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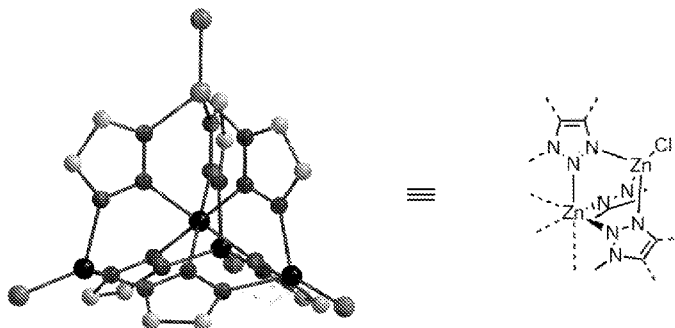


FIG. 1

(57) Abstract: Compositions and methods for selective olefin (e.g., ethylene) polymerization comprising metal organic frameworks (MOFs) are generally provided. In some embodiments, a MOF comprises a plurality of metal ions, each coordinated with at least one ligand comprising at least two unsaturated N-heterocyclic aromatic groups arranged about an organic core.

COMPOSITIONS AND METHODS FOR OLEFIN POLYMERIZATION COMPRISING METAL ORGANIC FRAMEWORKS

Related Applications

5 This application claims priority to U.S. Provisional Patent Application Serial No. 62/218,003, filed September 14, 2015, and entitled “Compositions and Methods for Selective Olefin Oligomerization Comprising Metal Organic Frameworks”, and U.S. Provisional Patent Application Serial No. 62/306,021, filed March 9, 2016, and entitled “Compositions and Methods for Olefin Polymerization Comprising Metal Organic
10 Frameworks”, each of which are incorporated herein by reference in their entirety for all purposes.

Field

15 Compositions and methods for olefin polymerization comprising metal organic frameworks (MOFs) are generally provided. In some embodiments, a MOF comprises a plurality of metal ions, each metal ion coordinated with at least one ligand comprising at least two N-heterocyclic aromatic groups arranged about an organic core.

Background

20 The advent and development of single site catalysts for olefin polymerization has dramatically transformed the polyolefins sector from a commodity market to a highly dynamic and specialized industry. This “metallocene revolution” depended heavily on structurally tunable molecular catalysts that offer fine control over the polymer’s molecular structure. However, homogeneous catalysis remains impractical for the
25 production of commercial polyolefins (e.g., polyethylene, polypropylene), whose insolubility contributes to line fouling and reactor walling under conventional solution phase reactor conditions. Industrial slurry and gas phase polymerization of olefins (e.g., ethylene, propylene) rely on granular solid catalysts that lead to solid polymers with a free-flowing powder or bead morphology.

30 Toward that end, the commercialization of advanced olefin polymers has focused on the development of single-site heterogeneous catalysis. However, conventional inorganic solid catalysts lack the fine electronic and steric control over reactive transition metals that provides selectivity. Moreover, variations in the coordination environment

lead to inconsistent reactivities and selectivities among active sites in a given sample.

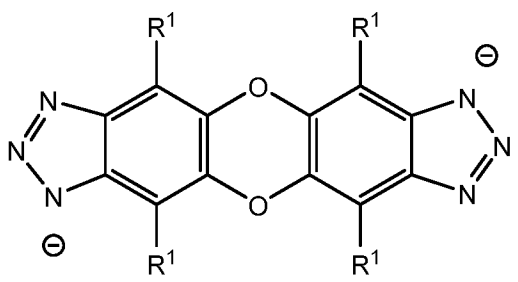
Accordingly, improved catalysts and methods for the formation of polyolefins are needed.

5

Summary

In some embodiments, a method for forming a polyolefin from an olefin is provided. In some embodiments, the method comprises exposing the olefin to a metal organic framework (MOF) catalyst to produce the polyolefin, wherein the MOF catalyst comprises a plurality of metal ions, each metal ion coordinated with at least one ligand, and wherein the at least one ligand comprises at least two N-heterocyclic aromatic groups arranged about an organic core.

In some embodiments, an MOF is provided. In some embodiments, the MOF comprises a plurality of metal ions, each coordinated with at least one ligand, wherein the plurality of metal ions comprises at least two types of metal selected from the group consisting of Zn^{2+} , Cr^{2+} , and Cr^{3+} , tetravalent metals, trivalent metals, and Zn^{+4} , and wherein the at least one ligand comprises the structure:



wherein each R^1 is the same or different and is selected from the group consisting of hydrogen, -alkyl, $-\text{NO}_2$, $-\text{R}'$, $-\text{F}$, $-\text{Cl}$, $-\text{Br}$, $-\text{I}$, $-\text{CN}$, $-\text{NC}$, $-\text{SO}_3\text{R}'$, $-\text{SO}_3\text{H}$, $-\text{OR}'$, $-\text{OH}$, $-\text{SR}'$, $-\text{SH}$, $-\text{PO}_3\text{R}'$, $-\text{PO}_3\text{H}$, $-\text{CF}_3$, $-\text{NR}'_2$, $-\text{NHR}'$, and $-\text{NH}_2$, and each R' is the same or different and is optionally substituted alkyl or optionally substituted aryl.

20

Brief Description of the Drawings

FIG. 1 shows a non-limiting example of the transition metal coordination in a non-limiting MOF, according to a non-limiting embodiment.

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FIG. 2 shows a comparison of exchanged structures by powder x-ray diffraction (PXRD), according to some non-limiting embodiments.

FIG. 3 shows a comparison of exchanged materials by nitrogen adsorption (77 K), according to some non-limiting embodiments.

FIG. 4 shows a solid state magic-angle spinning ^{13}C NMR of ethylene/propylene copolymer produced by Ti(III)-MFU-4l, according to a non-limiting embodiment.

FIG. 5 depicts non-limiting examples of Kuratowski clusters and related ligands, according to some non-limiting embodiments.

5 Other aspects, embodiments, and features of the invention will become apparent from the following detailed description when considered in conjunction with the accompanying drawings. The accompanying figures are schematic and are not intended to be drawn to scale. For purposes of clarity, not every component is labeled in every figure, nor is every component of each embodiment of the invention shown where
10 illustration is not necessary to allow those of ordinary skill in the art to understand the invention. All patent applications and patents incorporated herein by reference are incorporated by reference in their entirety. In case of conflict, the present specification, including definitions, will control.

15 Detailed Description

Compositions and methods comprising metal organic frameworks (MOFs) and related uses are generally provided. In some embodiments, a MOF comprises a plurality of metal ions, each coordinated with at least one ligand, wherein each ligand comprises at least two unsaturated N-heterocyclic aromatic groups.

20 The term "metal-organic framework" is given its ordinary meaning in the art and refers to a one-, two-, or three-dimensional coordination polymer including metal ions and ligands which function as organic structural units, wherein a portion of the metal ions are each chemically bonded to at least one ligand comprising a bi-, tri- or poly-dentate organic structural unit. The metal ions, in addition to being coordinated with at
25 least one ligand, may also be bound to one or more auxiliary ligands, as described in more detail herein.

The MOFs described herein may be utilized in a wide variety of applications. In some embodiments, the MOFs may be utilized as a catalyst. For example, in some embodiments, the MOFs may be utilized as a catalyst for olefin oligomerization or olefin
30 polymerization. In a particular embodiment, the MOF may be utilized as a catalyst for ethylene polymerization (e.g., to form polyethylene). In some embodiments, the catalyst is a heterogeneous catalyst. The term "heterogeneous catalyst" will be understood by those of ordinary skill in the art and generally refers to a catalyst in solid state catalyzing

a reaction which is fully or partly run in another phase, such as a solvent phase or gaseous phase. In some embodiments, the MOFs described herein are utilized in a solid state, for example, as a solid dispersed in a solution. One non-limiting advantage to heterogeneous catalysts is the catalyst may generally be easily separated from a reaction mixture. In some embodiments, the catalyst (e.g., the heterogeneous catalyst) is a single site catalyst. The term "single site catalyst" will be understood by those of ordinary skill in the art and generally refers to a catalyst that has only single type of kinetically active site. For example, for the MOFs described herein, a single type of metal ion for each MOF may act as the catalytic site(s).

The MOFs described herein are particularly advantageous for use as catalysts for the polymerization of olefins such as ethylene and/or propylene. The MOF catalysts described herein may generally be used in any reactor suitable for the polymerization or oligomerization of olefins. While much of the description herein relates to the homopolymerization of ethylene, those skilled in the art would understand, based upon the teachings of this specification, that other olefins such as propylene, 1-butene, or 1-pentene may also be polymerized or copolymerized (e.g., with ethylene) by catalysis with such MOFs.

Those of ordinary skill in the art will be aware of suitable systems and methods for utilizing a MOF described herein for catalysis. For example, the MOF may be loaded into a reactor for use as an olefin polymerization catalyst. Olefins (e.g., ethylene, propylene, or the like) may be introduced into the reactor, wherein the olefin polymerizes upon exposure to the catalyst. Optionally, the reactor may contain one or more solvents (e.g., an organic solvent) and/or one or more additives (e.g., an alkylaluminum compound, hydrogen). The reactor may be operated at any suitable temperature and/or pressure as described herein. In some embodiments, the reactor may be operated until a high fraction (e.g., greater than about 80%, greater than about 90%, greater than about 95%, or more) of the desired polymer (e.g., polyethylene) is produced.

In some embodiments, the reactor is operated at or near atmospheric pressure. In other embodiments, the reactor is operated at elevated pressures (e.g., under an atmosphere of olefin). In some embodiments, the pressure of olefin in the reactor is between 1 bar and 50 bar, and between 1 bar and 40 bar, and between 5 bar and 40 bar, or between 10 bar and 40 bar, or between 10 bar and 30 bar.

The polymerization may be conducted at any suitable temperature or pressure. For example, in some cases, polymerization in the presence of the MOF may be conducted at about room temperature, for example, about 20 °C, or between about 20 °C and about 25 °C. In other embodiments, the polymerization may be carried out at
5 temperatures below or above room temperature.

The polymerization may or might not be conducted in the presence of hydrogen. In some embodiments, the polymerization is carried out in the presence of hydrogen. The presence of hydrogen may aid in controlling the molecular weight of the resulting polymer formed. For example, the hydrogen reduce the average molecular weight of the
10 polymer, for example, by acting as a chain transfer agent. The pressure of hydrogen, when present, may be between 0.5 bar and 20 bar, or between 1 bar and 20 bar, or between 1 bar and 10 bar.

In some embodiments, polymerization of an olefin is conducted (e.g., the formation of polyethylene from ethylene) in the presence of the MOF and an additive. In
15 some embodiments, the additive is an alkylaluminum compound. Non-limiting examples of alkylaluminum compounds include aluminoxanes (e.g., methylaluminoxane, modified methylaluminoxane) ethylaluminum dichloride, diethylaluminum chloride, triethylaluminum, and trimethylaluminum. In an exemplary embodiments, the additive is methylaluminoxane. In some embodiments, the additive is an alkyl magnesium halide
20 (e.g., ethyl magnesium bromide). In some embodiments, the additive is an alkyllithium compound (e.g., methyllithium). The additive may be provided in any suitable amount. In some embodiments, the ratio of moles of additive to moles of active metal center (e.g., Ni^{+2}) is between 1 and 1000, between 100 and 1000, or between 200 and 800, or between 250 and 750, or between 100 and 500, or about 100, about 200, about 300, about 400,
25 about 500, about 750, or about 1000.

In some embodiments, the MOFs described herein may catalyze the formation of polyethylene from ethylene. In some embodiments, the polyethylene formed in linear high density polyethylene. In some embodiments, the MOFs described herein may catalyze the formation of polypropylene from propylene. In some embodiments, the
30 MOFs described herein may catalyze the formation of poly(ethylene-co-propylene) from ethylene and propylene and/or poly(ethylene-co-1-hexene) from ethylene and 1-hexene.

The molecular weight of the resulting polymer may range from low values to high molecular weights. For example, the molecular weight of the polymer is at least

about 1×10^5 , at least about 2×10^5 , at least about 3×10^5 , at least about 4×10^5 , at least about 5×10^5 , at least about 1×10^6 , at least about 2×10^6 , at least about 3×10^6 , at least about 4×10^6 , or at least about 5×10^6 . Those of ordinary skill in the art will be aware of methods for determining the molecular weight of a polymer, for example, by GPC. In some embodiments, the molecular weight is the weight-average molecular weight (i.e., M_w). In some embodiments, the molecular weight distributions were calculated based on commercial polystyrene standards.

In some embodiments, the polyethylene formed may be characterized with respect to its percent polymer crystallinity and/or melting point. Those of ordinary skill in the art will be aware of methods for determining the percent polymer crystallinity and/or melting point, for example, using differential scanning calorimetry (DSC). In some embodiments, a theoretical heat of fusion of 293 J/g for crystalline polyethylene is utilized in the characterization. In some embodiments, the percent polymer crystallinity is evaluated by differential scanning calorimetry, using a scan rate of 10 °C/minute from 0 °C to 200 °C, followed by cooling at the same rate (e.g., using data above from the second heating cycle). See, for example, the method described in TA 123 "Determination of Polymer Crystallinity by DSC" TA Instruments, New Castle, DE, herein incorporated by reference. For example, the polymer sample temperature may be 1) equilibrated to 0 °C, 2) heated at 10 °C per minute to 200 °C, 3) isothermal at 200 °C for two minutes, 4) cooled at 10 °C per minute to 0 °C, 5) heated at 10 °C per minute to 200 °C, 6-7) repeat steps 3 and 4. The second scan heat of fusion may be derived by integrating the peak observed in step 5, which can then be divided by the theoretical heat of fusion for the 100% crystalline polyethylene (e.g., 293 J/g as stated above) to give a second scan % crystallinity for the sample.

In some embodiments, the polymer crystallinity for polyethylene formed in the presence on an MOF described herein is between about 30% and about 80%, or between 40% and about 70%, or between about 45% and about 70%, or between about 50% and about 70%, or between about 50% and about 65% (e.g., as determined by the method described above). In some embodiments, the melting point of the polyethylene formed in the presence on an MOF described herein is between about 110 °C and about 140 °C, or between about 115 °C and about 140 °C, about 120 °C and about 140 °C, about 125 °C and about 140 °C, about 125 °C and about 135 °C,

In some embodiments, a MOF comprises a plurality of metal ions, each coordinated with at least one ligand comprising at least two unsaturated N-heterocyclic aromatic groups. In some embodiments, at least some of the metal ions are associated with two, three, or four ligands, and each of those ligands are individually associated with one, two, three, or four metal ions. In some embodiments, at least some of the metal ions are associated with two ligands, and each of those ligand is individually associated with two metal ions. In some embodiments, at least some of the metal ions are associated with three ligands, and each of those ligand is individually associated with three metal ions. In some embodiments, at least some of the metal ions are associated with four ligands, and each of those ligand is individually associated with two metal ions. In some embodiments, a ligand is charged. In some embodiments, a ligand has a charge of (-1), or (-2), or (-3), or (-4). In some embodiments, a ligand has a charge of (-2).

In some cases, each metal ion is coordinated with at least two ligands, at least three ligands, or at least four ligands. For example, in some embodiments, the MOF comprises a plurality of metal ions associated with at least two triazoles, at least three triazoles, or at least four triazoles. Other non-limiting examples of suitable ligands are described in detail herein.

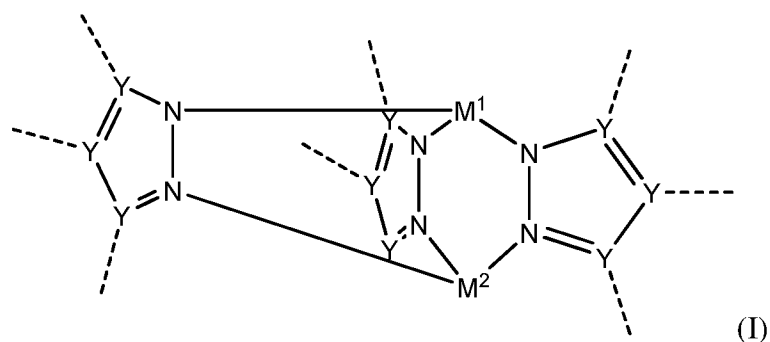
The MOF may comprise any suitable metal ions. In some embodiments, the MOF comprises a first type of metal ion and a second type of metal ion. Each metal ion may be monovalent, divalent, trivalent, or tetravalent. In some embodiments, a least one type of metal ion is a monovalent metal ion. Non-limiting examples of monovalent metal ions are Ag^+ , Cu^+ , and Au^+ . In some embodiments, at least one type of metal ion is a divalent metal ion. Non-limiting examples of monovalent metal ions are Mg^{2+} , Mn^{2+} , Fe^{2+} , Co^{2+} , Ni^{2+} , Cu^{2+} , Pd^{2+} , Pt^{2+} , Ru^{2+} , Cd^{2+} , Zn^{2+} , Pb^{2+} , Hg^{2+} , V^{2+} , and Cr^{2+} . In some cases, the MOF does not comprise Ni^{+2} . In some embodiments, at least one type of metal ion is a trivalent metal ion. Non-limiting examples of trivalent metal ions are Fe^{3+} , V^{3+} , Ti^{3+} , Sc^{3+} , Al^{3+} , In^{3+} , Ga^{3+} , Mn^{3+} , Co^{3+} , and Cr^{3+} . In some embodiments, at least one type of metal ion is a tetravalent metal ion. A non-limiting example of tetravalent metal ion is Ti^{4+} and Zn^{4+} .

