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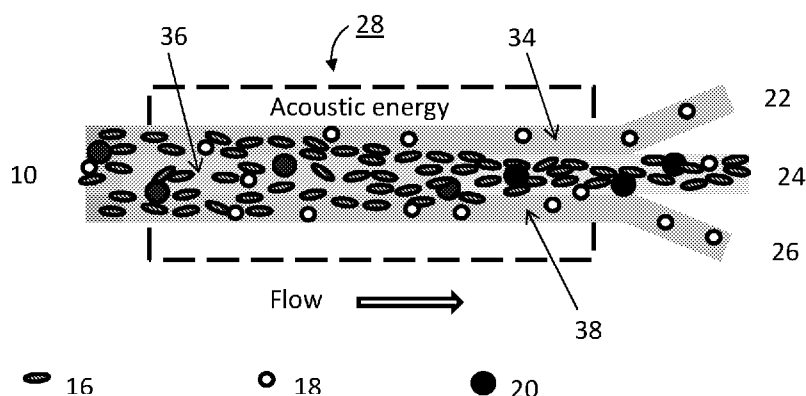


FIG. 2

(57) Abstract: A method for separating cells in a biofluid includes pretreating the biofluid by introducing an additive, flowing the pretreated biofluid through a microfluidic separation channel, and applying acoustic energy to the microfluidic separation channel. A system for microfluidic cell separation, capable of separating target cells from non-target cells in a biofluid includes at least one microfluidic separation channel, a source of biofluid, a source of additive, and at least one acoustic transducer coupled to the microfluidic separation channel. A kit for microfluidic cell separation includes a microfluidic separation channel connected to an acoustic transducer, a source of an additive, and instructions for use.

ACOUSTIC SEPARATION FOR BIOPROCESSING

FIELD OF TECHNOLOGY

Aspects and embodiments disclosed herein relate to systems and methods for the separation of cells. In particular, aspects and embodiments disclosed herein relate to systems and methods for the separation of target cells in a biofluid from non-target cells in the biofluid.

SUMMARY

In accordance with an aspect, there is provided a method of separating target cells from non-target cells in a biofluid. The method may comprise pretreating the biofluid, flowing the pretreated biofluid into an inlet of a microfluidic separation channel, and applying acoustic energy to the microfluidic separation channel to accumulate target cells within a primary stream along the separation channel and accumulate non-target cells within a secondary stream along the separation channel. In some embodiments, pretreating the biofluid comprises introducing an additive into the biofluid to alter at least one of size of the target cells, size of the non-target cells, compressibility of the biofluid, compressibility of the target cells, compressibility of the non-target cells, aggregation potential of the target cells, and aggregation potential of the non-target cells. The method may further comprise introducing an additive to alter at least one of density of the biofluid, density of the target cells, and density of the non-target cells. In some embodiments, the acoustic energy may be applied transverse to a direction of the fluid flow through the separation channel.

In some embodiments, the method further comprises selecting the biofluid from blood buffy coat, leukapheresis product, peripheral blood, whole blood, lymph fluid, synovial fluid, spinal fluid, bone marrow, ascities fluid, and combinations or subcomponents thereof.

According to some embodiments, the method further comprises selecting the target cells to be leukocytes selected from the group consisting of mononuclear cells, lymphocytes, monocytes, granulocytes, agranulocytes, macrophages, T cells, B cells, NK cells, subclasses thereof, and combinations thereof. Thus, in accordance with one embodiment, there is provided a method of separating leukocytes from non-target cells. According to certain embodiments, there is provided a method of separating lymphocytes from non-target cells. According to some embodiments the method comprises selecting the target cells to be stem cells.

The biofluid may be collected from a donor subject. The primary stream may be post-treated and delivered to a recipient subject. In some embodiments, the recipient subject is the same as the donor subject. The method may be performed in line such that the biofluid is collected from a subject, target cells are separated from non-target cells in the biofluid by a method as described herein, a fluid enriched in target cells may be post-treated, and the post-treated fluid may be delivered back to the subject. In some embodiments, the donor subject and the recipient subject are not the same subject. The fluid enriched in target cells may be collected and stored for delivery to the recipient subject at a later time.

The method may further comprise flowing the fluid comprising the target cells through microfluidic separation channels arranged in series and applying acoustic energy to each separation channel. In some embodiments, the biofluid comprising target cells may be flowed through a first microfluidic separation channel to produce a primary stream enriched in target cells. The primary stream may then be flowed through a second microfluidic separation channel to produce a second primary stream having a higher degree of enrichment of target cells.

For instance, in some embodiments, the method further comprises dosing the at least one primary stream with a reagent to produce a dosed suspension. The reagent may be selected from an antigen or activation reagent configured to biochemically induce cell activation. The dosed suspension may be flowed through a second microfluidic separation channel to produce a primary stream enriched in activated cells.

For instance, in some embodiments of the method, the target cells in the primary stream may be lymphocytes and the method may further comprise separating activated lymphocytes from non-activated lymphocytes in the primary stream. The method may further comprise dosing the lymphocyte primary stream with a reagent to produce the dosed suspension, flowing the dosed suspension into an inlet of a second microfluidic separation channel, and applying acoustic energy to the second microfluidic separation channel. Activated lymphocytes may accumulate within at least one primary stream along the second separation channel and non-activated lymphocytes may accumulate within at least one secondary stream along the second separation channel.

According to certain embodiments, the method further comprises flowing a second fluid adjacent to the biofluid into an inlet of the microfluidic separation channel. The second fluid may be introduced into the microfluidic separation channel through a separate inlet. The biofluid

and the second fluid may flow through the separation channel in substantially parallel and substantially laminar form.

In some embodiments at least one of the target cells and the non-target cells are live cells, frozen cells, preserved cells, or cells grown in a cell culture. In some embodiments, the
5 microfluidic separation channel is formed of a thermoplastic material. The microfluidic separation channel may be disposable.

In accordance with another aspect, there is provided a system for microfluidic cell separation. The system may be configured to separate target cells from non-target cells in a biofluid. In some embodiments, the system comprises at least one microfluidic separation
10 channel comprising at least one inlet, a first outlet, and a second outlet, a source of biofluid in fluid communication with the microfluidic separation channel, a source of additive in fluid communication with the source of the biofluid, configured to introduce at least one additive into the biofluid, and at least one acoustic transducer coupled to a wall of the microfluidic separation channel. The acoustic transducer may be positioned to apply a standing acoustic wave transverse
15 to the microfluidic separation channel. Systems that comprise more than one microfluidic separation channel may comprise one acoustic transducer coupled to each microfluidic separation channel or one or more acoustic transducers coupled to a collection of microfluidic separation channels.

In some embodiments, the system comprises at least two microfluidic separation
20 channels. The at least two microfluidic separation channels may be arranged in a parallel arrangement. The system may further comprise a manifold configured to distribute biofluid to the at least two microfluidic separation channels. In some embodiments, the manifold is configured to distribute the biofluid in response to the input biofluid load on the system. The system may further comprise a sensor configured to measure an input biofluid load on the
25 system. The sensor may be in electrical communication with the manifold, such that the manifold may distribute the biofluid to the microfluidic separation channels in response to the measurement of the input biofluid load.

In some embodiments, the system further comprises at least one sensor configured to measure at least one of density of the biofluid, hematocrit (HCT%) of the biofluid, concentration
30 of target cells, or concentration of non-target cells in the biofluid. The system may further comprise a control module in electrical communication with the biofluid sensor. The control

module may be in electrical communication with the source of additive, and configured to introduce a predetermined volume of the additive into the biofluid in response to the measurement of density of the biofluid or concentration of target cells or non-target cells. In certain embodiments the predetermined volume of the additive is determined to alter or regulate the biofluid to have a desired density, HCT%, or concentration of target cells or non-target cells.

According to certain embodiments, the system further comprises at least one sensor configured to measure a parameter of an output suspension. The sensors may measure HCT%, concentration of target cells, or concentration of non-target cells in the primary stream. The system may further comprise a control module in electrical communication with the output suspension sensor. The control module may be in electrical communication with the acoustic transducer, and configured to alter or regulate at least one input parameter of the acoustic transducer. For instance, the control module may alter or regulate the power, voltage, or frequency delivered to the acoustic transducer in response to a measurement of a parameter of the output suspension. For instance, the control module may be configured to act in response to a measurement of HCT %, concentration of target cells, or concentration of non-target cells in the output suspension. The control module in communication with the output suspension sensor may be the same or different from the control module in communication with the biofluid sensor.

The system may further comprise a source of a second fluid in fluid communication with the at least one inlet of the at least one microfluidic separation channel. The source of the second fluid may be configured to introduce the second fluid into the biofluid. In some embodiments, the biofluid and the second fluid flow in substantially parallel, substantially laminar flow.

In some embodiments, the system may further comprise a first and second collection channel in fluid communication with the at least one outlet of the microfluidic separation channel. A collection vessel may be in fluid communication with the first or second collection channel. The system may further be connectable to an intraluminal line. For instance, the system may be connectable to an intraluminal line configured to extract biofluid from a donor subject and deliver it to the source of the biofluid for processing. The system may be connectable to an intraluminal line configured to deliver an output suspension, for example target cell enriched fluid or target cell depleted fluid, to the recipient subject.

According to certain embodiments, the system further comprises a recycle line. The recycle line may be configured to deliver output suspension back to the source of the biofluid for

a second pass separation. The output suspension may be target cell enriched fluid or target cell depleted fluid. In some embodiments, the system comprises more than one microfluidic separation channel arranged in series.

In accordance with another aspect, there is provided a kit for separation of target cells from non-target cells. The kit may comprise at least one microfluidic separation channel connected to an acoustic transducer, a source of an additive fluidly connectable to the at least one inlet of the microfluidic separation channel, and instructions for use.

The kit may include instructions to collect a biofluid, pretreat the biofluid by introducing a predetermined volume of additive into the source of the biofluid, flow the pretreated biofluid through the microfluidic separation channel, and apply acoustic energy to the separation channel. In some embodiments, the kit provides instructions to introduce the additive to alter or regulate the density of the biofluid or concentration of the target cells or non-target cells.

According to certain embodiments, the kit may further comprise a collection channel, a collection vessel, a manifold system, a sensor, a control module, or an intraluminal line.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings are not intended to be drawn to scale. In the drawings, each identical or nearly identical component that is illustrated in various figures is represented by a like numeral. For purposes of clarity, not every component may be labeled in every drawing. In the drawings:

FIG. 1 is a schematic drawing of a microfluidic separation channel, according to one embodiment;

FIG. 2 is a schematic drawing of an alternate microfluidic separation channel, according to another embodiment;

FIG. 3 is a micrograph of a microfluidic separation channel coupled to an acoustic transducer that is turned off;

FIG. 4 is a micrograph of a microfluidic separation channel coupled to an acoustic transducer that is turned on;

FIG. 5 is a schematic drawing of a system for microfluidic cell separation, according to one embodiment;

FIG. 6 is a schematic drawing of an alternate system for microfluidic cell separation, according to another embodiment;

FIG. 7 is a graph of the percentage of recovery for lymphocytes and other white blood cells from leukapheresis fluid, buffy coat, and whole blood after separation according to one embodiment of a method of separating lymphocytes and white blood cells from other cells in a biofluid;

FIG. 8 is a graph of lymphocyte purity as a percentage of all white blood cells from leukapheresis fluid, buffy coat, and whole blood after separation according to one embodiment of a method for separating lymphocytes from other cells in a biofluid;

FIG. 9 is a graph of the relative population of lymphocytes among all white blood cells in a fraction collected after separation according to one embodiment of a method of separating cells in a biofluid;

FIG. 10 is a graph of the separation ratio of lymphocytes to erythrocytes, leukocytes, or a side stream in a fraction collected after separation according to one embodiment of a method of separation cells in a biofluid;

FIG. 11 is a graph of the separation ratio of lymphocytes to erythrocytes, leukocytes, or a side stream in a fraction collected after separation according to an alternate embodiment of a method of separation cells in a biofluid;

FIG. 12 is a graph comparing lymphocyte to monocyte separation ratio in the fraction collected after separation, according to one embodiment of a method of separating cells in a biofluid;

FIG. 13 is a comparison graph of lymphocyte separation ratio and erythrocyte removal from samples pretreated with a cell aggregator as compared to samples pretreated with a density gradient medium, according to one embodiment of a method of separating cells in a biofluid; and

FIG. 14 is a schematic drawing of an alternate microfluidic separation channel, according to another embodiment.

DETAILED DESCRIPTION

In the fields of cell therapy and bioprocessing emerging medical techniques may involve extraction of blood or tissue from a patient followed by purification of a particular cell type from a sample. In some applications, the particular cell type is prepared for treatment or manipulated

before it is re-injected into a patient. Aspects and embodiments disclosed herein relate to separation of a desired cell type from a liquid suspension of mixed cell types. In particular, one example application is the separation of leukocytes or a subclass of leukocytes from a blood sample.

5 Aspects and embodiments disclosed herein may relate to methods and systems for use in processing of cells for cell therapy. Many other uses of some of the embodiments described herein could also be envisioned, in particular wherever a particular cell type is desired to be collected from a cell suspension or natural sample. Some non-limiting examples include the diagnostic or environmental monitoring assays, tissue engineering, *in vitro* models, and
10 biomanufacturing systems, such as for energy applications.

 Formerly cell selection for applications within bioprocessing has been performed by one or more batch centrifugations, continuous centrifugations, magnetic separation, or combinations thereof. Centrifugation is only able to separate particles by density, limiting its ability to separate leukocyte subclasses from other types of leukocytes. Addition of a density medium may
15 improve leukocyte stratification, but only in small batch procedures requiring technically trained operators. Furthermore, no form of centrifugation is able to separate subclasses of lymphocytes such as T cells from B cells.

 Magnetic separation can be highly selective, but depends on the attachment of paramagnetic capture particles to cells using affinity ligands, such as antibodies. The particles
20 may pose a safety risk if injected into a patient. Accordingly, the magnetic particles must be removed from a final therapeutic product. The efficiency of magnetic separation varies with the load of interfering cells or with the concentration of background proteins contained in the sample that may specifically or non-specifically bind to the affinity ligand. Additionally, the attachment of certain magnetic particles to cells through affinity ligands may be irreversible. In this case,
25 only one separation can be done using a general magnetic force. For these reasons, magnetic separation is a complex procedure that is usually insufficient for bioprocessing workflow.

 Aspects and embodiments disclosed herein may be advantageous over previous cell separation technologies because, for example, in some embodiments the purification of desired cells can be performed continuously, in some embodiments, the systems and methods provide
30 separation by both size and density to further enhance cell separation, in some embodiments the separation processes may be readily scaled to small or large sample volumes, in some

embodiments, a high degree of purification can be achieved without the use of antibodies, ligands, immunochemistry, or other foreign particles, and in some embodiments, further purification can be achieved with the addition of safely injectable, physiologically acceptable additives.

5 One non-limiting example of cell therapy that may be performed using systems and methods described herein is CAR-T therapy for the treatment of blood cancers. The therapy may involve engineering chimeric antigen receptors on T-cells by viral transduction or other gene editing methods known to those skilled in the art. In CAR-T treatment, blood is generally collected from a patient. The blood may be whole blood, or leukapheresis product.

10 Leukapheresis product is a collection of mainly leukocytes and platelets, with a reduced concentration of erythrocytes, as compared to whole blood. From this collected blood sample, specific subclasses of the leukocytes may be selected for further processing. In CAR-T therapy, the desired classes of cells may vary, but generally include mononuclear cells, lymphocytes, T cells, or subclasses of T cells, such as CD4+, or CD8+. The selected cells may then be modified

15 (transduced) by genetic engineering to enhance their ability to attack malignant cells. The genetic engineering may include incubating to increase their abundance, washing or purifying, testing for quality control, and optionally infusing into a patient.

