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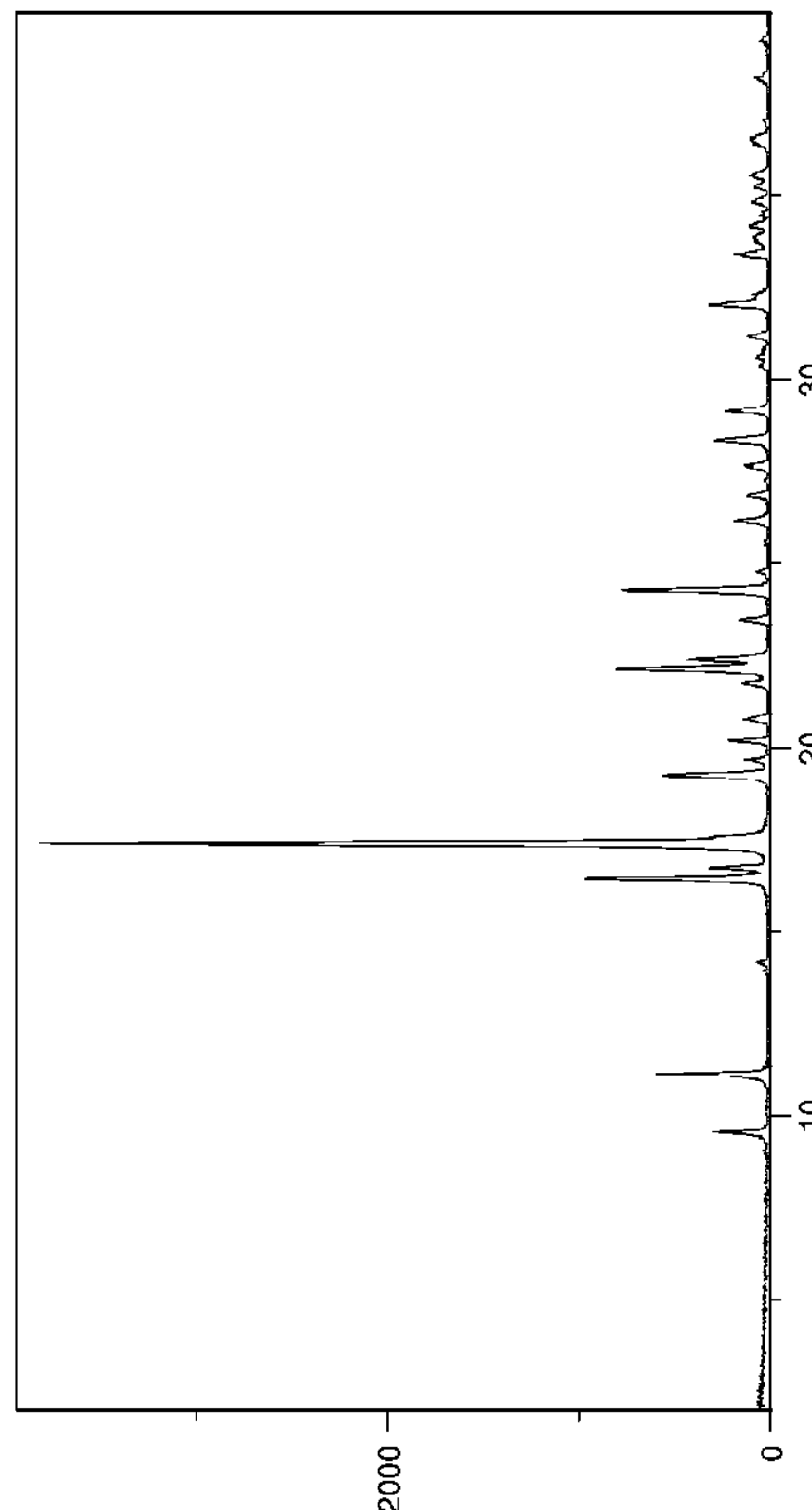
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(54) Title: AVIBACTAM FREE ACID

Figure 1



(57) **Abrégé/Abstract:**

The present invention relates to avibactam free acid, a method for preparing avibactam free acid and a method for preparing avibactam sodium by further reacting avibactam free acid. The invention further refers to a pharmaceutical composition comprising avibactam free acid, one or more alkaline sodium salt(s) and one or more beta-lactam antibiotic(s). The pharmaceutical composition of the present invention can be used as medicament, in particular for treatment and/or prevention of bacterial infections.

