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Description

Background of the Invention

The present invention is directed to a razor mechanism and, more particularly, to a razor mechanism with a slidable cartridge support adapted to support a flexible razor cartridge.

Many types of razor mechanisms are known in the art. Razor mechanisms are typically designed to securably support a cartridge containing at least one razor blade at the ends and at least one midpoint of the cartridge.

Among the various types of razor mechanisms known in the art are the channel-type razors which typically have two fixed opposing bars adapted to slidably receive a cartridge having a corresponding fixed track. Such channel-type razors provide support to a cartridge along the entire longitudinal length of the cartridge. An example of a "dynamic" cartridge, i.e. a cartridge having a changeable blade geometry having a track for such support is shown in U.S. Patent No. 4,516,320 to Peleckis.

Another type of razor known in the art includes spring actuated engaging members which, upon the application of force to an actuator button, move inwardly or outwardly. After the cartridge has been properly positioned on the razor handle, the actuator button is released allowing the engaging members to return to their non-biased position and thereby engage the razor cartridge. Such razors have been designed to either maintain the razor cartridge fixed with respect to the razor handle or, are of the "pivoting" type, which allow the cartridge to pivot on the razor during shaving. An improved razor which allows the cartridge to pivot or to be locked in a non-pivoting manner is disclosed in the generic U.S. Patent No. 4,797,998 which issued to Motta on January 17, 1989 entitled Lockable Pivotal Razor. The pivoting cartridge engaging arms disclosed in this Motta patent are releasably locked to provide pivoting support for a cartridge.

The attaching mechanisms of the razors known in the prior art have generally been designed to remain in fixed lateral positions while the razor is in use. For example, U.S. Patent No. 4,069,580 to Cartwright et al., which reissued as U.S. Patent No. Re. 30,913, discloses a flexible blade cartridge wherein the cartridge is supported on fixed pins of the shaving handle head. Another support for a flexible blade cartridge is disclosed in U.S. Patent No. 4,443,939 to Motta et al.

In order to provide a closer shave, a new type of flexible razor cartridge has recently been developed. This new flexible razor head, disclosed in U.S. Patent No. 4,854,043 issued on August 8, 1989 which is hereby incorporated by reference, comprises a flexible cartridge which is designed to flex along its longitudinal axis during shaving. It will be appreciated by

those skilled in the art that when a flexible cartridge flexs along its longitudinal axis, the linear distance between the ends of the cartridge decreases. Since the attachment mechanisms of razors known in the art have been conventionally designed to remain in fixed positions except when the cartridge is being attached or detached from the razor, such conventional handles would either not permit the desired flexing of the flexible-type cartridges or, if such flexing was permitted, would create the risk that the cartridge becomes dislodged from the razor mechanism.

Additionally, some razor mechanisms known in the art for flexible cartridges require the flexing of the razor cartridges when the cartridge is being attached to the razor mechanism. It would be very desirable to eliminate the danger inherent in the manual flexing of a flexible cartridge which could slip and injure the user.

In light of the relatively new flexible-type cartridge design, it is also desirable to provide a razor mechanism wherein the attaching mechanism will securably connect a flexible cartridge to the razor handle while permitting the cartridge to flex during shaving. Since the natural memory of the materials used in forming the flexible cartridge may not be sufficient to return the flexible cartridge to a straight configuration, a preferred razor mechanism would provide a straightening effect. Additionally, it would be especially advantageous to provide a razor mechanism which gives additional support to a flexible cartridge when the cartridge is engaged.

Brief Description of the Invention

The present invention provides a razor mechanism, having a central longitudinal axis, for use with a cartridge comprising:

means for supporting said cartridge on said razor mechanism,

said supporting means comprising an attachment member which is movable in a direction toward said longitudinal axis of said razor mechanism;

a cartridge support slidably disposed substantially parallel to said longitudinal axis; and

a housing characterised in that the cartridge is a flexible cartridge;

said attachment member has at least one lateral guide groove;

said housing has at least one lateral guide rail wherein said lateral guide groove engages said lateral guide rail and said attachment member is movable in response to the flexing of the flexible cartridge during shaving.

A preferred embodiment of the present invention provides a razor mechanism having attachment members and a cartridge support which are movable in response to the flexing of a flexible cartridge during shaving. The razor mechanism preferably comprises

a housing, an actuator, at least one attachment member, and a cartridge support. The actuator is slidably connected to the housing and has at least one prong member which engages the attachment member. The attachment member is partially disposed within the housing and has an attachment end for engagement with a flexible cartridge in a manner which provides moveable support to the cartridge when the cartridge is flexed during shaving. The cartridge support is slidably disposed within the housing and movably engages a center region of the cartridge. The cartridge support is advantageously biased in the distal direction to assist the attachment members in returning a deflected razor cartridge to a substantially straight configuration.

Brief Description of the Drawings

Fig. 1 is a perspective view of the razor mechanism of one embodiment of the present invention.

Fig. 2 is a perspective view of one embodiment of the present invention illustrating the placement of a flexible cartridge thereon.

Fig. 3 is a cross-sectional view of the razor mechanism of Fig. 1 taken along lines 3-3.

Fig. 4 is a cross-sectional, side-view of the razor mechanism of the present invention illustrated in Fig. 3 taken along lines 4-4.

Fig. 5 is an exploded side-view of the embodiment of the present invention illustrated in Figs. 3 and 4.

Fig. 6 is a perspective bottom-view of the top cover assembly of the razor mechanism illustrated in Figs. 3 and 4.

Fig. 7 is a top-view of the bottom assembly of the embodiment of the present invention illustrated in Figs. 3 and 4.

Fig. 8 is a top-view of an attachment member of one embodiment of the present invention.

Fig. 9 is a side-view of the attachment member illustrated in Fig. 8.

Fig. 10 is a top-view of the distal end of the attachment member illustrated in Fig. 8 taken from the direction of Arrow 9.

Fig. 11 is an exploded perspective view of the moving elements of the embodiment of the present invention shown in Figs. 3 and 4.

Fig. 12 is a perspective bottom-view of the top cover assembly of a second embodiment of the razor mechanism of the present invention.

Fig. 13 is an exploded perspective view of the moving elements of the embodiment of the present invention illustrated in Fig. 12.

Fig. 14 is an exploded side-view of the embodiment of the present invention illustrated in Figs. 12 and 13.

Fig. 15 is a perspective bottom-view of the top cover assembly of a third embodiment of the razor

mechanism of the present invention.

Fig. 16 is an exploded perspective view of the moving elements of a third embodiment of the present invention illustrated in Fig. 15.

Fig. 17 is a bottom-view of a portion of a flexible cartridge which may be used with the razor mechanism of the present invention.

Detailed Description

One embodiment of the present invention is a razor mechanism particularly adapted for supporting flexible cartridges and generally comprises a housing, an actuator, at least one attachment member, and a cartridge support wherein the attachment member and cartridge support are movable in response to the flexing of a flexible cartridge during shaving. The cartridge support is preferably slidably disposed along the central axis of the razor mechanism. At least a portion of the cartridge support extends outside of the housing for movable engagement with a flexible cartridge. In accordance with the various embodiments described in further detail below, the cartridge support is continuously biased outwardly such that the distal end of the cartridge support abuts the bottom of a flexible cartridge, i.e. the side opposite the cap, to assist the flexible cartridge in returning to a substantially linear configuration after flexing. The distal movement of the cartridge support is advantageously limited such that the cartridge support does not cause the flexible cartridge to bow outwardly.

The razor mechanism of the present invention also comprises at least one attachment member for movably supporting a flexible cartridge during shaving. The attachment end of the attachment member may move linearly or in an arcuate fashion to provide movable support to the flexible cartridge. The attachment member is in sliding communication with a spring-biased actuator which normally urges the attachment end of the attachment member outwardly. Thus, it will be appreciated by those skilled in the art that the attachment member and cartridge support cooperate in returning the flexible cartridge to its substantially linear configuration.

As shown in Figs. 1-11, razor mechanism 10 of one embodiment of the present invention comprises a housing 50, two attachment members 200, 200', an actuator 150 and a cartridge support 190. The razor mechanism 10 is adapted to be attached to a handle extension 11. Fig. 2 illustrates the positioning of a cartridge on razor mechanism 10.

With particular reference to Figs. 3-7, in one embodiment of the present invention, housing 50 comprises a top cover 60 and a bottom frame 80. Fig. 3 has sections removed to illustrate the cooperative arrangement of the attachment members 200, 200' with the actuator 150 and the positioning of the actuator/support spring 165 and cartridge support 190.

With reference to Fig. 5, top cover 60 comprises a gripping portion 61 and a control portion 62. Control portion 62 has a central longitudinal axis L best shown in Fig. 7. Gripping portion 61 may be designed to have any desirable cross section, for example cylindrical, and is preferably knurled to facilitate gripping by the person shaving. Fig. 5 which is an exploded view of this embodiment generally illustrates the relationship between top cover 60, bottom frame 80, center cartridge support 190 and attachment member 200 which are described in further detail below.

Fig. 6 is a bottom view of the top cover 60 with actuator 150, cartridge support 190 and actuator/support spring 165 assembled thereon. As illustrated, control portion 62 of top cover 60 has an exterior side 62a and an interior side 62b. Control portion 62 also comprises a window 65 passing through control portion 62 from exterior side 62a to interior side 62b. The longitudinal edges of window 65 are substantially parallel to longitudinal axis L. Window 65 is adapted to slidably receive actuator 150 and is preferably located in the central region of control portion 62.

The interior side 62b of control portion 62 comprises an abutment member 69 which extends downwardly from interior side 62b as shown in Fig. 6 and is preferably disposed adjacent the distal end of window 65. As used herein, the term "distal" refers to the end of an element closest to the end of the razor mechanism which receives the cartridge and the term "proximal" refers to the opposite end, i.e. closest to the handle. According to this embodiment of the present invention, cartridge support 190 is essentially oblong with a shoulder member 191 and a support pin 192 disposed at the proximal end thereof. The shoulder member 191 abuts the proximal side of a central recess 69a of abutment member 69 to limit the movement of the cartridge support 190 in the distal direction. While the illustrated cartridge support 190 has a generally square cross-section, other symmetric or irregular shapes such as a T-shape could be used. Support pin 192 fits within actuator/support spring 165 to prevent slippage between actuator/support spring 165 and the cartridge support 190. The spring 165 continuously biases the cartridge support 190 in the distal direction.

Attachment pins 67 and 68 are provided on interior side 62b for engagement in corresponding receptacles 87 and 88 in the interior side 81b of bottom frame 80 shown in Fig. 7. As shown in Fig. 7, receptacles 87 and 88 are preferably chamfered to aid in the insertion of attachment pins 67 and 68. While the use of pins 67, 68 and corresponding receptacles 87 and 88 is preferred, it will be appreciated by those skilled in the art that top cover 60 and bottom frame 80 may be attached by any suitable method known in the art.

As shown in Fig. 6, control portion 62 has a shape which generally flares outwardly from gripping por-

tion 61 and has guide ends 76 and 77 at the distal end of control portion 62 for reasons discussed below. The central distal portion 78 of top cover 60 does not extend as far distally as guide ends 76 and 77. A lateral guide rail 97 extends downwardly from guide end 77 and extends in a direction generally perpendicular to the longitudinal axis L of razor mechanism 10. A similar lateral guide rail 96 extends from guide end 76 and is also positioned substantially perpendicular to the longitudinal axis L of razor mechanism 10.

While gripping portion 61 and control portion 62 may be disposed generally in the same plane, in a preferred embodiment of the present invention as shown in Figs. 5 and 6, gripping portion 61 is disposed at an angle to control portion 62. While the actual angle may vary, it will be appreciated by those skilled in the art that the angle is preferably in the range of about 145 to 180 degrees, and is most preferably about 150 degrees.

Also adjacent to window 65 on the interior side 62b of top cover 60 are grooved sections 71 and 72, shown in Fig. 6. The grooved sections 71 and 72 have outer edges which extend generally parallel to the longitudinal edges of window 65. These grooved sections 71 and 72 receive actuator shoulders 156, 157 as the actuator 150 is moved within window 65.

Interior portion 62b of top cover 60 has two recesses 301, 302 (not shown) disposed adjacent window 65 and proximally of the grooved sections 71, 72, respectively. The recesses 301, 302 (not shown), along with corresponding recesses 101, 102 of bottom frame 80, pivotally secure the proximal ends of attachment members 200, 200' within the housing 50.

An actuator 150, illustrated in Figs. 5 and 11, is slidably disposed in window 65 of top cover 60. Actuator 150 comprises an upper gripping portion 152 having a width slightly less than the width of window 65 and a length slightly greater than the length of window 65. Upper gripping surface 152 may advantageously comprise raised protrusions in order to facilitate gripping of actuator 150 by a person desiring to position a cartridge on razor mechanism 10.

