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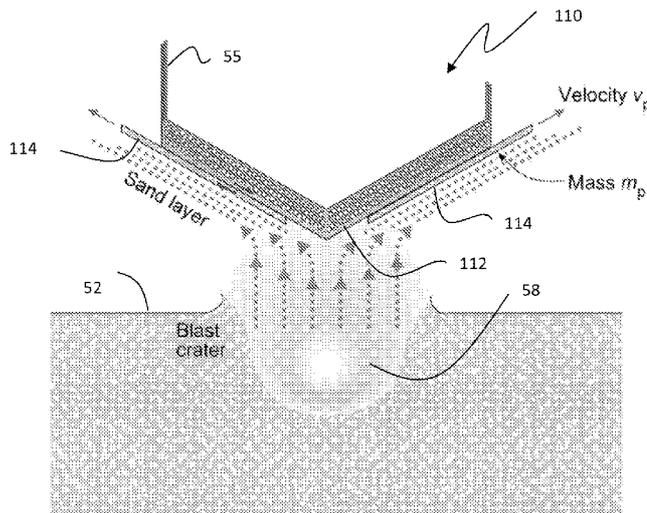
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[Continued on nextpage]

(54) Title: IMPULSE MITIGATION SYSTEMS FOR MEDIA IMPACTS AND RELATED METHODS THEREOF



(57) Abstract: An impulse mitigation system configured to mitigate blast impulse directed to a surface (or structure or target). The system includes a substrate in communication with the surface (or structure or target), wherein the substrate is configured to receive an impulse directed to the surface (or structure or target) and then relocate from the surface (or structure or target) in response to received impulse.

FIG. 6



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Impulse Mitigation Systems for Media Impacts and Related Methods thereof

CROSS-REFERENCE TO RELATED APPLICATIONS

5 The present application claims benefit of priority under 35 U.S.C. § 119(e) from U.S. Provisional Application Serial No. 62/045,736, filed September 4, 2014, entitled "Sliding Impulse Mitigation Systems for Granular Media Impacts and Related Methods thereof;" the disclosure of which is hereby incorporated by reference herein in its entirety.

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FIELD OF THE INVENTION

 The present invention relates generally to the field of blast mitigation. More specifically, the invention relates to the subfields of cellular materials implemented as blast mitigation systems for vehicles, crafts or other transportation structures, as well as non-transportation structures.

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STATEMENT OF GOVERNMENT INTEREST

20 This invention was made with government support under Grant No. W91CRB-1 1-1-0005 awarded by the DARPA. The government has certain rights in the invention.

25 BACKGROUND

 The detonation of a buried explosive creates a high velocity plume of soil that moves perpendicular to the soil surface. The plume can consist of sand or other granular soil media and may be dry or wet. The explosively accelerated soil has a high momentum. The soil plume can transfer a substantial fraction of its momentum to a structure placed near the explosion (such as a vehicle underbelly) in a direction that intercepts the soil plume. The impact of the sand against the structure (e.g., vehicle underbelly) may deform and sometimes fractures the structure.

30

OVERVIEW

The detonation of a buried explosive creates a high velocity plume of soil that moves perpendicular to the soil surface. The plume can consist of sand or other granular soil media and may be dry or wet. The explosively accelerated soil has a high momentum determined by its velocity and mass product. The momentum is a vector quantity with directionality identical to that of the soil velocity. The soil plume ears transfer a substantial fraction of its momentum to a structure placed near the explosion (such as a vehicle or craft underbelly, which may include for example the chassis, body, vehicle components or any combination) in a direction that intercepts the soil plume. This will cause the structure to suffer a sometimes very large acceleration. The impact of the sand against the structure also creates a local stagnation pressure which deforms and sometimes fractures the structure. The present inventors recognize that the momentum transfer and stagnation pressure can be decreased by increasing the distance of soil plume propagation due to spreading of the soil and a reduction in its velocity due to air drag. The present inventors point out that the momentum transferred and pressure applied to the structure can also be reduced by inclining the impacted surface of the structure as shown in the screenshot of Figure 1. The present inventors point out that in this case the soil slides along the inclined surface and is never fully arrested. The momentum retained by the soil is therefore never transferred to the V-hull and it suffers a smaller acceleration and stagnation pressure.

An aspect of an embodiment of the present invention provides, but not limited thereto, an impulse mitigation system configured to mitigate blast impulse directed to a surface (or structure or target). The system may comprise: a substrate in communication with the surface (or structure or target), wherein the substrate configured to receive an impulse directed to the surface (or structure or target) and to relocate from the surface (or structure or target) in response to received impulse. it should be appreciated that a plurality of substrates may be implemented or utilized.

An aspect of an embodiment of the present invention provides, but not limited thereto, a method of making an impulse mitigation system configured to mitigate blast impulse directed to a surface (or structure or target), The method may comprise: providing a substrate in communication with the surface (or structure or target); configuring said substrate for receiving an impulse directed to the surface (or structure

or target); and configuring said substrate to relocate from the surface (or structure or target) upon receipt of the directed impulse.

It should be appreciated that the hull (or the like) and its associated components may be any structure, shape, size, material, or contour as desired or
 5 required.

It should be appreciated that a mobile robot may be a transportation vehicle, transportation device, or transportation craft, for example.

It should be appreciated that a stationary mobile robot may be a type of non-transportation structure, system, or device, for example.

10 It should be appreciated that a chassis may of course be base frame of a motor vehicle or other transportation device or craft, for example. Also, a chassis may be a frame or a structural network of equipment, architecture, or housing, etc.

These and other objects, along with advantages and features of various aspects of embodiments of the invention disclosed herein, will be made more apparent from
 15 the description, drawings and claims that follow.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are incorporated into and form a part of
 20 the instant specification, illustrate several aspects and embodiments of the present invention and, together with the description herein, serve to explain the principles of the invention. The drawings are provided only for the purpose of illustrating select embodiments of the invention and are not to be construed as limiting the invention.

Figure 1 is a screenshot of a time lapse photographs of the soil ejected by a
 25 landmine interacting with a V-hull structure. The soil plume propagates normal to the soil surface and slides along the inclined surface of the V-hull.

Figure 2 is a screen shot of an example of a mine blast impulse mitigation concept. A V-hull sandwich panel is used to deflect the soil ejected upwards by the
 detonation of a large landmine. The rigid sandwich panel reduces the deflection of
 30 the interior surface of the hull.

Figure 3 is a screen shot of the incident momentum, i_{∞} of a column of soil that impacts a rigid surface inclined at 45° to the direction of motion of the soil can be resolved into components I_1 and I_2 travelling along the surface of the rigid body. A

reaction (transmitted) momentum is created in the rigid body with components I_f^y and I_f^z

Figure 4 is a screenshot pertaining to the experimentally measured transmitted impulse to a rigid plate inclined at 45° to a sand slug as a function of the sand slug velocity for slugs of fixed mass; whereby the Figure illustrates the results for both y and z-components of the momentum resulting from impacts by dry and water saturated sand.

Figure 5 is a screen shot graphically illustrating that impacting the surface of an inclined plate made from hard materials (from FIFE, aluminum to alumina) it is possible to reduce the friction between sand particles and the plate and thereby reduce the transferred impulse; and increasing the friction paper by covering the impact face with coarse sandpaper increases the impulse that is transferred.

Figure 6 is a screenshot showing the impulse transferred to a V-hull can be reduced by weakly attaching a plate of mass m_p to the inclined surface of the hull, A shear thinning fluid can be used to reduce the dynamic friction between the hull and the sliding plate. Impact of the plate by soil impact accelerates the plate to a velocity V_p and it acquires a momentum which reduces that transferred to the vehicle hull.

Figure 7 is a screenshot graphically illustrating a comparison of the impulse components transferred to an inclined rigid surface for surfaces with various friction coefficients and a surface with a sliding layer of sandpaper attached to the rigid surface by a shear thinning fluid; whereby it may be noted the reduced z-component of the transferred momentum when the sandpaper was allowed to slide.

Figure 8 is a screen shot that graphically illustrates the resultant momentum $(V^2 + 1)^{1/2}$ normalized by the incident momentum L , is plotted against soil slug speed for the low friction coefficient surface (alumina), the high friction coefficient surface and a slipping surface showing that the resultant impulse approaches the frictionless limit.

Figure 9 is a screen shot showing a novel system for reducing impulse to a V-hull whereby impulse is transferred to sliding plates.

Figure 10 is a screenshot of a vehicle with V-shaped underbody designed to protect against the soil ejecta generated by the detonation of a shallow-buried explosive.

Figure 11 is a screenshot pertaining to a Cambridge Mine Blast (physical) Simulator.

Figure 12 is a screenshot of a set up pertaining to inclined, non-deformable targets for experiments involving polished alumina strike face.

5 **Figure 13** is a screenshot of a graph pertaining to inclined, non-deformable targets for experiments regarding momentum transfer whereby the effect of water saturation is negligible.

10 **Figure 14** is a screenshot of a graph pertaining to inclined, non deformable targets for experiments regarding momentum transfer whereby the roughness and softness of the impact surface increases the upward momentum.

Figure 15 is a screenshot of micrographic type depictions of various surfaces and a graph pertaining to inclined, non-deformable targets for experiments regarding momentum transfer whereby the effect of roughness and hardness of the impact surface is graphically demonstrated.

15 **Figure 16** is a screenshot of a graph pertaining to inclined, non-deformable targets for the simulation of momentum transfer pertaining to the effect of friction between particles and target/surface.

20 **Figure 17** is a screenshot of a graph pertaining to the simulation of momentum transfer showing the effect of inter-particle friction while keeping friction with the wall friction at 0.3.

Figure 18 is a screenshot of a graph pertaining to the simulation of momentum transfer showing the effect of stand-off.

Figure 19 is a screenshot of an experimental set up for blast simulation system.

25 **Figure 20** is a screenshot of blast simulations showing effectiveness of sliding plates taking initial impulse of a sand blast.

Figure 21 is a screenshot of a graph pertaining to simulations of impulse transferred by sand impact whereby the impulse reductions using sliding plate are (predicted to be) as big again as that obtained with the V (compared to fiat bottomed).

30 **Figure 22** is a screenshot of a graph illustrating the measured pressure for 19 cm standoff.

Figure 23 is a screenshot of a graph illustrating the impulse plots for 19 cm standoff.

Figure 24 is a screenshot of a graph illustrating the measured pressure for 24 cm standoff.

Figure 25 is a screenshot of a graph illustrating the impulse plots for 24 cm standoff.

5 Figure 26 is a screenshot of a graph illustrating the measure pressure for 29 cm standoff,

Figure 27 is a screenshot of a graph illustrating the impulse plots for 29 cm standoff.

10

DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS OF THE PRESENT INVENTION

Referring to an example, a mine protected vehicles may use its hull 54, such as a V-shaped to provide a V-hull to reduce their vulnerability to land mines (See Figure 15 2). The favorable V-angle results from a trade-off between reducing the momentum transferred (favored by acute included angles such as 90°), the reduced space inside the vehicle (favored by an included angle approaching 180°) and the need to limit the total height of the vehicle (to reduce the risk of roll-over). The high pressure applied by the soil impact with the underside of even an inclined plate surface causes the 20 impacted plate to undergo sever dynamic deflection into the interior of the vehicle. The present inventors submit that this can be substantially reduced by using a of such a sandwich underbelly concept as shown in the screenshot of figure 2. The present inventors note that while the sandwich structure 116 is substantially thicker than the solid material plate of identical mass per unit area, the concept shown in Figure 25 uses unused space within the interior of the general structure 112 to accommodate the extra volume and does not require the impact surface to be moved closer to the soil surface 52 (which would increase the transferred impulse by decreasing the standoff distance).

The impact of a soil plume with an inclined rigid surface 56 can be analyzed 30 with the help of the figure shown in the screenshot of Figure 3. in this case a coUimated plume of soil (or other granular or even fluid medium) impacts the surface of a rigid structure inclined at a $\sim 45^\circ$ to the plume propagation direction (as occurs for a V-hull with interior angle of 90°). The incident soil or fluid plume has a mass, m_s

and velocity, v_B and their product, $\rho_s v_s$ defines an incident momentum (impulse) denoted by I_1 . Upon impact with the surface, most of the soil is partially redirected and flows down the inclined surface with a momentum h_1 . However, the momentarily stagnated soil at the impact site can also cause some soil to be deflected up the rigid surface and this carries a momentum I_2 . If a simple Cartesian coordinate system is used to analyze the components of momentum, it can be shown that the soil impact induces a reaction momentum in the inclined surface which transfers momentum to the structure. The components of this (vector) momentum are denoted I_x and I_y in **Figure 3**. Note that as the angle α is increased to 90° , I_1 approached I_2 .

The present inventors submit that it is possible to arrange an experiment to further explore the momentum transfer process as a granular medium impacts an inclined surface. Using a gas gun, it is possible to launch a cylindrical column of granular particles towards an inclined rigid surface with an inclination angle $\alpha = 45^\circ$. The momentum transferred to the structure can then be measured with accelerometers. **Figure 4** is a screenshot that graphically shows the results of such an experiment where dry and water saturated sand cylinders impacted the inclined plate at various velocities. In this case the z-component of the transferred momentum was larger than the y-component and was unaffected by the moisture content of the granular medium. The splitting of the momentum into these two components was also independent of the sand impact velocity.

The present inventors have discovered that the momentum transfer process is highly sensitive to the friction coefficient of the impacted surface. **Figure 5** is a screenshot that graphically shows the results of an experiment where the impacted surface friction coefficient was changed. Surfaces that are easily eroded by the soil particle impact such as soft Polytetrafluoroethylene (PTFE) and aluminum have very high friction coefficients. Surfaces such as coarse sandpaper severely impede the flow of sand particles across the surface and also have very high friction coefficients. On the other hand, very hard (nondeformable) surfaces such as that of alumina have low friction coefficients for sand particle impacts with velocities in the 100-200 m/s range. It can be seen in the graph of the screenshot of **Figure 5** that alumina has a much lower z-component of transferred momentum than the other surfaces and it can be concluded that increasing the friction coefficient increases the z-component of transferred momentum. Essentially, a low friction coefficient surface allows the soil

particles to slide over the inclined surface with very little resistance. As a result, the sand retains more of its original momentum and so less is transferred to a structure. However, the practical implementation of this concept could be problematic because the soil particles from a real landmine can travel at very velocity exceeding 2000m/s in some cases. The impact of such a particle can create surface pressures of order ρv_p^2 which for particles with a density $\rho=3,000 \text{ kg/m}^3$ and $v_p=2,000 = 3 \times 10^3 \cdot (2 \times 10^3)^2 = 12 \text{ GPa}$ which approaches the hardness of ceramics. It might therefore require the use of very hard, very smooth and therefore expensive surfaces. Since these surfaces are likely to be impacted frequently during normal use, they would need to also be very durable and therefore need a high fracture toughness. One candidate would be a cermet or metal bonded ceramic material with an appropriate surface treatment.

The present inventors submit that in order to reduce impulse transfer to the inclined surface it is necessary to maximize the fraction of impulse carried away from the surface. As the intensity of the soil impact increases it will be difficult to maintain the low friction coefficient needed for this. In this case the present inventors claim that it is possible to reduce the impulse transfer by weakly attaching a plate (or other structure type as desired or required) to the inclined surface using easily sheared pins or other similar approach. The exterior surface of the attached plate (or other structure type) has a friction coefficient which causes it to acquire momentum in the direction of sand flow on the inclined surface. If it has a weak shear strength interface with the rigid inclined surface (such as achieved with a shear thinning fluid) then the attached plate would acquire a momentum characteristic of a surface with a very low friction coefficient. **Figure 6**, for example, is a screenshot that shows an embodiment of the sliding plate mitigation concept, which represents an approach for an impulse mitigation system 110. The impulse transferred to a V-hull 55 of the structure 112 from a blast 58 originating the sand 52 can be reduced by weakly attaching a substrate 114 (such as plate as shown, or other structure or cellular material as desired or required) of mass $m \ll m_{\text{hull}}$ to the inclined surface of the hull. A shear thinning fluid can be used to reduce the dynamic friction between the hull 55 and the sliding plate (i.e., substrate 114). Impact of the plate by soil impact accelerates the plate to a velocity V_p and it acquires a momentum which reduces that transferred to the vehicle hull.

To test this concept, the present inventors have attached a sheet of sand paper using a shear thinning gel to the rigid inclined surface studied above and impacted it with sand slogs of various velocities. Figure 7 is a screenshot that graphically shows the results for this case (sandpaper slipping NEW) and compares them to those
 5 obtained with other surfaces of various friction coefficients. It is evident that the effective coefficient of friction is controlled by that of the shear thinning fluid and not the impacted surface which has a very high coefficient of friction. Figure 8 is a screenshot that graphically shows that the resultant momentum transferred to the structure is the same as that transferred by a surface with very low friction coefficient
 10 (alumina).

