

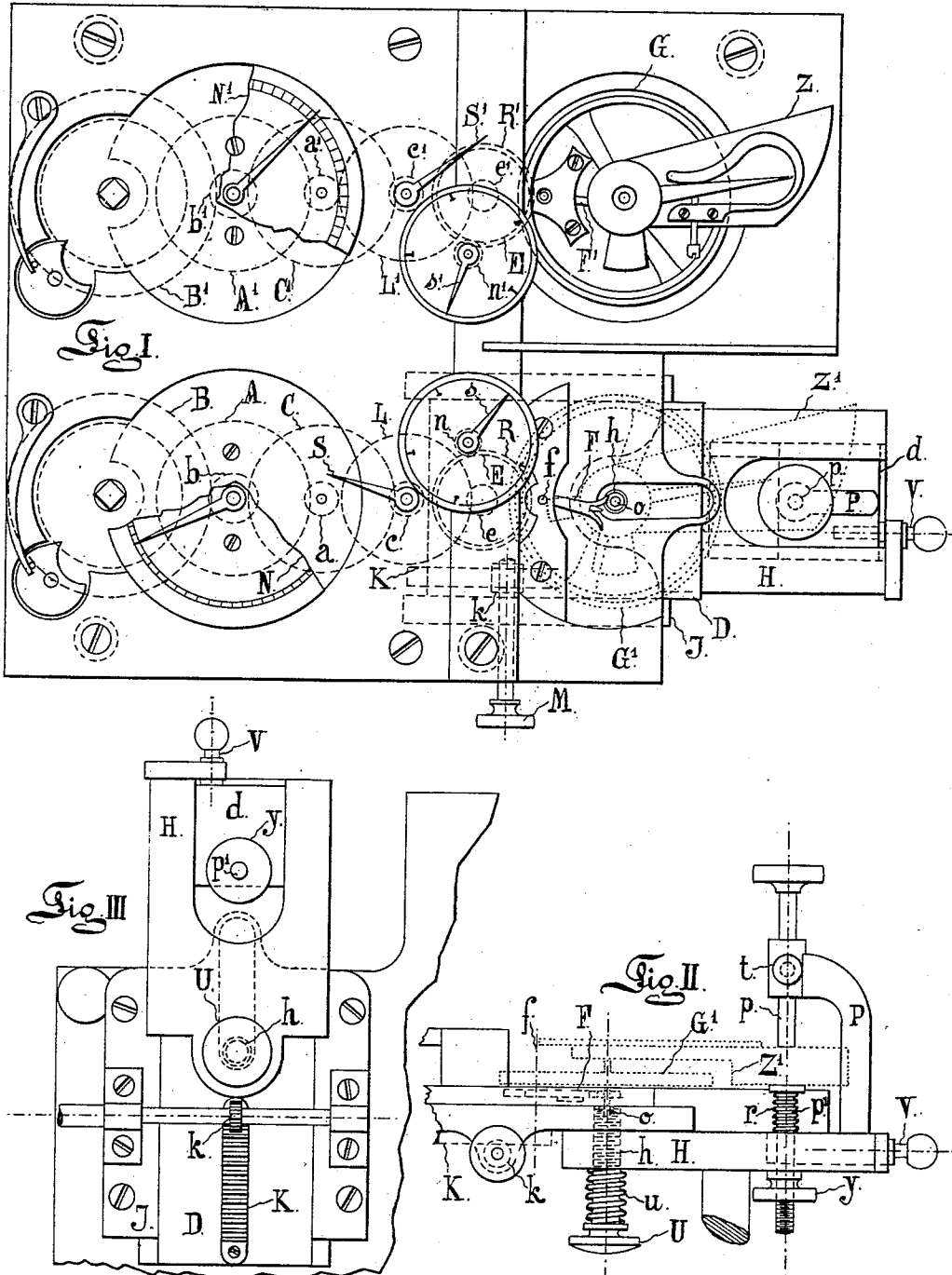
No. 653,996.

Patented July 17, 1900.

L. GRISEL.  
WATCH BALANCE TESTER.

(Application filed June 12, 1899.)

(No Model.)



Witnesses:

*E. B. Bolton*  
*Admunt*

Inventor:

*Lucien Grisel*

By *Richardson*  
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# UNITED STATES PATENT OFFICE.

LUCIEN GRISEL, OF LA CHAUX-DE-FONDS, SWITZERLAND.

## WATCH-BALANCE TESTER.

SPECIFICATION forming part of Letters Patent No. 653,996, dated July 17, 1900.

Application filed June 12, 1899. Serial No. 720,256. (No model.)