In some embodiments, the MOF comprises a plurality of a first type of metal ion and a plurality of a second type of metal ion. In some cases, the first type of metal is selected from the group consisting of Sc^{3+} , Ti^{3+} , Ti^{4+} , V^{2+} , Cr^{2+} , Cr^{3+} , Mn^{2+} , Fe^{2+} , Co^{2+} , Cu^{2+} . In some embodiments, the first type of metal ion is selected from the group

consisting of Sc^{3+} , Ti^{3+} , Ti^{4+} , V^{2+} , Cr^{2+} , and Cr^{3+} . In some embodiments, the first type of metal ion is Cr^{2+} or Cr^{3+} . In some embodiments, the first type of metal ion is not Ni^{+2} . In some embodiments, the second type of metal ion is Zn^{2+} . In some embodiments, the first type and the second type of metal ions are selected from the group consisting of Zn^{2+} , Cr^{2+} , and Cr^{3+} , tetravalent metals, trivalent metals, and Zn^{+4} . In some embodiments, the first type and the second type of metal ions are selected from the group consisting of Zn^{2+} , Cr^{2+} , and Cr^{3+} . In some embodiments, each MOF comprises a single metal ion of the first type. In some embodiments, each MOF comprises more than one of the first type of metal ion. In some embodiments, one or more of the first type of metal ion are the active metal centers for catalysis. In some embodiments, only a single first type of metal ion is an active metal center for catalysis.

In some embodiments, each metal ion in the MOF may be associated with one or more one auxiliary ligands. In some cases, the one or more auxiliary ligand may be found above and/or below the metal ion (e.g., as apical ligands). An auxiliary ligand may or might not be charged. Non-limiting examples of auxiliary ligands include halides (e.g., chlorine, fluorine, bromine, iodine), other salts (e.g., alkyl (e.g., $-\text{CH}_3$), allyl, nitrite, sulfite, chloride, fluoride, bromide, iodide, triflate, BF_4 , PF_6 , NO_3^- , SO_4^{2-} , ClO_4^- , nitrate, carbonate, sulfonate, etc.), and coordinating solvents (e.g., water, pyridine, tetrahydrofuran, diethyl ether, tetrahydrofuran, ammonia, toluene, benzene, etc.).

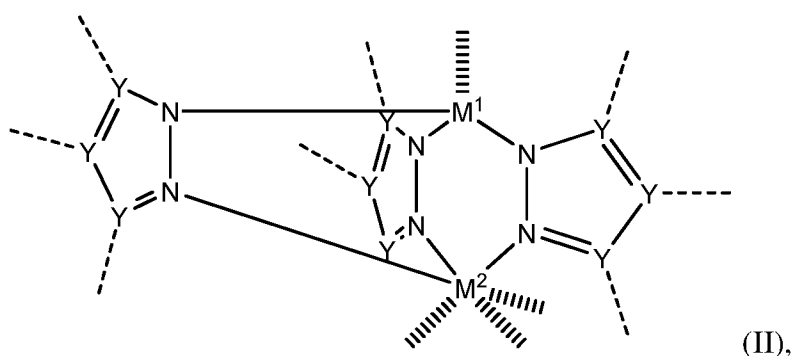
In an exemplary embodiment, the MOF comprises a first type of metal and a plurality of second type of metal ions. In some cases, the first type of metal is selected from the group consisting of Sc^{3+} , Ti^{3+} , Ti^{4+} , V^{2+} , Cr^{2+} , Cr^{3+} , Mn^{2+} , Fe^{2+} , Co^{2+} , and Cu^{2+} , or as described herein. In some embodiments, the first type of metal ion is not Ni^{+2} . In some embodiments, the second type of metal ion is Zn^{2+} . In some embodiments, the first type of metal ion associated with three unsaturated N-heterocyclic aromatic groups. For example, the MOF may comprise the structure as in Formula (I):



wherein each heteroaromatic ring is a portion of a ligand (as indicated by the dashed lines), M^1 is the first type of metal ion, and M^2 is the second type of metal ion. Each metal ion may be optionally bound to one or more additional ligands. In this structure, each of M^1 and M^2 are coordinated with three unsaturated N-heterocyclic aromatic groups.

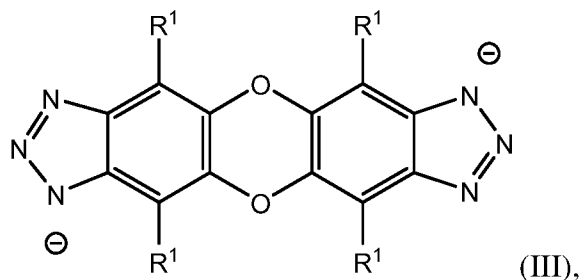
5 In some embodiments, M^1 is Sc^{3+} , Ti^{3+} , Ti^{4+} , V^{2+} , Cr^{2+} , Cr^{3+} , Mn^{2+} , Fe^{2+} , Co^{2+} , or Cu^{2+} , or as described herein. In some embodiments M^2 is Zn^{2+} .

As noted, each metal ion may be optionally bound by one or more other ligands. For example, in some embodiments, the MOF comprises the structure as in Formula (II):



10 wherein each  represents an optional bond to a ligand. In some cases, each  represents an bond to a ligand. In some embodiments, M^1 is bound to an auxiliary ligand as described herein. In some embodiments, M^1 is bound to an anionic ligand (e.g., alkyl (e.g., $-CH_3$), allyl, nitrite, sulfite, chloride, fluoride, bromide, iodide, triflate, BF_4 , PF_6 , NO_3^- , SO_4^{2-} , and ClO_4^-). In some embodiments, M^2 is bound to additional ligands

15 comprising N-heterocyclic aromatic groups. In some embodiments, M^2 is bound by six ligands comprising N-heterocyclic aromatic groups. In some embodiments, the ligand comprising the N-heterocyclic aromatic group has a structure as in Formula (III):

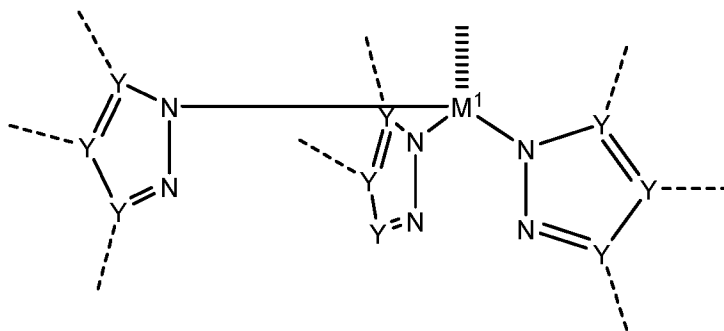


wherein each R^1 is the same or different and is selected from the group consisting of

20 hydrogen, $-alkyl$, $-NO_2$, $-R'$, $-F$, $-Cl$, $-Br$, $-I$, $-CN$, $-NC$, $-SO_3R'$, $-SO_3H$, $-OR'$, $-OH$, $-SR'$, $-SH$, $-PO_3R'$, $-PO_3H$, $-CF_3$, $-NR'_2$, $-NHR'$, and $-NH_2$, and each R' is the same or different and is optionally substituted alkyl or optionally substituted aryl. In some

embodiments, M^2 is bound to six unsaturated N-heterocyclic aromatic groups having a structures as in Formula (III).

In some embodiments, M^2 may be absent in a portion of or all of the MOF. For example, in a non-limiting example, a portion of the MOF may comprise the structure:



wherein each heteroaromatic ring is a portion of a ligand, and M^1 and Y are as described above.

It should be understood that while the ligands depicted above contain 5-membered rings, a heterocycle of any ring size may be substituted in the place of any or all of the ligands coordinated to the metal ion. Furthermore, the MOF may comprise one or more of the above structures. For example, in some embodiments, a significant portion of the MOF comprises both M^2 and M^1 and at least a portion of the MOF does not comprise M^2 , and/or at least some of the M^2 and M^1 are associated with one or more additional ligands, and at least some are not associated with any additional ligands or only a portion of the ligands depicted.

As described above, generally, the MOF comprises at least one ligand comprising at least two unsaturated N-heterocyclic aromatic groups. In some embodiments, at least one ligand comprises two unsaturated N-heterocyclic aromatic groups. In some embodiments, at least one ligand comprises three unsaturated N-heterocyclic aromatic groups. In some embodiments, at least one ligand comprises four unsaturated N-heterocyclic aromatic groups.

The unsaturated N-heterocyclic aromatic group may be selected from any suitable group. Non-limiting examples include pyrrolate, pyrazolate, triazolate, imidazolate, oxazolate, tetrazolate, and pyridinate. Other non-limiting examples include thiazolate, oxadiazolate, purinate, quinolonate, and indolate.

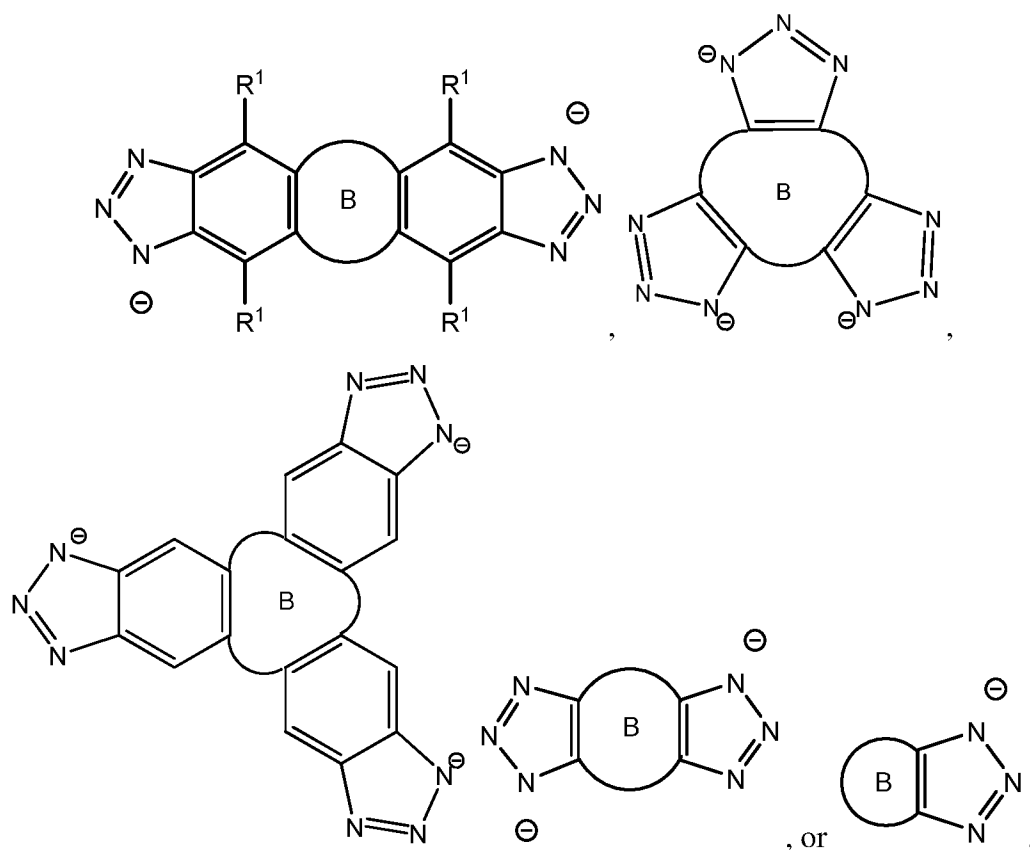
In some embodiments, the unsaturated N-heterocyclic aromatic groups are selected from the group consisting of pyrazolate, triazolate, imidazolate, and tetrazolate. In some embodiments, the unsaturated N-heterocyclic aromatic groups are selected from

the group consisting of pyrazolate, pyridinate, imidazolate, triazolate, and tetrazolate. In some embodiments, the unsaturated N-heterocyclic aromatic groups are selected from the group consisting of imidazolate, imidazolate, triazolate, and tetrazolate. In some embodiments, the unsaturated N-heterocyclic aromatic groups are pyrazolates. In certain
5 embodiments, the unsaturated N-heterocyclic aromatic groups are triazolates. Non-limiting examples of triazolate include 1,2,4-triazolate and 1,2,3-triazolate.

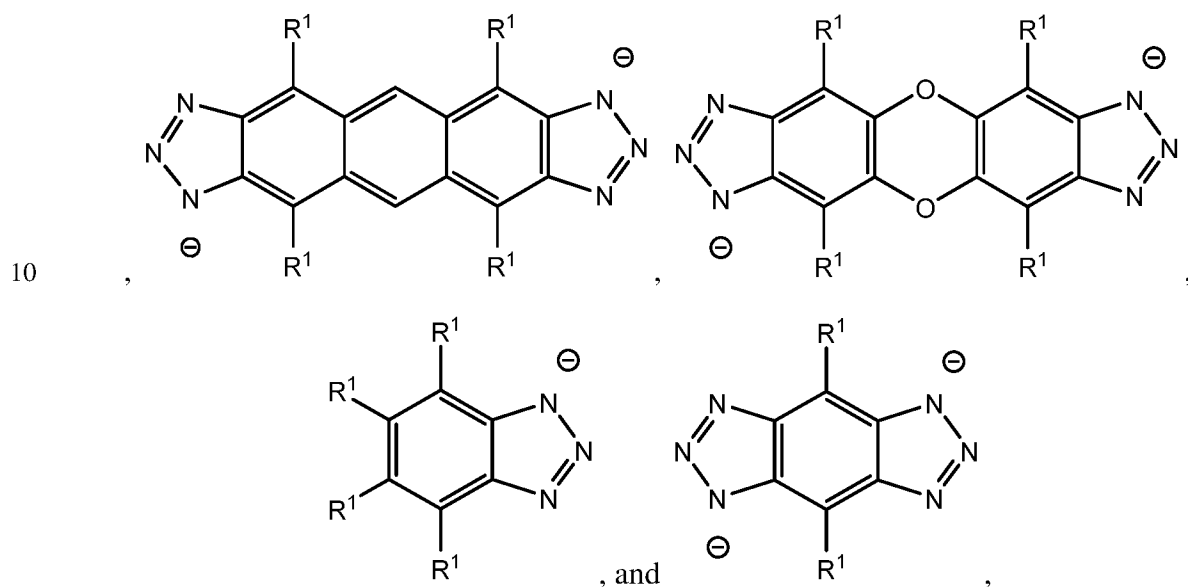
For example, in some embodiments, the at least one ligand comprises two or more triazolate, three or more triazolate, or four or more triazolate. In some embodiments, the at least one ligand comprises two triazolates. In some embodiments,
10 the at least one ligand comprises three triazolate. Other N-heterocyclic aromatic groups described herein, and/or combinations of two or more N-heterocyclic aromatic groups described herein, are also possible. For example, in some embodiments, the at least one ligand may comprises at least one triazolate and at least one tetrazolate (e.g., one triazolate and one tetrazolate, two triazolates and one tetrazolate, two triazolates and two
15 tetrazolates, etc.). Other combinations are possible.

In some embodiments, the at least one ligand comprises at least two unsaturated N-heterocyclic aromatic groups arranged about an organic core. The organic core of the ligand comprising at least two unsaturated N-heterocyclic aromatic groups may be any suitable core. In some embodiments, the core is aromatic. Generally, the core comprises
20 a rigid structure formed from fused aryl and/or heteroaryl rings. In some embodiments, the organic core comprises a plurality of fused aryl and/or heteroaryl rings. In some cases, the organic core comprises a plurality of fused aryl rings. In some cases, the organic core comprises one or more of benzyl, thiophenyl, carbazolyl, pyrrolyl, indolyl, and furanyl.

