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(54) Title: FRAGRANCE MATERIAL

(57) Abstract: Fragrance compounds having a unique chemical structure are provided, including esters and ethers of 3-cyclohexenyl methanol and derivatives thereof. The fragrance compounds can have multi-faceted odors. The fragrance compounds can be used alone or incorporated into a fragrance composition and/or consumer product to modify or enhance the odor of the fragrance composition and/or consumer product.



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FRAGRANCE MATERIAL

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims priority to United States Provisional Application No.
5 62/347,307 filed June 8, 2016, the contents of which is hereby incorporated by
reference in its entirety.

FIELD

The presently disclosed subject matter relates to chemical compositions useful as
fragrance compounds in fragrance compositions.
10

BACKGROUND

The fragrance industry is constantly reliant on the development of new chemicals
with favorable organoleptic properties. Such new fragrance compounds can be used to
create new fragrance compositions having unique odor characteristics or can modify or
15 enhance the organoleptic properties of existing fragrance compositions. Fragrance
compositions are used in a wide variety of consumer products, including fine fragrances,
personal care products, home care products, air care products, and the like.

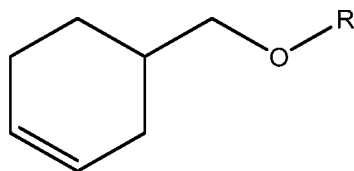
Differences in chemical structures can significantly impact odor, notes, and other
organoleptic, chemical, and physical characteristics. Thus, there is a continuous need for
20 new chemical structures that have favorable organoleptic properties. Once identified,
these novel chemical compounds can provide perfumers and other persons with the
ability to create new, unique fragrances.

The presently disclosed subject matter addresses these and other needs by
providing a new fragrance compound with unique and desirable organoleptic properties,
25 as discussed in detail below.

SUMMARY OF THE INVENTION

The present disclosure provides fragrance compounds having multi-faceted odors
with a combination of different odor notes. These compounds can be used alone or
30 incorporated into a fragrance composition and/or consumer product.

In certain aspects, the present disclosure provides a fragrance composition
comprising a fragrance compound of Formula I, or an isomer thereof:



(I), wherein

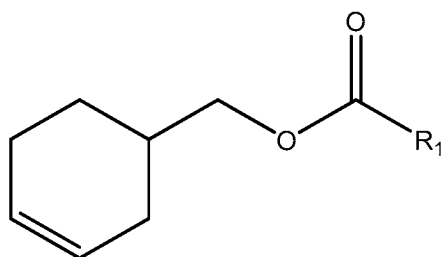
R is selected from $C(O)OR_a$, $C(O)R_b$, a C_3 - C_5 branched or straight-chained alkenyl group, or $CH_2(3\text{-cyclohexenyl})$;

R_a is any C_1 - C_4 straight chain or branched alkyl or alkenyl group; and

5 R_b is selected from $CH(OH)CH_3$, $CH_2(CO)CH_3$, and CH_2OH .

In certain embodiments, R is selected from $CH_2CHCHCH_3$, $CH_2CHC(CH_3)_2$, $CH_2C(CH_2)CH_3$, and CH_2CHCH_2 .

In certain embodiments, the fragrance compound has the structure of Formula Ia, or an isomer thereof:



(Ia), wherein

10 R_1 is selected from OCH_3 , OCH_2CHCH_2 , OCH_2CH_3 , $OCH_2CH_2CH_3$, $OCH_2CH_2CH_2CH_3$, $OCH(CH_3)_2$, $OCH_2CH(CH_3)_2$, $CH(OH)CH_3$, $CH_2(CO)CH_3$, and CH_2OH .

In certain embodiments, the fragrance compound is selected from the group
 15 consisting of cyclohex-3-en-1-ylmethyl methyl carbonate; allyl (cyclohex-3-en-1-ylmethyl) carbonate; cyclohex-3-en-1-ylmethyl ethyl carbonate; cyclohex-3-en-1-ylmethyl propyl carbonate; cyclohex-3-en-1-ylmethyl isopropyl carbonate; butyl (cyclohex-3-en-1-ylmethyl) carbonate; cyclohex-3-en-1-ylmethyl isobutyl carbonate; cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate; cyclohex-3-en-1-ylmethyl 3-oxobutanoate; cyclohex-3-en-1-ylmethyl 2-hydroxyacetate; 4-((But-2-en-1-yl)oxy)methyl)cyclohex-1-ene; 4-(((3-Methylbut-2-en-1-yl)oxy)methyl)cyclohex-1-ene; 4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene; 4-((allyloxy)methyl)cyclohex-1-ene; 4,4'-(oxybis(methylene))dicyclohex-1-ene; isomers thereof; and combinations thereof.
 20 In particular embodiments, the fragrance compound is cyclohex-3-en-1-ylmethyl 2-

hydroxypropanoate, or its chiral version cyclohex-3-en-1-ylmethyl (2S)-2-hydroxypropanoate.

As embodied herein, the fragrance composition can further include an additional fragrance compound selected from an aldehydic compound, a balsamic compound, a citrus compound, a floral compound, a fruity compound, a gourmand compound, a marine compound, a mossy compound, a musk compound, a powdery compound, a woody compound, and combinations thereof. In certain embodiments, the fragrance composition can further include a solvent.

In certain aspects, the present disclosure also provides methods of modifying the odor properties of a fragrance composition by adding to the fragrance composition an olfactory effective quantity of a fragrance compound of Formula I. For example, the fragrance compound can be cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate, or its chiral version cyclohex-3-en-1-ylmethyl (2S)-2-hydroxypropanoate.

In certain other aspects, the present disclosure provides a consumer product comprising a consumer product base and a fragrance compound of Formula I or an isomer thereof. The fragrance compound can be selected from the group consisting of cyclohex-3-en-1-ylmethyl methyl carbonate; allyl (cyclohex-3-en-1-ylmethyl) carbonate; cyclohex-3-en-1-ylmethyl ethyl carbonate; cyclohex-3-en-1-ylmethyl propyl carbonate; cyclohex-3-en-1-ylmethyl isopropyl carbonate; butyl (cyclohex-3-en-1-ylmethyl) carbonate; cyclohex-3-en-1-ylmethyl isobutyl carbonate; cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate; cyclohex-3-en-1-ylmethyl 3-oxobutanoate; cyclohex-3-en-1-ylmethyl 2-hydroxyacetate; 4-((But-2-en-1-yloxy)methyl)cyclohex-1-ene; 4-(((3-Methylbut-2-en-1-yl)oxy)methyl)cyclohex-1-ene; 4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene; 4-((allyloxy)methyl)cyclohex-1-ene; 4,4'-(oxybis(methylene))dicyclohex-1-ene; isomers thereof; and combinations thereof. For example, the fragrance compound can be cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate, or its chiral version cyclohex-3-en-1-ylmethyl (2S)-2-hydroxypropanoate.

In certain embodiments, the consumer product is selected from a fine fragrance, a personal care product, a home care product, and an air care product. For example, the fine fragrance can be selected from parfum, extrait de parfum, eau de parfum, millesime, parfum de toilette, eau de toilette, eau de cologne, body splash, after shave, body mists, and baby colognes. The personal care product can be selected from lotions, creams, moisturizers, body washes, hand soaps, shampoos, conditioners, and soaps. The home

care product can be selected from fabric conditioner, fabric softener, laundry detergent, laundry additive, rinse additive, bleach, dryer sheets, perfume beads, car care products, dishwashing detergent, and hard surface cleaners. The air care product can be selected from a candle, aerosol, air freshener, liquid electric air freshener, fragrance diffuser, gel
5 air freshener, plug-in air freshener, plug-in oil, and wax melt.

The present disclosure also provides methods of modifying the odor properties of a consumer product by adding to a consumer product base an olfactory effective quantity of a fragrance compound of Formula I, or an isomer thereof.

In certain other aspects, the present disclosure provides methods of manufacturing
10 a consumer product comprising admixing a fragrance compound of Formula I, or an isomer thereof, with a consumer product base. In certain embodiments, the fragrance compound is incorporated into a fragrance composition prior to admixing with the consumer product base.

In additional aspects, the present disclosure provides novel fragrance compounds,
15 including cyclohex-3-en-1-ylmethyl methyl carbonate; allyl (cyclohex-3-en-1-ylmethyl) carbonate; cyclohex-3-en-1-ylmethyl ethyl carbonate; cyclohex-3-en-1-ylmethyl propyl carbonate; cyclohex-3-en-1-ylmethyl isopropyl carbonate; butyl (cyclohex-3-en-1-ylmethyl) carbonate; cyclohex-3-en-1-ylmethyl isobutyl carbonate; cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate; cyclohex-3-en-1-ylmethyl 3-oxobutanoate; cyclohex-3-
20 en-1-ylmethyl 2-hydroxyacetate; 4-((But-2-en-1-yloxy)methyl)cyclohex-1-ene; 4-(((3-Methylbut-2-en-1-yl)oxy)methyl)cyclohex-1-ene; 4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene; 4,4'-(oxybis(methylene))dicyclohex-1-ene; and isomers thereof.

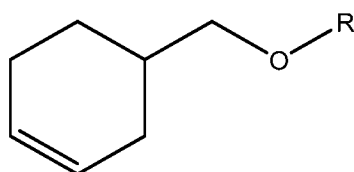
The foregoing has outlined broadly the features and technical advantages of the
25 present application in order that the detailed description that follows can be better understood. Additional features and advantages of the application will be described hereinafter which form the subject of the claims of the application. It should be appreciated by those skilled in the art that the conception and specific embodiment disclosed can be readily utilized as a basis for modifying or designing other structures for
30 carrying out the same purposes of the present application. It should also be realized by those skilled in the art that such equivalent constructions do not depart from the spirit and scope of the application as set forth in the appended claims. The novel features which are believed to be characteristic of the application, both as to its organization and

method of operation, together with further objects and advantages will be better understood from the following description.

DETAILED DESCRIPTION

5 As noted above, to date, there remains a need in the art for fragrance compounds having improved organoleptic properties. Additionally, there remains a need for fragrance compositions and consumer products comprising such fragrance compounds.

The present disclosure relates to esters and ethers of 3-cyclohexenyl methanol and derivatives thereof. For example, the presently disclosure compounds can have a
10 structure according to Formula I, or an isomer thereof:



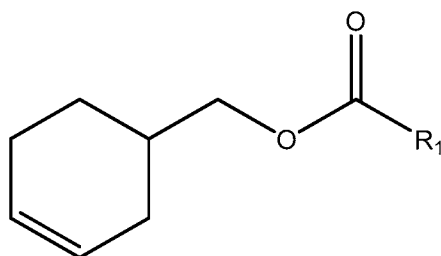
(I), wherein

R is selected from $C(O)OR_a$, $C(O)R_b$, a C_3 - C_5 branched or straight-chained alkenyl group, or $CH_2(3\text{-cyclohexenyl})$;

R_a is any C_1 - C_4 straight chain or branched alkyl or alkenyl group; and

15 R_b is selected from $CH(OH)CH_3$, $CH_2(CO)CH_3$, and CH_2OH .

For example, such compounds include compounds according to Formula Ia, or an isomer thereof:



(Ia), wherein

R_1 is selected from OCH_3 , OCH_2CHCH_2 , OCH_2CH_3 , $OCH_2CH_2CH_3$,
20 $OCH_2CH_2CH_2CH_3$, $OCH(CH_3)_2$, $OCH_2CH(CH_3)_2$, $CH(OH)CH_3$, $CH_2(CO)CH_3$, and CH_2OH .

The present disclosure also provides isomers, including stereoisomers, diastereoisomers, and enantiomers, of compounds according to Formula I and Formula
Ia.

25

For example, the compounds of the present disclosure include, but are not limited to, cyclohex-3-en-1-ylmethyl methyl carbonate; allyl (cyclohex-3-en-1-ylmethyl) carbonate; cyclohex-3-en-1-ylmethyl ethyl carbonate; cyclohex-3-en-1-ylmethyl propyl carbonate; cyclohex-3-en-1-ylmethyl isopropyl carbonate; butyl (cyclohex-3-en-1-ylmethyl) carbonate; cyclohex-3-en-1-ylmethyl isobutyl carbonate; cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate; cyclohex-3-en-1-ylmethyl 3-oxobutanoate; cyclohex-3-en-1-ylmethyl 2-hydroxyacetate; 4-((But-2-en-1-yloxy)methyl)cyclohex-1-ene; 4-(((3-Methylbut-2-en-1-yl)oxy)methyl)cyclohex-1-ene; 4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene; 4-((allyloxy)methyl)cyclohex-1-ene; 4,4'-(oxybis(methylene))dicyclohex-1-ene; and isomers, stereoisomers, diastereoisomers, and enantiomers thereof; and combinations thereof. In particular embodiments, the fragrance compound is cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate or a derivative thereof. In particular embodiments, the fragrance compound is cyclohex-3-en-1-ylmethyl (2S)-2-hydroxypropanoate.

The presently disclosed compounds can have multi-faceted odors with a combination of different odor notes. These compounds can be used alone or incorporated into a fragrance composition to modify or enhance the odor of existing fragrance compositions, solvents, media, consumer products, and the like.

