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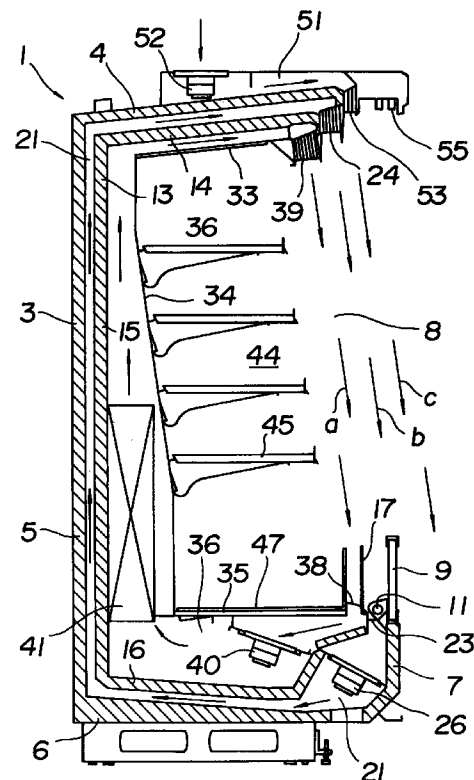
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(54) Open showcase

(57) There is provided an open showcase in which a front aperture is closed with a multi-layered air curtain and dew formation on a transparent front panel can be avoided efficiently. A housing (3) of an open showcase (1) has an aperture (8) in the front surface thereof. An outer suction port (23) and an inner suction port (38) are formed at the lower end of the outer housing on the storage compartment side. An outer discharge port (24) and an inner discharge port (39) are formed at the upper end of the outer housing on the storage compartment side. An outer flowpath (21) connects the outer suction port with outer discharge port, and an inner flowpath (36) connects the inner suction port with the inner discharge port. A blower (26) is disposed in the outer flowpath, and an evaporator (41) and a blower (40) are disposed in the inner flowpath. A front panel (9) formed of laminate-structured transparent panels (66, 67) is extended upward from the lower end of the outer housing, and a heat source (68) is provided on the transparent panel (67) of the front panel on the storage compartment side.

FIG. 1



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## Description

### BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

The present invention relates to an open showcase having a storage compartment in which commercial products are displayed and an aperture formed in the front surface thereof which, this aperture, is closed by a multi-layered air curtain.

#### 2. Background Art

The open showcase of this kind is described in, for example, Japanese Patent Publication No. 61-60353 (F25D17/08) and so on. This open showcase is displaying frozen foods or the like from inside the storage compartment. Since the temperature inside the storage compartment is low, one layer of air curtain may not be sufficient to maintain the cold air in the storage compartment. Therefore, a multi-layered air curtain is used to maintain the cold air in the storage compartment. Further, the front panel is made with a heat insulation material. This front panel prevents customers from looking into the storage compartment.

In addition, open showcases displaying refrigerated products use one layer of air curtain to maintain the cold air in the storage compartment, some of which are equipped with a front glass on the front surface thereof.

Further, in flat type showcases for storing ice cream and so on, some are equipped with a transparent panel so that inside of the storage compartment is visible. There are some with the transparent panel heated in order to prevent dew formation on the outer surface of the transparent panel.

For open showcases closing the front aperture with multi-layered air curtain, it was studied to provide a transparent panel so that inside of the storage compartment was well visible. However, more dew formation occurred by simply providing the front glass, deteriorating the visibility through the front glass. Thus, in order to prevent the dew formation, it was further studied to heat the front glass as in the flat type showcases. In the case of the flat type showcases, the cold air of significantly low temperature (-18°C) is having contact with the inner surface of the transparent panel, while the outer surface of the transparent panel is exposed to the outside air (for example +27°C). The dew formation occurs on the outer surface thereof.

However, in the case of the showcases with a multi-layered air curtain, the inner air curtain is significantly low temperature (for example -18°C). The outer air curtain is, however, higher in temperature (for example +10°C) than it. Despite the above, the transparent panel disposed further away from the outer air curtain is also affected by the dew formation, and the situation of the dew formation is much different from the dew formation in the flat showcases. Therefore, simple application of

the heating mechanism in the flat showcases causes low heating efficiency, and thus the power consumption for heating is increased.

