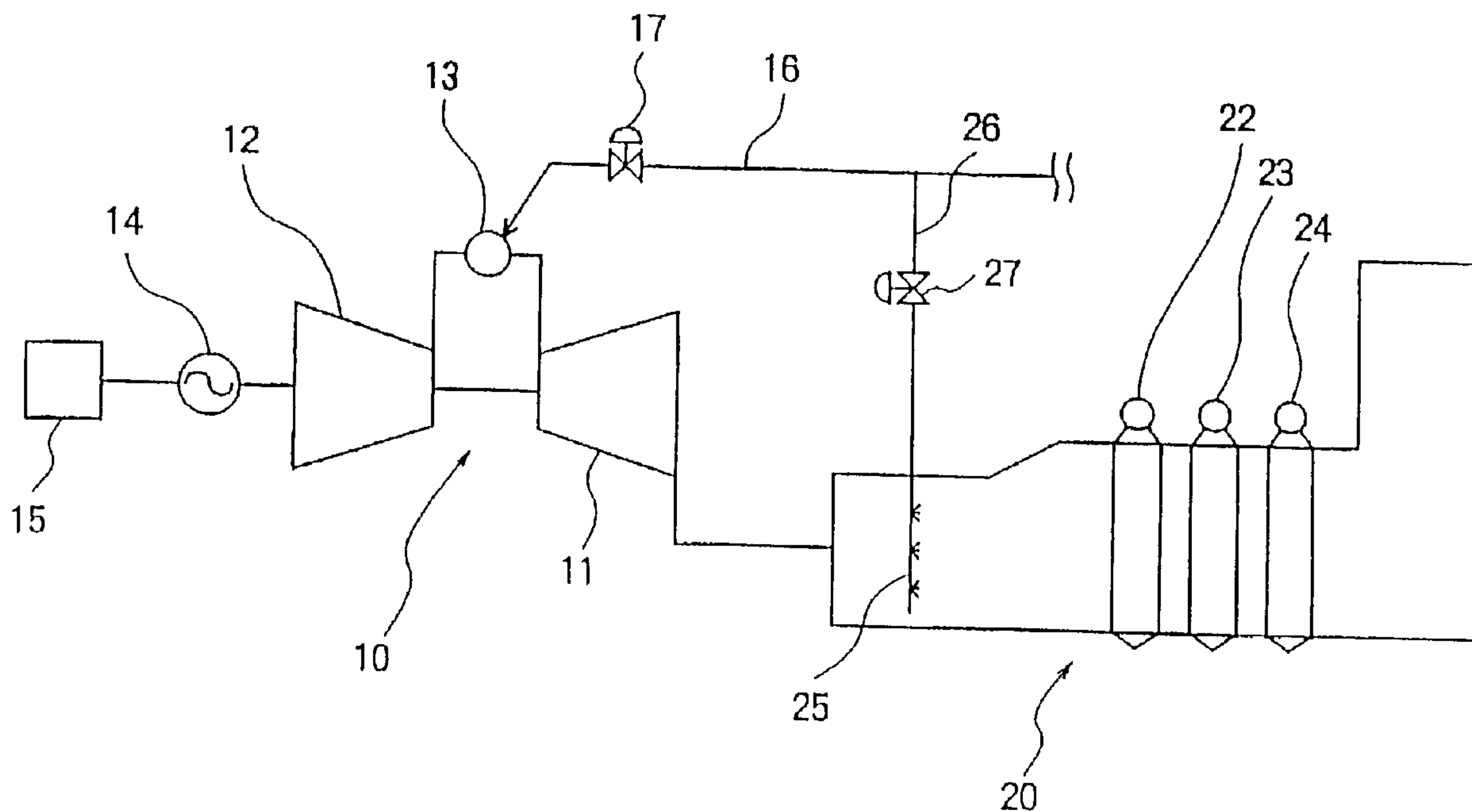




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(54) Titre : INSTALLATION DE PRODUCTION D'ENERGIE ELECTRIQUE A CYCLE COMBINE
 (54) Title: COMBINED CYCLE POWER GENERATION PLANT



