

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
3 January 2008 (03.01.2008)

PCT

(10) International Publication Number
WO 2008/000837 A1

(51) International Patent Classification:
B63H 25/38 (2006.01) **B63B 1/32** (2006.01)
B63B 1/06 (2006.01)

(21) International Application Number:
PCT/EP2007/056613

(22) International Filing Date: 30 June 2007 (30.06.2007)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
06116486.9 30 June 2006 (30.06.2006) EP

(71) Applicant (for all designated States except US): **TECHNISCHE UNIVERSITEIT DELFT** [—/NL]; Stevinweg 1, NL-2628 CN Delft (NL).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **KEUNING, Jan** [NL/NL]; Groenstraat 7, NL-4797 BA Willemstad (NL).

(74) Agent: **UITTENBOGAART, Gustaaf**; Bloemendaalseweg 277A, NL-2050 AA Overveen (NL).

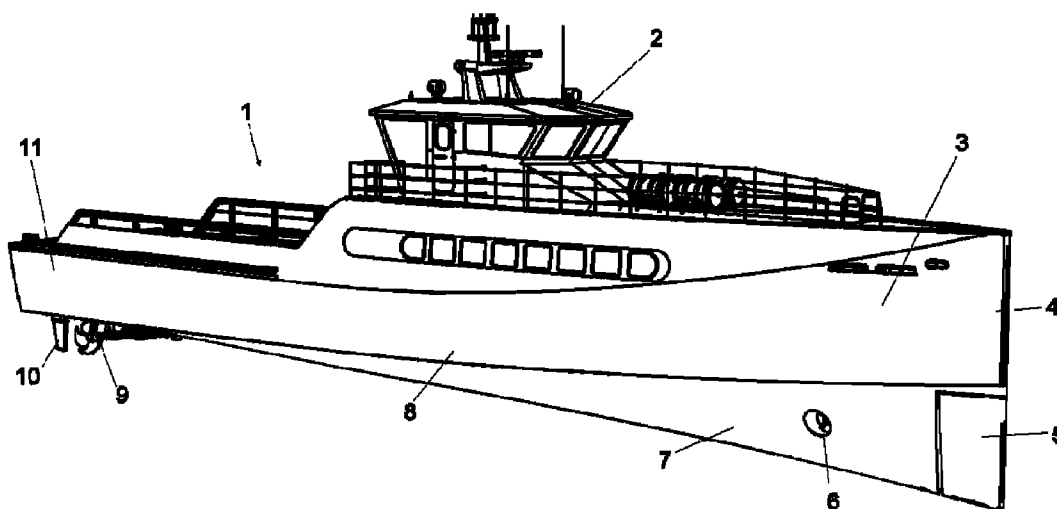
(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:
— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: SHIP WITH BOW CONTROL SURFACE



(57) Abstract: The invention concerns a ship (1) for use at high speed and/or heavy seas having a single long and slender hull, a sharp bow (4) and the aft end (11) of the hull has a flat or slightly V-shaped bottom (7) with at least one aft rudder (10), one or more propellers (9) and/or waterjets as propulsions means whereby the foreship (3) has a draught that is equal or more than the draught of the aft end (11). In accordance with the invention the bow (4) has a control surface (5, 16, 20) that converts the water flow (F) along the forward moving ship (1) into an adjustable lateral force (B).

WO 2008/000837 A1

SHIP WITH BOW CONTROL SURFACE

The invention concerns a ship in accordance with the preamble of claim 1. For most ships of such design the condition of sailing in relative large stern quartering or following waves can become dangerous due to the occurrence of "broaching". Broaching is the peculiar ship behaviour, which consists of a coupled yaw-, sway- and roll motion. Ships may experience this broach motion in the described wave condition and once it occurs it can lead to seriously large roll angles and eventually end in a "capsize".

The broaching phenomenon may be roughly explained as follows: In stern quartering and following waves the ship stern is lifted asymmetrically by the incoming wave and it starts the ship to heel (and also pitch). Broaching is particularly prone in waves with a wave length close to the ship length. So simultaneously the ship puts its bow in the face of the (next) wave. Caused by the asymmetry of the hull due to the introduced heeling angle and the directionally destabilizing effect of the now deeply immersed bow sections the ship starts to yaw. Combined with the forward speed this may lead to an increase in the heeling angle which on its turn worsens the hull asymmetry and therewith to further course instability. This may lead to the ship coming beam side to the waves in principal a potentially dangerous situation as it may lead to an even further increase in heel.

With fast ships this broaching phenomenon may be encountered more frequently than with regular ships and may have more serious effects because fast ships are generally smaller and sail therefore in relatively larger waves. Also the high forward speed worsens the heeling influence induced by the centrifugal forces once the ship

is in a turn and the encounter frequency between the ship and the following waves. In particular the longer and higher waves may have a lower frequency making their impact bigger.

5 Ships are normally directionally controlled by either a helmsman or an autopilot. In general the applied control is aimed at keeping the ship on a preset course. From experience, full scale and model scale measurements it is known that this directional control applied in following waves worsens the broaching behaviour of the ship,
10 due to the unfavourable phase between the steering force applied and the herewith induced heeling moment.

