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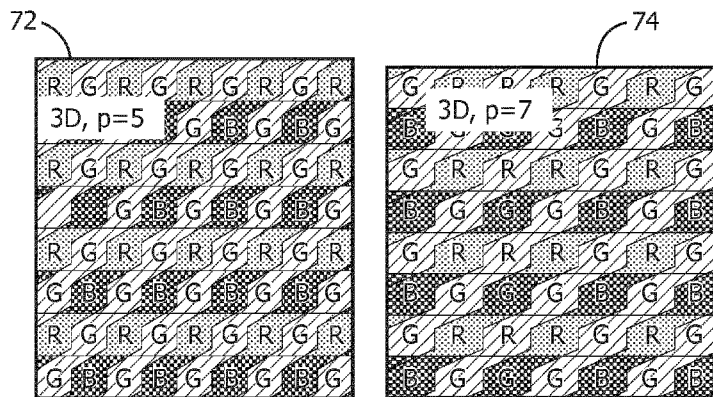


FIG. 7

(57) Abstract: An autostereoscopic display device has a particular design of display panel for use with a forming arrangement having non-slanted view forming elements (being for example a lenticular or parallax barrier array). The display panel sub-pixels incorporate a slant into their shape. The display panel is designed to enable low slant angles while still enabling efficient mapping of the 2D display panel pixels to the 3D pixels, allow for square 3D sub-pixels on rectangular grid which gives better distribution of color components with improved uniformity and improved rendering in 3D mode.

WO 2015/091014 A1

## Autostereoscopic display device

## FIELD OF THE INVENTION

This invention relates to an autostereoscopic display device which comprises a display panel having an array of display pixels, and an arrangement for directing different views to different physical locations.

5

## BACKGROUND OF THE INVENTION

A known autostereoscopic display device comprises a two-dimensional liquid crystal display panel having a row and column array of display pixels acting as an image forming means to produce a display. An array of elongated lenses extending parallel to one another overlies the display pixel array and acts as a view forming means. These are known as "lenticular lenses". Outputs from the display pixels are projected through these lenticular lenses, which function to modify the directions of the outputs.

The lenticular lenses are provided as a sheet of lens elements, each of which comprises an elongate semi-cylindrical lens element. The lenticular lenses extend in the column direction of the display panel, with each lenticular lens overlying a respective group of two or more adjacent columns of display sub-pixels.

Each lenticular lens can be associated with two columns of display sub-pixels to enable a user to observe a single stereoscopic image. A sub-pixel is the smallest addressable pixel structure and has only one single color. Generally a group of sub-pixels, which together can generate all desired colors, is denoted as pixel. Instead, each lenticular lens can be associated with a group of three or more adjacent display sub-pixels in the row direction. Corresponding columns of display sub-pixels in each group are arranged appropriately to provide a vertical slice from a respective two dimensional sub-image. As a user's head is moved from left to right a series of successive, different, stereoscopic views are observed creating, for example, a look-around impression.

The above described autostereoscopic display device produces a display having good levels of brightness. However, one problem associated with the device is that the views projected by the lenticular sheet are separated by dark zones caused by "imaging" of the non-emitting black matrix which typically defines the display sub-pixel array. These

dark zones are readily observed by a user as brightness non-uniformities in the form of dark vertical bands spaced across the display. The bands move across the display as the user moves from left to right and the pitch of the bands changes as the user moves towards or away from the display.

5                    This banding problem arises in particular because current autostereoscopic displays employ a matrix of pixels that are square in shape. In order to generate images in color, the pixels are divided into sub-pixels. Traditionally, each pixel is divided into 3 sub-pixels, transmitting or emitting red (R), green (G) and blue (B) light, respectively. Sub-pixels of equal color are typically arranged in columns. This is the structure of the most standard  
10    RGB panel, with so-called RGB-stripes. Each sub-pixel is surrounded by the black matrix. It is the regularity of the pixel grid (and color distribution) combined with the magnification of the lenticular lens which causes the banding problem.

                    Another problem is that vertically aligned lenses result in a reduction in resolution in the horizontal direction only, while the resolution in the vertical direction is not  
15    altered.

                    Both of these issues can be at least partly addressed by the well-known technique of slanting the lenticular lenses at an acute angle relative to the column direction of the display pixel array, for example as described in US 6064424A1. The use of slanted lenses is thus recognised as an essential feature to produce different views with near constant  
20    brightness, and a good RGB distribution behind the lenses. The slanting of the lenses distributes the resolution loss between horizontal and vertical direction.

                    However, the slanted lens solution has some disadvantages: a slanted lens may be more difficult to manufacture, particularly when a switchable solution is desired and, more importantly, the 3D pixels are non-rectangular, and are not arranged along row and column  
25    directions. This introduces some aliasing for horizontal and vertical lines, especially when used in text and computer graphics.

                    WO2010/070564 discloses an arrangement in which the lens pitch and lens slant are selected in such a way as to provide an improved pixel layout in the views created by the lenticular array, in terms of spacing of color sub-pixels, and color uniformity.

30                    The present invention relates specifically to autostereoscopic displays in which non-slanted lenticular lenses, barriers or a non-slanted microlens array are used. However, although it is considered an important advantage of the invention that a display with reduced banding can be made without the need for slanting the lens (or barrier), it is not excluded that in addition the lens can also be slanted. It is known that an equivalent to slanting the lenses is

to stagger the pixel rows so that the columns effectively have a stepped slant. This is disclosed for example in WO 2012/176102.

Although the solution disclosed in WO 2012/176102 will have less banding problems, the shape of the sub-pixels can still be perceived as banding. The staggered layout also gives rise to a 3D sub-pixel shape which depends on the type of 2D pixel grid, and may be not ideal.

Another important aspect is a relationship between the display sub-pixel sizes and shapes and the way the 2D sub-pixels are mapped to sub-pixels of the 3D images.

For example the use of a standard RGB panel and slanted lenticulars with certain relation between the lens pitch and slant result in the 3D pixels of the views ordered on a hexagonal grid (so-called delta-nabla pattern), which creates problems in rendering images with sharp horizontal and vertical edges without aliasing, especially text.

It is an aim of the current invention to provide new pixel layouts, which in combination with non-slanted view forming arrangements will create a 3D display with high quality, with reduced amount of banding, smooth transitions between the views, and in particular by taking into account the mapping of 2D sub-pixel sizes and shapes, and the resulting 3D image sub-pixels, which are preferably arranged along the rows and column directions with good and uniform color distribution.

## 20 SUMMARY OF THE INVENTION

The invention is defined by the claims.

According to an example, there is provided an autostereoscopic display device comprising:

a display having an array of display pixels for producing a display, and defining a display area having sides and a top and bottom, wherein the display pixels are arranged in one or two sets of orthogonal rows and columns of color sub-pixels, parallel to the top and bottom and to the sides of a display panel respectively; and

a view forming arrangement arranged in registration with the display for projecting a plurality of views towards a user in different directions,

wherein the color sub-pixels comprise at least two opposing sides which are generally slanted with respect to the sides of the display area,

and wherein for at least two adjacent rows the sub-pixels in the same columns do not all have the same color and the sub-pixel color pattern for the rows repeats only every two or more rows.

What is meant by a row color pattern repeating is that the order of colors of the sub-pixels is once again the same, as well as the row position (i.e. the first sub-pixel in the row has the same color) and also the sub-pixel orientation and shape is the same.

Examples below show that if the sub-pixels have a shape which alters orientation between rows, there can be twice as many rows before the identical pattern repeats. The concept of a "row" is clear in some examples with a regular grid. For other examples where there is partial sub-pixel overlap, a row can be defined as a set of sub-pixels connected together by the row addressing circuitry.

This arrangement provides a design of pixel shapes and distributions in the 2D panel, which allows a view forming arrangement to be applied without slant, which is potentially more cost-effective and easier to manufacture and align. It also can in some examples create substantially square 3D sub-pixels on a rectangular grid which gives better color distribution and improves rendering in the 3D mode. The rectangular sub-pixel grid of the 3D rendered images can also be designed to be square, with good color distribution. Note that the resulting 2D panel if used without view forming arrangement is not ideally designed for 2D display applications. The design is optimised for the 3D application.

Each row of sub-pixels preferably includes sub-pixels of at least two colors. Furthermore, preferably no two sub-pixels which are adjacent in the row direction have the same colour.

In one set of examples, each row of sub-pixels includes sub-pixels of exactly two colors.

By providing only two different color sub-pixels in the row direction, the 3D unit cell is made compact. Preferably, the rows and columns extend parallel to the top and bottom and the sides of the display area, respectively (although adjacent rows and columns can be staggered, so that the sub-pixels are in a diamond pattern for example). This means that the sub-pixels can be driven as an orthogonal grid. This will result in the panel design which is good for text and graphics rendering and simplifies image rendering and filtering.

In one set of examples, the display can comprise rows of sub-pixels which repeat their sub-pixel color pattern every two rows, with a first row of two color sub-pixels, and a second row of a different set of two color sub-pixels. This enables each pixel to be formed from only two rows of sub-pixels, giving a compact pixel layout. The sub-pixel layout can be designed to reduce banding or improve perceptual resolution.

The first row can comprise a repeating pattern Rx, and the second row comprises a repeating pattern yB, wherein R is a red sub-pixel, B is a blue sub-pixel, where x

and  $y$  (possibly  $x=y$ ) can be color components that have a strong visibility such as Green, Yellow, White or Cyan. This layout results in a well-distributed diamond or rectangular grid of 3D color pixel components.

In one arrangement, the display comprises columns of sub-pixels which repeat their sub-pixel color pattern every two columns, wherein a first column comprises a repeating pattern RB, and a second column comprises a repeating pattern  $xy$ . This can be used to give very sharp vertical lines (for example if  $x=y$ ). In another arrangement, the first column comprises a repeating pattern Bx, and a second column comprises a repeating pattern  $yR$ .

The display can be arranged with  $x=y=Green$ . This gives twice as many green sub-pixels as red or blue sub-pixels.

In an alternative set of examples, the display comprises rows of sub-pixels which repeat their sub-pixel color pattern every four rows, with a first pair of adjacent rows of two color sub-pixels with the same sub-pixel colors and order, and a second pair of adjacent rows of a different set of two color sub-pixels with the same sub-pixel colors and order. As for the examples above, the first two rows can comprise a repeating pattern Rx, and the second two rows can comprise a repeating pattern  $yB$ , wherein R is a red sub-pixel, B is a blue sub-pixel, and  $x$  and  $y$  can be color components that have a strong visibility, each one of yellow, green, white and cyan color sub-pixels. The display preferably then comprises columns of sub-pixels parallel to the sides of the display area and which repeat their sub-pixel color pattern every four columns, wherein a first two columns comprise a repeating pattern Bx, and a second two columns comprise a repeating pattern  $yR$ . Again, one possibility is  $x=y=Green$ . This gives a three color pixel.

In all examples, but particularly of interest for the set of examples with a repeating pattern every four rows of sub-pixels, each sub-pixel can have a centre of area, wherein each row of sub-pixels has the sub-pixel centres of area shifted with respect to the adjacent rows of sub-pixels by a first fraction of the sub-pixel pitch in the row direction, and each column of sub-pixels has the sub-pixel centres of area shifted with respect to the adjacent columns of sub-pixels by a second fraction of the sub-pixel pitch in the column direction.

When the first fraction and second fraction are each  $1/2$ , this gives a diamond grid of sub-pixels. This arrangement avoids horizontal black edges to the 3D sub-pixels, and the resolution loss is divided between the rows and columns.

In a second set of examples, the display comprises rows of sub-pixels which repeat their sub-pixel color pattern every two or three rows, with each row of exactly three

color sub-pixels, wherein the sub-pixel color order alters between the rows, wherein optionally the three colors comprise red, green and blue.

This improves the ability to make thin vertical and horizontal lines.

If the pattern repeats only every two rows (instead of full cycling over three rows) it is possible to make rectangular grids of 3D sub-pixels.

The display can comprise rows of sub-pixels which repeat their sub-pixel color pattern every four rows, with the rows together comprising exactly four color sub-pixels, wherein the sub-pixel color order cycles between the rows, wherein optionally the four colors comprise red, x, blue and y, wherein x and y can be color components that have a strong visibility, each one of green, yellow, white and cyan, for example red, blue, green and white.

In another variation, the display comprises rows of sub-pixels which repeat their sub-pixel color pattern every two rows, with the rows together comprising exactly four color sub-pixels, wherein optionally the four colors comprise Red, x, Blue and y, wherein x and y can be color components that have a strong visibility, each one of Green, Yellow, White and Cyan, for example red, blue, green and white.

This can give good rectangular or diamond grids of 3D sub-pixels.

The individual rows can have all four color sub-pixels or only three of them.

Some columns can comprise only pixels of color x and/or y, wherein x and y can be color components that have a strong visibility, each one of green, yellow, white and cyan. This enables sharp vertical lines to be formed.

The sub-pixel shape can take various forms.

In a first design, each sub-pixel of the display comprises a parallelogram with top and bottom edges parallel to the top and bottom of the display area and side edges which comprise the opposing slanted sides. The sub-pixels can all have the same slant direction (defining a regular tessellation of the parallelograms) or else alternate rows of sub-pixels can have opposite slant directions.

When opposite slant directions are used, viewing the 3D display at different angles will give different amounts of black matrix for consecutive rows projected into angular space. Thus the effect of regularity of the dark bands over the display will be further reduced and spread over the rows of a display. 3D pixels in consecutive rows can appear to be slightly "tilted" in alternating directions for the consecutive rows. This can create an additional smoothening effect on the 3D view.

In a second design each sub-pixel of the display comprises a parallelogram with first and second edges with one slant direction with respect to the direction of the

display area sides, and third and fourth edges with an opposite slant direction with respect to the direction of the display area sides. Each sub-pixel of the display can for example comprise an essentially rhombus shape, although as discussed below, the shapes without perfectly straight edges are intended to be within the scope of this application.

5           The display can comprises rows of sub-pixels which repeat their sub-pixel color pattern every two or three rows, with each row of exactly three color sub-pixels, wherein the sub-pixel color order alters between the rows, wherein optionally the three colors comprise red, green and blue. This applies to all sub-pixel shapes.

10           In particular when the sub-pixel comprises a generally rhombus shape, the display can comprise rows of sub-pixels which repeat their sub-pixel color pattern every four rows, with the rows together comprising three or four color sub-pixels. However, the rows of sub-pixels can repeat their sub-pixel color pattern every eight rows, with the rows together comprising exactly three or four color sub-pixels.

15           Optionally there can be four colors and which can comprise red, x, blue and y, wherein x and y can be color components that have a strong visibility, each one of green, yellow, white and cyan. For example the four colors are red, blue, green and yellow. Although there are only four different colors, the pattern can in some examples repeat every eight rows because the tessellated rhombus shapes give a fractional shift between rows of half a sub-pixel pitch in the row direction.

20           Each sub-pixel can have an aspect ratio "a" comprising the ratio of maximum width at any height up the sub-pixel to the maximum height, wherein the slant direction has a slant value  $s = \tan \theta$ , and wherein  $a = 0.8s$  to  $1.2s$  or more preferably  $a = 0.95s$  to  $1.05s$  or more preferably  $a = s$ , and  $s \leq 1/3$ .

25           This arrangement can also enable a low slant angle of the sub-pixel shapes to be used (for example  $s < 1/3$ ), but the 2D sub-pixels are efficiently used when mapping to the 3D displayed images. In preferred embodiments, the device can be arranged such that each 2D sub-pixel contributes to only one 3D pixel.

The choice  $s = a$  gives an optimum reduction of crosstalk in addition to providing efficient pixel mapping.

30           The view forming arrangement can comprise elongate lenses. In this case, the pitch P of the lenses expressed in units of the width of the display sub-pixels, can satisfy:  $(1/Ka) - 1 \leq P \leq (1/Ka) + 1$  where K is an integer multiple which can be 1 or more.

## BRIEF DESCRIPTION OF THE FIGURES

Embodiments of the invention will now be described, purely by way of example, with reference to the accompanying drawings, in which:

5 Figure 1 is a schematic perspective view of a known autostereoscopic display device;

Figure 2 is a schematic cross sectional view of the display device shown in Figure 1;

Figure 3 shows how the known RGB pixel is projected by the lenticular arrangement in a known display;

10 Figure 4 shows the known RGB pixel layout;

Figure 5 shows parameters relating to the configuration of the 2D display panel and a projected 3D view;

Figure 6 shows four examples of pixel configuration of the invention;

15 Figure 7 shows a first set of detailed examples of display panel for use in the device of the invention;

Figure 8 shows a second set of detailed examples of display panel for use in the device of the invention;

Figure 9 shows a third detailed example of display panel for use in the device of the invention;

20 Figure 10 shows a fourth detailed example of display panel for use in the device of the invention;

Figure 11 shows a fifth detailed example of display panel for use in the device of the invention;

25 Figure 12 shows a sixth detailed example of display panel for use in the device of the invention;

Figure 13 shows a seventh detailed example of display panel for use in the device of the invention;

Figure 14 shows different sub-pixel shapes and their optical performance;

30 Figure 15 shows another possible sub-pixel shapes and its intensity profile with an optical crosstalk between the two adjacent sub-pixels;

Figure 16 shows an eighth detailed example of display panel for use in the device of the invention;

Figure 17 shows a ninth set of detailed examples of display panel for use in the device of the invention;

Figure 18 shows a tenth detailed example of display panel for use in the device of the invention;

Figure 19 shows an eleventh detailed example of display panel for use in the device of the invention;

5 Figure 20 shows a twelfth detailed example of display panel for use in the device of the invention;

Figure 21 shows a thirteenth detailed example of display panel for use in the device of the invention;

10 Figure 22 shows a fourteenth detailed example of display panel for use in the device of the invention;

Figure 23 shows a fifteenth detailed example of display panel for use in the device of the invention;

Figure 24 shows a sixteenth set of detailed examples of display panel for use in the device of the invention;

15 Figure 25 shows a seventeenth detailed example of display panel for use in the device of the invention;

Figure 26 shows an eighteenth detailed example of display panel for use in the device of the invention;

20 Figure 27 shows a nineteenth detailed example of display panel for use in the device of the invention;

Figure 28 shows modifications to some of the examples above to make use of fractional lens pitches;

Figure 29 shows how the grids comprising rhombic and triangular sub-pixels can be analysed using coordinate vectors;

25 Figure 30 shows a twentieth detailed example of display panel for use in the device of the invention;

Figure 31 shows a twenty first set of detailed examples of display panel for use in the device of the invention;

30 Figure 32 shows a twenty second detailed example of display panel for use in the device of the invention;

Figure 33 shows a twenty third example of 2D display panel for use in the device of the invention;

Figure 34 shows a twenty fourth set of examples of 2D display panel for use in the device of the invention;

Figure 35 shows a twenty fifth set of examples of 2D display panel for use in the device of the invention;

Figure 36 shows a twenty sixth set of examples of 2D display panel for use in the device of the invention; and

5 Figure 37 shows a twenty seventh detailed example of display panel for use in the device of the invention.

## DETAILED DESCRIPTION OF THE EMBODIMENTS

The invention provides an autostereoscopic display device with a particular  
10 design of display panel for use with a view forming arrangement having non-slanted view forming elements (being for example a lenticular or parallax barrier array). The display panel sub-pixels incorporate a slant into their shape. The display panel is designed to enable low slant angles while still enabling efficient mapping of the 2D display panel pixels to the 3D pixels. Before describing the invention in detail, the configuration of a known  
15 autostereoscopic display will first be described.

Figure 1 is a schematic perspective view of a known multi-view autostereoscopic display device 1. The known device 1 comprises a liquid crystal display panel 3 of the active matrix type that acts as an image forming means to produce the display. The device can instead use OLED pixels.

20 The display panel 3 has an orthogonal array of display sub-pixels 5 arranged in rows and columns. For the sake of clarity, only a small number of display sub-pixels 5 are shown in Figure 1. In practice, the display panel 3 might comprise about one thousand rows and several thousand columns of display sub-pixels 5.

The structure of the liquid crystal display panel 3 is entirely conventional. In  
25 particular, the panel 3 comprises a pair of spaced transparent glass substrates, between which an aligned twisted nematic or other liquid crystal material is provided. The substrates carry patterns of transparent indium tin oxide (ITO) electrodes on their facing surfaces. Polarising layers are also provided on the outer surfaces of the substrates.

Each display sub-pixel 5 comprises opposing electrodes on the substrates, with  
30 the intervening liquid crystal material there between. The shape and layout of the display sub-pixels 5 are determined by the shape and layout of the electrodes and a black matrix arrangement provided on the front of the panel 3. The display sub-pixels 5 are regularly spaced from one another by gaps.

Each display sub-pixel 5 is associated with a switching element, such as a thin film transistor (TFT) or thin film diode (TFD). The display sub-pixels are operated to produce the display by providing addressing signals to the switching elements, and suitable addressing schemes will be known to those skilled in the art.

5           The display panel 3 is illuminated by a light source 7 comprising, in this case, a planar backlight extending over the area of the display pixel array. Light from the light source 7 is directed through the display panel 3, with the individual display sub-pixels 5 being driven to modulate the light and produce the display.

10           The display device 1 also comprises a lenticular sheet 9, arranged over the display side of the display panel 3, which performs a view forming function. The lenticular sheet 9 comprises a row of lenticular lenses 11 extending parallel to one another, of which only one is shown with exaggerated dimensions for the sake of clarity. The lenticular lenses 11 act as view forming elements to perform a view forming function.