(57) **Abrégé/Abstract:**

While, in a prior art combined cycle power generation plant, steam which is needed at the time of restart of the plant after the plant has been once stopped must be supplied from outside auxiliary boiler which requires additional facilities resulting in complexity of plant, high cost, troublesome operation, etc., the present invention provides such a plant that is able to secure the steam needed at the time of restart of the plant and to shorten the time for the plant to reach a full load. The combined cycle power generation plant comprises a waste heat recovery boiler (20) in which a stabilizing burner (25) is incorporated at an upstream position thereof. The stabilizing burner is ignited during the time of start-up and speed lifting of gas turbine (11) so that steam generation at the waste heat recovery boiler is accelerated and the steam is made use of effectively for cooling of gas turbine and steam turbine, and further for gland steam and the like, and the time for the plant to reach a full load can be shortened.

Abstract of Disclosure

While, in a prior art combined cycle power generation plant, steam which is needed at the time of restart of the plant after the plant has been once stopped must be supplied from outside auxiliary boiler which requires
5 additional facilities resulting in complexity of plant, high cost, troublesome operation, etc., the present invention provides such a plant that is able to secure the steam needed at the time of restart of the plant and to shorten the time for the plant to reach a full load.

10 The combined cycle power generation plant comprises a waste heat recovery boiler (20) in which a stabilizing burner (25) is incorporated at an upstream position thereof. The stabilizing burner is ignited during the time of start-up and speed lifting of gas turbine (11) so that steam generation
15 at the waste heat recovery boiler is accelerated and the steam is made use of effectively for cooling of gas turbine and steam turbine, and further for gland steam and the like, and the time for the plant to reach a full load can be shortened.

COMBINED CYCLE POWER GENERATION PLANT

BACKGROUND OF THE INVENTION:

Field of the Invention:

5 The present invention relates to a combined cycle power generation plant, constructed by combining a gas turbine plant and a steam turbine plant, in which a stabilizing burner is incorporated in a waste heat recovery boiler thereof.

Description of the Prior Art:

10 A combined cycle power generation plant is a power generation system constructed by combining a gas turbine plant and a steam turbine plant and a high temperature range of its thermal energy is taken charge of by the gas turbine and a low temperature range of same by the steam turbine, thus the thermal
15 energy is recovered and made use of effectively with result that said power generation system has come to be widely used recently.

 In such combined cycle power generation plant, it is an active tendency to employ a steam cooling method for cooling
20 the gas turbine, steam turbine, etc. using a cooling medium of steam generated in its own cycle.

 That is, according to said steam cooling method, a high temperature portion of the gas turbine, for example, which is to be cooled is cooled by steam and the thermal energy
25 obtained thereby is recovered by the steam turbine of a bottom

cycle, so that a highly advantageous system having an enhanced thermal efficiency can be obtained.

However, in order to effect a restart of the plant, after the plant has been once stopped, such as for a plant start-up after completion of inspection work etc., a weekly start and stop (WSS) in which start and stop of operation are done in a unit of week, a daily start and stop (DSS) in which start and stop of operation are done in a unit of day and the like, it is a present situation that the steam for cooling must be obtained from outside of the plant own cycle, such as by depending on the steam from an auxiliary boiler which is installed outside.

In order to obtain the steam, which is needed at the time of restart of the plant after the plant has been once stopped, from the outside auxiliary boiler, as mentioned above, there are needed various additional facilities resulting in complexity of plant, high cost, troublesome operation, etc.

Avoiding dependence on the auxiliary boiler, if such a method is selected as only waiting for steam generation at the waste heat recovery boiler while the gas turbine is held in start-up and speed lifting, then there occurs an unfavorable situation from view point of resonance of compressor and turbine blades.

