The present invention relates to electronic devices, especially electroluminescent devices, comprising azapyrenes of formula (I), or formula (III), wherein $Y^1$, $Y^2$, $Y^3$, $X^1$, $X^2$, and $X^3$ are independently each other N, or CR$^4$, with the proviso that at least one of the groups $X^1$, $X^2$ and $X^3$ is a group CR$^4$, $R^1$ is hydrogen, F, -SiR$_3$=SiR$_3$, SiR$_3$, or an organic substitute, $R^2$ is hydrogen, F, -SiR$_3$=SiR$_3$, SiR$_3$, or an organic substitute, or any of the substituents $R^1$, $R^2$, and $R^4$, which are adjacent to each other, together form an aromatic, or heteroaromatic ring, or ring system, which can optionally be substituted, $m$ is an integer of 1 to 6, and $R^1$, $R^2$, and $R^4$ are independently each other a Ci-Cs alkyl group, a C6-C24aryl group, or a C7-C24alkyalkyl group, which may optionally be substituted, and Q is a linking group; with the proviso that in the compound of formula (II) at least one of the substituents $R^1$, or $R^4$ is a group Q; especially as host for phosphorescent emitters, electron transporting materials, or emitter materials. The hosts may function with phosphorescent materials to provide improved efficiency, stability, manufacturability, or spectral characteristics of electroluminescent devices.
Azapyrenes for Electronic Applications

The present invention relates to electronic devices, especially electroluminescent devices, comprising azapyrenes, especially as host for phosphorescent emitters, electron transporting materials, or emitter materials. The hosts may function with phosphorescent materials to provide improved efficiency, stability, manufacturability, or spectral characteristics of electroluminescent devices.


US2004076853 relates to an organic light-emitting device including a substrate, an anode and a cathode disposed over the substrate, and a luminescent layer disposed between the anode and the cathode wherein the luminescent layer includes a host and at least one dopant. The host of the luminescent layer is selected to include a solid organic material comprising a mixture of at least two components, one of which is capable of forming both monomer state and an aggregate state. The list of preferred heterocyclic compounds as materials for the first host component of the luminescent layer includes among others benzo[imn][3,8]phenanthroline (2,7-diazapyrene):

JP2255789 discloses an organic electroluminescent element having successively a positive pore injection and transportation layer, an emission layer and optionally a positive pore inhibitory layer on an anode and a cathode wherein at least one of the electrodes is transparent, a naphthalene derivative [e.g. 4,5- dimethoxynaphthalene-1,8-dicarboxylic acid (2'propyl)pentylimide, 1,5- dicyanonaphthalene-4,8-dicarboxylic acid isobutyl ester] having 400-800nm maximum fluorescent wavelength is used as an emission layer.
Notwithstanding these developments, there remains a need for EL devices comprising new electron transport, emitting and/or host materials, and especially hosts that will function with phosphorescent materials to provide improved efficiency, stability, manufacturability, and/or spectral characteristics of electroluminescent devices.

Accordingly, the present invention provides an electronic device, comprising a compound of formula

\[
\text{(I), or (III), wherein}
\]

\[
\begin{align*}
Y^1, Y^2, Y^3, Y^4, X^1, X^2 \text{ and } X^3 & \text{ are independently each other } N, \text{ or } CR^4, \\
\text{with the proviso that at least one of the groups } X^1, X^2 \text{ and } X^3 & \text{ is a group } CR^4, \\
R^1 & \text{ is hydrogen, } F, -SiR^{100}R^{101}R^{102}, \text{ or an organic substituent, } \\
R^1' \text{ and } R^4 & \text{ are independently of each other hydrogen, } F, -SiR^{100}R^{101}R^{102}, \text{ or an organic substituent, or } \\
\text{any of the substituents } R^1', R^1 \text{ and } R^4, \text{ which are adjacent to each other, together form an } \\
aromatic, \text{ or heteroaromatic ring, or ring system, which can optionally be substituted, } \\
m & \text{ is an integer of } 1 \text{ to } 6, \text{ and } \\
R^{100}, R^{101} \text{ and } R^{102} & \text{ are independently of each other a } \text{C}_1-\text{C}_8 \text{alkyl group, a } \text{C}_6-\text{C}_{24} \text{aryl group, or } \\
an \text{C}_7-\text{C}_2 \text{aralkyl group, which may optionally be substituted, and } Q \text{ is a linking group; with the } \\
\text{proviso that in the compound of formula III at least one of the substituents } R^1', \text{ or } R^4 \text{ is a } \\
group Q. 
\end{align*}
\]

The compound of formula I is especially a compound of formula

\[
\text{(II), wherein}
\]

\[
\begin{align*}
X^1 & \text{ is } N, \text{ or } CR^4, \\
R^1 & \text{ is hydrogen, } F, -SiR^{100}R^{101}R^{102}, \text{ or an organic substituent, } \\
R^2, R^3, R^4, R^5, R^6 \text{ and } R^8 & \text{ are independently of each other hydrogen, } F, -SiR^{100}R^{101}R^{102}, \text{ or } \\
an \text{organic substituent, or }
\end{align*}
\]
any of the substituents $R^1$, $R^2$, $R^3$, $R^4$, $R^5$, $R^6$, $R^7$ and $R^8$, which are adjacent to each other, together form an aromatic, or heteroaromatic ring, or ring system, which can optionally be substituted, and $R^{100}$, $R^{101}$ and $R^{102}$ are as defined above.

The electronic device of the present invention is preferably an electroluminescent (EL) device. The compounds of formula I, or III may be used in organic light emitting diodes (OLEDs) as hosts for phosphorescent compounds, as emitting and/or electron transport material. The compounds of the present invention can function in an organic electronic device including an organic solar cell, an organic photoconductor and an organic transistor, according to a principle similar to that applied to the organic light-emitting device. Besides organic light-emitting devices there are numerous other types of semiconductor devices. Common to all is the presence of one or more semiconductor materials. Semiconductor devices have been described, for example, by S. M. Sze in Physics of Semiconductor Devices, 2nd edition, John Wiley and Sons, New York (1981). Such devices include rectifiers, transistors (of which there are many types, including p-n-p, n-p-n, and thin-film transistors), photoconductors, current limiters, thermistors, p-n junctions, field-effect diodes, Schottky diodes, and so forth. In each semiconductor device, the semiconductor material is combined with one or more metals or insulators to form the device. Semiconductor devices can be prepared or manufactured by known methods such as, for example, those described by Peter Van Zant in Microchip Fabrication, Fourth Edition, McGraw-Hill, New York (2000). A particularly useful type of transistor device, the thin-film transistor (TFT), in which the materials of the present invention can be used, generally includes a gate electrode, a gate dielectric on the gate electrode, a source electrode and a drain electrode adjacent to the gate dielectric, and a semiconductor layer adjacent to the gate dielectric and adjacent to the source and drain electrodes (see, for example, S. M. Sze, Physics of Semiconductor Devices, 2nd edition, John Wiley and Sons, page 492, New York (1981)). These components can be assembled in a variety of configurations. For example in an organic thin-film transistor (OTFT) has an organic semiconductor layer. Examples of such devices are described in WO2007/18799 and WO2009/047104.

For heterojunction solar cells (bulk heterojunction solar cells) the active (photoactive) layer comprise a mixture p-type and n-type organic semiconductors. In the active layer charge separation induced by light is occurring. Compounds of the formula I, or III can preferably be used as n-type semiconductor in such devices. Heterojunction solar cells comprise additional layers in the following order: a) a cathode (electrode), b) optionally a transition layer, such as an alkali halogenide, especially lithium fluoride, c) an active (photoactive) layer containing a
compound of formula I, or III, d) optionally a smoothing layer, e) an anode (electrode), f) a substrate. Examples of such devices are described in WO2008/000664 and WO2009/047104.

5 \( R^1, R^1', R^2, R^3, R^4, R^5, R^6, R^7 \) and \( R^8 \) are preferably hydrogen or an organic substituent.

The linking group \( Q \) is, for example an arylene, or heteroarylene group.

More preferred are compounds of formula II, wherein \( X^1 \) is \( N \), or \( CR^4 \),

10 \( R^1, R^2, R^3, R^4, R^5, R^6, R^7 \) and \( R^8 \) are independently of each other \( H, \) \( d-Ci_6 \) alkyl, \( C_i \) alkyl which is substituted by \( E \) and/or interrupted by \( D, \) \( Ci-Ci_6 \) perfluoroalkyl, \( C_6-C_2 \) aryl, \( C_6-C_2 \) aryl which is substituted by \( G, \) \( C_2-C_2 \) heteroaryl, \( C_2-C_2 \) heteroaryl which is substituted by \( G, \) \( C_2-C_2 \) aralkyl, \( C_2-Ci_6 \) alkynyl, \( Ci-Ci_6 \) alkoxy, \( Ci-Ci_6 \) alkoxy which is substituted by \( E \) and/or interrupted by \( D, \) \( C_7-C_{25} \) aralkyl, \( -CO-R_2^{28}, -CN, \) or a group \(-L^1\)-NR\(^25\)R\(^{26}\),

\[
\begin{align*}
\text{Ar}^1
\end{align*}
\]

15 \( u \) is 0, or 1; \( v \) is 0, or 1; \( R^{211}, R^{211'}, R^{212} \) and \( R^{212'} \) are independently of each other \( H, \) \( C_i \) alkyl, or \( C_i \) alkoxy,

\( R^{213} \) and \( R^{214} \) are independently of each other \( H, \) or \( Ci-Ci_6 \) alkyl;

\( \text{Ar}^1 \) is \(-NR^{25}R^{26}\), \( C_6-C_2 \) aryl, \( C_6-C_2 \) aryl which is substituted by \( G, \) \( C_2-C_2 \) heteroaryl, or \( C_2-C_2 \) heteroaryl which is substituted by \( G; \)

20 wherein \( R^{25} \) and \( R^{26} \) are independently of each other \( Ci-Ci_6 \) alkyl, \( Ci-Ci_6 \) alkyl which is substituted by \( E \) and/or interrupted by \( D, \) \( C_6-C_2 \) aryl, \( C_6-C_2 \) aryl which is substituted by \( G, \) \( C_2-C_2 \) aryl, \( C_2-C_{20} \) heteroaryl which is substituted by \( G, \) or \( R^{25} \) and \( R^{26} \) together with the nitrogen atom to which they are bonded form a heteroaromatic ring, or ring system, which may optionally be substituted;

\( L^1 \) is a single bond, or a bridging unit \( BU, \)

\[
\begin{align*}
\text{R}^5 \text{ and } \text{R}^6 \text{ and/or } \text{R}^7 \text{ and } \text{R}^8 \text{ together form a group}
\end{align*}
\]
R^{207}, R^{208}, R^{209} and R^{210} are independently of each other H, CrCl_galkyl, Cr_Ci_8alkyl which is substituted by E and/or interrupted by D, Cr-Ci_8alkoxy, or d-Cr_Ci_8alkoxy which is substituted by E and/or interrupted by D, Cr-Ci_gperfluoroalkyl, C_6-C_24aryl, C_6-C_24aryl which is substituted by G, C_2-C_2heteroaryl, C_2-C_2heteroaryl which is substituted by G, C_2-Ci_8alkenyl, C_2-
Ci_8alkynyl, C_7-C_23aralkyl, CN, or -CO-R^{28},
Y is O, or N-R^{25},
D is -CO--; -COO--; -S--; -SO--; -O--; -NR^{25}; -SiR^{30}; -POR^{32}; -CR^{23}=CR^{24}; or -C≡C;
and
E is -OR^{29}; -SR^{29}; -NR^{25}R^{26}; -COR^{28}; -COOR^{27}; -CONR^{25}R^{26}; -CN; or halogen;
G is E, Cr-Ci_galkyl, Cr-Ci_8alkyl which is interrupted by D, Cr-Ci_gperfluoroalkyl, Cr-Ci_8alkoxy, or Cr-Ci_8alkoxy which is substituted by E and/or interrupted by D, wherein
R^{23}, R^{24}, R^{25} and R^{26} are independently of each other C_6-Ci_garyl; C_6-Ci_garyl which is substituted by Ci-Ci_8alkyl, or Ci-Ci_8alkoxy; Ci-Ci_8alkyl; or Ci-Ci_8alkyl which is interrupted by
-0--; or
R^{25} and R^{26} together form a five or six membered ring, or ring system;
R^{27} is C_6-Ci_garyl; C_6-Ci_garyl which is substituted by Ci-Ci_8alkyl, or Ci-Ci_8alkoxy; Ci-Ci_8alkyl; or Ci-Ci_8alkyl which is interrupted by -0-,
R^{28} is H: C_6-Ci_garyl; C_6-Ci_garyl which is substituted by Ci-Ci_8alkyl, or Ci-Ci_8alkoxy; d -
Ci_8alkyl; or Ci-Ci_8alkyl which is interrupted by -0-,
R^{29} is C_6-Ci_garyl; C_6-Ci_garyl, which is substituted by Ci-Ci_8alkyl, or Ci-Ci_8alkoxy; Ci-Ci_8alkyl; or Ci-Ci_8alkyl which is interrupted by -O-,
R^{30} and R^{31} are independently of each other Ci-Ci_8alkyl, C_6-Ci_garyl, or C_6-Ci_garyl, which is substituted by Ci-Ci_8alkyl, and
R^{32} is Ci-Ci_8alkyl, C_6-Ci_garyl, or C_6-Ci_garyl, which is substituted by Ci-Ci_8alkyl.

L^1 is a single bond, -(CR^{47}=CR^{48})_{m_2}, -(Ar^3)_{m_3}, -(Ai^3(Y^1)_{m_5})_{m_4}, -(Y^1)_{m_5}Ar^3_{m_4}, or
-[Ar^3(Y^2)_{m_5}Ar^4]_{m_4}, wherein
Y^1 = -(CR^{47}=CR^{48}).

Y^2 is NR^{49}, O, S, C=O, C(=O)O, wherein R^{19} is C_6-Ci_garyl which can optionally be substituted by Ci-Ci_8alkyl, or Ci-Ci_8alkoxy; Ci-Ci_8alkyl; or Ci-Ci_8alkyl which is interrupted by -O-;
R^{47} and R^{48} are independently of each other hydrogen, CrC_20alkyl, or C_6-C_24aryl, which can optionally be substituted by G.
m5 is an integer of 1 to 10, m2 is an integer of 1 to 10, m3 is an integer of 1 to 5, m4 is an integer of 1 to 5.

Ar3 and Ar4 are independently of each other arylenes or heteroarylenes, which can optionally be substituted, wherein G is as defined above.

Preferably, L1 is a single bond, or a bridging unit BU of formula

Even more preferred are compounds of the formula I, or III, wherein -L1-X1 is a group of

formal formula, -NR25R26, or a group, wherein

R25 and R26 are independently of each other

form a group of formula,

wherein R25 and R26 are independently of each other CrC25alkyl, which may optionally be interrupted by -O-, or d-C25alkoxy;

BU is , or , wherein R41 can be the same or different at each occurrence and is CrC25alkyl, which may optionally be interrupted by -O-, or d-C25alkoxy; m1 is 0, 1, or 2.
Preferably, R\textsuperscript{116} and R\textsuperscript{117} are independently of each other H, d-C\textsuperscript{\alpha}alkyl, such as methyl, ethyl, n-propyl, iso-propyl, n-butyl, isobutyl, sec-butyl, t-butyl, 2-methylbutyl, n-pentyl, isopentyl, n-hexyl, 2-ethylhexyl, or n-heptyl, d-C\textsuperscript{\alpha}alkyl which is substituted by E and/or interrupted by D, such as -CH\textsubscript{2}OCH\textsubscript{3}, -CH\textsubscript{2}OCH\textsubscript{2}CH\textsubscript{3}, -CH\textsubscript{2}OCH\textsubscript{2}CH\textsubscript{2}OCH\textsubscript{3}, or -CH\textsubscript{2}OCH\textsubscript{2}CH\textsubscript{2}CH\textsubscript{3}, C\textsubscript{6}C\textsubscript{4}aryl, such as phenyl, napthyl, or biphenylyl, C\textsubscript{5}C\textsubscript{2}cycloalkyl, such as cyclohexyl, C\textsubscript{6}C\textsubscript{4}aryl which is substituted by G, such as -C\textsubscript{6}H\textsubscript{4}OCH\textsubscript{3}, -C\textsubscript{6}H\textsubscript{4}OCH\textsubscript{2}CH\textsubscript{3}, -C\textsubscript{6}H\textsubscript{4}(OCH\textsubscript{2}CH\textsubscript{3})\textsubscript{2}, or -C\textsubscript{6}H\textsubscript{4}(OCH\textsubscript{2}CH\textsubscript{3})\textsubscript{3}, -C\textsubscript{6}H\textsubscript{4}CH\textsubscript{3}, -C\textsubscript{6}H\textsubscript{3}(CH\textsubscript{3})\textsubscript{2}, or -C\textsubscript{6}H\textsubscript{4}tBu.

Preferably, R\textsuperscript{119} and R\textsuperscript{120} are independently of each other Ci-Ci\textsubscript{2}alkyl, such as methyl, ethyl, n-propyl, iso-propyl, n-butyl, sec-butyl, hexyl, octyl, or 2-ethyl-hexyl. Ci-Ci\textsubscript{2}alkyl which is substituted by E and/or interrupted by D, such as -CH\textsubscript{2}(OCH\textsubscript{2}CH\textsubscript{2})\textsubscript{W}OCH\textsubscript{3}, w = 1, 2, 3, or 4, C\textsubscript{6}C\textsubscript{4}aryl, such as phenyl, napthyl, or biphenylyl, C\textsubscript{5}C\textsubscript{4}aryl which is substituted by G, such as -C\textsubscript{6}H\textsubscript{4}OCH\textsubscript{3}, -C\textsubscript{6}H\textsubscript{4}OCH\textsubscript{2}CH\textsubscript{3}, -C\textsubscript{6}H\textsubscript{4}(OCH\textsubscript{2}CH\textsubscript{3})\textsubscript{2}, -C\textsubscript{6}H\textsubscript{4}(OCH\textsubscript{2}CH\textsubscript{3})\textsubscript{3}, -C\textsubscript{6}H\textsubscript{4}CH\textsubscript{3}, -C\textsubscript{6}H\textsubscript{3}(CH\textsubscript{3})\textsubscript{2}, -C\textsubscript{6}H\textsubscript{2}(CH\textsubscript{3})\textsubscript{3}, or -C\textsubscript{6}H\textsubscript{4}tBu, or R\textsuperscript{119} and R\textsuperscript{120} together form a 4 to 8 membered ring, especially a 5 or 6 membered ring, such as cyclohexyl, or cyclopentyl, which can optionally be substituted by Ci-Ci\textsubscript{2}alkyl.

D is preferably -CO-, -COO-, -S-, -SO\textsubscript{2}-, -O-, -NR\textsuperscript{25}-, wherein R\textsuperscript{25} is C\textsubscript{r}C\textsubscript{r}alkyl, such as methyl, ethyl, n-propyl, iso-propyl, n-butyl, isobutyl, or sec-butyl, or C\textsubscript{6}C\textsubscript{4}aryl, such as phenyl, napthyl, or biphenylyl.

E is preferably -OR\textsuperscript{29}; -SR\textsuperscript{29}; -NR\textsuperscript{29}R\textsuperscript{25}; -COR\textsuperscript{28}; -COOR\textsuperscript{27}; -CONR\textsuperscript{25}R\textsuperscript{25}; or -CN; wherein R\textsuperscript{25}, R\textsuperscript{27}, R\textsuperscript{28} and R\textsuperscript{29} are independently of each other Ci-Ci\textsubscript{2}alkyl, such as methyl, ethyl, n-propyl, iso-propyl, n-butyl, isobutyl, sec-butyl, hexyl, octyl, or 2-ethyl-hexyl, or C\textsubscript{6}C\textsubscript{4}aryl, such as phenyl, napthyl, or biphenylyl, which may optionally be substituted.