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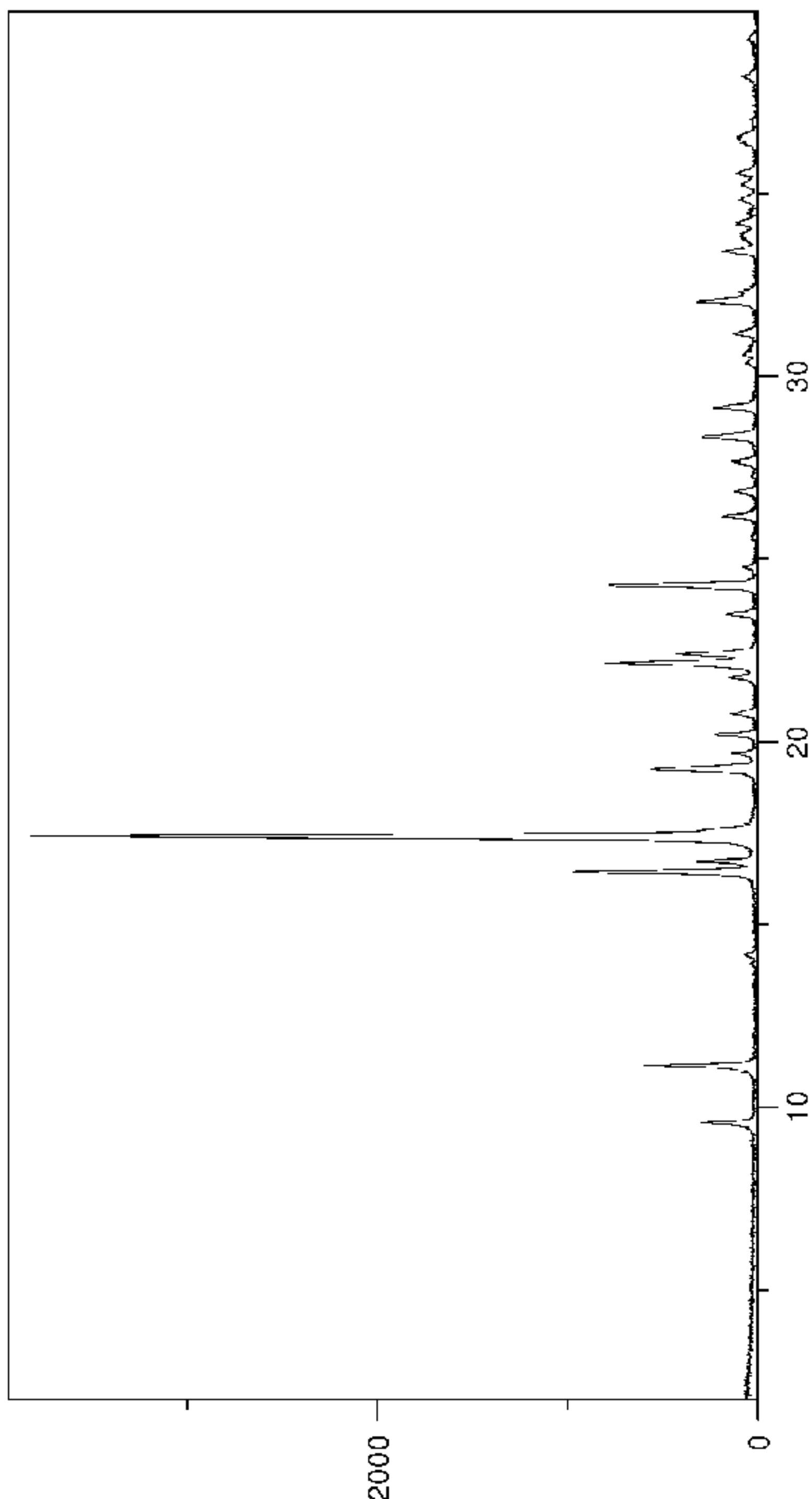
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(54) Title: AVIBACTAM FREE ACID

Figure 1



(57) Abstract: The present invention relates to avibactam free acid, a method for preparing avibactam free acid and a method for preparing avibactam sodium by further reacting avibactam free acid. The invention further refers to a pharmaceutical composition comprising avibactam free acid, one or more alkaline sodium salt(s) and one or more beta-lactam antibiotic(s). The pharmaceutical composition of the present invention can be used as medicament, in particular for treatment and/or prevention of bacterial infections.