With reference to Fig. 6, actuator 150 also has shoulders 156 and 157 which are disposed below and to either side of upper gripping portion 152. The shoulders 156 and 157 extend outwardly such that the distance between the ends of shoulders 156 and 157 is greater than the width of window 65. As illustrated in Fig. 6, shoulders 156 and 157 are designed to slidably fit within grooves 71 and 72 of control portion 62.

Actuator 150 also comprises prong members 180 and 181 which extend downwardly from shoulders 156 and 157 of actuator 150. In the illustrated embodiment, prong members 180 and 181 are positioned at the ends of shoulders 156 and 157 respectively, however, it will be appreciated that alternate positioning is possible within the scope of the present invention.

Actuator 150 also has an actuator pin 161 best shown in Fig. 4, mounted on a support member 162 disposed below upper gripping surface 152 and toward the proximal end of actuator 150. Actuator pin 161 is designed to engage the proximal end of an actuator/support spring 165. As stated above, the distal end of actuator/support spring 165 engages support pin 192 and thereby biases actuator 150 toward the proximal end of control portion 62. As illustrated in Fig. 6, three sides of actuator pin 161 may be substantially surrounded by support member 162 and pin walls 166 and 167 in order to prevent other moving elements of the razor mechanism 10 from interfering with the action of actuator/support spring 165.

Fig. 11 is an exploded view showing the cooperative arrangement of abutment member 69, cartridge support 190, actuator/support spring 165, actuator 150, and attachment members 200, 200'.

From the above description, it will be appreciated that actuator 150, cartridge support 190 and spring 165 are designed for easy assembly with top cover 60. During assembly, the cartridge support 190 is placed within recess 69a of abutment member 69. The spring 165 is placed over the actuator pin 161 and, while the cartridge support 190 is held in place, gripping portion 152 of actuator 150 is inserted, distal end first, upwardly through window 65 of control portion 62 and the distal end of spring 165 is placed over support pin 192. It will be appreciated that shoulders 156 and 157 prevent actuator 150 from passing entirely through window 65. When the distal end of gripping portion 152 has passed through window 65, the actuator is slid distally compressing spring 165, and then actuator 150 is rotated so that the proximal end of gripping portion 152 passes through window 65. When the actuator 150 is released, spring 165, which is then in contact with support pin 192, urges actuator 150 proximally in window 65. In order to facilitate the placement of actuator 150 in window 65 of control portion 62, the distance between the distal end of the actuator shoulders 156, 157 and the proximal end of the gripping portion 152 is less than the longitudinal length of window 65. As stated above, the longitudinal length of gripping member 152 is greater than the longitudinal length of window 65, therefore, unless actuator 150 is rotated relative to control portion 62, actuator 150 will not fall downwardly through window 65 after it has been installed.

Thus it will be appreciated by those skilled in the art that a spring 165 may be placed upon pin actuator 161 and actuator 150 can then be easily positioned within control portion 62 of top cover 60. The spring 165 simultaneously serves the three purposes of biasing actuator 150 toward the proximal end of control portion 62, maintaining actuator 150 within the control portion 62 during normal operation of the razor mechanism 10, and biasing cartridge support 190 distally to maintain contact with a flexible cartridge.

With reference to Fig. 7, bottom frame 80 similarly has a control portion 81 and a stem portion 82. Control portion 81 has an exterior side 81a and an interior side 81b. Bottom frame 80 is shaped to correspond to top cover 60 such that control portion 81 also generally flares outwardly from stem portion 82. The distal end of control portion 81 has two guide ends 83, 84 and two lateral guide rail 85, 86 which, upon assembly of the housing 50, are aligned, but are not in contact with the two lateral guide rail 96, 97 of the top cover 60. Thus, the lateral guide rail 85, 86 of bottom frame 80 are disposed generally perpendicular to the longitudinal axis L of razor mechanism 10. The interior side 81b of bottom frame 80 also has two recesses 101, 102, (shown best in Fig. 3) which are preferably circular, in order to pivotally receive protrusions of attachment member 200 in a manner described below. Interior side 81b also has receptacles 87, 88 which receive the attachment pins 67, 68 of top cover 60. As stated above, receptacles 87 and 88 are preferably chamfered in order to facilitate the aligning of the pins 67, 68 within the receptacles 87, 88. The attachment pins 67, 68 of top cover 60 are securably locked within the receptacles 87, 88 of the bottom frame 80 by any suitable method known in the art, such as by ultrasonic welding.

The central, distal portion 100 of bottom frame 80 does not extend as far distally as the guide ends 83, 84. Disposed between the center of distal portion 100 and the guide ends 83, 84 are lower end plates 89, 90 which extend upwardly from the interior side 81b of bottom frame 80. The lower end plates 89, 90, in cooperation with abutment member 69, substantially seal the distal end of housing 50 to prevent soap, hair and other debris from entering the interior of housing 50 and interfering with the movement of pieces located therein. With the exception of the openings in the distal end of housing 50 which allow passage of the attachment members and cartridge support, top cover 60 and bottom frame 80 are preferably in contact to prevent debris from entering the interior of housing 50 from other sides as well.

As shown in Fig. 7, interior guide surfaces 103 and 104 are advantageously disposed adjacent to receptacles 87 and 88, near the exterior edges of bottom frame 80 on interior side 81b. The interior guide surfaces 103, 104, along with the lower end plates 89, 90, generally define a guide channel for the attachment members 200, 200'.

Disposed toward the distal ends of the interior guide surfaces 103, 104 and spaced proximally from the lateral guide rails 85, 86 are two stops 105, 105' which protrude upwardly from interior surface 81b. The stops 105, 105' limit the outward movement of the two attachment members 200, 200'. The inward movement is limited by the outer edges 89', 90' of the two lower end plates 89, 90.

Bottom frame 80 also comprises generally rec-

tangular slots 99, 99' which are spaced by a distance slightly greater than the width of support member 162. Rectangular slots 99, 99' receive the lower end of actuator 150 defined by pin walls 166 and 167 in order to provide further guidance and support to the sliding movement of actuator 150 within housing 50.

With reference to Figs. 8-10, the attachment member 200 of one embodiment of the present invention comprises a proximal end 201 and a distal end 202. As best shown in Fig. 9, proximal end 201 has protrusions 210 and 211 which are adapted to pivotally connect attachment member 200 to the recesses 301 and 101 in top cover 60 and bottom frame 80, respectively. It will be appreciated by those skilled in the art that other mechanical arrangements may be utilized in pivotally attaching the proximal end 201 of attachment member 200 within housing 50.

Attachment member 200 also comprises an actuator receptor 220 which receives a prong member 180 of actuator 150. When attachment member 200 is disposed within housing 50 and the proximal end 201 of attachment member 200 is pivotally attached in recesses 101 and 301, the actuator receptor 220 is disposed at an acute angle to the longitudinal axis L of razor mechanism 10. The acute angle, which is defined by a central line passing down the center of actuator receptor 220 and the longitudinal axis L of housing 50, is preferably between about 20 and 45 degrees when the attachment member 200 is in a relaxed position i.e. when attachment member 200 is not subject to outside forces such as those exerted by the actuator 150 or by a flexed cartridge at distal end 202. When attachment member 200 is in this "relaxed" position, prong 180 of actuator 150 is disposed at the proximal end of actuator receptor 220. While actuator receptor 220 preferably has chamfered rails 221, 222 on both sides and preferably passes entirely through attachment member 200, it will be appreciated by those skilled in the art that similarly positioned grooves which do not pass entirely through attachment member 200 may be utilized.

As shown in Figs. 8 and 9, attachment member 200 has lateral guide grooves 230 and 231, spaced slightly from distal end 202 of attachment member 200 which are designed to receive lateral guide rails 96 and 86 of housing top cover 60 and bottom frame 80, respectively. Lateral guide groove 230 has opposing generally parallel surfaces 232 and 233 which generally abut the lateral guide rail 96 of top cover 60. As stated above, lateral guide rails 85, 86, 96 and 97 are all disposed substantially perpendicular to the longitudinal axis L of razor mechanism 10. Therefore, the engagement of the lateral guide rails within the lateral guide grooves of the attachment members 200, 200' maintains the relative motion of the distal ends of attachment members 200 and 200' substantially perpendicular to the longitudinal axis of razor mechanism 10.

Disposed at the inner and outer edges of lateral guide groove 230 are inner stop surface 235 and outer stop surface 236. Outer stop surface 236 is aligned to contact stop 105' and thereby limits the outward movement of attachment member 200 when attachment member 200 is in a "relaxed" position. Inner stop surface 235 is aligned to contact lower end plate 90 which thereby limits the inward movement of attachment member 200 when an inwardly directed force is exerted on attachment member 200.

Since attachment member 200 is pivotally attached to housing 50 at proximal end 201, it will be appreciated by those skilled in the art that if attachment member 200 was not sufficiently flexible in the region between actuator receptor 220 and distal end 202, the distal end 202 of pivot member 200 would tend to rotate around the recesses 101, 301 instead of moving perpendicular to the longitudinal axis L of razor mechanism 10 as desired in this embodiment. For this reason, attachment member 200 is provided with flexure points 239 and 240 between actuator receptor 220 and lateral guide grooves 230, 231. Flexure points 239 and 240 are preferably simply formed by using a resilient material, e.g. an acetal copolymer, when forming attachment member 200, and by keeping the thickness of attachment member 200 at these additional flexure points 239 and 240 within limits which allow the flexing but prevent breakage of the attachment member 200.

Distal end 202 of attachment member 200 has protrusion members 250 and 251 mounted on neck 255. As shown in Fig. 10, which is a top view of the distal end 202 of attachment member 200 taken from the direction indicated by ARROW 9 in Fig. 8, neck 255 may be advantageously tapered having a narrower end 256 immediately adjacent the protrusion members 250, 251 and gradually get wider toward the proximal end of pivot member 200 until reaching shoulders 257 and 258. The advantages provided by this tapered configuration are discussed below.

In the embodiment illustrated in Fig. 3, the attachment members 200, 200' are arranged such that the proximal ends 201, 201' are pivotally connected to the interior of housing 50, the actuator receptors 220, 220' receive prong members 180, 181, the lateral guide grooves are slidably engaged by the lateral guide rails disposed at the distal ends of housing 50, and the distal ends 202, 202' of the attachment members are disposed outside of housing 50. In this manner, the attachment ends of attachment members are guided in a direction substantially perpendicular to longitudinal axis L in response to forces applied by a flexing cartridge or by actuator 150.

When actuator 150 is slid toward the distal end of housing 50, the two prong members 180, 181 engage the inner edges of two corresponding actuator receptors 220, 220'. Since the prong members 180, 181 move parallel to the longitudinal axis L of the razor

handle mechanism 10, it will be appreciated from the above description and Figures that the distal end 223 of actuator receptor 220 is pulled toward the center of the razor mechanism 10. Movement of actuator receptor 220, therefore, causes the lateral movement of distal end 202 of attachment member 200 which, due to the cooperation of lateral guide grooves 230, 231 within lateral guide rails 301, 101, is substantially perpendicular to the longitudinal axis L of razor mechanism 10. This "inward" lateral movement of the distal ends of attachment members 200, 200' enables the easy attachment and detachment of a flexible cartridge having a corresponding connector receptor, as discussed below. Upon the release of actuator 150, actuator/support spring 165 urges the actuator in the proximal direction. The two prong members 180, 181 engage the outer edges of the corresponding actuator receptors 220, 220' as the actuator 150 urges the attachment members 200, 200' away from the center of the razor mechanism 10.

The operation of the attachment member 200 within housing 50 is similar to a conventional 4-bar linkage mechanism. The 4-bars are generally defined by: 1) the lower portion of the attachment member extending from proximal end 201 to first flexure point 239; 2) the extension of attachment member 200 between the first flexure point 239 and the second flexure point 240; 3) the portion of attachment member 200 disposed between second flexure point 240 and lateral guide groove 230, and 4) the portion of housing 50 between the recesses 101 and 301 which receive protrusions 210 and 211 at the proximal end of attachment member 200 and the lateral guide rails 96 and 86 which cooperate with lateral guide grooves 230 and 231 of attachment member 200.

With reference to Figs. 12-14, an alternative embodiment of the present invention is illustrated which uses a tandem spring arrangement for biasing a cartridge support 390 and an actuator 350. In accordance with this embodiment, a support spring 365 extends into a bore 392 in the proximal end of cartridge support 390 and abuts the distal end of a stationary abutment member 369. An actuator spring 366 is disposed between the proximal side of the abutment member 369 and actuator pin 361. As illustrated, the abutment member 369 is spaced from the distal end of top cover 380. In this manner, cartridge support 390 is continuously biased distally to a point limited by distal abutment member 370, and actuator 350 is biased in the proximal direction.