G has the same preferences as E, or is CrC\textsubscript{r}alkyl, especially Ci-Ci\textsubscript{2}alkyl, such as methyl, ethyl, n-propyl, iso-propyl, n-butyl, isobutyl, sec-butyl, hexyl, octyl, or 2-ethyl-hexyl.

Examples of a heteroaromatic ring, or ring system, which is formed by R\textsuperscript{25} and R\textsuperscript{26} together

\[
\begin{align*}
\text{(R}^{24}\text{)}_{m1} & \text{(CH}_2\text{)}^{m1} \text{(R}^{21}\text{)}_{m1} \\
\end{align*}
\]

with the nitrogen atom to which they are bonded, are , or
Examples of groups are shown below:

wherein $R^{41}$ is $H$, or $C_1-C_{18}$ alkyl.

Examples of groups are shown below:

wherein $R^{41}$, $R^{116}$, $R^{117}$, $R^{119}$, $R^{120}$ and $m_1$ are as defined above.
Even more preferred are compounds of formula (Ma), or

\[ \text{(lib), wherein} \]

\[ R_5^, R_6^, R_7^ \text{ and } R_8^ \text{ are hydrogen,} \]
\[ R_1^, R_2^, R_3^, R_2^', R_3^', \text{ and } R_4^ \text{ are independently of each other H, d}-\text{C}_{18}\text{alkyl, C}_7\text{C}_{18}\text{alkyl which} \]

is substituted by E and/or interrupted by D, C_6-C_{24}aryl, C_6-C_{24}aryl which is substituted by G,

\[ C_2\text{C}_{20}\text{heteroaryl, C}_2\text{C}_{20}\text{heteroaryl which is substituted by G, such as} \]

, , , , , , , ,
Ci-Ci₈ alkoxy, Cᵢ-Cᵢ₈ alkoxy which is substituted by E and/or interrupted by D, or -L₁-NR₂⁵'R₂⁶', wherein

u is 0, or 1; v is 0, or 1;

R²¹¹, R²¹¹', R²¹² and R²¹²' are independently of each other H, Ci-Ci₈ alkyl, or Ci-Ci₈ alkoxy,

R²¹³ and R²¹⁴ are independently of each other H, or Ci-Cisalkyl,

Ar¹ is -NR²⁵'R²⁶', C₆-C₂₄ aryl, C₆-C₂₄ aryl which is substituted by G, C₂-C₂₀ heteroaryl, or C₂-C₂₀ heteroaryl which is substituted by G;

L¹ is a single bond, or a bridging unit BU, such as

D is -O--; or -NR²⁵'.
E is -OR, -NR, -CN; or F; R, R, and R are as defined above; and
G is E, Ci-Calkyl, d-Ci alkyl which is interrupted by D, Ci-Cieperfluoroalkyl, Ci-Calkoxy, or d-C-alkoxy which is substituted by E and/or interrupted by D.

R and R are independently of each other phenyl, naphthyl, anthryl, biphenylyl, 2-fluoren,

phenanthryl, or perylenyl, which can optionally be substituted, such as

R and R together with the nitrogen atom to which they are bonded form a heteroaromatic ring, or ring system, such as

m can be the same or different at each occurrence and is 0, 1, 2, or 3, especially 0, 1, or 2, very especially 0 or 1;

m can be the same or different at each occurrence and is 0, 1, 2, 3, or 4, especially 0, 1, or 2, very especially 0 or 1,

R can be the same or different at each occurrence and is Cl, F, CN, N(R), a Ci-Calkyl group, a C-Cycloalkyl group, a Ci-Calkoxy group, in which one or more carbon atoms which are not in neighbourhood to each other could be replaced by -NR, -O-, -S-, or -C(O)-O-, and/or wherein one or more hydrogen atoms can be replaced by F, a Caryl group, or a Caryl group, wherein one or more carbon atoms can be replaced by O, S, or N, and/or which can be substituted by one or more non-aromatic groups R, or

two or more groups R form a ring system;

R is a Ci-Calkyl group, a C-Cycloalkyl group, in which one or more carbon atoms which are not in neighbourhood to each other could be replaced by -NR, -O-, -S-, or -C(O)-O-, -O-C(O)-O-, and/or wherein one or more hydrogen atoms can be replaced by F, a
$C_6$-C$_{24}$ aryl group, or a C$_6$-C$_{24}$ aryloxy group, wherein one or more carbon atoms can be replaced by O, S, or N, and/or which can be substituted by one or more non-aromatic groups

$R^1$, and

$R^{15}$ a Ci-C$_{25}$ alkyl group, or a C$_4$-Ci$_8$ cycloalkyl group,

$R^{18}$, $R^{21}$, $R^{116}$, $R^{117}$ and $R^{117}$ are independently of each other H, halogen, -CN, d-Ci alkyl, Cl-Ci alkyl which is substituted by E' and/or interrupted by D', C$_6$-C$_{24}$ aryl, C$_6$-C$_{24}$ aryl which is substituted by G', C$_2$-C$_{20}$ heteroaryl, C$_2$-C$_{20}$ heteroaryl which is substituted by G', C$_2$-C$_{20}$ heteroaryl, C$_2$-Ci$_8$ alkyl, C$_2$-Ci$_8$ alkenyl, Cl-Ci$_8$ alkoxy, Cl-Ci$_8$ alkoxy which is substituted by E' and/or interrupted by D', C$_7$-C$_{25}$ aralkyl, -C(=O)-R$_{127}$, -C(=O)OR$_{127}$, or -C(=O)NR$_{127}$R$_{126}$, or

$R^{19}$ and $R^{20}$ are independently of each other Ci-Ci alkyl, Cl-Ci alkyl which is substituted by E' and/or interrupted by D', C$_6$-C$_{24}$ aryl, C$_6$-C$_{24}$ aryl which is substituted by G', C$_2$-C$_{20}$ heteroaryl, C$_2$-C$_{20}$ heteroaryl which is substituted by G', C$_2$-C$_{20}$ heteroaryl, or C$_2$-C$_{20}$ heteroaryl which is substituted by G', or

$R^{19}$ and $R^{20}$ together form a group of formula =CR$_{121}$ R$_{122}$, wherein

$R^{19}$ and $R^{20}$ are independently of each other H, Cl-Ci alkyl, Cl-Ci alkyl which is substituted by E' and/or interrupted by D', C$_6$-C$_{24}$ aryl, C$_6$-C$_{24}$ aryl which is substituted by G', or C$_2$-C$_{20}$ heteroaryl, or C$_2$-C$_{20}$ heteroaryl which is substituted by G', or

$R^{19}$ and $R^{20}$ together form a five or six membered ring, which optionally can be substituted

by Ci-Ci alkyl, Cl-Ci alkyl which is substituted by E' and/or interrupted by D', C$_6$-C$_{24}$ aryl, C$_6$-C$_{24}$ aryl which is substituted by G', C$_2$-C$_{20}$ heteroaryl, C$_2$-C$_{20}$ heteroaryl which is substituted by G', C$_2$-Ci$_8$ alkenyl, C$_2$-Ci$_8$ alkenyl, Cl-Ci$_8$ alkoxy, Cl-Ci$_8$ alkoxy which is substituted by E' and/or interrupted by D', C$_7$-C$_{25}$ aralkyl, or -C(=O)-R$_{127}$, and

$R^{126}$ and $R^{127}$ are independently of each other C$_6$-Ci$_8$ aryl; C$_6$-Ci$_8$ aryl which is substituted by Ci-Ci$_8$ alkyl, or Ci-Ci$_8$ alkoxy; Ci-Ci$_8$ alkyl; or Ci-Ci$_8$ alkyl which is interrupted by -O-, D' is -CO-, -COO-, -S-, -SO-, -SO$_2$-, -O-, -NR$_{65}$-, -SiR$_{70}$R$_{111}$-, -POR$_{72}$-, -CR$_{63}$=CR$_{64}$-, or -C=O-, and

E' is -OR$_{69}$, -SR$_{69}$, -NR$_{65}$R$_{66}$, -COR$_{68}$, -COOR$_{67}$, -CONR$_{65}$R$_{66}$, -CN, or halogen,

G' is E', or Ci-Ci$_8$ alkyl,

$R^{65}$ and $R^{64}$ are independently of each other H; C$_6$-Ci$_8$ aryl; C$_6$-Ci$_8$ aryl which is substituted by Ci-Ci$_8$ alkyl, Ci-Ci$_8$ alkoxy; Ci-Ci$_8$ alkoxy; or Ci-Ci$_8$ alkyl which is interrupted by -O-;

$R^{65}$, $R^{65}$ and $R^{66}$ are independently of each other C$_6$-Ci$_8$ aryl; C$_6$-Ci$_8$ aryl which is substituted by Ci-Ci$_8$ alkyl, Ci-Ci$_8$ alkoxy; Ci-Ci$_8$ alkoxy; or Ci-Ci$_8$ alkyl which is interrupted by -O-; or

$R^{65}$ and $R^{66}$ together form a five or six membered ring,

$R^{67}$ and $R^{68}$ are independently of each other C$_6$-Ci$_8$ aryl; C$_6$-Ci$_8$ aryl which is substituted by d -Ci$_8$ alkyl, or Ci-Ci$_8$ alkoxy; Ci-Ci$_8$ alkoxy; or Ci-Ci$_8$ alkyl which is interrupted by -O-,
R_{69} is C_{6}-C_{8}aryl; C_{6}-C_{8}aryl, which is substituted by C_{6}-C_{8}alkyl, d-C_{8}alkoxy; C_{6}-C_{8}alkyl; or C_{6}-C_{8}alkyl which is interrupted by O-.

R_{70} and R_{71} are independently of each other C_{6}-C_{8}aryl, C_{6}-C_{8}aryl, or C_{6}-C_{8}aryl, which is substituted by C_{6}-C_{8}alkyl, and

R_{72} is C_{6}-C_{8}alkyl, C_{6}-C_{8}aryl, or C_{6}-C_{8}aryl, which is substituted by C_{6}-C_{8}alkyl.

D', E' and G' have the same preferences than D, E and G respectively. R_{119}' and R_{120}' have the same preferences than R_{119} and R_{120} respectively.

In compounds of formula H_{a} and H_{b} R_{1}, R_{2}, R_{3}, R_{2} and R_{3}' are preferably independently of each other C_{6}-C_{24}aryl, C_{6}-C_{24}aryl which is substituted by G, C_{2}-C_{2}oheteroaryl, C_{2}-

C_{2}oheteroaryl which is substituted by G, such as

\[ \text{Diagram images of various molecular structures.} \]
R₁₁₆ and are preferably C₁₋₂₅ alkyl, which may optionally be interrupted by -O-, or C₁₋₂₅ alkoxy.

R₄ is hydrogen, C₆₋₁₆ aryl, or C₆₋₁₆ aryl which is substituted by G.

Most preferred are compounds of formula Ha, wherein R⁴, R⁵, R⁶, and R⁷ are hydrogen,

R¹, R², and R³ are independently of each other a group
Ci-Ci\textsubscript{8}alkoxy, Ci-Ci\textsubscript{8}alkoxy which is substituted by E and/or interrupted by D,

$L^1$ is a single bond, 

$m1$ is 0, or 1; 

$u$ is 0, or 1; $v$ is 0, or 1; 

$R^{211}$, $R^{211'}$, $R^{212}$ and $R^{212'}$ are independently of each other H, or Cr\textsubscript{8}alkyl, 

$R^{213}$ and $R^{214}$ are independently of each other H, or Ci-Cisalkyl,

$Ar^1$ is -NR\textsubscript{29}R\textsubscript{26'}, 

$R^{215}$ is C\textsubscript{1}-C\textsubscript{2}alkyl, or C\textsubscript{6}-C\textsubscript{18}aryl, 

$R^{25}$ and $R^{26}$ are independently of each other
R\textsuperscript{25} and R\textsuperscript{26} together with the nitrogen atom to which they are bonded form a group wherein R\textsuperscript{41} is H, or CrC\textsubscript{25}alkyl, and

wherein R\textsuperscript{11} is H, or CrC\textsubscript{25}alkyl, and R\textsuperscript{116} and R\textsuperscript{117} are independently of each other Ci-C\textsubscript{25}alkyl, which may optionally be interrupted by -O-, or Ci-C\textsubscript{25}alkoxy, 1-naphthyl, 2-naphthyl, phenyl, or pyridine, which may optionally be substituted by CrC\textsubscript{25}alkyl, which may optionally be interrupted by -O-, or phenyl; and

R\textsuperscript{316} and R\textsuperscript{317} have the meaning of R\textsuperscript{116} and are preferably CrC\textsubscript{25}alkyl, which may optionally be interrupted by -O-, or CrC\textsubscript{25}alkoxy,

R\textsuperscript{216} and R\textsuperscript{217} are independently of each other Ci-C\textsubscript{25}alkyl, which may optionally be interrupted by -O-, or d-C\textsubscript{25}alkoxy; as well as compounds of formula Hb, wherein R\textsuperscript{5}, R\textsuperscript{6}, R\textsuperscript{7} and R\textsuperscript{8} are hydrogen,

R\textsuperscript{1}, R\textsuperscript{2}, and R\textsuperscript{3} are independently of each other a group
Ci-Ci_{8}alkoxy, Ci-Ci_{8}alkoxy which is substituted by E and/or interrupted by D,

L' is a single bond, or \(-L'-NR^{25}R^{26}\),

R^{4} is hydrogen, or a group

Ar^{1} is -NR^{25}R^{26}' , wherein R^{215} is as defined above;

R^{25} and R^{26} are independently of each other
R²⁵ and R²⁶ together with the nitrogen atom to which they are bonded form a group wherein R⁴¹ is H, or CrC₂₅alkyl, and

R¹¹⁶ and R¹¹⁷ are independently of each other Ci-C₂₅alkyl, which may optionally be interrupted by -O-, or Ci-C₂₅alkoxy, 1-naphthyl, 2-naphthyl, phenyl, or pyridine, which may optionally be substituted by CrC₂₅alkyl, which may optionally be interrupted by -O-, or phenyl;

R³¹⁶ and R³¹⁷ have the meaning of R¹¹⁶ and are preferably CrC₂₅alkyl, which may optionally be interrupted by -O-, or d-C₂₅alkoxy;

R¹¹⁹' and R¹²⁰' are independently of each other CrC₂₅alkyl, or CrC₂₅alkyl, which is substituted by E and/or interrupted by D,

R²¹⁶ and R²¹⁷ are independently of each other Ci-C₂₅alkyl, which may optionally be interrupted by -O-, or Ci-C₂₅alkoxy,

D is -O-, or -NR²⁵-, and

E is -OR²⁹; -NR²⁵R²⁶; -CN, or F; R²⁹; R²⁵, and R²⁶ are as defined above.

Examples of particularly preferred compounds of formula Hₐ are compounds A-1-A-19, which are shown in claim 6.

Examples of particularly preferred compounds of formula Hₐ are compounds B-1-B-42, which are shown in claim 6.

In another preferred embodiment the present invention relates to an electronic device, comprising a compound of formula III, especially a compound of formula
wherein \( m, R_1', R_2, R_3, X_1, R_5, R_6, R_7 \) and \( R_8 \) are as defined above, and \( Q \) is a group of formula

\[
\begin{align*}
&\text{or} \quad \begin{array}{c}
\text{or} \quad \text{or} \quad \text{or} \\
\text{or} \quad \text{or} \quad \text{or} \\
\end{array}
\end{align*}
\]

Even more preferred are compounds of formula \( \text{IHa}, \text{IHB}, \text{or} \text{IIC}, \end{align*} \) wherein \( X_1 \) is CH, or N, \( R_5, R_6, R_7 \) and \( R_8 \) are hydrogen,

\[
\begin{align*}
&\text{or} \quad \text{or} \quad \text{or} \\
\end{align*}
\]

\( R_1, R_2, R_3 \) are independently of each other.
R\textsuperscript{116} and R\textsuperscript{117} are independently of each other Ci-C\textsubscript{25} alkyl, which may optionally be interrupted by -O-, or Ci-C\textsubscript{25} alkoxy, and
and Q and m are as defined above.

Examples of particularly preferred compounds of formula IH\textsubscript{a} are compounds C1-C7, which are shown in claim 9.

Examples of particularly preferred compounds of formula IH\textsubscript{b} are compounds D1-D6, which are shown in claim 9.

In another preferred embodiment the present invention relates to an electronic device, comprising a compound of formula

\[
\begin{align*}
X^1 \text{ is } N, \text{ or CH}, \\
Y \text{ is } O, \text{ or } NR^{25}, \\
R^{25} \text{ is C}_6\text{-C}_8 \text{aryl; } C_6\text{-C}_8 \text{aryl which is substituted by CrC}_1 \text{ alkyl, or } d\text{-C}_1 \text{ alkoxy; } C_1\text{-C}_8 \text alkyl; } \\
on \text{ or } C_1\text{-C}_8 \text alky}l \text{ which is interrupted by } -O--; \text{ and } \\
R^1, R^2, R^3, R^{206}, R^{207}, R^{210} \text{ are as defined above.}
\end{align*}
\]
Compounds of formula Iva, Ivb, Va, Vb and Vc are even more preferred, wherein

\[ \text{R}^1 \text{ is } C_6\text{-C}_{24} \text{aryl, } C_6\text{-C}_{24} \text{aryl which is substituted by } G, \text{ or a group of formula } \_ \_ \_ \_ \text{,} \]

R\(^2\) and R\(^3\) are independently of each other C\(_6\)-C\(_{24}\)aryl, C\(_6\)-C\(_{24}\)aryl which is substituted by G,

R\(^{25}\) is C\(_6\)-C\(_{24}\)aryl, C\(_6\)-C\(_{24}\)aryl which is substituted by G,

R\(^{206}\) and R\(^{207}\) are independently of each other H, Cl-Cisalkyl, Cl-C\(_8\)alkyl which is substituted by E and/or interrupted by D, Cl-Cl \(_8\)perfluoroalkyl, C\(_6\)-C\(_{24}\)aryl, C\(_6\)-C\(_{24}\)aryl which is substituted by G, C\(_2\)-C\(_2\)heteroaryl, C\(_2\)-C\(_2\)heteroaryl which is substituted by G, or

\[ \text{R}^{206} \text{ and R}^{207} \text{ form together a group of formula } \_ \_ \_ \_ \_ \text{, where in} \]

R\(^{205}\) and R\(^{208}\) are H,

R\(^{206}\) and R\(^{208}\) are independently of each other H, d-Cl \(_8\)alkyl, d-Cl \(_8\)alkyl which is substituted by E and/or interrupted by D, Cl-Cl \(_8\)perfluoroalkyl, C\(_6\)-C\(_{24}\)aryl, C\(_6\)-C\(_{24}\)aryl which is substituted by G, C\(_2\)-C\(_2\)heteroaryl, C\(_2\)-C\(_2\)heteroaryl which is substituted by G, or CN,

R\(^{210}\) is C\(_6\)-C\(_{24}\)aryl, C\(_6\)-C\(_{24}\)aryl which is substituted by G, or a group of formula

\[ \_ \_ \_ \_ \_ \text{, where in} \]

X\(^1\) is N, or CH,

Y is O, or NR\(^{25}\), wherein

D is -O; or -NR\(^{25}\),

E is -OR \(^{29}\); -NR \(^{25}\)R\(^{26}\); -CN; or F; and

G is E, Cl-Cl \(_8\)alkyl, Cl-Cl \(_8\)alkyl which is interrupted by D, Cl-Cl \(_8\)perfluoroalkyl, Cl-Cl \(_8\)alkoxy, or Cl-Cl \(_8\)alkoxy which is substituted by E and/or interrupted by D,

R\(^{25}\) and R\(^{26}\) are C\(_6\)-Cl \(_8\)aryl; C\(_6\)-Cl \(_8\)aryl which is substituted by Cl-Cl \(_8\)alkyl, or Cl-Cl \(_8\)alkoxy; Cl-Cl \(_8\)alkyl; or Cl-Cl \(_8\)alkyl which is interrupted by -O-

R\(^{30}\) is C\(_\_\)C\(_\_\)arynyl; C\(_\_\)C\(_\_\)arynyl which is substituted by Cl-Cl \(_8\)alkyl, or Cl-Cl \(_8\)alkoxy; Cl-Cl \(_8\)alkyl; or Cl-Cl \(_8\)alkyl which is interrupted by -O-

\[ \_ \_ \_ \_ \_ \text{, where in} \]

R\(^{26}\) and R\(^{26}\) are independently of each other
, or $R^{25}$ and $R^{26}$ together with the nitrogen atom to which they are bonded

form a group of formula

$R^{116}$ and $R^{117}$ are independently of each other $C_{1-25}$alkyl, which may optionally be interrupted by -O-, or d-C$_{25}$alkoxy;

BU is

, or

, wherein $R^{41}$ can be the same or different at each occurrence and is $C_{25}$alkyl, which may optionally be interrupted by -O-, or d-C$_{25}$alkoxy; m1 is 0, 1, or 2.