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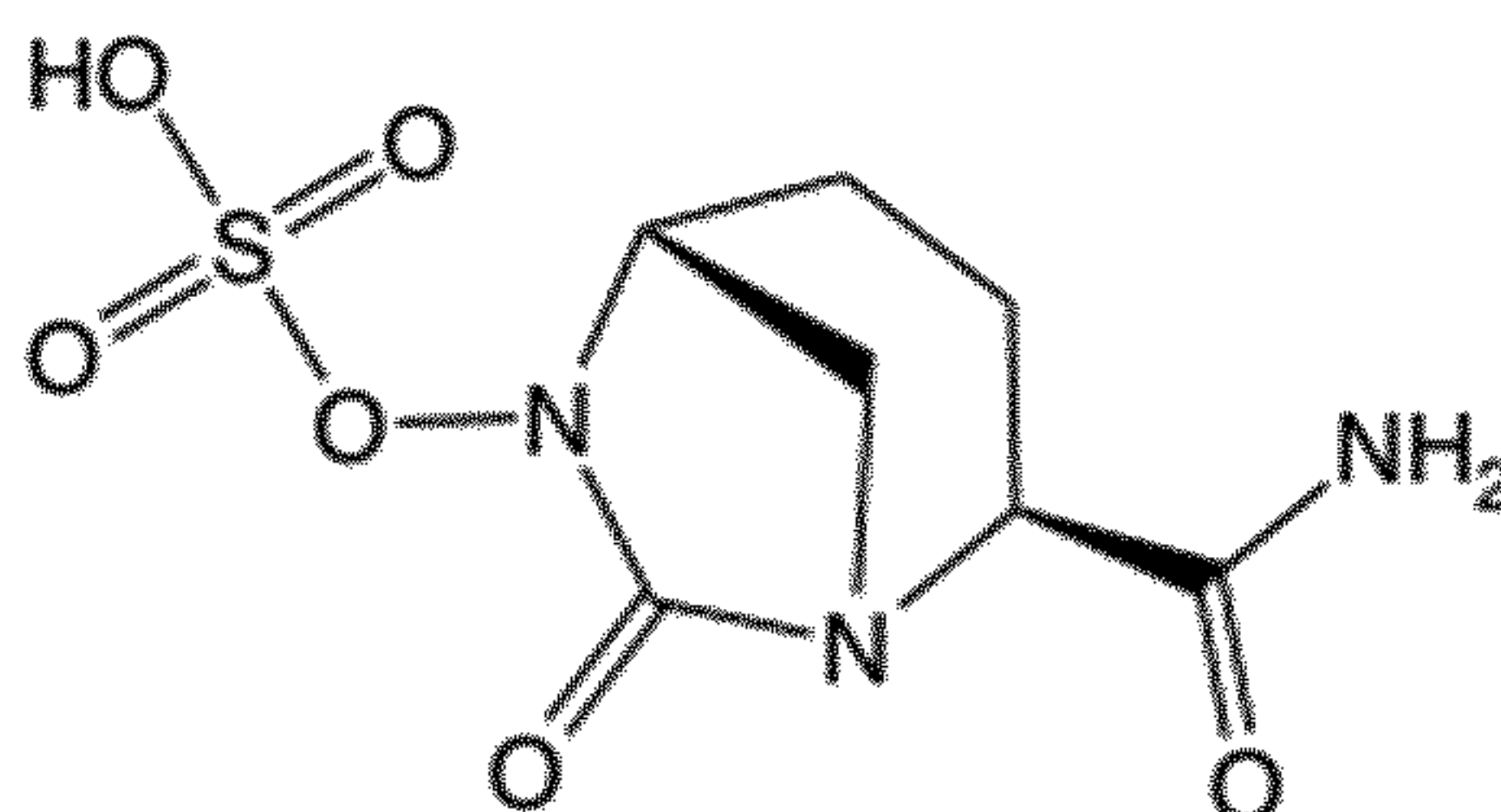
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## CLAIMS

- 1) [(2*S*,5*R*)-2-carbamoyl-7-oxo-1,6-diazabicyclo[3.2.1]octan-6-yl] hydrogen sulfate according to Formula (I)



Formula (I).