15           The lenticular lenses 11 are in the form of convex cylindrical elements, and they act as a light output directing means to provide different images, or views, from the display panel 3 to the eyes of a user positioned in front of the display device 1.

20           The autostereoscopic display device 1 shown in Figure 1 is capable of providing several different perspective views in different directions. In particular, each lenticular lens 11 overlies a small group of display sub-pixels 5 in each row. The lenticular element 11 projects each display sub-pixel 5 of a group in a different direction, so as to form the several different views. As the user's head moves from left to right, his/her eyes will receive different ones of the several views, in turn.

25           Figure 2 shows the principle of operation of a lenticular type imaging arrangement as described above and shows the light source 7, display panel 3 and the lenticular sheet 9. The arrangement provides three views each projected in different directions. Each sub-pixel of the display panel 3 is driven with information for one specific view.

30           The above described autostereoscopic display device produces a display having good levels of brightness. It is well known to slant the lenticular lenses at an acute angle relative to the column direction of the display pixel array. This enables an improved brightness uniformity and also divides the resolution loss in the horizontal and vertical directions more equally.

          Whatever the mechanism used to obtain an auto-stereoscopic display system, resolution is traded for 3D depth: the more views, the higher the loss in resolution per view.

This is illustrated in Figure 3, which shows the native sub-pixel layout of the 2D display panel as well as, on the same scale, the sub-pixel layout in a 3D view obtained by putting a lenticular in front of the panel.

5 The sub-pixel layout shown for the 3D image represents the sub-pixel pattern as seen from one viewing direction. The same geometric sub-pixel pattern is seen from all viewing directions, but different sets of sub-pixels of the underlying 2D display are visible. For a given viewing direction as shown, a blue 3D sub-pixel is an image of one or more blue sub-pixels of the native 2D display (and the same applies for green and red).

10 The lenticular has a slant  $s = \tan(\theta) = 1/6$  and a lens pitch  $P_L = 2.5 p_x$  (where  $p_x$  in this case is shown as the full pixel pitch in the row direction, so that  $P_L = 7.5$  is expressed in units of the sub-pixel pitch in the row direction) resulting in 15 views. In this case,  $p_x = p_y$ . The lens pitch is thus 7.5 when expressed as a number of sub-pixel dimensions in the row direction. The 3D image has a repeating pattern of sub-pixels, and the colors of a few sub-pixels (R, G and B) are shown so that all colors in the pattern can be understood. Each color  
15 is output as a diamond-shaped grid of sub-pixels which are interleaved with each other.

As seen in Figure 3, for the particular viewing direction shown, each 3D sub-pixel has contributions from three 2D sub-pixels (each 3D sub-pixel is divided into three sections). This is because a line parallel to the lenticular lens axis (such as the white lines shown over the 2D display panel) cross three sub-pixels of one color, followed by three sub-pixels of the next color, followed by three sub-pixels of the last color. For different viewing  
20 angle directions, there can instead be two full sub-pixels for each 3D sub-pixel.

The slant angle of the lenticular as well as its pitch should be chosen such that a number of requirements are fulfilled as much as possible:

- (i) A favourable distribution of sub-pixels should be obtained for each 3D view.  
25 In each of the 3D views the sub-pixels of each color should be distributed in a pattern that is regular and having a resolution that is similar for the horizontal and vertical direction. As shown in Figure 3, the horizontal distance between neighbouring green sub-pixels (labelled A in Figure 3) should be comparable to the vertical distance between neighbouring green sub-pixels (labelled B). This should hold for the other colors as well.
- 30 (ii) The surface area occupied by sub-pixels of the same colors should be equal for each 3D view.
- (iii) Absence of moiré.

The combination of a lenticular in front of a display panel is very susceptible to the occurrence of moiré ('banding'). This effect is caused by the combination of the

periodicity of the sub-pixel layout of the display panel and the periodicity of the lenticular. It is worsened by the fact that the sub-pixels of the display panel are surrounded by a black matrix. By means of slanting the lenticular and by choosing the lenticular to have a width that is not equal to an integer times the width of a sub-pixel (i.e. by using fractional views), this moiré effect can be minimised.

Figure 4 shows a conventional RGB striped pixel layout. Each pixel has three sub-pixels, hence the subscript "3" in RGB<sub>3</sub>. Pixel layouts using more than 3 primary colors are also known, and these are termed "multi-primary" pixel layouts. Several such multi-primary layouts have reached the market and are expected to become mainstream use,

Examples of the invention are based on designing a pixel layout for use with non-slanted view forming arrangements, such as lenses. The invention goes beyond simply exchanging the lens slant with pixel column slant, and is additionally based on the relationship between the sub-pixels of the native 2D display and the sub-pixels of the 3D views. Depending on the relationship between the lenticular lens and the display panel design, there will be more or less 2D sub-pixels contributing to a 3D sub-pixel.

For an efficient use of the display panel sub-pixels, the ratio  $N$  between the number of 2D sub-pixels  $N_{2D}$  that contribute to a number of 3D sub-pixels  $N_{3D}$ , should be close to one.

This would mean that each independently addressed sub-pixel of the display controls (on average) one sub-pixel of the 3D image, so that the maximum 3D spatial resolution can be obtained i.e., the native 2D resolution divided by the number of views.

The inventors have conducted an analysis of the relationship between lens slant and display pixel design. This analysis is applicable also to a design with slanted columns and vertical (non-slanted) lenticulars. The analysis follows:

Figure 5 shows schematically a 3D pixel layout that results from placing a lenticular lens with pitch  $p$  and slant  $s$  (where the slant is defined as the tangent of the angle to the vertical column direction,  $s=\tan\theta$ ) on a striped underlying display panel. Figure 5 is an enlarged view of one 3D pixel from Figure 3. Note that the slant can be in either direction with respect to the column direction.

The pitch  $p$  is the row-direction width of the 3D sub-pixels, which corresponds to the row direction width of the lenticular lens (or barrier or microlens). This pitch is expressed in units of the native 2D display sub-pixel pitch in the row direction, so that in the example shown in Figure 5,  $p=5$ .

The value  $N$  is shown in Figure 5 as the ratio of the height (in the column direction) of a 3D sub-pixel to the height of a 2D sub-pixel. Thus, the value  $N$  represents how many 2D sub-pixels contribute to each 3D sub-pixel. As shown,  $N$  is not necessarily an integer value, and Figure 5 shows a value of  $N$  slightly greater than 1.

5 From Figure 5 it follows that:

$$Nh = w/s$$

When defining the sub-pixel aspect ratio  $a$  as

$$a \equiv w/h$$

the following expression for  $N$  results:

$$N = N_{2D}/N_{3D} = a/s. \quad \text{Eq. 1}$$

10 This application relates to a display design in which the desired slant is provided at the level of the native 2D display sub-pixel shape, rather than in the orientation of the lenticular lenses (or other view forming arrangement).

By a similar analysis the inventors have surprisingly discovered that the relationship of Eq. 1 is still applicable. The quality of the display is influenced in several ways by the actual value of the slant formed in the sub-pixel shapes:

15 1. In order to make efficient use of the display sub-pixels in the generation of the views, one 2D sub-pixel should contribute to each 3D sub-pixel. Therefore the slant should to be close to the aspect ratio, as can be seen in Eq. 1.

2. Small values of slant are preferred. Therefore the preferred slant should be equal to or smaller than  $1/3$ . Three examples of practical values are  $s = 1/3$ ,  $s = 1/6$  and  $s =$   
20  $1/9$ .

For current display panels using slanted lenses or barriers, there is always a trade-off between these points when choosing the slant.

25 By providing a non-slanted lens or barrier design and pixels with a sub-pixel shape which includes a slant, together with a slant value which is chosen so that efficient use of the available sub-pixels is made, a regular 3D sub-pixel layout can be obtained, and which can also be made to be close to regular distribution near to square grid.

The aspect ratio of the native 2D display sub-pixels is used as a design parameter. The aspect ratio  $a$  of the sub-pixels can be chosen close to the desired slant  $s_{\text{desired}}$ :

$$a = s_{\text{desired}} \quad \text{Eq.2}$$

Furthermore, the distribution of horizontal and vertical resolution should be approximately equal in the 3D mode.

The examples described below make use of display sub-pixels with opposing sides which are slanted at the angle  $\theta$  to the vertical lens (or barrier or microlens grid) direction thereby defining a slant direction to an edge of the sub-pixel shape with slant value  $s = \tan \theta$ .

The sub-pixels are preferably elongate in the column direction. As explained above the aspect ratio of the sub-pixel is preferably nearly equal to the tangent of the slant angle. In particular,  $a = 0.8s$  to  $1.2s$ . A small slant is preferably used, in particular  $s \leq 1/3$ .

In this design, only one 2D sub-pixel contributes to the 3D sub-pixel.

Figure 6 shows four possible display sub-pixel shapes which can be used in the invention. These are all polygons with straight sides, but it will be seen from the examples further below that the shape can deviate from this, so that straight sided polygons are an approximation to the sub-pixel shapes that can be used.

Figure 6(a) shows a sub-pixel shape in the form of a parallelogram with top and bottom edges parallel to the top and bottom of the display area and slanted side edges.

Figure 6(b) shows a sub-pixel shape in the form of a parallelogram with first and second edges with one slant direction with respect to the (vertical) sides of the display (and thus also with respect to the lens direction since the lens is non-slanted), and third and fourth edges with an opposite slant direction with respect to the vertical. Note that the magnitude of the slant is the same. The shape is shown as a rhombus, but this is just an example. The grid of sub-pixels can be described as a diamond grid. However, if the area centres of all sub-pixels are connected, it will immediately be clear that this can equally be considered to be a triangular or hexagonal grid. When considering the grid to be a diamond grid, it is the superposition of two rectangular grids. Each one defines rows and columns, staggered with respect to each other by half a sub-pixel pitch.

In Figure 6(a), the slant direction is the same for all sub-pixels. Figure 6(c) shows that the slant direction can be opposite in alternate rows. The centres of area are shown of the sub-pixels, and they form a rectangular grid.

In Figure 6(d), the slant direction is the same for all sub-pixels but the sequential rows are staggered. The centres of area are shown of the sub-pixels, and they can then form a rectangular grid with lower slant angles.

The sub-pixel aspect ratio is defined above as:

$$a \equiv w/h$$

where  $w$  and  $h$  is the sub-pixel width and height respectively (i.e. the sub-pixel dimensions along orthogonal directions parallel to the display area sides and top/bottom). When the sub-pixel edges are slanted with respect to the column direction, the width of the sub-pixel is defined not as its total width, but as the sub-pixel pitch in the row direction. This corresponds to the maximum width at any height up the sub-pixel, and the height corresponds to the maximum height. The significance of  $h$  and  $w$  are shown in Figure 6.

In a most preferred implementation:

$$a = s$$

In order to have preferably square 3D pixels derived from a rectangular grid arrangement of 2D sub-pixels, the pitch can be chosen close to the value of  $1/a$ . The pitch is defined as the width of the lenticular lenses, expressed as the number of display sub-pixels which fit into the lens width.

Some general possible values of lenticulars lens pitch (in units of the sub-pixel dimension  $w$  along the row direction) are summarized in the table below. The color pattern pitch is the spatial period of a repeating color pattern in the row direction, in the units of sub-pixel-pitch in the row direction.

$a$	$S$	color pattern pitch	pitch*
1/3	1/3	2	..2½, 2⅔, 3, 3⅓, 3½..
		3	2, 2⅓, 2½, 3½, 3⅔, 4
		4	2, 2⅓, 2½, 3, 3½, 3⅔,
1/5	1/5	2	..4½, 4⅔, 5, 5½, 5½..
		3	4, 4½, 4⅔, 5, 5⅓, 5½..
		4	4½, 4⅔, 5, 5⅓, 5½..
1/6	1/6	2	..5, 5⅓, 5½, 6½, 6⅔, 7..
		3	4, 4½, 5, 5⅓, 5½, 6½, 6⅔, 7..

		4	5, 5 $\frac{1}{3}$ , 5 $\frac{1}{2}$ , 6, 6 $\frac{1}{2}$ , 6 $\frac{2}{3}$ , 7..
1/7	1/7	2	..6 $\frac{1}{2}$ , 6 $\frac{2}{3}$ , 7, 7 $\frac{1}{3}$ , 7 $\frac{1}{2}$ ..
		3	..6 $\frac{1}{2}$ , 6 $\frac{2}{3}$ , 7, 7 $\frac{1}{3}$ , 7 $\frac{1}{2}$ ..
		4	..6 $\frac{1}{2}$ , 6 $\frac{2}{3}$ , 7, 7 $\frac{1}{3}$ , 7 $\frac{1}{2}$ ..

5

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15

\* These are examples of generally possible practical values of lenticulars lens pitch.

Non-integer pitch values will allow reducing banding even further. For integral pitch values  $p$  there are only  $p$  possible positions of the lens in relation to any sub-pixel on a row. When looking from an optimal position then some sub-pixels are fully visible while others are fully invisible (this applies to Figures 19 to 21 for instance). When shifting the panel with respect to the lens, or when looking at the display from a different angle, then all sub-pixels are at most partially visible (this applies to Figure 22). Clearly there are more and less preferred angles. A fractional pitch value addresses this problem by making all angles have a similar quality (hence also reducing banding). Figures 17 and 28 for example show designs with fractional pitch values.

Preferably, the pitch value is close to the integer number, i.e. the value of  $1/a$ , (in sub-pixel dimension units) in order to have preferably square 3D sub-pixels.

Various examples will now be given. In the following figures, the smallest group of sub-pixel colors along the rows is identified by letters (R=red, G=green, B=blue, Y=yellow, W=white). This smallest group is that which repeats along the row. For example, a designation "RG" means the sub-pixels in the row follow a pattern RGRGRG etc. Also, the sub-pixel colors are identified for the number of columns over which the row pattern repeats. Thus, one 2D full group of sub-pixels is identified, and this 2D group repeats across the

display. If one row is shown as RG and the next as BG, this also means the blue sub-pixel is beneath the red sub-pixel in the column direction. In this way, the full sub-pixel layout for the full display can be derived from the color designations provided. Note that for rhombus shaped sub-pixels, the rows do not align, so it is not possible to define which pixels are

5 beneath which others for adjacent rows (i.e. adjacent rows are in different sets of columns).

Figure 7 shows a first example. The slant  $s = 1/6$  and the sub-pixel aspect ratio is  $a = 1/6$ . The native 2D display is shown as 70, and two examples of 3D sub-pixel configuration for different lenticular lens pitches are shown as 72 and 74.

The display has sub-pixels of the type shown in Figure 6(a). A first row of

10 sub-pixels has GR (green, red, green, red, etc.) sub-pixel groups, and a next row has BG (blue, green, blue, green etc.) sub-pixel groups. Thus, each row of sub-pixels uses only two colors. Two rows of sub-pixels are needed to form each 2D display pixel, which thus comprises four sub-pixels. In this example, the four sub-pixels are R,G,G,B.

The 2D sub-pixels centres form a rectangular grid. Thus, the columns of

15 pixels can be taken to be parallel to the display sides, rather than along the slant direction. Taking the columns as parallel to the display area sides, there are two types of column. One has RG sub-pixels, and the other has GB sub-pixels.

The 3D pixel layout 72 corresponds to a lenticular pitch of 5 (i.e. the lens pitch is  $5w$ ).

20 The 3D pixel layout 74 corresponds to a lenticular pitch of 7 (i.e. the lens pitch is  $7w$ ).

It can be seen that the 3D pixels are formed as essentially square arrays of four color sub-pixels.

Figure 8 shows a second example. The slant is again  $s = 1/6$  and the sub-pixel

25 aspect ratio is  $a = 1/6$ . The native 2D display is shown as 80, and is the same as in Figure 7. Three examples of 3D sub-pixel configuration for different lenticular lens pitches are shown as 82, 84 and 86. These are all the designs with non-integer (fractional) lens pitch values, which enable additional reduction in banding.

The 3D pixel layout 82 corresponds to a lenticular pitch of  $5+1/3$ .

30 The 3D pixel layout 84 corresponds to a lenticular pitch of  $6+1/2$ .

The 3D pixel layout 86 corresponds to a lenticular pitch of  $6+2/3$ .

The 3D pixels are still close to square shape but the areas having the same colors may have a contribution from different 2D sub-pixels .

The two examples above have the slanted sub-pixels of the 2D display all with the same slant direction.

An alternative is to provide alternate rows of sub-pixels with opposite slant directions with respect to the elongate element direction.

5                   Figure 9 shows a third example with a native 2D display 90 with this design. The rows and columns are more clearly parallel to the display area boundary, but the display sub-pixels are individually slanted. There are again two types of rows (and columns). One has GB sub-pixel groups, and the other has RG sub-pixel groups.

10                   The sub-pixel aspect ratio  $a = 1/6$  and the slant  $s = \pm 1/6$ . The 3D sub-pixel layout for lenticular pitch 7 is shown as 92 .

                    Figure 10 shows a fourth example with a native 2D display 94 with this design. The rows and columns are thus globally parallel to the display area boundary, but the display sub-pixels are individually slanted with slant direction changing in each of the next row. This example has RGBW pixels, formed as a GB row and a RW row. There are two types of  
15                   column. One has GR sub-pixel groups, and the other has BW sub-pixel groups.

                    The sub-pixel aspect ratio  $a = 1/6$  and the slant  $s = \pm 1/6$ . The 3D sub-pixel layout for lenticular pitch 7 is shown as 96.

                    Figure 11 shows a fifth example in which the sub-pixels are rhombus shapes as in Figure 6(b). However the rows are arranged in identical pairs (although staggered by  
20                   half a sub-pixel pitch in the row direction). The adjacent rows are all individually addressable.

                    The 2D panel is shown as 100 and the 3D image as 102. The sub-pixel aspect ratio  $a = 1/6$  and the slant  $s = \pm 1/6$ . This design has a lenticular pitch of 7. This design results in a uniform color distribution for the 3D panel.

25                   In this design, the sub-pixel colors of the native 2D display are spread over a repeating sequence of 4 rows. The elements of the first and the second rows have the same sub-pixel color groups (e.g. BG) and the elements of the third and fourth rows have the same sub-pixel color groups as each other (e.g. GR) but with at least one other color component not used in the first and second rows.

30                   The 2D sub-pixels form a diamond grid. The columns of pixels can again be taken to be parallel to the display sides. Taking the columns as parallel to the display area sides, there are two types of column in the native 2D display. One has GR sub-pixels, and the other has BG sub-pixels.

The diamond grid means that centres of the display sub-pixels in each of the consecutive rows are shifted by a fraction of the sub-pixel pitch in the row direction and a fraction of the sub-pixel pitch in the column direction. The fractional shift of the display elements in consecutive rows is (approximately) half of the sub-pixel pitch in the row direction and (approximately) half of sub-pixel pitch in the column direction.

This means that the ordering of the color of display sub-pixels is such that along the lines connecting the centres of display elements in column and row directions the color sequence of display elements is repeating after each second element. The respective shift of the centres of the sub-pixels in the adjacent rows by a fraction of sub-pixel pitch results in the row pattern repeating every four rows.

The 3D sub-pixels form a near-square grid of near-square sub-pixels.

Figure 12 shows a sixth example in which the sub-pixels are again rhombus shapes as in Figure 6(b). The 2D panel is shown as 104 and the 3D image as 106. The sub-pixel aspect ratio  $a = 1/6$  and the slant  $s = \pm 1/6$ . This design has a lenticular pitch of 2.5.

The sub-pixel colors of the native 2D display are spread over a repeating sequence of four rows, which form GR, GB, RG and BG sub-pixel groups along the row direction. The sub-pixel color pattern changes every row.

As in the example of Figure 11, the centres of the display elements in each of the consecutive rows are then shifted by a half sub-pixel pitch in the row direction and a half sub-pixel pitch in the column direction. There are four types of column in the native 2D display, with GR, GB, RG and BG sub-pixel groups.

The 3D sub-pixels form a diamond grid of near-diamond shaped sub-pixels.

Figure 13 shows a seventh example in which the sub-pixels are again rhombus shapes as in Figure 6(b). The 2D panel is shown as 108 and the 3D image as 109. The sub-pixel aspect ratio  $a = 1/6$  and the slant  $s = \pm 1/6$ . This design has a lenticular pitch of 4.5.

The sub-pixel colors of the native 2D display are spread over a repeating sequence of four rows, which form RB, YG, BR and GY sub-pixel groups. The display pixels comprise RGBY 3D sub-pixels formed over two rows.

There four types of column in the native 2D display, with RB, YG, BR and GY sub-pixel groups.

In this example, the color components of strong visibility are arranged in vertical (column direction) and horizontal (row direction) lines in the 3D display, in particular the YG columns and rows as shown in Figure 13.

The 3D sub-pixels form a diamond grid of near-diamond shaped sub-pixels.

The arrangements of Figures 11 to 13 can be generalised. The color sequence of display elements along the lines connecting the centres of display elements in the column and row directions can be By or xR where x and y (possibly x=y) can be color components that have a strong visibility such as Green, Yellow, White or Cyan. Alternatively, the color sequence of display elements along the lines connecting the centres of display elements in the row and column directions can be xy and RB. The examples above have rows repeating after four rows because the By and xR patterns are inverted before the pattern repeats.

