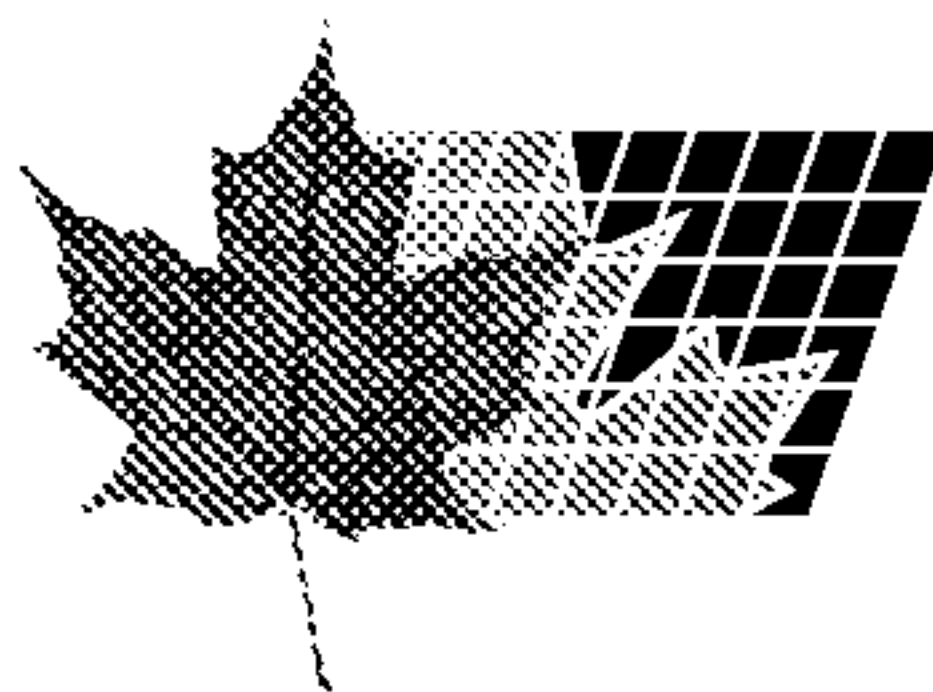




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(54) **ELECTROLYTE HAUTEMENT CONDUCTEUR POUR**