$R^1$ is preferably a group

, or

$R^2$, $R^3$ and $R^{25}$ are preferably a group

or

$R^{25}$ and $R^{26}$ are independently of each other

, or

, or $R^{25}$ and $R^{26}$ together with the nitrogen atom to which
they are bonded form a group wherein $R^3$ is H, or d-C$_8$alkyl.

$R^{206}$ and $R^{207}$ are independently of each other H, Ci-C$_8$alkyl, CN, or C$_r$Ci$_g$alkyl which is interrupted by O, or

$R^{206}$ and $R^{207}$ form together a group of formula

$R^{210}$ is preferably a group

$R^{116}$ and $R^{117}$ are Ci-C$_{25}$alkyl, which may optionally be interrupted by -O-, CN, or C$_r$C$_{25}$alkoxy.

$R^{216}$ and $R^{217}$ are CrC$_{25}$alkyl, which may optionally be interrupted by -O-, or d-C$_{25}$alkoxy.

Preferred compounds of formula Iva are compounds E-1 to E-8, F-1 and F-2 as shown in claim 6.

Preferred compounds of formula Ivb are compounds G-1 to G-5, H-1 and H-2 as shown in claim 6.

Preferred compounds of formula Vb are compounds I-1 to I-5 and J-1 to J-4 as shown in claim 6.
Preferred compounds of formula \( V_c \) are compounds \( K-1 \) to \( K-8, \) \( L-1 \) and \( L-2 \) as shown in claim 6.

Compounds of formula \( IV_a, IV_b, \) \( Va, \) \( V_b \) and \( V_c \) can be prepared by using the compounds of formula \( \text{(Via)} \) and \( \text{(Vib)} \), respectively as starting materials, wherein \( X^1, R^1, R^2 \) and \( R^3 \) are as defined above. A compound of an imidazole system can be prepared by stirring a compound of formula \( \text{Via}, \) or \( \text{Vib} \) under reflux with an aldehyde, ammonium acetate (optionally an aromatic amine can be added, which lead to substituted products) an appropriate solvent. Further, diamine can be added to a compound of formula \( \text{Via}, \) or \( \text{Vib} \) and then stirred under reflux under acid conditions to prepare a compound of a pyrazine system. Furthermore, the compound of an oxazole system can be obtained by reacting a compound of formula \( \text{Via}, \) or \( \text{Vib} \) with the appropriate aldehyde in the presence of ammonium acetate and an aliphatic amine. Synthetic procedures are described in WO2006/097419.

Compounds of the formula \( \text{Via} \) and \( \text{Vib} \) are new and form a further subject of the present invention.

Compounds of formula \( \text{Via} \) and \( \text{Vib} \) can be produced by oxidizing azapyrenes of formula \( \text{II}, \) wherein \( R^5, R^6, R^7 \) and \( R^8 \) are \( \text{H}, \) with sodium perchlorate or sodium periodate in the presence of ruthenium trichlorate in methylenechlorid according to the procedure described in J. Org. Chem. 2005, 70, 707-708.

Dependent on the amount of oxidation agent and the reaction time compounds of formula \( \text{Via} \) and/or \( \text{Vib} \) are obtained.
The compounds of formula Iva, Ivb, Va, Vb and Vc has a basic structure in which the derivative can perform functions of not only electron or hole injection and/or transportation, but also that of light emission, for example, that of a single light-emitting material, a light-emitting dopant together with a suitable host or a blue light-emitting host together with a suitable dopant in an organic electronic device. As host a fluorescent or phosphorescent emitter material can be used. By applying the compounds of formula Iva, Ivb, Va, Vb and Vc in the organic electronic device, it is possible to achieve excellent effects in terms of an efficiency of a device, drive voltage and stability.

The compounds of the present the invention can function in an organic electronic device including an organic solar cell, an organic photoconductor and an organic transistor, according to a principle similar to that applied to the organic light-emitting device.

Halogen is fluorine, chlorine, bromine and iodine.

Cl-C₅alkyl (d-Cl₈alkyl) is typically linear or branched, where possible. Examples are methyl, ethyl, n-propyl, isopropyl, n-butyl, sec.-butyl, isobutyl, tert.-butyl, n-pentyl, 2-pentyl, 3-pentyl, 2,2-dimethylpropyl, 1,1,3,3-tetramethylpentyl, n-hexyl, 1-methylhexyl, 1,1,3,3,5,5-hexamethylhexyl, n-heptyl, isodecyl, 1,1,3,3-tetramethylbutyl, 1-methylheptyl, 3-methylheptyl, n-octyl, 1,1,3,3-tetramethylbutyl and 2-ethylhexyl, n-nonyl, decyl, undecyl, dodecyl, tridecyl, tetradecyl, pentadecyl, hexadecyl, heptadecyl, octadecyl, eicosyl, heneicosyl, docosyl, tetracosyl or pentacosyl. Cl-C₈alkyl is typically methyl, ethyl, n-propyl, isopropyl, n-butyl, sec.-butyl, isobutyl, tert.-butyl, n-pentyl, 2-pentyl, 3-pentyl, 2,2-dimethyl-propyl, n-hexyl, n-heptyl, n-octyl, 1,1,3,3-tetramethylbutyl and 2-ethylhexyl. Cl-C₄alkyl is typically methyl, ethyl, n-propyl, isopropyl, n-butyl, sec.-butyl, isobutyl, tert.-butyl.

Cl-C₅alkoxy (Cl-C₈alkoxy) groups are straight-chain or branched alkoxy groups, e.g. methoxy, ethoxy, n-propoxy, isopropoxy, n-butoxy, sec-butoxy, tert-butoxy, amyloxyl, isoamyloxyl or tert-amyloxyl, heptoxy, octoxy, isoctoxy, nonoxy, decyloxyl, undecyloxyl, dodecyloxyl, tetradecyloxyl, pentadecyloxyl, hexadecyloxyl, heptadecyloxyl and octadecyloxyl. Examples of Cl-C₈alkoxy are methoxy, ethoxy, n-propoxy, isopropoxy, n-butoxy, sec-butoxy, isobutoxy, tert.-butoxy, n-pentyloxyl, 2-pentyloxyl, 3-pentyloxyl, 2,2-dimethylpropoxy, n-hexyloxyl, n-heptyloxyl, n-octyloxyl, 1,1,3,3-tetramethylbutoxy and 2-ethylhexyloxyl, preferably Cl-C₄alkoxy such as typically methoxy, ethoxy, n-propoxy, isopropoxy, n-butoxy, sec-butoxy, isobutoxy, tert.-butoxy. The term "alkylthio group" means the same groups as the alkoxy groups, except that the oxygen atom of the ether linkage is replaced by a sulphur atom.
C_2^-C_{25} alkenyl (C_2^-Ci_8 alkenyl) groups are straight-chain or branched alkenyl groups, such as e.g. vinyl, allyl, methallyl, isopropenyl, 2-butenyl, 3-butenyl, isobutenyl, n-penta-2,4-dienyl, 3-methyl-but-2-enyl, n-oct-2-enyl, n-dodec-2-enyl, isododecenyl, n-dodec-2-enyl or n-octadec-4-enyl.

C_{2^-4} alkynyl (C_2^-i_8 alkynyl) is straight-chain or branched and preferably C_{2^-8} alkynyl, which may be unsubstituted or substituted, such as, for example, ethynyl, 1-propyn-3-yl, 1-butyn-4-yl, 1-pentyn-5-yl, 2-methyl-3-butyn-2-yl, 1,4-pentadiyn-3-yl, 1,3-pentadiyn-5-yl, 1-hexyn-6-yl, cis-3-methyl-2-penten-4-yn-1-yl, trans-3-methyl-2-penten-4-yn-1-yl, 1,3-hexadiyn-5-yl, 1-octyn-8-yl, 1-nonyn-9-yl, 1-decyn-10-yl, or 1-tetracosyn-24-yl.

Ci-C_{i_4} perfluoroalkyl, especially Ci-C_{i_4} perfluoroalkyl, is a branched or unbranched radical such as for example -CF_3, -CF_2CF_3, -CF_2CF_2CF_3, -CF(CF_3)_2, -(CF_2)_3CF_3, and -C(CF_3)_3.

The terms "haloalkyl, haloalkenyl and haloalkynyl" mean groups given by partially or wholly substituting the above-mentioned alkyl group, alkenyl group and alkynyl group with halogen, such as trifluoromethyl etc. The "aldehyde group, ketone group, ester group, carbamoyl group and amino group" include those substituted by an alkyl group, a cycloalkyl group, an aryl group, an aralkyl group or a heterocyclic group, wherein the alkyl group, the cycloalkyl group, the aryl group, the aralkyl group and the heterocyclic group may be unsubstituted or substituted. The term "silyl group" means a group of formula -SiR_2^262 R_2^263 R_2^264, wherein R_2^262, R_2^263 and R_2^264 are independently of each other a Ci-C_{i_8} alkyl group, in particular a d-C_4 alkyl group, a C_6^-C_{25} aryl group or a C_7^-Ci_8 aralkyl group, such as a trimethylsilyl group. The term "siloxanyl group" means a group of formula -O-SiR_2^262 R_2^263 R_2^264, wherein R_2^262, R_2^263 and R_2^264 are as defined above, such as a trimethylsiloxanyl group.

The term "cycloalkyl group" is typically C_5^-Ci_8 cycloalkyl, especially C_5^-Ci_2 cycloalkyl, such as cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, cyclononyl, cyclodecyl, cycloundecyl, cyclocododecyl, preferably cyclopentyl, cyclohexyl, cycloheptyl, or cyclooctyl, which may be unsubstituted or substituted. The term "cycloalkenyl group" means an unsaturated alicyclic hydrocarbon group containing one or more double bonds, such as cyclopentenyl, cyclopentadienyl, cyclohexenyl and the like, which may be unsubstituted or substituted. The cycloalkyl group, in particular the cyclohexyl group, can be condensed one or two times by phenyl which can be substituted one to three times with Ci-C_{i_4} alkyl, halogen and cyano.
Examples of such condensed cyclohexyl groups are:

![Chemical structures](image)

in particular, wherein FT', FT, R, R4, R and R5 are independently of each other CrC8-alkyl, CrC8-alkoxy, halogen and cyano, in particular hydrogen.

Aryl is usually C6-C30aryl, preferably C6-C24aryl, which optionally can be substituted, such as, for example, phenyl, 4-methylphenyl, 4-methoxyphenyl, naphthyl, especially 1-naphthyl, or 2-naphthyl, biphenyl, terphenyl, pyrenyl, 2- or 9-fluorenyl, phenanthryl, anthryl, tetracyl, pentacyl, hexacyl, or quaderphenylyl, which may be unsubstituted or substituted.

The term "aralkyl group" is typically C7-C24 aralkyl, such as benzyl, 2-benzyl-2-propyl, β-phenyl-ethyl, α,α-dimethylbenzyl, ω-phenyl-butyl, ω,ω-dimethyl-α-phenyl-butyl, ω-phenyl-dodecyl, ω-phenyl-octadecyl, ω-phenyl-eicosyl or ω-phenyl-docosyl, preferably C7-C8 aralkyl such as benzyl, 2-benzyl-2-propyl, β-phenyl-ethyl, α,α-dimethylbenzyl, ω-phenyl-butyl, ω,ω-dimethyl-α-phenyl-butyl, ω-phenyl-dodecyl or ω-phenyl-octadecyl, and particularly preferred C7-C8 aralkyl such as benzyl, 2-benzyl-2-propyl, β-phenyl-ethyl, α,α-dimethylbenzyl, ω-phenyl-butyl, or ω,ω-dimethyl-α-phenyl-butyl, in which both the aliphatic hydrocarbon group and aromatic hydrocarbon group may be unsubstituted or substituted.

The term "aryl ether group" is typically a C6-24 arylxy group, that is to say O-C6-24 aryl, such as, for example, phenoxy or 4-methoxyphenyl. The term "aryl thioether group" is typically a C6-24 arylthio group, that is to say S-C6-24 aryl, such as, for example, phenylthio or 4-methoxyphenylthio. The term "carbamoyl group" is typically a C1-C8 carbamoyl radical, preferably C1-C8 carbamoyl radical, which may be unsubstituted or substituted, such as, for
example, carbamoyl, methylcarbamoyl, ethylcarbamoyl, n-butylcarbamoyl, tert-butylcarbamoyl, dimethylcarbamoyloxy, morpholinocarbamoyl or pyrrolidinocarbamoyl.

The terms "aryl" and "alkyl" in alkylamino groups, dialkylamino groups, alkyarylaminogroups, arylamino groups and diarylgroups are typically C1-C5alkyl and C6-C24 aryl, respectively.

Alkylaryl refers to alkyl-substituted aryl radicals, especially C7-C2alkylaryl. Examples are tolyl, such as 3-methyl-, or 4-methylphenyl, or xylyl, such as 3,4-dimethylphenyl, or 3,5-dimethylphenyl.

Heteroaryl is typically C2-C6heteroaryl (C2-C24 heteroaryl), i.e. a ring with five to seven ring atoms or a condensed ring system, wherein nitrogen, oxygen or sulphur are the possible hetero atoms, and is typically an unsaturated heterocyclic group with five to 30 atoms having at least six conjugated π-electrons such as thienyl, benzo[b]thienyl, dibenzo[b,d]thienyl, thianthrenyl, furyl, furfuryl, 2H-pyran, benzofuranyl, isobenzofurany1, dibenzofurany1, phenoxythienyl, pyrrolyl, imidazolyl, pyrazolyl, pyridyl, bipyridyl, triazinyl, pyrimidinyl, pyrazinyl, pyridazinyl, indoliziny1, isoindolyl, indolyl, indazolyl, purinyl, quinolizinyl, chinolyl, isochinolyl, phthalazinyl, napththyridinyl, chinoninyl, chinazolinyl, cinnolinyl, pteridinyl, carbazolyl, carboli1y1, benzotriazolyl, benzoxazolyl, phenanthridiny1, acridinyl, pyrimidinyl, phenanthrolinyl, phena2ziny1, iso2hiazo2ly1, pheno2thiazo2ly1, iso2oxazo2ly1, furazany1 or pheno2xaziny1, which can be unsubstituted or substituted.

Examples of a five or six membered ring formed by, for example, R25 and R26, respectively are heterocycloalkanes or heterocycloalkenes having from 3 to 5 carbon atoms which can have one additional hetero atom selected from nitrogen, oxygen and sulphur, for example

Possible substituents of the above-mentioned groups are C1-C8 alkyl, a hydroxyl group, a
mercapto group, CrC₈alkoxy, CrC₈alkylthio, halogen, halo-CrC₈alkyl, a cyano group, an aldehyde group, a ketone group, a carboxyl group, an ester group, a carbamoyl group, an amino group, a nitro group or a silyl group, wherein d-C₈alkyl, Ci-C₈alkoxy, a cyano group, or a silyl group are preferred.

If a substituent, such as, for example Rᵢ₊₁ occurs more than one time in a group, it can be different in each occurrence.

The wording "substituted by G" means that one, or more, especially one to three groups G might be present.

As described above, the aforementioned groups may be substituted by E and/or, if desired, interrupted by D. Interruptions are of course possible only in the case of groups containing at least 2 carbon atoms connected to one another by single bonds; C₆-C₈aryl is not interrupted; interrupted arylalkyl or alkylaryl contains the unit D in the alkyl moiety. Ci-C₈alkyl substituted by one or more E and/or interrupted by one or more units D is, for example, (CH₂CH₂O)i-9-Rₓ, where Rₓ is H or C₁,C₀alkyl or C₂-C₈alkanoyl (e.g. CO-CH(C₂H₅)C₄H₉), CH₂-CH(ORᵧ)-CH₂, O-Rᵧ, where Rᵧ is Ci-C₈alkyl, C₅-C₈cycloalkyl, phenyl, C₇-C₁₀phenylalkyl, and Rᵧ embraces the same definitions as Rᵢ₊₁ or is H;

Ci-C₈alkylene-COO-Rᵧ, e.g. CH₂COORᵧ, CH(CH₃)₂COORᵧ, C(CH₃)₂COORᵧ, where Rᵧ is H, Ci-C₈alkyl, (CH₂CH₂O)i-9-Rₓ, and Rₓ embraces the definitions indicated above;

CH₂CH₂-O-CO-CH=CH₂; CH₂CH(OH)CH₂-O-CO-C(CH₃)₃=CH₂.

Preferred arylene radicals are 1,4-phenylene, 2,5-tolyl, 1,4-naphthylene, 1,9-antracylene, 2,7-phenantrylene and 2,7-dihydrophanantrylene.

Preferred heteroarylene radicals are 2,5-pyrazylene, 3,6-pyridazylene, 2,5-pyridinylene, 2,5-pyrimidinylene, 1,3,4-thiadiazol-2,5-ylene, 1,3-thiazol-2,4-yylene, 1,3-thiazol-2,5-ylene, 2,4-thiophenylene, 2,5-thiophenylene, 1,3-oxazol-2,4-yylene, 1,3-oxazol-2,5-ylene and 1,3,4-oxadiazol-2,5-ylene, 2,5-indenylene and 2,6-indenylene.

Specific compounds of formula I and III are new and form a further subject of the present invention. Hence, the present invention is also directed to compounds of formula
Y¹, Y², Y³, Y⁴, X¹, X² and X³ are independently each other N, or CR⁴,
with the proviso that at least one of the groups X¹, X² and X³ is a group CR⁴,
R¹ is F, -SiR₁₀₀R₁₀¹R₁₀₂, or an organic substituent,
R¹ and R⁴ are independently each other hydrogen, F, -SiR₁₀₀R₁₀¹R₁₀₂, or an organic
substituent, or
any of the substituents R¹, R¹ and R⁴, which are adjacent to each other, together form an
aromatic, or heteroaromatic ring, or ring system, which can optionally be substituted,
m is an integer of 1 to 6, and
R₁₀₀, R₁₀¹ and R₁₀² are independently of each other a Ci-C₈ alkyl group, a C₆-C₂₄ aryl group, or
a C₇-C₂ aralkyl group, which may optionally be substituted, and Q is a linking group; with the
proviso that in the compound of formula III at least one of the substituents R¹, or R⁴ is a
group Q and with the further proviso that the following compounds 1 to 12 are excluded:

<table>
<thead>
<tr>
<th>Cpd.</th>
<th>R¹</th>
<th>R²</th>
<th>R³</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>2</td>
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<td>5</td>
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<td></td>
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<tr>
<td>6</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
R is preferably C₆-C₂₄ aryl, C₆-C₂₄ aryl which is substituted by G, C₂-C₂₀ heteroaryl, C₂₀ heteroaryl which is substituted by G, such as

<table>
<thead>
<tr>
<th>Cpd.</th>
<th>R¹</th>
<th>R²</th>
<th>R³</th>
<th>R⁴</th>
</tr>
</thead>
<tbody>
<tr>
<td>7</td>
<td>-CH₃</td>
<td></td>
<td></td>
<td>H</td>
</tr>
<tr>
<td>8</td>
<td></td>
<td></td>
<td></td>
<td>H</td>
</tr>
<tr>
<td>9</td>
<td>-CH₃</td>
<td>H</td>
<td>-CH₃</td>
<td>-CO₂C₂H₅</td>
</tr>
<tr>
<td>10</td>
<td></td>
<td></td>
<td></td>
<td>H</td>
</tr>
<tr>
<td>11</td>
<td>-CH₃</td>
<td>-CH₃</td>
<td></td>
<td>H</td>
</tr>
<tr>
<td>12</td>
<td></td>
<td>-CH₃</td>
<td></td>
<td>H</td>
</tr>
</tbody>
</table>
The synthesis of the compounds of formula I can be done in accordance, or in analogy to known procedures. Reference is made, for example, to A. V. Aksenov et al., Chemistry of Heterocyclic Compounds (2003) 1417.


