

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
19 August 2010 (19.08.2010)

(10) International Publication Number
WO 2010/093583 A1

(51) International Patent Classification:
B60L 9/00 (2006.01)

(21) International Application Number:
PCT/US2010/023511

(22) International Filing Date:
8 February 2010 (08.02.2010)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
12/370,172 12 February 2009 (12.02.2009) US

(71) Applicant (for all designated States except US): **GENERAL ATOMICS** [US/US]; 3550 General Atomics Court, San Diego, CA 92121-1194 (US).

(72) Inventors: **GUROL, Husam**; 7075 Rockrose Terrace, Carlsbad, CA 92011 (US). **JETER, Philip, L.**; 14326 Dalhousie Road, San Diego, California 92129 (US). **SCHAUBET, Kurt, M.**; 1727 Eucalyptus Avenue, Encinitas, California 92024 (US).

(74) Agent: **NYDEGGER, Neil, K.**; Nydegger & Associates, 348 Olive Street, San Diego, CA 92103 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published: — with international search report (Art. 21(3))

(54) Title: LINEAR MOTOR CHARGED ELECTRIC VEHICLE

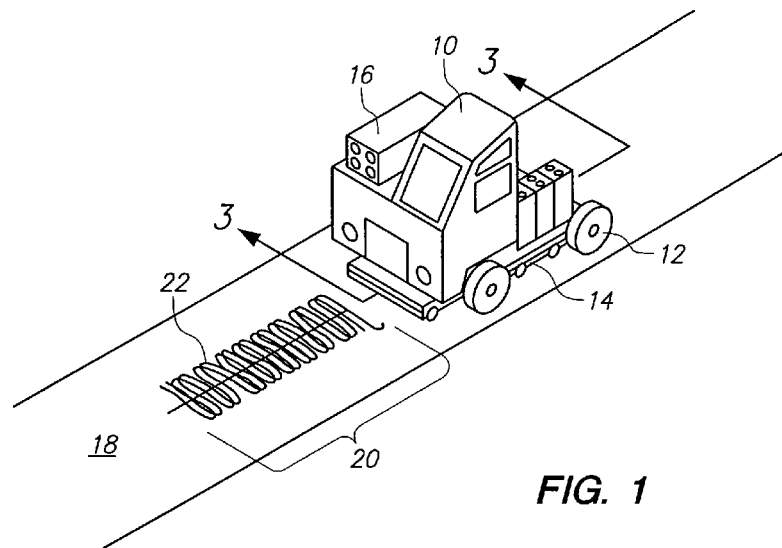


FIG. 1

(57) Abstract: An all-electric, wheeled vehicle has a magnet array that can be selectively moved between a retracted position and a deployed position, to respectively operate in a motor mode or a generator mode. When in the motor mode, with its magnet array retracted, wheel rotation to move the vehicle is powered by an onboard battery. Alternately, in the generator mode with the magnet array deployed, the vehicle is powered by a Linear Synchronous Motor (LSM). Specifically, the deployed magnet array interacts with a multiple-phase winding (i.e. LSM) embedded into the roadway on which the vehicle travels. Further, rotation of the wheel during vehicle movement in the generator mode recharges the battery.

WO 2010/093583 A1

LINEAR MOTOR CHARGED ELECTRIC VEHICLE

FIELD OF THE INVENTION

The present invention pertains generally to all-electric vehicles. More particularly, the present invention pertains to electric vehicles that are alternately propelled by a battery or a Linear Synchronous Motor (LSM). The present invention is particularly, but not exclusively, useful as an electric vehicle that recharges its battery while being propelled by the LSM.

BACKGROUND OF THE INVENTION

It is well known that electric motors and generators can be respectively used to convert electrical energy into mechanical energy and mechanical energy into electrical energy. Basically, both a motor and a generator operate on related physical principles. They both also involve similar operational structures, namely: a conductor, a magnetic field and an electrical current. On the one hand, for a motor (conversion of electrical to mechanical energy) a conductor is located in a magnetic field and an electrical current is passed through the conductor. Consequently, the magnetic field will exert a force on the conductor. This force can then be mechanically transferred from the conductor to do work (e.g. rotate a wheel on a vehicle). On the other hand, for a generator (conversion of mechanical energy into electrical energy) a conductor is physically moved in a magnetic field. The consequence of this movement is that an electrical current is set up or induced in the conductor. This induced current can then be stored (e.g. recharging a battery).

