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(54) Title: METHOD OF FITTING A HEARING INSTRUMENT, AND IMPRESSION TOOL

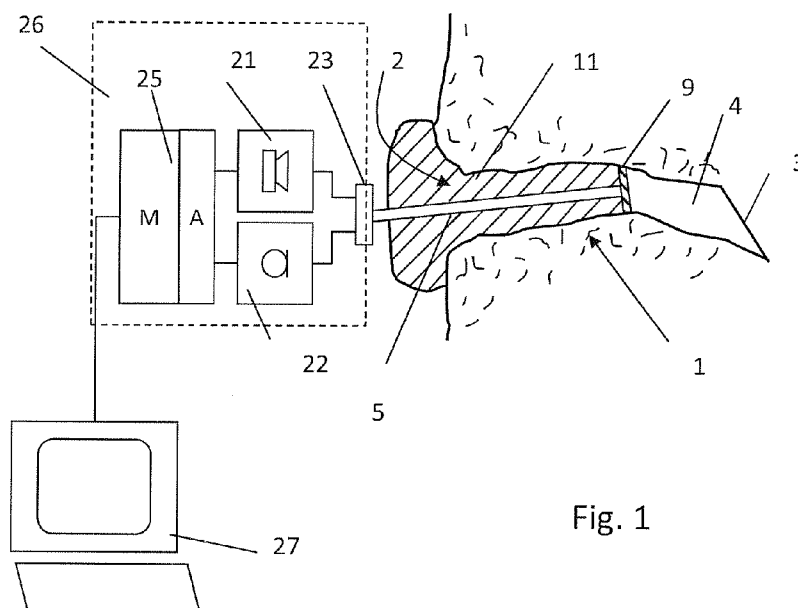


Fig. 1

(57) Abstract: In accordance with an aspect of the invention, a method of fitting a hearing instrument to a user's ear is provided. The method comprises taking an impression of the user's ear canal and manufacturing, based on geometrical data of the impression, an earmold. In accordance with the aspect of the invention, the method comprises the further step of performing an acoustical measurement while the impression is being taken.

METHOD OF FITTING A HEARING INSTRUMENT, AND IMPRESSION TOOL

FIELD OF THE INVENTION

The invention is in the field of fitting hearing instruments. It especially relates to a method of fitting a hearing instrument to a user's ear.

BACKGROUND OF THE INVENTION

- 5 To fit to the anatomics and individual characteristics of a user, hearing instruments are adapted by a standard procedure, for example as follows. In a first step, the hearing instrument is calibrated against a coupler. Also, an ear canal impression is taken in order to manufacture an ear mold. After the ear mold and the hearing instrument are manufactured, they are combined, and the Real-Ear-to-Coupler
- 10 Difference (RECD) that, among others, accounts for the parameters 'ear canal residual volume' and 'ear drum impedance' is either estimated or measured.

Usually when the ear mold is available, the RECD is estimated with rather high error, leading to a bad initial fit. Alternatively, the RECD is measured in-situ.

However, this in-situ RECD measurement is time-consuming and uncomfortable for the user as well as for the fitter, and the measurement accuracy is normally unknown.

US 4,412,096 proposes to make an impression of a fast-curing material and to insert (press) a hearing aid receiver adapter into the impression. The resulting combination
5 is then used for fitting and evaluating hearing aids. Especially, electroacoustic frequency response curves are measured. To this end (although not explicitly mentioned in US 4,412,096), a probe tube microphone is required. The dimensions of the fast curing impression are changed upon insertion of the hearing aid receiver adapter, so that a tighter fit in the ear is achieved. This is perceived as an advantage
10 according to US 4,412,096, especially for reducing the possibility of acoustic feedback in fittings for patients with severe hearing loss. However, the method taught in US 4,412,096 does not solve the problem of inaccuracies due to differences between the test set-up and the later use of the real hearing instrument.

