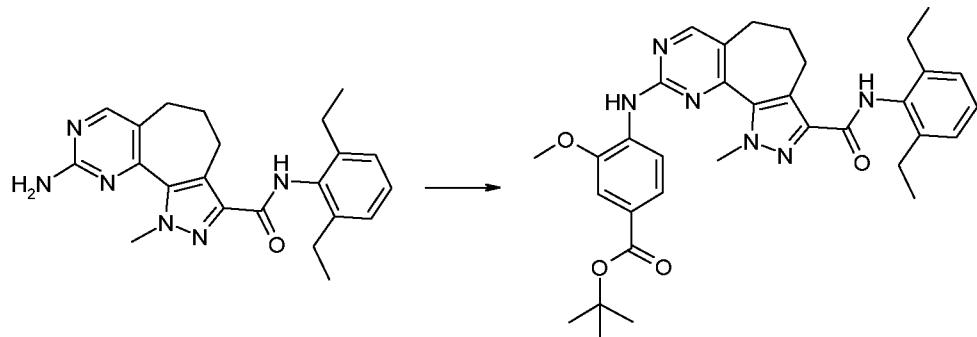


¹H NMR (401 MHz, DMSO-d6) δ ppm 1.11 (t, J=7.57 Hz, 6 H) 1.72 -1.92 (m, 2 H) 1.92 - 2.03 (m, 2 H) 2.23 - 2.39 (m, 4 H) 2.54 (q, J = 7.57 Hz, 4 H) 2.60 - 2.65 (m, 2 H) 2.69 (s, 3 H) 3.03 (t, J=7.08 Hz, 2 H) 3.39 - 3.53 (m, 2 H) 3.55 - 3.50 (m, 2 H) 4.10 (s, 3 H) 7.04 - 7.16 (m, 2 H) 7.16 - 7.24 (m, 1 H) 7.38 - 7.48 (m, 2 H) 8.02 (d, J=8.30 Hz, 1 H) 8.44 (s, 1 H) 9.25 (s, 1 H) 9.50 (s, 1 H)

20 MS calc: 691.3327; MS found: 691.3337

Example 15 (conv. 17)

tert-butyl 4-({3-[(2,6-diethylphenyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl}amino)-3-methoxybenzoate



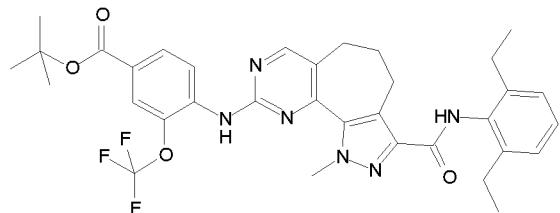
To a solution of 9-amino-N-(2,6-diethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (0.375 mg, 0.96 mmol) in dioxane (10 mL), tert-butyl 4-iodo-3-methoxybenzoate (0.320 mg, 0.96 mmol) and Cs₂CO₃ (0.470 g, 1.44 mmol) were added and the flask was evacuated and backfilled with argon. Pd₂(dba)₃ (0.088 g, 0.096 mmol) and Xantphos (0.110 g, 0.192 mmol) were then charged and the mixture was 5 refluxed under argon for 4 h. After cooling to room temperature, the reaction mixture was concentrated, suspended in water (50 mL) and extracted with AcOEt. The organic phase was anidified on Na₂SO₄, filtered and evaporated to dryness, the crude solid was purified by flash chromatography on silica gel (eluent: hexane/AcOEt 8/2) to afford 0.480 g (84% yield) of the title compound.

10 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.12 (t, J = 7.57 Hz, 6 H) 1.56 (s, 9 H) 1.93-2.04 (m, 2 H) 2.56 (q, J = 7.57 Hz, 4 H) 2.60 - 2.66 (m, 2 H) 3.03 (t, J = 7.08 Hz, 2 H) 3.95 (s, 3 H) 4.23 (s, 3 H) 7.05 - 7.18 (m, 2 H) 7.17 - 7.29 (m, 1 H) 7.50 (d, J = 1.77 Hz, 1 H) 7.60 (dd, J = 8.48, 1.77 Hz, 1 H) 8.37 (s, 1 H) 8.38 (d, J = 8.48 Hz, 1 H) 8.51 (s, 1 H) 9.53 (s, 1 H)

MS calc: 597.3184; MS found: 597.3180

15 According to this same methodology, but employing suitable substituted derivatives, the following compound was prepared:

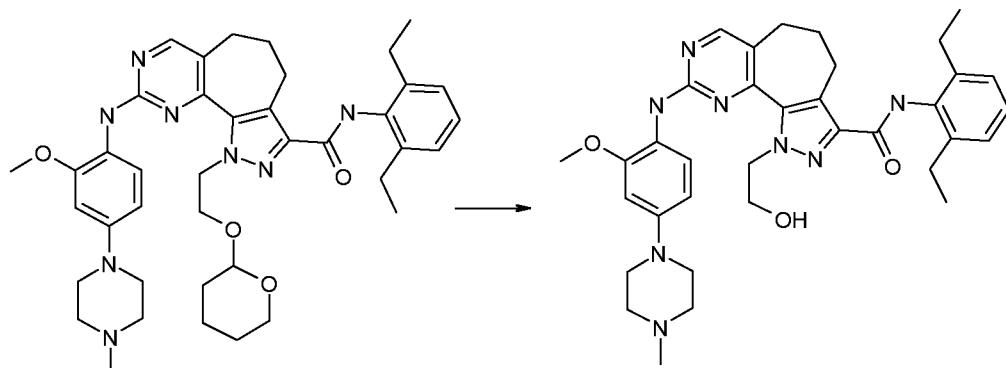
tert-butyl 4-({3-[(2,6-diethylphenyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl}amino)-3-(trifluoromethoxy)benzoate



20 ¹H NMR (500 MHz, DMSO-d6) δ ppm 1.11 (t, J = 7.57 Hz, 6 H) 1.55 (s, 9 H) 1.93 - 2.05 (m, 2 H) 2.55 (q, J = 7.57 Hz, 4 H) 2.61 - 2.68 (m, 3 H) 3.04 (t, J = 7.00 Hz, 2 H) 4.16 (s, 3 H) 7.10 - 7.14 (m, 2 H) 7.17 - 7.29 (m, 1 H) 7.81 (d, J = 1.92 Hz, 1 H) 7.93 (dd, J = 8.51, 1.92 Hz, 1 H) 8.27 (d, J = 8.51 Hz, 1 H) 8.50 (s, 1 H) 9.48 (s, 1 H) 9.55 (s, 1 H)
MS calc: 651.2901; MS found: 651.2905

Example 16

25 **N-(2,6-diethylphenyl)-1-(2-hydroxyethyl)-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide hydrochloride (60)**

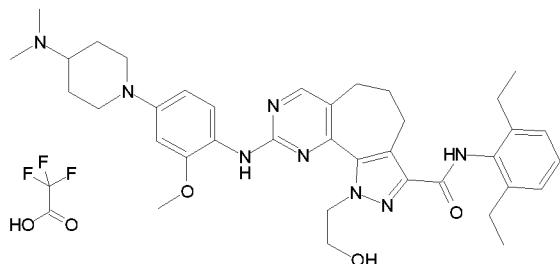


To a solution of *N*-(2,6-diethylphenyl)-9-[[2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino]-1-[2-(tetrahydro-2H-pyran-2-yloxy)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (0.040 g, 0.056 mmol) in MeOH (0.6 mL), 4M HCl in dioxane (0.010 mL) was added. The mixture was stirred at room temperature for 1 h. The organic solvent was evaporated to dryness to give the title compound in quantitative yield.

5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.12 (t, J =7.57 Hz, 6 H) 1.98 (quin, J =7.08 Hz, 2 H) 2.51 - 2.61 (m, 6H) 2.84 (d, J =4.64 Hz, 3 H) 2.95 (t, J =7.08 Hz, 2 H) 3.00 - 3.10 (m, 2 H) 3.10 - 3.23 (m, 1 H) 3.47 - 3.55 (m, 4H) 3.64 - 3.74 (m, 2 H) 3.77 - 3.89 (m, 4 H) 4.64 (t, J =5.55 Hz, 2 H) 6.59 (dd, J =8.67, 2.50 Hz, 1 H) 6.73 (d, J =2.50 Hz, 1 H) 7.08 - 7.16 (m, 2 H) 7.17 - 7.25 (m, 1 H) 7.64 (d, J =8.67 Hz, 1 H) 8.23 - 8.43 (m, 2 H) 9.48 (s, 1 H) 10.44 (br. s., 1 H)
MS calc: 625.3609; MS found: 625.3621

10 According to this same methodology, but employing suitable substituted derivatives, the following compound was prepared:

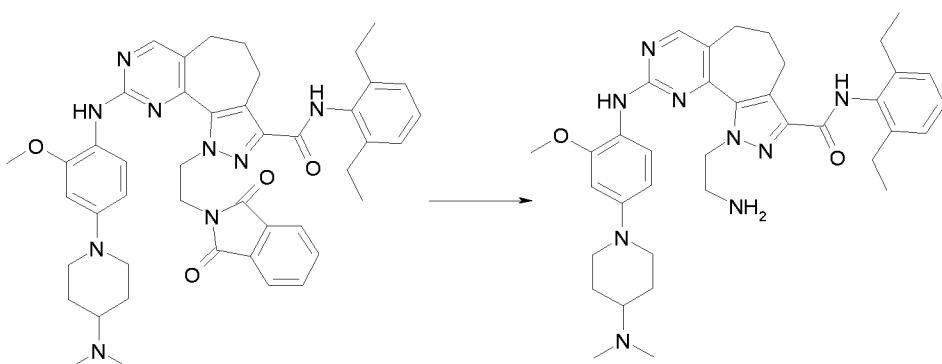
***N*-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1-(2-hydroxyethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (71)**



^1H NMR (401 MHz, DMSO-d6) δ ppm 1.12 (t, J =7.57 Hz, 6 H) 1.64 - 1.78 (m, 1H) 1.78 - 1.91 (m, 1H) 1.90 - 2.03 (m, 2H) 2.03 - 2.11 (m, 1H) 2.14 - 2.24 (m, 1H) 2.50 - 2.54 (m, 2H) 2.56 (q, J =7.57 Hz, 4 H) 2.66 - 2.77 (m, 2H) 2.80 (d, J =4.88 Hz, 6 H) 2.94 (t, J =7.14 Hz, 2 H) 3.66 - 3.71 (m, 2 H) 3.82 (d, J =1.59 Hz, 3 H) 3.84 - 3.93 (m, 4 H) 4.61 - 4.67 (m, 2 H) 6.57 (dd, J =8.79, 2.50 Hz, 1 H) 6.69 (d, J =2.50 Hz, 1 H) 7.11 - 7.15 (m, 2 H) 7.18 - 7.25 (m, 1 H) 7.61 (d, J =8.79 Hz, 1 H) 8.14 (s, 1 H) 8.33 (s, 1 H) 9.41 - 9.58 (m, 2 H)
MS calc: 653.3922; MS found: 653.3915

Example 17

1-(2-aminoethyl)-*N*-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide bis(trifluoroacetate) (70)



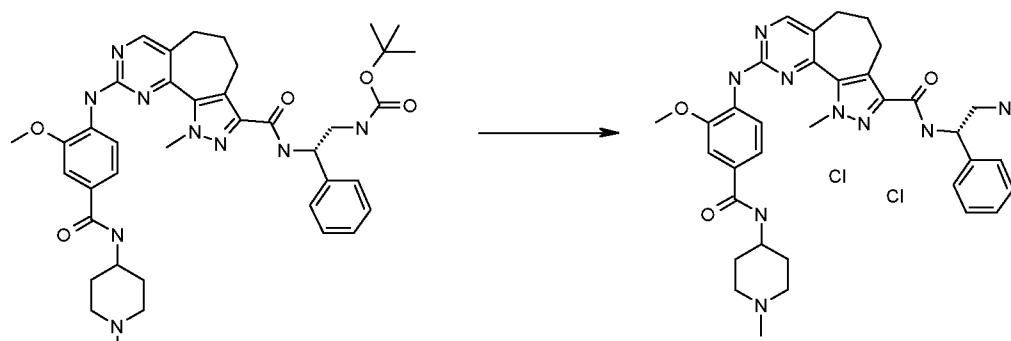
To a solution of *N*-(2,6-diethylphenyl)-9-({4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-1-[2-(1,3-dioxo-1,3-dihydro-2*H*-isoindol-2-yl)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (50 mg, 0.06 mmol) in MeOH (1 mL) was added hydrazine hydrate (0.6 mol) and the reaction mixture was refluxed overnight. The solvent was evaporated under vacuum and the crude material purified by prep-HPLC to obtain 52 mg of the title compound in quantitative yield.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.10 (t, *J*=7.57 Hz, 6 H) 1.61 - 1.76 (m, 2 H) 1.87 - 1.97 (m, 2 H) 2.00 - 2.11 (m, 2 H) 2.49 - 2.53 (m, 2H) 2.55 (q, *J*=7.57 Hz, 4 H) 2.63 - 2.73 (m, 2 H) 2.77 (d, *J*=4.88 Hz, 6 H) 3.00 (t, *J*=6.96 Hz, 2 H) 3.22 - 3.31 (m, 2H) 3.78 (s, 3H) 3.79 - 3.84 (m, 2 H) 4.75 - 4.83 (m, 2 H) 6.53 (dd, *J*=8.54, 2.50 Hz, 1 H) 6.66 (d, *J*=2.50 Hz, 1 H) 7.11 - 7.18 (m, 2 H) 7.18 - 7.29 (m, 1 H) 7.50 (d, *J*=8.54 Hz, 1 H) 7.82 - 7.93 (m, 3 H) 8.21 (s, 1 H) 8.29 (s, 1 H) 9.54 (s, 1 H) 9.59 (br. s., 1 H)