Alternatively, compounds of formula Ia, wherein $R_1 = R_2 = R_3$, can be obtained by reacting compounds of formula XIII with compounds of formula XIV in the presence of polyphosphoric acid (PPA) (A. V. Aksenov et al., Chemistry of Heterocyclic Compounds (2002) 665).

Compounds of formula Ib can be obtained by reacting compounds of formula X with compounds of formula XII in the presence of polyphosphoric acid (PPA) (A. V. Aksenov et al.,...


Compounds of formula III, wherein Q is an arylene, or heteroarylene radical, can be prepared, for example, by reaction of a compound of formula Xa with XII in PPA.

The compounds of formula Xa can be prepared as described in Khimiya Geterotsiklichesikh Soedinenii (1980) 96-100.

Compounds of formula III, wherein Q is an arylene, or heteroarylene radical, can also be prepared starting from X and Xlla:

The compounds of formula Xlla can be prepared as described, for example, in Synthetic Communications 32 (2002) 3389:

Alternatively, compounds of formula III can also be prepared by Suzuki coupling of an azapyrene carrying a boronic ester function and bromoaryl azapyrene.
The Suzuki reaction can be carried out as described in WO04039786. Ar and Ar' are an arylene, or heteroarylene radical, which together form the bridging unit Q after Suzuki coupling of the azapyrene carrying a boronic ester function and the bromoaryl azapyrene.

The electronic device of the present invention is preferably an electroluminescent (EL) device. The compounds of formula I, or III may be used in organic light emitting diodes (OLEDs) as hosts for phosphorescent compounds, as emitting and/or electron transport material.

Compounds of formula II, wherein at least one of R¹, R² and R³ is a group of the formula

\[ \text{[R²¹¹, R²¹³, R²¹², Ar']} \]

, can be used as fluorescent emitters, especially in combination with a host material. Compounds of formula II, wherein R¹ is a group

\[ \text{[R²¹¹, R²¹³, R²¹², Ar']} \]

and R² and R³ are independently of each other C₆-C₂₄ aryl; C₆-C₂₄ aryl which is substituted by CrCl₈alkyl, or d-Ci₈alkoxy; are preferred. u is 0, or 1; v is 0, or 1.

R²¹¹, R²¹³, R²¹² and R²¹² are independently of each other H, d-Ci₈alkyl, or Cₓ Ci₈alkoxy.
$R^{213}$ and $R^{214}$ are independently of each other H, or Ci-C$_8$alkyl.

$X^1$ is N or CH, especially CH. $R^5$, $R^6$, $R^7$ and $R^8$ are H.

$Ar^1$ is -NR$_2^{25}$, C$_6$-C$_{24}$aryl, C$_6$-C$_{24}$aryl which is substituted by G, C$_2$-C$_{20}$heteroaryl, or C$_2$-C$_{20}$heteroaryl which is substituted by G, preferably -NR$_2^{25}$,

wherein $R^{25}$ and $R^{26}$ are as defined above.

Examples of such compounds are compounds B-26 to B-32 as shown in claim 6.

Compounds of the formula II

R$^5$, $R^6$, $R^7$ and $R^8$ are H.

$X^1$ is N or CR$^4$, especially N, CH, very especially CH.

$R^1$ to $R^4$ are independently of each other C$_6$-C$_8$aryl; C$_6$-C$_8$aryl which is substituted by d-Ci$_8$alkyl, or d-Ci$_8$alkoxy, especially Ci-C$_8$alkyl, C$_2$-C$_{20}$heteroaryl, C$_2$-C$_{20}$heteroaryl which is substituted by Ci-Ci$_8$alkyl, or Ci-Ci$_8$alkoxy, especially Ci-C$_8$alkyl; are preferred as host materials for fluorescent emitters.

Examples of such compounds are compounds A-1, B-1, B-2, B-9, B-34, B-35 and B-36 as shown in claim 6.

Compounds of the formula Ivb and Vc, wherein

$X^1$ is N or CR$^4$, especially N, CH, very especially CH.

$R^1$ to $R^4$ are independent of each other C$_6$-C$_{24}$aryl; C$_6$-C$_{24}$aryl which is substituted by d-Ci$_8$alkyl, or Ci-Ci$_8$alkoxy, especially Ci-C$_8$alkyl; C$_2$-C$_{20}$heteroaryl, C$_2$-C$_{20}$heteroaryl, which is substituted by Ci-Ci$_8$alkyl, or Ci-Ci$_8$alkoxy, especially Ci-C$_8$alkyl;

$R^{206}$ and $R^{207}$ are independently of each other C$_6$-C$_{24}$aryl; C$_6$-C$_{24}$aryl which is substituted by Ci-Ci$_8$alkyl, or Ci-Ci$_8$alkoxy, especially Ci-C$_8$alkyl; C$_2$-C$_{20}$heteroaryl, C$_2$-C$_{20}$heteroaryl, which is substituted Ci-Ci$_8$alkyl, or Ci-Ci$_8$alkoxy, especially Ci-C$_8$alkyl; or CN; or
R\textsuperscript{206} and R\textsuperscript{207} form together a group of formula \textit{\ldots} wherein
R\textsuperscript{209} and R\textsuperscript{208} are H,
R\textsuperscript{209} and R\textsuperscript{208} are independently of each other H, \( \text{Ci-Ci}_8 \text{alkyl} \), \( \text{d-Ci}_8 \text{alkyl} \) which is interrupted by \(-\text{O}-\), \( \text{Ci-Ci8alkoxy} \), \( \text{Ci-Ci8perfluoroalkyl} \), \( \text{C}_6\text{-C}_{24} \text{aryl} \), \( \text{C}_6\text{-C}_{24} \text{aryl} \) which is substituted by \( \text{d-Ci}_8 \text{alkyl} \), or \( \text{d-Ci}_8 \text{alkoxy} \); C\text{\_2}-C\text{\_2}heteroaryl, or C\text{\_2}-C\text{\_2}heteroaryl, which is substituted by \( \text{d-Cisalkyl} \), or \( \text{d-dsalkoxy} \); are suitable electron transporting materials in electronic applications. Such compounds can be used in OLEDs in electron transporting or injection layers. In this case the compound can be used alone or with a dopant. Such compounds are also useable as electron accepting materials in organic photovoltaic cells.

Examples of such compounds are compounds G-1 to G-5, H-1, H-2, K-1 to K-8, L-1 and L-2 as shown in claim 6.

Suitable dopants are alkali halides like LiF, NaF, KF, CsF, LiCl; alkali metal chalcogenides like Li\text{\_2}O, K\text{\_2}O; Cs\text{\_2}O, CsCO\text{\_3}, alkali earth chalcogenides like CaO, BaO as described in US2008/018237. An example of an n-doped electron transport layer using Bphen doped with Li at a molar ratio of 1:1 is disclosed in US6,337,102. WO2009000237 disclose organic dopants and the use of such materials.

In one embodiment of the present invention the EL device comprises a cathode, an anode, and there between a light emitting layer containing a host material and a phosphorescent light-emitting material, wherein the host material is a compound of formula I, or III.

In another embodiment of the present invention the EL device comprises a cathode, an anode, and an electron transport material, wherein the electron transport material is, or comprises a compound of formula I, or III.

In another embodiment of the present invention the EL device comprises a cathode, an anode, and an emitting layer, wherein the emitting layer consists of, or comprises a compound of formula I, or III.

In another embodiment of the present invention the EL device, comprises a cathode, an anode, and there between a light emitting layer containing a material of formula I, or III, wherein compounds of formula I, or III are used as fluorescent host material or fluorescent light emitting material.
In addition, the present invention is also directed to the use of the compounds of formula I, or III for electrophotographic photoreceptors, photoelectric converters, solar cells, image sensors, dye lasers and electroluminescent devices.

Suitably, the light-emitting layer of the OLED device comprises a host material and one or more guest materials for emitting light. One of the host materials may be a compound of formula I, or III. The light-emitting guest material(s) is usually present in an amount less than the amount of host materials and is typically present in an amount of up to 15 wt % of the host, more typically from 0.1 to 10 wt % of the host, and commonly from 2 to 8% of the host.

For convenience, the phosphorescent complex guest material may be referred to herein as a phosphorescent material. The emissive layer may comprise a single material, that combines transport and emissive properties. Whether the emissive material is a dopant or a major constituent, emissive layer may comprise other materials, such as dopants that tune the emission of the emissive layer. The emissive layer may include a plurality of emissive materials capable of, in combination, emitting a desired spectrum of light.

Other Host Materials for Phosphorescent Materials
The host material useful in the invention may be used alone or in combination with other host materials. Other host materials should be selected so that the triplet exciton can be transferred efficiently from the host material to the phosphorescent material. Suitable host materials are described in WO00/70655; 01/39234; 01/93642; 02/074015; 02/15645, and US20020171662. Suitable hosts include certain aryl amines, triazoles, indoles and carbazole compounds. Examples of hosts are 4,4'-N,N'-dicarbazole-biphenyl (CBP), 2,2'-dimethyl-4,4'-N,N'-dicarbazole-biphenyl, m-(N,N'-dicarbazole)benzene, and poly(N-vinylcarbazole), including their derivatives.

Desirable host materials are capable of forming a continuous film. The light-emitting layer may contain more than one host material in order to improve the device's film morphology, electrical properties, light emission efficiency, and lifetime. The light emitting layer may contain a first host material that has good hole-transporting properties, and a second host material that has good electron-transporting properties.

Phosphorescent Materials
Phosphorescent materials may be used alone or, in certain cases, in combination with each other, either in the same or different layers. Examples of phosphorescent and related materials are described in WO00/57676, WO00/70655, WO01/41512, WO02/15645,
The emission wavelengths of cyclometallated Ir(III) complexes of the type \( \text{IrL}_3 \) and \( \text{IrL}_2 \text{L}' \), such as the green-emitting fac-tris(2-phenylpyridinato-N,C)\( _2 \)iridium(III) and bis(2-phenylpyridinato-N,C)\( _2 \)iridium(III) (acetylacetonate) may be shifted by substitution of electron donating or withdrawing groups at appropriate positions on the cyclometallating ligand \( \text{L} \), or by choice of different heterocycles for the cyclometallating ligand \( \text{L} \). The emission wavelengths may also be shifted by choice of the ancillary ligand \( \text{L}' \). Examples of red emitters are the bis(2-(2'-benzothienyl)pyridinato-N,C)\( _3 \)iridium(EI)(acetylacetonate) and tris(1-phenylisoquinolinato-N,C)iridium(III). A blue-emitting example is bis(2-(4,6-difluorophenyl)-pyridinato-N,C)\( _2 \)iridium(III)(picolinate).

Red electrophosphorescence has been reported, using bis[2-(2'-benzo[4,5-a]thiienyl)pyridinato-N,C]\( _3 \)iridium(acetylacetonate)[Btp\( _2 \text{Ir(acac)} \)] as the phosphorescent material (Adachi, C., Lamansky, S., Baldo, M. A., Kwong, R. C., Thompson, M. E., and Forrest, S. R., App. Phys. Lett., 78, 1622-1624 (2001)).

Other important phosphorescent materials include cyclometallated Pt(II) complexes such as cis-bis(2-phenylpyridinato-N,C)\( _2 \)platinum(II), cis-bis(2'-thienyl)pyridinato-N,C\( _3 \)platinum(II), cis-bis(2'-2'-thienyl)quinolinato-N,C\( _5 \)platinum(II), or (2-(4,6-difluorophenyl)pyridinato-NC\( _2 \)) platinum(II)acetylacetonate. Pt(II)porphyrin complexes such as 2,3,7,8,12,13,17,18-octaethyl-21 H, 23H-porphine platinum(H) are also useful phosphorescent materials.

Still other examples of useful phosphorescent materials include coordination complexes of trivalent lanthanides such as Th\(^{3+}\) and Eu\(^{3+}\) (J. Kido et al, Appl. Phys. Lett., 65, 2124 (1994)).

Other important phosphorescent materials are described in WO06/000544 and European patent application no. 07102949.0.
Examples of phosphorescent materials are compounds A-1 to B-234, B-1 to B-234, C-1 to C-44 and D-1 to D-234, which are described in WO08/101842, and compounds A1-A144 and B1-B144, which are described in PCT/EP2009/051109.

Blocking Layers

In addition to suitable hosts, an OLED device employing a phosphorescent material often requires at least one exciton or hole blocking layers to help confine the excitons or electron-hole recombination centers to the light-emitting layer comprising the host and phosphorescent material, or to reduce the number of charge carriers (electrons or holes). In one embodiment, such a blocking layer would be placed between the electron-transporting layer and the light-emitting layer. In this case, the ionization potential of the blocking layer should be such that there is an energy barrier for hole migration from the host into the electron-transporting layer, while the electron affinity should be such that electrons pass more readily from the electron-transporting layer into the light-emitting layer comprising host and phosphorescent material. It is further desired, but not absolutely required, that the triplet energy of the blocking material be greater than that of the phosphorescent material. Suitable hole-blocking materials are described in WO00/70655 and WO01/93642. Two examples of useful materials are bathocuproine (BCP) and bis(2-methyl-8-quinolinolato)(4-phenylphenolato)aluminum(III) (BaIQ). Metal complexes other than BaIQ are also known to block holes and excitons as described in US20030068528. US20030175553 describes the use of fac-tris(1-phenylpyrazolato-N,C 2)iridium(III) (Irppz) in an electron/exciton blocking layer.

Embodiments of the invention can provide advantageous features such as operating efficiency, higher luminance, color hue, low drive voltage, and improved operating stability. Embodiments of the organometallic compounds useful in the invention can provide a wide range of hues including those useful in the emission of white light (directly or through filters to provide multicolor displays).

General Device Architecture

The compounds of the present invention can be employed in many OLED device configurations using small molecule materials, oligomeric materials, polymeric materials, or combinations thereof. These include very simple structures comprising a single anode and cathode to more complex devices, such as passive matrix displays comprised of orthogonal arrays of anodes and cathodes to form pixels, and active-matrix displays where each pixel is controlled independently, for example, with thin film transistors (TFTs).
There are numerous configurations of the organic layers. The essential requirements of an OLED are an anode, a cathode, and an organic light-emitting layer located between the anode and cathode. Additional layers may be employed as more fully described hereafter.

Atypical structure, especially useful for of a small molecule device, is comprised of a substrate, an anode, a hole-injecting layer, a hole-transporting layer, a light-emitting layer, optionally a hole- or exciton-blocking layer, an electron-transporting layer, and a cathode. These layers are described in detail below. Note that the substrate may alternatively be located adjacent to the cathode, or the substrate may actually constitute the anode or cathode. The organic layers between the anode and cathode are conveniently referred to as the organic EL element. Also, the total combined thickness of the organic layers is desirably less than 500 nm.

Compounds of formula $H_a$ may be used as host in the light-emitting layer (emissive layer).

Compounds of formula $H_a$ and $H_b$ may be used in the electron transport layer, optionally in combination with a dopant.

In a preferred embodiment the device comprises in this order a glass substrate, an anode (indium tin oxide (ITO)), a hole injection layer (2-TNATA (4,4',4''-tris(N-(naphtha-2-yl)-N-phenyl- amino)triphenylamine; $\alpha$-NPD doped with organic or inorganic dopants), a hole transport layer (4,4'-bis[N-(1-naphtyl)-N-phenylamino]biphenyl ($\alpha$-NPD)), an emissive layer (aluminum(III) bis(2-methyl-8-hydroxyquinolinato)-4-phenylphenolate (BalQ) $\alpha$-NPD, Cpd. A-1), or Cpd. A-19 doped with bis(i-phenylisoquinoline) (acetylacetonate)iridium(III), or iridium(III)bis-(2-methylidibeno[f,h]quinoxaline) (acetylacetonate), a electron transport layer (BalQ/AIQ$_3$; AlQ$_3$; Cpd. of A-1/AIQ$_3$; 1,3,5-tris(N-phenylbenzimidazol-2-yl)benzene (TPBI)/Cpd. A-1; TPBI/AlQ$_3$; Cpd. B-38; BalQ/BCP doped with Cs$_2$CO$_3$ or organic dopants; BalQ/Cpd. A-1 doped with Cs$_2$CO$_3$ or organic dopants; BalQ/Cpd. of B-38 doped with Cs$_2$CO$_3$ or organic dopants; Cpd. B-1; Cpd. B-39; BalQ/Cpd. of B-1), and a cathode LiF/Al or Cs$_2$CO$_3$/Al. Examples of p-dopants are, for example, mentioned in K. Walzer, B. Maennig, M. Pfeiffer, and K. Leo, Chem. Rev. 107 (2007) 1233-1271, EP1596445A1 ,WO2009/003455A1 ,DE100357044, WO2008/058525, WO2008/138580, US20080171228 and US2008/0265216. Suitable n-dopants are alkali halides like LiF, NaF, KF, CsF, LiCl; alkali metal chalcogenides like Li$_2$O, K$_2$O; Cs$_2$O, Cs$_2$CO$_3$; alkali earth chalcogenides like CaO, BaO as described in WO2008/018237. An example of an n-doped electron transport layer using Bphen doped
with Li at a molar ratio of 1:1 is disclosed in US6,337,102. WO2009000237 discloses organic
dopants and the use of such materials.

Substrate

The substrate can either be light transmissive or opaque, depending on the intended
direction of light emission. The light transmissive property is desirable for viewing the EL
emission through the substrate. Transparent glass or plastic is commonly employed in such
cases. The substrate can be a complex structure comprising multiple layers of materials. This
is typically the case for active matrix substrates wherein TFTs are provided below the OLED
layers. It is still necessary that the substrate, at least in the emissive pixilated areas, be
comprised of largely transparent materials such as glass or polymers. For applications where
the EL emission is viewed through the top electrode, the transmissive characteristic of the
bottom support is immaterial, and therefore can be light transmissive, light absorbing or light
reflective. Substrates for use in this case include, but are not limited to, glass, plastic,
semiconductor materials, silicon, ceramics, and circuit board materials. Again, the substrate
can be a complex structure comprising multiple layers of materials such as found in active
matrix TFT designs. It is necessary to provide in these device configurations a light-
transparent top electrode.

Anode

When the desired electroluminescent light emission (EL) is viewed through the anode, the
anode should be transparent or substantially transparent to the emission of interest.
Common transparent anode materials used in this invention are indium-tin oxide (ITO),
indium-zinc oxide (IZO) and tin oxide, but other metal oxides can work including, but not
limited to, aluminium-doped zinc oxide, magnesium-indium oxide, and nickel-tungsten oxide.
In addition to these oxides, metal nitrides, such as gallium nitride, and metal selenides, such
as zinc selenide, and metal sulfides, such as zinc sulphide, can be used as the anode. For
applications where EL emission is viewed only through the cathode, the transmissive
characteristics of the anode are immaterial and any conductive material can be used,
transparent, opaque or reflective. Example conductors for this application include, but are not
limited to, gold, iridium, molybdenum, palladium, and platinum. Desired anode materials are
commonly deposited by any suitable means such as evaporation, sputtering, chemical vapor
deposition, or electrochemical means. Anodes can be patterned using well-known
photolithographic processes. Optionally, anodes may be polished prior to application of other
layers to reduce surface roughness so as to minimize shorts or enhance reflectivity.