The present invention is attempting to solve the foregoing problem and is directed to provide an open showcase in which a front aperture is closed with a multi-layered air curtain and dew formation on a transparent front panel can be avoided efficiently.

### 10 SUMMARY OF THE INVENTION

In order to achieve said object, an open showcase (1) according to the present invention comprises an outer housing (3) having an aperture (8) in the front surface thereof; an outer suction port (23) formed at the lower end of this outer housing on the storage compartment side; an inner suction port (38) formed on the storage compartment side from this outer suction port; an outer discharge port (24) formed at the upper part of said outer housing on the storage compartment side; an inner discharge port (39) formed on the storage compartment side from this outer discharge port; an outer flowpath (21) connecting said outer suction port and said outer discharge port; an inner flowpath (36) connecting said inner suction port and said inner discharge port; a blower (26) disposed in said outer flowpath; and a evaporator (41) and a blower (40) disposed in said inner flowpath.

A front panel (9) formed of laminate-structured transparent panels (66, 67) is extended upward from the lower end of said outer housing, and a heat source (68) is provided on the transparent panel (67) of this front panel on the storage compartment side.

In addition, it is preferable that a light source (11) is provided on the surface of the front panel on the storage compartment side at the bottom end thereof or the surface on the storage compartment side at the lower end of said outer housing.

In addition, a transparent diaphragm (17) is removably provided between the inner suction port and said outer suction port. The lowermost end of this diaphragm may be located at the generally same height as said light source or lower than said light source.

In addition, a transparent diaphragm is provided between said inner suction port and said outer suction port, and the uppermost end of this diaphragm may be formed lower than the uppermost end of said front panel. A fall preventing member (47) is extended upward from the storage compartment side of said inner suction port, and the uppermost end of this fall preventing member may be higher than the uppermost end of said diaphragm.

By cold air cooled by evaporator, a low temperature air curtain is formed in front of the open showcase. Further, the second air curtain covers this low temperature air curtain, protecting the low temperature air curtain. This open showcase is equipped with the transparent front panel, and a transparent panel on the storage compartment side is heated by the heat source so that the

transparent panel on the storage compartment side of the front panel will not cause dew formation.

In addition, a light source for illuminating the storage compartment and so on is disposed near the lower part of the front panel, and the side of the front panel on the storage compartment is heated by the heat produced from the light source.

Further, the lowermost end of the diaphragm is located at a position generally corresponding to that of the light source, so that the light source can easily be replaced by means of removing the diaphragm.

Furthermore, when the height of the diaphragm is low, over the diaphragm, the low temperature air curtain is mixed with the second air curtain at the boarder of it. The temperature of the boarder part becomes almost uniform, and the almost uniformed air flow at the boarder part contacts with the diaphragm.

### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a vertical cross-sectional view of the open showcase according to the first embodiment of the present invention.

Fig. 2 is an expanded view of the essentials in Fig. 1.

Fig. 3 is a vertical cross-sectional view of the open showcase according to the second embodiment.

Fig. 4 is an expanded view of the essentials in Fig. 2.

### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Next, an embodiment of the open showcase according to the present invention is described with reference to Figs. 1 and 2.

Fig. 1 is a vertical cross-sectional view of an open showcase according to the first embodiment of the present invention. Fig. 2 is an expanded view of the essentials in Fig. 1.

In Fig. 1, an outer housing 3 of a multi-stage open showcase 1 for displaying various products such as frozen foods, is a heat insulated housing made of a heat insulation material, and constructed by a top wall 4, a back wall 5, a bottom wall 6, a front wall 7, and a pair of left and right side walls which are not shown, and an aperture 8 for bringing in and taking out products is formed in the front surface thereof. On the upper part of the front wall 7, a front glass 9, which is a transparent front panel, is provided elongately across from right to left. At the bottom end of this front glass 9, a florescent light 11, which is a light source, is disposed.