The present inventors note that the momentum carried by the slipping plate as it escapes the V-surface is unavailable to be transferred to the structure, and thereby provides a potent means of reduction of impulse transferred to the structure. The present inventors also note that the plate could be made of a frangible material which
 15 breaks apart shortly after initial acceleration thereby reducing the risk of collateral damage from the plate. The present inventors also note that a propellant could be used to resist the motion of the slipping plate or to even pre-accelerate it towards incoming soil to achieve impulse cancellation. For example, this would require the use of a sensor to detect electromagnetic emissions from the detonation at the instant
 20 of explosive detonation or to detect sudden ground motion (e.g. using a ground surface penetrating radar sensor) as the explosion generated shock wave reaches the soil surface.

Figure 9 is a screenshot that shows an embodiment of the sliding plate mitigation concept as similarly shown in Figure 6 (which represents an approach for
 25 an impulse mitigation system 110). The impulse transferred to a V-hull 55 from a blast 58 can be reduced by weakly attaching a substrate 114 (such as plate as shown) of mass m_p to the inclined surface of the tell. A shear thinning fluid can be used to reduce the dynamic friction between the hull 55 and the sliding plate, impact of the plate by soil impact accelerates the plate to a velocity V_p and it acquires a momentum
 30 which reduces that transferred to the vehicle hull. For this screenshot, a novel system for reducing impulse transfer to a V-hull is shown. For example, but not limited thereto, provided is a potential reduction $J_z: 0.30/0.8 = 37.5\%$, $J_x = 0.15/0.7 = 21.5\%$; and whereby impulse is transferred to sliding plates.

Figure 10 is a screenshot of a vehicle with V-shaped underbody designed to protect against the soil ejecta generated by the detonation of a shallow-buried explosive.

Figure 11 is a screenshot pertaining to a Cambridge Mine Blast (physical) Simulator.

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Figure 20 is a screenshot of blast simulations showing effectiveness of sliding plates taking initial impulse of a sand blast.

Figure 21 is a screenshot of a graph pertaining to simulations of impulse transferred by sand impact whereby the impulse reductions using sliding plate are (predicted to be) as big again as that obtained with the V (compared to flat bottomed).

Figure 22 is a screenshot of a graph illustrating the measured pressure for 19 cm standoff pertaining to the experimental setup shown in the screenshots of Figures 19 and 20.

Figure 23 is a screenshot of a graph illustrating the impulse plots for 19 cm
5 standoff pertaining to the experimental setup shown in the screenshots of Figures 19 and 20.

Figure 24 is a screenshot of a graph illustrating the measured pressure for 24 cm standoff pertaining to the experimental setup shown in the screenshots of Figures 19 and 20.

10 Figure 25 is a screenshot of a graph illustrating the impulse plots for 24 cm standoff pertaining to the experimental setup shown in the screenshots of Figures 19 and 20.

Figure 26 is a screenshot of a graph illustrating the measured pressure for 29 cm standoff pertaining to the experimental setup shown in the screenshots of Figures
15 19 and 20.

Figure 27 is a screenshot of a graph illustrating the impulse plots for 29 cm standoff pertaining to the experimental setup shown in the screenshots of Figures 19 and 20.

It should be appreciated that various sizes, dimensions, contours, rigidity,
20 shapes, flexibility and materials of any of the components or portions of components in the various embodiments discussed throughout may be varied and utilized as desired or required.

It should be appreciated that while some dimensions may or may not be provided on the aforementioned figures, the device may constitute various sizes,
25 dimensions, contours, rigidity, shapes, flexibility and materials as it pertains to the components or portions of components of the device, and therefore may be varied and utilized as desired or required.

it should be appreciated that any of the components or modules referred to with regards to any of the present invention embodiments discussed herein, may be
30 integrally or separately formed with one another. Further, redundant functions or structures of the components or modules may be implemented.

it should be appreciated that the device and related components discussed herein may take on all shapes along the entire continual geometric spectrum of

manipulation of x, y and z planes to provide and meet the structural demands and operational requirements. Moreover, locations and alignments of the various components may vary as desired or required.

The various embodiments of the structures, compositions, systems, devices, and materials discussed in the present disclosure be utilized and implemented for a number of products and services. For instance, it should be appreciated the following provides a non-limiting list of examples that represent embodiments that are considered part of the present invention and may, of course, be employed within the context of the invention other than with a V-hull (or in addition to a V-hull).

1. Heat Pipe System, structures, or devices,
2. Heat Sink system, structures, or devices,
3. Thermal Management Systems (TMS),
4. Ballistic resistant and mitigation devices, structures, and systems,
5. Projectile resistant and mitigation devices, structures, and systems,
6. Missile resistant and mitigation devices, structures, and systems,
7. Blast resistant and mitigation devices, structures, and systems,
8. Heat resistant devices, structures, and systems.
9. Electrical insulating devices, structures, and systems,
10. Armor plating system, device, or structure,
11. Tank plating system, device, or structure,
12. Armor system, device, or structure,
13. Lattice structure (for example, but not limited thereto, tetrabedral, pyramidal, mree-dimension kagome, kagome, or any combination thereof),
14. Cellular structure,
15. Corrugation structure (for example, but not limited thereto, triangular, diamond, multi-layered, flat-top, Navtruss, or any combination thereof),
16. Honeycomb structure {for example, bitt not limited thereto, hexagonal cell, square cell, cylindrical, rectangular cell, triangular cell or any combination thereof),
17. Panel structure,
18. Face layer,
19. Sandwich structure,
20. Modular layer structure or multilayer component.

21. Multifunctional structure or component,
22. Smart memory alloy (SMA) system, device, or structure,
23. Textile weave structure, woven structure, mesh structure, braid structure, multilayer textile structure, or any combination thereof,
- 5 24. Architectural structure (for example: pillars, walls, shielding, foundations or floors for tall buildings or pillars, wall shielding floors, for regular buildings and houses},
25. Civil engineering field structure (for example: road facilities such as noise resistant walls and crash barriers, road paving materials, permanent and
10 portable aircraft landing runways, permanent or portable landing pads, pipes, segment materials for tunnels, segment materials for underwater tunnels, tube structural materials, main beams of bridges, bridge floors, girders, cross beams of bridges, girder walls, piers, bridge substructures, towers, dikes and dams, guide ways, railroads, ocean structures such as breakwaters and wharf
15 protection for harbor facilities, floating piers/oil excavation or production platforms, airport structures such as runways), military security/protection/defense structures;
26. Machine structure (for example: frame structures for carrying system, carrying pallets, frame structure for robots, etc.),
- 20 27. Automobile structure (for example: body, frame, doors, chassis, roof and floor, side beams, bumpers, etc.),
28. Ship structure (for example: main frame of the ship, body, deck, partition wall, wall, etc.),
29. Freight car structure (for example: body, frame, floor, wall, etc.),
- 25 30. Aircraft structure (for example: wing, main frame, body, floor, etc.),
31. Spacecraft structure (for example: body, frame, floor, wall, etc.),
32. Space station structure (for example: the main body, floor, wall, etc.), and
33. Submarine, ship or water craft structure (for example: body, frame, etc.).
34. Military vehicle (tank, automobile, robot, etc.),
- 30 35. Parts for marine vessel hulls or decks or parts for hovercraft, and other amphibious vehicles,
36. Frames to any air, space, or water craft, vehicle or robot,

- 37. Outer skin or inner skin, as well as other components, of any air, space, or water craft, vehicle or robot,
- 38. Any building structures or components of building structures,
- 39. Any automotive component, bodies, frames, chassis and components,
- 5 40. Transportation land, air, or sea vehicle, craft or robot,
- 41. Electronics systems or components of such electronic systems, as well as other components and housings,
- 42. Multifunctional system, device, or structure,
- 43. Struts or the like,
- 10 44. Jet Blast Deflector (JBD) system,
- 45. Armor suit (or portions thereof) for military personnel or other human or animal subjects,
- 46. Armor shield for military personnel or other human or animal subjects,
- 47. Armor helmet or mask (or portions thereof) for military personnel or other
- 15 human or animal subjects,
- 48. Armor gear (or portions thereof; and accessories for military personnel or other human or animal subjects,
- 49. Armor suit for military robot or other types of robots,
- 50. Rods, bars or other elongated members,
- 20 51. I-beam, H-beam, or other beam like structures,
- 52. impact resistant and mitigation devices, structures, and systems,
- 53. Force resistant and mitigation devices, structures, and systems,
- 54. Shock absorption devices, structures, and systems,
- 55. Crash deflection and mitigation devices, structures, and systems.

25 The method of providing, making or using any of the devices, systems, or structures provided in the above list (nos. 1-55) may be employed within the context of the invention,

30 **EXAMPLES**

Practice of an aspect of an embodiment (or embodiments) of the invention will be still more fully understood from the following examples and experimental results,

which are presented herein for illustration only and should not be construed as limiting the invention in any way.

Example and Experimental Results Set No. 1

5 An aspect of an embodiment of the present invention provides a sliding plate system. Accordingly, an aspect of an embodiment of the present invention may provide a more significant contribution than the introduction of the V-hull to mine resistant vehicles. The V hull introduced by Vernon Joynt from S. Africa via FPI reduced momentum by 15%. In contrast, an aspect of an embodiment of the present invention slider system may achieve 25-30+%. i.e., a 200% improvement in
10 mitigation. Also, there are consequences not just for vehicle jump height (25% impulse reduction reduces jump height by 50%), but the dynamic deflection of the interior will be greatly reduced (on top of the factor of 2-3 reduction from use of sandwich times 2X if the present inventors switch from steel to titanium, for
15 example). Further, an aspect of an embodiment of the present invention allows the V angle to be reduced so there is more space inside the vehicle, and the vehicle height above ground could be reduced (whereby vehicle stability and stealth would be improved). Further yet, an aspect of an embodiment of the present invention provides a means to actively stabilize vehicle roll if the sliding plates were launched by a
20 propellant when an accelerometer detected a critical roll rate.

Additional Examples

Example 1. An impulse mitigation system configured to mitigate blast impulse directed to a surface (or structure or target). The system may comprise: a
25 substrate in communication with the surface (or structure or target), wherein the substrate configured to receive an impulse directed to the surface (or structure or target) and to relocate from the surface (or structure or target) in response to received impulse. It should be appreciated that a plurality of substrates may be implemented or utilized.

30 Example 2. The system of example 1, wherein the communication includes the substrate being slidably detachable with the surface.

Example 3. The system of example 1 (as well as subject matter of examples 2), wherein the surface is configured as at least two surfaces aligned to intersect one

another at an angle equal to or less than 180 degrees. It should be appreciated that the angle may be any sub range less than 180 degrees. It should be appreciated that the angle may be any integer or fraction less than 180 degrees. It should be appreciated that the angle may be greater than 180 degrees (as well as any integer or fraction thereof).

Example 4. The system of example 3 (as well as subject matter of one or more of any combination of examples 2-3), wherein the substrate is in communication with a first of the at least two surfaces.

Example 5. The system of example 4 (as well as subject matter of one or more of any combination of examples 2-4), wherein the substrate is in communication with a second of the at least two surfaces.

Example 6. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-5), wherein the surface is configured as at least two surfaces aligned to intersect one another at an angle equal to or less than 90 degrees. It should be appreciated that the angle may be any sub range less than 90 degrees. It should be appreciated that the angle may be any integer or fraction less than 90 degrees.

Example 7. The system of example 6 (as well as subject matter of one or more of any combination of examples 2-6), wherein the substrate is in communication with a first of the at least two surfaces.

Example 8. The system of example 7 (as well as subject matter of one or more of any combination of examples 2-7), wherein the substrate is in communication with a second of the at least two surfaces.

Example 9. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-8), wherein the relocation of the substrate includes sliding along the surface.

Example 10. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-9), wherein the substrate comprises a material including one or more of any combination of the following materials: cermet, ceramic, or metal bonded ceramic.

Example 11. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-10), wherein the relocation of the substrate includes breaking apart from the surface.

Example 12. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-11), wherein the surface comprises a sandwich panel

5 Example 13. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-12), wherein the substrate comprises a sandwich panel.

Example 14. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-13), wherein the surface is configured as part of a chassis to be used for a transportation vehicle, transportation container or
10 transportation craft,

Example 15. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-14), wherein the surface is configured as part of a body to be used for a transportation vehicle, transportation container or transportation craft.

15 Example 16. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-15), wherein the surface is configured as part of a chassis and body to be used for a transportation vehicle, transportation container or transportation craft.

20 Example 17. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-16), wherein the surface is configured as part of a non-transportation structure, system, or device.

Example 18. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-17), wherein the system further comprises: a chassis to a transportation vehicle, transportation container or transportation craft; and
25 wherein the surface is configured as part of the chassis.

Example 19. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-18), wherein the system further comprises: a body to a transportation vehicle, transportation container or transportation craft; and wherein the surface is configured as part of the body.

30 Example 20. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-19), wherein the system further comprises: a chassis and body to a transportation vehicle, transportation container or transportation craft; and wherein the surface is configured as part of the chassis and the body.

Example 21. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-20), wherein the system further comprises: a transportation vehicle, transportation container or transportation craft. The transportation vehicle, transportation container or transportation craft comprises: a
5 chassis; and wherein the surface is configured as part of the chassis.

Example 22. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-21), wherein the system further comprises: a transportation vehicle, transportation container or transportation craft. The transportation vehicle, transportation container or transportation craft comprises: a
10 body; and wherein the surface is configured as part of the body.

Example 23. The system of example 1 (as well as subject matter of one or more of any combination of examples 2-22), wherein the system further comprises: a transportation vehicle, transportation container or transportation craft. The transportation vehicle, transportation container or transportation craft comprises; a
15 chassis and body; and wherein the surface is configured as part of the chassis and the body.

Example 24. A method of making an impulse mitigation system configured to mitigate blast impulse directed to a surface (or structure or target). The method may comprise: providing a substrate in communication with the surface (or structure
20 or target); configuring the substrate for receiving an impulse directed to the surface (or structure or target); and configuring the substrate to relocate from the surface (or structure or target) upon receipt of the directed impulse.

Example 25. The method of manufacturing any of the systems (or components or portions of the systems) provided in any one or more of examples 1-
25 23. The method of manufacturing may utilize any of the techniques, materials, compositions, components, structures, approaches, devices, or systems disclosed in references cited herein (i.e. the references being the various patents, applications and publications as listed herein).

Example 26. The method of using any of the systems (or components or
30 portions of the systems) provided in any one or more of examples 1-23. The method of using may utilize any of the techniques, materials, compositions, components, structures, approaches, devices, or systems disclosed in references cited herein (i.e.

the references being the various patents, applications and publications as listed herein).

REFERENCES

5 The following patents, applications and publications as listed below and throughout this document are hereby incorporated by reference in their entirety herein. It should be appreciated that various aspects of embodiments of the present method, system, devices, article of manufacture, and compositions may be implemented with the following methods, systems, devices, article of manufacture,
10 and compositions disclosed in the following U.S. Patent Applications, U.S. Patents, Publications, and PCX International Patent Applications and are hereby incorporated by reference herein and co-owned with the assignee (and which are not admitted to be prior art with respect to the present invention by inclusion in this section):

 International Patent Application Serial No. PCT/US2015/025774, Wadley, et
15 al., "Graphene or Carbon Nanotube Materials and Method of Making and Using the Same", filed April 14, 2015.

 International Patent Application Serial No. PCT/US2015/025736, Wadley, et al., "Hierarchical Cellular Materials and Method of Making and Using the Same", filed April 14, 2015.

20 international Patent Application Serial No. PCT/US20 14/052899, Wadley, et al., "Lattice Materials and Structures and Related Methods Thereof, filed August 27, 2014.

 International Patent Application Serial No, PCT/US20 14/05293 6, Wadley, et al., "Three-Dimensional Space Frames Assembled from Component Pieces and
25 Methods for Making the Same", filed August 27, 2014.

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30 U.S. Patent Application No. 13/640,259 entitled "Multi-Functional Hybrid Panel for Blast and impact Mitigation and Method of Manufacture," filed October 9, 2012; U.S. Patent Application Publication No. 2013/0263727, October 10, 2013.

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U.S. Patent Application No. 13/337,133 entitled "Reliant Thermal Barrier Coating System and Related Methods and Apparatus of Making the Same," filed December 25, 2011; U.S. Patent Application Publication No. 2012/0160166, June 28, 2012.

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5 U.S. Patent Application No. 13/202,828 entitled "Coaxial Hollow Cathode Plasma Assisted Directed Vapor Deposition and Related Method Thereof," filed August 23, 2011; U.S. Patent Application Publication No. 2011/0318498, December 29, 2011.