20

1. Definitions

The terms used in this specification generally have their ordinary meanings in the art, within the context of this disclosed subject matter and in the specific context where each term is used. Certain terms are discussed below, or elsewhere in the specification, to provide additional guidance to the practitioner in describing the compositions and methods of the disclosed subject matter and how to make and use them.

As used herein, the use of the word “a” or “an” when used in conjunction with the term “comprising” in the claims and/or the specification can mean “one,” but it is also consistent with the meaning of “one or more,” “at least one,” and “one or more than one.” Still further, the terms “having,” “including,” “containing” and “comprising” are interchangeable and one of skill in the art is cognizant that these terms are open ended terms.

The term “about” or “approximately” means within an acceptable error range for the particular value as determined by one of ordinary skill in the art, which will depend in part on how the value is measured or determined, *i.e.*, the limitations of the

measurement system. For example, “about” can mean within 3 or more than 3 standard deviations, per the practice in the art. Alternatively, “about” can mean a range of up to 20%, preferably up to 10%, more preferably up to 5%, and more preferably still up to 1% of a given value. Alternatively, particularly with respect to biological systems or
5 processes, the term can mean within an order of magnitude, preferably within 5-fold, and more preferably within 2-fold, of a value.

As used herein, the term “weight percent” or “wt-%” is meant to refer to the quantity by weight of a component in a material as a percentage of the total wet weight of the material (*i.e.*, a fragrance formulation). Unless otherwise specified, all amounts
10 expressed as a percentage herein represent the amount in weight percent.

The terms “fragrance composition”, “fragrance”, “fragrance formulation”, “perfume” and “perfume composition” mean the same to refer to a perfumed composition that is a mixture of fragrance compounds including for example, alcohols, aldehydes, ketones, esters, ethers, acetates, nitriles, terpene hydrocarbons, nitrogenous or
15 sulphurous heterocyclic compounds and essential oils of natural or synthetic origin, which are admixed so that the combined odors of the individual components produce a pleasant or desired fragrance. Many of these ingredients are listed in reference texts such as S. Arctander, Perfume and Flavor Chemicals, 1969, Montclair, New Jersey, USA (or any of its more recent versions), which is herein incorporated by reference in its entirety.
20 As described herein, fragrance compositions can be a mixture of any number of fragrance compounds. For example, fragrance compositions include “simple accords”, *e.g.*, having fewer than 10 fragrance compounds, and “complex fragrances”, *e.g.*, having more than 30 fragrance compounds. In certain embodiments, the fragrance compositions of the present disclosure can be a combination of 2 or more accords.

As used herein, the term “improving” is understood to mean raising a fragrance composition to a more desirable character, the term “enhancing” is understood to mean making the fragrance composition greater in effectiveness, such as strength, and the term “modifying” is understood to mean providing the fragrance composition with a change in
25 character.

As used herein, the term “isomers” refers to different compounds that have the same molecular formula but differ in arrangement and configuration of the atoms. Also as used herein, the term “stereoisomer” refers to any of the various stereo isomeric configurations which may exist for a given compound of the presently disclosed subject matter and includes geometric isomers. It is understood that a substituent may be
30

attached at a chiral center of a carbon atom. Therefore, the presently disclosed subject matter includes enantiomers, diastereomers or racemates of the compound. Also as used herein, the terms “constitutional isomers” refers to different compounds which have the same numbers of, and types of, atoms but the atoms are connected differently.

5 As used herein, the term “diastereoisomers” refers to stereoisomers that have at least two asymmetric atoms, but which are not mirror-images of each other. The absolute stereochemistry is specified according to the Cahn-Ingold-Prelog R-S system. When a compound is a pure enantiomer the stereochemistry at each chiral carbon may be specified by either R or S. Resolved compounds whose absolute configuration is
10 unknown can be designated (+) or (−) depending on the direction (dextro or levorotatory) which they rotate plane polarized light at the wavelength of the sodium D line. The compounds of the presently disclosed subject matter contain one or more asymmetric centers and may thus give rise to enantiomers, diastereomers, and other stereoisomeric forms that may be defined, in terms of absolute stereochemistry, as (R)- or (S)-. The
15 presently disclosed subject matter is meant to include all such possible isomers, including racemic mixtures, optically pure forms and intermediate mixtures. Optically active (R)- and (S)-isomers may be prepared using chiral synthons or chiral reagents, or resolved using conventional techniques. If the compound contains a double bond, the substituent may be E or Z configuration. If the compound contains a disubstituted
20 cycloalkyl, the cycloalkyl substituent may have a cis- or trans-configuration. All tautomeric forms are also intended to be included.

As used herein, the term “enantiomers” refers to a pair of stereoisomers that are non-superimposable mirror images of each other. A 1:1 mixture of a pair of enantiomers is a “racemic” mixture. The term is used to designate a racemic mixture where
25 appropriate.

2. Methods of Making a Fragrance Compound

Fragrance compounds of Formula I and Formula Ia can be prepared according to procedures known in the art. By way of non-limiting example, fragrance compounds of
30 Formula I and Formula Ia can be prepared from 3-cyclohexene-1-methanol.

For the ester fragrance compounds of Formula I and Formula Ia, treatment of 3-cyclohexene-1-methanol with a strong base can deprotonate the alcohol to produce the corresponding alkoxide. For example and without limitation, strong bases that can be used to deprotonate 3-cyclohexene-1-methanol include sodium hydride, sodium metal,

and strong nitrogen-containing organic bases, such as imidazole, methyl imidazole, or benzimidazole. The resulting alkoxide readily undergoes acyl substitution with a co-reactant, which can be used to produce the ester fragrance compounds of Formula I and Formula Ia. Preferably, the acyl substitution reaction is prepared such that the co-reactant has an electrophilic portion and/or a good leaving group. Examples of classes of co-reactants that can be utilized in acyl substitution include, but are not limited to, acid halides, carboxylic acids, chloroformic esters, or methyl and ethyl esters for transesterification. This method is illustrated below in Examples 1, 2 and 7-11.

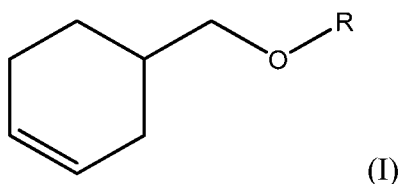
Alternatively, the ester fragrance compounds of Formula I and Formula Ia can be prepared from acyl substitution of 3-cyclohexane-1-methanol under acidic conditions with an acid catalyst. For example and without limitation, the acid catalyst can be p-toluenesulfonic acid, trifluoromethanesulfonic acid, hydrochloric acid, sulfuric acid, or phosphoric acid. Such acyl substitution reactions can be carried out according to procedures known in the art, using a co-reactant. Preferably, the acyl substitution reaction can be prepared such that the co-reactant has an acyl group, and/or a good leaving group. Examples of classes of co-reactants that can be utilized in acyl substitution include, but are not limited to, acid halides, carboxylic acids, chloroformic esters, or methyl and ethyl esters for transesterification. This method is illustrated below in Examples 3-6.

For the ether fragrance compounds of Formula I, treatment of 3-cyclohexane-1-methanol with a strong base can deprotonate the alcohol to produce the corresponding alkoxide. For example and without limitation, strong bases that can be used to deprotonate 3-cyclohexane-1-methanol include sodium hydride, sodium alkoxides, sodium metal, or other alkali metal hydrides, alkali metal alkoxides, or alkali metals. The resulting alkoxide readily undergoes nucleophilic substitution with a co-reactant, which can be used to produce the ether fragrance compounds of Formula I. Preferably, the nucleophilic substitution reaction is prepared such that the co-reactant has an electrophilic portion and/or a good leaving group. Examples of classes of co-reactants that can be utilized in the nucleophilic substitution include, but are not limited to, alkyl halides or alkyl tosylates. This method is illustrated below in Examples 12-16.

3. Fragrance Compounds

The present disclosure provides fragrance compounds that are able to impart multi-faceted odors having a combination of different odor notes. The presently disclosed fragrance compounds can be esters and ethers of 3-cyclohexenyl methanol.

5 For example, and not limitation, the fragrance compounds can have the structure according to Formula I, or an isomer thereof, below:

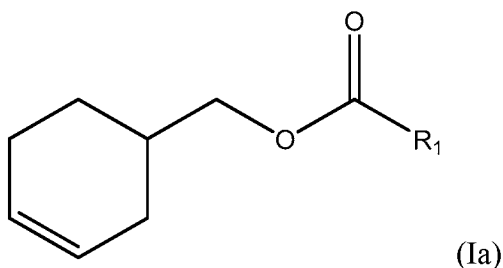


10 in which R is a group represented by $C(O)OR_a$, $C(O)R_b$, a C_3 - C_5 branched or straight-chained alkenyl group, or $CH_2(3\text{-cyclohexenyl})$. In particular embodiments, the C_3 - C_5 branched or straight-chained alkenyl group can be $CH_2CHCHCH_3$, $CH_2CHC(CH_3)_2$, $CH_2C(CH_2)CH_3$, and CH_2CHCH_2 .

R_a can be any C_1 - C_4 straight chain or branched alkyl or alkenyl group.

15 R_b can be $CH(OH)CH_3$, $CH_2(CO)CH_3$, or CH_2OH .

In certain embodiments where R is $C(O)R_1$, the compound can have a structure according to Formula Ia, or an isomer thereof, below:



For example and not limitation, R_1 can be selected from OCH_3 , OCH_2CHCH_2 , OCH_2CH_3 , $OCH_2CH_2CH_3$, $OCH_2CH_2CH_2CH_3$, $OCH(CH_3)_2$, $OCH_2CH(CH_3)_2$, $CH(OH)CH_3$, $CH_2(CO)CH_3$, and CH_2OH .

20

In certain embodiments, the fragrance compound can be an isomer, stereoisomer, diastereoisomer, or enantiomer of a compound according to Formula I or Formula Ia.

The fragrance compounds of the present disclosure can impart a number of
 25 different odors, including for example and not limitation, one or more apricot, aquatic,

balsamic, banana, berry, bitter, buttered mushroom, cherry, cocoa, dark chocolate, dried fruit, dried mushroom, earthy, fermented, floral, fresh, fruity, galbanum, grapefruit, grapefruit peel, green, green-banana, herbal, horseradish, ink, iris, milky, mushroom, overripe fruit, peach, pear, peel, pickles, pineapple, plum, potato, powdery, rich, rhubarb, 5 salicylate, strawberry, sweet, sweet pineapple, vegetable, violet, wine, and/or zesty odors. The fragrance compounds of the present disclosure can impart multi-faceted odors having a combination of different odor notes.

In particular embodiments of a compound according to Formula Ia, R_1 is OCH_3 . For example, such a fragrance compound can be cyclohex-3-en-1-ylmethyl methyl 10 carbonate, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have a fruity, green-banana, and/or zesty odor, with unique freshness.

In other particular embodiments of a compound according to Formula Ia, R_1 is OCH_2CHCH_2 . For example, such a fragrance compound can be allyl (cyclohex-3-en-1- 15 ylmethyl) carbonate, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have a pineapple, cocoa, fruity, dark chocolate, and/or galbanum odor.

In other particular embodiments of a compound according to Formula Ia, R_1 is OCH_2CH_3 . For example, such a fragrance compound can be cyclohex-3-en-1-ylmethyl 20 ethyl carbonate, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have a violet under-tone, fruity, fermented, and/or banana odor.

In other particular embodiments of a compound according to Formula Ia, R_1 is $OCH_2CH_2CH_3$. For example, such a fragrance compound can be cyclohex-3-en-1- 25 ylmethyl propyl carbonate, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have an overripe fruit note, wine, fermented, peach, and/or apricot odor.

In other particular embodiments of a compound according to Formula Ia, R_1 is $OCH(CH_3)_2$. For example, such a fragrance compound can be cyclohex-3-en-1-ylmethyl 30 isopropyl carbonate, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have a balsamic note, sweet and/or dried fruit odor.

In other particular embodiments of a compound according to Formula Ia, R_1 is $OCH_2CH_2CH_2CH_3$. For example, such a fragrance compound can be butyl (cyclohex-3-en-1-ylmethyl) carbonate, or an isomer, stereoisomer, diastereoisomer, or enantiomer

thereof. Such a fragrance compound can have a was sweet pineapple, plum, and/or rhubarb odor.

In other particular embodiments of a compound according to Formula Ia, R_1 is $OCH_2CH(CH_3)_2$. For example, such a fragrance compound can be cyclohex-3-en-1-ylmethyl isobutyl carbonate, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have a salicylate, fruity, and/or powdery odor.

In other particular embodiments of a compound according to Formula Ia, R_1 is $CH(OH)CH_3$. For example, such a fragrance compound can be cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. The fragrance compound can optionally be in the S configuration (*i.e.*, cyclohex-3-en-1-ylmethyl (2S)-2-hydroxypropanoate). Such a fragrance compound can have a milky, green, floral, buttered mushroom, rich, herbal, and/or violet odor.

In other particular embodiments of a compound according to Formula Ia, R_1 is $CH_2(CO)CH_3$. For example, such a fragrance compound can be cyclohex-3-en-1-ylmethyl 3-oxobutanoate, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have a mushroom, and/or berry odor.