- 2) [(2*S*,5*R*)-2-carbamoyl-7-oxo-1,6-diazabicyclo[3.2.1]octan-6-yl] hydrogen sulfate of claim 1 being present in crystalline form.
- 3) A crystalline form of [(2*S*,5*R*)-2-carbamoyl-7-oxo-1,6-diazabicyclo[3.2.1]octan-6-yl] hydrogen sulfate according to claim 2 characterized by
- (i) having a powder X-ray diffractogram comprising reflections at 2-Theta angles of  $(9.6 \pm 0.2)^\circ$ ,  $(11.1 \pm 0.2)^\circ$  and  $(17.4 \pm 0.2)^\circ$ , when measured with CuK $\alpha_{1,2}$  radiation having a wavelength of 0.15419 nm; and/or
  - (ii) having a Fourier transform infrared spectrum comprising peaks at wavenumbers of  $(3391 \pm 2) \text{ cm}^{-1}$ ,  $(1820 \pm 2) \text{ cm}^{-1}$  and  $(1688 \pm 2) \text{ cm}^{-1}$ , when measured with a diamond ATR cell.
- 4) A crystalline form of [(2*S*,5*R*)-2-carbamoyl-7-oxo-1,6-diazabicyclo[3.2.1]octan-6-yl] hydrogen sulfate according to claim 2 characterized by
- (i) having a powder X-ray diffractogram comprising reflections at 2-Theta angles of  $(9.3 \pm 0.2)^\circ$ ,  $(10.1 \pm 0.2)^\circ$  and  $(16.7 \pm 0.2)^\circ$ , when measured with CuK $\alpha_{1,2}$  radiation having a wavelength of 0.15419 nm; and/or