MS calc: 652.4082; MS found: 652.4075

Example 18

N-[(1*S*)-2-amino-1-phenylethyl]-9-({2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide dihydrochloride (5)

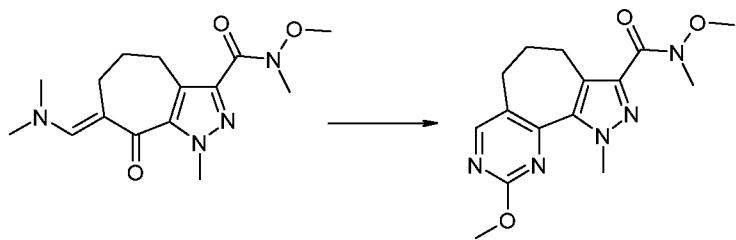


To a solution of tert-butyl [(2*S*)-2-({[9-({2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-3-yl]carbonyl}amino)-2-phenylethyl]carbamate (0.010 g, 0.014 mmol) in MeOH (0.2 mL) and THF (0.5 mL), 4M HCl in dioxane (0.2 mL) was added. The mixture was stirred at room temperature for 4 h. The organic solvent was evaporated to dryness to give the title compound in quantitative yield.

¹H NMR (500 MHz, DMSO-d6) δ ppm 1.80-2.05 (m, 6 H) 2.53-2.59 (m, 2H) 2.75 (s, 3H) 2.98-3.12 (m, 6H) 3.93 (s, 3 H) 3.98-4.06 (m, 1 H) 4.20 (s, 3 H) 5.30-5.38 (m, 1 H) 7.29 - 7.34 (m, 1 H) 7.37 - 7.41 (m, 2 H) 7.42 - 7.45 (m, 2 H) 7.58 - 7.55 (m, 2 H) 7.97 (br. s., 4 H) 8.18 (br. s., 1 H) 8.24 (d, *J*=9.06 Hz, 1 H) 8.35 (s, 1 H) 8.40 (d, *J*=7.69 Hz, 1 H) 8.48 (s, 1 H) 8.84 (d, *J*=8.79 Hz, 1 H) 9.71 (br. s., 1 H)

Example 19 (step. 14)

N,9-dimethoxy-*N*,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



To a solution of ethyl (7E)-7-[(dimethylamino)methylidene]-N-methoxy-N,1-dimethyl-8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxamide (1.62 g, 5.3 mmol) in CH₃CN (130 ml), O-methylisourea sulphate (5.22 g, 21.2 mmol) and K₂CO₃ (3 g, 22.2 mmol) were added. The reaction mixture was stirred at reflux for 16h, then it

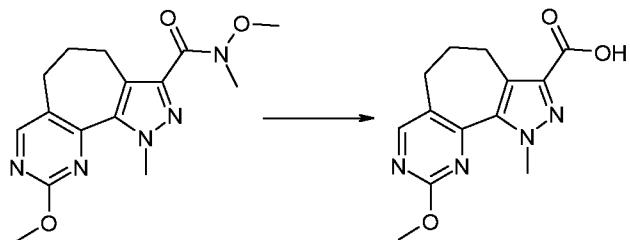
5 was filtered to remove salts and the solvent was evaporated. The residue was suspended in DCM and washed with water; the organic phase was dried on Na₂SO₄, filtered and concentrated. The crude was purified by flash-chromatography in silica gel (hexane/AcOEt: 1/1) to afford 1 g (62 % yield) of the title compound as a white solid.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.85 - 2.01 (m, 2 H) 2.63 - 2.70 (m, 2 H) 2.82 (t, J=7.02 Hz, 2 H) 3.71 (s, 3 H) 3.81 (s, 3 H) 3.97 (s, 3 H) 4.22 (s, 3 H) 7.36 (s, 1 H) 8.52 (s, 1 H)

10 MS calc: 318.1561; MS found: 318.1553

Example 20 (conv. 4)

9-methoxy-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid



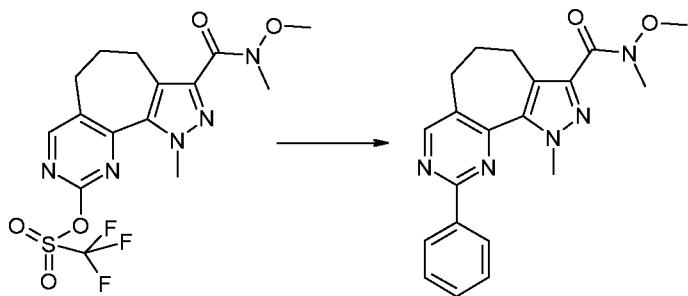
To a solution of N,9-dimethoxy-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (50 mg, 0.16 mmol) in MeOH (4 mL) sodium methoxide (1M in MeOH, 0.820 mL) was added and the 15 solution was refluxed overnight. The solvent was evaporated and the residue dissolved in water, acidified with 1N HCl, extracted with DCM and dried on Na₂SO₄ to give 43 mg of the title compound in quantitative yield.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.90 - 2.00 (m, 2 H) 2.63 - 2.69 (m, 2 H) 3.03 (t, J=6.96 Hz, 2 H) 3.96 (s, 3 H) 4.24 (s, 3 H) 8.52 (s, 1 H) 12.72 (br.s., 1 H)

20 MS calc: 275.1139; MS found: 275.1136

Example 21 (conv. 18)

N-methoxy-N,1-dimethyl-9-phenyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



A mixture of $\text{PdCl}_2(\text{dppf})$, complex with DCM (1:1) (24 mg, 0.002 mmol), Cs_2CO_3 (40 mg; 0.29 mmol), 3-[methoxy(methyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl trifluoromethanesulfonate (94 mg, 0.21 mmol), phenylboronic acid (34 mg; 0.28 mmol) in DME (7 mL) were charged

5 in a round-bottom flask flushed with argon. The flask was evacuated and backfilled with argon and the reaction mixture was heated at 85°C for 2 h.

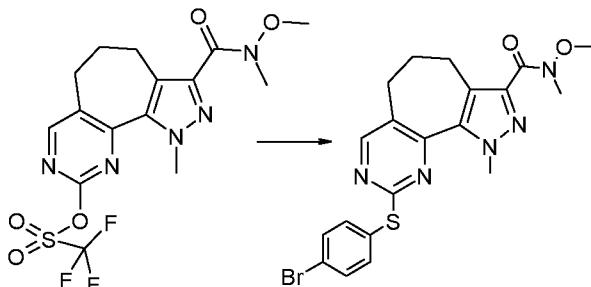
The crude was filtered and purified by flash chromatography on silica gel (hexane/AcOEt: 1/1) to afford 20 mg (31 % yield) of the title compound as a white solid.

10 ^1H NMR (401 MHz, DMSO-d_6) δ ppm 1.99 - 2.08 (m, 2 H) 2.74 - 2.80 (m, 2 H) 2.87 (t, $J=6.96$ Hz, 2 H) 3.30 (s, 3 H)

15 MS calc: 364.1768; MS found: 364.1757

Example 22 (conv. 19)

9-[(4-bromophenyl)sulfanyl]-N-methoxy-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



15 To a solution of 3-[methoxy(methyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl trifluoromethanesulfonate (70 mg, 0.16 mmol) in THF (3 mL), 4-bromothiophenol was added in microwave vial flushed under argon. The reaction mixture was stirred at 60°C for 48 h. The solvent was removed under reduced pressure, the crude was purified by preparative HPLC to give 2 mg (2% yield) of the title compound.

20 ^1H NMR (401 MHz, DMSO-d_6) δ ppm 1.87 - 2.00 (m, 2 H) 2.61 - 2.68 (m, 2 H) 2.80 (t, $J=7.02$ Hz, 2 H) 3.27 (s, 3 H)

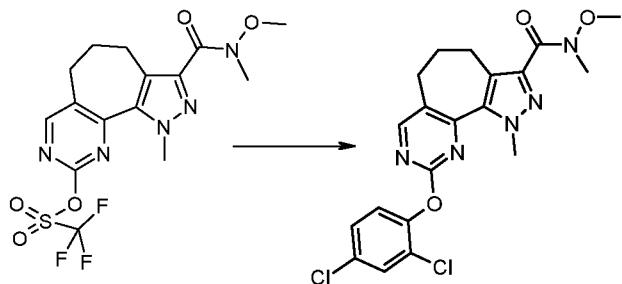
3.61 (s, 3 H) 3.68 (s, 3 H) 7.58 - 7.64 (m, 2 H) 7.69 - 7.73 (m, 2 H) 8.56 (s, 1 H)

MS calc: 474.0594; MS found: 474.0590

Example 23 (conv. 12 step 3)

9-(2,4-dichlorophenoxy)-N-methoxy-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

25

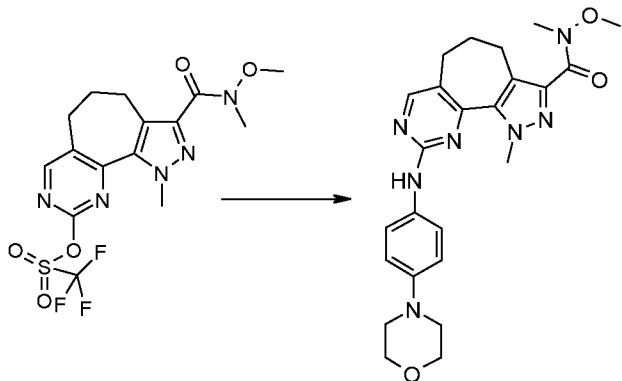


To a solution of 3-[methoxy(methyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl trifluoromethanesulfonate (73 mg, 0.17 mmol) in THF (3 mL), 2,4-dichlorophenol was added in a microwave vial flushed with argon. The reaction mixture was stirred at 60°C for 48 h. The solvent was removed under reduced pressure, the crude was purified by preparative HPLC to give 2 mg (2% yield) of the title compound.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.87 - 1.99 (m, 2 H) 2.70 - 2.75 (m, 2 H) 2.84 (t, J=6.84 Hz, 2 H) 3.27 (s, 3 H) 3.68 (s, 3 H) 3.74 (s, 3 H) 7.50 - 7.53 (m, 1 H) 7.53 - 7.57 (m, 1 H) 7.82 (d, J=2.20 Hz, 1 H) 8.62 (s, 1 H)
MS calc: 448.0938; MS found: 448.0917

Example 24 (conv. 13 step 3)

¹⁰ **N-methoxy-N,1-dimethyl-9-[(4-(morpholin-4-yl)phenyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide**



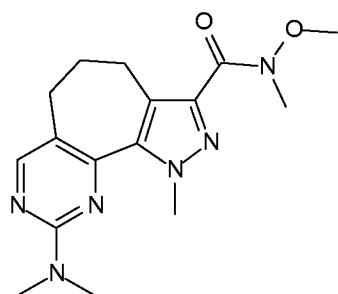
A mixture of Pd(OAc)₂ (2 mg, 0.009 mmol), Xantphos (11 mg, 0.019 mmol), 3-[methoxy(methyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl trifluoromethanesulfonate (40 mg, 0.09 mmol), ¹⁵ K₂CO₃ (248 mg, 1.8 mmol), 4-Morpholin-4-yl-phenylamine (21 mg, 0.12 mmol) in dioxane (3 mL) were charged in a round-bottom flask flushed with argon. The flask was evacuated and backfilled with argon and the reaction mixture was heated at 80°C for 48 h. The reaction mixture was then allowed to cool to room temperature and concentrated. The crude solid was purified by RP flash chromatography to afford 13 mg (30% yield) of the title compound.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.88 - 2.02 (m, 2 H) 2.52 - 2.59 (m, 2 H) 2.75 (t, J = 7.08 Hz, 2 H) 3.04 - 3.14 (m, 4 H) 3.30 (s, 3 H) 3.71 (s, 3 H) 3.73 - 3.80 (m, 4 H) 4.14 (s, 3 H) 6.93 - 7.03 (m, 2 H) 7.53 - 7.52 (m, 2 H) 8.36 (s, 1 H) 9.34 (s, 1 H)

