

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau



(10) International Publication Number

WO 2013/177433 A3

(43) International Publication Date
28 November 2013 (28.11.2013)

(10) International Publication Number

WO 2013/177433 A3

(51) International Patent Classification:
B01J 8/00 (2006.01) *C07C 2/84* (2006.01)
B01J 8/04 (2006.01)**CIZERON, Joel, M.**; 530 La Conner Drive, #20, Sunnyvale, California 94087 (US). **WEINBERGER, Sam**; 68 Uranus Terrace, San Francisco, California 94114 (US). **EDWARDS, Justin, Dwight**; 700 Palmetto Avenue, Pacifica, California 94044 (US). **SHERIDAN, Dave**; 945 Berkeley Avenue, Menlo Park, California 94025 (US). **SCHER, Erik, C.**; 1518 Dolores Street, San Francisco, California 94110 (US). **MCCORMICK, Jarod**; 952 Rosewood Avenue, San Carlos, California 94070 (US).

(21) International Application Number: PCT/US2013/042480

(22) International Filing Date: 23 May 2013 (23.05.2013)

(25) Filing Language: English

(74) Agents: **CZARNECKI, Michael, S.** et al.; Seed Intellectual Property Law Group PLLC, Suite 5400, 701 Fifth Avenue, Seattle, Washington 98104-7064 (US).

(26) Publication Language: English

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(30) Priority Data:
61/651,485 24 May 2012 (24.05.2012) US
61/791,312 15 March 2013 (15.03.2013) US(71) Applicant: **SILURIA TECHNOLOGIES, INC.** [US/US]; 409 Illinois Street, Suite 5032, San Francisco, California 94158 (US).(72) Inventors: **SCHAMMEL, Wayne, P.**; 355 Berry Street, #345, San Francisco, California 94158 (US). **WOLFENBARGER, Julian**; 306 Norwich Lane, Landenberg, Pennsylvania 19350 (US). **AJINKYA, Milind**; 3267 Pony Ridge Way, Oakton, Virginia 22124 (US). **MCCARTY, Jon**; 138 Yale Road, Menlo Park, California 94025 (US).*[Continued on next page]*

(54) Title: OXIDATIVE COUPLING OF METHANE SYSTEMS AND METHODS

(57) Abstract: Systems and methods conducive to the formation of one or more alkene hydrocarbons using a methane source and an oxidant in an oxidative coupling of methane (OCM) reaction are provided. One or more vessels each containing one or more catalyst beds containing one or more catalysts each having similar or differing chemical composition or physical form may be used. The one or more catalyst beds may be operated under a variety of conditions. At least a portion of the catalyst beds may be operated under substantially adiabatic conditions. At least a portion of the catalyst beds may be operated under substantially isothermal conditions.

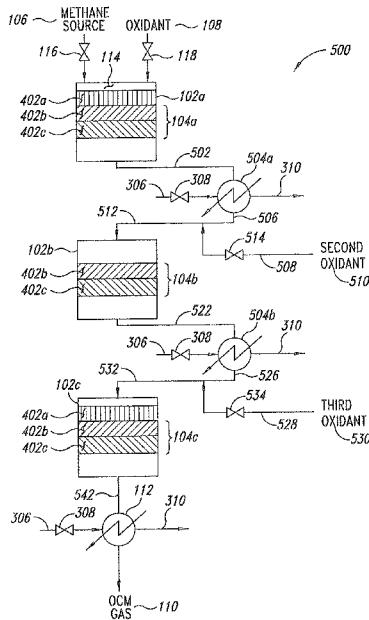


FIG. 5

(84) **Designated States** (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- *with international search report (Art. 21(3))*
- *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))*

(88) **Date of publication of the international search report:**

7 August 2014

INTERNATIONAL SEARCH REPORT

International application No

PCT/US2013/042480

A. CLASSIFICATION OF SUBJECT MATTER
 INV. B01J8/00 B01J8/04 C07C2/84
 ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
C07C B01J C10G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WANG J ET AL: "Low-temperature selective oxidation of methane to ethane and ethylene over BaCO ₃ /La ₂ O ₃ catalysts prepared by urea combustion method", CATALYSIS COMMUNICATIONS, ELSEVIER SCIENCE, AMSTERDAM, NL, vol. 7, no. 2, 1 February 2006 (2006-02-01), pages 59-63, XP024972921, ISSN: 1566-7367, DOI: 10.1016/J.CATCOM.2005.08.013 [retrieved on 2006-02-01] paragraphs 1., 2.1, 2.3., 3.2. and 3.3 figures 2,3; table 2	1-32,34
A	----- -----	33,35

Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

23 May 2014

Date of mailing of the international search report

03/06/2014

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
 NL - 2280 HV Rijswijk
 Tel. (+31-70) 340-2040,
 Fax: (+31-70) 340-3016

Authorized officer

Baumlin, Sébastien

INTERNATIONAL SEARCH REPORT

International application No PCT/US2013/042480

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2011/240926 A1 (SCHELLEN RALPH [DE] ET AL) 6 October 2011 (2011-10-06)	1-34
A	paragraphs [0001], [0010], [0040], [0041], [0054], [0060], [0069] - [0073], [0076] - [0078], [0086], [0087] paragraphs [0091], [0096] - [0101], [0124], [0125], [0128], [0132] figures 1,2 -----	35
X	US 2008/281136 A1 (BAGHERZADEH EBRAHIM [US] ET AL) 13 November 2008 (2008-11-13)	1-34
A	paragraphs [0109] - [0125], [0171], [0186] figures 1B, 1C tables 5,9 -----	35
X	DE 34 06 751 A1 (BAERNIS MANFRED PROF DR [DE]) 29 August 1985 (1985-08-29)	32,34
A	claims 1,3,5-11,13-15,26,27 page 16, line 12 - page 17, line 16 figures 1-5; table 1 -----	1-31,33, 35
X	US 6 153 149 A (RABITZ HERSCHEL A [US] ET AL) 28 November 2000 (2000-11-28)	35
A	column 1, lines 5-16 column 4, lines 45-65 column 5, line 62 - column 11, line 49 column 13, lines 26-53 claims 1,12 figures 2-5 -----	1-34
A	US 2012/041246 A1 (SCHER ERIK C [US] ET AL) 16 February 2012 (2012-02-16) claims 1-29,114-122 -----	1-35
A	D. SCHWEER ET AL: "OCM in a fixed-bed reactor: limits and perspectives", CATALYSIS TODAY, vol. 21, no. 2-3, 1 December 1994 (1994-12-01), pages 357-369, XP055119031, ISSN: 0920-5861, DOI: 10.1016/0920-5861(94)80157-6 the whole document -----	1-35
	-/-	

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2013/042480

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	MLECZKO L ET AL: "Catalytic oxidative coupling of methane - reaction engineering aspects and process schemes", FUEL PROCESSING TECHNOLOGY, ELSEVIER BV, NL, vol. 42, no. 2-3, 1 April 1995 (1995-04-01), pages 217-248, XP002576965, ISSN: 0378-3820, DOI: 10.1016/0378-3820(94)00121-9 [retrieved on 2000-03-13] the whole document -----	1-35

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2013/042480

Patent document cited in search report		Publication date	Patent family member(s)		Publication date
US 2011240926	A1	06-10-2011	DE 102008064275 A1		01-07-2010
			US 2011240926 A1		06-10-2011
			WO 2010069488 A1		24-06-2010
<hr/>					
US 2008281136	A1	13-11-2008	CA 2684896 A1		06-11-2008
			CN 101730586 A		09-06-2010
			EP 2152408 A2		17-02-2010
			JP 2010524684 A		22-07-2010
			JP 2013223864 A		31-10-2013
			MY 150199 A		13-12-2013
			RU 2009137208 A		27-05-2011
			US 2008281136 A1		13-11-2008
			WO 2008134484 A2		06-11-2008
<hr/>					
DE 3406751	A1	29-08-1985	NONE		
<hr/>					
US 6153149	A	28-11-2000	NONE		
<hr/>					
US 2012041246	A1	16-02-2012	AU 2011258422 A1		10-01-2013
			CA 2800142 A1		01-12-2011
			CN 103118777 A		22-05-2013
			EA 201291333 A1		30-09-2013
			EP 2576046 A2		10-04-2013
			US 2012041246 A1		16-02-2012
			WO 2011149996 A2		01-12-2011
<hr/>					