A top wall 14, a back wall 15, and a bottom wall 16 of an inner housing 13 are positioned at a proper distance from the top wall 4, the back wall 5, the bottom wall 6, and the front wall 7 of this outer housing 3. This inner housing 13 is, as in the outer housing 3, a heat insulating housing made of a heat insulating material. Both right and left sides of the inner housing 13 are closed with a pair of side walls of the outer housing 3. Further, at the front end of the bottom wall 16, a transparent diaphragm

17 such as glass is provided elongately across from right to left. Further, the distance between the outer housing 3 and the inner housing 13 defines an outer flowpath 21. An outer suction port 23 and an outer discharge port 24 are formed at the lower end of this outer flowpath 21 and at the upper end thereof, respectively. In lower part of the outer flowpath 21, a blower 26 is disposed.

Further at a proper distance from the inner surface of the inner housing 13, a partition top panel 33, a partition back wall panel 34, and a partition floor panel 35, each comprising of a painted steel panel or a panel made of rust proof steel such as stainless steel, are positioned. The distance between the partition top panel 33, the partition back wall panel 34, and the partition floor panel 35 and the inner housing 13 defines an inner flowpath 36. An inner suction port 38 and an inner discharge port 39 are formed at the lower end of this inner flowpath 36 and at the upper end thereof, respectively. Further, a blower 40 and a evaporator 41 are positioned in the inner flowpath 36 downward from the partition floor panel 35 and in the inner flowpath 36 in back of the partition back wall panel 34, respectively.

In addition, in a display chamber 44 serving as a storage chamber surrounded by the partition top panel 33, the partition back wall panel 34, and the partition floor panel 35, a plurality of product-displaying racks 45 are positioned at upper-to-lower multi-stages supported by a pair of right and left brackets of which height is adjustable. Moreover, a wire rack 47 of an L-shape in cross section is mounted on the partition floor panel 35, and the front vertical part of this wire rack 47 is positioned over the right and left directions on the storage compartment side of the inner suction port 38, having a fall prevention function to prevent a product from falling on the upper surface of the inner suction port 38.

Further, a duct 51 is disposed on the upper surface of the top wall 4 of the outer housing 3. A blower 52 is disposed in this duct 51, blowing out air from a third discharge port 53 formed at the front end of the duct 51. A light source 55 such as florescent light is provided in front of this third discharge port 53 to illuminate the display chamber 44.

In Fig. 2, the front glass 9 is formed of glass panels 66 and 67, which is a double-structured transparent panel. A conductive type heat reflection film or a heater 68 which serves as a heat source is extended on and along the inner surface of the glass plate 67 on the storage compartment side. On the contrary, the inner surface of the glass panel 66 facing outside of the storage compartment is provided with no heat source such as the heater 68 and is exposed to the space inside the front glass 9. In addition, a hand rail 69 is disposed at the top end of the front glass 9. Further, for the florescent light 11 provided on the surface on the storage compartment side of the front glass 9, a frosted florescent light cover 71 is provided to cover the fluorescent light 11. This florescent light cover 71 extends in the right-to-left direction in front side of the outer suction port 23. Meanwhile, the outer suction port 23 is formed between the outer hous-

ing 3 and the inner housing 13, but is formed angled to the side of the inner housing 13 rather than being formed across the whole space between the outer housing 3 and the inner housing 13.

Further, at the front end of a metal panel member 73 defining the inner suction port 38, a step portion is formed and a locking member 74 of a triangle shape in cross section is attached elongately across from right to left. In addition, an engagement slot serving as a long and slender engaging part is formed between the step part of the panel member 73 and the locking member 74. The partition panel 17 is removably engaged with and supported in this engagement slot. A heater 76 as the heat source is provided on and along the inner surface of the panel member 73.

In the open showcase 1 so constructed, when the blower 40 in the inner flowpath 36 rotates, the air in the inner flowpath 36 is blown in the direction indicated by the arrow and forcefully circulated. This means that the air blown from the blower 40 moves toward the evaporator 41 and cooled, and then goes up and discharged out to the display chamber 44 through the inner discharge port 39. In addition, the cold air blown out from the inner discharge port 39 forms the inner layer air curtain a at the front panel of storage chamber 44, i.e., at the aperture 8 for bringing in and taking out products and cools inside of the display chamber 44. The air after cooling the inside of the display chamber 44 is sucked by the inner suction port 38 and returned to the blower 40. This inner layer air curtain a closes the display chamber 44, and prevents the cold air in the display chamber 44 from flowing out of the storage compartment.