 In order to overcome these disadvantages, according to the invention is the ship is in accordance with claim
15 1. In this way the resistance against broaching is increased by using the additional control surface for directional control and to make beneficial use of the forces generated by this surface for controlling the roll and sway motion. By applying a control surface in the
20 most forward position as feasible, this control surface may be regarded as an additional control surface for controlling both yaw and heel simultaneously. Then the following improvement occurs: In the situation that the ship sails in stern quartering waves from starboard the stern
25 can be lifted by a wave where after the ship starts to heel to port. The asymmetry of the hull underwater shape induces a yawing moment trying to turn the ship to starboard. Corrective action is applied on the control surface near the bow to correct this course change and the
30 force asked for is a lateral force directed to port. This force implies a rolling motion to starboard and so decreasing the heeling angle.

In accordance with an embodiment of the invention the ship is according to claim 2. A ship of this design is especially favourably for the application of this invention. Such a ship is known from the publication Keuning, J.A.; Toxopeus, S.; Pinkster, J.; The effect of bow-
5 shape on the seakeeping performance of a fast monohull; Proceedings of FAST 2001 conference, September 2001; page 197-206; ISBN 0 903055 70 8, publisher The Royal Institute of Naval Architects. In this publication the ship is
10 described as the AXE BOW design. The increased draught and increased freeboard makes the ship suitable for sailing through heavy seas while ensuring that the control surface remains in heavy seas sufficiently submerged.

In accordance with an embodiment of the invention
15 the ship is according to claim 3. The more or less vertical bow is particularly suitably for incorporating a control surface according to the invention

In accordance with an embodiment of the invention the ship is according to claim 4. This fillet radius
20 makes it possible to reduce the length of the ship and so reducing the wet surface and the flow resistance without disadvantageously influencing the ships behavior in waves.

In accordance with an embodiment of the invention
25 the ship is according to claim 5. This improves the ships behavior in heavy seas as the added resistance in waves is reduced.

In accordance with an embodiment of the invention the ship is according to claim 6. This makes for a simple
30 construction with effective steering and control capabilities.

In accordance with an embodiment of the invention the ship is according to claim 7. This makes for an easy

construction with good water flow along the hull, thereby minimizing additional drag when not activated.

In accordance with an embodiment of the invention the ship is according to claim 8. This embodiment combines at high speeds good control capabilities with high efficiency.

In accordance with an embodiment of the invention the ship is according to claim 9. In this way the reducing of the heeling and broaching can be combined in an easy way.

In accordance with an embodiment of the invention the ship is according to claim 10. In this way the use of the control surface can be manually adapted to the changing circumstances and wave conditions.

In accordance with an embodiment of the invention the ship is according to claim 11. In this way the use of the control surface is adapted automatically to the changing circumstances and wave conditions.

In accordance with an embodiment of the invention the ship is according to claim 12. In this way the control surface is only activated when its use improves the ships behaviour.

The invention will be explained in more detail below with reference to several exemplary embodiments by means of a drawing, in which:

Figure 1 shows a perspective view of a ship according a first embodiment of the invention,
Figure 2 shows a body plan of the design of the ship according to the invention, whereby figure 2a shows the various cross sections, figure 2b shows the side view and figure 2c shows the bottom view,
Figure 3 and 4 show the ship of figure 1 respectively

from behind and from the top with schematically an indication of the forces in waves,

Figure 5a shows the bow of the ship of figure 1 with the first embodiment of the control surface in perspective view, figure 5b show the same embodiment in front view and figure 5c shows a section Vc-Vc of figure 5a, Figure 6a shows a second embodiment of the control surface in a perspective view and figure 6b shows section VIb-VIb of figure 6a, and Figure 7a shows a third embodiment of the control surface in a perspective view and figure 7b shows section VIIb-VIIb of figure 7a.

Figure 1 shows a ship 1 which is designed in accordance with the body plan according to figure 2. The ship 1 is designed for high speeds and has a single long and slender hull, whereby the length of the hull is at least five times the beam and for longer ships as much as seven to eight times the beam. In shorter ships the beam is relatively larger as the hull must include the propulsion means and a wider beam ensures that there remains sufficient stability. The ship 1 in an aft ship 11 has one or more propellers 9 and one or more aft rudders 10. For manoeuvring at low speed there is a bow thruster 6 in a foreship 3 near a bow 4. The lay out on deck is as usual for instance with a wheel house 2. In the bow 4 there is a bow rudder 5 of which the function will be explained later.

As can be seen in figure 2 the hull of the ship 1 has a special design, in more detail the design is such that a reduction of the Froude Kriloff forces in particular in the foreship 3 is achieved by minimizing the change in momentaneous submerged volume of the hull with sides 8 whilst it makes larger relative motions relative to the water level due to waves or the ships motions.

