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## (54) PROCATALYST FOR POLYMERIZATION OF OLEFINS

KATALYSATOR ZUR POLYMERISATION VON OLEFINEN

CATALYSEUR POUR LA POLYMERISATION D'OLÉFINES

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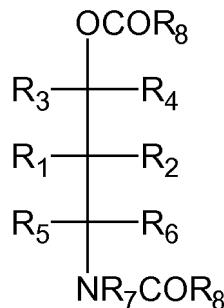
**Description**

**[0001]** The invention relates to a procatalyst for polymerization of olefins comprising an internal electron donor according to Formula A. The invention also relates to a method for preparing said procatalyst including said internal electron donor and to the procatalyst directly obtained via said process. Furthermore, the invention is directed to a catalyst system for polymerization of olefins comprising said procatalyst, a co-catalyst and optionally an external electron donor. Moreover, the use of a compound of Formula A as internal donor is part of the invention. In addition, the invention is related to a process of making polyolefins by contacting at least one olefin with said catalyst system and to polyolefins obtainable by said process. Moreover, the present invention relates to polymers obtained by polymerization using said procatalyst and to the shaped articles of said polymers and to the shaped articles of said polymers. In addition, the present invention is related to a compound of Formula A.

**[0002]** Catalyst systems and their components that are suitable for preparing a polyolefin are generally known. One type of such catalysts is generally referred to as Ziegler-Natta catalysts. The term "Ziegler-Natta" is known in the art and it typically refers to catalyst systems comprising a transition metal-containing solid catalyst compound (also typically referred to as a procatalyst); an organometallic compound (also typically referred to as a co-catalyst) and optionally one or more electron donor compounds (e.g. external electron donors). The transition metal-containing solid catalyst compound comprises a transition metal halide (e.g. titanium halide, chromium halide, hafnium halide, zirconium halide, vanadium halide) supported on a metal or metalloid compound (e.g. a magnesium compound or a silica compound). An overview of such catalyst types is for example given by T. Pullukat and R. Hoff in Catal. Rev. - Sci. Eng. 41, vol. 3 and 4, 389-438, 1999. The preparation of such a procatalyst is for example disclosed in WO96/32427 A1.

**[0003]** There is an on-going need in industry for phthalate free catalyst for preparing polymers, in particular polyolefins. From WO2014001257 of the present applicant is known the use of the following, phthalate free compound (I) as an internal electron donor for a procatalyst:

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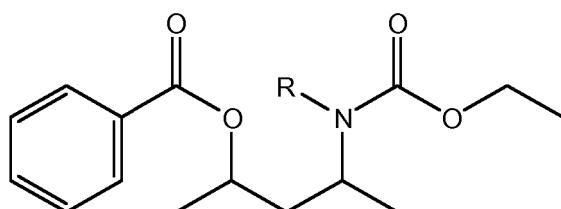
**Formula (I)**

40 wherein both R<sub>8</sub> groups are an aromatic group, to provide a so-called amidobenzoate internal electron donor.

**[0004]** It is an object of the present invention to provide a novel phthalate free procatalyst for the polymerization of olefins; said novel procatalyst comprising a novel internal electron donor. It is a further object of the present invention is to provide a procatalyst which shows good catalyst performance as well as provide a polyolefin having good polymer properties.

45 **[0005]** At least one of the aforementioned objects of the present invention is achieved with a first aspect of the present invention, being a procatalyst for the polymerization of olefins, which procatalyst comprises the compound represented by Formula A as an internal electron donor:

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55

**Formula A**

wherein in Formula A: the R group is either a hydrogen atom (H) or a methyl group (-CH<sub>3</sub>) to form respectively A-H or A-Me. Moreover, in Formula A: N is nitrogen atom; O is oxygen atom; and C or the corners of the solid lines are depicting a carbon atom. The compound according to Formula A is a so-called carbonate-carbamate compound, having a carbonate moiety (O-C(=O)-O) linked to a carbamate moiety (-N(R)-C(=O)-).

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### Definitions

**[0006]** The following definitions are used in the present description and claims to define the stated subject matter. Other terms not cited below are meant to have the generally accepted meaning in the field.

**[0007]** "Ziegler-Natta catalyst" as used in the present description means: a transition metal-containing solid catalyst compound comprises Ziegler-Natta catalytic species supported on a metal or metalloid compound (e.g. a magnesium compound or a silica compound).

**[0008]** "Ziegler-Natta catalytic species" or "catalytic species" as used in the present description means: a transition metal-containing species comprises a transition metal halide selected from titanium halide, chromium halide, hafnium halide, zirconium halide and vanadium halide.

**[0009]** "internal donor" or "internal electron donor" or "ID" as used in the present description means: an electron-donating compound containing one or more atoms of oxygen (O) and/or nitrogen (N).

**[0010]** "external donor" or "external electron donor" or "ED" as used in the present description means: an electron-donating compound used as a reactant in the polymerisation of olefins. It comprises at least one functional group that is capable of donating at least one pair of electrons to a metal atom.

**[0011]** "activator" as used in the present description means: an electron-donating compound containing one or more atoms of oxygen (O) and/or nitrogen (N) which is used during the synthesis of the procatalyst prior to or simultaneous with the addition of an internal donor.

**[0012]** "activating compound" as used in the present description means: a compound used to activate the solid support prior to contacting it with the catalytic species.

**[0013]** "modifier" or "Group 13- or transition metal modifier" as used in the present description means: a metal modifier comprising a metal selected from the metals of Group 13 of the IUPAC Periodic Table of elements and transition metals. Where in the description the terms metal modifier or metal-based modifier is used, Group 13- or transition metal modifier is meant.

**[0014]** "procatalyst" and "catalyst component" as used in the present description have the same meaning: a component of a catalyst composition generally comprising a solid support, a transition metal-containing catalytic species and optionally one or more internal donor.

**[0015]** "halide" or "halogen" as used in the present description means: an ion selected from the group of: fluoride (F-), chloride (Cl-), bromide (Br-) or iodide (I-).

**[0016]** "Heteroatom" as used in the present description means: an atom other than carbon or hydrogen. However, as used herein - unless specified otherwise, such as below, - when "one or more heteroatoms" is used one or more of the following is meant: F, Cl, Br, I, N, O, P, B, S or Si. Thus a heteroatom also includes halides.

**[0017]** "hydrocarbyl" as used in the present description means: is a substituent containing hydrogen and carbon atoms, or linear, branched or cyclic saturated or unsaturated aliphatic radical, such as alkyl, alkenyl, alkadienyl and alkynyl; alicyclic radical, such as cycloalkyl, cycloalkadienyl cycloalkenyl; aromatic radical, such as monocyclic or polycyclic aromatic radical, as well as combinations thereof, such as alkaryl and aralkyl.

**[0018]** "substituted hydrocarbyl" as used in the present description means: is a hydrocarbyl group that is substituted with one or more non-hydrocarbyl substituent groups. A non-limiting example of a non-hydrocarbyl substituent is a heteroatom. Examples are alkoxy carbonyl (viz. carboxylate) groups. When in the present description "hydrocarbyl" is used it can also be "substituted hydrocarbyl", unless stated otherwise.

**[0019]** "alkyl" as used in the present description means: an alkyl group being a functional group or side-chain consisting of carbon and hydrogen atoms having only single bonds. An alkyl group may be straight or branched and may be un-substituted or substituted. An alkyl group also encloses aralkyl groups wherein one or more hydrogen atoms of the alkyl group have been replaced by aryl groups.

**[0020]** "aryl" as used in the present description means: an aryl group being a functional group or side-chain derived from an aromatic ring. An aryl group may be un-substituted or substituted with straight or branched hydrocarbyl groups. An aryl group also encloses alkaryl groups wherein one or more hydrogen atoms on the aromatic ring have been replaced by alkyl groups.

**[0021]** "alkoxide" or "alkoxy" as used in the present description means: a functional group or side-chain obtained from an alkyl alcohol. It consists of an alkyl bonded to a negatively charged oxygen atom.

"aryloxide" or "aryloxy" or "phenoxide" as used in the present description means: a functional group or side-chain obtained from an aryl alcohol. It consists of an aryl bonded to a negatively charged oxygen atom.

**[0022]** "Grignard reagent" or "Grignard compound" as used in the present description means: a compound or a mixture

of compounds of formula  $R^4_zMgX^{4-z}$  ( $R^4$ ,  $z$ , and  $X^4$  are as defined below) or it may be a complex having more Mg clusters, e.g.  $R_4Mg_3Cl_2$ .

[0023] "polymer" as used in the present description means: a chemical compound comprising repeating structural units, wherein the structural units are monomers. "olefin" as used in the present description means: an alkene.

5 [0024] "olefin-based polymer" or "polyolefin" as used in the present description means: a polymer of one or more alkenes.

[0025] "propylene-based polymer" as used in the present description means: a polymer of propylene and optionally a comonomer.

[0026] "polypropylene" as used in the present description means: a polymer of propylene.

10 [0027] "copolymer" as used in the present description means: a polymer prepared from two or more different monomers.

[0028] "monomer" as used in the present description means: a chemical compound that can undergo polymerization.

15 [0029] "MWD" or "Molecular weight distribution" as used in the present description means: the same as "PDI" or "polydispersity index". It is the ratio of the weight-average molecular weight ( $M_w$ ) to the number average molecular weight ( $M_n$ ), viz.  $M_w / M_n$ , and is used as a measure of the broadness of molecular weight distribution of a polymer.  $M_w$  and  $M_n$  are determined by GPC using a Waters 150 °C gel permeation chromatograph combined with a Viscotek 100 differential viscosimeter; the chromatograms were run at 140 °C using 1,2,4-trichlorobenzene as a solvent; the refractive index detector was used to collect the signal for molecular weights.

20 [0030] "APP wt.%" or "weight percentage of atactic polypropylene" as used in the present description means: the fraction of polypropylene obtained in a slurry polymerization that is retained in the solvent. APP can be determined by taking 100 ml of the filtrate ("y" in millilitres) obtained during separation from polypropylene powder after slurry polymerization ("x" in grammes). The solvent is dried over a steam bath and then under vacuum at 60 °C. That yields APP ("z" in grammes). The total amount of APP ("q" in grammes) is  $(y/100)*z$ . The weight percentage of APP is  $(q/q+x)*100\%$ .

25 [0031] "XS" or "xylene soluble fraction" as used in the present description means: the weight percentage (wt.%) of soluble xylene in the isolated polymer, measured according to ASTM D 5492-10.