On the other hand, when the blower 26 in the outer flowpath 21 rotates, the air in the outer flowpath 21 is blown in the direction indicated by the arrow and forcefully circulated. This means that the air blown out of the blower 26 is discharged from the outer discharge port 24 and forms an intermediate layer air curtain b while covering the front side of the inner layer air curtain a. In addition, it is sucked by the outer suction port 23 and is returned to the blower 26. This intermediate layer air curtain b protects the cold air flow of the inner air curtain a from the outside air.

Further, when the blower 52 in the duct 51 positioned over the outer housing 3 rotates, the air over the outer housing 3 is sucked and is discharged from the third discharge port 53 to form an outer layer air curtain c while covering the front side of the intermediate layer air curtain b. This outer layer air curtain c protects the air flow of the intermediate layer air curtain b from the outside air.

In this way, the inner air curtain a at, for example, approximately  $-18^{\circ}\text{C}$  is protected by the double air curtains b and c.

In addition, because the outer layer air curtain c is formed of the outside air sucked by the blower 52, it is at the outside air temperature of, for example, approximately  $+27^{\circ}\text{C}$ . Meanwhile, the intermediate layer air curtain b is the forceful circulation of the generally same air caused by the blower 26 but becomes at approximately

$+10^{\circ}\text{C}$ , cooled by the inner layer air curtain a and so forth. Therefore, the front glass 9 is exposed to the intermediate layer air curtain b at a temperature of  $+10^{\circ}\text{C}$  and the outer layer air curtain c at a temperature of  $+27^{\circ}\text{C}$ , and is thus in a temperature of from  $+10^{\circ}\text{C}$  to  $+27^{\circ}\text{C}$ . At the temperature of this level, no dew is formed normally.

However, by the irradiation of the cold air in the display chamber 44, the surface of the front glass 9 on the storage compartment side is cooled. More specifically, the glass pane 67 on the storage compartment side becomes lower in temperature because the front glass 9 is the double-structured glass panes and the intermediate layer air curtain b at the temperature of  $+10^{\circ}\text{C}$  is in contact with this glass pane 67, causing the dew formation. When dew forms, the visibility of the front glass 9 becomes low. In order for avoiding this dew formation, the glass pane 67 is heated with the heater 68. In addition, the glass pane 67 is also heated by the heat generated by the florescent light 11.

Meanwhile, the diaphragm 17 is exposed to the inner layer air curtain a of  $-18^{\circ}\text{C}$  and the intermediate layer air curtain b of  $+10^{\circ}\text{C}$ , and is at a very low temperature. This causes the dew formation on the front surface of the diaphragm 17. The intermediate layer air curtain b is deterred, in flowing, by the florescent light cover 71 of the florescent light 11 and flows angled toward the diaphragm 16 rather than the front glass 9, forming faster flow on the front surface of the diaphragm 17. In addition, the outer suction port 23 is also angled toward the diaphragm 17 to form faster flow on the front surface of the diaphragm 17. In this way, the dew formation on the front side of the diaphragm 17 is restricted as much as possible by means of forming the faster flow on the front surface of the diaphragm 17. Further, in order to prevent the dew formation on the diaphragm 17, a heater 76 is heating the diaphragm 17.

In addition, the florescent light 11 is illuminating the storage chamber 44. When this florescent light 11 is broken and replaced, the diaphragm 17 is pulled out of the slot formed in the panel member 73 in order to form the working space to replace the florescent light 11.

Next, the second embodiment of an open showcase is described with reference to Figs. 3 and 4. Fig. 3 is a vertical cross-sectional view of the open showcase according to the second embodiment. Fig. 4. is an expanded view of the essentials in Fig. 2. In the description of this second embodiment, the same components and parts as in the first embodiment are represented by like reference numerals, and description thereof is omitted.