This results in a design applying sides 8 as much as feasible. A further measure in the design is to reduce the change in waterline beam of the sections in particular in the foreship whilst it makes the foresaid larger relative motions. This implies there is a minimal flare in the bow sections and a bow 4 has a more or less vertical line or the bow 4 extends less than 5 degrees forward and backward. By doing so the change of the added mass of the sections is minimized and with that also the changes in the hydrodynamic lift in the foreship 3 are minimized. By increasing the freeboard and bringing the deck line higher towards the bow 4 in the foreship 3 sufficient reserve buoyancy is guaranteed.

The amount of increased shear in the foreship 3 is dependent on ship size, speed and wave climate involved. A downwards sloping centre line towards the foreship 3 prevents the sections there to leave and re-enter the water whilst the ship 1 is performing larger relative motions. The amount of negative slope in the bottom 7 is dependent on ship size, speed and wave climate involved. The deadrise angle of the sections from bow to stern is carefully determined in order to minimize exciting forces and yet maintain sufficient hydrodynamic lift with minimal resistance.

Summarized the shape of the hull is such that the hull is long and slender, there is no flare in the bow sections and the sides 8 at the bow sections are almost vertical. Near the bow 4 the sides 8 make an angle α seen in a horizontal plane which is smaller than 40 degrees. There is an increased sheer forward and down sloping centreline forward and the entry of the waterlines are rounded. In order to reduce the wet surface the bow 4 is rounded with a radius R of at least 0,1m. Depending on the beam of the ship the radius can be at least 1% of the

beam. A further advantage of this radius R is that vortex shedding along the sides 19 of the ship is avoided in this way. This vortex shedding might occur in this design at small yaw angles when the bow is too sharp as is usual with fast ships. The vortex shedding must be avoided as it might lead to course instability. In order to prevent that the rounded bow 3 generates too much stagnation point resistance and/or generates too much spray the radius R is less than 4 % of the beam.

Figures 3 and 4 show the behaviour of ship 1 in waves W that approach the aft ship 11 from the stern quarter. A water level s is the normal situation when the ship 1 is level. When waves W approach the aft ship 11 from the port stern quarter the waves create a water level s'. The waves W push against the port side 8 of the aft ship 11 and change the direction of the ships axis 1 from the on course situation indicated with 12 to the off course direction whereby the ships axis is indicated with 1' and the ship is indicated with 13.

When the ship 1 is off course the ship 1 can be brought on course using aft rudders 10. These rudders 10 are then brought in a position as shown in figure 3 and 4 and a force A is generated on the aft rudders 10. This force creates with the force of the waves W a tilting torque. Summarized the forces A on the aft rudders 10 reinforce the forces of the waves W on the side 8. If the ship 1 is brought on course using a bow rudder 5 a force B is generated on the bow rudder 5. This force B has the same direction as the force generated by the waves W and so counteracts the tilting torque of the waves W. Summarized the force B on the bow rudder 5 used for bringing the ship 1 on course reduces the tilting due to the waves W. This advantageous result is only for waves W that are incoming from the stern quarter as for waves W coming in

from the front (not shown) using the bow rudder 5 would result in increased tilting.

The bow rudder 5 is only used when the waves W coming in side ways result in the course change as indicated before when waves are coming in from the stern quarter of the ship 1. In the situation whereby the ship 1 is designed with its maximum draught in the foreship 3, as described before, waves W coming in sideways or a few compass points forward will result in the same behaviour and the use of the bow rudder 5 is then also an advantage.

The ship 1 is provided with means to switch over from steering with the aft rudder 10 to steering with the bow rudder 5 or with both rudders. When steering using an automatic steering system the switching over can be effected by manually indicating to the automatic steering system from which direction waves W are coming in, which steering system will then take this information into account. The automatic steering system can also include an algorithm for calculating the direction from which the waves W are coming in. The automatic system is then provided with sensors for determining the movements of the ship 1, for instance using gyroscopes.

Figures 5a, 5b and 5c show the bow rudder 5 mounted in the foreship 3 in more detail. The bow rudder 5 is the lowest part of the bow 4 and has a rotation axis 14 which is more or less vertical. The bow rudder 5 is shaped such that when it is in its middle position the contour of the rudder 5 follows the shape of the hull as indicated in figure 2 and the water flow F is not influenced by the bow rudder 5. Part of the bow rudder 5 is in front of the rotation axis 14 so that the torque for rotating the bow rudder 5 is partly balanced, similar as can be used in

known rudders. The rotation of the bow rudder 5 is effected in the same manner as usual with known rudders.

Figures 6a and 6b show a second embodiment of the bow 4 of the ship 1. Instead of a conventional rudder located in the bow 4 the lateral forces B for steering the ship 1 are now generated by the flow F along a side flap 16. On each side of the bow 4 there is a side flap 16, these side flaps 16 rotate around a more or less vertical axis 17, which axis 17 is supported at the lowest part of the bow 4 by a support 15. When not activated the side flaps 16 follow the contour of the foreship 3 and are positioned against a brace 18. For moving the side flaps 16 so that they can generate an adjustable lateral force B there is a mechanism 19. This mechanism 19 can be formed by two hinged levers connected to each other and respectively the foreship 3 and the side flap 16. The hinge connecting these levers can be moved in vertical direction by a hydraulic cylinder (not shown). This hydraulic cylinder can be located above the water level and is controlled such that either the one or the other side flap 16 is moved outside the contour of the foreship 3 in order to generate the lateral force B.