10 International Patent Application No. PCT/US2010/025259 entitled "Coaxial Hollow Cathode Plasma Assisted Directed Vapor Deposition and Related Method Thereof," filed February 24, 2010,

U.S. Patent Application No. 13/164,189 entitled "Multifunctional Periodic Cellular Solids and the Method of Making the Same," filed June 20, 2011.

15 U.S. Patent Application No. 10/479,833 entitled "Multifunctional Periodic Cellular Solids and the Method of Making the Same," filed December 5, 2003; U.S. Patent No. 7,963,085, issued June 21, 2011.

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20 International Patent Application No. PCT/US2011/035581 entitled "Spotless Arc Directed Vapor Deposition (SA-DVD) and Related Method Thereof," filed May 6, 2011.

U.S. Patent Application No. 12/733,160 entitled "Thin Film Battery Synthesis by Directed Vapor Deposition," filed February 16, 2010; U.S. Patent No. 8,784,512, issued July 22, 2014.

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5 Periodic Cellular Material Structures, Systems, and Methods for Blast and Ballistic Protection," filed July 31, 2008.

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10 U.S. Patent Application No. 12/604,654 entitled "interwoven Sandwich Panel Structures and Related Method Thereof," filed October 23, 2009.

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15 international Patent Application No. PCT/US2008/060637 entitled "Heat-Managing Composite Structures," filed April 17, 2008.

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20 international Patent Application No. PCT/US2007/0 12268 entitled "Method and Apparatus for Jet Blast Deflection," filed May 23, 2007.

U.S. Patent Application No. 12/479,408 entitled "Manufacture of Lattice Truss Structures from Monolithic Materials," filed June 5, 2009; U.S. Patent No. 8,650,756, issued February 18, 2014.

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international Patent Application No. PCT/US2009/034690 entitled "Method for Manufacture of Cellular Structure and Resulting Cellular Structure," filed February 20, 2009.

30 U.S. Patent Application No. 11/928,161 entitled "Method and Apparatus for Heat Exchange Using Hollow Foams and interconnected Networks and Method of Making the Same," filed October 30, 2007.

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5 filed August 11, 2005.

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10 U.S. Patent Application No. 10/535,364 entitled "Bond Coat for a Thermal Barrier Coating System and Related Method Thereof," filed May 18, 2005.

International Patent Application No. US2003/037485 entitled "Bond Coat for a Thermal Barrier Coating System and Related Method Thereof," filed November 21, 2003.

15 U.S. Patent Application No. 10/533,993 entitled "Extremely Strain Tolerant Thermal Protection Coating and Related Method and Apparatus Thereof," tiled May 5, 2005.

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20 Thereof," filed November 12, 2003.

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25 Ballistic Protection Systems and Methods of Making Same," filed September 3, 2003.

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30 Manufacture of Truss Core Sandwich Structures and Related Structures Thereof," filed September 3, 2003.

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5 International Patent Application No. PCT/US2003/023043 entitled "Method for Manufacture of Cellular Materials and Structures for Blast and impact Mitigation and Resulting Structure," filed July 23, 2003.

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10 International Patent Application No. US2003/023 111 entitled "Method and Apparatus for Dispersion Strengthened Bond Coats for Thermal Barrier Coatings," filed July 24, 2003.

U.S. Patent Application No. 10/515,572 entitled "Method for Manufacture of Periodic Cellular Structure and Resulting Periodic Cellular Structure." filed
15 November 23, 2004.

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20 Uniform Line of Sight and Non-Line of Sight Coating at High Rate," filed October 15, 2004; U.S. Patent No. 7,718,222, issued May 18, 2010.

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25 U.S. Patent Application No. 10/487,291 entitled "Reversible Shape Memory Multifunctional Structural Designs and Method of Using and Making the Same," filed February 20, 2004; U.S. Patent No. 7,669,799, issued March 2, 2010,

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30 Same," filed August 26, 2002.

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5 Application No. US 13/066,243, filing date Apr 8, 2011.

In summary, while the present invention has been described with respect to specific embodiments, many modifications, variations, alterations, substitutions, and equivalents will be apparent to those skilled in the art. The present invention is not to
10 be limited in scope by the specific embodiment described herein. indeed, various modifications of the present invention, in addition to those described herein, will be apparent to those of skill in the art from the foregoing description and accompanying drawings. Accordingly, the invention is to be considered as limited only by the spirit and scope of the following claims, including all modifications and equivalents.

15 Still other embodiments will become readily apparent to those skilled in this art from reading the above-recited detailed description and drawings of certain exemplary embodiments. it should be understood that numerous variations, modifications, and additional embodiments are possible, and accordingly, all such variations, modifications, and embodiments are to be regarded as being within the
20 spirit and scope of this application. For example, regardless of the content of any portion (e.g., title, field, background, summary, abstract, drawing figure, etc.) of this application, unless clearly specified to the contrary, there is no requirement for the inclusion in any claim herein or of any application claiming priority hereto of any particular described or illustrated activity or element, any particular sequence of such
25 activities, or any particular interrelationship of such elements. Moreover, any activity can be repeated, any activity can be performed by multiple entities, and/or any element can be duplicated. Further, any activity or element can be excluded, the sequence of activities can vary, and/or the interrelationship of elements can vary. Unless clearly specified to the contrary, there is no requirement for any particular
30 described or illustrated activity or element, any particular sequence or such activities, any particular size, speed, material, dimension or frequency, or any particularly interrelationship of such elements. Accordingly, the descriptions and drawings are to be regarded as illustrative in nature, and not as restrictive. Moreover, when any

number or range is described herein, unless clearly stated otherwise, that number or range is approximate. When any range is described herein, unless clearly stated otherwise, that range includes all values therein and all sub ranges therein. Any information in any material (e.g., a United States/foreign patent, United States/foreign patent application, book, article, etc.) that has been incorporated by reference herein, is only incorporated by reference to the extent that no conflict exists between such information and the other statements and drawings set forth herein. in the event of such conflict, including a conflict that would render invalid any claim herein or seeking priority hereto, then any such conflicting information in such incorporated by reference material is specifically not incorporated by reference herein.

CLAIMS

We claim:

1. An impulse mitigation system configured to mitigate blast impulse directed to a surface, wherein said system comprises:
5 a substrate in communication with the surface, wherein said substrate configured to receive an impulse directed to the surface and to relocate from the surface in response to received impulse.
2. The system of claim 1, wherein said communication includes the
10 substrate being slidably detachable with the surface.
3. The system of claim 1, wherein said surface is configured as at least two surfaces aligned to intersect one another at an angle equal to or less than 180 degrees.
15
4. The system of claim 3, wherein said substrate is in communication with a first of said at least two surfaces.
5. The system of claim 4, wherein said substrate is in communication
20 with a second of said at least two surfaces.
6. The system of claim 1, wherein said surface is configured as at least two surfaces aligned to intersect one another at an angle equal to or less than 90 degrees.
25
7. The system of claim 6, wherein said substrate is in communication with a first of said at least two surfaces.
8. The system of claim 7, wherein said substrate is in communication
30 with a second of said at least two surfaces.
9. The system of claim 1, wherein said relocation of said substrate includes sliding along the surface.

10. The system of claim i, wherein said substrate comprises a material including one or more of any combination of the following materials: cermet, ceramic, or metal bonded ceramic.

5 11. The system of claim 1, wherein said relocation of said substrate includes breaking apart from the surface.

12. The system of claim 1, wherein said surface comprises a sandwich panel.

10

13. The system of claim 1, wherein said substrate comprises a sandwich panel.

14. The system of claim i, wherein the surface is configured as part of a chassis to be used for a transportation vehicle, transportation container or transportation craft.

15

15. The system of claim 1, wherein the surface is configured as part of a body to be used for a transportation vehicle, transportation container or transportation craft.

20

16. The system of claim i, wherein the surface is configured as part of a chassis and body to be used for a transportation vehicle, transportation container or transportation craft.

25

17. The system of claim 1, wherein the surface is configured as part of a non-transportation structure, system, or device.

18. The system of claim i, wherein the system further comprises:
30 a chassis to a transportation vehicle, transportation container or transportation craft; and
wherein the surface is configured as part of said chassis.

30

19. The system of claim 1, wherein the system further comprises:
a body of a transportation vehicle, transportation container or transportation
craft; and
wherein the surface is configured as part of said body.

5

20. The system of claim 1, wherein the system further comprises:
a chassis and body of a transportation vehicle, transportation container or
transportation craft; and
wherein the surface is configured as part of said chassis and said body.

10

21. The system of claim 1, wherein the system further comprises:
a transportation vehicle, transportation container or transportation craft,
wherein said transportation vehicle, transportation container or transportation craft
comprises:

15

a chassis; and
wherein the surface is configured as part of said chassis.

22. The system of claim 1, wherein the system further comprises:
a transportation vehicle, transportation container or transportation craft,
wherein said transportation vehicle, transportation container or transportation craft
comprises:

20

a body; and
wherein the surface is configured as part of said body.

23. The system of claim 1, wherein the system further comprises:
a transportation vehicle, transportation container or transportation craft,
wherein said transportation vehicle, transportation container or transportation craft
comprises:

25

a chassis and body; and
wherein the surface is configured as part of said chassis and said body.

30

24. A method of making an impulse mitigation system configured to
mitigate blast impulse directed to a surface, wherein said method comprises:

providing a substrate in communication with the surface;
configuring said substrate for receiving an impulse directed to the surface; and
configuring said substrate to relocate from the surface upon receipt of the
directed impulse.

5

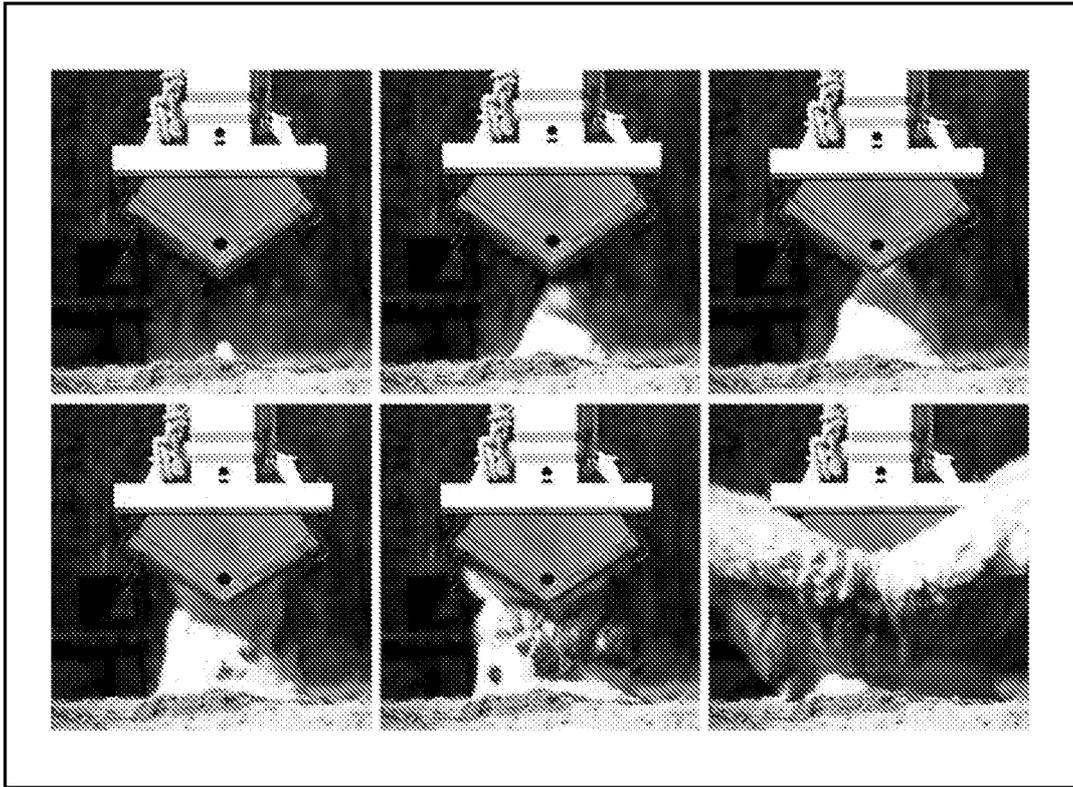


FIG 1.