 The aspects and embodiments disclosed herein may improve methods for selecting the desired cells, and may also have applications in other steps in the process such as washing or the

20 cells, or purification of samples after transduction.

 Acoustic separation, also referred to as acoustophoresis, may be used to isolate or enrich desired cells as part of a bioprocessing workflow. Acoustic separation of particles in a biofluid has been described in, for example, U.S. Patent Application Publication Nos. 2016-0030660, 2016-0008532, and 2013-0048565, and in U.S. Patent No. 9,504,780, each of which is herein

25 incorporated by reference in their entirety. The aspects and embodiments disclosed herein provide separation of a desired cell type, for instance a target cell, from a liquid suspension of mixed cell types including other non-target cell types. More specifically, the aspects and embodiments disclosed herein provide selective separation between cell types, without requiring the use of an affinity based capture particle.

30 In acoustic separation, a mixed suspension may flow through a duct that is oscillated at ultrasonic frequencies by an external mechanical oscillator. The duct may form a resonant

cavity, for instance so that ultrasonic pressure waves are generated and contact the flow across the duct. For example, the ultrasonic waves may be generated at an angle relative to the flow. Ultrasonic waves may be generated in a direction substantially transverse to the flow. Cells or other particles in the suspension may experience a force from the pressure waves and migrate to nodes in the resulting pressure field. The rate at which the cells migrate generally depends on particle size, density, and compressibility. Separation may be facilitated, for example, by larger and more dense cells migrating to a pressure node, with smaller or neutrally buoyant cells migrating slowly, not migrating (substantially staying on axis), or migrating to anti-nodes. For instance, in a typical configuration separation process, the pressure node is established along the axis of the duct and certain particles may move to this pressure node axis and flow in a concentrated stream along it, while other cells may remain disperse or move to a pressure anti-node axis.

Referring again to the example application of CAR-T therapy, lymphocytes may be preferentially extracted from blood samples. The therapy may involve altering a property of the cell suspension or of a certain class of cells within the suspension, such that lymphocytes are less susceptible to acoustic energy than, for example erythrocytes and other classes of leukocytes. Therefore when a cell suspension, for example a blood sample, is passed through an acoustic separator, lymphocytes may remain in a side stream with greater abundance than undesired cells. The side stream may be collected for processing and the center stream may be discarded.

In accordance with an aspect, there is provided a method of separating target cells from non-target cells in a biofluid. More specifically, there is provided a method for selective, differential separation of a desired cell type from a biofluid comprising a suspension of mixed cell types. Target cells which may be selectively separated from the mixed cell types in the suspension include leukocytes, mononuclear cells, lymphocytes, monocytes, granulocytes, agranulocytes, macrophages, T cells, B cells, NK cells, subclasses thereof, and combinations thereof. For instance, in some embodiments, target cells are subclasses of T cells, including but not limited to CD4+, CD8+, T_H, T_{CM}, and T_{FH} cells. In some embodiments, target cells are selected to be stem cells.

Non-target cells may comprise any and all cells not selected as the target cell. Non-target cells may comprise erythrocytes, platelets, granulocytes, monocytes, macrophages, leukemic cells, and leukocytes excluding the leukocytes selected as target cells. In some embodiments, the

non-target cells are platelets and erythrocytes. Erythrocytes are approximately the same size as lymphocytes. In order to separate erythrocytes from lymphocytes in a biofluid, efficiency may be greatly increased by including an additive to alter or regulate at least one parameter of the biofluid. For instance, the additive may alter the aggregation potential of non-target cells and/or
5 the density of the biofluid. According to certain embodiments, the additive is introduced in sufficient volume to regulate the density of the biofluid to be substantially similar to the density of the lymphocytes.

According to certain embodiments, target cells are separated from non-target cells to produce a target cell enriched fluid. The target cells and/or non-target cells may be live cells,
10 frozen cells, preserved cells, or cells grown in a cell culture. The target cell enriched fluid may comprise a higher concentration of target cells, as compared to the input biofluid or the pretreated biofluid.

Generally, a biofluid, for example whole blood, comprises a high concentration of erythrocytes. To produce a target cell enriched fluid, it may be desirable to selectively deplete
15 erythrocytes.

The method of separating target cells from non-target cells in a biofluid may further comprise providing a biofluid. In some embodiments, the biofluid may be obtained from a donor subject. The donor subject's biofluid may be subjected to down-stream processes directly, or may be collected and stored for later processing. As used herein, "directly" refers to processing
20 of the biofluid without subjecting the biofluid to a long-term storage period. For instance, the biofluid may be processed immediately in an in-line arrangement, within minutes, or within hours. The biofluid may be stored for one day or more. In some embodiments, the biofluid is collected from a donor subject through an intraluminal line. Accordingly, the method may further comprise obtaining the biofluid from a donor subject through an intraluminal line. As
25 used herein, an "intraluminal" line refers to a transfusion line connectable to a lumen of a subject. More specifically, an intraluminal line may be connectable to a body cavity, tubular structure, or organ in the body, such as a vein, an artery, the bladder, or intestine. For instance, a transfusion line may be connectable to the circulatory or gastrointestinal system of the subject. The intraluminal line includes, for example, intravenous lines, central venous lines, intravascular
30 lines, intratissue lines, catheters, and transfusion lines. The intraluminal line catheter may be, for example, a peripheral indwelling catheter, an intravenous catheter, or a central venous catheter.

As used herein, the term “subject” is intended to include human and non-human animals, for example, vertebrates, large animals, and primates. In certain embodiments, the subject is a mammalian subject, and in particular embodiments, the subject is a human subject. Although applications with humans are clearly foreseen, veterinary applications, for example, with non-human animals, are also envisaged herein. The term “non-human animals” of the invention includes all vertebrates, for example, non-mammals (such as birds, for example, chickens; amphibians; reptiles) and mammals, such as non-human primates, domesticated, and agriculturally useful animals, for example, sheep, dog, cat, cow, pig, rat, among others.

In accordance with certain embodiments, the biofluid may be obtained from a standard blood processing device. For instance, the biofluid may be obtained from an apheresis machine. The biofluid may be directly obtained from a standard blood processing device and further processed immediately, for example in an in-line arrangement. In other embodiments, the biofluid may be obtained from a standard blood processing device and stored for one day or more before being introduced into the microfluidic separation chamber.

In some embodiments, the method further comprises selecting the biofluid from blood buffy coat, leukapheresis product, peripheral blood, whole blood, lymph fluid, synovial fluid, spinal fluid, bone marrow, ascities fluid, and combinations or subcomponents thereof. The biofluid may comprise a synthetic medium comprising a cell suspension. For instance, the biofluid may comprise a cell culture medium. In some embodiments, the biofluid may comprise a subcomponent of a biofluid. For instance, the biofluid may comprise cell enriched biofluid, cell depleted biofluid, diluted biofluid, concentrated biofluid, filtered biofluid, purified biofluid, or otherwise treated biofluid.

As used herein, leukapheresis product refers to a blood product which has undergone an apheresis separation process. The apheresis separation process may have been performed to deplete or enrich for leukocytes. Thus, the leukapheresis product may comprise leukocyte enriched apheresis product or leukocyte depleted apheresis product. In some embodiments, the leukapheresis product may comprise synthetic biofluid. In some embodiments, the leukapheresis product may be purchased from a manufacturer. In some non-limiting embodiments, the leukapheresis product is LeukoPak™ leukapheresis product, as distributed by AllCells (Alameda, CA).

The method of separating target cells from non-target cells in a biofluid may further comprise pretreating the biofluid. In some embodiments, pretreating the biofluid comprises introducing an additive into the biofluid to alter at least one of size of the target cells, size of the non-target cells, compressibility of the biofluid, compressibility of the target cells, compressibility of the non-target cells, aggregation potential of the target cells, and aggregation potential of the non-target cells. The method may further comprise introducing an additive into the biofluid to alter at least one of density of the biofluid, density of the target cells, density of the non-target cells, The additive may be cell-friendly. For instance, in some embodiments, the concentration of additive introduced into the biofluid is generally safe for intraluminal injection into a subject. In some embodiments, the additive selected is physiologically acceptable and generally safe for intraluminal injection into a subject.

Generally, the method may comprise introducing an additive to modify the biofluid or cell chemistry, to enhance separation of target cells from non-target cells. For instance, the biofluid's electrolyte concentration (i.e. salinity or tonicity) may be adjusted, such that a desired cell type is enlarged, swollen, crenated, sphered, or rigidified in response. The desired cell type may be the target cell or the non-target cell. The change in one or more physical properties of the cell type may affect the response of the cell to the applied acoustic force within the microfluidic separation channel, enabling a differential separation between the desired cell type and other cell types within the biofluid. The method may comprise selecting the additive from the group consisting of a cell aggregator, deionized water, a detergent, a surfactant, a solution to regulate salinity of the biofluid, a solution to regulate tonicity of the biofluid, a solution to regulate viscosity of the biofluid, a solution to regulate osmolarity of the biofluid, a solution to regulate ion concentration of the biofluid, and combinations thereof.

The method may comprise introducing an additive to alter size or shape of the target cells or non-target cells. As previously mentioned, a desired cell type may become swollen, crenated, sphered, or rigidified in response to the introduction of an additive in the biofluid. The change in size or shape may facilitate discrimination between the cell types in the separation process. An additive may also be introduced to activate a desired cell type, whereby an activated T cell may be larger than a non-activated T cell. Thus, natural morphological changes due to biochemically induced activation or the natural cell cycle may be exploited to separate target cells from non-target cells.

The method may comprise introducing an additive to alter sodium or ion concentration of the biofluid. For instance, a concentrated sodium chloride solution may be introduced to crenate and/or shrink erythrocytes and other non-target cells by osmosis. Without wishing to be bound by a particular theory, it is believed that hemoglobin contained within erythrocytes will
5 effectuate an increase in density simultaneously with a decrease in volume of the cell. Thus, it may be possible to selectively increase the density of erythrocytes by decreasing their size, to promote an enhanced separation of target cells from non-target erythrocytes.

In some embodiments, the method comprises introducing an additive to alter compressibility of the biofluid, target cells, or non-target cells. For instance, detergents and/or
10 surfactants may be added to alter cell membrane mechanics, such that desired cell types undergo a change in compressibility. In some embodiments, detergents or surfactants alter the cell membrane, such that desired cell types are more susceptible to changes in ion concentration in the biofluid. For instance, non-ionic detergents may comprise the TweenTM family of detergents, Brij-35TM detergents, or the PluronicTM family of detergents. Such detergents are known to
15 affect membrane permeability and cellular biomechanics at very low concentrations of less than 0.05% weight/volume fraction of detergent. Thus, by adding certain detergents, it may be possible to differentially affect the cellular mechanical properties of cell density, shape, size or ionic content in order to promote an enhanced separation of target cells from non-target cells.

An additive may be introduced into the biofluid to alter aggregation potential of the target
20 cells or the non-target cells. As used herein, “aggregation potential” refers to the mechanism by which a desired cell type aggregates, agglutinates, adheres, or forms a complex with like cells. In some embodiments, the aggregation potential refers to a desired cell type’s ability to aggregate with cells of a different cell type. For instance, an additive may be introduced to alter or regulate the aggregation potential of erythrocytes or platelets. Generally, many biofluids
25 comprise a high concentration of erythrocytes and/or platelets. By aggregating the erythrocytes and/or platelets, a more efficient separation from other cells may be achieved.

In some embodiments, the aggregation potential is altered or regulated by an additive that prohibits a desired cell type from binding, aggregating, agglutinating, adhering, or forming a complex with a like or different cell type. For instance, the aggregation potential may be altered
30 or reduced by an anti-coagulant. In other embodiments, the aggregation potential may be altered, enhanced, or regulated by a cell aggregator. As used herein, a “cell aggregator” refers to

an additive that may bind, aggregate, adhere, agglutinate or form a complex with a desired cell type. A “cell aggregator” may also refer to an additive that may cause a desired cell type to bind, aggregate, adhere, agglutinate, or form a complex with like or different cell types. The cell aggregator may cause cells to aggregate by activating natural biochemical pathways, by altering
5 cell mechanics, or by reducing or screening electrostatic barriers between cells in the pretreated biofluid.

In some embodiments, the method further comprises selecting the cell aggregator to be a long-chain polysaccharide. Long-chain polysaccharides include, but are not limited to, dextran, polysucrose, hetastarch (hydroxyethyl starch), and FicollTM media, distributed by GE Healthcare
10 (Chicago, IL). The long-chain polysaccharide may have a molecular weight between about 100 kD and about 500 kD. In some embodiments, the long-chain polysaccharide has a molecular weight between about 250kD and about 500 kD, between about 200 kD and about 400 kD, between about 300 kD and about 400 kD. The long-chain polysaccharide may have a molecular weight of about 100 kD, about 200 kD, about 250 kD, about 300 kD, about 400 kD, and about
15 500 kD. In some embodiments, the cell aggregator comprises a long-chain polysaccharide present at a concentration of between about 0.5% (w/v) and about 25% (w/v). In some embodiments, the cell aggregator comprises a long-chain polysaccharide present at a concentration of between about 1.0% (w/v) and about 20% (w/v), between about 5.0% (w/v) and about 15% (w/v), between about 8.0% (w/v) and about 12% (w/v). For instance, the cell
20 aggregator may comprise a long-chain polysaccharide present at about 0.5% (w/v), about 1.0% (w/v), about 2.0% (w/v), about 5.0% (w/v), about 8.0% (w/v), about 10% (w/v), about 12% (w/v), about 15% (w/v), about 20% (w/v), about 24% (w/v), and about 25% (w/v).

In some embodiments, the method further comprises selecting the cell aggregator to be a platelet aggregator or a cell adhesion molecule (CAM). The CAM may be released or obtainable
25 from an activated platelet granule. Such CAMs aggregate platelets by known natural mechanisms. Platelet activation may induce the platelet to releases granules and exposed the contents of platelet granules on the outside of the cell. CAMs may then promote platelet aggregation through platelet-fibrin and platelet-platelet binding. CAMs may be released from an activated platelet granule by biochemically inducing their release, for example through activation
30 by addition of thrombin, Type II collagen or adenosine diphosphate, or by introducing natural or synthetic CAMs obtained from a distributor into the biofluid. The CAMs released or obtainable

from an activated platelet granule may include, but are not limited to, P-selectin and von Willebrand factor. Platelet activators include, but are not limited to, adenosine diphosphate, thrombin, Type II collagen, and ristocetin.

An additive may be introduced into the biofluid to alter density of the biofluid. In some
5 embodiments, the additive is selected from a density gradient medium, a density additive, and combinations thereof. Density gradient media is a media for cell isolation, generally used in the practice of centrifugal separation. Density gradient media are well known in the art and include, for example, ACCUSPINTM media, HistodenzTM media, OptiPrepTM media, and Histopaque[®] media distributed by Sigma-Aldrich (St. Louis, MO), Ficoll-PaqueTM media and PercollTM media
10 distributed by GE Healthcare (Chicago, IL), RosetteSepTM media and LymphoprepTM media distributed by STEMCELL Technologies (Vancouver, Canada). The list of density gradient media is merely exemplary and non-exhaustive. A density additive may comprise a reagent having a different density than the biofluid, or configured to regulate or alter the density of the biofluid. For instance, the density additive may comprise pure water, deionized water, a salt, a
15 saline buffer solution, or a nonionic iodinated compound. Nonionic iodinated compounds include, but are not limited to, diatrizoic acid, meglumine diatrizoate, and iodixanol. According to certain embodiments, the density additive is selected to be cell-friendly, such that it does not increase osmolarity of the biofluid to a degree that would be harmful to the cells. For instance, the density additive may be selected to not comprise cesium chloride or sucrose.