It has already been proposed in PCT/CH2011/000277 to estimate the RECD by an
15 impedance measurement using an ear canal microphone of an inserted hearing instrument.

It is an object of the present invention to provide a method of fitting a hearing instrument to a patient's (user's) ear, which method overcomes drawbacks of prior art methods, and which method especially reduces fitting efforts, is comfortable for
20 the patient as well as the fitter and improves the first fit acceptance.

SUMMARY OF THE INVENTION

The invention concerns a method and an impression tool as defined in the claims.

Especially, in accordance with an aspect of the invention, a method of fitting a hearing instrument to a user's ear is provided, the method comprising taking an impression of the user's ear canal and manufacturing, based on geometrical data of the impression, an earmold, the method comprising the further step of performing an
5 acoustical measurement while the impression is being taken.

Especially, the acoustic measurement may be an impedance measurement.

In this, the earmold may be an earpiece of a hearing instrument comprising components outside of the ear. As an alternative, the earmold may be the housing of an in-the-ear hearing instrument (the definition of "in-the-ear hearing instrument"
10 used in this text includes "in-the-canal" hearing instruments and "completely-in-the-canal" hearing instruments).

The invention features the substantial advantage that a process that is required in many cases anyway (namely, the impression taking for later earmold manufacturing), can be used for the acoustic fitting process. This may produce a reduced need for
15 additional fitting sessions resulting in a comfort gain.

Further, the important acoustic properties of the ear canal are available at an earlier stage in the process than in accordance with prior art approaches. Especially, knowledge gained from the acoustic measurement may be incorporated in the last steps of the hearing instrument design – both, when designing the earmold and when
20 designing (other) acoustically relevant components such as the tubing (chose of diameter and material properties) or a hook or the like.

Also, the receiver output of the hearing instrument may be adapted for example by a horn and/or a winded tubing or the like.

In addition or as an alternative, the selection of the hearing instrument chosen for the user may be made dependent on the data obtained in the measurement.

- 5 The tool used for impression taking need not be removed or re-inserted for the process.

The tool used during impression taking may comprise at least one measurement tube reaching from an outside (where it is connected to a microphone and a receiver) to an inner (deep) end of the tool where the tube opens into the remaining volume between
10 the tool and the eardrum.

In accordance with a first possibility, a single measurement tube may be used, which measurement tube may be connected to both, the receiver and the microphone. (If the microphone and the receiver are coupled to the remaining volume in the ear canal via a same tube, sound may get from the receiver to the microphone directly without
15 being first coupled into the ear canal; this may be taken into account calculationally). Alternatively, a plurality of tubes may be present, for example one connected to the receiver and an other one connected to the microphone. This allows to more easily acoustically decouple the microphone input from the receiver output. If a plurality of tubes are uses, these may be of a same or of different lengths and/or diameters, and
20 they may be combined in one tube element with multiple inner tubes.

It is also possible to provide an even further tube for separate pressure equalization; such a further tube may correspond to the vent of a later inserted earmold and may,

for the sake of the measurement, be accordingly dimensioned. This further tube may also be used to apply a static pressure like in tympanometers.

In accordance with a possibility, subsequently performed measurements through a thinner and a thicker tube may be carried out, for example either with microphone
5 and receiver using the same tube in the first step and the other tube in a 2nd step, or in a first step with the microphone connected through the thin and the receiver through the thick tube, and in a 2nd step vice versa. This may yield even more significant results, because the difference is a parameter indicative of the influence of the acoustical path through the tubing, which may, if the two measurements are present,
10 be taken into account more precisely.

The measured ear canal impedance is for example the ratio of the sound pressure level and of the sound flow produced by the receiver. For example, it may correspond to the sound pressure level in the sound entrance plane and of the sound flow in the same plane. It is possible to transform this from one plane to another one.

15 The sound entrance plane may be the plane in which the tubing from the receiver opens into the ear canal rest volume; this plane may correspond to the plane in which also the tubing from the microphone opens into the ear canal (both, if the receiver and the microphone connect to a same tube or if different tubes are used for receiver and microphone).

