(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau

(43) International Publication Date
16 November 2017 (16.11.2017)

WIPO | PCT

(10) International Publication Number
WO 2017/196211 A1

(51) International Patent Classification:
A47L 9/14 (2006.01)

(21) International Application Number:
PCT/SE2016/000025

(22) International Filing Date:
09 May 2016 (09.05.2016)

(25) Filing Language: English

(26) Publication Language: English

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(81) Designated States *(unless otherwise indicated, for every kind of national protection available)*: AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States *(unless otherwise indicated, for every kind of regional protection available)*: ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:
— *with international search report (Art. 21(3))*

WO 2017/196211 A1

(54) Title: CONNECTOR PLATE FOR A VACUUM CLEANER DUST CONTAINER AND A DUST CONTAINER

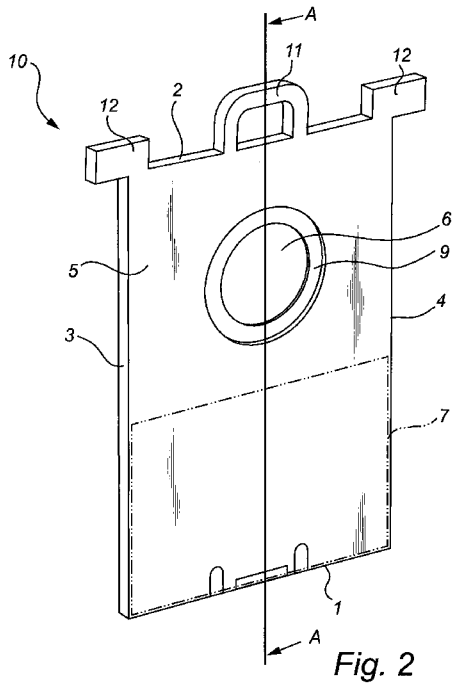

Fig. 2

(57) Abstract: Connector plate (10) for a vacuum cleaner dust container (30) and a dust container for a vacuum cleaner. The connector plate (10) comprising a front surface (5) having an opening (6) for an airflow, a first side surface (1) adapted to be inserted into holder of a vacuum cleaner, a second opposite side surface (2), the second side surface (2) is arranged closer to the opening than the first side surface (1), a third side surface (3) connecting the first and second side surfaces, and a forth side surface (4) connecting the first and second side surfaces. The connector plate also comprises a flexible zone (7) arranged between the opening (6) and the first surface (1).

CONNECTOR PLATE FOR A VACUUM CLEANER DUST CONTAINER AND A DUST CONTAINER

The present disclosure relates to a connector plate for a vacuum cleaner dust container. A vacuum cleaner dust container comprises a dust bag made of an air permeable material and a connector plate. The connector plate is arranged to surround an opening in the dust bag and to correctly position said opening in a vacuum cleaner.

Background

A connector plate for a vacuum cleaner dust container and a dust container are disclosed in eg. EP 1326420. The connector plate is adapted to be inserted in a holder in a vacuum cleaner and is thereby reliably positioning the dust container in the vacuum cleaner. For safety and reliability reason it is important to position the dust container correctly in the vacuum cleaner, this to avoid that dust laden airflow is entering the motor fan without the dust being separated in the dust container first. Another aspect of the connector plate is that it should make it easy for the user to handle the dust container.
One problem associated with connector plates and dust bags of this type is how to make the connector plate and dust bag operable and easy to use with even more efficient and compact vacuum cleaners.

Summary

One object of the present disclosure is therefore to provide an improved connector plate and dust container that can be more efficiently used with the vacuum cleaners and easy to use for the user.

The connector plate for a vacuum cleaner dust container may be configured so that the connector plate comprises a front surface having an opening for an airflow, a first side surface adapted

to be inserted into holder of a vacuum cleaner, and a second opposite side surface. The second side surface is arranged closer to the opening than the first side surface. A third side surface is connecting the first and second side surfaces. A forth side surface is connecting the first and second side surfaces. A flexible zone is arranged between the opening and the first surface.

The connector plate may be configured to have a handle arranged on the first surface.

A tab may be arranged on the first surface. The tab extending sideways outside the first surface.

The third and fourth side both being adapted to slide in a holder (40) of a vacuum cleaner.

The flexible zone is flexible about an axis parallel to the first side surface.

The connector plate may be configured so that the opening is arranged in a first plane. Perpendicular from and along the first side surface a second plane is extending. The flexible zone is adapted to arrange the first side surface so that an alfa angel between the first plane and the second plan is more than 30 degrees, preferably more than 40 degrees, and most preferred more than 70 degrees.

The connector plate for a vacuum cleaner dust container may be configured so that the connector plate comprises, a front surface having an opening for an airflow from a vacuum cleaner. A first side surface and a second opposite side surface. The second side surface is arranged closer to the opening than the first side surface. A first normal is extending perpendicular

from the first side surface and a second normal (N2) is extending perpendicular from the second side surface. In a first position of the connector plate a beta angle between the first normal and the second normal is less than 170 degrees, preferably less than 150 degrees.

Connector plate may be configured so that the beta angle between the first normal and the second normal is in the range of 170-90 degrees, preferably in the range of 150-110 degrees.

Connector plate may be configured so that in a second position if the connector plate the beta angle between the first normal and the second normal is substantially 180 degrees.

Connector plate for a vacuum cleaner dust container may be configured so that the connector plate comprises, a front surface having an opening for an airflow from a vacuum cleaner. The opening being arranged in a first plane. The connector plate also comprises, a first side surface, a second opposite side surface, a third side surface and fourth side surface connecting the first and second side surfaces. The first side surface is arranged furthest away from the opening among the first and second side surfaces. Along with and perpendicular from the first side surface a second plane is extending. The connector plate is adapted to arrange the first side surface so that an alfa angel between the first plane and the second plane is more than 30 degrees, preferably more than 40 degrees.

Connector plate may be configured so that the alfa angle between the first plane and the second plane is more than 50 degrees, preferably more than 70 degrees.

Connector plate for a vacuum cleaner dust container may be configured so that the connector plate comprising a front surface, a first side surface adapted to be inserted into holder of a

vacuum cleaner, a second side surface, a third side surface connecting the first and second side surfaces, and forth side surface connecting the first and second side surfaces. The front surface comprising an opening. The second side surface is arranged closer to the opening than the first side surface. In a first position a first distance between the first side and the second side is 75-90 % less than the length of the third side surface or the length of the fourth side surface.

