DEVICES AND METHODS TO APPLY ALTERNATING LEVEL OF REDUCED PRESSURE TO TISSUE

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20 Claims, 52 Drawing Sheets

ABSTRACT

Methods and devices for treatment of damaged tissue are disclosed, including treatment of wounds by employing non-electrically powered, reduced pressure therapy devices with a pressure oscillation mechanism. Maintenance and control of the sub atmospheric pressure exerted may be provided by such devices while minimizing discomfort to the user. The devices may be configured to be worn inconspicuously underneath clothing.

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FIG. 24D
FIG. 33
FIG. 36A
DEVICES AND METHODS TO APPLY ALTERNATING LEVEL OF REDUCED PRESSURE TO TISSUE

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims priority under 35 U.S.C. §119(a) to a) U.S. Provisional Application Ser. No. 61/157,453, filed on Mar. 4, 2009, and b) U.S. Provisional Application Ser. No. 61/157,905, filed Mar. 6, 2009, which are hereby incorporated by reference in their entirety. This application is also related to U.S. application Ser. No. 12/372,661 filed on Feb. 17, 2009, which is hereby incorporated by reference in its entirety.

BACKGROUND

The use of sub-atmospheric pressure to treat wounds can be traced back to ancient civilizations. For example, the ancient Chinese used “cupping,” a technique that creates reduced pressure environment by drawing a glass chamber to draw out bad humors from the body. Modern research has revealed that applying reduced pressure to a damaged tissue may have several beneficial effects: 1) a reduced pressure level may lead to retraction of the damaged tissue edges and thus may reduce the defect size and may expedite healing by facilitating wound contraction; 2) the reduced pressure may provide mechanical stimulation to the damaged tissue which may release growth factors at the wound bed to promote healing; 3) the reduced pressure may create suction in the damaged tissue cavity which may remove necrotic tissue from the damaged tissue cavity and may reduce bacterial load; 4) the application of reduced pressure may increase blood flow to the damaged tissue and, which may expedite healing; and 5) reduced pressure may remove granulation inhibiting metalloproteinase enzymes, which may enhance tissue remodeling and healing.

In light of the many benefits of reduced pressure tissue therapy, reduced-pressure wound treatment systems and methods are desirable.

BRIEF SUMMARY

Described herein is a device configured to apply reduced pressure to tissue. In one embodiment, the device comprises a suction apparatus, a sealant layer, a contact material and an optional extension tubing conduit. The device is configured to either directly connect to the sealant layer or indirectly with the extension tubing conduit. The sealant layer may be flexible or semi-rigid, and may further comprise an attachment port, is configured to communicate reduce pressure to the wound and may also mitigate risk of torsion load being transmitted from the extension tubing to the wound.

The suction apparatus may be non-electrically powered, wearable, silent and/or inconspicuous. Additionally, the suction apparatus may be configured to produce reduced pressure levels which oscillates or otherwise varies between an upper pressure level and a lower pressure level. In some embodiments, the suction apparatus comprises a variable volume suction chamber with a seal assembly configured to slide in the suction chamber along a movement axis. The oscillation mechanism is configured to provide at least one cycle of pressure change comprising at least one increase in pressure level and at least one decrease in pressure level over the suction capacity and/or suction duration of the pressure generating apparatus. In other examples, the oscillation mechanism may be configured to provide at least two, three, four or more cycles. In still other examples, partial cycles of at least one and a half cycles are provided, e.g. increase/decrease/increase or decrease/increase/decrease cycles.

In one embodiment, a reduced pressure device for treatment of a patient is provided, comprising a non-electrically powered, oscillating suction device configured to provide at least one period of greater pressure reduction after activation of the oscillating suction device to establish an initial level of pressure reduction.

In another embodiment, the reduced pressure device for treatment of a patient comprises a non-electrically powered, oscillating suction device configured to provide at least one pressure oscillation cycle after activation of the oscillating suction.

In still another embodiment, a reduced pressure device for treatment of a patient comprises a mechanically powered suction mechanism and a modulation mechanism. The mechanically powered suction mechanism may comprise a fixed wall chamber, a movable wall member configured to form a sliding seal with the fixed wall chamber, and at least one force generating member configured to apply force to the movable wall member. The at least one force generating member may comprise a coiled ribbon spring attached to a rotatable hub. In some variations, the modulation mechanism comprises a tether element attached to a controlled rotation rate mechanism. The tether element may be further attached to the rotatable hub, and may be coupled to a pulley mechanism, which may be attached to the sliding seal. The modulation mechanism may be operatively coupled to the movable wall member, and may comprise at least one oscillating force generating member. In still other variations, the modulation mechanism may be operatively coupled to the movable wall member and to the at least one force generating member. In alternate examples, the modulation mechanism may also comprise teeth on the rotatable hub and a flexible prong configured to interface with the teeth of the rotatable hub. The modulation mechanism may also comprise a rotatable cam configured to displace a portion of at least one force generating member. The at least one force generating member may be a ribbon spring, and may specifically be a constant force spring. In other variations, the modulation mechanism may comprise a bushing attached to the ribbon spring, with the bushing comprising a rougher inner surface region and a smoother inner surface region movably coupled to a bearing surface.

The modulation mechanism may also comprise a bushing attached to the ribbon spring, where the bushing comprises a rougher outer surface region and a smoother outer surface region interfacing with an outer bearing surface. The modulation mechanism may also comprise a bushing attached to the ribbon spring, where the bushing comprises at least one rougher surface region and at least one smoother surface region interfacing with at least one bearing surface. The ribbon spring may also comprise an elongated reduced force configuration and a retracted increased force configuration, e.g. a negative spring constant. The reduced pressure device may also further comprise a fluorosilicone lubricant between, or otherwise coating, the fixed wall chamber and/or the movable wall member. The movable wall member may comprise silicone.

In another example, a method of treating a patient is provided, comprising initiating a reduced pressure level using a non-electrically powered force generating member, and controllably modulating the reduced pressure level. Generating the reduced pressure level may comprise activating the non-electrically powered force generating member to generate a
force acting on a variable volume vacuum chamber. The non-electrically powered force generating member may be a mechanically powered force generating member, including but not limited to a constant force spring or a variable force spring. In some specific examples, the variable force spring may comprise an elongated reduced-force configuration and a retracted limited-force configuration. In some variations, controllably modulating the reduced pressure level may comprise modulating the force from the non-electrically powered force generating member, or may comprise providing a force from a variable force generating member that acts on the variable volume vacuum chamber. The force from the variable force generating member and the force from the non-electrically powered force generating member may be configured to act in combination on the variable volume vacuum chamber. The non-electrically powered force generating member may be a ribbon spring. In some variations, controllably modulating the reduced pressure level may comprise impeding the retraction of the non-electrically powered force generating member, which may include the non-electrically powered force generating member having a reduced tensile strain to which its retraction is impeded. In still other variations, controllably modulating the reduced pressure level may comprise displacing a portion of the non-electrically powered force generating member.

BRIEF DESCRIPTION OF THE DRAWINGS

A better understanding of various features and advantages of the embodiments described herein may be obtained by reference to the following detailed description which sets forth illustrative embodiments of which:

FIG. 1 is a perspective view of one embodiment of the reduced pressure therapy device comprising a suction apparatus, an extension tube and a sealant layer.

FIG. 2 is a cut-away perspective view of one embodiment of a suction apparatus of FIG. 1 in a charged configuration.

FIG. 3 is a cut-away perspective view of one embodiment of a suction apparatus of FIG. 2 in a depleted configuration.

FIG. 4 is a perspective view of the embodiment of FIGS. 2 and 3 with a charging tool.

FIG. 5 is a perspective view of a sealant layer with an attachment port.

FIG. 6 is a cross-sectional perspective view of the sealant layer and the attachment port of FIG. 5.

FIG. 7 is a perspective view of an extension tube connected to the sealant layer and attachment port of FIG. 5.

FIGS. 8A to 8C depict an exemplary method for connecting an extension tube to a suction apparatus.

FIG. 9A to 9D are schematic illustrations of a reduced pressure therapy device in various configurations; FIG. 9A depicts the device in its charged configuration; FIG. 9B depicts the device in an activated configuration; FIG. 9C depicts the device in an activated configuration; and FIG. 9D is a cross-sectional view of a portion of the charging tool in FIG. 9C.

FIGS. 10A and 10B are schematic component views of another embodiment of a reduced pressure therapy device, comprising a housing chamber and a collection chamber, respectively; FIGS. 10C and 10D, illustrate the reduced pressure therapy device of FIGS. 10A and 10B in non-charged and charged configurations, respectively.

FIG. 11A is a perspective view of another embodiment of a reduced pressure therapy device comprising multiple chambers; FIG. 11B is an end view of the device in FIG. 11A; FIG. 11C to 11E illustrate various embodiments of a reduced pressure therapy device with multiple chambers with respect to a sealant layer. FIG. 11F is a perspective view of the embodiment from FIG. 11A with a body strap.

FIG. 12 is a component view of another embodiment of a reduced pressure therapy device, comprising a collection chamber and a housing.

FIG. 13A is a perspective view of another embodiment of a reduced pressure therapy device with a rotary activation interface. FIG. 13B is a cross-sectional superior view of the device in FIG. 13A.

FIG. 14A is a perspective view of another embodiment of a reduced pressure therapy device with an actuator having a rack and pinion; FIG. 14B is a cross-sectional view of the device from FIG. 14A.

FIG. 15A is a perspective view of another embodiment of a reduced pressure therapy device; FIG. 15B the device of FIG. 15A held in a carrying case.

FIG. 16A is a perspective view of another embodiment of a reduced pressure therapy device; FIG. 16B is a superior view of the device of FIG. 16A; FIGS. 16C and 16D are side and end elevational views of the device from FIG. 16B; FIG. 16E is a perspective view of a device holder; FIG. 16F is a schematic perspective view of the device holder used with the device; and FIG. 16G is a schematic illustration of embodiments for wearing or securing the device from FIG. 16A to a user's body.

FIGS. 17A and 17B are perspective views of exemplary embodiments of an attachment mechanism for the reduced pressure therapy device.

FIG. 18 is schematically illustrates another embodiment of an attachment mechanism of a reduced pressure therapy device comprising an elastomer strap.

FIG. 19A schematically illustrates another embodiment of a reduced pressure therapy device comprising a detachable and rotatable clip; FIG. 19B is a posterior perspective view of the clip in FIG. 19A.

FIG. 20 is a perspective view of another embodiment of a reduced pressure therapy device comprising an integrated clip.

FIG. 21A is a perspective view of a reduced pressure therapy device comprising a viewing window and a vacuum indicator; FIGS. 21B and 21C are perspective views of other examples of reduced pressure therapy devices with various window configurations.

FIG. 22 is perspective view of one embodiment of a suction apparatus.

FIGS. 23A and 23B are posterior and anterior perspective component views of the embodiment from FIG. 22.

FIG. 24A depicts another embodiment of a reduced pressure therapy device comprising a clear collection chamber wherein the device is not charged; FIG. 24B depicts the device of FIG. 24A in a charged configuration; FIGS. 24C and 24D or superior and side elevational views of the device in FIGS. 24A and 24B in an activated and partially expanded state.

FIG. 25A is a superior elevational view of the suction chamber; FIG. 25B is a cross-sectional view of the distal end of the suction chamber.

FIG. 26A is a component view of a fitting assembly; FIG. 26B is a cross-sectional view of the fitting of the fitting assembly from FIG. 26A.

FIG. 27A is a schematic cut-away view of one embodiment of a connecting mechanism between a fitting and a suction chamber connector; FIGS. 27B and 27C are cross-sectional views of the connecting mechanism from FIG. 27A.
FIGS. 28A and 28B are posterior and anterior component views of one embodiment of a spring assembly, respectively. FIGS. 29A and 29B are posterior and anterior perspective component views, respectively, of one embodiment of a piston assembly and spring assembly. FIG. 29C is a front elevation view of the piston assembly.

FIG. 30 is a cross sectional view of one embodiment of a piston assembly coupled to a spring assembly.

FIGS. 31A to 31C are schematic perspectives views depicting one example of a charging procedure using a charging tool.

FIGS. 32A to 32C are schematic cross-sectional views of a suction apparatus comprising a force oscillation mechanism.

FIG. 33 depicts the suction apparatus of FIGS. 32A to 32C during charging with a charge key.

FIG. 34 depicts another example of a suction apparatus comprising a winding knob.

FIGS. 35A to 35B depict another example of a suction apparatus comprising a force oscillation mechanism.

FIG. 36A is a cross-sectional view of another example of a suction apparatus, comprising a rathekt mechanism.

FIGS. 36B and 36C are detailed views of the rathekt mechanisms of FIG. 36A, in a deflected and undeflected state, respectively.

FIGS. 37A and 37B are cross-sectional views of another example of a suction apparatus with a force oscillation mechanism, comprising a rotatable cam in a disengaged and engaged orientation, respectively.

FIG. 38A is a cross-sectional view of another example of a suction apparatus with a force oscillation mechanism, comprising a variable bushing surface. FIG. 38B is a schematic view of the bushing configuration of FIG. 38A. FIG. 38C is a schematic view of an alternate bushing configuration that may be used with the apparatus depicted in FIG. 38A.

FIGS. 39A and 39B are schematic side and frontal views of another example of a force oscillation mechanism, comprising inner and bearing surfaces. FIG. 39C schematically depicts the surface configuration of the bushing in FIGS. 39A and 39B.

FIG. 40 depicts another example of a reduced pressure generating unit comprising a gaseous immobilization mechanism.

FIGS. 41A and 41B depict one example of a reduced pressure therapy system comprising an electroactive polymer.

FIGS. 42A to 42C depict an example of a reduced pressure therapy system comprising an elastomeric reduced pressure generating mechanism.

FIG. 43A depicts an example of a reduced pressure therapy system comprising a capillary action mechanism. FIG. 43B schematically depicts a capillary suction material that may be used with the system of FIG. 43A.

FIG. 44 depicts temperature-pressure curves of various substances that may be used with a vapor pressure-based suction generation mechanism.

FIGS. 45A and 45B illustrate an example of a suction device comprising a vapor pressure reaction chamber.

**DETAILED DESCRIPTION**

While embodiments have been described and presented herein, those embodiments are provided by way of example only. Variations, changes and substitutions may be made without departing from the invention. It should be noted that various alternatives to the exemplary embodiments described herein may be employed in practicing the invention. For all of the embodiments described herein, the steps of the methods need not to be performed sequentially.

There are several commercially available systems that are used to provide treatment using reduced pressure. These devices may comprise an interface layer that is placed into the wound, an occlusive layer that creates a seal around the wound, connection tubing that is in fluid communication with the interface layer and the wound, a separate exudates collection canister, and an electric pump that provides a source of vacuum. However, the electric pumps are bulky and heavy thereby reducing patients' mobility especially during prolonged treatment periods. These electrical pumps, in operation, can be noisy and conspicuous. Further, the placement of the interface layer, the occlusive layer, and the connection tubing is labor intensive and time consuming increasing patient dependence on health care professionals and further leading to higher health care costs. These systems typically have non-disposable pumps and systemic components that require significant maintenance and servicing and that carry the risk of spreading contamination and infection. Although these systems can be used to treat smaller wounds, they are designed to treat large wounds and are not usually used to treat smaller wounds. Since current systems depend on electrical power for their operation, they further constrain patient movement to areas having electricity or rely on limited battery power where no electricity is available.

Described herein are devices configured to apply reduced air pressure (i.e., a vacuum) to a treatment site, such as a damaged tissue cavity or other type of wound. In some embodiments, the device may also be used to apply reduced pressure to otherwise undamaged tissue. In one embodiment, the tissue therapy device may comprise a sealant layer and a suction apparatus. The sealant layer may be used to create a seal around an area of tissue requiring therapy. The suction apparatus fluidly communicates with the sealed enclosure formed by the sealant layer and reduces pressure within the enclosure adjacent to the damaged tissue. In some embodiments, the suction apparatus may be non-electrically powered. For example, the suction apparatus may be configured to self-generate reduced pressure, i.e., without requiring a separate power source. A reduced pressure therapy device comprising a self-generating reduced pressure mechanism may provide a patient with freedom and mobility without concerns of running out of battery power or having access to an electrical outlet or vacuum source. The sealant layer and the suction apparatus may be used to form a closed reduced pressure system to resist the backflow of gas into the system.

The reduced pressure may be self-generated by expanding the volume of air initially located in the sealed enclosure and/or suction apparatus from a smaller volume of the enclosure to a larger volume shared between the sealed enclosure and the suction apparatus. Upon expansion of the air within the sealed enclosure, the density of the air molecules is decreased and the pressure within the sealed enclosure is reduced to a sub-atmospheric level. In one embodiment the tissue therapy device comprises a contact layer matrix that is placed into or over the wound bed or other tissue defect. In some embodiments, the contact layer matrix may be used to distribute the reduced pressure more evenly through the wound bed, and may also provide a scaffold or contact surface which promotes healing. In another embodiment, the damaged tissue cavity, packed with the contact layer matrix, is then placed under a sealant layer to produce a sealed enclosure containing the contact layer and the wound bed. Fluid communication to the interior of enclosure is provided by an attachment port of the sealant layer.
In some embodiments, the attachment port may comprise a collar with an inlet opening, a soft elastomeric body, and an outlet port. In some examples, the collar may comprise a rigid or flexible material, and the collar may be oriented at any of a variety of angles with respect to the sealant layer, including a perpendicular angle. The outlet port of the attachment port may also be flexible or rigid, and may be oriented at any of a variety of angles with respect to the sealant layer or collar. In some examples, the outlet port may be oriented generally parallel to the plane of the sealant layer, or even below the parallel plane of the sealant layer, depending upon the height of the collar, but in other examples, the outlet port may be bent or angle above the plane of the sealant layer. The various components of the attachment port may or may not be directly connected to one another, and the inlet and the outlet may have some degree of freedom of movement relative to one another.

In some embodiments of the device, the device may comprise a sealant layer made of a hydrocolloid material or any other material known to those skilled in the art. The hydrocolloid sealant layer may be semi-porous and breathable to absorb moisture from the wound while protecting the skin. In addition, the hydrocolloid sealant layer is typically thicker than other materials such as acrylic adhesives to allow for easier placement with less folding and wrinkling and to seal potential fluid leak paths.

In one embodiment of the device disclosed herein, the attachment port is directly mounted to a distal portion of the suction apparatus. In other embodiments the attachment port is connected to the suction apparatus via an extension tube. In some embodiments, the extension tube may be adapted to mitigate entanglement. The suction apparatus and the extension tubing may have similar fittings and release buttons to prevent accidental disconnection. In embodiments in which extension tubing is used, the distal end of the extension tubing is connected to the distal end of the suction apparatus with similar fitting.

Some embodiments of the device disclosed herein comprise a pressure gauge integrated into the attachment port or another component. The mounting of the pressure gauge into the attachment port enables accurate measurement of pressure level within the enclosure adjacent to the wound and formed by the sealant layer. The pressure gauge described herein may less susceptible to incorrect pressure readings that are typically caused by clots in the tubing connecting the reduced pressure source to the wound.