As explained above, the pitch of the lenticulars is selected close to the value 1/a, for example pitch P of the lenses expressed in units of the width of the display sub-pixels, can satisfy:  $(1/a)-1 \leq P \leq (1/a)+1$ . This applies to the examples of Figures 7 to 10.

In the examples of Figures 11 to 13, with diamond/hexagonal grids, the preferable pitch should be close to a value  $1/Ka$  (rather than  $1/a$ ), where factor K will be dependent on the specific color ordering in the grid. For the embodiment shown in Figure 11, the color pattern is the same for two consecutive rows, and the factor K=1. In the column direction the color pattern repeats after four columns, and even pitch values are excluded. An example of a good design with a pitch of 7 sub-pixels is shown for  $a=1/6$ , but also other odd integer and fractional pitch values are possible.

For the embodiments of Figures 12 and 13 color patterns are different in the consecutive rows and K=2. An example of a good design with a pitch of 2.5 sub-pixels is shown in Figure 12 with  $a=1/6$ , but also other fractional pitch values are possible.

Thus, more generally, some examples satisfy  $(1/Ka)-1 \leq P \leq (1/Ka)+1$ , where K is an integer multiple, which will typically be 1 or 2.

In the examples of Figures 11 to 13, because the native 2D pixel grid is organized such that even and odd rows are offset by half a pixel width, this makes it straightforward to engineer away all banding. It simultaneously allows the angular crosstalk profile of a phase to be designed. Ideally, a pixel is shaped such that the profile in x-direction has high bandwidth in frequency domain.

This is illustrated in Figure 14 where area 110 shows a shape designed to have a Hann function profile (e.g. raised cosine):

$$h: x \rightarrow \begin{cases} \cos^2 \pi x & -\frac{1}{2} \leq x < \frac{1}{2} \\ 0 & \text{elsewhere} \end{cases}$$

A modified version is shown in area 112 that has a (more or less) rectangular mid-section to allow for black matrix area between pixels. There is an 80% aperture in this design.

5 The images on the right show that for both example shapes, contributions of consecutive sub-pixel groups with different phases count up to constant intensity, thus preventing banding in autostereoscopic display device.

In Figure 14, the x-axis is the horizontal position in units of sub-pixel column pitch. The y-axis of the left two plots is also in units of sub-pixel column pitch. The y-axis of the right two plots is normalized intensity where 1 is for having 100% aperture when  
10 integrating over y. For these shapes, 100% corresponds to a pixel height of 2.

In practice a shape can be optimized by a combination of computer simulation and trial and error, taking into account various requirements such as the positions of vias.

Usually sub-pixels having different relative position with respect to an individual lenticular lens contribute to the views in different angular directions. Both the sub-  
15 pixel layout and lenticular lens layout has a periodicity, and the number of phases is the minimum number of subpixels which are positioned differently with respect to the periodic lenticular lens. As even and odd rows are shifted, the number of phases  $M \geq 2N$  (where N is the number of views) but by making the pitch a non-integral number of pixels, the number of phases can be further increased. It is preferred that the pitch expressed in horizontal pixel  
20 pitch is a fraction  $p = c/d$  with  $d > 2$  and  $c$  and  $d$  being natural numbers. The number of phases (M) is

$$M = p \cdot \text{lcm}(d, 2).$$

where lcm signifies the lowest common multiple and  $p$  is lens pitch in the units of sub-pixels.

25 The offset of half a pixel width gives rise to a hexagonal grid of sub-pixel centre positions, which repeats over two rows. With a pattern which repeats over more than two rows, it is difficult to simultaneously control banding and pixel shape, except when controlled per row.

Figure 15 shows in the top diagram a pixel shape which is designed to control  
30 the banding based on the individual row. The pixel shape again has a Hann profile in the x-direction (the sub-pixel width direction). The lower plot shows the crosstalk profile for two adjacent pixels.

In Figure 15, the x-axis is again horizontal position in units of sub-pixel column pitch. The y-axis for the top plot is also in units of sub-pixel column pitch. The y-axis for the bottom plot is the normalized intensity.

For the examples above, the pitch value defines how many individually addressable sub-pixels per row will be situated under an individual lenticular lens and hence the number of independently projected 3D views. This will preferably result in designs with elongated pixels and their slanting at small acute angles with respect to the lens direction.

These designs of 2D pixel panel and combination of parameters enable several advantages over existing solutions of panel pixel layout for autostereoscopic displays:

3D sub-pixels can be made to be close to a square shape;

Rectangular grid of 3D sub-pixels - which allows drawing horizontal and vertical lines in 3D mode without aliasing;

Green 3D sub-pixels can be aligned on a diamond grid - with equal intensity and color distribution;

Uniform color distribution for all color components in 3D, which allows reduction of color-related banding effects;

Non-slanted lenticulars lenses offer easier and potentially more cost-effective manufacturing option, with easier lens alignment on the 2D panel; and

Slanted pixels and partial overlap between them in column direction reduces the amount of black matrix projected in certain directions – giving a reduction of banding.

The 2D display sub-pixels do not necessary have to be exactly a parallelogram shape or other regular shape. The edges of the sub-pixels may be curved as shown in Figure 16 such that the adjacent pixels penetrated into each other. This will result in further reduced banding. However, the sides are still slanted as explained above.

This is the intended meaning of sides which are "generally" slanted. This can be understood as requiring a replacement of the side profile with a line of best fit, and this line of best fit then has the defined slant conditions.

In the examples above, each row of 2D sub-pixels has exactly least two different color sub-pixels.

By making use of consecutive rows, an advantage is to have an equal spread of colors in the row and column direction, finally having smaller full-color 3D pixel and dividing the decrease of resolution both in the row and column directions.

The color sub-pixels in the two consecutive rows are different, so that the first row contains display elements of two different colors, and the next row contains display

elements of two different colors wherein the set of color components between these rows is not identical.

The RG and GB designs given above are only examples. For example, this can be generalised to Rx color components in the one row and yB color components in the next row where x and y (possibly x=y) can be color components that have a strong visibility such as Green, Yellow, White or Cyan. The colors alternate along the rows, i.e. one row is formed as Rx sub-pixel groups and the other is formed as yB sub-pixel groups. This applies to both the version with parallelogram shaped sub-pixels with horizontal top and bottom, and the rhombus versions.

In some of the examples above, the number of green sub-pixels in the 2D display is twice the number of red and blue sub-pixels. This enhances the perceived impression of the 3D-resolution.

The examples above include two different color sub-pixels per row. More generally, each row of sub-pixels can include sub-pixels of at least two colors, and for at least two adjacent rows the sub-pixels in the same columns do not all match in color and the sub-pixel color pattern for the rows repeats every two or more rows. Thus, the rows do not repeat row-by-row but repeat in groups of two or more rows.

Thus, another set of examples makes use of three or more color sub-pixels in each row, but with the same slanted-edge sub-pixel shape for the native 2D display panel.

These examples are shown in Figures 17 to 28.

Figure 17 shows an example in which each row has groups of R,G and B sub-pixels, but the order of color components in the corresponding group (i.e. aligned in the column direction) of the next row is obtained by cyclic permutation of the colors compared to current row. This example has the row pattern repeating every three rows, hence three rows are identified with color labels. This design enables thin vertical and horizontal lines to be formed, but the pixels of each primary color in the 3D display are not formed as a regular rectangular or diamond grid.

The slant  $s$  and aspect ratio are each  $1/3$  and the 3D sub-pixel layout is shown for a pitch of 3.5 and for a pitch of 4.0.

The color ordering in row and column directions can be either RGB (row) and RGB (column) or RGB (row) and RBG (column) as is shown in Figure 17.

In the example shown, the first row has an RGB pattern, the second row has row a BRG pattern and the third row has a GBR pattern. Another example is the first row

with a RGB pattern, the second row with a GBR pattern and the third row with a BRG pattern.

Figure 18 shows an example for the case of four primary components, and in which the row pattern repeats every four rows. The color ordering in the row and column directions can be  $RxBy$  (row) and  $RxBy$  (column) or  $RxBy$  (row) and  $RyBx$  (column).

As in the examples above,  $x$  and  $y$  (possibly  $x=y$ ) can be color components that have a strong visibility such as Green, Yellow, White or Cyan. The order of color sub-pixels can be changing by cyclic permutation.

In the specific example of Figure 18, the first row has an RGBW pattern, the second row has a WRGB pattern, the third row has a BWRG pattern and the fourth row has a GBWR pattern. The components of each color in the 3D image are distributed on a diamond-like grid.

In the example of Figure 18, slant  $s$  and aspect ratio are each  $1/6$  and the 3D sub-pixel layout is shown for a pitch of 6.0.

In the example of Figure 18, the row pattern repeats every four rows, so that each group of four sub-pixels is fully cyclically rotated.

Instead, the pattern may repeat after a number of rows that is less than the number of different color sub-pixels.

Figures 19 to 22 show examples based on three different color sub-pixels per row, but the row pattern repeating every two rows. Figures 23 to 26 show examples based on four different color sub-pixels per row, but the row pattern repeating every two rows. The color sequence of display elements in the group thus changes each second row. These arrangements enable rectangular grids of 3D sub-pixels to be formed.

Figure 19 shows a design with slant  $s$  and aspect ratio each  $1/3$  and the 3D sub-pixel layout is shown for a pitch of 4.0. As in some examples above, the slant alternates in direction between adjacent rows.

The order of color sub-pixels in the next row is obtained by cyclic permutation of the color sub-pixels of the group in the current row. The example of Figure 19 has odd rows patterned as RGB groups and even rows patterned as BRG groups.

Figure 20 shows a design with slant  $s$  and aspect ratio each  $1/6$  and the 3D sub-pixel layout is shown for a pitch of 5.0. The slant has the same direction in all rows.

The example of Figure 20 has odd rows patterned as RGB groups and even rows patterned as GBR groups.

Figure 21 shows a design with slant  $s$  and aspect ratio each  $1/6$  and the 3D sub-pixel layout is shown for a pitch of 5.0. The slant has the same direction in all rows.

The example of Figure 21 has odd rows patterned as RGB groups and even rows patterned as BGR groups. In this case, the order of color sub-pixels in the next row is obtained by pair-wise permutation of color sub-pixels in the current row. This design gives green pixels aligned in a column direction.

Figure 22 shows a modified view of 3D panel with the same 2D panel layout as on Figure 20 with a shift of the panel with respect to the lens array. This is to show the change in visibility of the 3D sub-pixels. The 3D pattern and color distribution remains almost unaltered, but other sub-pixels under the lens array become at least partially visible.

The rows can instead have groups of sub-pixels of four sub-pixels in the row direction (either with four different colors or with three different colors and one repeated twice per group).

Figures 23 to 26 show examples all with groups of four color sub-pixels which repeat in the rows. Examples are given with four different colors as well as with four individually addressable color pixels in the group but having only three colors. By way of example, these versions have alternating slant directions in alternating rows and also the row pattern repeats every two rows. In each case, the slant  $s$  and aspect ratio are each  $1/6$ .

Figure 23 shows an example in which one row has RGBG sub-pixel groups and the next has GRGB sub-pixel groups. This 3D sub-pixel layout is shown for a pitch of 7.0.

With the row pattern repeating every two rows, the order of colors in the groups in the second row is obtained by a permutation (cyclic or multiple pair-wise) of the sub-pixel colors in the group in the first row.

One general example is  $RxBy$  groups for the first row and  $xRyB$  groups for the second row. Figure 23 is an example of this with  $x=y=green$ .

Another general example is  $RxBy$  groups for the first row and  $yBxR$  groups for second row. Figure 24 is an example of this, with  $x=yellow$ ,  $y=green$ . The 3D sub-pixel layout is shown for a pitch of 5.0 and for a pitch of 6.0.

Another general example is  $RxBy$  pixel groups for the first row and  $ByRx$  pixel groups for the second row. Figure 25 shows an example of this with  $x=yellow$  and  $y=green$  and the 3D sub-pixel layout is shown for a pitch of 5.0. This gives a diamond grid for the 3D sub-pixels of each primary color.

In the example of Figures 23 and 24, sub-pixels of colors of strong visibility are provided along meandering lines, whereas in Figure 25 these pixels are aligned in a column direction (the YGYGYG... columns).

The alternation between sub-pixel colors in the groups can be based on obtaining the right half of a two-row group of eight element by a permutation (cyclic or multiple pair-wise) of the left half, where permutations of shape and color components can be independently chosen. This gives a rectangular grid for each primary color 3D sub-pixel, but also the two high visibility colors x,y (i.e. green and yellow in this example) can form a diamond grid.

In one example, the sub-pixels are in RxBx groups for the first row and yByR groups for second row. Figure 26 is an examples of this for x=green and y=yellow. The 3D sub-pixel layout is shown for a pitch of 5.0.

For the examples shown on Figures 25, 26 due to specific color ordering additionally even pitch values of view forming arrangements should be excluded, otherwise not all color components will contribute to a single view.

In preferred designs, the neighboring sub-pixels in the row and column direction can always have different color this is achieved in the designs above with the exception of Figure 21.

Pixel groups with four pixels per row can repeat every three rows, instead of every two or four as in the examples above.

The curved edges shown in Figure 16 can of course be applied to these examples as well, and Figure 27 shows RGBW pixel groups which cycle fully so that the pattern repeats every four rows, and with curved edges.

Figure 28 is used to show schematically the effect on the 3D sub-pixel layout when using a fractional lens pitch designs. Figure 28(a) corresponds to Figure 18 but with a pitch  $5+1/2$ . Figure 28(b) corresponds to Figure 18 but with a pitch  $5+2/3$ . Figure 28(c) corresponds to Figure 18 but with a pitch  $6\ 1/2$ . Figure 28(d) corresponds to Figure 19 but with a pitch  $4\ 1/3$ .

The examples above make use of parallelogram sub-pixel shapes or rhombic sub-pixel shapes. These shapes have a pair of sloped and parallel side edges. The sub-pixel shapes described above form a rectangular or diamond grid of sub-pixel centres.

Another alternative is triangular pixel shapes. These have slanted side edges but they are oppositely slanted instead of parallel. As discussed above in connection with rhombus sub-pixel shapes, in order to avoid banding, the pixel shape and the type of the

pixel grid is chosen such that the sub-pixels overlap partially at least in one direction, which is parallel to the elongate direction of the view forming arrangement. By this is meant that a line in the lens (or barrier) direction can cross pixels from an adjacent pair of columns. In the case of rhombus and parallelograms, an example of fractional shift of 1/2 sub-pixel has been  
5 given.

Figure 29 shows the tessellation of rhombus pixel shapes and also triangular sub-pixel shapes. In the case of rhombus shapes, the centers of the sub-pixels are arranged on a hexagonal grid (which can otherwise be seen as a diamond grid). The centers of display elements in each of the consecutive rows are shifted by half of sub-pixel pitch in the row  
10 direction and half of sub-pixel pitch in the column direction.

In the more complex case of a grid with triangular elements, the orientation of neighboring elements in the row also changes (they are rotated by 180 degrees). This grid can be described as two penetrating grids of triangular elements, the two grids being rotated by 180 degrees with respect to each other, with centers of the elements in each of the sub-pixel  
15 grids arranged on a diamond or hexagonal grid.

However, as a whole the sub-pixel area centers in each case are arranged in orthogonal rows and columns of color sub-pixels forming a grid of sub-pixel centres. In the case of the triangular sub-pixels, there are evenly spaced vertical columns, and horizontal rows. The rows are grouped in close together pairs. Thus, in the row direction, the sub-pixels  
20 of one row are shifted by half a sub-pixel pitch with respect to the adjacent rows, but in the column direction the shift is different.

The two-dimensional grid can be described by translation vectors, and the color distribution for the sub-pixels of the grid can be described by color change sequences in the directions along the translation vectors.

For the grid shown for the rhombus sub-pixels, the vectors  $\mathbf{a}$ ,  $\mathbf{b}$  and  $\mathbf{p}$  are the translation vectors between the nearest neighbors of the grid cells, vectors  $\mathbf{p}$  and  $\mathbf{q}$  are aligned with display row and column directions respectively, and their length corresponds to the sub-pixel pitch in the row and column directions. The grid can be described by two non-orthogonal unit vectors.  
25

For example a coordinate system described by the vectors  $\mathbf{p}$  (row direction) and vector  $\mathbf{a}$ , pointing to the nearest neighbor element in the next row can be used. Alternatively vector  $\mathbf{b}$  can be chosen instead of vector  $\mathbf{a}$ , resulting in the similar pixel structure, but mirror-imaged relative to the horizontal plane.  
30

Figure 30 shows an example with triangular pixels, and shows the 2D pixel layout and the 3D sub-pixel layout for pitch 4.0. Each row has three color sub-pixels. The interleaved triangles of opposite orientation can together be considered to be one row, or else one row can be considered to comprise only triangles of the same orientation.

5 Taking one row to be a set of triangles of both orientations, then the pattern repeats every six rows as marked on Figure 30 (the repeat being defined as when the same color pattern arises and with the same sub-pixel orientations). It could instead be considered to repeat every twelve rows if a row is only formed of one orientation of sub-pixel. As mentioned above, a row should be considered as the set of pixels connected together by the  
10 pixel grid and addressing circuitry. This could be achieved in either configuration but of course treating a row as having more sub-pixels means more column conductors are required.

The sub-pixel color arrangement can thus be considered in the same way as in the examples above. An alternative is to consider that the color sequence of sub-pixels in the group as cyclically changing along the grid translation vector  $\mathbf{p}$  and grid translation vector  $\mathbf{a}$ .  
15 The order of color components in the group of the next row is obtained by cyclic permutation of colors of display elements of the group in the current row.

For example, for Figure 30 the color change sequence along the  $\mathbf{p}$  row vector is RBG and along the  $\mathbf{a}$  vector is RBG.

Some further examples will now be given based on rhombic pixels. In each  
20 case, the slant  $s$  (or opposite sign for the different rhombus sides) and aspect ratio are  $1/6$ .

Figure 31 shows an example in which each row of 2D sub-pixels has three colors, but the pattern repeats only every two rows (by "only" is meant that the sequence does not change more rapidly than every two rows). The sub-pixels in the column direction always have the same colors. In the 3D mode, the sub-pixels of each color (RGB) are  
25 distributed on vertical lines.

Figure 32 shows an example in which each row of 2D sub-pixels has only one color, and the pattern repeats every three rows so that there are three colors in total. In the 3D mode, the sub-pixels of each color (RGB) are distributed on horizontal lines.

Figure 33 shows an example of 2D sub-pixel layout in which each row of 2D  
30 sub-pixels has only one color, and the pattern repeats every four rows so that there are three colors in total (red, green, blue, yellow). Again in the 3D mode, the sub-pixels of each color (RGBY) are distributed on horizontal lines.

Figure 34 shows two variations of 2D sub-pixel layout in which each row has three different color sub-pixels. In the example of Figure 34(a), the row has RGB groups.

The half sub-pixel shift between rows means the pattern only repeats every six rows. The half pixel shift means the adjacent rows are not aligned. Thus, it can be simpler to consider in terms of the translation vectors. In this case, the color sequence along the  $p$  row vector is RBG and along the  $a$  vector is RB from the same starting point and BG from another starting point and GB from another starting point. The color sequence of display elements in the group is cyclically changing along the grid translation vector  $p$  and changing according to a specific pattern along the grid translation vector  $a$ . The color sequence for the full panel is uniquely defined by the color sequence changes along the chosen grid unit vectors starting from one defined origin element in the grid. Display elements along the column  $q$  vector also change colors in cyclic order.

In the example of Figure 34(b), the rows have RGBG groups. With the half sub-pixel shift between rows the pattern only repeats every four rows. In terms of the translation vectors, the color sequence along the  $p$  row vector is RGBG and along the  $a$  vector is RRGGBBGG.

Figure 35 shows two variations of 2D sub-pixel layout in which each row has four individually addressable sub-pixels in the row groups (which may have three or four different color components).

In the example of Figure 35(a), pairs of rows have RGBG groups and then YBYR groups. The half sub-pixel shift between rows means the pattern only repeats every eight rows. The half pixel shift means the adjacent rows are not aligned. Thus, it can be simpler to consider in terms of the translation vectors. In this case, the color change sequence along the row  $p$  vector is RGBG for some rows and YBYR for others. Along the  $b$  vector the pattern is BGBY from one starting point and RGRY from another.

In the example of Figure 35(b), adjacent pairs of rows have RGBG groups and then YBYR groups, but with different shifts between rows. Again, the half sub-pixel shift between rows means the pattern only repeats every eight rows. In this case, the color change sequence along the row  $p$  vector is RYBY from one starting point and along the  $b$  vector is either RYRG or RGRY. From another starting point the sequence along the  $p$  vector is RGBG and along the  $b$  vector is either RYRG or RGRY.

Figure 36 shows two further variations of 2D sub-pixel layout in which each row has four different color sub-pixels.

In the example of Figure 36(a) all rows have RGBY groups, and the pattern position cycles. The half sub-pixel shift between rows means the pattern only repeats every eight rows. The color change sequence along the row  $p$  vector is generally  $RxBy$  (in this case

RGBY) and along the  $\mathbf{a}$  vector is RyBx (i.e. RYBG in this example). In this example display elements along the column  $\mathbf{q}$  vector also change colors in cyclic order. This panel results in good color distribution both in 2D and 3D mode.

In the example of Figure 36(b) the color change sequence along the  $\mathbf{p}$  vector is generally RxBy and along the  $\mathbf{a}$  vector is RRyyBBxx. In this case x= green and y= white. Thus, the rows are all formed with RGBW groups. The row pattern repeats every four rows in this case.