A Linear Synchronous Motor (LSM) is a particular type of electrical motor wherein the conductor (e.g. a three-phase winding) is laid out in a substantially linear configuration. The magnetic field is then moved along a path substantially parallel to the layout of the conductor (winding). The resultant force can then be applied to move a vehicle in a direction along the conductor (winding).

In its configuration, an LSM is noticeably different from the more conventional electric motors that have interactive magnetic fields and conductors. Typically, but not necessarily, the magnetic field in a conventional arrangement is held stationary while the conductor is rotated in the magnetic field. Despite their obvious configuration differences, in all other important aspects the basic physics of an LSM and a conventional electric motor are essentially the same.

For many applications, and for many different reasons, an electrical power plant (i.e. an electric motor) may be preferable to other types of motors (e.g. a fossil fuel combustion engine). In particular, more and more land vehicles are being equipped with electrical power plants. For example, many automobile manufacturers are providing battery-powered cars. LSMs are also being increasingly considered for use as the propulsion units of trains traveling over extended sections of railway lines. An important consideration for the use of an LSM as a propulsion unit for a vehicle, however, is that it effectively confines travel of the vehicle to the roadways where a stationary component of the LSM (e.g. the conductor/winding) has been pre-positioned. In some applications, however, it may be desirable to avoid such a limitation in favor of a more flexible travel envelope. If so, energy consumption requirements can become a concern.

In light of the above, it is an object of the present invention to provide an all-electric vehicle that is alternately propelled by two different types of propulsion units (i.e. an LSM and a battery-powered electric motor). Another object of the present invention is to provide an all-electric vehicle that includes controls for selectively operating a motor/generator either as a battery-powered motor to propel the vehicle, or as a generator for recharging the battery while the vehicle is being propelled by an LSM. Still another object of the present invention is to provide an all-electric vehicle that is easy to use, relatively simple to manufacture and comparatively cost effective.

SUMMARY OF THE INVENTION

An all-electric wheeled vehicle in accordance with the present invention is alternately propelled by either of two electric propulsion units. One unit includes an onboard, battery-powered electric motor/generator. The other
5 unit is a Linear Synchronous Motor (LSM) that includes both onboard and external components. In either case, the wheels of the vehicle remain in contact with the roadway on which the vehicle is traveling.

As intended for the present invention, and depending on which propulsion unit is being used, the motor/generator can be operated in either of
10 two modes (i.e. a motor mode or a generator mode). In the motor mode, the vehicle uses the motor/generator as its propulsion unit with electrical energy from the battery to rotate the wheels of the vehicle for propulsion. Preferably, the motor is a synchronous permanent magnet motor capable of generating around 125 hp at approximately 1200 rpm. Alternately, when the vehicle is
15 being propelled by the LSM, the motor/generator can be operated in its generator mode. In this mode, the rotating wheels of the vehicle interact with the motor/generator to recharge the battery.

To establish the LSM, the vehicle has an onboard magnet array that can be selectively deployed. When deployed, the magnet array is positioned
20 adjacent the roadway over which the vehicle is traveling, with an air gap of approximately 5 cm therebetween. This then allows the magnetic field of the magnet to interact with an external electric power segment that is embedded into the roadway. For the operation of the LSM, the power segment for the LSM preferably includes a three-phase winding with an electric current
25 provided by an external power source that passes through the winding. At this point, it is noted that the three-phase winding is only exemplary. As will be appreciated by the skilled artisan, different multiple-phase windings can be used, if desired.

Structurally, the electric motor/generator, the battery (e.g. ultra-
30 capacitors) and a system control for alternately operating the motor/generator

in either the motor mode or the generator mode are all mounted on the vehicle's undercarriage. Further, as implied above, the vehicle is also equipped with a magnet array that is mounted on the undercarriage for movement between a retracted configuration and a deployed configuration.

5 For the present invention, when the magnet array is in its retracted configuration, the vehicle is operated in the motor mode as disclosed above. On the other hand, when the magnet array is deployed, the LSM acts as the propulsion unit for the vehicle and the motor generator recharges the battery.