In some embodiments of the reduced pressure system disclosed herein, the suction apparatus reduces the air pressure within the enclosure adjacent to the damaged tissue by forcefully expanding the volume of air within the enclosure without changing the external dimensions of the suction apparatus. In other embodiments, the tissue therapy device may self-regulate the pressure to a substantially constant level.

In one embodiment, the suction apparatus comprises a chamber, a sliding seal, a valve, and an activation system. The suction chamber may comprise a release button and an activation button in a distal portion. The activation button may be connected to a sliding blade valve which prevents fluid communication from the enclosed area adjacent to the wound to the chamber when in the “off” position. When the activation button is depressed, the sliding blade valve may switch to an “on” position to permit fluid communication from the enclosure to the chamber. The activation button may be spring loaded to be biased to the “off” position but once it is depressed, a spring-loaded latch may engage to remain in the “on” position. The release button may be adapted and configured to allow detachment of any article (e.g., extension tubing or sealant layer attachment port) from the suction apparatus and to terminate fluid communication between the suction chamber and the enclosed area. The release button may engage the interlock segment to pull the latch away from the activation button. If the activation button is in the “on” position, it will revert back to the “off” position by virtue of the spring loading.

In one embodiment of the reduced pressure system, the suction chamber comprises an ellipsoidal cylinder having a sliding seal concentrically disposed therein. The chamber has a variable effective volume defined by the distance between the distal end of the chamber, which is located adjacent to the opening connected to the sliding blade valve and a current position of the sliding seal. In the charged state, the seal is closest to the distal end of the suction cartridge, and the effective volume of the chamber is zero or nearly zero. The sliding seal may be connected to one or a series of springs which may be used to bias the seal towards an activated state where the effective volume of the chamber is the maximum. The springs may have any of a variety of configurations, including ribbon springs. The ribbon spring may be a substantially constant force spring or a variable force spring. In some examples, a combination of spring types may be used. For example, a non-constant force coil spring may be used to achieve a substantially constant pressure reduction, by compensating for variations in pressure characteristics relating to seal position or chamber geometry that may result, for example, from manufacturing accommodations or other factors. Some of the non-constant force coil springs may even include springs with negative spring constants, e.g. where the spring force is reduced in the extended position and greater in the retracted position. This type of spring would operate in the opposite fashion of Hooke's Law. In still other examples, a single ribbon may be configured with a coil at each end and attached to a slidable seal at a middle region of the single ribbon. In one embodiment of the device, the spring(s) may exert a force of less than 0.5 pounds. In other embodiments of the present invention the constant force spring(s) may exert a force of less than 1 pound. In some embodiments the reduced pressure system the constant force spring(s) may exert a force of less than 5 pounds. In other embodiments of the device disclosed herein the substantially constant force spring(s) may exert a force of less than 20 pounds. In other examples, the force per square inch exerted across the collection volume of the device may be in the range of about 0.1 psi to about 50 psi, in some examples about 0.5 to about 20 psi, and in other examples about 1.5 psi to about 5 psi. This pressure may be exerted by a single force member or may be the aggregate pressure from two or more force members. The force or pressure may be selected based on the type, size, location, or another suitable characteristic of the wound being treated.

In some embodiments of the tissue therapy system the suction cartridge is fabricated from a rigid polymer adapted to maintain the external shape of the suction chamber shape under reduced pressure. The suction chamber can be made of any suitable polymer such as, but not limited to polycarbonate, co-polyester, polyethylene, polypropylene, acrylic, ABS, glass, medical-grade polymers, or a combination thereof.

In other embodiments of the reduced pressure system, the sliding seal is fabricated from a material adapted to create an airtight separation between the portion of the suction apparatus below it and the remainder of the suction apparatus. The material may be elastomeric or non-elastomeric. The sliding seal can be made of materials such as: silicone, fluorosilicone, nitric, natural rubber, thermoplastic elastomer, thermoplastic
urethane, butyl, polyolefin, polyurethane, styrene, polytetrafluoroethylene, any other suitable material, or a combination thereof.

In some embodiments of the tissue therapy system, the suction cartridge may be coated using a friction mitigating lubricant to reduce movement of the sealing seal due to friction within the suction chamber and to reduce the likelihood of the seal sticking after being in a static position for prolonged periods. The lubricant coating material may be polydimethylsiloxane, perfluoroether, synthetic oils, polyeuxylene, any other suitable lubrication polymer or material, or any combination thereof.

In one embodiment of the reduced pressure system disclosed herein the suction apparatus springs are placed in a high potential energy extended state prior to activation. In other embodiments of the device, prior to activation, the sliding blade valve is closed and the chamber is completely sealed. In such embodiments, the springs are prevented from retracting because the extremely small volume of air in the chamber resists the expansion that would be caused by the constant force springs’ retraction of the sealing seal. The device is ready to be activated once the wound bed is sealed with the sealant layer, and the sealant layer is connected to the suction cartridge either directly or via an extension tube.

When the tissue therapy system disclosed herein is activated, fluid communication is established between the suction chamber and the sealed wound enclosure. Since there is a finite amount of air within the enclosure (which is initially at atmospheric pressure), upon activation, the constant force springs will retract the sliding seal and expand the effective volume of the suction chamber. As known by the ideal gas law, as a volume of air expands adiabatically, the pressure of the air will be reduced, and subject the sealed wound enclosure to reduced pressure.

In some embodiments, the tissue therapy system may be used to maintain a substantially constant level of reduced pressure despite the presence of exudates and air leaked into the system. The sliding seal is a mechanical system wherein the seal position is adapted and configured to be in equilibrium based on the traction of the substantially constant force springs, other traction elements in the system, and/or the pressure differential across the chamber seal. Other traction elements in the system may include frictional forces (i.e. static and/or kinetic frictional forces). If the reduced pressure were to recover towards atmospheric pressure within the chamber, the pull of the springs would be greater than the pull due to the pressure differential. This, in turn, will force the springs to retract and cause a simultaneous increase in the volume of the chamber. This increase in volume will result in a reduction of pressure away from atmospheric pressure within the chamber, until a new equilibrium is reached where the pressure differential and the substantially constant spring force reach a new equilibrium. In some embodiments, the walls of the suction chamber are straight thereby ensuring that the level of reduced pressure stays constant regardless of the actual position of the seal within the chamber.

In some embodiments, the suction apparatus may be configured to generate a reduced pressure which may be generally characterized by the absolute pressure level and/or by a pressure level reduction relative to the atmospheric pressure. In some embodiments, the device is configured to generate a level of reduced pressure between about 0 and about 760 mmHg. In some embodiments, the generated amount of reduced pressure in the enclosure formed by the sealant layer and treatment site is more than about 10 mmHg, about 20 mmHg, about 50 mmHg, about 80 mmHg, about 100 mmHg, about 150 mmHg, about 200 mmHg, about 500 mmHg, about 700 mmHg, or even about 750 mmHg or more. The device may generate an absolute reduced pressure underneath the sealant layer where the reduced pressure is anywhere between about 0 and about 760 mmHg. In some embodiments, the generated level of reduced pressure in the enclosure formed by the sealant layer is less than about 700 mmHg, sometimes less than about 600 mmHg, other times less than about 400 mmHg, or even less than about 250 mmHg, about 125 mmHg, about 75 mmHg, about 50 mmHg, less than about 25 mmHg, or less than about 10 mmHg. In some embodiments, the sealant layer generally follows the perimeter of the area of tissue being treated. The tissue therapy device may have different collection chamber sizes which allow for treatment of larger, more exudative wounds while maintaining the smallest configuration possible for enhanced usage comfort. This may be particularly advantageous for small wounds or treatment sites, as a smaller reduced pressure source can be partially or fully integrated into the dressing or sealant layer.

In some embodiments, the cavity of the suction apparatus is about 50 cc or less in volume, while in other embodiments, the cavity may be about 100 cc in volume. In other embodiments, the collection chamber is less than about 150 cc in volume. In some embodiments, the collection chamber is less than about 200 cc in volume. In other embodiments, the collection chamber is smaller than about 300 cc in volume. In some embodiments, the collection chamber is less than about 500 cc in volume. In other embodiments, the cavity of the suction apparatus may be at least about 50 cc, about 100 cc, about 150 cc, about 200 cc, about 300 cc, about 500 cc or about 1000 cc or more.

In certain embodiments, the device comprises an elongated rigid member that fits into an opening in the proximal end of the suction apparatus and serves as a lever that charges the constant force springs with potential energy by pressing the springs towards the device’s distal end until the latch, embedded within said lever, locks into place. In some embodiments, the elongated member is integrated into the suction apparatus body and serves as a cap to the suction apparatus. In some embodiments, the elongated lever enables safe storage of the suction apparatus as it prevents the springs from retracting due to micro-leaks that may cause the springs to lose the energy stored in them. In other embodiments, it permits recharging of the spring mechanism when accidental discharge occurs or an undetected leak is present while the device is in use.

In some embodiments, the suction apparatus comprises an elongated rigid member adapted and configured to be inserted into a mating opening in the proximal end of the suction generating unit. The elongated rigid member contacts the rigid portion of the chamber seal and thus can be used to mechanically push the seal down the chamber against the constant force springs thereby imparting potential energy into the constant force springs. This pushing motion is completed with the suction cartridge disconnected from the extension tubing or attachment port, and with the activation button and the sliding blade valve in the off position. Once the sliding seal reaches a point close to maximum spring extension, a latch tab on the elongate rigid member will engage a slot in the suction apparatus body and prevent spring retraction. At this point, the sliding blade valve should be closed by depressing the release button thereby sealing the chamber. The elongate member can then be removed by pressing the latch tab leaving the suction apparatus ready for activation.

FIG. 1 illustrates one embodiment of a reduced pressure therapy device 100, comprising a suction apparatus 101, an extension tube 102, and a sealant layer 103. The sealant layer
may further comprise an integrated attachment port configured to connect the sealant layer to the extension tube and/or directly to the suction apparatus. In some embodiments, the connector of the extension tube or suction apparatus may be configured to rotate about an axis of attachment port. In some embodiments, the attachment port may be configured to rotate around its base and/or to bend toward and/or away from the sealant layer. For example, the attachment port may be configured to freely rotate about 360 degrees or more, or to provide a limited rotation range less than about 360 degrees, including but not limited to about 315 degrees, about 270 degrees, about 225 degrees, about 180 degrees, about 135 degrees, about 90 degrees, or about 45 degrees, for example. In other embodiments, the tubing connector and/or the connector interface of the attachment may be configured to rotate with respect to the longitudinal luminal axis. The attachment port may have a fixed orientation that is generally parallel to the plane of the sealant layer, but in other embodiments, may be angled below the parallel plane or above the parallel plane. In still other examples, the attachment port may be configured to bend or pivot relative to the sealant layer. The range of bending or pivoting may be from about 0 degrees to about 45 degrees or about 90 degrees, from about 0 degrees to 135 degrees or about 180 degrees, or from about 15 degrees to about 30 degrees to about 45 degrees, about 90 degrees, about 135 degrees, about 180 degrees, 195 degrees or about 210 degrees. In certain embodiments, the attachment port may be configured to rotate and pivot.

The extension tube may be coupled to the attachment port by any of a variety of mechanisms. For example, the attachment port may comprise a resistance or interference fitting which may be inserted into the lumen of the extension tube. The resistance fitting may comprise one or more flanges configured to resist decoupling of extension tube. In other examples, the extension tube may be inserted into the lumen or opening of the attachment port, and the attachment port may comprise a push-in fitting, such as a John Guest fitting (Middlesex, UK). In other embodiments, connectors on both components may be used, including threaded or mechanical interlocking fits. The connectors may be configured to facilitate both coupling and decoupling of the components.

In the example depicted in FIG. 1, one end of the extension tube comprises a port connector configured to couple to a connector interface of the attachment port, and the other end may comprise a suction apparatus connector configured to couple to a connector interface of the suction apparatus. In the depicted embodiment, the connector interface of the attachment port and the suction apparatus connector of the extension tube may comprise male-type connectors, while the connector interface of the suction apparatus and the port connector of the extension tube may comprise female-type connectors. The particular male-female configuration described above is merely exemplary, and in other embodiments, the male/female configuration may be reversed, any other type of complementary interface may be used, including interfaces which are non-directional and permit the connector of the extension tube in any direction. These or other complementary configurations may be used to permit both the direct connection of the suction apparatus and the sealant layer, as well as the optional use of the extension tube. In some embodiments, the extension tube(s) and/or the extension tube connector(s) may be configured so that multiple extension tubes may also be joined together, either in a specific order or in any order. The extension tube may also comprise one or more stress-relief or anti-kink structures, e.g., a helical winding or other tubular support, which may resist pinching or other deformations of the tube. In FIG. 1, for example, the port connector and the suction apparatus connector of the extension tube comprises a flared opening, respectively, which permit at least some flexion of the tube relative to the connectors and while distributing the bending stress along the length of the flared opening to resist pinching. In other embodiments, the stress relief structures of the connectors comprise one or more bendable or deformable projections, which may or may not be flared.

One or more connectors of the extension tube may also comprise a locking mechanism to facilitate decoupling and/or attachment of the extension tube. In some examples, a locking mechanism may resist inadvertent decoupling from the sealant layer and/or suction apparatus. In the example depicted in FIG. 1, the port connector of the extension tube comprises a locking mechanism with a connector release button configured to resist decoupling until the button is pressed. The connector release button may be spring loaded or otherwise biased, and may or may not provide additional sealing and/or locking force between the connector and the attachment port. In other variations, other locking interfaces, including sliders, levers or knobs, may be used. The attachment port may comprise one or more gripping materials or textured gripping surfaces. The gripping surface on the exterior of the attachment port may facilitate manual connection and disconnection of the connectors on the extension tube or the suction apparatus. The grip surface may comprise one or more flanges or ridges, for example, and/or a high traction material such as rubber or a block copolymer with polystyrene and polybutadiene regions, e.g., KRAATON® polymers by Kraton Polymers, LLC (Houston, Tex.). Gripping materials or structures may also be provided on the connectors and/or the suction apparatus. In FIG. 1, for example, the suction apparatus comprises a nosepiece having a reduced width relative to the body of the suction apparatus. The nosepiece may facilitate gripping of the suction apparatus when detaching or pulling it apart the extension tube or attachment port.

In some embodiments, the suction apparatus may comprise a rigid polymer configured to generally maintain its shape under reduced pressure. The suction apparatus can be made of any suitable polymer such as polycarbonate, co-polyester, polyethylene, polypropylene, acrylic, ABS, glass, or any other polymer known to those skilled in the art.

FIGS. 2 and 3 are detailed views of one embodiment of the suction apparatus in FIG. 1. The connector interface may comprise a connector which may be coupled to the connector at the proximal end of the extension tube, and/or the connector interface of the attachment port as depicted in FIG. 1. The suction apparatus may further comprise a sliding seal located inside a suction chamber. FIG. 2 depicts the sliding seal in a distal position near the distal end of the suction chamber, and FIG. 3 depicts the seal in a proximal position near the proximal end of the suction chamber. The sliding seal may be mounted on a seal mount and is configured to traverse between the distal end and proximal end of the chamber while maintaining a substantially airtight seal. The suction chamber may also be characterized by the portions of the chamber separated by the seal. For example, the suction chamber may comprise a collection
chamber 216 located between the distal end 208 of the chamber 202 and the seal 207, and a working chamber 218 between the proximal end 209 of the suction chamber 202 and the seal 207. The collection chamber 216 may be configured to generate a reduced pressure and is in fluid communication with the connector 200 to provide reduced pressure under the sealant layer 103. In the particular embodiment depicted in FIGS. 2 and 3, the collection of materials suctioned from a wound and the generation of reduced pressure both occur in the collection chamber 216, but in other embodiments, the collection chamber and reduced pressure generating chamber may be different structures.

The working chamber 218 of the suction apparatus 101 may contain one or more force or bias members, and may also provide access to the seal 207 to permit charging of the force or bias members. A portion of the force or bias members may be by or fixed to a portion of working chamber 218, while another portion is attached to the seal 207. In particular, the embodiment depicted in FIG. 2, the force member comprises two constant force springs 212 with proximal ends 215 mounted in the working chamber 218 using posts or pins 213, while their distal ends 217 are attached to a seal mount 210 that is coupled to the seal 207. In some embodiments, the seal 207 and seal mount 210 may be integrally formed. The sliding seal 207 may mounted on a seal mount 210 by methods such as injection over-mold, adhesive bonding, or mechanical bonding, or by a mechanical resistance or interlocking fit. In other embodiments, the force members may be directly coupled to the seal 207. The functionality and structure of the seal 207 is described in greater detail below.

The volumes of the collection chamber 216 and the working chamber 218 may vary, depending upon the position of the seal 207. In FIG. 2, where the seal 207 is in an extended position and in a charged configuration, the effective volume of the collection chamber 216 may be about zero or close to zero. In FIG. 3, wherein the seal 207 is in a retracted position, the effective volume of the collection chamber 216 may be at or near the volume of the suction chamber 202, notwithstanding the volume taken up by the seal 207, seal mount 210 and/or the bias members. In other examples, the volume of the collection chamber may be generally based upon the equilibration of the force generated by the bias members and the countering force resulting from the reduced pressure generated in the collection chamber 216. The volume of the working chamber 218 may be inversely related to the volume of the collection chamber 216. In some instances, the maximum volume of the working chamber 218 may be less than the volume of the suction chamber 202, which may result from volume displacement by the seal 207 or seal mount 210, and/or structures located within the working chamber 218 or structures which limit the movement range of the working chamber 218.

Access to the seal 207 may be achieved through the access opening 224 located about the distal end 209 of the housing 220. As the sliding seal 207 traverses from the extended position as depicted in FIG. 2 to the retracted position as depicted in FIG. 3, the interior volume of the collection chamber 216 increases from about zero to about the maximum volume provided in the fully retracted position, the suction apparatus 101 comprises a collection chamber 216 with the maximum effective collecting volume. When the collection chamber 216 is in airtight fluid communication with a sealed wound enclosure and a good dressing seal is obtained within the wound enclosure, expansion of the volume of the collection chamber 216 will reduce the pressure level in the sealed wound enclosure to a point where an equilibrium between the restoring force applied on the sliding seal 207 by the constant force springs 212 and the pressure differential across the sliding seal 207 is reached.

Some embodiments of the suction apparatus 101 may further comprise a valve 201 which may be configured to selectively permit fluid communication between the connector 200 to a collection chamber 216. The valve 201 may have any of a variety of configurations, including a rotating cylinder valve or a bi-directional valve or a one-way valve. The configuration of the valve 201 may be controlled by an activation button 203 or other type of actuator (e.g., a knob, switch, lever or slider). In some embodiments, the activation button 203 may comprise a first configuration where the valve 201 closes or blocks fluid communication between the collection chamber 216 and the connector 200, and a second position where passage of air and/or exudates to flow from the connector to the collection chamber 216. In some further embodiments, some valves may have additional configurations to selectively permit infusion of materials into the suction apparatus 101 and/or into the sealant layer, and/or configurations to selectively permit removal of air and/or materials from the collection chamber.