20 As taught in PCT/CH2011/000277, a simplified impedance measurement that takes into account reference data of the hearing instrument, for example coupled to a standard coupler, and a simple measurement of the sound pressure by an ear canal microphone can be used to estimate the impedance in the ear. The fact that data

gained on a single standard coupler can be used as a useful input for determining the impedance of a real ear canal is surprising. One reason for this is that it has been found that in a hearing instrument, the receiver can be approximated to be an ideal sound flow source, so that the sound flow produced by the receiver becomes
 5 approximately independent on the acoustic impedance that it is coupled to. Due to this insight it becomes possible to use sound signal data recorded from measurements on a single standard volume for determining the real ear canal impedance.

Further, as taught in PCT/CH2011/000277, the ear canal impedance – more in particular an impedance at a sound entrance plane – is a good input quantity for
 10 calculating a sound pressure transfer quantity such as the Real-Ear-to-Coupler-Difference (RECD). Especially, as taught in PCT/CH2011/000277, under the verified assumption that the source impedance is high (this is especially the case for short and thin tubings) the RECD can be approximated to be $RECD = Z_{trans}/Z_{2cc}$, where Z_{trans} is the transfer impedance being the ratio of the sound pressure p_{dr} at the
 15 eardrum and the sound flow q_0 in the sound entrance plane, and Z_{2cc} is the impedance in the 2cc coupler that can be easily obtained. From there, the following expression is obtained:

$$RECD = \frac{Z_{trans}}{Z_{2cc}} = \frac{e_{22}Z_{ec} - e_{12}}{Z_{2cc}} = e_{22} \frac{p_{ec}}{p_{2cc}} - \frac{e_{12}}{Z_{2cc}}$$

(with p_{ec} being the sound pressure in the ear canal that can be easily measured during
 20 impression taking, and p_{2cc} the correspondingly obtained sound pressure in the 2cc coupler). The parameters/coefficients e_{12} and e_{22} in the above equation depend on the ear canal geometry and need to be estimated.

In accordance with an approximation, the parameters are estimated to be $e_{12} = j \frac{\rho c}{A} \sin(kl)$, $e_{22} = \cos(kl)$, where l is the length of the remaining volume in the ear canal and A is the cross section. The quantity l can be estimated by the analysis of the impedance breakdown at the $\lambda/4$ resonance. If the latter occurs at a frequency

5 f_0 , then $l = \frac{c}{4f_0}$. In addition to this approximation, PCT/CH2011/000277 also teaches other models for obtaining the RECD from the measured ear canal impedance, including statistical models.

An impedance measurement thus may be done in order to estimate the influence of the rest volume and of the ear drum impedance on the acoustic transfer to the

10 eardrum. This can be done with given calibrated acquisition equipment, which includes a receiver and a microphone, and with a known connector and tubing. In this, the tubing is a part of the impression and can be perfectly taken account of in the lab within the impression or by the fitter as a post-calibration.

Also other acoustic parameters can be estimated based on measurements performed

15 during impression taking, for example the REOG. Methods of estimating the REOG from the measured ear canal impedance are also taught in PCT/CH2011/000277.

In accordance with a first possibility, the impression is taken by an impression taking material that fills parts of the ear canal and hardens during impression taking. After removal, the hardened material forms the impression. In embodiments of this first

20 possibility, the impression taking material during impression taking is delimited towards the interior of the ear (the inner, medial side) by a deformable impression stop, which is made of an elastically deformable material, for example an elastically deformable foam.

The impression stop is deformed in the ear, and the real volume taken during impression taking (and measurement) by the impression stop material is therefore an unknown quantity. Therefore, in accordance with preferred embodiments, the impression stop is made of an acoustically transparent material. This material could
5 be an open porous foam or a textile material.