25 SUMMARY OF THE INVENTION:

In order to dissolve the problems in the prior art as mentioned above, it is an object of the present invention to provide a combined cycle power generation plant which is able to secure steam needed at the time of restart of a plant after the plant has been once stopped and moreover to shorten the time for the plant to reach a full load from the start-up.

In order to attain said object, it is a feature of the present invention to provide a combined cycle power generation plant constructed by combining a gas turbine plant and a steam turbine plant and comprising a waste heat recovery boiler for generating steam for driving the steam turbine by use of waste heat of the gas turbine, characterized in that a stabilizing burner is incorporated at an upstream position in said waste heat recovery boiler.

That is, the stabilizing burner, which is incorporated at the upstream position in the waste heat recovery boiler, is ignited during the time of start-up and speed lifting of the gas turbine so that generation of steam at the waste heat recovery boiler is accelerated, thus said steam is made use of effectively for cooling of the gas turbine and cooling of the steam turbine and further for a gland steam and the like and moreover the time for the plant to reach a full load can be shortened.

It is another feature of the present invention to provide a combined cycle power generation plant as mentioned

above, characterized in that said stabilizing burner provided in said waste heat recovery boiler is constructed such that said stabilizing burner is supplied with fuel from a fuel supply source which is common to a combustor of the gas turbine.

5 It is also a feature of the present invention to provide a combined cycle power generation plant as first mentioned above, characterized in that said stabilizing burner provided in said waste heat recovery boiler is constructed such that said stabilizing burner is supplied with fuel from a fuel
10 supply source which is different from a fuel supply source of a combustor of the gas turbine.

 Accordingly, in one of its broad aspects, the invention resides in providing a power generation plant comprising: a gas turbine unit including a gas turbine
15 having a high temperature portion with a cooling component; a steam turbine unit; and a waste heat recovery unit including a waste heat recovery boiler having a stabilizing burner at an upstream position in said waste heat recovery boiler, said stabilizing burner being
20 operable to create steam during a start-up period of operation being operable to create steam during a start-up and speed increasing period of operation of the power generation plant, said waste heat recovery boiler being operable to generate steam using waste heat from said gas
25 turbine unit, wherein the steam generated by said waste

heat recovery boiler drives said steam turbine unit, and
wherein a portion of the steam generated by said waste
heat recovery boiler flows through said cooling component
of said high temperature portion of said gas turbine so as
5 to cool said high temperature portion.

In another of its broad aspects, the invention
resides in providing a method of operating a power
generation plant, comprising: supplying steam to a steam
10 turbine unit such that an exhaust steam is expelled from
the steam turbine unit; operating a stabilizing burner at
an upstream position in a waste heat recovery boiler
during a start-up period of operation of the power
generation plant so as to create steam when an operation
15 of the power generation plant is started and a speed-
increasing period of operation of the power generation
plant so as to create steam when a speed of the power
generation plant is increased; generating steam in the
waste heat recovery boiler, said steam generation
20 including using waste heat from a gas turbine having a
high temperature portion with a cooling component; and
cooling the high temperature portion of the gas turbine by
channeling a portion of the steam generated in the waste
heat boiler through the cooling component of the high
25 temperature portion of the gas turbine.

BRIEF DESCRIPTION OF THE DRAWINGS:

Fig. 1 is an explanatory view showing schematically a main part of a combined cycle power generation plant of one embodiment according to the present invention.

5

DESCRIPTION OF THE PREFERRED EMBODIMENTS:

One embodiment according to the present invention will be described with reference to Fig. 1. Fig. 1 shows schematically a gas turbine portion and a waste heat recovery portion constituting a portion of a combined cycle power generation plant, wherein a steam turbine portion constituting a remaining portion thereof is not shown.

10

Numeral 10 designates a gas turbine plant which

comprises a gas turbine 11, an air compressor 12 which is shaft-jointed directly to the gas turbine 11, a combustor 13 which is supplied with compressed air from the air compressor 12 for combustion of fuel to be supplied from other source and
5 supplying the gas turbine 11 with operation gas, etc.