In all other respects, the tandem spring design of this embodiment of the present invention operates in a fashion similar to the embodiment described above.

The two spring design permits the application of different forces on the cartridge support and actuator, respectively. By providing one spring with a greater tension than the other spring, it will be appreciated by those skilled in the art that the forces applied to the

actuator and cartridge support can be independently controlled.

With reference to Figs. 15 and 16, a third embodiment of the present invention is shown which also utilizes two separate springs for biasing a cartridge support and an actuator. In this embodiment, a support spring 465 is disposed in overlapping and concentric arrangement with an actuator spring 466. Support spring 465 engages both the actuator pin 461 and the slidable cartridge support 490. Actuator spring 466 engages the support member 462 of actuator 450 and the proximal side of abutment member 469. This embodiment has the advantage of providing the ability to independently control the forces maintained on the actuator and cartridge support while reducing the space within the razor mechanism which is used by the biasing elements. Since it is often desirable to minimize the size of a razor mechanism for aesthetic and other purposes, the embodiment of Figs. 15 and 16 can be particularly desirable.

With reference to Fig. 17, a portion of flexible cartridge 600 adapted to be supported by the razor mechanism 10 of the present invention is shown. The cartridge 600 has an attachment slot 610 defined by outer sidewalls 615 and 620, inner wall 635, outer wall 640, and two slot cover plates 650, 660 having inner edges 651, 661, respectively. Inner wall 635 has an inner wall slot 680 defined by inner side walls 625, 630. The slot cover plates 650, 660 cover the outer ends of the slot 610 but, as shown in Fig. 17, leave a portion of the inner end of slot 610 and the entire central region of slot 610 uncovered for the passage of neck 255 of attachment member 200.

In order to attach the flexible cartridge 600 to attachments members 200, 200' of razor mechanism 10, the actuator 150 is moved distally causing distal ends 202, 202' to move "inwardly", i.e. toward the center of razor mechanism 10. The protrusions members 250, 251 are inserted into the inner end of slot 610 and then, upon release of actuator 150, are biased outwardly to the end of slot 610 covered by the slot cover plates 650, 660.

When flexible cartridge 600 is positioned on attachment members 200, 200' and flexible cartridge 600 is in a relaxed position, only an upper portion of tapered neck 255 will be disposed within slot 610 and inner wall slot 680. However, when the flexible cartridge 600 is flexed during shaving, a greater portion of neck 255 will enter and be disposed within slot 610 and inner wall slot 680. When neck 255 has the preferred tapered shape as shown in Fig. 10, it will be appreciated by those skilled in the art that the clearance between neck 255 and inner edges 651 and 661 will decrease, preferably to the point of contact, when cartridge 600 is flexed during shaving. In this manner, the flexing of flexible cartridge 600 serves to form a tighter connection between cartridge 600 and razor handle 10 which is thereby less likely to rock or pivot.

It will be appreciated that a pair of movable rigid attachment members may be provided by simply forming the attachment members described above with a rigid material and eliminating the reduced thickness flexure points. The rigid attachment members could be similarly engaged with a spring-biased actuator, identical to actuator 150 described above, for biasing the rigid attachment members outward, i.e. away from the longitudinal axis of the razor mechanism. Since the attachment ends of such attachment members would move in an arcuate path, the guide grooves would have to be modified slightly. However, since each attachment end moves only a short distance, the short arcuate path approximates a straight line and adequately supports a flexible cartridge.

Alternatively, rigid attachment members may be slidably disposed in lateral grooves for movement in the direction perpendicular to the longitudinal axis of the razor. The rigid attachment members could be urged outwardly, i.e. away from the central longitudinal axis, by a laterally disposed spring.

The present invention advantageously utilizes the combined forces of a center cartridge support and at least one outwardly biased attachment member, to return a flexible cartridge to a substantially straight configuration. The center cartridge support is preferably freely slidable in order to constantly maintain a distally-directed force on a bent flexible cartridge.

As used herein, the term "flexible" includes shaving blade assemblies in which the amount of flexing thereof in response to normal human shaving forces is sufficient to substantially conform the blade assembly to many of the non-planar surfaces shaved, and to exclude the relatively rigid prior art shaving blade assemblies which in response to those same shaving forces do not flex or yield more than an insignificant amount insofar as contour-following characteristics are concerned.

It will be appreciated by those skilled in the art that a typical razor cartridge is on the order of about 1.6 inches long. The present invention is designed to support flexible razor cartridges which may be deflected up to about 0.20 inches and preferably about 0.120 inches at their midpoints. It will be appreciated that this deflection is measured as the distance between the midpoint of the razor cartridge when the razor cartridge is in a "relaxed", generally straight configuration and when the cartridge is flexed as much as the razor mechanism of the present invention will permit during shaving. The attachment members of the present invention are designed to each move a maximum distance of about 0.040 inches, and preferably to move a distance of about 0.015 inches. The attachment members preferably move about 0.015 inches when the midpoint of the flexible cartridge is deflected about 0.120 inches. The attachment members preferably move about 0.050 inches in response to forces between about 60 and 150 grams and most

preferably about 120 grams.

Claims

1. A razor mechanism, having a central longitudinal axis (L), for use with a cartridge comprising:
 - means for supporting said cartridge on said razor mechanism,
 - said supporting means comprising an attachment member (200,200') which is movable in a direction toward said longitudinal axis (L) of said razor mechanism;
 - a cartridge support (190) slidably disposed substantially parallel to said longitudinal axis (L); and
 - a housing (50); characterised in that the cartridge is a flexible cartridge;
 - said attachment member (200,200') has at least one lateral guide groove (230,231);
 - said housing (50) has at least one lateral guide rail (96,86) disposed substantially perpendicular to said longitudinal axis (L) wherein said lateral guide rail (96,86) is engaged within said lateral guide groove (230,231) and said attachment member (200,200') is movable in response to the flexing of the flexible cartridge during shaving.
2. A razor mechanism according to claim 1, characterised in that said razor mechanism comprises a proximal end and a distal end and said cartridge support (190) is distally biased.
3. A razor mechanism according to claim 1 or 2, wherein:
 - said housing (50) has a substantially enclosed interior portion, a distal end, a proximal end and said central longitudinal axis (L) extending from said distal end to said proximal end; and the razor mechanism further comprises
 - an actuator (150) slidably connected to said housing (50) for movement in a direction substantially parallel to said longitudinal axis (L), said actuator (150) comprising at least one prong member (180,181);
 - wherein said actuator (150) engages said supporting means such that at least a portion of said supporting means moves toward said longitudinal axis (L) in response to the movement of said actuator (150).
4. A razor mechanism according to any of claims 1 to 3, characterised in that the attachment member (200,200') has a pivoting end (201) and an attachment end (202), wherein said pivoting end (201) is pivotally connected to said housing (50) within said interior portion, and said attachment

end (202) is movable in response to flexing of said flexible cartridge during shaving.

5. A razor mechanism according to claim 4, characterised in that said razor mechanism comprises two attachment members (200,200') disposed on opposite sides of said central longitudinal axis (L).
6. A razor mechanism according to claim 5, characterised in that the attachment members (200,200') are biased away from said central longitudinal axis (L) by a spring.
7. A razor mechanism according to any of the claims 4 to 6, characterised in that said lateral guide rail (96,86) is engaged in said lateral guide groove (230,231) to guide said attachment end (202) in a direction substantially perpendicular to said longitudinal axis (L).
8. A razor mechanism according to any of claims 4 to 7 characterised in that the attachment member (200,200') comprises at least one flexure point.
9. A razor mechanism according to claim 8, characterised in that said attachment member (200,200') comprises at least two flexure points (239,240).
10. A razor mechanism according to any of claims 4 to 9, characterised in that said attachment member (200,200') comprises an actuator receptor (220) which slidably receives said prong member (180,181).
11. A razor mechanism according to claim 10, characterised in that said actuator receptor (220) is normally disposed at an acute angle with said longitudinal axis (L).
12. A razor mechanism according to any of claims 3 to 11, characterised in that said actuator (150) is biased toward said proximal end of said housing (50).
13. A razor mechanism according to claim 12, characterised in that said actuator (150) is biased by at least one spring (165).
14. A razor mechanism according to any of claims 4 to 13, characterised in that said attachment end (202) comprises a neck member (255) having an outer end (256) and an inner end, and wherein said outer end (256) of said neck member is narrower than said inner end of said neck member.
15. A razor mechanism according to claim 14 charac-

terised in that said neck member (255) tapers gradually from said outer end (256) to said inner end.

16. A razor mechanism according to any of claims 3 to 15, characterised in that said portion of said supporting means moves in a direction substantially perpendicular to said longitudinal axis
17. A razor mechanism according to any of claims 3 to 16, characterised in that said actuator and said cartridge support are biased by a single spring (165).
18. A razor mechanism according to any of claims 3 to 16, characterised in that said actuator and said cartridge support are separately biased by two springs (365,366) arranged in tandem.
19. A razor mechanism according to any of claims 3 to 16 characterised in that said actuator are biased by two separate springs (465,466) disposed in overlapping arrangement and said cartridge support is biased by at least one of said springs (465,466).
20. A razor mechanism according to any of claims 4 to 19, characterised in that the actuator (150) engages said attachment member (200,200') such that said attachment end (202) moves toward said longitudinal axis (L) in response to the movement of said actuator (150) towards the distal end of said housing; and
the cartridge support (190) is slidably engaged with said housing (50) for returning a flexed cartridge to a substantially linear configuration.
21. A razor mechanism according to any of claims 2 to 20 characterised in that the cartridge support (190) extends at least partially outside the distal end of the housing (50).

Patentansprüche

1. Rasierermechanismus mit einer zentralen Längsachse (L), zur Verwendung mit einem Klingenblock und umfassend:
eine Einrichtung zum Haltern oder Stützen des Klingenblocks am Rasierermechanismus, wobei die Stützeinrichtung ein Anschlußelement (200, 200'), das in einer Richtung auf die Längsachse (L) des Rasierermechanismus zu bewegbar ist,
eine im wesentlichen parallel zur Längsachse (L) verschiebbare Klingenblock-Stütze (190) und

ein Gehäuse (50) aufweist,
dadurch gekennzeichnet, daß der Klingen-
block flexibel oder biegsam ist,

das Anschlußelement (200, 200') minde-
stens eine Quer-Führungsnut (230, 231) auf-
weist,

und das Gehäuse (50) mindestens eine im
wesentlichen senkrecht zur Längsachse (L) an-
geordnete Quer-Führungsschiene (96, 86) auf-
weist, wobei die Quer-Führungsschiene (96, 86)
innerhalb der Quer-Führungsnut (230, 231) mit
dieser in Eingriff steht und das Anschlußelement
(200, 200') in Abhängigkeit von der Durchbiegung
des flexiblen Klingenblocks bei der Rasur beweg-
bar ist.

2. Rasierermechanismus nach Anspruch 1, da-
durch gekennzeichnet, daß er ein proximales En-
de und ein distales Ende aufweist und die Klingen-
block-Stütze (190) in distaler Richtung vorbe-
lastet ist.

3. Rasierermechanismus nach Anspruch 1 oder 2,
wobei

das Gehäuse (50) einen im wesentlichen
umschlossenen Innenabschnitt, ein distales En-
de, ein proximales Ende und die vom distalen En-
de zum proximalen Ende verlaufende zentrale
Längsachse (L) aufweist, und wobei der Rasie-
rmechanismus ferner umfaßt

ein Betätigungsglied (150), das mit dem
Gehäuse (50) für Bewegung in einer Richtung
praktisch parallel zur Längsachse (L) verschieb-
bar verbunden ist und das mindestens ein
Klauenelement (180, 181) aufweist,

wobei das Betätigungsglied (150) so an
der Stützeinrichtung angreift, daß sich in Abhän-
gigkeit von der Bewegung des Betätigungsglieds
(150) mindestens ein Abschnitt der Stützeinrich-
tung in Richtung auf die Längsachse (L) bewegt.

4. Rasierermechanismus nach einem der Ansprü-
che 1 bis 3, dadurch gekennzeichnet, daß das
Anschlußelement (200, 200') ein schwenkbares
Ende (201) und ein Anschlußende (202) auf-
weist, wobei das schwenkbare Ende (201) inner-
halb des Innenabschnitts schwenkbar mit dem
Gehäuse (50) verbunden und das Anschlußende
(202) in Abhängigkeit von der Durchbiegung des
flexiblen Klingenblocks bei der Rasur bewegbar
ist.

5. Rasierermechanismus nach Anspruch 4, da-
durch gekennzeichnet, daß er zwei auf gegen-
überliegenden Seiten der zentralen Längsachse
(L) angeordnete Anschlußelemente (200, 200')
aufweist.