20 In some embodiments, the additive is introduced to alter or regulate the density of the biofluid to be within a range of the density of the target cells or non-target cells. For example, the density may be regulated such that target cells approach neutral acoustic buoyancy in the biofluid, reducing the acoustic force acting on them, as compared to the force acting on the non-target cells. The density of the biofluid may be regulated to a density of between about 1.00
25 g/mL and about 1.15 g/mL. In some embodiments, the density of the biofluid is regulated to a density of between about 1.00 g/mL and about 1.10 g/mL, between about 1.10 g/mL and about 1.15 g/mL, between about 1.02 g/mL and about 1.09 g/mL, between about 1.03 g/mL and about 1.08 g/mL, between about 1.04 g/mL and about 1.07 g/mL, and between about 1.045 g/mL and about 1.065 g/mL. Specifically, the density of the biofluid may be regulated or altered to a
30 density of about 1.00 g/mL, about 1.01 g/mL, about 1.02 g/mL, about 1.03 g/mL, about 1.04

g/mL, about 1.05 g/mL, about 1.06 g/mL, about 1.07 g/mL, about 1.08 g/mL, about 1.09 g/mL, about 1.10 g/mL, about 1.12 g/mL, and about 1.15 g/mL.

Pretreating the biofluid may further comprise introducing an additive to alter density of the target cells or non-target cells. The additive may be introduced to alter or regulate the density of biofluid and cells to be within a range of each other, for instance to make the cells approach neutral acoustic buoyancy within the fluid. A diluent, salt, or saline solution may be introduced to alter or regulate the density of target cells or non-target cells to illicit a certain response from a desired cell type or to have a density within a range of the density of the biofluid. For instance, sodium or an ion concentration may be reduced, for example by dilution with deionized water, to swell erythrocytes by osmosis while lymphocytes use known natural mechanisms to regulate their size, increasing size discrimination between the two cell types. In another non-limiting example, leukemic cells swell more readily than healthy lymphocytes, and the additive may facilitate removal of the leukemic cells.

The method may comprise introducing an additive to alter both density of the biofluid and aggregation potential of the non-target cells. In some embodiments, the combination of a density additive and a cell aggregator produces a synergistic effect, whereby the method produces a more efficient separation of target cells from non-target cells and a higher concentration of target cells in the target cell enriched fluid than would be expected from the combination of both effects. For instance, in a method of separating lymphocytes from other leukocytes and erythrocytes, an additive or a combination of additives may be introduced to alter the density of the biofluid and to aggregate erythrocytes. The density additive may enhance the separation of the target cell, or lymphocytes in this example, from the non-target cells (for example, leukocytes), while the cell aggregator may effectively increase the acoustic scattering radius of the non-target cells to enhanced separation of the non-target cells over the lymphocyte or other target cells. The individual additives, when used separately, may not provide sufficient separation of lymphocytes from non-target cells, but the combination may promote an enhanced effective differential separation of target cells from non-target cells.

In some embodiments the additive may further comprise affinity based capture particles. Generally, the affinity based particles are safe for intraluminal injection into a subject. For instance, the additive may comprise biochemical moieties, such as antibodies, that bind target cells or non-target cells. The cell aggregator may comprise a solution comprising antibodies that

bind and aggregate target cells or non-target cells. In some embodiments, the antibodies bind and aggregate a desired cell type. The additive may comprise emulsion droplets, gel particles, or lipid encapsulated oil vesicles. In some embodiments, the affinity based capture particle is safe for intraluminal injection. The affinity based capture particle may be engineered to be “anti-
5 focusing” or “positively focusing” by designing it with low density or high density. The low density “anti-focusing” capture particle may experience acoustophoretic forces in the opposite direction as the target cells or non-target cells. The high density “anti-focusing” capture particle may experience migration to the pressure anti-node, while target cells or non-target cells migrate toward the pressure node. In some embodiments, an acoustic analog to magnetic separation may
10 comprise “positively focusing” capture particles. For instance, a “positively focusing” capture particle may be used to trap a desired cell type, such that selected cells remain held in the separation channel, while other cells flow through. The held cell type may be released at a later time. In some embodiments, a large capture particle molecule may bind to many points on the surface of a desired cell type, and may alter the acoustophoretic force exhibited on the particle by
15 changing its effective diameter.

The method of separating target cells from non-target cells may further comprise flowing biofluid into an inlet of a microfluidic separation channel. For instance, the method may comprise flowing the pretreated biofluid into the microfluidic separation channel. The biofluid may have a flow rate of between about 0.03 mL/min to about 0.5 mL/min. In some
20 embodiments, the biofluid may have a flow rate through the microfluidic separation channel of between about 0.05 mL/min to about 0.4 mL/min, about 0.1 mL/min to about 0.3 mL/min. The biofluid may have a flow rate through the microfluidic separation channel of about 0.03 mL/min, 0.05 mL/min, 0.08 mL/min, 0.1 mL/min, 0.2 mL/min, 0.3 mL/min, 0.4 mL/min, 0.5 mL/min, or any range therebetween.

The method may further comprise applying acoustic energy to the microfluidic separation channel. In some embodiments, the acoustic energy is applied in the form of an acoustic wave. The acoustic wave may be applied at an angle relative to the flow of fluid through the separation channel. The angle and magnitude of the acoustic wave may be engineered based on size of the device, size of the channel, or flow rate of fluid through the channel. In some embodiments, the
30 acoustic energy may be applied in a direction substantially transverse to the biofluid flow through the microfluidic separation channel. The acoustic wave may be a standing acoustic

wave. In some embodiments, the acoustic energy may be applied to the microfluidic separation channel continuously. The continuous application of acoustic energy may allow for a greater efficiency of separation. In alternate embodiments, the acoustic energy may be applied to the microfluidic separation channel intermittently or on a timed schedule. The intermittent energy application may allow for cells to move freely through the channel if there is a blockage.

The applied acoustic energy may act on the cells and particles within the biofluid to drive them according to size, density, and/or compressibility. In some embodiments, the method may comprise accumulating target cells within a primary stream along the separation channel. In some embodiments, the method may comprise accumulating non-target cells within a secondary stream along the separation channel. The accumulation of a cell type within a desired stream along the separation channel may be engineered by adjusting parameters such as wavelength, frequency, amplitude, power level, or other modulation of the applied acoustic energy.

Depending on the target cells or non-target cells selected according to the method, one class of cells may accumulate in response to a pressure node or anti-node generated by the acoustic energy. For instance, target cells may accumulate within a primary stream in response to a pressure node, and non-target cells may accumulate within a secondary stream in response to a pressure anti-node. Generally, particles, including cells, will be driven by the acoustic energy in response to their contrast factor. Particles may migrate at a rate which is proportional to the magnitude and sign of their contrast factors. In some embodiments, particles with a positive contrast factor are driven to pressure nodes, while particles with a negative contrast factor are driven to pressure anti-nodes. Particles with a greater magnitude contrast factor are generally driven at a faster rate than particles with a lesser magnitude contrast factor.

The rate at which cells are driven in response to their acoustic energy generally depends on particle size, density, and compressibility. Briefly, the contrast factor is based on the bulk modulus (K) and density (ρ) of a particle, here of the cells. When suspended in a fluid, the contrast factor (φ) for the cells is calculated with the below equation:

$$\varphi = \frac{5\rho - 2 \cdot 1.02}{2\rho + 1.02} + \frac{2.2}{K}$$

In some embodiments, the method of separating target cells from non-target cells in a biofluid comprises collecting the at least one primary stream comprising the target cells. Generally, the biofluid entering the microfluidic separation channel is a well-mixed primary

stream, comprising desegregated target cells and non-target cells. Upon experiencing acoustic energy, target cells and non-target cells may generally accumulate into fractions of the general stream of biofluid. The fraction or fractions of biofluid flowing through the microfluidic separation channel selectively enriched in target cells are defined as the primary stream. There
5 may be more than one fraction of biofluid within the microfluidic separation channel enriched in target cells. For instance, target cells may be driven to a pressure node at the center of the channel in one embodiment, and target cells may be driven to the pressure anti-nodes at the periphery of the channel in an alternate embodiment. The location of pressure nodes and anti-nodes within the channel may be designed by positioning the acoustic energy or by selecting
10 frequency and wavelength of the acoustic waves. The primary stream comprising target cells may be collected for storage, immediate use, transfusion into a patient, or for research. In certain embodiments, where the method is designed to create a target cell depleted fluid, the primary stream comprising target cells may be discarded as waste.

Similarly, in some embodiments, the method of separating target cells from non-target
15 cells comprises collecting the at least one secondary stream comprising non-target cells. The fraction or fractions within the biofluid selectively depleted in target cells, and selectively enriched in non-target cells are defined as the secondary stream. In certain embodiments, the target cells and non-target cells have opposing contrast factors. With opposing contrast factors, the target cells and non-target cells may be driven in opposite directions, or one may be driven
20 away from the general stream, for example to the center or the periphery of the channel. In other embodiments, the target cells and non-target cells have contrast factors of a different magnitude, but the same sign. In these embodiments, one class of cells may be driven away at a faster rate than the other, defining the primary and secondary streams. The secondary stream may be collected for storage, for further research, or to be discarded as waste. Where the method is
25 designed to deplete a biofluid of the target cells, the secondary stream may be collected for later use or for transfusion into a patient. The method may comprise collecting the primary stream comprising target cells and further comprise separately collecting the at least one secondary stream comprising the non-target cells.

According to certain embodiments, a target cell enriched or target cell depleted fluid may
30 be post-treated and delivered to a recipient subject. For instance, the primary stream may be post-treated and delivered to a recipient subject. Post-treating a fluid may comprise a process

such as washing, separating, concentrating, diluting, heating, purifying, or filtering capable of removing toxins, contaminants, or harmful chemical compounds from the fluid. In general, a fluid is post-treated to produce a physiologically acceptable fluid that may be directly delivered to a recipient subject, for example via an intraluminal line as previously described. The post-treated fluid may be stored for delivery to a recipient subject at a later time.

In some embodiments, the target cell enriched or target cell depleted fluid is post-treated to produce a therapeutic fluid. Post-treating the fluid may comprise viral transduction, gene transfer, or gene editing of the target cells to produce a therapeutic, physiologically acceptable fluid for delivery to a recipient subject, as previously described.

In some embodiments, the recipient subject is the same as the donor subject. In other embodiments, the donor subject and the recipient subject are not the same. The donor subject and the recipient subject may generally be physiologically compatible.

The method may be performed in line such that the biofluid is collected from a subject and directly pretreated, target cells are separated from non-target cells in the biofluid by a method as described herein to produce a target cell enriched fluid, the fluid enriched in target cells may be post-treated, and the post-treated fluid may be directly delivered back to the subject. In some embodiments, the method is performed essentially as previously discussed, however the target cells are separated from non-target cells to produce a target cell depleted fluid, which may be post-treated and delivered back to the subject.

According to certain embodiments, the method further comprises flowing a second fluid adjacent to the biofluid into an inlet of the microfluidic separation channel. The inlet may be an inlet separate from the biofluid inlet of the microfluidic separation channel. The biofluid and the second fluid may flow through the separation channel in substantially parallel form. For instance, both fluids may flow through the separation channel at opposite peripheries of the channel, the second fluid may flow through both peripheries of the channel, or the second fluid may flow in the center of the channel. The biofluid and the second fluid may flow through the separation channel in substantially laminar form. As used herein, substantially laminar flow includes substantially ordered flow. Laminar flow may have a Reynolds number (Re) less than about 2100. In certain embodiments, laminar flow has a Reynolds number (Re) less than about 4000.

In certain embodiments, the second fluid is an inert fluid that may comprise water, deionized water, or phosphate buffered saline (PBS). The second fluid may have its density adjusted with a density gradient medium or density additive, independently from the pre-treated biofluid. The applied acoustic energy may drive target or non-target cells from the biofluid into the essentially parallel flowing second fluid initially comprising no cells, such that the second fluid, now comprising selectively separated cells, may exit the microfluidic separation channel through a separate outlet. Where the target cells are driven into the second fluid, the second fluid comprising target cells is essentially the primary stream. Conversely, where the non-target cells are driven into the second fluid, the second fluid is essentially the secondary stream.

According to certain embodiments, the methods described herein may be performed in a staged separation or in series. Specifically a target cell enriched fluid or a target cell depleted fluid may be further processed by pretreating with an additive, flowing through a second microfluidic separation channel, and applying acoustic energy. The additive introduced into the fluid in the downstream operation may be the same or a different additive as the one introduced into the biofluid in the first pass separation process. Additionally, the target cells selected in the first pass process may be the same or different as those selected in the second pass process. As a non-limiting example, a biofluid may be pretreated and flowed through a microfluidic separation channel to produce a platelet depleted fluid. The output platelet depleted fluid may further be flowed through a second microfluidic separation channel to remove neutrophils and/or monocytes. As another non-limiting example a biofluid may be flowed through a microfluidic separation channel to produce lymphocyte enriched fluid. The lymphocyte enriched fluid may be flowed through a second microfluidic separation channel to produce a further lymphocyte enriched fluid.

In some embodiments, the first pass target cell enriched or target cell depleted fluid is recycled and reintroduced into the biofluid or into the pretreated biofluid to flow through the microfluidic separation channel as a blend.

According to certain embodiments, the method further comprises dosing the at least one primary stream with a reagent to produce a dosed suspension. The at least one primary stream may be a target cell enriched fluid. The reagent may be selected from an antigen or activation reagent configured to biochemically induce cell activation. The biochemically induced activation may allow for selection of subclasses of types of cells, for instance lymphocytes or T

cells, by exploiting the morphological changes of activated cells. In some instances, activated cells may be larger than non-activated cells and cell size may vary throughout the cell cycle. The difference in size may allow for differential separation with acoustic energy.

The method may further comprise flowing the target cell enriched fluid through a second
5 microfluidic separation channel or through microfluidic separation channels arranged in series and applying acoustic energy to each separation channel. The dosed suspension may allow for selection of target cells at a certain stage of the cell cycle.

For instance, in some embodiments of the method, the target cells in the primary stream may be lymphocytes and the method may further comprise separating activated lymphocytes
10 from non-activated lymphocytes in the primary stream. The method may further comprise dosing the lymphocyte enriched fluid with a reagent to produce the dosed suspension, flowing the dosed suspension into an inlet of a second microfluidic separation channel, and applying acoustic energy to the second microfluidic separation channel. Activated lymphocytes may accumulate within at least one primary stream along the second separation channel and non-
15 activated lymphocytes may accumulate within at least one secondary stream along the second separation channel.

In accordance with another aspect, there is provided a system for microfluidic cell separation. The system may be configured to separate target cells from non-target cells in a biofluid. In some embodiments, the system comprises at least one microfluidic separation
20 channel comprising at least one inlet and at least one outlet. The at least one outlet may be a branched outlet, branching in a direction substantially away from the separation channel. In some embodiments, the microfluidic separation channel comprises a first outlet and a second outlet. The at least one inlet may be configured to receive biofluid and the at least one outlet may be configured to discharge the biofluid that has been subjected to acoustic energy. As the
25 fluid flows through the microfluidic separation channel, it may be subjected to acoustic energy that drives the target cells and/or non-target cells towards pressure nodes and anti-nodes within the channel. In some embodiments, the first outlet is configured to discharge target cell enriched fluid and the second outlet is configured to discharge target cell depleted fluid.