**BATTERIE AU LITHIUM RECHARGEABLE A LA**

**TEMPERATURE AMBIANTE ET BATTERIE CONNEXE**

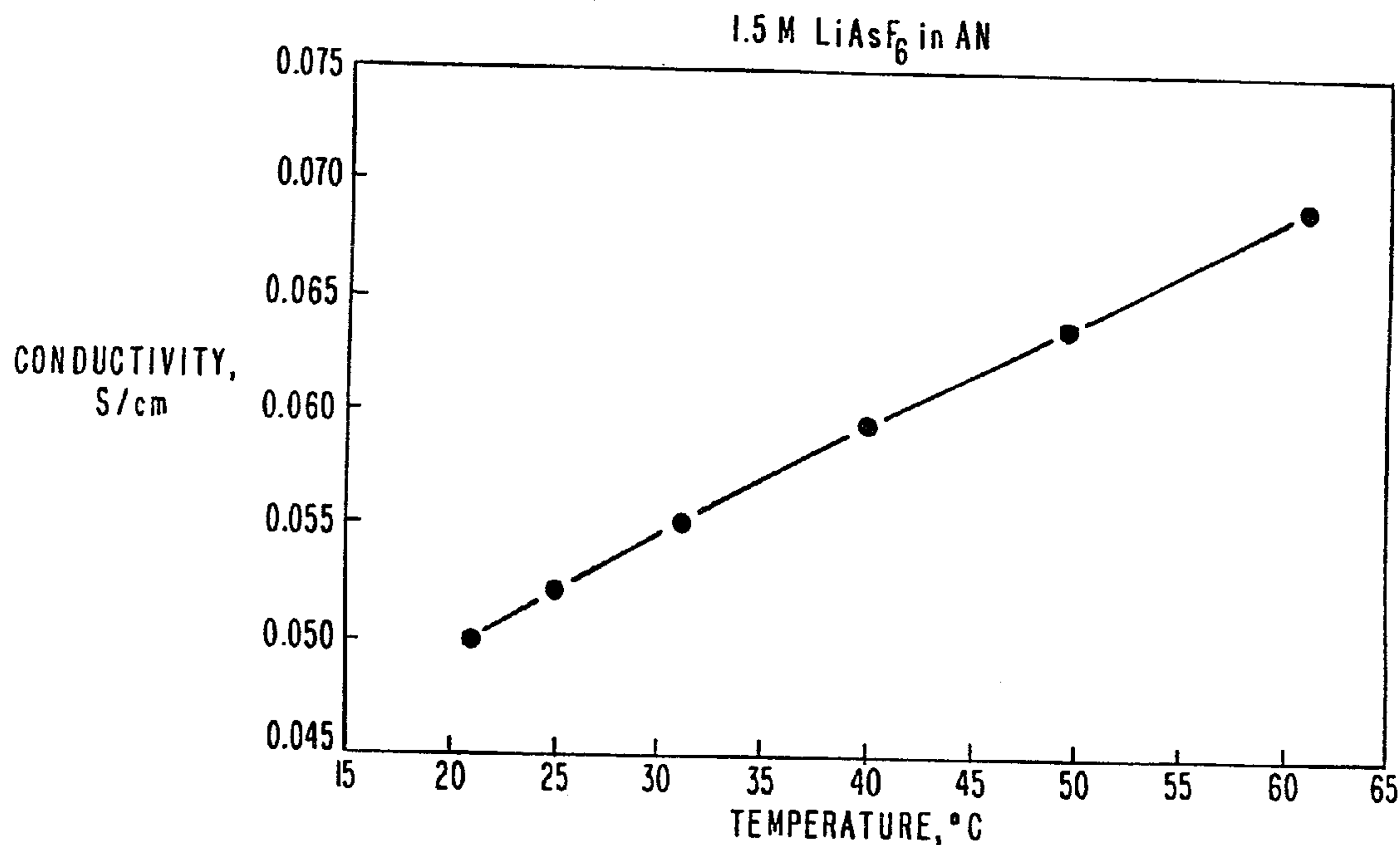
(54) **HIGHLY CONDUCTIVE ELECTROLYTE FOR USE IN AN**

**AMBIENT TEMPERATURE RECHARGEABLE LITHIUM**

**BATTERY AND AMBIENT TEMPERATURE**

**RECHARGEABLE LITHIUM BATTERY INCLUDING SAID**

**ELECTROLYTE**



(57) A highly conductive electrolyte is provided for use in an ambient temperature rechargeable lithium battery including a lithium intercalating anode and a more positive lithium intercalating cathode. The electrolyte includes a solution of a lithium salt in acetonitrile.





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ABSTRACT

A highly conductive electrolyte is provided for use in an ambient temperature rechargeable lithium battery including a lithium intercalating anode and a more positive lithium intercalating cathode. The electrolyte includes a solution of a lithium salt in acetonitrile.



FIELD OF INVENTION

This invention relates in general to ambient temperature, rechargeable, lithium batteries and in particular to the use of highly conductive electrolytes for the lithium batteries.

BACKGROUND OF THE INVENTION

The use of organic electrolytes commonly employed in ambient temperature rechargeable lithium batteries has been hampered by the low conductivities of the electrolytes so that the cells can not be recharged at current densities above about 0.3 mA/cm<sup>2</sup> and can not be discharged at current densities above about 3 to 10 mA/cm<sup>2</sup>.

SUMMARY OF THE INVENTION

The general object of this invention is to provide a high conductivity electrolyte for use in an ambient temperature rechargeable lithium battery. A further aim of the invention is to provide such an electrolyte for use in an ambient temperature rechargeable lithium battery that uses lithium intercalation compounds such as TiS<sub>2</sub>, WO<sub>2</sub>, MoO<sub>2</sub> and graphite, etc. as anodes instead of lithium metal. A still further aim of the invention is to provide such a battery wherein both the charge and discharge rates are higher than those obtained with conventional electrolytes used in lithium batteries. Another aim of the invention is to provide such a battery that exhibits excellent cycle life.