6. Rasierermechanismus nach Anspruch 5, dadurch
gekennzeichnet, daß die Anschlußelemente (200,
200') durch eine Feder von der zentralen Längs-
achse (L) hinweg vorbelastet sind.

7. Rasierermechanismus nach einem der Ansprü-
che 4 bis 6, dadurch gekennzeichnet, daß die
Quer-Führungsschiene (96, 86) in die Quer-
Führungsnut (230, 231) eingreift, um das An-
schlußende (202) in einer Richtung praktisch
senkrecht zur Längsachse (L) zu führen.

8. Rasierermechanismus nach einem der Ansprü-
che 4 bis 7, dadurch gekennzeichnet, daß das
Anschlußelement (200, 200') mindestens eine
Biegestelle aufweist.

9. Rasierermechanismus nach Anspruch 8, da-
durch gekennzeichnet, daß das Anschlußele-
ment (200, 200') mindestens zwei Biegestellen
(239, 240) aufweist.

10. Rasierermechanismus nach einem der Ansprü-
che 4 bis 9, dadurch gekennzeichnet, daß das
Anschlußelement (200, 200') eine Betätigungs-
glied-Aufnahme (220) zum verschiebbaren Auf-
nehmen des Klauenelements (180, 181) auf-
weist.

11. Rasierermechanismus nach Anspruch 10,
dadurch gekennzeichnet, daß die Betätigungs-
glied-Aufnahme (220) normalerweise unter ei-
nem spitzen Winkel zur Längsachse (L) angeord-
net ist.

12. Rasierermechanismus nach einem der Ansprü-
che 3 bis 11, dadurch gekennzeichnet, daß das
Betätigungsglied (150) in Richtung auf das proxi-
male Ende des Gehäuses (50) vorbelastet ist.

13. Rasierermechanismus nach Anspruch 12, da-
durch gekennzeichnet, daß das Betätigungsglied
(150) durch mindestens eine Feder (165) vorbe-
lastet ist.

14. Rasierermechanismus nach einem der Ansprü-
che 4 bis 13, dadurch gekennzeichnet, daß das
Anschlußende (202) ein Halsteil (255) mit einem
Außenende (256) und einem Innenende auf-
weist, wobei das Außenende (256) des Halsteils
schmäler ist als sein Innenende.

15. Rasierermechanismus nach Anspruch 14, da-
durch gekennzeichnet, daß das Halsteil (255)
sich vom Außenende (256) zum Innenende fort-
laufend verjüngt.

16. Rasierermechanismus nach einem der Ansprü-

che 3 bis 15, dadurch gekennzeichnet, daß (sich) der (genannte) Abschnitt der Stützeinrichtung in einer Richtung praktisch senkrecht zur Längsachse bewegt bzw. bewegbar ist.

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17. Rasierermechanismus nach einem der Ansprüche 3 bis 16, dadurch gekennzeichnet, daß das Betätigungsglied und die Klingenblock-Stütze durch eine einzige Feder (165) vorbelastet sind.

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18. Rasierermechanismus nach einem der Ansprüche 3 bis 16, dadurch gekennzeichnet, daß das Betätigungsglied und die Klingenblock-Stütze durch zwei in Tandemanordnung vorliegende Federn (365, 366) getrennt vorbelastet sind.

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19. Rasierermechanismus nach einem der Ansprüche 3 bis 16, dadurch gekennzeichnet, daß das Betätigungsglied durch zwei getrennte, einander überlappend angeordnete Federn (465, 466) vorbelastet ist und die Klingenblock-Stütze durch mindestens eine der Federn (465, 466) vorbelastet ist.

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20. Rasierermechanismus nach einem der Ansprüche 4 bis 19, dadurch gekennzeichnet, daß das Betätigungsglied (150) derart am Anschlußelement (200, 200') angreift, daß sich das Anschlußende (202) in Abhängigkeit von der Bewegung des Betätigungsglieds (150) zum distalen Ende des Gehäuses hin in Richtung auf die Längsachse (L) bewegt, und die Klingenblock-Stütze (190) verschiebbar mit dem Gehäuse (50) in Eingriff oder Anlage steht, um einen durchgebogenen bzw. ausgelenkten Klingenblock in eine im wesentlichen lineare Konfiguration zurückzustellen.

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21. Rasierermechanismus nach einem der Ansprüche 2 bis 20, dadurch gekennzeichnet, daß sich die Klingenblock-Stütze (190) zumindest teilweise aus dem distalen Ende des Gehäuses (50) heraus erstreckt.

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Revendications

1. Un mécanisme de rasoir, comprenant un axe longitudinal central (L), prévu pour être utilisé avec une cartouche comprenant:

- des moyens pour supporter ladite cartouche sur ledit mécanisme de rasoir;
- lesdits moyens de support comprenant un organe de fixation (200, 200') déplaçable en direction dudit axe longitudinal (L) dudit mécanisme de rasoir;
- un porte-cartouche (190) monté à coulissement, sensiblement parallèlement audit axe longitudinal (L); et

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- un boîtier (50); caractérisé en ce que la cartouche est une cartouche souple;
- ledit organe de fixation (200, 200') comprenant, au moins, une rainure de guidage latéral (230, 231);
- ledit boîtier (50) comprenant, au moins, un rail de guidage latéral (96, 86) disposé sensiblement perpendiculairement audit axe longitudinal (L), de manière que ledit rail de guidage latéral (96, 86) soit engagé dans ladite rainure de guidage latéral (230, 231) et que ledit organe de fixation (200, 200') soit déplaçable en réponse au fléchissement de la cartouche souple pendant le rasage.

2. Un mécanisme de rasoir selon la revendication 1, caractérisé en ce que ledit mécanisme de rasoir comprend une extrémité proximale et une extrémité distale et que ledit porte-cartouche (190) est sollicité à son extrémité distale.

3. Un mécanisme de rasoir selon la revendication 1 ou 2, dans lequel:

- ledit boîtier (50) comprend une partie intérieure sensiblement fermée, une extrémité distale, une extrémité proximale, et ledit axe longitudinal central (L) s'étend à partir de ladite extrémité distale jusqu'à ladite extrémité proximale; et le mécanisme de rasoir comprend en outre;
- des moyens d'actionnement (150) montés à coulissement dans ledit boîtier (50) pour effectuer un déplacement dans une direction sensiblement parallèle audit axe longitudinal (L), lesdits moyens d'actionnement (150) comprenant, au moins, un organe en forme de tenon (180, 181);
- dans lequel lesdits moyens d'actionnement (150) viennent en prise sur lesdits moyens de support afin qu'au moins une partie desdits moyens de support se déplace vers ledit axe longitudinal (L) en réponse au déplacement desdits moyens d'actionnement (150).

4. Un mécanisme de rasoir selon l'une quelconque des revendications 1 à 3, caractérisé en ce que l'organe de fixation (200, 200') comprend une extrémité pivotante (201) et une extrémité de fixation (202), de manière que ladite extrémité pivotante (201) soit montée à rotation sur ledit boîtier (50) dans ladite partie intérieure, et ladite extrémité de fixation (202) soit déplaçable en réponse au fléchissement de ladite cartouche souple lors du rasage.

5. Un mécanisme de rasoir selon la revendication 4, caractérisé en ce que ledit mécanisme de rasoir

comprend deux organes de fixation (200, 200') disposés sur les côtés opposés dudit axe longitudinal central (L).

6. Un mécanisme de rasoir selon la revendication 5, caractérisé en ce que les organes de fixation (200, 200') sont sollicités à l'écart dudit axe longitudinal central (L) par un ressort.
7. Un mécanisme de rasoir selon l'une quelconque des revendications 4 à 6, caractérisé en ce que ledit rail de guidage latéral (96, 86) est engagé dans ladite rainure de guidage latéral (230, 231) pour guider ladite extrémité de fixation (202) dans une direction sensiblement perpendiculaire audit axe longitudinal central (L).
8. Un mécanisme de rasoir selon l'une quelconque des revendications 4 à 7, caractérisé en ce que ledit organe de fixation (200, 200') comprend, au moins, un point de flexion.
9. Un mécanisme de rasoir selon la revendication 8, caractérisé en ce que ledit organe de fixation (200, 200') comprend, au moins, deux points de flexion (239, 240).
10. Un mécanisme de rasoir selon l'une quelconque des revendications 4 à 9, caractérisé en ce que ledit organe de fixation (200, 200') comprend un logement de réception de moyens d'actionnement (220) recevant ledit tenon (180, 181) dans un montage à coulissement.
11. Un mécanisme de rasoir selon la revendication 10, caractérisé en ce que ledit logement de réception de moyens d'actionnement (220) est normalement disposé en angle aigu par rapport audit axe longitudinal (L).
12. Un mécanisme de rasoir selon l'une quelconque des revendications 3 à 11, caractérisé en ce que lesdits moyens d'actionnement (150) sont sollicités vers ladite extrémité proximale dudit boîtier (50).
13. Un mécanisme de rasoir selon la revendications 12, caractérisé en ce que lesdits moyens d'actionnement (150) sont sollicités par, au moins, un ressort (165).
14. Un mécanisme de rasoir selon l'une quelconque des revendications 4 à 13, caractérisé en ce que ladite extrémité de fixation (202) comprend un élément en forme de col (255) muni d'une extrémité extérieure (256) et d'une extrémité intérieure, et dans lequel ladite extrémité extérieure (256) dudit élément en forme de col, est plus étroite que

ladite extrémité intérieure dudit élément en forme de col.

- 5 15. Un mécanisme de rasoir selon la revendications 14, caractérisé en ce que ledit élément en forme de col (255) s'effile progressivement à partir de ladite extrémité extérieure (256) jusqu'à ladite extrémité intérieure.
- 10 16. Un mécanisme de rasoir selon l'une quelconque des revendications 3 à 15, caractérisé en ce que ladite partie desdits moyens de support se déplace dans une direction sensiblement perpendiculaire audit axe longitudinal.
- 15 17. Un mécanisme de rasoir selon l'une quelconque des revendications 3 à 16, caractérisé en ce que lesdits moyens d'actionnement et ledit porte-cartouche sont sollicités par un ressort unique (165).
- 20 18. Un mécanisme de rasoir selon l'une quelconque des revendications 3 à 16, caractérisé en ce que lesdits moyens d'actionnement et ledit porte-cartouche sont sollicités séparément par deux ressorts (365, 366), montés en tandem.
- 25 19. Un mécanisme de rasoir selon l'une quelconque des revendications 3 à 16, caractérisé en ce que lesdits moyens d'actionnement sont sollicités par deux ressorts indépendants (465, 466) disposés de manière à se recouvrir et que ledit porte-cartouche est sollicité par, au moins, l'un desdits ressorts (465, 466).
- 30 20. Un mécanisme de rasoir selon l'une quelconque des revendications 4 à 19, caractérisé en ce que les moyens d'actionnement (150) viennent en prise sur ledit organe de fixation (200, 200'), de manière que l'extrémité de fixation (202) se déplace vers ledit axe longitudinal (L) en réponse au déplacement desdits moyens d'actionnement (150) vers l'extrémité distale dudit boîtier; et que le porte-cartouche (190) est monté à coulissement, en prise sur ledit boîtier (50) pour ramener la cartouche fléchie dans une configuration sensiblement linéaire.
- 35 21. Un mécanisme de rasoir selon l'une quelconque des revendications 2 à 20, caractérisé en ce que le porte-cartouche (190) s'étend, au moins en partie, vers l'extérieur de l'extrémité distale du boîtier (50).
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FIG. 1