Also, a generator 14 is shaft-jointed to an end of the other side of the air compressor 12 and a starting apparatus 15 is connected to the generator 14.

Numeral 16 designates a fuel supply pipe and numeral
10 17 designates a control valve disposed in the supply pipe 16 for controlling supply amount of fuel to be supplied to the combustor 13.

Numeral 20 designates a waste heat recovery boiler which comprises naturally an economizer, a superheater, a
15 reheater, etc. but illustration of these devices is omitted and only a high pressure drum 22, a medium pressure drum 23 and a low pressure drum 24 are shown representatively.

Numeral 25 designates a stabilizing burner which is disposed at an upstream position, preferably at an upstream
20 position of the superheater or the reheater, illustration of which has been omitted, in the waste heat recovery boiler 20.

Further, numeral 26 designates a fuel supply pipe for supplying the stabilizing burner 25 with fuel. On a downstream side of the fuel supply pipe 26, there is disposed a control
25 valve 27 and an upstream end of the fuel supply pipe 26 joins

to the fuel supply pipe 16 for the combustor 13. It is needless to mention, however, that the fuel supply pipes 16 and 26, respectively, may be connected to respective fuel supply sources separately.

5 In the present embodiment constructed as above, in order to effect a restart of plant after the plant has been once stopped, such as for a plant start-up after completion of inspection work etc., for a WSS or DSS in which start and stop of operation are done in a unit of week or day and the like,
10 the gas turbine 11 is started at first by the starting apparatus 15 via the air compressor 12 etc. and the stabilizing burner 25 is ignited during the time of spin rotation by the starting apparatus 15 so that heating of the waste heat recovery boiler 20 is started therewith.

15 Corresponding to the gas turbine 11 which is speed lifted and load-increased as time passes, fuel supplied to the stabilizing burner 25 is controlled so that heating of the waste heat recovery boiler 20 by the stabilizing burner 25 is regulated.

20 According to the present embodiment, the stabilizing burner 25 is provided as mentioned above, thereby temperature of inflow gas to the waste heat recovery boiler 20 can be maintained to a rated state from the time of start and steam generation at the waste heat recovery boiler 20 is accelerated
25 so that the steam so generated can be used quickly as a cooling

medium for the gas turbine 11 or a steam turbine which is not shown or as a gland steam and the like.

Moreover, because the cooling steam can be secured so quickly as mentioned above, if the system of gas turbine 11 is seen for example, speed lifting and load increase can be quickened and time for reaching a full load operation can be shortened.

Also, the stabilizing burner 25 is so incorporated in the waste heat recovery boiler 20, thereby help of an auxiliary steam from the auxiliary boiler becomes unnecessary which results in no need of providing a particular surrounding piping system for the auxiliary steam and the plant can be simplified greatly as a whole.

The present invention has been described with respect to the embodiment but the present invention is not to be limited to that embodiment but, needless to mention, may be added with various modifications in its concrete structure within the scope of the claims as set forth hereinbelow.

According to the present invention, provided is a combined cycle power generation plant constructed by combining a gas turbine plant and a steam turbine plant and comprising a waste heat recovery boiler for generating steam for driving the steam turbine by use of waste heat of the gas turbine, characterized in that a stabilizing burner is incorporated at an upstream position in said waste heat recovery boiler,

thereby the stabilizing burner, which is ignited during the time of start-up and speed lifting of the gas turbine, accelerates generation of steam at the waste heat recovery boiler and this steam is made use of effectively for cooling
5 of the gas turbine and cooling of the steam turbine and further for a gland steam and the like and the time for the plant to reach a full load can be shortened.

Moreover, according to the present invention so constructed, there is no need of being supplied with an
10 auxiliary steam from an auxiliary boiler which results in no need of providing a particular surrounding piping system for the auxiliary steam and, owing to simplification of the plant, economic effect thereof can be enhanced greatly.