In further embodiments, a spring mechanism 204 may bias the valve 201 or its actuator to a closed or open position. For example, the spring mechanism 204 may be configured to bias the valve 201 to a closed position which blocks fluid communication between connector 200 and the collection chamber 216. When the valve 201 is actuated to open the fluid communication, a latch mechanism 205 or other type of locking mechanism may be used to engage the valve 201 and prevent the spring mechanism 204 from closing the valve 201. The locking mechanism may also comprise a release mechanism configured to permit selective disconnection or separation of an extension tube or sealant layer. For example, the connector 200 may be configured to prevent or resist disconnection of any components connected to the suction apparatus 101 through the connector 200 until a release button 206 or other actuator is depressed or manipulated. The release mechanism may comprise one or more replaceable or movable resistance or interlocking structures, for example. In other embodiments, the lock and/or release mechanism may be located on the extension tube or the attachment port of the sealant layer.

In some embodiments, the release button 206 may comprise a mechanism to control the valve 201. For example, the release button 206 may be configured to disengage the latch 205 from the valve 201, which engages the spring mechanism 204 to reposition the valve 201 to the closed position blocks fluid communication between the connector 200 and the collection chamber 216. In other embodiments, the release button 206 may be configured to control a second valve in the fluid communication pathway.

In some embodiments, the suction apparatus 101 may comprise a suction chamber 202 with a non-circular cross-sectional shape, with respect to a transverse or perpendicular plane to the movement axis of the seal 207. The non-circular cross-sectional shape may include but is not limited to a generally rectangular or generally ellipsoidal shape, for example. The suction apparatus 101 may comprise a first transverse dimension that is greater than a second transverse dimension, wherein each transverse dimension is transverse to the movement axis of the sliding seal 407. In some embodiments, the ratio of the first transverse dimension and the
second transverse dimension is at least about 1.5, sometimes at least about 2, and other times at least about 3, or about 5 or more.

To prepare the suction apparatus 101 for generating a reduced pressure level in the sealed wound enclosure, the device is charged, i.e., the sliding seal 207 and the substantially constant force springs 212 may be placed in a distal or extended position within suction chamber 202. Charging of suction apparatus 101 may be performed using a push mechanism or tool inserted through an opening 224 configured to provide access to the seal 207 or seal mount 210. Examples of a push mechanism including the charging tool 400 depicted in FIG. 4, which is described in greater detail below. Referring back to FIG. 2, the sliding seal 207 is placed at an extended position, with the constant force springs 212 also in an extended state and charged with potential energy. In some embodiments, when the suction apparatus 101 is charged, the blade valve 201 is closed to seal the collection chamber 216. In these embodiments, retraction of the seal 207 by the constant force springs 212 is resisted or prevented because the small volume of air in the collection chamber 216 resists the expansion that would be caused by the retraction of the constant force springs 212. The suction apparatus 101 may comprise a locking mechanism to keep the sliding seal 207 in the charged position. In some embodiments, the charging mechanism or tool may also be used to keep the sliding seal 207 in position and resist retraction by the constant force springs 212.

Once the wound bed is sealed with a sealant layer and the charged therapy device is connected to the suction apparatus, the charged therapy device may be activated to generate reduced pressure in the wound bed. In some embodiments, a user of the therapy device described herein may activate the therapy device by pressing down the activation button 203. In some examples, prior to activation, the activation button 203 may be biased to the “off” position. Pressing down or otherwise manipulating the activation button causes the valve 201 to open fluid communication between the collection chamber 216 and the sealed enclosure. Once the activation button 203 is pressed down, a spring-loaded latch on the interlock piece may engage to keep the activation button 203 in the “on” position.

When the reduce pressure therapy device is activated, fluid communication is established between the sealed wound enclosure and the collection chamber 216. If a sufficient dressing seal is obtained within the sealed enclosure, there should be a finite amount of air and/or exudate within the sealed enclosure which is initially at atmospheric pressure. Upon activation of the suction apparatus 101, the charged constant force springs 212 that are will then retract the sliding seal 207 and expand the volume of the collection chamber 216. Movement of the sliding seal 207 will stop at an equilibrium position where the traction force of constant force springs 212 is equal to the pressure differential across the sliding seal 207.

As the collection chamber is filled with exudates and/or air from potential air leakage into the sealed wound enclosure or other location in the system, the sliding seal 207 will retracted towards the proximal end 209 of the suction chamber 202 until the constant force springs 212 reach a retracted position, as depicted in FIG. 3. Further retraction may be stopped either by a limit structure (if any) in the suction chamber 209 or as a result of the decreasing counterbalancing force as the reduced pressure collection chamber 216 returns to atmospheric pressure from increases in the joint volume shared by the wound enclosure and the collection chamber 216. The therapy device may then be removed from the treatment site, or the suction apparatus 101 may be disconnected from the sealant layer 103. As mentioned previously, disconnection may be achieved by pressing or actuating the release button 206. Once the release button 206 is pressed down or actuated, the blade chamber valve 201 will be engaged in its “off” position which will terminate or block any fluid communication between the sealed wound enclosure and the collection chamber 216. Also, the spring-loaded latch 205 on the interlock piece that forces or maintains the activation button 203 in the “on” position will be pulled away or otherwise manipulated to permit the activation button 203 to revert to its “off” position.

As depicted in FIG. 4, some embodiments of the tissue therapy system may comprise a charging tool or rod 400 which may be inserted into the suction apparatus 101. The rod 400 may be pushed through an opening 224 of the housing 220 to push the sliding seal towards the distal end 208 of the suction chamber 202 and to charge the constant force springs with potential energy. In some embodiments, the suction apparatus 101 may be configured such that the charging tool 400 contacts or engages the seal mount 210 in FIG. 2 at or adjacent to where the constant force springs 212 are coupled to the seal mount 210. In other embodiments, the suction apparatus 101 may be configured such that the charging tool 400 directly pushes against the springs 212, in addition to or in lieu of pushing against the seal mount 210. In some embodiments, once the sliding seal is moved to the charged configuration, a locking structure or latch 402 located on the shaft 403 of the charging tool 400 may engage a complementary structure (e.g. slot 219 in FIG. 3) of the housing 220. Thus, the charging tool 400 may be used to lock the seal into its charged configuration and resist the constant force springs from retracting and losing its potential energy. The charging tool 400 may also comprise a handle 412 to facilitate gripping and use of the tool 400.

In other examples, the charging mechanism may be used without removing the charging tool from the device. In these embodiments, as the seal retracts, the charging tool will extend out of the accessing opening of the housing. In still other examples, a charging mechanism other than a linear push-based mechanism may be used, including but not limited to one or more rotatable knobs that may be used to unwind and extend the substantially constant force springs or other bias members to charge the device. In some other examples, where the force required to overcome the springs and charge the device may be excessive, the charging tool may be threaded and the charging tool opening may be configured with a screw drive coupled to a handle that may provide a mechanical advantage to a user charging the device. In still other examples, embodiments comprising a rotatable knob may comprise a slide-out handle, a swing out handle or an attachable handle to provide the user with greater torque when winding the knob.

Referring back to FIGS. 2 and 3, the access opening 224 may be configured to restrict or limit pivoting or angulation of the charging tool 400 during insertion. The housing 220 may also comprise guides 222 that may further restrict or limit the motion of the charging tool 400 during insertion. The charging tool 400 may also comprise guide structures. FIG. 4, for example, depicts the charging tool 400 with ridges or raised edges 410 which may facilitate tracking of the shaft 403 along the constant force springs 212 as the springs 212 are extended. The distal end of the charging tool 400 and/or the seal mount 210 may be configured with complementary interfaces to resist decoupling as force is being applied using the charging tool 400.

In some embodiments, the charging procedure described above may be performed when the suction apparatus discon-
connected from any other components, e.g., extension tubing, attachment port or sealant layer. After charging the suction apparatus, the suction apparatus is attached to a sealant layer, directly or through extension tubing, the charging tool is removed, and the activation button on the suction apparatus is pressed to apply a reduced pressure within the sealed wound enclosure created by the sealant layer. In other embodiments, this charging process is completed with the activation button in the "off" position. Such design may prevent elevated pressure from being applied onto the damaged tissue inadvertently. A one-way valve in communication with the collection chamber may also be provided to expel air from the collection chamber during the charging procedure. Referring still to FIGS. 3 and 4, in some embodiments, once the suction apparatus 101 is charged, a latch tab 404 or other actuator on the shaft 403 of the charging tool 400 can be pressed or manipulated to disengage the latch 402 from the interlocking slot 215, thereby allowing the charging tool 400 to be withdrawn from the suction apparatus 101. In some embodiments, the charging tool 400 may be left in the suction apparatus to ensure safe storage of the suction apparatus since it prevents the constant force springs from retracting due to micro-leaks. In some examples, the charging procedure may be performed at the point-of-manufacture, while in other examples, the suction apparatus may be provided in an uncharged state and charged at the point-of-use.

In some embodiments, the seal mount 210 may further comprise stabilizers 211 which prevent or resist excessive angular displacement of the sliding seal 207 with respect to the primary axis of the suction apparatus 101. The stabilizers 211 may comprise longitudinal extensions or projections from the seal mount 210. The stabilizers 211 may or may not have an orientation that is generally parallel to the longitudinal movement axis of the seal 207. Also, a stabilizer 211 may be configured to be in sliding contact with the wall of the suction chamber 202 along its entire length, or may be configured to only partially contact the wall of the suction chamber 202. For example, a portion of the stabilizer may curve or angle away from wall of the suction chamber. In some embodiments, the interior of the suction apparatus 101 further comprises a friction-reducing lubricant or a lubricious coating. In other examples, the seal and/or seal mount may have a variable thickness along its perimeter or contact with the wall of the suction chamber. In some instances, an increased thickness may increase the stability of the seal along a dimension of the seal. In some examples, the portion of the seal and/or seal mount with the increased thickness may vary depending upon the transverse dimension intersecting a) the portion of the perimeter and b) the central movement axis of the seal and/or seal mount. Other examples of seals and/or seal mounts with a variable thickness are provided in greater detail below.

FIG. 5 depicts the sealant layer 103 of FIG. 1 without an attached extension tube. The main body 500 of the sealant layer 103 may comprise a substantially flat, flexible material which is configured to form an airtight seal over a portion of tissue to be treated by adhering to the skin circumferentially to the damaged tissue section or wound. In some embodiments, the bottom surface of sealant layer 103 comprises a pressure sensitive adhesive (PSA) layer 502, including but not limited to any of a variety of silicone PSAs. The main body 500 of the sealant layer 103 may comprise an average thickness between 0.001 and 0.5 inches thick and may or may not be of sufficient thickness to resist wrinkling or inadvertent folding onto itself. As mentioned previously, the attachment port 106 may be configured to swivel about the axis normal to the plane which approximates the surface of sealant layer 103. In some embodiments, the swivel range may be limited, but in other embodiments, the attachment port 106 may be able to swivel 360 degrees or more. In some embodiments, attachment port 106 further comprises gripping surfaces which facilitate connection and disconnection of attachment port 106 to appropriate fittings.

FIG. 6 depicts a cross sectional view of the sealant layer 103. In this embodiment, attachment port 106 further comprises a fenestration or opening 600 in the main body 500 of sealant layer 103 which is in fluid communication with a conduit 601 in the attachment port 106. In some embodiments, the sealant layer 103 further comprises a fixed swivel fitting base 602 which is adhered or attached to the main body 500 of the sealant layer 103. The attachment port 106 further comprises swivel fitting collar 603 which is mated to swivel fitting base 602 in an airtight manner and allows attachment port 106 to rotate about swivel fitting base 602. The attachment port 106 may further comprise a connector 604 to facilitate airtight connection to other components, such as the extension tubing or the suction apparatus. In some embodiments, the connector 604 and/or the swivel fitting collar 603 of the attachment port 106 may be coupled to be flexible elastomeric body 605. The conduit 601 passes through swivel fitting collar 603, a hollow section of the elastomeric body 605 and the connector 604. In some embodiments, the swivel fitting collar 603 and the connector 604 may comprise a rigid material but the flexible elastomeric body 605 permits relative movement between the collar 603 and the connector 604. In some examples, the flexible body 605 may be configured to permit some bending while resisting pinching or tore one or more conduit support structures to resist pinching of the flexible body that may result in blockage of conduit 601.

In some embodiments, the device may be used for the treatment of lower extremity wounds. The suction apparatus may be configured with a low profile with respect to its placement against the skin or body of a patient, e.g., the suction apparatus has a first outer dimension that is smaller than that which is perpendicular to the surface that facilitates its placement on the leg or thigh underneath a normal pant leg, that low profile is achieved through non-circular suction chamber design which lowers the apparatus' profile while enabling the suction chamber to handle large amounts of exudates. In some embodiments of the device it comprises an attachment mechanism configured to attach the device to the user's limb or torso, or to a belt or other article of clothing. In some embodiments of the device the attachment mechanism is a fabric leg strip with adjustable self gripping fasteners. The fabric leg strip can be constructed from cotton or foam or any other material known to those skilled in the art. In other embodiments of the device the attachment mechanism is a flexible pocket adapted to contain the suction apparatus and attach to the body.

As mentioned previously, the reduced pressure therapy device may be used with an extension tube, and in some examples, the extension tube may be custom sized. The desired length of the extension tube 102 may be determined either by assessing the distance to the suction apparatus placement using the extension tube. As illustrated in FIG. 7, an extension tube 102 may be first attached to a sealant layer 103 before cutting, but in other examples, the extension tube 102 may be attached or unattached to the sealant layer and/or suction apparatus when cut. Also, the sealant layer and suction apparatus may or may not be applied to the treatment site or placement location when assessing the extension tube length. Once the desired length of the extension tube is determined, the extension tube 102 may be cut to remove a proximal tubing segment. As shown in FIGS. 8A to 8C, the exten-
suction tube 102 may be connected to the suction apparatus 101 using a connector 802. A first end 803 of the connector 802 may be configured for coupling or insertion into a bore end of the extension tube, and in some examples, may comprise one or more tapered structures 810, flanges 812 and/or barbs to facilitate coupling and/or to resist decoupling. A second end 804 of the connector 802 may be configured to connect to the complementary connector 805 of the suction apparatus 101. In other embodiments, a connector is not required and the bare end or cut end of the extension tube may be directly coupled to the suction apparatus 101. In still other examples, both ends of the extension tube may be pre-attached with connectors and a middle section of the extension tube may be cut out and the two remaining sections can be joined together using a connector where both ends are configured to attach to bare tubing.

Although the reduced pressure therapy device depicted in FIGS. 1 to 4 comprises a suction apparatus 101 with separate “activation” and “release” actuators, in other embodiments, a single actuator with an “activation” and a “release” position may be provided. In still other embodiments, no actuators may be provided. In some of the latter embodiments, the suction apparatus may begin to generate reduced pressure once the force from the charging tool is no longer applied. In other examples, the suction apparatus may be configured with activation and/or release mechanisms that may open or close a valve from the coupling or decoupling of the extension tube. For example, the suction apparatus may comprise a slit valve which opens when the extension tube or a connector is inserted into it.

FIGS. 9A to 9D illustrate another embodiment of a reduced pressure therapy device 900 with a charging tool 902. FIGS. 9A and 9B depict the charging tool 902 engaged in two positions: a charged position and an activated position, respectively. To initially charge the reduced pressure therapy device 900, a user may insert and push the charging tool 902 into an opening 905 in the body 906 of the device 900. As the charging tool 900 contacts the seal mount of the sliding seal, the sliding seal is displaced towards the distal end 908 of the device 900, which extends the constant force springs attached to the seal mount and thus impart potential energy into the springs. In some examples, the opening 905 and/or the body 906 of the device 900 is configured to facilitate the contact or engagement of the tool 902 to the seal or seal mount. For example, the opening 908 may be configured with a complementary cross-sectional shape to the shaft 910 of the tool 902, and/or the body 906 of the device 900 may be configured with a passageway in communication with the opening 905, such that translational or angular displacement of the tool 902 is reduced. In some examples, the tool may also be configured to track along the edges and/or surfaces of the internal springs to facilitate contact or engagement to the seal or seal mount. For example, the shaft 910 of the tool 902 may be configured with one or more projecting edges 914. The edges 914 may be configured to track along the edge(s) of the internal springs. The distal end of the tool 902 may be configured with a structure complementary to a structure on the seal or seal mount which may reduce the risk of decoupling between the tool 902 as force is exerted by the user and/or by the springs.

In FIG. 9A, the charging tool 902 has pushed the sliding seal (not shown) from the proximal end 905 towards the distal end 908 of the device 900. The device 900 and the charging tool 902 may also be configured to releasely lock the tool 902 and/or the sliding seal in its charged position. In some examples, a device 900 with a locking mechanism permits charging without requiring that the device 900 be attached to the sealant layer, or that the operator continue to exert force using the tool 902 until it is ready for activation. Any of a variety of locking structures or locking mechanisms may be provided, including but not limited to interlocking fits or resistance fits between the device 900 and the tool 902. For example, the handle 912 of the tool 902 may be configured with a locking flange (not shown) that may engage the opening 905 of the device 900 to resist displacement of the tool 902 away or out of the body 906. Upon rotation, the flange may be disengaged to permit passage of the flange out of the opening 905, along with the shaft 910 of the tool 902. In the particular embodiment depicted in FIG. 9B, the charging tool 902 may be configured so it may be rotated between a locked and an unlocked configuration, but in other examples, a movable latch, locking pin or other interfering mechanism may be used instead of a locking flange. As shown in FIGS. 9B and 9C, once in the unlocked position, the tool 902 may be removed to permit activation of the device 900, or the force of the springs or bias mechanisms may push the tool 902 out of the device 900 without requiring the user to pull the tool 902.

In some embodiments, the reduced pressure therapy device may be configured to permit recharging of the device by re-actuating the tool. In other embodiments, the tool may be configured to permit limited recharging of the device, or no recharging of the device. As depicted in FIGS. 9C and 9D, for example, the tool 902 may be configured with one or more projections 916 on the shaft 910. When the device 900 is activated, the internal springs may begin to bias the seal back to a proximal position. In some instances, where a large volume of air exists under the sealant layer, or the device 900 is improperly connected to the sealant layer, and/or the sealant layer is improperly applied to a treatment site, air may be immediately drawn into the device 900, such that the tool 902 quickly extends back out of the opening 905. The projections 916 may be configured to resist further retraction of the seal by the spring, while also remaining partially inserted into the opening 905. In some instances, this may be used by the user as an indicator to recheck the connections or sealant layer seal. After correcting or addressing the cause of an air leak, if any, the user may push the tool 902 back into the body to re-charge the seal and then to regenerate the reduced pressure.