In more detail, the magnet array preferably includes a permanent
10 magnet that is mounted on a support member. Further, the support member is preferably a back iron and the permanent magnet is a Halbach array. Importantly, the Halbach array (permanent magnet) is provided to establish a magnetic field that will interact with the current in the three-phase winding of the power segment. Preferably, the LSM operates at approximately 15 Hz
15 and the winding creates an LSM field having a waveform speed along the power segment of approximately 15 mph. As will be appreciated by the skilled artisan, LSM operation at 15 Hz and a waveform speed of 15 mph are exemplary. Correspondingly different LSM frequencies and waveform speeds can be used, if desired. Further, the power train of the vehicle includes a
20 differential that is connected between the wheel and the electric motor, with the differential having an approximately 10.9 to 1 gear ratio. Additionally, a variable frequency inverter-rectifier is connected between the electric motor and the battery for charging the battery with a d.c. voltage when the motor/generator is operated in the generator mode, and for providing an a.c.
25 voltage to energize the electric motor when it is operated in the motor mode.

BRIEF DESCRIPTION OF THE DRAWINGS

The novel features of this invention, as well as the invention itself, both as to its structure and its operation, will be best understood from the accompanying drawings, taken in conjunction with the accompanying

description, in which similar reference characters refer to similar parts, and in which:

Fig. 1 is a perspective view of an all-electric vehicle in accordance with the present invention, with the vehicle shown traveling toward a power
5 segment embedded into the roadway on which the vehicle is traveling;

Fig. 2 is a block diagram of the electrical system employed by the present invention for the all-electric vehicle;

Fig. 3A is a side elevation view of the all-electric vehicle with its magnet array in a retracted configuration, with the magnet array shown in cross
10 section as seen along the line 3-3 in Fig. 1;

Fig. 3B is a view of the vehicle as seen in Fig. 3A with the magnet array in a deployed configuration; and

Fig. 4 is a representative cross section view of a portion of the magnet array and a portion of the power segment as seen along the line 3-3 in Fig. 1.

15 DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring initially to Fig. 1 an all-electric vehicle in accordance with the present invention is shown and is designated 10. As shown, the vehicle 10 is a wheeled vehicle that will typically have a plurality of wheels but must necessarily have at least one wheel 12. As will be appreciated by the skilled
20 artisan, the vehicle 10 can essentially be any kind of wheeled land vehicle known in the pertinent art. The vehicle (tractor) 10 shown in the drawings is only exemplary. Fig. 1 also indicates that a magnet array 14 is mounted on the vehicle 10 substantially as shown, and that the vehicle 10 carries at least one battery 16. For purposes of the present invention, the battery 16
25 preferably includes ultra-capacitors having an electrical energy capability of about eight mega-joules. Note: as a practical matter there may be a plurality of batteries 16 carried on the vehicle 10. Fig. 1 also shows that for at least a portion of its travel time, the vehicle 10 is expected to travel along a roadway 18 that includes a power segment 20 which is preferably embedded into the
30 roadway 18. More specifically, the power segment 20 comprises a three-

phase winding 22 that receives an electrical current from an external power source (not shown).

Referring now to Fig. 2, a schematic block diagram of components for the vehicle 10 is shown with the components arranged on an undercarriage 5 24 of the vehicle 10. In this arrangement, a wheel 12 of the vehicle 10 is connected to a differential 26 via an axle 28. In turn, the differential 26 is connected directly to a motor/generator 30. For purposes of the present invention, the differential 26 preferably has around a 10.9 to 1 gear ratio, and the motor/generator 30 preferably incorporates a permanent magnet motor 10 that operates with approximately 1445 rpm at 15 mph. Fig. 2 also shows that the motor/generator 30 is connected to an inverter-rectifier 32 via an a.c. line 34, and that the battery (ultra-capacitor) 16 is connected to the inverter-rectifier 32 via a d.c. line 36. Further, Fig. 2 indicates by the dashed-line 38 that a control system 40 onboard the vehicle 10 can be used to alternate the 15 operation of the inverter-rectifier 32 and thereby cause the motor/generator 30 to operate in either a motor mode or a generator mode.