In other particular embodiments of a compound according to Formula Ia, R_1 is CH_2OH . For example, such a fragrance compound can be cyclohex-3-en-1-ylmethyl 2-hydroxyacetate, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have a strawberry, cocoa, mushroom, and/or violet odor.

Furthermore, in particular embodiments of a compound according to Formula 1, R is $CH_2CHCHCH_3$. For example, such a fragrance compound can be 4-((But-2-en-1-yl)oxy)methyl)cyclohex-1-ene, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have a fruity, peely, pineapple, pear, green, galbanum, and/or floral odor.

In other particular embodiments of a compound according to Formula I, R is $CH_2CHC(CH_3)_2$. For example, such a fragrance compound can be 4-(((3-Methylbut-2-en-1-yl)oxy)methyl)cyclohex-1-ene, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have a dried mushroom, green, vegetable, earthy, fresh, and metallic.

In other particular embodiments of a compound according to Formula I, R is $CH_2C(CH_2)CH_3$. For example, such a fragrance compound can be 4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene, or an isomer, stereoisomer, diastereoisomer, or

enantiomer thereof. Such a fragrance compound can have an iris, floral, berry, violet, bitter, grapefruit peel, ink, green, and/or fresh odor.

In other particular embodiments of a compound according to Formula I, R is CH₂CHCH₂. For example, such a fragrance compound can be 4-
5 ((allyloxy)methyl)cyclohex-1-ene, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have a horseradish, green, pickles, cherry note, potato, fruity, pineapple, and/or galbanum odor.

In other particular embodiments of a compound according to Formula I, R is CH₂(3-cyclohexenyl). For example, such a fragrance compound can be 4,4'-(oxybis
10 (methylene))dicyclohex-1-ene, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof. Such a fragrance compound can have a floral, and/or fruity odor.

In addition to the fragrance compounds described generally and specifically herein, the present disclosure also includes isomers, such as stereoisomers, diastereoisomers, and enantiomers, thereof.

15

4. Fragrance Compositions

The fragrance compounds of the presently disclosed subject matter can be formulated into different fragrance compositions. For example, a fragrance composition in accordance with the presently disclosed subject matter can include one or more, two or
20 more, or three or more of the fragrance compounds described above.

Formulations of fragrance compounds into fragrance compositions span the range from “simple accords” (<10 fragrance compounds) to “complex fragrances” (>30 fragrance compounds). For example, full bodied fragrance compositions generally do not comprise less than about 30 fragrance compounds. Such fragrance compositions can
25 also contain or consist of at least one fragrance base, solvent, or combination thereof. Said fragrance bases or solvents may be a liquid or a solid and typically do not significantly alter the olfactory properties of the fragrance compounds.

Some non-limiting examples of fragrance bases include an emulsifying system, encapsulating materials, natural or modified starches, polymers, gums, pectins,
30 gelatinous or porous cellular materials, and waxes.

Some non-limiting examples of solvents include dipropylene glycol, propylene glycol, diethyl-phthalate (DEP), diisononyl phthalate (DINP), benzyl benzoate, benzyl alcohol, iso propyl myristate (IPM), isopropyl palmitate (IPP/Delyl Prime), butyl stearate, dioctyl adipate, triethyl citrate, methyl hydrogenated rosinat (CAS No. 8050-

15-5), terpenes (*e.g.*, Glidsol 100), paraffinic naphthenic solvent (*e.g.*, LPA-170 Solvent), isoalkanes (*e.g.*, Soltrol 170 Isoparaffin), isoparaffins, isoctadecanol, (*e.g.*, Tego Alkanol 66), phenoxyethanol, diethylene glycol monoethyl ether (Carbitol low gravity), glycol ether (Methyl Carbitol), Dipropylene Glycol Methyl Ether (*e.g.*,
5 Dowanol DPM), Dipropylene Glycol Methyl Ether Acetate (*e.g.*, Dowanol DPMA), Propylene glycol methyl ether (*e.g.*, Dowanol PM Glycol Ether), Tripropylene Glycol Methyl Ether, Diisooheptyl Phthalate (*e.g.*, Jayflex® 77 available from Exxon), deionized or distilled water, specially denatured ethyl alcohol (*e.g.*, SDA 40B), Dimethyl Adipate/Dimethyl Glutarate (*e.g.*, DBE®-LVP Esters available from FLEXISOLV®),
10 Racemic mixture (+/-)-2,2-dimethyl-4-hydroxymethyl-1,3-dioxolane (*e.g.*, Augo Clean Multi Solvent), Alcohol 40B Anhydrous 200 Proof, alcohol SDA 40B 190 Proof, Triacetin, 3-Methoxy-3-methyl-1-butanol (Solfit), Benzyl Laurate, Tripropylene Glycol Methyl Ether (*e.g.*, Dowanol TPM), Dipropylene glycol n-butyl ether (*e.g.*, Dowanol DPNB), Dimethyl siloxane, trimethylsiloxy-terminated (*e.g.*, Dowanol Corning 200
15 Fluid), Caprylic/Capric Triglycerides (*e.g.*, Neobee M-5), propylene glycol and glyceryl oleate (*e.g.*, Arlacel 186), Uniceth-IC20L (*e.g.*, Arlasolve 200 L), propanediol, 1, 3, Butyl Cellosolve, Hexylene glycol, Glycerine, N Methyl Stearate, Isopropyl alcohol, 2-Methyl-1,3-propanediol (*e.g.*, MP Diol Glycol), Diethyl Citrate, Triethyl Acetyl Citrate, Isopentyldiacetate (IPD-AC, Dimethyl 2-methylpentanedioate (*e.g.*, Rhodiasolv Iris),
20 medium chain triglycerides (MTC), terpene hydrocarbons (*e.g.*, Dipentene 5100, DL-limonene (*e.g.*, Dipentene 122), 3,5,5-trimethylhexyl acetate, Diethyl Malonate, Limonene (*e.g.*, Unitene D), cyclohexyl acetate, para-tertiary-butyl (*e.g.*, Vertenex), Ethyl Acetate, Diethyl Succinate, and natural solvents including, but not limited to, vegetable oils, such as sunflower oil.

25 The amount of the fragrance compound of Formula I present in a fragrance composition will depend on the formulation, but the compound of the present disclosure is typically present in an amount of from about 0.1% to about 30.0% by weight of the total fragrance composition. Typically a more preferred embodiment would contain between about 0.5% and about 20% by weight and a most preferred embodiment would
30 contain between about 0.5% and about 10% by weight.

In certain embodiments, the one or more fragrance compounds of the present disclosure are formulated in a fragrance composition in amounts of from about 0.5% to about 99% by weight of the total fragrance composition, or from about 0.5% to about 90% by weight, or from about 0.5% to about 80% by weight, or from about 0.5% to

about 70% by weight, or from about 0.5% to about 60% by weight, or from about 0.5% to about 50% by weight, or from about 0.5% to about 40% by weight, or from about 0.5% to about 30% by weight, or from about 0.5% to about 20% by weight, or from about 0.5% to about 10% by weight, or from about 0.5% to about 10% by weight, or from about 0.5% to about 10% by weight, or from about 0.5% to about 5% by weight, or from about 0.5% to about 2% by weight, or about 1% of the total fragrance composition. In certain embodiments, the fragrance compositions of the present disclosure contain at least about 0.1% by weight. For example, at a concentration of at least about 0.1% by weight of the fragrance composition, some odor notes of the fragrance compounds can be detected. In certain embodiments, the fragrance compositions of the present disclosure contain at least about 0.5% by weight. In more preferred embodiments, the fragrance compositions of the present disclosure contain at least about 1% by weight. For example, at a concentration of at least about 1% by weight of the fragrance composition, the full character of the fragrance compounds can be detected.

In certain embodiments, the fragrance compositions of the present disclosure contain at least about 98.5% by weight of a fragrance compound, *e.g.*, a compound of Formula I. In one embodiment, the fragrance composition contains 100% by weight of a fragrance compound, *e.g.*, a compound of Formula I.

In certain embodiments, the fragrance compound is cyclohex-3-en-1-ylmethyl methyl carbonate, allyl (cyclohex-3-en-1-ylmethyl) carbonate, cyclohex-3-en-1-ylmethyl ethyl carbonate, cyclohex-3-en-1-ylmethyl propyl carbonate, cyclohex-3-en-1-ylmethyl isopropyl carbonate, butyl (cyclohex-3-en-1-ylmethyl) carbonate, cyclohex-3-en-1-ylmethyl isobutyl carbonate, cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate, cyclohex-3-en-1-ylmethyl 3-oxobutanoate, cyclohex-3-en-1-ylmethyl 2-hydroxyacetate, 4-((But-2-en-1-yloxy)methyl)cyclohex-1-ene, 4-(((3-Methylbut-2-en-1-yl)oxy)methyl)cyclohex-1-ene, 4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene, 4-((allyloxy)methyl)cyclohex-1-ene, 4,4'-(oxybis(methylene))dicyclohex-1-ene, 1-(((2-methylpropyl)oxy)methyl)cyclohexane, cyclohexane-1-yl methyl isopropyl carbonate, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof, or a combination thereof. In particular embodiments, the fragrance compound is cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate or a derivative thereof.

A fragrance composition can further include one or more additional fragrance accords or compounds. In certain embodiments, the additional fragrance accords or

compounds can be but are not limited to, one or more aldehydic compound(s), one or more balsamic compound(s), one or more citrus compound(s), one or more floral compound(s), one or more fruity compound(s), one or more gourmand compound(s), one or more green compound(s), one or more marine compound(s), one or more mossy compound(s), one or more musk compound(s), one or more piney compound(s), one or more powdery compound(s), one or more spicy compound(s), and/or one or more woody compound(s), or combinations thereof.

For example and not limitation, an aldehydic compound can be aldehyde c-12 MNA. A balsamic compound can be isopropoxy ethyl salicylate and/or benzy salicylate. A citrus compound can be citral, citronellal, L-citronellol, decanal, limonene, myrcenol, nootkatone, sinensal, bergamot oil, grapefruit oil, lemon oil, lime oil, and/or orange oil. A floral compound can be anisyl acetate, anisic aldehyde, benzyl acetate, bourgeonal, butyl acetate, cyclamen aldehyde, cyclohexyl lactone, δ -damascone, farnesal, L-farnesal, farnesol, florhydral, floralozone, geraniol, gernayl acetate, piperonal, hedione, heliobouquet, hexyl cinnamaldehyde, hexyl salicylate, indole, α -ionone, β -ionone, isopropoxy ethyl salicylate, jasmodione, cis-jasmone, kovanol, laurinol, linalool, linalyl acetate, mayol, methyl dihydrojasomante, γ -methyl ionone, methoxymelonal, nerol, nerolione, neryl acetate, 2-pentyl cyclopentanone, phenoxanol, phenoxy ethyl isobutyrate, phenylacetaldehyde, phenyl ethyl alcohol, rose oxide, suzalar, undecavertol, geranium oil, lavender oil, rose oil, and/or ylang oil. A fruity compound can be aldehyde C-C16, allyl caproate, allyl cyclohexyl propionate, allyl heptanoate, amyl acetate, benzaldehyde, L-citronellyl acetate, L-citronellyl nitrile, cyclacet, damascenone, β -decalactone, γ -decalactone, diethyl malonate, dimethyl phenyl ethyl carbinol, dimethyl sulfide, γ -dodecalactone, ethyl acetate, ethyl butyrate, ethyl caproate, ethyl decadienotate, ethyl-2-methylbutyrate, ethyl acetoacetate, ethyl propionate, florol, hexyl acetate, hexyl isobutyrate, isoamyl acetate, jasmolactone, manzanate, melonal, methyl heptyl ketone, γ -nonalactone, γ -octalactone, phenyl ethyl isobutyrate, raspberry ketone, ringonol, thesaron, tolyl aldehyde, γ -undecalactone, vanoris, and/or verdox. A gourmand compound can be caprylic acid, coumarin, ethyl fraison, ethyl vanillin, ethyl maltol (e.g., Veltol Plus), filbertone, furaneol, guaiacol, maple furanone, 2-acetyl pyrazine, 2,5-dimethyl pyrazine, and/or vanillin. A green compound can be dynascone, galbanolene, trans-2-hexenal, cis-3-hexenol, hexen-1-ol, cis-3-hexenyl acetate, cis-3-hexenyl butyrate, cis-3-hexenyl salicylate, liffarome, methyl octine carbonate, 2,6-nonadienal, oxane,

stemone, styrallyl acetate, triplal, undecavertol, violet methyl carbonate (*e.g.*, violet T), vionil, and/or violet leaf extract. A marine compound can be myrac aldehyde and/or Calone 1951. A mossy compound can be oakmoss #1. A musk compound can be ambrettolide, ambretone, ambroxan, exaltolide, galaxolide, habanolide, helvetolide, (1'R)-3-methyl-5-(2,2,3-trimethylcyclopentan-1-yl)-2-pentanone, muscenone, musk T, L-muscone, and/or tonalid. A piney compound can be β -pinene. A powdery compound can be heliotropine and/or whiskey lactone (methyl octalactone). A spicy compound can be β -caryophellene, cinnamaldehyde, cuminaldehyde, eugenol, isoeugenol, perilla aldehyde, cardamom oil, clove oil, ginger extract and/or black pepper extract. A woody compound can be amber core, amber extreme, ambroxan, bacdanol, cedramber, cedanol, ebanol, hindinol, hinokitiol, javanol, norlimbanol dextro, osyrol, patchone, polyambrol, α -pinene, β -pinene, sandalmysore core, sandalore, santalex T, orbitone, cedarwood oil, patchouli oil, sandalwood oil, and/or vetiver oil.

