

(43) International Publication Date
31 March 2011 (31.03.2011)(10) International Publication Number
WO 2011/036641 A1(51) International Patent Classification:
E05F 11/10 (2006.01) *E05F 11/16* (2006.01)(21) International Application Number:
PCT/IB2010/054314(22) International Filing Date:
24 September 2010 (24.09.2010)

(25) Filing Language: Italian

(26) Publication Language: English

(30) Priority Data:
BO2009A000619 28 September 2009 (28.09.2009) IT(71) Applicant (for all designated States except US): **GSG INTERNATIONAL S.p.A.** [IT/IT]; Via Tubertini, 1, I-40054 Budrio (IT).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **Marco, Lambertini** [IT/IT]; Via S. Rosa, 5, I-40068 San Lazzaro Di Savena (IT).(74) Agent: **LANZONI, Luciano**; Bugnion S.p.A., Via di Corticella, 87, I-40128 Bologna (IT).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

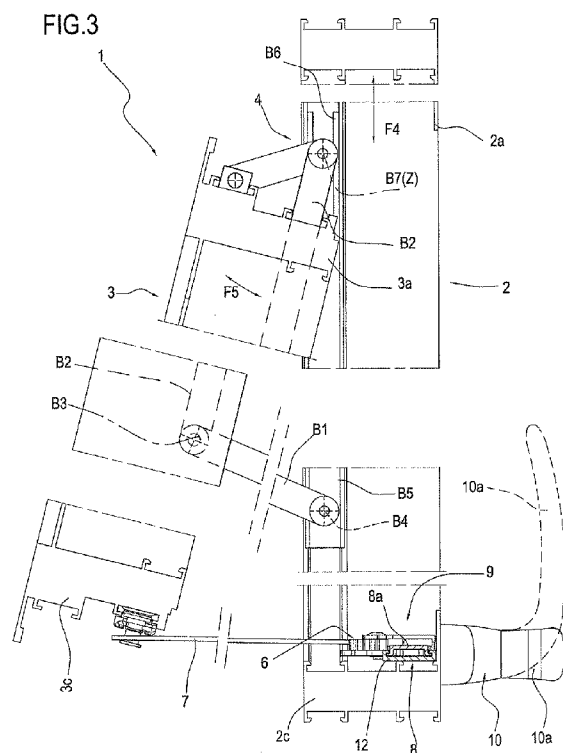
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

[Continued on next page]

(54) Title: AWNING WINDOW UNIT



(57) **Abstract:** An awning window unit comprises: a fixed frame (2); a movable frame (3) connected to the fixed frame (2) by a pair of hinged members (4, 5) joined to respective members of the fixed frame and of the movable frame so as to allow the movable frame (3) to move between a closed position, where the fixed and movable frames (2, 3) are in contact with each other, and an open position, where at least one lower rail (3c) of the movable frame (3) is at a certain distance from the fixed frame (2) towards the outside of the room where the window unit (1) is installed, and vice versa; a movement arm (7) configured to move the movable frame (3) from the closed position to the open position, and vice versa; elements (8) for stable closing or locking/releasing of the movable frame (3) closed position on the fixed frame (2), located on, and acting between, the fixed frame (2) and the movable frame (3) at least at the respective lower rails (2c, 3c); an operating slide unit (9) located and movable within the rail (2c) in order to slidably support the closing elements (8) located on the fixed frame (2); an operating kinematic pair (13, 14) connecting the slide (9) to a first end of the movement arm (7); the arm (7) is articulated, at the other end, to the rail (3c) of the movable frame (3); a control handle (10) associated with the outside of the rail (2c) and connected to the slide (9) in order to move it, when actuated, in such a way as to allow, in sequence, first the movable frame (3) to be released from the fixed frame (2) and then the movable frame (3) to be moved towards the open position, and vice versa.



-
- *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))*

Description

Awning window unit

Technical Field

This invention relates to an awning window unit, where the movable frame opens outwards with its bottom rail.

5 Background Art

The window of the invention may be included in window configurations with traditional awning opening style, that is to say, windows that rotate about a horizontal axis on traditional hinges, or in the field of traditional awning windows known in the jargon of the trade as "top hung" windows.

10 Hereinafter, this specification will describe prior art solutions derived from the top hung window but without limiting the scope of the invention to top-hung windows with traditional awning opening style, that is to say, with hinges configured to make the movable frame rotate outwards about a horizontal axis with its bottom rail.

15 Awning window units, usually made of metal, PVC or the like and of wood, are used for airing rooms and the parts of the windows inside the rooms are often equipped with accessories such as fly screens. In addition, to comply with safety regulations in the countries in which these window units are most widely used, these window units must have controlled opening with a limit on the angle
20 achievable by the movable frame moving away from the fixed frame.

The window unit basically comprises:

- a fixed frame;
- a movable frame connected to the fixed frame usually by
- a pair of hinged arms interposed between the respective vertical stiles of
25 the two frames;
- an operating unit located on the rail of the fixed frame and acting on the lower rail of the movable frame to allow the movable frame to move away from the fixed frame (that is to say, controlled opening of the movable frame) and also to allow the movable frame to return in contact with the fixed frame;
- 30 - an element for stably closing the movable frame on the fixed frame, the element usually being located on a fixed frame stile and acting on the respective

stile of the movable frame for stabilising closing.

As is known also from document US 4.726.092, which describes a hinged arm solution for casement windows but which might also be applied to awning windows of the type according to this invention, each hinged arm may comprise: }

5 - a support stably associated with the respective fixed frame stile and close to a fixed frame corner zone;

 - a first connecting arm hinged, at its ends, to the support and, respectively, to the end of a second arm which is associated with the stile of the movable frame to allow the opening and closing movements.

10 The opposite, free end of the second arm is connected to a slide inserted in the support, which also allows the movable frame to slide along the two fixed frame stiles, rendering movable frame opening a rotating - translating movement with the lower rail of the movable frame moved away from the lower rail of the fixed frame.

15 The operating unit or rotor, designed to control movable frame opening and closing, may comprise, normally and in prior art solutions as is also shown in documents US 7.464.619 or CN 101131061, a housing unit for a control shaft, the unit being fixed on the outer edge of the lower rail of the fixed frame.

20 The control shaft has an inner portion equipped with a mechanism usually comprising helical toothing designed to mesh with a respective helical toothing or semi-toothing made around an operator arm pivot point inside the housing unit.

 The operator arm is interposed between the lower rails of the fixed frame and of the movable frame and is articulated, at its free end, to the rail of the movable frame.

25 The control shaft protrudes from the housing unit for connecting with a handle which is fixed or preferably applied by the user when necessary, thus allowing movable frame movement by manually turning the handle.

30 Obviously, the presence of the connecting point between the operator arm and the movable frame provides a low security closing seal, therefore, a second element is added, such as the above-mentioned stable closing element.

 A first solution is known from document GB 2.183.723 where two handles control two L-shaped links which, by turning, are accommodated in respective housings in the movable frame in order to lock the movable frame when the latter is in the closed position.

35 The handles are located on the bottom fixed rail or on the fixed stile

(depending on the control unit on the window and on the type of window it is mounted on).

In another prior art solution described in document US 2008250719, the closing element substantially comprises a lock handle applied on the fixed frame stile and connected to a rod sliding along the inner part of the stile.

Therefore, the purpose of the rod is to form a connecting element between the movable frame and the fixed frame and it can usually be fitted with one or more strikers which, when the movable frame is closed, engage respective rollers or retaining elements present on the movable frame stile, resulting in stable closing of the window unit.

A window unit structured in that way has revealed disadvantages due to the separate structure of the operating and closing units.

As may be inferred from the above description, assembly of the operating unit requires complex machining on the outer profile (through-slots) of the fixed frame and, above all, machining also on the inner part of the fixed frame to allow the hinged arms and the closing elements on the stiles to coexist. The presence of both necessitates machining on the thicknesses of the stiles to make the window unit accessible for these closing elements (possibly even in a superposed position).

Added to this is the further need for machining on the outside stiles of the window unit (in particular through-slot openings) for allowing the insertion of the closing element.

Therefore, basically a window unit structured in that way is complex to make and so is expensive overall, as well as having complex operation as far as the user is concerned (obliged to go through various steps to open and close the window).

Disclosure of the Invention

This invention therefore has for an aim to overcome these disadvantages by producing an awning window unit of the type described above which is simplified and equipped with a single control point from which it is possible to operate the movable frame to open and close the window and also for simple, practical secure stable closing of the movable frame on the window unit, reducing the machining needed on the window unit and, therefore, its overall costs.

According to the invention, this aim is achieved by a window unit, in particular a controlled opening awning window unit characterized in that it

comprises: an operating slide unit positioned and movable in the fixed lower rail to slidably support the closing elements located on the fixed frame; a kinematic operating pair connecting the slide to a first end of the movement arm; at the other end, the arm is articulated to the lower rail of the movable frame; a control handle, associated with the outside of the fixed lower rail and connected to the slide in order to move it, when actuated manually to predetermined positions, in such a way as to allow, in sequence, first the movable frame to be released from the fixed frame and then the movable frame to be moved towards the open position, and vice versa.

The presence of the slide combined with the kinematic pair thus allows the two operations of releasing and opening or closing and locking the movable frame to be carried out intuitively and conveniently using a single handle.

Also according to the invention, the slide comprises at least two separate portions that can be joined to each other inside the arm. The first portion mounts the closing elements for closing the fixed frame, while the second portion constitutes one of the members of the kinematic pair.

This configuration makes it possible to fit a closing system combined with the operating part of the slide according to the size of the window it is to be mounted on.