In some examples, re-charging of the device using the tool may be repeated until the desired sealant layer seal is achieved. Once achieved, the tool 902 may be separated from the body 906 of the device by exerting a pulling and/or twisting force to deform the projections 916 to allow removal of the tool 902. The increased force required to remove the tool 902 may reduce the risk of inadvertent removal of the tool 902. Once removed, the projections 916 may resist reinsertion of the tool 902 back into the device 900. In some examples, limiting re-use of the device may reduce the risk of contamination that may be associated with aspiration of wound material into the device.

In some embodiments, the suction apparatus may comprise a separate or separable collection chamber which may be coupled or contained within a housing. The housing may be configured to interface with the collection chamber and self-generate a reduced pressure level within the collection chamber. In some embodiments, the housing further comprises at least one force member that is configured to couple to the seal or seal mount located in the collection chamber. In some embodiments, a charging tool may be used to facilitate the coupling of the collection chamber and the housing and/or to charge the seal. In some embodiments, the collection chamber of the suction apparatus may be separated from the housing, disposed and a new collection chamber may be coupled to the housing. In other embodiments, the collection chamber may be separated from the housing, emptied and/or cleaned,
and then re-coupled with the housing. During long-term use of the reduced pressure therapy device, the housing may also be replaced due to wear and tear of the housing or the force member(s).

FIGS. 10A and 10B illustrate one another embodiment of a reduced pressure therapy device, comprising a housing 1002 and a collection chamber 1000. The housing 1002 may comprising a housing opening 1004, a housing cavity 1006, and at least one force member, e.g., a pair of constant force springs 1008, located in the housing cavity 1006, which may be configured to coupled to a seal 1010 located in a slidable arrangement in the collection cavity 1012 of the collection chamber 1000. The springs 1008 may access the seal 1010 through a proximal opening 1014 of the chamber 1000. The seal 1008 may comprise a seal interface 1026 that is configured to accept either the distal end(s) of the spring(s), and/or the distal end of a charging tool. The collection cavity 1012 may comprise a flange or lip 1014 to resist separation of the seal 1010 from the cavity 1012. In some variations, a one-way valve 1016 may be provided about the inlet 1018 of the collection cavity 1010. In some embodiments, the springs may be configured to attach to the seal as the collection chamber is inserted into the housing. For example, the distal ends of the springs may be configured to form a threaded fit with the seal by rotating the housing with respect to the collection chamber. In other embodiments, the distal ends of the spring may be coupled to the seal using the charging tool, in addition to the use of the charging tool to charge the suction apparatus.

FIGS. 10C to 10D illustrate one example using the housing 1002 and collection chamber 1000 of FIGS. 10A and 10B. A charging tool 1020 is inserted into the housing 1002 through an opening 1022 at the proximal end 1024 of the housing 1002. The tool 1020 may be used to push or extend the spring(s) 1008 or other bias member(s) located in the housing 1002 into an extended configuration. The collection chamber 1000 and the housing 1002 are then coupled together to engage the springs 1008 to the seal interface 1026 of seal 1010 while the springs 1008 are in the extended configuration. The engagement may be achieved by an interlocking interfit or other type of complementary interfit. With the tool 1020 still in place, the collection chamber 1000 is then further pushed into the housing 1002, which pushes the seal 1010 into a distal position in the collection cavity 1008, as illustrated in FIG. 10D. The springs 1008 and the seal 1010 are then charged and may be activated by removal of the charging tool 1020.

Once the collection chamber 1000 is filled with exudates from the damaged tissue and/or the potential energy in the springs 1008 is exhausted, the collection chamber 1000 may then be separated from the housing 1002 by decoupling the springs 1008 from the seal 1010. In some examples, the airtight separation provided by the seal 1010 protects the housing 1002 from contamination and permits reuse of the housing 1002 with a new collection chamber. In other examples, the housing 1002 and/or the collection chamber 1000 may be reused, regardless of the sterility or contamination state.

In some embodiments the reduced pressure therapy device comprises a plurality of suction and/or collection chambers. In one embodiment, the multiple chambers may be disposed side by side, or end-to-end, or a combination thereof. In some embodiments, a suction chamber may also serve as a collection chamber. The chambers may have an elongate configuration and any of a variety of axial cross-sectional shape, including but not limited to circular shapes. The plurality of chambers may be arranged such that the average perpendicular dimension (e.g., thickness) of the device with respect to the body surface of the patient where the device is worn is smaller than either of the other orthogonal dimensions of the device (e.g., width, length or diameter). The plurality of chambers may be rigidly or flexibly coupled to each other. In some embodiments, the multiple chambers may be configured to form a generally concave surface, which may conform to a surface of the body site to which the device will be attached. In some embodiments, the concave surface substantially conforms to an arc with a radius that is between about 1 cm and about 1000 cm, sometimes between about 5 cm and about 800 cm, sometimes between 10 cm and about 500 cm, and sometimes between about 50 cm and about 250 cm. The radius of such concave surface may be selected in part on the local topology of the body site to which the tissue therapy will be attached. A multi-chamber reduced pressure therapy device may be used to provide a low-profile device while also providing a large reduced pressure chamber volume and/or exudate handling capacity.

FIGS. 11A and 11B illustrate one example of the reduced pressure therapy device 1100 comprising multiple chambers 1102, 1104 and 1106. Although the depicted example comprises three chambers 1102, 1104 and 1106, in other examples, a fewer or a greater number of chambers may be provided. The chambers may or may not have the same size or shape or feature set. For example, suction chamber 1104 may comprise a viewing window 1108 and an actuating knob 1110 which is configured to actuate reduced pressure generation in all three chambers 1102, 1104 and 1106. In some examples, two or more chambers, or all of the chambers may be configured to be independently actutable and/or configured identically. The number of chambers may be in the range of about two chambers to about ten chambers or more, but other examples may be in the range of about three chambers to about six chambers. As illustrated in FIG. 11B, the suction chambers 1102, 1104 and 1106 may be arranged to have a generally concave configuration along at least one dimension or surface of the device 1100, but in the same or a different embodiment, at least one dimension or surface may have a generally planar configuration or a convex configuration. Alternatively, the device may have a variable configuration where at least the chambers 1102, 1104 and 1106 are flexibly connected or articulated. As depicted in FIG. 11B, the interconnecting structures 1112 and 1114 of the device 1100 may be sized and shaped to provide at least one generally smooth surface 1116, which may be the surface of the device 1100 configured to be placed against the body site of a patient. In other examples, the upper surface 1118 of the device 1100 may or may not also be smooth. The example depicted in FIGS. 11A and 11B may further comprise at least one attachment structure or mechanism, such as a strap or belt loop 1120 to facilitate wearing of the device with a strap or band 1121, for example, as shown in FIG. 11F. In other examples, the device may comprise a different attachment structure such as a hook, or one or more straps or belts may be integrally formed with the device. The strap or belt may be similar to belts used with a variety of clothing, but may also be configured for attaching the device to a patient’s limb or the patient’s abdomen or torso. In the example shown in FIGS. 11A to 11F, the loop 1120 has a width that is less than the corresponding dimension of the chambers 1102, 1104 and 1106 and is configured to accept straps or belts of similar width or less, but in other examples, the loop width may be larger than the corresponding chamber dimensions and/or may be open loops. In some further examples, the loops or other attachment mechanism may be articulated or reconfigurable so that the relative orientation of the chambers 1102,
1104 and 1106 to the loops or attachment mechanism may be changed, e.g. rotated. The strap or belt may comprise an attachment mechanism, such as a clip, buckle or hook and loop structures, and may be elastic or inelastic. The width of strap or belt may be in the range of about 1 cm to about 40 cm or more, in some examples about 2 cm to about 30 cm, or in other examples about 5 cm to about 20 cm. The loops may comprise a rigid or a flexible material, and may have a fixed or an articulated attachment to the device.

In some embodiments that comprise multiple chambers, two or more chambers may function independently, or may be in fluid communication with each other in a parallel or serial arrangement. FIGS. 11C and 11D illustrate two embodiments of a reduced pressure therapy system 1150 and 1160 wherein each chamber 1102, 1104 and 1106 has an inlet and 1122, 1124 and 1126, respectively. In FIG. 11C, each inlet 1122, 1124 and 1126 of the system 1150 may be attached to a separate connector tube 1128, 1130 and 1132, which are each connectable to a separate attachment ports 1134, 1136 and 1138 of the sealant layer 1140. In some examples, a sealant layer 1140 with multiple attachment ports or sites may be useful for treating seapted or multi-cavity wounds, or treatment sites with multiple tracts. In FIG. 11D, a branching extension tube 1142 may be a reduced pressure therapy device 1160 and a sealant layer 1144 where the device 1150 has a different number of inlets than the number of attachment ports on the sealant layer. FIG. 11D depicts an example of the three inlets 1120, 1122 and 1124 of the device 1160 are connected using a branching extension tube 1142 to a single attachment port 1146 of a sealant layer 1144. In other examples, only the reduced pressure therapy device may have a fewer number of inlets than the number of attachment ports on the sealant layer. In still other examples, the multiple suction chambers need not be used simultaneously. As illustrated in FIG. 11E, the suction chambers 1102, 1104 and 1106 of the system 1170 may be used sequentially, where the connector tube 1128 is detached from an expended chamber and reattached to different chamber. Protective removable caps 1146 and 1148 may be used with the inlets 1120 and 1124 of chambers 1102 and 1106 not currently connected to a connector tube. In other embodiments, the device may comprise a multi-port valve which may be used to change the communication between an inlet and a suction chamber, so that separate inlets for each chamber are not required.

As mentioned previously, a reduced pressure therapy device comprising a plurality of chambers may have chambers with different features and/or functions, including devices with both suction chambers and collection chambers. As depicted in FIG. 12, in some embodiments, the reduced pressure therapy device 1200 may comprise a housing 1202 and a collection chamber 1204. The housing 1202 may comprise one or more suction chambers 1206 and 1208. In this particular example, the housing 1200 comprises two suction chambers 1206 and 1208 which are located to each side of the housing 1202 and with a collection cavity 1210 between the suction chamber 1204 and 1206 configured to receive the collection chamber 1204. The collection cavity 1210 may also be configured to align any openings 1212 and 1214 or channels of the collection chamber 1202 with corresponding openings 1216 and 1218 of the suction chambers 1204 and 1206. In this particular embodiment, the housing 1202 comprises a housing inlet 1220 which may be in fluid communication with a collection inlet 1222 of the collection chamber 1202 when the collection chamber 1202 is inserted into the housing 1200. Each suction chamber 1206 and 1208 may comprise one or more force members, e.g. constant force springs 1224 and 1226 coupled to a movable seal (not shown).

In use, the collection chamber 1204 is in fluid communication with the sealed wound enclosure and may be replaced or emptied when it is filled up by exudates from the damaged tissue or when the potential energy of the force members is depleted. The device 1200 may also comprise at least one smooth concave surface 1228 that is designed to conform to the contours of the body site to which the device is secured. The opposing surface 1230 of the device 1200 may or may not have a convex surface, as depicted in FIG. 12. The device 1200 may also comprise a cap or cover 1232, which may be useful to protect dirt entry into the housing 1200, and/or to secure the collection cavity 1202 to the housing 1200. The cover 1222 and housing 1202 may or may not be configured to form an airtight seal. In other examples, the collection chamber 1204 may be configured with an integrated cap or cover. The collection chamber 1204 may be configured to be secured to the housing 1200 by a resistance interfer or a mechanical interlock, for example. In use, because the collection chamber 1202 does not contain the charging and activating mechanism, e.g., constant force springs and a charging tool, the device 1200 may be easier to replace and/or clean. Once the collection chamber 1202 is filled up with exudates, the user can replace the filled collection chamber 1220 by inserting a new chamber into the housing chamber 1210 and repeating the charging and activating steps as described elsewhere. In use, the device 1200 may be oriented so that the housing inlet 1220 is located inferiorly relative to the rest of the device 1200. In this orientation, any exudate aspirated into the collection chamber is less likely to reach the openings 1216 and 1218 of the collection chamber 1204 and fill the suction chambers 1206 and 1208 with exudate. In some examples, filter structures may be provided in the suction chambers 1206 and 1208 and/or the collection chamber 1204 to resist or block entry of non-gaseous material into the suction chamber 1206 and 1208.

In some embodiments, the reduced pressure therapy device 1300 may comprise a multi-position actuator, such as a slider or rotary control knob 1302, as illustrated in FIGS. 13A and 13B. In some embodiments, the rotary knob 1302 may be coupled to a valve 1304 which may be configured with at least two positions: an “open” position and a “closed” position. The device 1300 may be charged by changing the knob 1302 to the “open” position which permits fluid communication through the control valve 1304 to expel any air out of the collection chamber 1306 during charging. When the knob 1302 is placed at a “closed” position, the fluid communication is blocked to resist inflow of air or other materials into the collection chamber 1306. The device 1300 may then be attached to a sealant layer and the activated by turning the knob 1302 to permit transmission of the reduced pressure in the collection chamber 1306. In some examples, a low-profile knob may reduce the risk of avoiding inadvertent activation and/or release of the device compared to devices comprising push buttons. As mentioned elsewhere, the knob and its associated mechanism may also be configured with additional positions or states. For example, the knob may also have a separate charging position which permits the air or gas in the chamber 1304 of the device 1300 to be expelled during the charging procedure without causing pressure buildup. In other examples, however, a continuous one-way valve may be provided to vent any pressure buildup in the collection chamber. In some other examples, the knob and/or the valve mechanism may be configured to be single-use, which may reduce the risk of re-using a non-sterile device. In still other examples, the device may be configured to be charged when the device chamber is not attached to the knob housing 1308 and therefore does not require any passageway to expel the
Besides changing the fluid communication, the knob mechanism may also be configured to provide release position which permits detachment of the device chamber 1304 and the knob housing 1306.

As depicted in FIGS. 14A and 14B, in some embodiments, the therapy device 1400 may comprises a rack and pinion mechanism 1402 configured to change the constant force springs 1404 and to position the sliding seal 1406. In this depicted embodiment, the device 1400 comprises a recharging handle 1408, providing two sets of rails 1410 with rack teeth 1412. Two sets of pinions 1414 are mounted near the proximal end 1416 of the suction apparatus body 1418. The number of rails and pinions in any particular example may vary, depending upon the number of springs. The pinions 1414 are coupled to the constant force springs 1404 which are connected to a sliding seal 1408. The circular motion of the pinions 1414 will drive the motion of the springs 1404 to charge the springs 1404 with potential energy.

The rack and pinion charging mechanism 1402 may be provided in addition to or in lieu of a charging tool or charging mechanism. In some examples, when an inadequate seal or connection is made and air enters the closed system, the recharging handle 1410 may be pulled away from the proximal end 1416 of the suction apparatus 1418 and then pushed back towards the proximal end 1416 to recharge the springs 1404. In some examples, the rails and the pinions may be configured to engage in only one direction and not the other, to permit repeat manipulation of the charging mechanism 1402 to increase the magnitude of charging. A device configured with one-way movement of the rack and pinion mechanism may also permit retraction of the seal and springs without requiring that the rack and pinion handle correspondingly retract. Once the device 1400 is re-charged and the dressing seal and/or connections are rechecked, the device 1400 may be reactivated to generate a reduced pressure.

FIGS. 15A and 15B depict another embodiment of a reduced pressure therapy device 1500, comprising a slidable lever 1502 that is provided on the body 1504. The slidable lever 1502 is coupled to the sliding seal 1506 using a flexible element 1508 that is configured with sufficient column strength to push the seal 1506 when the flexible element 1508 is pushed using the lever 1502, yet sufficiently flexible bend along the passageway containing the element 1508. The flexible element 1508 permits the lever 1502 to move in a different direction than the seal 1506, which may or may not permit more compact device designs. In alternate embodiments, the flexible element may be configured to pull, rather than push, the seal to a charged position using a slidable lever. In some examples, both a charging tool mechanism and the slidable lever mechanism may be provided for charging the device. As the seal 1506 moves in response to suction of air or exudates, the flexible element 1508 will in turn cause movement of the lever 1502. In some examples, the position of the lever 1502 may be used as an indicator of the remaining potential energy in the device 1500, and in some instances, indicia on the body 1504 near the path of the lever 1502 may be provided to indicate the remaining energy or fill capacity.

In other embodiments, the reduced pressure tissue therapy device may be configured as a portable device that may be carried by the patient or carried the patient’s ambulation assistance device (e.g., wheelchair or walker). In other embodiments, the tissue therapy device is designed such that it may be secured to the patient (e.g., limb or torso). The tissue therapy device may be attached to the patient by any suitable means for securing the device to the patient known to those skilled in the art. In some embodiments, the device may be secured through the use of adhesive tape. In other embodiments, the device may be secured to the patient through the use of a strap, a hook-and-loop fastener such as Velcro®, an elastic band, a cuff, an adhesive bedding, or any other suitable mechanisms for securing the device. In other embodiments, the device comprises a detachable clip. In yet other embodiments, the device further comprises a holster or other type of pocket structure to hold the suction apparatus.

As illustrated in FIG. 15I, the reduced pressure therapy device 1500 may be kept in a pouch 1510 or other holder that can be further attached to a belt or a wrap 1512, for example. The pouch 1510 may comprise an opening 1514 through which an extension tube 1516 of the device 1500 can extend. The pouch 1510 may also comprise a viewing opening or window 1524 which has a pouch location that corresponds to a viewing window of the device 1500, for example. As may be seen in FIGS. 15A and 15I, the suction inlet 1518 need not be coaxial with the movement axis of the seal 1506. Furthermore, the control valve 1520 of the device 1500 may also comprise a non-linear valve conduit 1522 that need not pass through the rotation axis (if any) of the valve 1520.

In some embodiments, the tissue therapy device may be held or encased in soft or resilient materials, e.g., dense foam. In some instances, use of foams or other soft or resilient materials may increase comfort during use, and may reduce the risk of injury to the device or the user when the device is accidentally bumped, or from pressure points that may occur with long-term use. FIGS. 16A to 16E illustrate one example of such a device 1600. In some examples, the soft covering 1602 is integrally formed with the device 1600, while in other embodiments, the device 1600 may be removable and re-encased in the soft casing 1602. In some examples, the device 1600 and the soft casing 1602 may have different outer shapes or colors, which may permit changing of ornamentation to mask the nature of the device 1600, which may improve patient confidence using the device in public and/or patient compliance with the device 1600. In another example, an oval casing may be configured to engage a box-like device to eliminate any corners. Moreover, the greater surface area of such casing may reduce the risk of causing focal pressure points or regions as a result of securing the tissue therapy device directly to a user's body. To reduce potential bulkiness, the casing 1602 need not fully encase the device 1600 and may have one or more openings 1604. Openings 1604 may also be provided to access to chamber windows or actuators of the device 1600, or to remove a collection chamber from the device 1600. The device 1600 may also comprise an internal frame 1608 to support components of the device 1600 such as the valve or spring posts (not shown) for example.