Cathode

When light emission is viewed solely through the anode, the cathode used in this invention
can be comprised of nearly any conductive material. Desirable materials have good film-forming properties to ensure good contact with the underlying organic layer, promote electron injection at low voltage, and have good stability. Useful cathode materials often contain a low work function metal (≤ 4.0 eV) or metal alloy. One useful cathode material is comprised of a Mg:Ag alloy wherein the percentage of silver is in the range of 1 to 20%, as described in US-A-4,885,221. Another suitable class of cathode materials includes bilayers comprising the cathode and a thin electron-injection layer (EIL) in contact with an organic layer (e.g., an electron transporting layer (ETL)) which is capped with a thicker layer of a conductive metal. Here, the EIL preferably includes a low work function metal or metal salt, and if so, the thicker capping layer does not need to have a low work function. One such cathode is comprised of a thin layer of LiF followed by a thicker layer of Al as described in US-A-5,677,572. An ETL material doped with an alkali metal, for example, Li-doped Alq, is another example of a useful EIL. Other useful cathode material sets include, but are not limited to, those disclosed in US-A-5,059,861, 5,059,862 and 6,140,763.

When light emission is viewed through the cathode, the cathode must be transparent or nearly transparent. For such applications, metals must be thin or one must use transparent conductive oxides, or a combination of these materials. Optically transparent cathodes have been described in more detail in US-A-4,885,211, 5,247,190, JP 3,234,963, U.S. Pat. Nos. 5,703,436, 5,608,287, 5,837,391, 5,677,572, 5,776,622, 5,776,623, 5,714,838, 5,969,474, 5,739,545, 5,981,306, 6,137,223, 6,140,763, 6,172,459, EP1 076368, US-A-6,278,236 and 6,284,3936. Cathode materials are typically deposited by any suitable method such as evaporation, sputtering, or chemical vapour deposition. When needed, patterning can be achieved through many well known methods including, but not limited to, through-mask deposition, integral shadow masking as described in US-A-5,276,380 and EP0732868, laser ablation, and selective chemical vapour deposition.

Hole-Injecting Layer (HIL)
A hole-injecting layer may be provided between anode and hole-transporting layer. The hole-injecting material can serve to improve the film formation property of subsequent organic layers and to facilitate injection of holes into the hole-transporting layer. Suitable materials for use in the hole-injecting layer include, but are not limited to, porphyrinic compounds as described in US-A-4,720,432, plasma-deposited fluorocarbon polymers as described in US-A-6,208,075, and some aromatic amines, for example, m-MTDATA (4,4',4''-tris[(3-methylphenyl)phenylamino]triphenylamine), or 2-TNATA (4,4',4''-tris(N-(naphtha-2-yl)-N-phenyl-amino)triphenylamine). Alternative hole-injecting materials reportedly useful in organic
Hole-Transporting Layer (HTL)

The hole-transporting layer of the organic EL device contains at least one hole-transporting compound such as an aromatic tertiary amine, where the latter is understood to be a compound containing at least one trivalent nitrogen atom that is bonded only to carbon atoms, at least one of which is a member of an aromatic ring. In one form the aromatic tertiary amine can be an arylamine, such as a monoarylamine, diarylamine, triarylamine, or a polymeric arylamine. Exemplary monomeric triarylamines are illustrated in US-A-3,180,730.

Other suitable triarylamines substituted with one or more vinyl radicals and/or comprising at least one active hydrogen containing group are disclosed in US-A-3,567,450 and 3,658,520. A more preferred class of aromatic tertiary amines are those which include at least two aromatic tertiary amine moieties as described in US-A-4,720,432 and 5,061,569. Such compounds include those represented by structural formula

\[ Q^1 \xrightarrow{G} Q^2 \] (A), wherein \( Q^1 \) and \( Q^2 \) are independently selected aromatic tertiary amine moieties and \( G \) is a linking group such as an arylene, cycloalkylene, or alkylene group of a carbon to carbon bond. In one embodiment, at least one of \( Q^1 \) or \( Q^2 \) contains a polycyclic fused ring structure, e.g., a naphthalene. When \( G \) is an aryl group, it is conveniently a phenylene, biphenylene, or naphthalene moiety.

A useful class of triarylamines satisfying structural formula (A) and containing two triarylamine moieties is represented by structural formula

\[ Q^3 \xrightarrow{C} Q^4 \]

(B), where \( Q^3 \) and \( Q^4 \) each independently represents a hydrogen atom, an aryl group, or an alkyl group or \( Q^3 \) and \( Q^4 \) together represent the atoms completing a cycloalkyl group; and \( Q^5 \) and \( Q^6 \) each independently represents an aryl group, which is in turn substituted with a diaryl substituted amino group, as indicated by structural formula

\[ Q^7 \xrightarrow{N} Q^8 \]

(C), wherein \( Q^7 \) and \( Q^8 \) are independently selected aryl groups. In one embodiment, at least one of \( Q^7 \) or \( Q^8 \) contains a polycyclic fused ring structure, e.g., a naphthalene.

Another class of aromatic tertiary amines are the tetraaryldiamines. Desirable tetraaryldiamines include two diarylamino groups, such as indicated by formula 1, linked through an arylene group. Useful tetraaryldiamines include those represented by formula
(D), wherein each Are is an independently selected arylene group, such as a phenylene or anthracene moiety, y is an integer of from 1 to 4, and Ar, Q^0, Q^10, and Q^{11} are independently selected aryl groups. In a typical embodiment, at least one of Ar, Q^0, Q^{10}, and Q^{11} is a polycyclic fused ring structure, e.g., a naphthalene. The various alkyl, alkylene, aryl, and arylene moieties of the foregoing structural formulae (A), (B), (C), (D), can each in turn be substituted. Typical substituents include alkyl groups, alkoxy groups, aryl groups, arxylo groups, and halogen such as fluoride, chloride, and bromide. The various alkyl and alkylene moieties typically contain from about 1 to 6 carbon atoms. The cycloalkyl moieties can contain from 3 to about 10 carbon atoms, but typically contain five, six, or seven ring carbon atoms, e.g. cyclopentyl, cyclohexyl, and cycloheptyl ring structures. The aryl and arylene moieties are usually phenyl and phenylene moieties.

The hole-transporting layer can be formed of a single or a mixture of aromatic tertiary amine compounds. Specifically, one may employ a triarylamine, such as a triarylamine satisfying the formula (B), in combination with a tetraaryldiamine, such as indicated by formula (D). When a triarylamine is employed in combination with a tetraaryldiamine, the latter is positioned as a layer interposed between the triarylamine and the electron injecting and transporting layer. Illustrative of useful aromatic tertiary amines are the following: 1,1-Bis(4-di-p-tolylaminophenyl)cyclohexane, N,N,N’,N’-tetraphenyl-4,4’-diaminobiphenyl, N,N,N’,N’-tetra(2-naphthyl)-4,4”-diamino-p-terphenyl, N,N,N’,N’-tetra-p-tolyl-4,4’-diaminobiphenyl, N,N,N’,N’-tetra-p-tolyl-1,4-bis[2-[4-[N,N-di(p-toly)amino]phenyl]vinyl]benzene (BDTAPVB), N,N,N’,N’-tetra-p-tolyl-4,4’-diaminobiphenyl, N,N,N’,N’-tetra-1-naphthyl-4,4’-diaminobiphenyl, N,N,N’,N’-tetra-2-naphthyl-4,4’-diaminobiphenyl, N-phenylcarbazole, 4,4’-bis[N-(1-naphthyl)-N-phenylamino]biphenyl (α-NPD), 4,4’-bis[N-(1-naphthyl)-N-(2-naphthyl)amino]biphenyl (TNB), 4,4’-bis[N-(1-naphthyl)-N-phenylamino]p-terphenyl, 4,4’-bis[N-(2-naphthyl)-N-phenylamino]biphenyl, 4,4’-bis[N-(3-acenaphthphenyl)-N-phenylamino]biphenyl, 1,5-bis[N-(1-naphthyl)-N-phenylamino]naphthalene, 4,4’-bis[N-(9-anthryl)-N-phenylamino]biphenyl, 4,4’-bis[N-(1-anthryl)-N-phenylamino]p-terphenyl, 4,4’-bis[N-(2-phenanthryl)-N-phenylamino]biphenyl, 4,4’-bis[N-(8-fluoranthenyl)-N-phenylamino]biphenyl, 4,4’-bis[N-(2-pyrenyl)-N-phenylamino]biphenyl, 4,4’-bis[N-(2-naphthacenyI)-N-phenylamino]biphenyl, 4,4’-bis[N-(2-perylpenyl)-N-phenylamino]biphenyl, 4,4’-bis[N-(1-coronenyI)-N-phenylamino]biphenyl, 2,6-bis(di-p-tolylamino)naphthalene, 2,6-bis[di-(1-naphthyl)amino]naphthalene, 2,6-bis[N-(1-naphthyl)-N-(2-naphthyl)amino]naphthalene, N,N,N’,N’-tetra(2-naphthyl)-4,4”-diamino-p-terphenyl, 4,4’-bis...
{N-phenyl-N-[4-(1-naphthyl)-phenyl]amino}biphenyl, 2,6-bis[N,N-di(2-naphthyl)amino]fluorine, 4,4',4''-tris[(3-methylphenyl)phenylamino]triphenylamine (MTDATA), and 4,4''-Bis[N-(3-methylphenyl)-N-phenylamino]biphenyl (TPD). A hole transport layer may be used to enhance conductivity. α-NPD and TPD are examples of intrinsic hole transport layers. An example of a p-doped hole transport layer is m-MTDATA doped with F₄-TCNQ at a molar ratio of 50:1 as disclosed in US6,337,102 or DE10058578.

Another class of useful hole-transporting materials includes polycyclic aromatic compounds as described in EP1 009041. Tertiary aromatic amines with more than two amine groups may be used including oligomeric materials. In addition, polymeric hole-transporting materials can be used such as poly(N-vinylcarbazole) (PVK), polythiophenes, polypyrrole, polyaniline, and copolymers such as poly(3,4-ethylenedioxythiophene)/poly(4-styrenesulfonate) also called PEDOT/PSS.

Fluorescent Light-Emitting Materials and Layers (LEL)
In addition to the phosphorescent materials, other light emitting materials may be used in the OLED device, including fluorescent materials. The compounds of formula I and III may function as fluorescent light-emitting materials. Although the term "fluorescent" is commonly used to describe any light emitting material, in this case we are referring to a material that emits light from a singlet excited state. Fluorescent materials may be used in the same layer as the phosphorescent material, in adjacent layers, in adjacent pixels, or any combination. Care must be taken not to select materials that will adversely affect the performance of the phosphorescent materials. One skilled in the art will understand that triplet excited state energies of materials in the same layer as the phosphorescent material or in an adjacent layer must be appropriately set so as to prevent unwanted quenching. As more fully described in US-A-4,769,292 and 5,935,721, the light-emitting layer (LEL) of the organic EL element includes a luminescent fluorescent or phosphorescent material where electroluminescence is produced as a result of electron-hole pair recombination in this region. The light-emitting layer can be comprised of a single material, but more commonly consists of a host material doped with a guest emitting material or materials where light emission comes primarily from the emitting materials and can be of any color. The host materials in the light-emitting layer can be an electron-transporting material, as defined below, a hole-transporting material, as defined above, or another material or combination of materials that support hole-electron recombination. Fluorescent emitting materials are typically incorporated at 0.01 to 10% by weight of the host material. The host and emitting materials can be small non-polymeric molecules or polymeric materials such as
polyfluorenes and polyvinylarylenes (e.g., poly(p-phenylenevinylene), PPV). In the case of polymers, small molecule emitting materials can be molecularly dispersed into a polymeric host, or the emitting materials can be added by copolymerizing a minor constituent into a host polymer. Host materials may be mixed together in order to improve film formation, electrical properties, light emission efficiency, lifetime, or manufacturability. The host may comprise a material that has good hole-transporting properties and a material that has good electron-transporting properties.

Host and emitting materials known to be of use include, but are not limited to, those disclosed in US-A-4,768,292, 5,141,671, 5,150,006, 5,151,629, 5,405,709, 5,484,922, 5,593,788, 5,645,948, 5,683,823, 5,755,999, 5,928,802, 5,935,720, 5,935,721, and 6,020,078.

Metal complexes of 8-hydroxyquinoline and similar derivatives (Formula E) constitute one class of useful host compounds capable of supporting electroluminescence, and are particularly suitable for light emission of wavelengths longer than 500 nm, e.g., green, yellow, orange, and red.

\[
\text{M}^{n+}[\text{O} \quad \text{Z} \quad \text{N}]
\]

wherein M represents a metal; \( n \) is an integer of from 1 to 4; and ZZ independently in each occurrence represents the atoms completing a nucleus having at least two fused aromatic rings. From the foregoing it is apparent that the metal can be monovalent, divalent, trivalent, or tetravalent metal. The metal can, for example, be an alkali metal, such as lithium, sodium, or potassium; an alkaline earth metal, such as magnesium or calcium; an earth metal, such as aluminium or gallium, or a transition metal such as zinc or zirconium. Generally any monovalent, divalent, trivalent, or tetravalent metal known to be a useful chelating metal can be employed. ZZ completes a heterocyclic nucleus containing at least two fused aromatic rings, at least one of which is an azole or azine ring. Additional rings, including both aliphatic and aromatic rings, can be fused with the two required rings, if required. To avoid adding molecular bulk without improving on function the number of ring atoms is usually maintained at 18 or less.

Illustrative of useful chelated oxinoid compounds are the following:

CO-1: Aluminum trisoxine [alias, tris(8-quinolinolato)aluminum(III)]

CO-2: Magnesium bisoxine [alias, bis(8-quinolinolato)magnesium(II)]

CO-3: Bis[benzo[f]-8-quinolinolato]zinc(II)

CO-4: Bis(2-methyl-8-quinolinolato)aluminium(III)- \( \mu \)-oxo-bis(2-methyl-8-quinolinolato)aluminium(III)

CO-5: Indium trisoxine [alias, tris(8-quinolinolato)indium]
Useful fluorescent emitting materials include, but are not limited to, derivatives of anthracene, tetracene, xanthene, perylene, rubrene, coumarin, rhodamine, and quinacridone, dicyanomethylene pyran compounds, thiopyran compounds, polymethine compounds, perylium and thiaperylium compounds, fluorene derivatives, periflanthene derivatives, indenoperylene derivatives, bis(azinyl)amine boron compounds, bis(azinyl)methane compounds, and carbostyril compounds. Illustrative examples of useful materials include, but are not limited to, compounds L1 to L52 described in US7,090,930B2.

Electron-Transporting Layer (ETL)

Preferred thin film-forming materials for use in forming the electron-transporting layer of the organic EL devices of this invention are metal chelated oxinoid compounds, including chelates of oxine itself (also commonly referred to as 8-quinolinol or 8-hydroxyquinoline). Such compounds help to inject and transport electrons and exhibit both high levels of performance and are readily fabricated in the form of thin films. Exemplary of contemplated oxinoid compounds are those satisfying structural formula (E), previously described.

Other electron-transporting materials include various butadiene derivatives as disclosed in US4,356,429 and various heterocyclic optical brighteners as disclosed in US4,539,507. Benzazoles satisfying structural formula (G) are also useful electron transporting materials. Triazines are also known to be useful as electron transporting materials. Doping may be used to enhance conductivity. Alq₃ is an example of an intrinsic electron transport layer. An example of an n-doped electron transport layer is Bphen doped with Li at a molar ratio of 1:1, as disclosed in US 6,337,102.

Deposition of Organic Layers

The organic materials mentioned above are suitably deposited by any means suitable for the form of the organic materials. In the case of small molecules, they are conveniently deposited through thermal evaporation, but can be deposited by other means such as from a solvent with an optional binder to improve film formation. If the material is soluble or in oligomeric/polymeric form, solution processing is usually preferred e.g. spin-coating, ink-jet printing. Dendrimer substituents may be used to enhance the ability of small molecules to undergo solution processing. Patterned deposition can be achieved using shadow masks,
integral shadow masks (US5,294,870), spatially-defined thermal dye transfer from a donor sheet (US5,688,551, 5,851,709 and 6,066,357) and inkjet method (US6,066,357).

Encapsulation

Most OLED devices are sensitive to moisture or oxygen, or both, so they are commonly sealed in an inert atmosphere such as nitrogen or argon, along with a desiccant such as alumina, bauxite, calcium sulfate, clays, silica gel, zeolites, alkaline metal oxides, alkaline earth metal oxides, sulfates, or metal halides and perchlorates. Methods for encapsulation and desiccation include, but are not limited to, those described in US6,226,890. In addition, barrier layers such as SiOₓ, Teflon, and alternating inorganic/polymeric layers are known in the art for encapsulation.

Devices fabricated in accordance with embodiments of the invention may be incorporated into a wide variety of consumer products, including flat panel displays, computer monitors, televisions, billboards, lights for interior or exterior illumination and/or signalling, fully transparent displays, flexible displays, laser printers, cell phones, personal digital assistants (PDAs), laptop computers, digital cameras, camcorders, viewfinders, micro-displays, vehicles, theatre or stadium screen, or a sign. Various control mechanism may be used to control devices fabricated in accordance with the present invention, including passive matrix and active matrix.

Various features and aspects of the present invention are illustrated further in the examples that follow. While these examples are presented to show one skilled in the art how to operate within the scope of this invention, they are not to serve as a limitation on the scope of the invention where such scope is only defined in the claims. Unless otherwise indicated in the following examples and elsewhere in the specification and claims, all parts and percentages are by weight, temperatures are in degrees centigrade and pressures are at or near atmospheric.

Examples

Example 1

\[ \text{Example 1 (A-1)} \]
The product is prepared according to Chemistry of Heterocyclic Compounds 43 (2007) 665: To 5.00 g (31.6 mmol) naphthalene-1,8-diamine and 16.3 g (158 mmol) benzonitrile 50 g polyphosphoric acid are added. The reaction mixture is heated under nitrogen for 18 h at 180 °C. The heating bath is removed and 50 ml ethanol are added. The reaction mixture is poured into water and neutralized with aqueous ammonia solution. The product is filtered off and is washed with water and water/ethanol 1/1. The product is dissolved in toluene and is filtered on silica gel. The solvent is removed in vacuum and the product is soxhlet extracted with ethyl acetate (yield: 1.26 g (9.2 %)). Melting point: 295.0 - 296.0°C.

**Example 2**

![Chemical Reaction](image)

a) 10.0 g (63.2 mmol) naphthalene-1,8-diamine, 12.9 g (69.5 mmol) 4-bromo-benzaldehyde and 13.2 g (69.5 mmol) sodium disulfite are dissolved in 150 ml ethanol. The reaction mixture is refluxed for 3 h under nitrogen and cooled to 25 °C. The product is filtered off and washed with water and ethanol (yield: 14.4 g (71 %)).

![Chemical Reaction](image)

b) 1.00 g (3.09 mmol) of the product of example 2a and 0.710 g (3.40 mmol) (E)-1,3-diphenyl-propenone are added to a mixture of 10 g polyphosphoric acid and 5 ml toluene. The reaction mixture is stirred for 6 h at 90 °C under nitrogen. 20 ml ethanol and 30 ml water are added. The suspension is poured into water. The water phase is neutralized with an aqueous ammonia solution. The product is filtered off, washed with water, ethanol and again water (yield: 0.66 g (42 %)).

![Chemical Reaction](image)

(A-19)

c) 3.00 g (5.86 mmol) of the product of example 2b, 1.41 g (6.45 mmol) naphthalene-1-yl-phenyl-amine and 620 mg (6.45 mmol) sodium tert-butylate are dissolved in 80 ml toluene.
The reaction mixture is degassed with argon. 66 mg (0.29 mmol) palladium (II) acetate are added. The reaction mixture is degassed with argon. 119 mg (0.59 mmol) tri-tert-butylphosphane are added. The reaction mixture is degassed with argon, then cooled to 25 °C and washed with a 1 % aqueous sodium cyanide solution. The organic phase is separated and the solvent is removed. Column chromatography on silica gel with toluene/ hexane 3/7 result in the product (yield: 870 mg (23 %)). Melting point: 309.5 °C.