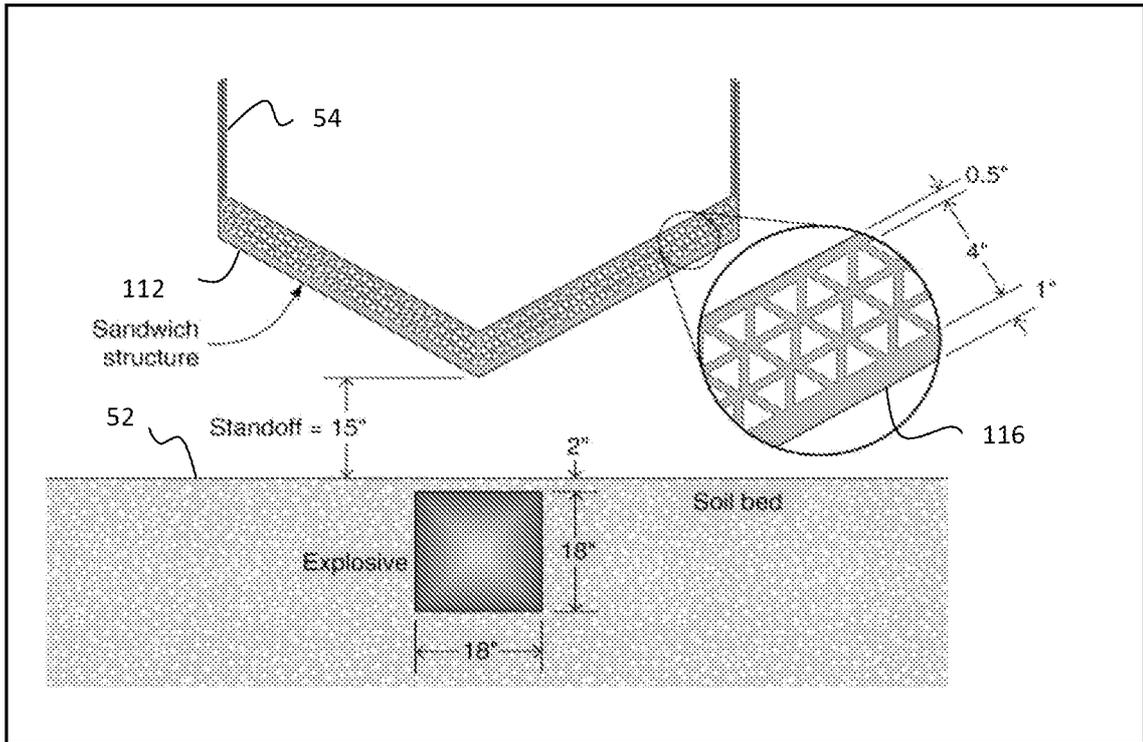


FIG. 2

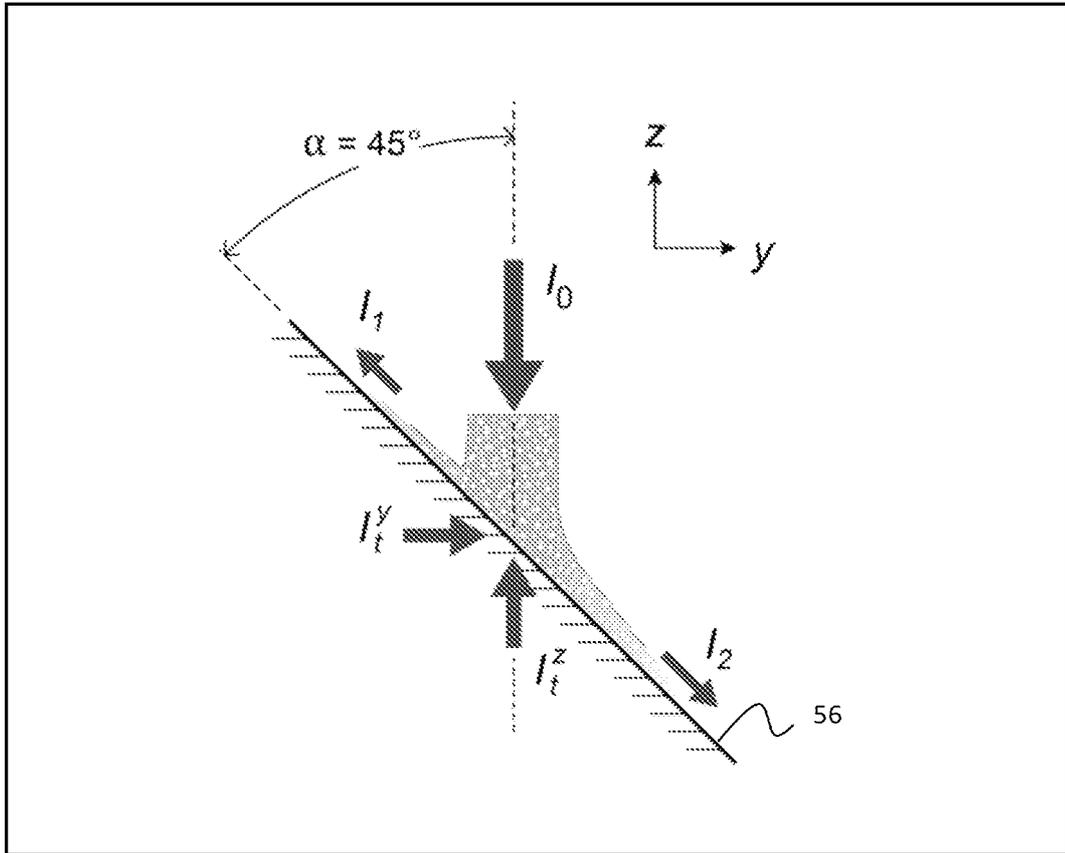


FIG. 3

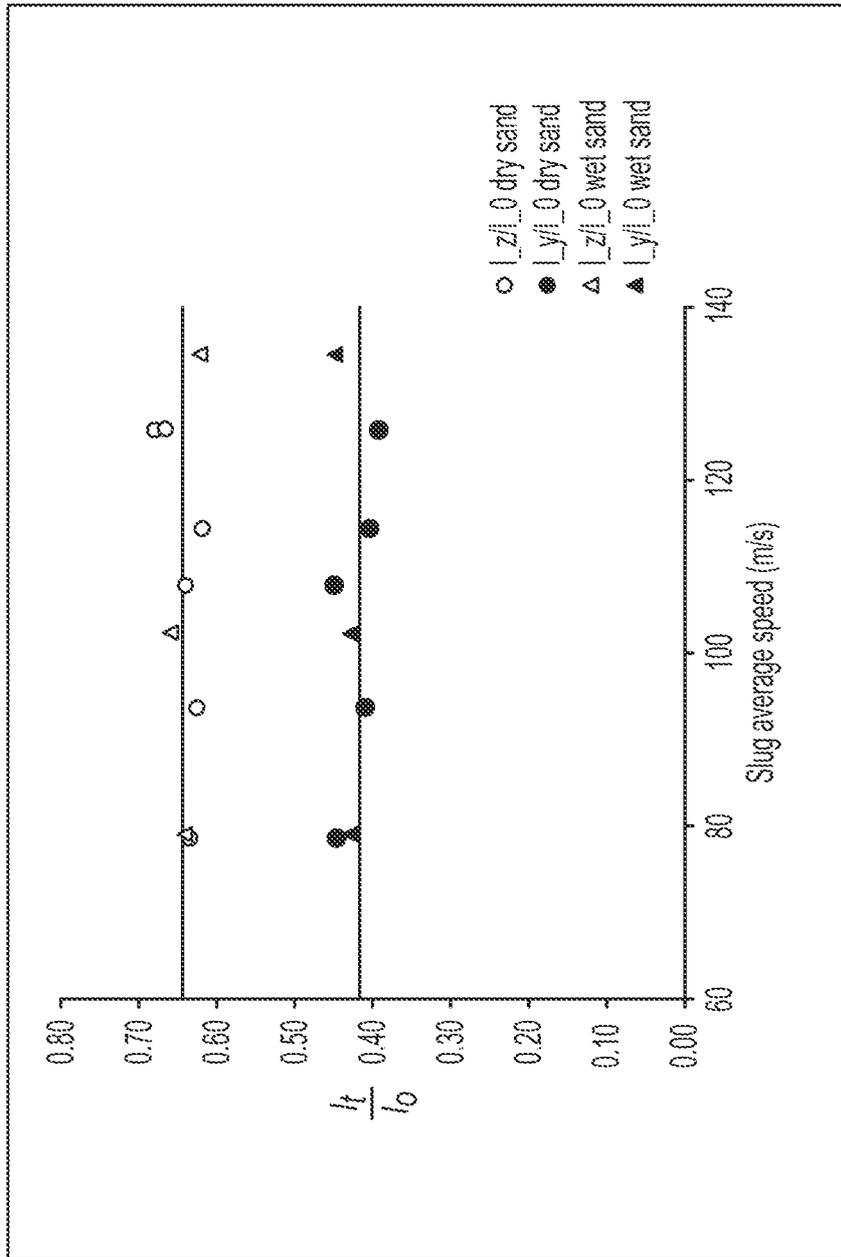


FIG. 4

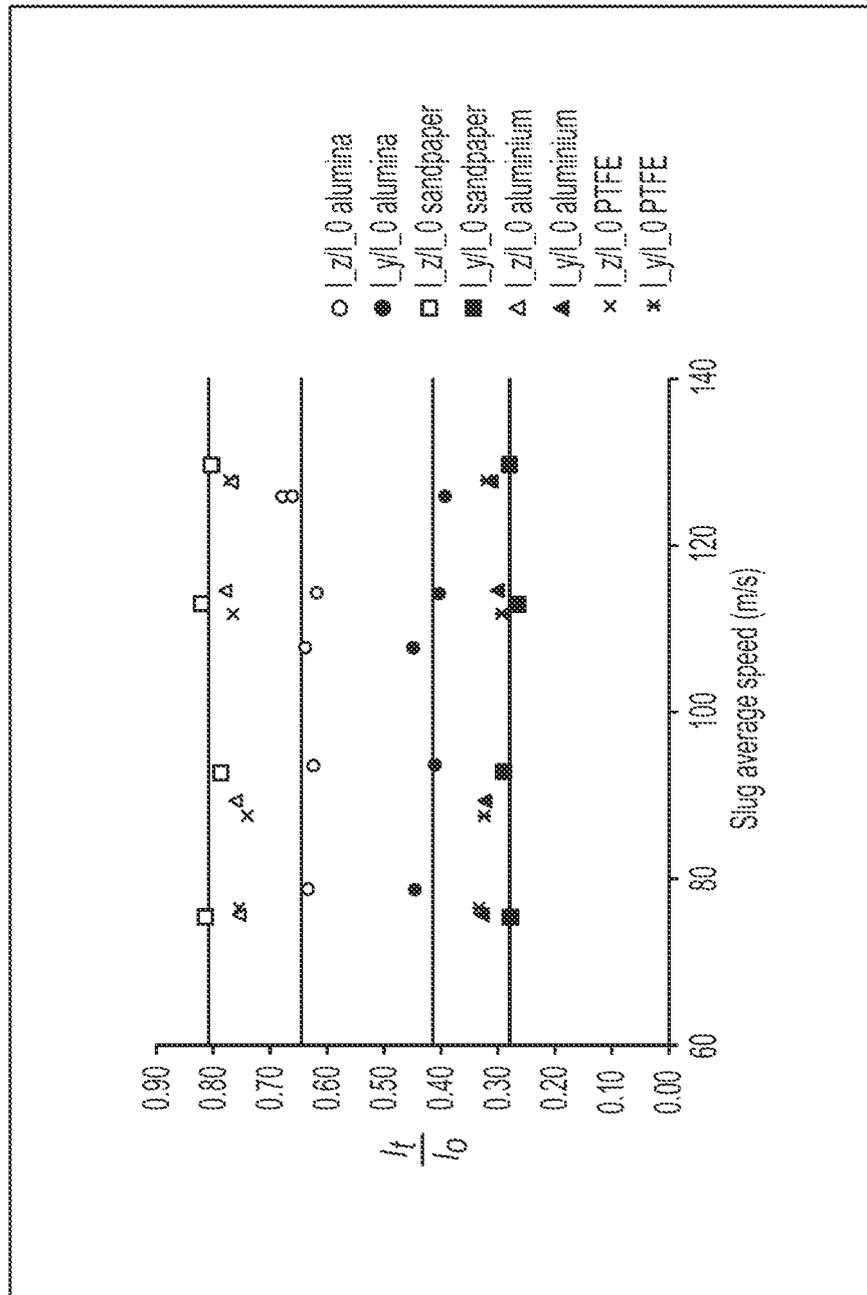


FIG. 5

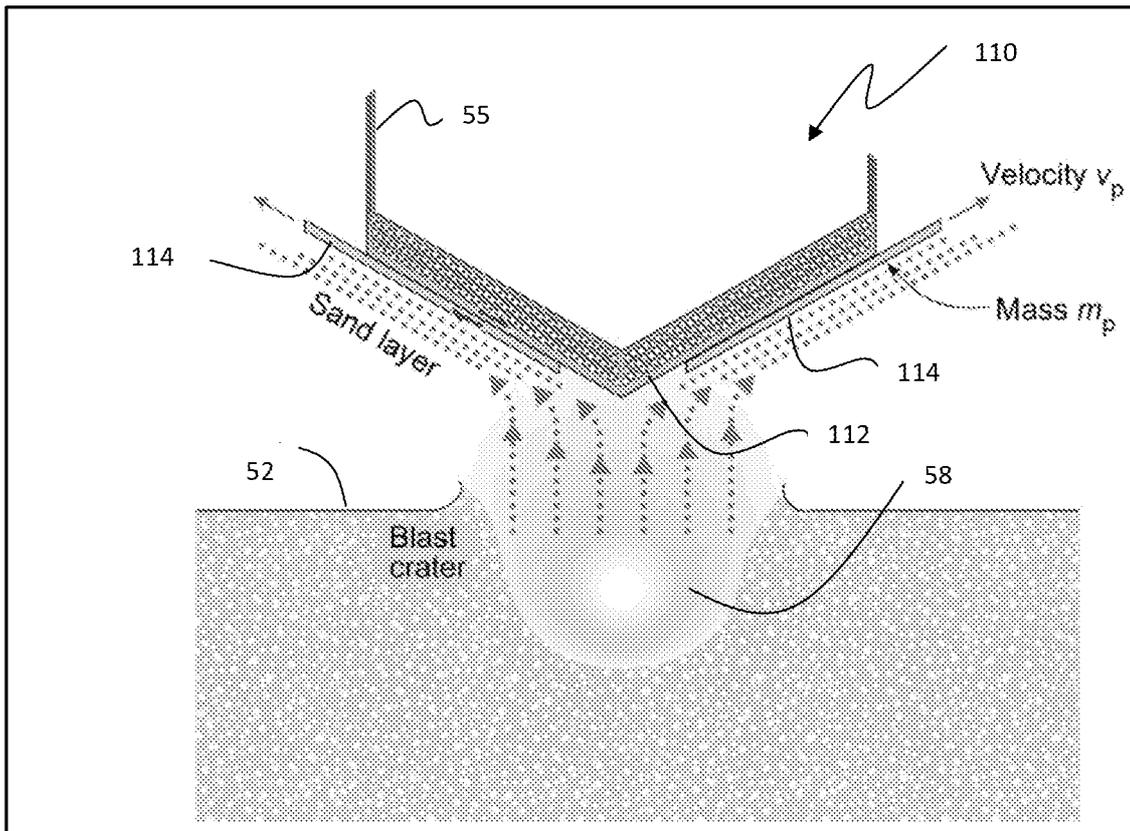


FIG. 6

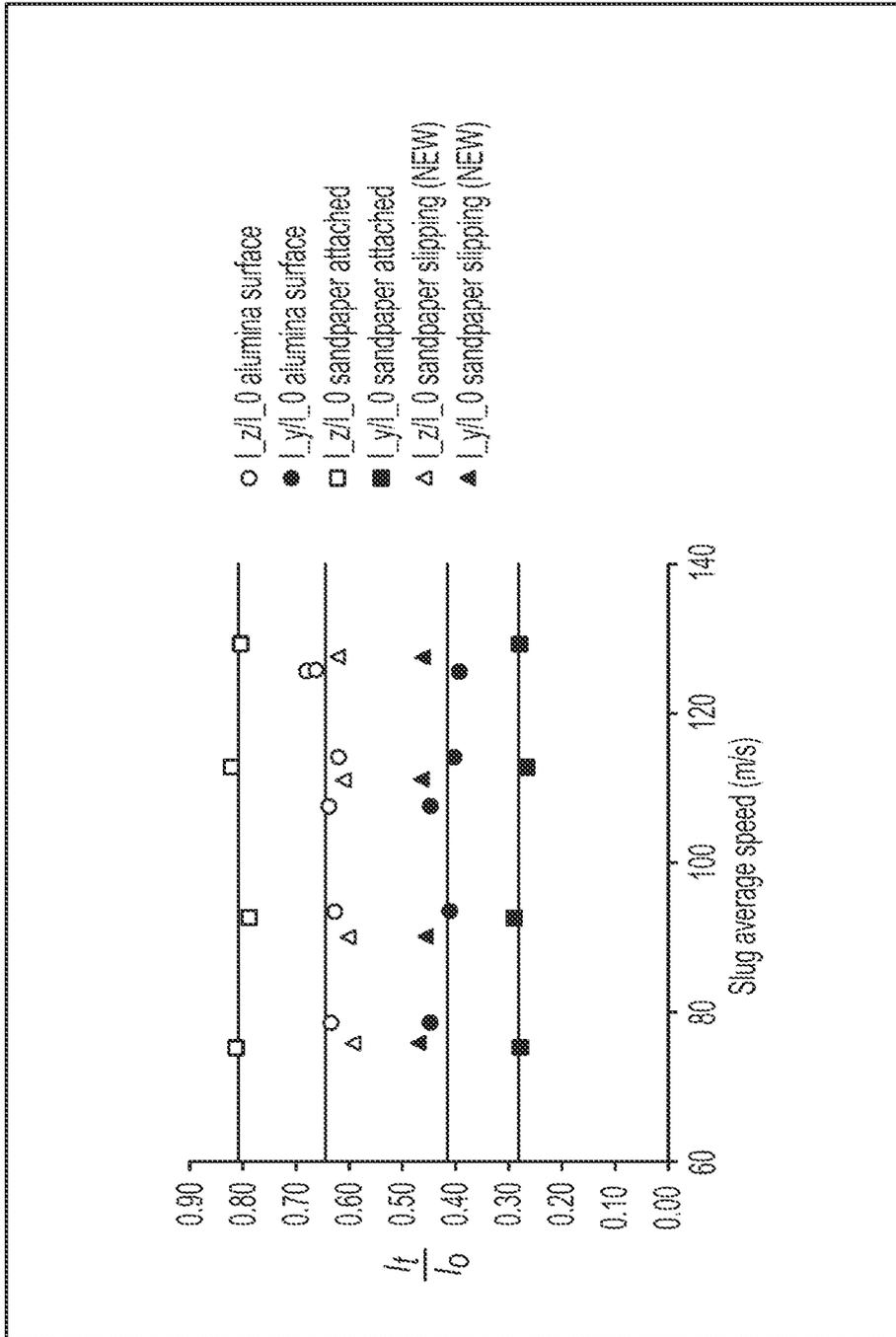


FIG. 7