[0032] "polymerization conditions" as used in the present description means: temperature and pressure parameters within a polymerization reactor suitable for promoting polymerization between the catalyst composition and an olefin to form the desired polymer. These conditions depend on the type of polymerization used.

30 [0033] "production rate" or "yield" as used in the present description means: the amount of kilograms of polymer produced per gram of procatalyst consumed in the polymerization reactor per hour, unless stated otherwise.

[0034] "MFR" or "Melt Flow rate" as used in the present description is measured at a temperature of 230 °C with 2.16 kg load and measured according to ISO 1133:2005.

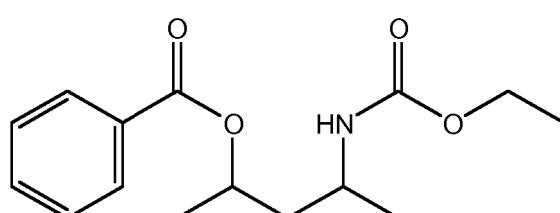
35 [0035] Unless stated otherwise, when it is stated that any R group is "independently selected from" this means that when several of the same R groups are present in a molecule they may have the same meaning or they may not have the same meaning. For example, for the compound  $R_2M$ , wherein R is independently selected from ethyl or methyl, both R groups may be ethyl, both R groups may be methyl or one R group may be ethyl and the other R group may be methyl.

40 [0036] The present invention is described below in more detail. All embodiments described with respect to one aspect of the present invention are also applicable to the other aspects of the invention, unless otherwise stated.

#### Description of the invention

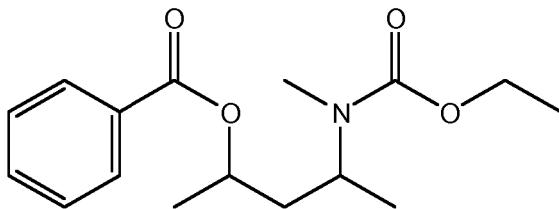
45 [0037] It has been surprisingly found that the procatalyst comprising the compound of Formula A as an internal electron donor shows good control of stereochemistry.

[0038] In an embodiment of the first aspect of the invention - discussed above- R is hydrogen; in other words said carbamate moiety is  $-NH-C(=O)-$ . In a further embodiment of said first aspect, R is a methyl group; in other words said carbamate moiety is  $-N(CH_3)-C(=O)-$ . Both of these embodiments are both shown below:



55 4-((ethoxycarbonyl)amino)pentan-2-yl benzoate (Formula A-H)

[0039]



4-((ethoxycarbonyl)(methyl)amino)pentan-2-yl benzoate (Formula A-Me)

10 [0040] In an embodiment of said first aspect, said procatalyst comprises titanium supported on a solid magnesium-containing support. In other words, the catalytic species is a titanium species that is supported by a solid support, comprising magnesium.

15 [0041] In an embodiment, the procatalyst comprises in wt.% based on the total weight of the procatalyst: magnesium: from 13 to 24, preferably from 14 to 22; titanium: from 1 to 5, preferably from 1.5 to 4.

20 [0042] In a second aspect, the present invention relates to a process for preparing the procatalyst according to the present invention, comprising contacting a magnesium-containing support with a halogen-containing titanium compound and an internal electron donor, wherein the internal electron donor is represented by Formula A (as above), wherein the R group is either a hydrogen atom (H) or a methyl group (-CH<sub>3</sub>). N is nitrogen atom; O is oxygen atom; and C is carbon atom.

[0043] In an embodiment of said second aspect, said method comprises the steps of:

25 i) contacting a compound R<sub>z</sub><sup>4</sup>MgX<sub>2-z</sub> with an alkoxy- or aryloxy-containing silane compound to give a first intermediate reaction product, being a solid Mg(OR<sup>1</sup>)<sub>x</sub>X<sub>2-x</sub>, wherein: R<sup>4</sup> and R<sup>1</sup> are each a linear, branched or cyclic hydrocarbyl group independently selected from alkyl, alkenyl, aryl, aralkyl, alkoxy carbonyl or alkyl aryl groups, and one or more combinations thereof; wherein said hydrocarbyl group may be substituted or unsubstituted, may contain one or more heteroatoms and preferably has from 1 to 20 carbon atoms; preferably R<sup>4</sup> is phenyl or butyl; X<sup>4</sup> and X<sup>1</sup> are each independently selected from the group consisting of fluoride (F-), chloride (Cl-), bromide (Br-) or iodide (I-), preferably chloride; z is in a range of larger than 0 and smaller than 2, e.g. z = 1, being 0 < z < 2; x is in a range of larger than 0 and smaller than 2, being 0 < x < 2, e.g. x = 1;

30 ii) optionally contacting the first intermediate reaction product obtained in step i) with at least one activating compound selected from the group formed by activating electron donors and metal alkoxide compounds of formula M<sup>1</sup>(OR<sup>2</sup>)<sub>v-w</sub>(OR<sup>3</sup>)<sub>w</sub> or M<sup>2</sup>(OR<sup>2</sup>)<sub>v-w</sub>(R<sup>3</sup>)<sub>w</sub>, to obtain a second intermediate product; wherein: M<sup>1</sup> is a metal selected from the group consisting of Ti, Zr, Hf, Al or Si; M<sup>2</sup> is a metal being Si; v is the valency of M<sup>1</sup> or M<sup>2</sup> respectively; w is smaller than v; R<sup>2</sup> and R<sup>3</sup> are each a linear, branched or cyclic hydrocarbyl group independently selected from alkyl, alkenyl, aryl, aralkyl, alkoxy carbonyl or alkyl aryl groups, and one or more combinations thereof; wherein said hydrocarbyl group may be substituted or unsubstituted, may contain one or more heteroatoms, and preferably has from 1 to 20 carbon atoms; for example v being either 3 or 4; and

35 iii) contacting the first or second intermediate reaction product, obtained respectively in step i) or ii), with a halogen-containing Ti-compound and said internal electron represented by Formula A.

40 [0044] In other words, a process which comprises the steps of: i) contacting a compound R<sub>z</sub><sup>4</sup>MgX<sub>2-z</sub> wherein R<sup>4</sup> is aromatic, aliphatic or cyclo-aliphatic group containing 1 to 20 carbon atoms, preferably butyl or phenyl, X<sup>4</sup> is a halide, and z is in a range of larger than 0 and smaller than 2, preferably 1; with an alkoxy- or aryloxy-containing silane, preferably tetraalkoxy silane (e.g. tetraethoxy silane) to give a first intermediate reaction product; ii) contacting the solid Mg(OR<sup>1</sup>)<sub>x</sub>X<sub>2-x</sub> with at least one, preferably two, activating compound selected from the group formed by electron donors and compounds of formula M<sup>1</sup>(OR<sup>2</sup>)<sub>v-w</sub>(OR<sup>3</sup>)<sub>w</sub>, wherein M is Ti, Zr, Hf, Al or Si and M<sup>2</sup>(OR<sup>2</sup>)<sub>v-w</sub>(R<sup>3</sup>)<sub>w</sub>, wherein M<sup>2</sup> is Si, each R<sup>2</sup> and R<sup>3</sup>, independently, represent an alkyl, alkenyl or aryl group, v is the valency of M (either M<sup>1</sup> or M<sup>2</sup>), v being either 3 or 4 and w is smaller than v; and iii) contacting the second intermediate reaction product with a halogen-containing Ti-compound, an internal electron donor represented by formula A, wherein the R group is either a hydrogen atom (H) or a methyl group (-CH<sub>3</sub>); N is a nitrogen atom; and O is an oxygen atom; preferably wherein the first intermediate reaction product is contacted with an alcohol (e.g. ethanol) and a titanium tetraalkoxide (e.g. titanium tetraethoxide) in step ii).

45 [0045] In an embodiment, said alkoxy- or aryloxy-containing silane being Si(OR<sup>5</sup>)<sub>4-n</sub>(R<sup>6</sup>)<sub>n</sub> wherein: R<sup>5</sup> and R<sup>6</sup> are each independently selected from linear, branched or cyclic hydrocarbyl group independently selected from alkyl, alkenyl, aryl, aralkyl, alkoxy carbonyl or alkyl aryl groups (preferably alkyl groups), and one or more combinations thereof; wherein said hydrocarbyl group may be substituted or unsubstituted, may contain one or more heteroatoms and preferably has from 1 to 20 carbon atoms; more preferably C1 to C4 alkyl; and n is in range of 0 to 4, preferably n is from 0 up to and including 1. In a more preferred embodiment said alkoxy- or aryloxy-containing silane being Si(OR<sup>5</sup>)<sub>4</sub> wherein R<sup>5</sup> is C1 to C4 alkyl, most preferably all R<sup>5</sup> are ethyl, being tetraethoxy silane (TES).

[0046] In a further embodiment, an activator is used, preferably in step iii). In a further embodiment, said activator is selected from the group consisting of benzamides, alkylbenzoates, and mono-esters. In a further embodiment, said activator is selected from the group consisting of ethyl acetate, amyl acetate, butyl acetate, ethyl acrylate, methyl methacrylate, and isobutyl methacrylate, benzamide, methylbenzamide, dimethylbenzamide, methylbenzoate, ethylbenzoate, n-propylbenzoate, iso-propylbenzoate, n-butylbenzoate, 2-butylbenzoate, and t-butylbenzoate. In a preferred embodiment, ethyl acetate or ethyl benzoate is used as activator.

[0047] In another aspect a butyl Grignard (preferably  $BuMgCl$  or  $n-BuMgCl$ ) is used to prepare the procatalyst composition. In another aspect a phenyl Grignard (preferably  $PhMgCl$ ) is used to prepare the procatalyst composition.

[0048] Several specific embodiments are the following: A-H+EA; A-H+EB; A-Me+EA; A-Me+EB; A-H+Bu-G; A-Me+Bu-G; A-H+Ph-G; A-Me+Ph-G; A-H+nBuMgCl; A-Me+ nBuMgCl; A-H+PhMgCl; A-Me+PhMgCl; A-H+EA+nBuMgCl; A-H+EB+nBuMgCl; A-Me+EA+nBuMgCl; A-Me+EB+nBuMgCl; A-H+EA+PhMgCl; A-H+EB+PhMgCl; A-Me+EA+PhMgCl; A-Me+EB+PhMgCl. Wherein: A-H means a procatalyst for the polymerization of olefins, which procatalyst comprises the compound represented by Formula A as an internal electron donor wherein in Formula A, R = H; A-Me means a procatalyst for the polymerization of olefins, which procatalyst comprises the compound represented by Formula A as an internal electron donor wherein in Formula A, R = Me; EA means that ethyl acetate is used as activator during step iii) of the process to prepare the procatalyst; EB means that ethyl benzoate is used as activator during step iii) of the process to prepare the procatalyst; Bu-G means that during step i) of the process to prepare the procatalyst a butyl Grignard is used, being a compound  $R^4_zMgX^{4-z}$  wherein  $R^4$  is butyl; Ph-G means that during step i) of the process to prepare the procatalyst a phenyl Grignard is used, being a compound  $R^4_zMgX^{4-z}$  wherein  $R^4$  is phenyl; n-BuMgCl means that during step i) of the process to prepare the procatalyst as compound  $R^4_zMgX^{4-z}$  n-BuMgCl is used; and PhMgCl means that during step i) of the process to prepare the procatalyst as compound  $R^4_zMgX^{4-z}$  PhMgCl is used.