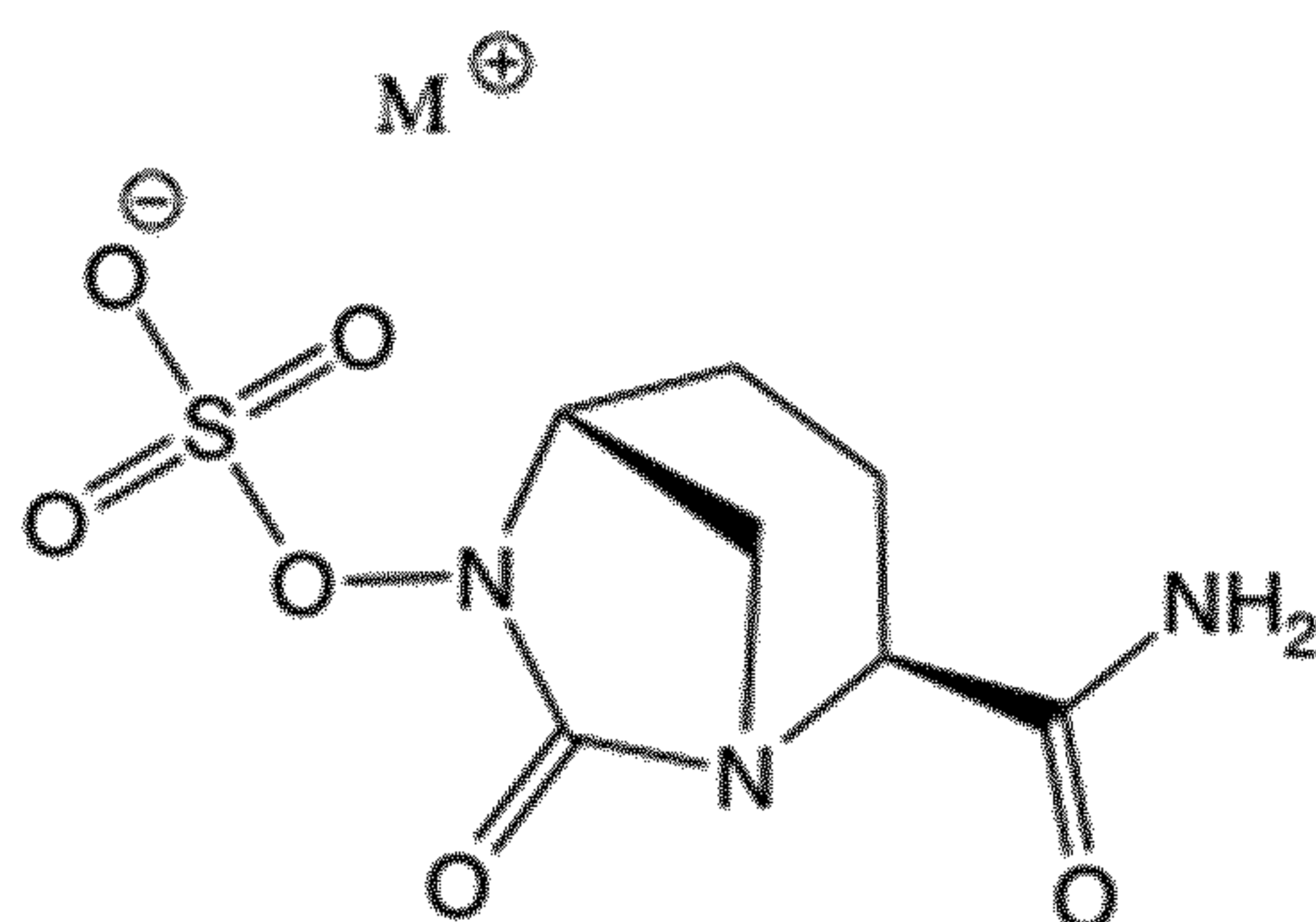


(ii) having a Fourier transform infrared spectrum comprising peaks at wavenumbers of  $(3403 \pm 2) \text{ cm}^{-1}$ ,  $(1825 \pm 2) \text{ cm}^{-1}$  and  $(1686 \pm 2) \text{ cm}^{-1}$ , when measured with a diamond ATR cell.

5) [(2*S*,5*R*)-2-carbamoyl-7-oxo-1,6-diazabicyclo[3.2.1]octan-6-yl] hydrogen sulfate according to Formula (I) according to any one of the preceding claims having a purity of at least 95%.

6) A method for the preparation of [(2*S*,5*R*)-2-carbamoyl-7-oxo-1,6-diazabicyclo[3.2.1]octan-6-yl] hydrogen sulfate according to Formula (I) as defined in any one of the preceding claims comprising:

(a) reacting a compound according to Formula (II)



Formula (II)

wherein  $M^{\oplus}$  is  $N^{\oplus}RR'R''R'''$  with R, R', R'' and R''' each being independently selected from hydrogen and an alkyl group with 1 to 6 carbon atoms,

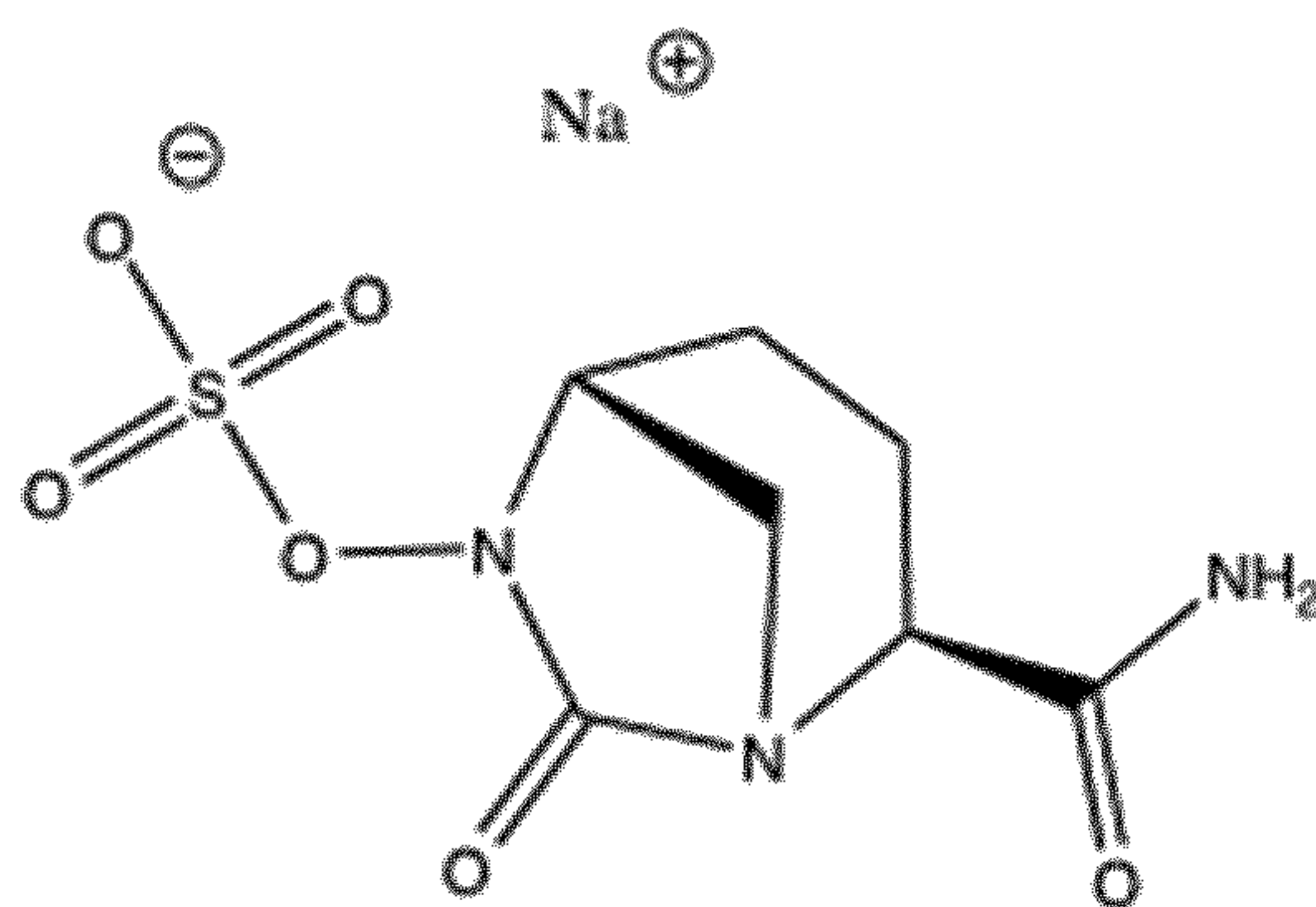
with one or more acid(s) having a  $pK_a < -1$ ; and