25 In some embodiments, the at least one ligand comprising at least two unsaturated N-heterocyclic aromatic groups comprises a structure as in:

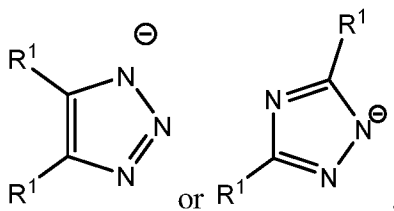


wherein B is an aromatic or heterocyclic core (e.g., comprising one or more aromatic rings, e.g. B can be biphenyl), wherein each R¹ is the same or different and is selected from the group consisting of hydrogen (–H), –alkyl (e.g., –CH₃), –NO₂, –R', –F, –Cl, –Br, –I, –CN, –NC, –SO₃R', –SO₃H, –OR', –OH, –SR', –SH, –PO₃R', –PO₃H, –CF₃, –NR'₂, –NHR', and –NH₂, wherein each R' is the same or different and is optionally substituted alkyl or optionally substituted aryl. In some embodiments, each R¹ is the same and is hydrogen. Non-limiting examples of such ligands include:



wherein each R^1 is the same or different and is selected from the group consisting of hydrogen, -alkyl, $-NO_2$, $-R'$, $-F$, $-Cl$, $-Br$, $-I$, $-CN$, $-NC$, $-SO_3R'$, $-SO_3H$, $-OR'$, $-OH$, $-SR'$, $-SH$, $-PO_3R'$, $-PO_3H$, $-CF_3$, $-NR'_2$, $-NHR'$, and $-NH_2$, wherein each R' is the same or different and is optionally substituted alkyl or optionally substituted aryl. In
 5 some embodiments, each R^1 is the same and hydrogen.

In certain embodiments, the at least one ligand comprising at least two unsaturated N-heterocyclic aromatic groups comprises the structure as in:

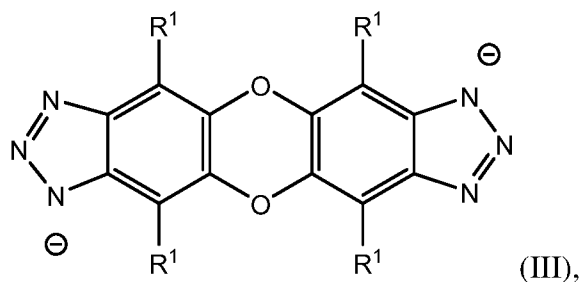


wherein each R^1 is the same or different and is selected from the group consisting of
 10 hydrogen, -alkyl, $-NO_2$, $-R'$, $-F$, $-Cl$, $-Br$, $-I$, $-CN$, $-NC$, $-SO_3R'$, $-SO_3H$, $-OR'$, $-OH$, $-SR'$, $-SH$, $-PO_3R'$, $-PO_3H$, $-CF_3$, $-NR'_2$, $-NHR'$, and $-NH_2$, wherein each R' is the same or different and is optionally substituted alkyl or optionally substituted aryl.

In some embodiments, more than one type of ligand comprising at least two unsaturated N-heterocyclic aromatic groups may be employed, for example, a first type
 15 of ligand and a second type of ligand. The two or more types of ligands may be provided in any suitable ratio. As described herein, the ligand may comprise any combination of unsaturated N-heterocyclic aromatic groups (e.g., at least one triazolate; a combination of triazolates and tetrazolates; at least one tetrazolate, etc.) In some embodiments, following synthetic modification of a MOF or a precursor ligand which is to be utilized
 20 to form a MOF, a mixture of types of ligands (or precursor ligands) may be present. For example, the ligands within the MOF or a plurality of precursor ligands that will be used to form a MOF may be synthetically modified (e.g., oxidized) and only a portion of the substituents of the ligands or precursor ligands may be altered. Thus, the ligands within the MOF or the precursor ligands used to form the MOF may comprise a number of
 25 different substitution patterns. As a non-limiting example, if the ligand (or precursor ligand) comprises two substituents that are targeted to be modified, upon modification of a plurality of the ligands, for each ligand within the plurality, both substituents may be modified, or only one substituent may be modified, or neither substituent may be modified. Thus, the plurality of ligands may comprise some ligands with both

substituents modified, some ligands with only one substituent modified, and some ligands with neither substituent modified.

In a non-limiting embodiment, a metal organic framework (MOF) comprises a plurality of metal ions, each coordinated with at least one ligand, wherein the plurality of metal ions comprises at least two types of metal selected from the group consisting of Zn^{2+} , Cr^{2+} , and Cr^{3+} , tetravalent metals, trivalent metals, and Zn^{+4} , and wherein the at least one ligand comprises the structure as in Formula (III):



wherein each R^1 is the same or different and is selected from the group consisting of hydrogen, -alkyl, $-\text{NO}_2$, $-\text{R}'$, $-\text{F}$, $-\text{Cl}$, $-\text{Br}$, $-\text{I}$, $-\text{CN}$, $-\text{NC}$, $-\text{SO}_3\text{R}'$, $-\text{SO}_3\text{H}$, $-\text{OR}'$, $-\text{OH}$, $-\text{SR}'$, $-\text{SH}$, $-\text{PO}_3\text{R}'$, $-\text{PO}_3\text{H}$, $-\text{CF}_3$, $-\text{NR}'_2$, $-\text{NHR}'$, and $-\text{NH}_2$, and each R' is the same or different and is optionally substituted alkyl or optionally substituted aryl. In some embodiments, each ligand with the exception of auxiliary ligands has a structure as in Formula (III). In some embodiments, each R^1 is hydrogen. In some embodiments, the metal ions are selected from the group consisting of Zn^{2+} , Cr^{2+} , and Cr^{3+} .

The MOFs may be synthesized using methods known in the art (e.g., see *Chem. Eur. J.* **2011**, *17*, 1837-1848; *Chem. Eur. J.* **2015**, *21*, 8188-8199). For example, in some cases, a method of synthesizing a MOF comprises exposing a plurality of metal ions to a plurality of precursor ligands to form a MOF comprising a portion of the plurality of metal ions each coordinated with at least one ligand, wherein the at least one ligand comprises at least two unsaturated N-heterocyclic aromatic groups arranged about an organic core. Non-limiting examples of ligands comprises at least unsaturated N-heterocyclic aromatic groups arranged about an organic core are described herein. In some embodiments, the metal ion is provided as a salt, and the at least one precursor ligand comprises at least two N-heterocyclic aromatic groups which, during the course of the reaction are deprotonated to form the corresponding ligand (e.g., comprising unsaturated N-heterocyclic aromatic groups). For example, the precursor ligand may be deprotonated to have a charge of (-1), or (-2), or (-3), or (-4). Exemplary precursor ligands are described herein.

In some embodiments, an MOF comprising at least a first type of metal ion and a second type of metal ion may be prepared by metal exchange of a substantially similar MOF comprising only a single type of metal ion. In some embodiments, the metal exchange may be carried out by adding the first type of metal ion to solution comprising the MOF comprising only the second type of metal ion. For example, an MOF comprising zinc ions may be exposed to a plurality of a first type of metal ions (e.g., in solution) and at least one zinc ion may be exchanged by a first type of metal ion (e.g., Cr^{2+} or Cr^{+3}). In some embodiments, only one of the second type of metal ions is exchanged with the first type of metal ion. In some embodiments, one or less of the second type of metal ions is exchanged with the first type of metal ion. In other embodiments, more than one of the second type of metal ions is replaced with the first type of metal ion.

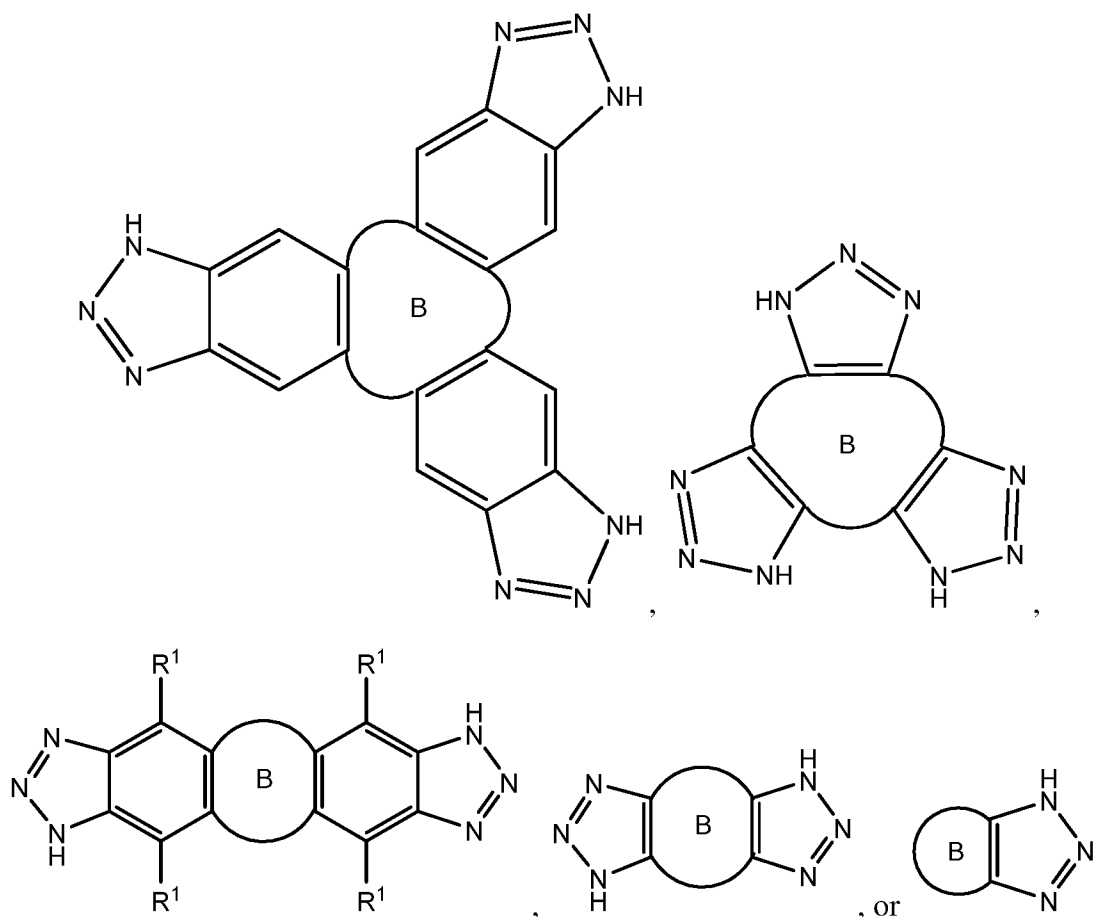
In some embodiments, following synthesis of an MOF (e.g., prior to or following metal exchanged), the MOF may be modified. For example, the ligands of the MOF may be modified to include one or more functional groups and/or the one or more of the functional groups of the ligand may be modified. The ability to modify in the MOF following synthesis of the MOF is beneficial as the properties of the MOFs may be more readily tuned. In some embodiments, the MOF is modified to include hydrophilic groups. The MOF may be modified using any suitable technique. In some embodiments, the MOF is exposed to oxidative conditions to associate new functional groups and/or modify currently present functional groups that are present on the ligand of the MOF. As a non-limiting example, a ligand of the MOF may comprise one or more alkyl sulfide groups, and the MOF may be exposed to oxidizing conditions (e.g., dimethyldioxirane) to modify the alkyl sulfide groups into alkyl sulfoxides or alkyl ethyl sulfones groups.

In some embodiments, the MOFs formed may comprise little or no excess metal ions. That is, the MOF comprises essentially no metal ions which are not coordinated with a ligand comprising at least two unsaturated N-heterocyclic aromatic groups (i.e., “free metal ions”). In some embodiments, the MOF comprises less than about 0.5 wt%, or less than about 0.4 wt%, or less than about 0.3 wt%, or less than about 0.2 wt%, or less than about 0.1 wt%, or less than about 0.05 wt%, or less than about 0.03 wt%, or less than about 0.02 wt%, or less than about 0.01 wt%, or less than about 0.005 wt%, or less than about 0.001 wt% of free metal ions. Those of ordinary skill in the art will be

aware of methods for determining the amount of free metal ions, for example, using XPS.

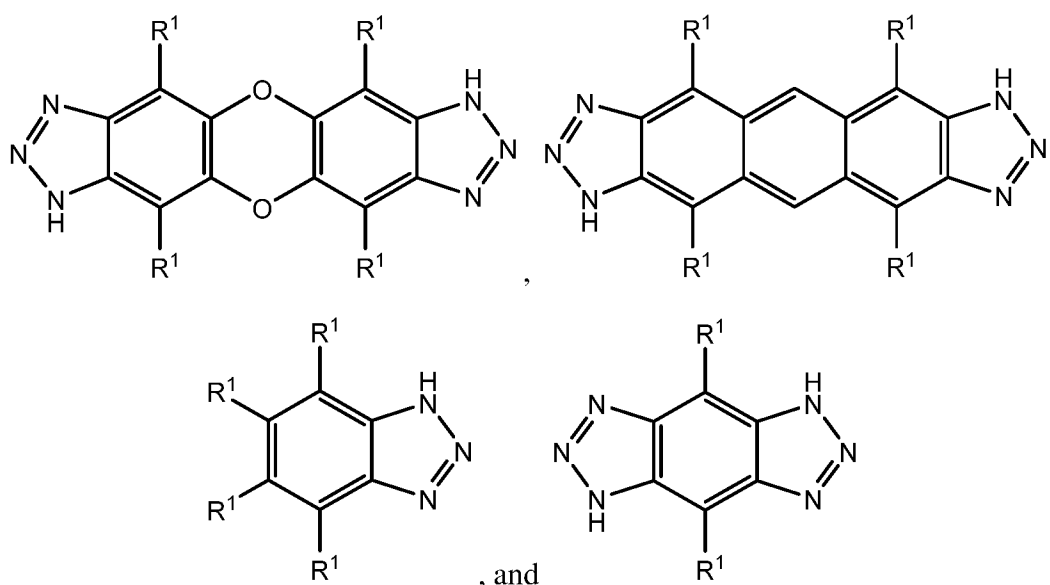
In some embodiments, each precursor ligand comprises two N-heterocyclic aromatic groups. In some embodiments, each precursor ligand comprises three N-heterocyclic aromatic groups. In some embodiments, each precursor ligand comprises four N-heterocyclic aromatic groups. The N-heterocyclic aromatic group for the precursor ligand may be selected from any suitable group. Non-limiting examples are pyrrole, pyrazole, triazole, imidazole, and tetrazole. In some embodiments, the N-heterocyclic aromatic groups are selected from the group consisting of pyrazole, triazole, imidazole, and tetrazole. In some embodiments, the N-heterocyclic aromatic groups are selected from the group consisting of pyrazole, imidazole, and tetrazole. In some embodiments, the N-heterocyclic aromatic groups are pyrazoles. The organic core of the precursor ligand comprising at least two N-heterocyclic aromatic groups may be as described here.

In some embodiments, each precursor ligand has the structure:



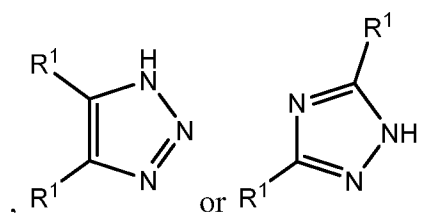
- 17 -

wherein B is an aromatic or heterocyclic core, wherein each R^1 is the same or different and is selected from the group consisting of hydrogen, -alkyl, -NO₂, -R', -F, -Cl, -Br, -I, -CN, -NC, -SO₃R', -SO₃H, -OR', -OH, -SR', -SH, -PO₃R', -PO₃H, -CF₃, -NR'₂, -NHR', and -NH₂, wherein each R' is the same or different and is optionally substituted alkyl or optionally substituted aryl. In some embodiments, each R^1 is the same and is hydrogen. Non-limiting examples of such ligands include:



wherein each R^1 is the same or different and is selected from the group consisting of hydrogen, -NO₂, -R', -F, -Cl, -Br, -I, -CN, -NC, -SO₃R', -SO₃H, -OR', -OH, -SR', -SH, -PO₃R', -PO₃H, -CF₃, -NR'₂, -NHR', and -NH₂, wherein each R' is the same or different and is optionally substituted alkyl or optionally substituted aryl. In some embodiments, each R^1 is the same and hydrogen.

In some embodiments, each precursor ligand has a structure as in:



wherein each R^1 is the same or different and is selected from the group consisting of hydrogen, -NO₂, -R', -F, -Cl, -Br, -I, -CN, -NC, -SO₃R', -SO₃H, -OR', -OH, -SR', -SH, -PO₃R', -PO₃H, -CF₃, -NR'₂, -NHR', and -NH₂, wherein each R' is the same or different and is optionally substituted alkyl or optionally substituted aryl. In a particular embodiment, each R^1 is the same and hydrogen.