To operate the motor/generator 30 in its motor mode, the control system 40 is used to direct the inverter-rectifier 32 to convert a d.c. voltage from the battery 16 into an a.c. voltage for operating the motor/generator 30 20 as a motor. Accordingly, the motor/generator 30 provides power to rotate the wheel 12. Thus, the motor/generator 30 acts as a propulsion unit for the vehicle 10 when the motor/generator 30 is operated in its motor mode. Alternately, for the motor/generator 30 to operate in its generator mode, the inverter-rectifier 32 is controlled by the control system 40 to convert an a.c. 25 voltage from the motor/generator 30 into a d.c. voltage for recharging the battery 16. In this generator mode, a rotation of the wheel 12 causes the motor/generator 30 to generate the a.c. voltage that is converted by the inverter-rectifier 32 into the d.c. voltage that recharges the battery 16.

As noted above, the vehicle 10 alternately uses two different propulsion 30 units. One propulsion unit is established when the motor/generator 30 is operated in its motor mode as disclosed above. The other propulsion unit is a Linear Synchronous Motor (LSM). Thus, an important aspect of the present

invention concerns how a Linear Synchronous Motor (LSM) is established as a propulsion unit for the vehicle 10. How this is accomplished is best appreciated with reference to Figs. 3A and 3B.

In Fig. 3A, the magnet array 14 is shown in a retracted configuration wherein the magnet array 14 is effectively distanced from the roadway 18. Fig. 3A also shows that the magnet array 14 includes a permanent magnet 42 that is mounted on a support member 44 that can act as a back iron for the permanent magnet 42. Additionally, it is seen that the magnet array 14 includes a plurality of vertical clearance wheels, of which the vertical clearance wheel 46 is exemplary. In Fig. 3B, the magnet array 14 is shown in a deployed configuration wherein the magnet array 14 is deployed (i.e. lowered) toward the roadway 18 until the vertical clearance wheel(s) 46 makes contact with the roadway 18. With this contact, the permanent magnet 42 of the magnet array 14 is at a distance 48 from the surface of the roadway 18. Preferably, the distance 48 is approximately five centimeters. For purposes of the present invention, the permanent magnet 42 can be any type magnet well known in the pertinent art, such as a Halbach Array shown in Fig. 4. In any event, as indicated in Fig. 4, when the magnet array 14 has been deployed it is close enough to the three-phase winding 22 for the magnetic field of the permanent magnet 42 to directly interact with the electric field of the three-phase winding 22. This interaction then provides a propulsive force for the vehicle 10. In this arrangement for the LSM, the three-phase winding 22 is preferably operated at about fifteen Hz, to create a waveform speed (i.e. a speed for vehicle 10) of about fifteen mph.

In its operation, the vehicle 10 can travel along the roadway 18 by selectively using either of two propulsion units. The selection, however, is dependent on whether the vehicle 10 is traveling over an embedded power segment 20. Specifically, when the vehicle 10 is traveling over a power segment 20, an LSM propulsion unit can be created between the magnet array 14 on the vehicle 10 and the three-phase winding 22 embedded in the roadway 18. This is done by lowering the magnet array 14 into a deployed configuration (see Fig. 3B) as the vehicle 10 approaches the power segment

20. An engagement of the magnetic field of the magnet array 14 with the electric waveform of the three-phase winding 22 is accomplished by having the speed of the vehicle 10 substantially correspond with the speed of the waveform (e.g. 15 mph). Once established, the LSM can thereafter effectively
5 function as the propulsion unit of the vehicle 10.

Importantly, for purposes of the present invention, as the vehicle 10 is being propelled over a power segment 20 in the roadway 18 by the LSM, the battery 16 can be recharged. Specifically, as the vehicle 10 moves along the roadway 18 under the influence of the LSM, the wheel 12 is rotated by its
10 contact with the roadway 18. This rotation of the wheel 12 is then used to generate an a.c. voltage with the motor/generator 30 (i.e. the motor/generator 30 is in its generator mode). The a.c. voltage is then converted to a d.c. voltage by the inverter-rectifier 32 for use in recharging the battery 16.