In one further embodiment, the encased therapy device 1600 may be configured to attach to a strap 1620 which may permit the encased device 1600 to snap into a cavity 1622 of the strap. Alternatively, zippers or other fastener mechanisms may be used to secure the device 1600 into the cavity 1622. In some examples, a soft casing 1602 is not used or provided, and the materials about the cavity 1622, if not at least a portion or the entire strap, comprises soft materials. The strap may comprise a closed loop of elastic material, or may comprise an open loop with a buckle, clasp or other fastening mechanism that may be used to close the loop. As depicted in FIG. 16E, the strap 1620 may be worn in a variety of ways to secure the device to the user, including the waist or across the torso. In still other embodiments, the device is not secured against the user and may be carried as a loose shoulder strap.

FIGS. 17A and 17B illustrate another example of an attaching mechanism for a suction apparatus 1700, comprising at least one elastomeric band 1702 and 1704 attached to the body 1706 of the suction apparatus 1700. Bands of various
sizes, i.e., length, width, thickness, cross-sectional shapes and a variety of materials can be included in the therapy device kit to suit different needs. For example, larger bands may be provided for attachment around the limbs or torso. These larger bands may be removed by the user and replaced with shorter bands provided for attachment to a belt, strap or sash. The ends 1708, 1710, 1712 and 1714 of the bands 1702 and 1704 may be configured to be releasably attachable to the body 1706 of the device 1700, which may permit crossing or interlocking of the bands 1702 and 1704, as shown in FIG. 17B. In some instances, as illustrated in FIG. 17B, the two elasteromer bands 1702 and 1704 may be crossed over when coupled to the body 1706 of the device 1700 for use with a belt or wrap 1716 that can be worn by the user. In FIGS. 17A and 17B, while each end 1708, 1710, 1712 and 1714 of their respective bands 1702 and 1704 are coupled to attachment sites 1722 and 1728 on the same end cap structure 1718 and 1720 of the body 1704, in other examples, at least one band may have ends coupled to different end cap structures. The attachment sites 1722, 1724, 1726 and 1728 are located on the sides of the end cap structures 1718 and 1720, but in other embodiments may be located on the end surfaces or the top or bottom surfaces of the end cap structures or the collection chamber 1730. In some instances, it may be beneficial to use at least one band 1702 and 1704 to keep attach the end cap structures 1718 and 1720 together when the when the collecting chamber 1730 is removed from the device 1700.

Although the bands 1702 and 1704 in the embodiment illustrated in FIGS. 17A and 17B have a generally elongate configuration, other configurations are also contemplated, including I-shaped, H-shaped or X-shaped bands. In some examples, a single band structure may be coupled to more than two or even all of the attachment sites. In FIG. 18A, for example, the device 1800 comprises an H-shaped strap 1802. In some examples, an H-shaped strap 1802 may result in less interference with the surface 1804 of the device 1800, which may facilitate the application of adhesive labels, writing or other indicia onto the device 1800. In some examples, this strap configuration may permit multiple ways for a belt or a wrap to pass through the strap and may provide flexibility to the user on how to wear or secure the device. Referring back to FIG. 17, the body 1704 of device 1700 may have fewer or a greater number of attachment sites 1722, 1724, 1726 and 1728 than four, and not every attachment site needs to be used. In other embodiments, multiple attachment structures or openings may be provided on the band so that the cross-sectional area between the band and the body of the device can be adjusted. In still other embodiments, the attachment sites on the body of the device may be configured to slide, rotate and/or pivot. The structure of a band may be uniform or non-uniform along any dimension of the band, e.g. a band may have a greater width in a central segment of the band compared to the end segments.

In yet another embodiment of a reduced pressure therapy device 1900 in FIG. 19A, the device 1900 comprises an attachment site with a mounting post or stud 1902 that may be coupled to slotted opening 1904 of the clip 1906, as shown in FIG. 19B. Referring back to FIG. 19A, in certain embodiments, the clip 1906 and the post 1902 are configured to permit rotation of the device 1900 with respect to the clip 1906. The clip attachment site may be located anywhere on the body of the device. In other examples, the clip mechanism may be releasably attached to the device 1900 using any of a variety of other interfaces, including but not limited to where the attachment site on the body of the device comprises an opening, recess or groove and the clip comprises a complementary post or other structure configured to couple to the opening, recess or groove. The clip may have any of a variety of lengths or widths, and in some examples, multiple clips with different configurations may be in a kit containing the device. Although the clip 1904 in FIG. 19A is articulated with a spring biased pivot mechanism 1908, in some the clip may have a generally fixed configuration and comprise a rigid or semi-rigid material. Also, in other embodiments, the clip structure may be integrally formed with the body of the device. In FIG. 20, for example, the reduced pressure therapy device 1920 comprises an integrally formed, unarticulated clip 1922 that is attached to one of the end caps 1924 of the device 1920. The distal end 1926 of the clip 1922 may have an increased thickness, which may resist inadvertent separation of the clip 1922 from the belt or strap to which it may be clipped.

Referring back to FIG. 17A, in some examples, the device 1700 may comprise a charging tool 1740 with a locking actuator 1742. The actuator 1742 may be configured to deform or displace a locking structure of the tool 1740 or to otherwise unlock the tool 1740 to permit its movement. The unlocked movement may include axial and/or rotational displacement. The locking actuator 1742 may be configured to resist, for example, inadvertent activation of the device 1700 or withdrawal of the charging tool 1740.

In some embodiments, the suction apparatus may comprise a window or viewing region which permits visual assessment of the pressure level and/or the exudates without removal or opening of the device. FIG. 21A illustrates one example of a non-circular suction device 2000 comprising a longitudinally oriented window 2002 located on a surface 2004 of the device 2000. The non-circular seal may be viewable through the window 2002 and the seal may comprise seal indicia which may be viewed with respect to body indicia or window indicia 2010 to assess the position of the seal and/or the remaining amount of potential energy remaining in the device 2000. An exudate volume scale or set of indicia may also be provided about the window. In some examples, by tilting the device and utilizing gravity, the amount of exudate contained in the device 2000 may be assessed using the volume scale. In some further examples, more than one window region may be provided. Referring still to the device 2000 in FIG. 21A, a proximal window 2012 may be provided along a different circumferential region from the first window 2002 with respect to the longitudinal movement axis of the seal 2006. When the seal 2006 is in a proximal region, indicia or a different surface of the seal 2006 not visible when the seal 2006 is distal to the proximal region may be visible at the proximal window 2012, and may be used to indicate that the potential energy in the device 2000 has been depleted, that the device has not been charged, and/or that the device has failed. In other examples, a distal window (not shown) may also be provided to indicate that the device has been charged. The region of the seal configured to be visible at the distal window may or may not be circumferentially aligned with the proximal window of the device (if any). In some examples, the proximal window and/or the distal window has a dimension as measured along the movement axis of the seal that is less than the dimension of the seal along the movement axis if the seal. In some specific examples, the dimension of the proximal and distal window as measured along the movement axis is 50% or less than the dimension of the seal along the movement axis if the seal.

Although the window(s) of the reduced pressure therapy device may be circular, oval, square, rectangular or otherwise polygonal (with sharp angles or rounded angles), and each window may be limited to one surface of the device; in other examples, the windows may have any of a variety of
shapes and may span two or more surfaces of the device. In FIG. 21B, for example, the device 2020 comprises a window 2022 with a longitudinal region 2024 that is contiguous with a transverse proximal region 2026 and a transverse distal region 2028. As illustrated in FIG. 21B, the proximal and distal regions 2026 and 2028 may be configured to span a superior surface 2030 of the device 2020 as well as the side surfaces 2032 and 2034. The longitudinally configured portions of the windows need not have a uniform width, and the proximal and distal regions of the window (if any) need not have the same configuration. FIG. 21C, for example, depicts a device 2040 comprising a window 2042 with a longitudinal region 2044 that tapers distally and also comprises a proximal region 2046 but not a distal region.

In some embodiments, a method of applying reduced pressure therapy to an area of damaged tissue is provided, comprising: affixing a sealant layer around an area of tissue to be treated; creating a sealed enclosure around the area of the tissue with the sealant layer; charging a suction apparatus by positioning a reciprocating member contained in the suction apparatus at an extended position where the exhaust volume of the suction apparatus is about zero; creating a fluid communication between the sealed enclosure and the suction apparatus; and activating the suction apparatus by drawing back the reciprocating member to a retracted position thereby forcefully expanding the volume of the air originally located within the sealed wound enclosure and generating a reduced pressure level within the sealed enclosure.

Another embodiment of a suction apparatus 2200 is illustrated in FIGS. 22, 23A and 23B. Suction apparatus 2200 comprises a suction chamber 2210 having a distal end 2212 and a proximal end 2214, a front cap 2220 and a rear cap 2230. The front cap 2220 and the rear cap 2230 may be configured to be detachably secured to the distal end 2212 and the proximal end 2214 of the suction chamber 2210, respectively. The proximal end 2212 and/or the distal end 2214 of the suction chamber 2210 may also comprise notches 2360 and 2370, respectively, which may be configured to facilitate coupling to the rear cap 2230 and/or front cap 2220 of the device 2200, respectively. Notches 2372 or apertures may also be provided for attaching the spring assembly 2270 to the suction chamber 2210. A fitting housing 2240 may be configured to couple to the front cap 2220, enclosing a fitting 2242 that may be configured to connect the suction chamber 2210 with another component of the therapy system (e.g., an extension tube or an attachment port on a sealant layer). The suction chamber may be fabricated from a rigid polymer adapted to maintain the external shape of the suction chamber shape under reduced pressure. In some embodiments, the entire body of the suction chamber may be transparent, thereby permitting visual inspection of the quantity and quality of wound exudates contained therein. In other embodiments, the suction chamber may comprise a non-transparent body but with an inspection window.

As mentioned above, the fitting housing 2240 may be configured to removably detach from the front cap 2220, while in other examples, the fitting housing may be integrally formed with the front cap 2220 or otherwise configured not to be detached once joined. A piston assembly may be movably located within the suction chamber 2210. The piston assembly 2260 may be coupled to a spring assembly secured to the rear cap 2230 of the suction apparatus 2200. In other embodiments, the spring assembly 2270 may also be secured about the proximal opening 2216 of the suction chamber 2210. An opening 2232 may be provided in the rear cap 2230 to permit insertion of a charging tool 2290 which is configured to charge the suction apparatus 2200. Once the suction apparatus 2200 is charged and activated, the charging tool 2290 may be removed, and the opening 2232 on the rear cap 2230 may be closed by a rear cap seal 2280. The rear cap seal 2280 may be any type of seal that may prevent entry of undesired contaminants or other environmental agents (e.g., water when showering) into the suction chamber 2210. In other examples, the rear cap seal may be attached to the rear cap by a tether. In still other examples, the rear cap seal may be configured with a passageway or slit and comprises a deformable material that permits insertion and/or removal of the charging tool and resists upon removal of the charging tool. In the latter embodiments, the rear cap seal need not be removed before charging or inserted back into the opening after removal of the charging tool.

FIG. 24A is a perspective view of the embodiment of the suction apparatus 2200 in a configuration before charging and comprising a collection chamber 2210 made of a translucent or optically clear material, with the piston assembly 2260 in a proximal position and the charging tool 2290 inserted into the opening 2232 of the rear cap 2230 but not yet displacing the piston assembly 2260. To charge the suction apparatus 2200, the charging tool 2290 may be further inserted through the opening 2232 of the rear cap 2230 to push the piston assembly 2260 into the suction chamber 2210. Depending upon the particular configuration, the charging tool may be pushed until the piston assembly contacts the distal end wall until it is adjacent the distal end wall of the suction chamber, until the springs are maximally extended, and/or mechanical interference between the charging tool and the rear cap resist further insertion. FIG. 24B depicts the suction apparatus 2200 in the charged configuration. The charging tool 2290 has pushed the piston assembly 2260 into a distal position and has extended the springs 2300 coupling the piston assembly 2260 to the spring assembly 2270 and generated potential energy within the springs 2300. Upon removal of the charging tool 2290, the springs 2300 are able to exert a proximal directed force onto the piston assembly 2260, which is capable of generating reduced pressure in the suction chamber 2210 and transmitting the reduced pressure to a sealed wound enclosure coupled to the device 2200. FIGS. 24C and 24D are superior and side elevational views of the device from FIG. 24A in an activated state and with the springs 2300 having partially expended the potential energy from the fully charged configuration. As can be seen when the piston assembly 2260 is in a partially expended position, the suction chamber 2210 may be subdivided by the piston assembly 2260 into a collection chamber 2262 and a working chamber 2264, where the collection chamber 2262 is the space between the piston assembly 2260 and the distal end wall 2213 of the suction chamber 2210, and the working chamber 2264 is the space between the proximal end 2214 of the suction chamber 2210 and the piston assembly 2260 which contain the springs 2300. When the suction apparatus is in the charged configuration, the volume of the collection chamber may be about zero, or sometimes less than about 5 cc. In some instances, upon activation of the charged device, the collection chamber may increase in volume up to about 3%, sometimes about 5% and other times about 10% or even about 20% until the force exerted by the springs 2300 is counterbalanced by the force generated by the reduced pressure in the collection chamber 2310.

FIG. 25A provides a detailed superior view of the suction chamber 2210 and FIG. 25B provides a cross-sectional view of the distal portion of the suction chamber 2210 from FIG. 25A. As may be seen in the perspective views in FIGS. 22 to 24B, the suction chamber 2210, may comprise a non-circular cross-sectional shape with respect to a transverse plane to the movement path of the piston assembly, which in some con-
figurations lies between the distal end 2212 and proximal end 2214 of the suction chamber 2210. In other examples, the cross-sectional shape of the suction chamber may have any of a variety of other types of geometric configurations (e.g., cylindrical, rectangular, etc.). As mentioned previously, the distal end wall 2213 of the suction chamber 2210 may further comprise a distal opening to permit communication with the suction chamber. The distal end wall 2213 of the suction chamber 2210 may further comprise a conduit 2330 or other extension structure. The conduit 2330 comprises a conduit lumen 2340 with a conduit opening 2342 which are in fluid communication with the collection chamber 2310 of the suction chamber via the distal opening 2215 of the distal end wall 2213. The conduit 2330 may comprise any of a variety of notches 2350, grooves or flanges, which may facilitate attachment of the conduit 2330 to one or more components associated with the fitting housing 2240.

Although a user-controlled valve may be provided in some embodiments to open or close fluid communication with the suction chamber, in some examples, the fluid communication may be controlled automatically by the coupling and/or decoupling of the device components. For example, the conduit 2330 of the device 2200 may also comprise an inner conduit 2380 located in the main conduit lumen 2340, an inner conduit 2380 comprising an inner conduit lumen 2382 and an inner conduit opening 2384. Referring to FIG. 25B, a chamber slit seal 2390 may be located about the inner conduit opening 2384. In its base configuration, the chamber slit seal 2390 may be configured with a normally closed configuration to block fluid communication through the conduit 2330. In some examples, a chamber slit seal 2390 may be configured by inserting a structure through the seal to deform it and maintain the patency of the opening formed in the seal. As will be explained in greater detail below, in other examples, such as the slits 2390 in FIG. 25B, the slit 2390 may be configured to be pushed over, around, and/or down toward the base of the inner conduit 2380 when a complementary structure is inserted into the main conduit lumen 2340.

Referring to FIGS. 26A and 26B, the fitting 2242 is a top component view of a fitting assembly 2600, comprising the fitting housing 2240, a fitting 2242 and a fitting slit seal 2602. As mentioned previously, the fitting housing 2240 may be configured to permanently or detachably couple to the front cap 2220 of the device 2200, or may be integrally formed with the front cap. In the embodiment shown in FIG. 26A, fitting 2610 comprises a connector section 2604 that is accessible through an opening 2606 in the fitting housing 2240 and permits a complementary fit with the connector of another component. For example, connector section 2604 may be coupled to a connector of an extension tube or the attachment port of a sealing layer with a snap fit or an interference fit. In the specific example in FIG. 26A, the connector section 2604 comprises multiple flanges 2608 which may be used to provide a resistance fit with tubing, but may also be used with a complementary connector to form a complementary interfit.

Referring to FIGS. 26A and 26B, the fitting 2242 may also comprise a chamber connector 2610 with a fitting slit seal 2602. When the device is assembled, the chamber connector 2610 may be located within the front cap 2220 of the device 2200, but the particular location may vary with the particular embodiment. The fitting slit seal 2602 may comprise at least one resilient tab 2616 that is disposed on and projected outwardly from the inner circular recesses (2350 in FIGS. 25A and 25B) on the inner conduit lumen 2340 of the suction chamber 2210. An interlocking mechanism may resist or prevents inadvertent decoupling of the fitting 2242 from the fitting slit seal 2602.

Referring back to FIG. 26A, the fitting assembly 2600 may also comprise an interlocking structure that comprises at least one resilient tab 2616 that is disposed on and projecting outwardly from a base member 2618 coupled or integrally forming with the fitting 2242. When the fitting assembly 2600 is coupled to the suction chamber 2210, the tabs 2616 are configured to engage complementary recesses (2350 in FIGS. 25A and 25B) on the conduit 2330 of the suction chamber 2210. An interlocking mechanism may resist or prevents inadvertent decoupling of the fitting 2242 from the suction chamber 2210. The fitting housing 2240 may further comprise one or more release structures or buttons 2622 that are coupled to or interface with the levers 2624 of the projecting tabs 2618. Depressing the buttons 2622 will release the interlocking mechanism by displacing the tabs 2616 from the notches 2350 on the suction chamber 2210 and permit decoupling of the fitting 2242 and fitting housing 2240 from the front cap 2220 and the suction chamber conduit 2330. The release buttons 2622 may comprise one or more textured gripping surfaces 2626 that may facilitate manual connection or disconnection of the fitting 2242.

FIG. 27A is a schematic superior cut-away view of the suction chamber 2210 and the fitting 2242 of the fitting assembly 2600 when the fitting 2242 is fully inserted into the conduit 2330. As illustrated, the tabs 2616 projecting from the base member 2618 of the fitting 2242 form an interfit with the notches 2350 on the surface of the suction chamber conduit 2330. FIGS. 27B and 27C are side cross sectional views of a portion of the suction chamber 2210 and the fitting 2242, before and after the fitting 2242 has been fully seated into the conduit 2330. FIGS. 27B and 27C further illustrate the connecting mechanism between chamber slit seal 2390 on the inner conduit 2380 and fitting slit seal 2602 of the fitting 2242. In FIG. 27B, when fitting 2242 is inserted into the conduit 2330, the fitting slit seal 2602 initially contacts chamber slit seal 2390, which is mounted on a seal base 2392. As illustrated in FIG. 27C, further insertion causes the edge 2628 of the chamber connector 2610 to exert a force along the perimeter 2660 of the chamber slit seal 2390. An inner gap 2632 and/or an outer gap 2634 about the chamber slit seal 2390 provide space for the chamber slit seal 2390 to deform or compress away from the edge 2628 of the chamber connector 2610. This results in the enlargement of the opening or slit 2636 of the chamber slit seal 2390 as it is pushed proximally away from the inner conduit opening 2384. In some examples, the inner and outer gaps 2632 and 2634 may also reduce the frictional resistance of the chamber slit seal 2390 against the inner conduit 2380 or the surface of the conduit lumen 2340, respectively. As the fitting 2242 is further inserted into the conduit lumen 2340, the exposed inner conduit 2380 penetrates through the slit 2603 of the fitting slit seal 2602, thereby opening fluid communication from the suction chamber 2210 through the distal opening 2215 of the suction chamber 2210, through the inner conduit 2380 and through the fitting 2242. In the embodiment depicted in FIGS. 27A to 27C, the tabs 2616 and the notches 2350 of the locking mechanism may be used to provide rotational alignment of the between the fitting slit seal 2602 and the chamber slit seal 2390, if needed. This may be useful where the slits of the seals 2602 and 2390 are single linear slits. In other configurations
where the slits are multiple radial slits, rotational alignment may or may not affect the patency of the fluid communication.