In a second position of the connector plate a second distance between the first side surface and the second side surface is substantially the same as the length of the third side surface or the length of the fourth side surfaces.

Connector plate for a vacuum cleaner dust container may be configured so that the connector plate comprises a front surface having an opening for an airflow from a vacuum cleaner, a first side edge, and a second opposite side edge. The second side edge being arranged closer to the opening than the first side edge. A third normal extending in the direction of the front surface at the first side edge and a fourth normal extending in the direction of the front surface at the second side edge. In a first position of the connector plate a gamma angle between the third normal and the fourth normal is less than 170 degrees, preferably less than 150 degrees.

In a second position of the connector plate the gamma angle between the third normal and the fourth normal is substantially 180 degrees.

Connector plate for a vacuum cleaner dust container may be configured so that the connector plate comprises a first side surface, a second side surface, a third side surface connected to the first and second side surfaces, and a fourth side surface connected to the first and second side surfaces. The connector

plate also comprises a front surface having an opening. The opening having a center. The collector plate in a first position, is arranged such that the distance between a line through the center of the opening and parallel to the second side surface or the first side surface is less than the length of the third side surface from the line to the first side surface or the length of the fourth side surface from the line to the first side surface.

The connector plate in a second position the distance between the line through the center of the opening and the first side surface is substantially the same as the length of the third side surface from the line to the first side surface or the length of the fourth side surface from the line to the first side surface.

The connector plate may be configured so that the connector plate comprises a flexible zone (7). The flexible zone is arranged between the opening and the first side surface.

The flexible zone may be configured to comprise a living hinge, a perforation, a rib structure, or a flexible material.

Connector plate may be configured so that a part of the first side surface has a sensing area adapted to interact with a sensor or safety mechanism in a vacuum cleaner.

Connector plate may be configured so that the first side surface comprises at least one hole and/or recess (15).

Connector plate may be configured so that the connector plate close to the second side surface is provided with at least one tab extending sideways outside of the side edge surface.

Connector plate may be configured so that the second side edge is arranged closer to the opening than the first side edge. Connector plate may be configured so that the first side surface is adapted to be inserted into a dust container holder of a canister vacuum cleaner.

Connector plate may be configured so that the connector plate comprises a closing mechanism adapted to be able to close the opening, the closing mechanism preferable comprises a slidable shutter, a lid or a hatch.

Connector plate may be configured so that the connector plate is mainly or wholly made of plastic, preferably polypropylene, paper, preferably cardboard, metal, or a wood-based material.

Connector plate may be configured so that the connector plate is mainly man of paper, preferably cardboard, wherein the flexible zone comprises one or more perforations or holes substantially parallel to the second side surface.

Dust container for a vacuum cleaner may be configured so that the dust container comprises an air permeable bag having a bag opening, and a connector plate. The connector plate is attached to the bag so that the bag opening and the opening of the connector plate coincide.

Brief description of the drawings

Fig 1 shows a dust container for a vacuum cleaner.
Fig 2 shows a connector plate for a dust container.
Fig 3 shows a perspective view of a connector plate, where an extending portion is bent out of the plane of a central portion.
Fig 4 shows a cross section along AA in Fig. 3
Fig 4a-c show a cross section along AA in Fig 3
Fig 5 shows a cross section along AA in Fig. 2

Fig. 6 shows a connector plate inserted into a holder of a vacuum cleaner

Detailed description

The present disclosure relates to a connector plate and a dust container for a vacuum cleaner, as illustrated in Fig. 1. Figure 1 shows a connector plate (10) for a vacuum cleaner dust container (30). The connector plate (10) comprises a front surface (5) having an opening (6) for an airflow form a vacuum cleaner, preferably a canister vacuum cleaner. The connector plate also comprises a first side surface (1) adapted to be inserted into holder of a vacuum cleaner and a second opposite side surface (2). The second side surface (2) is arranged closer to the opening (6) than the first side surface (1). A third side surface (3) is connecting the first and second side surfaces, and a forth side surface (4) is also connecting the first and second side surfaces. The connector plate (10) also comprises a flexible zone (7) arranged between the opening (6) and the first surface (1).

The connector plate has a handle (11) arranged on the first surface (1). The handle (11) is intended to be used by a user when the connector plate and dust container is to be removed from the holder.

The connector plate also has a tab (12) arranged on the first surface (1). The tab (12) is extending sideways outside the first surface for stopping the connector plate for being inserted too much in the holder. It is possible to have one tab on either side or two tabs on opposite sides, as shown in Figure 1 The third and fourth side surfaces are both being adapted to slide in the holder (40). The holder typically comprises a curved or step-wise curved track into which the third and fourth side surfaces slides.

The flexible zone (7) is flexible about an axis parallel to the first side surface. The flexible zone makes it possible for the connector plate to follow the curved or step-wise curved track of the holder (40).

Figure 3 shows a connector plate having the opening (6) arranged in a first plane (P1) which is extending perpendicular from and along the first side surface a second plane (P2). The flexible zone (7) is adapted to arrange the first side surface (1) so that an alfa angel (α) between the first plane (P1) and the second plan (P2) is more than 30 degrees. Preferably the alfa angle is more than 40 degrees, or most preferred more than 70 degrees.

Figure 3 shows a connector plate (10) for a vacuum cleaner dust container (30). The connector plate (10) comprises, a front surface (5) having an opening (6) for an airflow (F) from a vacuum cleaner, a first side surface (1), and a second opposite side surface (2). The second side surface (2) is arranged closer to the opening (6) than the first side surface (1). A first normal (N1) is extending perpendicular from the first side surface (1) and a second normal (N2) is extending perpendicular from the second side surface (2). In a first position a beta angle (β) between the first normal (N1) and the second normal (N2) is less than 170 degrees, preferably less than 150 degrees.
The beta angle is preferably in the range of 170-90 degrees, and most preferably in the range of 150-110 degrees.
In a second position of the connector plate the beta angle (β) between the first normal (N1) and the second normal (N2) is substantially 180 degrees.