It has now been found that the aforementioned aims can be attained by providing an electrolyte of 1.5 molar lithium hexafluoroarsenate (LiAsF<sub>6</sub>) in acetonitrile (AN) for use in a



battery that includes lithium intercalation compounds such as  $\text{TiS}_2$ ,  $\text{WO}_2$ ,  $\text{MoO}_2$ ,  $\text{VSe}_2$ ,  $\text{Li}_2\text{TiS}_2$ ,  $\text{Li}_2\text{VSe}_2$ , lithiated graphite, lithiated carbon, lithiated petroleum coke etc as anodes and a more voltage positive lithium intercalating cathode such as  $\text{LiCoO}_2$  or  $\text{LiNiO}_2$ .

In lieu of  $\text{LiAsF}_6$  as the electrolyte salt one may use other lithium salts that dissolve in acetonitrile such as  $\text{LiAlCl}_4$ ,  $\text{LiClO}_4$ ,  $\text{LiBF}_4$ , and  $\text{LiPF}_6$ .

10 As the organic solvent of the electrolyte, it is preferred to use acetonitrile alone, but the invention also contemplates the use of acetonitrile together with other solvents that are not compatible with metallic lithium.

#### BRIEF DESCRIPTION OF THE DRAWING

FIG. 1 is the plot of the conductivities of an electrolyte of 1.5 molar  $\text{LiAsF}_6$  in AN.

FIG. 2 shows the discharge curves at current densities of 2 to 20  $\text{mA/cm}^2$  for the cell  $\text{Li}_x\text{TiS}_2/1.5 \text{ M LiAsF}_6$  in  $\text{AN/Li}_{1-x}\text{CoO}_2$  where X has a value between 0 and 1.

#### DESCRIPTION OF THE DRAWING AND THE PREFERRED EMBODIMENT

20 The electrolyte of 1.5 molar  $\text{LiAsF}_6$  in AN has a conductivity of  $0.0501 \text{ SCm}^{-1}$  at  $21^\circ\text{C}$  and increases to  $0.0692 \text{ SCm}^{-1}$  at  $61^\circ\text{C}$ . The conductivities of this electrolyte is plotted in FIG. 1 as a function of temperature. These conductivity values are higher than the conductivity of organic electrolytes presently used in ambient temperature rechargeable lithium batteries. Unfortunately, this highly conducting electrolyte



can not be used in conventional lithium batteries because the lithium anodes react spontaneously with the acetonitrile solvent. The highly conducting electrolyte solutions can, however, be used in cells that use lithium intercalation compounds such as  $\text{TiS}_2$ ,  $\text{WO}_2$ ,  $\text{MoO}_2$ ,  $\text{VSe}_2$ ,  $\text{Li}_2\text{TiS}_2$ ,  $\text{Li}_2\text{VSe}_2$ , lithiated graphite, lithiated carbon, or lithiated petroleum coke as the anode instead of lithium metal and a more voltage positive lithium intercalating cathode such as  $\text{LiCoO}_2$  and  $\text{LiNiO}_2$ . The intercalation anodes are chemically stable in acetonitrile solutions unlike lithium metal and allow the fabrication of ambient temperature rechargeable lithium cells that can be charged and discharged at higher rates than the conventional lithium batteries.

A cell is then made using the highly conducting acetonitrile solutions as electrolyte. The cell corresponds to  $\text{Li}_x\text{TiS}_2/1.5$  molar  $\text{LiAsF}_6$  - AN/ $\text{Li}_{1-x}\text{CoO}_2$  where X has a value between 0 and 1.