Figures 7a and 7b show a third embodiment of the bow 4 of ship 1. A submerged part of the bow 4 now consists of a rotor 20 that can rotate around a more or less vertical rotation axis 21. For driving the rotor 20 there is a drive 23 that drives the rotor 20 via a transmission 22. The drive 23 can be electric or hydraulic and can be located above the water level. During rotation the rotor 20 acts as a so called Magnus rotor and generates asymmetric pressure fields at the different sides of the bow 4 so that a lateral force B is the result. By changing the speed of rotation of the rotor 20 the magnitude of the lateral force B can be adjusted.

Claims

1. Ship for use at high speed and/or heavy seas having a single long and slender hull, a bow (4) and the aft
5 end (11) of the hull has a flat or slightly V-shaped bottom (7) with at least one aft rudder (10), one or more propellers (9) and/or waterjets as propulsions means whereby the foreship (3) has a draught that is equal or more than the draught of the aft end (11)
10 characterized in that the bow (4) has a control surface (5;16;20) that converts the water flow (F) along the forward moving ship (1) into an adjustable lateral force (B).
2. Ship according to claim 1 whereby the front half of
15 the hull has more or less vertical sides, minimal flare in the bow sections and towards the bow an increase in draught at its center line combined with a more or less similar increase of freeboard.
3. Ship according to claim 1 or 2 whereby the bow has a
20 more or less vertical stem.
4. Ship according to claim 1, 2 or 3 whereby the sides (8) near the bow (4) seen in a horizontal section make a sharp angle (α) with a fillet radius (R) of at least 1 % m.
- 25 5. Ship according to claim 4 whereby the sharp angle (α) of the sides (8) near the bow (4) is less than 40 degrees.
6. Ship according to one of the previous claims whereby the control surface comprises a bow rudder (5).

7. Ship according to one of the previous claims whereby the control surface comprises an adjustable flap (16) on each side of the bow (4).
8. Ship according to one of the previous claims whereby
5 the control surface comprises a vertical mounted rotor (20).
9. Ship according to one of the previous claims whereby the control surface (5;16;20) is connected a control system for controlling the lateral force (B) and with
10 sensors for detecting the course, the ship's speed and/or the heeling angle.
10. Ship according to claim 9 whereby the control system is connected with setting means for setting the angle and/or amplitudes of the incoming waves (W) relative
15 to the course.
11. Ship according to claim 9 whereby the control system comprises an algorithm for calculating the angle and/or amplitudes of incoming waves (W) relative to the course.
- 20 12. Ship according to claim 10 or 11 whereby the control system is designed such that it activates the control surface (5;16;20) only if the incoming waves are coming from the stern quarter.