When fitting 2242 is decoupled from the suction chamber conduit 2330, of the withdrawal of the inner conduit 2380 from the fitting slit seal 2602 results in closure of the fluid passageway to the sealed wound and may limit air entry into the wound during decoupling. As the fitting 2242 is further separated, the edge 2628 of the chamber connector 2610 is withdrawn and the chamber slit seal 2380 is able to elastically revert back to a closed position to seal the suction chamber 2210. In some embodiments, chamber slit seal 2380 is able to elastically revert back to a closed position with the aid of a coaxially mounted coil spring. Although both seals 2602 and 2390 are closed, the outer surface of the fitting slit seal 2602 continues to form a seal with the conduit lumen 2340 until further separation occurs. As may be seen in FIGS. 2527B and 27C, the conduit lumen 2340 of suction chamber 2210 has a non-uniform diameter along its longitudinal length, and may comprise a proximal segment 2638 having a reduced diameter relative to the distal segment 2640. The transition in diameter between the proximal and distal segments 2638 and 2640 may be gradual or stepped. The conduit lumen 2340, for example, comprises at least one step transition region 2642 between the segments 2638 and 2640. In some examples, step transition region may provide different tactile feedback compared to gradual transitions.

The slit seal may be fluid impervious and may be fabricated from any of suitable resilient materials, such as, but not limited to, synthetic elastomer, silicone rubber, or natural rubber. The seal material may be compatible with wound exudates that may be collected by the suction chamber during a reduced pressure treatment. The seal material may be sterilized by treatment of radiation, steam, ethylene oxide or other suitable techniques known to those skilled in the art.

Turning to FIGS. 28A and 28B, the spring assembly 2270, which is mounted at the proximal end of the suction chamber and covered by the chamber rear cap, comprises a spring carrier 2820 and a U-shaped spring retainer 2810 containing two bushings 2830 mounted on the vertical rails 2812 of the spring retainer 2810. Two substantially constant force springs (not shown in this figure) may each comprise a coiled body coupled to and wrapped around bushing 2830 and a free end distally extended and attached to the piston assembly. The springs may or may not be constant force springs. The spring attachment mechanism will be discussed in greater detail below. The spring carrier 2820 comprises a central opening 2824 and two side openings 2826. The central opening 2824 is configured to permit passage of the charging tool to access and displace the piston assembly. The side openings 2826 are configured to house the bushings 2830 and the spring when the spring retainer 2810 is coupled to the spring carrier 2820. As shown in this figure, multiple ridges 2821 may be located adjacent the side openings 2826 to limit the movement of the bushings 2830 and springs coiled around bushings 2830, thereby reducing deflections or deformations of the springs during operation of the suction apparatus. The spring carrier 2820 may also comprise resilient tabs 2822 that may slidably engage one or more grooves on the charging tool shaft, which may reduce angular deviations of the charging tool with respect to the longitudinal movement axis of the seal. The spring carrier 2820 may also comprises two interlocking structures 2823 configured to releasely lock the charging tool in place after the suction apparatus is charged. The interlocking mechanism will be described in detail later. Fixation structures 2828 may be provided to form a snapfit or other type of interfit with complementary structures on the suction chamber.

FIGS. 29A and 29B are component views of the piston assembly 2260 that comprises a piston seal 2910 and a piston 2920. The piston assembly 2260 may be configured to traverse between the distal end and the proximal end of the suction chamber while maintaining a substantially airtight seal. As mentioned previously, the piston assembly 2260 provides an airtight separation the suction chamber between a collection chamber and a working chamber. In the depicted embodiment, the piston seal 2910 has a non-circular, elliptical cross-sectional shape with respect to its movement axis in the suction chamber, but in other embodiments, other shapes as described herein may be used. The piston seal 2910 may comprise a side wall 2911 and a distal end wall 2912. The side wall 2911 of the piston seal 2910 further comprises a distal perimeter ridge 2914 and a proximal perimeter ridge 2916, the dimensions of which may be larger than that of the side wall 2911 of piston seal 2910. The edges 2914 and 2916 may be configured to be in a sliding contact with the interior surface of the suction chamber. They may provide a sealed contact while limiting sliding friction. The exterior surfaces of the piston seal and/or the interior surfaces of the suction chamber may comprise a friction-reducing lubricant or a lubricious coating material.

The piston seal 2910 may be detachably coupled to the piston 2920 or in some embodiments, the piston seal 2910 and the piston 2910 may be integrally formed. In the depicted embodiment, the piston 2920 may comprise an elliptical frame with a side wall 2924. The distal portion of side wall 2920 may comprise a recess 2926 and a raised edge or flange 2928 configured to form a complementary interfit with the piston seal 2910. The proximal perimeter edge 2930 of side wall 2922 may have a complementary shape to the distal edge 2829 of the spring carrier 2820. In the depicted embodiment, both the proximal edge 2930 of the piston side wall 2922 and the distal perimeter edge 2829 of the spring carrier have a curved, non-planar configuration. As mentioned previously, the seal and/or seal mount (e.g. piston 2920) may have a variable longitudinal length along its perimeter. In some instances, an increased longitudinal dimension may provide additional stability to the seal along a dimension of the seal. In some examples, the side length along a section of the perimeter of the piston 2920 may be related to a transverse dimension intersecting a) that side length of the perimeter and b) the central movement axis of the seal and/or piston. In the example in FIG. 29A, the lateral longitudinal surface of the piston 2920 may have a longitudinal length 2932, based upon the increased width 2934 of the piston 2920 relative to the height 2936 of the suction chamber 2210 (corresponding to the increased width and reduced height of the suction chamber 2210). In comparison, the superior longitudinal surface of the piston 2920 may have a longitudinal length 2938 that is smaller than the longitudinal length 2932 of the lateral longitudinal surface from the reduced height 2936 of the piston 2920.

Referring to FIGS. 29A, 29B and 30, the piston 2920 may also comprise a central opening 2940 which may be aligned with the central opening 2824 of spring carrier 2820. The piston central opening 2940 may be configured to provide passage of the distal ends of the constant force springs. FIG. 29C provides a frontal elevational view of the piston 2920. The distal regions 2952 of the constant force springs 2950 (depicted only in FIG. 30) may extend through the central opening 2940 and are coupled to a pair of spring retaining structures 2930 disposed on the front surface of piston 2920. In this particular embodiment, the retaining structures 2930 are configured to be inserted into apertures provided on the springs and may or may not maintain their coupling using
residual spring force that may be present in the springs in the retracted configuration. The retaining structure and the springs may have any of a variety of other coupling configurations, however (e.g., the retaining structures may comprise posts which block displacement of T-shaped spring ends).

Between the central opening 2940 and the retaining structures 2942 are curved support surfaces 2944 which are configured to push against the springs. In some examples, the length of the curved support surfaces 2944 between the central opening 2940 and the retaining structures 2930 may be at least one or one and a half times the width of the springs, while in other examples may be two or three times or four times the width of the springs. In some examples, the curved support surfaces 2944 provide a substantial surface area to distribute the pushing forces and may reduce the risk of damage to the springs. Referring back to FIG. 29A, the piston 2920 may further comprise convex supports 2946 adjacent to the central opening 2940, which may also support the springs as the springs converge into the central opening 2940. The convex supports 2946 may have a curved length of at least about the width of the springs, but in other examples may be at least two or three times the width of the springs. Referring to FIGS. 29A and 30, the convex supports 2926 may also comprise a concave region 2948, which may accommodate the coils of the spring and the spring carriers 2830 when the piston assembly 2260 is in a retracted configuration. Although the piston assembly 2260 and the spring assembly 2270 depicted in FIGS. 28A to 29B utilized two springs, in other examples, one spring, three springs, four springs, or five or more springs may be used. The number of springs, the type of springs, and the width and length of the springs may be varied, and in other examples, non-spring bias members may be used (e.g., sealed pneumatic shocks).

In some further variations, the suction apparatus may be further configured to controllably offer an oscillating or modulating reduced pressure level over the treatment period. Once the initial reduced pressure level is established, the oscillation or modulation mechanism may be configured to alter the force exerted on the slideable sealing member or assembly, thereby altering the level of the reduced pressure over time, or over the movement of the slideable sealing member. This oscillation of the force exerted on the sealing assembly contrasts with other mechanisms that may alter the effective pressure exerted by the suction apparatus due to occlusion of the apparatus or the other devices attached to the apparatus, as well as changes to the reduced pressure level resulting from the static and/or dynamic friction acting between the walls of the suction chamber and the sliding seal member. In other examples, however, the suction chamber and/or the sliding seal member may be configured to provide different frictional characteristics along the movement range of the sliding seal member, e.g., controlled variations in the wall structure or surface characteristics of the suction chamber may provide variable pressure characteristics independent of the force acting on the sliding seal member. Various examples of these features are provided in greater detail below.

Referring back to force oscillation or modulation mechanisms, the suction apparatus may comprise at least one substantially constant force generating member and at least one non-constant force generating member. In further embodiments, the substantially constant force generating member(s) and non-constant force generating member(s) may be configured to exert a combined force on the seal assembly. The force exerted on the seal assembly may substantially be in equilibrium with the force exerted on the seal by the reduced pressure inside the chamber. Thus, the level of reduced pressure within the chamber may be controlled by oscillating or modulating the level of force exerted by the force-exerting members.

In some embodiments, the combined forces of the substantially constant force generating member(s) and non-constant force generating member(s) may be substantially additive. In other embodiments, the combined forces of the substantially constant force generating member(s) and non-constant force generating member(s) may be substantially subtractive. In some embodiments, the combined forces of the substantially constant force generating member(s) and non-constant force generating member(s) can be both additive and subtractive.

Provided immediately below are various non-limiting examples wherein the forces from the substantially constant force member(s) and non-constant force member(s) is additive.

In one embodiment, at least one of the non-constant force generating members is a rotating wind-up mechanism. In further embodiments, the wind-up mechanism unwinds rotationally at a specific temporal interval or rate. The rate of rotation may be constant or non-constant, and may vary from about one rotation per day to about 10 rotations per hour or greater, sometimes from about 4 rotations per day to about 5 rotations per hour.

In some embodiments, the base level of reduced pressure generated by the substantially constant force member(s) may be at least about −50 mmHg, about −75 mmHg, about −100 mmHg, about −125 mmHg, or about −150 mmHg or greater. The non-constant force member(s) may be configured to additively generate an additional level of reduced pressure that varies in the range of about 0 to about −10 mmHg, about 0 to about −25 mmHg, about 0 to about −50 mmHg, or about 0 to about −100 mmHg, for example. This additional level of reduced pressure may be generated in any of a variety of oscillating or modulating patterns. In one example, where the base level of reduced pressure provided by the substantially constant force member(s) is about −50 mmHg and the range of pressure variation is about 0 to about −10 mmHg, the combined effect resulting in actual pressure generated by the suction apparatus may vary, alternate or cycle between −50 and −60 mmHg. In further examples, the lower limit of the level of range of reduced pressure may be greater than zero, e.g., at least about −5 mmHg, at least about −10 mmHg, at least about −25 mmHg, or even at least about −50 mmHg.

The wind-up mechanism may be positioned such that its axis of rotation is substantially perpendicular to the axis of motion of the sliding seal assembly. The wind-up mechanism may further comprise an attachment point offset from the center of rotation of the wind-up mechanism, and in the plane normal to the rotation axis of the wind-up mechanism by a given distance. A seal assembly may be attached to a tether element, which is itself attached to the wind-up mechanism at the attachment point. In some embodiments, the tether element may be elastic. The offset position of the attachment point from the center of the wind-up mechanism provides a variable distance between the attachment point and the seal assembly as the wind-up mechanism unwinds and rotates. At different points of rotation of the wind-up mechanism, the tether element will be in varying states of tension and exert varying levels of force on the seal assembly which vary periodically with the rotation of the wind-up mechanism.

FIGS. 32A to 32C depicted one example of a suction apparatus 3200 with a pressure modulating mechanism 3212. The apparatus 3200 comprises a variable volume chamber 3201 which connects to a sealed wound enclosure or extension tubing conduit via outlet 3202. The volume of chamber 3201 is altered by the position of seal assembly 3203. In this example, seal assembly 3203 is actuated by one of the other elements or mechanisms.
ultimately constant force generating mechanism 3214, which in this example comprises two constant force ribbon springs 3204, as well as a nonconstant force generating mechanism, which in this example comprises a windup mechanism 3205.

In other examples, the constant force generating mechanism may be substituted with non-constant force generating members. Windup mechanism 3205 comprises a rotation element 3216 with a rotation axis 3206 and a tether attachment point or site 3207, which is attached to a tether element 3209 that is coupled to the seal assembly 3210. The rotation axis 3206 and tether attachment site 3207 are separated by a separated by moment arm distance 3208. In this particular example, the tether attachment site 3207 is located on a projection 3218 of the perimeter 3220 of the rotation element 3216, but in other variations, the desired moment arm distance may be achieved without the projection, e.g. using a rotation element with a larger diameter. The rotation axis 3206 may be provided by a hub or pin joint, for example. The rotation element 3216 in FIGS. 32A to 32C comprises a generally circular shape with the projection 3218, but in other examples, the rotation element may have a variety of other shapes, including but not limited to a triangle, square, rectangle, elongate bar, oval, or other shape. In this example, the rotational element 3216 has a reduced height to permit the passage of the tether element 3209 across its face, without interference from the perimeter of the rotation element 3216 or structure providing its axis of rotation 3206.

Windup mechanism 3205 may be rotated about center of rotation 3206 such that attachment site 3207 has an orbital path around center of rotation 3206. For example, FIG. 32A depicts an attachment site on the unwinding of windup mechanism 3205 wherein the configuration of tether element 3209 is in a substantially neutral state (e.g. a 9 o’clock position and the level of tension exerted by tether element 3209 on seal assembly 3203 is at the middle of its maximum and minimum tension positions (e.g. 12 o’clock and 6 o’clock positions). FIG. 32B depicts a position (~11 o’clock) of the windup mechanism 3205 wherein the configuration of tether element 3209 is in a state close to the maximum extension (12 o’clock) and the level of tension exerted by connecting element 3209 on seal assembly 3203 is close to its maximum. In this configuration, the absolute level of alternating reduced pressure produced by the apparatus may be close to the lowest (i.e. furthest from ambient atmospheric pressure), or put another way, the relative level of pressure reduction is close to its greatest level. FIG. 32C depicts a position (~7 o’clock) of windup mechanism 3205 wherein the configuration of tether element 3209 is close a position (~6 o’clock) where the minimum extension and the level of tension exerted by connecting element 2209 on seal assembly 3203 is close to its minimum. In this position, the absolute level of alternating reduced pressure produced by the device is at its highest (i.e. closest to ambient room temperature), or that the relative level of pressure reduction is lowest. The unwinding motion of windup mechanism 3205 will cause the orientations of the windup mechanism 3205 to cycle between those depicted in FIGS. 32A to 32C, which will generate cyclical, alternating levels of reduced pressure in chamber 3201. Tether element 3209 may comprise a polymeric or metallic elongate member, and may or may not be elastic, and may comprise any of a variety of configurations, e.g. extruded body, multi-filament, braided, woven, etc.

As the position of seal assembly 3203 moves from the lowest volume configuration of chamber 3201 to the highest volume configuration of chamber 3201, the length of tether element 3209 between attachment point 3207 of rotation element 3216 and seal assembly 3203 may be adjusted to sustain a certain level or range of tension. In some embodiments, the effective length of the tether element 3209 is configured to be substantially equal to the overall distance between the seal assembly and windup mechanism. In some embodiments, the excess slack on the tether element is wound onto the windup mechanism. In other examples, described in greater detail below, the excess slack is taken up by a spool feature on the seal assembly, or one or more of the force generating members.

For example, to maintain the range of tension in tether element 3209 as seal assembly 3203 is moved to maintain a reduced pressure in the chamber 3203, sliding seal 2203 further comprises spool 3210 which takes up slack in tether element. The spool 3210 may comprise a wound ribbon spring with a one-way take up mechanism, such as a ratchet mechanism, so that as the tension in tether 3209 increases, spool 3210 does not re-extend to reduce tension, but is configured with sufficient force generation to take up slack in tether element 3209 when rotation element 3216 is at its minimum tension position (~6 o’clock). Thus, spool 3210 may be configured to generate a force that is generally equal to or less than the lowest force generated by the windup mechanism 3205 across its usable unwinding range. As depicted in FIG. 32B, rotation element 3216 may comprise a sufficiently reduced profile and tether element 3209 is attached on the face of rotation element 3216 such that tether element 3209 can pass over the face of rotation element 3216 without catching or interference from the sides of rotation element 3216 or its axis of rotation 3206.

As described elsewhere, the constant force generating member(s) of the suction apparatus may be configured to be charged with a charge key to impart mechanical energy to them prior to function. In some embodiments, the non-constant force generating member(s) are also charged with mechanical energy imparted into them prior to function, while in other embodiments, the non-constant force generating member(s), or other force oscillation or modulating mechanisms, may be electrically or battery powered. In one example of the former, the constant force springs of a suction apparatus may be unwound by a rigid charging member pressing against the seal assembly. The rigid charging member may also be configured to resist unwinding of the wind-up mechanism until the charging member is removed. In further embodiments, insertion of the rigid charging member to impart energy into the constant force springs also imparts energy into the wind-up mechanism. In other embodiments, energy is imparted to the wind-up mechanism (or other non-constant force generating mechanism) separately from the charging of the constant-force generating mechanism. For example, the suction apparatus may further comprise a wind-up knob, which is described in greater detail below. In further embodiments, the user may selectively disable the non-constant force generating mechanism when using the device, for example by not engaging the wind-up knob. In such a case, the user may selectively use the device to deliver substantially constant or alternating levels of reduced pressure. Various examples for charging the force oscillating or modulating mechanisms are described below.