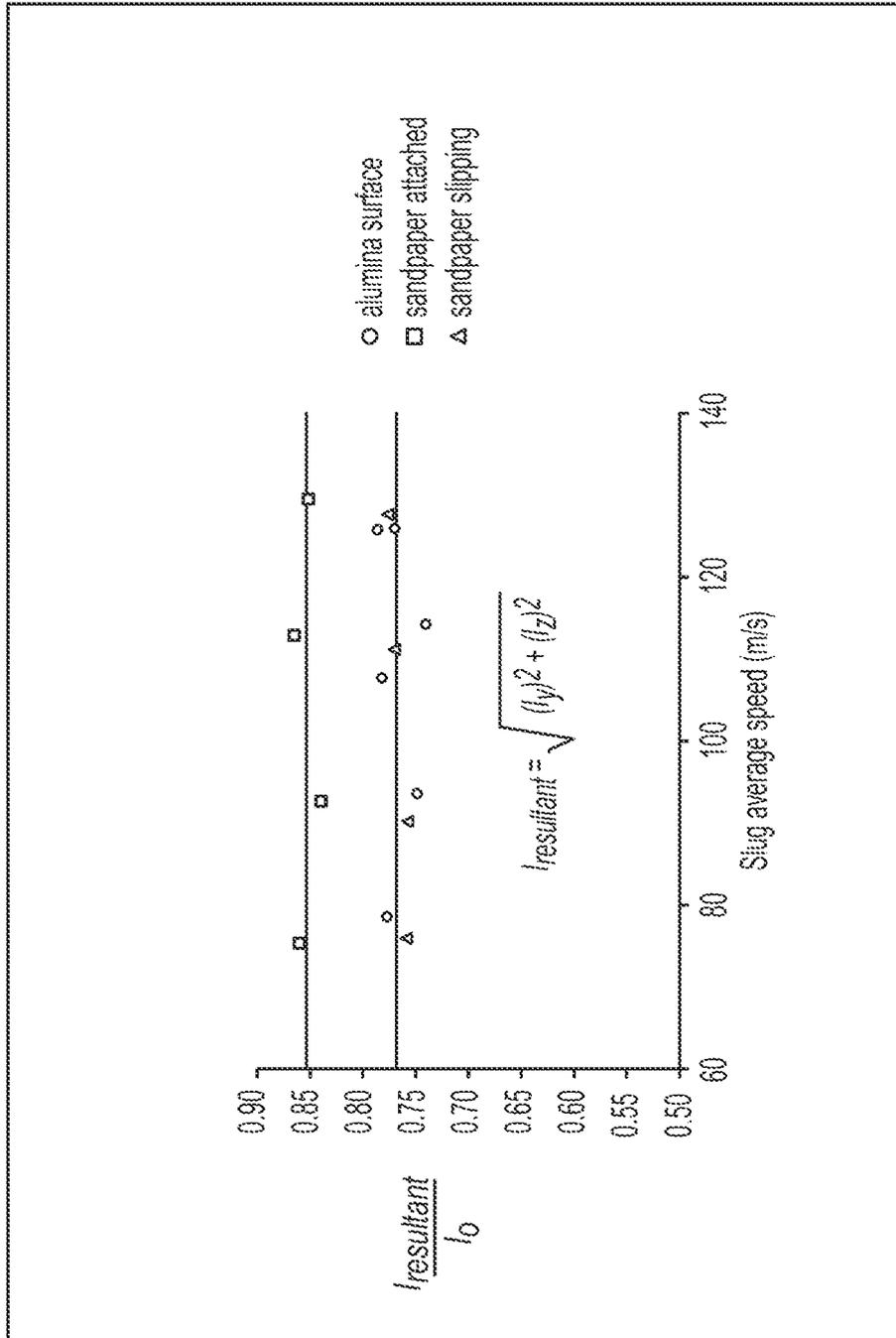


FIG. 8

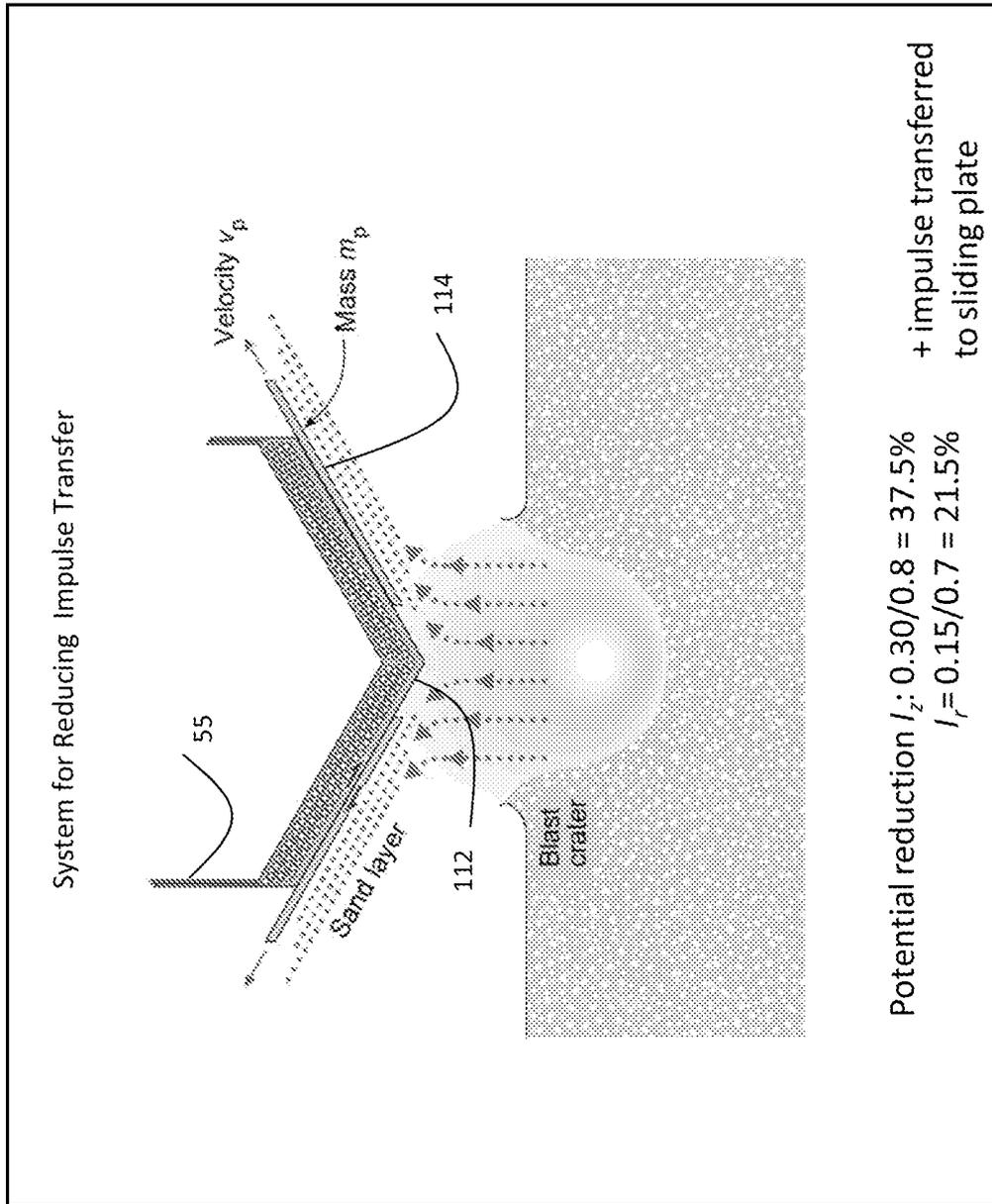


FIG. 9

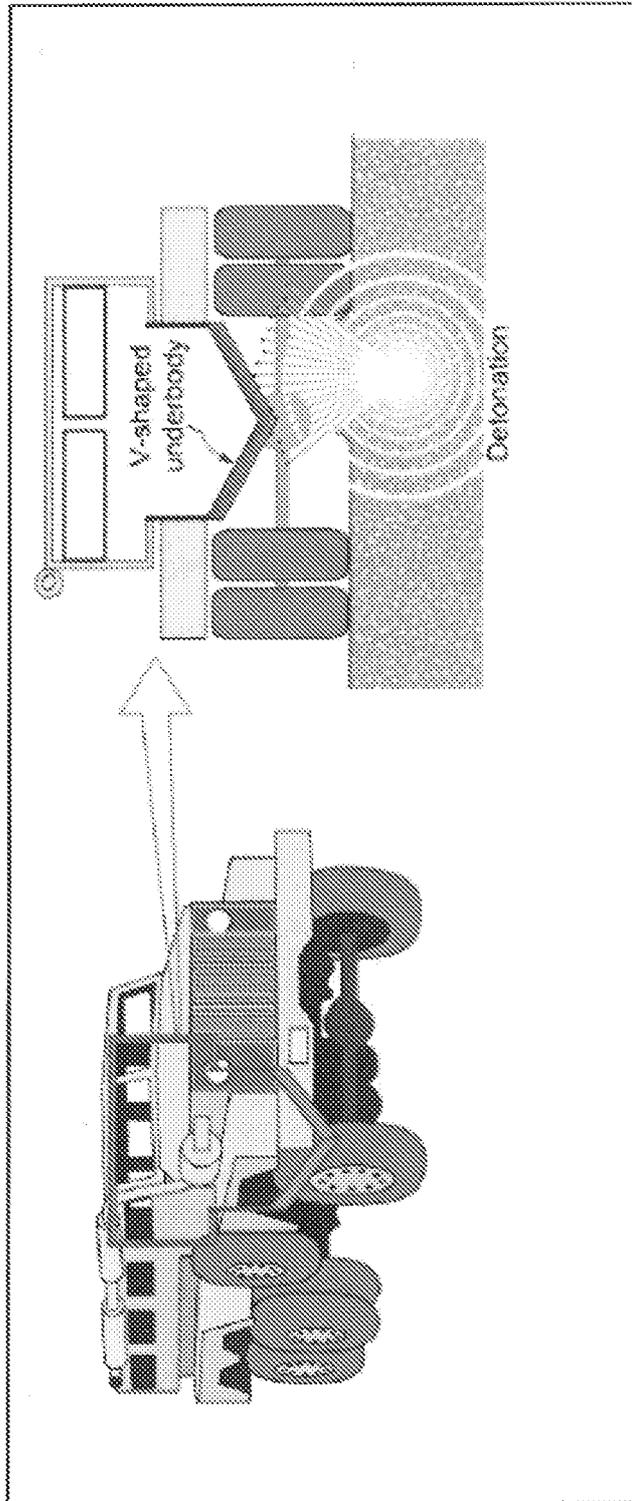


FIG. 10

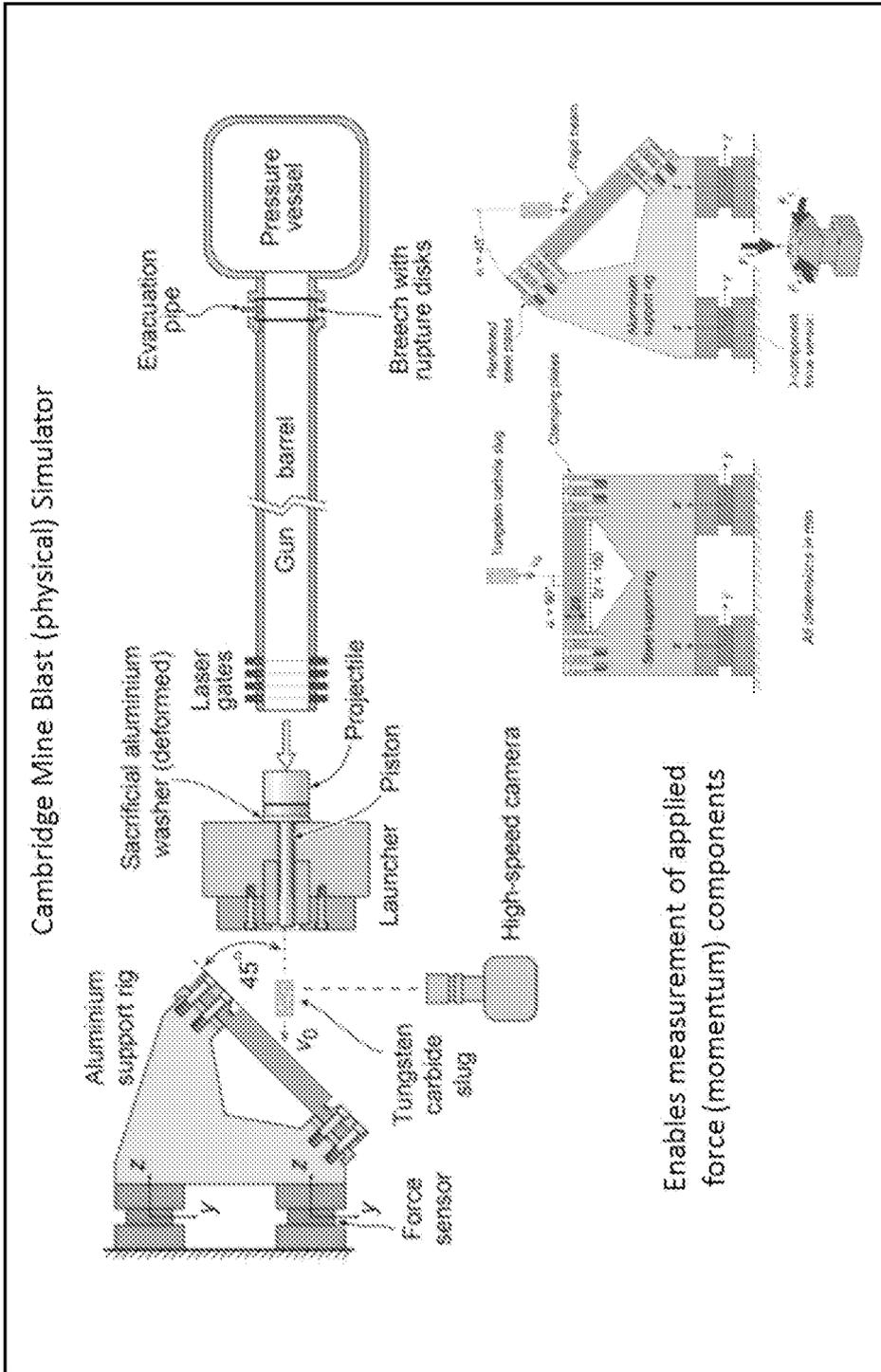


FIG. 11

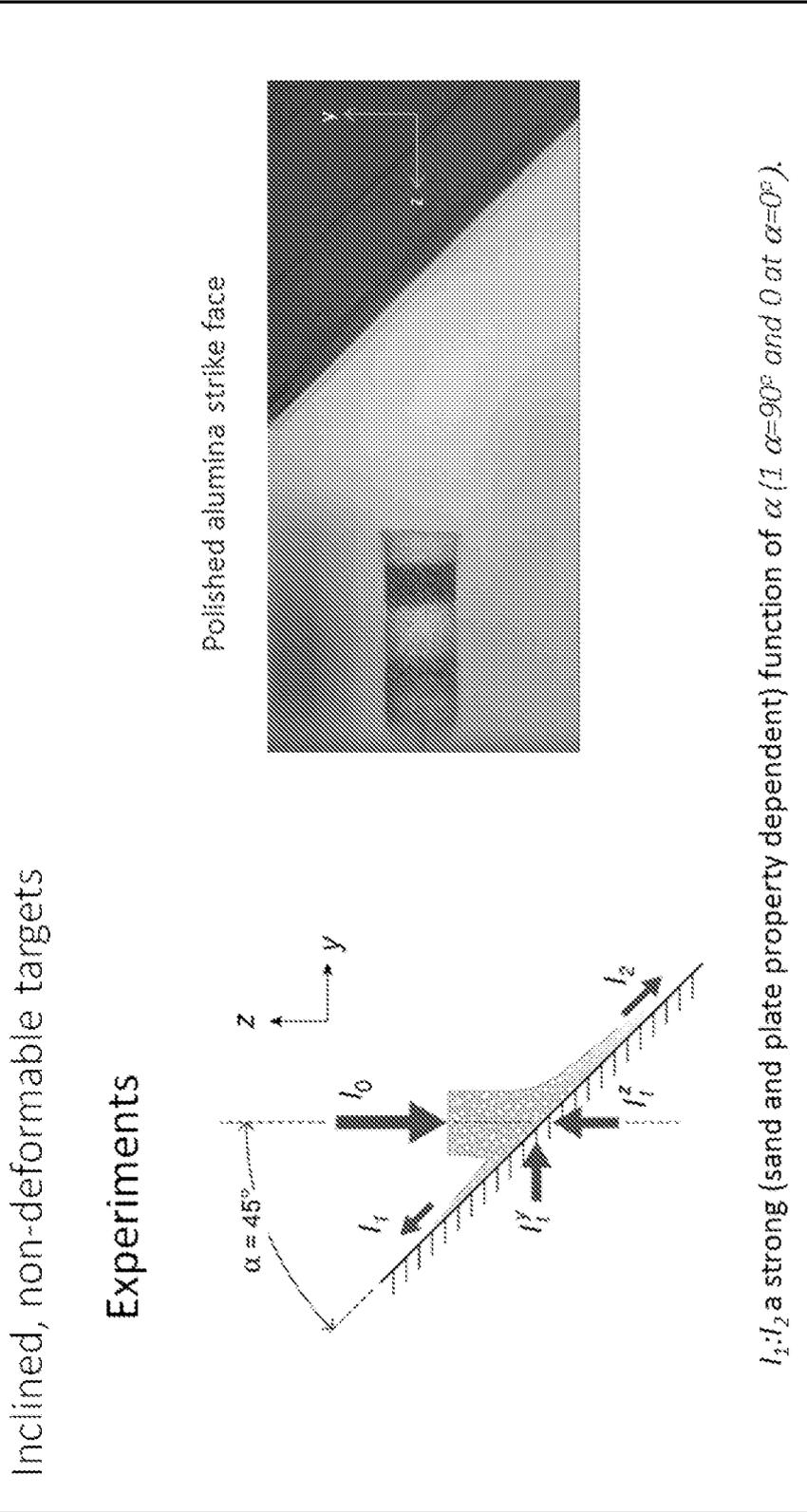


FIG. 12

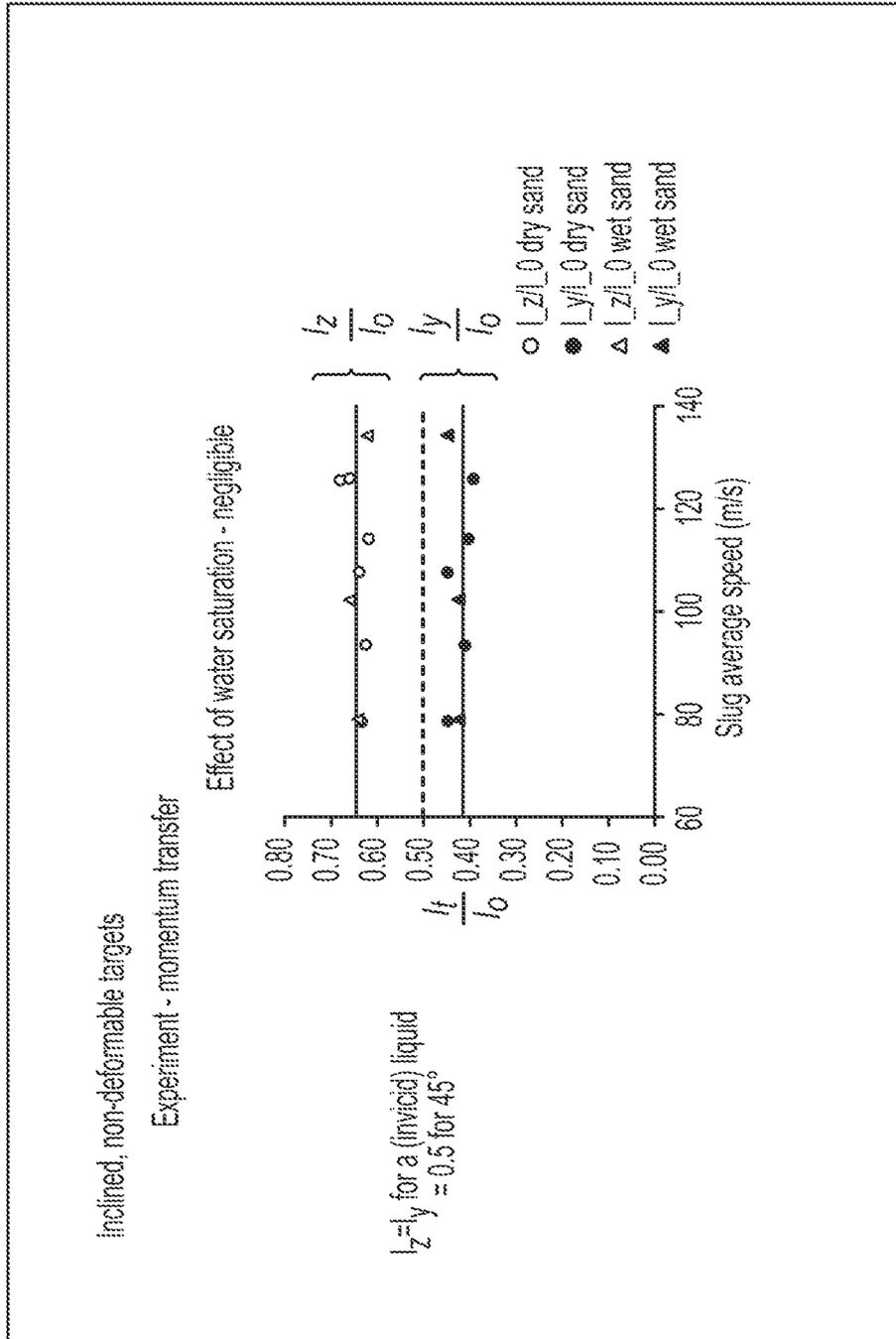


FIG. 13

