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54 **Metal reel for holding coils of wire, constructed from a number of radial "U" shaped spokes welded to the inner side of two circular rims.**

57 The present invention concerns a metal reel (1) for holding coils of wire constructed of a number of 'U' shaped radial spokes (1a) made of metal rod, the ends of whose parallel arms are welded to the internal circumferences of two identical rims (1b) that are also made of metal rod, in such a way that the aforementioned arms are on the same plane as the respective rim (1b) to which they are welded.

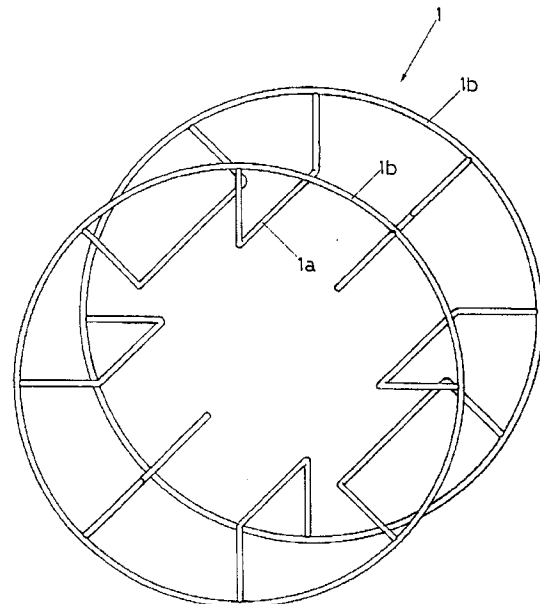


FIG. 1



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 91 83 0291

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	DE-U-7 421 323 (WESTFÄLISCHE UNION AG) * claims 1,2; figure 1 * ---	1	B65H75/20
X	FR-A-2 369 198 (WINKELMANN & PANNHOFF GMBH) * claims 1,2; figures 1,2 * ---	1	
A	US-A-1 365 015 (J.G. ZWICKER) -----		
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B65H B21F
Place of search	Date of completion of the search	Examiner	
THE HAGUE	31 JANUARY 1992	GOODALL C. J.	
CATEGORY OF CITED DOCUMENTS		I : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

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