MS calc: 464.2405; MS found: 464.2388

According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

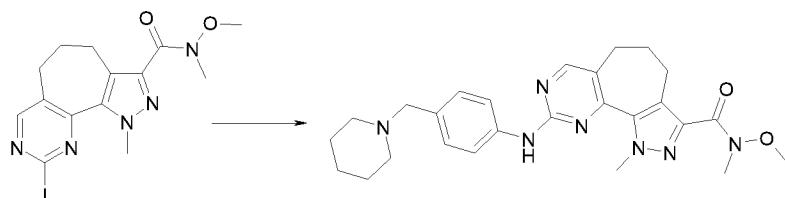
9-(dimethylamino)-N-methoxy-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide



5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.87 - 1.96 (m, 2 H) 2.50 - 2.53 (m, 2 H) 2.75 (t, J =7.02 Hz, 2 H) 3.15 (s, 6 H) 3.28 (m, 3 H) 3.07 (s, 3 H) 4.19 (s, 3 H) 8.27 (s, 1 H)
 MS calc: 331.1877; MS found: 331.1887

Example 25 (conv. 8 step 2)

10 **N-methoxy-N,1-dimethyl-9-[(4-(piperidin-1-ylmethyl)phenyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate**



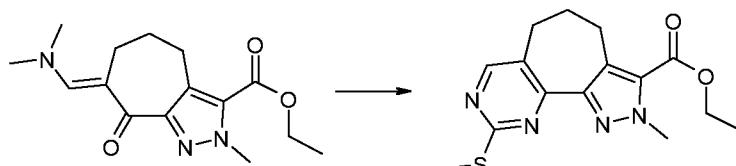
15 A mixture of $\text{Pd}(\text{OAc})_2$ (1.5 mg, 0.007 mmol), Xantphos (8 mg, 0.014 mmol), Cs_2CO_3 (93 mg, 2.9 mmol), 9-iodo-N-methoxy-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (24 mg, 0.06 mmol), 4-piperidin-1-yl-methylaniline (14 mg, 0.075 mmol) in DME (3 mL) were charged in a round-bottomed flask flushed with argon. The flask was evacuated and backfilled with argon and the reaction mixture was heated at 85°C for 3 h.

The crude was filtered and purified by RP flash chromatography to afford 8 mg (31 % yield) of the title compound.

20 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.28 - 1.44 (m, 1 H) 1.53 - 1.72 (m, 3 H) 1.77 - 1.89 (m, 2 H) 1.92 - 2.04 (m, 2 H) 2.55 - 2.61 (m, 2 H) 2.76 (t, J =6.96 Hz, 2 H) 2.79 - 2.94 (m, 2 H) 3.34 - 3.39 (m, 2 H) 3.71 (s, 3 H) 4.12 - 4.24 (m, 5 H) 7.36 - 7.46 (m, 2 H) 7.78 - 7.86 (m, 2 H) 8.46 (s, 1 H) 9.16 (br. s., 1 H) 9.77 (s, 1 H)
 MS calc: 476.2769; MS found: 476.2779

Example 26 (st. 13)

25 **Ethyl 2-methyl-9-(methylsulfanyl)-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate**



To a solution of ethyl (7E)-7-[(dimethylamino)methylidene]-2-methyl-8-oxo-2,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylate (621 mg, 2.13 mmol) in EtOH (18 mL) S-methylisothiourea sulfate

(593 mg, 2.13 mmol) was added. The mixture was stirred at 80°C for 72 h, then filtered to remove salts; the crude was purified by flash chromatography on silica gel (hexane/AcOEt: 7/3) to afford 584 mg (87% yield) of the title compound.

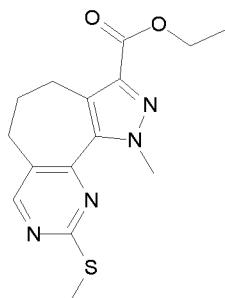
¹H NMR (401 MHz, DMSO-d6) δ ppm 1.35 (t, J=7.08 Hz, 3 H) 1.80 - 2.02 (m, 2 H) 2.54 (s, 3 H) 2.65 - 2.87 (m, 2 H)

5 3.04 (t, J=6.53 Hz, 2 H) 4.17 (s, 3 H) 4.35 (q, J=7.08 Hz, 2 H) 8.48 (s, 1 H)

MS calc: 319.1223; MS found: 319.1224

According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

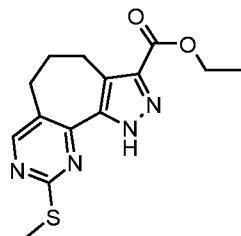
ethyl 1-methyl-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate (87)



15 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.31 (t, J=7.08 Hz, 3 H) 1.90 - 2.04 (m, 2 H) 2.57 (s, 3 H) 2.62 - 2.69 (m, 2 H) 3.02 (t, J=7.02 Hz, 2 H) 4.21 (s, 3 H) 4.29 (q, J=7.08 Hz, 2 H) 8.57 (s, 1 H)

MS calc: 319.1223; MS found: 319.1229

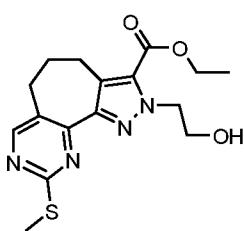
ethyl 9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate



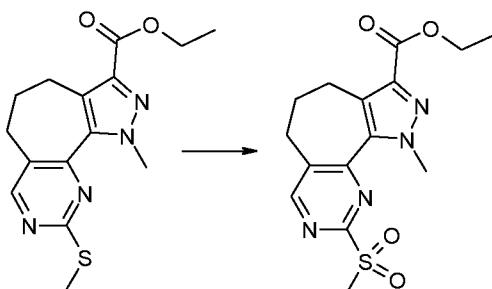
20 **ethyl 1-(2-hydroxyethyl)-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate**



ethyl 2-(2-hydroxyethyl)-9-(methylsulfanyl)-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

**Example 27 (conv. 10 step 1)**

Ethyl 2-methyl-9-(methylsulfonyl)-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate



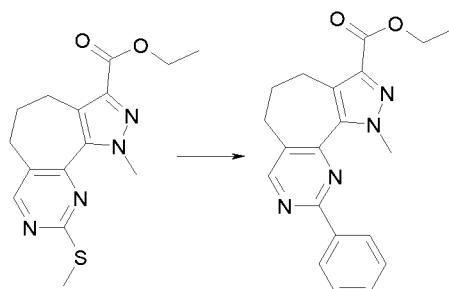
5 To a solution of ethyl 2-methyl-9-(methylsulfonyl)-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate (100 mg, 0.31 mmol) in DMF (15 mL), oxone (580 mg, 0.94 mmol) was added. The mixture was stirred at room temperature overnight then water and AcOEt was added and the layers separated. The organic phase was finally dried over Na_2SO_4 and evaporated. The residue was triturated with Et_2O and collected by filtration to give 105 mg (97% yield) of the title compound.

10 ^1H NMR (401 MHz, DMSO- d_6) δ ppm 1.36 (t, $J=7.08$ Hz, 3 H) 1.85 - 2.06 (m, 2 H) 2.90 - 2.96 (m, 2 H) 3.11 (t, $J=6.41$ Hz, 2 H) 3.41 (s, 3 H) 4.22 (s, 3 H) 4.36 (q, $J=7.08$ Hz, 2 H) 8.88 (s, 1 H)

MS calc: 351.1122; MS found: 351.1129

Example 28 (conv. 20)

15 **Ethyl 2-methyl-9-(phenylamino)-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate**



20 A mixture of $\text{Pd}(\text{PPh}_3)_4$ (11 mg, 0.01 mmol), CuTC (51 mg, 0.28 mmol), ethyl 2-methyl-9-(methylsulfonyl)-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate (30 mg, 0.09 mmol), phenylboronic acid (23 mg, 0.19 mmol) in THF (1 mL) were charged in a microwave vial flushed with argon. The vial was evacuated and backfilled with argon and the reaction mixture was heated under microwaves at 130°C for 1 h.

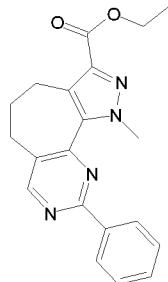
The crude was filtered and purified by RP flash chromatography to afford 20 mg (65 % yield) of the title compound.

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.35 (t, J=7.14 Hz, 3 H) 1.88 - 2.02 (m, 2 H) 2.64 - 2.73 (m, 2 H) 3.05 (t, J=6.59 Hz, 2 H) 4.18 (s, 3 H) 4.36 (q, J=7.14 Hz, 2 H) 6.85 - 6.96 (m, 1 H) 7.19 - 7.32 (m, 2 H) 7.85 - 7.96 (m, 2 H) 8.33 (s, 1 H) 9.57 (s, 1 H)

MS calc: 364.1768; MS found: 364.1781

5 According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

ethyl 1-methyl-9-phenyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate (88)

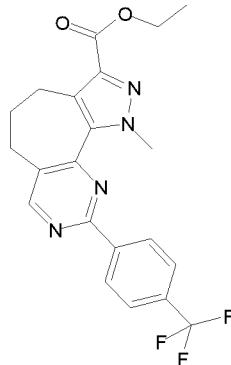


10

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.32 (t, J=7.08 Hz, 3 H) 1.92 - 2.10 (m, 2 H) 2.71 - 2.81 (m, 2 H) 3.08 (t, J=6.96 Hz, 2 H) 4.31 (q, J=7.08 Hz, 2 H) 4.36 (s, 3 H) 7.51 - 7.66 (m, 3 H) 8.32 - 8.46 (m, 2 H) 8.84 (s, 1 H)

MS calc: 349.1659; MS found: 349.1662

15 **ethyl 1-methyl-9-[4-(trifluoromethyl)phenyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate (89)**

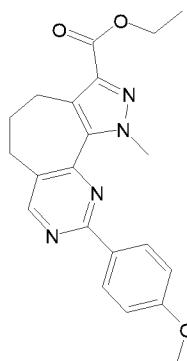


20

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.32 (t, J=7.14 Hz, 3 H) 1.99 - 2.09 (m, 2 H) 2.76 - 2.83 (m, 2 H) 3.09 (t, J=6.96 Hz, 2 H) 4.31 (q, J=7.14 Hz, 2 H) 4.36 (s, 3 H) 7.89 - 7.96 (m, 2 H) 8.59 - 8.65 (m, 2 H) 8.90 (s, 1 H)

MS calc: 417.1533; MS found: 417.1525

25 **ethyl 9-(4-methoxyphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate (90)**

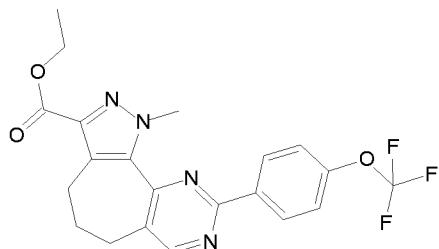


5

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.32 (t, J=7.08 Hz, 3 H) 1.96 - 2.07 (m, 2 H) 2.71 - 2.77 (m, 2 H) 3.07 (t, J=6.90 Hz, 2 H) 3.84 (s, 3 H) 4.30 (q, J=7.16 Hz, 2 H) 4.34 (s, 3 H) 7.06 - 7.13 (m, 2 H) 8.33 - 8.41 (m, 2 H) 8.77 (s, 1 H)

MS calc: 379.1765; MS found: 379.1759

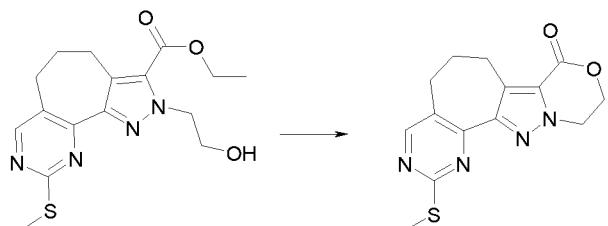
10 **ethyl 1-methyl-9-[4-(trifluoromethoxy)phenyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate (91)**



15 MS calc: 433.1482; MS found 433.1476

Example 29 (conv. 7a)

2-(methylsulfanyl)-6,7,10,11-tetrahydropyrimido[5",4":6',7']cyclohepta[1',2':3,4]pyrazolo[5,1-c][1,4]oxazin-8(5H)-one

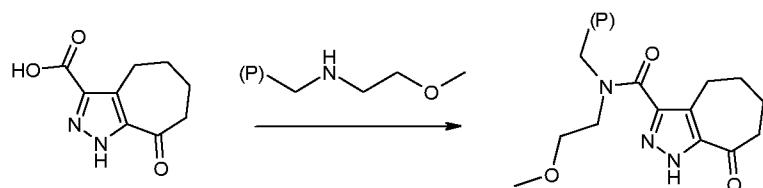


20 To a solution of ethyl 2-(2-hydroxyethyl)-9-(methylsulfanyl)-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate 34.8 mg (0.1 mmol) in THF (3 ml) was added p-toluenesulfonic acid 1.9 mg (0.01 mmol). The mixture was stirred at 60°C for 4 hours. Upon completion, the volatiles were removed in vacuo, the residue was purified by flash chromatography eluting with EtOAc/hexane 5/5 to afford 15 mg of the title compound (50% yield).