We claim:

1. A power generation plant comprising:

a gas turbine unit including a gas turbine having a high temperature portion with a cooling component;

a steam turbine unit; and

a waste heat recovery unit including a waste heat recovery boiler having a stabilizing burner at an upstream position in said waste heat recovery boiler, said stabilizing burner being operable to create steam during a start-up period of operation being operable to create steam during a start-up and speed increasing period of operation of the power generation plant, said waste heat recovery boiler being operable to generate steam using waste heat from said gas turbine unit, wherein the steam generated by said waste heat recovery boiler drives said steam turbine unit, and wherein a portion of the steam generated by said waste heat recovery boiler flows through said cooling component of said high temperature portion of said gas turbine so as to cool said high temperature portion.

2. The plant of claim 1, further comprising a fuel supply source, said stabilizing burner having a fuel supply line, and said gas turbine unit including a combustor having a fuel supply line, wherein said fuel supply line of said stabilizing burner and said fuel supply line of said combustor are connected to said fuel supply source such that said fuel supply source supplies fuel to said stabilizing burner and said combustor.

3. The plant of claim 1, wherein said steam turbine is connected to said cooling component of said high temperature portion of said gas turbine such that exhaust steam from said steam turbine is capable of flowing through said cooling component of said high temperature portion of said gas turbine.
4. The plant of claim 3, wherein said waste heat recover boiler includes a high pressure drum, an intermediate pressure drum, and a low pressure drum, wherein said intermediate pressure drum is connected to said cooling component of said high temperature portion of said gas turbine such that intermediate pressure steam from said intermediate pressure drum is capable of flowing through said cooling component of said high temperature portion of said gas turbine.
5. The plant of claim 1, wherein said waste heat recover boiler includes a high pressure drum, an intermediate pressure drum, and a low pressure drum, wherein said intermediate pressure drum is connected to said cooling component of said high temperature portion of said gas turbine such that intermediate pressure steam from said intermediate pressure drum is capable of flowing through said cooling component of said high temperature portion of said gas turbine.
6. The plant of claim 1, wherein said gas turbine unit further includes an air compressor and a starting apparatus.

7. The plant of claim 6, wherein said gas turbine, said air compressor, and said starting apparatus share a common shaft.

8. A method of operating a power generation plant, comprising:

supplying steam to a steam turbine unit such that an exhaust steam is expelled from the steam turbine unit;

operating a stabilizing burner at an upstream position in a waste heat recovery boiler during a start-up period of operation of the power generation plant so as to create steam when an operation of the power generation plant is started and a speed-increasing period of operation of the power generation plant so as to create steam when a speed of the power generation plant is increased;

generating steam in the waste heat recovery boiler, said steam generation including using waste heat from a gas turbine having a high temperature portion with a cooling component; and

cooling the high temperature portion of the gas turbine by channeling a portion of the steam generated in the waste heat boiler through the cooling component of the high temperature portion of the gas turbine.

9. The plant of claim 1, wherein the stabilizing burner provided is constructed such that the stabilizing burner is supplied with fuel from a fuel supply source which is different from a fuel supply source of a combustor of the gas turbine.

10. The plant of claim 1, wherein said gas turbine unit further includes a starting apparatus connected to said stabilizing burner of said waste heat recovery unit such that said starting apparatus is operable to ignite said stabilizing burner when said starting apparatus is rotated to start said gas turbine unit.

11. The method of claim 8, wherein the stabilizing burner provided is constructed such that the stabilizing burner is supplied with fuel from a fuel supply source which is different from a fuel supply source of a combustor of the gas turbine.

12. The method of claim 8, further comprising controlling said operating of the stabilizing burner by regulating a fuel supply to a stabilizing burner based on a load of the gas turbine.

13. The method of claim 8, further comprising controlling said operating of the stabilizing burner by regulating a fuel supply to the stabilizing burner based on a speed of the gas turbine.

14. The method of claim 8, further comprising igniting an operation of the stabilizing burner by rotating a starting apparatus of the gas turbine.