In the first embodiment, the uppermost end of the diaphragm 17 is slightly lower than the uppermost end of the front glass 9, and is located at the generally same height as the uppermost end of the wire rack 47. Products are stored on the storage compartment side at the vertical portion of this wire rack 47, and these products prevent the inner layer air curtain a from flowing into the inside of the storage compartment. The vertical portion of the wire rack 47 functions like a wall. Thus, the inner

layer air curtain a is flown into between the wire rack 47 and the diaphragm 17, and is sucked into the inner suction port 38. On the other hand, the intermediate layer air curtain b is flown into between the diaphragm 17 and the front glass 9, and is sucked into the outer suction port 23. In this way, the inner layer air curtain a and the intermediate layer air curtain b are separated from each other by the diaphragm 17, and are circulated without being mixed. However, there is a large temperature difference in the diaphragm 17 on between inside and outside of the storage compartment, so that the dew formation occurs on the surface of the diaphragm 17 on the outside the storage compartment.

So, in the second embodiment, the upper portion is cut to be short because the dew formation on the upper part of the diaphragm 17 blocks the sight of the customer. In addition, by shortening the diaphragm 17, a space is formed, over the diaphragm 17, which is defined by the front glass 9 and the wire rack 47. With respect to the air curtains, the temperature becomes higher and the speed becomes slower as going up from the inner layer air curtain a the intermediate layer curtain b and to the outer layer air curtain c.

Therefore, the inner layer air curtain a and the intermediate layer air curtain b flows into the space defined by the front glass 9 and the wire rack 47. When both air curtains a and b are mixed at that boundary, the temperature of the inner layer air curtain a is increased on the outside of the storage compartment, while the temperature of the intermediate layer air curtain b is decreased on the storage compartment side. As a result, the temperature difference on the diaphragm 17 at between inside and outside of the storage compartment becomes smaller as compared with the case in the first embodiment, reducing the occurrence of the dew formation.

On the other hand, as a result of said mixture, the speed of the intermediate layer air curtain b becomes high on the storage compartment side, and the intermediate layer air curtain b on the storage compartment side contacts with the diaphragm 17 on the outside of the storage compartment. In this way, when the flow rate on the side of the dew formation is high, the dew is evaporated and the possibility of the dew formation is reduced. Therefore, the formation of the dew on the diaphragm 17 can be decreased.

As described above, in the embodiment, because the florescent light cover 71 which is the light source cover of the florescent light 11 is positioned extending toward the surface on the storage compartment side of the front wall 7 corresponding to the lower end of the front glass 9 or the outer housing 3, the intermediate layer air curtain b flows close to the diaphragm 17. Therefore, the flow rate of air contacting the surface of the diaphragm 17 on the outside of the storage compartment is increased, preventing the dew formation on the surface of the diaphragm on the outside of the storage compartment.

Since the florescent light 11 serving as the light source is positioned below the front glass 9, it is possible

to illuminate the display chamber 44. In this event, this florescent light 11 is in contact neither with the display chamber 44 nor with the cold air of the inner layer air curtain a, so that the temperature of it does not become low and the brightness is not lowered. In addition, not in the case where it is equipped with the uppermost end of the front glass 9, it does not prevent the view from the outside.

Further, the heater 68 provided in the inner space of the front glass 9 is positioned on the side of the glass pane 67 inside the storage compartment. Therefore, even when the glass pane 67 of the front glass 9 on the storage compartment side is cooled by the irradiation of the cold air in the storage compartment, dew formation can be prevented by heating. Therefore, not like the flat type showcases, it is different from the type heating the glass pane outside of the storage compartment as in the case of the flat showcase, so that simple application of the technique used in the flat showcase significantly deteriorates the thermal efficiency.

While the embodiments according to the present invention has thus been described in detail, the present invention is not limited to said embodiments, and various modifications may be made within the scope of the present invention described in the Claims. Modified embodiments of the present invention are given below.

(1) The fall preventing member is formed of the front surface of the wire rack 47 in the embodiments, but may be formed of a transparent panel or the like such as glass and so on.