The microfluidic separation channel may be formed of rigid materials. The rigid
30 materials may have a high acoustic contrast with the biofluid. In alternate embodiments, the microfluidic separation channel may be formed of relatively elastic materials. The more elastic

materials may have a lower acoustic contrast with the biofluid, however they may form good acoustic resonators that provide low acoustic impedance and provide relatively little wave energy loss in wave transfer. The materials to form the microfluidic separation channel may include silicon, glass, metals, thermoplastics, and combinations thereof. In some embodiments, the microfluidic separation channel may be formed of a thermoplastic material. The thermoplastic microfluidic separation channel may be small, disposable, relatively safer to handle than, for example, the glass or metal separation channels, and relatively less expensive to manufacture than the silicon, glass, or metal separation channels. In some embodiments, the thermoplastic microfluidic separation channels are manufactured by injection molding. The thermoplastic material may comprise polystyrene, acrylic (polymethyl methacrylate), polysulfone, polycarbonate, polyethylene, polypropylene, cyclic olefin copolymer, silicone, liquid crystal polymer, polyvinylidene fluoride, and combinations thereof. The microfluidic separation channel may be disposable.

In some embodiments, the microfluidic separation channel has a channel width of between about 0.2 mm to about 0.8 mm. The microfluidic separation channel may be about 0.2 mm, about 0.3 mm, about 0.4 mm, about 0.5 mm, about 0.6 mm, about 0.7 mm, or about 0.8 mm wide. In some embodiments, the microfluidic separation channel is between about 15 mm and about 35 mm long. The microfluidic separation channel may be about 15 mm, about 20 mm, about 25 mm, about 30 mm, or about 35 mm long. The microfluidic separation channel width may be correlated to the acoustic wave wavelength, such that each channel contains a pressure-node and/or pressure anti-node generated by the acoustic energy.

The system may further comprise a source of biofluid in fluid communication with the microfluidic separation channel. The source of the biofluid may be a vessel or chamber in fluid communication with the at least one inlet of the microfluidic separation channel, configured to deliver biofluid to the separation channel. The source of the biofluid may be a mixing chamber configured to receive an additive or a second fluid to be introduced into the biofluid prior to flowing the biofluid through the microfluidic separation channel. The source of the biofluid may be heated, cooled, or mixed.

In some embodiments, the source of the biofluid is fluidly connected downstream of an intraluminal line, and configured to receive biofluid directly from a donor subject. The source of

the biofluid may further be fluidly connected downstream to a biofluid sample, for instance a sample collected in a bag, vessel, tank, or other chamber.

In some embodiments, the system comprises a source of additive in fluid communication with the source of the biofluid, configured to introduce at least one additive into the biofluid.

5 The additive contained in the source of the biofluid may be an additive capable of altering or regulating at least one of size of the target cells, size of the non-target cells, compressibility of the biofluid, compressibility of the target cells, compressibility of the non-target cells, aggregation potential of the target cells, and aggregation potential of the non-target cells, as previously discussed. The additive may further be capable of altering or regulating at least one
10 of density of the biofluid, density of the target cells, density of the non-target cells. The source of the additive may be a chamber, vessel, or tank comprising the additive. In some embodiments, the system comprises more than one source of an additive, each source configured to introduce a separate additive into the biofluid. In some embodiments, the source of the additive may be heated, cooled, or comprise a mixer.

15 The system may further comprise at least one acoustic transducer coupled to a wall of the microfluidic separation channel. The acoustic transducer may be positioned to apply a standing acoustic wave transverse to the microfluidic separation channel. In some embodiments, the acoustic transducer is capable of emitting acoustic energy that drives cells and/or particles to a pressure node or anti-node. The acoustic transducer may comprise a piezoelectric vibrating
20 element configured to emit acoustic energy. The denser and larger particles and cells may migrate towards the center of the separation channel in response to the acoustic energy emitted by the piezoelectric transducer. In some embodiments, the acoustic transducer is configured to emit acoustic energy between about 1.0 MHz and about 4.0 MHz. For instance, the acoustic transducer may emit acoustic energy between about 1.5 MHz and about 3.5 MHz or between
25 about 1.0 MHz and about 2.0 MHz. The acoustic transducer may be configured to provide standing acoustic waves having a wavelength that is twice as long as the microfluidic separation channel width.

The microfluidic separation channel may further comprise one or more heat sinks configured to dissipate heat generated by the acoustic transducer. The heat sink may be
30 configured to dissipate enough heat from the acoustic transducer to prevent the transducer from warming fluids flowing through the separation channel. In some embodiments, the heat sinks

comprise thermoelectric coolers. In some embodiments, the system includes fluidic lines that flow into the heat sink to provide fluidic cooling to the heat sink.

Systems that comprise more than one microfluidic separation channel may comprise one acoustic transducer coupled to each microfluidic separation channel or one or more acoustic
5 transducers coupled to a collection of microfluidic separation channels.

In some embodiments, the system comprises at least two microfluidic separation channels. The at least two microfluidic separation channels may be arranged in a parallel arrangement downstream of the source of the biofluid. In such embodiments, the system may further comprise a manifold configured to distribute biofluid to the at least two microfluidic
10 separation channels. The manifold may be configured to receive a biofluid or pretreated biofluid sample and evenly distribute the sample to downstream microfluidic separation channels. In some embodiments, the manifold may be configured to continuously receive and distribute fluid, and in other embodiments the manifold may be configured to receive and distribute fluid in batches. The manifold configured to receive and distribute fluid in batches may be on a regular
15 timer or may distribute fluid batches as it receives sufficient fluid.

In some embodiments, the manifold is configured to distribute the biofluid in response to the input biofluid load on the system. In some embodiments, the input biofluid load comprises between about 1 mL to about 1L of fluid. In some embodiments, the input biofluid load on the system may have a flow rate of between about 0.1 mL/min to about 10 mL/min. Each
20 microfluidic separation channel may be configured to receive flow rates of between about 0.1 mL/min to about 0.5 mL/min. The system may further comprise at least one sensor configured to measure an input biofluid load on the system. The input biofluid load sensor may be in electrical communication with the manifold, such that the manifold may distribute the biofluid to the two or more microfluidic separation channels in response to the measurement of the input
25 biofluid load received from the input biofluid load sensor.

In some embodiments, the system further comprises at least one sensor configured to measure at least one parameter of the input biofluid. For instance, the biofluid sensor may be configured to measure at least one of density of the biofluid, HCT% of the biofluid, concentration of target cells, or concentration of non-target cells in the biofluid. In some
30 embodiments, the biofluid sensor is configured to measure optical transmission or absorption of the biofluid at a predetermined optical wavelength. The at least one biofluid sensor may be

positioned at the system input and configured to measure parameters from the input biofluid load, or may be positioned within the source of the biofluid and configured to measure parameters from the biofluid or pretreated biofluid. The system may further comprise a control module in electrical communication with the biofluid sensor. The control module may further be
5 in electrical communication with the source of additive, and configured to introduce a predetermined volume of the additive into the biofluid in response to the measurement of the at least one parameter of the input biofluid.

In certain embodiments the additive is capable of altering or regulating at least one of density of the biofluid, density of the target cells, density of the non-target cells, and the
10 predetermined volume of the additive is determined to alter or regulate the biofluid to have a desired density or concentration of target cells or non-target cells. For instance, the predetermined volume of the additive may be determined to allow target cells or non-target cells to approach neutral acoustic buoyancy in the biofluid. In some embodiments, the predetermined volume of the additive is determined to alter or regulate the density of the biofluid to a density of
15 between about 1.00 g/mL and about 1.15 g/mL or to density ranges or values within this range, as previously discussed.

In some embodiments, the additive is capable of altering or regulating at least one of HCT% of the biofluid, concentration of the target cells, or concentration of the non-target cells, and the predetermined volume of the additive is determined to alter or regulate the HCT% of the
20 biofluid to be less than about 10%. For instance, the predetermined volume of the additive may be determined to alter or regulate the HCT% of the biofluid to be less than about 30%, less than about 25%, less than about 20%, less than about 15%, less than about 10%, or less than about 5%.

According to certain embodiments, the system further comprises at least one sensor
25 configured to measure a parameter of an output suspension. The output suspension may be target cell enriched fluid or target cell depleted fluid exiting the microfluidic separation channel through the at least one outlet, or product or waste exiting the system. The sensors may measure at least one of HCT %, concentration of target cells, or concentration of non-target cells in the output suspension. In some embodiments, the sensors may measure at least one of density of the
30 output suspension, density of the target cells, density of the non-target cells, size of the target cells, size of the non-target cells, compressibility of the output suspension, compressibility of the

target cells, compressibility of the non-target cells, and concentration of the additive in the output suspension. In some embodiments, the sensors may measure optical transmission or absorption of the output suspension at a predetermined wavelength.

The system may further comprise a control module in electrical communication with the
5 output suspension sensor. The control module may be in electrical communication with the acoustic transducer, and configured to alter or regulate at least one input parameter of the acoustic transducer. For instance, the control module may alter or regulate the power, voltage, or frequency delivered to the acoustic transducer in response to a measurement of a parameter of the output suspension. The control module may further shut on or off the acoustic transducer in
10 response to a measurement of a parameter of the output suspension. For instance, the control module may act in response to a measurement of HCT %, concentration of target cells, or concentration of non-target cells in the output suspension. The control module in communication with the output suspension sensor may be the same or different from the control module in communication with the biofluid sensor. In some embodiments, any control module
15 may be designed to act in response to a measurement from any sensor within the system. For instance, the control module configured to introduce a predetermined volume of additive into the biofluid may further be in electrical communication with the output suspension sensor or input biofluid load sensor, and configured to act in response to a measurement received therefrom. In another embodiment, the control module configured to be in electrical communication with the
20 acoustic transducer may also be in electrical communication with other sensors and configured to act in response to a measurement received from the biofluid load sensor or the biofluid sensor.

In some embodiments, the predetermined volume of the additive or the power, voltage or frequency delivered to the acoustic transducer are controlled to regulate the HCT % of the output suspension. For instance, the system may be controlled to provide an output suspension having a
25 desired HCT % of less than about 20%, less than about 10%, or less than about 1%. In some embodiments, the HCT % of the output suspension is controlled to be less than about 10%, less than about 9%, less than about 8%, less than about 7%, less than about 6%, less than about 5%, less than about 4%, less than about 3%, less than about 2%, or less than about 1%. The desired output suspension HCT % will depend on the exact biofluid flowed through the system and the
30 input biofluid HCT %. For example, if the input biofluid is whole blood having a HCT % of

45%, the system may be controlled to provide an output suspension having a HCT % of about 5%.

The system may further comprise a source of a second fluid in fluid communication with the at least one inlet of the at least one microfluidic separation channel. The source of the second fluid may be a vessel, tank, or chamber in fluid communication with the microfluidic separation channel, the source of the biofluid, or a line connecting the source of the biofluid with the at least one inlet of the microfluidic separation channel. The source of the second fluid may be configured to introduce the second fluid into the biofluid. In some embodiments, the biofluid and the second fluid flow in substantially parallel, substantially laminar flow, as previously discussed. The second fluid may be any fluid, as previously discussed.

In some embodiments, the system may further comprise a first and second collection channel in fluid communication with the at least one outlet of the microfluidic separation channel. The collection channel may be a fluid line configured to deliver output suspension to a vessel, recycle line, or fluidly connectable with an intraluminal line configured to deliver output suspension to a subject. A collection vessel may be in fluid communication with the first or second collection channel. The collection vessel may be used to store, freeze, heat, or otherwise keep output suspension.

According to certain embodiments, the system further comprises a recycle line. In some embodiments, the recycle line is a line or channel configured to deliver output suspension back to the source of the biofluid for a second pass separation. The recycle line may be configured to deliver output suspension back to the at least one inlet of the microfluidic separation channel. The output suspension that is recycled may be target cell enriched fluid or target cell depleted fluid.

In some embodiments, the system comprises a post-treatment chamber. The post-treatment chamber may be configured to post-treat output suspension to produce a post-treated fluid, physiologically acceptable fluid, or therapeutic fluid, as previously described.

The system may comprise one or more pumps to direct the biofluid through the system. the one or more pumps may be an infusion pump configured to generate sufficient pressure to force the biofluid through the system. In some embodiments, the pump generates sufficient pressure to introduce the output suspension into the recipient subject through the intraluminal line.

The system may be connectable to more than one intraluminal line to produce an in-line system for separation of cells. For instance, the system may be connectable to an intraluminal line configured to extract biofluid from a donor subject and deliver it to the source of the biofluid for processing. The system may be connectable to an intraluminal line configured to deliver an
5 output suspension, for example target cell enriched fluid or target cell depleted fluid, to the recipient subject. In some embodiments, the recipient subject may be the same as the donor subject, and the biofluid processing is performed in line and in real time.

In some embodiments, the system comprises more than one microfluidic separation channel arranged in series. The more than one microfluidic channel in series may be configured
10 to separate target cells from non-target cells in consecutive separation channels to produce a fluid with high target cell purity. In some embodiments, the more than one microfluidic separation channel in series is configured to deliver target cell enriched fluid to downstream microfluidic separation channels. In alternate embodiments, the more than one microfluidic separation channel in series is configured to deliver target cell depleted fluid to downstream microfluidic
15 separation channels. In some embodiments, the microfluidic separation channels in series are stacked to process relatively larger volumes of biofluid. The stacked configuration allows branched outlets of the separation channel to be easily connectable to branched inlets of a downstream separation channel.

In accordance with another aspect, there is provided a kit for separation of target cells
20 from non-target cells. The kit may comprise at least one microfluidic separation channel connected to an acoustic transducer, a source of an additive fluidly connectable to the at least one inlet of the microfluidic separation channel, and instructions for use. The at least one microfluidic separation channel may be configured to separate target cells from non-target cells, as previously described herein. The source of the additive may be a vessel, chamber, or channel,
25 as previously discussed herein and may comprise at least one additive, as previously discussed herein. The kit may further comprise any component of the system described herein, connectable to the microfluidic separation channel. For instance, according to certain embodiments, the kit may further comprise a collection channel, a collection vessel, a manifold system, a sensor, a control module, an intraluminal line, a pump, a post-treatment chamber, or
30 fluid lines to fluidly connect the components of the kit.

The kit may comprise a collection channel fluidly connectable to one of the first outlet and the second outlet of the microfluidic separation channel. The kit may comprise a collection vessel fluidly connectable to the collection channel. The kit may comprise a collection channel fluidly connectable to the first outlet and configured to recycle target cell enriched fluid or target cell depleted fluid to the microfluidic separation channel. The kit may comprise an intraluminal line fluidly connectable to one of the microfluidic separation channel and the first or the second outlet. The kit may comprise more than one microfluidic separation channel fluidly connectable to the source of the biofluid in parallel or in series. The kit may comprise one or more sensors or control modules connectable to the microfluidic separation channel.

The kit may include instructions to collect a biofluid, pretreat the biofluid by introducing a predetermined volume of additive into the source of the biofluid, flow the pretreated biofluid through the microfluidic separation channel, and apply acoustic energy to the separation channel. In some embodiments, the kit provides instructions to introduce the additive to alter or regulate the density of the biofluid or concentration of the target cells or non-target cells. The kit may comprise instructions to introduce a predetermined volume of the additive to control a desired density of the pretreated biofluid, as previously discussed herein. For instance, the kit may comprise instructions to introduce the additive to regulate the density of the biofluid to a density of between about 1.04 g/mL and about 1.07 g/mL. The kit may further comprise instructions to control the power, voltage, or frequency of the acoustic transducer to alter or regulate the HCT %, concentration of target cells or concentration of non-target cells in the output suspension, as previously discussed herein. For instance, the kit may comprise instructions to regulate the output suspension HCT % to be less than about 10%. The kit may comprise instructions to perform any step or collection of steps from the method of separating target cells from non-target cells.