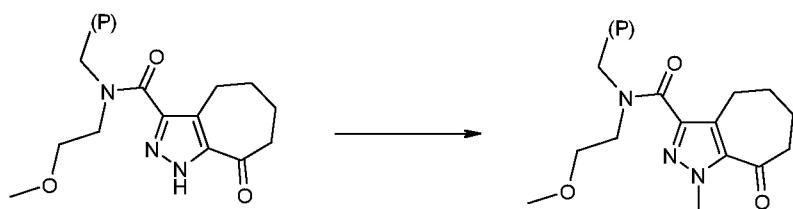
¹H NMR (401 MHz, DMSO-d6) δ ppm 1.90 - 2.03 (m, 2 H) 2.55 (s, 3 H) 2.76 - 2.83 (m, 2 H) 3.09 (t, J=6.47 Hz, 2 H)

25 4.6 (t, J = 5.86 Hz, 2 H) 4.77 (t, J = 8.86 Hz, 2 H) 8.51 (s, 1 H)

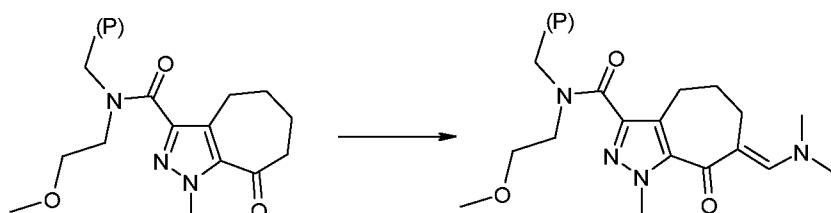
MS calc: 320.1176; MS found 320.1171

Preparation P1 (step L)

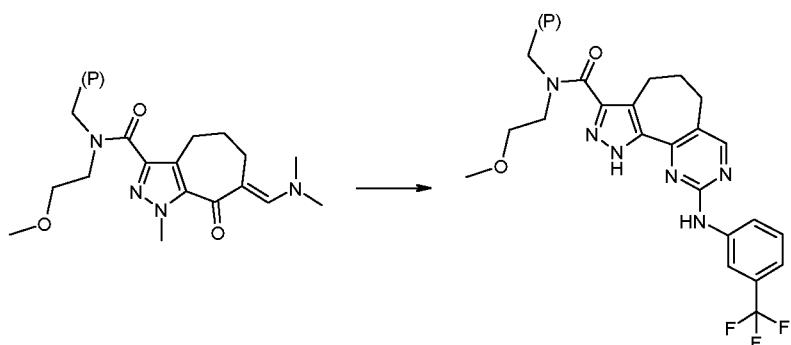
5 A suspension of 8-oxo-1,4,5,6,7,8-hexahydrocyclohepta[c]pyrazole-3-carboxylic acid (307 mg, 1.59 mmol) in dry DMF (5 mL) was treated with DIPEA (0.813 mL, 3.19 mmol) and TBTU (510 mg, 1.59 mmol). The mixture was added to resin (1.325 g, 1 eq, 0.80 mmol/g) swelling in DMF (5 mL) and the suspension was stirred at room temperature for 36 h. The resin was washed with 3x [DMF(x1), MeOH(x1)], 3x [MeOH(x1), DCM(x1)] and with DCM(x3).

Preparation P2 (step M)

10 Methyl iodide (0.72 mL, 1.15 mmol) and Cs₂CO₃ (373 mg, 1.15 mmol) were added to resin (0.388 g, 0.29 mmol, 1 eq, 0.74 mmol/g) swelling in DMF (3.5 mL) and the suspension was stirred at room temperature for 48 h. The resin was washed with 3x [DMF(x1), MeOH(x1)], 3x [MeOH(x1), DCM(x1)] and with DCM(x3).

Preparation P3 (step N)

15 The resin was swelled in a mixture toluene/N,N-dimethylformamide diisopropyl acetal (20 mL 1:1) and the suspension was stirred at 70°C temperature for 72 h. The resin was washed with 3x [DMF(x1), MeOH(x1)], 3x [MeOH(x1), DCM(x1)] and with DCM(x3).

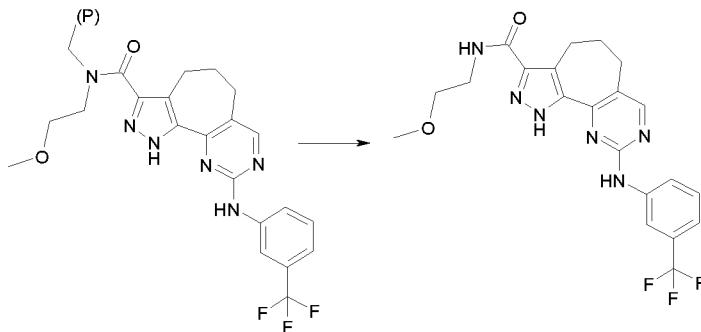
Preparation P4 (step O)

1-[3-(trifluoromethyl)phenyl]guanidine (0.72 mL, 1.15 mmol) was added to resin (0.397 mmol, 1 eq, 0.74 mmol/g) swelling in DMF (1.5 ml) and the suspension was stirred at 120°C for 72 h.

The resin was washed with 3x [DMF(x1), MeOH(x1)], 3x [MeOH(x1), DCM(x1)] and with DCM(x3).

Example 30 (step P)

5 ***N*-(2-methoxyethyl)-1-methyl-9-[[3-(trifluoromethyl)phenyl]amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (75)**



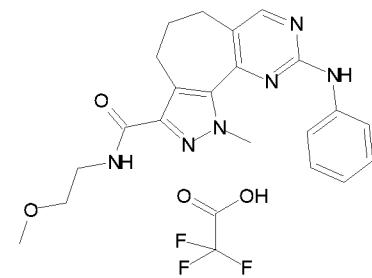
The resin was suspended in a solution of TFA/DCM 1:1 (2 ml) and shaken for 2 h at room temperature. The collected solution was dried under reduced pressure affording a crude which was purified by preparative HPLC.

10 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.89 - 2.07 (m, 2 H) 2.55 - 2.62 (m, 2 H) 3.02 (t, J =7.08 Hz, 2 H) 3.27 (s, 3 H) 3.37 - 3.50 (m, 4 H) 4.19 (s, 3 H) 7.28 (d, J =7.81 Hz, 1 H) 7.46 - 7.57 (m, 1 H) 7.92 - 8.02 (m, 2 H) 8.24 (s, 1 H) 8.50 (s, 1 H) 9.93 (s, 1 H)

MS calc: 461.1908; MS found: 461.1898.

15 According to this same methodology, but employing suitable substituted derivatives, the following compounds were prepared:

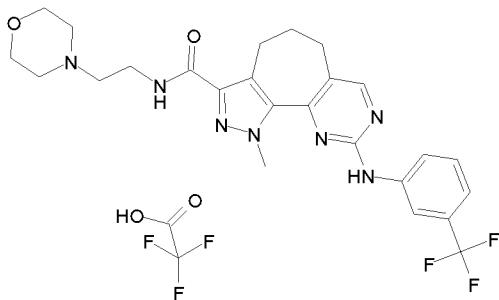
***N*-(2-methoxyethyl)-1-methyl-9-(phenylamino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (74)**



20 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.88 - 1.98 (m, 2 H) 2.50 - 2.56 (m, 2 H) 2.99 (t, J =7.02 Hz, 2 H) 3.24 (s, 3 H) 3.34 - 3.41 (m, 4 H) 4.15 (s, 3 H) 6.93 (t, J =7.32 Hz, 1 H) 7.24 - 7.30 (m, 2 H) 7.69 (d, J =7.69 Hz, 2 H) 7.91 (t, J =5.45 Hz, 1 H) 8.39 (s, 1 H) 9.51 (s, 1 H)

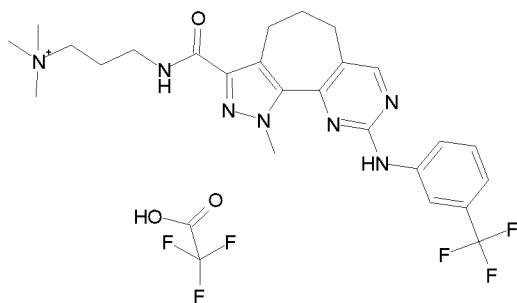
MS calc: 393.2034; MS found: 393.2031

25 **1-methyl-*N*-[2-(morpholin-4-yl)ethyl]-9-[[3-(trifluoromethyl)phenyl]amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (76)**



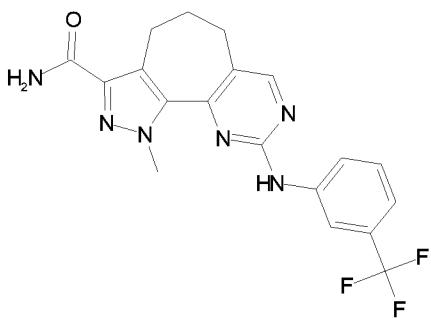
5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.89 - 2.05 (m, 2 H) 2.56 - 2.62 (m, 2 H) 3.04 (t, J =7.14 Hz, 2 H) 3.13 - 3.36 (m, 4 H) 3.46 - 3.76 (m, 6 H) 3.95 - 4.08 (m, 2 H) 4.20 (s, 3 H) 7.29 (d, J =7.95 Hz, 1 H) 7.54 (t, J =7.95 Hz, 1 H) 7.91 (d, J =7.95 Hz, 1 H) 8.27 (s, 1 H) 8.49 (t, J =6.10 Hz, 1 H) 8.52 (s, 1 H) 9.50 (br. s., 1 H) 9.96 (s, 1 H)
MS calc: 516.2330; MS found: 516.2320

10 ***N,N,N-trimethyl-3-[(1-methyl-9-{[3-(trifluoromethyl)phenyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-3-yl)carbonyl]amino}propan-1-aminium trifluoroacetate***



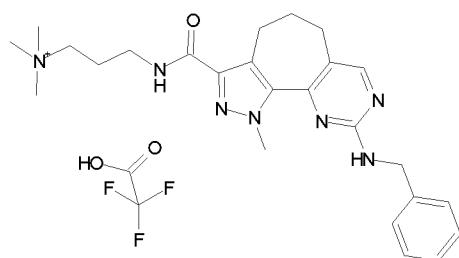
15 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.87 - 2.10 (m, 4 H) 2.56 - 2.61 (m, 2 H) 3.03 (t, J =7.08 Hz, 2 H) 3.05 (s, 9 H) 3.26 - 3.35 (m, 4 H) 4.19 (s, 3 H) 7.29 (d, J =8.00 Hz, 1 H) 7.53 (t, J =8.00 Hz, 1 H) 7.92 (d, J =8.00 Hz, 1 H) 8.27 (s, 1 H) 8.33 (t, J =5.92 Hz, 1 H) 8.51 (s, 1 H) 9.95 (s, 1 H)
MS calc: 502.2537; MS found: 502.2526

20 **1-methyl-9-{[3-(trifluoromethyl)phenyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (77)**



25 ^1H NMR (401 MHz, DMSO-d6) δ ppm 1.93 - 2.03 (m, 2 H) 2.55 - 2.61 (m, 2 H) 3.02 (t, J =7.08 Hz, 2 H) 4.18 (s, 3 H) 7.20 (br. s., 1 H) 7.28 (d, J =8.06 Hz, 1 H) 7.45 (br. s., 1 H) 7.53 (t, J =8.06 Hz, 1 H) 7.96 (d, J =8.06 Hz, 1 H) 8.24 (s, 1 H) 8.49 (s, 1 H) 9.92 (s, 1 H)
MS calc: 403.1489; MS found: 403.1480

3-({[9-(benzylamino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-3-yl]carbonyl}amino)-N,N,N-trimethylpropan-1-aminium trifluoroacetate (78)

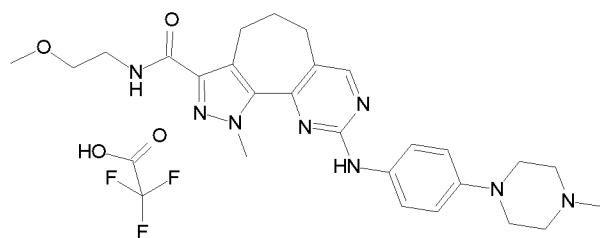


5

¹H NMR (401 MHz, DMSO-d6) δ ppm 1.84 - 2.00 (m, 4 H) 2.51 - 2.57 (m, 2 H) 2.99 (t, J = 7.08 Hz, 2 H) 3.04 (s, 9 H) 3.22 - 3.35 (m, 4 H) 3.90 - 4.06 (m, 3 H) 4.54 (d, J = 6.10 Hz, 2 H) 7.17 - 7.24 (m, 1 H) 7.26 - 7.36 (m, 4 H) 7.74 (br. s., 1 H) 8.23 (s, 1 H) 8.25 (t, J = 6.10 Hz, 2 H)