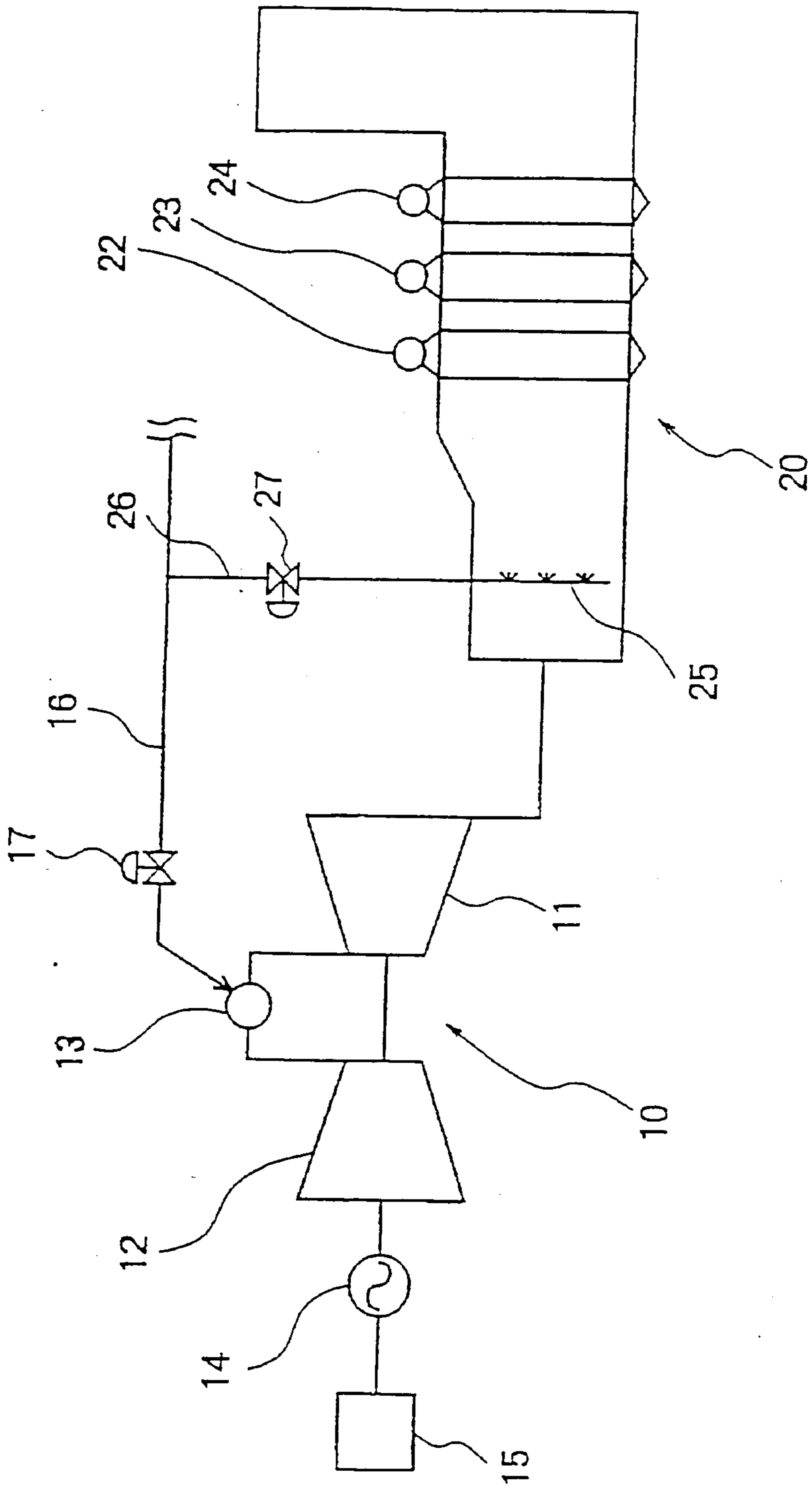


Fig. 1