In accordance with a second possibility, the impression is taken as an impression scan and thus comprise optically scanned geometrical data. For example, an inflatable element may be used. Such inflatable element may optionally be filled by a fluorescent or otherwise optically detectable material. In this, the impression may
10 then be formed by the optically scanned geometrical data of the inflatable element and/or (if applicable) its content.

The acoustic properties of the impression material (in embodiments in which the impression is taken by a hardenable material) or of the inflated element (in embodiments with an optically scanned inflatable element) may differ from the
15 acoustic properties of the to-be-manufactured earmold, and this may have an influence on the results of the acoustic measurement. For example, the material properties may have some influence on the impedance of the ear canal. However, material properties and geometries of both, the impression material/the inflated element and the earmold are exactly known. Therefore, there is no uncertainty
20 resulting from this difference; rather, it may be taken into account in any calculation of the acoustic properties of the ear canal.

As an option, a tympanogram measurement equipment can be used in combination with the tool. The tympanogram measurement equipment in this can be connected to the connector (that connects to the tube(s) of the tool) in order to provide the ear
25 drum and middle ear diagnosis before the ear mold production. Alternatively, the

tympanogram measurement equipment can even be combined with the impedance measurement equipment so that the receiver and microphone of the tool can also be used for the tympanogram measurement.

5 The possibility of putting the remaining volume between the tool and the eardrum under an excess pressure or underpressure may also be used for estimating the size of this remaining volume. If the flow of air pumped into (or out of) the remaining volume is known and the resulting pressure difference is measured, the volume can be estimated therefrom under the laws of thermodynamics. Estimates of the size of the remaining volume may supplement or even replace the estimates used in the
10 above-discussed equations for the RECD.

In addition or as an alternative, parameters of pressure equalization (air flow; temporary pressure differences) can be measured during insertion in order to estimate the rest volume between the tool and the eardrum.

15 After impression taking, the ear impression is used to manufacture the earmold; in this the ear impression including the tubing for the impedance measurement is used. For manufacturing, the ear impression may be scanned, and the earmold is defined using the individual ear canal information, for example adapting the receiver output to the individual ear by a horn or some winded tubing. Everything that is – digitally – cut from the ear impression for the earmold manufacturing (for example by Rapid
20 Shell Modeling (RSM)) is well-known and exactly defined and is taken account of for the calculation.

The relevant individual ear canal information relevant for the individual ear mold may be stored in the hearing instrument and/or in a database of the fitter and/or in a

database of the ear mold manufacturer. In addition or as an alternative, as mentioned above, the data may be used by the fitter to influence the choice and/or design of the hearing instrument. Therein, the fitting software may propose to the best choice for the HI selection with respect to the gathered real-ear data.

- 5 The invention also concerns an impression tool suitable for carrying out the method, the impression tool comprising a flow stop for confining the flow of impression material in the ear canal or an inflatable element that can be inflated in the ear and further comprising at least one measurement tube and an acquisition system with a receiver and a microphone connected or connectable to the at least one measurement
- 10 tube and an electronics unit connected to the receiver and the microphone, the acquisition systems being capable of producing the sound signal in the ear canal and of performing the acoustic measurement.

- In this, the acquisition system may optionally be integrated in a behind-the-ear component of a hearing instrument. Such a behind-the-ear component could belong
- 15 to a wired or wireless hearing instrument. Generally, the evaluation can be done in the hearing instrument or by a fitting software running on a separate device.

For the part of the impression tool that goes into the ear canal, existing impression tools can be used, which need not be adapted (or with only the tube adapted, for example to comprise a plurality of tube lumens).

- 20 The impression tool may further optionally comprise or be combined with further tools such as a tympanometer, a visual control tool and/or a visual diagnosis tool, etc. The impression tool may also comprise means for measuring a pressure difference

and/or an airflow of air escaping from the ear canal during insertion of the tool due to pressure equalization.

BRIEF DESCRIPTION OF THE DRAWINGS

Hereinafter, embodiments of methods and devices according to the present invention
5 are described in more detail referring to Figures. In the drawings, same reference numerals refer to same or analogous elements. The drawings are all schematical.