When the display panel comprises three or more primary colors, the M nearest-neighbor sub-pixels from a selected sub-pixel (with shortest distance between the centers of sub-pixels both in row and column directions) can be arranged always to be of the color different to the color of selected sub-pixel (examples are Figures 30 and 31 for M=3 and Figure 36(a) for M=4).

As explained above, the shape of the rhombus or triangular sub-pixels is such that along any arbitrary line parallel to the column and/or row direction the sub-pixels partially overlap with each other.

Other shapes can achieve this, for example Figure 37 shows chevron shaped sub-pixels. These also have at least two opposing sides which are generally slanted with respect to the sides of the display area. Indeed, each chevron has four slanting sides.

As with triangular sub-pixels, there are different ways to define the rows, which depend on the hardware addressing scheme.

The chevron shapes are interleaved. If one row is defined (and addressed) as only the alternate chevrons (as marked in Figure 37), there is then a half sub-pixel offset between rows. Along any line parallel to the row direction, there are only two color sub-pixels from two different rows. Because the rows are interleaved, one row can be considered to have only one color sub-pixel, but only occupying every other pixel space. Using this definition of a row, the pattern repeats every six rows because the chevrons change orientation, with a 180 degree rotation between each row, with a shift of half sub-pixel in the row and column direction

The width of the chevron-shape can be controlled to optimize the intensity profile. Because the chevrons are interlocked there is no angle at which the black matrix becomes entirely visible. Hence banding is reduced. The design of this example thus has partial sub-pixel overlap in any arbitrary direction across the panel. The latter is important with microlens arrays.

For triangular pixels, the analysis derives the preferred pitch values  $p=(1/Ka)$  where  $K$  is an integer value of 1 or 2 depending on the color ordering in the grid. The same applies to the hexagonal grids of rhombus pixels and rectangular grids of parallelogram-shaped pixels.

5 The various designs can aim to achieve different aims:

1.  $a = s$  is preferred for 1-to-1 2D to 3D sub-pixel mapping.

2. Certain pitch values are preferred to have square 3D sub-pixels. They will depend only on pixel aspect ratio and color ordering in the grid, with pitch values  $p$  satisfying  $(1/Ka)-1 \leq P \leq (1/Ka)+1$

10 Examples of designs with  $K=2$  are given in Figures 12 and 13.

As shown in some examples above, the slant direction of the display elements in the adjacent rows can be different. In this case, when viewing such a 3D display at different angles, the amount of black matrix projected for consecutive rows in angular space will be different. Thus the effect of regularity of the dark bands over the display will be further reduced and spread over the rows of a display. 3D pixels in consecutive rows appear to be slightly "tilted" in alternating directions for the consecutive rows. This creates an additional smoothing effect on the 3D view.

The examples above show the invention applied to lenticular lens displays. However, the concepts of the invention can be applied equally to autostereoscopic displays based on barriers. In a barrier display, the barrier opening can be considered to be the "view forming element". Furthermore, it is the relative slant between sub-pixel columns and the lenticular (or barrier) axis which is important. Thus, lenticulars or barriers can be provided over the sub-pixel grid as described above.

25 Furthermore, (micro)lens arrays can be used instead of lenticular lenses. These will be arranged in a regular rectangular grid, with no slant in the column direction.

Various example sub-pixel shapes have been presented above and the concept of partial sub-pixel overlap in the row and/or column directions has been explained. The partial pixel overlap can be in any possible direction across the panel.

30 It can be seen from the examples above that to have the 3D sub-pixels on a square grid, the centres of the 2D sub-pixels should be on a rectangular grid. The use of slanted sub-pixel shapes means that these slanted edges form slanted continuous or discontinuous lines across the panel.

Other variations to the disclosed embodiments can be understood and effected by those skilled in the art in practicing the claimed invention, from a study of the drawings,

the disclosure, and the appended claims. In the claims, the word "comprising" does not exclude other elements or steps, and the indefinite article "a" or "an" does not exclude a plurality. The mere fact that certain measures are recited in mutually different dependent claims does not indicate that a combination of these measured cannot be used to advantage.

5 Any reference signs in the claims should not be construed as limiting the scope.

## CLAIMS:

1. An autostereoscopic display device comprising:  
a display (3) having an array of display pixels (5) for producing a display, and defining a display area having sides and a top and bottom, wherein the display pixels are arranged in orthogonal rows and columns of color sub-pixels, parallel to the top and bottom  
5 and to the sides respectively; and  
a view forming arrangement (9) arranged in registration with the display for projecting a plurality of views towards a user in different directions,  
wherein the color sub-pixels comprise at least two opposing sides which are generally slanted with respect to the sides of the display area,  
10 and wherein the sub-pixel color pattern for the rows repeats every two rows to define a plurality of sets of two rows, wherein each row comprises sub-pixels of at least two colours and wherein no two sub-pixels which are adjacent in the row direction have the same colour.
- 15 2. A device as claimed in claim 1, wherein for each single sub-pixel each adjacent sub-pixel, in both the row direction and the column direction, has a color which is different from the colour of said single sub-pixel.
- 20 3. A device as claimed in any preceding claim, wherein the display comprises successive row sets, each row set comprising a first row of sub-pixels with a first row color pattern of exactly two colors and a second row of sub-pixels with a second row color pattern of exactly two colors, wherein the second row color pattern is different from the first row color pattern.
- 25 4. A device as claimed in claim 3, wherein the first row color pattern comprises a repeating pattern Rx, and the second row color pattern comprises a repeating pattern yB, wherein R is a red sub-pixel, B is a blue sub-pixel, and x and y are one of yellow, green, white and cyan color sub-pixels, and wherein optionally  $x=y$ , optionally  $x=y=green$ .

5. A device as claimed in claim 4, wherein the display comprises successive column sets, each column set comprising a first column of sub-pixels with a first column color pattern and a second column of sub-pixels with a second column color pattern, wherein either:

5 the first column color pattern comprises a repeating pattern RB and the second column color pattern comprises a repeating pattern xy; or

the first column color pattern comprises a repeating pattern xB and the second column color pattern comprises a repeating pattern Ry.

10 6. A device as claimed in claim 1 or 2, wherein each row set comprises a first row of sub-pixels with a first row color pattern of exactly three colors and a second row of sub-pixels with a second row color pattern of exactly three colors, wherein the first and second row color patterns are different from each other, and optionally said three colors are red, green and blue.

15

7. A device as claimed in claim 1 or 2, wherein each row set comprises a first row of sub-pixels with a first row color pattern of exactly four colors, or three colors where the color with strongest visibility occurs twice, and a second row of sub-pixels with a second row color pattern of exactly four colors, or three colors where the color with strongest visibility occurs twice, wherein optionally the four colors comprise red, x, blue and y, wherein x and y are each one of green, yellow, white and cyan, for example the four colors are red, blue, green and white and for example in the case of three colors the three colours are red, green, blue and green.

25

8. An autostereoscopic display device comprising:

a display (3) having an array of display pixels (5) for producing a display, and defining a display area having sides and a top and bottom, wherein the display pixels are arranged in orthogonal rows and columns of color sub-pixels, parallel to the top and bottom and to the sides respectively; and

30

a view forming arrangement (9) arranged in registration with the display for projecting a plurality of views towards a user in different directions,

wherein the color sub-pixels comprise at least two opposing sides which are generally slanted with respect to the sides of the display area,

wherein the display comprises successive row sets, each row set comprising a

first row of sub-pixels with a first row color pattern of exactly two colors, a second row of sub-pixels with a second row color pattern which is equal to the first row color pattern, a third row of sub-pixels with a third row color pattern of exactly two colors, and a fourth row of sub-pixels with a fourth row color pattern which is equal to the third row color pattern, wherein said equal third and fourth row color patterns are different from said equal first and second row color patterns.

9. A device as claimed in claim 8, wherein said equal first and second row color patterns comprise a repeating pattern Rx, and said equal third and fourth row color patterns comprise a repeating pattern yB, wherein R is a red sub-pixel, B is a blue sub-pixel, and x and y are one of yellow, green, white and cyan color sub-pixels, and wherein optionally  $x=y$ , optionally  $x=y=green$ .

10. A device as claimed in claim 9, wherein the display comprises successive column sets, each column set comprising a first column of sub-pixels with a first column color pattern, a second column of sub-pixels with a second column color pattern which is equal to the first column color pattern, a third column of sub-pixels with a third column color pattern, and a fourth column of sub-pixels with a fourth column color pattern which is equal to the third column color pattern,

wherein said equal first and second column color patterns comprises a repeating pattern xB, and said equal third and fourth column color patterns comprises a repeating pattern Ry; or

said equal first and second column color patterns comprises a repeating pattern RB, and said equal third and fourth column color patterns comprises a repeating pattern xy.

11. An autostereoscopic display device comprising:

a display (3) having an array of display pixels (5) for producing a display, and defining a display area having sides and a top and bottom, wherein the display pixels are arranged in orthogonal rows and columns of color sub-pixels, parallel to the top and bottom and to the sides respectively; and

a view forming arrangement (9) arranged in registration with the display for projecting a plurality of views towards a user in different directions,

wherein the color sub-pixels comprise at least two opposing sides which are generally slanted with respect to the sides of the display area,

and wherein for at least two adjacent rows the sub-pixels in the same columns do not all have the same color and the sub-pixel color pattern for the rows repeats every three rows to define a plurality of sets of three rows, each set comprising a first row of sub-pixels with a first row color pattern of exactly three colors, a second row of sub-pixels with a second row color pattern of exactly three colors and a third row of sub-pixels with a third row color pattern of exactly three colors, wherein first, second and third row color patterns are different from each other, and wherein optionally said three colors are red, green and blue.

12. A device as claimed in claim 11, wherein the display comprises columns of sub-pixels which repeat their sub-pixel color pattern every three columns, wherein some columns comprise only pixels of color x and/or y, wherein x and y are each one of green, yellow, white and cyan.

13. An autostereoscopic display device comprising:

a display (3) having an array of display pixels (5) for producing a display, and defining a display area having sides and a top and bottom, wherein the display pixels are arranged in orthogonal rows and columns of color sub-pixels, parallel to the top and bottom and to the sides respectively; and

a view forming arrangement (9) arranged in registration with the display for projecting a plurality of views towards a user in different directions,

wherein the color sub-pixels comprise at least two opposing sides which are generally slanted with respect to the sides of the display area,

and wherein for at least two adjacent rows the sub-pixels in the same columns do not all have the same color and the sub-pixel color pattern for the rows repeats every four rows to define a plurality of sets of four rows, each set comprising:

a first row of sub-pixels with a first row color pattern which comprises a repeating pattern BR;

a second row of sub-pixels with a second row color pattern which comprises a repeating pattern xy;

a third row of sub-pixels with a third row color pattern which comprises a repeating pattern RB; and

a fourth row of sub-pixels with a fourth row color pattern which comprises a repeating pattern yx,

wherein x and y are each one of green, yellow, white and cyan color sub-pixels.

14. A device as claimed in any preceding claim, wherein each sub-pixel has a centre of area, wherein each row of sub-pixels has the sub-pixel centres of area shifted with respect to the adjacent rows of sub-pixels by a first fraction of the sub-pixel pitch in the row direction, and each column of sub-pixels has the sub-pixel centres of area shifted with respect to the adjacent columns of sub-pixels by a second fraction of the sub-pixel pitch in the column direction.

15. A device as claimed in claim 14, wherein the first fraction and second fraction are each 1/2.

16. A device as claimed in any preceding claim, wherein each sub-pixel of the display comprises a parallelogram shape with top and bottom edges parallel to the top and bottom of the display area and side edges which comprise the opposing sides.

17. A device as claimed in claim 16, wherein:  
the sub-pixels all have the same slant direction; or  
alternate rows of sub-pixels have opposite slant directions with respect to the direction of the display area sides.

18. A device as claimed in any one of claims 1 to 15, wherein each sub-pixel of the display comprises a parallelogram shape with first and second edges with one slant direction with respect to the direction of the display area sides, and third and fourth edges with an opposite slant direction with respect to the direction of the display area sides.

19. A device as claimed in claim 18, wherein each sub-pixel of the display comprises a rhombus shape.

20. An autostereoscopic display device comprising:  
a display (3) having an array of display pixels (5) for producing a display, and defining a display area having sides and a top and bottom, wherein the display pixels are arranged in orthogonal rows and columns of color sub-pixels, parallel to the top and bottom

and to the sides respectively; and

a view forming arrangement (9) arranged in registration with the display for projecting a plurality of views towards a user in different directions,

5 wherein the color sub-pixels comprise at least two opposing sides which are generally slanted with respect to the sides of the display area,

and wherein for at least two adjacent rows the sub-pixels in the same columns do not all have the same color and the sub-pixel color pattern for the rows repeats every six or every eight rows to define a plurality of sets of six or eight rows with the rows together comprising exactly four color sub-pixels, or three color sub-pixels where the color with  
10 strongest visibility occurs twice, and wherein each sub-pixel of the display comprises a rhombus shape,

wherein optionally the four colors comprise red, x, blue and y, wherein x and y are each one of green, yellow, white and cyan, for example the four colors are red, blue, green and yellow and for example in the case of three colors the three colours are red, green,  
15 blue and green.

21. A device as claimed in any one of claims 1 to 14, wherein each sub-pixel of the display comprises a triangle shape with first and second edges with opposite slant direction with respect to the direction of the display area sides, and a third edge parallel to the  
20 direction of the display area top and bottom.

22. A device as claimed in any preceding claim, wherein each sub-pixel of the display comprises at least four opposing edges, with first and second edges with one slant direction with respect to the direction of the display area sides, and third and fourth edges  
25 with an opposite slant direction with respect to the direction of the display area sides.

23. A device as claimed in claim 22, where the sub-pixels of the display are arranged in interlocked manner so that in any direction across the display panel the adjacent pixels overlap partially one another.

30

24. A device as claimed in any preceding claim, wherein each sub-pixel has an aspect ratio "a" comprising the ratio of maximum width at any height up the sub-pixel to the maximum height, wherein the slant direction has a slant value  $s = \tan \theta$ , with  $\theta$  being the slant

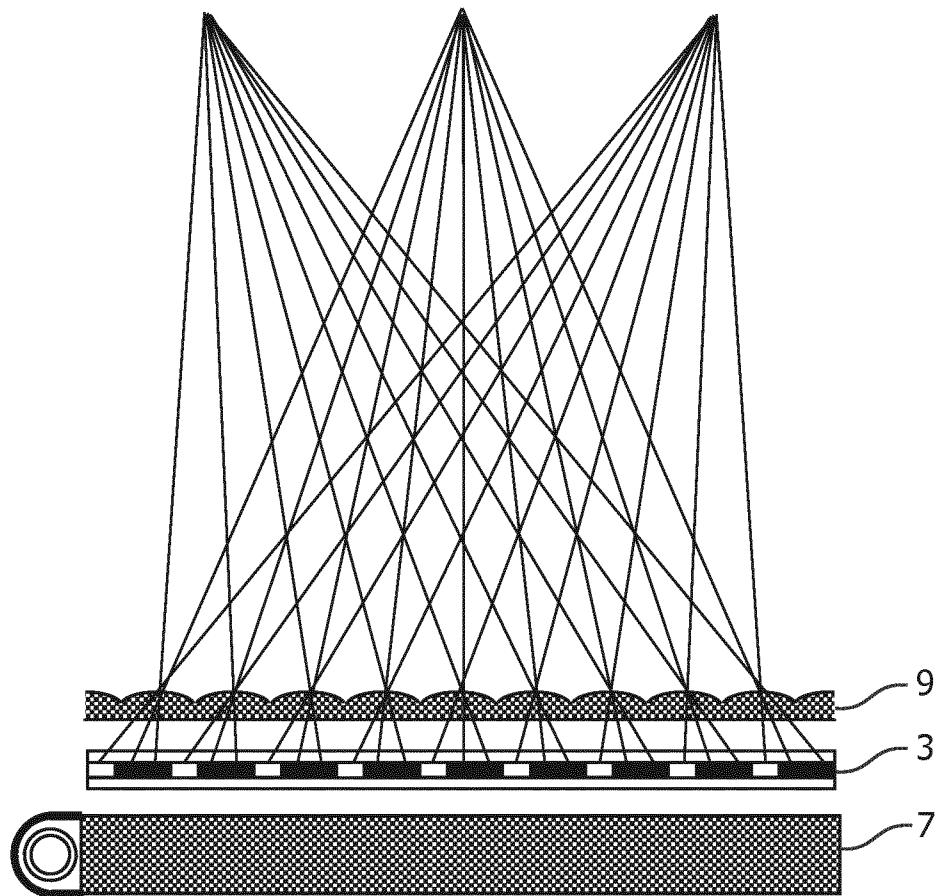
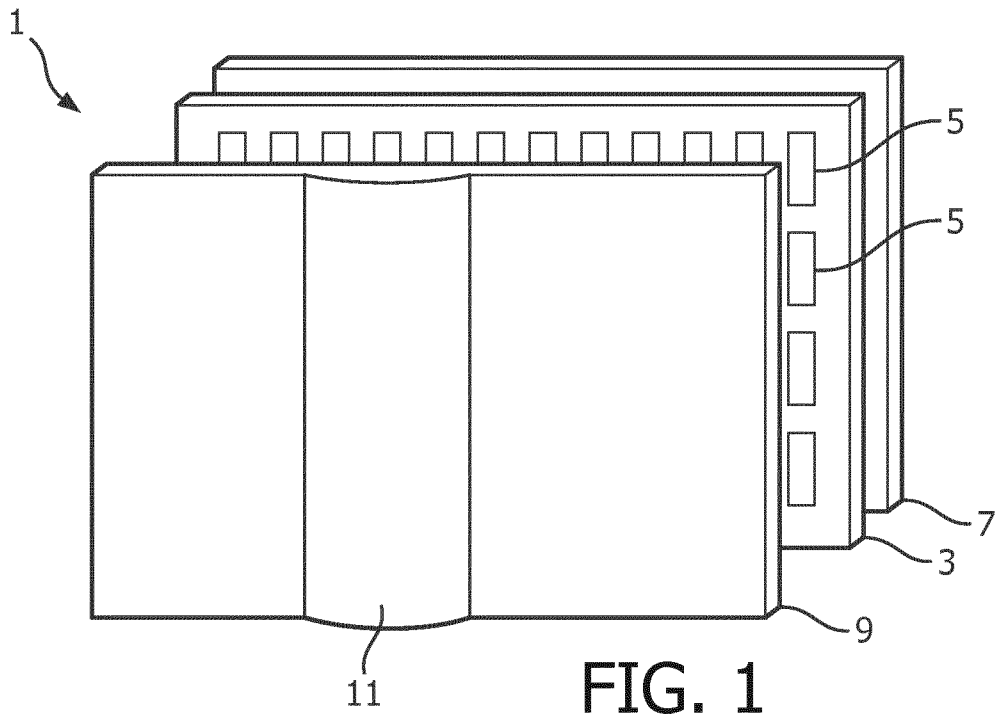
angle, and wherein  $a = 0.8s$  to  $1.2s$  or more preferably  $a = 0.95s$  to  $1.05s$  or more preferably  $a=s$ , and  $s \leq 1/3$ .

25. A device as claimed in any preceding claim, wherein the view forming  
5 arrangement comprises elongate elements (11), like lenticular lenses or a barrier, which extend parallel to the sides of display area.

26. A device as claimed in any one of claims 1 to 24, wherein the view forming  
10 arrangement comprises an array of lenses arranged in a grid parallel to the sides and top and bottom of the display area.

27. A device as claimed in claim 25, wherein in the view forming arrangement the  
15 elongate elements have a pitch  $P$  expressed in units of the width of the display sub-pixels, which satisfies  $(1/Ka)-1 \leq P \leq (1/Ka)+1$  where  $K$  is an integer multiple which can be 1 or more.