The Figures shows a connector plate (10) for a vacuum cleaner dust container (30). The connector plate (10) comprises, a front surface (5) having an opening (6) for an airflow (F) from a vacuum cleaner. The opening (6) being arranged in a first plane (P1), the connector plate also comprises, a first side surface

(1), a second opposite side surface (2), a third side surface (3) and fourth side surface (4) connecting the first and second side surfaces. The first side surface (1) is arranged furthest away from the opening (6) among the first and second side surfaces. Along with and perpendicular from the first side surface (1) a second plane (P2) is extending. The connector plate (10) is adapted to arrange the first side surface (1) so that an alfa angel (α) between the first plane (P1) and the second plane (P2) is more than 30 degrees, preferably more than 40 degrees. The connector plate may alternatively be arranged so the alfa angle (α) is more than 50 degrees, preferably more than 70 degrees.

Fig 3 shows a connector plate (10) for a vacuum cleaner dust container (30). The connector plate (10) comprises a front surface (5), a first side surface (1) adapted to be inserted into holder (40) of a vacuum cleaner, a second side surface (2), a third side surface (3) connecting the first and second side surfaces, and forth side surface (4) connecting the first and second side surfaces. The front surface (5) comprises an opening (6) for an air flow (F) from a vacuum cleaner. The second side surface (2) is arranged closer to the opening (6) than the first side surface (1). In a first position of the connector plate a first distance (D1) between the first side (1) and the second side is 75-90 % less than the length of the third side surface (L1) or the length of the fourth side surface (L2).
In a second position of the connector plate a second distance (D2) between the first side surface (1) and the second side surface (2) is substantially the same as the length of the third side surface (L1) or the length of the fourth side surfaces (L2).

Fig 3 shows a connector plate (10) for a vacuum cleaner dust container (30). The connector plate (10) comprises, a front surface (5) having an opening (6) for an airflow (F) from a vacuum cleaner, a first side edge (1′), a second opposite side edge

(2´), the second side edge (2´) being arranged closer to the opening (6) than the first side edge (1´). A third normal (N3) is extending in the direction of the front surface at the first side edge. A fourth normal (N4) is extending in the direction of the front surface at the second side edge. In a first position a gamma angle (γ) between the third normal (N3) and the fourth normal (N4) is less than 170 degrees, preferably less than 150 degrees.

In a second position of the connector plate the gamma angle (γ) between the third normal (N3) and the fourth normal (N4) is substantially 180 degrees.

Fig 3 shows a connector plate (10) for a vacuum cleaner dust container. The connector plate (10) comprises a first side surface (1), a second side surface (2), a third side surface (3) connected to the first and second side surfaces, and a fourth side surface (4) connected to the first and second side surfaces. The connector plate also comprises a front surface (5) having an opening (6) for an air flow of a vacuum cleaner. Said opening (6) have a center. The collector plate (10) in a first position, is arranged such that the distance (D) between a line (L) through the center of the opening and parallel to the second side surface (2) or the first side surface (1) is less than the length of the third side surface from the line to the first side surface (L1´) or the length of the fourth side surface from the line to the first side surface (L2´).

In a second position of the connector plate the distance (D) between the line through the center of the opening and the first side surface is substantially the same as the length of the third side surface from the line to the first side surface (L1´) or the length of the fourth side surface from the line to the first side surface (L2´).

The connector plate shown in the Figures has a gasket (9) around the opening (6) so as to provide a sealing function, reducing

leaks in the flow from an inlet hose to the dust bag. The connector plate has a flexible zone (7) arranged between the opening (6) and the first side surface (1). The flexible zone (7) may comprise a living hinge, a perforation, a rib structure, or a flexible material.

While the flexible zone (7) make it easy to bend a part of the connector plate, it is still desired that the connector plate remains substantially flat during production and/or during transportation and handling. That is, until the dust container is to be used, it is preferred that the connector remains in the flat shape illustrated in Fig 1. This makes it easier for instance to attach the connector plate 3 to the dust bag 5 in an efficient automated process. This may be achieved by a flexible zone that requires some force to be flexible, like living hinge, a perforation, a rib structure or a flexible material.
A part of the first side surface (1) has a sensing area (14) adapted to interact with a sensor or safety mechanism in a vacuum cleaner.

The first side surface (1) comprises at least one hole and/or recess (15). The hole or recess is adapted to lock the connector plate in that holder so that some force is required to remove the connector plate and dust bag from the holder.
Close to the second side surface (2) the connector plate is provided with at least one tab (12) extending sideways outside of the side edge surface.

As can be seen in the Figures the second side edge (2´) is arranged closer to the opening (6) than the first side edge (1´).
The first side surface (1) is adapted to be inserted into the dust container holder of the canister vacuum cleaner.
The connector plate may also comprise a closing mechanism (not shown) adapted to be able to close the opening (6). The opening

(6) is preferably closed before the user remove the dust container form the vacuum cleaner to avoid that dust falls out during the removal and disposal of the dust container. The closing mechanism may be a slidable shutter, a lid or a hatch.

The connector plate (10) is mainly or wholly made of a plastic material, preferably Polypropylene, PP, and/or polyethylene, PE, paper, preferably cardboard, metal, or a wood-based material. In one embodiment the connector plate is mainly man of paper, preferably cardboard. The flexible zone comprises one or more perforations or holes substantially parallel to the second side surface.

In one embodiment a dust container (30) for a vacuum cleaner comprises an air permeable bag (20) and a connector plate. The bag having a bag opening (21). The connector plate (10) is attached to the bag (20), preferably by gluing, so that the bag opening (21) and the opening (6) of the connector plate coincide.

The disclosure shows that the connector plate can easily be inserted into a holder where the inner part of the holder, that takes up the connector plate's flexible zone (7) , can be curved. The insertion into the holder forces the flexible zone (7) to be bent. Thereby the holder can better use the available space inside a vacuum cleaner canister, which may have a curved inner wall. The holder may closely follow the inner wall, such that the dust bag may be allowed to expand to a greater extent, thereby increasing the available dust bag volume. The whole length of the connector plate may still contribute in keeping the dust bag safely in the correct position.

In general, a greater freedom to locate the end of the holder where desired is obtained. In one example, a mechanical function may be provided in the holder end, verifying that a bag is cor-

rectly installed and prohibiting closing of a canister hatch unless a bag is provided. Using a curved holder, allows this function to be located at a number of positions along the canister periphery.