FIG. 33 depicts the embodiment of FIGS. 32A to 32C wherein a rigid charging member 3301 is inserted into suction apparatus 3200. Shaft 3302 of rigid charging member 3301 contacts seal assembly 3203 and the linear motion 3303 of rigid charging member 3301 causes linear displacement 3304 of seal assembly 3203, which reduces or otherwise alters the volume of chamber 3201. This displacement also results in charging or otherwise imparting energy into constant force springs 3204 by causing rotational motion 3305 from the
unwinding of the coils of constant force springs 3204. Rigid charging member 3301 and unwinding mechanism 3205 may also be configured such that linear motion 3303 of rigid charging member 3301 also charges or imparts energy into windup mechanism 3205 by generating rotation motion 306 of windup mechanism 205 in the opposite direction to unwinding direction of windup mechanism 2205. The mechanism may include but is not limited to a rack-and-pinion mechanism. Engagement of the distal end 3307 of rigid charging member 3301 with spool 3210 also may release the one-way take up mechanism of spool 3210, e.g. release latch, to permit extension of tether element 3209 and thus displacement of seal assembly 3203 and charging of the constant force springs 3204. Once the rigid charging member 3301 is removed, the release latch of the one-way take up mechanism may be configured to automatically re-engage.

FIG. 34 schematically depicts another variation comprising a suction apparatus 3400 with a winding knob 3401 on the housing 3406. Winding knob 3401 is coupled to windup mechanism 3405 and may be used to wind the windup mechanism 3405 to charge or otherwise energy it. The winding knob 3401 provides a separately chargeable force oscillation mechanism from the charging procedure of the seal assembly 3404 and the constant force members 3404 of the apparatus 3400 described above. In some variations, the windup mechanism 3405 immediately begins to unwind once the windup action is stopped, while in other variations, the potential energy of the windup mechanism 3405 is not actuated until a release button or latch is actuated, or the knob 3401 is pulled or pushed, for example. In some embodiments, the difference in vertical displacement of the tether element from highest to lowest point of tension generated by the windup mechanism may be in the range of about 0.01 inches and about 1 inch, but in other embodiments, may be in the range of about 0.02 inches to about 0.5 inches, or about 0.05 inches to about 0.1 inches. Examples of windup mechanisms that may be used include but are not limited to those comprising a torque pendulum, a spring-drive unit and gear train as described in the art. The size, configuration and strength of coil and escapement mechanism the wind-up mechanism may be configured to produce the appropriate levels of torque at the appropriate interval and duration. Furthermore, the moment arm distance may be configured to produce the desired levels of force. The amount of force generated by a given torque is equal to the torque times the moment arm, which in this case is equal to half the distance of the difference in vertical displacement between the highest and lowest points of tension. In some embodiments, the amount of force generated is in the range of about 0.01 to about 2 pound-feet (lbf), but in other embodiments may be in the range of about 0.02 to about 0.5 lbf or about 0.02 to about 0.5 lbf. An example of a wind-up mechanism that may be used adapted for use with an oscillating suction apparatus includes the spring motor assembly described in U.S. Pat. No. 4,053,029, which is hereby incorporated by reference in its entirety. In still other examples, a self-winding mechanism similar to those incorporated into wristwatches, may be provided. These mechanisms utilize a wearer’s movement to induce winding. Self-winding embodiments may be useful for maintaining the pressure oscillation in ambulatory patients, but may also be used in bed-bound, or non-ambulatory patients. Examples of self-winding mechanisms that may be adapted for use with the embodiments herein include but are not limited to U.S. Pat. No. 3,628,325 and U.S. Pat. No. 6,309,379, which are hereby incorporated by reference in their entirety.

In another variation, a suction apparatus configured to provide force oscillation may comprise a slack take-up mechanism that is based upon the position of the seal assembly or distance between the windup mechanism and the seal assembly. This is in contrast to a tension-based slack take-up mechanism as described in FIGS. 32A to 32C using spool 3210. Referring to FIGS. 35A and 35B, the suction apparatus 3500 may comprise a variable volume vacuum chamber 3501 with a seal assembly 3503 controlled by coiled force members 3504, which may be constant force springs or springs with anon-constant force spring. As mentioned previously, in some variations, a non-constant force coil spring may be used to achieve a substantially constant pressure reduction, by compensating for variations in pressure characteristics relating to seal position or chamber geometry that may result, for example, from manufacturing accommodations or other factors. The coiled force members 3504 are attached to rotatable hubs or spools 3522 which rotate as the coiled force members 3504 retract as the volume of the chamber 3501 is increased from exudates or air entering the chamber. Here, the force oscillation mechanism comprises a windup mechanism 3505 with a rotatable element 3516 configured with a controlled rotation rate and attached to a proximal end of a tether element 3509 that is slidably coupled to the seal assembly 3503 through an opening or passageway. The opening or passageway may comprise a recessed opening or passageway, a protruding eyelet, or a pulley system 3510. The distal end of the tether element 3509 is attached to the rotatable hub or spool 3522 of at least one force member 3504. As illustrated in FIG. 35B, as force members 3504 rotate the hub or spool 3522 due to increases in the volume of chamber 3501, the hub or spool 3522 will also take up the slack in the tether element 3509 at the same or similar rate as the force members 3504, as depicted in FIG. 35B. In the embodiment depicted in FIGS. 35A and 35B, tether element 3509 is only attached to one of the paired force members 3504, but in other examples, the windup mechanism 3505 may comprise two tether elements that each pass through the same or different pulley or eyelet, but then distally attach to the spools of different force members.

The relationship between the spool (or take-up) diameter of the tether element and the spool (or take-up) diameter of the force member(s) may vary. Different spooling diameters may be provided by using a force member hub or spool 3522 with different diameters, and/or different effective thicknesses of the force member(s) 3504 or tether element(s) 3509 which wrap around themselves as they are taken up by the hub or spool 3522. In some embodiments, the thickness of the tether element is between 0.002 and 0.2 inches. In other embodiments, the thickness of the tether element is between 0.005 and 0.1 inches. In other embodiments, the thickness of the tether element is between 0.5 and 0.05 inches. For example, to achieve equal or similar winding rates, the spooling diameters of spool 3522 may have a ratio of 2:1 (tether spool: spring spool), as a result of the approximately double length of tether element 3509 between the rotatable element 3516 and the spool 3522, as a result of the tether element 3509 doubling back and cooperating with the eyelet or pulley 3510 of the seal assembly 3505. In other examples where a greater ratio is provided, (e.g. where the spooling diameter of the tether element 3509 is at least 2x greater than the spring spool), more tether slack may be taken up for a given distance of seal assembly displacement or travel. In some further examples, the ratio may be configured to be in the range of about 2.01 to about 3.0 or more, but in other examples, the ratio may be in the range of about 2.01 to about 2.5, or about 2.01 to about 2.1, or sometimes about 2.01 to about 2.05. Ratios greater than 2x may provide more tension in the tether element as the seal assembly 3505 and chamber 3501 achieve
their greatest displacement or volume, respectively, which may facilitate pressure modulation and/or maintain the level of reduced pressure better. A more elastic tether element may also be used, as an elastic tether element may be able to accommodate slightly more tension. In other examples, a spoiling diameter ratio of less than two may be provided. In some instances, a ratio of less than about 2x may compensate for tension variations in the tether element as the angle formed by the tether element about the eyebolt or pulley begins to widen as the volume of the chamber 3501 is increased or otherwise changes.

In some other embodiments, the oscillation mechanism provided in the suction apparatus may have a subtractive effect on the substantially constant force member(s). For example, as previously described, the constant force ribbons springs may be attached to rotatable hubs to permit winding of their coils as the seal assembly is retracted from an extended position, e.g. as the seal assembly moves from the lowest volume configuration of chamber towards the highest volume configuration of chamber. In some further embodiments, the oscillation mechanism comprises a movement or rotation-impeding mechanism which at least partially impede rotation of the rotatable hubs of the constant force spring coil(s). The impedance mechanism may also be configured to provide different levels of impedance at different positions of the rotatable hubs. In other examples, forces from the constant force spring that act on the impedance mechanism may increase as the force that maintains the position of the seal assembly is decreased from the inflex of exhaust or air, until sufficient force is available to overcome the impedance mechanism, allowing the substantially full force of the substantially constant-force generating mechanism to be applied to the seal assembly. After this, the relative force redistributes between the seal assembly and the impedance mechanism effectively restarts the cycle of the impedance mechanism. This pattern of cyclic rotational impedance may repeat throughout the rotational cycle of the constant force spring coil. In some embodiments, the cyclic rotational impedance pattern will repeat at least about once per rotational cycle of the constant force spring coil, or at least about five times, at least about twenty times or at least one hundred or more times per rotational cycle of the constant force spring coil.

The subtractive effect of the non-constant force member(s) may generate a level of reduced increased pressure that varies in the range of about 0 to about +10 mmHg, sometimes about 0 to about +25 mmHg or about 0 to about +50 mmHg, or even about 0 to about +75 mmHg. In one example where the base level of reduced pressure provided by the substantially constant force member(s) is about −50 mm Hg and the subtractive effect of the non-constant force member(s) is in the range of about 0 to about +10 mm Hg, then the combined effect resulting in actual pressure delivered may vary, alternate or cycle between about −50 and about +40 mm Hg.

In some examples, the rotation-impedance mechanism may comprise a rotatable hub with a series of tooth gears, which are configured to rotate with the hub of the constant force spring coil. The tooth gears may be directionally ramped or ratcheted, and interface with one or more prongs, tangs or structures as the constant force spring coil rotates. The prongs or tangs may be fixedly attached to a location but are able flex and allow the tooth gears to pass over once a certain amount of force is applied via torque on the tooth gears from rotation of the constant force spring coils. In other examples, the prong or tang may have a fixed configuration, but the rotatable hub may have a movable axis of rotation that is biased by a spring or other force member and is able to be displaced upon sufficient build up of torque. In still other examples, the frictional characteristics of the bearing surface of the rotatable hub provide the rotation-impeding characteristics. In other embodiments, the rotation-impeding mechanism comprises friction-altering coatings applied to bearing surfaces of the constant force spring coil’s rotation.

FIG. 36A depicts one embodiment of a suction apparatus comprising a variable volume chamber 3601 with a seal assembly 3602 attached to constant force springs 3604, which in turn are mounted rotatable hubs 3607. The rotatable hubs 3607 further comprise a plurality of gear teeth 3605 along the perimeters of the rotatable hubs 3607, which in turn articulate with stationary flexible tangs 3606. Gear teeth 3605 and tang 3606 comprise a variable force exerting mechanism which serves to reduce the force exerted by constant force springs 3604 on seal 3603, depending on how teeth 3605 and tang 3606 interact at the given rotational position of constant force springs 204. Although the gear teeth 3605 in FIG. 36A are of uniform size, rake angle and distribution, in other examples, other tooth configurations and non-uniform tooth configuration, sizes and/or distributions may be provided.

FIG. 36B is a schematic detailed view of one of the variable force exerting mechanisms depicted in FIG. 36A. In the configuration depicted in FIG. 36B, tang 3606 is in a flexed state as it engages gear teeth 3051. In this configuration, the rotational motion of constant force spring 3604 is opposed and thus the tension it exerts on seal is reduced. Further rotational motion of constant force spring 3604 will further rotate the hub 3607 to a configuration as depicted in FIG. 36C, where the tang 3606 is not flexed nor engaged with any gear teeth 3605. In this configuration, the rotational motion of constant force spring 3604 is not substantially opposed by additional forces and thus the tension exerted by spring 3604 on seal assembly 3603 is greater. Further rotational motion of constant force spring 3604 will cause tang 3606 to re-engage gear tooth 3605 and begin flexing, thereby changing back toward the configuration depicted in FIG. 363. Continued rotational motion of constant force spring 3604 will thus cycle back and forth between the two configurations, producing an alternating level of pressure inside chamber.

In a further embodiment, the suction apparatus may comprise a force modulation mechanism that alters the force produced by constant force springs by manipulating the curvature or otherwise repositioning the pathway taken by the constant force springs between their hubs and the seal assembly. FIGS. 37A and 37B, for example, depict a suction apparatus comprising a variable volume chamber 3701 with a seal assembly 3703 controlled by a pair of constant force spring coils 3704 attached to hubs 3707. The apparatus 3700 further comprises a windup hub with a rotatable cam 3705 located between the springs 3704 and between the spring hubs 3703. In this particular example, the rotational centers 3708 of the cam 3705 is located more distally along the longitudinal axis of the apparatus 3700 than the rotational centers 3709 of the hubs 3707. This position may facilitate contact of the cam 3705 with the springs 3704 without interfering with the positioning of the seal assembly 3703 and/or without inadvertently jamming the hubs 3703 of the constant force spring coils 3704 or pinching the coils 3704 against the hubs 3707. FIG. 37A depicts the cam 3705 in an unengaged orientation whereby the spring coils 3704 take a native path to the seal assembly 3703. As illustrated in FIG. 37B, as cam 3705 rotates into an engaged position with the springs 3704, the cam 3705 laterally displaces each of the springs 3704 from its existing position (shown in dashed lines) to a new position with the spring closer to its coil, thereby decreasing the tension in each spring 3704 to further lessen retraction of
the seal assembly 3703. This in turn, decreases the degree of pressure reduction. As the cam 3705 continues to rotate, the cam 3705 will disengage the springs 3706 and the level of reduced pressure will increase. The degree of spring deflection by the cam and the frequency of cam rotation may be configured to achieve the desired degree of pressure variation and frequency of pressure variation. In other variations, one or more cams may be configured to deflect the spring more medially, i.e. increasing the angle of displacement of the spring ribbon from the coil, which will increase the tension in the spring and increase retraction of the seal assembly, thereby transiently or cyclically increasing the level of pressure reduction.

In yet another embodiment, the spring force of the coiled bushings may be varied by providing the spring coil with a spring bushing with a non-uniform inner surface that interfaces with a partial bearing surface to provide a variable rotational force to the spring coil that they retract. Variations in the frictional interaction between the bushing and the bearing surface as the spring coil retracts may be used to alter the pressure generated by the apparatus. The spring bushing and/or bearing surface could be patterned with areas of higher and lower friction such as by preferentially coating regions of the spring with lubricious materials or by adjusting the surface roughness of the surfaces themselves. As illustrated in FIGS. 38A and 38B, the suction apparatus 3800 may comprise a variable volume chamber 3801 with a seal assembly 3803 attached to a constant force spring coils 3804. The coils are mounted on rotatable bushings 3805 with an inner surface 3806 comprising at least two different surface configurations or surface materials. For example, FIG. 38B depicts bushing 3805 with an inner surface 3806 comprising at least a first rougher (or more rotation-resistant) surface 3807 and a smoother (or less rotation-resistant) surface 3808. Referring back to FIG. 38A, the bushing inner surface 3806 interfaces with a bearing surface 3809. Although the bearing surfaces 3809 depicted in FIG. 38A comprise a semi-circular configuration having complementary radii to the inner surfaces 3806 of bushings 3805, the bearing surfaces 3809 may have any of a variety of shapes and sizes, including a full circular configuration or a partial circular configuration that is either greater or less than a semi-circular configuration. Although the tension in the spring coils 3804 may result in an uneven distribution of rotation resistance, a bearing surface, such as a semi-circular surface, may reduce unexpected rotation resistance or jamming of the spring coils compared to a full circular bearing surface. The interface between the bearing surface and bushing may be characterized by the percentage of contact with the bushing by the bearing surface, and may be in the range of about 1% to about 100%, sometimes about 10% to about 50%, and other times about 25% to about 75%, for example.

Although the bushing may be configured as depicted in FIG. 38B, with a single resistant surface 3807 and a single smooth surface 3808, with each comprising about 50% of the inner surface 3806, in other examples the ratio between the two surfaces may be less than or greater than zero, e.g. about 10%/90%, about 20%/80%, about 30%/70%, about 40%/60%, or vice versa. In other examples, surfaces of an intermediate level of resistance may also be provided, or a gradual transition between different surface types may be provided. This may reduce jamming or catching as the bearing surface transitions from the least to greatest resistant surfaces. In still other examples, as depicted in FIG. 38C, the inner surface 3811 of bushing 3810 comprises multiple segments of rougher and smoother surfaces 3812 and 3813 may be provided, and they need not be equally distributed into quadrants as illustrated in FIG. 38C.

In further examples, the bushing wall may also have features or characteristics along its outer surface and/or its rim(s) that can further augment frictional or force variations by providing additional interactions with additional surrounding bearing surface or surfaces to facilitate the varying of frictional forces between the two that enable variable pressure generation. In FIGS. 39A and 39B, for example, the bushing 3900 interfaces not only with an inner bearing surface 3901 but also an outer bearing surface 3902. Referring to FIG. 39C, the bushing 3900 may be configured on its outer surface 3903, inner surface 3904 and/or rim 3907 with rougher and smoother surfaces 3905 and 3906. Although the embodiment in FIG. 39C depicts the rougher and smoother surfaces 3905 and 3906 of the outer surface 3903 and inner surface 3904 as being aligned along their respective halves of bushing 3900, in other variations, the rougher and smoother surfaces on the outer and inner surfaces may have different percentages of coverage and/or may be rotationally offset by anywhere from about 1° to about 180° or more, for example, including but not limited to about 5°, about 10°, about 15°, about 20°, about 25°, about 30°, about 35°, about 40°, about 45°, about 50°, about 55°, about 60°, about 70°, about 75°, about 80°, about 85°, about 90°, about 95°, about 100°, about 105°, about 110°, about 115°, about 120°, about 125°, about 130°, about 135°, about 140°, about 145°, about 150°, about 155°, about 160°, about 165°, about 170°, about 175°, or about 180° or greater. In still other examples, the movement of the bushing may not be significantly affected by the inner bearing surface, if any, and may be largely controlled by the outer bearing surface. These features may comprise regions of different friction coefficients or slight geometric variations such as protrusions that increase the sliding force between the bushing and bearing surfaces. This embodiment would enable the pressure generated to vary with retraction of the spring.

In still other examples, the pressure oscillation mechanism may act as a motion-impeding configuration of the seal assembly and/or chamber walls. In these examples, the motion or displacement pattern of the seal assembly, and thereby the level of reduced pressure generated, may be augmented by altering the force applied by the substantially constant force generating mechanism and the level of reduced pressure inside the chamber is not in equilibrium. This difference in force equilibrium may be configured to be sustainable to certain level, at which the seal is able to move, which reduces the pressure level in the chamber. As the pressure in the chamber again increases toward ambient atmospheric pressure due to exhausts entering the system or an air leak, for example, the balance between the force applied by the reduced pressure in the chamber and the substantially constant force member may fall out of equilibrium again. In some examples, the dynamic and static frictional characteristics of the sliding surface between the seal assembly and inner chamber wall are configured to provide the motion-impeding characteristics by adjusting the difference between the dynamic and static friction constants by varying the materials and/or geometries that make up the seal assembly and/or chamber wall surfaces. In some embodiments, the motion-impeding characteristics comprise a friction-altering coatings or surface modifications applied to sliding surfaces between the seal assembly and inner chamber wall. For example, a 70 shore A dimethyl silicone elastomer seal may be coated or lubricated with a 1,500,000 cP silicone fluid with about 20% molar content consisting of fluoro-silicone and about 80% molar content dimethyl silicone has an estimated ratio of static to dynamic
friction of between about 1.00 and 1.03 when sliding at a rate of about 3 inches per hour. At this ratio, slip-stick motion characteristics do not produce an appreciable variation in the chamber pressure. In another example, a 70 shore A dimethyl silicone elastomer seal may be lubricated with a 100,000 cP silicone fluid of about 100% molar content of fluoroelastomer has an estimated ratio of static to dynamic friction of between about 1.05 and about 1.15 when sliding at a rate of about 3 inches per hour. A ratio in this range may provide slip-stick motion characteristics that can produce a pressure change of +/-10% when a negative pressure of 75 mmHg is introduced in the chamber. One of skill in the art can select other lubricant characteristics to achieve the desired level of pressure change.