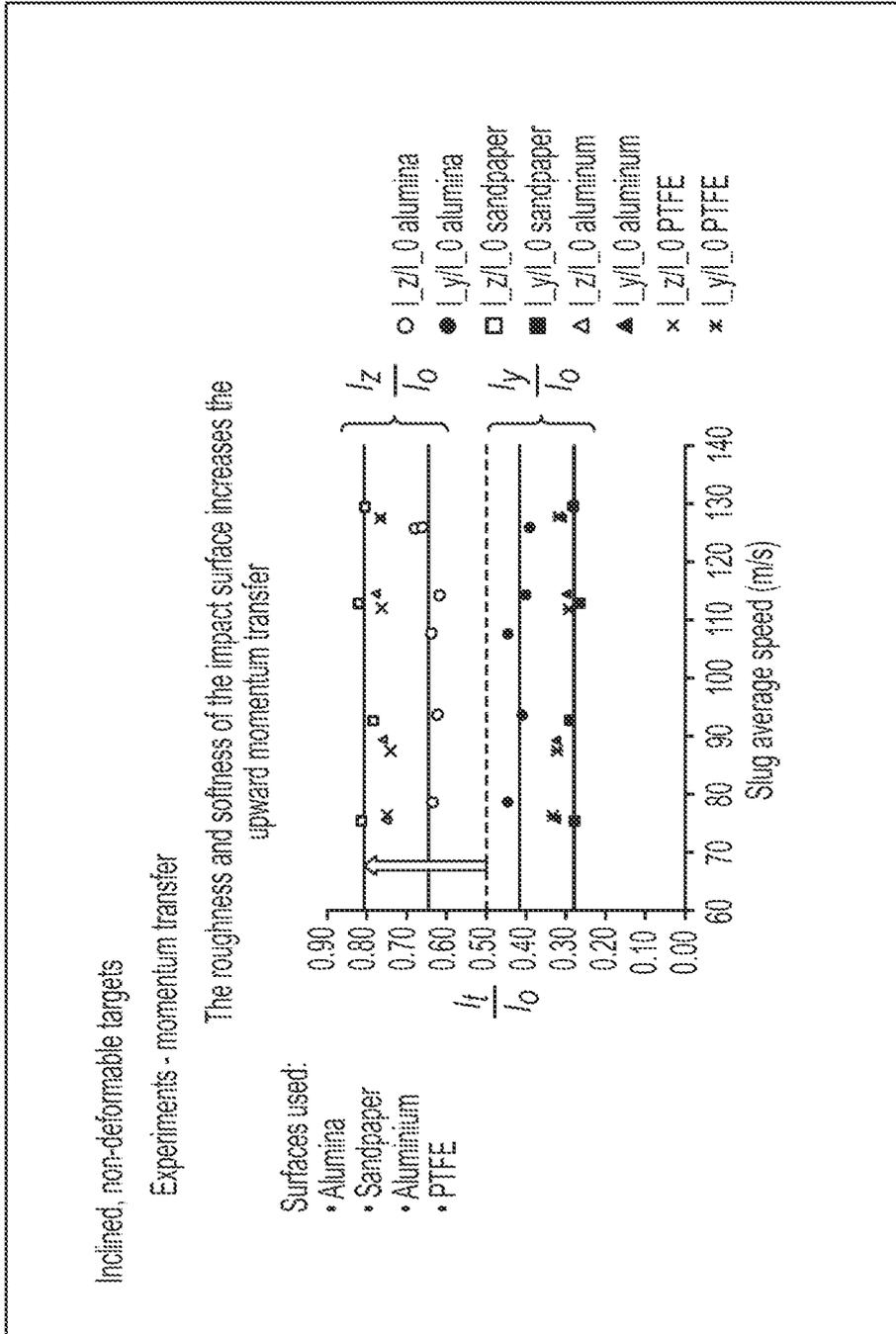


FIG. 14

Inclined, non-deformable targets

Experiments – momentum transfer

Effect of roughness and hardness of the impact surface

Surfaces used:

- Alumina (no particle embedded)
- Sandpaper
- Aluminium
- PTFE

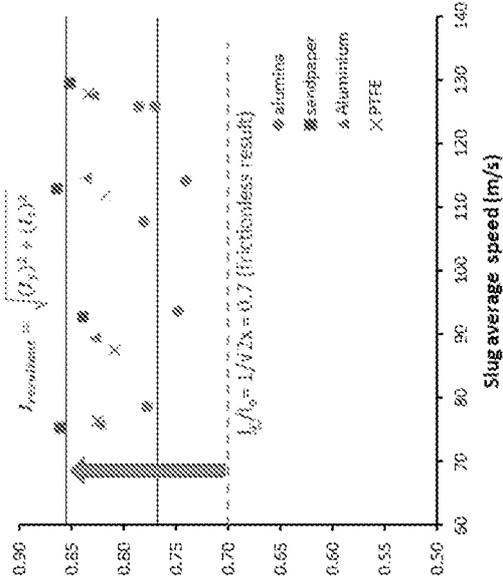
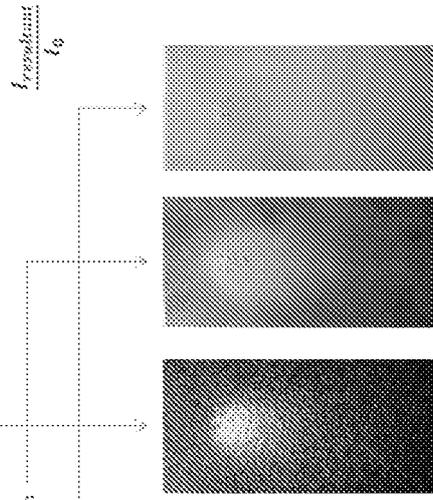