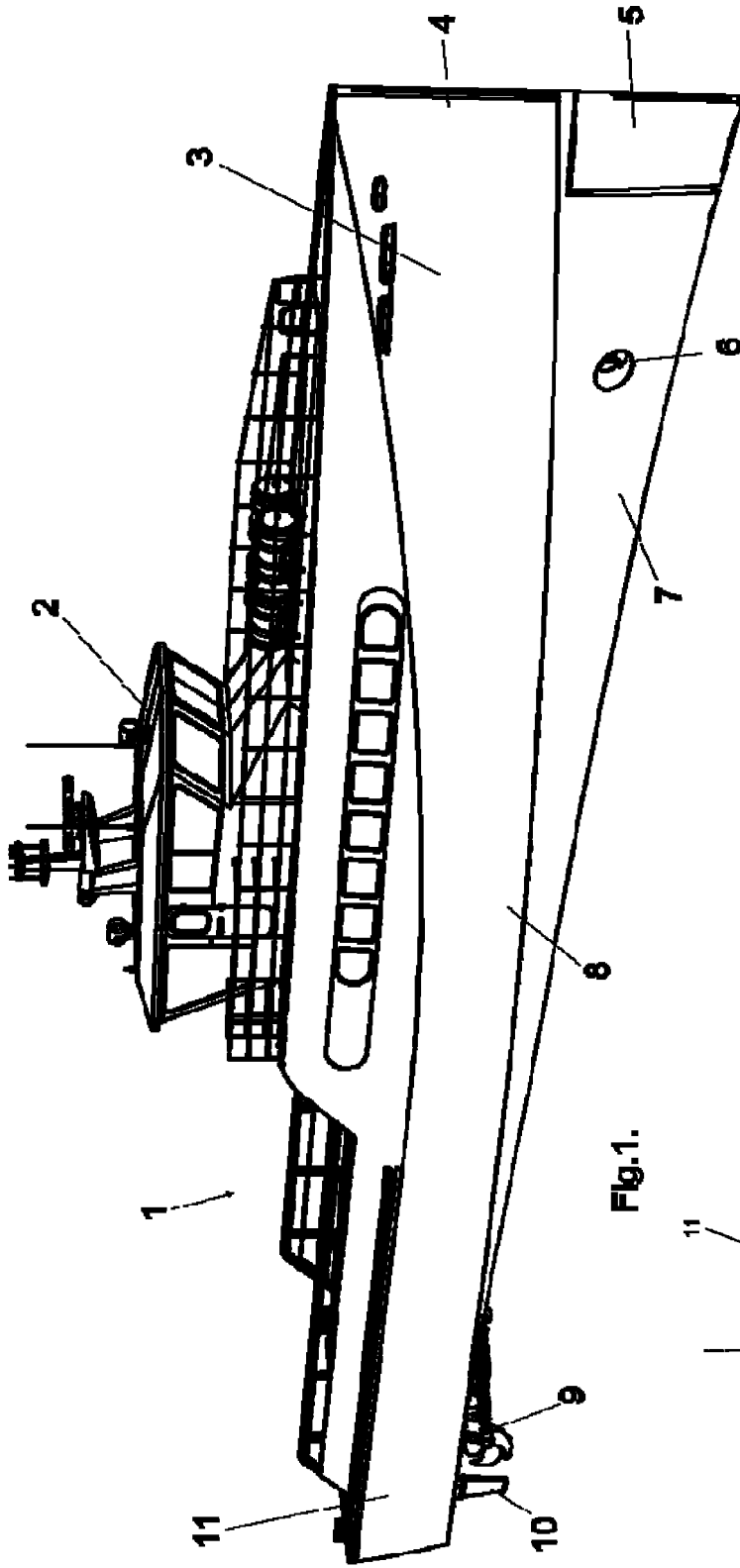


Fig. 1.

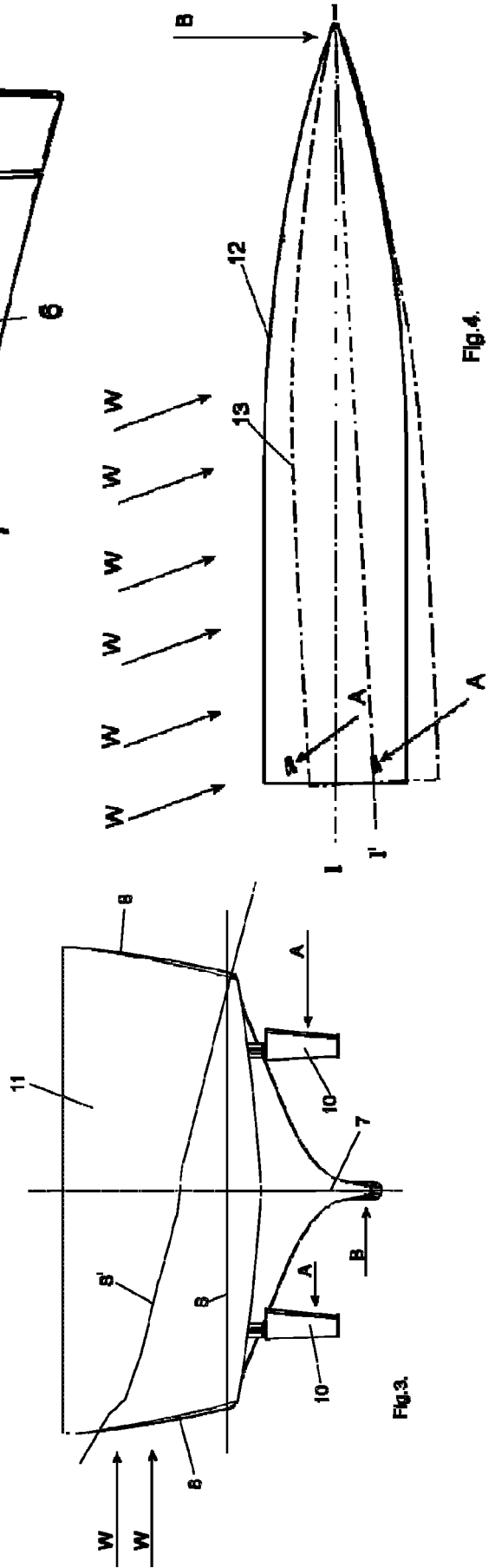


Fig. 3.

Fig. 4.

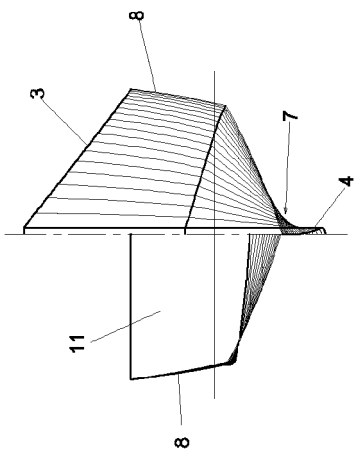


Fig. 2a.