[0049] In an embodiment, the procatalyst has been modified by using a group 13- or transition metal modifier. This embodiment is applicable to all specific embodiments discussed above.

[0050] In an embodiment,  $TiCl_4$  is used in step iii) as the catalytic species. This embodiment is applicable to all specific embodiments discussed above.

[0051] In a further embodiment of said second aspect, during step ii) as activating compounds an alcohol is used as activating electron donor and titanium tetraalkoxide is used as metal alkoxide compound. More preferably a combination of ethanol and titanium tetraethoxide (TET). This embodiment is applicable to all specific embodiments discussed above.

[0052] In another aspect, the present invention relates to a polymerization catalyst system comprising the procatalyst according to the present invention, a co-catalyst and optionally an external electron donor.

[0053] In another aspect, the present invention relates to a process of making a polyolefin, preferably a polypropylene, by contacting at least one olefin with the catalyst system according to the present invention. In an embodiment of this aspect, propylene is used as said olefin to obtain polypropylene.

[0054] In another aspect, the present invention relates to the use of the compound represented by Formula A as an internal electron donor in a procatalyst for the polymerization of at least one olefin, wherein the R group is either a hydrogen atom (H) or a methyl group (- $CH_3$ ). N is nitrogen atom; O is oxygen atom; and C is carbon atom.

In another aspect, the present invention relates to a compound of Formula A wherein the R group is either a hydrogen atom (H) or a methyl group (- $CH_3$ ). N is nitrogen atom; O is oxygen atom; and C is carbon atom.

[0055] Preferably, the procatalyst according to the invention comprises the compound having formula A as the only internal electron donor in a Ziegler-Natta catalyst composition.

[0056] The compound according to Formula A can be made by any method known in the art. In this respect, reference is made to J. Chem. Soc. Perkin trans. I 1994, 537-543 and to Org. Synth. 1967, 47, 44. A detailed description of regarding the synthesis of these compounds is be found in WO2015091984 A1 of the same applicant, page 51 line 10 to page 53, line 3.

[0057] The molar ratio of the internal donor of Formula A relative to the magnesium can be from 0.01 to 0.75, preferably from 0.02 to 0.5. Preferably, this molar ratio is from 0.03 to 0.3.

[0058] The process for preparing the procatalyst according to the present invention comprises contacting a magnesium-containing support with a halogen-containing titanium compound and an internal donor, wherein the internal electron donor is the compound represented by the Formula A. The present invention is related to Ziegler-Natta type catalyst. A Ziegler-Natta type procatalyst generally comprising a solid support, a transition metal-containing catalytic species and an internal donor. The present invention moreover relates to a catalyst system comprising a Ziegler-Natta type procatalyst, a co-catalyst and optionally an external electron donor.

[0059] The transition metal-containing solid catalyst compound comprises a transition metal halide (e.g. titanium halide, chromium halide, hafnium halide, zirconium halide, vanadium halide) supported on a metal or metalloid compound (e.g. a magnesium compound or a silica compound). Specific examples of several types of Ziegler-Natta catalyst as disclosed below. Preferably, the present invention is is a magnesium-based supported titanium halide catalyst optionally comprising an internal donor.

[0060] The magnesium-containing support and halogen-containing titanium compounds used in the process according

to the present invention are known in the art as typical components of a Ziegler-Natta catalyst composition. Any of said Ziegler-Natta catalytic species known in the art can be used in the process according to the present invention. For instance, synthesis of such titanium-magnesium based catalyst compositions with different magnesium-containing support-precursors, such as magnesium halides, magnesium alkyls and magnesium aryls, and also magnesium alkoxy and magnesium aryloxy compounds for polyolefin production, particularly of polypropylenes production are described for instance in US4978648, WO96/32427A1, WO01/23441 A1, EP1283 222A1, EP1222 214B1; US5077357; US5556820; US4414132; US5106806 and US5077357 but the present process is not limited to the disclosure in these documents.

**[0061]** EP 1 273 595 of Borealis Technology discloses a process for producing an olefin polymerization procatalyst in the form of particles having a predetermined size range, said process comprising: preparing a solution a complex of a Gp IIa metal and an electron donor by reacting a compound of said metal with said electron donor or a precursor thereof in an organic liquid reaction medium; reacting said complex, in solution, with at least one compound of a transition metal to produce an emulsion the dispersed phase of which contains more than 50 mol% of the Gp IIa metal in said complex; maintaining the particles of said dispersed phase within the average size range 10 to 200  $\mu\text{m}$  by agitation in the presence of an emulsion stabilizer and solidifying said particles; and recovering, washing and drying said particles to obtain said procatalyst.

**[0062]** EP 0 019 330 of Dow discloses a Ziegler-Natta type catalyst composition. Said olefin polymerization catalyst composition comprising: a) a reaction product of an organo aluminum compound and an electron donor, and b) a solid component which has been obtained by halogenating a magnesium compound with the formula  $\text{MgR}^1\text{R}^2$  wherein  $\text{R}^1$  is an alkyl, aryl, alkoxide or aryloxide group and  $\text{R}^2$  is an alkyl, aryl, alkoxide or aryloxide group or halogen, with a halide of tetravalent titanium in the presence of a halohydrocarbon, and contacting the halogenated product with a tetravalent titanium compound.

**[0063]** The procatalyst may be produced by any method known in the art using the present internal electron donor according for Formula A. The procatalyst may for example be produced as disclosed in WO96/32426A; this document discloses a process for the polymerization of propylene using a catalyst comprising a procatalyst obtained by a process wherein a compound with formula  $\text{Mg(OAlk)}_x\text{Cl}_y$  wherein  $x$  is larger than 0 and smaller than 2,  $y$  equals  $2-x$  and each Alk, independently, represents an alkyl group, is contacted with a titanium tetraalkoxide and/or an alcohol in the presence of an inert dispersant to give an intermediate reaction product and wherein the intermediate reaction product is contacted with titanium tetrachloride in the presence of an internal donor, which is di-n-butyl phthalate.

Preferably, the Ziegler-Natta type procatalyst in the catalyst system according to the present invention is obtained by the process that is similar to the process as described in EP202716B1. In the following part of the description the different steps and phases of the process for preparing the procatalyst according to the present invention will be discussed.

**[0064]** The process for preparing a procatalyst according to the present invention comprises the following phases: phase A): preparing a solid support for the procatalyst; phase B): optionally activating said solid support obtained in phase A using one or more activating compounds to obtain an activated solid support; phase C): contacting said solid support obtained in phase A or said activated solid support in phase B with a catalytic species wherein phase C may comprise one of the following: contacting said solid support obtained in phase A or said activated solid support in phase B with a catalytic species and one or more internal donors to obtain said procatalyst; or contacting said solid support obtained in phase A or said activated solid support in phase B with a catalytic species and one or more internal donors to obtain an intermediate product; or contacting said solid support obtained in phase A or said activated solid support in phase B with a catalytic species and an activator to obtain an intermediate product; and optionally Phase D): modifying said intermediate product obtained in phase C wherein phase D may comprise one of the following: modifying said intermediate product obtained in phase C with a Group 13- or transition metal modifier in case an internal donor was used during phase C, in order to obtain a procatalyst; modifying said intermediate product obtained in phase C with a Group 13- or transition metal modifier and an internal donor in case an activator was used during phase C, in order to obtain a procatalyst.

**[0065]** The procatalyst thus prepared can be used in polymerization of olefins using an external donor and a co-catalyst. The various steps used to prepare the catalyst according to the present invention are described in more detail below. The catalyst according to the present invention thus prepared can be used in polymerization of olefins using an external donor and a co-catalyst.

#### Phase A: Preparing a solid support for the catalyst.

**[0066]** In the process of the present invention preferably a magnesium-containing support is used. Said magnesium-containing support is known in the art as a typical component of a Ziegler-Natta procatalyst. This step of preparing a solid support for the catalyst is the same as in the prior art process. The following description explains the process of preparing magnesium-based support. Other supports may be used. Synthesis of magnesium-containing supports, such as magnesium halides, magnesium alkyls and magnesium aryls, and also magnesium alkoxy and magnesium aryloxy compounds for polyolefin production, particularly of polypropylenes production are described for instance in US4978648,

WO96/32427A1, WO01/23441 A1, EP1283222A1, EP1222214B1; US5077357; US5556820; US4414132; US5106806 and US5077357 but the present process is not limited to the disclosure in these documents.

Preferably, the process for preparing the solid support for the procatalyst according to the present invention comprises the following steps: step o) which is optional and step i). Step o) preparation of the Grignard reagent (optional) and Step i) reacting a Grignard compound with a silane compound. Optional step o), including many embodiments, is described in detail in WO2015091984 A1 of the same applicant, page 15 line 14 to page 16, line 28. Step i), including many embodiments, is described in detail in WO2015091984 A1, page 16 line 30 to page 22, line 25.

Phase B: Activating said solid support for the catalyst.

**[0067]** This step of activating said solid support for the catalyst is an optional step that is not required, but is preferred, in the present invention. If this step of activation is carried out, preferably, the process for activating said solid support comprises the following step ii). This phase may comprise one or more stages. Step ii) relates to the activation of the solid magnesium compound and this step, including many embodiments, is described in detail in WO2015091984 A1 of the same applicant, page 23 line 3 to page 28, line 14, which complete section is incorporated here by reference. According to the present invention, the solid support and procatalyst preferably have an average particle size (or APS) of between 24 - 30 microns. The particle size is measured using a test method based on ASTM standard test method D4464-201.

Phase C: Contacting said solid support with the catalytic species and either one or more internal donors or an activator.