FIG. 15

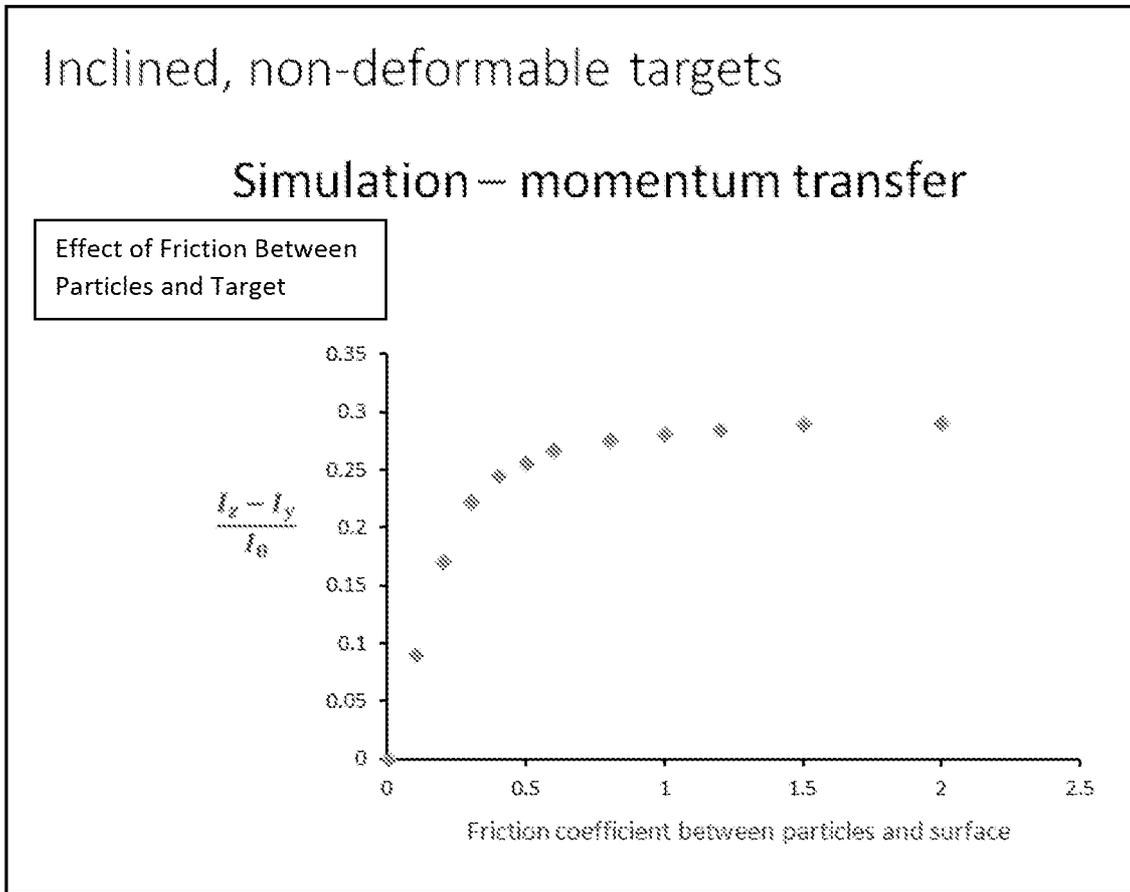


FIG. 16

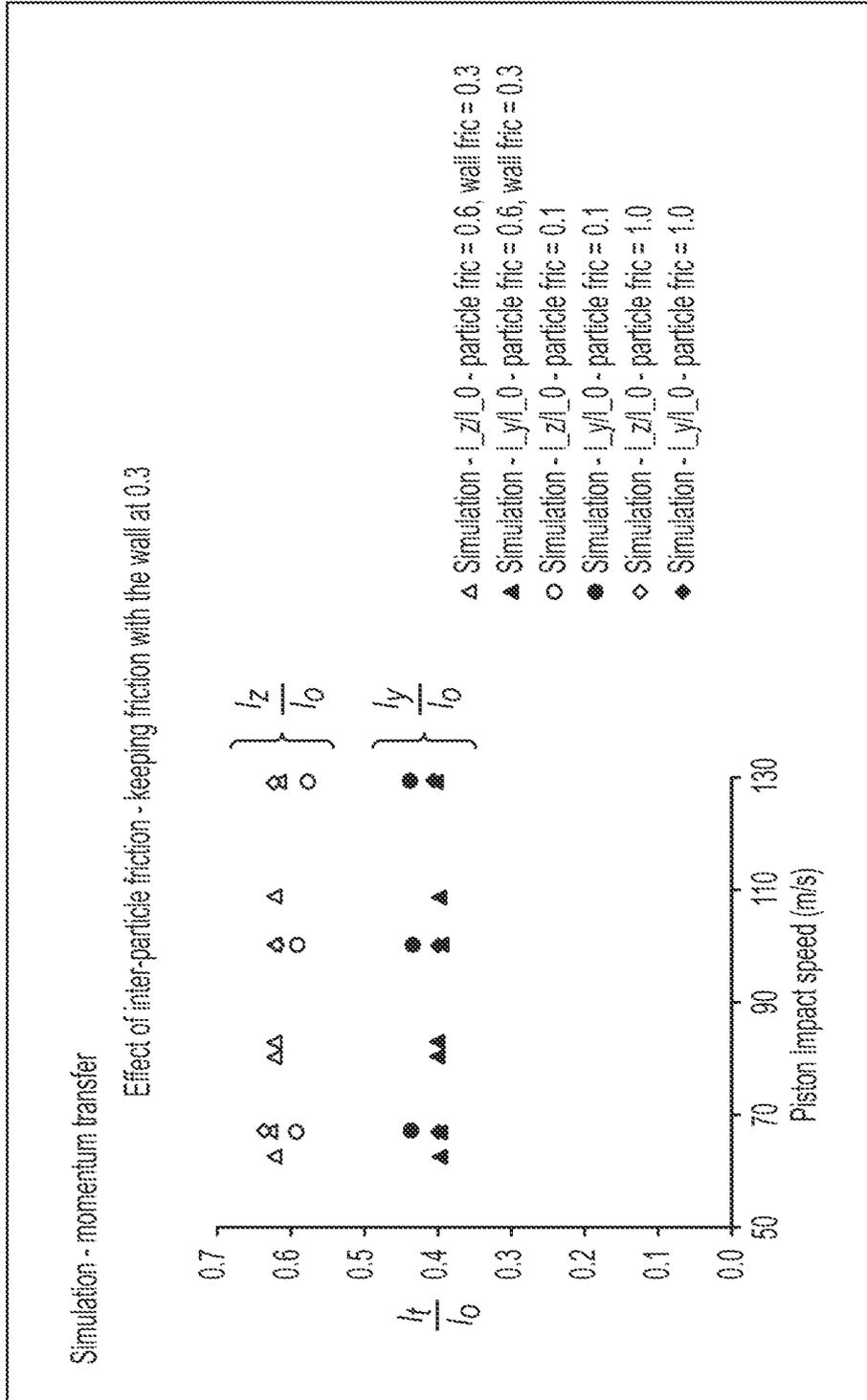


FIG. 17

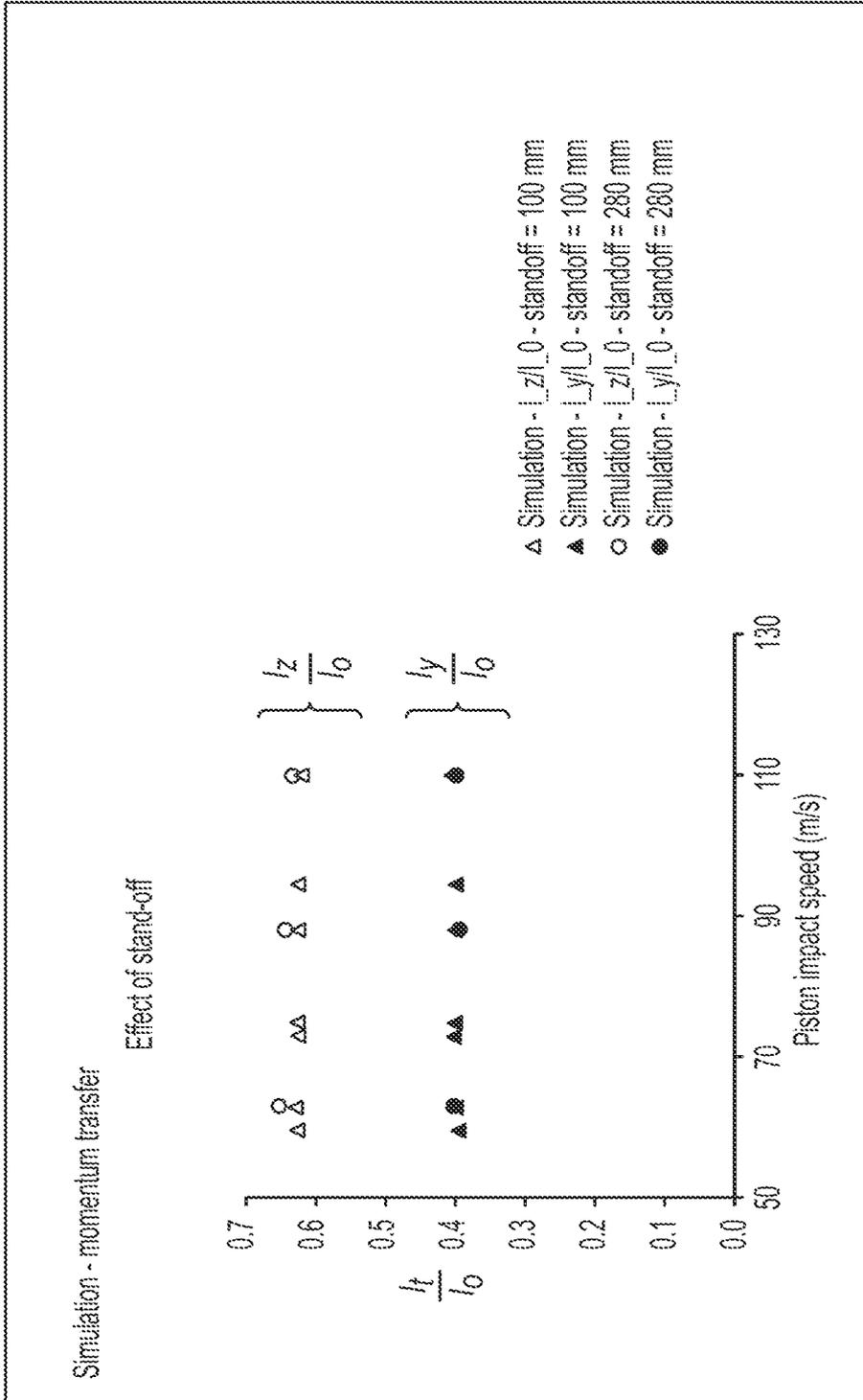


FIG. 18

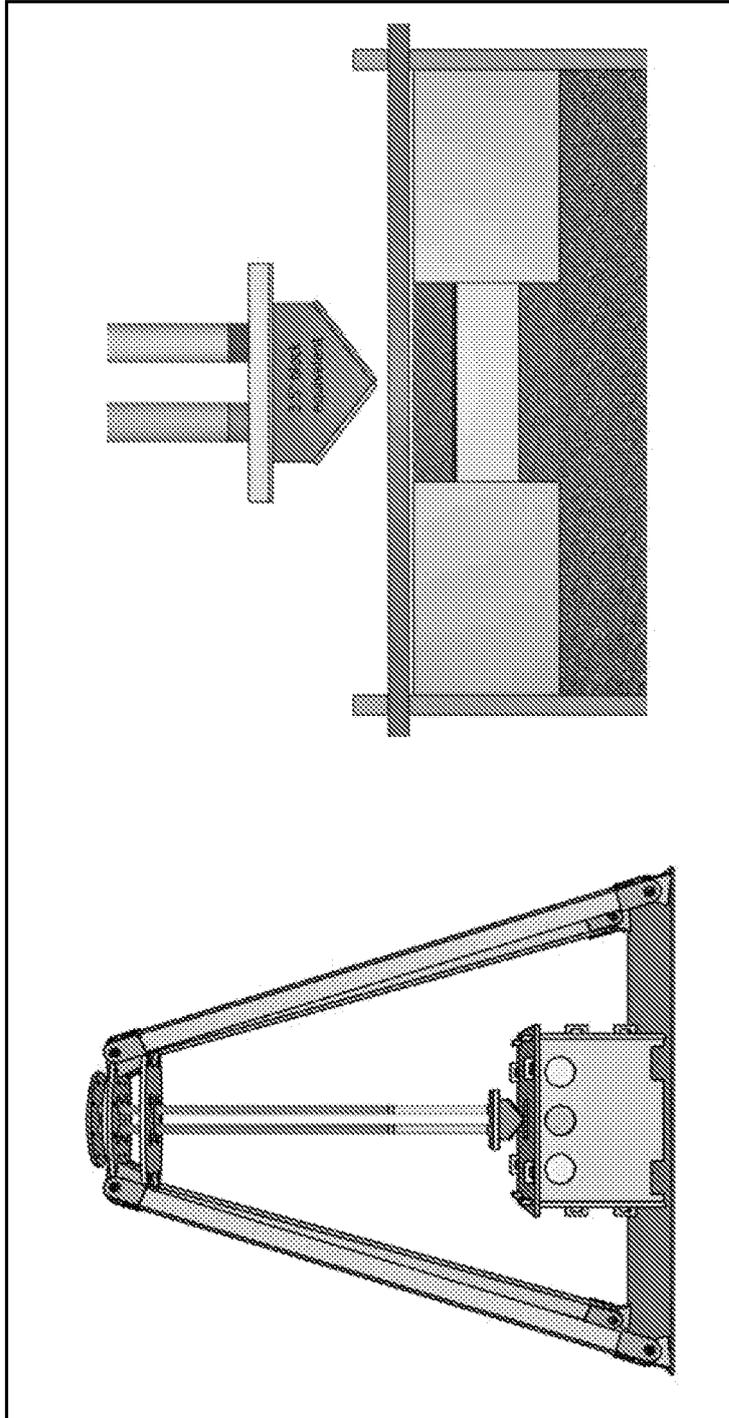


FIG. 19

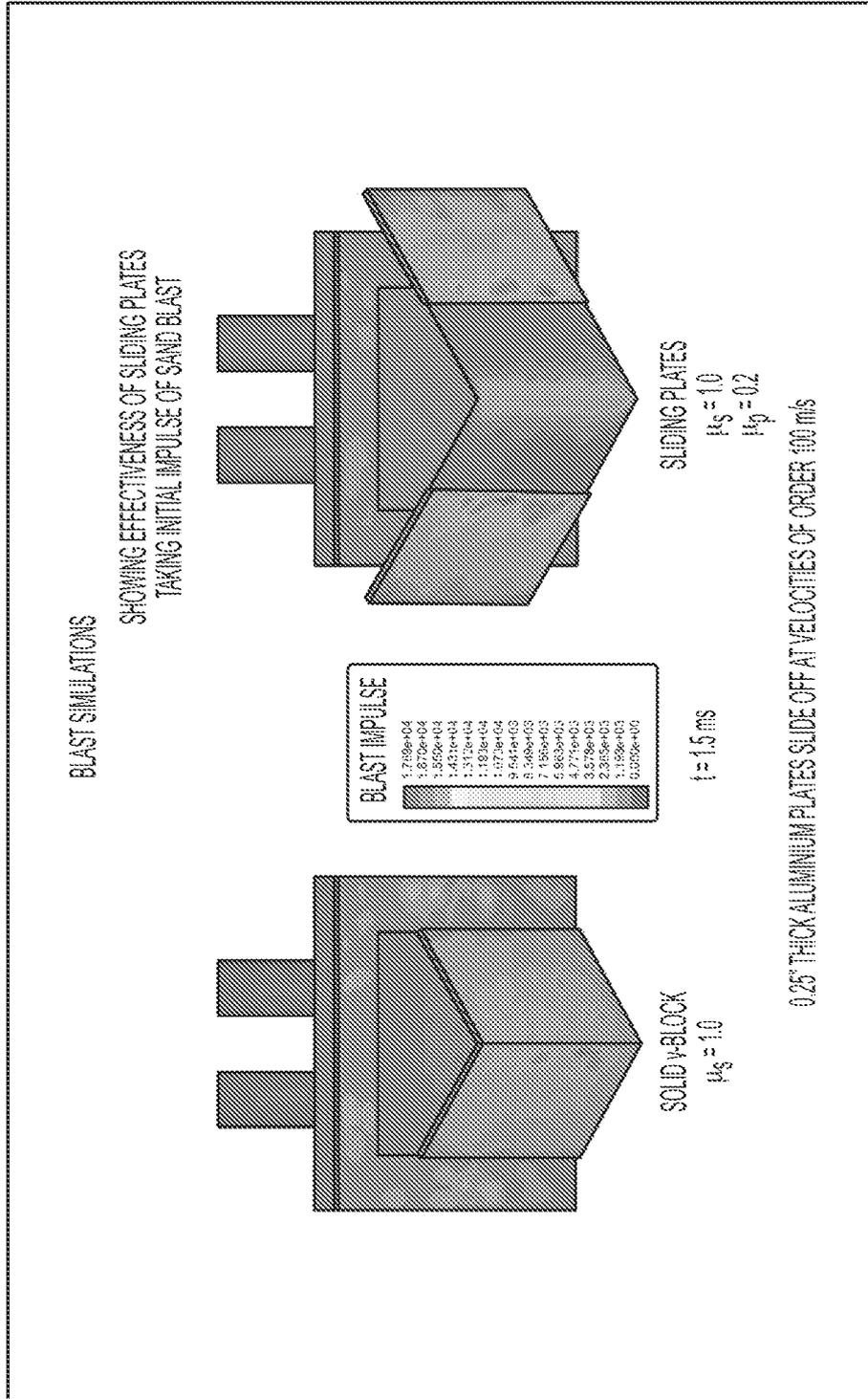


FIG. 20

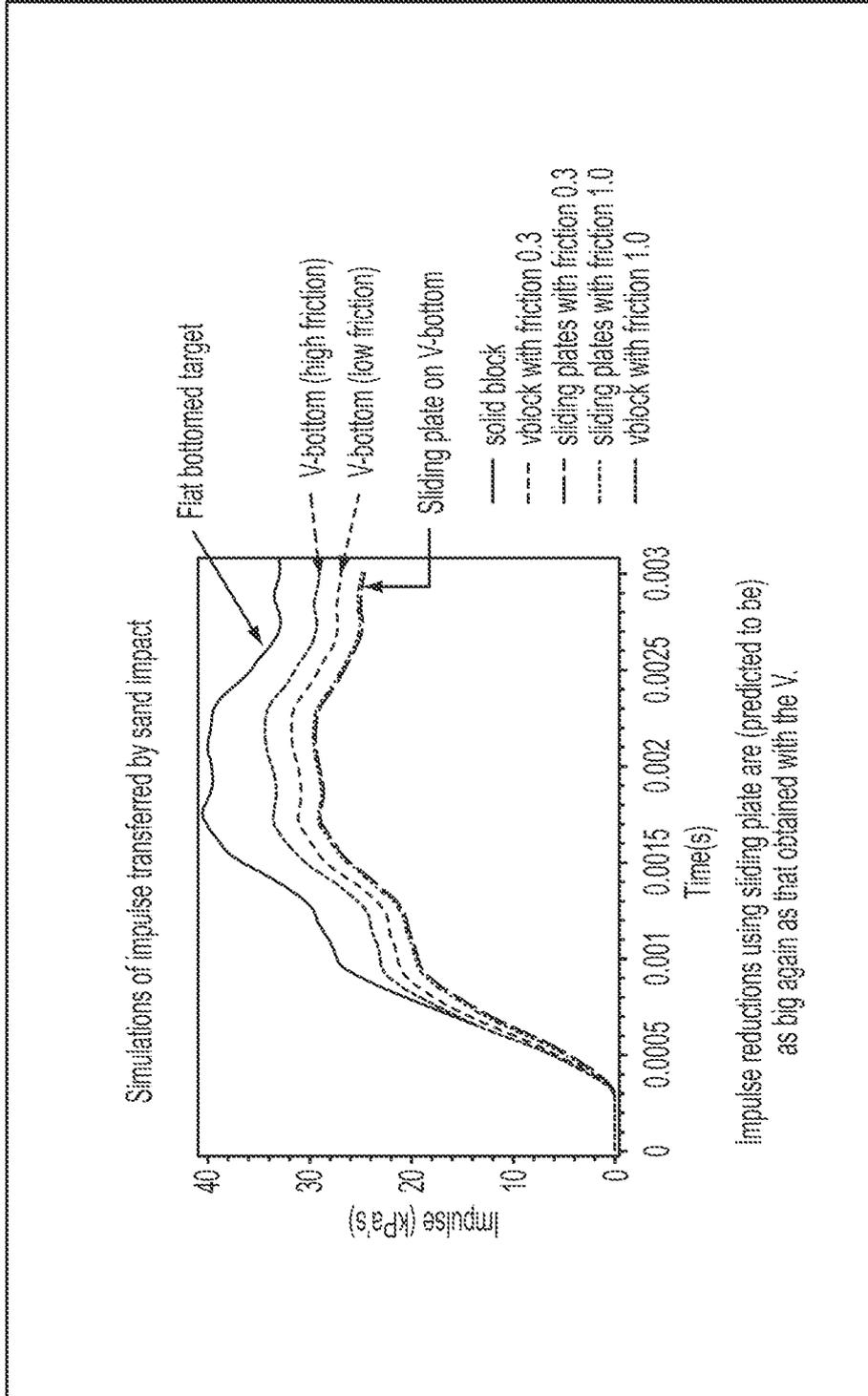


FIG. 21

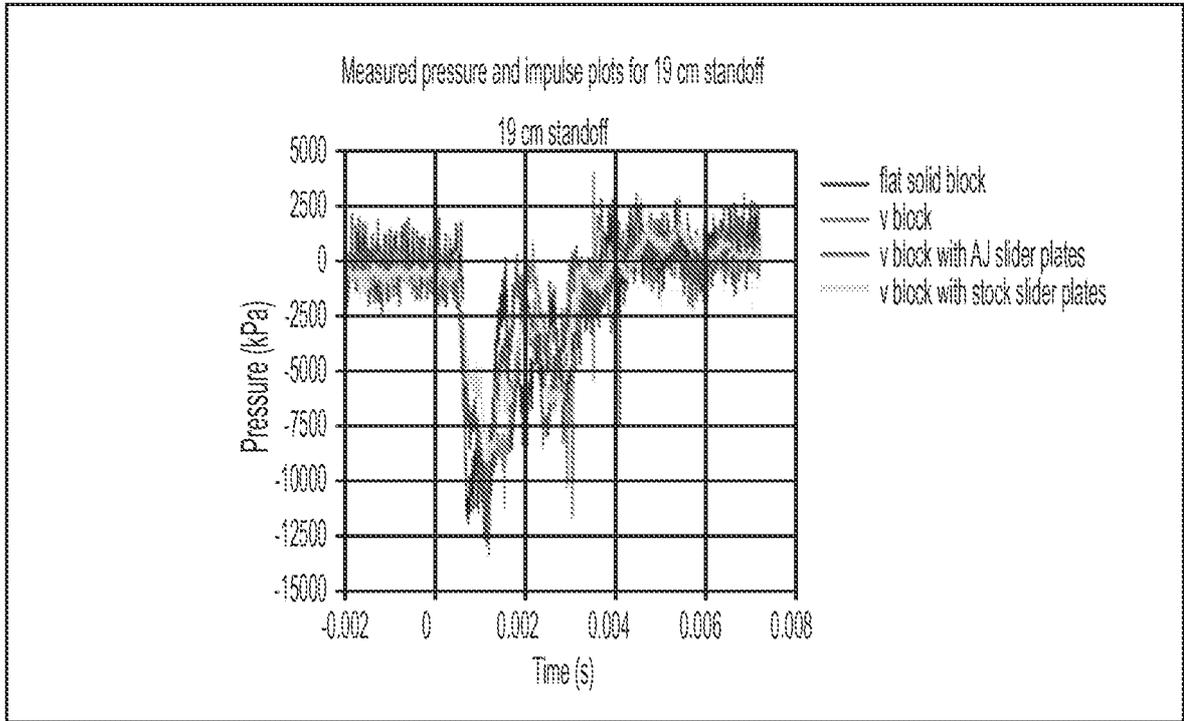


FIG. 22

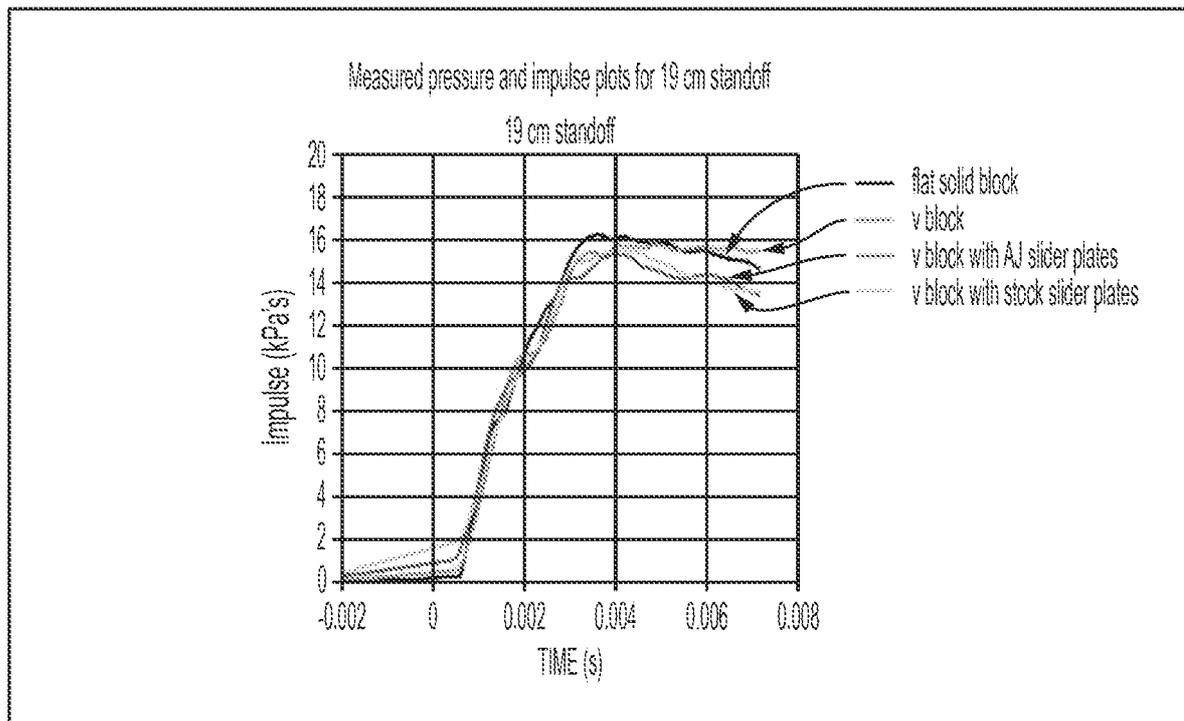


FIG. 23

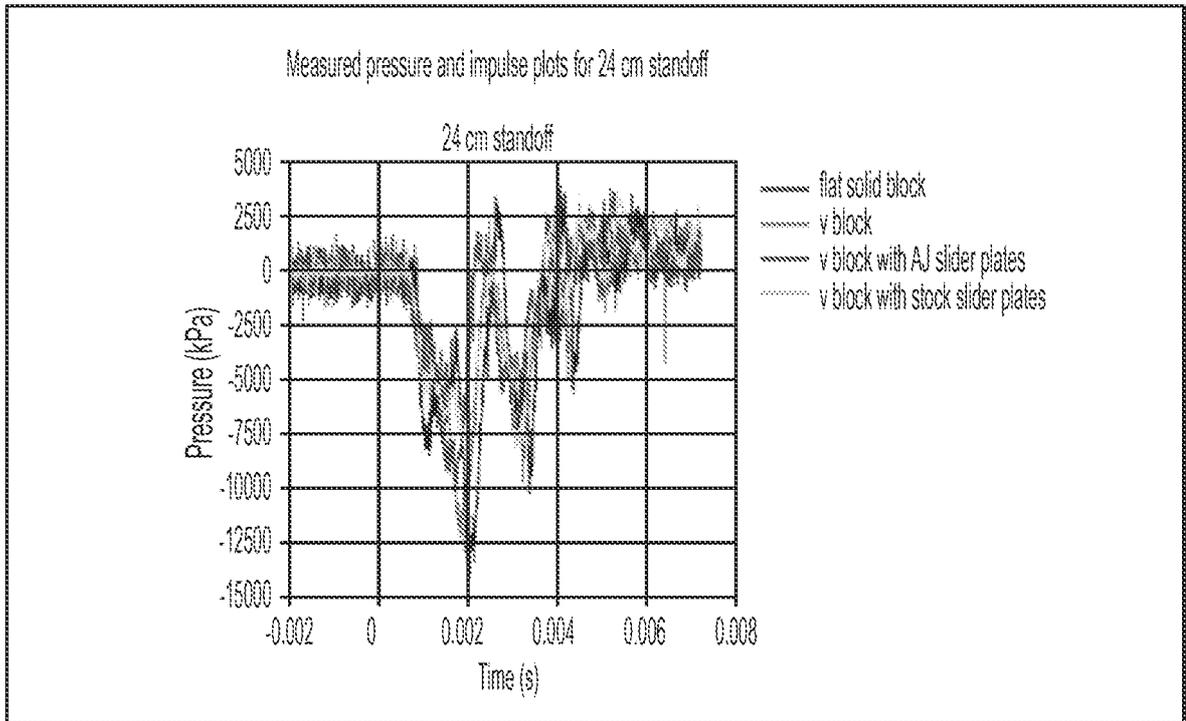


FIG. 24

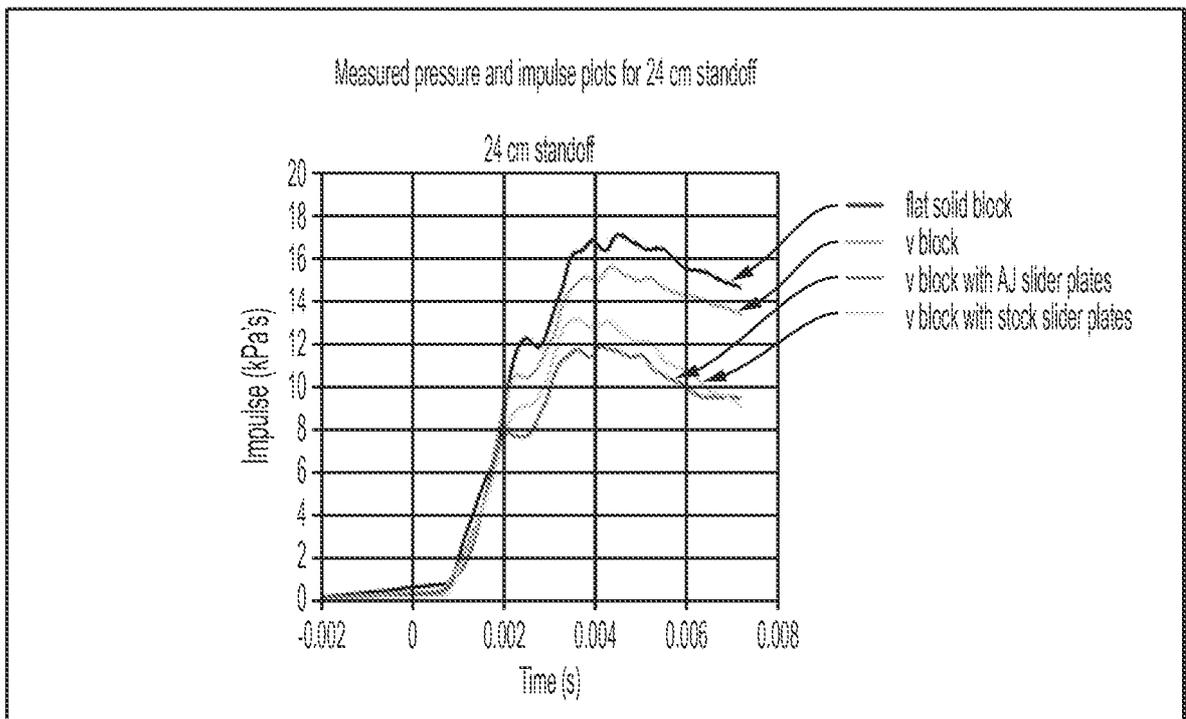


FIG. 25

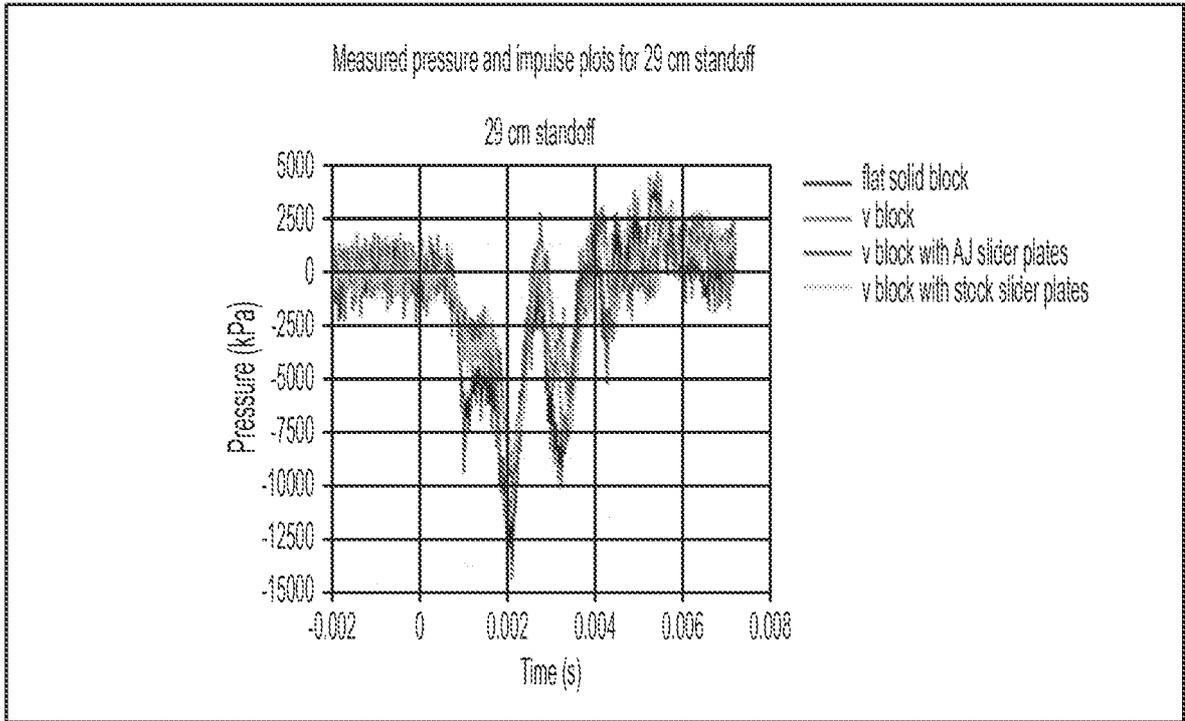


FIG. 26

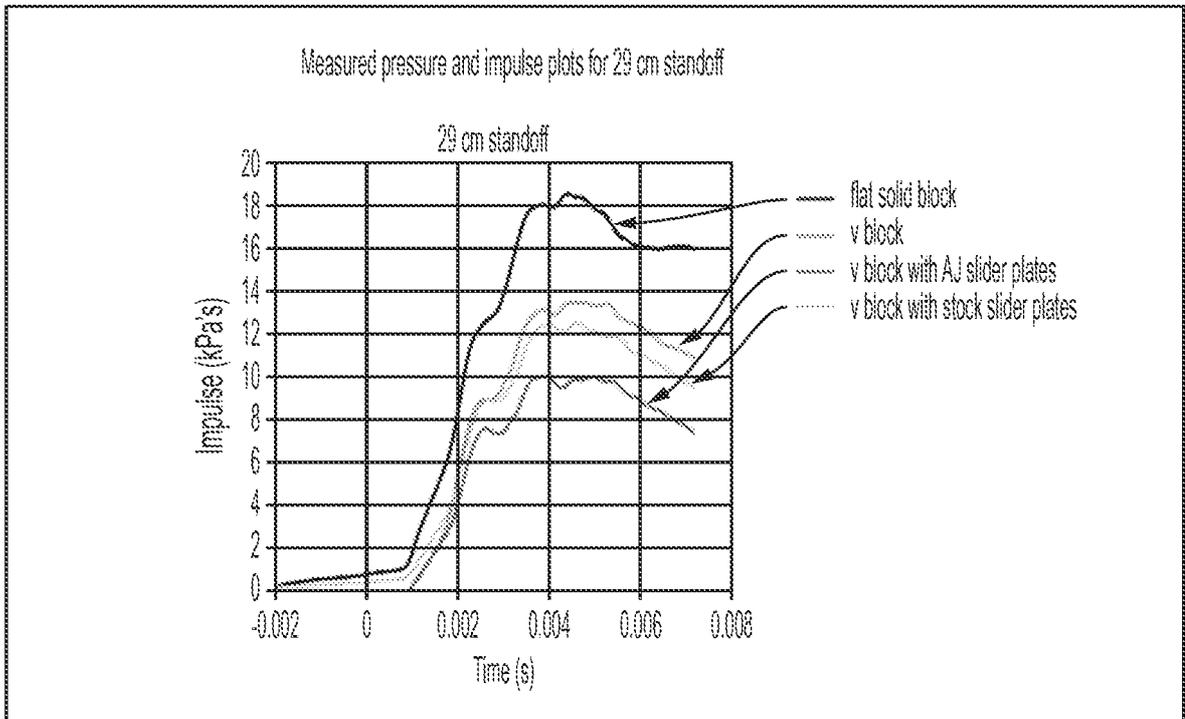


FIG. 27

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 15/48684

A. CLASSIFICATION OF SUBJECT MATTER IPC(8) - F41H 5/007 (2016.01) CPC - F41H 5/007 According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC (8): A62C3/00, A62C3/07, B62D21/00, B62D21/15, B62D25/00, B62D25/08, F41H5/00, F41H5/013, F41H5/02, F41H5/04, F41H7/00, F41H7/02, F41H7/04, B23P11/00, F16F9/00, F16F9/30, F41H5/007 (2016.01) Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched CPC: F41H7/02, F41H7/04, F41H7/042, F41H5/007, F41H5/02, F41H5/0442, Y10T29/49, Y10T29/49826 USPC: /187.01, 296/187.03, 296/187.07, 89/36.01, 89/36.02 Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Patbase, Google (Web, Images, Patents, Scholar) Blast, mitigation, slide, vehicle, under, belly, hull, sheet, plate, metallic, V-shape, floor, deflect, momentum, attach, ceramic, pellet, sandwich, layers, absorb, initiate, explosion, relocate, dislodge, move, roll, fracture		