Example 3

![Chemical Structure](image)

a) 50 ml ethanol are added to 3.60 g (22.8 mmol) naphthalene-1,8-diamine, 2.66 g (25.0 mmol) benzaldehyde, and 4.76 g (25.0 mmol) sodium disulfite. The reaction mixture is refluxed for 2.5 h. The product is filtered off and is washed with ethanol and water (yield: 89 %).

![Chemical Structure](image)

b) 20 g polyphosphoric acid and 10 ml toluene are added to 2.00 g (8.19 mmol) of the product of example 1a and 1.88 g (9.01 mmol) (E)-1,3-diphenyl-propenone. The reaction mixture is stirred at 80 °C under nitrogen for 18 h. The heating bath is removed and 60 ml water are added. The suspension is poured into water. The water phase is neutralized with an aqueous ammonia solution. The product is filtered off and washed with ethanol and soxhlet extracted with ethyl acetate (yield: 1.10 g (31 %)). Melting point: 273.0 - 274.5 °C.

Example 4

![Chemical Structure](image)

20 g polyphosphoric acid are added to 2.00 g (6.19 mmol) of the product of example 2a and 2.55 g (24.8 mmol) benzonitrile. The reaction mixture is stirred at 180 °C under nitrogen for
17 h. The heating bath is removed and 20 ml ethanol and 30 ml water are added. The suspension is poured into water and the water phase is neutralized with an aqueous ammonia solution. The product is filtered off, washed with water, ethanol and again water and Soxhlet extracted with ethyl acetate (yield: 1.83 g (58 %)).

Example 5

\[
\begin{align*}
\text{NH}_2\text{NH}_2 + \begin{array}{c}
\text{C}_6\text{H}_4\text{CHO} \\
\text{Na}_2\text{S}_2\text{O}_3 \\
\text{EtOH}
\end{array} & \rightarrow \begin{array}{c}
\text{C}_6\text{H}_5\text{N}=\text{N}\text{C}_6\text{H}_5
\end{array}
\end{align*}
\]

a) 100 ml ethanol are added to 20.0 g (126 mmol) naphthalene-1,8-diamine, 21.7 g (139 mmol) naphthalene-1-carbaldehyde and 26.4 g (139 mmol) sodium disulfite. The reaction mixture is refluxed for 6 h under nitrogen. The product is filtered off and is washed with ethanol and water (yield: 25.6 g (69 %)). The product is used without further purification in the next reaction step.

\[
\begin{align*}
\text{C}_6\text{H}_5\text{N}=\text{N}\text{C}_6\text{H}_5 + \begin{array}{c}
\text{C}_6\text{H}_4\text{COCH}_2\text{C}_6\text{H}_4 \\
100^\circ\text{C} \\
\text{PPA}
\end{array} & \rightarrow \begin{array}{c}
\text{C}_6\text{H}_5\text{N}=\text{N}\text{C}_6\text{H}_5 \text{[B-37]}
\end{array}
\end{align*}
\]

b) 2 g (6.79 mmol) of the product of example 5a, 1.56 g (7.47 mmol) (E)-1,3-diphenyl-propenone are added to a mixture of 20 g polyphosphoric acid and 3 ml toluene. The reaction mixture is heated at 100 °C for 57 h and poured into water. The water phase is neutralized with an aqueous ammonia solution. The product is filtered off, washed with water and ethanol, decocted two times with ethyl acetate, soxhlet extracted with ethyl acetate, filtered on silica gel with toluene and decocted with diethyl ether (yield: 830 mg (25 %)).

Melting point: 260-261 °C.

Example 6

\[
\begin{align*}
\text{NH}_2\text{NH}_2 + \begin{array}{c}
\text{Br} \begin{array}{c}
\text{C}_6\text{H}_4\text{CHO} \\
\text{Na}_2\text{S}_2\text{O}_3 \\
\text{EtOH}
\end{array}
\end{array} & \rightarrow \begin{array}{c}
\text{C}_6\text{H}_5\text{N}=\text{N}\text{Br}
\end{array}
\end{align*}
\]

a) 300 ml ethanol are added to 9.00 g (56.9 mmol) naphthalene-1,8-diamine, 11.6 g (62.6 mmol) 3-bromo-benzaldehyde and 11.9 g (62.6 mmol) sodium disulfite. The reaction mixture is refluxed for 14 h under nitrogen and is filtered hot. The solids are washed with ethanol. the
ethanol phase is collected. The ethanol is partly distilled off and the ethanol solution is poured into water. The product is filtered off and is washed with water. The product is used without further purification in the next reaction step (yield: 17.0 g (93 %)).

\[
\begin{align*}
\text{Example 7} \\
\text{a) 50 ml ethanol are added to 5.00 g (31.6 mmol) naphthalene-1,8-diamine, 3.72 g (34.8} \tag{52}
\end{align*}
\]
mmol) pyridine-4-carbaldehyde and 6.61 g (34.8 mmol) sodium disulfite. The reaction mixture is refluxed for 17 h under nitrogen and filtered hot. The solids are washed with ethanol. The ethanol phase is collected. The ethanol is partly distilled off and the ethanol solution is poured into water. The product is filtered off, washed with water and is used without purification in the next reaction step (yield: 7.33 g (95 %)).

\[
\begin{align*}
\text{B-39} \quad & \\
\end{align*}
\]

b) 5 g (20.4 mmol) of the product of example 8a, 4.67 g (22.4 mmol) (E)-1,3-diphenyl-propenone are added to a mixture of 50 g polyphosphoric acid and 3 ml toluene. The reaction mixture is heated to 100 °C for 26 h under nitrogen and is poured into water. The water phase is neutralized with an aqueous ammonia solution. The product is filtered off and is washed with water, ethanol and again water. Column chromatography on silica gel with toluene/ethyl acetate result in the product, which is soxhlet extracted with diethylether (yield: 2.00 g (23 %)). Melting point 280-284 °C.

Example 8

\[
\begin{align*}
\end{align*}
\]

a) A mixture of 5.00 g (31.6 mmol) naphthalene-1,8-diamine, 24.0 g (126 mmol) sodium disulfite and 2.99 g (14.2 mmol) biphenyl-4,4'-dicarbaldehyde in 80 ml ethanol is refluxed for 22 h under nitrogen. The reaction mixture is cooled to 25 °C, the product is filtered off, washed with water and ethanol and is used without further purification in the next reaction step (yield: 6.90 g (100 %)).

\[
\begin{align*}
\text{C-7} \quad & \\
\end{align*}
\]

b) 1.50 g (3.08 mmol) of the product of example 9a, 2.89 g (13.9 mmol) (E)-1,3-diphenyl-propanone are added to a mixture of 20 g polyphosphoric acid and 5 ml toluene. The reaction mixture is heated to 100 °C for 94 h under nitrogen and is poured into water. The water phase is neutralized with an aqueous ammonia solution. The product is filtered off, is washed with water, ethanol and again water and is decocted with butan-2-one. Column
chromatography on silica gel with toluene/ethyl acetate 100/1 results in the product (yield: 230 mg (9%)).

\(^1^H\) NMR (300 MHz, CDCl\(_3\)): \(\delta = 8.94\) (d, \(J = 8.4\) Hz, 4H), 8.66 (d, \(J = 9.4\) Hz, 4H), 8.31 (d, \(J = 9.4\) Hz, 4H), 8.08 (s, 2H), 7.92 (d, \(J = 8.5\) Hz, 4H), 7.48-7.65 ppm (m, 20H).

Example 9

![Example 9](image)

a) 3.50 g (14.3 mmol) of the product of example 3a and 6.29 g (17.2 mmol) (E)-1,3-diphenylpropenone are added to a mixture of 35 g polyphosphoric acid and 5 ml toluene. The reaction mixture is heated at 100 °C for 45 h under nitrogen and is poured into water. The water phase is neutralized with an aqueous ammonia solution. The product is filtered off, is washed with water, ethanol and again water and is soxhlet extracted with chloroform. Diethylether is added to the chloroform layer and the product is filtered off (yield: 2.75 g (33 %)).

![Example 9](image)

b) 2.00 g (3.39 mmol) of the product of example 9a, 1.63 g (7.45 mmol) naphthalene-1-ylphenyl-amine and 980 mg (10.2 mmol) sodium tert-butylate are dissolved in 50 ml toluene. The reaction mixture is degassed with argon. 38 mg (0.17 mmol) palladium (II) acetate is added. The reaction mixture is degassed with argon. 69 mg (0.34 mmol) tri-tert-butylphosphane are added. The reaction mixture is degassed with argon and is stirred for 28 h at 100 °C under argon. The product is filtered off and is washed with toluene, ethanol, water and again ethanol (yield: 2.65 g (90 %)).

\(^1^H\) NMR (300 MHz, CDCl\(_3\)): \(\delta = 8.84\) (d, \(J = 6.7\) Hz, 2H), 8.78 (d, \(J = 9.4\) Hz, 2H), 8.27 (d, \(J = 6\) Hz, 2H), 8.12 (s, 1H), 8.07 (d, \(J = 8.4\) Hz, 2H), 7.96 (d, \(J = 7.9\) Hz, 2H), 7.86 (d, \(J = 8.1\) Hz, 2H),...
7.44-7.68 (m, 15H), 6.90-7.37 ppm (m, 16H).

Example 10

\[
\text{NH}_2\text{NH}_2 + \text{O} - \text{C} - \text{O} \xrightarrow{\text{Na}_2\text{S}_2\text{O}_3} \text{EIOH} \rightarrow \text{H} - \text{N} - \text{N} - \text{H}
\]

a) A mixture of 10.0 g (63.2 mmol) naphthalene-1,8-diamine, 361 g (190 mmol) sodium disulfite and 3.82 g (28.5 mmol) benzene-1,4-dicarbaldehyde in 120 ml ethanol is refluxed for 22 h under nitrogen. The reaction mixture is cooled to 25 °C, the product is filtered off, washed with ethanol, water and ethanol. Soxhlet extraction with ethanol results in the product (yield 6.90 g (100 %)).

b) 5.70 g (13.9 mmol) of the product of example 9a and 13.0 g (62.5 mmol) (E)-1,3-diphenylpropenone are added to a mixture of 60 g polyphosphoric acid and 5 ml toluene. The reaction mixture is heated at 100 °C for 47 h under nitrogen and is poured into water. The product is filtered off and is washed with water and ethanol. A suspension of the product in water is neutralized with an aqueous ammonia solution. The product is filtered off, washed with water, ethanol and again water and decocted with butan-2-one. Column chromatography on silica gel with toluene/ethyl acetate 100/1 results in the product (yield: 230 mg (8%)).

\(^1\text{H NMR} (300 \text{ MHz, CDCl}_3): \delta = 9.10 (s, 4H), 8.72 (d, 2H, J = 9.5 \text{ Hz, 4H}), 8.34 (d, J = 9.5 \text{ Hz, 4H}), 8.15 (s, 2H), 7.53-7.78 \text{ ppm (m, 24H).}

Example 11

\[
\text{RuCl}_3 \times \text{H}_2\text{O, NaIO}_3, \text{CH}_2\text{Cl}_2, \text{CH}_3\text{CN, H}_2\text{O} \rightarrow \text{H} - \text{N} - \text{N} - \text{H}
\]

a) A mixture of 5.00 g (11.6 mmol) of the product of example 3b, 550 mg (2.66 mmol) ruthenium(III)-chloride hydrate (-41% Ru), 20.3 g (94.9 mmol) sodium periodate in 50 ml dichloromethane, 50 ml acetonitrile and 60 ml water is stirred at 60 °C for 15 h under nitrogen. The reaction mixture is poured into water. The product is filtered off, washed with
water and ethanol, filtered on Hyflo with chloroform and is used without further purification in
the next reaction step (yield 2.70 g (48 %)).

\[
\begin{align*}
\text{HClO}_4, & \text{EtOH, CHCl}_3 \\
\text{H}_2\text{SO}_4, & \text{EtOH, CHCl}_3
\end{align*}
\]

b) 2.70 g (5.48 mmol) of the product of example 11a and 1.42 g (13.2 mmol) benzene-1,2-
diamine are dissolved in 15 ml chloroform and 30 ml ethanol. 5 drops of sulphuric acid (97%)
are added. The reaction mixture is refluxed for 16 h and cooled to 25 °C. The product is
filtered off, washed with ethanol, water and again ethanol. Column chromatography on silica
gel with dichloromethane leads to the product in 10 % yield.

\[^1\text{H NMR} \ (300 \text{ MHz, CDCl}_3): \delta = 8.63-8.67 \ (m, 2H), 8.42 \ (d, J = 9.4 \text{ Hz, } 1H), 8.05 \ (d, J = 9.4 \\
\text{Hz, } 1H), 7.77 \ (s, 1H), 7.42-7.60 \text{ ppm (m, 17H).}
\]

Example 12

Example 11 is repeated, except that more oxidation agent and a longer reaction time are
used in the first reaction step.

\[^1\text{H NMR} \ (300 \text{ MHz, CDCl}_3): \delta = 9.13 \ (d, J=6.9 \text{ Hz, } 2), 8.53 \ (d, J = 8.4 \text{ Hz, } 2H), 8.03 \ (s, 1H), \\
7.84 \ (dd, J = 8.4 \text{ Hz, } J= 1.4 \text{ Hz, } 2 \text{ H}), 7.76 \ (dd, J = 8.4 \text{ Hz, } J = 1.3 \text{ Hz, } 2H), 7.72 - 7.43 \ (m, \\
13H), 7.35 \text{ ppm (d, J = 8.6 Hz, } 2H).
\]

Example 13
a) 100 ml ethanol are added to 10.0 g (63.2 mmol) naphthalene-1,8-diamine, 3.34 g (75.9 mmol) acetaldehyde and 24.0 g (126 mmol) sodium disulfite. The reaction mixture is stirred for 4 h at 40 °C (oil bath) under nitrogen and is poured into water. The water phase is extracted with dichloromethane. The organic phase is dried with magnesium sulphate and the solvent is removed in vacuum (yield: 6.55 g (57 %)).

\[
\text{Naphthalene-1,8-diamine} + \text{Acetaldehyde} + \text{Na}_2\text{S}_2\text{O}_4 \xrightarrow{\text{EtOH}} \text{Product}
\]

b) 4.00 g (22.0 mmol) of the product of example 13a, 5.03 g (24.2 mmol) (E)-1,3-diphenyl-propenone are added to a mixture of 40 g polyphosphoric acid (PPA) and 3 ml toluene. The reaction mixture is heated to 100 °C for 3.1 h under nitrogen and is poured into water. The product is filtered off and is washed with water, ethanol and again water. A suspension of the product in water is neutralized with an aqueous ammonia solution. The product is filtered off and is washed with ethanol (yield: 2.12 g (26 %)).

\[^1\text{H NMR}\ (300 \text{ MHz, CDCl}_3): \delta = 8.70 \ (d, J = 9.4 \text{ Hz, 2H}), 8.18 \ (d, J = 9.4 \text{ Hz, 2H}), 8.15 \ (s, 1\text{H}), 7.52 - 7.71 \ (m, 10\text{H}), 3.20 \ (s, 3\text{H}).\]

Example 14

\[
\text{Naphthalene-1,8-diamine} + \text{Naphthalene-2-carbaldehyde} + \text{Na}_2\text{S}_2\text{O}_4 \xrightarrow{\text{EtOH}} \text{Product}
\]

a) 100 ml ethanol are added to 7.00 g (44.3 mmol) naphthalene-1,8-diamine, 7.60 g (48.7 mmol) naphthalene-2-carbaldehyde and 9.25 g (48.7 mmol) sodium disulfite. The reaction is refluxed for 17 h under nitrogen. The product is filtered off and is washed with ethanol and water (yield: 7.27 g (56 %)). The product is used without purification in the next reaction step.

\[
\text{Naphthalene-1,8-diamine} + \text{Naphthalene-2-carbaldehyde} + \text{PPA, toluene} \xrightarrow{\text{B-2}} \text{Product}
\]
b) 5 g (17.0 mmol) of the product of example 14a, 6.29 g (20.4 mmol) (E)-1,3-di-naphthalen-2-yl-propenone are added to a mixture of 50 g polyphosphoric acid and 2 ml toluene. The reaction mixture is heated to 100 °C for 28 h under nitrogen and is poured into water. The water phase is neutralized with an aqueous ammonia solution. The product is filtered off and is washed with water, ethanol and again water. Soxhlet extraction with ethyl acetate and water with toluene gives the product, which is decocted with ethyl acetate (yield: 2.16 g (22 %)). Melting point: 267-270 °C.

**Example 15**

\[
\text{NH}_2\text{NH}_2 + 3 \text{N-PhCN} \xrightarrow{\text{PPA}} \text{[A-20]}
\]

2.94 g (18 mmol) naphthalene-1,8-diamine and 9.40 g (63 mmol) 4-(dimethylamino)benzonitrile are stirred into 100 g of polyphosphoric acid containing 83% of phosphorus pentoxide. The reaction mixture is heated up to 180°C and is kept at this temperature for 3 hours. After cooling down to 90°C, the reaction mass is poured into 2.5 l of an ice/water mixture and is intensely stirred for 3 hours. The precipitate is filtered off and slurred up in 200 ml of water, the suspension is neutralized to pH 7 with diluted aqueous sodium hydroxide, stirred for 2 hours and filtered. The presscake is dried at 50°C during 15 hours at reduced pressure. The well grinded powder is soxhlet extracted with 150 ml of ethyl acetate during 5 hours. The extract is concentrated to a volume of 60 ml on a rotavapor at slightly reduced pressure and left at room temperature for 18 hours. The product is isolated by filtration, dissolved again in 300 ml of boiling ethyl acetate, concentrated to a volume of 30 ml at slightly reduced pressure on a rotavapor and left at room temperature for 24 hours. The final product is isolated by filtration (yield: 0.39 g (4%).)

**Elemental composition:**

\[
\begin{align*}
\text{C} & : 76.28 \% \\
\text{H} & : 5.95 \% \\
\text{N} & : 13.50 \%
\end{align*}
\]

Calculated for C_{37}H_{34}N_{6} x H_2O:

\[
\begin{align*}
\text{C} & : 76.53 \% \\
\text{H} & : 6.25 \% \\
\text{N} & : 14.47 \%
\end{align*}
\]

Calculated for C_{37}H_{34}N_{6}:

\[
\begin{align*}
\text{C} & : 78.98 \% \\
\text{H} & : 6.09 \% \\
\text{N} & : 14.93 \%
\end{align*}
\]

**Example 16**
3.00 g (5.87 mmol) of the product of example 2b, 2.12 g (5.57 mmol) 4,4,5,5-tetramethyl-2-(10-phenyl-anthracen-9-yl)-1,3,2-dioxaborolane and 2.84 g (11.7 mmol) potassium phosphate tribasic monohydrate are degassed with argon. 200 ml 1,4-dioxane, 50 ml toluene and 10 ml water are added. The reaction mixture is degassed with argon. 145 mg (0.35 mmol) 2-dicyclohexylphosphino-2',6'-dimethoxybiphenyl (Sphos) and 13 mg (0.059 mmol) palladium(II)acetate are added. The reaction mixture is degassed with argon and heated under argon at 100 °C for 4 h. Work up is carried out in analogy to example 6c (yield: 1.47 g; (17 %)).

\[ \text{Example 17} \]

\[ \text{\( ^1\!H\text{NMR (300 MHz, CDCl}_3\): \( \delta = 9.06 \) (d, J = 8.3 Hz, 2H), 8.76 (d, J = 9.4 Hz, 2H), 8.37 (d, J = 9.4 Hz, 2H), 8.19 (s, 1H), 7.52 - 7.90 (m, 21H), 7.34 - 7.40 (m, 4H).} \]

The product is prepared in analogy to example 6c.

\[ \text{\( ^1\!H\text{NMR (300 MHz, CDCl}_3\): \( \delta = 8.92 \) (d, J = 9.4 Hz, 2H), 8.87 (d, J = 8.4 Hz, 2H), 7.71 (d, J = 9.4 Hz, 2H), 7.48 - 7.40 (m, 22H).} \]

\[ \text{Application Example 1} \]

Devices are fabricated by thermal evaporation in high vacuum (<10^-6 mbar). The anode consists of ca. 120 nm of indium tin oxide (ITO) previously deposited on a glass substrate. The cathode consists of 1 nm of LiF followed by 100 nm of Al. All devices are tested immediately after preparation, without encapsulation, in the nitrogen atmosphere of a glove box (<1 ppm of \( \text{H}_2\text{O} \) and \( \text{O}_2 \)).