Thin films of titanium disulfide and lithium cobalt oxide are deposited on an aluminum substrate by chemical vapor deposition and sprayed sol gel techniques, respectively. The cell is fabricated and cycled in a glove box. The cell exhibits an open circuit potential of 2.1 volts and can be discharged at current densities up to  $20 \text{ mA/cm}^2$ . The discharge curves at current densities of 2 to  $20 \text{ mA/cm}^2$  are shown in FIG. 2. The cell can also be charged at a current density of  $2 \text{ mA/cm}^2$ . Both the charge and discharge rates are higher than those obtained with conventional electrolytes used in lithium batteries. The cell also exhibits excellent cycle life and delivers 300 cycles.



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We wish it to be understood that we do not desire to be limited to the exact details of construction shown and described for obvious modifications will occur to a person skilled in the art.



THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

1. A highly conductive electrolyte for use in an ambient temperature rechargeable lithium battery including a lithium intercalating anode selected from the group consisting of  $\text{TiS}_2$ ,  $\text{WO}_2$ ,  $\text{MoO}_2$ ,  $\text{VSe}_2$ ,  $\text{Li}_2\text{TiS}_2$ ,  $\text{Li}_2\text{VSe}_2$ , lithiated graphite, lithiated carbon, and lithiated petroleum coke, and a lithium intercalating cathode selected from the group consisting of  $\text{LiCoO}_2$  and  $\text{LiNiO}_2$ , said electrolyte having a solution of a 1.5 molar concentration of a lithium salt in acetonitrile, wherein the lithium salt is selected from the group consisting of  $\text{LiAsF}_6$ ,  $\text{LiAlCl}_4$ ,  $\text{LiClO}_4$ ,  $\text{LiBF}_4$ , and  $\text{LiPF}_6$ .
2. A highly conductive electrolyte according to claim 1 wherein the lithium salt is  $\text{LiAsF}_6$ .
3. A highly conductive electrolyte according to claim 1 wherein the lithium salt is  $\text{LiAlCl}_4$ .
4. A highly conductive electrolyte according to claim 1 wherein the electrolyte salt is  $\text{LiClO}_4$ .
5. A highly conductive electrolyte according to claim 1 wherein the electrolyte salt is  $\text{LiBF}_4$ .
6. A highly conductive electrolyte according to claim 1 wherein the electrolyte salt is  $\text{LiPF}_6$ .



7. A highly conductive electrolyte according to claim 2 wherein the electrolyte is a solution of about 1.5 molar  $\text{LiAsF}_6$  in acetonitrile.
8. An ambient temperature rechargeable lithium battery system comprising a lithium intercalating anode selected from the group consisting of  $\text{TiS}_2$ ,  $\text{WO}_2$ ,  $\text{MoO}_2$ ,  $\text{VSe}_2$ ,  $\text{Li}_2\text{TiS}_2$ ,  $\text{Li}_2\text{VSe}_2$ , lithiated graphite, lithiated carbon, and lithiated petroleum coke, a lithium intercalating cathode selected from the group consisting of  $\text{LiCoO}_2$  and  $\text{LiNiO}_2$  and a solution of a 1.5 molar concentration of a lithium salt in acetonitrile as the electrolyte wherein the lithium salt in the electrolyte solution is selected from the group consisting of  $\text{LiAlCl}_4$ ,  $\text{LiClO}_4$ ,  $\text{LiBF}_4$ ,  $\text{LiAsF}_6$ , and  $\text{LiPF}_6$ .
9. An ambient temperature rechargeable lithium battery system according to claim 8 wherein the lithium intercalating anode is  $\text{Li}_2\text{TiS}_2$ .
10. An ambient temperature rechargeable lithium battery system according to claim 8 wherein the lithium intercalating cathode is  $\text{LiCoO}_2$ .
11. An ambient temperature rechargeable lithium battery system according to claim 8 wherein the lithium intercalating cathode is  $\text{LiNiO}_2$ .