Brief Description of the Drawings

The technical features of the invention, with reference to the above aims, are clearly described in the claims below and its advantages are more apparent from the detailed description which follows, with reference to the accompanying drawings which illustrate a non-limiting example embodiment of it and in which:

- Figure 1 is a schematic front view of an outward opening awning window unit in accordance with this invention;

- Figure 2 is a cross section along the line II - II with some parts cut away and referred to Figure 1, in which the window unit is in a closed configuration;

- Figure 3 is a view of the window unit of Figure 2 in an open configuration;

- Figures 4, 5 and 6 show an operating and closing slide unit for the movable frame of the window unit as in the previous figures, in three different configurations, that is, window closed and locked, released, and open configurations;

- Figure 7 is an exploded perspective view of the locking and operating slide unit of Figures 4 to 6;

- Figure 8 is a top plan view of the locking and operating slide unit of Figures 4 to 7 in a movable frame closed and locked configuration;

5 - Figures 9 to 12 are respectively a rear side view, a front view, a front side view and a perspective view of a pinion forming part of a kinematic pair for connecting the locking and operating slide unit;

- Figures 13 to 15 are respectively a front face view, a rear face view and a perspective view of a rack forming part of the locking and operating slide unit;

10 - Figure 16 is a front, partly exploded view of another embodiment of the operating and closing slide unit;

- Figure 17 is a perspective view of another embodiment of the rack forming part of the slide unit;

- Figure 18 is an exploded, perspective view of the slide unit of Figure 16;

15 - Figures 19 to 21 illustrate a cam element for angular adjustment of the arm relative to the pinion and to the slide respectively in a front view, a perspective view and a view from K with reference to Figure 20;

- Figure 22 is a perspective view of the awning window of the invention in an open position;

20

Detailed Description of the Preferred Embodiments of the Invention

With reference to the accompanying drawings, and in particular with reference to Figures 1 to 3, the window unit according to the invention, denoted by the numeral 1, is of the awning type, that is to say, with a movable frame that opens outwards.

25

More specifically, the window unit illustrated is of the type known in the jargon of the trade as "top-hung", to which this description will expressly refer without limiting the scope of the invention, which can also be applied to awning windows (where the movable frame opens outwards with its lower rail) with traditional hinges, that is, where the movable frame turns about only one horizontal axis

30

This window unit 1 basically comprises: a fixed frame 2, a movable frame 3, a pair of hinged members 4, 5, an operating unit 6 comprising several members (described in more detail below) and closing elements 8.

35

The fixed frame 2 has a pair of vertical members or stiles 2a and 2b,

parallel with each other, and a pair of horizontal members or rails (the lower one of which is labelled 2c), parallel with each other.

The movable frame 3 has a pair of vertical members or stiles 3a and 3b, parallel with each other, and a pair of horizontal members or rails (the lower one of which is labelled 3c), parallel with each other.

Hereinafter, for simplicity of description and to avoid repetition, the movable frame will be referred to as sash 3.

As clearly shown in Figures 1 to 3, the sash 3 is connected to the fixed frame 2 by a pair of hinged members 4 and 5 joined to respective members of the fixed frame 2 and of the sash 3 so as to allow the movable sash 3 to move between a closed position, where the fixed frame and the sash 2 and 3 are in contact with each other, and an open position, where at least the lower rail 3c of the sash 3 is at a certain distance from the fixed frame 2 towards the outside of the room where the window unit 1 is installed, and vice versa.

As illustrated in Figures 1 to 3, the hinged members consist, for example, of hinged arms 4 and 5, each of which is interposed between the respective stiles 2a, 3a and 2b and 3b of the fixed frame 2 and sash 3: these hinged arms 4 and 5 are of the widely known type and only schematically illustrated in Figure 3.

The example in Figure 3 shows the hinged arm 4 on the left-hand side looking at Figure 1, since the right-hand arm is identical.

This hinged arm 4 comprises two rods B1 and B2 articulated to each other at B3. The first rod B1 is, in turn, articulated at B4 to a fixed guide B5 located on the stile 2a of the fixed frame 2, whilst the second rod B2 is associated with the stile 3a of the sash 3.

In addition, the fixed guide B5 is equipped with a slide B6 which slides in it and which is articulated, at B7, to the rear end of the second rod B2.

This structure of the hinged arms 4 and 5 allows the sash 3 to perform a rotating - translating movement along the stiles 2a, 2b, 3a, 3b and, respectively, about a horizontal axis Z (see arrows F4 and F5 in Figure 3) between a closed position, with the frames 2, 3 in contact (see Figure 2), and an open position, with the sash 3 at a certain distance from the fixed frame 2 in an outward direction away from the room in which the window unit 1 is mounted (see Figure 3), and vice versa.

The operating unit 6 comprises at least one movement arm 7, configured to move the sash 3, by a pushing action, from the above mentioned closed position to

the open position, and vice versa, by a pulling action.

The elements 8 for stable closing or locking/releasing of the sash 3 closed position on / from the fixed frame 2 are positioned and act on/between the fixed frame 2 and the sash 3 at least, in this case, at the two respective lower rails 2c, 3c.

5 According to the invention and as Figures 1 to 3 and Figures 4 to 7 clearly show, the window unit 1 comprises a slide unit 9 forming part of the operating unit 6 and positioned along the lower rail 2c of the fixed frame 2.

The slide unit 9 slidably supports the closing elements 8 on the fixed frame 2.

10 As Figure 3 clearly shows, the movement arm 7 is articulated at one end of it to the lower rail 3c of the sash 3 (with prior art systems not described in detail here, since they are not strictly part of the invention).

The other end of the arm 7 is connected to the slide unit 9 by a kinematic pair 13, 14 (forming part of the operating unit 6).

15 Also according to the invention, the window unit 1 comprises a control handle 10 associated with the outside of the fixed rail 2c and connected to the slide 9 in order to move it, when actuated manually to predetermined positions, in such a way as to allow, in sequence, first the sash 3 to be released from the fixed frame 2 and then the sash 3 to be moved (in this specific embodiment, by a roto-translational movement) towards the open position, and vice versa (as will become
20 clearer as this description continues).

For the purpose, the handle 10 comprises a drive element 11 connected to the slide 9 in such a way that it allows the above-mentioned sequential movements by turning of the handgrip 10a of the handle 10 to at least two successive positions
25 relative to the starting position (starting from a closed or open position).

More in detail, the slide 9 is housed inside a guide arm 12 (in practice a frame) associated with the inside of the fixed rail 2c (by suitable screws) and in which the slide 9 itself is slidable.

Also according to the invention, the slide 9 comprises at least two separate
30 portions that can be joined to each other inside the arm 12.

The first portion mounts the closing elements 8 for closing the fixed frame 2.

The second portion of the slide 9 constitutes one of the members of the kinematic pair 13 and 14.

35 The kinematic pair 13 and 14 comprises a variable-pitch rack 13 which is

formed on the second portion of the slide 9 and which slides in the guide arm 12, and a pinion 14, also having a variable pitch.

The rack 13 and the pinion 14 operate in conjunction with each other, and the end of the sash 3 movement arm 7 is articulated to the pinion 14, at 6a.

5 The rack 13 and the pinion 14 also have surfaces which can mesh in such a way as to generate the sequential movements for sash 3 opening and closing by rotation of the movement arm 7 (see arrows F7).

In the embodiment illustrated, the slide 9 is divided into at least three separate portions which can be connected to each other.

10 Two of these portions are rod portions 8a, 8b slidable in the guide arm 12, located on both sides, and able to be connected to the portion of the slide 9 on which the rack 13 is formed.

The mutual connection is accomplished by projections 130 on the ends of the rack 13 and matchingly shaped recesses 80 on the rod portions 8a, 8b.

15 Each rod portion 8a, 8b, on which the closing elements are positioned, comprises at least one pin 15 or boss for engaging a respective striker 16 positioned on the lateral surface of the rail 3c of the sash 3, when the sash 3 is in the closed position.

The strikers 16 thus form the other part of the closing elements 8.

20 In addition, one of the rod portions 8b is equipped with a pin 17 or boss able to engage in the drive element 11 on the handle 10. The drive element 11 passes through a suitable slot (not illustrated) in the fixed rail 2c, allowing sliding of the slide 9 (that is, simultaneous movement of the rod portions 8a and 8b and of the rack 13) along the guide arm 12 in both directions (arrows F11), thus
25 generating the sequential opening and closing movement of the sash 3.

Returning to the kinematic pair 13 and 14, the rack 13 and the pinion 14 have a flat operating portion 13a, 14a designed to allow them to slide relative to each other without pinion 14 rotation (as indicated, rack 13 sliding), when the control handle 10 is operated. This configuration allows the movement arm 7 to be
30 held stationary and positioned between the respective rails 2c, 3c of the fixed frame 2 and of the sash 3, whilst the sliding of the slide 9, that is, of the rod portions 8a and 8b of the rack 13 allows sash 3 release, or locking (in the return case) by the bosses 15 relative to the strikers 16 (see Figure 5).

More precisely, the flat operating portion 13a of the rack 13 comprises a
35 linear zone of the rack 13 connecting to at least one section of variable-pitch

toothings 13b forming a surface which can mesh with a respective toothed surface of the pinion 14.

The extent of the linear zone ZL corresponds to at least one stroke C which can simultaneously be performed by the rod portions 8a, 8b supporting the pins 15 or bosses for releasing themselves from or connecting to the strikers 16 on the sash 3.

As Figures 13 and 15 also show, the flat portion 13a forms a central section of the rack 13, both sides of the flat portion connecting to two specular toothed zones 13b, 13b'. This allows reversible assembly of the rack 13 on the window unit 1 with opening to the right or to the left.

The pinion 14 comprises (see also Figures 9 to 12):

- a first, supporting portion 14b, on which the movement arm 7 is rigidly articulated, at 6a by mechanical constraints of the known type, and
- a second, operating control portion 14c, which is thicker than the first portion 14b.

This second portion 14c comprises the flat-profile front zone 14a and at least one zone, adjacent to this substantially flat tooth 14a and having toothings 14d which can mesh with the respective toothings 13b of the rack 13.

This second portion 14c is rotatably connected, at X, to a pin 18 which is part of a rack 13 covering element 19 and integral with the guide arm 12.

The second portion 14c also has two specular toothed zones 14d and 14d' on either side of the flat tooth 14a, allowing reversible assembly on the window unit, as already indicated for the rack 13.

The rear surface of the second portion 14c does not have toothings and is shaped in such a way that it makes contact with the end of the movement arm 7 rigidly articulated to the first portion 14b.

In turn, the end of the movement arm 7 is shaped to match the rear surface of the second portion 14c so that it is always in contact with the latter, thus obtaining arm rotation, in both directions, even by means of thrust generated by the surface of the second portion 14c.

The first portion 14b of the pinion 14 comprises at least one stop tooth 14e, extending in a plane parallel with the remaining variable-pitch teeth 14d present on the second portion 14c and extending further than said teeth 14d.

Again in this case there are two teeth 14e and 14e' arranged specularly on the first portion 14b to allow pinion 14 reversible assembly on the window unit.

This stop tooth 14e can be housed in a respective hollow 20 in the rack 13 and both constitute mating surfaces. This hollow 20 is located next to the remaining toothing 13b, so that, when the sash 3 passes from a closed position to an open position, the connection of the tooth 14e in the hollow 20 gives the pinion 14 - rack 13 movement regularity during this movement thanks to a stable tooth 14e - hollow 20 connection.