The organic stack consists sequentially, from the ITO surface, of 60 nm of 2-TNATA (4,4',4''-tris(N-(naphtha-2-yl)-N-phenyl-amino)triphenylamine) as the hole injection layer (HIL), 30 nm
of 4,4'-bis[N-(1-naphthyl)-N-phenylamino]biphenyl (α-NPD) as the hole transport layer, 30 nm of a aluminum(III) bis(2-methyl-8-hydroxyquinolinato)-4-phenylphenolate (BaIQ) doped with 10% of red emitter, bis(i-phenylisoquinoline) (acetylacetonate)iridium(III), as the emissive layer. The composition of the electron transport layer (ETL) is shown in the table below.

The luminous efficiency, along with the onset voltage (@1000 cd/m²) and maximum luminance measured for devices 1-1, 1-2 and 1-3 is reported in the table below:

<table>
<thead>
<tr>
<th>ETL</th>
<th>C.Eff@1000 cd/m²</th>
<th>P.Eff@1000 cd/m²</th>
<th>V@1000 cd/m²</th>
<th>Max Lum/cd/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-1</td>
<td>Cpd. of Ex. 1 (10 nm) / AlQ₃ (30 nm)</td>
<td>5.4</td>
<td>1.6</td>
<td>10.4</td>
</tr>
<tr>
<td>2-1</td>
<td>TPBI (10 nm) / Cpd. of Ex.1 (30 nm)</td>
<td>6.3</td>
<td>1.5</td>
<td>13.4</td>
</tr>
<tr>
<td>1-3</td>
<td>Cpd. of Ex. 6 (30 nm)</td>
<td>7.6</td>
<td>2.3</td>
<td>10.3</td>
</tr>
</tbody>
</table>

TPBI = 1,3,5-tris(N-phenylbenzimidazol-2-yl)benzene

**Application Example 2**

Devices 2-1 and 2-2 are fabricated the same way as in application example 1, except that the compound of Ex. 2 is used as a host instead of BaIQ and the composition of the electron transport layer, which is shown in the table below, is different.

The luminous efficiency, along with the onset voltage (@1000 cd/m²) and maximum luminance measured for devices 2-1 and 2-2 is reported in the table below:

<table>
<thead>
<tr>
<th>ETL</th>
<th>C.Eff@1000 cd/m²</th>
<th>P.Eff@1000 cd/m²</th>
<th>V@1000 cd/m²</th>
<th>Max Lum/cd/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-1</td>
<td>BaIQ (10 nm) / AlQ₃ (30 nm)</td>
<td>2.5</td>
<td>0.6</td>
<td>13</td>
</tr>
<tr>
<td>2-2</td>
<td>AlQ₃ (30 nm)</td>
<td>1.8</td>
<td>0.5</td>
<td>10.9</td>
</tr>
</tbody>
</table>

**Application Example 3**

Device 3-1 is fabricated the same way as device 1-2, except that the compound of Ex.1 is used as a host instead of BaIQ and the composition of the electron transport layer, which is shown in the table below, is different.

The luminous efficiency, along with the onset voltage (@1000 cd/m²) and maximum luminance measured for device 3-1 is reported in the table below:

<table>
<thead>
<tr>
<th>ETL (nm)</th>
<th>C.Eff@1000</th>
<th>P.Eff@1000</th>
<th>V@1000</th>
<th>Max</th>
</tr>
</thead>
</table>
A device is fabricated by thermal evaporation in high vacuum (<10⁻⁶ mbar). The anode consists of ca. 120 nm of indium tin oxide (ITO) previously deposited on a glass substrate.

The cathode consists of 1 nm of LiF followed by 100 nm of Al.

The organic stack consists sequentially, from the ITO surface, α-NPD doped with MoOₓ (60 nm) as hole injection/hole transporting layer, α-NPD (10 nm) as electron-blocking layer, α-NPD doped with 10% of red emitter, bis(i-phenylisoquinoline) (acetylacetonate)iridium(III), as the emissive layer (20 nm). The composition of the electron transport layer (ETL), the luminous efficiency, along with the onset voltage (@1000 cd/m²) and maximum luminance measured for device 4-1 are reported in the table below.

<table>
<thead>
<tr>
<th>ETL</th>
<th>C.Eff@1000 cd/m²</th>
<th>P.Eff@1000 cd/m²</th>
<th>V@1000 cd/m²</th>
<th>Max Lum/cd/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cpd. of Ex. 6 (30 nm)</td>
<td>6.7</td>
<td>2.4</td>
<td>8.6</td>
<td>2700</td>
</tr>
</tbody>
</table>

(NHT5 and NDP2 were provided by Novaled AG, Dresden)

Device 5-1 is fabricated in the same way as device 4-1, except that the cathode consists of 100 nm of Al and the compound of Ex. 2 is used as host instead of α-NPD. The composition of the electron transport layer (ETL), the luminous efficiency, along with the onset voltage (@1000 cd/m²) and maximum luminance measured for device 5-1 are reported in the table below.

<table>
<thead>
<tr>
<th>ETL</th>
<th>C.Eff@1000 cd/m²</th>
<th>P.Eff@1000 cd/m²</th>
<th>V@1000 cd/m²</th>
<th>Max Lum/cd/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>BalQ (10 nm) / BCP doped with CsCO₃ (60 nm)</td>
<td>2.6</td>
<td>2</td>
<td>4.1</td>
<td>1900</td>
</tr>
</tbody>
</table>

Devices 6-1 and 6-2 are fabricated in the same way as device 5-1, except that iridium(III)bis-(2-methyl dibenzo[f,h]quinoxaline) (acetylacetonate) is used as an emitter and α-NPD as host. The composition of the electron transport layer (ETL), the luminous efficiency, along with the onset voltage (@1000 cd/m²) and maximum luminance measured for devices 6-1 and 6-2 are reported in the table below.
Devices 7-1, 7-2 and 7-3 are fabricated in the same way as device 1-1, except that iridium(III)bis-(2-methyldibenzo[f,h]quinoxaline) (acetylacetonate) is used as an emitter. The composition of the electron transport layer (ETL), the luminous efficiency, along with the onset voltage (@1000 cd/m²) and maximum luminance measured for devices 7-1, 7-2 and 7-3 are reported in the table below.

<table>
<thead>
<tr>
<th>ETL</th>
<th>C.Eff@1000 cd/m²</th>
<th>P.Eff@1000 cd/m²</th>
<th>V@1000 cd/m²</th>
<th>Max Lum/cd/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>6-1  BalIQ (10 nm) / cpd. of Ex. 1 doped with CsCO₃ (60 nm)</td>
<td>1.2</td>
<td>0.6</td>
<td>6.3</td>
<td>1800</td>
</tr>
<tr>
<td>6-2  BalIQ (10 nm) / cpd. of Ex. 6 doped with CsCO₃ (60 nm)</td>
<td>1.2</td>
<td>0.5</td>
<td>6.8</td>
<td>1500</td>
</tr>
</tbody>
</table>

**Application Example 7**

**Example 8**

Devices 8-1, 8-2 and 8-3 are fabricated in the same way as device 4-1, except that iridium(III)bis-(2-methyldibenzo[f,h]quinoxaline) (acetylacetonate) is used as an emitter. The composition of the electron transport layer (ETL), the luminous efficiency, along with the onset voltage (@1000 cd/m²) and maximum luminance measured for devices 8-1, 8-2 and 8-3 are reported in the table below.

<table>
<thead>
<tr>
<th>ETL</th>
<th>C.Eff@1000 cd/m²</th>
<th>P.Eff@1000 cd/m²</th>
<th>V@1000 cd/m²</th>
<th>Max Lum/cd/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>7-1  Cpd. of Ex. 3 (30 nm)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>7-2  Cpd. of Ex. 7 (30 nm)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>7-3  BalIQ (10nm) / Cpd. of Ex. 3 (30 nm)</td>
<td>6.5</td>
<td>1.4</td>
<td>14</td>
<td>1000</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ETL</th>
<th>C.Eff@1000 cd/m²</th>
<th>P.Eff@1000 cd/m²</th>
<th>V@1000 cd/m²</th>
<th>Max Lum/cd/m²</th>
</tr>
</thead>
<tbody>
<tr>
<td>8-1  Cpd. of Ex. 3 (30 nm)</td>
<td>10.4</td>
<td>3.9</td>
<td>8.3</td>
<td>2000</td>
</tr>
<tr>
<td>8-2  Cpd. of Ex. 7 (30 nm)</td>
<td>2.8</td>
<td>1</td>
<td>9.1</td>
<td>2900</td>
</tr>
<tr>
<td>8-3  BalIQ (10nm) / Cpd. of Ex. 3 (30 nm)</td>
<td>4.4</td>
<td>1.5</td>
<td>9.2</td>
<td>3200</td>
</tr>
</tbody>
</table>
Claims

1. An electronic device, comprising a compound of formula

   \[
   \begin{array}{c}
   \text{(I), or} \\
   \text{(III), wherein}
   \end{array}
   \]

   \(Y_1, Y_2, Y_3, Y_4, X_1, X_2 \) and \(X_3\) are independently each other \(N\), or \(CR^4\),
with the proviso that at least one of the groups \(X_1, X_2 \) and \(X_3\) is a group \(CR^4\),
\(R^1\) is hydrogen, \(F\), -SiR\(^{100}\)R\(^{101}\)R\(^{102}\), or an organic substituent,
\(R^1\) and \(R^4\) are independently each other hydrogen, \(F\), -SiR\(^{100}\)R\(^{101}\)R\(^{102}\), or an organic substituent, or
any of the substituents \(R^1\), \(R^7\) and \(R^4\), which are adjacent to each other, together form
an aromatic, or heteroaromatic ring, or ring system, which can optionally be substituted,
\(m\) is an integer of 1 to 6, and
\(R^{100}\), \(R^{101}\) and \(R^{102}\) are independently of each other a \(C_r\) C\(_8\)alkyl group, a C\(_6\)-C\(_{24}\)aryl group, or a C\(_7\)-Cl\(_2\)aralkyl group, which may optionally be substituted, and \(Q\) is a linking group; with the proviso that in the compound of formula \(\text{III}\) at least one of the substituents \(R^1\), or \(R^4\) is a group \(Q\).

2. An electronic device according to claim 1, comprising a compound of formula

   \[
   \begin{array}{c}
   \text{(II), wherein}
   \end{array}
   \]

   \(X^1\) is \(N\), or \(CR^4\),
\(R^1, R^2, R^3, R^4, R^5, R^6, R^7\) and \(R^8\) are independently of each other \(H\), d-Ci \(_8\)alkyl, \(C_r\)
Ci\(_8\)alkyl which is substituted by E and/or interrupted by D, Ci-Ci\(_\text{galkenyl}, \text{C}_6\)
Ci\(_8\)alkenyl, \(C_2\)-Ci\(_8\)alkynyl, d-Ci \(_8\)alkoxy, Ci-Ci \(_8\)alkoxy which is substituted by E and/or interrupted by D, C\(_7\)-C\(_{25}\)aralkyl, -CO-R\(^{28}\), -CN,
or a group - L¹-NR²⁵R²⁶', -wherein

u is 0, or 1; v is 0, or 1; R²¹¹, R²¹¹', R²¹² and R²¹²' are independently of each other H, CrCi₈alkyl, or d-Cᵦ₈alkoxy,

R²¹³ and R²¹⁴ are independently of each other H, or Cr-Cᵦ₈alkyl,

Ar¹ is -NR²⁵R²⁶', C₆-C₆₄aryl, C₆-C₆₄aryl which is substituted by G, C₂-C₂₀heteroaryl, or C₂-C₂₀heteroaryl which is substituted by G;

R²⁵' and R²⁶' are independently of each other Cr-Cᵦ₈alkyl, Cr-Cᵦ₈alkyl which is substituted by E and/or interrupted by D, C₆-C₆₄aryl, C₆-C₆₄aryl which is substituted by G, C₂-C₂₀heteroaryl, C₂-C₂₀heteroaryl which is substituted by G, or R²⁵' and R²⁶' together with the nitrogen atom to which they are bonded form a heteroaromatic ring, or ring system, which may optionally be substituted;

L¹ is a single bond, or a bridging unit BU,

R⁵ and R⁶ and/or R⁷ and R⁸ together form a group

R²⁰⁶, R²⁰⁷, R²⁰⁸, R²⁰⁹ and R²¹⁰ are independently of each other H, d-Cᵦ₈alkyl, d-Cᵦ₈alkoxy, or d-Cᵦ₈alkoxy which is substituted by E and/or interrupted by D, d-Cᵦ₈alkoxy, or d-Cᵦ₈alkoxy which is substituted by E and/or interrupted by D, Ci-Cᵦ₈perfluoroalkyl, C₆-C₆₄aryl, C₆-C₆₄aryl which is substituted by G, C₂-C₂₀heteroaryl, C₂-C₂₀heteroaryl which is substituted by G, C₂-d₈alkenyl, C₂-d₈alkynyl, C₇-C₅₈aralkyl, CN, or -CO-R²⁸,

Y is O, or N-R²⁵,

D is -CO--; -COO--; -S--; -SO--; -SO₂--; -O--; -NR²⁵--; -SiR³⁰R³¹--; -POR³²--; -CR²³=CR²⁴--; or -C≡C--; and

E is -OR²⁹--; -SR²⁹--; -NR²⁵R²⁶--; -COR²⁸--; -COOR²⁷--; -CONR²⁵R²⁶--; -CN; or halogen;

G is E, Ci-Cᵦ₈alkyl, Ci-Cᵦ₈alkyl which is interrupted by D, Ci-Cᵦ₈perfluoroalkyl, d-Cᵦ₈alkoxy, or Ci-Cᵦ₈alkoxy which is substituted by E and/or interrupted by D, wherein
R²³ and R²⁴ are independently of each other H, C₆-Cᵮ₈ aryl; C₆-Cᵮ₈ aryl which is substituted by Ci-Cᵮ₈ alkyl, or d-Cᵮ₈ alkoxy; Ci-Cᵮ₈ alkyl; or Ci-Cᵮ₈ alkyl which is interrupted by -O-;

R²⁵ and R²⁶ are independently of each other C₆-Cᵮ₈ aryl; C₆-Cᵮ₈ aryl which is substituted by Ci-Cᵮ₈ alkyl, or Ci-Cᵮ₈ alkoxy; Ci-Cᵮ₈ alkyl; or Ci-Cᵮ₈ alkyl which is interrupted by -O-; or R²⁵ and R²⁶ together form a five or six membered ring, or ring system;

R²⁷ is C₆-Cᵮ₈ aryl; C₆-Cᵮ₈ aryl which is substituted by Ci-Cᵮ₈ alkyl, or Ci-Cᵮ₈ alkoxy; d-Cᵮ₈ alkyl; or Ci-Cᵮ₈ alkyl which is interrupted by -O-;

R²⁸ is H; C₆-Cᵮ₈ aryl; C₆-Cᵮ₈ aryl which is substituted by Ci-Cᵮ₈ alkyl, or Ci-Cᵮ₈ alkoxy; d-Cᵮ₈ alkyl; or Ci-Cᵮ₈ alkyl which is interrupted by -O-;

R²⁹ is C₆-Cᵮ₈ aryl; C₆-Cᵮ₈ aryl, which is substituted by Ci-Cᵮ₈ alkyl, or Ci-Cᵮ₈ alkoxy; d-Cᵮ₈ alkyl; or Ci-Cᵮ₈ alkyl which is interrupted by -O-;

R³⁰ and R³¹ are independently of each other d-d₈ alkyl, C₆-Cᵮ₈ aryl, or C₆-Cᵮ₈ aryl, which is substituted by d-d₈ alkyl, and

R³² is d-d₈ alkyl, C₆-Cᵮ₈ aryl, or C₆-Cᵮ₈ aryl, which is substituted by d-d₈ alkyl.

3. An electronic device according to claim 2, comprising a compound of formula

![Chemical Structures](image_url)
$X^1$ is N, or CH,
$Y$ is O, or NR$_{25}$, wherein
R$_{25}$ is C$_6$-Ci$_8$aryl; C$_6$-Ci$_8$aryl which is substituted by CrCi$_{8}$alkyl, or d-Ci$_8$alkoxy; d-Ci$_8$alkyl; or CI-Ci$_8$alkyl which is interrupted by -O-;
R$_{206}$, R$_{207}$, R$_{210}$ are as defined in claim 2,
R$_5$, R$_6$, R$_7$ and R$_8$ are hydrogen,
R$_1$, R$_2$, R$_3$, R$_3'$, and R$_4'$ are independently of each other H, C$_r$ Ci$_8$alkyl, C$_r$ Ci$_8$alkyl which is substituted by E and/or interrupted by D, C$_6$-C$_{24}$aryl, C$_6$-C$_{24}$aryl which is substituted by G, such as
Ci-Cl, Cl which is substituted by E and/or interrupted by D, or - L₁-NR₂⁵R₂₆', where R₂₁₁, R₂¹³, and R₂¹⁴ are independently of each other H, Cl, or Cl₈alkoxy,
R₂¹⁴ and R₂¹¹ are independently of each other H, or Cl-Cl₈alkyl,
Ar¹ is -NR₂⁵R₂⁶, C₆-C₄ aryI, C₆-C₄ aryI which is substituted by G, C₂-C₂₀ heteroaryl, or C₂-C₂₀ heteroaryl which is substituted by G;
L₁ is a single bond, or a bridging unit BU, such as
D is -O-; or -NR$_{25}$.
E is -OR$_{29}$; -NR$_{25}$R$_{26}$; -CN, or F; R$_{25}$; R$_{26}$ and R$_{26}$ are as defined in claim 2;
G is E, Ci-C$_8$alkyl, d-Ci$_8$alkyl which is interrupted by D, Ci-C$_8$perfluoroalkyl, d-Ci$_8$alkoxy, or Ci-C$_8$alkoxy which is substituted by E and/or interrupted by D.
R$_{25}$ and R$_{26}$ are independently of each other phenyl, naphthyl, anthryl, biphenylyl, 2-fluorenyl, phenanthryl, or perylenyl, which can optionally be substituted, such as