The function and advantages of the embodiments discussed above and other embodiments of the invention can be further understood from the description of the figures below, which further illustrate the benefits and/or advantages of the one or more systems and techniques of the invention but do not exemplify the full scope of the invention.

As shown in the exemplary concept schematic drawing of FIG. 1, a biofluid comprising target cells 18 and non-target cells 16 and 20 is flowed through microfluidic separation channel 28, through the inlet 10. Acoustic energy is applied to the separation channel 28 within the

illustrated dotted line rectangle. Acoustic energy may be applied by attaching a piezoelectric transducer (not shown) to one wall of the separation channel. Target cells 18 accumulate within primary stream 32 and exit the separation channel 28 through first outlet 14. Target cell enriched fluid exits the first outlet 14. Non-target cells 16 and 20 accumulate within secondary stream 30 and exit the separation channel through second outlet 12. The non-target cells 18 and 20 are contained in a waste fluid. In some embodiments, the target cell enriched fluid within the primary stream 32 is collected.

Similarly, as shown in the exemplary concept schematic drawing of FIG. 2, the biofluid comprising target cells 18 and non-target cells 16 and 20 is flowed through the microfluidic separation channel 28 through inlet 10. In the embodiment exemplified in FIG. 2, target cells 18 essentially accumulate within two primary streams, 34 and 38, at the periphery of the separation channel 28, upon being subjected to the acoustic energy. Non-target cells 16 and 20 essentially accumulate within the central secondary stream 36. The primary streams 34 and 38 (target cell enriched fluid) exit the separation channel 28 through peripheral first outlets 22 and 26, while the secondary stream 36 (waste fluid) exits the separation channel 28 through second outlet 24. In this exemplary embodiment, non-target cells 16 and 20 are more susceptible to the acoustic energy, so they travel rapidly to the central region (secondary stream 36) of the separation channel 28, while the target cells 18 experience a weaker force from the acoustic energy and remain in the peripheral region of the separation channel 28 (primary streams 34 and 38).

FIG. 3 and FIG. 4 are microscopic images of the downstream end of a microfluidic separation channel. In FIG. 3, the microfluidic separation channel is receiving no acoustic energy. As shown in the image, a homogeneous cell suspension is flowing through the channel with no separation. In FIG. 4, the microfluidic separation channel is receiving acoustic energy. Non-target cells, shown as the darker shade, can be seen traveling through the center stream, while target cells (not individually visible in the images) travel through the outer streams. The separation as seen in FIG. 4 is much greater than that seen in FIG. 3.

As shown in FIG. 5, according to certain embodiments, a system for microfluidic separation of target cells and non-target cells in a biofluid may comprise a source of a biofluid 110, a source of an additive 120, and a microfluidic separation channel 140 coupled to an acoustic transducer 240. The system may further comprise a sensor 180 configured to measure a parameter of an input biofluid and a sensor 360 configured to measure a parameter of a primary

stream. The sensors may be electrically connected to control modules 340 and 160, such that control module 340 is configured to alter or regulate an input parameter of the acoustic transducer 240 and the control module 160 is configured to introduce a predetermined volume of the additive into the biofluid.

5 The system may further comprise intraluminal line 260 fluidly connected to donor subject 280 and second intraluminal line 300 fluidly connected to recipient subject 320. Recipient subject 320 and donor subject 280 may be the same subject. The microfluidic separation channel 140 may separate pretreated biofluid into a primary stream and a secondary stream, such that the primary stream comprising target cells (target cell enriched fluid) is directed to primary stream
10 collection channel 220 and the secondary stream comprising non-target cells (target cell depleted fluid) is directed to secondary stream collection channel 220. The primary stream may be recycled back to the source of the biofluid 110 through recycle line 380 or may be post-treated in post-treatment chamber 400. In some embodiments, the post-treatment chamber 400 is fluidly connected to the intraluminal line 300. The secondary stream may be collected in collection
15 vessel 420. The system may further comprise a source of a second fluid 460 fluidly connected to the microfluidic separation channel 140. Turning to FIG. 6, the system for microfluidic separation of target cells and non-target cells in a biofluid may further comprise two or more microfluidic separation channels 140. In the embodiment as shown, each microfluidic separation channel 140 is coupled to an acoustic transducer 240, however the system may comprise one acoustic
20 transducer 240 coupled to more than one microfluidic separation channel 140. The two or more microfluidic separation channels 140 may be fluidly connected to a manifold 440, which may be fluidly or electrically connected to a sensor 500. The manifold 440 may be configured distribute the biofluid to the microfluidic separation channels 140 in response to a measurement received from the sensor 500 of an input biofluid load upstream of the biofluid source 110. In some
25 embodiments, the system comprises a collection channel 200 downstream from the microfluidic separation channels 140 configured to collect the primary stream from the microfluidic separation channels 140. The system may further comprise a collection vessel 480 downstream from the collection channel 200.

30 As shown in exemplary concept schematic drawing of FIG. 14, a second fluid 42 may be flowed through the microfluidic separation channel 28 with pretreated biofluid 40, in essentially parallel flow. The second fluid 42 enters the microfluidic separation channel 28 through central

inlet 46, while pretreated biofluid 40 enters the microfluidic separation channel 28 through peripheral inlets 44 and 48. The second fluid 42 does not comprise cells as it enters the separation channel 28. Non-target cells 16 and 20 are driven towards the center stream by the applied acoustic energy, and exit the separation channel through waste outlet 24. Target cells 18 are essentially buoyant within the microfluidic separation channel 28, and are not driven to the central stream. The estimated recovery in the exemplary embodiment of FIG. 14 is calculated to be about 70%. Comparatively, the estimated recovery in an embodiment without introducing a second fluid, such as the one exemplified in FIG. 2, is about 65%.

Examples:

Example 1: Acoustic Separation for Purification of Lymphocytes

Separation of lymphocytes from human buffy coat product was performed with a microfluidic separation channel. The buffy coat was separated and collected from human whole blood. Buffy coat was flowed through a microfluidic separation channel at a residence time of about 1 second, and ultrasonic waves were applied to the channel to oscillate a portion of the channel having a cross section on the scale of the ultrasonic wavelength (~1mm). The acoustic energy on the channel was applied to drive cells toward an axial center stream.

Lymphocytes experienced a weaker force than erythrocytes and other leukocytes, due to the difference between a lymphocyte's size and density as compared to the alternate cells. As the blood buffy coat was flowed through the channel and subjected to the acoustic energy, the lymphocyte population accumulated along primary streams at the outside of the channel, the lymphocyte enriched fluid was separated by a branching in the channel, for instance such as the one shown in FIG. 4. The lymphocyte enriched fluid was collected and analyzed.

Initial output cell counts were measured with a standard hematology analyzer. The results are shown in the graph of FIG. 9. In the lymphocyte enriched output suspension, lymphocyte population, as compared to other leukocytes, was enriched from 34% (initial population) to 87% (output population). Lymphocytes were enriched 2.5X by single pass through the microfluidic separation channel. Total lymphocyte recover was 21%. Erythrocyte concentration was reduced by 50%. Lymphocyte recovery and separation from erythrocytes can be increased with additives, by device tuning (e.g. tuning the input and/or output parameters of the acoustic transducer), and by performing repeat passes through the separation channel.

Generally, without wishing to be bound to a particular theory, it is believed that non-target cells are focused toward the center stream, while lymphocytes are weakly focused toward the center stream, allowing for retention in peripheral streams.

Accordingly, lymphocytes can be selectively separated from like cells (leukocytes) with the systems and methods described herein.

Example 2: Acoustic Separation with Density Gradient Medium

Blood buffy coat comprising lymphocytes and non-target cells was subjected to acoustic energy, generally as described above. Prior to flowing the buffy coat through a microfluidic separation channel, buffy coat samples were pretreated by diluting with a density gradient medium at diluent densities ranging between about 1.00 and 1.15 (g/mL). The results are measured in separation ratio, a quantitative measurement of the ratio of cells in the product (separation efficiency).

The separation Ratio for any subpopulation x , where “side” is the primary stream and “center” is the secondary stream.

$$SR_x = \frac{n_{x, side}}{n_{x, side} + n_{x, center}}$$

The fraction of the stream out the side channel (primary stream), also referred to as the flow split:

$$FR_{side} = \frac{V_{side}}{V_{center}}$$

The separation ratio results biofluid diluted with density gradient medium are summarized in the graph shown in FIG. 10. As shown, the density gradient medium provides efficient separation of lymphocytes from other leukocytes, but does not affect the separation of lymphocytes from erythrocytes, which remains constant around 1.0 for increasing solution density. A maximum separation of lymphocytes from other leukocytes is effectuated near the density of the lymphocytes (approximately 1.06 g/mL). Without wishing to be bound to a particular theory, it is believed the density gradient medium does not efficiently affect separation

of cells from erythrocytes in this range because the density of the erythrocytes remains significantly higher than that of the suspending fluid.

Accordingly, lymphocyte separation from leukocytes in a biofluid can be performed with superior results by pretreating the biofluid with an additive, such as a density gradient medium.

5 Without wishing to be bound to a particular theory, it is believed cell separation by pretreatment with additives capable of altering density of the biofluid, density of the target cells, density of the non-target cells, size of the target cells, size of the non-target cells, compressibility of the biofluid, compressibility of the target cells, compressibility of the non-target cells, aggregation potential of the target cells, and aggregation potential of the non-target cells will provide superior results over no pretreatment because the rate at which the cells migrate generally depends on cell size, density, and compressibility relative to the density and compressibility of the suspending biofluid.

Example 3: Acoustic Separation with Cell Aggregator

15 Blood buffy coat comprising lymphocytes and non-target cells was subjected to acoustic energy, generally as described above. Prior to flowing the buffy coat through a microfluidic separation channel, buffy coat samples were pretreated by introducing a cell aggregator. Specifically, Ficoll™ PM 300 cell media (GE Healthcare, Chicago, IL), a long-chain polysaccharide was introduced into the biofluid. The samples pretreated with a cell aggregator were compared to samples pretreated with a density gradient medium, as described above (pretreated with Histopaque® media distributed by Sigma-Aldrich, St. Louis, MO).

25 The results are summarized in the graph of FIG. 13. The samples pretreated with a cell aggregator exhibited better erythrocyte removal than the samples pretreated with a density gradient medium. However, the cell aggregator samples exhibited lower lymphocyte recovery than the density gradient medium samples. Nonetheless, both the cell aggregator samples and the density gradient medium samples exhibited improved erythrocyte removal and lymphocyte recovery than the control sample pretreated with PBS alone.

Accordingly, pretreating the biofluid with a cell aggregator provides superior non-target cell removal, but inferior target cell recovery, than pretreating the biofluid with a density gradient medium. Furthermore, lymphocyte separation from leukocytes in a biofluid can be performed

with superior results by pretreating the biofluid with a density gradient medium or a cell aggregator, as compared to pretreating the biofluid with PBS alone.

Example 4: Acoustic Separation with Density Gradient Medium and Cell Aggregator

Blood buffy coat comprising lymphocytes and non-target cells was subjected to acoustic energy, generally as described above. Prior to flowing the buffy coat through a microfluidic separation channel, buffy coat samples were pretreated by diluting with an additive comprising a density gradient medium and cell aggregator to provide a solution density ranging between about 1.00 and 1.10 (g/mL). Specifically, the samples were pretreated with Histopaque[®] media (Sigma-Aldrich, St. Louis, MO).

The results are summarized in the graph of FIG. 11. The graph shows a much better enrichment of lymphocytes from erythrocytes, as compared to the density gradient medium alone (FIG. 10). The lymphocyte/erythrocyte trendline shows that the additive comprising a density gradient medium and a cell aggregator displays a generally increasing separation of lymphocytes from erythrocytes with increasing solution density. In contrast, the lymphocyte/leukocyte trendline displays a generally decreasing separation of lymphocytes from leukocytes with increasing solution density. The optimal solution density is the point at which the trendlines cross, or near 1.06 g/mL, which is the approximate density of the lymphocytes. Accordingly, lymphocytes can be separated from erythrocytes and leukocytes most efficiently with an additive configured to alter the solution density to about 1.06 g/mL.

Furthermore, lymphocyte separation from erythrocytes and leukocytes in a biofluid is more efficient when the biofluid is pretreated with both a density gradient medium and a cell aggregator. The data show there is a synergistic result for the combination of mediums when compared to cell separation with each medium alone.

Conclusion – Comparative Results

In similar lymphocyte separation experiments, biofluid diluted with a long-chain polysaccharide (cell aggregator) and PBS experienced better erythrocyte removal, but lower lymphocyte recovery than biofluid samples diluted in a density gradient medium and a cell aggregator. Biofluid diluted with high salt PBS (400 mOsm PBS) experienced better erythrocyte removal, but lower lymphocyte recovery when compared to biofluid diluted in the density

gradient medium and cell aggregator. Finally, biofluid diluted in isotonic PBS experienced decreased performance across all metrics, when compared to biofluid diluted in the density gradient medium and cell aggregator, and generally as compared to the other experimental samples.

- 5 Accordingly, pretreating biofluid with an additive may result in increased separation between target cells and non-target cells, as compared to acoustic separation of biofluid alone.

Example 5: Comparison between Target Cells – Lymphocyte and Monocyte Separation Ratio

- 10 Biofluid comprising lymphocytes and monocytes was flowed through a microfluidic separation channel and subjected to acoustic energy. The lymphocyte separation ratio was calculated as previously discussed. The monocyte separation ratio was compared to the lymphocyte separation ratio. The results are shown in the graph of FIG. 12. The data suggest that there is a differential separation between monocytes and lymphocytes. The results are
- 15 significant because other separation processes, for example centrifugation, do not separate lymphocytes from monocytes. Accordingly, systems and methods disclosed herein allow for differential separation between cell types, including between different classes of leukocytes.

Example 6: Comparison between Biofluids – Lymphocyte Purity and Recovery from Leukapheresis Product, Buffy Coat, and Whole Blood

- 20 Acoustic separation of lymphocytes from biofluid samples was performed, generally as described above. The biofluid samples included leukapheresis product, blood buffy coat, and whole blood. Generally, leukapheresis product comprises the highest ratio of leukocytes to other cells, blood buffy coat comprises a mid-range ratio of leukocytes to other cells, and whole blood
- 25 comprises the lowest ratio of leukocytes to other cells. Accordingly, as expected, lymphocyte recovery (percentage of lymphocyte in product to lymphocyte in biofluid sample), and lymphocyte purity (as a fraction of lymphocyte to total leukocyte concentration) is greatest when the biofluid is selected to be leukapheresis product, of the three example biofluids.

- 30 As shown in the results presented in the graphs of FIGS. 7 and 8, lymphocyte recovery from leukapheresis product, buffy coat, and whole blood is 71%, 54%, and 18%, respectively. Lymphocyte purity in these samples was high, at 93%, 83%, and 39%, respectively.

Furthermore, the separation provided erythrocyte reduction (percentage of erythrocyte reduced from the biofluid sample) of about 94%, depending on the recovery goal. Accordingly, systems and methods for cell separation, as disclosed herein, may effectively recover and purify biofluid samples of various purities with a first pass acoustic separation process.