- Fig. 1 shows an ear canal during impression taking, with equipment to perform the method according to the invention;
- Fig. 2 shows an impression taken in accordance with Fig. 1;
- 10 - Fig. 3 shows the outer shape of an earmold; and
- Fig 4 shows impression taking by a balloon and scanning.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Figure 1 schematically illustrates an ear canal extending between an outer end 2 (the earshell of the outer ear is not shown in the figure) and the tympanic membrane
15 (eardrum) 3. Figure 1 also illustrates a set-up for impression taking. The impression tool comprises a tube 5 that serves for pressure equalization, and that also is used as

mechanical backbone of the tool. Further, in the described embodiment the tube is also a measurement tube. At the deep end, the tool comprises an impression stop 9 delimiting the flow of the impression material towards the inner side so that a remaining volume 4 between the impression stop 9 and the eardrum 3 is kept free of the impression material. The impression stop 9 may be made of an open porous foam or textile material or a material with similar acoustical behavior.

In Fig. 1, the ear canal is shown filled in parts with a an impression material 11 that is introduced in a state in which it is liquid (with a considerably high viscosity) or pasty and that hardens to a state where it is dimensionally stable.

10 In a special variant (which can be used for all embodiments of the invention, including embodiments that comprise an optical scan impression taking), the tube may be comparably flexible and have a low stiffness initially, and after insertion may be made stiffer, for example by UV lightening.

The tool also comprises a receiver 21 and a microphone 22, both in acoustic
15 communication with the tube. Fig. 3 shows a connector 23 connecting the tube with the unit comprising the receiver 21 and the microphone 22. Sound emitted by the receiver is emitted into the tube 5 and from there into the remaining volume 4. Sound coming back from the volume through the tube 5 is picked up by the microphone 22. The receiver 21 and the microphone 22 are connected to an electronics unit 25 that
20 feeds the receiver 21 and acquires signals from the microphone 22. A comparison between the electric signal fed to the receiver (the electric receiver signal) and the measured microphone signal yields an impedance measurement.

The acquisition system 26 that comprises the receiver 21 and the microphone 22 as well as the electronics unit 25 may be integrated in a behind-the-ear (BTE) component that is mounted so that care is taken that the ear-impression is not influenced by the BTE. In principle, it is possible to use a standard BTE hearing
5 instrument that is correspondingly programmed as the acquisition system of the tool.

The result (for example a frequency dependent impedance) is available to a fitting software 27. The software may run on a unit (especially computer) that is connected to the acquisition system wired or wireless.

Any combinations with visual control tools (for example a light bar tool for
10 positioning of the impression stop) or visual diagnosis tools (for example image capturing) can be applied. This holds for all embodiments of the invention.

In PCT/CH2011/000277, the content of which is incorporated herein by reference in its entirety, a method of estimating an acoustic transfer quantity (especially the RECD) indicative of the sound transfer to the eardrum is known. In this, a
15 microphone in acoustic communication with the remaining volume is used to measure the ear canal acoustic impedance, i.e. the ratio of the sound pressure level in a sound entrance plane measured by the microphone and of the sound flow in the same plane. The sound entrance plane may be the plane in which the tubing from the receiver opens into the ear canal; this plane may correspond to the plane in which the
20 tubing from the ear canal microphone opens into the ear canal. The sound flow may be determined from the input signal of the receiver, because it has been found that that in a hearing instrument, the receiver can be approximated to be an ideal sound flow source, so that the sound flow produced by the receiver becomes approximately independent on the acoustic impedance that it is coupled to.