- or

R$_{25}$ and R$_{26}$ together with the nitrogen atom to which they are bonded form a heteroaromatic ring, or ring system,

such as

m can be the same or different at each occurrence and is 0, 1, 2, or 3, especially 0, 1, or 2, very especially 0 or 1;
ml can be the same or different at each occurrence and is 0, 1, 2, 3, or 4, especially 0, 1, or 2, very especially 0 or 1,
R$_{41}$ can be the same or different at each occurrence and is Cl, F, CN, N(R$_{45}$)$_2$, a d-C$_{25}$alkyl group, a C$_4$-Ci$_8$cycloalkyl group, a Ci-C$_{25}$alkoxy group, in which one or more
carbon atoms which are not in neighbourhood to each other could be replaced by -NR\textsuperscript{45}, -O-, -S-, or-C(=O)-O-, and/or wherein one or more hydrogen atoms can be replaced by F, a C\textsubscript{6}C\textsubscript{24}aryl group, or a C\textsubscript{6}C\textsubscript{24}aryloxy group, wherein one or more carbon atoms can be replaced by O, S, or N, and/or which can be substituted by one or more non-aromatic groups R\textsuperscript{41}, or
two or more groups R\textsuperscript{41} form a ring system;
R\textsuperscript{45} is a Ci-C\textsubscript{25}alkyl group, a C\textsubscript{4}-Ci\textsubscript{8}cycloalkyl group, in which one or more carbon atoms which are not in neighbourhood to each other could be replaced by -NR\textsuperscript{45}, -O-, -S-, -C(=O)-O-, and/or wherein one or more hydrogen atoms can be replaced by F, a C\textsubscript{6}C\textsubscript{24}aryl group, or a C\textsubscript{6}C\textsubscript{24}aryloxy group, wherein one or more carbon atoms can be replaced by O, S, or N, and/or which can be substituted by one or more non-aromatic groups R\textsuperscript{41}, and
R\textsuperscript{45} is a Ci-C\textsubscript{25}alkyl group, or a C\textsubscript{4}-Ci\textsubscript{8}cycloalkyl group,
R\textsuperscript{216}, R\textsuperscript{217}, R\textsuperscript{116}, R\textsuperscript{117} and R\textsuperscript{117} are independently of each other H, halogen, -CN, C\textsubscript{2} or Ci\textsubscript{8}alkyl, d-Ci\textsubscript{2}alkyl which is substituted by E\prime and/or interrupted by D\prime, C\textsubscript{6}C\textsubscript{24}aryl, C\textsubscript{6}C\textsubscript{24}aryloxy, C\textsubscript{2}C\textsubscript{20}heteroaryl which is substituted by G\prime, C\textsubscript{2}C\textsubscript{20}heteroaryl which is substituted by G\prime, C\textsubscript{2}Ci\textsubscript{8}alkenyl, C\textsubscript{2}Ci\textsubscript{8}alkynyl, Ci-C\textsubscript{8}alkoxy, Ci-C\textsubscript{8}alkoxy which is substituted by E\prime and/or interrupted by D\prime, C\textsubscript{7}C\textsubscript{25}aralkyl, -C(=O)-R\textsuperscript{127}, -C(=O)OR\textsuperscript{127}, or -C(=O)NR\textsuperscript{127}R\textsuperscript{126}, or
substituents R\textsuperscript{116}, R\textsuperscript{117} and R\textsuperscript{117}, which are adjacent to each other, can form a ring,
R\textsuperscript{216} and R\textsuperscript{217} have the meaning of R\textsuperscript{116} and are preferably Ci-C\textsubscript{25}alkyl, which may optionally be interrupted by -O-, or Ci-C\textsubscript{25}alkoxy,
R\textsuperscript{119} and R\textsuperscript{120} are independently of each other Ci-Ci\textsubscript{8}alkyl, Ci-Ci\textsubscript{8}alkyl which is substituted by E\prime and/or interrupted by D\prime, C\textsubscript{6}C\textsubscript{24}aryl, C\textsubscript{6}C\textsubscript{24}aryloxy, C\textsubscript{2}C\textsubscript{20}heteroaryl which is substituted by G\prime, C\textsubscript{2}C\textsubscript{20}heteroaryl which is substituted by G\prime, C\textsubscript{2}Ci\textsubscript{8}alkenyl, C\textsubscript{2}Ci\textsubscript{8}alkynyl, or C\textsubscript{7}C\textsubscript{25}aralkyl, or
R\textsuperscript{119} and R\textsuperscript{120} together form a group of formula =CR\textsuperscript{121}R\textsuperscript{122}, wherein
R\textsuperscript{121} and R\textsuperscript{122} are independently of each other H, Ci-Ci\textsubscript{8}alkyl, Ci-Ci\textsubscript{8}alkyl which is substituted by E\prime and/or interrupted by D\prime, C\textsubscript{6}C\textsubscript{24}aryl, C\textsubscript{6}C\textsubscript{24}aryloxy, C\textsubscript{2}C\textsubscript{20}heteroaryl which is substituted by G\prime, C\textsubscript{2}C\textsubscript{20}heteroaryl, or C\textsubscript{2}C\textsubscript{20}heteroaryl which is substituted by G\prime, or
R\textsuperscript{119} and R\textsuperscript{120} together form a five or six membered ring, which optionally can be substituted by Ci-Ci\textsubscript{8}alkyl, Ci-Ci\textsubscript{8}alkyl which is substituted by E\prime and/or interrupted by D\prime, C\textsubscript{6}C\textsubscript{24}aryl, C\textsubscript{6}C\textsubscript{24}aryloxy, C\textsubscript{2}C\textsubscript{20}heteroaryl which is substituted by G\prime, C\textsubscript{2}C\textsubscript{20}heteroaryl, C\textsubscript{2}Ci\textsubscript{8}alkenyl, Ci-Ci\textsubscript{8}alkynyl, Ci-Ci\textsubscript{8}alkoxy, Ci-Ci\textsubscript{8}alkoxy which is substituted by E\prime and/or interrupted by D\prime, C\textsubscript{7}C\textsubscript{25}aralkyl, or -C(=O)-R\textsuperscript{127}, and
R\textsuperscript{126} and R\textsuperscript{127} are independently of each other C\textsubscript{6}Ci\textsubscript{8}aryl; C\textsubscript{6}Ci\textsubscript{8}aryl which is
substituted by Ci-Ci₈alkyl, or d-Ci₈alkyl; or d-Ci₈alkyl which is interrupted by -O-, D’ is -CO-, -COO-, -S-, -SO-, -SO₂-, -O-, -NR₆⁵₋₋, -SiR₇₀R’₁₋₋, -POR₇₂₋₋, -CR₆³=CR₆₄₋₋, or C≡C₋₋, and
E’ is -OR₆⁹₋₋, -SR₆⁹₋₋, -NR₆⁵₋₋R₆⁶₋₋, -COR₆⁸₋₋, -COOR₆⁷₋₋, -CONR₆⁵₋₋R₆⁶₋₋, -CN, or halogen, G’ is E’, or Ci-Ci₈alkyl,
R₆³ and R₆⁴ are independently of each other H; C₆-Ci₈aryl; C₆-Ci₈aryl which is substituted by Ci-Ci₈alkyl, Ci-Ci₈alkoxy; Ci-Ci₈alkyl; or Ci-Ci₈alkyl which is interrupted by -O--; R₆⁵, R₆⁵ and R₆⁶ are independently of each other C₆-Ci₈aryl; C₆-Ci₈aryl which is substituted by Ci-Ci₈alkyl, Ci-Ci₈alkoxy; Ci-Ci₈alkyl; or Ci-Ci₈alkyl which is interrupted by -O--; or R₆⁵ and R₆⁶ together form a five or six membered ring, or R₆⁵ and R₆⁶ together form a five or six membered ring,
R₆⁷ and R₆⁸ are independently of each other C₆-Ci₈aryl; C₆-Ci₈aryl which is substituted by Ci-Ci₈alkyl, or Ci-Ci₈alkoxy; Ci-Ci₈alkyl; or Ci-Ci₈alkyl which is interrupted by -O--; R₆⁹ is C₆-Ci₈aryl; C₆-Ci₈aryl, which is substituted by Ci-Ci₈alkyl, Ci-Ci₈alkoxy; d - Ci₈alkyl; or Ci-Ci₈alkyl which is interrupted by -O--; R₇₀ and R’₁ are independently of each other Ci-Ci₈alkyl, C₆-Ci₈aryl, or C₆-Ci₈aryl, which is substituted by Ci-Ci₈alkyl, and R₇₂ is Ci-Ci₈alkyl, C₆-Ci₈aryl, or C₆-Ci₈aryl, which is substituted by Ci-Ci₈alkyl.

4. An electronic device according to claim 3, comprising a compound of formula Ha,
wherein R₆, R₆, R₇ and R₈ are hydrogen,

R¹, R², and R³ are independently of each other a group
u is 0, or 1; v is 0, or 1;

R\textsuperscript{211}, R\textsuperscript{211'}, R\textsuperscript{212}, and R\textsuperscript{212'} are independently of each other H, or Ci-Ci\textsubscript{8} alkyl,

R\textsuperscript{213} and R\textsuperscript{214} are independently of each other H, or Ci-Ci\textsubscript{8} alkyl,
$\text{Ar}^1$ is $-\text{NR}^{25}\text{R}^{26}$, $\text{R}^{25}$ is $\text{Ci-C}_2 \text{alkyl}$, or $\text{C}_6 \text{-Ci8aryl}$, $\text{Ci-C}_2 \text{alkyl}$, $\text{R}^{25}$ and $\text{R}^{26}$ are independently of each other.

$\text{R}^{116}$ and $\text{R}^{117}$ are independently of each other $\text{Cl-C}_2 \text{alkyl}$, which may optionally be interrupted by $-\text{O}-$, or $\text{Cl-C}_2 \text{alkoxy}$, $1\text{-naphthyl}$, $2\text{-naphthyl}$, phenyl, or pyridine, which may optionally be substituted by $\text{CrC}_2 \text{alkyl}$, which may optionally be interrupted by $-\text{O}-$, or phenyl;

$\text{R}^{119}$ and $\text{R}^{120}$ are independently of each other $\text{CrC}_2 \text{alkyl}$, or $\text{Ci-C}_2 \text{alkyl}$, which is substituted by $E$ and/or interrupted by $D$,

$\text{R}^{216}$ and $\text{R}^{217}$ are independently of each other $\text{Cl-C}_2 \text{alkyl}$, which may optionally be interrupted by $-\text{O}-$, or $\text{Cl-C}_2 \text{alkoxy}$,

$\text{R}^{316}$ and $\text{R}^{317}$ have the meaning of $\text{R}^{116}$ and are preferably $\text{CrC}_2 \text{alkyl}$, which may optionally be interrupted by $-\text{O}-$, or $\text{Cl-C}_2 \text{alkoxy}$,

$D$ is $-\text{O-}$; or $-\text{NR}^{25}$. 
E is -OFT; -NFTFT; -CN, or F; FT; FT, and R^6 are as defined in claim 2.

5. An electronic device according to claim 3, comprising a compound of formula Hb, wherein R^5, R^6, R^7 and R^8 are hydrogen,

R^1, R^2, and R^3 are independently of each other a group

d-Ci_{8} alkoxy, Ci-Ci_{8} alkoxy which is substituted by E and/or interrupted by D.
is a single bond, or
is hydrogen, or a group
u is 0, or 1; v is 0, or 1;
R\textsubscript{211}, R\textsubscript{211'}, R\textsubscript{212} and R\textsubscript{212'} are independently of each other H, or d-C\textsubscript{8}alkyl,
R\textsubscript{213} and R\textsubscript{214} are independently of each other H, or CrCl\textsubscript{8}alkyl,

Ar\textsuperscript{1} is \(-\text{NR}\textsubscript{25}R\textsubscript{26},\) or
R\textsubscript{25} and R\textsubscript{26} are independently of each other
or R and R together with the nitrogen atom to which they are bonded form a group wherein R is H, or d-Csalkyl, and R\textsuperscript{116} and R\textsuperscript{117} are independently of each other Ci-C\textsubscript{25}alkyl, which may optionally be interrupted by -O-, or Ci-C\textsubscript{25}alkoxy, 1-naphthyl, 2-naphthyl, phenyl, or pyridine, which may optionally be substituted by CrC\textsubscript{2}alkyl, which may optionally be interrupted by -O-, or phenyl; and R\textsuperscript{119} and R\textsuperscript{120} are independently of each other CrC\textsubscript{2}alkyl, or Ci-C\textsubscript{25}alkyl, which is substituted by E and/or interrupted by D.

R\textsuperscript{216} and R\textsuperscript{217} are independently of each other Ci-C\textsubscript{25}alkyl, which may optionally be interrupted by -O-, or Ci-C\textsubscript{25}alkoxy.

R\textsuperscript{316} and R\textsuperscript{317} have the meaning of R\textsuperscript{116} and are preferably Ci-C\textsubscript{25}alkyl, which may optionally be interrupted by -O-, or Ci-C\textsubscript{25}alkoxy, D is -O-; or - NR\textsubscript{25}, E is -OR\textsubscript{29}; -NR\textsubscript{25}R\textsubscript{26}; -CN, or F; R\textsubscript{29}; R\textsubscript{25}, and R\textsubscript{26} are as defined in claim 2.

6. An electronic device according to claim 4, or 5, comprising a compound of formula

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and/or a compound of formula

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<th>R³</th>
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<td>--------------</td>
<td>--------------</td>
<td>--------------</td>
</tr>
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</table>

Diagram:

\[
\begin{align*}
R^1 & \quad \begin{array}{l}
\quad R^2 \\
\quad R^3
\end{array} \\
R^{25} & \quad \begin{array}{l}
\quad R^{210}
\end{array}
\end{align*}
\]

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<tr>
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<th>( R^2 )</th>
<th>( R^3 )</th>
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Diagram:

\[
\begin{align*}
R^1 & \quad \begin{array}{l}
\quad R^{206} \\
\quad R^{207}
\end{array} \\
R^{206} & \quad \begin{array}{l}
\quad R^{207}
\end{array}
\end{align*}
\]

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</table>
7. An electronic device according to claim 1, comprising a compound of formula 

\[
\begin{array}{c}
\text{(IIa),} \\
\text{(IIb),}
\end{array}
\]
wherein $m$, $R_1'$, $R_2$, $R_3$, $X_1$, $R_5$, $R_6$, $R_7$ and $R_8$ are as defined in claim 1, and $Q$ is a group of formula

or different at each occurrence and is $\text{Cl-C}_2\text{alkyl}$, which may optionally be interrupted by $-\text{O}-$, or $\text{Cl-C}_2\text{alkOxy}$; $m_6$ is 0, 1, or 2.

8. An electronic device according to claim 7, comprising a compound of formula

wherein $X_1$ is CH, or N,
$R^5$, $R^6$, $R^7$ and $R^8$ are hydrogen,

$R^1$, $R^2$, $R^3$ are independently of each other

$R^{116}$ and $R^{117}$ are independently of each other $\text{C}_1\text{C}_5\text{alkyl}$, which may optionally be interrupted by $-\text{O}-$, or $\text{C}_1\text{C}_5\text{alkoxy}$, and

and $Q$ and $m$ are as defined in claim 7.

9. An electronic device according to claim 8, comprising a compound of formula

<table>
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<tr>
<th>Cpd.</th>
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<th>$R^3$</th>
<th>$Q$</th>
<th>$m$</th>
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<td><img src="image2" alt="Structure" /></td>
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and/or a compound of formula

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<th>$Q$</th>
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</table>
10. Electronic device according to any of claims 1 to 9, wherein the electronic device is an electroluminescent device.

11. Electronic device according to claim 10, comprising a cathode, an anode, and there between a light emitting layer containing a host material and a phosphorescent light-emitting material, wherein the host material is a compound of formula I, or III according to claim 1.

12. Electronic device according to claim 10, comprising a cathode, an anode, and an electron transport material, wherein the electron transport material is, or comprises a compound of formula I, or III according to claim 1.

13. Electronic device according to claim 10, comprising a cathode, an anode, and an emitting layer, wherein the emitting layer consists of, or comprises a compound of formula I, or III according to claim 1.

14. Use of the compounds of formula I, or III according to claim 1 for electrophotographic photoreceptors, photoelectric converters, solar cells, image sensors, dye lasers and electroluminescent devices.

15. A compound of formula

\[
\begin{align*}
\text{(I), or} & \\
\text{(III), wherein} & \\
Y^1, Y^2, Y^3, Y^4, X^1, X^2 \text{ and } X^3 & \text{ are independently each other } N, \text{ or CR}^4 \\
\text{with the proviso that at least one of the groups } X^1, X^2 \text{ and } X^3 & \text{ is a group CR}^4
\end{align*}
\]
91

R¹ is F, -SiR¹⁰⁰R¹⁰¹R¹⁰², or an organic substituent,
R¹ and R⁴ are independently of each other hydrogen, F, -SiR¹⁰⁰R¹⁰¹R¹⁰², or an organic substituent, or
any of the substituents R¹, R¹ and R⁴, which are adjacent to each other, together form an aromatic, or heteroaromatic ring, or ring system, which can optionally be substituted,
m is an integer of 1 to 6, and
R¹⁰⁰, R¹⁰¹ and R¹⁰² are independently of each other a C₇-C₉alkyl group, a C₆-C₂₄aryl group, or a C₇-C₂₄ aralkyl group, which may optionally be substituted, and Q is a linking group; with the proviso that in the compound of formula III at least one of the substituents R¹, or R⁴ is a group Q and with the further proviso that the following compounds 1 to 12 are excluded:

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<td>-NºO</td>
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<th>Cpd.</th>
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<tbody>
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<td>-</td>
<td>H</td>
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</table>
16. A compound of formula

\[
\begin{align*}
&\text{(Via), or } \quad \text{(VIb), wherein } X^1, R^1, R^2 \text{ and } R^3 \\
\end{align*}
\]

are as defined in claim 2.
A. CLASSIFICATION OF SUBJECT MATTER

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<th>C09K11/06</th>
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According to International Patent Classification (IPC) or to both national classification and IPC.

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

- C09K H05B C07D H01L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched:

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

- EPO-Internal, CHEM ABS Data, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

<table>
<thead>
<tr>
<th>Category</th>
<th>Citation of document, with indication, where appropriate, of the relevant passages</th>
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<td>Y</td>
<td>compounds 3E, 3F page 968, lines 1-5</td>
<td>1-5, 10-14, 16</td>
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X Further categories of cited documents are listed in the continuation of Box C. X See patent family annex.

* Special categories of cited documents:

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "I" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "Z" document member of the same patent family

Date of the actual completion of the international search: 15 September 2009

Date of mailing of the international search report: 15/10/2009

Name and mailing address of the ISA:

European Patent Office, P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk, Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016

Authorized officer: Ziegler, Jan

Form PCT/ISA/210 (second sheet) (April 2005)
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<td>AKSENOVA I V ET AL: &quot;Unexpected result from the interaction of 1,8-diamino-naphthalene with aromatic nitrides in polyphosphoric acid&quot; CHEMISTRY OF HETEROCYCLIC COMPOUNDS, KLUWER ACADEMIC PUBLISHERS-CONSULTANTS BUREAU, NE, vol. 43, no. 5, 1 May 2007 (2007-05-01), pages 665-666, XP019525606</td>
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<td>JIE HU: &quot;Ruthenium (III) Chloride Catalyzed Oxidation of Pyrenes and 2,7-Di substituted Pyrenes&quot; JOURNAL OF ORGANIC CHEMISTRY, vol. 70, 16 December 2004 (2004-12-16), pages 707-708, XP002545896 USA cited in the application Scheme 1, compound 2 Scheme 2, compound 3</td>
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</table>
Continuation of Box II.2

Claims Nos.: -

The present claims 1-5, 7-8, 10-15 relate to an extremely large number of possible devices. Support and disclosure in the sense of Article 6 and 5 PCT is to be found however for only a very small proportion of the devices claimed, namely those comprising compounds disclosed in examples 1-16. The non-compliance with the substantive provisions is to such an extent, that a meaningful search of the whole claimed subject-matter of the claim could not be carried out (Article 17(2)(a)(ii) and (b) PCT, PCT Guidelines 9.30). The extent of the search was consequently limited.

The search of claims 1-5, 7-8, 10-14 was restricted to those claimed devices which appear to be supported and a generalisation of their structural formulae, namely those comprising 1,3-diazapyrene derivatives with aromatique substituents on positions 2, 6, 7 and 8 and 1,3,7 triazapyrene derivatives having aromatic substituents on positions 2, 6, 7 and 8.

The applicant's attention is drawn to the fact that claims relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure. If the application proceeds into the regional phase before the EPO, the applicant is reminded that a search may be carried out during examination before the EPO (see EPO Guideline C-VI, 8.2), should the problems which led to the Article 17(2)PCT declaration be overcome.
International application No.  
PCT/EP2009/057754

Box No. II  Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:

2. [X] claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

   see FURTHER INFORMATION sheet PCT/ISA/210

3. ☐ Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III  Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.

2. ☐ As all searchable claims could be searched without effort justifying an additional fees, this Authority did not invite payment of additional fees.

3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

☐ The additional search fees were accompanied by the applicant’s protest and, where applicable, the payment of a protest fee.

☐ The additional search fees were accompanied by the applicant’s protest but the applicable protest fee was not paid within the time limit specified in the invitation.

☐ No protest accompanied the payment of additional search fees.

Form- PCT/ISA/210 (continuation of first sheet (2)) (April 2005)
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