

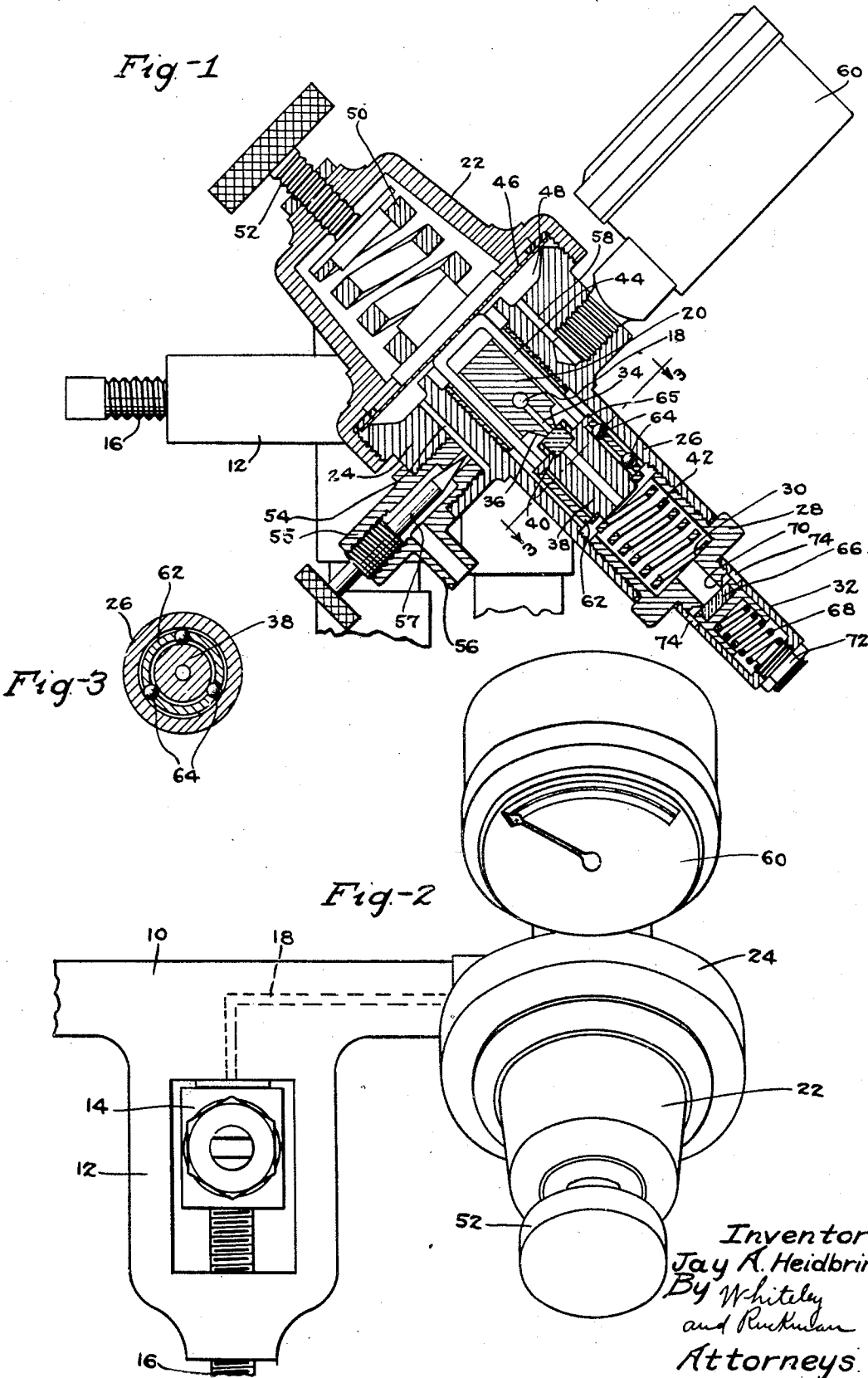
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PRESSURE REGULATING DEVICE FOR GASES

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## UNITED STATES PATENT OFFICE

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## PRESSURE REGULATING DEVICE FOR GASES

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My invention relates to pressure regulating devices for gases. An object of the invention is to provide a device of this character which is so constructed that a more uniform reduced pressure will be maintained especially when the setting for pressure is adjusted and when the volume which is being withdrawn from the reduced pressure chamber is changed. An usual construction of the reducing valve employed in devices of this character is to make the valve in one solid piece which in its movement has sidewise friction on the valve case and frequently a great deal of time must be spent during the manufacturing operation to determine whether any inaccuracy in the performance of regulation is due to the sidewise friction or to misalignment of springs. These defects in performance show up more especially when the regulating device is used for the purpose of delivering very small volumes of gas under low reduced pressure, the initial tank pressure being very high. I accomplish the objects of my invention by providing a construction in which on account of rolling engagement of parts, there is no liability of frictional binding or sticking of the movable parts of the device. For illustrative purposes, I have shown my device applied in connection with a single source of gas supply, but it will be readily understood that the pressures of gases in connection with a plurality of sources of supply may also be regulated.