In other words, the tooth 14e helps in the transition step of the first pinion 14 - rack 13 meshing, stabilising the connection with a regular sash 3 opening - closing movement and avoiding "jerking" when the handgrip 10a is turned.

In addition, the tooth 14e also has an anti-rotation function preventing the arm 7 from turning when the pins 15 are being released, since the teeth are in contact with one wall of the rack 13 (as shown in Figure 4).

In this case, too, there is a specular hollow 20' on the rack 13 to allow reversible assembly on the window unit.

An alternative embodiment of the kinematic pair 13 and 14 described above is illustrated in Figures 16 to 18.

In this embodiment, the portion of the slide 9 forming the rack 13 is structured in such a way as to comprise a central toothed zone and a bilateral sliding zone on both sides only for moving the closing elements 8.

More specifically, the rack of this embodiment comprises (with the same reference numbers as those of the previous embodiment):

- a central, variable-pitch toothing zone 13b forming the surface which can mesh with a respective surface of the pinion 14, and
- two linear sections 13a and 13a' located on either side of the central toothing zone 13b.

One of the sections 13a, 13a' can be engaged by a flat operating portion 14a of the pinion 14 by operating the control handle 10 to obtain relative sliding without rotation of the pinion 14, where the movement arm 7 is stationary and positioned between the respective rails 2c, 3c of the fixed frame 2 and sash 3: this allows the sash 3 to be released, or locked, by the closing elements 8.

The pinion 14, in this embodiment, has a simpler constructional architecture comprising, in addition to the linear sliding surface 14a, a single initial meshing tooth 14e and the meshing teeth 14d, 14d' for the toothing 13b of the rack 13.

The initial meshing tooth 14e, of which there is only one, is fan-shaped and engages a single central hollow 20 in the rack 13.

During the releasing stroke of the closing elements 8, the tooth 14e remains in contact with a linear wall of the rack 13 to avoid undesired swinging of the arm 7.

5 This structuring of the kinematic pair 13 and 14 makes it possible to move the arm 7 with the handle 10 extremely rapidly and with the minimum of effort by the user thanks to the centred position of the rack 13 toothing relative to the position of the handle 10.

As confirmation of this, the handle 10, see Figure 18, comprises a connecting element 101 (basically a carriage) featuring at least one coupling seat 102 for a drive 103 integral with the back of the rack 13 and protruding from the latter.

The carriage 101 is provided with two seats 102 allowing reversibility of the window unit 1 (right-hand or left-hand opening).

15 Figures 19 to 21 illustrate a further accessory used on the window unit of the invention, namely, a system for angular adjustment of the arm 7 relative to the kinematic pair 13 and 14, when the arm 7 has moved to the window closed position: this system makes it possible to precisely adjust the position of contact between the fixed frame 2 and the sash 3 according to the amount of play, if any, introduced during assembly or created after use for some time.

20 In this system, the pinion 14 is equipped with an extension 104 for connection to the end of the arm 7.

Between the arm 7 and the extension 104 there is an interposed adjustment cam element 105 for adjusting the angular position of the arm 7 relative to the extension 104 when the sash 3 is in the closed position.

25 More specifically, the cam element 105 comprises a washer 106 rotatably and eccentrically associated with the arm 7 and housed in a seat 107 having an ellipsoidal profile, made in the extension 104.

Adjustment is performed using a suitable key 108 to turn the washer 106 about the point of connection to the arm 7. Turning the washer 106 varies its contact with the profile of the seat 107 and imparts to the arm 7 an angular movement in one direction or the other relative to the extension 104

Therefore, a window unit 1 structured in this way operates as follows, starting from a closed configuration as shown in Figures 2, 4 or 16.

35 The user finds the handle 10 with the handgrip 10a pointing, for example, towards the right, looking at Figure 1, whilst the bosses 15 are connected inside

the strikers 16 on the sash 3, and the arm 7 is interposed between the respective stiles 2c and 3c (see Figure 4).

Initially turning the handgrip 10a by 90° upwards (arrow F10 in Figure 5) causes, thanks to the drive element 11 acting on the boss 17, sliding of the rod portions 8a, 8b and of the rack 13 upwards for a stroke C (see respective arrows FC) designed to release the bosses 15 from the strikers 16, whilst the flat surfaces 13a, 14a of the rack 13 and the pinion 14 ensure that the arm 7 remains stationary in its position (see Figure 5).

At this point, with the sash 3 released, the subsequent turning of the handgrip 10a downwards (see arrow F10a in Figure 6) causes further sliding of the rod portions 8a and 8b and of the rack 13 with consequent meshing of the mating surfaces of the rack 13 and the pinion 14 (arrows F11 in Figure 6).

This meshing causes the pinion 14 to rotate (arrow F7 in Figure 6) and consequent rotation of the arm 7 which moves the sash 3 with sash rotation - translation towards the open position (see Figures 3 and 6).

To close and lock the sash 3 again, the sequence is inverted both as regards turning the handgrip 10a and the movements of the components belonging to the unit 9.

A window unit structured in this way therefore fulfils the preset aims thanks to the presence of a slide unit which forms both the operating unit and the support for the locking/releasing elements located on the fixed frame.

This structure allows just one machining operation to be performed on the window unit, making a slot in the fixed rail, and assembly of a compact, secure unit on the fixed rail.

The closing elements acting on the sash, since they are on the rail, avoid the need for additional work on the inner profiles of the fixed frame, since they are far from the hinged arms which are positioned at the top of the stiles.

This architecture results in the production of a window unit which is practical and easy to operate with extremely low final installation costs compared with conventional ones.

The invention described above is susceptible of industrial application and may be modified and adapted in several ways without thereby departing from the scope of the inventive concept. Moreover, all the details of the invention may be substituted by technically equivalent elements.

Claims

1. An awning window unit, the window unit (1) comprising at least:
- a fixed frame (2) having a pair of vertical members or stiles (2a, 2b), parallel with each other, and a pair of horizontal members or rails (2c) parallel with each other;
 - 5 - a movable frame (3) having a pair of vertical members or stiles (3a, 3b), parallel with each other, and a pair of horizontal members or rails (3c), parallel with each other, and being connected to the fixed frame (2) by
 - a pair of hinged members (4, 5) joined to respective members of the fixed frame (2) and of the movable frame (3) so as to allow the movable frame (3) to move
 - 10 between a closed position, where the fixed frame and the sash (2, 3) are in contact with each other, and an open position, where at least one lower rail (3c) of the movable frame (3) is at a certain distance from the respective lower rail (2c) of the fixed frame (2) towards the outside of the room where the window unit (1) is installed, and vice versa
 - 15 - at least one movement arm (7) configured to move the movable frame (3) from the closed position to the open position, and vice versa;
 - elements (8) for stably closing or locking/releasing the movable frame (3) closed position on the fixed frame (2), located on, and acting between, the fixed frame (2) and the movable frame (3), the window unit being characterised in that it
 - 20 comprises:
 - at least one operating slide unit (9) located and movable within the fixed lower rail (2c) in order to slidably support the closing elements (8) located on the fixed frame (2);
 - an operating kinematic pair (13, 14) connecting the slide (9) to a first end of the
 - 25 movement arm (7), the arm (7) being articulated, at the other end, to the lower rail (3c) of the movable frame (3);
 - a control handle (10) associated with the outside of the fixed rail (2c) and connected to the slide (9) in order to move it, when actuated manually to predetermined positions, in such a way as to allow, in sequence, first the movable
 - 30 frame (3) to be released from the fixed frame (2) and then the movable frame (3) to be moved towards the open position, and vice versa.

2. The window unit according to claim 1, characterized in that the handle (10) is provided with a connecting element (11) for connection to the slide (9) in order to allow the sequential movements when the handgrip (10a) is turned.

3. The window unit according to claim 1 or 2, characterized in that the slide (9) is housed inside a supporting guide arm (12) associated with the inside of the fixed rail (2c) and in which the slide (9) itself is slidable.

4. The window unit according to any of the foregoing claims, characterized in that the slide (9) comprises at least two separate portions that can be joined to each other inside the arm (12); the first portion mounting the closing elements (8) for closing the fixed frame (2) and the other portion constituting one of the members of the kinematic pair (13, 14).

5. The window unit according to any of the foregoing claims, characterized in that the kinematic pair (13, 14) comprises a variable-pitch rack (13) which is formed on the second portion of the slide (9); the rack (13) acting in conjunction with a variable pitch pinion (14) to which the end of the movement arm (7) of the movable frame (3) is articulated at (6a); the rack (13) and the pinion (14) having surfaces which can mesh in such a way as to generate the sequential movements for movable frame (3) opening and closing by rotation of the movement arm (7).

6. The window unit according to any of the foregoing claims, characterized in that the slide (9) is divided into at least three separate portions, of which two portions are rods (8a, 8b) located on both sides and able to be connected to the portion of the slide (9) on which the rack (13) is formed; each rod portion (8a, 8b), comprising at least one pin (15), or boss, for engaging a respective striker (16) positioned on the lateral surface of the rail (3c) of the movable frame (3) when the movable frame (3) is in the closed position.

7. The window unit according to claim 6, characterized in that one of the rod portions (8b) is equipped with a pin (17) or boss able to engage in a drive element (11) on the control handle (10) positioned on the outside of the fixed rail (2c), allowing simultaneous sliding of the rod portions (8a, 8b) and of the kinematic pair (13, 14) along the guide arm (12) in both directions, thus generating the sequential movement for opening and closing the movable frame (3).

8. The window unit according to claim 5, characterized in that the rack (13) and the pinion (14) comprise a flat operating portion (13a, 14a) designed to allow them to slide relative to each other without rotation of the pinion (14), when the control handle (10) is operated, during which the movement arm (7) is stationary

and positioned between the respective rails (2c, 3c) of the fixed frame (2) and of the movable frame (3), and allowing the movable frame (3) to be released, or locked in place, by the closing elements (8).

9. The window unit according to claim 8, characterized in that the flat operating portion (13a) of the rack (13) is formed by a linear zone of the rack (13) which is connected to at least one section of the variable-pitch toothing (13b) forming a surface able to mesh with a respective surface of the pinion (14); the extent of the linear zone (ZL) corresponding at least to a stroke (C) which can simultaneously be performed by rod portions (8a, 8b) supporting pins (15) or bosses, forming the closing elements, for releasing themselves from strikers (16) on the movable frame (3).