5

Those skilled in the art should appreciate that the parameters and configurations described herein are exemplary and that actual parameters and/or configurations will depend on the specific application in which the disclosed methods and materials are used. Those skilled in the art should also recognize or be able to ascertain, using no more than routine experimentation, 10 equivalents to the specific embodiments disclosed. For example, those skilled in the art may recognize that the method, and components thereof, according to the present disclosure may further comprise a network or systems or be a component of a system for microfluidic cell separation. It is therefore to be understood that the embodiments described herein are presented by way of example only and that, within the scope of the appended claims and equivalents 15 thereto; the disclosed embodiments may be practiced otherwise than as specifically described. The present systems and methods are directed to each individual feature, system, or method described herein. In addition, any combination of two or more such features, systems, or methods, if such features, systems, or methods are not mutually inconsistent, is included within the scope of the present disclosure. The steps of the methods disclosed herein may be performed 20 in the order illustrated or in alternate orders and the methods may include additional or alternative acts or may be performed with one or more of the illustrated acts omitted.

Further, it is to be appreciated that various alterations, modifications, and improvements will readily occur to those skilled in the art. Such alterations, modifications, and improvements are intended to be part of this disclosure, and are intended to be within the spirit and scope of the 25 disclosure. In other instances, an existing facility may be modified to utilize or incorporate any one or more aspects of the methods and systems described herein. Thus, in some instances, the systems may involve microfluidic cell separation. Accordingly the foregoing description and figures are by way of example only. Further the depictions in the figures do not limit the disclosures to the particularly illustrated representations.

30 The phraseology and terminology used herein is for the purpose of description and should not be regarded as limiting. As used herein, the term "plurality" refers to two or more items or

components. The terms "comprising," "including," "carrying," "having," "containing," and "involving," whether in the written description or the claims and the like, are open-ended terms, i.e., to mean "including but not limited to." Thus, the use of such terms is meant to encompass the items listed thereafter, and equivalents thereof, as well as additional items. Only the

5 transitional phrases "consisting of" and "consisting essentially of," are closed or semi-closed transitional phrases, respectively, with respect to the claims. Use of ordinal terms such as "first," "second," "third," and the like in the claims to modify a claim element does not by itself connote any priority, precedence, or order of one claim element over another or the temporal order in which acts of a method are performed, but are used merely as labels to distinguish one claim

10 element having a certain name from another element having a same name (but for use of the ordinal term) to distinguish the claim elements.

While exemplary embodiments of the disclosure have been disclosed, many modifications, additions, and deletions may be made therein without departing from the spirit and scope of the disclosure and its equivalents, as set forth in the following claims.

15 What is claimed is:

CLAIMS

1. A method of separating target cells from non-target cells in a biofluid, comprising:

pretreating the biofluid by introducing an additive to alter at least one of size of the target cells, size of the non-target cells, compressibility of the biofluid, compressibility of the target cells, compressibility of the non-target cells, aggregation potential of the target cells, and aggregation potential of the non-target cells;

flowing the pretreated biofluid into an inlet of a microfluidic separation channel; and

applying acoustic energy to the microfluidic separation channel, such that the target cells accumulate within at least one primary stream along the separation channel and the non-target cells accumulate within at least one secondary stream along the separation channel.
2. The method of claim 1, further comprising collecting the at least one primary stream comprising the target cells.
3. The method of claim 2, further comprising separately collecting the at least one secondary stream comprising the non-target cells.
4. The method of claim 1, further comprising selecting the additive from the group consisting of a cell aggregator, deionized water, a detergent, a surfactant, a solution to regulate salinity of the biofluid, a solution to regulate tonicity of the biofluid, a solution to regulate viscosity of the biofluid, a solution to regulate osmolarity of the biofluid, a solution to regulate ion concentration of the biofluid, and combinations thereof.
5. The method of claim 4, further comprising selecting the cell aggregator to be a long-chain polysaccharide.
6. The method of claim 5, wherein the cell aggregator comprises a long-chain polysaccharide having a molecular weight between 100 and 500 kD.

7. The method of claim 5, wherein the cell aggregator comprises a long-chain polysaccharide present at a concentration of between about 0.5% (w/v) and about 25% (w/v).
8. The method of claim 4, further comprising selecting the cell aggregator to be a solution comprising antibodies that bind and aggregate non-target cells.
9. The method of claim 4, further comprising selecting the cell aggregator to be a platelet activator or a cell adhesion molecule.
10. The method of claim 1, further comprising introducing an additive to alter at least one of density of the biofluid, density of the target cells, and density of the non-target cells.
11. The method of claim 10, further comprising selecting the additive from the group consisting of a density gradient medium, a density additive, and combinations thereof.
12. The method of claim 11, further comprising selecting the density additive to be a nonionic iodinated compound.
13. The method of claim 10, further comprising introducing the additive to regulate the density of the biofluid to a density of between about 1.00 g/mL and about 1.15 g/mL.
14. The method of claim 13, further comprising introducing the additive to regulate the density of the biofluid to a density of between about 1.04 g/mL to about 1.07 g/mL.
15. The method of claim 10, comprising introducing an additive to alter density of the biofluid and aggregation potential of the non-target cells.
16. The method of claim 1, further comprising selecting the biofluid from blood buffy coat, leukapheresis product, peripheral blood, whole blood, lymph fluid, synovial fluid, spinal fluid, bone marrow, ascities fluid, and combinations or subcomponents thereof.

17. The method of claim 1, further comprising selecting the target cells to be leukocytes selected from the group consisting of mononuclear cells, lymphocytes, monocytes, granulocytes, agranulocytes, macrophages, T cells, B cells, NK cells, subclasses thereof, and combinations thereof.
18. The method of claim 1, further comprising selecting the target cells to be lymphocytes.
19. The method of claim 1, further comprising obtaining the biofluid from a donor subject.
20. The method of claim 1, further comprising post-treating the at least one primary stream.
21. The method of claim 20, further comprising collecting the post-treated primary stream.
22. The method of claim 20, further comprising introducing the post-treated primary stream into a recipient subject.
23. The method of claim 1, further comprising dosing the at least one primary stream with a reagent to produce a dosed suspension, the reagent selected from an antigen or activation reagent configured to biochemically induce cell activation.
24. The method of claim 23, further comprising selecting the target cells to be lymphocytes and separating activated lymphocytes from non-activated lymphocytes in the dosed suspension, comprising:
 - flowing the dosed suspension into an inlet of a second microfluidic separation channel;
 - and
 - applying acoustic energy to the second microfluidic separation channel, such that the activated lymphocytes accumulate within at least one primary stream along the second separation channel and the non-activated lymphocytes accumulate within at least one secondary stream along the second separation channel.

25. The method of claim 1, further comprising flowing a second fluid adjacent to the biofluid into an inlet of the microfluidic separation channel, such that the biofluid and the second fluid flow in substantially parallel, substantially laminar flow.
26. The method of claim 1, further comprising flowing the pretreated biofluid into the inlet of the microfluidic separation channel at a flow rate of between about 0.03 mL/min to about 0.5 mL/min.
27. The method of claim 1, comprising introducing an additive to regulate the aggregation potential of the non-target cells, the non-target cells comprising erythrocytes.
28. The method of claim 1, comprising introducing an additive to regulate the aggregation potential of the non-target cells, the non-target cells comprising platelets.
29. The method of claim 1, wherein at least one of the target cells and the non-target cells are live cells, frozen cells, preserved cells, or cells grown in a cell culture.
30. A system for microfluidic cell separation configured to separate target cells from non-target cells in a biofluid, comprising:
- at least one microfluidic separation channel comprising at least one inlet, a first outlet, and a second outlet;
 - a source of the biofluid in fluid communication with the at least one inlet of the at least one microfluidic separation channel;
 - a source of an additive in fluid communication with the source of the biofluid, configured to introduce at least one additive into the biofluid, the additive capable of altering at least one of size of the target cells, size of the non-target cells, compressibility of the biofluid, compressibility of the target cells, compressibility of the non-target cells, aggregation potential of the target cells, and aggregation potential of the non-target cells; and
 - at least one acoustic transducer coupled to a wall of the at least one microfluidic separation channel.

31. The system of claim 30, wherein the at least one acoustic transducer is positioned to apply a standing acoustic wave transverse to the microfluidic separation channel.
32. The system of claim 30, further comprising at least two microfluidic separation channels connected in parallel and a manifold configured to distribute the biofluid to the at least two microfluidic separation channels.
33. The system of claim 32, further comprising at least one sensor configured to measure an input biofluid load on the system.
34. The system of claim 33, wherein the manifold is in electrical communication with the at least one sensor, configured to distribute the biofluid to the at least two microfluidic separation channels in response to a measurement of the input biofluid load on the system.
35. The system of claim 30, wherein the additive is further capable of altering at least one of density of the biofluid, density of the target cells, and density of the non-target cells.
36. The system of claim 35, further comprising at least one sensor configured to measure at least one of density of the biofluid and concentration of target cells or non-target cells.
37. The system of claim 36, further comprising a control module in electrical communication with the at least one sensor and the source of the additive, configured to introduce a predetermined volume of the additive into the biofluid in response to a measurement of at least one of the density of the biofluid and the concentration the target cells or the non-target cells in the biofluid.
38. The system of claim 37, wherein the predetermined volume is determined to regulate the density of the biofluid to a density of between about 1.00 g/mL and about 1.15 g/mL.
39. The system of claim 38, wherein the predetermined volume is determined to regulate the density of the biofluid to a density of between about 1.04 g/mL and about 1.07 g/mL.

40. The system of claim 30, further comprising at least one sensor configured to measure at least one parameter of an output suspension.

41. The system of claim 40, further comprising at least one sensor configured to measure at least one of hematocrit (HCT %) of the output suspension and concentration of the target cells or the non-target cells in the output suspension.

42. The system of claim 40, further comprising a control module in electrical communication with the at least one sensor and the acoustic transducer, configured to regulate at least one of power, voltage, and frequency delivered to the acoustic transducer in response to a measurement of the at least one parameter in the output suspension.

43. The system of claim 42, wherein the control module is configured to regulate the HCT % of the output suspension to less than about 1%.

44. The system of claim 30, further comprising at least one sensor configured to measure at least one of HCT% of the biofluid and concentration of target cells or non-target cells.

45. The system of claim 44, further comprising a control module in electrical communication with the at least one sensor and the source of the additive, configured to introduce a predetermined volume of the additive into the biofluid in response to a measurement of at least one of the HCT% of the biofluid and the concentration the target cells or the non-target cells in the biofluid.

46. The system of claim 45, wherein the predetermined volume of the additive is determined to regulate the HCT % of the biofluid to less than about 10%.

47. The system of claim 30, further comprising a source of a second fluid in fluid communication with the at least one inlet of the at least one microfluidic separation channel,

configured to introduce the second fluid into the biofluid, such that the biofluid and the second fluid flow in substantially parallel, substantially laminar flow.

48. The system of claim 30, further comprising a first collection channel in fluid communication with the first outlet of the microfluidic separation channel and a second collection channel in fluid communication with the second outlet of the microfluidic separation channel.

49. The system of claim 48, wherein the first collection channel comprises a recycle line in fluid communication with the source of the biofluid, configured to recycle target cell enriched fluid from the first outlet to the source of the biofluid.

50. The system of claim 48, wherein the first or second collection channel is in fluid communication with a collection vessel.

51. The system of claim 30, connectable to an intraluminal line in fluid communication with a donor subject and the source of the biofluid, configured to extract biofluid from the donor subject and deliver the biofluid to the source of the biofluid.

52. The system of claim 30, connectable to an intraluminal line in fluid communication with one of the first and the second outlet of the separation channel and a recipient subject, configured to deliver output suspension to the recipient subject.

53. The system of claim 30, wherein the microfluidic separation channel is formed from a thermoplastic material.

54. A kit for microfluidic cell separation comprising:
at least one microfluidic separation channel configured to separate target cells from non-target cells in a biofluid, the separation channel comprising at least one inlet, a first outlet, and a second outlet, the separation channel connected to at least one acoustic transducer;

a source of an additive fluidly connectable with the microfluidic separation channel, the additive capable of altering at least one of size of the target cells, size of the non-target cells, compressibility of the biofluid, compressibility of the target cells, compressibility of the non-target cells, aggregation potential of the target cells, and aggregation potential of the non-target cells; and

instructions to provide a biofluid, pretreat the biofluid by introducing a predetermined volume of the additive into the biofluid, flow the pretreated biofluid into the at least one inlet of the microfluidic separation channel, and apply acoustic energy to the microfluidic separation channel.

55. The kit of claim 54, further comprising a collection channel fluidly connectable to one of the first outlet and the second outlet.

56. The kit of claim 55, further comprising a collection vessel fluidly connectable to the collection channel.

57. The kit of claim 55, wherein the collection channel is fluidly connectable to the first outlet and configured to recycle target cell enriched fluid to the at least one inlet of the microfluidic separation channel.

58. The kit of claim 54, wherein the at least one microfluidic separation channel is formed of a thermoplastic material.

59. The kit of claim 58, wherein the thermoplastic microfluidic separation channel is disposable.

60. The kit of claim 54, further comprising an intraluminal line fluidly connectable to one of the microfluidic separation channel and the first outlet.

61. The kit of claim 54, wherein the additive is further capable of altering at least one of density of the biofluid, density of the target cells, and density of the non-target cells.

62. The kit of claim 61, further comprising instructions to introduce the additive to regulate the density of the biofluid to a density of between about 1.04 g/mL to about 1.07 g/mL.