The full objects and advantages of my invention will appear in connection with the detailed description thereof, and the novel features of my inventive idea will be particularly pointed out in the claims.

In the accompanying drawings which illustrate a practical embodiment of my invention,—Fig. 1 is a sectional elevational view of the device. Fig. 2 is a top plan view. Fig. 3 is a view in section on the line 3—3 of Fig. 1.

As shown in the drawings, I provide a support 10 which carries a yoke 12 within which the head 14 of a gas container containing gas under pressure is adapted to be secured by a screw 16. As will be understood from Fig. 2, gas from the gas container passes through a passageway 18 to a member 20 constituting part of the support 10. As will be understood from Fig. 1, the passageway 18 is provided with a pressure regulating device which includes an upwardly extended cap 22 screwed upon the upper dished side of an enlarged member 24 which in effect constitutes a portion of the support 10, this enlarged member being provided with a projecting tubular member 26, the lower portion of which is internally threaded to receive external threads formed on the upper portion of a tubular member 28. The lower portion of the member 28 is reduced to form a shoulder 30 and below this shoulder, it is externally screwthreaded to receive internal screwthreads formed in the upper portion of a hollow member 32. A perforation 34 in the member 20 extends down from the passageway 18, the material at the outer end of this perforation being formed as a valve seat 36. Within the tubular member 26, there is a sliding block 38 carrying a fiber plug 40 at its upper end which constitutes a valve adapted to engage with the valve seat 36. The block 38 is held upwardly resiliently by a spring 42 interposed between the shoulder 30 and the lower end of the block 38. This block may be depressed to the desired extent by means of a staplelike member 44, the lower ends of whose branches engage the upper end of the block 38 and whose upper end or cross member is engaged by the lower surface of a diaphragm 46 extending across the dished upper end of the member 24 so that a reduced pressure chamber 48 is formed below the diaphragm. The branches of the staplelike member 44 pass loosely through perforations in the member 20 so that sufficient space is provided for the gas to pass upwardly through these perforations to the chamber 48. A spring 50 which is stiffer than the spring 42 rests upon the upper surface of the diaphragm 46 while the tension of this spring is regulated by a screw 52 threaded through the upper end of the extended cap 22 and engaging the upper end of the spring 50. Gas under the desired pressure may be delivered from the chamber 48 in any suitable manner.

As shown in Fig. 1, a passage 54 in the member 24 connects the chamber 48 with a tubular member 55 carrying a lateral nipple 56 to which a rubber tube may be attached. The passageway through the member 55 is controlled in suitable manner as by means of a needle valve 57 adapted to be opened to any desired extent. A passageway 58 in the member 24 connects the chamber 48 with a pressure gauge 60 by means of which the reduced pressure of gas in the chamber 48 is indicated. It is evident that this pressure may be varied by turning the screw 52 in one direction or the other to determine the position of the valve plug 40 with relation to the valve seat 36. In order to prevent frictional binding or sticking of the slidable block 38 which carries the valve plug 40, I provide the following device. The block 38 is made considerably smaller in diameter than the inside diameter of the tubular member 26 and is surrounded by a sleeve 62 which is spaced slightly from the cylindrical surface of the block 38 and is also spaced slightly within the internal surface of the member 26. The sleeve 62 is provided with a plurality of perforations in which balls 64 are placed. The material surrounding the perforations is swaged sufficiently to hold the balls in place but not to such an extent as to interfere with free turning of the balls. In the embodiment shown, there are two circular rows of balls with three equally spaced balls in each row. The size of the balls is such as to just nicely fill the inside and outside spaces of the sleeve 62. This sleeve is preferably a floating sleeve spaced to allow some end play and is held in place by a shoulder 65 on the top of the block 38 while at the bottom the sleeve is prevented from dropping out by the upper turn of the spring 42. Within the hollow member 32 previously referred to, there is a slidable valve 66 which by means of a spring 68 is urged upwardly into engagement with a seat 70 provided at the lower end of the tubular member 28. The spring 68 is backed up by a screw plug 72 adjustably mounted in the lower end of the member 32. If the pressure of gas in the chamber 48 and the connections leading therefrom should tend to become excessive, the valve 66 is by the pressure of the gas forced from its seat and some of the gas escapes from perforations 74 placed in the member 32 just above the valve 66. The spacing of the sleeve 62 within the member 26 provides for passage of gas and enables the safety valve device to be attached in the manner just stated.