When the vehicle 10 is not traveling over a power segment 20, and
15 therefore can no longer establish an LSM with its magnet array 14, the magnet array 14 is raised to its retracted configuration (see Fig. 3A). In this case, the vehicle 10 operates with an electric motor as its other propulsion unit. Specifically, with the motor/generator 30 now directed by the control system 40 to operate in the motor mode, electrical power from the battery 16
20 is passed through the inverter-rectifier 32 and to the motor/generator 30 to run the motor/generator 30 as a motor (i.e. the motor/generator 30 is in its motor mode). Thus, the motor/generator 30 functions as a propulsion unit to rotate the wheel 12 for propulsion of the vehicle 10.

While the particular Linear Motor Charged Electric Vehicle as herein
25 shown and disclosed in detail is fully capable of obtaining the objects and providing the advantages herein before stated, it is to be understood that it is merely illustrative of the presently preferred embodiments of the invention and that no limitations are intended to the details of construction or design herein shown other than as described in the appended claims.

What is claimed is:

1. An all-electric vehicle for movement along a roadway, wherein the roadway has at least one power segment with a three-phase winding imbedded therein, the vehicle comprising:
 - 5 an undercarriage;
 - an electric motor mounted on the undercarriage;
 - a battery mounted on the undercarriage for running the electric motor;
 - 10 a magnet array mounted on the undercarriage for movement between a retracted configuration and a deployed configuration;
 - an electrical system mounted on the undercarriage for alternately operating in a motor mode to move the vehicle along the roadway with power from the motor, and in a generator mode to recharge the battery; and
 - 15 a control system for operating the vehicle in the generator mode, to recharge the battery, by selectively moving the magnet array into its deployed configuration to establish a Linear Synchronous Motor (LSM) between the magnet array and the three-phase winding in the power segment of the roadway for moving the vehicle along the roadway.
- 20 2. A vehicle as recited in claim 1 wherein the magnet array comprises:
 - a support member; and
 - a permanent magnet mounted on the support member.
3. A vehicle as recited in claim 2 wherein the support member is a
25 back iron and the permanent magnet is a Halbach array.
4. A vehicle as recited in claim 1 wherein the three-phase winding in the power segment creates an LSM field having a waveform speed along the power segment of approximately 15 mph.

5. A vehicle as recited in claim 4 wherein the LSM operates at approximately 15 Hz.

6. A vehicle as recited in claim 1 wherein the magnet array in its deployed configuration is positioned at a distance of approximately 5 cm from
5 the three-phase winding in the power segment.

7. A vehicle as recited in claim 1 further comprising a wheel mounted on the undercarriage, the wheel being in contact with the roadway for rotation thereof during movement of the vehicle along the roadway.

8. A vehicle as recited in claim 7 wherein the electric motor is a
10 synchronous permanent magnet motor for generating 125 hp at approximately 1200 rpm.

9. A vehicle as recited in claim 8 wherein the electrical system comprises:

15 a differential connected between the wheel and the electric motor, with the differential having an approximately 10.9 to 1 gear ratio; and

20 a variable frequency inverter-rectifier connected between the electric motor and the battery for charging the battery with a d.c. voltage when the electrical system is operated in the generator mode, and for providing an a.c. voltage to energize the electric motor when the electrical system is operated in the motor mode.

10. A dual-mode power unit for moving a wheeled vehicle which comprises:

5 a generator assembly mounted on the vehicle to operate in a generator mode for charging a battery in response to a rotation of a wheel of the vehicle, wherein the wheel rotates as the vehicle moves in response to a Linear Synchronous Motor (LSM), and wherein the LSM is established by an interaction of a magnet array on the vehicle with a three-phase winding positioned external to the vehicle;

10 a motor assembly mounted on the vehicle to operate in a motor mode for rotating the wheel to move the vehicle with an electric motor powered by the battery; and

a control system mounted on the vehicle for alternately activating the generator mode and the motor mode.

11. A power unit as recited in claim 10 having a power train comprising:

15 a differential connected between the wheel and the electric motor, with the differential having an approximately 10.9 to 1 gear ratio; and

20 a variable frequency inverter-rectifier connected between the electric motor and the battery for charging the battery with a d.c. voltage when the power unit is operated in the generator mode, and for providing an a.c. voltage to energize the electric motor when the power unit is operated in the motor mode.