10. The window unit according to claim 8, characterized in that the pinion (14) comprises:

- a first, supporting portion (14b), to which the movement arm (7) is rigidly articulated, at (6a), and
- a second, operating control portion (14c), which is thicker than the first portion (14b), the second portion comprising a flat-profile front zone (14a) and at least one zone, adjacent to the flat tooth (14a), having toothing (14d) which can mate or mesh with the respective toothing (13b) of the rack (13); the second portion (14c) being rotatably connected, at (X), to a pin (18) which is part of a rack (13) covering element (19) and integral with a guide arm (12).

11. The window unit according to claim 10, characterized in that the second portion (14c) of the pinion (14) comprises a rear surface which does not have toothing and is shaped in such a way that it makes contact with the end of the movement arm (7) articulated to the first portion (14b); in turn, the end of the movement arm (7) being shaped to match the rear surface of the second portion so that it is always in contact with the surface of the second portion (14c), thus obtaining arm rotation, in both directions, even by means of thrust generated by the surface of the second portion (14c).

12. The window unit according to claim 10, characterized in that the first portion (14b) of the pinion (14) comprises at least one stop tooth (14e), extending in a plane parallel with the remaining variable-pitch teeth (14d) present on the second portion (14c) and extending further than said teeth (14d); the stop tooth (14e) being designed to be housed in a respective hollow (20) in the rack (13), both constituting mating surfaces, the hollow (20) being located next to the

remaining toothing (13b) when a movable frame (3) passes from a closed position to an open position, and the stop tooth (14e) being designed to allow regular pinion (14) – rack (13) movement during said sash movement

13. The window unit according to claim 5, characterized in that the rack (13) comprises:

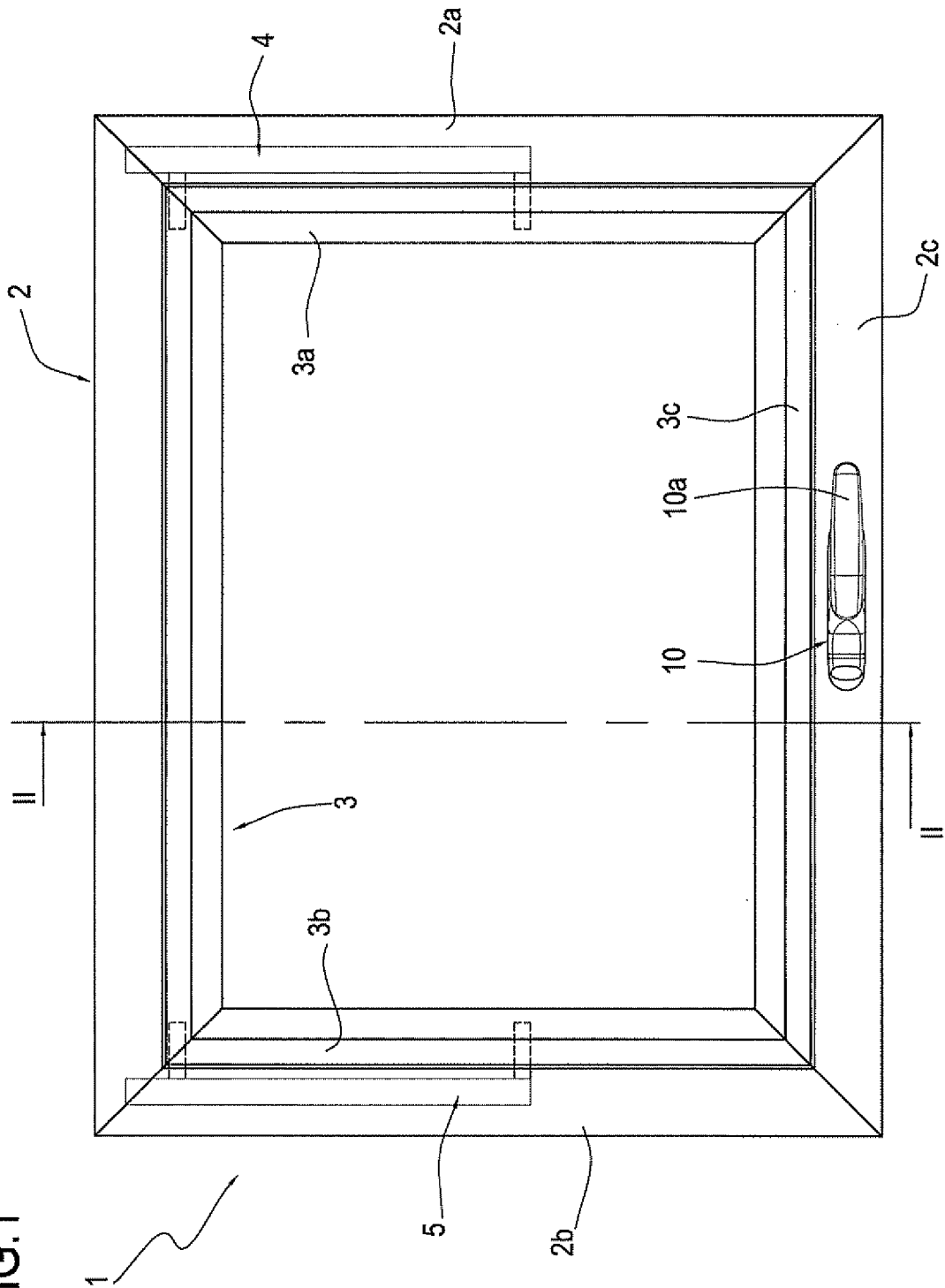
- a central, variable-pitch toothing zone (13b) forming a surface which can mesh with a respective surface of the pinion (14), and

- two linear sections (13a, 13a') located on either side of the central toothing zone (13b); one of the sections (13a, 13a') being engageable by a flat operating portion (14a) of the pinion (14) by operating the control handle (10) to obtain relative sliding without rotation of the pinion (14), where the movement arm (7) is stationary and positioned between the respective rails (2c, 3c) of the fixed frame (2) and of the movable frame (3) and in such a way as to allow the movable frame (3) to be released, or locked in place, by the closing elements (8).

14. The window unit according to any of the foregoing claims, characterized in that the handle (10) comprises a connecting element (101) featuring at least one coupling seat (102) for a drive (103) integral with the back of the rack (13) and protruding from the latter.

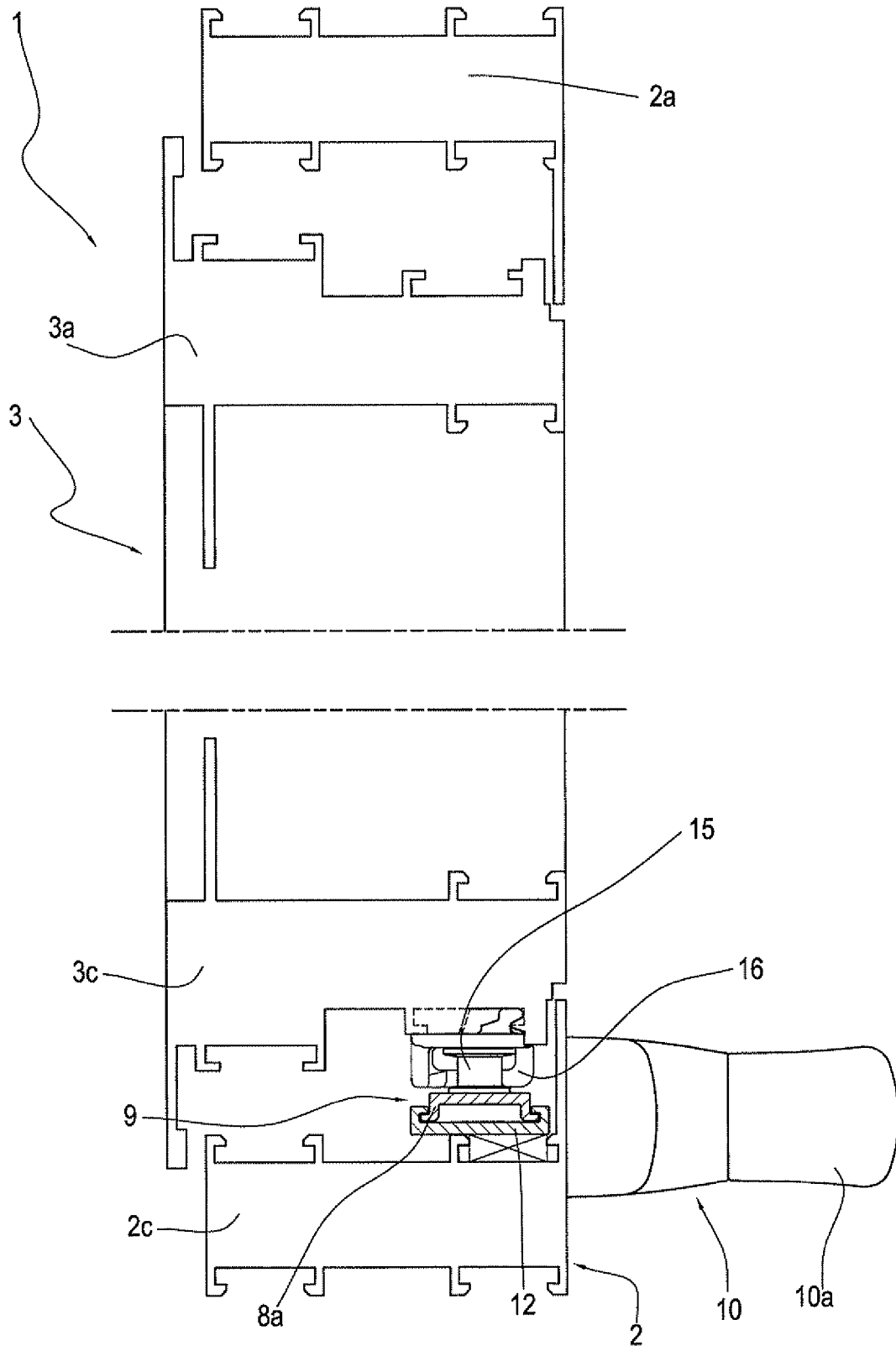
15. The window unit according to any of the claims from 5 to 14, characterized in that the pinion (14) is equipped with an extension (104) for connection to the end of the arm (7); there being, between the arm (7) and the extension (104), an interposed adjustment cam element (105) for adjusting the angular position of the arm (7) relative to the extension (104) when the movable frame (3) is in the closed position.