1/31



2/31

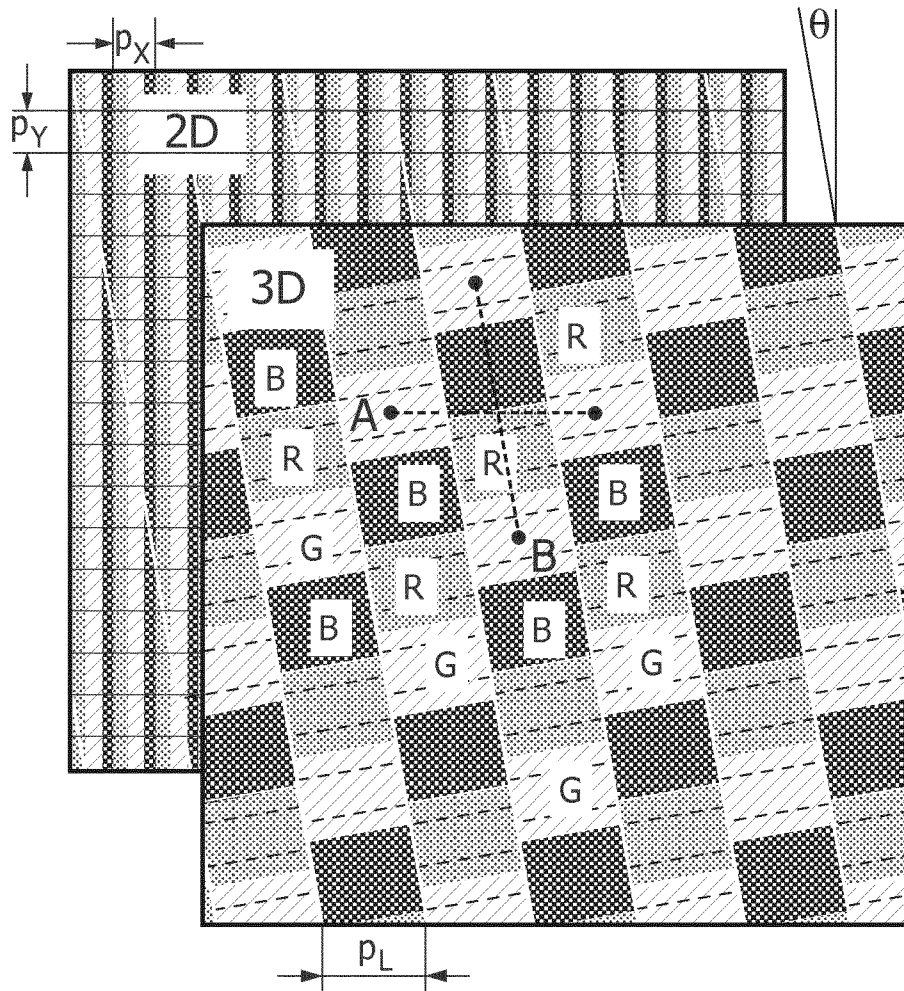


FIG. 3

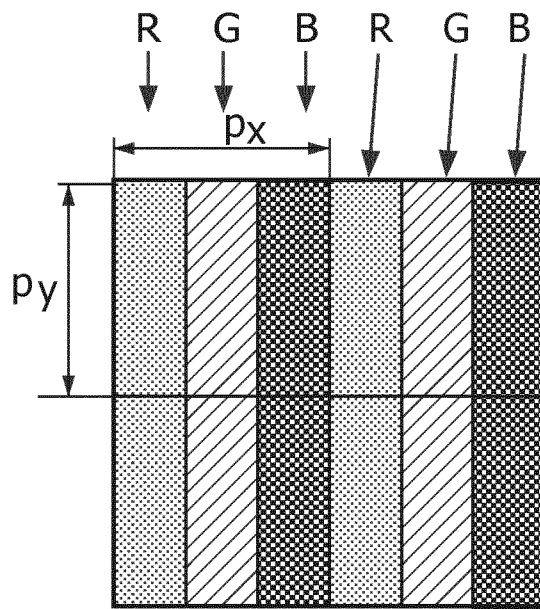


FIG. 4

RGB\_3

3/31

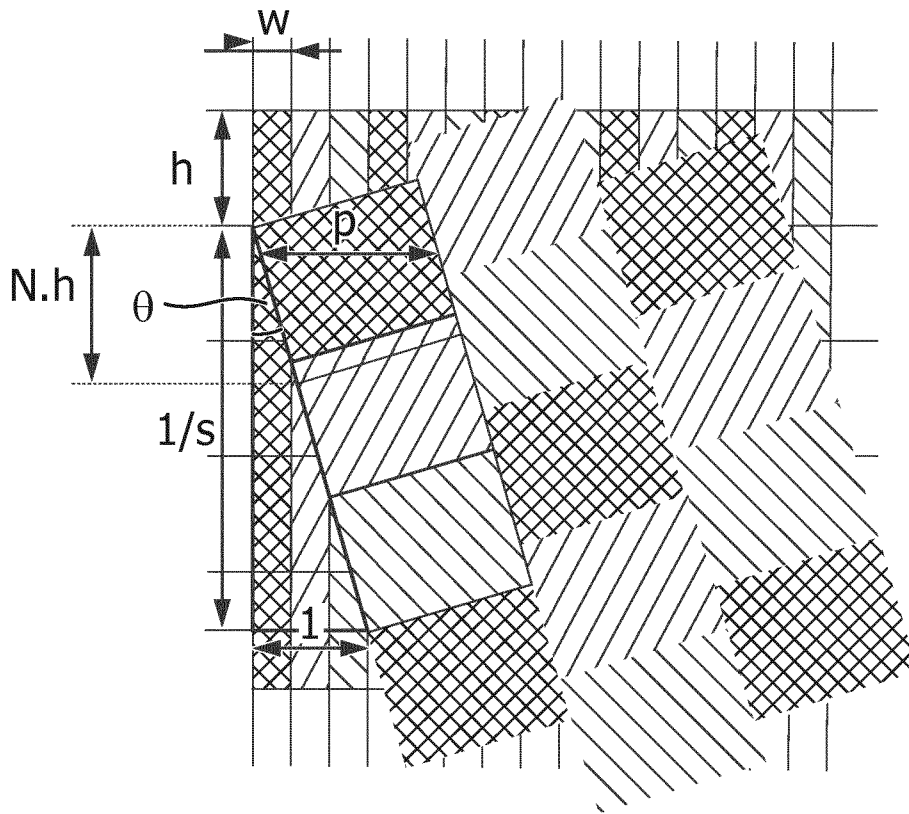


FIG. 5

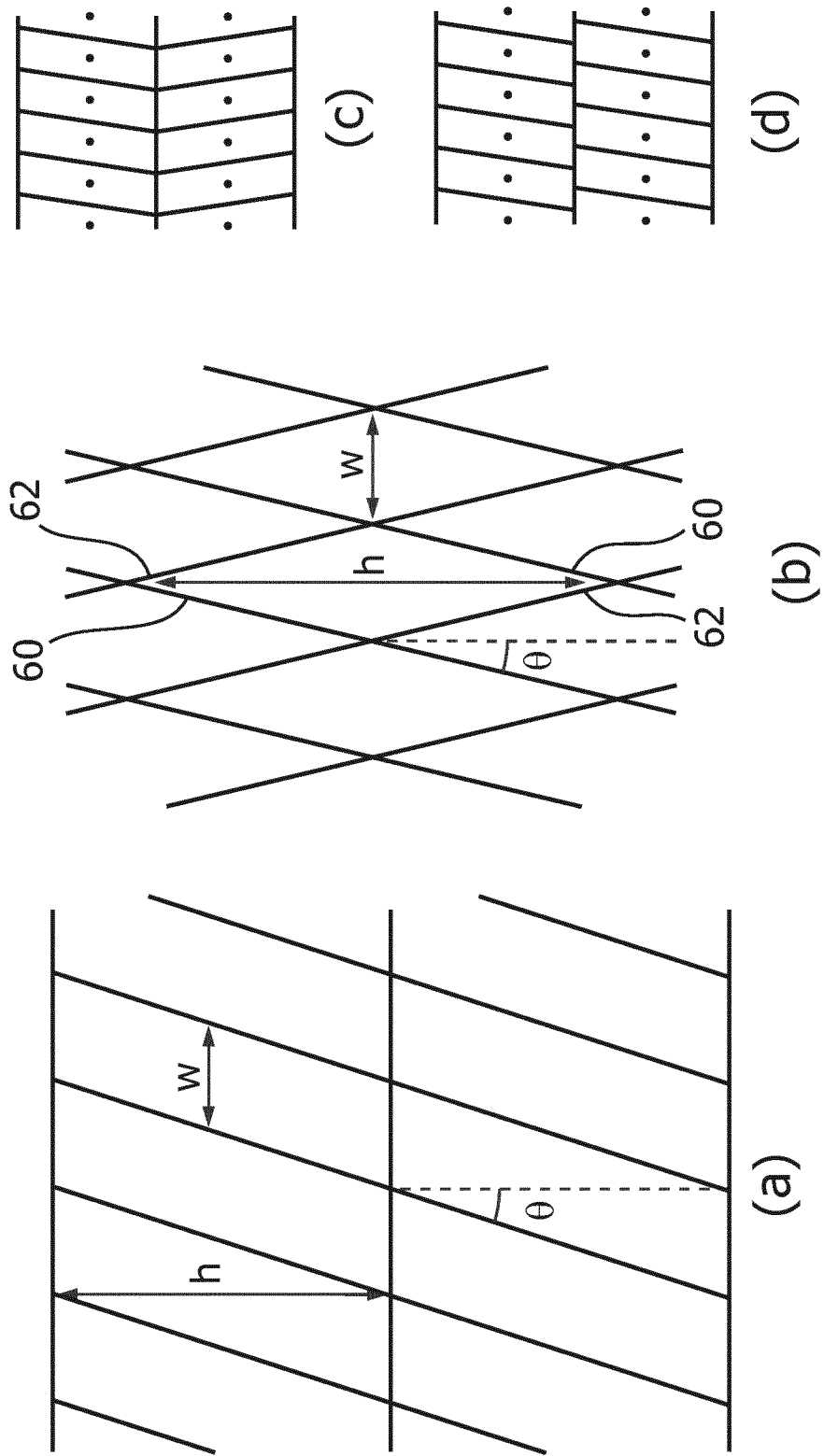


FIG. 6



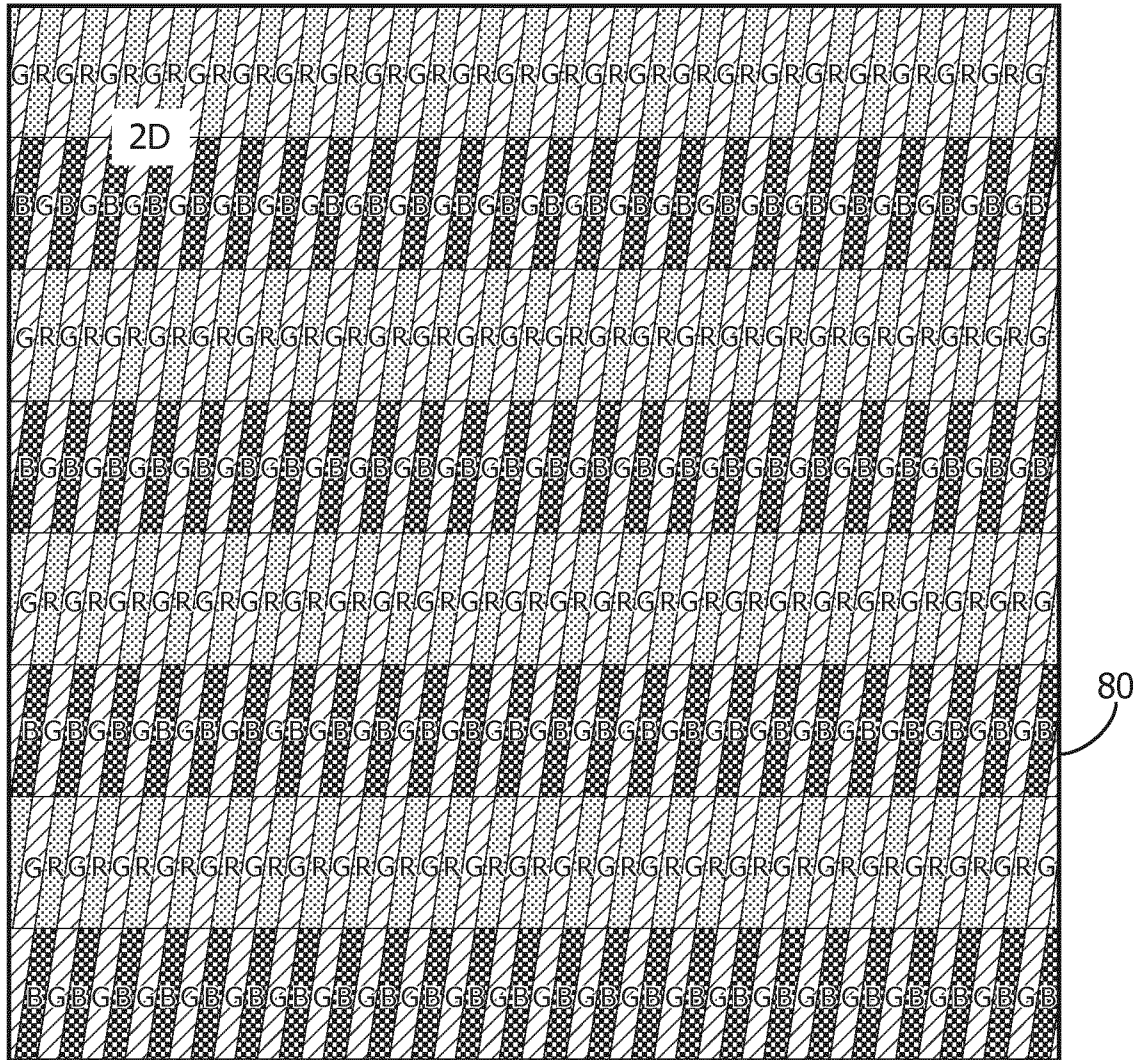


FIG. 8

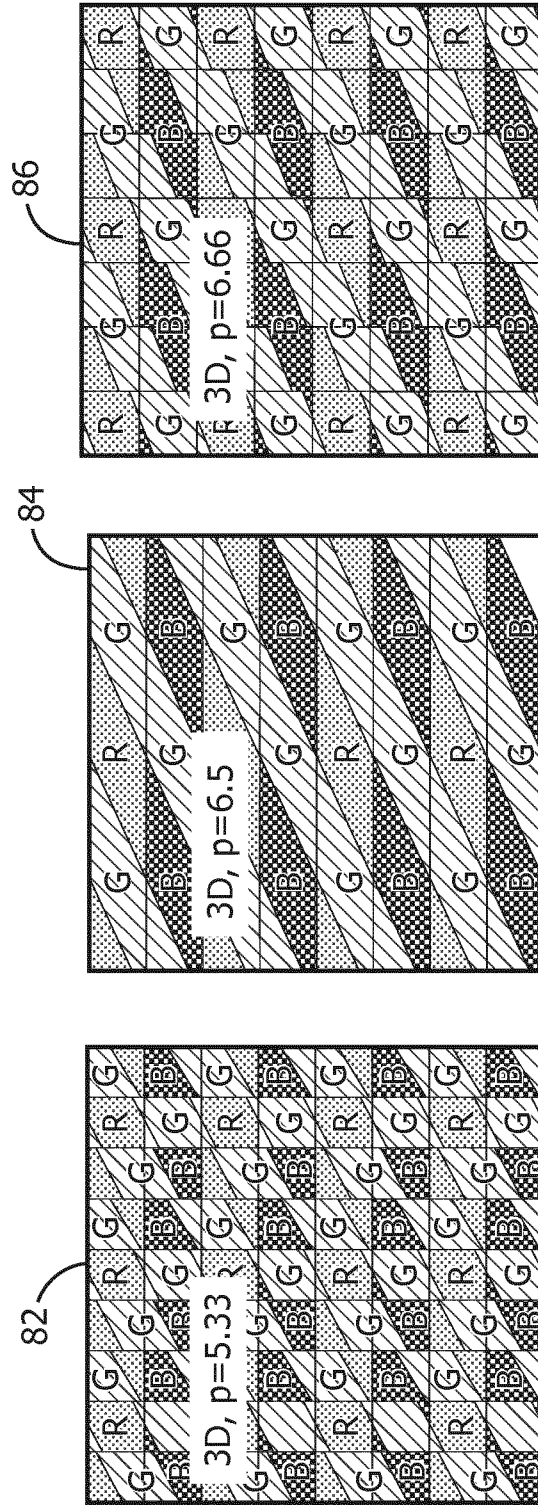


FIG. 8  
(continued)





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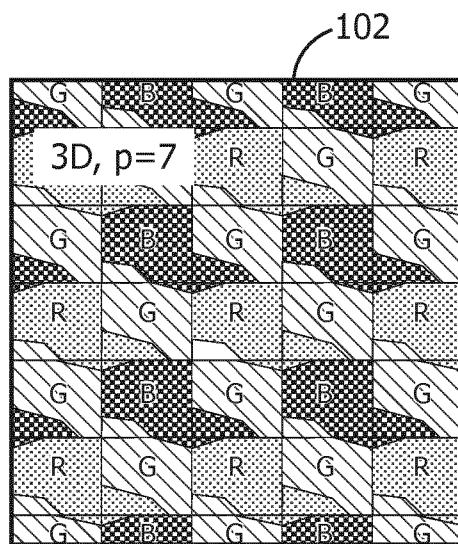
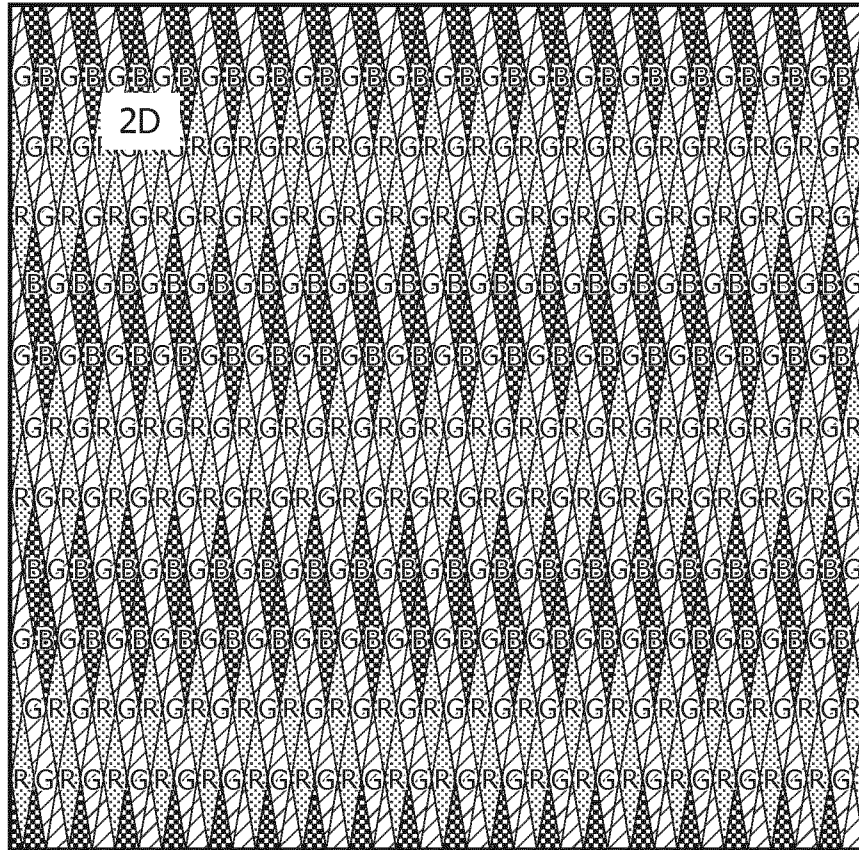


FIG. 11



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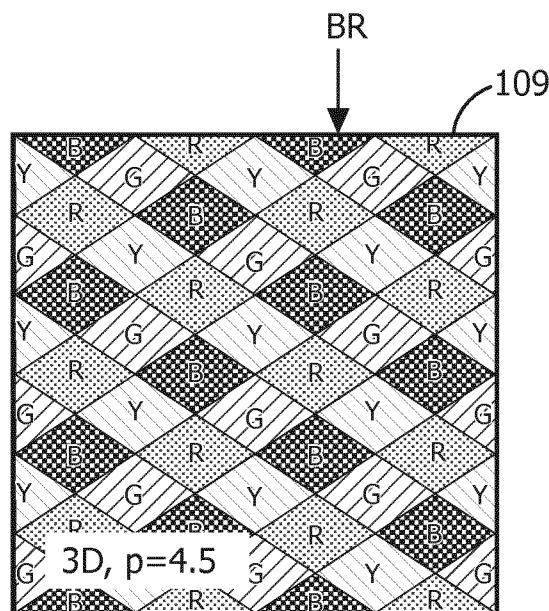
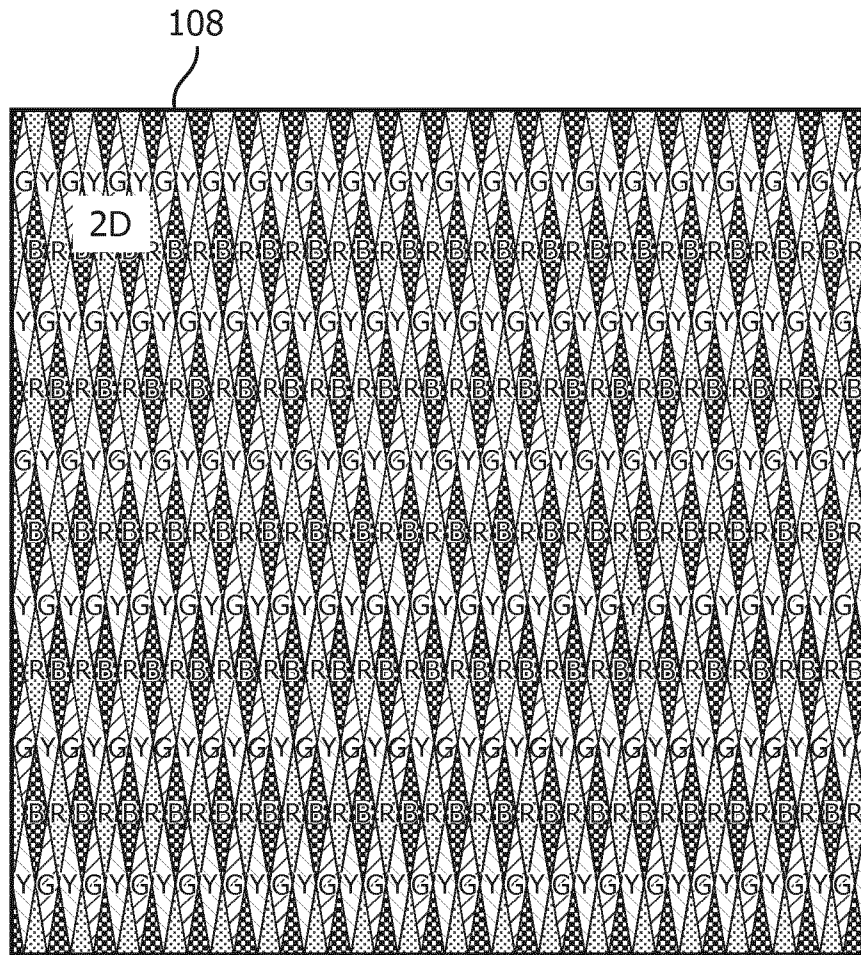