MS calc: 448.2819; MS found: 448.2807

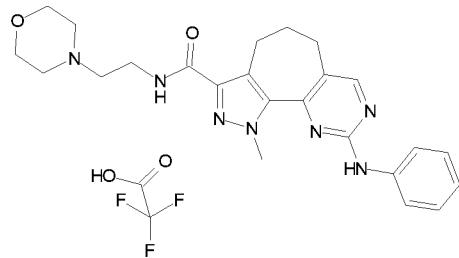
10 **N-(2-methoxyethyl)-1-methyl-9-{{[4-(4-methylpiperazin-1-yl)phenyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (80)}**



15 ¹H NMR (401 MHz, DMSO-d6) δ ppm 1.89 - 2.03 (m, 2 H) 2.51 - 2.57 (m, 2 H) 2.83 - 2.95 (m, 5 H) 3.01 (t, J=7.02 Hz, 2 H) 3.10 - 3.22 (m, 2 H) 3.27 (s, 3 H) 3.30 - 3.37 (m, 4 H) 3.48 - 3.63 (m, 2 H) 3.68 - 3.78 (m, 2 H) 4.16 (s, 3 H) 6.95 - 7.02 (m, 2 H) 7.55 - 7.64 (m, 2 H) 7.90 (t, J=5.49 Hz, 1 H) 8.36 (s, 1 H) 9.36 (s, 1 H) 9.55 (br. s., 1 H)

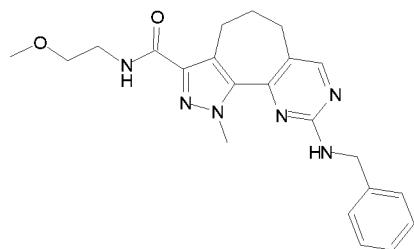
MS calc: 491.2878; MS found: 491.2875

20 **1-methyl-N-[2-(morpholin-4-yl)ethyl]-9-(phenylamino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (81)**



MS calc: 448.2455; MS found: 448.2444

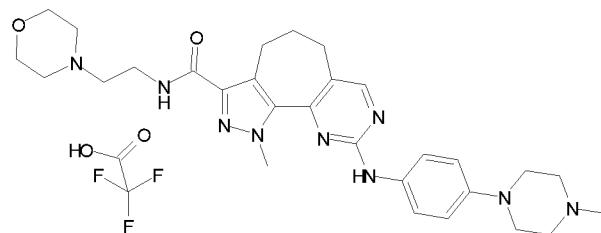
25 **9-(benzylamino)-N-(2-methoxyethyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide (82)**



1H NMR (401 MHz, DMSO-d6) δ ppm 1.84 - 1.99 (m, 2 H) 2.43 - 2.48 (m, 2 H) 2.98 (t, J = 7.08 Hz, 2 H) 3.26 (s, 3 H) 3.98 (br. s., 3 H) 4.51 - 4.57 (m, 2 H) 7.17 - 7.24 (m, 1 H) 7.26 - 7.37 (m, 4 H) 7.77 (br. s., 1 H) 7.89 (t, J=5.55 Hz, 1 H) 8.23 (s, 1 H)

5 MS calc: 407.2190; MS found: 407.2196

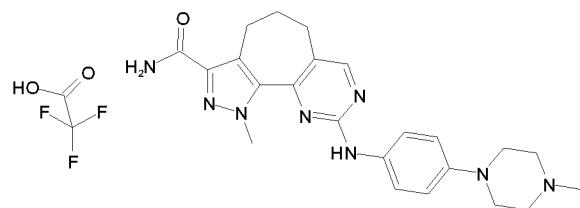
1-methyl-9-[(4-methylpiperazin-1-yl)phenyl]amino-N-[2-(morpholin-4-yl)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (83)



10

MS calc: 546.3299; MS found: 546.3306

1-methyl-9-[(4-methylpiperazin-1-yl)phenyl]amino-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (67)



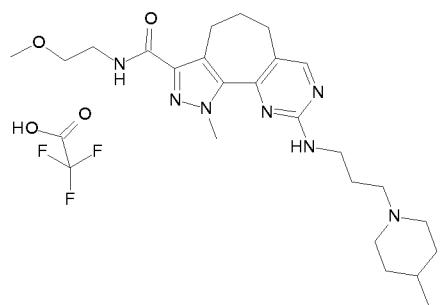
15

1H NMR (401 MHz, DMSO-d6) δ ppm 1.82 - 2.05 (m, 2 H) 2.52 - 2.57 (m, 2 H) 2.79 - 2.96 (m, 5 H) 3.01 (t, J=7.02 Hz, 3 H) 3.12 - 3.23 (m, 2 H) 3.48 - 3.61 (m, 2 H) 3.68 - 3.80 (m, 2 H) 4.15 (s, 3 H) 6.82 - 7.07 (m, 2 H) 7.20 (br. s., 1 H) 7.38 (br. s., 1 H) 7.53 - 7.64 (m, 2 H) 8.36 (s, 1 H) 9.35 (s, 1 H) 9.57 (br. s., 1 H)

20 MS calc: 433.2459; MS found: 433.2470

N-(2-methoxyethyl)-1-methyl-9-[(3-(4-methylpiperidin-1-yl)propyl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (85)

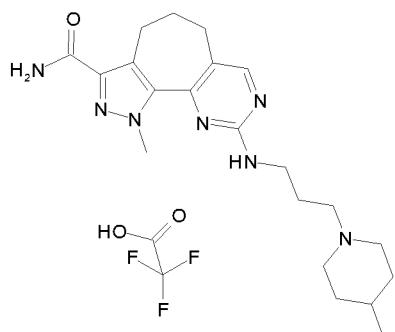
25



5 ^1H NMR (401 MHz, DMSO-d6) δ ppm 0.91 (d, $J=6.47$ Hz, 3 H) 1.19 - 1.37 (m, 2 H) 1.50 - 1.67 (m, 1 H) 1.67 - 1.86 (m, 2 H) 1.86 - 2.00 (m, 4 H) 2.48 - 2.51 (m, 2 H) 2.82 - 2.93 (m, 4 H) 3.00 (t, $J=7.08$ Hz, 2 H) 3.06 - 3.14 (m, 4 H) 3.27 (s, 3 H) 3.45 - 3.55 (m, 4 H) 4.20 (s, 3 H) 7.26 (t, $J=5.37$ Hz, 1 H) 7.89 (t, $J=5.37$ Hz, 1 H) 8.23 (s, 1 H) 8.93 (br. s., 1 H)

MS calc: 456.3081; MS found: 456.3080

10 **1-methyl-9-{[3-(4-methylpiperidin-1-yl)propyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate (86)**



15 ^1H NMR (401 MHz, DMSO-d6) δ ppm 0.91 (d, $J=6.47$ Hz, 3 H) 1.17 - 1.38 (m, 2 H) 1.48 - 1.68 (m, 1 H) 1.70 - 1.85 (m, 2 H) 1.85 - 1.99 (m, 2 H) 2.78 - 2.94 (m, 2 H) 3.00 (t, $J=7.08$ Hz, 2 H) 3.06 - 3.21 (m, 4 H) 4.19 (s, 3 H) 7.19 (br. s., 1 H) 7.25 (t, $J=5.49$ Hz, 1 H) 7.37 (br. s., 1 H) 8.23 (s, 1 H) 8.77 - 8.92 (m, 1 H)

MS calc: 398.2663; MS found: 398.2657

20 PHARMACOLOGY

The compounds of formula (I) are active as protein kinase inhibitors and are therefore useful, for instance, to restrict the unregulated proliferation of tumour cells.

In therapy, they may be used in the treatment of various tumours, such as those formerly defined, as well as in the treatment of other cell proliferative disorders such as benign prostate hyperplasia, familial adenomatous polyposis,

25 neurofibromatosis, psoriasis, vascular smooth cell proliferation associated with atherosclerosis, pulmonary fibrosis, arthritis, glomerulonephritis and post-surgical stenosis and restenosis.

The inhibiting activity of putative MPS1 inhibitors and the potency of selected compounds was determined through the assays below described.

The short forms and abbreviations used herein have the following meaning:

30 Ci Curie

DMSO dimethylsulfoxide

KDa	kiloDalton
microCi	microCurie
mg	milligram
microg	microgram
5 ng	nanogram
L	liter
mL	milliliter
microL	microliter
M	molar
10 mM	millimolar
microM	micromolar
nM	nanomolar
Et	ethyl

Cloning, expression and purification of recombinant MPS1 full length protein.

15 MPS1 full length (corresponding to residues 2-857 of the full length sequence, see Swiss-Prot accession number P33981) was PCR amplified from the full-length human MPS1 gene present in house as clone pGEX4t_MPS1.

Amplification was performed using the forward oligonucleotide: 5'ggggacaagtgtacaaaaaaggcaggctactggaaagtctgtccaggggccgaatccgaggattaaagtggcagag3' and the reverse oligonucleotide: 5'ggggaccatgtacaagaaagctgggtttatttttccctttttttcaaaagtctggaggatgaag3'].

20 Both the oligonucleotides are described in WO2009/156315 published on 30 December 2009.

For cloning purposes, the oligonucleotides included *attB* sites in order to obtain an *attB*-flanked PCR product suitable for cloning using the Gateway® technology (Invitrogen). Furthermore, for purification purposes, forward primer included a protease cleavage site. The resulting PCR product was cloned in the pDONR201 plasmid and then transferred in the baculovirus expression vector pVL1393GST (Invitrogen) Gateway®-modified. Cloning was 25 performed according to the protocols described in the Gateway® manual.

Baculoviruses were generated by cotransfected Sf9 insect cells with the expression vector and the viral DNA using the BaculoGold® transfection kit (Pharmingen). Viral supernatant was recovered after 5 days and subjected to 3 rounds of amplification to increase viral titer. Recombinant protein was produced by infecting High5 insect cells. After 72 hours of infection at 21°C, cells were recovered, pelleted and freezed at -80°C. For purification of recombinant 30 protein, pellet was thawed, resuspended in lysis buffer (PBS, NaCl 150 mM, Glycerol 10%, CHAPS 0.1 %, DTT 20 mM, protease and phosphatase inhibitors) and lysed by Gaulin. Lysate was cleared by centrifugation and loaded on a GST affinity column. After extensive wash, recombinant protein was cleaved by a specific protease and eluted by incubation.

To get a fully activated enzyme, the protein was then subjected to auto-phosphorylation in presence of ATP 1 mM at 35 25°C for 2 hours in kinase buffer (Hepes pH7.5 50 mM, MgCl₂ 2.5 mM, MnCl₂ 1 mM, DTT 1 mM, phosphatase inhibitors); ATP was then removed with a desalting column.

Biochemical assay for inhibitors of MPS1 kinase activity

The inhibitory activity of putative kinase inhibitors and the potency of selected compounds were determined using a trans-phosphorylation assay.

Specific peptide or protein substrates are trans-phosphorylated by their specific ser-thr or tyr kinase in the presence 5 of ATP traced with ^{33}P - γ -ATP, and in the presence of their own optimal buffer and cofactors.

At the end of the phosphorylation reaction, more than 98% unlabeled ATP and radioactive ATP is captured by an excess of the ion exchange dowex resin; the resin then settles down to the bottom of the reaction plate by gravity.

Supernatant is subsequently withdrawn and transferred into a counting plate, then evaluated by β -counting.

Reagents/assay conditions10 *i. Dowex resin preparation*

500 g of wet resin (SIGMA, custom prepared resin DOWEX 1x8 200-400 mesh, 2.5 Kg) are weighed out and diluted to 2 L in 150 mM sodium formate, pH 3.00.

The resin is allowed to settle down (some hours) and then the supernatant is discarded.

15 After three washes as above over a couple of days, the resin is allowed to settle and two volumes (wrt the resin volume) of 150 mM sodium formate buffer are added.

The pH is then measured and should be around 3.00.

The washed resin is stable for more than a week; the stock resin is kept at 4° C before use.

ii. Kinase Buffer (KB)

20 The buffer for MPS1 assay was composed of HEPES 50 mM, at pH 7.5, with 2.5 mM MgCl₂, 1 mM MnCl₂, 1 mM DTT, 3 microM Na₃VO₄, 2 mM β -glycerophosphate and 0.2 mg/mL BSA.

iii. Assay conditions

The assay was run with a final concentration MPS1 of 5 nM, in the presence of 15 microM ATP and 1.5 nM ^{33}P - γ -ATP; the substrate was P38- β -tide, used at 200 microM.