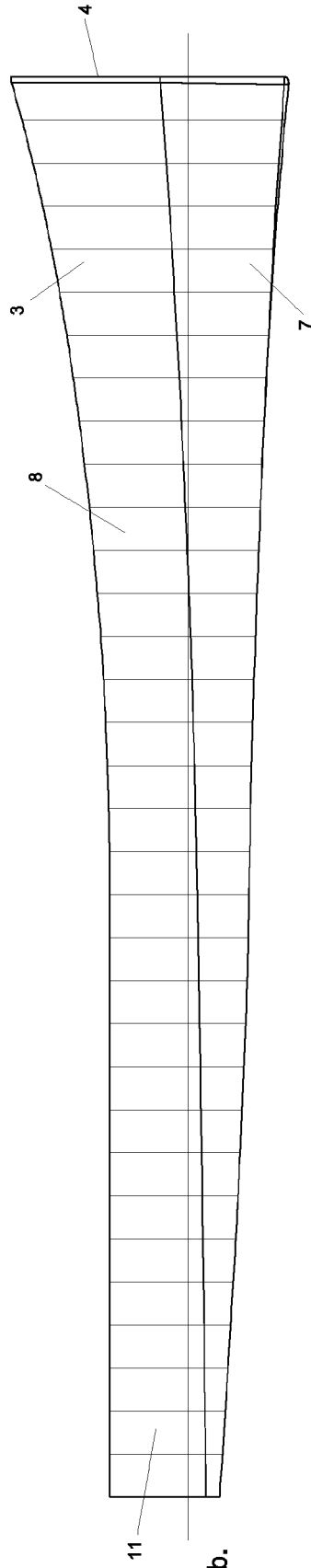


Fig. 2b.

