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(71)	2 7	1
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(72)	279	5
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	177	6
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(74)

:

(54)	S E C -
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tAc ,	(EtAc) (2)	1 bar		, (1) E
2	,		EtAc	sec-
(a)	2-			
(a)		EtAc		EtAc
, sec-			,	(b) sec-

, 2 - , ,

sec-

가 (heteropolyacid), i), ii), iii), iv) (EP
 (Tischenko)
 0992484).

i-
(MEK) , C8,
/ MEK 50 ppm , 가 .

(), EP 0151886).

EP 0992484 , , / 25 50 barg , . / ,

, 가 , sec

, SEC- , .

sec- ,

(2) sec - 2 .

GB-A-1259390
가
-sec- 5 ppm 5 1000 ppm,)가 5 500 ppm
MEK , MEK
, sec-

40 120 , 1 80 barg (bar), 1 50 barg,
 1 40 barg .

1000:1 5:1, 100:1 10:1, 60:1

, MEK sec-
/ sec- . , 1 bar
가 , (flash tank)

sec- , 가 . , (settling)
 . 가 , (decanter) .
 , 가 . (oil rich phase)
 sec- . 가

1

50- (tray) s -BuOH
· (reboiler sump)

1

	m/m%
s -	62
s - BuOH	10
	3
	9

(, 20) 330 ppm s-BuOH , s-BuOH
 20 ppm , 0.52 bara 1.06 bara , s-BuOH 4050 g/hr , 2:1
 , s-BuOH 가 (< 5 m/m%), 3230 g/hr , s-BuOH 7 ppm
 . 0.54 0.6 bara (, 1 ppm).

2

'D7600' s-

D7600 50
 가 , MEK sec- 17 CuM
 18 % 130 kgs/hr , 21 kgs/hr
 , 60 70 , s-BuOH 13.34 % 8.85 % 가

2

[2]

	%	70	%	70	%	70	%	
	13.34	12.69		10.94		-2.38		-0.040
s-BuAc	3.12	10.56		9.12		+6.00		+0.052
s-	8.85	5.41		4.67		-4.18		-0.056
Et Prop	7.61	8.81		7.61		-		-

, s-BuAc 가 s- 70 47 % ;
 , 74 %
 , 26 %

3

1 50 3 sec- , 2:1
 a 0.52 bara 7 ppm sec- , 1 bar sec
 - 가

[3]

		Bara	s-BuOH			
			(ppm)	(%)	(ppm)	
1	3.8	1.0	30	2.3	5	2
2	3.8	1.0	320	4.5	15	3
3	3.8	1.0	320	2.5	10	2
4	4.0	1.0	330	8.0	20	2
5	4.0	0.52	330	9.0	7	2
6	4.2	0.54	330	5.0	0	2

(57)

1.

, sec-

sec-

,

1 bar

,

sec-

2.

,

sec-

:

sec-

1 bar

,

(1)

(2)

sec-

2

3.

1 2 , 0.01 0.95 bar

4.

1 2 , 0.1 0.7 bar

5.

1 2 , 0.3 0.5 bar

6.

1 5 , 1/4 3/4

7.

1 6 , 1/3

8.

1 7 , /sec- (3) , sec-

(MEK)

9.

8 , ii) , iii) , /MEK , (3) 가 , i)

, iv) (3)

(Tischenko)

10.

8 9 , , (3) MEK 가 (3) sec -

11.

9 , , 가 3-5 % Ru

12.

1 12