In certain embodiments, the additional fragrance compounds are formulated in a composition in an amount of from about 0.001% to about 99% by weight, or from about 0.01% to about 90% by weight, or from about 0.1% to about 80% by weight, or from about 1% to about 70% by weight, or from about 2% to about 60% by weight, or from about 5% to about 50% by weight, or from about 10% to about 40% by weight, or from about 15% to about 30% by weight, or from about 20% to about 25% by weight.

In certain aspects, the present disclosure provides methods to modify, enhance, or improve the odor properties of a fragrance composition by adding an olfactory effective quantity of the compounds of the present disclosure, *e.g.*, a compound of Formula I, to the fragrance composition. As used herein, the term "olfactory effective quantity" means the amount of said compound in a fragrance composition in which the individual component will contribute its characteristic olfactory properties, for example an olfactory property found to be more hedonically appealing. A person of ordinary skill in the art may optimize the olfactory effect of the fragrance composition based on the incorporation of a fragrance compound of the present disclosure. The fragrance compound may be used individually, or a part of mixture such that the sum of the effects of all fragrance ingredients present in the mixture yields a higher hedonistic rating. Therefore, the compound embodied in the present disclosure can be employed to modify the characteristics of existing fragrance composition via their own olfactory properties or through additively effecting the contributions of other ingredient(s) present within the

said composition. The quantity will vary widely depending on the other ingredients present, their relative amounts, the desired effect and the nature of the product.

5. Consumer Products

5 In certain embodiments, the fragrance compounds and compositions of the present disclosure can be formulated as part of a consumer product. For example and not limitation, the fragrance compounds and/or compositions can be used in perfumes, colognes, shampoos, rinses, skin cares, body shampoos, body rinses, body powders, air fresheners, deodorants, baths, foods, snacks, beverages, and the like, if necessary in
10 combination with auxiliary materials.

As embodied herein, a compound of Formula I can be employed alone or incorporated into fragrance compositions, which can advantageously be used in a wide variety of consumer products. For example, the consumer products can be those intended to perfume a suitable substrate. As used herein, the term “substrate” means any
15 surface to which the consumer product can be applied without causing any undue adverse effect. The substrate can be a wide range of materials including human or animal skin or hair, paper (*e.g.*, fragranced paper), air in a room, fabric, furnishings, dishes, hard surfaces, and related materials. Thus, substrates can include body surfaces such as, for example, hair and skin.

20 For example, the present disclosure provides a consumer product comprising: (a) at least one compound of Formula I; and (b) a consumer product base. As used herein, “consumer product base” means a composition for use as a consumer product to fulfill the specific purpose of the consumer product, such as cleaning, softening, and caring or the like. The present disclosure also provides a method for improving, enhancing, or
25 modifying a consumer product base by adding thereto an olfactory effective amount of at least one compound of Formula I.

The compound described herein may be employed in a consumer product base simply by directly mixing at least one compound of Formula I, or a fragrance composition comprising at least one compound of Formula I, with the consumer product
30 base, or the compound described herein can, in an earlier step, be entrapped with an entrapment material, for example, polymers, capsules, microcapsules and nanocapsules, liposomes, film formers, absorbents such as carbon or zeolites, cyclic oligosaccharides and mixtures thereof, or it can be chemically bonded to substrates, which are adapted to release the fragrance molecule upon application of an external stimulus such as light,

enzymes, or the like, and then mixed with the consumer product base. Thus, the present disclosure additionally provides a method of manufacturing a perfumed consumer product, comprising incorporating a compound of Formula I, as a fragrance ingredient, either by directly admixing the compound to the consumer product base or by admixing a fragrance composition comprising a compound of Formula I with a consumer product base. Admixing can be performed using conventional techniques and methods. Through the addition of an olfactory effective amount of at least one compound of the present disclosure, the odor notes of a consumer product base can be improved, enhanced, or modified. For example, the consumer product base can be modified to improve or enhance a fruity, radish, or herbaceous odor note.

In certain embodiments, the consumer products of the present disclosure can be, but are not limited to, air care products (*e.g.*, candles, aerosols, air fresheners, liquid electric air fresheners, fragrance diffusers, gel air fresheners, plug-in air fresheners and oils, wax melts, etc.); baby care products (*e.g.*, consumer products relating to disposable absorbent and/or non-absorbent articles, including adult incontinence garments, bibs, diapers, training pants, infant and toddler care wipes; and personal care products including hand soaps, shampoos, lotions, shower gels, and clothing); fabric and home care products (*e.g.*, consumer products for fabric conditioning (including softening), laundry detergency, laundry and rinse additive and/or care, bleach, dryer sheets, perfume beads, air care, car care, dishwashing, hard surface cleaning and/or treatment, and other cleaning for consumer and or institutional use, etc.); personal care products (*e.g.*, lotions, creams, moisturizers, body washes, hand soaps, shampoos, conditioners, soaps, etc.); family care products (*e.g.*, wet or dry bath tissue, facial tissue, disposable handkerchiefs, disposable towels, and/or wipes, towels, toilet paper, tissue paper, wet towels, etc.); feminine care products (*e.g.*, catamenial pads, incontinence pads, interlabial pads, panty liners, pessaries, sanitary napkins, tampons and tampon applicators, and/or wipes, etc.); sexual health care products (*e.g.*, products relating to sexual aids or sexual health, including lubricants and condoms, etc.); pet care products (*e.g.*, pet malodor cat litter, pet deodorizers, pet health and nutrition including pet foods, treats, other orally deliverable products, grooming aids, products for treating pet hair/fur including shampooing, styling, conditioning; deodorants and antiperspirants; products for cleansing or treating pet skin, including soaps, creams, lotions, and other topically applied products; training aids, toys and diagnostics techniques); fine fragrance (including hydro alcoholic solutions of perfume oil, such as parfum, extrait de parfum, eau de parfum, millesime, parfum de

toilette, eau de toilette, eau de cologne, body splash, after shave, body mists, including baby colognes); auto care products (*e.g.*, cleaners, air fresheners, wipes, soaps, etc.); cosmetics (*e.g.*, skin cream, cleansing cream, night cream, hand cream, lotion, after-shave lotion, body lotion, foundation, lip stick, lip cream, nail polish, nail polish
5 remover, talcum powder, anti-wrinkle and/or anti-aging cosmetics, sun protection products, massage oil, etc.); beauty care (*e.g.*, products for treating human hair including shampooing, styling, conditioning; deodorants and antiperspirants; products for personal cleansing; products for treating human skin, including application of creams, lotions, and other topically applied products; products for shaving, rinse, rinse in shampoo; hair
10 styling agents such as pomade, hair tonic, hair gel, hair cream and hair mousse; hair growing agents; hair coloring agents, etc.); and bath agents (*e.g.*, powder bath additives, solid foaming bath additives, bath oils, bubble bath aroma generators, bath salts, etc.); hair removal products (*e.g.*, products for hair removal including depilatory creams, sugar pastes or gels, waxes); writing products (*e.g.*, pens, crayons, paints, pencils, paper,
15 origami, seals, etc.); products for play (*e.g.*, balls, beanbags, cards, tops, dolls, building blocks, etc.); flavored products (*e.g.*, confections, beverages, snacks, prepared meals, over-the-counter medications, gum, etc.); pharmaceuticals (*e.g.*, plasters, ointments, suppositories, tablets, liquid medicines, capsules, granules, pharmacologically active molecular and/or biological entities; their use in the treatment and/or prevention of
20 diseases and/or alleviation of symptoms in humans and/or animals, and formulations, regimens, kits and/or routes of delivering such entities to subjects in need of treatment and/or prevention and/or alleviation, etc.); health care products (*e.g.*, oral health care products, including any composition for use with any soft and/or hard tissue of the oral cavity or conditions associated therewith (*e.g.*, anti-cavities compositions, anti-plaque
25 chewing gum compositions, breath compositions, dentrifices, denture compositions, lozenges, rinses, and tooth whitening compositions), cleaning devices, floss and flossing devices and toothbrushes; over-the-counter health care including cough and cold remedies and treatments for other respiratory conditions, pain relievers whether topical, oral, or otherwise, gastrointestinal remedies including any composition suitable for the
30 alleviation of gastrointestinal conditions such as heartburn, upset stomach, diarrhea, and irritable bowel syndrome, and nutrient supplementation such as calcium or fiber supplementation, etc.); and foods and drinks or beverage (*e.g.*, confectioneries consisting of gum, candy, snack such as potato crisps, baked sweets such as cookie and biscuit; drinks including refreshing drinks such as flavored tea, herb tea, juice, soda and

powdered drink, fancy drinks such as tea and coffee, and milk drinks; frozen desserts such as ice cream, sherbet, mousse and frozen yogurt; desserts such as custard pudding, jelly, bavarois, yogurt and cream; cooked foods such as soup, curry and stew; seasonings such as condensed soup for noodles, dressing and mayonnaise; bakery products such as bread and donuts; daily products such as butter cream and margarine; fish paste products; etc.). In certain embodiments, the disclosed subject matter provides for use of the fragrance compounds and compositions described herein in a consumer product as described herein.

A broad range of concentrations and/or amounts of the fragrance composition can be employed in a consumer product. In certain embodiments of the present disclosure, the fragrance composition is admixed with a consumer product wherein the composition is present in an amount from about 0.0001 to about 90% weight/weight (w/w), or from about 0.001 to about 75% w/w, or from about 1 to about 50% w/w, or from about 5 to about 25% w/w, or from about 10 to about 15% w/w, and values in between.

In certain embodiments, the fragrance composition admixed with the consumer product comprises cyclohex-3-en-1-ylmethyl methyl carbonate, allyl (cyclohex-3-en-1-ylmethyl) carbonate, cyclohex-3-en-1-ylmethyl ethyl carbonate, cyclohex-3-en-1-ylmethyl propyl carbonate, cyclohex-3-en-1-ylmethyl isopropyl carbonate, butyl (cyclohex-3-en-1-ylmethyl) carbonate, cyclohex-3-en-1-ylmethyl isobutyl carbonate, cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate, cyclohex-3-en-1-ylmethyl 3-oxobutanoate, cyclohex-3-en-1-ylmethyl 2-hydroxyacetate, 4-((But-2-en-1-yl)oxy)methyl)cyclohex-1-ene, 4-(((3-Methylbut-2-en-1-yl)oxy)methyl)cyclohex-1-ene, 4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene, 4-((allyloxy)methyl)cyclohex-1-ene, 4,4'-(oxybis(methylene))dicyclohex-1-ene, 1-(((2-methylpropyl)oxy)methyl)cyclohexane, cyclohexane-1-yl methyl isopropyl carbonate, or an isomer, stereoisomer, diastereoisomer, or enantiomer thereof, or a combination thereof. In particular embodiments, the fragrance composition admixed with the consumer product comprises cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate or a derivative thereof.

In certain embodiments, the consumer product base additionally includes one or more bases, solvents, and combinations thereof.

For example and not limitation, bases can include, but are not limited to, essential oils, lactones, aldehydes, alcohols, ketones, nitriles, esters, amides, oximes, and other fragrant compounds and perfuming co-ingredients.