List of features

1. First side surface
2. Second side surface
3. Third side surface
4. Fourth side surface
5. Front surface
6. Opening
7. Flexible zone
8. Rear surface
9. Gasket
10. Connector plate
11. Handle
12. Tab
13. Area for fastening dust bag
14. Sensing area
15. Hole/recess

1′ First side surface edge
2′ Second side surface edge
20. Dust bag
21. Bag opening
30 Dust container
40 Holder for a vacuum cleaner dust container
41 Track
42 Track
N1 First normal extending perpendicular from first surface
N2 Second normal extending perpendicular from second surface
N3 Third normal
N4 Fourth normal
P1 Plane which the opening is arranged
P2 Plane extending perpendicular form and along first side surface
α Alfa angel between P1 and P2
β Beta angel between N1 and N2

γ Gamma angel between N3 and N4

L1 Length of the third side surface

L2 Length of the fourth side surface

F Airflow

L1 Length of third side surface

L2 Length of forth side surface

D Distance

L1´ Length of third side surface from the center of the opening to the first side surface

L2´ Length of forth side surface from the center of the opening to the first side surface

CLAIMS

1. Connector plate (10) for a vacuum cleaner dust container (30), the connector plate (10) comprising a front surface (5) having an opening (6) for an airflow, a first side surface (1) adapted to be inserted into holder of a vacuum cleaner, a second opposite side surface (2), the second side surface (2) is arranged closer to the opening than the first side surface (1), a third side surface (3) connecting the first and second side surfaces, and a forth side surface (4) connecting the first and second side surfaces, wherein the connector plate comprises a flexible zone (7) arranged between the opening (6) and the first surface (1).

2. Connector plate according to claim 1, wherein a handle (11) is arranged on the first surface (1).

3. Connector plate according to claim 1 or 2, wherein a tab (12) is arranged on the first surface (1), said tab (12) is extending sideways outside the first surface.

4. Connector plate according to any of the claims 1-3, wherein the third and fourth side both being adapted to slide in a holder (40) of a vacuum cleaner.

5. Connector plate according to any of the claims 1-4, wherein the flexible zone (7) is flexible about an axis parallel to the first side surface.

6. Connector plate according to any of the claims 1-4, wherein the opening (6) is arranged in a first plane (P1), perpendicular from and along the first side surface a second plane (P2) is extending, the flexible zone is adapted to arrange the first side surface (1) so that a alfa angel (α) between the first plane (P1) and the second plan (P2) is more than

30 degrees, preferably more than 40 degrees, and most preferred more than 70 degrees.

7. Connector plate (10) for a vacuum cleaner dust container (30), the connector plate (10) comprises, a front surface (5) having an opening (6) for an airflow (F) from a vacuum cleaner, a first side surface (1), a second opposite side surface (2), the second side surface (2) is arranged closer to the opening (6) than the first side surface (1), a first normal (N1) extending perpendicular from the first side surface (1) and a second normal (N2) extending perpendicular from the second side surface (2) wherein, in a first position a beta angle (β) between the first normal (N1) and the second normal (N2) is less than 170 degrees, preferably less than 150 degrees.

8. Connector plate according to claim 7, wherein the beta angle between the first normal (N1) and the second normal (N2) is in the range of 170-90 degrees, preferably in the range of 150-110 degrees.

9. Connector plate according to any of the claims 7-8, wherein in a second position the beta angle (β) between the first normal (N1) and the second normal (N2) is substantially 180 degrees.

10. Connector plate (10) for a vacuum cleaner dust container (30), the connector plate (10) comprises, a front surface (5) having an opening (6) for an airflow (F) from a vacuum cleaner, the opening (6) being arranged in a first plane (P1), the connector plate also comprises, a first side surface (1), a second opposite side surface (2), a third side surface (3) and fourth side surface (4) connecting the first and second side surfaces, the first side surface (1) is arranged furthest away from the opening (6) among the

first and second side surfaces, along with and perpendicular from the first side surface (1) a second plane (P2) is extending wherein,

the connector plate (10) is adapted to arrange the first side surface (1) so that an alfa angel (α) between the first plane (P1) and the second plane (P2) is more than 30 degrees, preferably more than 40 degrees.

11. Connector plate according to claim 10, wherein the alfa angle (α) between the first plane (P1) and the second plane (P2) is more than 50 degrees, preferably more than 70 degrees.

12. Connector plate (10) for a vacuum cleaner dust container (30), the connector plate (10) comprising a front surface (5), a first side surface (1) adapted to be inserted into holder (40) of a vacuum cleaner, a second side surface (2), a third side surface (3) connecting the first and second side surfaces, and forth side surface (4) connecting the first and second side surfaces, the front surface (5) comprising an opening (6) wherein, in a first position a first distance (D1) between the first side (1) and the second side is 75-90 % less than the length of the third side surface (L1) or the length of the fourth side surface (L2).

13. Connector plate according to claim 12, wherein in a second position a second distance (D2) between the first side surface (1) and the second side surface (2) is substantially the same as the length of the third side surface (L1) or the length of the fourth side surfaces (L2).

14. Connector plate according to claim 12-13, wherein the second side surface (2) is arranged closer to the opening (6) than the first side surface (1).

15. Connector plate (10) for a vacuum cleaner dust container (30), the connector plate (10) comprises, a front surface (5) having an opening (6) for an airflow (F) from a vacuum cleaner, a first side edge (1´), a second opposite side edge (2´), the second side edge (2´) being arranged closer to the opening (6) than the first side edge (1´), a third normal (N3) extending in the direction of the front surface at the first side edge and a fourth normal (N4) extending in the direction of the front surface at the second side edge wherein, in a first position a gamma angle (γ) between the third normal (N3) and the fourth normal (N4) is less than 170 degrees, preferably less than 150 degrees.

16. Connector plate according to claim 15, wherein in a second position the gamma angle (γ) between the third normal (N3) and the fourth normal (N4) is substantially 180 degrees.

17. Connector plate (10) for a vacuum cleaner dust container, the connector plate (10) comprising a first side surface (1), a second side surface (2), a third side surface (3) connected to the first and second side surfaces, and a fourth side surface (4) connected to the first and second side surfaces, the connector plate also comprises a front surface (5) having an opening (6), said opening (6) having a center, wherein the collector plate (10) in a position, is arranged such that the distance (D) between a line (L) through the center of the opening and parallel to the second side surface (2) or the first side surface (1) is less than the length of the third side surface from the line to the first side surface (L1´) or the length of the fourth side surface from the line to the first side surface (L2´).

