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(54) Title: ARTICLE OF FOOTWEAR AND METHOD OF MANUFACTURE

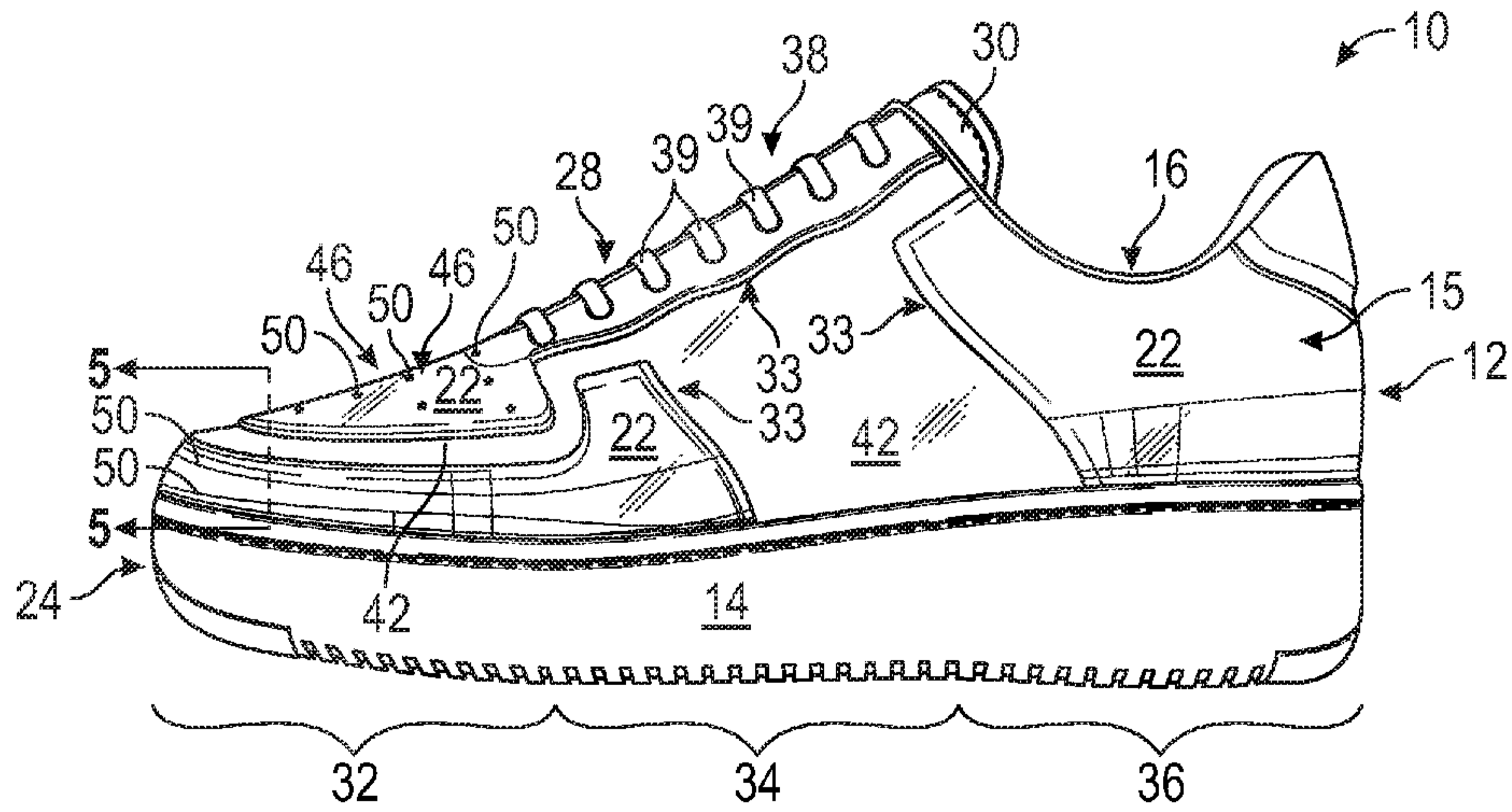


FIG. 1

(57) Abstract: An article of footwear and a method of manufacturing the same is provided. The article comprises an upper having an inner layer and an outer layer coupled to the inner layer, such that the inner layer and the outer layer define a closed pocket therebetween. An insert is disposed in the closed pocket. The outer layer is formed of an at least partially transparent material, such that the insert is at least partially visible through the outer layer. The method comprises placing the insert in a recess defined by the outer layer of the upper, such that the insert abuts an inner surface of the outer layer and positioning the inner layer on the inner surface of the outer layer over the recess and the insert, such that the inner layer and outer layer form the closed pocket at the recess with the insert disposed within the closed pocket.



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