For further example and not limitation, the solvents can include, but are not limited to, dipropylene glycol, propylene glycol, diethyl-phthalate (DEP), diisononyl phthalate (DINP), benzyl benzoate, benzyl alcohol, iso propyl myristate (IPM), isopropyl palmitate (IPP/Delyl Prime), butyl stearate, dioctyl adipate, triethyl citrate, methyl hydrogenated rosinat (CAS No. 8050-15-5), terpenes (*e.g.*, Glidsol 100), paraffinic naphthenic solvent (*e.g.*, LPA-170 Solvent), isoalkanes (*e.g.*, Soltrol 170 Isoparaffin), isoparaffins, isooctadecanol, (*e.g.*, Tego Alkanol 66), phenoxyethanol, diethylene glycol monoethyl ether (Carbitol low gravity), glycol ether (Methyl Carbitol), Dipropylene Glycol Methyl Ether (*e.g.*, Dowanol DPM), Dipropylene Glycol Methyl Ether Acetate (*e.g.*, Dowanol DPMA), Propylene glycol methyl ether (*e.g.*, Dowanol PM Glycol Ether), Tripropylene Glycol Methyl Ether, Diisoheptyl Phthalate (*e.g.*, Jayflex® 77 available from Exxon), deionized or distilled water, specially denatured ethyl alcohol (*e.g.*, SDA 40B), Dimethyl Adipate/Dimethyl Glutarate (*e.g.*, DBE®-LVP Esters available from FLEXISOLV®), Racemic mixture (+/-)-2,2-dimethyl-4-hydroxymethyl-1,3-dioxolane (*e.g.*, Augo Clean Multi Solvent), Alcohol 40B Anhydrous 200 Proof, alcohol SDA 40B 190 Proof, Triacetin, 3-Methoxy-3-methyl-1-butanol (Solfit), Benzyl Laurate, Tripropylene Glycol Methyl Ether (*e.g.*, Dowanol TPM), Dipropylene glycol n-butyl ether (*e.g.*, Dowanol DPNB), Dimethyl siloxane, trimethylsiloxy-terminated (*e.g.*, Dowanol Corning 200 Fluid), Caprylic/Capric Triglycerides (*e.g.*, Neobee M-5), propylene glycol and glyceryl oleate (*e.g.*, Arlacel 186), Uniceth-IC20L (*e.g.*, Arlasolve 200 L), propanediol, 1, 3, Butyl Cellosolve, Hexylene glycol, Glycerine, N Methyl Stearate, Isopropyl alcohol, 2-Methyl-1,3-propanediol (*e.g.*, MP Diol Glycol), Diethyl Citrate, Triethyl Acetyl Citrate, Isopentyldiacetate (IPD-AC, Dimethyl 2-methylpentanedioate (*e.g.*, Rhodiasolv Iris), medium chain triglycerides (MTC), terpene hydrocarbons (*e.g.*, Dipentene 5100, DL-limonene (*e.g.*, Dipentene 122), 3,5,5-trimethylhexyl acetate, Diethyl Malonate, Limonene (*e.g.*, Unitene D), cyclohexyl acetate, para-tertiary-butyl (*e.g.*, Vertenex), Ethyl Acetate, Diethyl Succinate, and combinations thereof.

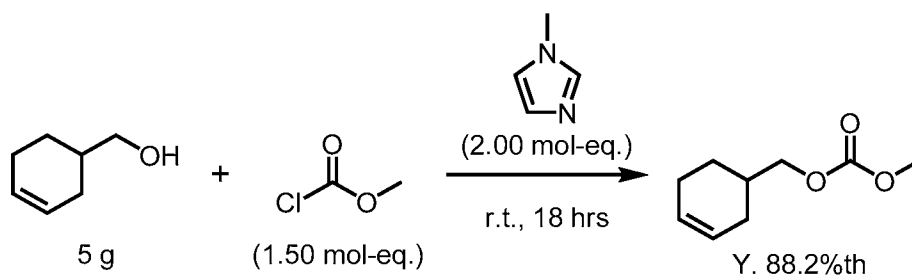
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EXAMPLES

The presently disclosed subject matter will be better understood by reference to the following Examples, which are provided as exemplary of the disclosed subject matter, and not by way of limitation.

EXAMPLE 1: Preparation of cyclohex-3-en-1-ylmethyl methyl carbonate

Cyclohex-3-en-1-ylmethyl methyl carbonate was prepared according to Scheme 1, below:



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5.00 g (44.6 mmol) of 3-cyclohexene-1-methanol was dissolved in 7.32 g (89.1 mmol) of 1-methylimidazole, and slowly added dropwise with 6.32 g (66.9 mmol) of methyl chloroformate at 0°C, followed by stirring for 2 hours. The temperature of the reactants was elevated to the room temperature and stirred overnight. The upper layer was separated and subjected to the conversion analysis using a gas-liquid chromatography equipped with a capillary column. The conversion of 3-cyclohexene-1-methanol was >99%. The upper layer was distilled under reduced pressure by Kugelrohr and colorless transparent liquid cyclohex-3-en-1-ylmethyl methyl carbonate was obtained in the yield of 88.2%. The odor was fruity, green-banana, and zesty, with unique freshness.

15

$^1\text{H NMR}$ (500 MHz, CDCl_3) δ : 5.63-5.70(m, 2H), 4.05(d, $J = 6.8$ Hz, 2H), 3.78(s, 3H), 2.10-2.16(m, 1H), 2.05-2.10(m, 2H), 1.96-2.03(m, 1H), 1.76-1.83(m, 2H), 1.29-1.37(m, 1H). $^{13}\text{C NMR}$ (125 MHz, CDCl_3) δ : 155.9, 127.0, 125.3, 72.3, 54.7, 33.0, 27.9, 25.0, 24.3.

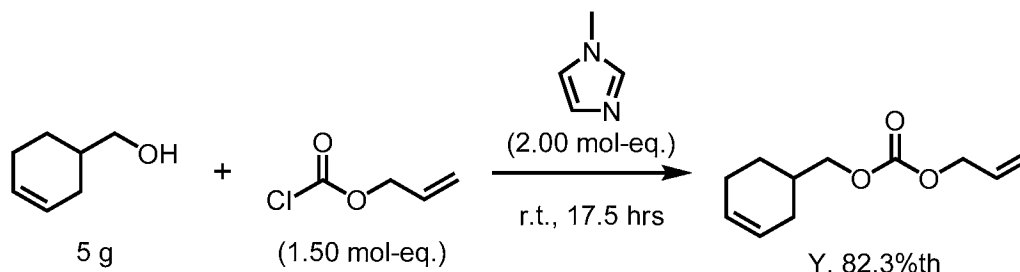
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GC/MS(EI): m/z (%) 171(1), 133(1), 115(1), 94(48), 79(100), 77(10), 66(7), 54(4), 45(3).

EXAMPLE 2: Preparation of allyl (cyclohex-3-en-1-ylmethyl) carbonate

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Allyl (cyclohex-3-en-1-ylmethyl) carbonate was prepared according to Scheme 2, below:



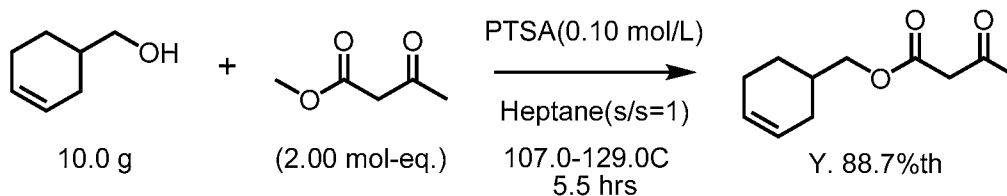
5.00 g (44.6 mmol) of 3-cyclohexene-1-methanol was dissolved in 7.32 g (89.1 mmol) of 1-methylimidazole, and slowly added dropwise with 8.06 g (66.9 mmol) of allyl chloroformate at 0°C, followed by stirring for 1.5 hours. The temperature of the reactants was elevated to the room temperature and stirred overnight. The upper layer was separated and subjected to the conversion analysis using a gas-liquid chromatography equipped with a capillary column. The conversion of 3-cyclohexene-1-methanol was >99%. The upper layer was distilled under reduced pressure by Kugelrohr and colorless transparent liquid allyl (cyclohex-3-en-1-ylmethyl) carbonate was obtained in the yield of 82.3%. The odor was pineapple, cocoa, fruity, dark chocolate, and a little galbanum.

¹H NMR (500 MHz, CDCl₃) δ: 5.91-5.98(m, 1H), 5.63-5.71(m, 2H), 5.36(dq, J = 17.2, 1.5 Hz, 1H), 5.27(dq, J = 10.4, 1.3 Hz, 1H), 4.63(dt, J = 5.8, 1.4 Hz, 1H), 4.05(d, J = 6.7 Hz, 2H), 2.10-2.17(m, 1H), 2.04-2.10(m, 2H), 1.97-2.04(m, 1H), 1.75-1.84(m, 2H), 1.30-1.38(m, 1H). ¹³C NMR (125 MHz, CDCl₃) δ: 155.2, 131.6, 127.0, 125.3, 118.8, 72.3, 68.3, 33.0, 27.9, 25.1, 24.3.

GC/MS(EI): *m/z*(%) 197(1), 134(1), 119(1), 94(77), 91(12), 79(100), 77(10), 67(12), 55(5).

EXAMPLE 3: Preparation of cyclohex-3-en-1-ylmethyl 3-oxobutanoate

Cyclohex-3-en-1-ylmethyl 3-oxobutanoate was prepared according to Scheme 3, below:

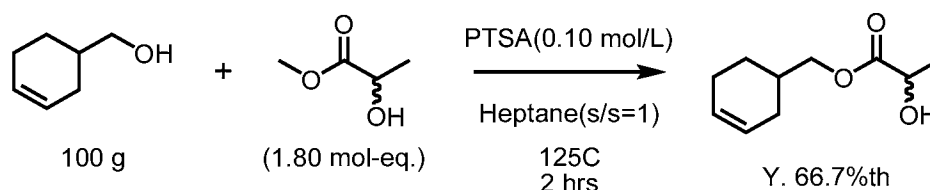


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10.0 g (89.2 mmol) of 3-cyclohexene-1-methanol, 20.7 g (178mmol) of methyl acetoacetate, 190 mg of p-toluenesulfonic acid, and 10 mL of heptane were added to a 100 mL three-neck flask equipped with a thermometer, Dean-Stark apparatus, and Dimroth condenser, and heat under reflux was performed. The water formed during this period was removed by the Dean-Stark apparatus, and 3-cyclohexene-1-methanol as a raw material disappeared 5.5 hours later. The thus obtained reaction solution was washed with 5 mL of saturated sodium hydrogen carbonate aqueous solution and 5 mL of saturated brine in this order and then heptane was evaporated to carry out distillation under a reduced pressure (158°C/1.12 Torr), thereby obtaining 15.5 g of the intended cyclohex-3-en-1-ylmethyl 3-oxobutanoate as a colorless oil (theoretical yield based on 3-cyclohexene-1-methanol, 88.7%). The odor was mushroom and berry.

EXAMPLE 4: Preparation of cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate

Cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate was prepared according to Scheme 4, below:



100 g (891.5 mmol) of 3-cyclohexene-1-methanol, 167.1 g (492.8 mmol) of methyl lactate, 1.902 g of p-toluenesulfonic acid, and 100 mL of heptane were added to a 500 mL four-neck flask equipped with a thermometer, Dean-Stark apparatus, and Dimroth condenser, and heat under reflux was performed. The methanol formed during this period was removed by the Dean-Stark apparatus, and 3-cyclohexene-1-methanol as a raw material disappeared 2 hours later. The thus obtained reaction solution was washed with 100 mL of saturated sodium hydrogen carbonate aqueous solution and 100 mL of saturated brine in this order and then heptane was evaporated to carry out distillation under a reduced pressure (92.4-93.8°C/250 Pa), thereby obtaining 109.6 g of the intended cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate as a colorless oil (theoretical yield based on 3-cyclohexene-1-methanol, 66.7%). The odor was milky, green, floral, buttered mushrooms, and rich.

¹H NMR (500 MHz, CDCl₃) δ: 5.64-5.71(m, 2H), 4.26-4.31(m, 1H), 4.11-4.14(m, 1H), 4.05-4.09(m, 1H), 2.83(d, 1H), 2.06-2.14(m, 3H), 1.96-2.04(m, 1H), 1.75-

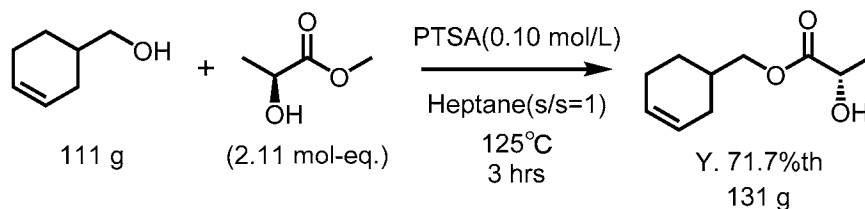
1.82(m, 2H), 1.43(d, $J = 6.9$ Hz, 3H), 1.29-1.37(m, 1H). ^{13}C NMR (125 MHz, CDCl_3) δ : 175.9, 127.1, 125.2, 69.8, 66.7, 33.0, 28.0, 25.1, 24.3, 20.5.

GC/MS(EI): m/z (%) 185(1), 169(1), 139(2), 125(1), 111(1), 107(1), 94(58), 79(100), 67(10), 45(20).

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EXAMPLE 5: Preparation of cyclohex-3-en-1-ylmethyl (2S)-2-hydroxypropanoate ((S)-isomer version)

Cyclohex-3-en-1-ylmethyl (2S)-2-hydroxypropanoate was prepared according to Scheme 5, below:



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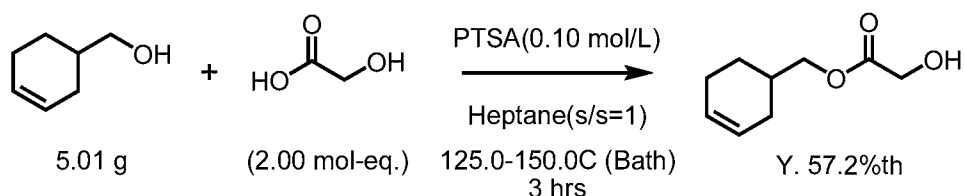
111.5 g (993.7 mmol) of 3-cyclohexene-1-methanol, 218.0 g (2.094 mol) of methyl L-(-)-lactate, 2.110 g of p-toluenesulfonic acid, and 111 mL of heptane were added to a 500 mL four-neck flask equipped with a thermometer, Dean-Stark apparatus, and Dimroth condenser, and heat under reflux was performed. The methanol formed during this period was removed by the Dean-Stark apparatus, and 3-cyclohexene-1-methanol as a raw material disappeared 3 hours later. The thus obtained reaction solution was washed with 111 mL of saturated sodium hydrogen carbonate aqueous solution and 111 mL of saturated brine in this order and then heptane was evaporated to carry out distillation under a reduced pressure (93.7-95.3°C/230 Pa), thereby obtaining 131.3 g of the intended cyclohex-3-en-1-ylmethyl (2S)-2-hydroxypropanoate as a colorless oil (theoretical yield based on 3-cyclohexene-1-methanol, 71.7%). The odor was herbal, green, violet, and mushroom.