*To all whom it may concern:*

Be it known that I, LUCIEN GRISEL, a citizen of the Republic of Switzerland, and a resident of La Chaux-de-Fonds, canton of Neuchâtel, Switzerland, have invented certain new and useful Improvements in Machines for Testing Watch-Balances, of which the following is a specification.

The testing-machines built and used until now have a balance-wheel worked by any suitable mechanism to the number of vibrations wanted, above which the balance-wheel of the watch to be tested was made to oscillate, said balance-wheel being hung by its hair-spring to a suitable potence. That system, besides other inconveniences, had this very serious one that the way of suspension and pivoting of the hair-spring and balance-wheel not being the same when those parts were placed on the regulating-machine or in the movement it resulted very often in noticeable mistakes. That system, besides, required very great skill and close attention from the worker. The machine I have invented permits the testing of the balance-wheel and its hair-spring placed definitively on the cock of the movement, the difference in the vibrations being, besides, rendered more visible by means of hands indicating the fifths of a second, the seconds, and the minutes.

Figure I is a plan view of the testing-machine, and Fig. II a side elevation of it, showing on the machine the place where the cock bearing the balance-wheel to be regulated is placed. Fig. III is a bottom view of the parts shown in Fig. II.

Two similar barrels B B' communicate each their motion, by the medium of the wheels and pinions  $b b' A A' a a' C C' c c' L L' e e'$ , to the escape-wheels E E', against which the lever-forks F F' are acting, a balance-wheel, G acting on the fork F'. The balance-wheel, as well as the escapement it is working, is so calculated as to give a determined number of vibrations, corresponding to the number of the balance-wheel's vibrations of the watch to be tested. The arbors of the pinions  $b$  and  $b'$  bear each a hand showing the number of minutes on the dials N N', respectively. The arbors of the pinions  $c c'$  are provided each with a hand S S', showing the seconds, and

the hands  $s s'$ , attached to the pinions  $n n'$ , which are acted upon by the wheels R R', show the fifths of a second. In order that the two lever-forks F F' should act identically on each wheelwork and on each pair of hands, it is necessary that the balance-wheel and the hair-spring, which act upon lever F, be absolutely in identical working conditions as the balance-wheel G.

An arm P, set on a sliding block  $d$ , may be moved, by means of an adjusting-screw V, into a sliding piece H, pivoting upon a milled head-screw  $h$ , screwed into a second sliding block D, that may be moved into a slide J by a pinion  $k$ , acting upon a rack K, attached to the sliding block D, that pinion being worked by the knob M. The screw  $h$  is provided with a hole-jewel  $o$ , the hole of which corresponds to the pivot of the balance-wheel arbor to be tested. In the arm P a cylindrical spindle  $p$  may be moved, opposite which is another spindle  $p'$ , the threaded end of which is provided with a nut-screw  $\gamma$ , allowing to push down more or less that spindle, which is pushed up again by a spring  $r$ . A spring  $u$  acts also between the head U of the screw  $h$  and the piece H, so as to insure the contact of that piece with the sliding block D, while giving a certain elasticity to that coupling arrangement.

To test a balance, the cock, with the balance-wheel on its arbor and the hair-spring, is placed between the two spindles  $p p'$ , which are regulated so as to obtain the suitable height insuring the desired contact of the balance-wheel roller with the fork of the lever F, the distance from the centers being obtained in moving in one direction or the other the sliding block  $d$ , bearing the potence, by the screw V, and the sliding block D by the knob M, that sliding block bearing the screw  $h$ , of which the hole-jewel  $o$  constitutes the lowest point of the balance-wheel arbor pivoting, the upper pivot pivoting naturally in its place in the cock. The balance-wheel being then in place and taken by the escapement and the two barrels wound up, the two balance-wheels are placed so that the seconds, minutes, and fifths-of-seconds hands are occupying the same position, then they are let start together between the two balance-wheels, the differences of vibrations being read on the

dials what allows to correct the distances between the two balance-wheels until they vibrate in unison.

Having thus described my invention, I  
5 claim as new and desire to secure by Letters Patent—

In a watch-balance-testing device having a frame or support carrying two trains of gearing and a testing-balance operated by one of  
10 said gearing, a block D having a sliding connection with said frame adjacent to the other

train, a piece H pivotally connected with said block, an arm P having a clamp for holding the balance-bridge and balance to be tested, and a sliding connection between said arm 15 and piece H, substantially as described.

In witness whereof I have hereunto set my hand in presence of two witnesses.

LUCIEN GRISEL.

Witnesses:

PAUL MÉROZ,  
CHARLES KOHLER.