18. Connector plate according to claim 17, wherein in a second position the distance (D) between the line through

the center of the opening and the first side surface is substantially the same as the the length of the third side surface from the line to the first side surface (L1′) or the length of the fourth side surface from the line to the first side surface (L2′).

19. Connector plate according to any of the claims 7-18, wherein the connector plate comprises a flexible zone (7).

20. Connector plate according to any of the claims 1-18, wherein the flexible zone (7) is arranged between the opening (6) and the first side surface (1).

21. Connector plate according to any of the claims 1-20, wherein the flexible zone (7) comprises a living hinge, a perforation, a rib structure, or a flexible material.

22. Connector plate according to any of the claims 1-21 wherein a part of the first side surface (1) has a sensing area (14) adapted to interact with a sensor or safety mechanism in a vacuum cleaner.

23. Connector plate according to any of the claims 1-22 wherein the first side surface (1) comprises at least one hole and/or recess (15).

24. Connector plate according to any of the claims 1-23, wherein the connector plate close to the second side surface is provided with at least one tab (12) extending sideways outside of the side edge surface.

25. Connector plate according to any of the claims 1-24, wherein the second side edge is arranged closer to the opening than the first side edge.

26. Connector plate according to any of the claims 1-25 wherein, the first side surface is adapted to be inserted into a dust container holder of a canister vacuum cleaner.

27. Connector plate according to any of the claims 1-26, wherein the connector plate comprises a closing mechanism adapted to be able to close the opening, the closing mechanism preferable comprises a slidable shutter, a lid or a hatch.

28. Connector plate according to any of the claims 1-27, wherein the connector plate (10) is mainly or wholly made of plastic, preferably polypropylene, paper, preferably cardboard, metal, or a wood-based material.

29. Connector plate according to any of the claims 1-6, wherein the connector plate is mainly man of paper, preferably cardboard, wherein the flexible zone comprises one or more perforations or holes substantially parallel to the second side surface.

30. Dust container (30) for a vacuum cleaner comprising an air permeable bag (20) having a bag opening (21), and a connector plate (10) according to any of the previous claims, wherein the connector plate (10) is attached to the bag (20) so that the bag opening (21) and the opening (6) of the connector plate coincide .

