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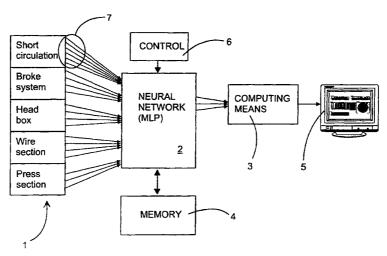
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[Continued on next page]

(54) Title: METHOD AND SYSTEM FOR MONITORING AND ANALYZING A PAPER MANUFACTURING PROCESS



(57) Abstract: The invention concerns a method for monitoring and analyzing a paper manufacturing process, in which method a large number of quantities (xi, t) are measured from the process, the measured quantities (xi, t) are entered as an input vector (X, t) into a neural network, which, in response to the input vector, produces an output vector (Y, t) as a continuous quantity, at least one fingerprint consistent with a good process situation in regard of runnability, i.e. an optimal output vector  $(\mathbf{Y}_0, t)$  is determined and stored in memory, the stored fingerprints and fingerprints or output vectors obtained in a normal process situation are compared substantially in real time, based on the comparison, a difference to be presented in a graphic form to the user is determined. According to the invention, a continuous time-dependent scalar quantity k=k(t) to be presented as a result to the user is determined as a geometric distance between the instantaneous measured fingerprint (Y, t) and the taught fingerprint  $(Y_0)$ , and the scalar quantity k=k(t) is displayed via a display device to the user.





For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/FI 01/00324

#### A. CLASSIFICATION OF SUBJECT MATTER

IPC7: G05B 13/02, G05B 23/02, G05B 19/048, G01N 33/34, D21G 9/00 According to International Patent Classification (IPC) or to both national classification and IPC

#### B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: G01N, G05B, G06F, G06T, D21G

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Y Further documents are listed in the continuation of Box C.

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

#### SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 9629468 A1 (SIEMENS AKTIENGESELLSCHAFT), 26 Sept 1996 (26.09.96), page 2 - page 4, figures 1-4	1-9
Υ	EP 0895197 A1 (SULZER INNOTEC AG), 3 February 1999 (03.02.99), page 6 - page 9, figures 1-3	1-9
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A	US 5671335 A (DAVIS, G.W. ET AL), 23 Sept 1997 (23.09.97), the whole document	1-9

*.	Special categories of cited documents:	<b>"'</b> !'"	later document published after the international filing date or priority			
″A″	document defining the general state of the art which is not considered to be of particular relevance		date and not in conflict with the application but cited to understand the principle or theory underlying the invention			
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"P"	document published prior to the international filing date but later than the priority date claimed		"&" document member of the same patent family			
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X See patent family annex.

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International application No. PCT/FI 01/00324

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International application No.

02/07/01

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