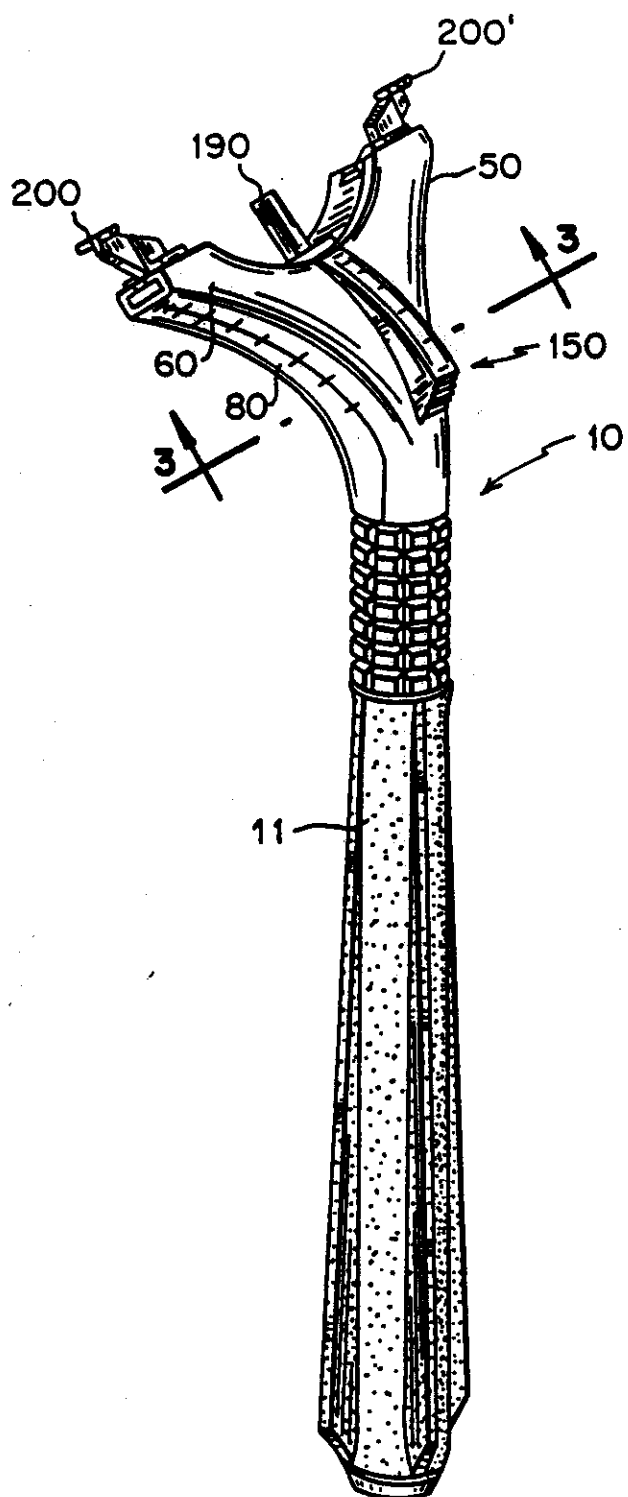


FIG. 2

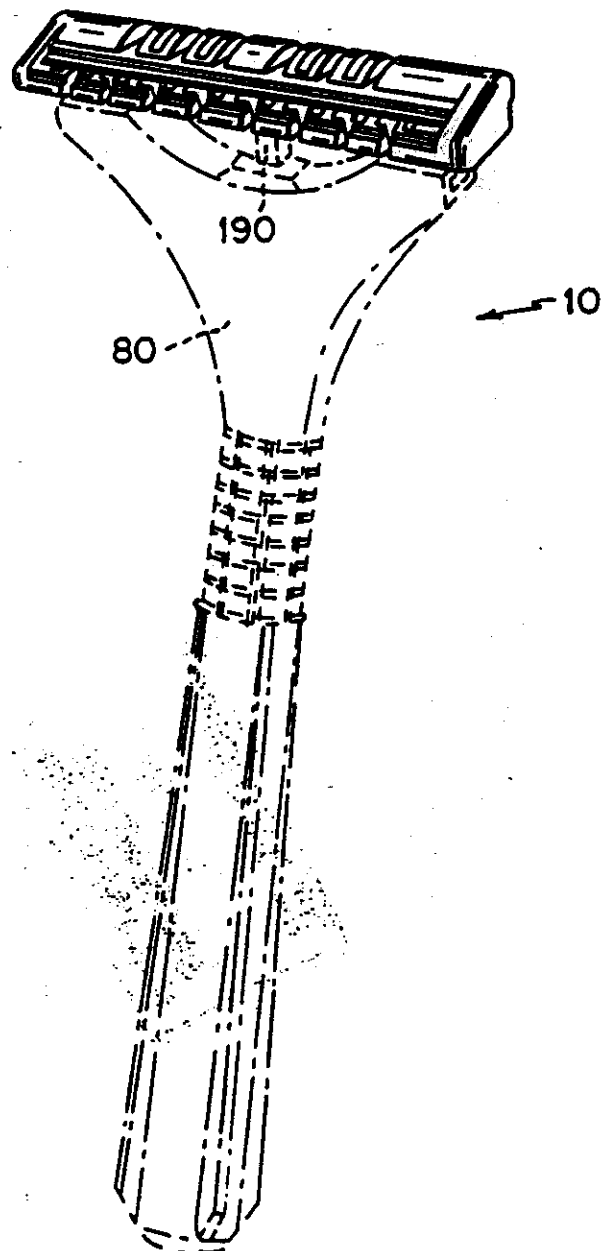


FIG. 3

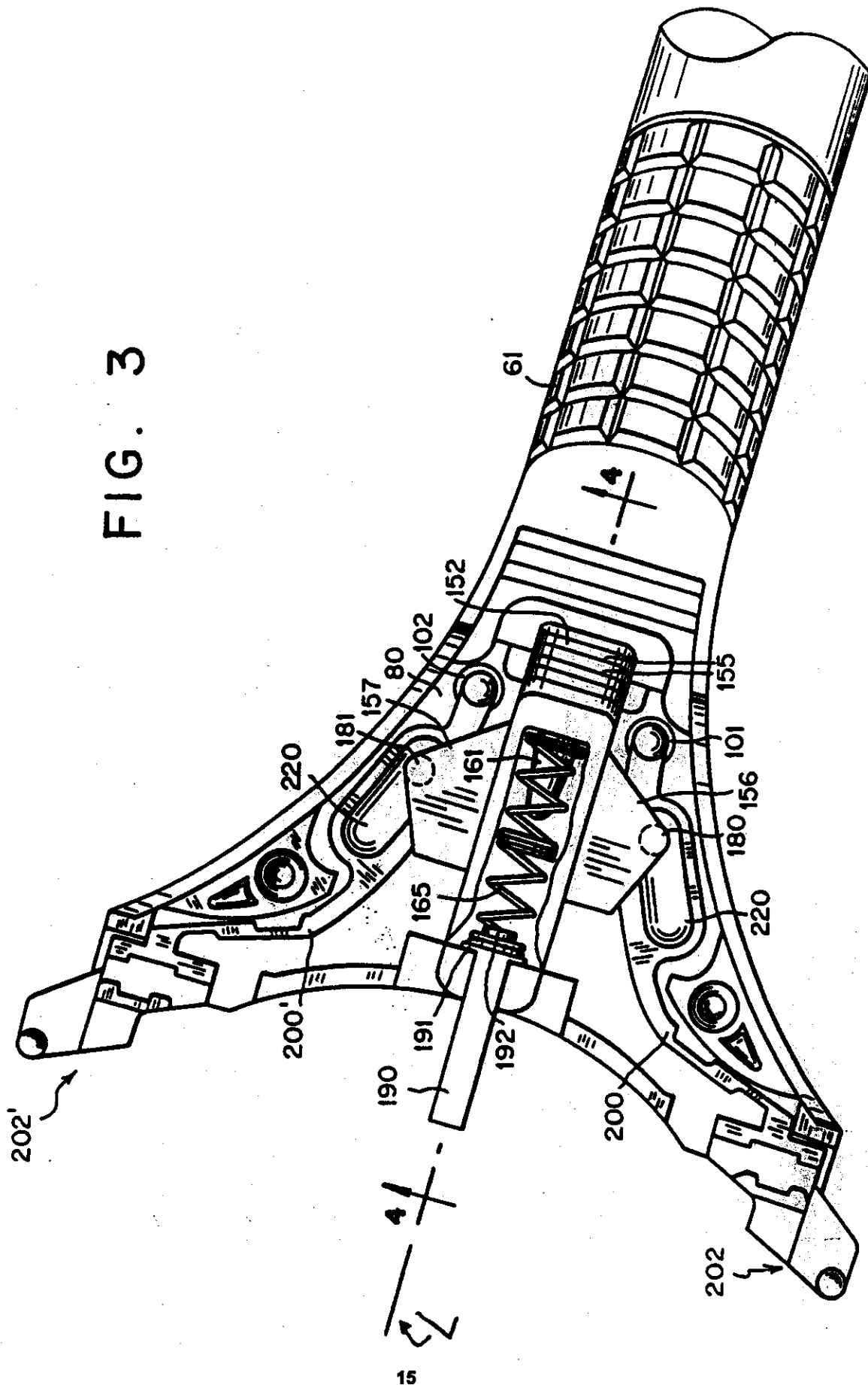


FIG. 4

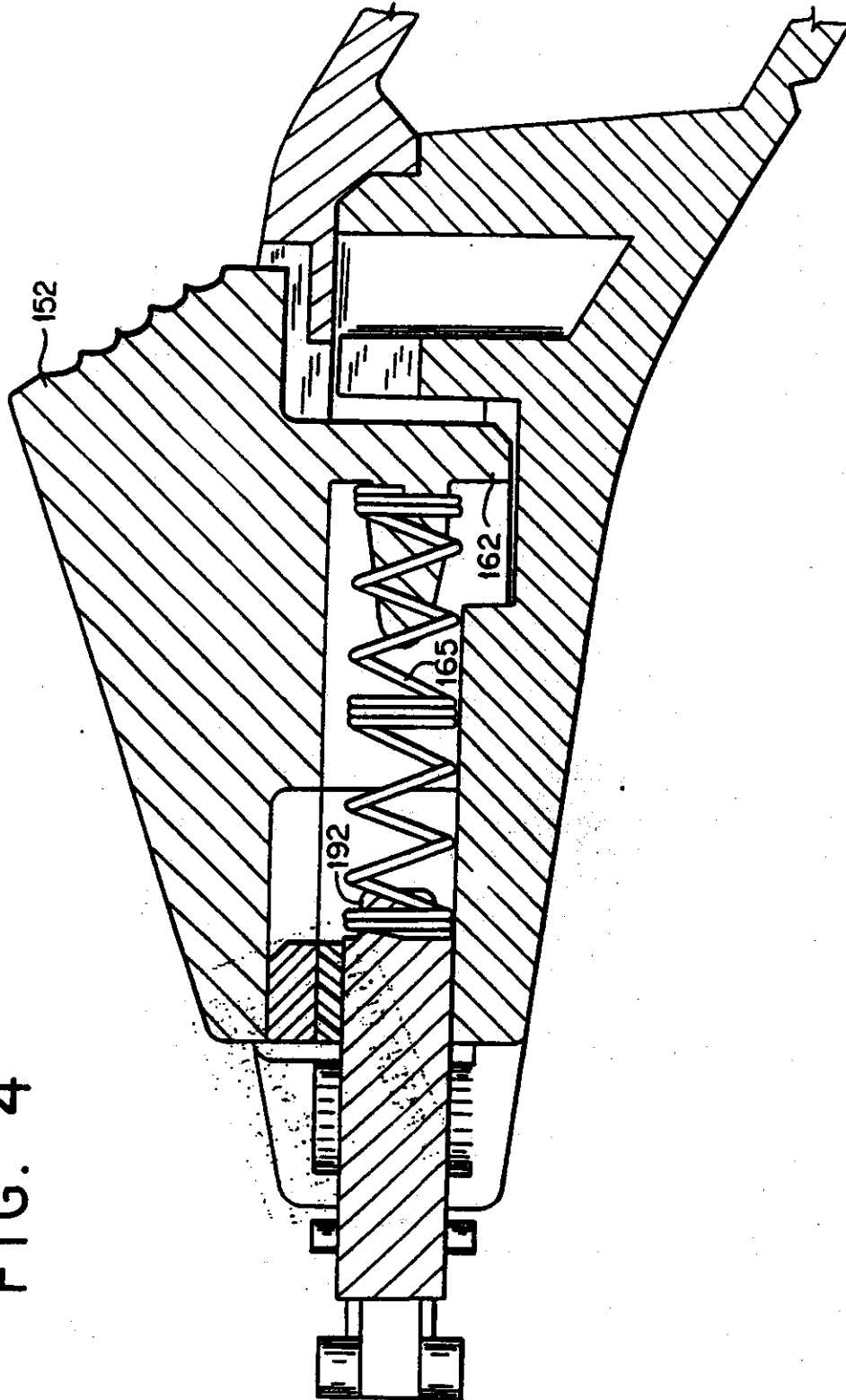


FIG. 5

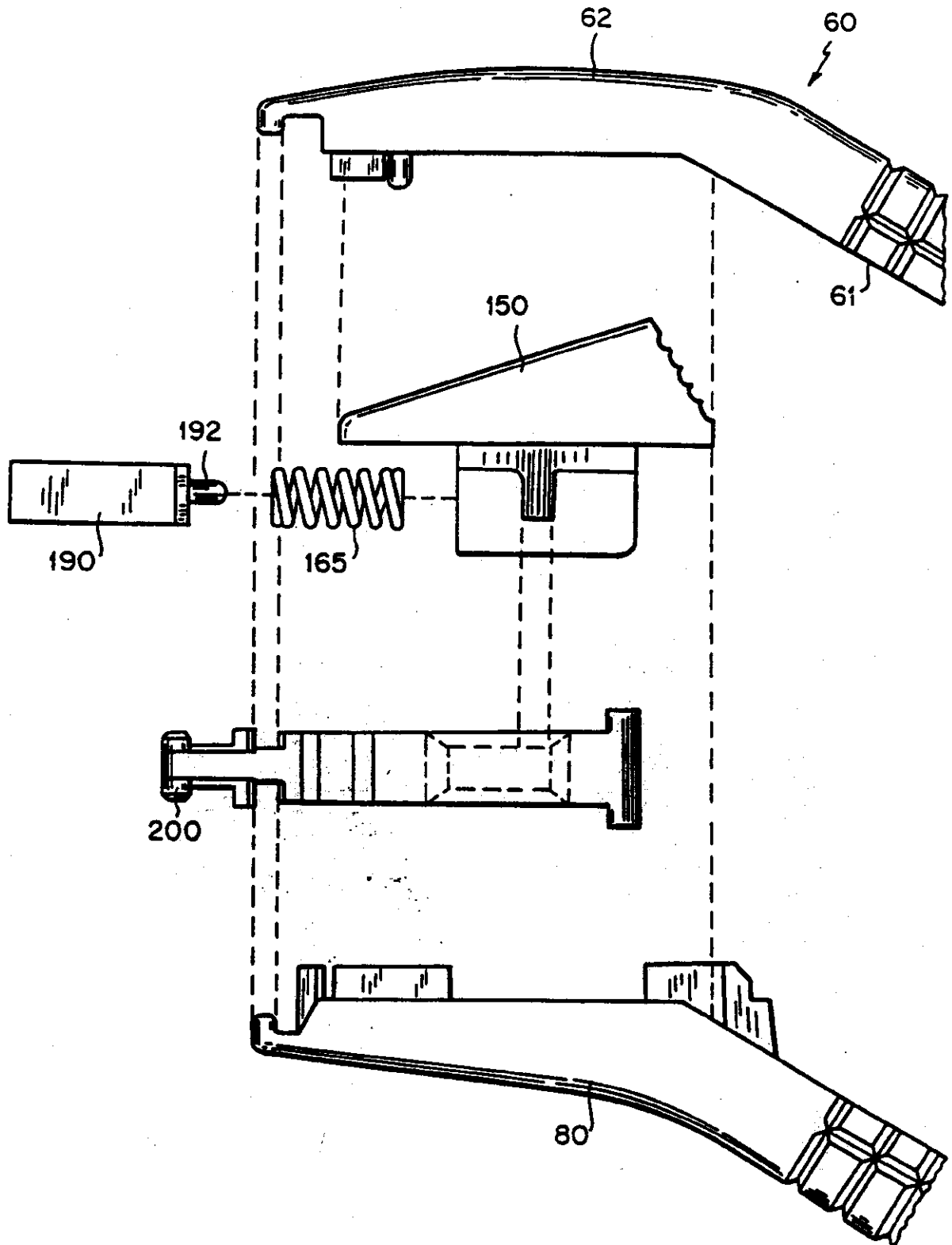