The operation and advantages of my invention have to a large extent been indicated in connection with the preceding description. The balls 64 provide a rolling engagement instead of a sliding frictional engagement of the block 38 with the inner wall of the tubular member 26 whereby frictional binding of

the block is prevented. Also the spacing of the sleeve 62 within such wall insures that the pressure of gas on the top and bottom of the block 38 carrying the valve 40 will always be equalized regardless of the setting. The operation of the device will be clearly understood by assuming that the needle valve 57 is partly opened so that gas is passing out of the nipple 56. In case it is desired to increase the volume of gas which is being delivered by this nipple, the valve 57 is opened further. This tends to further reduce the pressure of gas in the chamber 48 so that the spring 50 depresses the diaphragm 46 which in turn opens the valve 40 further and permits more flow of gas. If now the valve 57 is brought back to its original position to decrease the flow of gas, the valve 40 should also return immediately to its former position. If there is any binding or sticking of the slidable block 38 carrying the valve 40, it will not do this. The balls 64 insure against any such binding or sticking so that the valve 40 immediately assumes its proper position. Furthermore, there will be no binding of the block 38 when the screw 52 is turned to vary the reduced pressure of gas in the chamber 48.

#### I claim:

1. In a pressure regulating device for gases, the combination of a source of supply of gas under pressure, a dished member, a diaphragm closing the open end of said dished member to form a chamber, a connection for delivering gas from said source to said chamber, a valve seat in said connection, a tubular member carried by said dished member, a slidable block in said tubular member, a plug carried by one end of said block for constituting a valve for engagement with said valve seat, a peripheral shoulder on said end of the block, a spring in said tubular member engaging the other end of said block and tending to hold said valve against said seat, a sleeve surrounding said block in spaced relation to the inner wall of said tubular member, said sleeve being held in position between said shoulder and said spring, balls carried by said sleeve engaging said inner wall, a valve opening member interposed between said diaphragm and said block, a connection having a passageway leading from said chamber, and a device for controlling the volume of gas going through said passageway.

2. In a pressure regulating device for gases, the combination of a source of supply of gas under pressure, a dished member, a diaphragm closing the open end of said dished member to form a chamber, a connection for delivering gas from said source to said chamber, a valve seat in said connection, a tubular member carried by said dished member, a slidable block in said tubular member, a plug carried by one end of said block for constituting a valve for engage-

ment with said valve seat, a peripheral shoulder on said end of the block, a spring in said tubular member engaging the other end of said block and tending to hold said valve  
 5 against said seat, an adjustable screw device for depressing said diaphragm to open said valve in opposition to the tension of said spring, a sleeve surrounding said block in spaced relation to the inner wall of said tu-  
 10 bular member, said sleeve being held in position between said shoulder and said spring, balls carried by said sleeve engaging said inner wall, a valve opening member interposed between said diaphragm and said  
 15 block, a connection having a passageway leading from said chamber, and a device for controlling the volume of gas going through said passageway.

3. In a pressure regulating device for  
 20 gases, the combination of a source of supply of gas under pressure, a chamber, a connection for passage of gas from said source to said chamber, a tubular member associated with said connection, a sliding valve device  
 25 in said tubular member having one of its ends adapted to control the passage of gas to said chamber, a peripheral shoulder on said end of the valve device, a spring in said tubular  
 30 member engaging the other end of the valve device, a sleeve surrounding said valve device in spaced relation to the inner wall of said tubular member, said sleeve being held in position between said shoulder and said  
 35 spring, and balls carried by said sleeve in engagement with said inner wall.

4. In a pressure regulating device for gases, the combination of a source of supply of gas under pressure, a chamber, a connection for passage of gas from said source  
 40 to said chamber, a tubular member associated with said connection, a sliding valve device in said tubular member having one of its ends adapted to control the passage of gas to said chamber, a peripheral shoulder on said end  
 45 of the valve device, a coiled spring in said tubular member having its inner end engaging the other end of the valve device, a sleeve surrounding said valve device in spaced relation to the inner wall of said tubular mem-  
 50 ber, the coil of said spring having a diameter greater than that of said valve device whereby said sleeve is held in position between said shoulder and said inner spring end, and balls carried by said sleeve in engagement with  
 55 said inner wall.

5. In a pressure regulating device for gases, the combination of a fixed member having a passageway for gas, a tubular member associated with said fixed member, a slid-  
 60 ing valve device in said tubular member adapted to control the passage of gas through said passageway, a spring in said tubular member tending to force said valve device into its closed position, a sleeve surrounding  
 65 said valve device in spaced relation to the in-

ner wall of said tubular member, said sleeve being held in position around said valve device by said spring, and balls carried by said sleeve in engagement with said inner wall.

In testimony whereof I hereunto affix my signature.

JAY A. HEIDBRINK.

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