(b) optionally isolating at least a part of the compound according to Formula (I).

7) The method according to claim 6, wherein  $M^{\oplus}$  is  $N^{\oplus}RR'R''R'''$  with R, R', R'' and R''' each being *n*-butyl.

8) The method according to claim 6 or 7, wherein the acid having a  $pK_a < -1$  is selected from the group consisting of hydrochloric acid, nitric acid and p-toluene sulfonic acid.

- 9) Use of [(2*S*,5*R*)-2-carbamoyl-7-oxo-1,6-diazabicyclo[3.2.1]octan-6-yl] hydrogen sulfate according to Formula (I) for the preparation of a pharmaceutical composition.
- 10) A pharmaceutical composition comprising an effective and/or predetermined amount of [(2*S*,5*R*)-2-carbamoyl-7-oxo-1,6-diazabicyclo[3.2.1]octan-6-yl] hydrogen sulfate according to Formula (I) as defined in any one of claims 1 to 5, one or more alkaline sodium salt(s) and one or more antibacterial agent(s), wherein at least one antibacterial agent is a beta-lactam antibiotic, preferably selected from ceftazidime and/or ceftaroline fosamil.
- 11) The pharmaceutical composition according to claim 10 or 11, wherein the one or more alkaline sodium salt(s) is selected from sodium carbonate and sodium hydrogen carbonate.
- 12) [(2*S*,5*R*)-2-carbamoyl-7-oxo-1,6-diazabicyclo[3.2.1]octan-6-yl] hydrogen sulfate according to any one of claims 1 to 5 or the pharmaceutical composition according to any one of claims 10 to 11 for use as a medicament.
- 13) [(2*S*,5*R*)-2-carbamoyl-7-oxo-1,6-diazabicyclo[3.2.1]octan-6-yl] hydrogen sulfate according to any one of claims 1 to 5 or the pharmaceutical composition according to any one of claims 10 to 11 for use in the treatment and/or prevention of bacterial infections.
- 14) A method for preparing the compound according to Formula (III)



Formula (III)

comprising

- (a) reacting [(2*S*,5*R*)-2-carbamoyl-7-oxo-1,6-diazabicyclo[3.2.1]octan-6-yl] hydrogen sulfate according to Formula (I) with one or more sodium salt(s) of an organic acid having 2 to 8 carbon atoms; and
  - (b) optionally isolating at least a part of the compound according to Formula (III).
- 15) The method according to claim 14, wherein the sodium salt of the organic acid having 2 to 8 carbon atoms is sodium 2-ethylhexanoate.