FIG. 6

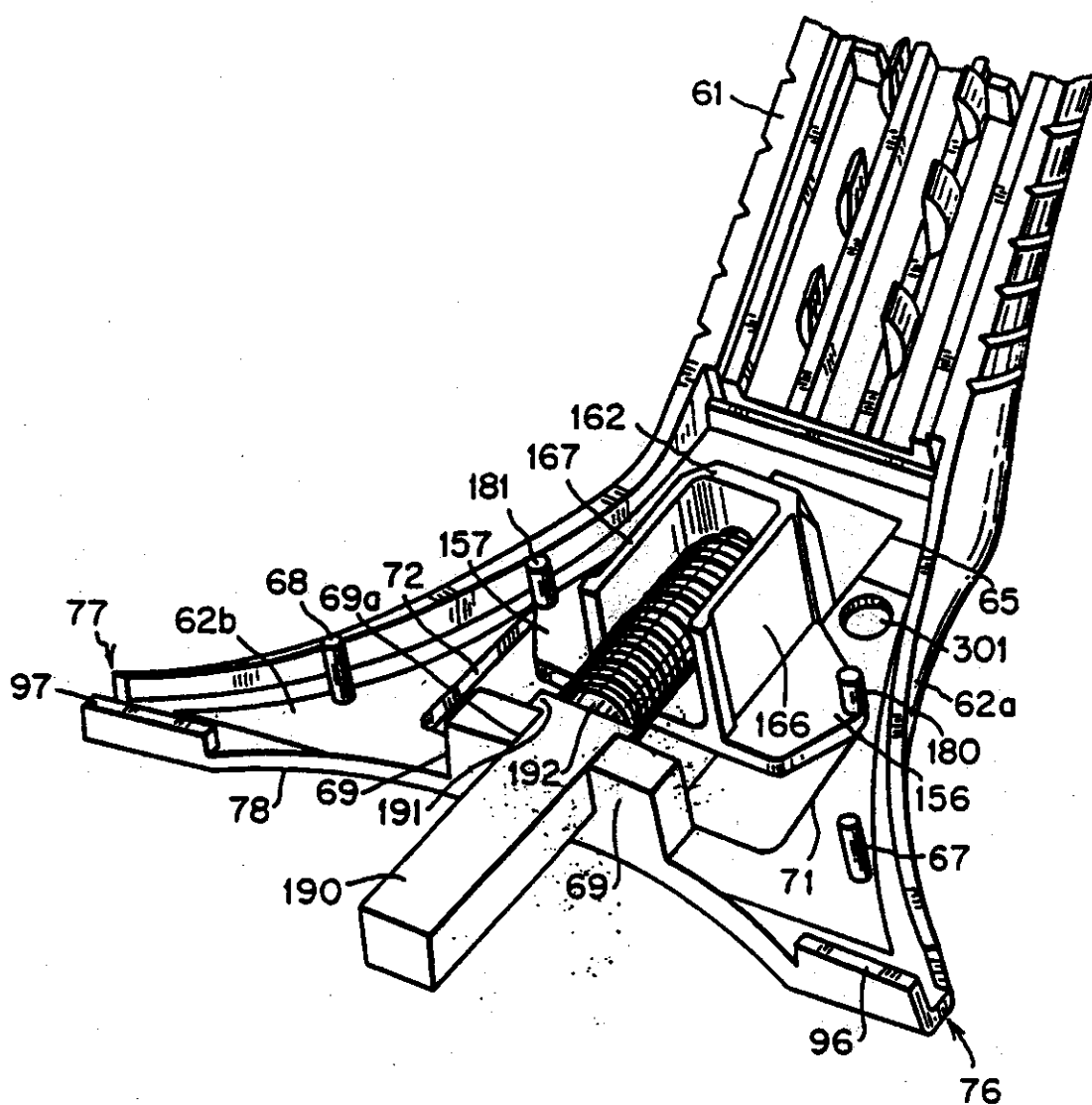


FIG. 7

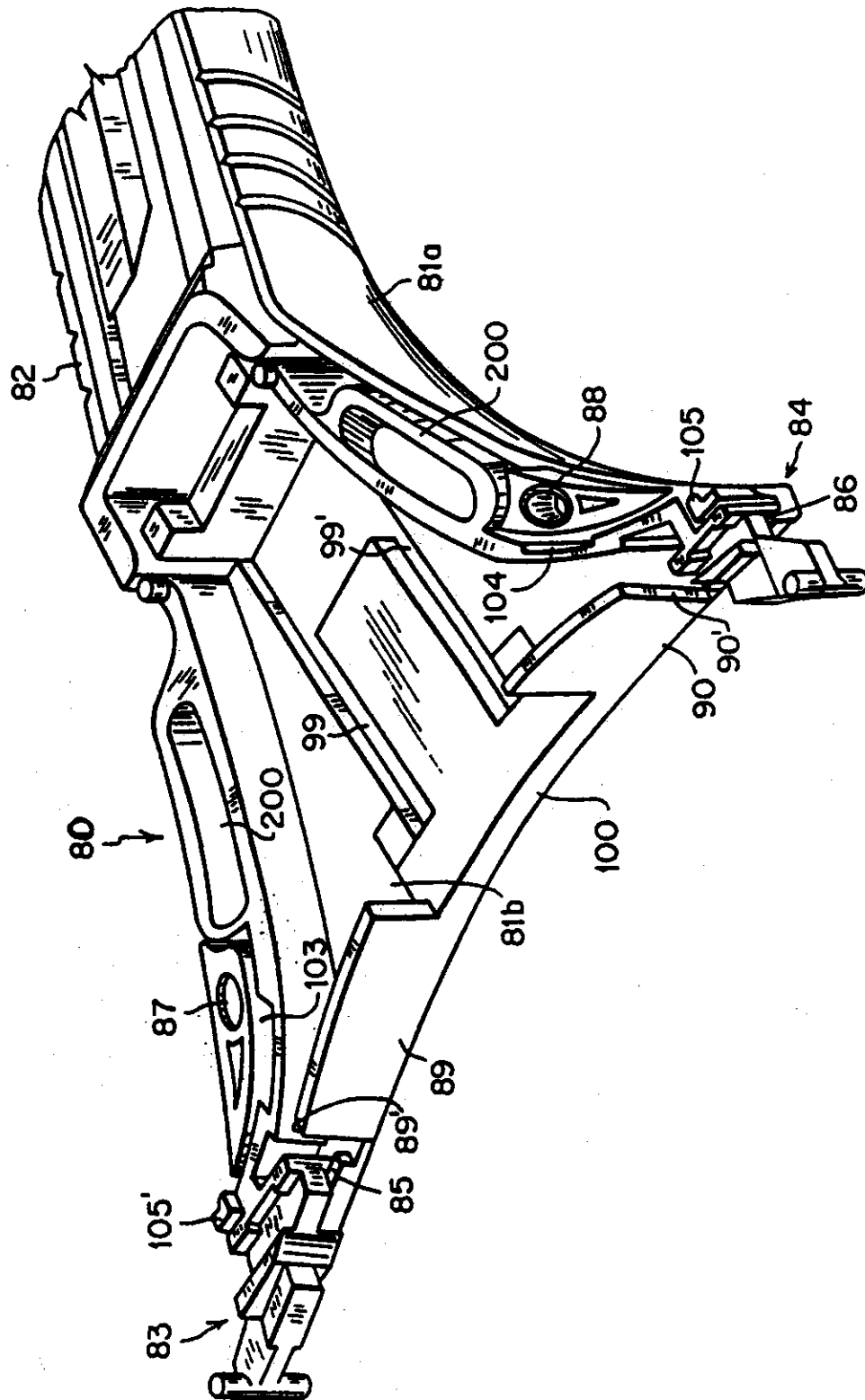


FIG. 9

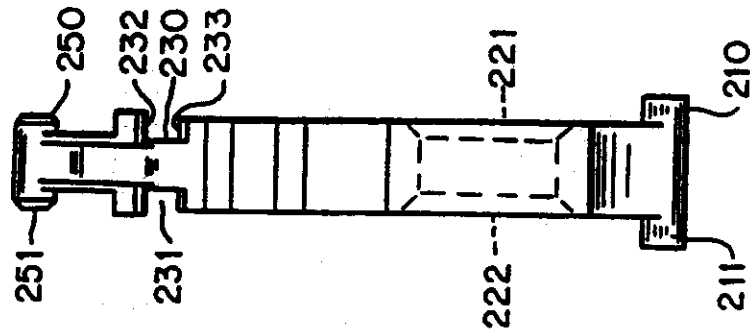


FIG. 10

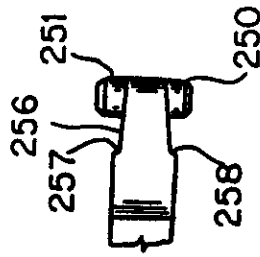


FIG. 8