FIG.1



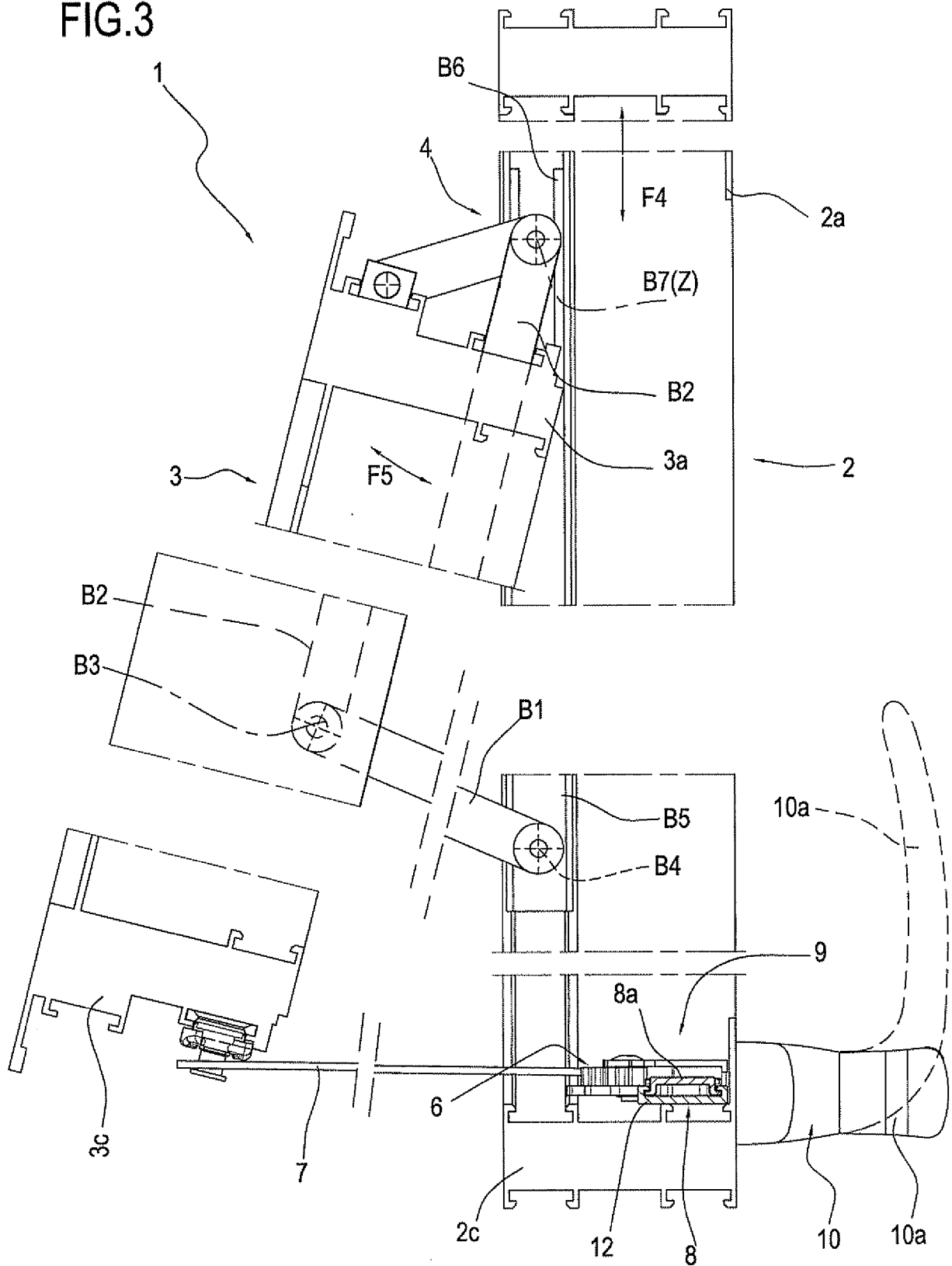
2/12

FIG.2



3/12

FIG.3



4/12

FIG.4

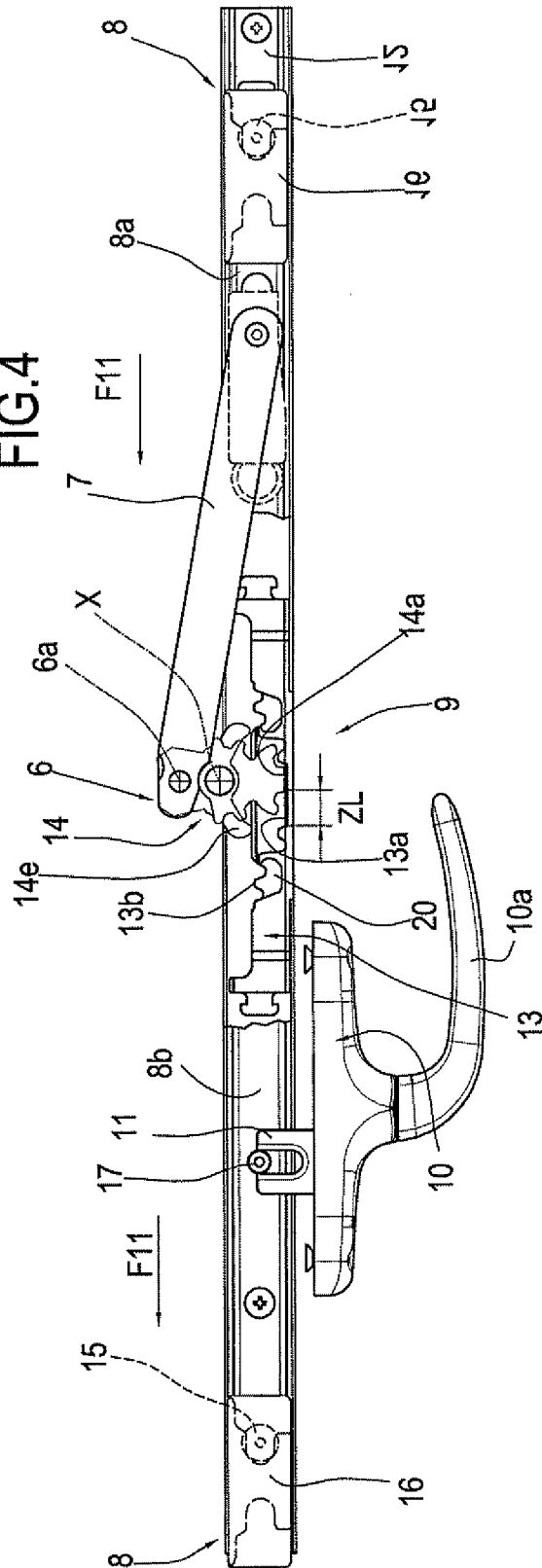
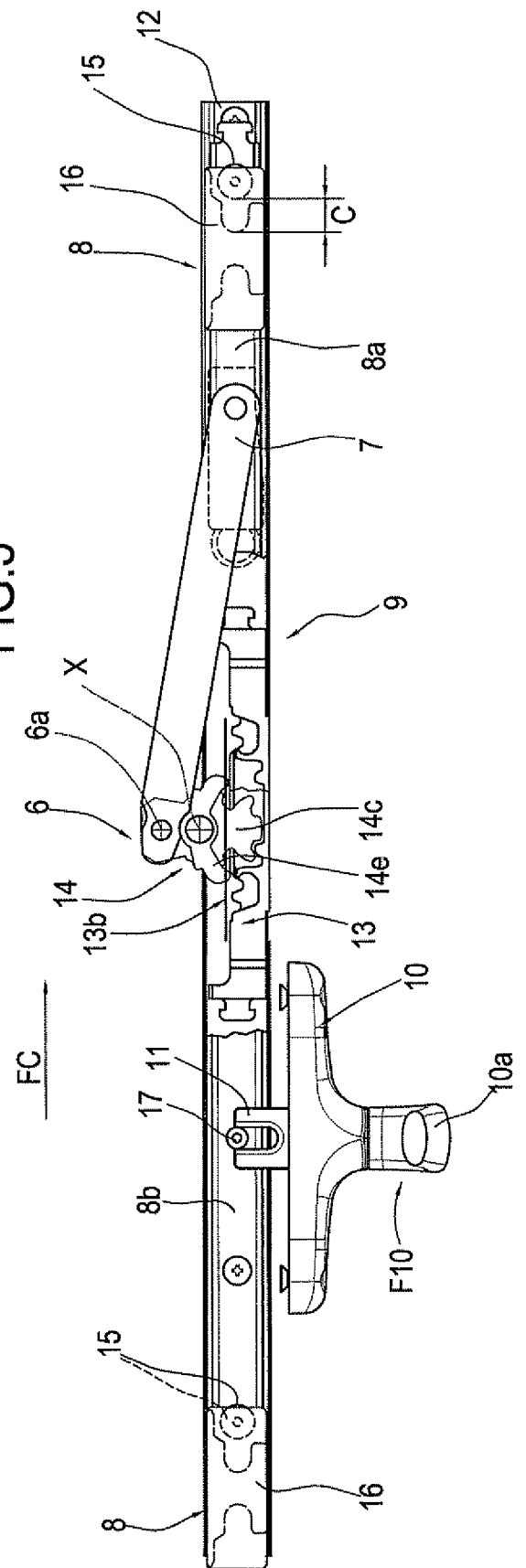
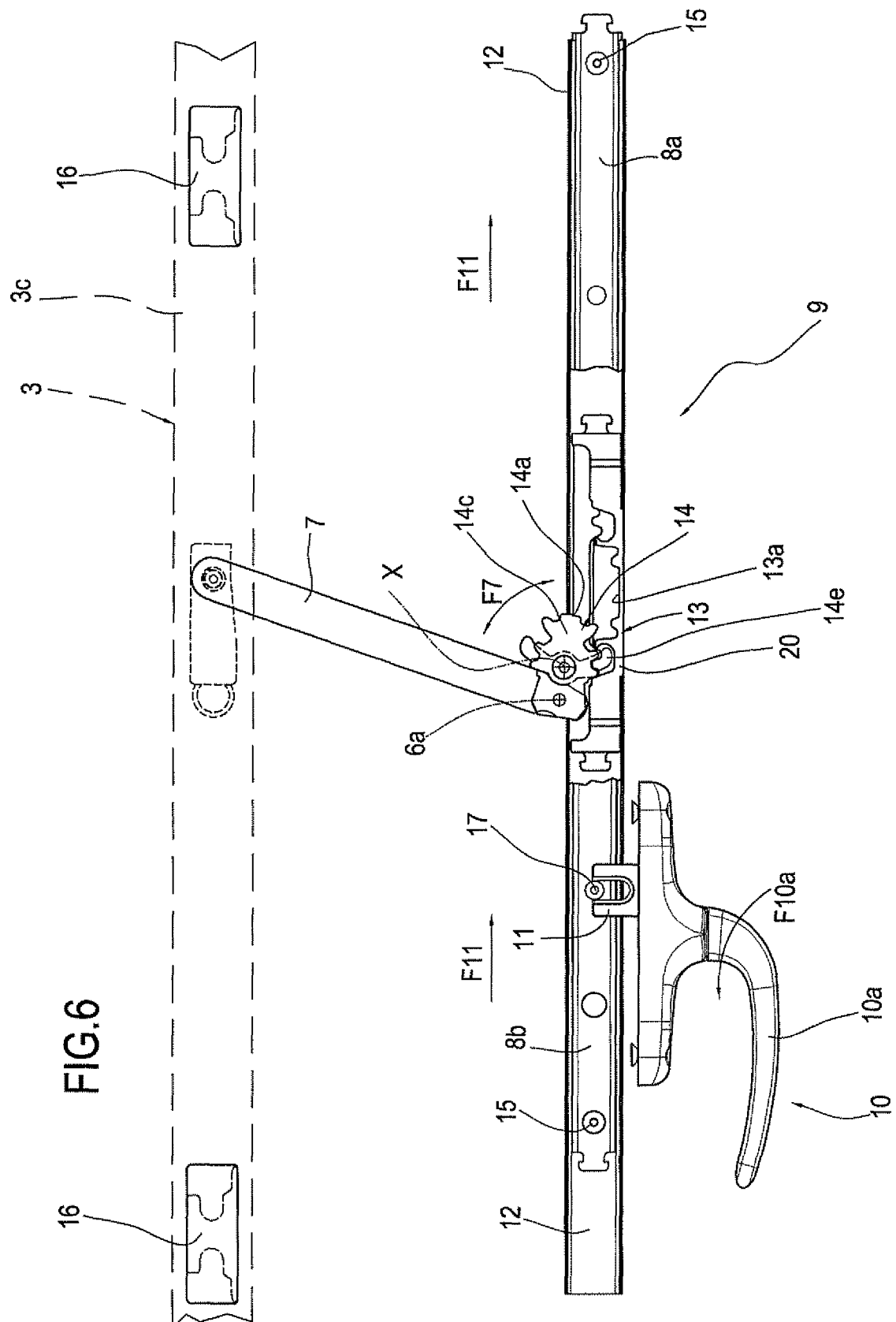