FIG. 13

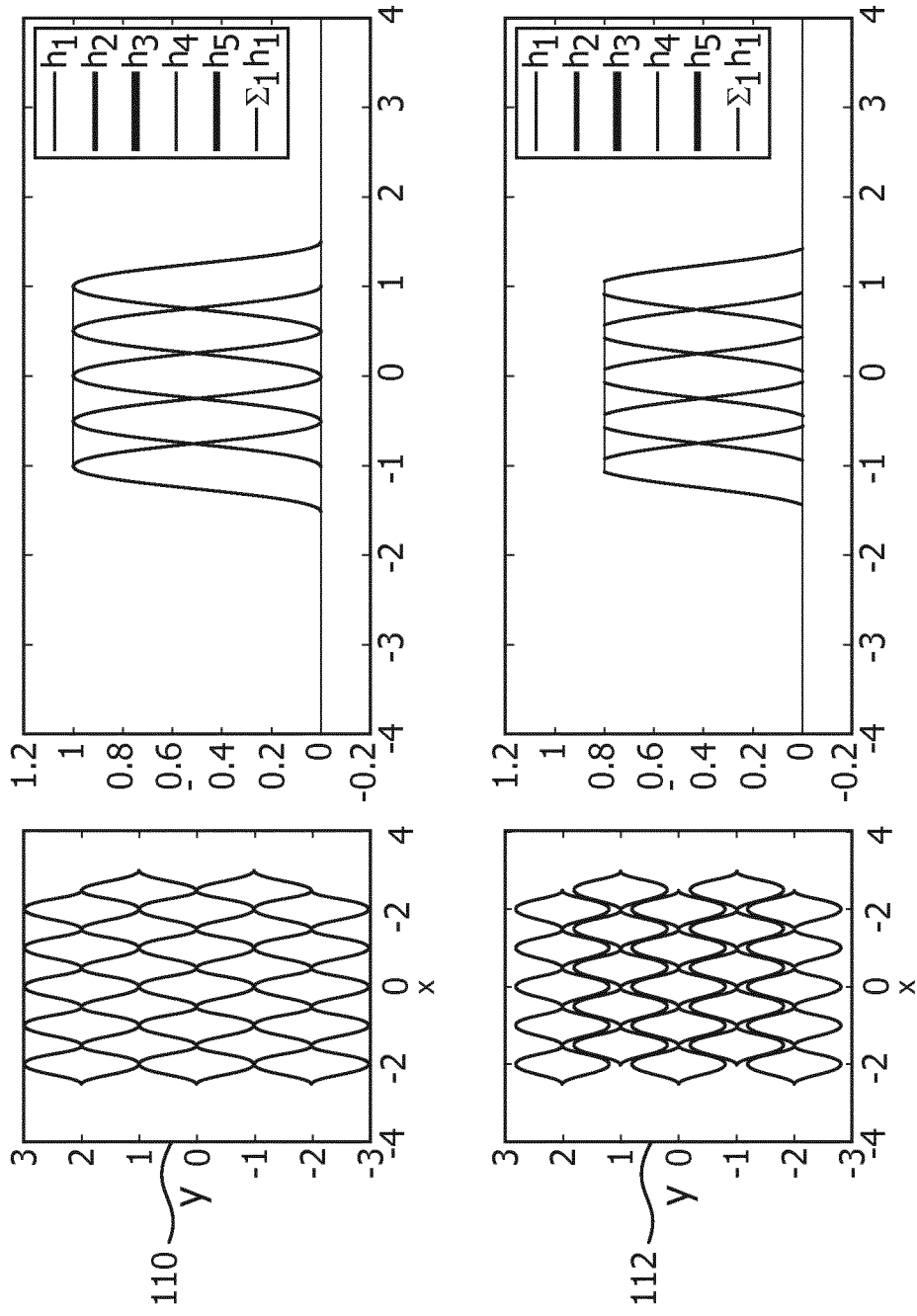


FIG. 14

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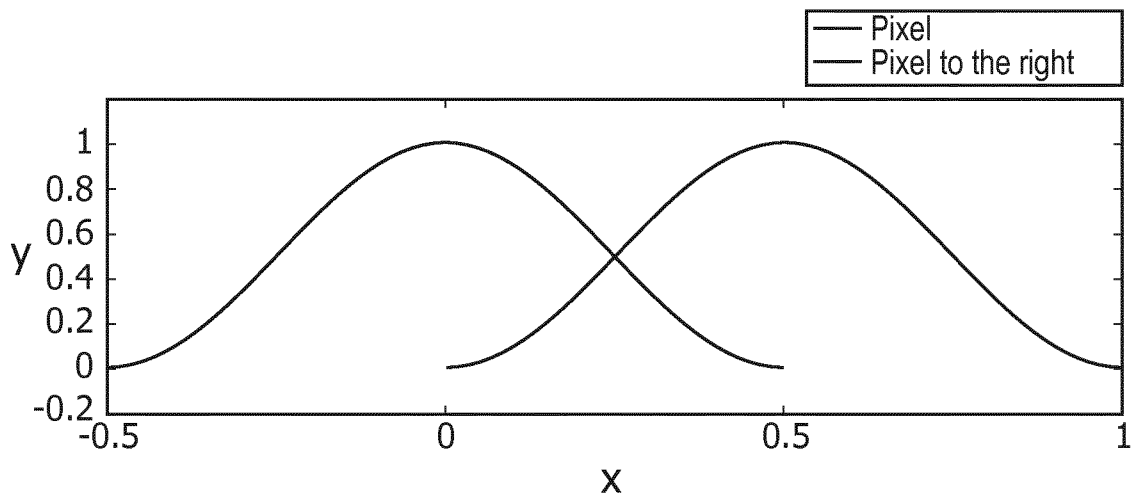
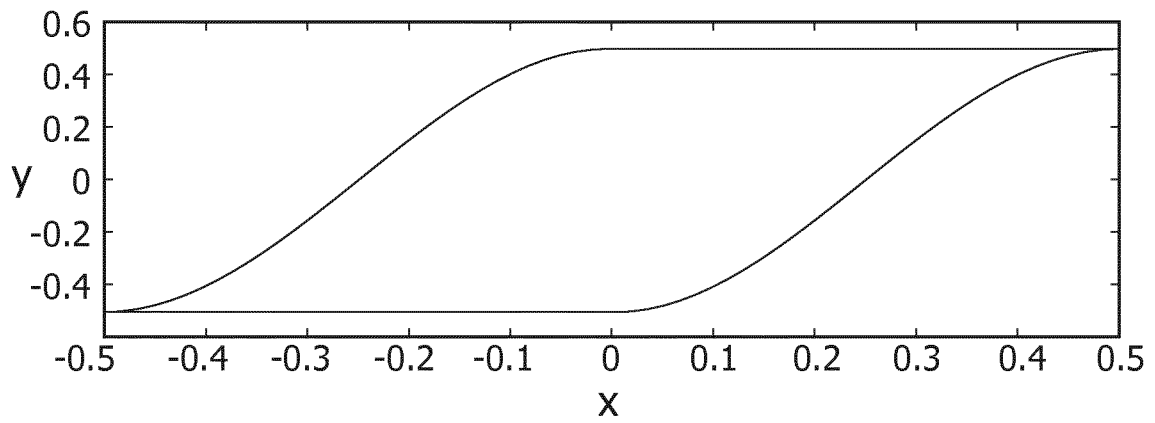


FIG. 15

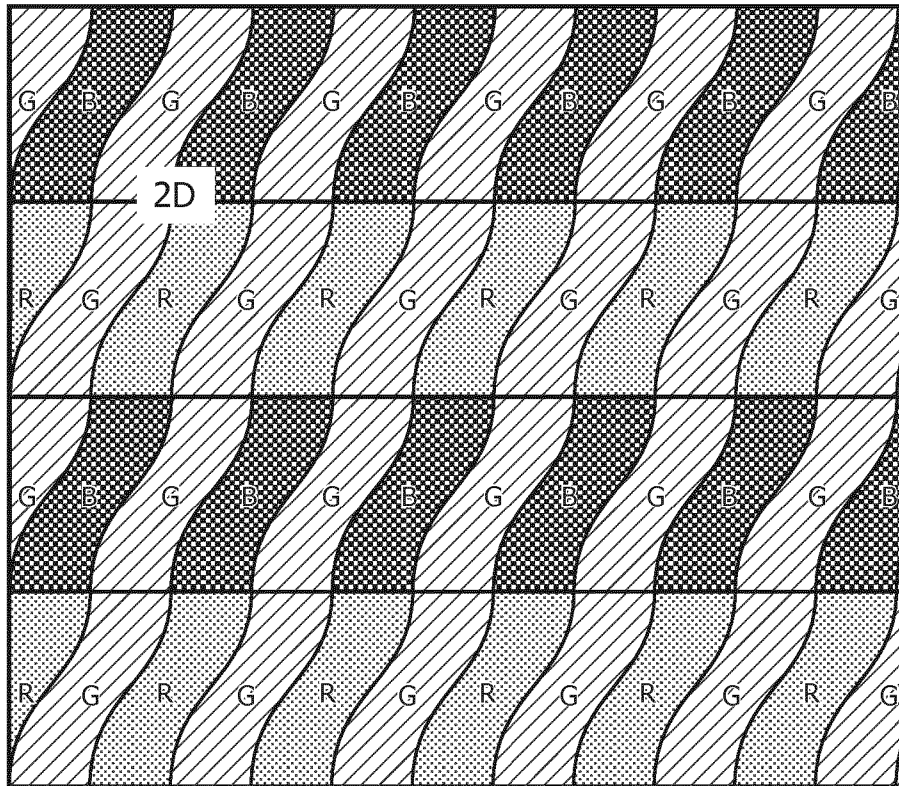


FIG. 16

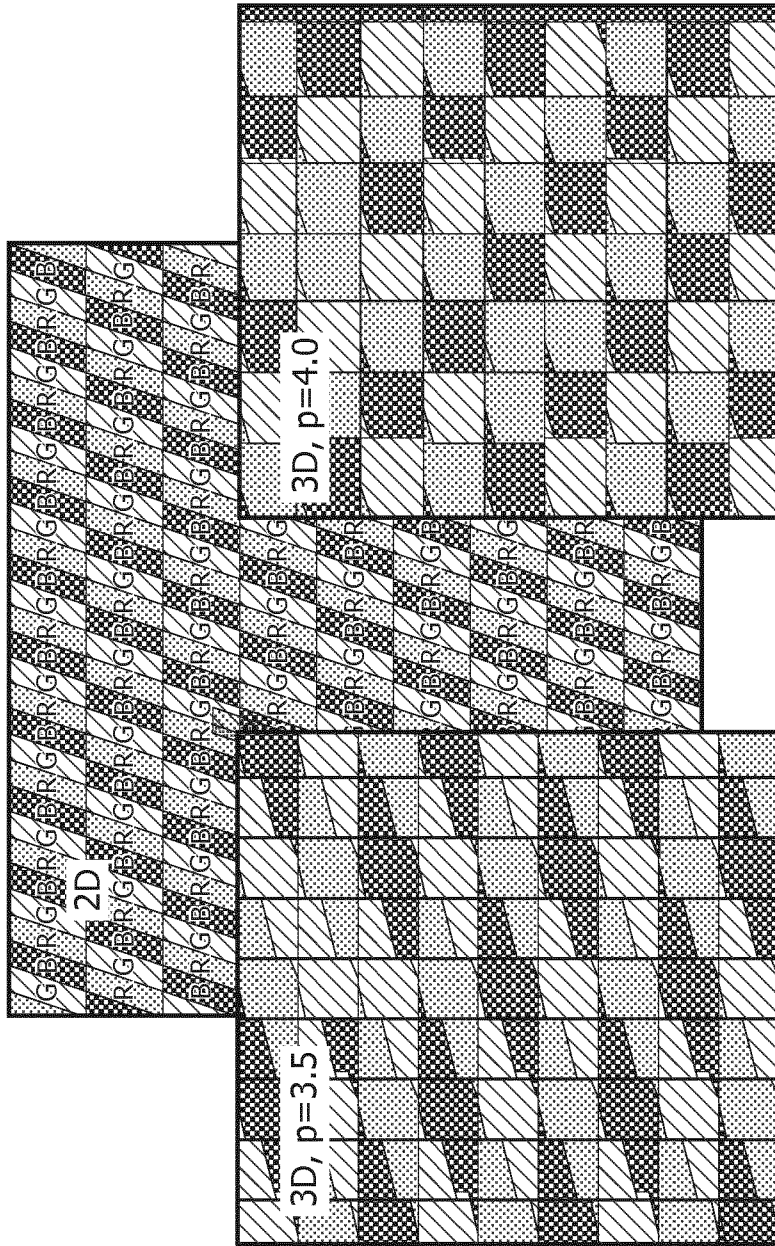


FIG. 17

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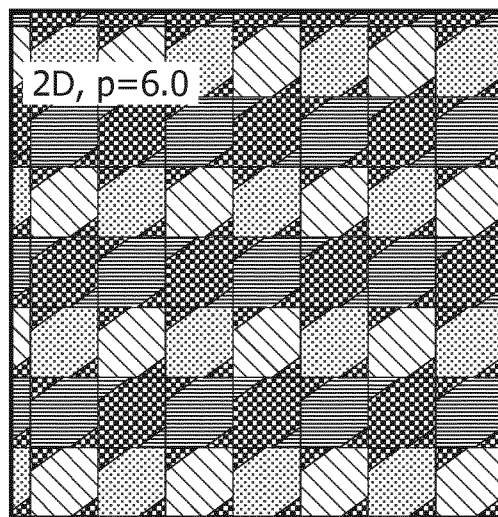
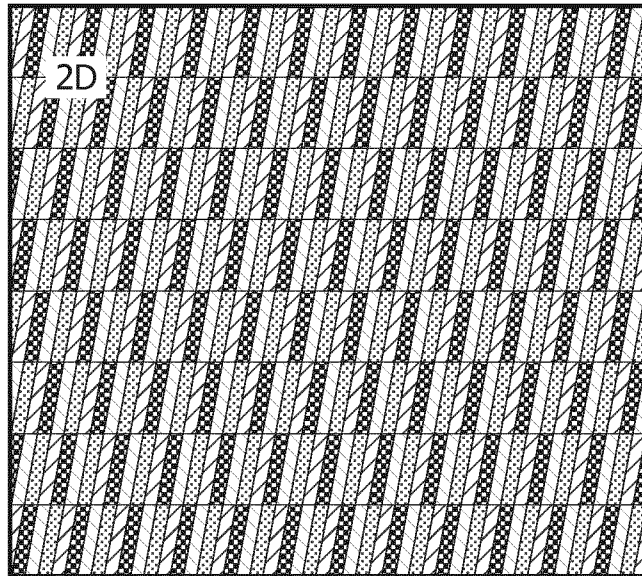


FIG. 18

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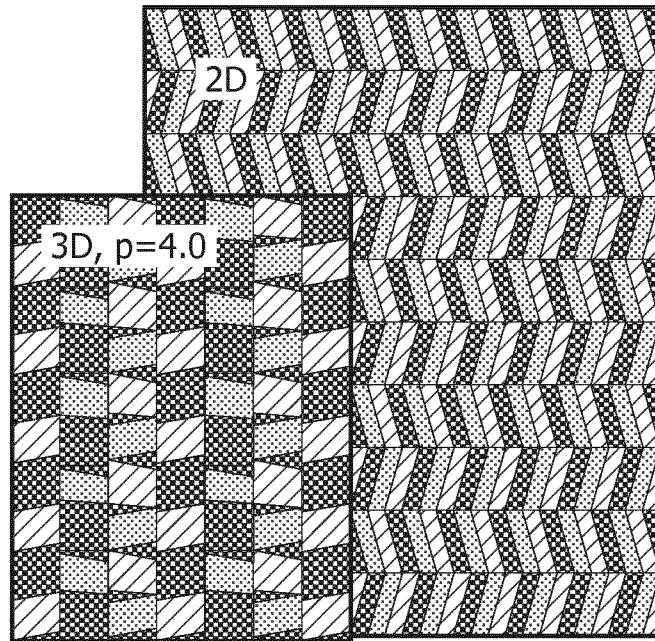


FIG. 19

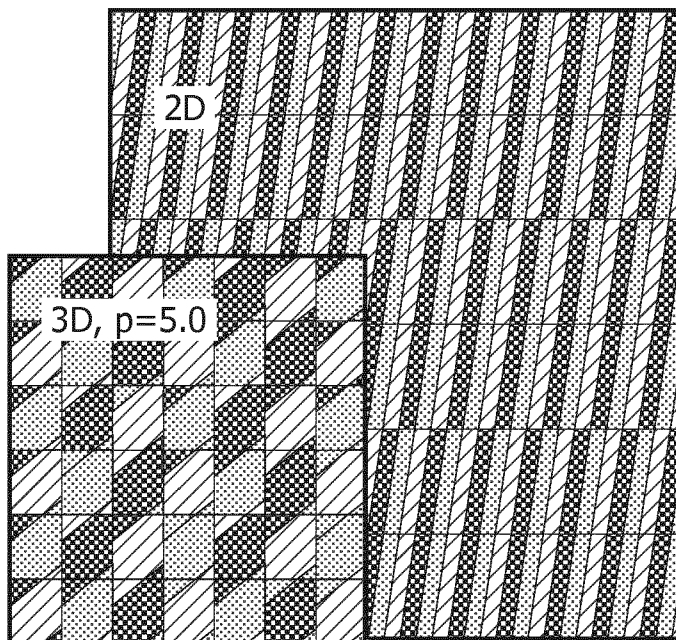


FIG. 20

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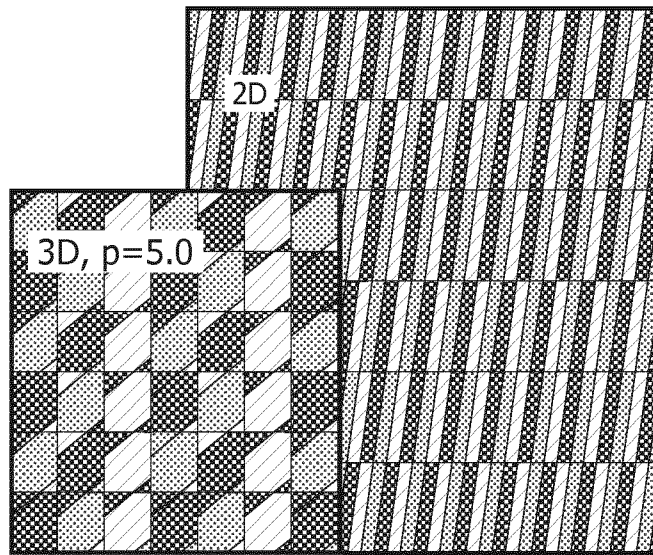


FIG. 21

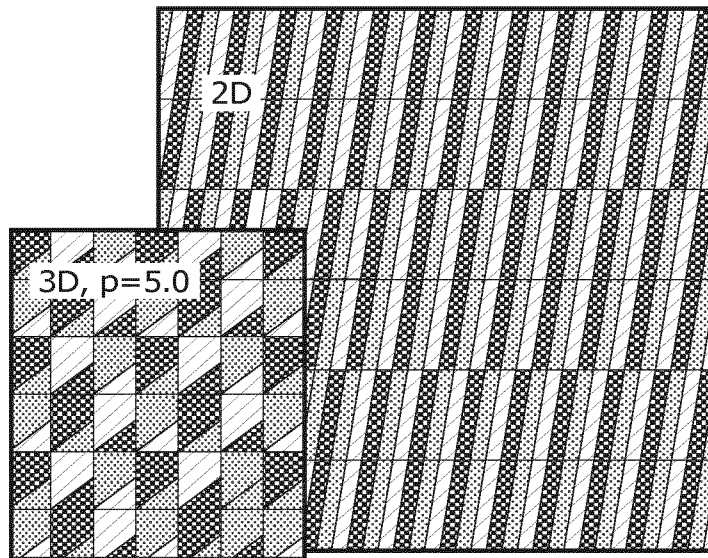


FIG. 22

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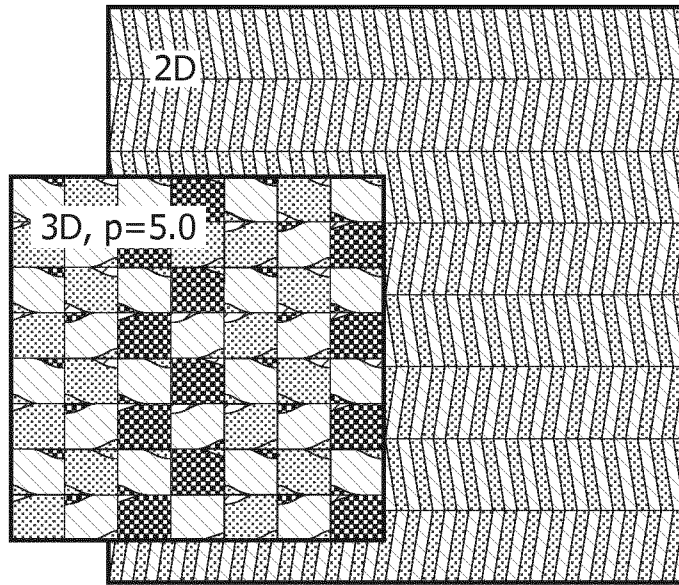