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EXAMPLE 6: Preparation of cyclohex-3-en-1-ylmethyl 2-hydroxyacetate

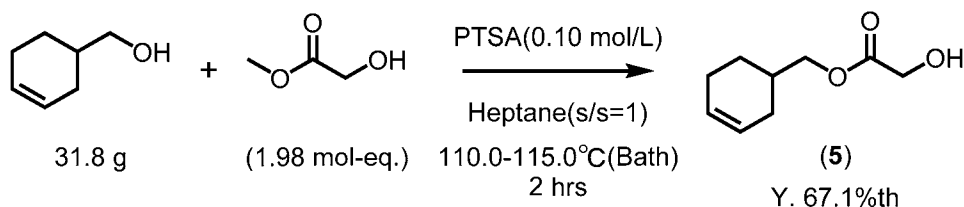
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Cyclohex-3-en-1-ylmethyl 2-hydroxyacetate was prepared according to Scheme 6a, below:



5.01 g (44.7 mmol) of 3-cyclohexene-1-methanol, 6.78 g (85%, 89.2 mmol) of glycolic acid, 95.4 mg of p-toluenesulfonic acid, and 5 mL of heptane were added to a 50 mL three-neck flask equipped with a thermometer, Dean-Stark apparatus, and Dimroth
 5 condenser, and heat under reflux was performed. The water formed during this period was removed by the Dean-Stark apparatus, and 3-cyclohexene-1-methanol as a raw material disappeared 3 hours later. The thus obtained reaction solution was washed with 5 mL of saturated sodium hydrogen carbonate aqueous solution and 5 mL of saturated brine in this order and then heptane was evaporated to carry out distillation under a
 10 reduced pressure (149°C/0.60 Torr), thereby obtaining 4.35 g of the intended cyclohex-3-en-1-ylmethyl 2-hydroxyacetate as a colorless oil (theoretical yield based on 3-cyclohexene-1-methanol, 57.2%). The odor was strawberry, cocoa, mushroom, and violet.

15 Synthesis of cyclohex-3-en-1-ylmethyl 2-hydroxyacetate was scaled up according to Scheme 6b, below:



31.8 g (283.1 mmol) of 3-cyclohexene-1-methanol, 50.6 g (561.7 mmol) of methyl glycolate, 609 mg of p-toluenesulfonic acid, and 32 mL of heptane were added to a 200 mL three-neck flask equipped with a thermometer, Dean-Stark apparatus, and
 20 Dimroth condenser, and heat under reflux was performed. The methanol formed during this period was removed by the Dean-Stark apparatus, and 3-cyclohexene-1-methanol as a raw material disappeared 2 hours later. The thus obtained reaction solution was washed with 30 mL of saturated sodium hydrogen carbonate aqueous solution and 30 mL of saturated brine in this order and then heptane was evaporated to carry out distillation
 25 under a reduced pressure (95.5 °C/250 Pa), thereby obtaining 28.3 g of the intended

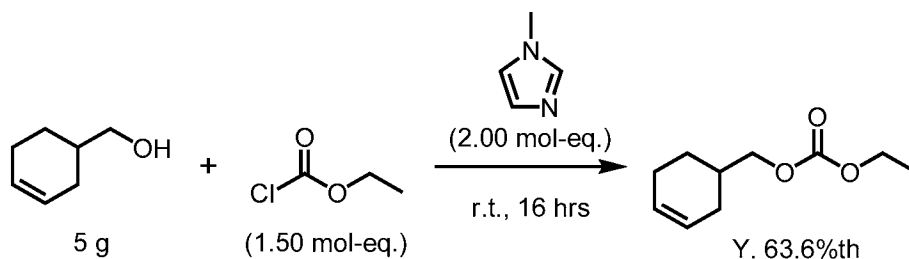
cyclohex-3-en-1-ylmethyl 2-hydroxyacetate as a colorless oil (theoretical yield based on 3-cyclohexene-1-methanol, 67.1%).

^1H NMR (500 MHz, CDCl_3) δ : 5.63-5.71(m, 2H), 4.17(bs, 2H), 4.11(d, $J = 6.7$ Hz, 2H), 2.56(bs, 1H), 2.05-2.14(m, 3H), 1.95-2.03(m, 1H), 1.74-1.81(m, 2H), 1.28-1.36(m, 1H). ^{13}C NMR (125 MHz, CDCl_3) δ : 173.5, 127.0, 125.2, 69.7, 60.5, 32.9, 27.9, 25.1, 24.2.

GC/MS(EI): m/z (%) 171(1), 133(1), 111(2), 94(72), 79(100), 77(10), 67(10), 55(5).

10 EXAMPLE 7: Preparation of cyclohex-3-en-1-ylmethyl ethyl carbonate

Cyclohex-3-en-1-ylmethyl ethyl carbonate was prepared according to Scheme 7, below:



15 5.00 g (44.6 mmol) of 3-cyclohexene-1-methanol was dissolved in 7.32 g (89.1 mmol) of 1-methylimidazole, and slowly added dropwise with 7.26 g (66.9 mmol) of ethyl chloroformate at 0°C , followed by stirring for 2 hours. The temperature of the reactants was elevated to the room temperature and stirred overnight. The upper layer was separated and subjected to the conversion analysis using a gas-liquid

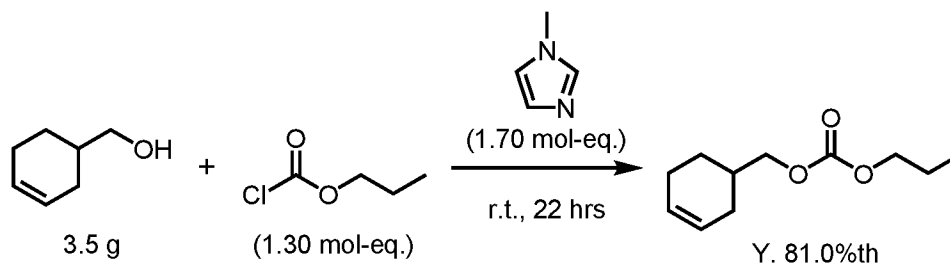
20 chromatography equipped with a capillary column. The conversion of 3-cyclohexene-1-methanol was $>99\%$. The upper layer was distilled under reduced pressure by Kugelrohr and colorless transparent liquid cyclohex-3-en-1-ylmethyl ethyl carbonate was obtained in the yield of 63.6%. The odor was fruity, violet under-tone, fermented, and banana.

^1H NMR (400 MHz, CDCl_3) δ : 5.59-5.67(m, 2H), 4.16(q, $J = 7.1$ Hz, 2H), 4.00(d, $J = 6.4$ Hz, 2H), 1.92-2.14(m, 4H), 1.71-1.82(m, 2H), 1.30-1.35(m, 1H), 1.28(t, $J = 7.1$ Hz, 3H). ^{13}C NMR (100 MHz, CDCl_3) δ : 155.3, 127.0, 125.3, 72.0, 63.8, 33.0, 27.9, 25.1, 24.2, 14.2.

GC/MS(EI): m/z (%) 185(1), 170(1), 94(45), 79(100), 77(10), 66(12), 53(8).

30 EXAMPLE 8: Preparation of cyclohex-3-en-1-ylmethyl propyl carbonate

Cyclohex-3-en-1-ylmethyl propyl carbonate was prepared according to Scheme 8, below:



5 3.50 g (31.2 mmol) of 3-cyclohexene-1-methanol was dissolved in 4.36 g (53.1 mmol) of 1-methylimidazole, and slowly added dropwise with 5.07 g (41.4 mmol) of propyl chloroformate at 0°C, followed by stirring for 30 minutes. The temperature of the reactants was elevated to the room temperature and stirred overnight. The upper layer was separated and subjected to the conversion analysis using a gas-liquid

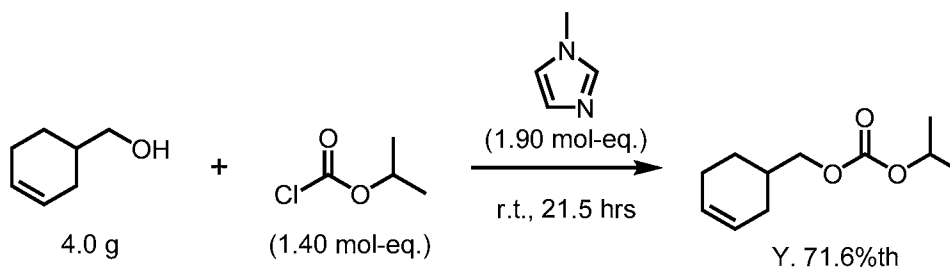
10 chromatography equipped with a capillary column. The conversion of 3-cyclohexene-1-methanol was >99%. The upper layer was distilled under reduced pressure by Kugelrohr and colorless transparent liquid cyclohex-3-en-1-ylmethyl propyl carbonate was obtained in the yield of 81.0%. The odor was overripe fruit note, wine, fermented, peach, and apricot.

15 $^1\text{H NMR}$ (500 MHz, CDCl_3) δ : 5.63-5.72(m, 2H), 4.10(t, $J = 6.8$ Hz, 2H), 4.04(d, $J = 6.7$ Hz, 2H), 2.10-2.17(m, 1H), 2.04-2.09(m, 2H), 1.96-2.04(m, 1H), 1.75-1.85(m, 2H), 1.70(sext, $J = 7.2$ Hz, 2H), 1.29-1.37(m, 1H), 0.97(t, $J = 7.5$ Hz, 3H). $^{13}\text{C NMR}$ (125 MHz, CDCl_3) δ : 155.5, 127.0, 125.3, 72.1, 69.5, 33.0, 27.9, 25.1, 24.3, 22.0, 10.2.

20 GC/MS(EI): m/z (%) 199(1), 136(1), 121(2), 105(2), 94(92), 93(13), 79(100), 66(8), 54(3), 43(13).

EXAMPLE 9: Preparation of cyclohex-3-en-1-ylmethyl isopropyl carbonate

Cyclohex-3-en-1-ylmethyl isopropyl carbonate was prepared according to Scheme 9, below:



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and colorless transparent liquid butyl (cyclohex-3-en-1-ylmethyl) carbonate was obtained in the yield of 86.6%. The odor was sweet pineapple, plum, and rhubarb.

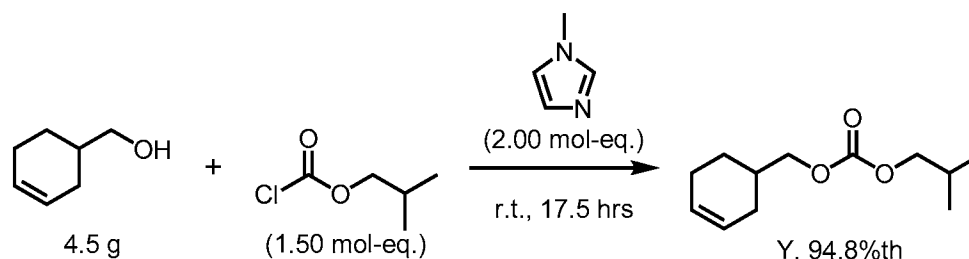
¹H NMR (500 MHz, CDCl₃) δ: 5.63-5.71(m, 2H), 4.14(t, J = 6.7 Hz, 2H), 4.03(d, J = 6.7 Hz, 2H), 2.10-2.16(m, 1H), 2.04-2.09(m, 2H), 1.96-2.04(m, 1H), 1.75-1.85(m, 2H), 1.63-1.69(m, 2H), 1.37-1.45(m, 2H), 1.29-1.36(m, 1H), 0.94(t, J = 7.4 Hz, 3H). ¹³C NMR (125 MHz, CDCl₃) δ: 155.5, 127.0, 125.3, 72.1, 67.8, 33.0, 30.7, 27.9, 25.1, 24.3, 18.9, 13.6.

GC/MS(EI): *m/z*(%) 213(1), 150(1), 133(1), 111(2), 95(17), 94(64), 79(100), 66(5), 57(5), 53(2).