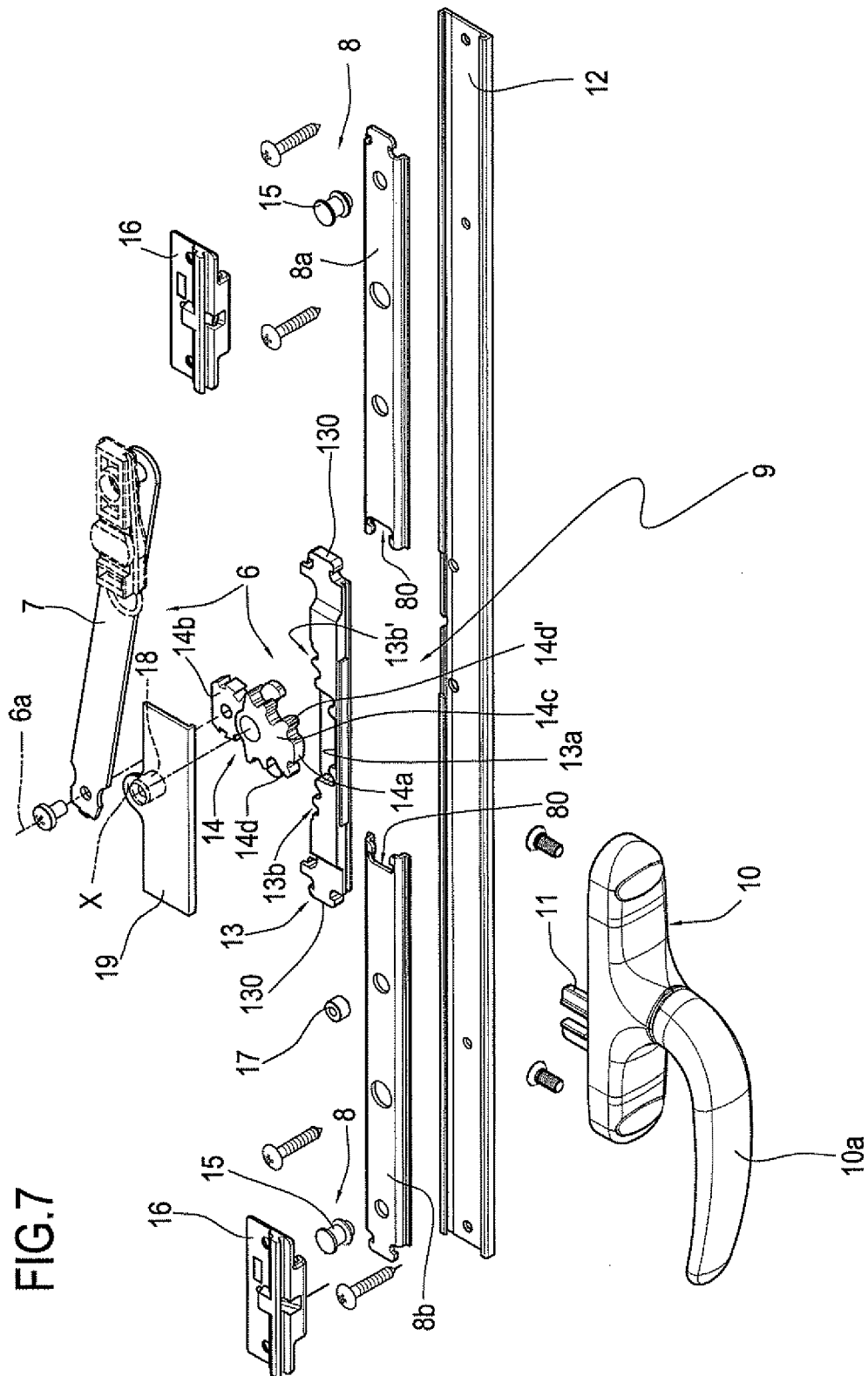
FIG.5



5/12



6/12



7/12

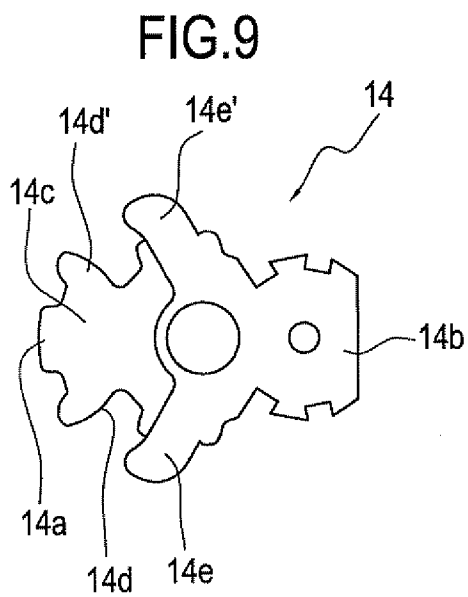
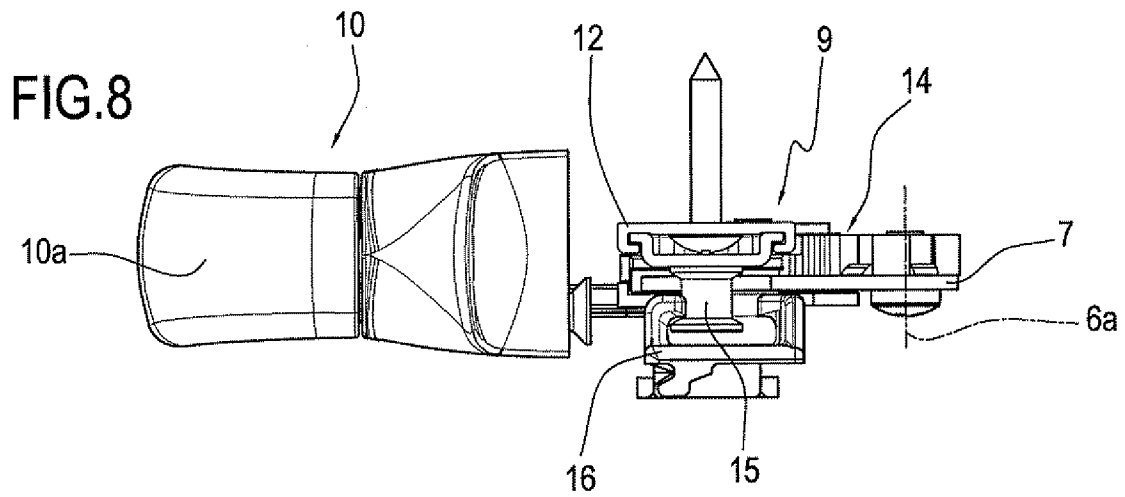


FIG.10

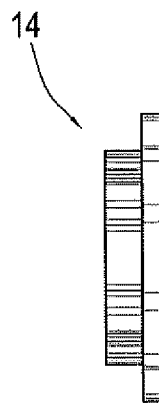


FIG.11

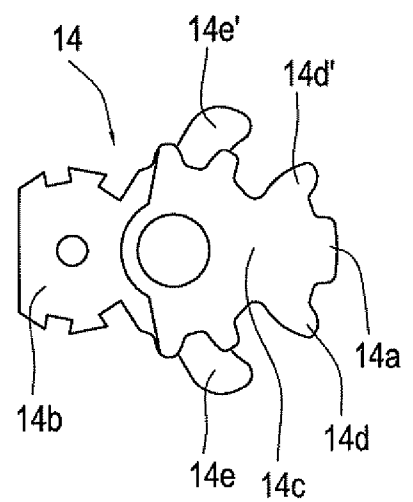
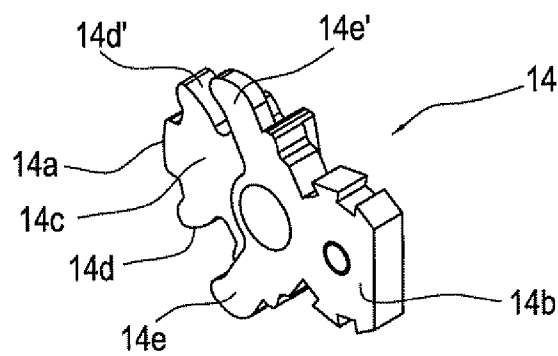