**[0068]** Phase C: contacting the solid support with a catalytic species. This step can take different forms, such as i) contacting said solid support with the catalytic species and one or more internal donors to obtain said procatalyst; ii) contacting said solid support with a catalytic species and one or more internal donors to obtain an intermediate product; iii) contacting said solid support with a catalytic species and an activator to obtain an intermediate product. This phase C, is described in detail in WO2015091984 A1 of the same applicant, page 28 line 15 to page 31, line 13.

**[0069]** Phase C may comprise several stages (e.g. I, II and III). During each of these consecutive stages the solid support is contacted with said catalytic species. In other words, the addition or reaction of said catalytic species may be repeated one or more times. For example, during stage I of phase C said solid support (first intermediate) or the activated solid support (second intermediate) is first contacted with said catalytic species and optionally subsequently with an internal donor. When a second stage is present, during stage II the intermediate product obtained from stage I will be contacted with additional catalytic species which may be the same or different than the catalytic species added during the first stage and optionally an internal donor. In case three stages are present, stage III is preferably a repetition of stage II or may comprise the contacting of the product obtained from stage II with both a catalytic species (which may be the same or different as above) and an internal donor. In other words, an internal donor may be added during each of these stages or during two or more of these stages. When an internal donor is added during more than one stage it may be the same or a different internal donor. An internal donor according to Formula A is added during at least one of the stages of Phase C.

**[0070]** An activator according to the present invention - if used - may be added either during stage I or stage II or stage III. An activator may also be added during more than one stage. Preferably, the process of contacting said solid support with the catalytic species and an internal donor comprises the following step iii).

Step iii) reacting the solid support with a transition metal halide

**[0071]** Step iii) reacting the solid support with a transition metal halide (e.g. titanium, chromium, hafnium, zirconium, vanadium) but preferably titanium halide. In the discussion below only the process for a titanium-base Ziegler-Natta procatalyst is disclosed, however, the application is also applicable to other types of Ziegler-Natta procatalysts. Step iii) is described in detail in WO2015091984 A1 page 29 line 28 to page 31, line 13. An internal electron donor is added during step iii) according to Formula A. Also mixtures of internal electron donors can be used. Examples of internal electron donors that may be used in addition to the internal electron donor according to Formula A are disclosed below. In an embodiment, only an internal electron donor according to Formula A is used. The molar ratio of the internal electron donor(s) relative to the magnesium may vary between wide limits, for instance from 0.01 to 0.75. Preferably, this molar ratio is from 0.02 to 0.4; more preferably from 0.03 to 0.2. Other optional ranges are between 0.04 to 0.08; between 0.1 and 0.4 or between 0.1 and 0.3.

**[0072]** Optionally an activator is present during step iii) of Phase C instead of an internal donor, this is explained in more detail below in the section of activators. The molar ratio of the activator relative to the magnesium may vary between wide limits, for instance from 0.02 to 1.0. Preferably, this molar ratio is from 0.05 to 0.8; more preferably from 0.1 to 0.6; and most preferably from 0.1 to 0.5.

Phase D: Modifying said intermediate product with a metal-based modifier.

**[0073]** This phase D is optional in the present invention. In a preferred process for modifying the supported catalyst, this phase consists of the following steps: Step iv) modifying the third intermediate product with a metal-modifier to yield a modified intermediate product; Step v) contacting said modified intermediate product with a titanium halide and optionally on or more internal donors to obtain the present procatalyst. The order of addition, viz. the order of first step iv) and subsequently step v) is considered to be very important to the formation of the correct clusters of Group 13- or transition metal and titanium forming the modified and more active catalytic centre. Each of these steps is disclosed in more detail below. It should be noted that the steps iii), iv) and v) (viz. phases C and D) are preferably carried out in the same reactor, viz. in the same reaction mixture, directly following each other. Preferably step iv) is carried out directly after step iii) in the same reactor. Preferably, step v) is carried out directly after step iv) in the same reactor.

Step iv): Group 13- or transition metal modification

**[0074]** This step iv) is described in detail in WO2015091984 A1 of the same applicant, page 32 line 31 to page 35, line 11.

Step v): additional treatment of intermediate product.

**[0075]** This step iv) is described in detail in WO2015091984 A1 of the same applicant, page 35 line 14 to page 37, line 14.

**[0076]** More information regarding e.g. the ratios of reaction products, weight ratio of certain components in the solid procatalyst and details regarding the procatalyst and its components are as described in WO2015091984 A1 of the same applicant (page 40 line 25 to page 41 line 23).

**[0077]** In an embodiment, an activator is present during this phase C; it may be added during any of the several stages (e.g. I, II and III). iii). The activator may be added during the same or a different stage as the internal electron donor. Several activators can be used, such as benzamide, alkylbenzoates, and monoesters. Each of these will be discussed below.

**[0078]** A benzamide activator has a structure as disclosed in WO2015091983 A1 of the same applicant, page 13, line 13- page 14, line 37. Suitable non-limiting examples of "benzamides" include benzamide (BA-2H), methylbenzamide (BA-HMe) or N,N-dimethylbenzamide (BA-2Me). Without wishing to be bound by a particular theory the present inventors believe that the fact that the most effective activation is obtained when the benzamide activator is added during stage I has the following reason. It is believed that the benzamide activator will bind the catalytic species and is later on substituted by the internal donor when the internal donor is added.

**[0079]** A detailed description of regarding the use of alkylbenzoates as activators is to be found in WO2015091984 A1 of the same applicant, page 42 lines 1-12. More preferably, the activator is ethylbenzoate.

**[0080]** A detailed description of regarding the use of mono-esters as activators is to be found in WO2015091984 A1 of the same applicant, page 42 line 12 - page 43, line 24.

**[0081]** The catalyst system according to the present invention includes a co-catalyst. As used herein, a "co-catalyst" is a term well-known in the art in the field of Ziegler-Natta catalysts and is recognized to be a substance capable of converting the procatalyst to an active polymerization catalyst. Generally, the co-catalyst is an organometallic compound containing a metal from group 1, 2, 12 or 13 of the Periodic System of the Elements (Handbook of Chemistry and Physics, 70th Edition, CRC Press, 1989- 1990). The co-catalyst may include any compounds known in the art to be used as "co-catalysts", as described in WO2015091984 A1 of the same applicant, page 59 line 1 to page 60 line 30.

**[0082]** One of the functions of an external donor compound is to affect the stereoselectivity of the catalyst system in polymerization of olefins having three or more carbon atoms. Therefore it may be also referred to as a selectivity control agent. Examples of external donors suitable for use in the present invention are the internal donors benzoic acid esters and 1,3-diethers. In addition, the following external donors may be used:

alkylamino-alkoxysilanes, alkyl-alkoxysilane, imidosilanes, and alkylimidosilanes. The aluminum/external donor molar ratio in the polymerization catalyst system preferably is from 0.1 to 200; more preferably from 1 to 100. Mixtures of external donors may be present and may include from about 0.1 mol.% to about 99.9 mol.% of a first external donor and from about 99.9 mol.% to about 0.1 mol.% of either a second or the additional alkoxysilane external donor disclosed below. When a silane external donor is used, the Si/Ti molar ratio in the catalyst system can range from 0.1 to 80, preferably from 0.1 to 60, even more preferably from 1 to 60 and most preferably from 2 to 30.

**[0083]** Documents EP1538167 and EP1783145 disclose a Ziegler-Natta catalyst type comprising an organo-silicon compound as external donor that is represented by formula  $\text{Si}(\text{OR}^c)_3(\text{NR}^d\text{R}^e)$ , wherein  $\text{R}^c$  is a hydrocarbon group having 1 to 6 carbon atoms,  $\text{R}^d$  is a hydrocarbon group having 1 to 12 carbon atoms or hydrogen atom, and  $\text{R}^e$  is a hydrocarbon group having 1 to 12 carbon atoms used as an external electron donor. Examples of suitable external donors according to the present invention are known from WO2015091984 A1, being compounds according to Formula III, alkyl-alkoxysilanes according to Formula IV, organosilicon compounds having formula  $\text{Si}(\text{OR}^a)_4-n\text{R}^b\text{n}$ , imidosilanes according to

Formula I, alkylimidosilanes according to Formula I' as described on page 61 line 26 to page 67 line 8. Alkoxy silane halide are used for preparing imidosilane and alkylimidosilane internal donors and are, respectively, according to Formula XXIVa : ZnSi(OR11)4-n and Formula XXIVa: ZnSi(OR11)4-n-m(R12)m. In the alkoxy silane halide represented by Formula XXIVa and XXIVb, Z is halogen group, and more preferably a chlorine group; n = 1, 2 or 3. Specific examples 5 regarding the external donor, considering Formula I' in WO2015091984 A1, are described in WO2015091984 A1 of the same applicant, page 67 lines 9-22.

**[0084]** The additional compound(s) in the external donor according to the invention may be one or more alkoxy silanes, as described in WO2015091984 A1 of the same applicant, page 67 line 24 to page 69 line 4, which section is incorporated here by reference. In an embodiment, the silane-compound for the additional external donor is dicyclopentyl dimethoxysilane, di-isopropyl dimethoxysilane, di-isobutyl dimethoxysilane, methylcyclohexyl dimethoxysilane, n-propyl trimethoxysilane, n-propyltriethoxysilane, dimethylamino triethoxysilane, and one or more combinations thereof. Preferably, the external donor is an alkyl-alkoxysilane according to formula IV (preferably n-propyl trimethoxysilane or n-propyl triethoxysilane) or cyclohexylmethyldimethoxysilane or another dialkyldialkoxy silane.

**[0085]** The invention also relates to a process to make the catalyst system by contacting a Ziegler-Natta type procatalyst, 15 a co-catalyst and an external electron donor. The procatalyst, the co-catalyst and the external donor can be contacted in any way known to the skilled person in the art; and as also described herein, more specifically as in the Examples. The invention further relates to a process of preparing a polyolefin by contacting at least one olefin with a polymerization catalyst system comprising the procatalyst according to the present invention. Preferably, the polyolefin made by using the catalyst system of the present invention is a polypropylene. It is an advantage of the present invention that polyolefins 20 are obtained in a higher yield than when non-modified prior art procatalysts are used.

**[0086]** For instance, the external donor in the catalyst system according to the present invention can be complexed with the co-catalyst and mixed with the procatalyst (pre-mix) prior to contact between the procatalyst and the olefin. The external donor can also be added independently to the polymerization reactor. The procatalyst, the co-catalyst, and the external donor can be mixed or otherwise combined prior to addition to the polymerization reactor. Contacting the olefin 25 with the catalyst system according to the present invention can be done under standard polymerization conditions, known to the skilled person in the art. See for example Pasquini, N. (ed.) "Polypropylene handbook" 2nd edition, Carl Hanser Verlag Munich, 2005. Chapter 6.2 and references cited therein.