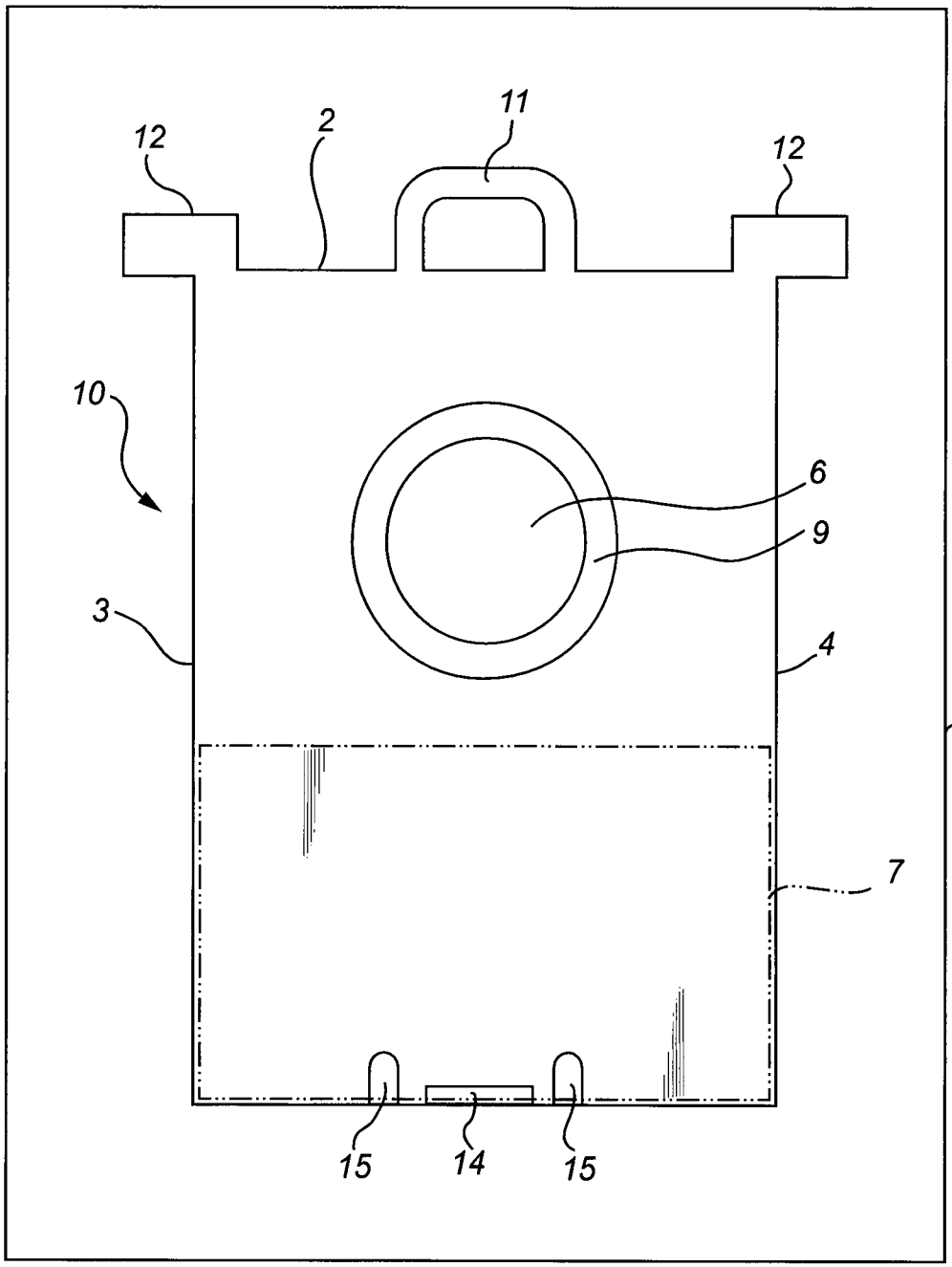

Fig. 1

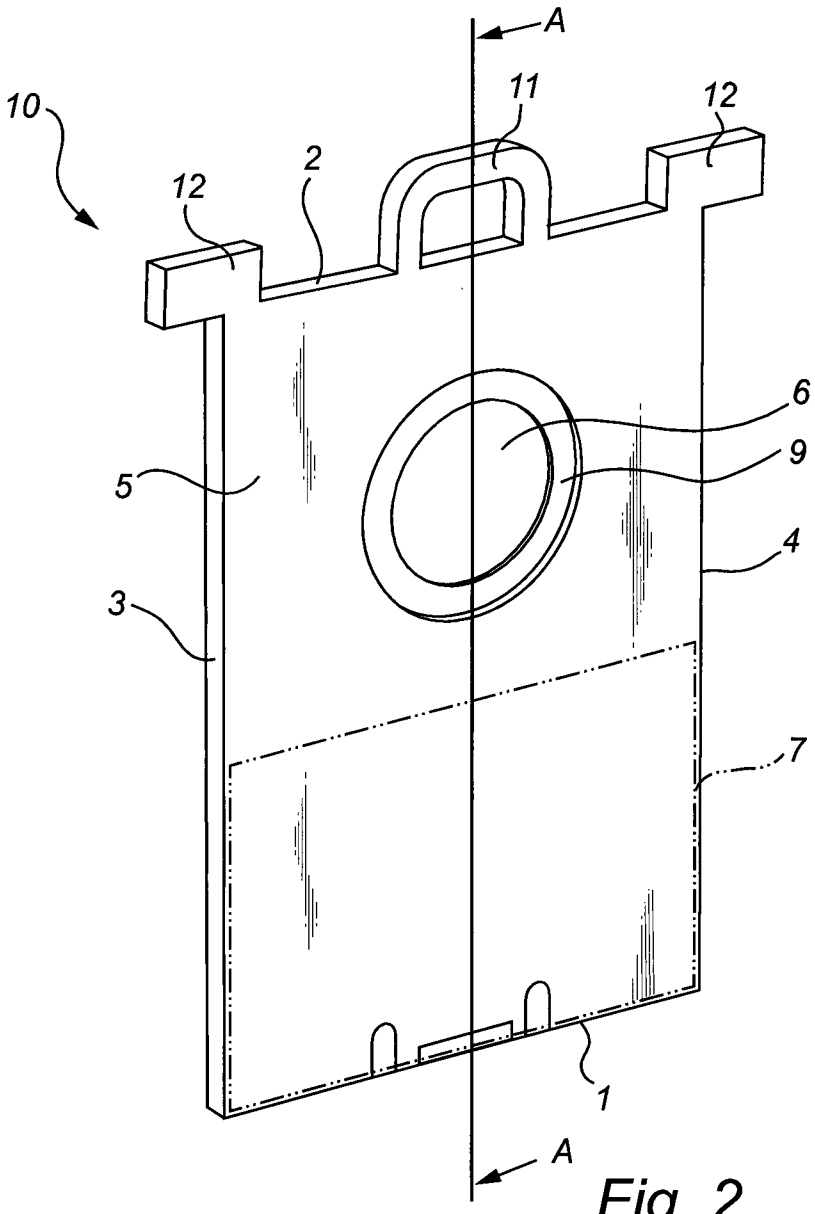

Fig. 2

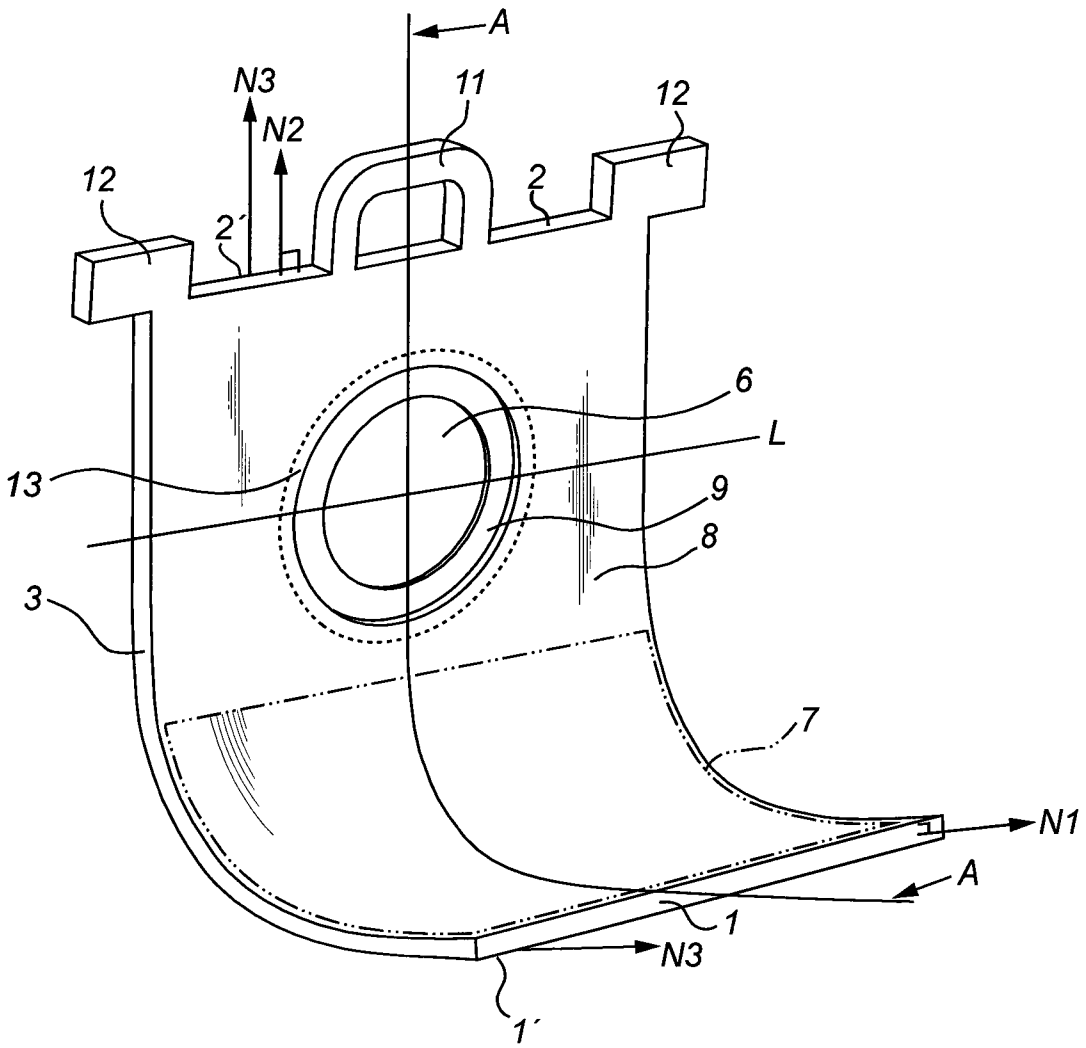

Fig. 3

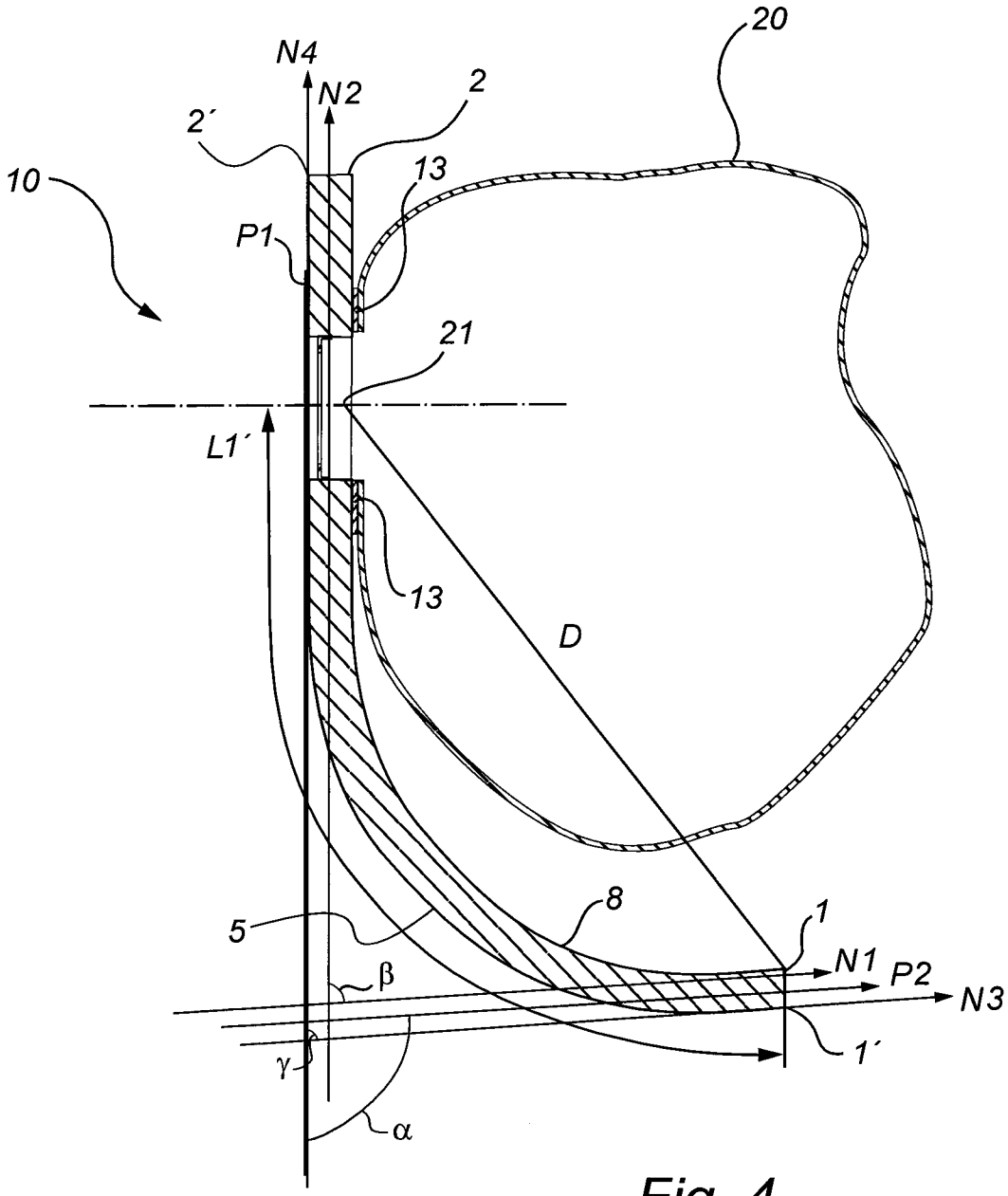

Fig. 4

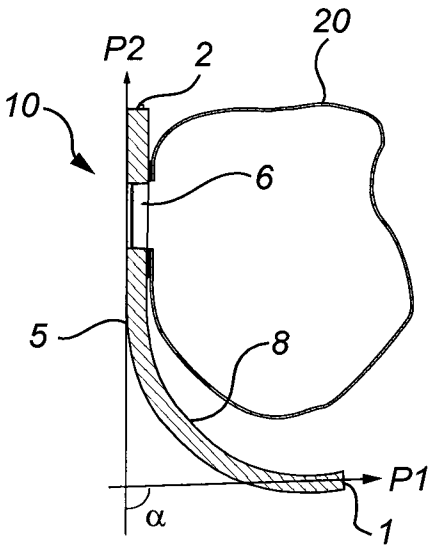

Fig. 4a

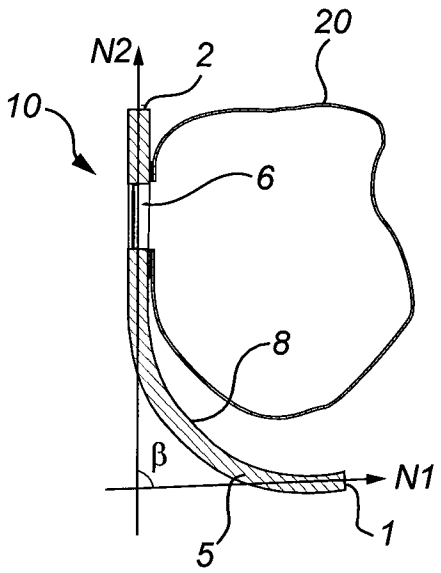

Fig. 4b

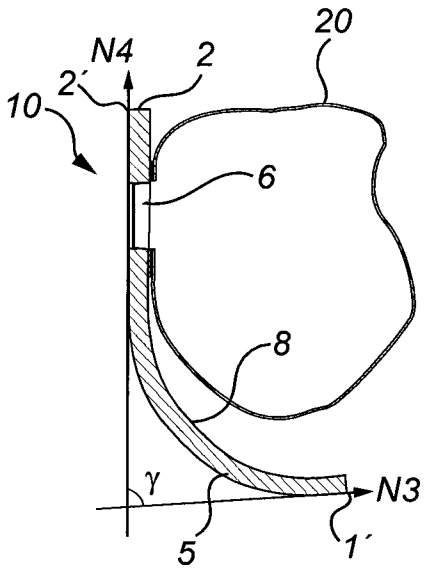

Fig. 4c

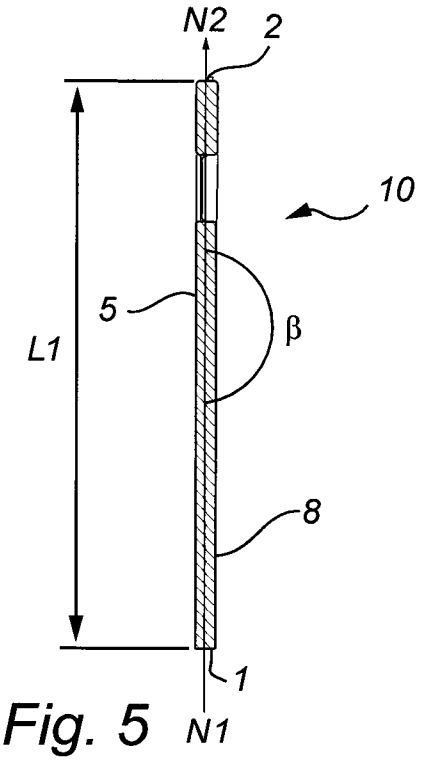

Fig. 5

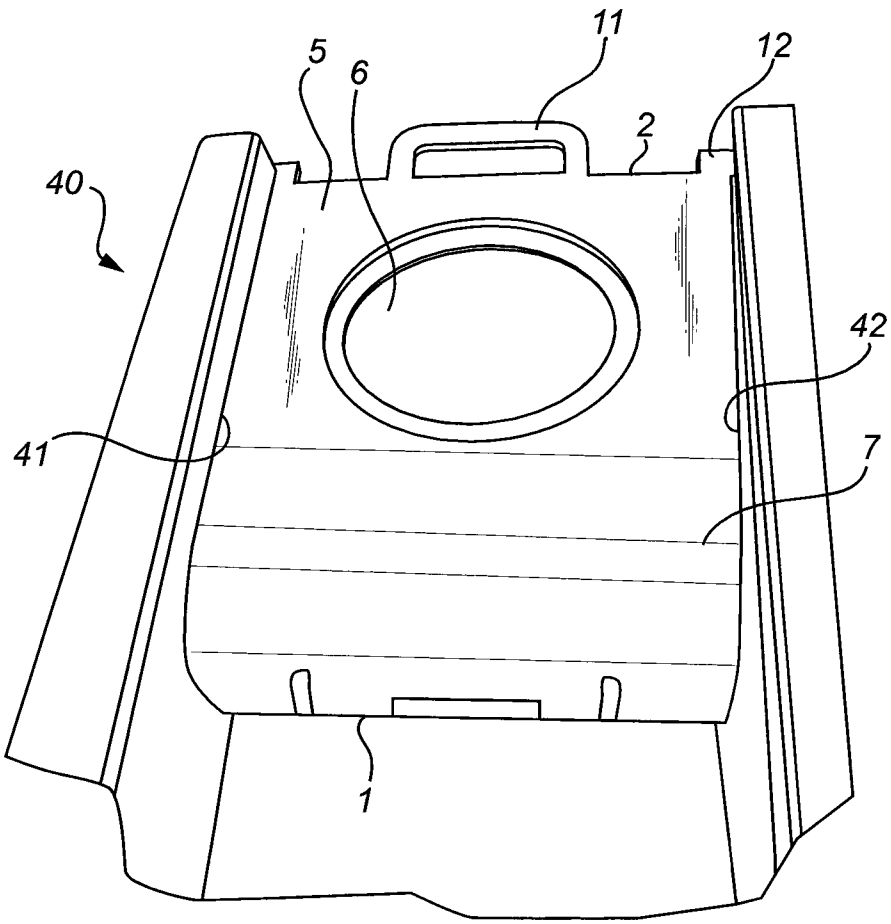

Fig. 6

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE2016/000025

A. CLASSIFICATION OF SUBJECT MATTER

IPC: see extra sheet

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC: A47L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE, DK, FI, NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, PAJ, WPI