The metal ion and the ligand may be provided in any suitable amounts. In some embodiments, the mole ratio of the metal ion to the ligand may be based upon the coordination of the metal ion to the ligand. For example, in embodiments, where the ligand is coordinated with three metal ions, and each metal ion is associated with two ligands, the mole ratio of the metal ion to the ligand may be at least 3:2. As another example, in embodiments, where the ligand is coordinated with two metal ions, and each metal ion is associated with one ligand, the mole ratio of the metal ion to the precursor ligand may be about 2:1. In some embodiments, the ligand is providing in slight mole excess.

In some embodiments, the metal ions are provided as a salt. Non-limiting examples of salts chloride, fluoride, bromide, iodide, triflate, BF_4 , PF_6 , NO_3^- , SO_4^{2-} , and ClO_4^- salts. In some cases, the salt is SO_4^{2-} .

Any suitable solvent may be utilized in the synthetic methods of forming the MOFs described herein. Non-limiting examples of solvents include water, methanol, ethanol, propanol, benzene, *p*-cresol, toluene, xylene, diethyl ether, glycol, diethyl ether, petroleum ether, hexane, cyclohexane, pentane, methylene chloride, chloroform, carbon tetrachloride, dioxane, tetrahydrofuran (THF), dimethyl sulfoxide (DMSO), dimethylformamide, hexamethyl-phosphoric triamide, ethyl acetate, pyridine, triethylamine, picoline, mixtures thereof, or the like.

The MOFs may be synthesized at any suitable temperature. In some cases, the reaction is carried out at about room temperature (e.g., about 25 °C, about 20 °C, between about 20 °C and about 25 °C, or the like). In some cases, however, the reaction is carried out at temperatures below or above room temperature. In some embodiments, the reaction is carried at a temperature between about 25 °C and about 200 °C, about 25 °C and about 150 °C, or between about 50 °C and about 200 °C, or between about 50 °C and about 150 °C, or between about 100 °C and about 150 °C.

In some embodiments, the MOFs may be synthesized in the presence of a base (e.g., to aid in deprotonation of the ligand). Non-limiting examples of bases include NR''_3 wherein each R'' is the same or different and is hydrogen, optionally substituted alkyl, or optionally substituted aryl, and QOH , wherein Q is a cation (e.g., a metal cation, a semi-metal cation, NH_4).

In some embodiments, the MOFs may be synthesized in an inert atmosphere. For example, the reactions may be carried out in or under an inert nitrogen or argon

atmosphere (e.g., using standard Schlenk techniques and/or in an inert-atmosphere glovebox).

MOFs synthesized using the methods described herein may be purified using techniques known to those of ordinary skill in the art. In some embodiments, a synthesized MOF may be washed, sometimes involving a Soxhlet extractor, boiled, and/or sonicated (e.g., to remove excess starting materials).

Definitions

For convenience, certain terms employed in the specification, examples, and appended claims are listed here.

As used herein, the term “reacting” refers to the forming of a bond between two or more components to produce a stable, isolable compound. For example, a first component and a second component may react to form one reaction product comprising the first component and the second component joined by a covalent bond. That is, the term “reacting” does not refer to the interaction of solvents, catalysts, bases, ligands, or other materials which may serve to promote the occurrence of the reaction with the component(s).

Definitions of specific functional groups and chemical terms are described in more detail below. For purposes of this invention, the chemical elements are identified in accordance with the Periodic Table of the Elements, CAS version, *Handbook of Chemistry and Physics*, 75th Ed., inside cover, and specific functional groups are generally defined as described therein. Additionally, general principles of organic chemistry, as well as specific functional moieties and reactivity, are described in *Organic Chemistry*, Thomas Sorrell, University Science Books, Sausalito: 1999, the entire contents of which are incorporated herein by reference.

The term “aliphatic,” as used herein, includes both saturated and unsaturated, nonaromatic, straight chain (i.e., unbranched), branched, acyclic, and cyclic (i.e., carbocyclic) hydrocarbons, which are optionally substituted with one or more functional groups. As will be appreciated by one of ordinary skill in the art, “aliphatic” is intended herein to include, but is not limited to, alkyl, alkenyl, alkynyl, cycloalkyl, cycloalkenyl, and cycloalkynyl moieties. Thus, as used herein, the term “alkyl” includes straight, branched and cyclic alkyl groups. An analogous convention applies to other generic terms such as “alkenyl”, “alkynyl”, and the like. Furthermore, as used herein, the terms

“alkyl”, “alkenyl”, “alkynyl”, and the like encompass both substituted and unsubstituted groups. In certain embodiments, as used herein, “aliphatic” is used to indicate those aliphatic groups (cyclic, acyclic, substituted, unsubstituted, branched or unbranched) having 1–20 carbon atoms. Aliphatic group substituents include, but are not limited to, any of the substituents described herein, that result in the formation of a stable moiety (e.g., aliphatic, alkyl, alkenyl, alkynyl, heteroaliphatic, heterocyclic, aryl, heteroaryl, acyl, oxo, imino, thiooxo, cyano, isocyano, amino, azido, nitro, hydroxyl, thiol, halo, aliphaticamino, heteroaliphaticamino, alkylamino, heteroalkylamino, arylamino, heteroarylamino, alkylaryl, arylalkyl, aliphaticoxy, heteroaliphaticoxy, alkyloxy, heteroalkyloxy, aryloxy, heteroaryloxy, aliphaticthioxy, heteroaliphaticthioxy, alkylthioxy, heteroalkylthioxy, arylthioxy, heteroarylthioxy, acyloxy, and the like, each of which may or may not be further substituted).

As used herein, the term “alkyl” is given its ordinary meaning in the art and refers to the radical of saturated aliphatic groups, including straight-chain alkyl groups, branched-chain alkyl groups, cycloalkyl (alicyclic) groups, alkyl substituted cycloalkyl groups, and cycloalkyl substituted alkyl groups. In some cases, the alkyl group may be a lower alkyl group, *i.e.*, an alkyl group having 1 to 10 carbon atoms (e.g., methyl, ethyl, propyl, butyl, pentyl, hexyl, heptyl, octyl, nonyl, or decyl). In some embodiments, a straight chain or branched chain alkyl may have 30 or fewer carbon atoms in its backbone, and, in some cases, 20 or fewer. In some embodiments, a straight chain or branched chain alkyl may have 12 or fewer carbon atoms in its backbone (e.g., C₁–C₁₂ for straight chain, C₃–C₁₂ for branched chain), 6 or fewer, or 4 or fewer. Likewise, cycloalkyls may have from 3–10 carbon atoms in their ring structure, or 5, 6 or 7 carbons in the ring structure. Examples of alkyl groups include, but are not limited to, methyl, ethyl, propyl, isopropyl, cyclopropyl, butyl, isobutyl, *t*-butyl, cyclobutyl, hexyl, and cyclohexyl.

The term “alkylene” as used herein refers to a bivalent alkyl group. An “alkylene” group is a polymethylene group, *i.e.*, $-(CH_2)_z-$, wherein *z* is a positive integer, e.g., from 1 to 20, from 1 to 10, from 1 to 6, from 1 to 4, from 1 to 3, from 1 to 2, or from 2 to 3. A substituted alkylene chain is a polymethylene group in which one or more methylene hydrogen atoms are replaced with a substituent. Suitable substituents include those described herein for a substituted aliphatic group.

Generally, the suffix “-ene” is used to describe a bivalent group. Thus, any of the terms defined herein can be modified with the suffix “-ene” to describe a bivalent version of that moiety. For example, a bivalent carbocycle is “carbocyclylene”, a bivalent aryl ring is “arylene”, a bivalent benzene ring is “phenylene”, a bivalent heterocycle is “heterocyclylene”, a bivalent heteroaryl ring is “heteroarylene”, a bivalent alkyl chain is “alkylene”, a bivalent alkenyl chain is “alkenylene”, a bivalent alkynyl chain is “alkynylene”, a bivalent heteroalkyl chain is “heteroalkylene”, a bivalent heteroalkenyl chain is “heteroalkenylene”, a bivalent heteroalkynyl chain is “heteroalkynylene”, and so forth.

The terms “alkenyl” and “alkynyl” are given their ordinary meaning in the art and refer to unsaturated aliphatic groups analogous in length and possible substitution to the alkyls described above, but that contain at least one double or triple bond respectively.

In certain embodiments, the alkyl, alkenyl and alkynyl groups employed in the invention contain 1-20 aliphatic carbon atoms. In certain other embodiments, the alkyl, alkenyl, and alkynyl groups employed in the invention contain 1-10 aliphatic carbon atoms. In yet other embodiments, the alkyl, alkenyl, and alkynyl groups employed in the invention contain 1-8 aliphatic carbon atoms. In still other embodiments, the alkyl, alkenyl, and alkynyl groups employed in the invention contain 1-6 aliphatic carbon atoms. In yet other embodiments, the alkyl, alkenyl, and alkynyl groups employed in the invention contain 1-4 carbon atoms. Illustrative aliphatic groups thus include, but are not limited to, for example, methyl, ethyl, *n*-propyl, isopropyl, allyl, *n*-butyl, sec-butyl, isobutyl, *t*-butyl, *n*-pentyl, sec-pentyl, isopentyl, *t*-pentyl, *n*-hexyl, sec-hexyl, moieties and the like, which again, may bear one or more substituents. Alkenyl groups include, but are not limited to, for example, ethenyl, propenyl, butenyl, 1-methyl-2-buten-1-yl, and the like. Representative alkynyl groups include, but are not limited to, ethynyl, 2-propynyl (propargyl), 1-propynyl and the like.

The term “cycloalkyl,” as used herein, refers specifically to groups having three to ten, preferably three to seven carbon atoms. Suitable cycloalkyls include, but are not limited to cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl and the like, which, as in the case of other aliphatic, heteroaliphatic, or heterocyclic moieties, may optionally be substituted with substituents including, but not limited to aliphatic; heteroaliphatic; aryl; heteroaryl; arylalkyl; heteroarylalkyl; alkoxy; aryloxy; heteroalkoxy; heteroaryloxy; alkylthio; arylthio; heteroalkylthio; heteroarylthio; -F; -Cl;

-Br; -I; -OH; -NO₂; -CN; -CF₃; -CH₂CF₃; -CHCl₂; -CH₂OH; -CH₂CH₂OH; -CH₂NH₂; -CH₂SO₂CH₃; -C(O)R_x; -CO₂(R_x); -CON(R_x)₂; -OC(O)R_x; -OCO₂R_x; -OCON(R_x)₂; -N(R_x)₂; -S(O)₂R_x; -NR_x(CO)R_x, wherein each occurrence of R_x independently includes, but is not limited to, aliphatic, heteroaliphatic, aryl, heteroaryl, arylalkyl, or
 5 heteroarylalkyl, wherein any of the aliphatic, heteroaliphatic, arylalkyl, or heteroarylalkyl substituents described above and herein may be substituted or unsubstituted, branched or unbranched, cyclic or acyclic, and wherein any of the aryl or heteroaryl substituents described above and herein may be substituted or unsubstituted. Additional examples of generally applicable substituents are illustrated by the specific embodiments shown in
 10 the Examples that are described herein.

The term “heteroaliphatic,” as used herein, refers to an aliphatic moiety, as defined herein, which includes both saturated and unsaturated, nonaromatic, straight chain (i.e., unbranched), branched, acyclic, cyclic (i.e., heterocyclic), or polycyclic hydrocarbons, which are optionally substituted with one or more functional groups, and
 15 that contain one or more oxygen, sulfur, nitrogen, phosphorus, or silicon atoms, *e.g.*, in place of carbon atoms. In certain embodiments, heteroaliphatic moieties are substituted by independent replacement of one or more of the hydrogen atoms thereon with one or more substituents. As will be appreciated by one of ordinary skill in the art, “heteroaliphatic” is intended herein to include, but is not limited to, heteroalkyl,
 20 heteroalkenyl, heteroalkynyl, heterocycloalkyl, heterocycloalkenyl, and heterocycloalkynyl moieties. Thus, the term “heteroaliphatic” includes the terms “heteroalkyl,” “heteroalkenyl,” “heteroalkynyl,” and the like. Furthermore, as used herein, the terms “heteroalkyl,” “heteroalkenyl,” “heteroalkynyl,” and the like encompass both substituted and unsubstituted groups. In certain embodiments, as used
 25 herein, “heteroaliphatic” is used to indicate those heteroaliphatic groups (cyclic, acyclic, substituted, unsubstituted, branched or unbranched) having 1–20 carbon atoms. Heteroaliphatic group substituents include, but are not limited to, any of the substituents described herein, that result in the formation of a stable moiety (*e.g.*, aliphatic, alkyl, alkenyl, alkynyl, heteroaliphatic, heterocyclic, aryl, heteroaryl, acyl, sulfinyl, sulfonyl, oxo, imino, thiooxo, cyano, isocyano, amino, azido, nitro, hydroxyl, thiol, halo,
 30 aliphaticamino, heteroaliphaticamino, alkylamino, heteroalkylamino, arylamino, heteroarylamino, alkylaryl, arylalkyl, aliphaticoxy, heteroaliphaticoxy, alkyloxy, heteroalkyloxy, aryloxy, heteroaryloxy, aliphaticthioxy, heteroaliphaticthioxy,

alkylthioxy, heteroalkylthioxy, arylthioxy, heteroarylthioxy, acyloxy, and the like, each of which may or may not be further substituted).

The term “heteroalkyl” is given its ordinary meaning in the art and refers to an alkyl group as described herein in which one or more carbon atoms is replaced by a heteroatom. Suitable heteroatoms include oxygen, sulfur, nitrogen, phosphorus, and the like. Examples of heteroalkyl groups include, but are not limited to, alkoxy, alkoxyalkyl, amino, thioester, poly(ethylene glycol), and alkyl-substituted amino.

The terms “heteroalkenyl” and “heteroalkynyl” are given their ordinary meaning in the art and refer to unsaturated aliphatic groups analogous in length and possible substitution to the heteroalkyls described above, but that contain at least one double or triple bond respectively.

Some examples of substituents of the above-described aliphatic (and other) moieties of compounds of the invention include, but are not limited to aliphatic; heteroaliphatic; aryl; heteroaryl; alkylaryl; alkylheteroaryl; alkoxy; aryloxy; heteroalkoxy; heteroaryloxy; alkylthio; arylthio; heteroalkylthio; heteroarylthio; F; Cl; Br; I; -OH; -NO₂; -CN; -CF₃; -CHF₂; -CH₂F; -CH₂CF₃; -CHCl₂; -CH₂OH; -CH₂CH₂OH; -CH₂NH₂; -CH₂SO₂CH₃; -C(O)R_x; -CO₂(R_x); -CON(R_x)₂; -OC(O)R_x; -OCO₂R_x; -OCON(R_x)₂; -N(R_x)₂; -S(O)₂R_x; -NR_x(CO)R_x wherein each occurrence of R_x independently includes, but is not limited to, aliphatic, alicyclic, heteroaliphatic, heterocyclic, aryl, heteroaryl, alkylaryl, or alkylheteroaryl, wherein any of the aliphatic, heteroaliphatic, alkylaryl, or alkylheteroaryl substituents described above and herein may be substituted or unsubstituted, branched or unbranched, cyclic or acyclic, and wherein any of the aryl or heteroaryl substituents described above and herein may be substituted or unsubstituted. Additional examples of generally applicable substituents are illustrated by the specific embodiments shown in the Examples that are described herein.

The term “aryl” is given its ordinary meaning in the art and refers to aromatic carbocyclic groups, optionally substituted, having a single ring (*e.g.*, phenyl), multiple rings (*e.g.*, biphenyl), or multiple fused rings in which at least one is aromatic (*e.g.*, 1,2,3,4-tetrahydronaphthyl, naphthyl, anthryl, or phenanthryl). That is, at least one ring may have a conjugated pi electron system, while other, adjoining rings can be cycloalkyls, cycloalkenyls, cycloalkynyls, aryls and/or heterocyclyls. The aryl group may be optionally substituted, as described herein. Substituents include, but are not limited to, any of the previously mentioned substituents, *i.e.*, the substituents recited for

aliphatic moieties, or for other moieties as disclosed herein, resulting in the formation of a stable compound. In some cases, an aryl group is a stable mono- or polycyclic unsaturated moiety having preferably 3-14 carbon atoms, each of which may be substituted or unsubstituted. "Carbocyclic aryl groups" refer to aryl groups wherein the
5 ring atoms on the aromatic ring are carbon atoms. Carbocyclic aryl groups include monocyclic carbocyclic aryl groups and polycyclic or fused compounds (*e.g.*, two or more adjacent ring atoms are common to two adjoining rings) such as naphthyl groups.