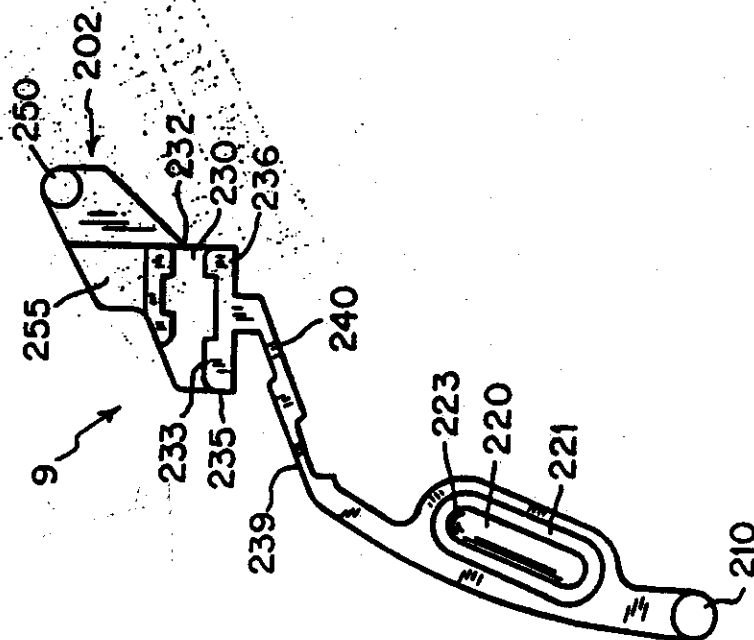


FIG. 11

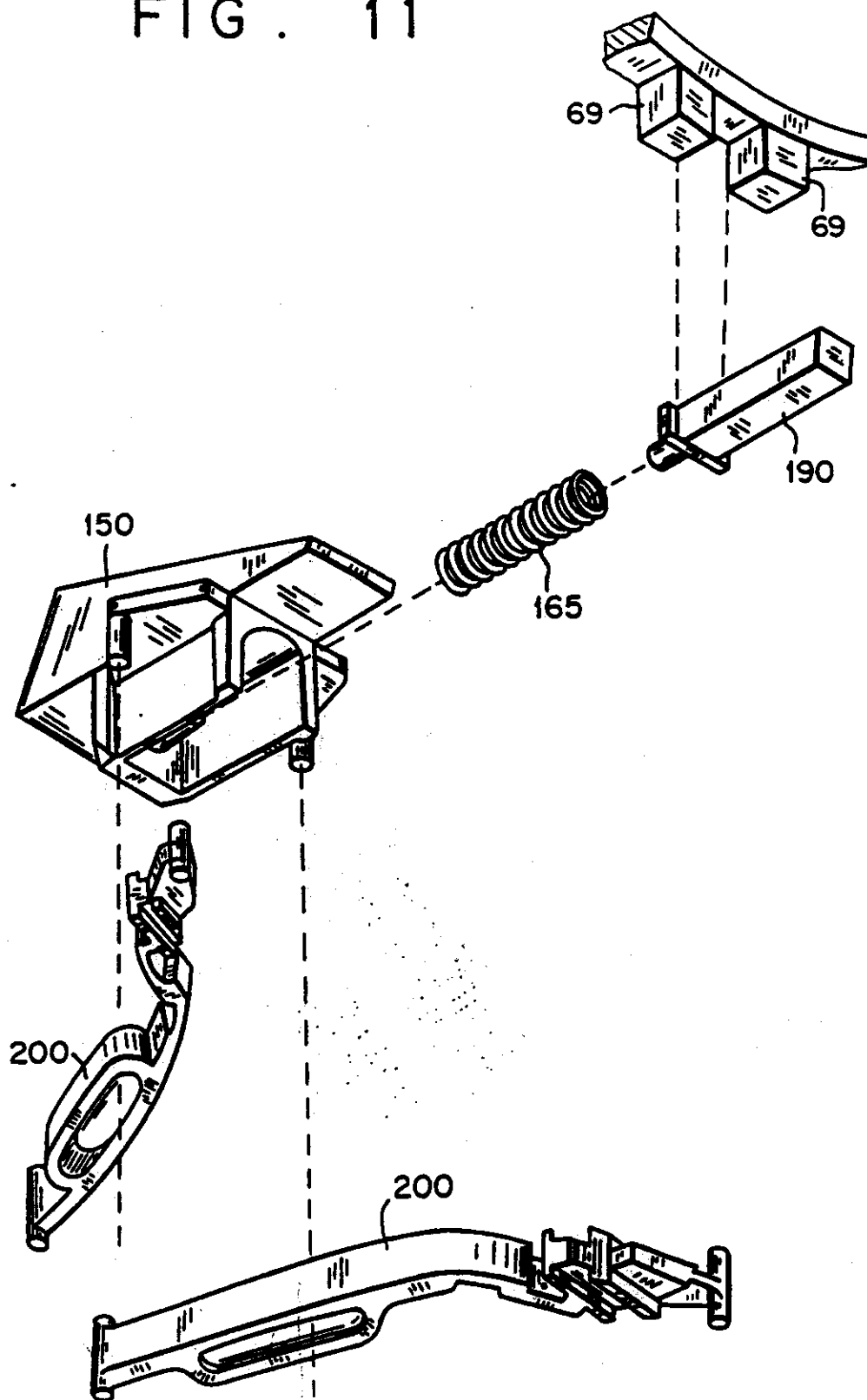


FIG. 12

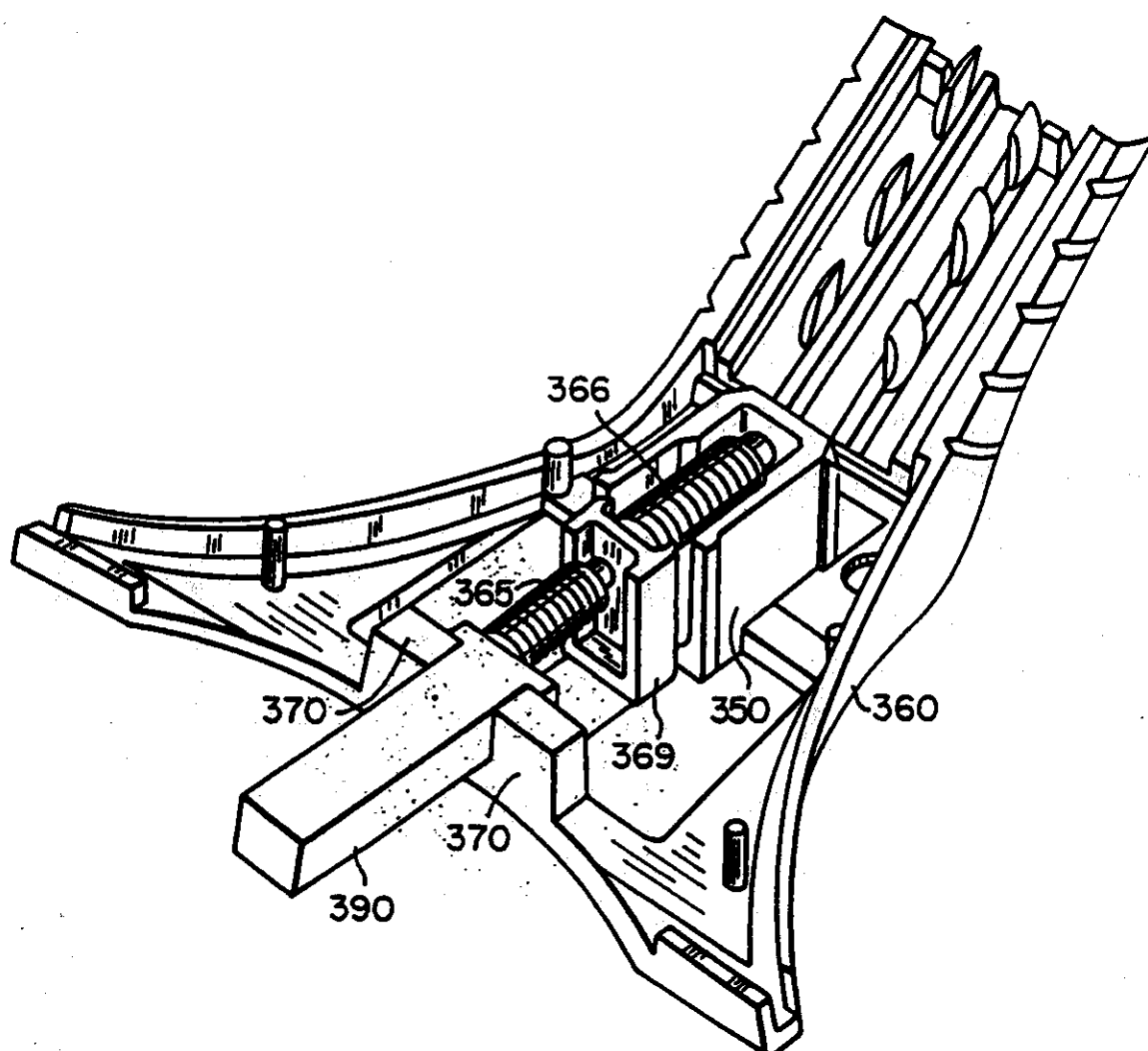


FIG. 13

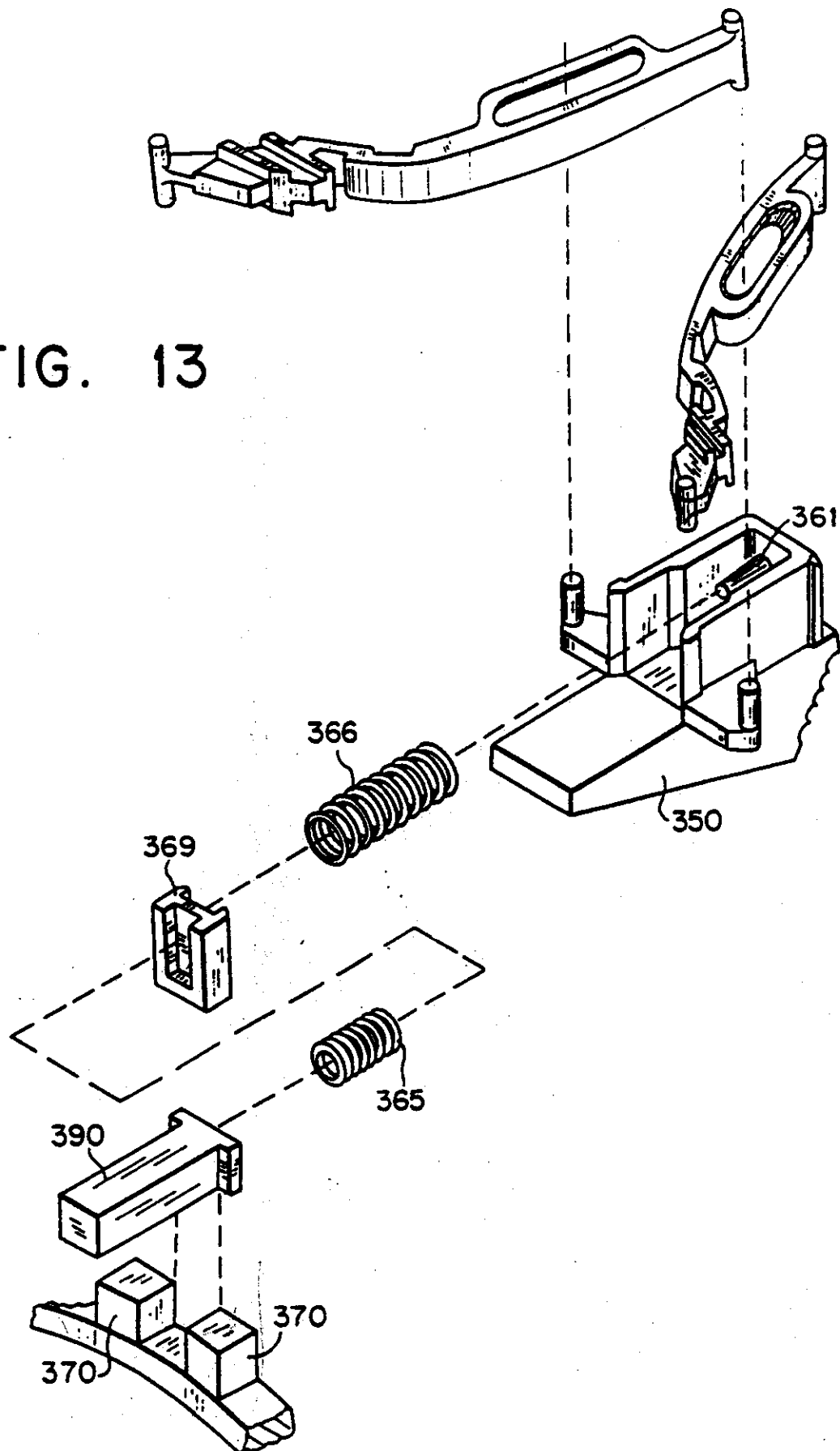
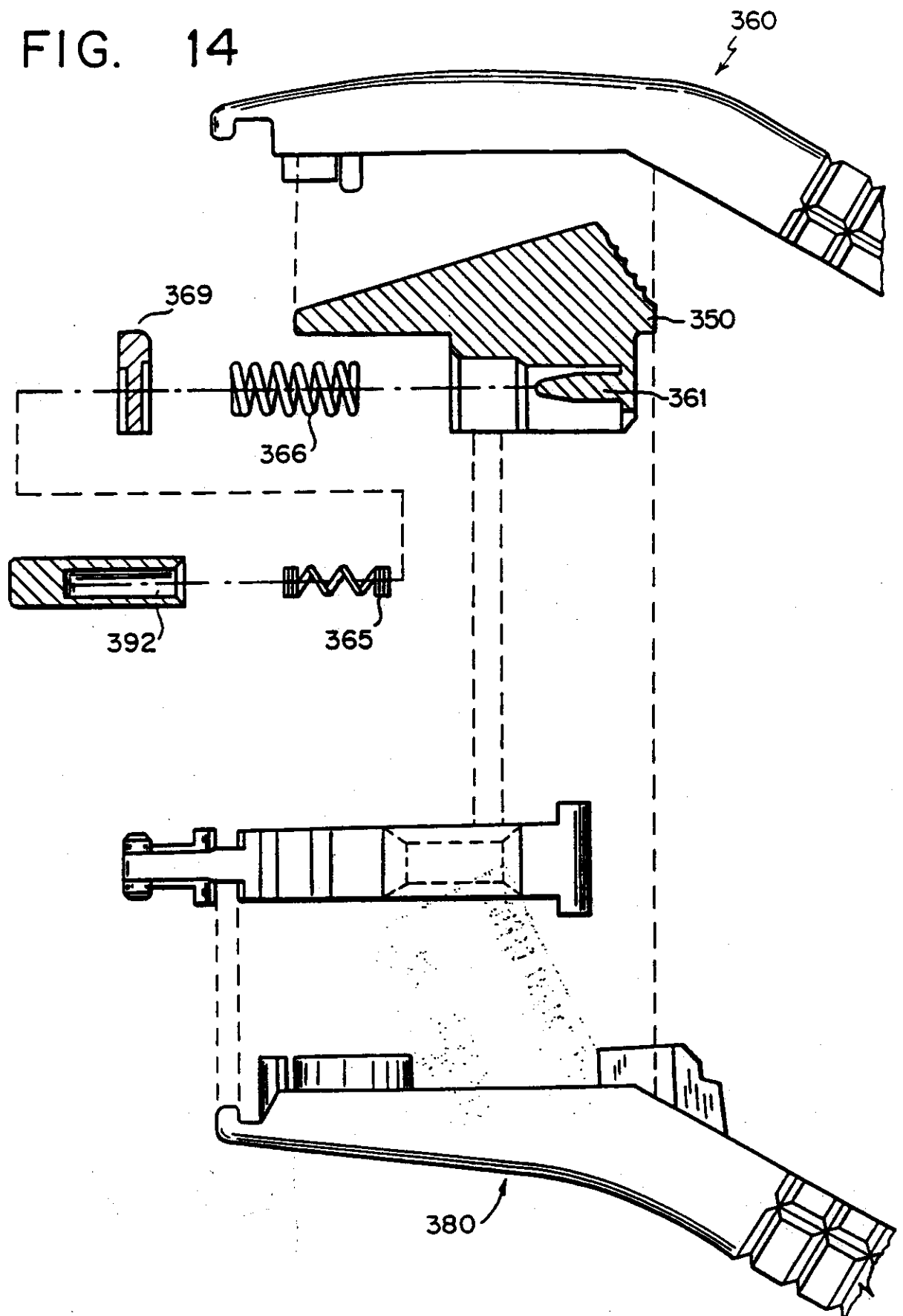