Also from PCT/CH2011/000277, approaches of estimating the transfer impedance $Z_{\text{trans}} = p_{\text{dr}}/q_{\text{ec}}$ (dr=eardrum ec= ear canal) or the closely related RECD from the measured ear canal impedance $Z_{\text{ec}} = p_{\text{ec}}/q_{\text{ec}}$ are known, for example from a geometrical parameter of the ear canal, such as the length l of the remaining volume
5 that may for example be estimated from the frequency f_0 of the $\lambda/4$ resonance. The corresponding teaching concerning this and other models (including statistical models, or complete models, or also approaches that base on the leak impedance, the teaching of PCT/CH2011/000277 is explicitly referred to.

The transfer impedance or the RECD estimated based on this may be stored in the
10 hearing instrument by the fitting software and/or incorporated into the applied signal evaluation/gain characteristics of the hearing instrument.

Often, the earmold does not have a shape identical to the shape of the impression but comprises some modifications in view of its function, because of aesthetics or acoustics (e.g. leakage) or comfort or because of manufacturing reasons. Such
15 modifications result in differences between the shape of the relevant portions of the impression and of the earmold, with an influence on the impedance or other acoustic parameters. These differences may be taken into account by calculations.

Figure 2 shows an impression 31 taken as illustrated in Fig. 1. The impression will subsequently be measured exactly and electronically. This measurement of the
20 impression geometry, as is known in the art, serves as input for the computer aided manufacturing of the earmold, for example by rapid shell manufacturing (for example using the RSM software).

Figure 3 depicts an according earmold 41. The earmold does not extend to the regions 42 illustrated by a dotted shading in Fig. 3, which however are part of the impression. These regions 42 are exactly known from the measurement of the impression geometry and can be taken into account precisely in the calculation of the RECD (or other acoustic quantity).

Figure 4 shows an alternative method of impression taking. The impression tool comprises an inflatable element, namely a balloon 51 that is introduced into the ear canal and then inflated. For inflating, the tool comprises an inflating tube 52 through which air or an other gaseous or liquid substance (for example a fluorescent substance) is introduced into the balloon for inflating it. In the inflated state, the shape of the balloon is optically scanned to yield the impression of the ear canal. Also in the inflated state of the balloon, the tube 5 is used to couple the sound signal into the ear canal and to measure the acoustic signal in the ear canal by the microphone. Also in this embodiment, of course, separate tubes may be used for the receiver and the microphone.

WHAT IS CLAIMED IS:

1. A method of fitting a hearing instrument to a user's ear, the method comprising taking an impression (31) of the user's ear canal and manufacturing, based on geometrical data of the impression, an earmold (41),
5 the method comprising the further steps of producing a sound signal in the ear canal and performing an acoustic measurement of a response to this sound signal while the impression is being taken prior to removal of the impression.
2. The method according to claim 1, wherein the step of performing an acoustic measurement comprises the sub-steps of using a receiver (21) to impinge the
10 ear canal with the sound signal and of using a microphone (22) to measure a response acoustic signal in the ear canal.
3. The method according to claim 2, comprising the step of determining an acoustic impedance from the acoustic measurement.
4. The method according to claim 3, wherein the step of determining an acoustic
15 impedance comprises determining an acoustic ear canal impedance.
5. The method according to claim 3 or 4, wherein the acoustic impedance is used to calculate an acoustic transfer quantity representative of a sound pressure transfer to the eardrum (3).
6. The method according to claim 5, wherein the acoustic impedance is used to
20 calculate a real-ear-to-coupler difference (RECD).

7. The method according to claim 6 comprising further using, for the calculation of the real-ear-to-coupler difference, a frequency dependent ear independent reference characteristics being a reference characteristics of an acoustic quantity of the hearing instrument coupled to a reference acoustic coupler.
- 5 8. The method according to any one of the previous claims, wherein the step of taking an impression comprises using an impression tool, and wherein said impression tool comprises at least one measurement tube (5) connected to an outside and opening into a remaining volume (4) between the impression tool and the eardrum (3).
- 10 9. The method according to any one of the previous claims, wherein the step of taking an impression comprises using an impression tool, the impression tool comprising an elastically deformable impression stop (9) the method comprising dispensing an impression material (11) into the ear canal and delimiting the impression material towards an inner side by the impression stop (11), wherein the impression stop (11) is chosen to be of acoustically transparent material.
- 15 10. The method according to any one of claims 1-8, wherein the step of taking an impression comprises using an impression tool, the impression tool comprising an inflatable element (51), the step of taking an impression comprising the sub-steps of inflating the inflatable element within the ear canal and scanning a shape taken up by the inflated inflatable element.
- 20 11. The method according to any one of the previous claims comprising the further step of calculating an acoustic quantity representative of an acoustic