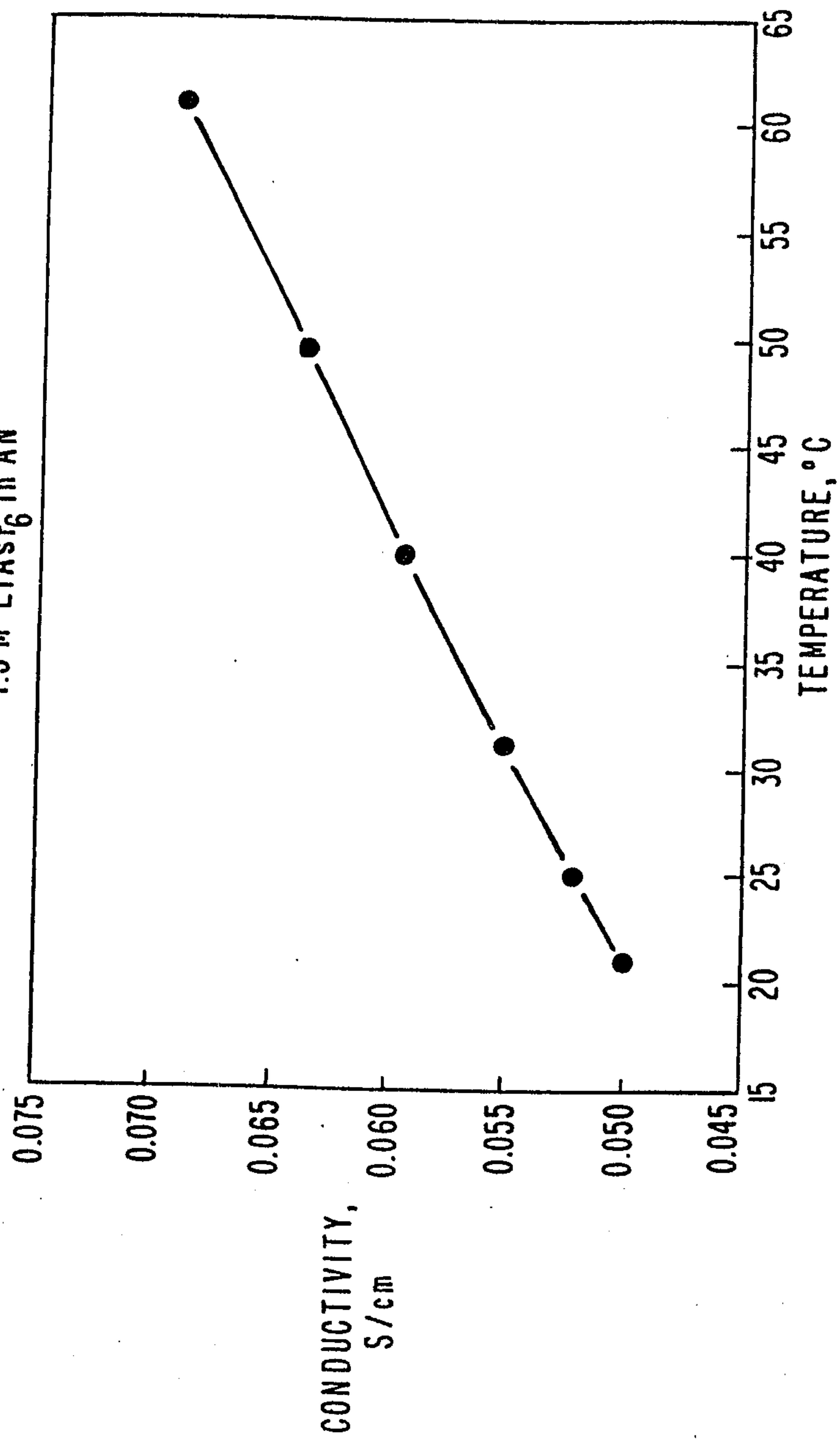


12. An ambient temperature rechargeable lithium battery system according to claim 8 wherein the lithium salt in the electrolyte solution is  $\text{LiAsF}_6$ .

13. An ambient temperature rechargeable lithium battery system including  $\text{TiS}_2$  as the anode,  $\text{LiCoO}_2$  and the cathode, and a solution of about 1.5 molar  $\text{LiAsF}_6$  in acetonitrile as the electrolyte.