The terms "heteroaryl" is given its ordinary meaning in the art and refers to aryl groups comprising at least one heteroatom as a ring atom. A "heteroaryl" is a stable
10 heterocyclic or polyheterocyclic unsaturated moiety having preferably 3-14 carbon atoms, each of which may be substituted or unsubstituted. Substituents include, but are not limited to, any of the previously mentioned substituents, *i.e.*, the substituents recited for aliphatic moieties, or for other moieties as disclosed herein, resulting in the formation of a stable compound. In some cases, a heteroaryl is a cyclic aromatic radical having
15 from five to ten ring atoms of which one ring atom is selected from S, O, and N; zero, one, or two ring atoms are additional heteroatoms independently selected from S, O, and N; and the remaining ring atoms are carbon, the radical being joined to the rest of the molecule via any of the ring atoms, such as, for example, pyridyl, pyrazinyl, pyrimidinyl, pyrrolyl, pyrazolyl, imidazolyl, thiazolyl, oxazolyl, isooxazolyl, thiadiazolyl,
20 oxadiazolyl, thiophenyl, furanyl, quinolyl, isoquinolyl, and the like.

It will also be appreciated that aryl and heteroaryl moieties, as defined herein may be attached via an alkyl or heteroalkyl moiety and thus also include -(alkyl)aryl, -(heteroalkyl)aryl, -(heteroalkyl)heteroaryl, and -(heteroalkyl)heteroaryl moieties. Thus, as used herein, the phrases "aryl or heteroaryl moieties" and "aryl, heteroaryl, -
25 (alkyl)aryl, -(heteroalkyl)aryl, -(heteroalkyl)heteroaryl, and -(heteroalkyl)heteroaryl" are interchangeable. Substituents include, but are not limited to, any of the previously mentioned substituents, *i.e.*, the substituents recited for aliphatic moieties, or for other moieties as disclosed herein, resulting in the formation of a stable compound.

It will be appreciated that aryl and heteroaryl groups (including bicyclic aryl
30 groups) can be unsubstituted or substituted, wherein substitution includes replacement of one or more of the hydrogen atoms thereon independently with any one or more of the following moieties including, but not limited to: aliphatic; alicyclic; heteroaliphatic; heterocyclic; aromatic; heteroaromatic; aryl; heteroaryl; alkylaryl; heteroalkylaryl;

alkylheteroaryl; heteroalkylheteroaryl; alkoxy; aryloxy; heteroalkoxy; heteroaryloxy; alkylthio; arylthio; heteroalkylthio; heteroarylthio; F; Cl; Br; I; -OH; -NO₂; -CN; -CF₃; -CH₂F; -CHF₂; -CH₂CF₃; -CHCl₂; -CH₂OH; -CH₂CH₂OH; -CH₂NH₂; -CH₂SO₂CH₃; -C(O)R_x; -CO₂(R_x); -CON(R_x)₂; -OC(O)R_x; -OCO₂R_x; -OCON(R_x)₂; -N(R_x)₂; -S(O)R_x; -S(O)₂R_x; -NR_x(CO)R_x wherein each occurrence of R_x independently includes, but is not limited to, aliphatic, alicyclic, heteroaliphatic, heterocyclic, aromatic, heteroaromatic, aryl, heteroaryl, alkylaryl, alkylheteroaryl, heteroalkylaryl or heteroalkylheteroaryl, wherein any of the aliphatic, alicyclic, heteroaliphatic, heterocyclic, alkylaryl, or alkylheteroaryl substituents described above and herein may be substituted or

10 unsubstituted, branched or unbranched, saturated or unsaturated, and wherein any of the aromatic, heteroaromatic, aryl, heteroaryl, -(alkyl)aryl or -(alkyl)heteroaryl substituents described above and herein may be substituted or unsubstituted. Additionally, it will be appreciated, that any two adjacent groups taken together may represent a 4, 5, 6, or 7-membered substituted or unsubstituted alicyclic or heterocyclic moiety. Additional

15 examples of generally applicable substituents are illustrated by the specific embodiments described herein.

The terms "halo" and "halogen" as used herein refer to an atom selected from the group consisting of fluorine, chlorine, bromine, and iodine.

It will be appreciated that the above groups and/or compounds, as described

20 herein, may be optionally substituted with any number of substituents or functional moieties. That is, any of the above groups may be optionally substituted. As used herein, the term "substituted" is contemplated to include all permissible substituents of organic compounds, "permissible" being in the context of the chemical rules of valence known to those of ordinary skill in the art. In general, the term "substituted" whether preceded by

25 the term "optionally" or not, and substituents contained in formulas of this invention, refer to the replacement of hydrogen radicals in a given structure with the radical of a specified substituent. When more than one position in any given structure may be substituted with more than one substituent selected from a specified group, the substituent may be either the same or different at every position. It will be understood

30 that "substituted" also includes that the substitution results in a stable compound, *e.g.*, which does not spontaneously undergo transformation such as by rearrangement, cyclization, elimination, *etc.* In some cases, "substituted" may generally refer to replacement of a hydrogen with a substituent as described herein. However,

“substituted,” as used herein, does not encompass replacement and/or alteration of a key functional group by which a molecule is identified, *e.g.*, such that the “substituted” functional group becomes, through substitution, a different functional group. For example, a “substituted phenyl group” must still comprise the phenyl moiety and cannot be modified by substitution, in this definition, to become, *e.g.*, a pyridine ring. In a broad aspect, the permissible substituents include acyclic and cyclic, branched and unbranched, carbocyclic and heterocyclic, aromatic and nonaromatic substituents of organic compounds. Illustrative substituents include, for example, those described herein. The permissible substituents can be one or more and the same or different for appropriate organic compounds. For purposes of this invention, the heteroatoms such as nitrogen may have hydrogen substituents and/or any permissible substituents of organic compounds described herein which satisfy the valencies of the heteroatoms. Furthermore, this invention is not intended to be limited in any manner by the permissible substituents of organic compounds. The term “stable,” as used herein, preferably refers to compounds which possess stability sufficient to allow manufacture and which maintain the integrity of the compound for a sufficient period of time to be detected and preferably for a sufficient period of time to be useful for the purposes detailed herein.

Examples of substituents include, but are not limited to, halogen, azide, alkyl, aralkyl, alkenyl, alkynyl, cycloalkyl, hydroxyl, alkoxyl, amino, nitro, sulfhydryl, imino, amido, phosphonate, phosphinate, carbonyl, carboxyl, silyl, ether, alkylthio, sulfonyl, sulfonamido, ketone, aldehyde, ester, heterocyclyl, aromatic or heteroaromatic moieties, -CF₃, -CN, aryl, aryloxy, perhaloalkoxy, aralkoxy, heteroaryl, heteroaryloxy, heteroarylalkyl, heteroaralkoxy, azido, amino, halide, alkylthio, oxo, acylalkyl, carboxy esters, -carboxamido, acyloxy, aminoalkyl, alkylaminoaryl, alkylaryl, alkylaminoalkyl, alkoxyaryl, arylamino, aralkylamino, alkylsulfonyl, -carboxamidoalkylaryl, -carboxamidoaryl, hydroxyalkyl, haloalkyl, alkylaminoalkylcarboxy-, aminocarboxamidoalkyl-, cyano, alkoxyalkyl, perhaloalkyl, arylalkyloxyalkyl, and the like.

The following examples are intended to illustrate certain embodiments of the present invention, but do not exemplify the full scope of the invention.

EXAMPLES

Example 1

Summary: The manufacture of advanced polyolefins has been enhanced by the development of single site heterogeneous catalysis. Metal organic frameworks (MOFs) show great potential as heterogeneous catalysts that may be designed and tuned on the molecular level. In this example, cation exchange of reactive metals into the MOF material MFU-4l serves to establish a general plat-form for selective olefin polymerization in a high surface area solid ideal for industrial catalysis. Characterization of polyethylene produced by these materials demonstrates both molecular and morphological control. Notably, reactivity approaches single site catalysis as evidenced by polydispersity indices as low as 2.00 for the resulting polymer.

The MOF utilized in this example comprises MFU-4l (MFU-4l = $\text{Zn}_5\text{Cl}_4(\text{BTDD})_3$, H_2BTDD = bis(1H-1,2,3-triazolo[4,5-b],[4',5'-i])dibenzo[1,4]dioxin). This cluster comprises five zinc atoms, one central atom coordinated octahedrally by six nitrogens and four peripheral Zn-Cl units pointing toward the center of the pore (Figure 1). The latter Zn position has been previously shown to undergo cation exchange under mild conditions and features facial coordination by three triazolate nitrogen atoms. This soft, tripodal coordination environment bears analogy to the post-metallocene family of nitrogen-based ligands for ethylene polymerization.

Results and Discussion.

The initial evaluation of cation exchange with various titanium and chromium precursors emulated those for other metals in MFU-4l. After evaluating a range of solvents and temperatures observed by ICP-AES, the incorporation of chromium and titanium into the material MFU-4l was determined under mild conditions (see Table 1). Soaks performed at elevated temperatures with these sensitive cations predominantly resulted in decomposition of the MOF or exchange salt. At room temperature and in DMF, chromium replaced all four exchangeable zinc atoms using only 20 equivalents of $\text{CrCl}_3(\text{THF})_2(\text{H}_2\text{O})$ and catalytic CrCl_2 . Exchange with 100 equivalents of CrCl_2 replaced slightly more than two zinc atoms per SBU under similar conditions. Successful exchange with titanium chlorides utilized changing the solvent to acetonitrile. Treatment of MFU-4l with 50 equivalents of $\text{TiCl}_3(\text{THF})_3$ lead to substitution of nearly 2 equivalents of zinc per SBU, while 0.18 zinc atoms per SBU were displaced when 50 equivalents of $\text{TiCl}_4(\text{THF})_2$ was used.

Structural analysis of the metal chloride-treated materials demonstrates that the lattice structure of MFU-4l has been preserved. Powder x-ray diffraction patterns agree well with the parent material MFU-4l, indicating preservation of the MOF crystal structure (Figure 2). Nitrogen adsorption analyses indicate high saturation loadings and
5 Braunaauer-Emmet Teller surface areas that compare favorably with the parent MOF (Figure 3). Taken together with the detection of zinc in the supernatant by ICP-AES, these results are most consistent with incorporation of chromium and titanium into the SBU by cation exchange, as opposed to deposited in some other form. Likewise, the materials exchanged with the air sensitive CrCl_2 and TiCl_3 exhibit an immediate color
10 change upon exposure to air, while the CrCl_3 - and TiCl_4 -exchanged samples do not, suggesting conservation of the oxidation state upon cation exchange. This assumption would account for the significant differences observed in loading efficiency and in catalytic activity between samples exchanged with the same metal in different oxidation states (see below).

15 With MOF samples suitably loaded with catalytically active metals, heterogeneous polymerization was explored. When treated with methylaluminoxane (MAO) or triethylaluminum in toluene and then pressurized with ethylene, all four samples polymerize ethylene catalytically. Activities range from 1860 turnovers per hour for Ti(IV)-MFU-4l to 15,000 turnovers per hour for Ti(IV)-MFU-4l (Table 2), noting
20 that these are lower bound estimates for catalytic turnover assuming that all exchanged sites are active. In contrast, no observable oligomerization or polymerization activity was detected with the all-zinc precursor MFU-4l and MAO under similar conditions, attributing catalytic activity to the exchanged transition metals. Turnover scales roughly with ethylene pressure, indicating that catalytic saturation has not been achieved under
25 these conditions. Notably, the product is always isolated as a free-flowing powder.

This product was assigned as a high molecular weight linear polymer, high density polyethylene (HDPE) by a variety of molecular characterization techniques. IR spectra of purified samples were dominated by peak signals corresponding to the methylene group (2917 , 2850 , 1472 , and 718 cm^{-1}), with no readily discernible methyl
30 peak (1380 cm^{-1}) assignable to side chains and end groups. Crystallinity and peak melting temperature were evaluated by differential scanning calorimetry (DSC), using a two-scan method for thermally resetting the polymers in order to avoid inconsistencies in the thermal and mechanical history of samples. In all samples, high crystallinities (50-

65%) indicate linear poly-ethylene, while peak melting temperatures (130-137 °C) are consistent with a high molecular weight polymer. In order to verify this assignment, the polymers were further characterized using high temperature gel permeation chromatography (HT-GPC). These data confirm that the polymers are of commercially relevant molecular weight range, with weight-averaged molecular weights (M_w) ranging from 5.27×10^5 for polymer produced by Cr(III)-MFU-4l to 1.18×10^6 for the polymer produced by Ti(IV)-MFU-4l. The titanium catalysts produce a polymer of consistently higher molecular weight than the chromium catalysts, a conclusion consistent with the generally lower second-scan crystallinities obtained for the titanium-produced polymers as evaluated by DSC.

Statistical analysis of the molecular weight distribution obtained by HT-GPC provides evidence for single site catalysis. The polydispersity index (PDI) obtained for these samples ranges from 8.3 for Cr(III)-MFU-4l down to exactly 2.0 for Ti(IV)-MFU-4l. A PDI of 2.0 corresponds to a single ideal Shultz-Flory distribution, as would be observed for a single-site catalyst with a homogeneous distribution of the monomer. It is believed that, this is the first example of single site olefin polymerization behavior having been demonstrated in a MOF. Conversely, the observation of a higher PDI for other samples does not necessarily rule out single site reactivity in those samples. Note that PDI consistently increases with loading of chromium or titanium, and that a PDI of 2.0 is achieved in the limit of fully site isolated active sites. Without wishing to be bound by theory, on one hand, increasing the number of exchanged metals per node could lead to multisite reactivity due to variability in the precise loading per node or the chemical condition at each metal site. On the other hand, a higher catalyst loading would contribute to mass-transport limited concentration gradients in the monomer due to more rapid local consumption of ethylene. The pressure dependence of the molecular weight distribution provides evidence for the second hypothesis. For both Cr(III)-MFU-4l and Ti(III)-MFU-4l, M_w increases consistently as the ethylene pressure is decreased, demonstrating that active sites which experience a different local concentration of ethylene will produce polyethylene of a different molecular weight distribution. Along those lines, the decrease of PDI with decreasing pressure suggests that concentration gradient effects are mitigated under conditions of lower reaction rate.

Control over the polymer's molecular weight using chain transfer agents was also evaluated. Hydrogen is a limiting chain transfer agent due to cost, safety, and the

simplicity associated with coloaded gaseous reagents. Treatment of Ti(III) with an increasing ratio of hydrogen to ethylene lead to an increase in second-scan crystallinity from 58% to 77%, corresponding to a 4.3-fold decrease in M_w (Table 3). The corresponding increase in PDI may be attributed to local variations in the ratio of ethylene to hydrogen, which are consumed at very different rates.

Having evaluated the homopolymerization activity of the cation-substituted MFU-4l samples, the copolymerization of ethylene and α -olefins was evaluated. Treatment of various precatalysts with a 1 : 1 ratio of propylene and ethylene lead to polymers with a significant decrease in second-scan crystallinity relative to the homopolymers produced by the same catalyst, consistent with propylene incorporation. Solid-state ^{13}C -NMR analysis confirmed that this is the case. While the ethylene homopolymers demonstrated displayed a single peak (33 ppm) indicative of a linear polyethylene without side chain branching, the spectra for the copolymers include methyl (22 ppm) and methine (40 ppm) signals indicative of propylene incorporation (Figure 4). Quantification of the methyl to methylene ratios are consistent with incorporation efficiencies as high as 15% for Ti(III)-MFU-4l.

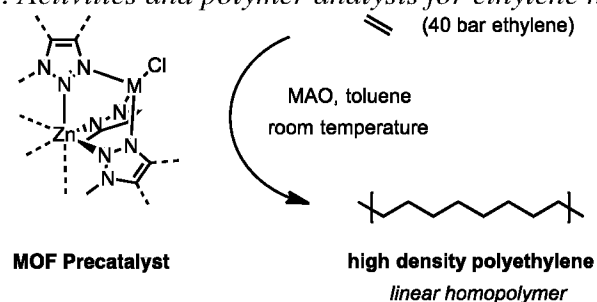
In summary, four novel chromium- and titanium containing MOFs prepared by cation exchange in MFU-4l were prepared. These MOFs are active precatalysts for the polymerization of ethylene to a highly molecular weight, linear polymer. Polydispersities as low as 2.00 in the resulting polymer demonstrate the potential of these MOFs to act as single site catalysts. Coloaded experiments with hydrogen and propylene demonstrate control over the molecular weight and the potential for olefin copolymerization. These results and the production of polymer as a free flowing powder demonstrate both molecular and morphological control in olefin polymerization.