Robotized dowex assay

25 The test mix consisted of:

1) 3x Enzyme mix (done in Kinase Buffer 3X), 5 microL/well

2) 3x substrate and ATP mix (done in ddH₂O), together with ^{33}P - γ -ATP, 5 microL /well

3) 3x test compounds (diluted into ddH₂O – 3% DMSO) – 5 microL /well

See below for compound dilution and assay scheme

30 Compound dilution and assay scheme is defined below:

i. Dilution of compounds

Test compounds are received as a 1 mM solution in 100% DMSO, distributed into 96 or 384 well plates:

a) for percent inhibition studies (HTS), individual dilution plates at 1 mM are diluted at a 3X concentration (30 microM) in ddH₂O (3% DMSO = final concentration) using a Beckman NX automated pipetting platform. The same 35 instrument is used for distributing the diluted mother plates into the test plates.

b) for IC₅₀ determination (KSS platform), 100 µl of each compound at 1 mM in 100% DMSO are transferred from the original plate into the first column of another 96 well plate (A1 to G1); well H1 is left empty for the internal standard inhibitor, usually staurosporine.

An automated station for serial dilutions (Biomek FX, Beckman) is used for producing 1:3 dilutions in 100 % DMSO,

5 from line A1 to A10, and for all the seven compounds in the column. Moreover, 4-5 copies of daughter plates are prepared by reformatting 5 microL of this first set of 100% DMSO dilution plates into 384 deep well-plates: one copy of the daughter plates with the serial dilutions of test compounds will be thaw the day of the experiments, reconstituted at a 3X concentration with water and used in the IC₅₀ determination assays. In a standard experiment, the highest concentration (3X) of all compounds is 30 microM, while the lowest one is 1.5 nM.

10 Each 384 well-plate will contain reference wells (total enzyme activity vs. no enzymatic activity) for the Z' and signal to background evaluation.

ii. Assay scheme

384-well plates, V bottom (test plates) are prepared with 5 microL of the compound dilution (3X) and then placed onto a PlateTrak 12 robotized station (Perkin Elmer; the robot has one 384-tips pipetting head for starting the assay 15 plus one 96-tips head for dispensing the resin) together with one reservoir for the Enzyme mix (3X) and one for the ATP mix (3X).

At the start of the run, the robot aspirates 5 microL of ATP mix, makes an air gap inside the tips (2 microL) and aspirates 5 microL of MPS1 mix . The following dispensation into the plates allows the kinase reaction to start upon 3 cycles of mixing, done by the robot itself.

20 At this point, the correct concentration is restored for all reagents.

The robot incubates the plates for 60 minutes at room temperature, and then stops the reaction by pipetting 70 microL of dowex resin suspension into the reaction mix. Three cycles of mixing are done immediately after the addition of the resin.

The resin suspension is very dense; in order to avoid tip clogging, wide bore tips are used to dispense it.

25 Another mixing cycle is performed after all the plates are stopped, this time using normal tips: the plates are then allowed to rest for about one hour in order to maximize ATP capture. At this point, 22 microL of the supernatant are transferred into 384-Optiplates (Perkin-Elmer), with 50 microL of Microscint 40 (Perkin-Elmer); after 5 min of orbital shaking the plates are read on a Perkin-Elmer Top Count radioactivity counter.

iii. Data analysis

30 Data are analysed by an internally customized version of the SW package "Assay Explorer" that provides either % inhibition for primary assays or sigmoidal fittings of the ten-dilutions curves for IC₅₀ determination in the secondary assays hit confirmation routines.

In vitro cell proliferation assay

A2780 human ovarian cancer cells, MCF7 human breast cancer cells and MV-4-11 (biphenotypic B myelomonocytic

35 leukemia) cells (1250 cells/well) were seeded in white 384 well-plates in complete medium (RPMI 1640 or EMEM plus 10% Fetal bovine serum) and treated with compounds dissolved in 0.1% DMSO, 24h after seeding. The cells

were incubated at 37°C and 5 % CO₂ and after 72 hours the plates were processed using CellTiter-Glo assay (Promega) following the manufacturer's instruction.

CellTiter-Glo is a homogenous method based on the quantification of the ATP present, an indicator of metabolically active cells. ATP is quantified using a system based on luciferase and D-luciferin resulting into light generation. The 5 luminescent signal is proportional to the number of cells present in culture.

Briefly, 25 microL/well reagent solution were added to each well and after 5 minutes shaking microplates were read by Envision (PerkinElmer) luminometer. The luminescent signal was proportional to the number of cells present in culture.

Inhibitory activity was evaluated comparing treated versus control data using Assay Explorer (MDL) program. IC₅₀ 10 was calculated using sigmoidal interpolation curve.

Given the above inhibition assays, the compounds of formula (I) of the invention resulted to possess a good MPS1 inhibitory activity, typically with an IC₅₀ in the range between 0.001 and 5 microM.

Moreover, the compounds of formula (I) of the invention show good cellular proliferation inhibitory activity, typically with an IC₅₀ in the range of from 0.010 to 5 microM in A2780 cells.

15 **Biochemical assay for inhibitors of PIM-1 kinase activity**

The inhibitory activity of putative kinase inhibitors and the potency of selected compounds were determined using a trans-phosphorylation assay.

Specific peptide or protein substrates are trans-phosphorylated by their specific ser-thr or tyr kinase in the presence of ATP traced with ³³P-γ-ATP, and in the presence of their own optimal buffer and cofactors.

20 At the end of the phosphorylation reaction, more than 98% unlabeled ATP and radioactive ATP is captured by an excess of the ion exchange dowex resin; the resin then settles down to the bottom of the reaction plate by gravity.

Supernatant is subsequently withdrawn and transferred into a counting plate, then evaluated by β-counting.

Reagents/assay conditions

Dowex resin preparation

25 500 g of wet resin (SIGMA, custom prepared resin DOWEX 1x8 200-400 mesh, 2.5 Kg) are weighed out and diluted to 2 L in 150 mM sodium formate, pH 3.00.

The resin is allowed to settle down (some hours) and then the supernatant is discarded.

After three washes as above over a couple of days, the resin is allowed to settle and two volumes (wrt the resin volume) of 150 mM sodium formate buffer are added.

30 The pH is then measured and should be around 3.00.

The washed resin is stable for more than a week; the stock resin is kept at 4°C before use.

Kinase Buffer (KB)

The buffer for PIM-1 assay was composed of HEPES 50 mM, at pH 7.5, with 10 mM MgCl₂, 1 mM DTT, 3 microM NaVO₃, and 0.2 mg/mL BSA

35 Full-length human PIM-1 was expressed and purified as described in Bullock AN, et al., J. Biol. Chem. 2005, 280, 41675-82.

The enzyme showed a linear kinetic after a step of pre-activation by auto-phosphorylation in the following conditions:

1.7 microM PIM1 was incubated 1 hour RT at 28° C in the presence of 125 microM ATP

Assay conditions

ATP concentration: 200 microM

^{33}P - γ -ATP: 6 nM

5 Enzyme concentration : 1 nM

Substrate concentration Aktide (Chemical Abstract Service Registry Number 324029-01-8) : 25 microM

Robotized dowex assay

The test mix consisted of:

1) 3x Enzyme mix (done in Kinase Buffer 3X), 5 microL/well

10 2) 3x substrate and ATP mix (done in ddH₂O), together with ^{33}P - γ -ATP, 5 microL /well

3) 3x test compounds (diluted into ddH₂O – 3% DMSO) – 5 microL /well

See below for compound dilution and assay scheme

Dilution of compounds

For IC₅₀ determination, test compounds are received as a 1 mM solution in 100% DMSO and distributed into 96-well

15 plates: compounds are then plated into the first column of a new 96-well plate (A1 to G1), 100 microL/well.

An automated station (Biomek FX, Beckman) is used for serial dilutions, producing 1:3 dilutions in 100 % DMSO,

from line A1 to A10, for all the compounds in the column. Moreover, 4-5 copies of daughter plates are prepared by

reformatting 5 microL of this first set of 100% DMSO dilution plates into 384-deep well plates: one copy of these

20 serial dilution plates with the test compounds is thawed on the day of study, reconstituted at the working

concentration (3-fold the final concentration) with 162 microL/well of water and used for IC₅₀ determination assays. In

a standard experiment, the highest concentration (3X) of compounds is typically 30 microM, while the lowest one is typically 1.5 nM.

Each 384-well plate generates at least one curve of the standard inhibitor staurosporine and reference wells (total enzyme activity vs. no enzymatic activity) for evaluation of Z' and signal to background (S/B) ratio.

25 Assay scheme

384-well plates, V bottom (test plates) are prepared with 5 microL of compound diluted as previously described (3X) and then placed onto a PlateTrak 12 robotized station (Perkin Elmer; the robot has one 384-tip pipetting head for assay start, plus one 96-tip head for dispensing resin) together with one reservoir for Enzyme mix (3X) and one for ATP mix (3X).

30 Data are analyzed by an internally customized version of the "Assay Explorer" SW package, which provides sigmoidal fitting of the ten-dilution curves for IC₅₀ determination in secondary assay/hit confirmation routines.

Method for PIM-2 kinase inhibition assay: Dowex technique

Kinase Buffer (KB)

The buffer for PIM-2 assay was composed of HEPES 50 mM, at pH 7.5, with 1 mM MgCl₂, 1 mM DTT, 3 microM

35 Na₃VO₄, and 0.2 mg/mL BSA

Full-length human PIM-2 was expressed and purified as described in Fedorov O, et al., PNAS 2007 104, 51, 20523-28.

Assay conditions (final concentrations)

Enzyme concentration = 1.5 nM

Aktide substrate (Chemical Abstract Service Registry Number 324029-01-8) = 5 microM

ATP = 4 microM

5 ^{33}P - γ -ATP = 1 nM

Robotized Dowex assay

See above: same procedure as described for PIM-1.

The following Table A reports the experimental data of some representative compounds of the invention of formula (I) being tested on the MPS1, PIM1 and PIM2 enzymes in the specific in vitro kinase assays above described (IC_{50}

10 microM).

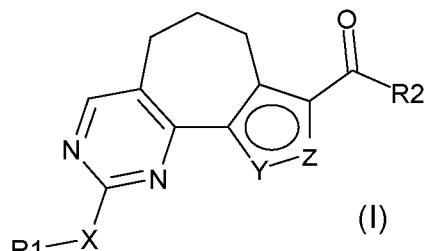
Table A

Compound no.	Name	IC ₅₀ MPS1 (microm)	IC ₅₀ PIM-1 (microM)	IC ₅₀ PIM-2 (microM)
1	9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.421		
3	9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.194	1.321	5.913
4	N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.184		
5	N-[(1S)-2-amino-1-phenylethyl]-9-{{2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide dihydrochloride	0.469	0.497	3.761
8	9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-N-phenyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.353		
27	N-(2-ethyl-6-methylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.189		
28	N-cyclohexyl-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.249		
32	9-[(4-bromo-2-methoxyphenyl)amino]-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.277		
35	N-(2,6-diethylphenyl)-9-{{2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.066		
43	N-(2,6-diethylphenyl)-1-methyl-9-{{4-[(4-methyl-1,4-diazepan-1-yl)carbonyl]-2-(trifluoromethoxy)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.199		
56	N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-(2,2,2-trifluoroethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.862		
67	1-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate	1.196	2.454	3.599

Compound no.	Name	IC ₅₀ MPS1 (microM)	IC ₅₀ PIM-1 (microM)	IC ₅₀ PIM-2 (microM)
71	N-(2,6-diethylphenyl)-9-({4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-1-(2-hydroxyethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide trifluoroacetate	0.174		
97	N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.853		
99	N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-5,6-dihydro-4H-isoxazolo[4',5':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.134		
101	N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-5,6-dihydro-4H-isoxazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide	0.308		

CLAIMS

1. A compound of formula (I)



5

wherein:

R1 is hydrogen, halogen or an optionally substituted group selected from amino, straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl;

X is a single bond or a divalent radical selected from -NR'-, -CONR'-, -NH-CO-NH-,

10 -O-, -S-, -SO₂- and -OSO₂-, wherein R' is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl;

one of **Y** and **Z** is nitrogen and the other is N-R₃, wherein R₃ is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl or is a group -(CH₂)_n-, wherein n is 2 or 3, forming a ring with R₂, or

15 **Y** is oxygen and **Z** is nitrogen, or

Y is nitrogen and **Z** is oxygen;

20 **R2** is a group selected from -NR"R'', -N(OR'')R" and OR'', wherein R" and R'' are, each independently, hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl or, together with the nitrogen atom to which they are bonded, R" and R'' may form a 5 to 6 membered heteroaryl or heterocyclyl group, optionally containing one additional heteroatom selected among N, O and S; or a pharmaceutically acceptable salt thereof.

25 2. A compound according to claim 1, wherein: X is a group -NH- and R2 is a group selected from -NHR'', -N(OR'')R" and -OR'', wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl.

30 3. A compound according to claim 1, wherein: X is a group -O- and R2 is a group selected from -NHR'', -N(OR'')R" and -OR'', wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl.

35 4. A compound according to claim 1, wherein: X is a group -S- and R2 is a group selected from -NHR'', -N(OR'')R" and -OR'', wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl.

40 5. A compound according to claim 1, wherein: X is a bond and R2 is a group selected from -NHR'', -N(OR'')R" and -OR'', wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₆ alkyl, C₃-C₇ cycloalkyl, cycloalkyl-alkyl, aryl, arylalkyl, heterocyclyl and heterocyclylalkyl.