In addition to the various mechanical mechanisms for generating suction as described above, a variety of alternate mechanisms are also contemplated for use with the systems described herein.

In some embodiments, for example, the suction generating mechanism utilizes one or more chemical reactions to absorb, adsorb, bind, or otherwise immobilize gaseous mass within the system. Effective reduction of gaseous mass within a system of fixed volume may result in a reduction of pressure within the system. In some embodiments, selective species of gaseous molecules may also be adsorbed, adsorbed, bound or otherwise immobilized to alter the concentration of different molecules within the system, for example, to increase oxygen concentration. Any number of materials and associated reactions may be used for this purpose such as carbon, glasses, amorphous minerals, zeolites, aluminum silicates, microporous polymers or any other material known in the art which can absorb, adsorb, bind or otherwise immobilize gaseous mass. In some embodiments, the gas contained in the system may be forced through or otherwise passed through adsorbent materials which immobilize at least some molecules within the bulk of said adsorbent materials. In further embodiments, the gas contained in the system may be forcibly moved by a separate pressurization or vacuum mechanism, such as a piston. In other embodiments, the interior walls or contact surfaces are lined with materials which absorb, adsorb, bind or otherwise immobilize gaseous mass.

FIG. 40 depicts an example comprising a reduced pressure generating unit that utilizes one or more chemical reactions to remove or reduce gaseous mass from the system. Suction apparatus 4001 connects to and communicates fluidly with sealed enclosure on which it exerts reduced pressure through passageway 4002. Connected to passageway 4003 are two branches, active branch 4003 and shunt branch 4004. Active branch 4004 contains binding material 4005 which, for example, may comprise any of the materials above. Branches 4003 and 4004 may also be connected to a reduced pressure source 4008, for example, a retracting piston. Valves 4006 and 4007 may be positioned such that fluid communication between passageways 4002 and reduced pressure source 4008 is established through either active branch 4003 or shunt branch 4004.

In the first mode of operation of suction apparatus 4001, valves 4006 and 4007 may be positioned such that fluid communication exists between passageway 4002 and reduced pressure source 4008 through only active branch 4003. Reduced pressure source 4008 is activated, for example, by retracting a piston, which draws fluid from passageway 4002 into active branch 4003. Fluid passes through binding material 4005 which immobilizes some of the gaseous mass and allows the rest to pass through to the reduced pressure source 4008. For example, in some embodiments, binding material 4005 may comprise a zeolite matrix which would selectively remove nitrogen molecules from gas or fluid. Gas or fluid which passes through the matrix may also have a higher concentration of oxygen, which may be beneficial in some cases.

In the second mode of operation of suction apparatus 4001, valves 4006 and 4007 may be positioned such that fluid communication between reduced pressure source 4008 and passageway 4002 exists directly through shunt branch 4004, and fluid communication to active branch 4003 is shut off. Reduced pressure source 4008 may or may not be working to further reduce or increase pressure in the system. In the second mode of operation of suction apparatus 4001, gas which has passed through binding material 4005 is allowed to fluidly communicate back towards passageway 4002 and whatever enclosures with which passageway 4002 connects. For example, gas of higher oxygen concentration which has passed through a zeolite matrix may be reintroduced to a sealed wound enclosure.

In some embodiments, the suction generating element is integrated directly into a dressing construction that resides directly over the wound. In certain embodiments the dressing consists of electroactive polymers that contract or expand upon application of voltage across the membranes. In some constructions these polymers can be deposited as membranes that are sealed over the wound site via the dressing enclosure. The deformation of these polymeric membranes is translated into mechanical deformation that can create a reduced pressure or subatmospheric pressure in the volume enclosed by the dressing with which the polymers are in contact. The electroactive polymers may consist of any electroactive polymers known in the art including but not limited to doped polypyrrole or polyaniline. The electroactive polymer mechanism may be dielectric or ionic type. Dielectric electroactive polymers may be preferable to limit energy consumption as they require no additional power to maintain a given configuration. The electroactive polymer may be integrated into a pumping mechanism via a series of valves to enable forced egress of fluid from the wound to a collection volume either built into the dressing or external to the dressing. Simple integrated electronics can further enable sensing and indication of when it is appropriate to evacuate or replace the dressing.

FIGS. 41A and 41B schematically illustrate an exemplary embodiment comprising an electroactive polymer to facilitate reduced pressure generation to a wound site. The actual configuration and use of an electroactive polymer dressing may vary, depending upon geometry and characteristics of the electroactive polymer. In this example, the dressing material comprises an electroactive polymer which reduces in thickness and increases its surface area when a voltage is applied. Examples of such a material are described in greater detail in U.S. Pat. No. 5,977,685, which is hereby incorporated by reference in its entirety. Referring to FIG. 41A, a voltage 4106 has been applied across the electroactive polymer dressing 4100, which causes it to expand laterally and lay against the support structures 4102 and line the cavities 4108 formed between the vertically projecting support structure 4102. The electroactive polymer 4100 is depicted connected to a dressing 4101 with integrated support structures 4102 that are regularly positioned to support the electroactive polymer 4100 above the dressing bottom. The support structures 4102 further comprise a plurality of openings or passages 4103 to the wound bed 4104. Together the dressing 4101 and wound cavity bed create a sealed enclosure 4105. In FIG. 41B, the voltage 4106 across the electroactive polymer 4100 is removed, which causes it to contract (e.g. decreasing its surface area) and lift off the dressing supports 4102 toward its
unenergized state, causing a volume expansion into the cavities 4108 and application of reduced pressure to the sealed enclosure 4105 of the wound bed 4104. As the dressing volume fills, the electroactive polymer may be driven into its initial state in FIG. 41A to remove collected fluids to enable continued application of reduced pressure. Use of electroactive polymers which compress and expand their surface area when a voltage is applied may be beneficial in that electrical current is only applied during the application and initial generation of the reduced pressure, and it is not required to maintain the reduced pressure.

In further embodiments the reduced pressure generation may be facilitated by a dressing with elastomeric materials that create constant pressures as they deform with fluid collection. Once fluid collection reaches a specified level, the device may be evacuated of fluid and reset to collect additional fluid under reduced pressure conditions. The external collection mechanism may be as simple as a syringe or constant pressure evacuation device. The external evacuation device may interface with the dressing by a self-sealing port or integrated valve connected to the dressing. This device embodiment enables patient mobility and reduces device obtrusiveness.

In FIGS. 42A to 42C, an embodiment of an externally evacuatable dressing 4201 is depicted. In its unprimed state, the dressing 4201 comprises integrated support structures 4202 that are regularly positioned to support the elastomeric material 4100 above the dressing bottom. The dressing 4201 is further interspersed with a plurality of passages 4203 sits over the wound 4204 to create a sealed enclosure 4205 (FIG. 42A). A port 4207 in the elastomeric dressing 4201 permits the volume in the enclosure 4105 and dressing 4201 to be drawn down using a suction apparatus 4208 (FIG. 42B), thus, activating the reduced pressure therapy facilitated by the elastomeric properties of the elastomeric material 4200 (FIG. 42C). Once fluid has collected in the device, the external collection device (which may be the same or different as suction apparatus 4208) can then be reattached to the dressing 4200 via the port 4207 to reevacuate the dressing 4201 to the state illustrated in FIG. 42C.

For materials with surface treatment values of γ between 0.04-0.07 J/m² and contact angles of about 20 degrees, pressure of about ~150 mmHg may be achieved with hole opening radii between approximately 3 to about 6 microns. Materials with surface tensions in this range include polycarbonate, PVDC, PEEK, polystyrene, polylvinylchloride (PVC) among other materials. Similarly, in further embodiments materials with connected porosity can be used to facilitate reduced pressure by possessing porosity with similar opening sizes and surface characteristics. Collected fluid may also be removed by suctioning or squeezing out fluid once collected in the device structure. The porosity may be built into a rigid or a compliant open cell foam.

In FIG. 43A, a porous dressing 4301 is depicted which draws fluid out of the wound bed 4304 via surface energy minimization mechanics which include capillary type effects. The porous dressing 4301 is used to create a sealed enclosure 4305 over the damaged tissue region or wound bed 4304. FIG. 43B illustrates an example of a cross-section of interconnected porosity 4300 of the porous dressing material.

In further embodiments, pressure generation may be facilitated by vapor pressure of a fluid in its liquid state in equilibrium with the same fluid in a gaseous state. It is known that vapor pressure will remain constant regardless of volume provided the liquid and gaseous states are present at a substantially constant temperature. In certain configurations, the pressure generated can then harnessed to create a constant force independent of volume that can create reduced pressure in a separate chamber. Examples of various substances that can be used to facilitate vapor pressure as a power source are depicted in the temperature-pressure graphs provided in FIG. 44, including such materials as benzene, water, and phenol. The pressure source is orientation independent and may be compactly integrated into a reduced pressure generating system. In certain embodiments of the system, the device is non-electrically powered and has very little power consumption particularly when compared to traditional methods of using electromechanical pumps to create reduced pressure.

FIGS. 45A and 45B illustrates an example of a device 4500 that utilizes vapor pressure to generate reduced pressure. FIG. 45A depicts the device 4500 in a state without activation. A conduit 4501 is attached to a fluid collection chamber 4502 to create an enclosure with a dressing (not shown) that seals over the wound site and attaches to the device 4500. A container 4503 further encloses the liquid and gas mixture 4504 that creates a set vapor pressure. The vapor pressure is translated into a force by acting on a sealed teleoperating projection member 4505. This projection member 4505 then transmits force by displacement of a mechanical linkage 4506 connected to the collection chamber 4502. A retaining bar 4507 is provided and configured to prevent or resist activation of device 4500 and removal of the retaining bar 4507 permits the vapor pressure in the liquid/gas container 4503 to displace the collection chamber 4502, as depicted in FIG. 45B.

FIGS. 31A to 31C schematically illustrate one example of a charging procedure of the suction apparatus 2200 with a charging tool 2290 from FIGS. 23A and 23B, where the springs have not been shown to better illustrate the interactions between the piston assembly 2260, spring assembly 2270 and the charging tool 2290. The charging tool 2290 comprises a tool shaft 3100 with a distal recess 3110 and a proximal recess 3120 on each side of the shaft 3100. Located between the recesses 3110 and 3120 is a non-recessed portion of the shaft 3100. The distal end 3130 of the charging tool 2290 has a cross-sectional shape and size that is able to pass through the central opening 2824 of the spring assembly 2270 to contact the piston 2920 of the piston assembly 2260. During the charging procedure, the charging tool 2290 may be pushed against the piston 2920 but is not configured to couple or attach to the piston 2920. In other embodiments, however, the distal end 3130 of the charging tool 2290 and the piston 2920 may be configured to form a complementary interlocking fit or interference fit. Before charging, the springs will pull and maintain the piston assembly 2260 into a proximal or retracted position against the spring assembly 2270. As the charging tool 2290 is inserted into the suction apparatus, the resilient tabs 2822 on the spring assembly 2270 will slidably engage the distal recess 3110 on the tool shaft 3100. As the charging tool 2290 is further inserted, the user may receive tactile feedback of increased resistance as the tabs 2822 are resiliently displaced out of the distal recesses 3110. Further insertion may provide additional tactile feedback from increased frictional resistance by the tabs 2822 against the non-recessed portion 3112 of the shaft 3100. As the charging tool 2290 is further inserted, the piston assembly 2260 is separated from the spring assembly 2270 and the constant force springs or bias members attaching the assemblies 2260 and 2270 will elongate and generate potential energy. As piston assembly 2260 is further displaced distally, the tabs 2822 will then engage the proximal recess 3120 on the charging tool shaft 3100. The position and length of the of the non-recessed portion 3112 and the recesses 3110 and 3120 of the shaft 3100 may be configured to provide the user with tactile feedback indication, or may be provided to resist ejection of
the charging tool 2290 out of the suction apparatus. For example, if the wound or fluid communication to the wound is incompletely sealed, or if there is an excessive volume of air or exudates the wound, upon activation of the suction apparatus, the piston assembly 2260 may retract suddenly. The non-recessed portion 3112 of the charging tool 2290 may provide at least partial retention of the tool 2290 so that the user can reaccess the suction apparatus. The recesses 3110 and 3120 may be configured with ramped proximal and distal surfaces movement of the tabs 2822 in and out of the recesses 3110 and 3120.

Upon full charging of the suction apparatus, latches 3140 located on the charge tool shaft 3110 may engage the interlocking structures 2823 on the spring assembly 2270 to locks the charging tool 2290 into place, as depicted in FIG. 31C. The charging tool 2290 may be left in the locked configuration in the suction apparatus, and may even be stored and/or distributed in a charged poison. The locking mechanism also permits the suction apparatus to be charged without requiring that the suction apparatus be already coupled to the sealant layer. Thus, the user need not be concerned about uncoupling the suction apparatus or unsealing the sealant layer during the charging procedure, and may handle or orient the suction apparatus in any manner, e.g. abutting the connector surface of the suction apparatus against a table or wall to provide leverage when pushing the charging tool.

To activate the charged suction apparatus, the user may depress the release buttons 3150 located at the proximal end of the charge tool 2290. Pressing the release buttons 3150 disengages the latches disengages latches 3140 from the interlocking structures 2823, thereby permitting the removal of the charging tool 2290 out of the suction chamber. The release buttons 3150 may also comprise one or more textured gripping structures or materials to facilitate latch release. Although the embodiment depicts in FIGS. 31A to 31C comprises a charging tool 2290 with two latches 3140 and two release buttons 3150, in other embodiments, a different number latches and/or buttons may be provided, or a different configuration of a locking mechanism may be provided (e.g. a locking pin that may be inserted and removed by the user).

As described previously, once the charging tool 2290 is proximally withdrawn, the piston assembly will be retracted by the charged constant force springs. Such movement will expand the combined volume of the space below the piston assembly and the sealed wound enclosure, and reduce the pressure level therein. Where there has been an inadvertent leak in the system or excessive air or exudates in the wound, the charging tool 2290 may be used to reaccess the device. In these embodiments, the method for using the suction apparatus may further comprise resealing the wound and/or resealing one or more connectors of the reduced pressure therapy device, and repositioning the slidable seal or piston assembly to the extended or charged position and reactivating the device.

In embodiments comprising a force oscillation mechanism that modulates the force acting on the seal assembly, where the oscillation mechanism is configured to be separately charged or actuated, e.g. using a winding knob or other actuator, the knob may be rotated and released.

In some embodiments, the method of treating an area of damaged tissue may comprise affixing a sealant layer around an area of tissue to be treated; creating a sealed enclosure around the area of the tissue with the sealant layer, inserting a collection chamber into a housing chamber and charging the collection chamber, creating a fluid communication between the collection chamber and the sealed wound enclosure, activating the collection chamber to create a reduced pressure level within the sealed wound enclosure; if the collection chamber is filled up with wound exudates, terminating the fluid communication between the collection chamber and the wound seal and releasing the collection chamber from the wound site; withdrawing the collection chamber from the housing chamber and replacing it with a new collection chamber; and repeating the steps as appropriate to continue a reduced pressure treatment.

Although the embodiments herein have been described in relation to certain examples, various additional embodiments and alterations to the described examples are contemplated within the scope of the invention. Thus, no part of the foregoing description should be interpreted to limit the scope of the invention as set forth in the following claims. For all of the embodiments described above, the steps of the methods need not be performed sequentially. Accordingly, it is not intended that the invention be limited, except as by the appended claims.

What is claimed:

1. A reduced pressure device for treatment of a patient, comprising a non-electrically powered, oscillating suction device comprising at least one constant force ribbon spring, and also a non-constant force generating mechanism configured to provide at least one period of pressure reduction after activation of the oscillating suction device to establish an initial level of pressure reduction.

2. A reduced pressure device for treatment of a patient, comprising a non-electrically powered, oscillating suction device configured to provide at least one pressure oscillation cycle after activation of the oscillating suction.

3. A reduced pressure device for treatment of a patient, comprising a mechanically powered suction mechanism configured to generate a reduced pressure level and a modulation mechanism acting on the mechanically powered suction mechanism to oscillate the reduced pressure level.

4. The reduced pressure device of claim 3, wherein the mechanically powered suction mechanism comprises a fixed wall chamber, a movable wall member configured to form a sliding seal with the fixed wall chamber, and at least one force generating member configured to apply force to the movable wall member.

5. The reduced pressure device of claim 4, wherein the at least one force generating member comprises a coiled ribbon spring attached to a rotatable hub.

6. The reduced pressure device of claim 5, wherein the modulation mechanism comprises a controlled rotation rate mechanism.

7. The reduced pressure device of claim 6, wherein the tether element is further attached to the rotatable hub.

8. The reduced pressure device of claim 7, wherein the tether element is coupled to a pulley mechanism.

9. The reduced pressure device of claim 8, wherein the pulley mechanism is attached to the sliding seal.

10. The reduced pressure device of claim 4, wherein the modulation mechanism is operatively coupled to the movable wall member.

11. The reduced pressure device of claim 10, wherein the modulation mechanism comprises at least one oscillating force generating member.

12. The reduced pressure device of claim 4, wherein the modulation mechanism is operatively coupled to the movable wall member and to the at least one force generating member.

13. The reduced pressure device of claim 5, wherein the modulation mechanism comprises teeth on the rotatable hub and a flexible prong configured to interface with the teeth of the rotatable hub.
14. The reduced pressure device of claim 5, wherein the modulation mechanism comprises a rotatable cam configured to displace a portion of at least one force generating member.

15. The reduced pressure device of claim 4, wherein the modulation mechanism comprises a bushing attached to the ribbon spring, said bushing comprising a rougher inner surface region and a smoother inner surface region movably coupled to a bearing surface.

16. The reduced pressure device of claim 4, wherein the modulation mechanism comprises a bushing attached to the ribbon spring, said bushing comprising a rougher outer surface region and a smoother outer surface region interfacing with an outer bearing surface.

17. The reduced pressure device of claim 4, wherein the modulation mechanism comprises a bushing attached to the ribbon spring, said bushing comprising at least one rougher surface region and at least one smoother surface region interfacing with at least one bearing surface.

18. The reduced pressure device of claim 4, wherein the ribbon spring is comprises an elongated reduced force configuration and a retracted increased force configuration.

19. The reduced pressure device of claim 4, further comprising a fluorosilicone lubricant between the fixed wall chamber and the movable wall member.

20. The reduced pressure device of claim 19, wherein the movable wall member comprises silicone.