FIG. 14



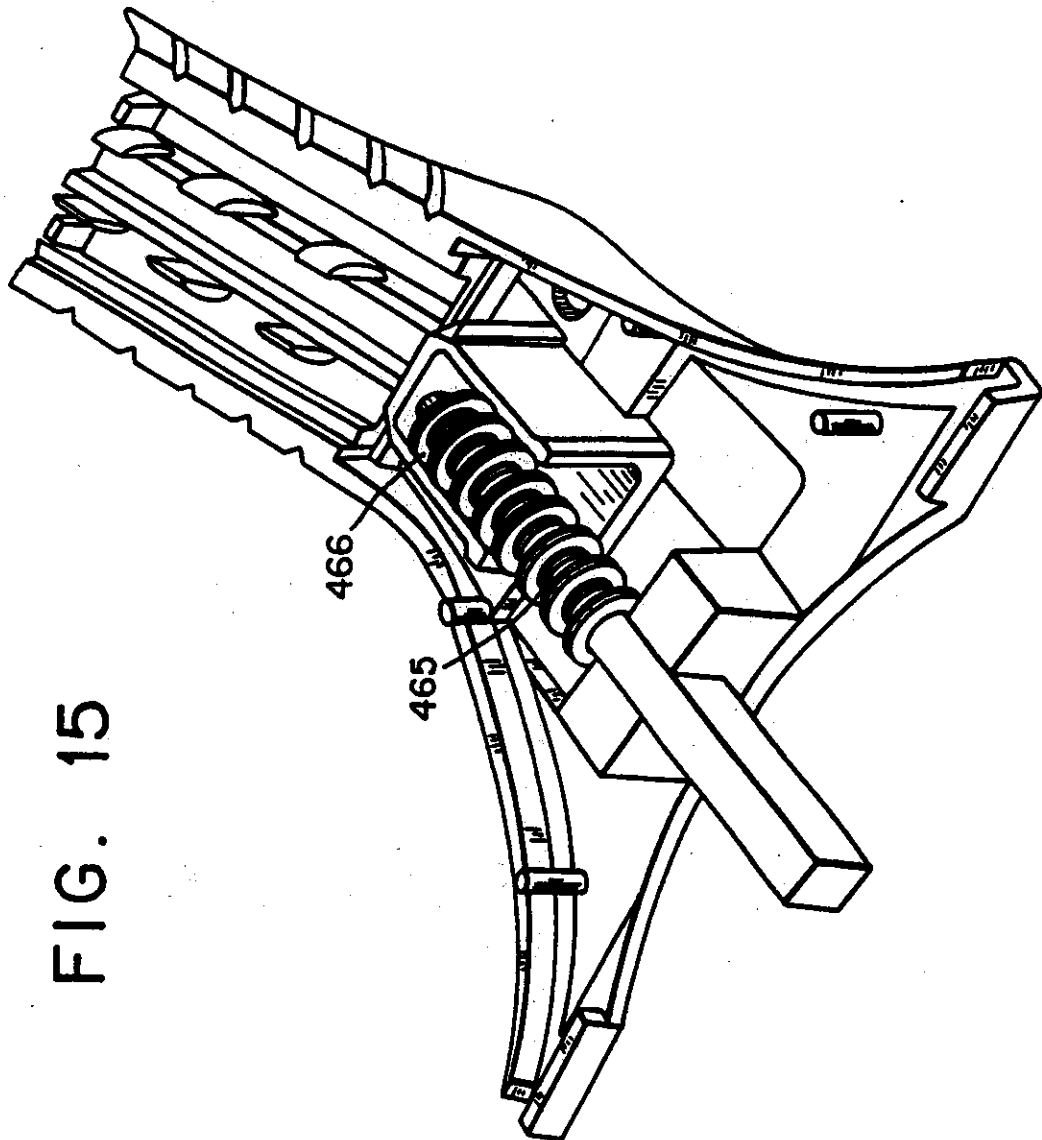


FIG. 15

FIG. 16

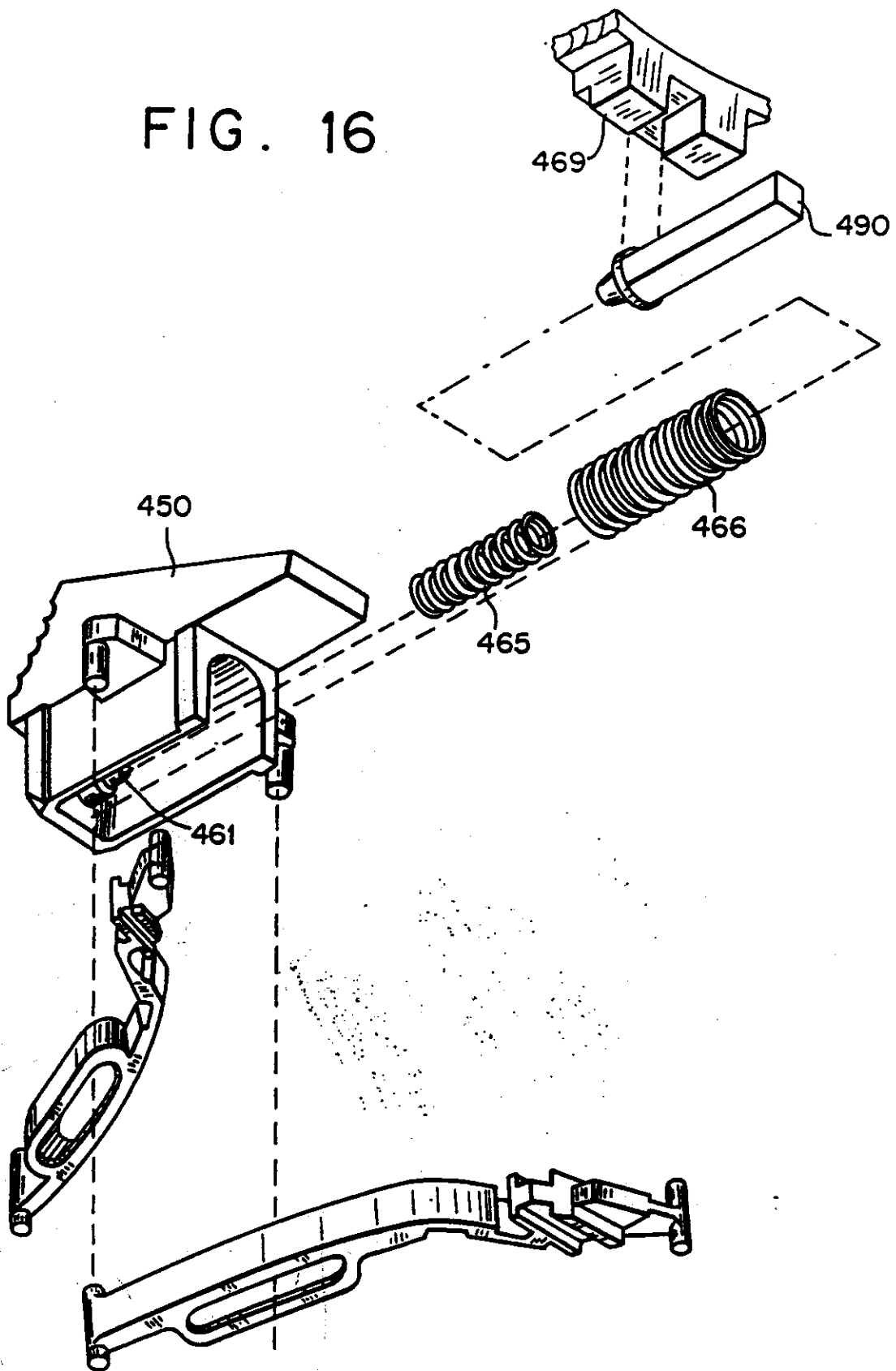
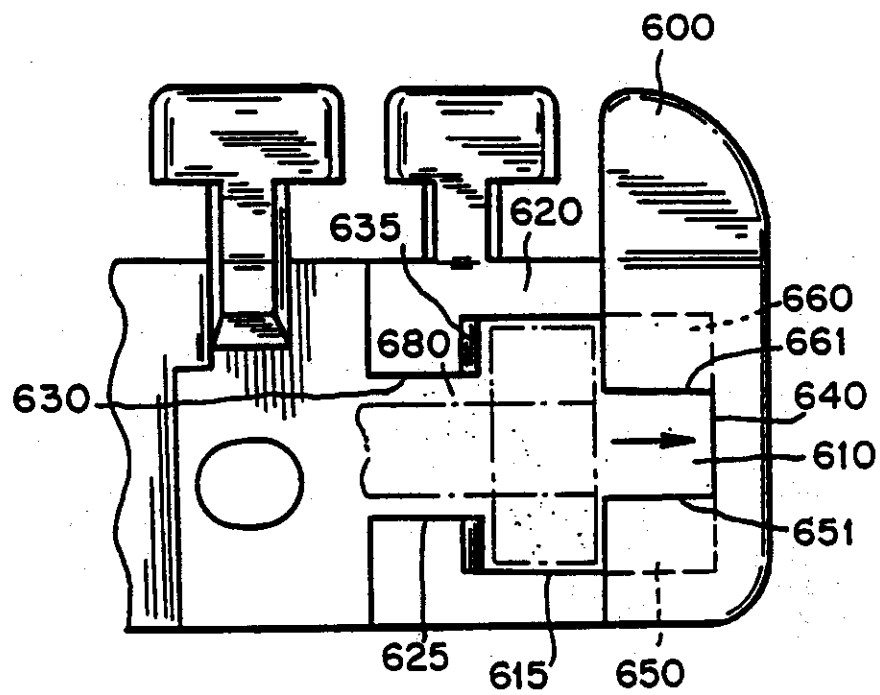


FIG. 17



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Classified to

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