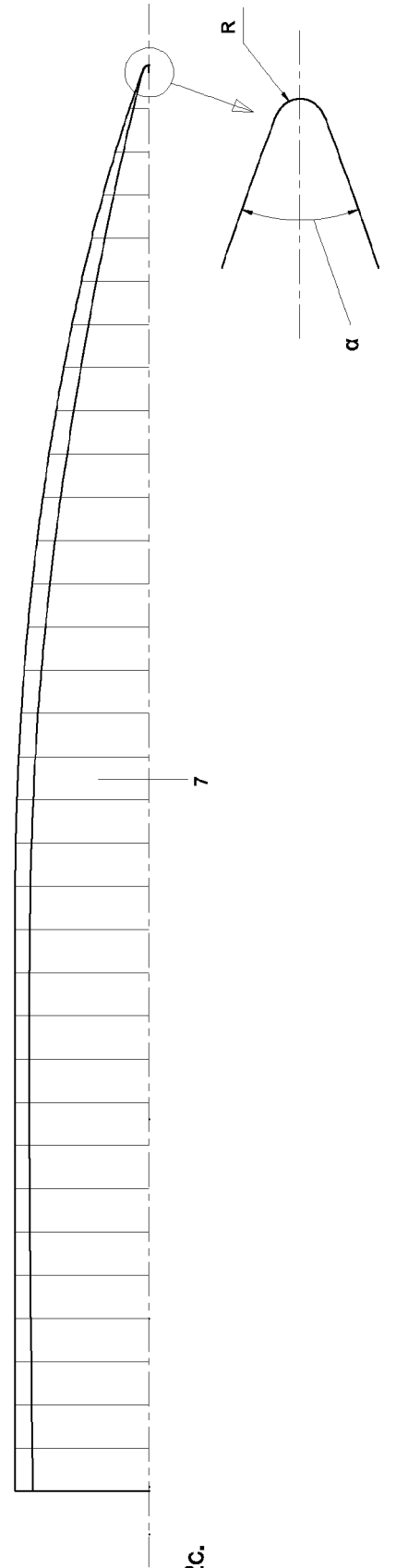
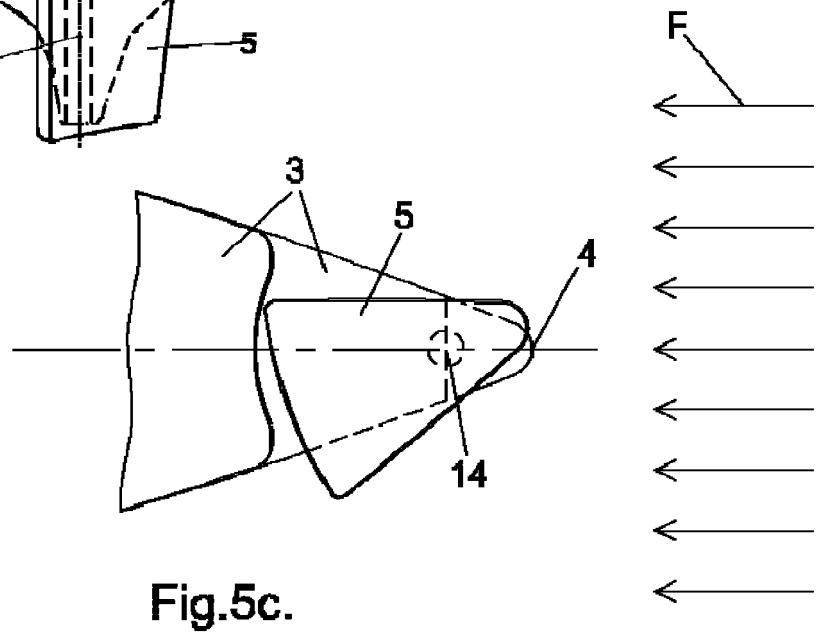
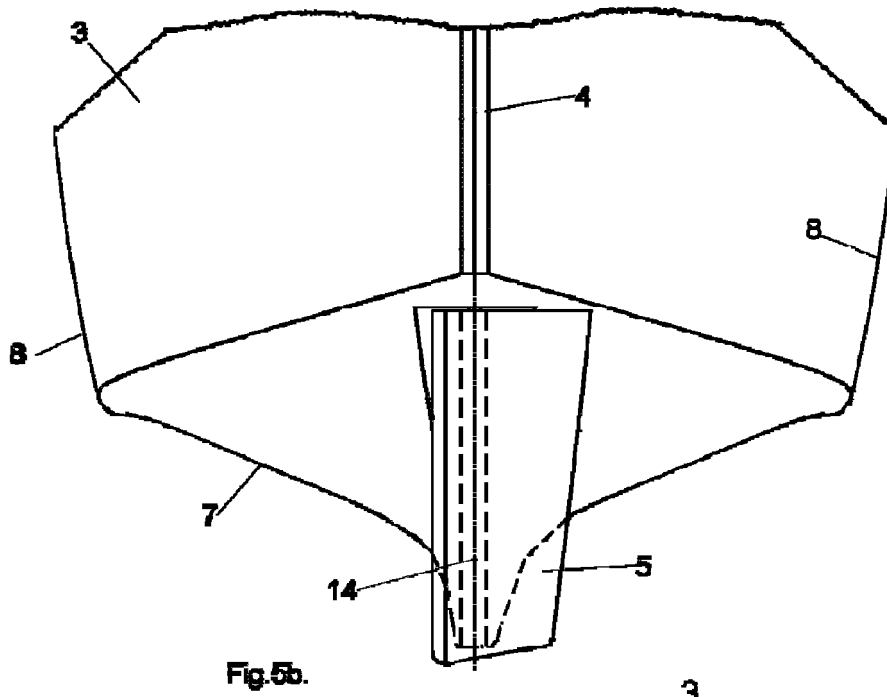
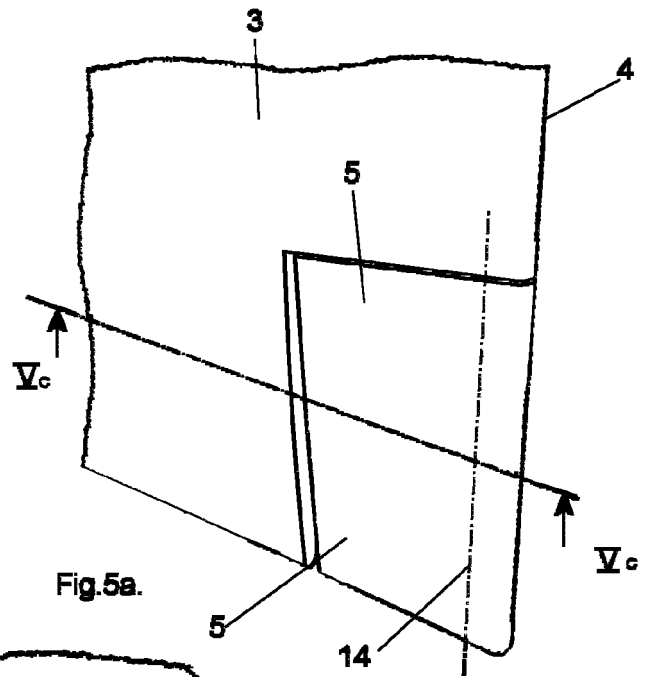


Fig. 2c.



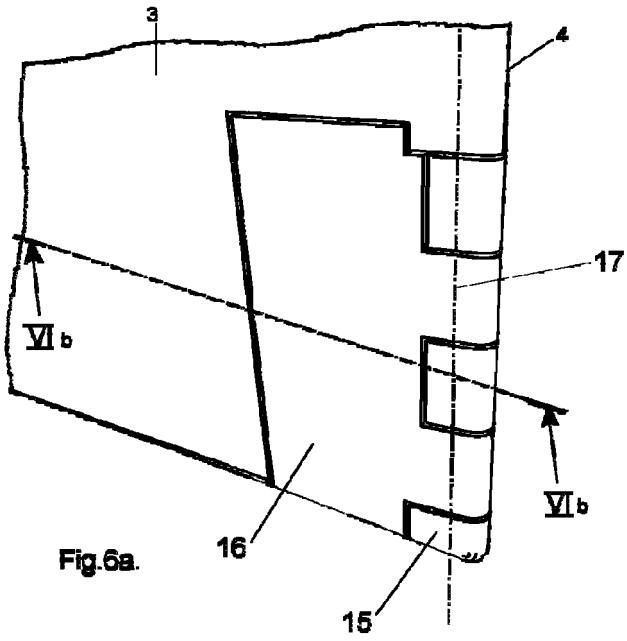


Fig. 6a.