Table 1. Results obtained from cation exchange.

$\text{Zn}_5\text{Cl}_4(\text{BTDD})_3 \xrightarrow[\text{room temp.}]{\text{MCl}_x \text{ (50 equiv.)}} \text{Zn}_{5-y}\text{M}_y\text{Cl}_4(\text{BTDD})_3$		
Cation	Conditions	Incorporation ¹
Cr(III)	$\text{CrCl}_3 \cdot 3\text{THF}$, DMF, CrCl_3 (0.5 equiv)	4.0 : 1.0 (Cr : Zn)
Cr(II)	CrCl_2 , DMF	2.4 : 2.6 (Cr : Zn)
Ti(IV)	$\text{TiCl}_4 \cdot 2\text{THF}$, CH_3CN	0.2 : 4.8 (Ti : Zn)
Ti(III)	$\text{TiCl}_3 \cdot 3\text{THF}$, CH_3CN	2.0 : 3.0 (Ti : Zn)

¹Metal ratio determined by ICP-MS or ICP-AES.

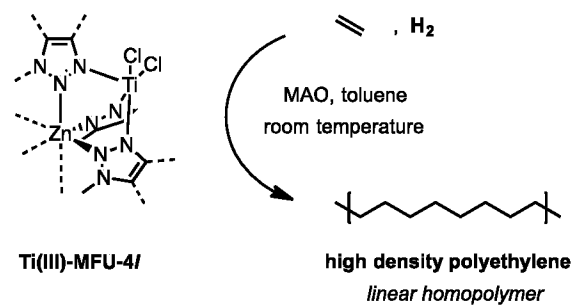
Table 2. Activities and polymer analysis for ethylene homopolymerization



MOF	turnover ^a	%C ^b	T _m ^b	M _w ^c	PDI ^c
Cr(III)-MFU-4l	3,420 hr ⁻¹	66%	133 °C	5.27 x 10 ⁵	5.44
Cr(II)-MFU-4l	4,770 hr ⁻¹	60%	134 °C	6.72 x 10 ⁵	6.93
Ti(III)-MFU-4l	15,000 hr ⁻¹	58%	135 °C	1.01 x 10 ⁶	3.12
Ti(IV)-MFU-4l	1,860 hr ⁻¹	50%	135 °C	1.09 x 10 ⁵	1.99

^aMol ethylene incorporated into the isolated polymer / mol of chromium or titanium^bEvaluated by differential scanning calorimetry, %C = percent crystallinity, T_m = peak melting temperature^cEvaluated gel permeation chromatography, M_w = weight-average molecular weight, PDI = polydispersity index

5 Table 3. Molecular weight control with hydrogen.



P _{ethylene}	P _{H2}	turnover ^a	%C ^b	T _m ^b	M _w ^c	PDI ^c
40 bar	0 bar	15,000 hr ⁻¹	58%	135 °C	1.01 x 10 ⁶	3.12
13 bar	2 bar	3,380 hr ⁻¹	67%	138 °C	4.73 x 10 ⁵	5.91
10 bar	10 bar	1,620 hr ⁻¹	77%	135 °C	2.35 x 10 ⁵	6.75

^aMol ethylene incorporated into the isolated polymer / mol of chromium or titanium^bEvaluated by differential scanning calorimetry, %C = percent crystallinity, T_m = peak melting temperature^cEvaluated gel permeation chromatography, M_w = weight-average molecular weight, PDI = polydispersity index

Example 2

10 The following examples provide information about the materials and methods used in connection with Example 1.

General Information.

Methylaluminoxane (10 % w/w in toluene, Sigma), triethylaluminum (neat, Sigma), ethylene (99.9 %, Airgas), and propylene (, Airgas), were used as received. Other commercial reagents were purified prior to use following the guidelines of Perrin and Armarego (e.g., see Perrin, D. D.; Armarego, W. L. F. *Purification of Laboratory Chemicals*. 3rd ed., Pergamon Press, Oxford, 1988). All solvents were purified according to the method of Grubbs (e.g., see Pangborn, A. B.; Giardello, M. A.; Grubbs, R. H.; Rosen, R. K.; Timmers, F. J. *Organometallic*. 1996, 15, 1518). “Degassed” solvents were further treated by three cycles of freeze-pump-thaw, stored over activated molecular
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10
sieves overnight, and subsequently handled only in a nitrogen glovebox. Suspensions of organic solvents and polymer products were concentrated under reduced pressure on a Büchi rotary evaporator. Sonication was performed using a VWR bath sonicator. Yields refer to purified compounds, unless otherwise indicated.

Powder X-ray diffraction (PXRD) patterns were recorded on a Bruker Advance II
15
diffractometer equipped with $\theta/2\theta$ Bragg-Brentano geometry and Ni-filtered $\text{CuK}\alpha$ radiation ($\text{K}\alpha_1 = 1.5406 \text{ \AA}$). Unless otherwise noted, PXRD analysis was performed immediately after samples were exposed to air. Benchtop infrared (IR) spectra were recorded on a Bruker Tensor 37 instrument with a germanium attenuated total reflectance (ATR) sample holder. Air-free IR spectra were recorded on a Bruker Alpha
20
with a diamond tip ATR sample holder housed in a nitrogen glovebox. Nitrogen adsorption isotherms were performed using a Micromeritics ASAP 2020 Surface Area and Porosity Analyzer and UHP grade nitrogen (99.999% purity).

Elemental analysis was performed by Robertson Microlit Laboratories, using combustion analysis for carbon, nitrogen, and hydrogen and inductively coupled optical
25
emission spectroscopy (ICP-OES) for transition metals. Additional transition metal analysis was provided by inductively coupled plasma mass spectrometry (ICP-MS) on an Agilent 7900 at the MIT Center for Environmental Health Sciences (MIT CEHS). Calibration standards were prepared for ICP-MS analysis using analytical standard solutions purchased from Ricca Chemicals and 1% HNO_3 solution (prepared from EMD
30
Millipore Omnitrace® HNO_3 and ultrafiltered water).

Experimental Data for Metal-Organic Framework Synthesis.

Cr(III)-MFU-4l—In a nitrogen glovebox (using dry, degassed solvent), a bottle

containing a suspension of MFU-4l (e.g., see Denysenko, D.; Grzywa, M.; Tonigold, M.; Streppel, B.; Krkljus, I.; Hirscher, M.; Mugnaioli, E.; Kolb, U.; Hanss, J.; Volkmer, D. Chem. Eur. J. 2011, 17, 1837) (500 mg, 0.396 mmol) and N,N-dimethylformamide (75 mL) was treated with a homogeneous solution of CrCl₂ (24 mg, 0.198 mmol, 0.5 equivalents), CrCl₃(THF)₂(H₂O) (e.g., see Jeon, J. Y.; Park, J. H.; Park, D. S.; Park, S. Y.; Lee, C. S.; Go, M. J.; Lee, J.; Lee, B. Y. Inorg. Chem. Commun. 2014, 44, 148. (b) Shamir, J. Inorganica Chimica Acta 1989, 156, 163-164. (c) House, D. A.; Wang, J.; Niewenhuyzen, M. Inorganica Chimica Acta 1995, 237, 37-46) (5.20 g, 16.2 mmol, 41 equivalents), and N,N-dimethylformamide (100 mL). The reaction was maintained under these conditions at ambient temperature for seven days, after which the bottle was removed from the nitrogen glovebox. A green solid was obtained by filtration, rinsing with methanol (200 mL). The product was then soaked in methanol (200 mL) for 24 hours in a sealed bottle at 60 °C, and then filtered. This hot soaking procedure was repeated four times. The green solid was then dried under vacuum at 150 °C for 12 hours, turning from light green to bright yellow and achieving a pressure of <10⁻⁵ torr. The material was subsequently handled in a nitrogen or argon glovebox from this point onward. Samples exposed to air would slowly turn green. The product was analyzed by PXRD, IR, and nitrogen adsorption (see below). Elemental analysis indicated a Cr : Zn molar ratio of 3.95 : 1 (ICP-OES). Elemental analysis for a theoretical formula of Cr_{3.99}Zn_{1.01}Cl₈(BTDD)₃ • 4.88 H₂O (Cr_{3.99}Zn_{1.01}Cl_{7.99}C₃₆N₁₈H₁₂O₆ • 4.88 H₂O): carbon (theoretical: 30.08%, experimental: 30.49%, difference 0.41%), hydrogen (theoretical: 1.53%, experimental: 1.40%, difference 0.13%), nitrogen (theoretical: 17.54%, experimental 16.76%, difference 0.78%). BET Surface Area: 2549.52 ± 12.7 m²/g (N₂, 77K).

Cr(II)-MFU-4l—In a nitrogen glovebox (using dry degassed solvent), a bottle containing a homogeneous solution of MFU-4l (e.g., see Denysenko, D.; Grzywa, M.; Tonigold, M.; Streppel, B.; Krkljus, I.; Hirscher, M.; Mugnaioli, E.; Kolb, U.; Hanss, J.; Volkmer, D. Chem. Eur. J. 2011, 17, 1837) (500 mg, 0.396 mmol) and N,N-dimethylformamide (100 mL) was treated with CrCl₂ (2.43g, 19.8 mmol, 50 equivalents). The resulting green suspension was maintained under these conditions for 7 days, with occasional gentle stirring. A green material was then obtained by filtration, rinsing with N,N-dimethylformamide. The soak supernatant and first rinse were combined and elemental analysis indicated a Cr : Zn ratio of 15 : 1 (ICP-MS). The

product was soaked for three days in *N,N*-dimethylformamide, removing the solvent by filtration every 24 hours. The product was then soaked in hot tetrahydrofuran (60 °C) under air free conditions for three days, changing the supernatant every 24 hours. The product was then heated to 180 °C under vacuum, achieving a pressure of $<10^{-5}$ torr after 18 hours. Samples exposed to air would immediately turn brown and then slowly turn light green. The material was analyzed by PXRD, IR, and nitrogen adsorption (see below). Elemental analysis indicated a Zn : Cr molar ratio of 1.04 : 1.

General Procedures for Olefin Polymerization.

High Pressure Olefin Polymerization. In a nitrogen glovebox, a Parr reactor was charged with precatalyst, toluene, activator, and a stirbar. The reactor was then tightly sealed, transferred out of the glovebox, and pressurized with ethylene (with high speed stirring). The pressure was maintained at the specified pressure by keeping the reactor connected to the ethylene tank. After the specified amount of time was up, the reaction was carefully vented, opened to air, and then quenched with methanol. The resulting suspension was transferred to a round bottom flask using excess methanol, and then the solvent was removed in vacuo. The resulting white solid was treated with 100 mL of methanol and 10 mL HCl, and then sonicated for 30 minutes. The product was obtained by filtration and then dried in vacuo. The product was analyzed by IR, differential scanning calorimetry, and high temperature gel permeation chromatography.

Differential Scanning Calorimetry Analysis (DSC). Samples were analyzed on a Texas Instruments Q100 using a crimped standard sample pan. A double-scan method was used in order to eliminate inconsistencies due to variation in the thermal or mechanical history of individual polyethylene samples. Samples were equilibrated at 0 °C and then heated to 200 °C at a rate of 10 °C per minute. After holding 200 °C for two minutes the sample was cooled to 0 °C. This cycle was repeated under the same conditions. Heats of fusion (ΔH_f) and melting temperature maxima (T_m) were reported from the second heating cycle. Percent Crystallinities ($\%C$) were calculated based on a theoretical heat of fusion of 293 J/g (e.g., see TA123, "Determination of Polymer Crystallinity by DSC," TA Instruments, New Castle, DE).

High Temperature Gel Permeation Chromatography (HT-GPC). Samples were analyzed by Creative Proteomics (Shirley, NY). Polyethylene powders were dissolved in 1,3,5-trichlorobenzene at 160 °C, at a concentration of 0.10 mg/mL. A 200 μ L aliquot of

this solution would be injected onto a 3 x pL Olexis column, eluted at a rate of 1.00 mL per minute and analyzed with an inline RI detector. The column was heated to 150 °C throughout the analysis and the elute was stabilized with 0.0125% BHT. Molecular weight distributions were calculated based on commercial polystyrene standards.

5

Experimental Data for Olefin Polymerization.

Table 2, entry 1—By the usual method with Cr(III)-MFU-4l (5.0 mg, 3.7 μmol), MAO (1.25 mL, 10 % by weight in toluene, d = 0.875, 1.89 mmol), 3.75 mL toluene, and 40 bar ethylene, for one hour. Product: 1.42 g, 50.6 mmol, 3,420 turnovers per Cr.

10 *Table 2, entry 2*—By the usual method with Cr(II)-MFU-4l (5.0 mg, 4.07 μmol), MAO (1.0 mL, 10 % by weight in toluene, d = 0.875, 1.51 mmol), 4.0 mL toluene, and 40 bar ethylene, for one hour. Product: 1.36 g, 48.5 mmol, 4770 turnovers per Cr.

Table 2, entry 3—By the usual method with Ti(III)-MFU-4l (5.0 mg, 0.0039 mmol) MAO (0.7 mL, 10 % by weight in toluene, d = 0.875, 1.06 mmol), 4.0 mL
15 toluene, and 40 bar ethylene, for one hour. Product: 2.543 g, 90.8 mmol, 15,000 turnovers per Ti. DSC analysis (thermal parameters, second scan): 171.2 J/g, 58% crystallinity, 135.4 °C.

Table 2, entry 4—By the usual method with Ti(IV)-MFU-4l (10 mg, 0.0079 mmol) MAO (1.0 mL, 10 % by weight in toluene, d = 0.875, 1.51 mmol), 4.0 mL
20 toluene, and 40 bar ethylene, for one hour. Product: 292 mg, 10.4 mmol, 7429 turnovers. DSC analysis (thermal parameters, second scan): 146.2 J/g, 50% crystallinity, 134.5 °C.

Example 3

This example describes the ethylene homopolymerization with Zr(IV)-MFU-4l.
25 In a nitrogen glovebox, a 50 mL Parr reactor was charged with $\text{Zn}_{4.6}\text{Zr}_{0.4}\text{Cl}_{4.8}(\text{BTDD})_3$ (4.9 mg, 3.77 μmol), MMAO-12 (0.45 mL, 7 w% aluminum in toluene, d = 0.895, 1.04 mmol), toluene (4.5 mL), and a stirbar. The reactor was tightly sealed, transferred out of the glovebox, and pressurized with ethylene (40 bar) with high speed stirring. The pressure was maintained for one hour, after which the reaction was carefully
30 depressurized and quenched with methanol. The reaction was transferred to a round bottom flask and concentrated in vacuo. The resulting white solid was then treated with 100 mL of 9 : 1 methanol : HCl (conc.), and then sonicated for 30 minutes. The product was rinsed with methanol and dried in vacuo, affording 143 mg (5.11 mmol, 3400 turnovers per Zr) of fine, powdery polyethylene. The product was analyzed by IR and

DSC. An average of three DSC analyses provided second scan heat of fusion of 180 J/g (61% crystallinity) and melting peak of 134.7 °C.

Example 4

5 This example describes the ethylene/1-hexene copolymerization with Zr(IV)-MFU-4l. In a nitrogen glovebox, a 50 mL Parr reactor equipped with a ball valve and syringe septum assembly was charged with $\text{Zn}_{4.6}\text{Zr}_{0.4}\text{Cl}_{4.8}(\text{BTDD})_3$ (5.5 mg, 4.23 μmol), MMAO-12 (0.5 mL, 7 w% aluminum in toluene, d = 0.895, 1.16 mmol), toluene (3.5 mL), and a stirbar. The reactor was tightly sealed, and transferred out of the glovebox.

10 The reaction was then charged with dry, degassed 1-hexene (1.0 mL) by syringe through the ball valve septum assembly, and then immediately pressurized with ethylene (40 bar). The pressure was maintained for ten hours with high speed stirring, after which the reaction was carefully depressurized and quenched with methanol. The reaction was transferred to a round bottom flask and concentrated in vacuo. The resulting white solid

15 was then treated with 100 mL of 9 : 1 methanol : HCl (conc.), and then sonicated for 30 minutes. The product was rinsed with methanol and dried in vacuo, affording 200 mg (7.15 mmol, 4300 turnovers per Zr) of fine, powdery polyethylene. The product was analyzed by IR and DSC. An average of three DSC analyses provided second scan heat of fusion of 169.1 J/g (58 % crystallinity) and melting peak of 134.1 °C.