(2) The diaphragm is provided in the embodiments, but it is not necessarily be provided. However, when no diaphragm is provided, the inner layer air curtain may be mixed with the intermediate layer air curtain excessively, causing the increase in temperature of the inner layer air curtain with the increase of load of the evaporator. In addition, the temperature of the intermediate layer air curtain is decreased. This may cause the drain pan to be frozen in the outer flow-path.

(3) The front glass 9 is the double glass in the embodiments but three or more glass panels may be laminated. In this event, the heater 68 is provided to heat the glass pane on the storage compartment side.

(4) The air curtain is three layered in the embodiments, but may be changed to be two layered or four layered as the case may be.

(5) The outer housing 3 and the inner housing 13 are the heat insulating housing in the embodiments, but it is not necessarily required to make both as the heat insulating housing.

In accordance with the present invention, the front panel as at a low temperature on the storage compartment side due to the irradiation of the cold air in the storage compartment, with the possibility of forming the dew, but the dew formation can be prevented by the heat

source. Since this heat source is provided on the transparent panel on the storage compartment side, the dew formation can be prevented more efficiently as compared with the one in which the heat source is provided outside of the storage as in conventional.

In addition, the light source for illuminating the inside of the storage and so on is provided near the lower part of the front panel, and the front panel is heated on the storage compartment side by the heat generated by the light source. Therefore, it is possible to prevent the dew formation on the front panel on the storage compartment side.

Further, the lowermost end of the diaphragm is located near the position corresponding to the light source or lower than it, so that the removal of the diaphragm permits to provide the work space to replace the light source. As a result, the replacement work for the light source becomes easy.

In addition, when the height of the diaphragm is lower than the fall preventing member and the front panel, the low temperature air curtain and the air curtain outside of it are mixed at the boundary thereof over the diaphragm, and the temperature at the boundary becomes generally uniform. The generally uniform air flow at the boundary is in contact with the diaphragm. Thus, the temperature difference on the diaphragm is reduced on between the storage compartment side and the outside of the storage compartment. As a result, it is possible to prevent the dew formation on the front panel on the outside of the storage compartment.

## Claims

1. An open showcase comprising;
  - an outer housing having an aperture in the front surface thereof;
  - an outer suction port formed at the lower end of this outer housing on the storage compartment side;
  - an inner suction port formed on the storage compartment side from this outer suction port;
  - an outer discharge port formed at the upper part of said outer housing on the storage compartment side;
  - an inner discharge port formed on the storage compartment side from this outer discharge port;
  - an outer flowpath connecting said outer suction port and said outer discharge port; an inner flowpath connecting said inner suction port and said inner discharge port;
  - a blower disposed in said outer flowpath; and
  - a evaporator and a blower disposed in said inner flowpath,
 characterized in that a front panel formed of laminate-structured transparent panels is extended upward from the lower end of said outer housing, and
  - a heat source is provided on the transparent
2. An open showcase comprising;
  - an outer housing having an aperture in the front surface thereof;
  - an outer suction port formed at the lower end of this outer housing on the storage compartment side;
  - an inner suction port formed on the storage compartment side from this outer suction port;
  - an outer discharge port formed at the upper part of said outer housing on the storage compartment side;
  - an inner discharge port formed on the storage compartment side from this outer discharge port;
  - an outer flowpath connecting said outer suction port and said outer discharge port;
  - an inner flowpath connecting said inner suction port and said inner discharge port; a blower disposed in said outer flowpath; and
  - a evaporator and a blower disposed in said inner flowpath,
 characterized in that a transparent front panel is extended upward from the lower end of said outer housing, and
  - a light source is provided on the surface of said front panel on the storage compartment side at the bottom end thereof or the surface on the storage compartment side at the lower end of said outer housing.
3. An open showcase as claimed in claim 2 further characterized in that a transparent diaphragm is removably provided between said inner suction port and said outer suction port, and the lowermost end of this diaphragm is located at the generally same height as said light source or lower than said light source.
4. An open showcase comprising;
  - an outer housing having an aperture in the front surface thereof;
  - an outer suction port formed at the lower end of this outer housing on the storage compartment side;
  - an inner suction port formed on the storage compartment side from this outer suction port;
  - an outer discharge port formed at the upper part of said outer housing on the storage compartment side;
  - an inner discharge port formed on the storage compartment side from this outer discharge port;
  - an outer flowpath connecting said outer suction port and said outer discharge port;
  - an inner flowpath connecting said inner suction port and said inner discharge port;