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EXAMPLE 11: Preparation of cyclohex-3-en-1-ylmethyl isobutyl carbonate

Cyclohex-3-en-1-ylmethyl isobutyl carbonate was prepared according to Scheme 11, below:



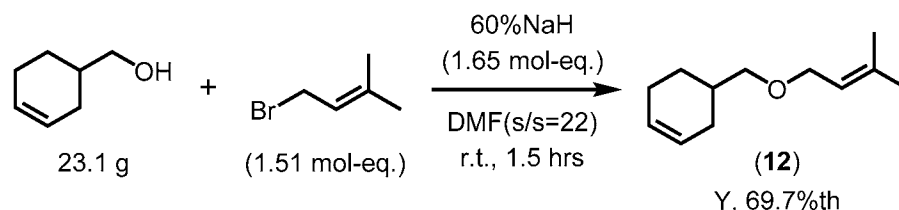
15

4.50 g (40.1 mmol) of 3-cyclohexene-1-methanol was dissolved in 6.59 g (80.3 mmol) of 1-methylimidazole, and slowly added dropwise with 8.22 g (60.2 mmol) of isobutyl chloroformate at 0°C, followed by stirring for 1.5 hours. The temperature of the reactants was elevated to the room temperature and stirred overnight. The upper layer was separated and subjected to the conversion analysis using a gas-liquid chromatography equipped with a capillary column. The conversion of 3-cyclohexene-1-methanol was >99%. The upper layer was distilled under reduced pressure by Kugelrohr and colorless transparent liquid cyclohex-3-en-1-ylmethyl isobutyl carbonate was obtained in the yield of 94.8%. The odor was salicylate, fruity, and powdery.

¹H NMR (500 MHz, CDCl₃) δ: 5.63-5.72(m, 2H), 4.04(d, J = 6.8 Hz, 2H), 3.92(d, J = 6.8 Hz, 2H), 2.10-2.17(m, 1H), 2.05-2.09(m, 2H), 1.93-2.05(m, 2H), 1.75-1.85(m, 2H), 1.29-1.37(m, 1H), 0.95(d, J = 6.7 Hz, 6H). ¹³C NMR (125 MHz, CDCl₃) δ: 155.6, 127.0, 125.3, 74.0, 72.1, 33.0, 27.9, 27.8, 25.1, 24.3, 18.9.

GC/MS(EI): *m/z*(%) 213(1), 150(1), 135(1), 106(2), 95(32), 94(92), 79(100), 67(7), 57(13), 54(3).

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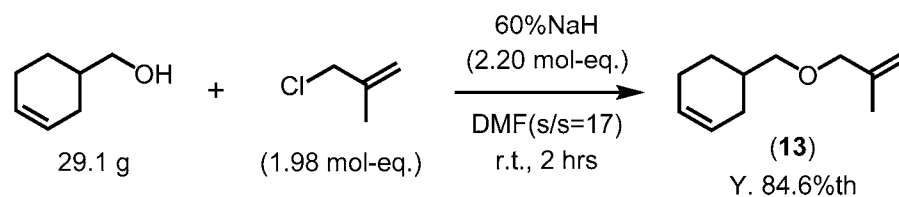
To 3-cyclohexene-1-methanol (23.1 g, 205.9 mmol) in DMF (500 mL) at 0 °C was added 60%NaH (13.58 g, 340 mmol). The reaction mixture was stirred for 10 min, then 1-bromo-3-methyl-2-butene (50.3 g, 311 mmol, purity 92%) was added. The reaction mixture was slowly warmed to room temperature and stirred for 1.5 hours. The reaction was quenched by adding water (46 mL) and extracted with toluene (3×180 mL). The organic layers were then combined and washed with water and brine. The organic layer was dried (Na₂SO₄), filtered and concentrated under reduced pressure. The resulting residue was purified by distillation under a reduced pressure (79.0 °C/330 Pa) to provide desired product (25.9 g, yield 69.7%). The odor was dried mushroom, green, vegetable, earthy, fresh, and metallic.

¹H NMR (500 MHz, CDCl₃) δ: 5.63-5.69(m, 2H), 5.34-5.38(m, 1H), 3.95(d, J = 6.9 Hz, 2H), 3.26-3.33(m, 2H), 2.09-2.14(m, 1H), 2.03-2.06(m, 2H), 1.87-1.94(m, 1H), 1.81-1.85(m, 1H), 1.75(s, 3H), 1.69-1.73(m, 1H), 1.67(s, 3H), 1.23-1.31(m, 1H). ¹³C NMR (125 MHz, CDCl₃) δ: 136.6, 127.1, 126.0, 121.4, 75.3, 67.5, 33.9, 28.6, 25.8, 25.7, 24.6, 18.0.

GC/MS(EI): *m/z*(%) 180(3), 165(27), 162(2), 149(8), 137(2), 123(3), 111(30), 95(52), 93(82), 85(12), 79(65), 69(100), 67(55).

EXAMPLE 14: Preparation of 4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene

4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene was prepared according to Scheme 14, below:



To 3-cyclohexene-1-methanol (29.1 g, 259.3 mmol) in DMF (500 mL) at 0 °C was added 60%NaH (22.82 g, 571 mmol). The reaction mixture was stirred for 20 min, then 3-chloro-2-methyl-1-propene (46.5 g, 514 mmol) was added. The reaction mixture was slowly warmed to room temperature and stirred for 2 hours. The reaction was

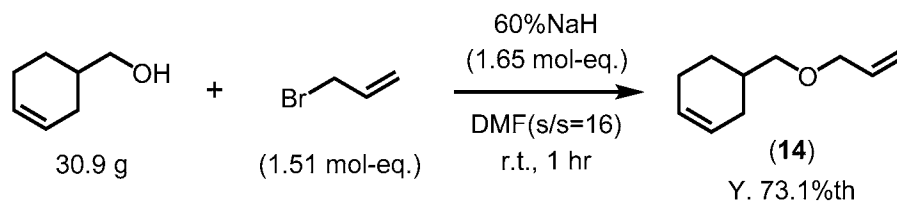
quenched by adding water (58 mL) and extracted with toluene (3×180 mL). The organic layers were then combined and washed with water and brine. The organic layer was dried (Na₂SO₄), filtered, and concentrated under reduced pressure. The resulting residue was purified by distillation under a reduced pressure (59.2-59.8 °C/330 Pa) to provide
 5 desired product (36.5 g, yield 84.6%). The odor was iris, floral, berry, violet, bitter, grapefruit, ink, green, and fresh.

¹H NMR (500 MHz, CDCl₃) δ: 5.64-5.69(m, 2H), 4.95-4.96(m, 1H), 4.87-4.88(m, 1H), 3.88(s, 2H), 3.28(dd, J = 6.6, 3.1 Hz, 2H), 2.09-2.15(m, 1H), 2.04-2.07(m, 2H), 1.87-1.95(m, 1H), 1.81-1.85(m, 1H), 1.71-1.78(m, 4H), 1.25-1.33(m, 1H). ¹³C
 10 NMR (125 MHz, CDCl₃) δ: 142.6, 127.1, 126.1, 111.8, 75.0, 74.9, 34.0, 28.6, 25.7, 24.6, 19.4.

GC/MS(EI): *m/z*(%) 166(1), 151(4), 133(2), 111(3), 94(100), 91(17), 81(20), 79(90), 67(22), 55(30).

15 EXAMPLE 15: Preparation of 4-((allyloxy)methyl)cyclohex-1-ene

4-((allyloxy)methyl)cyclohex-1-ene was prepared according to Scheme 15, below:



To 3-cyclohexene-1-methanol (30.9 g, 275.7 mmol) in DMF (500 mL) at 0 °C
 20 was added 60%NaH (18.19 g, 455 mmol). The reaction mixture was stirred for 20 min, then allyl bromide (50.4 g, 417 mmol) was added. The reaction mixture was slowly warmed to room temperature and stirred for 1 hour. The reaction was quenched by adding water (62 mL) and extracted with toluene (3×180 mL). The organic layers were then combined and washed with water and brine. The organic layer was dried (Na₂SO₄),
 25 filtered and concentrated under reduced pressure. The resulting residue was purified by distillation under a reduced pressure (52.4-52.5 °C/470 Pa) to provide desired product (30.7 g, yield 73.1%). The odor was horseradish, green, pickles, cherry note, potato, fruity, pineapple, and galbanum.

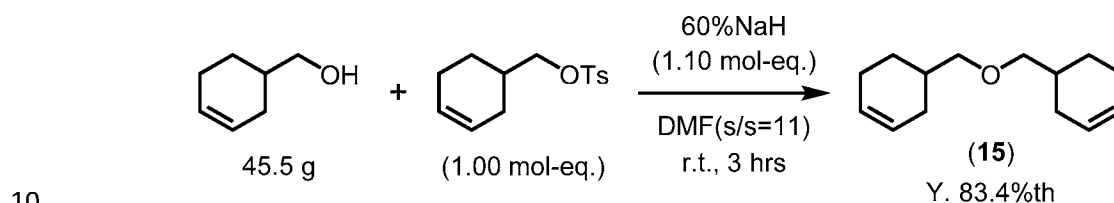
¹H NMR (500 MHz, CDCl₃) δ: 5.88-5.96(m, 1H), 5.64-5.68(m, 2H), 5.28(dt, J =
 30 17.2, 1.7 Hz, 1H), 5.15-5.18(m, 1H), 3.97(dt, J = 5.6, 1.5 Hz, 2H), 3.29-3.35(m, 2H),

2.09-2.14(m, 1H), 2.03-2.07(m, 2H), 1.87-1.95(m, 1H), 1.80-1.85(m, 1H), 1.70-1.77(m, 1H), 1.24-1.32(m, 1H). ¹³C NMR (125 MHz, CDCl₃) δ: 135.1, 127.1, 126.0, 116.6, 75.3, 72.0, 33.9, 28.6, 25.7, 24.6.

GC/MS(EI): *m/z*(%) 152(1), 137(1), 125(1), 110(2), 94(78), 91(10), 79(100),
5 71(3), 67(12), 55(10).

EXAMPLE 16: Preparation of 4,4'-(oxybis(methylene))dicyclohex-1-ene

4,4'-(oxybis(methylene))dicyclohex-1-ene was prepared according to Scheme 16, below:



To 3-cyclohexene-1-methanol (45.5 g, 405.5 mmol) in DMF (500 mL) at 0 °C was added 60%NaH (17.84 g, 446 mmol). The reaction mixture was stirred for 10 min, then cyclohex-3-en-1-ylmethyl 4-methylbenzenesulfonate (108 g, 406 mmol) was added. The reaction mixture was slowly warmed to room temperature and stirred for 3 hours.
15 The reaction was quenched by adding water (50 mL) and extracted with toluene (3×140 mL). The organic layers were then combined and washed with water and brine. The organic layer was dried (Na₂SO₄), filtered and concentrated under reduced pressure. The resulting residue was purified by distillation under a reduced pressure (84.5 °C/100 Pa) to provide desired product (69.7 g, yield 83.4%). The odor was floral and fruity.

20 ¹H NMR (500 MHz, CDCl₃) δ: 5.64-5.68(m, 4H), 3.27-3.33(m, 4H), 2.07-2.14(m, 2H), 2.03-2.06(m, 4H), 1.86-1.94(m, 2H), 1.78-1.84(m, 2H), 1.70-1.76(m, 2H), 1.24-1.32(m, 2H). ¹³C NMR (125 MHz, CDCl₃) δ: 127.1, 126.1, 76.0, 33.9, 28.6, 25.7, 24.6.

GC/MS(EI): *m/z*(%) 206(1), 188(1), 175(1), 164(1), 139(2), 125(3), 107(2),
25 94(100), 79(90), 67(17).

EXAMPLE 17: Fragrance compositions and shampoo formulations with cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate

A perfume composition with a vanilla aquatic note was prepared from the
30 compound of Example 4 (cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate) to

demonstrate its use in a shampoo. The formulation, with and without cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate, is provided in Table 1, below:

Table 1.

Component	Formulation without Example 4 (wt-%)	Formulation with Example 4 (wt-%)
Aldehydic compound(s)	0.15	0.15
Balsamic compound(s)	0.40	0.40
Citrus compound(s)	2.20	2.20
Floral compound(s)	13.45	13.45
Fruity compound(s)	2.40	2.40
Gourmand compound(s)	15.40	15.40
Marine compound(s)	1.35	1.35
Mossy compound(s)	0.10	0.10
Musk compound(s)	11.65	11.65
Powdery compound(s)	0.35	0.35
Woody compound(s)	0.65	0.65
Compound of Example 4 (cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate) - Gourmand and Fruity	--	10.00
Solvent (Dipropylene Glycol)	51.40	41.40
Stabilizer (BHT)	0.50	0.50
Total	100	100

5 The fragrance was used at 0.8% in a shampoo and a panel of five experts evaluated the samples.

 The composition of this Example, using the compound of Example 4 (cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate) was found to add creaminess to the fragrance composition. In particular, the compound of Example 4 increased the buttery notes of
 10 the vanilla component, making it more similar to the scent of a pastry. In the fragrance composition without the compound of Example 4, the vanilla odor was very standard.

EXAMPLE 18: Fragrance composition with cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate

A fragrance composition can be prepared from the compound of Example 4 (cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate). The formulation is provided in Table 2, below:

Table 2.