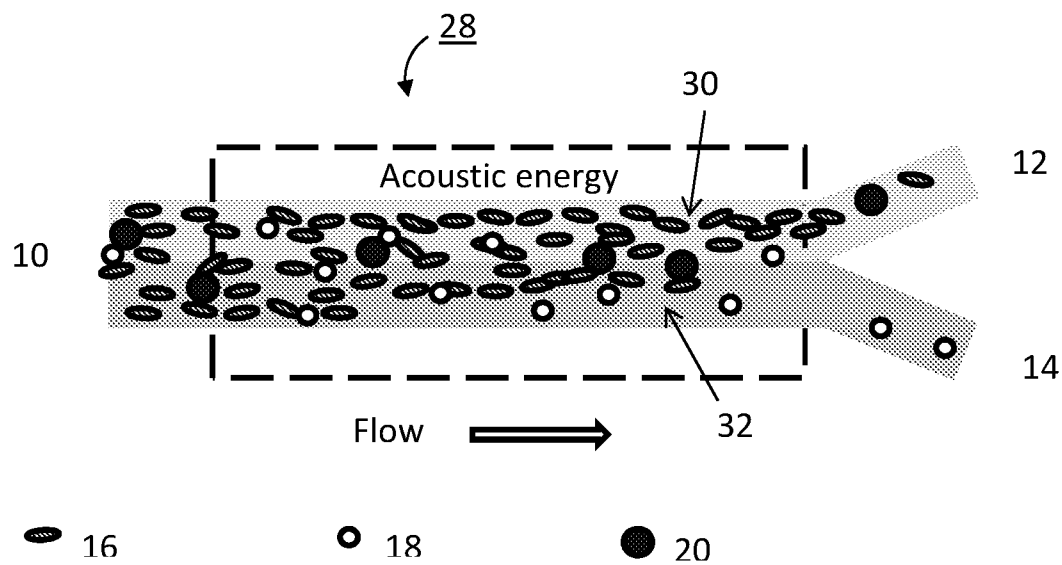


FIG. 1

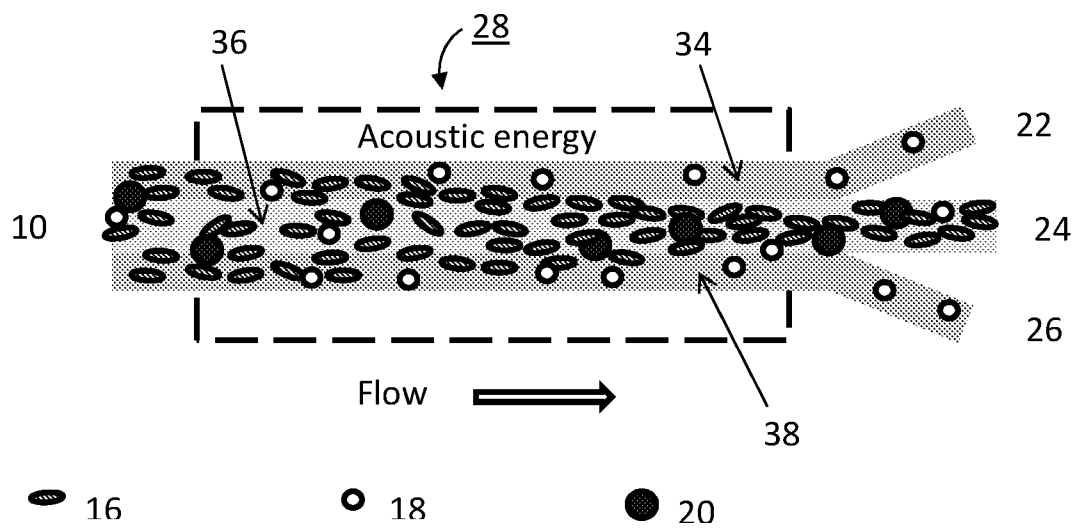


FIG. 2

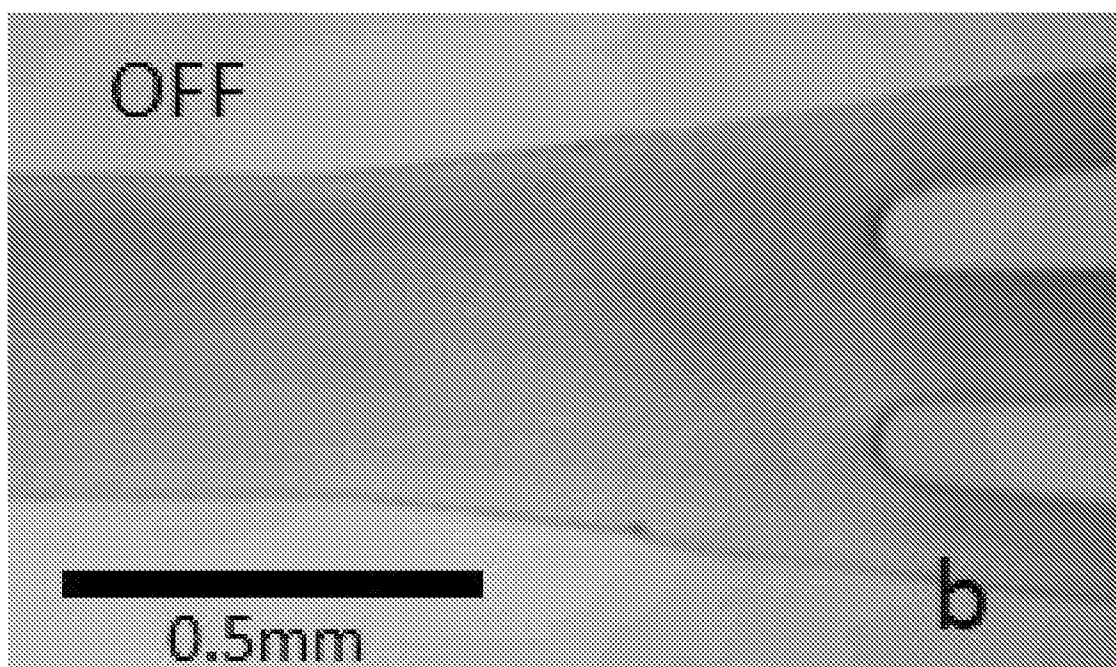


FIG. 3

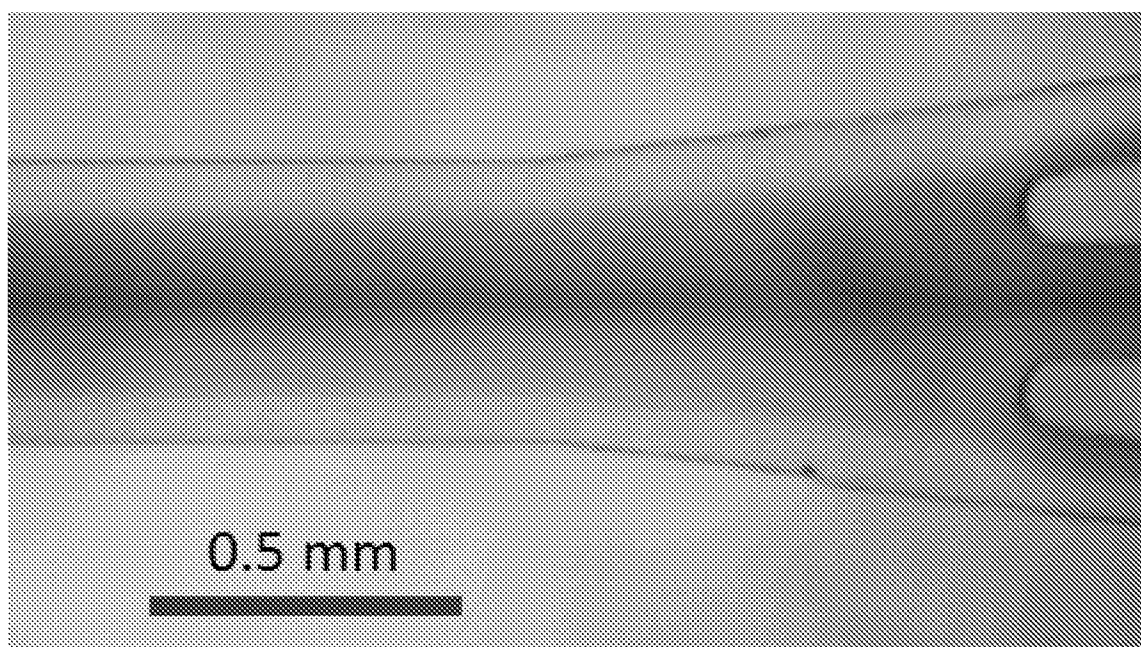


FIG. 4

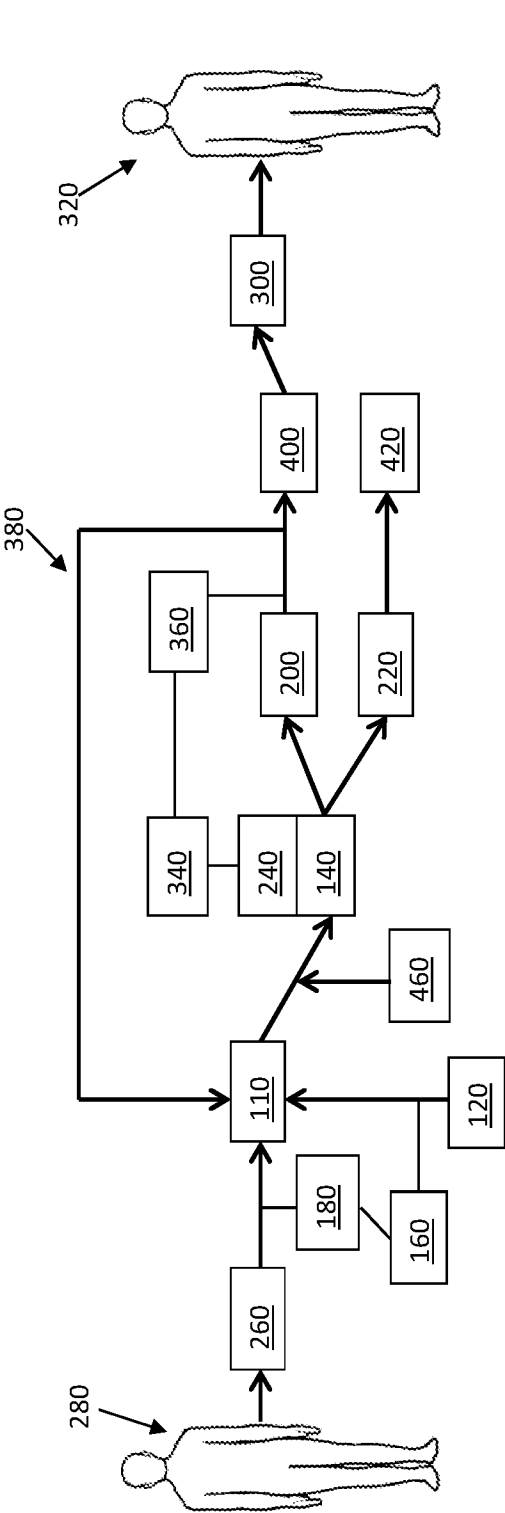


FIG. 5

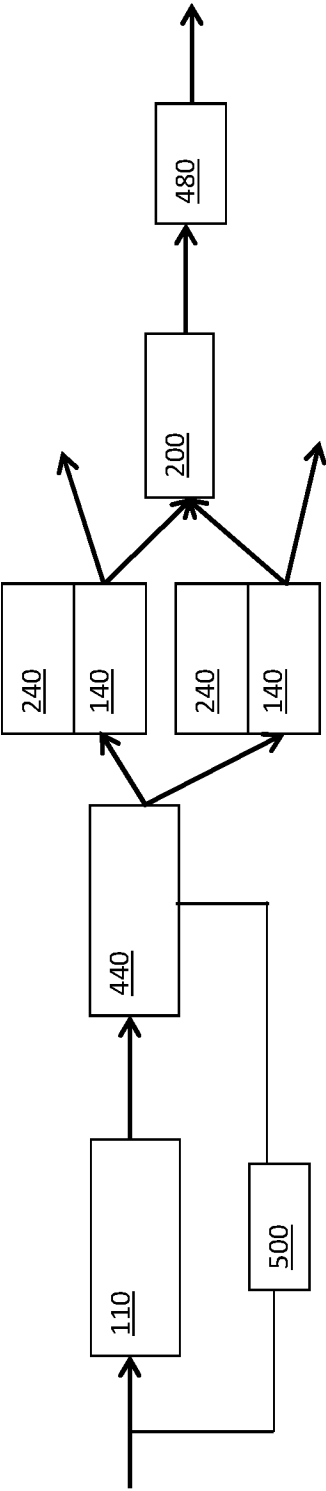
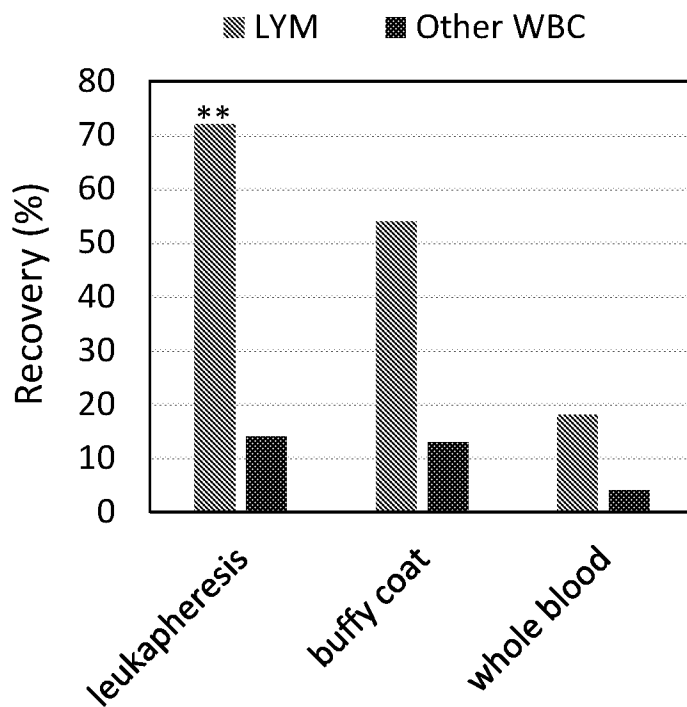
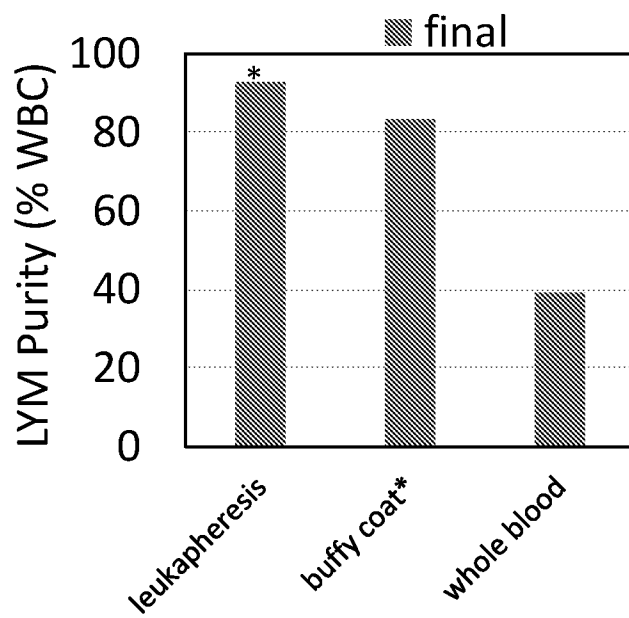