25 12. A power unit as recited in claim 10 further comprising a magnet array connected to the control system for selective movement of the magnet array into a deployed configuration to establish a Linear Synchronous Motor (LSM) between the magnet array and a three-phase winding in a power segment of a roadway, as the vehicle moves along the roadway.

13. A power unit as recited in claim 12 wherein the magnet array comprises:

a support member; and

a permanent magnet mounted on the support member.

5 14. A power unit as recited in claim 13 wherein the support member is a back iron and the permanent magnet is a Halbach array.

15. A power unit as recited in claim 12 wherein the three-phase winding in the power segment creates an LSM field having a waveform speed along the power segment of approximately 15 mph, and further wherein the
10 LSM operates at approximately 15 Hz.

16. A power unit as recited in claim 12 wherein the magnet array in its deployed configuration is positioned at a distance of approximately 5 cm from the three-phase winding in the power segment.

17. A method for moving an all-electric wheeled vehicle along a roadway, wherein the roadway has at least one power segment with a three-phase winding imbedded therein, wherein the vehicle has a battery powered electric motor mounted on an undercarriage and includes a magnet array
5 mounted on the undercarriage for movement of the magnet array between a retracted configuration and a deployed configuration, and further wherein the method comprises the steps of:

operating the vehicle in a motor mode to rotate the wheel with power from the electric motor for movement of the vehicle along the roadway; and
10

selectively moving the magnet array into its deployed configuration to establish a Linear Synchronous Motor (LSM) between the magnet array and the three-phase winding in the power segment of the roadway for moving the vehicle along the roadway in a generator mode to rotate the wheel for recharging the battery.
15

18. A method as recited in claim 17 wherein the magnet array comprises:

a support member; and

a permanent magnet mounted on the support member.

19. A method as recited in claim 18 wherein the support member is a back iron and the permanent magnet is a Halbach array, wherein the three-phase winding in the power segment creates an LSM field having a waveform speed along the power segment of approximately 15 mph, and wherein the
5 LSM operates at approximately 15 Hz.

20. A method as recited in claim 19 further comprising the steps of:
connecting a differential between the wheel and the electric motor, with the differential having an approximately 10.9 to 1 gear ratio to generate 125 hp at approximately 1200 rpm; and
10 connecting a variable frequency inverter-rectifier between the electric motor and the battery for charging the battery with a d.c. voltage when the electrical system is operated in the generator mode, and for providing an a.c. voltage to energize the electric motor when the electrical system is operated in the motor mode.