FIG.12



8/12

FIG.14

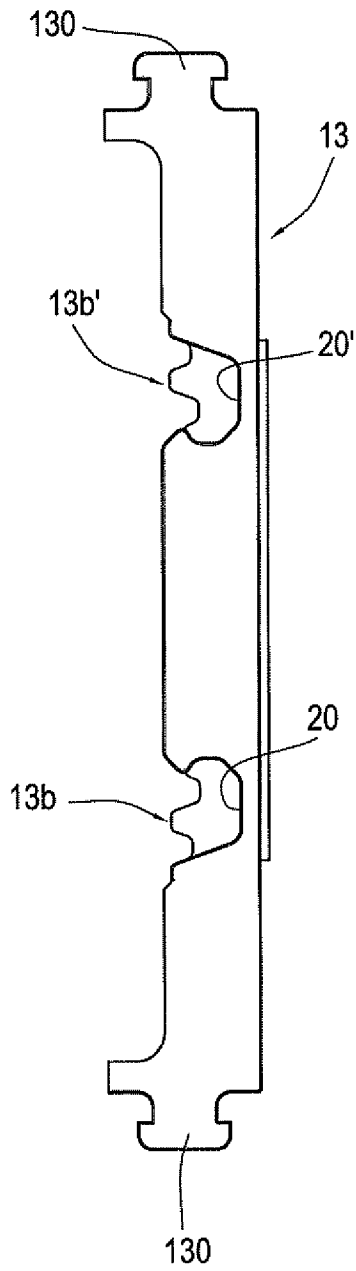


FIG.13

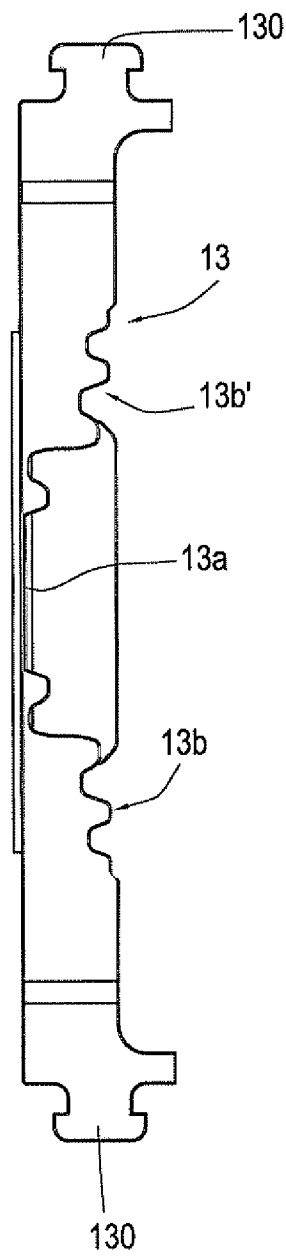
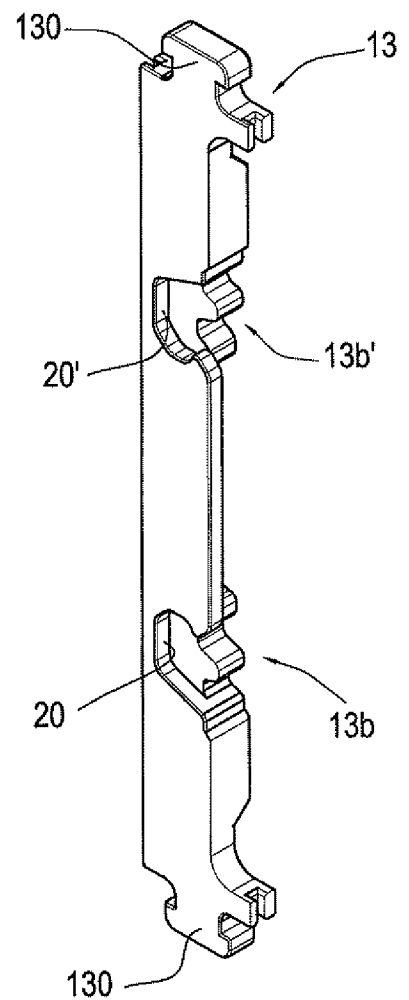
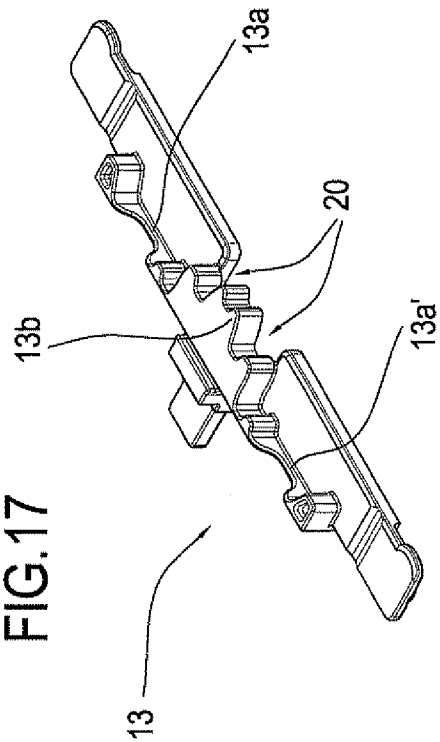
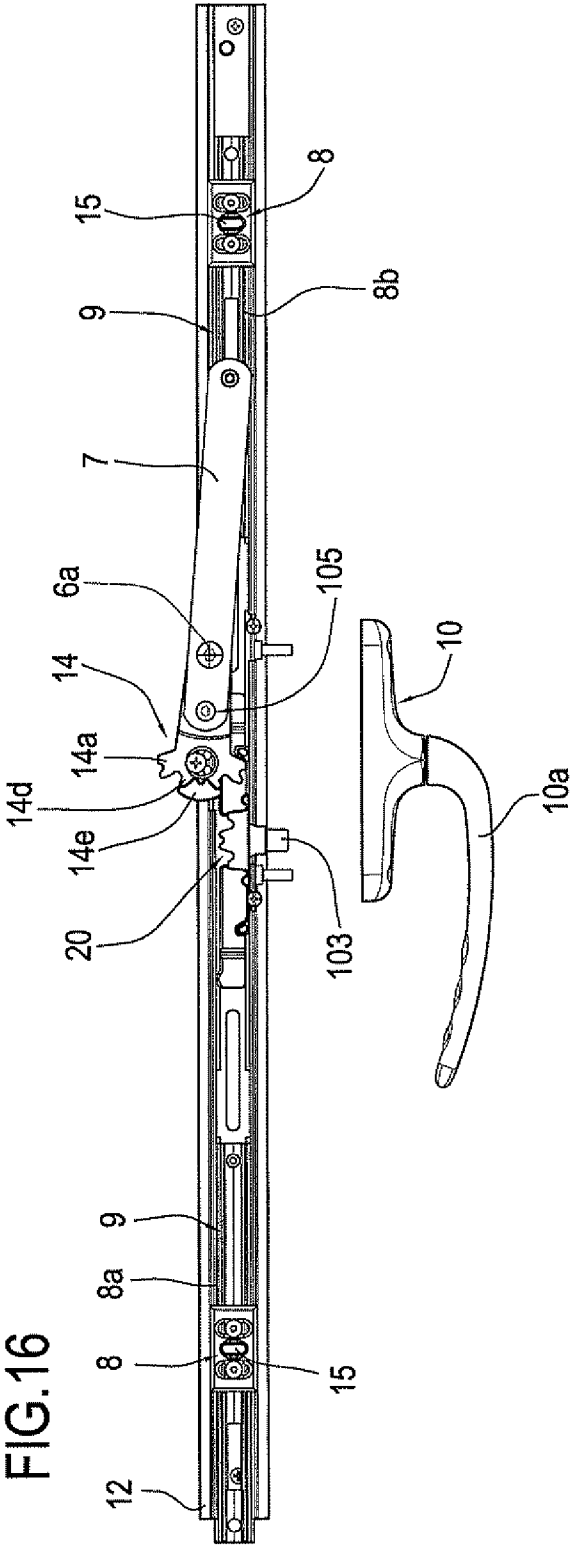
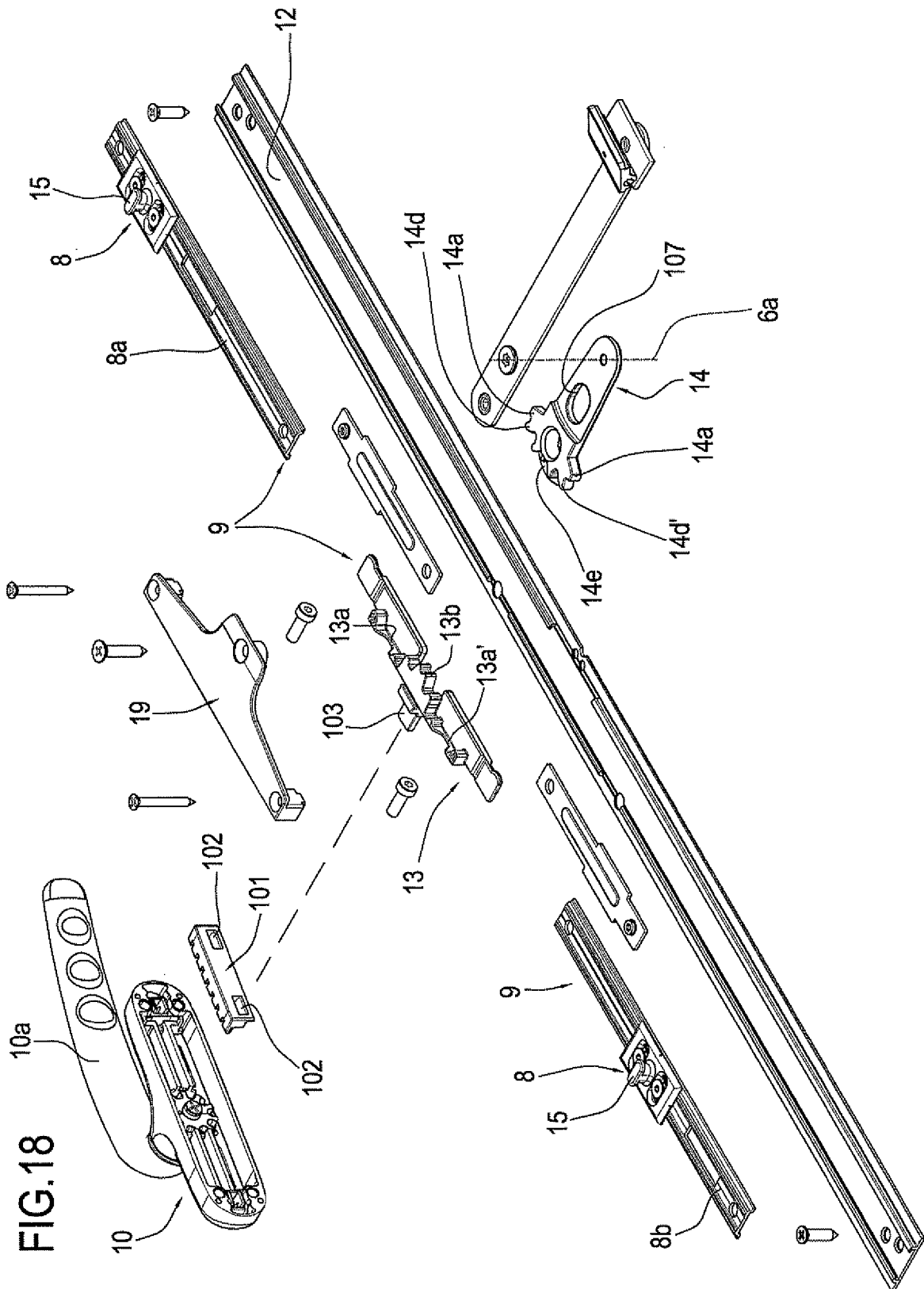


