Title: PREPARATION AND USE OF A STABLE FORMULATION OF ALLOSTERIC EFFECTOR COMPOUNDS

Abstract: A pharmaceutical composition of 2-[4-[(3,5-dimethylphenyl)amino]-2-oxoethyl]phenoxyl]-2-methyl-propionic acid or its physiologically acceptable salts suitable for parenteral administration includes an aqueous formulation of 2-[4-[(3,5-dimethylphenyl)amino]-2-oxoethyl]phenoxyl]-2-methyl-propionic acid or its physiologically acceptable salt and a buffer to maintain the pH from about 6 to about 11. The composition in accordance with the invention reduces the amount of particulate matter that forms in solution after heat sterilization. The invention also includes a process for making a pharmaceutical composition of 2-[4-[(3,5-dimethylphenyl)amino]-2-oxoethyl]phenoxyl]-2-methyl-propionic acid or its physiologically acceptable salt that has a shelf life in excess of thirty days and is useful in parental administration.
INTERNATIONAL SEARCH REPORT

A. CLASSIFICATION OF SUBJECT MATTER
   IPC(7) : A61K 9/14, 31/40, 31/27, 31/265, 31/21, 31/235, 31/24
   US CL : 424/489, 400; 514/421, 486, 512, 513, 533, 534
According to International Patent Classification (IPC) or to both national classification and IPC.

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
   U.S. : 424/489, 400; 514/421, 486, 512, 513, 533, 534

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
   EAST/BRS

C. DOCUMENTS CONSIDERED TO BE RELEVANT

<table>
<thead>
<tr>
<th>Category</th>
<th>Citation of document, with indication, where appropriate, of the relevant passages</th>
<th>Relevant to claim No.</th>
</tr>
</thead>
</table>

Further documents are listed in the continuation of Box C.

See patent family annex.

Date of the actual completion of the international search
   11 August 2004 (11.08.2004)

Date of mailing of the international search report
   22 SEP 2004

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