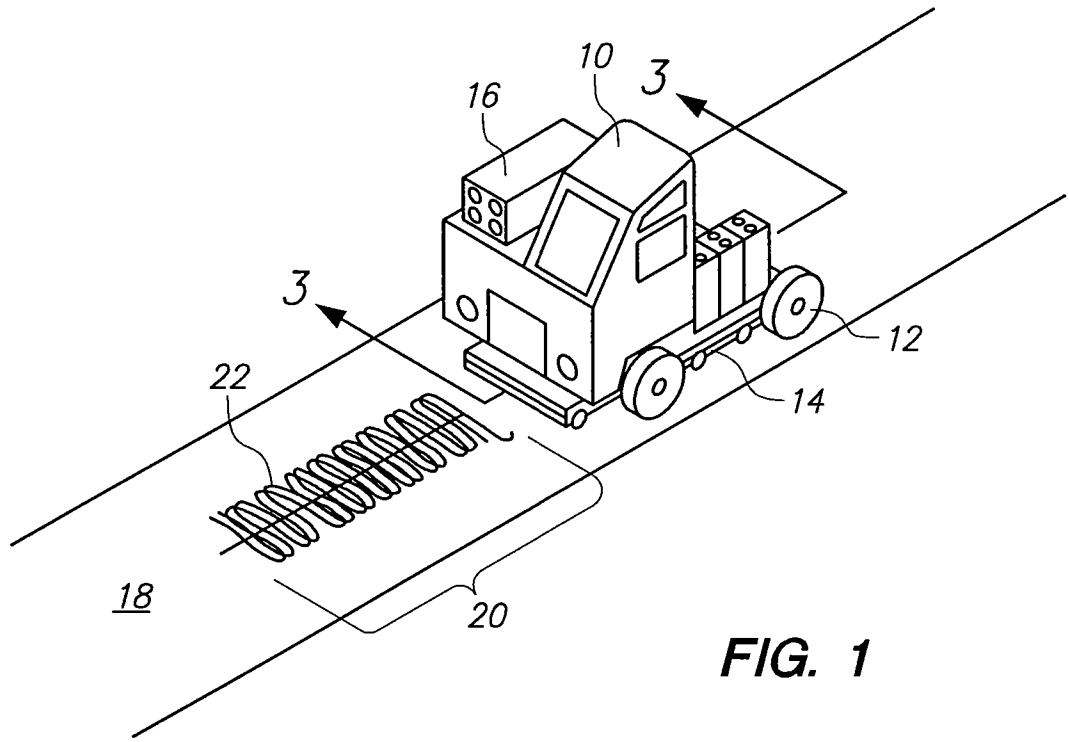


FIG. 1

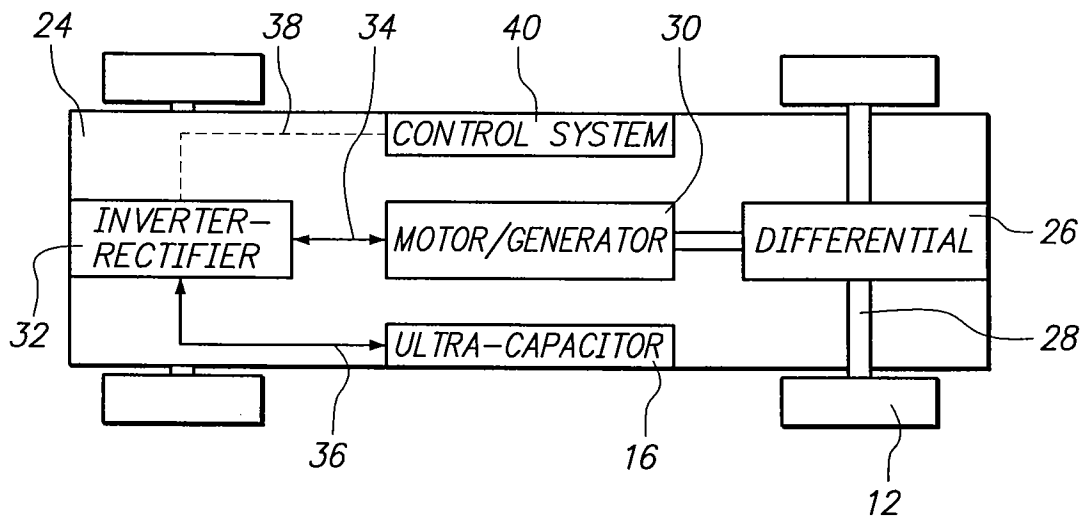


FIG. 2

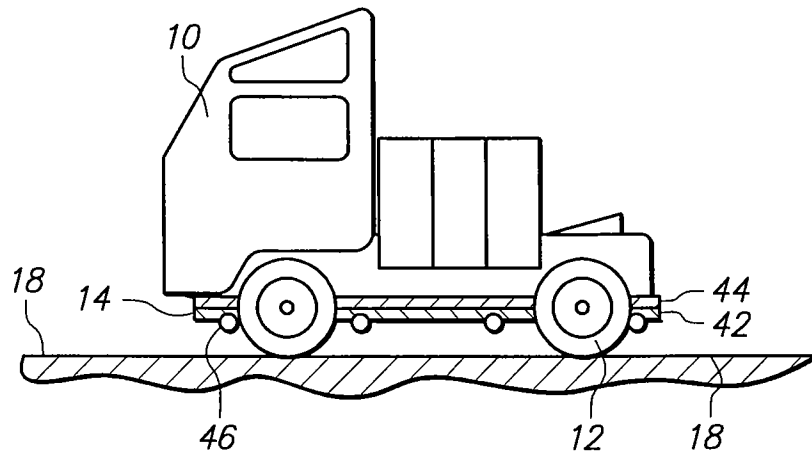


FIG. 3A

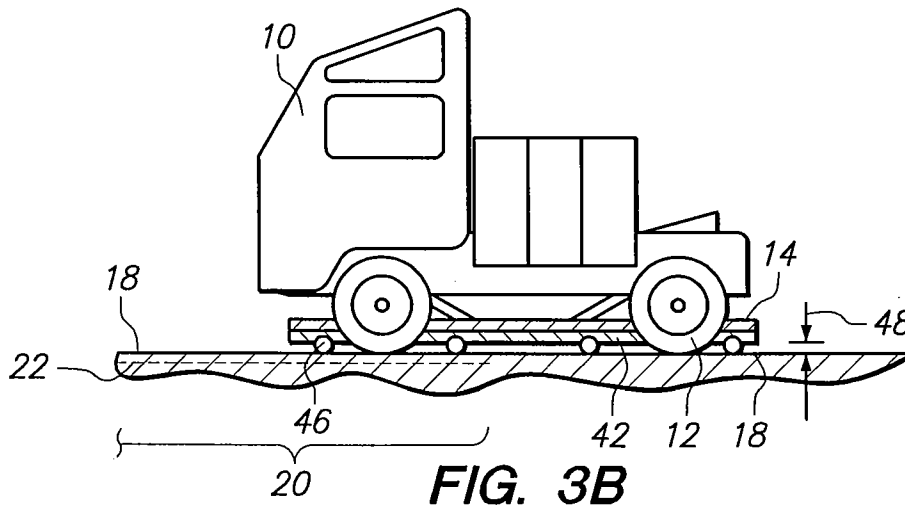


FIG. 3B

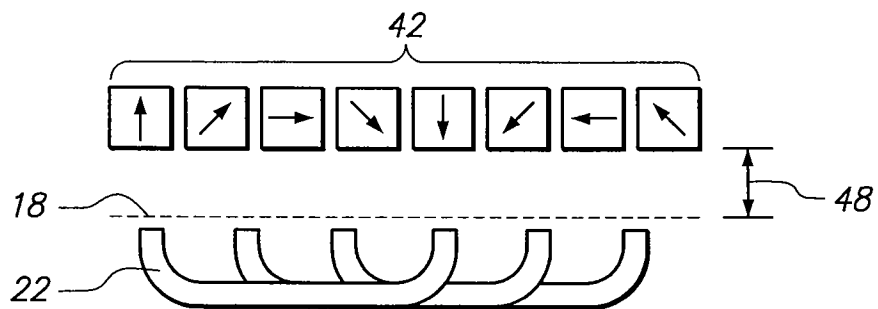


FIG. 4

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2010/023511

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - B60L 9/00 (2010.01)

USPC - 191/10

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) - B60L 5/00; B60L 9/00; B60L 11/16 (2010.01)

USPC - 180/2.1, 21; 191/4, 10; 320/2, 108, 109

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

ECLA - B60L 5/00B; B60L 11/16, 11/18A, 11/18L5

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

Patbase, Google Patents

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 4,331,225 A (BOLGER) 25 May 1982 (25.05.1982) entire document	1-20
Y	US 4,061,089 A (SAWYER) 06 December 1977 (06.12.1977) entire document	1-20
Y	US 5,573,090 A (ROSS) 12 November 1996 (12.11.1996) entire document	3, 14, 19-20
Y	US 6,209,672 B1 (SEVERINSKY) 03 April 2001 (03.04.2001) entire document	8-16, 20
A	US 3,914,562 A (BOLGER) 21 October 1975 (21.10.1975) entire document	1-20
A	US 5,821,728 A (SCHWIND) 13 October 1998 (13.10.1998) entire document	1-20
A	US 6,011,508 A (PERREAULT et al) 04 January 2000 (04.01.2000) entire document	1-20

Further documents are listed in the continuation of Box C.

* Special categories of cited documents:	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" document defining the general state of the art which is not considered to be of particular relevance	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"E" earlier application or patent but published on or after the international filing date	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&" document member of the same patent family
"O" document referring to an oral disclosure, use, exhibition or other means	
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search 26 March 2010	Date of mailing of the international search report 15 APR 2010
--	--

Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US, Commissioner for Patents P.O. Box 1450, Alexandria, Virginia 22313-1450 Facsimile No. 571-273-3201	Authorized officer: Blaine R. Copenheaver PCT Helpdesk: 571-272-4300 PCT OSP: 571-272-7774
---	---