FIG.15





10/12



11/12

FIG.19

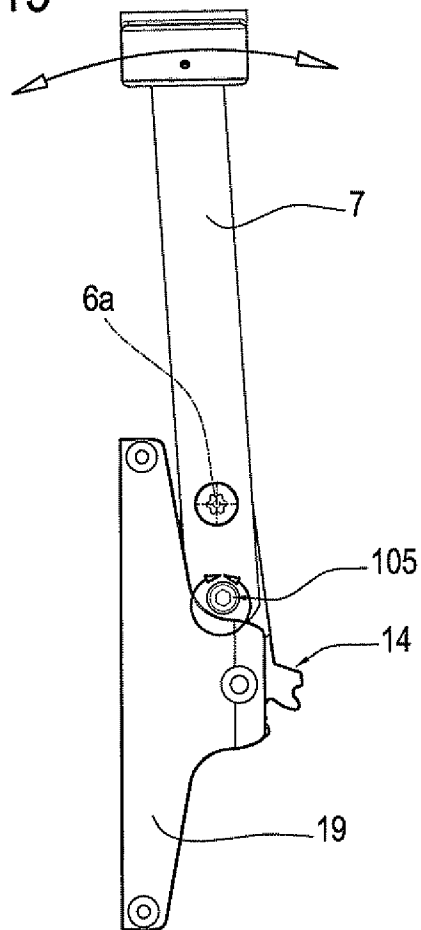


FIG.20

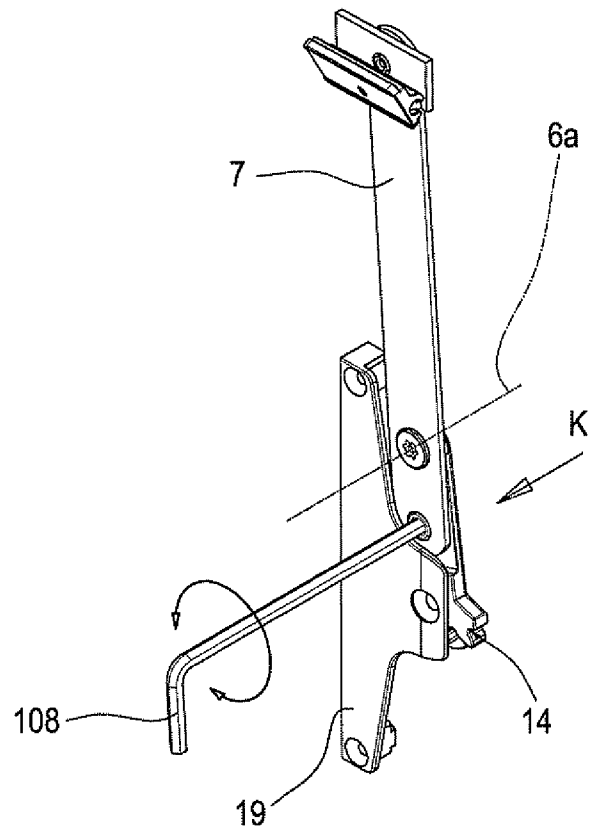
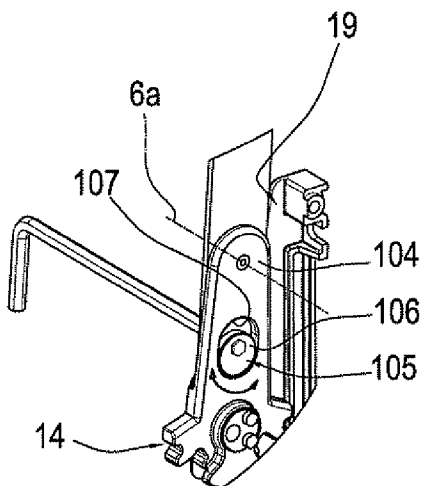
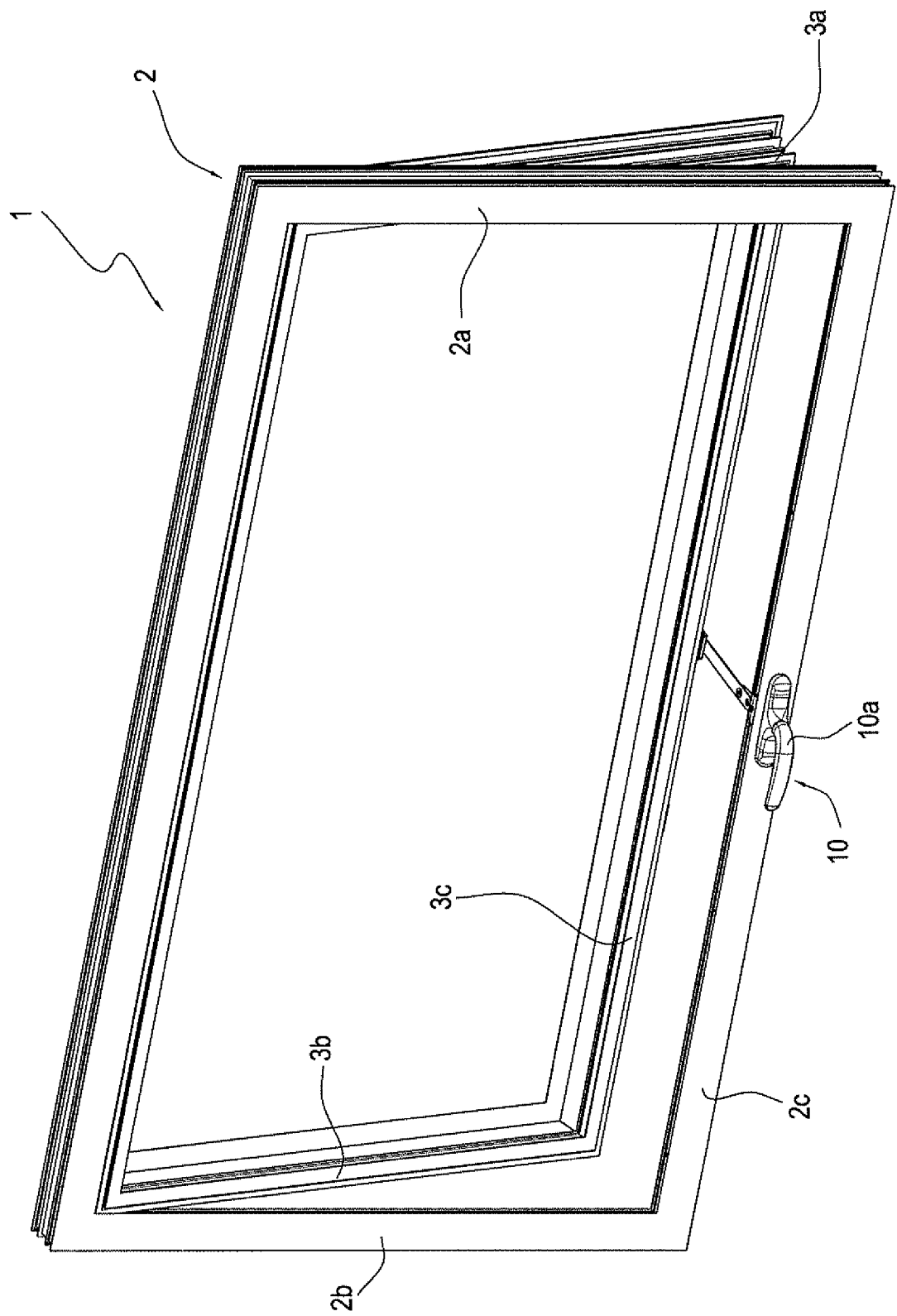


FIG.21



12/12

FIG.22



INTERNATIONAL SEARCH REPORT

International application No

PCT/IB2010/054314

A. CLASSIFICATION OF SUBJECT MATTER

INV. E05F11/10 E05F11/16
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

E05F E05D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	DE 203 16 561 U1 (SIEGENIA AUBI KG [DE]) 22 January 2004 (2004-01-22)	1-4
A	paragraph [0019] - paragraph [0029]; claim 1; figures 1-5	5-15
Y	EP 0 740 041 A1 (WINKHAUS FA AUGUST [DE]) 30 October 1996 (1996-10-30)	1-4
A	column 8, line 40 - column 15, line 49; claim 1; figures 1-3	5-15
A	DE 687 995 C (KIEKERT SOEHNE ARN) 9 February 1940 (1940-02-09) page 1 - page 2; claim 1; figures 1-4	1-15
A	EP 0 362 095 A1 (FERCO INT USINE FERRURES [FR]) 4 April 1990 (1990-04-04) the whole document	1-15



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

11 February 2011

Date of mailing of the international search report

23/02/2011

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Balice, Marco

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/IB2010/054314

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
DE 20316561	U1	22-01-2004	NONE
EP 0740041	A1	30-10-1996	DE 19515708 A1 31-10-1996
DE 687995	C	09-02-1940	NONE
EP 0362095	A1	04-04-1990	DE 68903724 D1 14-01-1993
			DE 68903724 T2 13-05-1993
			FR 2644504 A2 21-09-1990
			JP 3122387 A 24-05-1991
			US 4942694 A 24-07-1990