data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	DE 202006016789 U1 (BRANOFILTER GMBH), 28 December 2006 (2006-12-28); figures 1,2,7	1-30
Y	EP 0362624 A1 (LICENTIA GMBH), 11 April 1990 (1990-04-11); paragraphs [0007]-[0009], [0031], [0034], [0038]; figures 1-4	1-30
A	US 3209523 A (SMITHSON CHARLES B), 5 October 1965 (1965-10-05); column 3, line 14 - line 57; figure 7	1-30
A	DE 202013001096 U1 (BRANOFILTER GMBH), 5 March 2013 (2013-03-05); whole document	1-30

☐ Further documents are listed in the continuation of Box C. ☒ See patent family annex.

* Special categories of cited documents:
"A" document defining the general state of the art which is not considered to be of particular relevance
"E" earlier application or patent but published on or after the international filing date
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
"O" document referring to an oral disclosure, use, exhibition or other means
"P" document published prior to the international filing date but later than the priority date claimed
"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
17-02-2017	17-02-2017

Name and mailing address of the ISA/SE	Authorized officer
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International application No.
PCT/SE2016/000025

Continuation of: second sheet

International Patent Classification (IPC)

A47L 9/14 (2006.01)

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US	3209523	A	05/10/1965	GB	925272	A	01/05/1963
DE	202013001096	U1	05/03/2013	NONE			