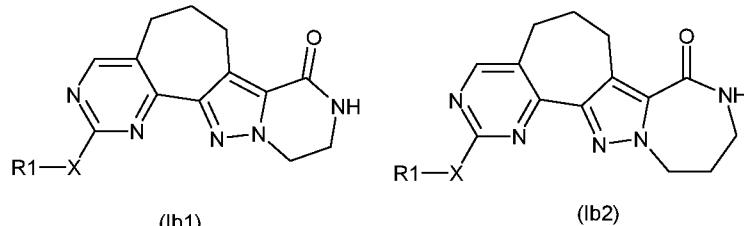
6. A compound according to claim 1, wherein: X is a group -NH- and R2 is a group -NHR" or -N(OR'')R" wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₄ alkyl and aryl.

7. A compound according to claim 1, wherein: X is a group -O- and R₂ is a group -NHR" or -N(OR'')R" wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₄ alkyl and aryl.

5 8. A compound according to claim 1, wherein: X is a group -S- and R2 is a group -NHR" or -N(OR'')R" wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₄ alkyl and aryl.

9. A compound according to claim 1, wherein: X is a bond and R2 is a group -NHR" or -N(OR'')R" wherein R" is hydrogen or an optionally substituted group selected from straight or branched C₁-C₄ alkyl and aryl.

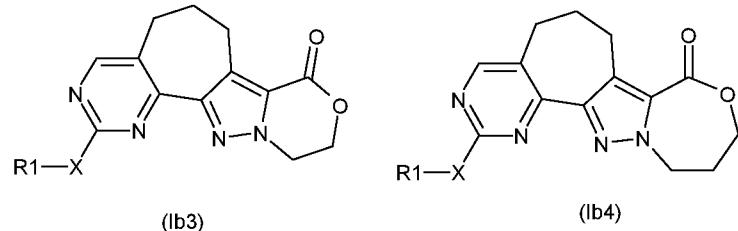
10. A compound according to claim 1, having formula (Ib1) or (Ib2):



10

wherein R1 and X are as defined in claim 1.

11. A compound according to claim 1, having formula (Ib3) or (Ib4):



wherein R1 and X are as defined in claim 1.

15

12. A compound according to claim 1, selected from:

9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-diethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

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9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

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N-[(1S)-2-amino-1-phenylethyl]-9-{{2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

ethyl 9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

N-benzyl-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-methyl-N-phenyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-({4-[(4-hydroxycyclohexyl)amino]-2-methoxyphenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

5 N-(2,6-diethylphenyl)-9-[(4-{{3-(dimethylamino)propyl}(methyl)amino}-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-({2-methoxy-4-[4-(pyrrolidin-1-yl)piperidin-1-yl]phenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-({4-[(3R)-3-(dimethylamino)pyrrolidin-1-yl]-2-methoxyphenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

10 N-(2,6-diethylphenyl)-9-[(4-[(3R)-3-(dimethylamino)pyrrolidin-1-yl]-2-methoxyphenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-[(4-{{2-(dimethylamino)ethyl}(methyl)amino}-2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-({4-[4-(2-hydroxyethyl)piperazin-1-yl]-2-methoxyphenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

15 N-(2-ethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-[(4-bromo-2-methoxyphenyl)amino]-1-methyl-N-[(1S)-2-(morpholin-4-yl)-1-phenylethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-dimethylphenyl)-1-methyl-1,4,5,6-

20 tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-methyl-N-[(1S)-2-(morpholin-4-yl)-1-phenylethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-[(4-bromo-2-methoxyphenyl)amino]-N-(2-ethyl-6-methylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

25 N-(2,6-dimethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-{{4-(dimethylamino)-2-methoxyphenyl]amino}-N-(2,6-dimethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-({4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-1-methyl-1,4,5,6-

30 tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methyl-1,4-diazepan-1-yl)phenyl]amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-[(2-methoxyphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

35 N-(2,6-diethylphenyl)-9-({2-methoxy-4-[(1-methylpiperidin-4-yl)amino]phenyl}amino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-{{4-(1-azabicyclo[2.2.2]oct-3-ylamino)-2-methoxyphenyl}amino}-N-(2,6-diethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
N-(2-ethyl-6-methylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
5 N-cyclohexyl-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
N-(2,6-diethylphenyl)-1-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
9-amino-N-(2,6-diethylphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-10 carboxamide
1-{{3-(dimethylamino)propyl}-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
9-{{(4-bromo-2-methoxyphenyl)amino}-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
15 4-{{3-[(2,6-diethylphenyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl}amino}-3-methoxybenzoic
4-{{3-[(2,6-diethylphenyl)carbamoyl]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-9-yl}amino}-3-(trifluoromethoxy)benzoic acid
N-(2,6-diethylphenyl)-9-{{2-methoxy-4-[(1-methylpiperidin-4-yl)carbamoyl]phenyl}amino}-1-methyl-1,4,5,6-20 tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
N-(2,6-diethylphenyl)-9-{{2-methoxy-4-{{4-(pyrrolidin-1-yl)piperidin-1-yl}carbonyl}phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
N-(2,6-diethylphenyl)-9-{{4-{{4-(dimethylamino)piperidin-1-yl}carbonyl}-2-methoxyphenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
25 N-(2,6-diethylphenyl)-9-{{2-methoxy-4-[(4-methyl-1,4-diazepan-1-yl)carbonyl]phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-N,1-dimethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
N-(2,6-diethylphenyl)-1-methyl-9-{{4-[(1-methylpiperidin-4-yl)carbamoyl]-2-(trifluoromethoxy)phenyl}amino}-1,4,5,6-30 tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
N-(2,6-diethylphenyl)-1-methyl-9-{{4-{{4-(pyrrolidin-1-yl)piperidin-1-yl}carbonyl}-2-(trifluoromethoxy)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
N-(2,6-diethylphenyl)-9-{{4-{{4-(dimethylamino)piperidin-1-yl}carbonyl}-2-(trifluoromethoxy)phenyl}amino}-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
35 N-(2,6-diethylphenyl)-1-methyl-9-{{4-[(4-methyl-1,4-diazepan-1-yl)carbonyl]-2-(trifluoromethoxy)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide
9-amino-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-methyl-9-({4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl}amino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-methyl-9-[(4-nitrophenyl)amino]-N-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

5 1-methyl-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-1-(4-methoxybenzyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

10 1-methyl-9-({4-[(4-methylpiperazin-1-yl)sulfonyl]phenyl}amino)-N-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-[(4-acetylphenyl)amino]-1-methyl-N-propyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-1-ethyl-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

15 N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-(pyridin-4-ylmethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-(tetrahydro-2H-pyran-2-ylmethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

20 N-(2,6-diethylphenyl)-1-(3-hydroxypropyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-(2,2,2-trifluoroethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-1-(3-hydroxybenzyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

25 N-(2,6-diethylphenyl)-1-[3-(dimethylamino)propyl]-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1-[2-(tetrahydro-2H-pyran-2-yloxy)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

30 N-(2,6-diethylphenyl)-1-(2-hydroxyethyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1-(4-methoxybenzyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

35 N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1-ethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino}-1-ethyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-1-[2-(dimethylamino)ethyl]-9-({4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-[(5-bromo-2-methylphenyl)amino]-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

5 1-methyl-9-[(5-nitro-1H-benzimidazol-2-yl)amino]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-methyl-9-{{5-(4-methylpiperazin-1-yl)-2-(trifluoromethoxy)phenyl}amino}-1,4,5,6-

10 tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-({4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-1-[2-(1,3-dioxo-1,3-dihydro-2H-isoindol-2-yl)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-(2-aminoethyl)-N-(2,6-diethylphenyl)-9-({4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

15 N-(2,6-diethylphenyl)-9-({4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl}amino)-1-(2-hydroxyethyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-methoxy-N,1-dimethyl-9-{{3-(trifluoromethyl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-methyl-9-(phenylamino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

20 N-(2-methoxyethyl)-1-methyl-9-(phenylamino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2-methoxyethyl)-1-methyl-9-{{3-(trifluoromethyl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-methyl-N-[2-(morpholin-4-yl)ethyl]-9-{{3-(trifluoromethyl)phenyl}amino}-1,4,5,6-

25 tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-methyl-9-{{3-(trifluoromethyl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

3-({{9-(benzylamino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidin-3-yl}carbonyl}amino)-N,N,N-trimethylpropan-1-aminium

30 9-(benzylamino)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2-methoxyethyl)-1-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl}amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-methyl-N-[2-(morpholin-4-yl)ethyl]-9-(phenylamino)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

35 9-(benzylamino)-N-(2-methoxyethyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl]amino}-N-[2-(morpholin-4-yl)ethyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-(2-hydroxyethyl)-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2-methoxyethyl)-1-methyl-9-{{3-(4-methylpiperidin-1-yl)propyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

5 1-methyl-9-{{3-(4-methylpiperidin-1-yl)propyl]amino}-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

1-methyl-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

ethyl 1-methyl-9-phenyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

10 ethyl 1-methyl-9-[4-(trifluoromethyl)phenyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

ethyl 9-(4-methoxyphenyl)-1-methyl-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

ethyl 1-methyl-9-[4-(trifluoromethoxy)phenyl]-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylate

15 1-methyl-9-(methylsulfanyl)-1,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxylic acid

2-methyl-9-{{4-(4-methylpiperazin-1-yl)phenyl]amino}-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-[(4-bromo-2-methoxyphenyl)amino]-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

20 9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

9-[(4-bromo-2-methoxyphenyl)amino]-N-(2,6-diethylphenyl)-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-2-methyl-2,4,5,6-tetrahydropyrazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

25 N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl]amino}-5,6-dihydro-4H-isoxazolo[4',5':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-5,6-dihydro-4H-isoxazolo[4',5':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide

30 N-(2,6-diethylphenyl)-9-{{4-[4-(dimethylamino)piperidin-1-yl]-2-methoxyphenyl]amino}-5,6-dihydro-4H-isoxazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide and

N-(2,6-diethylphenyl)-9-{{2-methoxy-4-(4-methylpiperazin-1-yl)phenyl]amino}-5,6-dihydro-4H-isoxazolo[4',3':6,7]cyclohepta[1,2-d]pyrimidine-3-carboxamide;

or a pharmaceutically acceptable salt thereof.

35 13. A pharmaceutical composition comprising a therapeutically effective amount of a compound of formula (I), as defined in any of claims 1-12, and one or more pharmaceutically acceptable excipient, carrier and/or diluent.

14. A pharmaceutical composition according to claim 13, in a form selected from solid form, solution, suspension, emulsion.

15. A pharmaceutical composition according to claim 14, in a form selected from tablets, optionally coated capsules, suppositories, parenteral solutions, oral solutions, suspensions or emulsions.

5 16. A pharmaceutical composition according to claims 13-15, further comprising one or more anticancer agents.

17. A pharmaceutical composition according to claim 16, wherein the anticancer agent is one or more among: cytostatic or cytotoxic agents, antibiotic-type agents, alkylating agents, antimetabolite agents, hormonal agents, immunological agents, interferon-type agents, cyclooxygenase inhibitors (e.g. COX-2 inhibitors), matrixmetalloprotease inhibitors, telomerase inhibitors, tyrosine kinase inhibitors, anti-growth factor receptor agents,

10 anti-HER agents, anti-EGFR agents, anti-angiogenesis agents (e.g. angiogenesis inhibitors), farnesyl transferase inhibitors, ras-raf signal transduction pathway inhibitors, cell cycle inhibitors, other cdks inhibitors, tubulin binding agents, topoisomerase I inhibitors, topoisomerase II inhibitors, and the like.

15 18. A product or kit, comprising a compound of formula (I) or a pharmaceutically acceptable salt thereof, as defined in any of claims 1-12, or pharmaceutical compositions thereof, as defined in claims 16 or 17, and one or more chemotherapeutic agents, as a combined preparation for simultaneous, separate or sequential use in anticancer therapy.

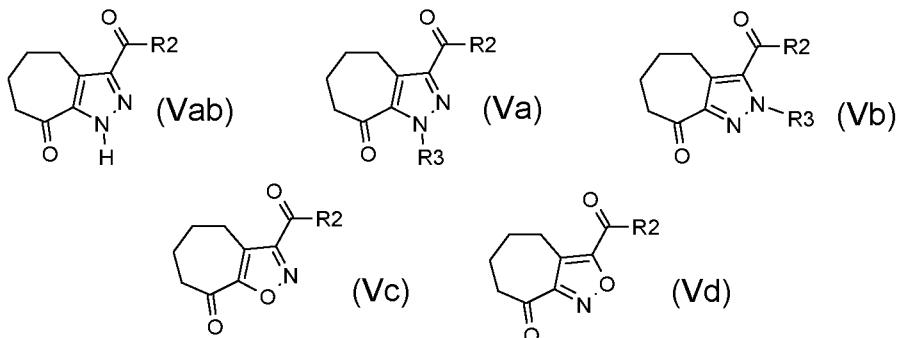
19. A compound of formula (I) or a pharmaceutically acceptable salt thereof, as defined in claim 1, for use as a medicament.