transfer quantity representative of a sound pressure transfer to the eardrum (3), wherein for said further step, information on a difference between a shape of the impression and a shape of the earmold is used as further input quantity.

- 5 12. The method according to any one of the previous claims comprising the further step of choosing a shape of the earmold (41) depending on a result of the measurement.
- 10 13. The method according to any one of the previous claims further comprising measuring a remaining volume (4) between a tool for making the impression tool and the eardrum (3) by measuring at least one of:
- an acoustic parameter when a static pressure is applied,
 - an air flow,
 - a pressure difference.
- 15 14. The method according to any one of the previous claims comprising the further step of measuring a tympanogram, either prior to the step of taking an impression or during the step of taking an impression.
- 20 15. The method according to any one of the previous claims, wherein the step of producing a sound signal is controlled by an acquisition system integrated in a behind-the-ear component of the hearing instrument, and wherein a result of the acoustic measurement is acquired by the acquisition system.

16. An impression tool for taking an impression of an ear canal of a user for later manufacturing of an ear mold, the impression tool comprising a flow stop (9) for confining the flow of impression material (11) in the ear canal and/or an inflatable element (51) that can be inflated in the ear canal, and further comprising at least one measurement tube (5) and an acquisition system with a receiver (21) and a microphone (22) connected or connectable to the at least one measurement tube and an electronics unit (25) connected to the receiver (21) and the microphone (22).

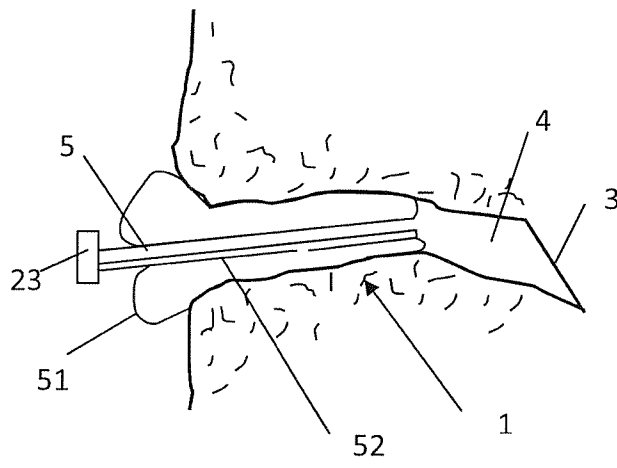


Fig. 4

INTERNATIONAL SEARCH REPORT

International application No
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A. CLASSIFICATION OF SUBJECT MATTER
INV. H04R25/00 H04R29/00
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
H04R A61B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	DE 29 41 817 A1 (BRUCKHOFF HENNING) 30 April 1981 (1981-04-30) pages 9-11; figures -----	1-16
Y	US 2002/076057 A1 (VOIX JEREMIE [CA] VOIX JEREMIE [CA] ET AL) 20 June 2002 (2002-06-20) paragraphs [0016], [0067] - [0071], [0078] - [0093]; figures 1-4 -----	1-16
A	EP 2 434 779 A2 (SIEMENS MEDICAL INSTR PTE LTD) 28 March 2012 (2012-03-28) the whole document -----	2-7,13, 14
A	US 4 429 702 A (VON RECKLINGHAUSEN DANIEL R [US]) 7 February 1984 (1984-02-07) the whole document ----- -/-	3-7,13



Further documents are listed in the continuation of Box C.



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International application No

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