FIG. 1

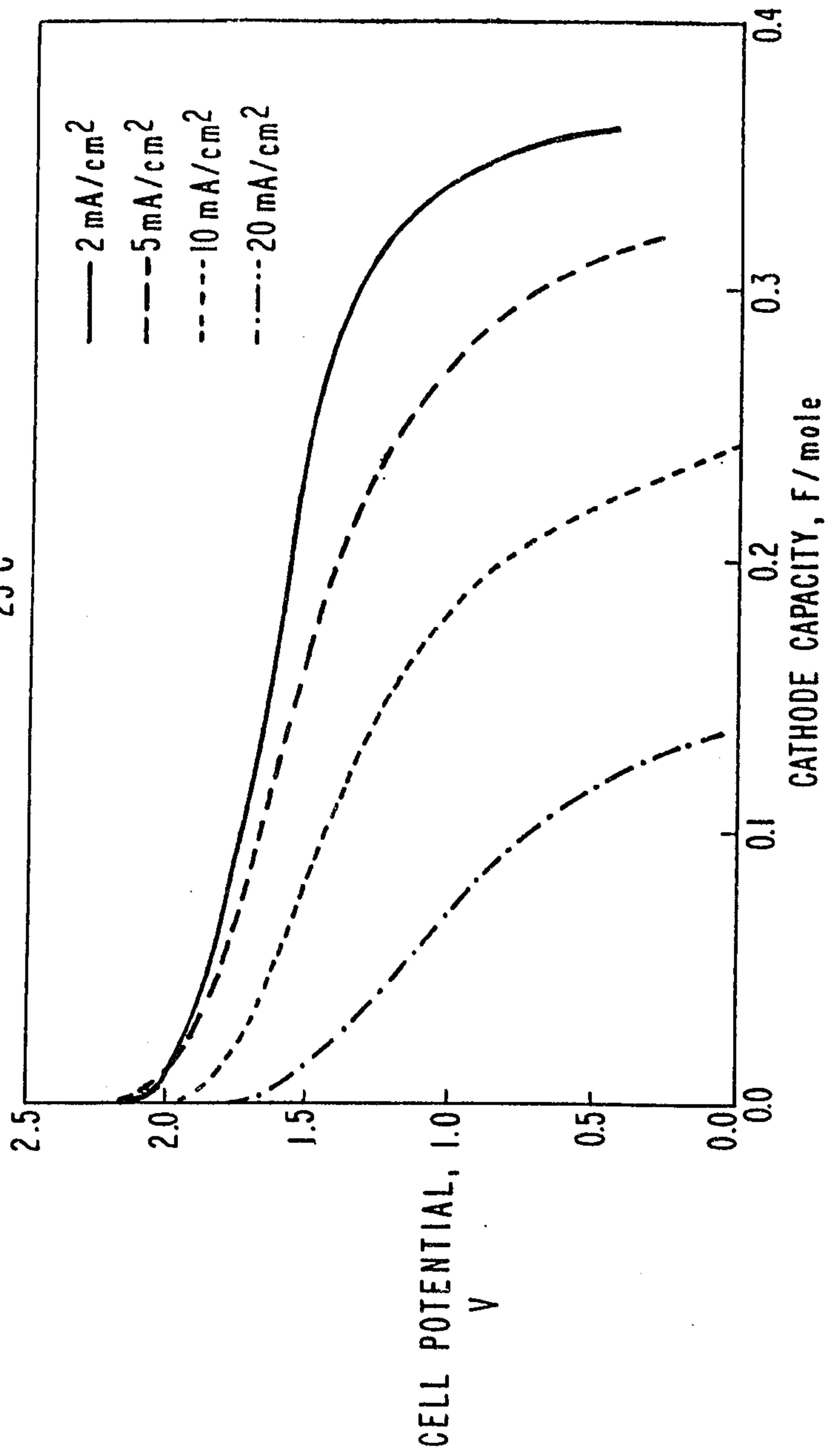
1.5 M LiAsF<sub>6</sub> in AN

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FIG. 2

$\text{Li}_x\text{TiS}_2/1.5\text{M LiAsF}_6 \text{ in AN/LiI-xCoO}_2$   
25°C



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Patent Agent for Applicant