FIG. 6

**FIG. 7****FIG. 8**

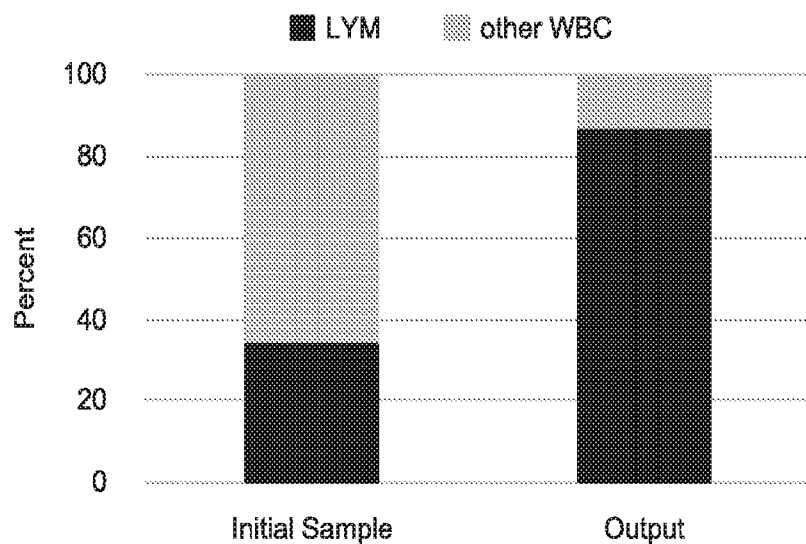


FIG. 9

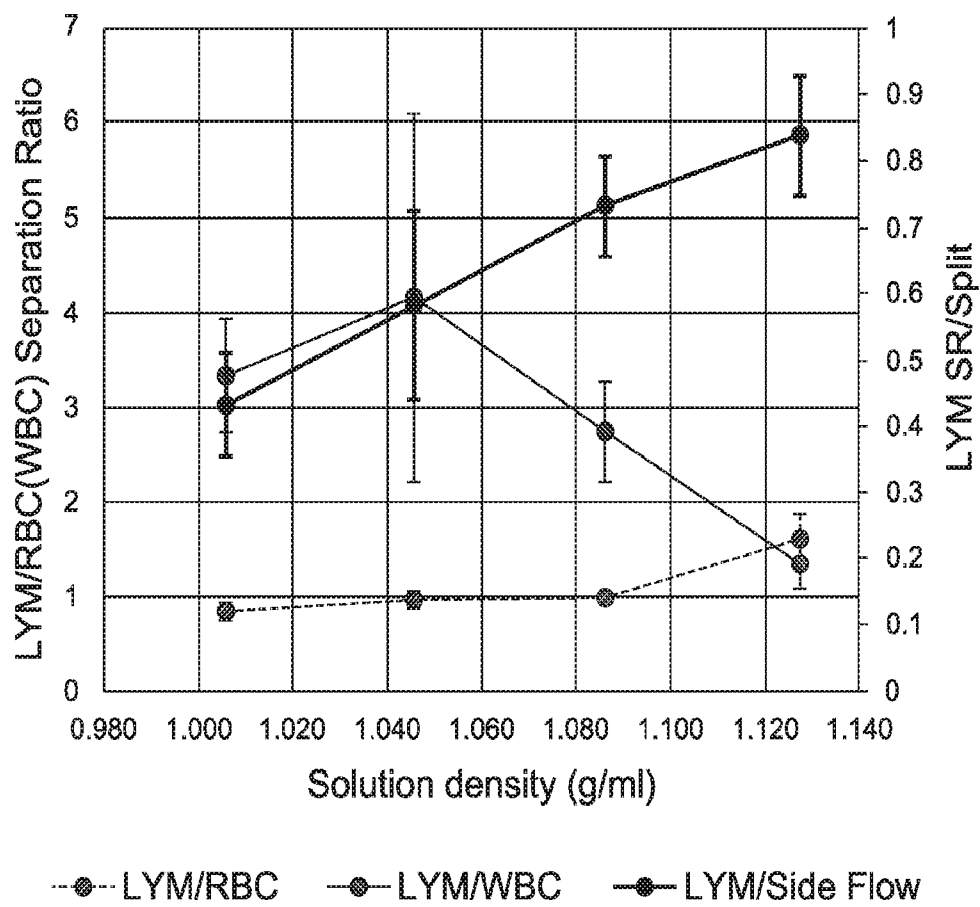


FIG. 10

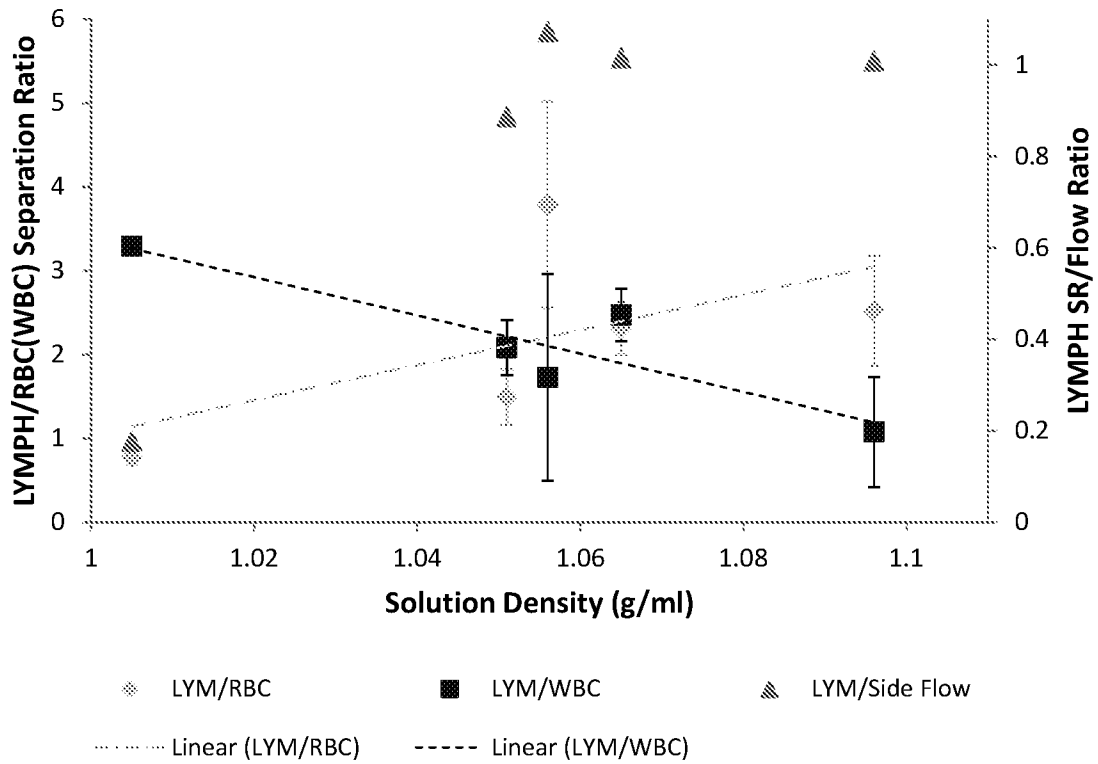


FIG. 11

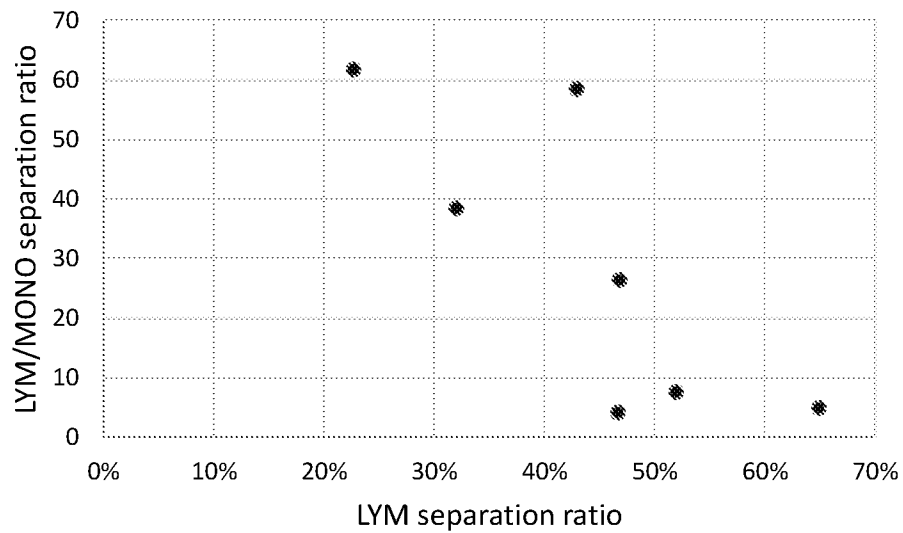


FIG. 12

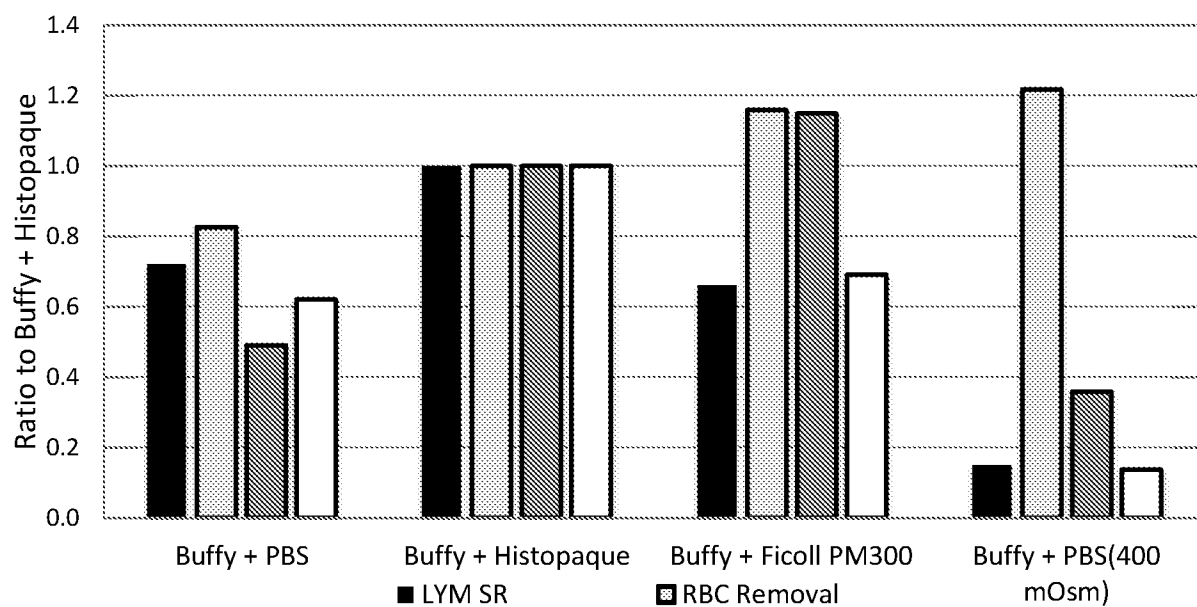


FIG. 13

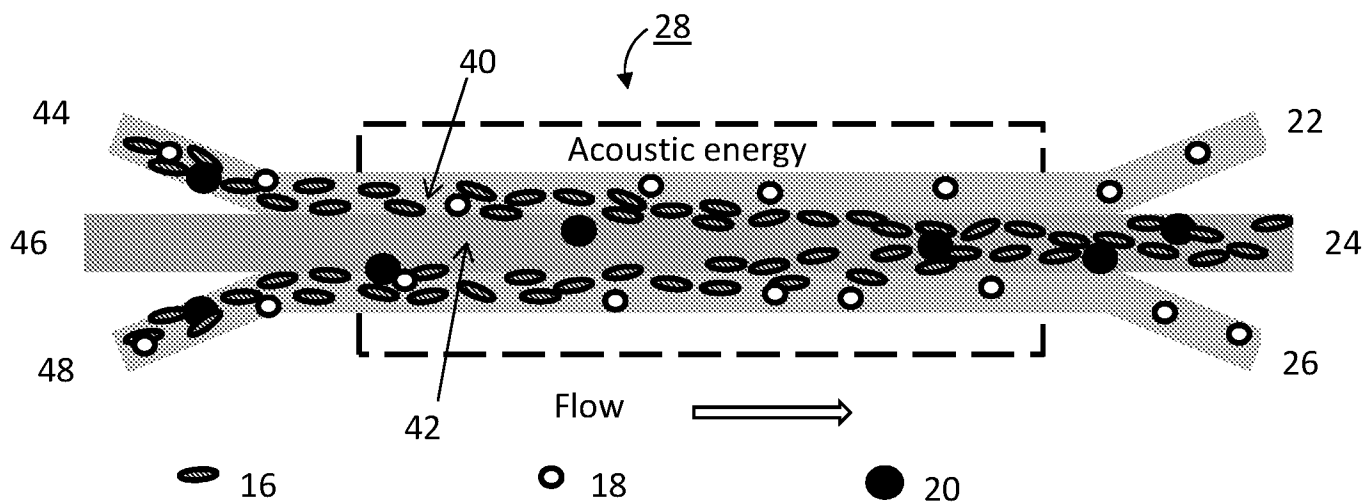


FIG. 14

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2017/030232

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.: 19, 22
because they relate to subject matter not required to be searched by this Authority, namely:
see FURTHER INFORMATION sheet PCT/ISA/210
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fees, this Authority did not invite payment of additional fees.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- ☐ The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No

PCT/US2017/030232

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 2014/046605 A1 (ACOUSORT AB [SE]) 27 March 2014 (2014-03-27)	1-8, 10-18, 20,21, 23, 25-36, 38-41, 44,47-62
A	page 1 lines 4-12; page 3 lines 27-33; page 4 lines 21-24; page 6 line 28 - page 7 line 24; page 7 lines 34 and 35; page 8 lines 4-16; page 11 line 28 - page 12 line 4; page 15 lines 1-33; claims 1-3, 5; figures 1-6 -----	24,37, 42,43, 45,46
X	WO 2007/128795 A2 (ERYSAVE AB [SE]; LAURELL THOMAS [SE]; PETERSSON FILIP [SE]) 15 November 2007 (2007-11-15)	1-4,8, 10,16, 17,23, 25, 27-36, 38-41, 44,47-60
A	page 1 lines 4-6; page 1 line 36 - page 2 line 21; page 5 lines 4 and 5; page 5 lines 26-34; page 6 line 32 - page 7 line 9; page 9 lines 30-36; page 10 lines 3-5; claims 1-5, 15-17, 21-23; figure 2 -----	24,37, 42,43, 45,46
X	WO 2016/062975 A1 (BIOMÉRIEUX [FR]) 28 April 2016 (2016-04-28)	1-4,16, 20,21, 25,26, 29,54
	page 1 lines 1-3; page 3 line 18 - page 4 line 13; page 6 line 28 - page 7 line 29; page 8 lines 5-9; page 18 lines 5-7; page 22 lines 4-15; page 50 line 23 - page 54 line 9; claims 1, 2, 5, 18-20; figures 1, 3 -----	
X	DYKESJ ET AL: "Efficient Removal of Platelets from Peripheral Blood Progenitor Cell Products Using a Novel Micro-Chip Based Acoustophoretic Platform", PLOS ONE, PUBLIC LIBRARY OF SCIENCE, US , vol. 6, no. 8 9 August 2011 (2011-08-09), pages E23074-1, XP003030948, ISSN: 1932-6203, DOI: 10.1371/JOURNAL.PONE.0023074 Retrieved from the Internet: URL: http://www.plosone.org/article/info%3Adoi%2F10.1371%2Fjournal.pone.0023074 [retrieved on 2011-08-09] abstract; "Platelet activation" on page 3; figures 1, 5, 6 -----	1-4,9, 16,25-29
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INTERNATIONAL SEARCH REPORT

International application No
PCT/US2017/030232

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	YE AI ET AL: "Separation of Escherichia coli Bacteria from Peripheral Blood Mononuclear Cells Using Standing Surface Acoustic Waves", ANALYTICAL CHEMISTRY, vol. 85, no. 19, 23 August 2013 (2013-08-23), pages 9126-9134, XP055261589, US ISSN: 0003-2700, DOI: 10.1021/ac4017715 abstract; "Experimental Setup" and "Sample Preparation" on pages 9129 and 9130; figures 1, 3 -----	1-4,16, 17,29,54
X	US 2015/017678 A1 (MATULA THOMAS [US] ET AL) 15 January 2015 (2015-01-15) paragraphs [0002], [0010], [0013], [0014], [0016], [0023] - [0027], [0035], [0054] - [0057], [0060], [0061]; claims 1, 2, 5, 21, 24-27; figure 1 -----	1-3,16, 20,29,54

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2017/030232

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 2014046605 A1	27-03-2014	EP 2897709 A1 US 2015253226 A1 WO 2014046605 A1	29-07-2015 10-09-2015 27-03-2014
WO 2007128795 A2	15-11-2007	EP 2015798 A2 US 2010006501 A1 WO 2007128795 A2	21-01-2009 14-01-2010 15-11-2007
WO 2016062975 A1	28-04-2016	EP 3209793 A1 FR 3027672 A1 US 2017241878 A1 WO 2016062975 A1	30-08-2017 29-04-2016 24-08-2017 28-04-2016
US 2015017678 A1	15-01-2015	NONE	

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box II.1

Claims Nos.: 19, 22

Dependent claims 19 and 22 relate to subject-matter considered by this Authority to be covered by the provisions of Rule 39.1 (iv) / 67.1 (iv) PCT. Those claims relate to methods wherein a biofluid, especially blood, is removed from a patient, treated in a a system for microfluidic cell separation in order to separate target cells from non-target cells, and returned to the patient. The aim of such methods is clearly therapeutic. Therefore, claims 19 and 22 are directed to methods for treatment of the human or animal body by therapy. Consequently, no opinion will be given with regard to the novelty, inventive step and industrial applicability of the subject-matter of these claims. See also the PCT ISPE Guidelines 9.08 to 9.10.