**[0087]** The polymerization process may be a gas phase, a slurry or a bulk polymerization process, operating in one 30 or more than one reactor. One or more olefin monomers can be introduced in a polymerization reactor to react with the procatalyst and to form an olefin-based polymer (or a fluidized or agitated bed of polymer particles). Polymerization in a slurry (liquid phase) as well as information about the polyolefins that are/may be prepared are described in WO2015091984 A1 of the same applicant, page 70 line 15 10 to page 71 line 23. information about gas-phase polymerization processes are as described in WO2015091984 A1 of the same applicant, page 71 line 25 to page 72 line 26.

**[0088]** The olefin according to the invention may be selected from mono- and diolefins containing from 2 to 40 carbon 35 atoms; see also WO2015091984 A1 of the same applicant, page 72 line 28 to page 73 line 5. Preferably, the olefin is propylene or a mixture of propylene and ethylene, to result in a propylene-based polymer, such as propylene homopolymer or propylene-olefin copolymer. The olefin may an alpha-olefin having up to 10 carbon atoms, such as ethylene, butene, hexene, heptene, octene.

**[0089]** The present invention also relates to a polyolefin, preferably a polypropylene obtained or obtainable by a 40 process, comprising contacting an olefin, preferably propylene or a mixture of propylene and ethylene with the procatalyst according to the present invention. More information about the polymers formed is disclosed WO2015091984 A1 of the same applicant, page 73 lines 6-23 and 25-34 and page 74 line 26 page 75, line 24. The present invention also relates to a polyolefin, preferably a propylene-based polymer obtained or obtainable by a process as described herein above, comprising contacting propylene or a mixture of propylene and ethylene with a catalyst system according to the present 45 invention. In one embodiment the present invention relates to the production of a homopolymer of polypropylene. Several polymer properties are discussed here.

**[0090]** Xylene soluble fraction (XS) is preferably lower than 12 wt%, such as from about 0.5 wt% to about 10 wt%, or from about 1 wt% to about 8 wt%, or from 2 to 6 wt%.

**[0091]** The production rate is preferably from about 1 kg/g/hr to about 100 kg/g/hr, or from about 20 kg/g/hr to about 50 kg/g/hr. MFR is preferably from about 0.01 g/10 min to about 2000 g/10 min, or from about 0.01 g/10 min to about 1000 g/10 min; or from about 0.1 g/10 min to about 500 g/10 min, or from about 0.5 g/10 min to about 150 g/10 min, or from about 1 g/ 10 min to about 100 g/10 min.

**[0092]** Polyolefins having medium molecular weight distribution are herein polyolefins that may have a  $M_w/M_n$  between 5.0 and 7.0 or between 5.0 and 6.5, for example between 5.5 and 6.0. These polyolefins are preferred.

**[0093]** A high isotacticity of the polyolefins obtained with the procatalyst according to the present invention indicates 55 low amount of amorphous atactic polymer (APP) in the products obtained, such as for example lower than 3 wt.%, lower than 2 wt.% or even lower than 1 wt.% of the total amount of polymer.

**[0094]** The methods used in the present invention to determine the molecular weight distribution, the amount of atactic

polymer, the xylene solubles content and melt flow range are described above.

**[0095]** The invention also relates to the use of the polyolefins, preferably the propylene-based polymers (also called polypropylenes) according to the invention in injection moulding, blow moulding, extrusion moulding, compression moulding, casting, thin-walled injection moulding, etc. for example in food contact applications. Furthermore, the invention relates to a shaped article comprising the polyolefin, preferably the propylene-based polymer according to the present invention.

**[0096]** The polyolefin, preferably the propylene-based polymer according to the present invention may be transformed into shaped (semi)-finished articles using a variety of processing techniques. Examples of suitable processing techniques include injection moulding, injection compression moulding, thin wall injection moulding, extrusion, and extrusion compression moulding. Injection moulding is widely used to produce articles such as for example caps and closures, batteries, pails, containers, automotive exterior parts like bumpers, automotive interior parts like instrument panels, or automotive parts under the bonnet. Extrusion is for example widely used to produce articles, such as rods, sheets, films and pipes. Thin wall injection moulding may for example be used to make thin wall packaging applications both for food and non-food segments. This includes pails and containers and yellow fats/margarine tubs and dairy cups.

**[0097]** It is noted that the invention relates to all possible combinations of features recited in the claims. Features described in the description may further be combined. It is further noted that the invention relates to all possible combinations of features described herein, preferred in particular are those combinations of features that are present in the claims. It is further noted that the term 'comprising' does not exclude the presence of other elements. However, it is also to be understood that a description on a product comprising certain components also discloses a product consisting of these components. Similarly, it is also to be understood that a description on a process comprising certain steps also discloses a process consisting of these steps.

**[0098]** The invention will be further elucidated with the following examples without being limited hereto.

### Examples

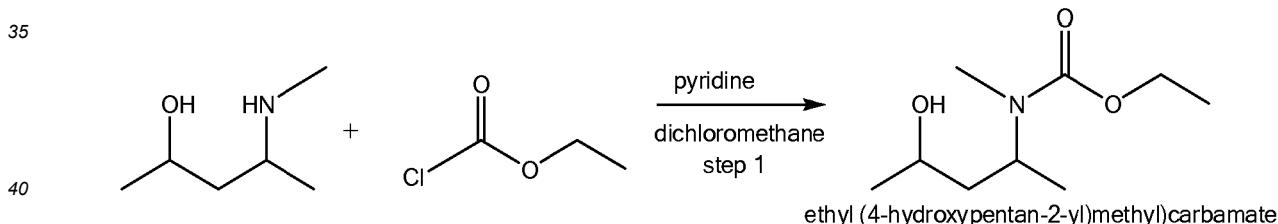
25

#### **Example A**

##### ***Preparation of 4-((ethoxycarbonyl)(methyl)amino)pentan-2-yl benzoate***

30 **Step 1:**

**[0099]**

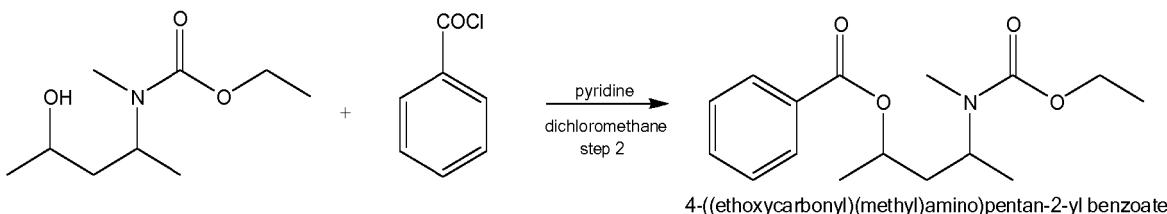


45 4-(methylamino)pentan-2-ol (11.7 gm, 0.1 mole) and ethyl chloroformate (3.9 ml, 0.04 mole) was added under nitrogen in round bottom flask with 120 ml methylene dichloride. The mass was cooled to -10 °C then pyridine (4.5 ml, 0.04 mol) was added drop wise. The mixture was stirred for 4 hours at 25 °C. On completion of reaction was quenched in aqueous HCl. The organic layer is washed with water until neutral pH, dried on anhydrous sodium sulfate and solvent is distilled to afford 7 gm ethyl (4-hydroxypentan-2-yl)methyl carbamate which is used in further step without purification.

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#### **Step 2:**

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5.67 gm of (4-hydroxypentan-2-yl)methyl)carbamate (30 mmol) was charged in round bottom flask, under nitrogen, with 4.62 gm of benzoyl chloride (33 mmol), 3 ml of pyridine. And 60 ml of methyl dichloride. The is heated to 40 °C for 4 hours and quenched in diluted HCl. The organic layer is washed with water till neutral pH, dried over anhydrous sodium sulphate and solvent is distilled to afford 8.1 gm of 4-((ethoxycarbonyl) (methyl)amino)pentan-2-yl) benzoate.

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### Example 1

#### Step A) Butyl Grignard formation

10 [0100] A 1.7 L stirred flask, fitted with a reflux condenser and a funnel, was filled with magnesium powder (40.0 g, 1.65 mol). The flask was brought under nitrogen. The magnesium was dried at 80°C for 2 hours under nitrogen purge, after which dibutyl ether (200 ml), iodine (0.05 g) and n-chlorobutane (10 ml) were successively added and stirred at 120 rpm. The temperature was maintained at 80°C and a mixture of n-chlorobutane (146 ml) and dibutyl ether (1180 ml) was slowly added over 3 hours. The reaction mixture was stirred for another 3 hours at 80°C. Then the stirring and 15 heating were stopped and the small amount of solid material was allowed to settle for 24 hours. By decanting the colourless solution above the precipitate, a solution of butyl magnesium chloride with a concentration of 0.90 mol Mg/L was obtained.

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#### Step B) Preparation of the first intermediate reaction product

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[0101] The solution of reaction product of step A (500 ml, 0.45 mol Mg) and 260 ml of a solution of tetraethoxysilane (TES) in dibutyl ether (DBE), (47 ml of TES and 213 ml of DBE), were cooled to 5°C, and then were fed simultaneously to a mixing device (minimixer) of 0.45 ml volume equipped with a stirrer and jacket. The minimixer was cooled to 5°C by means of cold water circulating in the minimixer's jacket. The stirring speed in the minimixer was 1000 rpm. From 25 the mixing device, the mixed components were directly dosed into a 1.3 liter reactor fitted with blade stirrer and containing 350 ml of dibutyl ether. The dosing temperature of the reactor was 35 °C and the dosing time was 360 min. The stirring speed in the reactor was 250 rpm at the beginning of dosing and was gradually increased up to 450 rpm at the end of dosing stage. On completion of the dosing, the reaction mixture was heated up to 60°C in 30 minutes and held at this 30 temperature for 1 hour. Then the stirring was stopped and the solid substance was allowed to settle. The supernatant was removed by decanting. The solid substance was washed three times using with 700 ml of heptane at a reactor temperature of 50°C for three times. A pale yellow solid substance, reaction product B (the solid first intermediate reaction product; the support), was obtained upon drying with a nitrogen purge. The average particle size of support was 20 µm.