FIG. 23

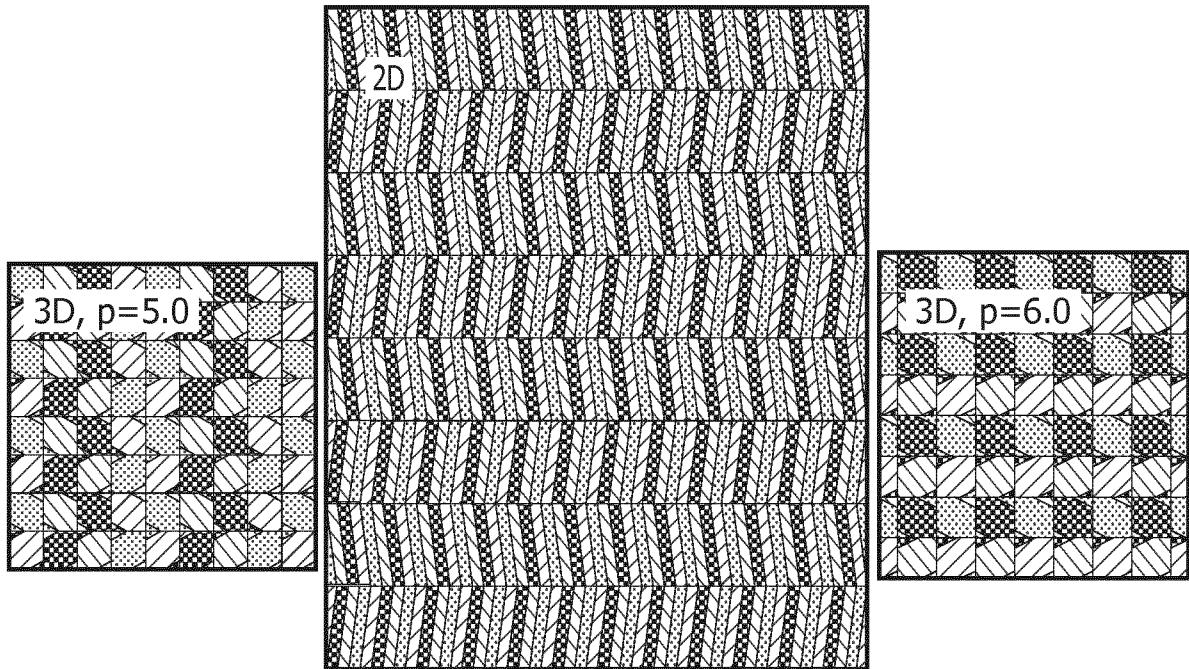


FIG. 24

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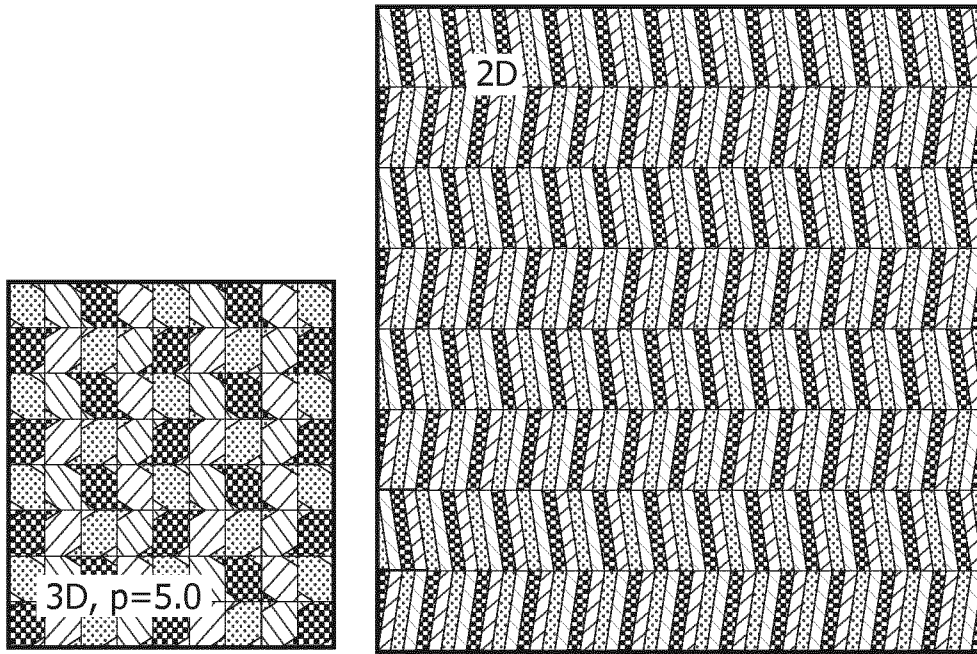


FIG. 25

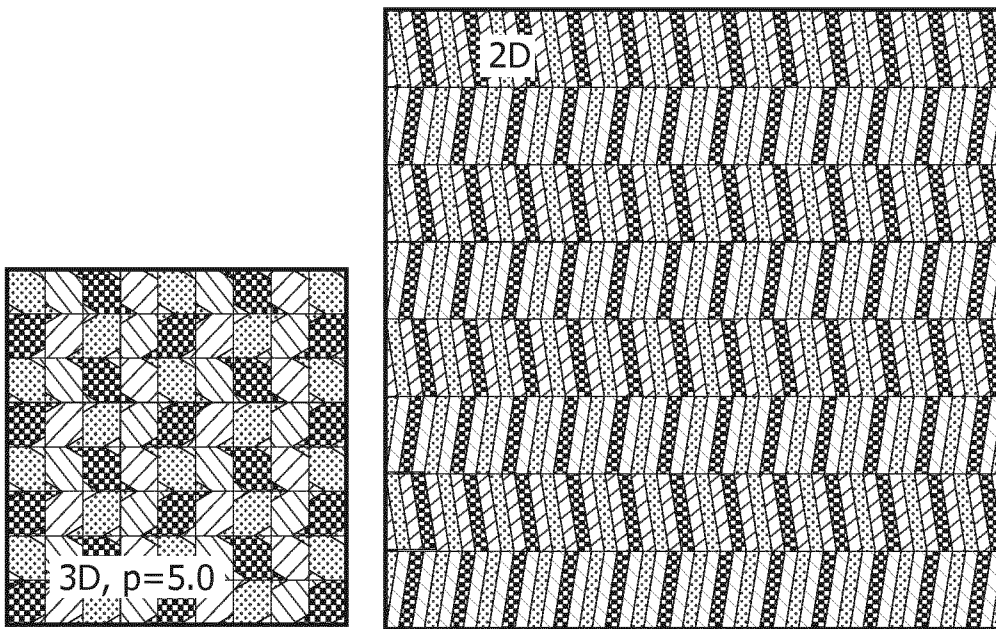


FIG. 26

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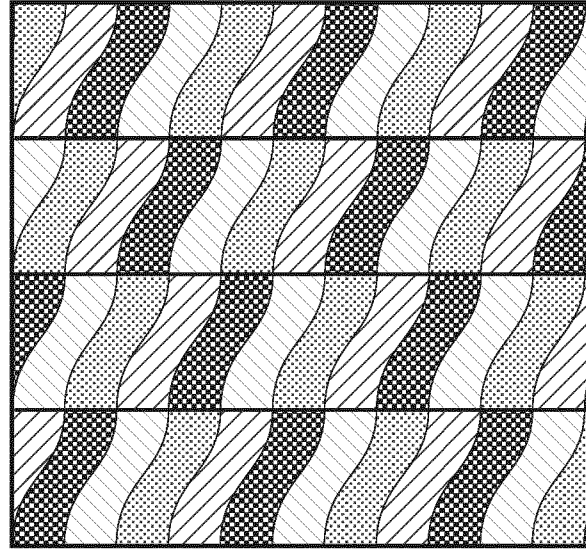
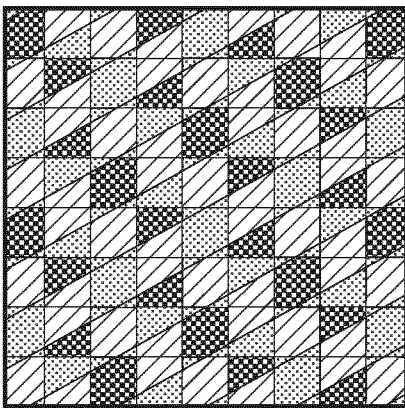
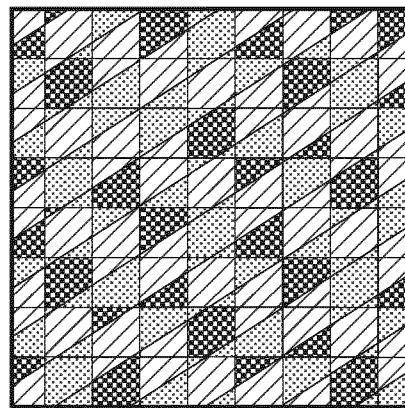


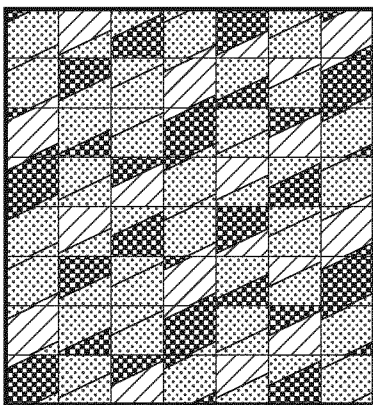
FIG. 27



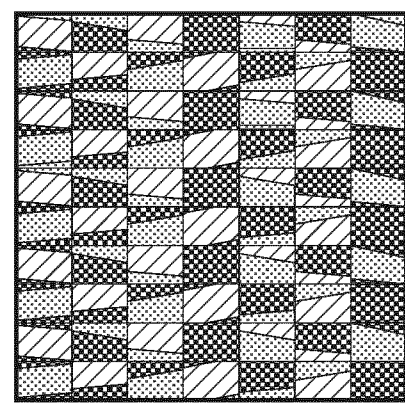
(a)



(b)



(c)



(d)

FIG. 28

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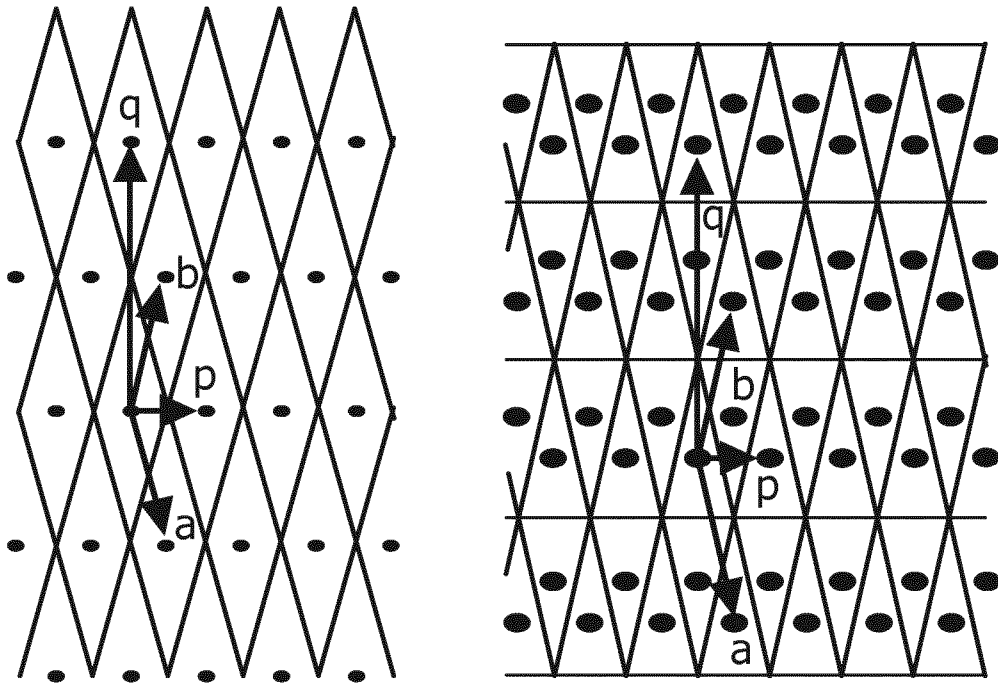


FIG. 29

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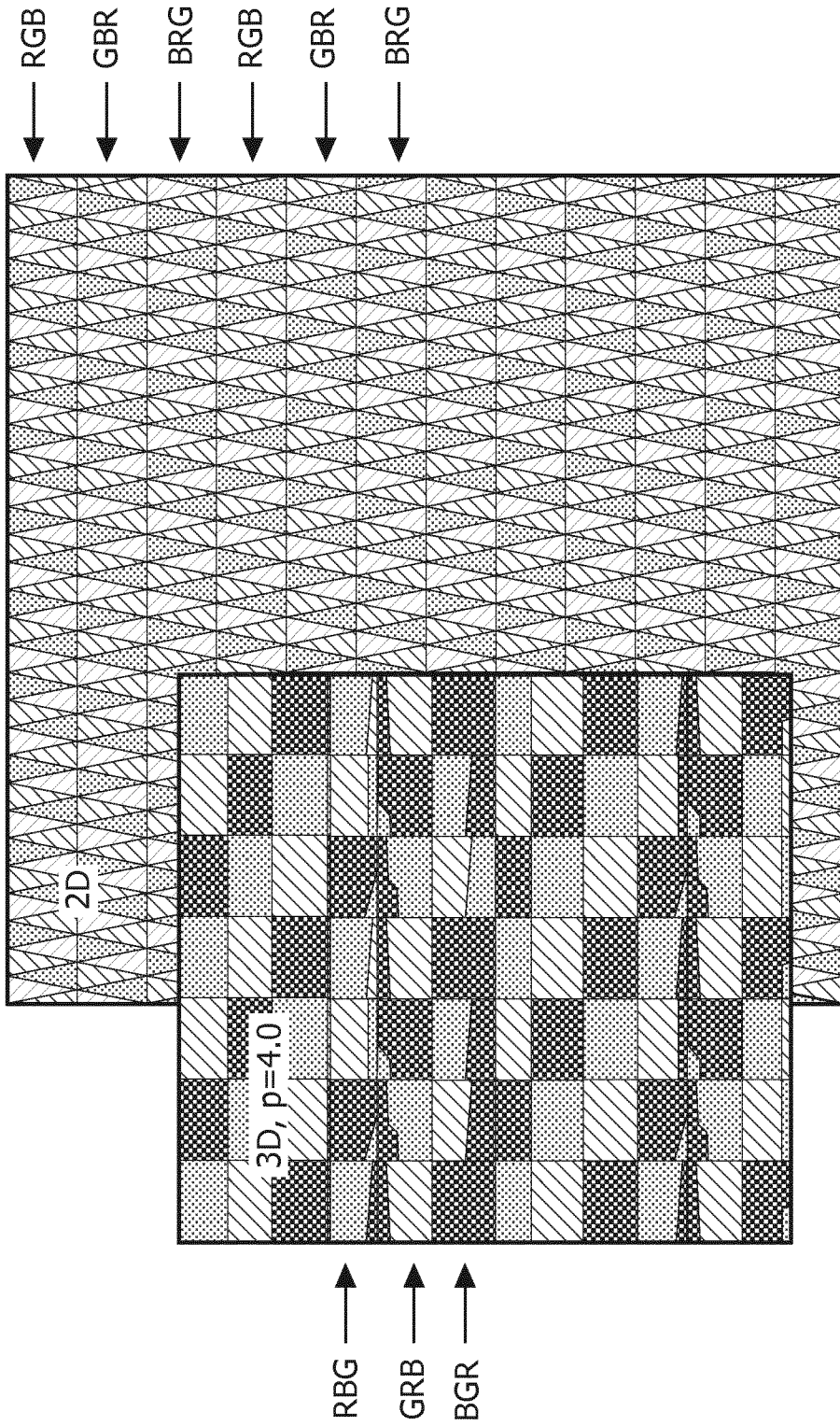


FIG. 30

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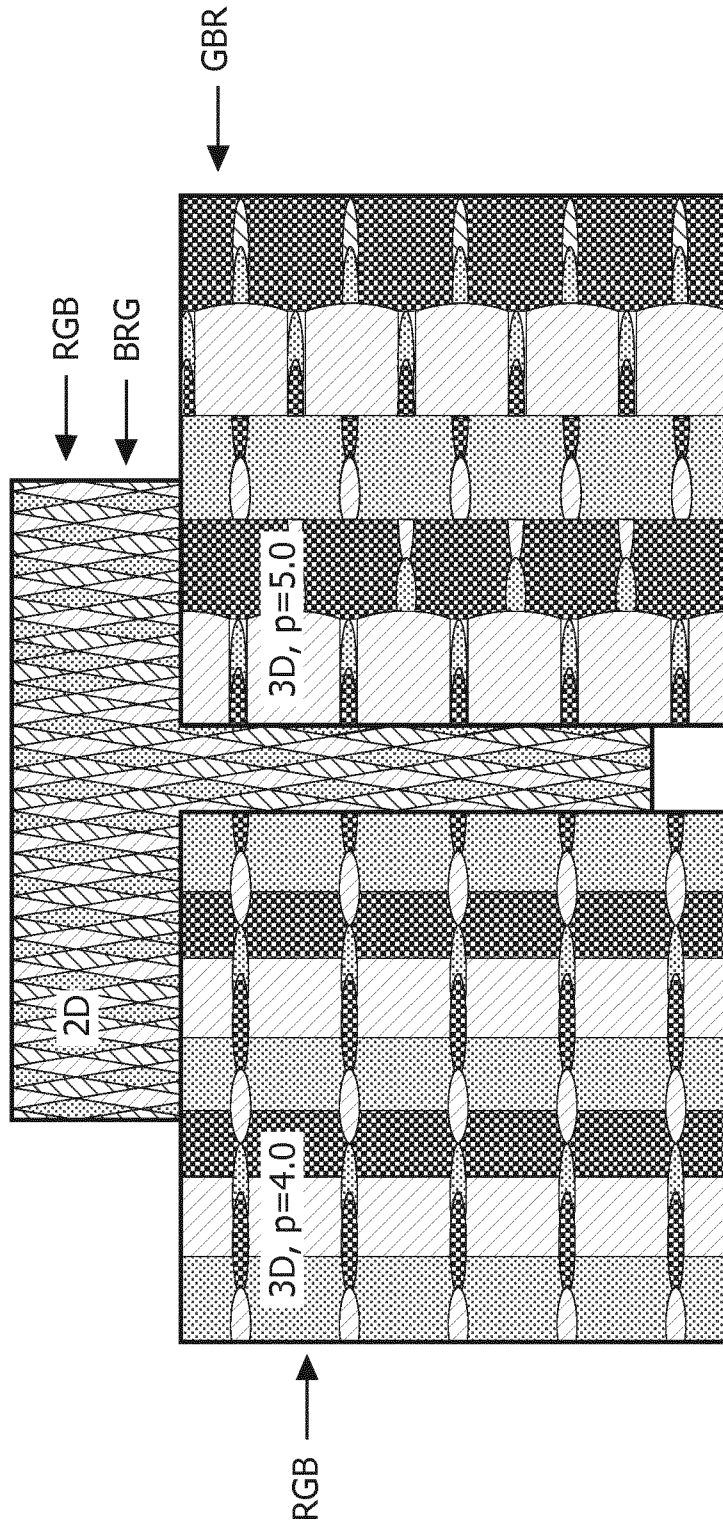