20. A compound of formula (I) or a pharmaceutically acceptable salt thereof, as defined in claim 1, for use in a method of treating cancer.

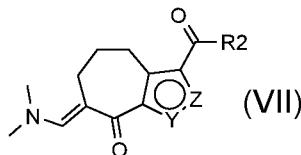
21. Use of a compound of formula (I) or a pharmaceutically acceptable salt thereof, as defined in claim 1, in the manufacture of a medicament with anticancer activity.

22. A method for treating diseases caused by and/or associated with an altered kinase activity which comprises administering to a mammal in need thereof an effective amount of a compound of formula (I), as defined in claim 1.

25 23. A process to prepare a compound of formula (I) as described in claim 1, comprising the following steps:
st.H) reacting a compound of formula (Vab), (Va), (Vb), or (Vc) or (Vd):



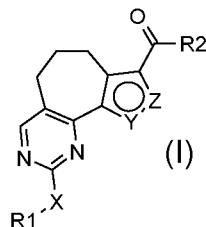
wherein R3 is as defined in claim 1 but not hydrogen and R2 is ethoxy or methoxy or a group NR"R"" or N(OR"")R",
30 wherein R" and R"" are as defined in formula (I), with an N,N-dimethylformamide derivative so as to obtain a compound of formula (VII):



wherein R2 is ethoxy or methoxy or a group NR"R"" or N(OR"")R", wherein R" and R"" are as defined in formula (I), and Y and Z are as defined in claim 1;

5 **st. I)** the compound of formula (VII) is then reacted according to any one of the alternative steps (st.I1), (st.I2), (st.I3) or (st.I4).

st.I1) with guanidine or a salt thereof so as to obtain a compound of formula (I):



wherein R1 is hydrogen, X is amino, R2 is ethoxy or methoxy or a group NR"R"" or N(OR"")R", wherein R" and R"" are as defined in formula (I), and Z and Y are as above defined; and optionally converting them into other derivatives of formula (I);

st.I2) with a guanidine derivative or a salt thereof of formula (VIII):



wherein R1 is as defined in claim 1 but not hydrogen, so as to obtain a compound of formula (I) wherein R1 is as reported in claim 1 but not hydrogen, X is NH, R2 is ethoxy or methoxy or a group NR"R"" or N(OR"")R", wherein R" and R"" are as defined in formula (I), and Y and Z are as defined in claim 1; and optionally converting them into other derivatives of formula (I);

st.I3) with an isothiourea derivative or a salt thereof of formula (IX)



wherein R1 is as reported in claim 1 but not hydrogen, so as to obtain a compound of formula (I) wherein R1 is as reported in claim 1 but not hydrogen, X is S, R2 is ethoxy or methoxy or a group NR"R"" or N(OR"")R", wherein R" and R"" are as defined in formula (I), and Y and Z are as defined in claim 1; and optionally converting them into other derivatives of formula (I);

st.I4) with an isourea derivative or a salt thereof of formula (XXV)



25 wherein R1 is as reported in claim 1 but not hydrogen, so as to obtain a compound of formula (I) wherein R1 is as reported in claim 1 but not hydrogen, X is O, R2 is ethoxy or methoxy or a group NR"R"" or N(OR"")R", wherein R" and R"" are as defined in formula (I), and Y and Z are as defined in claim 1; and optionally converting them into other derivatives of formula (I).

24. A process according to claim 23, including the use of an R2-containing resin.

Fig. 1

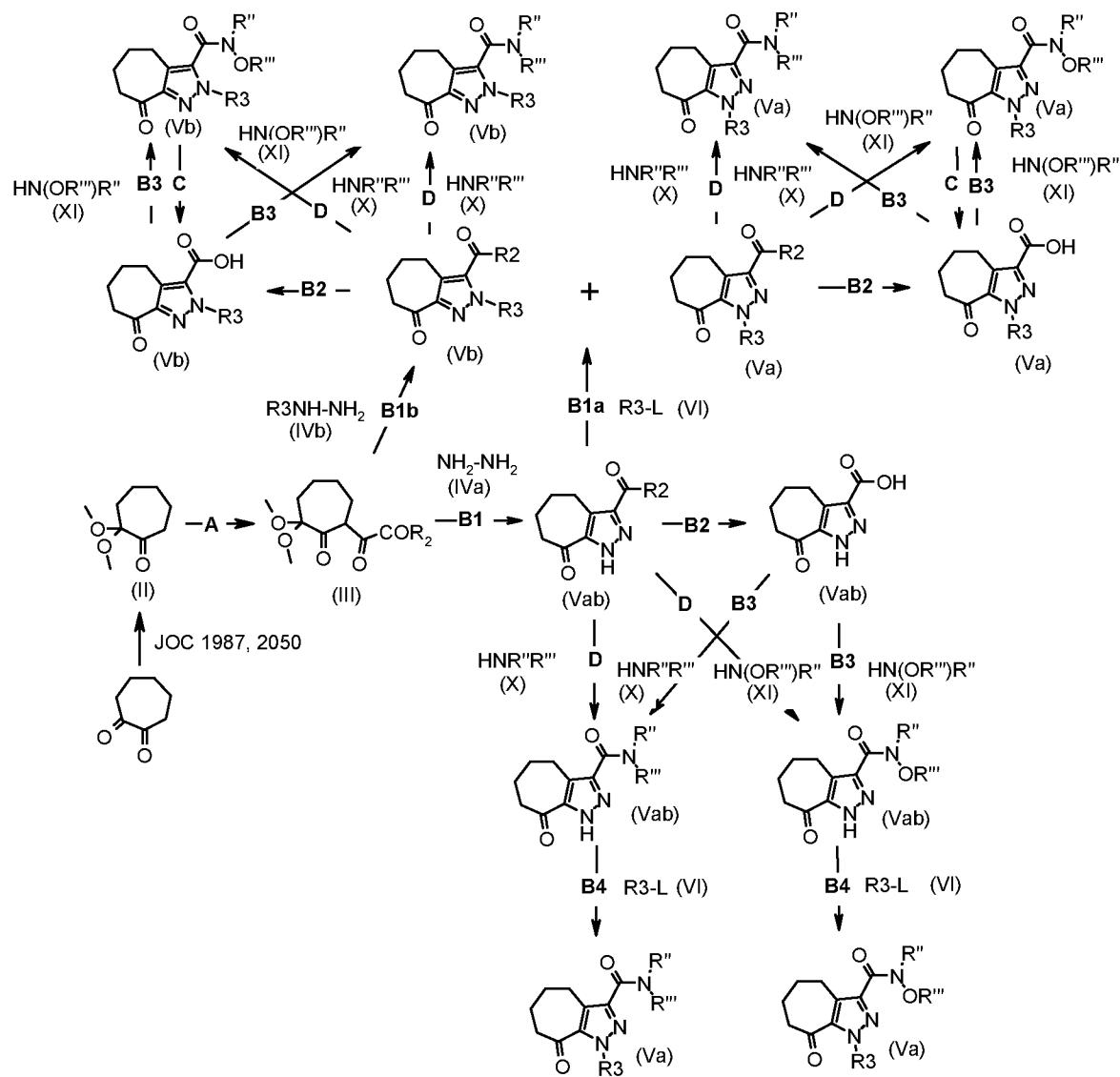


Fig. 2

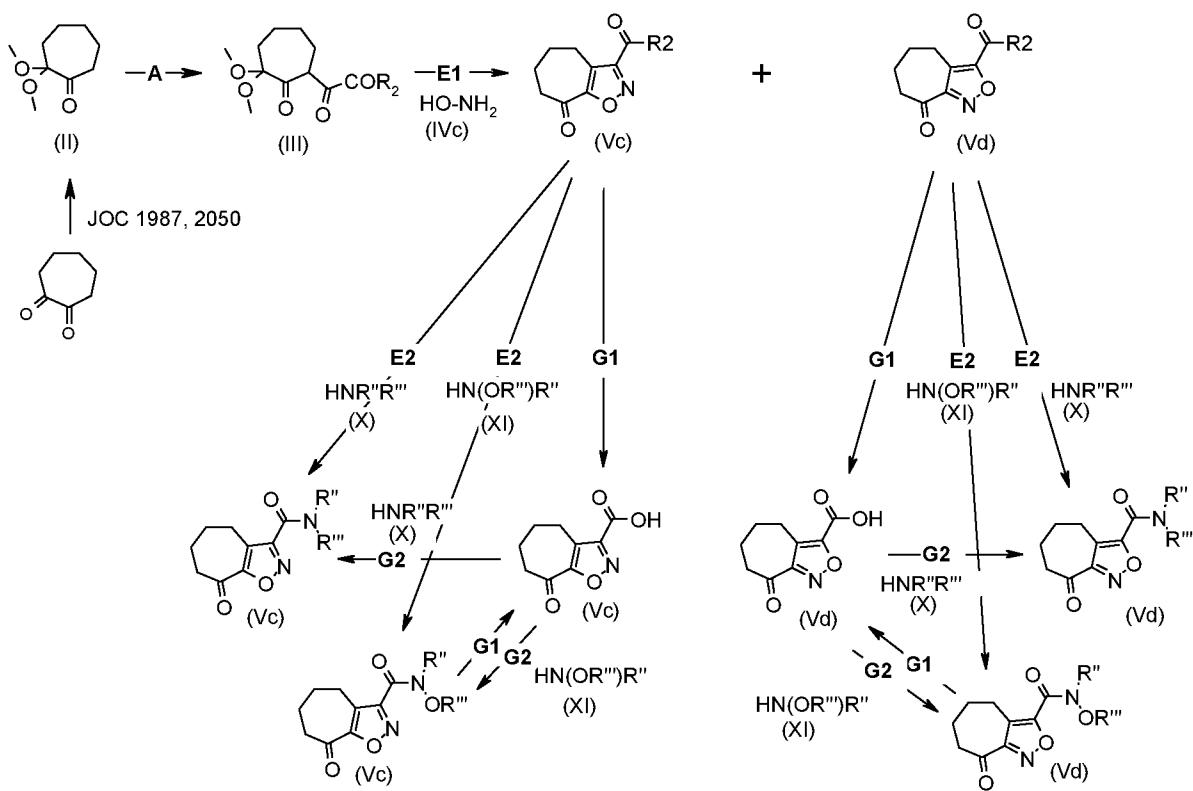
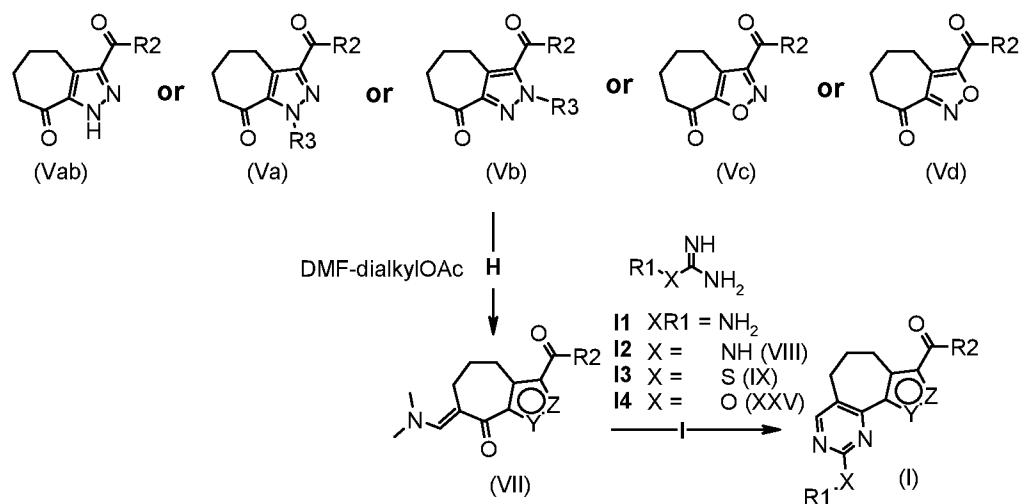


Fig. 3



INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2012/050765

A. CLASSIFICATION OF SUBJECT MATTER
INV. C07D487/04 C07D498/04 A61K31/519 A61P35/00
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
C07D A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, CHEM ABS Data, WPI Data, BEILSTEIN Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 2005/037843 A1 (VERTEX PHARMA [US]; JIMENEZ JUAN-MIGUEL [GB]; GREEN JEREMY [US]; GAO H) 28 April 2005 (2005-04-28) cited in the application See the compounds on page 90; see also the general formula X-J, on page 54 -----	1-24
A	WO 2008/074788 A1 (NERVIANO MEDICAL SCIENCES SRL [IT]; CARUSO MICHELE [IT]; BERIA ITALO [) 26 June 2008 (2008-06-26) claim 1 -----	1-24

Further documents are listed in the continuation of Box C.

See patent family annex.

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"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
1 March 2012	08/03/2012
Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Authorized officer Menchaca, Roberto

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

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