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#### Step C) Preparation of the activated support

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##### **Step C1) first activation step**

[0102] In inert nitrogen atmosphere at 20°C in a 1000 ml glass flask equipped with a mechanical agitator was filled 40 with 50 g of reaction product B, dispersed in 500 ml of heptane and stirred at 250 rpm. Subsequently, a solution of 2.7 ml ethanol (EtOH/Mg=0.1) in 20 ml heptane was dosed under stirring during 1 hour. After keeping the reaction mixture at 20°C for 30 minutes, a solution of 9.5 ml titanium tetraethoxide (TET/Mg=0.1) in 20 ml of heptane was added for 1 hour. The slurry was slowly allowed to warm up to 30°C over 30 minutes and held at that temperature for another 2 hours. Finally, the supernatant liquid was decanted from the solid reaction (partly activated support) which was washed once with 500 ml of heptane at 30°C and dried using a nitrogen purge.

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##### **Step C2) second activation step**

[0103] In inert nitrogen atmosphere at 25°C in a 1000 ml glass flask equipped with a mechanical agitator was filled 50 with 50 g of partly activated support obtained in step C1 dispersed in 500 ml of heptane and stirred at 250 rpm. Subsequently, a solution of 6.3 ml ethanol (EtOH/Mg=0.3), 20.8 ml of toluene and 37.5 ml of heptane was dosed at 25°C under stirring during 1 hour. The slurry was slowly allowed to warm up to 30°C over 30 minutes and held at that temperature for another 3 hours. Finally, the supernatant liquid was decanted from the solid reaction product (second intermediate reaction product; activated support) which was washed once with 500 ml of heptane at 25°C and dried using a nitrogen purge.

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**Step D) Preparation of the procatalyst A***Stage I of procatalyst preparation*

5 [0104] A 300 ml reactor-filter flask was brought under nitrogen and 125 mL of titanium tetrachloride was added, then 5.5 g of activated support obtained in step C2 in 15 ml of heptane was added to the reactor. The contents of the reactor were stirred for 60 minutes at room 25°C. Then, 0.83 ml of ethylbenzoate, EB (EB/Mg=0.30 molar ratio) in 4 ml of chlorobenzene was added to the reactor in 30 minutes. Temperature of reaction mixture was increased to 105°C and then the reaction mixture was stirred at 105°C for 90 minutes. The contents of the flask were filtered, after which the 10 solid product was washed with chlorobenzene (125 ml) at 100 to 105°C for 20 minutes. Then, the contents of the flask were filtered.

*Stage II of procatalyst preparation*

15 [0105] A mixture of titanium tetrachloride (62.5 ml) and chlorobenzene (62.5 ml) was added to the reactor. Then, 0.438 g of the internal donor as prepared in Example A (ID/Mg = 0.03) in 4 ml of chlorobenzene was added to the reactor in 10 minutes. The reaction mixture was stirred at 105°C for 60 minutes. Then, the contents of the flask were filtered.

*Stage III of procatalyst preparation*

20 [0106] A mixture of titanium tetrachloride (62.5 ml) and chlorobenzene (62.5 ml) was added to the reactor. Then, 0.438 g of the internal donor as prepared in Example A (ID/Mg = 0.03) in 4 ml of chlorobenzene was added to the reactor in 10 minutes. The reaction mixture was stirred at 105°C for 60 minutes. Then, the contents of the flask were filtered.

*Stage IV of procatalyst preparation*

25 [0107] A mixture of titanium tetrachloride (62.5 ml) and chlorobenzene (62.5 ml) was added to the reactor. Then, 0.438 g of the internal donor as prepared in Example A (ID/Mg = 0.03) in 4 ml of chlorobenzene was added to the reactor in 10 minutes. The reaction mixture was stirred at 105°C for 30 minutes. Then, the contents of the flask were filtered.

*Work up of procatalyst preparation*

30 [0108] The solid product obtained was washed five times with 125 ml of heptane starting at 60°C with 5 minutes stirring per wash prior to filtration. The temperature was gradually reduced from 60 to 25°C during the washings. Finally, the solid product obtained was dried using a nitrogen purge at a temperature of 25°C for 2 hours. The composition of the procatalyst A produced is given in Table 1.

**Comparative Example 1 Preparation of the procatalyst CE-A**

40 [0109] Comparative Example 1 was carried out in the same way as Example 1 except that in stages II, III and IV of step D 0.36 g of 4-[(ethoxycarbonyl)(methyl)amino]pentan-2-yl-ethyl carbamate (AB-OEt/Mg = 0.03) was used instead of 0.438 g of 4-((ethoxycarbonyl)(methyl)amino)pentan-2-yl benzoate. The synthesis of AB-OEt is discussed in WO2015/185489, Example A. The composition of the procatalyst CE-A produced is given in Table 1.

**Polymerization of propylene**

45 [0110] Liquid pool propylene polymerization was carried out in a one gallon bench scale reactor. The method of polymerization involved baking the polymerization reactor at 110°C for 60 min, applying three high pressure (15 bar) nitrogen purges at 110°C, then lowering the reactor temperature to 30°C whilst purging the reactor with nitrogen. Then the reactor was purged three times, with 50 g of propylene for each purge. Then, 1.375 kg of liquid propylene was introduced to the reactor followed by the addition of 200 psig hydrogen to the reactor from an 75 mL stainless steel cylinder.

50 [0111] The reactor temperature was then raised to 62°C, and stirring speed set to 500 rpm. Then, 0.25 mmol of the neat external electron donor, cyclohexylmethyldimethoxysilane, was injected to the reactor. Then, 2.0 mmol of co-catalyst, triethylaluminium was injected in the reactor. Then procatalyst, corresponding to 0.01 mmol Ti, was injected to the reactor. The reactor temperature was raised to 67°C and the stirring speed increased to 1500 rpm and polymerization was carried out for one hour. After this period, the propylene in the reactor was vented and the product polypropylene was obtained. The yield was determined after allowing the product to dry. Polymerization and product analysis results are given in Table 2.

Table 1 [16POLY0081]

Procat.	Examples	d50 [ $\mu\text{m}$ ]	Mg [%]	Ti [%]	ID [%]	EtOH [%]	EB [%]
A	Ex 1	21.83	19.13	2.39	6.50	1.41	2.10
CE-A	Comp. Ex 1	22.52	18.25	2.58	3.38	1.01	2.06

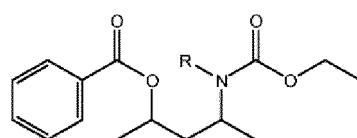
Table 2

Procat.	Examples	Productivity [kg/g cat]	Bulk Density [kg/m3]	Mw [g/mol]	Mn [g/mol]	MWD	XS [%]
A	Ex 2	21.0	351	392800	64300	6.1	2.32
CE-A	Comp. Ex 2	31.2	400	382364	68168	5.6	2.02

[0112] Hence one or more of the objections of the present invention are obtained by using an internal donor according to Formula A.

### Claims

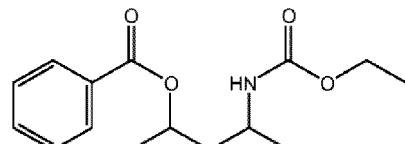
1. A procatalyst for the polymerization of olefins, which procatalyst comprises a compound represented by formula A as an internal electron donor:



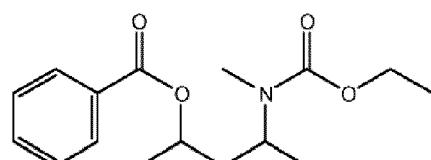
Formula A

wherein R is hydrogen or a methyl group; N is nitrogen atom; O is oxygen atom; and C is carbon atom.

2. The procatalyst according to claim 1, wherein R is hydrogen, said procatalyst being 4-((ethoxycarbonyl)amino)pentan-2-yl benzoate, being:



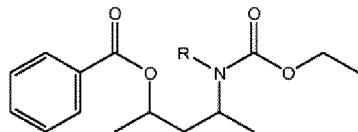
3. The procatalyst according to claim 1, wherein R is a methyl group, said procatalyst being 4-((ethoxycarbonyl)(methyl)amino)pentan-2-yl benzoate, being:



4. The procatalyst according to any one of claims 1-3, wherein said procatalyst comprises titanium supported on a solid magnesium-containing support, preferably said procatalyst comprises in wt. % based on the total weight of the procatalyst: magnesium: from 13 to 24, preferably from 14 to 22; titanium: from 1 to 5, preferably from 1.5 to 4.

5. A process for preparing the procatalyst according to any one of claims 1 to 4, comprising contacting a magnesium-containing support with a halogen-containing titanium compound and an internal electron donor, wherein the internal electron donor is represented by formula A,

5



10

Formula A

wherein R is hydrogen or a methyl group; N is nitrogen atom; O is oxygen atom; and C is carbon atom.

15 6. The process according to claim 5, which comprises the steps of:

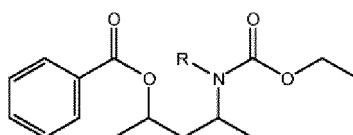
i) contacting a compound  $R^4_zMg X^4_{2-z}$  with an alkoxy- or aryloxy-containing silane compound to give a first intermediate reaction product, being a solid  $Mg(OR^1)_xX^1_{2-x}$ , wherein:  $R^4$  and  $R^1$  are each a linear, branched or cyclic hydrocarbyl group independently selected from alkyl, alkenyl, aryl, aralkyl, alkoxy carbonyl or alkyl aryl groups, and one or more combinations thereof; wherein said hydrocarbyl group may be substituted or unsubstituted, may contain one or more heteroatoms and preferably has from 1 to 20 carbon atoms, more preferably  $R^4$  being phenyl or butyl;  $X^4$  and  $X^1$  are each independently selected from the group consisting of fluoride (F-), chloride (Cl-), bromide (Br-) or iodide (I-), preferably chloride;  $z$  is in a range of larger than 0 and smaller than 2, being  $0 < z < 2$ ;  $x$  is in a range of larger than 0 and smaller than 2, being  $0 < x < 2$ ;

20 ii) optionally contacting the first intermediate reaction product obtained in step i) with at least one activating compound selected from the group formed by activating electron donors and metal alkoxide compounds of formula  $M^1(OR^2)_{v-w}(OR^3)_w$  or  $M^2(OR^2)_{v-w}(R^3)_w$ , to obtain a second intermediate product; wherein:  $M^1$  is a metal selected from the group consisting of Ti, Zr, Hf, Al or Si;  $M^2$  is a metal being Si;  $v$  is the valency of  $M^1$  or  $M^2$ ;  $w$  is smaller than  $v$ ;  $R^2$  and  $R^3$  are each a linear, branched or cyclic hydrocarbyl group independently selected from alkyl, alkenyl, aryl, aralkyl, alkoxy carbonyl or alkyl aryl groups, and one or more combinations thereof; wherein said hydrocarbyl group may be substituted or unsubstituted, may contain one or more heteroatoms, and preferably has from 1 to 20 carbon atoms; and

25 iii) contacting the first or second intermediate reaction product, obtained respectively in step i) or ii), with a halogen-containing Ti-compound and said internal electron represented by Formula A.