a blower disposed in said outer flowpath; and  
a evaporator and a blower disposed in said  
inner flowpath,  
characterized in that a transparent front panel is  
extended upward from the lower end of said outer  
housing, 5

a transparent diaphragm is provided between  
said inner suction port and said outer suction port,  
and the uppermost end of this diaphragm is formed  
lower than the uppermost end of said front panel, 10  
and

a fall preventing member is extended upward  
from the storage compartment side of said inner  
suction port, and the uppermost end of this fall pre-  
venting member is higher than the uppermost end 15  
of said diaphragm.

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FIG. 1

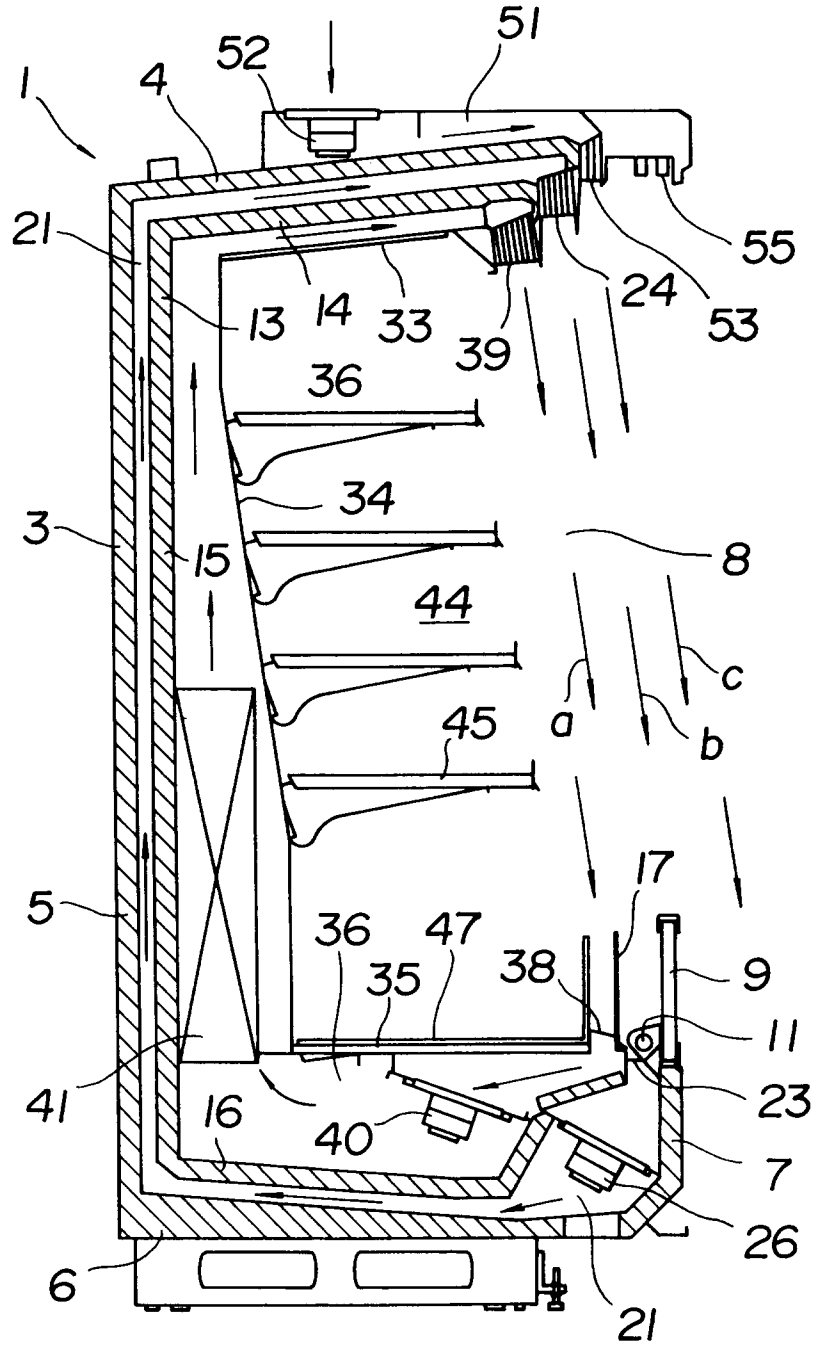




FIG. 3

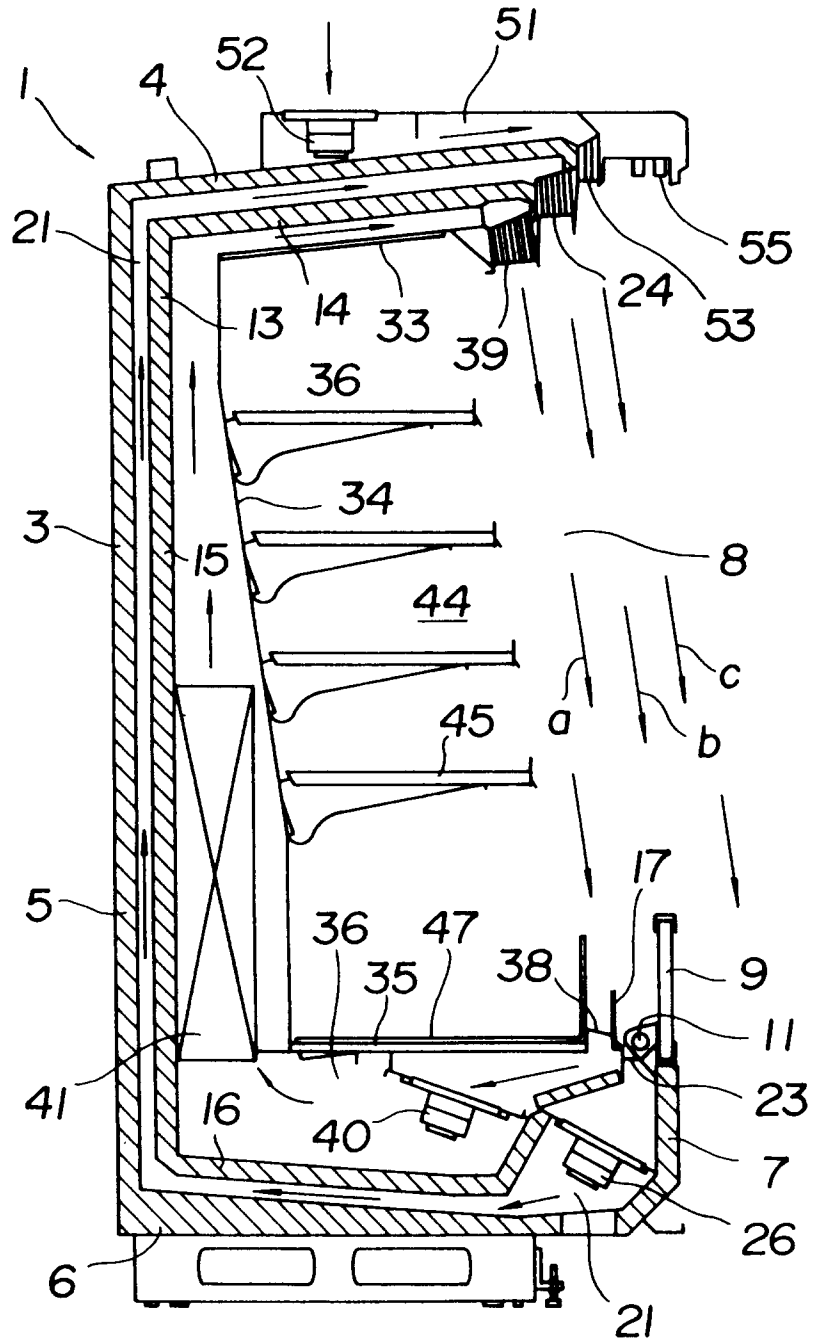


FIG. 4