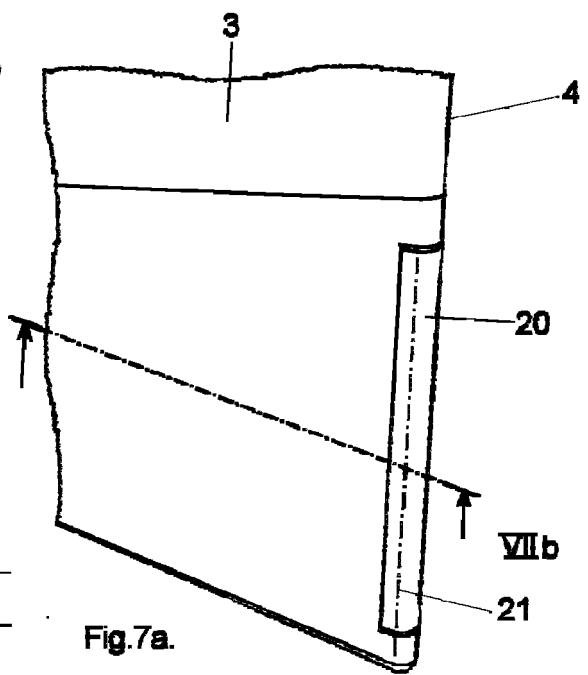


Fig. 7a.

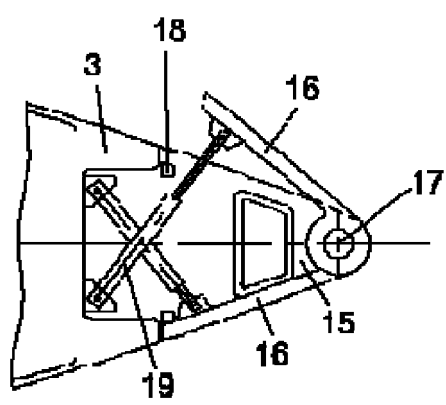


Fig. 6b.

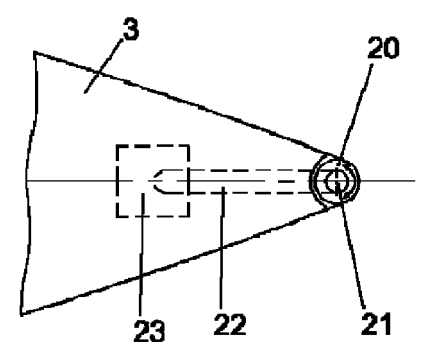
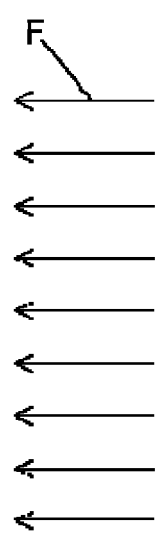
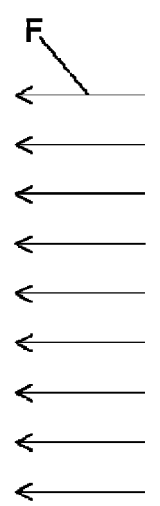


Fig. 7b.



INTERNATIONAL SEARCH REPORT

International application No

PCT/EP2007/056613

A. CLASSIFICATION OF SUBJECT MATTER INV. B63H25/38 B63B1/06 B63B1/32		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols) B63B B63H		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	DE 31 22 863 A1 (ALTSCHWAGER ECKART) 5 January 1983 (1983-01-05) page 9, paragraph 3; figures 2b,4b -----	1,6
A	DE 26 34 573 A1 (KAUFER NICOLAUS) 2 February 1978 (1978-02-02) page 5, lines 14-21; figure 3 -----	1,6
A	FR 631 214 A (LOUVRIER, FOUQUET) 16 December 1927 (1927-12-16) page 1, lines 1-7 -----	1,6
A	WO 98/36961 A (JOHN YOUNG DEVELOPMENTS PTY LT [AU]; SEIZE LIFE PTY LTD [AU]; MONEY CO) 27 August 1998 (1998-08-27) page 2, lines 25-35 -----	
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.		
* Special categories of cited documents : *A* document defining the general state of the art which is not considered to be of particular relevance *E* earlier document but published on or after the international filing date *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) *O* document referring to an oral disclosure, use, exhibition or other means *P* document published prior to the international filing date but later than the priority date claimed *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. *&* document member of the same patent family		
Date of the actual completion of the international search 9 October 2007		Date of mailing of the international search report 19/10/2007
Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016		Authorized officer Brumer, Alexandre

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2007/056613

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
DE 3122863	A1	05-01-1983	NONE
DE 2634573	A1	02-02-1978	NONE
FR 631214	A	16-12-1927	NONE
WO 9836961	A	27-08-1998	NZ 337957 A 23-02-2001