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35



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Formula A

45 7. The process according to claim 6, wherein in step ii) the first intermediate reaction product obtained in step i) is contacted with two activating compounds, being an alcohol, preferably ethanol, as activating electron donor, and a titanium tetraalkoxide, preferably titanium tetraethoxide, as metal alkoxide compounds of formula  $M^1(OR^2)_{v-w}(OR^3)_w$  wherein  $M^1 = Ti$ ,  $v = 4$ ,  $w = 0$  and  $R^2 = ethyl$ .

50 8. The process according to any one of claims 5-7, wherein an activator, selected from the group consisting of benzamides, alkylbenzoates, and mono-esters is used, preferably said activator is selected from the group consisting of ethyl acetate, amyl acetate, butyl acetate, ethyl acrylate, methyl methacrylate, and isobutyl methacrylate, benzamide, methylbenzamide, N,N-dimethylbenzamide, methylbenzoate, ethylbenzoate, n-propylbenzoate, iso-propylbenzoate, n-butylbenzoate, 2-butylbenzoate, and t-butylbenzoate, more preferably ethyl benzoate.

55 9. A polymerization catalyst system comprising the procatalyst according to any of claims 1 to 4 or obtained by a method according to any one of claims 5 to 8, a co-catalyst and optionally an external electron donor.

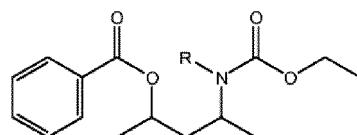
10. A process of making a polyolefin, preferably a polypropylene, by contacting an olefin, preferably a propylene, with

the catalyst system according to claim 9.

11. Use of the compound represented by formula A as an internal electron donor in a procatalyst for the polymerization of an olefin,

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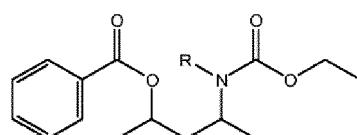


Formula A

15 wherein R is hydrogen or a methyl group; N is nitrogen atom; O is oxygen atom; and C is carbon atom.

12. Compound represented by formula A

20



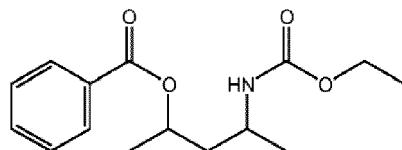
25

Formula A

wherein R is hydrogen or a methyl group; N is nitrogen atom; O is oxygen atom; and C is carbon atom, preferably 4-((ethoxycarbonyl)amino)pentan-2-yl benzoate:

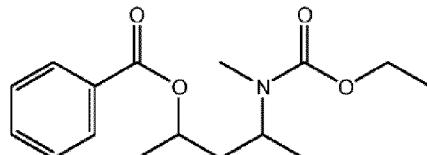
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or 4-((ethoxycarbonyl)(methyl)amino)pentan-2-yl benzoate:

40



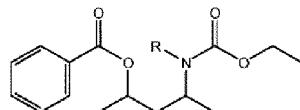
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### Patentansprüche

1. Prokatalysator zur Polymerisation von Olefinen, wobei der Prokatalysator eine Verbindung, die durch Formel A dargestellt wird, als internen Elektronendonator umfasst:

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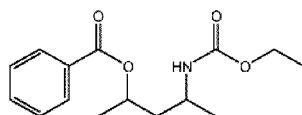


Formel A

wobei R Wasserstoff oder eine Methylgruppe ist; N Stickstoffatom ist; O Sauerstoffatom ist; und C Kohlenstoffatom ist.

2. Prokatalysator nach Anspruch 1, wobei R Wasserstoff ist, wobei der Prokatalysator 4-((Ethoxycarbonyl)amino)pentan-2-yl-benzoat ist, das wie folgt ist:

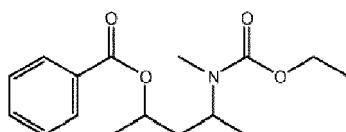
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3. Prokatalysator nach Anspruch 1, wobei R eine Methylgruppe ist, wobei der Prokatalysator 4-((Ethoxycarbonyl)(methyl)amino)pentan-2-yl-benzoat ist, das wie folgt ist:

15



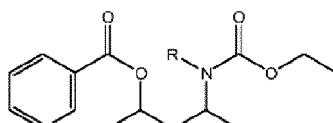
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4. Prokatalysator nach einem der Ansprüche 1-3, wobei der Prokatalysator auf einem festen magnesiumhaltigen Träger gehaltenes Titan umfasst, der Prokatalysator in Gew.-% basierend auf dem Gesamtgewicht des Prokatalysators bevorzugt Folgendes umfasst: Magnesium: 13 bis 24, bevorzugt 14 bis 22; Titan: 1 bis 5, bevorzugt 1,5 bis 4.

25

5. Verfahren zum Herstellen des Prokatalysators nach einem der Ansprüche 1 bis 4, umfassend ein Inkontaktbringen eines magnesiumhaltigen Trägers mit einer halogenhaltigen Titanverbindung und einem internen Elektronendonator, wobei der interne Elektronendonator durch Formel A dargestellt ist,

30



Formel A

35

wobei R Wasserstoff oder eine Methylgruppe ist; N Stickstoffatom ist; O Sauerstoffatom ist; und C Kohlenstoffatom ist.

35

6. Verfahren nach Anspruch 5, das die folgenden Schritte umfasst:

40

i) Inkontaktbringen einer Verbindung  $R^4_zMg X^{4-2z}$  mit einer alkoxy- oder aryloxyhaltigen Silanverbindung, um ein erstes Reaktionszwischenprodukt zu erhalten, das ein festes  $Mg(OR^1)_xX^{1-2z}$  ist, wobei:  $R^4$  und  $R^1$  je eine lineare, verzweigte oder zyklische Hydrocarbonylgruppe sind, unabhängig aus der Gruppe bestehend aus Alkyl-, Alkenyl-, Aryl-, Aralkyl-, Alkoxy carbonyl- oder Alkylarylgruppen und einer oder mehreren Kombinationen davon ausgewählt; wobei die Hydrocarbonylgruppe substituiert oder unsubstituiert sein kann, eines oder mehrere Heteroatome enthalten kann und bevorzugt 1 bis 20 Kohlenstoffatome aufweist, wobei bevorzugter  $R^4$  Phenyl oder Butyl ist;  $X^4$  und  $X^1$  je unabhängig aus der Gruppe bestehend aus Fluorid (F-), Chlorid (Cl-), Bromid (Br-) oder Iodid (I-), bevorzugt Chlorid, ausgewählt sind;  $z$  in einem Bereich über 0 und unter 2 liegt, wobei  $0 < z < 2$ ;  $x$  in einem Bereich über 0 und unter 2 liegt, wobei  $0 < x < 2$ ;

45

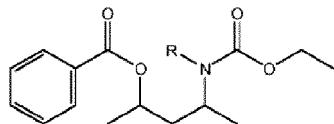
ii) optional Inkontaktbringen des ersten Reaktionszwischenprodukts, das in Schritt i) erhalten wurde, mit mindestens einer aktivierenden Verbindung, ausgewählt aus der Gruppe, die durch aktivierende Elektronendonatoren und Metallalkoxidverbindungen der Formel  $M^1(OR^2)_{v-w}(OR^3)_w$  oder  $M^2(OR^2)_{v-w}(R^3)_w$  gebildet wird, um ein zweites Zwischenprodukt zu erhalten, wobei:  $M^1$  ein Metall, ausgewählt aus der Gruppe bestehend aus Ti, Zr, Hf, Al oder Si ist;  $M^2$  ein Metall, das Si ist, ist;  $v$  die Wertigkeit von  $M^1$  oder  $M^2$  ist;  $w$  kleiner als  $v$  ist;  $R^2$  und  $R^3$  je eine lineare, verzweigte oder zyklische Hydrocarbonylgruppe, unabhängig ausgewählt aus Alkyl-, Alkenyl-, Aryl-, Aralkyl-, Alkoxy carbonyl- oder Alkylarylgruppen und einer oder mehreren Kombinationen davon, sind; wobei die Hydrocarbonylgruppe substituiert oder unsubstituiert sein kann, eines oder mehrere Heteroatome enthalten kann, und bevorzugt 1 bis 20 Kohlenstoffatome aufweist; und

50

iii) Inkontaktbringen des ersten oder zweiten Reaktionszwischenprodukts, das in Schritt i) bzw. ii) erhalten wurde, mit einer halogenhaltigen Ti-Verbindung und dem internen Elektron, das durch Formel A dargestellt wird.

55

5



Formel A

7. Verfahren nach Anspruch 6, wobei in Schritt ii) das erste Reaktionszwischenprodukt, das in Schritt i) erhalten wurde, mit zwei aktivierenden Verbindungen in Kontakt gebracht wird, die ein Alkohol, bevorzugt Ethanol, als aktivierender Elektronendonator, und ein Titan-tetraalkoxid, bevorzugt Titan-tetraethoxid, als Metallalkoxidverbindungen der Formel  $M^1(OR^2)_{v-w}(OR^3)_w$  sind, wobei  $M^1 = Ti$ ,  $v = 4$ ,  $w = 0$  und  $R^2 = Ethyl$ .

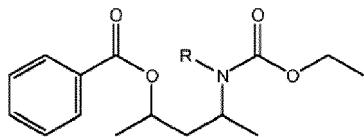
8. Verfahren nach einem der Ansprüche 5-7, wobei ein Aktivator, ausgewählt aus der Gruppe bestehend aus Benzamiden, Alkylbenzoaten und Monoestern verwendet wird, wobei der Aktivator bevorzugt aus der Gruppe bestehend aus Ethylacetat, Amylacetat, Butylacetat, Ethylacrylat, Methylmethacrylat und Isobutylmethacrylat, Benzamid, Methylbenzamid, N,N-Dimethylbenzamid, Methylbenzoat, Ethylbenzoat, n-Propylbenzoat, Iso-Propylbenzoat, n-Butylbenzoat, 2-Butylbenzoat und t-Butylbenzoat, bevorzugter Ethylbenzoat, ausgewählt ist.