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Example 5

 This example describes some additional experimental results obtained for olefin polymerization using the MOFs described herein. In this example, Kuratowski clusters, complexes that are typically composed of a triazolate organic ligand and a divalent metal

25 (Figure 5), are utilized (e.g., see Biswas, S.; Tonigold, M.; Volkmer, D. Z. Anorg. Allg. Chem. 2008, 634, 2532. Biswas, S.; Tonigold, M.; Speldrich, M.; Kögerler, P.; Weil, M.; Volkmer, D. Inorg. Chem. 2010, 49, 7424), for example, MFU-4 (e.g., see Biswas, S.; Grzywa, M.; Nayek, H. P.; Dehen, S.; Senkovska, I.; Kaskel, S.; Volkmer, D. Dalton Trans. 2009, 6487. Teufel, J.; Oh, H.; Hirscher, M.; Wahiduzzaman, M.; Zheckov, L.;

30 Kuc, A.; Heine, T.; Denysenko, D.; Volkmer, D. Adv. Mater. 2013, 25, 635) and MFU-4l (e.g., see Denysenko, D.; Grzywa, M.; Tonigold, M.; Streppel, B.; Krkljus, I. Hirscher, M.; Mugnaioli, E.; Kolb, U.; Hanss, J.; Volkmer, D. Chem. Eur. J. 2011, 17, 1837). In particular, the preparation of early transition metal analogues of these complexes by

cation exchange of MFU-4l with Sc^{3+} , Ti^{3+} , Ti^{4+} , V^{2+} , Cr^{2+} , and Cr^{3+} are described.

Performed under mild conditions, this process preserves the framework structure of this material, and thus offers both a predictable strategy for controlling the coordination chemistry and a thermally and chemically resilient solid support for catalysis.

- 5 Furthermore, desolvation of these materials provides access to coordinative unsaturation, activating this system for reactivity with weakly binding alkene substrates. When treated with organometallic activators such as methylaluminoxane, these materials are highly active catalysts for the polymerization of ethylene under mild conditions.

10 ***Experimental Details and Results:***

- Cr(II)-MFU-4l:* Under air-free and anhydrous conditions, the material MFU-4l (e.g., see Boudjouk, P.; So, J.-H.; Ackerman, M. N.; Hawley, S. E.; Turk, B. E. Solvated and Unsolvated Anhydrous Metal Chlorides from Metal Chloride Hydrates. In Inorganic Synthesis. John Wiley & Sons, Inc: Hoboken, New Jersey, USA, 1992; Vol. 29; p 108)
- 15 (300 mg, 0.24 mmol) was soaked in a solution of CrCl_2 (1.46 g, 12 mmol, 50 equivalents) and DMF (100 mL) for seven days. The solid was obtained by filtration, and then soaked in fresh DMF (200 mL) for four days, refreshing the supernatant every day. The material was then soaked in THF at 60 °C for four days, refreshing the supernatant every day. The resulting pale green powder was then dried under vacuum at 185 °C for
- 20 12 hours. PXRD analysis shows that the product has a crystalline structure directly analogous to the starting material. IR analysis shows that residual solvent has largely been removed. Gas adsorption analysis (nitrogen, 77K) provides a BET surface area of 2313.36 m^2/g (± 15.6), similar to that reported for MFU-4l (2750 m^2/g , argon, 77K). A digest of this material was prepared for ICP-AES analysis by soaking in HNO_3
- 25 overnight, followed by filtration. This analysis indicated a ratio of 1:1 Zn : Cr. Exposure of the material to air leads to an immediate color transition from pale green to brown, followed by a slow color change to olive green. Air sensitivity is consistent with a Cr(II) oxidation state.

- Cr(III)-MFU-4l:* Under air-free and anhydrous conditions, the material MFU-4l
- 30 (500 mg, 0.396 mmol) was soaked in a solution of CrCl_2 (10 mg, 0.08 mmol, 0.2 equivalents), $\text{CrCl}_3 \cdot 3\text{THF}^1$ (3.0 g, 20 equivalents) and DMF (150 mL) for seven days. The solid was obtained by filtration, rinsing with DMF (200 mL) and methanol (200 mL)
-

without exclusion of air or moisture. The resulting green powder was then soaked in methanol (20 mL) at 60 °C five times for 12-24 hours each, removing the supernatant each time by centrifugation. The material was then soaked in dichloromethane (20 mL, ambient temperature) twice for 12 hours each, and then dried at 150 °C for 12 hours, providing a bright yellow solid. PXRD analysis shows that the product has a crystalline structure directly analogous to the starting material. IR analysis shows that residual solvent has largely been removed. Gas adsorption analysis (nitrogen, 77K) provides a BET surface area of 2549.52 m²/g ($\pm$ 12.7), similar to that reported for MFU-4l (2750 m²/g, argon, 77K). A digest of this material was prepared for ICP-AES analysis by soaking in HNO₃ overnight, followed by filtration. This analysis indicated a ratio of 1:4 Zn : Cr.

Ti(III)-MFU-4l. Under air-free and anhydrous conditions, the material MFU-4l (500 mg, 0.396 mmol) was soaked in a solution of TiCl₃•3THF (4.37 g, 19.8 mmol, 50 equivalents) and acetonitrile (200 mL) for seven days. The solid was obtained by filtration, rinsing with fresh, dry, degassed acetonitrile. The material was soaked in acetonitrile for three days, refreshing the solvent every day. Under high vacuum, the material was dried at 180 °C for 12 hours. PXRD analysis shows that the product has a crystalline structure directly analogous to the starting material. IR analysis shows that residual solvent has largely been removed. The product was analyzed by ICP-MS at Robertson Microlit analytical laboratories. This analysis indicated a ratio of 1.59 : 3.41 Ti : Zn.

Ethylene Polymerization. Example with Cr(III)-MFU-4l. Under nitrogen atmosphere, a solution of methyl aluminoxane (1.25 mL, 10% w/w solution in toluene, 1.89 mmol, 509 equivalents) was added to a suspension of Cr(III)-MFU-4l (5.0 mg, 0.0037 μ mol, 1 equivalent) and toluene (4 mL) in a 25 mL Parr reactor equipped with a stirbar. The reactor was sealed and then pressurized with ethylene (40 bar). After one hour, the pressure was carefully released. At this point the reaction had congealed into a waxy yellow solid. This material was dried in vacuo to obtain the desired polyethylene product as a white solid. The solid was then treated with a 10:1 solution of methanol and concentrated HCl and then sonicated for 20 minutes. (1.42 g, 50.6 mmol, 3,400 turnovers per equivalent of Cr). The product was then analyzed by IR in attenuated total reflectance (ATR) mode using a Bruker Tensor 37 with a germanium ATR stage. The product's heat of fusion and melting point were evaluated by differential scanning

calorimetry using a TA Instruments DSC Q100 using a standard pan. See Table 4 for results.

Table 4:

MOF	Ethylene Pressure	Polymer Crystallinity*	Polymer Melting Point*	Turnover
Cr(III)-MFU-4l	40 bar	66%	133.2 °C	3,420
Cr(III)-MFU-4l	10 bar	55%	133.2 °C	1000
Cr(III)-MFU-4l	1 bar	55%	133.8 °C	110
Cr(II)-MFU-4l	40 bar	60%	134.4 °C	4,064
Ti(III)-MFU-4l	40 bar	58%	135.4 °C	15,000
Ti(III)-MFU-4l	9 bar	56%	134.8 °C	2,850
Ti(III)-MFU-4l	5 bar	54%	134.6 °C	1,750
Ti(IV)-MFU-4l	40 bar	50%	124.5 °C	5,306

*Evaluated by differential scanning calorimetry, using a scan rate of 10 °C/minute from 0 °C to 200 °C, followed by cooling at the same rate. Data above are from the second heating cycle. Percent crystallinity is calculated based on a theoretical heat of fusion of 293 J/g for crystalline polyethylene (e.g., see TA 123 “Determination of Polymer Crystallinity by DSC” TA Instruments, New Castle, DE.)

Molecular Weight Control with Hydrogen. Example with Ti(III)-MFU-4l. Under nitrogen atmosphere, a solution of methyl aluminoxane (1.00 mL, 10% w/w solution in toluene, 1.5 mmol, 384 equivalents) was added to a suspension of Ti(III)-MFU-4l (5.0 mg, 0.0037 μ mol, 1 equivalent) and toluene (4 mL) in a 25 mL Parr reactor equipped with a stirbar. The reactor was sealed and then pressurized with hydrogen (10 bar). The port to hydrogen was then closed and then the reactor was pressurized to a total of 20 bar using ethylene, using a back flow regulator to maintain the partial pressure of hydrogen in the reactor (assumed to give a partial pressure of 10 bar for ethylene). After one hour, the pressure was carefully released. The contents of the reaction were transferred to a round bottom flask using methanol to quench the reaction and aid the transfer, and then concentrated in vacuo. The resulting white solid was treated with 10 : 1 methanol : HCl and then sonicated for 30 minutes. The product was obtained by filtration, rinsing with methanol and then drying in vacuo for several hours (281 mg, 10 mmol, 1620 turnovers per Ti). The product was analyzed as above. See Table 5 for results.

Table 5:

MOF	Ethylene Pressure	Hydrogen Pressure	Polymer Crystallinity*	Melting Point*	Turnover
Cr(III)-MFU-4l	10 bar	0	55%	133.2 °C	1000
Cr(III)-MFU-4l	8.6 bar	8.6 bar	63%	130.1 °C	85
Ti(III)-MFU-4l	9 bar	0 bar	56%	134.8 °C	2,850
Ti(III)-MFU-4l	10 bar	10 bar	77%	134.7 °C	1,620
Ti(III)-MFU-4l	13 bar	2 bar	67%	137.8 °C	3,376

*Evaluated by differential scanning calorimetry, using a scan rate of 10 °C/minute from 0 °C to 200 °C, followed by cooling at the same rate. Data above are from the second heating cycle. Percent crystallinity is calculated based on a theoretical heat of fusion of 293 J/g for crystalline polyethylene.

Ethylene/Propylene Copolymerization. Example with Ti(III)-MFU-4l. Under nitrogen atmosphere, a solution of methyl aluminoxane (0.70 mL, 10% w/w solution in toluene, 1.05 mmol, 269 equivalents) was added to a suspension of Ti(III)-MFU-4l (5.0 mg, 0.0037 μ mol, 1 equivalent) and toluene (4 mL) in a 50 mL Parr reactor equipped with a stirbar. The reactor was sealed and then pressurized with propylene (9 bar). The port to hydrogen was then closed and then the reactor was pressurized to a total of 19 bar using ethylene, using a back flow regulator to maintain the partial pressure of propylene in the reactor (assumed to give a partial pressure of 10 bar for ethylene). After one hour, the pressure was carefully released. The contents of the reaction were transferred to a round bottom flask, using methanol to quench the reaction and aid the transfer, and then concentrated in vacuo. The resulting white solid was treated with 10 : 1 methanol : HCl and then sonicated for 30 minutes. The product was obtained by filtration, rinsing with methanol and then drying in vacuo for several hours (750 mg, 27 mmol, 3480 turnovers per Ti). The product was analyzed as above. In addition, the product was analyzed by

solid state ^{13}C -NMR (125 MHz, magic angle spinning, 3 seconds relaxation delay, 10 ms FID acquisition time, ^{13}C pulse width 7 ms, 20,352 scans, 17 hours). See Table 6 for results.

5 **Table 6:**

MOF	Ethylene Pressure	Propylene Pressure	Polymer Crystallinity ^a	Melting Point ^a	Turnover per hour	Incorporation ^b
Cr(III)-MFU-4l	10 bar	0	55%	133.2 °C	1,000	
Cr(III)-MFU-4l	10 bar	10 bar	54%	112.8 °C	95	
Ti(III)-MFU-4l	9 bar	0 bar	56%	134.8 °C	2,850	0%
Ti(III)-MFU-4l	10 bar	9 bar	37%	124.5 °C	520	27%
Ti(IV)-MFU-4l	40 bar	0 bar	50%	127.4 °C	5,306	
Ti(IV)-MFU-4l	10 bar	9 bar	30%	112.8 °C	117	15%

^aEvaluated by differential scanning calorimetry, using a scan rate of 10 °C/minute from 0 °C to 200 °C, followed by cooling at the same rate. Data above are from the second heating cycle. Percent crystallinity is calculated based on a theoretical heat of fusion of 293 J/g for crystalline polyethylene. ^bEvaluated by ^{13}C NMR.

10

Discussion.

The MOFs described herein offer a soft, meridional coordination environment directly analogous to these molecular cyclopentadienyl and tris-pyrazolylborate polymerization catalysts. The incorporation of this unit into a metal organic framework supports these catalysts in a porous, high surface area solid ideal for large scale industrial catalysis. Without wishing to be bound by theory, the response to hydrogen suggests single site behavior in this system and offers an important mode of molecular weight control. The copolymerization activity offers molecular level control for the production of linear low density polyethylene and ethylene/propylene elastomers using

15

heterogeneous catalysis. Moreover, the inherent site isolation offers opportunities for tandem catalysis, for example tandem oligomerization and copolymerization of ethylene to produce linear low density polyethylene in one pot from ethylene.

5 While several embodiments of the present invention have been described and illustrated herein, those of ordinary skill in the art will readily envision a variety of other means and/or structures for performing the functions and/or obtaining the results and/or one or more of the advantages described herein, and each of such variations and/or modifications is deemed to be within the scope of the present invention. More generally,
10 those skilled in the art will readily appreciate that all parameters, dimensions, materials, and configurations described herein are meant to be exemplary and that the actual parameters, dimensions, materials, and/or configurations will depend upon the specific application or applications for which the teachings of the present invention is/are used. Those skilled in the art will recognize, or be able to ascertain using no more than routine
15 experimentation, many equivalents to the specific embodiments of the invention described herein. It is, therefore, to be understood that the foregoing embodiments are presented by way of example only and that, within the scope of the appended claims and equivalents thereto, the invention may be practiced otherwise than as specifically described and claimed. The present invention is directed to each individual feature,
20 system, article, material, kit, and/or method described herein. In addition, any combination of two or more such features, systems, articles, materials, kits, and/or methods, if such features, systems, articles, materials, kits, and/or methods are not mutually inconsistent, is included within the scope of the present invention.

 The indefinite articles “a” and “an,” as used herein in the specification and in the
25 claims, unless clearly indicated to the contrary, should be understood to mean “at least one.”

 The phrase “and/or,” as used herein in the specification and in the claims, should be understood to mean “either or both” of the elements so conjoined, i.e., elements that are conjunctively present in some cases and disjunctively present in other cases. Other
30 elements may optionally be present other than the elements specifically identified by the “and/or” clause, whether related or unrelated to those elements specifically identified unless clearly indicated to the contrary. Thus, as a non-limiting example, a reference to “A and/or B,” when used in conjunction with open-ended language such as “comprising”

can refer, in one embodiment, to A without B (optionally including elements other than B); in another embodiment, to B without A (optionally including elements other than A); in yet another embodiment, to both A and B (optionally including other elements); etc.

As used herein in the specification and in the claims, “or” should be understood
5 to have the same meaning as “and/or” as defined above. For example, when separating items in a list, “or” or “and/or” shall be interpreted as being inclusive, i.e., the inclusion of at least one, but also including more than one, of a number or list of elements, and, optionally, additional unlisted items. Only terms clearly indicated to the contrary, such as “only one of” or “exactly one of,” or, when used in the claims, “consisting of,” will refer
10 to the inclusion of exactly one element of a number or list of elements. In general, the term “or” as used herein shall only be interpreted as indicating exclusive alternatives (i.e. “one or the other but not both”) when preceded by terms of exclusivity, such as “either,” “one of,” “only one of,” or “exactly one of.” “Consisting essentially of,” when used in the claims, shall have its ordinary meaning as used in the field of patent law.

As used herein in the specification and in the claims, the phrase “at least one,” in
15 reference to a list of one or more elements, should be understood to mean at least one element selected from any one or more of the elements in the list of elements, but not necessarily including at least one of each and every element specifically listed within the list of elements and not excluding any combinations of elements in the list of elements.
20 This definition also allows that elements may optionally be present other than the elements specifically identified within the list of elements to which the phrase “at least one” refers, whether related or unrelated to those elements specifically identified. Thus, as a non-limiting example, “at least one of A and B” (or, equivalently, “at least one of A or B,” or, equivalently “at least one of A and/or B”) can refer, in one embodiment, to at
25 least one, optionally including more than one, A, with no B present (and optionally including elements other than B); in another embodiment, to at least one, optionally including more than one, B, with no A present (and optionally including elements other than A); in yet another embodiment, to at least one, optionally including more than one, A, and at least one, optionally including more than one, B (and optionally including other
30 elements); etc.