FIG. 31

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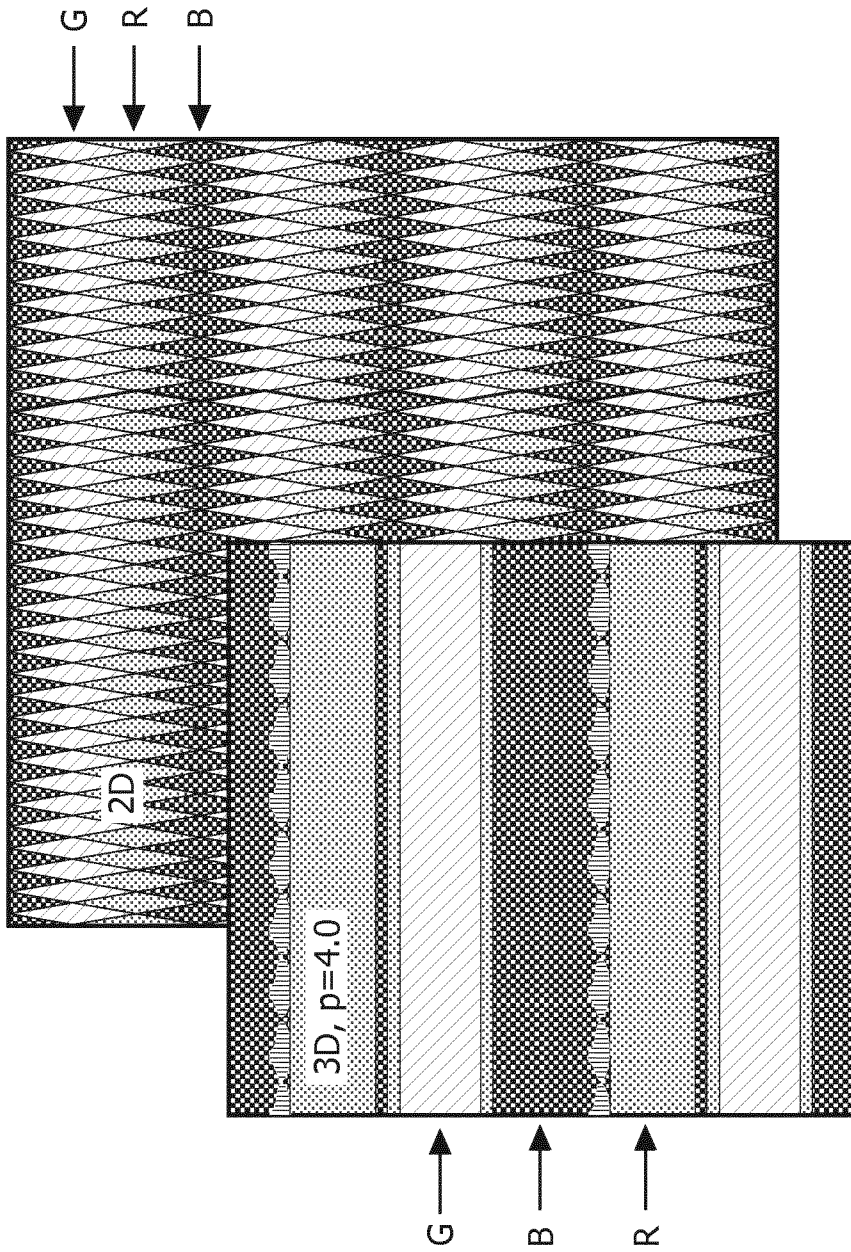


FIG. 32

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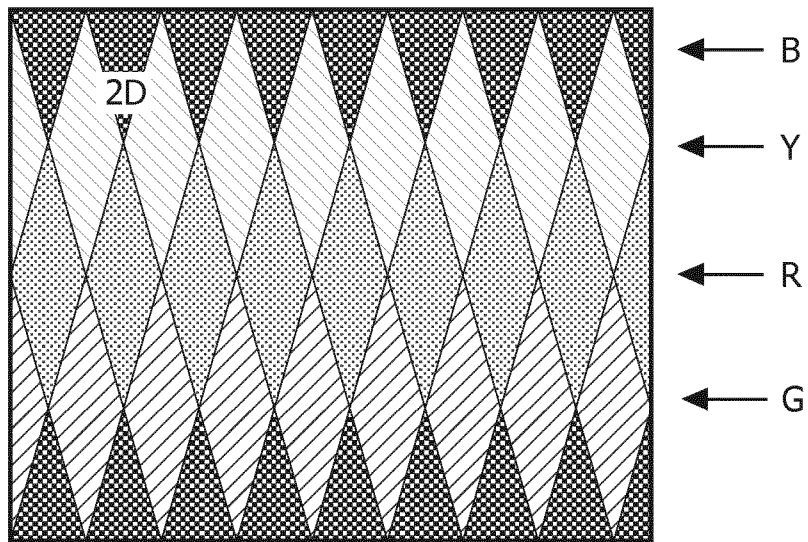
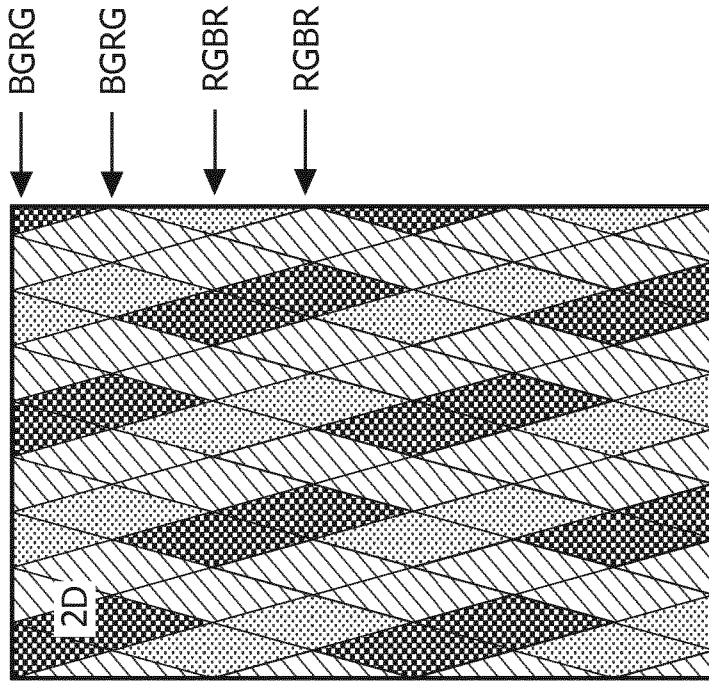
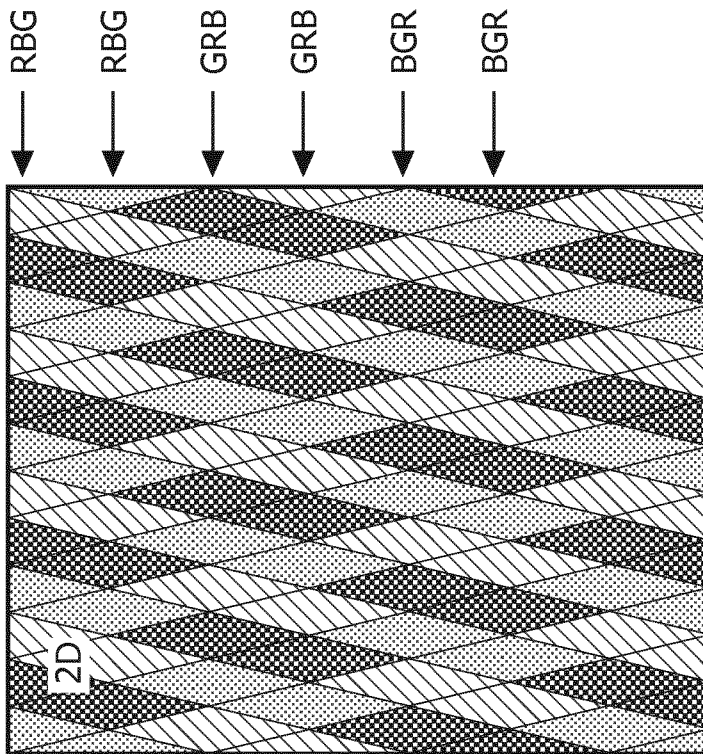


FIG. 33

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(b)



(a)

FIG. 34

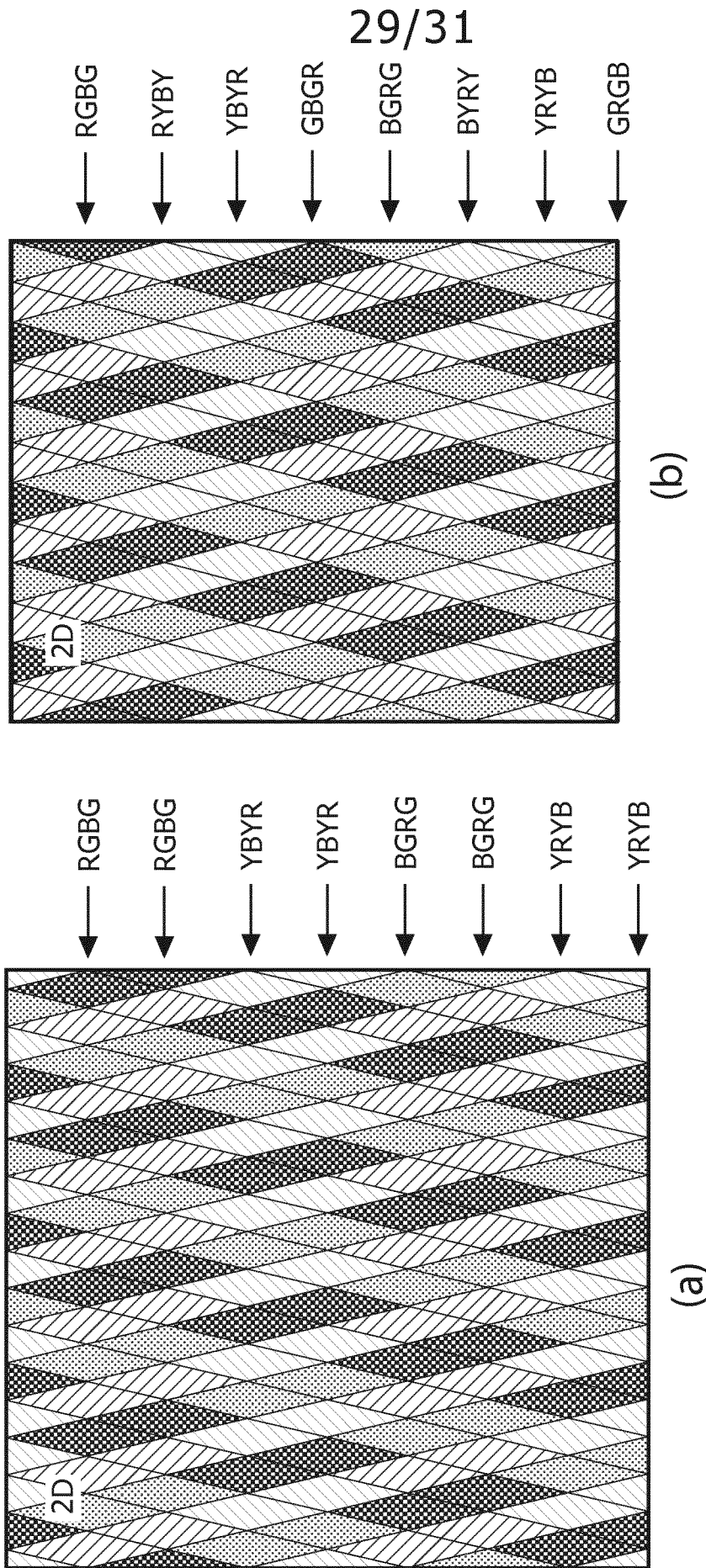


FIG. 35

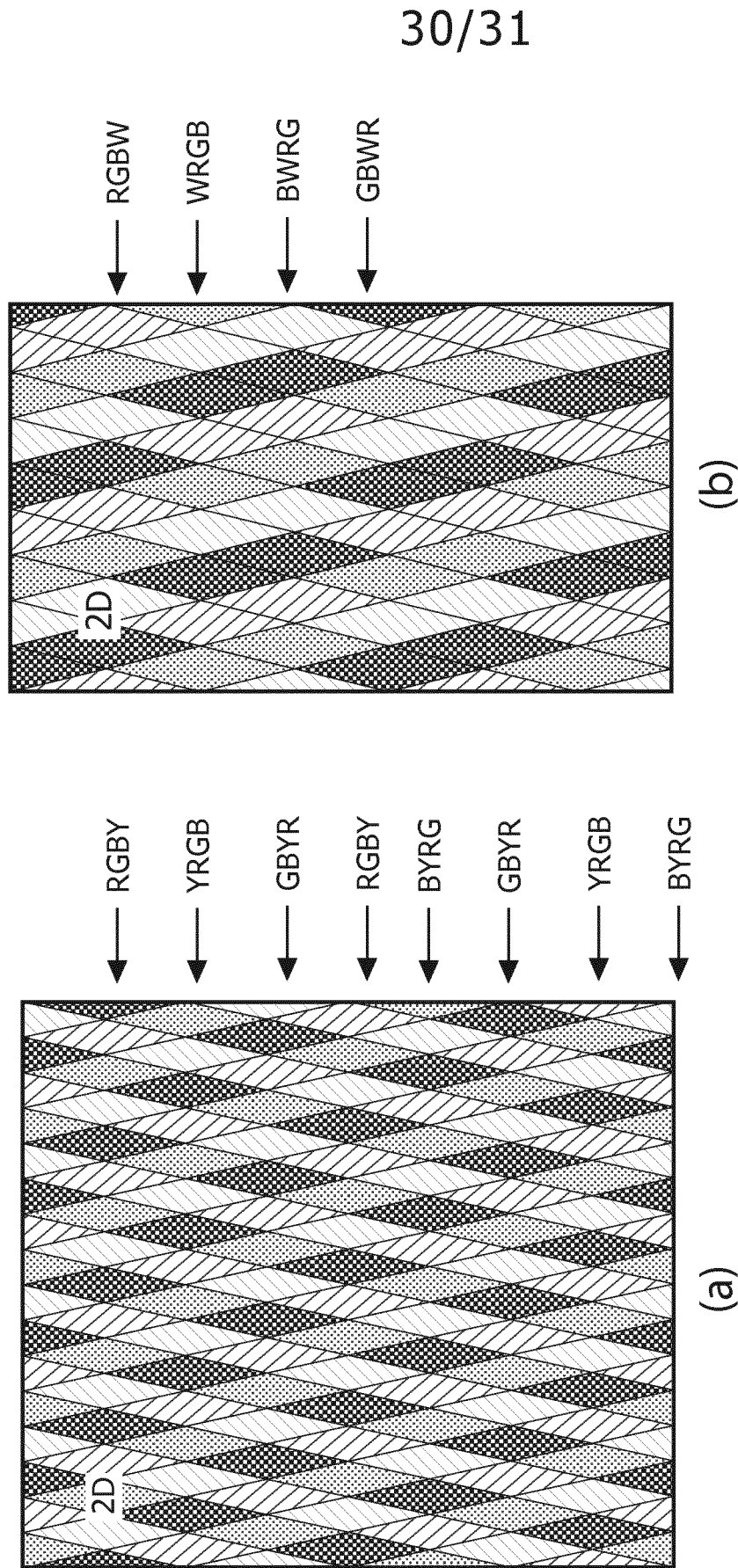


FIG. 36

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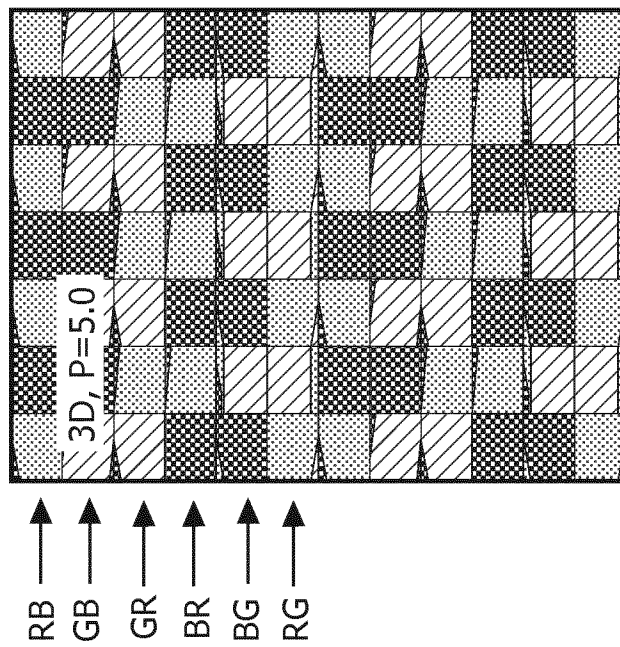
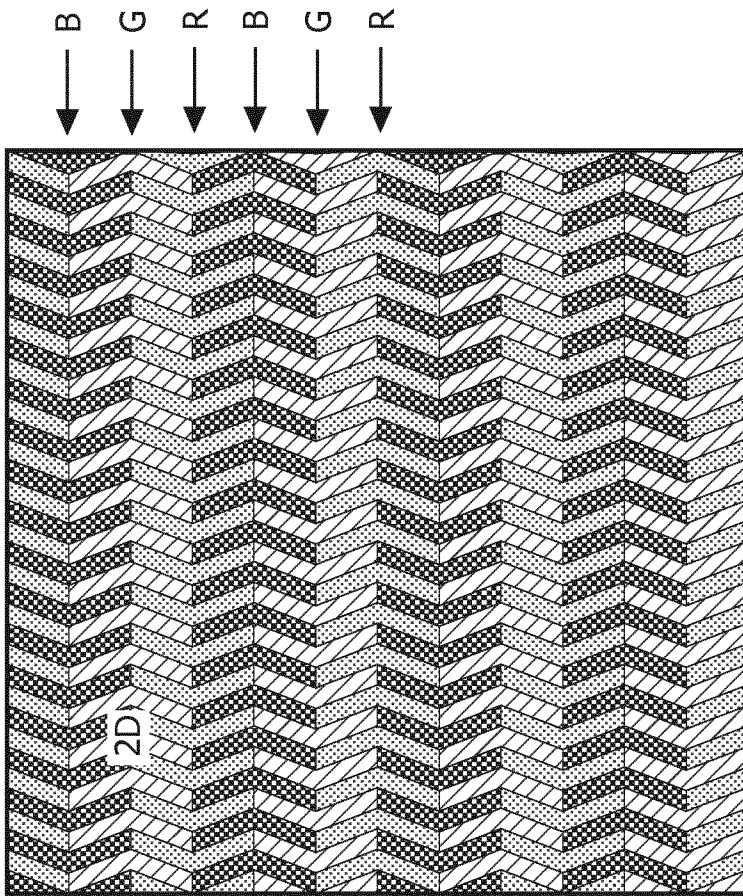


FIG. 37

# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/EP2014/076661

## Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1.  Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
  
2.  Claims Nos.:  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
  
3.  Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
  
2.  As all searchable claims could be searched without effort justifying an additional fees, this Authority did not invite payment of additional fees.
  
3.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:  
  
1-23, 25, 26
  
4.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

### Remark on Protest

- The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No  
PCT/EP2014/076661

A. CLASSIFICATION OF SUBJECT MATTER  
INV. G02B27/22  
ADD.  
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED  
Minimum documentation searched (classification system followed by classification symbols)  
H04N G02B G02F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2013/242386 A1 (KOITO TAKEO [JP] ET AL) 19 September 2013 (2013-09-19)	13
Y	paragraphs [0035] - [0172]; figures 1,10-17	1-5, 8-10,16, 17,21, 25,26
Y	----- US 2012/262362 A1 (UEHARA TOSHINORI [JP] ET AL) 18 October 2012 (2012-10-18)  figures 12,15-17	1-5,8, 16,17, 21,25,26
Y	----- US 2013/194521 A1 (WHANGBO SANG-WOO [KR] ET AL) 1 August 2013 (2013-08-01)  figure 5	1,2,7, 16,17, 25,26
	----- -/--	

Further documents are listed in the continuation of Box C.

See patent family annex.

\* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search  28 April 2015	Date of mailing of the international search report  08/05/2015
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Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Authorized officer  Baur, Christoph
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## INTERNATIONAL SEARCH REPORT

International application No  
PCT/EP2014/076661

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 2007/291054 A1 (SHIN HYUN HO [KR] ET AL) 20 December 2007 (2007-12-20)  figures 5-8  -----	1,2,8, 14-23, 25,26
Y	US 2012/229456 A1 (TAKAHASHI HIDEYUKI [JP]) 13 September 2012 (2012-09-13) figures 5,6  -----	8-10
X	US 2013/128354 A1 (WHANGBO SANG WOO [KR] ET AL) 23 May 2013 (2013-05-23) figures 4,8  -----	6,11,12, 16,17,25
X	US 2008/079662 A1 (SAISHU TATSUO [JP] ET AL) 3 April 2008 (2008-04-03) paragraphs [0025] - [0035]; figures 1,4,5  -----	11
Y	WO 2013/175785 A1 (PANASONIC CORP [JP]) 28 November 2013 (2013-11-28) figures 1-6 -& US 2014/152927 A1 (WATANABE TATSUMI [JP] ET AL) 5 June 2014 (2014-06-05) figures 1-6  -----	1,2,7
Y	US 2013/300956 A1 (CHEN JIAN-CHENG [TW] ET AL) 14 November 2013 (2013-11-14)  figures 5-9  -----	14,15, 18-20, 22,23
Y	US 2013/050807 A1 (LEE CHIA-YEN [TW] ET AL) 28 February 2013 (2013-02-28) figures 3I,J,K  -----	21

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No  
PCT/EP2014/076661

Patent document cited in search report	Publication date	Patent family member(s)	Publication date	
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US 2014152927	A1	05-06-2014	CN 103635950 A US 2014152927 A1 WO 2013175785 A1	12-03-2014 05-06-2014 28-11-2013
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US 2013050807	A1	28-02-2013	CN 102967932 A KR 20130024688 A TW 201310065 A US 2013050807 A1	13-03-2013 08-03-2013 01-03-2013 28-02-2013

**FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210**

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-13, 16, 17, 25, 26

autostereoscopic display with sub-pixels having slanted edges, the sub-pixels having specific color pattern

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2. claims: 14, 15, 18-23

autostereoscopic display with sub-pixels having specific geometric shapes

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3. claim: 24

an autostereoscopic display with sub-pixels having slanted edges, the slant angle value lying in a specific range

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4. claim: 27

autostereoscopic display with sub-pixels having slanted edges, with an array of lenses having a pitch value lying in a specific range

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