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X ---- Y ---- A	WO 2002/039048 A2 (VICKERS OMC PROPRIETARY LIMITED) 16 May 2002 (16.05.2002) entire document, especially Title, Abstract, Figs. 1-12, pg 6, ln 13-20, 7, ln 8-19, pg 8, ln 13-17.	1-8, 11, 14-24 ----- 10, 12-13 ----- 9
Y ---- A	US 2010/0218667 A1 (NARODITSKY et al.) 02 September 2010 (02.09.2010) entire document, especially Title; Abstract; figs 1-6; para [0041]-[0044].	10, 13
Y ---- A	US 7,997,182 B1 (Cox) 16 August 2011 (16.08.2011) entire document, especially Title; Abstract; figs. 8-9, col 5, ln 10-30.	12 ---- 9
A	WO 2011/139307 A2 (FORCE PROTECTION TECHNOLOGIES INC.) 10 November 2011 (10.11.2011) entire document, especially Title, Abstract, figs. 15-18, para [0049]-[0050].	9
A	US 2013/0220108 A1 (Orient) 19 August 2013 (29.08.2013) entire document, especially Title, Abstract, figs. 1-5, para [0016]-[0017].	9
A	US 2013/0205981 A1 (Bayer et al.) 15 August 2013 (15.08.2013) entire document.	1-24
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/>		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search		Date of mailing of the international search report
11 April 2016		28 APR 2016
Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US, Commissioner for Patents P.O. Box 1450, Alexandria, Virginia 22313-1450 Facsimile No. 571-273-8300		Authorized officer: Lee W. Young PCT Helpdesk: 571-272-4300 PCT OSP: 571-272-7774