In the claims, as well as in the specification above, all transitional phrases such as “comprising,” “including,” “carrying,” “having,” “containing,” “involving,” “holding,” and the like are to be understood to be open-ended, i.e., to mean including but not limited

to. Only the transitional phrases “consisting of” and “consisting essentially of” shall be closed or semi-closed transitional phrases, respectively, as set forth in the United States Patent Office Manual of Patent Examining Procedures, Section 2111.03.

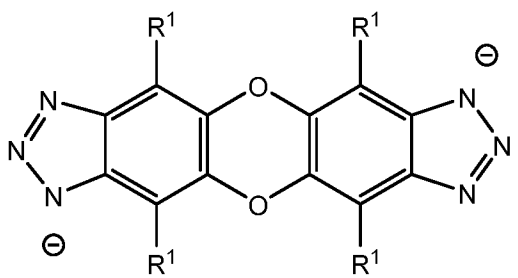
Claims

What is claimed is:

- 5 1. A method for forming a polyolefin from an olefin, the method comprising:
exposing the olefin to a metal organic framework (MOF) catalyst to produce the polyolefin,
wherein the MOF catalyst comprises a plurality of metal ions, each metal ion coordinated with at least one ligand, and
10 wherein the at least one ligand comprises at least two N-heterocyclic aromatic groups arranged about an organic core.
2. The method of any preceding claim, wherein the N-heterocyclic aromatic groups are selected from the group consisting of imidazolate, triazolate, and tetrazolate.
- 15 3. The method of any preceding claim, wherein the olefin is ethylene.
4. The method of any preceding claim, wherein the olefin comprises a combination of ethylene and propylene.
- 20 5. The method of any preceding claim, wherein the MOF comprises a first type of metal ion and a second type of metal ion.
6. The method of any preceding claim, wherein the first type of metal ion is selected
25 from the group consisting of Sc^{3+} , Ti^{3+} , Ti^{4+} , V^{2+} , Cr^{2+} , and Cr^{3+} .
7. The method of any preceding claim, wherein the first type of metal ion is Cr^{2+} or Cr^{3+} .
- 30 8. The method of any preceding claim, wherein the second type of metal ion is Zn^{+2} .
9. The method of any preceding claim, wherein the polyolefin is liner low-density polyethylene.

10. The method of any preceding claim, wherein each ligand comprises at least two N-heterocyclic aromatic groups arranged about an organic core, wherein the N-heterocyclic aromatic groups are selected from the group consisting of pyrazolate, pyridinate, imidazolate, triazolate, and tetrazolate.
11. The method of any preceding claim, wherein an additive is present during the exposing step.
12. The method of any preceding claim, wherein the additive is selected from the group consisting of an aluminoxane, methylaluminoxane, ethylaluminum dichloride, diethylaluminum chloride, triethylaluminum, an alkyl magnesium halide an alkyllithium, and trimethylaluminum.
13. The method of any preceding claim, wherein the additive is methylaluminoxane.
14. The method of any preceding claim, wherein the N-heterocyclic aromatic group is triazolate.
15. The method of any preceding claim, wherein the MOF comprises at least two ligands comprising triazolate.
16. The method of any preceding claim, wherein the exposing step is conducted in the presence of hydrogen.
17. A metal organic framework (MOF), comprising:
a plurality of metal ions, each coordinated with at least one ligand,
wherein the plurality of metal ions comprises at least two types of metal selected from the group consisting of Zn^{2+} , Cr^{2+} , and Cr^{3+} , tetravalent metals, trivalent metals, and Zn^{+4} , and
wherein the at least one ligand comprises the structure:

- 47 -



wherein each R^1 is the same or different and is selected from the group consisting of hydrogen, -alkyl, $-NO_2$, $-R'$, $-F$, $-Cl$, $-Br$, $-I$, $-CN$, $-NC$, $-SO_3R'$, $-SO_3H$, $-OR'$, $-OH$, $-SR'$, $-SH$, $-PO_3R'$, $-PO_3H$, $-CF_3$, $-NR'_2$, $-NHR'$, and $-NH_2$, and

5 each R' is the same or different and is optionally substituted alkyl or optionally substituted aryl.

18. The MOF of claim 17, wherein each R^1 is hydrogen.

10 19. The MOF of claim 17 or 18, wherein the MOF is prepared via metal exchange of a substantially similar MOF comprising only Zn^{+2} .

20. The MOF of any one of claims 17-19, wherein the plurality of metal ions comprises at least two types of metal selected from the group consisting of Zn^{2+} , Cr^{2+} ,
15 and Cr^3

21. The method of claim 1, wherein the MOF is as claimed in any one of claims 17-20.

20

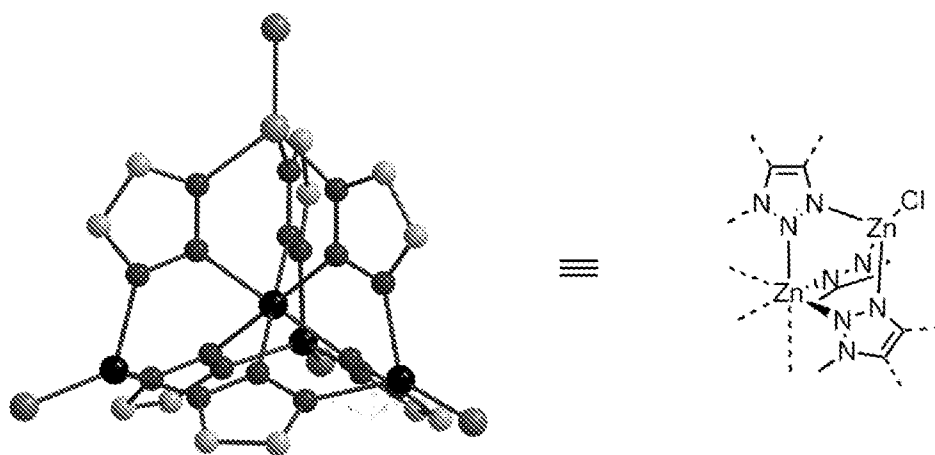


FIG. 1

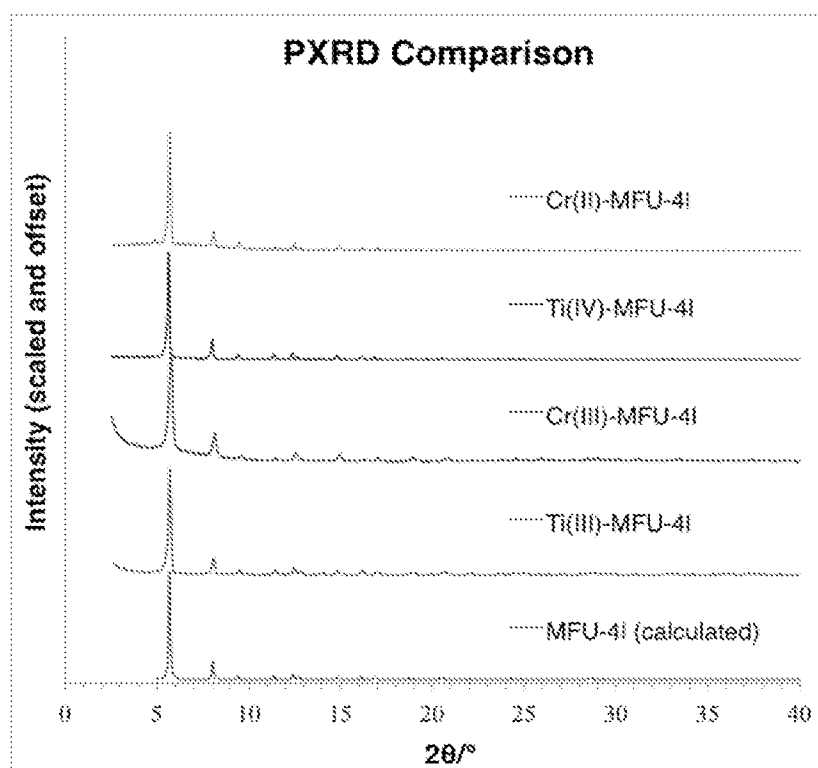


FIG. 2

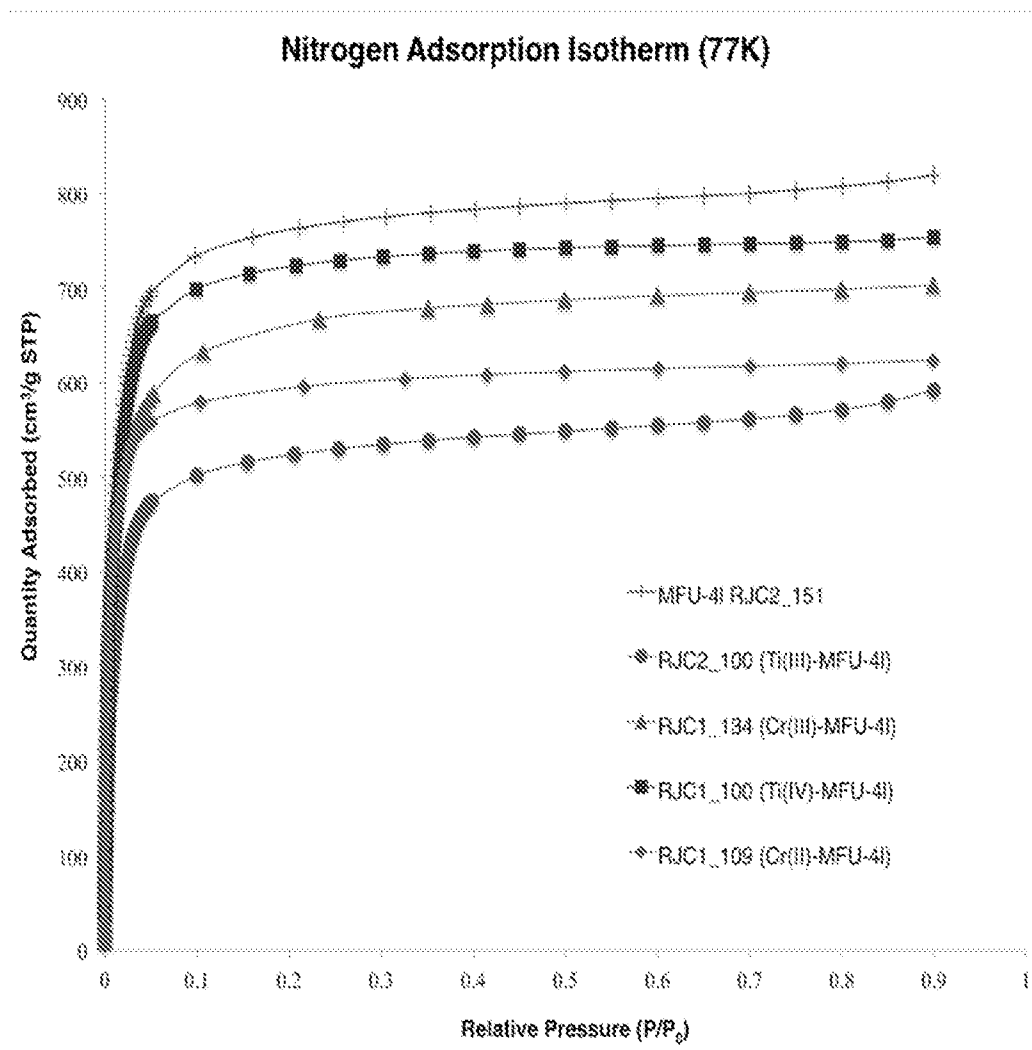


FIG. 3

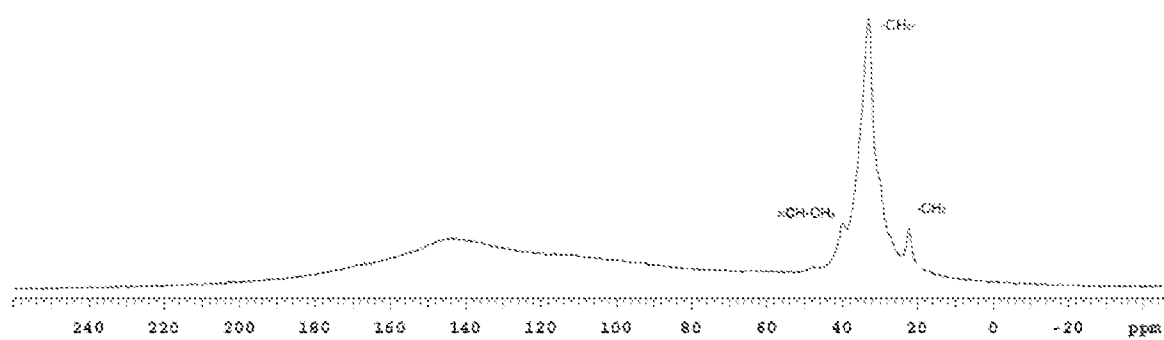


FIG. 4

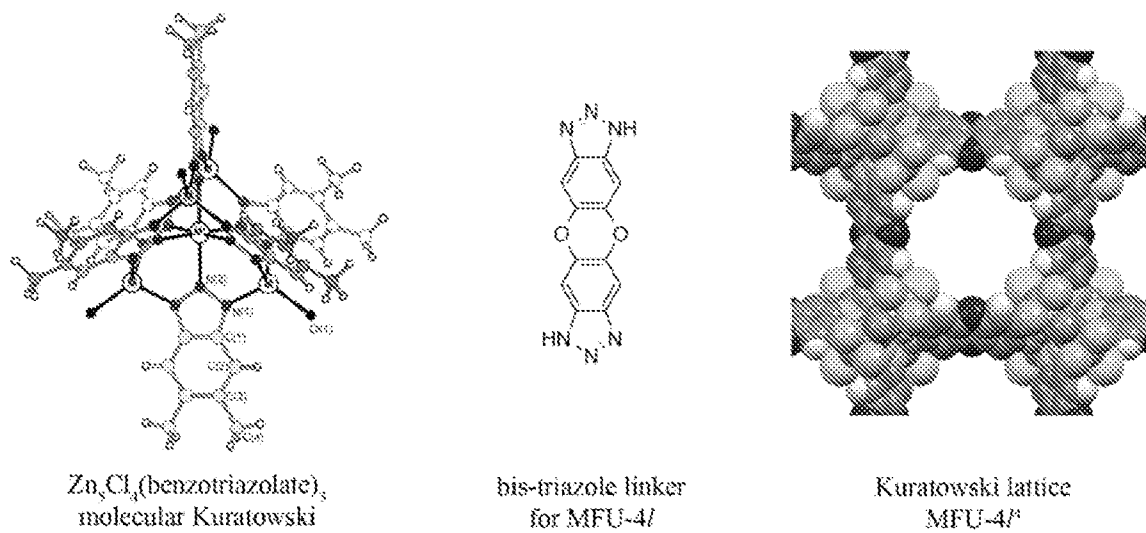


FIG. 5

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 16/51659

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - B01J 23/06; 23/24; B01J 31/16; C08F 255/02 (2016.01)

CPC - B01J31/1691; B01J2531/26; B01J2531/62

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) - B01J 23/06; 23/24; B01J 31/16; C08F 255/02 (2016.01)

CPC - B01J31/1691; B01J2531/26; B01J2531/62

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
USPC - 502/150Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
Minesoft Patbase, Google Scholar: metal-organic framework, MFU-4l, triazolate, bis(1H-1,2,3-triazolo[4,5-b],[4',5'-i])dibenzo[1,4]dioxin, olefin polymerization catalyst, selective, ethylene

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	Deria et al. 'Beyond post-synthesis modification: evolution of metal-organic frameworks via building block replacement', Chemical Society Reviews, 2014, Vol.43(16), pp. 5896-912. abstract, page 5897; Fig 1, MFU-41; page 5902, right column, lines 40-45; page 5902, left column, lines 50-62; page 5897, Figure 1,9	17-19
Y	US 2008/0306315 A1 (Lillerud et al.) 11 December 2008 (11.12.2008) para [0010], [0011], [0018], [0021], [0023], [0024], [0030], [0093]	1-3
Y	US 2011/0137100 A1 (Toulhoat et al.) 09 June 2011 (09.06.2011) abstract, para [0005], [0018] [0057]	1-3

☐ Further documents are listed in the continuation of Box C.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

11 November 2016

Date of mailing of the international search report

30 DEC 2016

Name and mailing address of the ISA/US

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Authorized officer:

Lee W. Young

PCT Helpdesk: 571-272-4300
PCT OSP: 571-272-7774

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 16/51659

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☒ Claims Nos.: 4-16 and 20-21
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- ☐ The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- ☐ No protest accompanied the payment of additional search fees.