Component	wt-%
Balsamic compound(s)	2.4
Citrus compound(s)	2.0
Floral compound(s)	47.2
Fruity compound(s)	3.4
Gourmand compound(s)	2.25
Green compound(s)	0.65
Green, fruity compound(s)	11.65
Musk compound(s)	0.6
Piney compound(s)	0.05
Powdery compound(s)	1.6
Woody compound(s)	4.35
Example 4 (cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate) - Gourmand and fruity	2.9
Solvent (Dipropylene Glycol)	19.45
Stabilizer (BHT)	1.5
Total	100.0

* * *

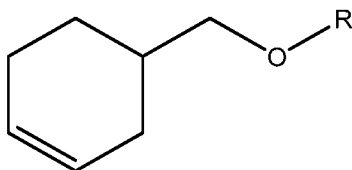
10 Although the presently disclosed subject matter and its advantages have been described in detail, it should be understood that various changes, substitutions and alterations can be made herein without departing from the spirit and scope of the disclosed subject matter as defined by the appended claims. Moreover, the scope of the present application is not intended to be limited to the particular embodiments of the process, machine, manufacture, composition of matter, means, methods and steps
15 described in the specification. As one of ordinary skill in the art will readily appreciate from the disclosure of the presently disclosed subject matter, processes, machines, manufacture, compositions of matter, means, methods, or steps, presently existing or later to be developed that perform substantially the same function or achieve
20 substantially the same result as the corresponding embodiments described herein can be

utilized according to the presently disclosed subject matter. Accordingly, the appended claims are intended to include within their scope such processes, machines, manufacture, compositions of matter, means, methods, or steps.

Patents, patent applications publications product descriptions, and protocols are
5 cited throughout this application the disclosures of which are incorporated herein by
reference in their entireties for all purposes.

WHAT IS CLAIMED IS:

1. A fragrance composition comprising a fragrance compound of Formula I, or an isomer thereof:



5

(I), wherein

R is selected from $C(O)OR_a$, $C(O)R_b$, a C_3 - C_5 branched or straight-chained alkenyl group, or $CH_2(3\text{-cyclohexenyl})$;

R_a is any C_1 - C_4 straight chain or branched alkyl or alkenyl group; and

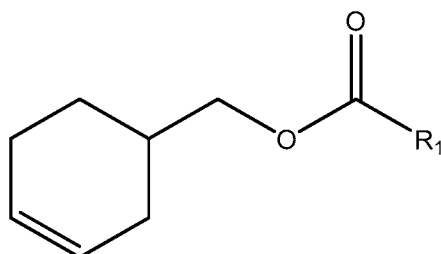
R_b is selected from $CH(OH)CH_3$, $CH_2(CO)CH_3$, and CH_2OH .

10

2. The fragrance composition of claim 1, wherein R_a is selected from $CH_2CHCHCH_3$, $CH_2CHC(CH_3)_2$, $CH_2C(CH_2)CH_3$, and CH_2CHCH_2 .

3. The fragrance composition of claim 1, wherein the fragrance compound has the structure of Formula Ia, or an isomer thereof:

15



(Ia), wherein

R_1 is selected from OCH_3 , OCH_2CHCH_2 , OCH_2CH_3 , $OCH_2CH_2CH_3$, $OCH_2CH_2CH_2CH_3$, $OCH(CH_3)_2$, $OCH_2CH(CH_3)_2$, $CH(OH)CH_3$, $CH_2(CO)CH_3$, and CH_2OH .

20

4. The fragrance composition of claim 1, wherein the fragrance compound is selected from the group consisting of:

cyclohex-3-en-1-ylmethyl methyl carbonate;

allyl (cyclohex-3-en-1-ylmethyl) carbonate;

25

cyclohex-3-en-1-ylmethyl ethyl carbonate;

cyclohex-3-en-1-ylmethyl propyl carbonate;
cyclohex-3-en-1-ylmethyl isopropyl carbonate;
butyl (cyclohex-3-en-1-ylmethyl) carbonate;
cyclohex-3-en-1-ylmethyl isobutyl carbonate;
5 cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate;
cyclohex-3-en-1-ylmethyl 3-oxobutanoate;
cyclohex-3-en-1-ylmethyl 2-hydroxyacetate;
4-((But-2-en-1-yloxy)methyl)cyclohex-1-ene;
4-(((3-Methylbut-2-en-1-yl)oxy)methyl)cyclohex-1-ene;
10 4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene;
4-((allyloxy)methyl)cyclohex-1-ene;
4,4'-(oxybis(methylene))dicyclohex-1-ene;
isomers thereof; and
combinations thereof.

15

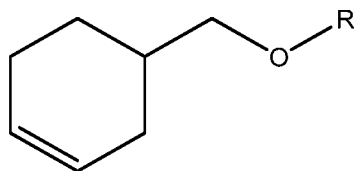
5. The fragrance composition of claim 1, wherein the fragrance compound is cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate.

6. The fragrance composition of claim 5, wherein the fragrance composition is
20 cyclohex-3-en-1-ylmethyl (2S)-2-hydroxypropanoate.

7. The fragrance composition of claim 1, further comprising an additional fragrance compound selected from an aldehydic compound, a balsamic compound, a citrus compound, a floral compound, a fruity compound, a gourmand compound, a marine
25 compound, a mossy compound, a musk compound, a piney compound, a powdery compound, a woody compound, and combinations thereof.

8. The fragrance composition of claim 1, further comprising a solvent.

30 9. A method of modifying the odor properties of a fragrance composition by adding to the fragrance composition an olfactory effective quantity of a fragrance compound of Formula I, or an isomer thereof:



(I), wherein

R is selected from C(O)OR_a, C(O)R_b, a C₃-C₅ branched or straight-chained alkenyl group, or CH₂(3-cyclohexenyl);

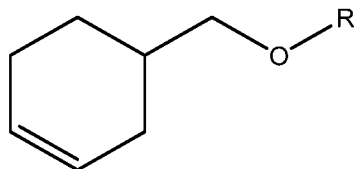
R_a is any C₁-C₄ straight chain or branched alkyl or alkenyl group; and

5 R_b is selected from CH(OH)CH₃, CH₂(CO)CH₃, and CH₂OH.

10. The method of claim 9, wherein the fragrance compound is cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate.

10 11. The fragrance composition of claim 10, wherein the fragrance composition is cyclohex-3-en-1-ylmethyl (2S)-2-hydroxypropanoate.

12. A consumer product, comprising a consumer product base and a fragrance compound of Formula I, or an isomer thereof:



(I), wherein

15 R is selected from C(O)OR_a, C(O)R_b, a C₃-C₅ branched or straight-chained alkenyl group, or CH₂(3-cyclohexenyl);

R_a is any C₁-C₄ straight chain or branched alkyl or alkenyl group; and

R_b is selected from CH(OH)CH₃, CH₂(CO)CH₃, and CH₂OH.

20

13. The consumer product of claim 12, wherein the fragrance compound is selected from the group consisting of:

cyclohex-3-en-1-ylmethyl methyl carbonate;

allyl (cyclohex-3-en-1-ylmethyl) carbonate;

25 cyclohex-3-en-1-ylmethyl ethyl carbonate;

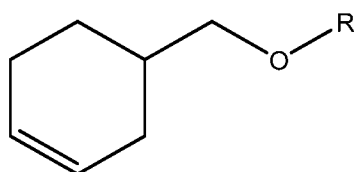
cyclohex-3-en-1-ylmethyl propyl carbonate;

- cyclohex-3-en-1-ylmethyl isopropyl carbonate;
 butyl (cyclohex-3-en-1-ylmethyl) carbonate;
 cyclohex-3-en-1-ylmethyl isobutyl carbonate;
 cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate;
 5 cyclohex-3-en-1-ylmethyl 3-oxobutanoate;
 cyclohex-3-en-1-ylmethyl 2-hydroxyacetate;
 4-((But-2-en-1-yloxy)methyl)cyclohex-1-ene;
 4-(((3-Methylbut-2-en-1-yl)oxy)methyl)cyclohex-1-ene;
 4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene;
 10 4-((allyloxy)methyl)cyclohex-1-ene;
 4,4'-(oxybis(methylene))dicyclohex-1-ene;
 isomers thereof; and
 combinations thereof.
- 15 14. The consumer product of claim 13, wherein the fragrance compound is cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate.
15. The fragrance composition of claim 14, wherein the fragrance composition is cyclohex-3-en-1-ylmethyl (2S)-2-hydroxypropanoate.
- 20 16. The consumer product of claim 12, wherein the consumer product is selected from a fine fragrance, a personal care product, a home care product, and an air care product.
17. The consumer product of claim 16, wherein the fine fragrance is selected from
 25 parfum, extrait de parfum, eau de parfum, millesime, parfum de toilette, eau de toilette, eau de cologne, body splash, after shave, body mists, and baby colognes.
18. The consumer product of claim 16, wherein the personal care product is selected from lotions, creams, moisturizers, body washes, hand soaps, shampoos, conditioners,
 30 and soaps.
19. The consumer product of claim 16, wherein the home care product is selected from fabric conditioner, fabric softener, laundry detergent, laundry additive, rinse additive,

bleach, dryer sheets, perfume beads, car care products, dishwashing detergent, and hard surface cleaners.

20. The consumer product of claim 16, wherein the air care product is selected from a candle, aerosol, air freshener, liquid electric air freshener, fragrance diffuser, gel air freshener, plug-in air freshener, plug-in oil, and wax melt.

21. A method of modifying the odor properties of a consumer product by adding to a consumer product base an olfactory effective quantity of a fragrance compound of Formula I, or an isomer thereof:



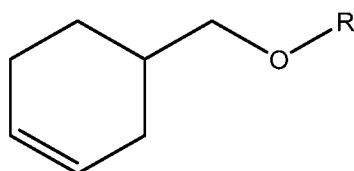
(I), wherein

R is selected from $C(O)OR_a$, $C(O)R_b$, a C_3 - C_5 branched or straight-chained alkenyl group, or $CH_2(3\text{-cyclohexenyl})$;

R_a is any C_1 - C_4 straight chain or branched alkyl or alkenyl group; and

R_b is selected from $CH(OH)CH_3$, $CH_2(CO)CH_3$, and CH_2OH .

22. A method of manufacturing a consumer product, comprising:
admixing a fragrance compound of Formula I, or an isomer thereof:



(I), wherein

R is selected from $C(O)OR_a$, $C(O)R_b$, a C_3 - C_5 branched or straight-chained alkenyl group, or $CH_2(3\text{-cyclohexenyl})$;

R_a is any C_1 - C_4 straight chain or branched alkyl or alkenyl group; and

R_b is selected from $CH(OH)CH_3$, $CH_2(CO)CH_3$, and CH_2OH ,

with a consumer product base.

23. The method of claim 22, wherein the fragrance compound is incorporated into a fragrance composition prior to admixing with the consumer product base.
24. A fragrance compound, selected from the group consisting of:
- 5 cyclohex-3-en-1-ylmethyl methyl carbonate;
allyl (cyclohex-3-en-1-ylmethyl) carbonate;
cyclohex-3-en-1-ylmethyl ethyl carbonate;
cyclohex-3-en-1-ylmethyl propyl carbonate;
cyclohex-3-en-1-ylmethyl isopropyl carbonate;
10 butyl (cyclohex-3-en-1-ylmethyl) carbonate;
cyclohex-3-en-1-ylmethyl isobutyl carbonate;
cyclohex-3-en-1-ylmethyl 2-hydroxypropanoate;
cyclohex-3-en-1-ylmethyl 3-oxobutanoate;
cyclohex-3-en-1-ylmethyl 2-hydroxyacetate;
15 4-((But-2-en-1-yloxy)methyl)cyclohex-1-ene;
4-(((3-Methylbut-2-en-1-yl)oxy)methyl)cyclohex-1-ene;
4-(((2-Methylallyl)oxy)methyl)cyclohex-1-ene;
4,4'-(oxybis(methylene))dicyclohex-1-ene; and
isomers thereof.

20

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 17/36638

A. CLASSIFICATION OF SUBJECT MATTER IPC(8) - A61K 8/37; A61Q 13/00; C07C 31/133 (2017.01) CPC - C07C31/1355; C07C69/003; C11D3/50; C07C2601/14		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols) See Search History Document		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched See Search History Document		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) See Search History Document		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 4,287,100 A (KULKA et al.) 01 September 1981 (01.09.1981) Col 2, ln 3-5; Col 2, ln 15-25; Col 13, ln 11-19; Col 14, ln 15-30	1-24
Y	US 2015/0030744 A1 (LOMBARDO et al.) 29 January 2015 (29.01.2015) para [0032];[0033];[0034];[0071];[0078];[0147]; pg. 9, Table 2	1-24
A	US 2011/0097369 A1 (SUNDER et al.) 28 April 2011 (28.04.2011) Entire Document	1-24
A	US 2015/0110727 A1 (International Flavors and Fragrances, Inc.) 23 April 2015 (23.04.2015) Entire Document	1-24
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search 02 August 2017		Date of mailing of the international search report 07 SEP 2017
Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US, Commissioner for Patents P.O. Box 1450, Alexandria, Virginia 22313-1450 Facsimile No. 571-273-8300		Authorized officer: Lee W. Young PCT Helpdesk: 571-272-4300 PCT OSP: 571-272-7774