9. Polymerisationskatalysatorsystem, umfassend den Prokatalysator nach einem der Ansprüche 1 bis 4 oder durch ein Verfahren nach einem der Ansprüche 5 bis 8 erhalten, einen Cokatalysator und optional einen externen Elektronendonator.

10. Verfahren zum Produzieren eines Polyolefins, bevorzugt eines Polypropylens, durch Inkontaktbringen eines Olefins, bevorzugt eines Propylens, mit dem Katalysatorsystem nach Anspruch 9.

11. Verwendung der durch Formel A dargestellten Verbindung als interner Elektronendonator in einem Prokatalysator zur Polymerisation eines Olefins,

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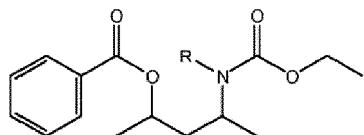
35

Formel A

wobei R Wasserstoff oder eine Methylgruppe ist; N Stickstoffatom ist; 0 Sauerstoffatom ist; und C Kohlenstoffatom ist.

40 12. Verbindung, dargestellt durch Formel A

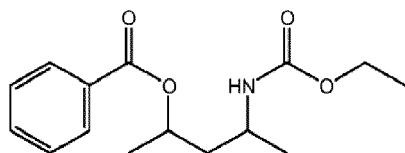
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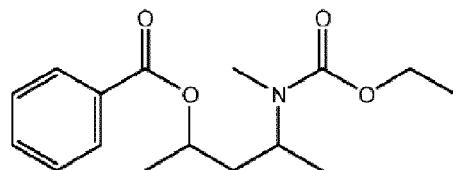
Formel A

50 wobei R Wasserstoff oder eine Methylgruppe ist; N Stickstoffatom ist; 0 Sauerstoffatom ist; und C Kohlenstoffatom ist, bevorzugt 4-((Ethoxycarbonyl)amino)pentan-2-yl-benzoat:

55



oder 4-((Ethoxycarbonyl)(methyl)amino)pentan-2-yl-benzoat:

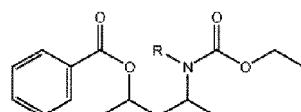


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**Revendications**

1. Procatalyseur pour la polymérisation des oléfines, lequel procatalyseur comprend un composé représenté par la formule A en tant que donneur d'électrons interne :

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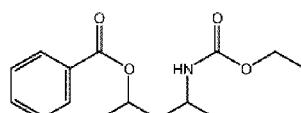
Formule A

dans laquelle R représente l'hydrogène ou un groupe méthyle ; N représente un atome d'azote ; O représente un atome d'oxygène ; et C représente un atome de carbone.

25

2. Procatalyseur selon la revendication 1, dans lequel R représente l'hydrogène, ledit procatalyseur étant le benzoate de 4-((éthoxycarbonyl)amino)pentan-2-yle, à savoir :

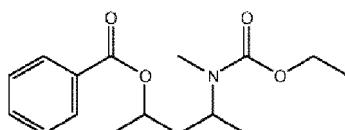
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3. Procatalyseur selon la revendication 1, dans lequel R représente un groupe méthyle, ledit procatalyseur étant le benzoate de 4-((éthoxycarbonyl)méthyl)pentan-2-yle, à savoir :

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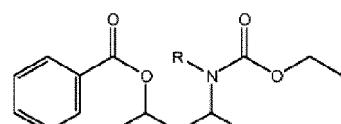
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4. Procatalyseur selon l'une quelconque des revendications 1 à 3, ledit procatalyseur comprenant du titane sur un support solide contenant du magnésium, ledit procatalyseur comprenant de préférence, en pourcentage en poids par rapport au poids total du procatalyseur : du magnésium : de 13 à 24, de préférence de 14 à 22 ; du titane : de 1 à 5, de préférence de 1,5 à 4.

50

5. Procédé de préparation du procatalyseur selon l'une quelconque des revendications 1 à 4, comprenant la mise en contact d'un support contenant du magnésium avec un composé de titane contenant un halogène et un donneur d'électrons interne, ledit donneur d'électrons interne étant représenté par la formule A,

55



Formule A

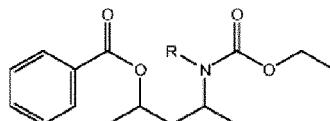
dans laquelle R représente l'hydrogène ou un groupe méthyle ; N représente un atome d'azote ; O représente un atome d'oxygène ; et C représente un atome de carbone.

6. Procédé selon la revendication 5, comprenant les étapes consistant à :

i) mettre en contact un composé  $R^4_2Mg X^4_{2-z}$  avec un composé silane contenant un alcoxy ou un aryloxy pour obtenir un premier produit de réaction intermédiaire, à savoir un solide  $Mg(OR^1)_xX^1_{2-x}$ , dans lequel :  $R^4$  et  $R^1$  sont chacun un groupe hydrocarbyle linéaire, ramifié ou cyclique indépendamment choisi parmi les groupes alkyle, alcényle, aryle, aralkyle, alcoxycarbonyle ou alkylaryle, et une ou plusieurs combinaisons de ceux-ci ; ledit groupe hydrocarbyle pouvant être substitué ou non substitué, pouvant contenir un ou plusieurs hétéroatomes et ayant de préférence 1 à 20 atomes de carbone,  $R^4$  étant plus préféablement un phényle ou un butyle ;  $X^4$  et  $X^1$  sont chacun indépendamment choisis dans le groupe constitué par fluorure (F-), chlorure (Cl-), bromure (Br-) ou iodure (I-), de préférence chlorure ;  $z$  se situe dans une plage supérieure à 0 et inférieure à 2, soit  $0 < z < 2$  ;  $x$  se situe dans une plage supérieure à 0 et inférieure à 2, soit  $0 < x < 2$  ;

ii) mettre éventuellement en contact le premier produit de réaction intermédiaire obtenu à l'étape i) avec au moins un composé activateur choisi dans le groupe formé par les donneurs d'électrons activateurs et les composés alcoxydes métalliques de formule  $M^1(OR^2)_{v-w}(OR^3)_w$  ou  $M^2(OR^2)_{v-w}(R^3)_w$ , afin d'obtenir un deuxième produit intermédiaire ; dans lesquelles formules :  $M^1$  est un métal choisi dans le groupe constitué par Ti, Zr, Hf, Al ou Si ;  $M^2$  est un métal consistant en Si ;  $v$  est la valence de  $M^1$  ou  $M^2$  ;  $w$  est inférieur à  $v$  ;  $R^2$  et  $R^3$  sont chacun un groupe hydrocarbyle linéaire, ramifié ou cyclique indépendamment choisi parmi les groupes alkyle, alcényle, aryle, aralkyle, alcoxycarbonyle ou alkylaryle, et une ou plusieurs combinaisons de ceux-ci ; ledit groupe hydrocarbyle pouvant être substitué ou non substitué, pouvant contenir un ou plusieurs hétéroatomes et ayant de préférence 1 à 20 atomes de carbone ; et

iii) mettre en contact le premier ou le deuxième produit de réaction intermédiaire, obtenu respectivement à l'étape i) ou ii), avec un composé Ti contenant un halogène et ledit électron interne représenté par la formule A.



Formule A

7. Procédé selon la revendication 6, dans lequel, à l'étape ii), le premier produit de réaction intermédiaire obtenu à l'étape i) est mis en contact avec deux composés activateurs, à savoir un alcool, de préférence l'éthanol, en tant que donneur d'électrons activateurs, et un tétraalcoxyde de titane, de préférence un tétraéthoxyde de titane, en tant que composés d'alcoxyde métallique de formule  $M^1(OR^2)_{v-w}(OR^3)_w$  dans laquelle  $M^1 = Ti$ ,  $v = 4$ ,  $w = 0$  et  $R^2 = éthyle$ .

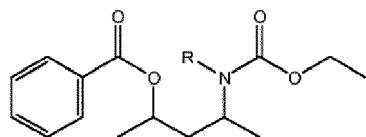
8. Procédé selon l'une quelconque des revendications 5 à 7, dans lequel on utilise un activateur choisi dans le groupe constitué par les benzamides, alkylbenzoates et mono-esters, ledit activateur étant de préférence choisi dans le groupe constitué par l'acétate d'éthyle, l'acétate d'amyle, l'acétate de butyle, l'acrylate d'éthyle, le méthacrylate de méthyle et le méthacrylate d'isobutyle, le benzamide, le méthylbenzamide, le N,N-diméthylbenzamide, le benzoate de méthyle, le benzoate d'éthyle, le benzoate de n-propyle, le benzoate d'isopropyle, le benzoate de n-butyle, le benzoate de 2-butyle et le benzoate de t-butyle, de préférence le benzoate d'éthyle.

9. Système catalytique de polymérisation comprenant le procatalyseur selon l'une quelconque des revendications 1 à 4 ou obtenu par un procédé selon l'une quelconque des revendications 5 à 8, un co-catalyseur et éventuellement un donneur d'électrons externe.

10. Procédé de fabrication d'une polyoléfine, de préférence un polypropylène, par mise en contact d'une oléfine, de préférence un propylène, avec le système catalytique selon la revendication 9.

11. Utilisation du composé représenté par la formule A comme donneur d'électrons interne dans un procatalyseur pour la polymérisation d'une oléfine,

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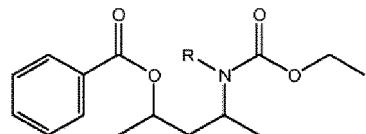


Formule A

10 dans laquelle R représente l'hydrogène ou un groupe méthyle ; N représente un atome d'azote ; O représente un atome d'oxygène ; et C représente un atome de carbone.

12. Composé représenté par la formule A

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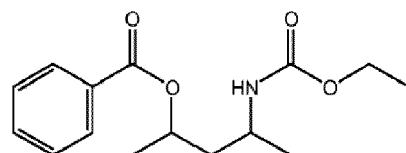
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Formule A

25 dans laquelle R représente l'hydrogène ou un groupe méthyle ; N représente un atome d'azote ; O représente un atome d'oxygène ; et C représente un atome de carbone, de préférence le benzoate de 4-((éthoxycarbonyl)amino)pentan-2-yle :

25

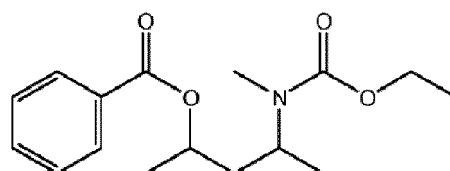
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35 ou le benzoate de 4-((éthoxycarbonyl)(méthyl)amino)pentan-2-yle :

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## REFERENCES CITED IN THE DESCRIPTION

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